



522 Power Throw[®] Snowthrower

Model No. 38605 - 270004505 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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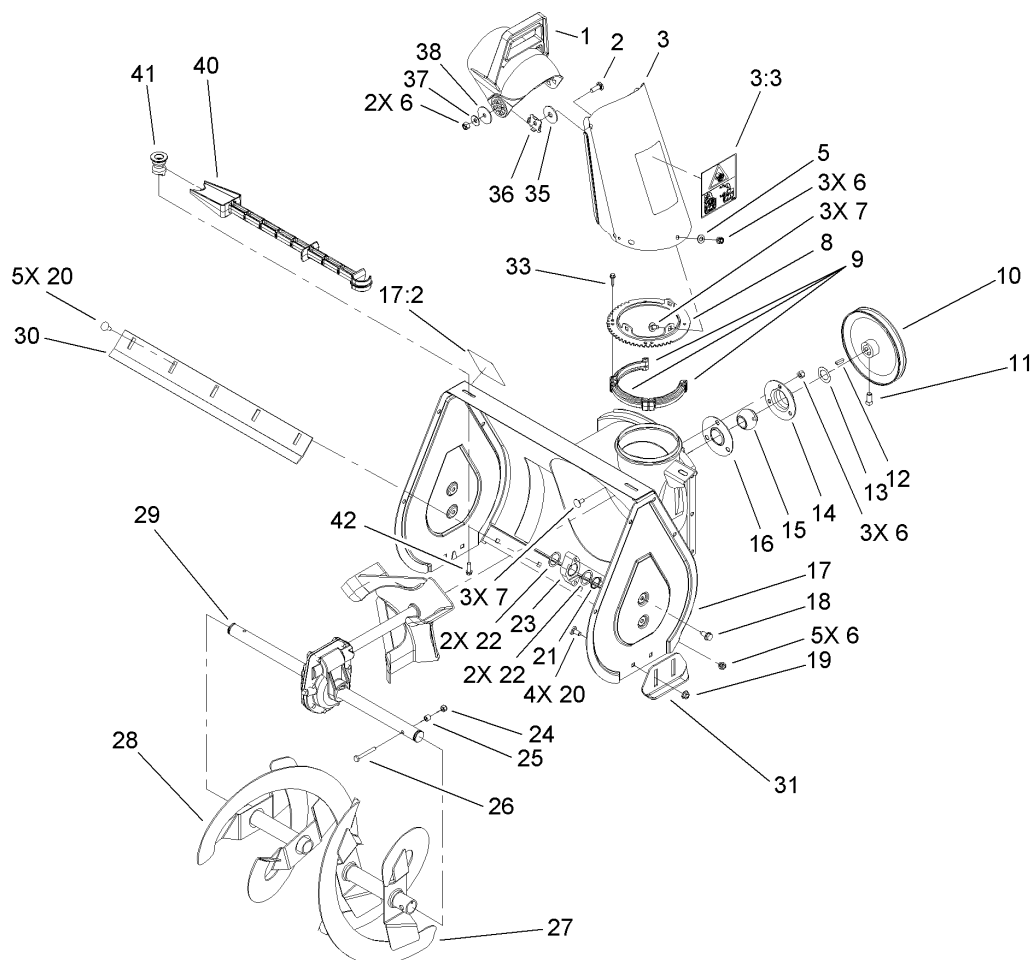
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

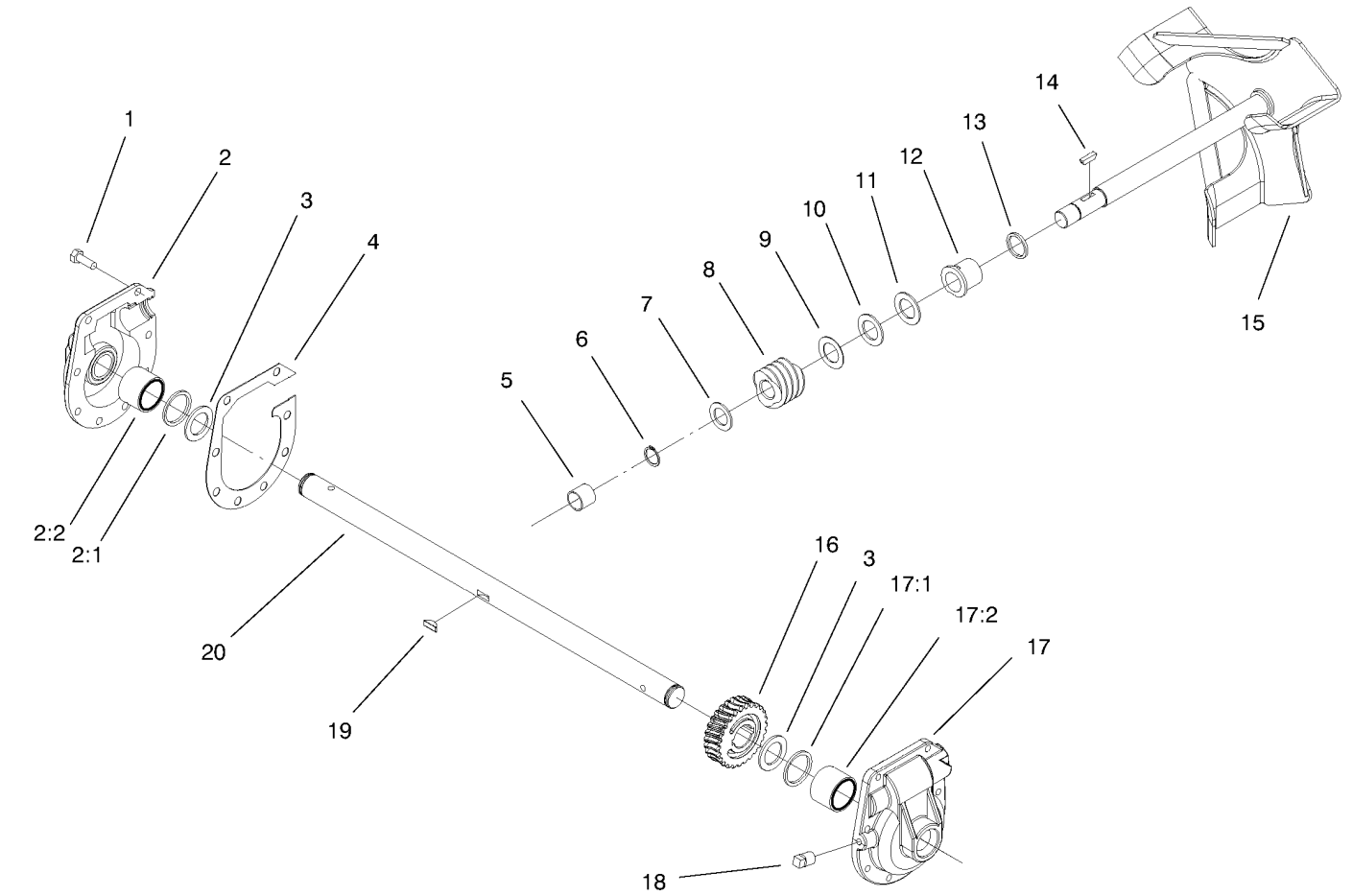
Footnotes

- | | |
|--|----------------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain from your local Tecumseh dealer | ❹ Included in Repair Kit 632760B |
| ❺ Included in Gasket Set 36444 | |



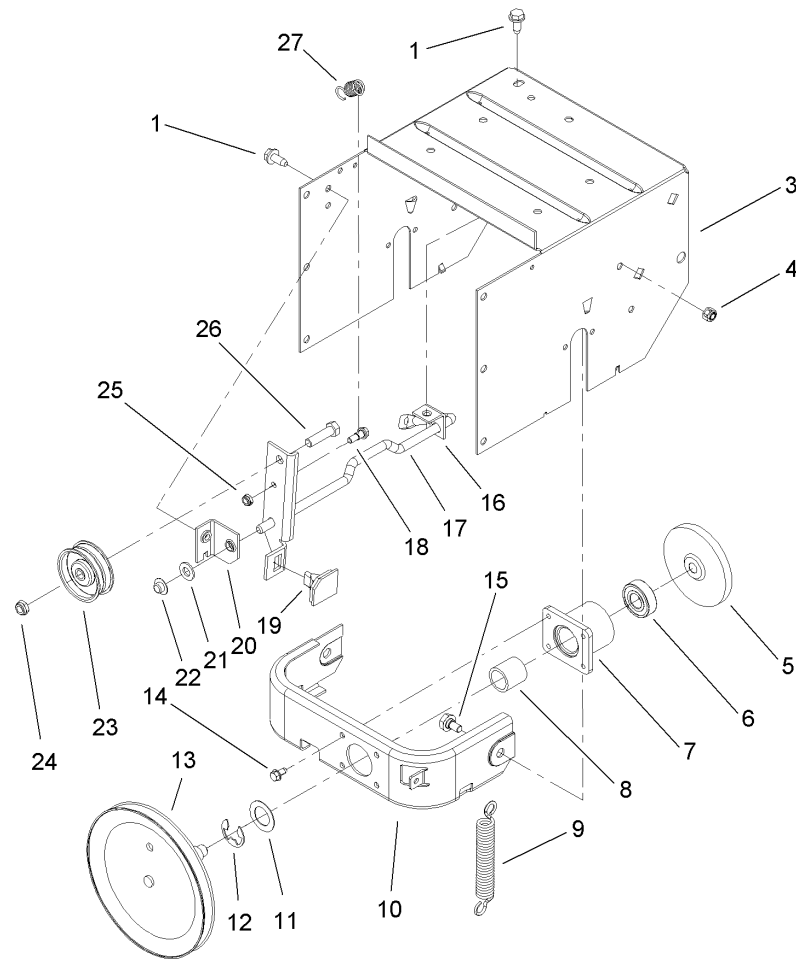
Auger and Housing Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	56-2680	1	Chute-Deflector	24	3296-42	2	Nut-Lock, NI
2	3230-22	2	Screw-CARR	25	66-8010	2	Spacer-Hub, Impeller
3	112-6604	1	Chute W/Decal ASM	26	321-11	2	Screw-HH
3:3	112-6634	1	Decal-Discharge Danger	27	98-2271-03	1	Auger-LH
5	3256-23	3	Washer-Flat	28	98-2270-03	1	Auger-RH
6	3296-29	13	Nut-Lock, NI	29	37-6962	1	22 Inch Gear Case ASM
7	3230-18	6	Screw-CARR	30	100-3554-01	1	Blade-Scraper
8	37-8941-03	1	Ring-Chute	31	40-8160-01	2	Skid
9	37-6490	3	Ring-Chute, Retainer	33	27-0220	6	Screw-Special
10	37-6890	1	Pulley	35	20-4320	2	Washer-Rubber
11	3242-4	2	Screw-Set, SQH	36	55-8950	2	Plate-Friction
12	3257-23	1	Key-Woodruff	37	3290-456	2	Washer-Belleville
13	3-0737	1	Washer	38	3256-68	2	Washer-Flat
14	26-6110	1	Flange-Cup, Bearing	40	110-3408	1	Stick-Cleanout
15	63-3450	1	Bearing-Ball	41	110-6275	2	Holder-Stick
16	26-6120	1	Flange-Cup, Bearing	42	46-8091	2	Screw-HWH
17	112-6640	1	Auger Hsg ASM				
17:2	53-7670	1	Decal-Warning, Auger				
18	32144-70	4	Screw-HWHTF				
19	32128-20	4	Nut-HF				
20	3230-1	9	Bolt-CARR				
21	32151-36	2	Ring-Retaining				
22	5-1550	4	Washer				
23	37-6550	2	Bearing-Auger				



22 Inch Gear Case Assembly No. 37-6962

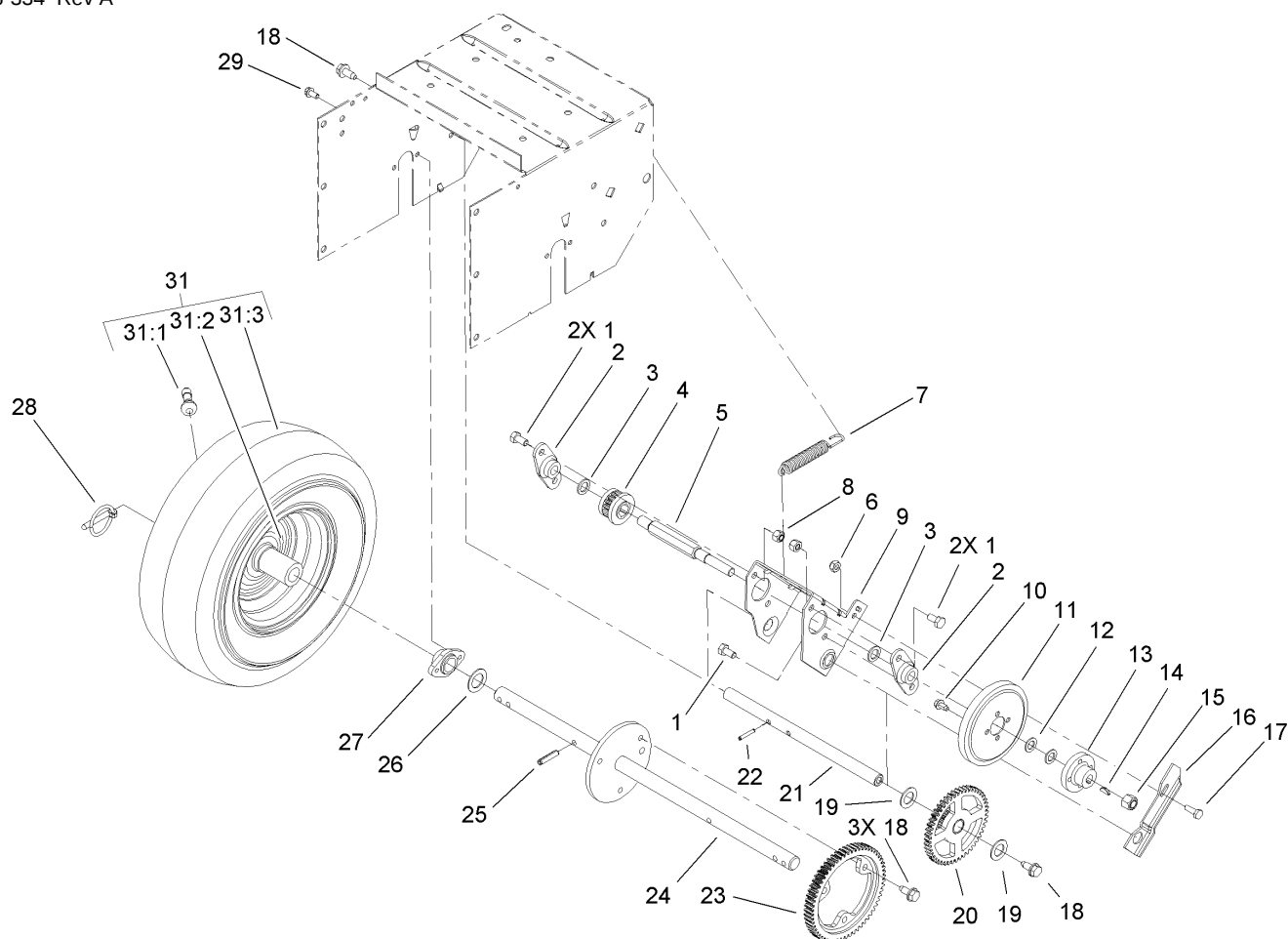
Ref	Part No.	Qty.	Description				
1	32144-41	8	Screw-Tapite				
2	14-2449	1	RH Bushing Case ASM				
2:1	7-0045	1	Seal-Oil				
2:2	256-237	1	Bushing				
3	252-71	2	Washer-Thrust				
4	51-0460	1	Gasket-Case, Gear				
5	256-32	1	Bushing				
6	32120-72	1	Ring-Snap				
7	3-8664	1	Washer-Thrust				
8	5-7170	1	Gear				
9	252-80	1	Washer-Thrust				
10	252-76	1	Bearing-Thrust				
11	257-3	1	Washer-Thrust				
12	37-6560	1	Bushing-Input				
13	237-87	1	Ring-Quad				
14	3257-23	1	Key-Woodruff				
15	37-6990-03	1	Impeller Shaft ASM				
16	5-7180	1	Gear-Worm, 27T				
17	14-2459	1	LH Bushing Case ASM				
17:1	7-0045	1	Seal-Oil				
17:2	256-237	1	Bushing				
18	281-1	1	Plug-Pipe, SQH				
19	3257-33	1	Key-Woodruff				
20	37-6802	1	Shaft-Auger				



Frame Assembly

Ref	Part No.	Qty.	Description
1	32144-70	2	Screw-HWHTF
3	112-8109-01	1	Frame-Traction
4	3296-29	2	Nut-Lock, NI
5	38-0800	1	Plate-Friction
6	100-1048	1	Bearing-Ball
7	88-0560	1	Hub-Frame, Traction
8	256-322	1	Bushing
9	37-8870	1	Spring-Plate, Friction
10	88-0550-03	1	Frame-Front
11	252-80	1	Washer-Thrust
12	32151-103	1	Ring-Snap
13	88-0850	1	Pulley And Drive ASM
14	32144-4	4	Screw-HWH
15	37-8770	2	Bolt-Shoulder
16	37-9070	1	Bracket-Mount, Rear
17	40-6511-03	1	Auger Clutch Rod ASM
18	42-3560	1	Bolt-Shoulder
19	66-8060	1	Pad-Brake
20	66-6790	1	Bracket-Mount, Front
21	3256-24	1	Washer-Flat
22	3290-320	1	Retainer-Push On
23	3-4244	1	Pulley-Idler
24	3296-59	1	Nut-Lock, NI
25	3296-56	1	Nut-Lock, NI

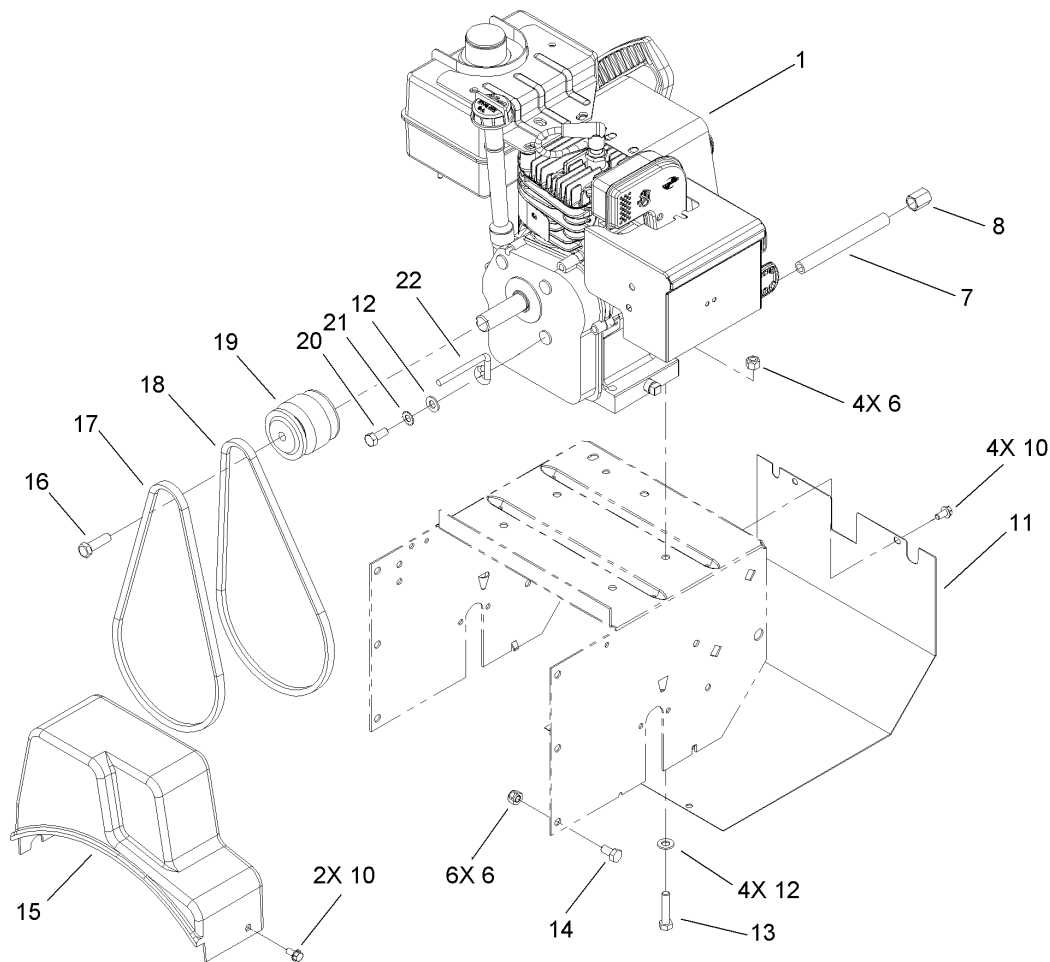
Ref	Part No.	Qty.	Description
26	323-29	1	Screw-HH
27	53-7570	1	Spring



Drive Assembly

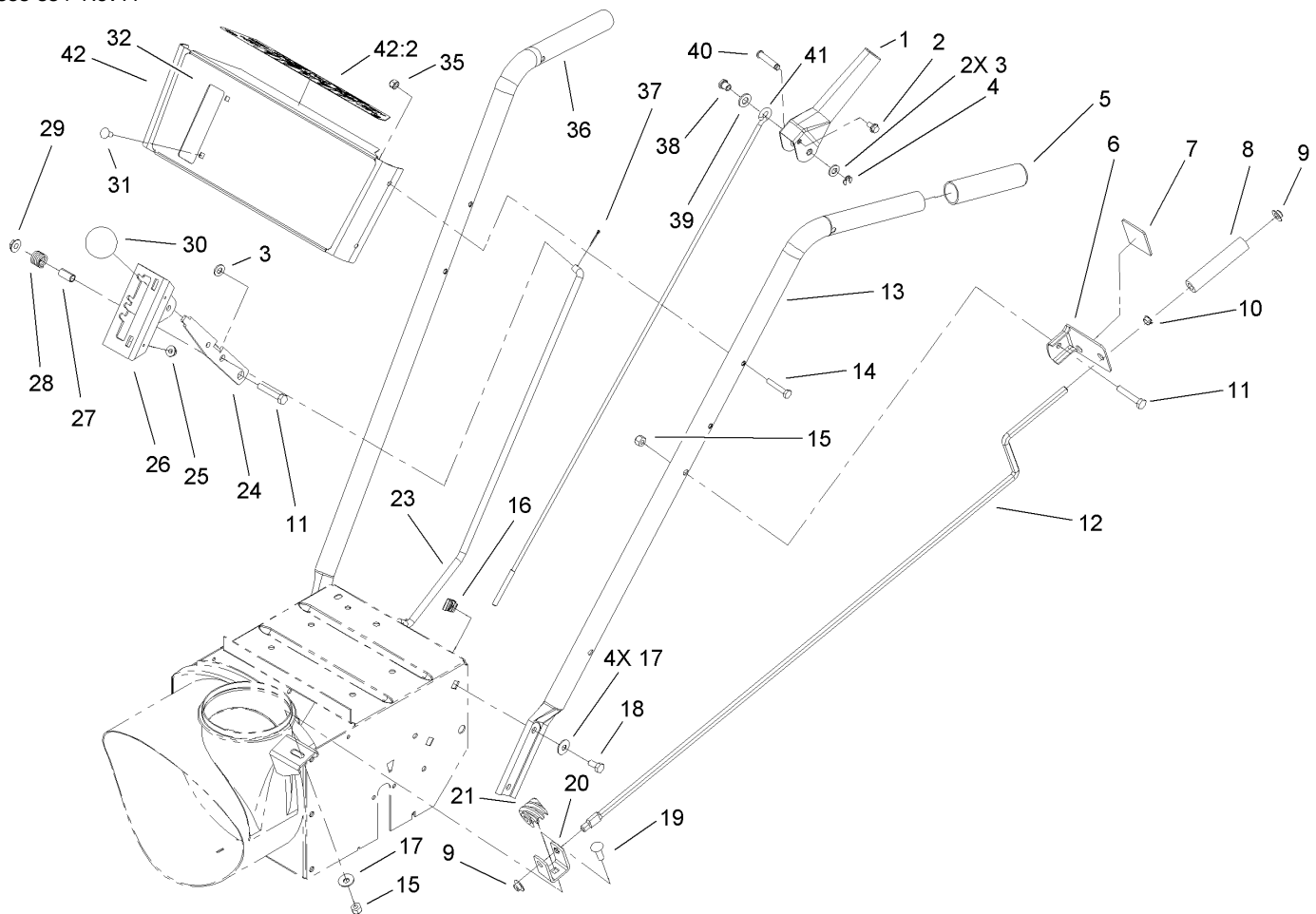
Ref	Part No.	Qty.	Description
1	322-2	4	Screw-HH
2	20-1620	2	Bearing-Wheel, Friction
3	5-7570	2	Washer-Flat
4	37-6500	1	Pinion
5	37-6780	1	Shaft-Wheel, Friction
6	3296-16	1	Nut-Lock, NI
7	37-8880	1	Spring-Traction
8	3296-29	4	Nut-Lock, NI
9	39-1230	1	Bracket-Sliding
10	32144-4	4	Screw-HWH
11	37-6570	1	Wheel-Friction
12	36-4790	2	Washer-Thrust
13	39-1520	1	Hub-Wheel, Friction
14	3257-24	1	Key-Woodruff
15	3296-48	1	Nut-Lock, NI
16	39-1250	1	Cam-Receiver
17	321-4	1	Screw-HH
18	32144-70	5	Screw-HWHTF
19	10-9280	2	Washer-Special
20	37-9160	1	Internal Gear And Bushing ASM
21	37-6760	1	Shaft-Pivot
22	32121-45	2	Pin-Spring
23	37-6520	1	Gear-Axle
24	74-1350	1	Shaft-Axle

Ref	Part No.	Qty.	Description
25	32121-9	2	Pin-Roll, Slotted
26	3-8664	2	Washer-Thrust
27	37-6850	2	Bearing-Axle
28	3290-243	2	Pin-Lynch
29	32144-4	4	Screw-HWH
● 30			1 LH Wheel And Tire ASM
● 30:1	232-27	1	Stem-Valve
● 30:2	241-131	1	Rim-Wheel
● 30:3	112-6609	1	Tire
● 31			1 RH Wheel And Tire ASM
31:1	232-27	1	Stem-Valve
31:2	241-131	1	Rim-Wheel
31:3	112-6609	1	Tire



Engine Assembly

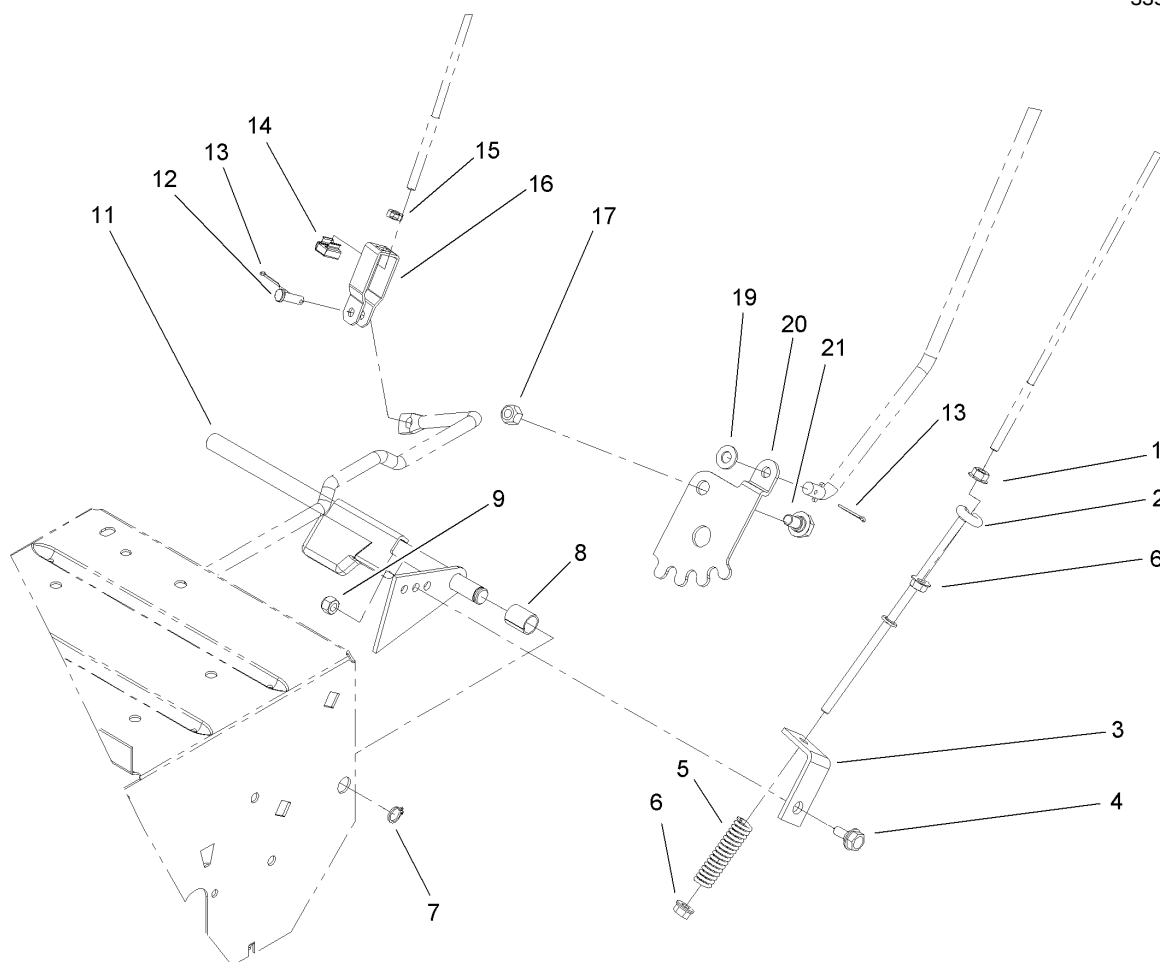
Ref	Part No.	Qty.	Description				
1		1	Engine-Tecumseh, LH195Sa-67435V				
6	3296-29	10	Nut-Lock, NI				
7	289-34	1	Nipple-Pipe				
8	288-2	1	Cap-Pipe				
10	32144-4	6	Screw-HWH				
11	37-6830-01	1	Cover-Traction, Lower				
12	3256-23	5	Washer-Flat				
13	322-7	4	Screw-HH				
14	322-2	6	Screw-HH				
15	37-6900	1	Cover-Belt				
16	43-7290	1	Screw-Special				
17	37-9080	1	V-Belt-29.50 Inch,				
18	37-9090	1	V Belt-3L, Traction				
19	43-7370	1	Pulley-Engine				
20	3210-3	1	Screw-HH				
21	3255-8	1	Washer-Lock				
22	37-8990	1	Retainer-Belt				
99	99-9300	1	Cord-Extension				



Handle and Control Assembly

Ref	Part No.	Qty.	Description
1	94-8887-03	2	Handle-Control
2	3234-13	2	Screw-HHF
3	3256-23	3	Washer-Flat
4	32151-73	2	Ring-Clip
5	112-6615	2	Grip-Handle
6	25-6090	1	Bracket-Rod, Chute
7	63-3510	1	Decal-Chute Direction
8	40-8230	1	Grip-Control, Chute
9	3290-320	2	Retainer-Push On
10	256-249	1	Bushing
11	322-9	2	Screw-HH
12	40-8270	1	Rod-Control, Chute
13	110-6296-03	1	Handle-Left
14	321-9	4	Screw-HH
15	3296-29	2	Nut-Lock, NI
16	3290-196	4	Nut
17	3290-456	5	Washer-Belleville
18	322-2	4	Screw-HH
19	3230-22	1	Screw-CARR
20	40-8280	1	Bracket-Worm
21	40-8250	1	Gear-Worm, Chute
23	39-7570	1	Rod-Selector, Speed
24	37-8820-03	1	Selector-Speed
25	32128-33	2	Nut-HF

Ref	Part No.	Qty.	Description
26	39-1280-03	1	Mount-Selector, Speed
27	40-8130	1	Spacer
28	37-9150	1	Spring
29	32128-13	1	Nut-HF
30	233-21	1	Knob
31	3229-11	2	Screw-CARR
32	112-6636	1	Decal-Escutcheon
35	3296-42	4	Nut-Lock, NI
36	52-5561-03	1	Handle-Right
37	3272-4	1	Pin-Cotter
38	47-4990	2	Post-Mounting, Linkage
39	3256-24	2	Washer-Flat
40	52-5600	2	Pin-Lever, Control
41	52-5590	2	Link-Upper
42	112-6642	1	Escutcheon Panel ASM
42:2	112-6621	1	Decal-Escutcheon Back

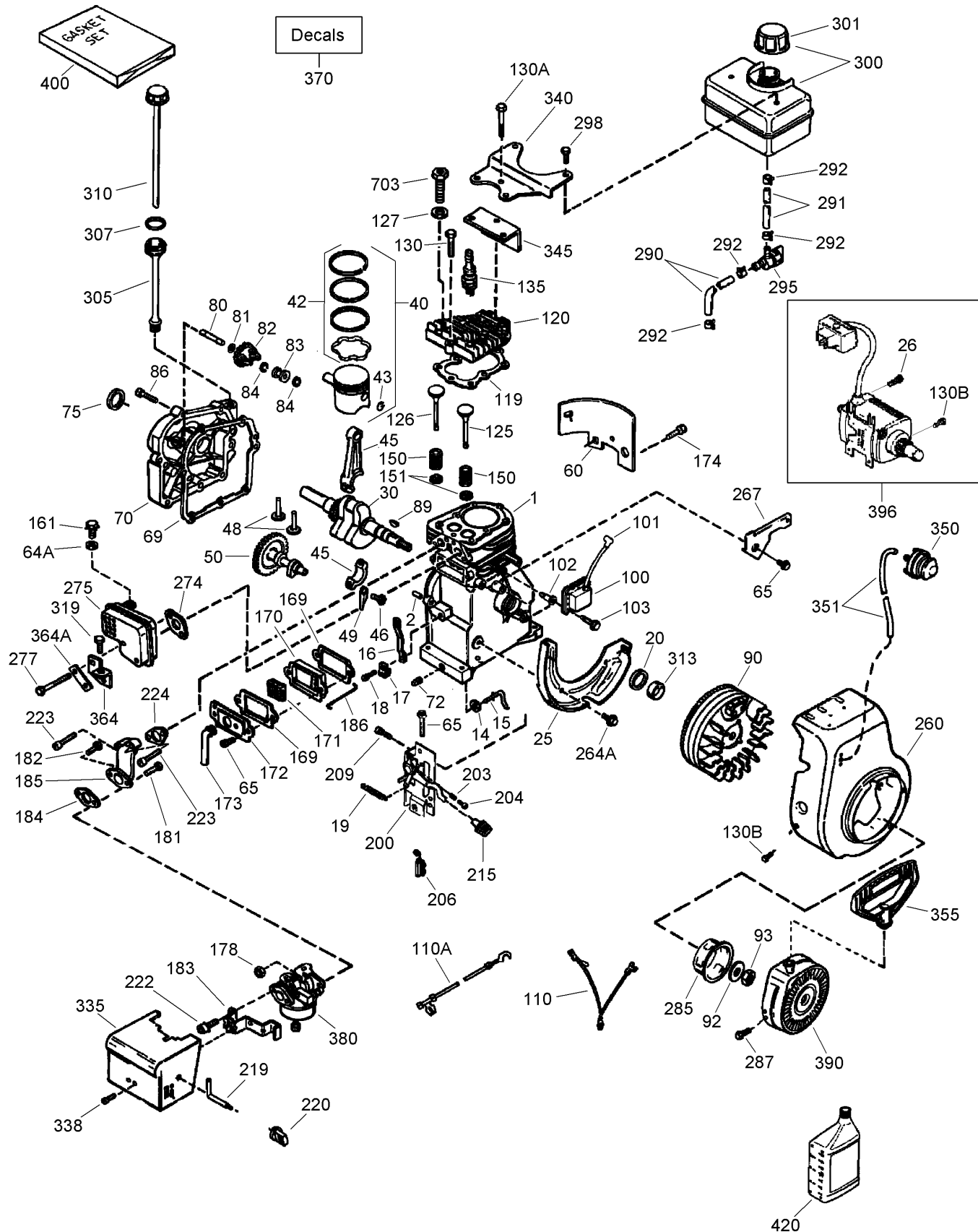


Control Assembly

Ref	Part No.	Qty.	Description				
1	32128-33	1	Nut-HF				
2	39-3060	1	Rod-Traction, Lower				
3	38-4490	1	Bracket-Traction				
4	40-8350	1	Screw				
5	38-4520	1	Spring				
6	32128-32	2	Nut-HHF				
7	32151-61	1	Ring-Retaining				
8	40-9680	1	Spacer				
9	3296-42	1	Nut-Lock, NI				
11	43-7310-03	1	Traction Arm ASM				
12	1-808265	1	Pin-Clevis				
13	3272-4	2	Pin-Cotter				
14	32115-5	1	Nut-Retained				
15	3218-1	1	Nut-Jam				
16	39-3080	1	Clevis				
17	3296-29	1	Nut-Lock, NI				
19	3256-23	1	Washer-Flat				
20	37-8800	1	Gear-Quadrant				
21	37-8770	1	Bolt-Shoulder				

Engine Assembly No. 1

Tecumseh LH195SA - 67435V



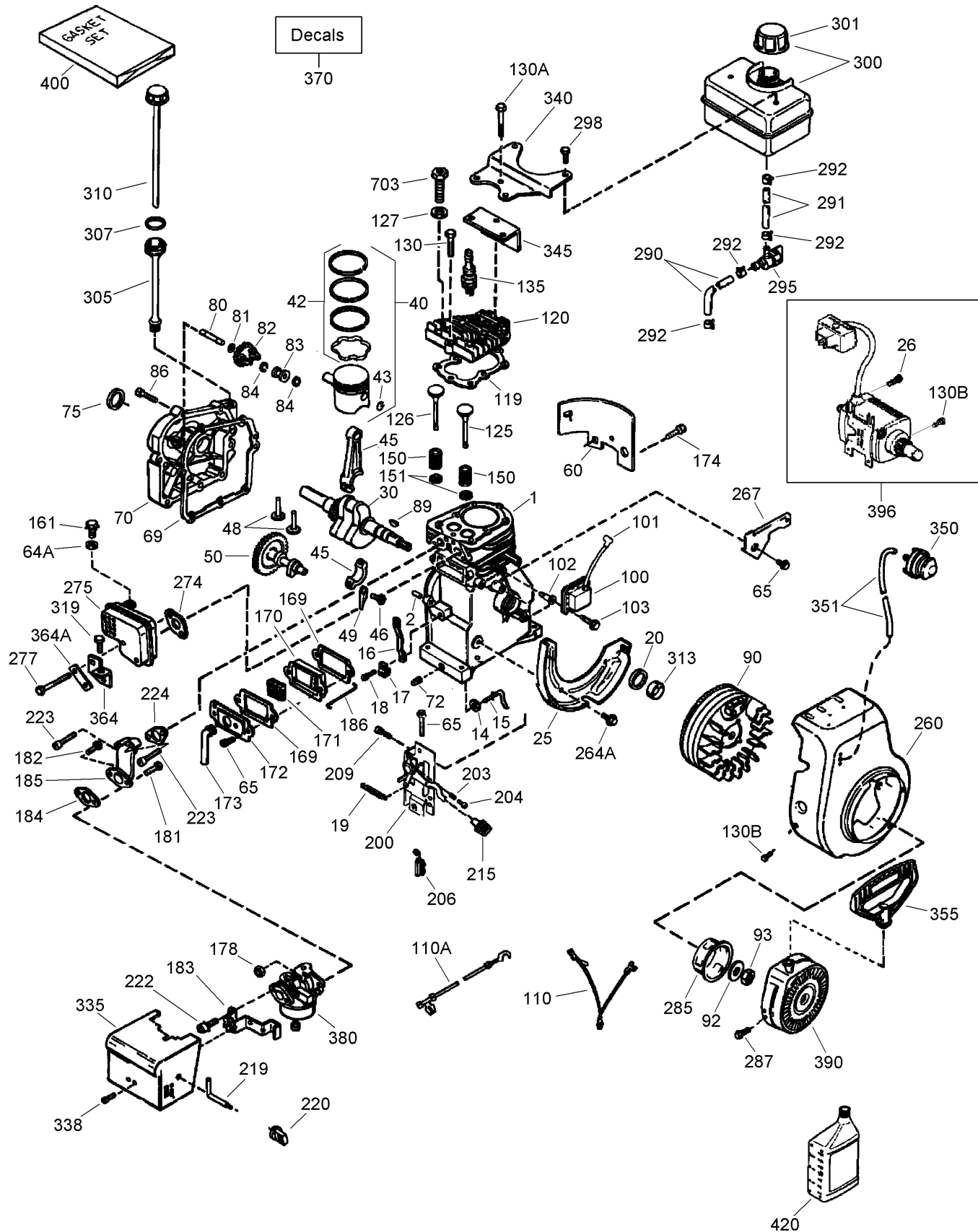
Engine Assembly No. 1

Tecumseh LH195SA - 67435V

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
③1	36469A	1	Cylinder ASM (Includes 2, 20, 72, 125)	③110A	36874	1	Wire-Ground (Green, 5.5)
③2	26727	2	Pin-Dowel	③③119	36443	1	Gasket-Cylinder Head
③14	28277	1	Washer-Flat	③120	37675	1	Head-Cylinder (Includes 130A)
③15	31334	1	Rod-Governor	③125	36471	1	Valve-Exhaust (STD) (Includes 151)
③16	37729	1	Chute Idler Arm ASM (W/Bushings)	③125	36472	1	Valve-Exhaust (1/32 O S) (Includes 151)
③17	31335	1	Clamp-Lever, Governor	③126	32644A	1	Valve-Intake (STD) (Includes 151)
③18	651018	1	Screw (T-15, 8-32 X 19/64)	③126	32645A	1	Valve-Intake (1/32 O S) (Includes 151)
③19	31426	1	Spring-Extension	③127	650691	1	Washer
③20	32600	1	Seal-Oil	③130	6021A	2	Screw (5/16-18X1-1/2)
③25	36552	1	Baffle-Blower Housing (Includes 262)	③130A	650694A	5	Screw, 5/16-18 X 2In
③26	650561	2	Screw (1/4-20X19/32)	③130B	650737	2	Screw (1/4-20 X 1/2)
③30	34740	1	Crankshaft ASM	③135	35395	1	Spark Plug-Resistor (R J19 L M)
③40	40004	1	Piston, Pin And Ring Set (STD) (Includes 41, 42, 43)	③150	31672	2	Spring-Valve
③40	36075	1	Piston, Pin And Ring Set (.020 O S)	③151	31673	2	Cap-Valve, Spring
③40	40005	1	Piston, Pin And Ring Set (.010 O S) (Includes 41, 42, 43)	③161	30063	1	Screw (T-30 1/4-20X1/2)
③42	36077	1	Ring Set (.010 O S)	③③169	27234A	2	Gasket-Valve Cover
③42	36076	1	Ring Set (STD)				
③42	40006	1	Ring Set (STD)				
③42	36078	1	Ring Set (.020 O S)				
③43	20381	2	Ring-Retaining, Piston Pin				
③45	32875A	1	Connecting Rod ASM (Includes 46, 49)				
③46	32610A	2	Bolt-Rod, Connecting				
③48	27241	2	Lifter-Valve				
③49	32654	1	Dipper-Oil				
③50	33158	1	Camshaft				
③60	29745	1	Extension-Blower				
③64A	8345	1	Washer				
③65	30200	1	Screw (10-24 X 9/16)				
③③69	27677A	1	Gasket-Cylinder Cover				
③70	34674C	1	Cover-Cylinder (Includes 75 - 80)				
③72	27642	3	Plug-Drain, Oil (SQH 1/4-18)				
③75	27897	1	Seal-Oil				
③80	30574A	1	Shaft-Governor				
③81	30590A	1	Washer-Flat				
③82	30591	1	Governor Gear ASM (Includes 81)				
③83	30588A	1	Spool-Governor				
③84	29193	1	Ring-Retaining				
③86	650488	7	Screw (1/4-20 X 1-1/4)				
③89	610961	1	Key-Flywheel				
③90	611199	1	Flywheel (W/Ring Gear)				
③92	650815	1	Washer-Belleville				
③93	650816	1	Nut-Flywheel				
③100	34443C	1	Ignition-Solid State				
③101	610118	1	Cover-Spark Plug				
③102	651024	2	Stud-Mounting, Solid State				
③103	651007	2	Screw (T-15, 10-24 X 15/16)				
③110	35182	1	Wire-Ground				

Engine Assembly No. 2

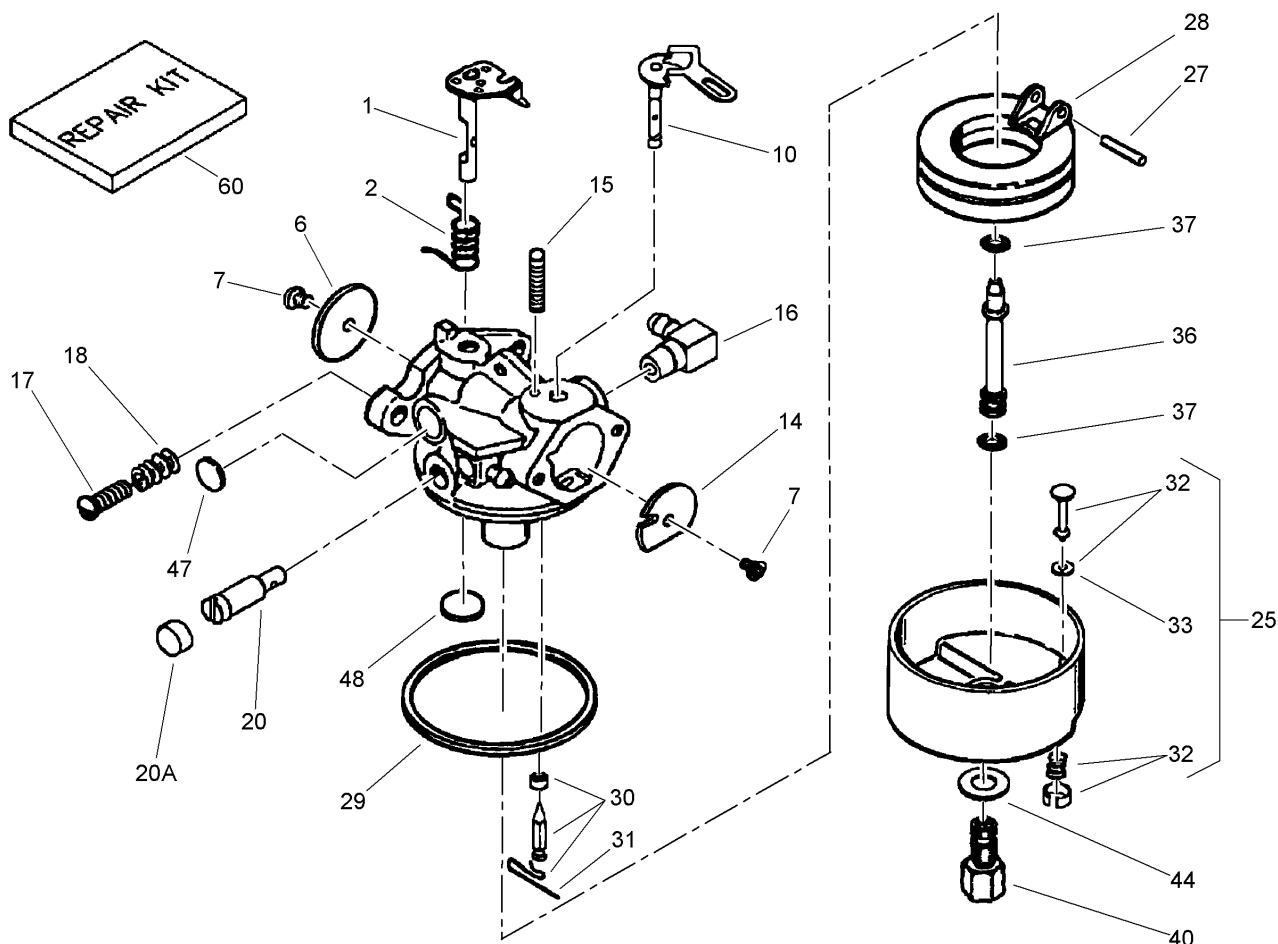
Tecumseh LH195SA - 67435V



Engine Assembly No. 2

Tecumseh LH195SA - 67435V

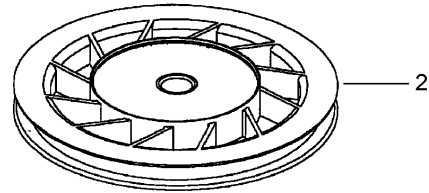
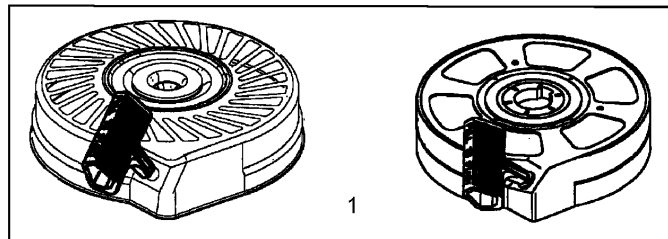
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③170	27666	1	Body-Valve Cover	③364	33333	1	Bracket-Carburetor Cover
③171	31410	1	Element Breather	③364A	37673	1	Locking Plate
③172	34146	1	Cover-Breather	③370	37119	1	Decal-Warning (Bilingual)
③173	35350	1	Tube-Breather	③370	36534	1	Decal-Instruction
③174	650128	1	Screw (10-24X1/2)	③370	35282	1	Decal-Control
③178	29752	2	Nut And Lock Washer (1/4-28)	③370	36695	1	Decal-Tecumseh Logo For Top Of Recoil Starter
③181	650870	1	Screw (1/4-28 X 1-11/16)	③370	36501	1	Decal-Primer-International Symbol
③182	6201	1	Screw (1/4-28 X 7/8)	③380	640084B	1	Carburetor ASM (Includes 184)
③183	34583A	1	Bracket-Choke	③390	590742	1	Starter-Rewind
③⑤184	26756	1	Gasket-Carburetor To Intake Pipe	③396	33290E	1	Starter-Electric (110 Volt)
③185	33691	1	Pipe-Intake	③⑤400	36444	1	Gasket Set
③186	32698	1	Link-Governor To Throttle	③420	730226A	1	Oil-Engine, Sae 5W30
③200	36677	1	Control ASM (Includes 203, 204, 206, 209, 209A)	③703	650818	1	Screw (5/16-18 X 1-1/2)
③203	31342	1	Spring-Compression	①③704	754273C	1	Short Block Replacement
③204	651029	1	Screw (T-10, 5-40X7/16)				
③206	610973	2	Terminal				
③209		2	Rivet (Purchase Locally)				
③215	35440	1	Knob-Control				
③219	34582	1	Rod-Choke				
③220	35438	1	Knob-Control				
③222	28820	2	Screw (10-32 X 1/2)				
③223	650664	2	Screw (1/4-20 X 1-19/32)				
③⑤224	33673A	1	Gasket-Intake				
③260	35656A	1	Housing-Blower				
③264A	650802	2	Screw (1/2-20X5/8)				
③267	34212	1	Bracket-Hold Down				
③⑤274	33670A	1	Gasket-Exhaust				
③275	35771A	1	Muffler (Includes 274)				
③277	792005	2	Screw (1/4-20 X 2-1/2)				
③285	36467B	1	Cup-Starter				
③287	650926	2	Screw (8-32 X 21/64)				
③290	37963	1	Line-Fuel, Low Permeation (16.0)				
③291	37962	1	Line-Fuel, Low Permeation (8.62)				
③292	26460	4	Clamp-Line, Fuel				
③295	35857	1	Valve-Shut Off, Fuel (Includes 292)				
③298	650665	2	Screw (1/4-15X7/8)				
③300	35584	1	Tank-Fuel (Includes 292, 301)				
③301	37845	1	Cap-Fuel (Red Plastic) (1-1/2 Id)				
③305	35554	1	Tube-Fill, Oil				
③307	35499	1	O-Ring				
③310	35556	1	Dipstick				
③313	34080	1	Spacer				
③319	650735	1	Screw (10-24 X 3/8)				
③335	35072A	1	Carburetor Cover				
③338	650257	2	Screw				
③340	36247	1	Plate-Fuel Tank				
③345	33344	1	Baffle-Heat				
③350	570682A	1	Primer ASM				
③351	32180C	1	Line-Primer				
③355	590574	1	Handle-Starter, Mitten Grip				



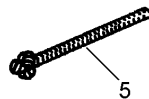
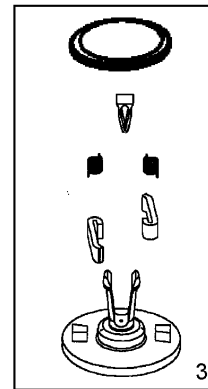
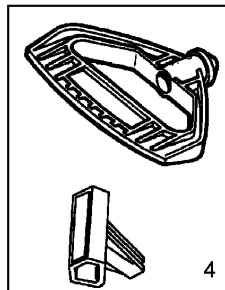
Carburetor Assembly No. 640084B Tecumseh LH195SA - 67435V

Ref	Part No.	Qty.	Description
③④0	640084B	1	Carburetor (Includes 184)
③1	631615	1	Throttle Shaft And Lever ASM
③2	631767	1	Spring-Return, Throttle
③6	640070	1	Shutter-Throttle
③④7	650506	2	Screw-Shutter
③10	632108	1	Shaft And Lever ASM
③14	631890	1	Shutter-Choke
③15	630735	1	Spring-Positioning, Choke
③16	631807	1	Fitting-Fuel
③17	651025	1	Screw-Throttle Crack And Idle Speed
③18	630766	1	Spring-Tension
③20	640027	1	Spring-Restrictor, Idle
③20A	640053	1	Cap-Screw, Idle Restrictor
③25	631867	1	Bowl-Float (No Drain)
③25	631951	1	Float Bowl ASM
③④27	631024	1	Shaft-Float
③28	632802	1	Float (Plastic)
③④29	631028	1	O-Ring-Bowl, Float
③④30	631021A	1	Inlet Needle, Seat And Clip ASM
③31	631022	1	Clip-Spring
③32	27136A	1	Bowl Drain ASM
③④33	27554	1	Gasket-Plunger, Drain
③36	632745	1	Tube-Nozzle, Main

Ref	Part No.	Qty.	Description
③④37	632547	2	O-Ring-Nozzle Tube, Main
③40	640131	1	Nut-Bowl, High Speed
③④44	27110A	1	Washer-Nut, Bowl
③④47	630748	1	Plug-Welch, Idle Mixture Well
③④48	631027	1	Plug-Welch, Atmospheric Vent
③60	632760B	1	Repair Kit

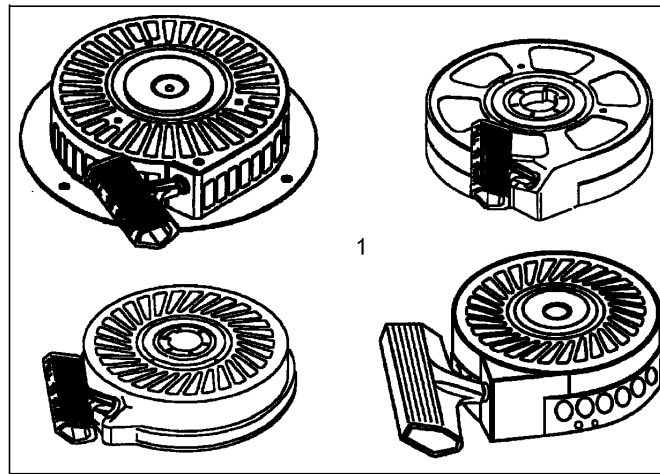


This illustration may not depict actual equipment and is for reference purposes only

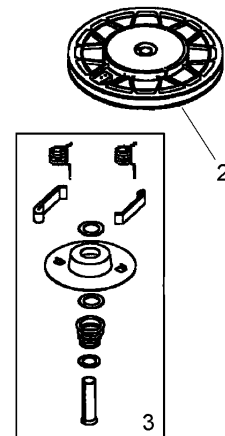
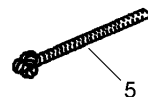
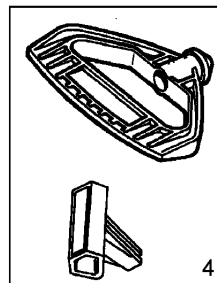


Rewind Starter No. 590742
Tecumseh LH195SA - 67435V

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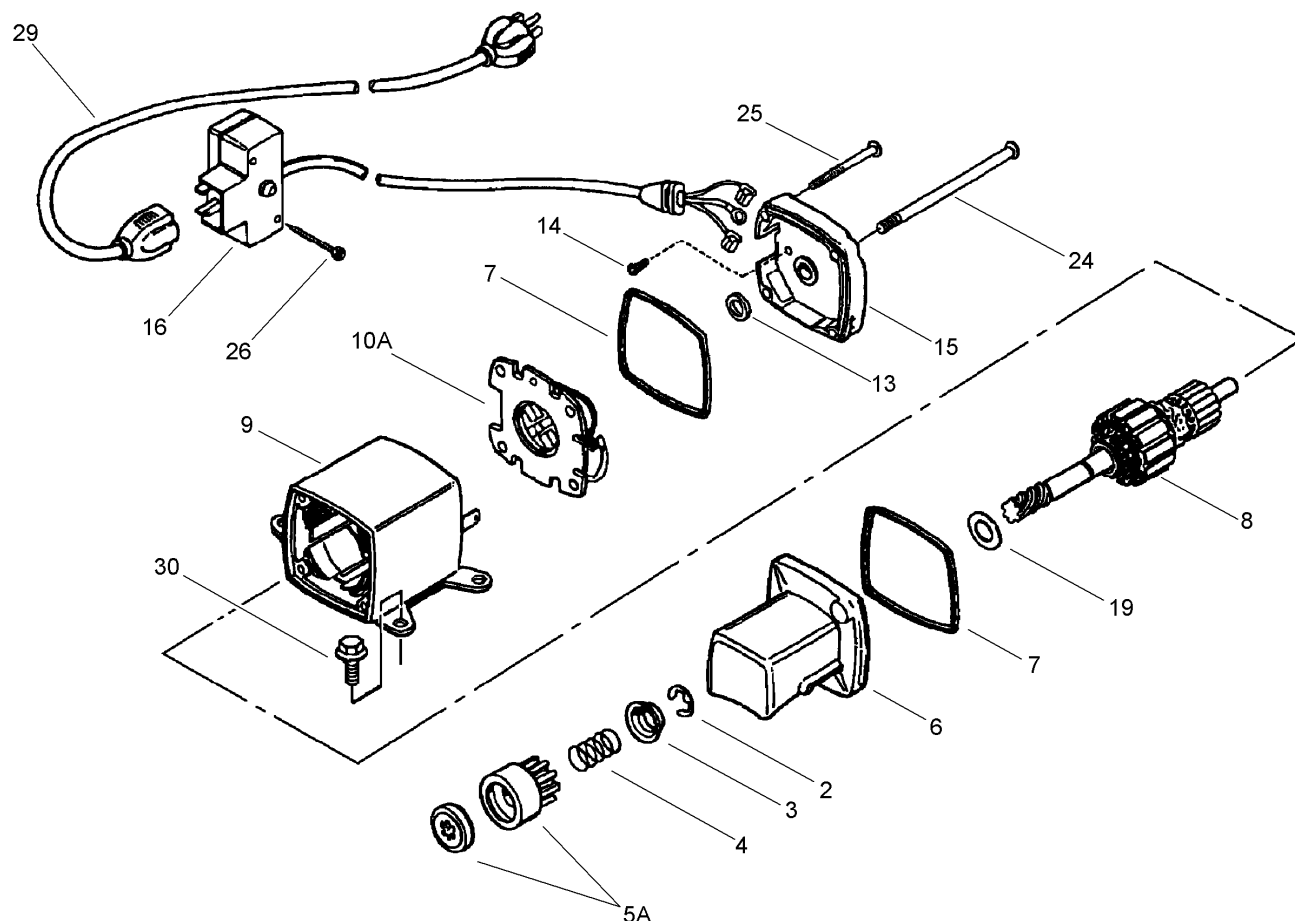


This illustration may not depict actual equipment and is for reference purposes only



Rewind Starter No. 590707 (Optional)
Tecumseh LH195SA - 67435V

Ref	Part No.	Qty.	Description
❸1	590707	1	Starter-Rewind
❸2	590709	1	Pulley And Rewind Spring ASM
❸3	590774	1	Repair Kit
❸4	590574	1	Handle-Starter, Mitten Grip
❸5	590535	1	Rope-Starter (98 Cut To Length)



Electric Starter No. 33290E
Tecumseh LH195SA - 67435V

Ref	Part No.	Qty.	Description				
③0	33290E	1	Starter-Electric (110 Volt)				
③2	31749	1	Retainer-Ring				
③3	33522	1	Retainer-Spring				
③4	33769	1	Spring-Anti Drift				
③5A	37332	1	Nut And Gear ASM (Includes 2)				
③6	35461	1	Drive End Cap ASM (Includes 7)				
③7	35450	2	O-Ring				
③8	35912	1	Armature				
③9		1	Housing ASM (Must Purchase Complete Motor)				
③10A	35452A	1	Brush Card ASM				
③13	590500	1	Washer-Thrust				
③14	33441	1	Screw-Ground				
③15	35453	1	Commutator End Cap ASM				
③16	35454	1	Switch Box ASM				
③19	35911	1	Washer-Thrust				
③24	35462	2	Bolt-Case				
③25	35456	1	Screw-Ground				
③26	650819	2	Screw (6-32X2-1/2)				
③26	651032	2	Screw (12-16 X 5/8)				
③29	32450B	1	Cord-Extension (10-6)				
③30	650759	3	Screw (T-30, 1/4-20 X 23/32)				

Attachments and Accessories

For 38605 - 522 Power Throw Snowthrower

Product Name	Model/Part
22 Inch Drift Breaker	37-7022
Tire Chain Kit	56-2700
Snow Cab	88-0600

NOTES

