



Precision Z3400 HLX Riding Mower

Model No. 81270 - 270000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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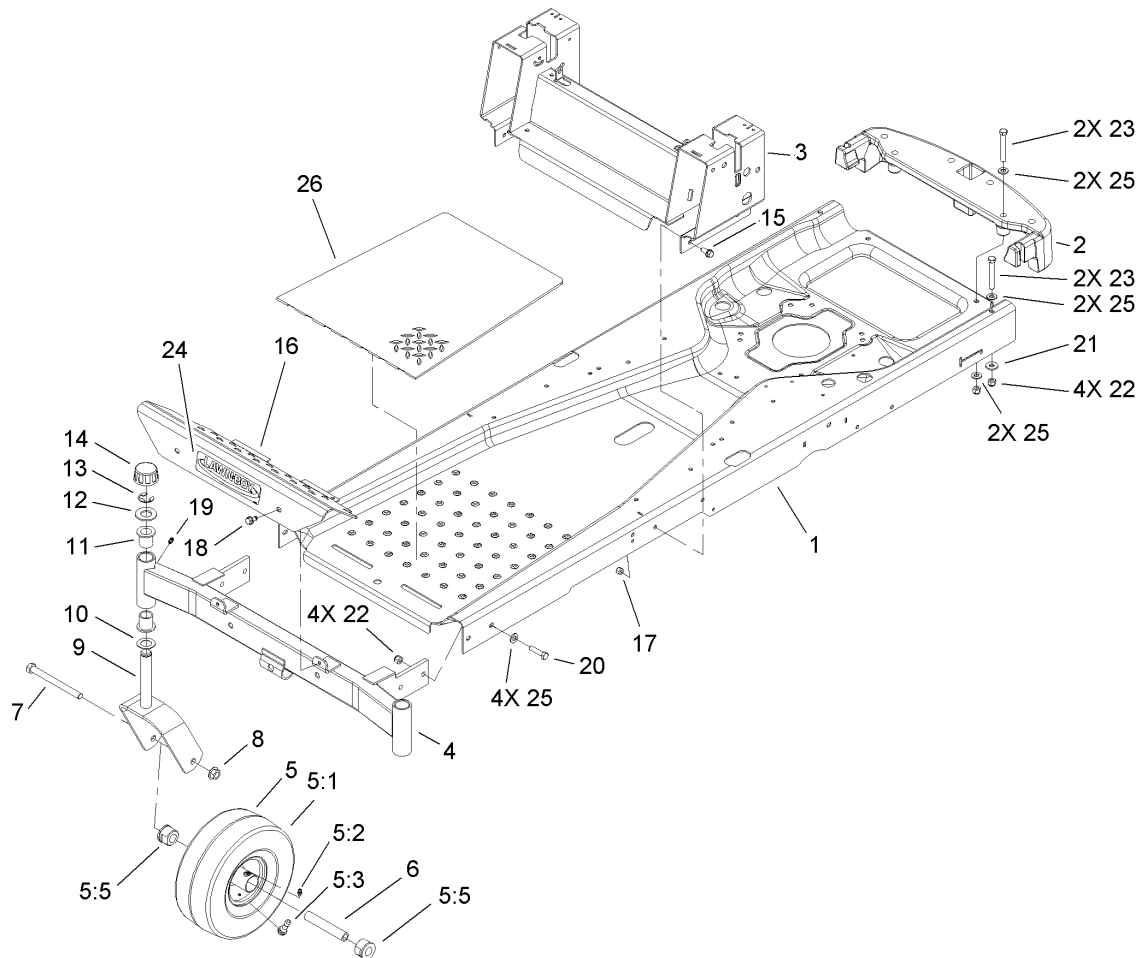
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

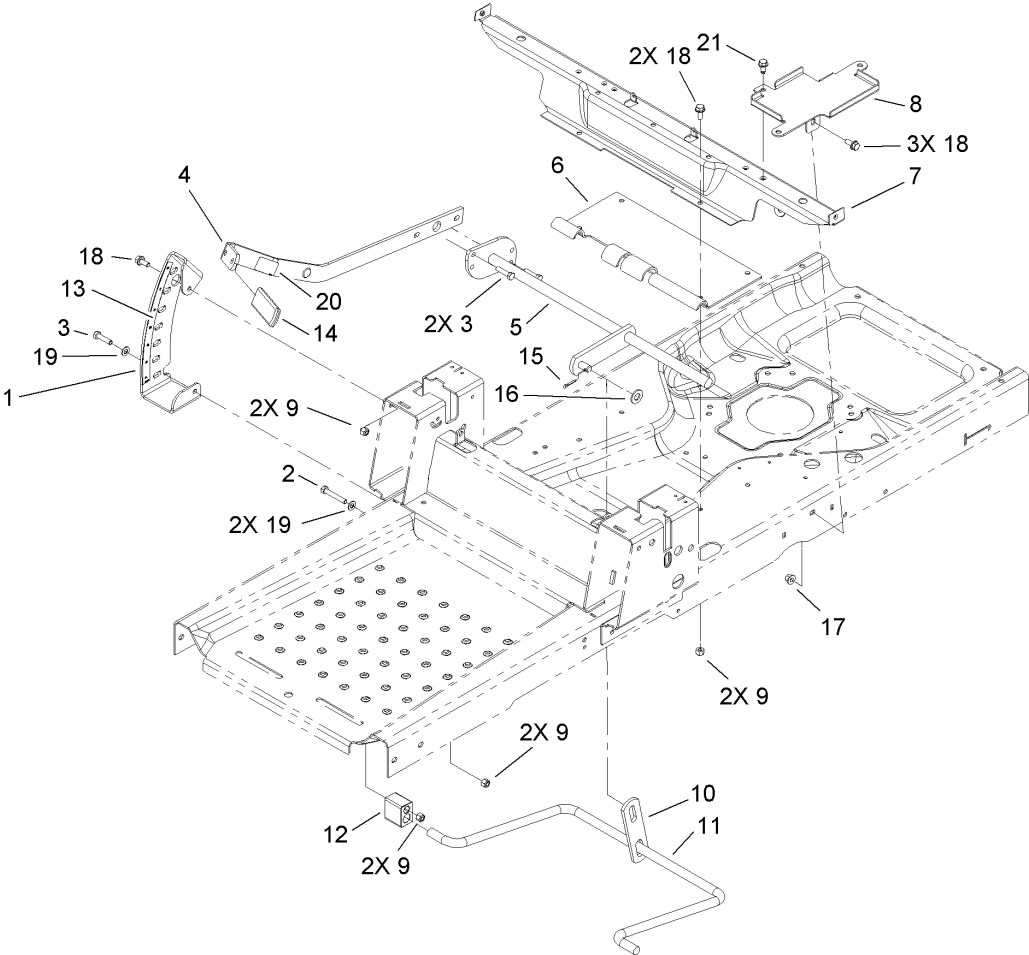
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Honda dealer



Frame Assembly

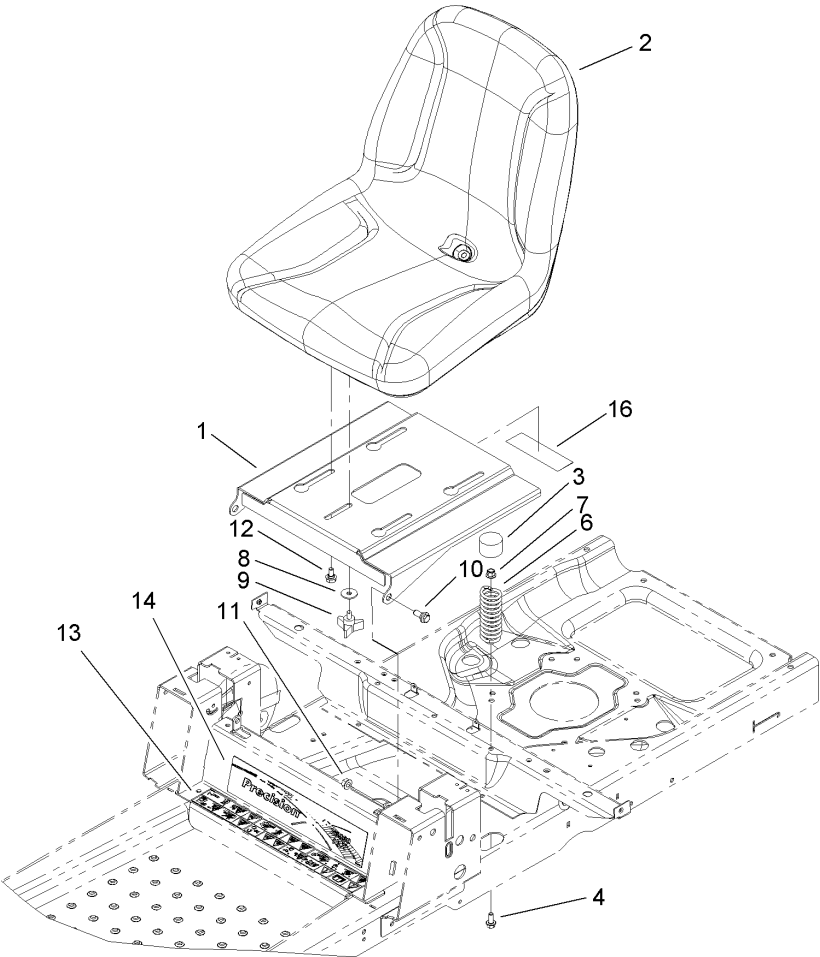
Ref	Part No.	Qty.	Description
1	110-6780-02	1	Frame
2	110-6899-03	1	Bumper-Rear
3	110-6872-03	1	Seat Control ASM
4	108-7882-02	1	Front Axle ASM
5	108-8502	2	Caster Wheel ASM
5:1	108-8503	1	Tire-Smooth
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	32128-23	2	Nut-HF
9	108-7851-02	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Snap
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	114-8505	1	Decal
25	3256-24	10	Washer-Flat
26	108-7879	1	Floor Mat



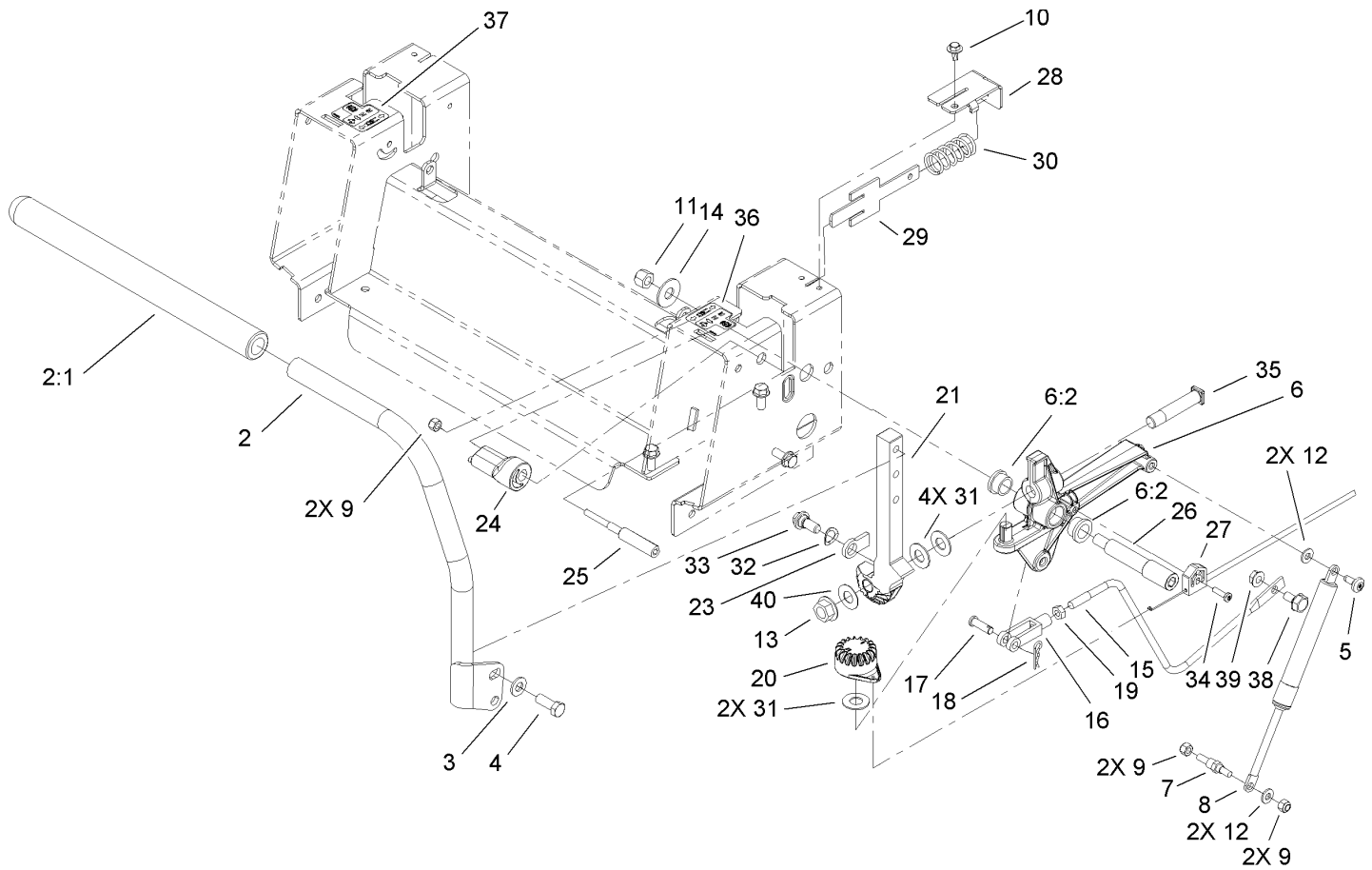
Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description				
1	112-4027-03	1	Sector-HOC				
2	322-10	2	Screw-HH				
3	322-6	3	Screw-HH				
4	112-3960-03	1	Lift Arm ASM				
5	108-7841-03	1	Lift Lever ASM				
6	110-6800-03	1	Plate-Lift				
7	110-6805-03	1	Bracket-Seat/Pods				
8	110-1937-03	1	Tray-Battery				
9	3296-29	8	Nut-Lock, NI				
10	108-7840	1	Link-Lift				
11	108-7839	1	Arm-Lift, Rear				
12	108-7845	2	Block-Pivot				
13	112-9802	1	Decal-HOC				
14	105-3450	1	Grip-Lever, Lift				
15	3272-10	1	Pin-Cotter				
16	3256-26	1	Washer-Flat				
17	3296-58	3	Nut-Lock, NI				
18	3234-47	6	Screw-HHF				
19	3256-23	3	Washer-Flat				
20	106-8743	1	Decal				
21	32104-32	1	Screw-HWH				



Seat Assembly

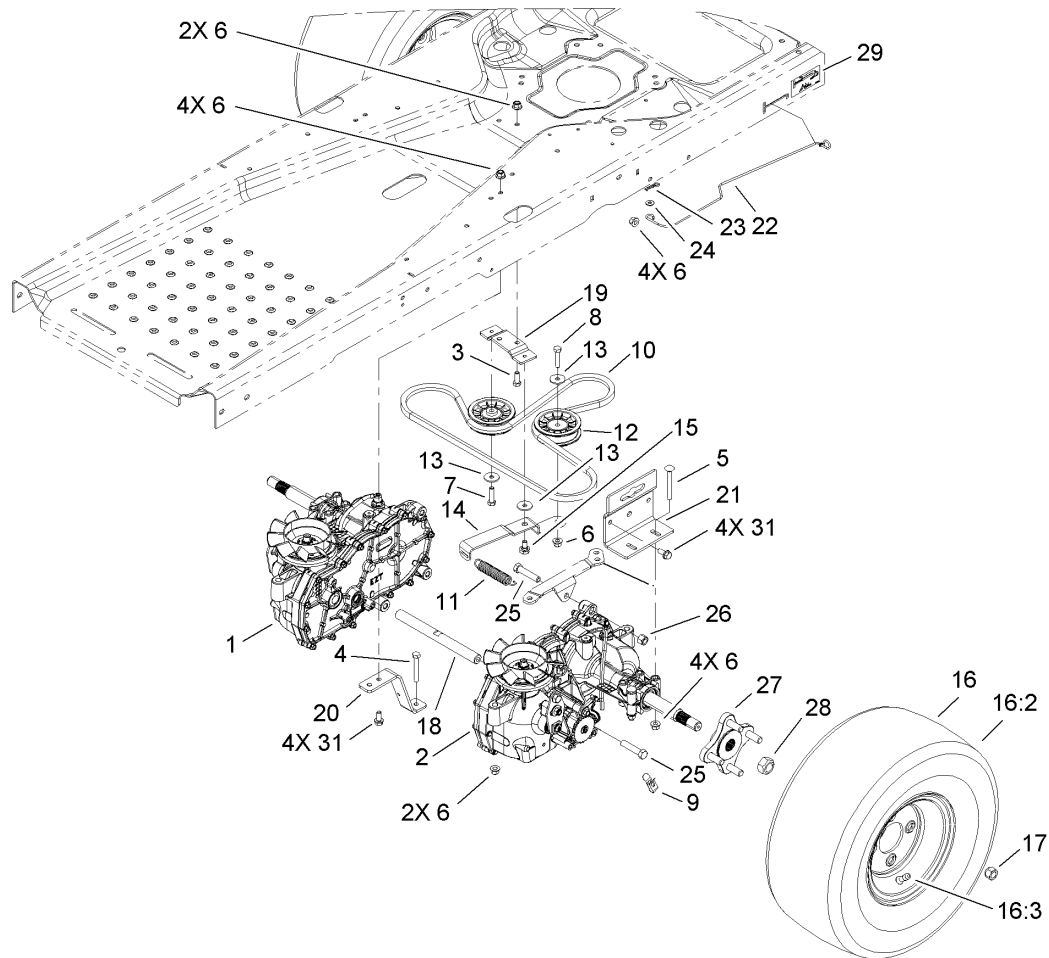
Ref	Part No.	Qty.	Description				
1	110-6679-03	1	Base-Seat				
2	110-6773	1	Seat-18 Inch				
3	701178	2	Cap-Protector				
4	3234-47	2	Screw-HHF				
6	92-7054	2	Spring-Compression				
7	3296-58	2	Nut-Lock, NI				
8	5-4460	1	Washer-Pivot				
9	92-9674	1	Knob				
10	94-7582	2	Bolt-Shoulder				
11	32128-21	2	Nut-HF				
12	37-8771	4	Bolt-Shoulder				
13	110-6825	1	Decal-Danger				
14	114-8503	1	Decal				
16	106-8717	1	Decal-Service				



Control Assembly

Ref	Part No.	Qty.	Description
❶1	110-6814	1	RH Handle ASM
❶1:1	108-6187	1	Grip
2	110-6815	1	LH Handle ASM
2:1	108-6187	1	Grip
3	3256-24	4	Washer-Flat
4	323-6	4	Screw-HH
5	112-4004	2	Screw-Shoulder
6	110-6828	2	Activator Arm ASM
6:2	105-3455	2	Bushing
7	110-6810	2	Stud-Damper
8	103-2913	2	Damper-Control, Motion
9	3296-42	6	Nut-Lock, NI
10	46-8560	2	Screw-HHF
11	3296-48	2	Nut-Lock, NI
12	3256-22	4	Washer-Flat
13	32128-23	2	Nut-HF
14	3256-5	2	Washer-Flat
15	110-6693	2	Link-Hydro
16	1-303105	2	Yoke-Adjustable
17	1-808280	2	Pin-Clevis
18	1-806003	2	Pin-Hair
19	3220-2	2	Nut-Jam
20	110-6845	2	Gear-Control
21	110-6783	1	Arm-Actuator, LH

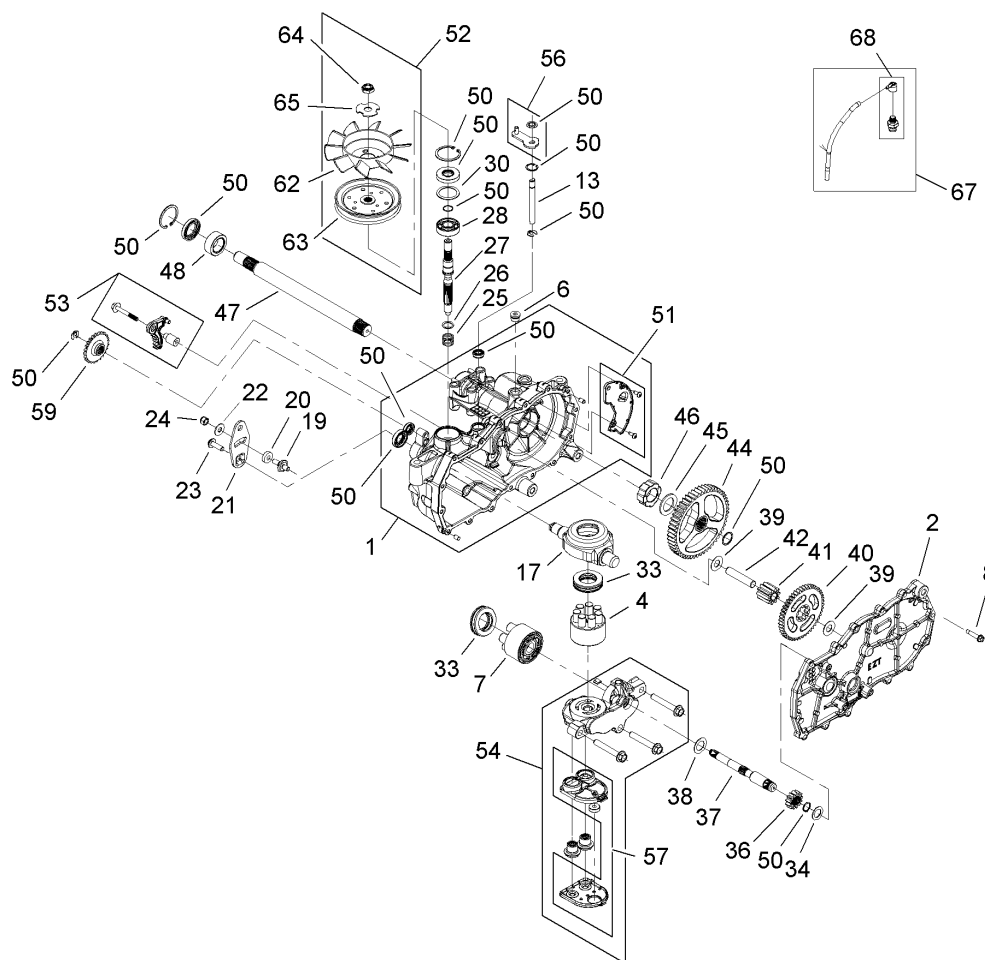
Ref	Part No.	Qty.	Description
❶22	110-6782	1	Arm-Actuator, RH
23	110-6856	2	Tab-Stop
24	110-6873	2	Eccentric
25	110-6874	2	Screw-Eccentric
26	110-6875	2	Bolt-Shoulder
27	110-6858	2	Cable-Brake, Parking
28	110-6751	2	Bracket-Return
29	110-6750	2	Plate-Return
30	110-6752	2	Spring
31	110-6894	6	Washer-Pivot
32	3290-221	2	Washer-Spring
33	94-7582	2	Bolt-Shoulder
34	110-0863	2	Screw-Torx
35	110-6784	2	Bolt-Shoulder
36	112-9750	1	Decal-Control Lever, LH
37	112-9751	1	Decal-Control Lever, RH
38	37-8771	2	Bolt-Shoulder
39	3296-58	2	Nut-Lock, NI
40	112-9771	2	Washer-Teflon



Hydro Drive Assembly

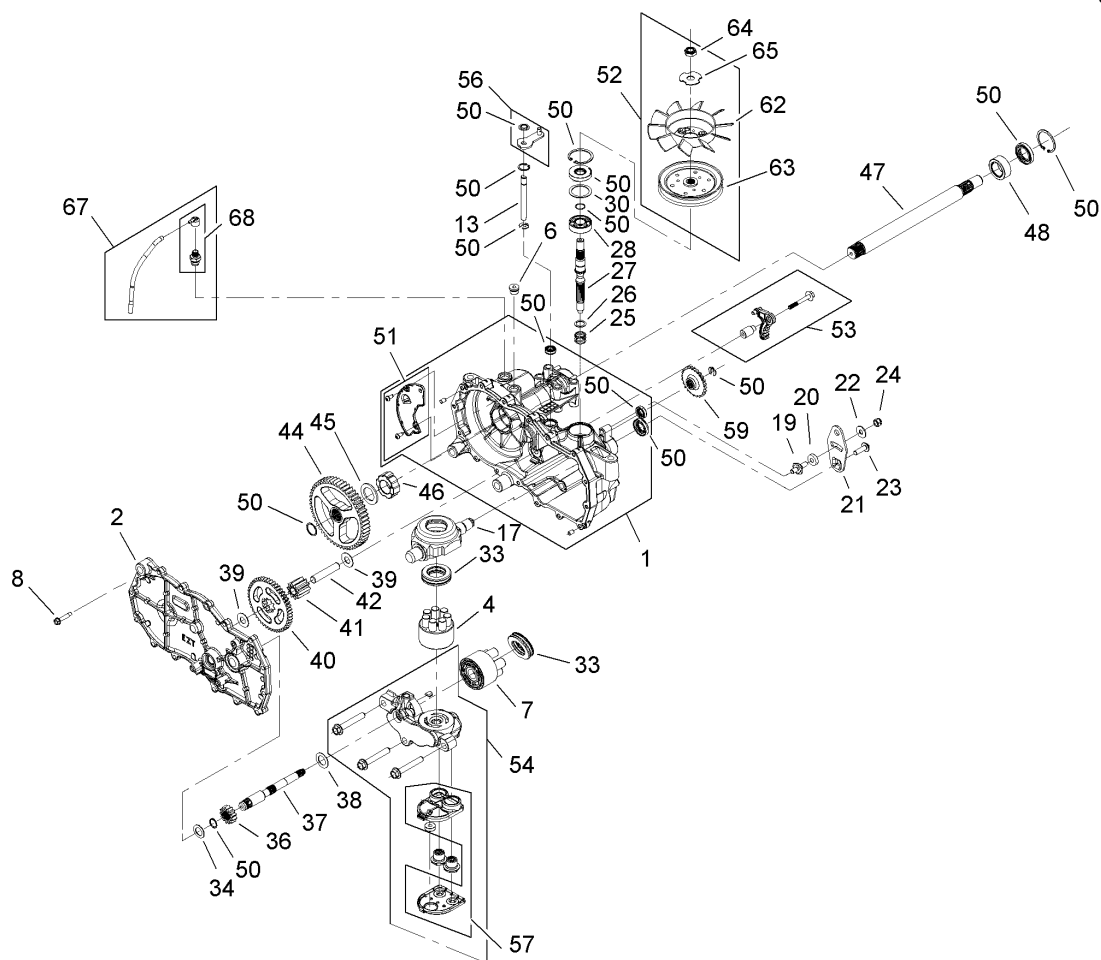
Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH
2	110-6770	1	Hydro-LH
3	322-4	2	Screw-HH
4	322-11	2	Screw-HH
5	3230-9	4	Screw-CARR
6	3296-58	17	Nut-Lock, NI
7	322-6	1	Screw-HH
8	322-7	1	Screw-HH
9	110-6677	2	Clip-Spring
10	110-6774	1	V-Belt
11	63-1590	1	Spring-Idler
12	110-6775	2	Pulley-Idler
13	5-4460	3	Washer-Pivot
14	110-1925	1	Arm-Idler
15	37-8771	1	Bolt-Shoulder
16	114-8512	2	Wheel And Tire ASM
16:2	110-6885	1	Tire
16:3	232-27	1	Stem-Valve
●16:99	107-2491	1	Tube-Tire
17	242-50	8	Nut-Lug
18	110-6807	1	Shaft-Cross
19	110-1926	1	Plate-Pivot
20	110-6806-03	2	Strap-Torque
21	110-6878-03	2	Support-Hydro

Ref	Part No.	Qty.	Description
22	110-6787	2	Rod-Bypass
23	1-806003	2	Pin-Hair
24	3256-22	2	Washer-Flat
25	324-8	4	Screw-HH
26	3296-48	2	Nut-Lock, NI
27	112-3979	2	Hub ASM
28	112-3982	2	Nut-Lock
29	110-6680	1	Decal-Transport, LH
●30	110-6690	1	Decal-Transport, RH
31	3234-47	8	Screw-HHF



RH Hydro No. 110-6771 Assembly

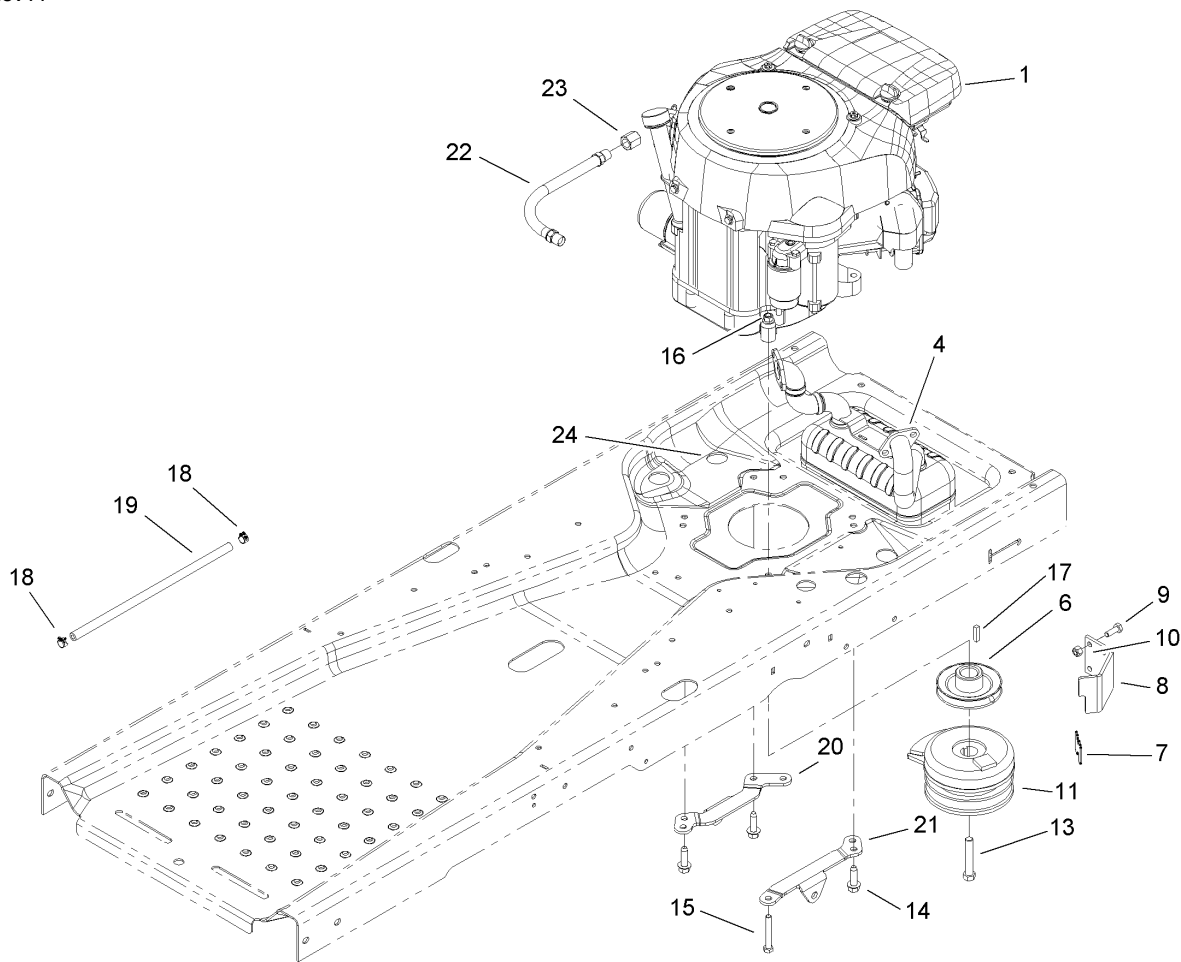
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM	39	94-1933	2	Washer
2	114-1631	1	RH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	112-9850	1	Plug	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8697	1	RH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9861	1	RH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	112-9863	1	Tube-Sealant
26	94-1937	1	Washer-Block, Thrust	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft, Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



LH Hydro No. 110-6770 Assembly

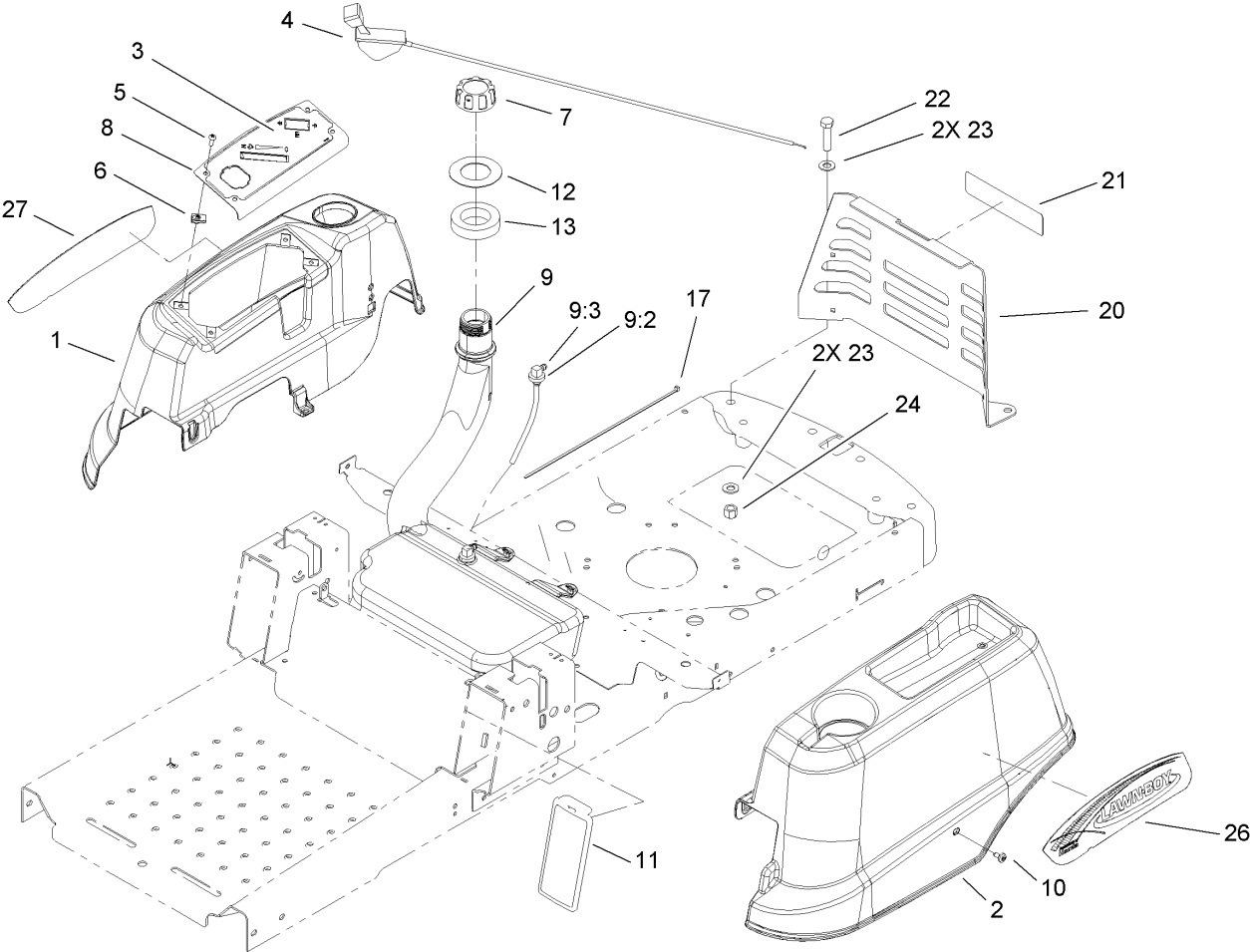
Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM
2	114-1637	1	LH Side ASM
4	110-8561	1	Pump Block ASM
6	112-9850	1	Plug
7	103-2666	1	Cylinder Block Kit
8	104-5305	16	Screw-HHF
13	106-8678	1	Rod-Bypass
17	104-5304	1	Swashplate-Trunnion
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Block, Thrust
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
30	104-5308	1	Spacer
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
36	104-5316	1	Gear-Pinnion, 13T
37	114-1632	1	Shaft, Motor
38	104-5360	1	Washer-Shaft, Motor

Ref	Part No.	Qty.	Description
39	94-1933	2	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
44	112-9855	1	Gear-52T Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle
50	106-8686	1	Seal Kit
51	106-8687	1	LH Expansion Plate Kit
52	106-8698	1	Fan Pulley Kit
53	114-1633	1	Brake Arm Kit
54	112-9862	1	LH Center Section Filter Kit
55	112-9863	1	Tube-Sealant
56	107-2489	1	Bypass Arm Kit
57	114-1634	1	Filter Kit
59	106-8694	1	Disc-Brake, Cog
62	110-8566	1	Fan-6 Inch, 10 Blade
63	104-1754	1	Pulley
64	105-1875	1	Nut-Lock
65	107-9122	1	Washer-Slotted
67	112-9866	1	Breather Kit
68	114-1635	1	Breather ASM



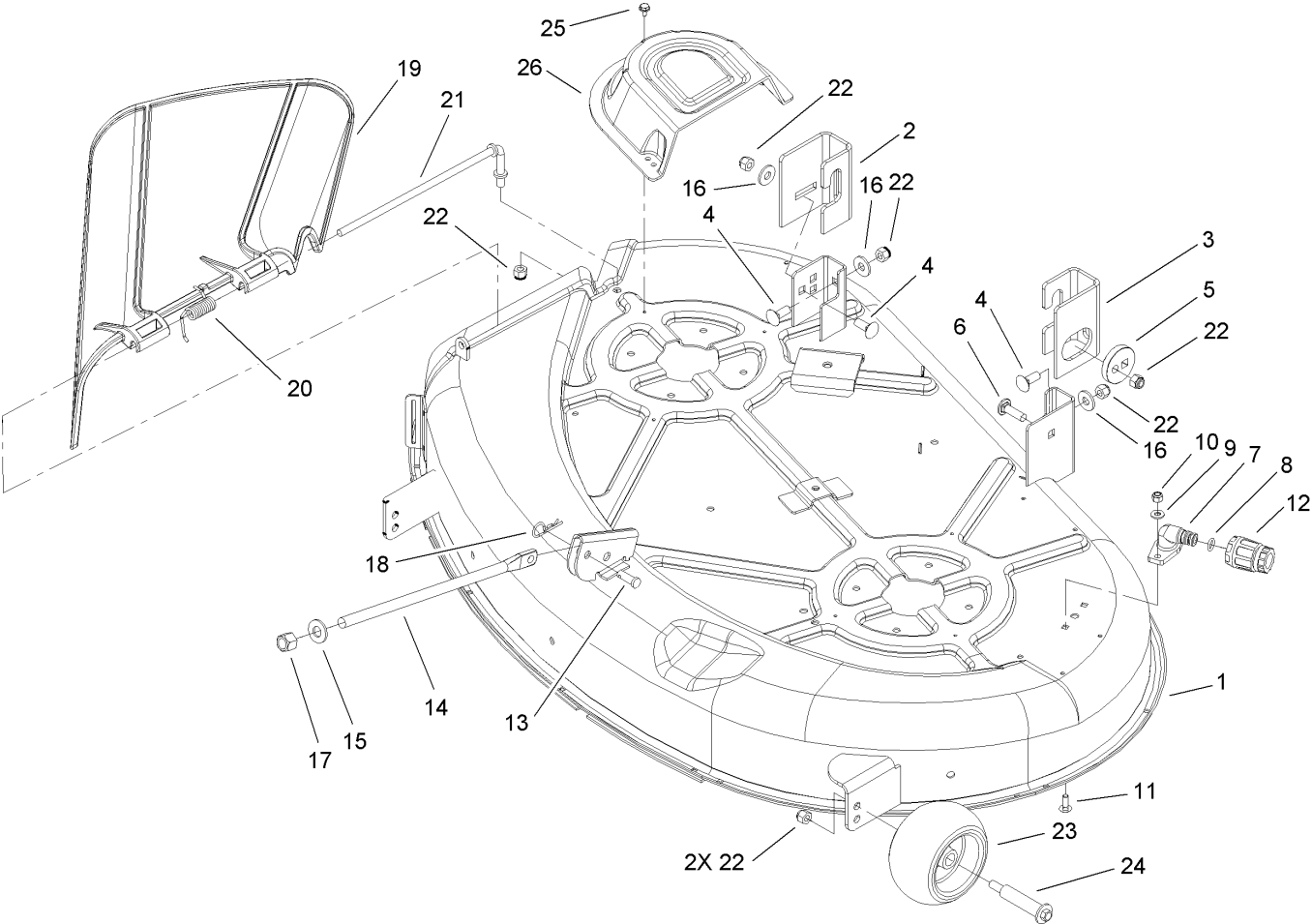
Engine and Clutch Assembly

Ref	Part No.	Qty.	Description				
1		1	Engine-Honda, Gxv530Exa2-Mod				
4	112-4031	1	Muffler-Honda Twin				
6	110-6758	1	Pulley-Engine				
7	112-3974	1	Bumper				
8	110-6896	1	Stop-Clutch				
9	322-4	2	Screw-HH				
10	3296-29	2	Nut-Lock, NI				
11	104-3334	1	Clutch-Electric				
13	3212-10	1	Screw-HH				
14	32144-109	3	Screw				
15	322-10	1	Screw-HH				
16	3296-58	1	Nut-Lock, NI				
17	5-7280	1	Key				
18	2412-98	2	Clamp				
19	107-0589	1	Hose-Fuel				
20	110-6798	1	Support-Hydro, RH				
21	110-6799	1	Support-Hydro, LH				
22	82-4201	1	HYD Hose ASM				
23	288-10	1	Cap-Pipe				
24	112-9849	1	Tubing-Convolutd				



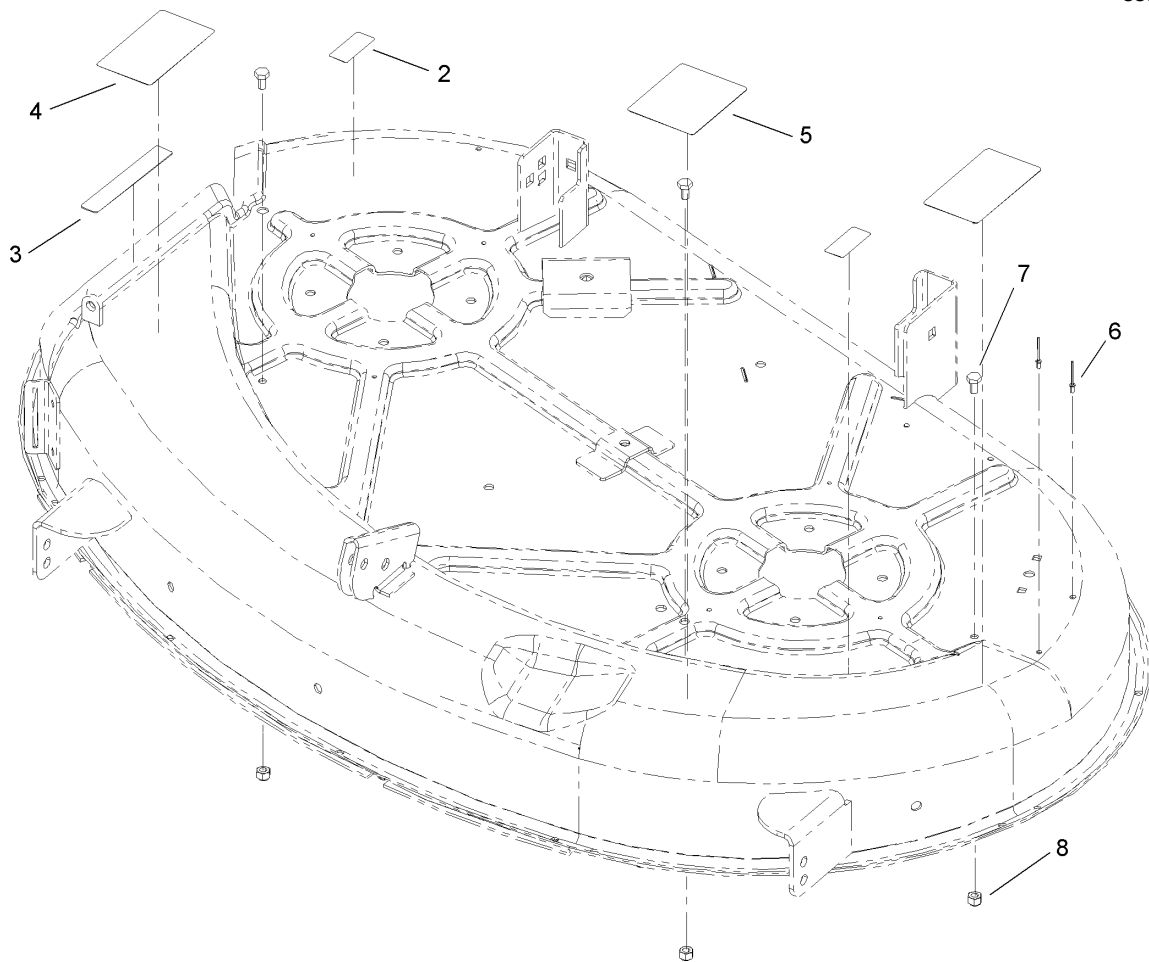
Styling and Fuel System Assembly

Ref	Part No.	Qty.	Description				
1	112-9773	1	Pod-RH				
2	112-9772	1	Pod-LH				
3	110-6823	1	Decal-Panel, Control				
4	104-8081	1	Cable-Throttle				
5	3258-166	4	Screw-PRH				
6	107069	4	Clip				
7	93-7198	1	Gas Cap ASM				
8	110-1927-03	1	Panel-Control				
9	110-6890	1	Fuel Tank ASM				
9:2	46-6560	1	Bushing				
9:3	95-3970	1	Fitting-90 Degree				
10	112-4004	6	Screw-Shoulder				
11	110-6786	2	Cover-Control				
12	112-9760	1	Washer-Rubber				
13	55-9310	1	Seal-Foam				
17	100-9064	1	Tie-Cable				
20	110-6685-03	1	Support-Cover, Rear				
21	114-8505	1	Decal				
22	325-8	2	Screw-HH				
23	3256-26	4	Washer-Flat				
24	3296-23	2	Nut-Lock, NI				
26	114-8501	1	Decal-Pod, RH				
27	114-8502	1	Decal-Pod, LH				



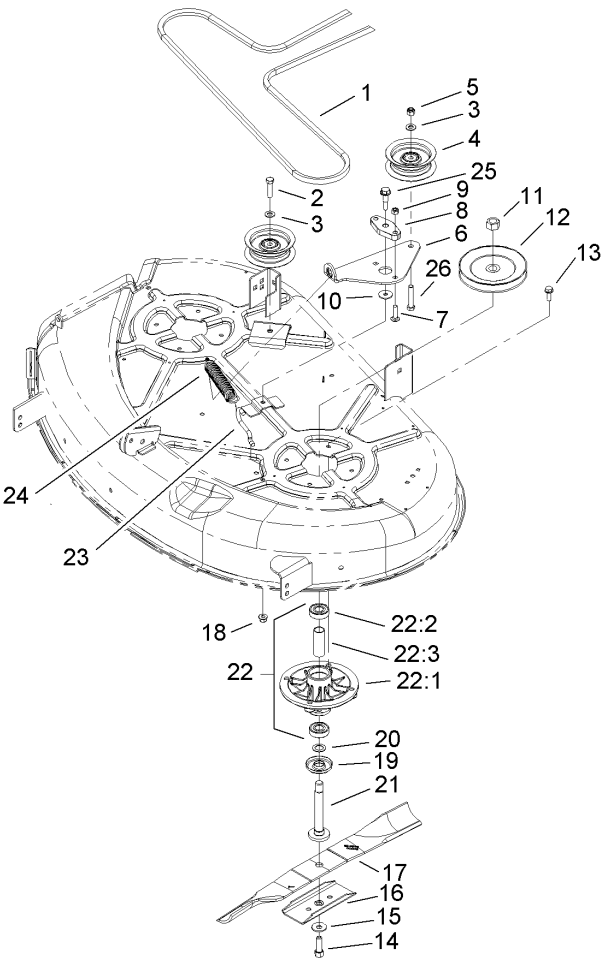
42 Inch Deck Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-8504	1	42 Inch Deck ASM	25	32104-76	6	Screw
2	108-7836	1	Bracket-Hanger, Right Rear	26	108-7889	2	Cover-Belt
3	108-7838	1	Bracket-Hanger, Left Rear				
4	3231-2	3	Screw-CARR				
5	112-3980	1	Eccentric				
6	3231-28	1	Screw-CARR				
7	95-2747	1	Fitting-Washout				
8	46-6290	1	O-Ring				
9	3256-22	2	Washer-Flat				
10	3296-42	2	Nut-Lock, NI				
11	3229-1	2	Screw-CARR				
12	95-3270	1	Connector-Hose				
13	1-808284	1	Pin-Clevis				
14	108-7847	1	Rod-Lift				
15	87-7270	1	Washer-Thrust				
16	80-6990	3	Washer-Hardened				
17	3296-23	1	Nut-Lock, NI				
18	9335054	1	Pin-Hair				
19	112-3951	1	Deflector				
20	110-6694	1	Spring-Torsion				
21	112-4026	1	Rod-Pivot				
22	3296-39	7	Nut-Lock, NI				
23	1-603299	2	Roller-Scalp, Anti				
24	112-3977	2	Bolt-Shoulder				



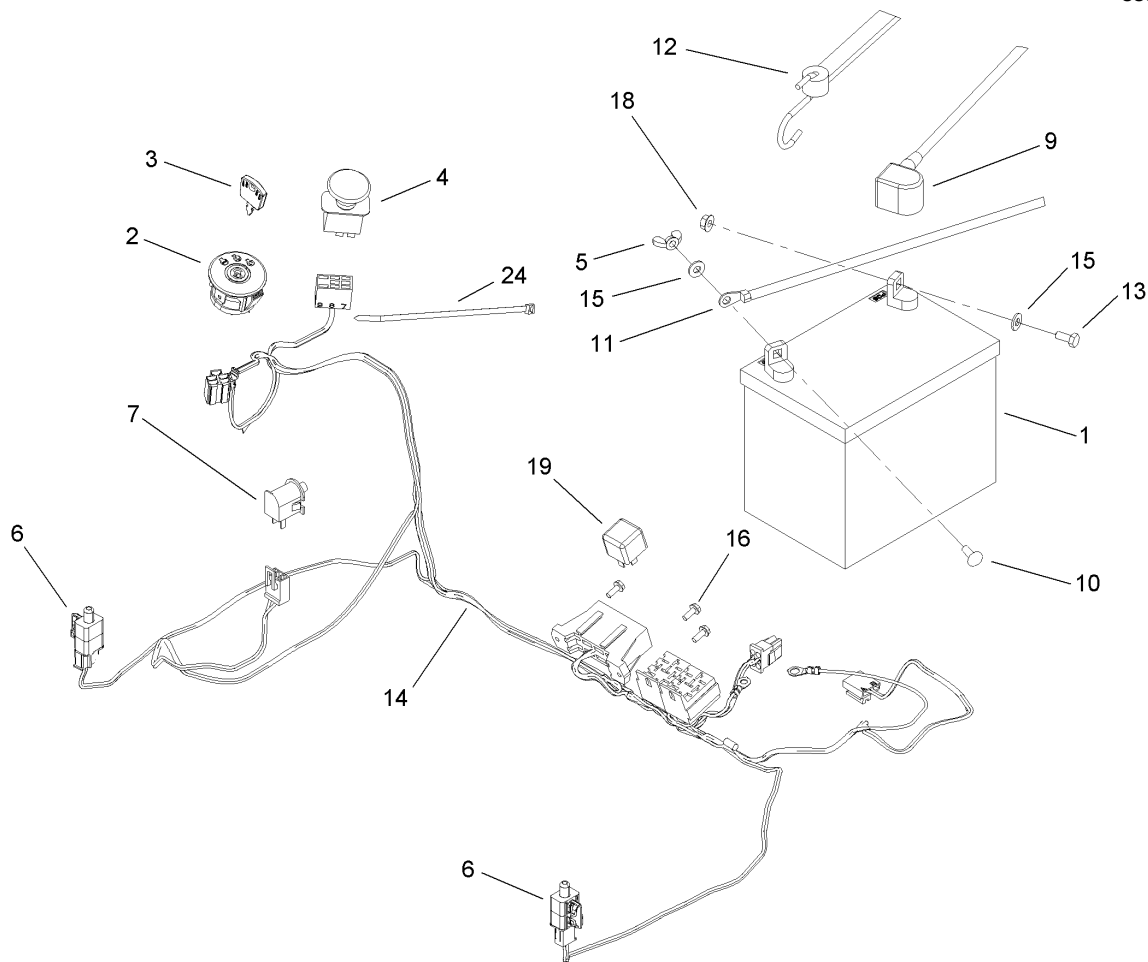
42 Inch Deck Assembly No. 114-8504

Ref	Part No.	Qty.	Description				
2	114-1606	2	Decal-Danger, Pulley				
3	93-7009	1	Decal-Danger				
4	110-6691	2	Decal-Danger				
5	105-7015	1	Decal-Routing, Belt				
6	3290-282	2	Rivet-Pop				
7	321-2	3	Screw-HH				
8	3296-42	3	Nut-Lock, NI				



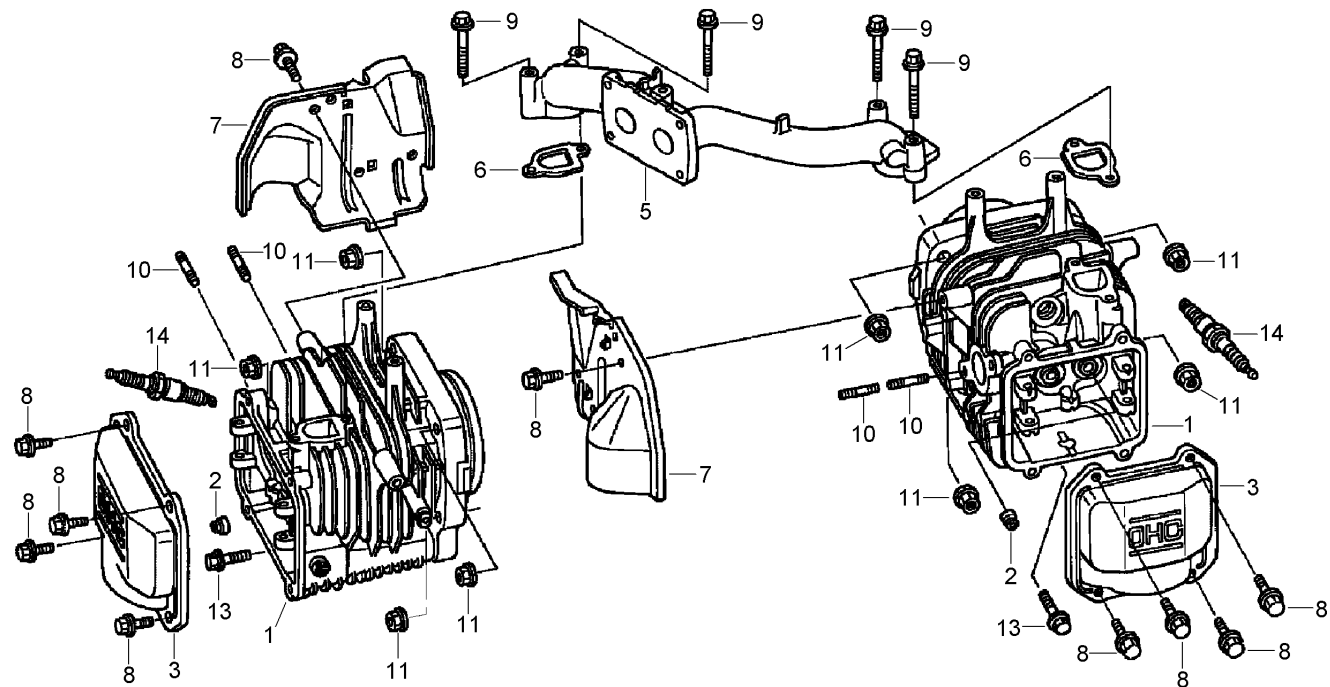
42 Inch Deck Spindle and Belt Drive Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6871	1	V-Belt	22:3	62-3661	1	Spacer-Bearing
2	323-8	1	Screw-HH	23	88-5970	1	Hook-Return, Spring
3	3256-24	2	Washer-Flat	24	106-2177	1	Spring-Extension
4	106-2175	2	Pulley-Idler, Flat	25	110-6897	1	Bolt-Shoulder
5	3296-39	1	Nut-Lock, NI	26	323-10	1	Screw-HH
6	110-6867-03	1	Arm-Idler				
7	3230-3	2	Screw-CARR				
8	108-7881	1	Bushing-Pivot				
9	3296-29	2	Nut-Lock, NI				
10	5-4460	1	Washer-Pivot				
11	3219-6	2	Nut-Hex				
12	110-6864	2	Pulley				
13	32144-41	8	Screw-Taptite				
14	26-0671	2	Screw-Blade				
15	3290-465	2	Washer-Belleville				
16	106-2248-03	2	Stiffener-Blade				
17	110-6568-03	2	Blade-21.6 Inch				
18	3296-58	1	Nut-Lock, NI				
19	80-4360	2	Shield-Bearing				
20	80-4380	2	Spacer				
21	110-6866	2	Shaft-Spindle				
22		2	Spindle ASM				
22:1	88-4510	1	Housing-Spindle				
22:2	100-1048	2	Bearing-Ball				



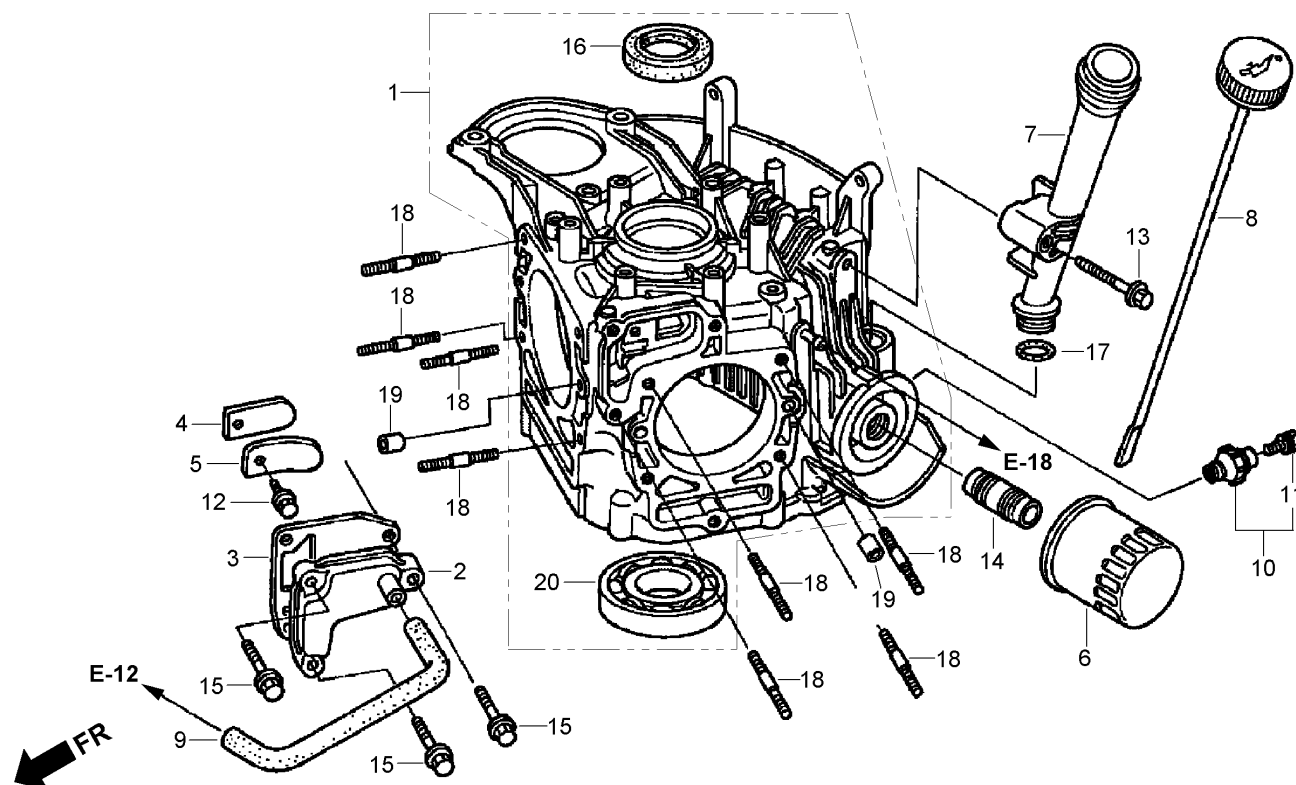
Electrical Assembly

Ref	Part No.	Qty.	Description				
1	104-2493	1	Battery				
2	110-6764	1	Switch-Ignition				
3	700918	1	Key				
4	93-9998	1	Switch-PTO				
5	32103-22	1	Nut-Wing				
6	110-6765	2	Switch-Single Pole No				
7	82-2190	1	Switch-Bail				
9	110-6794	1	Cable-Battery, Red				
10	3229-1	1	Screw-CARR				
11	110-6793	1	Cable-Battery, Black				
12	104-2466	1	Holddown-Battery				
13	321-3	1	Screw-HH				
14	114-1674	1	Harness-Wire				
15	3256-22	2	Washer-Flat				
16	32144-1	3	Screw-Taptite				
18	32128-33	1	Nut-HF				
19	98-7249	2	Relay				
24	614249	1	Strap-Tie				



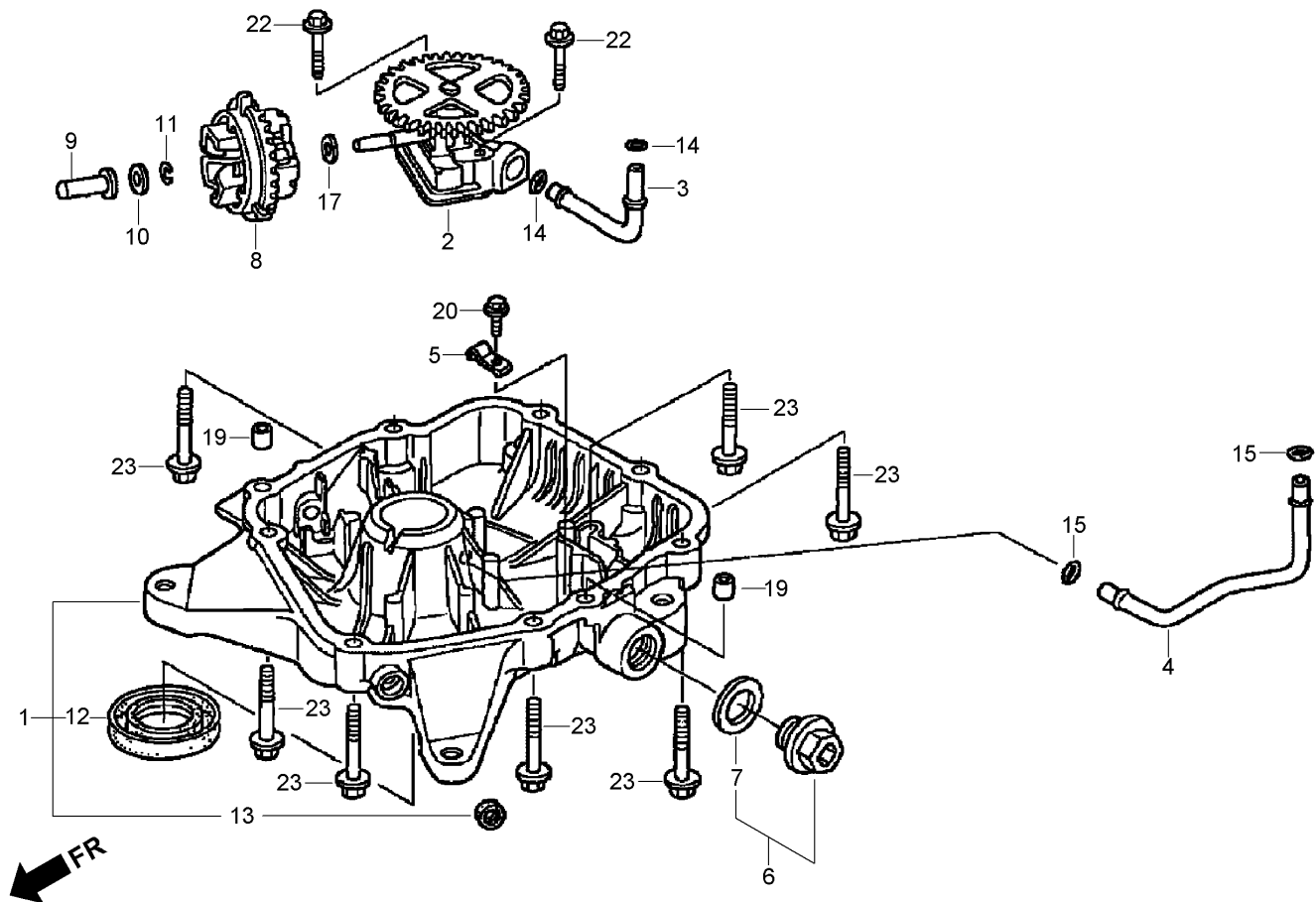
Cylinder Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	12100-Z0A-406	2	Cylinder	❶14	98079-55855	2	Spark Plug (W16E P R-U) (Denso)
❶2	12209-422-005	2	Seal-Stem, Valve				
❶3	12311-Z0A-000	2	Cover-Head				
❶5	17101-Z0A-000	1	Manifold-Intake				
❶6	17151-Z0A-000	2	Gasket-Manifold, Intake				
❶7	19631-Z0A-000	2	Shroud				
❶8	90013-883-000	10	Bolt-Flange (6X12) (C T200)				
❶9	90016-ZE8-000	4	Bolt-Flange (6X45) (C T200)				
❶10	90045-892-000	4	Bolt-Stud (6X28)				
❶11	90201-Z0A-000	8	Nut-Flange (8Mm)				
❶13	95701-06030-00	2	Bolt-Flange (6X30)				
❶14	98079-54846	2	Spark Plug (B P R4E S) (N G K)				
❶14	98079-54855	2	Spark Plug (W14E P R-U) (Denso)				
❶14	98079-55846	2	Spark Plug (B P R 5E S) (N G K)				



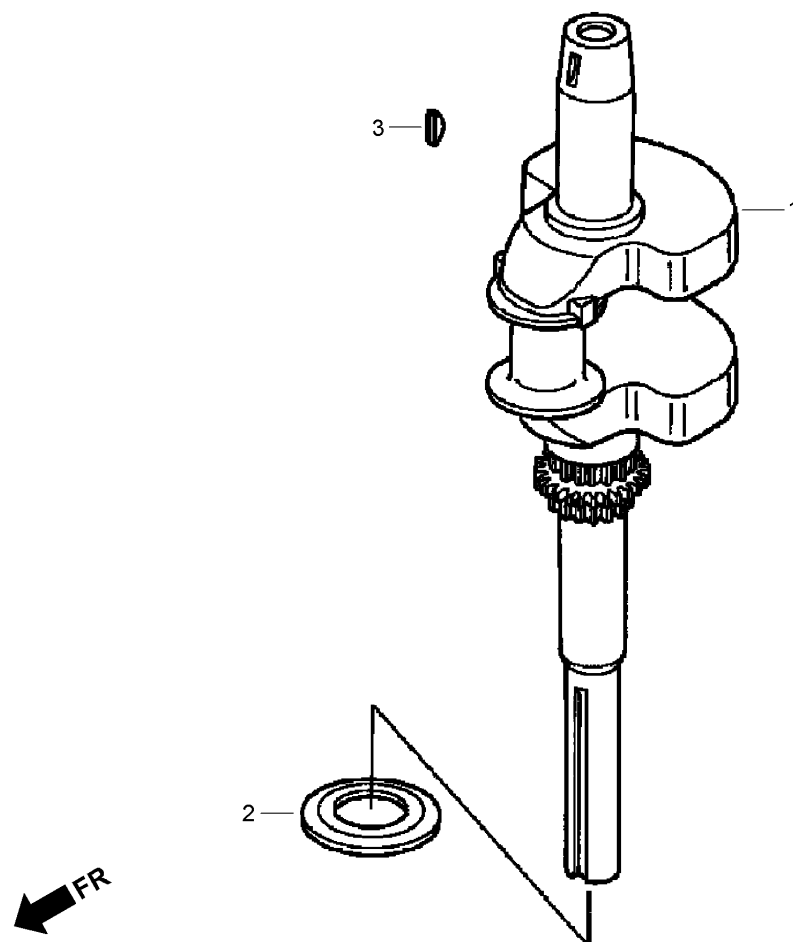
Crankcase Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	11100-Z0A-409	1	Crankcase ASM (840)	❶12	90002-892-000	1	Bolt-Flange (5X10)
❶2	12356-Z0A-000	1	Cover-Breather	❶13	90016-ZE8-000	1	Bolt-Flange (6X45) (C T200)
❶3	12358-Z0A-000	1	Gasket-Cover, Breather	❶14	90018-PN3-000	1	Holder-Filter, Oil
❶4	12372-ZA0-701	1	Plate-Valve	❶15	90121-952-000	3	Bolt-Flange (6X25) (C T 200)
❶5	12374-Z0A-000	1	Stopper-Valve	❶16	91201-ZE3-004	1	Seal-Oil (35X5X8)
❶6	15410-MCJ-000	1	Filter-Oil (Toyo Roki) (Up To Engine Serial No. 1006029)	❶17	91301-ZE9-003	1	O-Ring (22.5X2.2)
❶6	15410-MCJ-003	1	Filter-Oil (Toyo Roki) (Up To Engine Serial No. 1006029)	❶18	92900-08028-0E	8	Bolt-Stud (8X28)
❶6	15410-MFJ-D01	1	Filter, Oil (Toyo Roki)	❶19	94301-08140	4	Pin-Dowel (8X14)
❶7	15631-Z0A-000	1	Extension-Filler, Oil	❶20	96100-62070-00	1	Bearing-Ball, Radial
❶8	15655-Z0A-800	1	Dipstick-Oil				
❶9	15721-Z0A-000	1	Tube-Breather				
❶10	35490-Z0A-003	1	Oil Pressure Switch ASM				
❶11	90002-PA6-003	1	Bolt-Washer (4X8) (Denso)				



Oil Pan Assembly Honda GXV530 EXA2-MOD

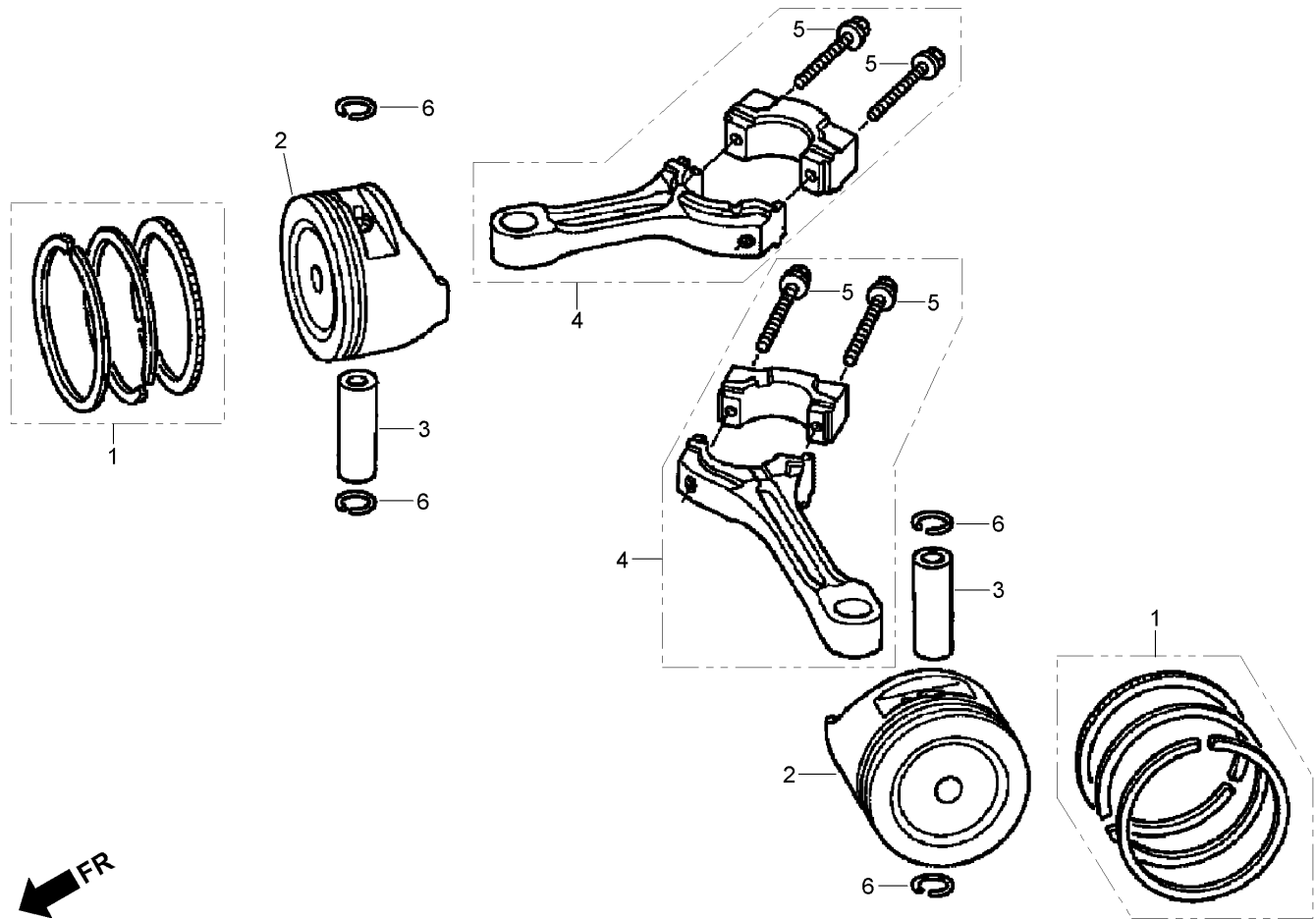
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	11300-Z0A-830	1	Oil Pan ASM	14	91301-Z0A-003	2	O-Ring (7.5X2.3)
2	15100-Z0A-811	1	Oil Pump ASM	15	91302-Z0A-003	2	O-Ring (5.8X2)
3	15161-Z0A-000	1	Pipe-Pump, Oil	17	94101-06800	1	Washer-Plain (6Mm)
4	15162-Z0A-800	1	Pipe-Supply, Oil	19	94301-08140	2	Pin-Dowel (8X14)
5	15163-Z0A-000	1	Holder-Pipe, Oil	20	95701-06012-00	1	Bolt-Flange (6X12)
6	15550-Z0A-810	1	Drain Cap ASM	22	95701-06035-00	2	Bolt-Flange (6X35)
7	15625-ZE1-003	1	Gasket-Cap, Oil Filler	23	95701-08040-00	7	Bolt-Flange (8X40)
8	16510-Z0A-000	1	Governor ASM				
9	16531-Z0A-000	1	Slider-Governor				
10	90473-147-000	1	Washer (6X16)				
11	90602-ZE1-000	1	Clip-Holder, Governor				
12	91202-Z0A-003	1	Seal-Oil (31X50X8)				
13	91259-VM0-000	1	Seal-Oil (10X16X4.5)				



Crankshaft Assembly

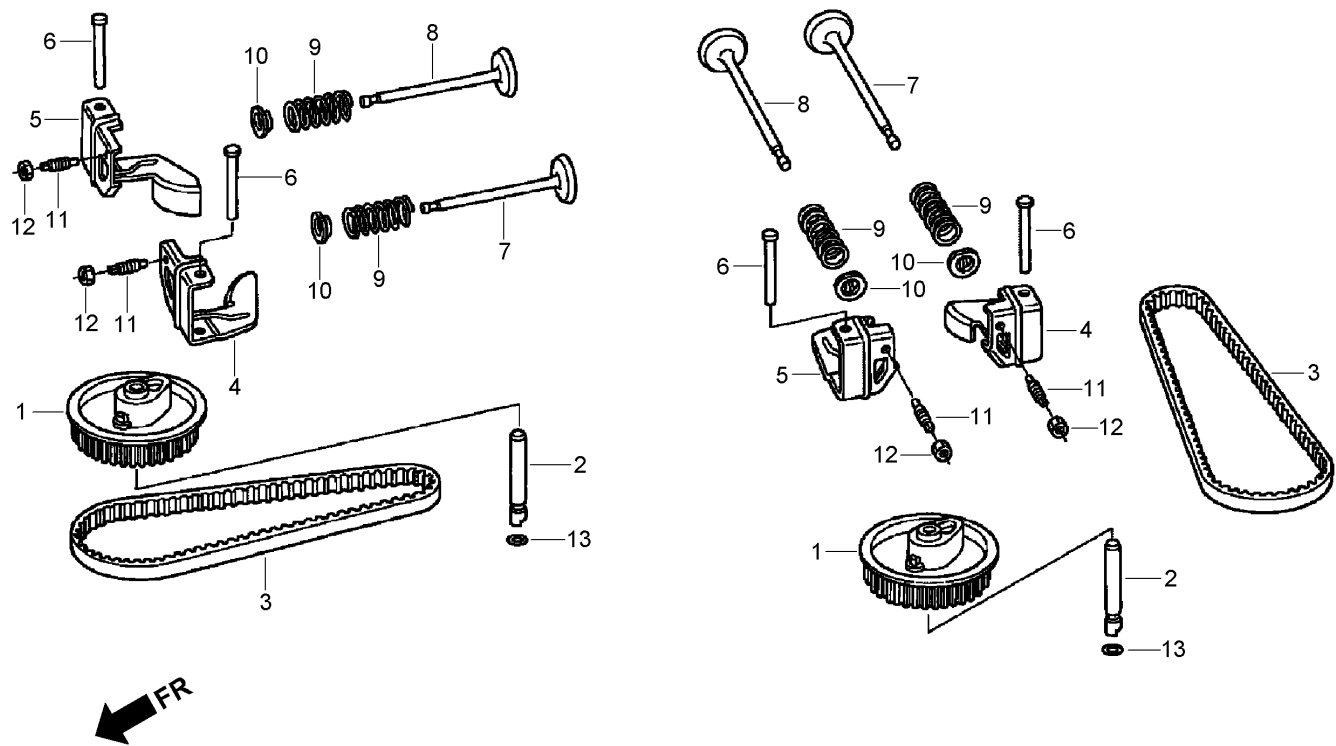
Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
❸1	13310-Z0A-800	1	Crankshaft
❸2	90401-Z0A-000	1	Washer-Thrust
❸3	90741-ZE2-000	1	Key-Woodruff, Special (25X18)



Piston and Connecting Rod Assembly
Honda GXV530 EXA2-MOD

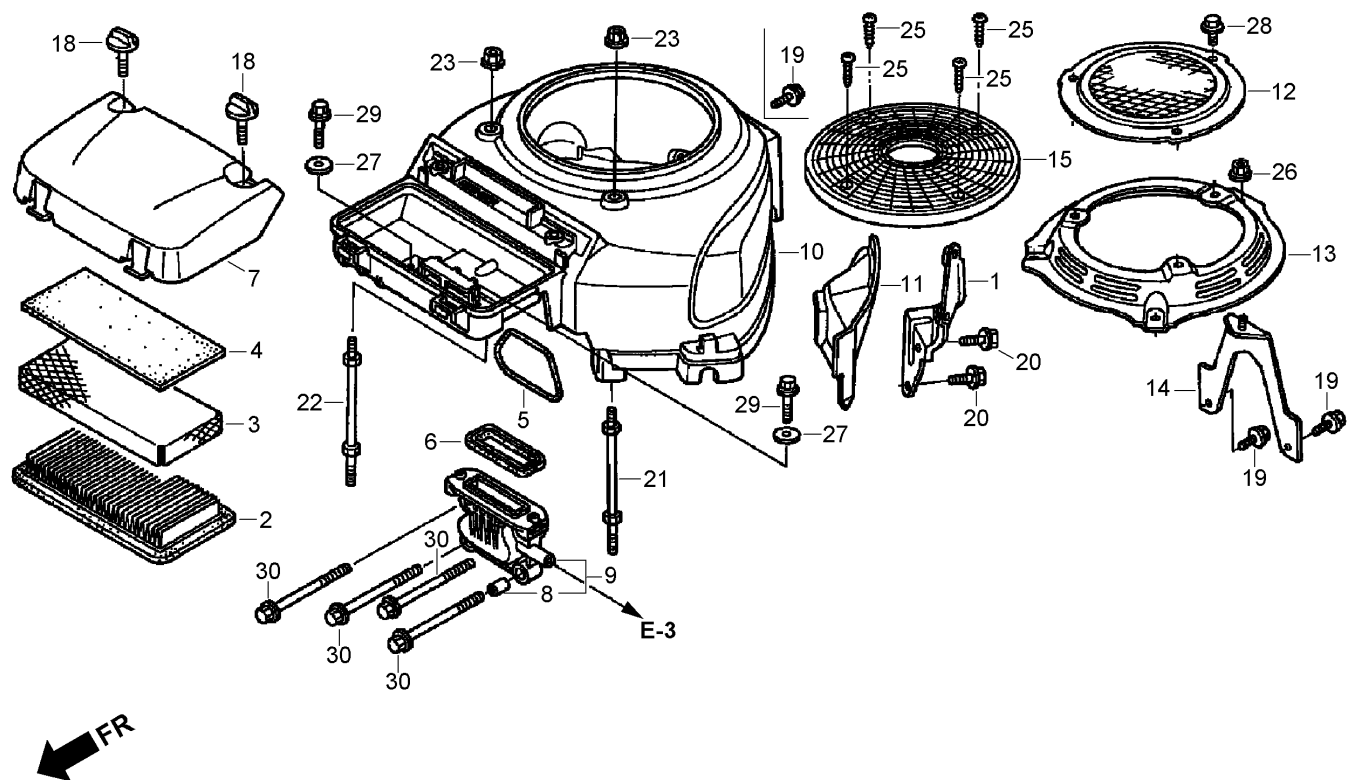
Ref	Part No.	Qty.	Description				
❶1	13010-Z0A-003	2	Piston Ring Set (STD) (Nippon)				
❶1	13010-Z0A-014	2	Piston Ring Set				
❷2	13101-Z0A-800	2	Piston (STD)				
❸3	13111-ZJ1-840	2	Pin-Piston				
❹4	13200-Z0A-801	2	Connecting Rod ASM				
❺5	90001-ZN1-000	4	Bolt-Rod, Connecting (6X37)				
❻6	90551-ZE1-000	4	Clip-Pin, Piston (18 Mm)				



Camshaft Assembly

Honda GXV530 EXA2-MOD

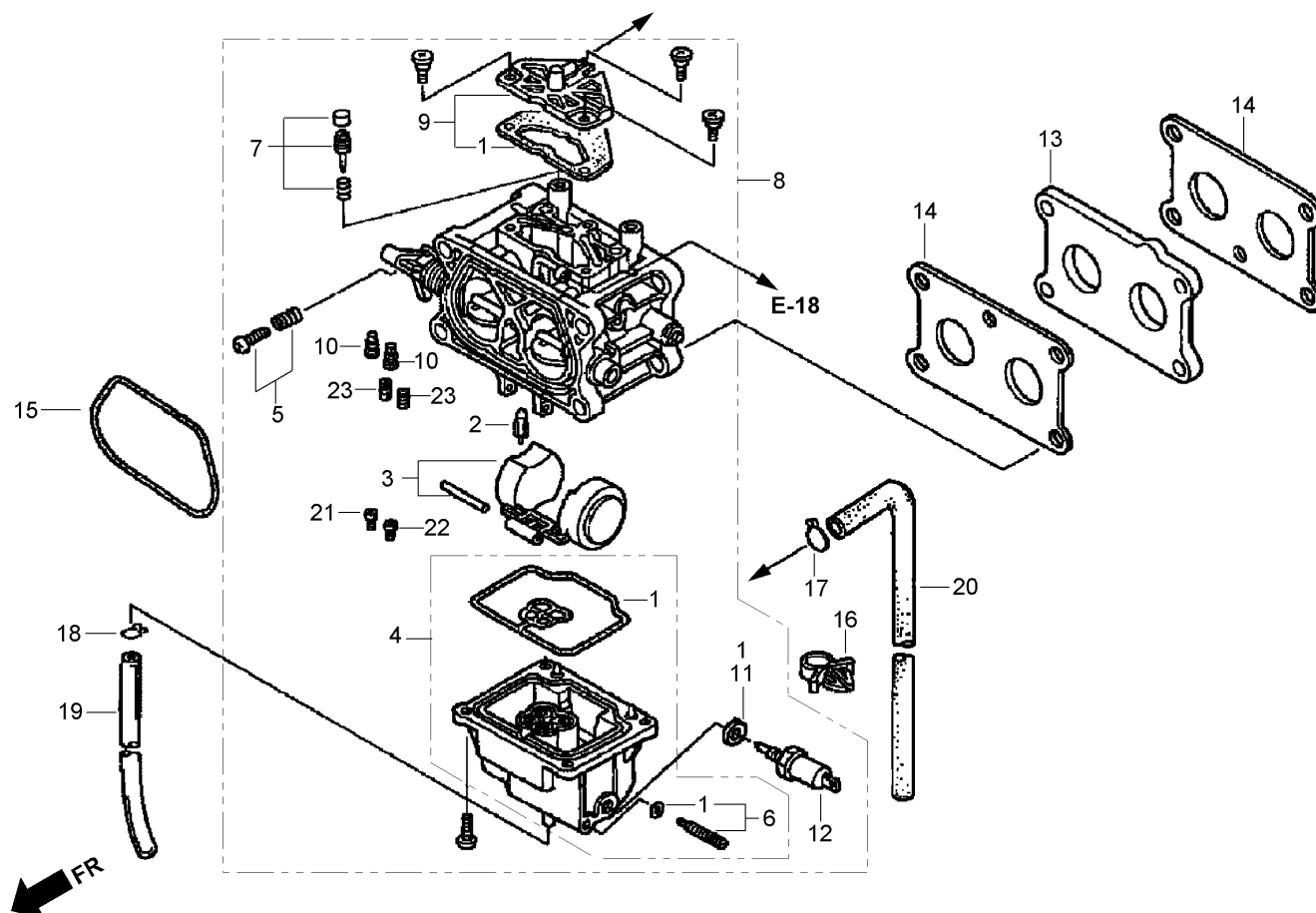
Ref	Part No.	Qty.	Description				
❶1	14320-Z0A-000	2	Pulley-Camshaft				
❷2	14324-ZL8-000	2	Shaft-Pulley, Cam				
❸3	14400-Z0A-003	2	Belt-Timing (97Hu8 G-200)				
❹4	14431-Z0A-000	2	Arm-Valve Rocker, Intake				
❺5	14441-Z0A-000	2	Arm-Valve Rocker, Exhaust				
❻6	14461-Z0A-000	4	Shaft-Arm, Rocker				
❼7	14711-Z0A-000	2	Valve-Intake				
❽8	14721-Z0A-000	2	Valve-Exhaust				
❾9	14751-ZE1-000	4	Spring-Valve				
❿10	14771-ZE1-000	4	Retainer-Valve Spring, Intake				
⓫11	90012-333-000	4	Screw-Adjusting, Tappet				
⓬12	90206-001-000	4	Nut-Adjusting, Tappet				
⓭13	91301-ZM0-V31	2	O-Ring (6.8X19) (Arai)				



Fan Cover Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
❶1	16711-Z0A-000	1	Stay-Pump, Fuel
❶2	17211-Z0A-013	1	Element-Cleaner, Air
❶3	17212-Z0A-000	1	Grid-Cleaner, Air
❶4	17218-Z0A-810	1	Filter (Outer)
❶5	17228-Z0A-003	1	Gasket-Cleaner, Air
❶6	17229-Z0A-000	1	Seal-Housing, Air Cleaner
❶7	17231-Z0A-000	1	Cover-Cleaner, Air
❶8	17238-ZJ4-830	4	Collar A-Cleaner, Air
❶9	17410-Z0A-010	1	Elbow-Cleaner, Air
❶10	19611-Z0A-010ZA	1	Cover-Fan (Nh1) (Black)
❶11	19612-Z0A-000	1	Plate-Side
❶12	19620-ZE3-L60ZC	1	Protector-Cover, Fan (Nh105) (Matte Black)
❶13	28405-Z0A-000ZA	1	Spacer-Mounting, Recoil Starter (Nh105) (Mat Black)

Ref	Part No.	Qty.	Description
❶14	28406-Z0A-000	1	Bracket-Mount, Recoil
❶15	28452-Z0A-000ZA	1	Grid-Screen Nh105 (Matte Black)
❶18	90004-Z0A-000	2	Bolt-Air Cleaner (6Mm)
❶19	90013-ZL8-000	2	Bolt-Flange (6X14) (Ct200)
❶20	90014-952-000	2	Bolt-Flange (6X14) (C T200)
❶21	90044-Z0A-000	1	Bolt-Stud, Left (Ignition Coil)
❶22	90045-Z0A-000	1	Bolt-Stud, Right (Ignition Coil)
❶23	90201-ZM0-000	2	Nut-Flange (6Mm)
❶25	93913-24780	4	Screw-Tapping (4X30) (P0)
❶26	94050-06070	3	Nut-Flange (6Mm)
❶27	94103-06800	2	Washer-Plain (6Mm)
❶28	95701-06008-07	3	Bolt-Flange (6X8)
❶29	95701-06012-00	2	Bolt-Flange (6X12)
❶30	95801-06100-00	4	Bolt-Flange (6X100)

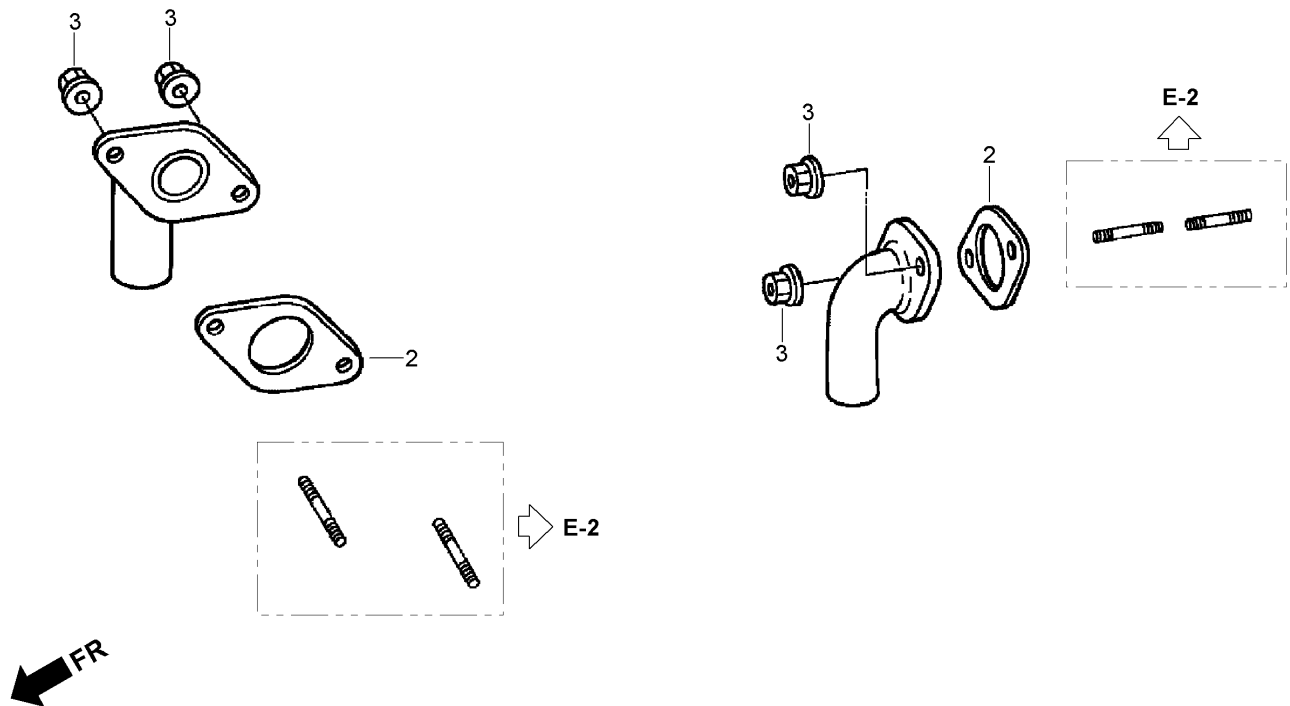


Carburetor Assembly

Honda GXV530 EXA2-MOD

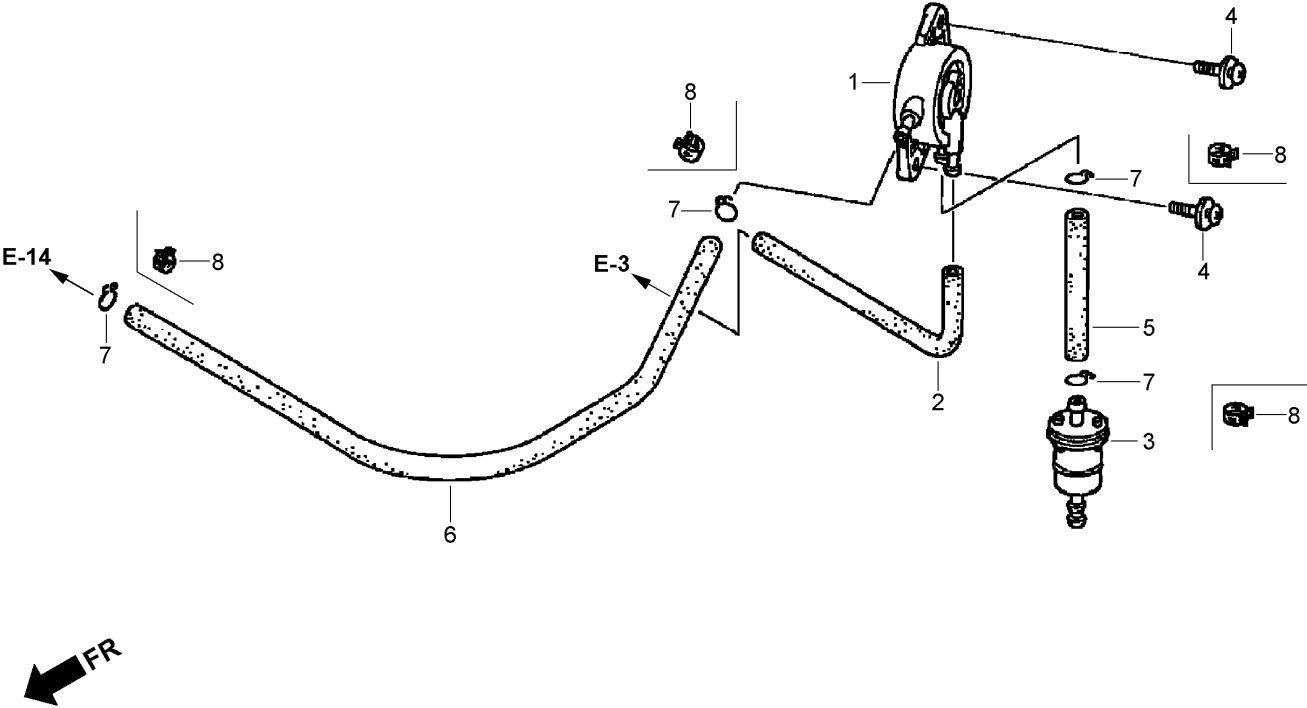
Ref	Part No.	Qty.	Description
③1	16010-Z0A-802	1	Gasket Set
③2	16011-Z0A-004	1	Valve-Float
③3	16013-Z0A-004	1	Float Set
③4	16015-Z0A-802	1	Float Chamber Set
③5	16016-Z0A-004	1	Screw-Set
③6	16024-Z0A-004	1	Screw-Set, Drain
③7	16028-Z0A-004	2	Screw Set, Pilot
③8	16100-Z0P-V02	1	Carburetor ASM (Bw02C A)
③9	16139-Z0A-004	1	Air Vent Cover Set
③10	16168-Z0A-004	2	Cap
③11	16178-Z0A-802	1	Gasket
③12	16200-Z0A-802	1	Solenoid Valve ASM
③13	16211-Z0A-000	1	Insulator-Carburetor

Ref	Part No.	Qty.	Description
③14	16212-Z0A-000	2	Gasket-Insulator
③15	17228-Z0A-003	1	Gasket-Cleaner, Air
③16	90659-680-013	1	Clip-Harness, Wire
③17	95002-02080	1	Clip-Tube (B8)
③18	95002-02650	1	Clip-Tube (B6.5)
③19	95003-07008-60M	1	Hose-Bulk, Vinyl (4X7X8000) (4X7X300)
③20	95005-45001-20M	1	Hose-Bulk, Vacuum (45X1000) (45X400)
③21	99131-Z0A-0820	1	Jet-Main (No. 82.5)
③21	99131-Z0A-0850	1	Jet-Main (No. 85)
③21	99131-Z0A-0870	1	Jet-Main (No. 87.5)
③22	99131-Z0A-0850	1	Jet-Main (No. 85)
③22	99131-Z0A-0870	1	Jet-Main (No. 87.5)
③22	99131-Z0A-0900	1	Jet-Main (No. 90)
③23	99134-Z0A-0370	2	Jet-Pilot (No. 37.5)



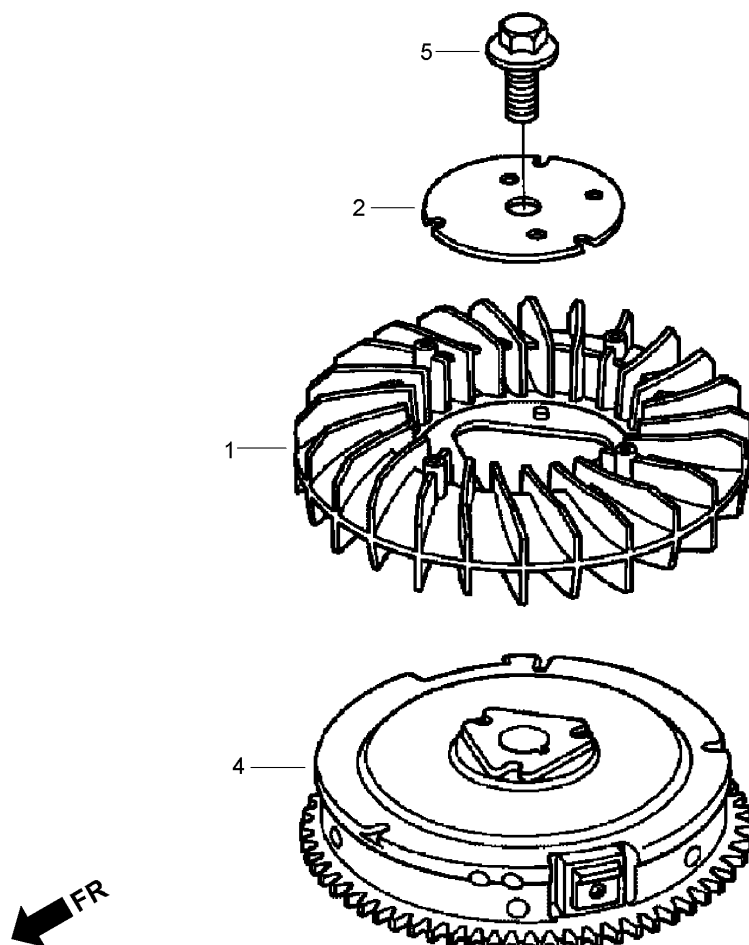
Exhaust Pipe Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description				
③2	18333-Z0A-000	2	Gasket-Pipe, Exhaust				
③3	94050-06000	4	Nut-Flange (6 Mm)				



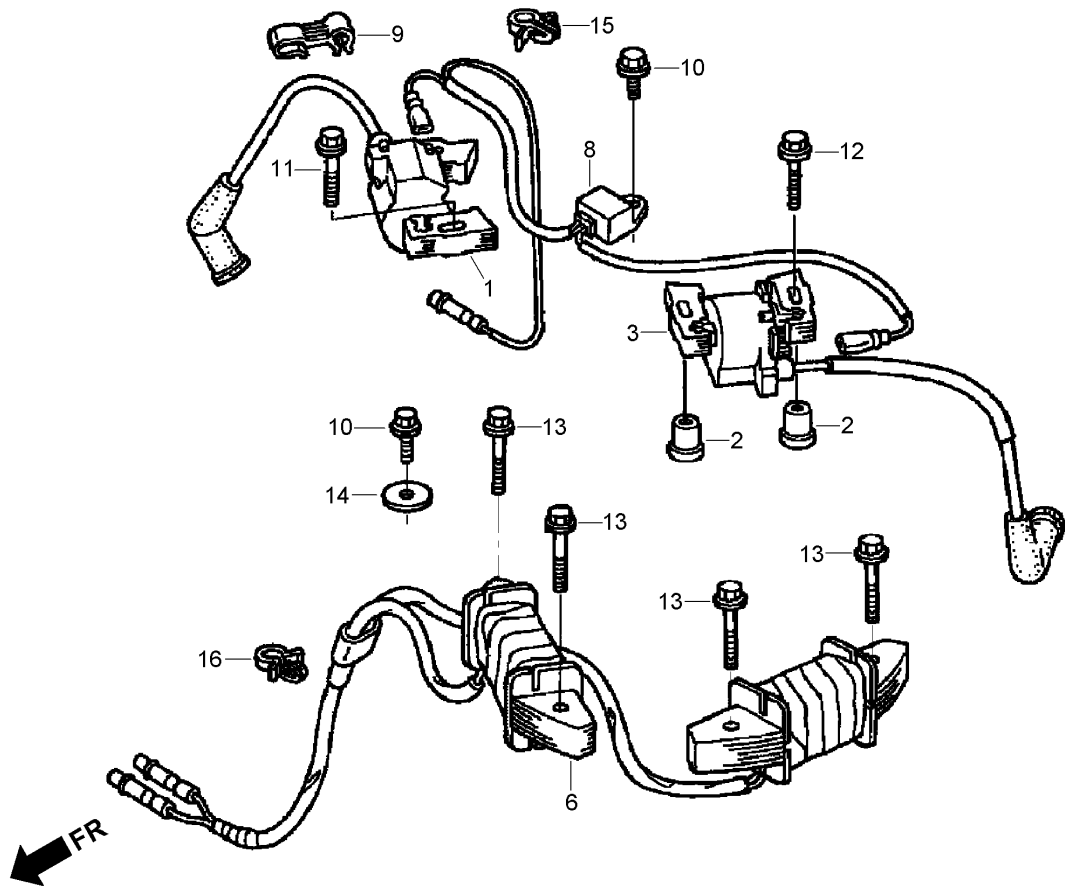
Fuel Pump Assembly
Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description				
❶1	16700-ZL8-013	1	Fuel Pump ASM				
❶1	16700-Z0J-003	1	Fuel Pump ASM				
❷2	16882-Z0A-000	1	Tube-Diaphragm				
❸3	16910-ZV4-015	1	Filter-Fuel				
❹4	93894-05016-00	2	Screw-Washer (5X16)				
❺5	91425-Z5Y-801	1	Tube-Fuel (5.3X100) (Fkm) (From Engine Serial No. 1001842)				
❺5	95001-55003-60M	1	Hose-Fuel, Bulk (5.5X3000) (55X100) (Up To Engine Serial No. 1001841)				
❻6	91425-Z5Y-811	1	Tube-Fuel (5.3X350) (Fkm) (From Engine Serial No. 1001842)				
❻6	95001-55003-60M	1	Hose-Fuel, Bulk (5.5X3000) (5.5X350) (Up To Engine Serial No. 1001841)				
❼7	95002-02100	4	Clip-Tube (B10) (Up To Engine Serial No. 1001841)				
❸8	95002-41000-08	4	Clamp-Tube (D10) (From Engine Serial No. 1001842)				



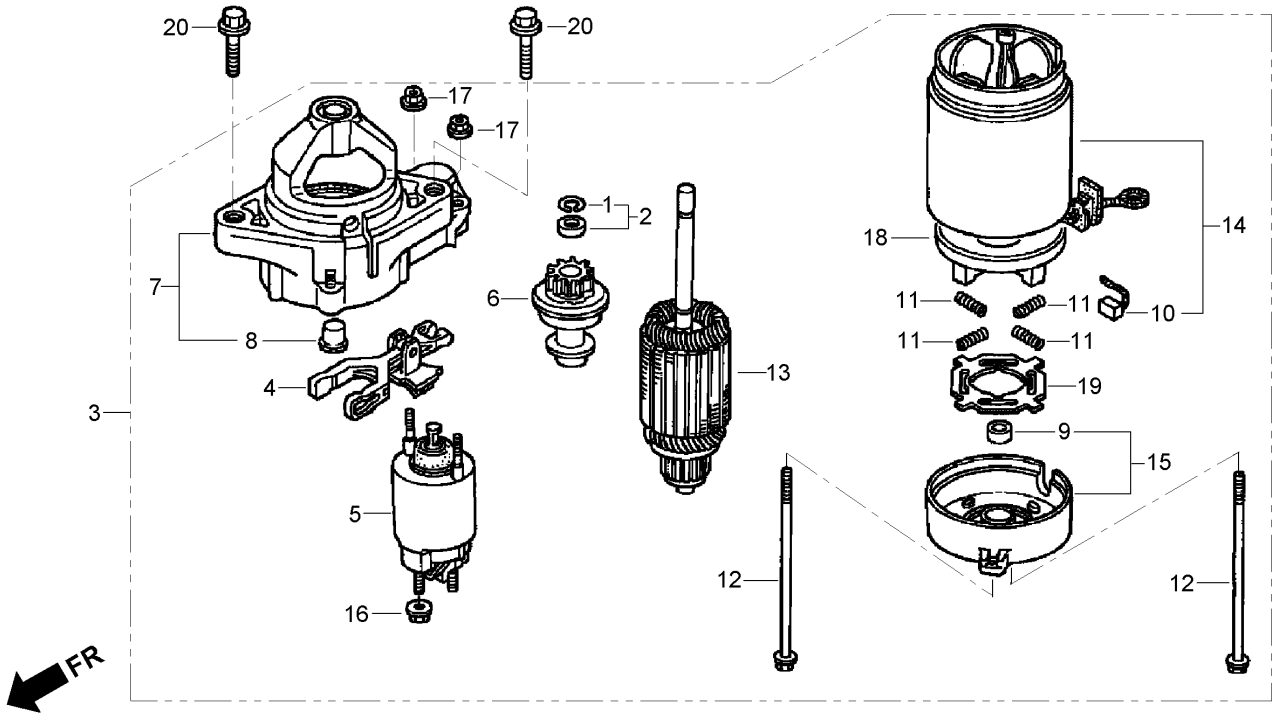
Flywheel Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
❸1	19511-Z0A-000	1	Fan-Cooling
❸2	19513-Z0A-000	1	Plate-Setting, Cooling Fan
❸4	31110-Z0A-800	1	Flywheel (6P)
❸5	90011-Z0A-000	1	Bolt-Flange (16X35)



Ignition Coil Assembly
Honda GXV530 EXA2-MOD

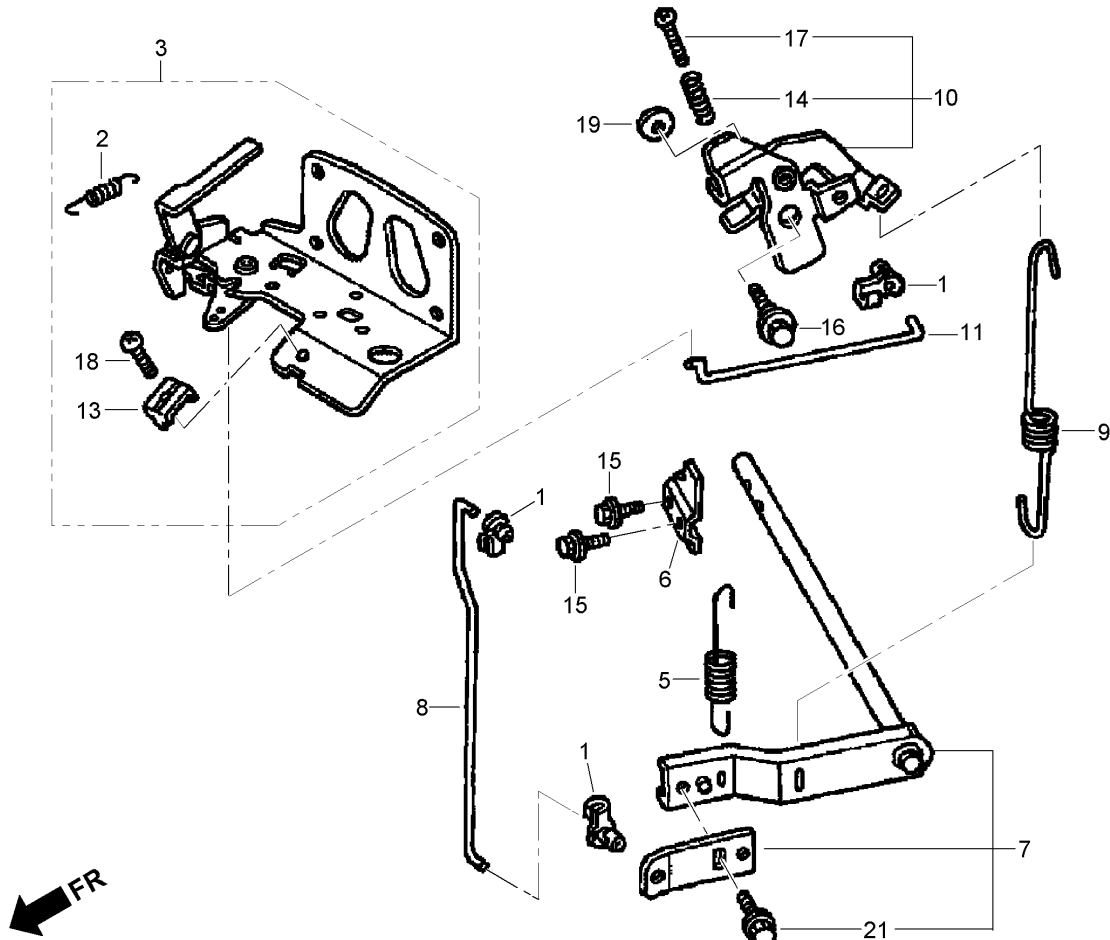
Ref	Part No.	Qty.	Description				
❶1	30500-Z0A-033	1	Coil ASM-Ignition (No.1)				
❷2	30509-Z0A-000	2	Collar-Coil, Ignition				
❸3	30550-Z0A-033	1	Coil ASM-Ignition (No.2)				
❹6	31630-Z0A-811	1	Charge Coil ASM (12V-12A)				
❺8	31740-Z0A-003	1	Engine Stop Diode ASM				
❻9	32768-PJ7-000	1	Clamp-Wire, Center				
❼10	90013-883-000	2	Bolt-Flange (6X12) (C T200)				
❼11	90015-883-000	1	Bolt-Flange (6X28)				
❼12	90016-ZE8-000	1	Bolt-Flange (6X45) (C T200)				
❼13	90031-ZE1-000	4	Bolt-Flange (6X32)				
❼14	90136-428-870	1	Washer-Setting, Tank				
❼15	90654-SA4-003	1	Clip-Harness, Wire (6Mm) (White)				
❼16	90659-PG6-000	1	Clip-Harness, Wire				



Starter Motor Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
❶1	30201-PH9-004	1	Ring-Snap (Denso)
❷2	30202-PZ1-003	1	Clutch Stop Collar Set
❸3	31200-Z0A-003	1	Starter Motor ASM
❹4	31203-PH9-004	1	Lever-Drive, Pinion
❺5	31204-ZG4-801	1	Magnetic Switch ASM
❻6	31207-Z0A-003	1	Clutch-Overrunning
❼7	31208-Z0A-003	1	Housing-Drive Side
❽8	31209-PH9-004	1	Bearing (A)
❾9	31210-PH9-004	1	Bearing (B)
❿10	31211-PH9-004	4	Brush
❿11	31212-PH9-004	4	Spring-Brush
❿12	31214-PH9-004	2	Bolt-Through
❿13	31217-Z0A-003	1	Armature

Ref	Part No.	Qty.	Description
❿14	31218-P64-N01	1	Yoke
❿15	31219-Z0A-003	1	Frame-End, Commutator
❿16	31220-PH9-004	1	Nut-Hex (8Mm)
❿17	31223-PA0-006	2	Nut-Flange (5Mm)
❿18	31231-PH9-004	1	Holder-Brush
❿19	31233-PH9-004	1	Insulator-Holder, Brush
❿20	95701-10040-00	2	Bolt-Flange (10X40)

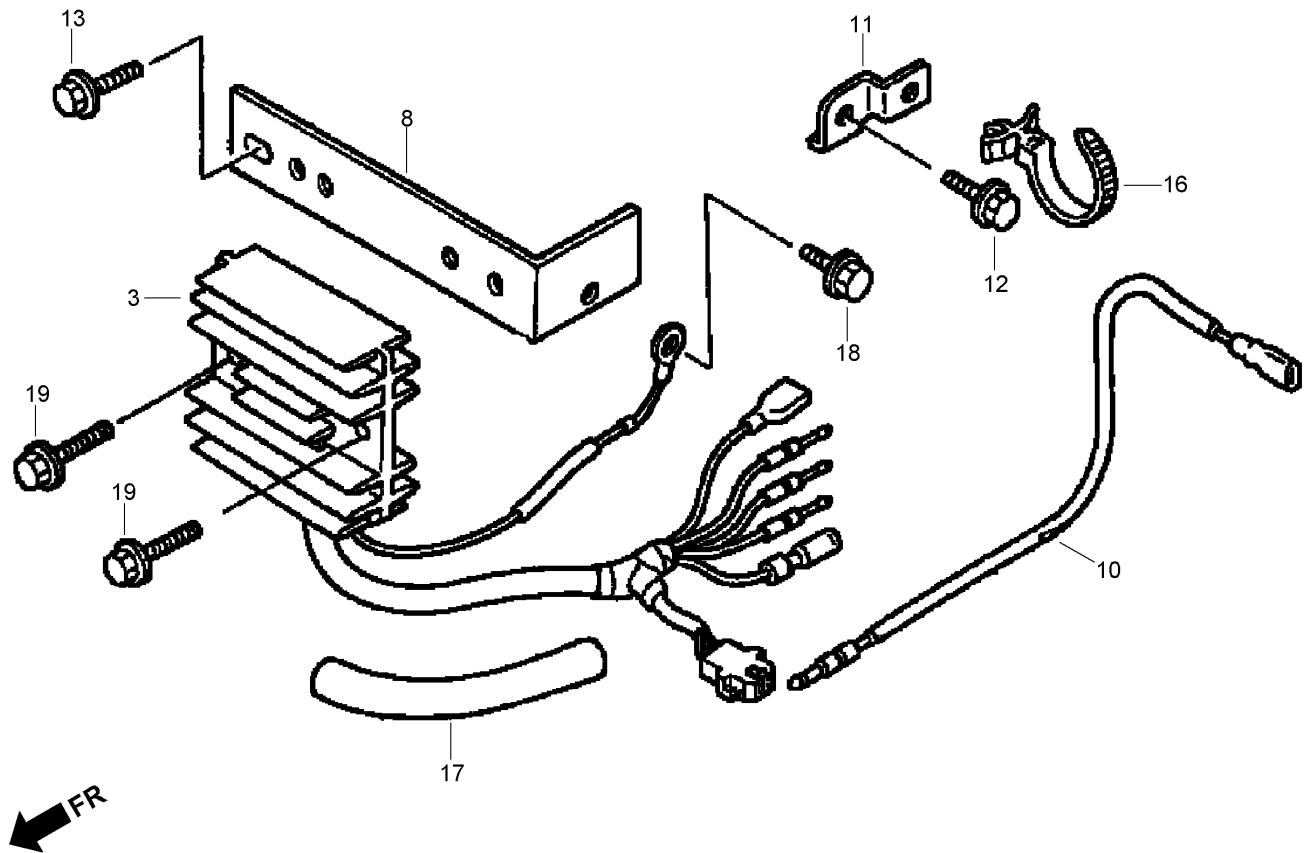


Control Assembly

Honda GXV530 EXA2-MOD

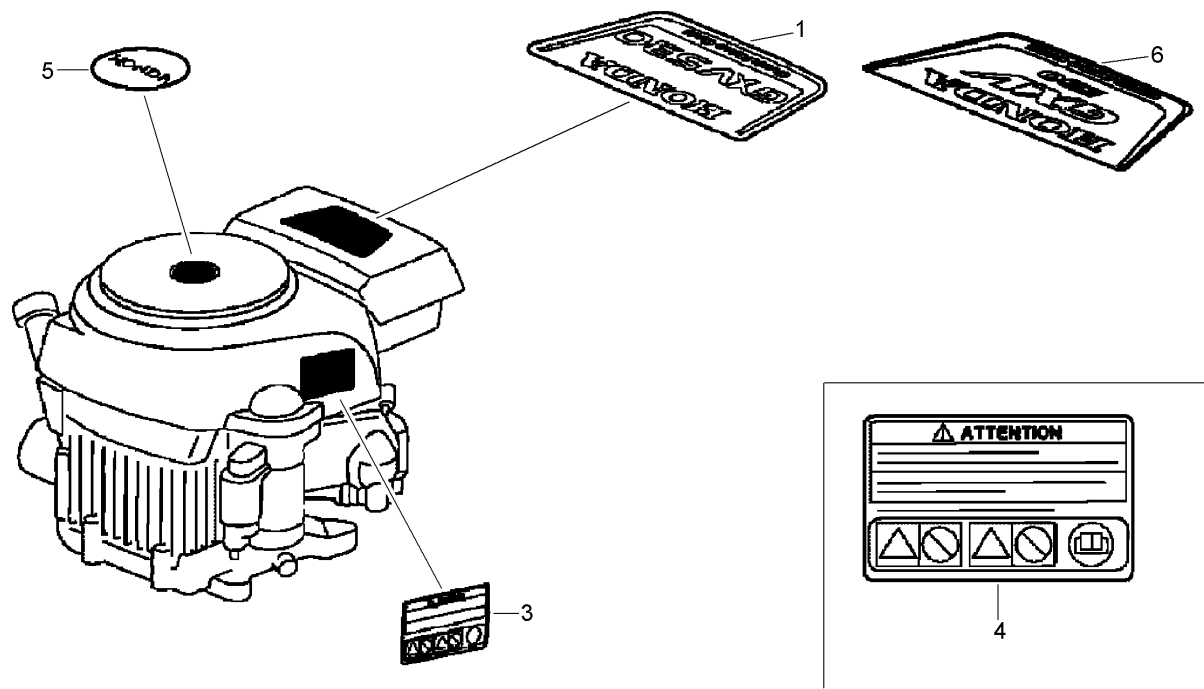
Ref	Part No.	Qty.	Description
❶1	16263-ZJ7-871	3	Rod-Joint
❷2	16268-Z0A-300	1	Spring-Return, Choke
❸3	16500-Z0A-000	1	Control ASM (1-Lever)
❺5	16534-Z0P-V00	1	Spring-Starter
❻6	16542-Z0A-000	1	Fork-Governor
❼7	16550-Z0A-000	1	Arm-Governor
❽8	16555-Z0A-000	1	Rod-Governor
❾9	16561-Z0A-000	1	Spring-Governor
❿10	16565-Z0A-000	1	Link-Governor
❾11	16566-Z0A-000	1	Rod-Link, Governor
❿13	16576-891-000	2	Holder-Cable
❿14	16584-883-300	1	Spring-Adjusting, Control
❿15	90002-892-000	2	Bolt-Flange (5X10)

Ref	Part No.	Qty.	Description
❿16	90015-Z0A-000	1	Bolt-Flange (6Mm) (C T200)
❿17	90016-ZG9-N30	1	Screw-Recessed (5X25)
❿18	90016-Z0A-V00	2	Screw-Recessed (5X18)
❿19	94101-06000	1	Washer-Plain (6Mm)
❿19	94101-06800	1	Washer-Plain (6Mm)
❿21	95701-06010-00	1	Bolt-Flange (6X10)



Regulator Rectifier and Sub-Wire Harness Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description				
33	31750-Z0A-V01	1	Regulator Rectifier ASM				
38	31758-Z0A-800	1	Bracket-Regulator				
310	32105-Z0A-000	1	Sub-Wire Harness ASM				
311	35806-752-630	1	Base-Clip				
312	90013-883-000	1	Bolt-Flange (6X12) (C T200)				
313	90014-952-000	2	Bolt-Flange (6X14) (C T200)				
316	90672-SB2-003	1	Strap-Cable (105Mm) (N H1 Black)				
317	91406-ZB3-740	1	Tube-Wire				
318	95701-06008-00	1	Bolt-Flange (6X8)				
319	95701-06020-00	2	Bolt-Flange (6X20)				



Label Assembly

Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description				
❶1	87101-Z0P-010	1	Mark-Emblem (Gxv530) (Up To Engine Serial No. 1006563)				
❸3	87516-ZH7-000	1	Mark-Operator Caution (English) (Made In Japan)				
❸3	87516-ZH7-810	1	Mark-Operator Caution (Pictograph) (Made In Japan)				
❸4	87516-ZH7-800	1	Mark-Operator Caution (French) (Made In Japan)				
❸5	87531-Z0A-010	1	Mark-Honda				
❸6	87101-Z0P-020	1	Mark-Emblem (Gxv530) (From Engine Serial No. 1006564)				

Attachments and Accessories

For 81270 - Precision Z3400 HLX Riding Mower

Product Name	Model/Part
42 Inch Mulching Kit	110-6743
Hour Meter Kit	112-9763
42 Inch Blowout Ring Kit	114-1620
Foot Assist Cutting Unit Lift Kit	79313
Engine Cover Kit	79314
Rear Hitch Kit	79318
42 Inch and 50 Inch Twin Bagger	79324

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