



Reelmaster® 5400-D 4-Wheel Drive

Model No. 03544 - 250000301 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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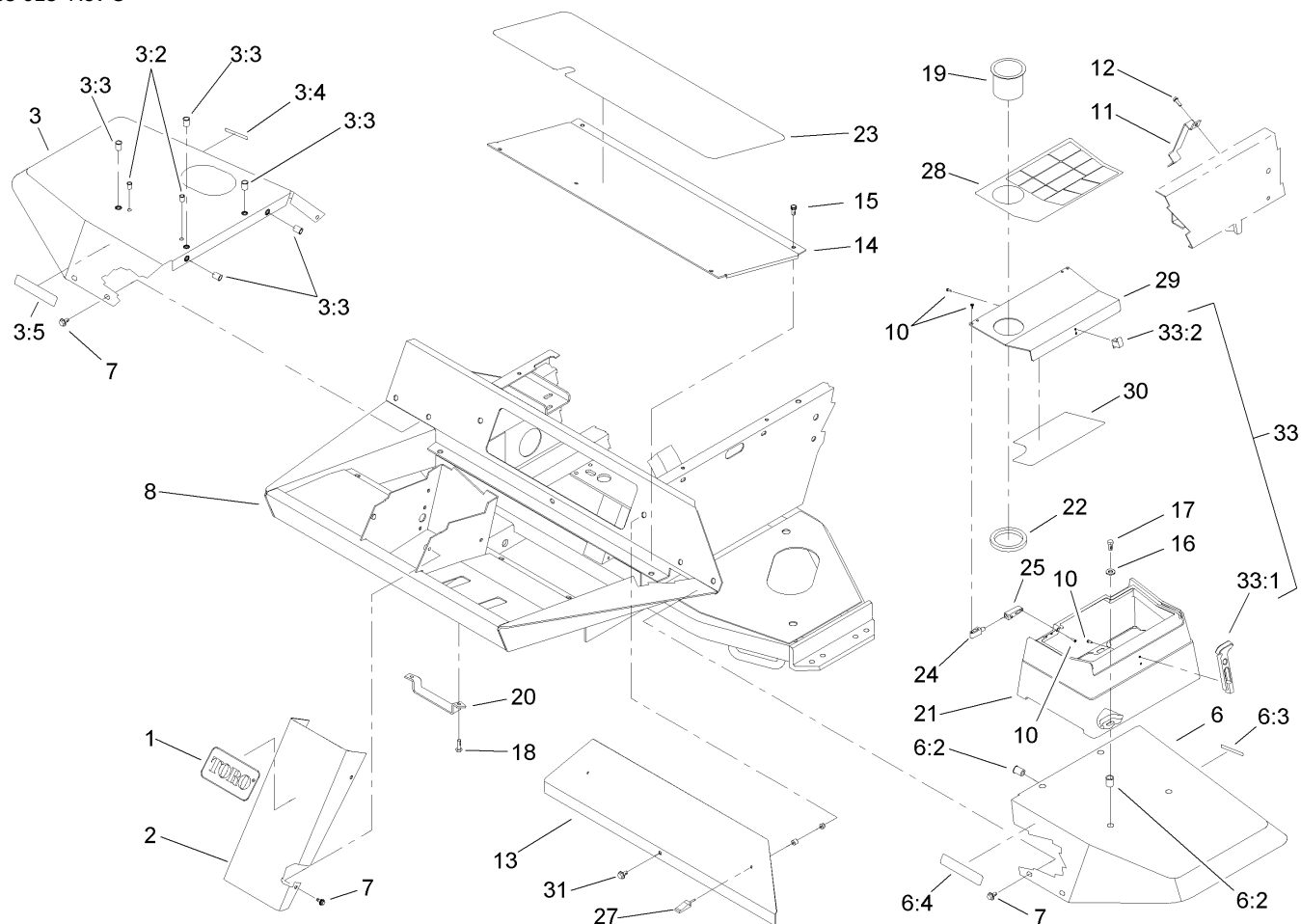
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR.	as required	HYD.	hydraulic
ASM.	assembly	LH.	left hand
BBC.	blade brake clutch	NI.	nylon insert
CARR.	carriage	NPTF.	national pipe thread fine
DEG.	degrees	PFH.	phillips flat head
EXT.	external	PPH.	phillips pan head
FH.	flat head	PPHTF.	phillips pan head thread forming
GA.	gauge	PRH.	phillips round head
HD.	heavy-duty	PTH.	phillips truss head
HF.	hex flange	PTO.	power-take-off
HH.	hex head	RH.	right hand
HHF.	hex head flange	ROPS.	roll-over protection system
HHFTF.	hex head flange thread forming	SFH.	slotted fillister head
HJ.	hex jam	SHH.	slotted hex head
HLH.	hex lag head	SHWH.	slotted hex washer head
HOC.	height-of-cut	SPH.	slotted pan head
HSBH.	hex socket button head	SQH.	square head
HSFH.	hex socket flat head	SRH.	slotted round head
HSH.	hex socket head	STD.	standard
HWH.	hex washer head	TAP.	self tapping
HWHTF.	hex washer head thread forming	TTH.	torx truss head

Footnotes

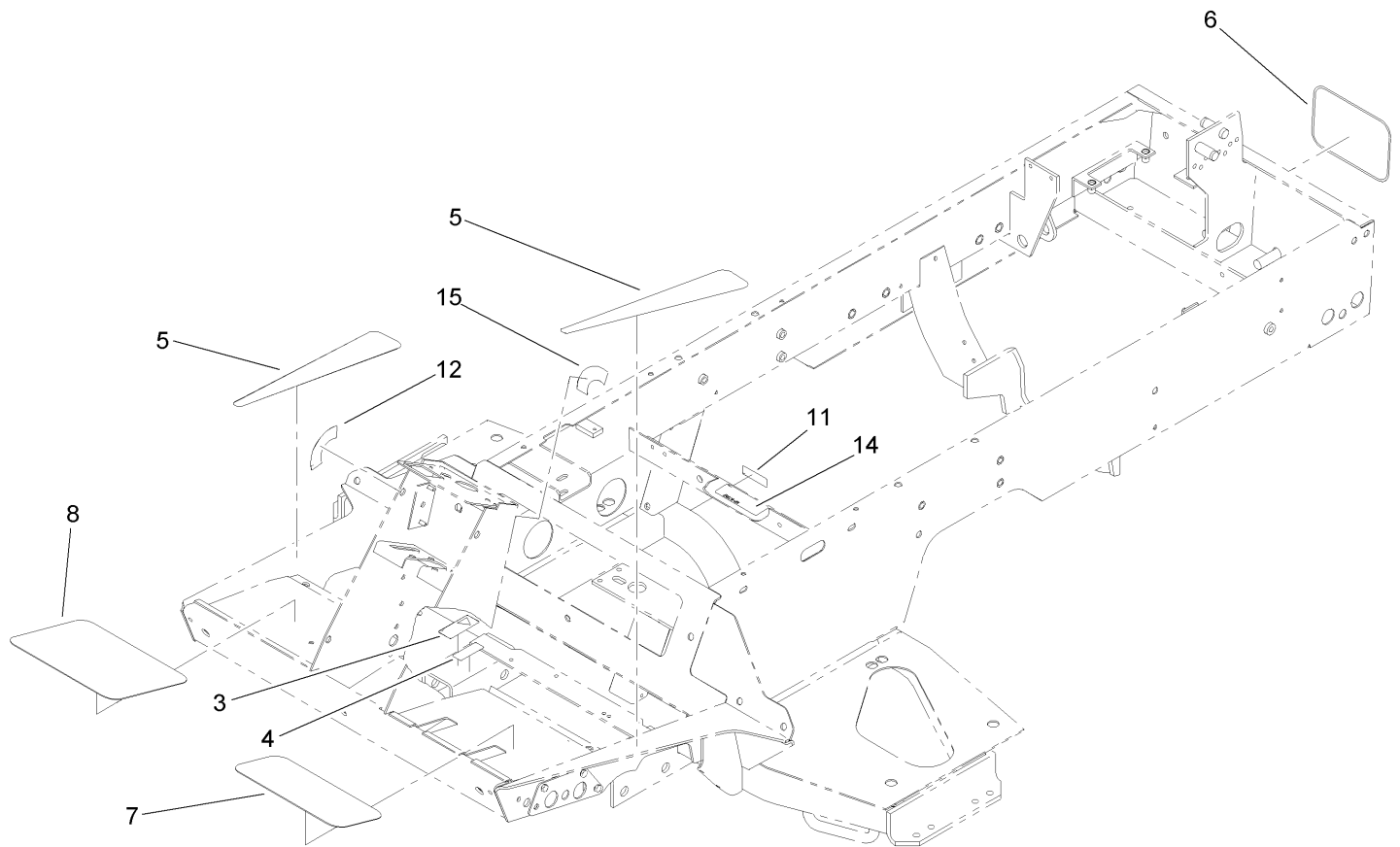
- ❶** Not illustrated
- ❷** Not serviced separately



Frame and Body Assembly

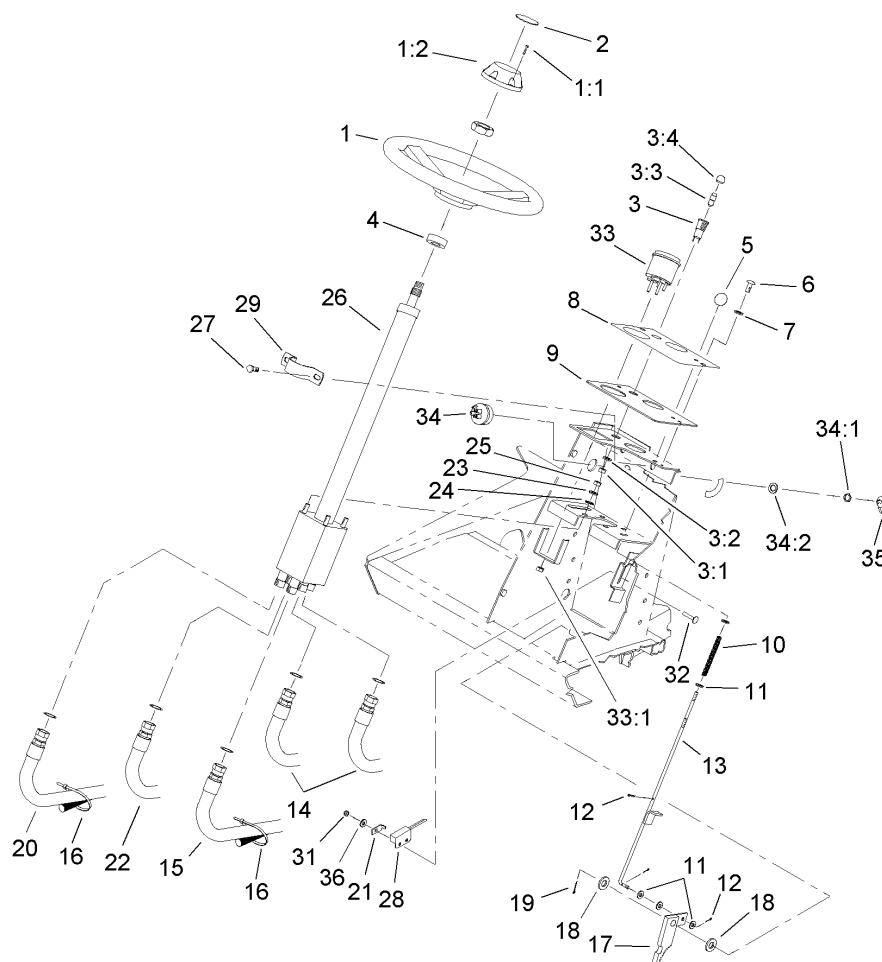
Ref	Part No.	Qty.	Description
1	62-5550	1	Decal
2	93-7996-01	1	Cover-Tower
3	106-5950	1	RH Fender ASM
3:2	32148-6	2	Insert-Nut
3:3	32148-7	5	Nut-Insert
3:4	93-6686	1	Decal-Oil, HYD
3:5	93-6689	1	Decal-No Riders
6	106-5951	1	LH Fender ASM
6:2	32148-7	6	Nut-Insert
6:3	93-6680	1	Decal-Diesel
6:4	93-6689	1	Decal-No Riders
7	3234-14	14	Screw-HHF
8	107-1840	1	Frame ASM
10	32144-1	11	Screw-Taptite
11	98-4572	1	Bracket-Clamp, Hose
12	32144-14	2	Screw-HWHTF
13	75-1390-01	1	Cover-Access, Front
14	75-1410-01	1	Plate-Access, Floor
15	75-6840	4	Knob-Knurled
15	3234-7	1	Screw-HHF
16	3256-3	4	Washer-Flat
17	322-5	4	Screw-HH
18	322-4	2	Screw-HH
19	94-1410	1	Holder-Can, Beverage

Ref	Part No.	Qty.	Description
20	93-3626	1	Bracket-Hose
21	104-0026	1	Toolbox
22	104-1476	1	Ring-Rubber
23	75-0630	1	Tread-Foot, Center
24	104-1496	2	Hinge-Pin
25	104-1497	2	Hinge-Receiver
27	74-5950	2	Latch-Swell
28	104-9294	1	Decal-Warning
28	104-9295	1	Decal-Warning, Ce
29	104-1489-03	1	Cover-Toolbox
30	107-8841	1	Decal-Service
31	3234-5	1	Screw-HHF
33	94-5626	1	Latch-Draw, Flexible
33:1	100-5806	1	Handle-Latch
33:2	100-5807	1	Keeper-Latch



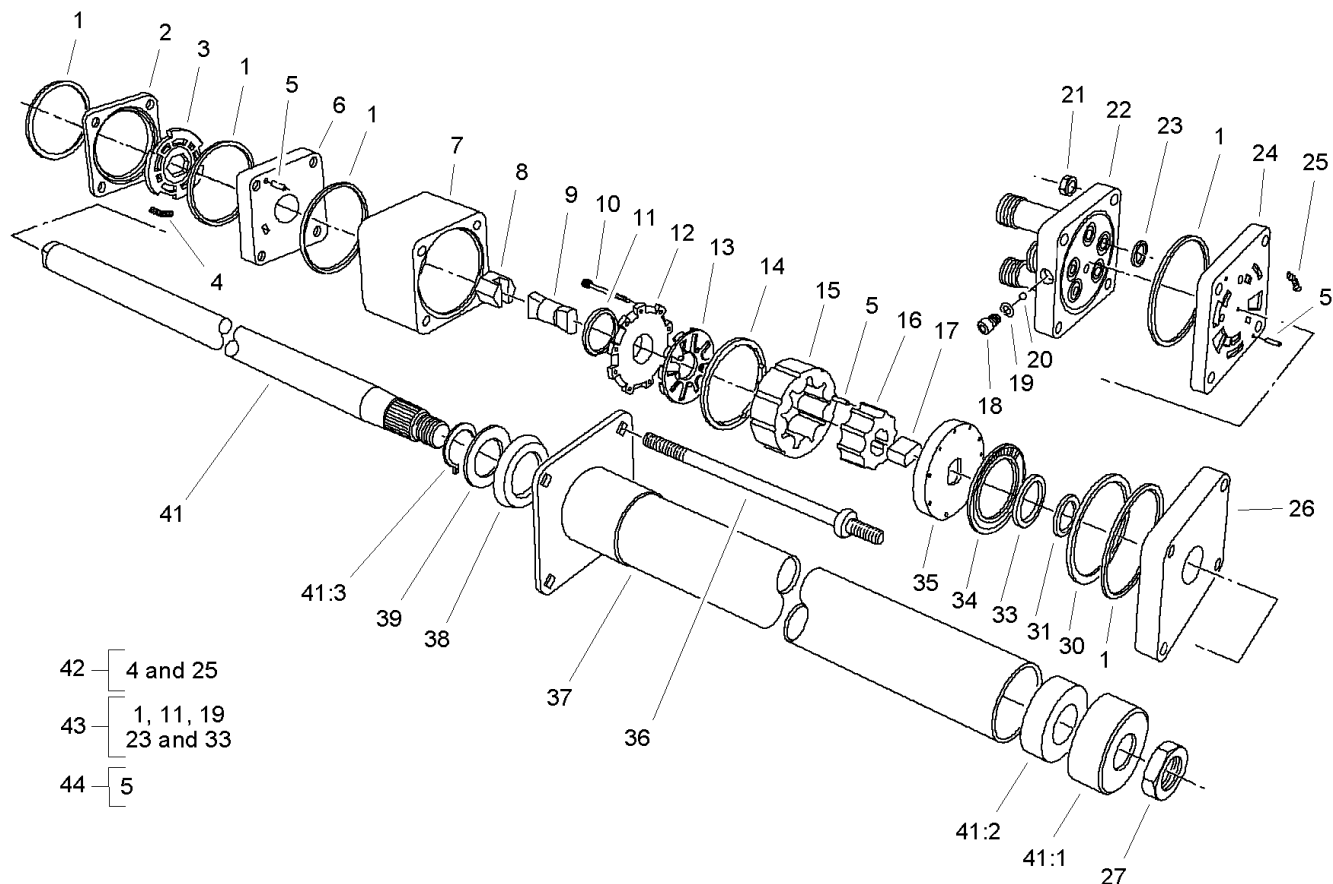
Frame Assembly No. 107-1840

Ref	Part No.	Qty.	Description				
3	93-6693	1	Decal-Plate, Floor				
4	93-6686	1	Decal-Oil, HYD				
5	93-7592	2	Tread-Rest, Foot				
6	62-7400	1	Decal				
7	75-0620	1	Tread-Foot, LH				
8	75-0610	1	Tread-Foot, RH				
11	93-6691	1	Decal-Bolt, Eccentric				
12	93-6699	1	Decal-Fast / Slow				
14	104-2052	1	Decal-Ansi				
15	105-7506	1	Decal-Switch, Key				



Steering Tower Assembly

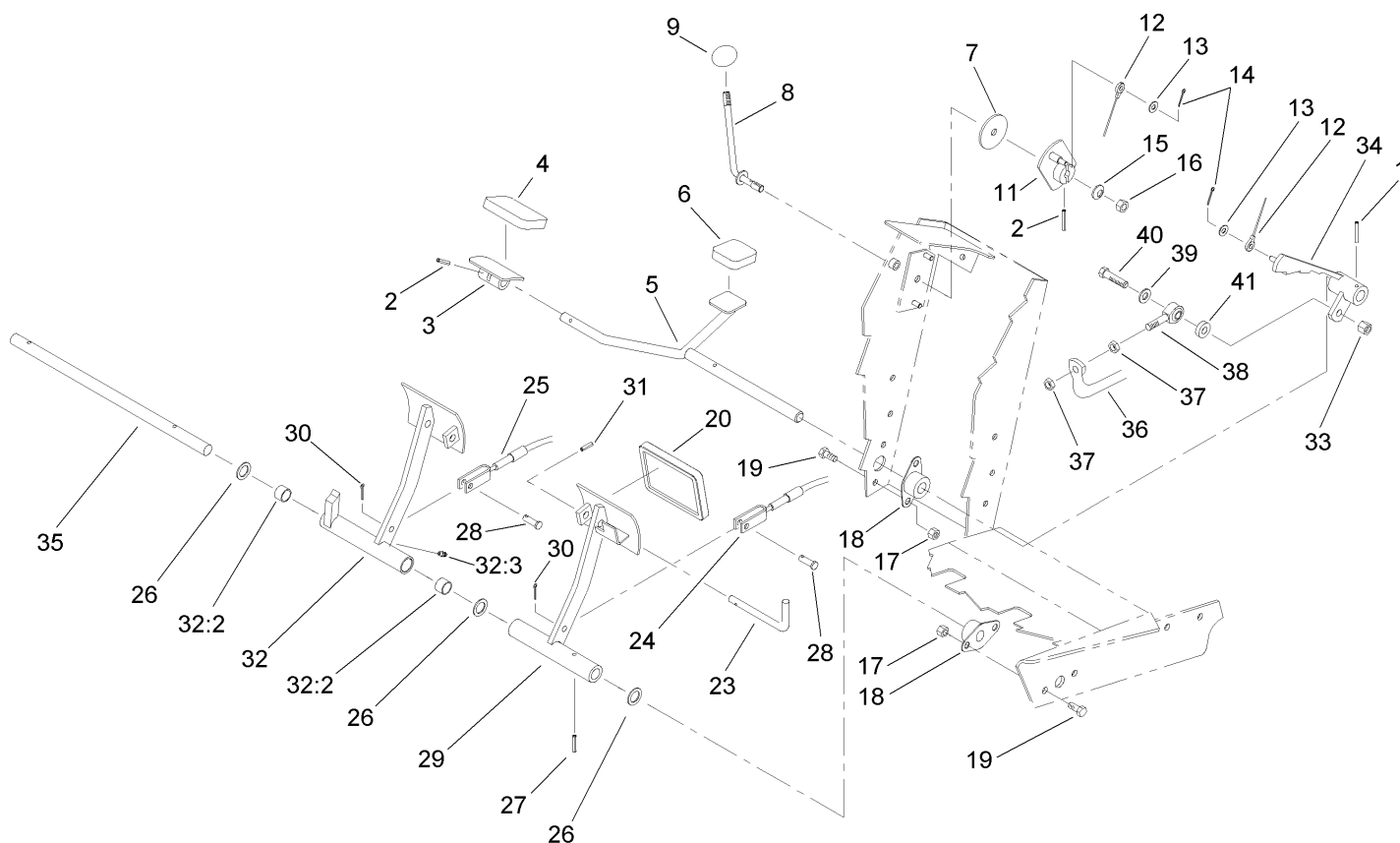
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	75-0560	1	Wheel-Steering	19	3272-10	1	Pin-Cotter
1:1	32144-21	1	Screw	20	75-5940	1	Hose
1:2	68-5140	1	Cap-Wheel, Steering	21	100-4872	1	Plate-Switch, Neutral
2	68-5370	1	Decal	22	75-6250	1	Hose
3	44-2210	1	Light-Indicator, Red	23	3256-23	4	Washer-Flat
3:1	218-535	1	Nut-Hex	24	3255-8	1	Washer-Lock
3:2	218-536	1	Washer-Lock	25	3296-20	4	Nut-Lock, NI
3:3	218-533	1	Lens	26	75-0600	1	Unit-Steering, Power
3:4	218-534	1	Bulb	27	32144-11	2	Screw-HWHTF
4	21-9260	1	Cover-Dust	28	100-1270	1	Switch-Proximity
5	233-17	1	Knob	29	75-2810	1	Bracket-Column, Steering
6	87-6620	2	Screw	31	3296-2	1	Nut-Lock
7	3256-1	2	Washer-Flat	32	104-1450	1	Bolt-CARR
8	93-1263	1	Decal-Tower	33	104-9324	1	Speedometer
9	93-7998-03	1	Plate-Instrument	33:1	3296-1	4	Nut-Lock
10	95-1821-03	1	Spring-Compression	34	104-2541	1	Switch-Key
11	3256-22	5	Washer-Flat	34:1	218-461	1	Nut-HH
12	3272-5	3	Pin-Cotter	34:2	3254-5	1	Washer-Tooth
13	104-1492	1	Rod ASM	35	63-8360	1	Key-Ignition
14	75-6230	2	Hose	36	3256-14	1	Washer-Flat
15	75-6240	1	Hose				
16	3290-378	4	Tie-Cable				
17	63-7900-03	1	Rack ASM				
18	3256-26	2	Washer-Flat				



Power Steering Unit No. 75-0600

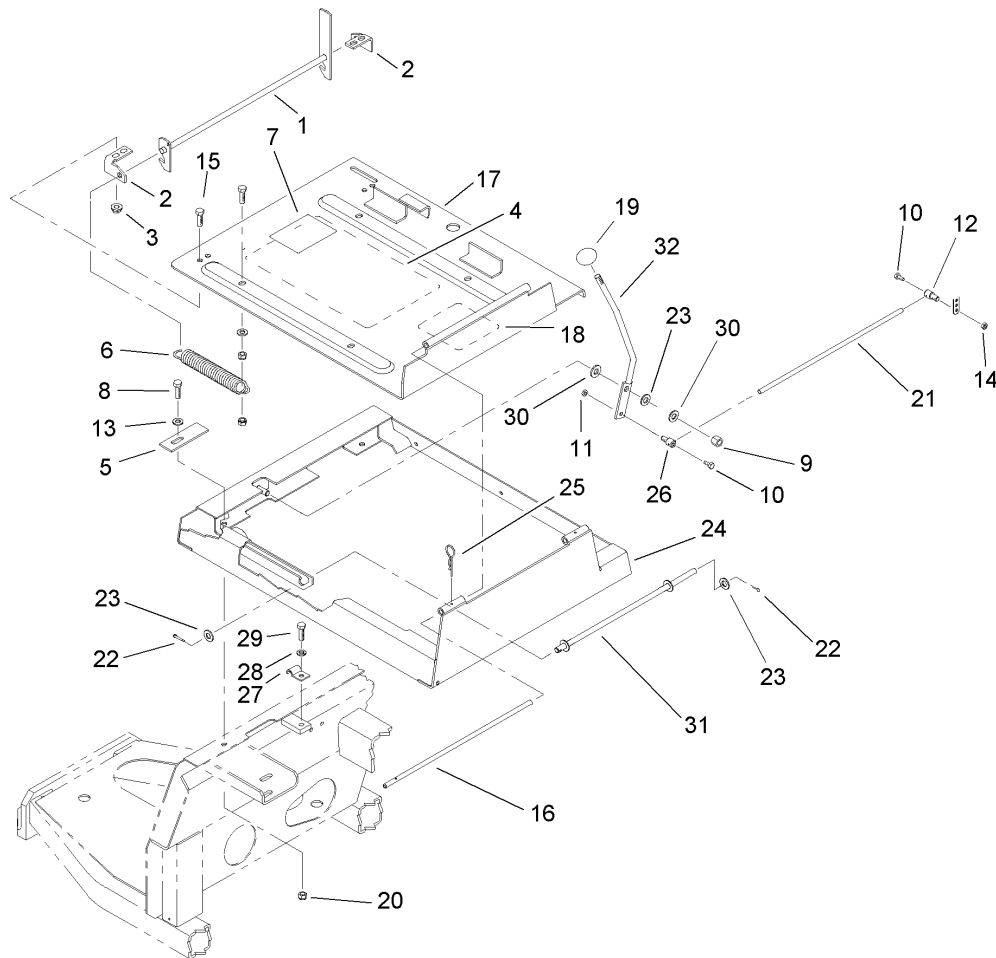
Ref	Part No.	Qty.	Description
21		5	Ring-Seal
22		1	Ring-Valve
23		1	Plate-Valve
24		3	Spring
25		9	Pin-Alignment
26		1	Manifold-Isolation
27		1	Ring-Metering
28		1	Hex Drive ASM
29		1	Link-Drive
210		11	Screw-HSH
211		1	Seal-Commutator
212		1	Cover-Commutator
213		1	Commutator
214		1	Ring-Commutator
215		1	Stator
216		1	Rotor
217		1	Spacer-Link, Drive
218		1	Plug
219		1	Seal-Dust
220		1	Ball
221		4	Nut-Hex
222		1	Cover-Port
223		5	Seal-Dust
224		1	Manifold-Port
225		3	Spring

Ref	Part No.	Qty.	Description
226		1	Plate-Cover, Upper
27	3220-6	1	Nut-Jam
230		1	Spacer-Bearing, Thrust
231		1	Spacer-Seal
233		1	Seal-Face
234		1	Bearing-Thrust
235		1	Plate-Drive
36	93-3609	4	Bolt-Special
37	66-9860	1	Upper Cover And Jacket ASM
38	66-9870	1	Plate-Retaining
39	66-9880	1	Washer-Plate, Retaining
41	66-9900	1	Shaft-Input
41:1	92-7315	1	Seal-Upper
41:2	104-9327	1	Bushing-Column
41:3	66-9890	1	Ring-Retaining
42	66-9970	1	Spring Kit
43	66-9980	1	Seal Kit
44	66-9990	1	Needle Roller Kit



Traction and Brake Pedal Assembly

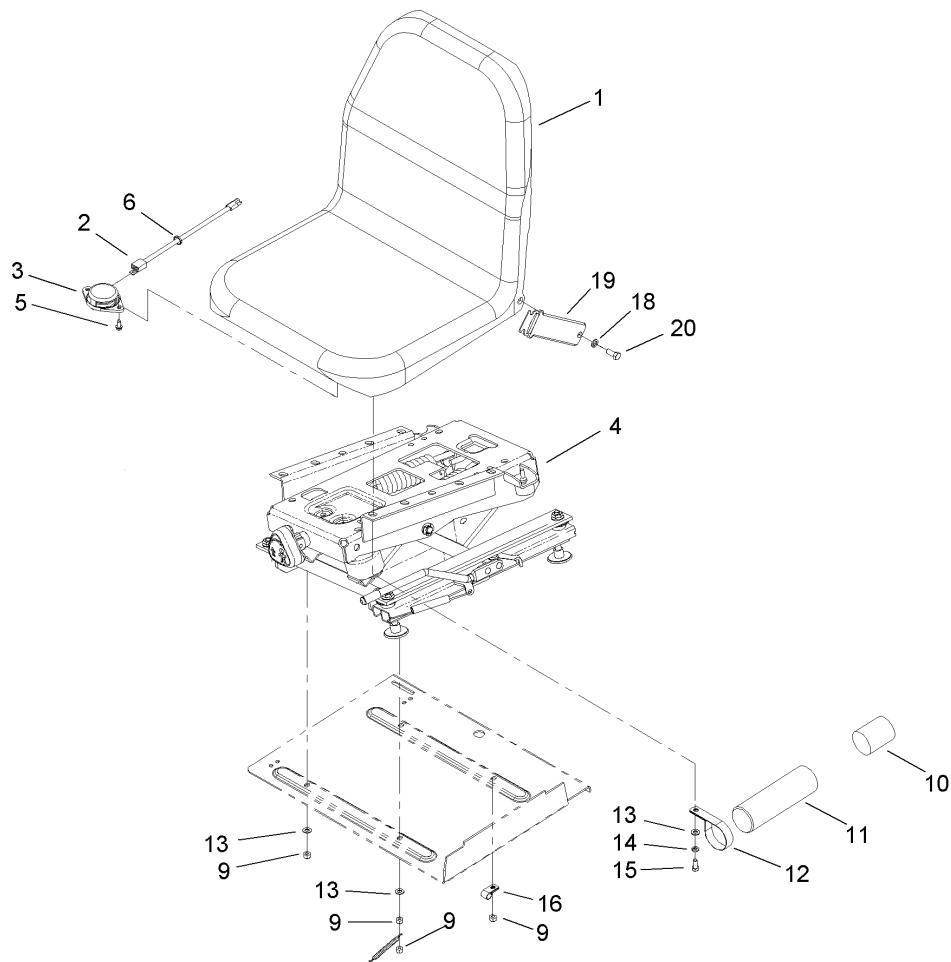
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	32121-6	1	Pin-Roll, Slotted	28	283-58	2	Pin-Clevis
2	32121-45	2	Pin-Spring	29	75-1440-03	1	LH Brake Pedal ASM
3	49-6440-03	1	Pedal-Forward	30	3272-10	2	Pin-Cotter
4	74-9100	1	Pad-Pedal, Forward	31	32121-50	1	Pin-Spring
5	75-2970	1	Pedal-Traction	32	75-1430	1	Pedal-Brake, RH
6	74-9110	1	Pad-Pedal, Reverse	32:2	256-42	2	Bushing
7	75-6550	1	Disc-Friction	32:3	302-5	1	Fitting-Grease
8	75-6490	1	Lever ASM	33	3296-39	1	Nut-Lock, NI
9	233-42	1	Knob	34	75-3270-03	1	Hub-Pivot, Traction
11	75-6510	1	Bracket-Lever	35	75-1470	1	Pin-Pivot, Brake
12	75-6580	1	Cable-Pedal	36	75-2170-03	1	Tube-Control, Pump
13	3256-22	2	Washer-Flat	37	3220-3	2	Nut-HJ
14	3272-2	2	Pin-Cotter	38	2411-36	1	Bearing-End, Rod
15	3290-461	1	Washer-Spring	39	3256-24	1	Washer-Flat
16	3296-59	1	Nut-Lock, NI	40	323-9	1	Screw-HH
17	3296-29	8	Nut-Lock, NI	41	5-0652	1	Spacer
18	256-236	4	Bearing-Mount, Flange				
19	322-3	8	Screw-HH				
20	93-8742	2	Footpad-Brake				
23	63-7880	1	Pin-Latch, Brake				
24	63-7733	1	LH Brake Cable ASM				
25	63-7732	1	RH Brake Cable ASM				
26	3256-69	3	Washer-Flat				
27	32121-16	1	Pin-Spring				



Seat Frame and Throttle Assembly

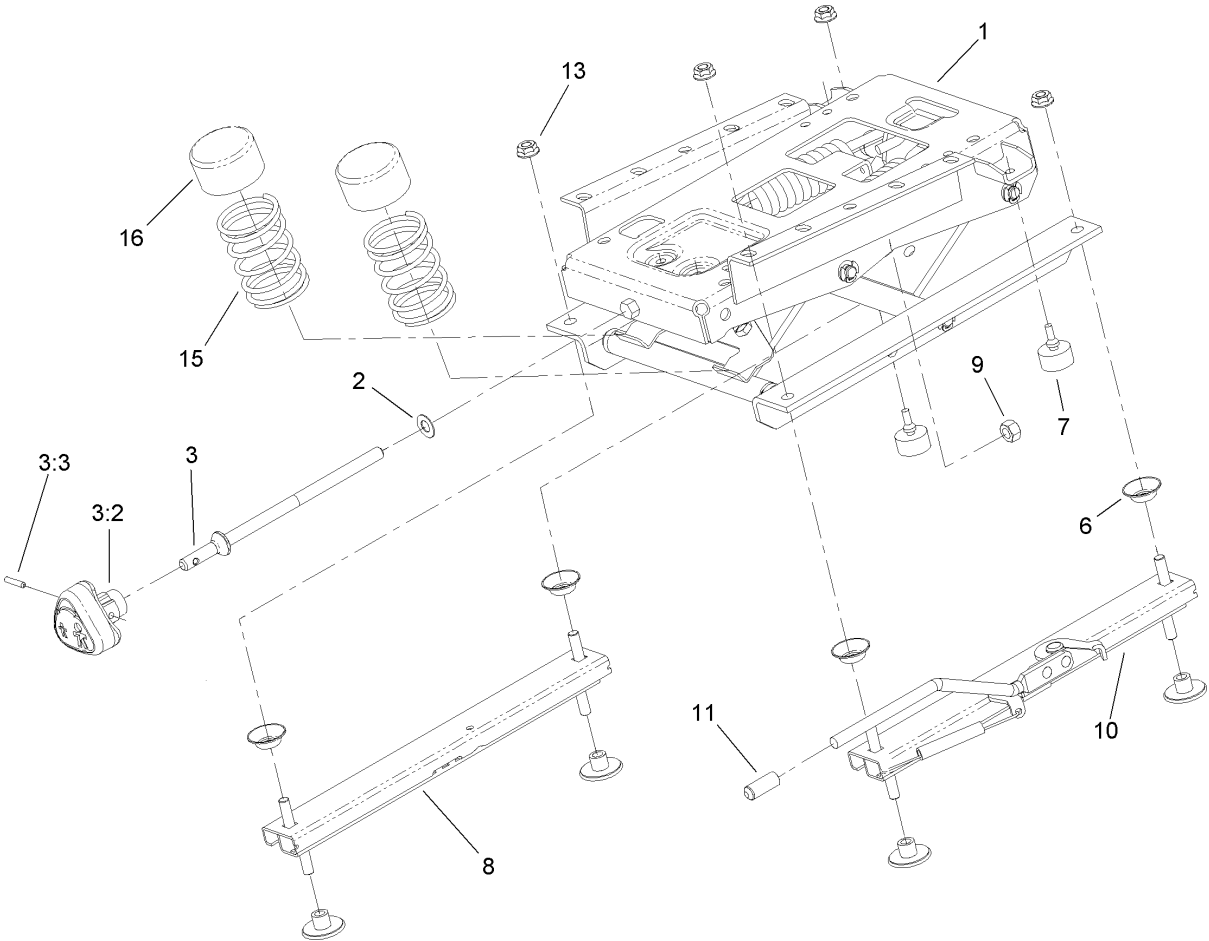
Ref	Part No.	Qty.	Description
1	98-2354-03	1	Latch-Seat
2	98-2353	2	Bracket-Latch, Seat
3	32128-25	4	Nut-HF
4	98-9342	1	Decal-Solenoid, Information
5	98-9302	1	Plate-Stop, Idler
6	66-4190-03	1	Spring-Idler, Clutch
7	105-4674	1	Decal-Noise
8	322-5	1	Screw-HH
9	3296-39	1	Nut-Lock, NI
10	25-8640	2	Screw-HH
11	3296-3	1	Nut-Lock
12	98-9311	1	Swivel-Throttle
13	3256-23	1	Washer-Flat
14	3296-20	1	Nut-Lock, NI
15	322-3	7	Screw-HH
16	75-3400	1	Shaft-Pivot, Seat
17	98-2350-03	1	Seat Plate ASM
18	106-9224	1	Decal-Danger
19	233-42	1	Knob
20	3296-29	4	Nut-Lock, NI
21	98-9303	1	Cable-Throttle
22	3272-10	2	Pin-Cotter
23	3256-24	3	Washer-Flat
24	98-2352-03	1	Frame-Seat

Ref	Part No.	Qty.	Description
25	3290-467	1	Pin-Hair
26	93-0021	1	Swivel-Cable, Throttle
27	3-6657	1	Clip-Skid
28	3253-3	1	Washer-Lock
29	321-4	1	Screw-HH
30	66-2920	2	Washer-Friction
31	75-3680-03	1	Rod-Seat
32	75-3430-03	1	Lever-Throttle



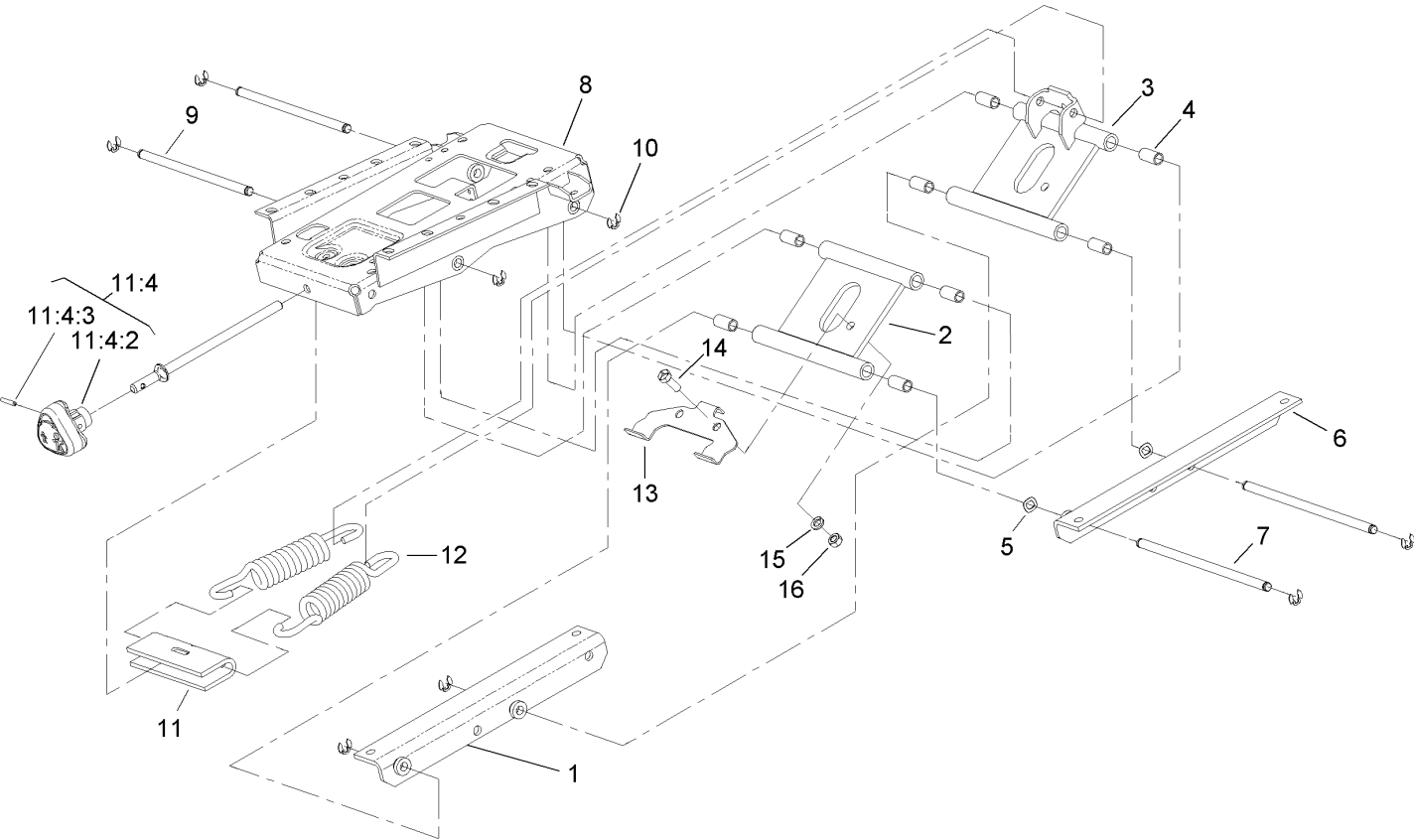
Seat and Suspension Assembly

Ref	Part No.	Qty.	Description				
1	104-4620	1	Seat				
2	106-7090	1	Harness-Wire, Seat Switch				
3	92-6282	1	Switch-Seat				
4	76-1970	1	Seat Suspension ASM				
5	32144-10	2	Screw-HWH				
6	93-0140	1	Grommet-Rubber				
9	3296-29	5	Nut-Lock, NI				
10	104-7048	1	Cap-Housing				
11	104-7050	1	Housing-Manual				
12	2412-133	2	R-Clamp				
13	3256-23	8	Washer-Flat				
14	3253-4	4	Washer-Lock				
15	322-3	4	Screw-HH				
16	2412-93	1	Clamp-R				
18	3253-6	2	Washer-Lock				
19	21-4191	1	Seat Belt ASM				
20	3212-4	2	Screw-HH				



Seat Suspension Assembly No. 76-1970

Ref	Part No.	Qty.	Description				
1	106-8085	1	Suspension ASM				
2	3256-24	1	Washer-Flat				
3	106-1031	1	Tension Adjuster Knob ASM				
3:2	106-8093	1	Knob-Adjust, Tension				
3:3	32121-45	1	Pin-Spring				
6	66-9290	4	Spacer-Suspension				
7	76-2940	2	Bumper				
8	66-8530	1	Adjuster				
9	32153-2	1	Nut-Lock, Side				
10	66-8510	1	Adjuster W / Handle				
11	75-3570	1	Tip-Vinyl				
13	32128-25	4	Nut-HF				
15	93-3163	2	Spring				
16	93-3164	2	Cap				

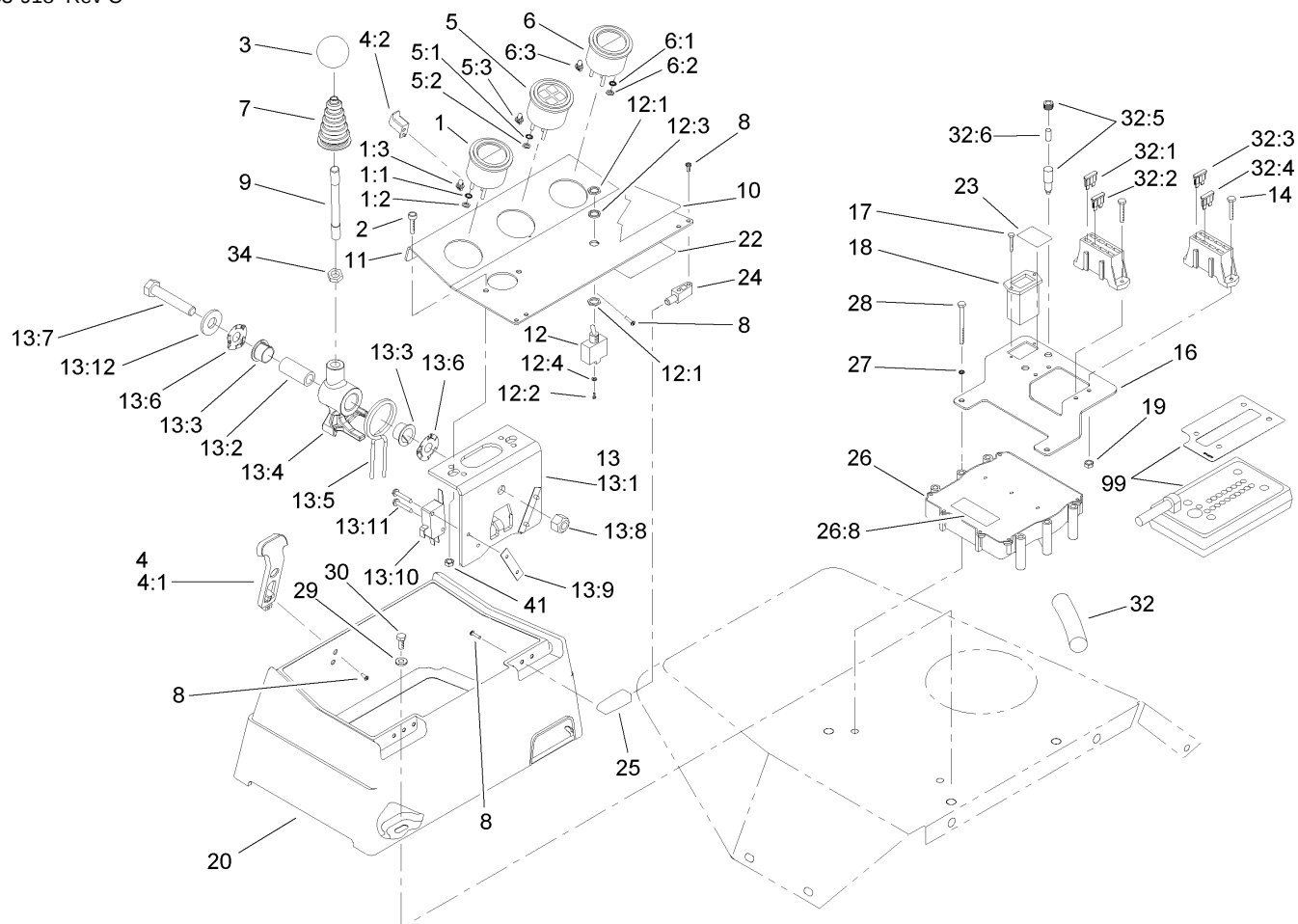


Suspension Assembly No. 106-8085

Ref	Part No.	Qty.	Description				
1	106-8086	1	Bracket-Mounting, RH				
2	106-8087	1	Arm				
3	106-8088	1	Bellcrank				
4	76-1920	8	Sleeve-Bearing				
5	108472	2	Washer-Wave				
6	106-8089	1	Bracket-Mounting, LH				
7	106-8090	2	Shaft-Pivot				
8	66-8600	1	Frame-Upper				
9	76-1910	2	Shaft-Pivot				
10	32151-47	8	Ring-Retaining				
11	76-1960	1	Knob Kit				
11:4		1	Tension Adjuster Knob ASM				
11:4:2	106-8093	1	Knob-Adjust, Tension				
11:4:3	32121-45	1	Pin-Spring				
12	76-1940	2	Spring-Extension				
13	93-3165	1	Bracket				
14	322-6	1	Screw-HH				
15	3253-33	1	Washer-Lock				
16	3217-6	1	Nut-Hex				

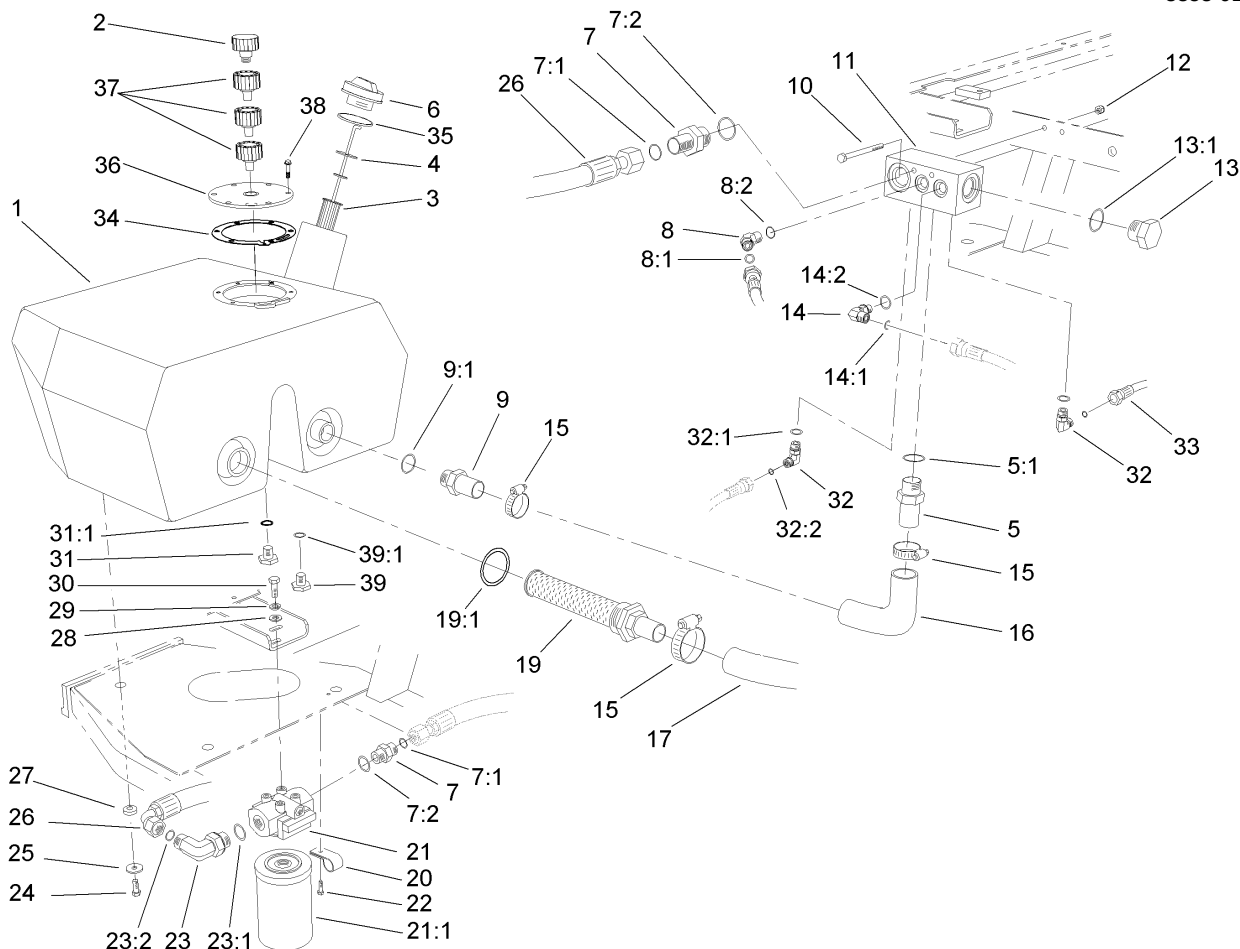


Ref	Part No.	Qty.	Description
12:2	218-588	3	Screw
12:3	218-589	1	Washer
12:4	3253-19	3	Washer-Lock
13	106-4167	1	Joystick Bracket ASM
13:1	106-4168-03	1	Bracket-Joystick
13:2	106-4192	1	Spacer
13:3	93-5547	2	Bushing-Nylon
13:4	105-7507	1	Hub-Pivot, Joystick
13:5	105-8289	1	Spring-Torsion
13:6	106-4193	2	Washer-Finger, Spring
13:7	322-9	1	Screw-HH
13:8	3296-29	1	Nut-Lock, NI
13:9	3290-354	2	Nut-Speed
13:10	111332	2	Switch
13:11	95-3003	4	Screw-HH
13:12	3256-3	1	Washer-Flat
14	32105-13	4	Screw-SHH
16	104-1499-03	1	Bracket-Block, Fuse
17	32144-18	2	Screw-HH
18	75-6820	1	Hourmeter
19	3296-2	4	Nut-Lock
20	104-0027	1	Box-Control
22	94-6767	1	Decal-Fuses
23	104-9298	1	Decal-Controller



Control Console Assembly (continued)

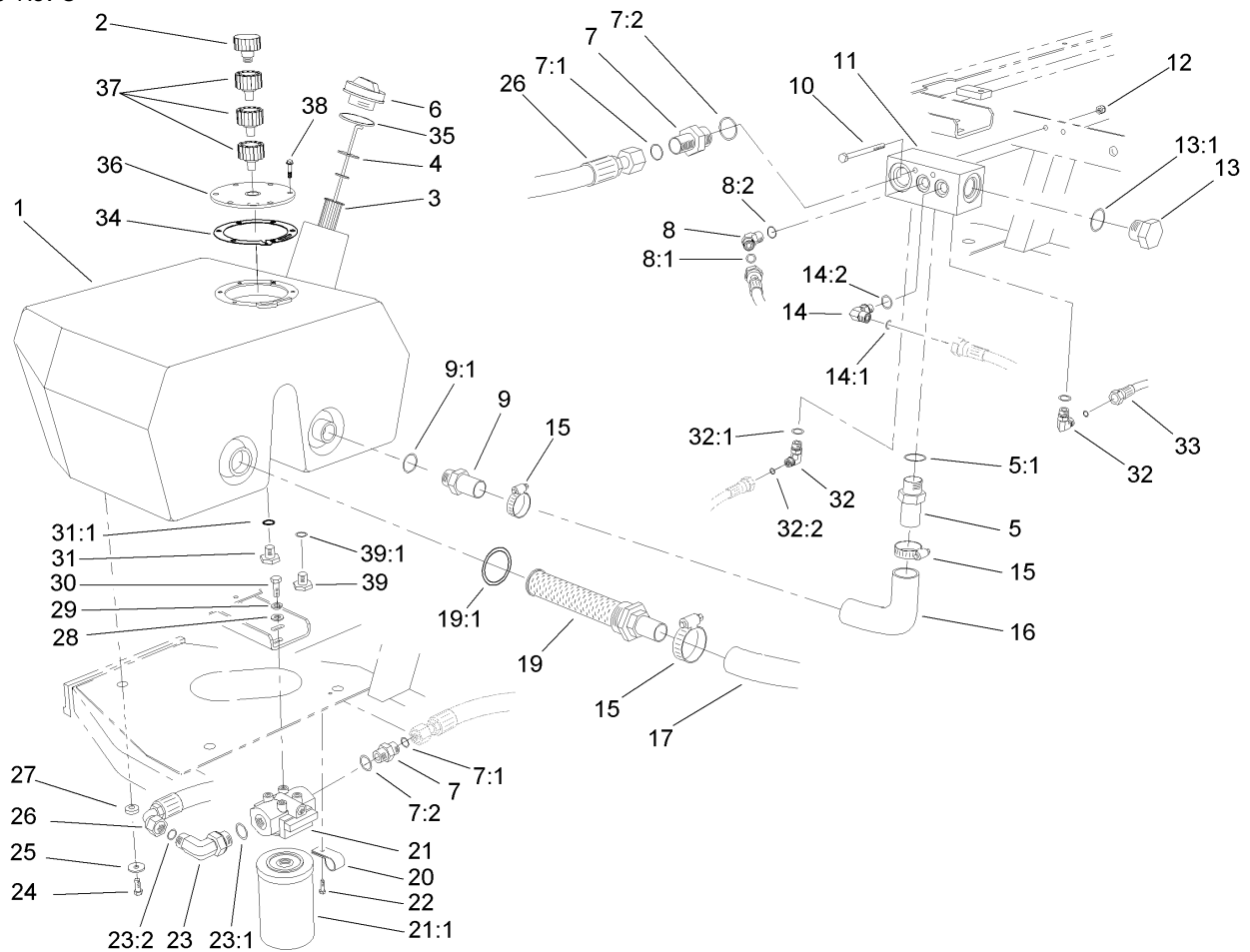
Ref	Part No.	Qty.	Description				
24	104-1496	2	Hinge-Pin				
25	104-1497	2	Hinge-Receiver				
26	92-5720	1	Controller				
26:8	93-8053	1	Decal				
27	3253-3	2	Washer-Lock				
28	321-14	2	Screw-HH				
29	3256-3	3	Washer-Flat				
30	322-5	3	Screw-HH				
32	108-0637	1	Harness-Wire				
32:1	94-9157	1	Fuse-Blade, 4 Amp				
32:2	114241	1	Fuse-7.5 Amp				
32:3	218-578	3	Fuse-10 Amp				
32:4	109101	1	Fuse-20 Amp				
32:5	85-4491	1	Light-Indicator (Includes Lamp)				
32:6	219-19	1	Lamp-Green				
34	3218-3	1	Nut-Jam				
41	32128-33	2	Nut-HF				
99	104-9270	1	Decal-Diagnostics				
99	85-4750	1	Box-Display, Diagnostic				



Hydraulic Filter and Reservoir Assembly

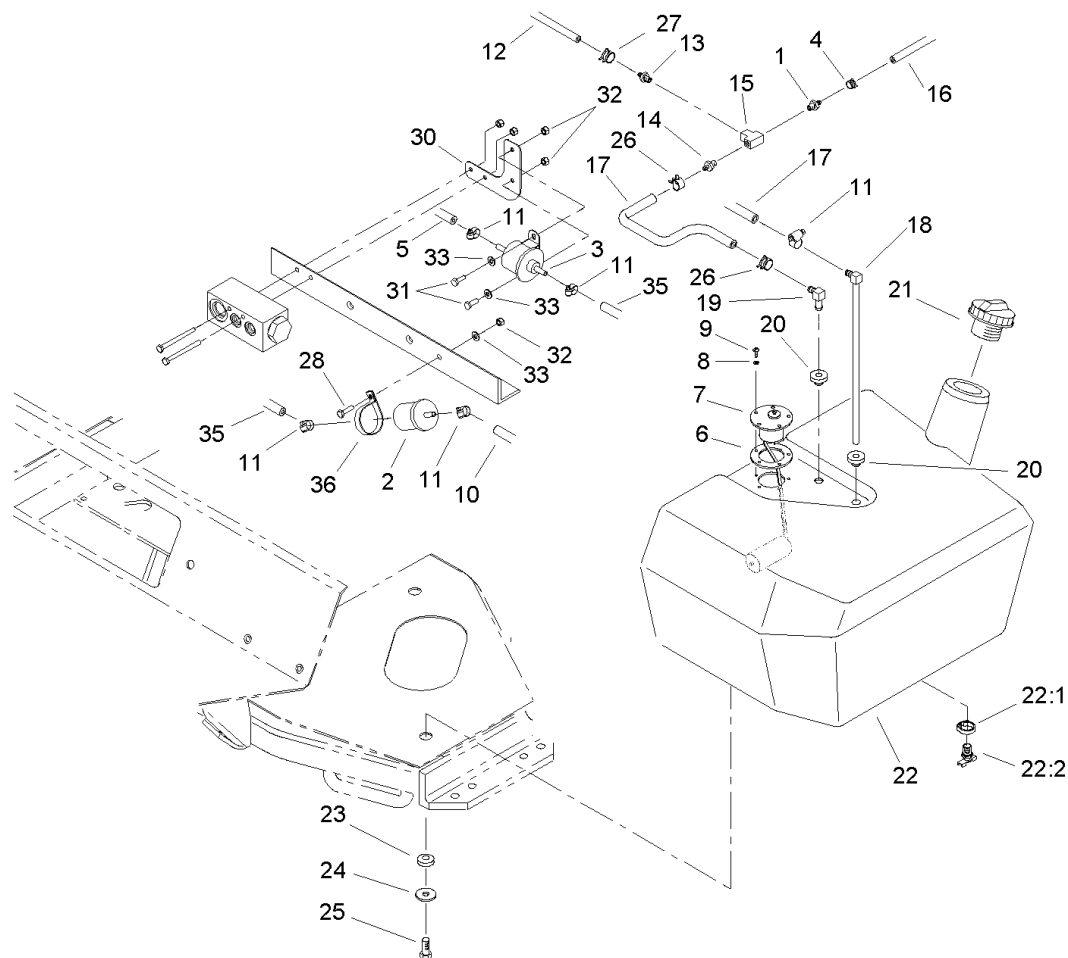
Ref	Part No.	Qty.	Description
1	104-9254	1	Tank-Oil
2	68-6150	1	Breather
3	61-2790	1	Filter-Screen
4	94-9411	1	Dipstick
5	354-73	1	Fitting-Straight
5:1	237-81	1	O-Ring
6	93-7498	1	Plug-Plastic
7	340-8	2	Adapter
7:1	237-65	1	O-Ring
7:2	237-81	1	O-Ring
8	340-87	1	Fitting-HYD, 45 DEG
8:1	237-22	1	O-Ring
8:2	237-42	1	O-Ring
9	99-6932	1	Fitting-Barb, Hose
9:1	237-117	1	O-Ring
10	321-23	2	Screw-HH
11	92-9098	1	Manifold-Tank
12	3296-42	2	Nut-Lock, NI
13	354-74	1	Fitting
13:1	237-81	1	O-Ring
14	340-77	1	Fitting-HYD, 90 DEG
14:1	237-22	1	O-Ring
14:2	237-42	1	O-Ring
15	2412-34	3	Clamp-Hose

Ref	Part No.	Qty.	Description
16	75-5720	1	Hose-Return
17	75-6870	1	Hose-Inlet, Pump
19	104-7546	1	Strainer-Tank
19:1	340-136	1	O-Ring
20	2412-93	2	Clamp-R
21	75-1300	1	Oil Filter ASM
21:1	75-1310	1	Element-Filter
22	32144-10	2	Screw-HWH
23	340-139	1	Fitting-HYD, 90 DEG
23:1	237-81	1	O-Ring
23:2	237-65	1	O-Ring
24	33105-025	3	Screw-HHF
25	63-8410	3	Washer
26	75-6130	1	Hose ASM
27	240-11	3	Bushing-Flange
28	3256-24	2	Washer-Flat
29	3253-21	2	Washer-Lock
30	323-4	2	Screw-HH
31	353-550	1	Plug-HYD, HH
31:1	237-79	1	O-Ring
32	340-82	2	Adapter
32:1	237-42	1	O-Ring
32:2	237-21	1	O-Ring
33	100-3739	1	Return Drain Hose ASM



Hydraulic Filter and Reservoir Assembly (continued)

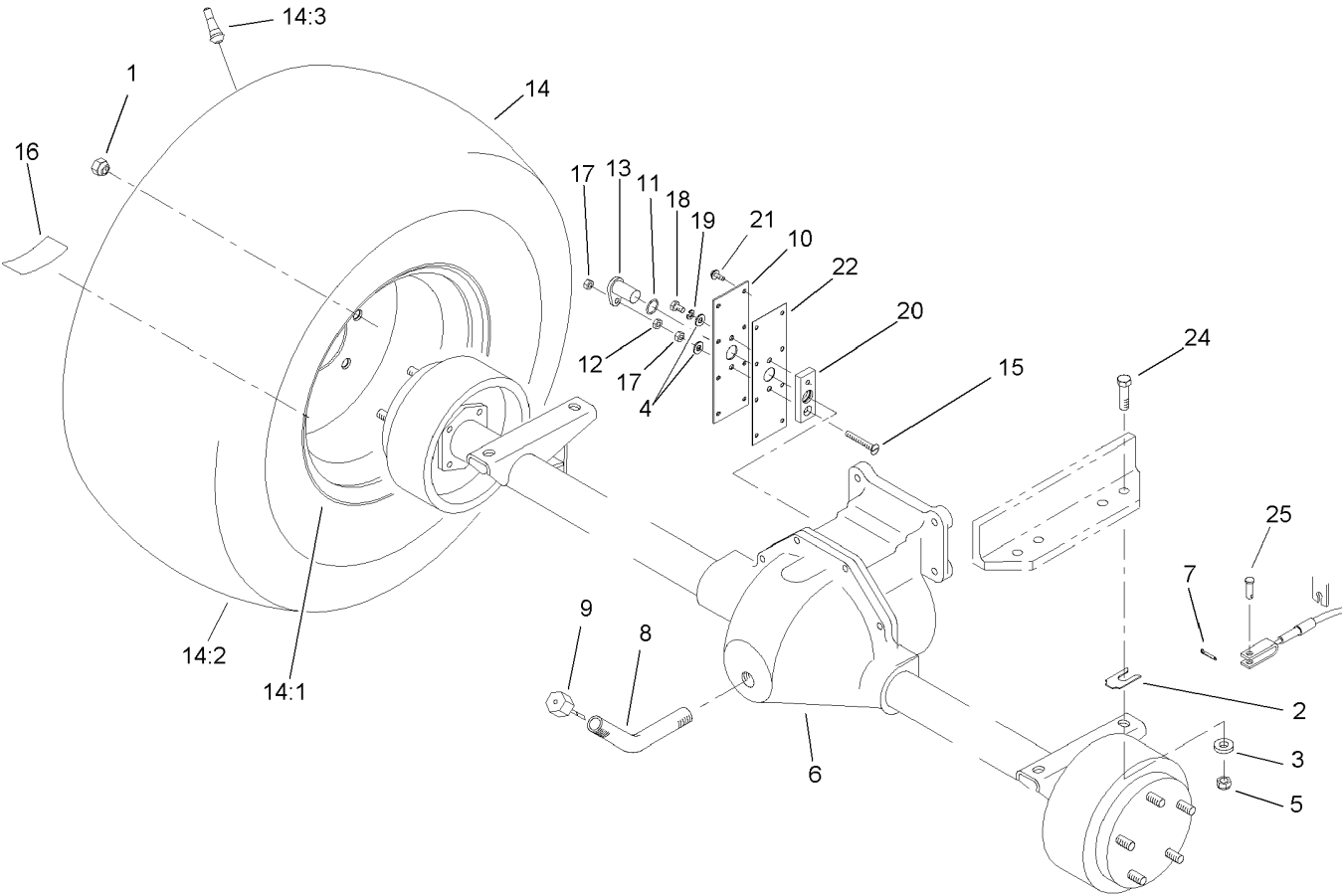
Ref	Part No.	Qty.	Description
34	93-7499	1	Gasket
35	237-101	1	O-Ring
36	93-7588	1	Cover-Tank
37	92-8020	3	Adapter-Breather
38	33104-020	6	Screw-HHF
39	353-508	1	Plug
39:1	237-42	1	O-Ring



Fuel Tank Assembly

Ref	Part No.	Qty.	Description
1	304-73	1	Connector-Hose
2	98-7612	1	Filter-Fuel
3	107-0122	1	Pump-Fuel, Electric
4	2412-98	1	Clamp
5	110-4100	1	Hose-Fuel
6	62-7650	1	Gasket
7	63-7640	1	Sender-Fuel
8	3253-15	5	Washer-Lock
9	32122-24	5	Screw-PTH
10	27-5370	1	Hose-Fuel
11	2412-108	5	Clamp-Worm
12	75-4700	1	Hose-Fuel
13	354-22	1	Fitting-Barb
14	354-21	1	Fitting-Barb
15	354-20	1	Fitting-Tee
16	98-9338	1	Hose-Fuel
17	93-2042	1	Hose-Fuel
18	66-8121	1	Standpipe
19	46-6550	1	Fitting-Elbow, 90 DEG
20	46-6560	2	Bushing
21	93-3102	1	Cap-Fuel
22	105-7933	1	Tank-Fuel
22:1	2412-36	1	Clamp-Hose
22:2	304-46	1	Draincock

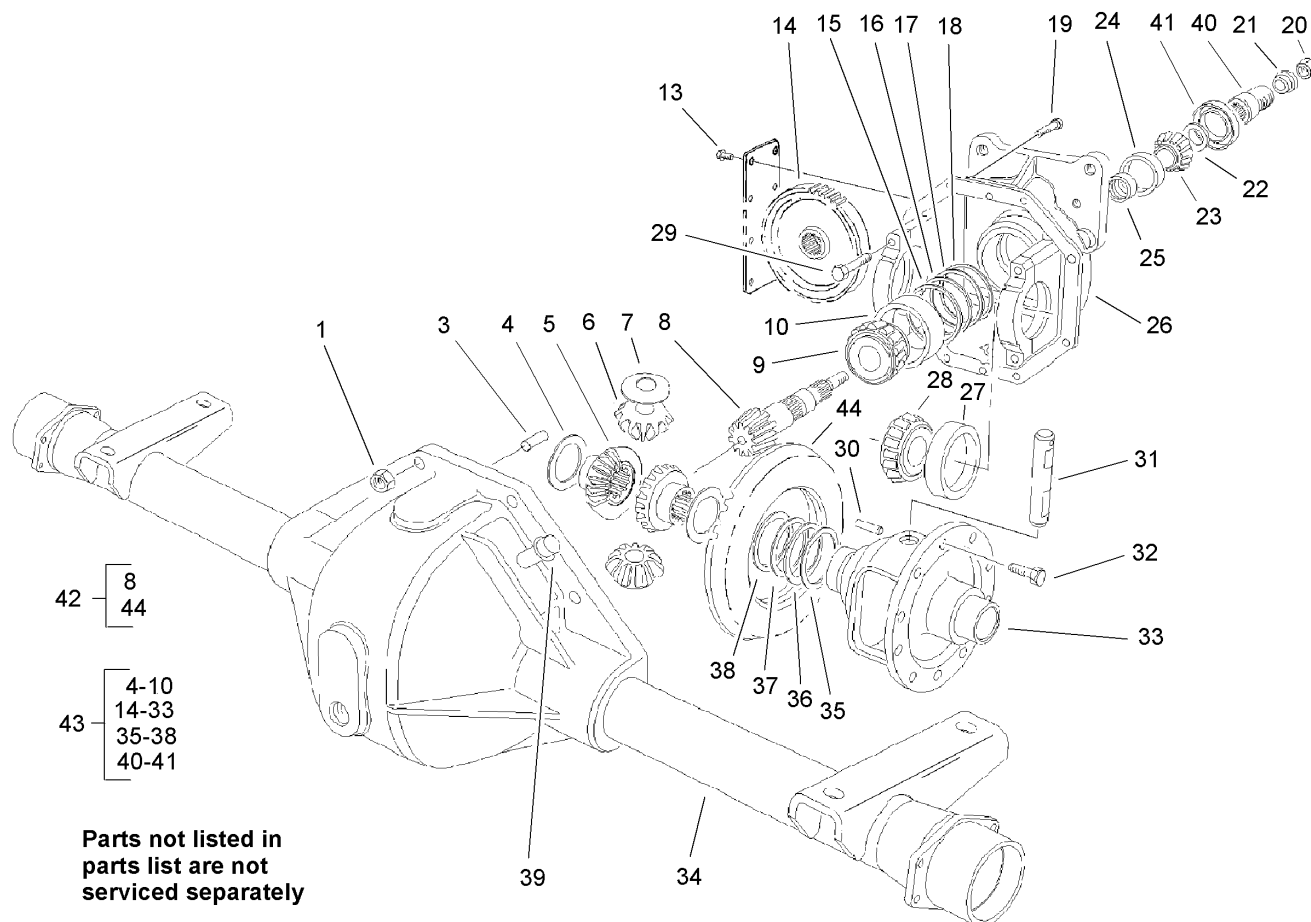
Ref	Part No.	Qty.	Description
23	240-11	3	Bushing-Flange
24	63-8410	3	Washer
25	33105-025	3	Screw-HHF
26	92-2379	2	Clamp-Hose
27	2412-146	2	Clamp-Hose
28	321-6	1	Screw-HH
30	104-9333	1	Bracket-Pump, Fuel
31	321-4	2	Screw-HH
32	3296-42	3	Nut-Lock, NI
33	3256-22	3	Washer-Flat
34	3290-378	1	Tie-Cable
35	27-5360	1	Hose-Fuel
36	2412-148	1	Clamp-R



Front Axle Assembly

Ref	Part No.	Qty.	Description
1	242-50	10	Nut-Lug
2	42-6080	5	Shim-Axle
3	66-6480	4	Washer
4	3256-22	2	Washer-Flat
5	3296-48	4	Nut-Lock, NI
6	108-0640-03	1	Drive Axle ASM
7	3272-10	2	Pin-Cotter
8	75-6850	1	Tube-Fill, Oil
9	27-3710	1	Dipstick
10	85-4330	1	Cover-Gear
11	237-181	1	O-Ring
12	3218-1	1	Nut-Jam
13	85-4350	1	Sensor-Geartooth
14		2	Wheel And Tire ASM
14:1	99-6984	1	Wheel ASM
14:2	98-2373	1	Tire-Ultra Trac
14:3	232-27	1	Stem-Valve
15	32108-9	1	Screw-FH
16	106-9206	2	Decal-Torque, Wheel
17	3296-56	2	Nut-Lock, NI
18	321-2	1	Screw-HH
19	3253-3	1	Washer-Lock
20	85-4340	1	Plate-Mounting, Sensor
21	32144-112	8	Screw-HWH

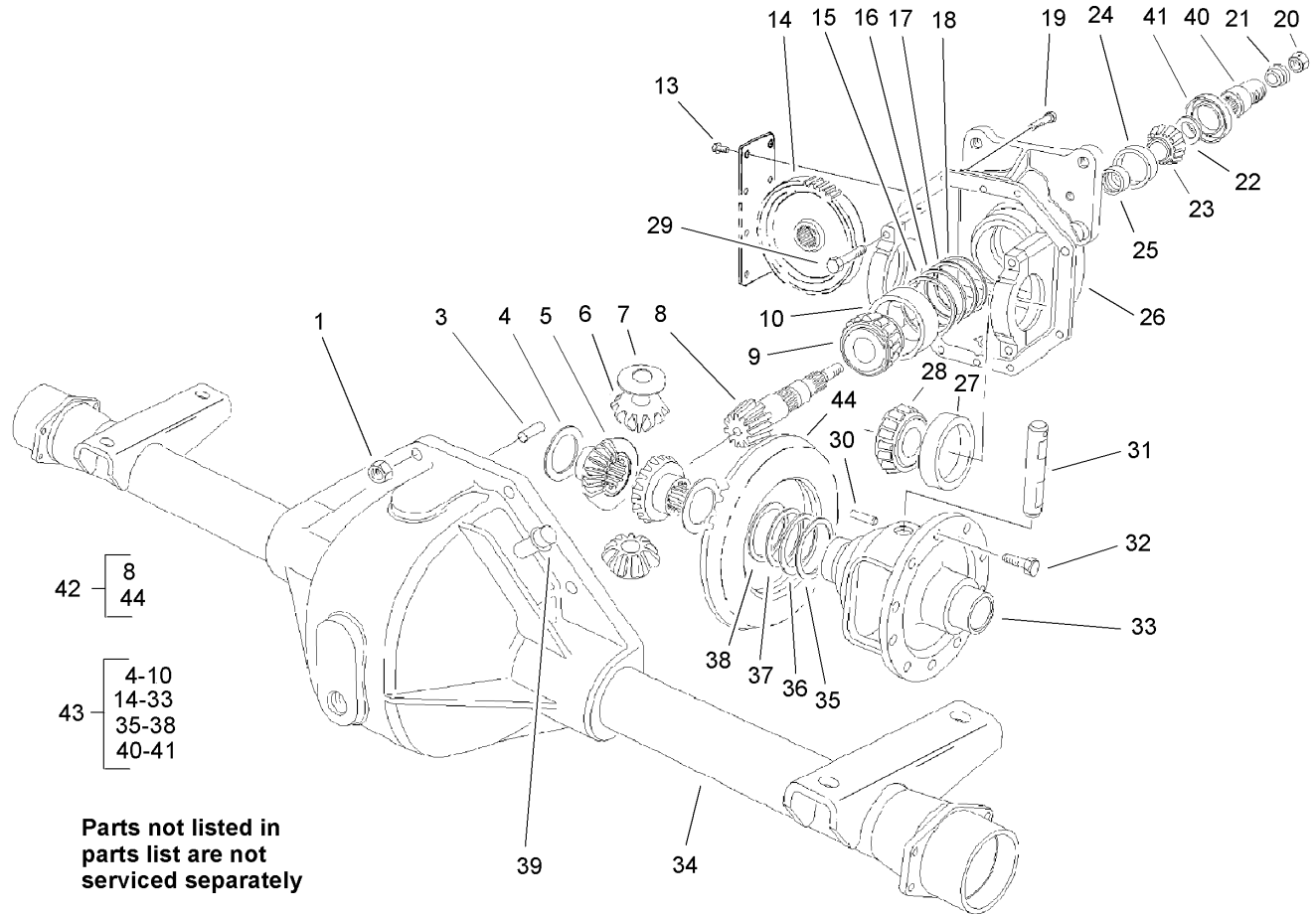
Ref	Part No.	Qty.	Description
22	92-5797	1	Gasket-Axle
24	324-7	4	Screw-HH
25	283-58	2	Pin-Clevis



Drive Axle Assembly No. 108-0640-03

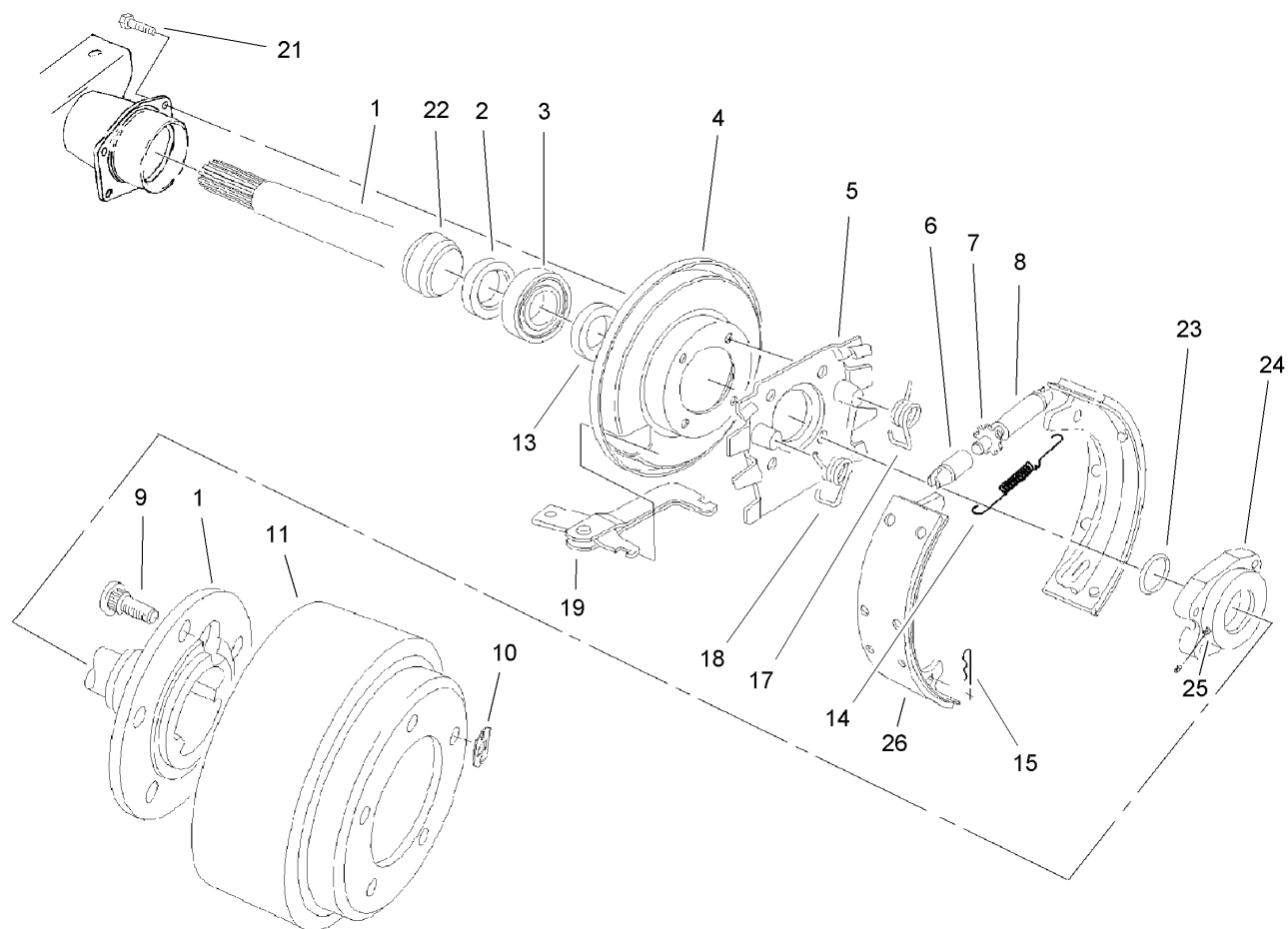
Ref	Part No.	Qty.	Description
1	32149-5	8	Nut-Keps
3	21-8270	2	Pin-Dowel
4	21-7720	2	Washer-Thrust
5	24-8790	2	Gear-Differential
6	21-7690	2	Pinion-Differential
7	21-7730	2	Washer-Thrust, Pinion
9	43-6760	1	Bearing-Roller, Cone Taper
10	43-6750	1	Bearing-Taper, Cup
13	32144-112	8	Screw-HWH
14	86-7230	1	Gear-Input, Transmission
15	43-6710	1	Shim-Pinion (.003)
16	43-6711	1	Shim-Pinion (.005)
17	43-6712	1	Shim-Pinion (.010)
18	43-6713	1	Shim-Pinion (.030)
19	3210-8	8	Screw-HH
20	71-4350	1	Nut
21	83-5130	1	Spacer-Pinion
22	72-3570	1	Shim-Bearing, Front (.094)
22	72-3571	1	Shim-Bearing, Front (.096)
22	72-3572	1	Shim-Bearing, Front (.098)
22	72-3573	1	Shim-Bearing, Front (.100)
22	72-3574	1	Shim-Bearing, Front (.102)
22	72-3575	1	Shim-Bearing, Front (.104)
22	72-3576	1	Shim-Bearing, Front (.106)

Ref	Part No.	Qty.	Description
22	72-3577	1	Shim-Bearing, Front (.108)
22	72-3578	1	Shim-Bearing, Front (.110)
22	72-3580	1	Shim-Bearing, Front (.112)
22	72-3581	1	Shim-Bearing, Front (.114)
22	72-3582	1	Shim-Bearing, Front (.116)
22	72-3583	1	Shim-Bearing, Front (.118)
22	72-3584	1	Shim-Bearing, Front (.120)
22	72-3585	1	Shim-Bearing, Front (.125)
22	72-3586	1	Shim-Bearing, Front (.127)
22	72-3587	1	Shim-Bearing, Front (.129)
22	72-3588	1	Shim-Bearing, Front (.131)
22	72-3590	1	Shim-Bearing, Front (.133)
22	72-3591	1	Shim-Bearing, Front (.135)
22	72-3592	1	Shim-Bearing, Front (.137)
22	72-3593	1	Shim-Bearing, Front (.139)
22	72-3594	1	Shim-Bearing, Front (.141)
22	72-3595	1	Shim-Bearing, Front (.143)
22	72-3596	1	Shim-Bearing, Front (.145)
22	72-3597	1	Shim-Bearing, Front (.147)
22	72-3598	1	Shim-Bearing, Front (.149)
22	72-3600	1	Shim-Bearing, Front (.151)
23	254-91	1	Cone-Bearing
24	21-8390	1	Cup-Bearing
25	21-8020	1	Spacer-Bearing



Drive Axle Assembly No. 108-0640-03 (continued)

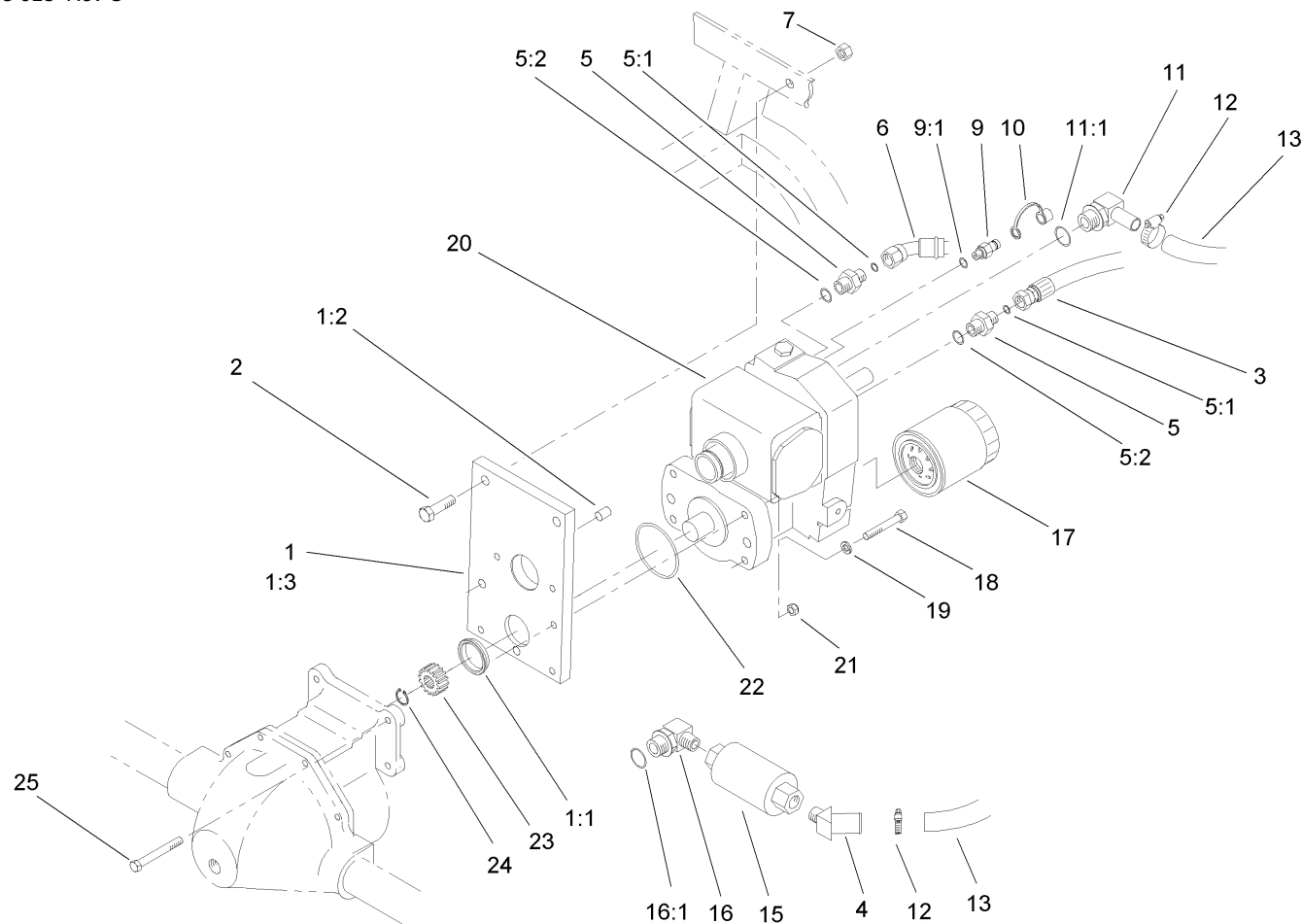
Ref	Part No.	Qty.	Description				
26	93-3619	1	Upper Housing ASM				
27	254-66	2	Cup-Bearing, Roller				
28	254-65	2	Cone-Bearing, Roller				
29	92-1773	4	Screw-HHF				
30	21-7710	1	Pin-Roll				
31	21-7700	1	Shaft-Mate, Pinion				
32	21-7770	5	Screw-Gear, Drive				
33	21-7670	1	Case-Differential				
34	108-1422-03	1	Lower Housing ASM				
35	21-8120	1	Shim-Bearing, Differential (.030)				
36	21-8110	1	Shim-Bearing, Differential (.010)				
37	21-8100	1	Shim-Bearing, Differential (.005)				
38	21-8090	1	Shim-Bearing, Differential (.003)				
39	72-9420	1	Vent				
40	83-4910	1	Coupler-Pinion				
41	71-4330	1	Seal				
42	93-3618	1	Gear And Pinion ASM				
43	93-3617	1	Cover And Carrier Kit				



Brake Assembly

Ref	Part No.	Qty.	Description
1	108-1424	1	Shaft-Axle, LH
1	108-1425	1	Shaft-Axle, RH
2	100-3842	2	Seal-Oil
3	108-1426	2	Cap-Bearing
4	100-3843	2	Shield-Dust
5	100-3844	2	Spider-Torque
6	21-9390	2	Socket-Screw, Adjusting
7	21-9370	2	Screw-Adjusting
8	21-9380	2	Nut-Pivot
9	106-9205	10	Stud-Wheel
10	21-8360	2	Clip-Retaining
11	106-9209-03	2	Drum-Brake
13	100-3845	2	Seal-Grease
14	21-9440	2	Spring-Screw, Adjusting
15	21-9460	4	Retainer-Lever, Brake
17	21-9420	2	Spring-Return, LH
18	21-9430	2	Spring-Return, RH
19	24-9180	2	Strut And Lever ASM
21	100-3846	8	Screw-Special
22	100-3847	2	Retainer-Bearing
23	108-1427	2	Ring-Spiral
24	108-1428	2	Bearing ASM
25	100-3850	2	Zerk-Special
26	84-8600	1	Set-Shoes, Lined

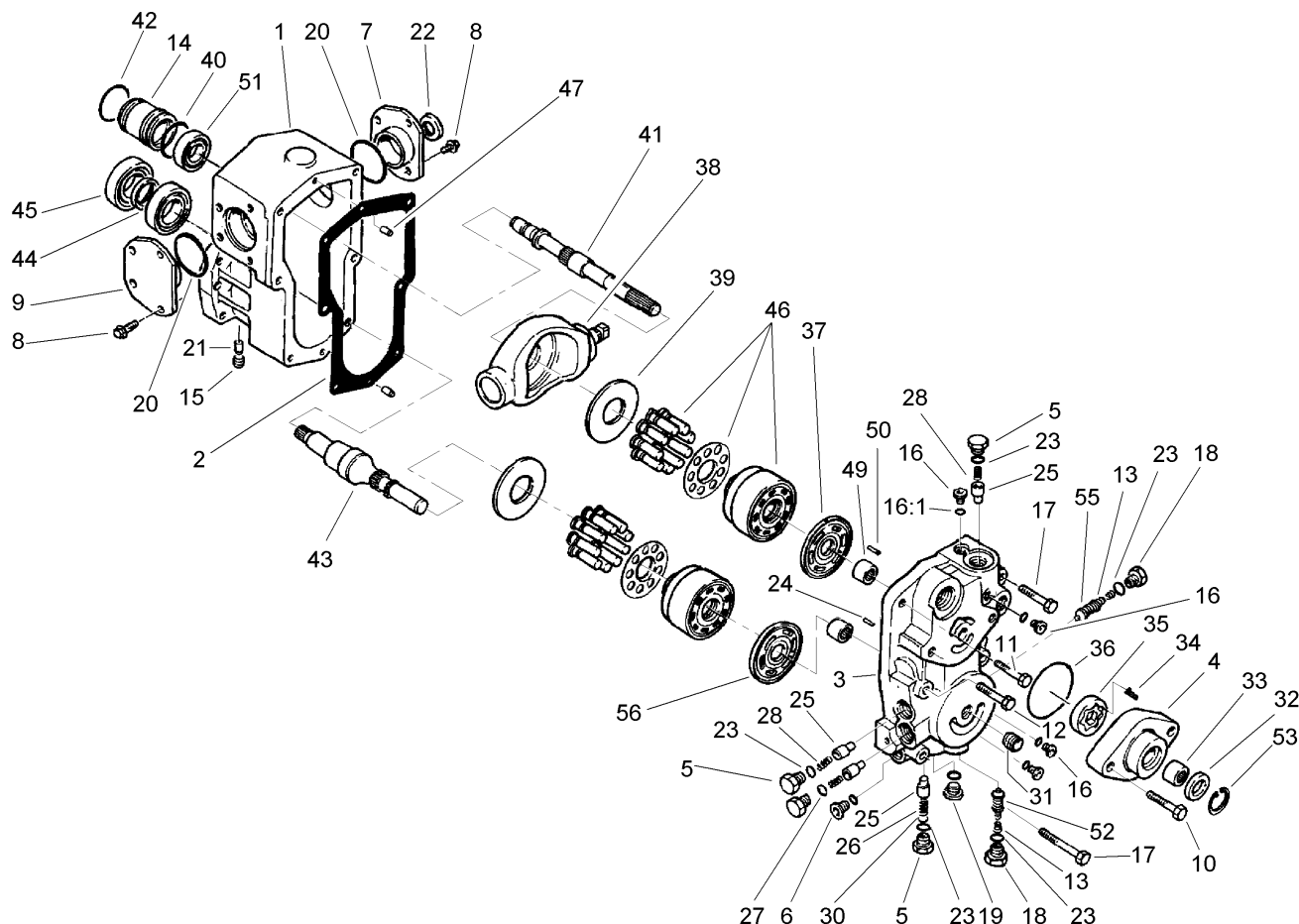
Ref	Part No.	Qty.	Description
●27	92-8775	1	Liquid Gasket Kit



Transmission Assembly

Ref	Part No.	Qty.	Description
1	92-4846	1	Transmission Support ASM
1:1	75-3110	1	Collar-Transmission
1:2	92-4808	1	Sleeve-Transmission
1:3	92-4809	1	Support-Transmission
2	325-7	2	Screw-HH
3	93-0075	1	Hose ASM
4	354-72	1	Fitting-HYD
5	340-3	2	Adapter
5:1	237-22	1	O-Ring
5:2	237-79	1	O-Ring
6	93-0076	1	Hose ASM
7	3296-23	2	Nut-Lock, NI
9	354-77	1	Fitting-Quick
9:1	237-78	1	O-Ring
10	354-79	1	Cap-Dust
11	75-4720	1	Fitting-Line, Suction
11:1	237-81	1	O-Ring
12	2412-129	2	Clamp-Hose
13	75-6350	1	Hose
15	75-6340-03	1	Filter
16	354-75	1	Fitting-HYD, 90 DEG
16:1	237-81	1	O-Ring
17	75-1330	1	Element-Filter
18	323-12	2	Screw-HH

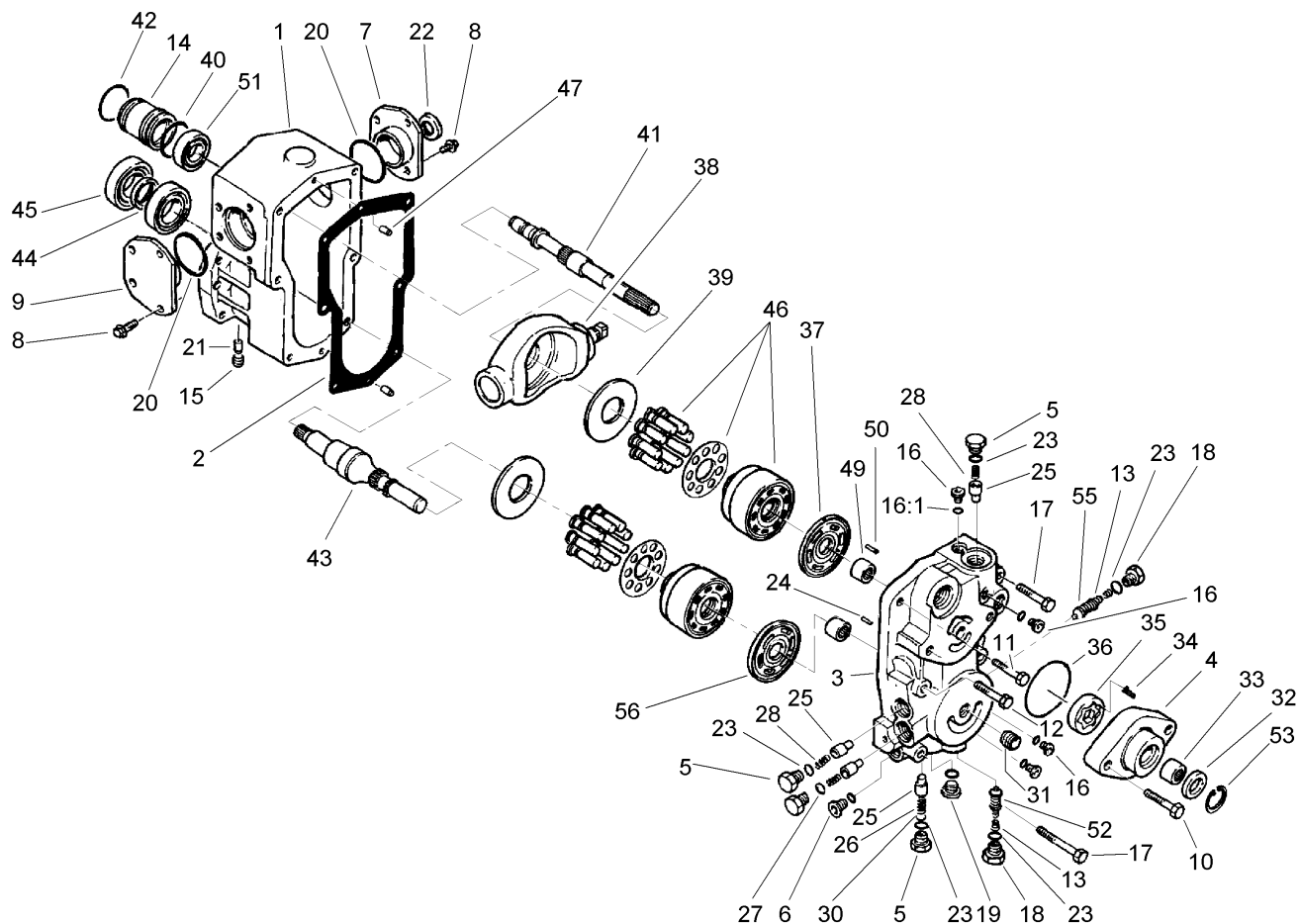
Ref	Part No.	Qty.	Description
19	3253-21	2	Washer-Lock
20	75-0012	1	Transmission
21	3296-39	2	Nut-Lock, NI
22	237-161	1	O-Ring
23	86-7220	1	Gear-Pinion
24	32151-62	1	Ring-Retaining
25	323-20	2	Screw-HH



Transmission Assembly No. 75-0012

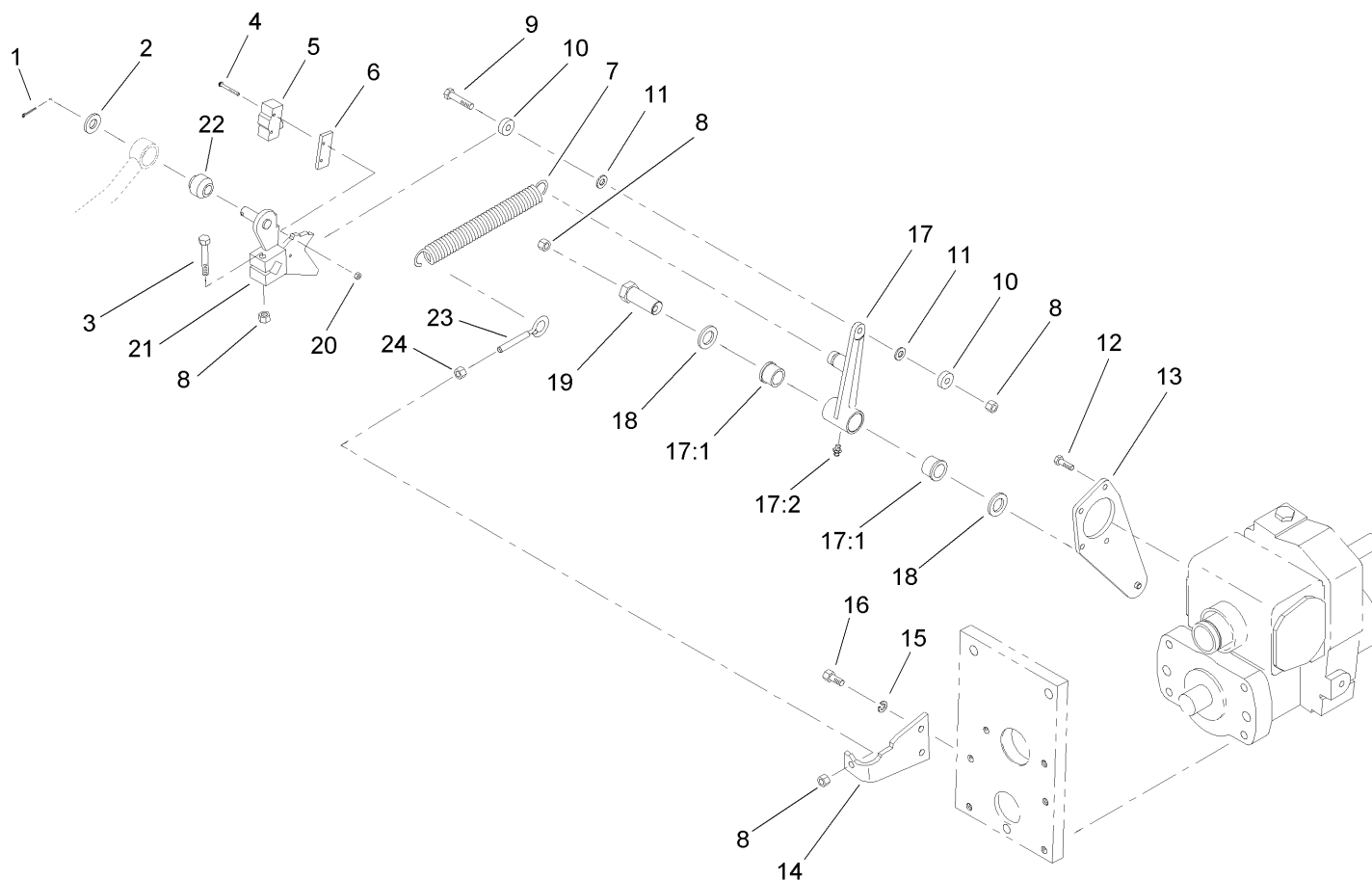
Ref	Part No.	Qty.	Description
1	75-0020	1	Housing
2	75-0030	1	Gasket-Housing
3	75-0040	1	Section-Center
4	83-4780	1	Housing-Pump, Charge
5	75-0060	4	Plug
6	75-0070	1	Plug
7	86-7520	1	RH Trunnion Cover ASM
8	75-0090	8	Capscrew-HH
9	86-7530	1	LH Trunnion Cover ASM
10	75-0110	2	Capscrew-HH
11	75-0120	1	Capscrew-HH
12	75-0130	3	Capscrew-HH
13	75-0140	2	Spring-Conical
14	75-0150	1	Guide-Seal
15	75-0160	1	Plug-Pipe
16	75-0170	4	Plug-Thread, Straight
16:1	92-8777	1	O-Ring
17	75-0180	2	Capscrew-HH
18	75-0190	2	Plug-Special
19	75-0200	2	Plug-Thread, Straight
20	75-0210	2	O-Ring
21	75-0220	2	Pin
22	75-0230	1	Seal-Lip
23	75-0240	6	O-Ring

Ref	Part No.	Qty.	Description
24	75-0250	1	Spring
25	75-0260	4	Valve-Relief
26	75-0270	1	Spring
27	75-0280	1	Spring
28	75-0290	2	Spring
30	75-0310	1	Shim
31	75-0320	1	Nipple
32	75-0330	1	Seal-Lip
33	75-0340	1	Bearing-Needle
34	75-0350	1	Pin
35	75-0360	1	Gerotor
36	75-0370	1	O-Ring
37	75-0380	1	Plate-Valve
38	75-0390	1	Plate-Swash
39	75-0400	2	Plate-Thrust
40	75-0410	1	O-Ring
41	86-7540	1	Shaft-Pump
42	75-0430	1	Ring-Retaining
43	75-0440	1	Shaft-Motor
44	75-0450	1	Collar
45	75-0460	2	Bearing-Ball
46	75-0470	2	Cylinder Block Kit
47	75-0480	2	Pin
49	75-0500	2	Bearing-Needle



Transmission Assembly No. 75-0012 (continued)

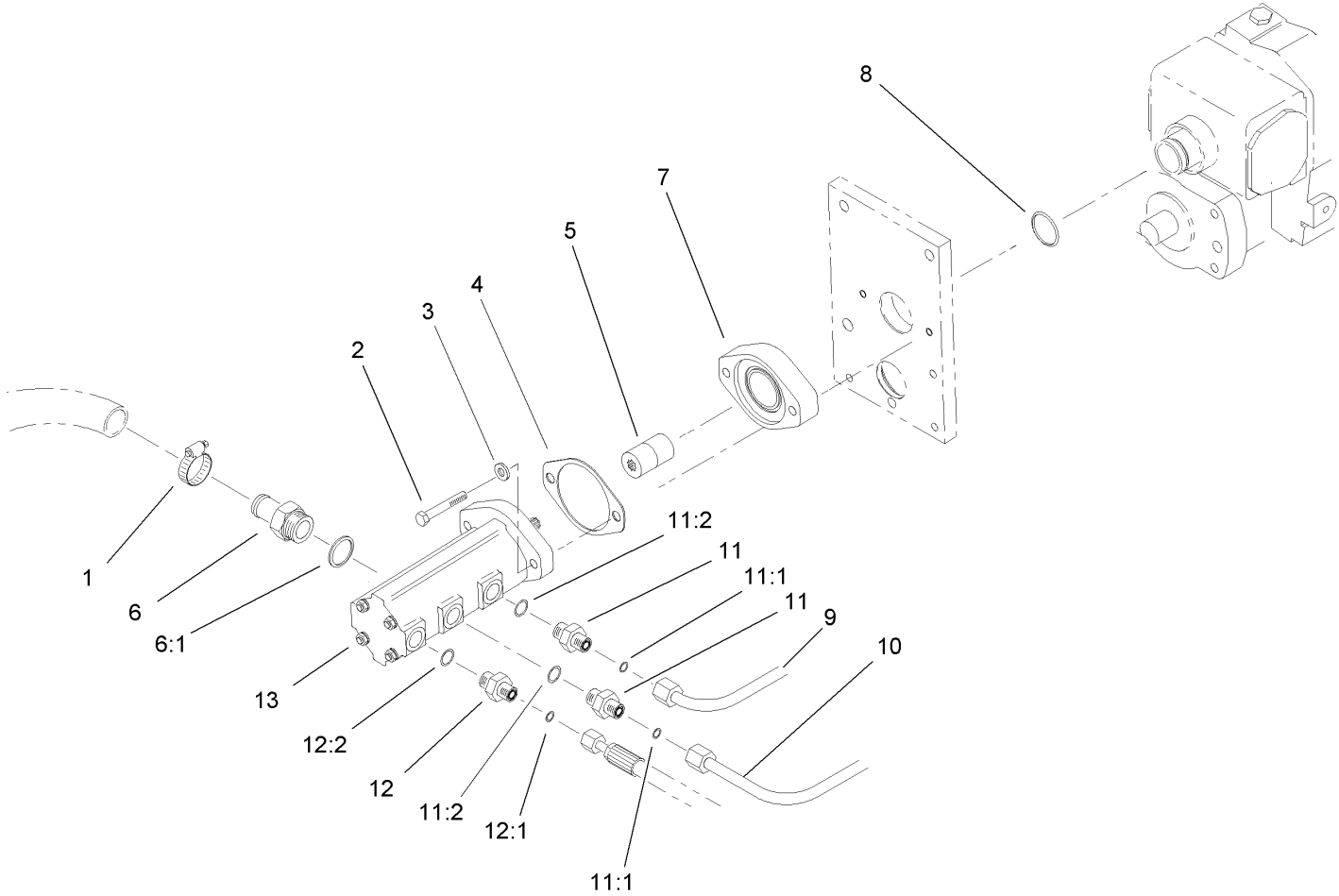
Ref	Part No.	Qty.	Description
50	75-0510	1	Pin
51	75-0520	1	Bearing-Ball
52	75-6930	1	Valve-Screw
53	32120-74	1	Ring-Snap
55	93-0097	1	Valve-Screw
56	93-0083	1	Plate-Valve



Traction Control Assembly

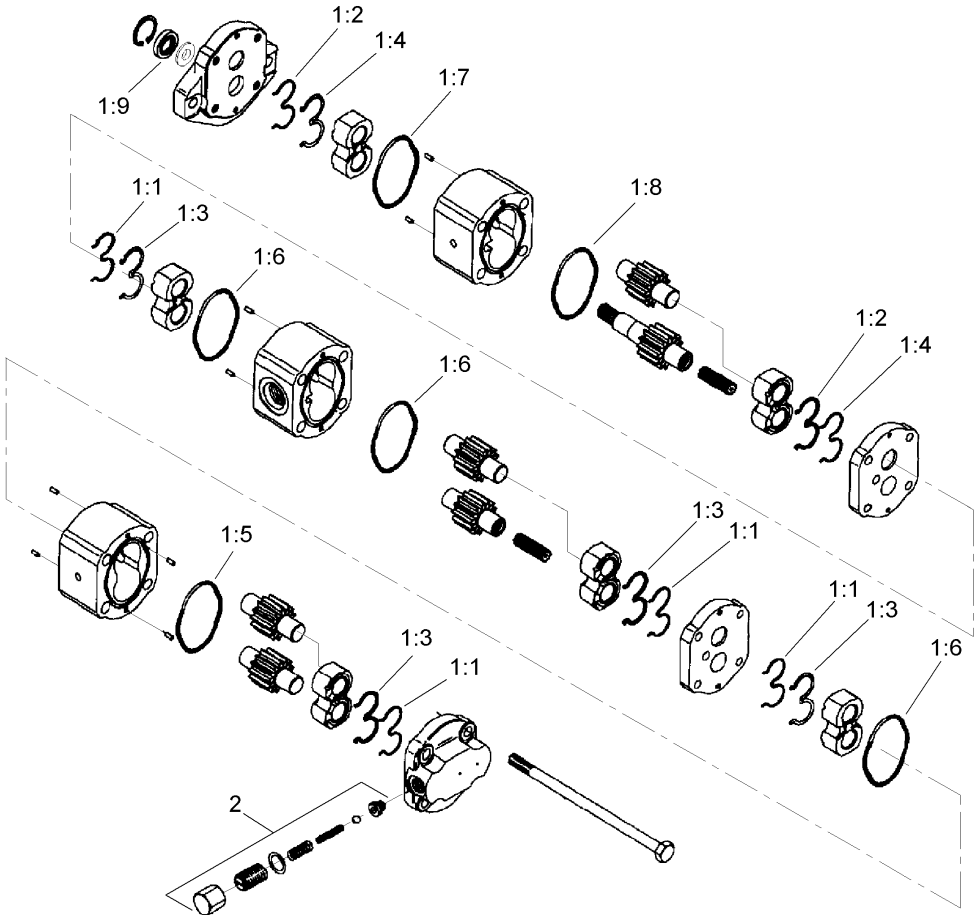
Ref	Part No.	Qty.	Description
1	3272-10	1	Pin-Cotter
2	3256-26	1	Washer-Flat
3	322-10	1	Screw-HH
4	32105-21	2	Screw-HH
5	29-6162	1	Switch-Micro
6	75-4130	1	Plate-Switch
7	76-9430-03	1	Spring-Extention
8	3296-29	4	Nut-Lock, NI
9	322-7	1	Screw-HH
10	251-307	2	Bearing-Ball
11	75-5470	2	Spacer-Bearing
12	321-5	4	Screw-HH
13	104-1480-03	1	Traction Plate ASM
14	85-9900-03	1	Plate-Anchor, Spring
15	3253-4	2	Washer-Lock
16	322-3	2	Screw-HH
17	92-2581	1	Neutral Switch Arm ASM
17:1	256-113	2	Bushing-Flange
17:2	302-5	1	Fitting-Grease
18	3-6498	2	Washer-Thrust
19	76-8640	1	Stud-Traction
20	3296-9	2	Nut-Lock
21	75-4100-03	1	Control-Pump
22	23-2270	1	Bushing-Rubber

Ref	Part No.	Qty.	Description
23	85-9910	1	Eyebolt
24	3217-6	1	Nut-Hex



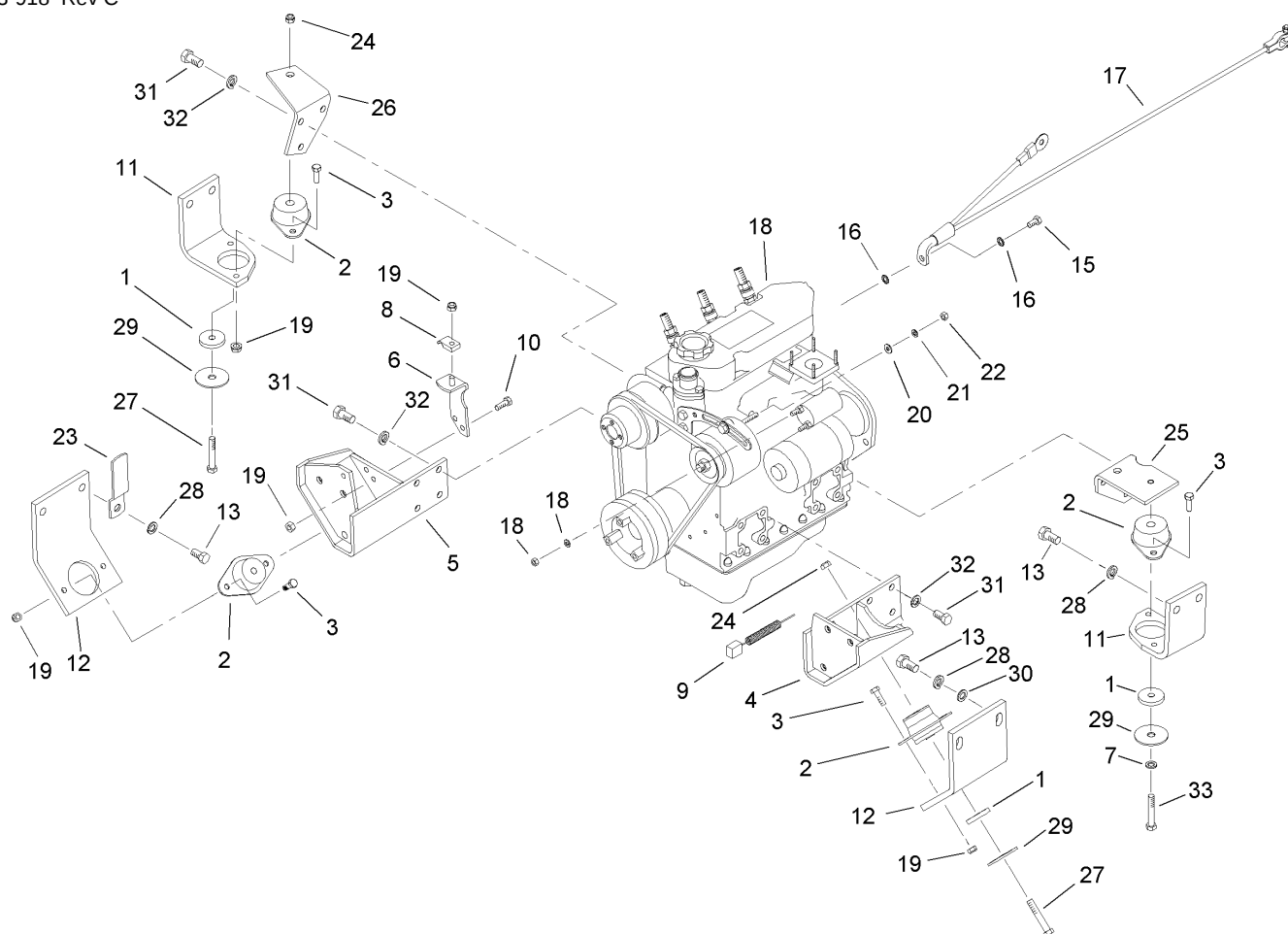
Gear Pump Installation Assembly

Ref	Part No.	Qty.	Description				
1	2412-34	1	Clamp-Hose				
2	92-4037	2	Capscrew-HSH				
3	3256-24	2	Washer-Flat				
4	93-3604	1	Gasket				
5	93-1396	1	Coupler				
6	354-78	1	Connector-Hose				
6:1	237-146	1	O-Ring				
7	75-4400-03	1	Adaptor				
8	237-163	1	O-Ring				
9	93-3642	1	Tube-Pump, Port 1				
10	93-3643	1	Tube-Pump, Port 2				
11	340-4	2	Fitting-HYD, Straight				
11:1	237-30	1	O-Ring				
11:2	237-79	1	O-Ring				
12	340-3	1	Adapter				
12:1	237-22	1	O-Ring				
12:2	237-79	1	O-Ring				
13	107-2380	1	Pump-Gear				



Gear Pump Assembly No. 107-2380

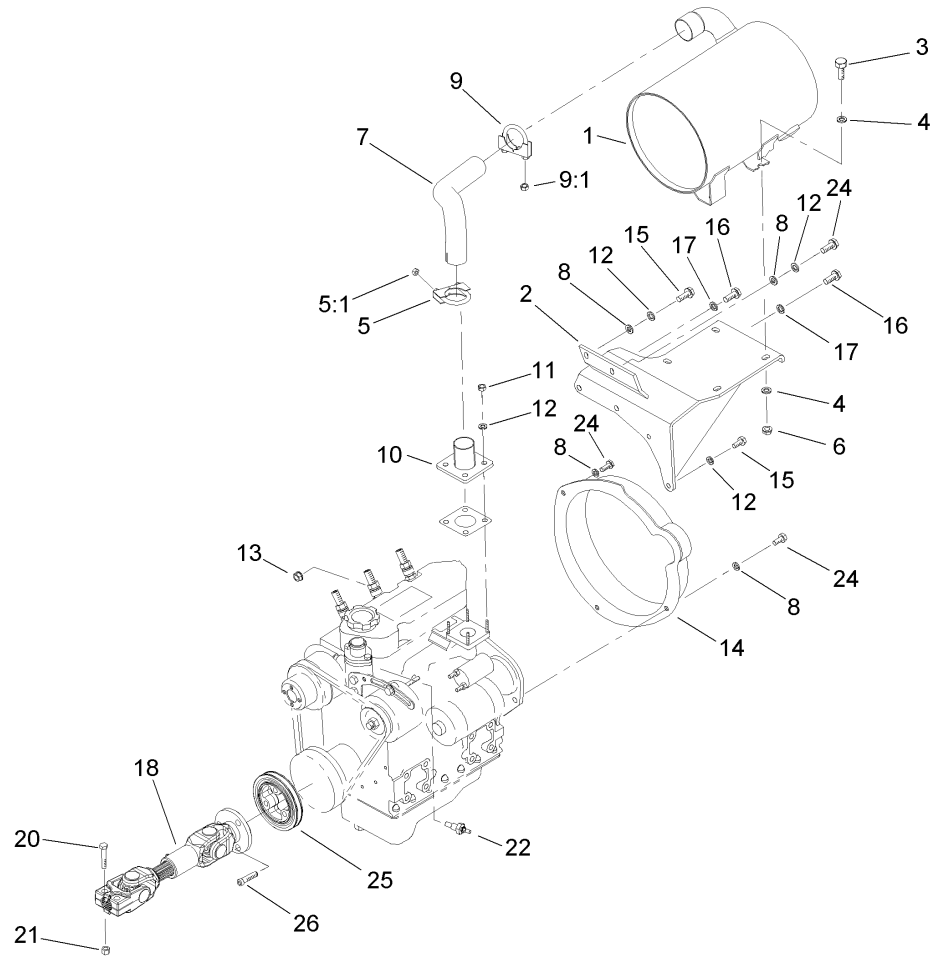
Ref	Part No.	Qty.	Description				
1	104-0576	1	Seal Kit				
1:1		4	Seal-Extrusion, Anti				
1:2		2	Seal-Extrusion, Anti				
1:3		4	Seal-Loading, Pressure				
1:4		2	Seal-Loading, Pressure				
1:5		1	Seal-Dust				
1:6		3	Seal-Dust				
1:7		1	Seal-Dust				
1:8		1	Seal-Dust				
1:9		1	Seal-Shaft				
2	104-0577	1	Cover / Relief Valve ASM				



Engine Installation Assembly

Ref	Part No.	Qty.	Description
1	83-1050	4	Spacer
2	83-1030	4	Mount-Engine
3	322-5	8	Screw-HH
4	98-4539-03	1	Bracket-Engine Mount, LH
5	98-4543-03	1	Bracket-Engine Mount, RH
6	98-9749	1	Plate-Throttle
7	3253-21	1	Washer-Lock
8	3-6657	1	Clip-Skid
9	99-3441	1	Harness-Wire, Fusible Link
10	322-4	2	Screw-HH
11	98-4513-03	2	Bracket-Engine, Rear
12	93-0095-03	2	Bracket-Engine, Front
13	3213-2	8	Screw-HH
15	98-9322	1	Screw-HSH
16	3255-9	2	Washer-Lock
17	98-4598	1	Cable-Battery, Negative
18	108-4420	1	Engine-Kubota
19	3296-29	11	Nut-Lock, NI
20	3256-78	1	Washer-Flat
21	43-5930	1	Washer-Spring
22	48-7890	1	Nut
23	98-4594	1	Clamp-Retainer
24	32128-36	3	Nut-HF
25	98-4515-03	1	Bracket-Rear Engine, LH

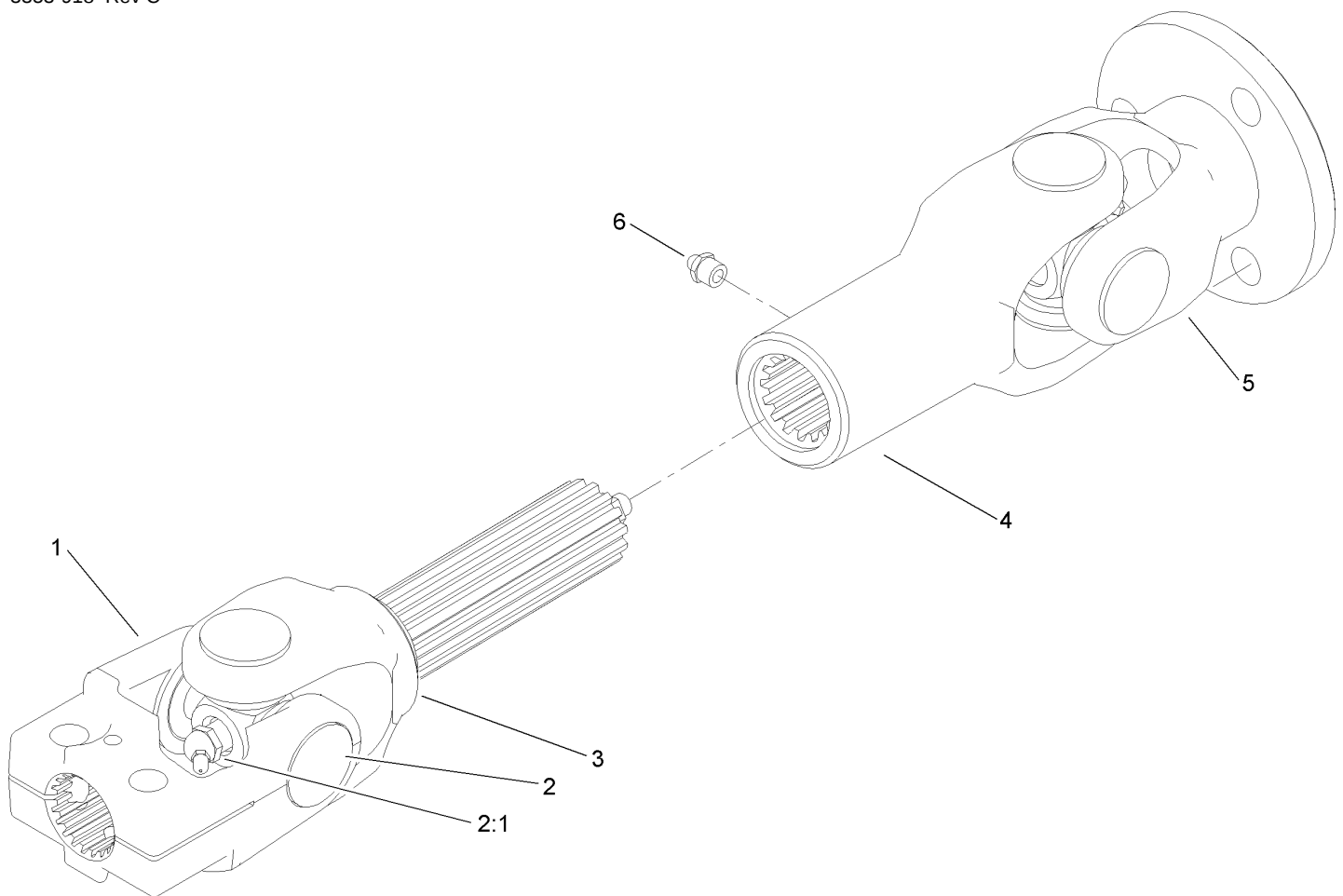
Ref	Part No.	Qty.	Description
26	98-4514-03	1	Bracket-Rear Engine, RH
27	323-12	3	Screw-HH
28	3253-7	8	Washer-Lock
29	87-5100	4	Washer-Snubbing
30	3256-40	4	Washer-Flat
31	43-0090	14	Screw-HH
32	42-9600	14	Washer-Lock, Spring
33	323-10	1	Screw-HH



Muffler and Pump Drive Assembly

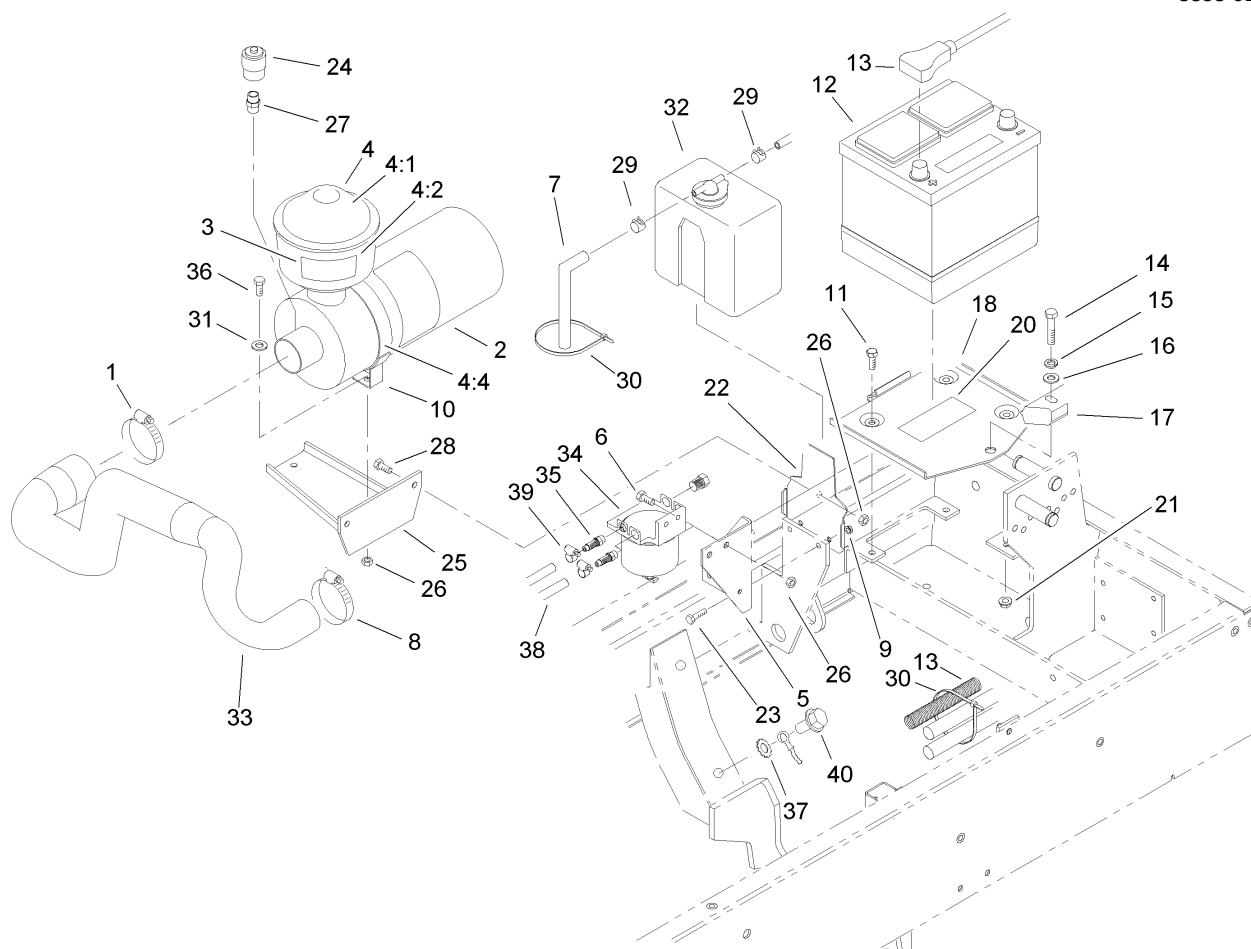
Ref	Part No.	Qty.	Description
1	107-2379	1	Muffler-Exhaust
2	98-4555-03	1	Muffler Bracket ASM
3	323-7	4	Screw-HH
4	3256-4	8	Washer-Flat
5	2112-9	1	Clamp
5:1	32128-20	2	Nut-HF
6	3296-39	4	Nut-Lock, NI
7	98-4524	1	Tube-Exhaust
8	3256-23	5	Washer-Flat
9	2112-6	1	Clamp-Muffler
9:1	3218-2	2	Nut-Jam
10	98-4527	1	Pipe-Exhaust, Engine
11	33014-00	4	Nut-Hex
12	42-9850	7	Washer-Lock, Spring
13	33024-00	1	Nut-Lock
14	105-7505	1	Guard-Flywheel
15	33114-025	3	Screw-HH
16	43-0090	2	Screw-HH
17	42-9600	2	Washer-Lock, Spring
18	106-7751	1	Driveshaft ASM
20	322-9	2	Screw-HH
21	3296-29	2	Nut-Lock, NI
22	98-9346	1	Sender-Temperature
24	33114-020	4	Screw-HH

Ref	Part No.	Qty.	Description
25	106-7756	1	Pulley
26	3274-106	3	Screw-HSH



Driveshaft Assembly No. 106-7751

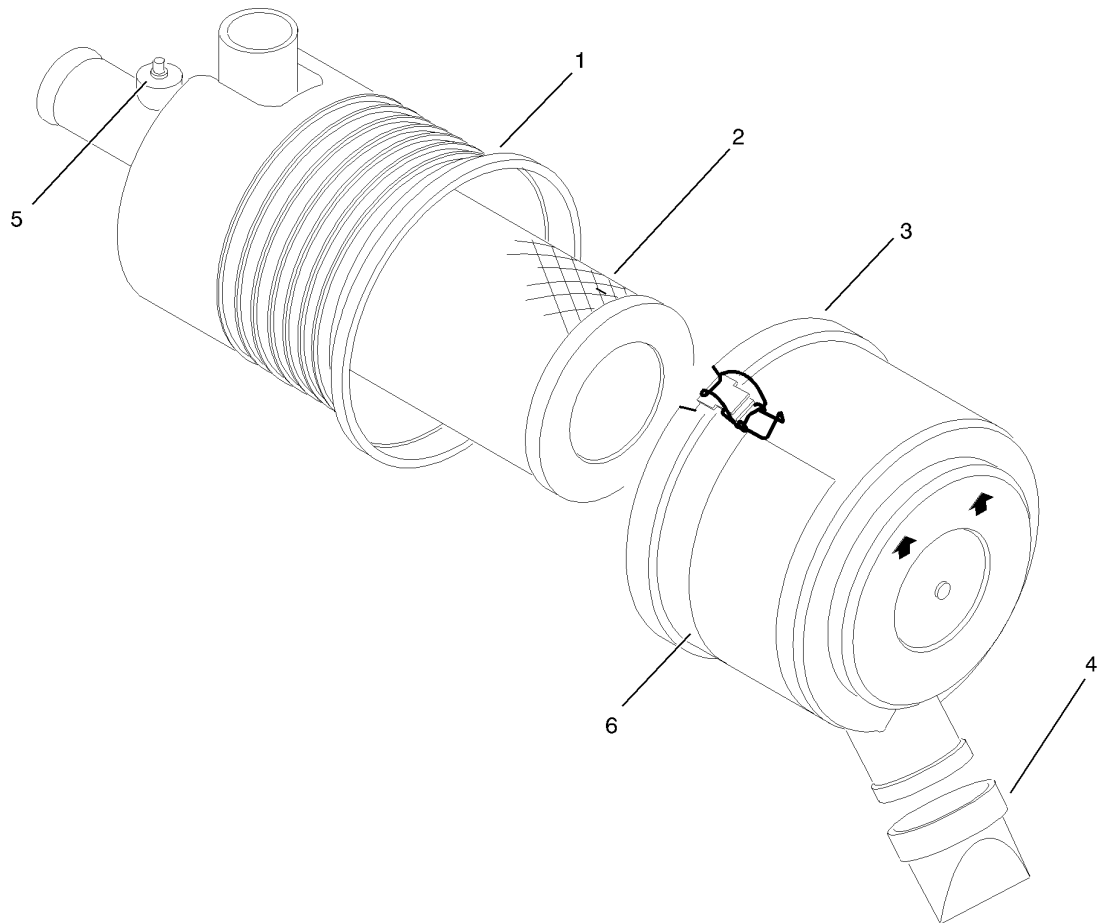
Ref	Part No.	Qty.	Description				
1	54-9040	1	Yoke-End				
2	54-9180	1	U-Joint Kit				
2:1	62-3820	1	Fitting-Grease				
3	108-0632	1	Yoke And Shaft ASM				
4	108-0633	1	Yoke-Telescoping				
5	108-0644	1	Yoke				
6	302-5	1	Fitting-Grease				



Engine Component Assembly

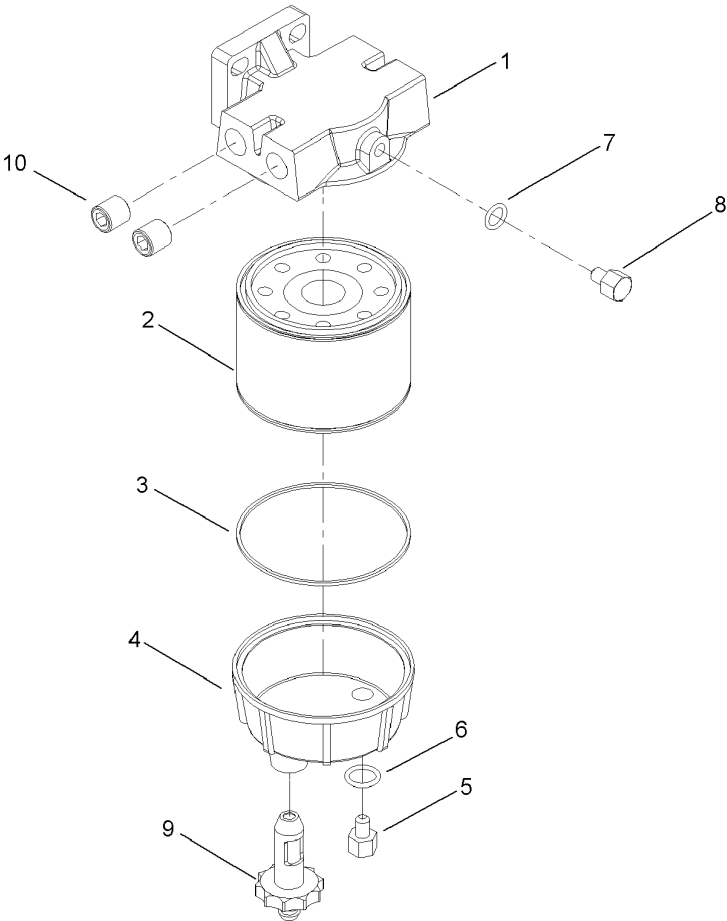
Ref	Part No.	Qty.	Description
1	2412-42	1	Clamp-Hose
2	98-4517	1	Air Cleaner ASM
3	93-6692	1	Decal-Fluid, Starting
4	48-7430	1	Precleaner
4:1	33-1260	1	Cover ASM
4:2	33-1270	1	Bowl-Clear
4:3	62-6300	1	Sleeve ASM
4:4	94-6873	1	Clamp
5	98-4578-03	1	Bracket-Filter, Fuel
6	3234-29	2	Screw-HHF
7	63-7630	1	Hose-Fuel
8	2412-92	1	Clamp-Hose
9	32128-33	2	Nut-HF
10	98-4525	1	Bracket-Cleaner, Air
11	322-4	3	Screw-HH
12	106-5187	1	Battery
13	104-0086	1	Cable-Battery, Positive
14	323-9	1	Screw-HH
15	3253-21	1	Washer-Lock
16	3256-24	1	Washer-Flat
17	66-2490	1	Retainer-Battery
18	94-7343	1	Battery Base ASM
20	93-7276	1	Decal-Danger
21	32128-20	1	Nut-HF

Ref	Part No.	Qty.	Description
22	98-4576-03	1	Bracket-Reservoir, Water
23	321-5	2	Screw-HH
24	93-9164	1	Indicator-Mini
25	98-4518-03	1	Bracket-Cleaner, Air
26	3296-29	6	Nut-Lock, NI
27	94-1416	1	Indicator Adapter ASM
28	322-5	2	Screw-HH
29	92-2379	2	Clamp-Hose
30	3290-378	2	Tie-Cable
31	3256-23	2	Washer-Flat
32	104-9318	1	Bottle-Overflow
33	98-4509	1	Hose-Cleaner, Air
34	98-9305	1	Water / Fuel Filter ASM
35	353-783	2	Fitting-Straight
36	322-6	2	Screw-HH
37	3255-8	1	Washer-Lock
38	27-5360	1	Hose-Fuel
39	2412-108	3	Clamp-Worm
40	32144-14	1	Screw-HWHTF
99	3290-379	1	Tie-Cable



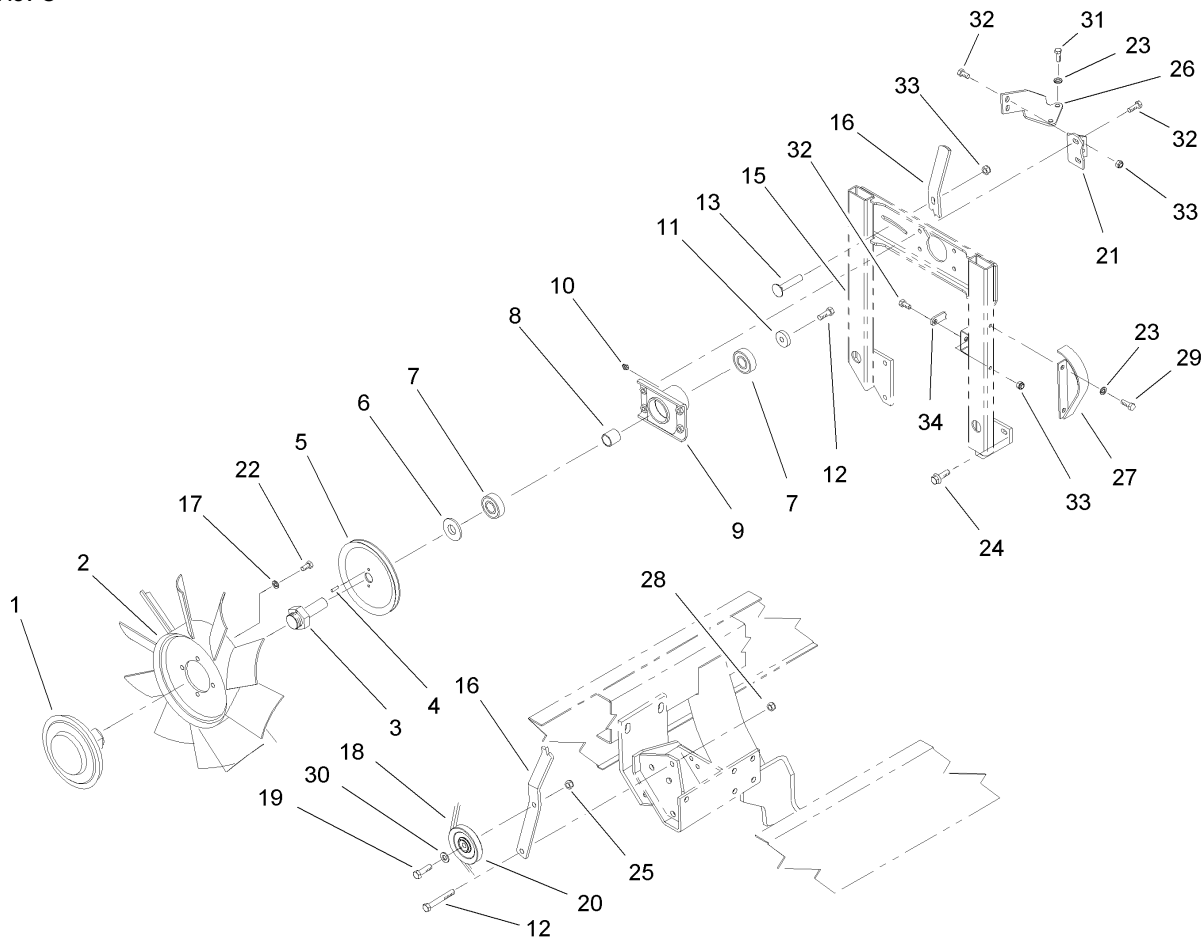
Air Cleaner Assembly No. 98-4517

Ref	Part No.	Qty.	Description				
21		1	Body ASM				
2	108-3810	1	Filter-Air				
3	98-9771	1	Cover ASM				
4	87-9400	1	Valve-Vacuator				
25		1	Plug				
6	98-9788	1	Decal-Instruction				



Water / Fuel Filter Assembly No. 98-9305

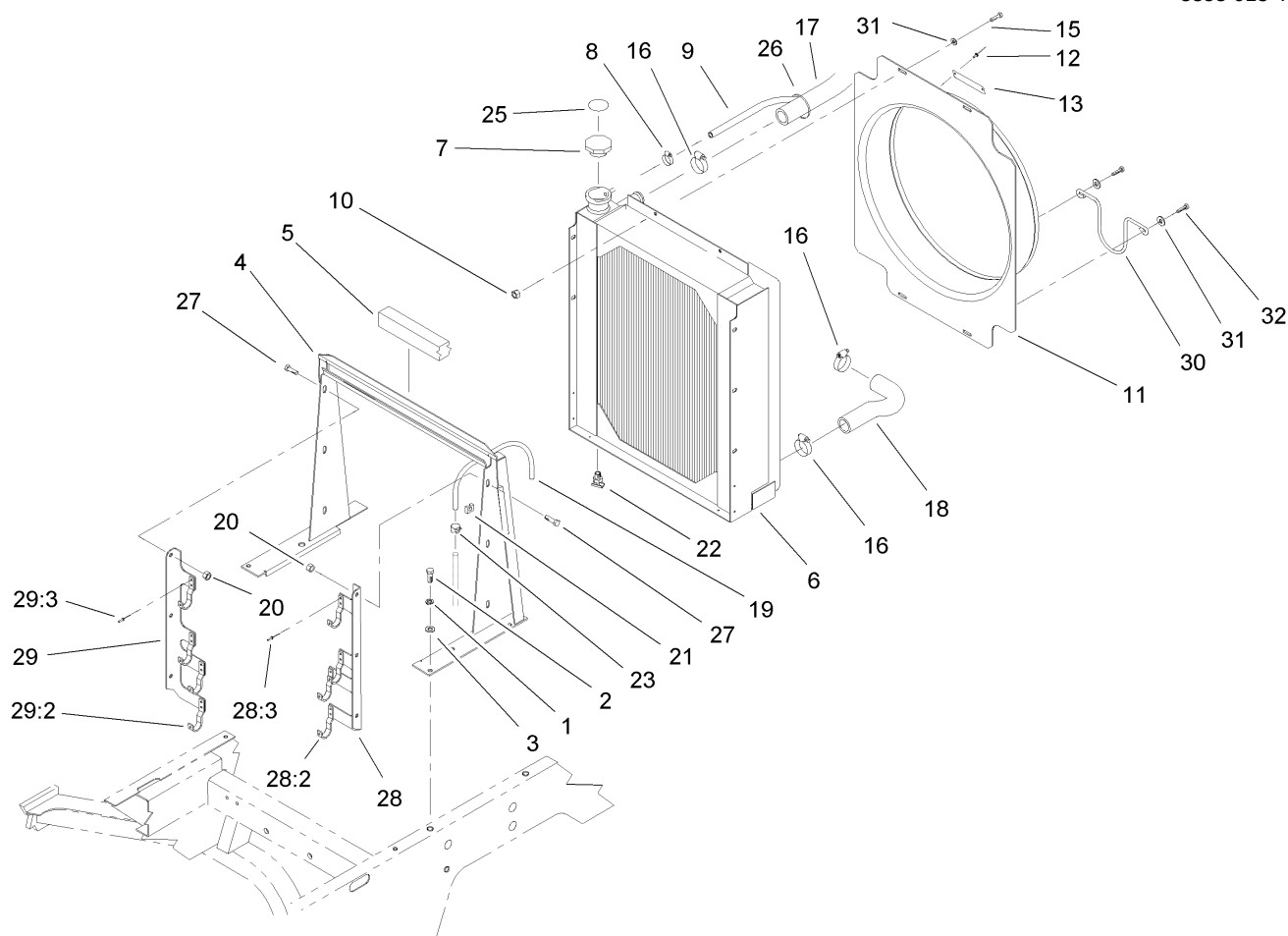
Ref	Part No.	Qty.	Description				
1	98-9772	1	Head-Filter				
2	98-9764	1	Element				
3	98-9774	1	O-Ring				
4	98-9775	1	Base-Filter				
5	98-9773	1	Plug-Base, Filter				
6	237-42	1	O-Ring				
7	237-78	1	O-Ring				
8	98-9776	1	Plug-Head, Filter				
9	98-9777	1	Drain Valve ASM				
10	285-22	2	Plug-Pipe				



Fan Drive Assembly

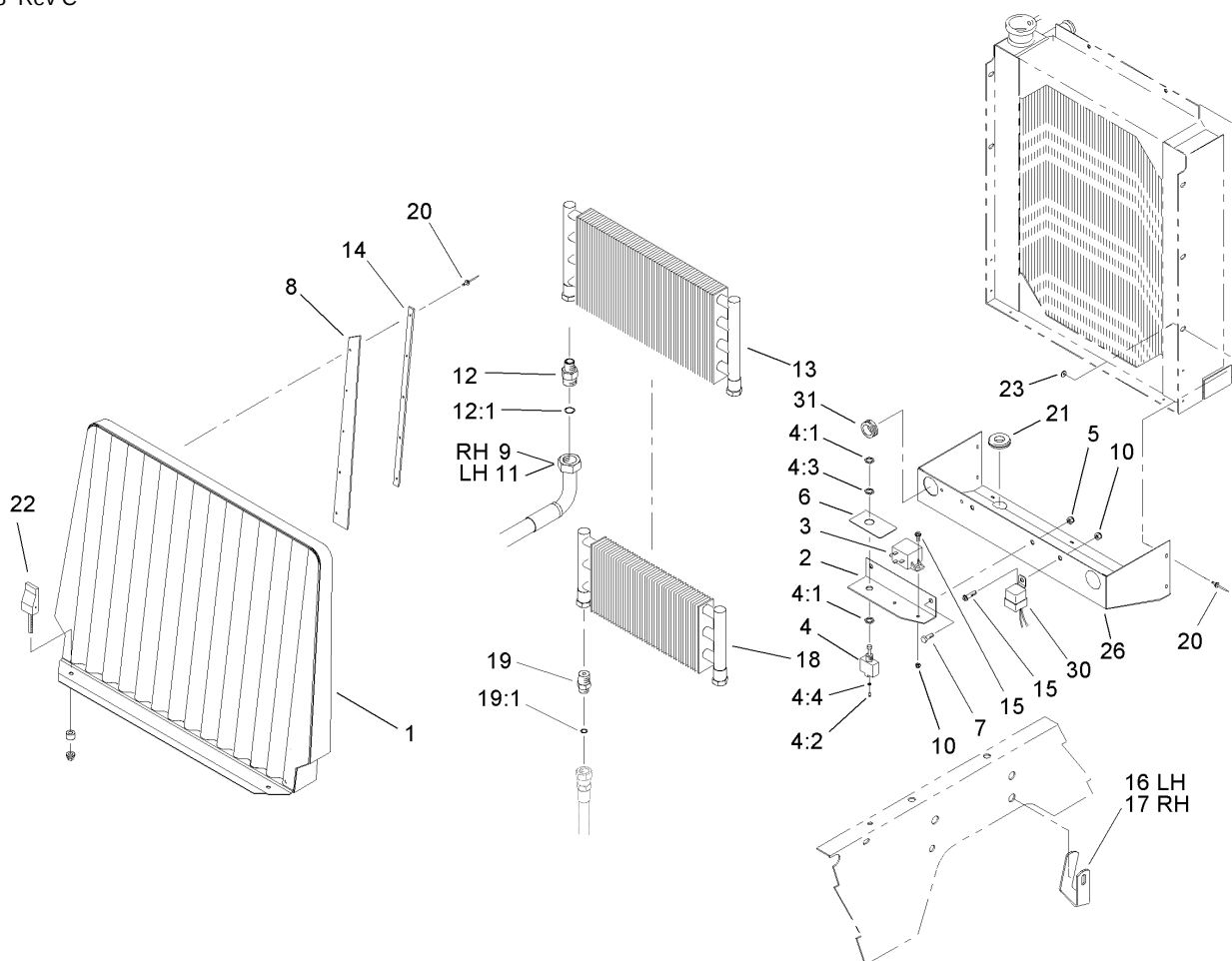
Ref	Part No.	Qty.	Description
1	74-5520	1	Clutch-Fan
2	75-3780	1	Fan-Engine
3	75-6380	1	Shaft-Fan
4	104-9312	2	Pin-Grooved
5	98-9743	1	Pulley-Drive, Fan
6	104-9259	1	Washer-Thrust
7	251-318	2	Bearing-Ball
8	104-0001	1	Spacer
9	75-4450	1	Hub
10	302-2	1	Fitting-Grease
11	67-1630	1	Spacer
12	323-6	2	Screw-HH
13	3230-2	1	Bolt-CARR
15	98-4530-03	1	Support-Fan
16	98-4575-03	1	Lever-Idler, Fan
17	3253-4	4	Washer-Lock
18	98-9744	1	Belt-Fan
19	323-8	1	Screw-HH
20	63-8140	1	Pulley-Idler
21	98-9740	1	Bracket-Fan, Support
22	322-2	4	Screw-HH
23	42-9850	4	Washer-Lock, Spring
24	3234-29	6	Screw-HHF
25	3296-59	1	Nut-Lock, NI

Ref	Part No.	Qty.	Description
26	98-9741	1	Bracket-Mount, Fan
27	98-4561-03	1	Shield-Alternator
28	3296-39	1	Nut-Lock, NI
29	32144-14	2	Screw-HWHTF
30	80-6990	1	Washer-Hardened
31	110-0032	2	Screw-Button Head
32	3234-4	7	Screw-HHF
33	104-8300	4	Nut-Flange, NI
34	98-4547	1	Plate-Mount, Fan



Radiator Assembly

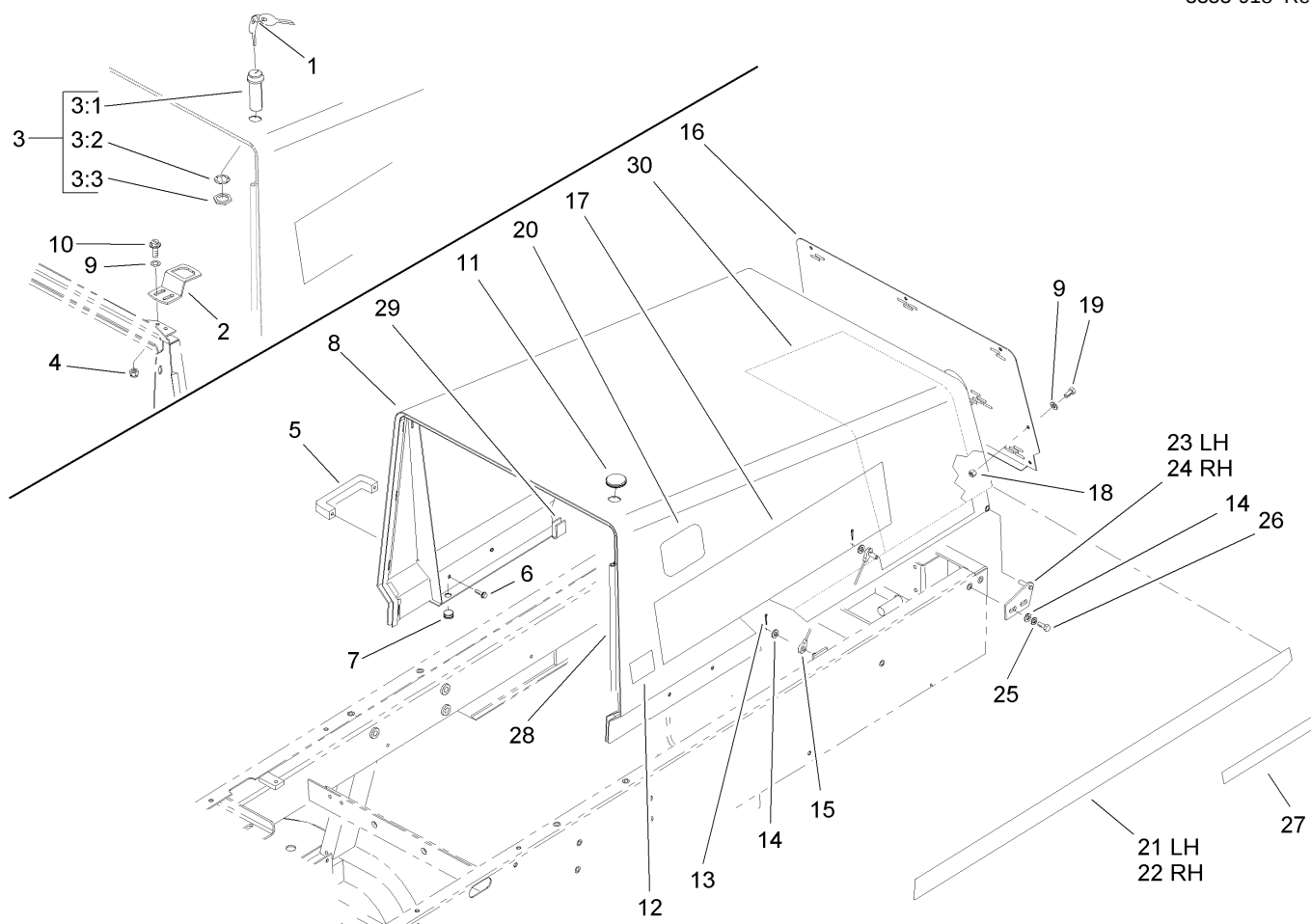
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	3253-4	4	Washer-Lock	27	3234-5	6	Screw-HHF
2	322-5	4	Screw-HH	28	99-6991	1	LH Cooler Mount ASM
3	3256-23	4	Washer-Flat	28:2	75-0930	4	Hook-Mount, Cooler
4	98-9317-03	1	Support-Radiator	28:3	3269-15	8	Rivet
5	93-0005	1	Strip-Foam, Radiator Top	29	99-6994	1	RH Cooler Mount ASM
6	98-4507	1	Radiator	29:2	75-0930	4	Hook-Mount, Cooler
7	66-3240	1	Cap-Radiator	29:3	3269-15	8	Rivet
8	92-2379	1	Clamp-Hose	30	104-1448	1	Hoop-Driveline
9	75-2851	1	Hose-Fuel	31	3256-55	4	Washer-Flat
10	104-8300	4	Nut-Flange, NI	32	321-6	2	Screw-HH
11	98-4571	1	Shroud-Fan				
12	3290-55	2	Rivet-Pop				
13	98-9335	1	Plate-Warning, Fan				
15	321-4	2	Screw-HH				
16	2412-34	4	Clamp-Hose				
17	98-4511	1	Hose-Radiator, Upper				
18	98-4508	1	Hose-Radiator, Lower				
19	66-3180	1	Tube-Vent				
20	32128-20	6	Nut-HF				
21	2412-103	1	Clamp				
22	304-46	1	Draincock				
23	2412-98	1	Clamp				
25	106-5976	1	Decal-Warning				
26	3290-379	1	Tie-Cable				



Oil Cooler and Radiator Assembly

Ref	Part No.	Qty.	Description
1	93-0032-03	1	Housing-Screen, Front
2	75-3390-03	1	Bracket-Backlap
3	66-8800	1	Relay
4	99-8352	1	Switch-Backlap, Master
4:1	218-498	2	Locknut
4:2	218-588	3	Screw
4:3	218-589	1	Washer
4:4	3253-19	3	Washer-Lock
5	3296-29	2	Nut-Lock, NI
6	93-6684	1	Decal-Backlap
7	322-2	2	Screw-HH
8	93-3623	2	Strip-Sealing, Radiator
9	93-0077	1	Hose ASM
10	3296-42	3	Nut-Lock, NI
11	93-0078	1	Hose ASM
12	92-4999	2	Fitting
12:1	237-65	1	O-Ring
13	75-1040	1	Cooler-Oil
14	93-3624-03	2	Plate-Retaining
15	321-4	3	Screw-HH
16	108-1432	1	Clamp-Hose, LH
17	108-1433	1	Clamp-Hose, RH
18	24-0760	1	Cooler ASM
19	340-124	2	Adapter

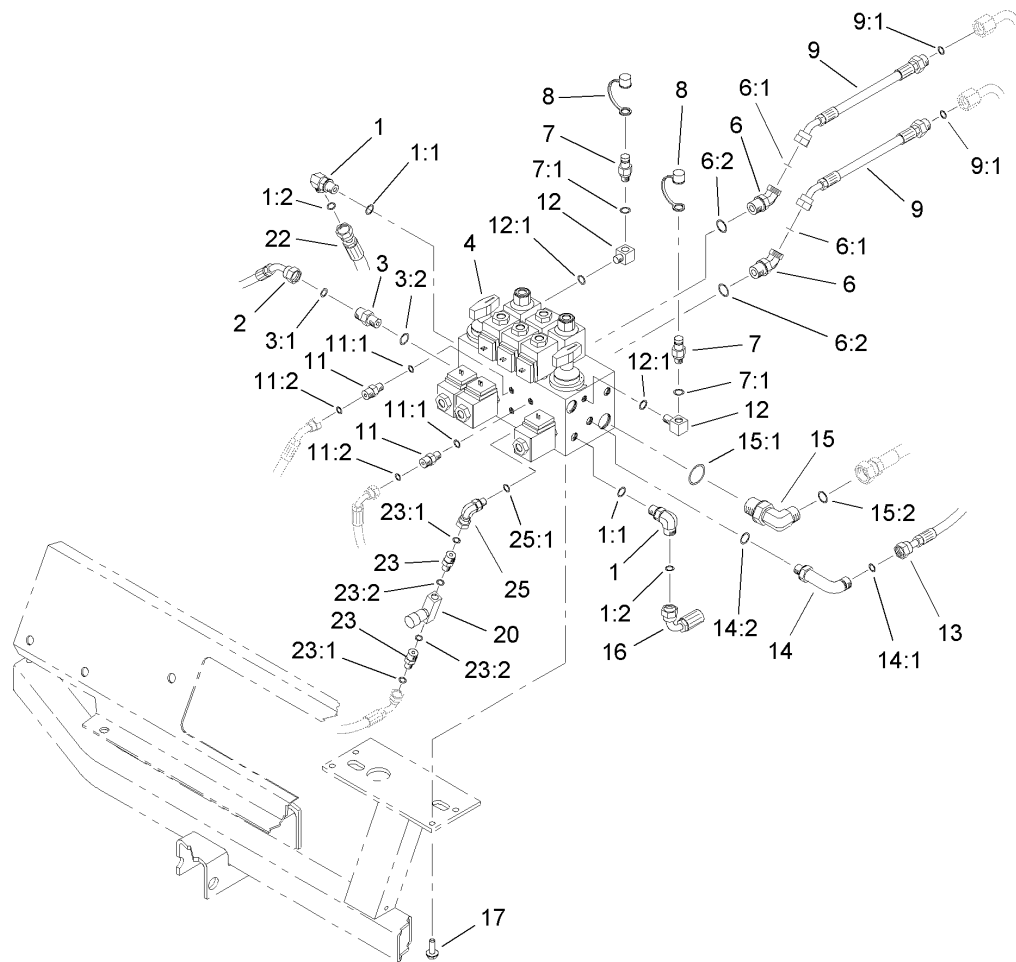
Ref	Part No.	Qty.	Description
19:1	237-22	1	O-Ring
20	3269-13	15	Rivet-Pop
21	100-3815	2	Grommet-Rubber
22	93-1374	2	Latch-Swell
23	3269-10	5	Washer-Back
26	104-9257-03	1	Shield-Radiator
30	70-1480	1	Relay
31	240-3	2	Grommet-Rubber



Hood Assembly

Ref	Part No.	Qty.	Description
1	98-9321	1	Ring-Key
2	98-9316	1	Latch-Hood
3	98-9315	1	Latch-Locking
3:1	99-8350	2	Key-Latch, Locking
3:2		1	Washer-Switch
3:3		1	Nut-Switch
4	3296-16	2	Nut-Lock, NI
5	65-5100	2	Handle-Door
6	46-8091	4	Screw-HWH
7	237-141	2	Grommet-Rubber
8	98-9746	1	Hood ASM
9	3256-1	9	Washer-Flat
10	321-4	2	Screw-HH
11	98-9314	1	Grommet
12	93-7252	1	Decal
13	3272-4	2	Pin-Cotter
14	3256-23	6	Washer-Flat
15	75-0570	1	Cable-Hood
16	98-4573-03	1	Screen-Hood, Rear
17	106-7062	2	Decal
18	3296-42	7	Nut-Lock, NI
19	321-39	7	Screw-HH
20	66-6140	2	Decal
21	92-5751	1	Decal-Hood, LH

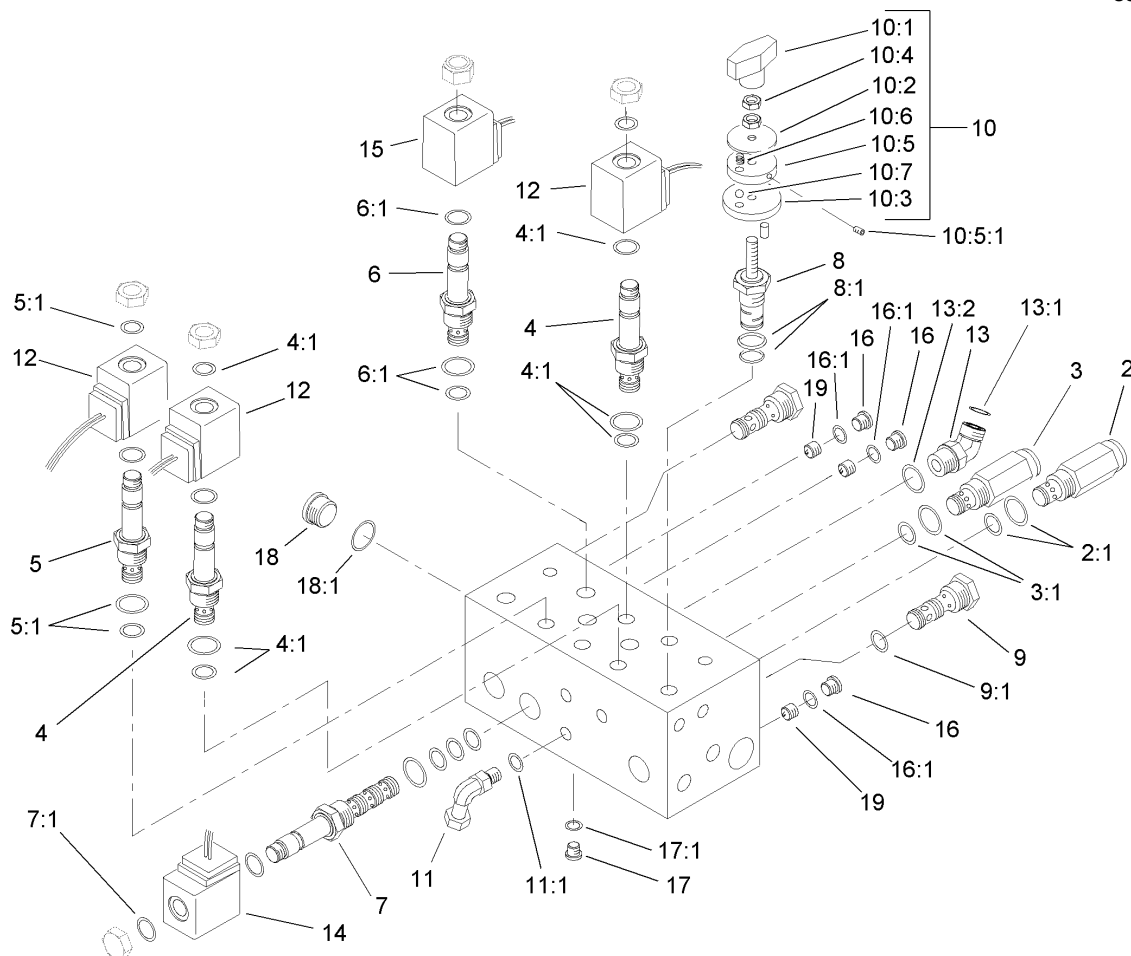
Ref	Part No.	Qty.	Description
22	92-5752	1	Decal-Hood, RH
23	63-6900-01	1	LH Hood Hinge Plate ASM
24	63-6890-01	1	RH Hood Hinge Plate ASM
25	3253-4	4	Washer-Lock
26	322-5	4	Screw-HH
27	72-3560	1	Decal
28	93-0081	1	Strip-Seal
29	99-8975	1	Strip-Seal
30	107-8819	1	Tape-Foil, Hood



Hydraulic Control Block and Hose Assembly

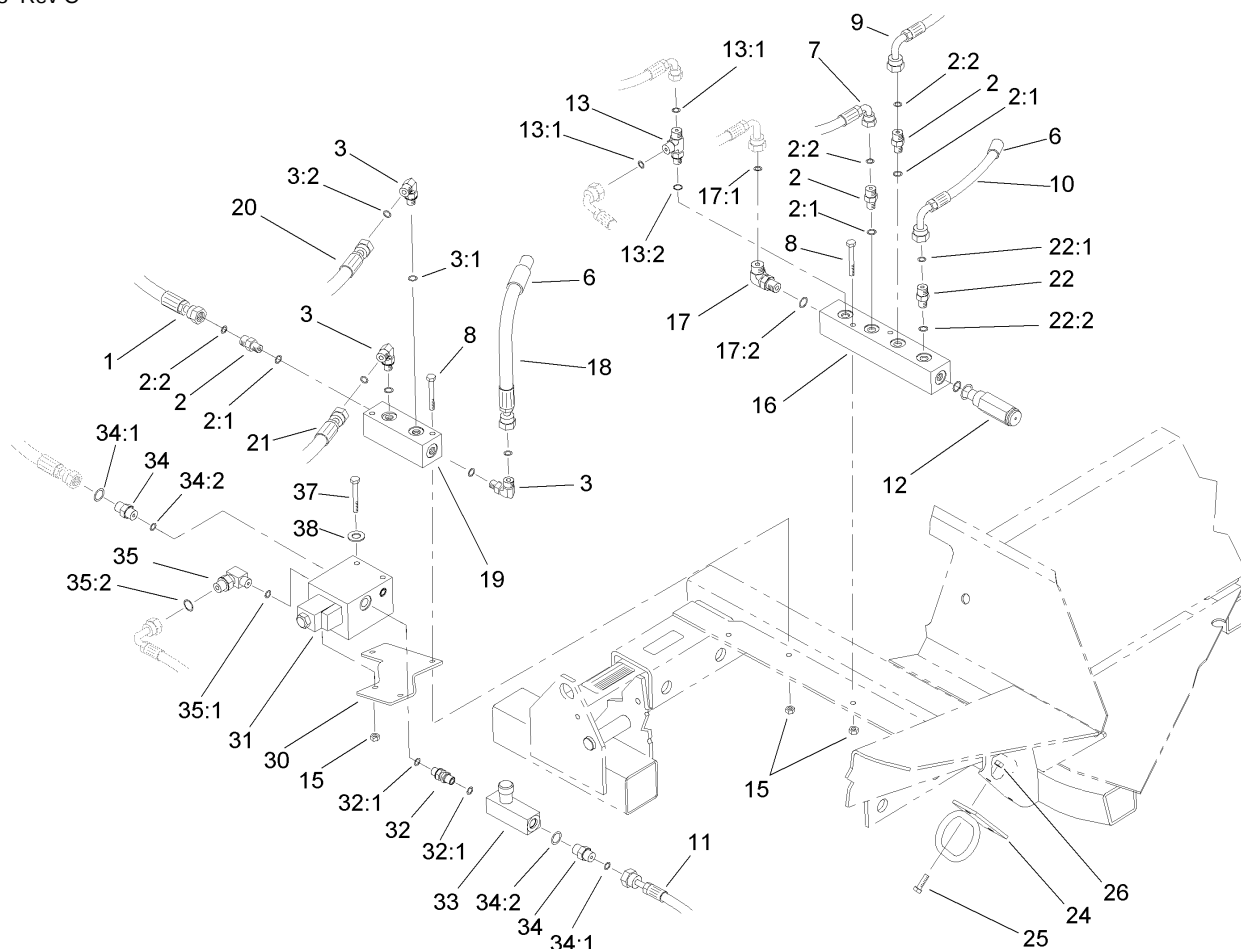
Ref	Part No.	Qty.	Description
1	340-98	2	Fitting-HYD, 90 DEG
1:1	237-79	1	O-Ring
1:2	237-30	1	O-Ring
2	100-3879	1	HYD Hose ASM
3	340-4	1	Fitting-HYD, Straight
3:1	237-30	1	O-Ring
3:2	237-79	1	O-Ring
4	110-0004	1	HYD Manifold ASM
6	340-101	2	Fitting-HYD, 45 DEG
6:1	237-30	1	O-Ring
6:2	237-79	1	O-Ring
7	354-77	2	Fitting-Quick
7:1	237-78	1	O-Ring
8	354-79	2	Cap-Dust
9	86-9190	2	Hose
9:1	237-30	1	O-Ring
11	340-92	2	Fitting-HYD, Straight
11:1	237-78	1	O-Ring
11:2	237-21	1	O-Ring
12	75-6640	2	Fitting-HYD, Special
12:1	237-78	1	O-Ring
13	98-9348	1	HYD Hose ASM
14	98-9781	1	Fitting-HYD, 90 DEG
14:1	237-30	1	O-Ring

Ref	Part No.	Qty.	Description
14:2	237-79	1	O-Ring
15	340-139	1	Fitting-HYD, 90 DEG
15:1	237-81	1	O-Ring
15:2	237-65	1	O-Ring
16	98-9347	1	HYD Hose ASM
17	3234-14	4	Screw-HHF
20	98-9742	1	Valve-Control, Flow
22	100-3878	1	HYD Hose ASM
23	340-1	2	Adapter
23:1	237-21	1	O-Ring
23:2	237-42	1	O-Ring
24	3290-378	1	Tie-Cable
25	340-143	1	Elbow-Swivel, 90 DEG
25:1	237-78	1	O-Ring



Hydraulic Manifold Assembly No. 110-0004

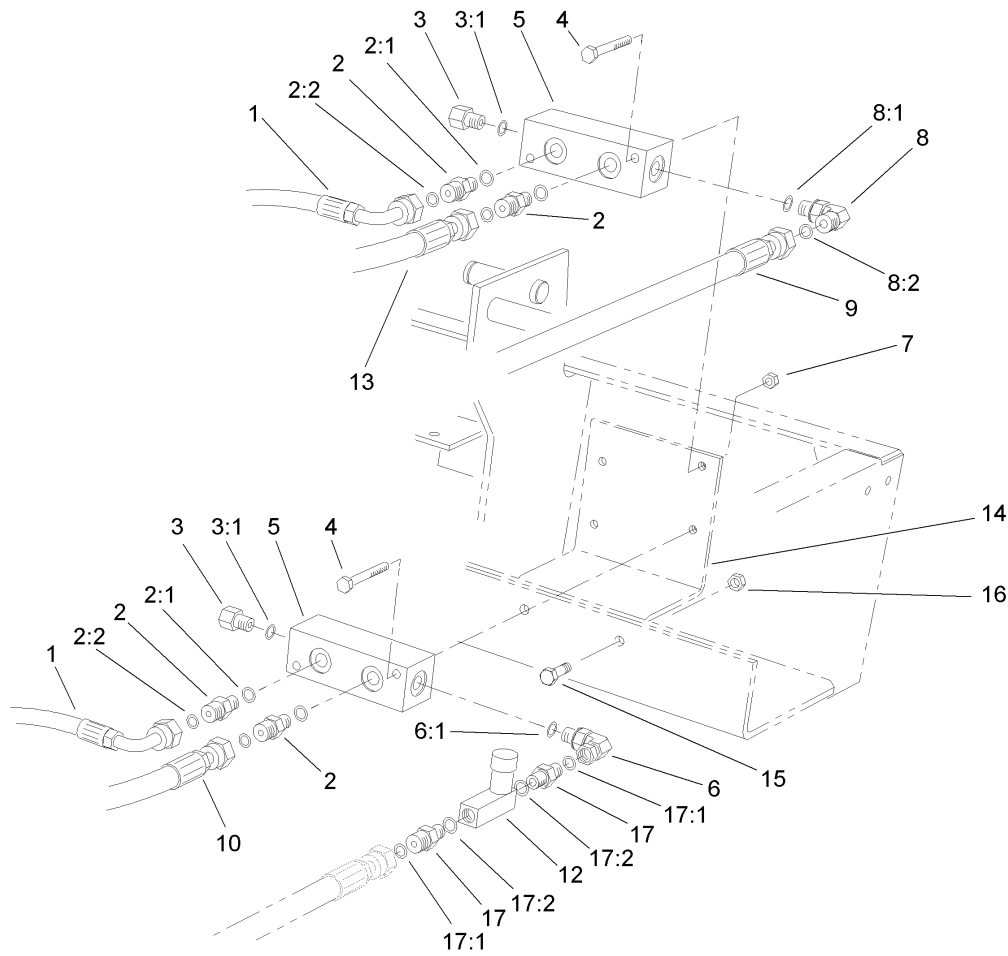
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
2	75-2010	1	Cartridge-Relief	10:7	255-13	2	Ball-Steel, Stainless
2:1	95-5645	1	Seal Kit	11	340-143	1	Elbow-Swivel, 90 DEG
3	75-0920	1	Cartridge-Relief	11:1	237-78	1	O-Ring
3:1	95-5645	1	Seal Kit	12	88-9190	4	Solenoid Coil Kit
4	94-2685	3	Cartridge-N.C., Spool	13	340-101	1	Fitting-HYD, 45 DEG
4:1	95-5645	1	Seal Kit	13:1	237-30	1	O-Ring
5	92-6315	1	Cartridge-Poppet, N.C.	13:2	237-79	1	O-Ring
5:1	95-5645	1	Seal Kit	14	88-9200	3	Coil-Solenoid
6	110-0001	2	Valve-Cartridge	15	110-0002	2	Solenoid Coil ASM
6:1	105-3334	1	Seal Kit	16	106-1025	4	Plug-HYD
7	88-6960	3	Cartridge	16:1	237-78	1	O-Ring
7:1	95-5642	1	Seal Kit	17	106-1026	1	Plug-HYD
8	98-9779	2	Cartridge-Flow	17:1	237-42	1	O-Ring
8:1	95-5645	1	Seal Kit	18	106-1028	1	Plug-Leak, Zero
9	69-4120	2	Cartridge-Logic	18:1	237-80	1	O-Ring
9:1	69-4240	1	Seal Kit	19	106-9084	2	Plug-Orifice
10	94-3660	1	Detent Kit				
10:1	94-5020	1	Knob ASM				
10:2	94-5025	1	Plate-Locating				
10:3	94-5026	1	Plate-Indicator				
10:4	3218-1	2	Nut-Jam				
10:5	94-5023	1	Plate-Detent				
10:5:1	3245-36	1	Screw-Set, HSH				
10:6	94-5027	2	Spring				



Front Hydraulic Manifold Assembly

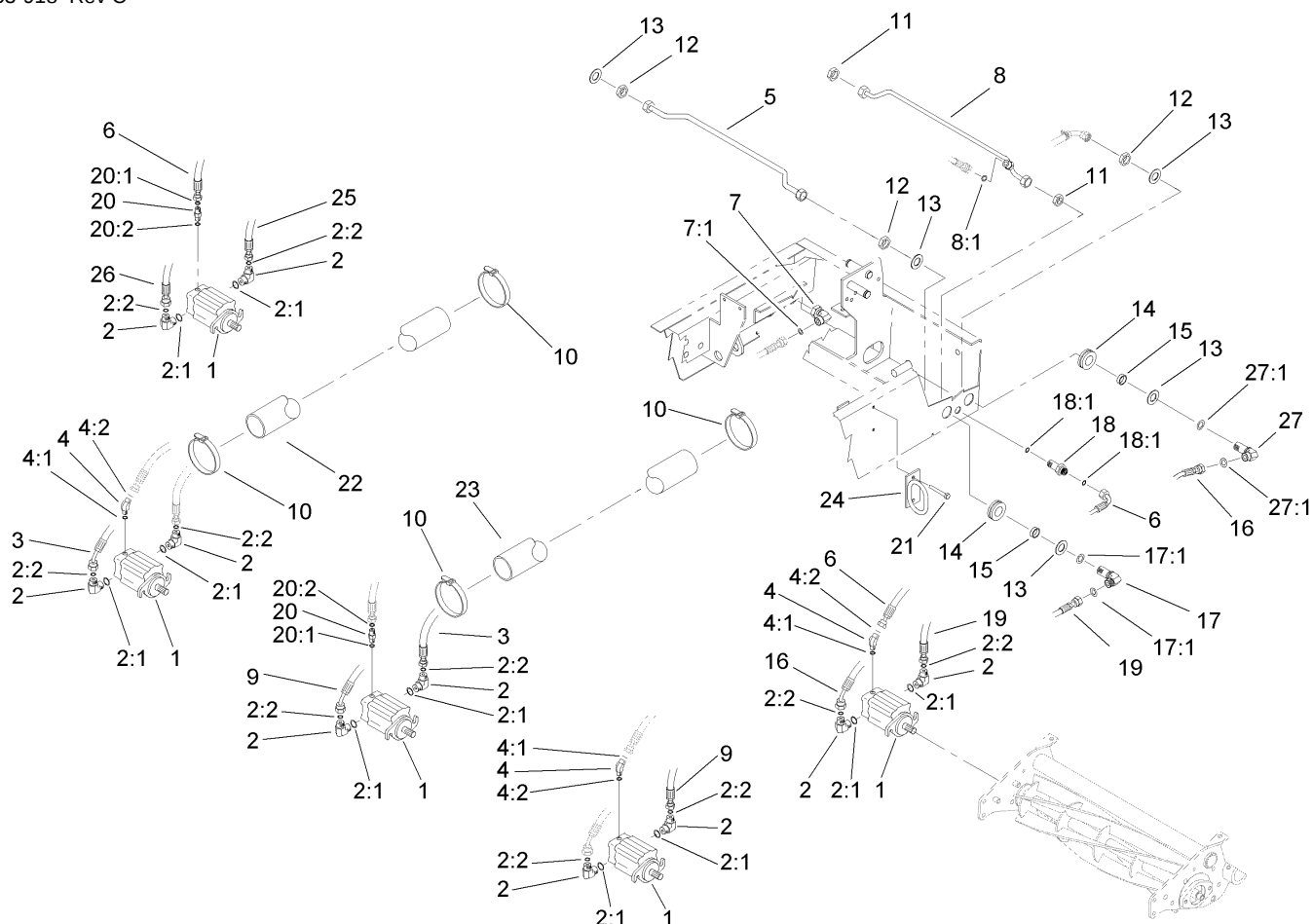
Ref	Part No.	Qty.	Description
1	98-4584	1	HYD Hose ASM
2	340-92	3	Fitting-HYD, Straight
2:1	237-78	1	O-Ring
2:2	237-21	1	O-Ring
3	340-132	3	Fitting-HYD, 90 DEG
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
6	38-3400	2	Guard-Rubber
7	75-5910	1	Hose
8	321-18	4	Screw-HH
9	93-0118	1	Hose ASM
10	93-0119	1	Hose ASM
11	99-5643	1	Hose-HYD
12	93-0143	1	Cartridge-Relief
13	340-140	1	Adapter-Tee
13:1	237-21	2	O-Ring
13:2	237-78	1	O-Ring
15	3296-42	6	Nut-Lock, NI
16	93-0139	1	Block-Manifold, 6 Port
17	340-77	1	Fitting-HYD, 90 DEG
17:1	237-22	1	O-Ring
17:2	237-42	1	O-Ring
18	92-9096	1	Hose
19	75-1180	1	Block-Manifold, 4 Port

Ref	Part No.	Qty.	Description
20	98-4587	1	HYD Hose ASM
21	104-9323	1	HYD Hose ASM
22	340-2	1	Fitting-HYD, Straight
22:1	237-22	1	O-Ring
22:2	237-42	1	O-Ring
24	104-0028	2	Guide-Hose
25	322-5	4	Screw-HH
26	3296-29	4	Nut-Lock, NI
30	105-7510	1	Bracket-Mounting
31	105-3303	1	Flow Divider Valve ASM
32	99-5644	1	Fitting-Sae
32:1	237-42	2	O-Ring
33	98-9742	1	Valve-Control, Flow
34	340-1	2	Adapter
34:1	237-21	1	O-Ring
34:2	237-42	1	O-Ring
35	340-82	1	Adapter
35:1	237-42	1	O-Ring
35:2	237-21	1	O-Ring
37	321-23	2	Screw-HH
38	3256-2	2	Washer-Flat



Rear Hydraulic Manifold Assembly

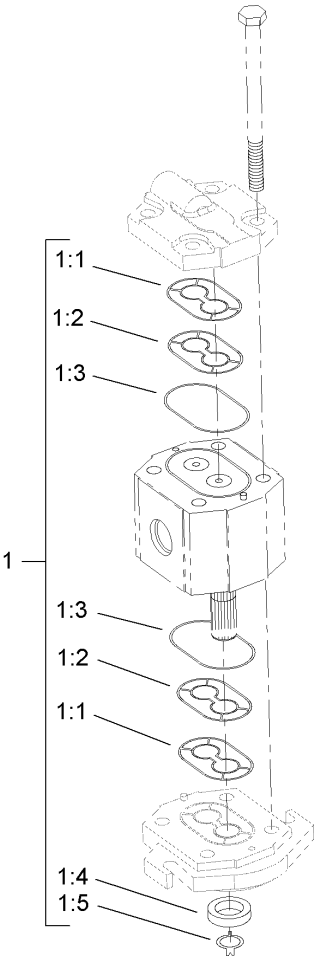
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	75-6180	2	Hose	●18	3290-378	1	Tie-Cable
2	340-92	4	Fitting-HYD, Straight				
2:1	237-78	1	O-Ring				
2:2	237-21	1	O-Ring				
3	353-512	2	Plug				
3:1	237-78	1	O-Ring				
4	321-11	4	Screw-HH				
5	75-1180	2	Block-Manifold, 4 Port				
6	340-143	1	Elbow-Swivel, 90 DEG				
6:1	237-78	1	O-Ring				
7	32128-33	4	Nut-HF				
8	340-132	1	Fitting-HYD, 90 DEG				
8:1	237-78	1	O-Ring				
8:2	237-21	1	O-Ring				
9	93-0118	1	Hose ASM				
10	75-6080	1	Hose ASM				
12	98-9742	1	Valve-Control, Flow				
13	75-6070	1	Hose				
14	94-4920-03	1	Plate-Mounting, Valve				
15	322-5	2	Screw-HH				
16	32128-20	2	Nut-HF				
17	340-1	2	Adapter				
17:1	237-21	1	O-Ring				
17:2	237-42	1	O-Ring				



Reel Motor Assembly

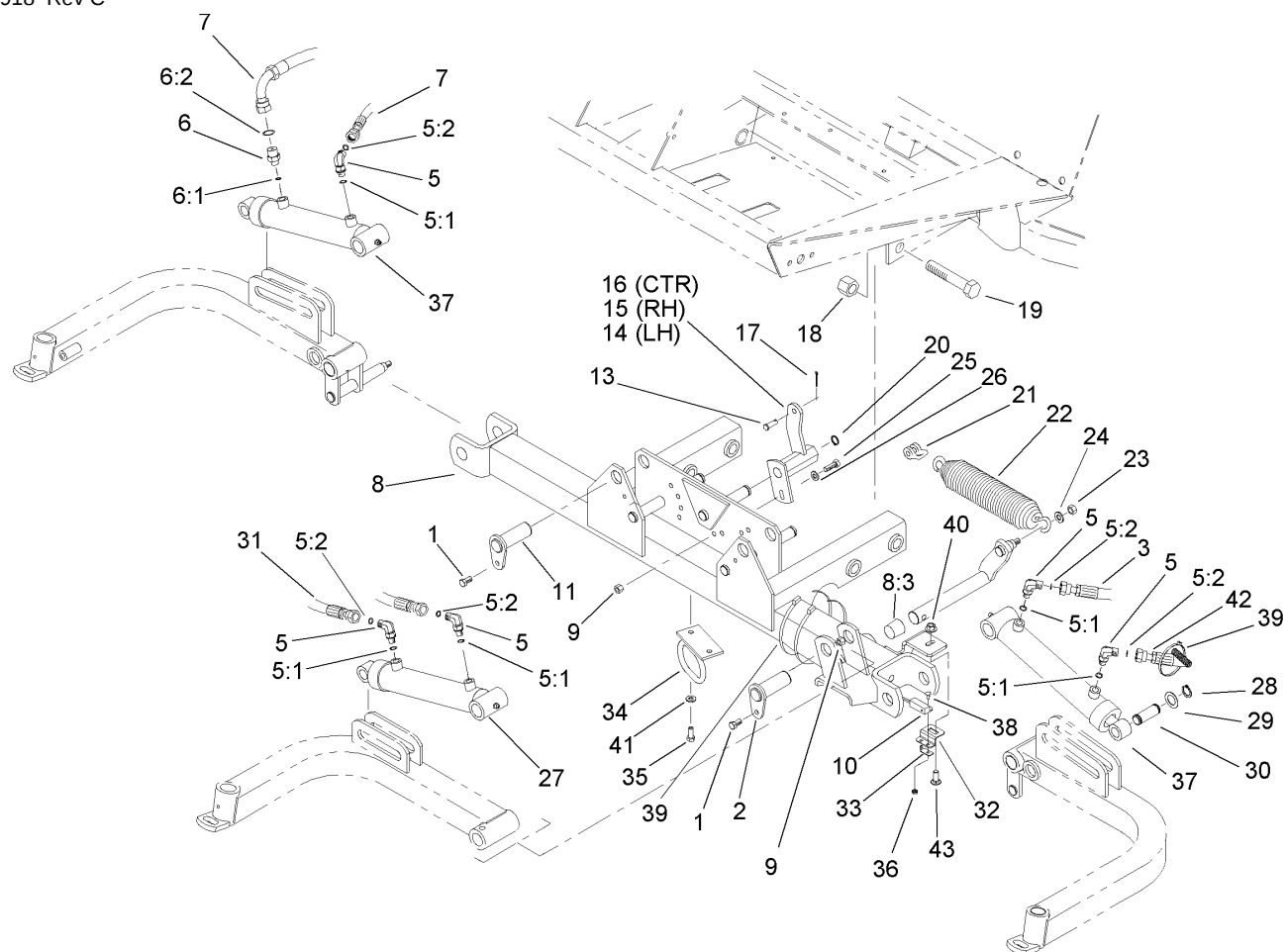
Ref	Part No.	Qty.	Description
1	100-6426	5	HYD Motor ASM
2	340-98	10	Fitting-HYD, 90 DEG
2:1	237-79	1	O-Ring
2:2	237-30	1	O-Ring
3	104-9322	1	HYD Hose ASM
4	340-103	3	Fitting-HYD, 45 DEG
4:1	237-78	1	O-Ring
4:2	237-21	1	O-Ring
5	94-4918	1	Tube ASM
6	98-4583	2	HYD Hose ASM
7	94-6031	1	Fitting-HYD
7:1	237-30	1	O-Ring
8	100-3714	1	Drain Tube ASM
8:1	237-21	1	O-Ring
9	104-9321	1	HYD Hose ASM
10	3290-379	10	Tie-Cable
11	340-70	2	Nut-Lock
12	340-127	4	Nut-Bulkhead
13	69-8930	8	Washer
14	240-5	4	Grommet-Rubber
15	69-8960	4	Spacer
16	100-3876	1	HYD Hose ASM
17	93-9151	3	Fitting-HYD
17:1	237-30	2	O-Ring

Ref	Part No.	Qty.	Description
18	340-71	2	Fitting-Straight, Bulkhead
18:1	237-22	2	O-Ring
19	100-3877	1	HYD Hose ASM
20	340-92	2	Fitting-HYD, Straight
20:1	237-78	1	O-Ring
20:2	237-21	1	O-Ring
21	32104-32	4	Screw-HWH
22	99-5648	4	Sleeve-Protective
23	99-5617	1	Sleeve-Protective
24	104-0028	2	Guide-Hose
25	104-0057	1	HYD Hose ASM
26	104-0069	1	HYD Hose ASM
27	100-3713	1	Fitting-HYD, 90 DEG
27:1	237-30	2	O-Ring



Hydraulic Motor Assembly No. 100-6426

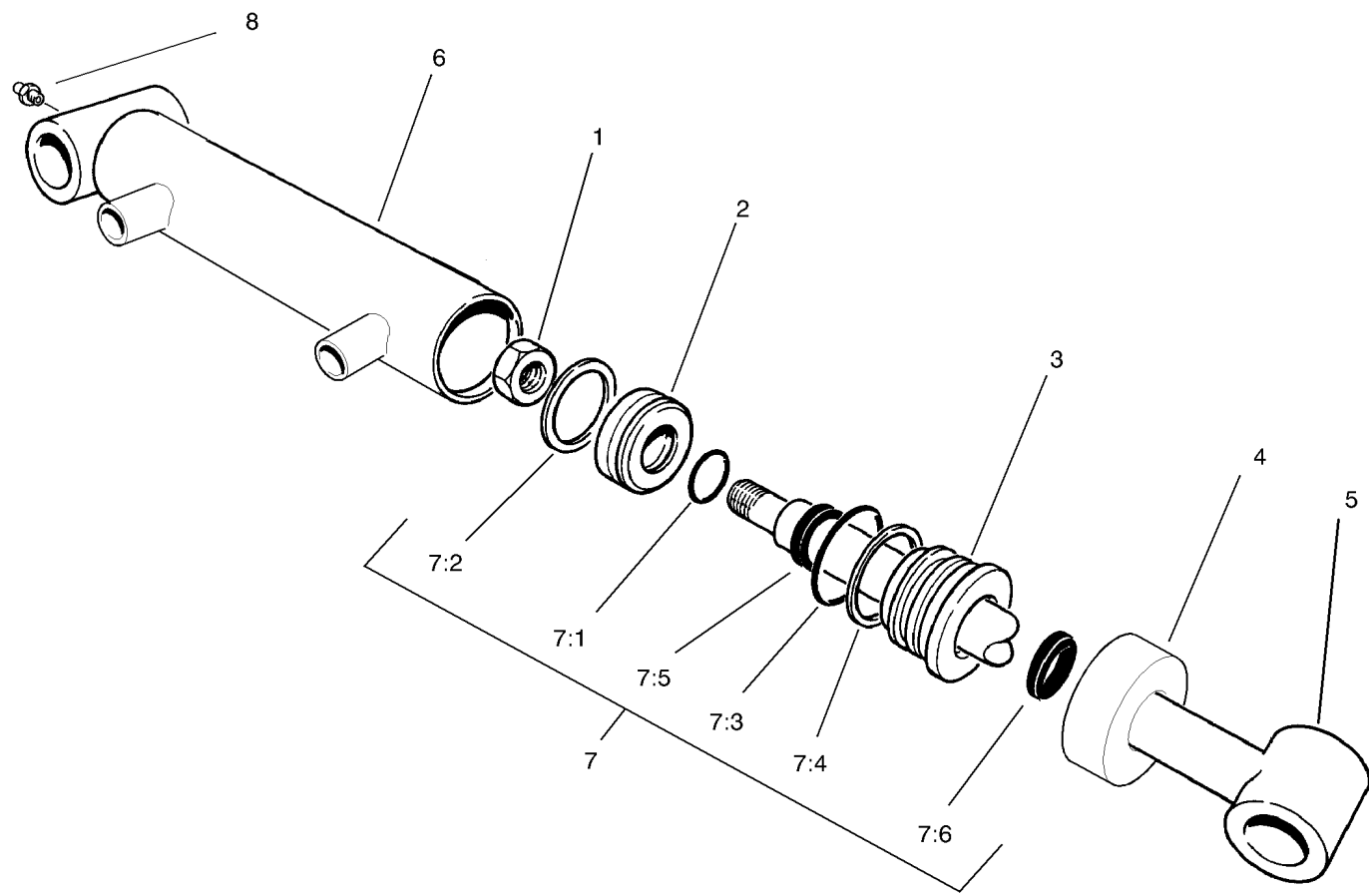
Ref	Part No.	Qty.	Description				
1	105-9758	1	Seal Kit				
②1:1		2	Seal-Extrusion, Anti				
②1:2		2	Seal-Pressure				
②1:3		2	Seal-Dust				
②1:4		1	Seal-Shaft				
②1:5		1	Washer-Backup				



Front Lift Circuit Assembly

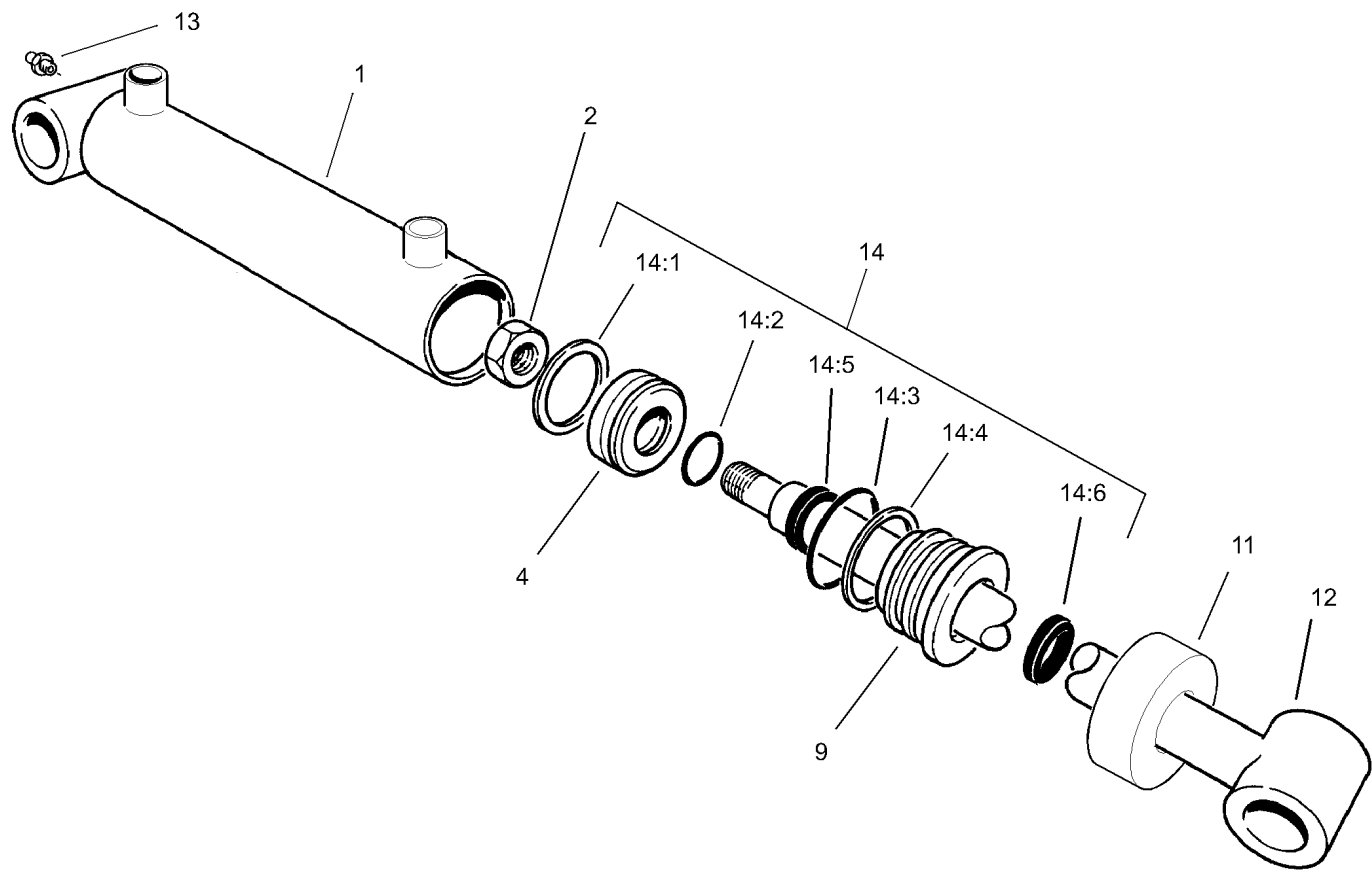
Ref	Part No.	Qty.	Description
1	32144-14	3	Screw-HWHTF
2	106-9208	1	Short Cylinder Pin ASM
3	99-5643	1	Hose-HYD
5	340-132	5	Fitting-HYD, 90 DEG
5:1	237-78	1	O-Ring
5:2	237-21	1	O-Ring
6	340-92	1	Fitting-HYD, Straight
6:1	237-78	1	O-Ring
6:2	237-21	1	O-Ring
7	99-5641	2	Hose-HYD
8	107-1801	1	Carrier Frame ASM
8:2	302-5	1	Fitting-Grease
8:3	67-1750	2	Bushing
9	3296-29	4	Nut-Lock, NI
10	100-1270	1	Switch-Proximity
11	105-9889	2	Cylinder Pin ASM
12	3290-379	4	Tie-Cable
13	283-6	3	Pin-Clevis
14	75-5220-03	1	Bracket-Spring, LH
15	75-5200-03	1	Bracket-Spring, RH
16	75-5210-03	1	Bracket-Spring, Center
17	3272-10	3	Pin-Cotter
18	3296-51	4	Nut-Lock, NI
19	328-7	4	Screw-HH

Ref	Part No.	Qty.	Description
20	32151-48	3	E-Ring
21	282-4	3	Shackle
22	5-0743-03	3	Spring-Mower
23	3296-44	3	Nut-Lock, NI
24	3256-24	3	Washer-Flat
25	322-5	3	Screw-HH
26	3256-23	3	Washer-Flat
27	93-9310	1	Cylinder-HYD
28	32120-93	6	Ring-Retaining, EXT
29	3-6498	6	Washer-Thrust
30	104-0046	3	Pin-Slide, Cylinder
31	75-5900	1	Hose
32	106-5958	1	Bracket-Switch
33	100-4872	1	Plate-Switch, Neutral
34	104-0028	1	Guide-Hose
35	322-5	2	Screw-HH
36	32149-7	1	Nut-Keps
37	99-6986	2	Cylinder-HYD
38	104-1450	1	Bolt-CARR
39	3290-378	3	Tie-Cable
40	32128-43	1	Nut-Flange
41	3253-4	2	Washer-Lock
42	99-5642	1	Hose-HYD
43	3231-22	1	Screw-CARR



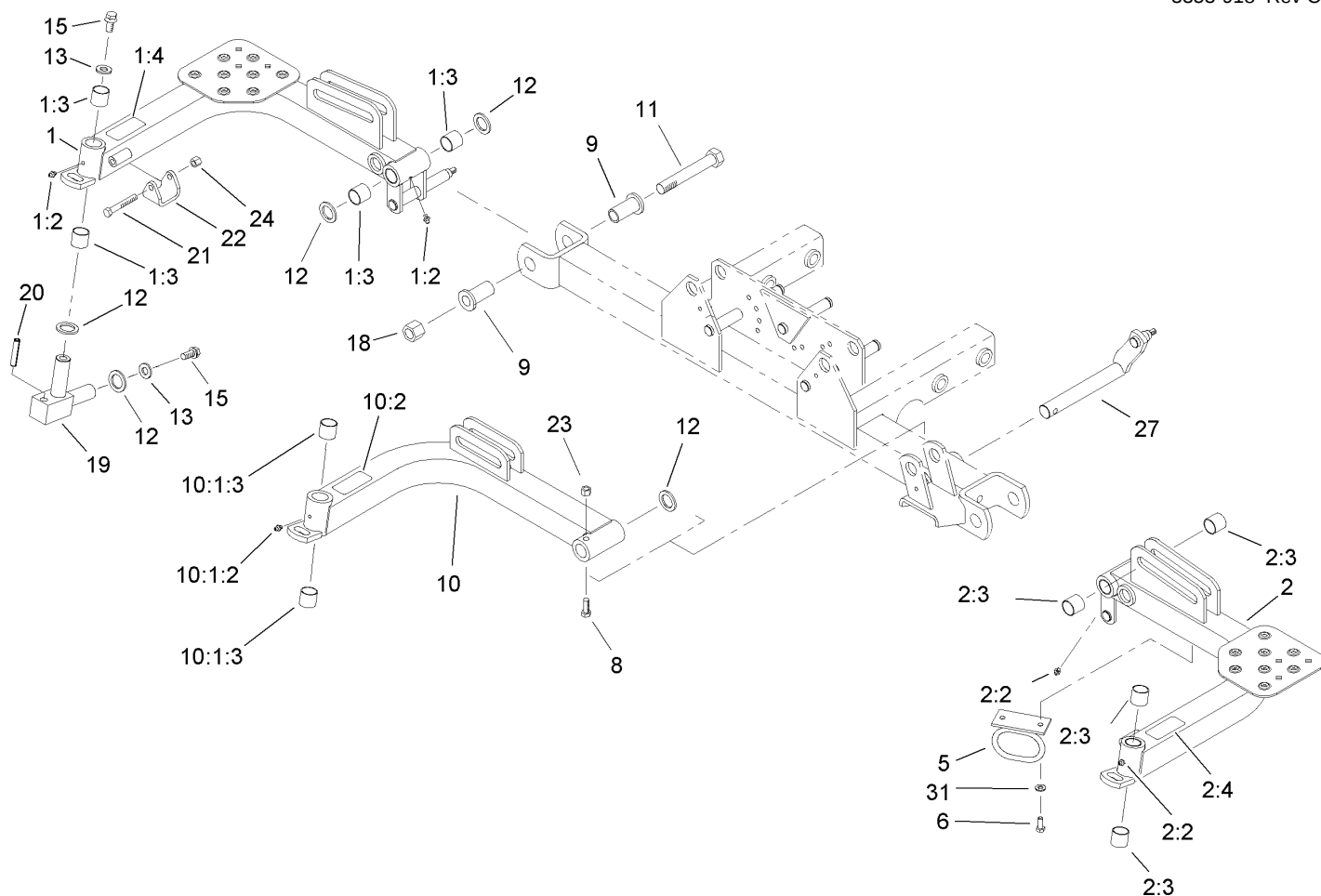
Hydraulic Cylinder Assembly No. 93-9310

Ref	Part No.	Qty.	Description				
1		1	Locknut				
2		1	Piston				
3		1	Head				
4		1	Collar				
5		1	Shaft W/Tube				
6		1	Barrel ASM				
7	86-7330	1	Seal Kit				
7:1		1	Seal-Dust				
7:2		1	Seal-Special				
7:3		1	Seal-Dust				
7:4		1	Backup				
7:5		1	Seal-Rod				
7:6		1	Seal-Dust				
8	302-5	1	Fitting-Grease				



Hydraulic Cylinder Assembly No. 99-6986

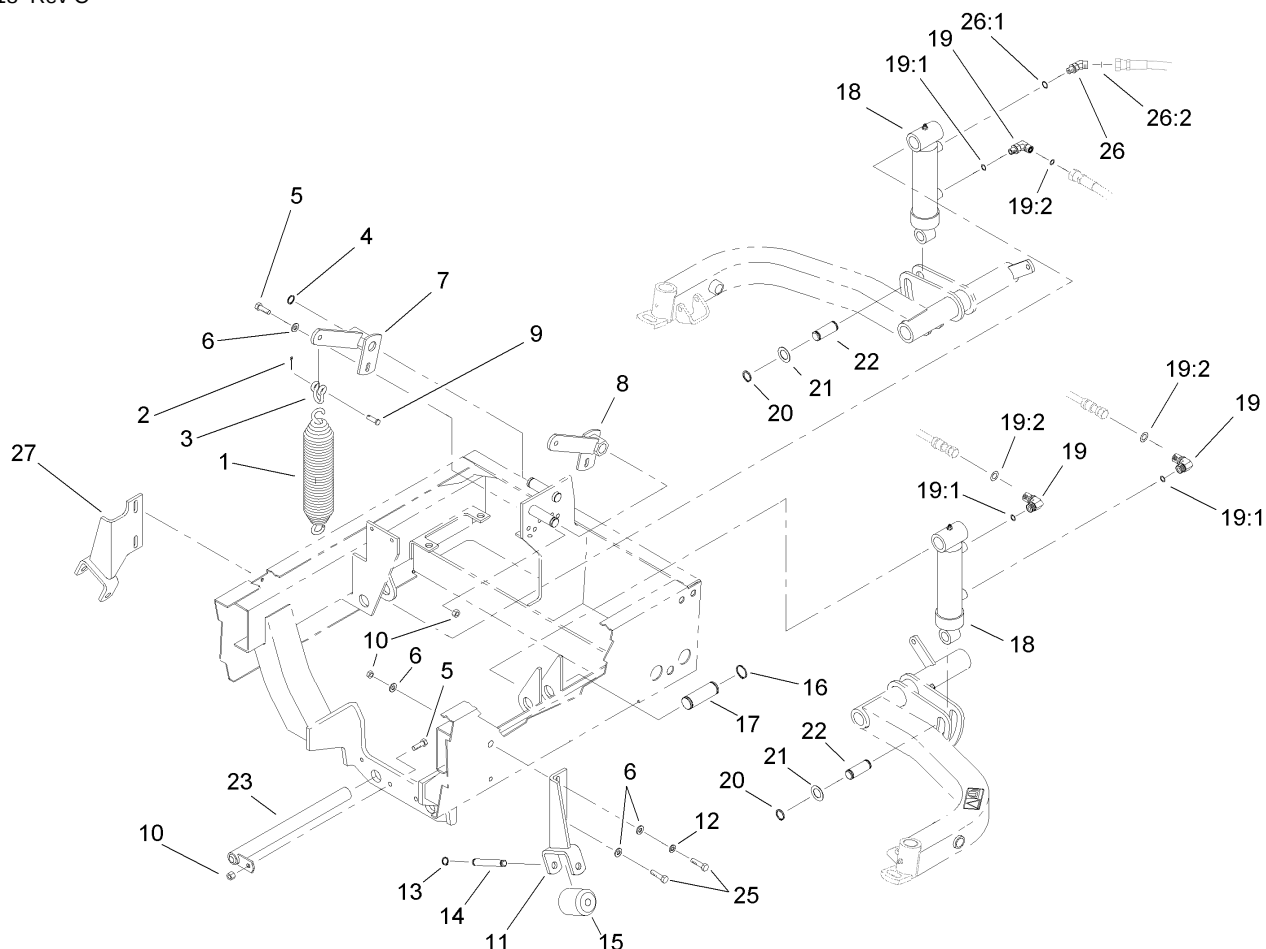
Ref	Part No.	Qty.	Description				
1	32152-10	1	Barrel				
2		1	Locknut				
4		1	Piston				
9		1	Head				
11		1	Collar				
12		1	Shaft W/Clevis				
13	100-8023	1	Fitting-Grease				
14		1	Seal Repair Kit				
14:1		1	Seal-Psp				
14:2		1	Seal-Dust				
14:3		1	Seal-Dust				
14:4		1	Backup				
14:5		1	Seal-Rod				
14:6		1	Seal-Dust				



Front Lift Arm Assembly

Ref	Part No.	Qty.	Description
1	107-8845	1	RH Lift Arm ASM
1:2	302-5	2	Fitting-Grease
1:3	67-1750	4	Bushing
1:4	93-6696	1	Decal-Warning
2	107-1802	1	LH Lift Arm ASM
2:2	302-5	2	Fitting-Grease
2:3	67-1750	4	Bushing
2:4	93-6696	1	Decal-Warning
5	104-0028	2	Guide-Hose
6	322-5	4	Screw-HH
8	323-11	1	Screw-HH
9	84-8320	4	Insert-Hinge
10	104-8602	1	Center Lift Arm ASM
10:1:2	302-5	1	Fitting-Grease
10:1:3	67-1750	2	Bushing
10:2	93-6696	1	Decal-Warning
11	328-12	2	Screw-HH
12	256-115	11	Washer-Thrust
13	3256-6	6	Washer-Flat
15	98-7993	6	Screw-HHF
18	3296-51	2	Nut-Lock, NI
19	110-0009	3	Joint Arm ASM
20	104-9319	3	Pin-Grooved
21	323-12	2	Screw-HH

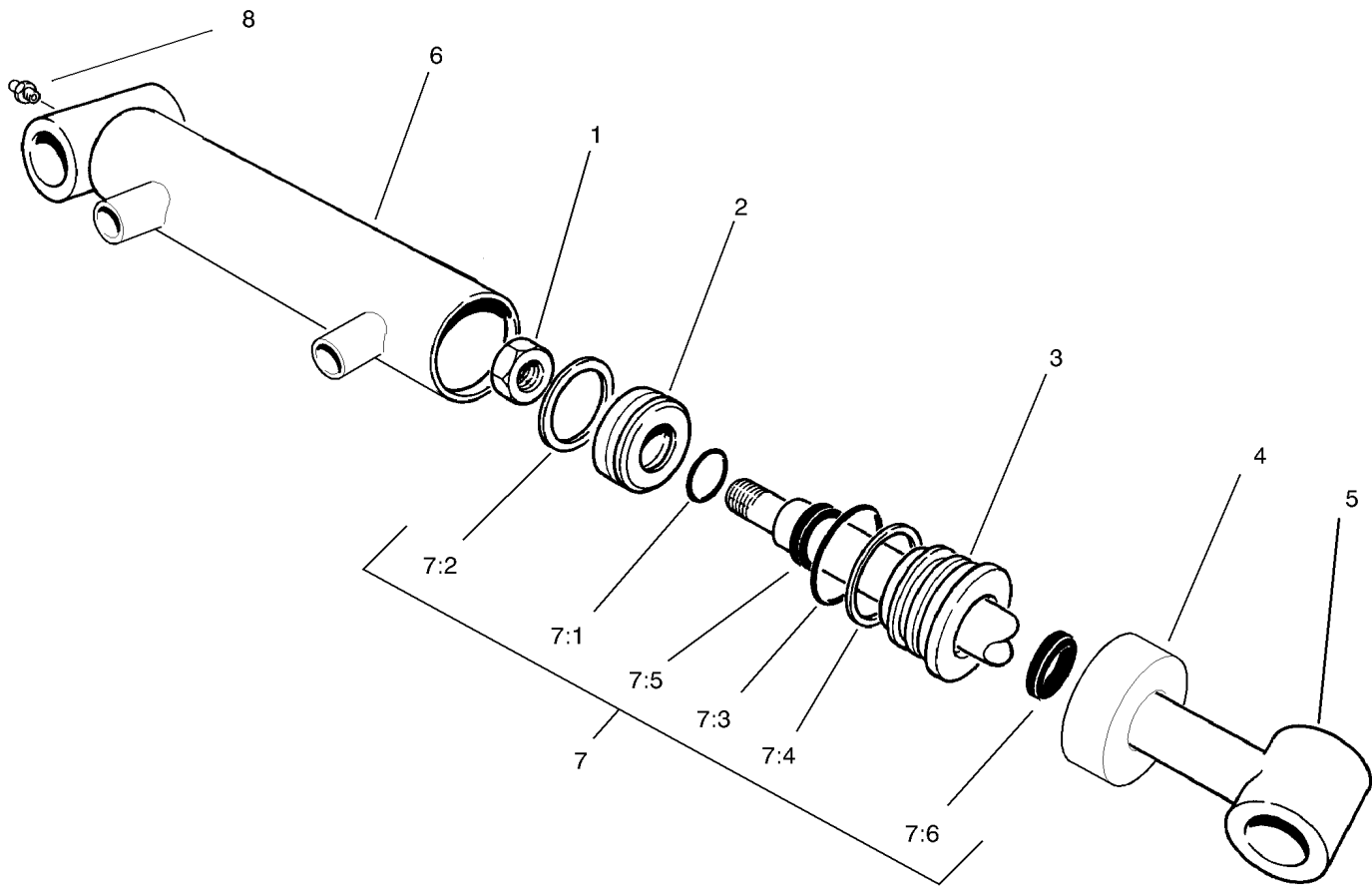
Ref	Part No.	Qty.	Description
22	75-5410	2	Bracket-Arm
23	3296-44	1	Nut-Lock, NI
24	3296-39	2	Nut-Lock, NI
27	75-4550-03	1	Shaft-Lift, Center
31	3253-4	4	Washer-Lock



Rear Lift Circuit Assembly

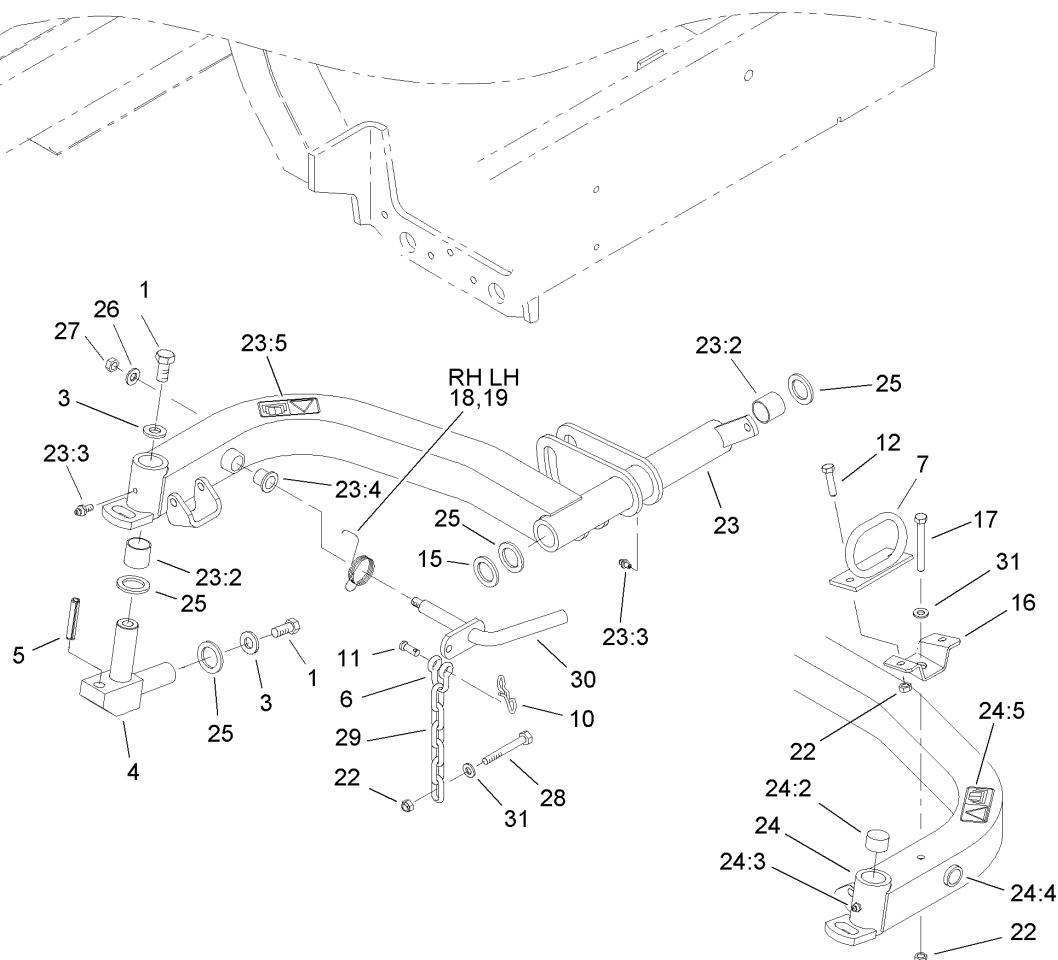
Ref	Part No.	Qty.	Description
1	5-0743-03	2	Spring-Mower
2	3272-10	2	Pin-Cotter
3	282-4	2	Shackle
4	32151-48	2	E-Ring
5	322-5	4	Screw-HH
6	3256-23	9	Washer-Flat
7	98-4548-03	1	Bracket-Spring, RH
8	98-4536-03	1	Bracket-Spring, LH
9	283-6	2	Pin-Clevis
10	3296-29	11	Nut-Lock, NI
11	100-3831-01	1	Bracket-Roller, LH
12	3253-4	2	Washer-Lock
13	32151-61	4	Ring-Retaining
14	75-5400	2	Pin-Roller
15	75-5390	2	Roller
16	32151-36	4	Ring-Retaining
17	75-5360	2	Pin-Cylinder
18	93-9311	2	Cylinder-HYD
19	340-132	3	Fitting-HYD, 90 DEG
19:1	237-78	1	O-Ring
19:2	237-21	1	O-Ring
20	32120-93	4	Ring-Retaining, EXT
21	3-6498	4	Washer-Thrust
22	104-0046	2	Pin-Slide, Cylinder

Ref	Part No.	Qty.	Description
23	93-0069-03	2	Pin-Rear
24	3290-379	3	Tie-Cable
25	322-6	4	Screw-HH
26	340-103	1	Fitting-HYD, 45 DEG
26:1	237-78	1	O-Ring
26:2	237-21	1	O-Ring
27	100-3829-01	1	Bracket-Roller, RH



Hydraulic Cylinder Assembly No. 93-9311

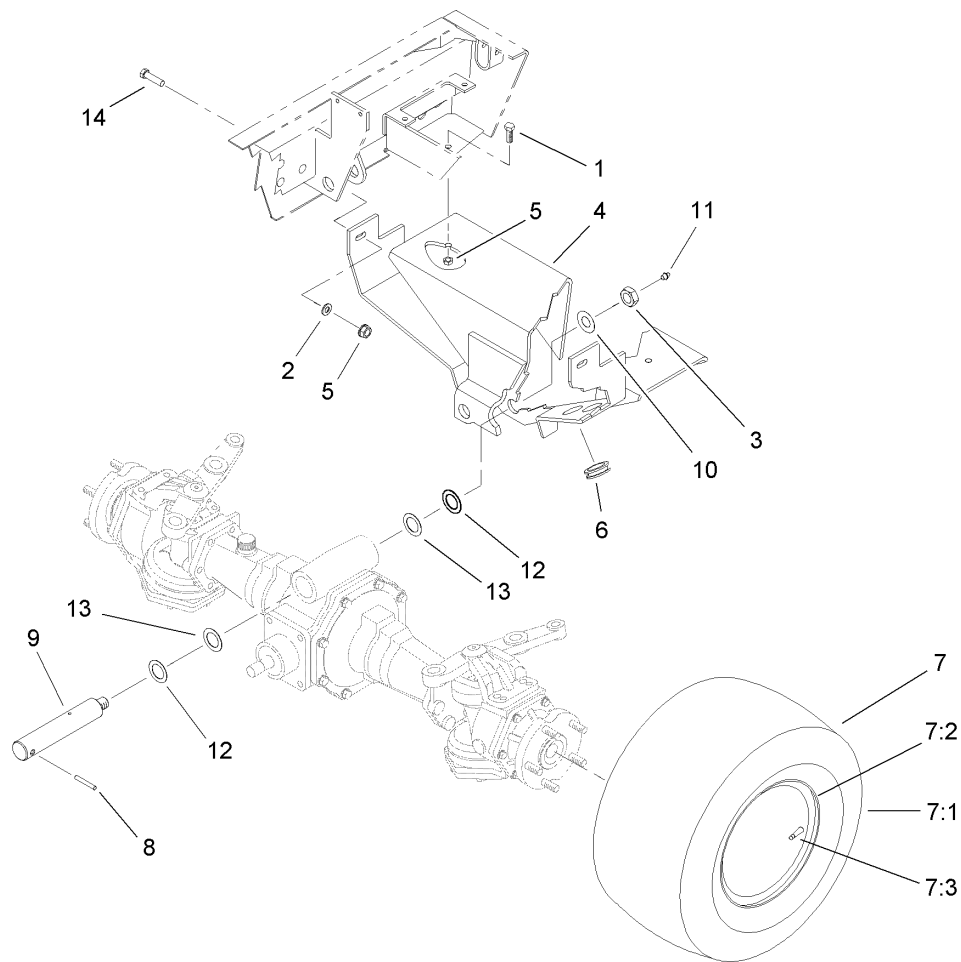
Ref	Part No.	Qty.	Description				
1	86-7330	1	Locknut				
2		1	Piston				
3		1	Head				
4		1	Collar				
5		1	Shaft W/Tube				
6		1	Barrel ASM				
7		1	Seal Kit				
7:1		1	Seal-Dust				
7:2		1	Seal-Special				
7:3		1	Seal-Dust				
7:4	302-5	1	Backup				
7:5		1	Seal-Rod				
7:6		1	Seal-Dust				
8		1	Fitting-Grease				



Rear Lift Arm Assembly

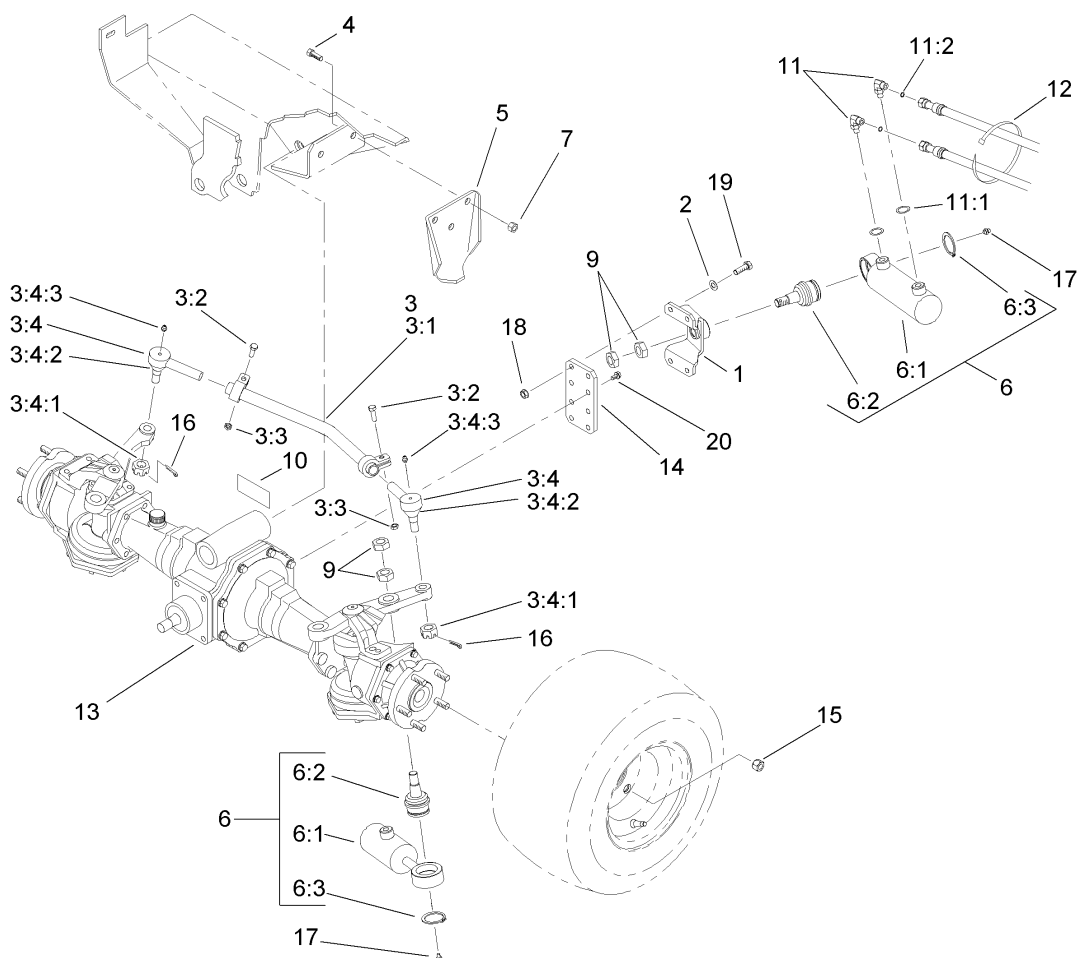
Ref	Part No.	Qty.	Description
1	98-7993	4	Screw-HHF
3	3256-6	4	Washer-Flat
4	110-0009	2	Joint Arm ASM
5	104-9319	2	Pin-Grooved
6	282-4	2	Shackle
7	104-0028	1	Guide-Hose
19	3290-379	1	Tie-Cable
10	105-7512	2	Pin-Tie, Bow
11	283-6	2	Pin-Clevis
12	322-5	2	Screw-HH
15	93-0142	2	Bushing-Straight
16	94-4919-03	1	Bracket-Clamp, Hose
17	322-13	1	Screw-HH
18	75-4520	1	Spring-Torsion, RH
19	75-4530	1	Spring-Torsion, LH
22	3296-29	5	Nut-Lock, NI
23	100-3828	1	RH Rear Lift Arm ASM
23:2	67-1750	4	Bushing
23:3	302-5	2	Fitting-Grease
23:4	256-287	2	Bushing
23:5	93-6696	1	Decal-Warning
24	100-3827	1	LH Rear Lift Arm ASM
24:2	256-287	2	Bushing
24:3	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
24:4	67-1750	4	Bushing
24:5	93-6696	1	Decal-Warning
25	256-115	12	Washer-Thrust
26	3256-24	2	Washer-Flat
27	3296-39	2	Nut-Lock, NI
28	322-12	2	Screw-HH
29	84-2451	2	Chain-Straight, 5 Link
30	100-3834-03	2	Rod-Pivot
31	3256-23	3	Washer-Flat



Rear Axle Support Assembly

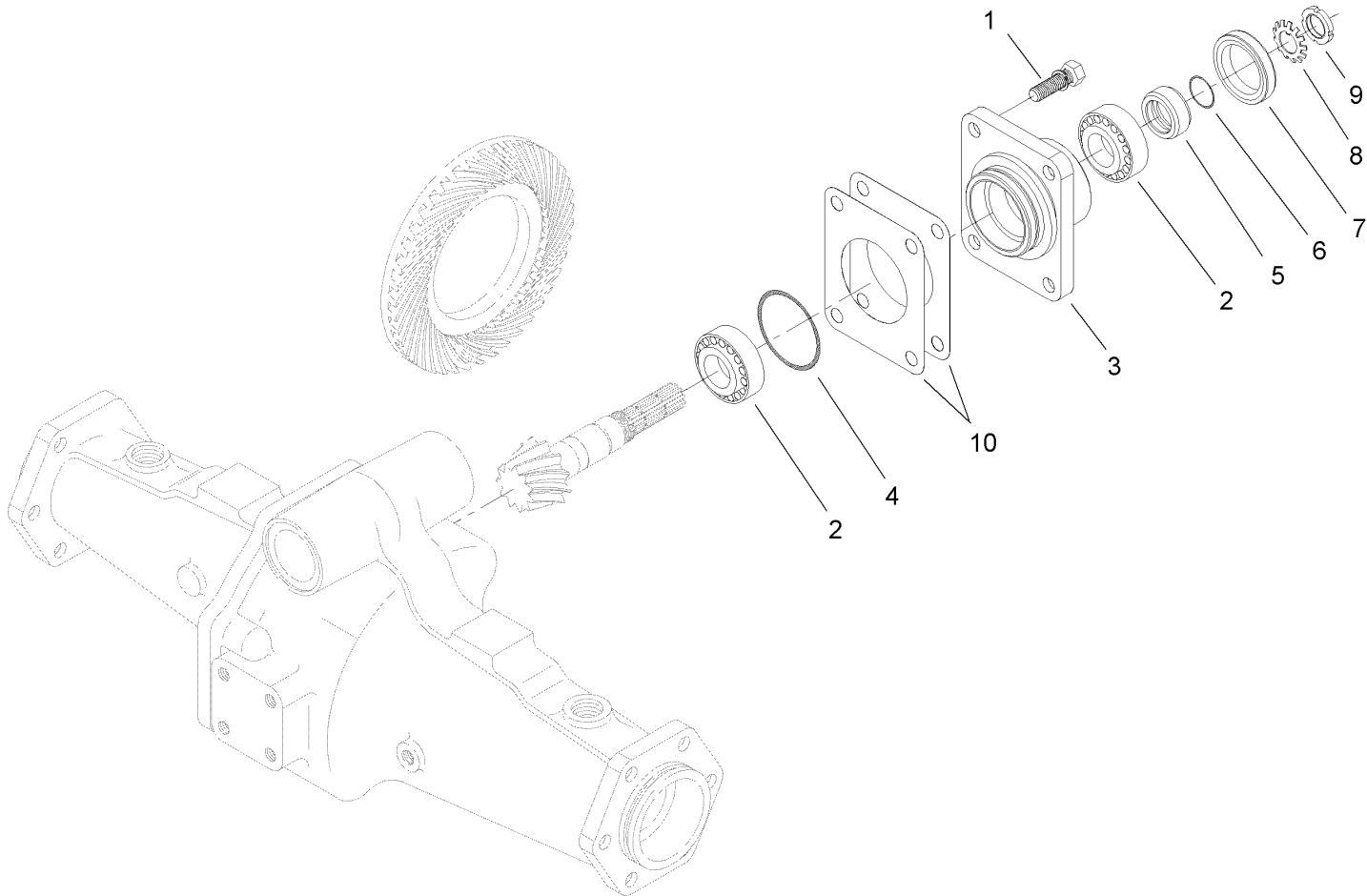
Ref	Part No.	Qty.	Description				
1	323-7	2	Screw-HH				
2	3256-24	2	Washer-Flat				
3	32146-20	1	Nut-Jam				
4	98-8172-03	1	Support-Axle				
5	3296-39	4	Nut-Lock, NI				
6	237-165	2	Grommet				
7		2	Tire And Wheel ASM				
7:1	86-5910	1	Tire-6 Ply				
7:2	100-2582	1	Rim				
7:3	232-27	1	Stem-Valve				
8	32121-32	1	Pin-Roll				
9	98-8173	1	Pin-Pivot, Axle				
10	71-4540	1	Washer-Thrust				
11	302-2	1	Fitting-Grease				
12	99-8431	2	Washer-Thrust				
13	99-8432	2	Washer-Thrust				
14	323-13	2	Screw-HH				



Four Wheel Drive Rear Axle Assembly

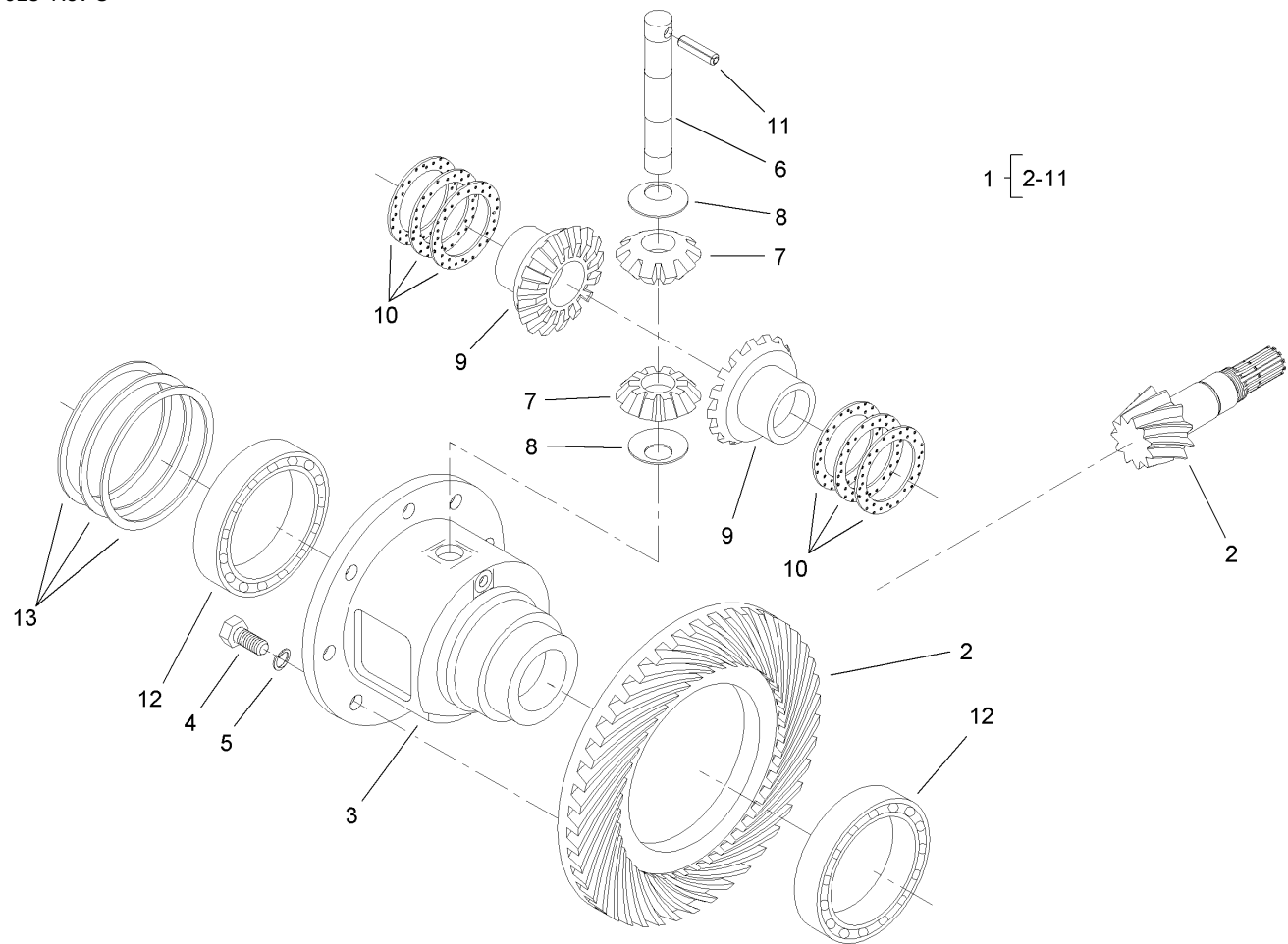
Ref	Part No.	Qty.	Description
1	98-3948-03	1	Mount-Cylinder
2	48-9220	4	Washer
3	98-3932	1	Tie Rod ASM
3:1	99-8996	1	Tube And Clamp ASM
3:2	323-9	2	Screw-HH
3:3	3296-39	2	Nut-Lock, NI
3:4	71-4740	2	End-Rod, Tie (RH)
3:4:1	105-7941	1	Nut-Hex, Slotted
3:4:2	105-7835	1	Seal
3:4:3	302-5	1	Fitting-Grease
4	325-5	6	Screw-HH
5	99-6966-03	2	Stop-Axle
6		1	Steering Cylinder ASM
6:1	98-8163	1	Cylinder-Steering
6:2	106-6774	2	Joint-Ball
6:3	32151-104	2	Ring-Retaining, External
7	3296-23	6	Nut-Lock, NI
9	3220-6	4	Nut-Jam
10	93-6697	1	Decal-Lube
11	340-132	2	Fitting-HYD, 90 DEG
11:1	237-78	1	O-Ring
11:2	237-21	1	O-Ring
12	3290-378	1	Tie-Cable
13	110-4800	1	Drive Axle ASM

Ref	Part No.	Qty.	Description
14	98-8198-03	1	Plate-Bracket, Cylinder
15	93-5268	10	Nut-Lug
16	3272-11	2	Pin-Cotter
17	302-5	2	Fitting-Grease
18	3296-39	4	Nut-Lock, NI
19	323-8	4	Screw-HH
20	95-8812	4	Screw-HH



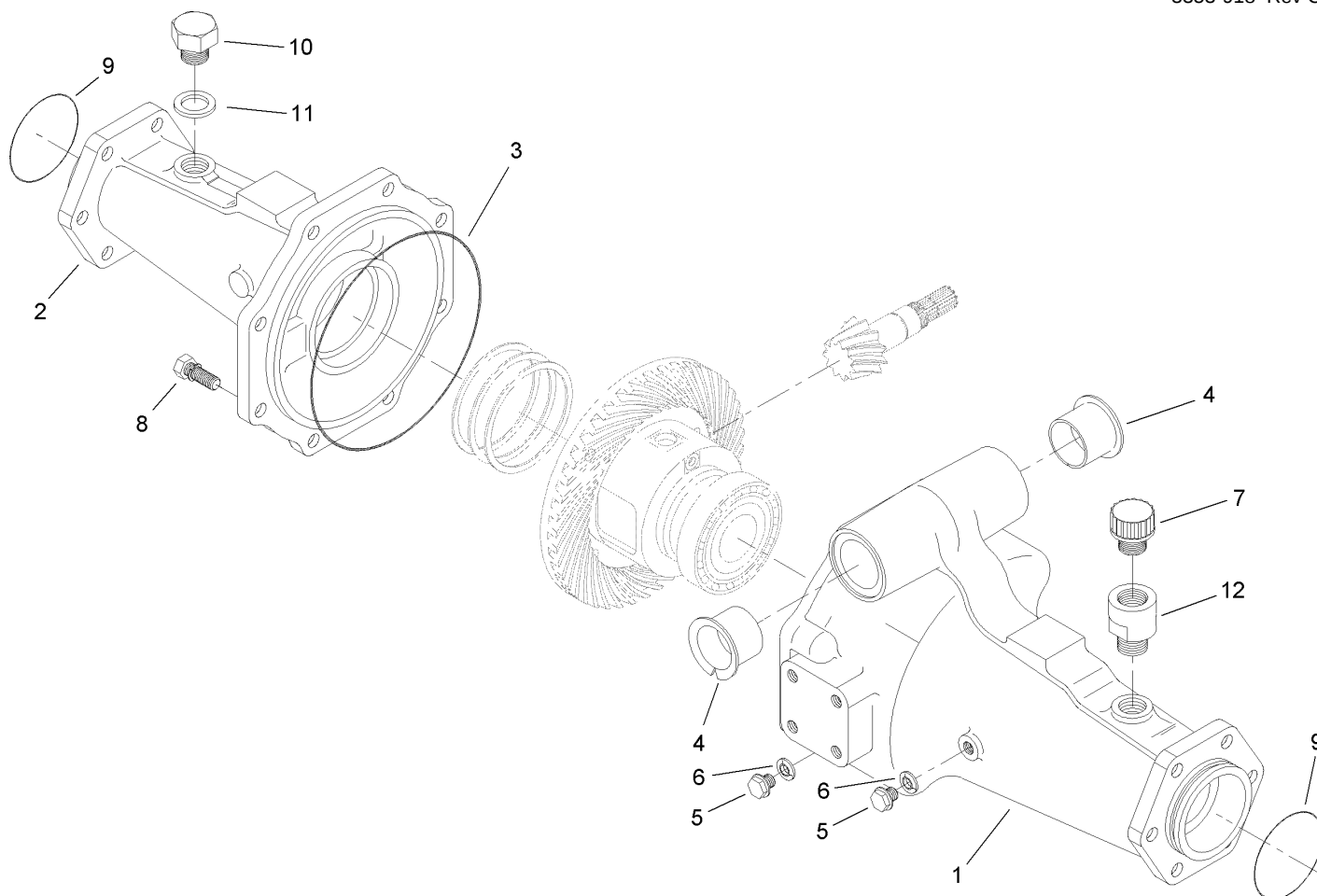
Bevel Pinion Shaft Assembly
Rear Axle Assembly No. 110-4800

Ref	Part No.	Qty.	Description				
1	99-7575	4	Bolt				
2	99-7570	2	Bearing-Roller, Taper				
3	95-7535	1	Case-Bearing				
4	106-1065	1	O-Ring				
5	99-7572	1	Collar-Seal, Oil				
6	106-1066	1	O-Ring				
7	99-7574	1	Seal-Oil				
8	99-7559	1	Washer-Lock				
9	99-7560	1	Nut-Lock				
10	99-7550	2	Shim 0.1				
10	99-7551	2	Shim 0.2				



Differential Assembly
Rear Axle Assembly No. 110-4800

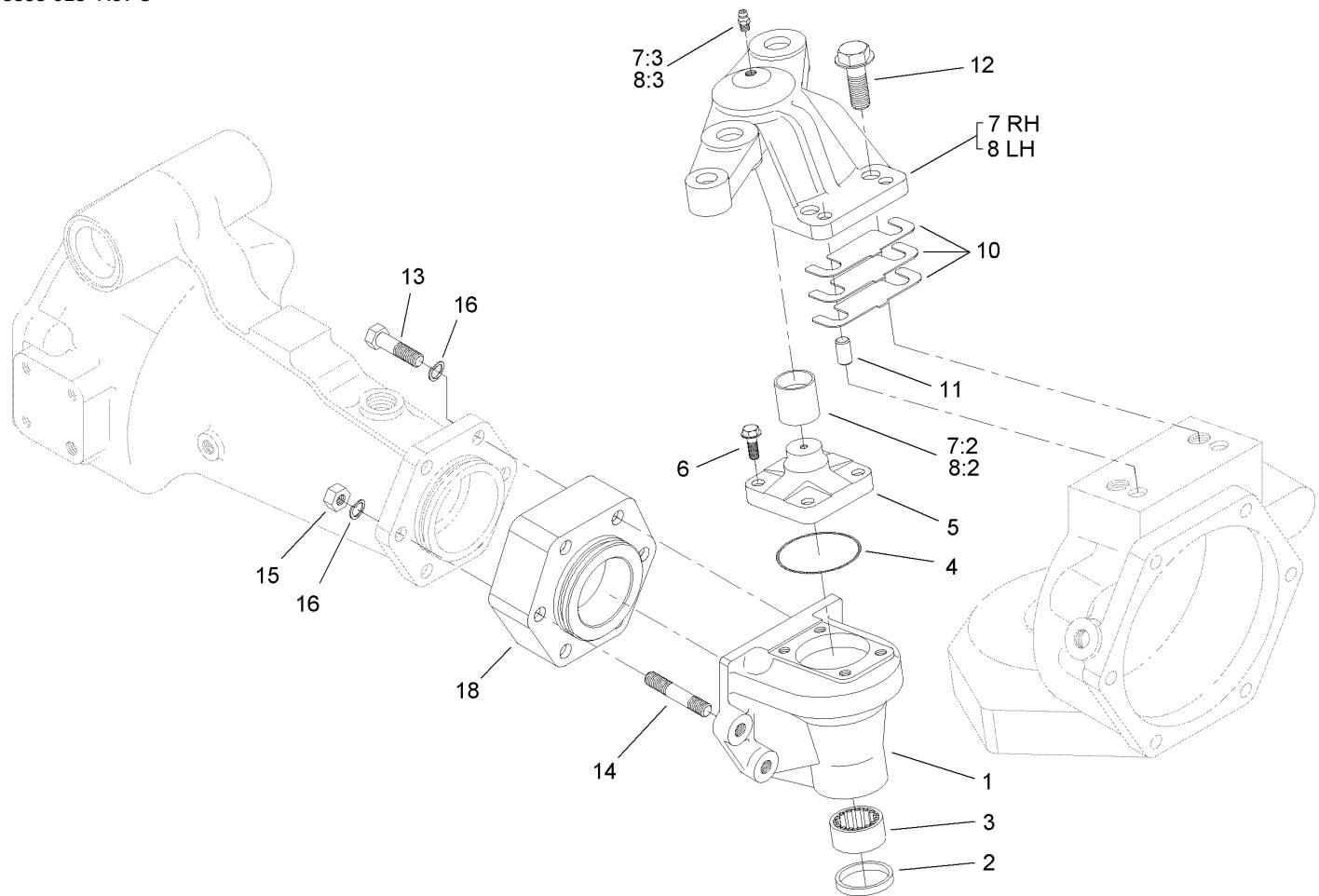
Ref	Part No.	Qty.	Description				
1	95-7503	1	Differential ASM				
2	100-2555	1	Ring And Pinion Matched Set				
3	95-7502	1	Case-Differential				
4	99-7576	8	Bolt				
5	3253-4	8	Washer-Lock				
6	99-7578	1	Shaft-Differential				
7	99-7579	2	Pinion-Differential				
8	99-7580	2	Washer-Differential				
9	99-7581	2	Gear-Differential				
10	99-7582	2	Washer-Differential				
10	99-7583	2	Washer-Differential				
10	99-7584	2	Washer-Differential				
11	99-7588	1	Pin-Spring				
12	99-7562	2	Bearing-Ball				
13	99-7585	2	Shim 0.1				
13	99-7586	2	Shim 0.2				
13	99-7587	2	Shim 0.4				



Axle Support Assembly

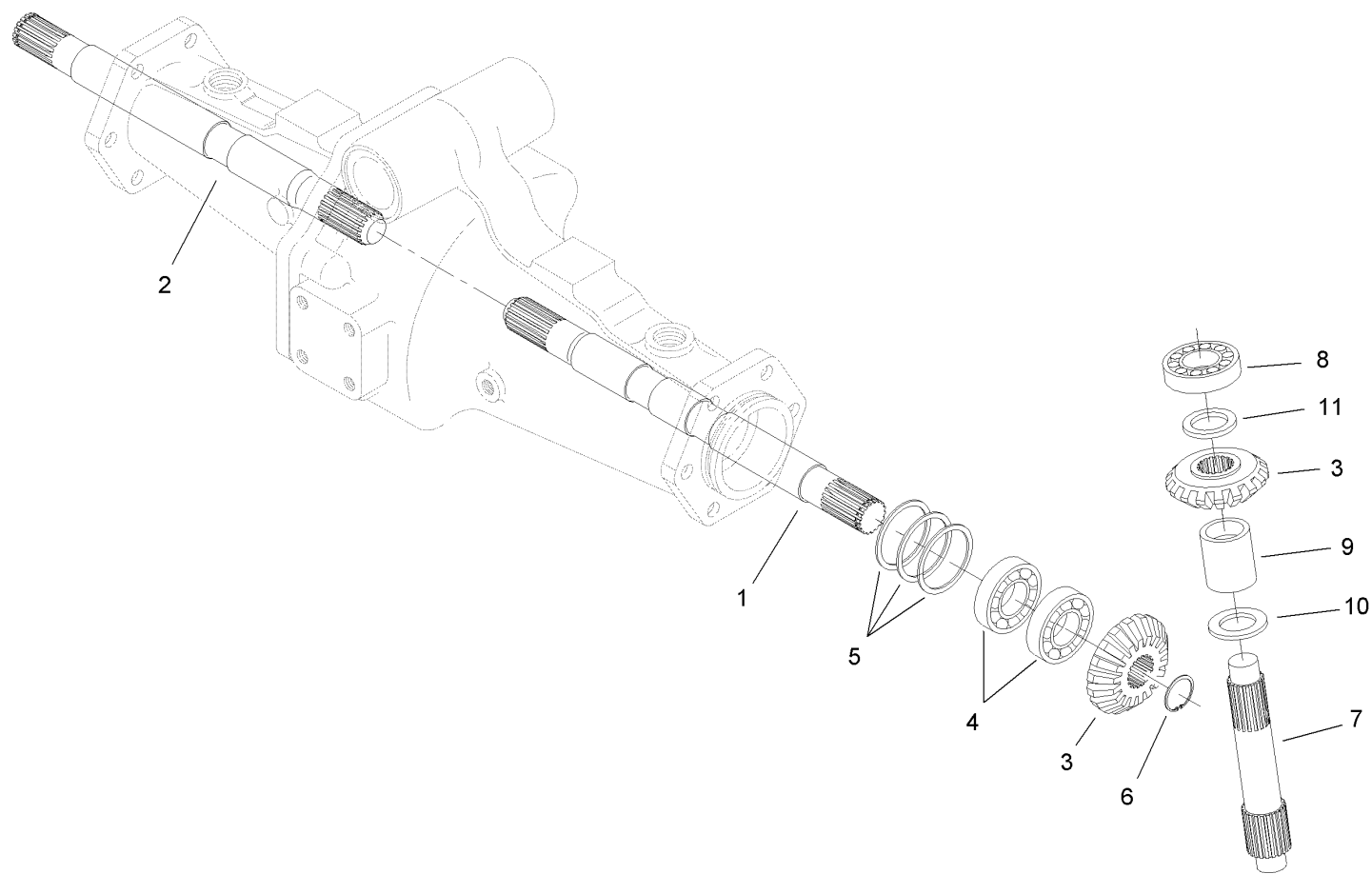
Rear Axle Assembly No. 110-4800

Ref	Part No.	Qty.	Description
1	95-7508	1	Support-Axle
2	95-7506	1	Support-Axle
3	106-1067	1	O-Ring
4	95-7537	2	Bushing-Flanged
5	99-7589	2	Plug
6	99-7590	2	Washer-Seal
7	99-7591	1	Oil Plug ASM
8	99-7592	8	Bolt
9	99-7593	2	O-Ring
10	104-8643	1	Plug
11	104-8644	1	O-Ring
12	104-2377	1	Extension-Vent



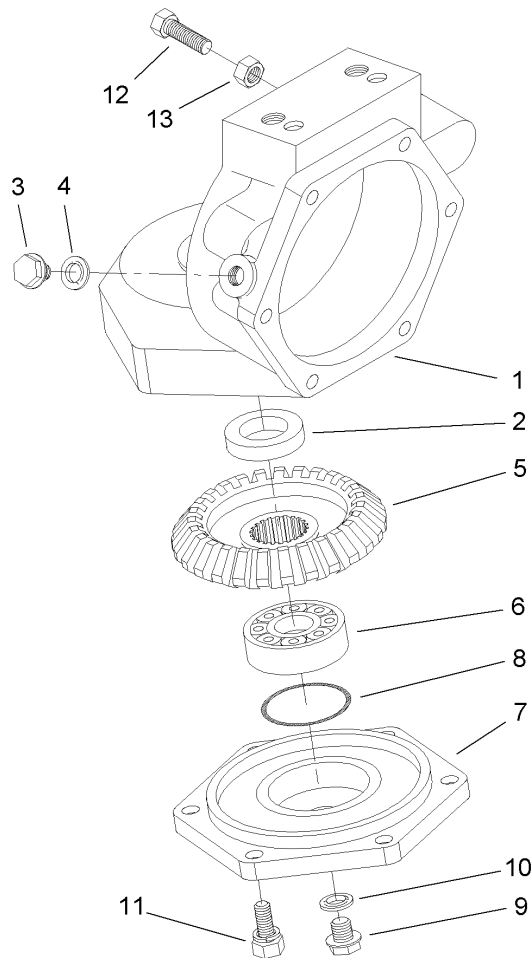
Bevel Gear Case Assembly
Rear Axle Assembly No. 110-4800

Ref	Part No.	Qty.	Description				
1	106-1099	2	Case-Gear, Bevel				
2	99-7594	2	Seal-Oil				
3	99-7595	2	Bearing-Needle				
4	104-2372	2	O-Ring				
5	104-2373	2	Knuckle				
6	104-2374	8	Bolt				
7	100-3746	1	RH Axle Case Support ASM				
7:2	99-7529	1	Bushing				
7:3	99-7528	1	Nipple-Grease				
8	100-3748	1	LH Axle Case Support ASM				
8:2	99-7529	1	Bushing				
8:3	99-7528	1	Nipple-Grease				
10	95-7547	2	Shim 0.1				
10	95-7548	2	Shim 0.2				
10	95-7549	2	Shim 0.3				
11	99-7597	4	Pin-Dowel				
12	99-7598	4	Bolt				
13	100-3736	8	Bolt				
14	100-3737	4	Stud				
15	99-7526	4	Nut				
16	99-7527	12	Washer-Spring				
18	99-7565	2	Spacer				



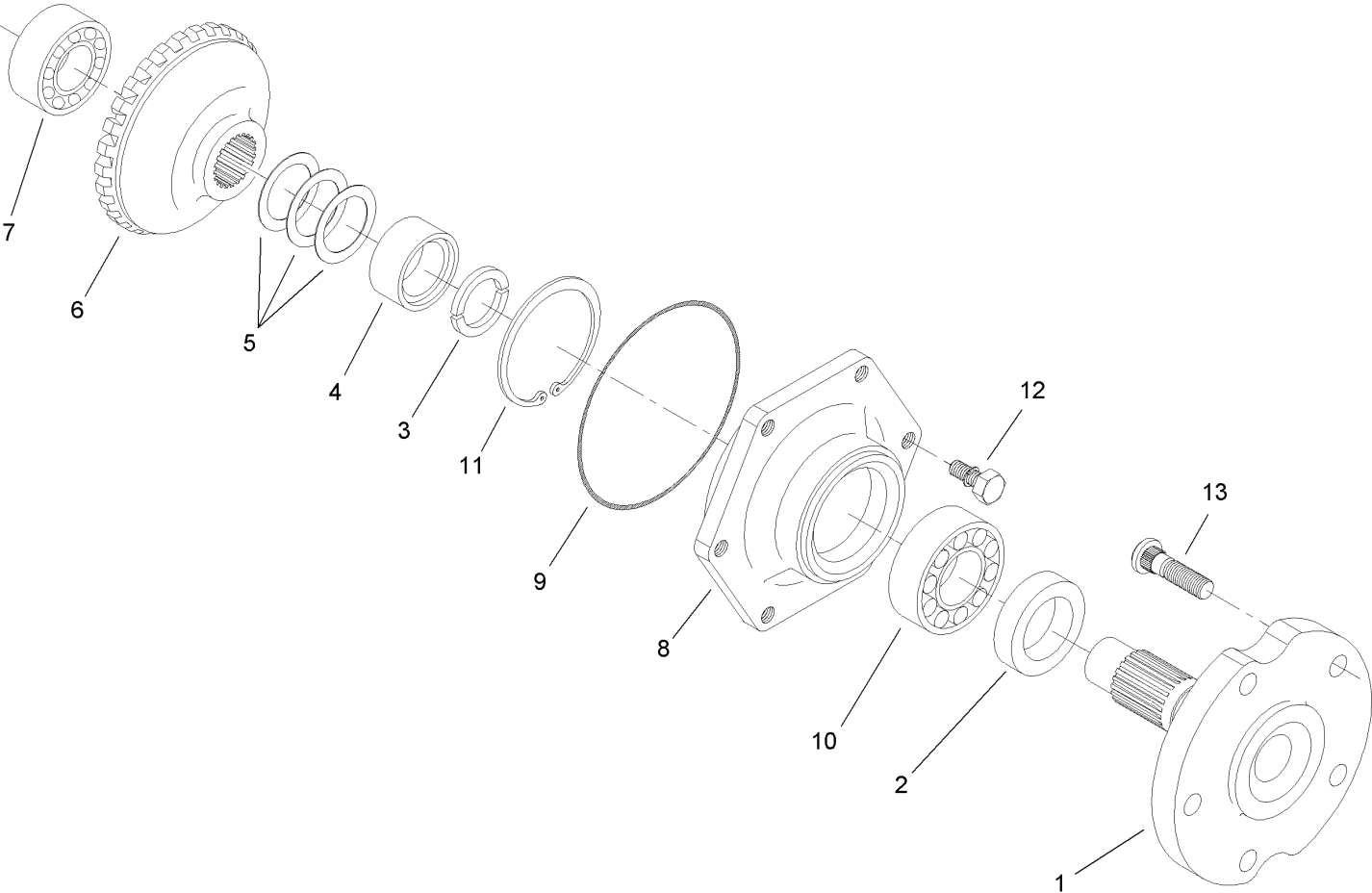
Bevel Gear Shaft Assembly
Rear Axle Assembly No. 110-4800

Ref	Part No.	Qty.	Description				
1	99-7509	1	Shaft-Differential, LH Gear				
2	99-7512	1	Shaft-Differential, RH Gear				
3	95-7518	4	Gear-Bevel, 18 Tooth				
4	99-7530	4	Bearing-Ball				
5	99-7552	2	Shim 0.1				
5	99-7553	2	Shim 0.2				
5	99-7554	2	Shim 0.5				
6	99-7531	2	Clip				
7	106-1101	2	Shaft-Gear, Bevel				
8	99-7532	2	Bearing-Roller, Taper				
9	95-7543	2	Spacer				
10	99-7533	2	Collar-Thrust				
11	99-7558	2	Collar				



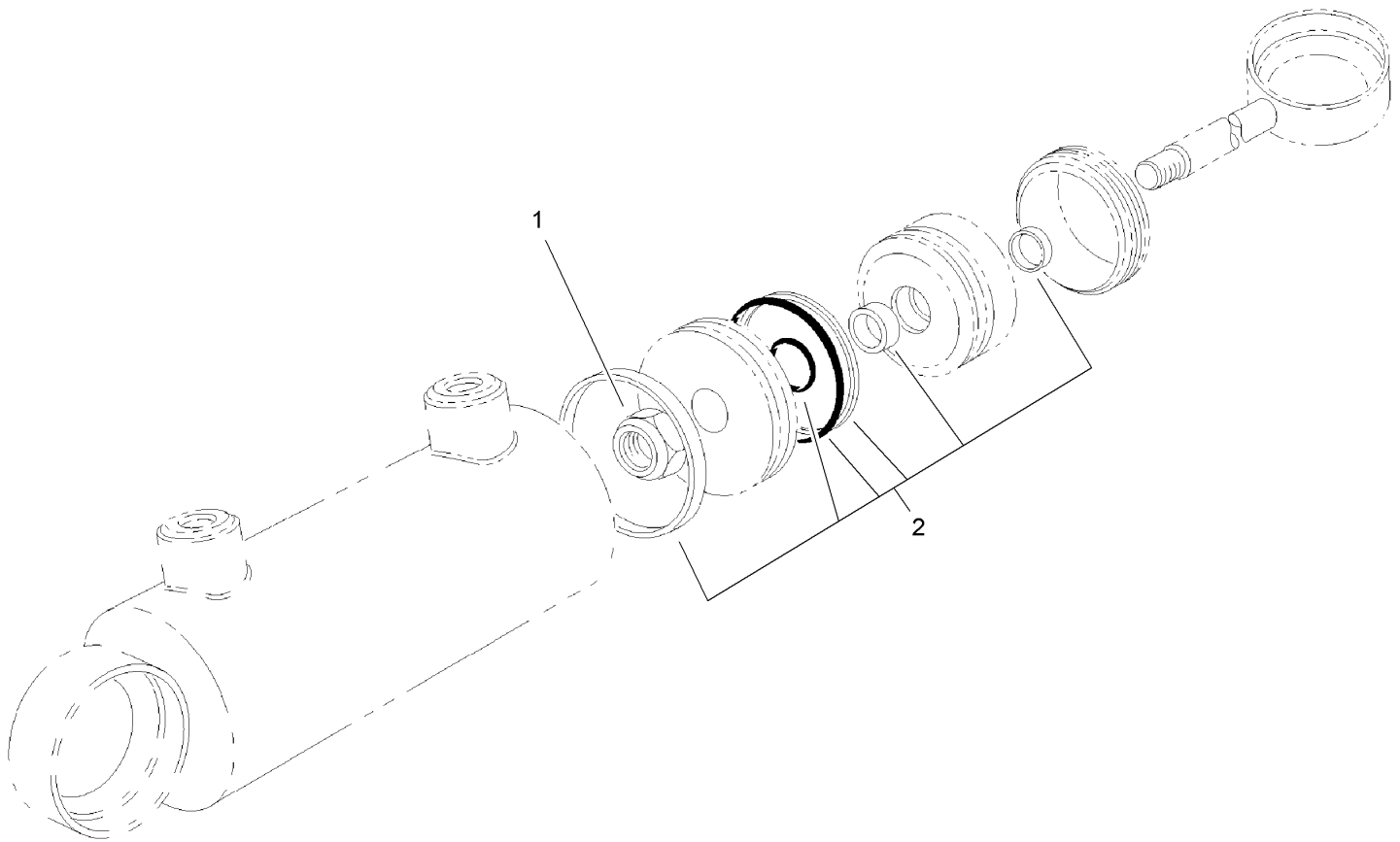
Axle Case Assembly
Rear Axle Assembly No. 110-4800

Ref	Part No.	Qty.	Description				
1	106-1100	2	Case-Axle				
2	99-7594	2	Seal-Oil				
3	99-7535	2	Plug				
4	99-7536	2	Washer-Seal				
5	95-7528	2	Gear-Bevel, 27 Tooth				
6	99-7532	2	Bearing-Roller, Taper				
7	95-7526	2	Cover-Axle				
8	106-1072	2	O-Ring				
9	99-7589	2	Plug				
10	99-7590	2	Washer-Seal				
11	99-7596	12	Bolt				
12	106-1102	2	Bolt-Stop				
13	106-1103	2	Nut				



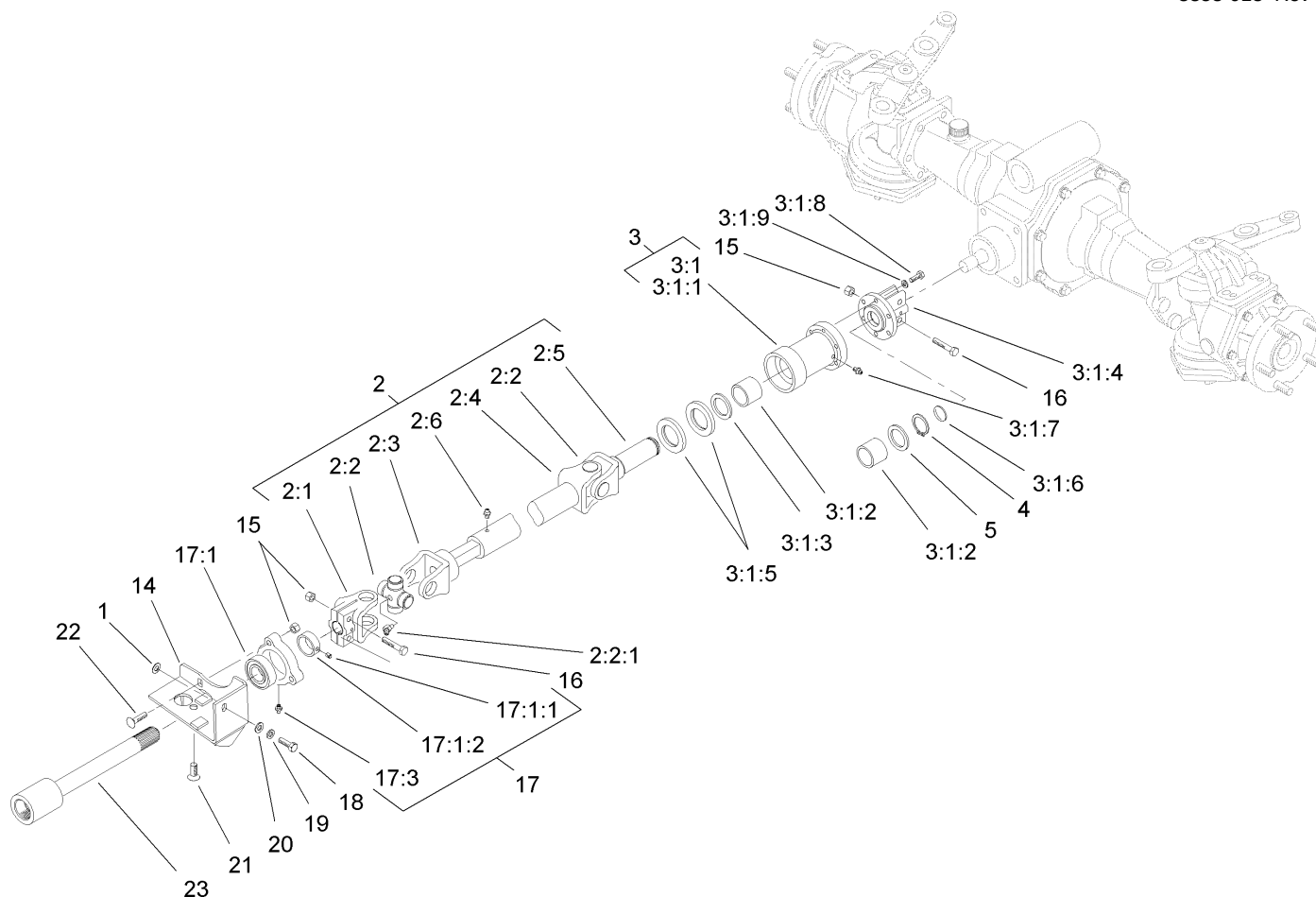
Axle Assembly
Rear Axle Assembly No. 110-4800

Ref	Part No.	Qty.	Description				
1	95-7522	2	Axle				
2	99-7564	2	Seal-Oil				
3	95-7544	4	Clip				
4	95-7523	2	Spacer				
5	99-7555	2	Shim 0.3				
5	99-7556	2	Shim 0.2				
5	99-7557	2	Shim 0.5				
6	95-7525	2	Gear-Bevel, 27 Tooth				
7	99-7534	2	Bearing-Ball				
8	95-7521	2	Cover-Axle				
9	106-1071	2	O-Ring				
10	99-7561	2	Bearing-Ball				
11	99-7539	2	Clip				
12	99-7596	12	Bolt				
13	99-7563	10	Stud				



Hydraulic Cylinder Assembly No. 98-8163

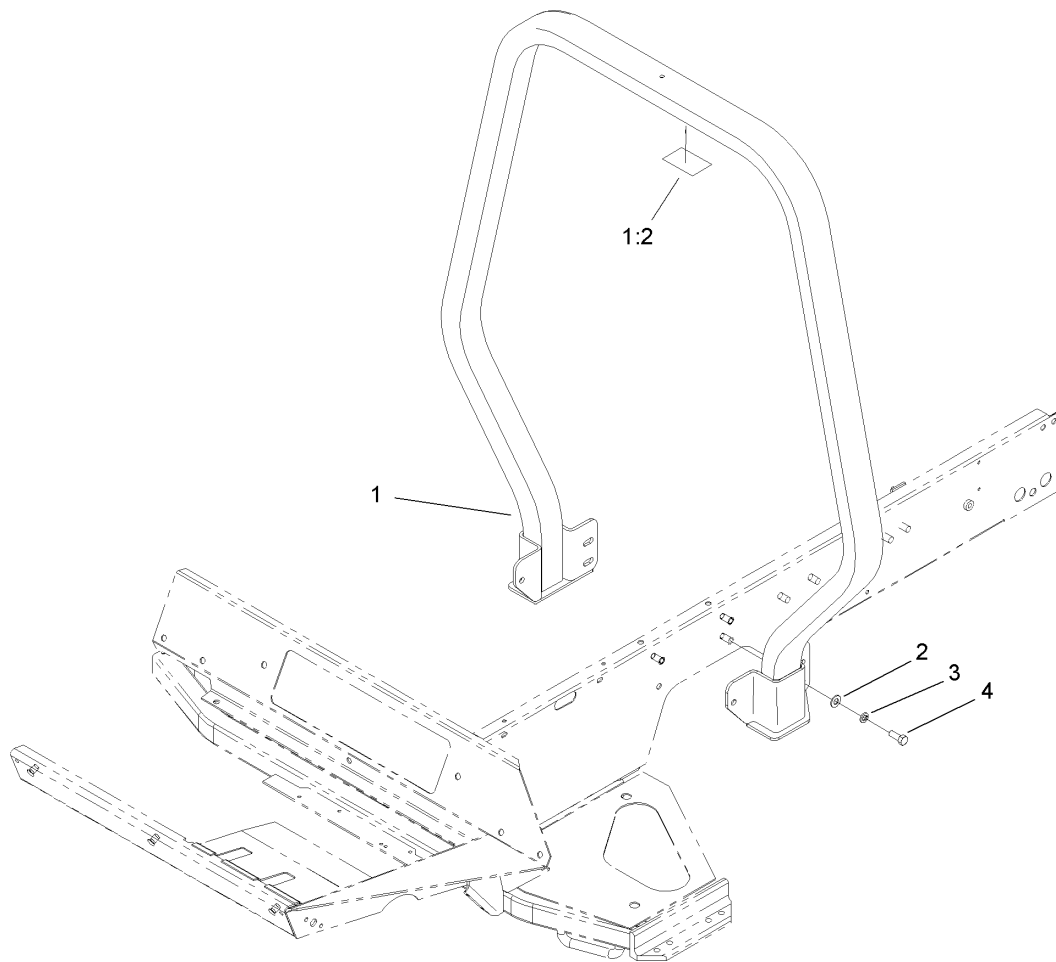
Ref	Part No.	Qty.	Description
1	32152-10	1	Locknut
2	100-8022	1	Seal Repair Kit



4 Wheel Drive Shaft Assembly

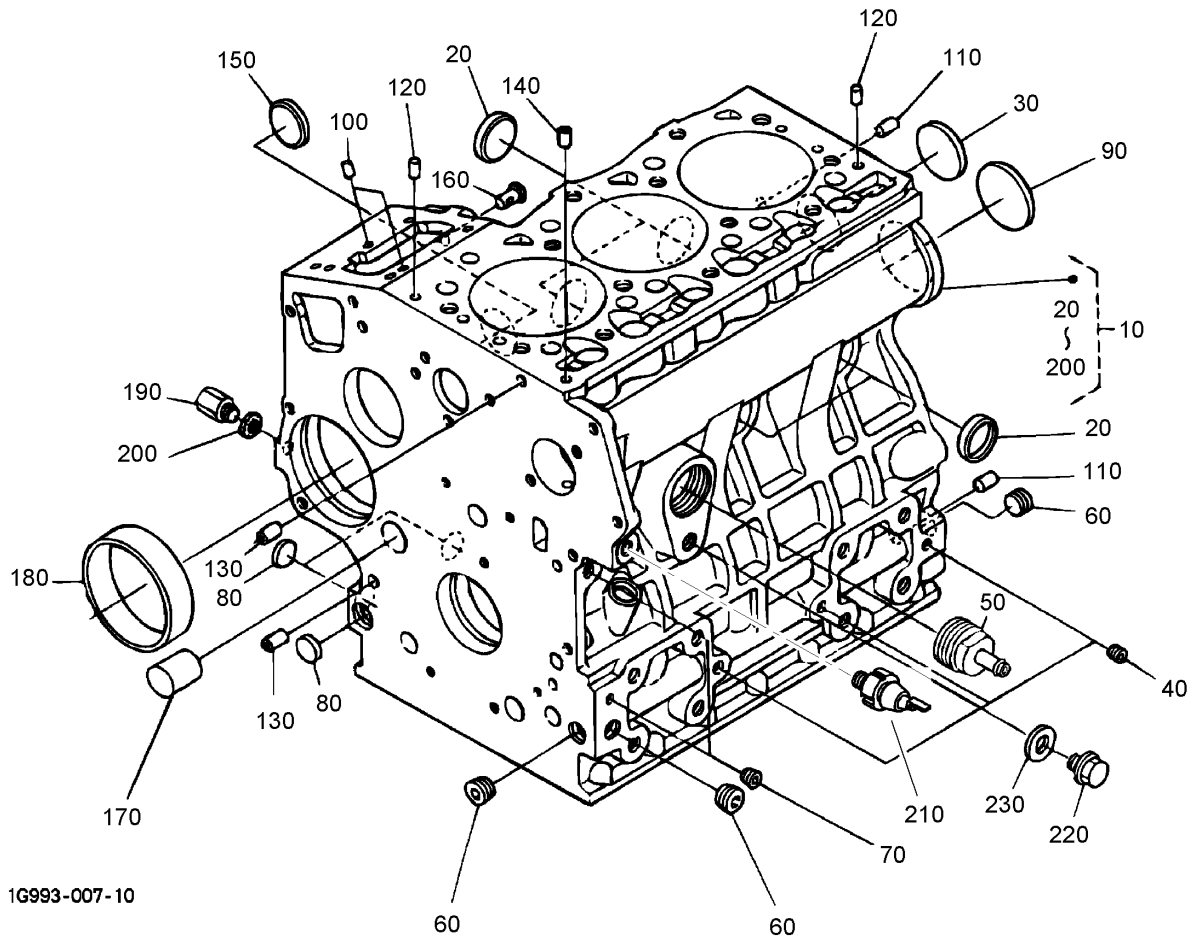
Ref	Part No.	Qty.	Description
1	83-7470	2	Shim
2	99-6976	1	Driveshaft
2:1	54-9090	1	Yoke-End
2:2	54-9180	2	U-Joint Kit
2:2:1	62-3820	1	Fitting-Grease
2:3	104-1693	1	Yoke And Shaft ASM
2:4	83-5260	1	Tube-Yoke, Slip
2:5	72-3440	1	Shaft-Yoke
2:6	302-56	1	Fitting-Grease
2:3		1	Clutch Housing ASM
2:3:1		1	Housing-Clutch
3:1:1	71-4570-03	1	Housing-Clutch, Roller
3:1:2	71-4580	2	Bearing
3:1:3	71-4590	1	Washer-Thrust
3:1:4	76-4690-03	1	Coupling-Axle
3:1:5	253-155	2	Seal-Oil
3:1:6	284-3	1	Plug
3:1:7	302-5	1	Fitting-Grease
3:1:8	3274-8	6	Screw-HSH
3:1:9	3253-3	6	Washer-Lock
4	32151-87	1	Ring-Retaining
5	71-4590	2	Washer-Thrust
14	83-4970-03	1	Bracket-Bearing
15	3296-29	7	Nut-Lock, NI

Ref	Part No.	Qty.	Description
16	322-8	4	Screw-HH
17	76-2460	1	Bearing ASM
17:1	94-3405	1	Bearing-Ball
17:1:1	3245-35	1	Screw-Set
17:1:2	251-77	1	Collar-Lock, Bearing
17:3	302-5	1	Fitting-Grease
18	48-9460	1	Screw-HH
19	42-9850	1	Washer-Lock, Spring
20	48-8030	1	Washer
21	3274-34	1	Screw-HSFH
22	3230-3	3	Screw-CARR
23	83-4900-03	1	Shaft-Traction



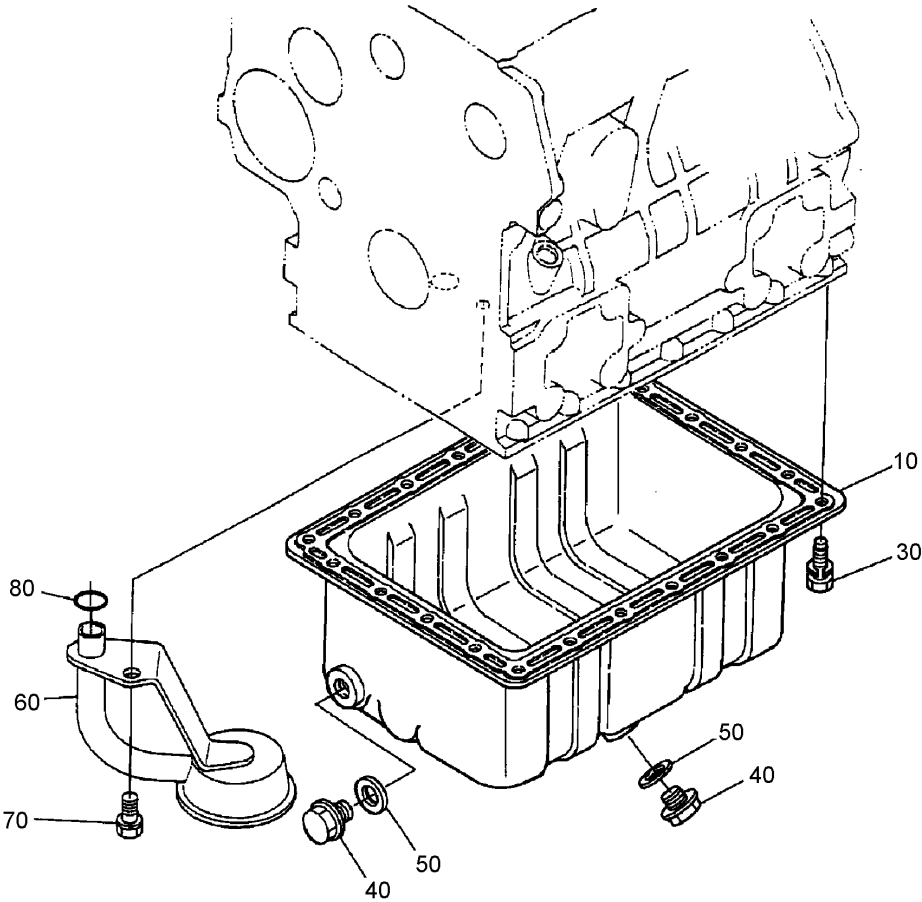
Roll-Over-Protection-System Assembly

Ref	Part No.	Qty.	Description
1	108-4444	1	ROPS ASM
1:2	108-4443	1	Decal-ROPS
2	3256-26	6	Washer-Flat
3	3253-7	6	Washer-Lock
4	325-5	6	Screw-HH



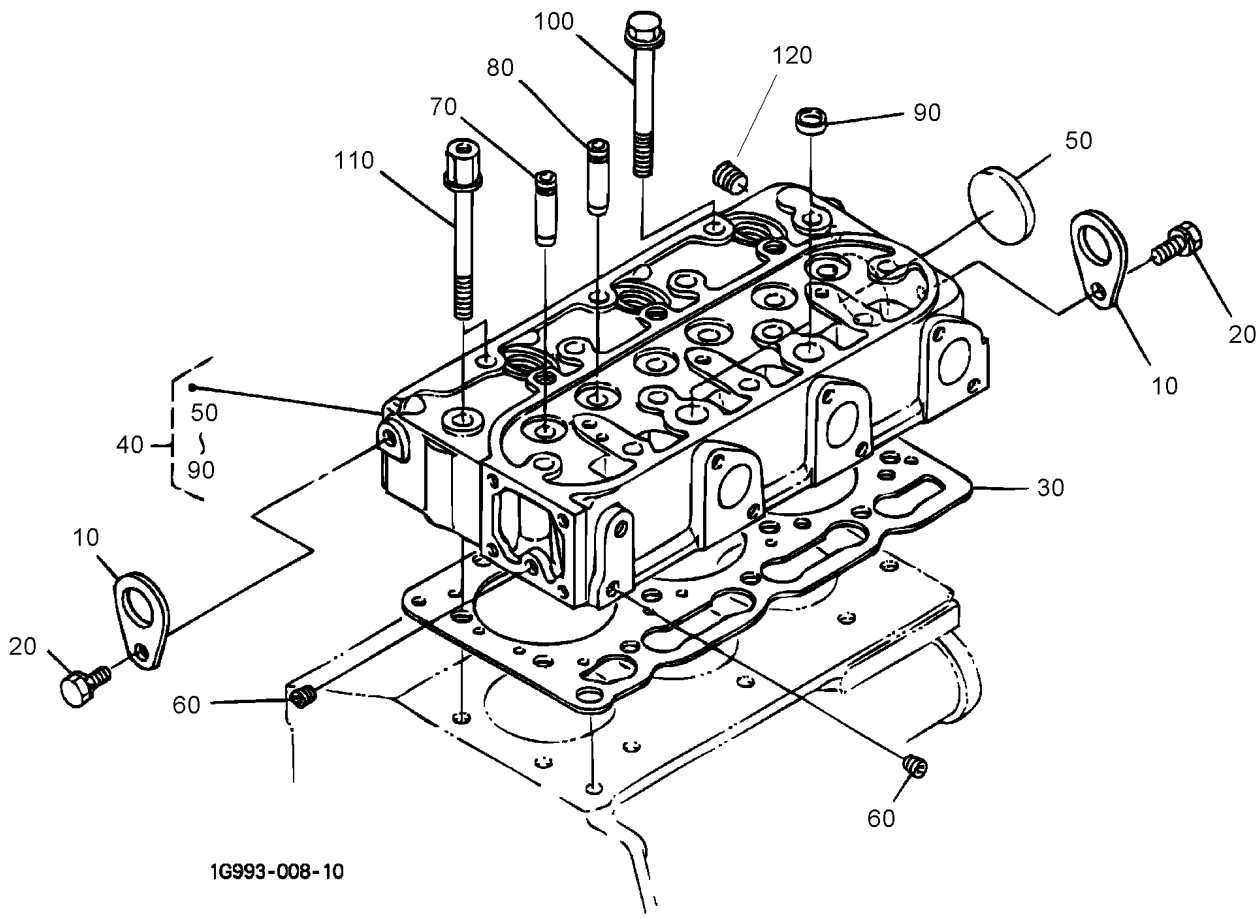
Crankcase Assembly

Ref	Part No.	Qty.	Description				
10	107-7824	1	Crankcase ASM				
20	98-9398	4	Cap-Sealing				
30	98-7539	1	Cap-Sealing				
40	98-7540	3	Plug				
50	99-8347	1	Joint-Pipe, Drain				
60	98-9597	3	Plug				
70	98-7487	2	Plug				
80	98-7489	3	Plug				
90	98-9668	1	Plug				
100	98-9375	2	Pin-Straight				
110	98-9377	2	Pin-Straight				
120	105-3795	2	Pin-Straight				
130	98-9387	2	Pin-Pipe				
140	98-9539	1	Pin-Pipe				
150	98-9599	1	Plug				
160	98-9630	1	Pin-Spring, Start				
170	98-9675	1	Plug				
180	98-9656	1	Bushing-Governor, Gear				
190	98-7507	1	Plug				
200	98-7428	1	Gasket				
210	98-9416	1	Switch-Oil				
220	99-3447	1	Plug				
230	106-7056	1	Gasket				



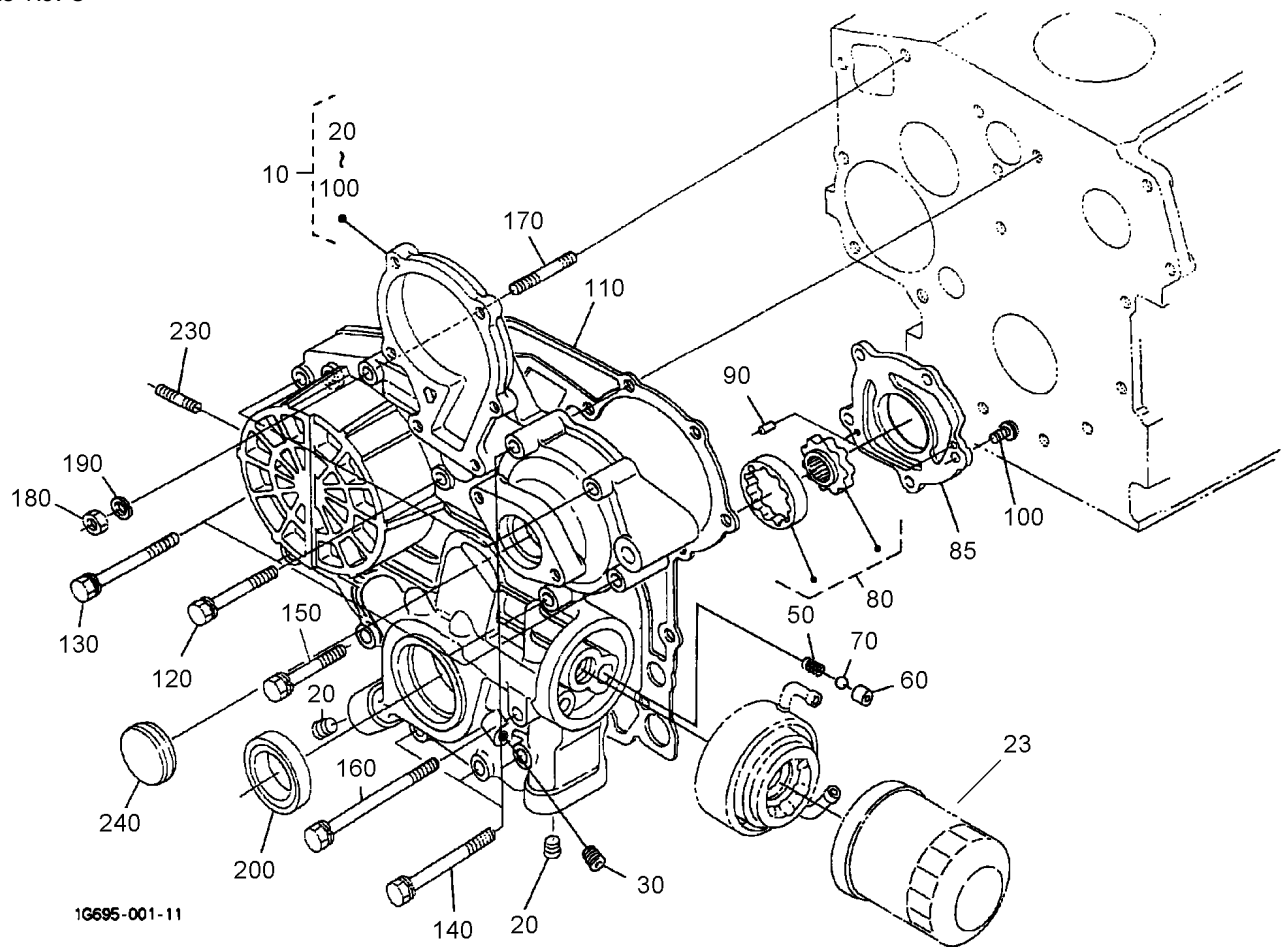
Oil Pan Assembly

Ref	Part No.	Qty.	Description				
10	98-9685	1	Drain-Oil				
30	107-9065	22	Bolt				
40	108-6572	2	Plug-Drain				
50	98-7524	2	Gasket				
60	108-1401	1	Filter-Oil				
70	98-7526	1	Bolt				
80	105-3776	1	O-Ring				



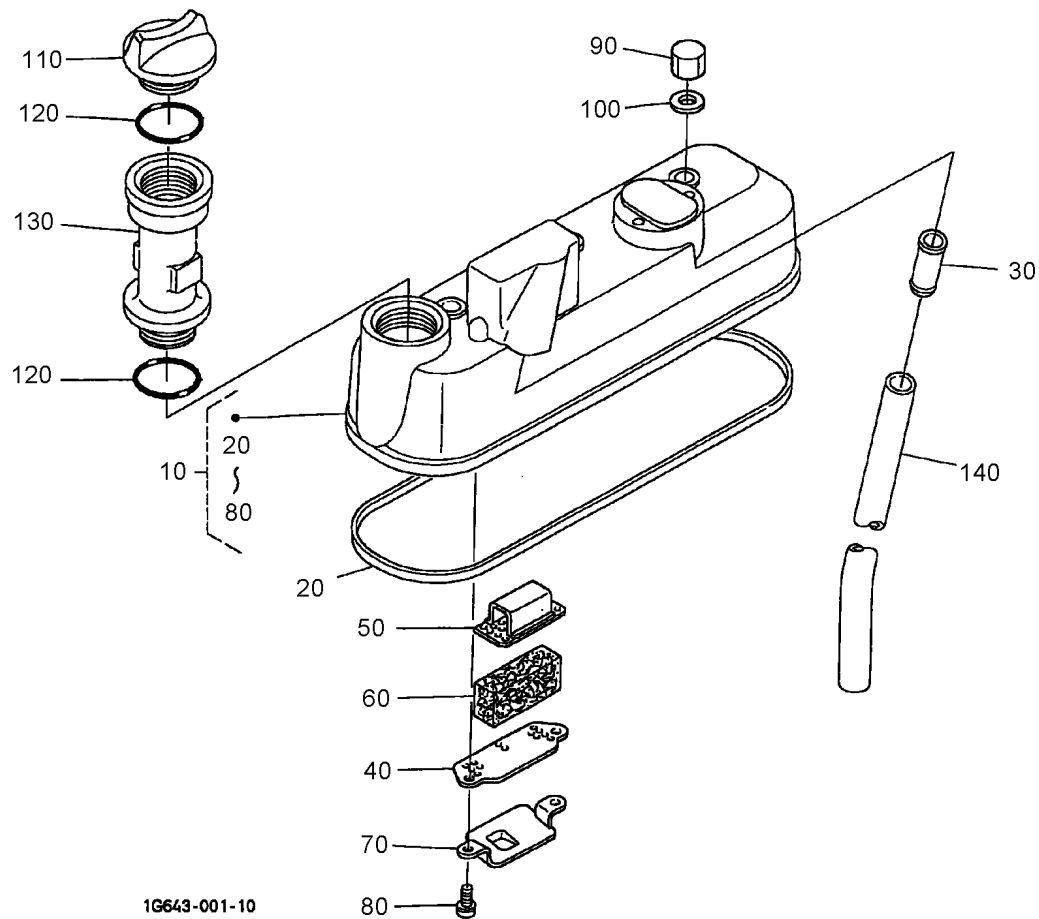
Cylinder Head Assembly

Ref	Part No.	Qty.	Description				
10	98-7531	2	Hook-Engine				
20	100-9195	2	Bolt				
30	105-3780	1	Gasket-Head, Cylinder				
40	107-7823	1	Cylinder Head ASM				
50	98-9395	1	Cap-Sealing				
60	98-7540	2	Plug				
70	107-9066	3	Guide-Valve, Inlet				
80	107-9067	3	Guide-Valve, Exhaust				
90	98-9389	2	Cap-Sealing				
100	98-9479	12	Bolt-Head, Cylinder				
110	98-9647	2	Bolt-Head, Cylinder				
120	98-9444	1	Plug				



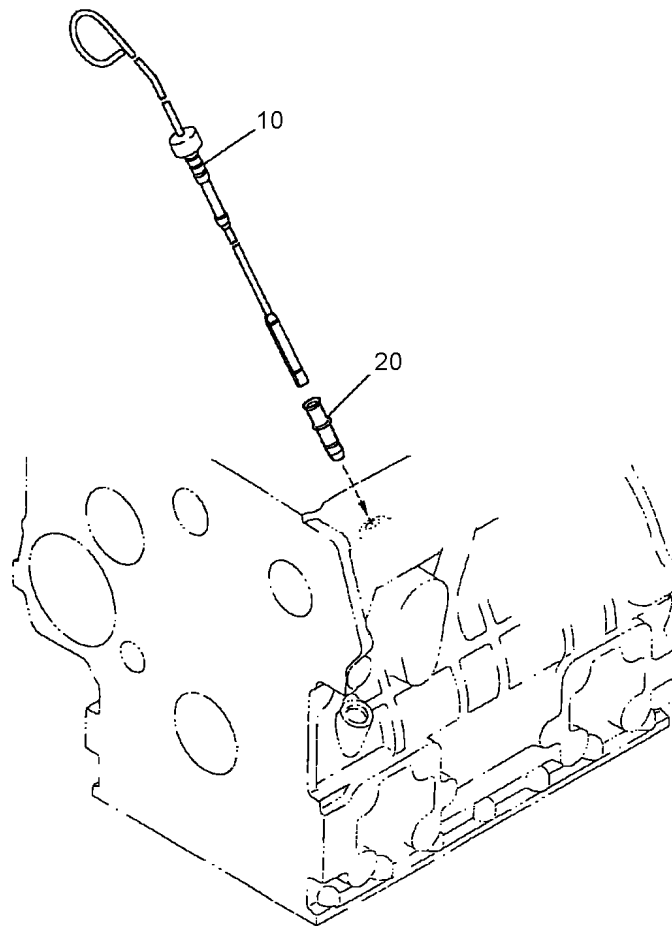
Gear Case Assembly

Ref	Part No.	Qty.	Description				
10	108-1402	1	Gear Case ASM				
20	98-9598	2	Plug				
23	104-5167	1	Filter-Oil				
30	98-7487	1	Plug				
50	98-9544	1	Spring				
60	98-9543	1	Seat-Valve				
70	98-9380	1	Ball				
80	98-9540	1	Oil Pump Rotor ASM				
85	107-9069	1	Cover-Pump, Oil				
90	107-9072	2	Pin-Straight				
100	107-9071	5	Screw				
110	98-9633	1	Gasket-Case, Gear				
120	107-9073	3	Bolt				
130	105-3797	4	Bolt				
140	98-9356	4	Bolt				
150	107-9074	1	Bolt				
160	98-9586	1	Bolt				
170	105-3709	1	Stud				
180	98-7572	1	Nut				
190	98-7699	1	Washer-Spring				
200	98-9482	1	Seal-Oil				
230	105-3710	2	Stud				
240	98-9641	1	Cover				



Head Cover Assembly

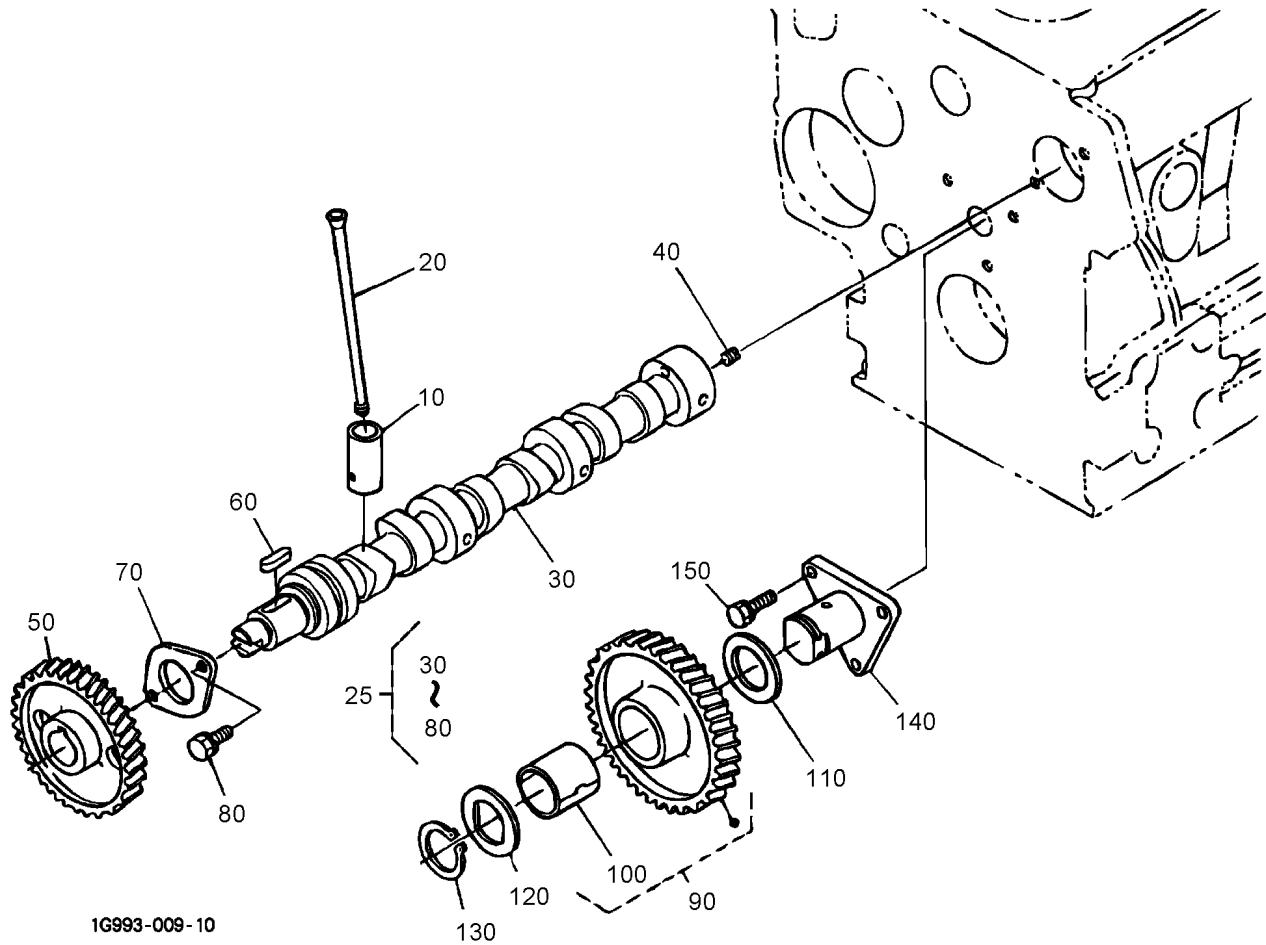
Ref	Part No.	Qty.	Description				
10	98-9614	1	Cylinder Head Cover ASM				
20	98-9615	1	Gasket-Cover, Head				
30	98-9492	1	Joint-Pipe, Breather				
40	98-9488	1	Plate-Element, Breather				
50	98-9489	1	Plate-Element, Breather				
60	98-9493	1	Element-Breather				
70	98-9490	1	Shield-Oil, Breather				
80	98-9364	2	Screw (W/Washer)				
90	98-9455	3	Nut-Cap				
100	98-9454	3	Gasket				
110	107-9075	1	Plug-Filler, Oil				
120	99-3446	1	O-Ring				
130	99-8349	1	Extension-Fill, Oil				
140	98-9491	1	Pipe-Breather				



1G643-005-10

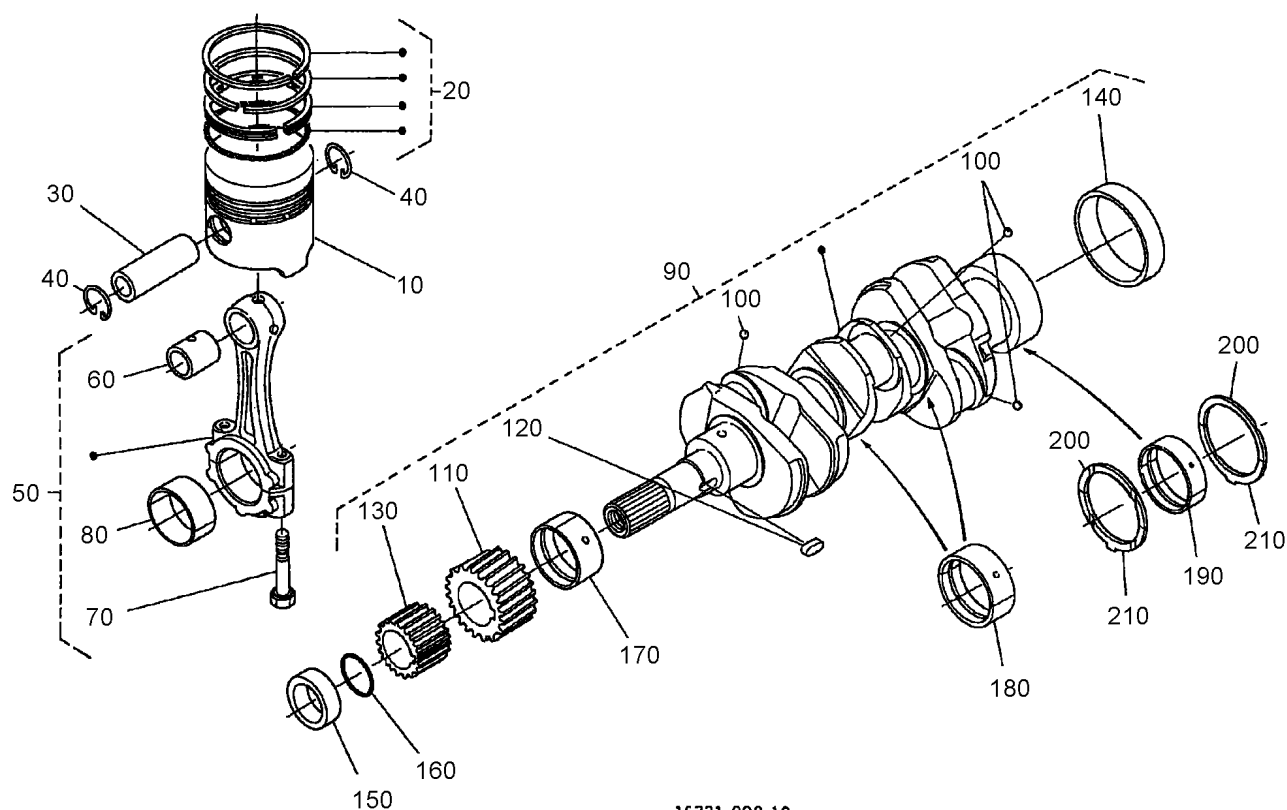
Dipstick and Guide Assembly

Ref	Part No.	Qty.	Description
10	104-9348	1	Gauge-Oil
20	105-3713	1	Guide-Gauge, Oil



Camshaft and Idle Gear Shaft Assembly

Ref	Part No.	Qty.	Description				
10	98-9616	6	Tappet				
20	98-9509	6	Rod-Push				
25	99-8362	1	Camshaft ASM				
30	108-1403	1	Camshaft				
40	98-7449	1	Screw-Set				
50	98-9512	1	Gear-Cam				
60	98-9378	1	Key-Feather				
70	98-9510	1	Stopper-Camshaft				
80	98-7692	2	Bolt				
90	98-9649	1	Idle Gear ASM				
100	98-9650	1	Bushing-Gear, Idle				
110	98-9535	1	Collar-Gear, Idle				
120	98-9536	1	Collar-Gear, Idle				
130	98-9534	1	Clip-Circular, Idle Gear				
140	98-9533	1	Shaft-Gear, Idle				
150	98-7692	3	Bolt				

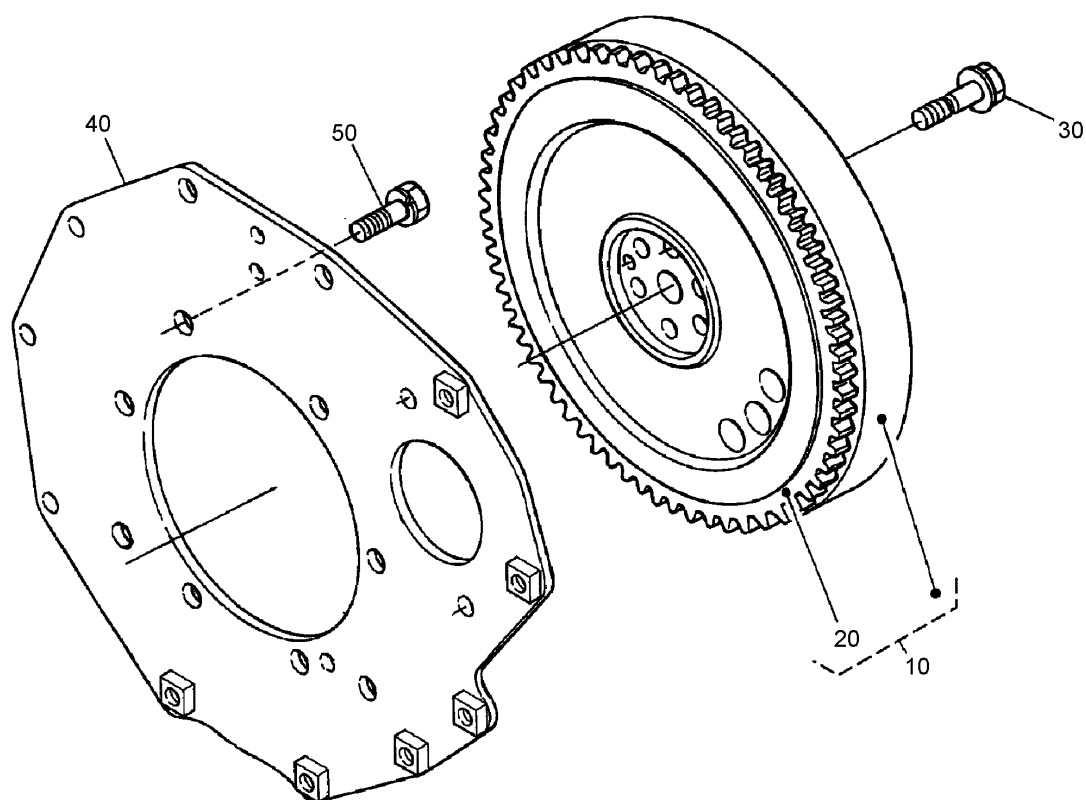


16221-009-10

Piston and Crankshaft Assembly

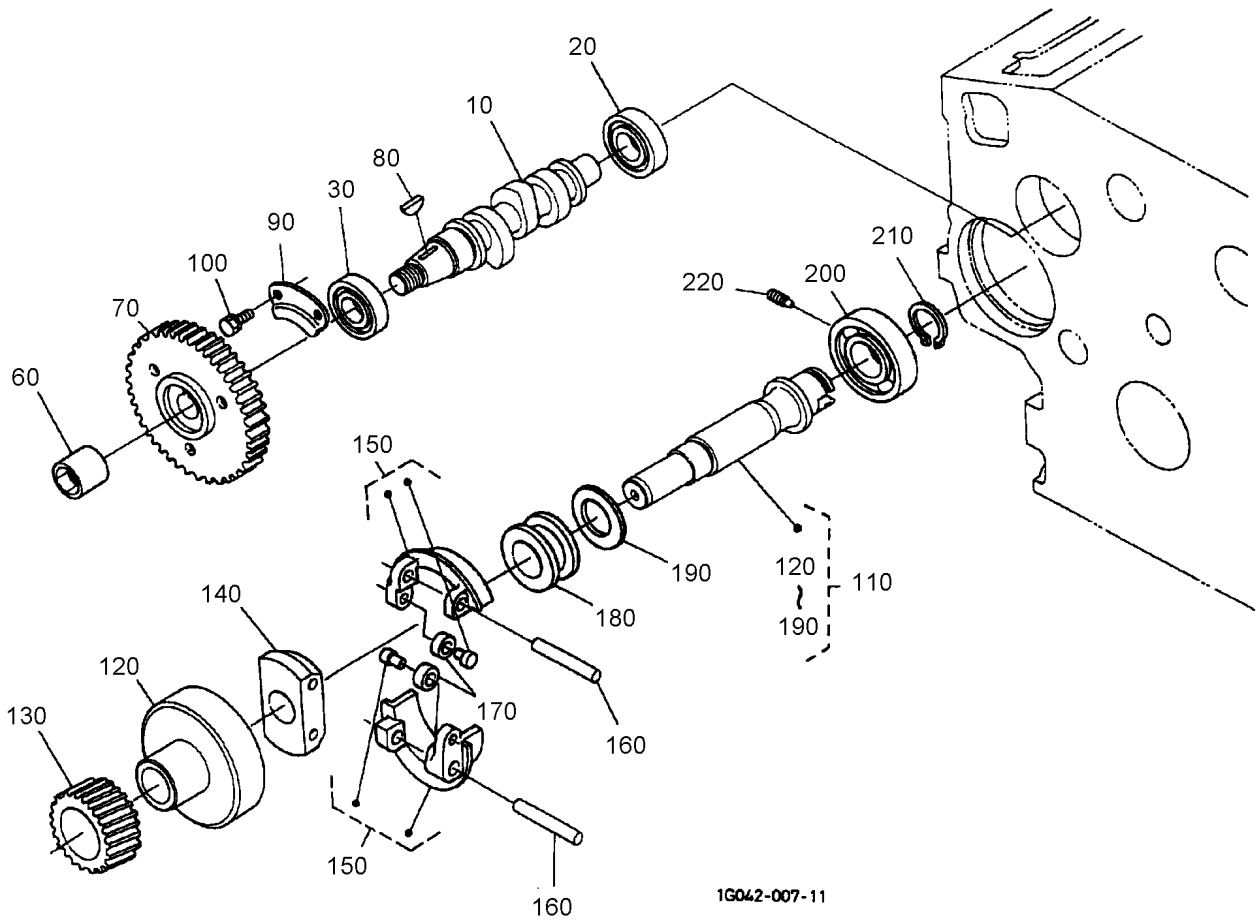
Ref	Part No.	Qty.	Description
10	98-9550	3	Piston (STD)
10	108-1417	3	Piston, 0.5Mm
20	108-1404	3	Piston Ring ASM (0.5Mm)
20	98-9551	3	Piston Ring ASM (STD)
30	98-9513	3	Pin-Piston
40	98-9514	6	Clip-Circular, Piston Pin
50	98-9552	3	Connecting Rod ASM
60	98-9515	3	Bushing-Pin, Piston
70	98-9517	6	Bolt-Rod, Connecting
80	108-1406	3	Metal-Crankpin, -0.4Mm
80	108-1405	3	Metal-Crankpin, -0.2Mm
80	98-9553	3	Bearing-Rod (STD)
90	98-9642	1	Crankshaft ASM
100	98-7473	3	Ball
110	98-9532	1	Gear-Crankshaft
120	98-9666	1	Key
130	98-9542	1	Gear-Drive, Oil Pump
140	98-9522	1	Sleeve-Crankshaft
150	98-9521	1	Collar-Crankshaft
160	105-3783	1	O-Ring
170	98-9554	1	*obs* Bearing-Main (STD)
170	108-1407	1	Metal-Crankpin, -0.2Mm
170	108-1408	1	Metal-Crankpin, -0.4Mm
180	98-9555	2	Bearing-Main (STD)

Ref	Part No.	Qty.	Description
180	108-1409	2	Metal-Crankpin, -0.2Mm
180	108-1410	2	Metal-Crankpin, -0.4Mm
190	98-9556	1	Bearing-Main (STD)
190	105-3719	1	Metal-Crankshaft (.2Mm)
190	105-3720	1	Metal-Crankshaft (.4Mm)
200	98-9413	2	Bearing-Thrust (STD)
200	98-9414	2	Bearing-Thrust (0.2Mm)
200	98-9415	2	Bearing-Thrust (0.4Mm)
210	98-9688	2	Bearing-Thrust (STD)
210	98-9689	2	Bearing-Thrust (0.2Mm)
210	98-9690	2	Bearing-Thrust (0.4Mm)



Flywheel Assembly

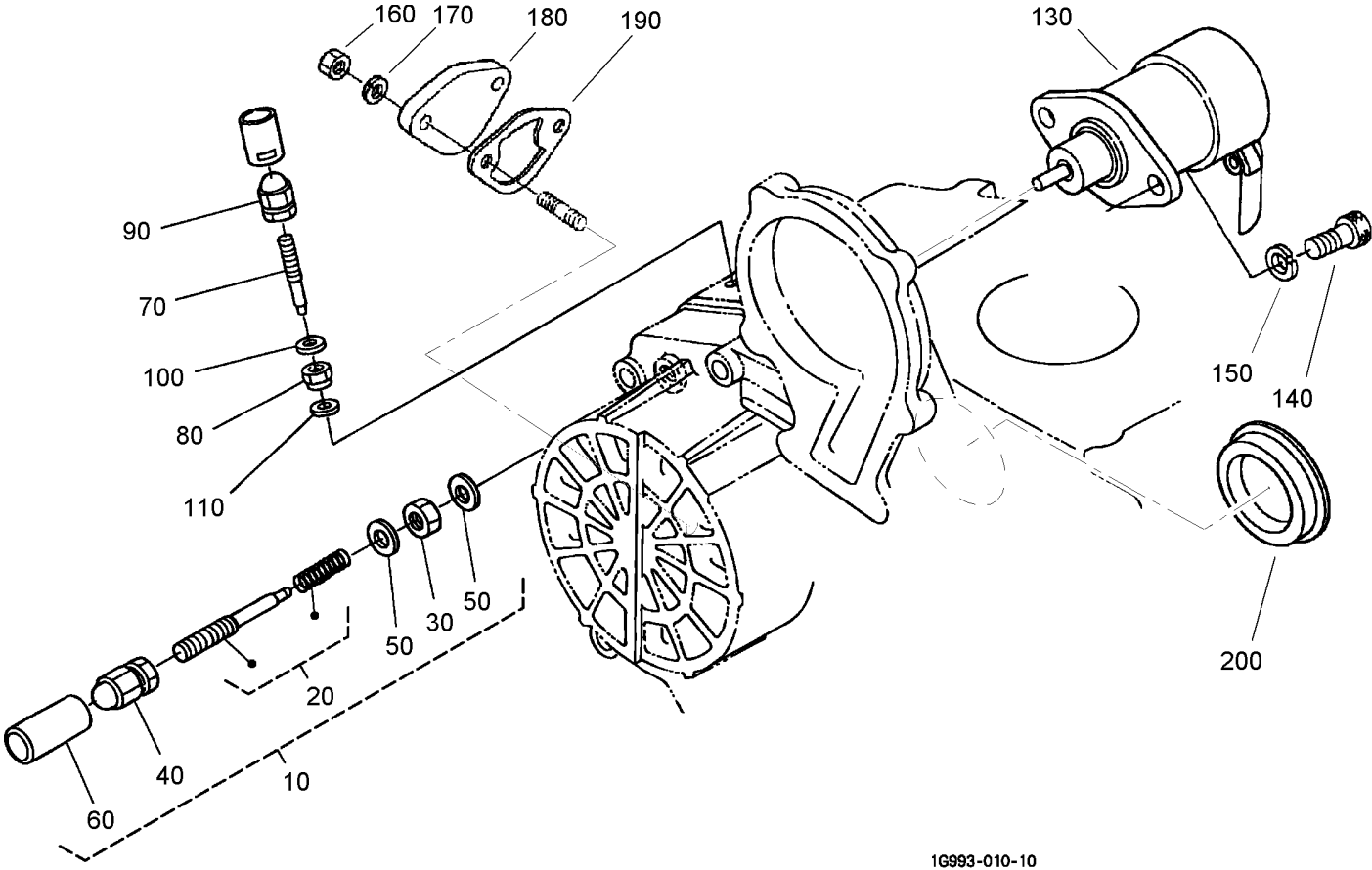
Ref	Part No.	Qty.	Description
10	105-3784	1	Flywheel ASM
20	105-3722	1	Gear-Ring
30	98-9537	6	Bolt-Flywheel
40	98-9486	1	Plate-End, Rear
50	98-9392	8	Bolt



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Fuel Camshaft and Governor Shaft Assembly

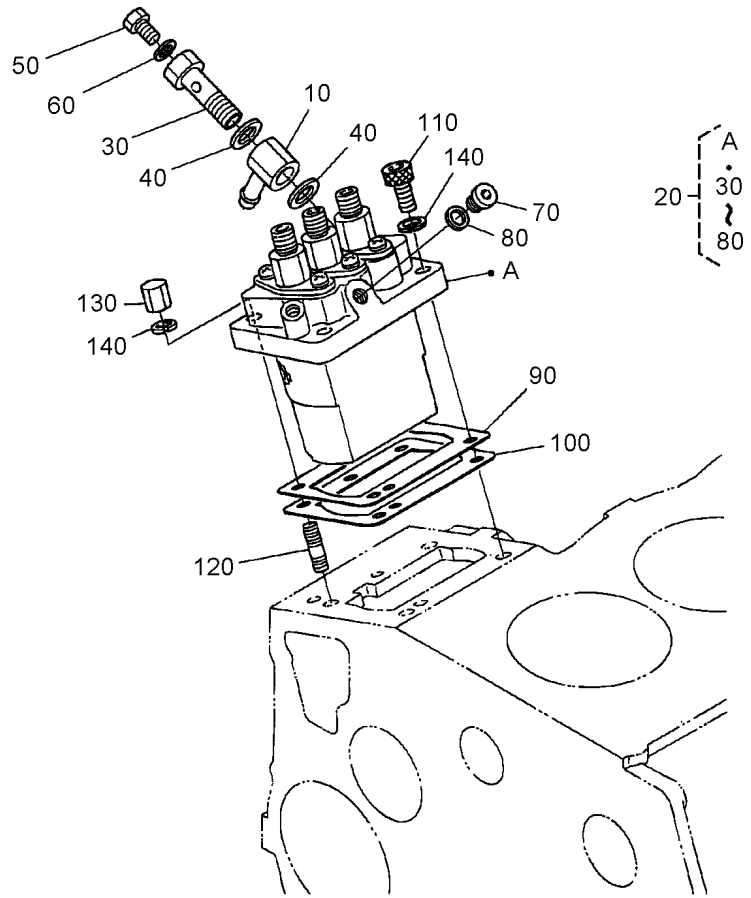
Ref	Part No.	Qty.	Description				
10	98-9459	1	Camshaft-Fuel				
20	107-9077	1	Bearing-Ball				
30	107-9078	1	Bearing-Ball				
60	98-9590	1	Nut-Cap				
70	98-9669	1	Gear-Pump, Injection				
80	98-9595	1	Key-Woodruff				
90	98-9511	1	Stopper-Fuel, Camshaft				
100	98-7692	2	Bolt				
110	98-9644	1	Governor Shaft ASM				
120	98-9562	1	Holder-Gear, Governor				
130	98-9673	1	Gear-Governor				
140	98-9561	1	Holder-Weight, Governor				
150	98-9559	2	Governor Weight ASM				
160	98-9560	2	Shaft-Weight, Governor				
170	98-9692	2	Roller				
180	98-9563	1	Sleeve-Governor				
190	98-9564	1	Washer-Thrust				
200	107-9079	1	Bearing-Ball				
210	98-9657	1	Clip-Circular, Governor Shaft				
220	98-9565	1	Screw-Set				



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Idle Apparatus Assembly

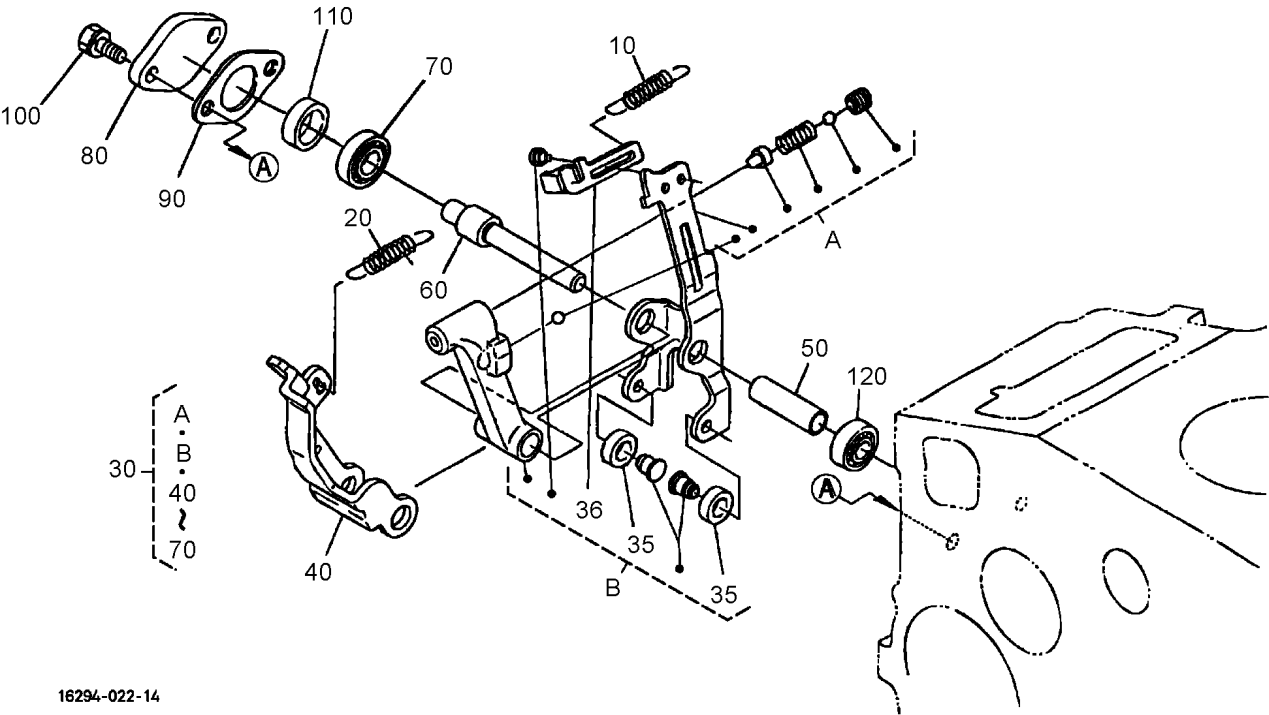
Ref	Part No.	Qty.	Description				
10	98-9678	1	Idle Apparatus ASM				
20	98-9679	1	Adjusting Bolt ASM				
30	98-9439	1	Nut				
40	99-8387	1	Nut-Cap				
50	98-7654	2	Gasket				
60	98-7656	1	Cap				
70	98-9557	1	Bolt-Adjusting				
80	99-3512	1	Nut				
90	99-8387	1	Nut-Cap				
100	98-7654	1	Gasket				
110	107-9081	1	Gasket				
130	104-5155	1	Solenoid-Stop				
140	105-3799	2	Bolt-HSH				
150	98-7699	2	Washer-Spring				
160	98-7572	2	Nut				
170	98-7699	2	Washer-Spring				
180	99-3514	1	Cover				
190	98-9636	1	Gasket-Pump, Fuel				
200	98-9640	1	Cover-Pump				



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Injection Pump Assembly

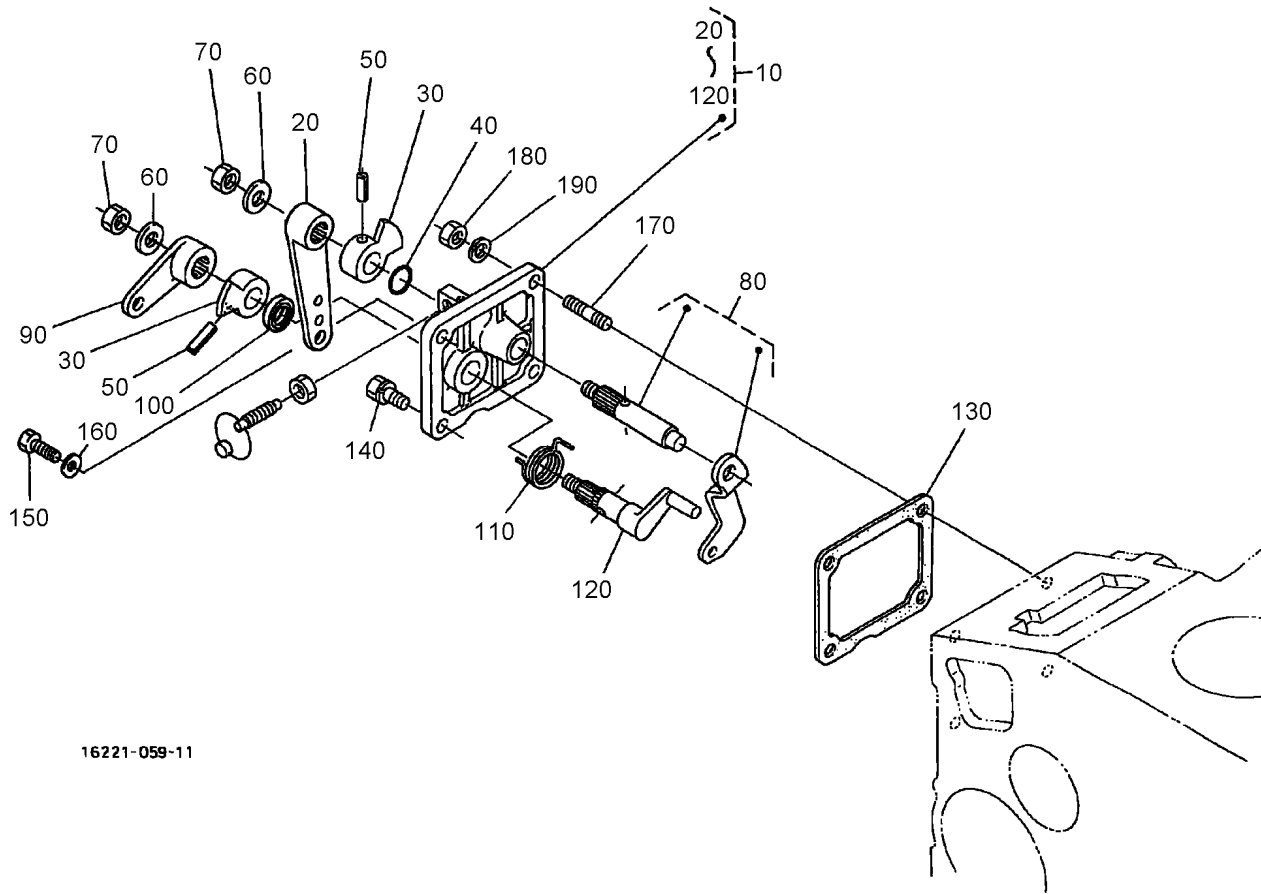
Ref	Part No.	Qty.	Description				
10	98-9596	1	Joint-Eye				
20	98-9643	1	Injection Pump ASM				
30	98-9464	1	Bolt-Joint				
40	98-9445	2	Gasket				
50	98-9430	1	Screw				
60	98-9446	1	Gasket				
70	98-9466	1	Plug				
80	98-9451	1	Gasket				
90	98-9457	1	Shim-Injection (0.25Mm)				
90	98-9456	1	Shim (0.2Mm)				
100	98-9458	1	Shim-Injection (0.30Mm)				
110	98-9361	2	Bolt-HSH				
120	98-9438	2	Stud				
130	98-9440	2	Nut-Cap				
140	98-7699	4	Washer-Spring				



16294-022-14

Governor Assembly

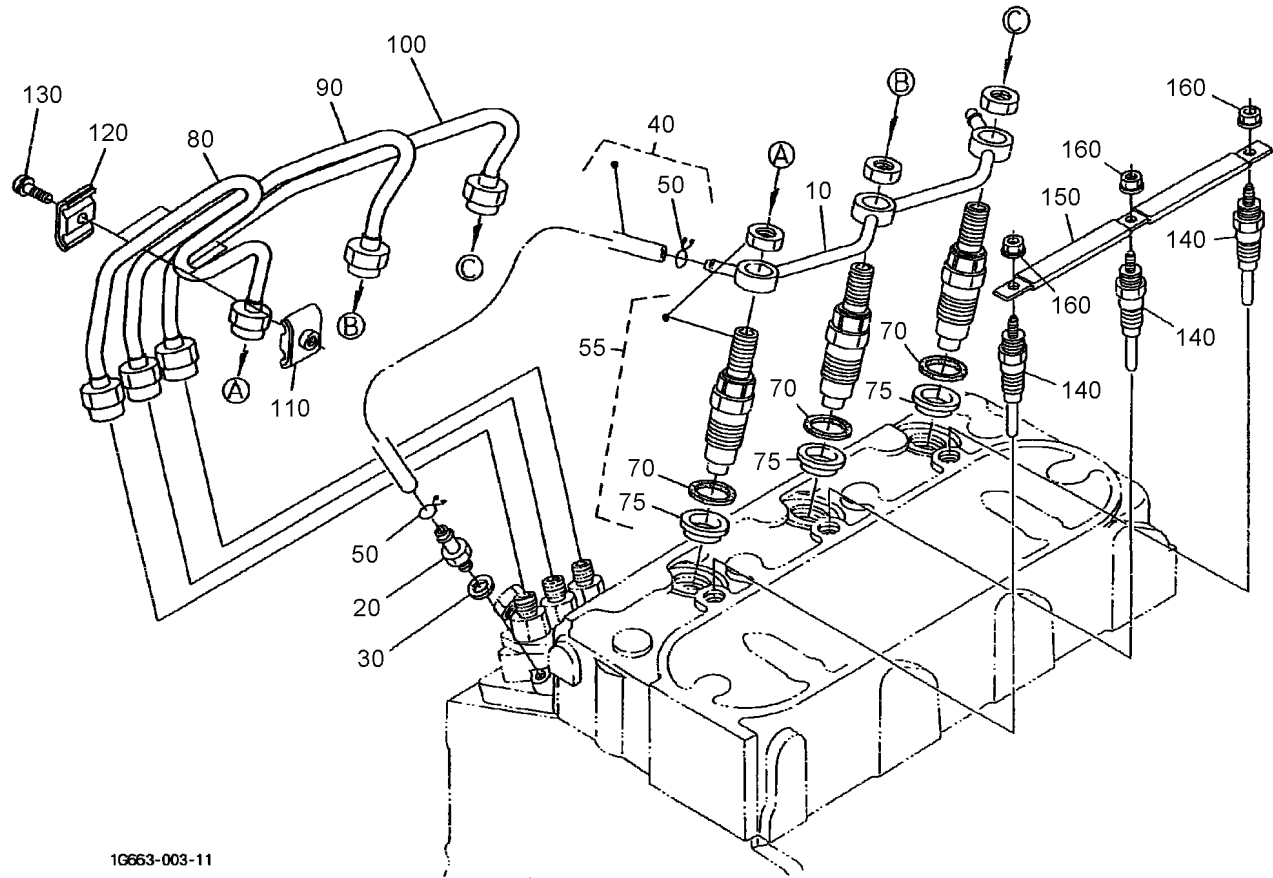
Ref	Part No.	Qty.	Description				
10	105-3786	1	Spring-Start				
20	98-9681	1	Spring-Governor				
30	107-9082	1	Fork Lever ASM				
35	98-9692	2	Roller				
36	107-9083	1	Lever-Thrust				
40	107-9084	1	Lever-Fork				
50	107-9085	1	Shaft-Lever, Fork				
60	107-9086	1	Shaft-Lever, Fork				
70	98-9570	1	Bearing-Miniaturize				
80	98-9569	1	Cover-Shaft, Fork Lever				
90	98-9682	1	Gasket				
100	98-9351	2	Bolt				
110	98-9567	1	Collar				
120	98-9571	1	Bearing-Miniaturize				



16221-059-11

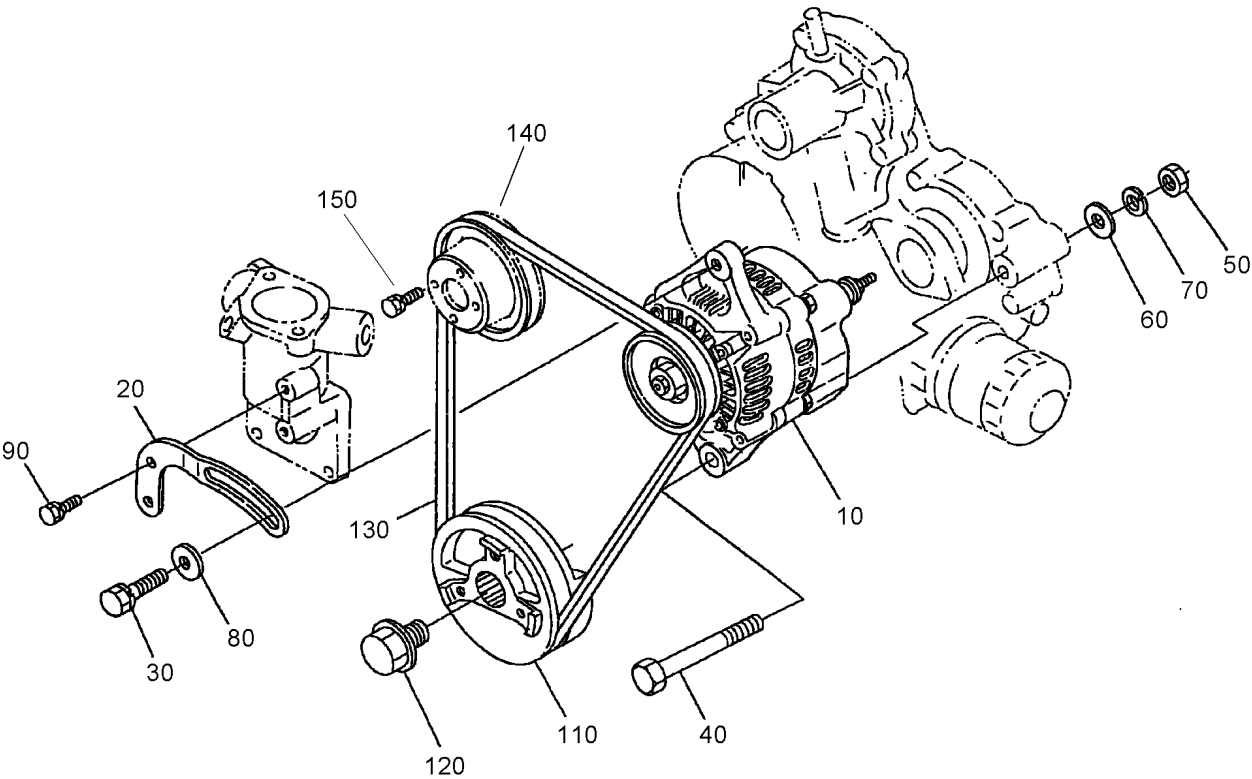
Speed Control Plate Assembly

Ref	Part No.	Qty.	Description				
10	105-3735	1	Control Plate ASM				
20	98-9662	1	Lever-Control, Speed				
30	98-9572	2	Lever-Control, Speed				
40	105-3788	1	O-Ring				
50	98-7602	2	Pin-Spring				
60	98-9594	2	Washer-Plain				
70	98-9589	2	Nut				
80	98-9658	1	Governor Lever ASM				
90	98-9663	1	Lever-Stop, Engine				
100	98-7601	1	Seal-Oil				
110	98-9472	1	Spring-Return				
120	98-9664	1	Shaft-Lever, Stop				
130	98-9637	1	Gasket				
140	98-7692	1	Bolt				
150	99-8348	1	Bolt				
160	98-7654	2	Gasket				
170	105-3710	2	Stud				
180	98-7572	2	Nut				
190	98-7699	2	Washer-Spring				



Nozzle Holder and Glow Plug Assembly

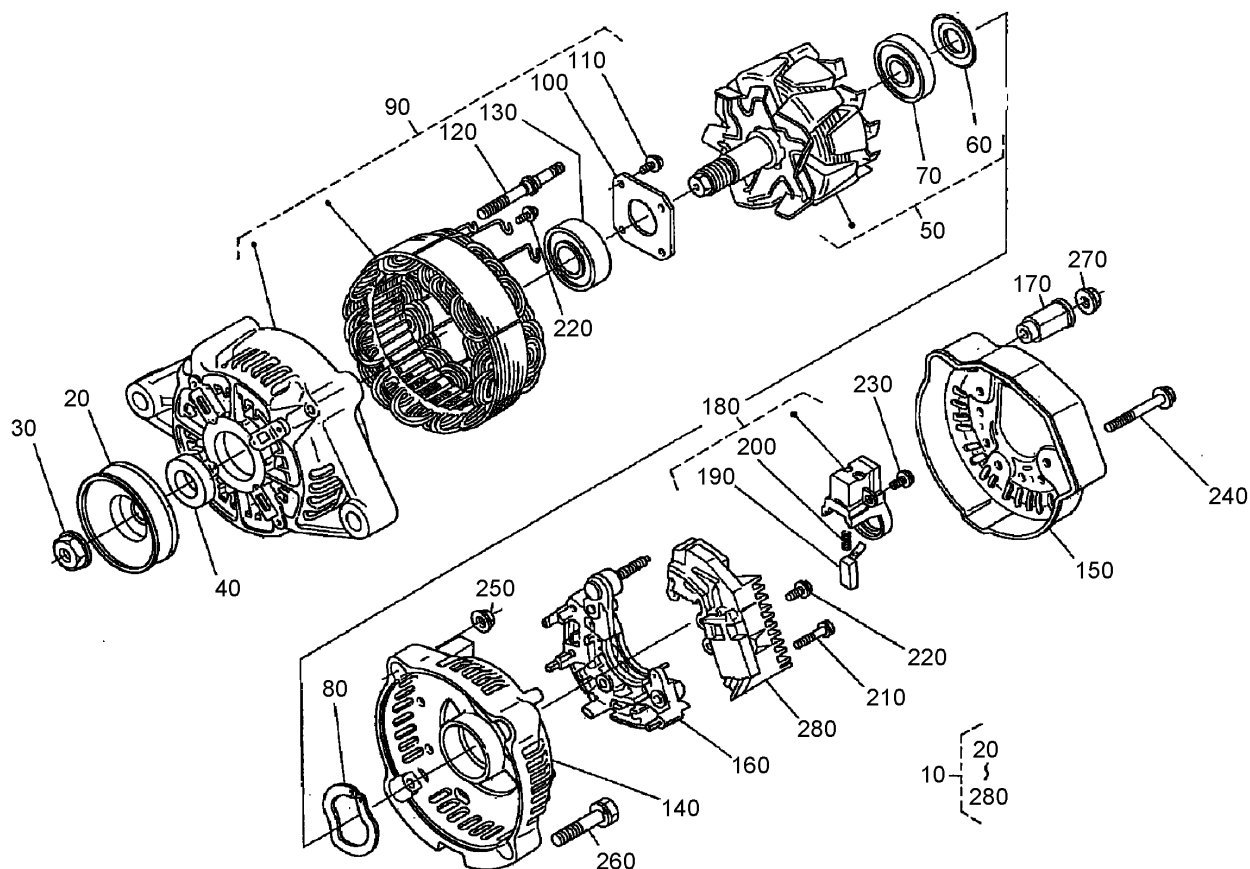
Ref	Part No.	Qty.	Description				
10	98-9621	1	Overflow Pipe ASM				
20	98-9431	1	Screw-Bleeder				
30	98-7654	1	Gasket				
40	98-9624	1	Overflow Pipe ASM				
50	98-7672	2	Clip-Pipe				
55	108-2866	3	Nozzle Holder Kit				
70	98-7676	3	Gasket				
75	98-7677	3	Seal				
80	98-9622	1	Pipe-Injection				
90	98-9654	1	Pipe-Injection				
100	98-9655	1	Pipe-Injection				
110	98-7682	2	Clamp-Pipe				
120	98-7683	2	Clamp-Pipe				
130	98-9364	2	Screw (W/Washer)				
140	98-9623	3	Plug-Glow				
150	98-9631	3	Cord-Plug, Glow				
160	99-8377	3	Nut-Flange				



16299-044-10

Alternator and Pulley Assembly

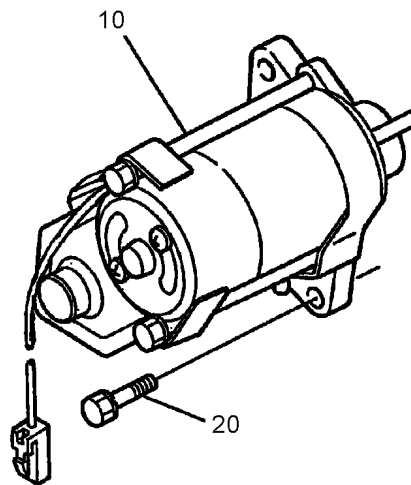
Ref	Part No.	Qty.	Description				
10	98-9474	1	Alternator ASM				
20	98-9573	1	Stay-Dynamo				
30	108-7088	1	Bolt				
40	98-9360	1	Bolt				
50	98-7737	1	Nut				
60	3256-24	1	Washer-Flat				
70	98-7738	1	Washer-Spring				
80	100-9233	1	Washer-Plain				
90	98-7692	1	Bolt				
110	98-9473	1	Pulley-Drive, Fan				
120	98-9585	1	Bolt				
130	98-9676	1	V-Belt				
140	98-9584	1	Pulley-Fan				
150	99-8363	1	Bolt-Flange				



Alternator (Component Part) Assembly

Ref	Part No.	Qty.	Description
10	98-9474	1	Alternator ASM
20	98-9453	1	Pulley-Dynamo
30	98-7708	1	Nut
40	98-7709	1	Collar
50	107-0136	1	Rotor
60	98-7711	1	Cover-Bearing
70	107-0138	1	Bearing-Ball
80	98-7713	1	Washer-Thrust
90	107-0139	1	Drive End Frame ASM
100	98-7715	1	Plate-Retainer
110	98-7716	4	Screw-Head, Round
120	98-7717	2	Bolt-Through
130	107-0137	1	Bearing-Ball
140	107-9087	1	Frame-End
150	107-0140	1	Cover-End
160	98-9476	1	Rectifier ASM
170	98-7722	1	Bushing-Insulation
180	107-0141	1	Holder-Brush
190	98-7724	2	Brush
200	98-7725	2	Spring-Brush
210	98-7726	2	Screw-Head, Round
220	98-7727	6	Screw-Head, Round
230	98-7728	1	Screw-Head, Round
240	98-7729	3	Bolt

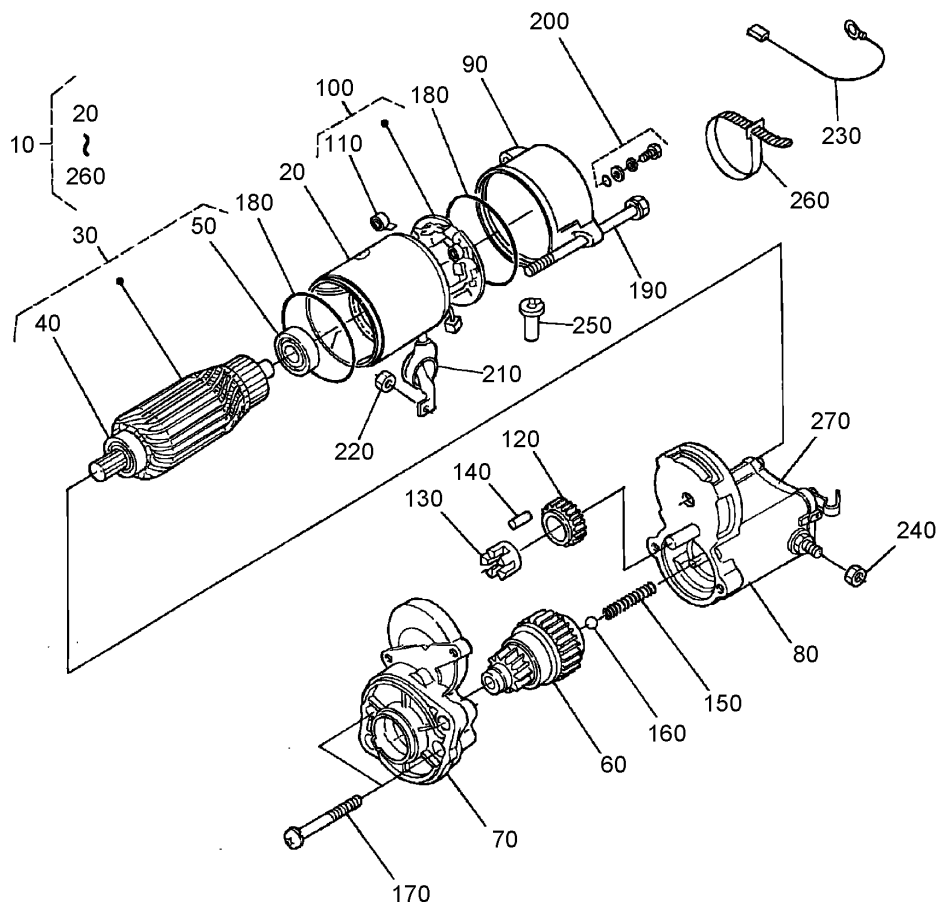
Ref	Part No.	Qty.	Description
250	98-7730	2	Nut
260	98-7731	2	Bolt
270	98-7732	1	Nut
280	107-9088	1	Regulator ASM



16222-038-10

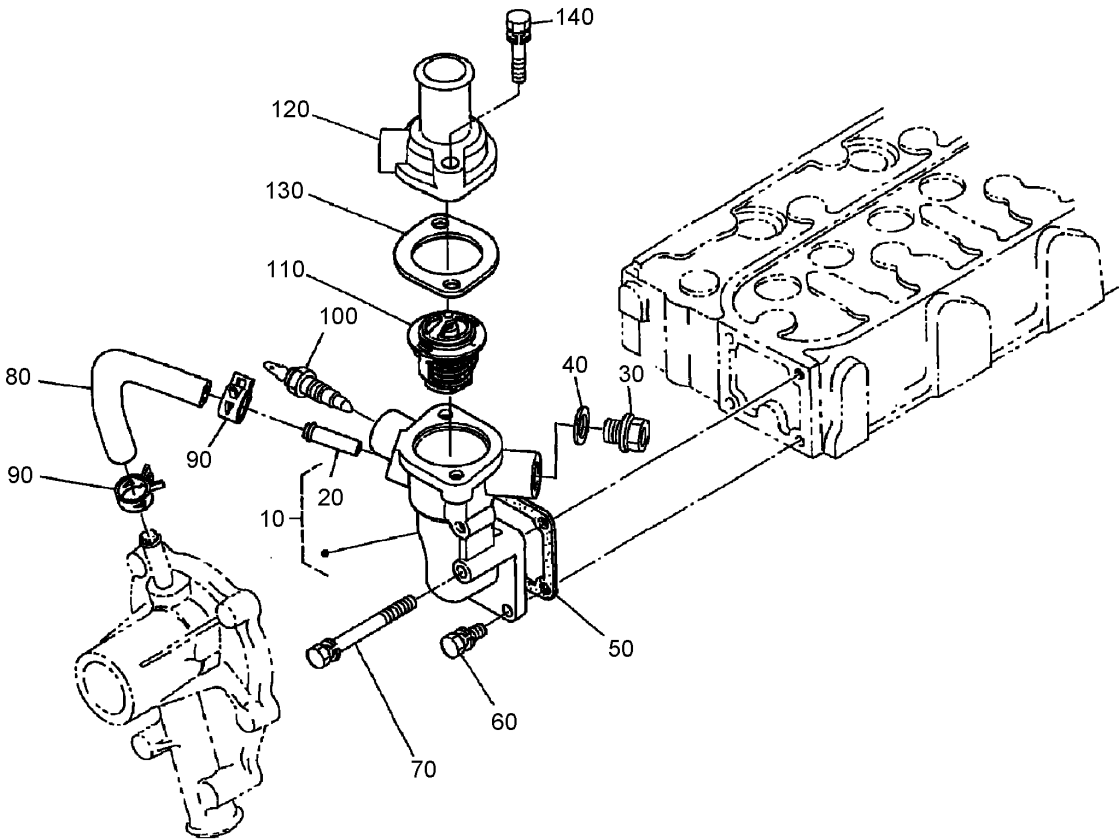
Start Assembly

Ref	Part No.	Qty.	Description
10	98-9705	1	Starter ASM
20	98-7697	2	Bolt



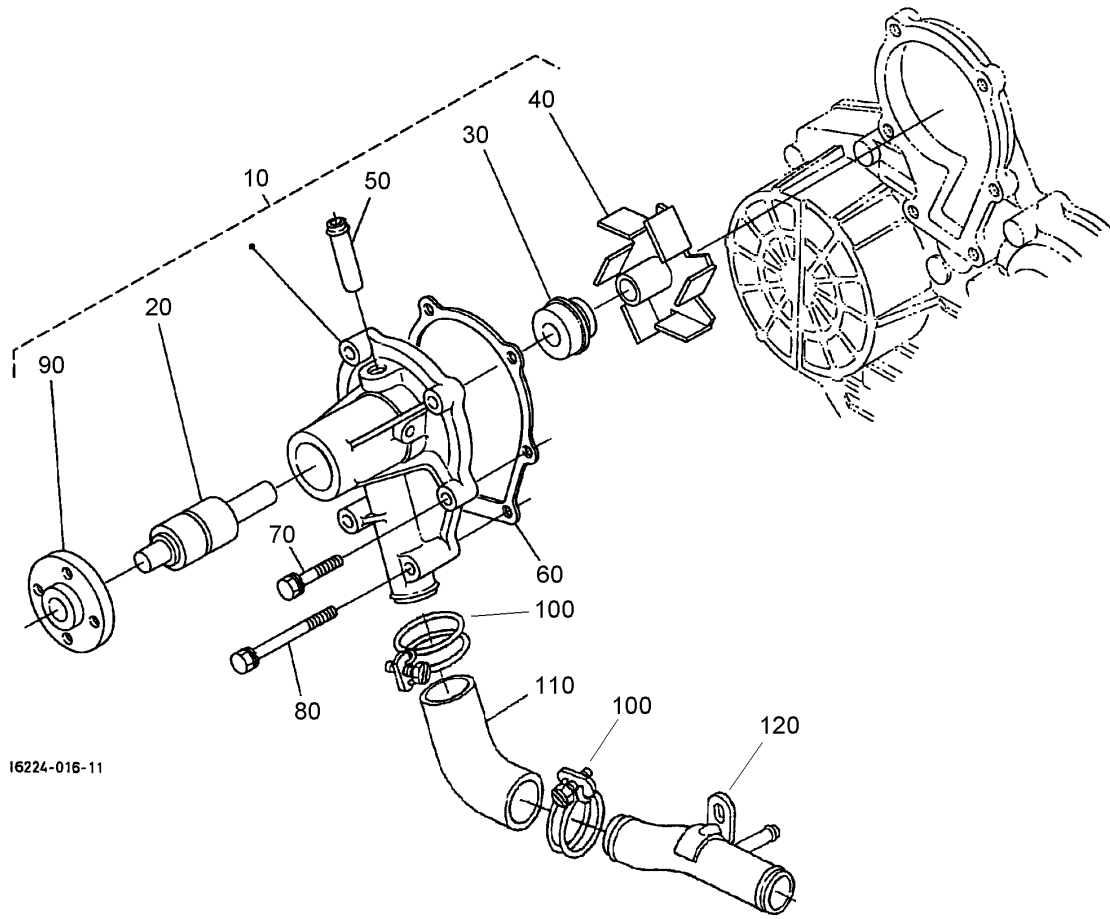
Starter (Component Parts) Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
10	98-9705	1	Starter ASM	250	98-7759	1	Pipe-Drain
20	104-8608	1	Yoke ASM	260	98-9712	1	Band-Cover
30	98-7742	1	Armature ASM	270	105-2886	1	Cover ASM
40	98-7744	1	Bearing				
50	98-7743	1	Bearing				
60	99-8373	1	Clutch-Running, Over				
70	99-8374	1	Frame-End, Drive				
80	105-3746	1	Magnetic Switch ASM				
90	98-7748	1	Frame-End				
100	98-7749	1	Brush Holder ASM				
110	98-7750	4	Spring-Brush				
120	98-7751	1	Gear				
130	98-7752	1	Retainer				
140	98-7753	5	**obs** Roller				
150	98-7754	1	Spring				
160	98-7755	1	Ball				
170	98-7756	2	Bolt				
180	98-7757	2	O-Ring				
190	100-9240	2	Bolt				
200	98-7758	2	Bolt ASM				
210	99-8375	1	Cover				
220	99-8371	1	Nut-Hex				
230	98-9711	1	Cord-Solenoid, Stop				
240	99-8376	1	Nut-Hex				



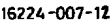
Water Flange and Thermostat Assembly

Ref	Part No.	Qty.	Description				
10	98-9713	1	Water Flange ASM				
20	98-9580	1	Pipe-Return, Water				
30	105-3747	1	Plug				
40	99-3583	1	Packing				
50	98-9638	1	Gasket-Flange, Water				
60	98-7692	3	Bolt				
70	98-9356	1	Bolt				
80	98-9578	1	Pipe-Return, Water				
90	98-9579	2	Band-Pipe				
100	98-9719	1	Thermoswitch				
110	98-7778	1	Thermostat ASM				
120	98-9471	1	Cover-Thermostat				
130	105-3748	1	Gasket-Thermostat				
140	98-7777	2	Bolt				

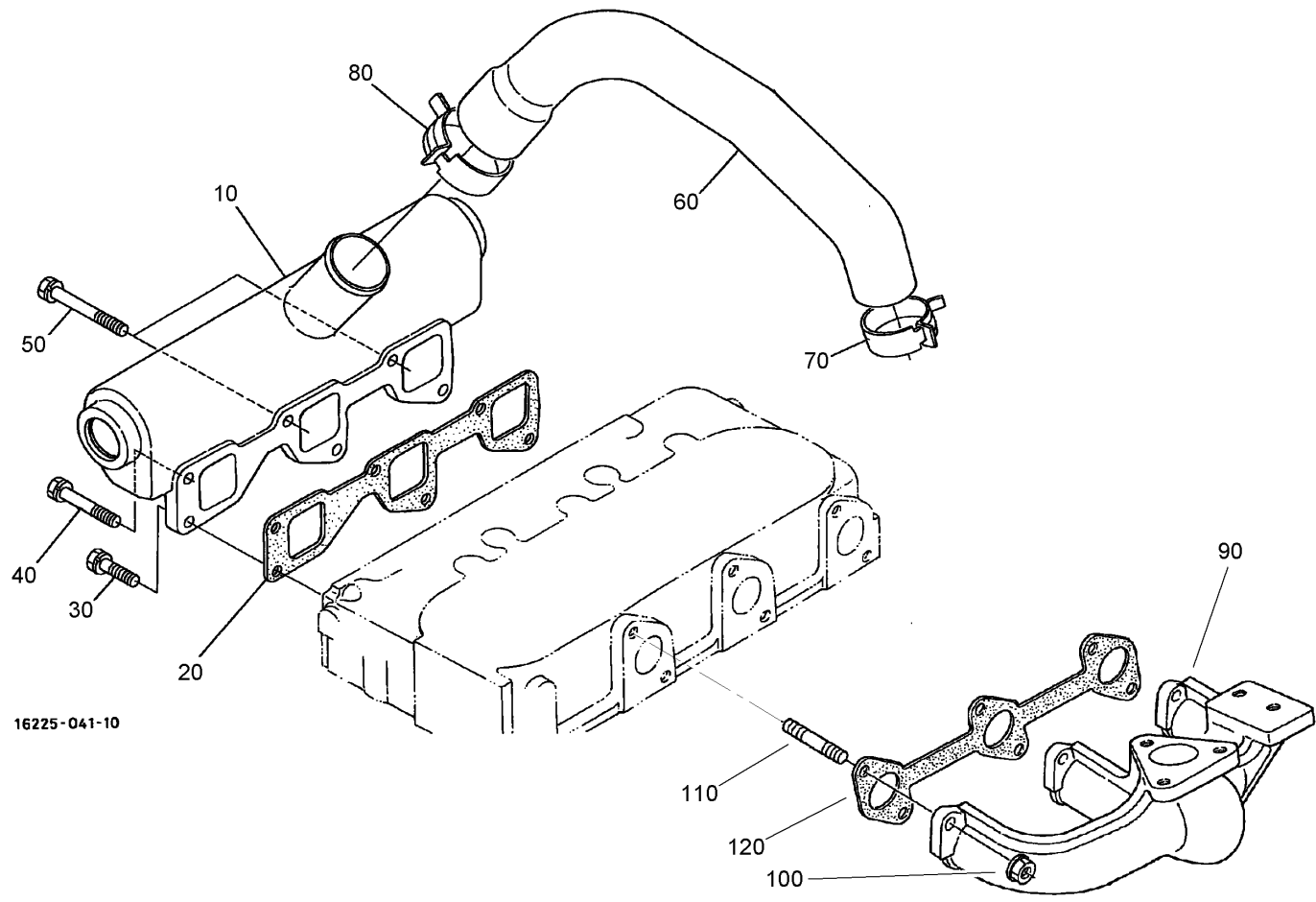


Water Pump and Water Pipe Assembly

Ref	Part No.	Qty.	Description				
10	107-9089	1	Water Pump ASM				
20	99-3517	1	Bearing-Pump, Water				
30	105-3750	1	Mechanical Seal ASM				
40	99-3519	1	Impeller-Pump, Water				
50	98-9577	1	Pipe-Return, Water				
60	99-3454	1	Gasket-Pump, Water				
70	98-9353	4	Bolt				
80	107-9090	2	Bolt				
90	99-3516	4	Flange-Pump, Water				
100	98-9717	2	Clamp				
110	107-9091	1	Pipe-Water				
120	99-8379	1	Pipe-Water				

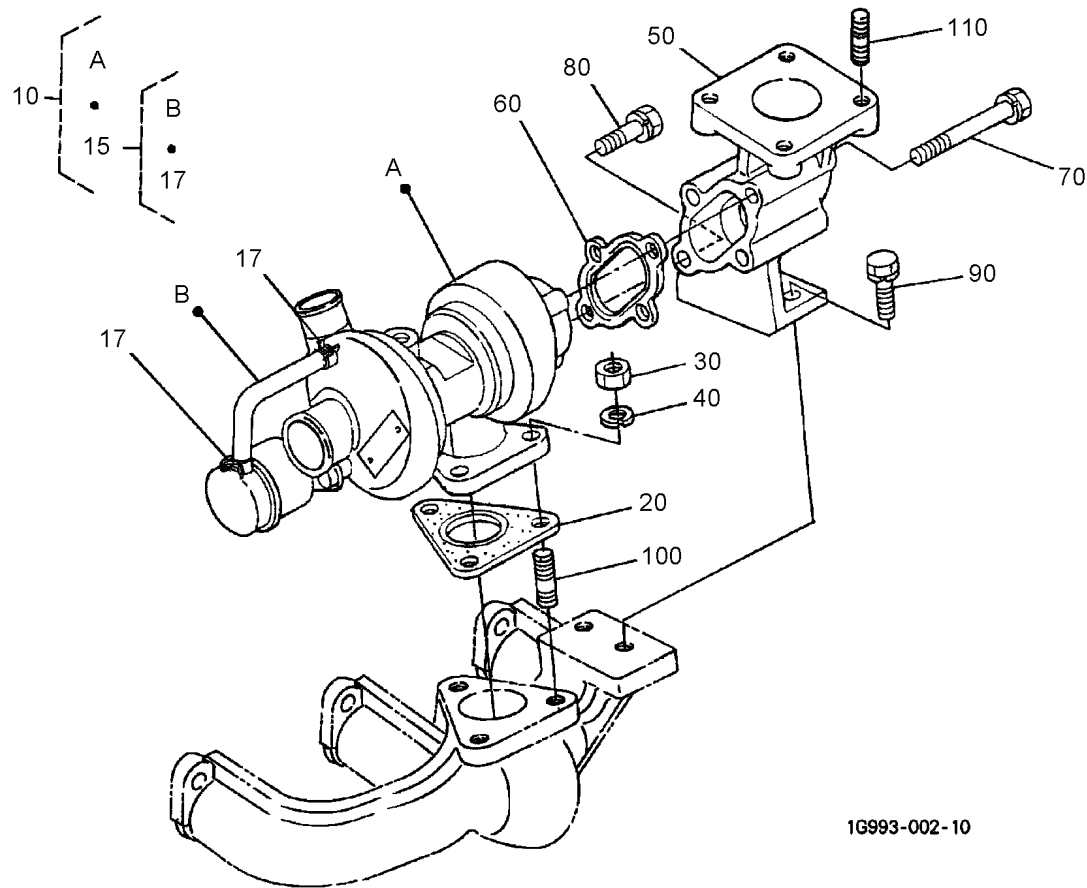


Ref	Part No.	Qty.	Description				
10	98-9494	3	Valve-Inlet				
20	98-9625	3	Valve-Exhaust				
30	98-9626	6	Spring-Valve				
40	107-9092	6	Retainer-Spring				
50	98-9390	6	Collet-Set, Valve Spring				
60	99-8385	6	Seat-Stem, Valve				
70	98-9497	6	Cap-Valve				
80	105-3790	1	R-Arm Shaft ASM				
90	100-9265	2	Bolt				
100	98-9505	3	Bracket-Arm, Rocker				
110	105-3758	1	Pin-Spring				
120	98-9507	2	Washer-Shaft, R-Arm				
130	3256-1	2	Washer-Flat				
140	98-9504	2	Spring-Arm, Rocker				
160	98-9501	6	Rocker Arm ASM				
170	98-9502	6	Screw-Adjusting				
180	98-9503	6	Nut				
190	98-9506	3	Stud				
200	98-9393	3	Nut				
210	98-9385	3	Washer-Flat				



Inlet and Exhaust Manifold Assembly

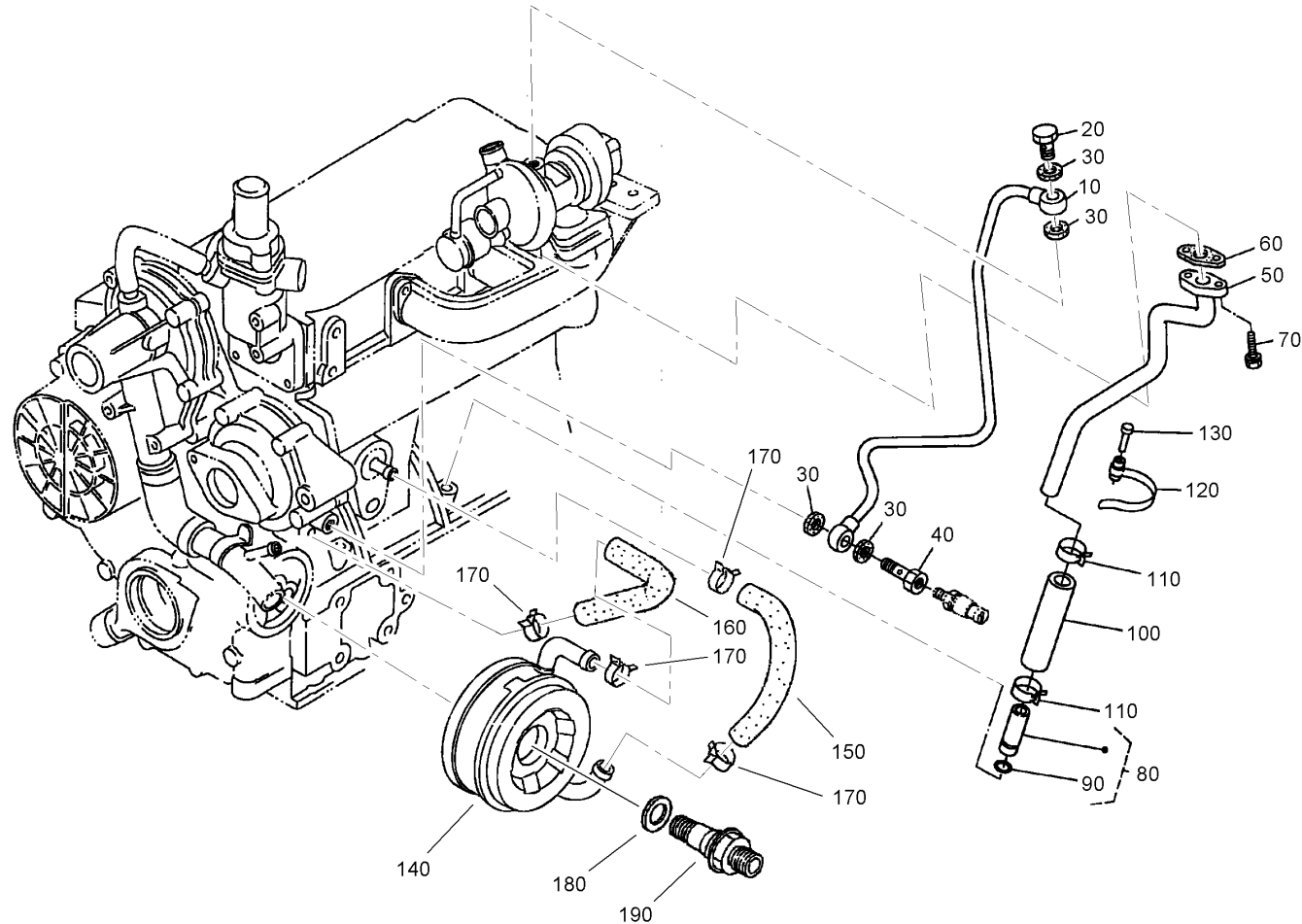
Ref	Part No.	Qty.	Description				
10	99-8321	1	Manifold-Inlet				
20	99-8329	1	Gasket-Manifold, Intake				
30	98-7568	3	Bolt				
40	107-9073	1	Bolt				
50	99-8320	2	Bolt				
60	99-8323	1	Hose-Inlet				
70	99-8324	1	Band-Pipe				
80	99-8322	1	Band-Pipe				
90	108-1411	1	Manifold-Exhaust				
100	98-9665	6	Nut				
110	98-9588	6	Stud				
120	98-9610	1	Gasket				



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Turbo Charger Assembly

Ref	Part No.	Qty.	Description				
10	108-1412	1	Turbo Charger ASM				
15	108-1413	1	Hose ASM				
17	108-1414	2	Clamp-Hose				
20	105-3767	1	Gasket				
30	98-7534	3	Nut				
40	105-2893	3	Washer-Spring				
50	99-8335	1	Flange-Muffler				
60	105-3768	1	Gasket				
70	105-2894	3	Bolt				
80	105-2895	1	Bolt				
90	98-7610	2	Bolt				
100	99-8341	3	Stud				
110	98-7769	4	Stud				



Oil Pipe (Turbo Charger) and Oil Cooler Assembly

Ref	Part No.	Qty.	Description				
10	98-9419	1	Oil Pipe ASM				
20	98-9418	1	Bolt-Joint, Eye				
30	99-8346	4	Gasket				
40	98-9417	1	Bolt-Joint, Eye				
50	98-9461	1	Pipe Line ASM				
60	98-9435	1	Gasket-Oil Return, Turbo				
70	98-7605	2	Bolt				
80	99-8383	1	Oil Pipe ASM				
90	98-9374	1	O-Ring				
100	98-9721	1	Pipe-Oil				
110	98-9714	2	Clamp-Hose				
120	98-9601	1	Clamp-Pipe				
130	98-9591	1	Pin-Band				
140	104-5158	1	Oil Cooler ASM				
150	98-9724	1	Pipe-Cooler, Oil				
160	98-9578	1	Pipe-Return, Water				
170	98-9579	4	Band-Pipe				
180	98-9727	1	Collar				
190	104-5159	1	Holder ASM				

Attachments and Accessories

For 03544 - Reelmaster 5400-D 4-Wheel Drive

Product Name	Model/Part
Dethatching Reel ASM	03516
TurfDefender Electronic Leak Detector Kit	03521
5-Blade Cutting Unit	03527
8-Blade Cutting Unit	03528
Grass Basket Kit	03532
Rear Roller Brush Kit	03533
Wheel Weight Kit	104-1478
Shoulder Roller Kit	104-3369
Comb Kit	104-3385
Rear Roller Scraper Kit	104-3395
Front Adjustment Height-of-Cut Kit for Cutting Units	104-8205
Shoulder Roller Scraper Kit	104-8208-03
3 Inch Diameter Collar Kit	104-8215
Back Biased Switch-Lift	105-3367
Step Kit	107-8820
Arm Rest Kit	30707
Tube-Air Cleaner	43-3810
Rear Weight Kit	75-6690
Full Roller Kit	82-6680
High Height-of-Cut Kit	83-5300
Diagnostic Display Box	85-4750
25 lb Weight	98-9780

