



Reelmaster[®] 5400-D 4-Wheel Drive

Model No. 03544 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

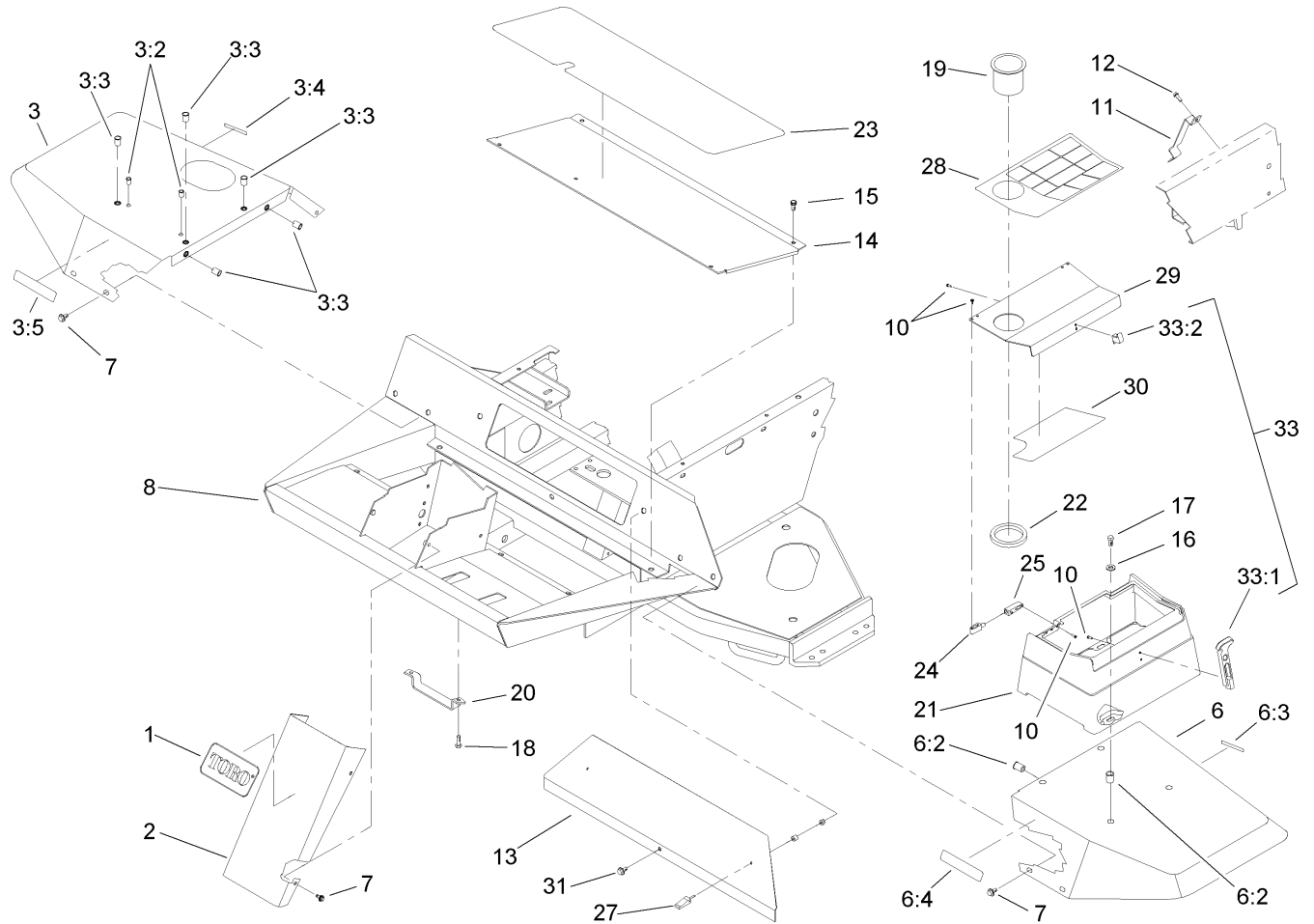
Part descriptions in this catalog may include the following abbreviations.

| | | | |
|-------------|--------------------------------|-------------|----------------------------------|
| AR. | as required | HYD. | hydraulic |
| ASM. | assembly | LH. | left hand |
| BBC. | blade brake clutch | NI. | nylon insert |
| CARR. | carriage | NPTF. | national pipe thread fine |
| DEG. | degrees | PFH. | phillips flat head |
| EXT. | external | PPH. | phillips pan head |
| FH. | flat head | PPHTF. | phillips pan head thread forming |
| GA. | gauge | PRH. | phillips round head |
| HD. | heavy-duty | PTH. | phillips truss head |
| HF. | hex flange | PTO. | power-take-off |
| HH. | hex head | RH. | right hand |
| HHF. | hex head flange | ROPS. | roll-over protection system |
| HHFTF. | hex head flange thread forming | SFH. | slotted fillister head |
| HJ. | hex jam | SHH. | slotted hex head |
| HLH. | hex lag head | SHWH. | slotted hex washer head |
| HOC. | height-of-cut | SPH. | slotted pan head |
| HSBH. | hex socket button head | SQH. | square head |
| HSFH. | hex socket flat head | SRH. | slotted round head |
| HSH. | hex socket head | STD. | standard |
| HWH. | hex washer head | TAP. | self tapping |
| HWHTF. | hex washer head thread forming | TTH. | torx truss head |

Footnotes

❶ Not illustrated

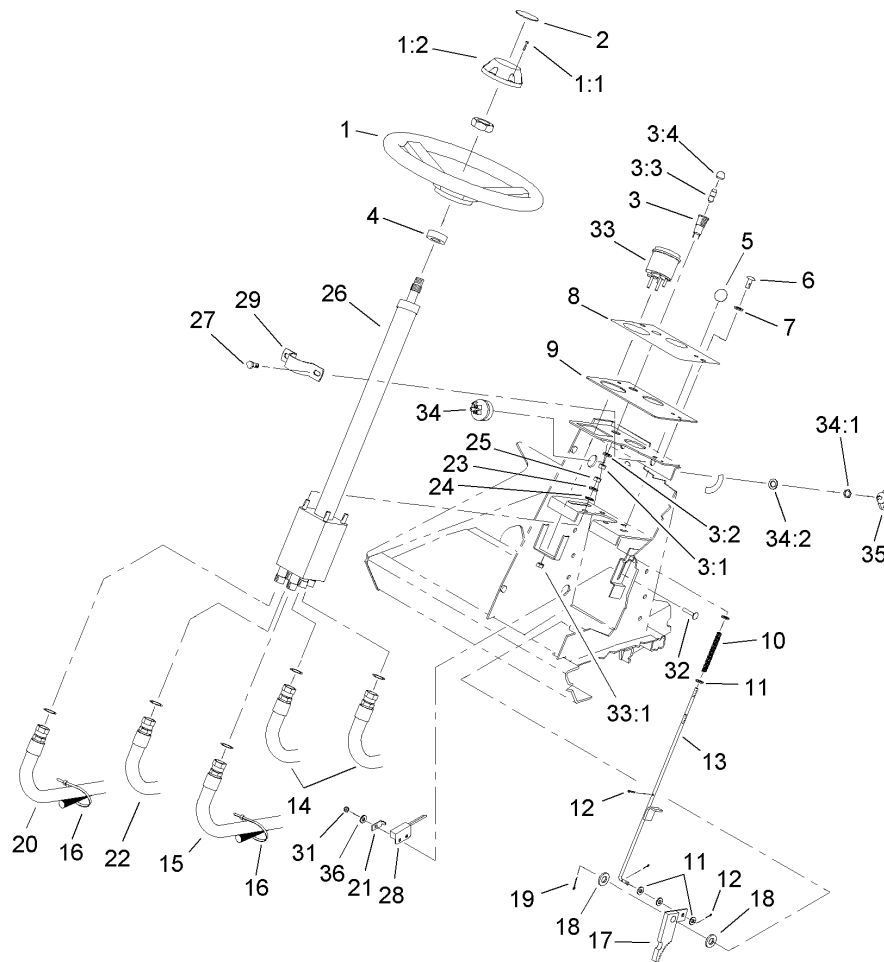
❷ Not serviced separately



Frame and Body Assembly

| Ref | Part No. | Qty. | Description |
|-----|------------|------|----------------------|
| 1 | 62-5550 | 1 | Decal |
| 2 | 93-7996-01 | 1 | Cover-Tower |
| 3 | 106-5950 | 1 | RH Fender ASM |
| 3:2 | 32148-6 | 2 | Insert-Nut |
| 3:3 | 32148-7 | 5 | Nut-Insert |
| 3:4 | 93-6686 | 1 | Decal-Oil, HYD |
| 3:5 | 93-6689 | 1 | Decal-No Riders |
| 6 | 106-5951 | 1 | LH Fender ASM |
| 6:2 | 32148-7 | 6 | Nut-Insert |
| 6:3 | 93-6680 | 1 | Decal-Diesel |
| 6:4 | 93-6689 | 1 | Decal-No Riders |
| 7 | 3234-14 | 14 | Screw-HHF |
| 8 | 107-1840 | 1 | Frame ASM |
| 10 | 32144-1 | 11 | Screw-Taptite |
| 11 | 98-4572 | 1 | Bracket-Clamp, Hose |
| 12 | 32144-14 | 2 | Screw-HWHTF |
| 13 | 75-1390-01 | 1 | Cover-Access, Front |
| 14 | 75-1410-01 | 1 | Plate-Access, Floor |
| 15 | 75-6840 | 4 | Knob-Knurled |
| 15 | 3234-7 | 1 | Screw-HHF |
| 16 | 3256-3 | 4 | Washer-Flat |
| 17 | 322-5 | 4 | Screw-HH |
| 18 | 322-4 | 2 | Screw-HH |
| 19 | 94-1410 | 1 | Holder-Can, Beverage |

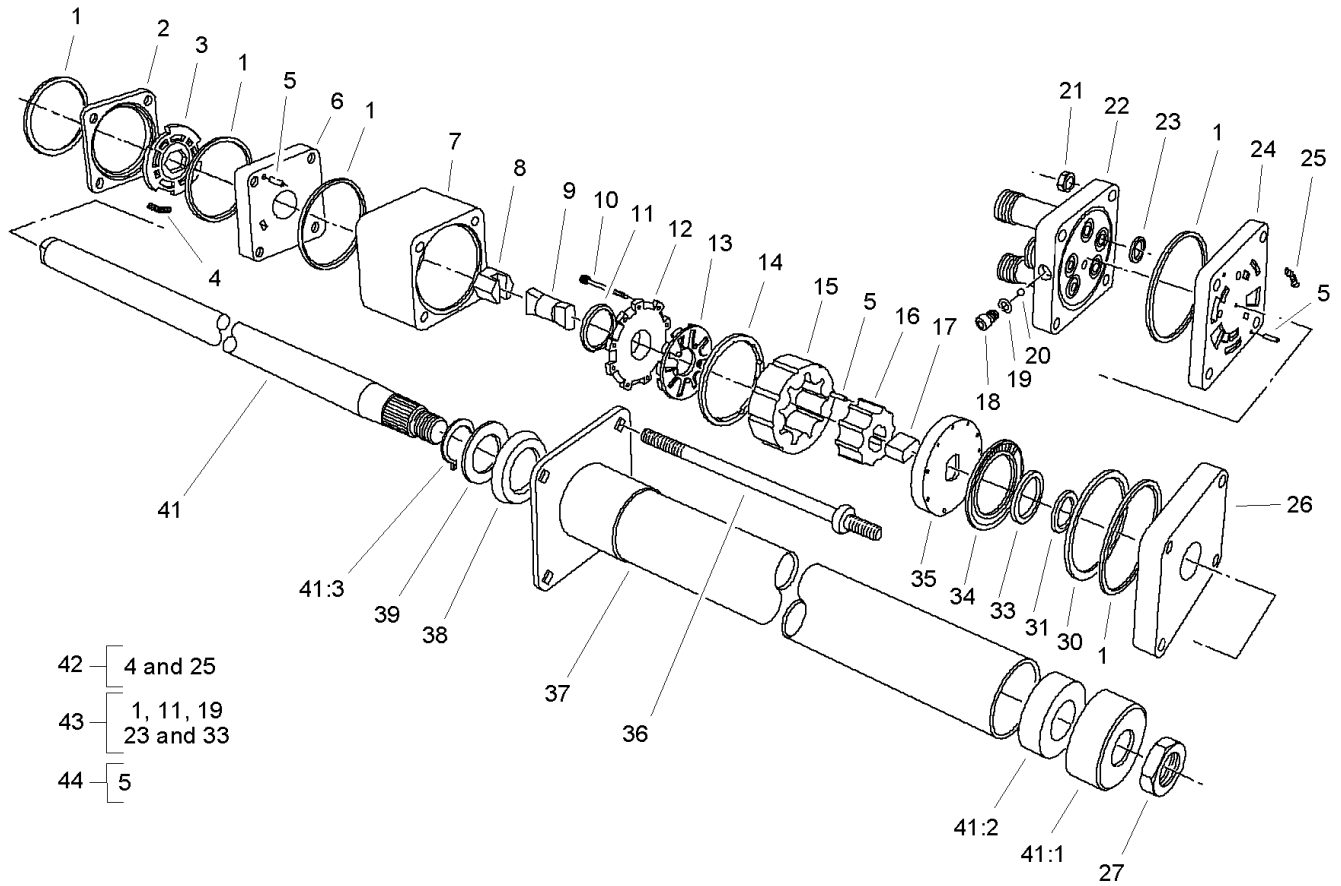
| Ref | Part No. | Qty. | Description |
|------|-------------|------|----------------------|
| 20 | 93-3626 | 1 | Bracket-Hose |
| 21 | 104-0026 | 1 | Toolbox |
| 22 | 104-1476 | 1 | Ring-Rubber |
| 23 | 75-0630 | 1 | Tread-Foot, Center |
| 24 | 104-1496 | 2 | Hinge-Pin |
| 25 | 104-1497 | 2 | Hinge-Receiver |
| 27 | 74-5950 | 2 | Latch-Swell |
| 28 | 104-9295 | 1 | Decal-Warning, Ce |
| 28 | 104-9294 | 1 | Decal-Warning |
| 29 | 104-1489-03 | 1 | Cover-Toolbox |
| 30 | 107-8841 | 1 | Decal-Service |
| 31 | 3234-5 | 1 | Screw-HHF |
| 33 | 94-5626 | 1 | Latch-Draw, Flexible |
| 33:1 | 103-4080 | 1 | Latch-Rubber |
| 33:2 | 103-4081 | 1 | Latch-Keeper |



Steering Tower Assembly

| Ref | Part No. | Qty. | Description |
|-----|------------|------|----------------------|
| 1 | 75-0560 | 1 | Wheel-Steering |
| 1:1 | 32144-21 | 1 | Screw |
| 1:2 | 68-5140 | 1 | Cap-Wheel, Steering |
| 2 | 68-5370 | 1 | Decal |
| 3 | 44-2210 | 1 | Light-Indicator, Red |
| 3:1 | 218-535 | 1 | Nut-Hex |
| 3:2 | 218-536 | 1 | Washer-Lock |
| 3:3 | 218-533 | 1 | Lens |
| 3:4 | | 1 | Bulb |
| 4 | 21-9260 | 1 | Cover-Dust |
| 5 | 233-17 | 1 | Knob |
| 6 | 87-6620 | 2 | Screw |
| 7 | 3256-1 | 2 | Washer-Flat |
| 8 | 93-1263 | 1 | Decal-Tower |
| 9 | 93-7998-03 | 1 | Plate-Instrument |
| 10 | 95-1821-03 | 1 | Spring-Compression |
| 11 | 3256-22 | 5 | Washer-Flat |
| 12 | 3272-5 | 3 | Pin-Cotter |
| 13 | 104-1492 | 1 | Rod ASM |
| 14 | 75-6230 | 2 | Hose |
| 15 | 75-6240 | 1 | Hose |
| 16 | 3290-378 | 4 | Tie-Cable |
| 17 | 63-7900-03 | 1 | Rack ASM |
| 18 | 3256-26 | 2 | Washer-Flat |

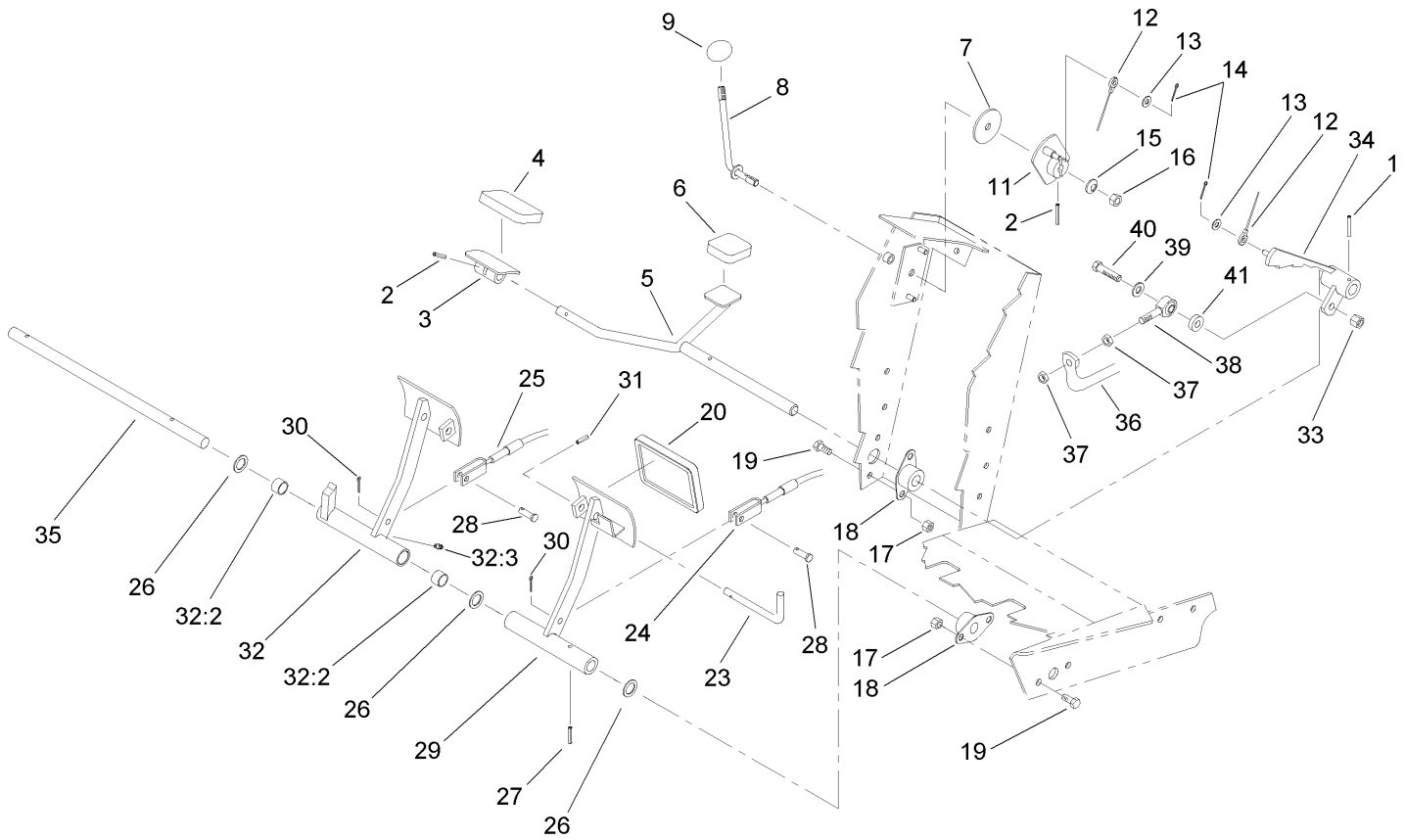
| Ref | Part No. | Qty. | Description |
|------|----------|------|--------------------------|
| 19 | 3272-10 | 1 | Pin-Cotter |
| 20 | 75-5940 | 1 | Hose |
| 21 | 100-4872 | 1 | Plate-Switch, Neutral |
| 22 | 75-6250 | 1 | Hose |
| 23 | 3256-23 | 4 | Washer-Flat |
| 24 | 3255-8 | 1 | Washer-Lock |
| 25 | 3296-20 | 4 | Nut-Lock, NI |
| 26 | 75-0600 | 1 | Unit-Steering, Power |
| 27 | 32144-11 | 2 | Screw-HWHTF |
| 28 | 100-1270 | 1 | Switch-Proximity |
| 29 | 75-2810 | 1 | Bracket-Column, Steering |
| 31 | 3296-2 | 1 | Nut-Lock |
| 32 | 104-1450 | 1 | Bolt-CARR |
| 33 | 104-9324 | 1 | Speedometer |
| 33:1 | 3296-1 | 4 | Nut-Lock |
| 34 | 104-2541 | 1 | Switch-Key |
| 34:1 | 218-461 | 1 | Nut-HH |
| 34:2 | 3254-5 | 1 | Washer-Tooth |
| 35 | 63-8360 | 1 | Key-Ignition |
| 36 | 3256-14 | 1 | Washer-Flat |



Power Steering Unit No. 75-0600

| Ref | Part No. | Qty. | Description |
|-----|----------|------|--------------------|
| 21 | | 5 | Ring-Seal |
| 22 | | 1 | Ring-Valve |
| 23 | | 1 | Plate-Valve |
| 24 | | 3 | Spring |
| 25 | | 9 | Pin-Alignment |
| 26 | | 1 | Manifold-Isolation |
| 27 | | 1 | Ring-Metering |
| 28 | | 1 | Hex Drive ASM |
| 29 | | 1 | Link-Drive |
| 30 | | 11 | Screw-HSH |
| 31 | | 1 | Seal-Commutator |
| 32 | | 1 | Cover-Commutator |
| 33 | | 1 | Commutator |
| 34 | | 1 | Ring-Commutator |
| 35 | | 1 | Stator |
| 36 | | 1 | Rotor |
| 37 | | 1 | Spacer-Link, Drive |
| 38 | | 1 | Plug |
| 39 | | 1 | Seal-Dust |
| 40 | | 1 | Ball |
| 41 | | 4 | Nut-Hex |
| 42 | | 1 | Cover-Port |
| 43 | | 5 | Seal-Dust |
| 44 | | 1 | Manifold-Port |
| 45 | | 3 | Spring |

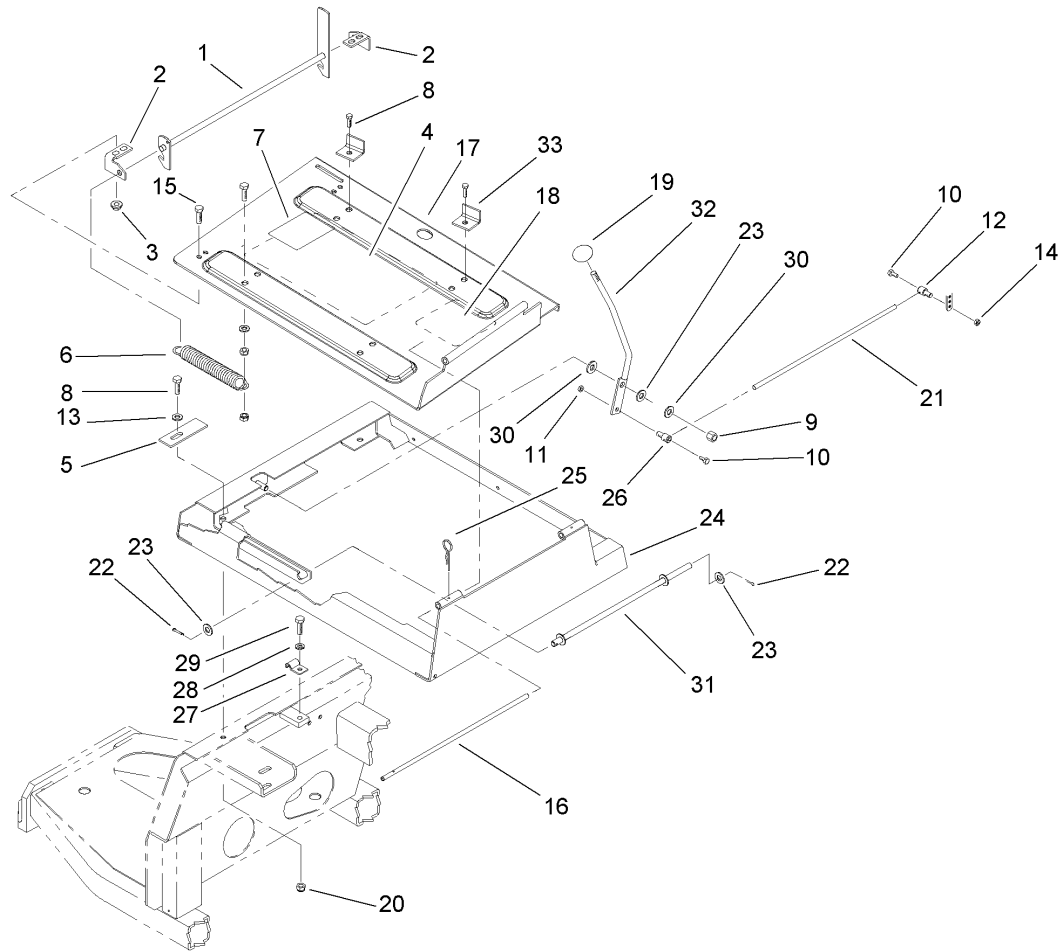
| Ref | Part No. | Qty. | Description |
|------|----------|------|----------------------------|
| 26 | | 1 | Plate-Cover, Upper |
| 27 | 3220-6 | 1 | Nut-Jam |
| 30 | | 1 | Spacer-Bearing, Thrust |
| 31 | | 1 | Spacer-Seal |
| 33 | | 1 | Seal-Face |
| 34 | | 1 | Bearing-Thrust |
| 35 | | 1 | Plate-Drive |
| 36 | 93-3609 | 4 | Bolt-Special |
| 37 | 66-9860 | 1 | Upper Cover And Jacket ASM |
| 38 | 66-9870 | 1 | Plate-Retaining |
| 39 | 66-9880 | 1 | Washer-Plate, Retaining |
| 41 | 66-9900 | 1 | Shaft-Input |
| 41:1 | 92-7315 | 1 | Seal-Upper |
| 41:2 | 104-9327 | 1 | Bushing-Column |
| 41:3 | 66-9890 | 1 | Ring-Retaining |
| 42 | 66-9970 | 1 | Spring Kit |
| 43 | 66-9980 | 1 | Seal Kit |
| 44 | 66-9990 | 1 | Needle Roller Kit |



Traction and Brake Pedal Assembly

| Ref | Part No. | Qty. | Description |
|-----|------------|------|-----------------------|
| 1 | 32121-6 | 1 | Pin-Roll, Slotted |
| 2 | 32121-45 | 2 | Pin-Spring |
| 3 | 49-6440-03 | 1 | Pedal-Forward |
| 4 | 74-9100 | 1 | Pad-Pedal, Forward |
| 5 | 75-2970 | 1 | Pedal-Traction |
| 6 | 74-9110 | 1 | Pad-Pedal, Reverse |
| 7 | 75-6550 | 1 | Disc-Friction |
| 8 | 75-6490 | 1 | Lever ASM |
| 9 | 233-42 | 1 | Knob |
| 11 | 75-6510 | 1 | Bracket-Lever |
| 12 | 75-6580 | 1 | Cable-Pedal |
| 13 | 3256-22 | 2 | Washer-Flat |
| 14 | 3272-2 | 2 | Pin-Cotter |
| 15 | 3290-461 | 1 | Washer-Spring |
| 16 | 3296-59 | 1 | Nut-Lock, NI |
| 17 | 3296-29 | 8 | Nut-Lock, NI |
| 18 | 256-236 | 4 | Bearing-Mount, Flange |
| 19 | 322-3 | 8 | Screw-HH |
| 20 | 93-8742 | 2 | Footpad-Brake |
| 23 | 63-7880 | 1 | Pin-Latch, Brake |
| 24 | 63-7733 | 1 | LH Brake Cable ASM |
| 25 | 63-7732 | 1 | RH Brake Cable ASM |
| 26 | 3256-69 | 3 | Washer-Flat |
| 27 | 32121-16 | 1 | Pin-Spring |

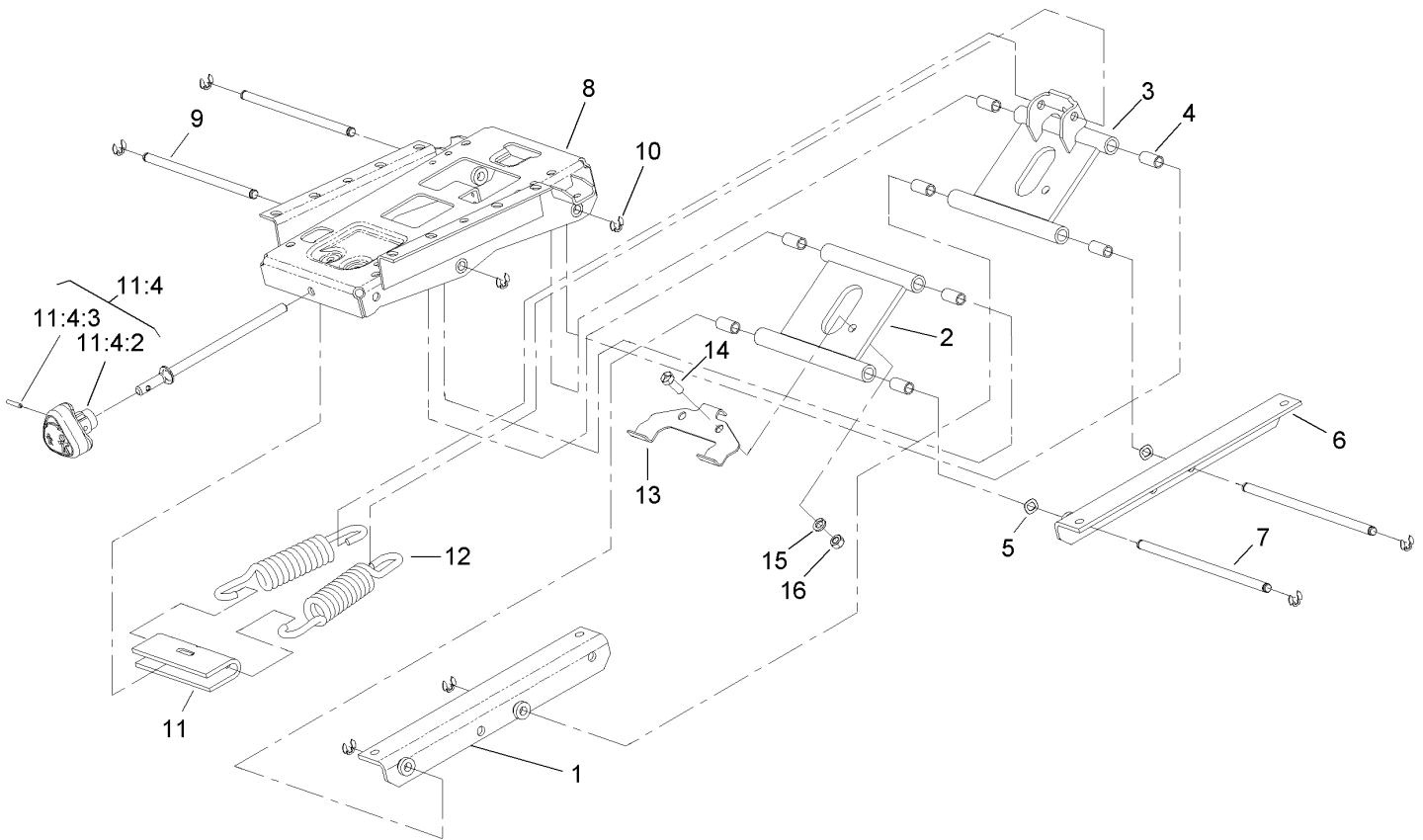
| Ref | Part No. | Qty. | Description |
|------|------------|------|---------------------|
| 28 | 283-58 | 2 | Pin-Clevis |
| 29 | 75-1440-03 | 1 | LH Brake Pedal ASM |
| 30 | 3272-10 | 2 | Pin-Cotter |
| 31 | 32121-50 | 1 | Pin-Spring |
| 32 | 75-1430 | 1 | Pedal-Brake, RH |
| 32:2 | 256-42 | 2 | Bushing |
| 32:3 | 302-5 | 1 | Fitting-Grease |
| 33 | 3296-39 | 1 | Nut-Lock, NI |
| 34 | 75-3270-03 | 1 | Hub-Pivot, Traction |
| 35 | 75-1470 | 1 | Pin-Pivot, Brake |
| 36 | 75-2170-03 | 1 | Tube-Control, Pump |
| 37 | 3220-3 | 2 | Nut-HJ |
| 38 | 2411-36 | 1 | Bearing-End, Rod |
| 39 | 3256-24 | 1 | Washer-Flat |
| 40 | 323-9 | 1 | Screw-HH |
| 41 | 5-0652 | 1 | Spacer |



Seat Frame and Throttle Assembly

| Ref | Part No. | Qty. | Description |
|-----|-------------|------|-----------------------------|
| 1 | 98-2354-03 | 1 | Latch-Seat |
| 2 | 98-2353 | 2 | Bracket-Latch, Seat |
| 3 | 104-8300 | 6 | Nut-Flange, NI |
| 4 | 98-9342 | 1 | Decal-Solenoid, Information |
| 5 | 98-9302 | 1 | Plate-Stop, Idler |
| 6 | 66-4190-03 | 1 | Spring-Idler, Clutch |
| 7 | 105-4674 | 1 | Decal-Noise |
| 8 | 322-5 | 3 | Screw-HH |
| 9 | 3296-39 | 1 | Nut-Lock, NI |
| 10 | 25-8640 | 2 | Screw-HH |
| 11 | 3296-3 | 1 | Nut-Lock |
| 12 | 98-9311 | 1 | Swivel-Throttle |
| 13 | 3256-23 | 1 | Washer-Flat |
| 14 | 3296-20 | 1 | Nut-Lock, NI |
| 15 | 322-3 | 7 | Screw-HH |
| 16 | 75-3400 | 1 | Shaft-Pivot, Seat |
| 17 | 110-0453-03 | 1 | Seat Plate ASM |
| 18 | 106-9224 | 1 | Decal-Danger |
| 19 | 233-42 | 1 | Knob |
| 20 | 3296-29 | 4 | Nut-Lock, NI |
| 21 | 98-9303 | 1 | Cable-Throttle |
| 22 | 3272-10 | 2 | Pin-Cotter |
| 23 | 3256-24 | 3 | Washer-Flat |
| 24 | 98-2352-03 | 1 | Frame-Seat |

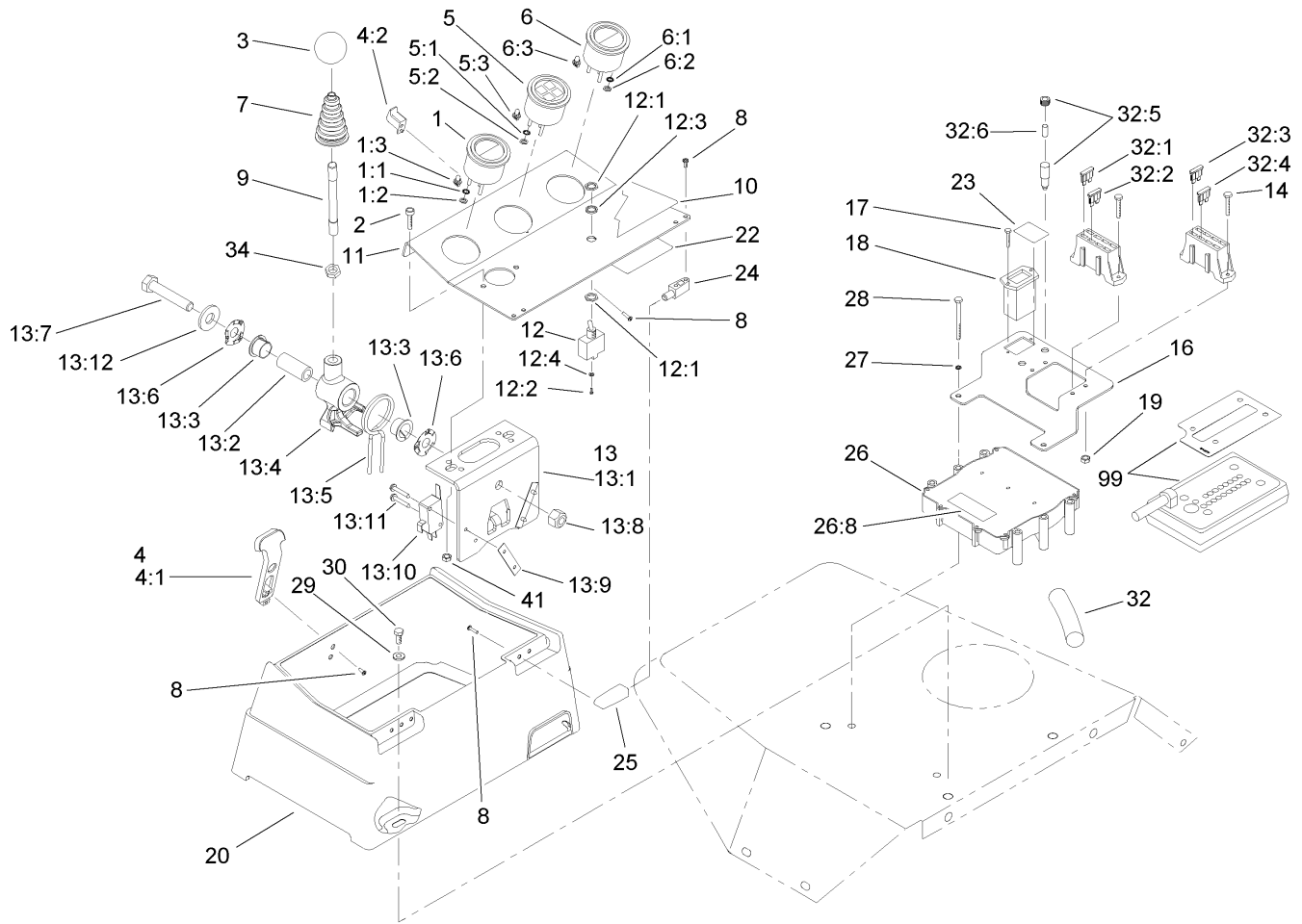
| Ref | Part No. | Qty. | Description |
|-----|------------|------|------------------------|
| 25 | 3290-467 | 1 | Pin-Hair |
| 26 | 93-0021 | 1 | Swivel-Cable, Throttle |
| 27 | 3-6657 | 1 | Clip-Skid |
| 28 | 3253-3 | 1 | Washer-Lock |
| 29 | 321-4 | 1 | Screw-HH |
| 30 | 66-2920 | 2 | Washer-Friction |
| 31 | 75-3680-03 | 1 | Rod-Seat |
| 32 | 75-3430-03 | 1 | Lever-Throttle |
| 33 | 110-4135 | 2 | Stop-Seat |



Suspension Assembly No. 106-8085

| Ref | Part No. | Qty. | Description |
|--------|----------|------|---------------------------|
| 1 | 106-8086 | 1 | Bracket-Mounting, RH |
| 2 | 106-8087 | 1 | Arm |
| 3 | 106-8088 | 1 | Bellcrank |
| 4 | 76-1920 | 8 | Sleeve-Bearing |
| 5 | 108472 | 2 | Washer-Wave |
| 6 | 106-8089 | 1 | Bracket-Mounting, LH |
| 7 | 106-8090 | 2 | Shaft-Pivot |
| 8 | 66-8600 | 1 | Frame-Upper |
| 9 | 76-1910 | 2 | Shaft-Pivot |
| 10 | 32151-47 | 8 | Ring-Retaining |
| 11 | 76-1960 | 1 | Knob Kit |
| 11:4 | | 1 | Tension Adjuster Knob ASM |
| 11:4:2 | 106-8093 | 1 | Knob-Adjust, Tension |
| 11:4:3 | 32121-45 | 1 | Pin-Spring |
| 12 | 76-1940 | 2 | Spring-Extension |
| 13 | 93-3165 | 1 | Bracket |
| 14 | 322-6 | 1 | Screw-HH |
| 15 | 3253-33 | 1 | Washer-Lock |
| 16 | 3217-6 | 1 | Nut-Hex |

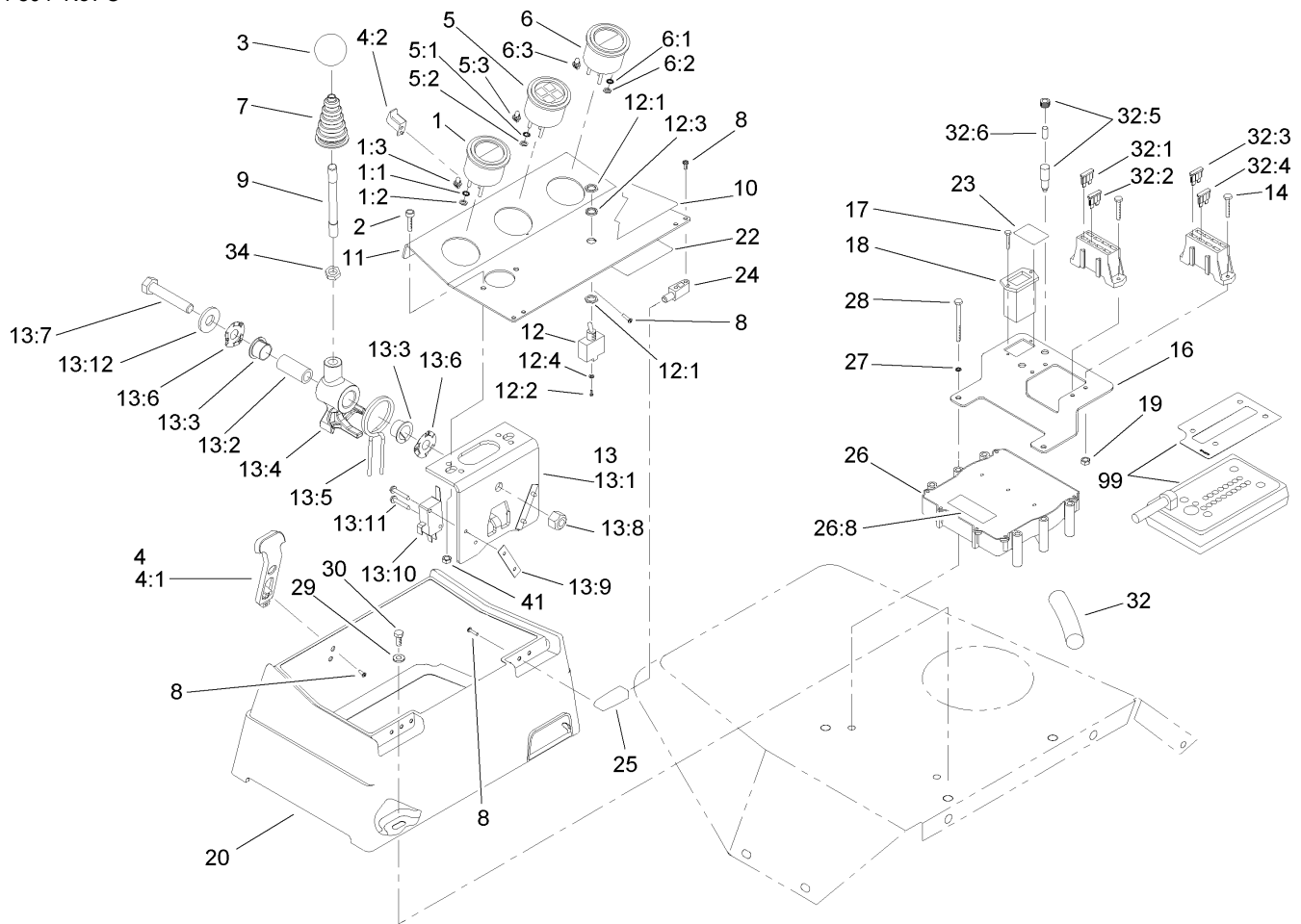
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Control Console Assembly

| Ref | Part No. | Qty. | Description |
|------|-------------|------|------------------------|
| 1 | 98-9339 | 1 | Gauge-Fuel |
| 1:1 | 3254-1 | 3 | Washer-Lock, Int |
| 1:2 | 3217-27 | 3 | Nut-Hex |
| 1:3 | 105-9265 | 1 | Bulb And Lamp ASM |
| 2 | 3258-166 | 2 | Screw-PRH |
| 3 | 233-42 | 1 | Knob |
| 4 | 94-5626 | 1 | Latch-Draw, Flexible |
| 4:1 | 103-4080 | 1 | Latch-Rubber |
| 4:2 | 103-4081 | 1 | Latch-Keeper |
| 5 | 98-9306 | 1 | Light-Warning |
| 5:1 | 3254-1 | 1 | Washer-Lock, Int |
| 5:2 | 3217-27 | 1 | Nut-Hex |
| 5:3 | 105-9264 | 4 | Bulb And Lamp ASM |
| 6 | 98-9308 | 1 | Gauge-Temperature |
| 6:1 | 3254-1 | 3 | Washer-Lock, Int |
| 6:2 | 3217-27 | 3 | Nut-Hex |
| 6:3 | 105-9265 | 1 | Bulb And Lamp ASM |
| 7 | 93-5961 | 1 | Boot-Lever |
| 8 | 32144-1 | 11 | Screw-Taptite |
| 9 | 105-7508 | 1 | Lever-Joystick |
| 10 | 104-9296 | 1 | Decal-Control |
| 11 | 104-9251-03 | 1 | Plate-Instrument |
| 12 | 99-8352 | 1 | Switch-Backlap, Master |
| 12:1 | 218-498 | 2 | Locknut |

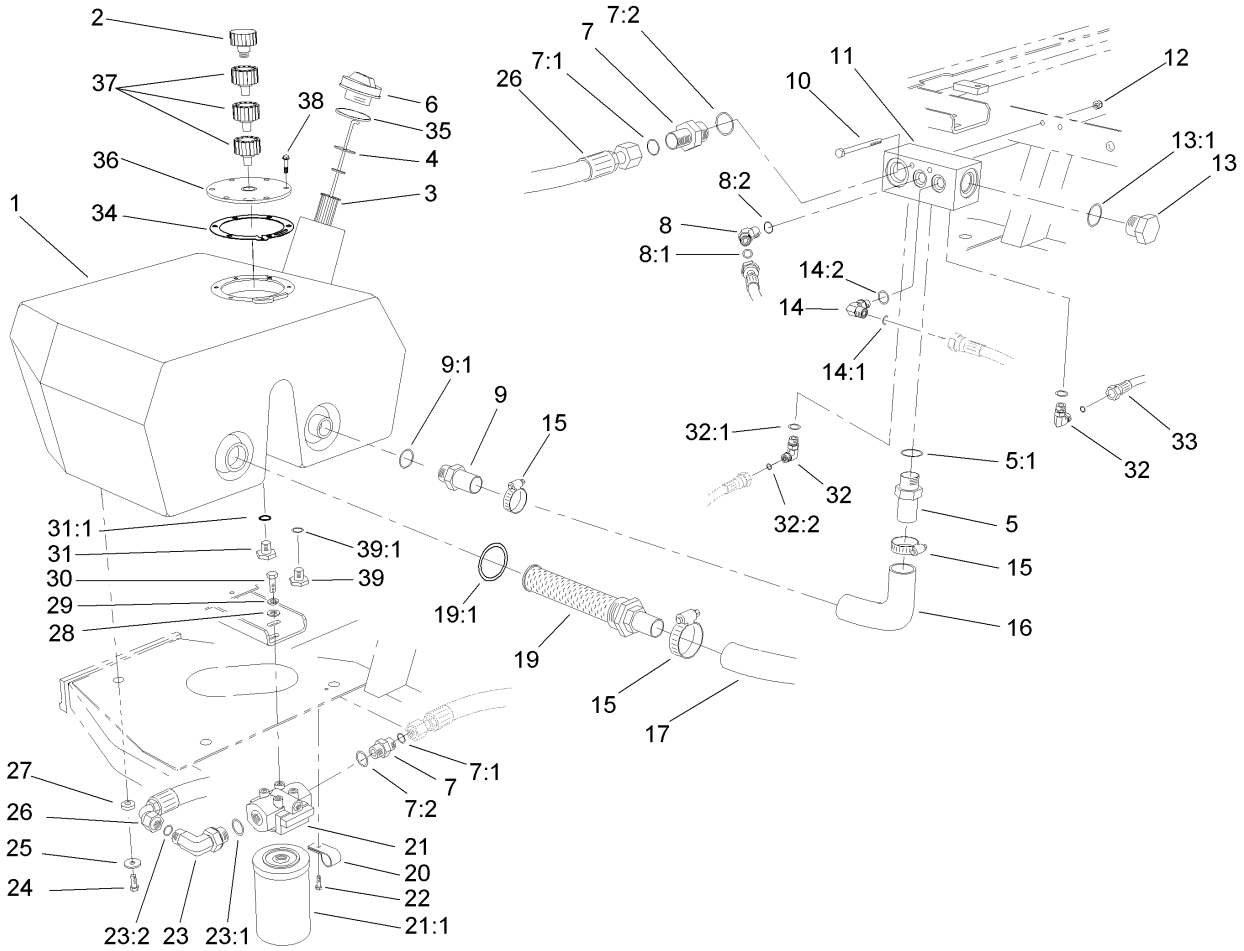
| Ref | Part No. | Qty. | Description |
|-------|-------------|------|-----------------------|
| 12:2 | 218-588 | 3 | Screw |
| 12:3 | 218-589 | 1 | Washer |
| 12:4 | 3253-19 | 3 | Washer-Lock |
| 13 | 106-4167 | 1 | Joystick Bracket ASM |
| 13:1 | 106-4168-03 | 1 | Bracket-Joystick |
| 13:2 | 106-4192 | 1 | Spacer |
| 13:3 | 93-5547 | 2 | Bushing-Nylon |
| 13:4 | 105-7507 | 1 | Hub-Pivot, Joystick |
| 13:5 | 105-8289 | 1 | Spring-Torsion |
| 13:6 | 106-4193 | 2 | Washer-Finger, Spring |
| 13:7 | 322-9 | 1 | Screw-HH |
| 13:8 | 3296-29 | 1 | Nut-Lock, NI |
| 13:9 | 3290-354 | 2 | Nut-Speed |
| 13:10 | 108-6496 | 2 | Switch ASM (W/Boot) |
| 13:11 | 95-3003 | 4 | Screw-HH |
| 13:12 | 3256-3 | 1 | Washer-Flat |
| 14 | 32105-13 | 4 | Screw-SHH |
| 16 | 104-1499-03 | 1 | Bracket-Block, Fuse |
| 17 | 32144-18 | 2 | Screw-HH |
| 18 | 75-6820 | 1 | Hourmeter |
| 19 | 3296-2 | 4 | Nut-Lock |
| 20 | 104-0027 | 1 | Box-Control |
| 22 | 94-6767 | 1 | Decal-Fuses |
| 23 | 104-9298 | 1 | Decal-Controller |



Control Console Assembly (continued)

| Ref | Part No. | Qty. | Description |
|------|----------|------|---------------------------------|
| 24 | 104-1496 | 2 | Hinge-Pin |
| 25 | 104-1497 | 2 | Hinge-Receiver |
| 26 | 92-5720 | 1 | Controller |
| 26:8 | 93-8053 | 1 | Decal |
| 27 | 3253-3 | 2 | Washer-Lock |
| 28 | 321-14 | 2 | Screw-HH |
| 29 | 3256-3 | 3 | Washer-Flat |
| 30 | 322-5 | 3 | Screw-HH |
| 32 | 108-0637 | 1 | Harness-Wire |
| 32:1 | 94-9157 | 1 | Fuse-Blade, 4 Amp |
| 32:2 | 114241 | 1 | Fuse-7.5 Amp |
| 32:3 | 218-578 | 3 | Fuse-10 Amp |
| 32:4 | 109101 | 1 | Fuse-20 Amp |
| 32:5 | 85-4491 | 1 | Light-Indicator (Includes Lamp) |
| 32:6 | 219-19 | 1 | Lamp-Green |
| 34 | 3218-3 | 1 | Nut-Jam |
| 41 | 32128-33 | 2 | Nut-HF |
| 99 | 85-4750 | 1 | Box-Display, Diagnostic |
| 99 | 104-9270 | 1 | Decal-Diagnostics |

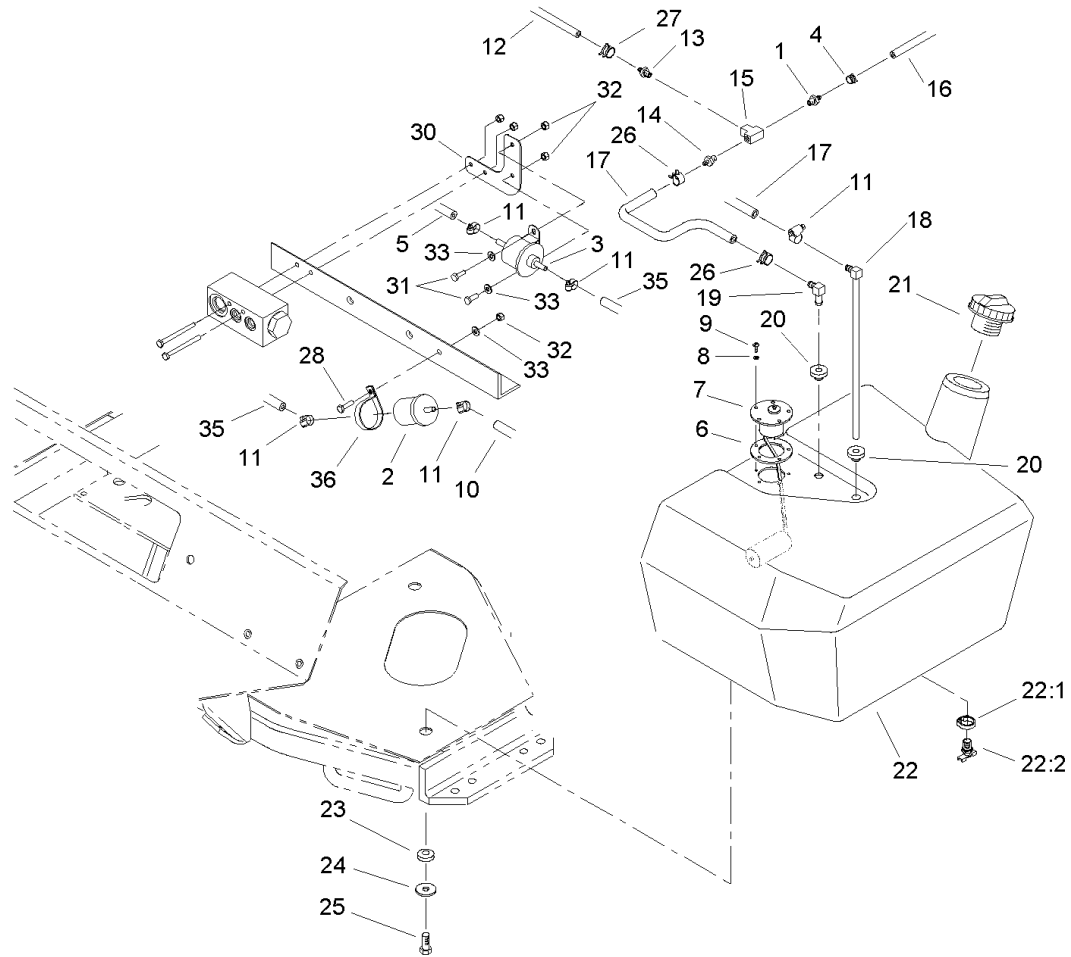
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Hydraulic Filter and Reservoir Assembly

| Ref | Part No. | Qty. | Description |
|------|----------|------|---------------------|
| 1 | 104-9254 | 1 | Tank-Oil |
| 2 | 68-6150 | 1 | Breather |
| 3 | 61-2790 | 1 | Filter-Screen |
| 4 | 94-9411 | 1 | Dipstick |
| 5 | 354-73 | 1 | Fitting-Straight |
| 5:1 | 237-81 | 1 | O-Ring |
| 6 | 93-7498 | 1 | Plug-Plastic |
| 7 | 340-8 | 2 | Adapter |
| 7:1 | 237-65 | 1 | O-Ring |
| 7:2 | 237-81 | 1 | O-Ring |
| 8 | 340-87 | 1 | Fitting-HYD, 45 DEG |
| 8:1 | 237-22 | 1 | O-Ring |
| 8:2 | 237-42 | 1 | O-Ring |
| 9 | 99-6932 | 1 | Fitting-Barb, Hose |
| 9:1 | 237-117 | 1 | O-Ring |
| 10 | 321-23 | 2 | Screw-HH |
| 11 | 92-9098 | 1 | Manifold-Tank |
| 12 | 3296-42 | 2 | Nut-Lock, NI |
| 13 | 354-74 | 1 | Fitting |
| 13:1 | 237-81 | 1 | O-Ring |
| 14 | 340-77 | 1 | Fitting-HYD, 90 DEG |
| 14:1 | 237-22 | 1 | O-Ring |
| 14:2 | 237-42 | 1 | O-Ring |
| 15 | 2412-34 | 3 | Clamp-Hose |

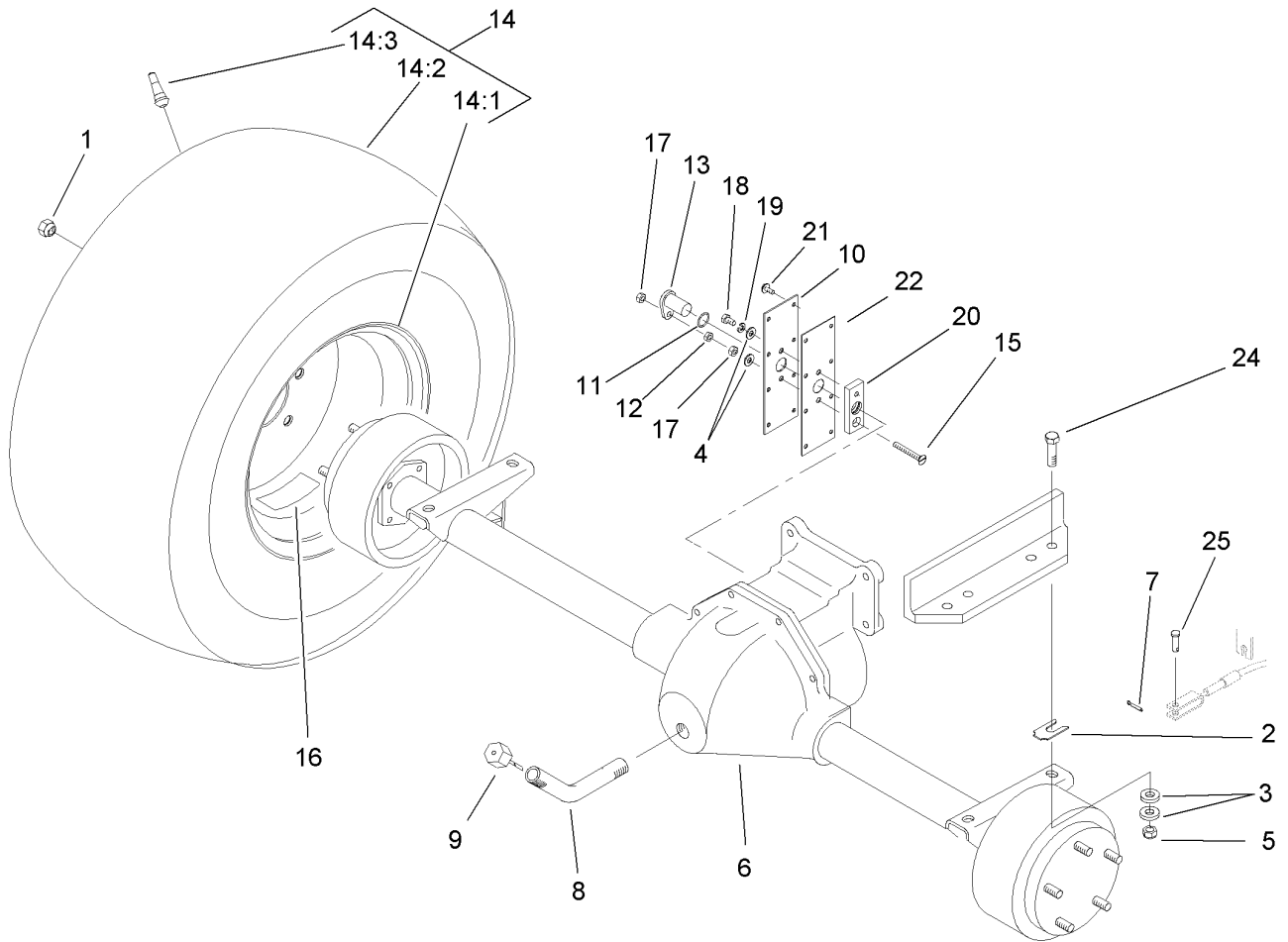
| Ref | Part No. | Qty. | Description |
|------|-----------|------|-----------------------|
| 16 | 75-5720 | 1 | Hose-Return |
| 17 | 75-6870 | 1 | Hose-Inlet, Pump |
| 19 | 104-7546 | 1 | Strainer-Tank |
| 19:1 | 340-136 | 1 | O-Ring |
| 20 | 2412-93 | 2 | Clamp-R |
| 21 | 75-1300 | 1 | Oil Filter ASM |
| 21:1 | 75-1310 | 1 | Element-Filter |
| 22 | 32144-10 | 2 | Screw-HWH |
| 23 | 340-139 | 1 | Fitting-HYD, 90 DEG |
| 23:1 | 237-81 | 1 | O-Ring |
| 23:2 | 237-65 | 1 | O-Ring |
| 24 | 33105-025 | 3 | Screw-HHF |
| 25 | 63-8410 | 3 | Washer |
| 26 | 75-6130 | 1 | Hose ASM |
| 27 | 240-11 | 3 | Bushing-Flange |
| 28 | 3256-24 | 2 | Washer-Flat |
| 29 | 3253-21 | 2 | Washer-Lock |
| 30 | 323-4 | 2 | Screw-HH |
| 31 | 353-550 | 1 | Plug-HYD, HH |
| 31:1 | 237-79 | 1 | O-Ring |
| 32 | 340-82 | 2 | Adapter |
| 32:1 | 237-42 | 1 | O-Ring |
| 32:2 | 237-21 | 1 | O-Ring |
| 33 | 100-3739 | 1 | Return Drain Hose ASM |



Fuel Tank Assembly

| Ref | Part No. | Qty. | Description |
|------|----------|------|-----------------------|
| 1 | 304-73 | 1 | Connector-Hose |
| 2 | 98-7612 | 1 | Filter-Fuel |
| 3 | 107-0122 | 1 | Pump-Fuel, Electric |
| 4 | 2412-98 | 1 | Clamp |
| 5 | 110-4100 | 1 | Hose-Fuel |
| 6 | 62-7650 | 1 | Gasket |
| 7 | 63-7640 | 1 | Sender-Fuel |
| 8 | 3253-15 | 5 | Washer-Lock |
| 9 | 32122-24 | 5 | Screw-PTH |
| 10 | 110-4101 | 1 | Hose-Fuel |
| 11 | 2412-108 | 5 | Clamp-Worm |
| 12 | 110-4102 | 1 | Hose-Fuel |
| 13 | 354-22 | 1 | Fitting-Barb |
| 14 | 354-21 | 1 | Fitting-Barb |
| 15 | 354-20 | 1 | Fitting-Tee |
| 16 | 110-4103 | 1 | Hose-Fuel |
| 17 | 110-4104 | 1 | Hose-Fuel |
| 18 | 66-8121 | 1 | Standpipe |
| 19 | 46-6550 | 1 | Fitting-Elbow, 90 DEG |
| 20 | 46-6560 | 2 | Bushing |
| 21 | 93-3102 | 1 | Cap-Fuel |
| 22 | 105-7933 | 1 | Tank-Fuel |
| 22:1 | 2412-36 | 1 | Clamp-Hose |
| 22:2 | 304-46 | 1 | Draincock |

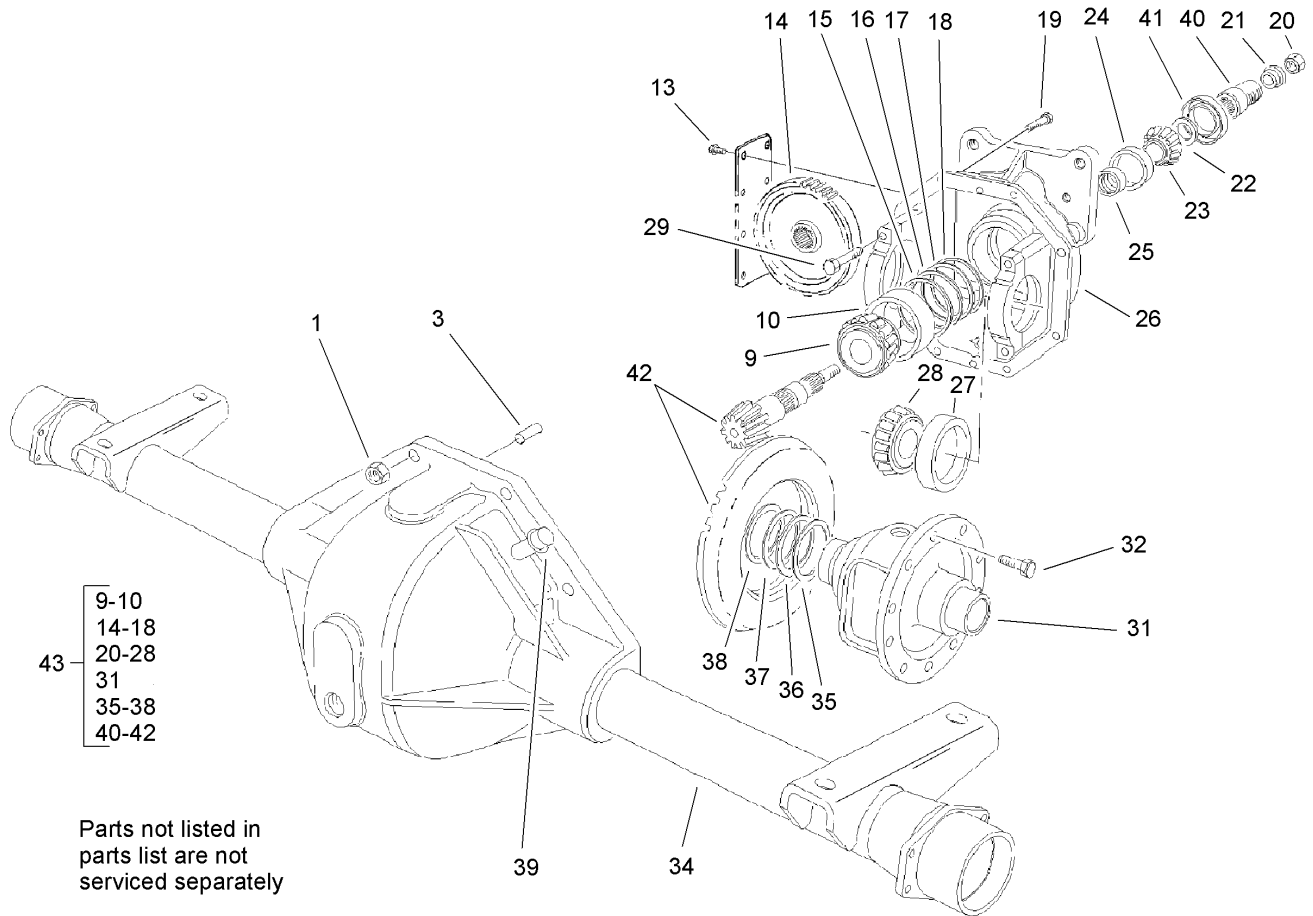
| Ref | Part No. | Qty. | Description |
|-----|-----------|------|--------------------|
| 23 | 240-11 | 3 | Bushing-Flange |
| 24 | 63-8410 | 3 | Washer |
| 25 | 33105-025 | 3 | Screw-HHF |
| 26 | 92-2379 | 2 | Clamp-Hose |
| 27 | 2412-146 | 2 | Clamp-Hose |
| 28 | 321-6 | 1 | Screw-HH |
| 30 | 104-9333 | 1 | Bracket-Pump, Fuel |
| 31 | 321-4 | 2 | Screw-HH |
| 32 | 3296-42 | 3 | Nut-Lock, NI |
| 33 | 3256-22 | 3 | Washer-Flat |
| 34 | 3290-378 | 1 | Tie-Cable |
| 35 | 110-4105 | 1 | Hose-Fuel |
| 36 | 2412-148 | 1 | Clamp-R |



Front Axle Assembly

| Ref | Part No. | Qty. | Description |
|------|-------------|------|------------------------|
| 1 | 242-50 | 10 | Nut-Lug |
| 2 | 42-6080 | 5 | Shim-Axle |
| 3 | 66-6480 | 8 | Washer |
| 4 | 3256-22 | 2 | Washer-Flat |
| 5 | 3296-48 | 4 | Nut-Lock, NI |
| 6 | 108-0640-03 | 1 | Drive Axle ASM |
| 7 | 3272-10 | 2 | Pin-Cotter |
| 8 | 75-6850 | 1 | Tube-Fill, Oil |
| 9 | 27-3710 | 1 | Dipstick |
| 10 | 85-4330 | 1 | Cover-Gear |
| 11 | 237-181 | 1 | O-Ring |
| 12 | 3218-1 | 1 | Nut-Jam |
| 13 | 85-4350 | 1 | Sensor-Geartooth |
| 14 | | 2 | Wheel And Tire ASM |
| 14:1 | 99-6984 | 1 | Wheel ASM |
| 14:2 | 98-2373 | 1 | Tire-Ultra Trac |
| 14:3 | 232-27 | 1 | Stem-Valve |
| 15 | 32108-9 | 1 | Screw-FH |
| 16 | 106-9206 | 2 | Decal-Torque, Wheel |
| 17 | 3296-56 | 2 | Nut-Lock, NI |
| 18 | 321-2 | 1 | Screw-HH |
| 19 | 3253-3 | 1 | Washer-Lock |
| 20 | 85-4340 | 1 | Plate-Mounting, Sensor |
| 21 | 32144-112 | 8 | Screw-HWH |

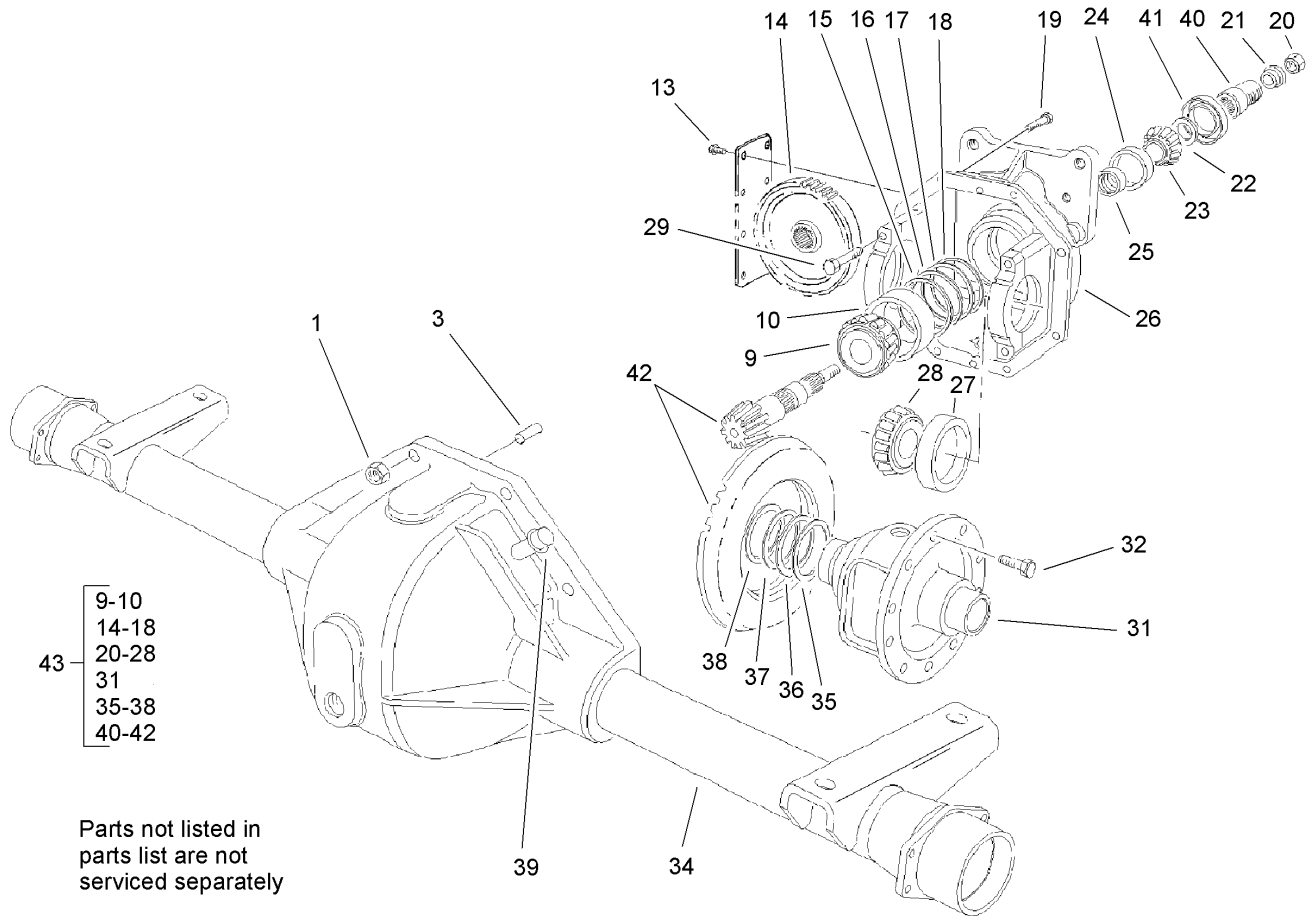
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 22 | 92-5797 | 1 | Gasket-Axle |
| 24 | 324-7 | 4 | Screw-HH |
| 25 | 283-58 | 2 | Pin-Clevis |



Drive Axle Assembly No. 108-0640-03

| Ref | Part No. | Qty. | Description |
|-----|-----------|------|----------------------------|
| 1 | 32149-5 | 8 | Nut-Keps |
| 3 | 21-8270 | 2 | Pin-Dowel |
| 9 | 43-6760 | 1 | Bearing-Roller, Cone Taper |
| 10 | 43-6750 | 1 | Bearing-Taper, Cup |
| 13 | 32144-112 | 8 | Screw-HWH |
| 14 | 86-7230 | 1 | Gear-Input, Transmission |
| 15 | 43-6710 | 1 | Shim-Pinion (.003) |
| 16 | 43-6711 | 1 | Shim-Pinion (.005) |
| 17 | 43-6712 | 1 | Shim-Pinion (.010) |
| 18 | 43-6713 | 1 | Shim-Pinion (.030) |
| 19 | 3210-8 | 8 | Screw-HH |
| 20 | 71-4350 | 1 | Nut |
| 21 | 83-5130 | 1 | Spacer-Pinion |
| 22 | 72-3592 | 1 | Shim-Bearing, Front (.137) |
| 22 | 72-3591 | 1 | Shim-Bearing, Front (.135) |
| 22 | 72-3590 | 1 | Shim-Bearing, Front (.133) |
| 22 | 72-3588 | 1 | Shim-Bearing, Front (.131) |
| 22 | 72-3587 | 1 | Shim-Bearing, Front (.129) |
| 22 | 72-3586 | 1 | Shim-Bearing, Front (.127) |
| 22 | 72-3585 | 1 | Shim-Bearing, Front (.125) |
| 22 | 72-3600 | 1 | Shim-Bearing, Front (.151) |
| 22 | 72-3598 | 1 | Shim-Bearing, Front (.149) |
| 22 | 72-3597 | 1 | Shim-Bearing, Front (.147) |
| 22 | 72-3596 | 1 | Shim-Bearing, Front (.145) |

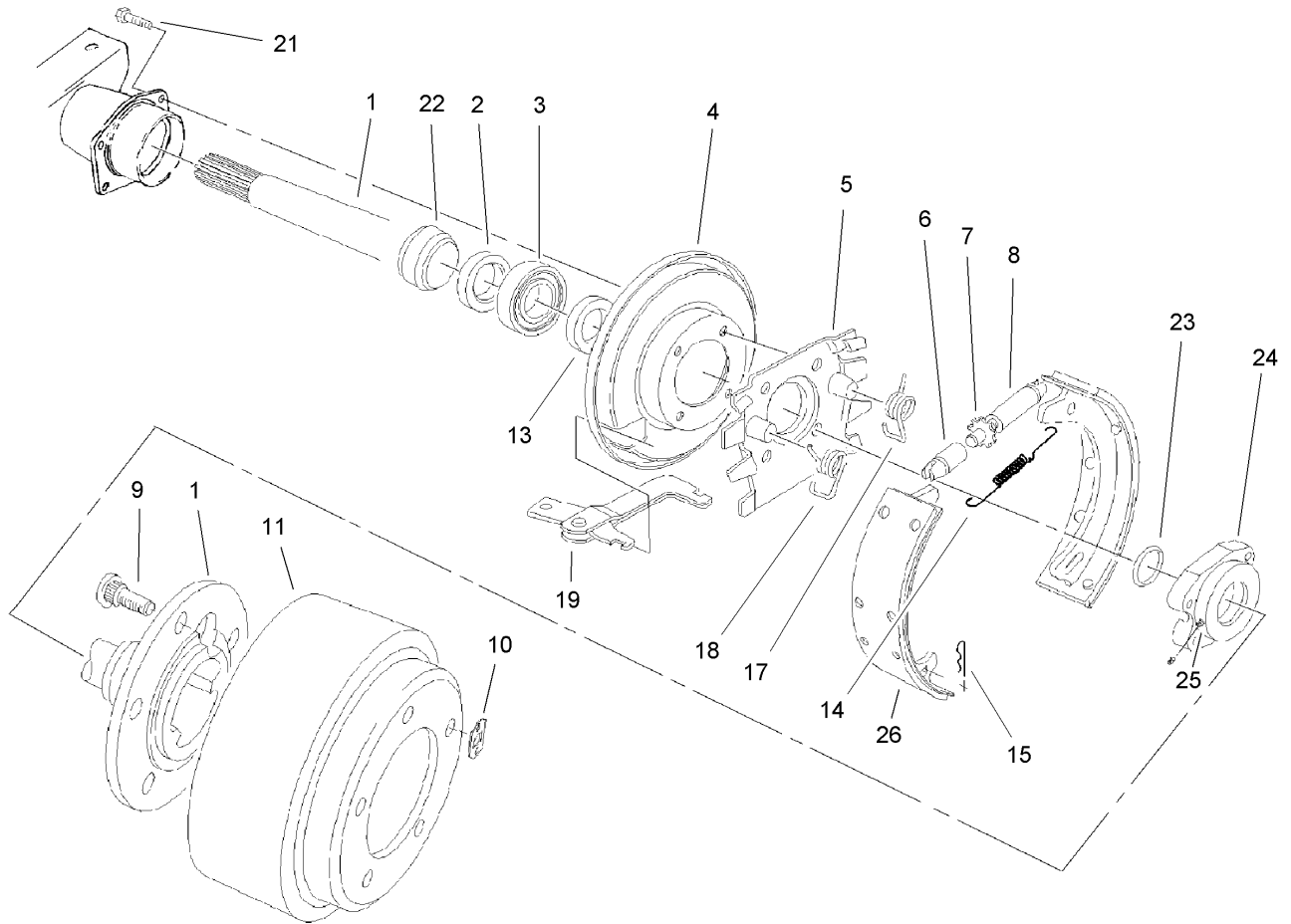
| Ref | Part No. | Qty. | Description |
|-----|----------|------|----------------------------|
| 22 | 72-3595 | 1 | Shim-Bearing, Front (.143) |
| 22 | 72-3594 | 1 | Shim-Bearing, Front (.141) |
| 22 | 72-3593 | 1 | Shim-Bearing, Front (.139) |
| 22 | 72-3576 | 1 | Shim-Bearing, Front (.106) |
| 22 | 72-3575 | 1 | Shim-Bearing, Front (.104) |
| 22 | 72-3574 | 1 | Shim-Bearing, Front (.102) |
| 22 | 72-3573 | 1 | Shim-Bearing, Front (.100) |
| 22 | 72-3572 | 1 | Shim-Bearing, Front (.098) |
| 22 | 72-3571 | 1 | Shim-Bearing, Front (.096) |
| 22 | 72-3570 | 1 | Shim-Bearing, Front (.094) |
| 22 | 72-3584 | 1 | Shim-Bearing, Front (.120) |
| 22 | 72-3583 | 1 | Shim-Bearing, Front (.118) |
| 22 | 72-3582 | 1 | Shim-Bearing, Front (.116) |
| 22 | 72-3581 | 1 | Shim-Bearing, Front (.114) |
| 22 | 72-3580 | 1 | Shim-Bearing, Front (.112) |
| 22 | 72-3578 | 1 | Shim-Bearing, Front (.110) |
| 22 | 72-3577 | 1 | Shim-Bearing, Front (.108) |
| 23 | 254-91 | 1 | Cone-Bearing |
| 24 | 21-8390 | 1 | Cup-Bearing |
| 25 | 21-8020 | 1 | Spacer-Bearing |
| 26 | 93-3619 | 1 | Upper Housing ASM |
| 27 | 254-66 | 2 | Cup-Bearing, Roller |
| 28 | 254-65 | 2 | Cone-Bearing, Roller |
| 29 | 92-1773 | 4 | Screw-HHF |



Drive Axle Assembly No. 108-0640-03 (continued)

| Ref | Part No. | Qty. | Description |
|-----|-------------|------|-----------------------------------|
| 31 | 110-4136 | 1 | Differential Case ASM |
| 32 | 21-7770 | 5 | Screw-Gear, Drive |
| 34 | 108-1422-03 | 1 | Lower Housing ASM |
| 35 | 21-8120 | 1 | Shim-Bearing, Differential (.030) |
| 36 | 21-8110 | 1 | Shim-Bearing, Differential (.010) |
| 37 | 21-8100 | 1 | Shim-Bearing, Differential (.005) |
| 38 | 21-8090 | 1 | Shim-Bearing, Differential (.003) |
| 39 | 72-9420 | 1 | Vent |
| 40 | 83-4910 | 1 | Coupler-Pinion |
| 41 | 71-4330 | 1 | Seal |
| 42 | 93-3618 | 1 | Gear And Pinion ASM |
| 43 | 93-3617 | 1 | Cover And Carrier Kit |

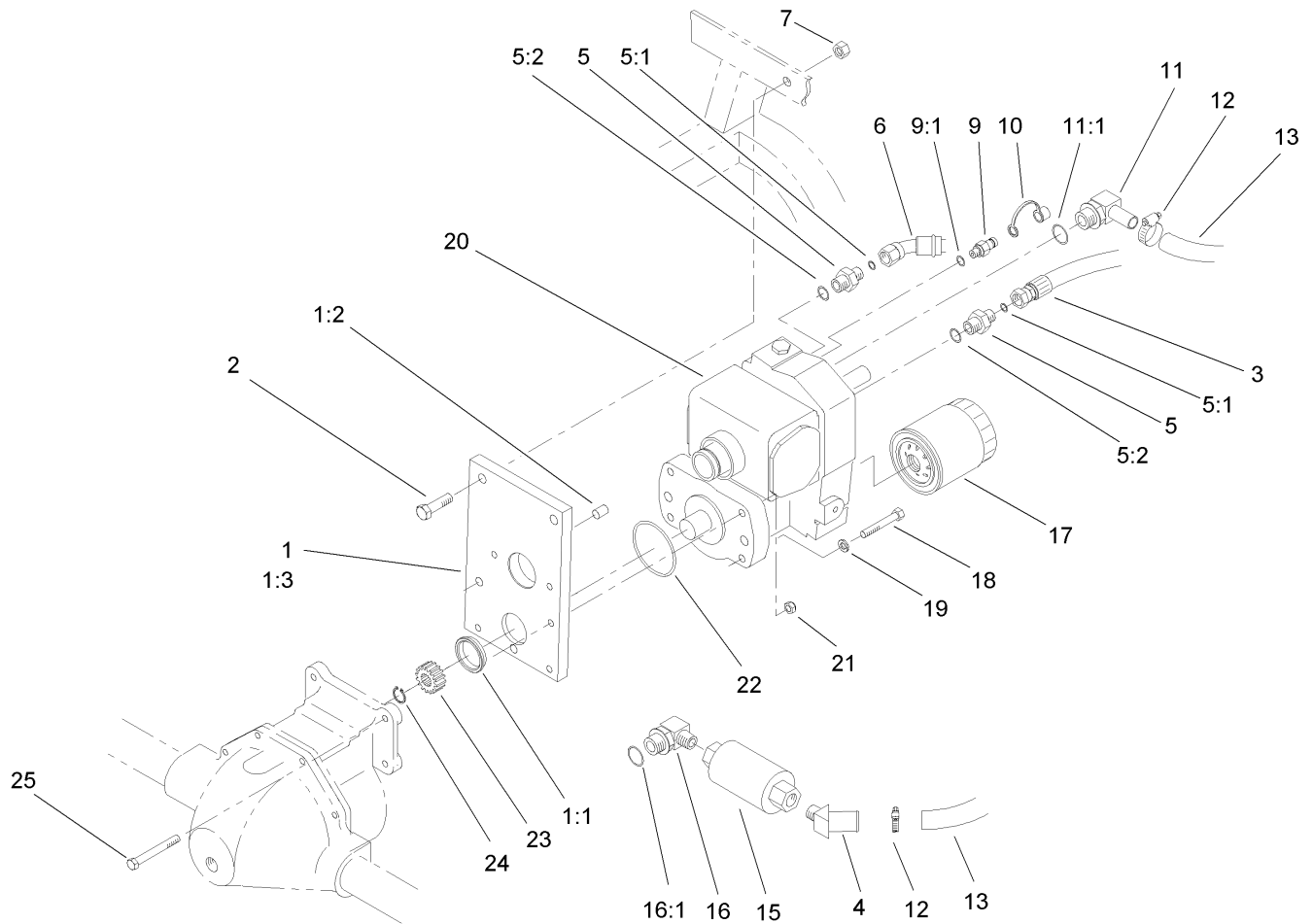
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Brake Assembly

| Ref | Part No. | Qty. | Description |
|-----|-------------|------|-------------------------|
| 1 | 108-1424 | 1 | Shaft-Axle, LH |
| 1 | 108-1425 | 1 | Shaft-Axle, RH |
| 2 | 100-3842 | 2 | Seal-Oil |
| 3 | 108-1426 | 2 | Cap-Bearing |
| 4 | 100-3843 | 2 | Shield-Dust |
| 5 | 100-3844 | 2 | Spider-Torque |
| 6 | 21-9390 | 2 | Socket-Screw, Adjusting |
| 7 | 21-9370 | 2 | Screw-Adjusting |
| 8 | 21-9380 | 2 | Nut-Pivot |
| 9 | 106-9205 | 10 | Stud-Wheel |
| 10 | 21-8360 | 2 | Clip-Retaining |
| 11 | 106-9209-03 | 2 | Drum-Brake |
| 13 | 100-3845 | 2 | Seal-Grease |
| 14 | 21-9440 | 2 | Spring-Screw, Adjusting |
| 15 | 21-9460 | 4 | Retainer-Lever, Brake |
| 17 | 21-9420 | 2 | Spring-Return, LH |
| 18 | 21-9430 | 2 | Spring-Return, RH |
| 19 | 24-9180 | 2 | Strut And Lever ASM |
| 21 | 100-3846 | 8 | Screw-Special |
| 22 | 100-3847 | 2 | Retainer-Bearing |
| 23 | 108-1427 | 2 | Ring-Spiral |
| 24 | 108-1428 | 2 | Bearing ASM |
| 25 | 100-3850 | 2 | Zerk-Special |
| 26 | 84-8600 | 1 | Set-Shoes, Lined |

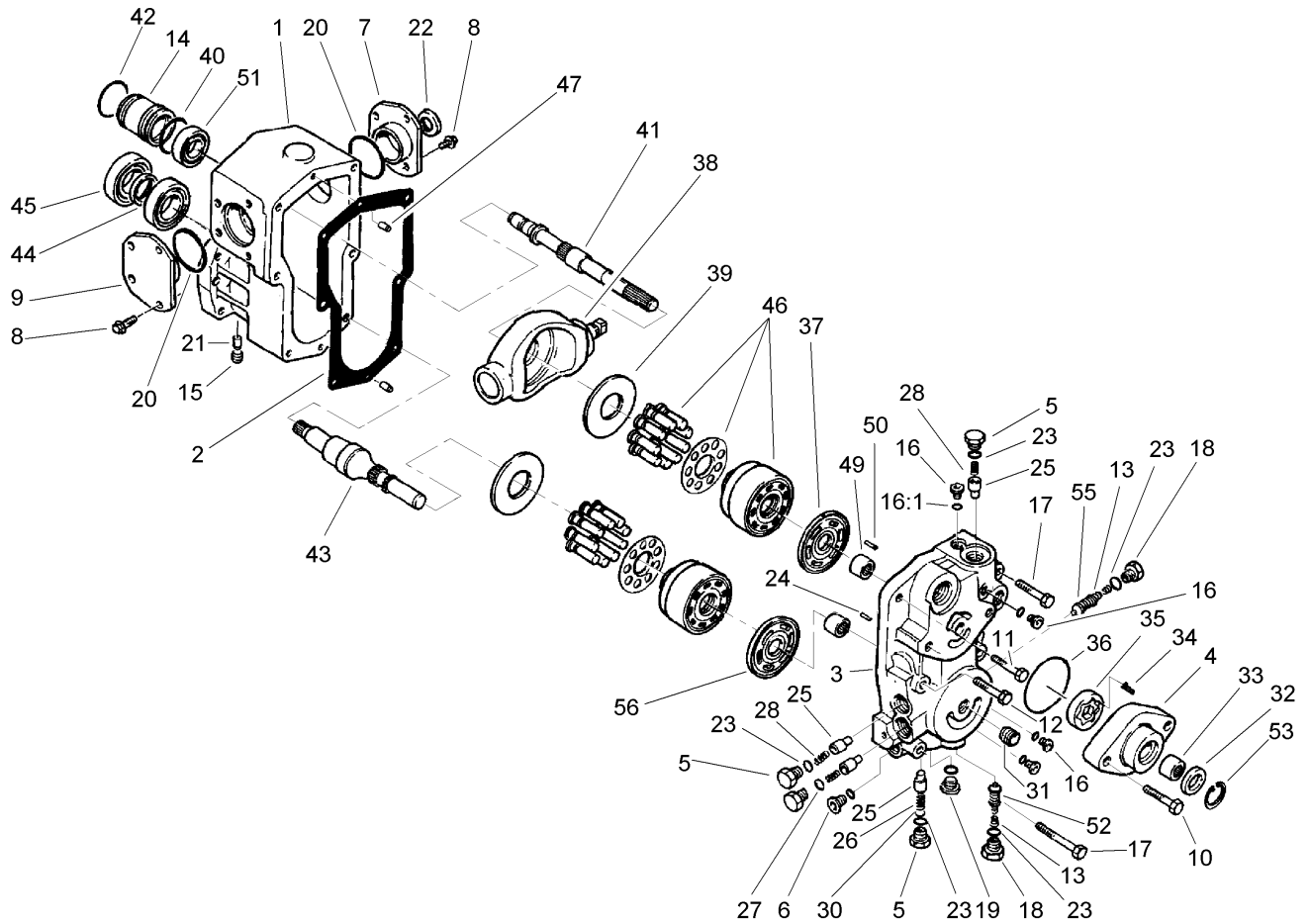
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------------|
| ●27 | 92-8775 | 1 | Liquid Gasket Kit |



Transmission Assembly

| Ref | Part No. | Qty. | Description |
|------|------------|------|--------------------------|
| 1 | 92-4846 | 1 | Transmission Support ASM |
| 1:1 | 75-3110 | 1 | Collar-Transmission |
| 1:2 | 92-4808 | 1 | Sleeve-Transmission |
| 1:3 | 92-4809 | 1 | Support-Transmission |
| 2 | 325-7 | 2 | Screw-HH |
| 3 | 93-0075 | 1 | Hose ASM |
| 4 | 354-72 | 1 | Fitting-HYD |
| 5 | 340-3 | 2 | Adapter |
| 5:1 | 237-22 | 1 | O-Ring |
| 5:2 | 237-79 | 1 | O-Ring |
| 6 | 93-0076 | 1 | Hose ASM |
| 7 | 3296-23 | 2 | Nut-Lock, NI |
| 9 | 354-77 | 1 | Fitting-Quick |
| 9:1 | 237-78 | 1 | O-Ring |
| 10 | 354-79 | 1 | Cap-Dust |
| 11 | 75-4720 | 1 | Fitting-Line, Suction |
| 11:1 | 237-81 | 1 | O-Ring |
| 12 | 2412-129 | 2 | Clamp-Hose |
| 13 | 75-6350 | 1 | Hose |
| 15 | 75-6340-03 | 1 | Filter |
| 16 | 354-75 | 1 | Fitting-HYD, 90 DEG |
| 16:1 | 237-81 | 1 | O-Ring |
| 17 | 75-1330 | 1 | Element-Filter |
| 18 | 323-12 | 2 | Screw-HH |

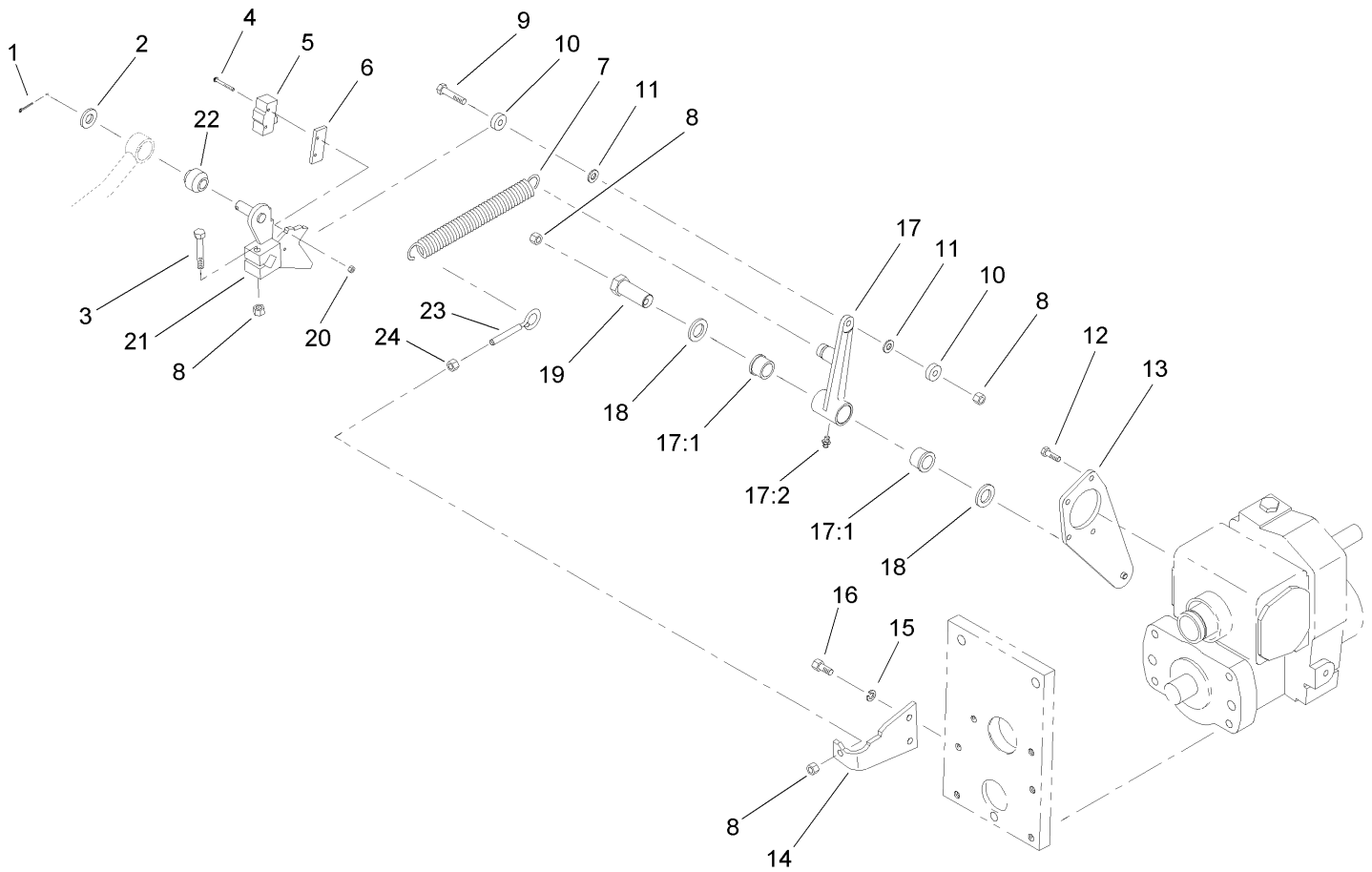
| Ref | Part No. | Qty. | Description |
|-----|----------|------|----------------|
| 19 | 3253-21 | 2 | Washer-Lock |
| 20 | 75-0012 | 1 | Transmission |
| 21 | 3296-39 | 2 | Nut-Lock, NI |
| 22 | 237-161 | 1 | O-Ring |
| 23 | 86-7220 | 1 | Gear-Pinion |
| 24 | 32151-62 | 1 | Ring-Retaining |
| 25 | 323-20 | 2 | Screw-HH |



Transmission Assembly No. 75-0012

| Ref | Part No. | Qty. | Description |
|------|----------|------|-----------------------|
| 1 | 75-0020 | 1 | Housing |
| 2 | 75-0030 | 1 | Gasket-Housing |
| 3 | 75-0040 | 1 | Section-Center |
| 4 | 83-4780 | 1 | Housing-Pump, Charge |
| 5 | 75-0060 | 4 | Plug |
| 6 | 75-0070 | 1 | Plug |
| 7 | 86-7520 | 1 | RH Trunnion Cover ASM |
| 8 | 75-0090 | 8 | Capscrew-HH |
| 9 | 86-7530 | 1 | LH Trunnion Cover ASM |
| 10 | 75-0110 | 2 | Capscrew-HH |
| 11 | 75-0120 | 1 | Capscrew-HH |
| 12 | 75-0130 | 3 | Capscrew-HH |
| 13 | 75-0140 | 2 | Spring-Conical |
| 14 | 75-0150 | 1 | Guide-Seal |
| 15 | 75-0160 | 1 | Plug-Pipe |
| 16 | 75-0170 | 4 | Plug-Thread, Straight |
| 16:1 | 92-8777 | 1 | O-Ring |
| 17 | 75-0180 | 2 | Capscrew-HH |
| 18 | 75-0190 | 2 | Plug-Special |
| 19 | 75-0200 | 2 | Plug-Thread, Straight |
| 20 | 75-0210 | 2 | O-Ring |
| 21 | 75-0220 | 2 | Pin |
| 22 | 75-0230 | 1 | Seal-Lip |
| 23 | 75-0240 | 6 | O-Ring |

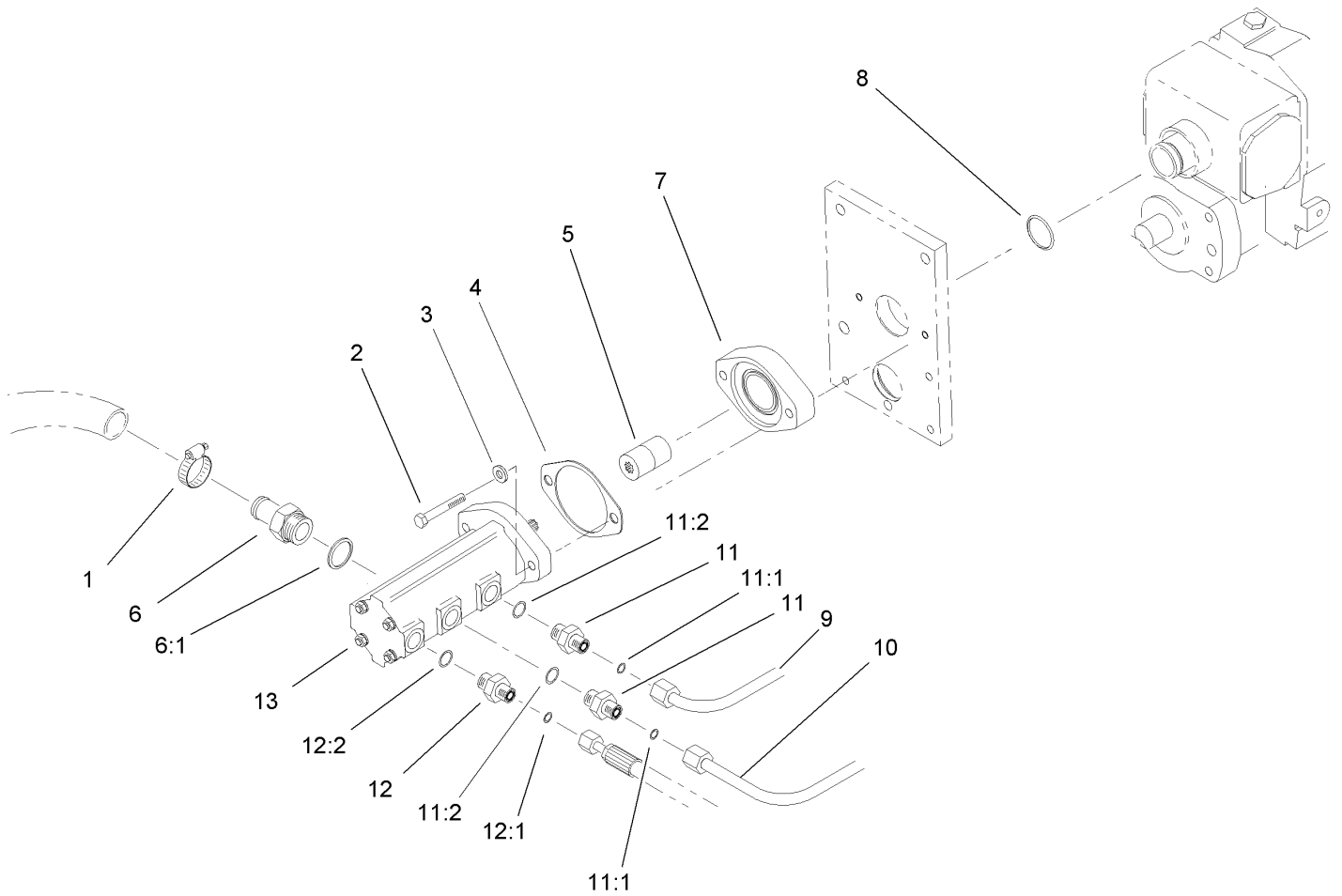
| Ref | Part No. | Qty. | Description |
|-----|----------|------|--------------------|
| 24 | 75-0250 | 1 | Spring |
| 25 | 75-0260 | 4 | Valve-Relief |
| 26 | 75-0270 | 1 | Spring |
| 27 | 75-0280 | 1 | Spring |
| 28 | 75-0290 | 2 | Spring |
| 30 | 75-0310 | 1 | Shim |
| 31 | 75-0320 | 1 | Nipple |
| 32 | 75-0330 | 1 | Seal-Lip |
| 33 | 75-0340 | 1 | Bearing-Needle |
| 34 | 75-0350 | 1 | Pin |
| 35 | 75-0360 | 1 | Gerotor |
| 36 | 75-0370 | 1 | O-Ring |
| 37 | 75-0380 | 1 | Plate-Valve |
| 38 | 75-0390 | 1 | Plate-Swash |
| 39 | 75-0400 | 2 | Plate-Thrust |
| 40 | 75-0410 | 1 | O-Ring |
| 41 | 86-7540 | 1 | Shaft-Pump |
| 42 | 75-0430 | 1 | Ring-Retaining |
| 43 | 75-0440 | 1 | Shaft-Motor |
| 44 | 75-0450 | 1 | Collar |
| 45 | 75-0460 | 2 | Bearing-Ball |
| 46 | 75-0470 | 2 | Cylinder Block Kit |
| 47 | 75-0480 | 2 | Pin |
| 49 | 75-0500 | 2 | Bearing-Needle |



Traction Control Assembly

| Ref | Part No. | Qty. | Description |
|------|-------------|------|------------------------|
| 1 | 3272-10 | 1 | Pin-Cotter |
| 2 | 3256-26 | 1 | Washer-Flat |
| 3 | 322-10 | 1 | Screw-HH |
| 4 | 32105-21 | 2 | Screw-HH |
| 5 | 29-6162 | 1 | Switch-Micro |
| 6 | 75-4130 | 1 | Plate-Switch |
| 7 | 76-9430-03 | 1 | Spring-Extention |
| 8 | 3296-29 | 4 | Nut-Lock, NI |
| 9 | 322-7 | 1 | Screw-HH |
| 10 | 251-307 | 2 | Bearing-Ball |
| 11 | 75-5470 | 2 | Spacer-Bearing |
| 12 | 321-5 | 4 | Screw-HH |
| 13 | 104-1480-03 | 1 | Traction Plate ASM |
| 14 | 85-9900-03 | 1 | Plate-Anchor, Spring |
| 15 | 3253-4 | 2 | Washer-Lock |
| 16 | 322-3 | 2 | Screw-HH |
| 17 | 92-2581 | 1 | Neutral Switch Arm ASM |
| 17:1 | 256-113 | 2 | Bushing-Flange |
| 17:2 | 302-5 | 1 | Fitting-Grease |
| 18 | 3-6498 | 2 | Washer-Thrust |
| 19 | 76-8640 | 1 | Stud-Traction |
| 20 | 3296-9 | 2 | Nut-Lock |
| 21 | 75-4100-03 | 1 | Control-Pump |
| 22 | 23-2270 | 1 | Bushing-Rubber |

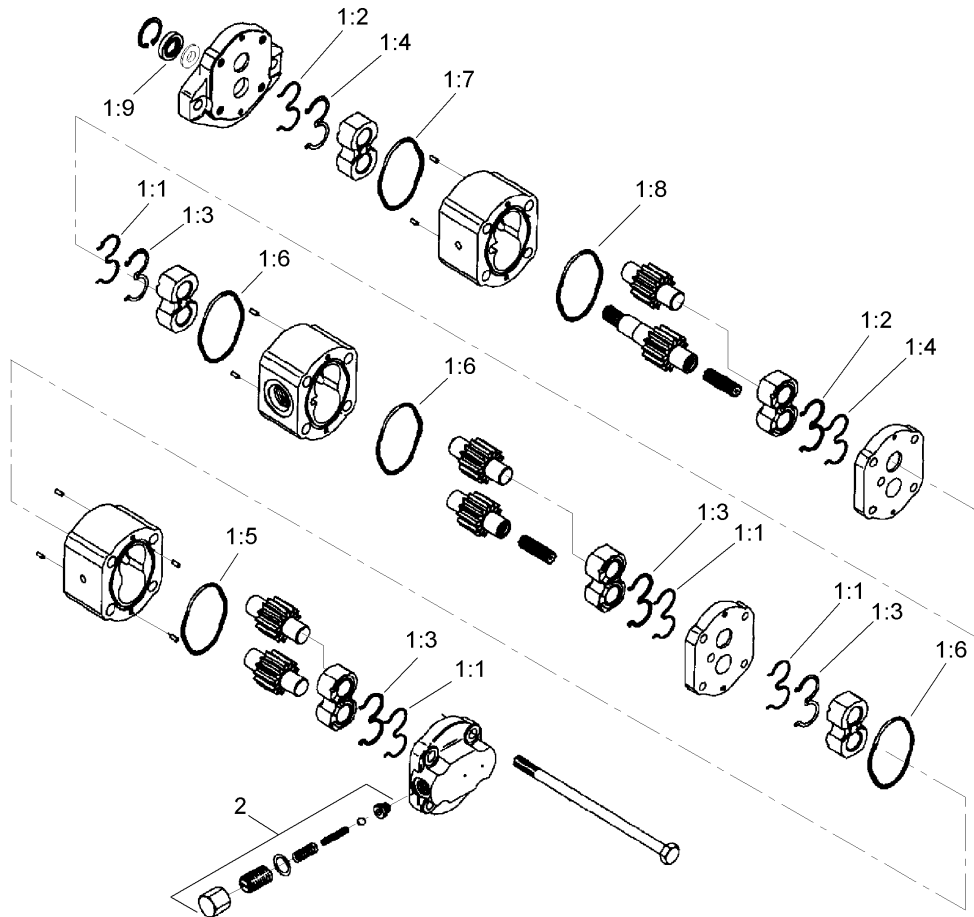
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 23 | 85-9910 | 1 | Eyebolt |
| 24 | 3217-6 | 1 | Nut-Hex |



Gear Pump Installation Assembly

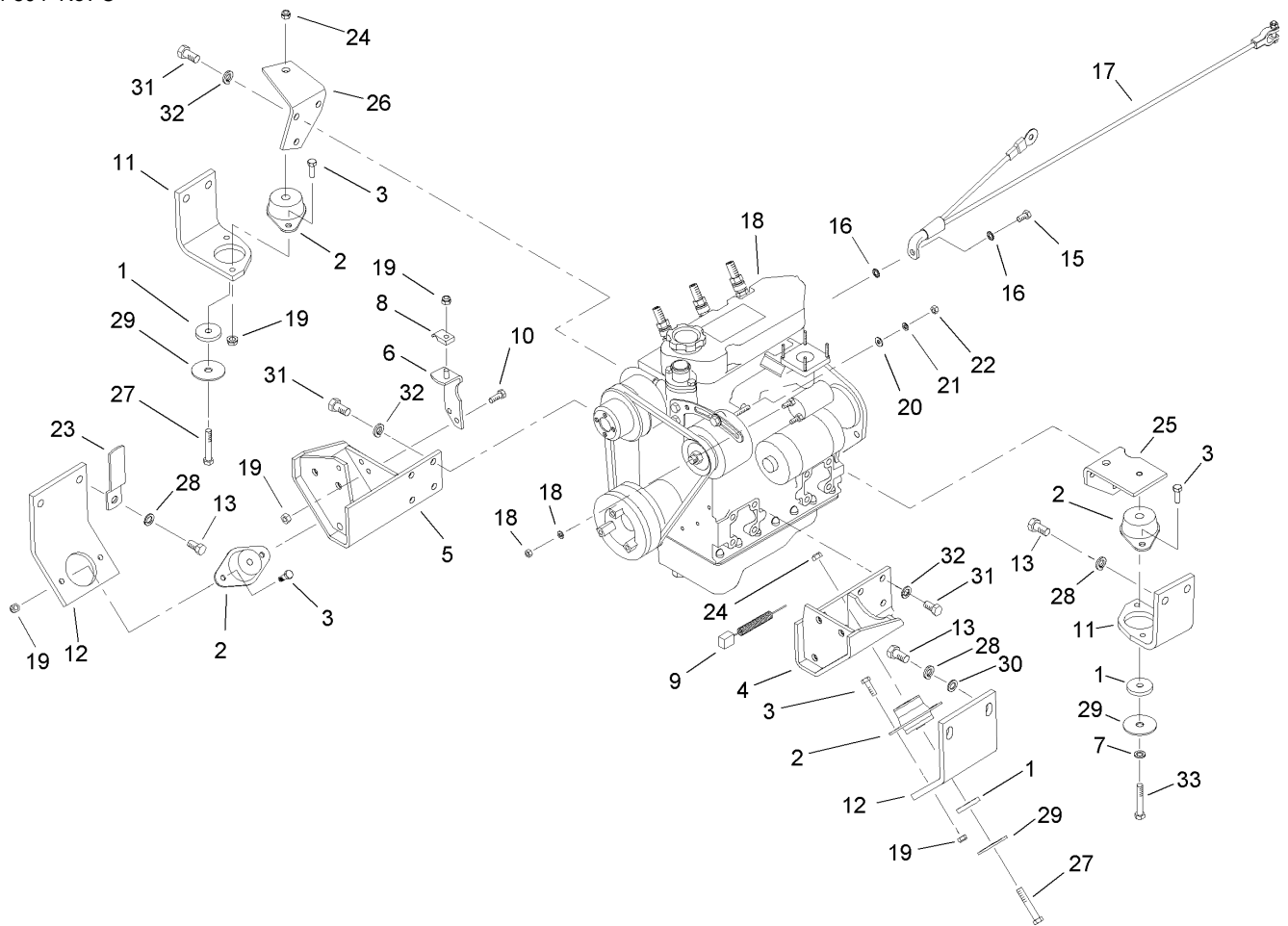
| Ref | Part No. | Qty. | Description |
|------|------------|------|-----------------------|
| 1 | 2412-34 | 1 | Clamp-Hose |
| 2 | 92-4037 | 2 | Capscrew-HSH |
| 3 | 3256-24 | 2 | Washer-Flat |
| 4 | 93-3604 | 1 | Gasket |
| 5 | 93-1396 | 1 | Coupler |
| 6 | 354-78 | 1 | Connector-Hose |
| 6:1 | 237-146 | 1 | O-Ring |
| 7 | 75-4400-03 | 1 | Adaptor |
| 8 | 237-163 | 1 | O-Ring |
| 9 | 93-3642 | 1 | Tube-Pump, Port 1 |
| 10 | 93-3643 | 1 | Tube-Pump, Port 2 |
| 11 | 340-4 | 2 | Fitting-HYD, Straight |
| 11:1 | 237-30 | 1 | O-Ring |
| 11:2 | 237-79 | 1 | O-Ring |
| 12 | 340-3 | 1 | Adapter |
| 12:1 | 237-22 | 1 | O-Ring |
| 12:2 | 237-79 | 1 | O-Ring |
| 13 | 107-2380 | 1 | Pump-Gear |

| | | | |
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Gear Pump Assembly No. 107-2380

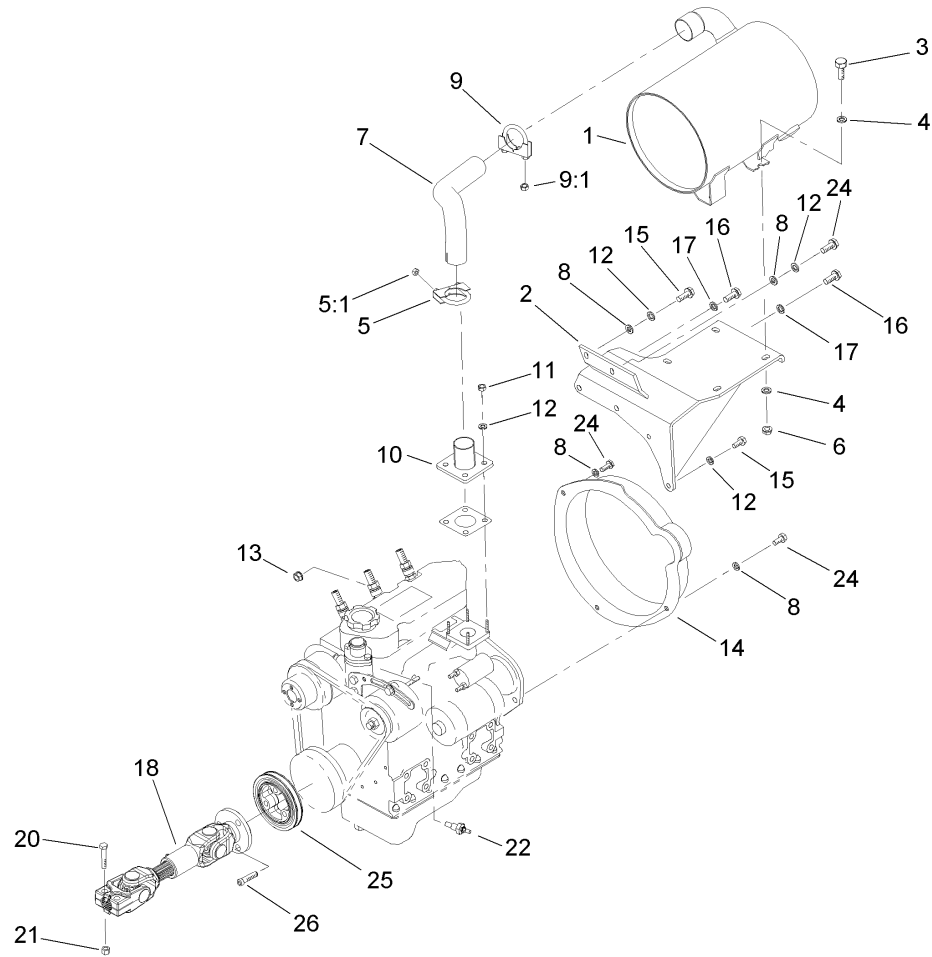
| Ref | Part No. | Qty. | Description |
|-----|----------|------|--------------------------|
| 1 | 104-0576 | 1 | Seal Kit |
| 1:1 | | 4 | Seal-Extrusion, Anti |
| 1:2 | | 2 | Seal-Extrusion, Anti |
| 1:3 | | 4 | Seal-Loading, Pressure |
| 1:4 | | 2 | Seal-Loading, Pressure |
| 1:5 | | 1 | Seal-Dust |
| 1:6 | | 3 | Seal-Dust |
| 1:7 | | 1 | Seal-Dust |
| 1:8 | | 1 | Seal-Dust |
| 1:9 | | 1 | Seal-Shaft |
| 2 | 104-0577 | 1 | Cover / Relief Valve ASM |



Engine Installation Assembly

| Ref | Part No. | Qty. | Description |
|-----|------------|------|----------------------------|
| 1 | 83-1050 | 4 | Spacer |
| 2 | 83-1030 | 4 | Mount-Engine |
| 3 | 322-5 | 8 | Screw-HH |
| 4 | 98-4539-03 | 1 | Bracket-Engine Mount, LH |
| 5 | 98-4543-03 | 1 | Bracket-Engine Mount, RH |
| 6 | 98-9749 | 1 | Plate-Throttle |
| 7 | 3253-21 | 1 | Washer-Lock |
| 8 | 3-6657 | 1 | Clip-Skid |
| 9 | 99-3441 | 1 | Harness-Wire, Fusible Link |
| 10 | 322-4 | 2 | Screw-HH |
| 11 | 98-4513-03 | 2 | Bracket-Engine, Rear |
| 12 | 93-0095-03 | 2 | Bracket-Engine, Front |
| 13 | 3213-2 | 8 | Screw-HH |
| 15 | 98-9322 | 1 | Screw-HSH |
| 16 | 3255-9 | 2 | Washer-Lock |
| 17 | 98-4598 | 1 | Cable-Battery, Negative |
| 18 | 108-4420 | 1 | Engine-Kubota |
| 19 | 3296-29 | 11 | Nut-Lock, NI |
| 20 | 3256-78 | 1 | Washer-Flat |
| 21 | 43-5930 | 1 | Washer-Spring |
| 22 | 48-7890 | 1 | Nut |
| 23 | 98-4594 | 1 | Clamp-Retainer |
| 24 | 32128-36 | 3 | Nut-HF |
| 25 | 98-4515-03 | 1 | Bracket-Rear Engine, LH |

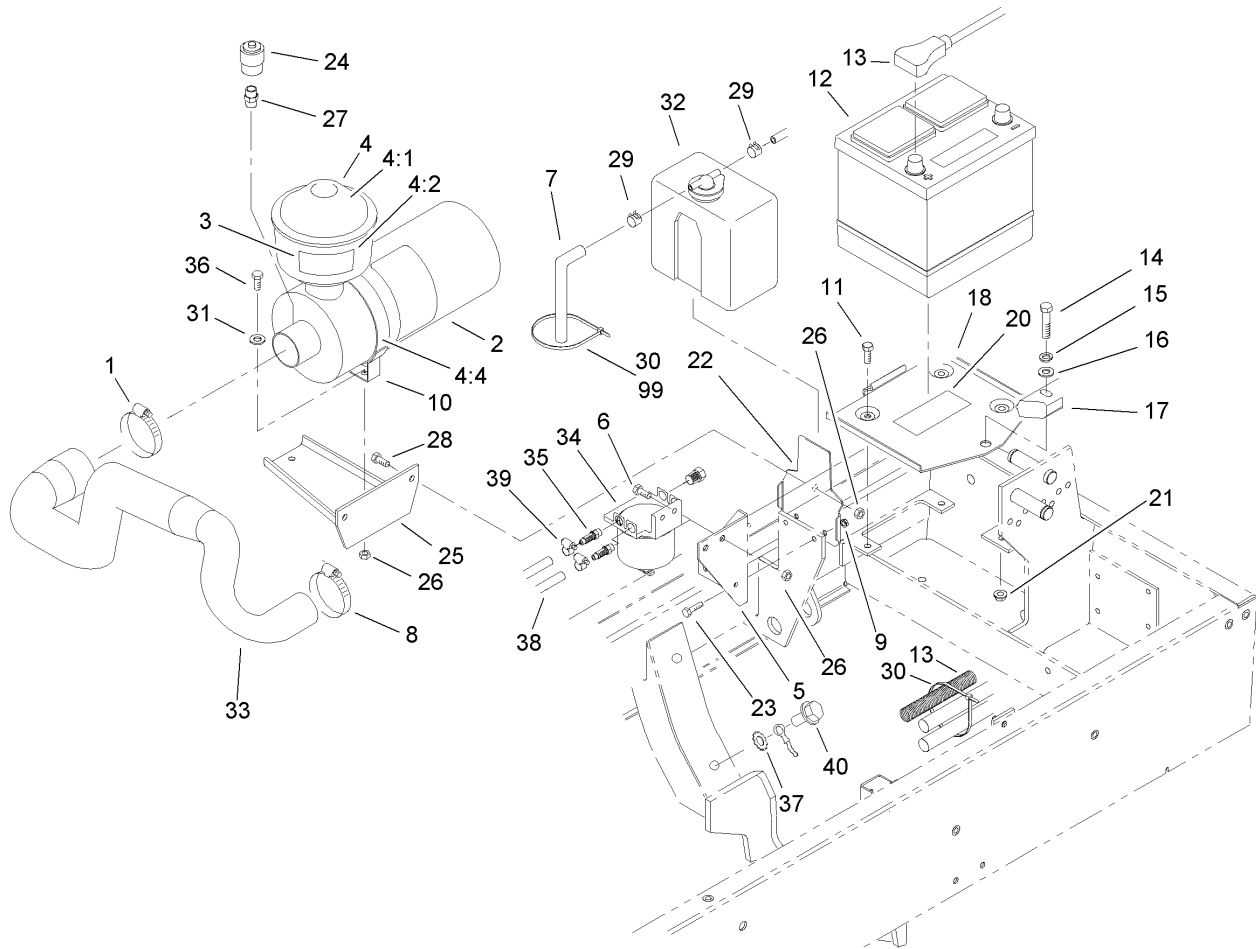
| Ref | Part No. | Qty. | Description |
|-----|------------|------|-------------------------|
| 26 | 98-4514-03 | 1 | Bracket-Rear Engine, RH |
| 27 | 323-12 | 3 | Screw-HH |
| 28 | 3253-7 | 8 | Washer-Lock |
| 29 | 87-5100 | 4 | Washer-Snubbing |
| 30 | 3256-40 | 4 | Washer-Flat |
| 31 | 43-0090 | 14 | Screw-HH |
| 32 | 42-9600 | 14 | Washer-Lock, Spring |
| 33 | 323-10 | 1 | Screw-HH |



Muffler and Pump Drive Assembly

| Ref | Part No. | Qty. | Description |
|-----|------------|------|----------------------|
| 1 | 107-2379 | 1 | Muffler-Exhaust |
| 2 | 98-4555-03 | 1 | Muffler Bracket ASM |
| 3 | 323-7 | 4 | Screw-HH |
| 4 | 3256-4 | 8 | Washer-Flat |
| 5 | 2112-9 | 1 | Clamp |
| 5:1 | 32128-20 | 2 | Nut-HF |
| 6 | 3296-39 | 4 | Nut-Lock, NI |
| 7 | 98-4524 | 1 | Tube-Exhaust |
| 8 | 3256-23 | 5 | Washer-Flat |
| 9 | 2112-6 | 1 | Clamp-Muffler |
| 9:1 | 3218-2 | 2 | Nut-Jam |
| 10 | 98-4527 | 1 | Pipe-Exhaust, Engine |
| 11 | 33014-00 | 4 | Nut-Hex |
| 12 | 42-9850 | 7 | Washer-Lock, Spring |
| 13 | 33024-00 | 1 | Nut-Lock |
| 14 | 105-7505 | 1 | Guard-Flywheel |
| 15 | 33114-025 | 3 | Screw-HH |
| 16 | 43-0090 | 2 | Screw-HH |
| 17 | 42-9600 | 2 | Washer-Lock, Spring |
| 18 | 106-7751 | 1 | Driveshaft ASM |
| 20 | 322-9 | 2 | Screw-HH |
| 21 | 3296-29 | 2 | Nut-Lock, NI |
| 22 | 98-9346 | 1 | Sender-Temperature |
| 24 | 33114-020 | 4 | Screw-HH |

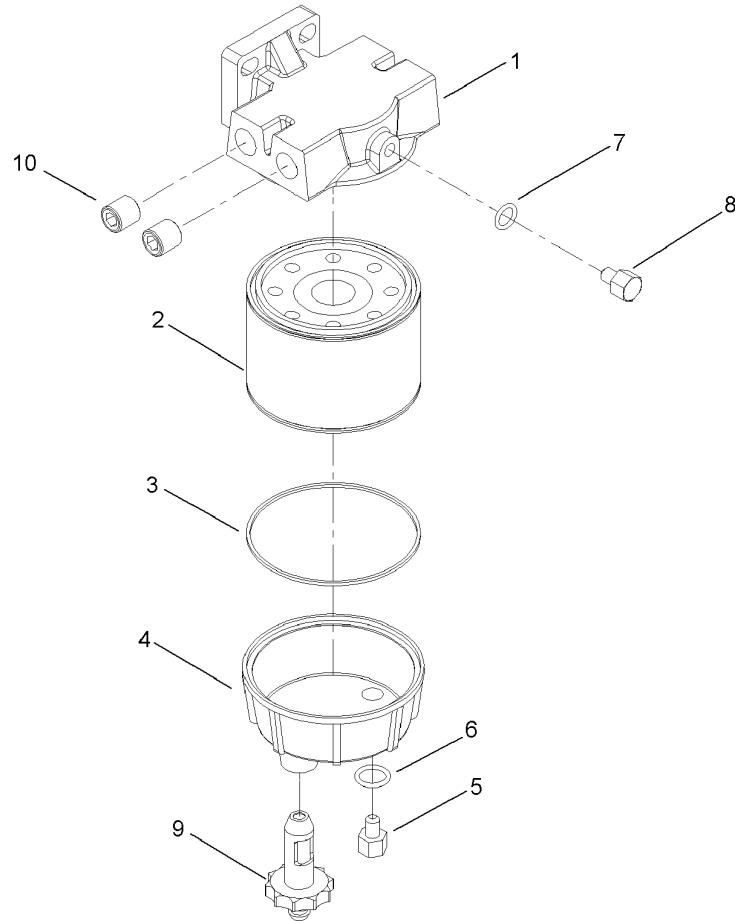
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 25 | 106-7756 | 1 | Pulley |
| 26 | 3274-106 | 3 | Screw-HSH |



Engine Component Assembly

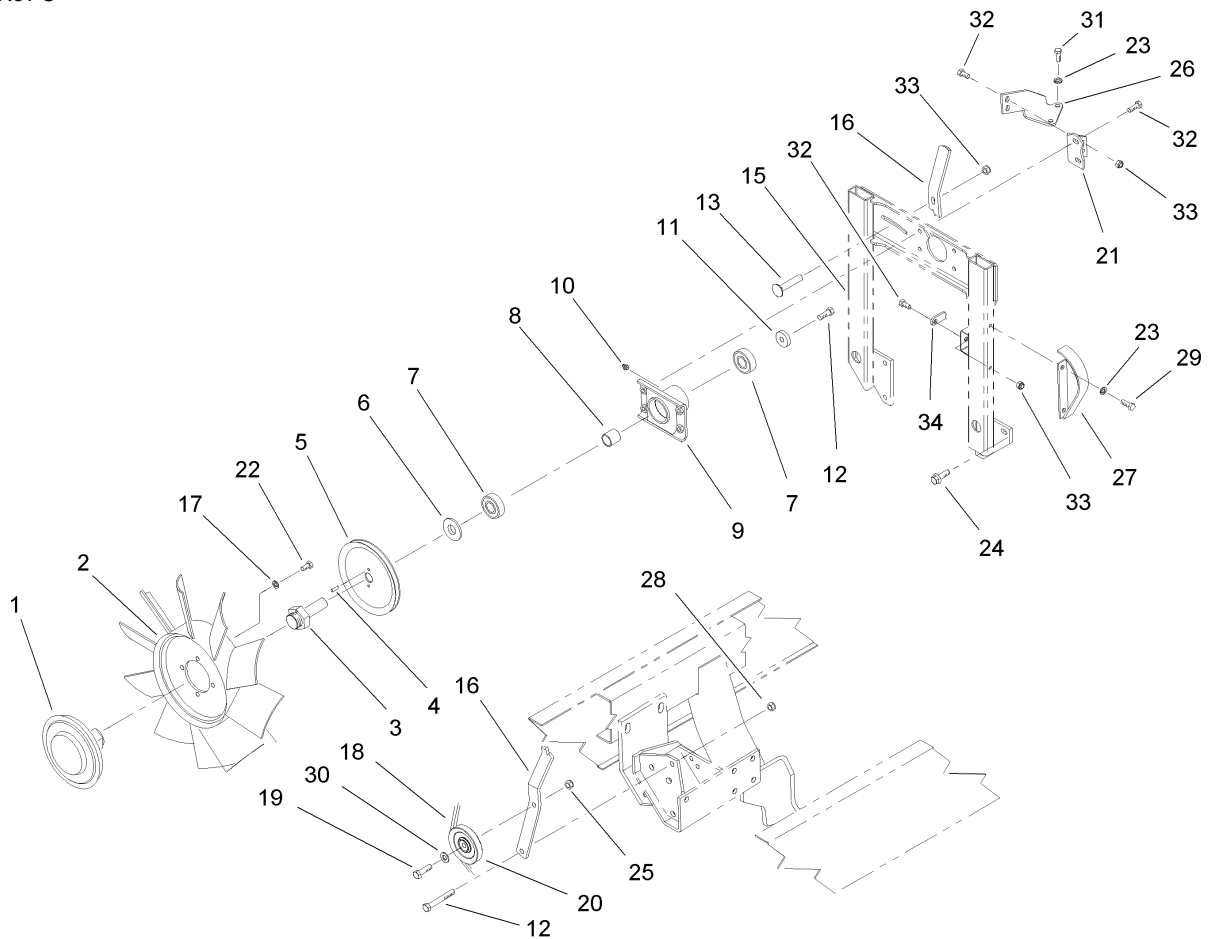
| Ref | Part No. | Qty. | Description |
|-----|------------|------|-------------------------|
| 1 | 2412-42 | 1 | Clamp-Hose |
| 2 | 98-4517 | 1 | Air Cleaner ASM |
| 3 | 93-6692 | 1 | Decal-Fluid, Starting |
| 4 | 48-7430 | 1 | Precleaner |
| 4:1 | 33-1260 | 1 | Cover ASM |
| 4:2 | 33-1270 | 1 | Bowl-Clear |
| 4:3 | 62-6300 | 1 | Sleeve ASM |
| 4:4 | 94-6873 | 1 | Clamp |
| 5 | 98-4578-03 | 1 | Bracket-Filter, Fuel |
| 6 | 3234-29 | 2 | Screw-HHF |
| 7 | 110-3257 | 1 | Hose-Fuel |
| 8 | 2412-92 | 1 | Clamp-Hose |
| 9 | 32128-33 | 2 | Nut-HF |
| 10 | 98-4525 | 1 | Bracket-Cleaner, Air |
| 11 | 322-4 | 3 | Screw-HH |
| 12 | 106-5187 | 1 | Battery |
| 13 | 104-0086 | 1 | Cable-Battery, Positive |
| 14 | 323-9 | 1 | Screw-HH |
| 15 | 3253-21 | 1 | Washer-Lock |
| 16 | 3256-24 | 1 | Washer-Flat |
| 17 | 66-2490 | 1 | Retainer-Battery |
| 18 | 94-7343 | 1 | Battery Base ASM |
| 20 | 93-7276 | 1 | Decal-Danger |
| 21 | 32128-20 | 1 | Nut-HF |

| Ref | Part No. | Qty. | Description |
|-----|------------|------|--------------------------|
| 22 | 98-4576-03 | 1 | Bracket-Reservoir, Water |
| 23 | 321-5 | 2 | Screw-HH |
| 24 | 93-9164 | 1 | Indicator-Mini |
| 25 | 98-4518-03 | 1 | Bracket-Cleaner, Air |
| 26 | 3296-29 | 6 | Nut-Lock, NI |
| 27 | 94-1416 | 1 | Indicator Adapter ASM |
| 28 | 322-5 | 2 | Screw-HH |
| 29 | 92-2379 | 2 | Clamp-Hose |
| 30 | 3290-378 | 2 | Tie-Cable |
| 31 | 3256-23 | 2 | Washer-Flat |
| 32 | 104-9318 | 1 | Bottle-Overflow |
| 33 | 98-4509 | 1 | Hose-Cleaner, Air |
| 34 | 98-9305 | 1 | Water / Fuel Filter ASM |
| 35 | 353-783 | 2 | Fitting-Straight |
| 36 | 322-6 | 2 | Screw-HH |
| 37 | 3255-8 | 1 | Washer-Lock |
| 38 | 110-4105 | 1 | Hose-Fuel |
| 39 | 2412-108 | 3 | Clamp-Worm |
| 40 | 32144-14 | 1 | Screw-HWHTF |
| 99 | 3290-379 | 1 | Tie-Cable |



Water and Fuel Filter Assembly No. 98-9305

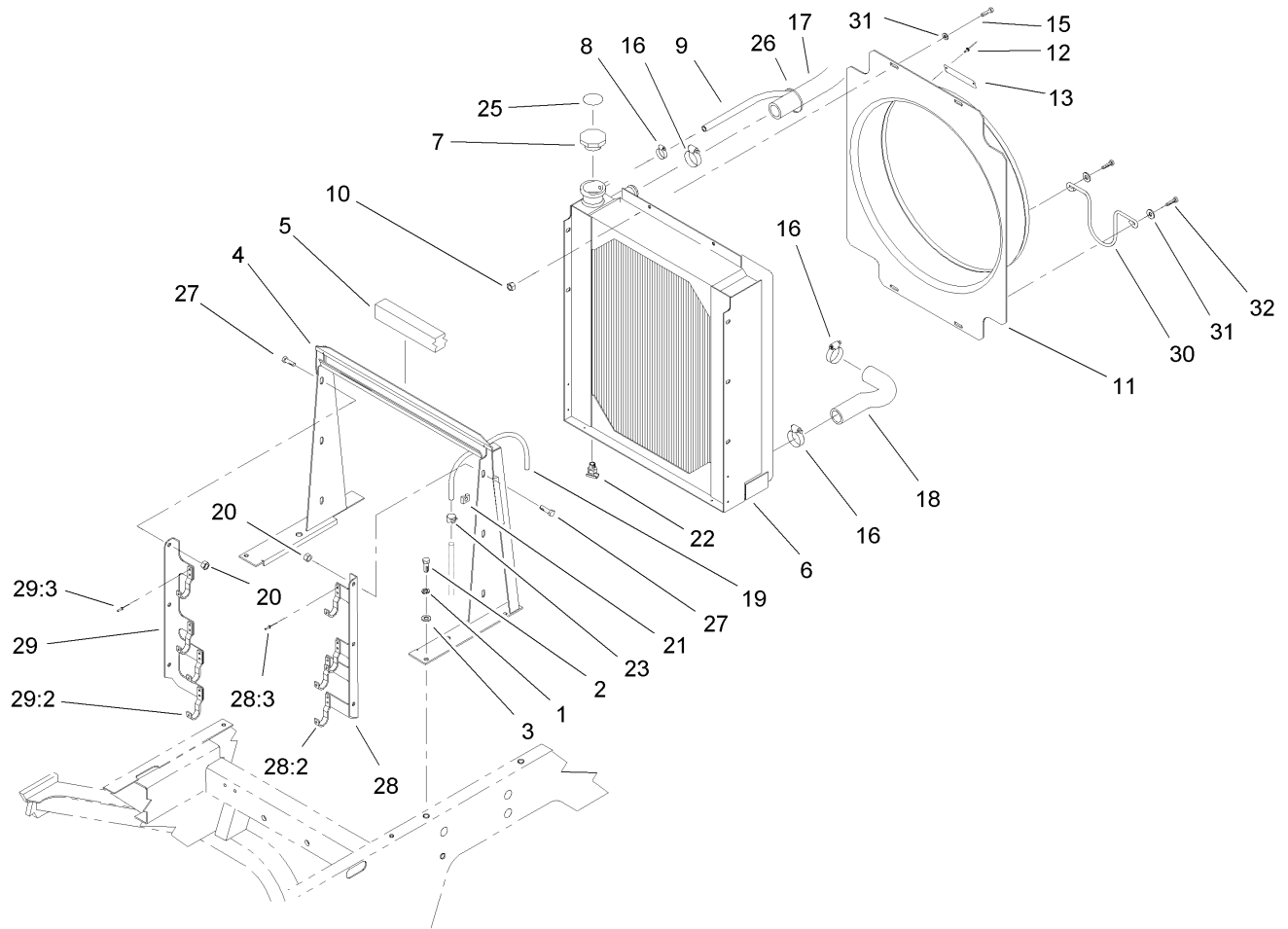
| Ref | Part No. | Qty. | Description | |
|-----|----------|------|-------------------|--|
| 1 | 98-9772 | 1 | Head-Filter | |
| 2 | 98-9764 | 1 | Element | |
| 3 | 98-9774 | 1 | O-Ring | |
| 4 | 98-9775 | 1 | Base-Filter | |
| 5 | 98-9773 | 1 | Plug-Base, Filter | |
| 6 | 237-42 | 1 | O-Ring | |
| 7 | 237-78 | 1 | O-Ring | |
| 8 | 98-9776 | 1 | Plug-Head, Filter | |
| 9 | 98-9777 | 1 | Drain Valve ASM | |
| 10 | 285-22 | 2 | Plug-Pipe | |



Fan Drive Assembly

| Ref | Part No. | Qty. | Description |
|-----|------------|------|----------------------|
| 1 | 74-5520 | 1 | Clutch-Fan |
| 2 | 75-3780 | 1 | Fan-Engine |
| 3 | 75-6380 | 1 | Shaft-Fan |
| 4 | 104-9312 | 2 | Pin-Grooved |
| 5 | 98-9743 | 1 | Pulley-Drive, Fan |
| 6 | 104-9259 | 1 | Washer-Thrust |
| 7 | 251-318 | 2 | Bearing-Ball |
| 8 | 104-0001 | 1 | Spacer |
| 9 | 75-4450 | 1 | Hub |
| 10 | 302-2 | 1 | Fitting-Grease |
| 11 | 67-1630 | 1 | Spacer |
| 12 | 323-6 | 2 | Screw-HH |
| 13 | 3230-2 | 1 | Bolt-CARR |
| 15 | 98-4530-03 | 1 | Support-Fan |
| 16 | 98-4575-03 | 1 | Lever-Idler, Fan |
| 17 | 3253-4 | 4 | Washer-Lock |
| 18 | 98-9744 | 1 | Belt-Fan |
| 19 | 323-8 | 1 | Screw-HH |
| 20 | 63-8140 | 1 | Pulley-Idler |
| 21 | 98-9740 | 1 | Bracket-Fan, Support |
| 22 | 322-2 | 4 | Screw-HH |
| 23 | 42-9850 | 4 | Washer-Lock, Spring |
| 24 | 3234-29 | 6 | Screw-HHF |
| 25 | 3296-59 | 1 | Nut-Lock, NI |

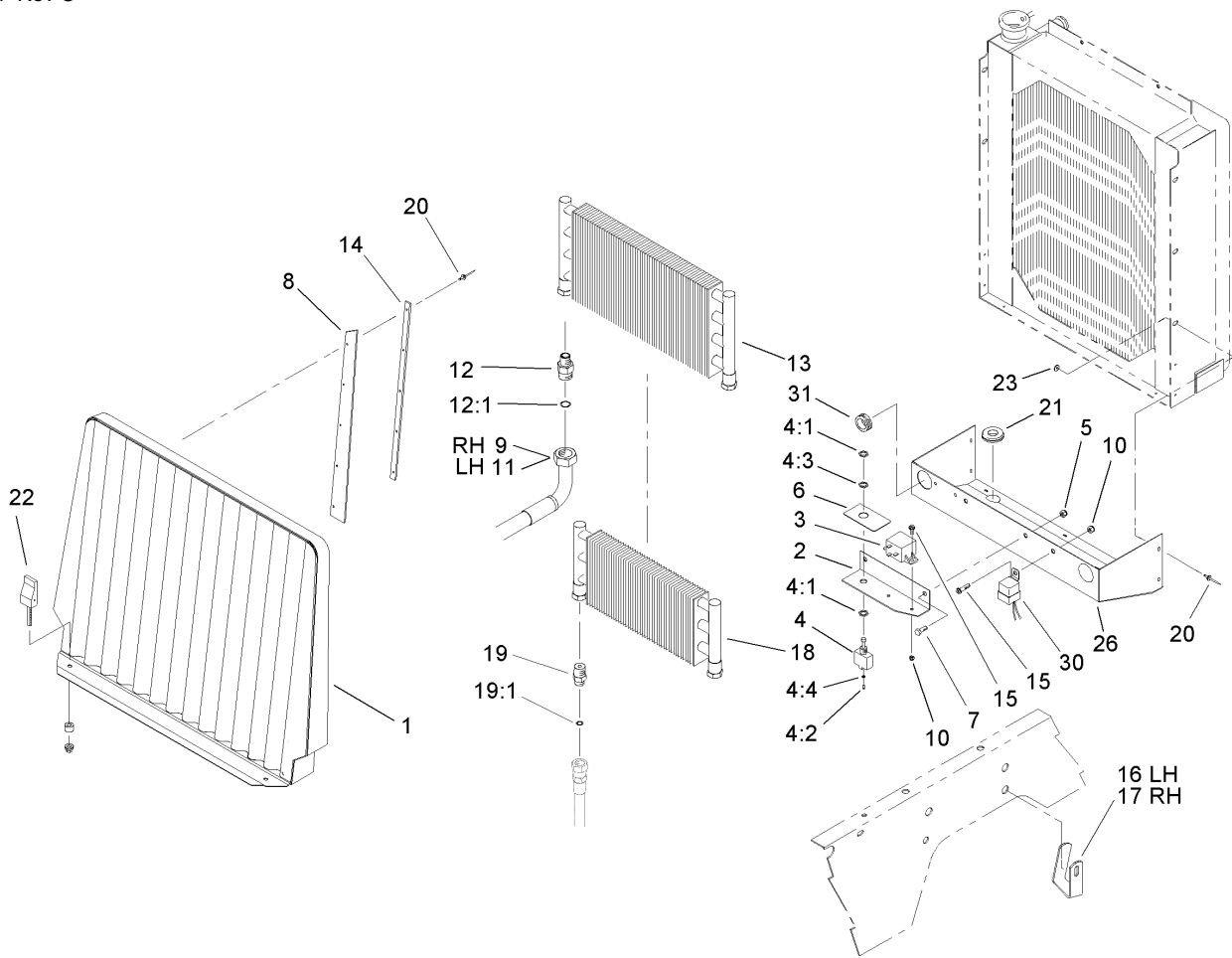
| Ref | Part No. | Qty. | Description |
|-----|------------|------|--------------------|
| 26 | 98-9741 | 1 | Bracket-Mount, Fan |
| 27 | 98-4561-03 | 1 | Shield-Alternator |
| 28 | 3296-39 | 1 | Nut-Lock, NI |
| 29 | 32144-14 | 2 | Screw-HWHTF |
| 30 | 80-6990 | 1 | Washer-Hardened |
| 31 | 110-0032 | 2 | Screw-Button Head |
| 32 | 3234-5 | 7 | Screw-HHF |
| 33 | 104-8300 | 4 | Nut-Flange, NI |
| 34 | 98-4547 | 1 | Plate-Mount, Fan |



Radiator Assembly

| Ref | Part No. | Qty. | Description |
|-----|------------|------|--------------------------|
| 1 | 3253-4 | 4 | Washer-Lock |
| 2 | 322-5 | 4 | Screw-HH |
| 3 | 3256-23 | 4 | Washer-Flat |
| 4 | 98-9317-03 | 1 | Support-Radiator |
| 5 | 93-0005 | 1 | Strip-Foam, Radiator Top |
| 6 | 98-4507 | 1 | Radiator |
| 7 | 66-3240 | 1 | Cap-Radiator |
| 8 | 92-2379 | 1 | Clamp-Hose |
| 9 | 110-4108 | 1 | Hose-Fuel |
| 10 | 104-8300 | 4 | Nut-Flange, NI |
| 11 | 98-4571 | 1 | Shroud-Fan |
| 12 | 3290-55 | 2 | Rivet-Pop |
| 13 | 98-9335 | 1 | Plate-Warning, Fan |
| 15 | 321-4 | 2 | Screw-HH |
| 16 | 2412-34 | 4 | Clamp-Hose |
| 17 | 98-4511 | 1 | Hose-Radiator, Upper |
| 18 | 98-4508 | 1 | Hose-Radiator, Lower |
| 19 | 66-3180 | 1 | Tube-Vent |
| 20 | 32128-20 | 6 | Nut-HF |
| 21 | 2412-103 | 1 | Clamp |
| 22 | 304-46 | 1 | Draincock |
| 23 | 2412-98 | 1 | Clamp |
| 25 | 106-5976 | 1 | Decal-Warning |
| 26 | 3290-379 | 1 | Tie-Cable |

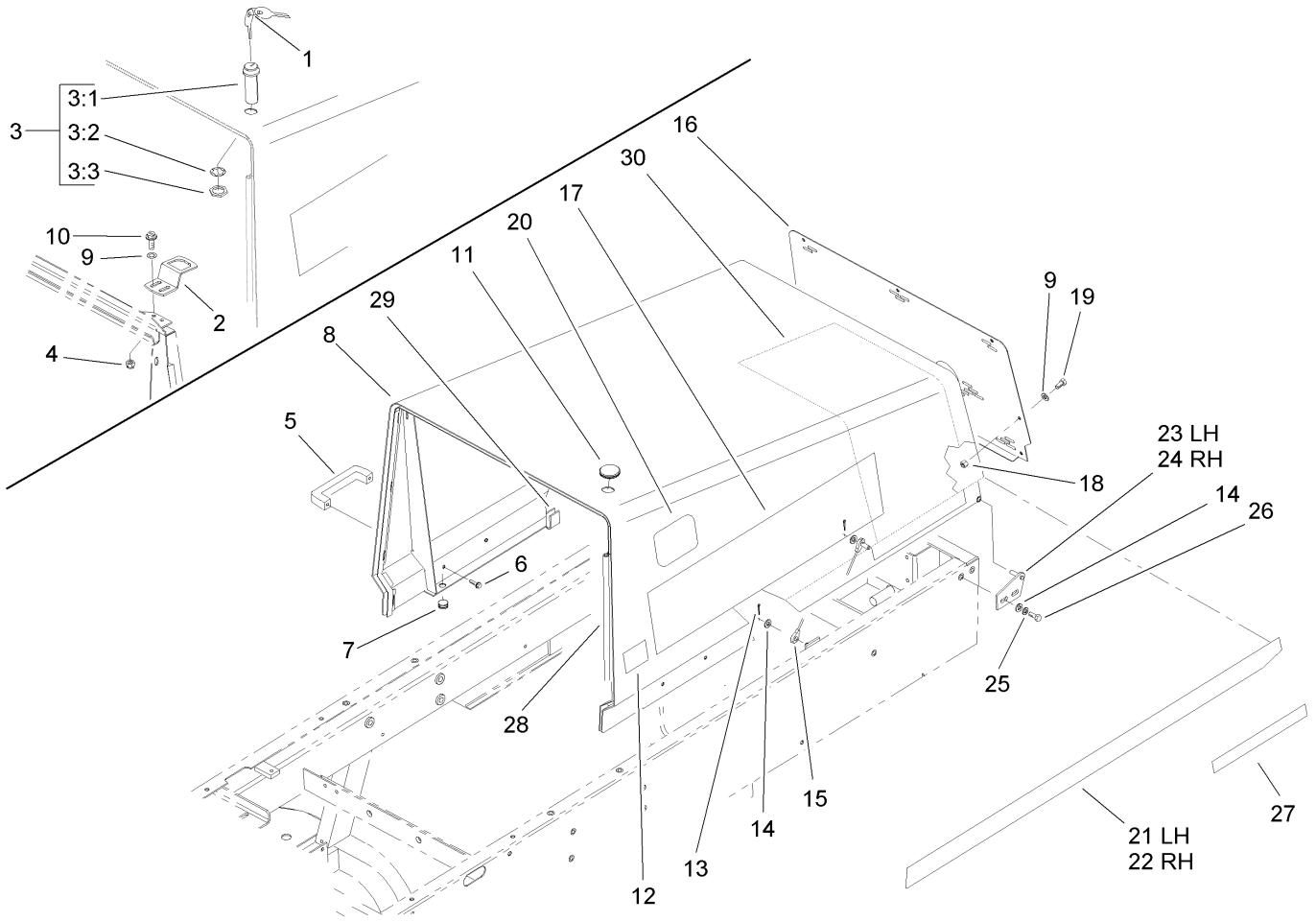
| Ref | Part No. | Qty. | Description |
|------|----------|------|---------------------|
| 27 | 3234-5 | 6 | Screw-HHF |
| 28 | 99-6991 | 1 | LH Cooler Mount ASM |
| 28:2 | 75-0930 | 4 | Hook-Mount, Cooler |
| 28:3 | 3269-15 | 8 | Rivet |
| 29 | 99-6994 | 1 | RH Cooler Mount ASM |
| 29:2 | 75-0930 | 4 | Hook-Mount, Cooler |
| 29:3 | 3269-15 | 8 | Rivet |
| 30 | 104-1448 | 1 | Hoop-Driveline |
| 31 | 3256-55 | 4 | Washer-Flat |
| 32 | 321-6 | 2 | Screw-HH |



Oil Cooler and Radiator Assembly

| Ref | Part No. | Qty. | Description |
|------|------------|------|-------------------------|
| 1 | 93-0032-03 | 1 | Housing-Screen, Front |
| 2 | 75-3390-03 | 1 | Bracket-Backlap |
| 3 | 66-8800 | 1 | Relay |
| 4 | 99-8352 | 1 | Switch-Backlap, Master |
| 4:1 | 218-498 | 2 | Locknut |
| 4:2 | 218-588 | 3 | Screw |
| 4:3 | 218-589 | 1 | Washer |
| 4:4 | 3253-19 | 3 | Washer-Lock |
| 5 | 3296-29 | 2 | Nut-Lock, NI |
| 6 | 93-6684 | 1 | Decal-Backlap |
| 7 | 322-2 | 2 | Screw-HH |
| 8 | 93-3623 | 2 | Strip-Sealing, Radiator |
| 9 | 93-0077 | 1 | Hose ASM |
| 10 | 3296-42 | 3 | Nut-Lock, NI |
| 11 | 93-0078 | 1 | Hose ASM |
| 12 | 92-4999 | 2 | Fitting |
| 12:1 | 237-65 | 1 | O-Ring |
| 13 | 75-1040 | 1 | Cooler-Oil |
| 14 | 93-3624-03 | 2 | Plate-Retaining |
| 15 | 321-4 | 3 | Screw-HH |
| 16 | 108-1432 | 1 | Clamp-Hose, LH |
| 17 | 108-1433 | 1 | Clamp-Hose, RH |
| 18 | 24-0760 | 1 | Cooler ASM |
| 19 | 340-124 | 2 | Adapter |

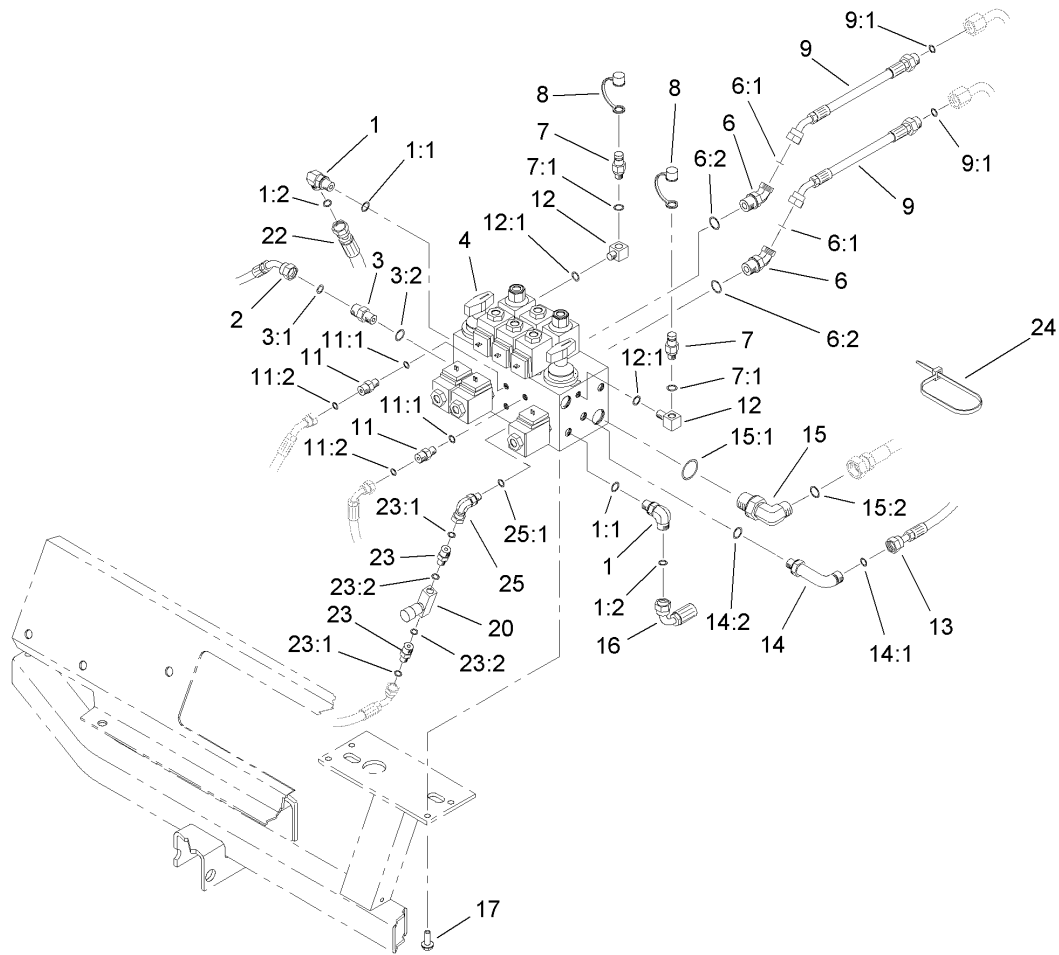
| Ref | Part No. | Qty. | Description |
|------|-------------|------|-----------------|
| 19:1 | 237-22 | 1 | O-Ring |
| 20 | 3269-13 | 15 | Rivet-Pop |
| 21 | 100-3815 | 2 | Grommet-Rubber |
| 22 | 93-1374 | 2 | Latch-Swell |
| 23 | 3269-10 | 5 | Washer-Back |
| 26 | 104-9257-03 | 1 | Shield-Radiator |
| 30 | 70-1480 | 1 | Relay |
| 31 | 240-3 | 2 | Grommet-Rubber |



Hood Assembly

| Ref | Part No. | Qty. | Description |
|-----|------------|------|--------------------|
| 1 | 98-9321 | 1 | Ring-Key |
| 2 | 98-9316 | 1 | Latch-Hood |
| 3 | 98-9315 | 1 | Latch-Locking |
| 3:1 | 99-8350 | 2 | Key-Latch, Locking |
| 3:2 | | 1 | Washer-Switch |
| 3:3 | | 1 | Nut-Switch |
| 4 | 3296-16 | 2 | Nut-Lock, NI |
| 5 | 65-5100 | 2 | Handle-Door |
| 6 | 46-8091 | 4 | Screw-HWH |
| 7 | 237-141 | 2 | Grommet-Rubber |
| 8 | 98-9746 | 1 | Hood ASM |
| 9 | 3256-1 | 9 | Washer-Flat |
| 10 | 321-4 | 2 | Screw-HH |
| 11 | 98-9314 | 1 | Grommet |
| 12 | 93-7252 | 1 | Decal |
| 13 | 3272-4 | 2 | Pin-Cotter |
| 14 | 3256-23 | 6 | Washer-Flat |
| 15 | 75-0570 | 1 | Cable-Hood |
| 16 | 98-4573-03 | 1 | Screen-Hood, Rear |
| 17 | 106-7062 | 2 | Decal |
| 18 | 3296-42 | 7 | Nut-Lock, NI |
| 19 | 321-39 | 7 | Screw-HH |
| 20 | 66-6140 | 2 | Decal |
| 21 | 92-5751 | 1 | Decal-Hood, LH |

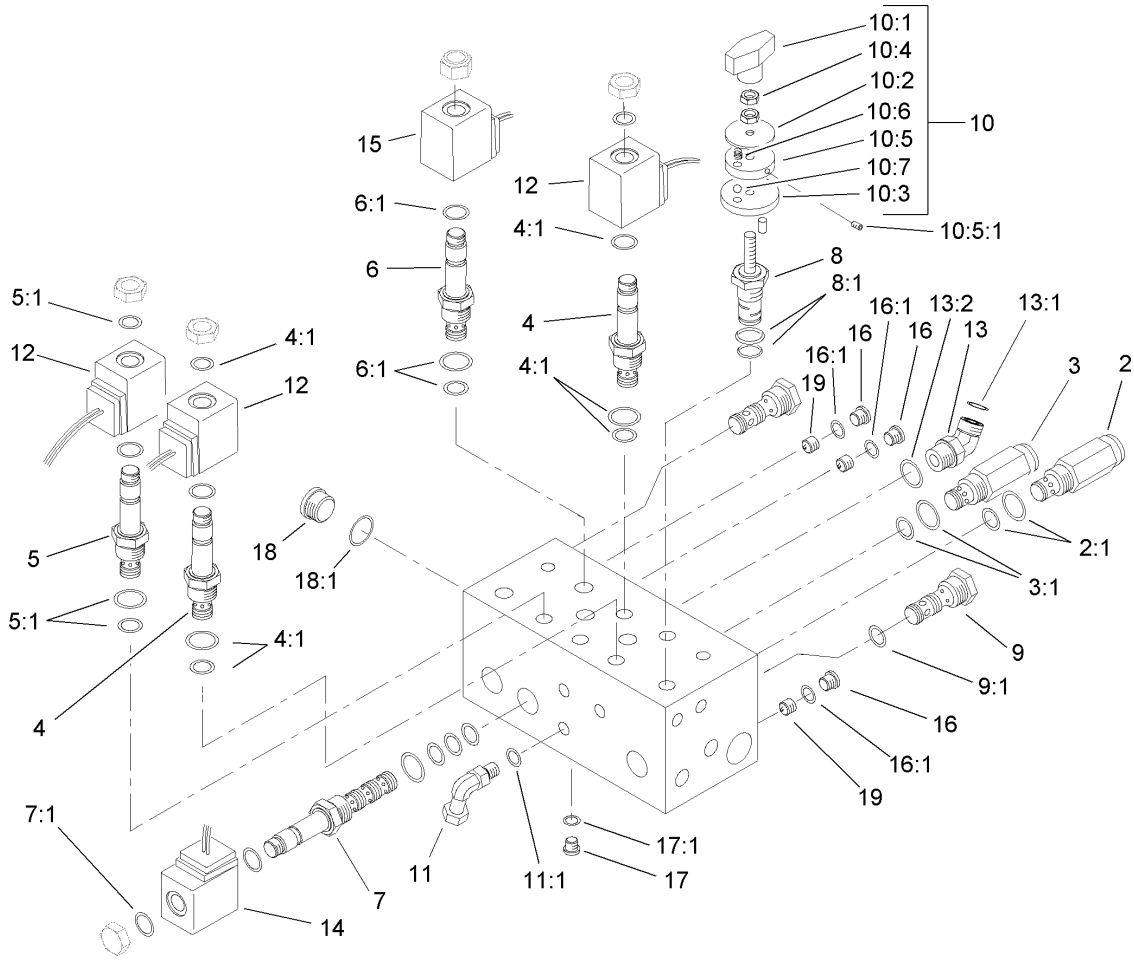
| Ref | Part No. | Qty. | Description |
|-----|------------|------|-------------------------|
| 22 | 92-5752 | 1 | Decal-Hood, RH |
| 23 | 63-6900-01 | 1 | LH Hood Hinge Plate ASM |
| 24 | 63-6890-01 | 1 | RH Hood Hinge Plate ASM |
| 25 | 3253-4 | 4 | Washer-Lock |
| 26 | 322-5 | 4 | Screw-HH |
| 27 | 72-3560 | 1 | Decal |
| 28 | 93-0081 | 1 | Strip-Seal |
| 29 | 99-8975 | 1 | Strip-Seal |
| 30 | 107-8819 | 1 | Tape-Foil, Hood |



Hydraulic Control Block and Hose Assembly

| Ref | Part No. | Qty. | Description |
|------|----------|------|-----------------------|
| 1 | 340-98 | 2 | Fitting-HYD, 90 DEG |
| 1:1 | 237-79 | 1 | O-Ring |
| 1:2 | 237-30 | 1 | O-Ring |
| 2 | 100-3879 | 1 | HYD Hose ASM |
| 3 | 340-4 | 1 | Fitting-HYD, Straight |
| 3:1 | 237-30 | 1 | O-Ring |
| 3:2 | 237-79 | 1 | O-Ring |
| 4 | 110-0004 | 1 | HYD Manifold ASM |
| 6 | 340-101 | 2 | Fitting-HYD, 45 DEG |
| 6:1 | 237-30 | 1 | O-Ring |
| 6:2 | 237-79 | 1 | O-Ring |
| 7 | 354-77 | 2 | Fitting-Quick |
| 7:1 | 237-78 | 1 | O-Ring |
| 8 | 354-79 | 2 | Cap-Dust |
| 9 | 86-9190 | 2 | Hose |
| 9:1 | 237-30 | 1 | O-Ring |
| 11 | 340-92 | 2 | Fitting-HYD, Straight |
| 11:1 | 237-78 | 1 | O-Ring |
| 11:2 | 237-21 | 1 | O-Ring |
| 12 | 75-6640 | 2 | Fitting-HYD, Special |
| 12:1 | 237-78 | 1 | O-Ring |
| 13 | 98-9348 | 1 | HYD Hose ASM |
| 14 | 98-9781 | 1 | Fitting-HYD, 90 DEG |
| 14:1 | 237-30 | 1 | O-Ring |

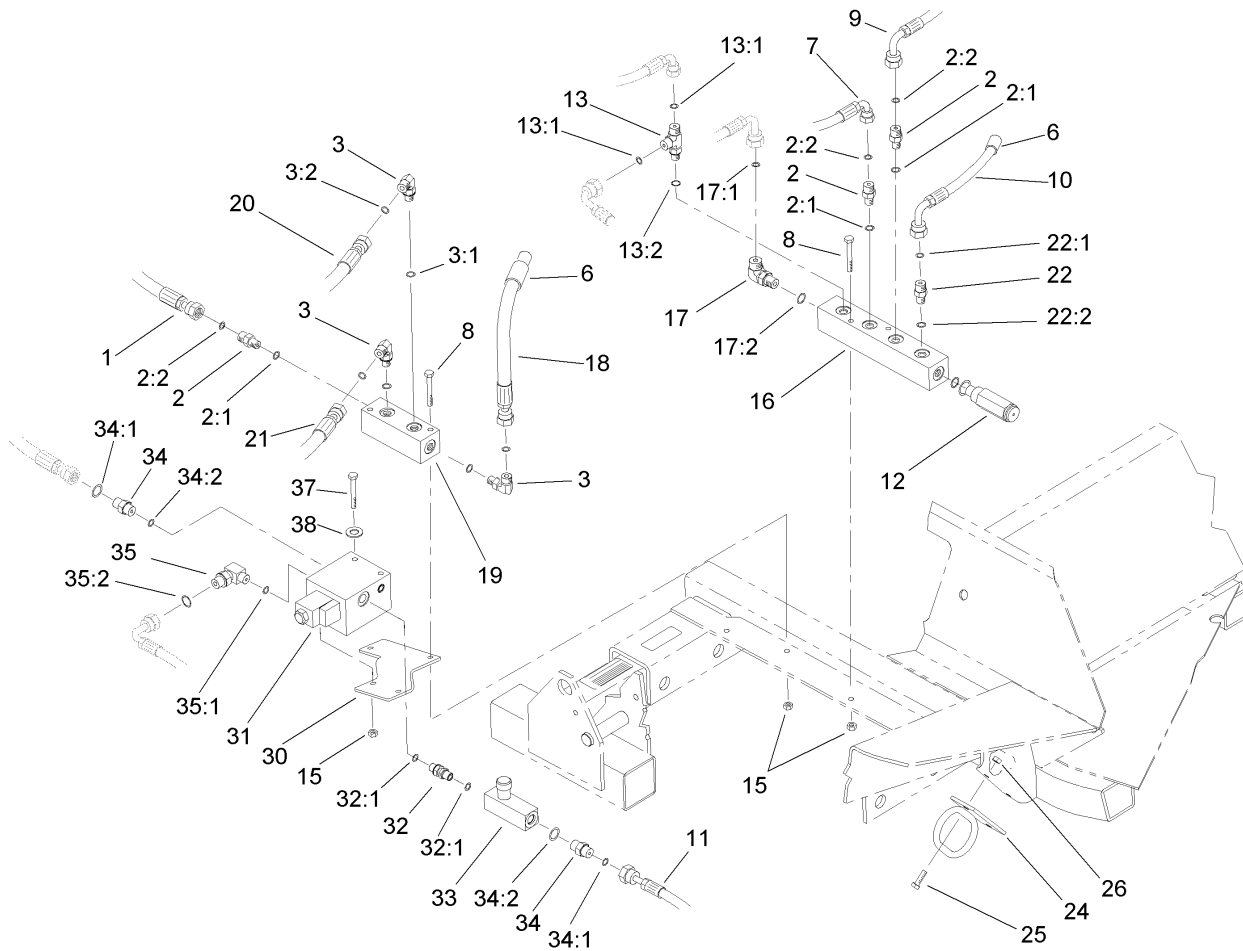
| Ref | Part No. | Qty. | Description |
|------|----------|------|----------------------|
| 14:2 | 237-79 | 1 | O-Ring |
| 15 | 340-139 | 1 | Fitting-HYD, 90 DEG |
| 15:1 | 237-81 | 1 | O-Ring |
| 15:2 | 237-65 | 1 | O-Ring |
| 16 | 98-9347 | 1 | HYD Hose ASM |
| 17 | 3234-14 | 4 | Screw-HHF |
| 20 | 98-9742 | 1 | Valve-Control, Flow |
| 22 | 100-3878 | 1 | HYD Hose ASM |
| 23 | 340-1 | 2 | Adapter |
| 23:1 | 237-21 | 1 | O-Ring |
| 23:2 | 237-42 | 1 | O-Ring |
| 24 | 3290-378 | 1 | Tie-Cable |
| 25 | 340-143 | 1 | Elbow-Swivel, 90 DEG |
| 25:1 | 237-78 | 1 | O-Ring |



Hydraulic Manifold Assembly No. 110-0004

| Ref | Part No. | Qty. | Description |
|--------|----------|------|------------------------|
| 2 | 75-2010 | 1 | Cartridge-Relief |
| 2:1 | 95-5645 | 1 | Seal Kit |
| 3 | 75-0920 | 1 | Cartridge-Relief |
| 3:1 | 95-5645 | 1 | Seal Kit |
| 4 | 94-2685 | 3 | Cartridge-N.C., Spool |
| 4:1 | 95-5645 | 1 | Seal Kit |
| 5 | 92-6315 | 1 | Cartridge-Poppet, N.C. |
| 5:1 | 95-5645 | 1 | Seal Kit |
| 6 | 110-0001 | 2 | Valve-Cartridge |
| 6:1 | 105-3334 | 1 | Seal Kit |
| 7 | 88-6960 | 3 | Cartridge |
| 7:1 | 95-5642 | 1 | Seal Kit |
| 8 | 98-9779 | 2 | Cartridge-Flow |
| 8:1 | 95-5645 | 1 | Seal Kit |
| 9 | 69-4120 | 2 | Cartridge-Logic |
| 9:1 | 69-4240 | 1 | Seal Kit |
| 10 | 94-3660 | 1 | Detent Kit |
| 10:1 | 94-5020 | 1 | Knob ASM |
| 10:2 | 94-5025 | 1 | Plate-Locating |
| 10:3 | 94-5026 | 1 | Plate-Indicator |
| 10:4 | 3218-1 | 2 | Nut-Jam |
| 10:5 | 94-5023 | 1 | Plate-Detent |
| 10:5:1 | 3245-36 | 1 | Screw-Set, HSH |
| 10:6 | 94-5027 | 2 | Spring |

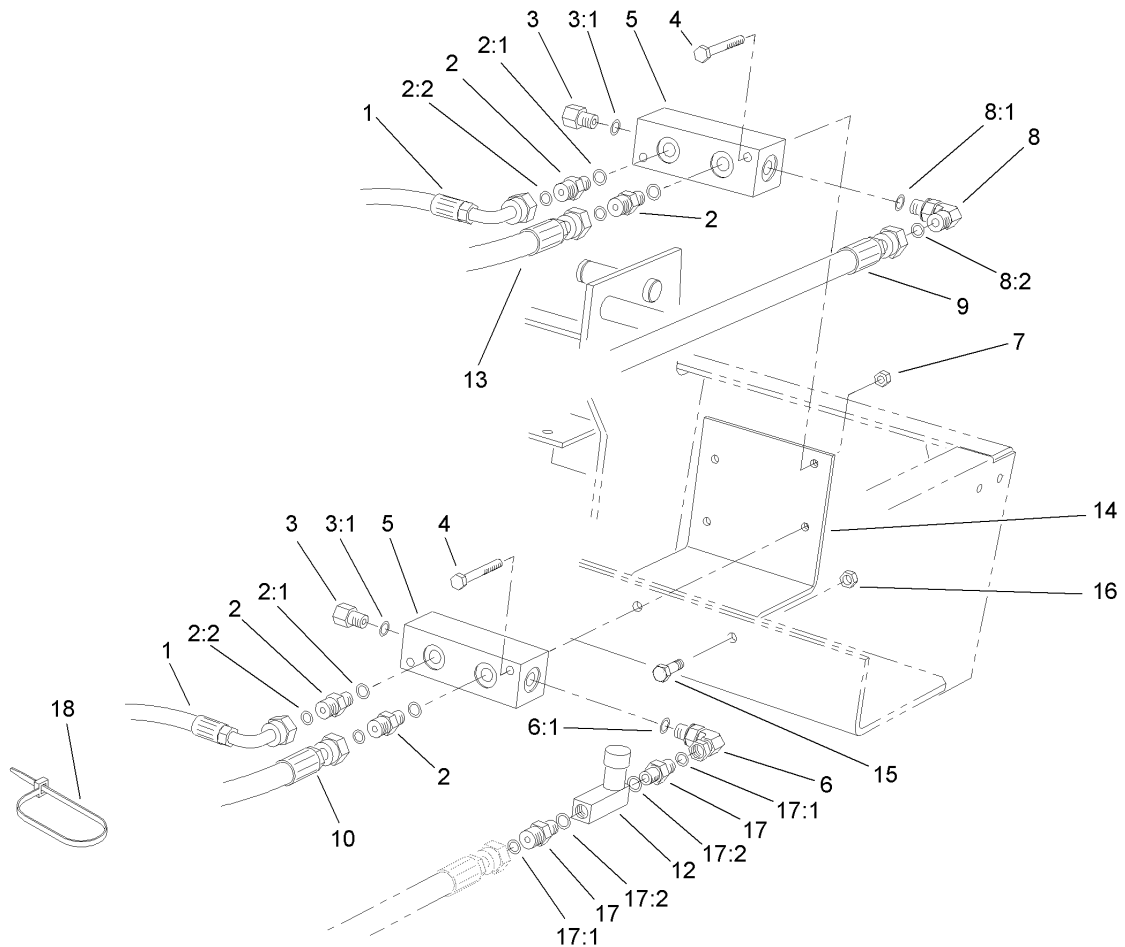
| Ref | Part No. | Qty. | Description |
|------|----------|------|-----------------------|
| 10:7 | 255-13 | 2 | Ball-Steel, Stainless |
| 11 | 340-143 | 1 | Elbow-Swivel, 90 DEG |
| 11:1 | 237-78 | 1 | O-Ring |
| 12 | 88-9190 | 4 | Solenoid Coil Kit |
| 13 | 340-101 | 1 | Fitting-HYD, 45 DEG |
| 13:1 | 237-30 | 1 | O-Ring |
| 13:2 | 237-79 | 1 | O-Ring |
| 14 | 88-9200 | 3 | Coil-Solenoid |
| 15 | 110-0002 | 2 | Solenoid Coil ASM |
| 16 | 106-1025 | 4 | Plug-HYD |
| 16:1 | 237-78 | 1 | O-Ring |
| 17 | 106-1026 | 1 | Plug-HYD |
| 17:1 | 237-42 | 1 | O-Ring |
| 18 | 106-1028 | 1 | Plug-Leak, Zero |
| 18:1 | 237-80 | 1 | O-Ring |
| 19 | 106-9084 | 2 | Plug-Orifice |



Front Hydraulic Manifold Assembly

| Ref | Part No. | Qty. | Description |
|------|----------|------|------------------------|
| 1 | 98-4584 | 1 | HYD Hose ASM |
| 2 | 340-92 | 3 | Fitting-HYD, Straight |
| 2:1 | 237-78 | 1 | O-Ring |
| 2:2 | 237-21 | 1 | O-Ring |
| 3 | 340-132 | 3 | Fitting-HYD, 90 DEG |
| 3:1 | 237-78 | 1 | O-Ring |
| 3:2 | 237-21 | 1 | O-Ring |
| 6 | 38-3400 | 2 | Guard-Rubber |
| 7 | 75-5910 | 1 | Hose |
| 8 | 321-18 | 4 | Screw-HH |
| 9 | 93-0118 | 1 | Hose ASM |
| 10 | 93-0119 | 1 | Hose ASM |
| 11 | 99-5643 | 1 | Hose-HYD |
| 12 | 93-0143 | 1 | Cartridge-Relief |
| 13 | 340-140 | 1 | Adapter-Tee |
| 13:1 | 237-21 | 2 | O-Ring |
| 13:2 | 237-78 | 1 | O-Ring |
| 15 | 3296-42 | 6 | Nut-Lock, NI |
| 16 | 93-0139 | 1 | Block-Manifold, 6 Port |
| 17 | 340-77 | 1 | Fitting-HYD, 90 DEG |
| 17:1 | 237-22 | 1 | O-Ring |
| 17:2 | 237-42 | 1 | O-Ring |
| 18 | 92-9096 | 1 | Hose |
| 19 | 75-1180 | 1 | Block-Manifold, 4 Port |

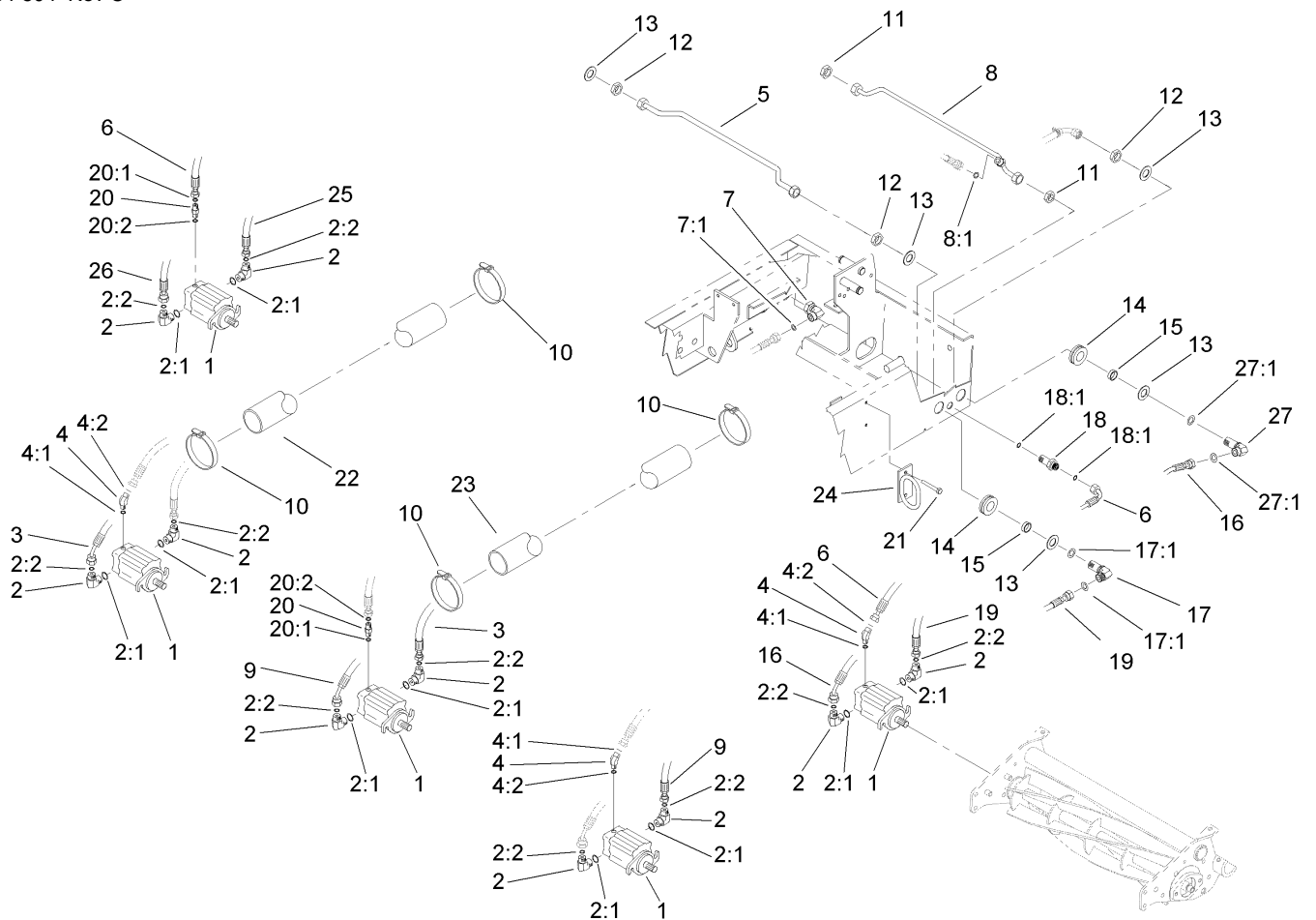
| Ref | Part No. | Qty. | Description |
|------|----------|------|------------------------|
| 20 | 98-4587 | 1 | HYD Hose ASM |
| 21 | 104-9323 | 1 | HYD Hose ASM |
| 22 | 340-2 | 1 | Fitting-HYD, Straight |
| 22:1 | 237-22 | 1 | O-Ring |
| 22:2 | 237-42 | 1 | O-Ring |
| 24 | 104-0028 | 2 | Guide-Hose |
| 25 | 322-5 | 4 | Screw-HH |
| 26 | 3296-29 | 4 | Nut-Lock, NI |
| 30 | 105-7510 | 1 | Bracket-Mounting |
| 31 | 105-3303 | 1 | Flow Divider Valve ASM |
| 32 | 99-5644 | 1 | Fitting-Sae |
| 32:1 | 237-42 | 2 | O-Ring |
| 33 | 98-9742 | 1 | Valve-Control, Flow |
| 34 | 340-1 | 2 | Adapter |
| 34:1 | 237-21 | 1 | O-Ring |
| 34:2 | 237-42 | 1 | O-Ring |
| 35 | 340-82 | 1 | Adapter |
| 35:1 | 237-42 | 1 | O-Ring |
| 35:2 | 237-21 | 1 | O-Ring |
| 37 | 321-23 | 2 | Screw-HH |
| 38 | 3256-2 | 2 | Washer-Flat |



Rear Hydraulic Manifold Assembly

| Ref | Part No. | Qty. | Description |
|------|------------|------|------------------------|
| 1 | 75-6180 | 2 | Hose |
| 2 | 340-92 | 4 | Fitting-HYD, Straight |
| 2:1 | 237-78 | 1 | O-Ring |
| 2:2 | 237-21 | 1 | O-Ring |
| 3 | 353-512 | 2 | Plug |
| 3:1 | 237-78 | 1 | O-Ring |
| 4 | 321-11 | 4 | Screw-HH |
| 5 | 75-1180 | 2 | Block-Manifold, 4 Port |
| 6 | 340-143 | 1 | Elbow-Swivel, 90 DEG |
| 6:1 | 237-78 | 1 | O-Ring |
| 7 | 32128-33 | 4 | Nut-HF |
| 8 | 340-132 | 1 | Fitting-HYD, 90 DEG |
| 8:1 | 237-78 | 1 | O-Ring |
| 8:2 | 237-21 | 1 | O-Ring |
| 9 | 93-0118 | 1 | Hose ASM |
| 10 | 75-6080 | 1 | Hose ASM |
| 12 | 98-9742 | 1 | Valve-Control, Flow |
| 13 | 75-6070 | 1 | Hose |
| 14 | 94-4920-03 | 1 | Plate-Mounting, Valve |
| 15 | 322-5 | 2 | Screw-HH |
| 16 | 32128-20 | 2 | Nut-HF |
| 17 | 340-1 | 2 | Adapter |
| 17:1 | 237-21 | 1 | O-Ring |
| 17:2 | 237-42 | 1 | O-Ring |

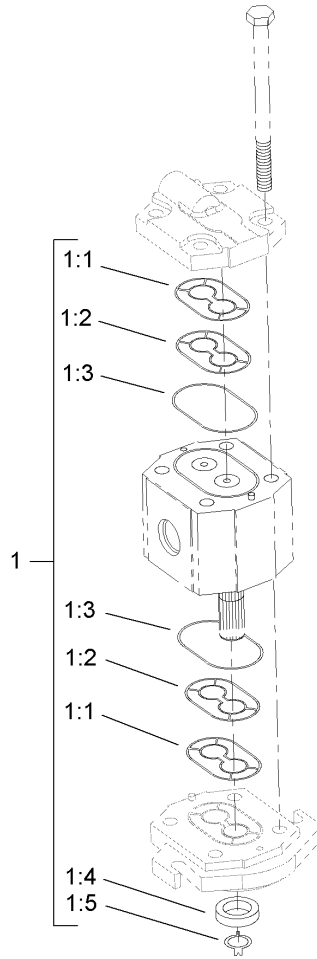
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 18 | 3290-378 | 1 | Tie-Cable |



Reel Motor Assembly

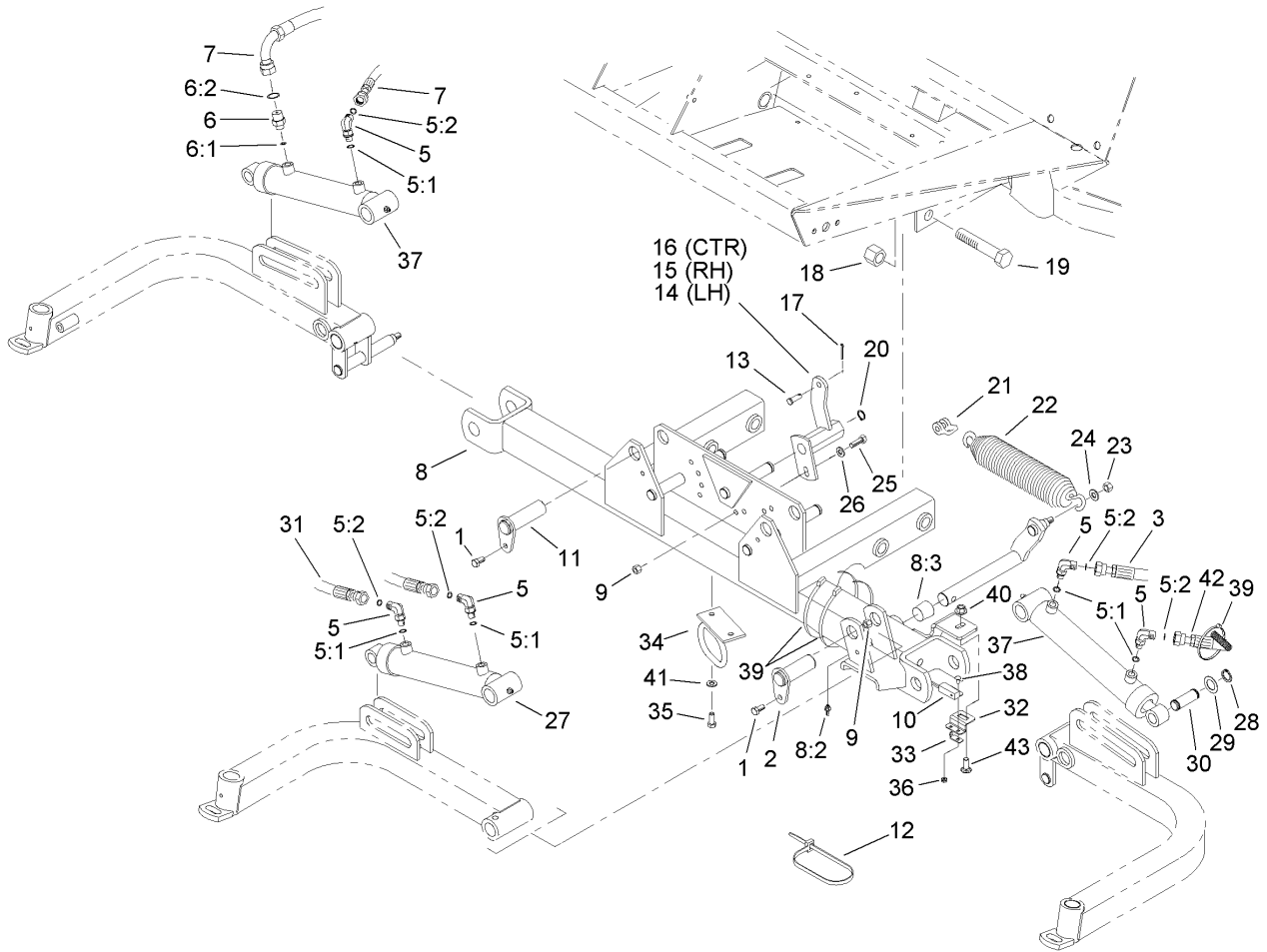
| Ref | Part No. | Qty. | Description |
|------|----------|------|---------------------|
| 1 | 100-6426 | 5 | HYD Motor ASM |
| 2 | 340-98 | 10 | Fitting-HYD, 90 DEG |
| 2:1 | 237-79 | 1 | O-Ring |
| 2:2 | 237-30 | 1 | O-Ring |
| 3 | 104-9322 | 1 | HYD Hose ASM |
| 4 | 340-103 | 3 | Fitting-HYD, 45 DEG |
| 4:1 | 237-78 | 1 | O-Ring |
| 4:2 | 237-21 | 1 | O-Ring |
| 5 | 94-4918 | 1 | Tube ASM |
| 6 | 98-4583 | 2 | HYD Hose ASM |
| 7 | 94-6031 | 1 | Fitting-HYD |
| 7:1 | 237-30 | 1 | O-Ring |
| 8 | 100-3714 | 1 | Drain Tube ASM |
| 8:1 | 237-21 | 1 | O-Ring |
| 9 | 104-9321 | 1 | HYD Hose ASM |
| 10 | 3290-379 | 10 | Tie-Cable |
| 11 | 340-70 | 2 | Nut-Lock |
| 12 | 340-127 | 4 | Nut-Bulkhead |
| 13 | 69-8930 | 8 | Washer |
| 14 | 240-5 | 4 | Grommet-Rubber |
| 15 | 69-8960 | 4 | Spacer |
| 16 | 100-3876 | 1 | HYD Hose ASM |
| 17 | 93-9151 | 3 | Fitting-HYD |
| 17:1 | 237-30 | 2 | O-Ring |

| Ref | Part No. | Qty. | Description |
|------|----------|------|----------------------------|
| 18 | 340-71 | 2 | Fitting-Straight, Bulkhead |
| 18:1 | 237-22 | 2 | O-Ring |
| 19 | 100-3877 | 1 | HYD Hose ASM |
| 20 | 340-92 | 2 | Fitting-HYD, Straight |
| 20:1 | 237-78 | 1 | O-Ring |
| 20:2 | 237-21 | 1 | O-Ring |
| 21 | 32104-32 | 4 | Screw-HWH |
| 22 | 99-5648 | 4 | Sleeve-Protective |
| 23 | 99-5617 | 1 | Sleeve-Protective |
| 24 | 104-0028 | 2 | Guide-Hose |
| 25 | 104-0057 | 1 | HYD Hose ASM |
| 26 | 104-0069 | 1 | HYD Hose ASM |
| 27 | 100-3713 | 1 | Fitting-HYD, 90 DEG |
| 27:1 | 237-30 | 2 | O-Ring |



Hydraulic Motor Assembly No. 100-6426

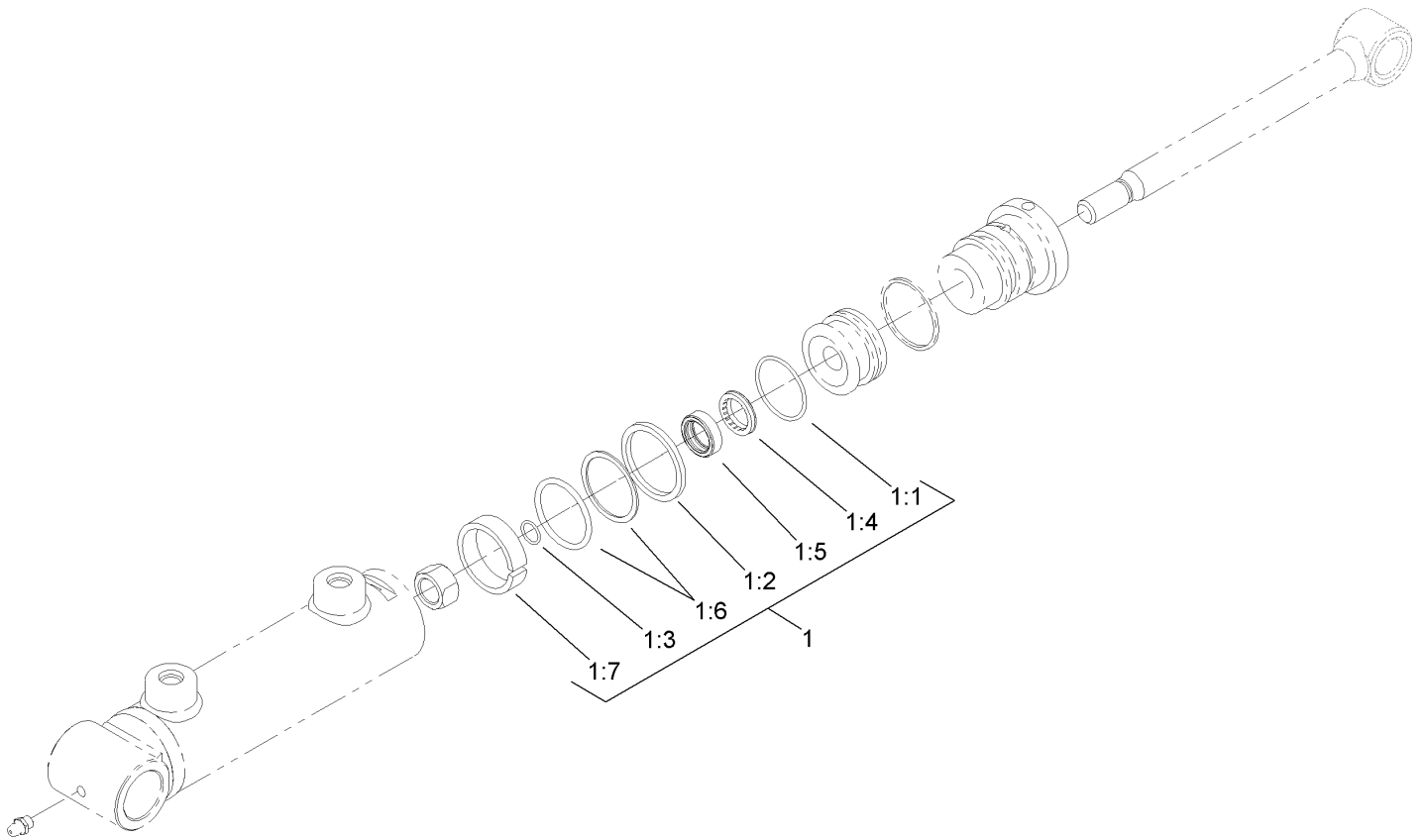
| Ref | Part No. | Qty. | Description | | | |
|-------|----------|------|----------------------|--|--|--|
| 1 | 105-9758 | 1 | Seal Kit | | | |
| ② 1:1 | | 2 | Seal-Extrusion, Anti | | | |
| ② 1:2 | | 2 | Seal-Pressure | | | |
| ② 1:3 | | 2 | Seal-Dust | | | |
| ② 1:4 | | 1 | Seal-Shaft | | | |
| ② 1:5 | | 1 | Washer-Backup | | | |



Front Lift Circuit Assembly

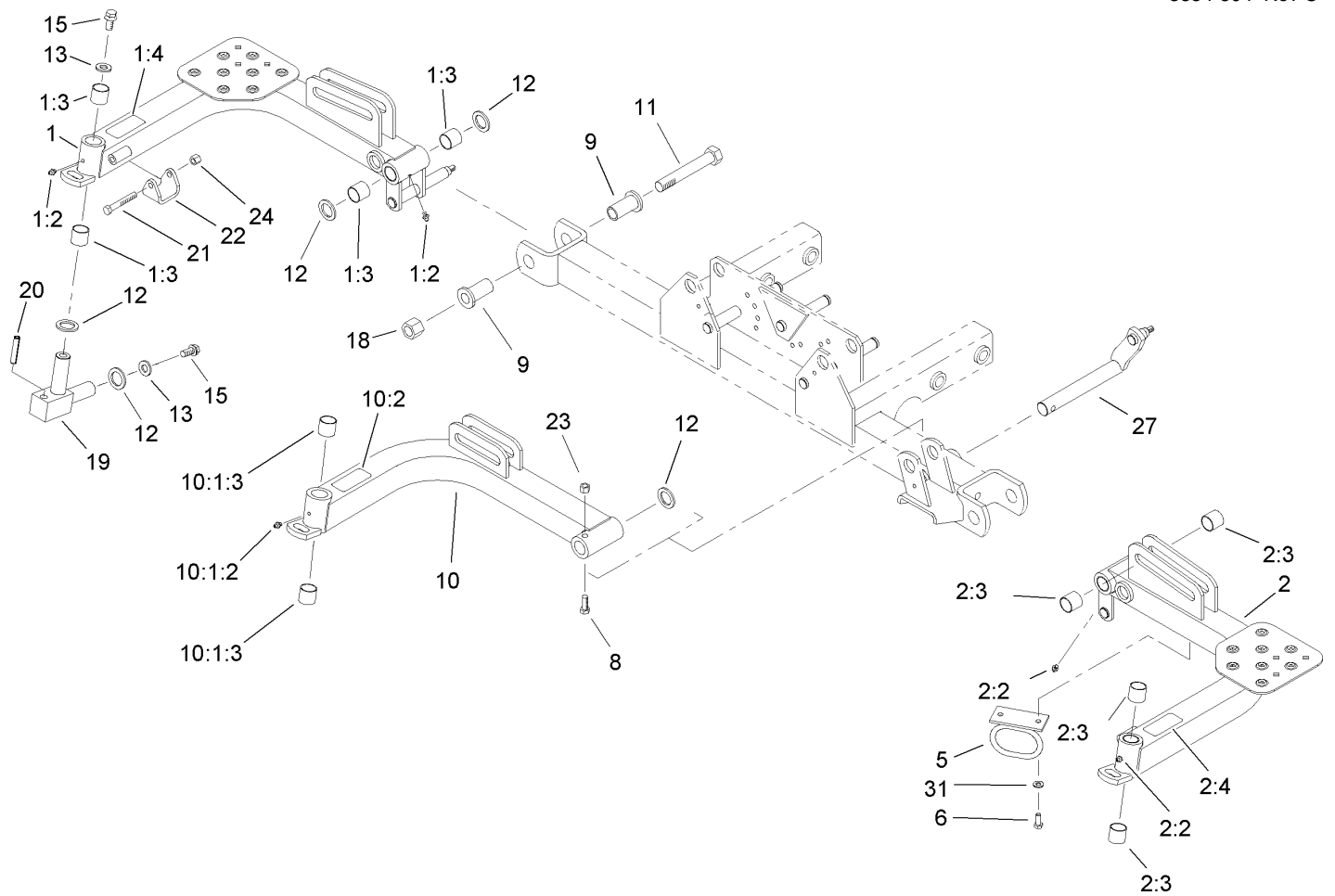
| Ref | Part No. | Qty. | Description |
|-----|------------|------|------------------------|
| 1 | 32144-14 | 3 | Screw-HWHTF |
| 2 | 106-9208 | 1 | Short Cylinder Pin ASM |
| 3 | 99-5643 | 1 | Hose-HYD |
| 5 | 340-132 | 5 | Fitting-HYD, 90 DEG |
| 5:1 | 237-78 | 1 | O-Ring |
| 5:2 | 237-21 | 1 | O-Ring |
| 6 | 340-92 | 1 | Fitting-HYD, Straight |
| 6:1 | 237-78 | 1 | O-Ring |
| 6:2 | 237-21 | 1 | O-Ring |
| 7 | 99-5641 | 2 | Hose-HYD |
| 8 | 107-1801 | 1 | Carrier Frame ASM |
| 8:2 | 302-5 | 1 | Fitting-Grease |
| 8:3 | 67-1750 | 2 | Bushing |
| 9 | 3296-29 | 4 | Nut-Lock, NI |
| 10 | 100-1270 | 1 | Switch-Proximity |
| 11 | 105-9889 | 2 | Cylinder Pin ASM |
| 12 | 3290-379 | 4 | Tie-Cable |
| 13 | 283-6 | 3 | Pin-Clevis |
| 14 | 75-5220-03 | 1 | Bracket-Spring, LH |
| 15 | 75-5200-03 | 1 | Bracket-Spring, RH |
| 16 | 75-5210-03 | 1 | Bracket-Spring, Center |
| 17 | 3272-10 | 3 | Pin-Cotter |
| 18 | 3296-51 | 4 | Nut-Lock, NI |
| 19 | 328-7 | 4 | Screw-HH |

| Ref | Part No. | Qty. | Description |
|-----|-----------|------|--------------------------|
| 20 | 32151-48 | 3 | E-Ring |
| 21 | 282-4 | 3 | Shackle |
| 22 | 5-0743-03 | 3 | Spring-Mower |
| 23 | 3296-44 | 3 | Nut-Lock, NI |
| 24 | 3256-24 | 3 | Washer-Flat |
| 25 | 322-5 | 3 | Screw-HH |
| 26 | 3256-23 | 3 | Washer-Flat |
| 27 | 108-4436 | 1 | Cylinder-HYD, Lift |
| 28 | 32120-93 | 6 | Ring-Retaining, EXT |
| 29 | 3-6498 | 6 | Washer-Thrust |
| 30 | 104-0046 | 3 | Pin-Slide, Cylinder |
| 31 | 75-5900 | 1 | Hose |
| 32 | 106-5958 | 1 | Bracket-Switch |
| 33 | 100-4872 | 1 | Plate-Switch, Neutral |
| 34 | 104-0028 | 1 | Guide-Hose |
| 35 | 322-5 | 2 | Screw-HH |
| 36 | 32149-7 | 1 | Nut-Keps |
| 37 | 108-4433 | 2 | Cylinder-Lift, Hydraulic |
| 38 | 104-1450 | 1 | Bolt-CARR |
| 39 | 3290-378 | 3 | Tie-Cable |
| 40 | 32128-43 | 1 | Nut-Flange |
| 41 | 3253-4 | 2 | Washer-Lock |
| 42 | 99-5642 | 1 | Hose-HYD |
| 43 | 3231-22 | 1 | Screw-CARR |



Hydraulic Cylinder Assembly No. 108-4436

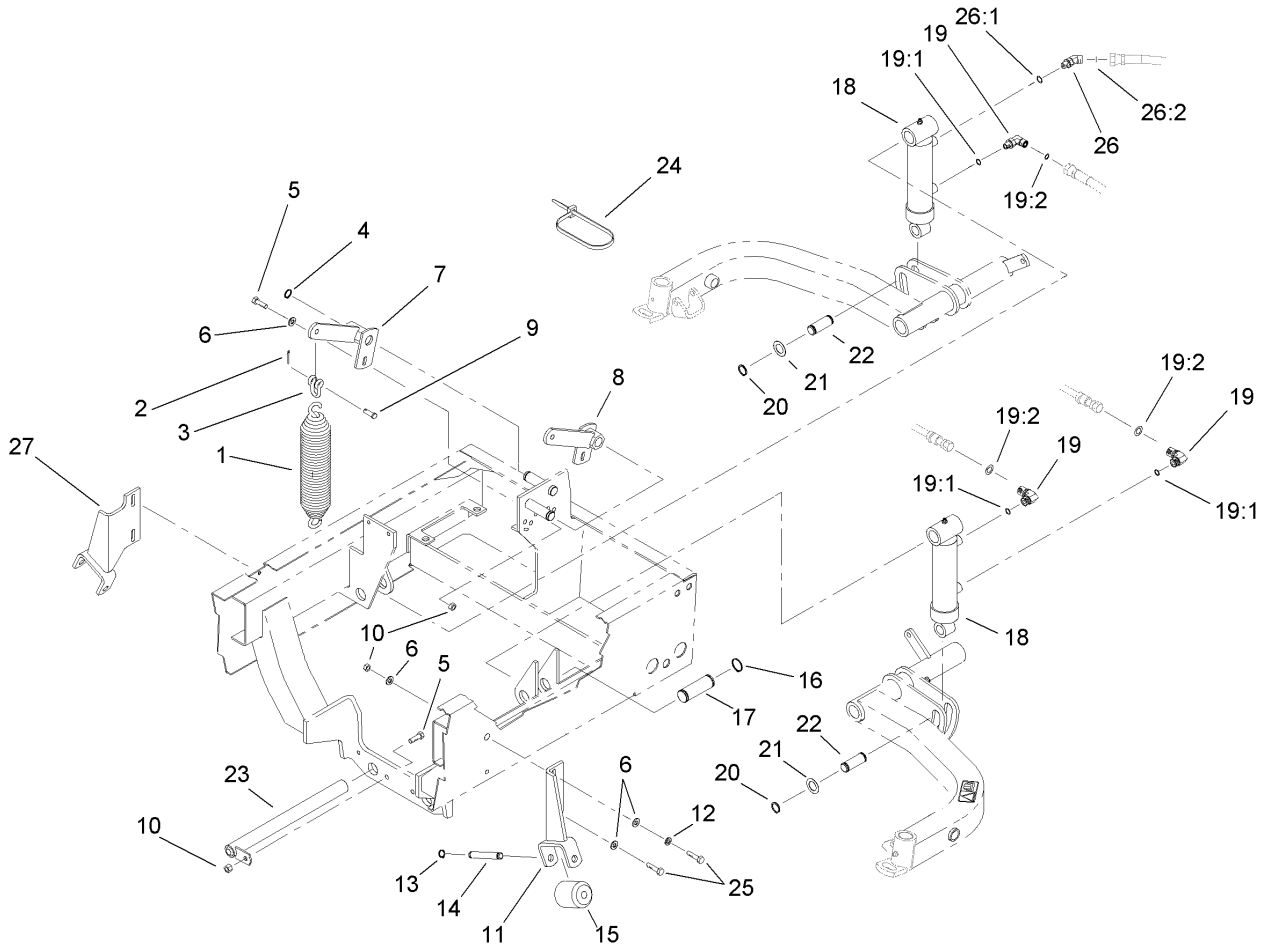
| Ref | Part No. | Qty. | Description |
|------|----------|------|---------------|
| 1 | 110-4132 | 1 | Seal Kit |
| ②1:1 | | 1 | Seal-Dust |
| ②1:2 | | 1 | Back-Up Ring |
| ②1:3 | | 1 | Seal-Dust |
| ②1:4 | | 1 | Wiper |
| ②1:5 | | 1 | Seal ASM |
| ②1:6 | | 1 | Seal W/Loader |
| ②1:7 | | 1 | Wear Ring |



Front Lift Arm Assembly

| Ref | Part No. | Qty. | Description |
|--------|----------|------|---------------------|
| 1 | 107-8845 | 1 | RH Lift Arm ASM |
| 1:2 | 302-5 | 2 | Fitting-Grease |
| 1:3 | 67-1750 | 4 | Bushing |
| 1:4 | 93-6696 | 1 | Decal-Warning |
| 2 | 107-1802 | 1 | LH Lift Arm ASM |
| 2:2 | 302-5 | 2 | Fitting-Grease |
| 2:3 | 67-1750 | 4 | Bushing |
| 2:4 | 93-6696 | 1 | Decal-Warning |
| 5 | 104-0028 | 2 | Guide-Hose |
| 6 | 322-5 | 4 | Screw-HH |
| 8 | 323-11 | 1 | Screw-HH |
| 9 | 84-8320 | 4 | Insert-Hinge |
| 10 | 104-8602 | 1 | Center Lift Arm ASM |
| 10:1:2 | 302-5 | 1 | Fitting-Grease |
| 10:1:3 | 67-1750 | 2 | Bushing |
| 10:2 | 93-6696 | 1 | Decal-Warning |
| 11 | 328-12 | 2 | Screw-HH |
| 12 | 256-115 | 11 | Washer-Thrust |
| 13 | 3256-6 | 6 | Washer-Flat |
| 15 | 98-7993 | 6 | Screw-HHF |
| 18 | 3296-51 | 2 | Nut-Lock, NI |
| 19 | 110-0009 | 3 | Joint Arm ASM |
| 20 | 104-9319 | 3 | Pin-Grooved |
| 21 | 323-12 | 2 | Screw-HH |

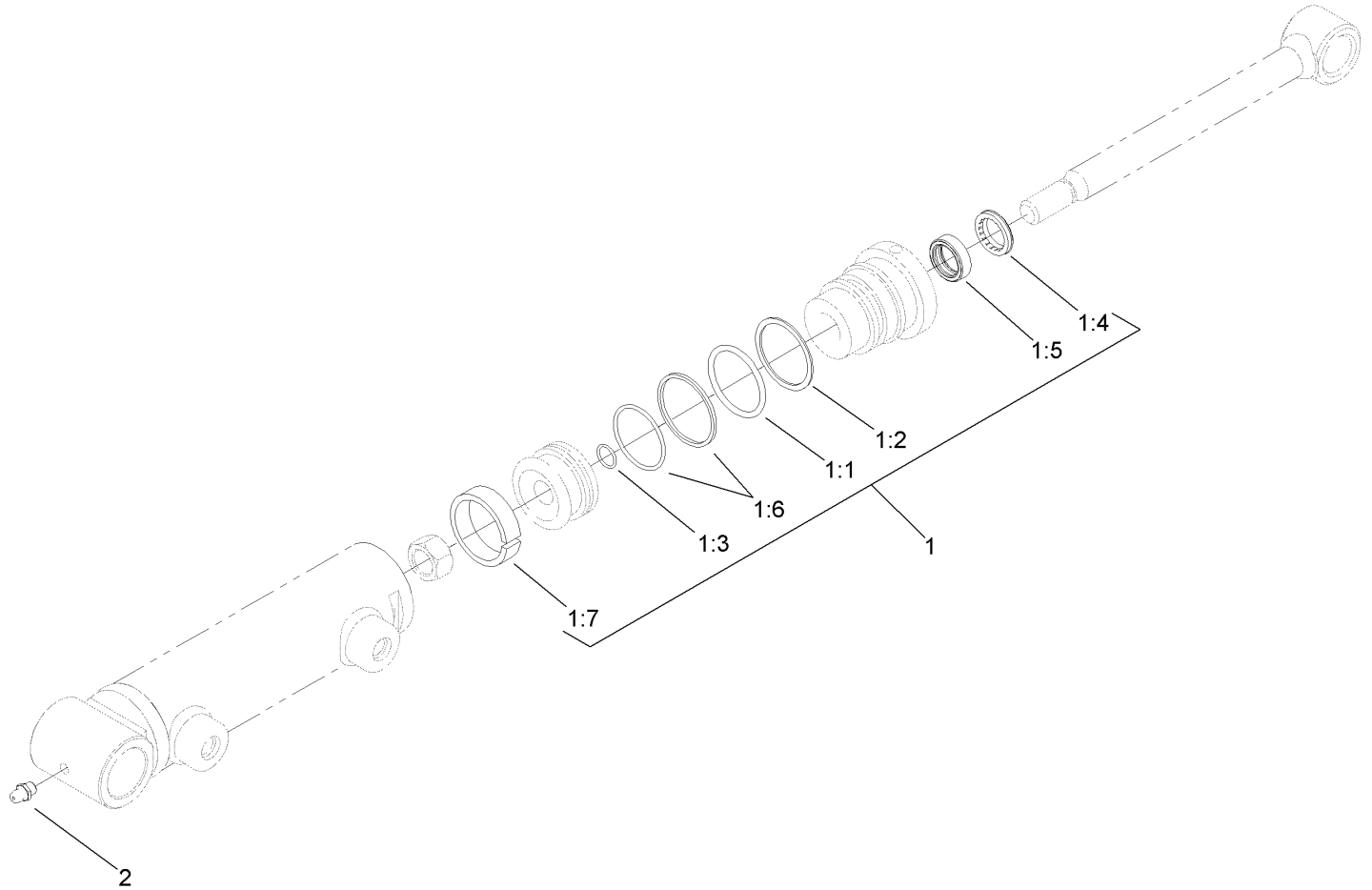
| Ref | Part No. | Qty. | Description |
|-----|------------|------|--------------------|
| 22 | 75-5410 | 2 | Bracket-Arm |
| 23 | 3296-44 | 1 | Nut-Lock, NI |
| 24 | 3296-39 | 2 | Nut-Lock, NI |
| 27 | 75-4550-03 | 1 | Shaft-Lift, Center |
| 31 | 3253-4 | 4 | Washer-Lock |



Rear Lift Circuit Assembly

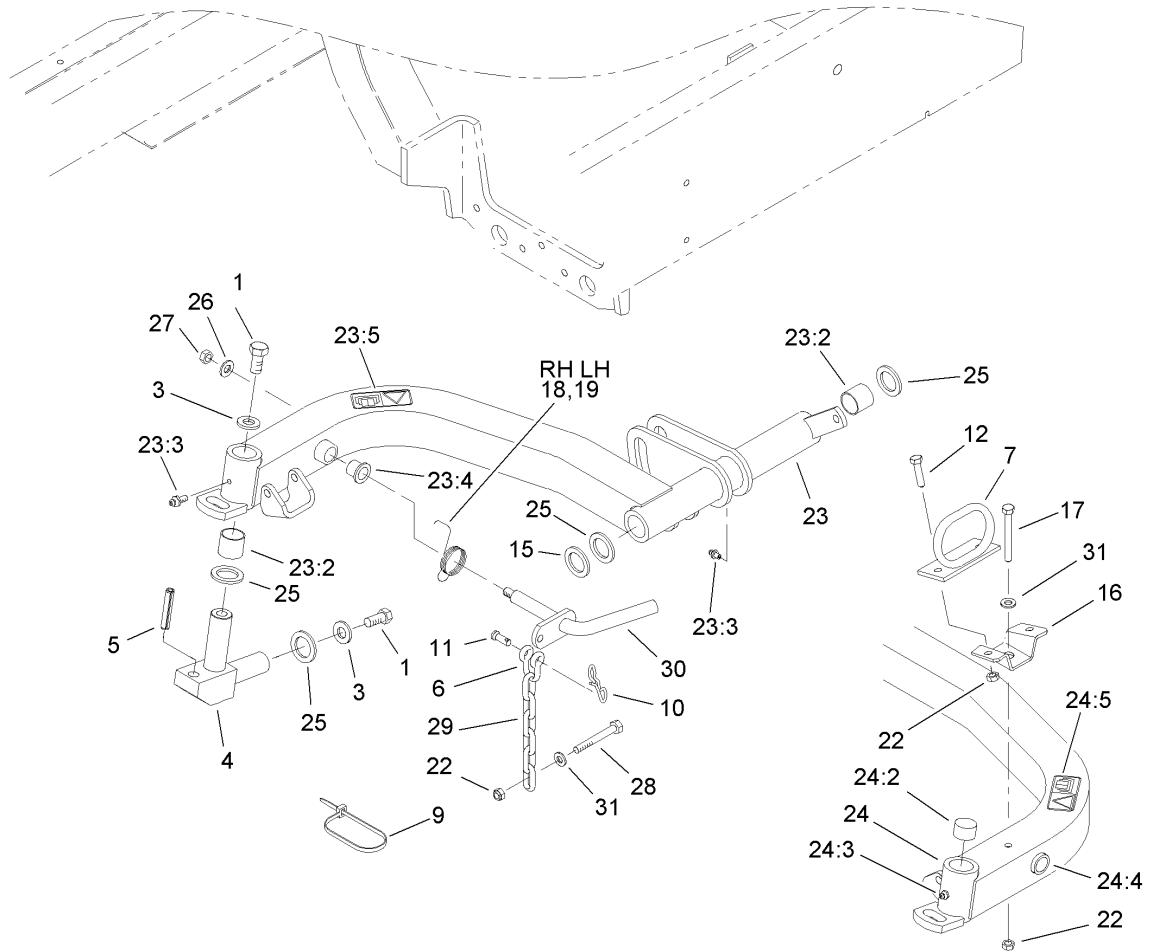
| Ref | Part No. | Qty. | Description |
|------|-------------|------|---------------------|
| 1 | 5-0743-03 | 2 | Spring-Mower |
| 2 | 3272-10 | 2 | Pin-Cotter |
| 3 | 282-4 | 2 | Shackle |
| 4 | 32151-48 | 2 | E-Ring |
| 5 | 322-5 | 4 | Screw-HH |
| 6 | 3256-23 | 9 | Washer-Flat |
| 7 | 98-4548-03 | 1 | Bracket-Spring, RH |
| 8 | 98-4536-03 | 1 | Bracket-Spring, LH |
| 9 | 283-6 | 2 | Pin-Clevis |
| 10 | 3296-29 | 11 | Nut-Lock, NI |
| 11 | 100-3831-01 | 1 | Bracket-Roller, LH |
| 12 | 3253-4 | 2 | Washer-Lock |
| 13 | 32151-61 | 4 | Ring-Retaining |
| 14 | 75-5400 | 2 | Pin-Roller |
| 15 | 75-5390 | 2 | Roller |
| 16 | 32151-36 | 4 | Ring-Retaining |
| 17 | 75-5360 | 2 | Pin-Cylinder |
| 18 | 108-4432 | 2 | Cylinder-HYD, Lift |
| 19 | 340-132 | 3 | Fitting-HYD, 90 DEG |
| 19:1 | 237-78 | 1 | O-Ring |
| 19:2 | 237-21 | 1 | O-Ring |
| 20 | 32120-93 | 4 | Ring-Retaining, EXT |
| 21 | 3-6498 | 4 | Washer-Thrust |
| 22 | 104-0046 | 2 | Pin-Slide, Cylinder |

| Ref | Part No. | Qty. | Description |
|------|-------------|------|---------------------|
| 23 | 93-0069-03 | 2 | Pin-Rear |
| 24 | 3290-379 | 3 | Tie-Cable |
| 25 | 322-6 | 4 | Screw-HH |
| 26 | 340-103 | 1 | Fitting-HYD, 45 DEG |
| 26:1 | 237-78 | 1 | O-Ring |
| 26:2 | 237-21 | 1 | O-Ring |
| 27 | 100-3829-01 | 1 | Bracket-Roller, RH |



Hydraulic Cylinder Assembly No. 108-4432

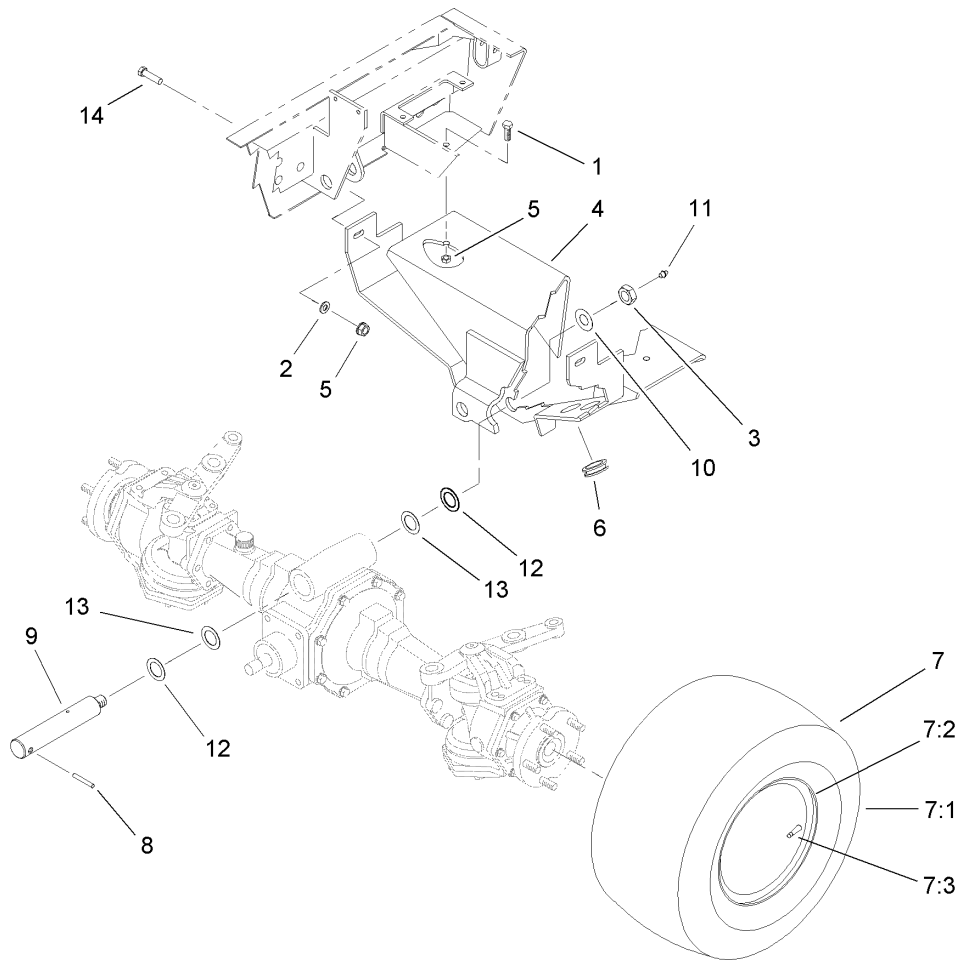
| Ref | Part No. | Qty. | Description |
|------|----------|------|----------------|
| 1 | 110-4132 | 1 | Seal Kit |
| ②1:1 | | 1 | Seal-Dust |
| ②1:2 | | 1 | Back-Up Ring |
| ②1:3 | | 1 | Seal-Dust |
| ②1:4 | | 1 | Wiper |
| ②1:5 | | 1 | Seal ASM |
| ②1:6 | | 1 | Seal W/Loader |
| ②1:7 | | 1 | Wear Ring |
| 2 | 302-5 | 1 | Fitting-Grease |



Rear Lift Arm Assembly

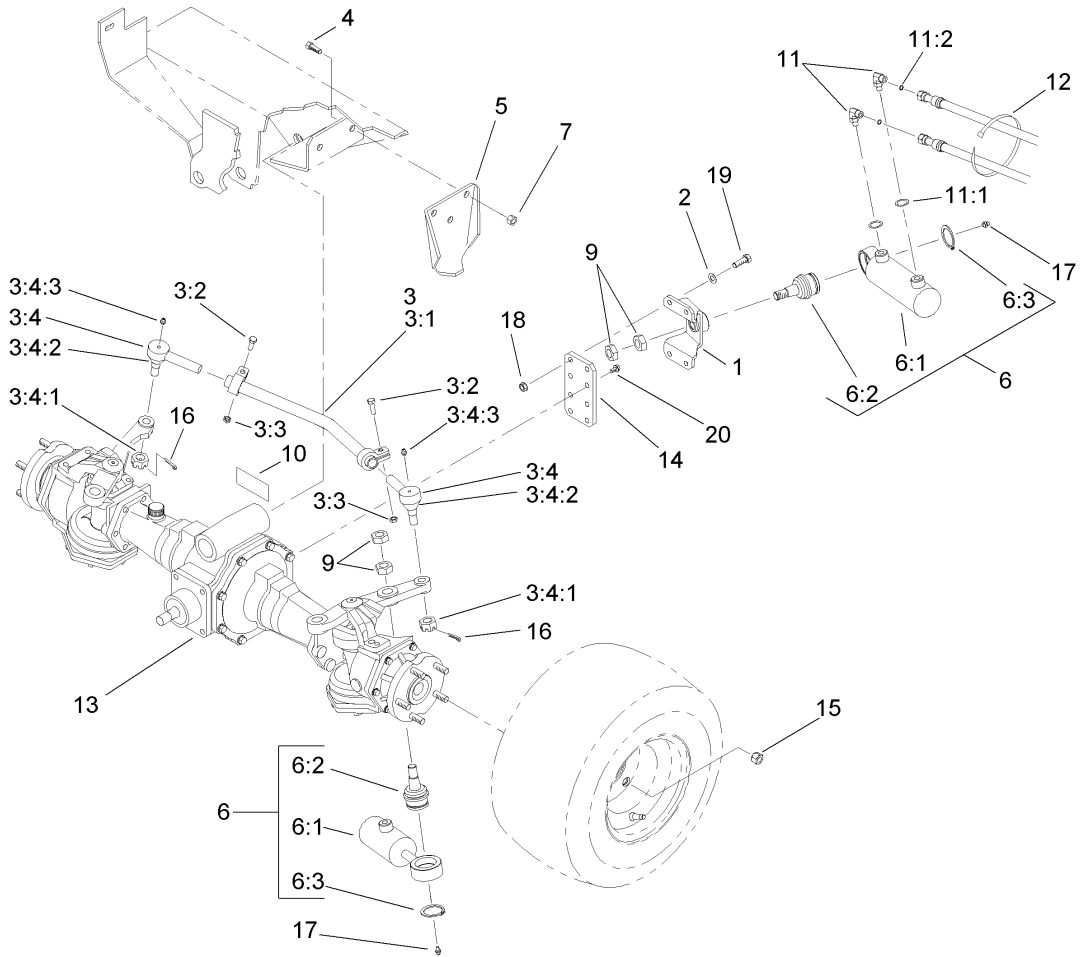
| Ref | Part No. | Qty. | Description |
|------|------------|------|----------------------|
| 1 | 98-7993 | 4 | Screw-HHF |
| 3 | 3256-6 | 4 | Washer-Flat |
| 4 | 110-0009 | 2 | Joint Arm ASM |
| 5 | 104-9319 | 2 | Pin-Grooved |
| 6 | 282-4 | 2 | Shackle |
| 7 | 104-0028 | 1 | Guide-Hose |
| 9 | 3290-379 | 1 | Tie-Cable |
| 10 | 105-7512 | 2 | Pin-Tie, Bow |
| 11 | 283-6 | 2 | Pin-Clevis |
| 12 | 322-5 | 2 | Screw-HH |
| 15 | 93-0142 | 2 | Bushing-Straight |
| 16 | 94-4919-03 | 1 | Bracket-Clamp, Hose |
| 17 | 322-13 | 1 | Screw-HH |
| 18 | 75-4520 | 1 | Spring-Torsion, RH |
| 19 | 75-4530 | 1 | Spring-Torsion, LH |
| 22 | 3296-29 | 5 | Nut-Lock, NI |
| 23 | 100-3828 | 1 | RH Rear Lift Arm ASM |
| 23:2 | 67-1750 | 4 | Bushing |
| 23:3 | 302-5 | 2 | Fitting-Grease |
| 23:4 | 256-287 | 2 | Bushing |
| 23:5 | 93-6696 | 1 | Decal-Warning |
| 24 | 100-3827 | 1 | LH Rear Lift Arm ASM |
| 24:2 | 256-287 | 2 | Bushing |
| 24:3 | 302-5 | 2 | Fitting-Grease |

| Ref | Part No. | Qty. | Description |
|------|-------------|------|------------------------|
| 24:4 | 67-1750 | 4 | Bushing |
| 24:5 | 93-6696 | 1 | Decal-Warning |
| 25 | 256-115 | 12 | Washer-Thrust |
| 26 | 3256-24 | 2 | Washer-Flat |
| 27 | 3296-39 | 2 | Nut-Lock, NI |
| 28 | 322-12 | 2 | Screw-HH |
| 29 | 84-2451 | 2 | Chain-Straight, 5 Link |
| 30 | 100-3834-03 | 2 | Rod-Pivot |
| 31 | 3256-23 | 3 | Washer-Flat |



Rear Axle Support Assembly

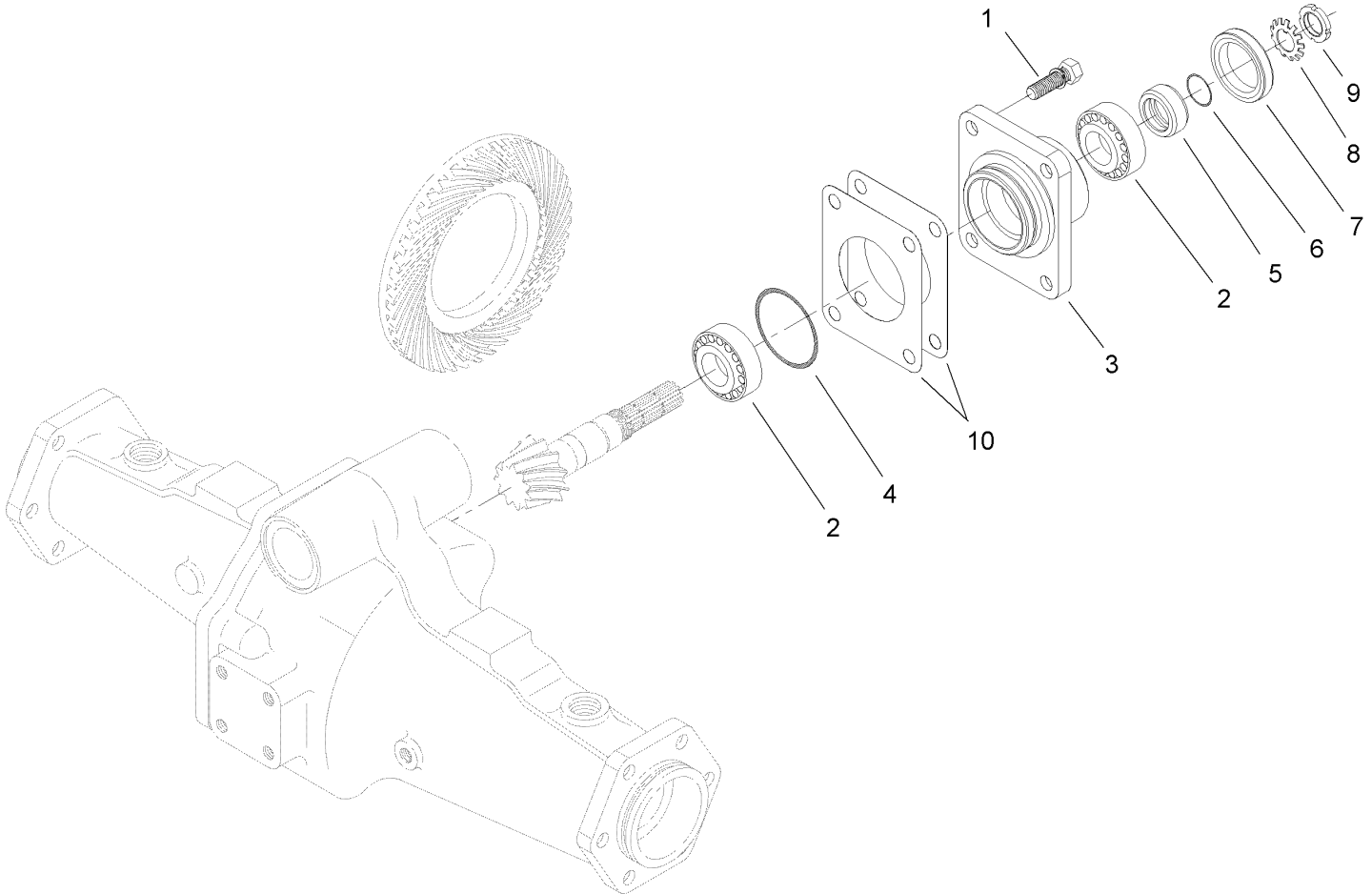
| Ref | Part No. | Qty. | Description | | | | |
|-----|------------|------|--------------------|--|--|--|--|
| 1 | 323-7 | 2 | Screw-HH | | | | |
| 2 | 3256-24 | 2 | Washer-Flat | | | | |
| 3 | 32146-20 | 1 | Nut-Jam | | | | |
| 4 | 98-8172-03 | 1 | Support-Axle | | | | |
| 5 | 3296-39 | 4 | Nut-Lock, NI | | | | |
| 6 | 237-165 | 2 | Grommet | | | | |
| 7 | | 2 | Tire And Wheel ASM | | | | |
| 7:1 | 86-5910 | 1 | Tire-6 Ply | | | | |
| 7:2 | 100-2582 | 1 | Rim | | | | |
| 7:3 | 232-27 | 1 | Stem-Valve | | | | |
| 8 | 32121-32 | 1 | Pin-Roll | | | | |
| 9 | 98-8173 | 1 | Pin-Pivot, Axle | | | | |
| 10 | 71-4540 | 1 | Washer-Thrust | | | | |
| 11 | 302-2 | 1 | Fitting-Grease | | | | |
| 12 | 99-8431 | 2 | Washer-Thrust | | | | |
| 13 | 99-8432 | 2 | Washer-Thrust | | | | |
| 14 | 323-13 | 2 | Screw-HH | | | | |



Four Wheel Drive Rear Axle Assembly

| Ref | Part No. | Qty. | Description |
|-------|------------|------|--------------------------|
| 1 | 98-3948-03 | 1 | Mount-Cylinder |
| 2 | 48-9220 | 4 | Washer |
| 3 | 98-3932 | 1 | Tie Rod ASM |
| 3:1 | 99-8996 | 1 | Tube And Clamp ASM |
| 3:2 | 323-9 | 2 | Screw-HH |
| 3:3 | 3296-39 | 2 | Nut-Lock, NI |
| 3:4 | 71-4740 | 2 | End-Rod, Tie (RH) |
| 3:4:1 | 105-7941 | 1 | Nut-Hex, Slotted |
| 3:4:2 | 105-7835 | 1 | Seal |
| 3:4:3 | 302-5 | 1 | Fitting-Grease |
| 4 | 325-5 | 6 | Screw-HH |
| 5 | 99-6966-03 | 2 | Stop-Axle |
| 6 | | 1 | Steering Cylinder ASM |
| 6:1 | 108-4434 | 1 | Cylinder-Steer, HYD |
| 6:2 | 106-6774 | 2 | Joint-Ball |
| 6:3 | 32151-104 | 2 | Ring-Retaining, External |
| 7 | 3296-23 | 6 | Nut-Lock, NI |
| 9 | 3220-6 | 4 | Nut-Jam |
| 10 | 93-6697 | 1 | Decal-Lube |
| 11 | 340-132 | 2 | Fitting-HYD, 90 DEG |
| 11:1 | 237-78 | 1 | O-Ring |
| 11:2 | 237-21 | 1 | O-Ring |
| 12 | 3290-378 | 1 | Tie-Cable |
| 13 | 110-4800 | 1 | Drive Axle ASM |

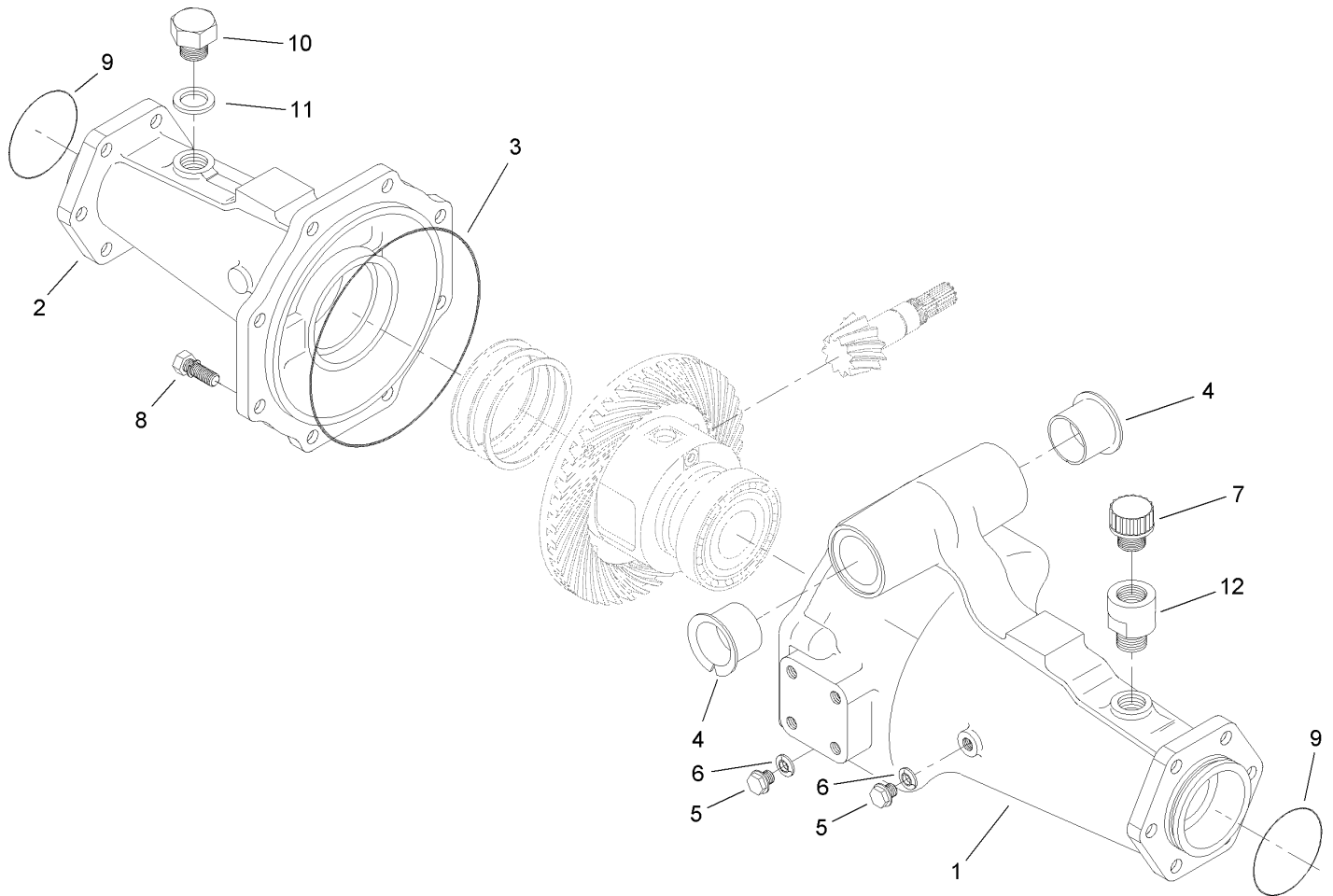
| Ref | Part No. | Qty. | Description |
|-----|------------|------|-------------------------|
| 14 | 98-8198-03 | 1 | Plate-Bracket, Cylinder |
| 15 | 93-5268 | 10 | Nut-Lug |
| 16 | 3272-11 | 2 | Pin-Cotter |
| 17 | 302-5 | 2 | Fitting-Grease |
| 18 | 3296-39 | 4 | Nut-Lock, NI |
| 19 | 323-8 | 4 | Screw-HH |
| 20 | 95-8812 | 4 | Screw-HH |



Bevel Pinion Shaft Assembly Rear Axle Assembly No. 110-4800

| Ref | Part No. | Qty. | Description |
|-----|----------|------|-----------------------|
| 1 | 99-7575 | 4 | Bolt |
| 2 | 99-7570 | 2 | Bearing-Roller, Taper |
| 3 | 95-7535 | 1 | Case-Bearing |
| 4 | 106-1065 | 1 | O-Ring |
| 5 | 99-7572 | 1 | Collar-Seal, Oil |
| 6 | 106-1066 | 1 | O-Ring |
| 7 | 99-7574 | 1 | Seal-Oil |
| 8 | 99-7559 | 1 | Washer-Lock |
| 9 | 99-7560 | 1 | Nut-Lock |
| 10 | 99-7550 | 2 | Shim 0.1 |
| 10 | 99-7551 | 2 | Shim 0.2 |

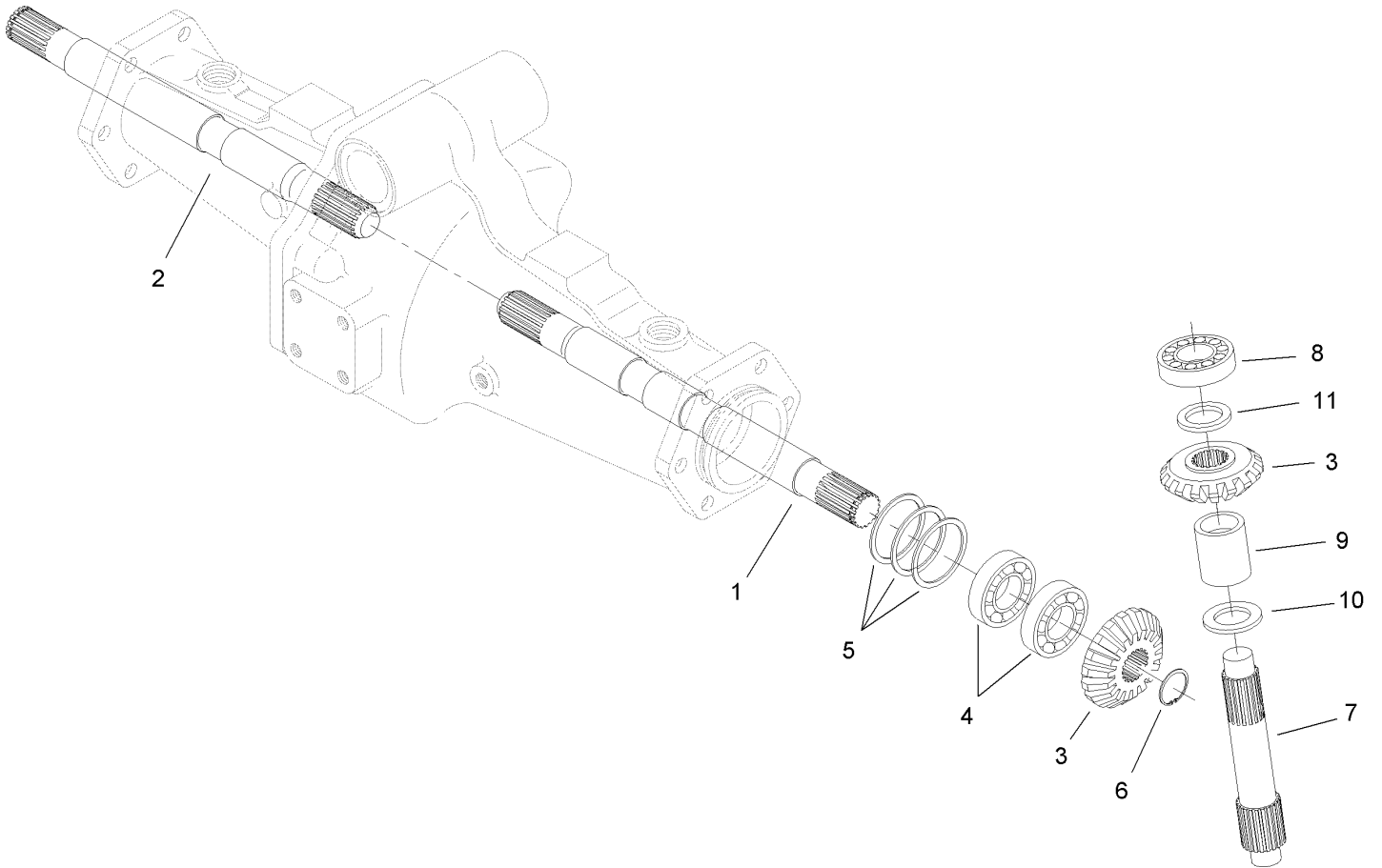
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Axle Support Assembly Rear Axle Assembly No. 110-4800

| Ref | Part No. | Qty. | Description |
|-----|----------|------|-----------------|
| 1 | 95-7508 | 1 | Support-Axle |
| 2 | 95-7506 | 1 | Support-Axle |
| 3 | 106-1067 | 1 | O-Ring |
| 4 | 95-7537 | 2 | Bushing-Flanged |
| 5 | 99-7589 | 2 | Plug |
| 6 | 99-7590 | 2 | Washer-Seal |
| 7 | 99-7591 | 1 | Oil Plug ASM |
| 8 | 99-7592 | 8 | Bolt |
| 9 | 99-7593 | 2 | O-Ring |
| 10 | 104-8643 | 1 | Plug |
| 11 | 104-8644 | 1 | O-Ring |
| 12 | 104-2377 | 1 | Extension-Vent |

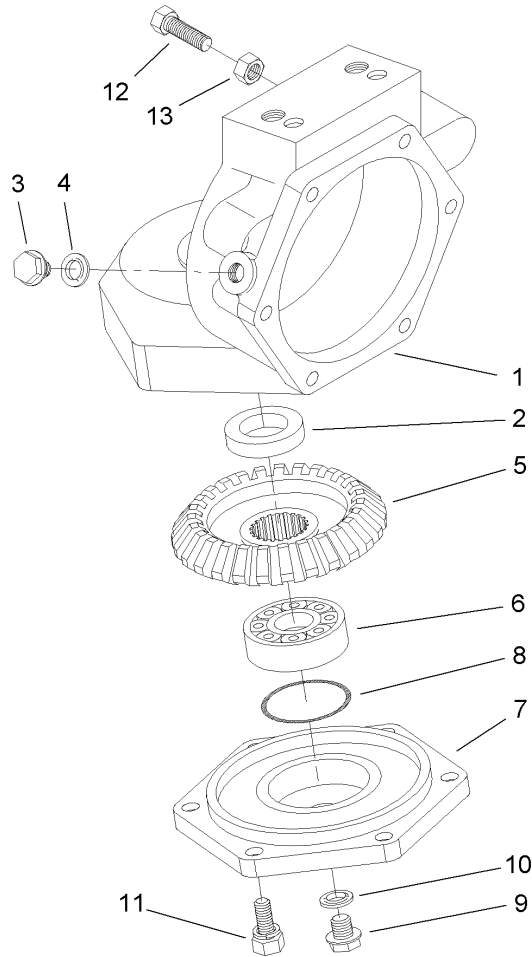
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Bevel Gear Shaft Assembly Rear Axle Assembly No. 110-4800

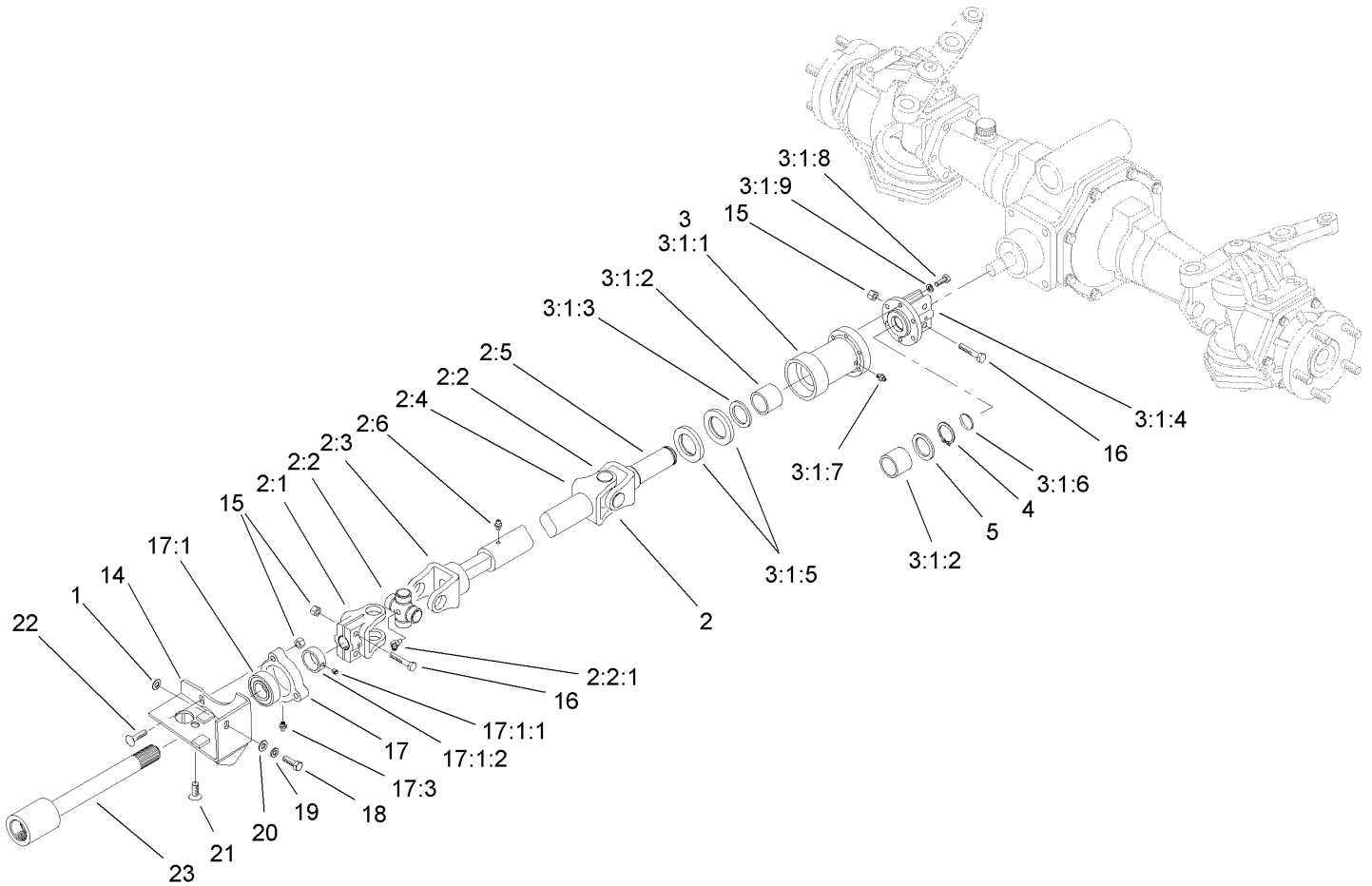
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-----------------------------|
| 1 | 99-7509 | 1 | Shaft-Differential, LH Gear |
| 2 | 99-7512 | 1 | Shaft-Differential, RH Gear |
| 3 | 95-7518 | 4 | Gear-Bevel, 18 Tooth |
| 4 | 99-7530 | 4 | Bearing-Ball |
| 5 | 99-7552 | 2 | Shim 0.1 |
| 5 | 99-7553 | 2 | Shim 0.2 |
| 5 | 99-7554 | 2 | Shim 0.5 |
| 6 | 99-7531 | 2 | Clip |
| 7 | 106-1101 | 2 | Shaft-Gear, Bevel |
| 8 | 99-7532 | 2 | Bearing-Roller, Taper |
| 9 | 95-7543 | 2 | Spacer |
| 10 | 99-7533 | 2 | Collar-Thrust |
| 11 | 99-7558 | 2 | Collar |

| | | | |
|--|--|--|--|
| | | | |
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Axle Case Assembly Rear Axle Assembly No. 110-4800

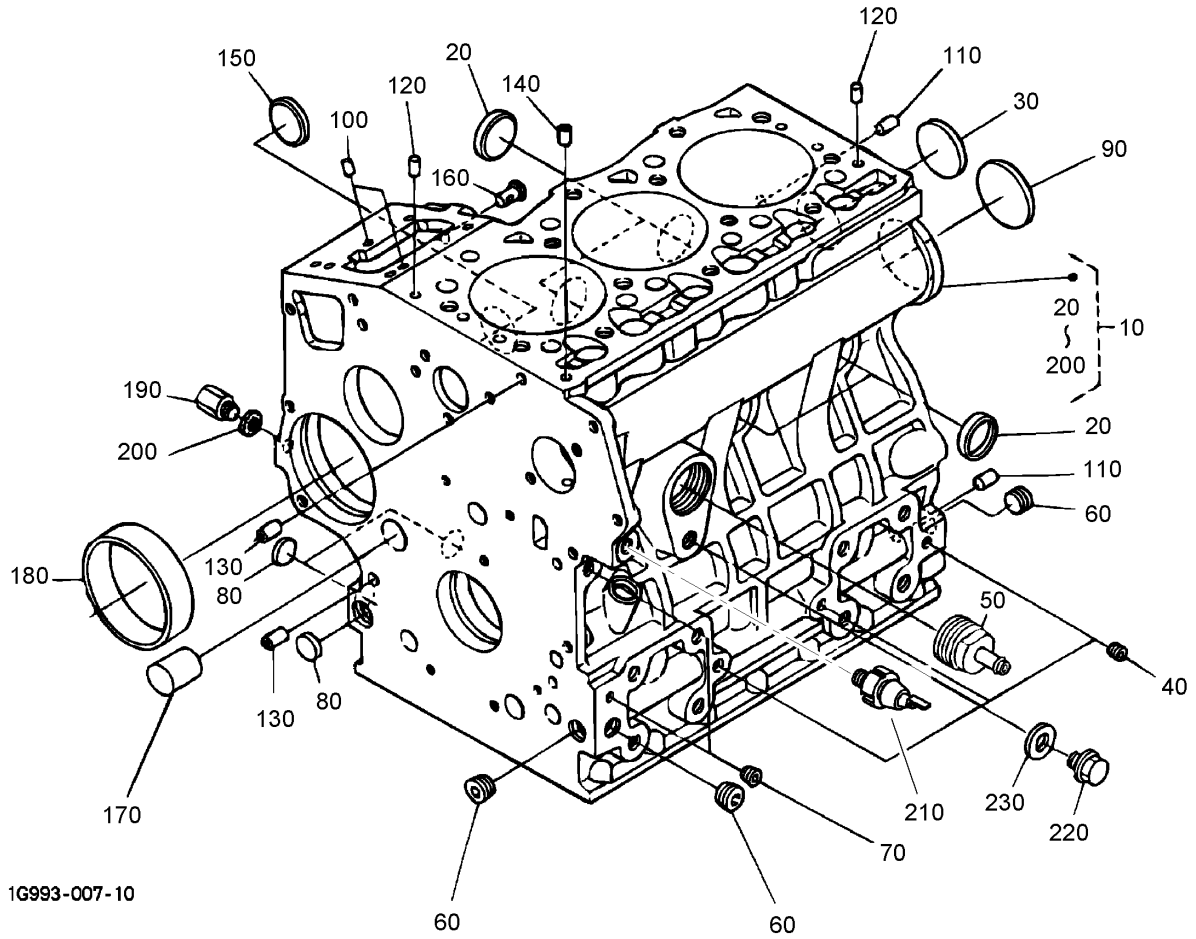
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-----------------------|
| 1 | 106-1100 | 2 | Case-Axle |
| 2 | 99-7594 | 2 | Seal-Oil |
| 3 | 99-7535 | 2 | Plug |
| 4 | 99-7536 | 2 | Washer-Seal |
| 5 | 95-7528 | 2 | Gear-Bevel, 27 Tooth |
| 6 | 99-7532 | 2 | Bearing-Roller, Taper |
| 7 | 95-7526 | 2 | Cover-Axle |
| 8 | 106-1072 | 2 | O-Ring |
| 9 | 99-7589 | 2 | Plug |
| 10 | 99-7590 | 2 | Washer-Seal |
| 11 | 99-7596 | 12 | Bolt |
| 12 | 106-1102 | 2 | Bolt-Stop |
| 13 | 106-1103 | 2 | Nut |



4 Wheel Drive Shaft Assembly

| Ref | Part No. | Qty. | Description |
|-------|------------|------|------------------------|
| 1 | 83-7470 | 2 | Shim |
| 2 | 99-6976 | 1 | Driveshaft |
| 2:1 | 54-9090 | 1 | Yoke-End |
| 2:2 | 54-9180 | 2 | U-Joint Kit |
| 2:2:1 | 62-3820 | 1 | Fitting-Grease |
| 2:3 | 104-1693 | 1 | Yoke And Shaft ASM |
| 2:4 | 83-5260 | 1 | Tube-Yoke, Slip |
| 2:5 | 72-3440 | 1 | Shaft-Yoke |
| 2:6 | 302-56 | 1 | Fitting-Grease |
| 23 | | 1 | Clutch Housing ASM |
| 3:1:1 | 71-4570-03 | 1 | Housing-Clutch, Roller |
| 3:1:2 | 71-4580 | 2 | Bearing |
| 3:1:3 | 71-4590 | 1 | Washer-Thrust |
| 3:1:4 | 76-4690-03 | 1 | Coupling-Axle |
| 3:1:5 | 253-155 | 2 | Seal-Oil |
| 3:1:6 | 284-3 | 1 | Plug |
| 3:1:7 | 302-5 | 1 | Fitting-Grease |
| 3:1:8 | 3274-8 | 6 | Screw-HSH |
| 3:1:9 | 3253-3 | 6 | Washer-Lock |
| 4 | 32151-87 | 1 | Ring-Retaining |
| 5 | 71-4590 | 2 | Washer-Thrust |
| 14 | 83-4970-03 | 1 | Bracket-Bearing |
| 15 | 3296-29 | 7 | Nut-Lock, NI |
| 16 | 322-8 | 4 | Screw-HH |

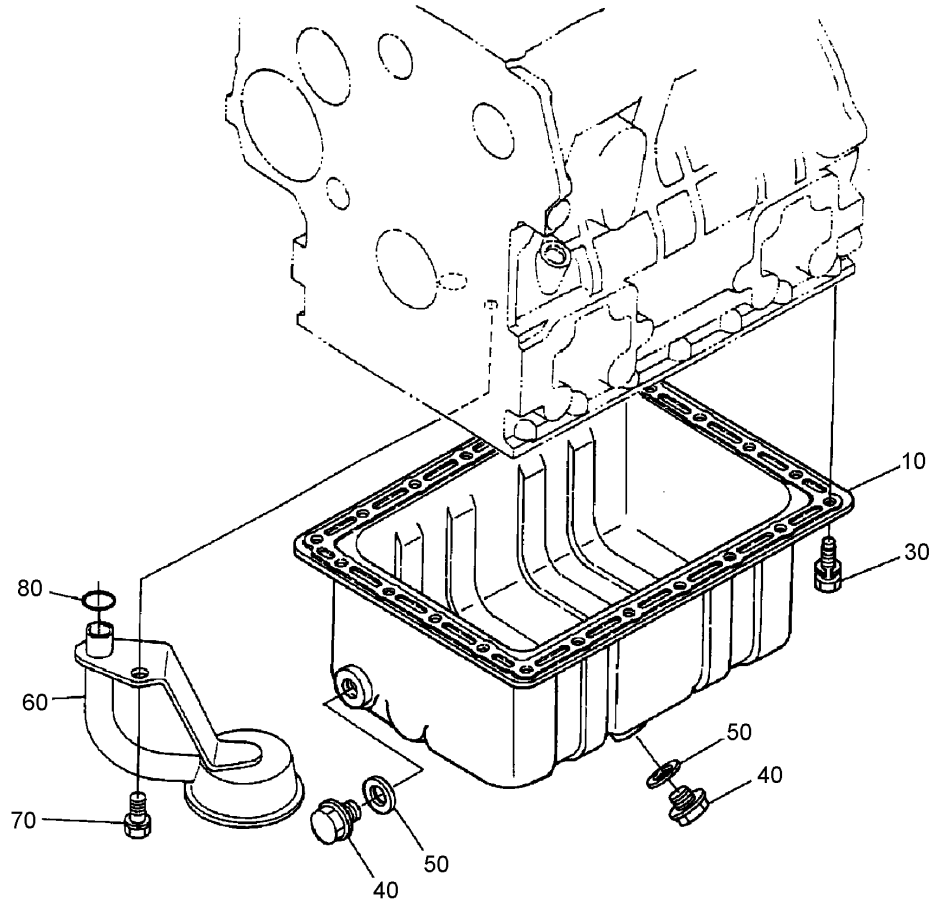
| Ref | Part No. | Qty. | Description |
|--------|------------|------|----------------------|
| 17 | 76-2460 | 1 | Bearing ASM |
| 17:1 | 94-3405 | 1 | Bearing-Ball |
| 17:1:1 | 3245-35 | 1 | Screw-Set |
| 17:1:2 | 251-77 | 1 | Collar-Lock, Bearing |
| 17:3 | 302-5 | 1 | Fitting-Grease |
| 18 | 48-9460 | 1 | Screw-HH |
| 19 | 42-9850 | 1 | Washer-Lock, Spring |
| 20 | 48-8030 | 1 | Washer |
| 21 | 3274-34 | 1 | Screw-HSFH |
| 22 | 3230-3 | 3 | Screw-CARR |
| 23 | 83-4900-03 | 1 | Shaft-Traction |



Crankcase Assembly

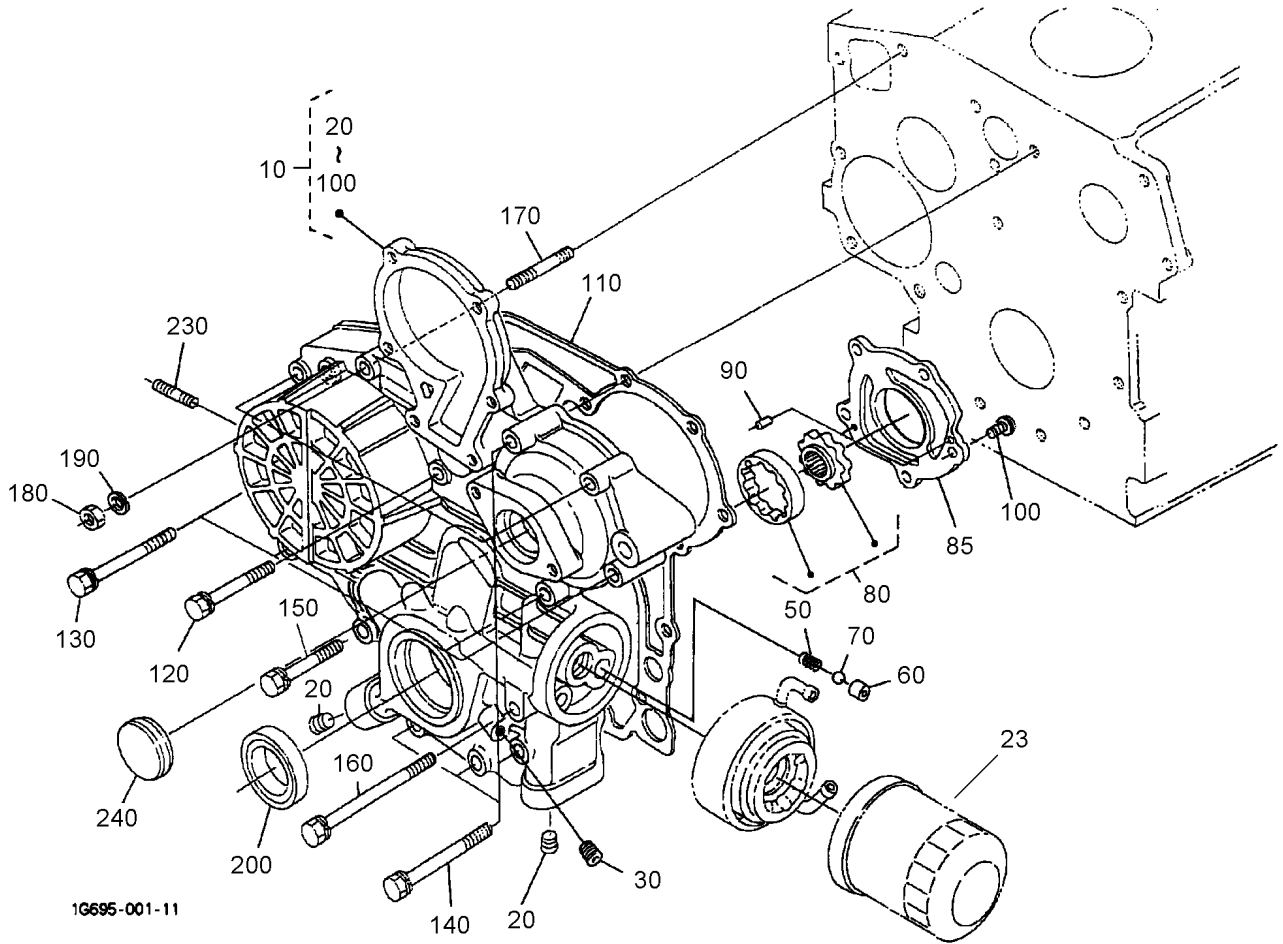
| Ref | Part No. | Qty. | Description |
|-----|----------|------|------------------------|
| 10 | 107-7824 | 1 | Crankcase ASM |
| 20 | 98-9398 | 4 | Cap-Sealing |
| 30 | 98-7539 | 1 | Cap-Sealing |
| 40 | 98-7540 | 3 | Plug |
| 50 | 99-8347 | 1 | Joint-Pipe, Drain |
| 60 | 98-9597 | 3 | Plug |
| 70 | 98-7487 | 2 | Plug |
| 80 | 98-7489 | 3 | Plug |
| 90 | 98-9668 | 1 | Plug |
| 100 | 98-9375 | 2 | Pin-Straight |
| 110 | 98-9377 | 2 | Pin-Straight |
| 120 | 105-3795 | 2 | Pin-Straight |
| 130 | 98-9387 | 2 | Pin-Pipe |
| 140 | 98-9539 | 1 | Pin-Pipe |
| 150 | 98-9599 | 1 | Plug |
| 160 | 98-9630 | 1 | Pin-Spring, Start |
| 170 | 98-9675 | 1 | Plug |
| 180 | 98-9656 | 1 | Bushing-Governor, Gear |
| 190 | 98-7507 | 1 | Plug |
| 200 | 98-7428 | 1 | Gasket |
| 210 | 98-9416 | 1 | Switch-Oil |
| 220 | 99-3447 | 1 | Plug |
| 230 | 106-7056 | 1 | Gasket |

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Oil Pan Assembly

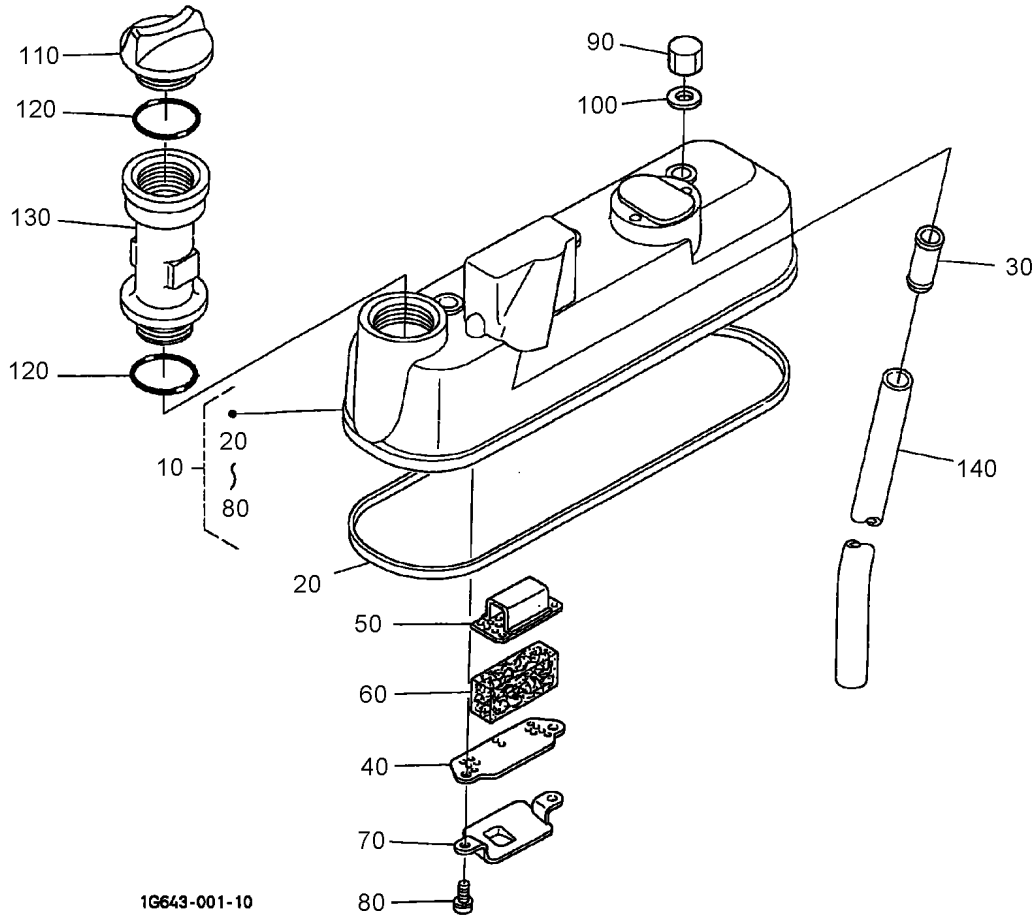
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 10 | 98-9685 | 1 | Drain-Oil |
| 30 | 107-9065 | 22 | Bolt |
| 40 | 108-6572 | 2 | Plug-Drain |
| 50 | 98-7524 | 2 | Gasket |
| 60 | 108-1401 | 1 | Filter-Oil |
| 70 | 98-7526 | 1 | Bolt |
| 80 | 105-3776 | 1 | O-Ring |



Gear Case Assembly

| Ref | Part No. | Qty. | Description |
|-----|----------|------|--------------------|
| 10 | 108-1402 | 1 | Gear Case ASM |
| 20 | 98-9598 | 2 | Plug |
| 23 | 104-5167 | 1 | Filter-Oil |
| 30 | 98-7487 | 1 | Plug |
| 50 | 98-9544 | 1 | Spring |
| 60 | 98-9543 | 1 | Seat-Valve |
| 70 | 98-9380 | 1 | Ball |
| 80 | 98-9540 | 1 | Oil Pump Rotor ASM |
| 85 | 107-9069 | 1 | Cover-Pump, Oil |
| 90 | 107-9072 | 2 | Pin-Straight |
| 100 | 107-9071 | 5 | Screw |
| 110 | 98-9633 | 1 | Gasket-Case, Gear |
| 120 | 107-9073 | 3 | Bolt |
| 130 | 105-3797 | 4 | Bolt |
| 140 | 98-9356 | 4 | Bolt |
| 150 | 107-9074 | 1 | Bolt |
| 160 | 98-9586 | 1 | Bolt |
| 170 | 105-3709 | 1 | Stud |
| 180 | 98-7572 | 1 | Nut |
| 190 | 98-7699 | 1 | Washer-Spring |
| 200 | 98-9482 | 1 | Seal-Oil |
| 230 | 105-3710 | 2 | Stud |
| 240 | 98-9641 | 1 | Cover |

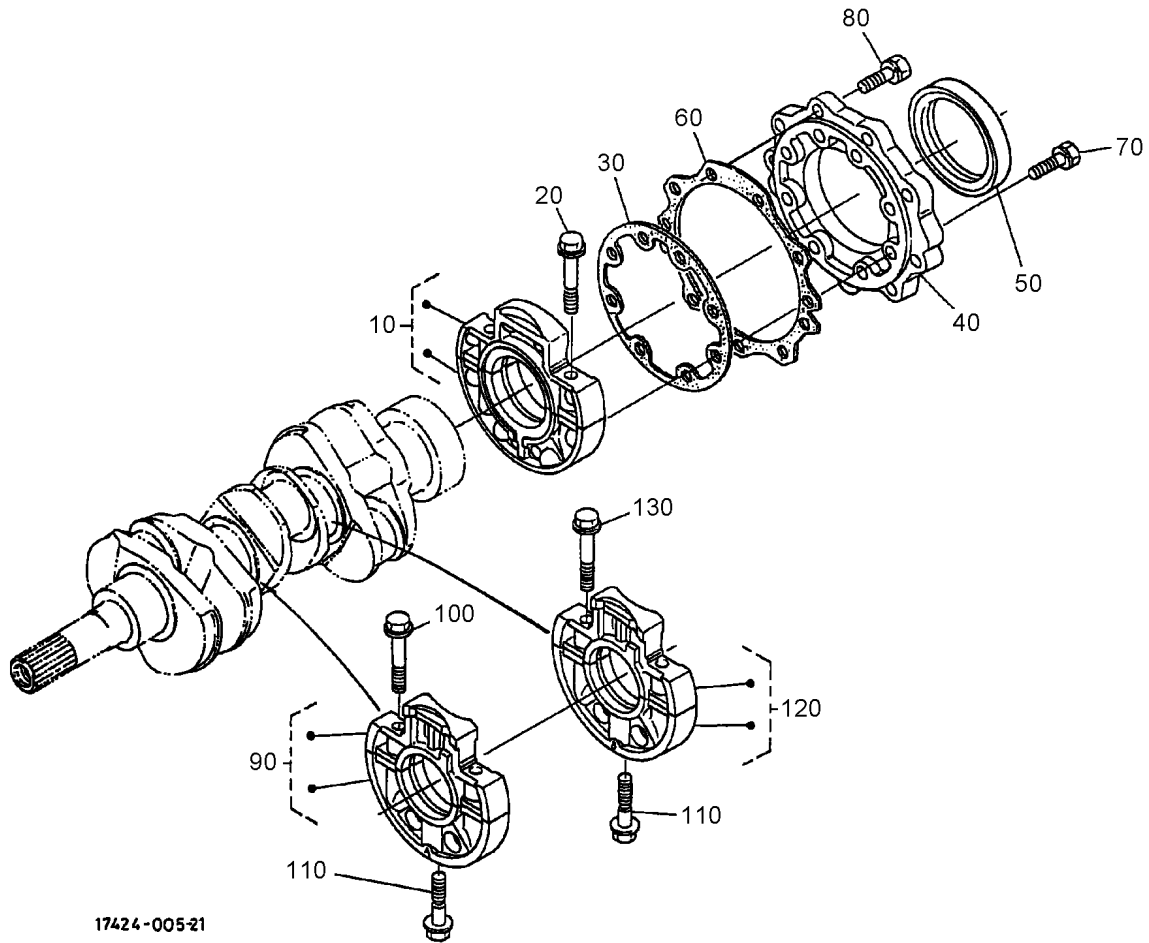
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Head Cover Assembly

| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------------------|
| 10 | 98-9614 | 1 | Cylinder Head Cover ASM |
| 20 | 98-9615 | 1 | Gasket-Cover, Head |
| 30 | 98-9492 | 1 | Joint-Pipe, Breather |
| 40 | 98-9488 | 1 | Plate-Element, Breather |
| 50 | 98-9489 | 1 | Plate-Element, Breather |
| 60 | 98-9493 | 1 | Element-Breather |
| 70 | 98-9490 | 1 | Shield-Oil, Breather |
| 80 | 98-9364 | 2 | Screw (W/Washer) |
| 90 | 98-9455 | 3 | Nut-Cap |
| 100 | 98-9454 | 3 | Gasket |
| 110 | 107-9075 | 1 | Plug-Filler, Oil |
| 120 | 99-3446 | 1 | O-Ring |
| 130 | 99-8349 | 1 | Extension-Fill, Oil |
| 140 | 98-9491 | 1 | Pipe-Breather |

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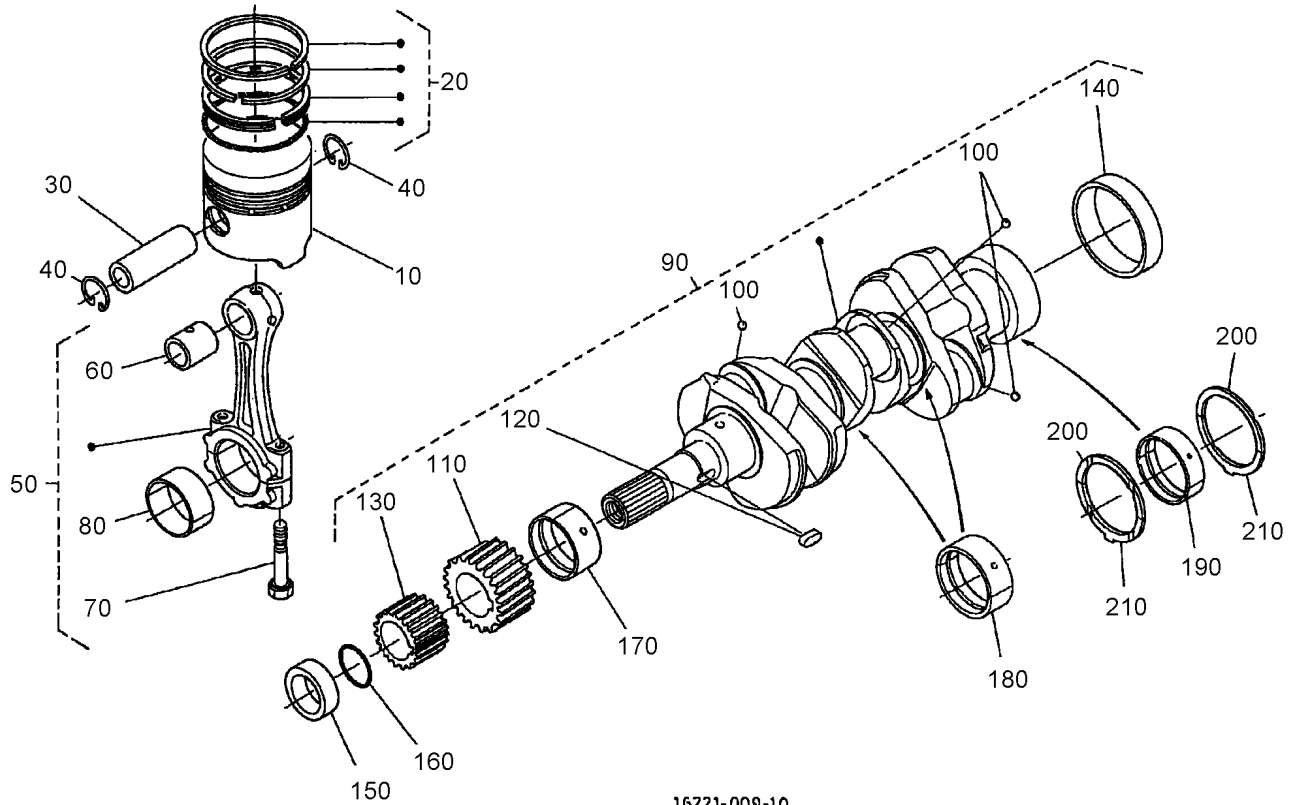


17424-005-21

Main Bearing Assembly

| Ref | Part No. | Qty. | Description |
|-----|----------|------|----------------------------|
| 10 | 98-9480 | 1 | Main Bearing Case ASM |
| 20 | 98-9484 | 2 | Bolt-Case, Bearing |
| 30 | 98-9634 | 1 | Gasket-Case, Bearing |
| 40 | 98-9487 | 1 | Cover-Case, Bearing |
| 50 | 98-9483 | 1 | Seal-Oil |
| 60 | 98-9635 | 1 | Gasket-Cover, Bearing Case |
| 70 | 98-9352 | 8 | Bolt |
| 80 | 98-7568 | 9 | Bolt |
| 90 | 99-8361 | 1 | Case-Bearing, Main |
| 100 | 98-9484 | 2 | Bolt-Case, Bearing |
| 110 | 98-9485 | 2 | Bolt-Case, Bearing |
| 120 | 99-8360 | 1 | Case-Bearing, Main |
| 130 | 98-9484 | 2 | Bolt-Case, Bearing |

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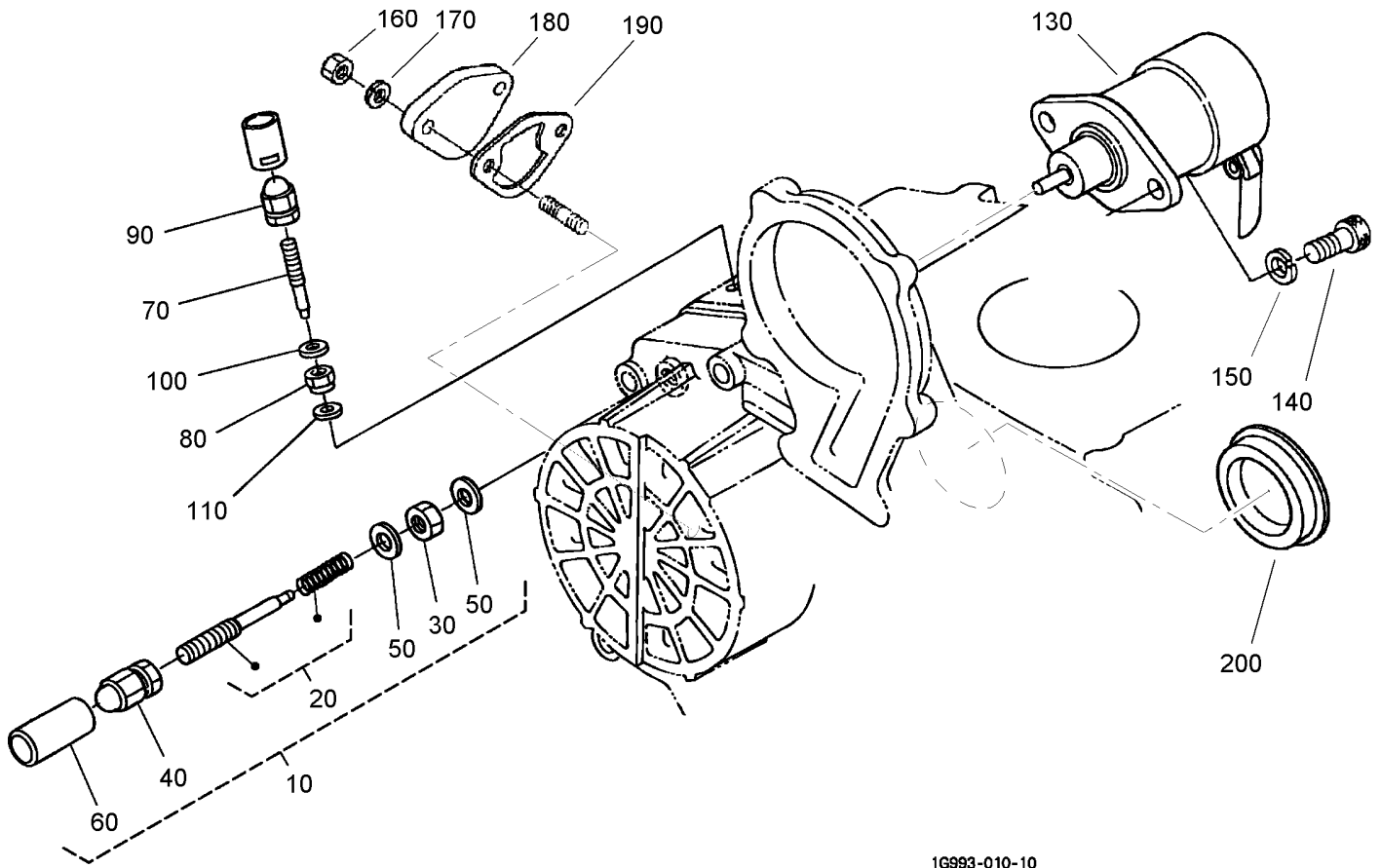


16221-009-10

Piston and Crankshaft Assembly

| Ref | Part No. | Qty. | Description |
|-----|----------|------|---------------------------|
| 10 | 98-9550 | 3 | Piston (STD) |
| 10 | 108-1417 | 3 | Piston, 0.5Mm |
| 20 | 108-1404 | 3 | Piston Ring ASM (0.5Mm) |
| 20 | 98-9551 | 3 | Piston Ring ASM (STD) |
| 30 | 98-9513 | 3 | Pin-Piston |
| 40 | 98-9514 | 6 | Clip-Circular, Piston Pin |
| 50 | 98-9552 | 3 | Connecting Rod ASM |
| 60 | 98-9515 | 3 | Bushing-Pin, Piston |
| 70 | 98-9517 | 6 | Bolt-Rod, Connecting |
| 80 | 108-1406 | 3 | Metal-Crankpin, -0.4Mm |
| 80 | 108-1405 | 3 | Metal-Crankpin, -0.2Mm |
| 80 | 98-9553 | 3 | Bearing-Rod (STD) |
| 90 | 98-9642 | 1 | Crankshaft ASM |
| 100 | 98-7473 | 3 | Ball |
| 110 | 98-9532 | 1 | Gear-Crankshaft |
| 120 | 98-9666 | 1 | Key |
| 130 | 98-9542 | 1 | Gear-Drive, Oil Pump |
| 140 | 98-9522 | 1 | Sleeve-Crankshaft |
| 150 | 98-9521 | 1 | Collar-Crankshaft |
| 160 | 105-3783 | 1 | O-Ring |
| 170 | 98-9554 | 1 | *obs* Bearing-Main (STD) |
| 170 | 108-1407 | 1 | Metal-Crankpin, -0.2Mm |
| 170 | 108-1408 | 1 | Metal-Crankpin, -0.4Mm |
| 180 | 98-9555 | 2 | Bearing-Main (STD) |

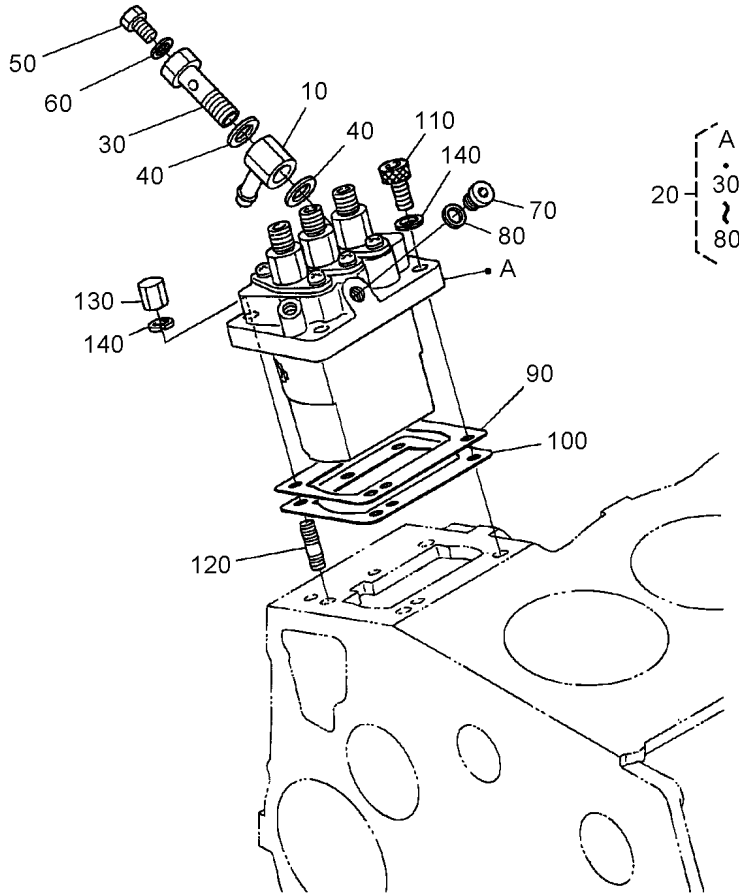
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------------------|
| 180 | 108-1409 | 2 | Metal-Crankpin, -0.2Mm |
| 180 | 108-1410 | 2 | Metal-Crankpin, -0.4Mm |
| 190 | 98-9556 | 1 | Bearing-Main (STD) |
| 190 | 105-3719 | 1 | Metal-Crankshaft (.2Mm) |
| 190 | 105-3720 | 1 | Metal-Crankshaft (.4Mm) |
| 200 | 98-9413 | 2 | Bearing-Thrust (STD) |
| 200 | 98-9414 | 2 | Bearing-Thrust (0.2Mm) |
| 200 | 98-9415 | 2 | Bearing-Thrust (0.4Mm) |
| 210 | 98-9688 | 2 | Bearing-Thrust (STD) |
| 210 | 98-9689 | 2 | Bearing-Thrust (0.2Mm) |
| 210 | 98-9690 | 2 | Bearing-Thrust (0.4Mm) |



1G993-010-10

Idle Apparatus Assembly

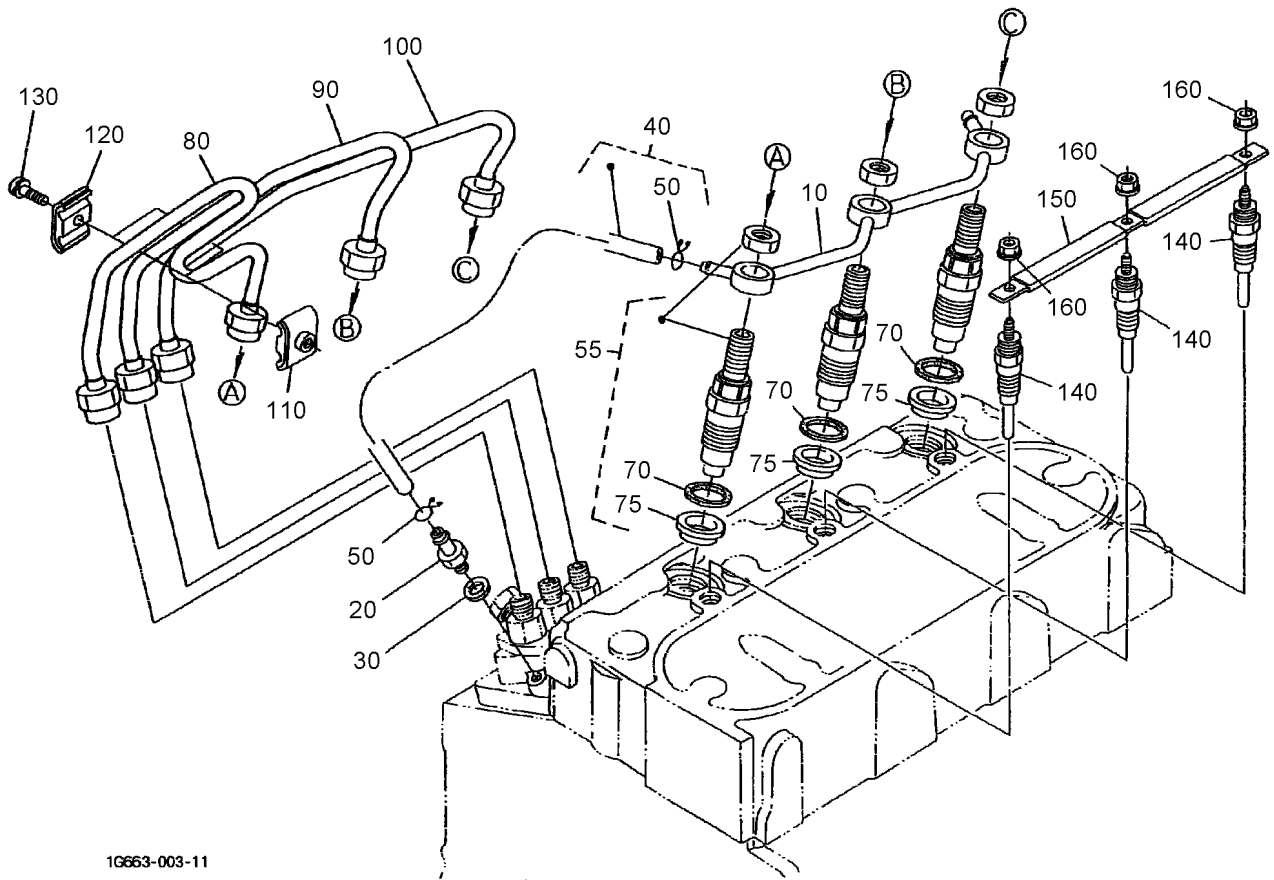
| Ref | Part No. | Qty. | Description |
|-----|----------|------|--------------------|
| 10 | 98-9678 | 1 | Idle Apparatus ASM |
| 20 | 98-9679 | 1 | Adjusting Bolt ASM |
| 30 | 98-9439 | 1 | Nut |
| 40 | 99-8387 | 1 | Nut-Cap |
| 50 | 98-7654 | 2 | Gasket |
| 60 | 98-7656 | 1 | Cap |
| 70 | 98-9557 | 1 | Bolt-Adjusting |
| 80 | 99-3512 | 1 | Nut |
| 90 | 99-8387 | 1 | Nut-Cap |
| 100 | 98-7654 | 1 | Gasket |
| 110 | 107-9081 | 1 | Gasket |
| 130 | 104-5155 | 1 | Solenoid-Stop |
| 140 | 105-3799 | 2 | Bolt-HSH |
| 150 | 98-7699 | 2 | Washer-Spring |
| 160 | 98-7572 | 2 | Nut |
| 170 | 98-7699 | 2 | Washer-Spring |
| 180 | 99-3514 | 1 | Cover |
| 190 | 98-9636 | 1 | Gasket-Pump, Fuel |
| 200 | 98-9640 | 1 | Cover-Pump |



1G682-016-10

Injection Pump Assembly

| Ref | Part No. | Qty. | Description | | | | |
|-----|----------|------|-------------------------|--|--|--|--|
| 10 | 98-9596 | 1 | Joint-Eye | | | | |
| 20 | 98-9643 | 1 | Injection Pump ASM | | | | |
| 30 | 98-9464 | 1 | Bolt-Joint | | | | |
| 40 | 98-9445 | 2 | Gasket | | | | |
| 50 | 98-9430 | 1 | Screw | | | | |
| 60 | 98-9446 | 1 | Gasket | | | | |
| 70 | 98-9466 | 1 | Plug | | | | |
| 80 | 98-9451 | 1 | Gasket | | | | |
| 90 | 98-9457 | 1 | Shim-Injection (0.25Mm) | | | | |
| 90 | 98-9456 | 1 | Shim (0.2Mm) | | | | |
| 100 | 98-9458 | 1 | Shim-Injection (0.30Mm) | | | | |
| 110 | 98-9361 | 2 | Bolt-HSH | | | | |
| 120 | 98-9438 | 2 | Stud | | | | |
| 130 | 98-9440 | 2 | Nut-Cap | | | | |
| 140 | 98-7699 | 4 | Washer-Spring | | | | |

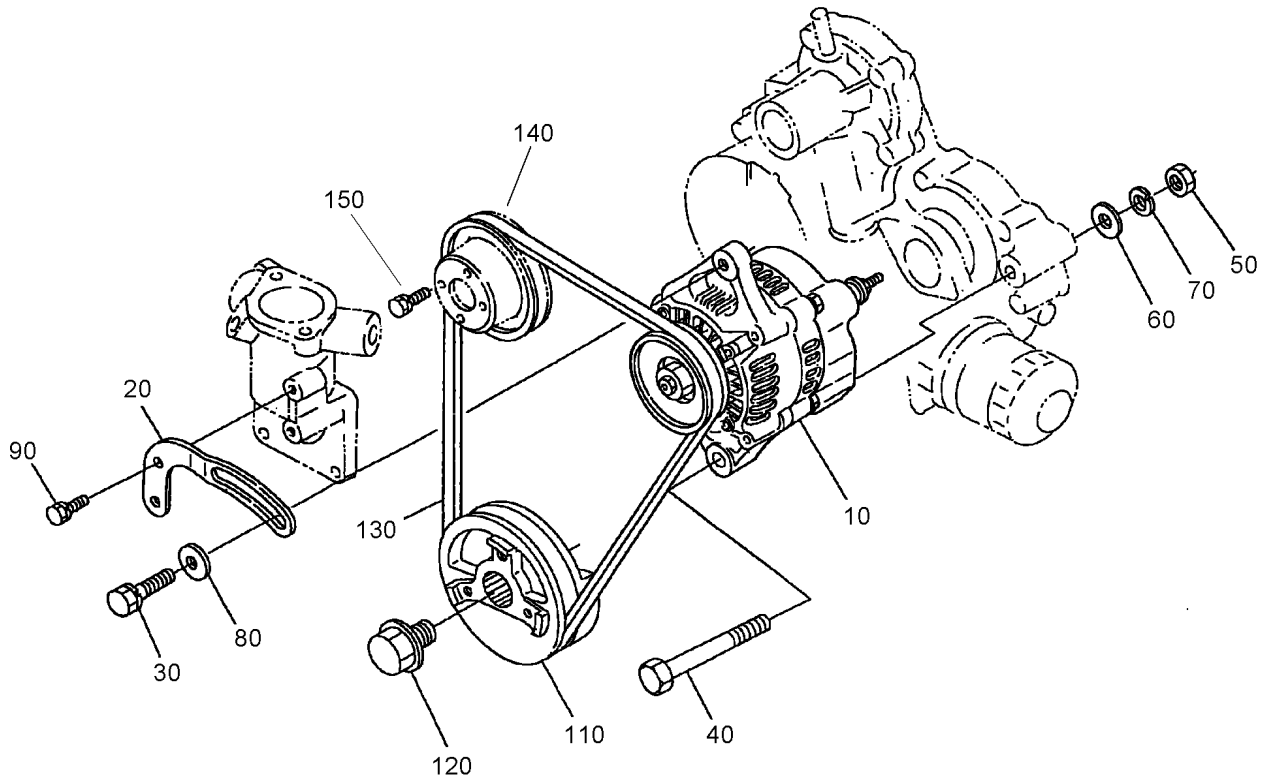


1G663-003-11

Nozzle Holder and Glow Plug Assembly

| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------------|
| 10 | 98-9621 | 1 | Overflow Pipe ASM |
| 20 | 98-9431 | 1 | Screw-Bleeder |
| 30 | 98-7654 | 1 | Gasket |
| 40 | 98-9624 | 1 | Overflow Pipe ASM |
| 50 | 98-7672 | 2 | Clip-Pipe |
| 55 | 108-2866 | 3 | Nozzle Holder Kit |
| 70 | 98-7676 | 3 | Gasket |
| 75 | 98-7677 | 3 | Seal |
| 80 | 98-9622 | 1 | Pipe-Injection |
| 90 | 98-9654 | 1 | Pipe-Injection |
| 100 | 98-9655 | 1 | Pipe-Injection |
| 110 | 98-7682 | 2 | Clamp-Pipe |
| 120 | 98-7683 | 2 | Clamp-Pipe |
| 130 | 98-9364 | 2 | Screw (W/Washer) |
| 140 | 98-9623 | 3 | Plug-Glow |
| 150 | 98-9631 | 3 | Cord-Plug, Glow |
| 160 | 99-8377 | 3 | Nut-Flange |

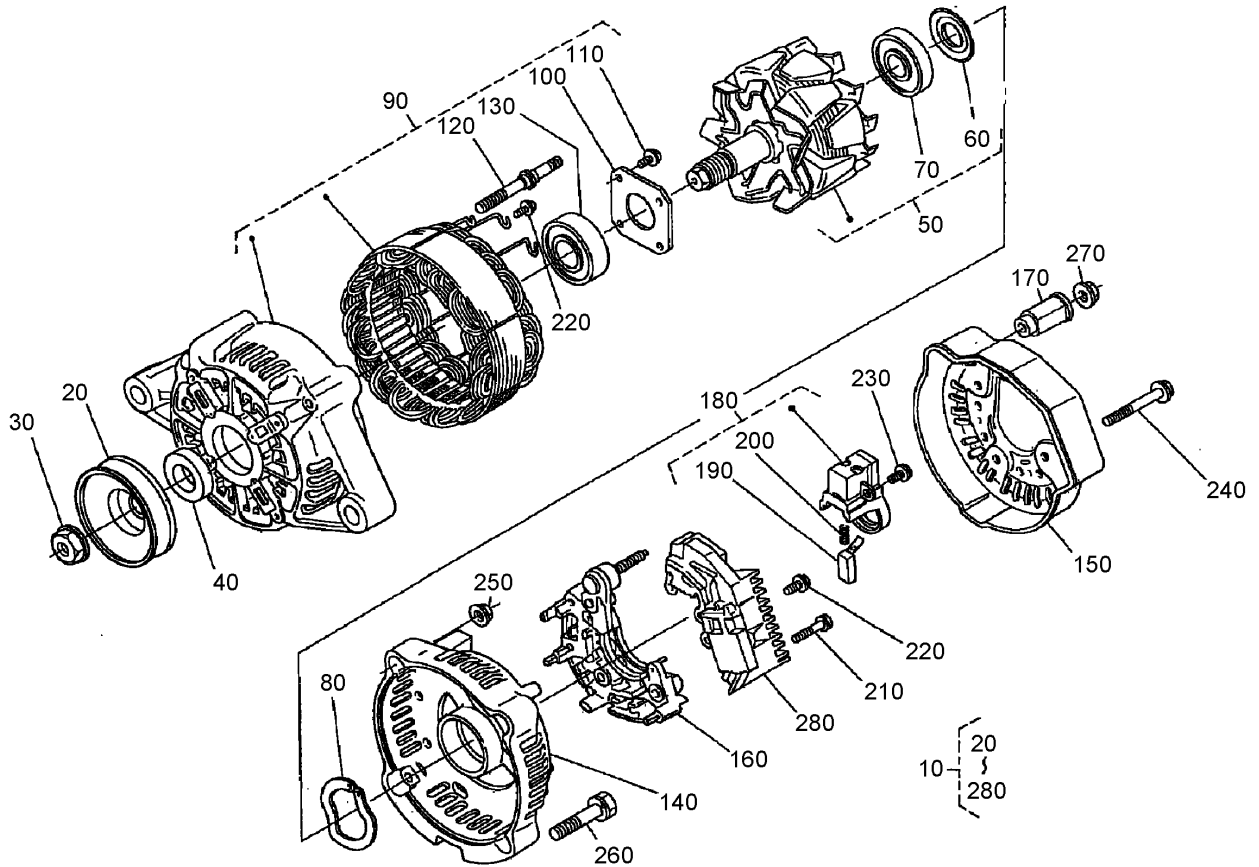
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1G299-044-10

Alternator and Pulley Assembly

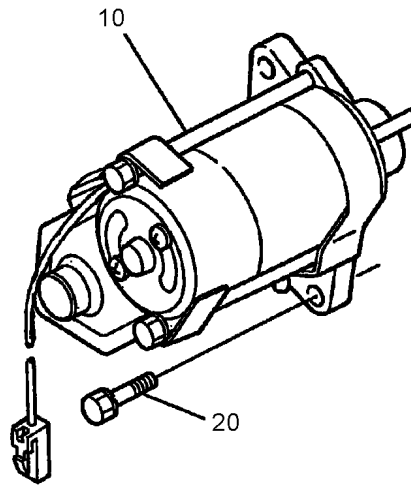
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------------|
| 10 | 98-9474 | 1 | Alternator ASM |
| 20 | 98-9573 | 1 | Stay-Dynamo |
| 30 | 108-7088 | 1 | Bolt |
| 40 | 98-9360 | 1 | Bolt |
| 50 | 98-7737 | 1 | Nut |
| 60 | 3256-24 | 1 | Washer-Flat |
| 70 | 98-7738 | 1 | Washer-Spring |
| 80 | 100-9233 | 1 | Washer-Plain |
| 90 | 98-7692 | 1 | Bolt |
| 110 | 98-9473 | 1 | Pulley-Drive, Fan |
| 120 | 98-9585 | 1 | Bolt |
| 130 | 98-9676 | 1 | V-Belt |
| 140 | 98-9584 | 1 | Pulley-Fan |
| 150 | 99-8363 | 1 | Bolt-Flange |



Alternator (Component Part) Assembly

| Ref | Part No. | Qty. | Description |
|-----|----------|------|---------------------|
| 10 | 98-9474 | 1 | Alternator ASM |
| 20 | 98-9453 | 1 | Pulley-Dynamo |
| 30 | 98-7708 | 1 | Nut |
| 40 | 98-7709 | 1 | Collar |
| 50 | 107-0136 | 1 | Rotor |
| 60 | 98-7711 | 1 | Cover-Bearing |
| 70 | 107-0138 | 1 | Bearing-Ball |
| 80 | 98-7713 | 1 | Washer-Thrust |
| 90 | 107-0139 | 1 | Drive End Frame ASM |
| 100 | 98-7715 | 1 | Plate-Retainer |
| 110 | 98-7716 | 4 | Screw-Head, Round |
| 120 | 98-7717 | 2 | Bolt-Through |
| 130 | 107-0137 | 1 | Bearing-Ball |
| 140 | 107-9087 | 1 | Frame-End |
| 150 | 107-0140 | 1 | Cover-End |
| 160 | 98-9476 | 1 | Rectifier ASM |
| 170 | 98-7722 | 1 | Bushing-Insulation |
| 180 | 107-0141 | 1 | Holder-Brush |
| 190 | 98-7724 | 2 | Brush |
| 200 | 98-7725 | 2 | Spring-Brush |
| 210 | 98-7726 | 2 | Screw-Head, Round |
| 220 | 98-7727 | 6 | Screw-Head, Round |
| 230 | 98-7728 | 1 | Screw-Head, Round |
| 240 | 98-7729 | 3 | Bolt |

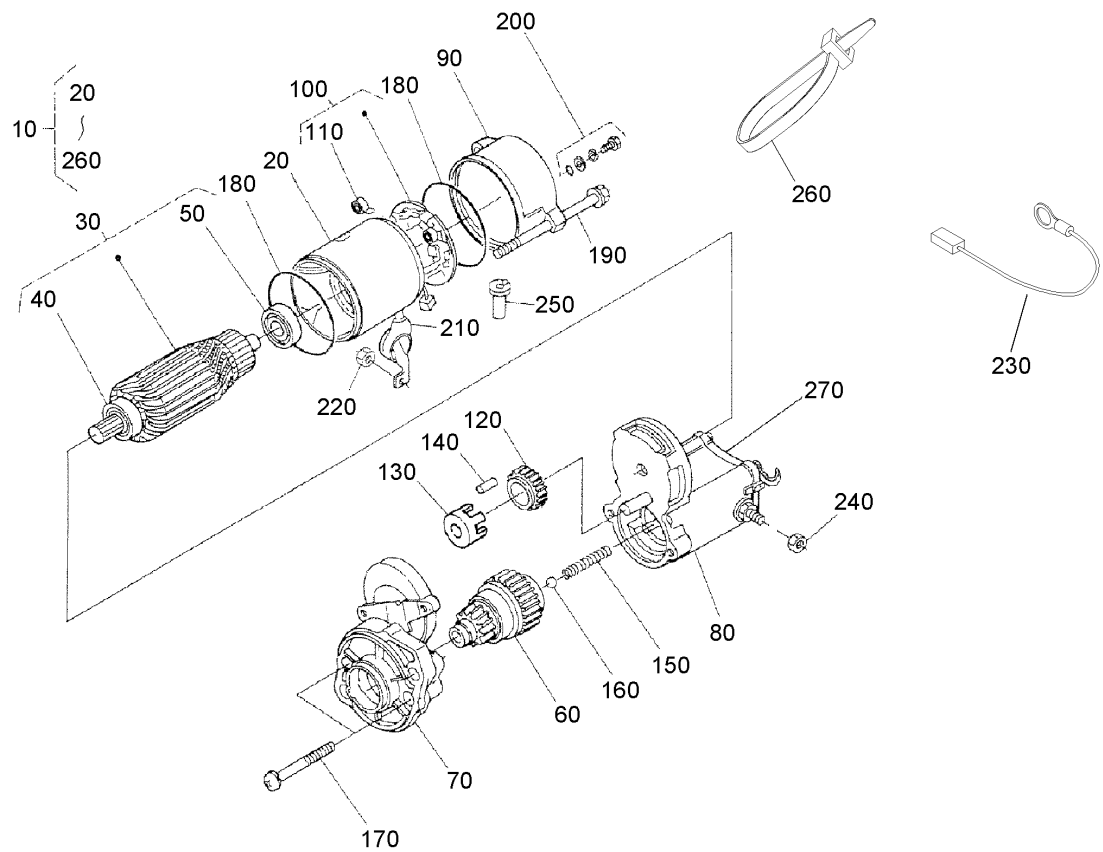
| Ref | Part No. | Qty. | Description |
|-----|----------|------|---------------|
| 250 | 98-7730 | 2 | Nut |
| 260 | 98-7731 | 2 | Bolt |
| 270 | 98-7732 | 1 | Nut |
| 280 | 107-9088 | 1 | Regulator ASM |



16222-038-10

Starter Assembly

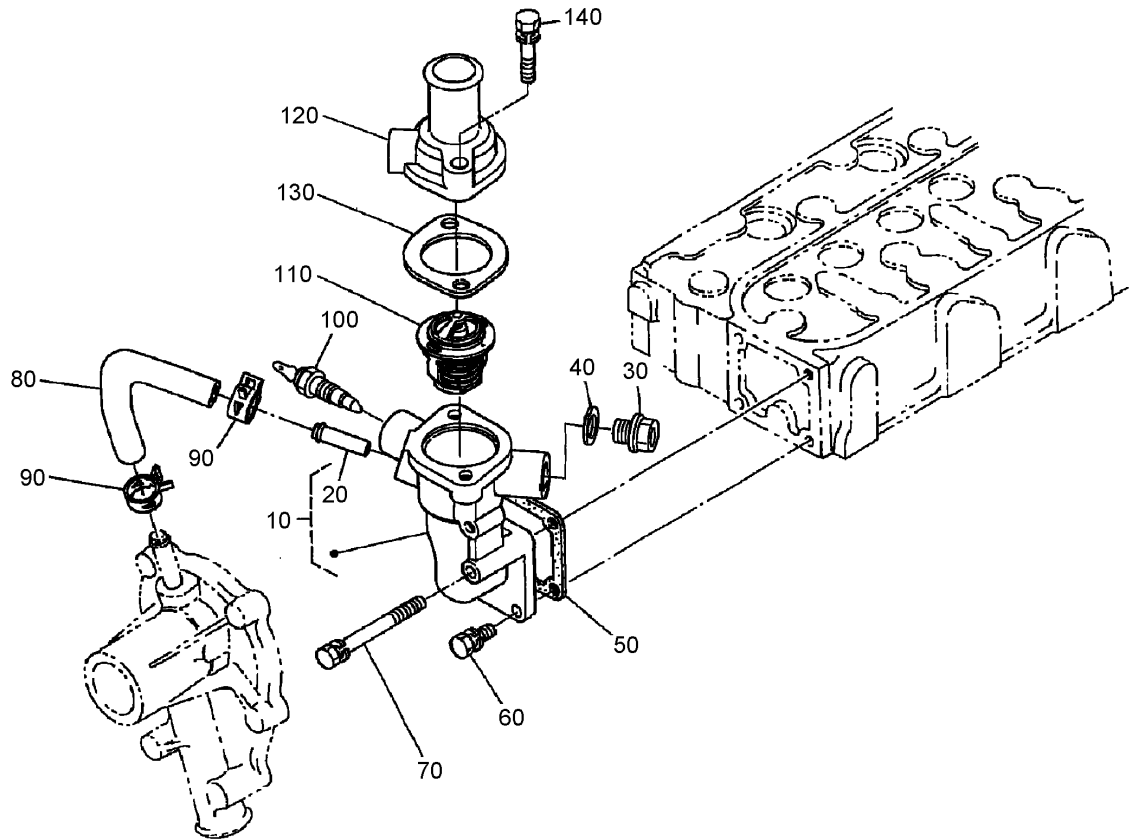
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 10 | 98-9705 | 1 | Starter ASM |
| 20 | 98-7697 | 2 | Bolt |



Starter (Component Part) Assembly

| Ref | Part No. | Qty. | Description |
|-----|----------|------|----------------------|
| 10 | 98-9705 | 1 | Starter ASM |
| 20 | 104-8608 | 1 | Yoke ASM |
| 30 | 98-7742 | 1 | Armature ASM |
| 40 | 98-7744 | 1 | Bearing |
| 50 | 98-7743 | 1 | Bearing |
| 60 | 99-8373 | 1 | Clutch-Running, Over |
| 70 | 99-8374 | 1 | Frame-End, Drive |
| 80 | 105-3746 | 1 | Magnetic Switch ASM |
| 90 | 98-7748 | 1 | Frame-End |
| 100 | 98-7749 | 1 | Brush Holder ASM |
| 110 | 98-7750 | 4 | Spring-Brush |
| 120 | 98-7751 | 1 | Gear |
| 130 | 98-7752 | 1 | Retainer |
| 140 | 98-7753 | 5 | **obs** Roller |
| 150 | 98-7754 | 1 | Spring |
| 160 | 98-7755 | 1 | Ball |
| 170 | 98-7756 | 2 | Bolt |
| 180 | 98-7757 | 2 | O-Ring |
| 190 | 100-9240 | 2 | Bolt |
| 200 | 98-7758 | 2 | Bolt ASM |
| 210 | 99-8375 | 1 | Cover |
| 220 | 99-8371 | 1 | Nut-Hex |
| 230 | 98-9711 | 1 | Cord-Solenoid, Stop |
| 240 | 99-8376 | 1 | Nut-Hex |

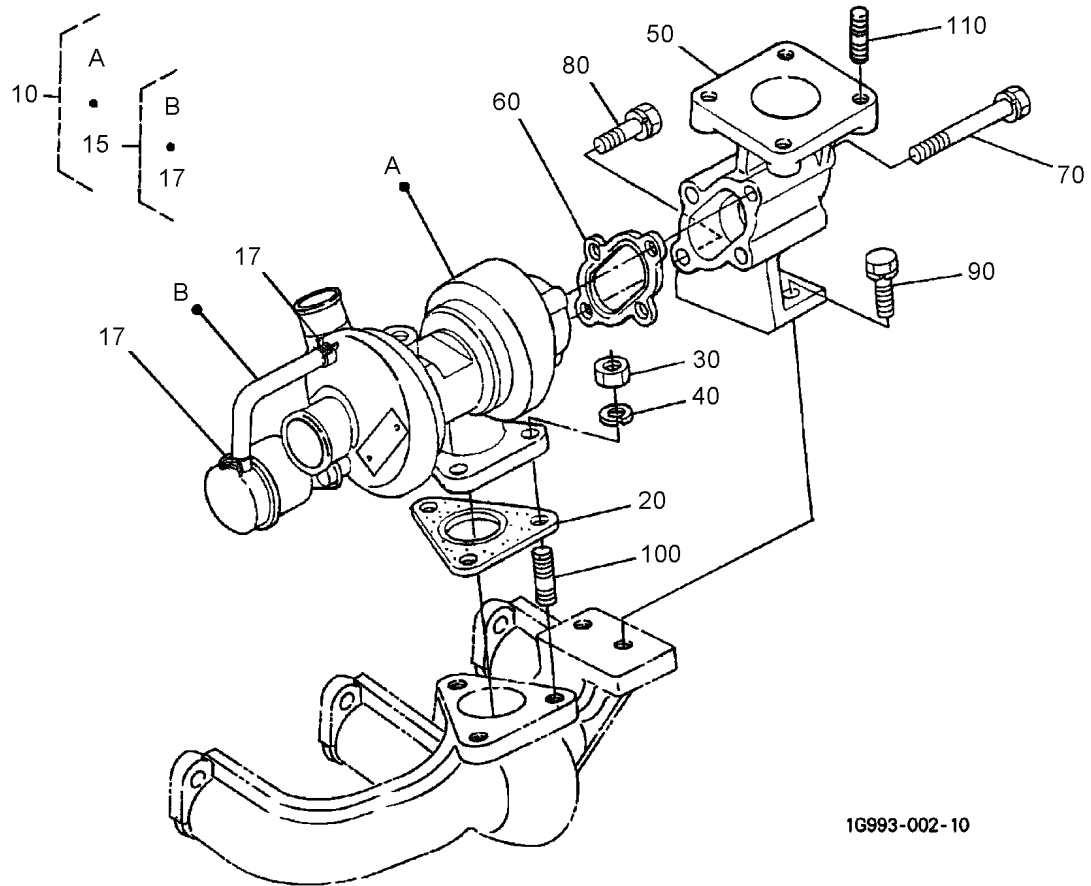
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 250 | 98-7759 | 1 | Pipe-Drain |
| 260 | 98-9712 | 1 | Band-Cover |
| 270 | 105-2886 | 1 | Cover ASM |



Water Flange and Thermostat Assembly

| Ref | Part No. | Qty. | Description |
|-----|----------|------|----------------------|
| 10 | 98-9713 | 1 | Water Flange ASM |
| 20 | 98-9580 | 1 | Pipe-Return, Water |
| 30 | 105-3747 | 1 | Plug |
| 40 | 99-3583 | 1 | Packing |
| 50 | 98-9638 | 1 | Gasket-Flange, Water |
| 60 | 98-7692 | 3 | Bolt |
| 70 | 98-9356 | 1 | Bolt |
| 80 | 98-9578 | 1 | Pipe-Return, Water |
| 90 | 98-9579 | 2 | Band-Pipe |
| 100 | 98-9719 | 1 | Thermoswitch |
| 110 | 98-7778 | 1 | Thermostat ASM |
| 120 | 98-9471 | 1 | Cover-Thermostat |
| 130 | 105-3748 | 1 | Gasket-Thermostat |
| 140 | 98-7777 | 2 | Bolt |

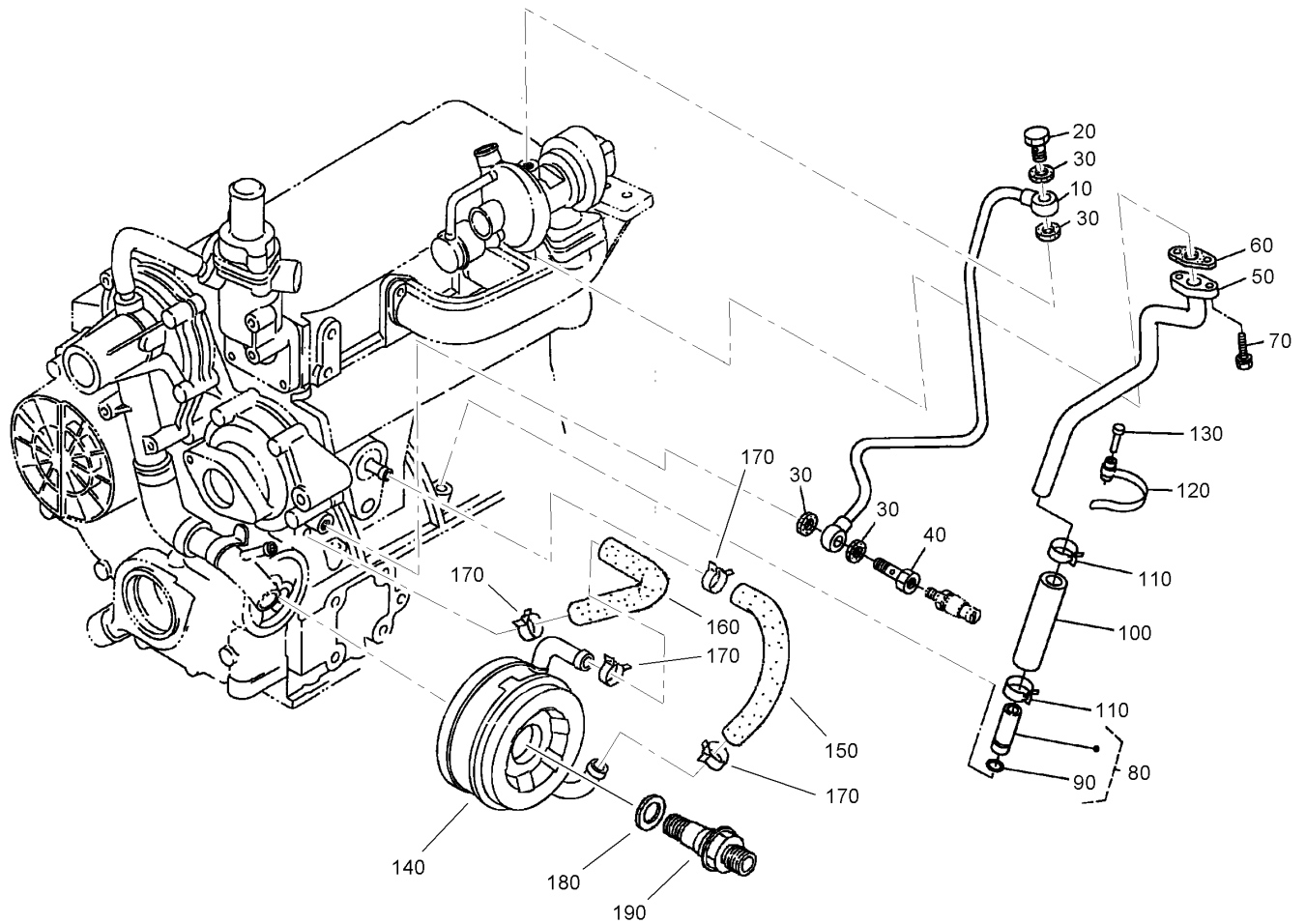
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1G993-002-10

Turbo Charger Assembly

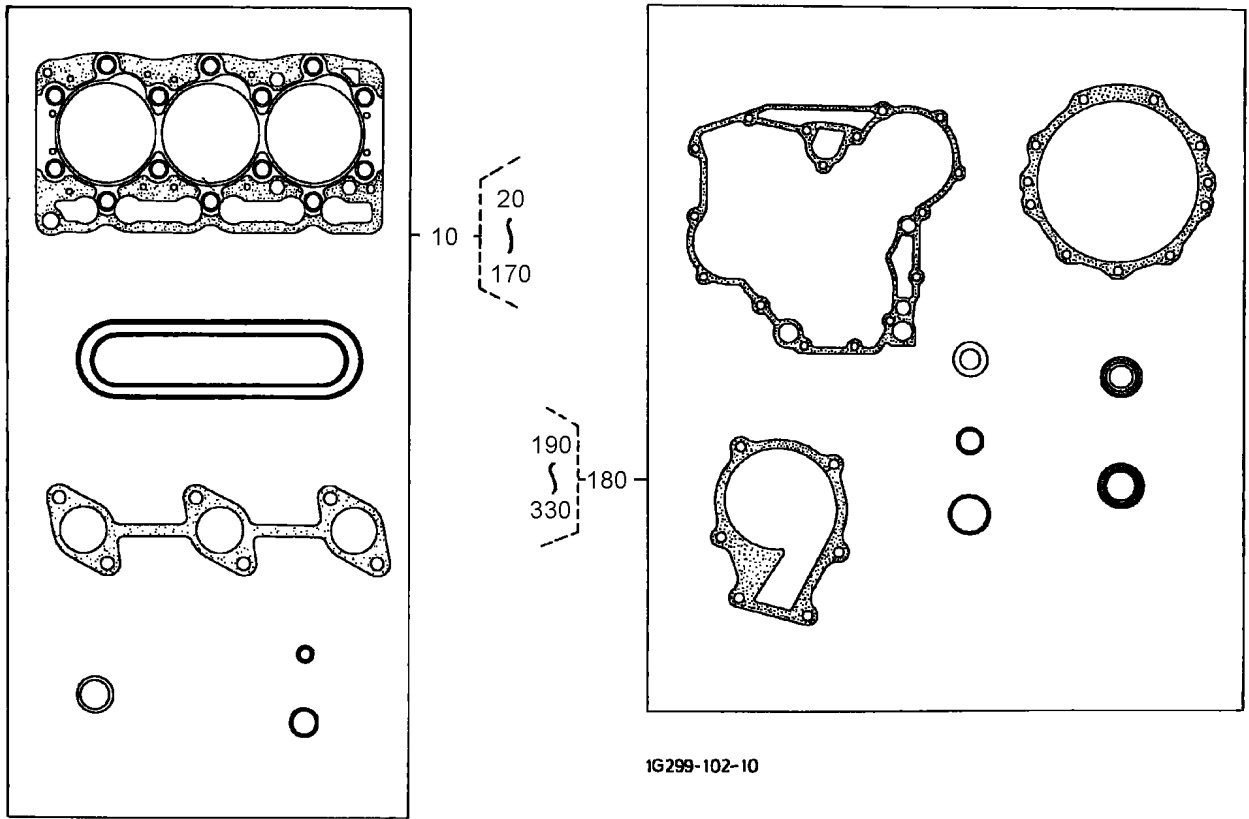
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------------|
| 10 | 108-1412 | 1 | Turbo Charger ASM |
| 15 | 108-1413 | 1 | Hose ASM |
| 17 | 108-1414 | 2 | Clamp-Hose |
| 20 | 105-3767 | 1 | Gasket |
| 30 | 98-7534 | 3 | Nut |
| 40 | 105-2893 | 3 | Washer-Spring |
| 50 | 99-8335 | 1 | Flange-Muffler |
| 60 | 105-3768 | 1 | Gasket |
| 70 | 105-2894 | 3 | Bolt |
| 80 | 105-2895 | 1 | Bolt |
| 90 | 98-7610 | 2 | Bolt |
| 100 | 99-8341 | 3 | Stud |
| 110 | 98-7769 | 4 | Stud |



Oil Pipe (Turbo Charger) and Oil Cooler Assembly

| Ref | Part No. | Qty. | Description |
|-----|----------|------|--------------------------|
| 10 | 98-9419 | 1 | Oil Pipe ASM |
| 20 | 98-9418 | 1 | Bolt-Joint, Eye |
| 30 | 99-8346 | 4 | Gasket |
| 40 | 98-9417 | 1 | Bolt-Joint, Eye |
| 50 | 98-9461 | 1 | Pipe Line ASM |
| 60 | 98-9435 | 1 | Gasket-Oil Return, Turbo |
| 70 | 98-7605 | 2 | Bolt |
| 80 | 99-8383 | 1 | Oil Pipe ASM |
| 90 | 98-9374 | 1 | O-Ring |
| 100 | 98-9721 | 1 | Pipe-Oil |
| 110 | 98-9714 | 2 | Clamp-Hose |
| 120 | 98-9601 | 1 | Clamp-Pipe |
| 130 | 98-9591 | 1 | Pin-Band |
| 140 | 104-5158 | 1 | Oil Cooler ASM |
| 150 | 98-9724 | 1 | Pipe-Cooler, Oil |
| 160 | 98-9578 | 1 | Pipe-Return, Water |
| 170 | 98-9579 | 4 | Band-Pipe |
| 180 | 98-9727 | 1 | Collar |
| 190 | 104-5159 | 1 | Holder ASM |

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Gasket Kit

| Ref | Part No. | Qty. | Description |
|-----|----------|------|------------------|
| 10 | 108-1415 | 1 | Upper Gasket Kit |
| 180 | 108-1416 | 1 | Lower Gasket Kit |

Attachments and Accessories

For 03544 - Reelmaster 5400-D 4-Wheel Drive

| Product Name | Model/Part |
|--|-------------|
| Dethatching Reel ASM | 03516 |
| TurfDefender Electronic Leak Detector Kit | 03521 |
| 5-Blade Cutting Unit | 03527 |
| 8-Blade Cutting Unit | 03528 |
| Grass Basket Kit | 03532 |
| Rear Roller Brush Kit | 03533 |
| Wheel Weight Kit | 104-1478 |
| Shoulder Roller Kit | 104-3369 |
| Comb Kit | 104-3385 |
| Rear Roller Scraper Kit | 104-3395 |
| Front Adjustment Height-of-Cut Kit for Cutting Units | 104-8205 |
| Shoulder Roller Scraper Kit | 104-8208-03 |
| 3 Inch Diameter Collar Kit | 104-8215 |
| Back Biased Switch-Lift | 105-3367 |
| Step Kit | 107-8820 |
| Arm Rest Kit | 30707 |
| Tube-Air Cleaner | 43-3810 |
| Rear Weight Kit | 75-6690 |
| Full Roller Kit | 82-6680 |
| High Height-of-Cut Kit | 83-5300 |
| Diagnostic Display Box | 85-4750 |
| 25 lb Weight | 98-9780 |

