Form Number 3358-494 Rev A

# Workman® 3100 with Bed

**Model No. 07363 - 270000701 and up.**

## Parts Catalog

**Ordering Replacement Parts**

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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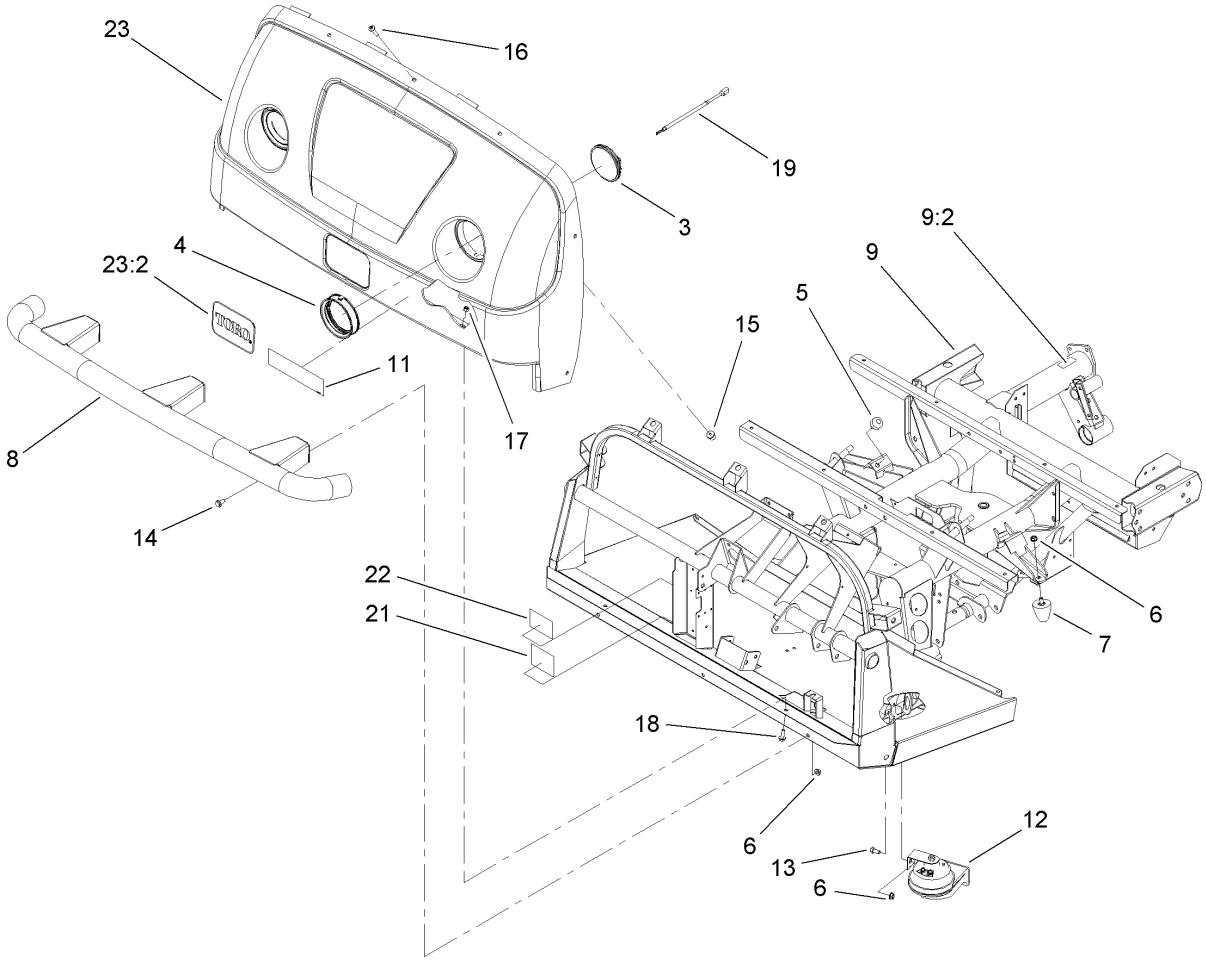
# Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head

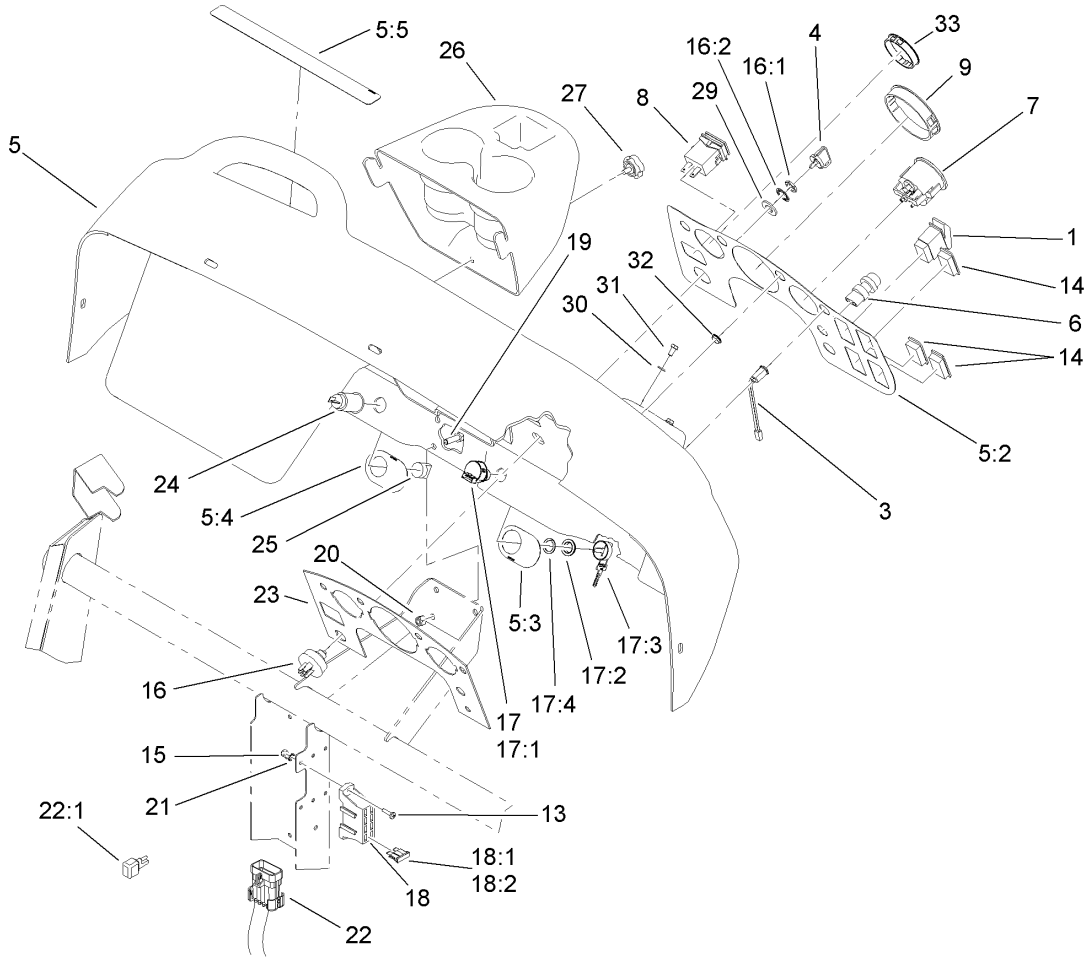
# Footnotes

❶ Not illustrated
❷ Not serviced separately
❸ Obtain parts from your local Kohler dealer.




# Hood and Bumper Assembly

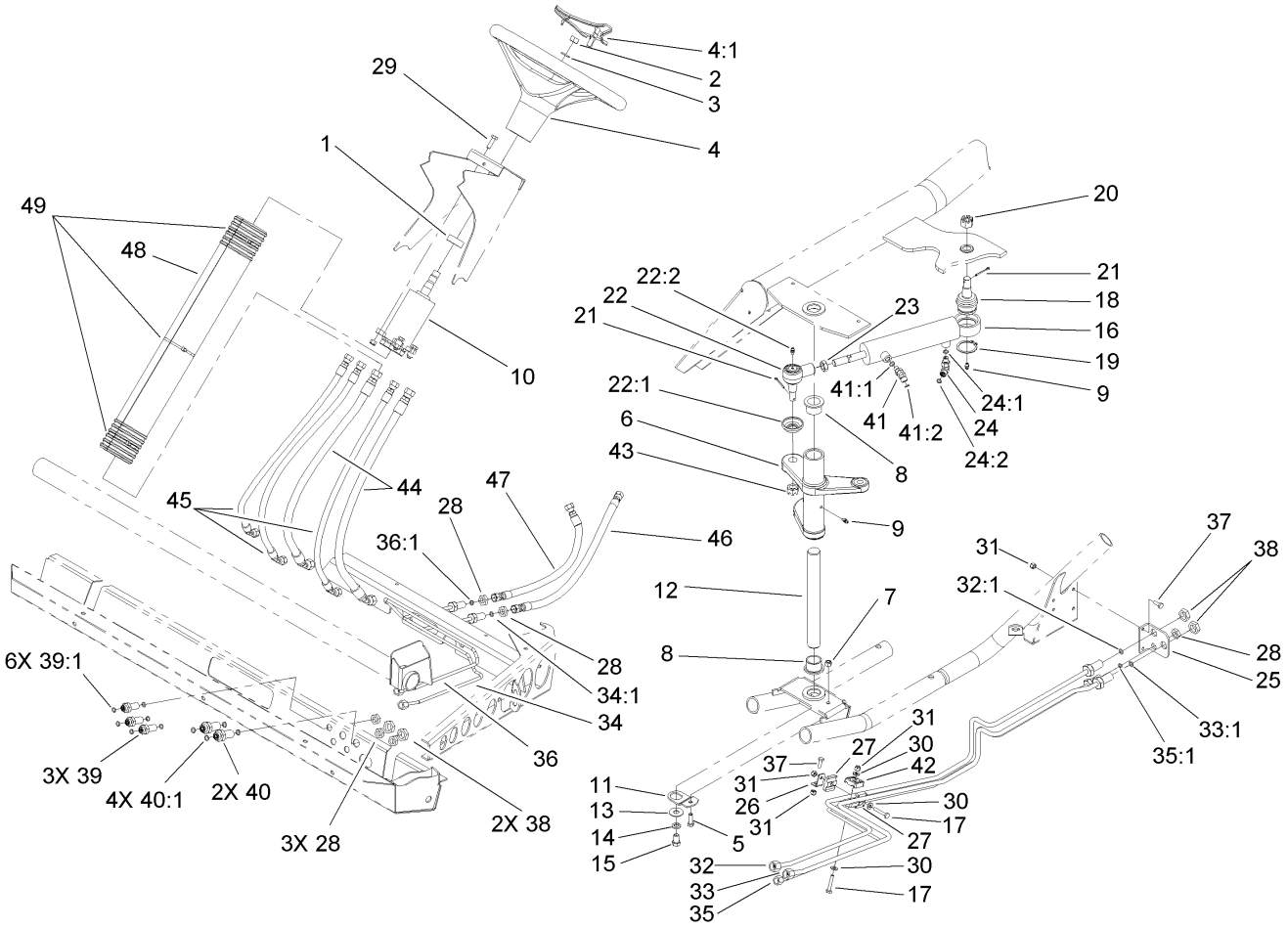
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 3 | 99-7310 | 2 | Headlight |
| 4 | 99-7311 | 2 | Mount-Headlight |
| 5 | 87-2440 | 2 | Bumper-Rubber |
| 6 | 3290-357 | 9 | Nut-HHF, Whiz |
| 7 | 26-0071 | 2 | Snubber-Rubber |
| 8 | 106-2369-03 | 1 | Bumper ASM |
| 9 | 106-7884 | 1 | Operator Frame ASM |
| 9:2 | 93-7814 | 1 | Decal-Danger |
| 11 | 106-2393 | 1 | Decal-Workman |
| 12 | 110-2594 | 1 | Horn ASM |
| 13 | 323-4 | 1 | Screw-HH |
| 14 | 3234-1 | 6 | Screw-HHF |
| 15 | 106-7883 | 7 | Nut-Well |
| 16 | 106-7922 | 7 | Screw-PTH |
| 17 | 3296-29 | 2 | Nut-Lock, NI |
| 18 | 3234-29 | 2 | Screw-HHF |
| 19 | 106-2401 | 2 | Harness-Headlight |
| 21 | 106-7894 | 1 | Decal-Block, Fuse |
| 22 | 106-7897 | 1 | Decal-Load Rating, Ac |
| 23 | 107-7979 | 1 | Front Hood ASM |
| 23:2 | 62-5550 | 1 | Decal |




# Dash Panel Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 95-8999 | 1 | Switch |
| 3 | 95-7652 | 1 | Light-Indicator |
| 4 | 63-8360 | 2 | Key-Ignition |
| 5 | 112-3040 | 1 | Dash ASM |
| 5:2 | 106-2352 | 1 | Decal-Dash |
| 5:3 | 106-2355 | 1 | Decal-Switch, Supervisor |
| 5:4 | 106-2353 | 1 | Decal-Powerpoint |
| 5:5 | 110-2599 | 1 | Decal-Warning, Dash |
| 6 | 18-2830 | 1 | Button-Horn |
| 7 | 106-2405 | 1 | Gauge-Fuel |
| 8 | 94-4208 | 1 | Hourmeter |
| 9 | 106-2359 | 1 | Plug-Cap |
| 13 | 32105-13 | 2 | Screw-SHH |
| 14 | 99-7420 | 3 | Plug-Hole |
| 15 | 3296-2 | 2 | Nut-Lock |
| 16 | 27-2360 | 1 | Switch-Key |
| 16:1 | 218-446 | 1 | Nut-Hex |
| 16:2 | 218-447 | 1 | Washer-Lock |
| 17 | 110-2580 | 1 | Switch-Key, Supervisor |
| ❷17:1 | | 1 | Switch-Key |
| 17:2 | 108-8660 | 1 | Nut-Mounting |
| 17:3 | 110-5221 | 1 | Set-Key, Supervisor |
| 17:4 | 108-8659 | 1 | Washer-Backup |
| 18 | 112-3526 | 1 | Harness-Wire, Front |

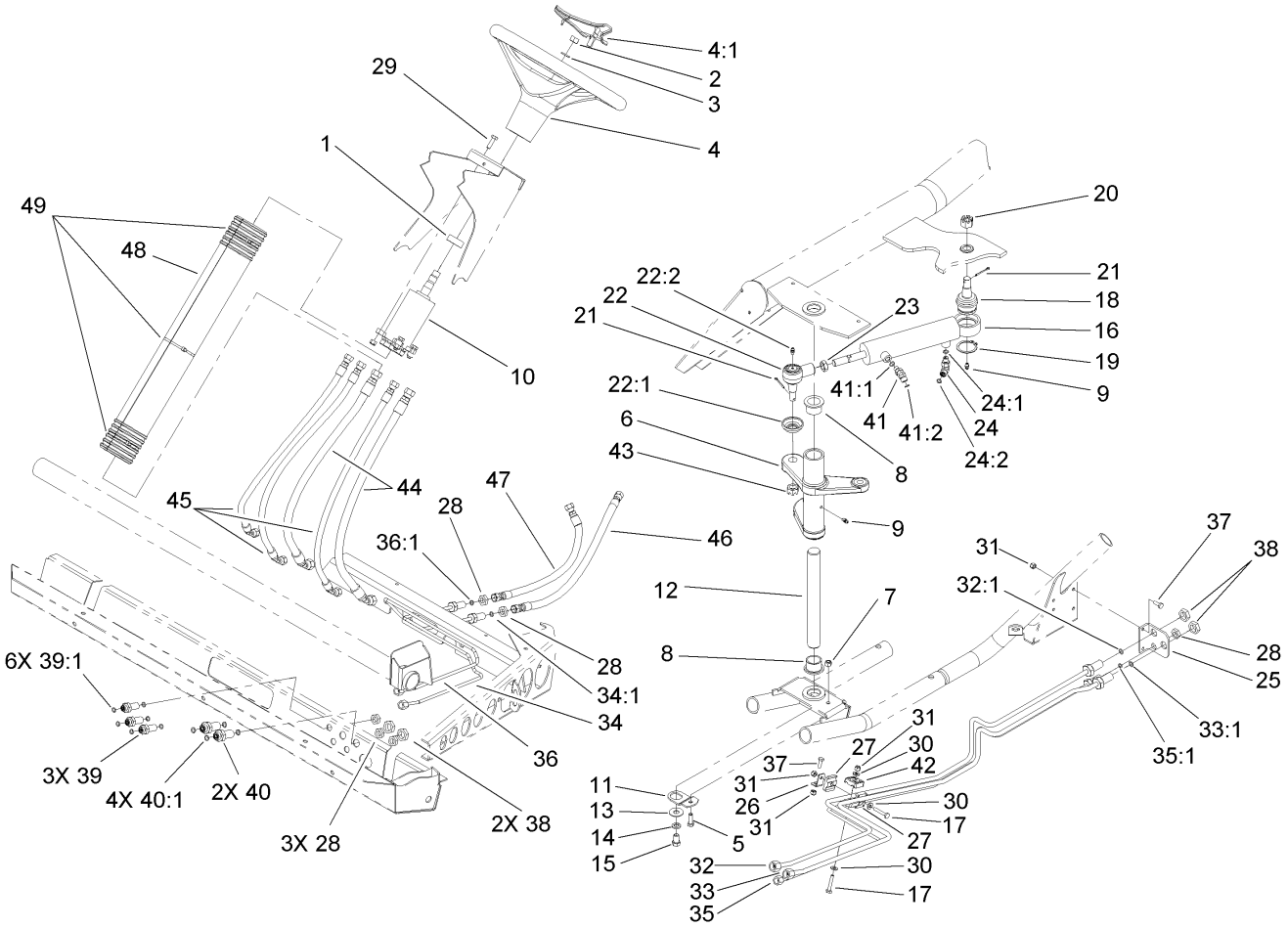
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 18:1 | 218-578 | 2 | Fuse-10 Amp |
| 18:2 | 109355 | 2 | Fuse-15 Amp |
| 19 | 322-3 | 3 | Screw-HH |
| 20 | 3296-29 | 3 | Nut-Lock, NI |
| 21 | 3255-10 | 1 | Washer-Lock / EXT |
| 22 | 112-3510 | 1 | Harness-Wire |
| 22:1 | 100-4918 | 1 | Diode |
| 23 | 106-2360-03 | 1 | Plate-Dash |
| 24 | 99-7411 | 1 | Point-Power |
| 25 | 99-7416 | 1 | Cap |
| 26 | 106-2358 | 1 | Cover-Reservoir |
| 27 | 105-1406 | 1 | Knob |
| 29 | 9202624 | 1 | Washer |
| 30 | 33093-00 | 2 | Washer-Flat |
| 31 | 33113-012 | 2 | Screw-HH |
| 32 | 2410-64 | 3 | Plug-Button |
| 33 | 87-8360 | 1 | Plug-Hole, Dash |




# Steering Assembly

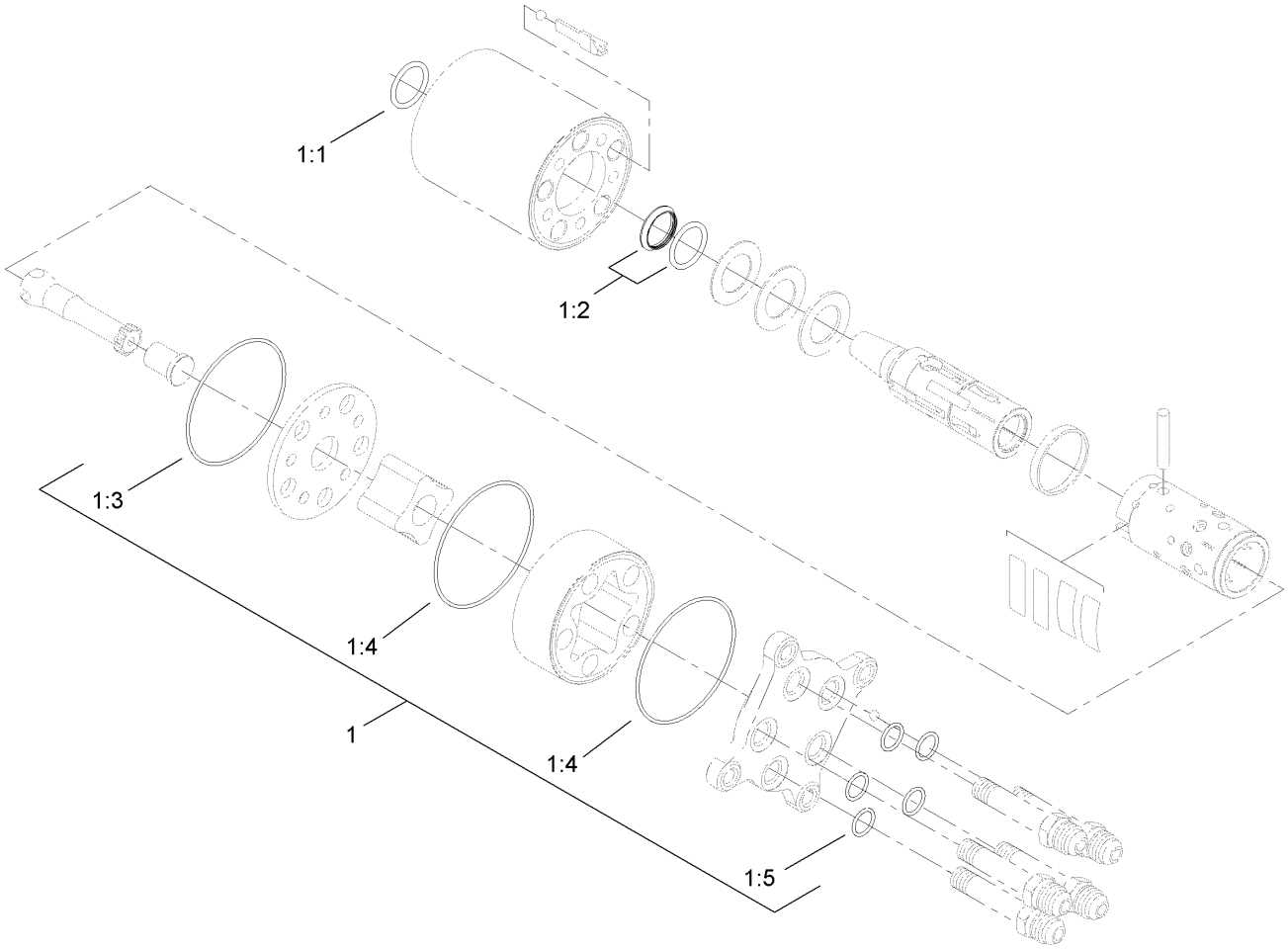
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 21-9260 | 1 | Cover-Dust |
| 2 | 3296-33 | 1 | Nut-Lock, NI |
| 3 | 3256-27 | 1 | Washer-Flat |
| 4 | 98-1471 | 1 | Wheel-Steering |
| 4:1 | 98-1468 | 1 | Cover-Wheel, Steering |
| 5 | 322-5 | 1 | Screw-HH |
| 6 | 106-2536 | 1 | Arm-Pitman |
| 7 | 3296-29 | 1 | Nut-Lock, NI |
| 8 | 94-1291 | 2 | Bushing |
| 9 | 302-5 | 2 | Fitting-Grease |
| 10 | 106-6726 | 1 | Steering Pump ASM |
| 11 | 106-2287 | 1 | Plate |
| 12 | 106-2271 | 1 | Shaft-Pivot |
| 13 | 3256-5 | 1 | Washer-Flat |
| 14 | 3253-6 | 1 | Washer-Lock |
| 15 | 324-2 | 1 | Screw-HH |
| 16 | 106-2262 | 1 | Cylinder-HYD |
| 17 | 321-8 | 2 | Screw-HH |
| 18 | 106-6774 | 1 | Joint-Ball |
| 19 | 32151-104 | 1 | Ring-Retaining, External |
| 20 | 32136-14 | 1 | Nut-SHH |
| 21 | 3272-12 | 2 | Pin-Cotter |
| 22 | 106-6898 | 1 | Joint-Ball |
| 22:1 | 106-6896 | 1 | Seal |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 22:2 | 302-5 | 1 | Fitting-Grease |
| 23 | 3220-11 | 1 | Nut-Jam |
| 24 | 340-132 | 1 | Fitting-HYD, 90 DEG |
| 24:1 | 237-78 | 1 | O-Ring |
| 24:2 | 237-21 | 1 | O-Ring |
| 25 | 106-7801-03 | 1 | Bracket-Line, Steering |
| 26 | 106-7807 | 1 | Bracket-Line, Steering |
| 27 | 106-7839 | 2 | Clamp-Tube |
| 28 | 340-78 | 6 | Nut-Lock, Bulkhead |
| 29 | 33114-020 | 4 | Screw-HH |
| 30 | 3256-22 | 3 | Washer-Flat |
| 31 | 3296-42 | 5 | Nut-Lock, NI |
| 32 | 108-6938 | 1 | Tube-HYD |
| 32:1 | 237-22 | 1 | O-Ring |
| 33 | 108-6939 | 1 | Tube-HYD |
| 33:1 | 237-22 | 1 | O-Ring |
| 34 | 106-7804 | 1 | Tube-HYD |
| 34:1 | 237-21 | 1 | O-Ring |
| 35 | 108-6940 | 1 | Tube-HYD |
| 35:1 | 237-21 | 1 | O-Ring |
| 36 | 106-7806 | 1 | Tube-HYD |
| 36:1 | 237-21 | 1 | O-Ring |
| 37 | 321-4 | 3 | Screw-HH |
| 38 | 340-70 | 4 | Nut-Lock |



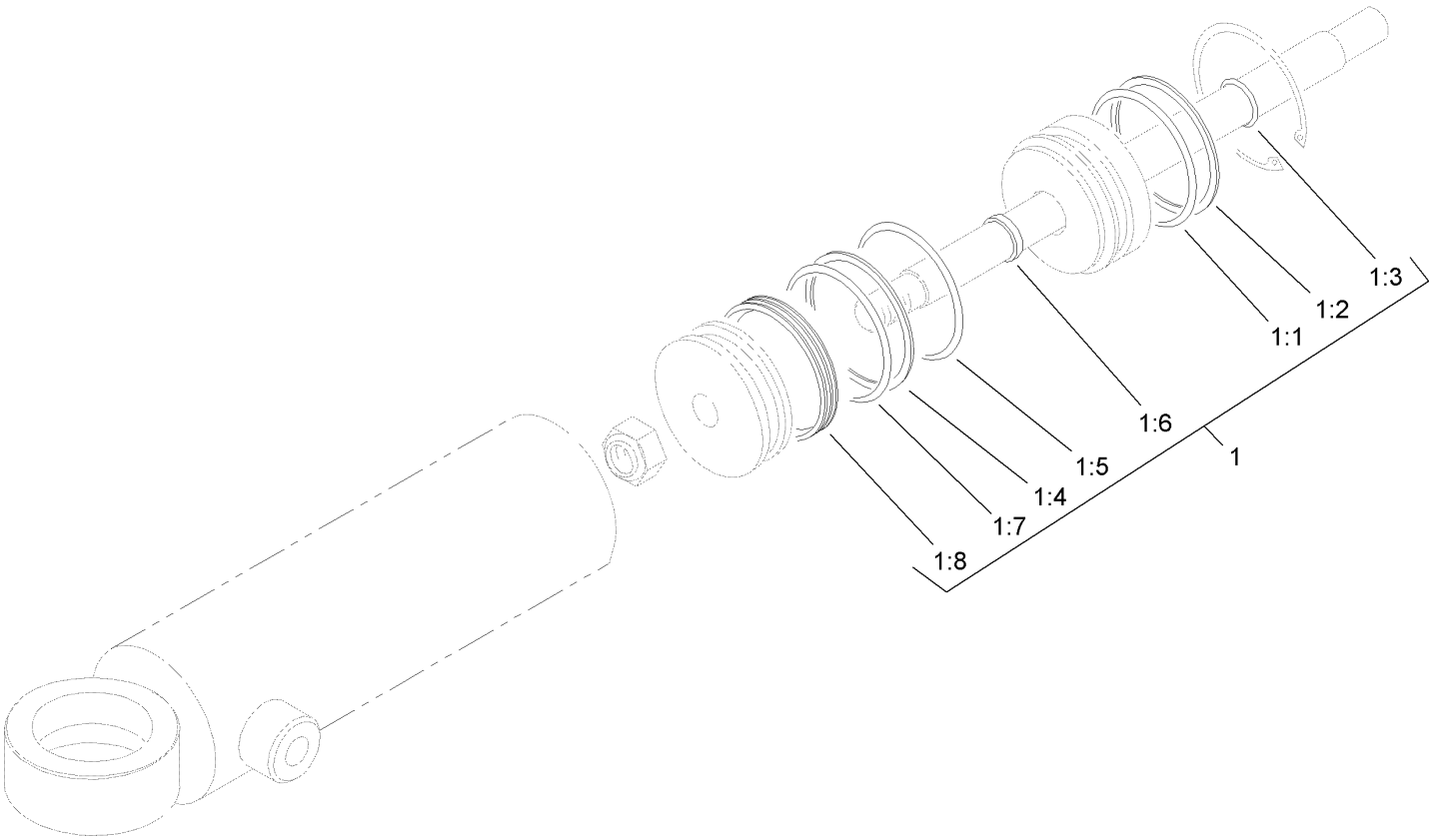

# Steering Assembly (continued)

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 39 | 94-1444 | 3 | Union-Bulkhead |
| 39:1 | 237-21 | 2 | O-Ring |
| 40 | 340-71 | 2 | Fitting-Straight, Bulkhead |
| 40:1 | 237-22 | 2 | O-Ring |
| 41 | 340-103 | 1 | Fitting-HYD, 45 DEG |
| 41:1 | 237-78 | 1 | O-Ring |
| 41:2 | 237-21 | 1 | O-Ring |
| 42 | 56-7973 | 2 | Clamp-Tube |
| 43 | 32136-2 | 1 | Nut-SHH |
| 44 | 106-7975 | 2 | Hose-HYD |
| 45 | 106-7974 | 3 | Hose-HYD |
| 46 | 106-7963 | 1 | Hose-HYD |
| 47 | 106-7962 | 1 | Hose-HYD |
| 48 | 106-6713 | 1 | Cover-Lines, Steering |
| 49 | 3290-379 | 3 | Tie-Cable |



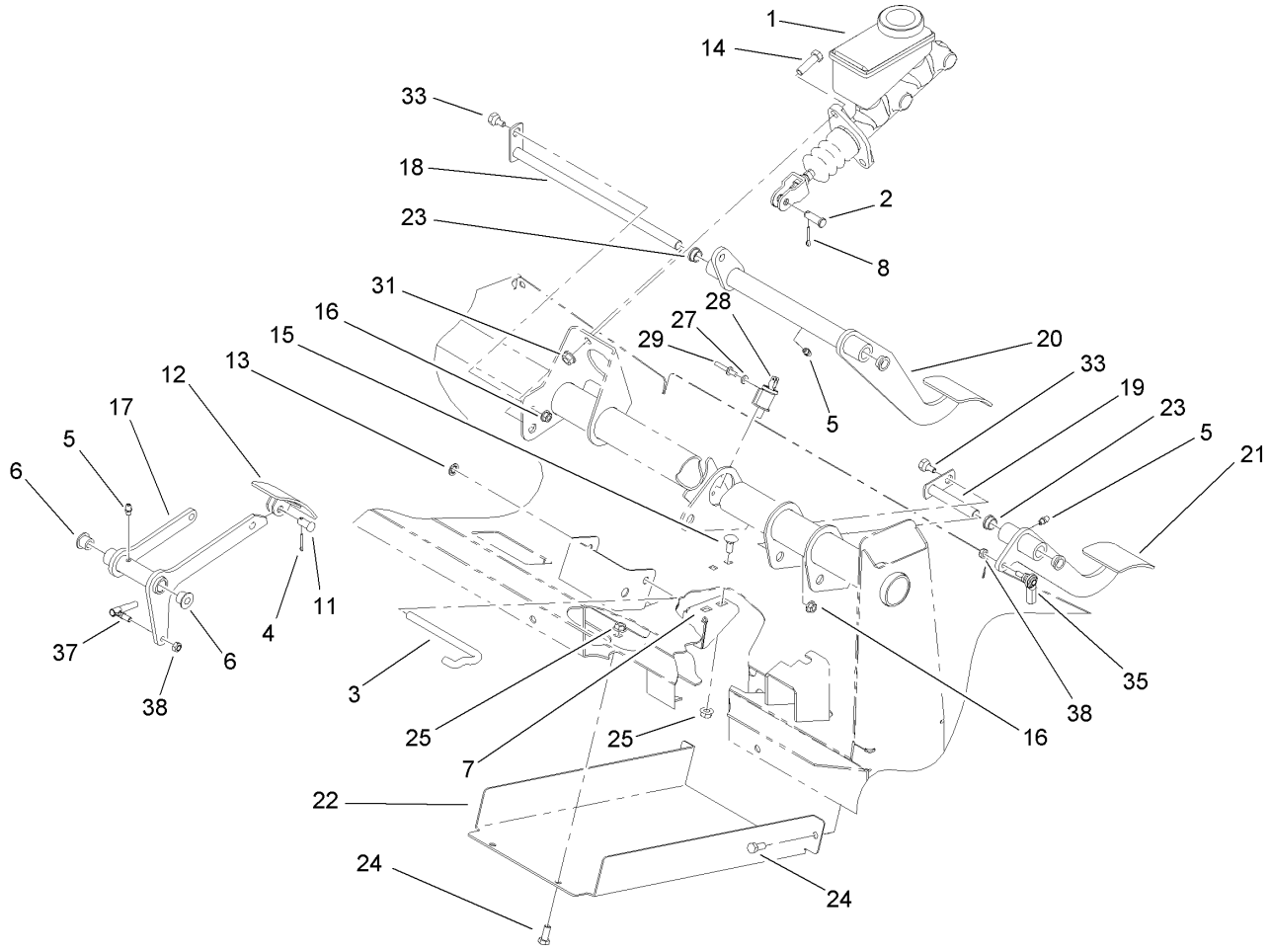

# Steering Pump Assembly No. 106-6726

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106-6716 | 1 | Seal Kit |
| ❷1:1 | | 1 | Ring-Seal, Dust |
| ❷1:2 | | 1 | Seal-Shaft |
| ❷1:3 | | 1 | O-Ring |
| ❷1:4 | | 2 | O-Ring |
| ❷1:5 | | 5 | O-Ring |




# Hydraulic Cylinder Assembly No. 106-2262

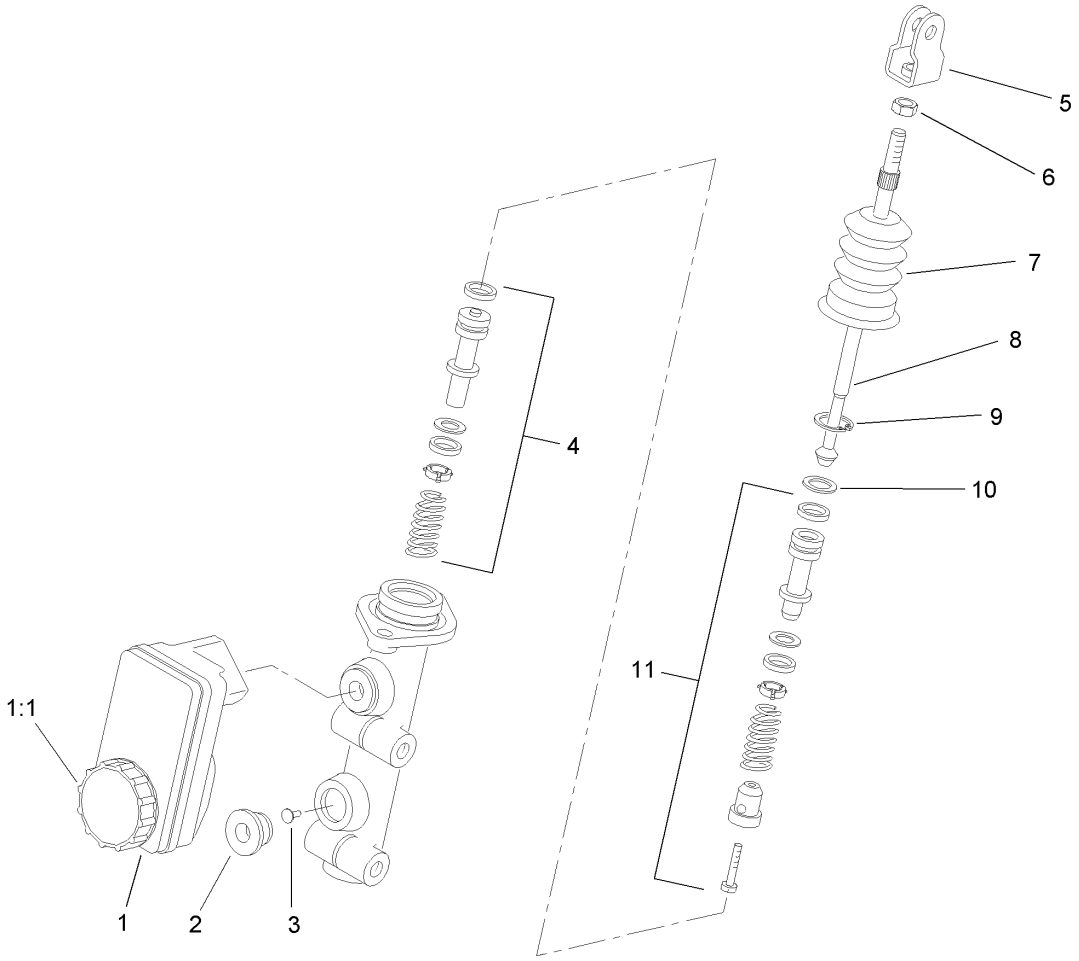
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106-6712 | 1 | Seal Kit |
| ❷1:1 | | 1 | O-Ring |
| ❷1:2 | | 1 | O-Ring |
| ❷1:3 | | 1 | Wiper |
| ❷1:4 | | 1 | O-Ring |
| ❷1:5 | | 1 | Back-Up |
| ❷1:6 | | 1 | Seal |
| ❷1:7 | | 1 | Seal |
| ❷1:8 | | 1 | Ring-Wear |




# Brake Accelerator and Clutch Assembly

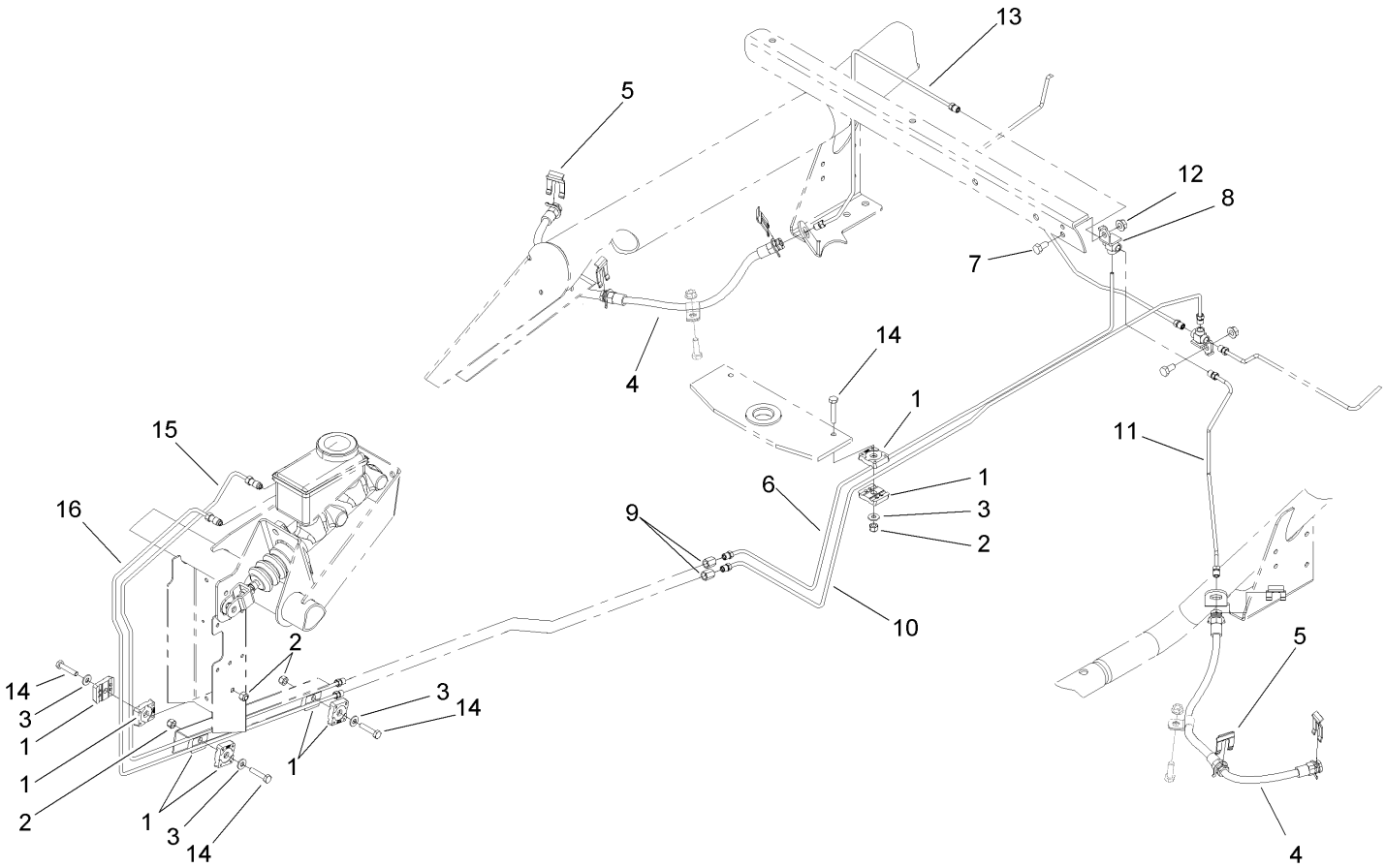
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 104-6782 | 1 | Cylinder-Master |
| 2 | 283-2 | 1 | Pin-Clevis |
| 3 | 87-2880 | 1 | Shaft-Pedal, Accelerator |
| 4 | 3272-6 | 1 | Pin-Cotter |
| 5 | 302-5 | 3 | Fitting-Grease |
| 6 | 256-259 | 2 | Bushing-Flange |
| 7 | 106-2421 | 1 | Bracket-Mount, Cable |
| 8 | 3272-10 | 1 | Pin-Cotter |
| 11 | 283-85 | 1 | Pin-Clevis |
| 12 | 93-8969-03 | 1 | Pedal |
| 13 | 32151-56 | 1 | Ring-Retaining, External |
| 14 | 323-7 | 2 | Screw-HH |
| 15 | 3230-1 | 2 | Bolt-CARR |
| 16 | 32128-33 | 2 | Nut-HF |
| 17 | 106-2471-03 | 1 | Arm-Pedal, Accelerator |
| 18 | 106-2475 | 1 | Brake Shaft ASM |
| 19 | 106-2476 | 1 | Clutch Shaft ASM |
| 20 | 106-2461-03 | 1 | Brake Pedal ASM |
| 21 | 106-2457-03 | 1 | Clutch Pedal ASM |
| 22 | 106-2427-03 | 1 | Cover |
| 23 | 256-156 | 4 | Bushing-Flange |
| 24 | 322-3 | 4 | Screw-HH |
| 25 | 32128-20 | 6 | Nut-HF |
| 27 | 3256-21 | 2 | Washer-Flat |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 28 | 95-1653 | 1 | Switch-Pole, Single |
| 29 | 3290-382 | 2 | Rivet-Pop |
| 31 | 3290-357 | 2 | Nut-HHF, Whiz |
| 33 | 63-3410 | 2 | Screw-Shoulder |
| 35 | 110-2554 | 1 | Rod End-Spherical |
| 37 | 18-1720 | 1 | Governor Ball Joint ASM |
| 38 | 3296-13 | 2 | Nut-Lock NI |



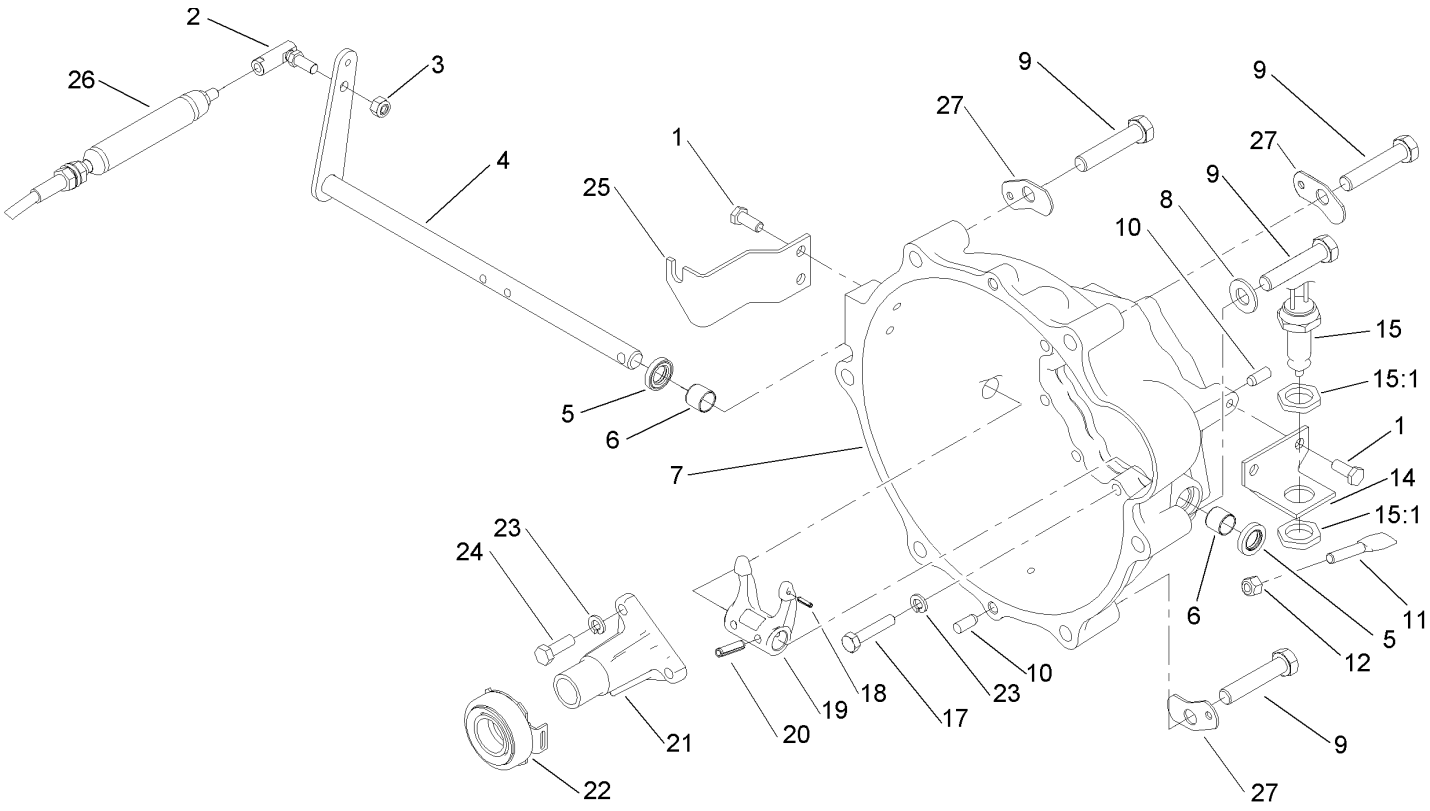

# Master Cylinder Assembly No. 104-6782

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 104-6845 | 1 | Reservoir ASM |
| 1:1 | 92-4112 | 1 | Cap ASM |
| 2 | 93-8971 | 2 | Seal-Port, Flange |
| 3 | 92-4103 | 1 | Pin-Stop |
| 4 | 92-4102 | 1 | Secondary Piston ASM |
| 5 | 92-4110 | 1 | Clevis |
| 6 | 21-0360 | 1 | Nut-Hex |
| 7 | 94-5209 | 1 | Cover-Dust |
| 8 | 94-5210 | 1 | Rod-Push |
| 9 | 92-4109 | 1 | Ring-Snap |
| 10 | 92-4108 | 1 | Retainer-Washer |
| 11 | 92-4101 | 1 | Primary Piston ASM |




# Hydraulic Brake Assembly

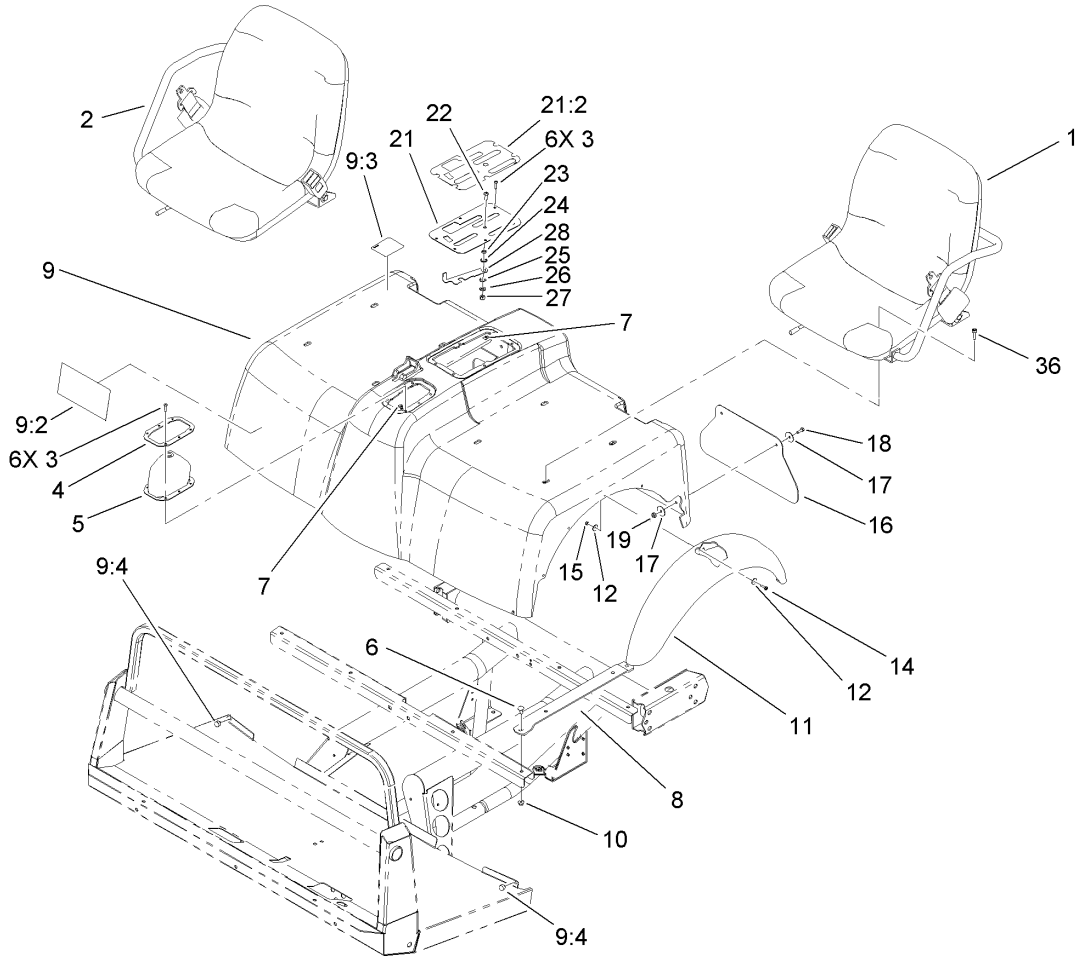
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 87-7660 | 8 | Clamp-Tube |
| 2 | 3296-42 | 4 | Nut-Lock, NI |
| 3 | 3256-22 | 4 | Washer-Flat |
| 4 | 93-7123 | 2 | Front Brake Hose ASM |
| 5 | 87-3580 | 2 | Clip-Retainer |
| 6 | 106-6686 | 1 | Tube ASM |
| 7 | 322-2 | 1 | Screw-HH |
| 8 | 87-3560 | 1 | Tee |
| 9 | 87-3570 | 2 | Union |
| 10 | 106-6687 | 1 | Tube ASM |
| 11 | 106-6688 | 1 | Tube ASM |
| 12 | 32128-20 | 1 | Nut-HF |
| 13 | 106-6689 | 1 | Tube ASM |
| 14 | 321-8 | 4 | Screw-HH |
| 15 | 106-6683 | 1 | Tube ASM |
| 16 | 106-6684 | 1 | Tube ASM |




# Clutch Linkage Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 33114-020 | 4 | Screw-HH |
| 2 | 2411-33 | 1 | Balljoint-RH (W/Grommet) |
| 3 | 3296-4 | 1 | Nut-Lock |
| 4 | 105-1702 | 1 | Release Shaft ASM |
| 5 | 87-1920 | 2 | Seal-Oil |
| 6 | 87-3770 | 2 | Bushing-Housing, Bell |
| 7 | 104-9249 | 1 | Housing-Bell |
| 8 | 3256-26 | 3 | Washer-Flat |
| 9 | 107-7983 | 6 | Screw-HH |
| 10 | 87-1910 | 4 | Pin-Dowel |
| 11 | 87-5360 | 1 | Paddle-Clutch, Switch |
| 12 | 3296-29 | 1 | Nut-Lock, NI |
| 14 | 87-5350 | 1 | Bracket-Clutch, Switch |
| 15 | 87-5490 | 1 | Switch-Clutch |
| 15:1 | 3218-20 | 2 | Nut-Jam |
| 17 | 33114-040 | 9 | Screw-HH |
| 18 | 32121-7 | 1 | Pin-Roll, Slotted |
| 19 | 87-5300 | 1 | Fork-Clutch |
| 20 | 32121-24 | 2 | Pin-Spring |
| 21 | 87-5320 | 1 | Release-Guide |
| 22 | 110-2538 | 1 | Bearing-Release, Clutch |
| 23 | 3253-4 | 12 | Washer-Lock |
| 24 | 33114-025 | 3 | Screw-HH |
| 25 | 112-3116 | 1 | Bracket-Cable, Clutch |

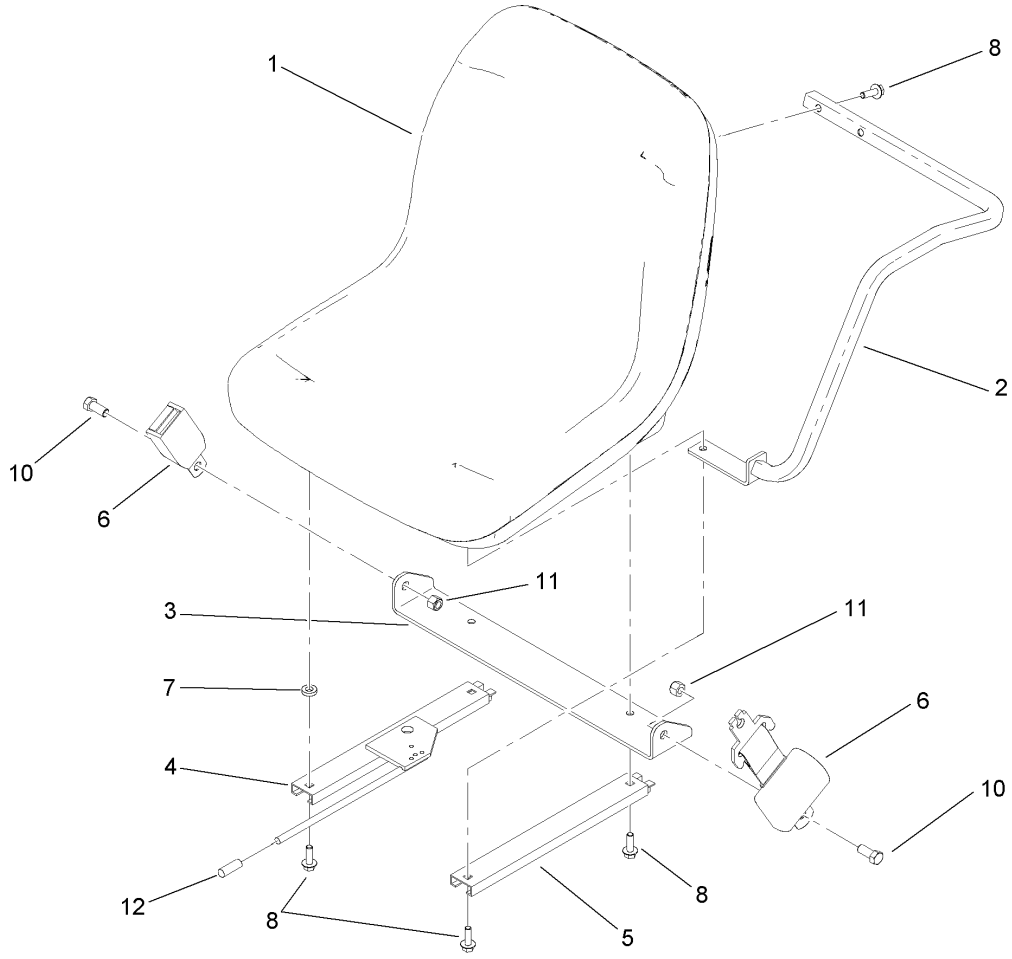
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 110-2548 | 1 | Cable-Clutch |
| 27 | 87-6410 | 3 | Bracket-Harness |




# Shroud and Seat Assembly

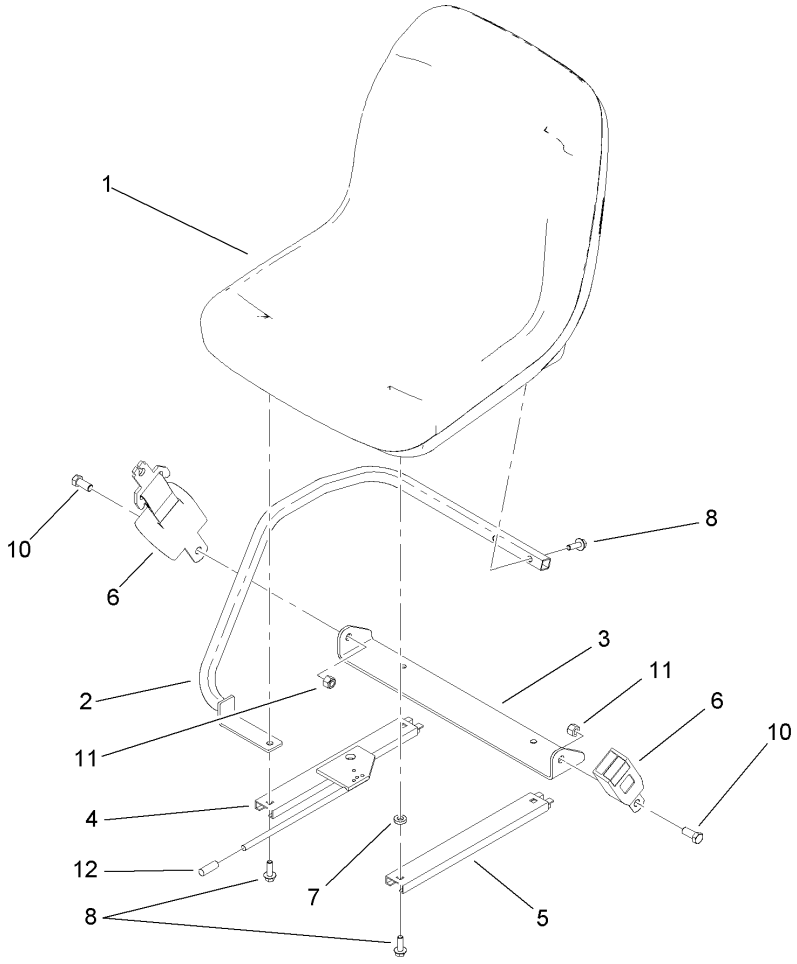
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❷1 | | 1 | LH Seat ASM |
| ❷2 | | 1 | RH Seat ASM |
| 3 | 32144-36 | 12 | Screw-PPH |
| 4 | 87-3760-03 | 1 | Plate-Boot, Shift |
| 5 | 87-8620 | 1 | Shift Boot ASM |
| 6 | 3230-1 | 8 | Bolt-CARR |
| 7 | 106-2388 | 12 | Clip-Fastener |
| 8 | 107-7957-03 | 4 | Seat Bracket ASM |
| 9 | 106-2362 | 1 | Seatbase ASM |
| 9:2 | 106-2384 | 1 | Decal-Reference, Quick |
| 9:3 | 93-9448 | 1 | Decal-Fuel |
| 9:4 | 107-8042 | 2 | Bumper-Rubber |
| 10 | 104-8300 | 8 | Nut-Flange, NI |
| 11 | 106-2375 | 2 | Fender-Front |
| 12 | 3256-61 | 20 | Washer-Flat |
| 14 | 32105-13 | 10 | Screw-SHH |
| 15 | 3296-2 | 10 | Nut-Lock |
| 16 | 106-2378 | 2 | Mudflap |
| 17 | 3256-55 | 8 | Washer-Flat |
| 18 | 321-4 | 4 | Screw-HH |
| 19 | 3296-16 | 4 | Nut-Lock, NI |
| 21 | 106-7886 | 1 | Control Plate ASM |
| 21:2 | 106-2377 | 1 | Decal-Console |
| 22 | 3274-55 | 1 | Screw-HSBH |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 23 | 82-4240 | 1 | Spacer-Bearing |
| 24 | 94-8196 | 1 | Washer-Nylon |
| 25 | 3290-221 | 1 | Washer-Spring |
| 26 | 3256-23 | 1 | Washer-Flat |
| 27 | 3296-29 | 1 | Nut-Lock, NI |
| 28 | 106-7984 | 1 | Lever-Detent |
| 36 | 3274-22 | 8 | Screw-HSH |



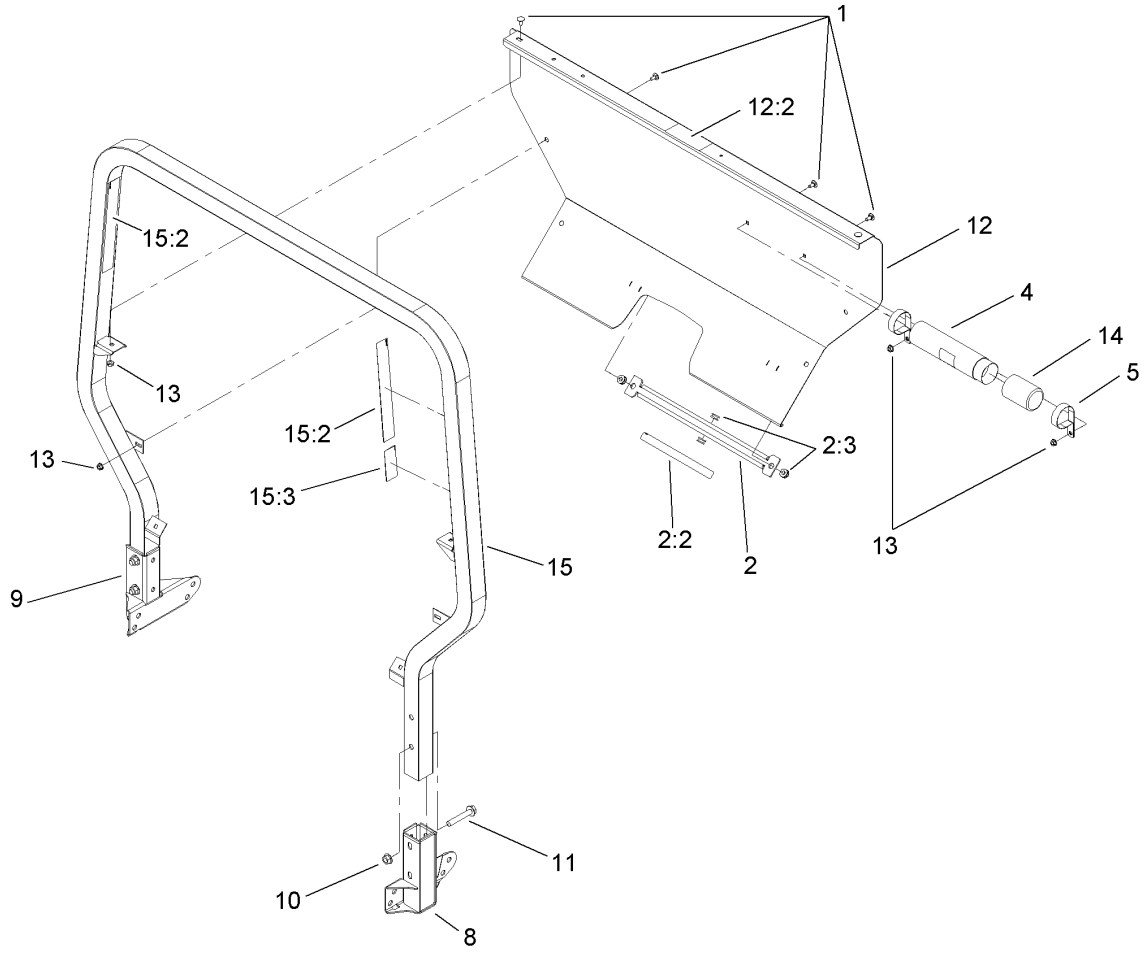

# LH Seat Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-2923 | 1 | Seat ASM |
| 2 | 106-7842 | 1 | LH Armrest ASM |
| 3 | 106-7845 | 1 | Bracket-Belt, Seat |
| 4 | 106-7847 | 1 | Adjuster-Seat, W/Handle |
| 5 | 107-7959 | 1 | Adjuster-Slave, 7 Inch |
| 6 | 106-7848 | 1 | Seat Belt ASM |
| 7 | 80-7730 | 1 | Spacer |
| 8 | 3234-29 | 6 | Screw-HHF |
| 10 | 3212-4 | 2 | Screw-HH |
| 11 | 3296-7 | 2 | Nut-Lock |
| 12 | 106-7953 | 1 | Grip-Gray |




# RH Seat Assembly

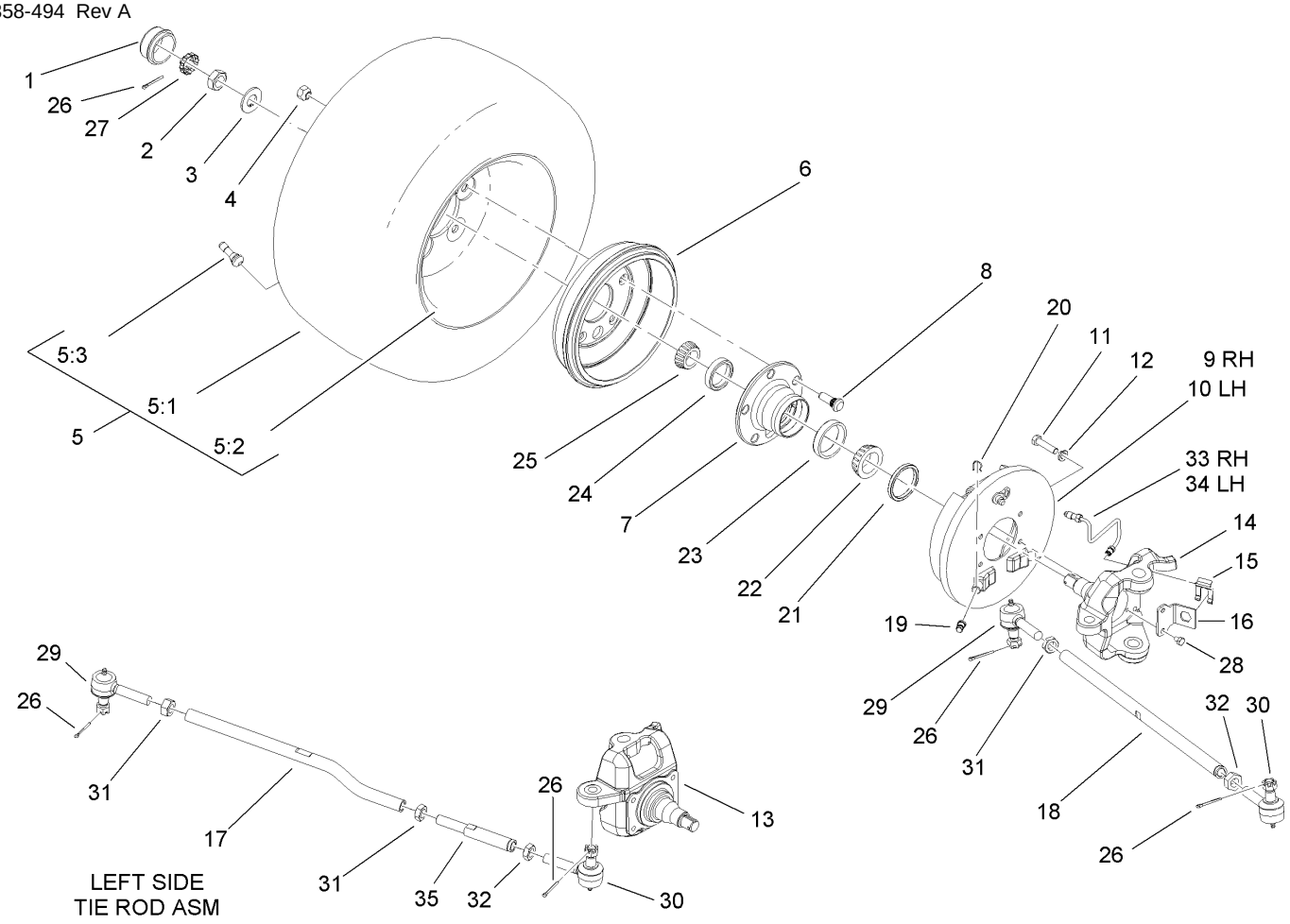
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-2923 | 1 | Seat ASM |
| 2 | 106-7844 | 1 | RH Armrest ASM |
| 3 | 106-7845 | 1 | Bracket-Belt, Seat |
| 4 | 106-7847 | 1 | Adjuster-Seat, W/Handle |
| 5 | 107-7959 | 1 | Adjuster-Slave, 7 Inch |
| 6 | 106-7848 | 1 | Seat Belt ASM |
| 7 | 80-7730 | 1 | Spacer |
| 8 | 3234-29 | 6 | Screw-HHF |
| 10 | 3212-4 | 2 | Screw-HH |
| 11 | 3296-7 | 2 | Nut-Lock |
| 12 | 106-7953 | 2 | Grip-Gray |




# Roll-Over Protection System Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3230-18 | 8 | Screw-CARR |
| 2 | 105-7960 | 1 | Bed Support ASM |
| 2:2 | 93-9852 | 1 | Decal-Warning |
| 2:3 | 92-5972 | 4 | Grommet-Rubber |
| 4 | 104-7050 | 1 | Housing-Manual |
| 5 | 2412-133 | 2 | R-Clamp |
| 8 | 87-6950-03 | 1 | LH Receiver ASM |
| 9 | 87-6960-03 | 1 | RH Receiver ASM |
| 10 | 32128-23 | 4 | Nut-HF |
| 11 | 3234-40 | 4 | Screw-HF |
| 12 | 106-2409 | 1 | ROPS Cover ASM |
| 12:2 | 105-4215 | 1 | Decal-Caution |
| 13 | 32128-20 | 8 | Nut-HF |
| 14 | 104-7048 | 1 | Cap-Housing |
| 15 | 106-2412 | 1 | ROPS ASM |
| 15:2 | 106-7767 | 2 | Decal-ROPS |
| 15:3 | 93-9850 | 1 | Decal-ROPS, Ce |

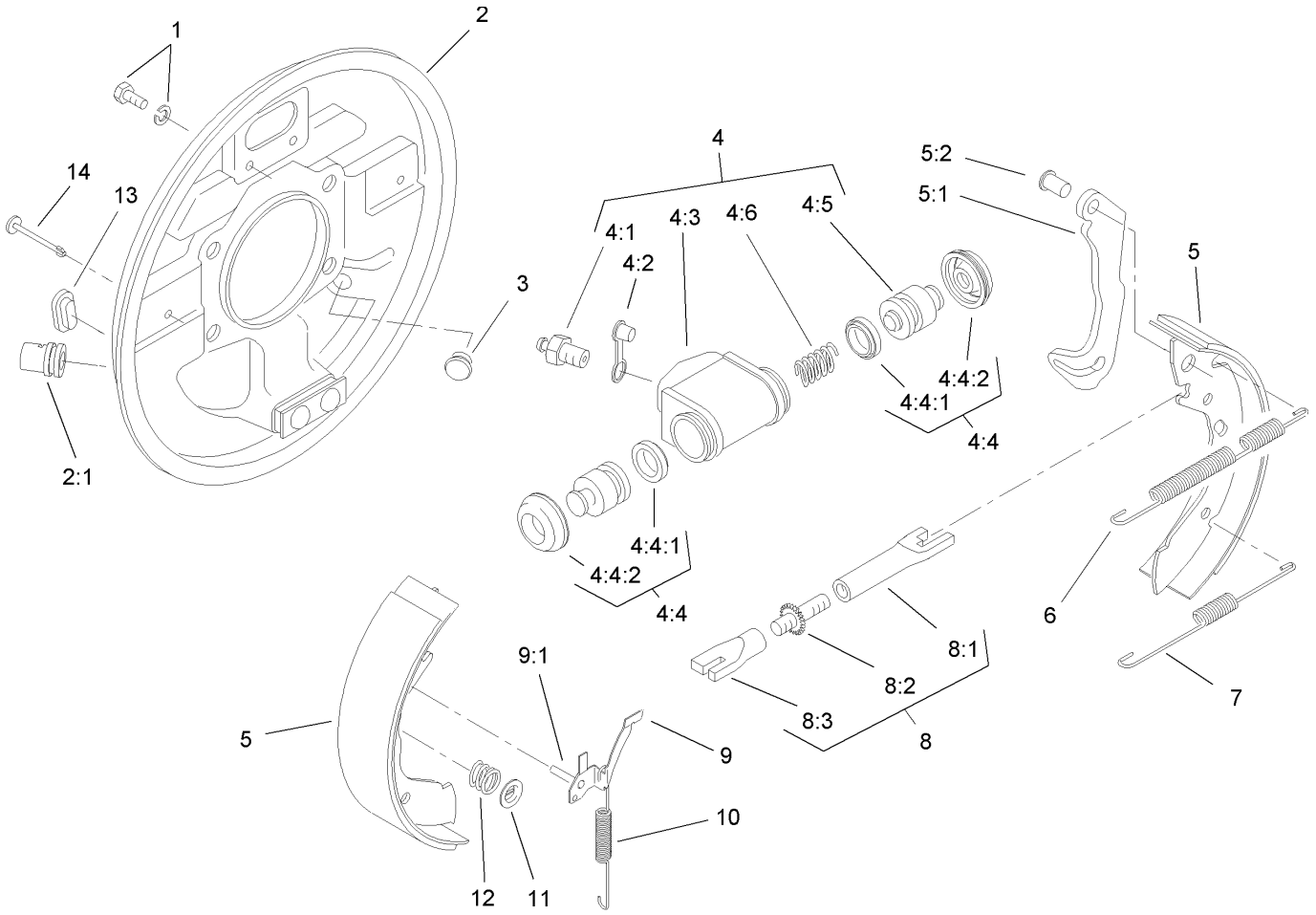
| | | | |
|---|---|---|---|




# Front Wheel Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 241-119 | 2 | Cap-Dust |
| 2 | 3220-7 | 2 | Nut-Jam |
| 3 | 93-0309 | 2 | Washer-Tab |
| 4 | 23-7270 | 10 | Nut-Wheel |
| ❷5 | | 2 | Tire And Wheel Assembly |
| 5:1 | 112-3163 | 1 | Tire |
| 5:2 | 87-5720 | 1 | Front Rim ASM |
| 5:3 | 232-27 | 1 | Stem-Valve |
| 6 | 93-7128 | 2 | Drum-Brake |
| 7 | 87-5560 | 2 | Hub-Front |
| 8 | 87-8730 | 10 | Stud |
| 9 | 87-9170 | 1 | RH Front Brake ASM |
| 10 | 87-9180 | 1 | LH Front Brake ASM |
| 11 | 3235-22 | 8 | Screw-HH, Lock |
| 12 | 3253-21 | 8 | Washer-Lock |
| 13 | 108-6942 | 1 | Spindle-LH |
| 14 | 106-6746 | 1 | Spindle-RH |
| 15 | 87-3580 | 2 | Clip-Retainer |
| 16 | 106-6747 | 2 | Bracket-Spindle |
| 17 | 108-6936 | 1 | Rod-Tie, LH |
| 18 | 106-2327 | 1 | Rod-Tie, RH |
| 19 | 87-3450 | 2 | Plug-Plate, Brake (Front) |
| 20 | 87-3310 | 2 | Clip-Cable, Brake |
| 21 | 108-7019 | 2 | Seal-Shaft |

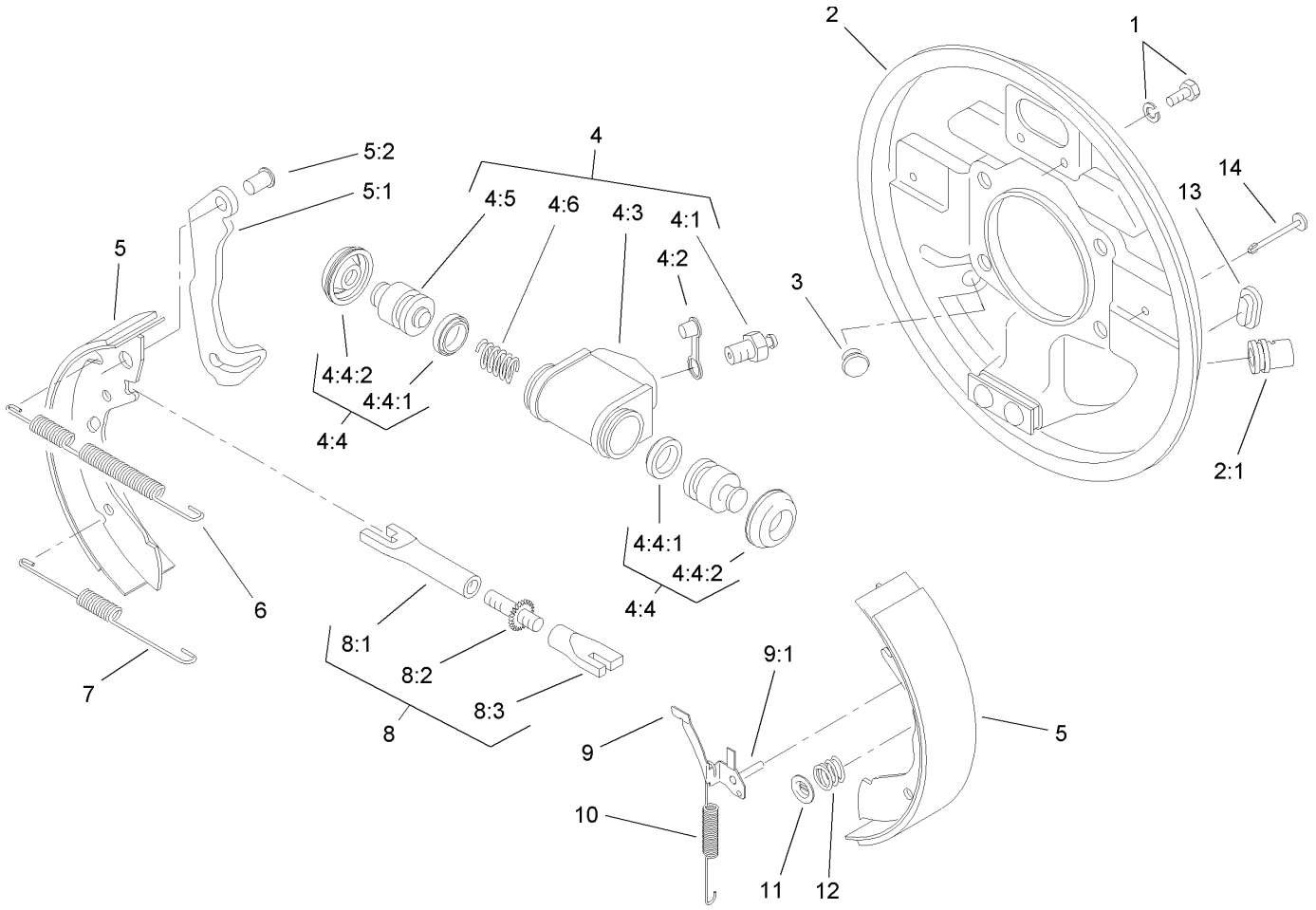
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | 254-106 | 2 | Cone-Bearing, Tapered |
| 23 | 254-107 | 2 | Cup-Bearing, Tapered |
| 24 | 254-72 | 2 | Bearing-Cup, Tapered |
| 25 | 254-94 | 2 | Bearing-Cone, Tapered |
| 26 | 3272-12 | 6 | Pin-Cotter |
| 27 | 93-0307 | 2 | Nut-Lock, Retainer |
| 28 | 321-1 | 4 | Screw-HH |
| 29 | 110-2537 | 2 | Ball Joint-RH |
| 30 | 110-2536 | 2 | Ball Joint-LH |
| 31 | 3220-11 | 3 | Nut-Jam |
| 32 | 3218-21 | 2 | Nut-Jam |
| 33 | 106-7970 | 1 | RH Brake Tube ASM |
| 34 | 106-7971 | 1 | LH Brake Tube ASM |
| 35 | 108-6937 | 1 | Turnbuckle-Tie Rod, LH |




# RH Front Brake Assembly No. 87-9170

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 92-4135 | 2 | Bolt-Set |
| 2 | 92-4100 | 1 | RH Backplate ASM |
| ❷2:1 | | 1 | Guide-Pipe |
| 3 | 92-4146 | 1 | Plunger ASM |
| 4 | 92-4118 | 1 | Wheel Cylinder ASM |
| 4:1 | 92-4113 | 1 | Screw-Bleed |
| 4:2 | 92-4114 | 1 | Cap-Screw, Bleed |
| ❷4:3 | | 1 | Body |
| 4:4 | 92-4119 | 1 | Seal Kit |
| ❷4:4:1 | | 2 | Seal-L Type |
| ❷4:4:2 | | 2 | Cover-Dust |
| ❷4:5 | | 2 | Piston |
| ❷4:6 | | 1 | Spring |
| 5 | 92-4143 | 1 | Lined Shoe Kit |
| ❷5:1 | | 1 | Lever-Operating |
| ❷5:2 | | 1 | Pin |
| 6 | 92-4148 | 1 | Spring-Return, Shoe (Upper, RH) |
| 7 | 92-4149 | 1 | Spring-Return, Shoe (Lower) |
| 8 | 92-4145 | 1 | RH Adjustor ASM |
| ❷8:1 | | 1 | Pushrod-Female |
| ❷8:2 | | 1 | Bolt-Adjuster |
| ❷8:3 | | 1 | Sleeve-Adjuster |
| 9 | 92-4124 | 1 | RH Pawl Lever ASM |
| ❷9:1 | | 1 | Pin-Pawl |

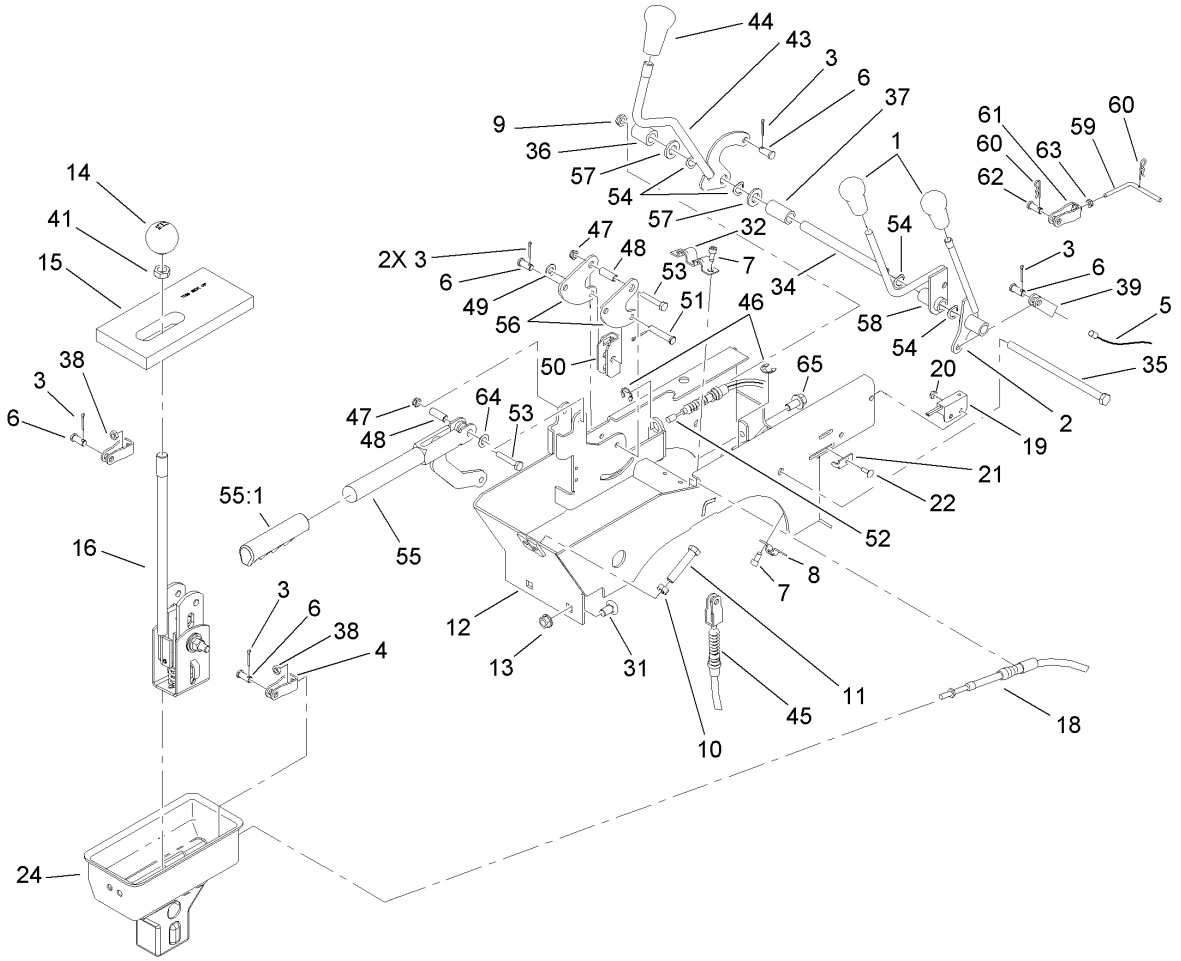
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 10 | 92-4151 | 1 | Spring-Adjuster, RH |
| 11 | 92-4131 | 2 | Washer-Hold Down, Shoe |
| 12 | 92-4152 | 2 | Spring-Hold Down, Shoe |
| 13 | 92-4134 | 2 | Plug-Inspection |
| 14 | 92-4133 | 2 | Pin-Hold Down, Shoe |




# LH Front Brake Assembly No. 87-9180

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 92-4135 | 2 | Bolt-Set |
| 2 | 92-4136 | 1 | LH Backplate ASM |
| ❷2:1 | | 1 | Guide-Pipe |
| 3 | 92-4146 | 1 | Plunger ASM |
| 4 | 92-4117 | 1 | Wheel Cylinder ASM |
| 4:1 | 92-4113 | 1 | Screw-Bleed |
| 4:2 | 92-4114 | 1 | Cap-Screw, Bleed |
| ❷4:3 | | 1 | Body |
| 4:4 | 92-4119 | 1 | Seal Kit |
| ❷4:4:1 | | 2 | Seal-L Type |
| ❷4:4:2 | | 2 | Cover-Dust |
| ❷4:5 | | 2 | Piston |
| ❷4:6 | | 1 | Spring |
| 5 | 92-4143 | 1 | Lined Shoe Kit |
| ❷5:1 | | 1 | Lever-Operating |
| ❷5:2 | | 1 | Pin |
| 6 | 92-4147 | 1 | Spring-Return, Shoe (Upper, LH) |
| 7 | 92-4149 | 1 | Spring-Return, Shoe (Lower) |
| 8 | 92-4144 | 1 | LH Adjuster ASM |
| ❷8:1 | | 1 | Pushrod-Female |
| ❷8:2 | | 1 | Bolt-Adjuster |
| ❷8:3 | | 1 | Sleeve-Adjuster |
| 9 | 92-4123 | 1 | LH Pawl Lever ASM |
| ❷9:1 | | 1 | Pin-Pawl |

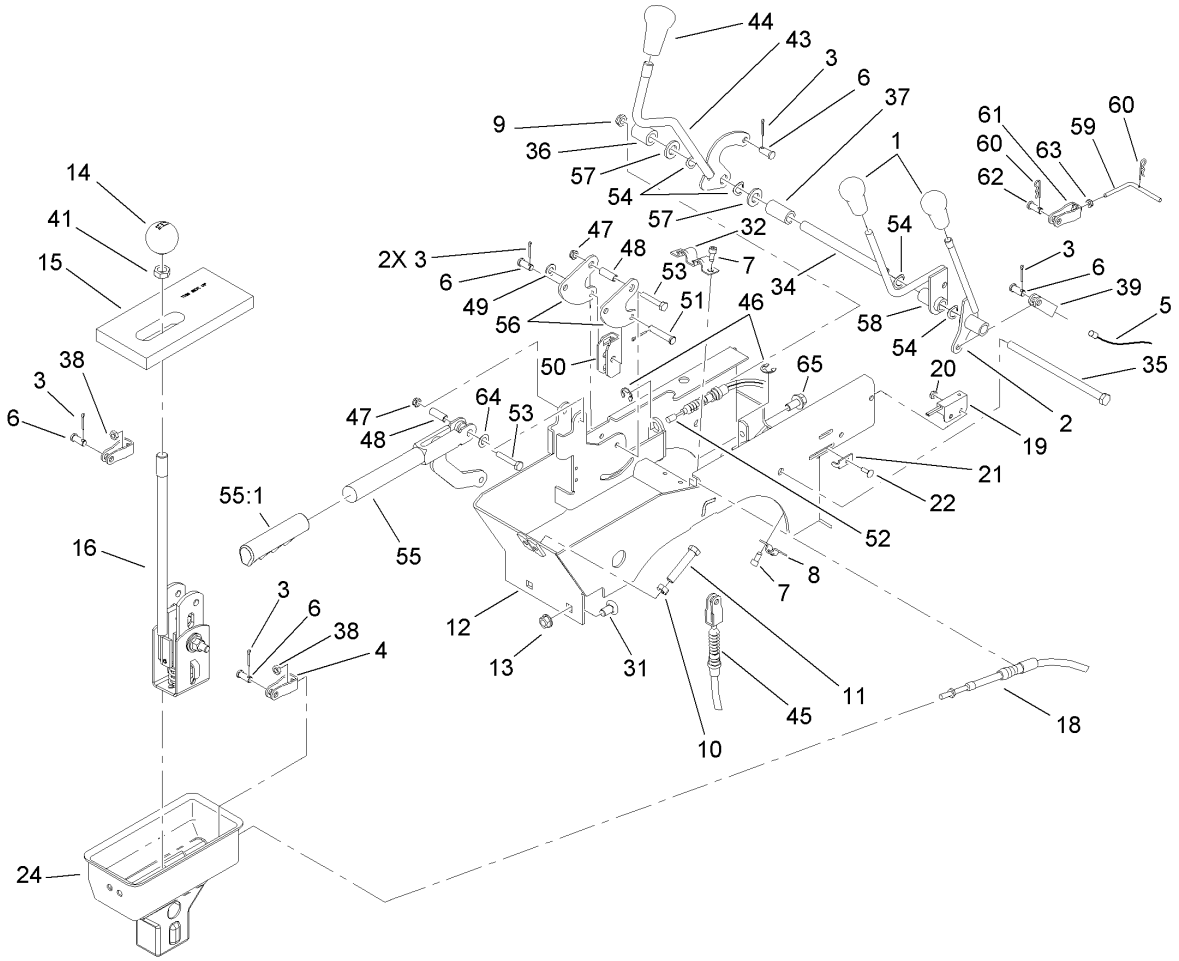
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 10 | 92-4150 | 1 | Spring-Adjuster, LH |
| 11 | 92-4131 | 2 | Washer-Hold Down, Shoe |
| 12 | 92-4152 | 2 | Spring-Hold Down, Shoe |
| 13 | 92-4134 | 2 | Plug-Inspection |
| 14 | 92-4133 | 2 | Pin-Hold Down, Shoe |




# Console Assembly

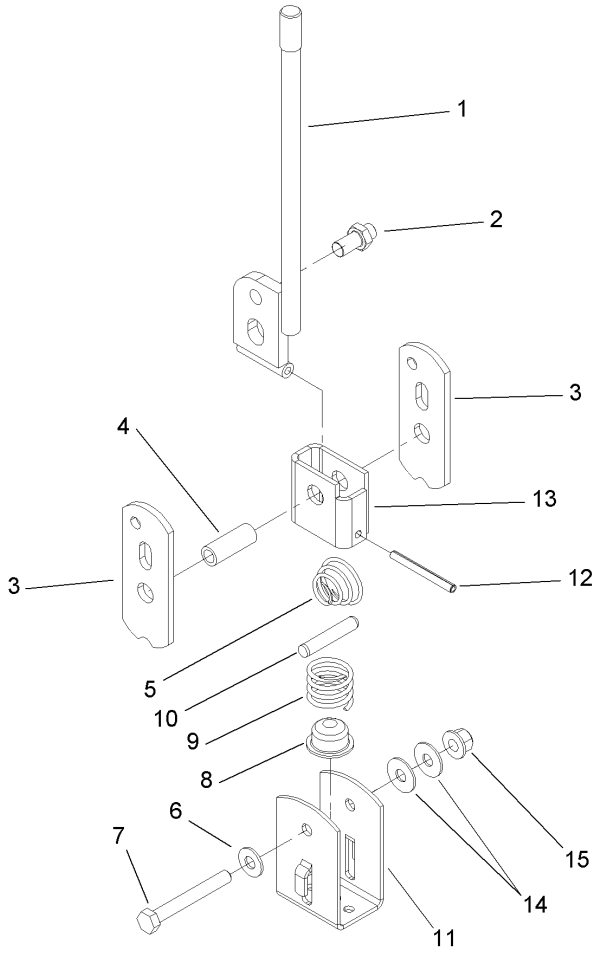
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106-7903 | 2 | Knob-Control |
| 2 | 106-7828 | 1 | Lever ASM |
| 3 | 3272-6 | 6 | Pin-Cotter |
| 4 | 87-2310 | 2 | Clevis-Cable |
| 5 | 106-6698 | 1 | Cable-Hi-Low |
| 6 | 283-62 | 5 | Pin-Clevis |
| 7 | 65-5220 | 5 | Screw-HSH, Thread Forming |
| 8 | 87-4340 | 1 | Clamp-Cable |
| 9 | 3296-59 | 1 | Nut-Lock, NI |
| 10 | 3217-7 | 2 | Nut-Hex |
| 11 | 323-10 | 2 | Screw-HH |
| 12 | 108-6914-03 | 1 | Lever Support ASM |
| 13 | 3290-357 | 2 | Nut-HHF, Whiz |
| 14 | 87-6720 | 1 | Knob-Shift |
| 15 | 87-6570 | 1 | Seal-Boot, Lower |
| 16 | 106-7887 | 1 | Shift ASM |
| 18 | 87-4260 | 2 | Cable-Selector, Gear |
| 19 | 100-1270 | 1 | Switch-Proximity |
| 20 | 3296-12 | 1 | Nut-Lock |
| 21 | 100-4872 | 1 | Plate-Switch, Neutral |
| 22 | 3229-34 | 1 | Bolt-CARR |
| 24 | 106-2376 | 1 | Boot-Shift, Lower |
| 31 | 3231-21 | 2 | Screw-CARR |
| 32 | 87-4960 | 1 | Clamp-Cable |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 34 | 106-7833 | 1 | Spacer |
| 35 | 323-36 | 1 | Screw-HH |
| 36 | 66-6501 | 1 | Spacer-Wheel |
| 37 | 106-7835 | 1 | Spacer |
| 38 | 3220-1 | 2 | Nut-Jam |
| 39 | 87-7160 | 1 | Cable Clevis ASM |
| 41 | 3218-18 | 1 | Nut-Jam |
| 43 | 87-5030 | 1 | Lever-Lock, Differential |
| 44 | 106-7952 | 1 | Knob |
| 45 | 87-4460 | 1 | Cable-Lock, Differential |
| 46 | 32120-47 | 3 | Ring-Retaining, External |
| 47 | 3296-56 | 2 | Nut-Lock, NI |
| 48 | 114402 | 2 | Spacer |
| 49 | 3256-23 | 1 | Washer-Flat |
| 50 | 87-3480 | 1 | Bracket-Equalizer, Cable |
| 51 | 94-3829 | 1 | Pin-Clevis |
| 52 | 106-6691 | 2 | Cable-Brake, Park |
| 53 | 321-9 | 2 | Screw-HH |
| 54 | 3290-221 | 4 | Washer-Spring |
| 55 | 104-6842 | 1 | Lever-Brake, Park |
| 55:1 | 106-7972 | 1 | Grip-Handle |
| 56 | 106-7814 | 2 | Bellcrank |
| 57 | 33096-00 | 2 | Washer-Flat |
| 58 | 106-7960 | 1 | HYD Lever ASM |



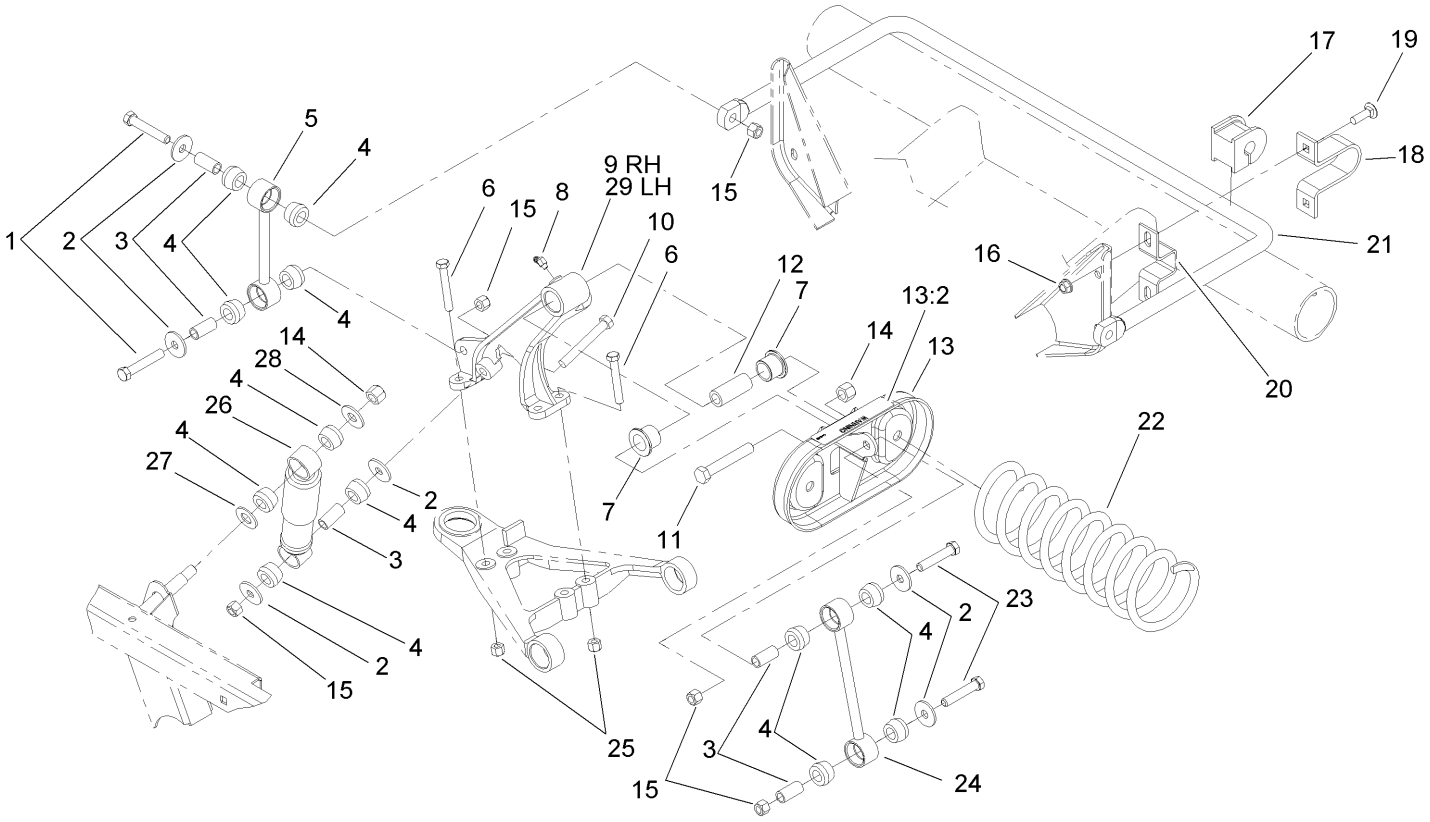

# Console Assembly (continued)

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 59 | 107-8000 | 1 | Rod-Link |
| 60 | 3290-307 | 2 | Pin-Hair |
| 61 | 107-7966 | 1 | Clevis ASM |
| 62 | 283-62 | 1 | Pin-Clevis |
| 63 | 3219-14 | 1 | Nut-Hex |
| 64 | 3290-477 | 1 | Washer-Curved |
| 65 | 3234-12 | 2 | Screw-HHF |




# Shift Assembly No. 106-7887

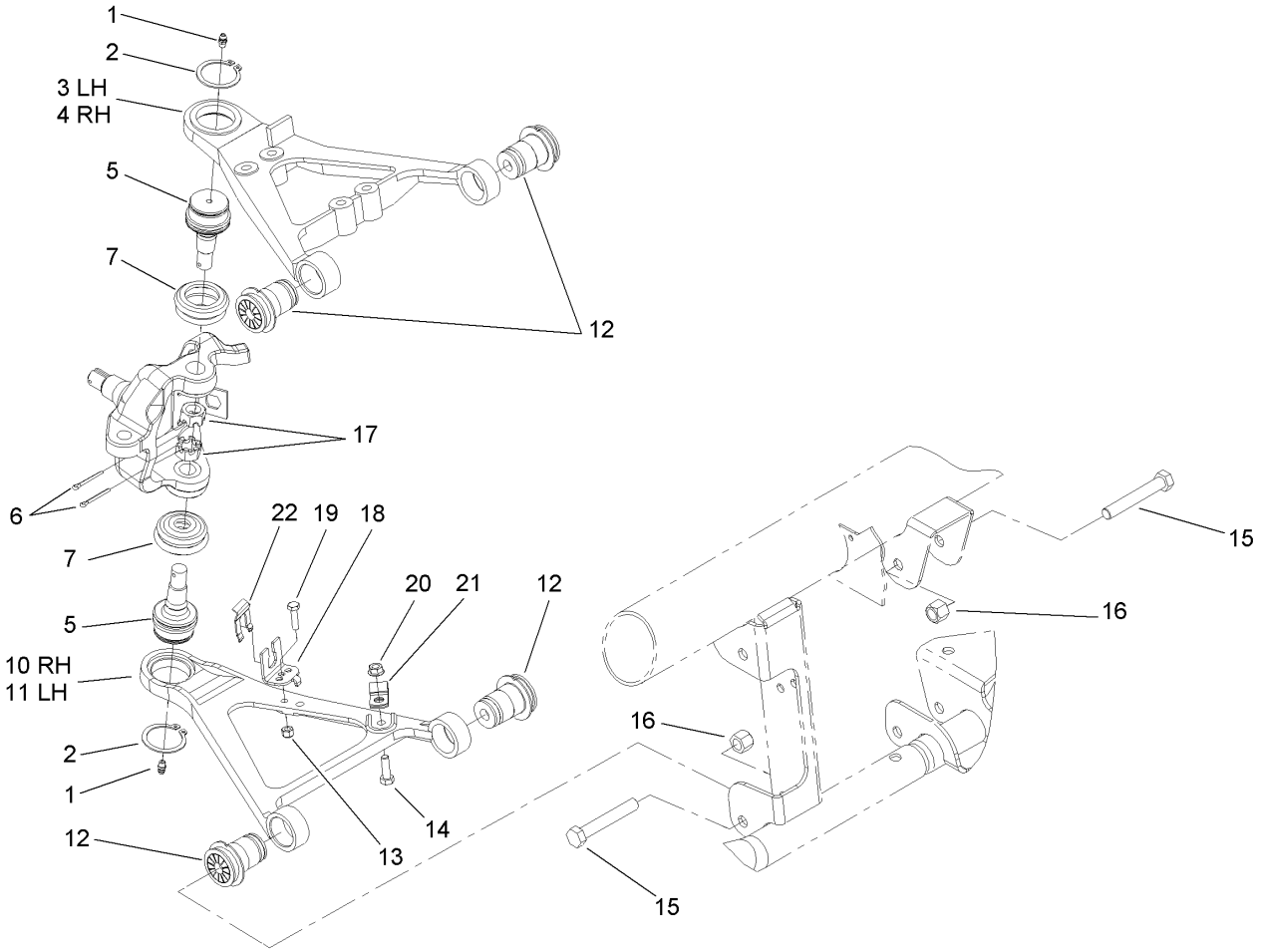
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 87-2040 | 1 | Shift Lever ASM |
| 2 | 87-3650 | 1 | Pin-Shift |
| 3 | 87-3540 | 2 | Link-Shift |
| 4 | 87-2520 | 1 | Tube-Pivot |
| 5 | 87-2900 | 1 | Spring-Compression |
| 6 | 87-8640 | 1 | Washer-Flat |
| 7 | 322-12 | 1 | Screw-HH |
| 8 | 87-3530 | 1 | Button-Shifter |
| 9 | 87-3660 | 1 | Spring-Compression |
| 10 | 3290-507 | 1 | Pin-Dowel |
| 11 | 87-3520 | 1 | Clevis |
| 12 | 32121-48 | 1 | Pin-Spring |
| 13 | 87-6040 | 1 | Bracket-Shifter |
| 14 | 3290-456 | 2 | Washer-Belleville |
| 15 | 3296-58 | 1 | Nut-Lock, NI |




# Front Suspension Assembly

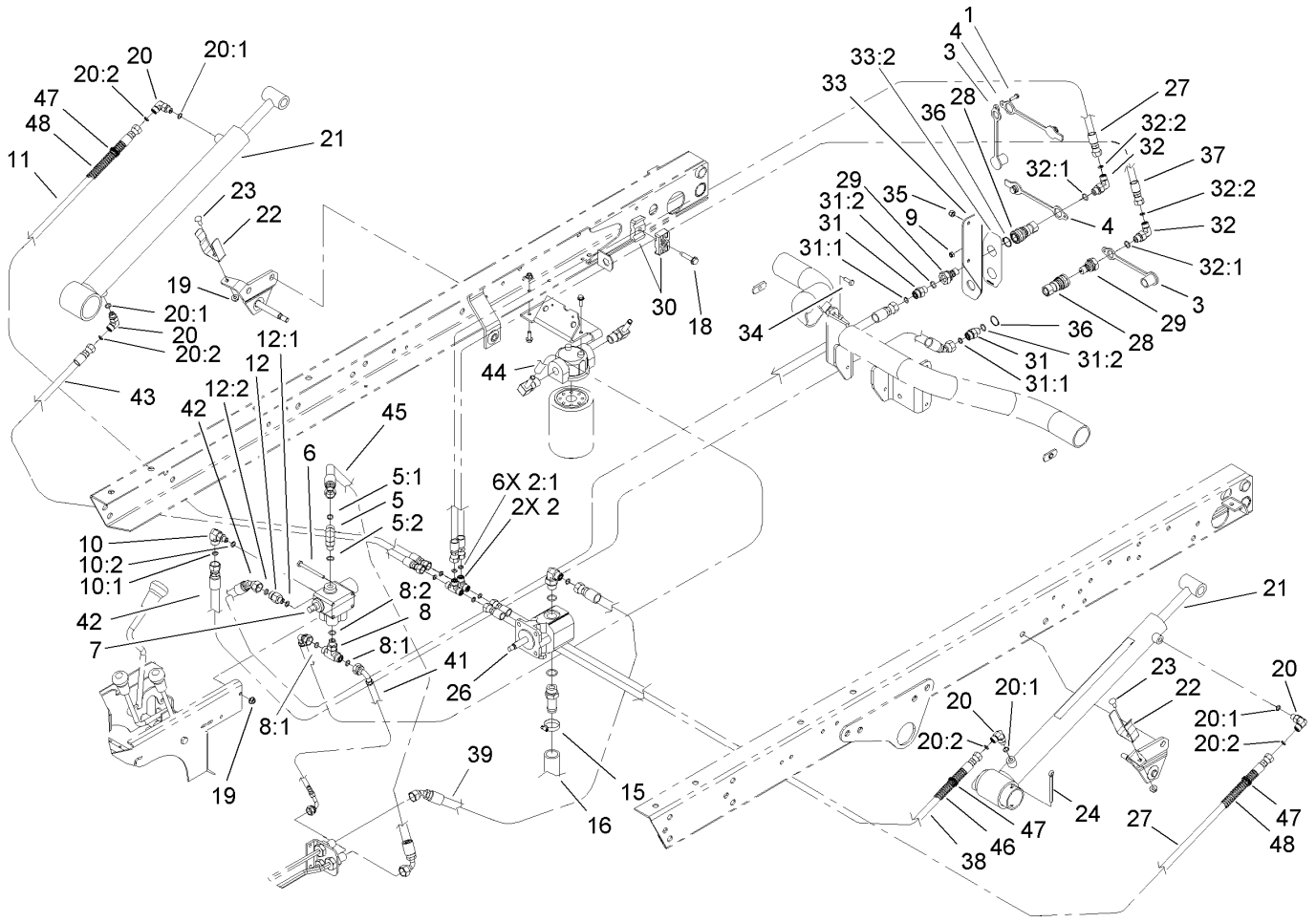
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 324-10 | 4 | Screw-HH |
| 2 | 87-5330 | 12 | Washer |
| 3 | 87-3600 | 10 | Spacer-Absorber, Shock |
| 4 | 87-3920 | 24 | Bushing |
| 5 | 87-3860-03 | 2 | Anti-Sway Bar Link ASM |
| 6 | 323-12 | 8 | Screw-HH |
| 7 | 33-3090 | 4 | Bushing |
| 8 | 302-11 | 2 | Fitting-Lube, 45 DEG |
| 9 | 87-0150-03 | 1 | Tower-Control Arm, RH |
| 10 | 324-13 | 2 | Screw-HH |
| 11 | 325-13 | 2 | Screw-HH |
| 12 | 87-2500 | 2 | Sleeve-Spring, Pivot |
| 13 | 105-7958 | 2 | Spring Cradle ASM |
| 13:2 | 93-9879 | 1 | Decal-Warning |
| 14 | 3296-23 | 4 | Nut-Lock, NI |
| 15 | 3296-48 | 10 | Nut-Lock, NI |
| 16 | 3290-357 | 4 | Nut-HHF, Whiz |
| 17 | 87-3910 | 2 | Bushing-Rubber |
| 18 | 87-4010-03 | 2 | Clamp-Bar, Sway |
| 19 | 3231-25 | 4 | Screw-CARR |
| 20 | 87-3890-03 | 2 | Bracket-Bar, Sway |
| 21 | 87-3850-03 | 1 | Bar-Sway, Anti |
| 22 | 105-4183-01 | 2 | Spring-Compression |
| 23 | 324-9 | 4 | Screw-HH |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 24 | 106-2302-03 | 2 | Stabilizer Link ASM |
| 25 | 3296-39 | 8 | Nut-Lock, NI |
| 26 | 87-3110 | 2 | Absorber-Shock |
| 27 | 3256-27 | 2 | Washer-Flat |
| 28 | 3256-6 | 2 | Washer-Flat |
| 29 | 87-0160-03 | 1 | Tower-Control Arm, LH |




# Front Control Arm Assembly

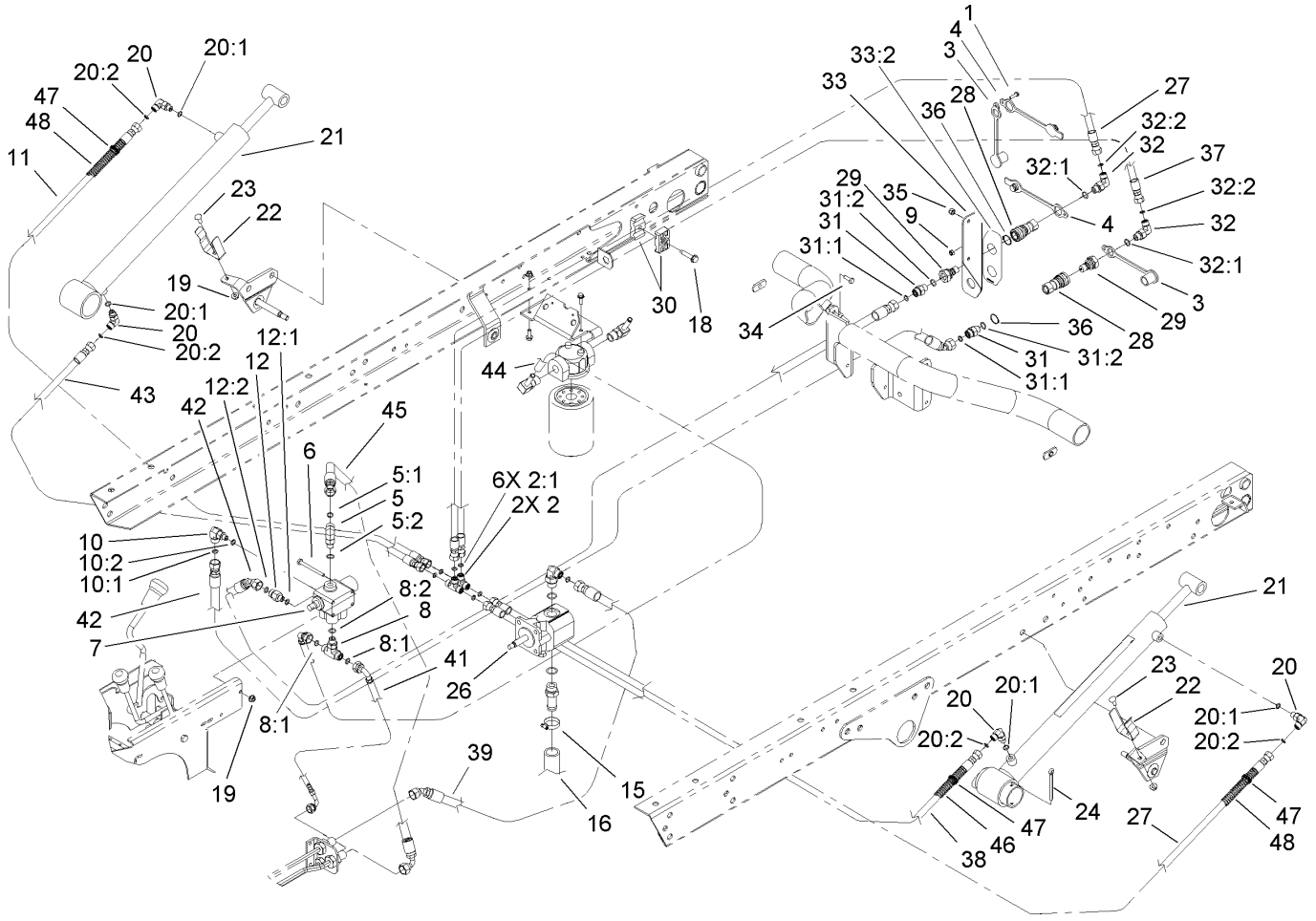
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 302-5 | 4 | Fitting-Grease |
| 2 | 32151-104 | 4 | Ring-Retaining, External |
| 3 | 93-7135-03 | 1 | Arm-Control, Top (RH) |
| 4 | 93-7133-03 | 1 | Arm-Control, Top (LH) |
| 5 | 87-1430 | 4 | Joint-Ball |
| 6 | 3272-12 | 4 | Pin-Cotter |
| 7 | 87-2420 | 4 | Seal-Joint, Ball |
| 10 | 87-0210-03 | 1 | Arm-Control, Lower (RH) |
| 11 | 87-0220-03 | 1 | Arm-Control, Lower (LH) |
| 12 | 87-1450 | 8 | Bushing-Flange |
| 13 | 3296-42 | 2 | Nut-Lock, NI |
| 14 | 322-5 | 2 | Screw-HH |
| 15 | 325-14 | 8 | Screw-HH |
| 16 | 3296-23 | 8 | Nut-Lock, NI |
| 17 | 32136-2 | 4 | Nut-SHH |
| 18 | 93-7070 | 2 | Bracket-Hose, Brake |
| 19 | 321-6 | 2 | Screw-HH |
| 20 | 32128-20 | 2 | Nut-HF |
| 21 | 2412-10 | 2 | R-Clamp |
| 22 | 87-3580 | 2 | Clip-Retainer |




# Lift Valve and Hydraulic Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 32105-13 | 1 | Screw-SHH |
| 2 | 340-21 | 2 | Fitting |
| 2:1 | 237-21 | 3 | O-Ring |
| 3 | 106-7881 | 2 | Cap-Dust, HYD |
| 4 | 106-7882 | 2 | Plug-Dust, HYD |
| 5 | 340-77 | 1 | Fitting-HYD, 90 DEG |
| 5:1 | 237-22 | 1 | O-Ring |
| 5:2 | 237-42 | 1 | O-Ring |
| 6 | 321-14 | 2 | Screw-HH |
| 7 | 43-1950 | 1 | Valve-Control, HYD |
| 8 | 340-94 | 1 | Adapter |
| 8:1 | 237-22 | 2 | O-Ring |
| 8:2 | 237-42 | 1 | O-Ring |
| 9 | 3296-2 | 1 | Nut-Lock |
| 10 | 340-97 | 1 | Fitting-HYD, 90 DEG |
| 10:1 | 237-22 | 1 | O-Ring |
| 10:2 | 237-78 | 1 | O-Ring |
| 11 | 92-7564 | 1 | Hose ASM |
| 12 | 340-88 | 1 | Adapter |
| 12:1 | 237-22 | 1 | O-Ring |
| 12:2 | 237-78 | 1 | O-Ring |
| 15 | 2412-34 | 1 | Clamp-Hose |
| 16 | 87-8030 | 1 | Hose-Suction |
| 18 | 32144-57 | 1 | Screw |

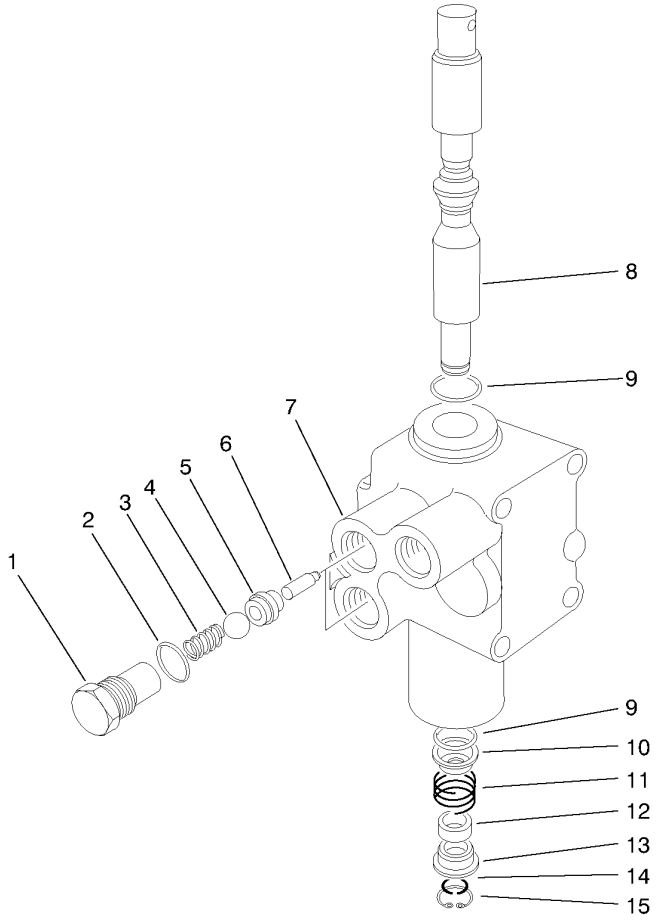
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 19 | 32128-33 | 4 | Nut-HF |
| 20 | 340-132 | 4 | Fitting-HYD, 90 DEG |
| 20:1 | 237-78 | 1 | O-Ring |
| 20:2 | 237-21 | 1 | O-Ring |
| 21 | 106-7939 | 2 | HYD Cylinder ASM |
| 22 | 108-3109 | 2 | Retainer-Cylinder |
| 23 | 3229-1 | 2 | Screw-CARR |
| 24 | 3272-37 | 2 | Pin-Cotter |
| 26 | 106-6649 | 1 | Pump-Gear, HYD |
| 27 | 104-3716 | 2 | HYD Hose ASM |
| 28 | 106-7968 | 2 | Coupler-Quick, Female |
| 29 | 106-7969 | 2 | Coupler-Quick, Male |
| 30 | 56-7976 | 2 | Clamp-Tube |
| 31 | 340-2 | 2 | Fitting-HYD, Straight |
| 31:1 | 237-22 | 1 | O-Ring |
| 31:2 | 237-42 | 1 | O-Ring |
| 32 | 340-82 | 2 | Adapter |
| 32:1 | 237-42 | 1 | O-Ring |
| 32:2 | 237-21 | 1 | O-Ring |
| 33 | 106-7923 | 1 | Quick Coupler Bracket ASM |
| 33:2 | 106-7888 | 1 | Decal-Couplers, Quick |
| 34 | 3234-21 | 2 | Screw-Cap |
| 35 | 3296-42 | 2 | Nut-Lock, NI |
| 36 | 32151-83 | 2 | Ring-Snap |




# Lift Valve and Hydraulic Assembly (continued)

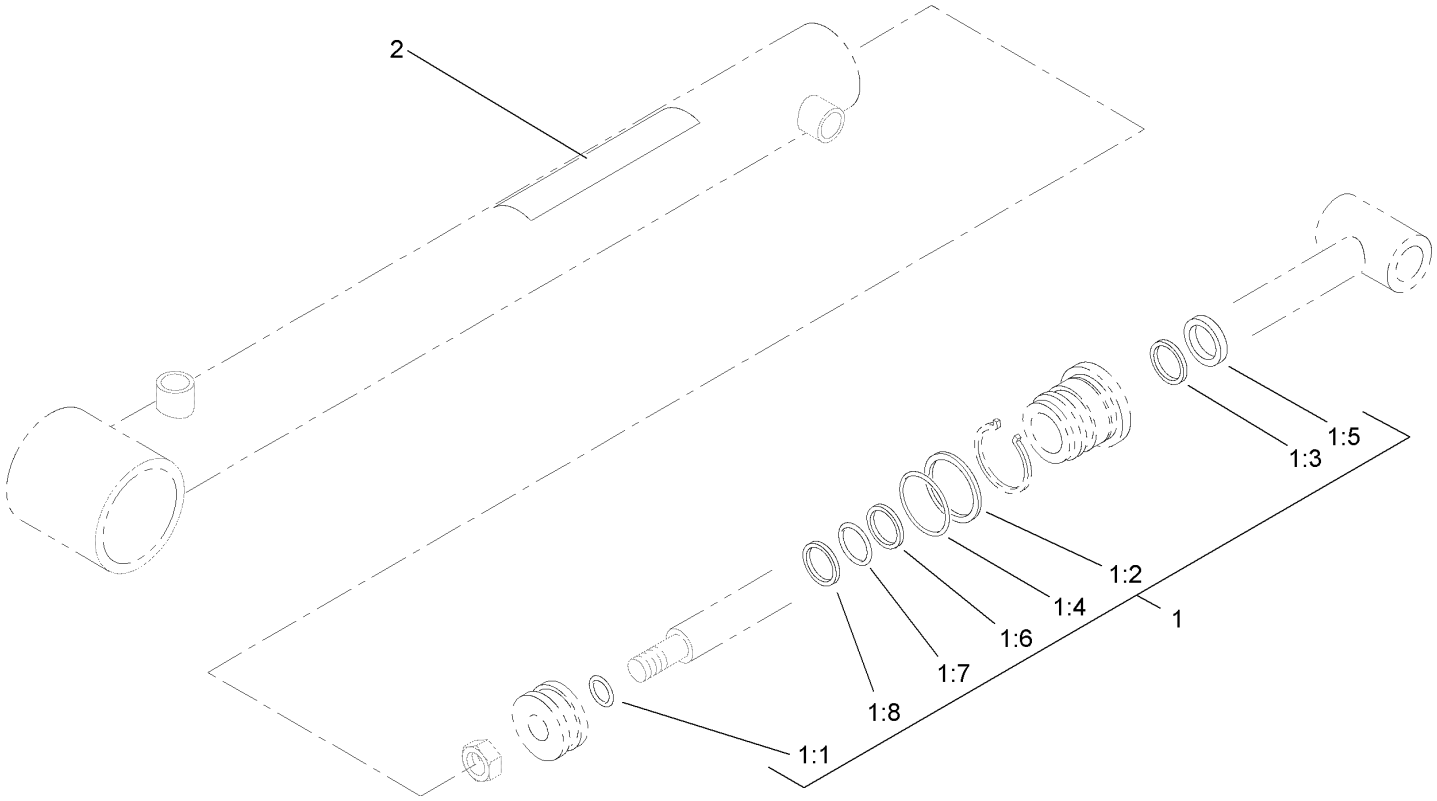
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 37 | 98-4584 | 1 | HYD Hose ASM |
| 38 | 98-4590 | 1 | Hose ASM |
| 39 | 95-0965 | 1 | Hose ASM |
| 41 | 106-7964 | 1 | Hose-HYD |
| 42 | 106-7977 | 2 | Hose-HYD |
| 43 | 106-7981 | 1 | Hose-HYD |
| 44 | 106-7965 | 1 | Hose-HYD |
| 45 | 95-8828 | 1 | Hose-HYD |
| 46 | 24-7922 | 1 | Cover-Shaft, Drive |
| 47 | 3290-378 | 6 | Tie-Cable |
| 48 | 24-7923 | 2 | Cover-Shaft, Drive |

| | | | |
|---|---|---|---|



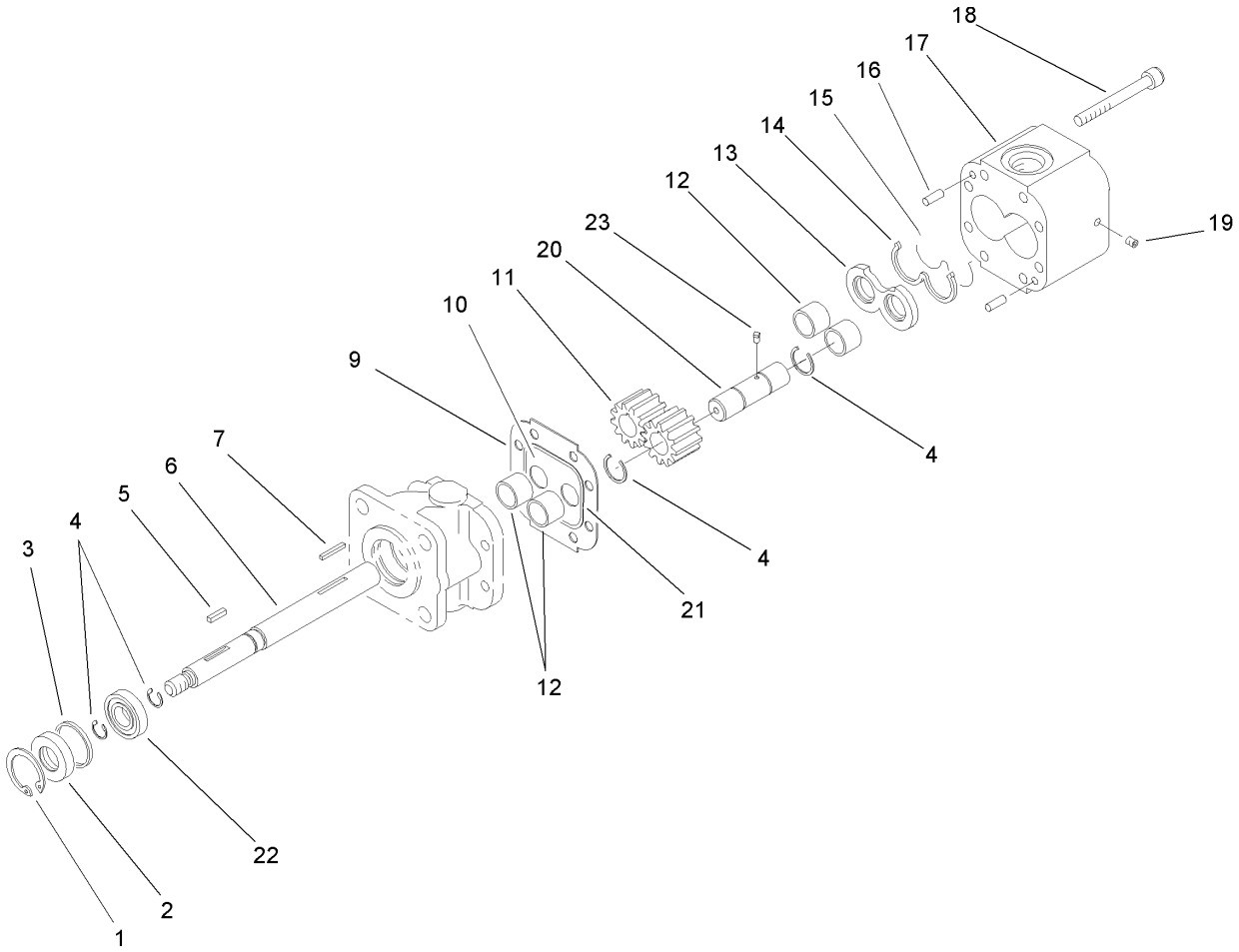

# Control Valve Assembly No. 43-1950

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 22-8330 | 2 | Plug |
| 2 | 237-42 | 2 | O-Ring |
| 3 | 22-8340 | 2 | Spring |
| 4 | 22-8350 | 2 | Ball |
| 5 | 22-8370 | 2 | Seat-Valve |
| 6 | 22-8360 | 2 | Pin |
| ❷7 | | 1 | Body |
| 8 | 22-8420 | 1 | Spool |
| 9 | 22-8500 | 2 | O-Ring |
| 10 | 22-8380 | 2 | Retainer |
| 11 | 22-8410 | 1 | Spring |
| 12 | 23-3030 | 1 | Spacer |
| 13 | 22-8480 | 1 | Ring-Snap |
| 14 | 22-8490 | 1 | Ring-Snap |



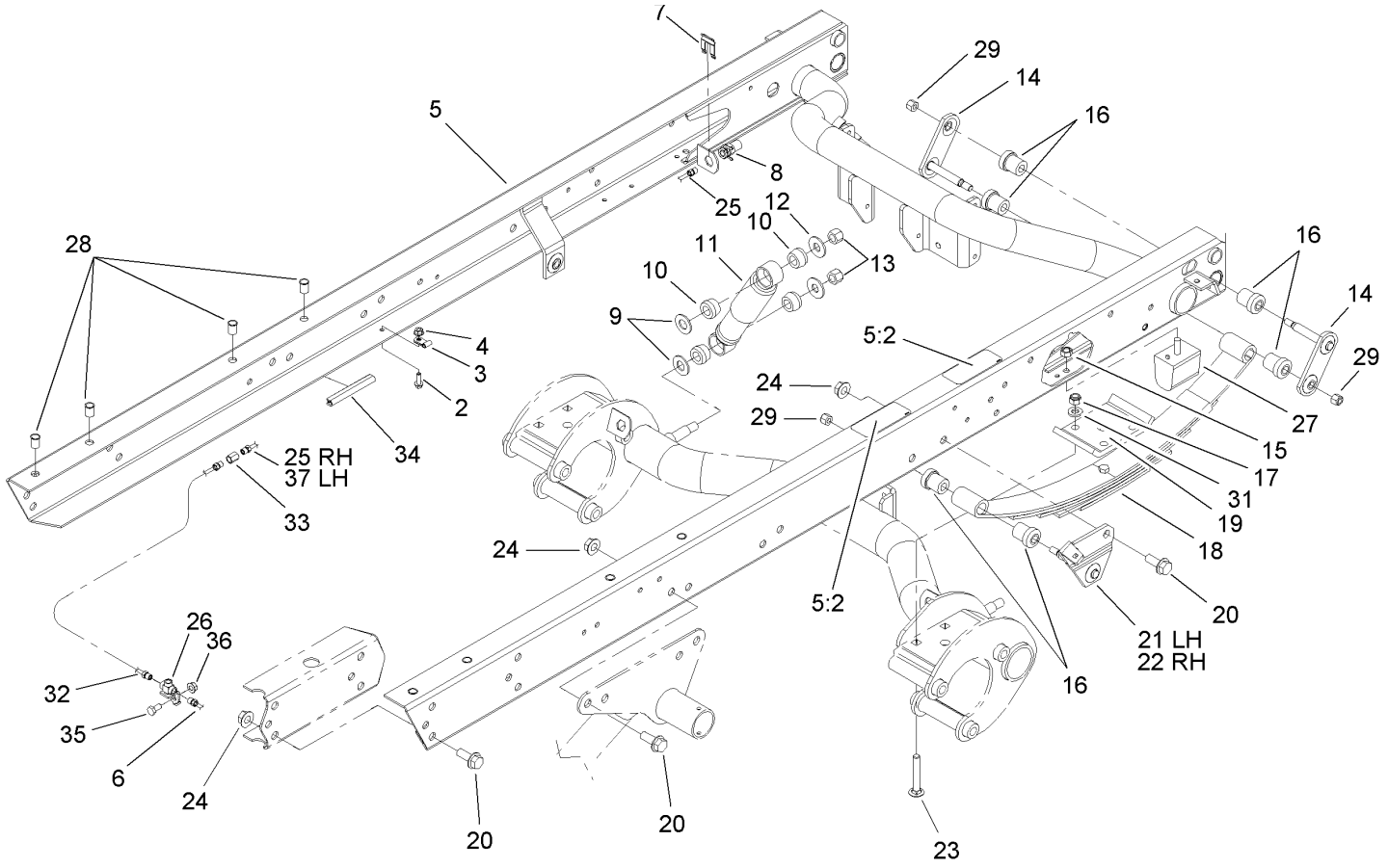

# Hydraulic Cylinder Assembly No. 106-7939

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106-7941 | 1 | Seal Kit |
| ❷1:1 | | 1 | O-Ring |
| ❷1:2 | | 1 | O-Ring |
| ❷1:3 | | 1 | Seal |
| ❷1:4 | | 1 | Back-Up |
| ❷1:5 | | 1 | Wiper |
| ❷1:6 | | 1 | Seal |
| ❷1:7 | | 1 | O-Ring |
| ❷1:8 | | 1 | Ring-Wear |
| 2 | 93-9852 | 1 | Decal-Warning |




# Hydraulic Pump Assembly No. 106-6649

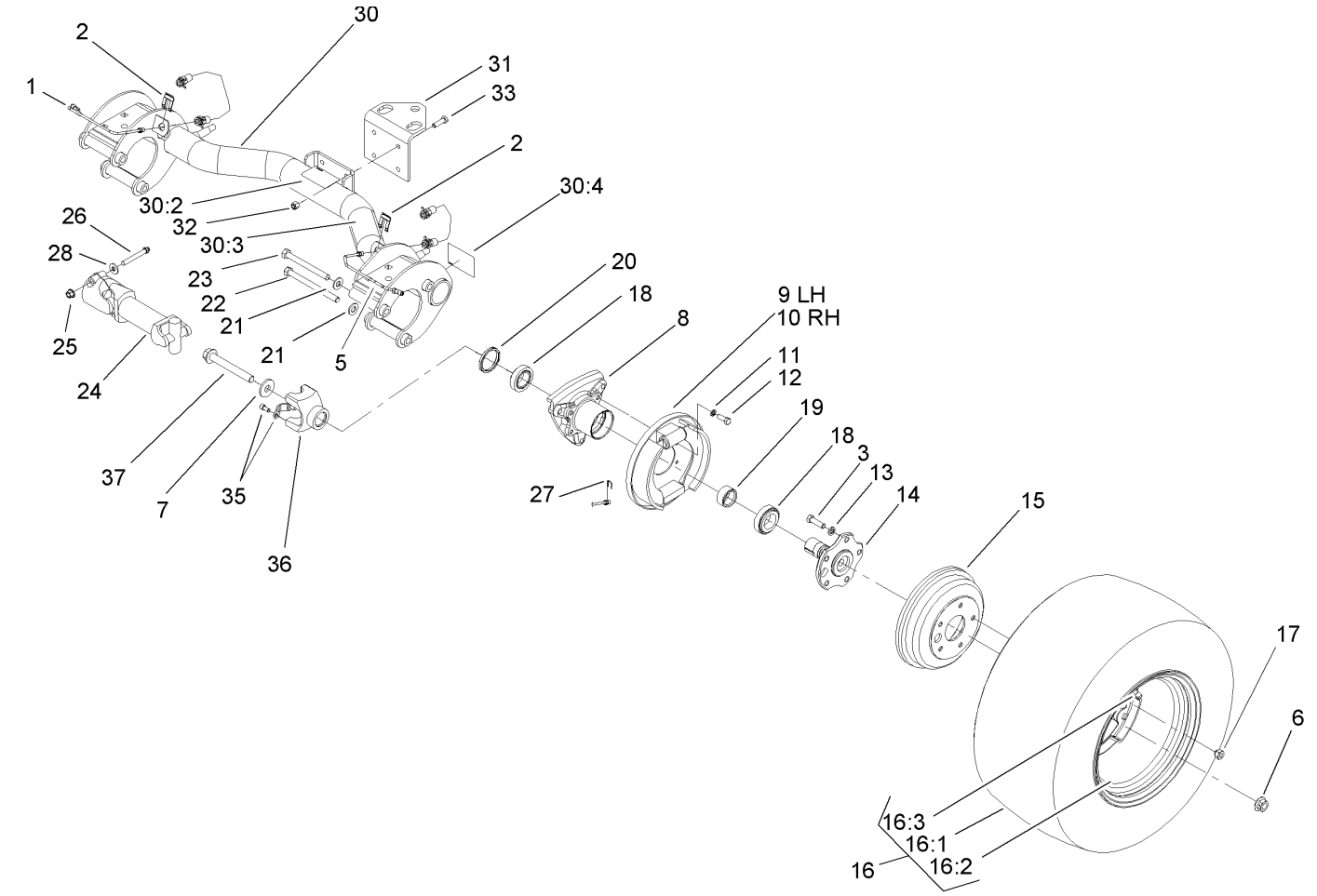
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 32151-41 | 1 | Ring-Snap |
| 2 | 92-2195 | 1 | Seal-Oil |
| 3 | 92-2186 | 1 | Spacer |
| 4 | 92-2178 | 4 | Ring-Crescent |
| 5 | 92-2179 | 1 | Key-Square |
| 6 | 92-2189 | 1 | Shaft-Drive |
| 7 | 92-2177 | 1 | Pin-Shear |
| 9 | 92-2182 | 1 | Plate-Seal |
| 10 | 92-2183 | 1 | Plate-Wear |
| 11 | 92-2175 | 2 | Gear |
| 12 | 92-2192 | 4 | Bearing |
| 13 | 92-2181 | 1 | Plate-Pressure |
| 14 | 92-2197 | 1 | Seal-Back Up, Pressure Plate |
| 15 | 92-2196 | 1 | Seal-Plate, Pressure |
| 16 | 92-2176 | 2 | Pin-Shear |
| 17 | 92-2187 | 1 | Housing-Gear, End |
| 18 | 92-2173 | 8 | Screw |
| 19 | 92-2185 | 1 | Plug |
| 20 | 92-2190 | 1 | Shaft-Idler |
| 21 | 92-2198 | 1 | Seal-Plate, Wear |
| 22 | 92-2191 | 1 | Bearing-Ball |
| 23 | 92-2199 | 1 | Key-Ball |




# Rear Frame Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 2 | 3234-4 | 4 | Screw-HHF |
| 3 | 2412-149 | 4 | Clamp-Hose |
| 4 | 32128-33 | 4 | Nut-HF |
| 5 | 105-7959 | 1 | Frame Channel ASM |
| 5:2 | 93-8071 | 2 | Decal-Surface, Hot |
| 6 | 94-3843 | 1 | LH Rear Brake Tube ASM |
| 7 | 87-3580 | 2 | Clip-Retainer |
| 8 | 87-4100 | 2 | Hose-Brake, Rear |
| 9 | 3256-27 | 4 | Washer-Flat |
| 10 | 87-3920 | 8 | Bushing |
| 11 | 87-3110 | 2 | Absorber-Shock |
| 12 | 3256-6 | 4 | Washer-Flat |
| 13 | 3296-23 | 4 | Nut-Lock, NI |
| 14 | 87-3980 | 4 | Shackle ASM |
| 15 | 48-9520 | 2 | Nut |
| 16 | 87-4760 | 12 | Bushing-Rubber |
| 17 | 3296-76 | 8 | Nut-Lock, NI |
| 18 | 87-1490 | 2 | Spring-Leaf, Rear |
| 19 | 87-7470-03 | 2 | Plate-Spring, Clamp |
| 20 | 3234-38 | 24 | Screw-HHF |
| 21 | 87-3960 | 1 | LH Spring Mount ASM |
| 22 | 87-3940 | 1 | RH Spring Mount ASM |
| 23 | 3232-17 | 8 | Screw-CARR |
| 24 | 32128-23 | 24 | Nut-HF |

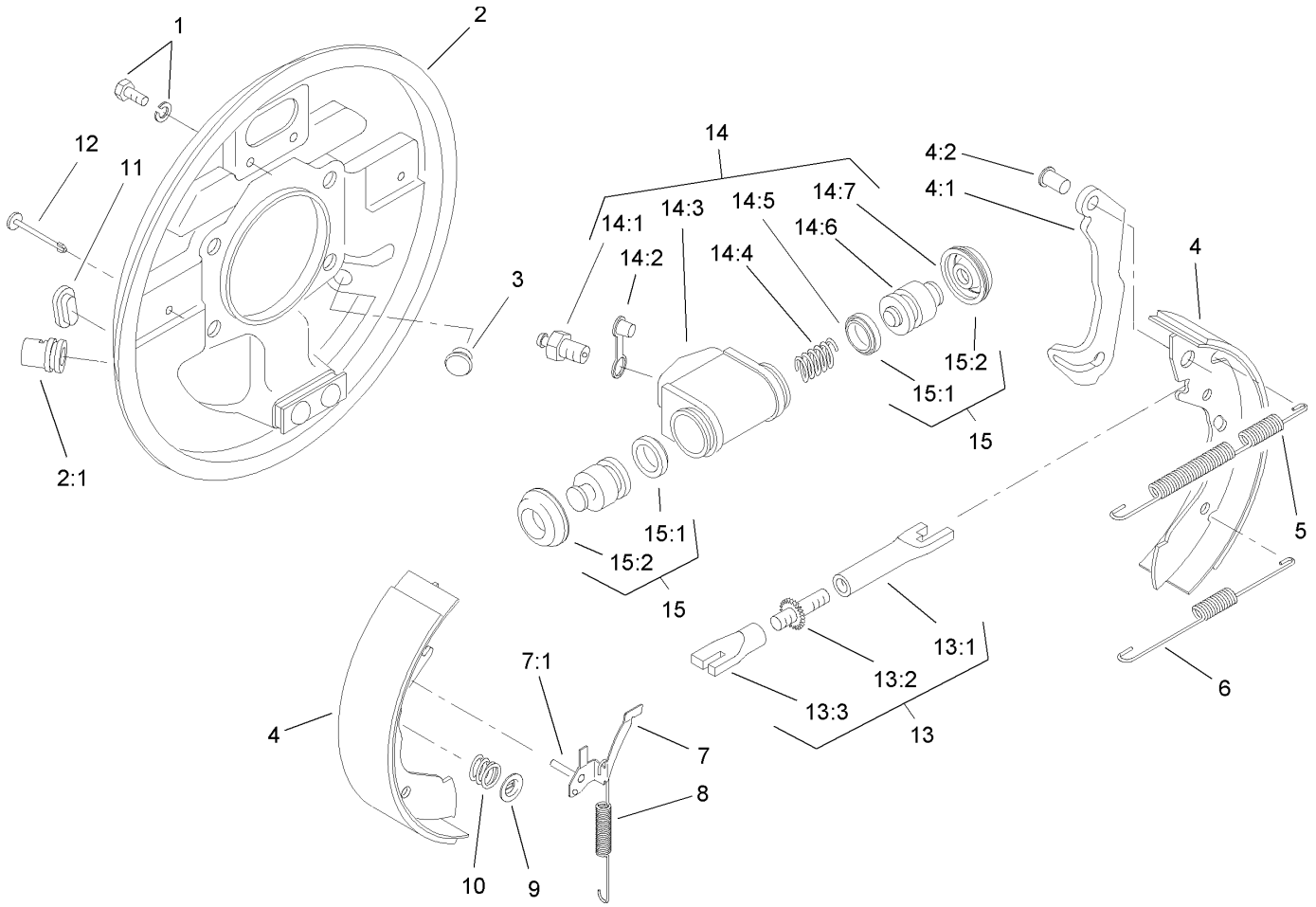
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 94-3846 | 1 | RH Rear Brake Tube ASM |
| 26 | 87-3560 | 1 | Tee |
| 27 | 87-3470 | 2 | Bumper-Axle, Rear |
| 28 | 32148-9 | 8 | Insert-Nut |
| 29 | 3296-39 | 6 | Nut-Lock, NI |
| 31 | 87-7480 | 8 | Washer |
| 32 | 94-3845 | 1 | RH Rear Brake Tube ASM |
| 33 | 87-3570 | 2 | Union |
| 34 | 43-4300 | 1 | Trim-Frame, Rear |
| 35 | 322-2 | 1 | Screw-HH |
| 36 | 32128-20 | 1 | Nut-HF |
| 37 | 94-3844 | 1 | LH Rear Brake Tube ASM |




# Rear Axle Assembly

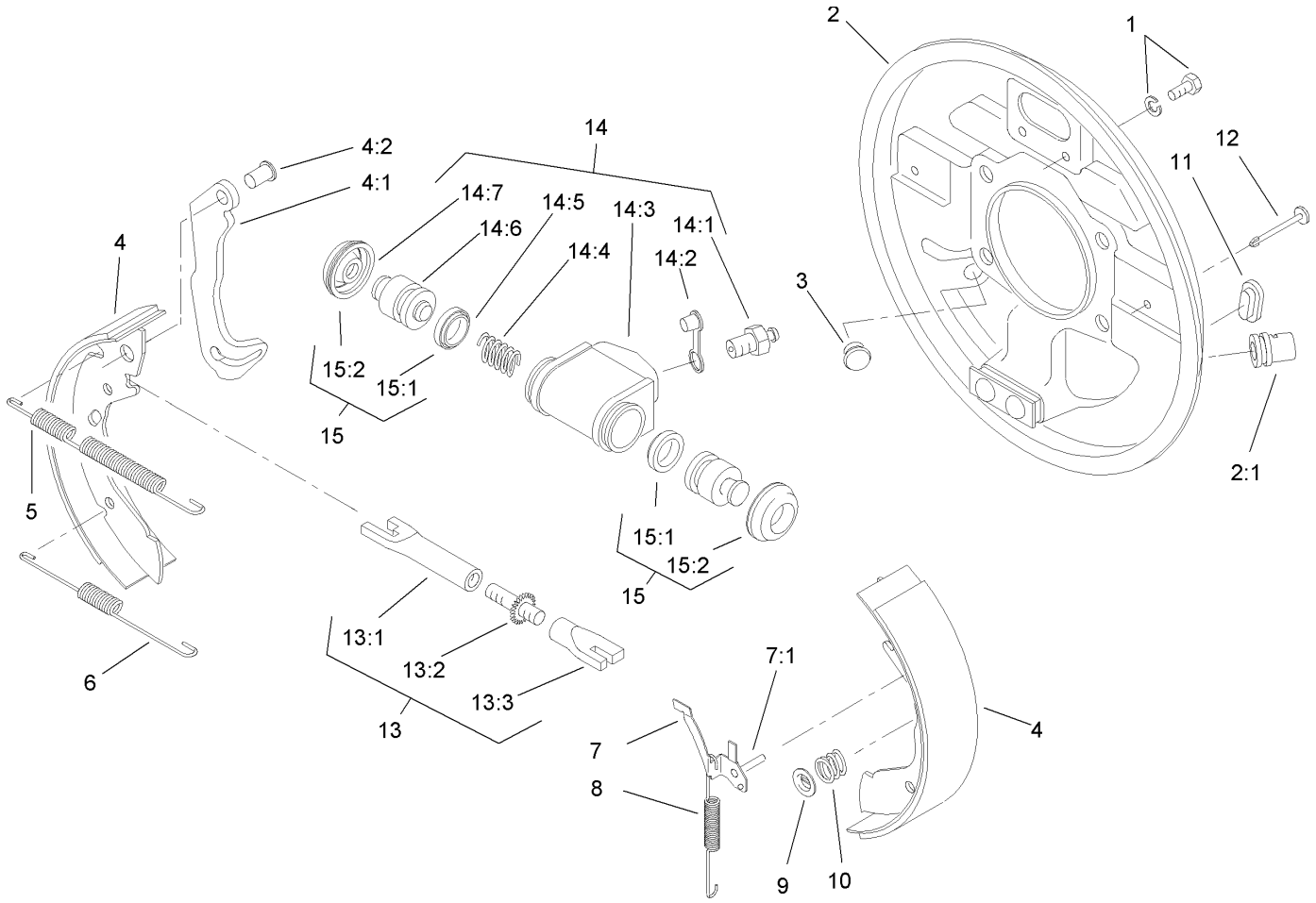
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 87-4090 | 1 | RH Rear Brake Tube ASM |
| 2 | 87-3580 | 2 | Clip-Retainer |
| 3 | 87-2080 | 10 | Bolt-Hex, TAP |
| 5 | 87-4080 | 1 | LH Rear Brake Tube ASM |
| 6 | 105-1764 | 2 | Nut-Flange, Side Lock |
| 7 | 104-9216 | 2 | Washer-Hardened |
| 8 | 87-2240 | 2 | Housing-Axle |
| 9 | 93-7126 | 1 | LH Rear Brake ASM |
| 10 | 93-7125 | 1 | RH Rear Brake ASM |
| 11 | 3253-21 | 8 | Washer-Lock |
| 12 | 3235-22 | 8 | Screw-HH, Lock |
| 13 | 3253-6 | 10 | Washer-Lock |
| 14 | 105-1717-03 | 2 | Axle-Stub |
| 15 | 93-7128 | 2 | Drum-Brake |
| ❷16 | | 2 | Tire And Wheel ASM |
| 16:1 | 106-7868 | 1 | Tire |
| 16:2 | 87-6750 | 1 | Wheel |
| 16:3 | 232-27 | 1 | Stem-Valve |
| 17 | 23-7270 | 10 | Nut-Wheel |
| 18 | 87-1970 | 2 | Bearing |
| 19 | 87-4060 | 2 | Spacer-Bearing, Wheel |
| 20 | 108-7019 | 2 | Seal-Shaft |
| 21 | 87-7270 | 6 | Washer-Thrust |
| 22 | 325-20 | 5 | Screw-HH |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 23 | 325-19 | 1 | Screw-HH |
| 24 | 98-2918 | 2 | Driveshaft ASM |
| 25 | 32128-36 | 4 | Nut-HF |
| 26 | 98-2939 | 4 | Screw-Cap |
| 27 | 87-3310 | 2 | Clip-Cable, Brake |
| 28 | 80-6990 | 4 | Washer-Hardened |
| 30 | 105-7961 | 1 | Rear Axle ASM |
| 30:2 | 93-9442 | 1 | Decal-Atf |
| 30:3 | 93-9862 | 1 | Decal-Danger |
| 30:4 | 93-9449 | 2 | Decal-Driveshaft |
| 31 | 92-5951-03 | 1 | Angle-Hitch |
| 32 | 3296-39 | 4 | Nut-Lock, NI |
| 33 | 323-7 | 4 | Screw-HH |
| 35 | 92-4189 | 2 | Strap Kit |
| 36 | 92-4190 | 2 | Yoke |
| 37 | 105-1763 | 2 | Screw-HHF |



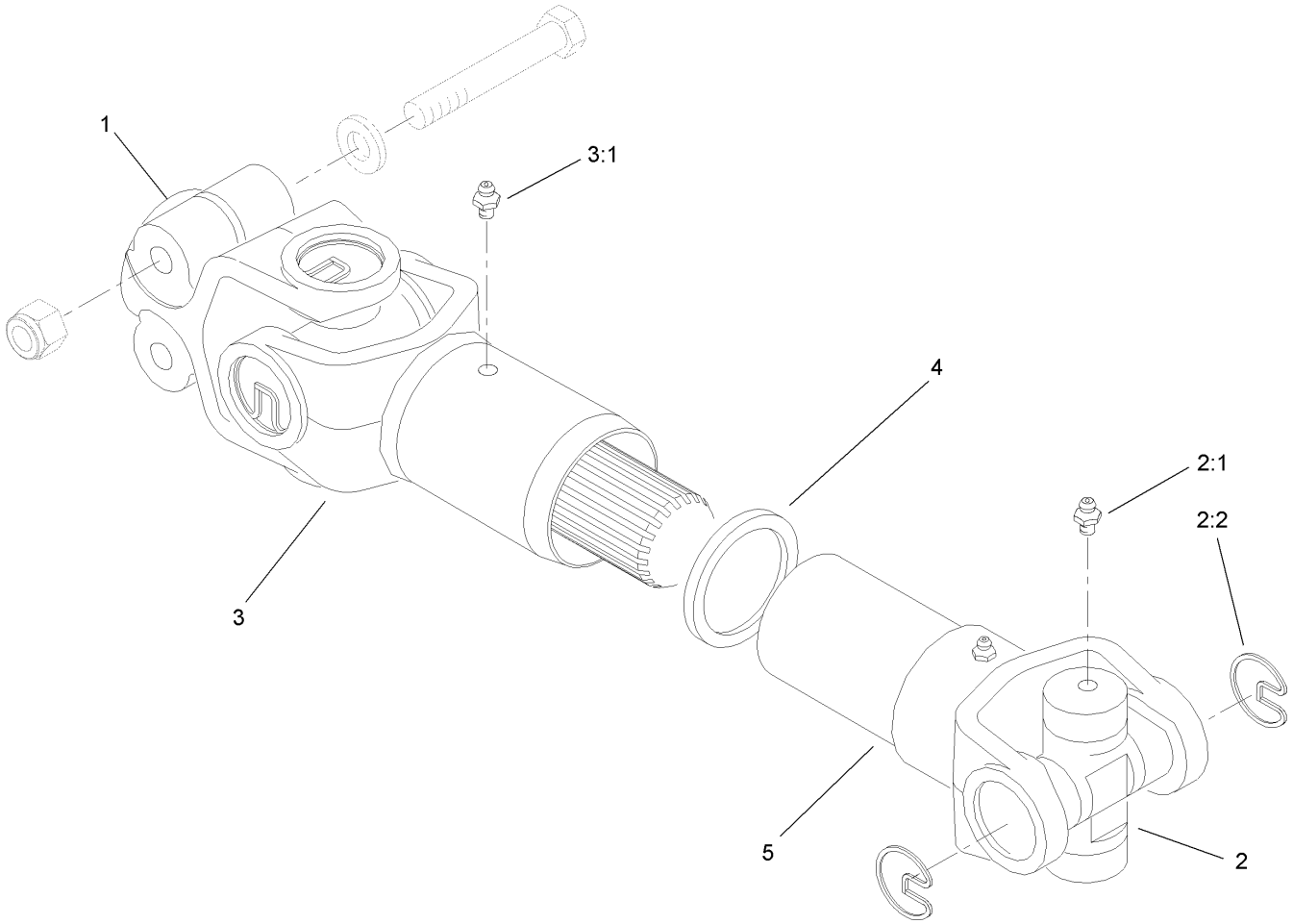

# LH Rear Brake Assembly No. 93-7126

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 92-4135 | 2 | Bolt-Set |
| 2 | 92-4136 | 1 | LH Backplate ASM |
| ❷2:1 | | 1 | Guide-Pipe |
| 3 | 92-4146 | 1 | Plunger ASM |
| 4 | 92-4143 | 1 | Lined Shoe Kit |
| ❷4:1 | | 1 | Lever-Operating |
| ❷4:2 | | 1 | Pin |
| 5 | 92-4147 | 1 | Spring-Return, Shoe (Upper, LH) |
| 6 | 92-4149 | 1 | Spring-Return, Shoe (Lower) |
| 7 | 92-4123 | 1 | LH Pawl Lever ASM |
| ❷7:1 | | 1 | Pin-Pawl |
| 8 | 92-4150 | 1 | Spring-Adjuster, LH |
| 9 | 92-4131 | 2 | Washer-Hold Down, Shoe |
| 10 | 92-4152 | 2 | Spring-Hold Down, Shoe |
| 11 | 92-4134 | 1 | Plug-Inspection |
| 12 | 92-4133 | 2 | Pin-Hold Down, Shoe |
| 13 | 92-4144 | 1 | LH Adjuster ASM |
| ❷13:1 | | 1 | Pushrod-Female |
| ❷13:2 | | 1 | Bolt-Adjuster |
| ❷13:3 | | 1 | Sleeve-Adjuster |
| 14 | 92-4140 | 1 | LH Wheel Cylinder ASM |
| 14:1 | 92-4137 | 1 | Screw-Bleed |
| 14:2 | 92-4114 | 1 | Cap-Screw, Bleed |
| ❷14:3 | | 1 | Body |
| ❷14:4 | | 1 | Spring |
| ❷14:5 | | 2 | Seal-L Type |
| ❷14:6 | | 2 | Piston |
| ❷14:7 | | 2 | Cover-Dust |
| 15 | 92-4142 | 1 | Seal Kit |
| ❷15:1 | | 2 | Seal-L Type |
| ❷15:2 | | 2 | Cover-Dust |



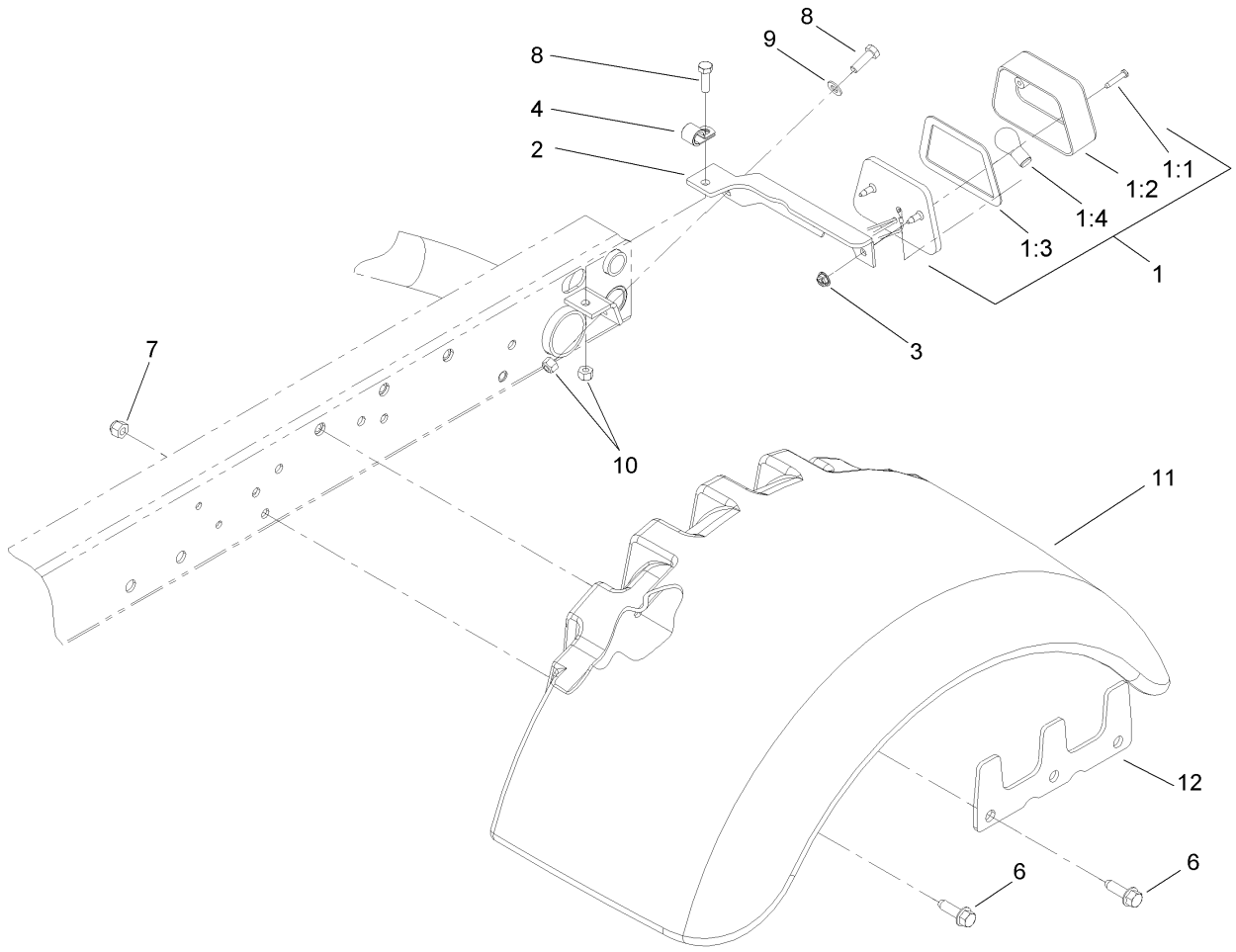

# RH Rear Brake Assembly No. 93-7125

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 92-4135 | 2 | Bolt-Set |
| 2 | 92-4100 | 1 | RH Backplate ASM |
| ❷2:1 | | 1 | Guide-Pipe |
| 3 | 92-4146 | 1 | Plunger ASM |
| 4 | 92-4143 | 1 | Lined Shoe Kit |
| ❷4:1 | | 1 | Lever-Operating |
| ❷4:2 | | 1 | Pin |
| 5 | 92-4148 | 1 | Spring-Return, Shoe (Upper, RH) |
| 6 | 92-4149 | 1 | Spring-Return, Shoe (Lower) |
| 7 | 92-4124 | 1 | RH Pawl Lever ASM |
| ❷7:1 | | 1 | Pin-Pawl |
| 8 | 92-4151 | 1 | Spring-Adjuster, RH |
| 9 | 92-4131 | 2 | Washer-Hold Down, Shoe |
| 10 | 92-4152 | 2 | Spring-Hold Down, Shoe |
| 11 | 92-4134 | 1 | Plug-Inspection |
| 12 | 92-4133 | 2 | Pin-Hold Down, Shoe |
| 13 | 92-4145 | 1 | RH Adjustor ASM |
| ❷13:1 | | 1 | Pushrod-Female |
| ❷13:2 | | 1 | Bolt-Adjuster |
| ❷13:3 | | 1 | Sleeve-Adjuster |
| 14 | 92-4141 | 1 | RH Wheel Cylinder ASM |
| 14:1 | 92-4137 | 1 | Screw-Bleed |
| 14:2 | 92-4114 | 1 | Cap-Screw, Bleed |
| ❷14:3 | | 1 | Body |
| ❷14:4 | | 1 | Spring |
| ❷14:5 | | 2 | Seal-L Type |
| ❷14:6 | | 2 | Piston |
| ❷14:7 | | 2 | Cover-Dust |
| 15 | 92-4142 | 1 | Seal Kit |
| ❷15:1 | | 2 | Seal-L Type |
| ❷15:2 | | 2 | Cover-Dust |



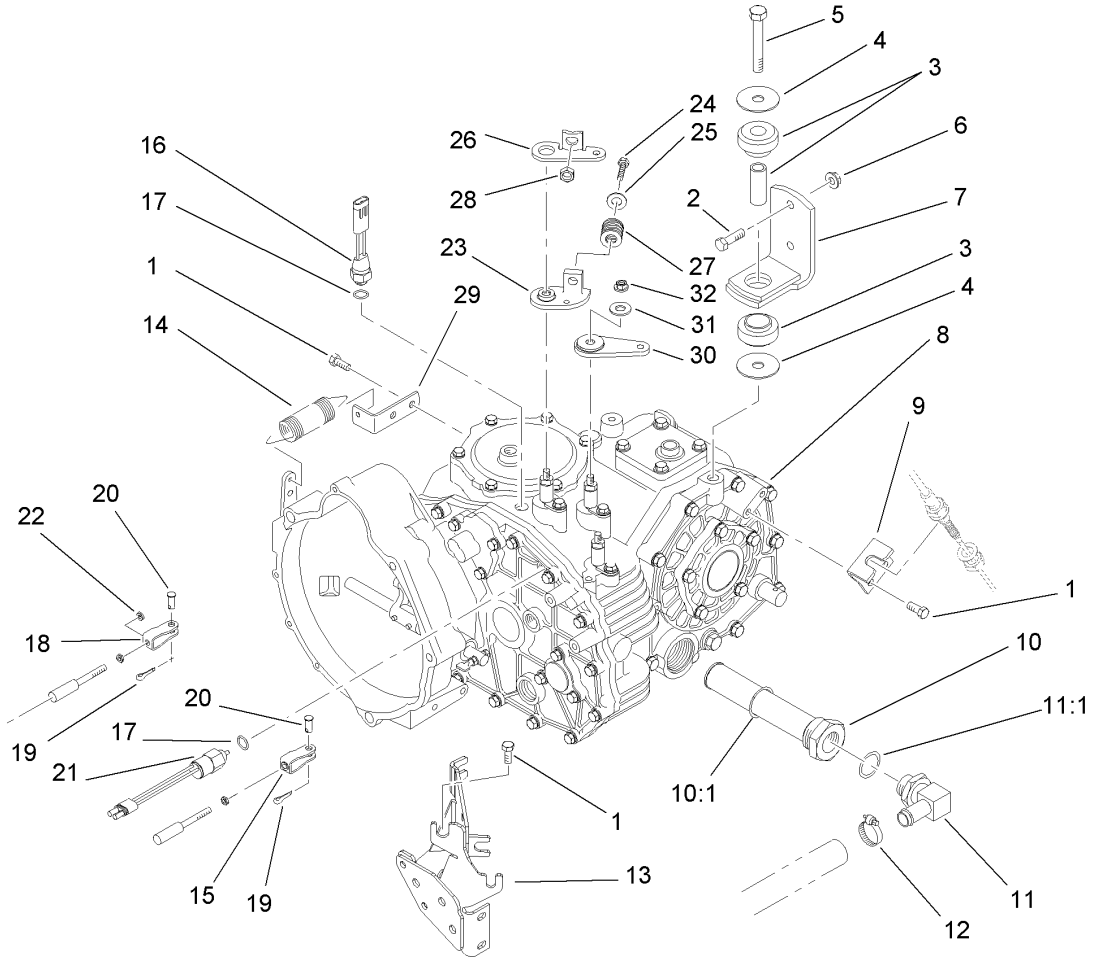

# Driveshaft Assembly No. 98-2918

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 98-2940 | 1 | Yoke |
| 2 | 92-4187 | 2 | Cross And Bearing Kit |
| 2:1 | 302-58 | 2 | Fitting-Straight |
| 2:2 | 92-4188 | 2 | Ring-Snap |
| 3 | 92-4179 | 1 | Yoke-Tube, Shaft And Seal |
| 3:1 | 302-5 | 1 | Fitting-Grease |
| 4 | 92-4180 | 1 | Seal |
| 5 | 92-4182 | 1 | Yoke And Hub |




# Tail Light and Fender Assembly

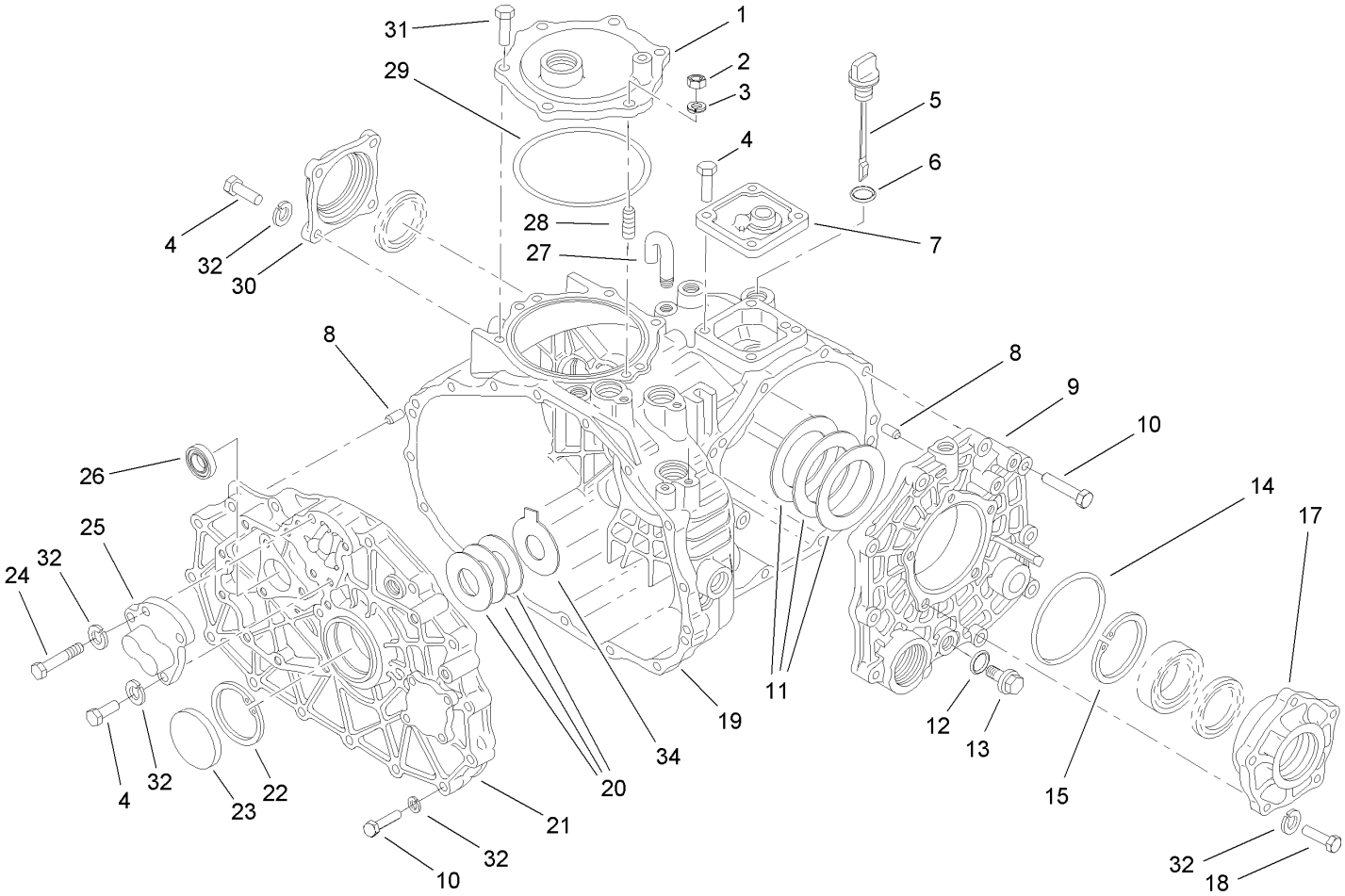
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 87-2110 | 1 | Light-Tail / Brake |
| 1:1 | 32144-93 | 4 | Screw-PPHTF |
| 1:2 | 87-6300 | 2 | Lens-Light, Tail |
| 1:3 | 87-6310 | 2 | Gasket-Light, Tail |
| ❷1:4 | | 1 | Bulb |
| 2 | 106-7872-03 | 1 | LH Tail Light Bracket ASM |
| 3 | 3290-506 | 2 | Palnut |
| 4 | 2412-93 | 1 | Clamp-R |
| 6 | 32144-109 | 10 | Screw |
| 7 | 3296-39 | 2 | Nut-Lock, NI |
| 8 | 322-5 | 2 | Screw-HH |
| 9 | 3256-23 | 1 | Washer-Flat |
| 10 | 3296-29 | 2 | Nut-Lock, NI |
| 11 | 106-2373 | 2 | Fender-Rear |
| 12 | 106-7895-03 | 2 | Plate-Support |




# Transaxle Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 33114-020 | 5 | Screw-HH |
| 2 | 323-7 | 4 | Screw-HH |
| 3 | 106-7865 | 2 | Engine Mount ASM |
| 4 | 87-5100 | 4 | Washer-Snubbing |
| 5 | 33116-080 | 2 | Screw-HH |
| 6 | 3296-39 | 4 | Nut-Lock, NI |
| 7 | 87-5800-03 | 2 | Transaxle Mount ASM |
| 8 | 105-4180 | 1 | 2 Wheel Drive Transaxle ASM |
| 9 | 87-4470 | 1 | Bracket-Lock, Differential |
| 10 | 87-3990 | 1 | Strainer-Transaxle |
| 10:1 | 237-123 | 1 | O-Ring |
| 11 | 353-987 | 1 | Fitting-HYD, 90 |
| 11:1 | 237-81 | 1 | O-Ring |
| 12 | 2412-34 | 1 | Clamp-Hose |
| 13 | 105-4207-03 | 1 | Cable Mount ASM |
| 14 | 68-9950 | 1 | Spring-Traction |
| 15 | 87-7160 | 1 | Cable Clevis ASM |
| 16 | 72-4310 | 1 | Switch-Ball |
| 17 | 237-30 | 2 | O-Ring |
| 18 | 87-2310 | 2 | Clevis-Cable |
| 19 | 3272-6 | 3 | Pin-Cotter |
| 20 | 283-62 | 3 | Pin-Clevis |
| 21 | 87-6710 | 1 | Switch-Transmission |
| 22 | 3220-1 | 2 | Nut-Jam |

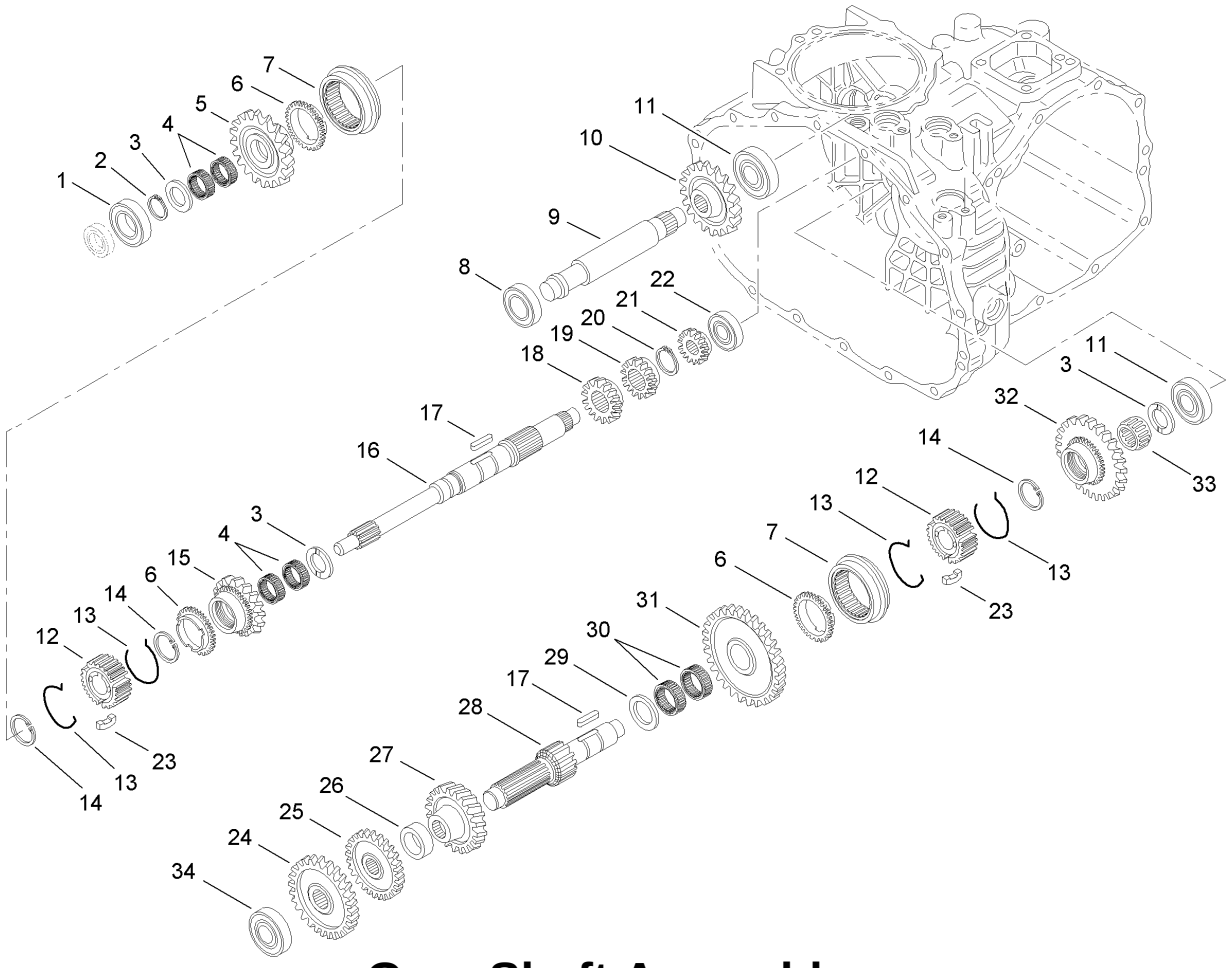
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 23 | 87-7970 | 1 | Arm-Shift |
| 24 | 323-10 | 1 | Screw-HH |
| 25 | 3256-4 | 1 | Washer-Flat |
| 26 | 87-8250 | 1 | Plate-Arm, Shift |
| 27 | 87-6910 | 1 | Spring-Compression |
| 28 | 32128-21 | 1 | Nut-HF |
| 29 | 87-7170 | 1 | Bracket-Spring, Clutch |
| 30 | 87-7960 | 2 | Lever-Shift |
| 31 | 80-6990 | 3 | Washer-Hardened |
| 32 | 48-9520 | 3 | Nut |




# Case Assembly
# Transaxle Assembly No. 105-4180

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 92-0656 | 1 | Cover-Upper, PTO |
| 2 | 68-9400 | 1 | Nut-Flange |
| 3 | 92-0762 | 1 | Washer-Spring |
| 4 | 33114-025 | 11 | Screw-HH |
| 5 | 92-0662 | 1 | Cap-Oil |
| 6 | 92-0788 | 1 | O-Ring |
| 7 | 92-0652 | 1 | Cover-Upper |
| 8 | 92-0765 | 4 | Pin-Parallel |
| 9 | 92-0653 | 1 | Cover-Side |
| 10 | 33114-040 | 25 | Screw-HH |
| 11 | 92-0809 | 1 | Set-Shim |
| 12 | 92-0787 | 1 | O-Ring |
| 13 | 92-0773 | 1 | Plug-Drain |
| 14 | 92-0789 | 1 | O-Ring |
| 15 | 92-0760 | 1 | Ring-Snap |
| 17 | 92-0654 | 1 | Carrier-Differential |
| 18 | 33114-030 | 5 | Screw-HH |
| 19 | 92-0651 | 1 | Case-Transmission |
| 20 | 100-4460 | 1 | Shim Set |
| 21 | 100-4461 | 1 | Plate-Center |
| 22 | 92-0759 | 1 | Ring-Snap |
| 23 | 92-0807 | 1 | Cap-Sealing |
| 24 | 48-7560 | 1 | Bolt-HH |
| 25 | 92-0706 | 1 | Shaft-Fork |

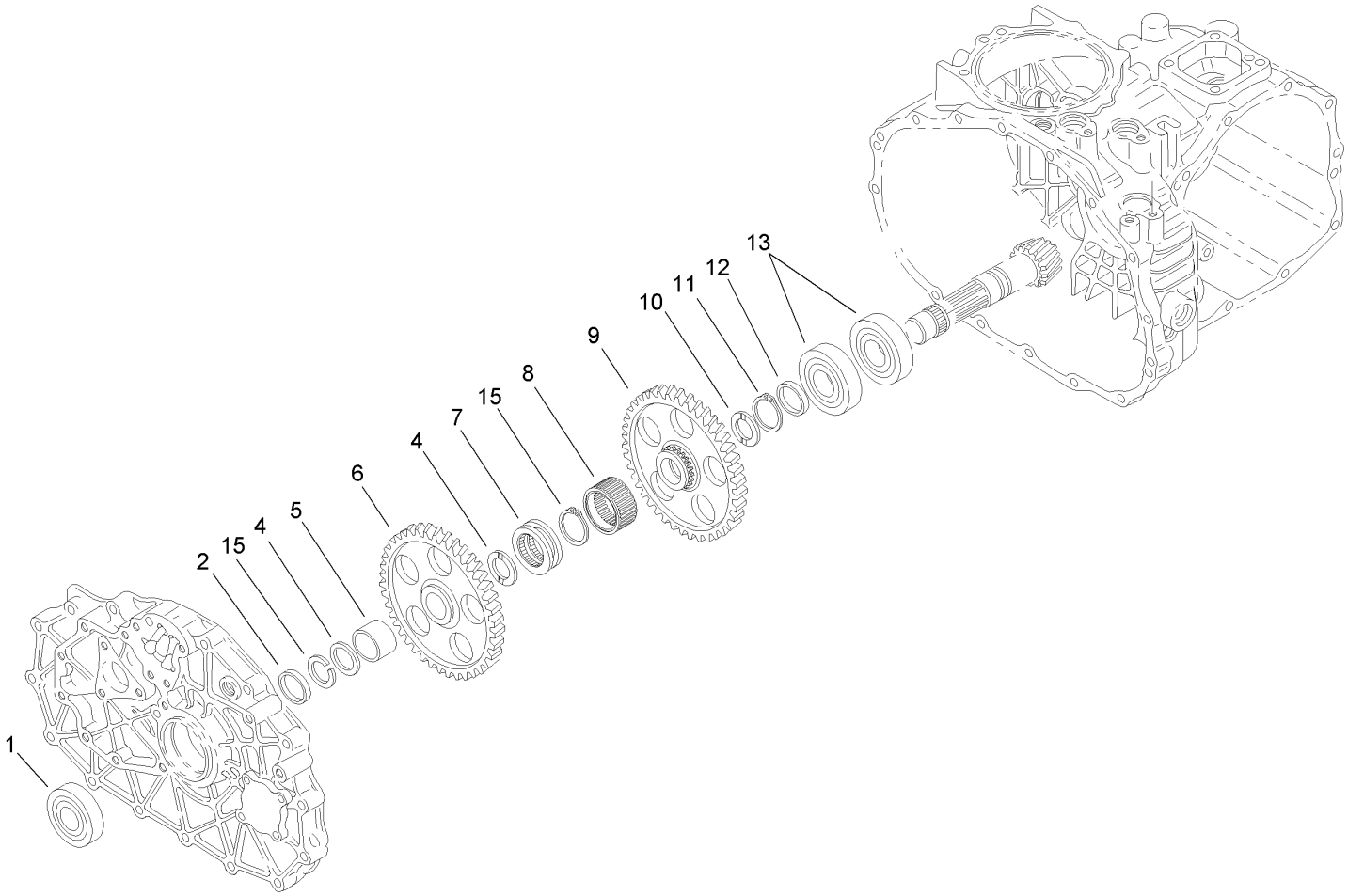
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 92-0791 | 1 | Seal-Oil |
| 27 | 92-0743 | 1 | Breather-Air |
| 28 | 92-0804 | 1 | Stud |
| 29 | 92-0790 | 1 | O-Ring |
| 30 | 92-0655 | 1 | Cover-Seal, Axle |
| 31 | 92-0796 | 5 | Bolt |
| 32 | 3253-4 | 42 | Washer-Lock |
| 34 | 100-4465 | 1 | Shim (W/Tab) |




# Gear Shaft Assembly
# Transaxle Assembly No. 105-4180

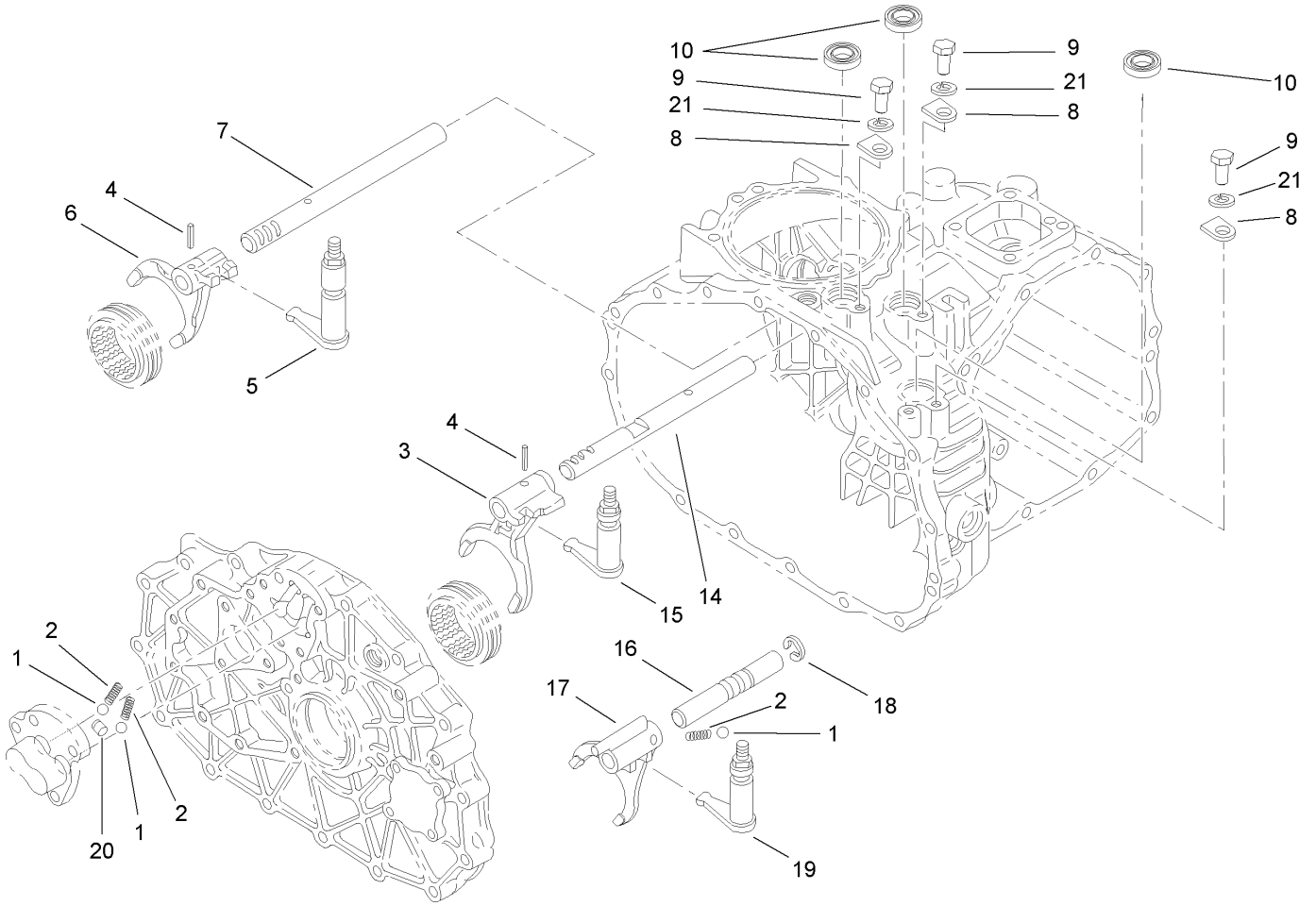
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 251-8 | 1 | Bearing-Ball |
| 2 | 92-0753 | 1 | Ring-Snap |
| 3 | 92-0740 | 3 | Washer-Thrust |
| 4 | 92-0781 | 4 | Bearing-Needle |
| 5 | 110-2521 | 1 | Gear-Main, 27T |
| 6 | 92-0667 | 3 | Ring-Synchro |
| 7 | 92-0668 | 2 | Shifter-Synchro |
| 8 | 251-346 | 2 | Bearing-Ball |
| 9 | 92-0824 | 1 | Shaft-Idler, Reverse |
| 10 | 92-0684 | 1 | Gear-Reverse, 33 Tooth |
| 11 | 92-0778 | 2 | Bearing |
| 12 | 92-0664 | 2 | Hub-Synchro |
| 13 | 92-0666 | 4 | Spring-Synchro |
| 14 | 92-0763 | 3 | Ring-Snap |
| 15 | 110-2522 | 1 | Gear- Main, 24T |
| 16 | 92-0663 | 1 | Shaft-Main |
| 17 | 92-0772 | 2 | Key |
| 18 | 92-0687 | 1 | Gear-Main, 16 Tooth |
| 19 | 92-0672 | 1 | Gear-Main, 18 Tooth |
| 20 | 92-0754 | 1 | Ring-Snap |
| 21 | 92-0673 | 1 | Gear-Main, 14 Tooth |
| 22 | 92-0650 | 1 | Bearing |
| 23 | 92-0665 | 6 | Key-Synchro |
| 24 | 92-0822 | 1 | Gear-Reduction, 28 Tooth |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 92-0679 | 1 | Gear-Reduction, H23 Tooth |
| 26 | 92-0680 | 1 | Collar |
| 27 | 92-0823 | 1 | Gear-Reduction, 43 Tooth |
| 28 | 92-0674 | 1 | Shaft-Reduction |
| 29 | 92-0682 | 1 | Washer-Thrust |
| 30 | 92-0681 | 2 | Bearing-Needle |
| 31 | 110-2524 | 1 | Gear- Reduction, 49T |
| 32 | 92-0819 | 1 | Gear-Reduction, 40 Tooth |
| 33 | 92-0782 | 1 | Bearing-Needle |
| 34 | 105-7985 | 1 | Bearing |



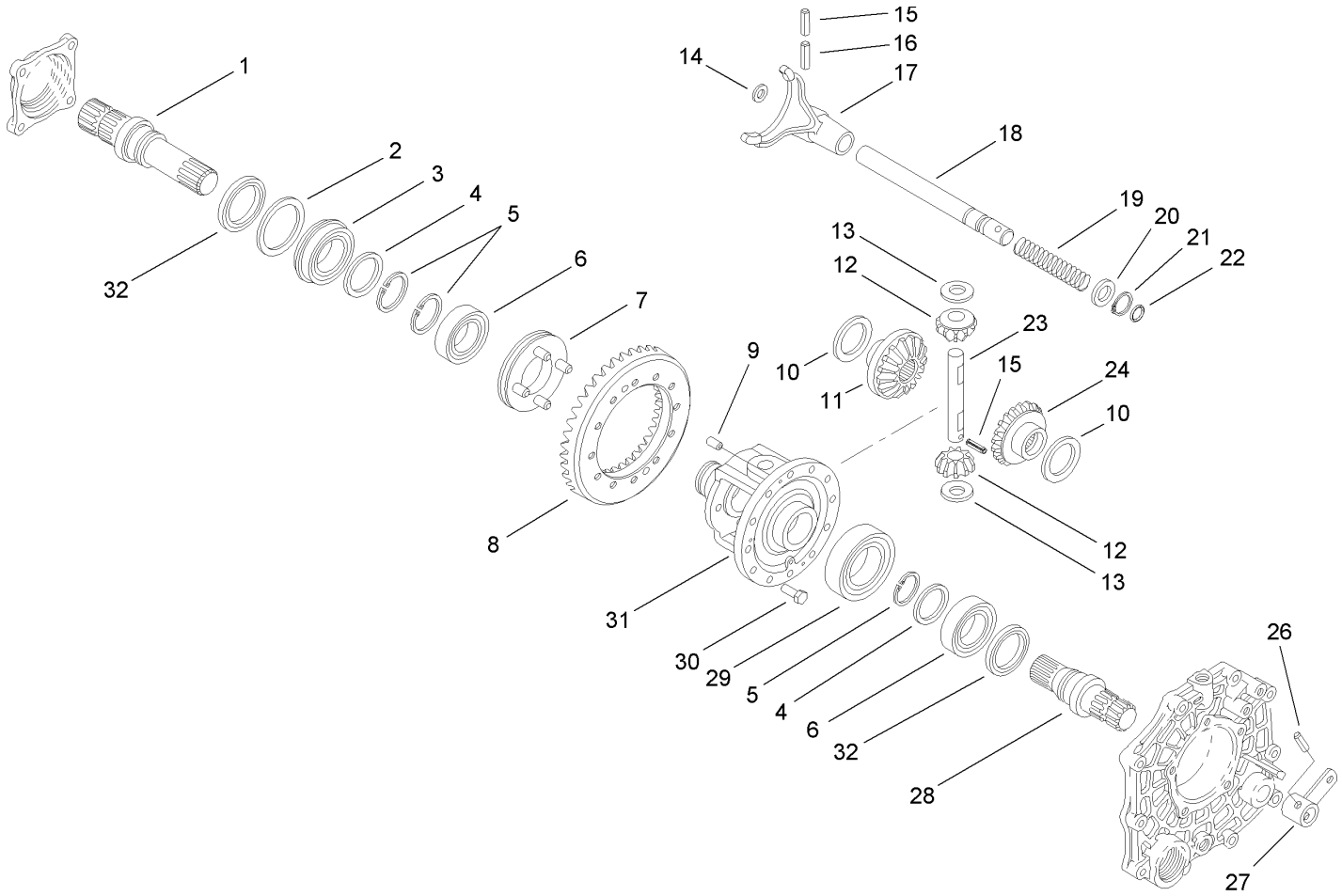

# Countershaft Assembly
# Transaxle Assembly No. 105-4180

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 92-0712 | 1 | Bearing-Ball |
| 2 | 92-0716 | 1 | Collar |
| 4 | 92-0711 | 2 | Washer-Thrust |
| 5 | 92-0783 | 1 | Race-Inner |
| 6 | 92-0715 | 1 | Gear-Shaft, Counter |
| 7 | 92-0718 | 1 | Shifter |
| 8 | 105-7986 | 1 | Collar-Spline |
| 9 | 92-0717 | 1 | Gear-Shaft, Counter |
| 10 | 92-0741 | 1 | Washer-Thrust |
| 11 | 92-0755 | 1 | Ring-Snap |
| 12 | 92-0713 | 1 | Collar |
| 13 | 92-0714 | 2 | Bearing |
| 15 | 105-7987 | 2 | Ring-Snap |




# Shift Fork Assembly
# Transaxle Assembly No. 105-4180

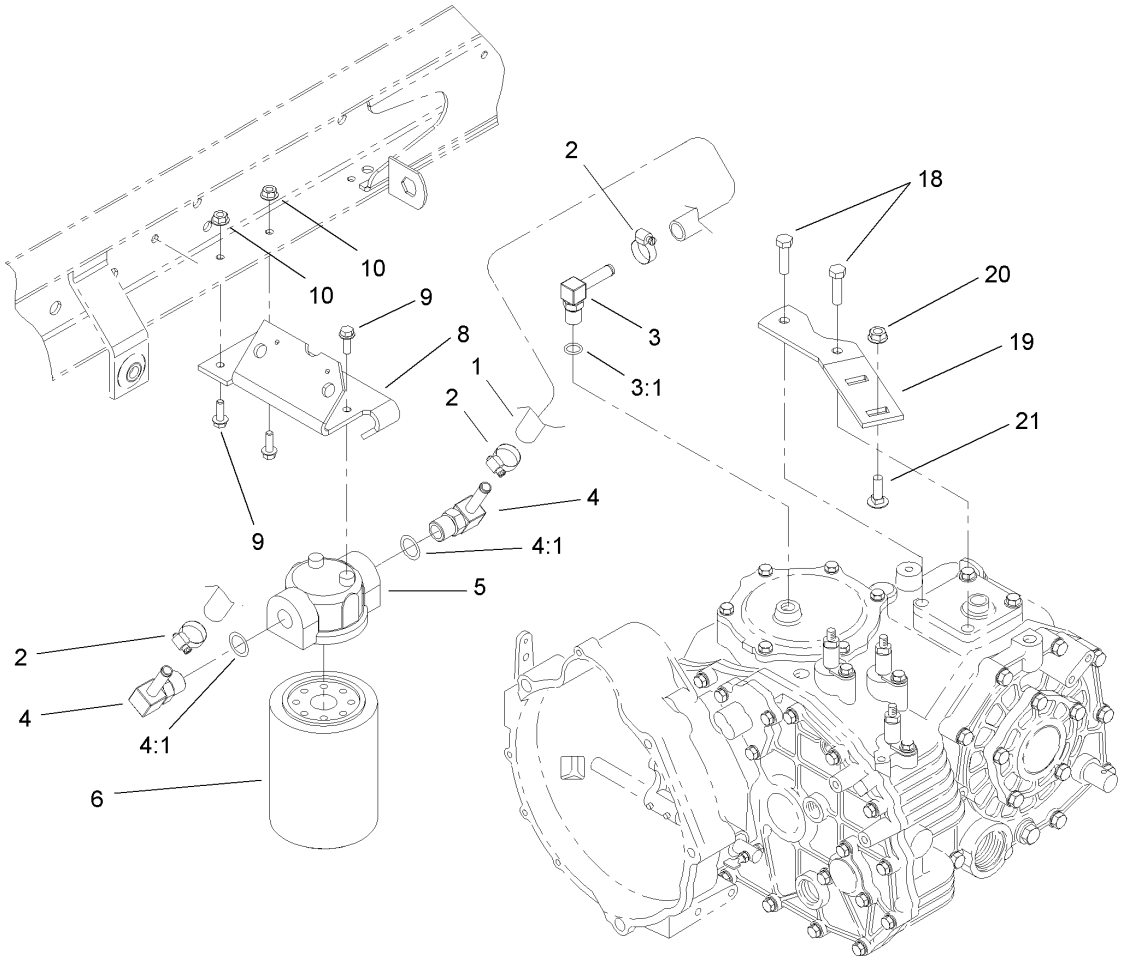
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 92-0785 | 3 | Ball-Steel |
| 2 | 92-0731 | 3 | Spring |
| 3 | 92-0700 | 1 | Fork-Shift |
| 4 | 92-0769 | 2 | Pin-Roll |
| 5 | 92-0817 | 1 | Arm-Shift |
| 6 | 92-0701 | 1 | Fork-Shift |
| 7 | 92-0699 | 1 | Shaft-Fork |
| 8 | 92-0732 | 3 | Plate-Keeper |
| 9 | 33114-016 | 3 | Screw-HH |
| 10 | 92-0729 | 3 | Seal-Oil |
| 14 | 92-0698 | 1 | Shaft-Fork |
| 15 | 92-0816 | 1 | Arm-Shift |
| 16 | 92-0708 | 1 | Shaft-Fork |
| 17 | 92-0709 | 1 | Fork-Shift |
| 18 | 92-0761 | 1 | Ring-E |
| 19 | 92-0818 | 1 | Arm-Shift |
| 20 | 92-0705 | 1 | Lock-Spindle |
| 21 | 42-9850 | 3 | Washer-Lock, Spring |




# Differential Gear Assembly
# Transaxle Assembly No. 105-4180

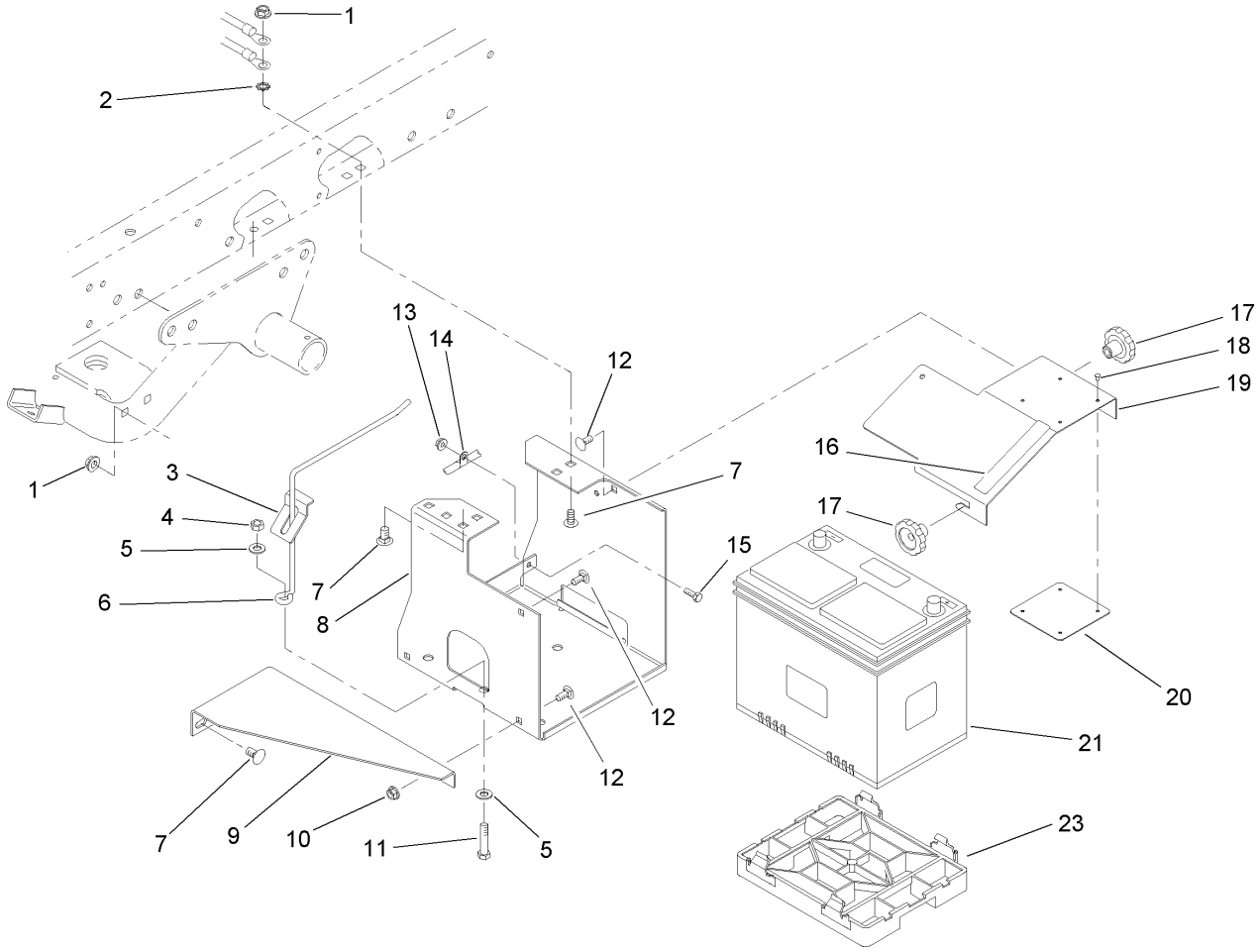
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 92-0726 | 1 | Shaft-Axle, Right |
| 2 | 92-0728 | 1 | Washer |
| 3 | 92-0780 | 1 | Bearing |
| 4 | 92-0727 | 2 | Washer |
| 5 | 92-0756 | 3 | Ring-Snap |
| 6 | 92-0775 | 2 | Bearing |
| 7 | 92-0730 | 1 | Slider-Differential, Lock |
| 8 | 105-7983 | 1 | Countershaft And Ring Gear |
| 9 | 92-0765 | 2 | Pin-Parallel |
| 10 | 92-0747 | 2 | Side-Gear, Left Inner |
| 11 | 92-0746 | 1 | Gear-Side, RH |
| 12 | 92-0748 | 2 | Pinion-Differential |
| 13 | 92-0750 | 2 | Washer |
| 14 | 92-0744 | 1 | Washer |
| 15 | 92-0768 | 2 | Pin-Roll, Spring |
| 16 | 92-0771 | 1 | Pin-Roll, Spring |
| 17 | 92-0721 | 1 | Fork-Lock, Differential |
| 18 | 92-0722 | 1 | Shaft-Fork, Lock Differential |
| 19 | 92-0723 | 1 | Spring-Lock, Differential |
| 20 | 92-0733 | 1 | Washer |
| 21 | 92-0753 | 1 | Ring-Snap |
| 22 | 92-0787 | 1 | O-Ring |
| 23 | 92-0749 | 1 | Shaft-Pinion |
| 24 | 92-0745 | 1 | Gear-Side, LH |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 92-0770 | 1 | Pin-Roll, Spring |
| 27 | 92-0724 | 1 | Arm-Lock, Differential |
| 28 | 92-0725 | 1 | Shaft-Axle, Left |
| 29 | 92-0776 | 1 | Bearing |
| 30 | 92-0803 | 12 | Bolt |
| 31 | 92-0720 | 1 | Case-Differential |
| 32 | 92-0793 | 2 | Seal-Oil |



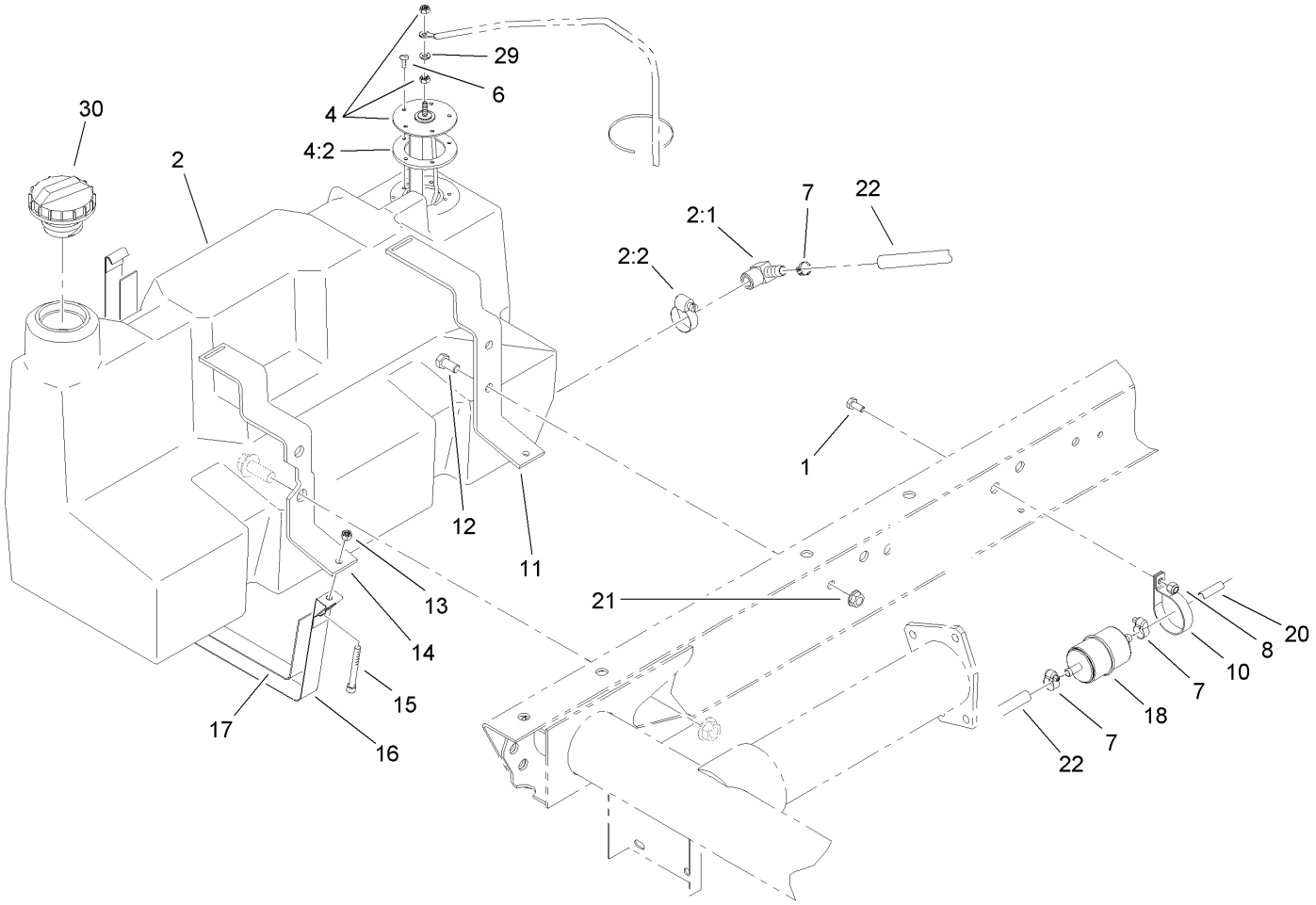

# Hydraulic Filter and Relay Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 87-5730 | 1 | Hose |
| 2 | 2412-36 | 3 | Clamp-Hose |
| 3 | 100-4887 | 1 | Fitting-Barb |
| 3:1 | 237-42 | 1 | O-Ring |
| 4 | 354-134 | 2 | Fitting-HYD, 90 DEG |
| 4:1 | 237-79 | 1 | O-Ring |
| 5 | 87-8780 | 1 | Head-Filter |
| 6 | 54-0110 | 1 | Filter-Oil, Transmission |
| 8 | 105-4199 | 1 | Bracket-Mount, Filter |
| 9 | 3234-4 | 3 | Screw-HHF |
| 10 | 32128-33 | 2 | Nut-HF |
| 18 | 33114-030 | 2 | Screw-HH |
| 19 | 105-9472 | 1 | Plate-Mount, Muffler |
| 20 | 32128-20 | 2 | Nut-HF |
| 21 | 3230-2 | 2 | Bolt-CARR |



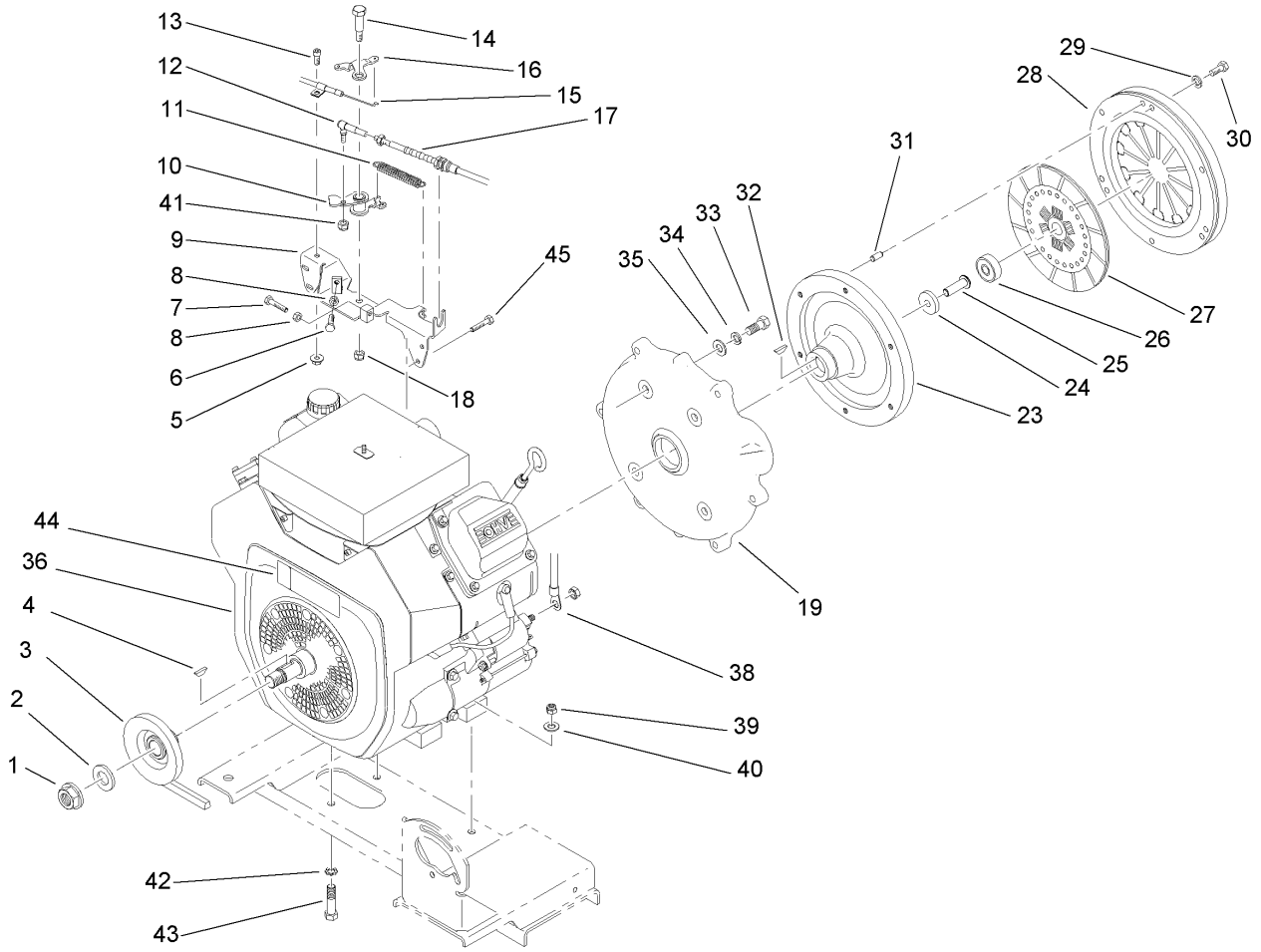

# Battery Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3290-357 | 6 | Nut-HHF, Whiz |
| 2 | 3255-9 | 1 | Washer-Lock |
| 3 | 87-7610 | 1 | Tab-Support, Battery |
| 4 | 3296-39 | 1 | Nut-Lock, NI |
| 5 | 3256-24 | 2 | Washer-Flat |
| 6 | 87-7600 | 1 | Rod-Support, Battery |
| 7 | 3231-27 | 6 | Screw-CARR |
| 8 | 87-5120-03 | 1 | Bracket-Holder, Battery |
| 9 | 87-5110-03 | 1 | Support-Base, Battery |
| 10 | 32128-20 | 2 | Nut-HF |
| 11 | 323-9 | 1 | Screw-HH |
| 12 | 3230-23 | 4 | Screw-CARR |
| 13 | 32128-33 | 1 | Nut-HF |
| 14 | 2412-89 | 1 | Clamp |
| 15 | 321-4 | 1 | Screw-HH |
| 16 | 93-6687 | 1 | Decal-No Step |
| 17 | 19-4050 | 2 | Knob |
| 18 | 3269-27 | 4 | Rivet-Snap |
| 19 | 87-5130-03 | 1 | Cover-Battery |
| 20 | 87-7620 | 1 | Shield-Terminal, Battery |
| 21 | 106-5187 | 1 | Battery |
| 23 | 106-5188 | 1 | Adapter-Height, Battery |




# Fuel Tank Assembly

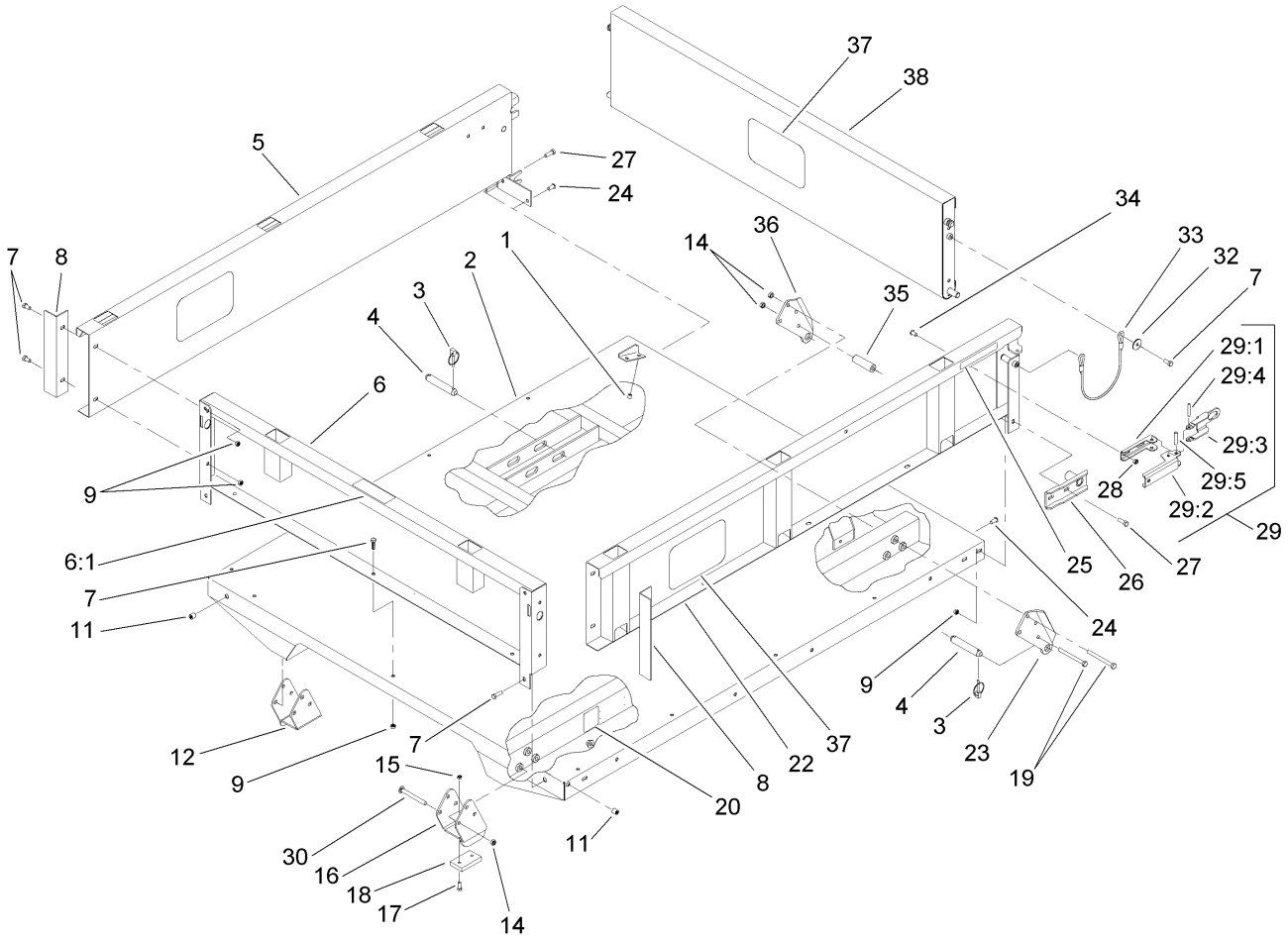
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 321-3 | 1 | Screw-HH |
| 2 | 98-2919 | 1 | Tank-Fuel |
| 2:1 | 353-781 | 1 | Fitting-Elbow |
| 2:2 | 2412-36 | 1 | Clamp-Hose |
| 4 | 112-3170 | 1 | Fuel Sender ASM |
| 4:2 | 62-7650 | 1 | Gasket |
| 6 | 112-3169 | 5 | Screw-HHF, Serrated |
| 7 | 2412-108 | 4 | Clamp-Worm |
| 8 | 32128-33 | 1 | Nut-HF |
| 10 | 2412-148 | 1 | Clamp-R |
| 11 | 87-3140-03 | 1 | Support-Gas Tank, Rear |
| 12 | 323-4 | 2 | Screw-HH |
| 13 | 3296-42 | 2 | Nut-Lock, NI |
| 14 | 87-3150-03 | 1 | Support-Gas Tank, Front |
| 15 | 3274-54 | 2 | Screw-HSH |
| 16 | 87-3160 | 2 | Strap-Tank, Gas |
| 17 | 87-3170 | 2 | Felt-Strap |
| 18 | 108-3854 | 1 | Filter-Fuel |
| 20 | 109-0293 | 1 | Hose-Fuel |
| 21 | 3290-357 | 2 | Nut-HHF, Whiz |
| 22 | 109-0274 | 1 | Hose-Fuel |
| 29 | 5-3637 | 1 | Spacer |
| 30 | 93-3101 | 1 | Cap-Fuel |




# Engine Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3296-15 | 1 | Nut-Lock, NI |
| 2 | 3256-28 | 1 | Washer-Flat |
| 3 | 87-7710 | 1 | Pulley ASM |
| 4 | 3257-7 | 1 | Key-Woodruff |
| 5 | 32128-33 | 1 | Nut-HF |
| 6 | 329-6 | 1 | Screw-HH |
| 7 | 329-7 | 1 | Screw-HH |
| 8 | 3220-1 | 2 | Nut-Jam |
| 9 | 87-7780-03 | 1 | Bracket-Throttle |
| 10 | 87-7800 | 1 | Lever-Throttle |
| 11 | 67-1450 | 1 | Spring-Idler |
| 12 | 18-1720 | 1 | Governor Ball Joint ASM |
| 13 | 3274-15 | 1 | Screw-HSH |
| 14 | 7-0030 | 1 | Bolt-Shoulder |
| 15 | 106-7943 | 1 | Cable-Control, Choke |
| 16 | 87-7790 | 1 | Lever-Choke |
| 17 | 110-2539 | 1 | Cable-Accelerator, Air-Cooled (Only On: 112-3216) |
| 18 | 3296-29 | 1 | Nut-Lock, NI |
| 19 | 107-7991 | 1 | Adapter-Clutch |
| 23 | 87-6480 | 1 | Flywheel |
| 24 | 87-6080 | 1 | Washer |
| 25 | 3274-63 | 1 | Screw-HSBH |
| 26 | 87-6460 | 1 | Bearing-Ball (W/Seal) |

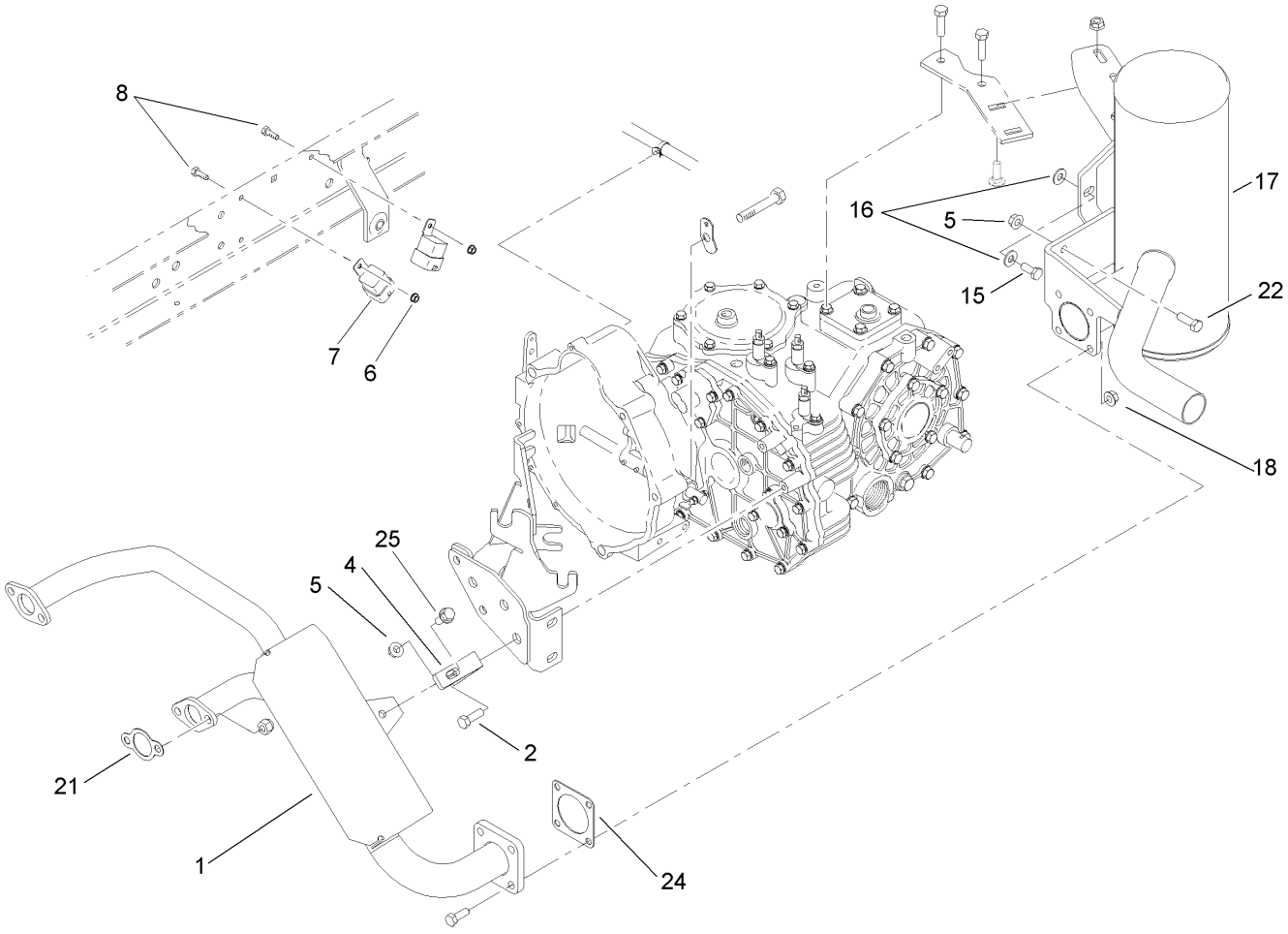
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 27 | 104-9219 | 1 | Disc-Clutch |
| 28 | 104-9231 | 1 | Plate-Pressure, Clutch |
| 29 | 3253-4 | 6 | Washer-Lock |
| 30 | 33114-016 | 6 | Screw-HH |
| 31 | 42-7160 | 3 | Pin |
| 32 | 3257-5 | 1 | Key-Woodruff |
| 33 | 324-4 | 4 | Screw-HH |
| 34 | 3253-6 | 4 | Washer-Lock |
| 35 | 3256-25 | 4 | Washer-Flat |
| 36 | 105-4203 | 1 | Engine-Kohler |
| 38 | 87-8000 | 1 | Cable-Battery, Positive |
| 39 | 3296-39 | 4 | Nut-Lock, NI |
| 40 | 3256-24 | 4 | Washer-Flat |
| 41 | 3296-3 | 1 | Nut-Lock |
| 42 | 3255-9 | 1 | Washer-Lock |
| 43 | 323-9 | 4 | Screw-HH |
| 44 | 80-8040 | 1 | Decal-Warning |
| 45 | 32144-4 | 2 | Screw-HWH |




# Full Bed and Side Panel Assembly

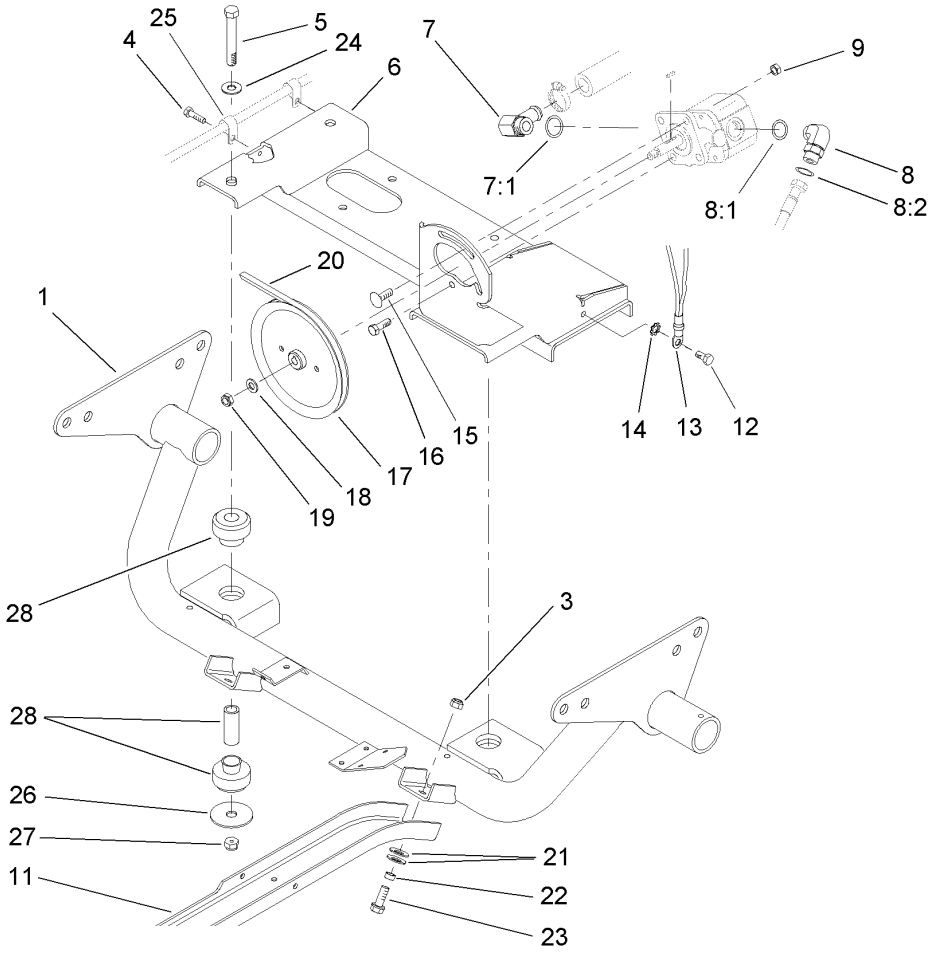
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 32148-6 | 4 | Insert-Nut |
| 2 | 93-9724-03 | 1 | Flatbed-Full |
| 3 | 92-1298 | 8 | Pin-Lynch |
| 4 | 92-1233 | 4 | Pin-Clevis |
| 5 | 92-1255-03 | 1 | RH Side Panel ASM |
| 6 | 92-5982 | 1 | Front Panel ASM |
| 6:1 | 93-6689 | 1 | Decal-No Riders |
| 7 | 3234-7 | 21 | Screw-HHF |
| 8 | 92-1320-03 | 2 | Angle-Side |
| 9 | 104-8300 | 23 | Nut-Flange, NI |
| 11 | 32148-7 | 4 | Nut-Insert |
| 12 | 106-2423-03 | 1 | RH Spacer Bracket ASM |
| 14 | 3296-44 | 14 | Nut-Lock, NI |
| 15 | 3296-42 | 4 | Nut-Lock, NI |
| 16 | 106-2422-03 | 1 | LH Spacer Bracket ASM |
| 17 | 3250-45 | 4 | Screw-SPH |
| 18 | 93-9719 | 2 | Block-Wear |
| 19 | 323-42 | 8 | Screw-HH |
| 20 | 93-9899 | 2 | Decal-Warning |
| 22 | 92-1248-03 | 1 | LH Side Panel ASM |
| 23 | 93-9720-03 | 2 | Bracket-Pivot, Long (LH) |
| 24 | 3230-1 | 2 | Bolt-CARR |
| 25 | 93-9868 | 2 | Decal-Caution |
| 26 | 92-1265-03 | 2 | Bracket-Pivot |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 27 | 3234-29 | 6 | Screw-HHF |
| 28 | 32128-20 | 4 | Nut-HF |
| 29 | 99-1123 | 2 | Latch ASM |
| 29:1 | 92-1271 | 1 | Pivot-Latch |
| 29:2 | 99-1113 | 1 | Handle-Latch |
| 29:3 | 99-1112 | 1 | Plate-Retainer |
| 29:4 | 32121-78 | 1 | Pin-Roll |
| 29:5 | 32121-25 | 1 | Pin-Roll |
| 30 | 3231-24 | 6 | Screw-CARR |
| 32 | 3256-57 | 4 | Washer-Flat |
| 33 | 93-9595 | 2 | Lanyard |
| 34 | 3230-15 | 4 | Screw-CARR |
| 35 | 93-9575 | 2 | Tube-Pivot, Flatbed |
| 36 | 93-9721-03 | 2 | Bracket-Pivot, Long (RH) |
| 37 | 105-4222 | 3 | Decal |
| 38 | 92-1259-03 | 1 | Tailgate-Rear |




# Muffler and Relay Assembly

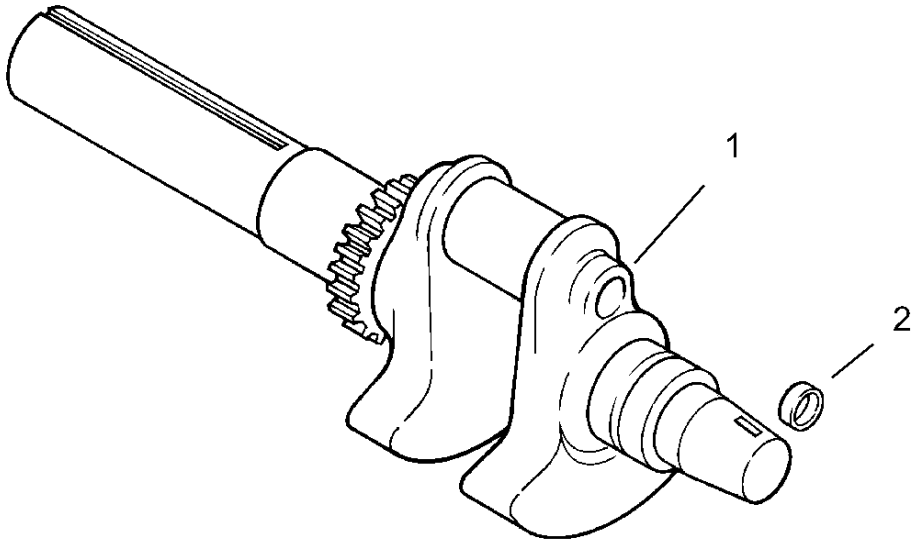
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106-7855 | 1 | Manifold-Cooled, Air |
| 2 | 33114-025 | 1 | Screw-HH |
| 4 | 106-7880-03 | 1 | Mount-Angle |
| 5 | 32128-20 | 3 | Nut-HF |
| 6 | 32128-33 | 2 | Nut-HF |
| 7 | 99-7430 | 2 | Relay |
| 8 | 321-4 | 2 | Screw-HH |
| 15 | 33114-020 | 1 | Screw-HH |
| 16 | 87-8640 | 2 | Washer-Flat |
| 17 | 105-1778 | 1 | Muffler-Exhaust |
| 18 | 32128-25 | 4 | Nut-HF |
| 21 | 93-0350 | 3 | Gasket-Exhaust |
| 22 | 322-5 | 2 | Screw-HH |
| 24 | 105-4209 | 1 | Gasket-Muffler |
| 25 | 3234-5 | 1 | Screw-HHF |




# Engine Support Assembly

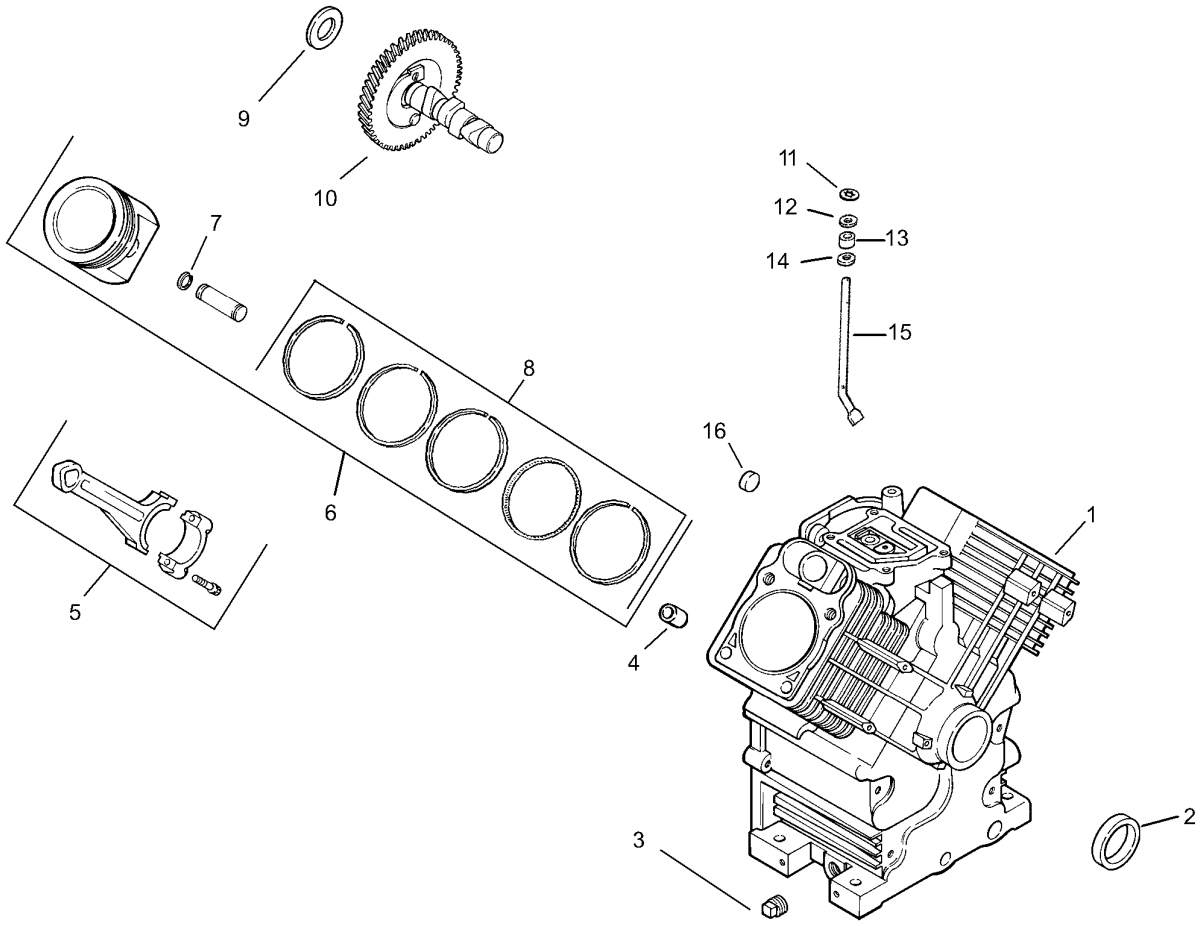
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 87-8150-03 | 1 | Engine Support ASM |
| 3 | 3296-39 | 6 | Nut-Lock, NI |
| 4 | 32144-10 | 2 | Screw-HWH |
| 5 | 324-12 | 2 | Screw-HH |
| 6 | 87-6400-03 | 1 | Engine Mount ASM |
| 7 | 87-8170 | 1 | Fitting |
| 7:1 | 237-80 | 1 | O-Ring |
| 8 | 340-18 | 1 | Fitting-HYD, 90 DEG |
| 8:1 | 237-79 | 1 | O-Ring |
| 8:2 | 237-22 | 1 | O-Ring |
| 9 | 3296-29 | 2 | Nut-Lock, NI |
| 11 | 87-4730-03 | 2 | Guard-Belly |
| 12 | 32144-14 | 1 | Screw-HWHTF |
| 13 | 87-3080 | 1 | Cable-Battery, Negative |
| 14 | 3255-8 | 1 | Washer-Lock |
| 15 | 3230-22 | 1 | Screw-CARR |
| 16 | 322-5 | 1 | Screw-HH |
| 17 | 87-7740 | 1 | Pulley |
| 18 | 3256-45 | 1 | Washer-Flat |
| 19 | 3296-5 | 1 | Nut-Lock |
| 20 | 87-8370 | 1 | V-Belt |
| 21 | 3290-413 | 12 | Washer-Belleville |
| 22 | 76-9100 | 6 | Spacer-Speed, Reel |
| 23 | 3234-11 | 6 | Screw-HHF |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 24 | 3256-25 | 2 | Washer-Flat |
| 25 | 2412-89 | 2 | Clamp |
| 26 | 87-5100 | 2 | Washer-Snubbing |
| 27 | 3296-48 | 2 | Nut-Lock, NI |
| 28 | 106-7865 | 2 | Engine Mount ASM |




# Crankshaft Assembly
# Kohler CH23-76548

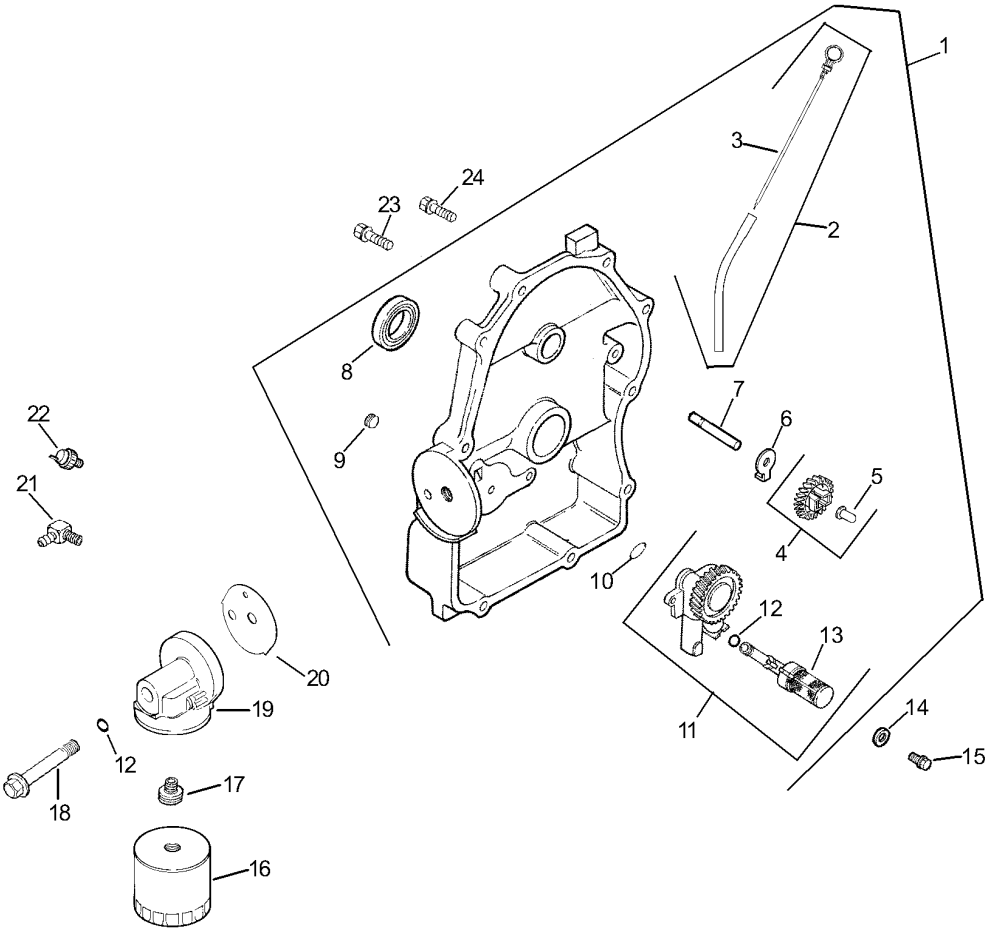
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 24 014 26-S | 1 | Crankshaft (Incl. Ref. #2) |
| ❸2 | 52 139 09-S | 1 | Plug-Cup |




# Crankcase Assembly
# Kohler CH23-76548

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | | 1 | Crankcase (Use Short Block Or Miniblock) |
| ❸2 | 24 032 01-S | 1 | Seal-Oil |
| ❸3 | 25 139 57-S | 2 | Plug-Square Head Solid (.38) |
| ❸4 | 24 380 13-S | 6 | Pin-Locating |
| ❸5 | 24 067 13-S | 2 | Rod-Connecting (Standard) |
| ❸ | 24 067 14-S | 2 | Rod-Connecting (.25) |
| ❸6 | 24 874 09-S | 2 | Piston W/Ring Set (STD.)(Incl. Ref. #7 And 8) |
| ❸ | 24 874 10-S | 2 | Piston W/Ring Set (.25) |
| ❸ | 24 874 11-S | 2 | Piston W/Ring Set (.50) |
| ❸ | 24 874 15-S | 2 | Piston W/Ring Set (.08) |
| ❸7 | 24 018 01-S | 4 | Retainer-Piston, Pin |
| ❸8 | 24 108 08-S | 2 | Ring Set (STD And .08) |
| ❸ | 24 108 09-S | 2 | Ring Set (.25) |
| ❸ | 24 108 10-S | 2 | Ring Set (.50) |
| ❸9 | 12 422 09-S | 1 | Shim-Camshaft (Red .032) |
| ❸ | 12 422 13-S | 1 | Shim-Camshaft (Black .04) |
| ❸ | 12 422 07-S | 1 | Shim-Camshaft (White .028) |
| ❸ | 12 422 08-S | 1 | Shim-Camshaft (Blue .03) |
| ❸ | 12 422 10-S | 1 | Shim-Camshaft (Yellow .034) |
| ❸ | 12 422 11-S | 1 | Shim-Camshaft (Green .036) |
| ❸ | 12 422 12-S | 1 | Shim-Camshaft (Gray .038) |
| ❸10 | 24 012 10-S | 1 | Camshaft |

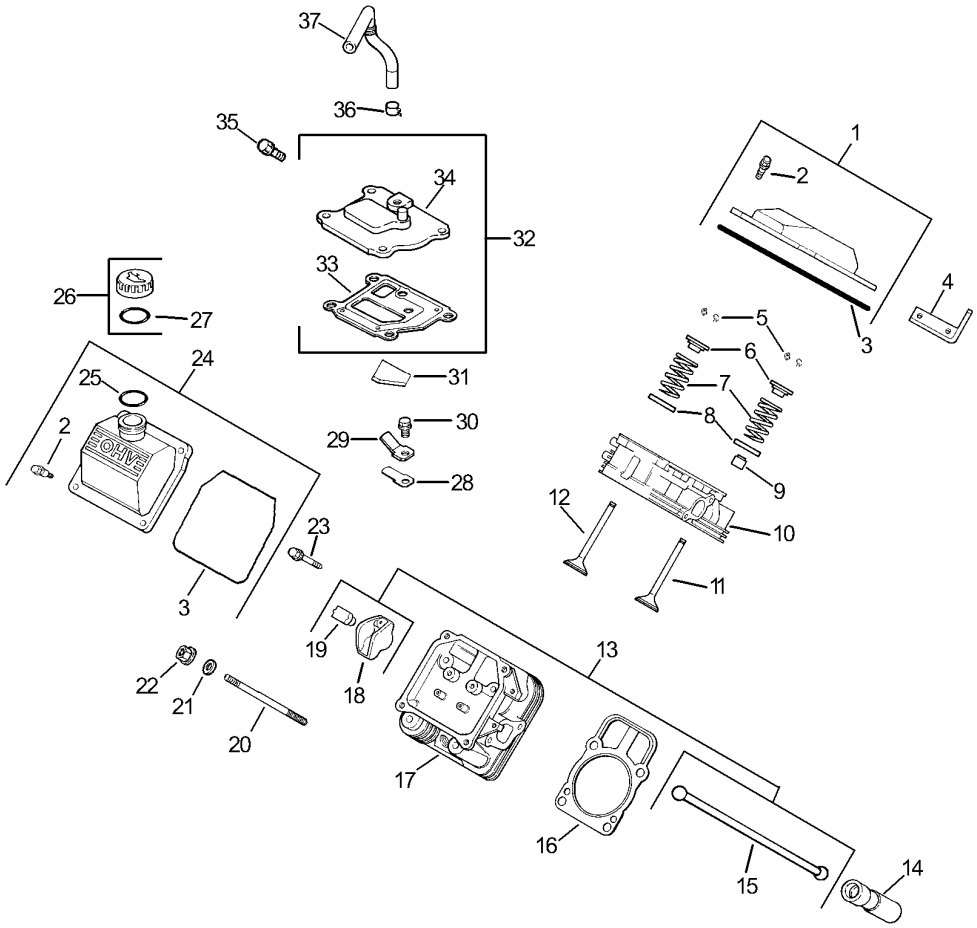
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸11 | 24 018 09-S | 1 | Ring-Retainer |
| ❸12 | M-931010-S | 1 | Washer-Flat (8 Mm) |
| ❸13 | 28 032 09-S | 1 | Seal-Shaft, Cross Governor |
| ❸14 | 24 468 15-S | 1 | Washer-Flat (.34) |
| ❸15 | 24 144 33-S | 1 | Shaft-Governor Cross |
| ❸16 | 52 139 09-S | 1 | Plug-Cup |




# Oil Pan / Lubrication Assembly
# Kohler CH23-76548

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 24 009 83-S | 1 | Plate, Closure ASM. (Incl. Ref. #2-13) |
| ❸2 | 24 755 121-S | 1 | Tube ASM., Dipstick (Incl. Ref. #3) |
| ❸3 | 24 038 10-S | 1 | Dipstick |
| ❸4 | 24 043 12-S | 1 | Kit, Governor Gear (Incl. Ref. #5) |
| ❸5 | 12 380 01-S | 1 | Pin-Regulating, Governor |
| ❸6 | 52 448 02-S | 1 | Tab-Locking |
| ❸7 | 12 144 02-S | 1 | Shaft-Gear, Governor |
| ❸8 | 52 032 08-S | 1 | Seal-Oil |
| ❸9 | 25 139 60-S | 2 | Plug-Hex, Countersunk (.125) |
| ❸10 | 24 153 08-S | 1 | O-Ring |
| ❸11 | 24 393 10-S | 1 | Oil Pump Assembly (Incl. Ref. #12,13) |
| ❸12 | 24 153 01-S | 1 | O-Ring |
| ❸13 | 24 381 04-S | 1 | Pick Up-Oil |
| ❸14 | M-631005-S | 2 | Washer-Plain (6 Mm) |
| ❸15 | M-645025-S | 2 | Screw-HF (M6X1.0X25) |
| ❸16 | 12 050 01-S | 1 | Filter-Oil |
| ❸17 | 24 136 01-S | 1 | Nipple-Filter, Oil |
| ❸18 | 24 211 01-S | 1 | Bolt-Oil Filter Adapter |
| ❸19 | 23 029 01-S | 1 | Adapter, Oil Filter |
| ❸20 | 24 04129-S | 1 | Gasket, Oil Filter Adapter |
| ❸21 | 25 155 02-S | 1 | Connector-Hose, 90 DEG |
| ❸22 | 25 099 24-S | 1 | Switch-Pressure |

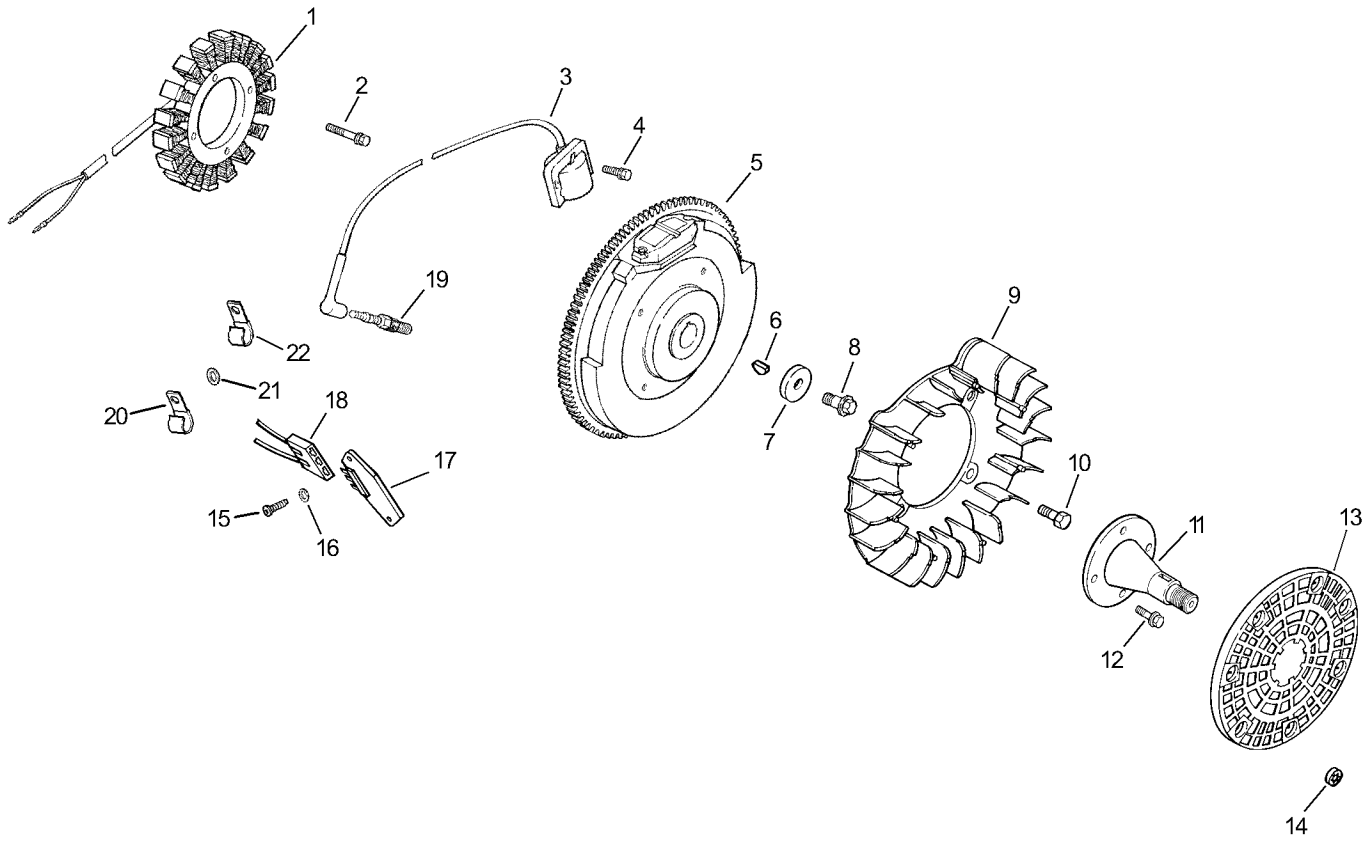
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸23 | 24 086 16-S | 9 | Screw-HF (M8X1.25X45) |
| ❸24 | 24 086 17-S | 1 | Screw-HF (M8X1.25X45) |
| ❶❸ | 25 113 05-S | 1 | Decal-Sentry, Oil |




# Head / Valve / Breather Assembly
# Kohler CH23-76548

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 24 755 74-S | 1 | Kit, Valve Cover-Plain (Incl. Ref. #2 And 3) |
| ❸2 | 24 086 32-S | 4 | Screw-Shoulder, M6X1.0X30 |
| ❸3 | 24 153 16-S | 1 | O-Ring |
| ❸4 | 24 455 01-S | 2 | Strap-Lifting |
| ❸5 | 12 755 03-S | 4 | Retainer Kit |
| ❸6 | 12 173 01-S | 4 | Cap-Spring, Valve |
| ❸7 | 24 089 02-S | 4 | Spring-Valve |
| ❸8 | 235011-S | 4 | Retainer-Spring |
| ❸9 | 66 032 05-S | 2 | Seal-Stem, Valve |
| ❸10 | 24 318 68-S | 1 | No. 1 Cylinder Head ASM |
| ❸11 | 24 017 01-S | 2 | Valve-Intake (Standard) |
| ❸ | 24 017 02-S | 2 | Valve-Intake (.25) |
| ❸12 | 24 016 01-S | 2 | Valve-Exhaust (Standard) |
| ❸ | 24 016 02-S | 2 | Valve-Exhaust (.25) |
| ❸13 | 24 755 66-S | 1 | Kit, Valve Train (Incl. Ref. # 15,18,19) |
| ❸14 | 25 351 01-S | 4 | Lifter-Valve |
| ❸15 | 24 411 05-S | 4 | Rod-Push |
| ❸16 | 24 041 40-S | 2 | Gasket-Cylinder Head |
| ❸17 | 24 318 71-S | 1 | No. 2 Cylinder Head ASM |
| ❸18 | 25 186 01-S | 4 | Arm-Rocker |
| ❸19 | 24 599 01-S | 4 | Pivot-Arm, Rocker |
| ❸20 | 24 072 09-S | 8 | Stud (M8X1.25, M10X1.5, 105 Mm) |

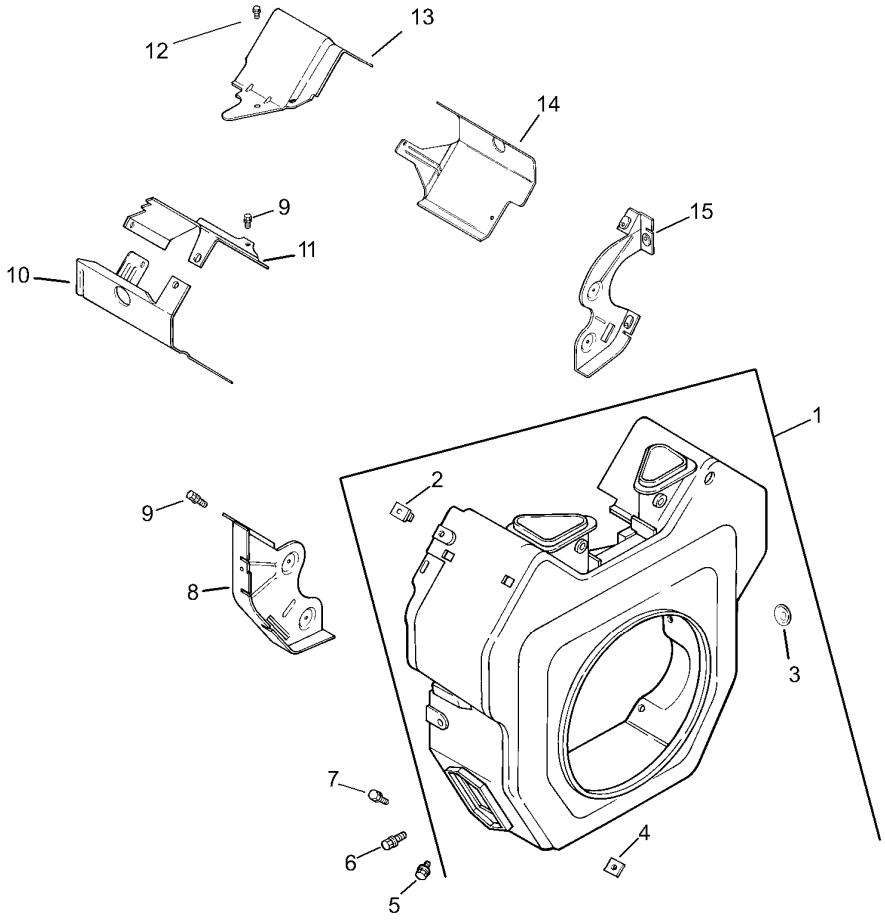
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸21 | 24 468 16-S | 8 | Washer-Flat (8.6 Mm) |
| ❸22 | 24 100 10-S | 8 | Nut-HF (M8X1.25) |
| ❸23 | M-640034-S | 4 | Screw-HF (M6X1.0X34) |
| ❸24 | 24 755 75-S | 1 | Kit, Valve Cover Oil Fill (Incl. Ref. #2,3,25) |
| ❸25 | 24 153 09-S | 1 | O-Ring |
| ❸26 | 24 755 46-S | 1 | Kit, Oil Fill Cap (Incl. Ref. #27) |
| ❸27 | 24 153 03-S | 1 | "o"ring |
| ❸28 | 24 402 03-S | 1 | Reed-Breather |
| ❸29 | 12 018 01-S | 1 | Retainer-Reed, Breather |
| ❸30 | M-545010-S | 1 | Screw-HHFTF (M5X0.8X10) |
| ❸31 | 24 050 01-S | 1 | Filter-Breather |
| ❸32 | 24 033 01-S | 1 | Kit, Breather (Incl. Ref. #33, 34) |
| ❸33 | 24 041 23-S | 1 | Gasket-Breather |
| ❸34 | 24 096 58-S | 1 | Cover-Breather |
| ❸35 | M-645020-S | 4 | Screw-Flange, Hex (M6X1.0X20) |
| ❸36 | 25 237 14-S | 2 | Clamp-Hose |
| ❸37 | 24 326 26-S | 1 | Hose-Breather |




# Ignition / Electrical Assembly
# Kohler CH23-76548

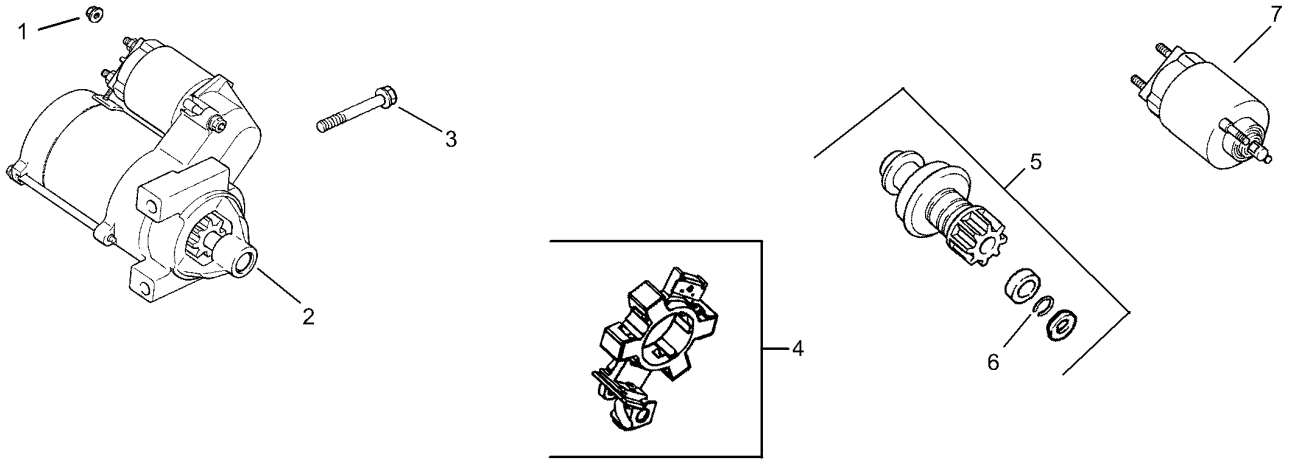
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 28 085 02-S | 1 | Stator Kit |
| ❸2 | M-545030-S | 2 | Screw-Cap, Hex |
| ❸3 | 24 584 01-S | 2 | Module-Ignition |
| ❸4 | M-545020-S | 4 | Screw-HHFTF (M5X0.8X20) |
| ❸5 | 24 025 01-S | 1 | Flywheel |
| ❸6 | X-42-15-S | 1 | Key (.19 X .62) |
| ❸7 | 12 468 03-S | 1 | Washer-Flat (.38) |
| ❸8 | 12 086 14-S | 1 | Screw-Hex, Flange (M10X1.5X45) |
| ❸9 | 24 157 01-S | 1 | Fan |
| ❸10 | 25 086 47-S | 4 | Bolt-Shoulder (M6X1.0X16) |
| ❸11 | 24 144 17-S | 1 | Shaft-Front Drive |
| ❸12 | M-839025-S | 4 | Screw-HF (M8X1.25X25) |
| ❸13 | 24 162 16-S | 1 | Screen-Grass |
| ❸14 | 24 018 03-S | 3 | Retainer |
| ❸15 | 24 086 18-S | 2 | Screw-Phl HD (11-16X.88) |
| ❸16 | X-25-92-S | 2 | Washer-Plain |
| ❸17 | 25 403 03-S | 1 | Rectifier-Regulator, 15 Amp |
| ❸18 | 236602-S | 1 | Connector (3 Contact) |
| ❸19 | 12 132 02-S | 2 | Spark Plug |
| ❸20 | 235173-S | 1 | Clip-Cable |
| ❸21 | X-25-63-S | 1 | Washer-Flat (.25) |
| ❸22 | 48 154 02-S | 1 | Clip-Cable |
| ❶❸ | 24 518 12-S | 1 | Lead-Black |
| ❶❸ | X-22-11-S | 1 | Washer-Lock, Internal Tooth (1/4) |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❶❸ | 24 176 92-S | 1 | Harness-Wiring |
| ❶❸ | 24 518 34-S | 1 | Lead |
| ❶❸ | 25 454 03-S | 3 | Tie-Wire |



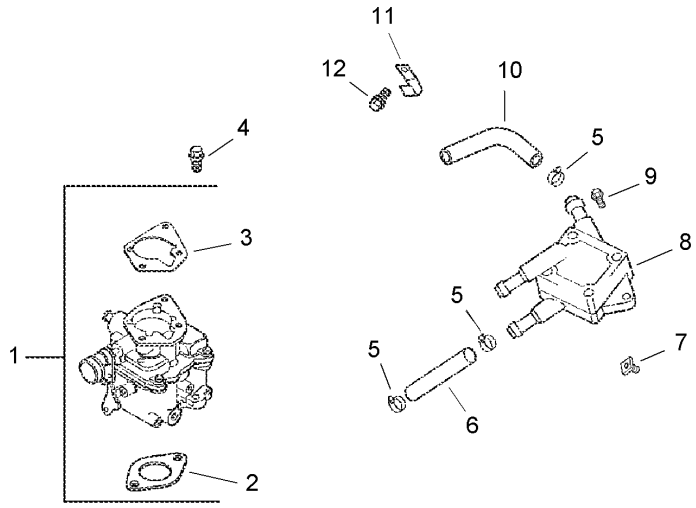

# Blower Housing and Baffle Assembly
# Kohler CH23-76548

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 24 027 20-S | 1 | Housing, Blower (Incl. Ref. #2-4) |
| ❸2 | 24 100 02-S | 2 | Nut-Plastic |
| ❸3 | 25 139 16-S | 1 | Plug-Button (.56) |
| ❸4 | 24 100 01-S | 2 | Nut-Plastic |
| ❸5 | M-551016-S | 1 | Screw-Heavy Hex Flange (M5X0.8X16) |
| ❸6 | M-545016-S | 3 | Screw-HHFTF (M5X0.8X16) |
| ❸7 | M-545020-S | 4 | Screw-HHFTF (M5X0.8X20) |
| ❸8 | 24 146 16-S | 1 | Plate-Backing, No. 2 Side |
| ❸9 | M-645016-S | 6 | Screw-HHFTF (M6X1.0X16) |
| ❸10 | 24 063 20-S | 1 | Baffle-Cylinder Barrel, No. 2 Side |
| ❸11 | 24 063 17-S | 1 | Baffle-Valley (No. 2 Side) |
| ❸12 | M-545010-S | 2 | Screw-HHFTF (M5X0.8X10) |
| ❸13 | 24 063 24-S | 1 | Baffle-Valley, No. 1 Side |
| ❸14 | 24 063 58-S | 1 | Baffle-Barrel, Cylinder (No. 1 Side) |
| ❸15 | 24 146 20-S | 1 | Plate-Backing (No. 1 Side) |
| ❶❸ | 24 113 81-S | 1 | Decal-23 Hp |



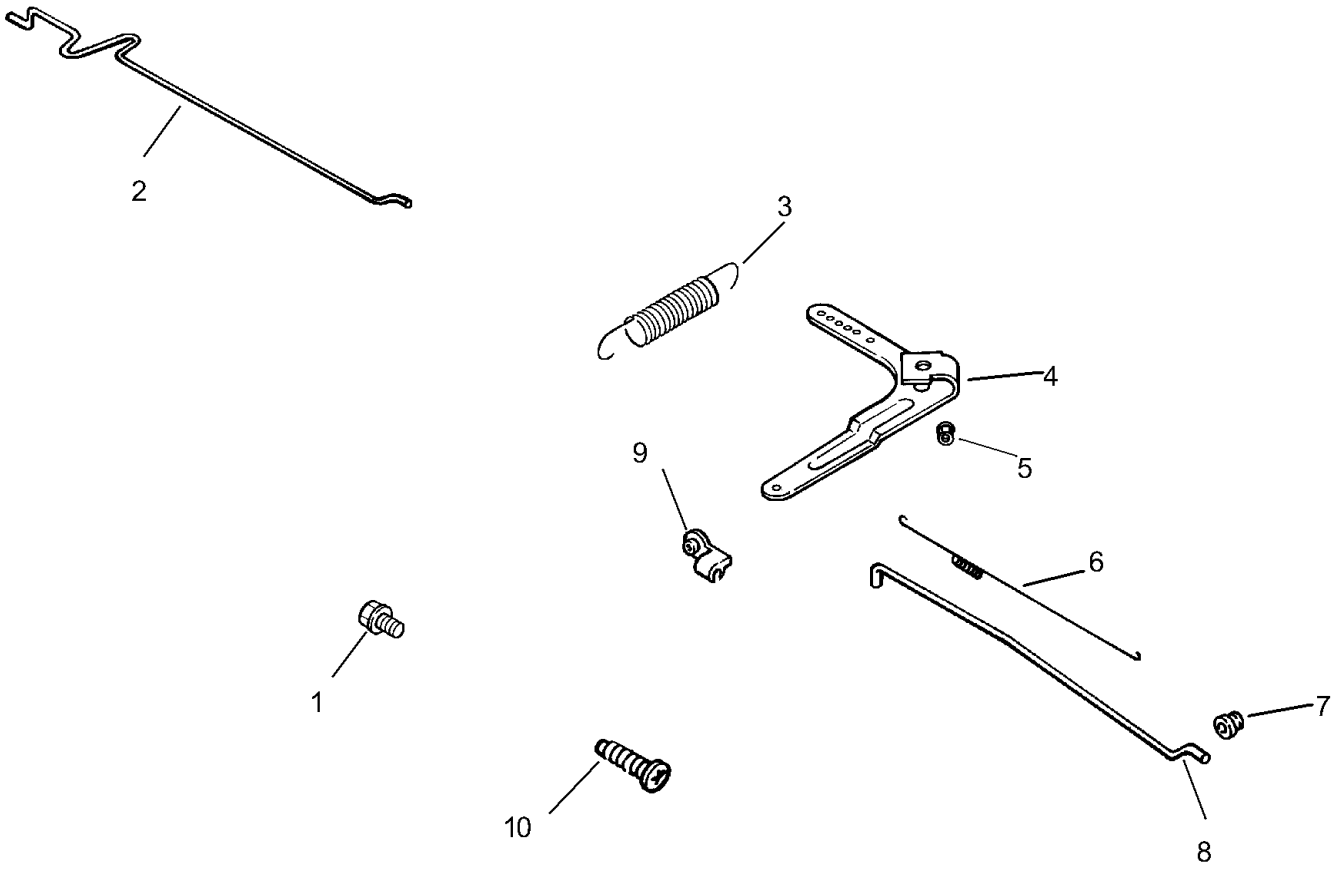

# Starting System Assembly
# Kohler CH23-76548

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | M-841080-S | 1 | Nut-Hex, Flange (M8X1.25) |
| ❸2 | 25 098 08-S | 1 | Starter, Solenoid Shift ASM. (Incl. Ref. #4-7) |
| ❸3 | M-839080-S | 2 | Screw-Hex, Flange (M8X1.25X70) |
| ❸4 | 25 225 01-S | 1 | Brush Kit |
| ❸5 | 25 755 33-S | 1 | Kit, Pinion Drive (Incl. Ref. #6) |
| ❸6 | 25 141 05-S | 1 | Ring-Retaining |
| ❸7 | 25 435 04-S | 1 | Solenoid Kit |



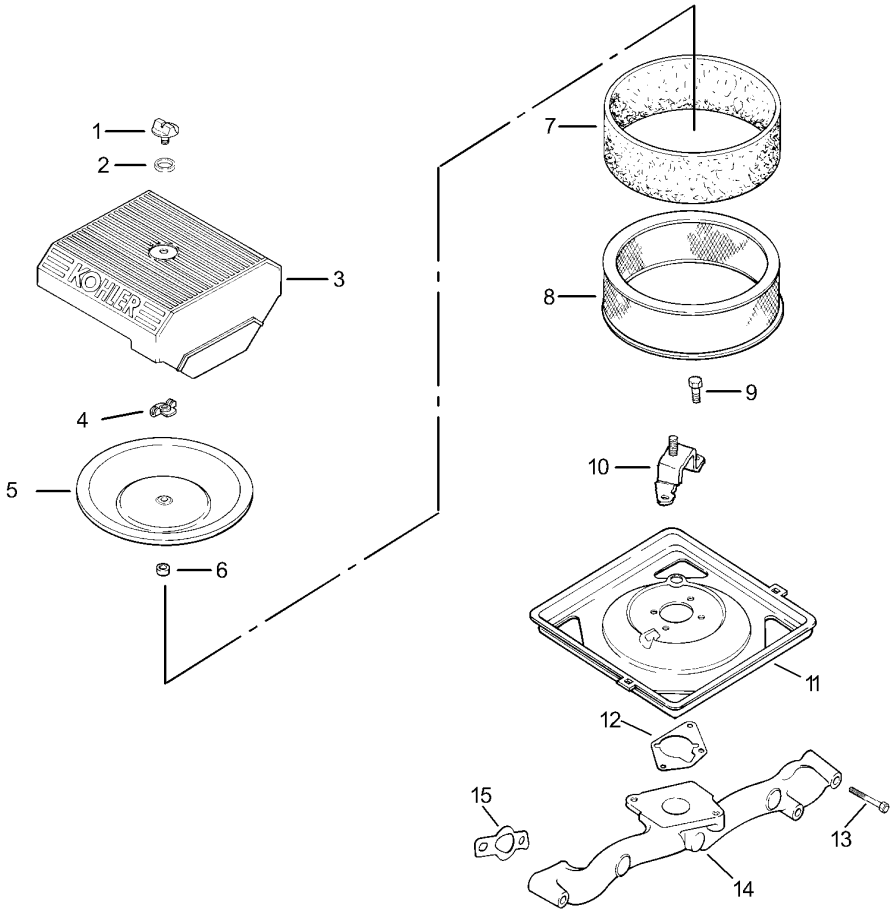

# Fuel System Assembly
# Kohler CH23-76548

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 24 853 58-S | 1 | Carburetor Kit, W/Gasket (Incl. Ref. #2-3) |
| ❸2 | 24 041 53-S | 1 | Gasket-Carburetor |
| ❸3 | 24 041 06-S | 1 | Gasket-Base, Air Cleaner |
| ❸4 | M-651025-S | 2 | Screw-HF (M6X1.0X25) |
| ❸5 | 25 237 14-S | 4 | Clamp-Hose |
| ❸6 | 24 353 02-S | 1 | Line-Fuel |
| ❸7 | 24 100 01-S | 2 | Nut-Plastic |
| ❸8 | 24 393 16-S | 1 | Pump-Pulse, Fuel |
| ❸9 | 24 086 12-S | 2 | Screw-Hex Cap (M6X1.7X18) |
| ❸10 | 25 353 32-S | 1 | Line-Fuel |
| ❸11 | 47 154 01-S | 1 | Clip-Cable |
| ❸12 | M-650012-S | 1 | Screw-HF (M6X1.0X12) |
| ❶❸ | 24 518 24-S | 1 | Lead-Ground (Solenoid To Carburetor Mounting Screw) |
| ❶❸ | 24 757 01-S | 1 | Solenoid Repair Kit |
| ❶❸ | 24 757 02-S | 1 | Float Repair Kit |
| ❶❸ | 24 757 03-S | 1 | Carburetor Repair Kit |
| ❶❸ | 24 757 07-S | 1 | Choke Repair Kit |
| ❶❸ | 24 757 08-S | 1 | Acc Pump Repair Kit |
| ❶❸ | 24 757 09-S | 1 | Acc Pump Seal Repair Kit |



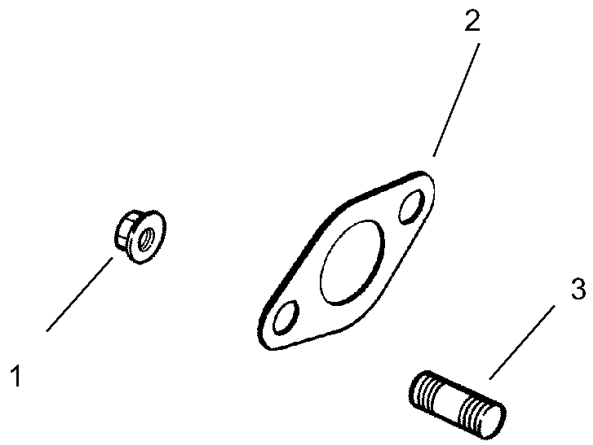

# Engine Control Assembly
# Kohler CH23-76548

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | M-645016-S | 4 | Screw-HHFTF (M6X1.0X16) |
| ❸2 | 24 079 02-S | 1 | Linkage-Choke |
| ❸3 | 24 089 15-S | 1 | Spring-Governor |
| ❸4 | 24 090 33-S | 1 | Lever-Governor |
| ❸5 | M-641060-S | 1 | Nut-Hex, Flange (M6X1.0) |
| ❸6 | 24 089 01-S | 1 | Spring-Linkage |
| ❸7 | 25 158 08-S | 1 | Bushing-Retaining, Linkage |
| ❸8 | 24 079 01-S | 1 | Linkage-Throttle |
| ❸9 | 25 158 11-S | 1 | Bushing-Linkage, Throttle |
| ❸10 | 24 211 03-S | 1 | Bolt-Rd HD Sq Neck (M6X1.0X25) |
| ❶❸ | 25 454 03-S | 1 | Tie-Wire |




# Air Intake / Filtration Assembly
# Kohler CH23-76548

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 25 341 03-S | 1 | Knob-Cover |
| ❸2 | 24 153 20-S | 1 | Seal |
| ❸3 | 24 096 67-S | 1 | Cover-Cleaner, Air |
| ❸4 | 12 100 01-S | 1 | Nut-Wing |
| ❸5 | 24 096 01-S | 1 | Cover-Air Cleaner, Inner |
| ❸6 | 230046-S | 1 | Seal |
| ❸7 | 24 083 05-S | 1 | Element-Precleaner |
| ❸8 | 24 083 03-S | 1 | Element-Cleaner, Air |
| ❸9 | M-645016-S | 3 | Screw-HHFTF (M6X1.0X16) |
| ❸10 | 24 126 88-S | 1 | Bracket-Cleaner, Air |
| ❸11 | 24 094 11-S | 1 | Base, Air Cleaner |
| ❸12 | 24 041 06-S | 1 | Gasket-Base, Air Cleaner |
| ❸13 | 25 086 84-S | 4 | Screw-HF (M6X1.0X55) |
| ❸14 | 24 164 14-S | 1 | Manifold-Intake |
| ❸15 | 24 041 01-S | 2 | Gasket-Manifold, Intake |




# Exhaust Assembly
# Kohler CH23-76548

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | M-841080-S | 4 | Nut-Hex, Flange (M8X1.25) |
| ❸2 | 24 041 02-S | 2 | Gasket-Exhaust |
| ❸3 | 25 072 04-S | 4 | Stud (M8X1.25X33) |
| ❶❸ | 24 755 107-S | 1 | Gasket Set |

# Attachments and Accessories

## For 07363 - Workman 3100 with Bed

| Product Name | Model/Part |
|---|---|
| Full Area Flatbed | 07301 |
| Full Area Flatbed Side Kit | 07302 |
| Fold Down Side Kit | 07303 |
| Cab Kit with Doors | 07319 |
| 2/3 Area Flatbed | 07321 |
| 2/3 Area Flatbed Side Kit | 07322 |
| Bed Liner | 07331 |
| Sunshade Kit | 07332 |
| Fold-down Windshield Kit | 07333 |
| 1/3 Area Flatbed | 07341 |
| 1/3 Area Stake Side Kit | 07342 |
| 1/3 Area Platform Lift | 07344 |
| Rear PTO Kit | 07419 |
| Hand Throttle Kit | 07420 |
| Spiker | 08856 |
| Finish Grader | 08867 |
| Red Gas Cap | 107-2173 |
| Tachometer Kit | 107-7977 |
| Signal Light Kit | 107-7985 |
| Accessory Wire Harness Kit | 107-7987 |
| Work Light Kit | 107-7988 |
| Remote Hydraulics Float Kit | 107-8004 |
| Backup Alarm Kit | 107-8037 |
| Side Mirror Kit | 107-8048 |
| Premium Engine Oil, 10w30 (Drum) | 108-1179 |
| Premium Engine Oil, 10w30 (Pail) | 108-1180 |
| Premium ATF Drum | 108-1185 |
| Premium ATF Pail | 108-1186 |
| Premium All Purpose Grease | 108-1190 |
| Arrestor-Spark | 108-3108 |
| Mirror Kit | 110-2510 |
| Single Nozzle Kit | 41024 |
| Hose Reel Kit | 41097 |
| Spray Gun Kit | 41133 |
| Pro Foam Concentrate (4 X 1 Gallon) | 41157 |
| Foam Marker Kit | 41228 |
| Workman 200 Spray System | 41235 |
| Enclosed Boom | 41355 |
| Enclosed Walking Boom | 41358 |
| Enclosed Walking Boom Trailer | 41359 |
| Enclosed Boom Mount | 41363 |
| Power Holster Hitch Kit | 44209 |
| Drawbar Kit | 44212 |
| Hitch Frame and Draw Bar Kit | 44213 |
| Topdresser 1800 | 44225 |
| Fifth Wheel Hitch Kit | 44230 |
| Core Harvester Adapter Kit | 44242 |
| Rear Tire And Wheel ASM | 87-5370 |
| 23 Inch Rear Fender Kit | 87-5420 |
| 24 Inch Rear Fender Kit | 87-5430 |
| Tire-Rear | 87-6740 |
| Speedometer Tachometer Kit | 87-9960 |

# Attachments and Accessories (continued)

## For 07363 - Workman 3100 with Bed

| Product Name | Model/Part |
|---|---|
| 1/3 Area Tool Box Mounting Kit | 92-1219 |
| Automatic Tailgate Release Kit | 92-1220 |
| Block-Fuse | 92-2641 |
| PTO Over Running Clutch Kit | 92-2655 |
| Topdresser 1800 Lift Kit | 92-4452 |
| Mid-Mount Kit for Platform Lift | 93-3741 |
| 1/3 Area Cover Kit | 93-9225 |
| Rear 1/3 Area Mounting Kit | 93-9249 |
| Tire-Front, Service | 94-3809 |
| Tire-Front | 94-5261 |
| Rear Wheel ASM | 98-2978 |
| Wheel And Tire Kit | 98-2992 |
| Tire-Rear | 98-2993 |
| Tire-Rear, Industrial | 99-1091 |
| Rear Tire ASM | 99-1093 |

# NOTES


TORO®