



NEW HOLLAND ..

G4020 Zero-Turn-Radius Mower

Model No. 725058056 - T07ZU0001 and up.

Model No. 94370 - T07ZU0001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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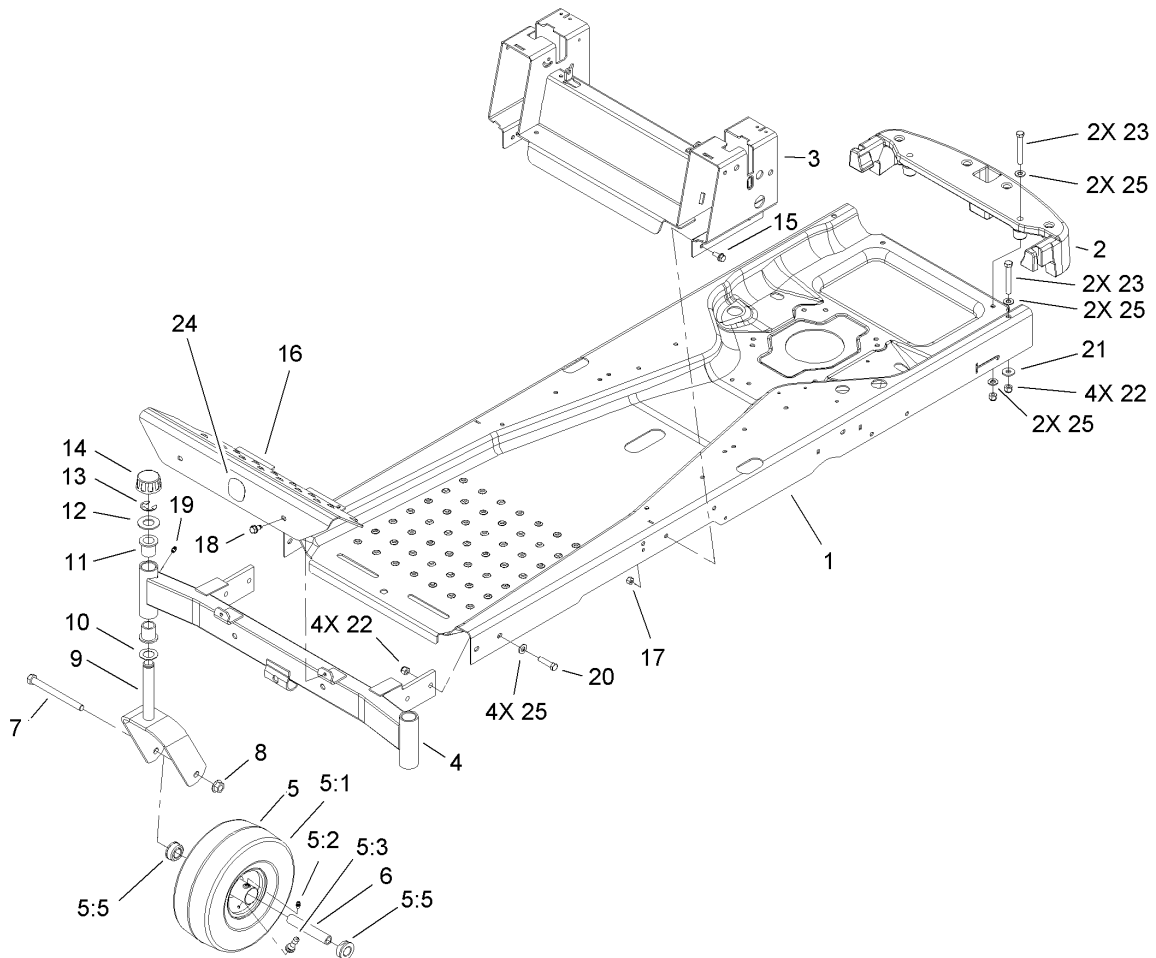
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

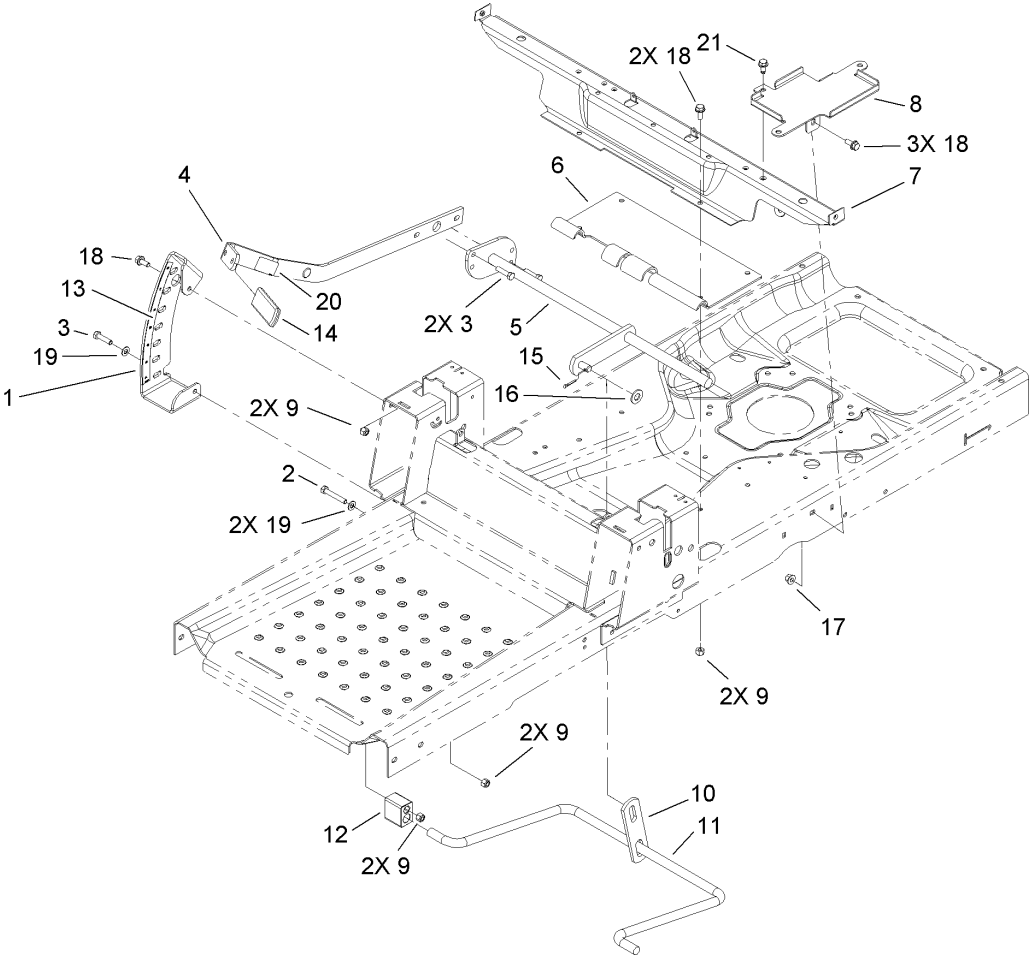
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Kohler dealer



Frame Assembly

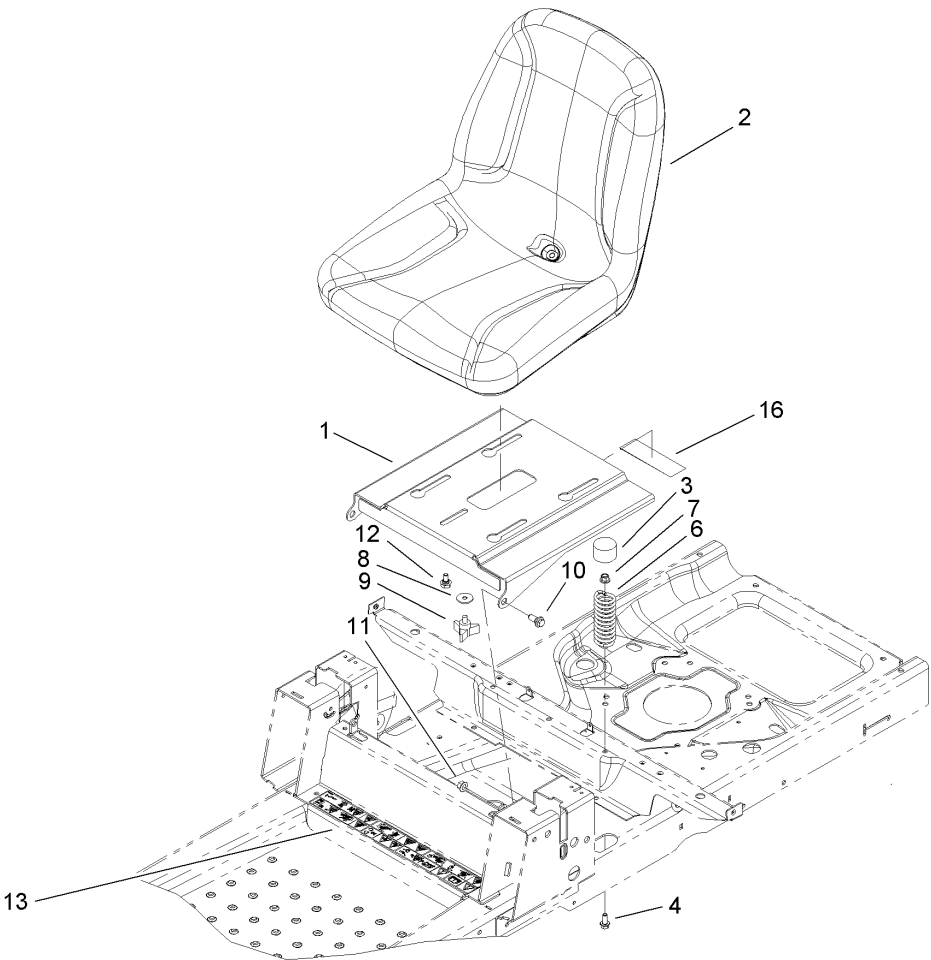
Ref	Part No.	Qty.	Description
1	110-6780-04	1	Frame
2	110-6899-03	1	Bumper-Rear
3	110-6872-03	1	Seat Control ASM
4	108-7882-04	1	Front Axle ASM
5	112-9790	2	Castor Wheel ASM
5:1	110-6791	1	Tire-Smooth
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	32128-23	2	Nut-HF
9	108-7851-04	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Snap
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	114-1611	1	Emblem-Logo
25	3256-24	10	Washer-Flat



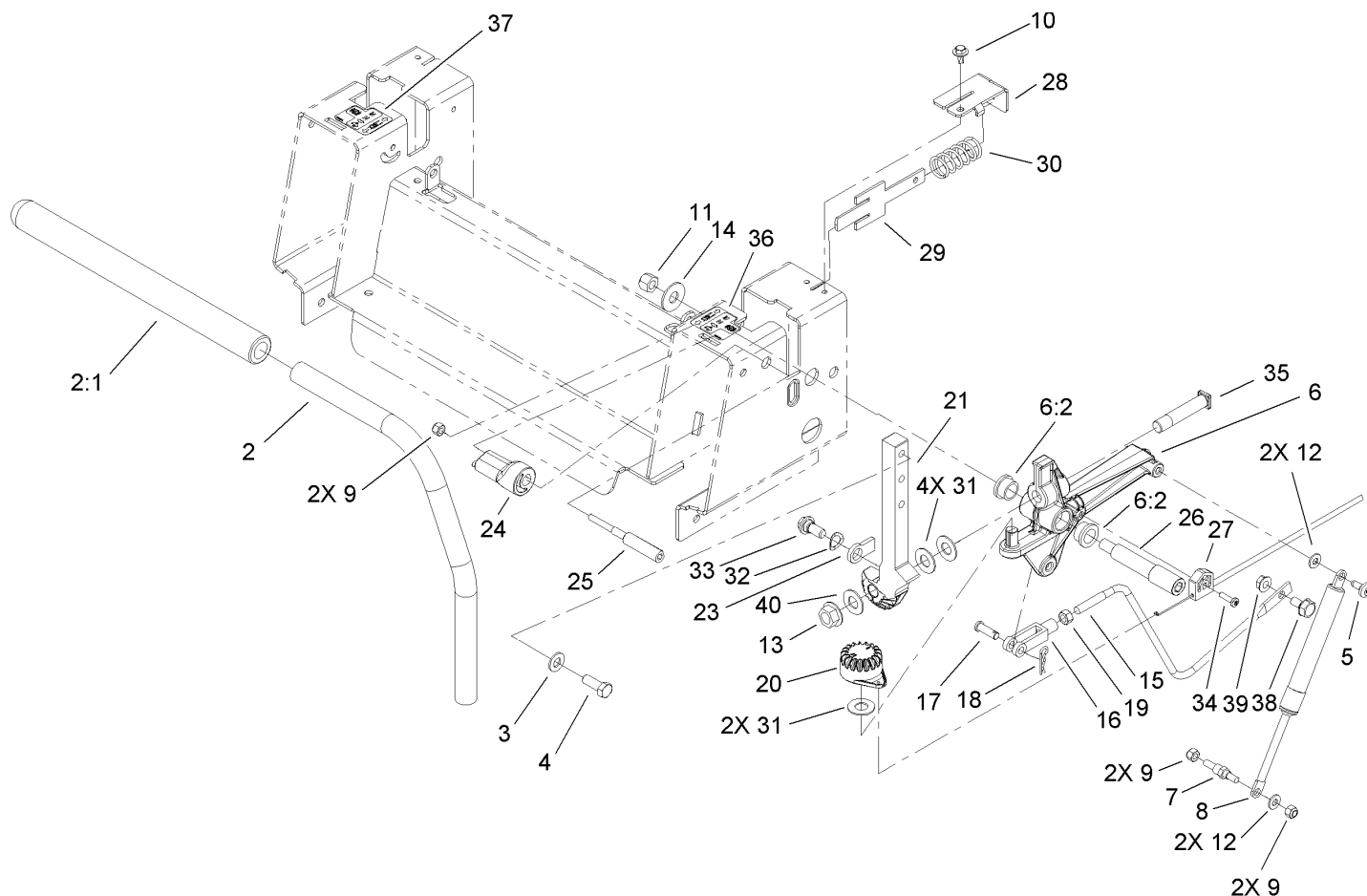
Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description				
1	112-4027-03	1	Sector-HOC				
2	322-10	2	Screw-HH				
3	322-6	3	Screw-HH				
4	112-3960-03	1	Lift Arm ASM				
5	108-7841-03	1	Lift Lever ASM				
6	110-6800-03	1	Plate-Lift				
7	110-6805-03	1	Bracket-Seat/Pods				
8	110-1937-03	1	Tray-Battery				
9	3296-29	8	Nut-Lock, NI				
10	108-7840	1	Link-Lift				
11	108-7839	1	Arm-Lift, Rear				
12	108-7845	2	Block-Pivot				
13	112-9802	1	Decal-HOC				
14	105-3450	1	Grip-Lever, Lift				
15	3272-10	1	Pin-Cotter				
16	3256-26	1	Washer-Flat				
17	3296-58	3	Nut-Lock, NI				
18	3234-47	6	Screw-HHF				
19	3256-23	3	Washer-Flat				
20	106-8743	1	Decal				
21	32104-32	1	Screw-HWH				



Seat Assembly

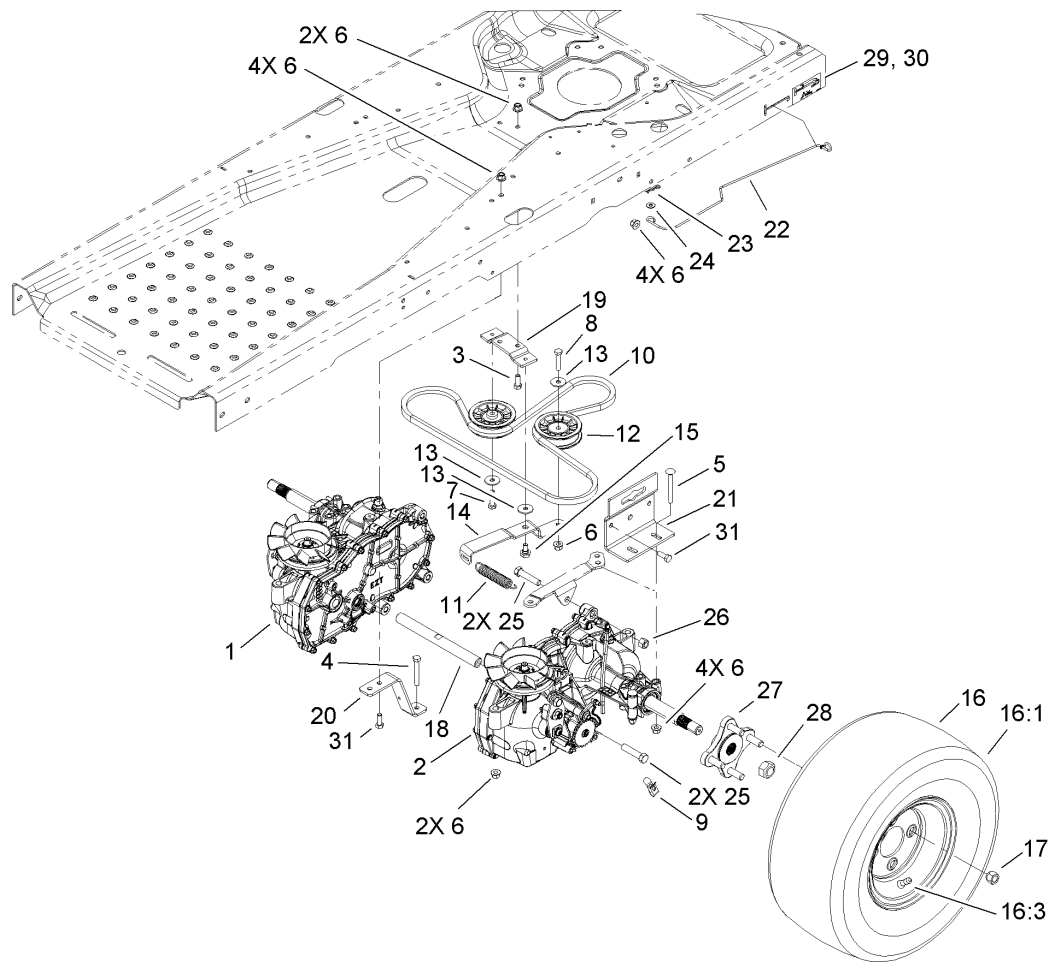
Ref	Part No.	Qty.	Description				
1	110-6679-03	1	Base-Seat				
2	110-6773	1	Seat-18 Inch				
3	701178	2	Cap-Protector				
4	3234-47	2	Screw-HHF				
6	92-7054	2	Spring-Compression				
7	3296-58	2	Nut-Lock, NI				
8	5-4460	1	Washer-Pivot				
9	92-9674	1	Knob				
10	94-7582	2	Bolt-Shoulder				
11	32128-21	2	Nut-HF				
12	37-8771	4	Bolt-Shoulder				
13	110-6825	1	Decal-Danger				
16	106-8717	1	Decal-Service				



Control Assembly

Ref	Part No.	Qty.	Description
❶1	110-6814	1	RH Handle ASM
❶1:1	108-6187	1	Grip
2	110-6815	1	LH Handle ASM
2:1	108-6187	1	Grip
3	3256-24	4	Washer-Flat
4	323-6	4	Screw-HH
5	112-4004	2	Screw-Shoulder
6	110-6828	2	Activator Arm ASM
6:2	105-3455	2	Bushing
7	110-6810	2	Stud-Damper
8	103-2913	2	Damper-Control, Motion
9	3296-42	6	Nut-Lock, NI
10	46-8560	2	Screw-HHF
11	3296-48	2	Nut-Lock, NI
12	3256-22	4	Washer-Flat
13	32128-23	2	Nut-HF
14	3256-5	2	Washer-Flat
15	110-6693	2	Link-Hydro
16	1-303105	2	Yoke-Adjustable
17	1-808280	2	Pin-Clevis
18	1-806003	2	Pin-Hair
19	3220-2	2	Nut-Jam
20	110-6845	2	Gear-Control
21	110-6783	1	Arm-Actuator, LH

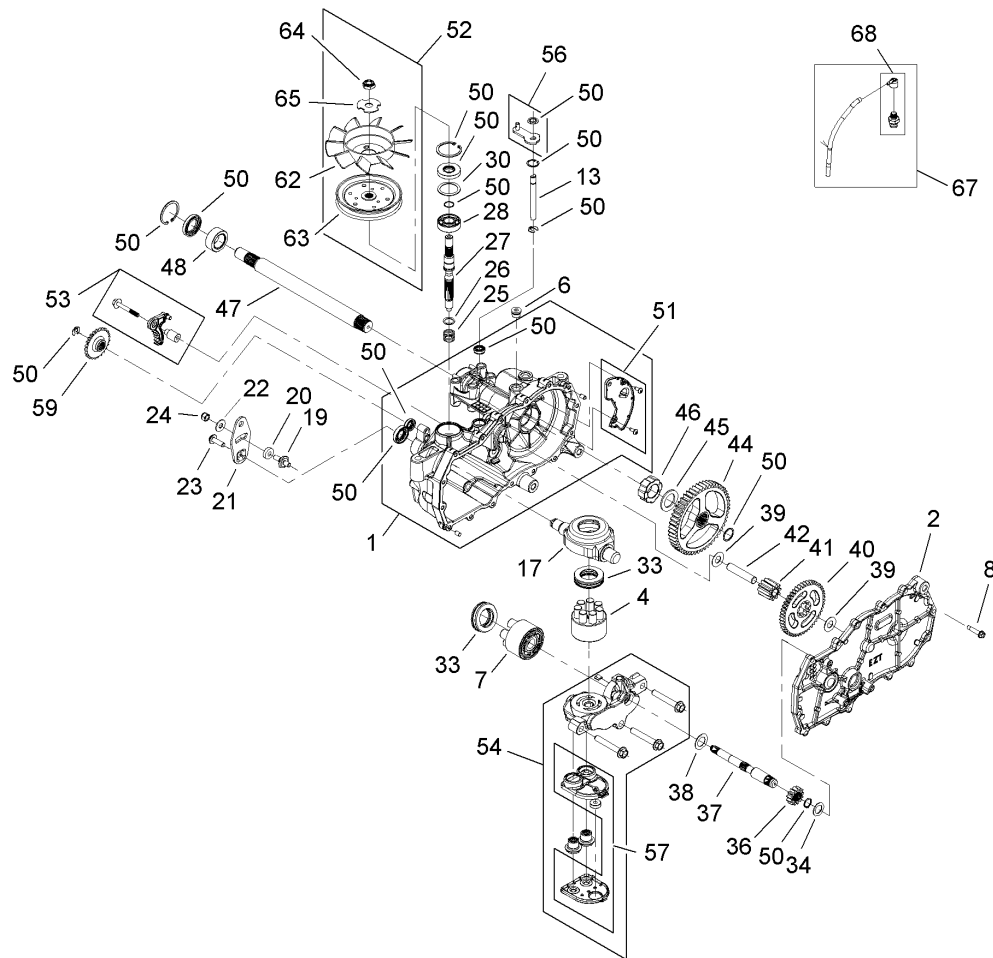
Ref	Part No.	Qty.	Description
❶22	110-6782	1	Arm-Actuator, RH
23	110-6856	2	Tab-Stop
24	110-6873	2	Eccentric
25	110-6874	2	Screw-Eccentric
26	110-6875	2	Bolt-Shoulder
27	110-6858	2	Cable-Brake, Parking
28	110-6751	2	Bracket-Return
29	110-6750	2	Plate-Return
30	110-6752	2	Spring
31	110-6894	6	Washer-Pivot
32	3290-221	2	Washer-Spring
33	94-7582	2	Bolt-Shoulder
34	110-0863	2	Screw-Torx
35	110-6784	2	Bolt-Shoulder
36	112-9754	1	Decal-Lever, Control (LH)
37	112-9755	1	Decal-Lever, Control (RH)
38	37-8771	2	Bolt-Shoulder
39	3296-58	2	Nut-Lock, NI
40	112-9771	2	Washer-Teflon



Hydro Drive Assembly

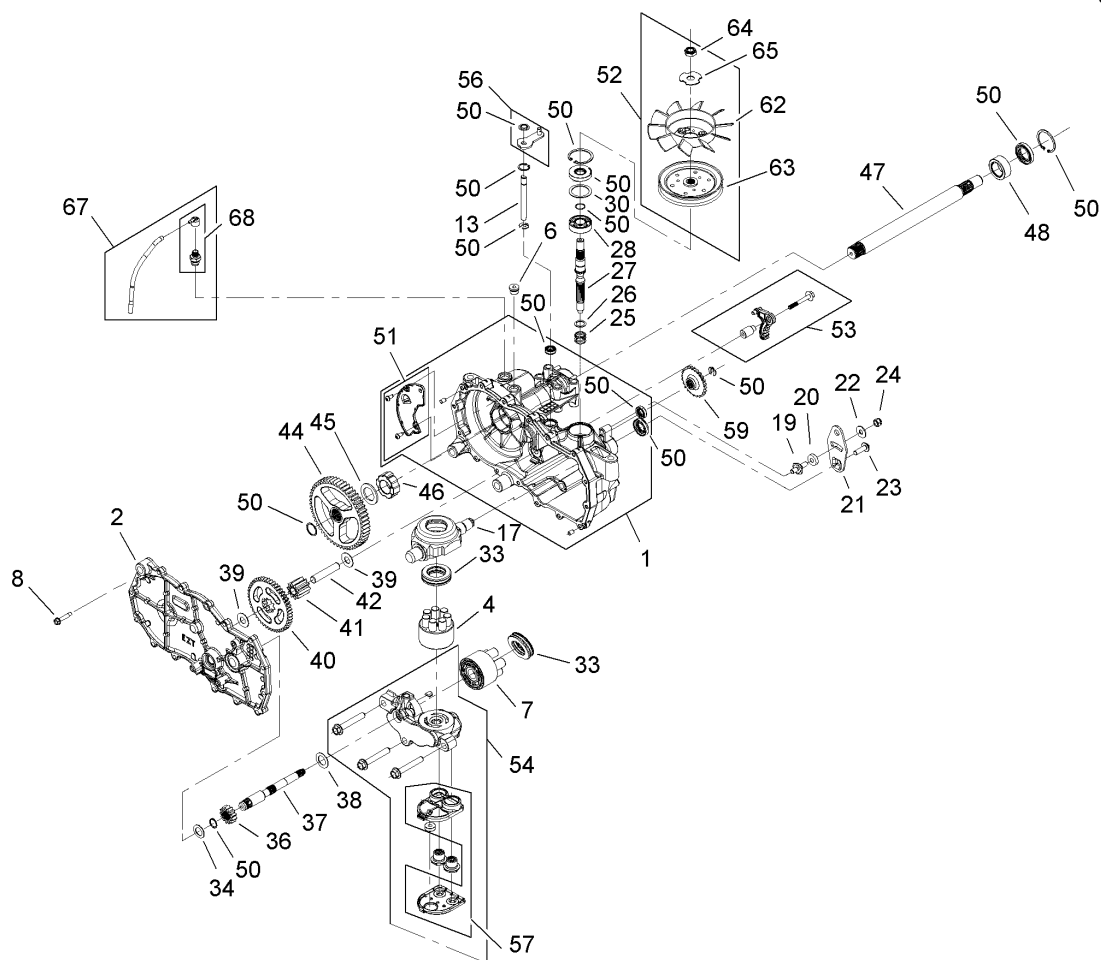
Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH
2	110-6770	1	Hydro-LH
3	322-4	2	Screw-HH
4	322-11	2	Screw-HH
5	3230-9	4	Screw-CARR
6	3296-58	17	Nut-Lock, NI
7	322-6	1	Screw-HH
8	322-7	1	Screw-HH
9	110-6677	2	Clip-Spring
10	110-6774	1	V-Belt
11	63-1590	1	Spring-Idler
12	110-6775	2	Pulley-Idler
13	5-4460	3	Washer-Pivot
14	110-1925	1	Arm-Idler
15	37-8771	1	Bolt-Shoulder
16	112-9792	2	Wheel And Tire ASM
16:1	110-6887	1	Tire
16:3	232-27	1	Stem-Valve
● 16:99	232-37	1	Tube
17	242-50	8	Nut-Lug
18	110-6807	1	Shaft-Cross
19	110-1926	1	Plate-Pivot
20	110-6806-03	2	Strap-Torque
21	110-6878-03	2	Support-Hydro

Ref	Part No.	Qty.	Description
22	110-6787	2	Rod-Bypass
23	1-806003	2	Pin-Hair
24	3256-22	2	Washer-Flat
25	324-8	4	Screw-HH
26	3296-48	2	Nut-Lock, NI
27	112-3979	2	Hub ASM
28	112-3982	2	Nut-Lock
29	110-6680	1	Decal-Transport, LH
30	110-6690	1	Decal-Transport, RH
31	3234-47	8	Screw-HHF



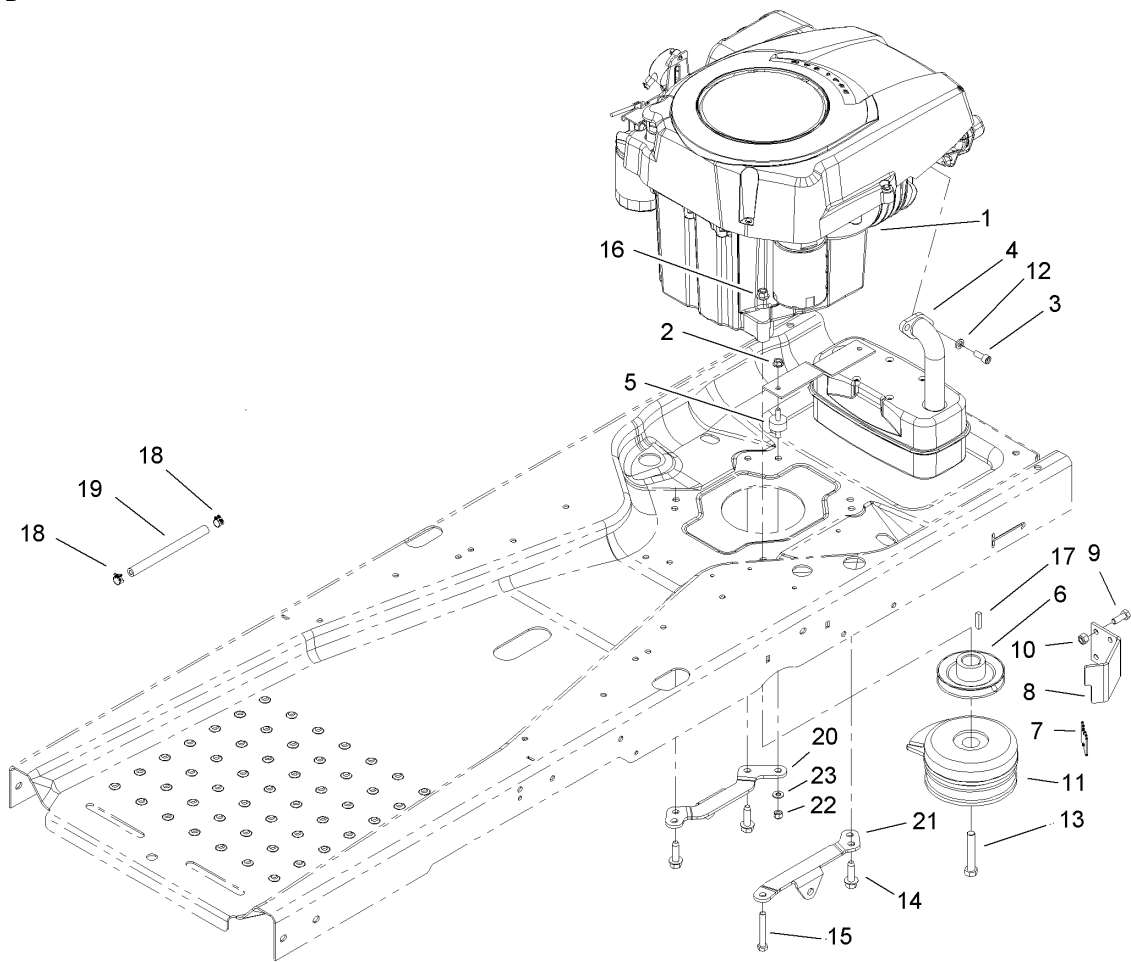
RH Hydro No. 110-6771 Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM	39	94-1933	2	Washer
2	114-1631	1	RH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	112-9850	1	Plug	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8697	1	RH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9861	1	RH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	112-9863	1	Tube-Sealant
26	94-1937	1	Washer-Block, Thrust	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft, Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



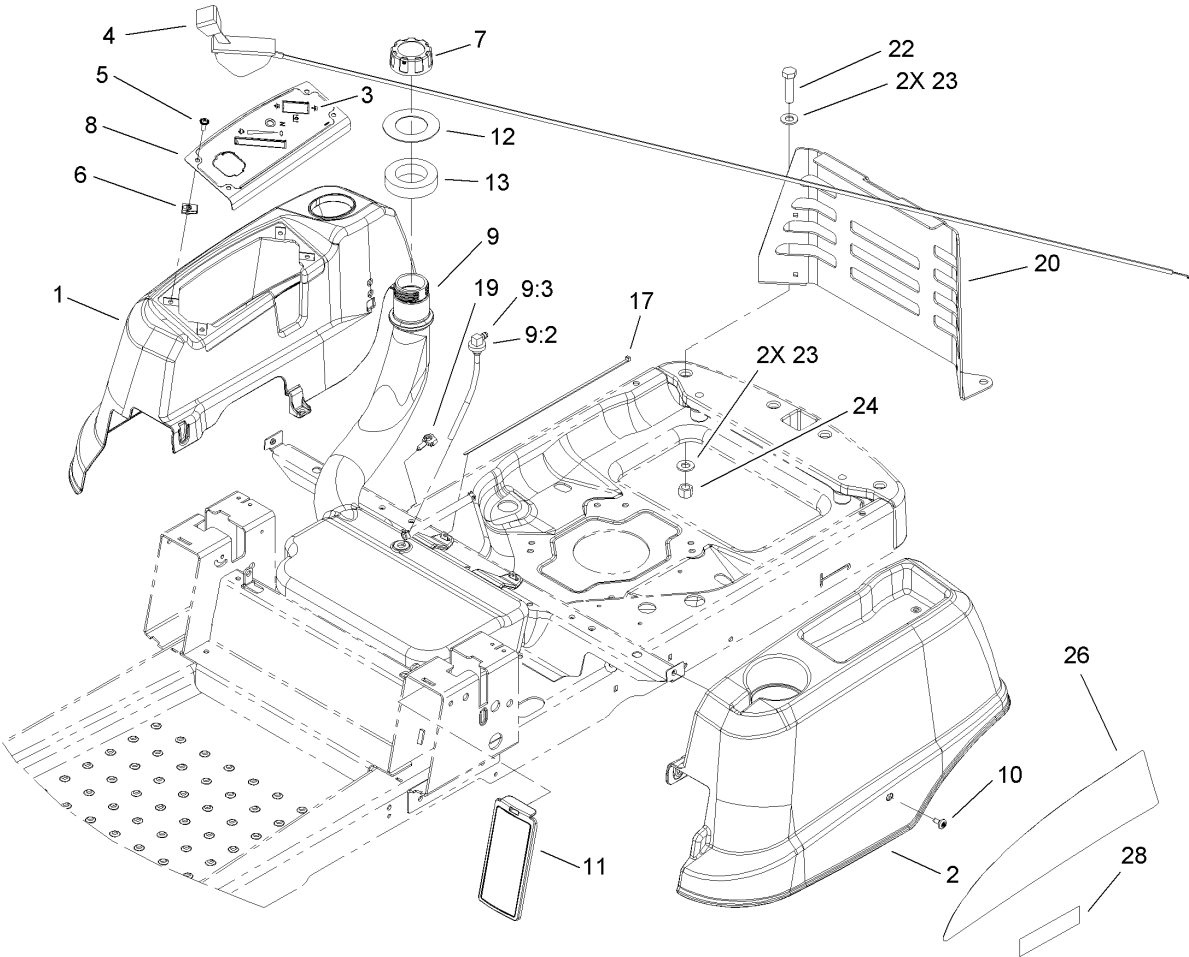
LH Hydro No. 110-6770 Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM	39	94-1933	2	Washer
2	114-1637	1	LH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	112-9850	1	Plug	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8687	1	LH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9862	1	LH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	112-9863	1	Tube-Sealant
26	94-1937	1	Washer-Block, Thrust	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft, Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



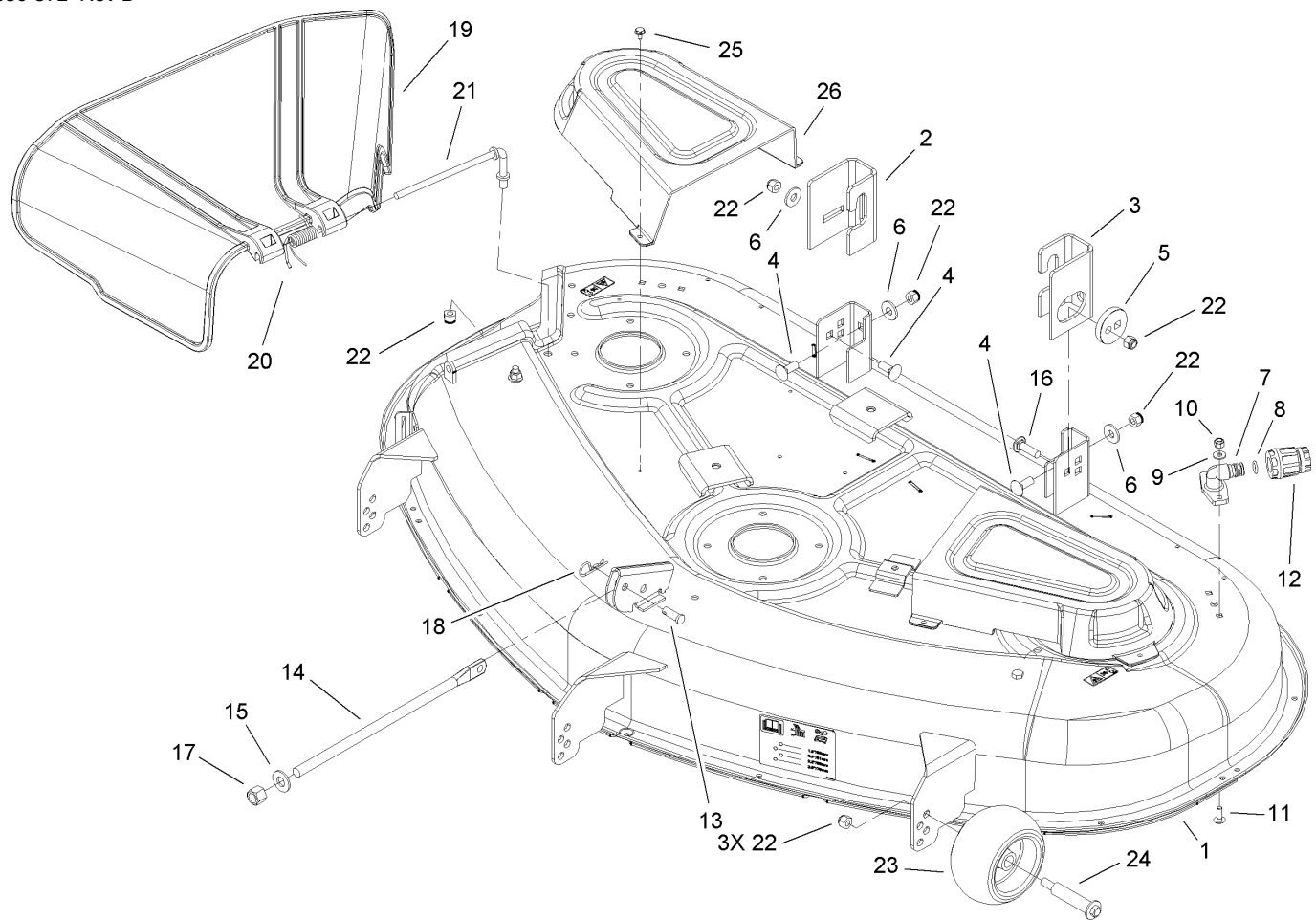
Engine and Clutch Assembly

Ref	Part No.	Qty.	Description				
1		1	Engine-Kohler, Sv610-0020				
2	32128-33	1	Nut-HF				
3	3274-10	2	Screw-HSH				
4	108-7829	1	Muffler-Kohler				
5	112-3976	1	Isolator				
6	110-6758	1	Pulley-Engine				
7	112-3974	1	Bumper				
8	110-6896	1	Stop-Clutch				
9	322-4	2	Screw-HH				
10	3296-29	2	Nut-Lock, NI				
11	110-6766	1	Clutch-Electric, PTO				
12	3253-4	2	Washer-Lock				
13	3212-11	1	Screw-HH				
14	32144-109	3	Screw				
15	322-11	1	Screw-HH				
16	3296-58	1	Nut-Lock, NI				
17	5-7280	1	Key				
18	2412-98	2	Clamp				
19	109-0306	1	Hose-Fuel				
20	110-6798	1	Support-Hydro, RH				
21	110-6799	1	Support-Hydro, LH				
22	3296-42	1	Nut-Lock, NI				
23	3256-22	1	Washer-Flat				



Styling and Fuel System Assembly

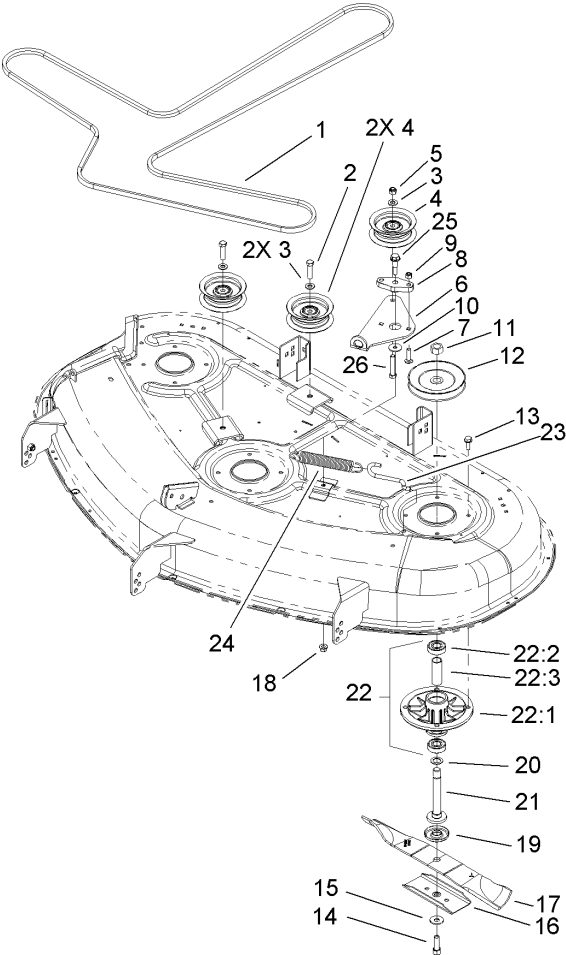
Ref	Part No.	Qty.	Description				
1	112-9773	1	Pod-RH				
2	112-9772	1	Pod-LH				
3	112-9782	1	Decal-Control Panel				
4	107-7331	1	Cable-Throttle				
5	3258-166	4	Screw-PRH				
6	107069	4	Clip				
7	93-7198	1	Gas Cap ASM				
8	110-1927-03	1	Panel-Control				
9	110-6890	1	Fuel Tank ASM				
9:2	46-6560	1	Bushing				
9:3	95-3970	1	Fitting-90 Degree				
10	112-4004	6	Screw-Shoulder				
11	110-6786	2	Cover-Control				
12	112-9760	1	Washer-Rubber				
13	55-9310	1	Seal-Foam				
17	100-9064	1	Tie-Cable				
19	32180-037	1	Clip-Harness				
20	110-6685-03	1	Support-Cover, Rear				
22	325-8	2	Screw-HH				
23	3256-26	4	Washer-Flat				
24	3296-23	2	Nut-Lock, NI				
26	114-1612	1	Decal-Pod, LH				
27	114-1613	1	Decal-Pod, RH				
28	114-1615	2	Decal				



50in Deck Assembly

Ref	Part No.	Qty.	Description
1	112-9798	1	50 Inch Deck ASM
2	108-7836	1	Bracket-Hanger, Right Rear
3	108-7838	1	Bracket-Hanger, Left Rear
4	3231-2	3	Screw-CARR
5	112-3980	1	Eccentric
6	80-6990	3	Washer-Hardened
7	95-2747	2	Fitting-Washout
8	46-6290	2	O-Ring
9	3256-22	4	Washer-Flat
10	3296-42	4	Nut-Lock, NI
11	3229-1	4	Screw-CARR
12	95-3270	1	Connector-Hose
13	1-808284	1	Pin-Clevis
14	108-7847	1	Rod-Lift
15	87-7270	1	Washer-Thrust
16	3231-28	1	Screw-CARR
17	3296-23	1	Nut-Lock, NI
18	9335054	1	Pin-Hair
19	108-7895	1	Deflector-50 Inch
20	110-6694	1	Spring-Torsion
21	112-3950	1	Rod-Pivot
22	3296-39	8	Nut-Lock, NI
23	1-603299	3	Roller-Scalp, Anti
24	112-3977	3	Bolt-Shoulder

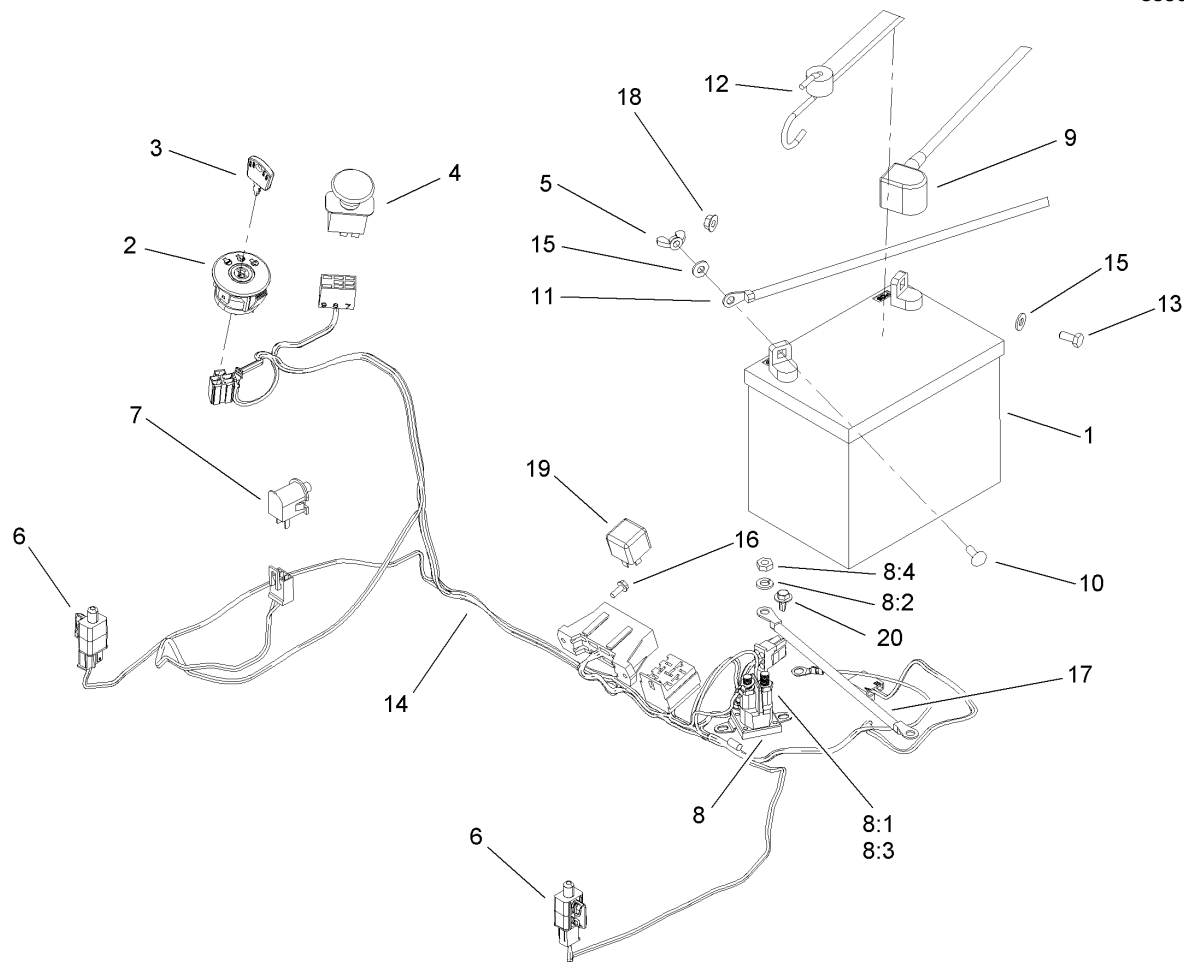
Ref	Part No.	Qty.	Description
25	32104-76	6	Screw
26	108-7890	2	Cover-Belt



50in Deck Spindle and Belt Drive Assembly

Ref	Part No.	Qty.	Description
1	110-6892	1	V-Belt
2	323-8	2	Screw-HH
3	3256-24	3	Washer-Flat
4	106-2175	3	Pulley-Idler, Flat
5	3296-39	1	Nut-Lock, NI
6	110-6867-03	1	Arm-Idler
7	3230-3	2	Screw-CARR
8	108-7881	1	Bushing-Pivot
9	3296-29	2	Nut-Lock, NI
10	5-4460	1	Washer-Pivot
11	3219-6	3	Nut-Hex
12	110-6865	3	Pulley
13	32144-41	12	Screw-Taptite
14	26-0671	3	Screw-Blade
15	3290-465	3	Washer-Belleville
16	106-2248-03	3	Stiffener-Blade
17	110-6837-03	3	Blade-17.5 Inch, High Lift
18	3296-58	1	Nut-Lock, NI
19	80-4360	3	Shield-Bearing
20	80-4380	3	Spacer
21	110-6866	3	Shaft-Spindle
22		3	Spindle ASM
22:1	88-4510	1	Housing-Spindle
22:2	100-1048	2	Bearing-Ball

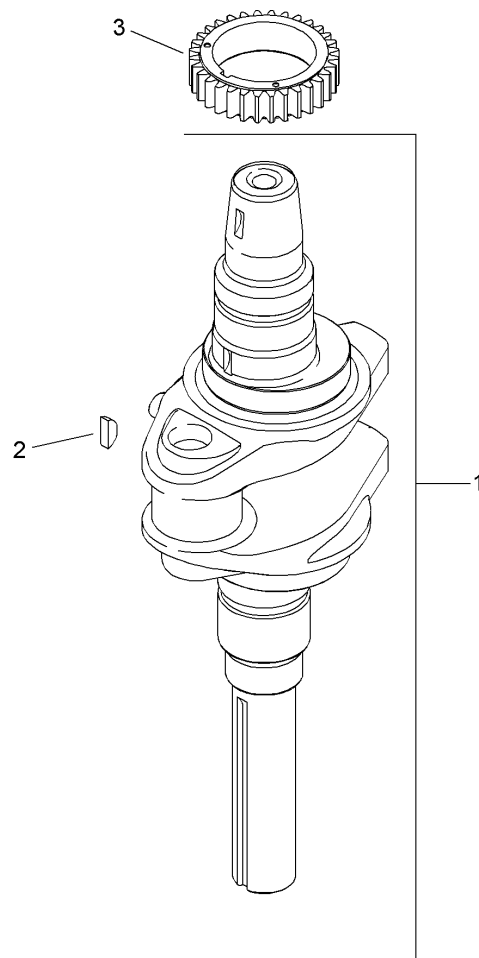
Ref	Part No.	Qty.	Description
22:3	62-3661	1	Spacer-Bearing
23	112-3973	1	Hook-Return, Spring
24	1-603414	1	Spring-Extension
25	110-6897	1	Bolt-Shoulder
26	323-10	1	Screw-HH



Electrical Assembly

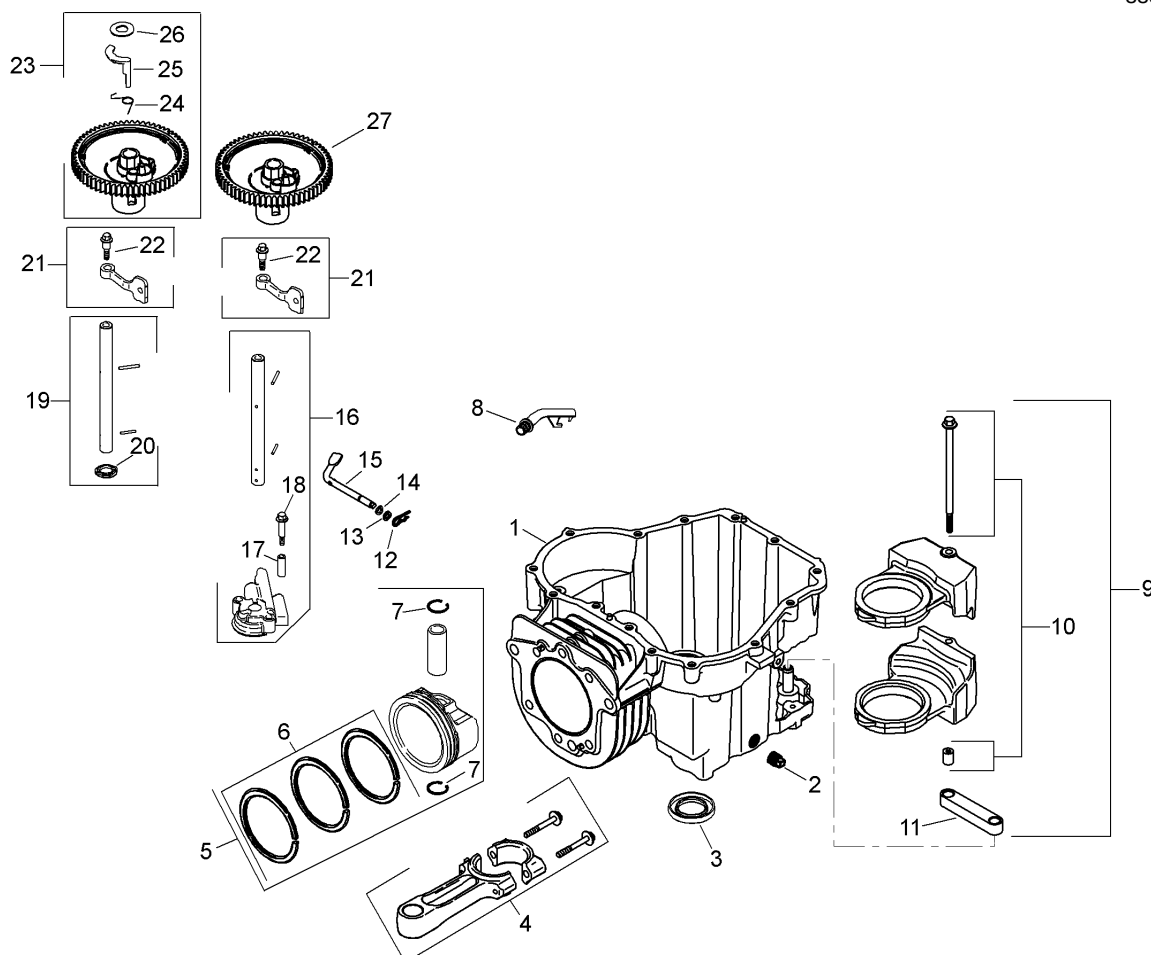
Ref	Part No.	Qty.	Description
1	104-2493	1	Battery
2	110-6764	1	Switch-Ignition
3	700918	1	Key
4	93-9999	1	Switch-PTO
5	32103-22	1	Nut-Wing
6	110-6765	2	Switch-Single Pole No
7	82-2190	1	Switch-Bail
8	1-513075	1	Switch-Solenoid
8:1	3253-17	2	Washer-Lock
8:2	3253-4	2	Washer-Lock
8:3	3219-14	2	Nut-Hex
8:4	3220-2	2	Nut-Jam
9	110-6794	1	Cable-Battery, Red
10	3229-1	1	Screw-CARR
11	110-6793	1	Cable-Battery, Black
12	104-2466	1	Holddown-Battery
13	321-3	1	Screw-HH
14	110-1923	1	Harness-Wire
15	3256-22	2	Washer-Flat
16	32144-1	3	Screw-Taptite
17	110-6792	1	Cable-Battery, Red
18	32128-33	2	Nut-HF
19	98-7249	1	Relay
20	46-8560	2	Screw-HHF

Ref	Part No.	Qty.	Description
24	614249	1	Strap-Tie



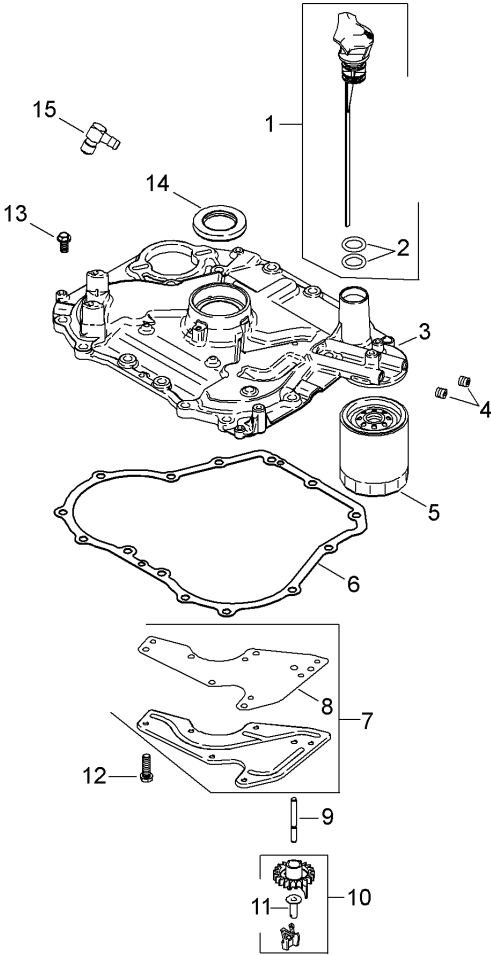
Crankshaft Assembly Kohler SV610-0020

Ref	Part No.	Qty.	Description
❶1	20 014 20-S	1	Crankshaft
❶2	X-42-15-S	1	Key (3/16 X 5/8)
❶3	20 043 12-S	1	Gear-Crankshaft



Crankcase Assembly Kohler SV610-0020

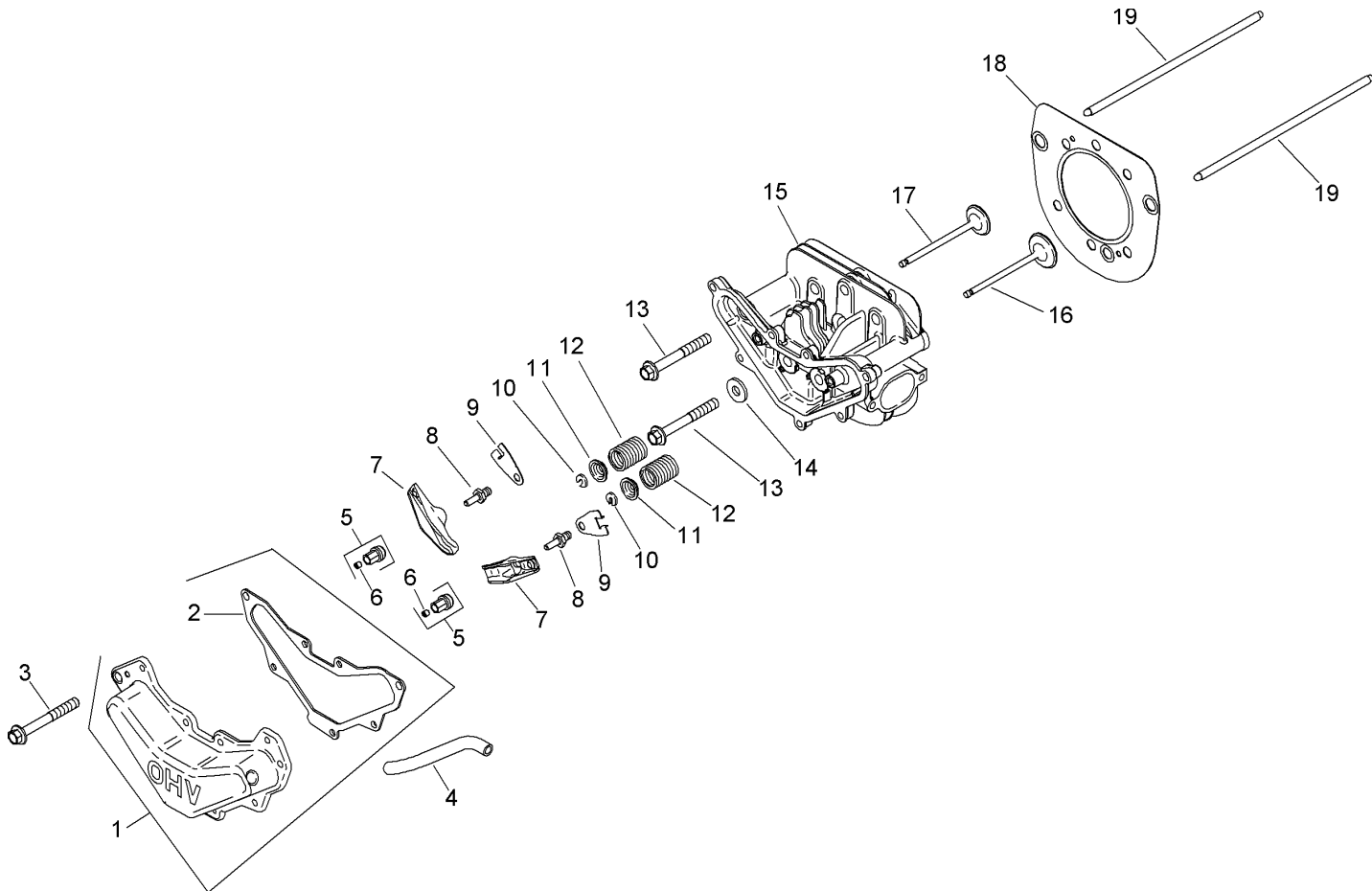
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1		1	Crankcase (Use: Short Block 22 522 02)	❶21	20 090 01-S	2	Cam Lever Assembly (Includes 22)
❶2	25 139 57-S	1	Plug-Square Head Solid (.38)	❶22	20 086 06-S	2	Bolt-Shoulder (M5X0.8X36)
❶3	20 032 01-S	1	Seal-Oil	❶23	20 010 06-S	1	Cam Gear ASM (Exhaust) (Includes 24-26)
❶4	20 067 04-S	1	Rod-Connecting	❶24	20 089 06-S	1	Spring-A C R
❶5	20 874 01-S	1	Piston W/Ring Set (94Mm) (Includes 6,7)	❶25	20 044 16-S	1	Weight-A C R
❶6	20 108 01-S	1	Ring Set (94 Mm)	❶26	20 468 03-S	1	Washer-Thrust, A C R
❶7	20 018 04-S	2	Retainer-Pin, Piston	❶27	20 010 05-S	1	Cam Gear Assembly (Intake)
❶8	20 123 02-S	1	Tube-Back, Drain				
❶9	20 755 04-S	2	Balance Weight Kit (Includes 10,11)				
❶10	20 380 16-S	1	Locating Pin Kit				
❶11	20 186 02-S	1	Linkage-Weight, Balance				
❶12	12 154 05-S	1	Clip-Pin, Hitch				
❶13	M-631015-S	1	Washer-Flat (6Mm)				
❶14	X-25-102-S	1	Washer-Flat (1/4)				
❶15	20 144 02-S	1	Shaft-Cross, Governor				
❶16	20 393 02-S	1	Oil Pump ASM (Includes 17, 18)				
❶17	20 112 02-S	2	Spacer-Screw, Oil Pump				
❶18	20 086 13-S	2	Screw-Pump, Oil				
❶19	20 144 06-S	1	Exhaust Camshaft Center ASM (Includes 20)				
❶20	20 468 08-S	1	Washer-Thrust				



Oil Pan and Lubrication Assembly

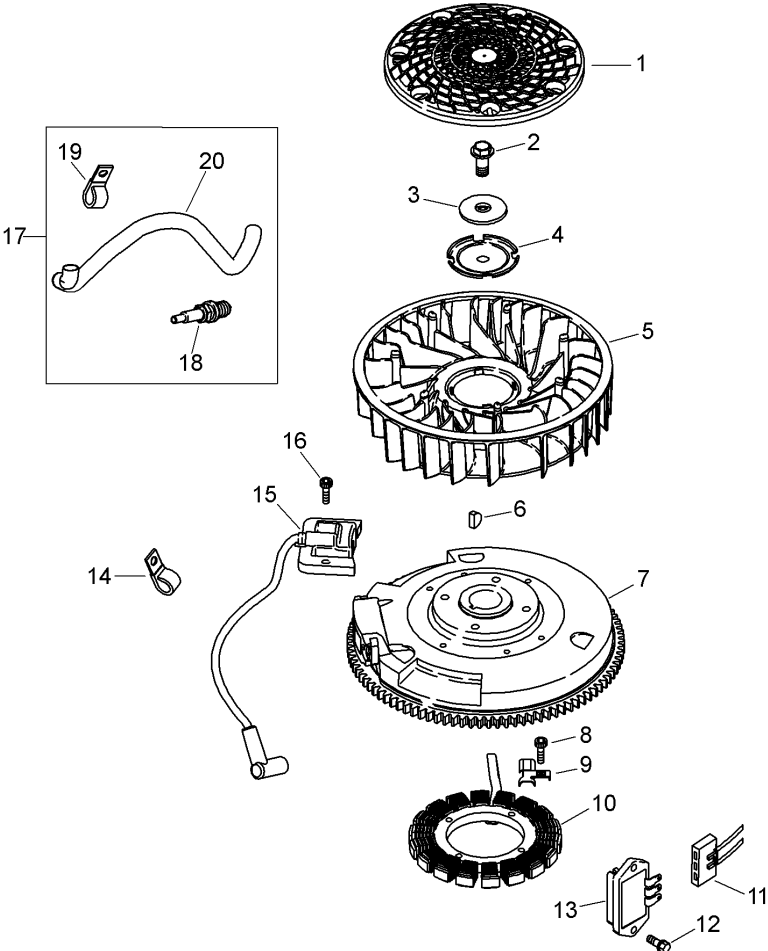
Kohler SV610-0020

Ref	Part No.	Qty.	Description				
❸1	20 040 02-S	1	Dipstick Blade Kit (Yellow) (Includes 2)				
❸2	20 153 01-S	2	O Ring-Dipstick				
❸3	20 009 10-S	1	Closure Plate ASM (Includes 6, 15)				
❸4	25 139 60-S	2	Plug-Hex, Countersunk (.125)				
❸5	12 050 01-S	1	Filter-Oil				
❸6	20 041 01-S	1	Gasket-Plate, Closure				
❸7	20 096 02-S	1	Oil Passage Cover Kit (Includes 8)				
❸8	20 041 02-S	1	Gasket-Passage, Oil				
❸9	20 144 03-S	1	Shaft-Gear, Governor				
❸10	20 310 03-S	1	Governor Gear ASM (Includes 11)				
❸11	12 380 01-S	1	Pin-Regulating, Governor				
❸12	M-545013-S	6	Screw-Flange, Hex (M5X0.8X13)				
❸13	M-851030-S	14	Screw-Flange, Hex (M8X1.25X30)				
❸14	20 032 01-S	1	Seal-Oil				
❸15	25 155 02-S	1	Connector-Hose, 90 DEG				



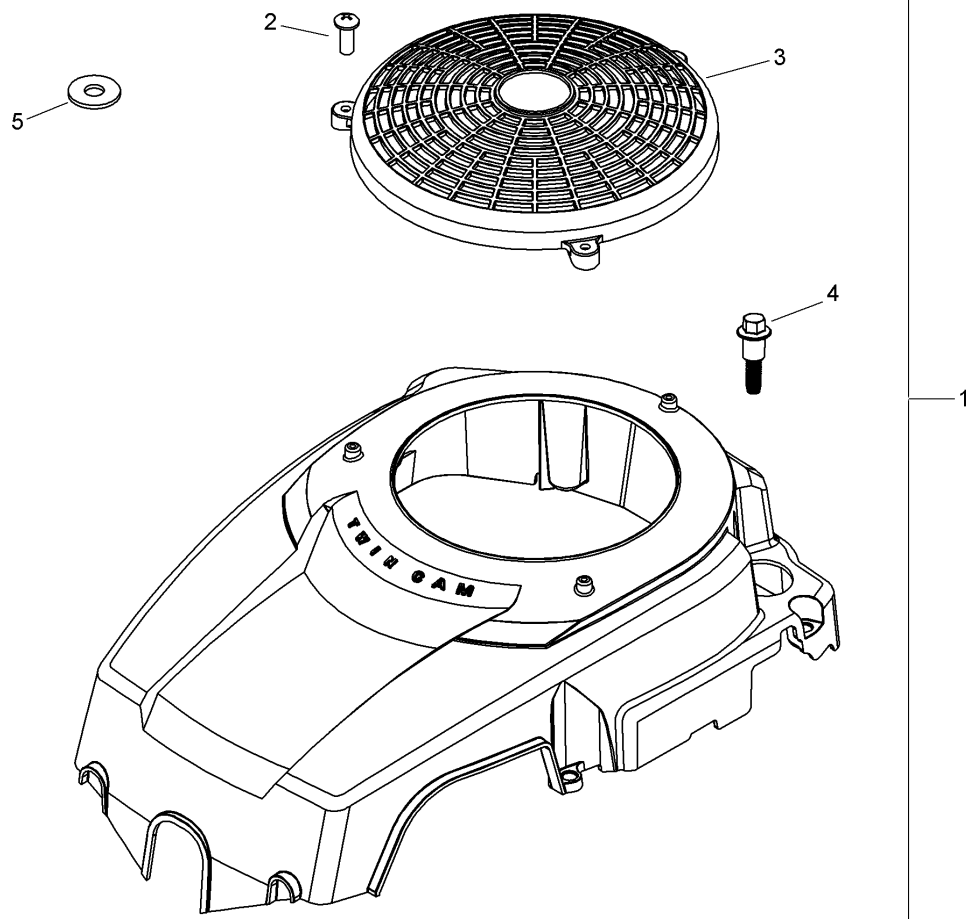
Head, Valve and Breather Assembly
Kohler SV610-0020

Ref	Part No.	Qty.	Description				
❶1	20 096 07-S	1	Valve Cover Kit (Includes 2)				
❷2	20 041 13-S	1	Gasket-Valve Cover				
❸3	M-645020-S	7	Screw-Flange, Hex (M6X1.0X20)				
❹4	20 326 01-S	1	Hose-Breather				
❺5	20 599 02-S	2	Pivot-Arm, Rocker (Includes 6)				
❻6	20 086 04-S	2	Screw-Set				
❼7	20 186 01-S	2	Arm-Rocker				
❽8	20 086 03-S	2	Stud-Rocker				
❾9	20 146 03-S	2	Plate-Guide, Push Rod				
❿10	20 062 01-S	2	Lock-Retainer				
⓫11	20 173 01-S	2	Cap-Spring, Valve				
⓬12	20 089 03-S	2	Spring-Valve				
⓭13	20 086 02-S	6	Screw-Flange, Hex (M10X1.5X37)				
⓮14	12 468 05-S	1	Washer-Flat (1/2)				
⓯15	20 318 05-S	1	Cylinder Head ASM				
⓰16	20 016 01-S	1	Valve-Exhaust				
⓱17	20 017 01-S	1	Valve-Intake				
⓲18	20 841 01-S	1	Cylinder Head Gasket Kit (Includes 2, 13, 14)				
⓳19	20 411 04-S	2	Rod-Push				



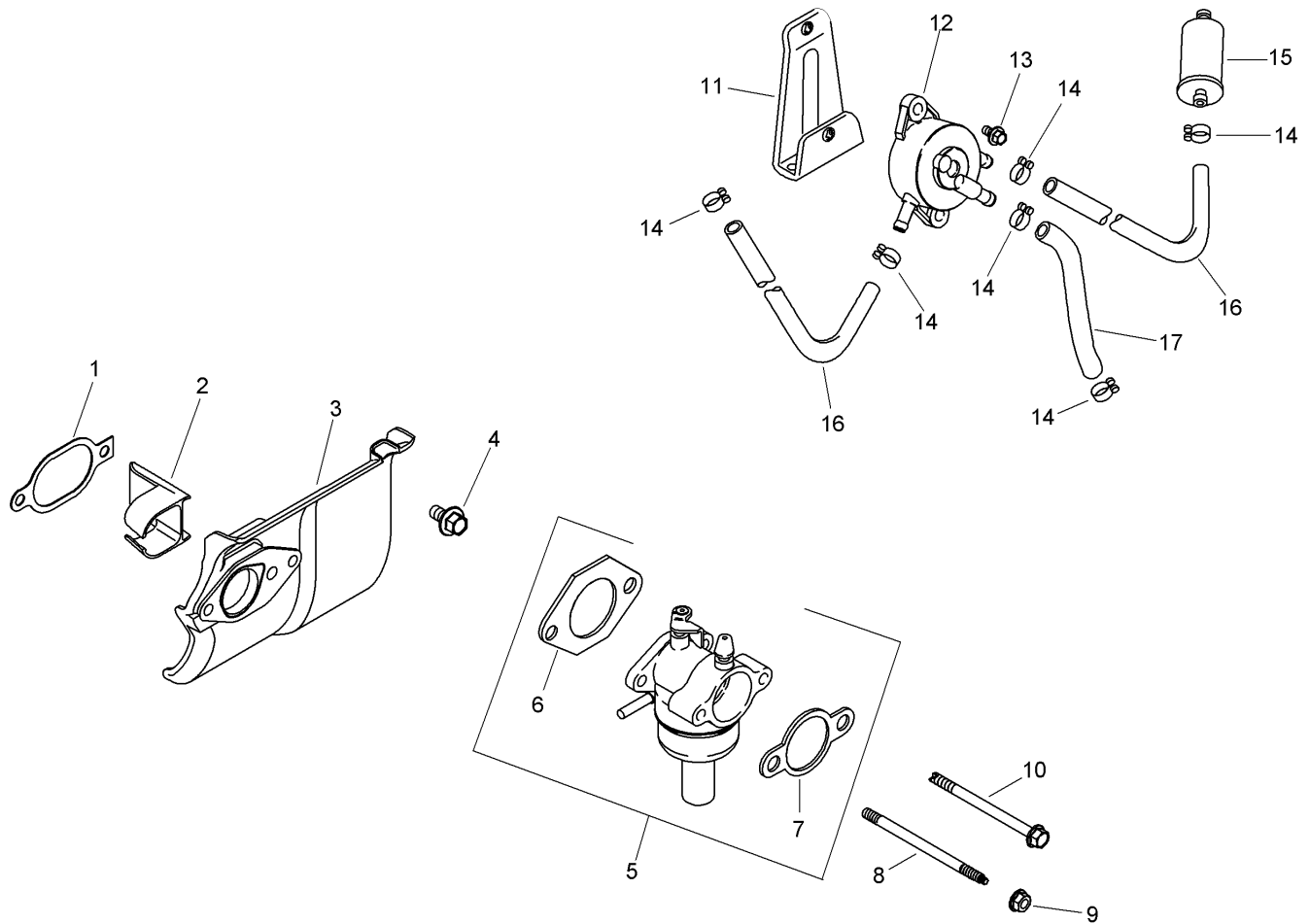
Ignition and Electrical Assembly
Kohler SV610-0020

Ref	Part No.	Qty.	Description				
❶1	20 162 02-S	1	Screen-Grass				
❷2	12 086 14-S	1	Screw-Hex, Flange (M10X1.5X45)				
❸3	12 468 03-S	1	Washer-Flat (.38)				
❹4	20 146 04-S	1	Plate-Mounting, Fan				
❺5	20 157 01-S	1	Fan				
❻6	X-42-15-S	1	Key (.19 X .62)				
❼7	20 025 05-S	1	Flywheel				
❸8	20 086 17-S	2	Screw-Socket, Hex (M5X0.8X25)				
❹9	20 154 03-S	1	Clip-Wire, Stator				
❺10	237878-S	1	Stator Kit (15 Amp)				
❻11	236602-S	1	Connector (3 Contact)				
❸12	M-545020-S	2	Screw-HHFTF (M5X0.8X20)				
❹13	41 403 09-S	1	Rectifier-Regulator				
❺14	231285-S	2	Clip-Cable				
❻15	20 584 01-S	1	Module-Ignition				
❸16	M-561025-S	2	Screw-Socket, Hex (M5X0.8X25)				
❹17	20 707 01-S	1	R F I Suppression Kit (Includes 18-20)				
❸18	25 132 14-S	1	Spark Plug (R F I)				
❹19	25 154 08-S	1	Clip-Cable				
❺20	20 123 01-S	1	Tube (R F I)				
❶❸	20 176 01-S	1	Harness-Wiring (Six Pin)				



Blower Housing Assembly Kohler SV610-0020

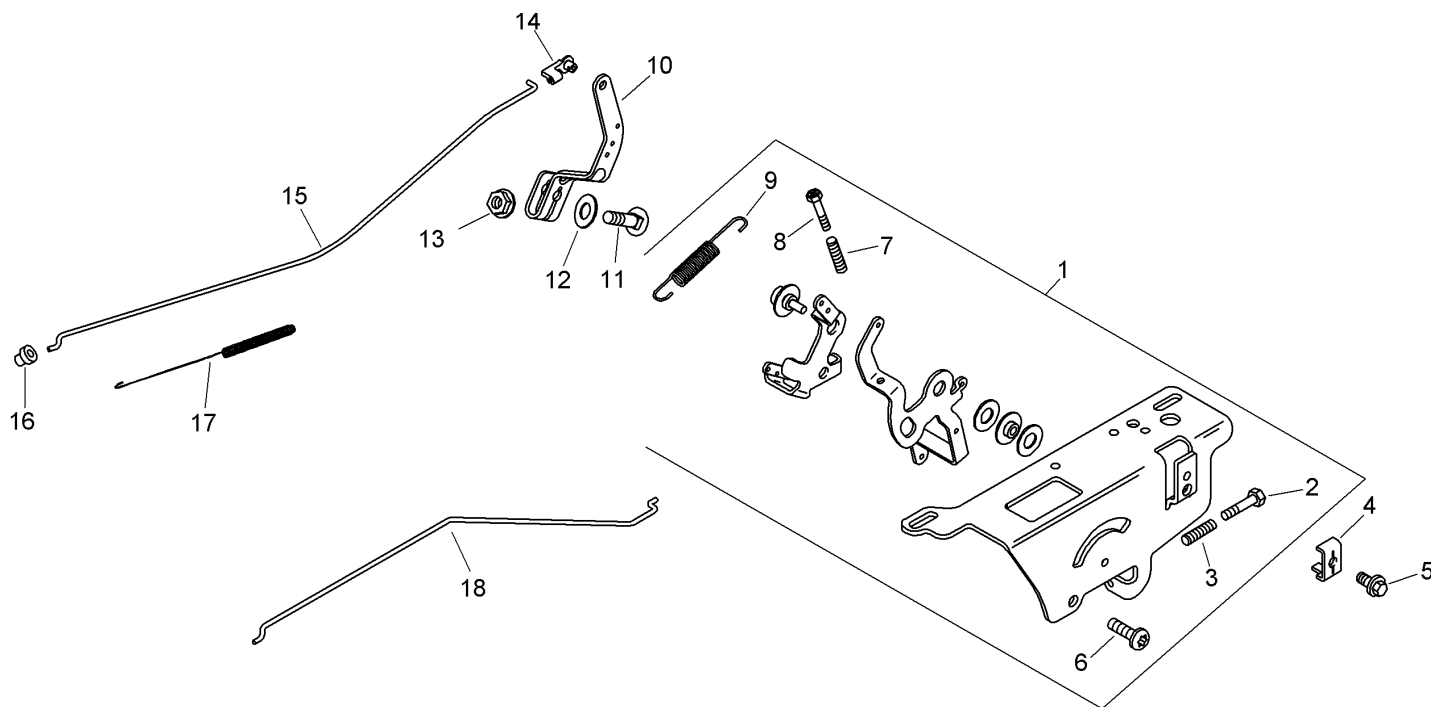
Ref	Part No.	Qty.	Description				
③1	20 755 11-S	1	Blower Housing And Guard ASM (Includes 2-4, 20 113 29-S, 41 037 10-S)				
③2	24 086 41-S	3	Screw-Phl HD (11-16X1/2)				
③3	20 314 06-S	1	Guard-Fixed				
③4	20 086 06-S	4	Bolt-Shoulder (M5X0.8X36)				
③5	24 468 10-S	3	Washer-Plain (1/4)				
①③	20 113 29-S	1	Label-Round, Kohler				
①③	41 037 10-S	1	Nameplate-Service				



Fuel System Assembly Kohler SV610-0020

Ref	Part No.	Qty.	Description
❶	20 041 07-S	1	Gasket-Deflector, Heat
❷	20 332 01-S	1	Insert-Port, Intake
❸	20 265 03-S	1	Deflector-Heat
❹	M-651020-S	1	Screw-Flange, Hex (M6X1.0X20)
❺	20 853 14-S	1	Carburetor ASM W/Gaskets (Includes 6, 7)
❻	12 041 01-S	1	Gasket-Carburetor
❼	12 041 02-S	1	Gasket-Base, Air Cleaner
❽	20 072 05-S	2	Stud-Mounting, Carburetor (M6X1.0X100)
❾	M-641060-S	2	Nut-Hex, Flange (M6X1.0)
❿	M-545010-S	2	Screw-HHFTF (M5X0.8X10)
⓫	20 126 02-S	1	Bracket-Mounting, Fuel Pump
⓬	24 393 16-S	1	Pump-Pulse, Fuel
⓭	M-645016-S	2	Screw-HHFTF (M6X1.0X16)
⓮	25 237 14-S	6	Clamp-Hose
⓯	25 050 22-S	1	Filter-Fuel
⓰	25 111 34-S	2	Line-Fuel (24 Inch, Cut to needed Length)
⓱	52 353 20-S	1	Line-Fuel (10 Inch)
⓲	25 454 05-S	1	Tie
⓳	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
⓴	25 431 12-S	1	Sleeve, Fuel Line
⓵	12 755 110-S	1	Choke Shaft Kit
⓶	12 757 02-S	1	Float Repair Kit

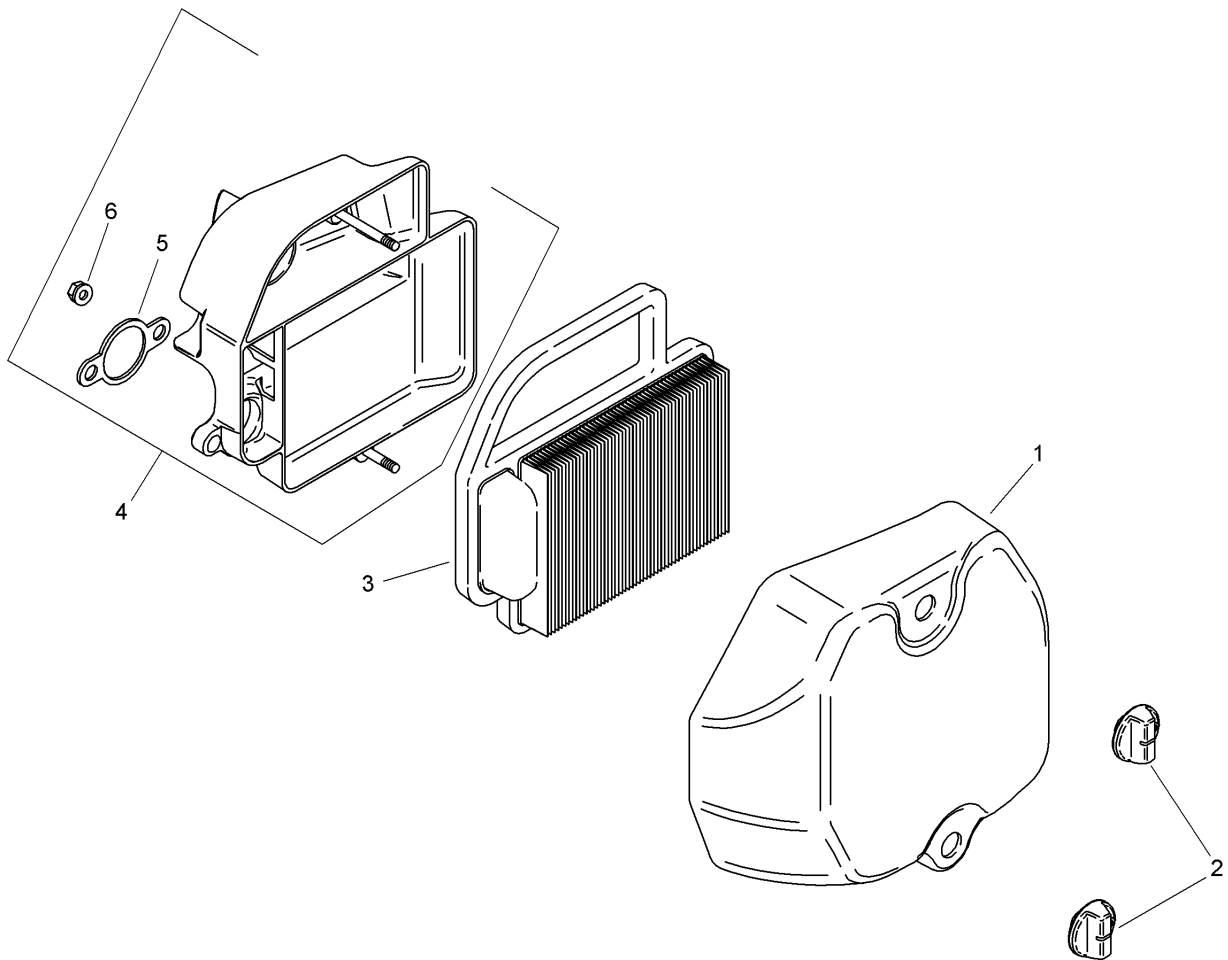
Ref	Part No.	Qty.	Description
⓷	12 757 03-S	1	Carburetor Repair Kit
⓸	12 757 33-S	1	Solenoid Repair Kit
⓹	12 757 37-S	1	Bowl Replacement Repair Kit
⓺	20 755 06-S	1	High Altitude Kit (5, 000 Ft)
⓻	20 755 07-S	1	High Altitude Kit (10, 000 Ft)



Engine Control Assembly

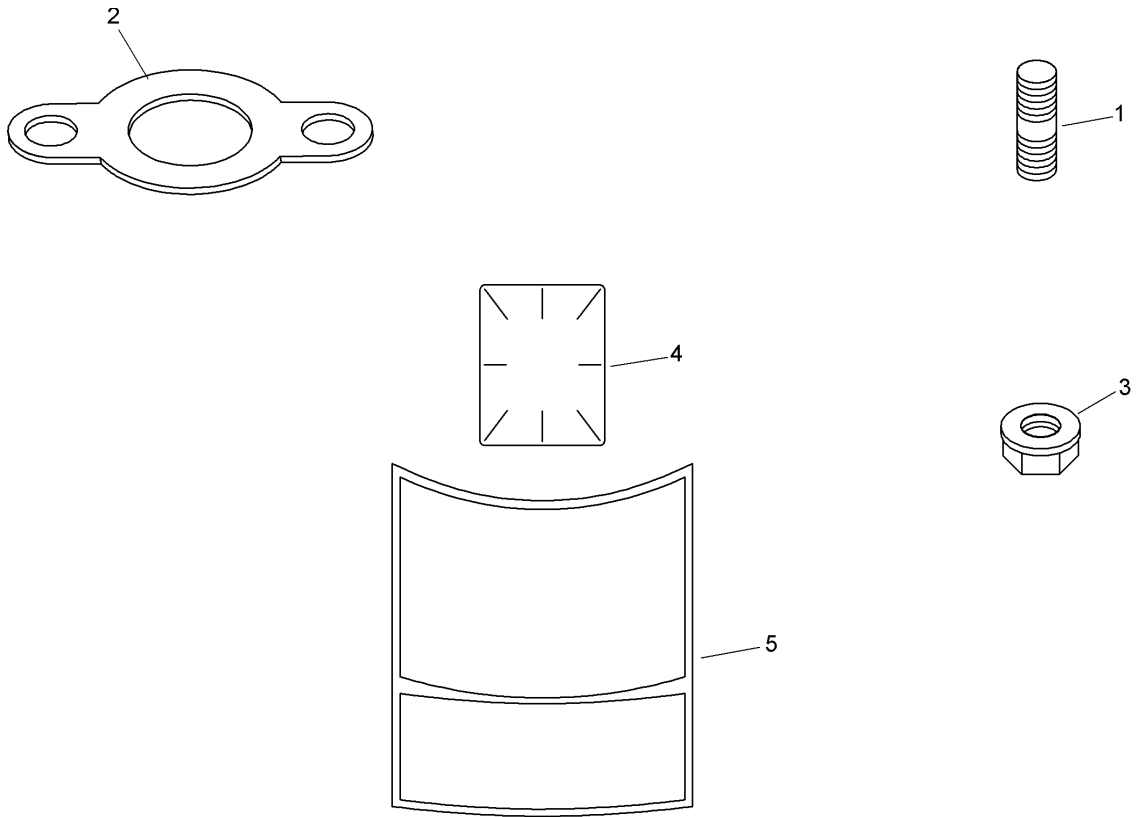
Kohler SV610-0020

Ref	Part No.	Qty.	Description
❶1	20 536 05-S	1	Speed Control ASM (Includes 2, 3, 6-9)
❶2	20 086 10-S	1	Screw-Thread Forming (M4X0.7X25)
❶3	12 089 11-S	1	Spring-Control, Speed (Short)
❶4	12 237 01-S	1	Clamp-Cable
❶5	M-545016-S	1	Screw-HHFTF (M5X0.8X16)
❶6	M-664020-S	2	Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20)
❶7	12 089 11-S	2	Spring-Control, Speed (Short)
❶8	20 086 10-S	2	Screw-Thread Forming (M4X0.7X25)
❶9	20 089 11-S	1	Spring-Governor
❶10	20 090 02-S	1	Lever-Governor
❶11	52 211 04-S	1	Bolt-Square Neck, Round Head (1/4-20X1)
❶12	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
❶13	12 100 07-S	1	Nut-Flange, Hex (1/4-20)
❶14	25 158 11-S	1	Bushing-Linkage, Throttle
❶15	20 079 04-S	1	Linkage-Throttle
❶16	25 158 08-S	1	Bushing-Retaining, Linkage
❶17	20 089 10-S	1	Spring-Linkage
❶18	20 079 05-S	1	Linkage-Choke (Single Wire)



Air Intake and Filtration Assembly Kohler SV610-0020

Ref	Part No.	Qty.	Description				
❸1	20 096 04-S	1	Cover-Air Cleaner				
❸2	25 341 04-S	2	Knob-Cover				
❸3	20 083 02-S	1	Element-Cleaner, Air				
❸4	20 094 01-S	1	Air Cleaner Base Kit (Includes 5, 6)				
❸5	12 041 02-S	1	Gasket-Base, Air Cleaner				
❸6	M-641060-S	1	Nut-Hex, Flange (M6X1.0)				



Artwork is representative
Actual labels may differ depending on model and specification number

Exhaust Stud, Gasket and Decal Assembly Kohler SV610-0020

Ref	Part No.	Qty.	Description				
②1	25 072 04-S	2	Stud (M8X1.25X33)				
②2	20 041 12-S	1	Gasket-Exhaust				
②3	M-841080-S	2	Nut-Hex, Flange (M8X1.25)				
②4	25 113 39-S	1	Decal-Laminate, Clear				
②5	20 113 13-S	1	Decal (19 H P)				
①②	20 522 02	1	Short Block (S V 530/540)				
①②	20 755 05-S	1	Gasket Set				

Attachments and Accessories

For 725058056 - G4020 Zero-Turn-Radius Mower

Product Name	Model/Part
Armrest Kit	108-6163
50in Mulching Kit	110-6744
Hour Meter Kit	112-9763
Deck Ring Kit	114-1608
Foot Assist Cutting Unit Lift Kit	79313
Engine Cover Kit	79314
Floor Mat Kit	79315
42in and 50in Twin Bagger	99324

Attachments and Accessories

For 94370 - G4020 Zero-Turn-Radius Mower

Product Name	Model/Part
Armrest Kit	108-6163
50in Mulching Kit	110-6744
Hour Meter Kit	112-9763
Deck Ring Kit	114-1608
Foot Assist Cutting Unit Lift Kit	79313
Engine Cover Kit	79314
Floor Mat Kit	79315
42in and 50in Twin Bagger	99324



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