

Right-Hand Transaxle Kit Zero-Turn-Radius Riding Mower

Model No. 114-8520

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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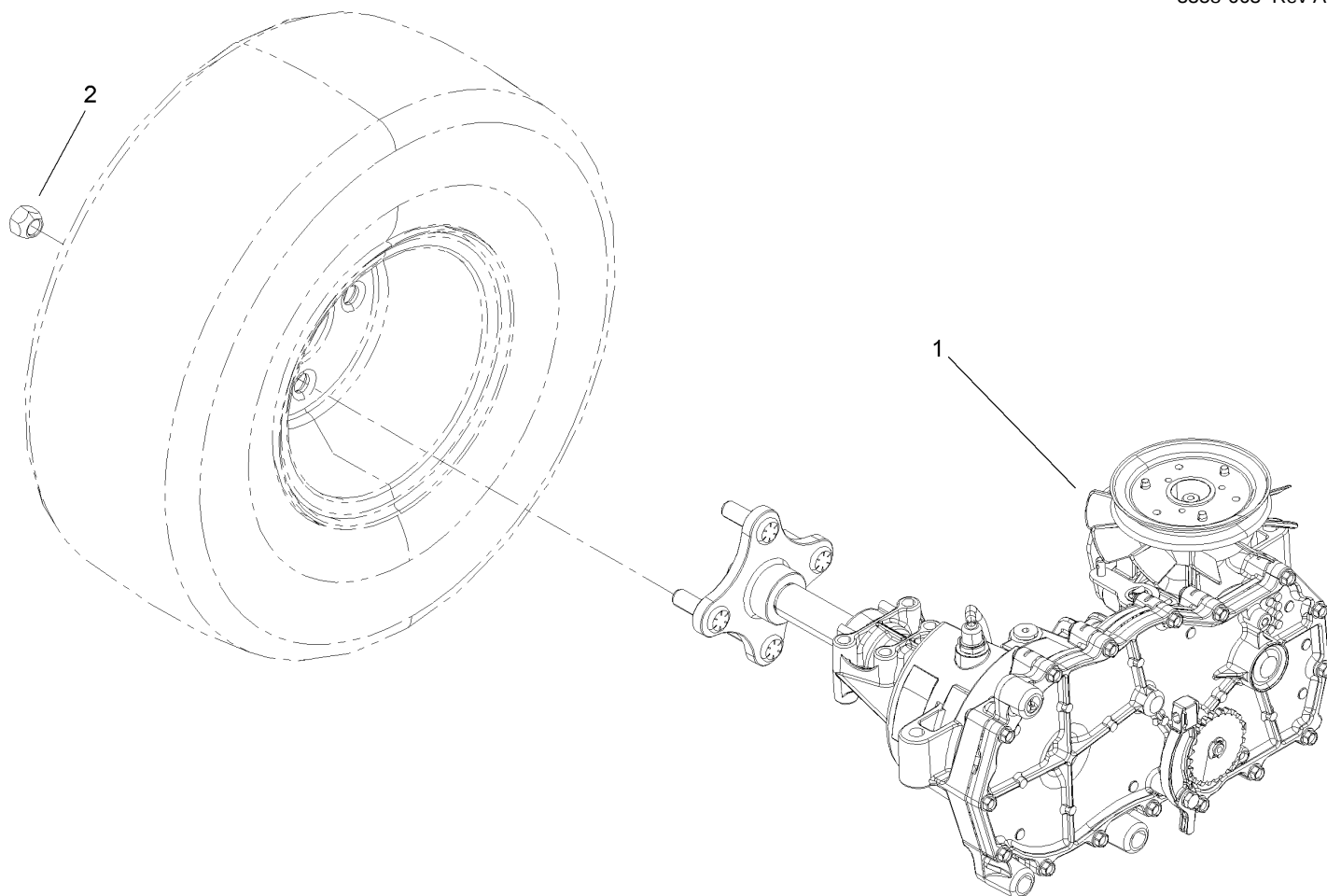
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

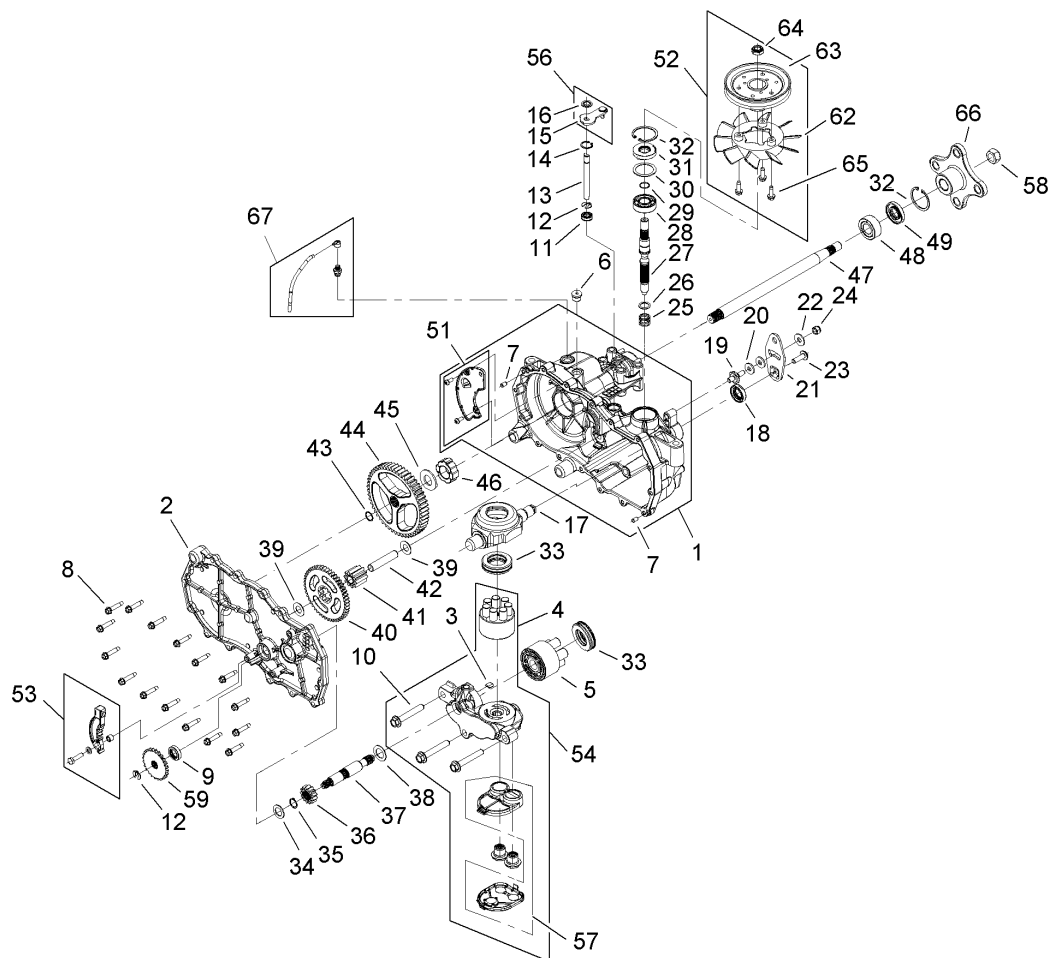
AR.	as required	HYD.	hydraulic
ASM.	assembly	LH.	left hand
BBC.	blade brake clutch	NI.	nylon insert
CARR.	carriage	NPTF.	national pipe thread fine
DEG.	degrees	PFH.	phillips flat head
EXT.	external	PPH.	phillips pan head
FH.	flat head	PPHTF.	phillips pan head thread forming
GA.	gauge	PRH.	phillips round head
HD.	heavy-duty	PTH.	phillips truss head
HF.	hex flange	PTO.	power-take-off
HH.	hex head	RH.	right hand
HHF.	hex head flange	ROPS.	roll-over protection system
HHFTF.	hex head flange thread forming	SFH.	slotted fillister head
HJ.	hex jam	SHH.	slotted hex head
HLH.	hex lag head	SHWH.	slotted hex washer head
HOC.	height-of-cut	SPH.	slotted pan head
HSBH.	hex socket button head	SQH.	square head
HSFH.	hex socket flat head	SRH.	slotted round head
HS.	hex socket head	STD.	standard
HWH.	hex washer head	TAP.	self tapping
HWHTF.	hex washer head thread forming	TTH.	torx truss head

Footnotes

- ❶ Not illustrated



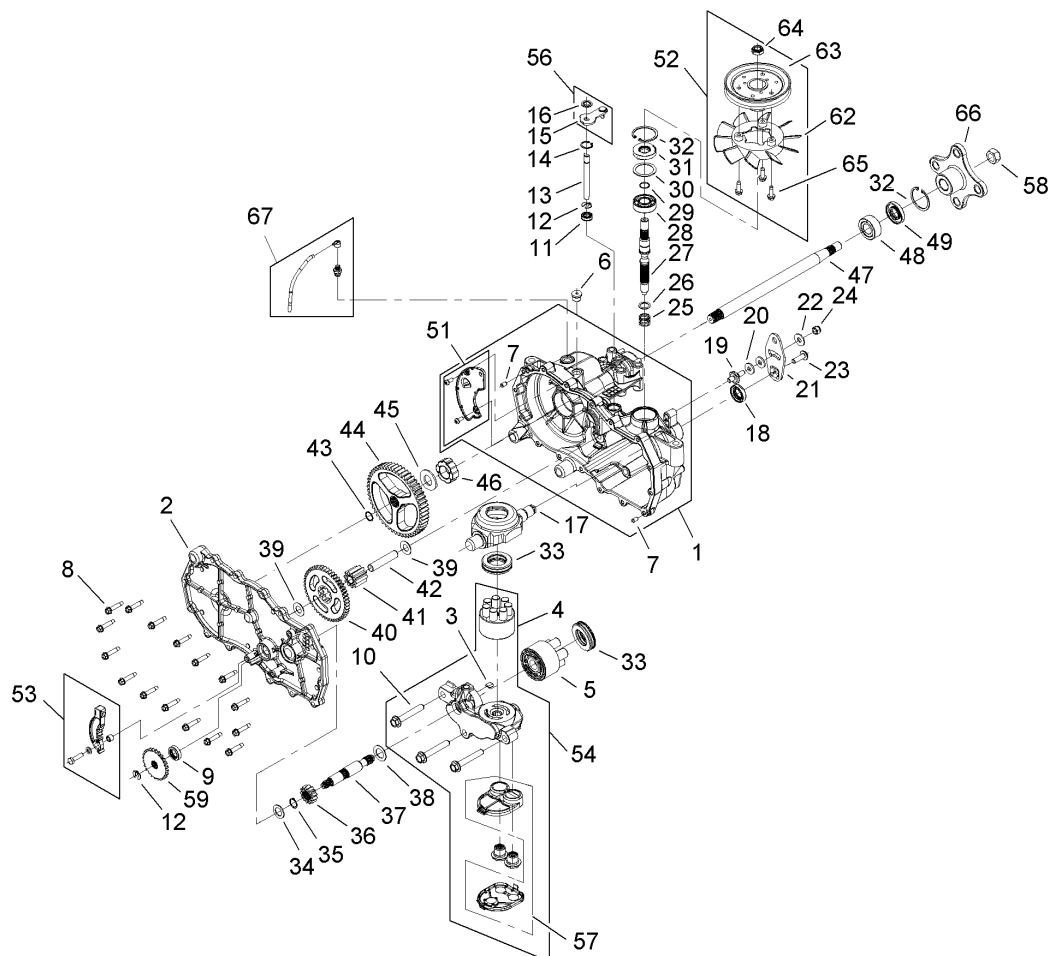
Transaxle and Nut Assembly



RH Hydro Transaxle Assembly No. 112-4761

Ref	Part No.	Qty.	Description
1	106-8674	1	LH Main Housing ASM
2	106-8675	1	LH Side ASM
3	110-8560	1	Plate-Bypass
4	110-8561	1	Pump Block ASM
5	104-2106	1	Cylinder Block ASM
6	112-9850	1	Plug
7	104-2170	2	Pin
8	104-5305	16	Screw-HHF
9	112-9851	1	Brake Seal Kit
10	94-6926	3	Bolt
11	106-8676	1	Seal-Lip
12	106-8677	2	Ring-Retaining, EXT
13	106-8678	1	Rod-Bypass
14	106-8679	1	Ring-Retaining, Int
15	112-9852	1	Arm-Bypass
16	106-8681	1	Ring-Retaining, EXT
17	104-5304	1	Swashplate-Trunnion
18	104-5313	1	Seal-Lip
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut

Ref	Part No.	Qty.	Description
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Block, Thrust
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
29	104-5307	1	Ring-Retaining
30	104-5308	1	Spacer
31	104-5310	1	Seal-Lip
32	104-5309	2	Ring-Retaining
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
35	104-5340	1	Ring-Retaining
36	104-5316	1	Gear-Pinnion, 13T
37	106-8683	1	Shaft-Motor
38	104-5360	1	Washer-Shaft, Motor
39	94-1933	1	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
43	112-9854	1	Ring-Spiral, Retaining
44	112-9855	1	Gear-52T Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle



RH Hydro Transaxle Assembly No. 112-4761 (continued)

Ref	Part No.	Qty.	Description				
49	112-9860	1	Seal-Lip				
❶50	106-8686	1	Seal Kit				
51	106-8687	1	LH Expansion Plate Kit				
52	105-1928	1	Fan Pulley Kit				
53	106-8688	1	Brake Arm Kit				
54	112-9862	1	LH Center Section Filter Kit				
❶55	112-9863	1	Tube-Sealant				
56	107-2489	1	Bypass Arm Kit				
57	106-8693	1	Filter Kit				
58	105-1895	1	Nut				
59	106-8694	1	Disc-Brake, Cog				
❶60	112-9865	1	Hose				
❶61	108-8562	1	Pinch-Clamp, Single Ear				
62	105-1927	1	Fan				
63	105-1896	1	Pulley				
64	105-1875	1	Nut-Lock				
65	104-2120	3	Screw				
66	105-1894	1	Hub ASM				
67	112-9866	1	Breather Kit				

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