FORM NO. 3315–197

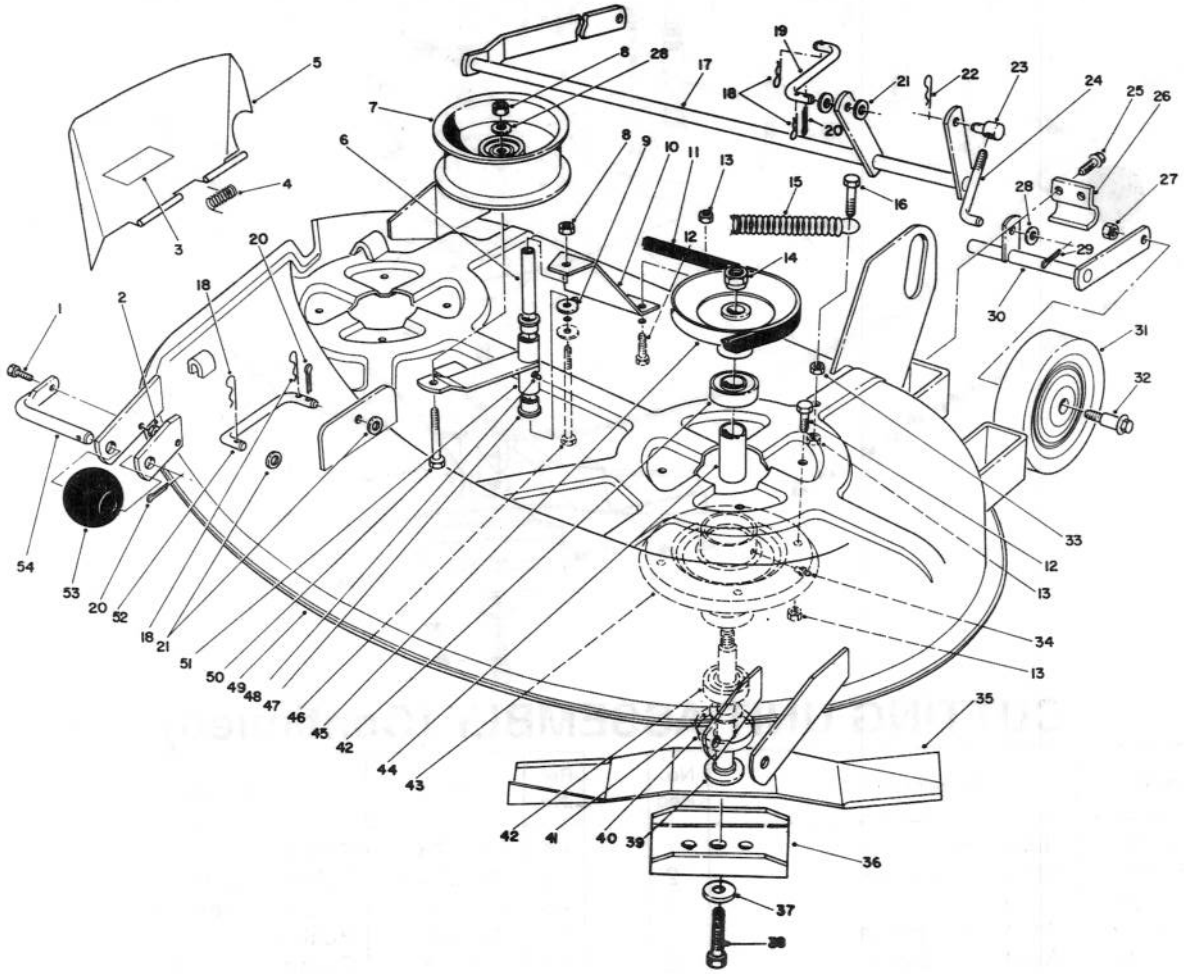
TORO®

MODEL NO. R538SS02 – 2000001 & UP

PARTS CATALOG

WHEEL HORSE®

38" (97cm) Rotary Cutting Unit



C–1151

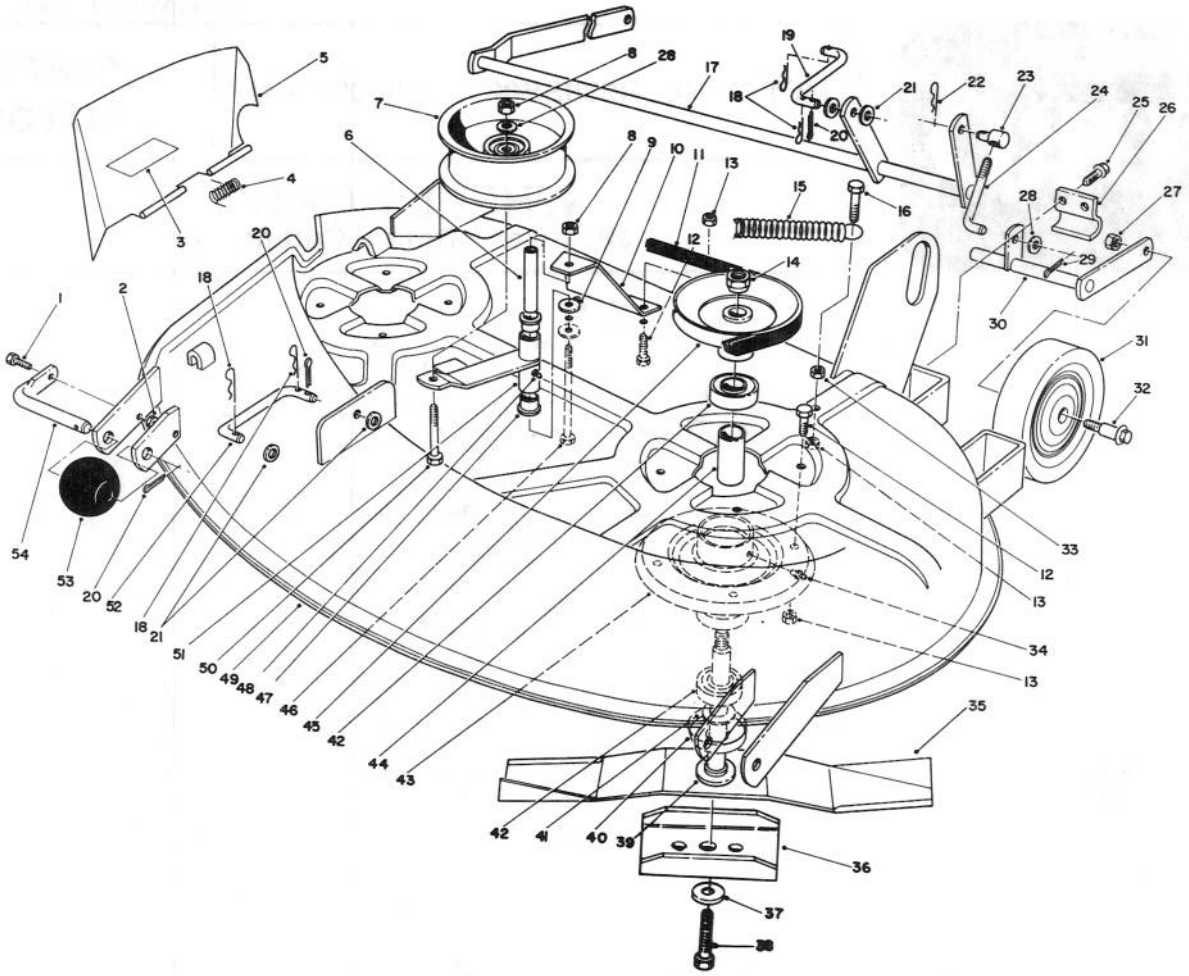
CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	321–4	Screw – Hex Hd. Cap	2
2	3296–42	Nut – Hex	2
3	66–1340	Decal – Danger	1
4	119691	Spring – Deflector	1
5	119740	Deflector – 38"	1
6	109950	Spacer	1
7	78–8250	Pulley – Idler	1
8	3296–39	Nut – Hex	2
9	2844	Washer – Flat	2
10	78–8091	Brace	1
11	79–5980	V–Belt	1
12	322–3	Screw – Hex Hd. Cap	10
13	3296–29	Nut – Hex	11
14	915007	Nut – Hex	2
15	78–6210	Spring – Extension	1
16	322–6	Screw – Hex Hd. Cap	1

Ref. No.	Part No.	Description	No. Used
17	78–8011	Shaft – R.H.	1
18	3272–21	Cotter – Hairpin	4
19	78–8071	Link – Rear	1
20	932034	Pin – Cotter	4
21	920011	Washer – Flat	4
22	933504	Cotter – Hairpin	1
23	110656	Trunnion	1
24	121010	Rod – Lift	1
25	926715	Screw – Self Tapping	6
26	78–6400	Clamp	3
27	33146–2	Nut – Hex	2
28	3256–24	Washer – Flat	1
29	3272–6	Pin – Cotter	1
30	78–7991	Shaft – L.H.	1
31	110506	Wheel	2
32	5188	Bolt – Shoulder	2

TPS

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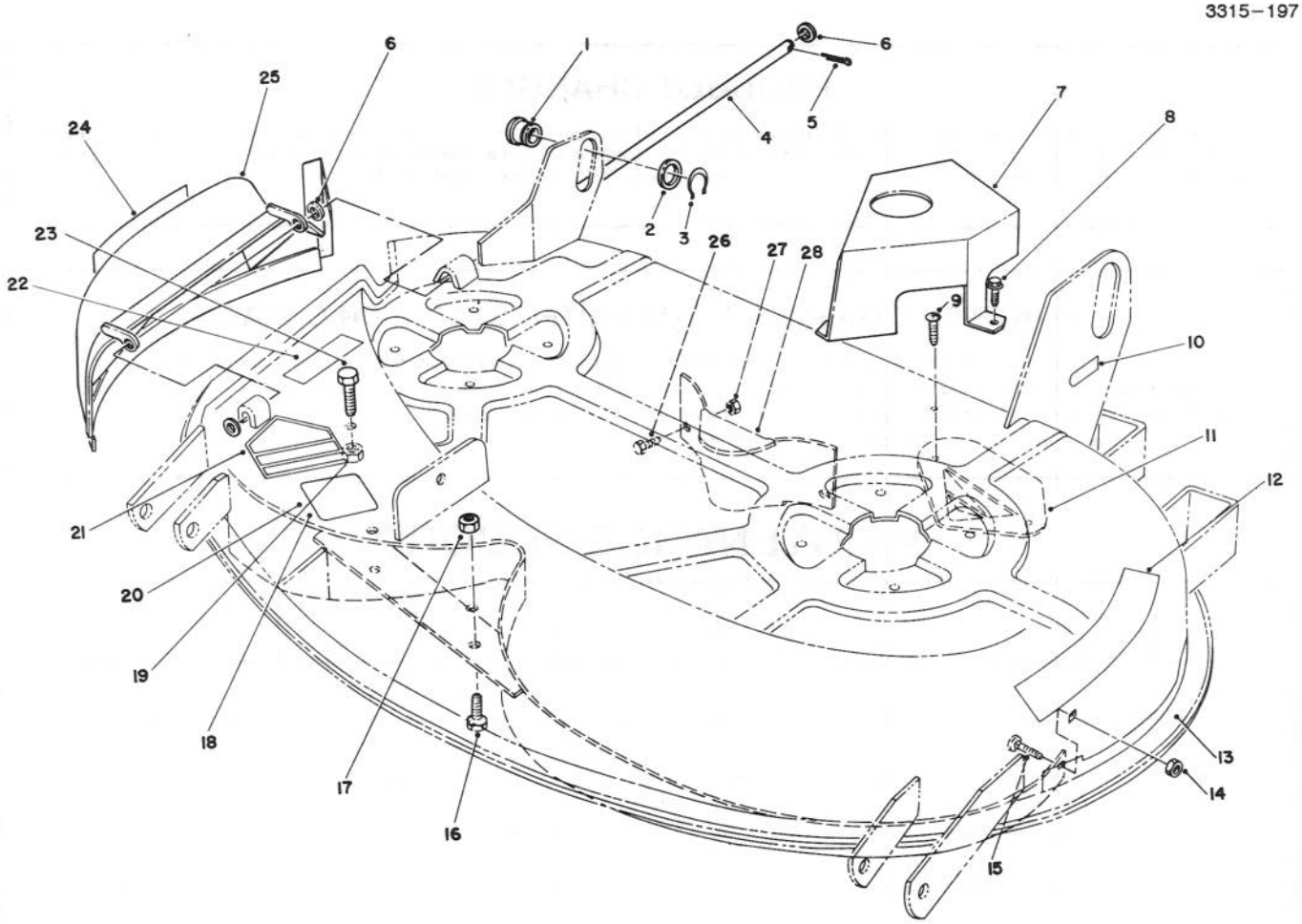


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CUTTING UNIT ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
33	3217–6	Nut – Hex	1
34	302–16	Fitting – Grease	2
35	14–7799	Blade Kit	1
36	80–0510	Stiffener – Blade	2
37	3290–465	Washer – Blade	2
38	26–0671	Bolt – Blade	2
39	80–4351	Shaft – Spindle	2
40	80–4370	Shield – Bearing	2
41	80–4390	Washer – Hardened	2
42	79–1090	Bearing – Ball	4
43	79–1050	Housing – Spindle	2

Ref. No.	Part No.	Description	No. Used
44	79–2780	Spacer	2
45	78–6042	Pulley – Spindle	2
46	323–16	Screw – Hex Hd. Cap	1
47	109859	Bushing	2
48	302–26	Fitting – Grease	1
49	79–2170	Deck – Cutting Unit	1
50	323–10	Screw – Hex Hd. Cap	1
51	78–3370	Arm – Idler	1
52	78–6701	Link – Front	1
53	29–4820	Roller	2
54	118960	Shaft – Roller	2



C–1152

COVER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	78–7340	Roller – Lift	2
2	920239	Washer – Flat	2
3	936131	Ring – Retaining Ext.	2
4	78–0820	Rod – Hinge	1
5	3272–6	Pin – Cotter	2
6	920008	Washer – Flat	3
7	78–6840	Cover – Belt	2
8	32104–76	Screw – Pan Hd.	6
9	32104–130	Screw – Pan Hd.	8
10	115196	Decal – Attach–A–Matic	2
11	76–2160	Kicker	4
12	79–3140	Decal – Danger	1
13	79–1311	Decal – Recycler	1
14	3296–29	Nut – Lock	1

Ref. No.	Part No.	Description	No. Used
15	3230–1	Bolt – Carriage	2
16	908033	Bolt – Hex	2
17	3296–39	Nut – Lock	2
18	79–1600	Baffle – 38"	1
19	3296–29	Nut – Hex	3
20	117137	Decal – Belt Guide	1
21	54–9220	Decal – Danger	1
22	66–6380	Decal – Danger	1
23	322–1	Screw – Hex Hd. Cap	3
24	66–1340	Decal – Danger	1
25	79–1680	Chute – Recycler	1
26	321–3	Screw – Hex Hd. Cap	2
27	3296–42	Nut – Lock	2
28	79–1640	Baffle – Rear 38"	1

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.

MAINTENANCE RECORD

Date								

Compliance with Radio Interference Regulations Certified.
Certifie Conforme au Reglement sur le Brouillage Radioelectrique.

Litho in U.S.A.
LTS 202356