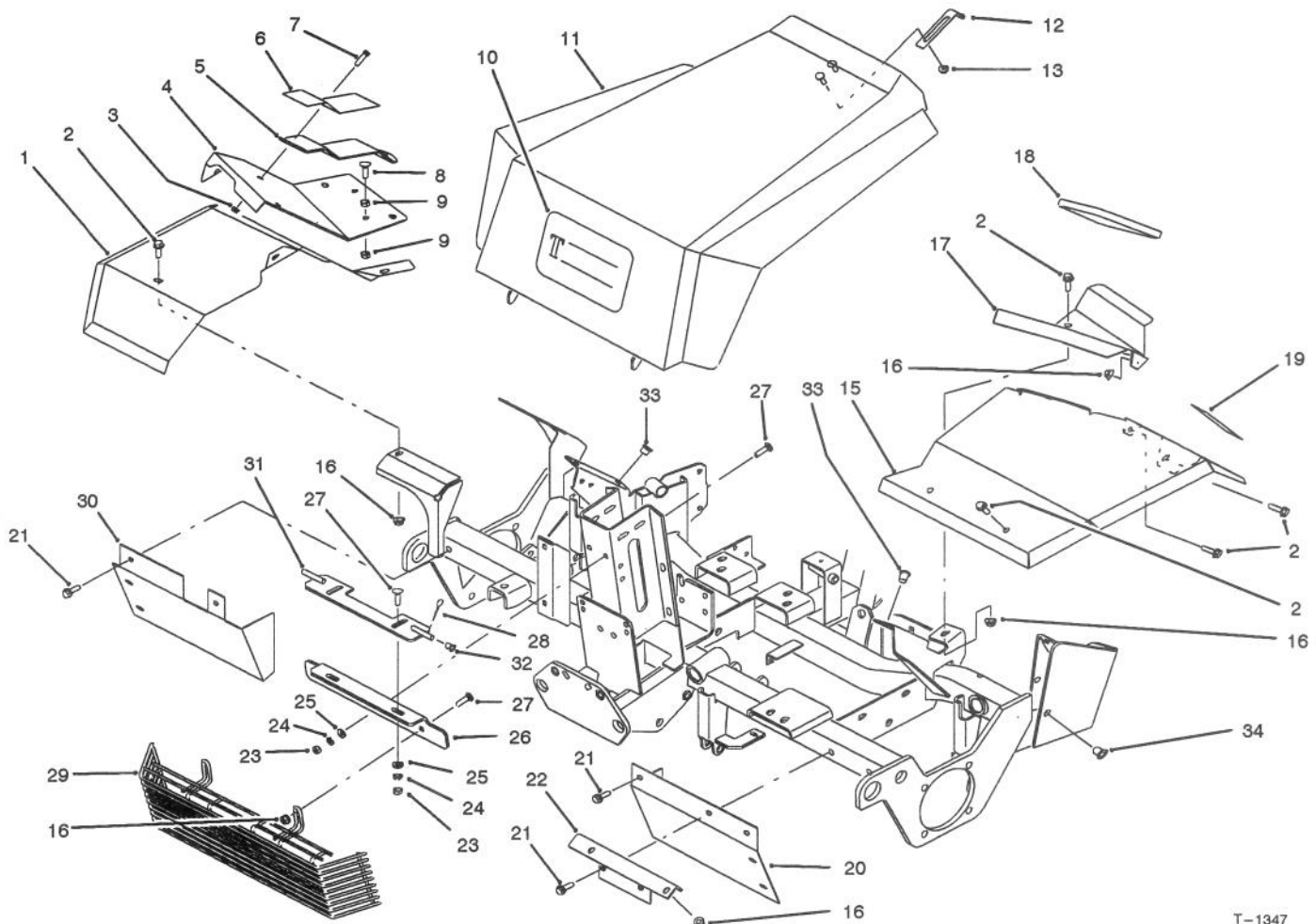




MODEL NO. 03425-20233 & UP

PARTS CATALOG

REELMASTER® 216-D 3wd TRACTION UNIT WITH ACCESSORIES



T-1347

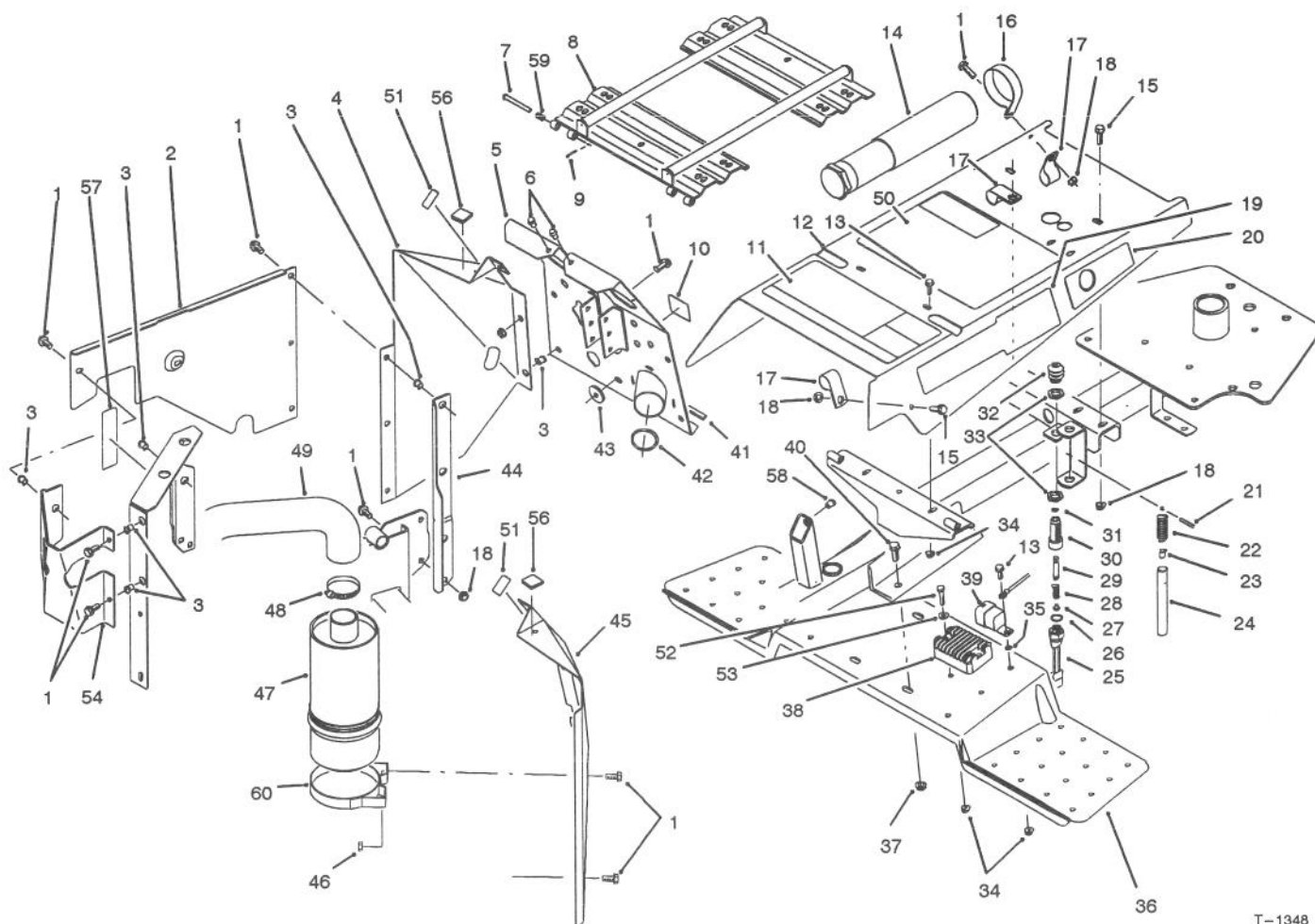
HOOD & GRILLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-9720	Fender - R.H.	1
2	3234-5	Screw - Hex. Washer Hd.	14
3	32128-33	Nut - Flange Lock	2
4	83-9740	Footrest - R.H.	1
5	76-2200	Footrest - Traction	1
6	76-2260	Pad - Footrest Traction	1
7	3229-1	Screw - Carriage	2
8	3230-27	Screw - Carriage	1
9	3218-2	Nut - Hex.	2
10	62-7400	Decal - TORO	1
11	83-7950	Hood	1
12	83-9970	Latch - Hood	1
13	32128-14	Nut - Flange Lock	2
15	83-9700	Fender - L.H.	1
16	32128-44	Nut - Flange Lock	13
17	83-9710	Footrest - L.H.	1
18	83-9840	Pad - Footrest L.H.	1

Ref. No.	Part No.	Description	No. Used
†19	84-1650	Decal - Brake	1
20	83-9800	Shield - Grass Front L.H.	1
21	32104-82	Screw - Hex. Washer Hd.	5
22	83-8510	Bracket - Fender L.H.	1
23	3217-6	Nut - Hex.	4
24	3253-4	Washer - Lock	4
25	3256-23	Washer - Flat	4
26	85-4870	Support - Hinge	1
27	3230-23	Screw - Carriage	6
28	3290-467	Pin - Cotter Hair	2
29	83-8850	Grille - Front	1
30	83-8860	Shield - Grass Front R.H.	1
31	85-4890	Hinge - Hood	1
32	256-320	Bushing	2
33	32148-7	Insert - Threaded	3
34	32138-8	Insert - Threaded	1

†For different language versions of this part, see International Decal Cross Reference.

TPS



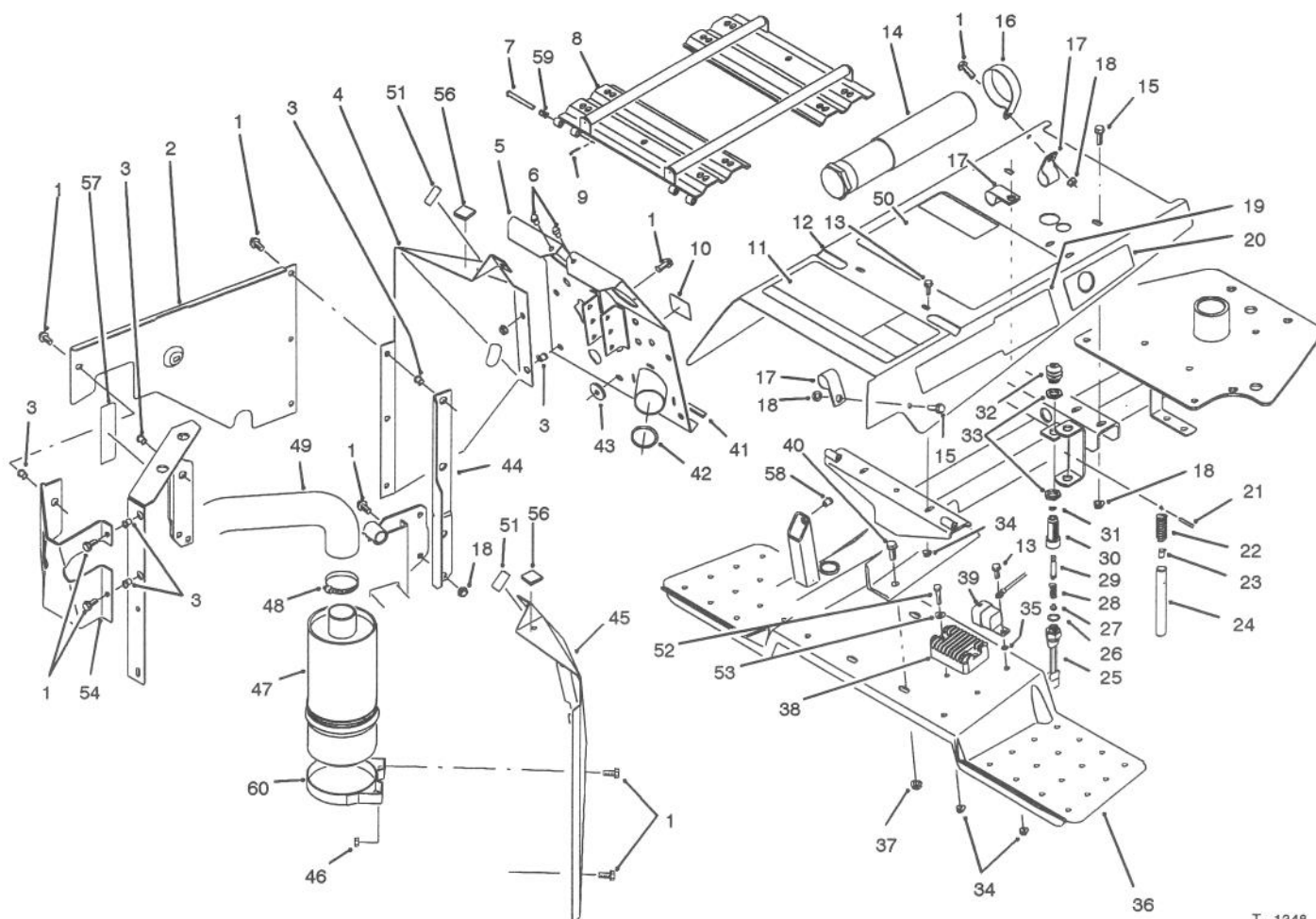
T-1348

SKIRT ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3234-5	Screw - Hex. Flange Hd.	24	27	43-8610	Guide - Spring	1
2	83-8230	Panel - Right Front	1	28	43-8600	Spring - Compression	1
3	32148-7	Insert - Threaded	8	29	43-8860	Plunger - Switch	1
4	83-8120	Panel - Right Rear	1	30	43-8620	Guide - Pin	1
5	83-8190	Panel - Control	1	31	237-7	Seal - O-Ring	1
6	237-37	Bumper - Rubber	2	32	43-8870	Boot - Switch	1
7	283-49	Pin - Clevis	2	33	218-461	Nut - Hex.	2
8	76-2670	Plate - Seat Mounting	1	34	32128-33	Nut - Flange Lock	5
9	3272-4	Pin - Cotter	2	35	3255-7	Washer - ETLW	1
†10	83-9150	Decal - Starting Fluid	1	36	83-9730	Step - Foot	1
†11	83-9550	Decal - Warning	1	37	32128-43	Nut - Flange Lock	4
12	83-8880	Panel - Skirt	1	†38	185516060	Regulator - Voltage	1
13	3234-4	Screw - Hex. Flange Hd.	3	39	63-7590	Relay	1
14	74-0720	Tube - Manual	1	40	3234-11	Screw - Hex. Flange Hd.	4
15	3234-36	Screw - Hex. Flange Hd.	3	41	76-6471	Trim - Control Panel Bottom	1
16	2412-133	Clamp - R	2	42	237-71	Seal - O-Ring	1
17	2412-39	Clamp - R	3	43	62-7170	Spacer	1
18	32128-44	Nut - Flange Lock	10	44	83-9170	Right Channel Assembly (Incl. Ref. #3)	1
19	83-8890	Decal - Reelmaster 216-D	2	45	83-8110	Panel - Left	1
†20	80-4220	Decal - Control	1	46	32128-20	Nut - Flange Lock	4
21	32121-6	Pin - Roll	1	47	85-4910	Air Cleaner Assembly	1
22	37-9590	Spring - Compression	1	48	2412-92	Clamp - Hose	1
23	28-6180	Pin	1	49	83-8550	Hose - Air Cleaner	1
24	27-9870	Pin - Seat	1	†50	83-8900	Decal - Service Information	1
25	72-4320	Switch - Seat	1	51	85-5180	Trim	2
26	237-30	Seal - O-Ring	1				

†Obtain from your Local Perkins Dealer.

‡For different language versions of this part, see International Decal Cross Reference.



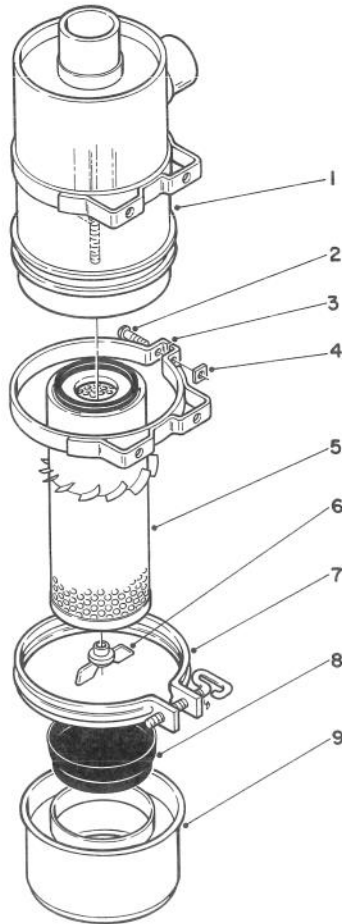
T-1348

SKIRT ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
52	321-8	Screw - Cap Hex. Hd.	2
53	3256-22	Washer - Flat	2
54	85-5010	Bracket - Right Front	1
56	85-5140	Foam - Hood	2
57	67-5360	Decal - Danger	1
58	32148-8	Insert - Threaded	1
59	80-4130	Bushing	4

Ref. No.	Part No.	Description	No. Used
60	33-1350	Clamp Assembly (Incl. Ref. #61 & 62)	2
*61	3258-19	Screw - Round Hd.	2
*62	32107-11	Nut - Square	2
*	43-9071	Seat Switch Assembly (Incl. Ref. #25-33)	1

*Not Illustrated



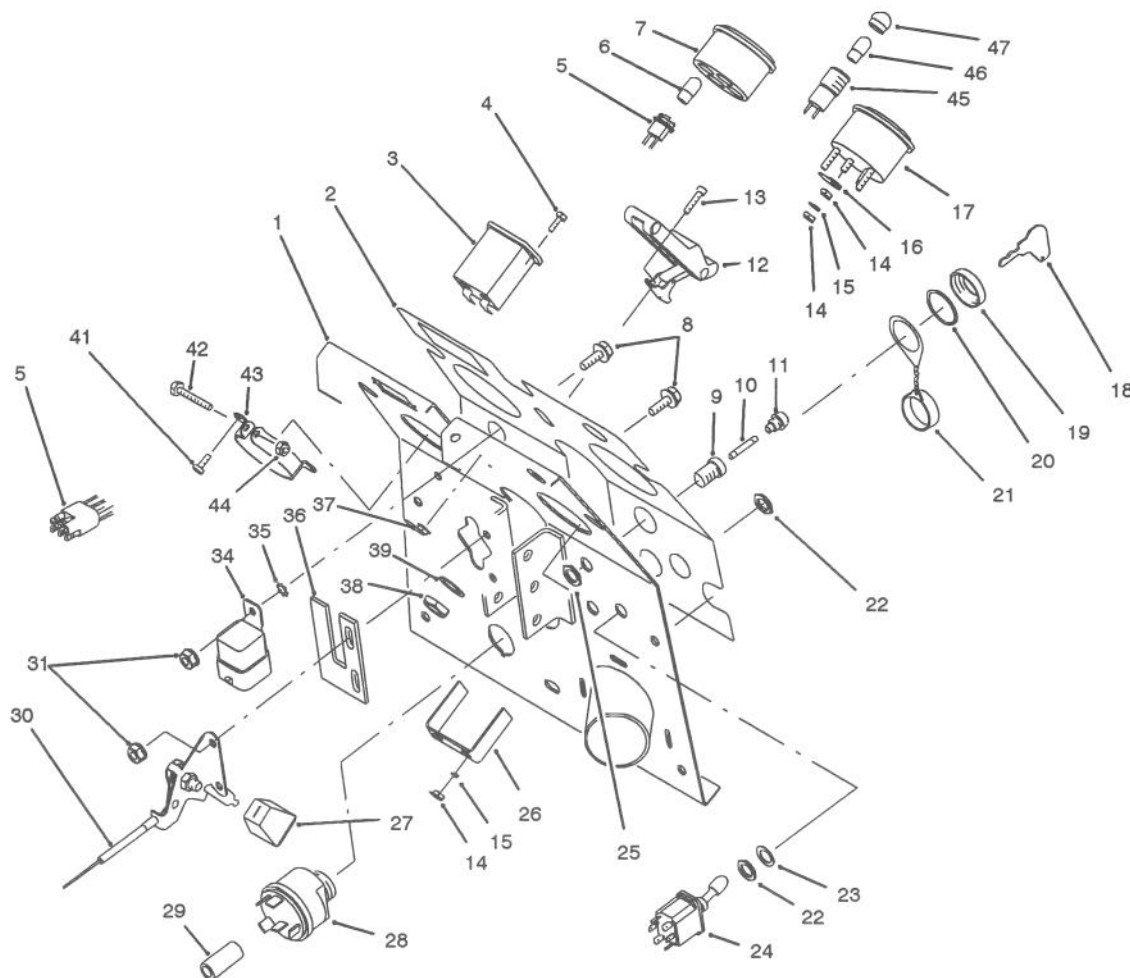
T-1349

AIR CLEANER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1		Body	1
2	3258-19	Screw - Round Hd.	2
3	33-1350	Band Assembly (Incl. Ref. #2 & 4)	2
4	32107-11	Nut - Square	2
5	33-1300	Element Assembly	1

Ref. No.	Part No.	Description	No. Used
6	33-1330	Nut Assembly	1
7	33-1340	Clamp Assembly	1
8	33-1310	Baffle	1
9	33-1320	Cup	1
*	85-4910	Air Cleaner (Complete) (Incl. Ref. #1 & 5-9)	1

*Not Illustrated



T-1350

INSTRUMENT PANEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-8190	Panel - Instrument	1
2	83-8180	Decal - Instrument Panel	1
3	75-6820	Hourmeter	1
4	32144-18	Screw - Hex. Hd.	2
5	75-4710	Harness - Warning Light	1
6	219-17	Bulb - Light	4
7	66-2960	Cluster - Warning	1
8	3234-4	Screw - Hex. Washer Hd.	3
9	218-489	Fuse Holder Assembly (Incl. Ref. #11 & 25)	2
10	218-469	Fuse - 15 Amp.	2
11		Cap - Fuse Holder	2
12	80-6980	Latch - Hood	1
13	3274-90	Screw - Hex. Socket Hd.	2
14	3219-14	Nut - Hex.	6
15	3253-2	Washer - Lock	5
16	3256-14	Washer - Flat	2
17	63-7430	Temperature Gauge Assy. (Incl. Ref. #14-16 & 26)	1
†18	385210060	Key - Ignition	2
†19		Nut - Retaining	1
†20	390190030	Seal - Switch	1
†21	385800010	Cover - Switch	1
22	218-500	Nut - Hex.	2
23	3254-20	Washer - Lock	1

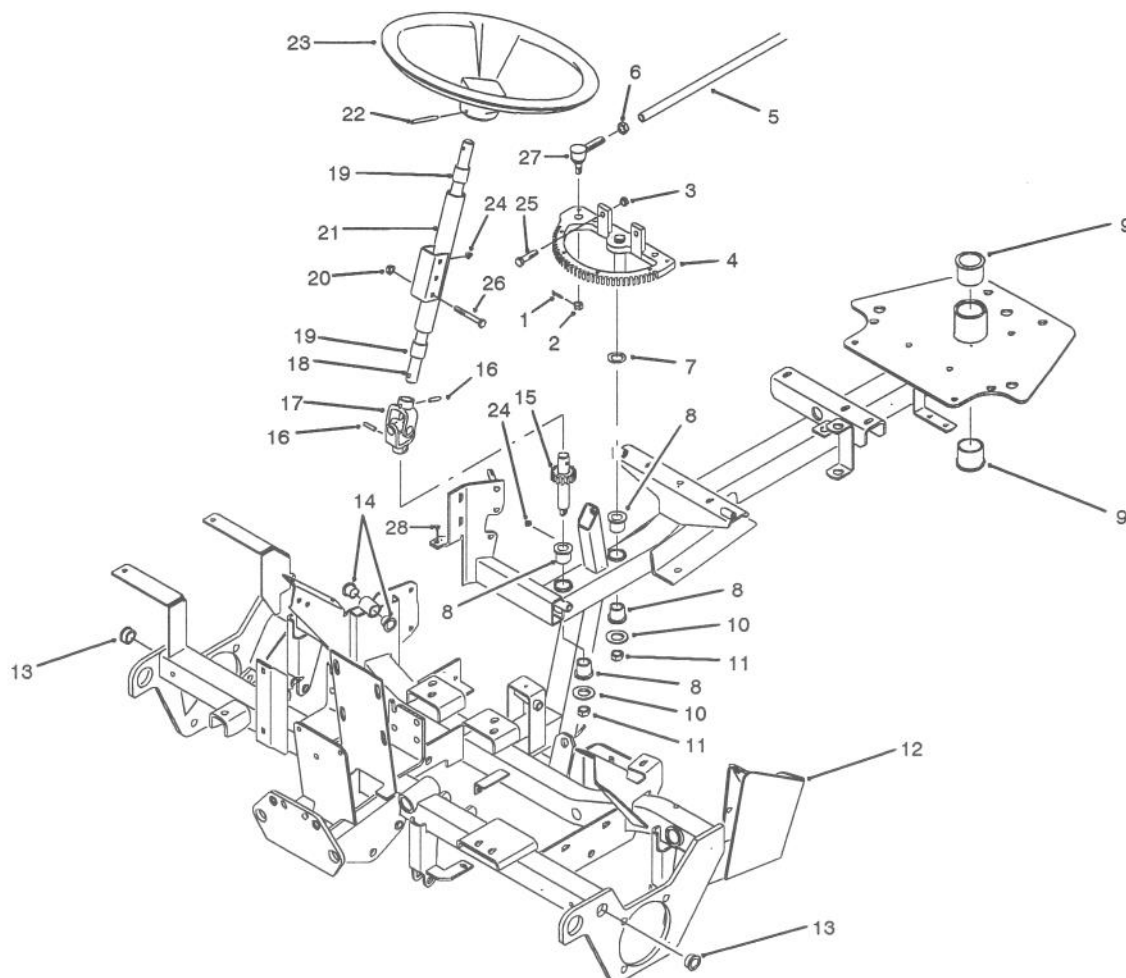
Ref. No.	Part No.	Description	No. Used
24	85-4980	Switch Assembly (Incl. Ref. #22-23)	1
25		Nut - Hex.	2
26		Clamp - Gauge	1
27		Knob - Throttle	1
†28	385201160	Ignition Switch Assembly (Incl. Ref. #18 & 19)	1
29	80-7345	Hose	
30	83-8280	Throttle Assembly (Incl. Ref. #27)	1
31	32128-33	Nut - Flange Lock	3
34	63-7590	Relay	1
35	3255-7	Washer - Lock E.T.L.W.	1
36	85-5000	Plate - Throttle	1
37	32149-9	Nut - Flange Lock	2
38		Nut - Hex.	1
39		Washer - Flat	1
41	32144-39	Screw - Pan Hd.	2
42	32105-1	Screw - Hex. Hd.	1
43	69-4780	Clamp - Light Cluster	1
44	3296-2	Nut - Lock	1
45	44-2212	Light Assembly (Incl. Ref. #38-39 & 46-47)	1
46	219-18	Bulb - Light	1
47	218-562	Lens - Light	1

†Obtain from your local Perkins Dealer.



Ref. No.	Part No.	Description	No. Used
1	83-8920	Harness - Wire	1

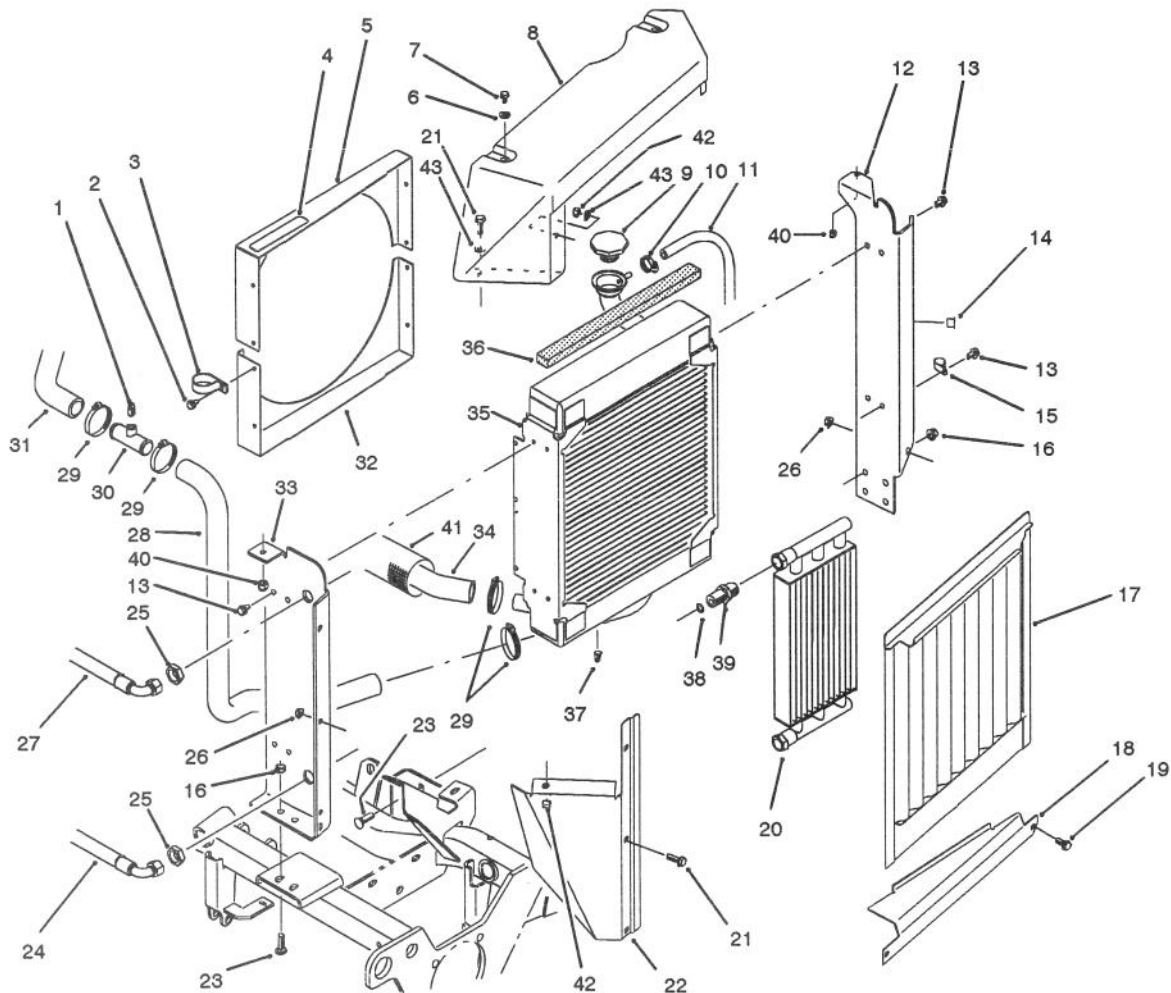
6



FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3272-6	Pin - Cotter	1
2	32136-4	Nut - Castle	1
3	3218-3	Nut - Jam	2
4	61-2040	Rack - Steering	1
5	61-2070	Rod - Steering	1
6	3220-5	Nut - Jam	1
7	3-6498	Washer - Thrust	A/R
8	256-117	Bushing - Flange	4
9	256-245	Bushing - Flange	2
10	3256-26	Washer - Flat	2
11	3296-28	Nut - Lock	2
12	83-7570	Frame Assembly (Incl. Ref. #8, 9, 13 & 14)	1
13	256-247	Bushing - Flange	2
14	256-287	Bushing - Flange	2
15	61-2010	Pinion - Steering	1

Ref. No.	Part No.	Description	No. Used
16	32121-15	Pin - Roll	2
17	61-3360	Joint - Universal	1
18	61-2080	Shaft - Steering	1
19	256-27	Bushing - Sleeve	2
20	3296-29	Nut - Flange Lock	1
21	61-2090	Steering Column Assembly (Incl. Ref. #19)	1
22	32121-10	Pin - Roll	1
23	76-1420	Wheel - Steering	1
24	302-5	Fitting - Grease	3
25	32141-84	Screw - Cap Hex. Hd.	2
26	322-12	Screw - Cap Hex. Hd.	1
27	21-0140	Rod End Assembly (Incl. Ref. #2)	1
28	32148-14	Insert - Threaded	1

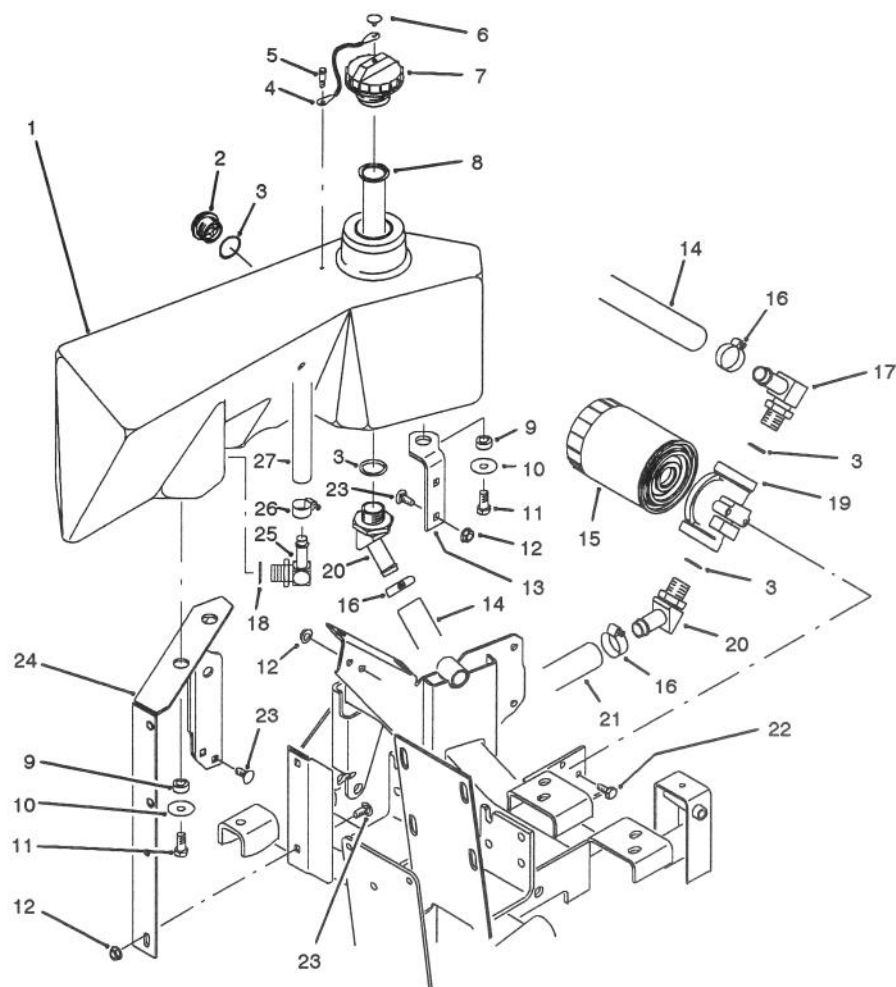


T-1352

RADIATOR ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	281-7	Plug - Pipe	1	24	85-5030	Hose - Hydraulic	1
2	32104-116	Screw - Hex. Washer Hd.	8	25	340-127	Nut - Bulkhead	2
3	2412-74	Clamp - R	1	26	32128-44	Nut - Flange Lock	4
‡4	77-3100	Decal - Warning	1	27	83-9670	Hose - Hydraulic	1
5	83-7840	Shroud - Fan Top	1	28	83-9060	Hose - Radiator	1
6	3256-22	Washer - Flat	2	29	2412-34	Clamp - Hose	5
7	3234-4	Screw - Cap Hex. Hd.	2	30	83-9080	Connector - Bleed	1
8	83-8040	Cover - Left	1	31	83-9070	Hose - Radiator	1
9	66-3240	Cap - Radiator	1	32	83-7850	Shroud - Fan Bottom	1
10	2412-108	Clamp - Hose	1	33	83-7990	Bracket - Radiator Front	1
11	71-3382	Hose - Overflow	1	34	83-9050	Hose - Radiator	1
12	83-7980	Bracket - Radiator Rear	1	35	83-7550	Radiator Assembly (Incl. Ref. #37)	1
13	3234-28	Screw - Hex. Washer Hd.	8	36	83-9030	Foam - Top	1
14	32148-8	Insert - Threaded	3	37	281-1	Plug - Pipe	2
15	2412-41	Clamp - R	1	38	237-30	Seal - O-Ring	2
16	32128-43	Nut - Flange Lock	6	39	83-7970	Fitting - Hydraulic Bulkhead (Incl. Ref. #38)	2
17	83-8150	Screen - Radiator	1	40	3296-42	Nut - Lock	2
18	83-8070	Bracket - Radiator Bottom	1	41	85-5170	Sleeve	1
19	3234-5	Screw - Hex. Washer Hd.	2	42	3296-29	Nut - Lock	2
20	24-0760	Cooler - Oil	1	43	3256-23	Washer - Flat	2
21	3234-17	Screw - Hex. Washer Hd.	4				
22	83-8210	Panel - Front Left	1				
23	3231-22	Bolt - Carriage	6				

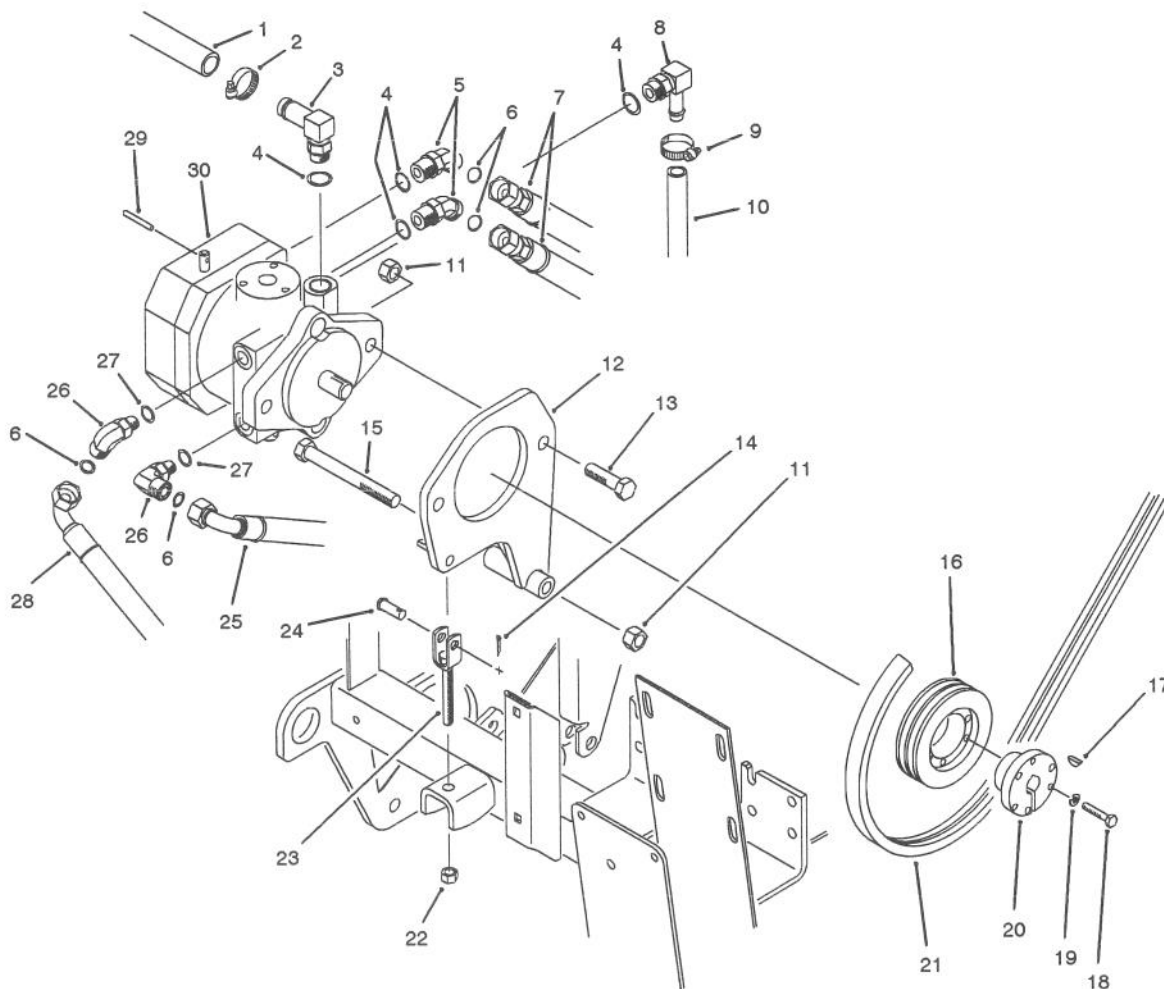
‡For different language versions of this part, see International Decal Cross Reference.



T-1353

HYDRAULIC RESERVOIR & FILTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	83-7720	Reservoir - Hydraulic	1	15	54-0110	Element - Oil Filter	1
2	69-1170	Glass - Sight (Incl. Ref. #3)	1	16	3212-34	Clamp - Hose	3
3	237-81	Seal - O-Ring	4	17	353-987	Fitting - Hydraulic 90° (Incl. Ref. #3)	1
4	75-0540	Teather - Cap	1	18	237-79	Seal - O-Ring	1
5	57-5420	Screw - Shoulder	1	19	68-8990	Head - Oil Filter	1
6	2410-73	Retainer - Teather	1	20	354-127	Fitting - Hydraulic 45° (Incl. Ref. #3)	2
7	70-8640	Cap - Hydraulic Reservoir (Incl Ref. #4 & 6)	1	21	83-9650	Hose - Hydraulic	1
8	61-2790	Screen - Filler	1	22	3234-4	Screw - Hex. Washer Hd.	2
9	240-11	Grommet	3	23	3230-23	Screw - Carriage	6
10	63-8410	Washer - Flat	3	24	83-7780	Bracket - Support	1
11	323-5	Screw - Cap Hex. Hd.	3	25	354-120	Fitting - Hydraulic 90° (Incl. Ref. #18)	1
12	32128-44	Nut - Hex. Flange Hd.	6	26	2412-36	Clamp - Hose	1
13	83-9920	Bracket - Reservoir	1	27	83-9670	Hose - Hydraulic	1
14	83-9651	Hose - Hydraulic	1				

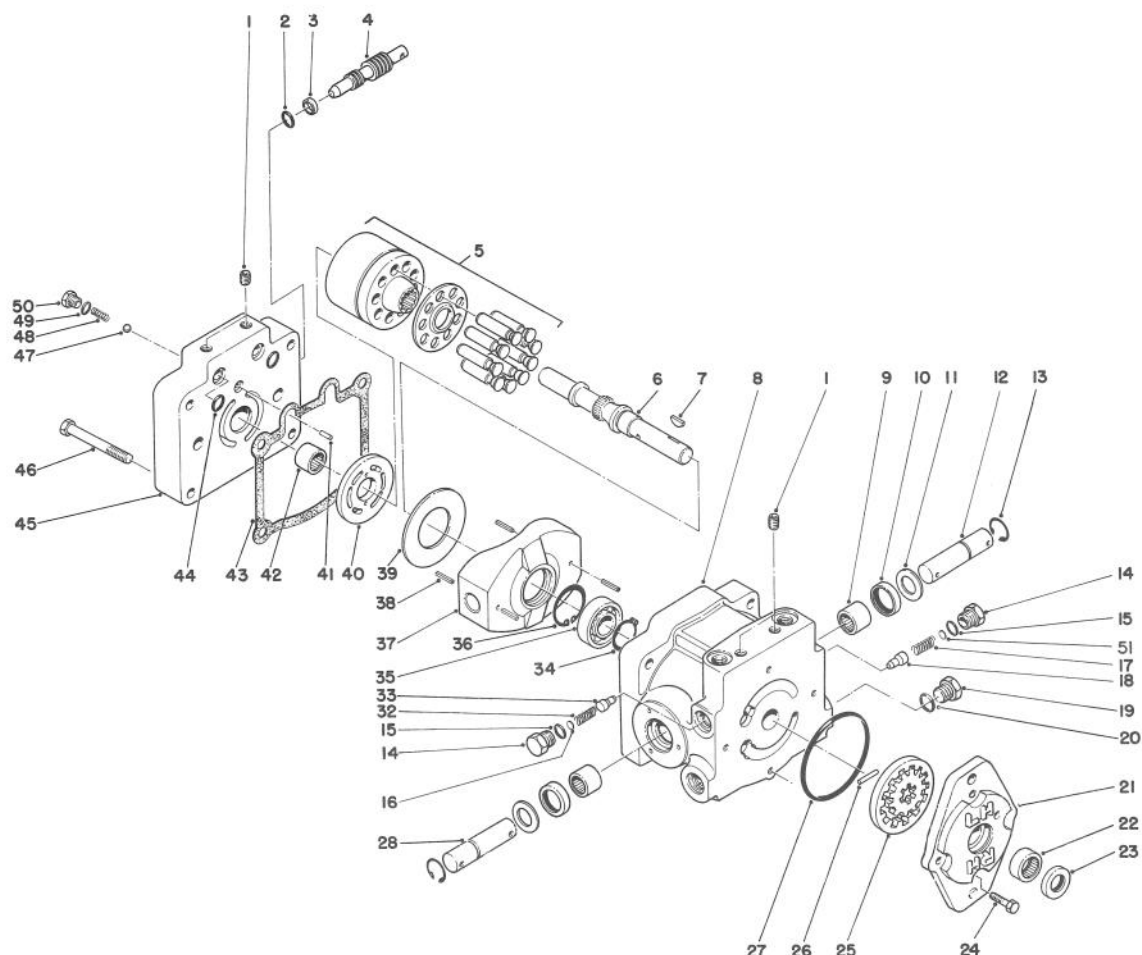


T-1354

HYDRAULIC PUMP INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-9650	Hose - Hydraulic	1
2	2412-34	Clamp - Hose	1
3	354-128	Fitting - Hydraulic 90° (Incl. Ref. #4)	1
4	237-79	Seal - O-Ring	4
5	340-101	Fitting - Hydraulic 45° (Incl. Ref. #4 & 6)	2
6	237-30	Seal - O-Ring	4
7	83-9600	Hose - Hydraulic	2
8	354-120	Fitting - Hydraulic 90° (Incl. Ref. #4)	1
9	2412-36	Clamp - Hose	1
10	85-5030	Hose - Hydraulic	1
11	3296-23	Nut - Lock	3
12	83-8320	Mount - Pump	1
13	325-7	Screw - Cap Hex. Hd.	2
14	3272-6	Pin - Cotter	1
15	325-18	Screw - Cap Hex. Hd.	1

Ref. No.	Part No.	Description	No. Used
16	85-4960	Pulley	1
17	3257-32	Key - Woodruff	1
18	321-13	Screw - Cap Hex. Hd.	3
19	3253-3	Washer - Lock	3
20	59-2150	Taper Lock Bushing Assy. (Incl. Ref. #18 & 19)	1
21	83-8540	Belt - Pump Drive	1
22	3296-6	Nut - Lock	1
23	83-9660	Clevis	1
24	283-2	Pin - Clevis	1
25	83-9640	Hose - Hydraulic	1
26	340-99	Fitting - Hydraulic 90° (Incl. Ref. #6 & 27)	2
27	237-42	Seal - O-Ring	2
28	83-9630	Hose - Hydraulic	1
29	32121-34	Pin - Dowel	1
30	85-4920	Hydraulic Pump Assembly (Incl. Ref. #17)	1

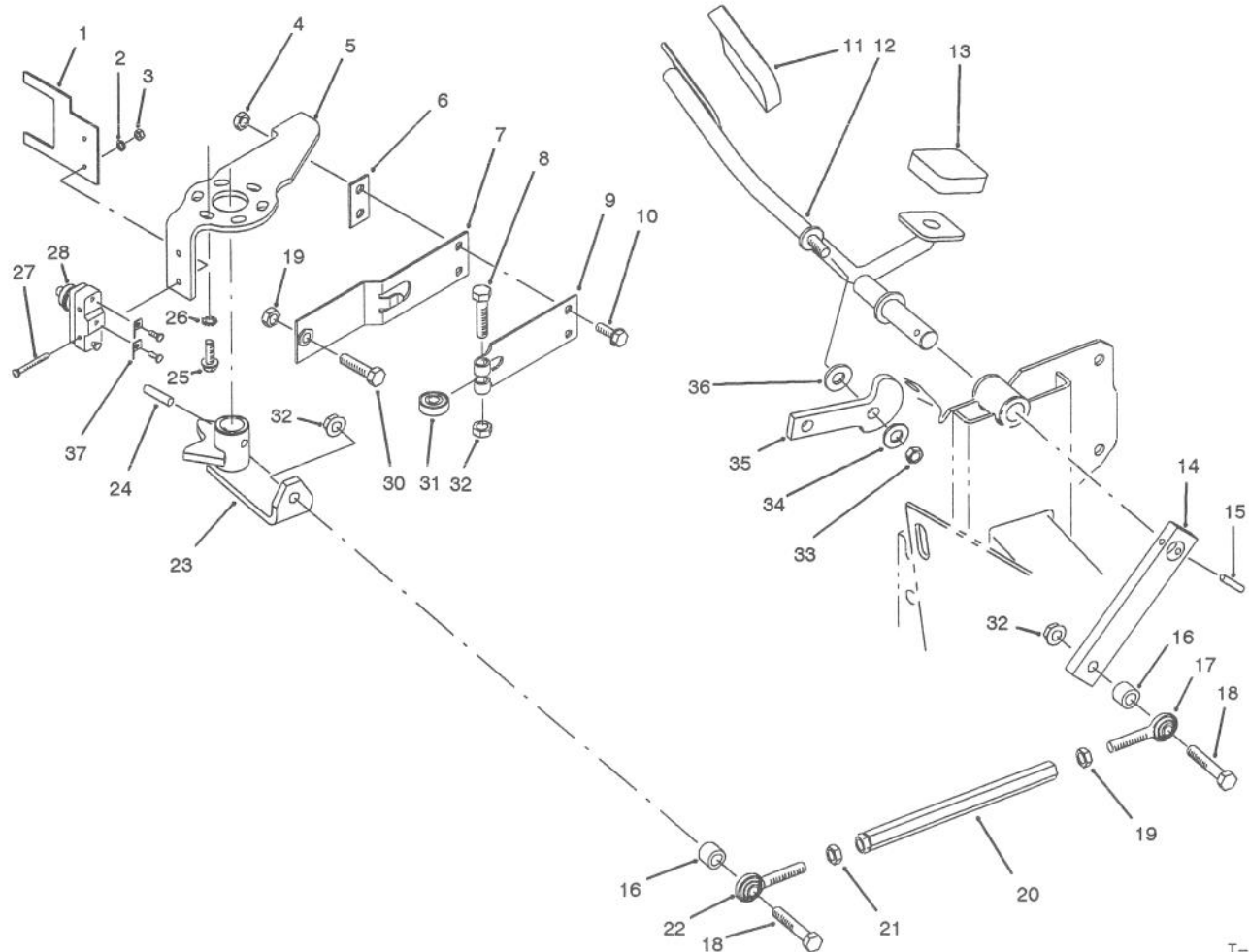


T-0245

HYDRAULIC PUMP ASSEMBLY NO. 85-4920

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	285-17	Plug - Pipe	6	25	25-2680	Gerotor Assembly	1
2	237-22	O-Ring	1	26	25-2530	Pin - Straight	1
3	25-2630	Ring	1	27	237-95	O-Ring	1
4	25-2620	Valve - By-Pass	1	28	49-8480	Shaft - Trunion	1
5	48-1800	Cylinder Block Kit	1	32	25-2480	Spring - Charge Relief	1
6	67-8020	Shaft - Pump	1	33	28-3420	Cone - Charge Relief	1
7	3257-32	Key - Woodruff	1	34	32120-15	Ring - Retaining	1
8	61-0080	Hydraulic Pump Assembly (Complete)	1	35	251-8	Bearing - Ball	1
9	252-82	Bearing - Needle	2	36	32120-11	Ring - Retaining	1
10	25-3210	Seal - Lip	2	37	25-2450	Swash/Plate	1
11	25-2510	Washer	2	38	32121-91	Pin - Coiled Spring	3
12	25-2580	Shaft - Trunion	1	39	25-2380	Plate - Thrust	1
13	32151-46	Ring - Retaining	2	40	25-2390	Plate - Valve	1
14	25-2460	Plug	2	41	25-2430	Pin - Straight	1
15	237-86	O-Ring	2	42	67-8080	Bearing - Needle	1
16	25-2470	Kit - Shim Pack	2	43	25-2400	Gasket	1
17	25-2570	Spring - Relief Valve	1	44	62-4290	O-Ring	2
18	25-2560	Cone - Relief Valve	1	45	67-8090	Cap - Pump End	1
19	67-8030	Plug Assembly (Incl. Ref. #20)	1	46	323-11	Screw - Cap Hex. Hd.	4
20	67-8040	O-Ring	1	47	25-2490	Ball - Check Valve	2
21	25-2690	Housing - Charge Pump	1	48	25-2640	Spring - Check Valve	2
22	67-8050	Bearing - Needle	1	50	25-2650	Plug - Check Valve	2
23	67-8060	Seal - Lip	1	*	25-3180	Kit - Check Valve (Incl. Ref. #47-50)	1
24	322-4	Screw - Cap Hex. Hd.	4	*	49-8520	Kit - Implement Relief (Incl. Ref. #14-18)	1

*Not Illustrated

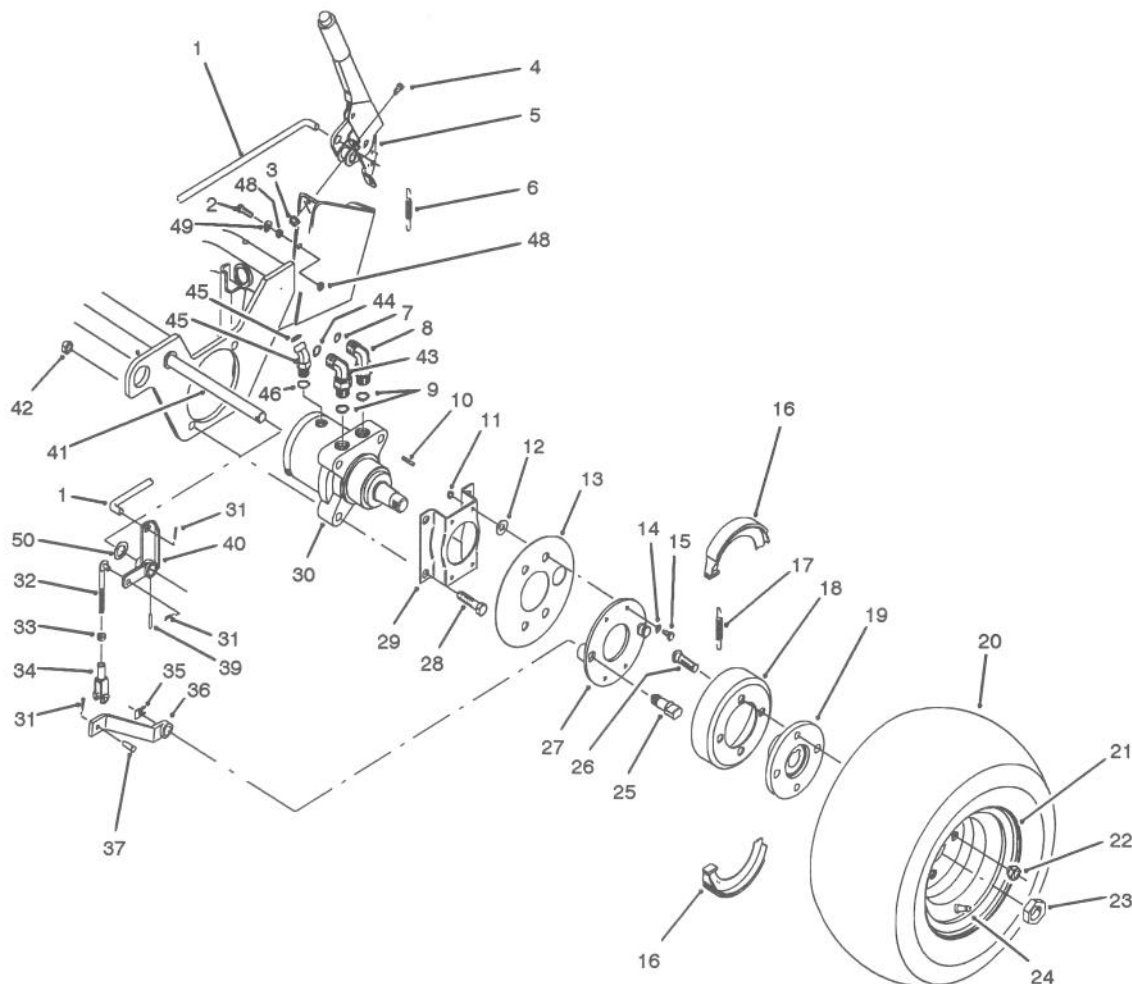


T-1355

TRACTION CONTROL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	46-8810	Stop - Spring	1
2	3254-9	Washer - ITLW	2
3	3217-16	Nut - Lock	2
4	3296-16	Nut - Lock	2
5	29-6120	Plate - Pump	1
6	51-3150	Shim - Spring	1
7	29-6170	Spring - Extended Leaf	1
8	322-17	Screw - Cap Hex. Hd.	1
9	29-6150	Spring - Leaf	1
10	321-6	Screw - Hex. Flange Hd.	2
11	74-9100	Pad - Forward	1
12	83-8270	Pedal - Traction	1
13	74-9110	Pad - Reverse	1
14	61-2610	Arm - Traction	1
15	32121-6	Pin - Roll	1
16	61-2370	Spacer	2
17	2411-52	End - Rod	1
18	322-9	Screw - Cap Hex. Hd.	2

Ref. No.	Part No.	Description	No. Used
19	3220-2	Nut - Jam	2
20	83-8760	Rod - Control	1
21	3220-20	Nut - Jam	1
22	2411-53	End - Rod	1
23	83-8770	Lever - Pump	1
24	32121-24	Pin - Roll	1
25	11-9760	Screw - Hex. Flange Hd.	3
26	3255-7	Washer - ETLW	3
27	3249-11	Screw - Round Hd.	2
28	29-6163	Switch	1
30	3210-7	Screw - Cap Hex. Hd.	1
31	251-259	Bearing - Ball	1
32	3296-29	Nut - Lock	3
33	3296-59	Nut - Lock	1
34	3256-24	Washer - Flat	1
35	74-6110	Cam - Stop	1
36	66-2920	Spacer	1
37	218-596	Tab	2



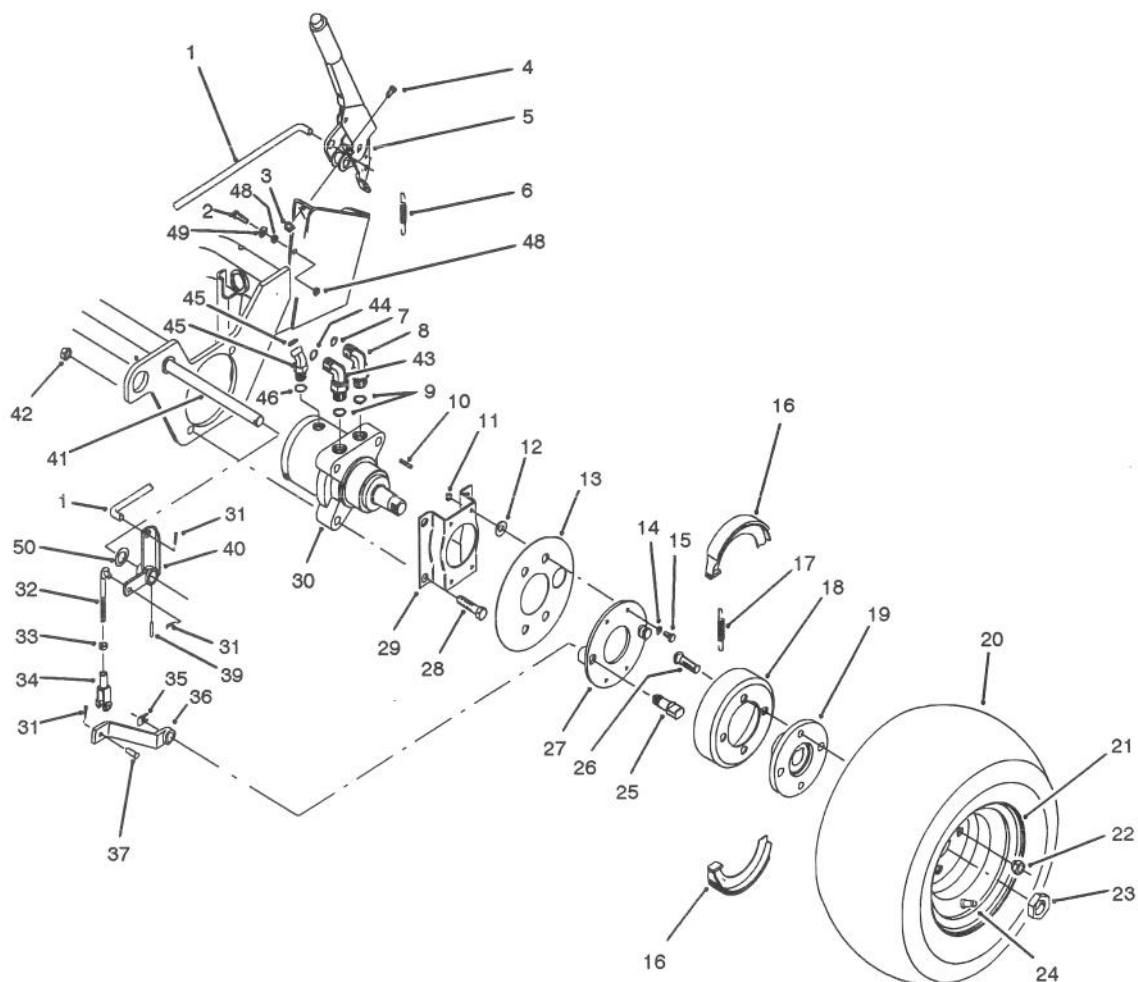
T-1356

FRONT WHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-9350	Rod - Parking Brake	1
2	322-17	Screw - Cap Hex. Hd.	1
3	32128-44	Nut - Lock	2
4	3234-5	Screw - Hex. Washer Hd.	2
5	61-3990	Parking Brake Assembly	1
6	5-7290	Spring - Extension	1
7	237-30	Seal - O-Ring	2
8	340-105	Fitting - Hydraulic 90° (Incl. Ref. 7 & 9)	2
9	237-80	Seal - O-Ring	4
10	65-4640	Key - Square	2
11	3296-42	Nut - Lock	8
12	3256-16	Washer - Flat	8
13	83-9340	Shield - Grass	2
14	3253-3	Washer - Lock	8
15	321-5	Screw - Cap Hex. Hd.	8
16	70-9840	Shoe - Brake	4
17	70-9880	Spring - Extension	4
18	10-6821	Brake Drum Assembly (Incl. Ref. #19 & 26)	2
19	10-6870	Hub - Wheel	2
20	231-127	Tire	2
21	217-60	Rim	2
22	242-50	Nut - Lug	8

Ref. No.	Part No.	Description	No. Used
23	26-3790	Nut - Lock	2
24	232-27	Valve - Stem	2
25	70-9860	Pin - Pivot Brake	2
26	85-6540	Stud - Drive	8
27	70-9870	Plate - Brake	2
28	325-11	Screw - Cap Hex. Hd.	8
29	84-2000	Bracket - Brake	2
30	66-5291	Hydraulic Motor Assembly (Incl. Ref. #10)	2
31	3272-6	Pin - Cotter	5
32	84-1990	Rod - Adjusting	2
33	3220-2	Nut - Jam	2
34	282-2	Clevis	2
35	70-9850	Clip - Retaining	2
36	83-9250	Lever - Brake	2
37	283-1	Pin - Clevis	2
39	32121-6	Pin - Roll	2
40	83-9270	Pivot - Brake L.H.	1
*	83-9310	Pivot - Brake R.H.	1
41	83-9330	Shaft - Brake	1
42	3296-23	Nut - Lock	8
43	340-17	Fitting - Hydraulic 90° (Incl. Ref. #9 & 44)	2
44	237-65	Seal - O-Ring	2

*Not Illustrated



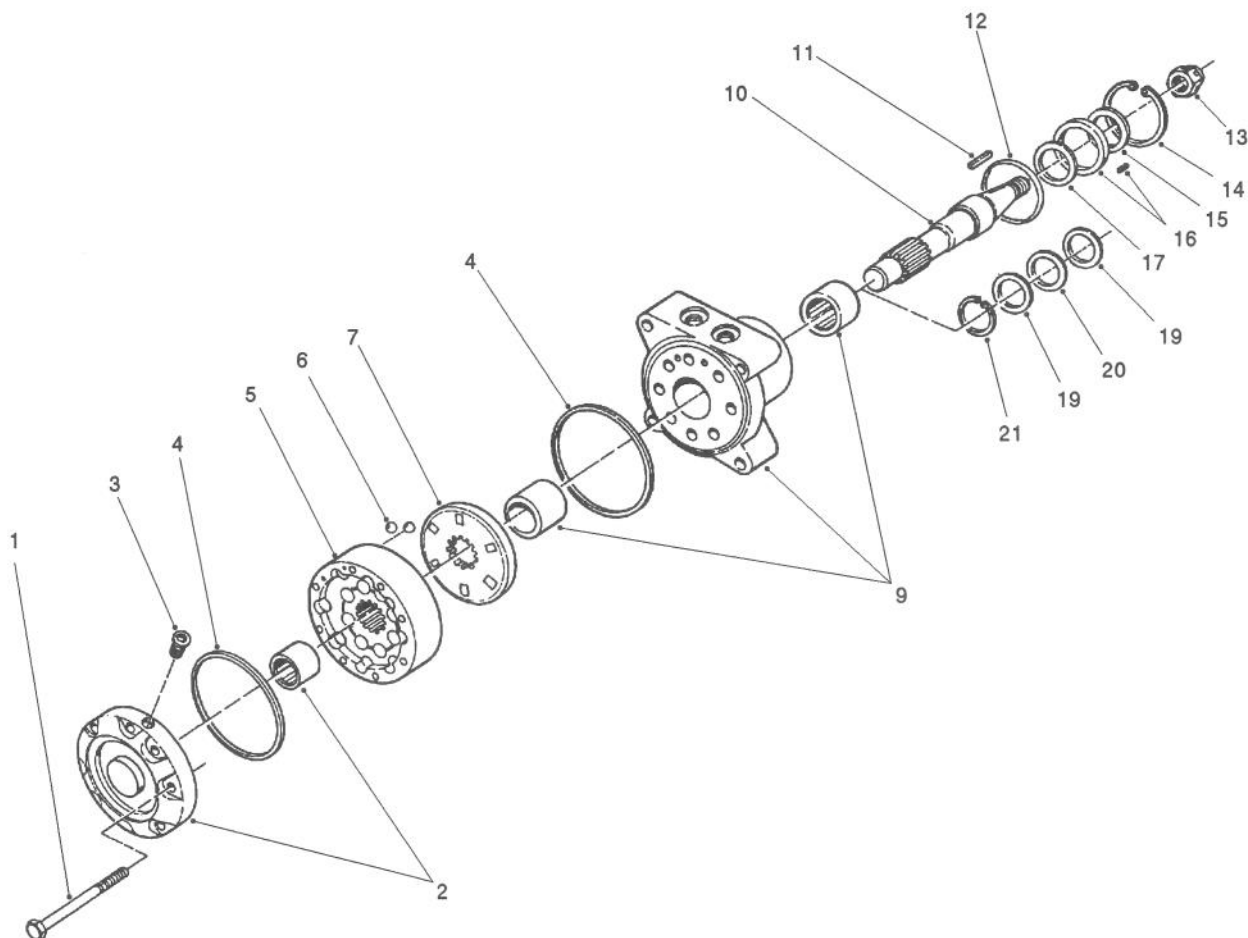
T-1356

FRONT WHEEL ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
45	340-103	Fitting - Hydraulic 45° (Incl. Ref. #46 & 47) (For Left Wheel Motor)	1
*	340-140	Fitting - Hydraulic Tee (Incl. Ref. #46 & 47) (For Right Wheel Motor)	1
46	237-78	Seal - O-Ring	2

Ref. No.	Part No.	Description	No. Used
47	237-21	Seal - O-Ring	3
48	32128-20	Nut - Lock	2
49	3256-23	Washer	1
50	3-6498	Washer	2
*	71-1500	Brake Assembly (Incl. Ref. #16, 17, 25, 27 & 35)	2

*Not Illustrated



T-0274

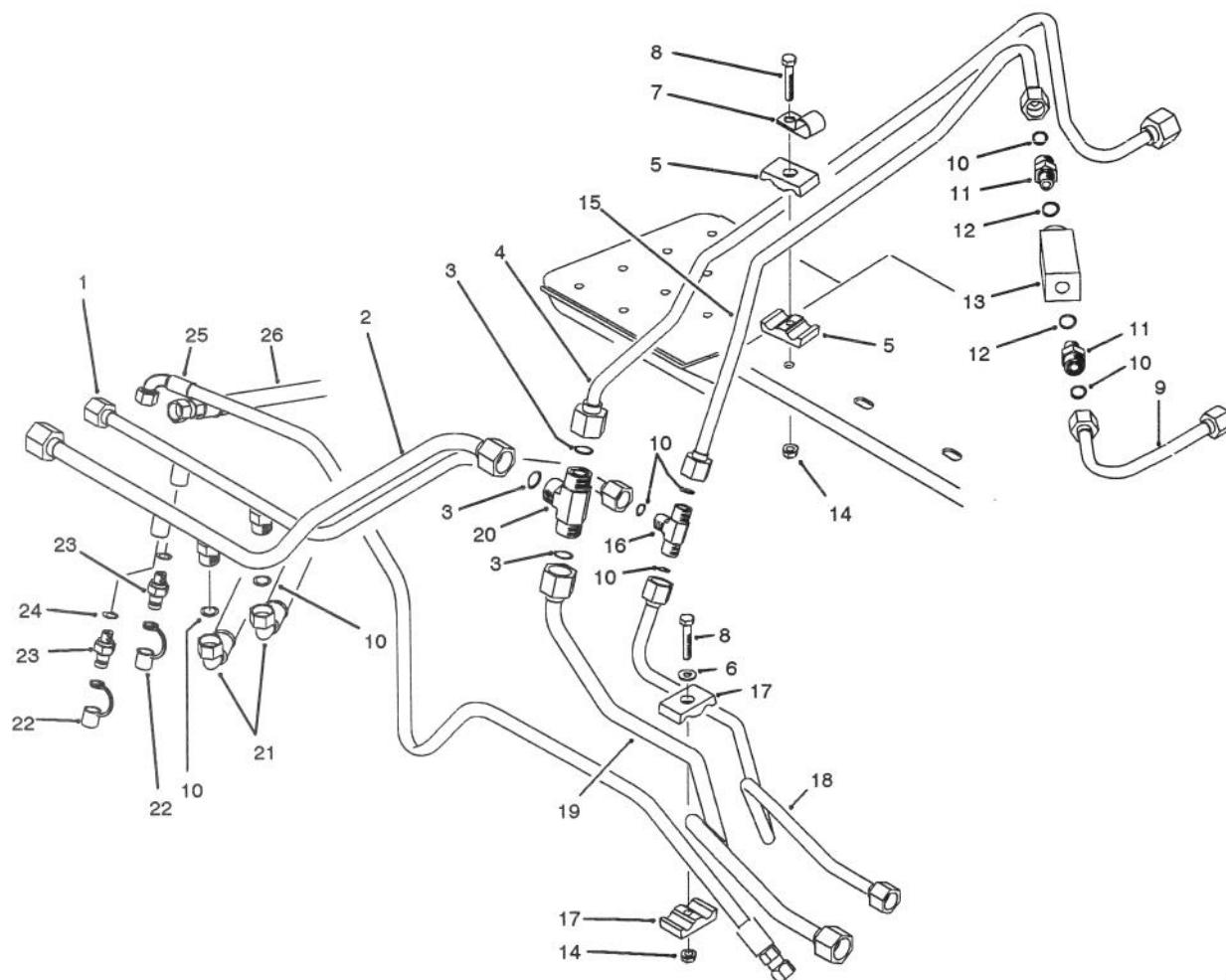
HYDRAULIC DRIVE MOTOR ASSEMBLY NO. 66-5291

Ref. No.	Part No.	Description	No. Used
1	65-4580	Screw - Cap Hex Hd.	8
2	65-4680	Cover & Bearing Assembly	1
3	65-4560	Plug - Hex (Hollow)	1
4	65-4570	Seal - Square Ring	2
5	66-6110	IGR Assembly	1
6	65-4550	Valve - Check Ball	2
7	70-8150	Plate - Valve	1
9	65-4670	Body & Bearing Assembly	1
10	65-4660	Shaft	1
11	65-4640	Key - Square	1
12	65-4620	Seal - O-Ring	1

Ref. No.	Part No.	Description	No. Used
14	65-4500	Seal - Snap Ring	1
†15		Seal-Dust	1
†16		Retainer/Pin	1
†17		Seal-Lip	1
*	76-2350	Seal/Retainer Assembly (Incl. Ref. #15-17)	1
19	65-4600	Washer - Thrust	2
20	65-4610	Bearing - Thrust	1
21	65-4590	Ring - Snap	1
*	76-2360	Body Seal Kit (Incl. Ref. #4, 12 & 15-17)	1

*Not Illustrated

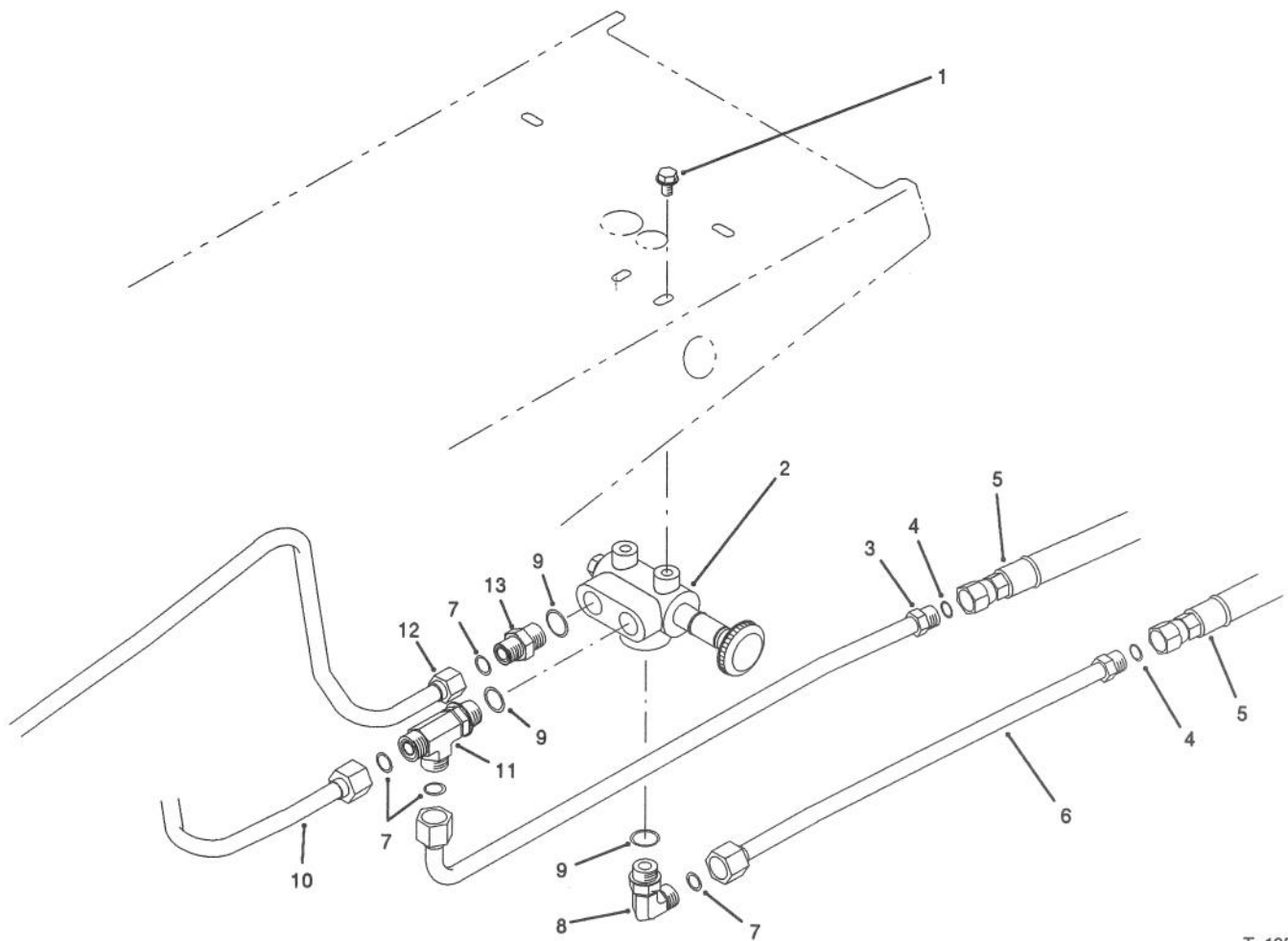
†Not available from Toro as a replacement part.



T-1358

DRIVE MOTOR PLUMBING ASSEMBLY

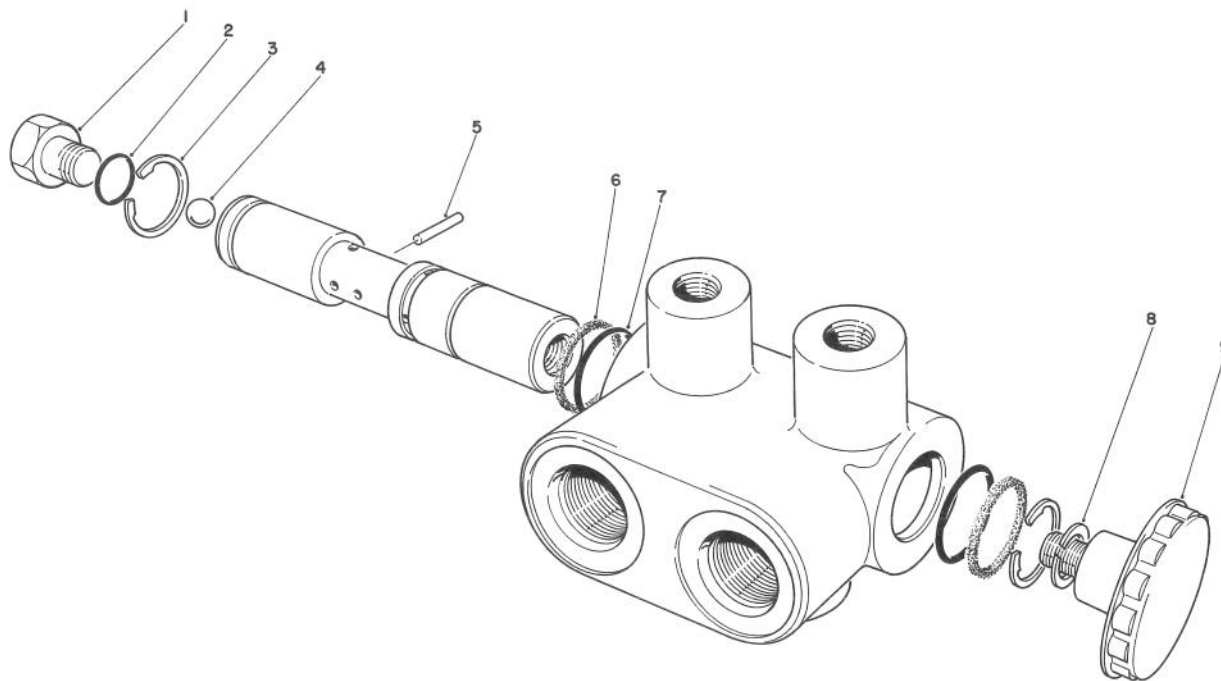
Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	83-9470	Hydraulic Tube Assembly (Incl. Ref. #10)	1	14	3296-29	Nut - Lock	2
2	83-9440	Hydraulic Tube Assembly (Incl. Ref. #10)	1	15	83-9490	Tube - Hydraulic	1
3	237-65	Seal - O-Ring	3	16	340-102	Fitting - Hydraulic Tee (Incl. Ref. #10)	1
4	83-9460	Tube - Hydraulic	1	17	56-7977	Clamp - Hydraulic Tube	2
5	56-7976	Clamp - Hydraulic Tube	2	18	83-9480	Tube - Hydraulic	1
6	3256-3	Washer - Flat	1	19	83-9450	Tube - Hydraulic	1
7	2412-39	Clamp - R	1	20	340-19	Fitting - Hydraulic Tee (Incl. Ref. #3)	1
8	322-9	Screw - Cap Hex. Hd.	2	21	83-9600	Hose - Hydraulic	2
9	83-9500	Tube - Hydraulic	1	22	354-79	Cap - Test Port	2
10	237-30	Seal - O-Ring	7	23	354-77	Hydraulic Test Port Fitting (Incl. Ref. #24)	2
11	340-5	Fitting - Hydraulic Straight (Incl. Ref. #10 & 12)	2	24	237-78	Seal - O-Ring	2
12	237-42	Seal - O-Ring	2	25	85-5300	Hose - Hydraulic	1
13	71-2960	Valve - Flow Control	1	26	85-4990	Hose - Hydraulic	1



T-1359

REAR WHEEL DRIVE VALVE ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3234-28	Screw - Hex. Flange Hd.	2	8	340-98	Fitting - Hydraulic 90° (Incl. Ref. #7 & 9)	1
2	71-2830	2 Position Valve Assembly	1	9	237-79	Seal - O-Ring	3
3	71-0710	Hydraulic Tube Assembly (Incl. Ref. #4)	1	10	83-9500	Tube - Hydraulic	1
4	237-22	Seal - O-Ring	2	11	340-109	Fitting - Hydraulic Tee (Incl. Ref. #7 & 9)	1
5	80-4090	Hose - Hydraulic	2	12	83-9460	Tube - Hydraulic	1
6	71-0840	Hydraulic Tube Assembly (Incl. Ref. #4)	1	13	340-4	Fitting - Hydraulic Straight (Incl. Ref. #7 & 9)	1
7	237-30	Seal - O-Ring	4				



T-0672

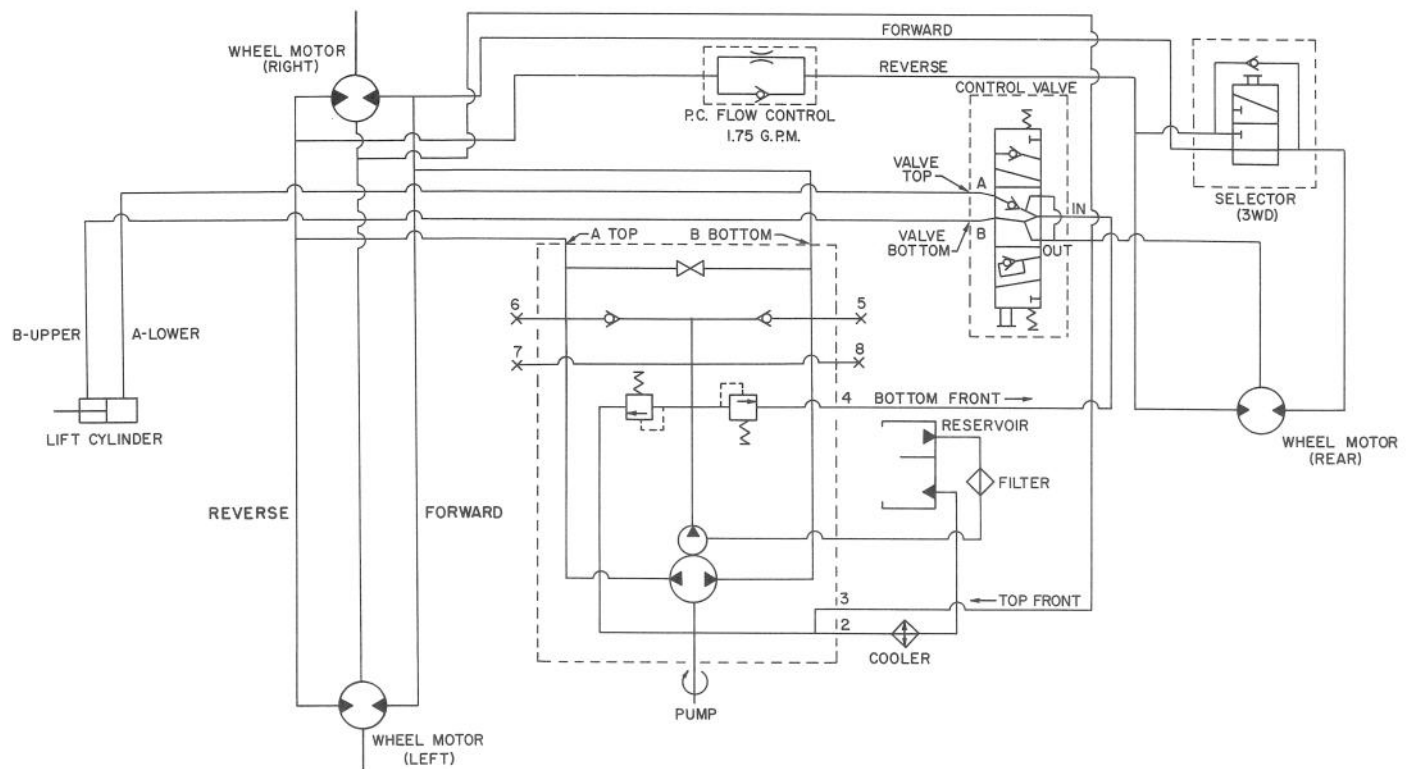
2 POSITION VALVE ASSEMBLY NO. 71-2830

Ref. No.	Part No.	Description	No. Used
1	353-512	Plug - Hydraulic	1
2	237-22	Seal - O-Ring	1
3	32151-78	Ring - Retaining	2
4	354-23	Ball - Check	1
5	32121-38	Pin - Roll	1
†6		Washer - Backup	2

Ref. No.	Part No.	Description	No. Used
7	237-54	Seal - O-Ring	2
8	3253-5	Washer - Lock	1
9	233-46	Knob	1
*	71-1220	Seal Repair Kit (Incl. Ref. #2, 3, 6 & 7)	1

*Not Illustrated

†Available only in Seal Repair Kit No. 71-1220.

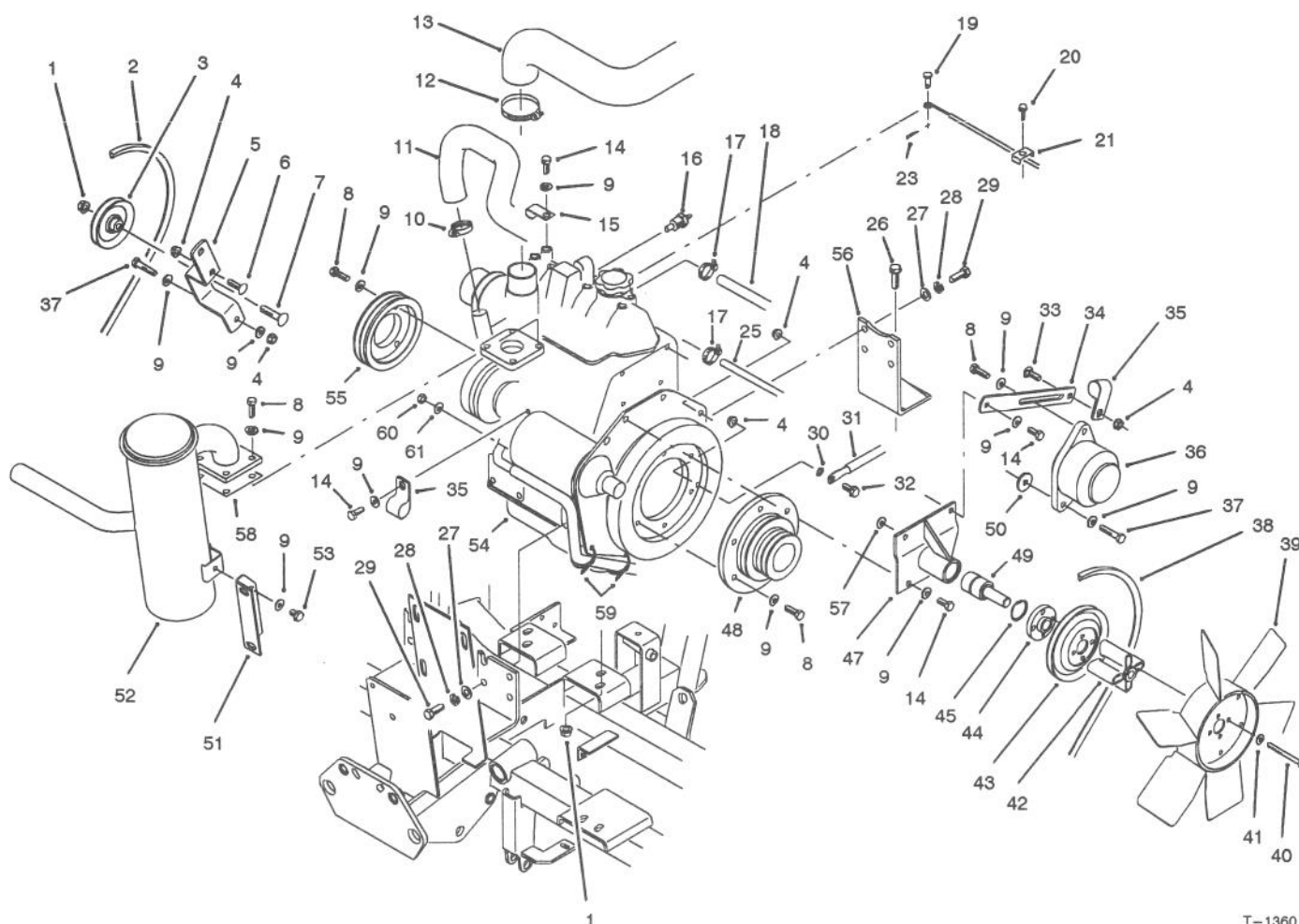


T-1411

HYDRAULIC SCHEMATIC

Ref. No.	Part No.	Description	No. Used

Ref. No.	Part No.	Description	No. Used



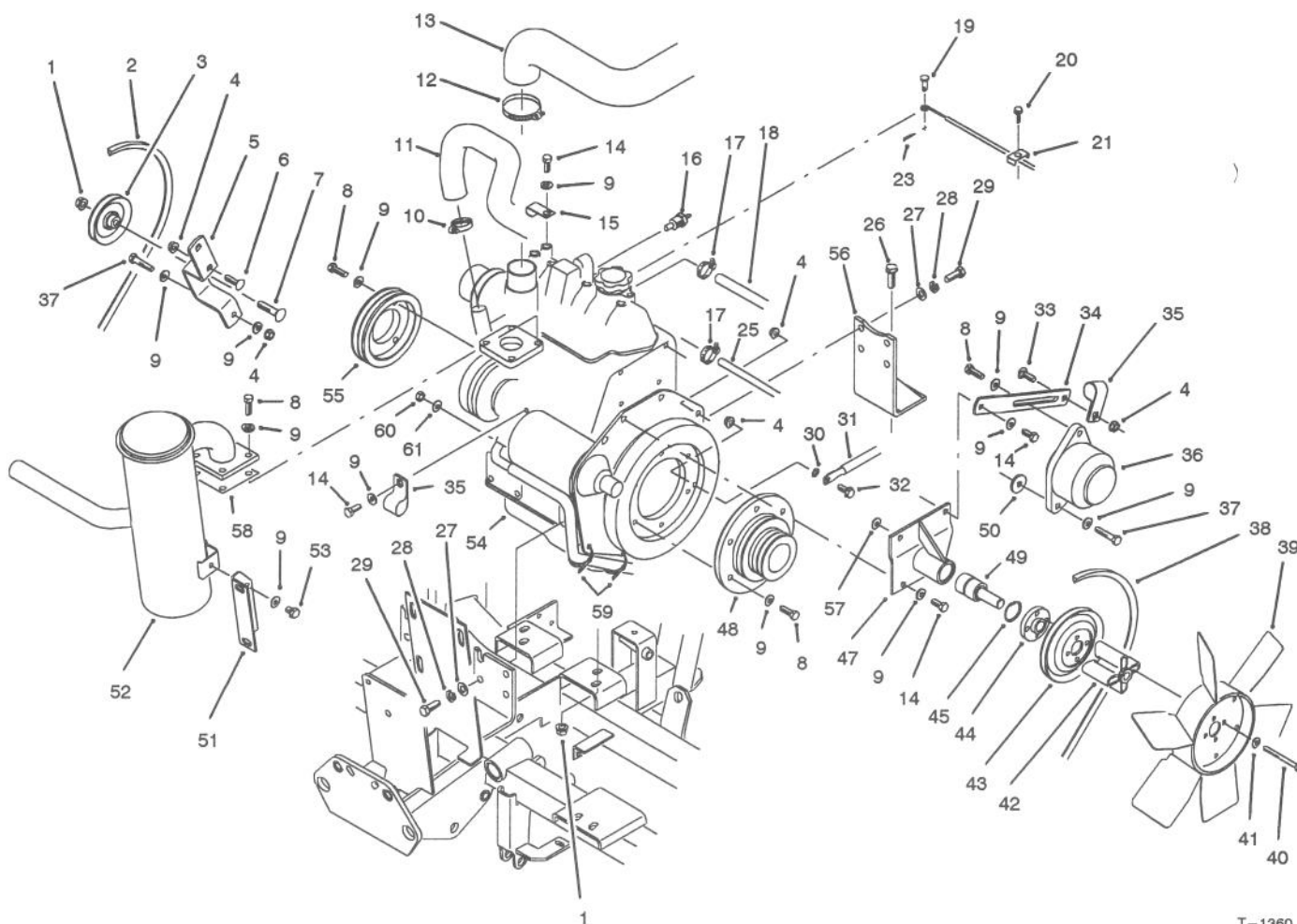
T-1360

ENGINE INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	32128-43	Nut - Flange Lock	5
2	37-9090	Belt - V	1
3	63-8140	Pulley - Idler	1
4	32128-44	Nut - Flange Lock	5
5	83-7690	Bracket - Idler	1
6	3230-22	Screw - Carriage	1
7	3231-26	Screw - Carriage	1
8	48-9460	Screw - Cap Hex. Hd.	14
9	3256-23	Washer - Flat	23
10	2412-34	Clamp - Hose	1
11	83-9070	Hose - Coolant	1
12	2412-92	Clamp - Hose	1
13	83-8550	Hose - Air Intake	1
14	48-7700	Screw - Cap Hex. Hd.	6
15	249-53	Clamp - J	1
16	82-3110	Sensor - Temp	1
17	2412-108	Clamp - Hose	2
18	63-7620	Hose - Fuel	1
19	283-62	Pin - Clevis	1
20	3290-432	Screw - Hex. Hd.	1
21	81-1690	Clamp - Throttle Cable	1
23	3272-9	Pin - Cotter	1
25	75-4703	Hose - Fuel	1
26	3234-24	Screw - Hex. Flange Hd.	4
27	3256-24	Washer - Flat	16
28	48-9590	Washer - Lock	16

29	48-7780	Screw - Cap Hex. Hd.	16
30	3255-8	Washer - Lock E.T.L.W.	1
31	83-9210	Cable - Ground	1
32	3234-5	Screw - Hex. Washer Hd.	1
33	3230-1	Screw - Carriage	1
34	83-7700	Bracket - Alternator	1
35	2412-39	Clamp - R	2
†36	185046210	Alternator	1
37	322-7	Screw - Cap Hex. Hd.	2
38	83-9020	Belt - V	1
†39	145306380	Fan	1
40	321-14	Screw - Cap Hex. Hd.	4
41	48-8010	Washer - Flat	4
42	83-7620	Spacer - Fan	1
43	83-7630	Pulley - Fan	1
44	83-7610	Hub - Fan	1
45	32120-10	Ring - Retaining	1
47	83-9880	Bracket - Fan Spindle	1
48	83-8410	Pulley - Engine	1
49	36-7290	Spindle - Fan	1
50	62-9510	Washer - Flat	1
51	83-8220	Bracket - Muffler	1
52	83-8500	Muffler	1
53	3234-28	Screw - Hex. Washer Hd.	1
54	83-7540	Engine Assembly	1
55	83-7590	Pulley - Engine	1

†Obtain from your local Perkins Dealer.

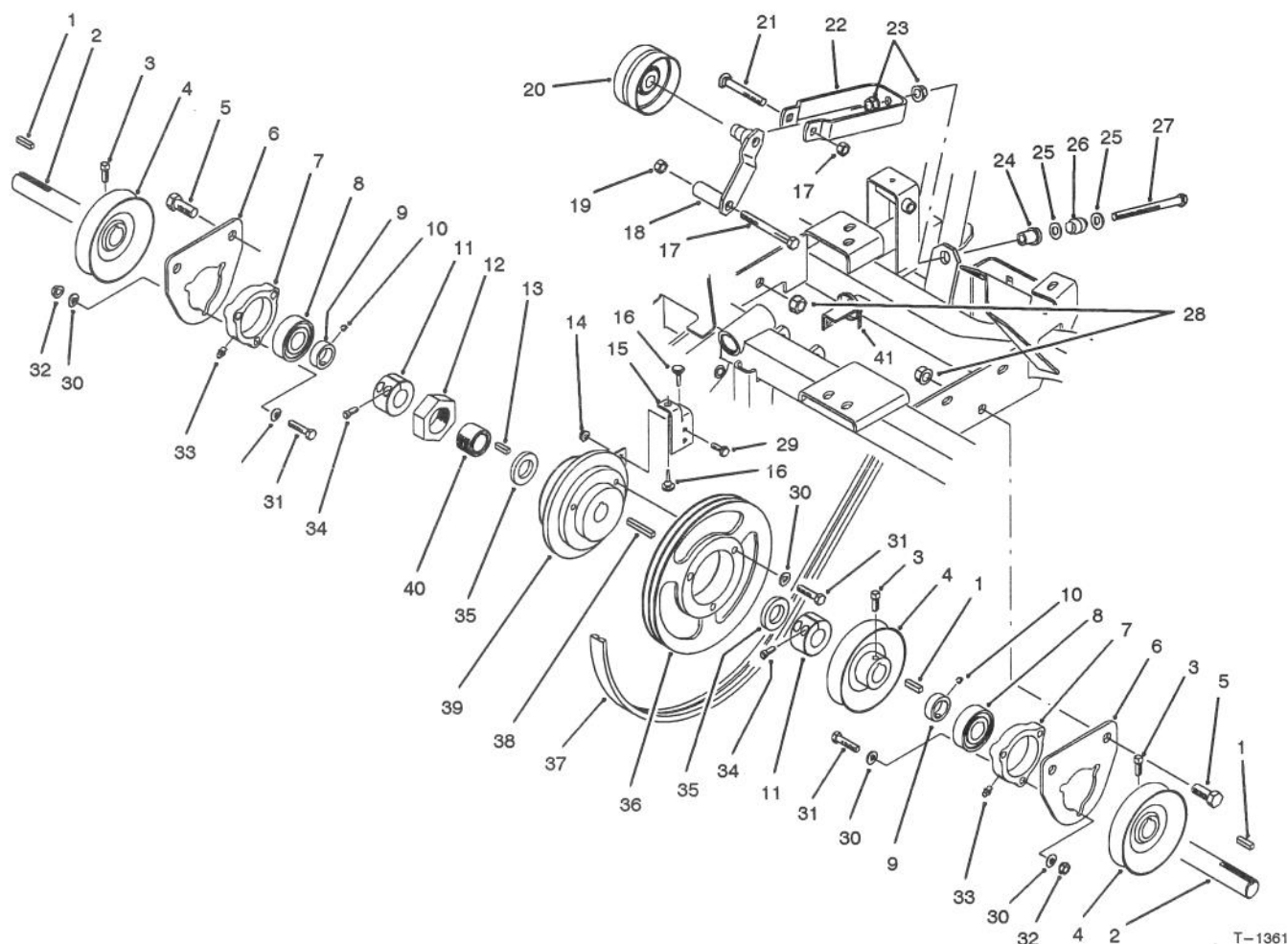


T-1360

ENGINE INSTALLATION ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
56	83-8470	Bracket - Engine Mount	2
57	65-8270	Washer	1
58	83-9910	Gasket - Muffler	1

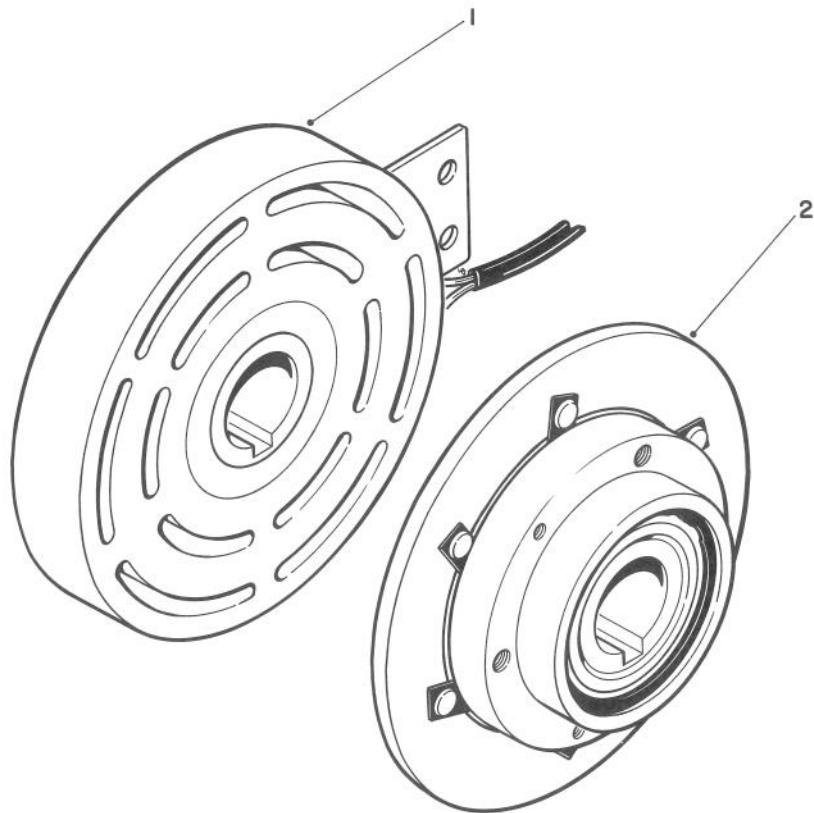
Ref. No.	Part No.	Description	No. Used
59	3290-379	Tie - Cable	2
60	57-6390	Nut	1
61	42-9850	Washer	1



REEL DRIVE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	5-7280	Key - Square	3
2	83-7820	Shaft - Drive	1
3	3242-4	Screw - Square Hd. Set	6
4	61-0140	Pulley - Reel	3
5	3234-32	Screw - Cap Hex. Hd.	4
6	61-2350	Support - Bearing	2
7	76-2460	Bearing Assembly (Incl. Ref. #7-10 & 33)	2
8	251-337	Bearing - Ball	2
9	251-77	Collar - Locking	2
10	3245-35	Screw - Set	4
11	83-7790	Collar	2
12	3218-17	Nut - Jam	1
13	10-7070	Key - Square	1
14	32128-33	Nut - Flange Lock	2
15	83-7830	Retainer - Clutch	1
16	240-13	Bumper	2
17	3296-39	Nut - Lock	2
18	83-8620	Bracket - Idler	1
19	323-15	Screw - Cap Hex. Hd.	1
20	83-8400	Pulley - Idler	1

Ref. No.	Part No.	Description	No. Used
21	3231-31	Bolt - Carriage	1
22	83-8630	Yoke - Belt Tension	1
23	32128-43	Nut - Flange Lock	2
24	83-9810	Bushing - Flange	1
25	3256-24	Washer - Flat	2
26	83-9690	Spring - Compression	1
27	83-9680	Screw - Cap Hex. Hd.	1
28	3296-23	Nut - Flange Lock	4
29	3234-4	Screw - Hex. Flange Hd.	2
30	3256-23	Washer - Flat	15
31	322-17	Screw - Cap Hex. Hd.	9
32	3296-29	Nut - Flange Lock	6
33	302-5	Fitting - Grease	2
34	3273-18	Screw - Hex. Socket Hd.	4
35	83-7810	Spacer	2
36	83-8420	Pulley - Clutch	1
37	83-8490	Belt - Drive	1
38	83-8080	Key - Square	1
39	83-9140	Clutch Assembly	1
40	83-7800	Sleeve	1
41	3290-379	Tie - Cable	1

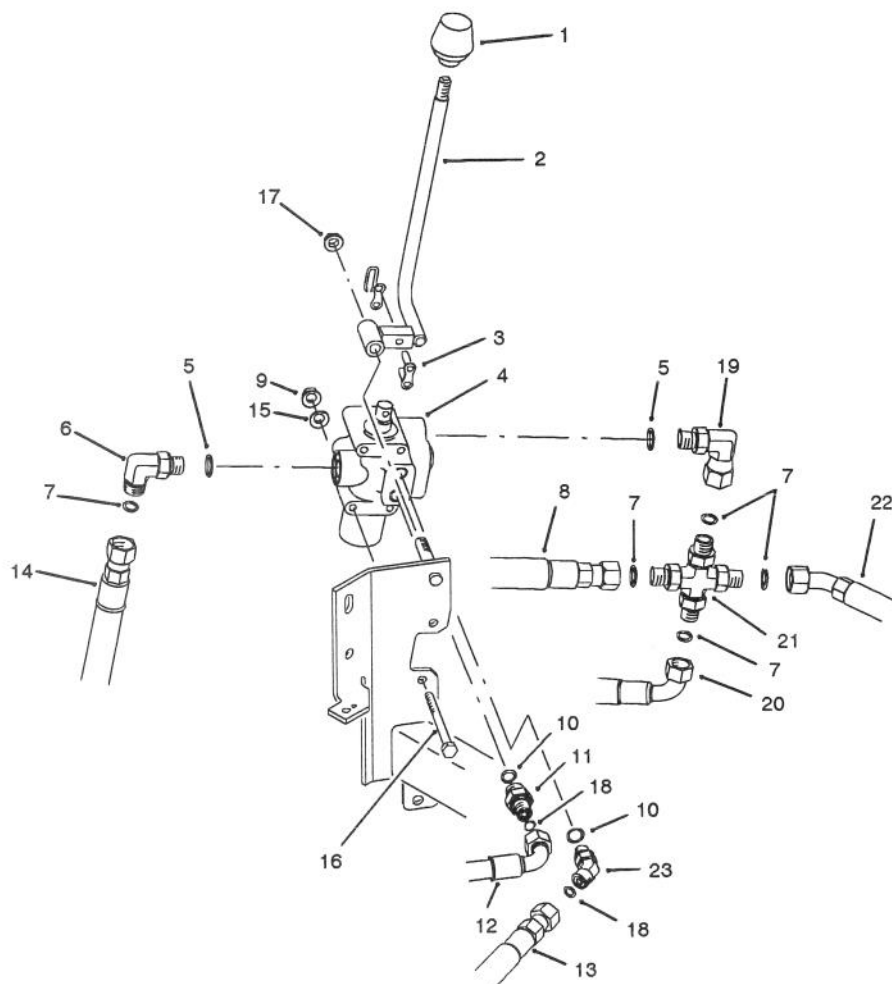


T-1362

ELECTRIC CLUTCH ASSEMBLY NO. 83-9140

Ref. No.	Part No.	Description	No. Used
1	84-7770	Field & Rotor Assembly	1

Ref. No.	Part No.	Description	No. Used
2	84-7780	Armature Assembly	1

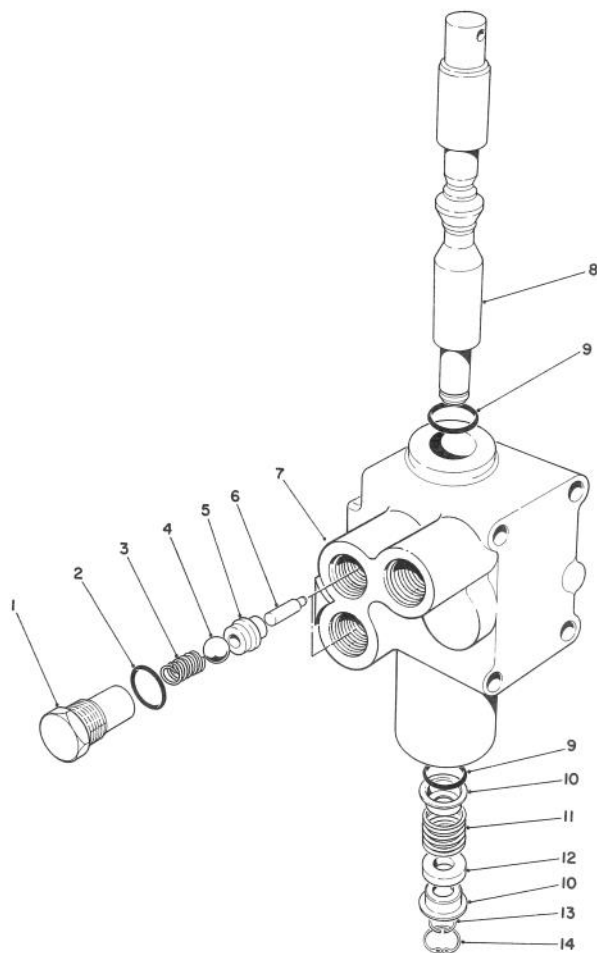


T-1363

CUTTING UNIT LIFT VALVE INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	233-37	Knob	1
2	85-5160	Lever - Lift Valve	1
3	2710-16	Connecting Link Assembly	1
4	43-1950	Lift Valve Assembly	1
5	237-42	Seal - O-Ring	1
6	340-77	Fitting - Hydraulic 90° (Incl. Ref. #5 & 7)	1
7	237-22	Seal - O-Ring	5
8	83-9630	Hose - Hydraulic	1
9	3296-16	Nut - Flange Lock	2
10	237-78	Seal - O-Ring	2
11	340-92	Fitting - Hydraulic Straight (Incl. Ref. #10 & 18)	1
12	83-9620	Hose - Hydraulic	1

Ref. No.	Part No.	Description	No. Used
13	85-5810	Hose - Hydraulic	1
14	83-9640	Hose - Hydraulic	1
15	3256-22	Washer - Flat	2
16	321-23	Screw - Cap Hex. Hd.	2
17	3296-39	Nut - Flange Lock	1
18	237-21	Seal - O-Ring	2
19	340-110	Fitting - Hydraulic 90° (Incl. Ref. #5)	1
20	85-4990	Hose - Hydraulic	1
21	340-23	Fitting - Hydraulic Cross (Incl. Ref. #7)	1
22	85-5190	Hose - Hydraulic	1
23	340-103	Fitting - Hydraulic 45° (Incl. Ref. #10 & 18)	1

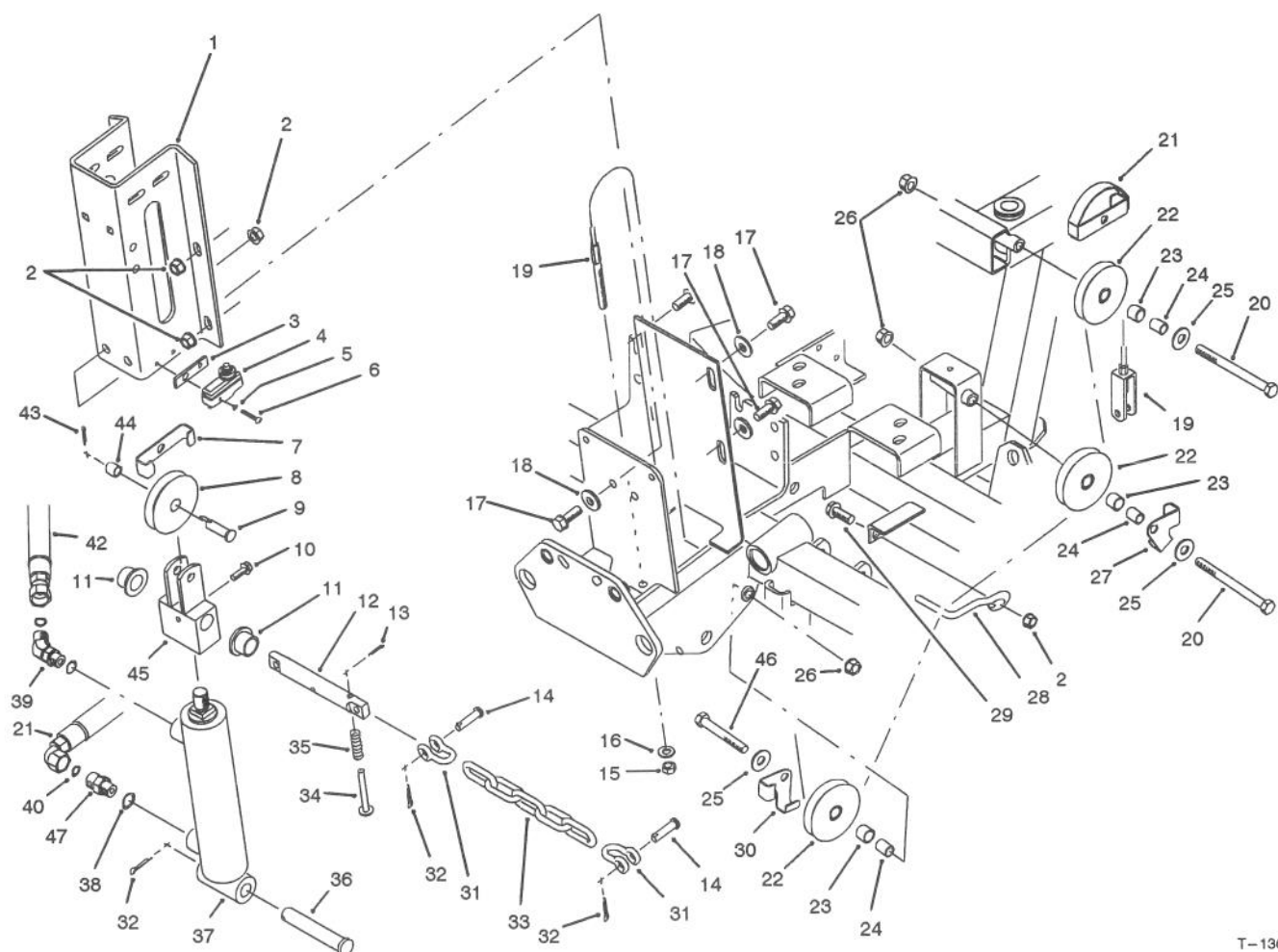


T-0280

CONTROL VALVE ASSEMBLY NO. 43-1950

Ref. No.	Part No.	Description	No. Used
1	22-8330	Plug	2
2	237-42	Seal - O-Ring	2
3	22-8340	Spring	2
4	22-8350	Ball	2
5	22-8370	Seat - Check Valve	2
6	22-8360	Pin - Cam	2
7		Body	1

Ref. No.	Part No.	Description	No. Used
8	22-8420	Spool	1
9	22-8500	Seal - O-Ring	2
10	22-8380	Retainer - Spring	2
11	22-8410	Spring	1
12	23-3030	Spacer	1
13	22-8480	Snap Ring - Spool	1
14	22-8490	Snap Ring	1

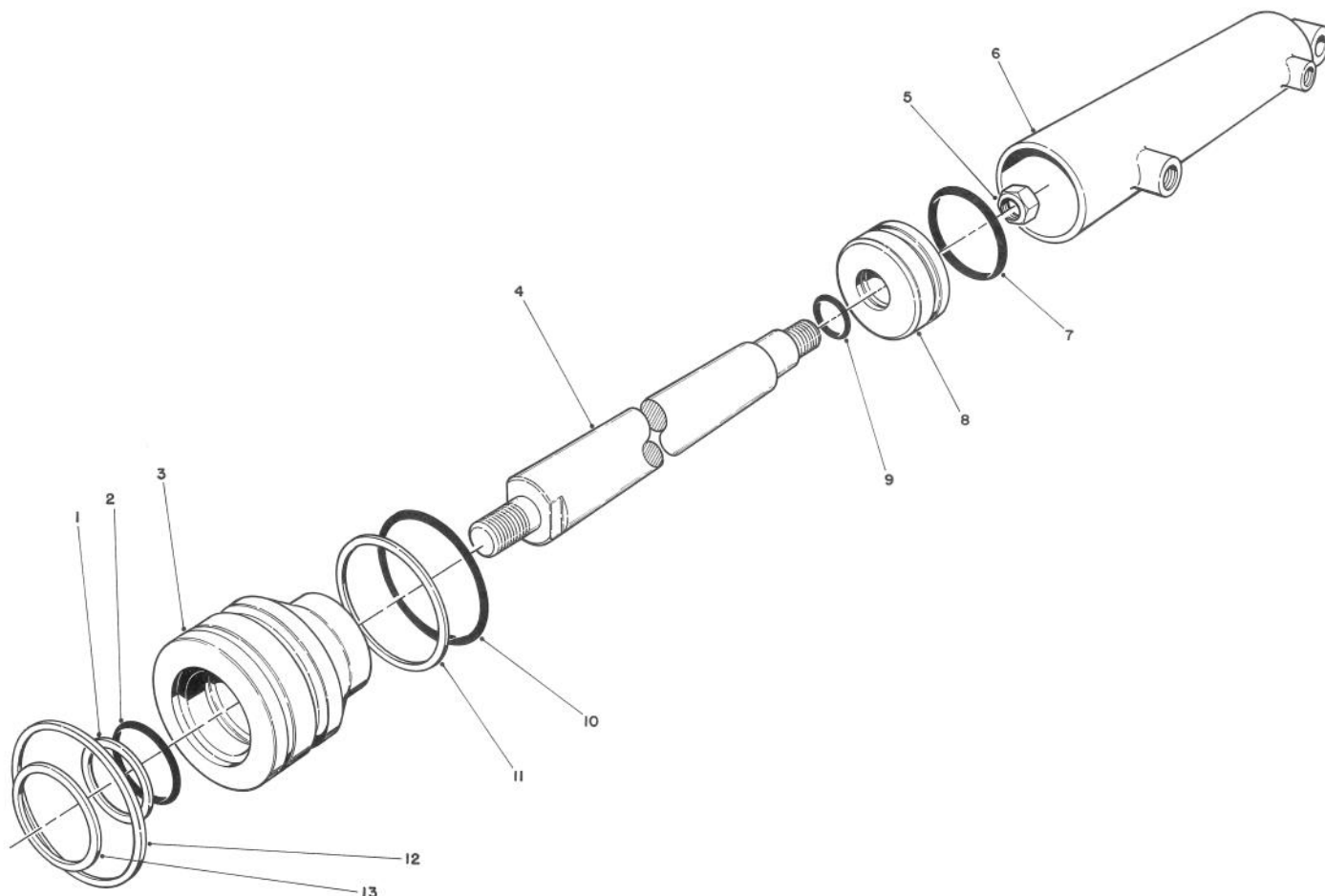


T-1364

CUTTING UNIT LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-9760	Bracket - Cylinder Support	1
2	32128-43	Nut - Flange Lock	7
3	61-2990	Spacer - Switch	1
4	29-6163	Switch - Lift	1
5	3254-9	Washer - Lock Internal	2
6	3250-35	Screw - Pan Hd.	2
7	5-2655	Keeper - Cable	1
8	5-2653	Cable Pulley Assembly (Incl. Ref. #44)	1
9	283-42	Pin - Clevis	1
10	3234-4	Screw - Hex. Washer Hd.	1
11	84-8440	Bushing - Flange	2
12	72-4190	Pin - Cylinder Guide	1
13	3272-4	Pin - Cotter	1
14	283-6	Pin - Clevis	4
15	3296-4	Nut - Lock	1
16	3256-23	Washer - Flat	1
17	3234-25	Screw - Hex. Washer Hd.	5
18	80-6990	Washer	4
19	83-8590	Cable - Lift	1
20	323-17	Screw - Cap Hex. Hd.	2
21	61-3240	Keeper - Cable	1
22	61-3210	Cable Pulley Assembly (Incl. Ref. #23)	3
23	256-1	Bushing - Sleeve	3
24	61-3230	Spacer	3

Ref. No.	Part No.	Description	No. Used
25	3256-24	Washer - Flat	3
26	3296-39	Nut - Flange Lock	3
27	83-9130	Keeper - Cable	1
28	63-1400	Guide - Cable	1
29	3234-11	Screw - Hex. Washer Hd.	1
30	5-2656	Keeper - Cable	1
31	282-4	Clevis	4
32	3272-11	Pin - Cotter	5
33	61-3830	Chain - Lift	2
34	71-1380	Pin - Spring	1
35	71-1370	Spring - Compression	1
36	283-78	Pin - Clevis	1
37	76-0020	Hydraulic Cylinder Assembly	1
38	237-42	Seal - O-Ring	2
39	340-87	Fitting - Hydraulic 45° (Incl. Ref. #38 & 40)	1
40	237-22	Seal - O-Ring	2
41	85-5310	Hose - Hydraulic	1
42	83-9620	Hose - Hydraulic	1
43	3272-6	Pin - Cotter	1
44	61-2430	Hub - Lift	1
45	256-2	Bushing - Sleeve	1
46	323-13	Screw - Cap Hex. Hd.	1
47	340-2	Fitting - Hydraulic Straight (Incl. Ref. #38 & 40)	1



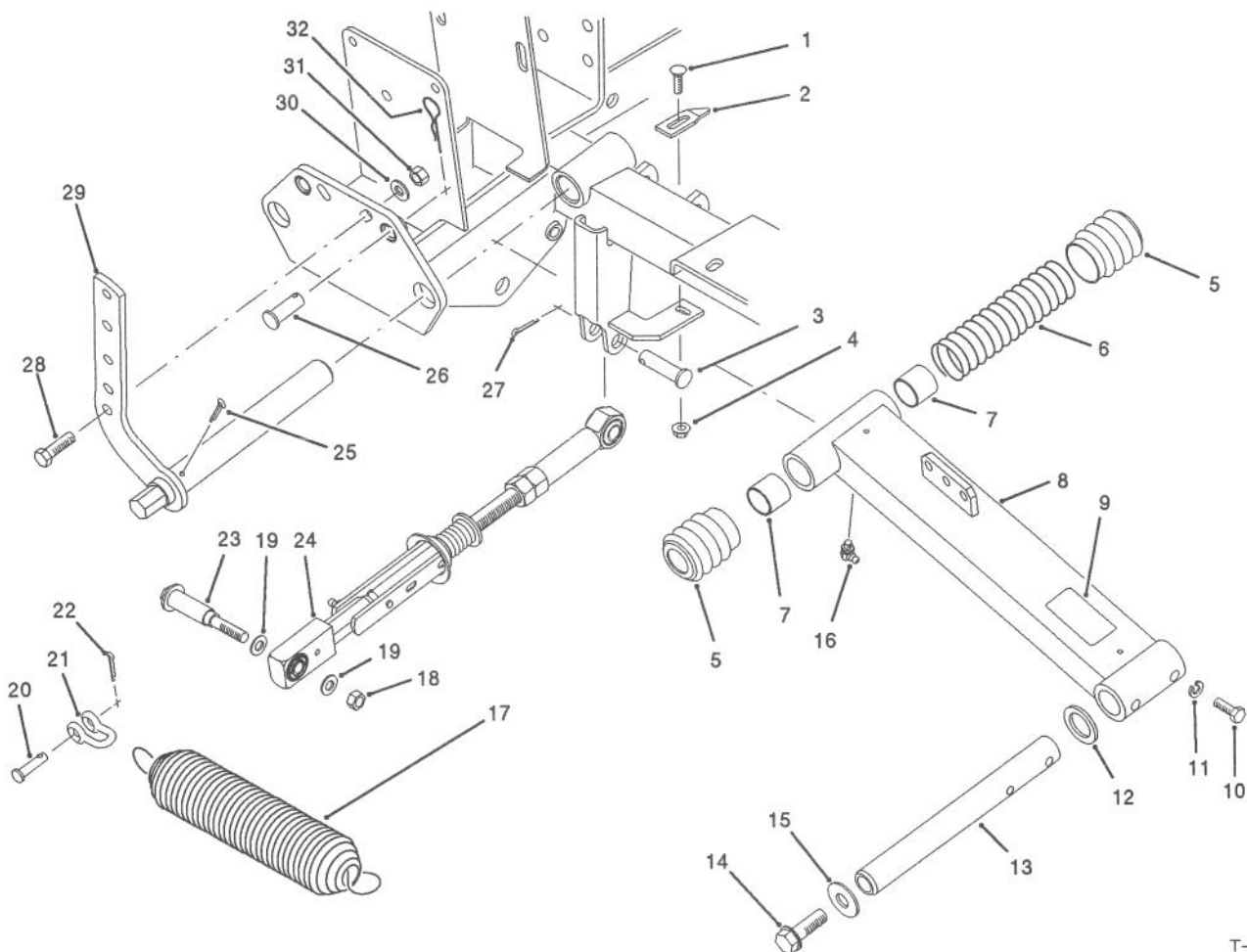
T-0278

HYDRAULIC CYLINDER ASSEMBLY NO. 76-0020

Ref. No.	Part No.	Description	No. Used
1		Washer - Backup	1
2		Seal - O-Ring	1
3	76-0090	Head	1
4	76-2320	Shaft	1
5	76-2330	Nut - Lock	1
6		Barrel	1
7		Uniring	1
8	76-0040	Piston	1

Ref. No.	Part No.	Description	No. Used
9		Seal - O-Ring	1
10		Seal - O-Ring	1
11		Washer - Backup	1
12	76-0050	Ring - Retaining	1
13		Seal-Dust	1
*	76-0030	Repair Kit (Incl. Ref. #1-2, 7, 9-11 & 13)	1

*Not Illustrated



T-1365

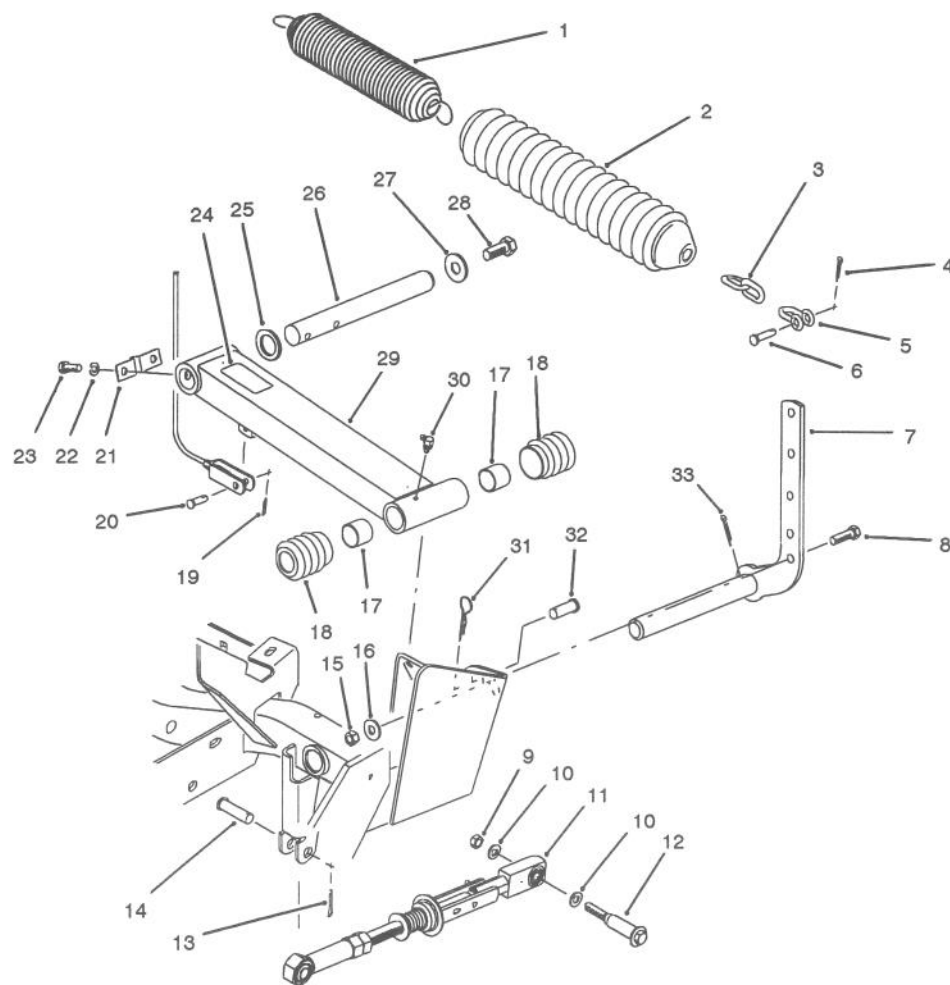
FRONT CUTTING UNIT LIFT ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3229-1	Bolt - Carriage	2
2	76-2430	Scraper - Pulley	2
3	283-40	Pin - Clevis	2
4	32128-33	Nut - Flange Lock	2
5	61-7250	Boot	4
6	61-3270	Spring - Compression	2
7	3-0348	Bushing - Sleeve	4
8	61-2880	Lift Arm Assembly L.H. (Incl. Ref. #7 & 16)	1
*	61-2830	Lift Arm Assembly R.H. (Incl. Ref. #7 & 16)	1
‡9	55-4300	Decal - Warning	2
10	322-4	Screw - Cap Hex. Hd.	4
11	3253-4	Washer - Lock	4
12	256-115	Washer - Thrust	2
13	61-3000	Rod - Pivot	2
14	3234-32	Screw - Hex. Flange Hd.	2
15	3256-6	Washer - Flat	2

Ref. No.	Part No.	Description	No. Used
16	302-60	Fitting - Grease	2
17	5-0743	Spring - Extension	2
18	3296-59	Nut - Lock	2
19	3256-45	Washer - Flat	4
20	283-6	Pin - Clevis	2
21	282-4	Clevis	2
22	3272-11	Pin - Cotter	2
23	76-0370	Bolt - Shoulder	2
24	83-7900	Belt Tensioner Assembly	2
25	3272-17	Pin - Cotter	2
26	283-8	Pin - Clevis	2
27	3272-13	Pin - Cotter	2
28	323-7	Screw - Cap Hex. Hd.	2
29	61-2930	Shaft - Pivot L.H.	1
*	61-2900	Shaft - Pivot R.H.	1
30	3256-24	Washer - Flat	2
31	3296-39	Nut - Lock	2
32	3290-322	Pin - Hair	2

*Not Illustrated

‡For different language versions of this part, see International Decal Cross Reference.



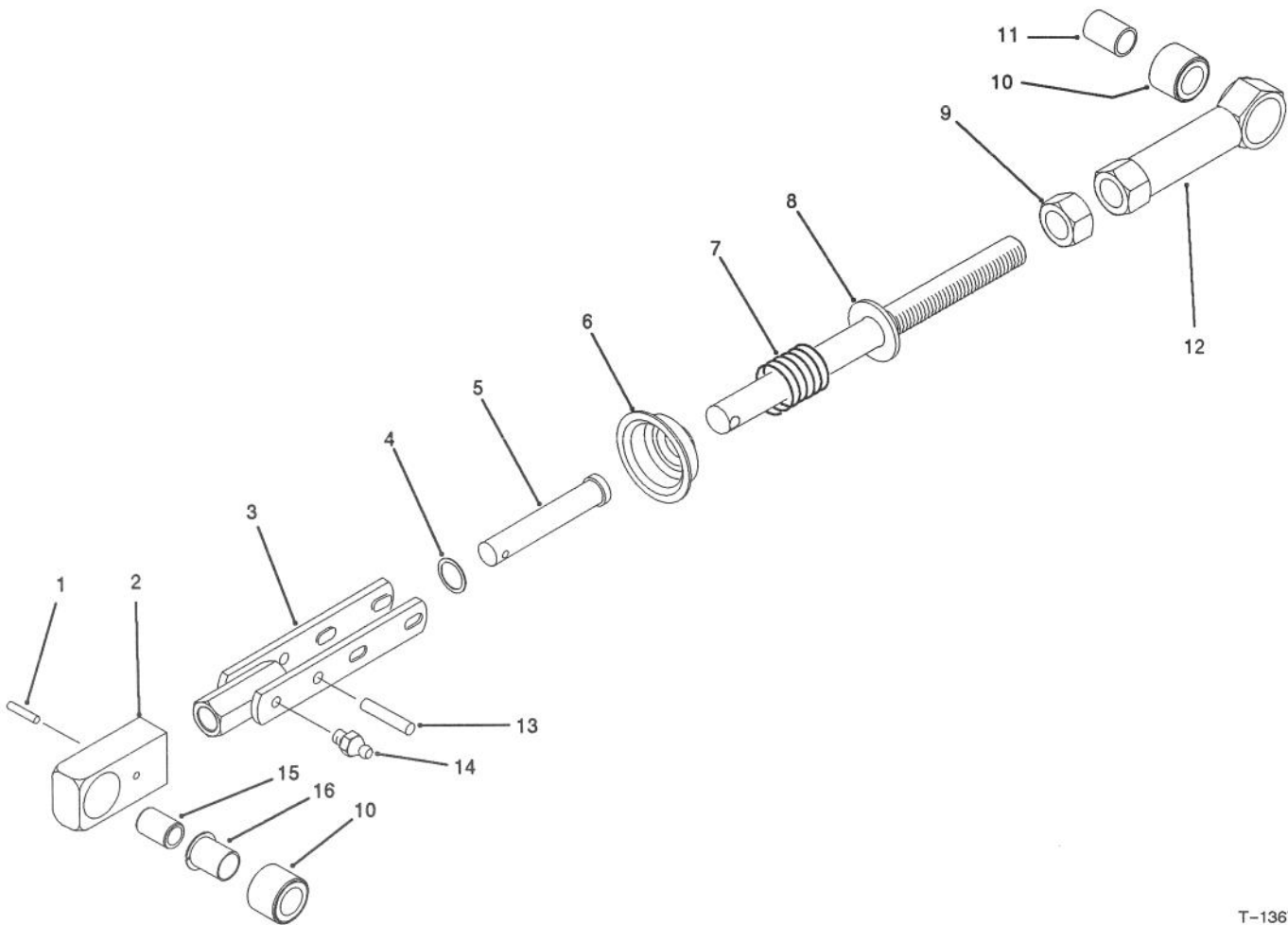
T-1366

REAR CUTTING UNIT LIFT ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	5-0743	Spring - Extension	1
2	62-7240	Cover - Spring	1
3	62-7300	Chain	1
4	3272-11	Pin - Cotter	1
5	282-4	Clevis	1
6	283-6	Pin - Clevis	1
7	61-2930	Shaft - Pivot	1
8	323-7	Screw - Cap Hex. Hd.	1
9	3296-59	Nut - Lock	2
10	3256-45	Washer - Flat	4
11	83-7900	Belt Tensioner Assembly	2
12	76-0370	Bolt - Shoulder	2
13	3272-13	Pin - Cotter	2
14	283-40	Pin - Clevis	2
15	3296-39	Nut - Lock	1
16	3256-24	Washer - Flat	1
17	3-0348	Bushing - Sleeve	2

Ref. No.	Part No.	Description	No. Used
18	62-7250	Boot	2
19	3272-6	Pin - Cotter	1
20	283-1	Pin - Clevis	1
21	61-3820	Retainer - Cable	1
22	3253-4	Washer - Lock	2
23	322-4	Screw - Cap Hex. Hd.	2
‡24	55-4300	Decal - Warning	1
25	256-115	Washer - Thrust	1
26	61-3000	Rod - Pivot	1
27	3256-6	Washer - Flat	1
28	3234-32	Screw - Cap Hex. Hd.	1
29	61-2890	Lift Arm Assembly (Incl. Ref. #17 & 30)	1
30	302-60	Fitting - Grease	1
31	3290-322	Pin - Hair	1
32	283-8	Pin - Clevis	1
33	3272-17	Pin - Cotter	1

‡For different language versions of this part, see International Decal Cross Reference.

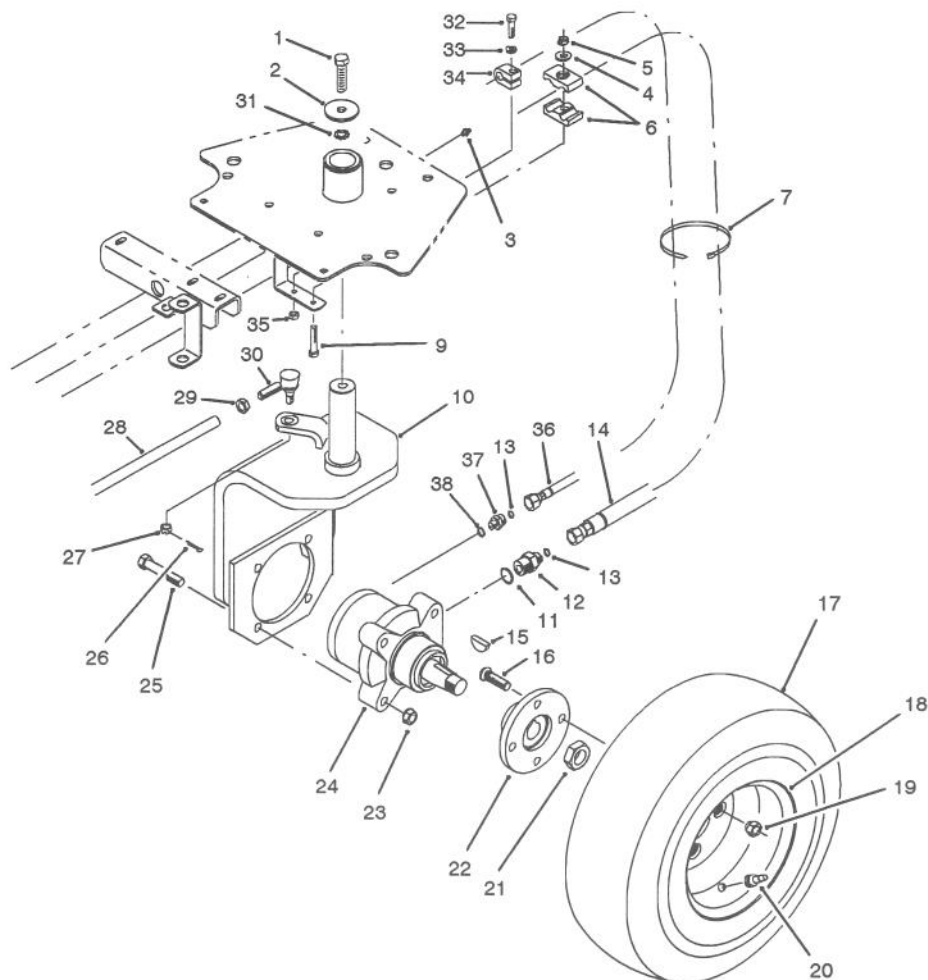


T-1367

BELT TENSIONER ASSEMBLY NO. 83-7900

Ref. No.	Part No.	Description	No. Used
1	32121-23	Pin - Roll	1
2	76-0350	Housing - Bushing	1
3	83-7930	Yoke	1
4	3256-54	Washer - Flat	1
5	283-55	Pin - Clevis	1
6	76-0360	Cup - Retainer	1
7	76-0410	Spring - Compression	1
8	83-7910	Rod	1

Ref. No.	Part No.	Description	No. Used
9	3218-6	Nut - Jam	1
10	56-9510	Bushing Assembly	2
11	256-173	Bushing - Sleeve	1
12	76-0300	Housing - Bushing	1
13	32121-9	Pin - Roll	1
14	302-5	Fitting - Grease	1
15	76-0390	Spacer	1
16	56-9520	Bushing - Nyliner	1

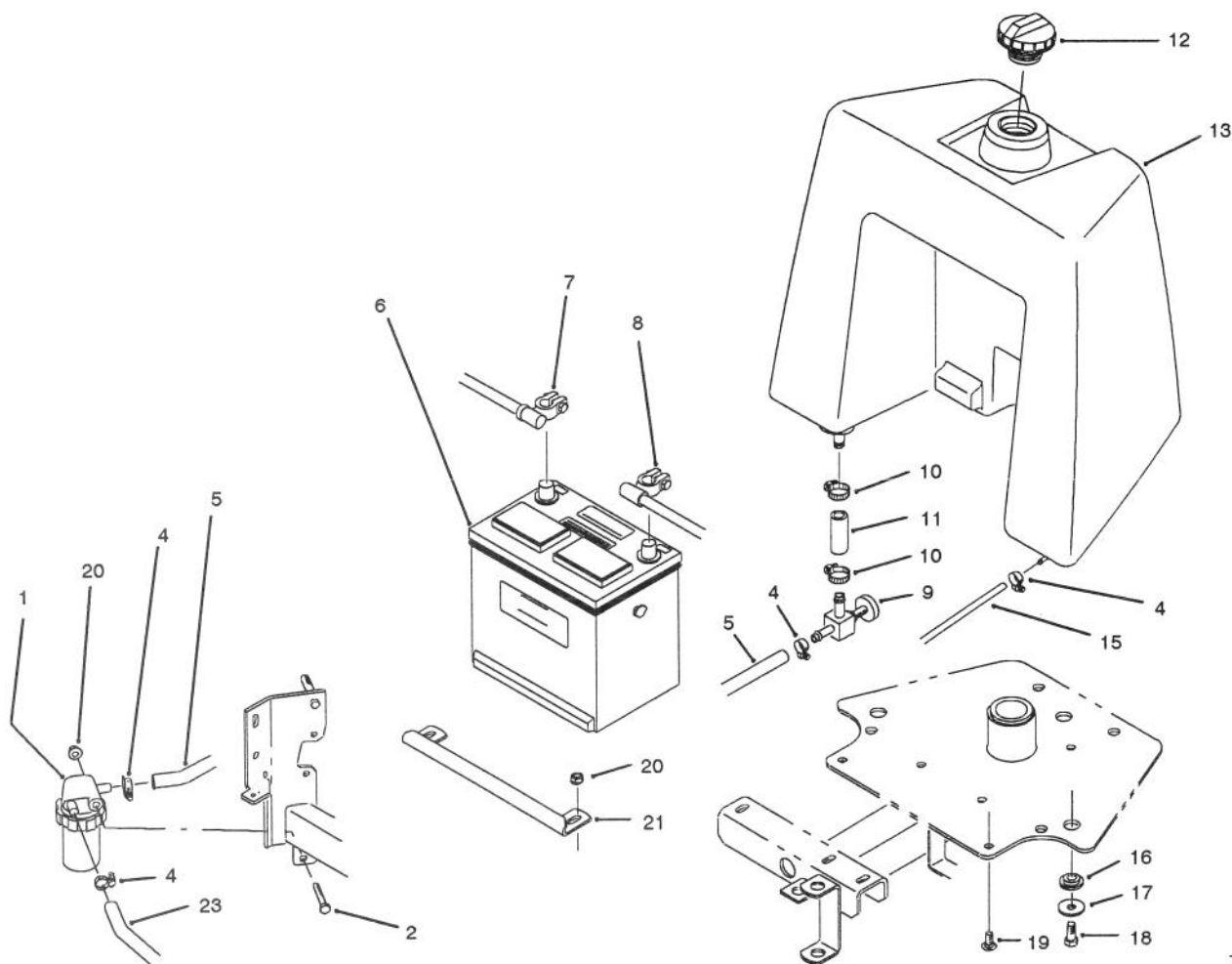


T-1369

REAR WHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	325-6	Screw - Cap Hex. Hd.	1
2	75-7730	Spacer	1
3	302-5	Fitting - Grease	1
4	3256-3	Washer - Flat	1
5	3296-29	Nut - Flange Lock	1
6	56-7976	Clamp - Hose	2
7	3290-379	Tie - Cable	1
9	322-9	Screw - Cap Hex. Hd.	1
10	83-7270	Fork - Caster	1
11	237-80	Seal - O-Ring	2
12	340-141	Fitting - Hydraulic Straight (Incl. Ref. #11 & 13)	2
13	237-22	Seal - O-Ring	3
14	80-4090	Hose - Hydraulic	2
15	65-4640	Key - Woodruff	1
16	10-6830	Stud - Drive	4
17	231-127	Tire	1
18	242-76	Rim	1
19	242-50	Nut - Lug	4
20	232-47	Valve - Stem	1
21	26-3790	Nut - Lock	1

Ref. No.	Part No.	Description	No. Used
22	10-6870	Hub - Wheel	1
23	3296-23	Nut - Flange Lock	4
24	66-5291	Hydraulic Motor Assembly (Incl. Ref. #15)	1
25	325-11	Screw - Cap Hex. Hd.	4
26	3272-6	Pin - Cotter	1
27	32136-4	Nut - Castle	1
28	61-2070	Rod - Steering	1
29	3220-12	Nut - Jam	1
30	21-0140	Rod End Assembly (Incl. Ref. #27)	1
31	3255-2	Washer - Lock	1
32	321-8	Screw - Cap Hex. Hd.	1
33	3256-22	Washer - Flat	1
34	85-5200	Clamp	1
35	3296-42	Nut - Lock	1
36	85-5190	Hose - Hydraulic	1
37	340-88	Fitting - Hydraulic Straight (Incl. Ref. #13 & 38)	1
38	237-78	Seal - O-Ring	1



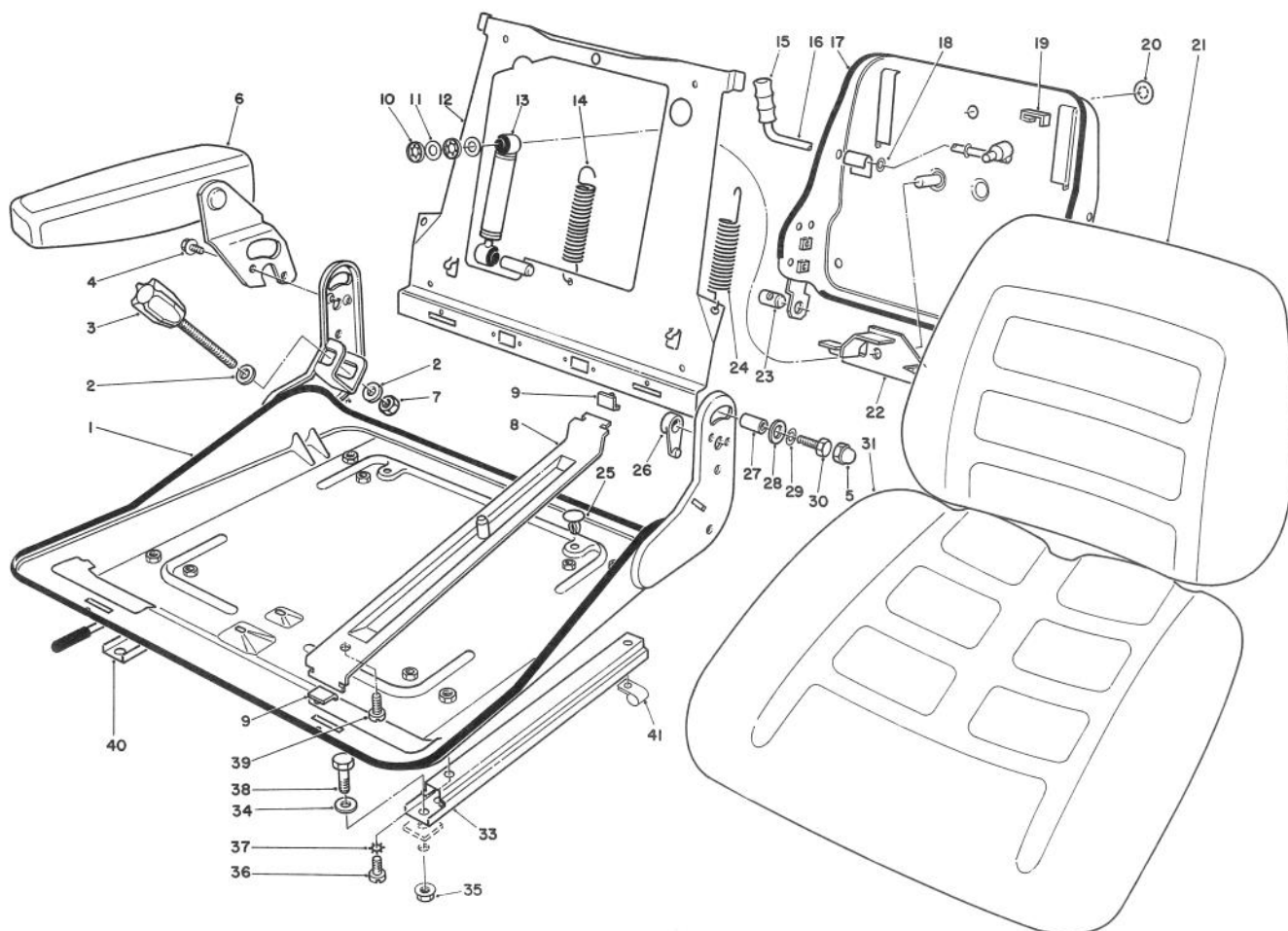
T-1370

FUEL SYSTEM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
†1	130366040	Filter – Fuel	1
2	321-12	Screw – Cap Hex. Hd.	1
4	2412-108	Clamp – Hose	4
5	63-7620	Hose – Fuel	1
6	83-9000	Battery	1
7	83-9220	Cable – Battery Pos.	1
8	83-9210	Cable – Battery Neg.	1
9	56-2520	Valve – Fuel Shut-Off	1
10	2412-36	Clamp – Hose	2
11	56-2230	Hose – Fuel	1

Ref. No.	Part No.	Description	No. Used
12	70-8621	Cap – Fuel Tank	1
13	83-8720	Tank – Fuel	1
15	75-4703	Hose – Fuel	1
16	240-11	Grommet	3
17	63-8410	Washer – Flat	3
18	323-5	Screw – Cap Hex. Hd.	3
19	3230-1	Screw – Carriage	2
20	32128-44	Nut – Flange Lock	3
21	83-9240	Hold-Down – Battery	1
23	23-2140	Hose – Fuel	1

†Obtain from your local Perkins Dealer.



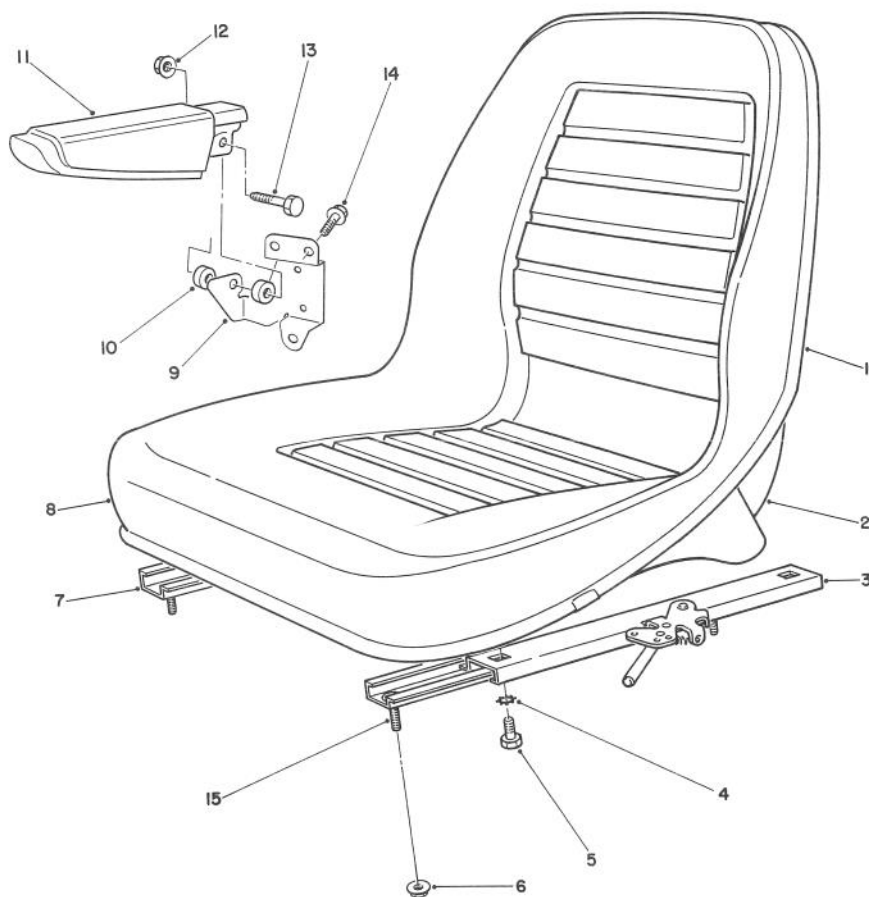
T-0281

SEAT ASSEMBLY MODEL NO. 30797 (Optional)

Ref. No.	Part No.	Description	No. Used
1	56-3810	Platform - Seat	1
2	56-3880	Washer - Flat	2
3	56-3870	Knob - Adjustment	1
4	56-3850	Screw - Hex. Hd. Machine	2
5	56-3960	Cover - Screw	4
6	55-4331	Arm Rest Assembly R.H.	1
	55-4330	Arm Rest Assembly L.H.	1
7	56-3890	Nut - Hex.	1
8	56-3970	Carrier - Seat	2
9	56-3980	Clip - Rail	4
10	56-4080	Clamp - Axle	2
11	39-9500	Washer - Flat	2
12	56-4040	Plate - Back	1
13	62-7670	Shock Absorber - Seat	1
14	56-4050	Spring - Extension	1
15		Grip - Cover	1
16	56-4150	Lever - Handle (Incl. Ref. #15)	1
17	56-3820	Cover - Seat Sack	1
18	56-4160	Washer - Flat	2
19	56-4130	Bumper	2
20	56-4120	Cover	1
21	56-3800	Cushion - Seat Back	1
22	56-4100	Bracket - Lever	1

Ref. No.	Part No.	Description	No. Used
23	56-4170	Pin - Clevis	1
24	56-4060	Spring - Extension	1
25	56-4190	Cap - Seat	2
26	56-3900	Spacer - Arm L.H.	1
	56-3910	Spacer - Arm R.H.	1
27	56-3920	Bushing - Sleeve	4
28	56-3930	Washer - Flat	4
29	56-3940	Washer - Lock	4
30	56-3950	Screw - Cap Hex. Hd.	4
31	76-2240	Cushion - Seat Bottom	1
32	55-8380	Seat Wire Assembly	1
33	40-3820	Bottom Rail Assembly L.H.	1
34	3256-23	Washer - Flat	4
35	32128-25	Nut - Flange Lock	4
36	56-4020	Screw - Machine	4
37	56-4030	Washer - Lock	4
38	322-3	Screw - Cap Hex. Hd.	4
39	56-3990	Screw - Machine	2
40	40-3790	Bottom Rail Assembly R.H.	1
41	2412-67	Clamp - R	1
*	76-2230	Seat Assembly (Incl. Ref. #1-3, 5, 7-31, 33, 36-37 & 39-40)	1

*Not Illustrated



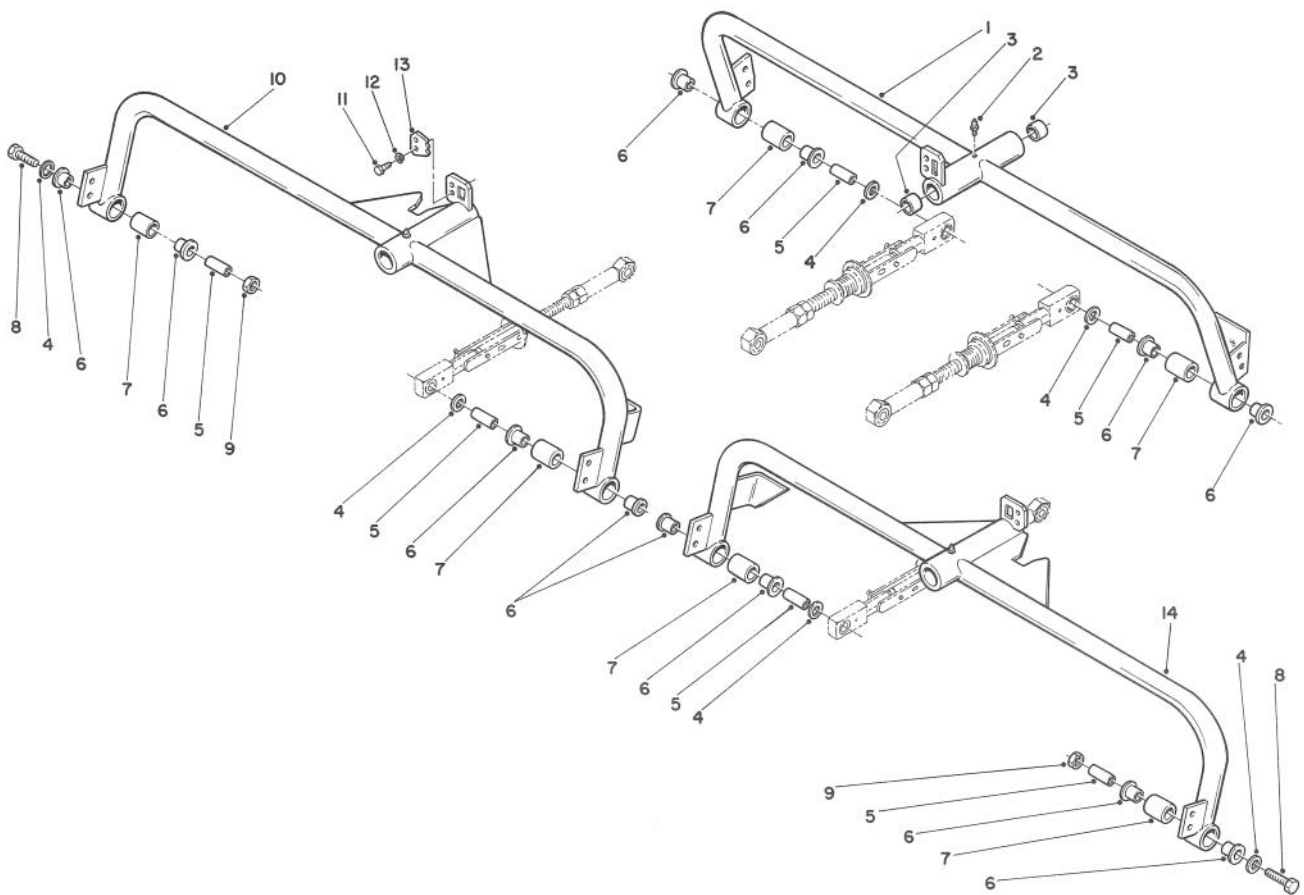
T-1070

SEAT ASSEMBLY MODEL NO. 30796 (Optional)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1		Trim	1	†9	69-0770	Bracket - Arm R.H.	1
2		Shell	1		69-0760	Bracket - Arm L.H.	1
3	80-4260	Adjuster - L.H.	1	†10	69-1260	Spacer	4
4	3255-8	Washer - Ext. Tooth Lock	4	†11	69-1180	Armrest	2
5	322-2	Capscrew - Hex. Hd.	4	†12	32128-19	Nut - Flange	2
6	32128-25	Nut - Hex. Flange	4	†13	323-9	Screw - Cap Hex. Hd.	2
7	80-4250	Adjuster - R.H.	1	†14	3234-23	Screw - Hex. Flange	6
8		Cushion	1	15	3230-1	Bolt - Carriage	4
*	66-5400	Seat Assembly (Inc. Ref. #1, 2 & 8)	1				

*Not Illustrated

†Optional item

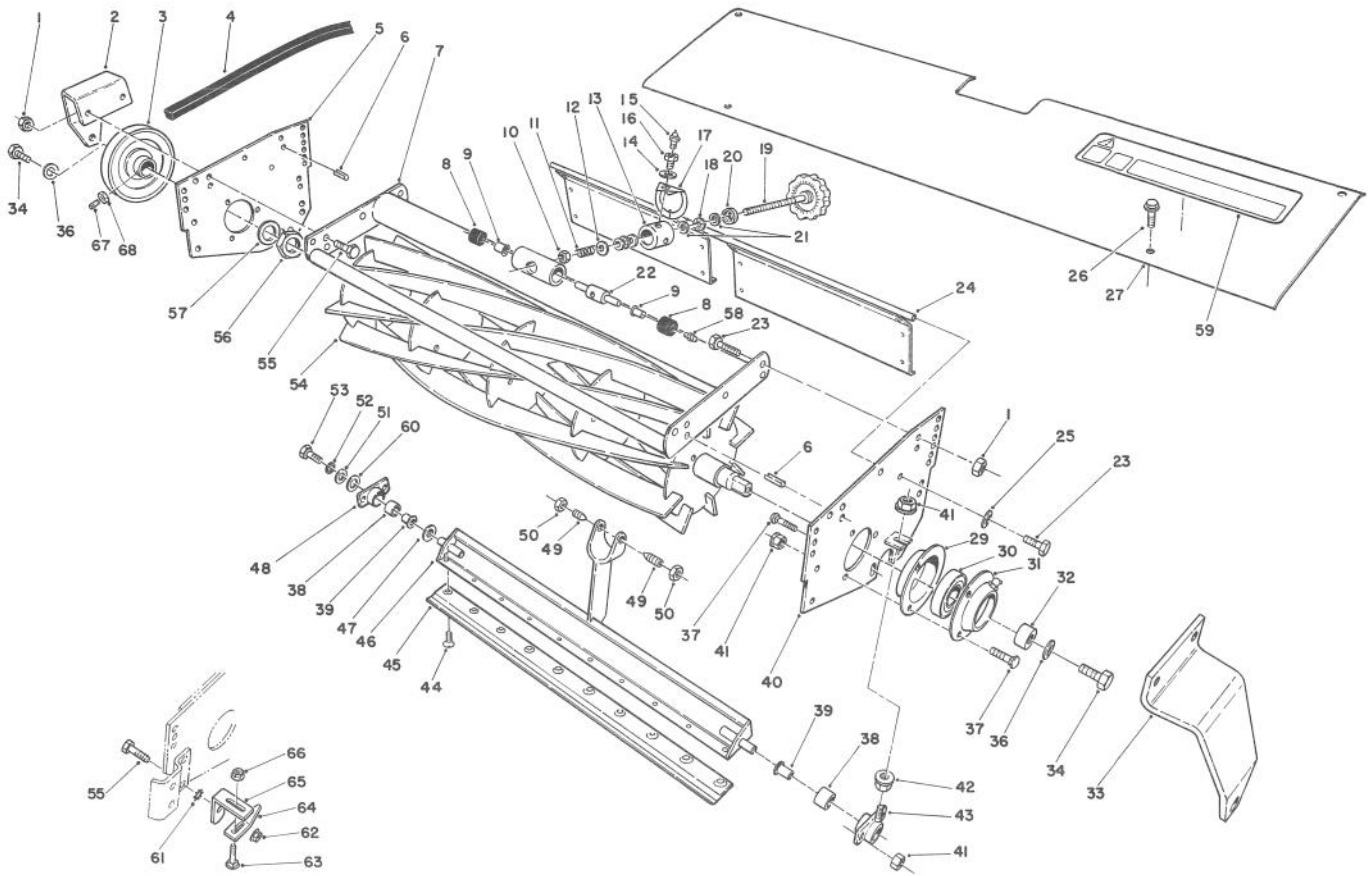


T-1371

CUTTING UNIT CARRIER FRAME ASSEMBLY (Floating Suspension For 8 & 11 Blade Cutting Units)

Ref. No.	Part No.	Description	No. Used
1	61-0870	Rear Carrier Frame Assy. (Incl. Ref. #2, 3 & 7)	1
2	302-5	Fitting - Grease	3
3	3-0348	Bushing	6
4	3256-26	Washer - Flat	6
5	61-1370	Spacer	6
6	256-285	Bushing - Flange	12
7	61-0710	Bushing Assembly	6
8	325-10	Screw - Cap Hex. Hd.	2

Ref. No.	Part No.	Description	No. Used
9	3296-59	Nut - Lock	2
10	61-0860	Right Carrier Frame Assy. (Incl. Ref. #2, 3 & 7)	1
11	321-2	Screw - Cap Hex. Hd.	6
12	3253-3	Washer - Lock	6
13	61-3600	Tab - Lift	3
14	61-0880	Left Carrier Frame Assy. (Incl. Ref. #2, 3 & 7)	1



T-0285

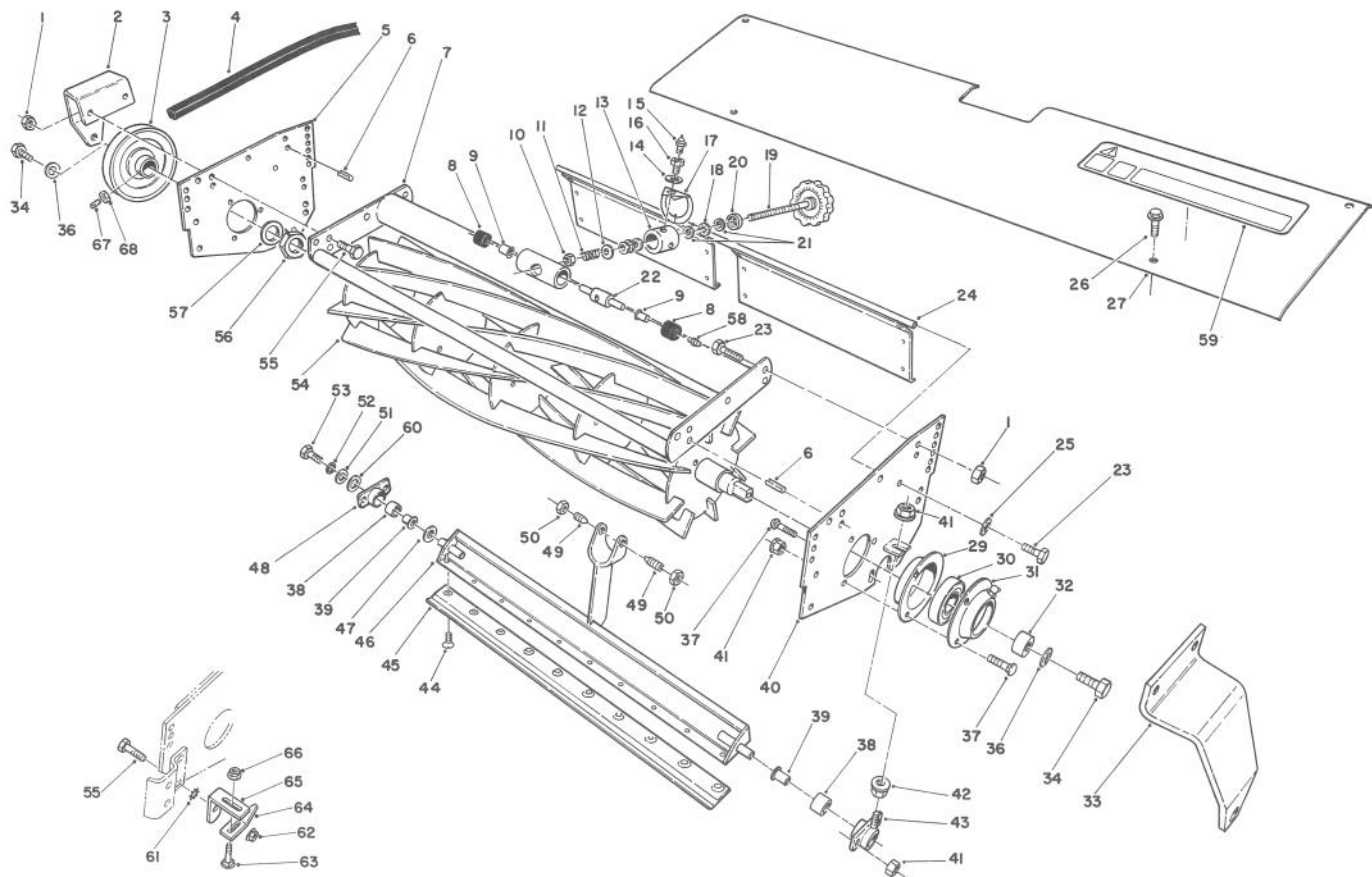
8 & 11 BLADE CUTTING UNIT REEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3296-39	Nut - Lock	8
2	61-0900	Bracket - Tensioner/Carrier (Use 2 Brackets on Rear Cutting Unit)	1
3	80-4270	Pulley - Reel	1
4	61-3380	V-Belt - Reel	1
5	61-1320	Sideplate	1
6	32121-36	Pin - Roll	4
7	61-0930	Frame - Reel	1
8	62-5510	Rubber Bushing Assembly	2
9	52-2890	Bushing - Flanged (Nylon)	2
10	3296-62	Nut - Lock	1
11	57-5270	Spring - Compression	1
12	29-8870	Washer	1
13	52-2980	Pivot - Single Point Adjust	1
14	3256-25	Washer - Flat	1
15	302-5	Fitting - Grease	1
16	52-2990	Capscrew - Spring Retainer	1
17	52-3000	Arm - Spring	1
18	257-6	Bearing - Thrust	2
19	61-1070	Handle - Assembly	1
20	253-84	Seal	1
21	257-5	Washer - Thrust	4
22	57-5260	Pin - S.P.A.	1
23	323-6	Screw - Cap Hex. Hd.	6
24	61-1130	Rear Grass Guard	1

Ref. No.	Part No.	Description	No. Used
25	3253-5	Washer - Lock	2
26	32144-10	Screw - Hex. Washer Hd.	4
27	61-0560	Shield - Top	1
29	76-2500	Flange - Bearing	2
30	251-331	Bearing	2
31	76-2490	Flange - Bearing (Lube)	2
*	302-11	Fitting - Grease	2
32	61-0500	Spacer - Reel	1
33	61-0890	Bracket - Carrier	1
34	3211-4	Screw - Cap Hex. Hd.	2
36	67-9760	Washer	2
37	3230-20	Bolt - Carriage	10
38	56-9510	Bushing Assy.	2
39	56-9520	Bushing - Flanged	2
40	61-0940	Sideplate - Adjust	1
41	3296-29	Nut - Lock	11
42	3217-6	Nut	1
43	61-0970	Housing - Bedbar Adj.	1
44	57-4910	Screw - Special	10
45	62-5180	Bedknife - 7 In. Reel	1
46	61-1210	Bedbar	1
47	61-1950	Washer - Bedbar	1
48	61-1010	Bedbar Housing	1
49	57-5190	Screw - Adjustment	2
50	3218-18	Nut - Jam	2
51	3256-56	Washer - Flat	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated



T-0285

8 & 11 BLADE CUTTING UNIT ASSEMBLY (Continued)

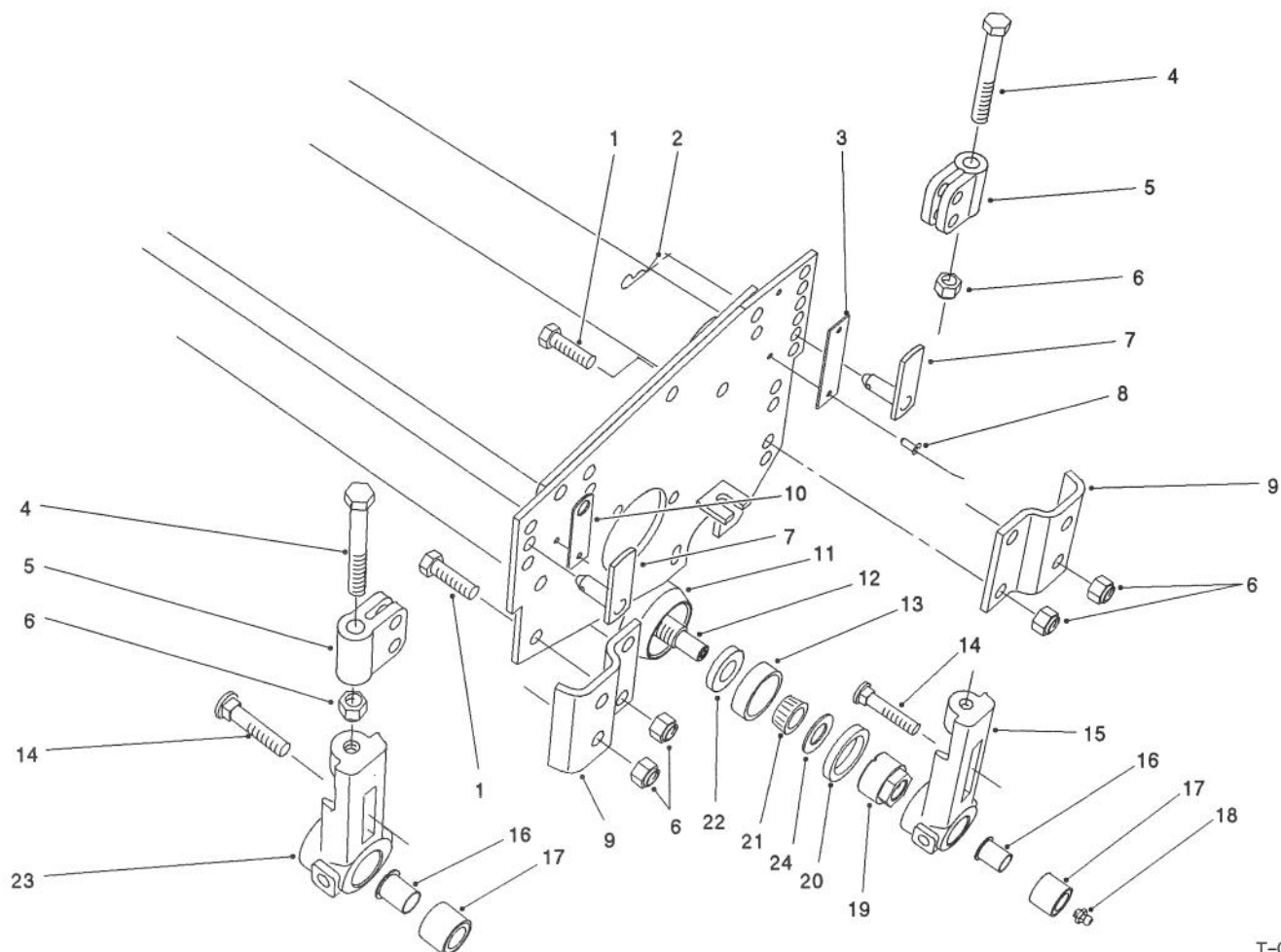
Ref. No.	Part No.	Description	No. Used
52	3253-4	Washer - Lock	1
53	322-3	Screw - Cap Hex. Hd.	1
54	12-7099	Reel Assembly - 8 Blade (Left C.U.)	1
*	12-7089	Reel Assembly - 8 Blade (Right & Center C.U.)	1
*	13-1709	Reel Assembly - 11 Blade (Left C.U.)	1
*	13-1699	Reel Assembly - 11 Blade (Right & Center C.U.)	1
55	323-7	Screw - Cap Hex. Hd.	5
56	67-5840	Nut - Jam	1
57	27-1850	Washer	1
58	302-18	Fitting - Grease	1

Ref. No.	Part No.	Description	No. Used
‡59	62-5070	Decal - Warning	1
60	62-7120	Spacer	1
61	3255-2	Washer - Lock E.T.L.W.	1
62	32128-21	Nut - Flange Lock	1
63	3229-11	Bolt - Carriage	1
64	76-2430	Bracket - Debris Cleaner	1
65	76-2440	Support - Debris Cleaner	1
66	32128-10	Nut - Flange Lock	1
67	3243-6	Screw - Set Sq. Hd.	1
68	3218-3	Nut - Jam	1
*	13-3649	Overhaul Kit (Incl. Ref. #8, 9, 18, 20, 30, 38, 39 & 44)	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated

‡For different language versions of this part, see International Decal Cross Reference.



T-0286

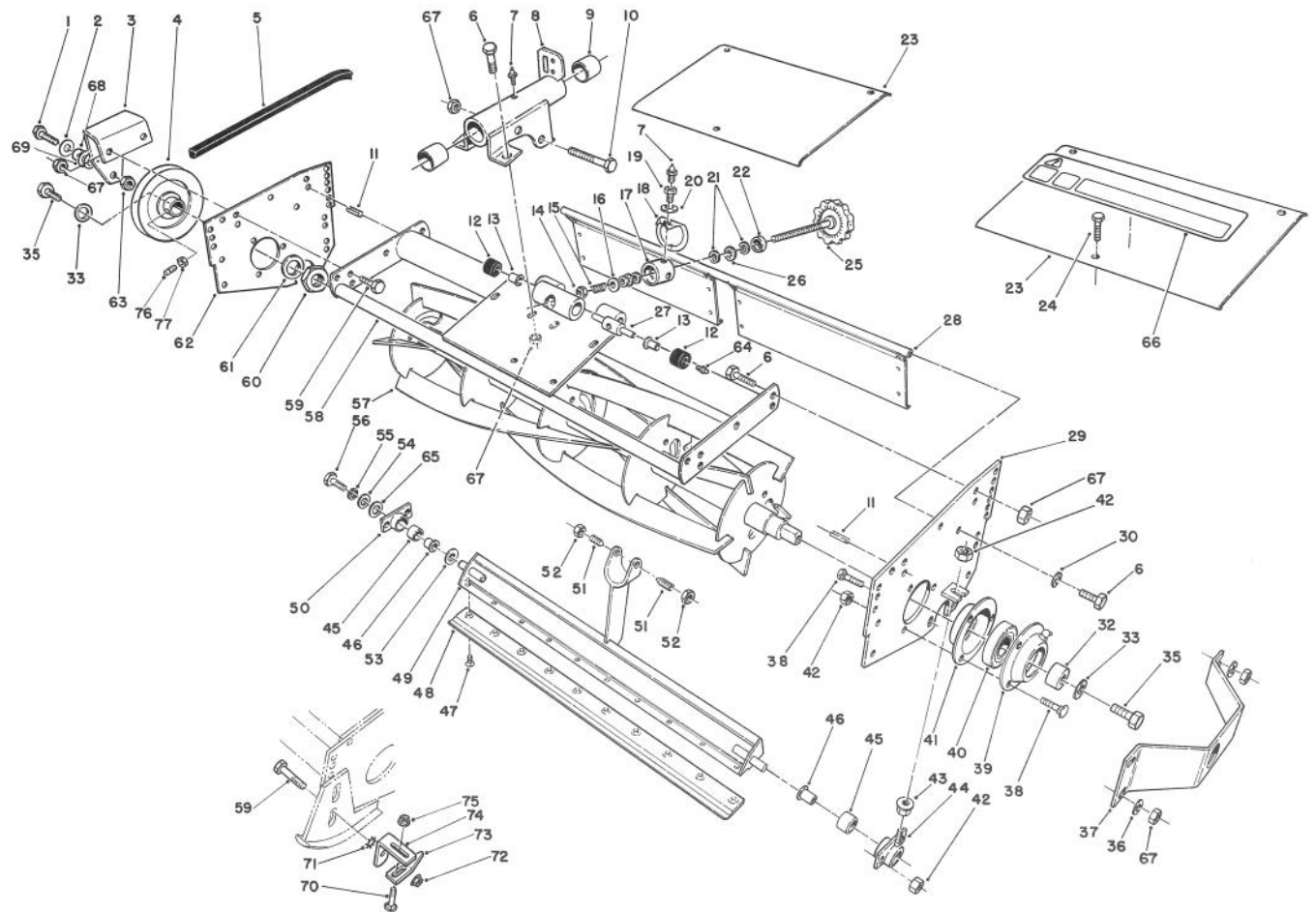
8 & 11 BLADE CUTTING UNIT ROLLER ASSEMBLY (Floating Suspension)

Ref. No.	Part No.	Description	No. Used
1	323-6	Screw - Cap Hex Hd.	8
2	3290-467	Cotter - Hairpin	4
3	61-3800	Plate - HOC Rear	2
4	61-0790	Screw - Cap Hex Hd.	4
5	61-0420	Support - HOC	4
6	3296-39	Nut - Lock	16
7	71-3690	Pin - HOC	4
8	3290-55	Rivet - Pop	6
9	61-0910	Bracket - Angle	4
10	61-3790	Plate - HOC Front	2
11	61-0380	Cap - Roller	2
12	61-0400	Shaft - Roller	1
13	254-79	Cup - Bearing	2
14	3231-2	Bolt - Carriage	4

Ref. No.	Part No.	Description	No. Used
15	61-0430	Bracket - Rear	2
16	56-9520	Bushing - Flanged	2
17	56-9510	Bushing	4
18	302-5	Fitting - Grease	2
19	71-3590	Nut - Adjustment	2
20	253-153	Seal - Outer	2
21	254-78	Cone - Bearing	2
22	253-152	Seal - Inner	2
23	61-0440	Bracket - Front	2
24	62-7660	Washer - Shim (not used on all full roller assemblies)	2
*	61-0410	Full Roller Assembly (Incl. Ref. #11-13, 18-22 & 24)	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated



T-0283

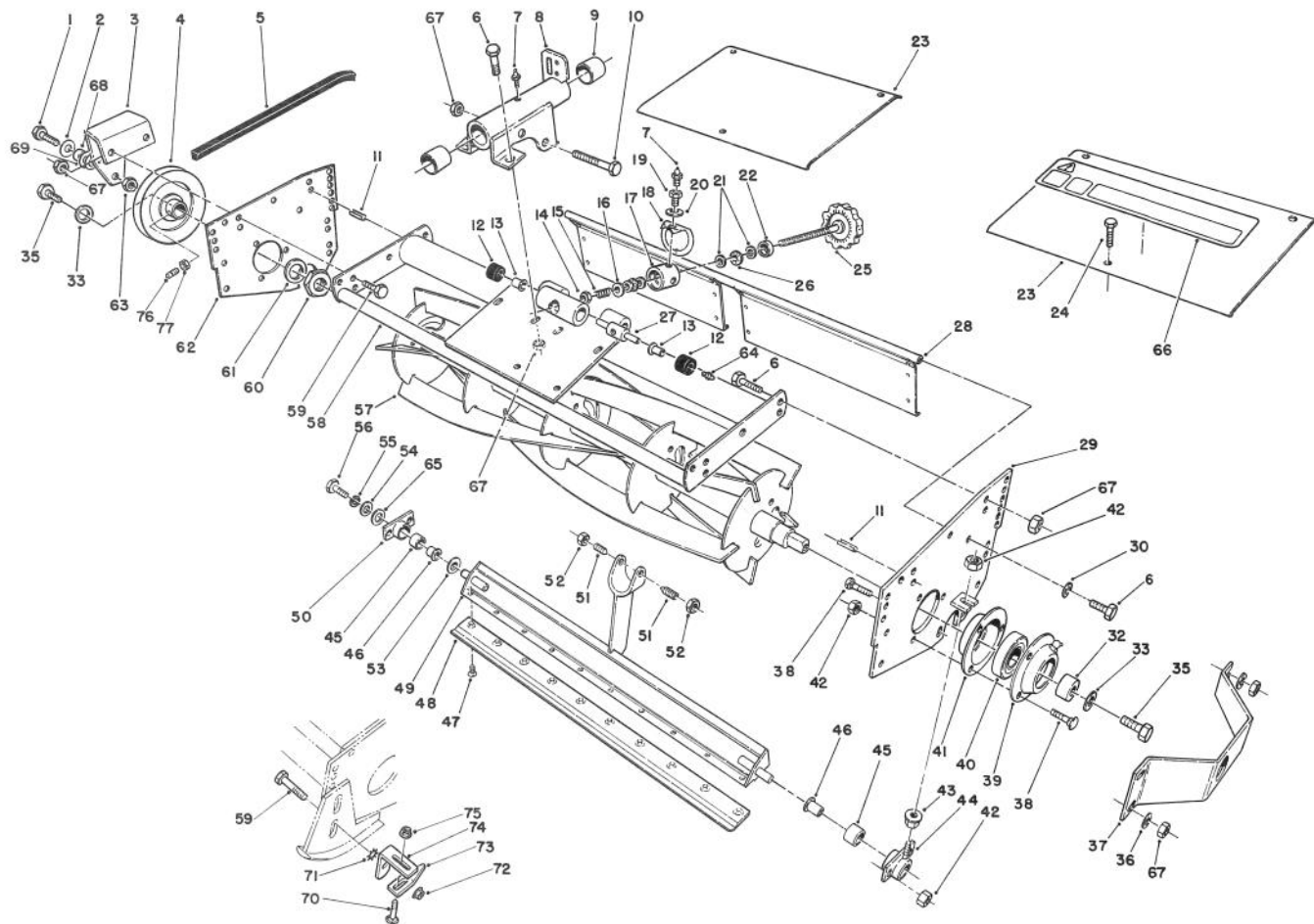
5 BLADE CUTTING UNIT REEL ASSEMBLY (Fixed Suspension)

Ref. No.	Part No.	Description	No. Used
1	323-9	Screw - Cap Hex. Hd. (Use 2 capscrews on rear cutting unit)	1
2	3256-4	Washer - Flat (Use 2 washers on rear cutting unit)	1
3	61-0900	Bracket - Tensioner (Use 2 brackets on rear cutting unit)	1
4	80-4280	Pulley - Reel, 5 Blade	1
5	61-3380	V-Belt	1
6	323-6	Screw - Cap Hex. Hd.	8
7	302-5	Fitting - Grease	2
8	61-1050	Front Support - L.H. (Incl. Ref. #7 & 9)	1
*	61-3660	Front Support - R.H. (Incl. Ref. #7 & 9)	1
*	61-0670	Rear Support (Incl. Ref. #7 & 9)	1
9	3-0348	Bushing	2
10	323-12	Screw - Cap Hex. Hd.	1
11	32121-36	Pin-Roll	4
12	62-5510	Rubber Bushing Assembly	2
13	52-2890	Bushing - Flanged Nylon	2
14	3296-62	Nut - Lock	1
15	57-5270	Spring - Compression	1
16	29-8870	Washer - Flat	1

Ref. No.	Part No.	Description	No. Used
17	52-2980	Pivot - Single Point Adjust	1
18	52-3000	Arm - Spring	1
19	52-2990	Capscrew - Spring Retainer	1
20	3256-25	Washer - Flat	1
21	257-5	Washer - Thrust	4
22	253-84	Seal	1
23	61-0550	Shield - Top	2
24	32144-10	Screw - Cap Hex. Hd.	6
25	61-1070	Handle - Assembly	1
26	257-6	Bearing - Thrust	2
27	57-5260	Pin - S.P.A.	1
28	61-1130	Rear Grass Guard	1
29	61-0940	Sideplate - Adjust	1
30	3253-5	Washer - Lock	2
32	61-0500	Spacer - Bearing	1
33	67-9760	Washer - Flat	2
35	3211-4	Screw - Cap Hex. Hd.	2
36	3256-3	Washer - Flat	5
37	61-0610	Guard - Side (Used on front units only)	1
38	3230-20	Bolt - Carriage	10
39	76-2490	Flange - Bearing (Lube)	2
*	302-11	Fitting - Grease	2
40	251-331	Bearing	2
41	76-2500	Flange - Bearing	2
42	3296-29	Nut - Lock	11
43	3217-6	Nut	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated



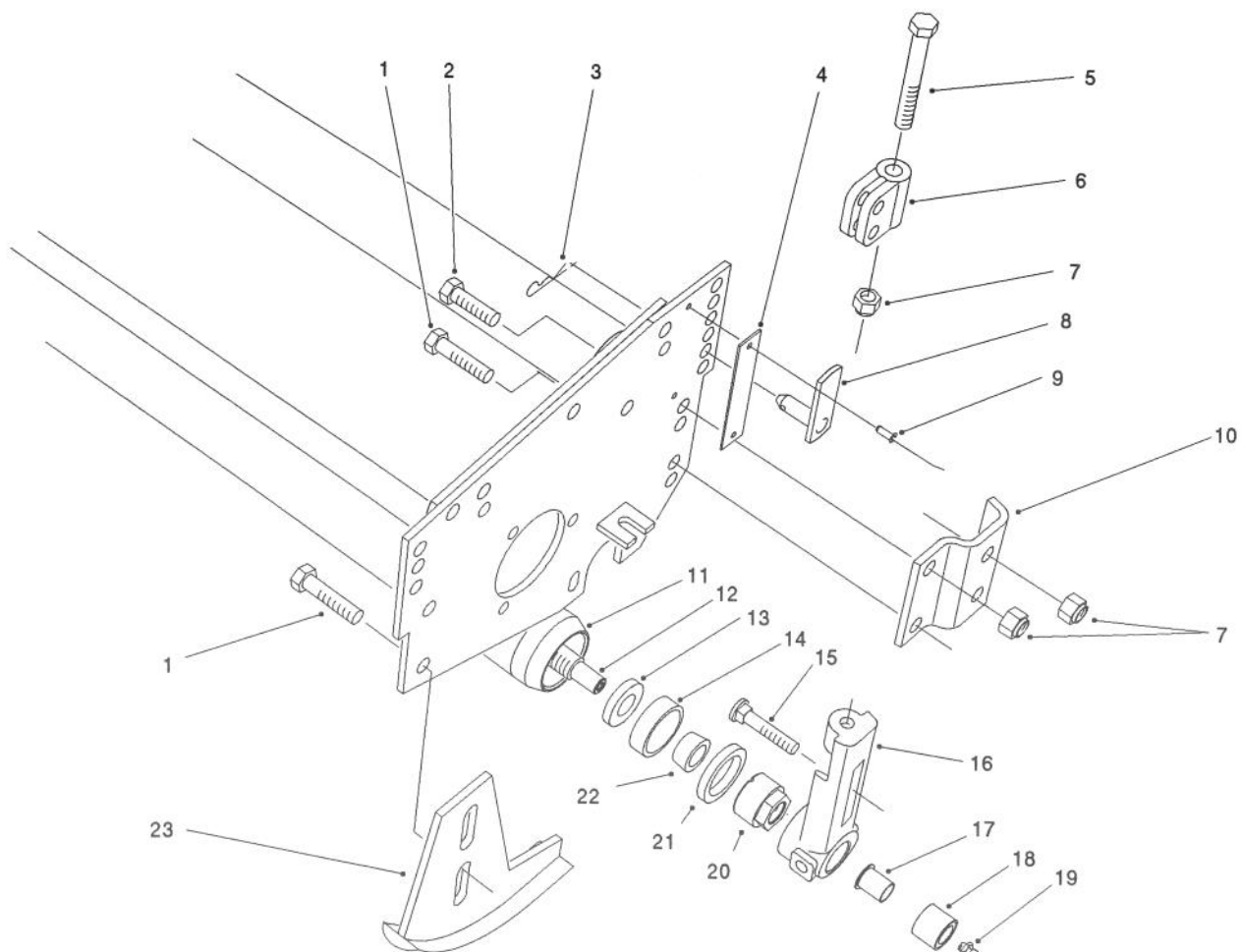
T-0283

5 BLADE CUTTING UNIT REEL ASSEMBLY(Continued) (Fixed Suspension)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
44	61-0970	Housing - Bedbar Adj.	1	65	62-7120	Spacer	1
45	56-9510	Bushing Assembly	2	‡66	62-5070	Decal - Warning	1
46	56-9520	Bushing - Flanged	2	67	3296-39	Nut - Lock (Use 14 nuts on rear unit)	12
47	57-4910	Screw - Special	10	68	76-2290	Spacer (Use 2 spacers on rear cutting unit)	1
48	62-5180	Bedknife - 7 In. Reel	1	69	3256-45	Washer Flat (Use 4 washers on rear cutting unit)	2
49	61-1210	Bedbar	1	70	3229-11	Bolt - Carriage (Rear cutting unit)	1
50	61-1010	Bedbar Housing	1	71	3255-2	Washer - Lock E.T.L.W. (Rear cutting unit)	1
51	57-5190	Screw - Adjustment	2	72	32128-21	Nut - Flange Lock (Rear cutting unit)	1
52	3218-18	Nut-Jam	2	73	76-2430	Bracket - Debris Cleaner (Rear cutting unit)	1
53	61-1950	Washer-Bedbar	1	74	76-2440	Support - Debris Cleaner (Rear cutting unit)	1
54	3256-56	Washer - Flat	1	75	32128-10	Nut - Flange Lock (Rear cutting unit)	1
55	3253-4	Washer-Lock	1	76	3243-6	Screw - Set Sq. Hd.	1
56	322-3	Screw - Cap Hex. Hd.	1	77	3218-3	Nut - Jam	1
57	12-7079	Reel Assy. - 5 Blade (Left C.U.)	1	*	13-3649	Overhaul Kit (Incl. Ref. #12, 13, 22, 26 40 & 45-47)	1
*	12-7059	Reel Assy. - 5 Blade (Right & Rear C.U.)	1				
58	61-0660	Reel Frame	1				
59	323-7	Screw - Cap Hex. Hd. (Use 5 screws on rear cutting unit)	2				
60	67-5840	Nut - Jam	1				
61	27-1850	Washer	1				
62	61-1320	Sideplate - Reel	1				
63	3296-59	Nut - Lock (Use 2 nuts on rear C.U.)	1				
64	302-18	Fitting - Grease	1				

NOTE: Front Left Cutting Unit Shown

*Not Illustrated ‡For different language versions of this part, see International Decal Cross Reference.



T-0284

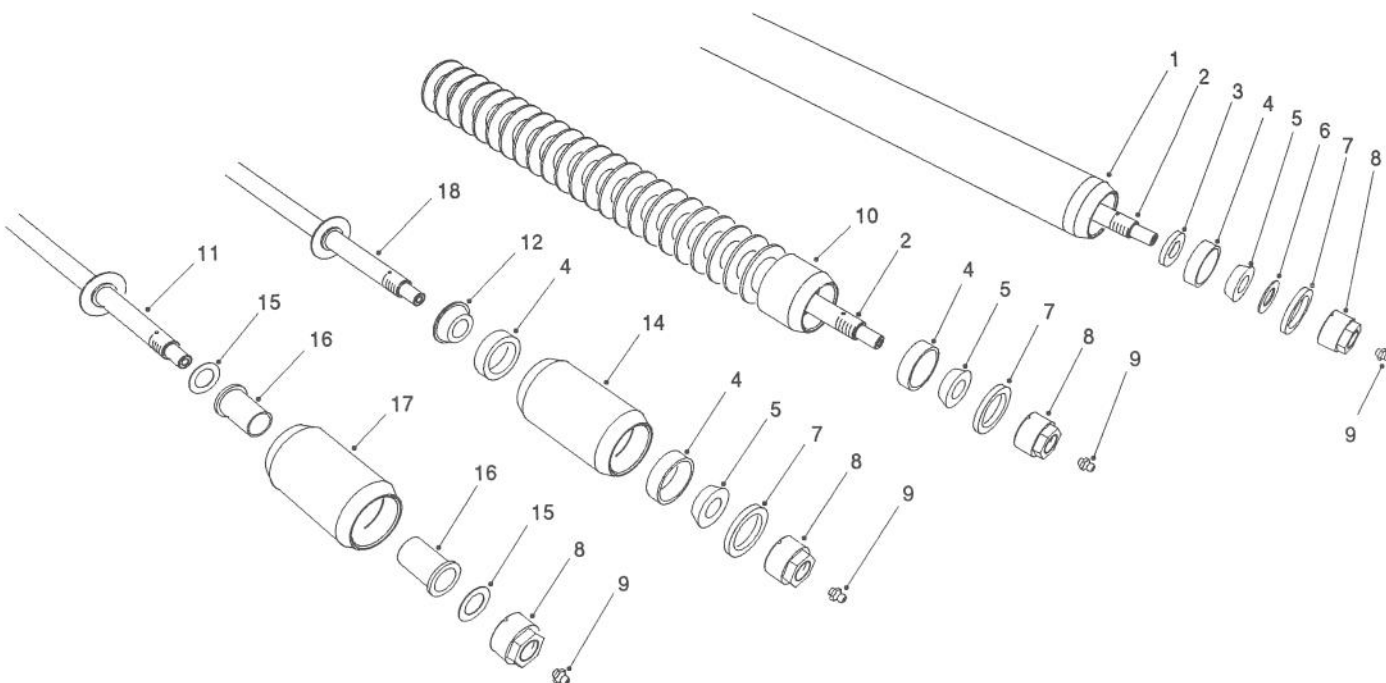
5 BLADE CUTTING UNIT ROLLER ASSEMBLY (Fixed Suspension)

Ref. No.	Part No.	Description	No. Used
1	323-7	Screw - Cap Hex. Hd.	3
2	323-6	Screw - Cap Hex. Hd.	5
3	3290-467	Cotter - Hairpin	2
4	61-3810	Plate - HOC	2
5	61-0790	Screw - Cap Hex. Hd.	2
6	61-0420	Support - HOC	2
7	3296-39	Nut - Lock	9
8	71-3690	Pin - HOC	2
9	3290-55	Rivet - Pop	4
10	61-0910	Bracket - Angle	2
11	61-0380	Cap - Roller	2
12	61-0400	Shaft - Roller	1
13	253-152	Seal - Inner	2

Ref. No.	Part No.	Description	No. Used
14	254-79	Cup - Bearing	2
15	3231-2	Bolt - Carriage	2
16	61-0430	Bracket - Rear	2
17	56-9520	Bushing - Flanged	1
18	56-9510	Bushing Assembly	2
19	302-5	Fitting - Grease	2
20	71-3590	Nut - Adjustment	2
21	253-153	Seal - Outer	2
22	254-78	Cone - Bearing	2
23	03446	Skid Kit (Incl. Ref. #1)	1
*	61-0410	Roller Assembly (Incl. Ref. #11-14, 19-22)	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated



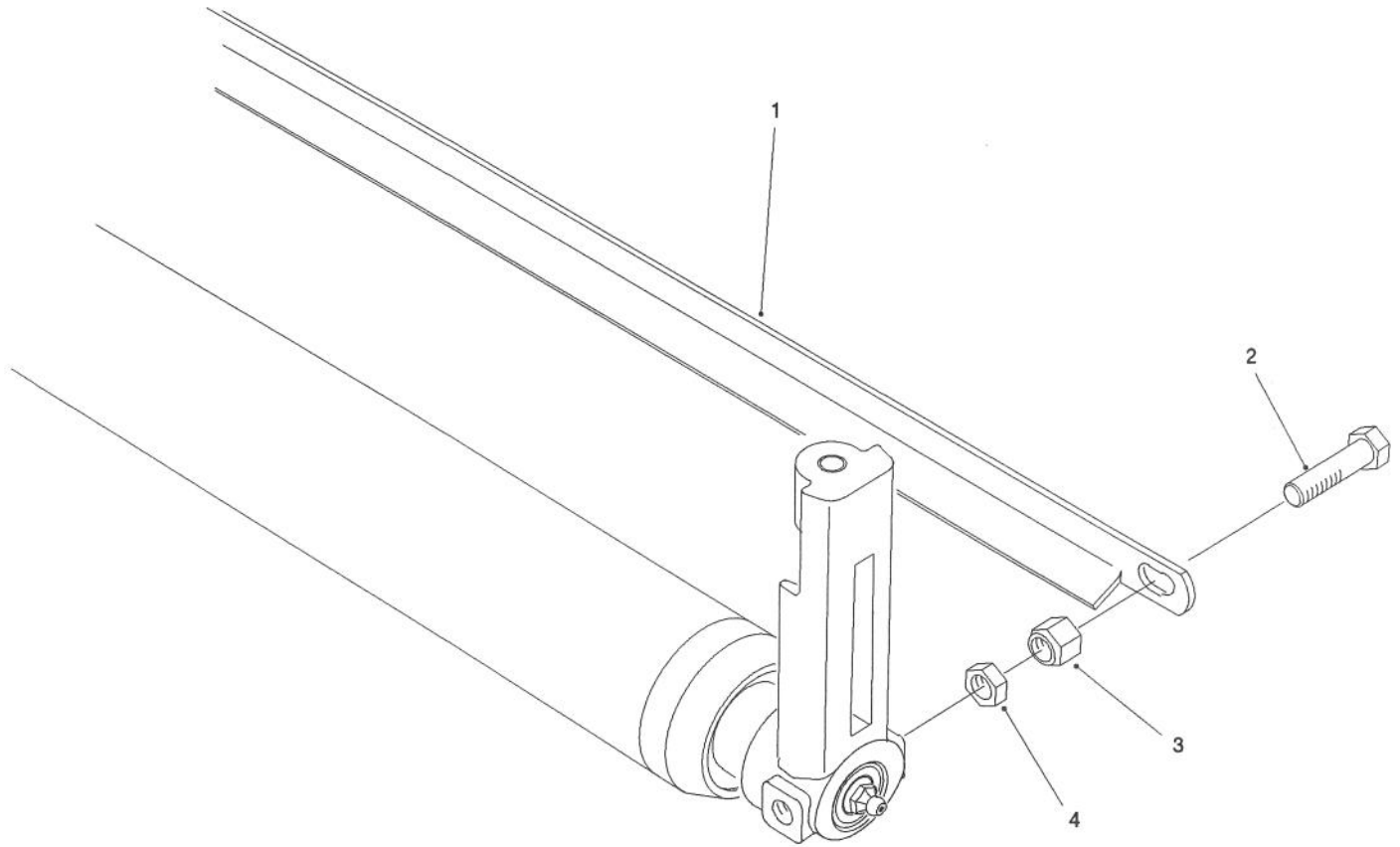
T-0287

CUTTING UNIT ROLLER OPTIONS

Ref. No.	Part No.	Description	No. Used
1	61-0380	Cap - Full Roller	2
2	61-0400	Shaft - Full/Wiehle Roller	2
3	253-152	Seal - Inner	2
4	254-79	Cup - Bearing (Outer)	8
5	254-78	Cone - Bearing (Outer)	6
6	62-7660	Washer - Shim (not used on all full roller assemblies)	2
7	253-153	Seal - Outer	6
8	71-3590	Nut - Adjustment	8
9	302-5	Fitting - Grease	8
10	82-2400	Wiehle Roller Weld Assy.	1
11	62-4990	Shaft - Anti-Scalp Roller	1
12	252-112	Cone - Bearing (Inner)	2
14	76-2400	Roller - Sectional	2
15	3-6498	Washer - Thrust	4
16	256-117	Bushing - Flanged	4
17	63-5060	Roller - Anti-Scalp	2

Ref. No.	Part No.	Description	No. Used
18	76-2380	Shaft - Sectional Roller	1
*	61-0410	Full Roller Assembly (Incl. Ref. #1 -9)	1
*	62-7410	Wiehle Roller Assembly (Incl. Ref. #2, 4-5 & 7-10)	1
*	62-4970	Sectional Roller Assembly (Incl. Ref. #4-5, 7-9, 12, 14 & 18)	1
*	63-5090	Anti-Scalp Roller Assembly (Incl. Ref. #8-9, 11 & 15-17)	1
*	03440	Full Roller Kit (Incl. 3 No. 61-0410)	1
*	03450	Wiehle Roller Kit (Incl. 3 No. 62-7410)	1
*	03445	Sectional Roller Kit (Incl. 3 No. 62-4970)	1
*	03447	Anti-Scalp Roller Kit (Incl. 3 No. 63-5090)	1

*Not Illustrated

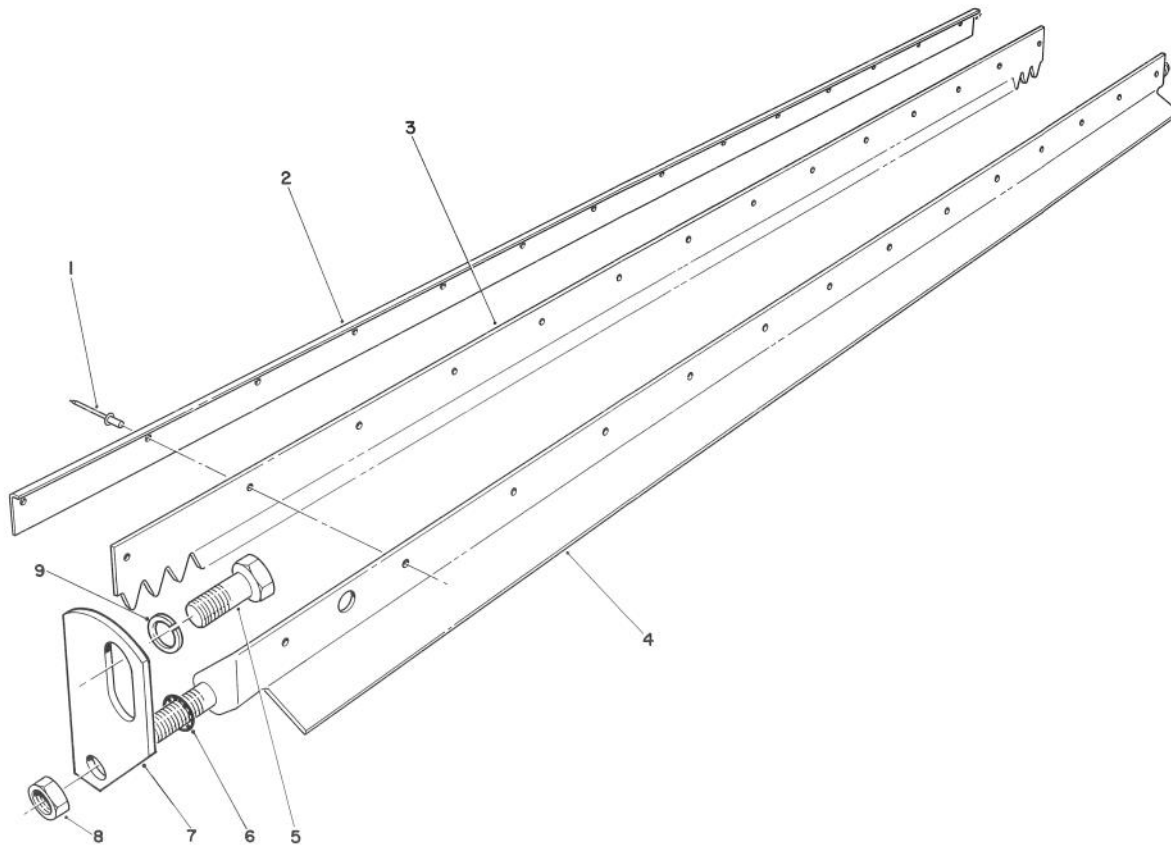


T-0288

CUTTING UNIT ROLLER SCRAPER KIT NO. 60-9560 (Optional)

Ref. No.	Part No.	Description	No. Used
1	61-0590	Scraper - Roller	3
2	323-7	Screw - Cap Hex. Hd.	6

Ref. No.	Part No.	Description	No. Used
3	3296-59	Nut - Lock	6
4	3218-3	Nut - Jam	6

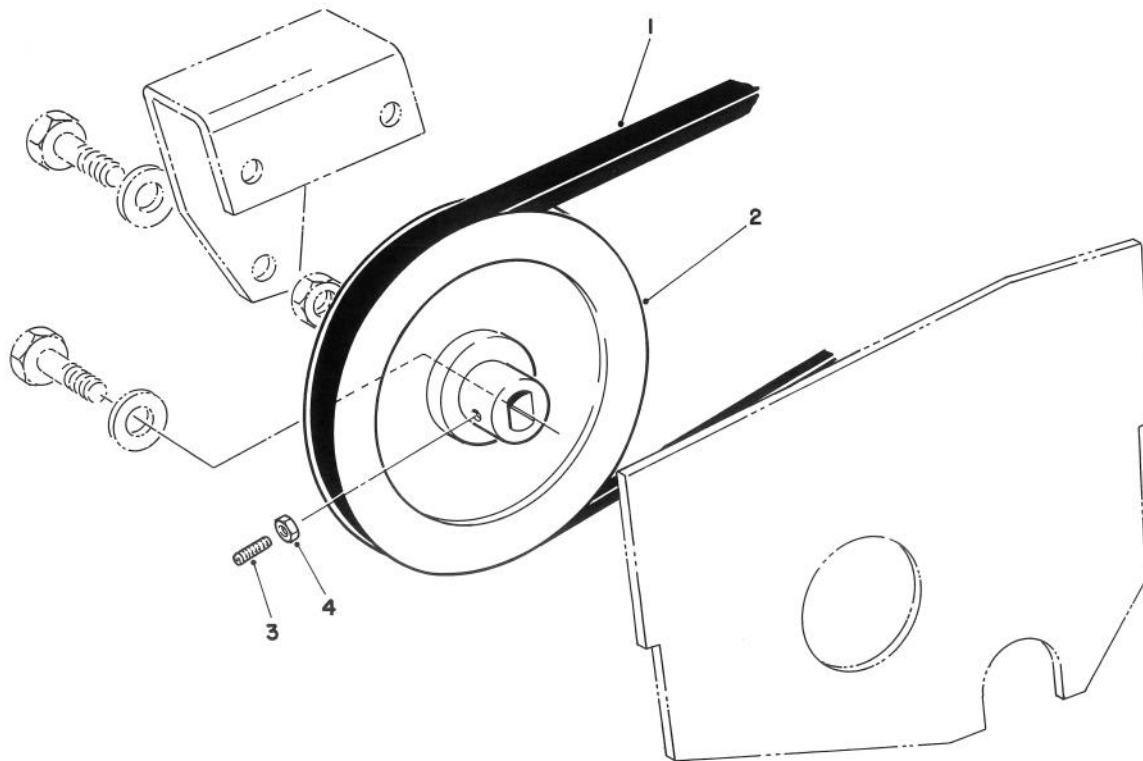


T-1036

COMB KIT PART NO. 67-9400 (Optional)

Ref. No.	Part No.	Description	No. Used
1	3296-13	Rivet - Pop	14
2	67-9450	Support - Comb	1
3	67-9470	Comb	1
4	67-9430	Plate - Comb	1
5	323-7	Screw - Cap Hex. Hd.	2

Ref. No.	Part No.	Description	No. Used
6	3254-18	Washer - Lock I.T.L.W.	6
7	80-4690	Support - Scraper	2
8	3296-39	Nut - Lock	2
9	3256-35	Washer	6

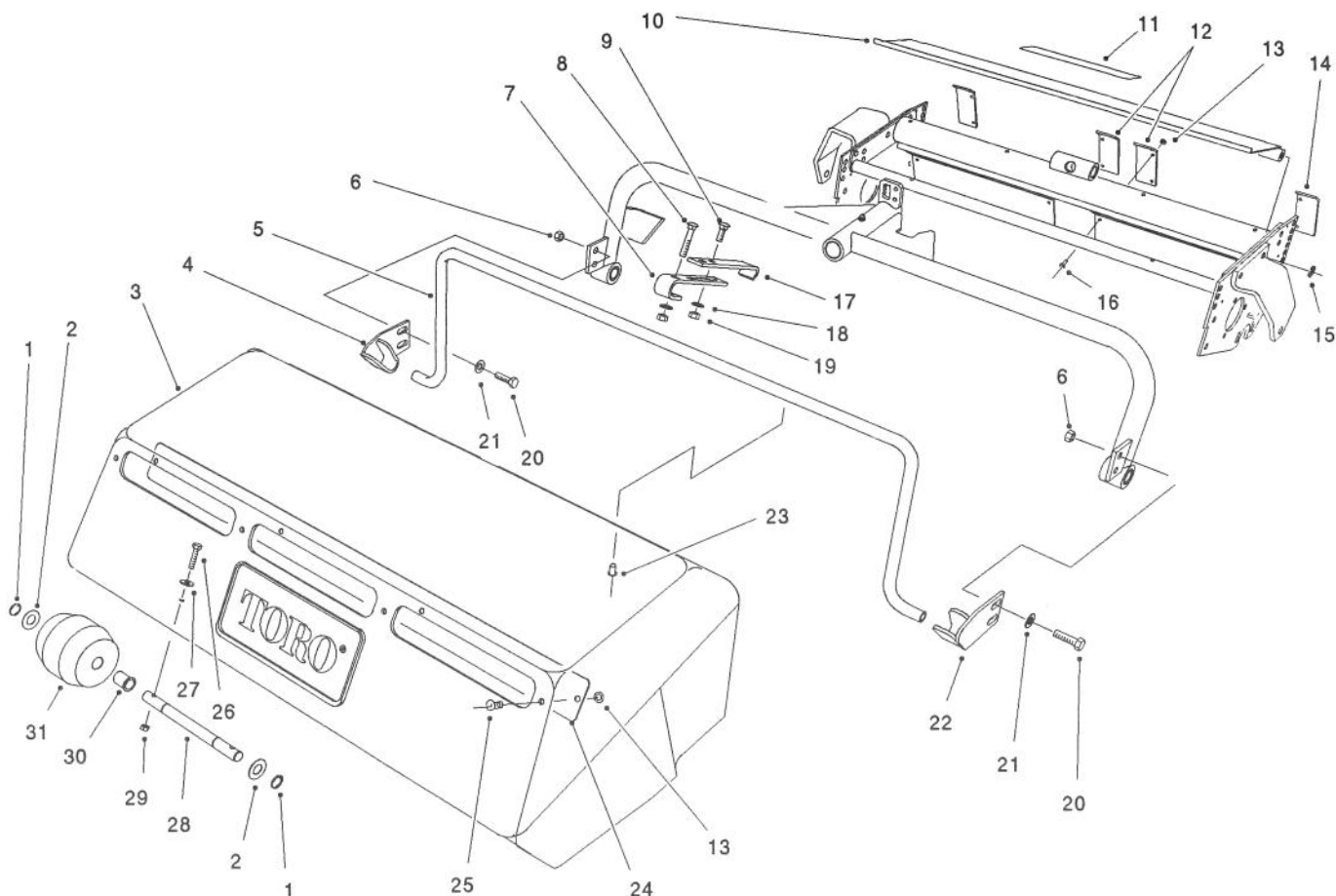


T-0930

LARGE PULLEY KIT NO. 67-9540 (Optional)

Ref. No.	Part No.	Description	No. Used
1	80-4290	Pulley - Reel	3
2	72-4770	Belt - V	3

Ref. No.	Part No.	Description	No. Used
3	3247-6	Screw - Set	3
4	3218-3	Nut - Jam	3



T-0289

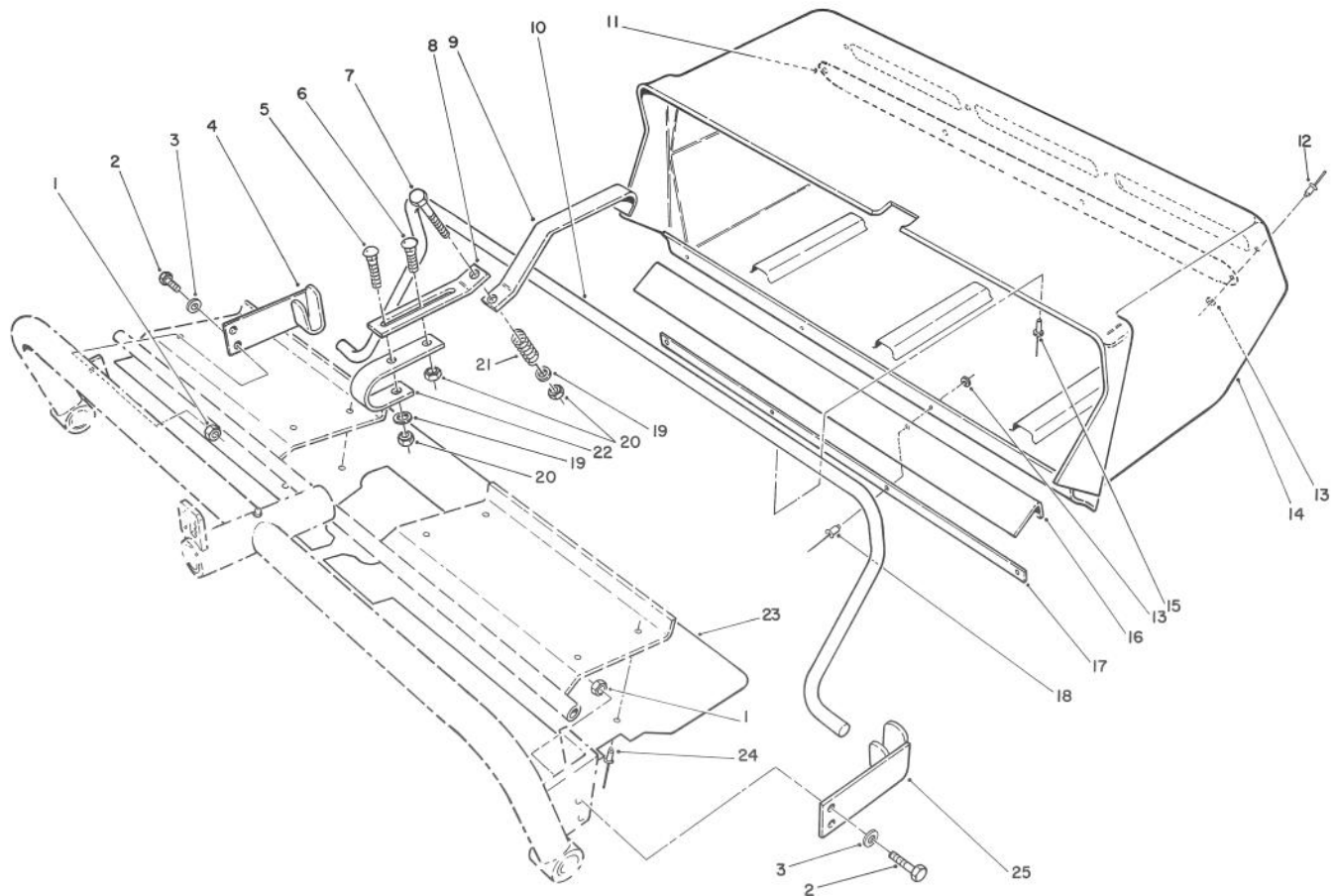
GRASS COLLECTION SYSTEM MODEL NO. 03433 (Optional) (Front Cutting Unit Basket Assembly)

Ref. No.	Part No.	Description	No. Used
1	32120-64	Ring - Snap	8
2	3-9274	Spacer - Wheel	8
3	61-1330	Front Grass Basket Assy. (Incl. Ref. #1, 2, 5, 7-9, 13, 17-19 & 23-31)	2
4	61-1280	Bracket - Basket R.H.	2
5	61-1190	Support - Basket (Front)	2
6	3296-39	Nut - Lock	8
7	61-3160	Hanger - Basket (Front)	2
8	3230-5	Bolt - Carriage	2
9	3230-2	Bolt - Carriage	4
10	61-0750	Deflector - Grass	2
11	62-5070	Decal - Warning	2
12	61-3290	Cover - Middle	4
13	3256-49	Washer - Flat	32
14	61-3280	Cover - End	4
15	3253-21	Washer - Lock	4

Ref. No.	Part No.	Description	No. Used
16	3269-23	Rivet - Pop	24
17	62-7230	Hanger - Adjustable (Front)	2
18	3256-23	Washer - Flat	6
19	3296-29	Nut - Lock	6
20	323-7	Screw - Cap Hex. Hd.	8
21	3256-24	Washer - Flat	8
22	61-1270	Bracket - Basket L.H.	2
23	3269-18	Rivet - Pop	20
24	61-3170	Baffle - Grass	2
25	3269-22	Rivet - Pop	8
26	321-8	Screw - Cap Hex. Hd.	8
27	3256-2	Washer - Flat	8
28	5-2891	Shaft - Wheel	4
29	32153-4	Nut-Lock	8
30	256-90	Bushing - Flange	8
31	4-7439	Wheel Assembly (Incl. Ref. #30)	4

NOTE: Left Front Cutting Unit Shown

NOTE: Model No. 03433 Includes 2 Front and 1 Rear Basket Assembly.

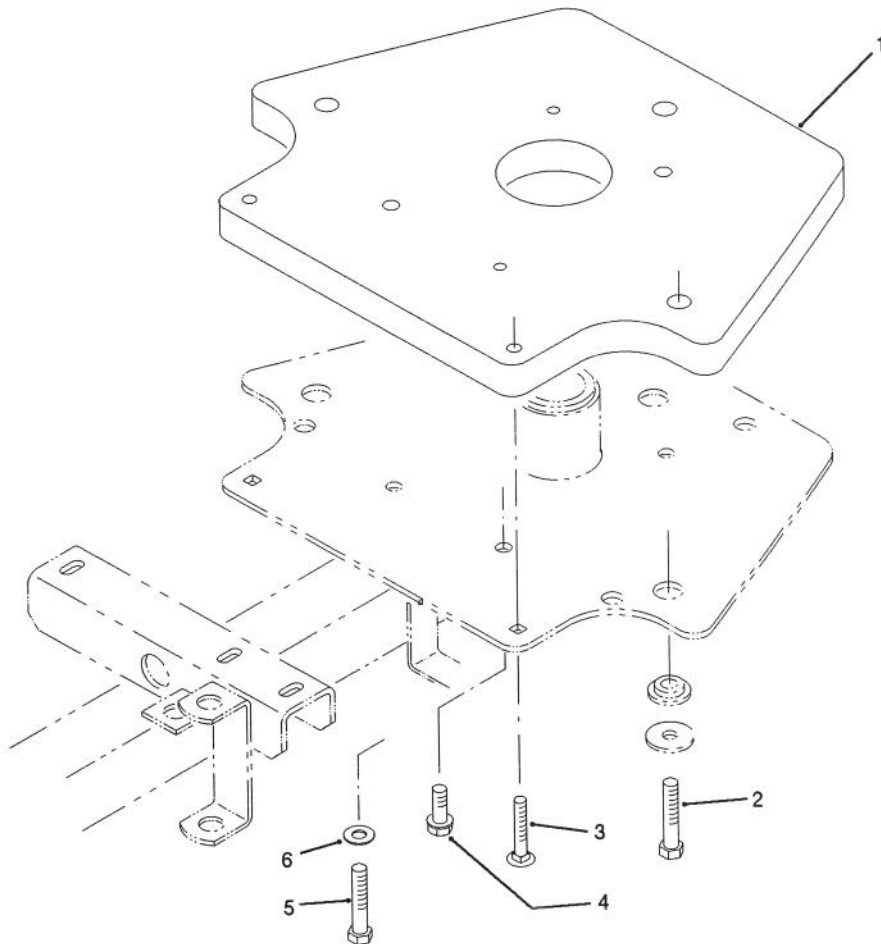


T-0290

GRASS COLLECTION SYSTEM MODEL NO. 03433 (Optional) (Rear Cutting Unit Basket Assembly)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3296-39	Nut - Lock	3	14	61-1340	Rear Grass Basket Assy. (Incl. Ref. #10-13 & 15-18)	1
2	323-7	Screw - Cap Hex. Hd.	4	15	3269-18	Rivet - Pop	10
3	3256-24	Washer - Flat	4	16	62-5130	Flap - Rubber	1
4	61-1260	Bracket - Basket R.H.	1	17	63-8740	Strap - Basket	1
5	3230-8	Bolt - Carriage	1	18	3290-282	Rivet - Pop	10
6	3230-2	Bolt - Carriage	1	19	3256-23	Washer - Flat	2
7	322-7	Screw - Cap Hex. Hd.	1	20	3296-29	Nut - Lock	3
8	67-5910	Plate - Rear	1	21	63-4220	Spring - Compression	1
9	67-5890	Hanger - Basket Rear	1	22	62-7480	Bracket - Hanger	1
10	67-5920	Support - Basket Rear	1	23	67-5800	Flap - Basket Rear	1
11	61-3170	Baffle - Grass	1	24	3269-23	Rivet - Pop	8
12	3269-22	Rivet - Pop	4	25	61-1250	Bracket - Basket L.H.	1
13	3256-49	Washer	8				

NOTE: Model No. 03433 Includes 2 Front and 1 Rear Basket Assembly.



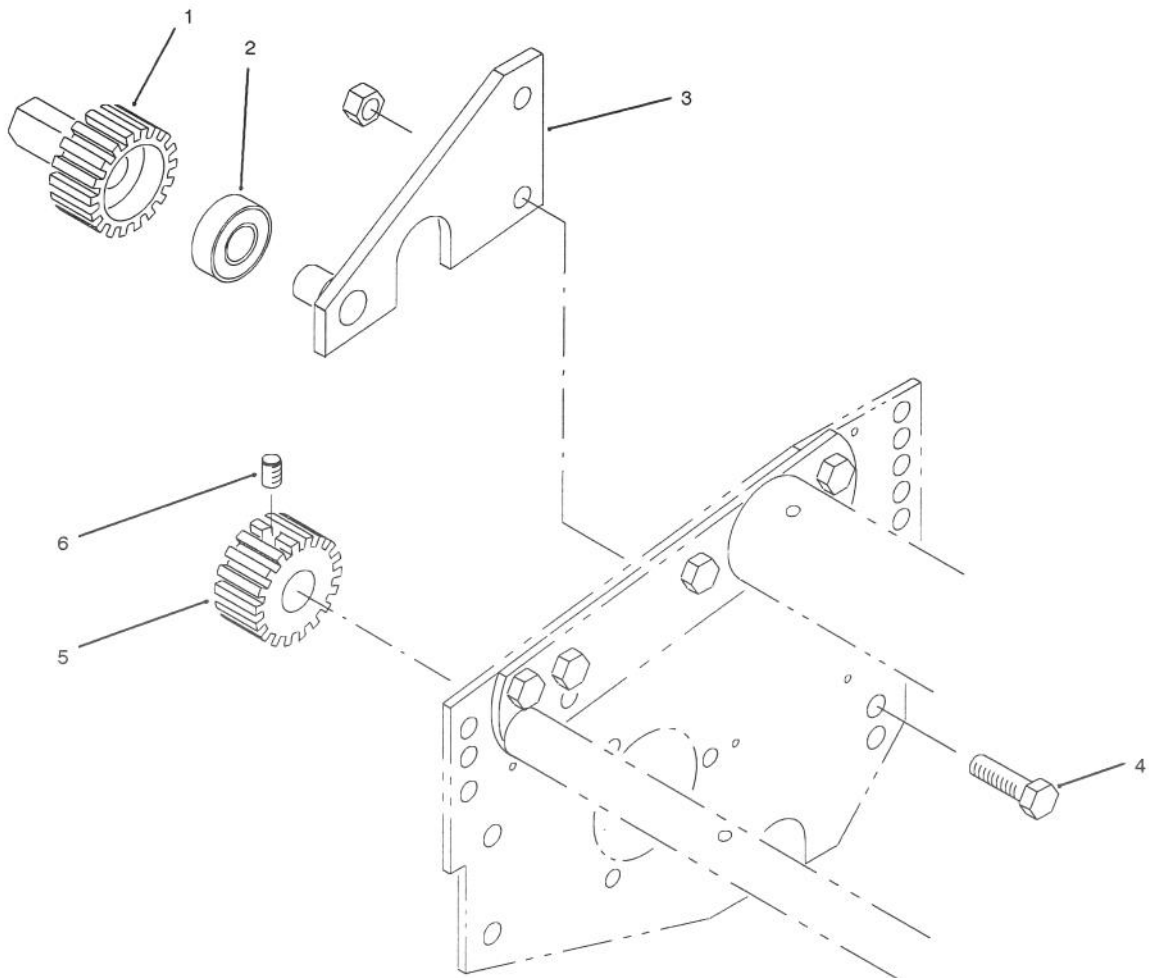
T-1372

WEIGHT KIT NO. 83-9370

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	83-9390	Weight	1	4	3234-11	Screw - Hex. Washer Hd.	2
2	323-10	Screw - Cap Hex. Hd.	3	†5	323-10	Screw - Cap Hex. Hd.	2
*†	232-14	Screw - Cap Hex. Hd.	3	†6	3256-24	Washer - Flat	2
3	3230-5	Screw - Carriage	2				
*†	3230-9	Screw - Carriage	2				

*Not Illustrated

†Required when installing 2 weights.



T-1372

BACKLAP KIT NO. 84-5510

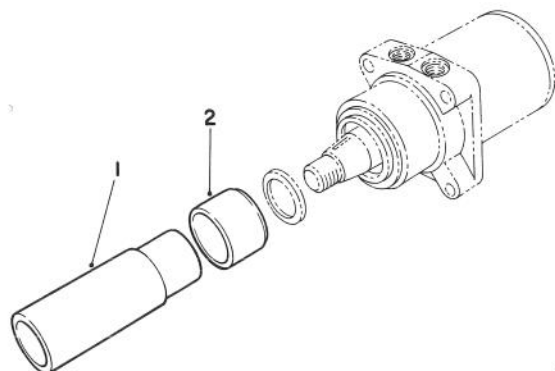
Ref. No.	Part No.	Description	No. Used
1	84-5590	Gear - Driver	1
2	251-270	Bearing - Ball	1
3	84-5580	Plate - Attachment (L.H. Cutting Unit)	1
*	84-5570	Plate - Attachment (R.H. & Ctr. Cutting Unit)	2

Ref. No.	Part No.	Description	No. Used
4	323-7	Screw - Cap Hex. Hd.	6
5	84-5560	Gear - Reel Shaft	3
6	3246-9	Screw - Set	6

*Not Illustrated

SPECIAL TOOLS

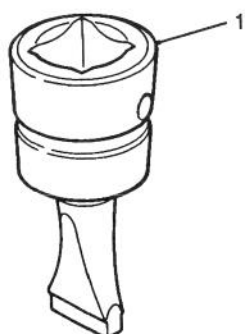
DRIVE MOTOR SEAL INSTALLATION TOOL NO. *19-2660



T-0728

Ref. No.	Part No.	Description	No. Used
1		Driver - Seal	1
2		Holder - Seal	1

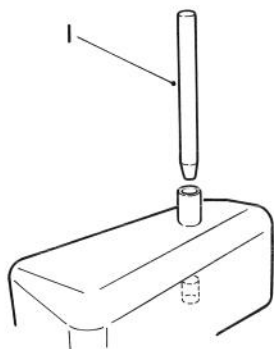
BEDKNIFE SCREW TOOL NO. *TOR510880



T-0729

Ref. No.	Part No.	Description	No. Used
1		Tool - Bedknife Screw	1

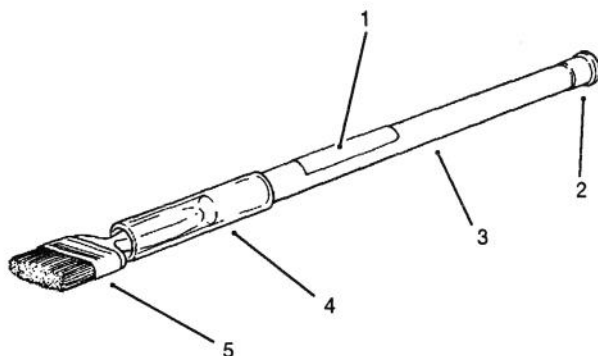
HYDRAULIC OIL RESERVOIR PLUG NO. *63-4310



T-1213

Ref. No.	Part No.	Description	No. Used
1		Plug - Reservoir	1

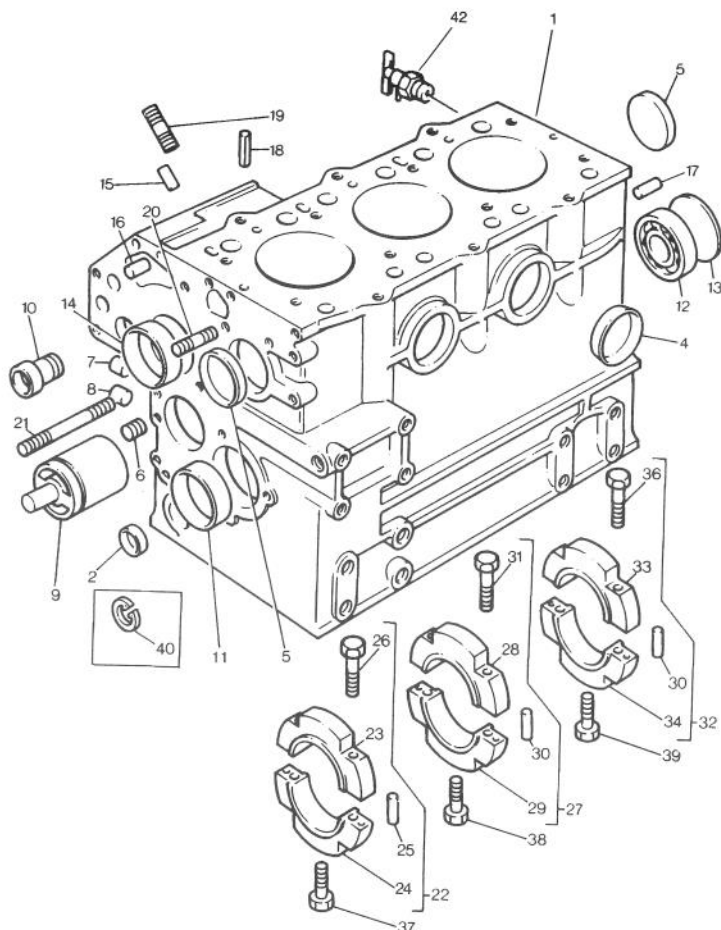
BACKLAPPING BRUSH ASSEMBLY NO. *TOR299100



T-0731

Ref. No.	Part No.	Description	No. Used
1	12-9140	Decal	1
2	2410-18	Plug	1
3	29-9080	Handle	1
4	29-9090	Hose - Handle	1
5	36-4310	Brush	1

*Obtain these items directly from OTC 2013 4th St. Owatonna, MN. 55060 1-800-533-0492
(in Minnesota and Canada 1-507-455-7050) Fax. 507-455-7011.



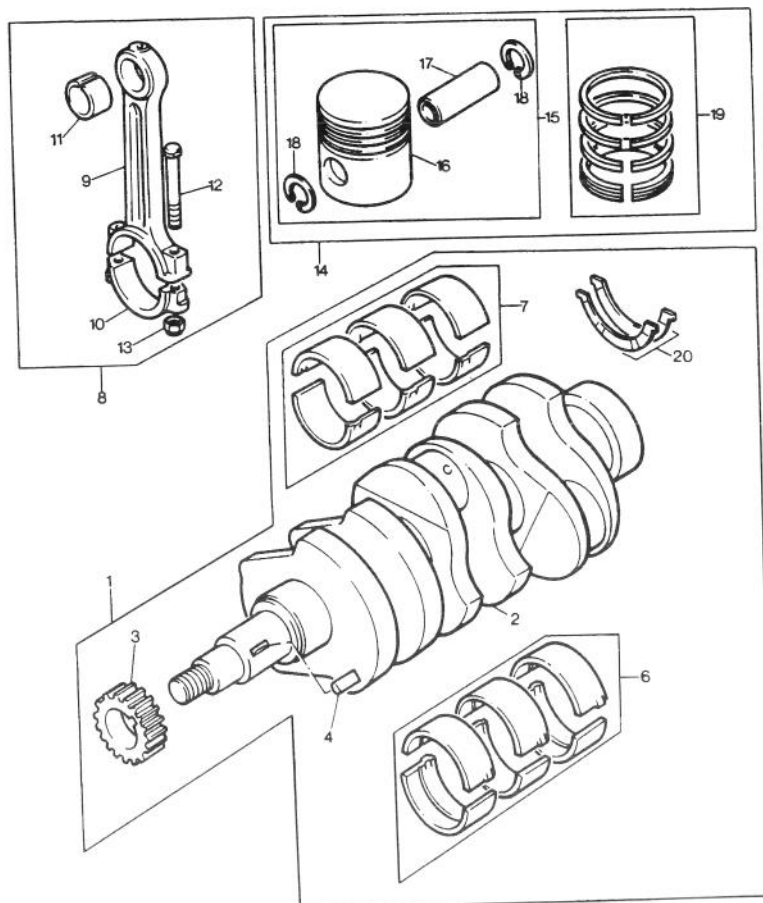
CYLINDER BLOCK ASSEMBLY

T-1377

Ref. No.	Part No.	Description	No. Used
1	110186030	Kit - Cylinder Block	1
2	064200015	Plug	1
4	064200040	Plug	2
5	064200040	Plug	2
6	198466050	Plug	3
7	198466010	Plug	4
8	198466070	Plug	2
9	165296160	Shaft	1
10	198517090	Bush	1
11	198517300	Bush	1
*	198517304	Bush -.25mm	1
*	198517307	Bush -.50mm	1
12	040106203	Bearing - Ball	1
13	064100045	Plug	1
14	042303015	Bush	1
15	030500512	Dowel	2
16	030500512	Dowel	2
17	030500820	Dowel	2
18	030309005	Pin	2
19	012100620	Stud	2
20	012100635	Stud	1
21	012100660	Stud	1
22	110156220	Holder	1
		Incl. Ref. #23 & 24)	1

Ref. No.	Part No.	Description	No. Used
23		Cap	1
24		Cap	1
25	030500612	Dowel	2
26	010810840	Screw	2
27	110156230	Holder	1
		Incl. Ref. #28 & 29)	1
28		Cap	1
29		Cap	1
30	030500612	Dowel	2
31	010810840	Screw	2
32	110156240	Holder	1
		Incl. Ref. #33 & 34)	1
33		Cap	1
34		Cap	1
35	030500612	Dowel	2
36	010810840	Screw	2
37	011310850	Screw	1
38	011310850	Screw	1
39	010700845	Screw	2
40	036509005	Circlip	1
41	064200018	Plug	2
42	198736052	Cock	1
*	110006330	Short Block Assembly	1
*	195906610	Kit - Gasket	1

*Not Illustrated



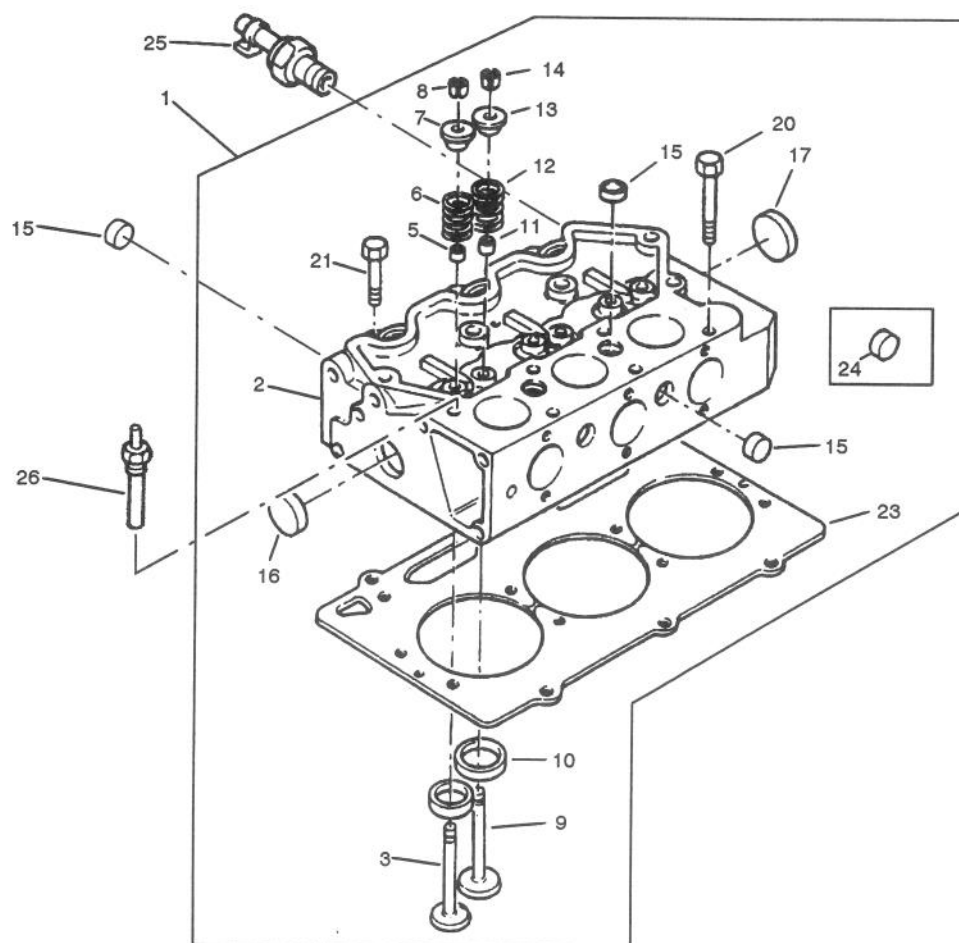
T-1378

CRANKSHAFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	115236020	Kit – Crankshaft Incl. Ref. #2)	1
2		Crankshaft	1
3	115276210	Gear	1
4	030509020	Key	1
6	198586030	Kit – Bearing Std.	1
*	198586034	Kit – Bearing –0.25mm	1
*	198586037	Kit – Bearing –0.50mm	1
7	198586060	Kit – Bearing Std.	1
*	198586064	Kit – Bearing –0.25mm	1
*	198586067	Kit – Bearing –0.50mm	1
8	115026240	Connecting Rod Assembly Incl. Ref. # 9 & 10)	3
9		Rod	1
10		Cap	1
11	198517325	Bush	1
12	115176130	Screw	2

Ref. No.	Part No.	Description	No. Used
13	020109103	Nut	2
14	115016670	Kit – Piston Std.	3
*	115016674	Kit – Piston +0.5mm	1
*	115016677	Kit – Piston +1.0mm	1
15	115016770	Kit – Piston Std. Incl. Ref. #16)	1
*	115016774	Kit – Piston +0.5mm Incl. Ref. #16)	1
*	115016777	Kit – Piston +1.0mm Incl. Ref. #16)	1
16		Piston	1
17	115326260	Pin	1
18	03500019	Circlip	2
19	115107260	Kit – Piston Ring	1
*	115107263	Kit – Piston Ring +0.5mm	1
*	115107265	Kit – Piston Ring +1.0mm	1

*Not Illustrated

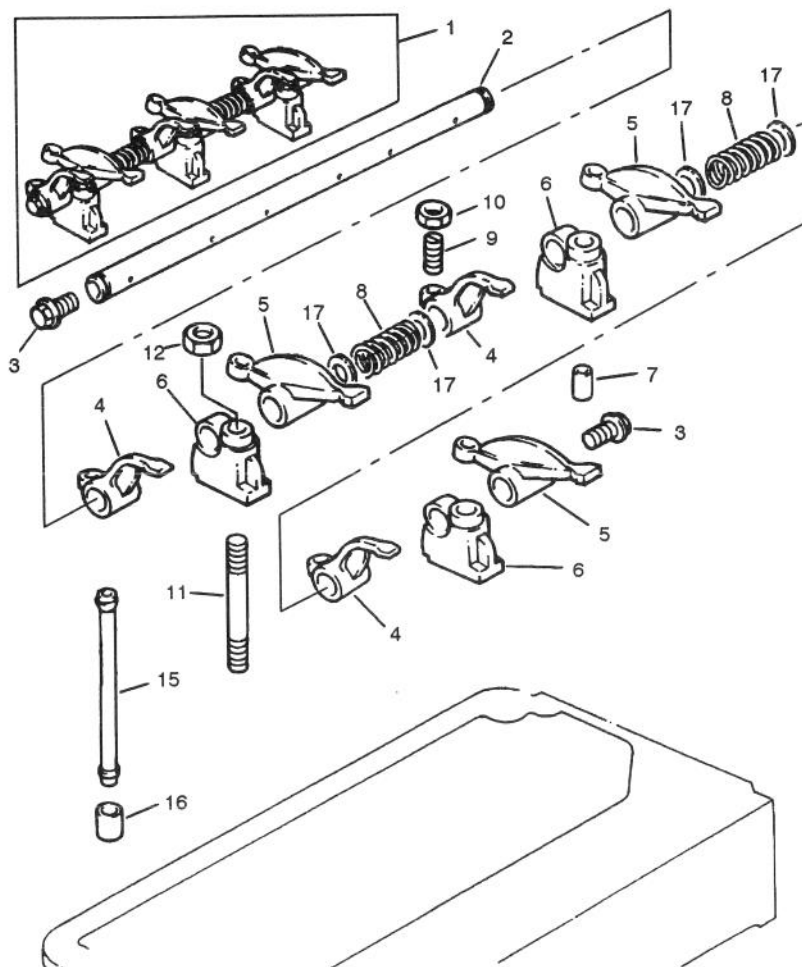


T-1379

CYLINDER HEAD ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	111016911	Kit - Cylinder Head	1	14	120226080	Cotter	6
2	111086030	Kit - Cylinder Head	1	15	198466070	Plug	4
3	120166280	Valve Inlet	3	16	064200022	Plug	3
5	120406080	Seal	3	17	064200022	Plug	3
6	198217070	Spring	3	20	111136340	Screw	11
7	120186100	Cap	3	21	111136350	Screw	3
8	120226080	Cotter	6	23	111147100	Gasket +1.2mm	1
9	120176290	Valve Exhaust	3	*	111147110	Gasket +1.3mm	1
10	110136290	Insert	3	24	064200018	Plug	2
11	120406080	Seal	3	25	185246060	Switch - Oil Pressure	1
12	198217070	Spring	3	26	385720101	Sender - Temperature	1
13	120186100	Cap	3				

*Not Illustrated

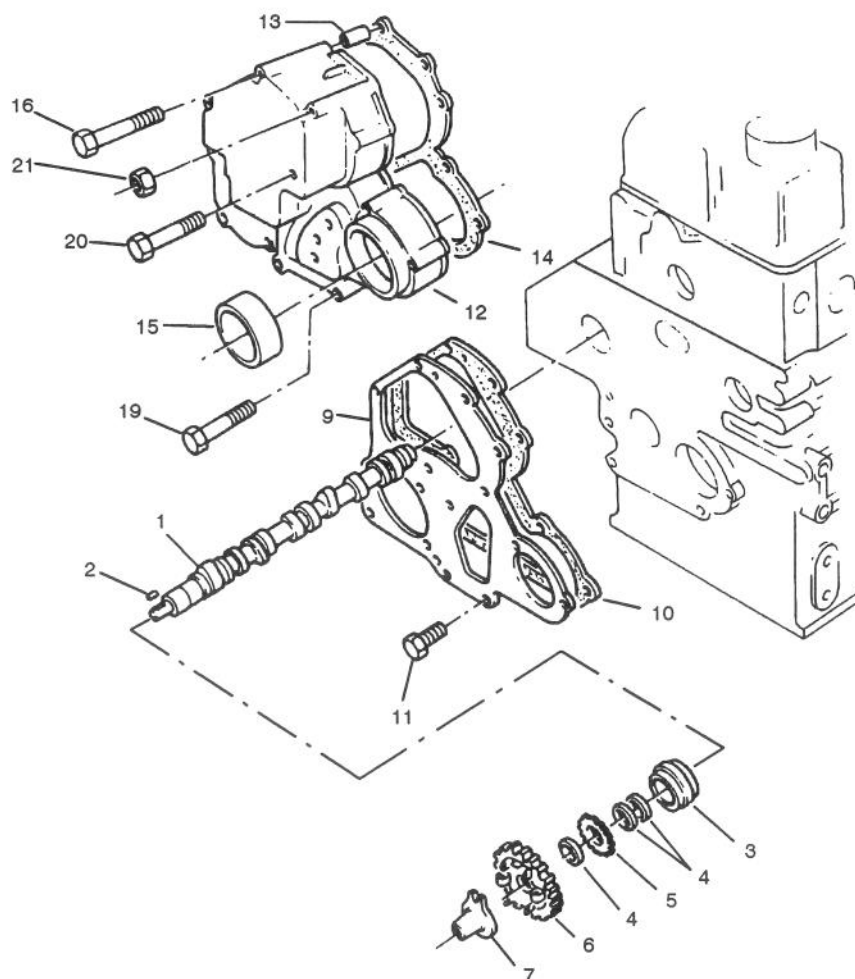


T-1380

ROCKER ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	120336020	Rocker Shaft Assembly	1
2	120316190	Shaft	1
3	064609006	Plug	2
4	120356120	Lever	3
5	120356110	Lever	3
6	120346170	Bracket	3
7	030300325	Pin	1
8	198217080	Spring	2

Ref. No.	Part No.	Description	No. Used
9	199486220	Adjusting Screw	6
10	020109076	Nut	6
11	012109177	Stud	3
12	023100008	Nut	3
15	120456240	Rod	6
16	120116100	Tappet	6
17	199280280	Washer	4

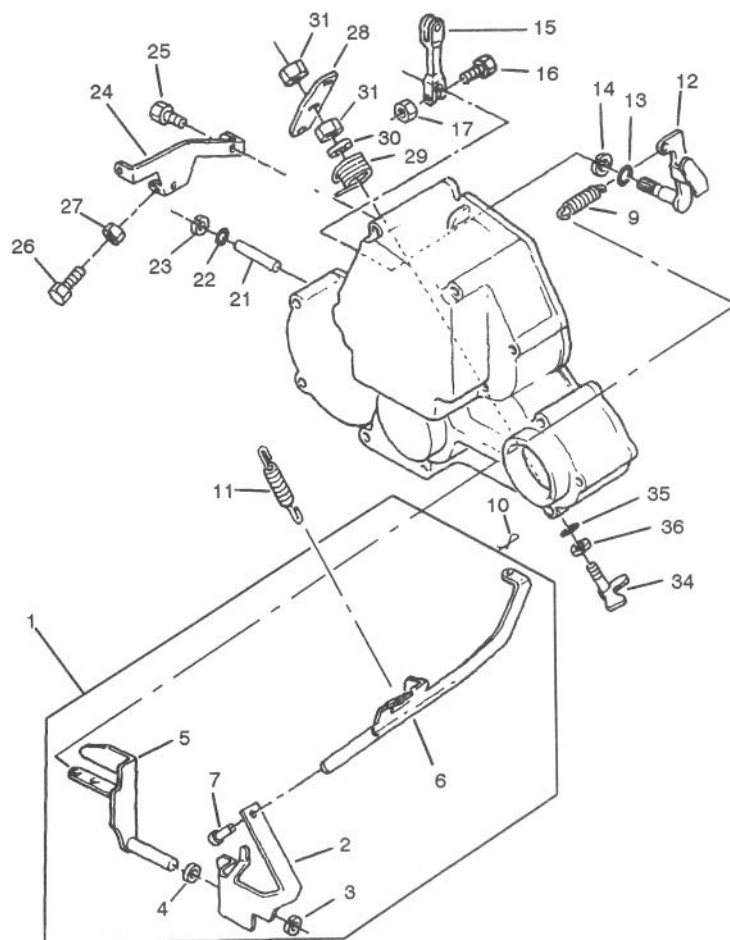


T-1381

CAMSHAFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	120026120	Camshaft	1
2	034100508	Key	1
3	040109059	Bearing	1
4	199216230	Spacer	3
5	120736081	Gear	1
6	120016030	Gear	1
7	125256120	Tappet	1
9	165166260	Plate	1
10	165996400	Joint	1

Ref. No.	Part No.	Description	No. Used
11	011300612	Bolt	3
12	165106130	Cover	1
13	030300414	Pin	1
14	165996410	Joint	1
15	198636090	Seal	1
16	011300680	Screw	2
19	011300640	Screw	4
20	011300660	Screw	2
21	023100006	Nut	1

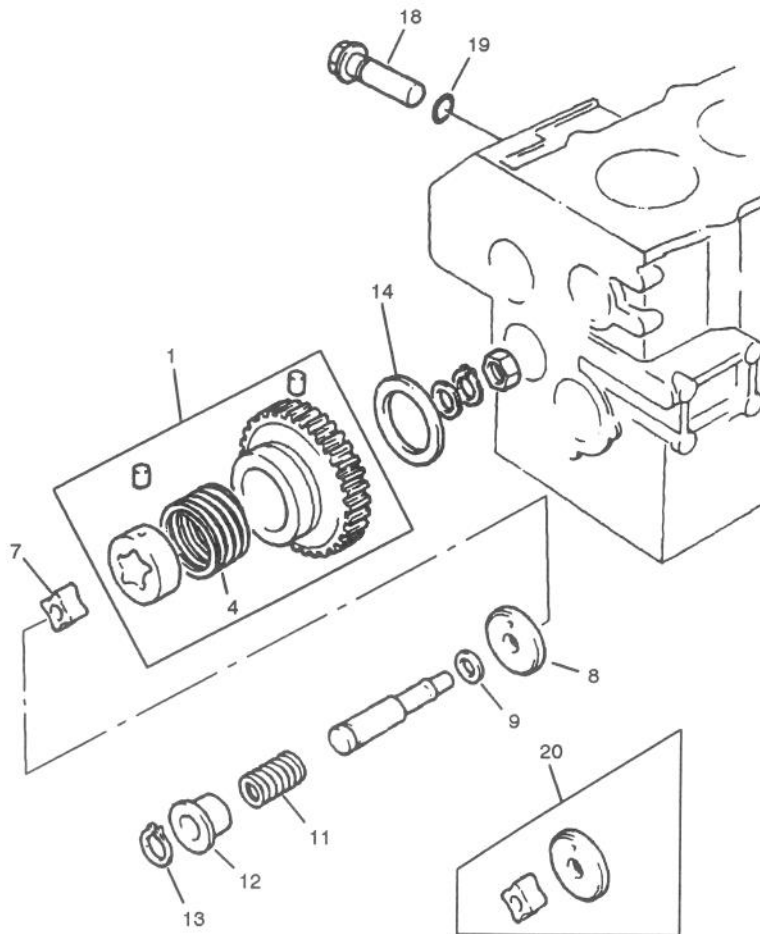


T-1382

TIMING COVER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	125046140	Lever (Incl. Ref. #2, 6 & 7)	1
2		Lever	1
3	036800008	Circlip	1
4	026200010	Washer	1
5	125406071	Lever	1
6		Link	1
7		Pin	1
9	198217220	Spring	1
10	031100004	Pin	1
11	198217420	Spring	1
12	125156170	Arm	1
13	052100070	O Ring	1
14	036800008	Circlip	1
15	125416020	Lever	1
16	010110630	Screw	1

Ref. No.	Part No.	Description	No. Used
17	023100006	Nut	1
21	125116130	Shaft	1
22	052100030	Seal - O-Ring	1
23	036800005	Circlip	1
24	125976120	Stay	1
25	011300618	Screw	2
26	010109264	Screw	2
27	023100006	Nut	2
28	125176080	Lever	1
29	198216760	Spring	1
30	026200008	Washer	1
31	020300008	Nut	2
34	125156180	Arm	1
35	052100050	O Ring	1
36	036800006	Circlip	1



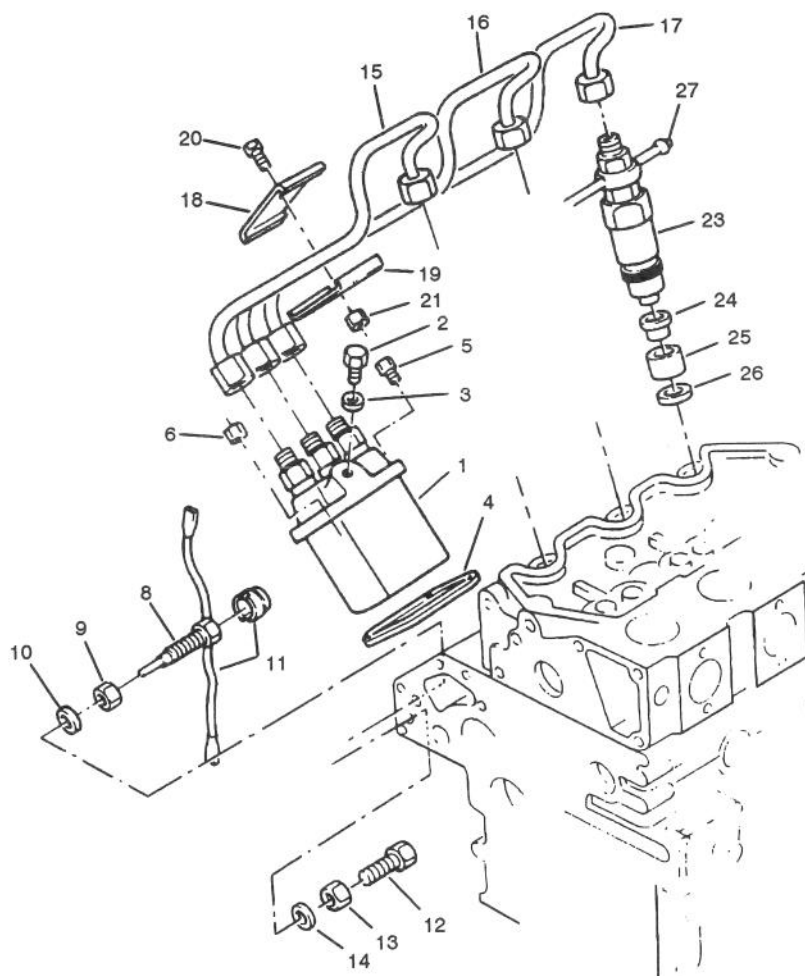
T-1383

OIL PUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	165026110	Gear	1
4	198216821	Spring	1
7	140166130	Rotor	1
8	140116140	Cover	1
9	199286150	Shim +0.10mm	1
*	199286160	Shim +0.15mm	1
*	199286170	Shim +0.20mm	1
*	199286180	Shim +0.50mm	1

Ref. No.	Part No.	Description	No. Used
11	198216720	Spring	1
12	199236540	Collar	1
13	036800010	Circlip	1
14	199266180	Washer	1
18	140036120	Valve	1
19	052100150	Seal - O-Ring	1
20	140186010	Repair Kit	1

*Not Illustrated

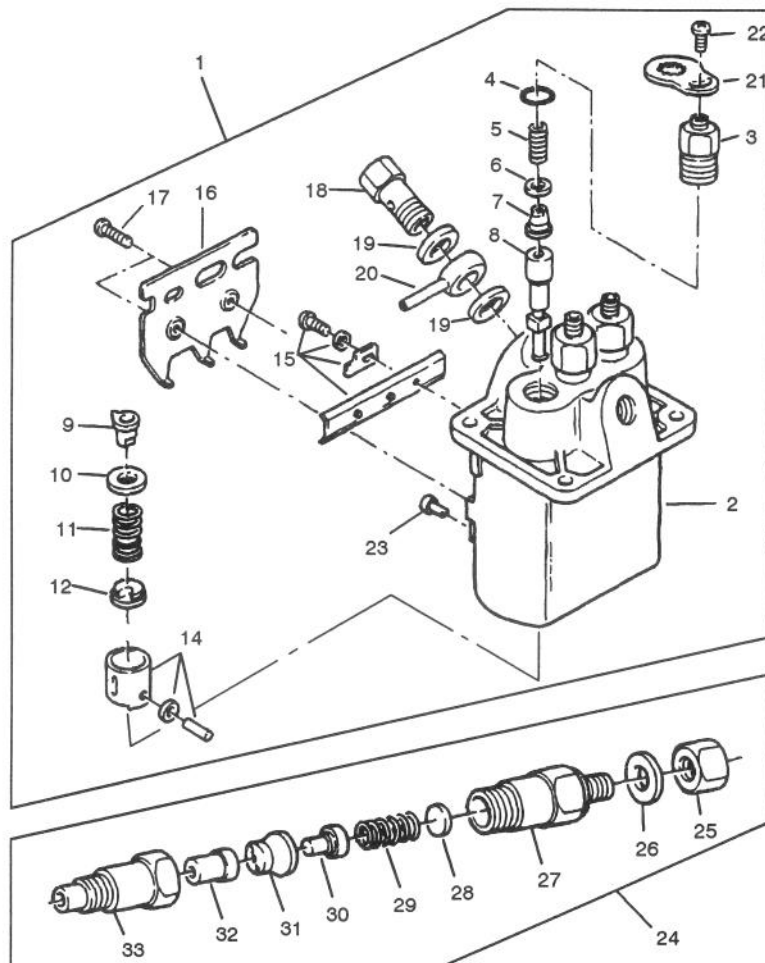


T-1384

FUEL INJECTION SYSTEM ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	131017340	Injection Pump	1	13	023109002	Nut	1
2	131236201	Screw	1	14	025100010	Washer	1
3	025100006	Washer	1	15	131507010	Injection Pipe No. 1 Cyl.	1
4	131437310	Shim +0.2mm	1	16	131507020	Injection Pipe No. 2 Cyl.	1
*	131437320	Shim +0.3mm	1	17	131507030	Injection Pipe No. 3 Cyl.	1
*	131437330	Shim +0.4mm	1	18	199106020	Damper	2
*	131437340	Shim +0.5mm	1	19	199106020	Damper	2
*	131437340	Shim +1.0mm	1	20	010100625	Screw	2
5	011300620	Screw	2	21	023100006	Nut	2
6	023100006	Nut	2	23	131406340	Atomiser	3
8	131046160	Screw	1	24	131426200	Gasket	3
9	023109002	Nut	1	25	111316280	Insert	3
10	025100010	Washer	1	26	198996090	Seal	3
11	198236030	Wire	1	27	131606260	Pipe	1
12	010109270	Screw	1				

*Not Illustrated



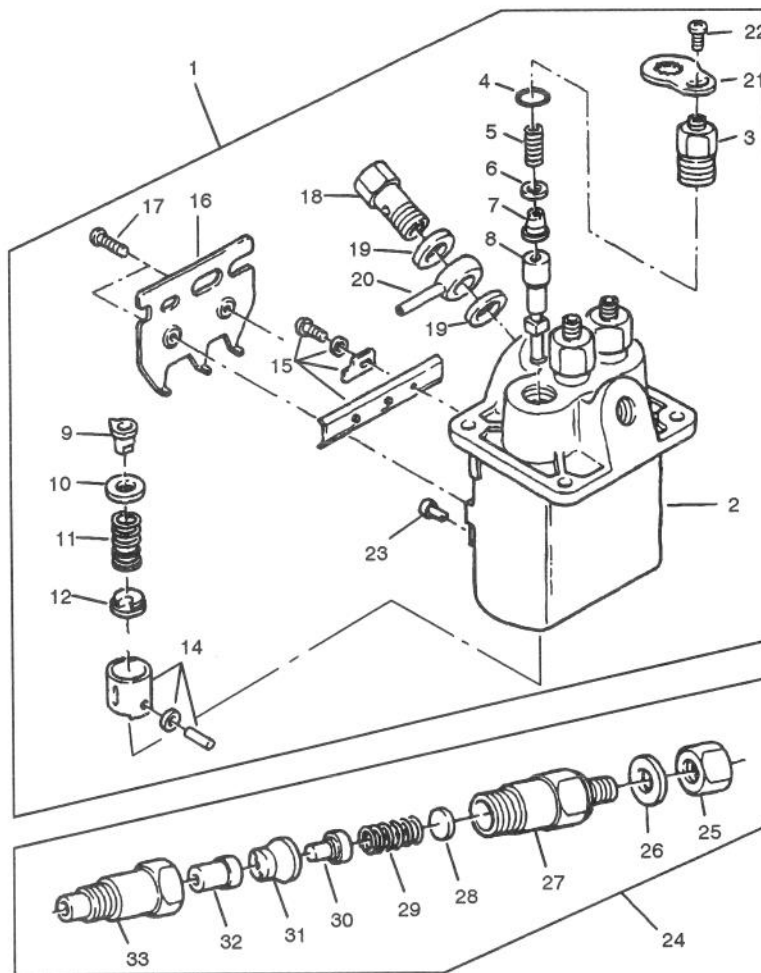
T-1385

INJECTION PUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	131017340	Injection Pipe	1
2	131296665	Housing	1
3	131196120	Holder	3
4	131226170	Seal - O-Ring	3
5	131176430	Spring	3
6	131186050	Gasket	3
7	131156160	Valve	3
8	131116410	Element	3
9	131296951	Sleeve	3
10	131296620	Seat	3
11	131176440	Spring	3
12	131296621	Seat	3
*	131296622	Plate +1.85mm	1
*	131296623	Plate +1.90mm	1
*	131296625	Plate +2.00mm	1
*	131296626	Plate +2.05mm	1
*	131296627	Plate +2.10mm	1
*	131296628	Plate +2.15mm	1
*	131296629	Plate +2.20mm	1
*	131296630	Plate +2.25mm	1
*	131296631	Plate +2.30mm	1
*	131296632	Plate +2.35mm	1
*	131296633	Plate +2.40mm	1
*	131296634	Plate +2.45mm	1
*	131296635	Plate +2.50mm	1
14	131256120	Tappet	3

Ref. No.	Part No.	Description	No. Used
15	131296636	Rack	1
16	131296650	Bracket	1
17	131136320	Screw	2
18	131236190	Bolt	1
19	131246180	Washer	2
20	131246130	Nipple	1
21	131296662	Plate	3
22	131136330	Screw	3
23	131296651	Pin	3
24	131406340	Atomiser	3
25	131446069	Nut	1
26	131426210	Washer	1
27	131446065	Body	1
28	131437250	Shim +0.90mm	1
*	131437251	Shim +0.925mm	1
*	131437252	Shim +0.95mm	1
*	131437253	Shim +0.975mm	1
*	131437354	Shim +1.00mm	1
*	131437255	Shim +1.025mm	1
*	131437256	Shim +1.05mm	1
*	131437257	Shim +1.075mm	1
*	131437258	Shim +1.10mm	1
*	131437259	Shim +1.125mm	1
*	131437260	Shim +1.15mm	1
*	131437261	Shim +1.175mm	1
*	131437262	Shim +1.20mm	1

*Not Illustrated

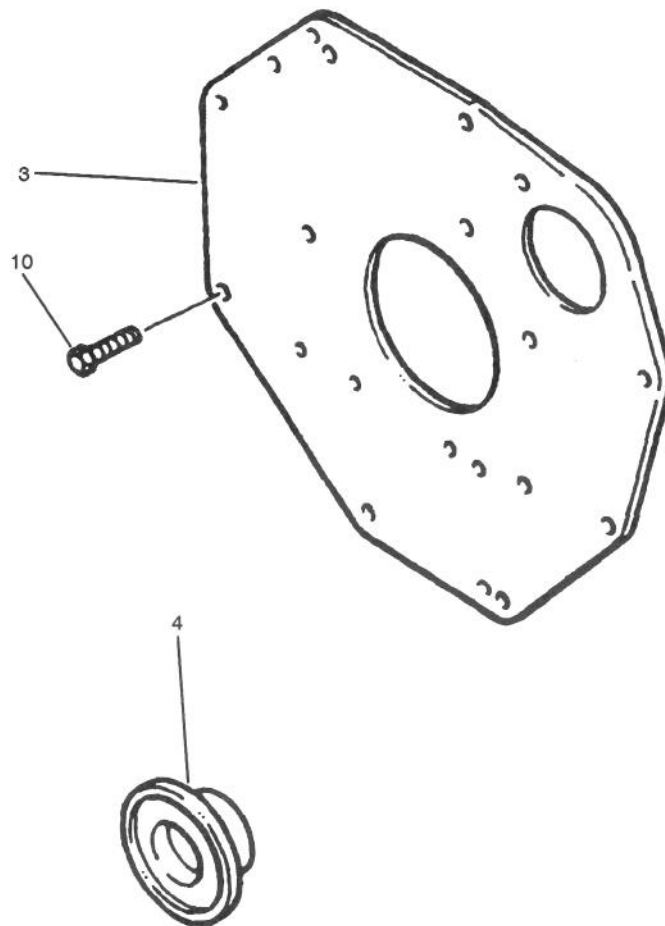


T-1385

INJECTION PUMP ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
28	131437263	Shim +1.225mm	1	29	131446066	Spring	1
*	131437264	Shim +1.250mm	1	30	131446070	Pin	1
*	131437265	Shim +1.275mm	1	31	131446068	Spacer	1
*	131437266	Shim +1.30mm	1	32	131416150	Nozzle	1
*	131437267	Shim +1.325mm	1	33	131446067	Nut	1
*	131437268	Shim +1.35mm	1				
*	131437269	Shim +1.375mm	1				
*	131437270	Shim +1.40mm	1				
*	131437271	Shim +1.425mm	1				
*	131437272	Shim +1.45mm	1				

*Not Illustrated

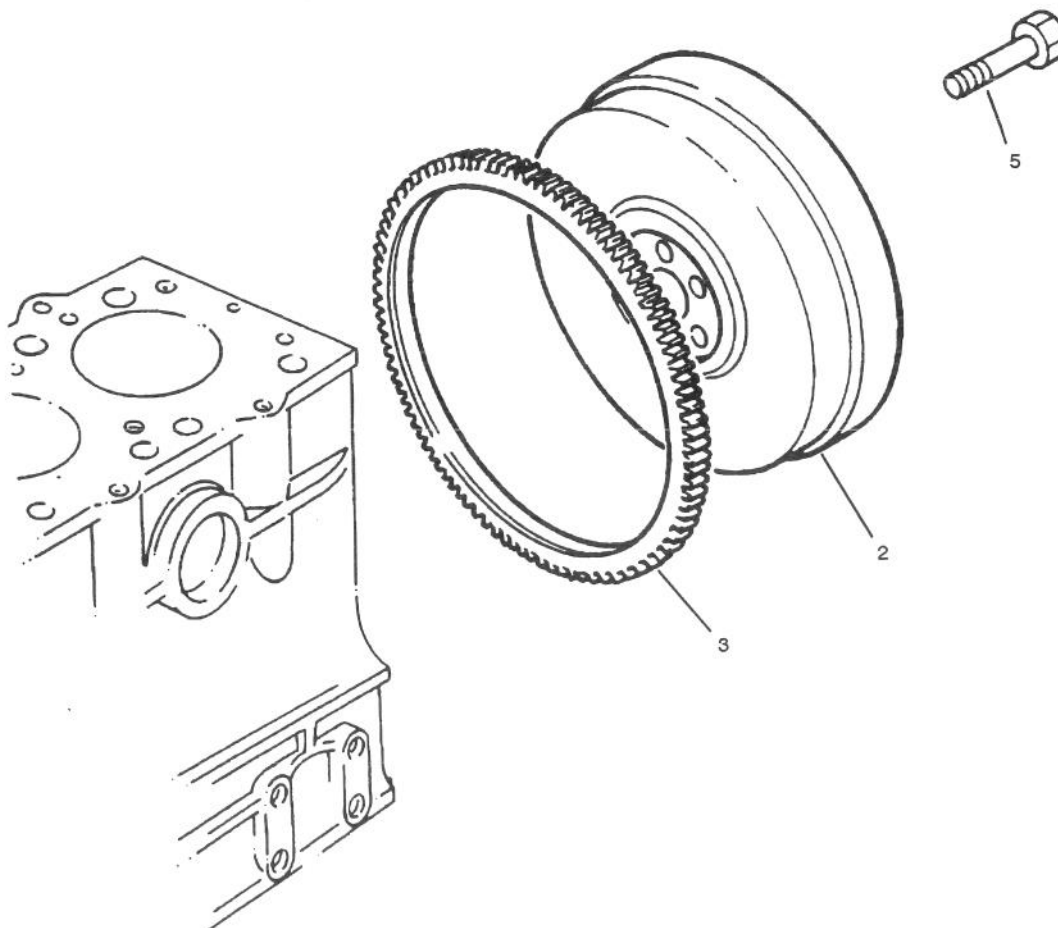


T-1386

FLYWHEEL HOUSING ASSEMBLY

Ref. No.	Part No.	Description	No. Used
3	110366700	Plate	1
4	198636080	Seal	1

Ref. No.	Part No.	Description	No. Used
10	011310816	Screw	10

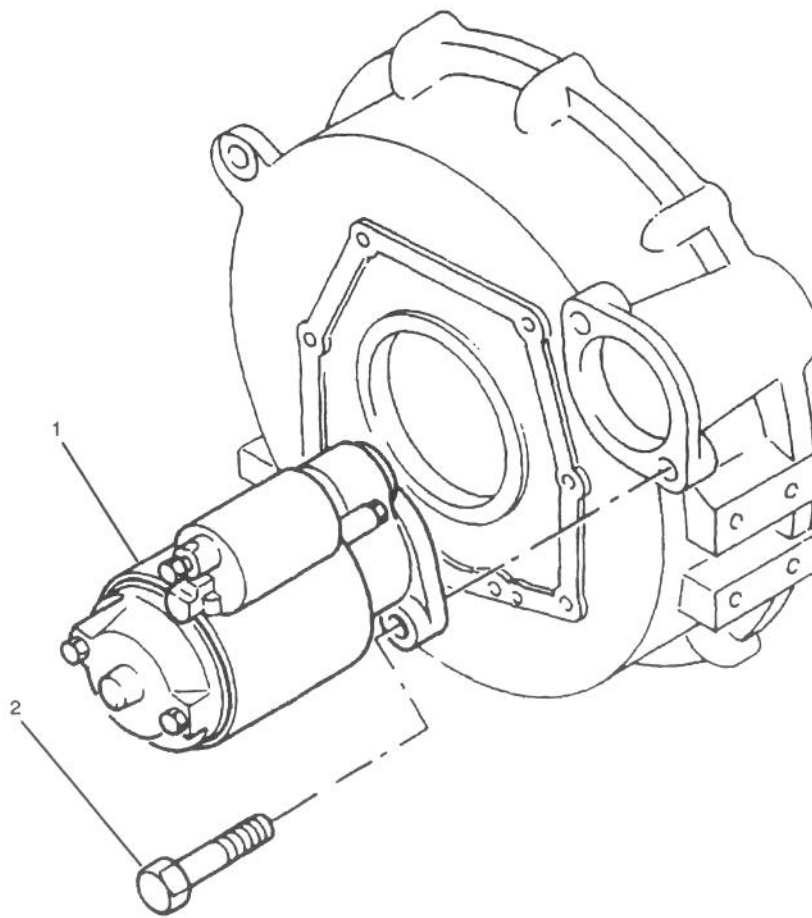


T-1387

FLYWHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
2	115356921	Flywheel	1
3	115376150	Gear – Ring	1

Ref. No.	Part No.	Description	No. Used
5	010109330	Screw	4

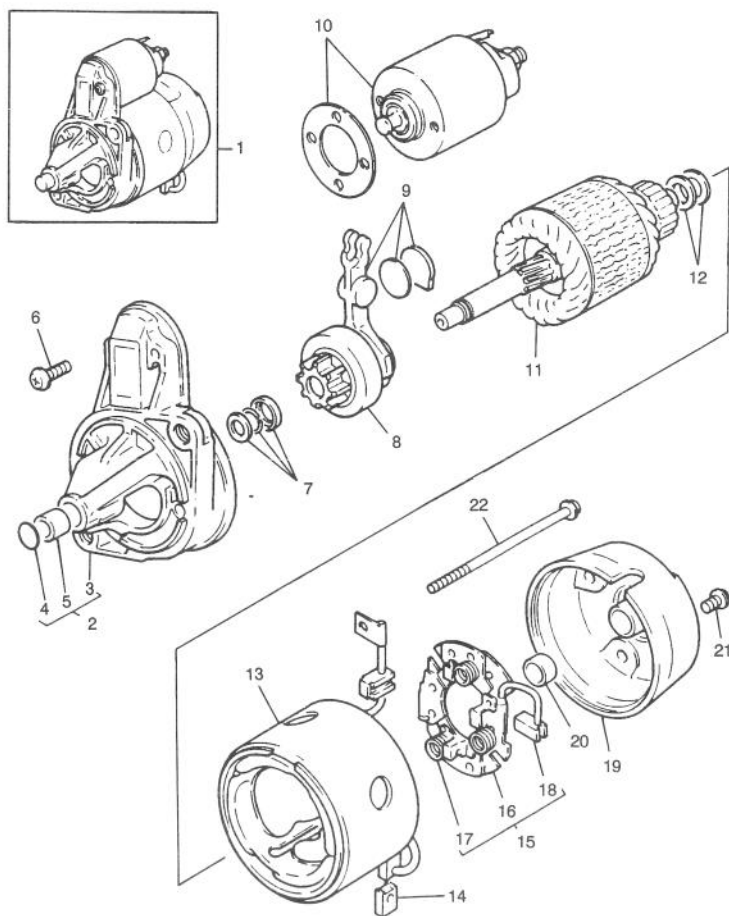


T-1388

STARTER INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	185086370	Startermotor	1

Ref. No.	Part No.	Description	No. Used
2	011601020	Screw	2

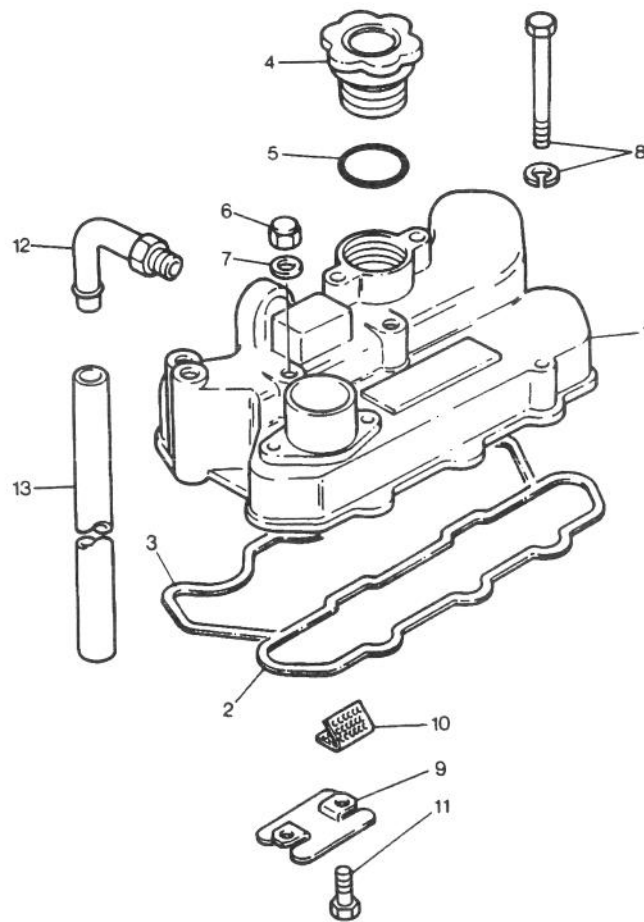


T-1389

STARTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	185086370	Startermotor	1
2	185846471	Cover (Incl. Ref. #3 & 4)	1
3		Cover	1
4		Ring	1
5	185846472	Bush	2
6	185846468	Screw	2
7	185846473	Washer	1
8	185866240	Pinion	1
9	185846469	Lever	1
10	185816220	Switch	1
11	185846474	Armature	1

Ref. No.	Part No.	Description	No. Used
12	185846475	Washer	1
13	185846476	Yoke	1
14	185416400	Brush	1
15	185416390	Holder (Incl. Ref. #16)	1
16		Holder	1
17	185886010	Spring	1
18	185416410	Brush	1
19	185846477	Cover	1
20	185846478	Bush	1
21	185846468	Screw	3
22	185846470	Screw	2

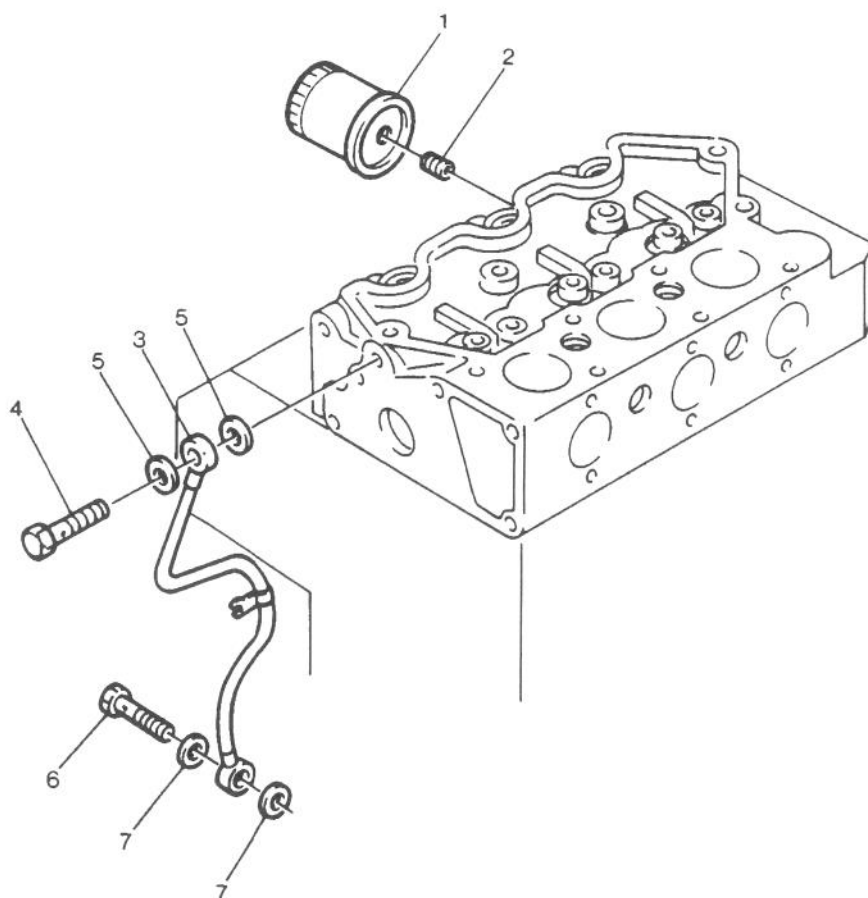


T-1391

VALVE COVER ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	111216630	Cover	1	7	198996060	Washer	3
*	111026371	Cover	1	8	011300650	Screw	2
2	111996330	Gasket	1	9	110666110	Plate	1
3	111996060	Gasket	1	10	110666120	Gauze	1
4	198436010	Cap	1	11	011300612	Bolt	2
5	052100400	Seal	1	12	110986500	Pipe	1
6	024500008	Nut	3	13	068122560	Hose	1

*Not Illustrated

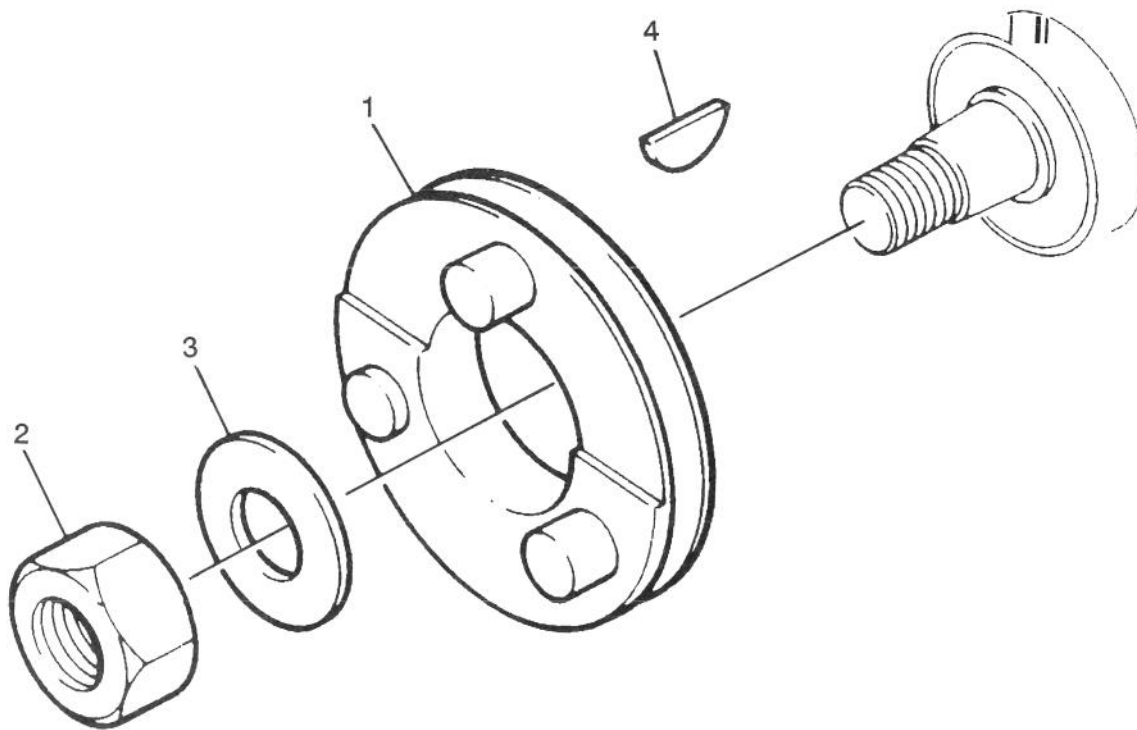


T-1392

OIL FILTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	140516190	Filter – Oil	1
2	140546020	Connection	1
3	140606680	Pipe	1
4	198486780	Bolt	1

Ref. No.	Part No.	Description	No. Used
5	198996060	Washer	2
6	198486780	Bolt	1
7	198996060	Washer	2

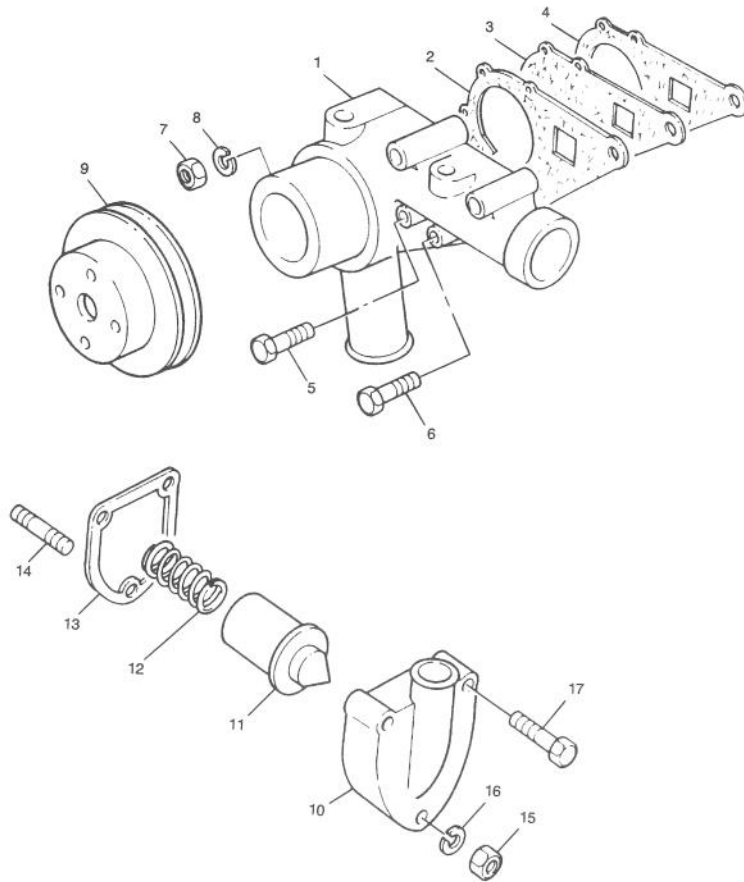


T-1393

FRONT DRIVE PULLEY ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	115397550	Pulley	1
2	020800018	Nut	1

Ref. No.	Part No.	Description	No. Used
3	026200018	Washer	1
4	134100508	Key	1

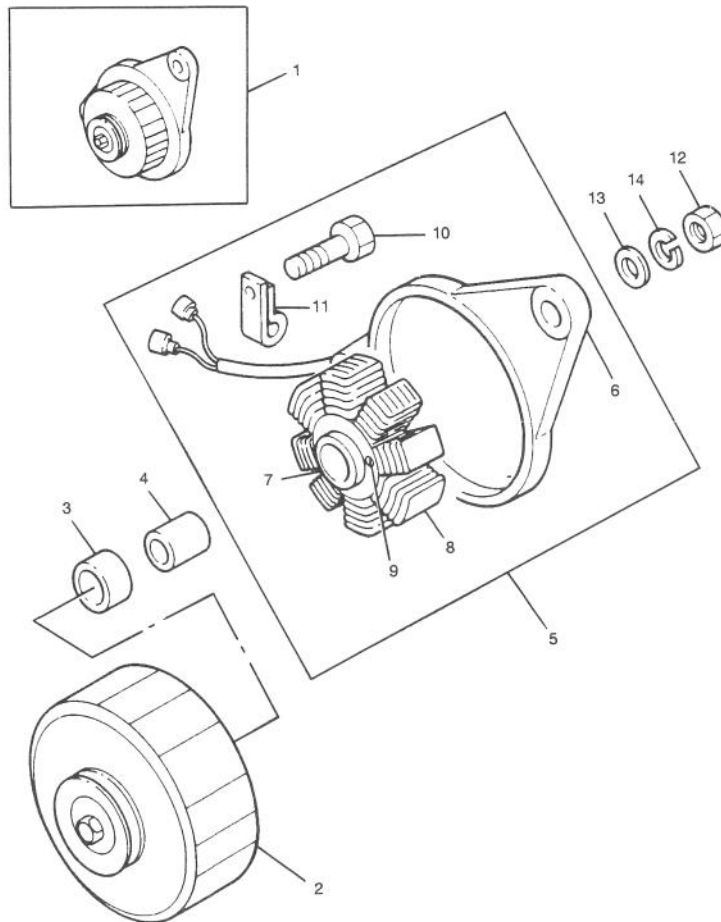


WATER PUMP ASSEMBLY

T-1394

Ref. No.	Part No.	Description	No. Used
1	145016840	Pump – Water	1
2	145996430	Gasket	1
3	145146270	Backplate	1
4	145996420	Gasket	1
5	011300635	Screw	3
6	011300650	Screw	4
7	023100006	Nut	1
8	027100006	Washer	1
9	145336490	Pulley	1

Ref. No.	Part No.	Description	No. Used
10	145216160	Housing	1
11	145206061	Thermostat	1
12	198217090	Spring	1
13	145996440	Gasket	1
14	012100650	Stud	1
15	023100006	Nut	1
16	027100006	Washer	1
17	011300650	Screw	2

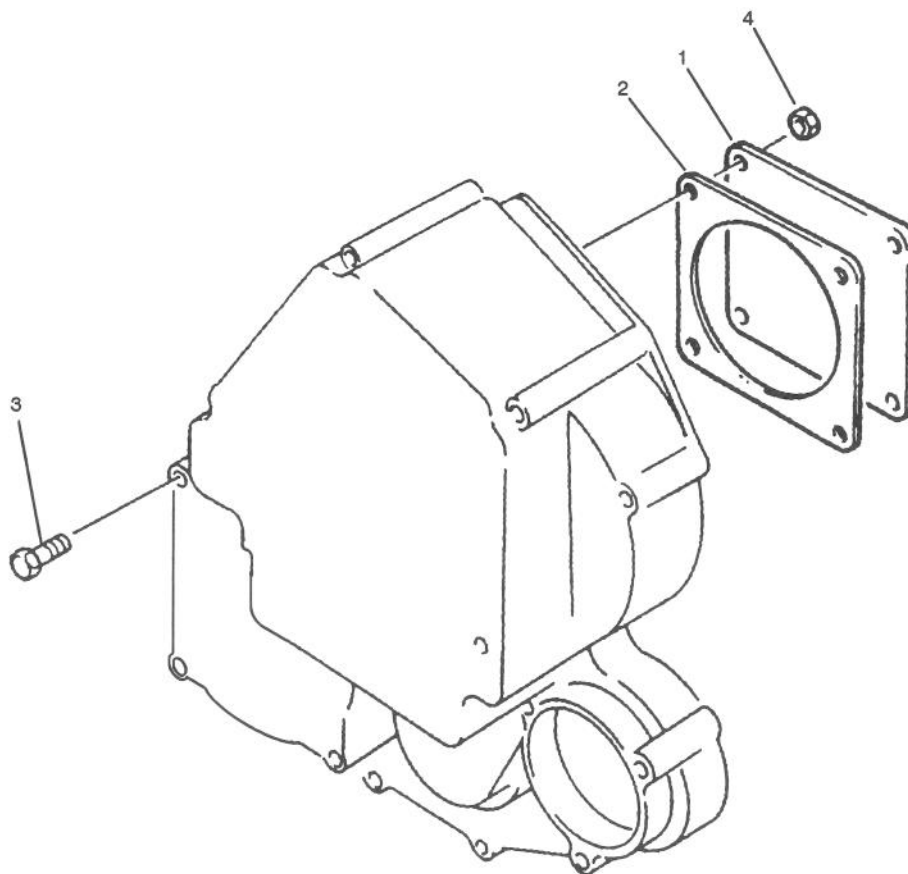


T-1397

ALTERNATOR ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	185046210	Alternator	1
2	185446219	Pulley	1
3	040126201	Bearing	1
4	199236510	Collar	1
5	185446217	Plate	1
6	185716200	Plate	1
7	040126201	Bearing	1

Ref. No.	Part No.	Description	No. Used
8	185426218	Stator	1
9	015140425	Screw	2
10	015140408	Screw	1
11	185446220	Clip	1
12	020210010	Nut	1
13	026100010	Washer	1
14	027100010	Washer	1

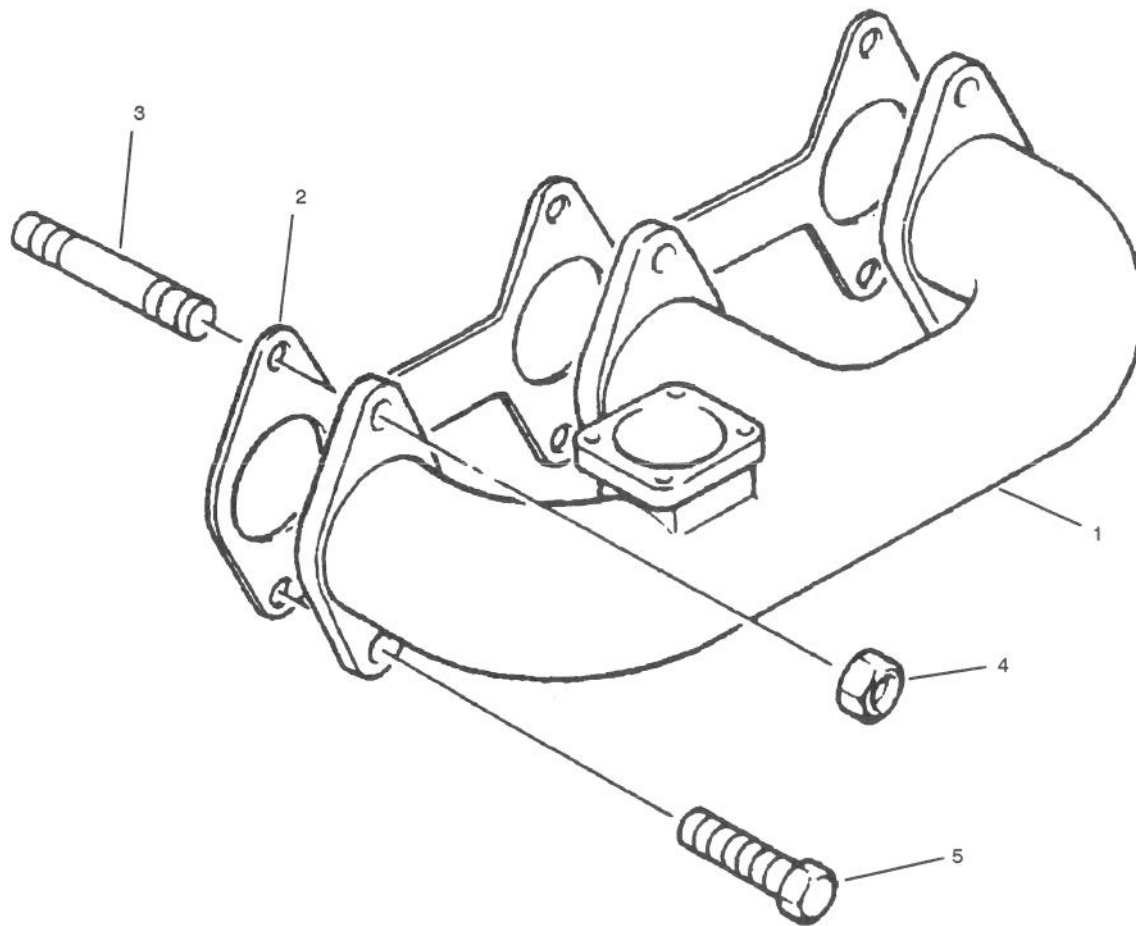


T-1398

TIMING COVER PLATE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	165206360	Plate	1
2	165996420	Gasket	1

Ref. No.	Part No.	Description	No. Used
3	010110850	Screw	4
4	023100008	Nut	4

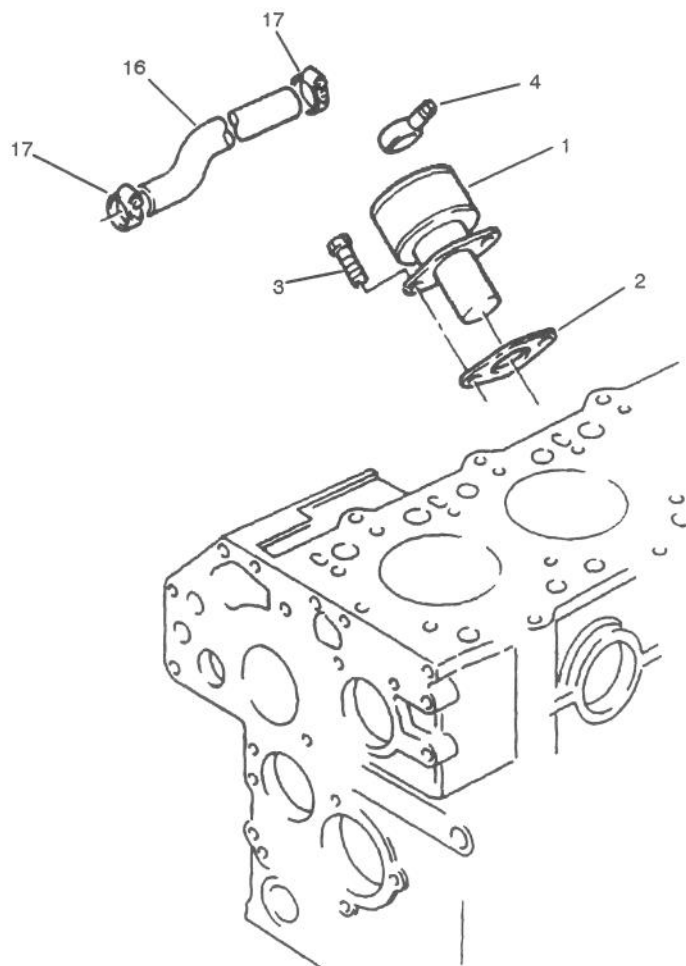


T-1399

EXHAUST MANIFOLD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	135616630	Manifold – Exhaust	1
2	135996520	Gasket	1
3	012110625	Stud	3

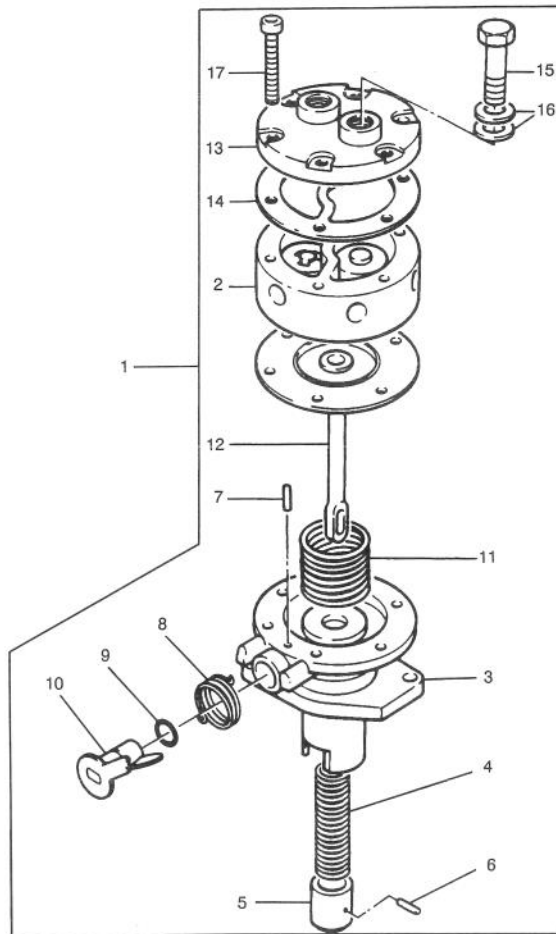
Ref. No.	Part No.	Description	No. Used
4	023100006	Nut	3
5	011310625	Screw	3



T-1400

LOW PRESSURE FUEL SYSYEM ASSEMBLY

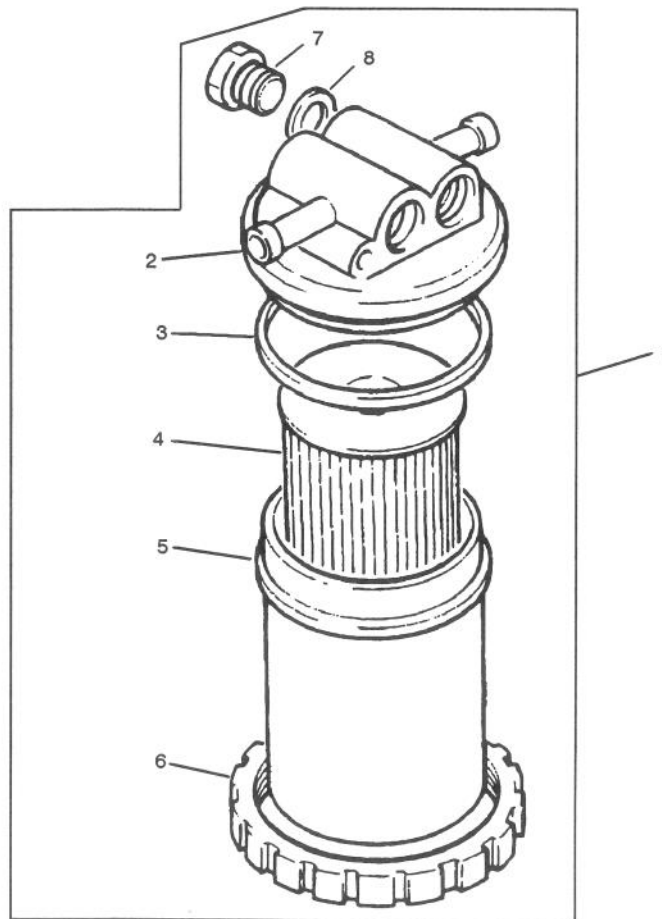
Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	130506140	Pump – Lift	1	4	198486840	Connection	2
2	130996070	Gasket	1	16	068209084	Hose	1
3	011140616	Screw	2	17	067100015	Clip	2



T-1401

LIFT PUMP ASSEMBLY

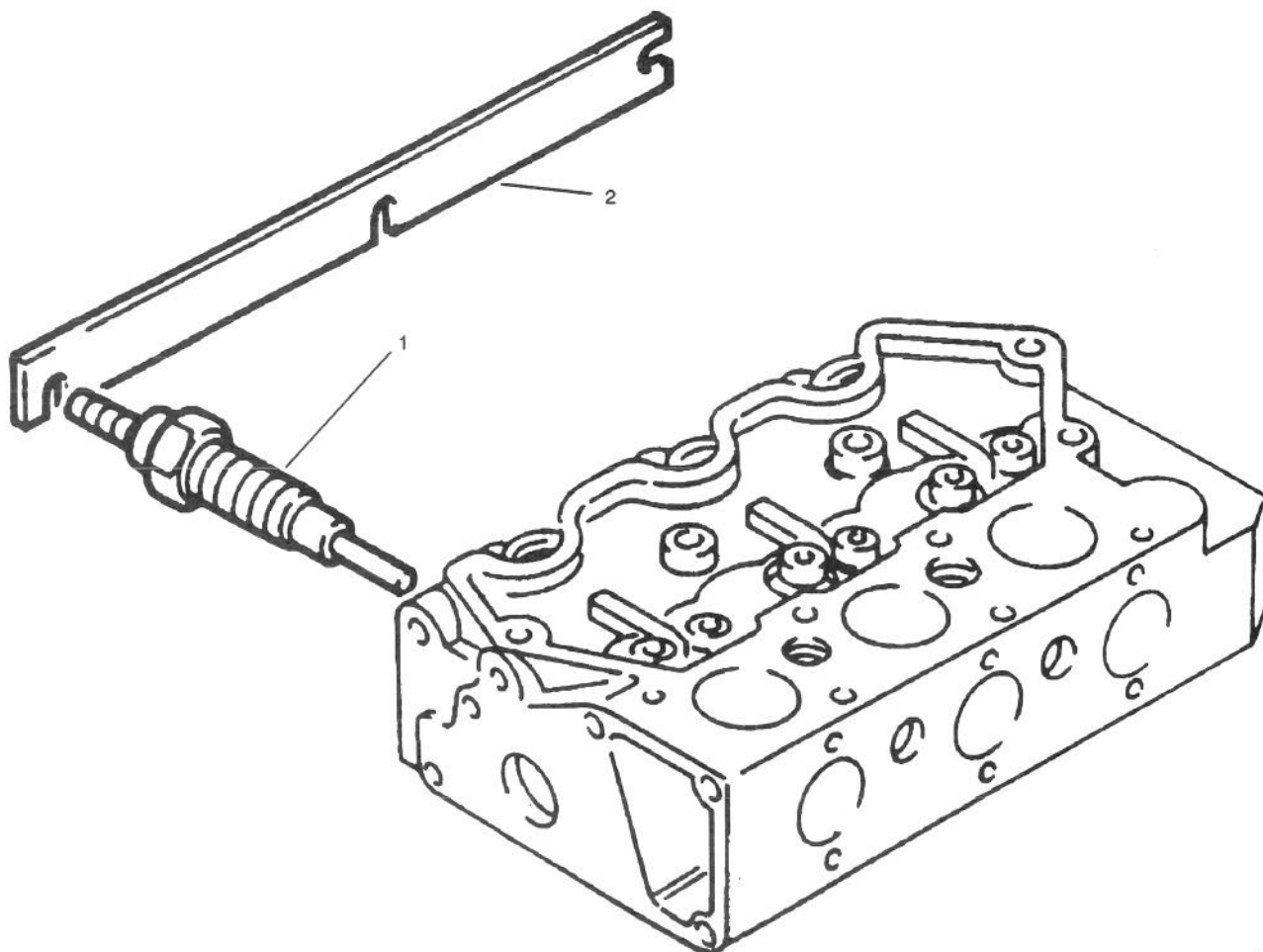
Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	130506140	Lift Pump Assembly (Incl. Ref. #2)	1	9	131226180	Seal - O-Ring	1
2		Body	1	10	130516086	Lever	1
3	130516080	Body	1	11	130516087	Spring	1
4	130516081	Spring	1	12	130516084	Diaphragm	1
5	130516082	Plunger	1	13	130516090	Cap	1
6	130516085	Pin	1	14	130516089	Gasket	1
7	130516088	Pin	1	15	130516092	Bolt	2
8	130516083	Spring	1	16	130516069	Washer	4
				17	130516091	Screw	6



T-1402

FUEL FILTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	130306041	Fuel Filter Assembly (Incl. Ref. #2)	1	5	130336031	Container	1
2		Head	1	6	130446090	Seal - O-Ring	1
3	052100440	Seal - O-Ring	1	7	130446080	Plug	2
4	130366040	Element	1	8	130326120	Washer	2

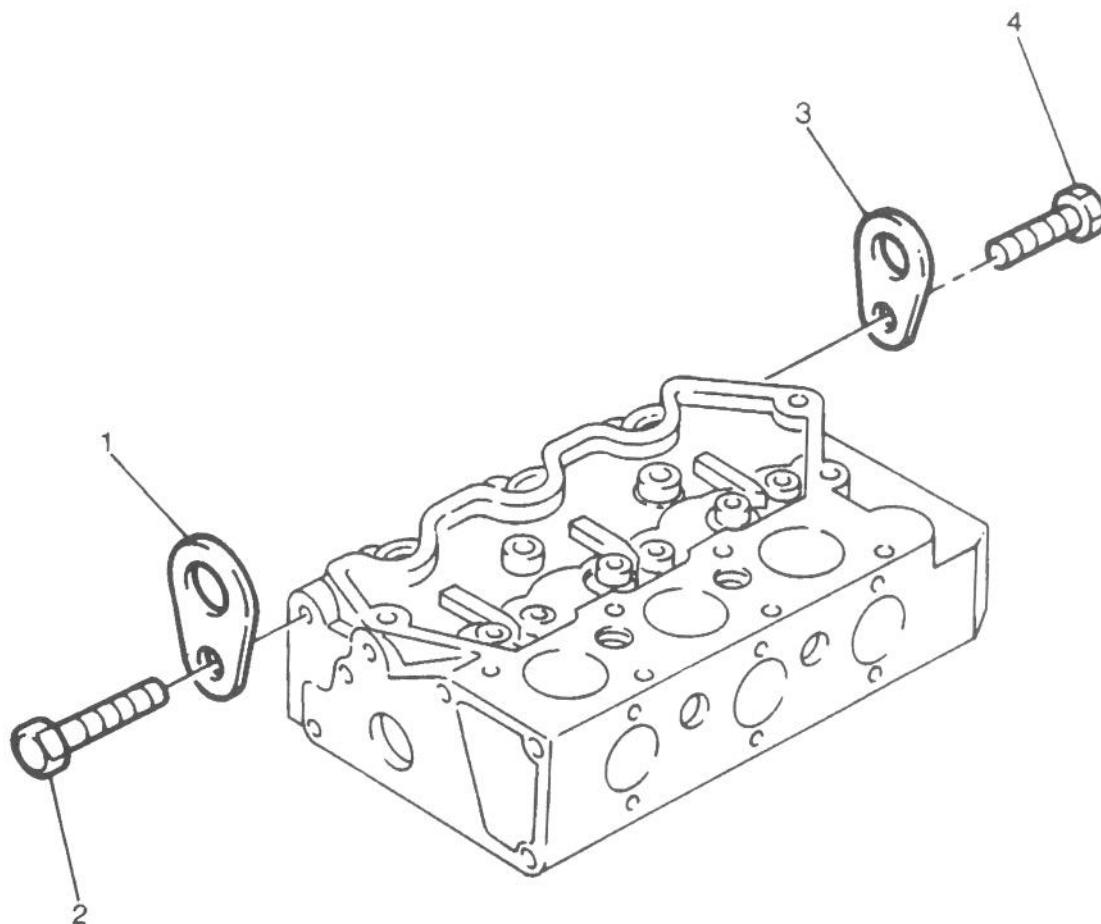


T-1403

COLD START SYSTEM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	185366060	Heater	3

Ref. No.	Part No.	Description	No. Used
2	185376170	Bar	1

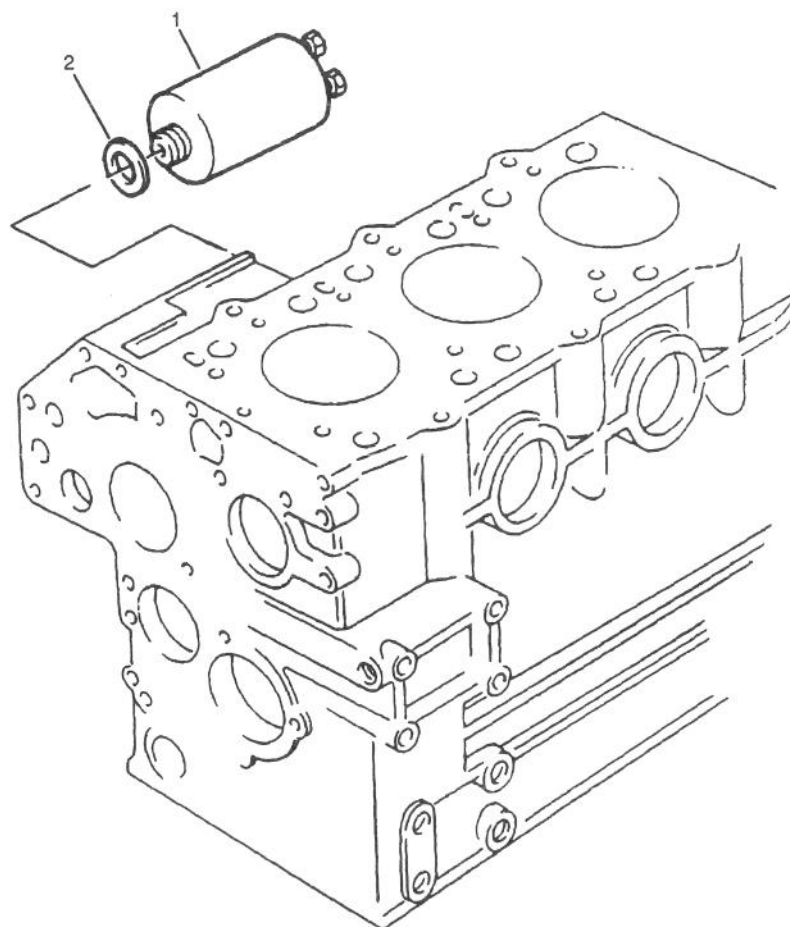


T-1404

ENGINE LIFTING TAB ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	195816200	Plate	1
2	011310816	Screw	1

Ref. No.	Part No.	Description	No. Used
3	195816200	Plate	1
4	011310816	Screw	1

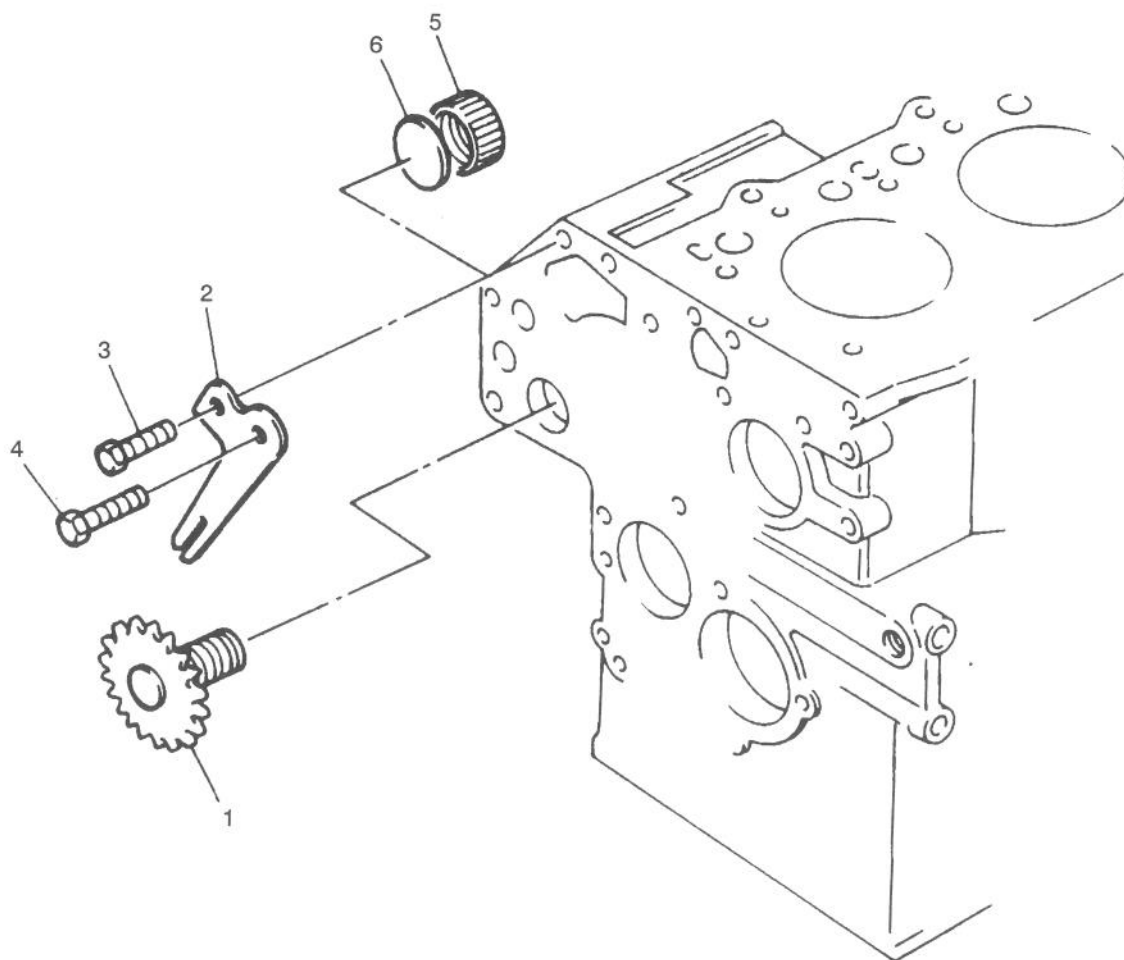


T-1405

THROTTLE STOP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	185206082	Solenoid	1

Ref. No.	Part No.	Description	No. Used
2	025100016	Washer	1

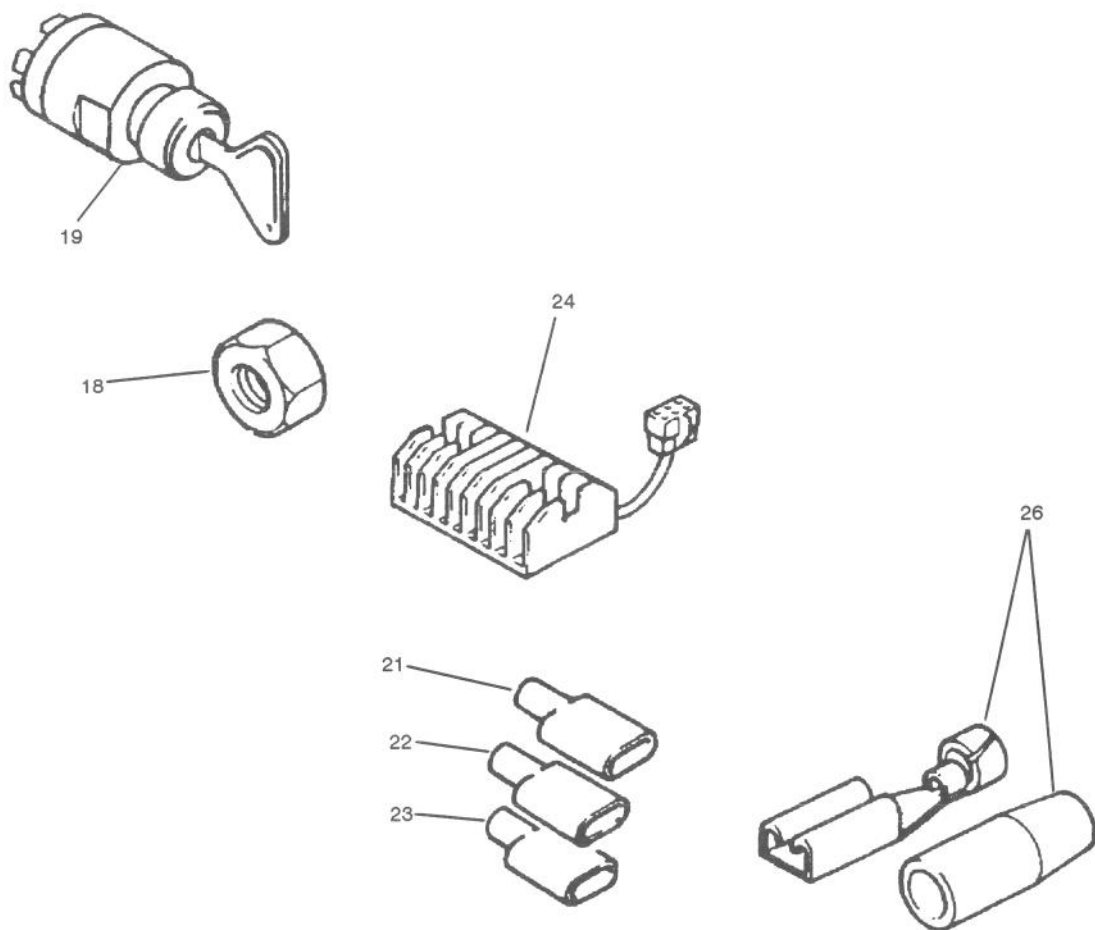


RECORDER ASSEMBLY

T-1406

Ref. No.	Part No.	Description	No. Used
1	120076070	Shaft	1
2	199566651	Plate	1
3	011310612	Screw	1

Ref. No.	Part No.	Description	No. Used
4	010700610	Screw	1
5	199376230	Cap	1
6	120996060	Seal	1



T-1407

ELECTRICAL COMPONENT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
18	020100008	Nut	1
19	385201160	Switch	1
21	385620010	Connection	1
22	385620280	Connection	2

Ref. No.	Part No.	Description	No. Used
23	385620270	Connection	1
24	185516060	Regulator	1
26	385620200	Connection	2

INTERNATIONAL DECAL CROSS REFERENCE

JAPANESE DECAL KIT NO. 85-5110

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	JAPANESE
Decal Control	Skirt Panel	80-4220	84-6960
Decal Service	Skirt Panel	83-8900	84-7180
Panel Starting Fluid	Control Panel	83-9150	84-6660
Decal Parking Brake	Left Fender	84-1650	84-6860
Decal Warning	Fan Top Shroud	77-3100	84-6760
Decal Warning	Skirt Panel	83-9550	84-7080
Decal Warning	Hydraulic Tank Support	67-5360	84-7280
Decal Warning	Cutting Unit Top Shields	62-5070	84-6560
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2940

ITALIAN DECAL KIT NO. 85-5120

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	ITALIAN
Decal Control	Skirt Panel	80-4220	84-6950
Decal Service	Skirt Panel	83-8900	84-7170
Panel Starting Fluid	Control Panel	83-9150	84-6650
Decal Parking Brake	Left Fender	84-1650	84-6850
Decal Warning	Fan Top Shroud	77-3100	84-6750
Decal Warning	Skirt Panel	83-9550	84-7070
Decal Warning	Hydraulic Tank Support	67-5360	84-7270
Decal Warning	Cutting Unit Top Shields	62-5070	84-6550
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2910

SWEDISH DECAL KIT NO. 85-5060

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	SWEDISH
Decal Control	Skirt Panel	80-4220	84-6990
Decal Service	Skirt Panel	83-8900	84-7210
Panel Starting Fluid	Control Panel	83-9150	84-6690
Decal Parking Brake	Left Fender	84-1650	84-6890
Decal Warning	Fan Top Shroud	77-3100	84-6790
Decal Warning	Skirt Panel	83-9550	84-7110
Decal Warning	Hydraulic Tank Support	67-5360	84-7310
Decal Warning	Cutting Unit Top Shields	62-5070	84-6590
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2870

GERMAN DECAL KIT NO. 85-5050

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	GERMAN
Decal Control	Skirt Panel	80-4220	84-6940
Decal Service	Skirt Panel	83-8900	84-7160
Panel Starting Fluid	Control Panel	83-9150	84-6640
Decal Parking Brake	Left Fender	84-1650	84-6840
Decal Warning	Fan Top Shroud	77-3100	84-6740
Decal Warning	Skirt Panel	83-9550	84-7060
Decal Warning	Hydraulic Tank Support	67-5360	84-7260
Decal Warning	Cutting Unit Top Shields	62-5070	84-6540
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2900

INTERNATIONAL DECAL CROSS REFERENCE (Cont.)

SPANISH DECAL KIT NO. 85-5070

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	SPANISH
Decal Control	Skirt Panel	80-4220	84-6980
Decal Service	Skirt Panel	83-8900	84-7200
Panel Starting Fluid	Control Panel	83-9150	84-6680
Decal Parking Brake	Left Fender	84-1650	84-6880
Decal Warning	Fan Top Shroud	77-3100	84-6780
Decal Warning	Skirt Panel	83-9550	84-7100
Decal Warning	Hydraulic Tank Support	67-5360	84-7300
Decal Warning	Cutting Unit Top Shields	62-5070	84-6580
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2900

FRENCH DECAL KIT NO. 85-5040

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	FRENCH
Decal Control	Skirt Panel	80-4220	84-6930
Decal Service	Skirt Panel	83-8900	84-7150
Panel Starting Fluid	Control Panel	83-9150	84-6630
Decal Parking Brake	Left Fender	84-1650	84-6830
Decal Warning	Fan Top Shroud	77-3100	84-6730
Decal Warning	Skirt Panel	83-9550	84-7050
Decal Warning	Hydraulic Tank Support	67-5360	84-7250
Decal Warning	Cutting Unit Top Shields	62-5070	84-6530
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2800

DANISH DECAL KIT NO. 85-5130

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	DANISH
Decal Control	Skirt Panel	80-4220	84-6900
Decal Service	Skirt Panel	83-8900	84-7120
Panel Starting Fluid	Control Panel	83-9150	84-6600
Decal Parking Brake	Left Fender	84-1650	84-6800
Decal Warning	Fan Top Shroud	77-3100	84-6700
Decal Warning	Skirt Panel	83-9550	84-7020
Decal Warning	Hydraulic Tank Support	67-5360	84-7220
Decal Warning	Cutting Unit Top Shields	62-5070	84-6500
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2930

DUTCH DECAL KIT NO. 85-5080

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	DUTCH
Decal Control	Skirt Panel	80-4220	84-6910
Decal Service	Skirt Panel	83-8900	84-7130
Panel Starting Fluid	Control Panel	83-9150	84-6610
Decal Parking Brake	Left Fender	84-1650	84-8610
Decal Warning	Fan Top Shroud	77-3100	84-6710
Decal Warning	Skirt Panel	83-9550	84-7030
Decal Warning	Hydraulic Tank Support	67-5360	84-7230
Decal Warning	Cutting Unit Top Shields	62-5070	84-6510
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2920

INTERNATIONAL DECAL CROSS REFERENCE (Cont.)

FINNISH DECAL KIT NO. 85-5090

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	FINISH
Decal Control	Skirt Panel	80-4220	84-6920
Decal Service	Skirt Panel	83-8900	84-7140
Panel Starting Fluid	Control Panel	83-9150	84-6620
Decal Parking Brake	Left Fender	84-1650	84-6820
Decal Warning	Fan Top Shroud	77-3100	84-6720
Decal Warning	Skirt Panel	83-9550	84-7040
Decal Warning	Hydraulic Tank Support	67-5360	84-7240
Decal Warning	Cutting Unit Top Shields	62-5070	84-6520
Decal Warning	Cutting Unit Lift Arms	55-4300	84-7010

NORWEGIAN DECAL KIT NO. 85-5100

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	NORWEGIAN
Decal Control	Skirt Panel	80-4220	84-6970
Decal Service	Skirt Panel	83-8900	84-7190
Panel Starting Fluid	Control Panel	83-9150	84-6670
Decal Parking Brake	Left Fender	84-1650	84-6870
Decal Warning	Fan Top Shroud	77-3100	84-6770
Decal Warning	Skirt Panel	83-9550	84-7090
Decal Warning	Hydraulic Tank Support	67-5360	84-7270
Decal Warning	Cutting Unit Top Shields	62-5070	84-6570
Decal Warning	Cutting Unit Lift Arms	55-4300	84-7000

PART NUMBER INDEX

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
03440	Full Roller Kit	42 * 1	25-3210	Seal - Lip	11 10 2
03445	Sectional Roller Kit	42 * 1	26-3790	Nut - Lock	31 21 1
03446	Skid Kit	41 23 1	26-3790	Nut - Lock	13 23 2
03447	Anti-Scalp Roller Kit	42 * 1	27-1850	Washer	37 57 1
03450	Wiehle Roller Kit	42 * 1	27-1850	Washer	40 61 1
3-0348	Bushing	35 3 6	27-9870	Pin - Seat	2 24 1
3-0348	Bushing	39 9 2	28-3420	Cone - Charge Relief	11 33 1
3-0348	Bushing - Sleeve	28 7 4	28-6180	Pin	2 23 1
3-0348	Bushing - Sleeve	29 17 2	29-6120	Plate - Pump	12 5 1
3-6498	Washer	14 50 2	29-6150	Spring - Leaf	12 9 1
3-6498	Washer - Thrust	7 7 A/R	29-6163	Switch	12 28 1
3-6498	Washer - Thrust	42 15 4	29-6163	Switch - Lift	26 4 1
3-9274	Spacer - Wheel	46 2 8	29-6170	Spring - Extended Leaf	12 7 1
4-7439	Wheel Assembly	46 31 4	29-8870	Washer	36 12 1
5-0743	Spring - Extension	29 1 1	29-8870	Washer - Flat	39 16 1
5-0743	Spring - Extension	28 17 2	29-9080	Handle	50 3 1
5-2653	Cable Pulley Assembly	26 8 1	29-9090	Hose - Handle	50 4 1
5-2655	Keeper - Cable	26 7 1	33-1300	Element Assembly	4 5 1
5-2656	Keeper - Cable	26 30 1	33-1310	Baffle	4 8 1
5-2891	Shaft - Wheel	46 28 4	33-1320	Cup	4 9 1
5-7280	Key - Square	22 1 3	33-1330	Nut Assembly	4 6 1
5-7290	Spring - Extension	13 6 1	33-1340	Clamp Assembly	4 7 1
10-6821	Brake Drum Assembly	13 18 2	33-1350	Band Assembly	4 3 2
10-6830	Stud - Drive	31 16 4	33-1350	Clamp Assembly	3 60 2
10-6870	Hub - Wheel	13 19 2	36-4310	Brush	50 5 1
10-6870	Hub - Wheel	31 22 1	36-7290	Spindle - Fan	20 49 1
10-7070	Key - Square	22 13 1	37-9090	Belt - V	20 2 1
11-9760	Screw - Hex. Flange Hd.	12 25 3	37-9590	Spring - Compression	2 22 1
12-7059	Reel Assy. - 5 Blade	40 * 1	39-9500	Washer - Flat	33 11 2
12-7079	Reel Assy. - 5 Blade	40 57 1	40-3790	Bottom Rail Assembly R.H.	33 40 1
12-7089	Reel Assembly - 8 Blade	37 * 1	40-3820	Bottom Rail Assembly L.H.	33 33 1
12-7099	Reel Assembly - 8 Blade	37 54 1	42-9850	Washer	21 61 1
12-9140	Decal	50 1 1	43-1950	Lift Valve Assembly	24 4 1
13-1699	Reel Assembly - 11 Blade	37 * 1	43-8600	Spring - Compression	2 28 1
13-1709	Reel Assembly - 11 Blade	37 * 1	43-8610	Guide - Spring	2 27 1
13-3649	Overhaul Kit	37 * 1	43-8620	Guide - Pin	2 30 1
13-3649	Overhaul Kit	40 * 1	43-8860	Plunger - Switch	2 29 1
21-0140	Rod End Assembly	7 27 1	43-8870	Boot - Switch	2 32 1
21-0140	Rod End Assembly	31 30 1	43-9071	Seat Switch Assembly	3 * 1
22-8330	Plug	25 1 2	44-2212	Light Assembly	5 45 1
22-8340	Spring	25 3 2	46-8810	Stop - Spring	12 1 1
22-8350	Ball	25 4 2	48-1800	Cylinder Block Kit	11 5 1
22-8360	Pin - Cam	25 6 2	48-7700	Screw - Cap Hex. Hd.	20 14 6
22-8370	Seat - Check Valve	25 5 2	48-7780	Screw - Cap Hex. Hd.	20 29 16
22-8380	Retainer - Spring	25 10 2	48-8010	Washer - Flat	20 41 4
22-8410	Spring	25 11 1	48-9460	Screw - Cap Hex. Hd.	20 8 14
22-8420	Spool	25 8 1	48-9590	Washer - Lock	20 28 16
22-8480	Snap Ring - Spool	25 13 1	49-8480	Shaft - Trunion	11 28 1
22-8490	Snap Ring	25 14 1	49-8520	Kit - Implement Relief	11 * 1
22-8500	Seal - O-Ring	25 9 2	51-3150	Shim - Spring	12 6 1
23-2140	Hose - Fuel	32 23 1	52-2890	Bushing - Flanged (Nylon)	36 9 2
23-3030	Spacer	25 12 1	52-2890	Bushing - Flanged Nylon	39 13 2
24-0760	Cooler - Oil	8 20 1	52-2980	Pivot - Single Point Adjust	36 13 1
25-2380	Plate - Thrust	11 39 1	52-2980	Pivot - Single Point Adjust	39 17 1
25-2390	Plate - Valve	11 40 1	52-2990	Capscrew - Spring Retainer	36 16 1
25-2400	Gasket	11 43 1	52-2990	Capscrew - Spring Retainer	39 19 1
25-2430	Pin - Straight	11 41 1	52-3000	Arm - Spring	36 17 1
25-2450	Swash/Plate	11 37 1	52-3000	Arm - Spring	39 18 1
25-2460	Plug	11 14 2	54-0110	Element - Oil Filter	9 15 1
25-2470	Kit - Shim Pack	11 16 2	55-4300	Decal - Warning	28 9 2
25-2480	Spring - Charge Relief	11 32 1	55-4300	Decal - Warning	29 24 1
25-2490	Ball - Check Valve	11 47 2	55-4330	Arm Rest Assembly L.H.	33 1 1
25-2510	Washer	11 11 2	55-4331	Arm Rest Assembly R.H.	33 6 1
25-2530	Pin - Straight	11 26 1	55-8380	Seat Wire Assembly	33 32 1
25-2560	Cone - Relief Valve	11 18 1	56-2230	Hose - Fuel	32 11 1
25-2570	Spring - Relief Valve	11 17 1	56-2520	Valve - Fuel Shut-Off	32 9 1
25-2580	Shaft - Trunion	11 12 1	56-3800	Cushion - Seat Back	33 21 1
25-2620	Valve - By-Pass	11 4 1	56-3810	Platform - Seat	33 1 1
25-2630	Ring	11 3 1	56-3820	Cover - Seat Sack	33 17 1
25-2640	Spring - Check Valve	11 48 2	56-3850	Screw - Hex. Hd. Machine	33 4 2
25-2650	Plug - Check Valve	11 50 2	56-3870	Knob - Adjustment	33 3 1
25-2680	Gerotor Assembly	11 25 1	56-3880	Washer - Flat	33 2 2
25-2690	Housing - Charge Pump	11 21 1	56-3890	Nut - Hex.	33 7 1
25-3180	Kit - Check Valve	11 * 1	56-3900	Spacer - Arm L.H.	33 26 1

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56-3920	Bushing - Sleeve	33 27 4	61-0870	Rear Carrier Frame Assy.	35 1 1
56-3930	Washer - Flat	33 28 4	61-0880	Left Carrier Frame Assy.	35 14 1
56-3940	Washer - Lock	33 29 4	61-0890	Bracket - Carrier	36 33 1
56-3950	Screw - Cap Hex. Hd.	33 30 4	61-0900	Bracket - Tensioner	39 3 1
56-3960	Cover - Screw	33 5 4	61-0900	Bracket - Tensioner/Carrier	36 2 1
56-3970	Carrier - Seat	33 8 2	61-0910	Bracket - Angle	38 9 4
56-3980	Clip - Rail	33 9 4	61-0910	Bracket - Angle	41 10 2
56-3990	Screw - Machine	33 39 2	61-0930	Frame - Reel	36 7 1
56-4020	Screw - Machine	33 36 4	61-0940	Sideplate - Adjust	39 29 1
56-4030	Washer - Lock	33 37 4	61-0940	Sideplate - Adjust	36 40 1
56-4040	Plate - Back	33 12 1	61-0970	Housing - Bedbar Adj.	36 43 1
56-4050	Spring - Extension	33 14 1	61-0970	Housing - Bedbar Adj.	40 44 1
56-4060	Spring - Extension	33 24 1	61-1010	Bedbar Housing	36 48 1
56-4080	Clamp - Axle	33 10 2	61-1010	Bedbar Housing	40 50 1
56-4100	Bracket - Lever	33 22 1	61-1050	Front Support - L.H.	39 8 1
56-4120	Cover	33 20 1	61-1070	Handle - Assembly	36 19 1
56-4130	Bumper	33 19 2	61-1070	Handle - Assembly	39 25 1
56-4150	Lever - Handle	33 16 1	61-1130	Rear Grass Guard	36 24 1
56-4160	Washer - Flat	33 18 2	61-1130	Rear Grass Guard	39 28 1
56-4170	Pin - Clevis	33 23 1	61-1190	Support - Basket (Front)	46 5 2
56-4190	Cap - Seat	33 25 2	61-1210	Bedbar	36 46 1
56-7976	Clamp - Hose	31 6 2	61-1210	Bedbar	40 49 1
56-7976	Clamp - Hydraulic Tube	16 5 2	61-1250	Bracket - Basket L.H.	47 25 1
56-7977	Clamp - Hydraulic Tube	16 17 2	61-1260	Bracket - Basket R.H.	47 4 1
56-9510	Bushing	38 17 4	61-1270	Bracket - Basket L.H.	46 22 2
56-9510	Bushing Assembly	30 10 2	61-1280	Bracket - Basket R.H.	46 4 2
56-9510	Bushing Assembly	41 18 2	61-1320	Sideplate	36 5 1
56-9510	Bushing Assembly	40 45 2	61-1320	Sideplate - Reel	40 62 1
56-9510	Bushing Assy.	36 38 2	61-1330	Front Grass Basket Assy.	46 3 2
56-9520	Bushing - Flanged	38 16 2	61-1340	Rear Grass Basket Assy.	47 14 1
56-9520	Bushing - Flanged	41 17 1	61-1370	Spacer	35 5 6
56-9520	Bushing - Flanged	36 39 2	61-1950	Washer - Bedbar	36 47 1
56-9520	Bushing - Flanged	40 46 2	61-1950	Washer - Bedbar	40 53 1
56-9520	Bushing - Nylon	30 16 1	61-2010	Pinion - Steering	7 15 1
57-4910	Screw - Special	36 44 10	61-2040	Rack - Steering	7 4 1
57-4910	Screw - Special	40 47 10	61-2070	Rod - Steering	7 5 1
57-5190	Screw - Adjustment	36 49 2	61-2070	Rod - Steering	31 28 1
57-5190	Screw - Adjustment	40 51 2	61-2080	Shaft - Steering	7 18 1
57-5260	Pin - S.P.A.	36 22 1	61-2090	Steering Column Assembly	7 21 1
57-5260	Pin - S.P.A.	39 27 1	61-2350	Support - Bearing	22 6 2
57-5270	Spring - Compression	36 11 1	61-2370	Spacer	12 16 2
57-5270	Spring - Compression	39 15 1	61-2430	Hub - Lift	26 45 1
57-5420	Screw - Shoulder	9 5 1	61-2610	Arm - Traction	12 14 1
57-6390	Nut	21 60 1	61-2790	Screen - Filler	9 8 1
59-2150	Taper Lock Bushing Assy.	10 20 1	61-2830	Lift Arm Assembly R.H.	28 * 1
61-0080	Hydraulic Pump Assembly	11 8 1	61-2880	Lift Arm Assembly L.H.	28 8 1
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61-0380	Cap - Full Roller	42 1 2	61-2900	Shaft - Pivot R.H.	28 * 1
61-0380	Cap - Roller	38 11 2	61-2930	Shaft - Pivot	29 7 1
61-0380	Cap - Roller	41 11 2	61-2930	Shaft - Pivot L.H.	28 29 1
61-0400	Shaft - Full/Wiehle Roller	42 2 2	61-2990	Spacer - Switch	26 3 1
61-0400	Shaft - Roller	38 12 1	61-3000	Rod - Pivot	28 13 2
61-0400	Shaft - Roller	41 12 1	61-3000	Rod - Pivot	29 26 1
61-0410	Full Roller Assembly	38 * 1	61-3160	Hanger - Basket (Front)	46 7 2
61-0410	Full Roller Assembly	42 * 1	61-3170	Baffle - Grass	47 11 1
61-0410	Roller Assembly	41 * 1	61-3170	Baffle - Grass	46 24 2
61-0420	Support - HOC	38 5 4	61-3210	Cable Pulley Assembly	26 22 3
61-0420	Support - HOC	41 6 2	61-3230	Spacer	26 24 3
61-0430	Bracket - Rear	38 15 2	61-3240	Keeper - Cable	26 21 1
61-0430	Bracket - Rear	41 16 2	61-3270	Spring - Compression	28 6 2
61-0440	Bracket - Front	38 23 2	61-3280	Cover - End	46 14 4
61-0500	Spacer - Bearing	39 32 1	61-3290	Cover - Middle	46 12 4
61-0500	Spacer - Reel	36 32 1	61-3360	Joint - Universal	7 17 1
61-0550	Shield - Top	39 23 2	61-3380	V-Belt	39 5 1
61-0560	Shield - Top	36 27 1	61-3380	V-Belt - Reel	36 4 1
61-0590	Scraper - Roller	43 1 3	61-3600	Tab - Lift	35 13 3
61-0610	Guard - Side	39 37 1	61-3660	Front Support - R.H.	39 * 1
61-0660	Reel Frame	40 58 1	61-3790	Plate - HOC Front	38 10 2
61-0670	Rear Support	39 * 1	61-3800	Plate - HOC Rear	38 3 2
61-0710	Bushing Assembly	35 7 6	61-3810	Plate - HOC	41 4 2
61-0750	Defector - Grass	46 10 2	61-3820	Retainer - Cable	29 21 1
61-0790	Screw - Cap Hex Hd.	38 4 4	61-3830	Chain - Lift	26 33 2
61-0790	Screw - Cap Hex. Hd.	41 5 2	61-3990	Parking Brake Assembly	13 5 1

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62-4290	O-Ring	11 44 2	67-8090	Cap - Pump End	11 45 1
62-4970	Sectional Roller Assembly	42 * 1	67-9430	Plate - Comb	44 4 1
62-4990	Shaft - Anti-Scalp Roller	42 11 1	67-9450	Support - Comb	44 2 1
62-5070	Decal - Warning	37 59 1	67-9470	Comb	44 3 1
62-5070	Decal - Warning	40 66 1	67-9760	Washer	36 36 2
62-5070	Decal - Warning	46 11 2	67-9760	Washer - Flat	39 33 2
62-5130	Flap - Rubber	47 16 1	68-8990	Head - Oil Filter	9 19 1
62-5180	Bedknife - 7 In. Reel	36 45 1	69-0760	Bracket - Arm L.H.	34 * 1
62-5180	Bedknife - 7 In. Reel	40 48 1	69-0770	Bracket - Arm R.H.	34 9 1
62-5510	Rubber Bushing Assembly	36 8 2	69-1170	Glass - Sight	9 2 1
62-5510	Rubber Bushing Assembly	39 12 2	69-1180	Armrest	34 11 2
62-7120	Spacer	37 60 1	69-1260	Spacer	34 10 4
62-7120	Spacer	40 65 1	69-4780	Clamp - Light Cluster	5 43 1
62-7170	Spacer	2 43 1	70-8150	Plate - Valve	15 7 1
62-7230	Hanger - Adjustable (Front)	46 17 2	70-8621	Cap - Fuel Tank	32 12 1
62-7240	Cover - Spring	29 2 1	70-8640	Cap - Hydraulic Reservoir	9 7 1
62-7250	Boot	29 18 2	70-9840	Shoe - Brake	13 16 4
62-7300	Chain	29 3 1	70-9850	Clip - Retaining	13 35 2
62-7400	Decal - TORO	1 10 1	70-9860	Pin - Pivot Brake	13 25 2
62-7410	Wiehle Roller Assembly	42 * 1	70-9870	Plate - Brake	13 27 2
62-7480	Bracket - Hanger	47 22 1	70-9880	Spring - Extension	13 17 4
62-7660	Washer - Shim	42 6 2	71-0710	Hydraulic Tube Assembly	17 3 1
62-7660	Washer - Shim (not used)	38 24 2	71-0840	Hydraulic Tube Assembly	17 6 1
62-7670	Shock Absorber - Seat	33 13 1	71-1220	Seal Repair Kit	18 * 1
62-9510	Washer - Flat	20 50 1	71-1370	Spring - Compression	26 35 1
63-1400	Guide - Cable	26 28 1	71-1380	Pin - Spring	26 34 1
63-4220	Spring - Compression	47 21 1	71-1500	Brake Assembly	14 * 2
63-5060	Roller - Anti-Scalp	42 17 2	71-2830	2 Position Valve Assembly	17 2 1
63-5090	Anti-Scalp Roller Assembly	42 * 1	71-2960	Valve - Flow Control	16 13 1
63-7430	Temperature Gauge Assy.	5 17 1	71-3382	Hose - Overflow	8 11 1
63-7590	Relay	5 34 1	71-3590	Nut - Adjustment	42 8 8
63-7590	Relay	2 39 1	71-3590	Nut - Adjustment	38 19 2
63-7620	Hose - Fuel	32 5 1	71-3590	Nut - Adjustment	41 20 2
63-7620	Hose - Fuel	20 18 1	71-3690	Pin - HOC	38 7 4
63-8140	Pulley - Idler	20 3 1	71-3690	Pin - HOC	41 8 2
63-8410	Washer - Flat	9 10 3	72-4190	Pin - Cylinder Guide	26 12 1
63-8410	Washer - Flat	32 17 3	72-4320	Switch - Seat	2 25 1
63-8740	Strap - Basket	47 17 1	72-4770	Belt - V	45 2 3
65-4500	Seal - Snap Ring	15 14 1	74-0720	Tube - Manual	2 14 1
65-4550	Valve - Check Ball	15 6 2	74-6110	Cam - Stop	12 35 1
65-4560	Plug - Hex (Hollow)	15 3 1	74-9100	Pad - Forward	12 11 1
65-4570	Seal - Square Ring	15 4 2	74-9110	Pad - Reverse	12 13 1
65-4580	Screw - Cap Hex Hd.	15 1 8	75-0540	Teather - Cap	9 4 1
65-4590	Ring - Snap	15 21 1	75-4703	Hose - Fuel	32 15 1
65-4600	Washer - Thrust	15 19 2	75-4703	Hose - Fuel	20 25 1
65-4610	Bearing - Thrust	15 20 1	75-4710	Harness - Warning Light	5 5 1
65-4620	Seal - O-Ring	15 12 1	75-6820	Hourmeter	5 3 1
65-4640	Key - Square	13 10 2	75-7730	Spacer	31 2 1
65-4640	Key - Square	15 11 1	76-0020	Hydraulic Cylinder Assembly	26 37 1
65-4640	Key - Woodruff	31 15 1	76-0030	Repair Kit	27 * 1
65-4660	Shaft	15 10 1	76-0040	Piston	27 8 1
65-4670	Body & Bearing Assembly	15 9 1	76-0050	Ring - Retaining	27 12 1
65-4680	Cover & Bearing Assembly	15 2 1	76-0090	Head	27 3 1
65-8270	Waher	21 57 1	76-0300	Housing - Bushing	30 12 1
66-2920	Spacer	12 36 1	76-0350	Housing - Bushing	30 2 1
66-2960	Cluster - Warning	5 7 1	76-0360	Cup - Retainer	30 6 1
66-3240	Cap - Radiator	8 9 1	76-0370	Bolt - Shoulder	29 12 2
66-5291	Hydraulic Motor Assembly	31 24 1	76-0370	Bolt - Shoulder	28 23 2
66-5291	Hydraulic Motor Assembly	13 30 2	76-0390	Spacer	30 15 1
66-5400	Seat Assembly	34 * 1	76-0410	Spring - Compression	30 7 1
66-6110	IGR Assembly	15 5 1	76-1420	Wheel - Steering	7 23 1
67-5360	Decal - Danger	3 57 1	76-2200	Footrest - Traction	1 5 1
67-5800	Flap - Basket Rear	47 23 1	76-2230	Seat Assembly	33 * 1
67-5840	Nut - Jam	37 56 1	76-2240	Cushion - Seat Bottom	33 31 1
67-5840	Nut - Jam	40 60 1	76-2260	Pad - Footrest Traction	1 6 1
67-5890	Hanger - Basket Rear	47 9 1	76-2290	Spacer	40 68 1
67-5910	Plate - Rear	47 8 1	76-2320	Shaft	27 4 1
67-5920	Support - Basket Rear	47 10 1	76-2330	Nut - Lock	27 5 1
67-8020	Shaft - Pump	11 6 1	76-2350	Seal/Retainer Assembly	15 * 1
67-8030	Plug Assembly	11 19 1	76-2360	Body Seal Kit	15 * 1
67-8040	O-Ring	11 20 1	76-2380	Shaft - Sectional Roller	42 18 1
67-8050	Bearing - Needle	11 22 1	76-2400	Roller - Sectional	42 14 2
67-8060	Seal - Lip	11 23 1	76-2430	Bracket - Debris Cleaner	37 64 1

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76-2440	Support - Debris Cleaner	37 65 1	83-8510	Bracket - Fender L.H.	1 22 1
76-2440	Support - Debris Cleaner	40 74 1	83-8540	Belt - Pump Drive	10 21 1
76-2460	Bearing Assembly	22 7 2	83-8550	Hose - Air Cleaner	2 49 1
76-2490	Flange - Bearing (Lube)	36 31 2	83-8550	Hose - Air Intake	20 13 1
76-2490	Flange - Bearing (Lube)	39 39 2	83-8590	Cable - Lift	26 19 1
76-2500	Flange - Bearing	36 29 2	83-8620	Bracket - Idler	22 18 1
76-2500	Flange - Bearing	39 41 2	83-8630	Yoke - Belt Tension	22 22 1
76-2670	Plate - Seat Mounting	2 8 1	83-8720	Tank - Fuel	32 13 1
76-6471	Trim - Control Panel Bottom	2 41 1	83-8760	Rod - Control	12 20 1
77-3100	Decal - Warning	8 4 1	83-8770	Lever - Pump	12 23 1
80-4090	Hose - Hydraulic	17 5 2	83-8850	Grille - Front	1 29 1
80-4090	Hose - Hydraulic	31 14 2	83-8860	Shield - Grass Front R.H.	1 30 1
80-4130	Bushing	3 59 4	83-8880	Panel - Skirt	2 12 1
80-4220	Decal - Control	2 20 1	83-8890	Decal - Reelmaster 216-D	2 19 2
80-4250	Adjuster - R.H.	34 7 1	83-8900	Decal - Service Information	2 50 1
80-4260	Adjuster - L.H.	34 3 1	83-8920	Harness - Wire	6 1 1
80-4270	Pulley - Reel	36 3 1	83-9000	Battery	32 6 1
80-4280	Pulley - Reel, 5 Blade	39 4 1	83-9020	Belt - V	20 38 1
80-4290	Pulley - Reel	45 1 3	83-9030	Foam - Top	8 36 1
80-4690	Support - Scraper	44 7 2	83-9050	Hose - Radiator	8 34 1
80-6980	Latch - Hood	5 12 1	83-9060	Hose - Radiator	8 28 1
80-6990	Washer	26 18 4	83-9070	Hose - Coolant	20 11 1
80-7345	Hose	5 29	83-9070	Hose - Radiator	8 31 1
81-1690	Clamp - Throttle Cable	20 21 1	83-9080	Connector - Bleed	8 30 1
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82-3110	Sensor - Temp	20 16 1	83-9140	Clutch Assembly	22 39 1
83-7270	Fork - Caster	31 10 1	83-9150	Decal - Starting Fluid	2 10 1
83-7540	Engine Assembly	20 54 1	83-9170	Right Channel Assembly	2 44 1
83-7550	Radiator Assembly	8 35 1	83-9210	Cable - Battery Neg.	32 8 1
83-7570	Frame Assembly	7 12 1	83-9210	Cable - Ground	20 31 1
83-7590	Pulley - Engine	20 55 1	83-9220	Cable - Battery Pos.	32 7 1
83-7610	Hub - Fan	20 44 1	83-9240	Hold-Down - Battery	32 21 1
83-7620	Spacer - Fan	20 42 1	83-9250	Lever - Brake	13 36 2
83-7630	Pulley - Fan	20 43 1	83-9270	Pivot - Brake L.H.	13 40 1
83-7690	Bracket - Idler	20 5 1	83-9310	Pivot - Brake R.H.	13 * 1
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83-7780	Bracket - Support	9 24 1	83-9350	Rod - Parking Brake	13 1 1
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83-7810	Spacer	22 35 2	83-9450	Tube - Hydraulic	16 19 1
83-7820	Shaft - Drive	22 2 1	83-9460	Tube - Hydraulic	16 4 1
83-7830	Retainer - Clutch	22 15 1	83-9460	Tube - Hydraulic	17 12 1
83-7840	Shroud - Fan Top	8 5 1	83-9470	Hydraulic Tube Assembly	16 1 1
83-7850	Shroud - Fan Bottom	8 32 1	83-9480	Tube - Hydraulic	16 18 1
83-7900	Belt Tensioner Assembly	29 11 2	83-9490	Tube - Hydraulic	16 15 1
83-7900	Belt Tensioner Assembly	28 24 2	83-9500	Tube - Hydraulic	16 9 1
83-7910	Rod	30 8 1	83-9500	Tube - Hydraulic	17 10 1
83-7930	Yoke	30 3 1	83-9550	Decal - Warning	2 11 1
83-7950	Hood	1 11 1	83-9600	Hose - Hydraulic	10 7 2
83-7970	Fitting - Hydraulic Bulkhead	8 39 2	83-9600	Hose - Hydraulic	16 21 2
83-7980	Bracket - Radiator Rear	8 12 1	83-9620	Hose - Hydraulic	24 12 1
83-7990	Bracket - Radiator Front	8 33 1	83-9620	Hose - Hydraulic	26 42 1
83-8040	Cover - Left	8 8 1	83-9630	Hose - Hydraulic	24 8 1
83-8070	Bracket - Radiator Bottom	8 18 1	83-9630	Hose - Hydraulic	10 28 1
83-8080	Key - Square	22 38 1	83-9640	Hose - Hydraulic	24 14 1
83-8110	Panel - Left	2 45 1	83-9640	Hose - Hydraulic	10 25 1
83-8120	Panel - Right Rear	2 4 1	83-9650	Hose - Hydraulic	10 1 1
83-8150	Screen - Radiator	8 17 1	83-9650	Hose - Hydraulic	9 21 1
83-8180	Decal - Instrument Panel	5 2 1	83-9651	Hose - Hydraulic	9 14 1
83-8190	Panel - Control	2 5 1	83-9660	Clevis	10 23 1
83-8190	Panel - Instrument	5 1 1	83-9670	Hose - Hydraulic	8 27 1
83-8210	Panel - Front Left	8 22 1	83-9670	Hose - Hydraulic	9 27 1
83-8220	Bracket - Muffler	20 51 1	83-9680	Screw - Cap Hex. Hd.	22 27 1
83-8230	Panel - Right Front	2 2 1	83-9690	Spring - Compression	22 26 1
83-8270	Pedal - Traction	12 12 1	83-9700	Fender - L.H.	1 15 1
83-8280	Throttle Assembly	5 30 1	83-9710	Footrest - L.H.	1 17 1
83-8320	Mount - Pump	10 12 1	83-9720	Fender - R.H.	1 1 1
83-8400	Pulley - Idler	22 20 1	83-9730	Step - Foot	2 36 1
83-8410	Pulley - Engine	20 48 1	83-9740	Footrest - R.H.	1 4 1
83-8420	Pulley - Clutch	22 36 1	83-9760	Bracket - Cylinder Support	26 1 1
83-8470	Bracket - Engine Mount	21 56 2	83-9800	Shield - Grass Front L.H.	1 20 1

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Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
83-9810	Bushing - Flange	22 24 1	237-42	Seal - O-Ring	16 12 2
83-9840	Pad - Footrest L.H.	1 18 1	237-42	Seal - O-Ring	10 27 2
83-9880	Bracket - Fan Spindle	20 47 1	237-42	Seal - O-Ring	26 38 2
83-9910	Gasket - Muffler	21 58 1	237-54	Seal - O-Ring	18 7 2
83-9920	Bracket - Reservoir	9 13 1	237-65	Seal - O-Ring	16 3 3
83-9970	Latch - Hood	1 12 1	237-65	Seal - O-Ring	13 44 2
84-1650	Decal - Brake	1 19 1	237-71	Seal - O-Ring	2 42 1
84-1990	Rod - Adjusting	13 32 2	237-78	Sael - O-Ring	31 38 1
84-2000	Bracket - Brake	13 29 2	237-78	Seal - O-Ring	24 10 2
84-5560	Gear - Reel Shaft	49 5 3	237-78	Seal - O-Ring	16 24 2
84-5570	Plate - Attachment	49 * 2	237-78	Seal - O-Ring	14 46 2
84-5580	Plate - Attachment	49 3 1	237-79	Seal - O-Ring	10 4 4
84-5590	Gear - Driver	49 1 1	237-79	Seal - O-Ring	17 9 3
84-7770	Field & Rotor Assembly	23 1 1	237-79	Seal - O-Ring	9 18 1
84-7780	Armature Assembly	23 2 1	237-80	Seal - O-Ring	13 9 4
84-8440	Bushing - Flange	26 11 2	237-80	Seal - O-Ring	31 11 2
85-4870	Support - Hinge	1 26 1	237-81	Seal - O-Ring	9 3 4
85-4890	Hinge - Hood	1 31 1	237-86	O-Ring	11 15 2
85-4910	Air Cleaner (Complete)	4 * 1	237-95	O-Ring	11 27 1
85-4910	Air Cleaner Assembly	2 47 1	240-11	Grommet	9 9 3
85-4920	Hydraulic Pump Assembly	10 30 1	240-11	Grommet	32 16 3
85-4960	Pulley	10 16 1	240-13	Bumper	22 16 2
85-4980	Switch Assembly	5 24 1	242-50	Nut - Lug	31 19 4
85-4990	Hose - Hydraulic	24 20 1	242-50	Nut - Lug	13 22 8
85-4990	Hose - Hydraulic	16 26 1	242-76	Rim	31 18 1
85-5000	Plate - Throttle	5 36 1	249-53	Clamp - J	20 15 1
85-5010	Bracket - Right Front	3 54 1	2410-18	Plug	50 2 1
85-5030	Hose - Hydraulic	10 10 1	2410-73	Retainer - Teather	9 6 1
85-5030	Hose - Hydraulic	8 24 1	2411-52	End - Rod	12 17 1
85-5140	Foam - Hood	3 56 2	2411-53	End - Rod	12 22 1
85-5160	Lever - Lift Valve	24 2 1	2412-34	Clamp - Hose	10 2 1
85-5170	Sleeve	8 41 1	2412-34	Clamp - Hose	20 10 1
85-5180	Trim	2 51 2	2412-34	Clamp - Hose	8 29 5
85-5190	Hose - Hydraulic	24 22 1	2412-36	Clamp - Hose	10 9 1
85-5190	Hose - Hydraulic	31 36 1	2412-36	Clamp - Hose	32 10 2
85-5200	Clamp	31 34 1	2412-36	Clamp - Hose	9 26 1
85-5300	Hose - Hydraulic	16 25 1	2412-39	Clamp - R	16 7 1
85-5310	Hose - Hydraulic	26 41 1	2412-39	Clamp - R	2 17 3
85-5810	Hose - Hydraulic	24 13 1	2412-39	Clamp - R	20 35 2
85-6540	Stud - Drive	13 26 8	2412-41	Clamp - R	8 15 1
217-60	Rim	13 21 2	2412-67	Clamp - R	33 41 1
218-461	Nut - Hex.	2 33 2	2412-74	Clamp - R	8 3 1
218-469	Fuse - 15 Amp.	5 10 2	2412-92	Clamp - Hose	20 12 1
218-489	Fuse Holder Assembly	5 9 2	2412-92	Clamp - Hose	2 48 1
218-500	Nut - Hex.	5 22 2	2412-108	Clamp - Hose	32 4 4
218-562	Lens - Light	5 47 1	2412-108	Clamp - Hose	8 10 1
218-596	Tab	12 37 2	2412-108	Clamp - Hose	20 17 2
219-17	Bulb - Light	5 6 4	2412-133	Clamp - R	2 16 2
219-18	Bulb - Light	5 46 1	251-8	Bearing - Ball	11 35 1
231-127	Tire	31 17 1	251-77	Collar - Locking	22 9 2
231-127	Tire	13 20 2	251-259	Bearing - Ball	12 31 1
232-14	Screw - Cap Hex. Hd.	48 *{ 3	251-270	Bearing - Ball	49 2 1
232-27	Valve - Stem	13 24 2	251-331	Bearing	36 30 2
232-47	Valve - Stem	31 20 1	251-331	Bearing	39 40 2
233-37	Knob	24 1 1	251-337	Bearing - Ball	22 8 2
233-46	Knob	18 9 1	252-82	Bearing - Needle	11 9 2
237-7	Seal - O-Ring	2 31 1	252-112	Cone - Bearing (Inner)	42 12 2
237-21	Seal - O-Ring	24 18 2	253-84	Seal	36 20 1
237-21	Seal - O-Ring	14 47 3	253-84	Seal	39 22 1
237-22	O-Ring	11 2 1	253-152	Seal - Inner	42 3 2
237-22	Seal - O-Ring	18 2 1	253-152	Seal - Inner	41 13 2
237-22	Seal - O-Ring	17 4 2	253-152	Seal - Inner	38 22 2
237-22	Seal - O-Ring	24 7 5	253-153	Seal - Outer	42 7 6
237-22	Seal - O-Ring	31 13 3	253-153	Seal - Outer	38 20 2
237-22	Seal - O-Ring	26 40 2	253-153	Seal - Outer	41 21 2
237-30	Seal - O-Ring	10 6 4	254-78	Cone - Bearing	38 21 2
237-30	Seal - O-Ring	13 7 2	254-78	Cone - Bearing	41 22 2
237-30	Seal - O-Ring	17 7 4	254-78	Cone - Bearing (Outer)	42 5 6
237-30	Seal - O-Ring	16 10 7	254-79	Cup - Bearing	38 13 2
237-30	Seal - O-Ring	2 26 1	254-79	Cup - Bearing	41 14 2
237-30	Seal - O-Ring	8 38 2	254-79	Cup - Bearing (Outer)	42 4 8
237-37	Bumper - Rubber	2 6 2	256-1	Bushing - Sleeve	26 23 3
237-42	Seal - O-Ring	25 2 2	256-2	Bushing - Sleeve	26 44 1
237-42	Seal - O-Ring	24 5 1	256-27	Bushing - Sleeve	7 19 2

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Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
256-90	Bushing - Flange	46 30 8	322-9	Screw - Cap Hex. Hd.	31 9 1
256-115	Washer - Thrust	28 12 2	322-9	Screw - Cap Hex. Hd.	12 18 2
256-115	Washer - Thrust	29 25 1	322-12	Screw - Cap Hex. Hd.	7 26 1
256-117	Bushing - Flange	7 8 4	322-17	Screw - Cap Hex. Hd.	13 2 1
256-117	Bushing - Flanged	42 16 4	322-17	Screw - Cap Hex. Hd.	12 8 1
256-173	Bushing - Sleeve	30 11 1	322-17	Screw - Cap Hex. Hd.	22 31 9
256-245	Bushing - Flange	7 9 2	323-5	Screw - Cap Hex. Hd.	9 11 3
256-247	Bushing - Flange	7 13 2	323-5	Screw - Cap Hex. Hd.	32 18 3
256-285	Bushing - Flange	35 6 12	323-6	Screw - Cap Hex. Hd.	38 1 8
256-287	Bushing - Flange	7 14 2	323-6	Screw - Cap Hex. Hd.	41 2 5
256-320	Bushing	1 32 2	323-6	Screw - Cap Hex. Hd.	39 6 8
257-5	Washer - Thrust	36 21 4	323-6	Screw - Cap Hex. Hd.	36 23 6
257-5	Washer - Thrust	39 21 4	323-7	Screw - Cap Hex. Hd.	41 1 3
257-6	Bearing - Thrust	36 18 2	323-7	Screw - Cap Hex. Hd.	43 2 6
257-6	Bearing - Thrust	39 26 2	323-7	Screw - Cap Hex. Hd.	47 2 4
2710-16	Connecting Link Assembly	24 3 1	323-7	Screw - Cap Hex. Hd.	49 4 6
281-1	Plug - Pipe	8 37 2	323-7	Screw - Cap Hex. Hd.	44 5 2
281-7	Plug - Pipe	8 1 1	323-7	Screw - Cap Hex. Hd.	29 8 1
282-2	Clevis	13 34 2	323-7	Screw - Cap Hex. Hd.	46 20 8
282-4	Clevis	29 5 1	323-7	Screw - Cap Hex. Hd.	28 28 2
282-4	Clevis	28 21 2	323-7	Screw - Cap Hex. Hd.	37 55 5
282-4	Clevis	26 31 4	323-7	Screw - Cap Hex. Hd.	40 59 2
283-1	Pin - Clevis	29 20 1	323-9	Screw - Cap Hex. Hd.	39 1 1
283-1	Pin - Clevis	13 37 2	323-9	Screw - Cap Hex. Hd.	34 13 2
283-2	Pin - Clevis	10 24 1	323-10	Screw - Cap Hex. Hd.	48 5 2
283-6	Pin - Clevis	29 6 1	323-10	Screw - Cap Hex. Hd.	48 2 3
283-6	Pin - Clevis	26 14 4	323-11	Screw - Cap Hex. Hd.	11 46 4
283-6	Pin - Clevis	28 20 2	323-12	Screw - Cap Hex. Hd.	39 10 1
283-8	Pin - Clevis	28 26 2	323-13	Screw - Cap Hex. Hd.	26 46 1
283-8	Pin - Clevis	29 32 1	323-15	Screw - Cap Hex. Hd.	22 19 1
283-40	Pin - Clevis	28 3 2	323-17	Screw - Cap Hex. Hd.	26 20 2
283-40	Pin - Clevis	29 14 2	325-6	Screw - Cap Hex. Hd.	31 1 1
283-42	Pin - Clevis	26 9 1	325-7	Screw - Cap Hex. Hd.	10 13 2
283-49	Pin - Clevis	2 7 2	325-10	Screw - Cap Hex. Hd.	35 8 2
283-55	Pin - Clevis	30 5 1	325-11	Screw - Cap Hex. Hd.	31 25 4
283-62	Pin - Clevis	20 19 1	325-11	Screw - Cap Hex. Hd.	13 28 8
283-78	Pin - Clevis	26 36 1	325-18	Screw - Cap Hex. Hd.	10 15 1
285-17	Plug - Pipe	11 1 6	3210-7	Screw - Cap Hex. Hd.	12 30 1
302-5	Fitting - Grease	35 2 3	3211-4	Screw - Cap Hex. Hd.	36 34 2
302-5	Fitting - Grease	31 3 1	3211-4	Screw - Cap Hex. Hd.	39 35 2
302-5	Fitting - Grease	39 7 2	3212-34	Clamp - Hose	9 16 3
302-5	Fitting - Grease	42 9 8	3217-6	Nut	36 42 1
302-5	Fitting - Grease	30 14 1	3217-6	Nut	39 43 1
302-5	Fitting - Grease	36 15 1	3217-6	Nut - Hex.	1 23 4
302-5	Fitting - Grease	38 18 2	3217-16	Nut - Lock	12 3 2
302-5	Fitting - Grease	41 19 2	3218-2	Nut - Hex.	1 9 2
302-5	Fitting - Grease	7 24 3	3218-3	Nut - Jam	7 3 2
302-5	Fitting - Grease	22 33 2	3218-3	Nut - Jam	43 4 6
302-11	Fitting - Grease	36 * 2	3218-3	Nut - Jam	45 4 3
302-11	Fitting - Grease	39 * 2	3218-3	Nut - Jam	37 68 1
302-18	Fitting - Grease	37 58 1	3218-3	Nut - Jam	40 77 1
302-18	Fitting - Grease	40 64 1	3218-6	Nut - Jam	30 9 1
302-60	Fitting - Grease	28 16 2	3218-17	Nut - Jam	22 12 1
302-60	Fitting - Grease	29 30 1	3218-18	Nut - Jam	36 50 2
321-2	Screw - Cap Hex. Hd.	35 11 6	3218-18	Nut - Jam	40 52 2
321-5	Screw - Cap Hex. Hd.	13 15 8	3219-14	Nut - Hex.	5 14 6
321-6	Screw - Hex. Flange Hd.	12 10 2	3220-2	Nut - Jam	12 19 2
321-8	Screw - Cap Hex. Hd.	46 26 8	3220-2	Nut - Jam	13 33 2
321-8	Screw - Cap Hex. Hd.	31 32 1	3220-5	Nut - Jam	7 6 1
321-8	Screw - Cap Hex. Hd.	3 52 2	3220-12	Nut - Jam	31 29 1
321-12	Screw - Cap Hex. Hd.	32 2 1	3220-20	Nut - Jam	12 21 1
321-13	Screw - Cap Hex. Hd.	10 18 3	3229-1	Bolt - Carriage	28 1 2
321-14	Screw - Cap Hex. Hd.	20 40 4	3229-1	Screw - Carriage	1 7 2
321-23	Screw - Cap Hex. Hd.	24 16 2	3229-11	Bolt - Carriage	37 63 1
322-2	Capscrew - Hex. Hd.	34 5 4	3229-11	Bolt - Carriage	40 70 1
322-3	Screw - Cap Hex. Hd.	33 38 4	3230-1	Bolt - Carriage	34 15 4
322-3	Screw - Cap Hex. Hd.	37 53 1	3230-1	Screw - Carriage	32 19 2
322-3	Screw - Cap Hex. Hd.	40 56 1	3230-1	Screw - Carriage	20 33 1
322-4	Screw - Cap Hex. Hd.	28 10 4	3230-2	Bolt - Carriage	47 6 1
322-4	Screw - Cap Hex. Hd.	29 23 2	3230-2	Bolt - Carriage	46 9 4
322-4	Screw - Cap Hex. Hd.	11 24 4	3230-5	Bolt - Carriage	46 8 2
322-7	Screw - Cap Hex. Hd.	47 7 1	3230-5	Screw - Carriage	48 3 2
322-7	Screw - Cap Hex. Hd.	20 37 2	3230-8	Bolt - Carriage	47 5 1
322-9	Screw - Cap Hex. Hd.	16 8 2	3230-9	Screw - Carriage	48 *{ 2

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Part No.	Description	Pg. No.	Ref. No.	Qty.	Part No.	Description	Pg. No.	Ref. No.	Qty.
3230-20	Bolt - Carriage	36	37	10	3256-6	Washer - Flat	28	15	2
3230-20	Bolt - Carriage	39	38	10	3256-6	Washer - Flat	29	27	1
3230-22	Screw - Carriage	20	6	1	3256-14	Washer - Flat	5	16	2
3230-23	Screw - Carriage	9	23	6	3256-16	Washer - Flat	13	12	8
3230-23	Screw - Carriage	1	27	6	3256-22	Washer - Flat	8	6	2
3230-27	Screw - Carriage	1	8	1	3256-22	Washer - Flat	24	15	2
3231-2	Bolt - Carriage	38	14	4	3256-22	Washer - Flat	31	33	1
3231-2	Bolt - Carriage	41	15	2	3256-22	Washer - Flat	3	53	2
3231-22	Bolt - Carriage	8	23	6	3256-23	Washer	14	49	1
3231-26	Screw - Carriage	20	7	1	3256-23	Washer - Flat	20	9	23
3231-31	Bolt - Carriage	22	21	1	3256-23	Washer - Flat	26	16	1
3234-4	Screw - Cap Hex. Hd.	8	7	2	3256-23	Washer - Flat	46	18	6
3234-4	Screw - Hex. Flange Hd.	2	13	3	3256-23	Washer - Flat	47	19	2
3234-4	Screw - Hex. Flange Hd.	22	29	2	3256-23	Washer - Flat	1	25	4
3234-4	Screw - Hex. Washer Hd.	5	8	3	3256-23	Washer - Flat	22	30	15
3234-4	Screw - Hex. Washer Hd.	26	10	1	3256-23	Washer - Flat	33	34	4
3234-4	Screw - Hex. Washer Hd.	9	22	2	3256-23	Washer - Flat	8	43	2
3234-5	Screw - Hex. Flange Hd.	2	1	24	3256-24	Washer - Flat	48	6	2
3234-5	Screw - Hex. Washer Hd.	1	2	14	3256-24	Washer - Flat	47	3	4
3234-5	Screw - Hex. Washer Hd.	13	4	2	3256-24	Washer - Flat	29	16	1
3234-5	Screw - Hex. Washer Hd.	8	19	2	3256-24	Washer - Flat	46	21	8
3234-5	Screw - Hex. Washer Hd.	20	32	1	3256-24	Washer - Flat	22	25	2
3234-11	Screw - Hex. Flange Hd.	2	40	4	3256-24	Washer - Flat	26	25	3
3234-11	Screw - Hex. Washer Hd.	48	4	2	3256-24	Washer - Flat	20	27	16
3234-11	Screw - Hex. Washer Hd.	26	29	1	3256-24	Washer - Flat	28	30	2
3234-17	Screw - Hex. Washer Hd.	8	21	4	3256-24	Washer - Flat	12	34	1
3234-23	Screw - Hex. Flange	34	14	6	3256-25	Washer - Flat	36	14	1
3234-24	Screw - Hex. Flange Hd.	20	26	4	3256-25	Washer - Flat	39	20	1
3234-25	Screw - Hex. Washer Hd.	26	17	5	3256-26	Washer - Flat	35	4	6
3234-28	Screw - Hex. Flange Hd.	17	1	2	3256-26	Washer - Flat	7	10	2
3234-28	Screw - Hex. Washer Hd.	8	13	8	3256-35	Washer	44	9	6
3234-28	Screw - Hex. Washer Hd.	20	53	1	3256-45	Washer - Flat	29	10	4
3234-32	Screw - Cap Hex. Hd.	22	5	4	3256-45	Washer - Flat	28	19	4
3234-32	Screw - Cap Hex. Hd.	29	28	1	3256-45	Washer Flat	40	69	2
3234-32	Screw - Hex. Flange Hd.	28	14	2	3256-49	Washer	47	13	8
3234-36	Screw - Hex. Flange Hd.	2	15	3	3256-49	Washer - Flat	46	13	32
3242-4	Screw - Square Hd. Set	22	3	6	3256-54	Washer - Flat	30	4	1
3243-6	Screw - Set Sq. Hd.	37	67	1	3256-56	Washer - Flat	36	51	1
3243-6	Screw - Set Sq. Hd.	40	76	1	3256-56	Washer - Flat	40	54	1
3245-35	Screw - Set	22	10	4	3257-32	Key - Woodruff	11	7	1
3246-9	Screw - Set	49	6	6	3257-32	Key - Woodruff	10	17	1
3247-6	Screw - Set	45	3	3	3258-19	Screw - Round Hd.	3	*61	2
3249-11	Screw - Round Hd.	12	27	2	3258-19	Screw - Round Hd.	4	2	2
3250-35	Screw - Pan Hd.	26	6	2	3269-18	Rivet - Pop	47	15	10
3253-2	Washer - Lock	5	15	5	3269-18	Rivet - Pop	46	23	20
3253-3	Washer - Lock	35	12	6	3269-22	Rivet - Pop	47	12	4
3253-3	Washer - Lock	13	14	8	3269-22	Rivet - Pop	46	25	8
3253-3	Washer - Lock	10	19	3	3269-23	Rivet - Pop	46	16	24
3253-4	Washer - Lock	28	11	4	3269-23	Rivet - Pop	47	24	8
3253-4	Washer - Lock	29	22	2	3272-4	Pin - Cotter	2	9	2
3253-4	Washer - Lock	1	24	4	3272-4	Pin - Cotter	26	13	1
3253-4	Washer - Lock	37	52	1	3272-6	Pin - Cotter	7	1	1
3253-4	Washer - Lock	40	55	1	3272-6	Pin - Cotter	10	14	1
3253-5	Washer - Lock	18	8	1	3272-6	Pin - Cotter	29	19	1
3253-5	Washer - Lock	36	25	2	3272-6	Pin - Cotter	31	26	1
3253-5	Washer - Lock	39	30	2	3272-6	Pin - Cotter	13	31	5
3253-21	Washer - Lock	46	15	4	3272-6	Pin - Cotter	26	43	1
3254-9	Washer - ITLW	12	2	2	3272-9	Pin - Cotter	20	23	1
3254-9	Washer - Lock Internal	26	5	2	3272-11	Pin - Cotter	29	4	1
3254-18	Washer - Lock I.T.L.W.	44	6	6	3272-11	Pin - Cotter	28	22	2
3254-20	Washer - Lock	5	23	1	3272-11	Pin - Cotter	26	32	5
3255-2	Washer - Lock	31	31	1	3272-13	Pin - Cotter	29	13	2
3255-2	Washer - Lock E.T.L.W.	37	61	1	3272-13	Pin - Cotter	28	27	2
3255-2	Washer - Lock E.T.L.W.	40	71	1	3272-17	Pin - Cotter	28	25	2
3255-7	Washer - ETLW	12	26	3	3272-17	Pin - Cotter	29	33	1
3255-7	Washer - ETLW	2	35	1	3273-18	Screw - Hex. Socket Hd.	22	34	4
3255-7	Washer - Lock E.T.L.W.	5	35	1	3274-90	Screw - Hex. Socket Hd.	5	13	2
3255-8	Washer - Ext. Tooth Lock	34	4	4	3290-55	Rivet - Pop	38	8	6
3255-8	Washer - Lock E.T.L.W.	20	30	1	3290-55	Rivet - Pop	41	9	4
3256-2	Washer - Flat	46	27	8	3290-282	Rivet - Pop	47	18	10
3256-3	Washer - Flat	31	4	1	3290-322	Pin - Hair	29	31	1
3256-3	Washer - Flat	16	6	1	3290-322	Pin - Hair	28	32	2
3256-3	Washer - Flat	39	36	5	3290-379	Tie - Cable	31	7	1
3256-4	Washer - Flat	39	2	1	3290-379	Tie - Cable	22	41	1

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Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3290-379	Tie - Cable	21 59 2	32128-14	Nut - Flange Lock	1 13 2
3290-432	Screw - Hex. Hd.	20 20 1	32128-19	Nut - Flange	34 { 12 2
3290-467	Cotter - Hairpin	38 2 4	32128-20	Nut - Flange Lock	2 46 4
3290-467	Cotter - Hairpin	41 3 2	32128-20	Nut - Lock	14 48 2
3290-467	Pin - Cotter Hair	1 28 2	32128-21	Nut - Flange Lock	37 62 1
3296-2	Nut - Lock	5 44 1	32128-21	Nut - Flange Lock	40 72 1
3296-4	Nut - Lock	26 15 1	32128-25	Nut - Flange Lock	33 35 4
3296-6	Nut - Lock	10 22 1	32128-25	Nut - Hex. Flange	34 6 4
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*Not Illustrated

AL-916240

Litho in U.S.A.

IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBERS

The Reelmaster 216-D has two identification numbers; a model number and a serial number. The two numbers are stamped on a plate which is located on the main frame under the seat. In any correspondence concerning the Reelmaster 216-D, supply model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from an Authorized TORO Service Dealer, supply the following information:

1. Model and serial number of the Reelmaster 216-D.
2. Part number, description, and the quantity of part(s) desired.

NOTE: Do not order by reference number if a parts catalog is being used; use the PART NUMBER.

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