Form Number 3352-161 Rev B

# TimeCutter™ ZX440
## Riding Mower

**Model No. 74603 - 260000001 and up.**

# Parts Catalog

**Ordering Replacement Parts**

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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# Contents


| Description | Page |
|---|---|
| Front Frame Assembly | 3 |
| Height-of-Cut Handle and Plate Assembly | 4 |
| Main Frame Assembly | 5 |
| Fuel Tank and Control Pod Assembly | 6 |
| Parking Brake Assembly | 7 |
| Motion Control System Assembly | 8 |
| Hydro and Belt Drive Assembly | 9 |
| LH Hydro Assembly No. 108-8507 | 10 |
| RH Hydro Assembly No. 108-8506 | 12 |
| Engine and Clutch Assembly | 14 |
| Electrical Assembly | 15 |
| 44 Inch Deck Assembly | 16 |
| 44 Inch Deck Assembly No. 105-1948 | 17 |
| Deflector Assembly No. 108-8591 | 18 |
| 44in Deck Belt Drive Assembly | 19 |
| Crankshaft Assembly Kohler Cv492s-27525 | 20 |
| Air Intake and Filtration Assembly Kohler Cv492s-27525 | 21 |
| Exhaust Assembly Kohler Cv492s-27525 | 22 |
| Crankcase Assembly Kohler Cv492s-27525 | 23 |
| Oil Pan and Lubrication Assembly Kohler Cv492s-27525 | 24 |
| Head, Valve and Breather Assembly Kohler Cv492s-27525 | 25 |
| Ignition and Electrical Assembly Kohler Cv492s-27525 | 26 |
| Blower Housing and Baffle Assembly Kohler Cv492s-27525 | 27 |
| Starter Assembly Kohler Cv492s-27525 | 28 |
| Fuel System Assembly Kohler Cv492s-27525 | 29 |
| Engine Control Assembly Kohler Cv492s-27525 | 30 |
| Attachments and Accessories List | 31 |

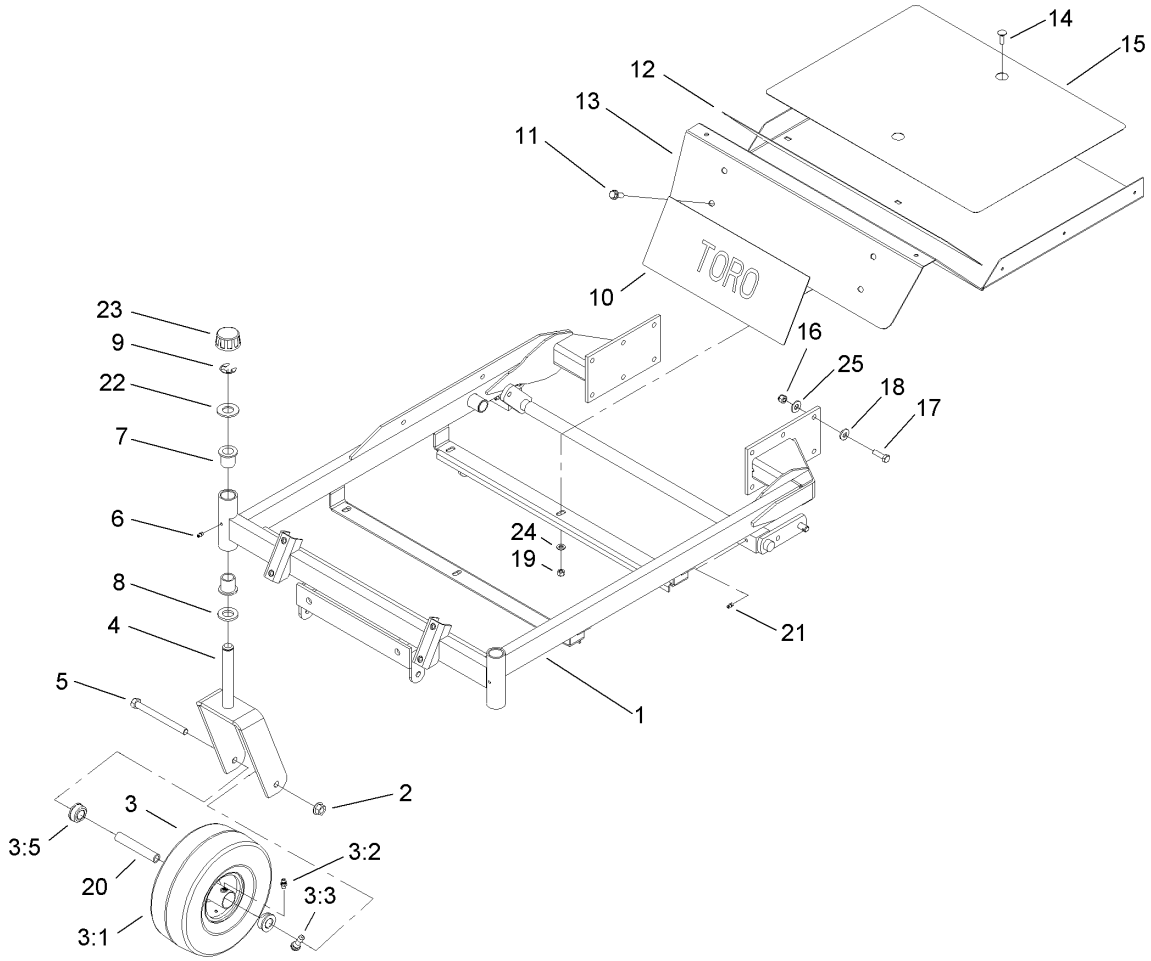

# Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head

# Footnotes

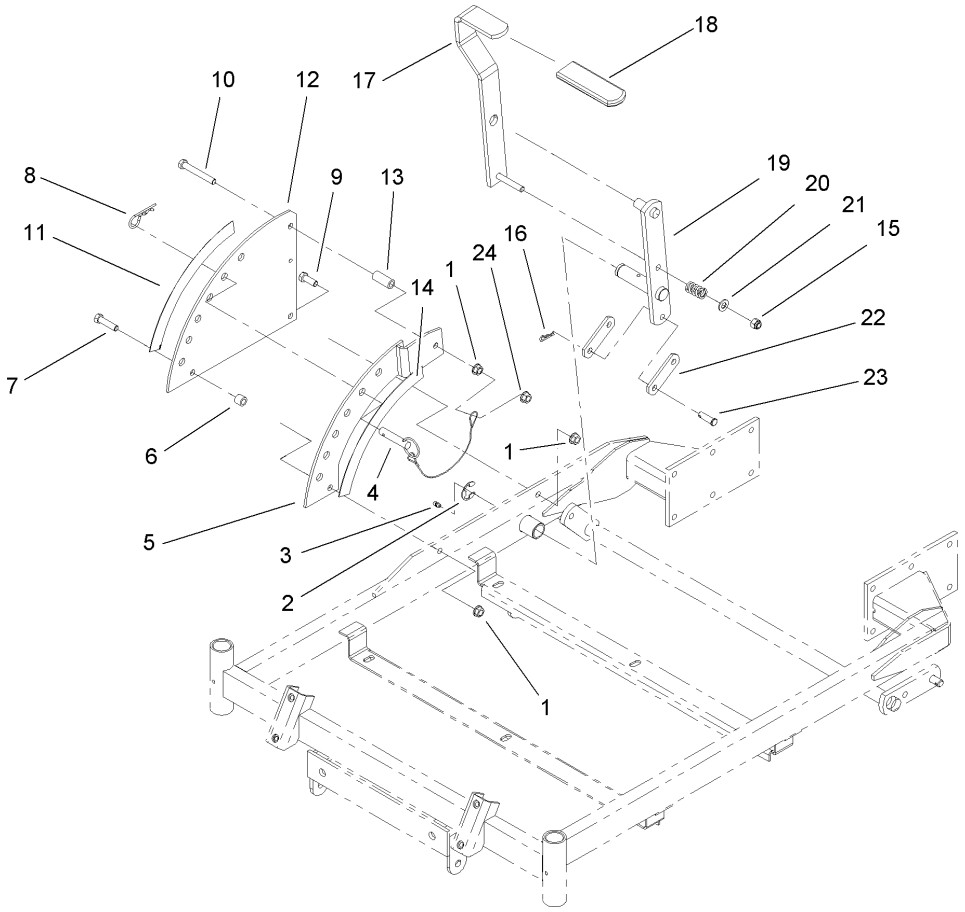
❶ Not illustrated
❷ Not serviced separately
❸ Obtain from your local Kohler dealer




# Front Frame Assembly

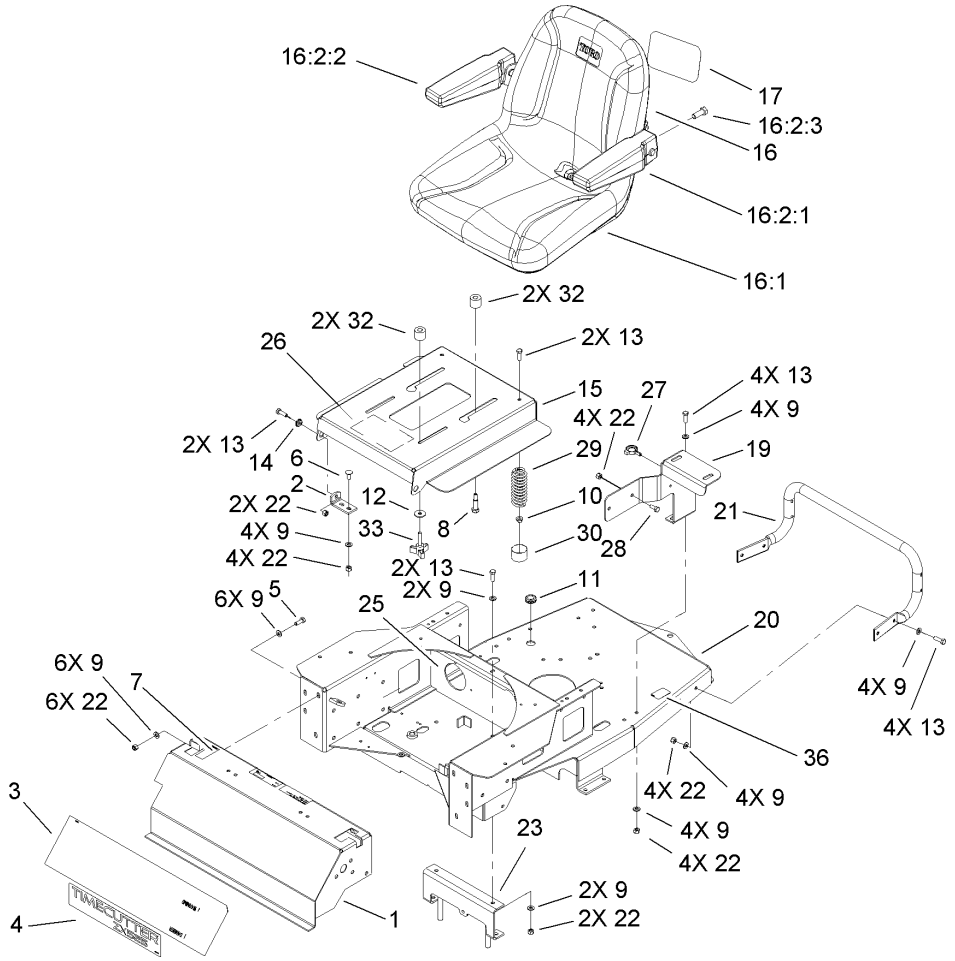
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 108-2311-01 | 1 | Carrier Frame ASM |
| 2 | 32128-23 | 2 | Nut-HF |
| 3 | 105-3471 | 2 | Front Wheel And Tire ASM |
| 3:1 | 105-1943 | 1 | Tire |
| 3:2 | 302-5 | 1 | Fitting-Grease |
| 3:3 | 232-27 | 1 | Stem-Valve |
| 3:5 | 114-1640 | 2 | Bushing-Flange |
| ❶3:99 | 93-4244 | 1 | Tube-Inner (W/Valve) |
| 4 | 100-7363-01 | 2 | Caster Fork ASM |
| 5 | 325-22 | 2 | Screw-HH |
| 6 | 302-5 | 2 | Fitting-Grease |
| 7 | 1-303514 | 4 | Bearing-Flanged |
| 8 | 1-513338 | 2 | Washer-Flat |
| 9 | 32151-103 | 2 | Ring-Snap |
| 10 | 67-7320 | 1 | Decal |
| 11 | 66-9300 | 4 | Screw-HF |
| 12 | 104-3639 | 1 | Pad-Skid, Anti |
| 13 | 100-7386-03 | 1 | Floorpan |
| 14 | 3230-28 | 6 | Screw-CARR |
| 15 | 104-3640 | 1 | Pad-Skid, Anti |
| 16 | 3296-39 | 12 | Nut-Lock, NI |
| 17 | 323-7 | 12 | Screw-HH |
| 18 | 98-5975 | 12 | Washer-Belleville |
| 19 | 3296-29 | 6 | Nut-Lock, NI |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 20 | 104-3667 | 2 | Spanner-Wheel |
| 21 | 302-19 | 2 | Fitting-Grease |
| 22 | 104-8076 | 2 | Washer |
| 23 | 61-9780 | 2 | Cap-Hub |
| 24 | 3256-23 | 6 | Washer-Flat |
| 25 | 1-809107 | 12 | Washer-Hardened |




# Height-of-Cut Handle and Plate Assembly

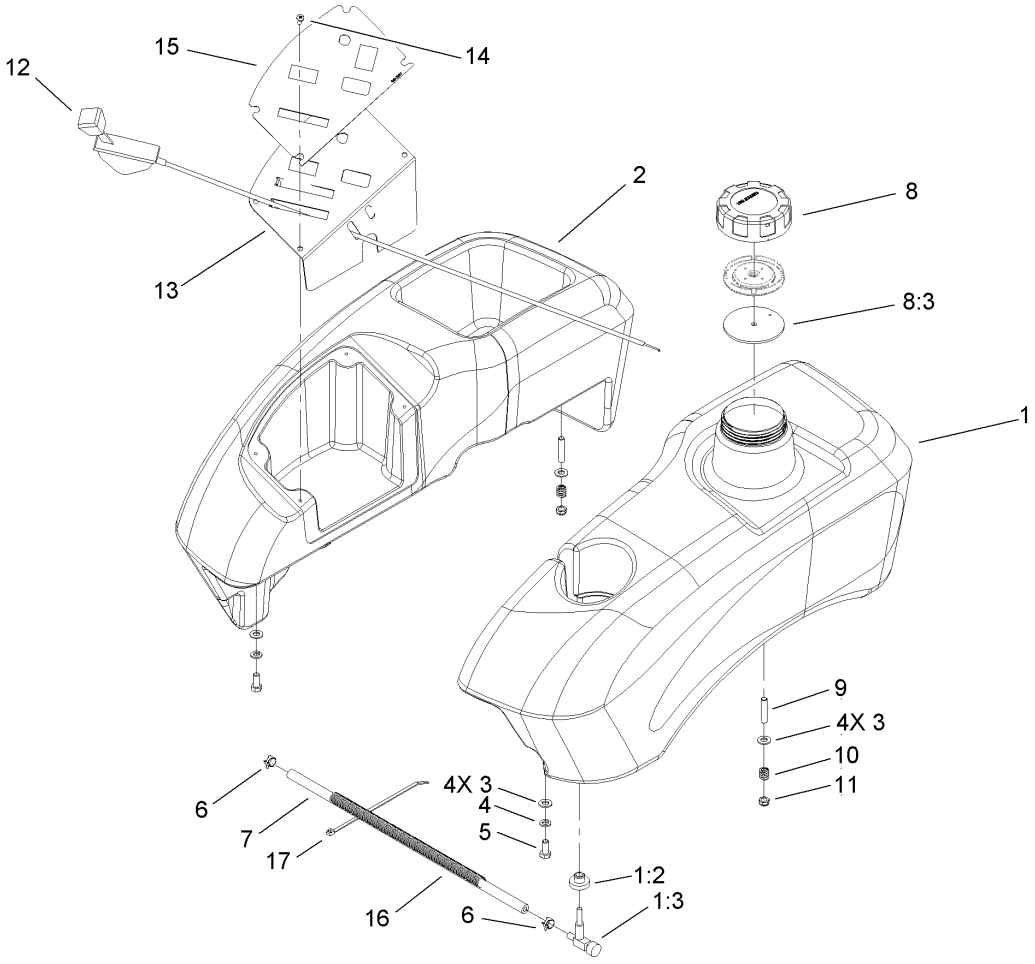
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3290-357 | 3 | Nut-HHF, Whiz |
| 2 | 32151-103 | 1 | Ring-Snap |
| 3 | 302-5 | 1 | Fitting-Grease |
| 4 | 104-3678 | 1 | Pin-Hitch |
| 5 | 100-7335-01 | 1 | Plate-Lift |
| 6 | 1-413088 | 1 | Bushing-Lever, Lift |
| 7 | 323-8 | 1 | Screw-HH |
| 8 | 1-806005 | 1 | Pin-Hair |
| 9 | 323-6 | 1 | Screw-HH |
| 10 | 323-13 | 1 | Screw-HH |
| 11 | 104-3641 | 1 | Decal-Deck Height, Outer |
| 12 | 100-7384-01 | 1 | Plate-Deck Lift |
| 13 | 1-633082 | 1 | Bushing-Lever, Lift |
| 14 | 104-8032 | 1 | Decal-Deck Height, Inner |
| 15 | 3296-39 | 1 | Nut-Lock, NI |
| 16 | 1-806003 | 2 | Pin-Hair |
| 17 | 1-652023-03 | 1 | Lever-Lift |
| 18 | 1-633295 | 1 | Grip-Lever, Lift |
| 19 | 1-652027-03 | 1 | Arm-Deck, Lift |
| 20 | 1-633325 | 1 | Spring-Compression |
| 21 | 3256-24 | 1 | Washer-Flat |
| 22 | 1-633068 | 2 | Arm-Lift, Deck |
| 23 | 283-2 | 2 | Pin-Clevis |
| 24 | 32128-21 | 1 | Nut-HF |




# Main Frame Assembly

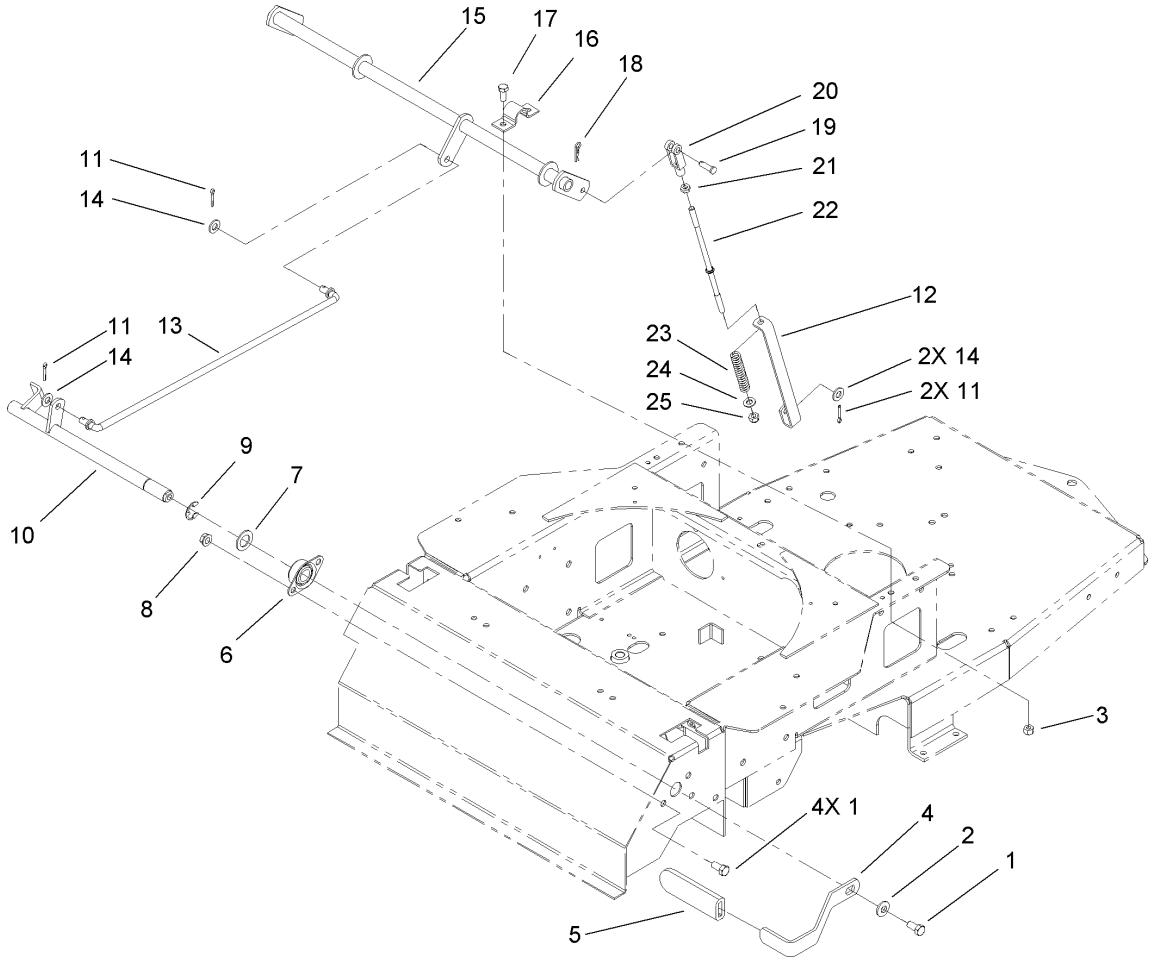
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 104-8040-03 | 1 | Console |
| 2 | 104-8057-03 | 2 | Bracket-Pivot |
| 3 | 107-7399 | 1 | Decal-Danger |
| 4 | 108-7130 | 1 | Decal |
| 5 | 322-4 | 6 | Screw-HH |
| 6 | 3230-23 | 4 | Screw-CARR |
| 7 | 1-633354 | 2 | Decal-Control, Motion |
| 8 | 7-0030 | 2 | Bolt-Shoulder |
| 9 | 3256-23 | 36 | Washer-Flat |
| 10 | 32128-25 | 2 | Nut-HF |
| 11 | 237-124 | 1 | Grommet |
| 12 | 5-4460 | 2 | Washer-Pivot |
| 13 | 322-5 | 14 | Screw-HH |
| 14 | 105503 | 2 | Bushing |
| 15 | 108-9572-03 | 1 | Seat Pan ASM |
| 16 | 106-6447 | 1 | Seat (With Arm Rests) |
| 16:1 | 108-2329 | 1 | Seat |
| ❶16:2 | 108-6163 | 1 | Armrest Kit |
| 16:2:1 | 108-6177 | 1 | LH Armrest ASM |
| 16:2:2 | 108-6178 | 1 | RH Armrest ASM |
| 16:2:3 | 108-6179 | 6 | Screw-HSBH |
| 17 | 93-7340 | 1 | Decal |
| ❶18 | 100-7376-01 | 1 | Bracket-RH |
| 19 | 100-7368-01 | 1 | Bracket-LH |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 20 | 108-2310-01 | 1 | Rear Frame ASM |
| 21 | 100-7332-03 | 1 | Rod-Support, Rear |
| 22 | 3296-29 | 26 | Nut-Lock, NI |
| 23 | 105-6987-03 | 1 | Bracket |
| 25 | 105-1854 | 1 | Cover-Conduit |
| 26 | 107-2473 | 1 | Decal-Service |
| 27 | 105-1853 | 2 | Clamp-Hose |
| 28 | 322-3 | 4 | Screw-HH |
| 29 | 92-7054 | 2 | Spring-Compression |
| 30 | 701178 | 2 | Cap-Protector |
| 32 | 108-2327 | 4 | Spacer |
| 33 | 108-2356 | 2 | Knob |
| 36 | 106-0699 | 1 | Decal-Warning |




# Fuel Tank and Control Pod Assembly

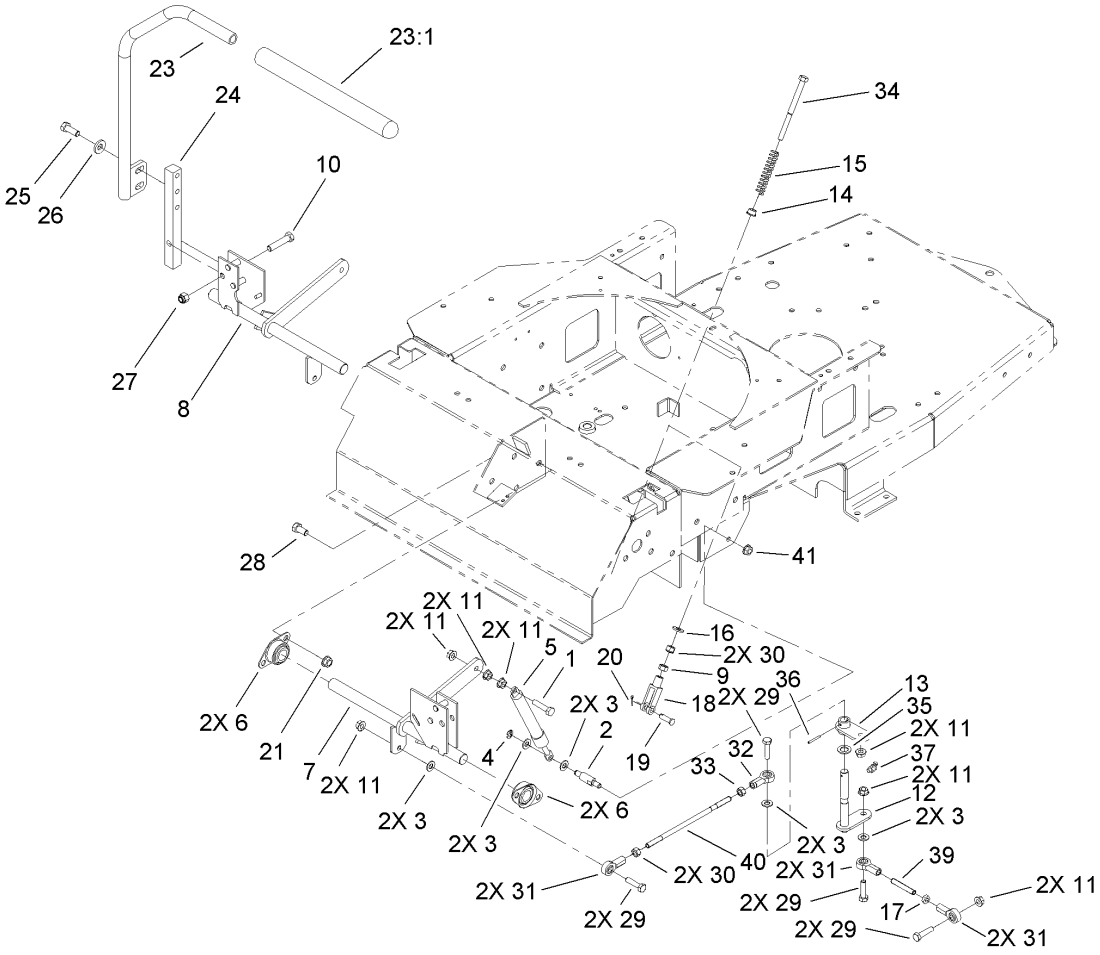
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 105-3494 | 1 | Fuel Tank ASM |
| 1:2 | 46-6560 | 1 | Bushing |
| 1:3 | 104048 | 1 | Valve-Fuel |
| 2 | 105-1918 | 1 | Tank-Console |
| 3 | 3256-23 | 8 | Washer-Flat |
| 4 | 3253-4 | 4 | Washer-Lock |
| 5 | 322-3 | 4 | Screw-HH |
| 6 | 2412-98 | 2 | Clamp |
| 7 | 109-0299 | 1 | Hose-Fuel |
| 8 | 88-3980 | 1 | Gas Cap ASM |
| 8:3 | 88-4010 | 1 | Gasket-Cap, Gas |
| 9 | 1-633023 | 4 | Stud |
| 10 | 1-633349 | 4 | Spring-Tank, Fuel |
| 11 | 3296-47 | 4 | Nut-Lock, NI |
| 12 | 104-8007 | 1 | Cable-Throttle |
| 13 | 104-3664-03 | 1 | Panel-Control |
| 14 | 3250-14 | 4 | Screw-PPH |
| 15 | 104-8009 | 1 | Decal-Panel, Control |
| 16 | 105-1854 | 1 | Cover-Conduit |
| 17 | 614249 | 1 | Strap-Tie |




# Parking Brake Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 323-4 | 5 | Screw-HH |
| 2 | 98-5975 | 1 | Washer-Belleville |
| 3 | 3296-29 | 4 | Nut-Lock, NI |
| 4 | 100-7346-03 | 1 | Handle-Brake, Park |
| 5 | 1-633268 | 1 | Grip-Lever, Brake |
| 6 | 1-633102 | 2 | Bearing-Flange, Side |
| 7 | 1-303007 | 1 | Washer |
| 8 | 3290-357 | 4 | Nut-HHF, Whiz |
| 9 | 32151-48 | 1 | E-Ring |
| 10 | 100-7318 | 1 | Brake Shaft ASM |
| 11 | 3272-10 | 4 | Pin-Cotter |
| 12 | 104-3675 | 2 | Bracket-Spring, Brake |
| 13 | 104-8046 | 1 | Rod-Brake, Upper |
| 14 | 3256-24 | 4 | Washer-Flat |
| 15 | 104-3670-03 | 1 | Shaft-Brake |
| 16 | 88-4730 | 2 | Clamp-Pivot, HOC |
| 17 | 322-3 | 4 | Screw-HH |
| 18 | 1-806003 | 2 | Pin-Hair |
| 19 | 1-808280 | 2 | Pin-Clevis |
| 20 | 1-303105 | 2 | Yoke-Adjustable |
| 21 | 3219-2 | 2 | Nut-Hex |
| 22 | 104-3674 | 2 | Rod-Brake, Upper |
| 23 | 38-4520 | 2 | Spring |
| 24 | 3256-23 | 2 | Washer-Flat |

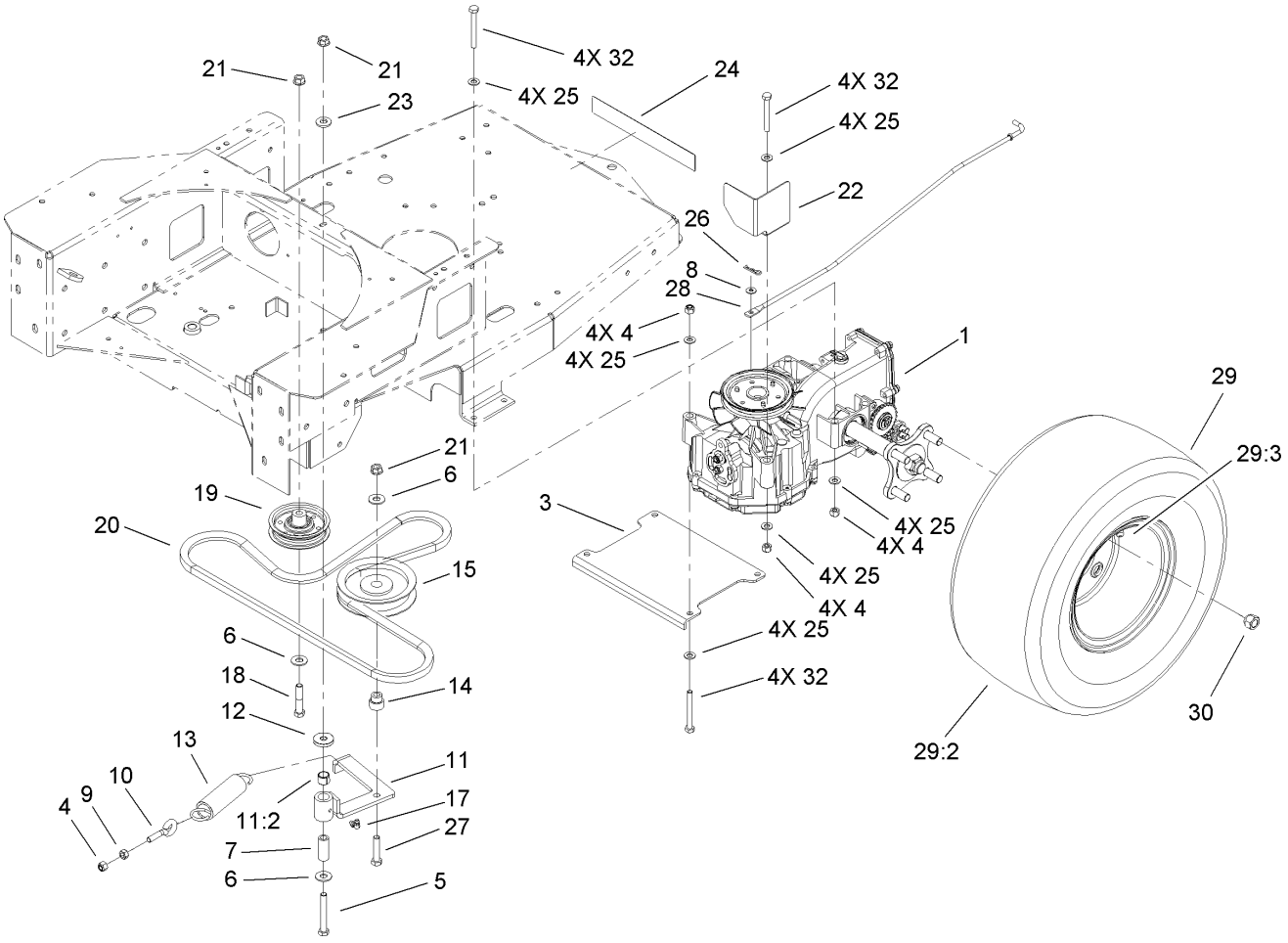
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 3296-4 | 2 | Nut-Lock |




# Motion Control System Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 1-403180 | 2 | Screw-HH |
| 2 | 1-653316 | 2 | Pin-Damper |
| 3 | 3256-23 | 10 | Washer-Flat |
| 4 | 32120-35 | 2 | Ring-Retaining, EXT |
| 5 | 103-2913 | 2 | Damper-Control, Motion |
| 6 | 1-633102 | 4 | Bearing-Flange, Side |
| 7 | 100-7341 | 1 | Bracket-Motion Control, LH |
| 8 | 100-7340 | 1 | Bracket-Motion Control, RH |
| 9 | 3296-4 | 2 | Nut-Lock |
| 10 | 323-9 | 2 | Screw-HH |
| 11 | 32128-20 | 14 | Nut-HF |
| 12 | 100-7311 | 2 | Pivot ASM |
| 13 | 100-7313 | 2 | Pivot Plate ASM |
| 14 | 1-603735 | 2 | Bushing-Flanged |
| 15 | 1-603807 | 2 | Spring-Return, Neutral |
| 16 | 3256-2 | 2 | Washer-Flat |
| 17 | 3220-2 | 2 | Nut-Jam |
| 18 | 1-303105 | 2 | Yoke-Adjustable |
| 19 | 1-808280 | 2 | Pin-Clevis |
| 20 | 3272-5 | 2 | Pin-Cotter |
| 21 | 3290-357 | 6 | Nut-HHF, Whiz |
| ❶22 | 103-0631 | 1 | LH Lever ASM |
| ❶22:1 | 1-633257 | 1 | Grip-Control, Motion |
| 23 | 103-0632 | 1 | RH Lever ASM |

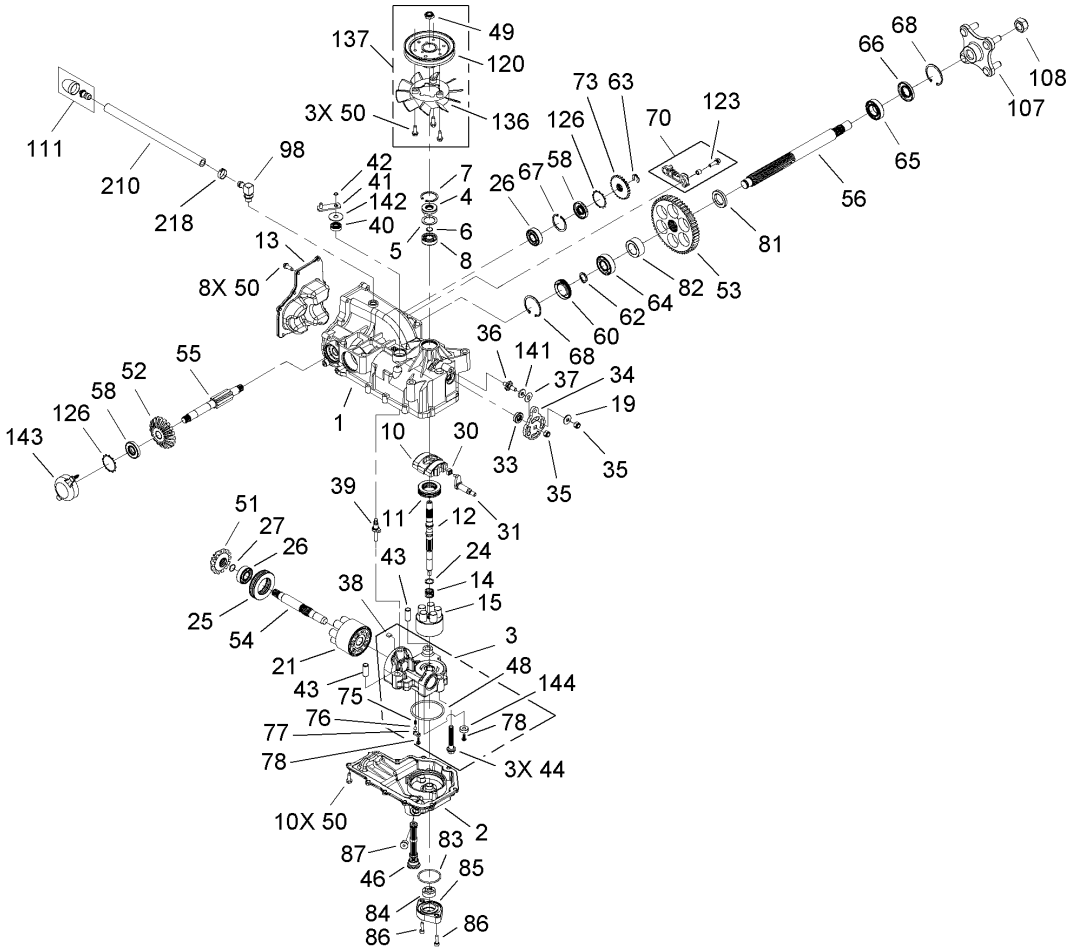
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 23:1 | 1-633257 | 1 | Grip-Control, Motion |
| 24 | 103-0407 | 2 | Arm-Shaft, Control |
| 25 | 323-6 | 4 | Screw-HH |
| 26 | 98-5975 | 4 | Washer-Belleville |
| 27 | 3296-39 | 2 | Nut-Lock, NI |
| 28 | 323-4 | 6 | Screw-HH |
| 29 | 322-5 | 8 | Screw-HH |
| 30 | 3219-2 | 4 | Nut-Hex |
| 31 | 1-543017 | 6 | Balljoint-RH |
| 32 | 1-633152 | 2 | Balljoint-LH |
| 33 | 1-804524 | 2 | Nut |
| 34 | 1-603737 | 2 | Bolt-Return, Neutral |
| 35 | 100-7336 | 2 | Washer |
| 36 | 933156 | 2 | Pin-Roll |
| 37 | 302-11 | 2 | Fitting-Lube, 45 DEG |
| ❶38 | 104-3606 | 1 | Linkage-Lower, RH |
| 39 | 104-3607 | 1 | Linkage-Lower, LH |
| 40 | 104-3605 | 2 | Linkage-Upper |
| 41 | 32128-20 | 2 | Nut-HF |




# Hydro and Belt Drive Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 108-8507 | 1 | Hydro-LH |
| ❶2 | 108-8506 | 1 | Hydro-RH |
| 3 | 100-7317-03 | 1 | Plate-Hydro, Lower |
| 4 | 3296-29 | 13 | Nut-Lock, NI |
| 5 | 323-13 | 1 | Screw-HH |
| 6 | 3256-4 | 3 | Washer-Flat |
| 7 | 1-603044 | 1 | Bushing |
| 8 | 3256-1 | 2 | Washer-Flat |
| 9 | 32128-20 | 1 | Nut-HF |
| 10 | 55-9420 | 1 | Bolt-Eye |
| 11 | 104-3614 | 1 | Idler Arm ASM |
| 11:2 | 1-513034 | 2 | Sleeve-Bearing |
| 12 | 104-8005 | 1 | Spacer |
| 13 | 1-603414 | 1 | Spring-Extension |
| 14 | 1-603496 | 1 | Bushing-Idler |
| 15 | 1-603843 | 1 | Pulley-Idler |
| ❶16 | 104-3668 | 1 | Rod-RH |
| 17 | 302-40 | 1 | Fitting-Grease |
| 18 | 323-10 | 1 | Screw-HH |
| 19 | 104-3630 | 1 | Pulley-Idler |
| 20 | 104-3622 | 1 | Belt-V |
| 21 | 32128-21 | 3 | Nut-HF |
| 22 | 104-8033-03 | 1 | Guard-Fan, LH |
| 23 | 98-5975 | 1 | Washer-Belleville |

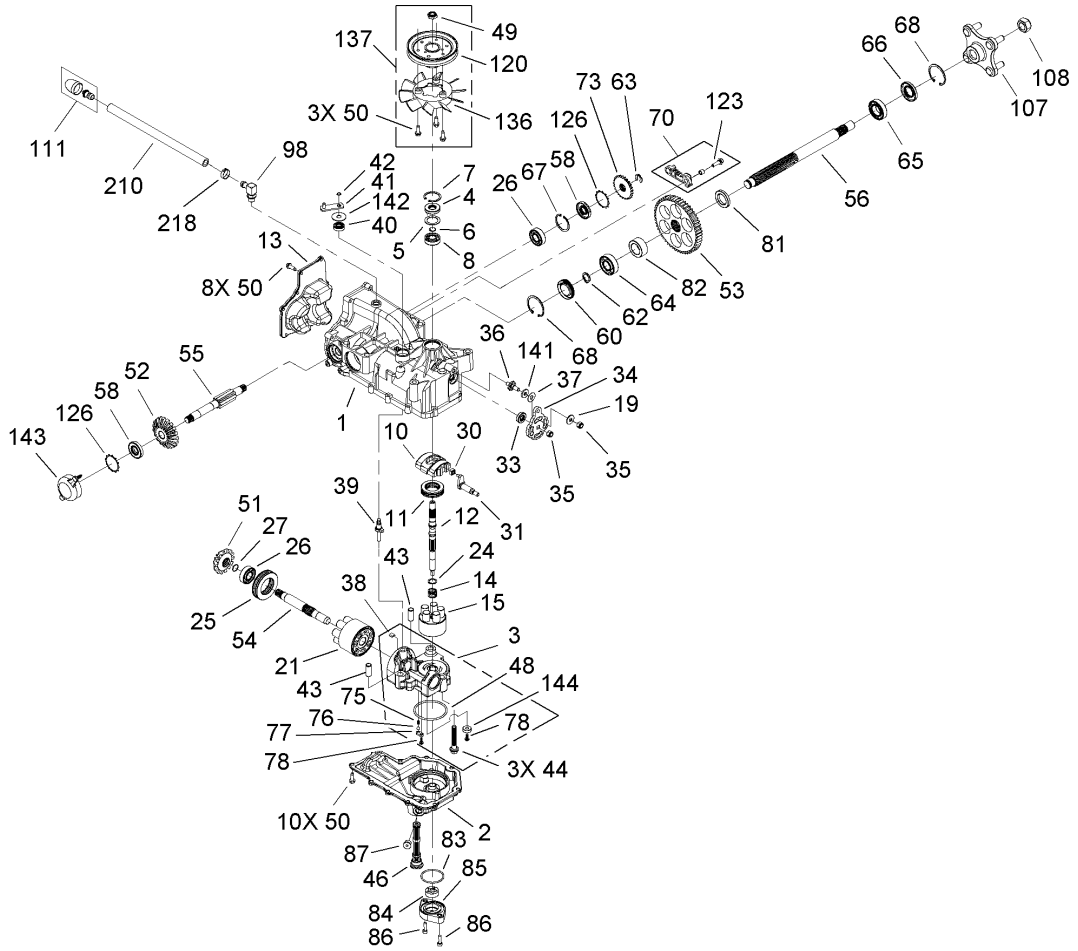
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 24 | 104-8061 | 1 | Decal |
| 25 | 3256-23 | 24 | Washer-Flat |
| 26 | 1-806003 | 2 | Pin-Hair |
| 27 | 323-9 | 1 | Screw-HH |
| 28 | 104-3669 | 1 | Rod-LH |
| 29 | 107-2536 | 2 | Wheel And Tire ASM |
| 29:2 | 106-7006 | 1 | Tire |
| 29:3 | 232-27 | 1 | Stem-Valve |
| ❶29:99 | 107-2491 | 1 | Tube-Tire |
| 30 | 242-50 | 8 | Nut-Lug |
| ❶31 | 104-8013-03 | 1 | Guard-Fan, RH |
| 32 | 322-13 | 12 | Screw-HH |




# LH Hydro Assembly No. 108-8507

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 107-1700 | 1 | Main Housing Kit |
| 2 | 108-8541 | 1 | Housing-Lower |
| 3 | 108-8542 | 1 | Center Section Kit |
| 4 | 92-6543 | 1 | Seal-Lip |
| 5 | 104-2104 | 1 | Spacer |
| 6 | 94-1902 | 1 | Ring-Wire, Retaining |
| 7 | 94-1903 | 1 | Ring-Retaining |
| 8 | 94-1904 | 1 | Bearing-Shaft, Ball |
| 10 | 94-1907 | 1 | Swashplate-Variable |
| 11 | 94-6922 | 1 | Bearing-Thrust |
| 12 | 108-8543 | 1 | Shaft-Input |
| 13 | 105-1870 | 1 | Cover-Back |
| 14 | 94-1936 | 1 | Spring-Block |
| 15 | 104-2106 | 1 | Cylinder Block ASM |
| 19 | 5-4460 | 1 | Washer-Pivot |
| 21 | 94-1913 | 1 | Cylinder Block ASM |
| 24 | 94-1937 | 1 | Washer-Block, Thrust |
| 25 | 94-6923 | 1 | Bearing-Thrust |
| 26 | 104-5311 | 2 | Bearing-Ball |
| 27 | 104-5307 | 1 | Ring-Retaining |
| 30 | 94-1910 | 1 | Guide-Slot |
| 31 | 104-2112 | 1 | Trunnion ASM |
| 33 | 92-6544 | 1 | Seal-Lip |
| 34 | 105-1871 | 1 | Arm-Control |

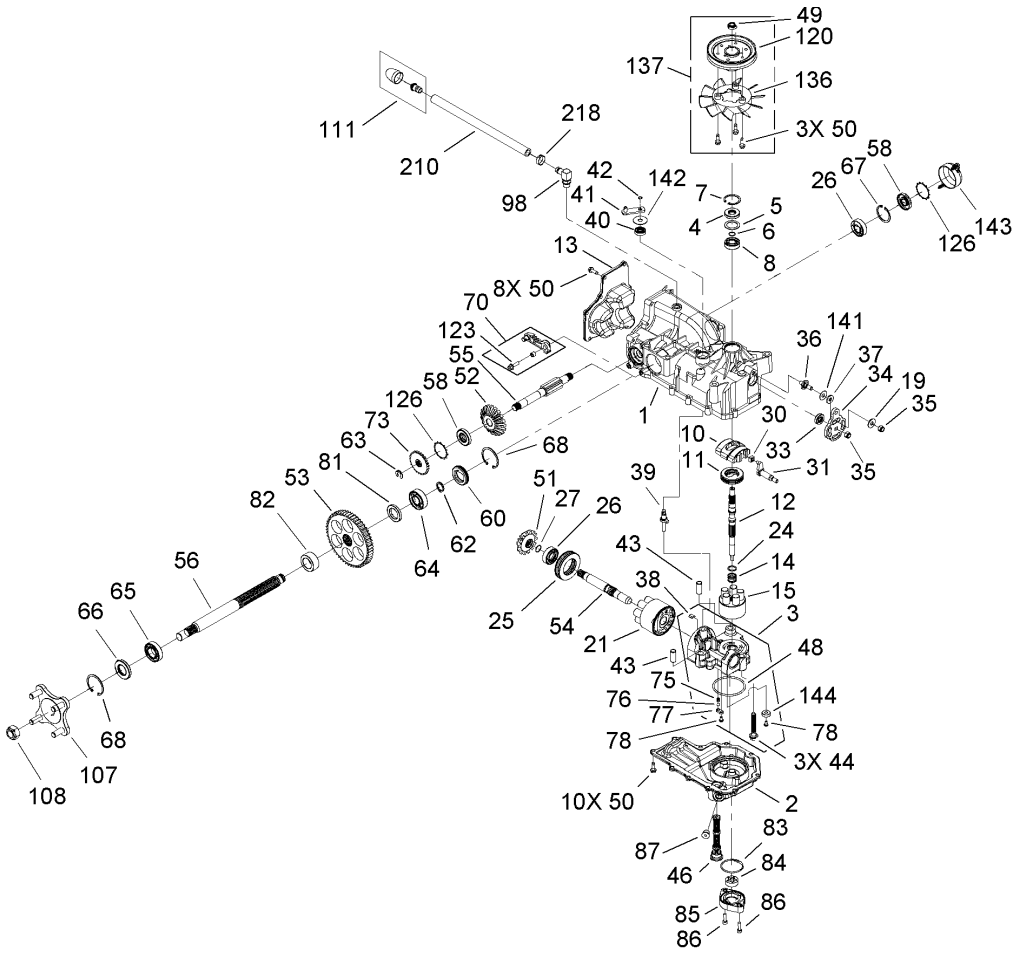
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 35 | 105-1872 | 2 | Nut |
| 36 | 104-2116 | 1 | Stud |
| 37 | 105-1873 | 1 | Puck-Friction |
| 38 | 94-6925 | 1 | Plate-Bypass |
| 39 | 94-1914 | 1 | Actuator-Bypass |
| 40 | 92-6545 | 1 | Seal-Lip |
| 41 | 104-2117 | 1 | Arm-Bypass |
| 42 | 936109 | 1 | Ring-Retaining |
| 43 | 94-1927 | 2 | Pin |
| 44 | 94-6926 | 3 | Bolt |
| 46 | 108-8544 | 1 | Filter ASM |
| 48 | 108-8545 | 1 | O-Ring |
| 49 | 105-1875 | 1 | Nut-Lock |
| 50 | 104-2120 | 21 | Screw |
| 51 | 105-1876 | 1 | Gear-Bevel, 14T |
| 52 | 105-1877 | 1 | Gear-Bevel, 19T |
| 53 | 105-1878 | 1 | Gear-Bevel, 53T |
| 54 | 105-1879 | 1 | Shaft-Motor |
| 55 | 105-1880 | 1 | Shaft-Brake |
| 56 | 105-1881 | 1 | Shaft-Axle |
| 58 | 104-5310 | 2 | Seal-Lip |
| 60 | 105-1882 | 1 | Plug-Side Seal |
| 62 | 105-1883 | 1 | Ring-Axle, Retaining |
| 63 | 105-1884 | 1 | Ring-Retaining |




# LH Hydro Assembly No. 108-8507 (continued)

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 64 | 105-1885 | 1 | Bearing-Ball |
| 65 | 105-1886 | 1 | Bearing-Ball |
| 66 | 105-1887 | 1 | Seal |
| 67 | 104-5309 | 1 | Ring-Retaining |
| 68 | 105-1888 | 2 | Ring-Retaining, Axle |
| 70 | 108-8547 | 1 | RH Brake Arm ASM |
| 73 | 105-1890 | 1 | Disc-Brake |
| 75 | 108-8548 | 1 | Spring-Helical |
| 76 | 108-8549 | 1 | Ball-1/4In |
| 77 | 108-8550 | 1 | Plate-Relief |
| 78 | 104-5352 | 2 | Bolt-Tapping, Self |
| 81 | 108-8552 | 1 | Spacer |
| 82 | 108-8553 | 1 | Spacer |
| 83 | 106-8757 | 1 | O-Ring |
| 84 | 104-2122 | 1 | Gerotor ASM |
| 85 | 104-2124 | 1 | Cover-Gerotor |
| 86 | 106-8758 | 2 | Screw-HSH |
| 87 | 104-2184 | 1 | Spring-Arm, Brake |
| 98 | 108-8559 | 1 | Fitting-90 DEG |
| ❶100 | 104-2147 | 1 | Sealant |
| 107 | 105-1894 | 1 | Hub ASM |
| 108 | 105-1895 | 1 | Nut |
| 111 | 107-1701 | 1 | Cap Vent ASM |
| 120 | 104-1754 | 1 | Pulley |

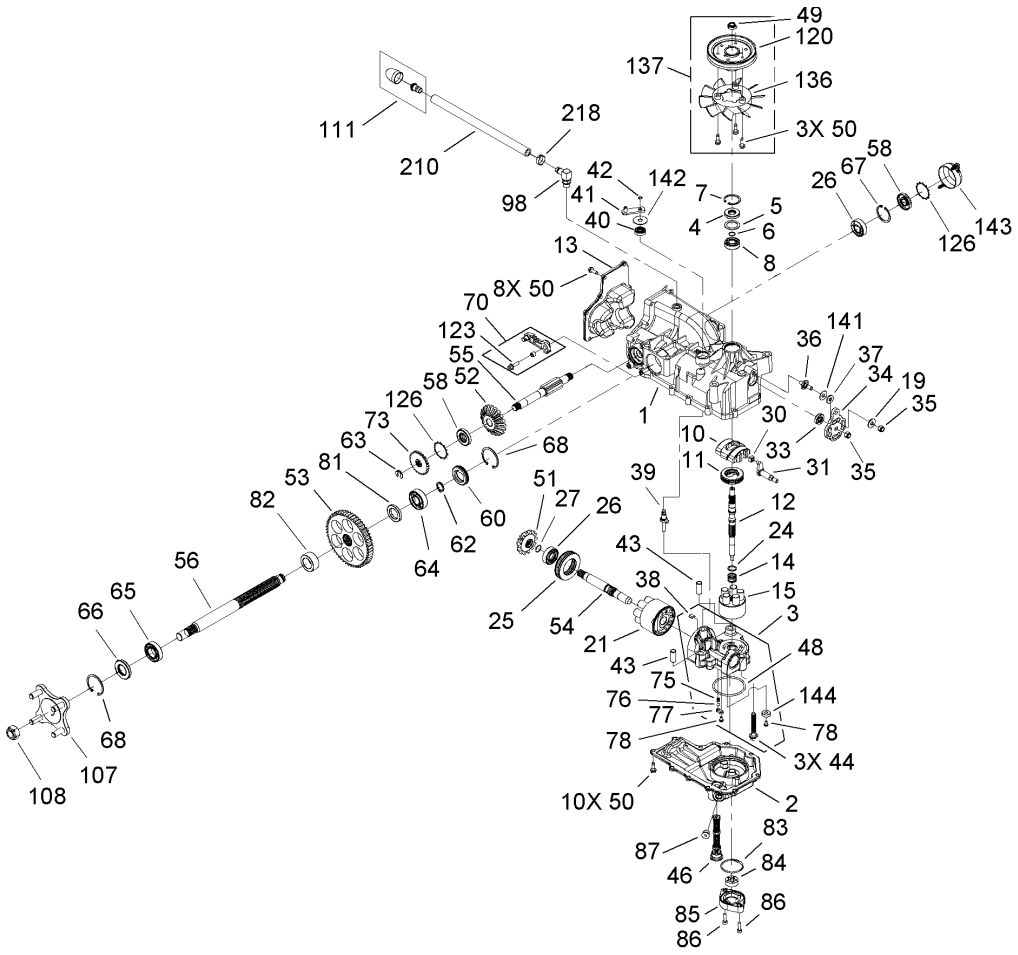
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 123 | 107-1703 | 1 | Screw-HHF |
| 126 | 105-1898 | 2 | Ring-Retaining |
| ❶134 | 105-1899 | 1 | Seal Kit |
| 136 | 105-1927 | 1 | Fan |
| 137 | 105-1928 | 1 | Fan Pulley Kit |
| 141 | 107-1705 | 1 | Washer |
| 142 | 107-1706 | 1 | Washer |
| 143 | 107-1707 | 1 | Cover-Brake, Plastic |
| 144 | 104-5330 | 1 | Magnet-Ring |
| 210 | 108-8561 | 1 | Hose |
| 218 | 108-8562 | 1 | Pinch-Clamp, Single Ear |




# RH Hydro Assembly No. 108-8506

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 107-1700 | 1 | Main Housing Kit |
| 2 | 108-8541 | 1 | Housing-Lower |
| 3 | 108-8542 | 1 | Center Section Kit |
| 4 | 92-6543 | 1 | Seal-Lip |
| 5 | 104-2104 | 1 | Spacer |
| 6 | 94-1902 | 1 | Ring-Wire, Retaining |
| 7 | 94-1903 | 1 | Ring-Retaining |
| 8 | 94-1904 | 1 | Bearing-Shaft, Ball |
| 10 | 94-1907 | 1 | Swashplate-Variable |
| 11 | 94-6922 | 1 | Bearing-Thrust |
| 12 | 108-8543 | 1 | Shaft-Input |
| 13 | 105-1870 | 1 | Cover-Back |
| 14 | 94-1936 | 1 | Spring-Block |
| 15 | 104-2106 | 1 | Cylinder Block ASM |
| 19 | 5-4460 | 1 | Washer-Pivot |
| 21 | 94-1913 | 1 | Cylinder Block ASM |
| 24 | 94-1937 | 1 | Washer-Block, Thrust |
| 25 | 94-6923 | 1 | Bearing-Thrust |
| 26 | 104-5311 | 2 | Bearing-Ball |
| 27 | 104-5307 | 1 | Ring-Retaining |
| 30 | 94-1910 | 1 | Guide-Slot |
| 31 | 104-2112 | 1 | Trunnion ASM |
| 33 | 92-6544 | 1 | Seal-Lip |
| 34 | 105-1871 | 1 | Arm-Control |

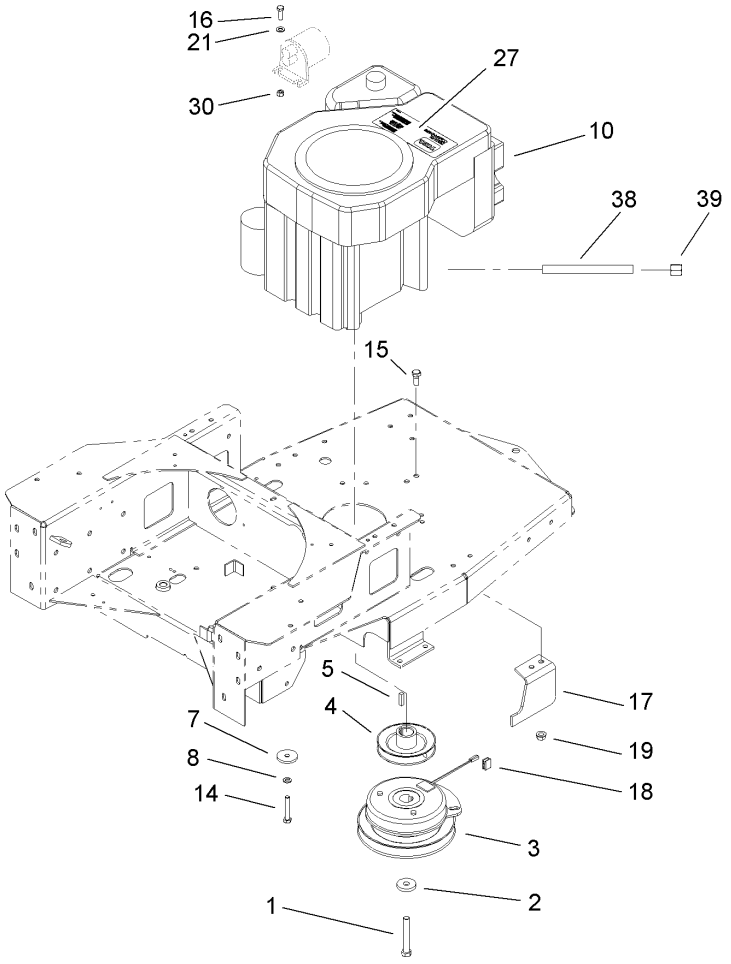
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 35 | 105-1872 | 2 | Nut |
| 36 | 104-2116 | 1 | Stud |
| 37 | 105-1873 | 1 | Puck-Friction |
| 38 | 94-6925 | 1 | Plate-Bypass |
| 39 | 94-1914 | 1 | Actuator-Bypass |
| 40 | 92-6545 | 1 | Seal-Lip |
| 41 | 104-2117 | 1 | Arm-Bypass |
| 42 | 936109 | 1 | Ring-Retaining |
| 43 | 94-1927 | 2 | Pin |
| 44 | 94-6926 | 3 | Bolt |
| 46 | 108-8544 | 1 | Filter ASM |
| 48 | 108-8545 | 1 | O-Ring |
| 49 | 105-1875 | 1 | Nut-Lock |
| 50 | 104-2120 | 21 | Screw |
| 51 | 105-1876 | 1 | Gear-Bevel, 14T |
| 52 | 105-1877 | 1 | Gear-Bevel, 19T |
| 53 | 105-1878 | 1 | Gear-Bevel, 53T |
| 54 | 105-1879 | 1 | Shaft-Motor |
| 55 | 105-1880 | 1 | Shaft-Brake |
| 56 | 105-1881 | 1 | Shaft-Axle |
| 58 | 104-5310 | 2 | Seal-Lip |
| 60 | 105-1882 | 1 | Plug-Side Seal |
| 62 | 105-1883 | 1 | Ring-Axle, Retaining |
| 63 | 105-1884 | 1 | Ring-Retaining |




# RH Hydro Assembly No. 108-8506 (continued)

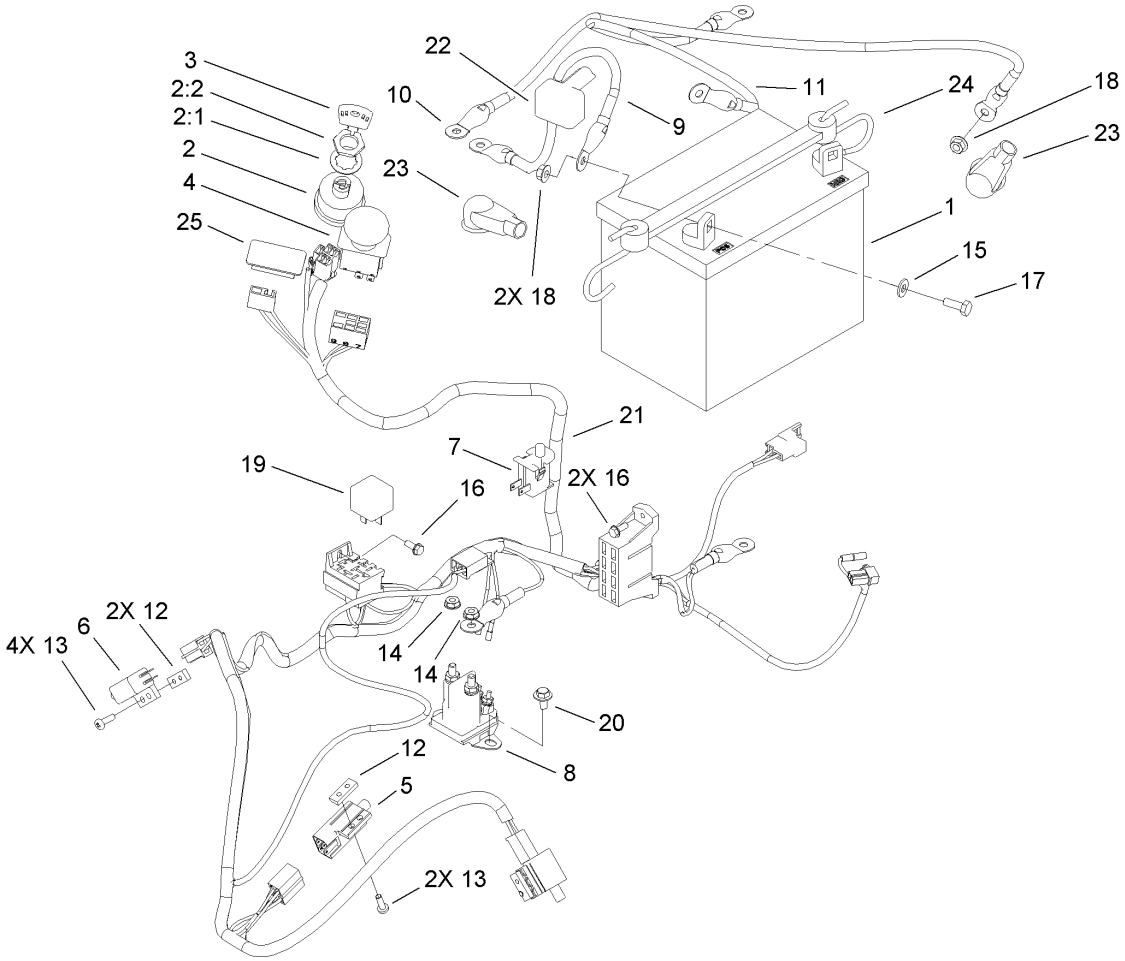
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 64 | 105-1885 | 1 | Bearing-Ball |
| 65 | 105-1886 | 1 | Bearing-Ball |
| 66 | 105-1887 | 1 | Seal |
| 67 | 104-5309 | 1 | Ring-Retaining |
| 68 | 105-1888 | 2 | Ring-Retaining, Axle |
| 70 | 108-8546 | 1 | LH Brake Arm ASM |
| 73 | 105-1890 | 1 | Disc-Brake |
| 75 | 108-8548 | 1 | Spring-Helical |
| 76 | 108-8549 | 1 | Ball-1/4In |
| 77 | 108-8550 | 1 | Plate-Relief |
| 78 | 104-5352 | 2 | Bolt-Tapping, Self |
| 81 | 108-8552 | 1 | Spacer |
| 82 | 108-8553 | 1 | Spacer |
| 83 | 106-8757 | 1 | O-Ring |
| 84 | 104-2122 | 1 | Gerotor ASM |
| 85 | 104-2124 | 1 | Cover-Gerotor |
| 86 | 106-8758 | 2 | Screw-HSH |
| 87 | 104-2184 | 1 | Spring-Arm, Brake |
| 98 | 108-8559 | 1 | Fitting-90 DEG |
| ❶100 | 104-2147 | 1 | Sealant |
| 107 | 105-1894 | 1 | Hub ASM |
| 108 | 105-1895 | 1 | Nut |
| 111 | 107-1701 | 1 | Cap Vent ASM |
| 120 | 105-1896 | 1 | Pulley |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 123 | 107-1703 | 1 | Screw-HHF |
| 126 | 105-1898 | 2 | Ring-Retaining |
| ❶134 | 105-1899 | 1 | Seal Kit |
| 136 | 105-1927 | 1 | Fan |
| 137 | 105-1928 | 1 | Fan Pulley Kit |
| 141 | 107-1705 | 1 | Washer |
| 142 | 107-1706 | 1 | Washer |
| 143 | 107-1707 | 1 | Cover-Brake, Plastic |
| 144 | 104-5330 | 1 | Magnet-Ring |
| 210 | 108-8561 | 1 | Hose |
| 218 | 108-8562 | 1 | Pinch-Clamp, Single Ear |




# Engine and Clutch Assembly

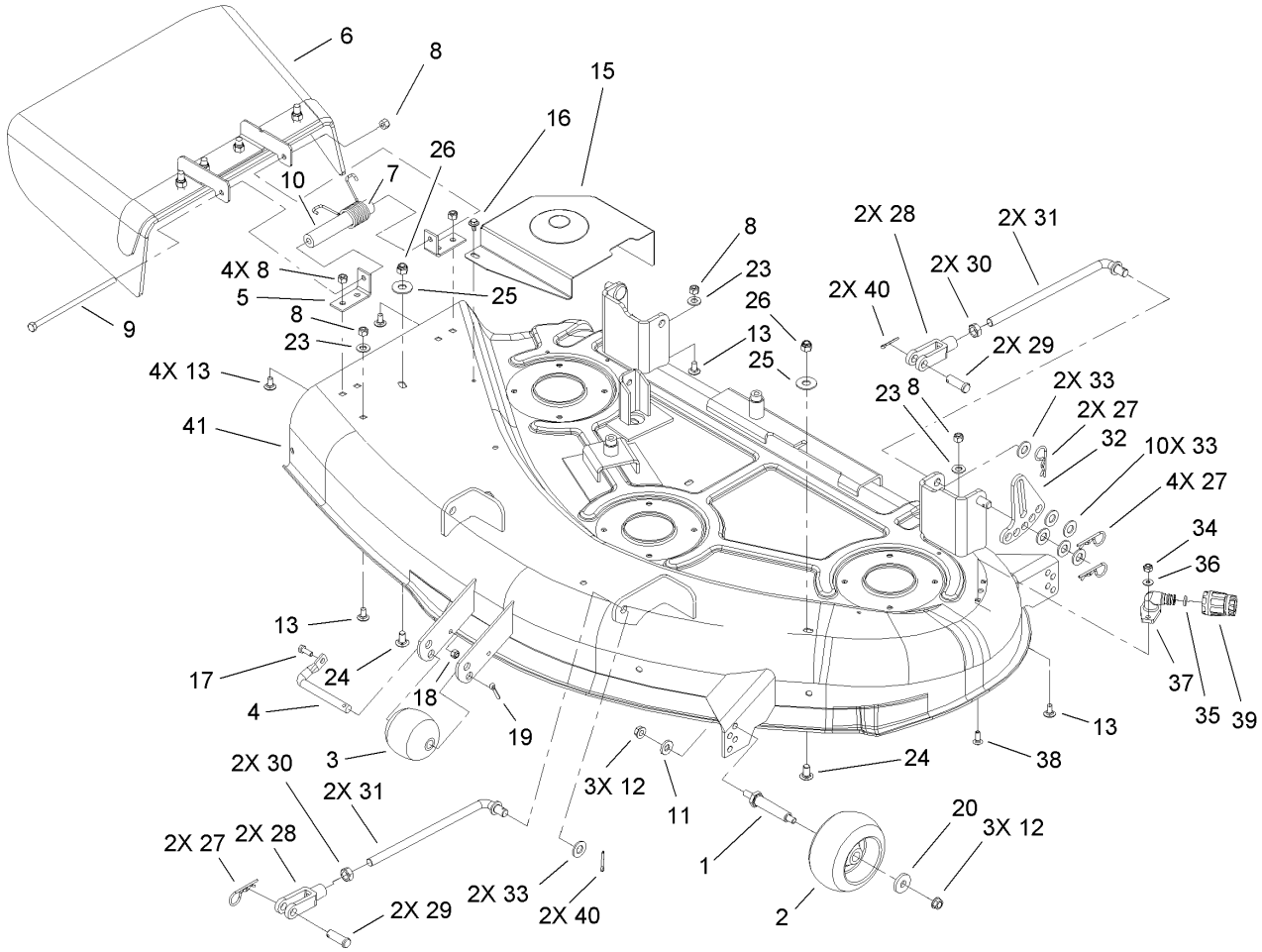
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3212-12 | 1 | Screw-HH |
| 2 | 112843 | 1 | Washer |
| 3 | 108-9512 | 1 | Clutch-PTO, Electric |
| 4 | 100-7314 | 1 | Pump Drive Pulley ASM |
| 5 | 5-7280 | 1 | Key |
| 7 | 62-7190 | 4 | Spacer-Steel |
| 8 | 3253-4 | 4 | Washer-Lock |
| ❷❸10 | | 1 | Engine-Kohler, Cv492S-27525 |
| 14 | 33114-030 | 4 | Screw-HH |
| 15 | 323-4 | 2 | Screw-HH |
| 16 | 322-5 | 2 | Screw-HH |
| 17 | 104-3613-03 | 1 | Stop-Clutch |
| 18 | 98-5023 | 1 | Bumper |
| 19 | 32128-21 | 2 | Nut-HF |
| 21 | 3256-23 | 2 | Washer-Flat |
| 27 | 110-6535 | 1 | Decal |
| 30 | 3296-29 | 2 | Nut-Lock, NI |
| 38 | 104-8018 | 1 | Nipple-Pipe |
| 39 | 288-10 | 1 | Cap-Pipe |




# Electrical Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 104-2491 | 1 | Battery-Dry |
| 2 | 88-9830 | 1 | Key Switch ASM |
| 2:1 | 3254-5 | 1 | Washer-Tooth |
| 2:2 | 218-461 | 1 | Nut-HH |
| 3 | 63-8360 | 1 | Key-Ignition |
| 4 | 95-7489 | 1 | Switch-PTO |
| 5 | 86-4690 | 1 | Switch-Interlock |
| 6 | 65-7410 | 2 | Switch-Pole, Single |
| 7 | 82-2190 | 1 | Switch-Bail |
| 8 | 106-8245 | 1 | Solenoid |
| 9 | 56-7670 | 1 | Wire ASM |
| 10 | 54-2030 | 1 | Wire ASM |
| 11 | 93-0324 | 1 | Cable |
| 12 | 1-633181 | 3 | Plate-Tapped |
| 13 | 32144-8 | 6 | Screw-PPHTF |
| 14 | 32149-2 | 2 | Nut-Keps |
| 15 | 3256-22 | 2 | Washer-Flat |
| 16 | 32144-1 | 3 | Screw-Taptite |
| 17 | 321-4 | 2 | Screw-HH |
| 18 | 32128-33 | 3 | Nut-HF |
| 19 | 98-7249 | 1 | Relay |
| 20 | 46-8560 | 2 | Screw-HHF |
| 21 | 110-6517 | 1 | Harness-Wire |
| 22 | 28-8080 | 1 | Boot-Terminal |

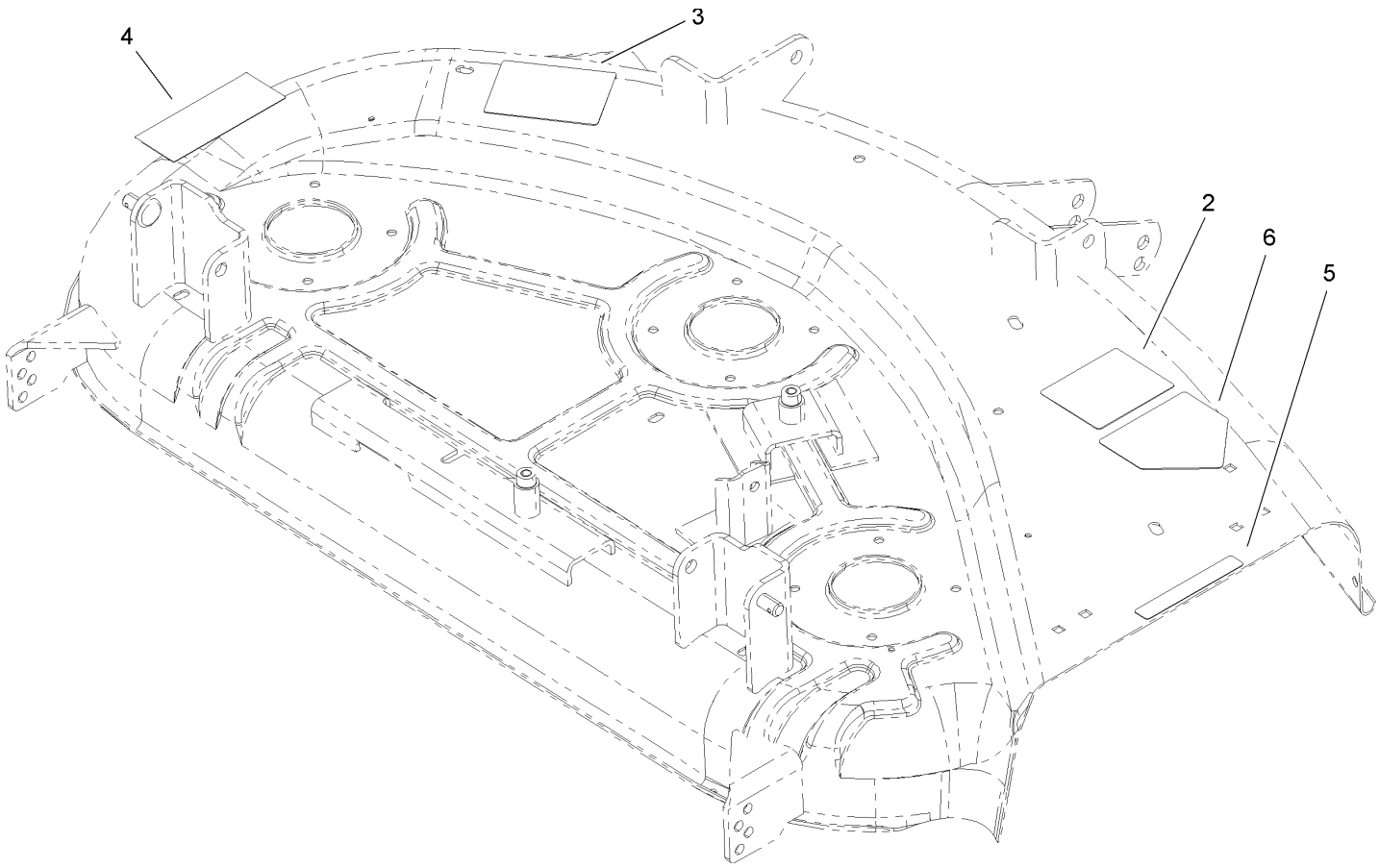
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 23 | 93-3190 | 2 | Boot-Insulator, Terminal |
| 24 | 104-2466 | 1 | Holddown-Battery |
| 25 | 99-7420 | 1 | Plug-Hole |




# 44 Inch Deck Assembly

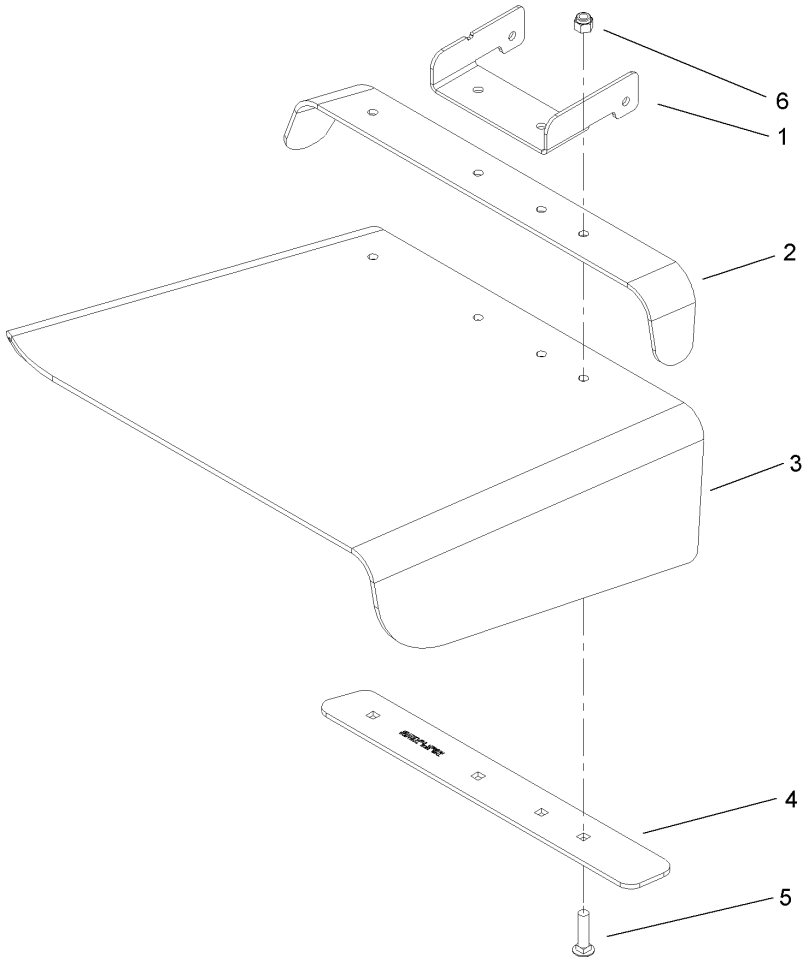
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 99-2842 | 3 | Spacer |
| 2 | 1-603299 | 3 | Roller-Scalp, Anti |
| 3 | 29-4820 | 1 | Roller |
| 4 | 118960-03 | 1 | Shaft-Roller |
| 5 | 108-6196-03 | 2 | Bracket-Pivot, Deflector |
| 6 | 108-8591 | 1 | Deflector ASM |
| 7 | 108-4052 | 1 | Spring-Torsion |
| 8 | 3296-29 | 8 | Nut-Lock, NI |
| 9 | 108-8539 | 1 | Bolt-HH |
| 10 | 108-7159 | 1 | Spacer-Deflector |
| 11 | 98-5975 | 3 | Washer-Belleville |
| 12 | 3290-357 | 6 | Nut-HHF, Whiz |
| 13 | 3230-18 | 7 | Screw-CARR |
| ❶14 | 110-1877-03 | 1 | Cover-Belt, LH |
| 15 | 110-1878-03 | 1 | Cover-Belt, RH |
| 16 | 46-8560 | 4 | Screw-HHF |
| 17 | 321-4 | 1 | Screw-HH |
| 18 | 3296-42 | 1 | Nut-Lock, NI |
| 19 | 3272-21 | 1 | Pin-Cotter |
| 20 | 1-373034 | 3 | Washer |
| 23 | 3256-24 | 3 | Washer-Flat |
| 24 | 3231-21 | 2 | Screw-CARR |
| 25 | 3256-5 | 2 | Washer-Flat |
| 26 | 3296-39 | 2 | Nut-Lock, NI |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 27 | 1-806005 | 8 | Pin-Hair |
| 28 | 100-7338 | 4 | Clevis |
| 29 | 104-3634 | 4 | Pin-Clevis |
| 30 | 3220-5 | 4 | Nut-Jam |
| 31 | 104-8047 | 4 | Rod-Trunion |
| 32 | 104-3699-01 | 2 | Link-HOC, Adjusting |
| 33 | 3256-26 | 14 | Washer-Flat |
| 34 | 3296-16 | 2 | Nut-Lock, NI |
| 35 | 46-6290 | 1 | O-Ring |
| 36 | 3256-1 | 2 | Washer-Flat |
| 37 | 95-2747 | 1 | Fitting-Washout |
| 38 | 3229-1 | 2 | Screw-CARR |
| 39 | 95-3270 | 1 | Connector-Hose |
| 40 | 3272-10 | 4 | Pin-Cotter |
| 41 | 105-1948 | 1 | 44 Inch Deck ASM |



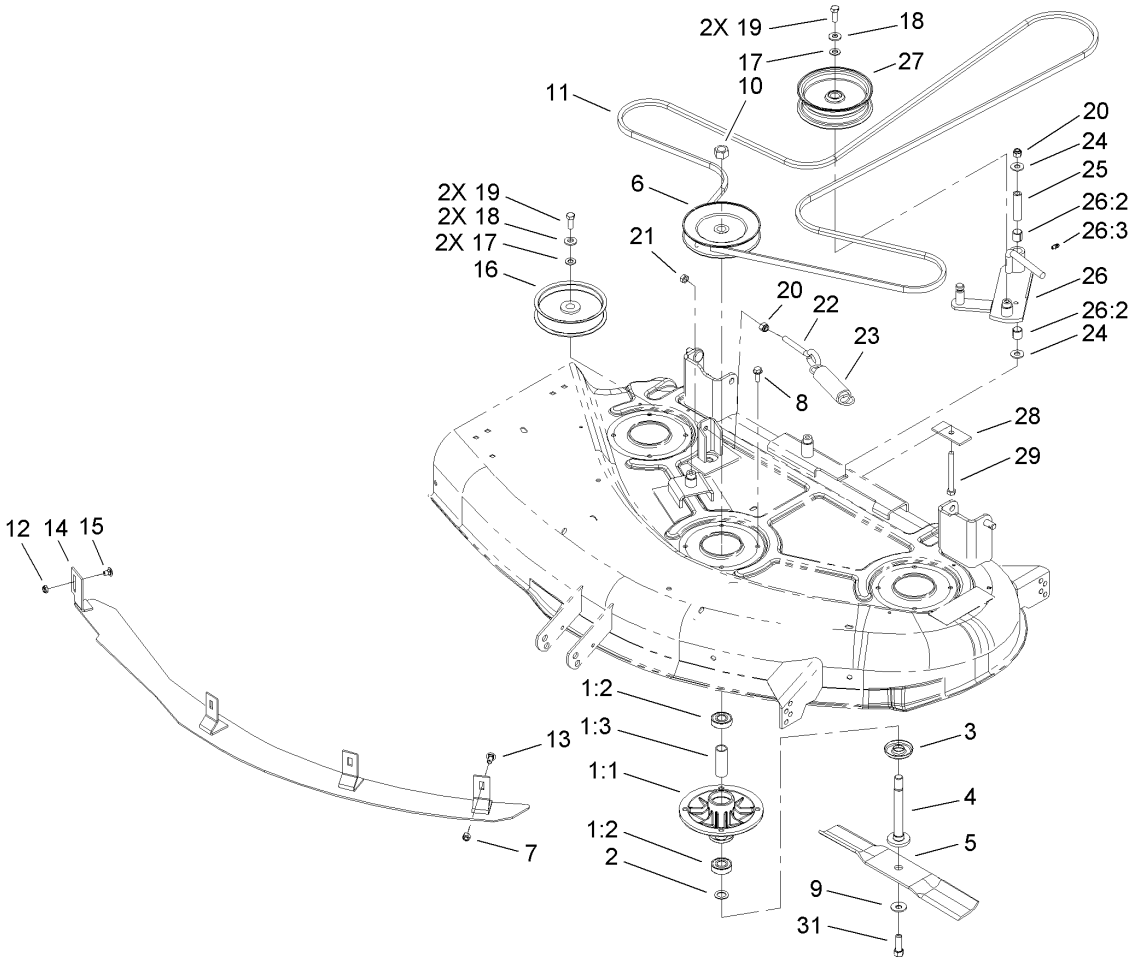

# 44 Inch Deck Assembly No. 105-1948

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 2 | 99-3943 | 1 | Decal-Routing, Belt |
| 3 | 98-3798 | 1 | Decal-Wheel, Gage |
| 4 | 92-7108 | 1 | Decal-Danger |
| 5 | 92-7109 | 1 | Decal-Caution |
| 6 | 93-1122 | 1 | Decal-Danger |




# Deflector Assembly No. 108-8591

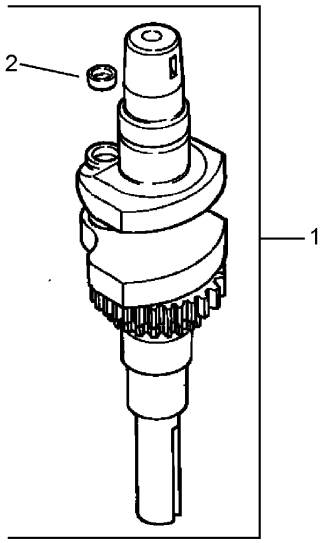
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 108-6184-03 | 1 | Hinge-Deflector |
| 2 | 108-6172-03 | 1 | Support-Discharge |
| 3 | 108-8590 | 1 | Deflector-Rubber |
| 4 | 108-6174-03 | 1 | Strap-Discharge |
| 5 | 3230-3 | 4 | Screw-CARR |
| 6 | 3296-29 | 4 | Nut-Lock, NI |




# 44in Deck Belt Drive Assembly

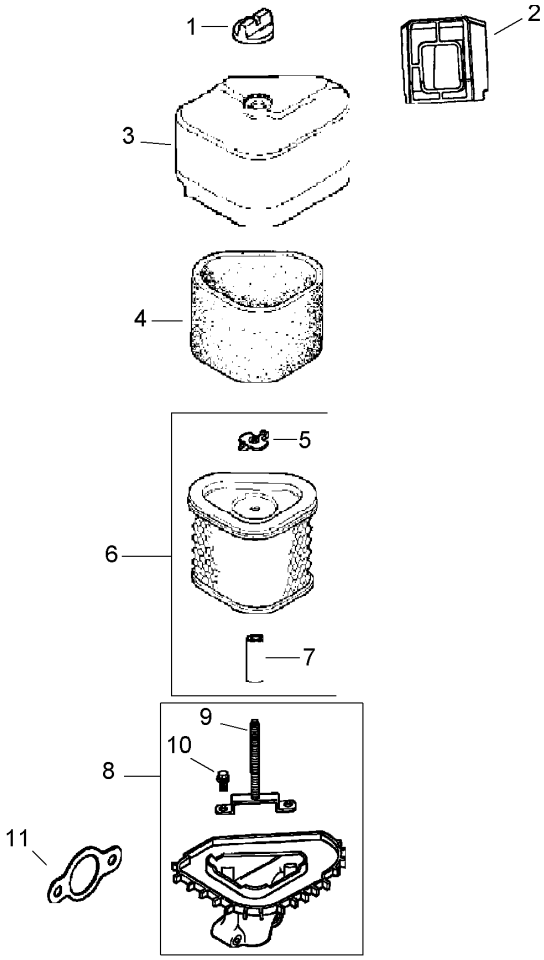
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❶❷1 | | 3 | Spindle ASM |
| 1:1 | 88-4510 | 1 | Housing-Spindle |
| 1:2 | 100-1048 | 2 | Bearing-Ball |
| 1:3 | 62-3661 | 1 | Spacer-Bearing |
| 2 | 80-4380 | 3 | Spacer |
| 3 | 80-4360 | 3 | Shield-Bearing |
| 4 | 80-4341 | 3 | Shaft |
| 5 | 54-0010-03 | 3 | Blade |
| 6 | 100-7321 | 3 | Pulley ASM |
| 7 | 3296-29 | 3 | Nut-Lock, NI |
| 8 | 32144-41 | 12 | Screw-Taptite |
| 9 | 3290-465 | 3 | Washer-Belleville |
| 10 | 3219-6 | 3 | Nut-Hex |
| 11 | 105-6963 | 1 | Belt-V |
| 12 | 3296-47 | 1 | Nut-Lock, NI |
| 13 | 3230-1 | 3 | Bolt-CARR |
| 14 | 93-9950-03 | 1 | Baffle |
| 15 | 3230-19 | 1 | Screw-CARR |
| 16 | 1-613098 | 2 | Pulley-Idler |
| 17 | 3256-24 | 3 | Washer-Flat |
| 18 | 98-5975 | 3 | Washer-Belleville |
| 19 | 323-6 | 3 | Screw-HH |
| 20 | 3296-39 | 2 | Nut-Lock, NI |
| 21 | 3217-7 | 1 | Nut-Hex |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | 94-2547 | 1 | Bolt-Eye |
| 23 | 105-6992 | 1 | Spring-Extension |
| 24 | 1-809107 | 2 | Washer-Hardened |
| 25 | 1-603384 | 1 | Bushing-Pivot, Idler |
| 26 | 105-7010 | 1 | Idler Arm ASM |
| 26:2 | 1-513034 | 2 | Sleeve-Bearing |
| 26:3 | 302-5 | 1 | Fitting-Grease |
| 27 | 99-8912 | 1 | Pulley-Idler, Flat |
| 28 | 1-800805 | 1 | Screw-HH |
| 29 | 104-8037-03 | 1 | Plate-Bolt, Retainer |
| 31 | 26-0671 | 3 | Screw-Blade |



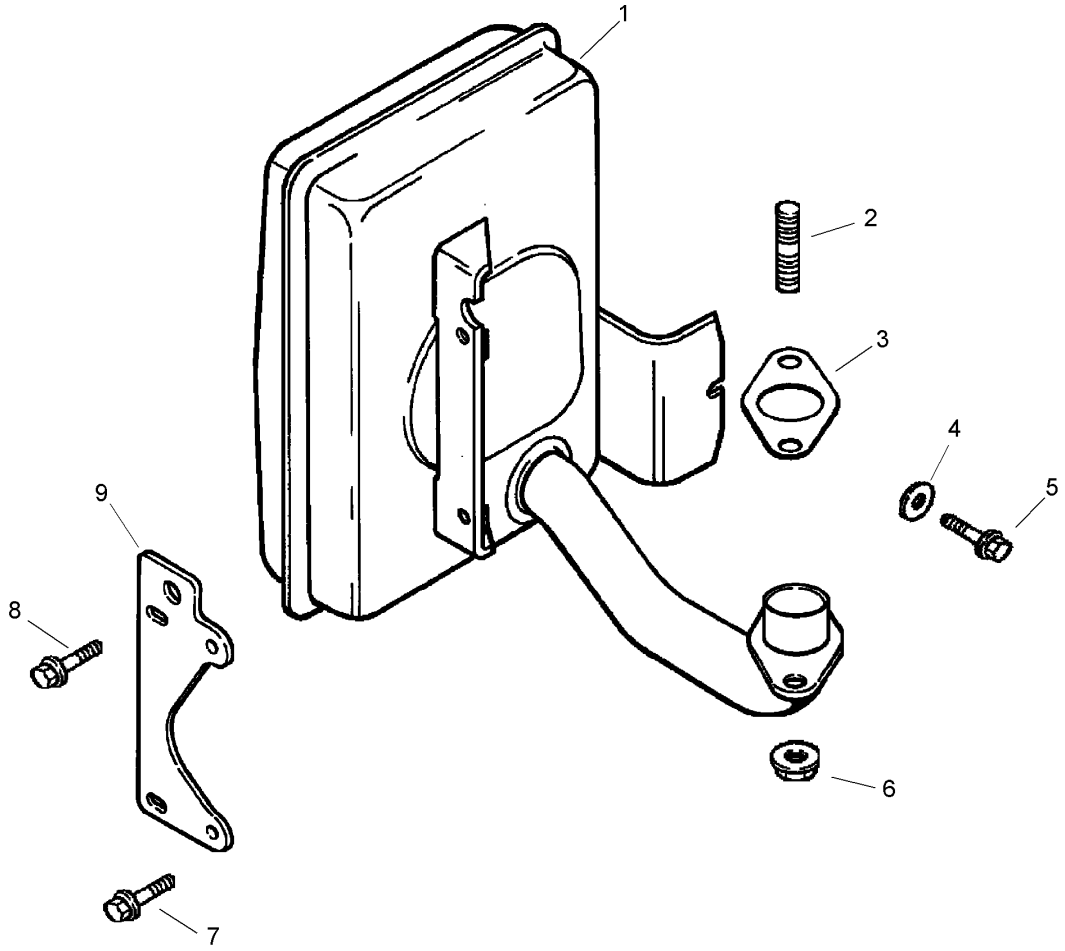

# Crankshaft Assembly
# Kohler Cv492s-27525

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 12 014 57-S | 1 | Crankshaft (Includes 2) |
| ❸2 | 25 139 27-S | 1 | Plug-Cup |



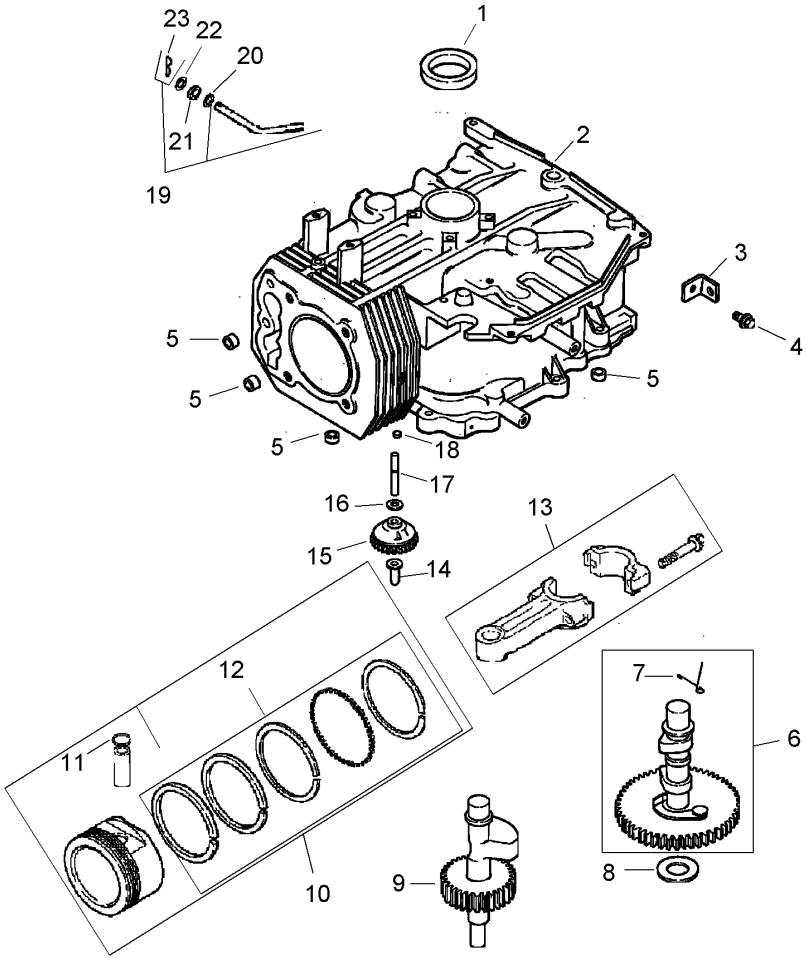

# Air Intake and Filtration Assembly
# Kohler Cv492s-27525

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 25 341 03-S | 1 | Knob-Cover |
| ❸2 | 12 281 02-S | 1 | Duct-Air |
| ❸3 | 12 096 44-S | 1 | Cover-Cleaner, Air |
| ❸4 | 12 083 12-S | 1 | Element-Precleaner |
| ❸5 | 12 100 01-S | 1 | Nut-Wing |
| ❸6 | 12 083 10-S | 1 | Element, Air Cleaner (Includes 5, 7, 8) |
| ❸7 | 12 032 11-S | 1 | Seal |
| ❸8 | 12 094 14-S | 1 | Base, Air Cleaner (Includes 10, 11) |
| ❸9 | 12 072 04-S | 1 | Stud |
| ❸10 | 12 086 01-S | 2 | Screw |
| ❸11 | 12 041 02-S | 1 | Gasket-Base, Air Cleaner |
| ❶❸ | 12 113 04-S | 1 | Decal-Cleaner, Air |




# Exhaust Assembly
# Kohler Cv492s-27525

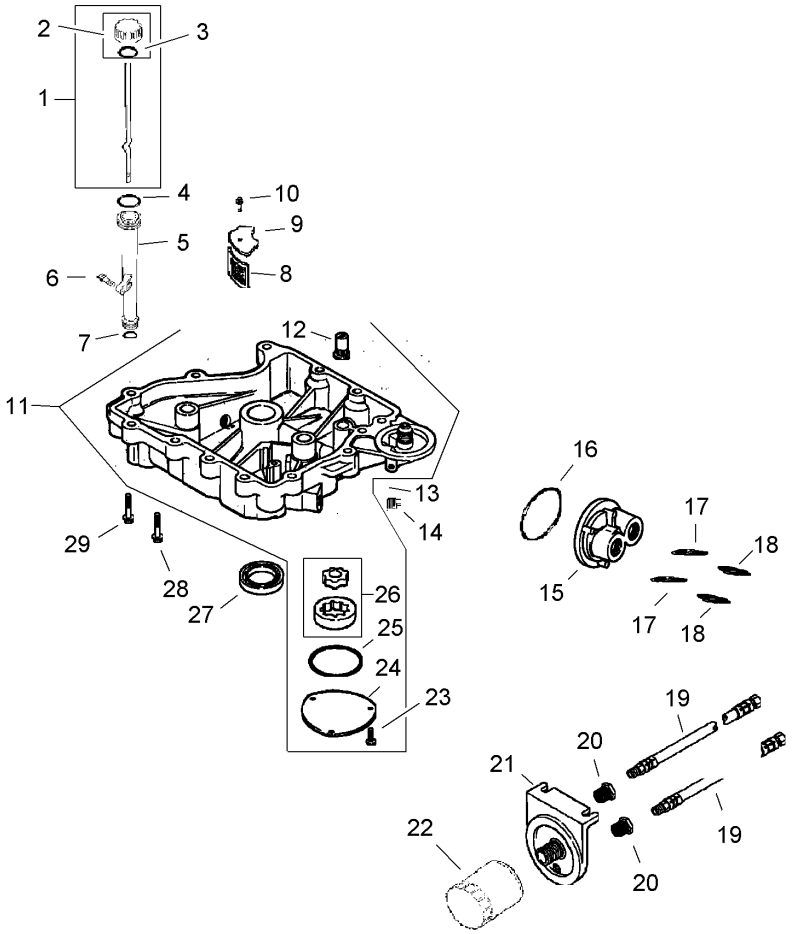
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 12 068 55-S | 1 | Muffler |
| ❸2 | 25 072 04-S | 2 | Stud (M8X1.25X33) |
| ❸3 | 12 041 03-S | 1 | Gasket-Manifold, Exhaust |
| ❸4 | X-25-78-S | 1 | Washer-Plain (1/4In) |
| ❸5 | M-545016-S | 1 | Screw-HHFTF (M5X0.8X16) |
| ❸6 | M-841080-S | 2 | Nut-Hex, Flange (M8X1.25) |
| ❸7 | M-645016-S | 2 | Screw-HHFTF (M6X1.0X16) |
| ❸8 | M-645025-S | 2 | Screw-HF (M6X1.0X25) |
| ❸9 | 12 126 71-S | 1 | Bracket-Muffler |
| ❶❸ | 12 755 70-S | 1 | Kit, Muffler Guard (Includes Screw (4) M-545010-S) |
| ❶❸ | M-545010-S | 4 | Screw-HHFTF (M5X0.8X10) |
| ❶❸ | 12112 20-S | 2 | Spacer |
| ❶❸ | 12 522 511 | 1 | Short Block |
| ❶❸ | 12 755 93-S | 1 | Gasket Set |




# Crankcase Assembly
# Kohler Cv492s-27525

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 12 032 03-S | 1 | Seal-Oil |
| ❷❸2 | | 1 | Crankcase (Use: Short Block 12 522 69) |
| ❸3 | 12 445 02-S | 1 | Strap-Lifting |
| ❸4 | M-839025-S | 1 | Screw-HF (M8X1.25X25) |
| ❸5 | 24 380 13-S | 4 | Pin-Locating |
| ❸6 | 12 010 31-S | 1 | Camshaft (Includes 7) |
| ❸7 | 12 089 31-S | 1 | Spring-Actuating |
| ❸8 | 12 422 08-S | 1 | Shim-Camshaft (Blue .03) |
| ❸ | 12 422 09-S | 1 | Shim-Camshaft (Red .032) |
| ❸ | 12 422 10-S | 1 | Shim-Camshaft (Yellow .034) |
| ❸ | 12 422 11-S | 1 | Shim-Camshaft (Green .036) |
| ❸ | 12 422 12-S | 1 | Shim-Camshaft (Gray .038) |
| ❸ | 12 422 13-S | 1 | Shim-Camshaft (Black .04) |
| ❸ | 12 422 07-S | 1 | Shim-Camshaft (White .028) |
| ❸9 | 12 144 28-S | 1 | Shaft-Balance |
| ❸10 | 12 874 07-S | 1 | Piston W/Ring Set (STD.) (Includes 11, 12) |
| ❸ | 12 874 11-S | 1 | Piston W/Ring Set (.08) |
| ❸ | 12 874 08-S | 1 | Piston W/Ring Set (.25) |
| ❸ | 12 874 09-S | 1 | Piston W/Ring Set (.50) |
| ❸11 | 12 018 02-S | 2 | Retainer-Pin, Piston |
| ❸12 | 12 108 07-S | 1 | Ring Set (STD. And .08) |
| ❸ | 12 108 08-S | 1 | Ring Set (.25) |

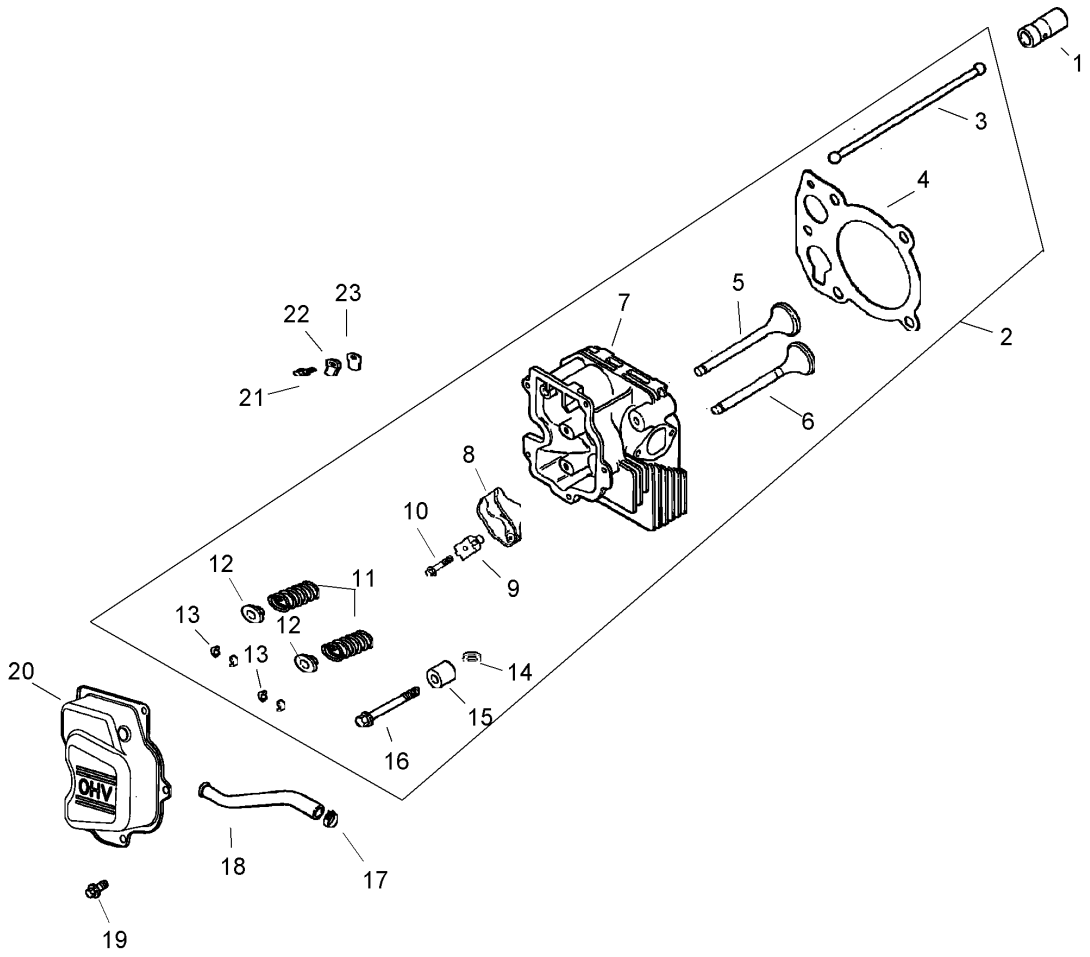
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸ | 12 108 09-S | 1 | Ring Set (.50) |
| ❸13 | 12 067 11-S | 1 | Rod-Connecting (STD) |
| ❸ | 12 067 12-S | 1 | Rod-Connecting (.25) |
| ❸14 | 12 380 01-S | 1 | Pin-Regulating, Governor |
| ❸15 | 12 043 05-S | 1 | Gear-Governor |
| ❸16 | M-631005-S | 1 | Washer-Plain (6 Mm) |
| ❸17 | 12 144 02-S | 1 | Shaft-Gear, Governor |
| ❸18 | 52 139 09-S | 1 | Plug-Cup |
| ❸19 | 12 755 64-S | 1 | Kit, Governor Cross Shaft W/Clip (Includes 23) |
| ❸20 | X-25-102-S | 1 | Washer-Flat (1/4) |
| ❸21 | 12 032 01-S | 1 | Seal-Cross Shaft, Governor |
| ❸22 | M-631015-S | 1 | Washer-Flat (6Mm) |
| ❸23 | 12 154 05-S | 1 | Clip-Pin, Hitch |




# Oil Pan and Lubrication Assembly
# Kohler Cv492s-27525

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 12 038 01-S | 1 | Dipstick (Includes 2, 3) |
| ❸2 | 25 755 13-S | 1 | Kit, Oil Fill Cap (Includes 3) |
| ❸3 | 25 153 02-S | 1 | O-Ring |
| ❸4 | 12 153 02-S | 1 | O-Ring |
| ❸5 | 12 123 04-S | 1 | Oil Fill Tube ASM |
| ❸6 | M-545020-S | 1 | Screw-HHFTF (M5X0.8X20) |
| ❸7 | 12 153 01-S | 1 | O-Ring |
| ❸8 | 25 162 07-S | 1 | Screen-Pickup, Oil |
| ❸9 | 12 096 03-S | 1 | Cover-Screen, Oil Pickup |
| ❸10 | M-545016-S | 1 | Screw-HHFTF (M5X0.8X16) |
| ❸11 | 12 199 50-S | 1 | Pan Assembly, Oil (Includes 12, 23-26) |
| ❸12 | 25 462 09-S | 1 | Valve-Relief, Oil Pressure |
| ❸13 | 25 139 52-S | 1 | Plug-Pipe (1/8In) |
| ❸14 | 25 139 57-S | 2 | Plug-Solid, Square Head (.38) |
| ❸15 | 12 029 02-S | 1 | Adapter, Oil Filter |
| ❸16 | 24 153 13-S | 1 | O-Ring |
| ❸17 | 25 158 10-S | 2 | Bushing, Reducing 7/8X1/4X1/2 N.P.T.F. |
| ❸18 | 52 136 02-S | 2 | Nipple-Metallic |
| ❸19 | 52 326 11-S | 2 | Hose, Oil (Red Tracer) (2) 1/8-27 N.P.T.F. Male Coupling, 1/4-18 N.P.S.M. Female Coupling X 23In Long |

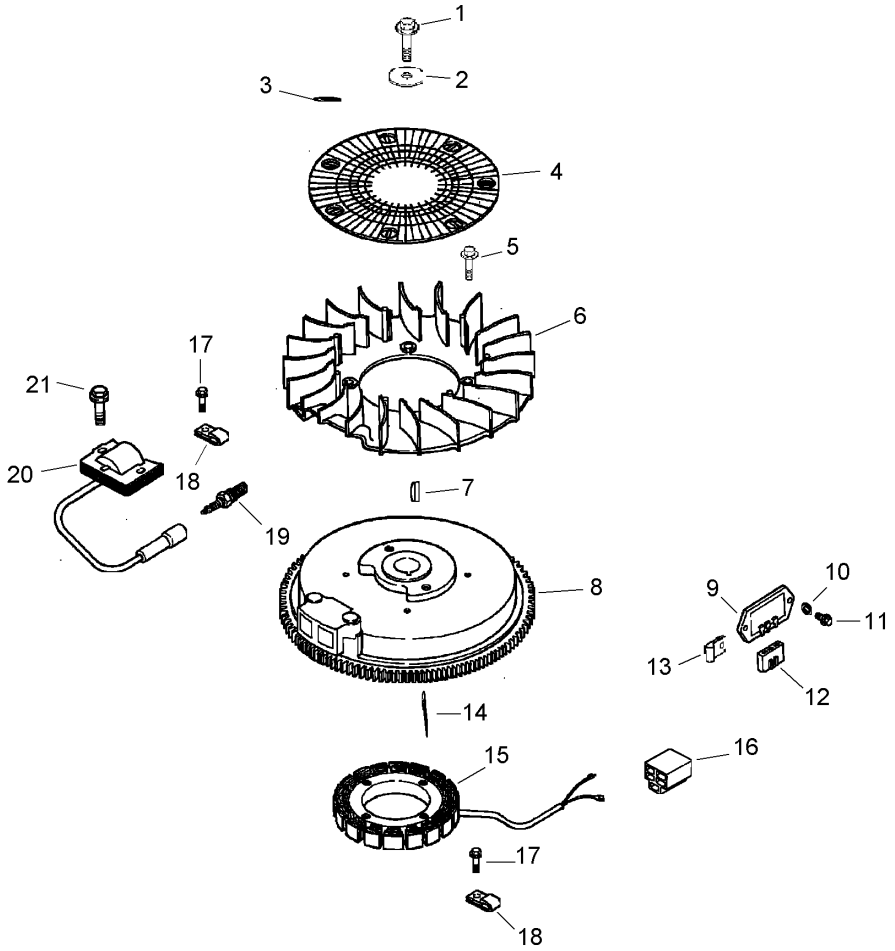
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸20 | 25 158 15-S | 2 | Bushing, Reducing 1/8X1/4 N.P.T.F. |
| ❸21 | 12 029 02-S | 1 | Adapter, Oil Filter |
| ❸22 | 12 050 01-S | 1 | Filter-Oil |
| ❸23 | M-545016-S | 3 | Screw-HHFTF (M5X0.8X16) |
| ❸24 | 12 096 34-S | 1 | Cover-Pump, Oil |
| ❸25 | 12 153 06-S | 1 | O-Ring (Oil Pump Cover) |
| ❸26 | 12 393 01-S | 1 | Oil Pump ASM |
| ❸27 | 12 032 03-S | 1 | Seal-Oil |
| ❸28 | 24 086 16-S | 11 | Screw-HF (M8X1.25X45) |
| ❸29 | 24 086 17-S | 1 | Screw-HF (M8X1.25X45) |




# Head, Valve and Breather Assembly
# Kohler Cv492s-27525

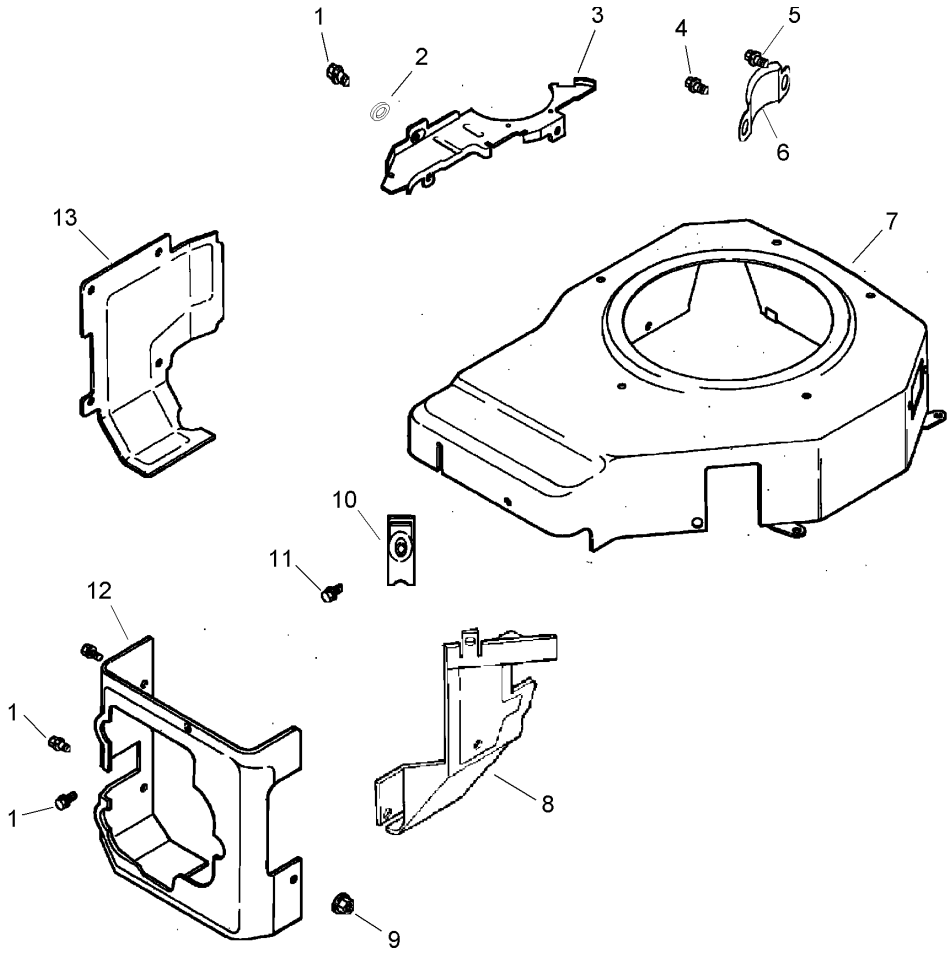
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 25 351 01-S | 2 | Lifter-Valve |
| ❸2 | 24 755 101-S | 1 | Kit, Cylinder Head (Includes 3-16, Carburetor Gasket (2), |
| ❸3 | 12 411 05-S | 2 | Rod-Push |
| ❸4 | 12 041 10-S | 1 | Gasket-Head, Cylinder |
| ❸5 | 12 017 01-S | 1 | Valve-Intake (STD) |
| ❸6 | 12 016 01-S | 1 | Valve-Exhaust (STD) |
| ❸7 | 12 318 51-S | 1 | Head-Cylinder |
| ❸8 | 25 186 01-S | 2 | Arm-Rocker |
| ❸9 | 12 599 03-S | 2 | Pivot-Arm, Rocker |
| ❸10 | M-640034-S | 2 | Screw-HF (M6X1.0X34) |
| ❸11 | 12 089 34-S | 2 | Spring-Valve |
| ❸12 | 12 173 01-S | 2 | Cap-Spring, Valve |
| ❸13 | 12 755 03-S | 2 | Retainer Kit |
| ❸14 | 12 468 05-S | 1 | Washer-Flat (1/2) |
| ❸15 | 12 112 13-S | 1 | Spacer-Head Bolt (Exhaust Port) |
| ❸16 | 20 086 02-S | 5 | Screw-Flange, Hex (M10X1.5X37) |
| ❸17 | 25 237 14-S | 1 | Clamp-Hose |
| ❸18 | 12 326 18-S | 1 | Hose-Breather |
| ❸19 | M-645016-S | 5 | Screw-HHFTF (M6X1.0X16) |
| ❸20 | 12 096 47-S | 1 | Cover-Valve |
| ❸21 | M-545010-S | 1 | Screw-HHFTF (M5X0.8X10) |
| ❸22 | 66 018 04-S | 1 | Retainer-Reed, Breather |
| ❸23 | 12 402 02-S | 1 | Reed-Breather |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❶❸ | 12 017 02-S | 1 | Valve-Intake (.25) |
| ❶❸ | 12 016 02-S | 1 | Valve-Exhaust (.25) |
| ❶❸ | 12 041 01-S | 2 | Gasket-Carburetor |
| ❶❸ | 12 041 02-S | 1 | Gasket-Base, Air Cleaner |
| ❶❸ | 12 041 03-S | 1 | Gasket-Manifold, Exhaust |



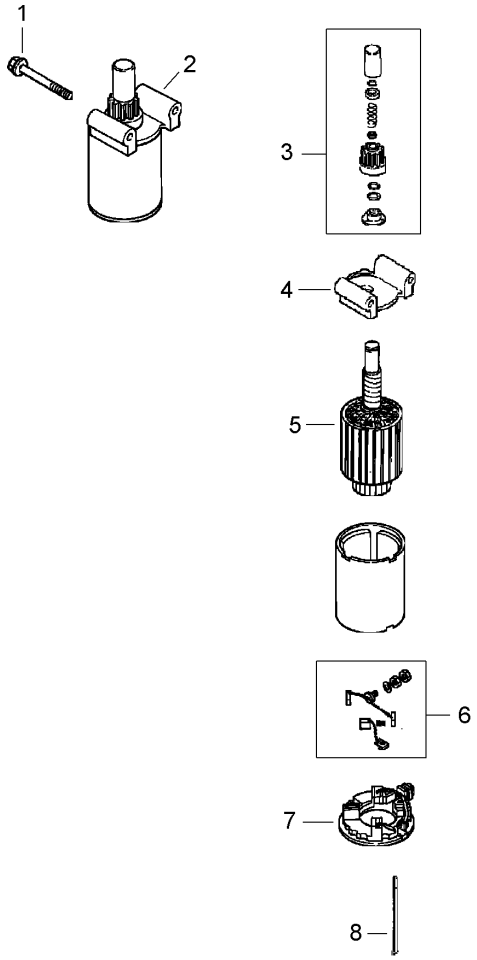

# Ignition and Electrical Assembly
# Kohler Cv492s-27525

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 12 086 14-S | 1 | Screw-Hex, Flange (M10X1.5X45) |
| ❸2 | 12 468 03-S | 1 | Washer-Flat (.38) |
| ❸3 | 24 018 03-S | 3 | Retainer |
| ❸4 | 24 162 03-S | 1 | Screen-Grass |
| ❸5 | 25 086 47-S | 4 | Bolt-Shoulder (M6X1.0X16) |
| ❸6 | 12 157 06-S | 1 | Fan |
| ❸7 | X-42-15-S | 1 | Key (.19 X .62) |
| ❸8 | 12 025 15-S | 1 | Flywheel |
| ❸9 | 41 403 09-S | 1 | Rectifier-Regulator |
| ❸10 | X-22-11-S | 1 | Washer-Lock, Internal Tooth (1/4) |
| ❸11 | 12 086 42-S | 2 | Screw-HF (M6X1.0X16) |
| ❸12 | 236602-S | 1 | Connector (3 Contact) |
| ❸13 | 12 157 07-S | 2 | Clip, Rectifier-Regulator |
| ❸14 | M-548025-S | 2 | Screw-HHFTF (M5X0.8X25) |
| ❸15 | 237878-S | 1 | Kit, Stator (Includes Terminal 25 452 01-S) |
| ❸16 | 48 155 01-S | 1 | Connector (5 Contact) |
| ❸17 | M-545010-S | 2 | Screw-HHFTF (M5X0.8X10) |
| ❸18 | X-728-1-S | 2 | Clip |
| ❸19 | 12 132 02-S | 1 | Spark Plug |
| ❸20 | 12 584 04-S | 1 | Module-Ignition |
| ❸21 | M-545020-S | 2 | Screw-HHFTF (M5X0.8X20) |



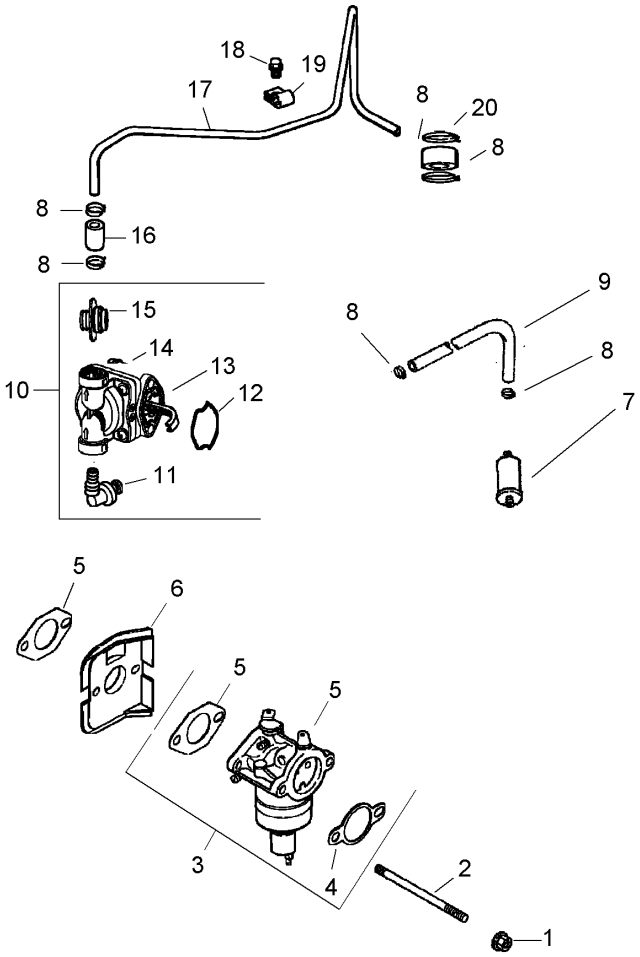

# Blower Housing and Baffle Assembly
# Kohler Cv492s-27525

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | M-545010-S | 5 | Screw-HHFTF (M5X0.8X10) |
| ❸2 | 24 468 10-S | 1 | Washer-Plain (1/4) |
| ❸3 | 12 146 07-S | 1 | Plate-Housing, Blower |
| ❸4 | M-645016-S | 1 | Screw-HHFTF (M6X1.0X16) |
| ❸5 | M-550010-S | 1 | Screw-HF (M5X0.8X10) |
| ❸6 | 24 096 05-S | 1 | Cover-Pinion |
| ❸7 | 12 027 55-S | 1 | Housing-Blower |
| ❸8 | 12 063 18-S | 1 | Baffle (Intake Side) |
| ❸9 | M-541050-S | 1 | Nut-HF (M5X0.8) |
| ❸10 | 25 154 02-S | 3 | Clip-Mounting |
| ❸11 | 12 086 37-S | 3 | Screw-Washer, Captive (M5X0.8X20) |
| ❸12 | 12 063 20-S | 1 | Baffle (Cylinder Head) |
| ❸13 | 12 063 19-S | 1 | Baffle-Cylinder |
| ❶❸ | 12 113 119-S | 1 | Decal, 18 Hp |



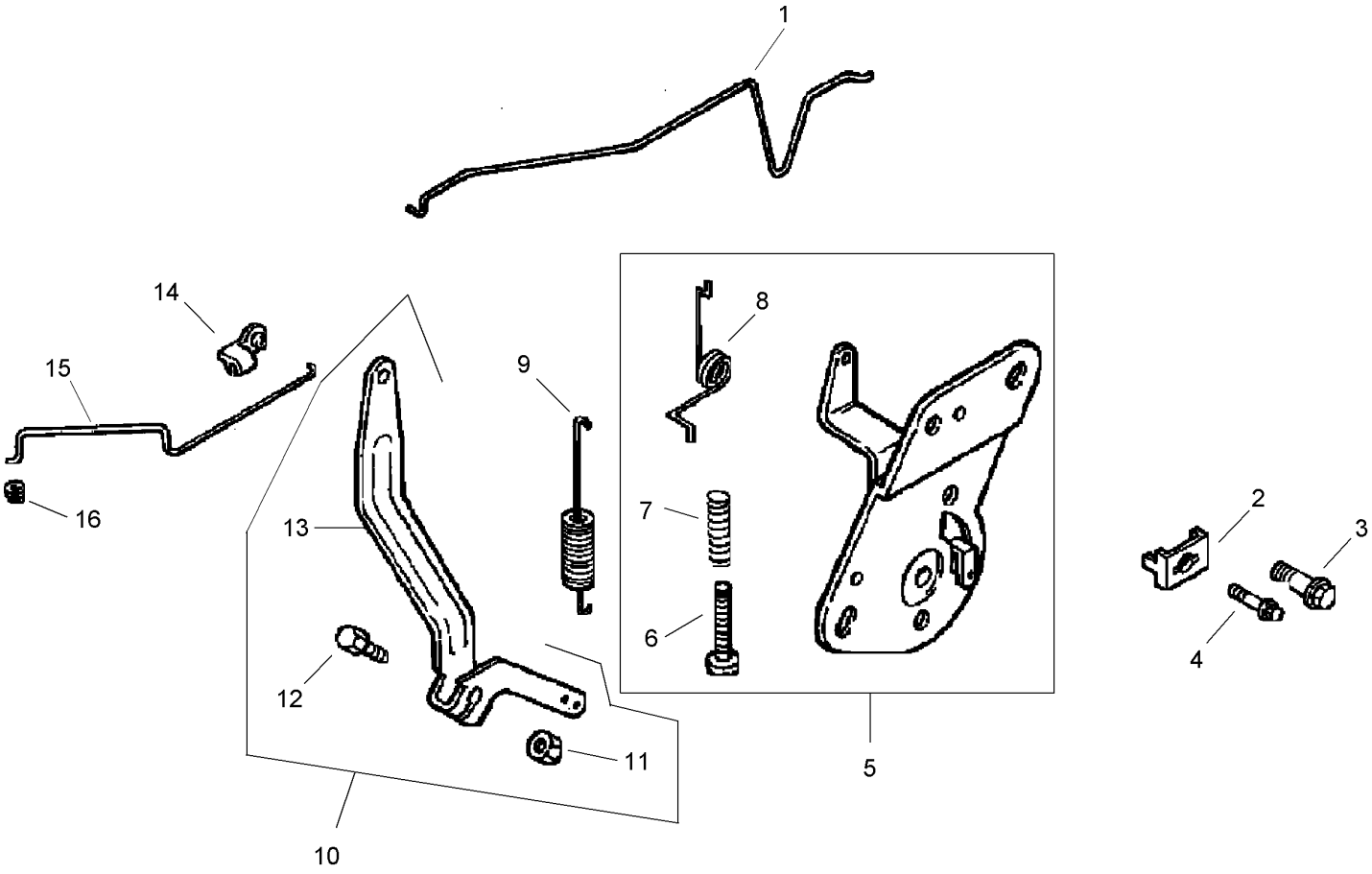

# Starter Assembly
# Kohler Cv492s-27525

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | M-839070-S | 2 | Screw-HF (M8X1.25X70) |
| ❸2 | 12 098 22-S | 1 | Starter Assembly (Includes 3-8) |
| ❸3 | 12 755 53-S | 1 | Drive Kit |
| ❸4 | 12 227 19-S | 1 | Cap-End, Drive |
| ❸5 | 12 170 05-S | 1 | Armature |
| ❸6 | 12 221 01-S | 1 | Brush ASM |
| ❸7 | 12 227 13-S | 1 | Commutator-Cap, End |
| ❸8 | 12 211 01-S | 2 | Bolt |




# Fuel System Assembly
# Kohler Cv492s-27525

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | M-641060-S | 2 | Nut-Hex, Flange (M6X1.0) |
| ❸2 | M-629116-S | 2 | Stud (M6X1.0X116) |
| ❸3 | 12 853 117-S | 1 | Carburetor Kit (Includes 4, 5 [qty. 1], Tie 12 454 03-S, And Terminal 25 452 20-S) |
| ❸4 | 12 041 02-S | 1 | Gasket-Base, Air Cleaner |
| ❸5 | 12 041 01-S | 2 | Gasket-Carburetor |
| ❸6 | 12 265 06-S | 1 | Deflector-Heat |
| ❸7 | 12 294 13-S | 1 | Fitting-90 DEG |
| ❸8 | 25 237 14-S | 6 | Clamp-Hose |
| ❸9 | 25 353 14-S | 1 | Line-Fuel, 7 Inch |
| ❸10 | 25 050 07-S | 1 | Filter-Fuel |
| ❸11 | 12 559 02-S | 1 | Kit, Fuel Pump (Includes 13-15) |
| ❸12 | M-645020-S | 2 | Screw-Flange, Hex (M6X1.0X20) |
| ❸13 | 25 041 10-S | 2 | Gasket, Fuel Pump |
| ❸14 | 25 153 04-S | 1 | O-Ring (Fuel Pump) |
| ❸15 | 25 294 09-S | 1 | Connector-Hose, Straight |
| ❸16 | 12 353 01-S | 1 | Line-Fuel (1-1/4In) |
| ❸17 | 12 123 19-S | 1 | Line-Fuel. Metal |
| ❸18 | M-545010-S | 1 | Screw-HHFTF (M5X0.8X10) |
| ❸19 | 12 154 01-S | 1 | Clamp-Line, Fuel |
| ❸20 | 41 353 18-S | 1 | Line-Fuel (2-1/2In) |




# Engine Control Assembly
# Kohler Cv492s-27525

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 12 079 11-S | 1 | Linkage-Choke |
| ❸2 | 12 237 01-S | 1 | Clamp-Cable |
| ❸3 | M-545016-S | 1 | Screw-HHFTF (M5X0.8X16) |
| ❸4 | M-664020-S | 2 | Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20) |
| ❸5 | 12 536 01-S | 1 | Control, Speed Assembly (Includes 6-8) |
| ❸6 | 12 086 39-S | 1 | Screw-Pan Head (W/Loctite) |
| ❸7 | 12 089 11-S | 1 | Spring-Control, Speed |
| ❸8 | 12 089 23-S | 1 | Spring-Return, Choke |
| ❸9 | 12 089 19-S | 1 | Spring-Governor |
| ❸10 | 12 755 83-S | 1 | Kit, Governor Lever (Includes 11-13) |
| ❸11 | 12 100 07-S | 1 | Nut-Flange, Hex (1/4-20) |
| ❸12 | 52 211 04-S | 1 | Bolt-Square Neck, Round Head (1/4-20X1) |
| ❸13 | 12 090 28-S | 1 | Lever-Governor |
| ❸14 | 25 158 11-S | 1 | Bushing-Linkage, Throttle |
| ❸15 | 12 079 10-S | 1 | Linkage-Throttle |
| ❸16 | 25 158 08-S | 1 | Bushing-Retaining, Linkage |

# Attachments and Accessories

## For 74603 - TimeCutter ZX440 Riding Mower

| Product Name | Model/Part |
|---|---|
| Light Kit | 104-8041 |
| Smooth Caster Wheel Kit | 105-1856 |
| Tire Chains | 107-1738 |
| French Decal Kit | 107-2493 |
| Armrest Kit | 108-6163 |
| 44 Inch Vac-Bagger | 79161 |
| 56 Inch Snow Blade | 79165 |
| 44 Inch Recycler Kit | 86041 |


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