Form Number 3352-167 Rev B

TimeCutter™ ZX525
Riding Mower

Model No. 74806 - 250000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

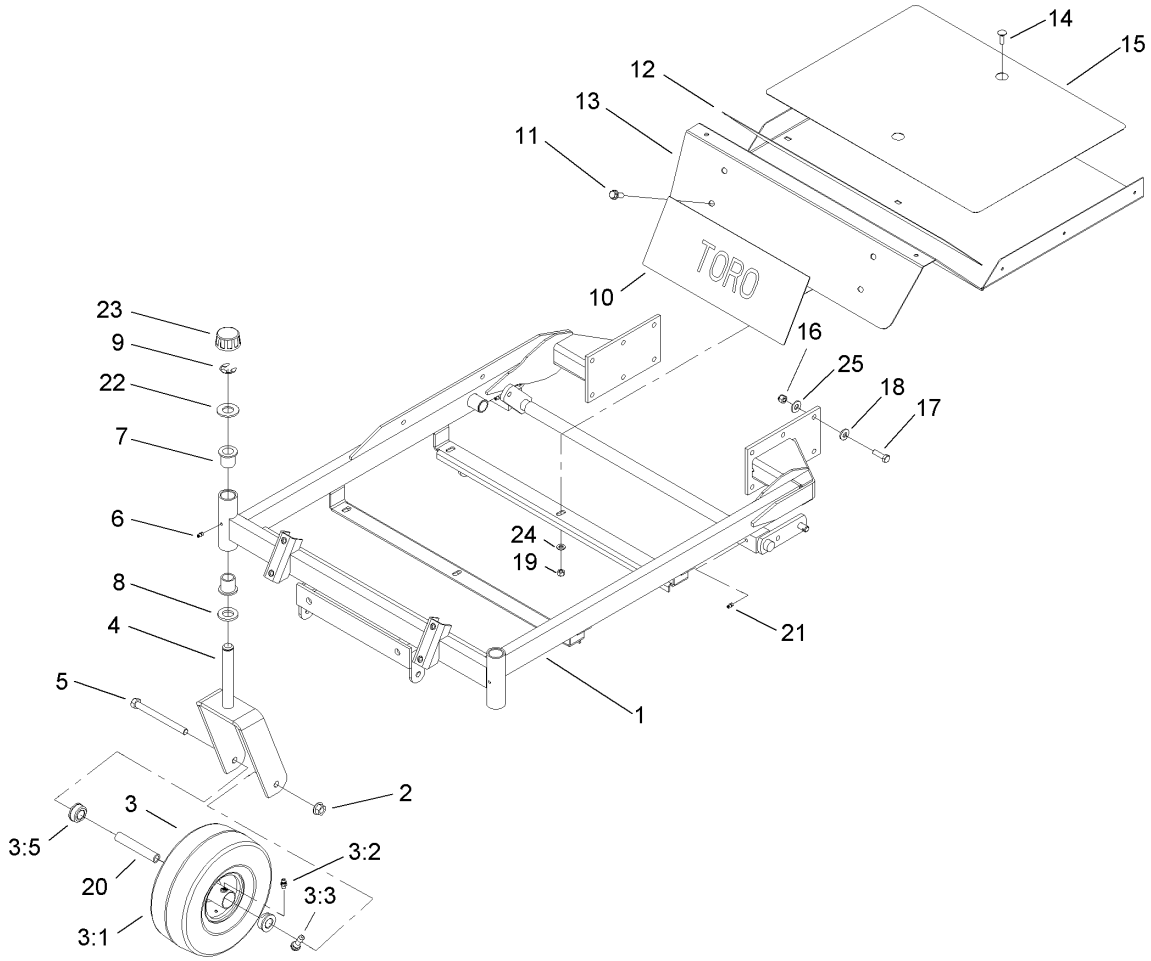
AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not illustrated

❷ Not serviced separately

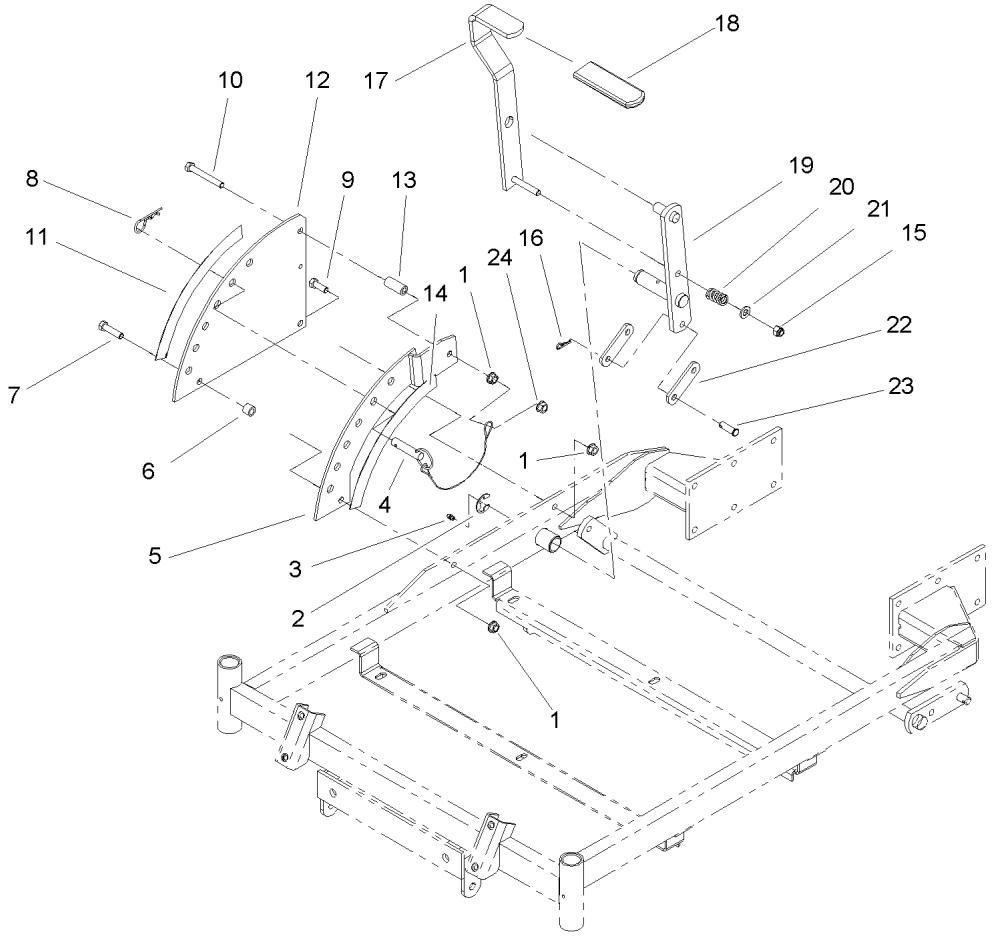
❸ Obtain from your local Kawasaki dealer



Front Frame Assembly

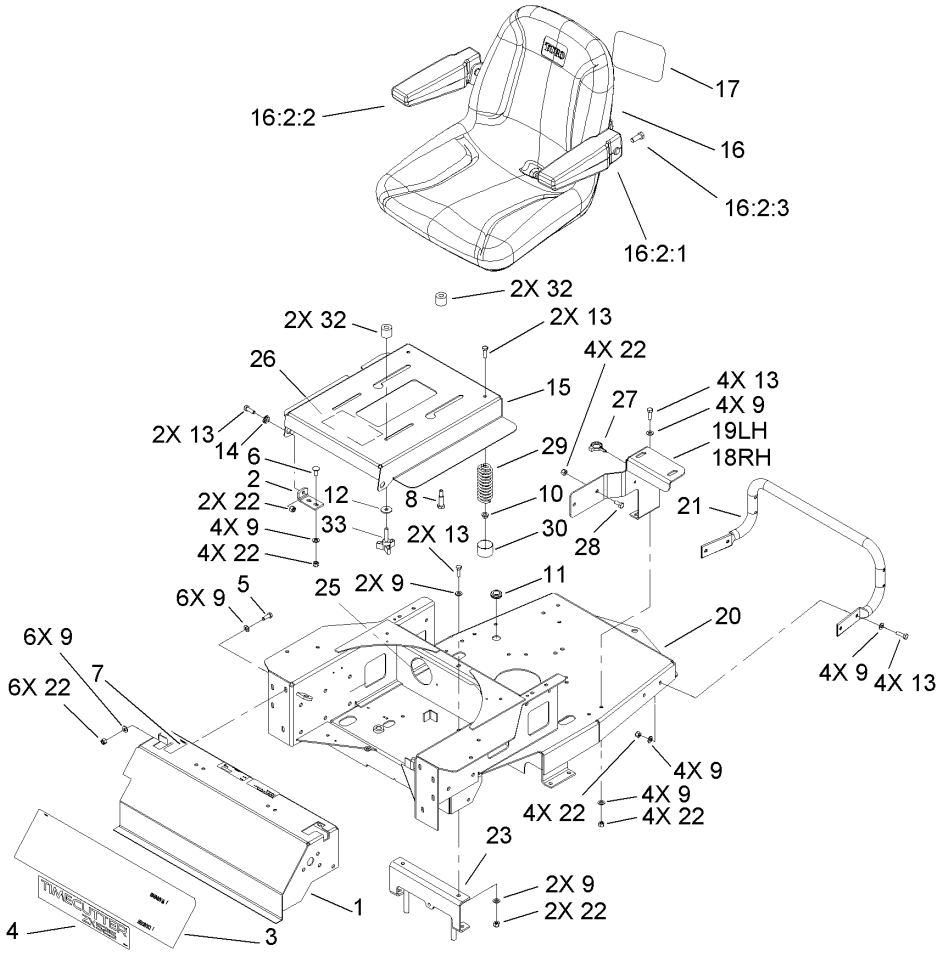
Ref	Part No.	Qty.	Description
1	108-2311-01	1	Carrier Frame ASM
2	32128-23	2	Nut-HF
3	105-3471	2	Front Wheel And Tire ASM
3:1	105-1943	1	Tire
3:2	302-5	1	Fitting-Grease
3:3	232-27	1	Stem-Valve
3:5	114-1640	2	Bushing-Flange
❶3:99	93-4244	1	Tube-Inner (W/Valve)
4	100-7363-01	2	Caster Fork ASM
5	325-22	2	Screw-HH
6	302-5	2	Fitting-Grease
7	1-303514	4	Bearing-Flanged
8	1-513338	2	Washer-Flat
9	32151-103	2	Ring-Snap
10	67-7320	1	Decal
11	66-9300	4	Screw-HF
12	104-3639	1	Pad-Skid, Anti
13	100-7386-03	1	Floorpan
14	3230-28	6	Screw-CARR
15	104-3640	1	Pad-Skid, Anti
16	3296-39	12	Nut-Lock, NI
17	323-7	12	Screw-HH
18	98-5975	12	Washer-Belleville
19	3296-29	6	Nut-Lock, NI

Ref	Part No.	Qty.	Description
20	104-3667	2	Spanner-Wheel
21	302-19	2	Fitting-Grease
22	104-8076	2	Washer
23	61-9780	2	Cap-Hub
24	3256-23	6	Washer-Flat
25	1-809107	12	Washer-Hardened



Height-of-Cut Handle and Plate Assembly

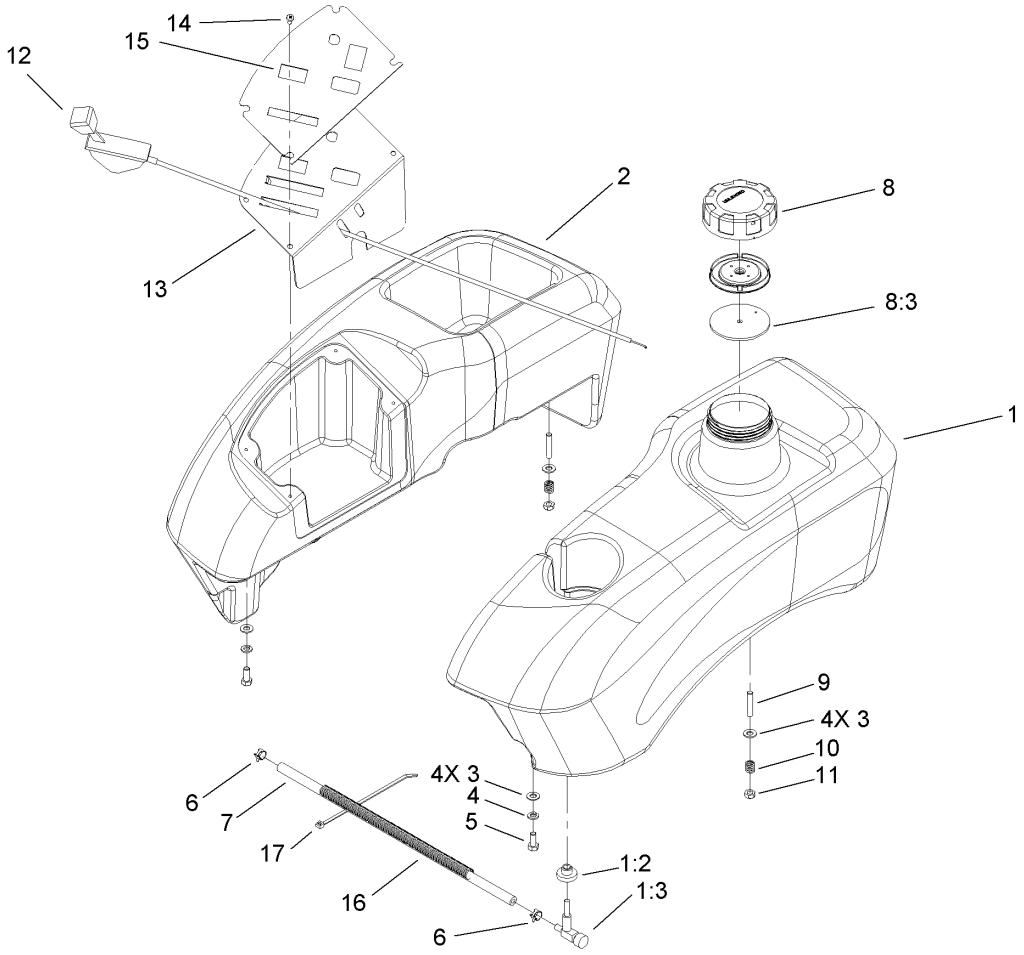
Ref	Part No.	Qty.	Description
1	3290-357	3	Nut-HHF, Whiz
2	32151-103	1	Ring-Snap
3	302-5	1	Fitting-Grease
4	104-3678	1	Pin-Hitch
5	100-7335-01	1	Plate-Lift
6	1-413088	1	Bushing-Lever, Lift
7	323-8	1	Screw-HH
8	1-806005	1	Pin-Hair
9	323-6	1	Screw-HH
10	323-13	1	Screw-HH
11	104-3641	1	Decal-Deck Height, Outer
12	100-7384-01	1	Plate-Deck Lift
13	1-633082	1	Bushing-Lever, Lift
14	104-8032	1	Decal-Deck Height, Inner
15	3296-39	1	Nut-Lock, NI
16	1-806003	2	Pin-Hair
17	1-652023-03	1	Lever-Lift
18	1-633295	1	Grip-Lever, Lift
19	1-652027-03	1	Arm-Deck, Lift
20	1-633325	1	Spring-Compression
21	3256-24	1	Washer-Flat
22	1-633068	2	Arm-Lift, Deck
23	283-2	2	Pin-Clevis
24	32128-21	1	Nut-HF



Main Frame and Seat Assembly

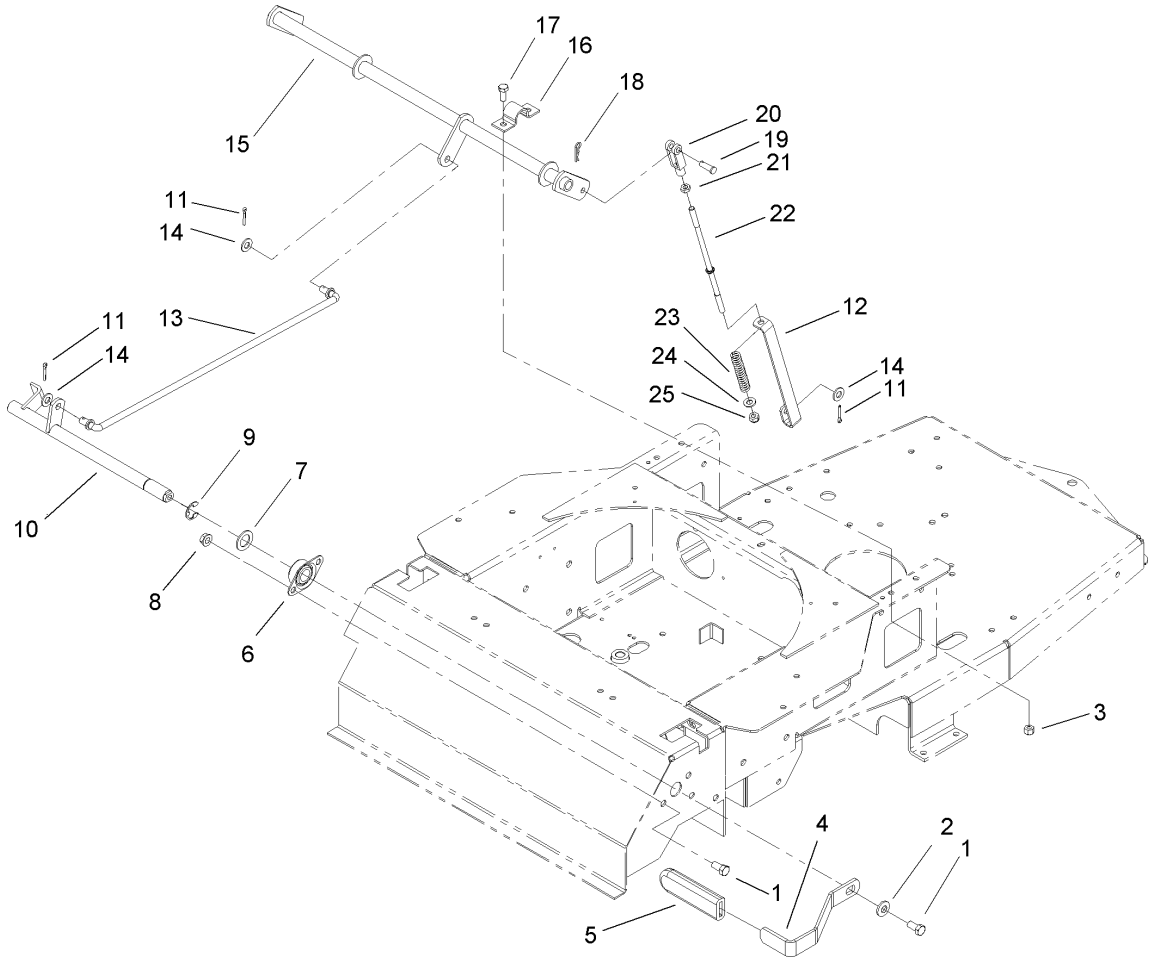
Ref	Part No.	Qty.	Description
1	104-8040-03	1	Console
2	104-8057-03	2	Bracket-Pivot
3	107-7399	1	Decal-Danger
4	108-7132	1	Decal
5	322-4	6	Screw-HH
6	3230-23	4	Screw-CARR
7	1-633354	2	Decal-Control, Motion
8	7-0030	2	Bolt-Shoulder
9	3256-23	32	Washer-Flat
10	32128-25	2	Nut-HF
11	237-124	1	Grommet
12	5-4460	2	Washer-Pivot
13	322-5	14	Screw-HH
14	105503	2	Bushing
15	108-9572-03	1	Seat Pan ASM
16	106-6447	1	Seat (With Arm Rests)
❶16:1	108-2329	1	Seat
❶❷16:2		1	Armrest Kit
16:2:1	108-6177	1	LH Armrest ASM
16:2:2	108-6178	1	RH Armrest ASM
16:2:3	108-6179	6	Screw-HSBH
17	93-7340	1	Decal
❶18	100-7376-01	1	Bracket-RH
19	100-7368-01	1	Bracket-LH

Ref	Part No.	Qty.	Description
20	108-2310-01	1	Rear Frame ASM
21	100-7332-03	1	Rod-Support, Rear
22	3296-29	26	Nut-Lock, NI
23	105-6987-03	1	Bracket
25	105-1854	1	Cover-Conduit
26	107-2473	1	Decal-Service
27	105-1853	2	Clamp-Hose
28	322-3	4	Screw-HH
29	92-7054	2	Spring-Compression
30	701178	2	Cap-Protector
32	108-2327	4	Spacer
33	108-2356	2	Knob



Fuel Tank and Control Assembly

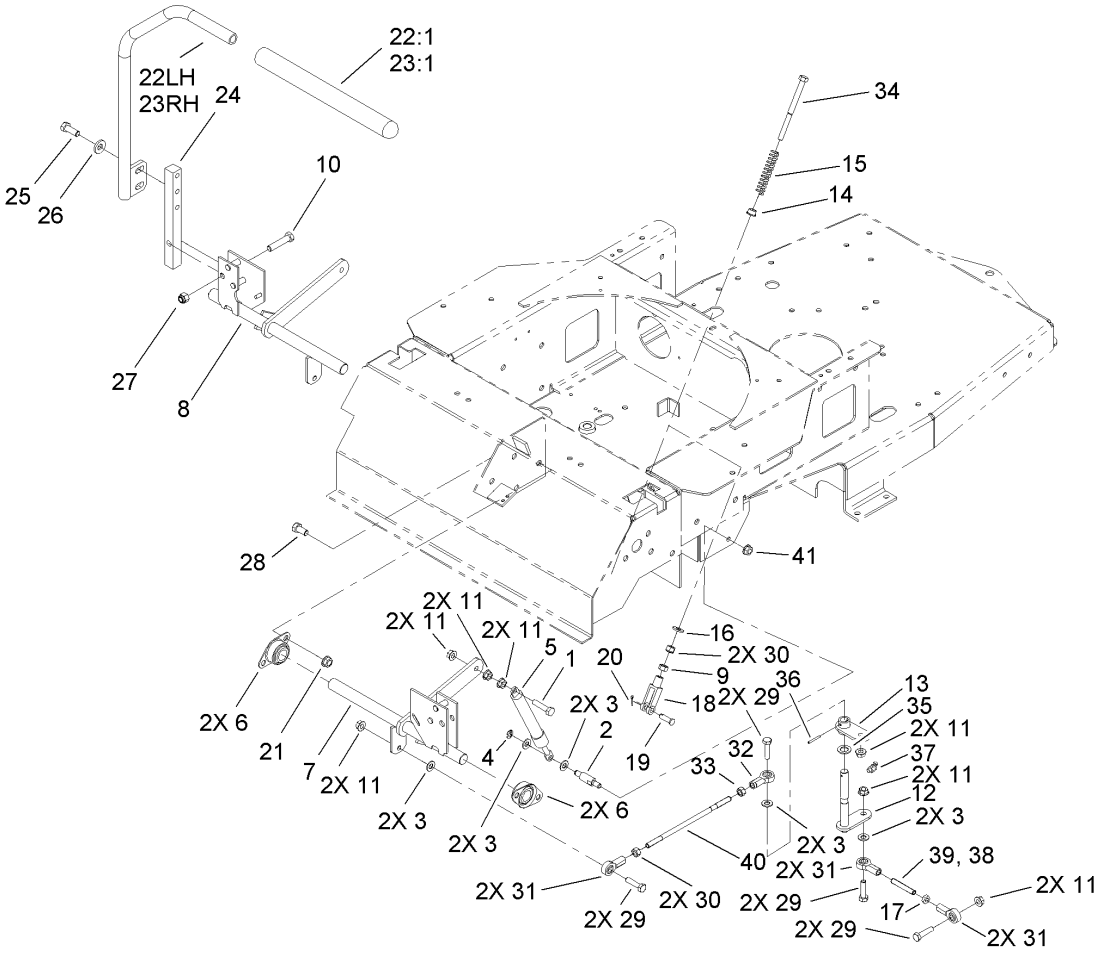
Ref	Part No.	Qty.	Description
1	105-3494	1	Fuel Tank ASM
1:2	46-6560	1	Bushing
1:3	104048	1	Valve-Fuel
2	105-1918	1	Tank-Console
3	3256-23	8	Washer-Flat
4	3253-4	4	Washer-Lock
5	322-3	4	Screw-HH
6	2412-98	2	Clamp
7	104-8060	1	Hose-Fuel
8	88-3980	1	Gas Cap ASM
8:3	88-4010	1	Gasket-Cap, Gas
9	1-633023	4	Stud
10	1-633349	4	Spring-Tank, Fuel
11	3296-47	4	Nut-Lock, NI
12	104-8081	1	Cable-Throttle
13	104-3664-03	1	Panel-Control
14	3250-14	4	Screw-PPH
15	104-8009	1	Decal-Panel, Control
16	105-1854	1	Cover-Conduit
17	614249	1	Strap-Tie



Parking Brake Assembly

Ref	Part No.	Qty.	Description
1	323-4	5	Screw-HH
2	98-5975	1	Washer-Belleville
3	3296-29	4	Nut-Lock, NI
4	100-7346-03	1	Handle-Brake, Park
5	1-633268	1	Grip-Lever, Brake
6	1-633102	2	Bearing-Flange, Side
7	1-303007	1	Washer
8	3290-357	4	Nut-HHF, Whiz
9	32151-48	1	E-Ring
10	100-7318	1	Brake Shaft ASM
11	3272-10	4	Pin-Cotter
12	104-3675	2	Bracket-Spring, Brake
13	104-8046	1	Rod-Brake, Upper
14	3256-24	4	Washer-Flat
15	104-3670-03	1	Shaft-Brake
16	88-4730	2	Clamp-Pivot, HOC
17	322-3	4	Screw-HH
18	1-806003	2	Pin-Hair
19	1-808280	2	Pin-Clevis
20	1-303105	2	Yoke-Adjustable
21	3219-2	2	Nut-Hex
22	104-3674	2	Rod-Brake, Upper
23	38-4520	2	Spring
24	3256-23	2	Washer-Flat

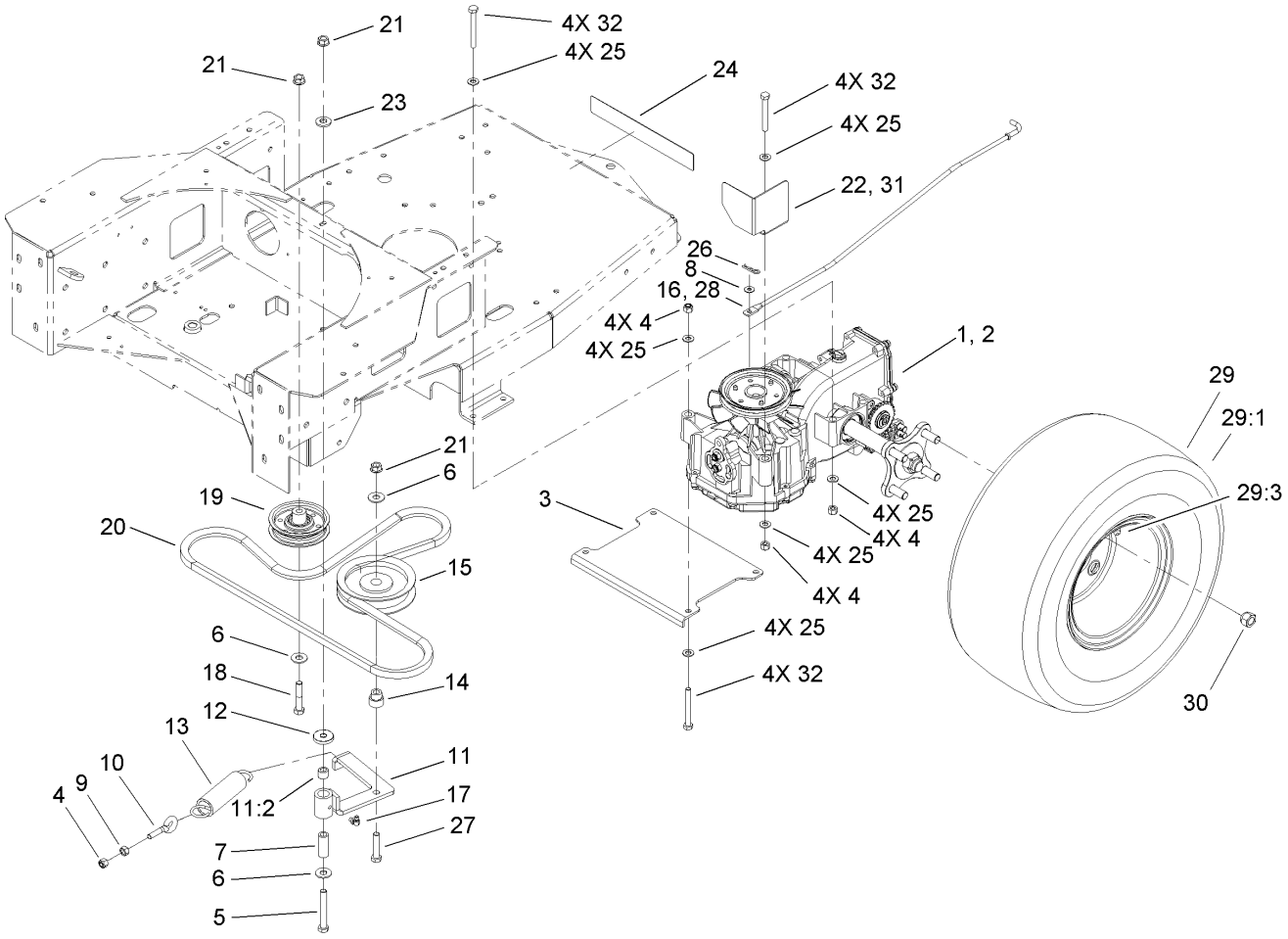
Ref	Part No.	Qty.	Description
25	3296-4	2	Nut-Lock



Motion Control Assembly

Ref	Part No.	Qty.	Description
1	1-403180	2	Screw-HH
2	1-653316	2	Pin-Damper
3	3256-23	10	Washer-Flat
4	32120-35	2	Ring-Retaining, EXT
5	103-2913	2	Damper-Control, Motion
6	1-633102	4	Bearing-Flange, Side
7	100-7341	1	Bracket-Motion Control, LH
8	100-7340	1	Bracket-Motion Control, RH
9	3296-4	2	Nut-Lock
10	323-9	2	Screw-HH
11	32128-20	14	Nut-HF
12	100-7311	2	Pivot ASM
13	100-7313	2	Pivot Plate ASM
14	1-603735	2	Bushing-Flanged
15	1-603807	2	Spring-Return, Neutral
16	3256-2	2	Washer-Flat
17	3220-2	2	Nut-Jam
18	1-303105	2	Yoke-Adjustable
19	1-808280	2	Pin-Clevis
20	3272-5	2	Pin-Cotter
21	3290-357	6	Nut-HHF, Whiz
❶22	103-0631	1	LH Lever ASM
❶22:1	1-633257	1	Grip-Control, Motion
23	103-0632	1	RH Lever ASM

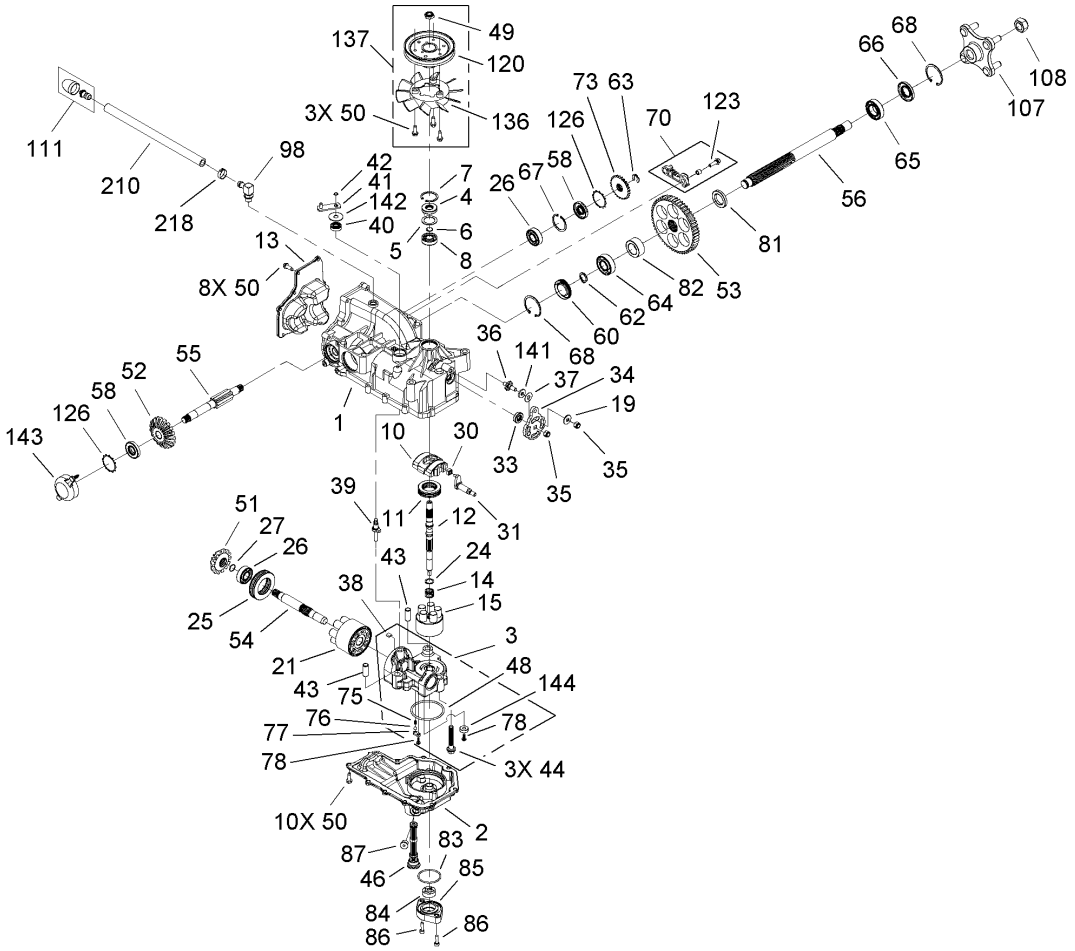
Ref	Part No.	Qty.	Description
23:1	1-633257	1	Grip-Control, Motion
24	103-0407	2	Arm-Shaft, Control
25	323-6	4	Screw-HH
26	98-5975	4	Washer-Belleville
27	3296-39	2	Nut-Lock, NI
28	323-4	6	Screw-HH
29	322-5	8	Screw-HH
30	3219-2	4	Nut-Hex
31	1-543017	6	Balljoint-RH
32	1-633152	2	Balljoint-LH
33	1-804524	2	Nut
34	1-603737	2	Bolt-Return, Neutral
35	100-7336	2	Washer
36	933156	2	Pin-Roll
37	302-11	2	Fitting-Lube, 45 DEG
❶38	104-3606	1	Linkage-Lower, RH
39	104-3607	1	Linkage-Lower, LH
40	104-3605	2	Linkage-Upper
41	32128-20	2	Nut-HF



Hydro and Belt Drive Assembly

Ref	Part No.	Qty.	Description
1	108-8507	1	Hydro-LH
❶2	108-8506	1	Hydro-RH
3	100-7317-03	1	Plate-Hydro, Lower
4	3296-29	13	Nut-Lock, NI
5	323-13	1	Screw-HH
6	3256-4	3	Washer-Flat
7	1-603044	1	Bushing
8	3256-1	2	Washer-Flat
9	32128-20	1	Nut-HF
10	55-9420	1	Bolt-Eye
11	104-3614	1	Idler Arm ASM
11:2	1-513034	2	Sleeve-Bearing
12	104-8005	1	Spacer
13	1-603414	1	Spring-Extension
14	1-603496	1	Bushing-Idler
15	1-603843	1	Pulley-Idler
❶16	104-3668	1	Rod-RH
17	302-40	1	Fitting-Grease
18	323-10	1	Screw-HH
19	104-3630	1	Pulley-Idler
20	104-3622	1	Belt-V
21	32128-21	3	Nut-HF
22	104-8033-03	1	Guard-Fan, LH
23	98-5975	1	Washer-Belleville

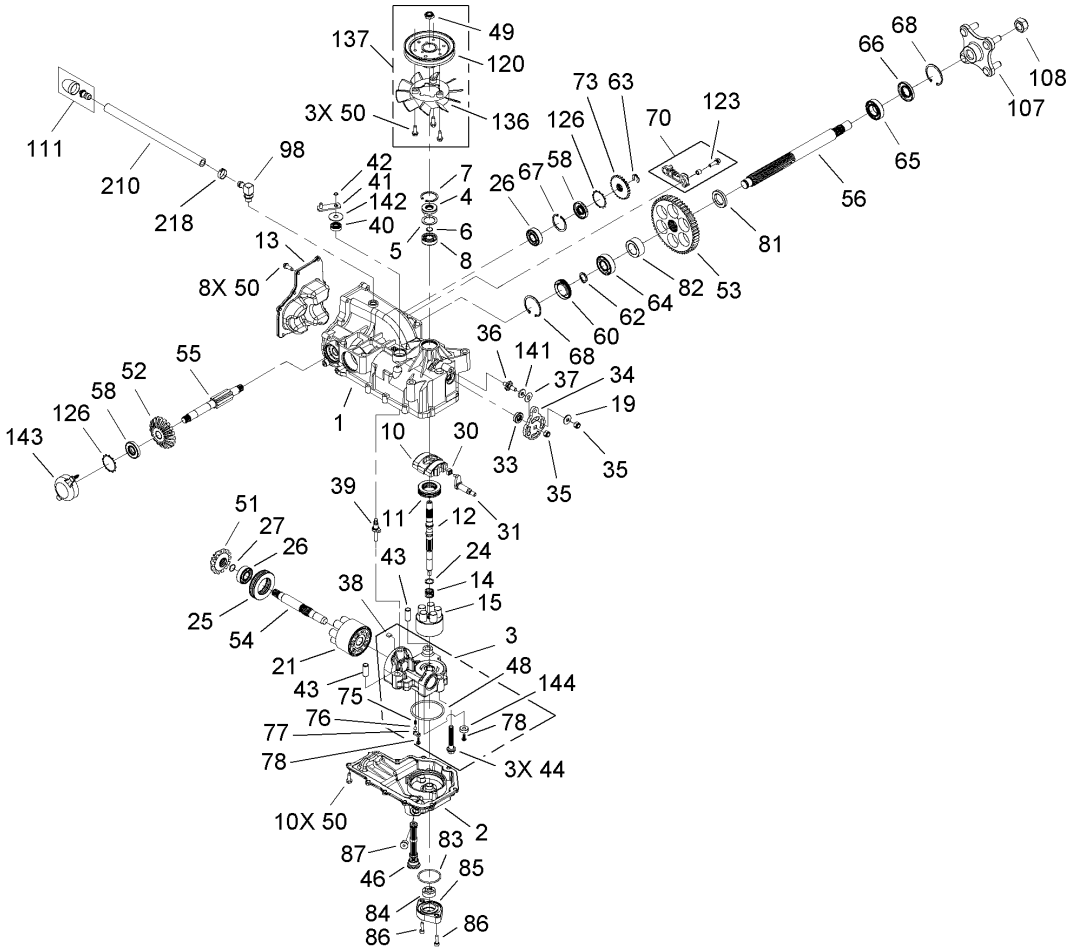
Ref	Part No.	Qty.	Description
24	104-8061	1	Decal
25	3256-23	24	Washer-Flat
26	1-806003	2	Pin-Hair
27	323-9	1	Screw-HH
28	104-3669	1	Rod-LH
❷29		2	Wheel And Tire ASM
29:1	105-1945	1	Tire
29:3	232-27	1	Stem-Valve
❶29:4	105-4070	1	Tube-Inner
30	242-50	8	Nut-Lug
❶31	104-8013-03	1	Guard-Fan, RH
32	322-13	12	Screw-HH



LH Hydro Assembly No. 108-8507

Ref	Part No.	Qty.	Description
1	107-1700	1	Main Housing Kit
2	108-8541	1	Housing-Lower
3	108-8542	1	Center Section Kit
4	92-6543	1	Seal-Lip
5	104-2104	1	Spacer
6	94-1902	1	Ring-Wire, Retaining
7	94-1903	1	Ring-Retaining
8	94-1904	1	Bearing-Shaft, Ball
10	94-1907	1	Swashplate-Variable
11	94-6922	1	Bearing-Thrust
12	108-8543	1	Shaft-Input
13	105-1870	1	Cover-Back
14	94-1936	1	Spring-Block
15	104-2106	1	Cylinder Block ASM
19	5-4460	1	Washer-Pivot
21	94-1913	1	Cylinder Block ASM
24	94-1937	1	Washer-Block, Thrust
25	94-6923	1	Bearing-Thrust
26	104-5311	2	Bearing-Ball
27	104-5307	1	Ring-Retaining
30	94-1910	1	Guide-Slot
31	104-2112	1	Trunnion ASM
33	92-6544	1	Seal-Lip
34	105-1871	1	Arm-Control

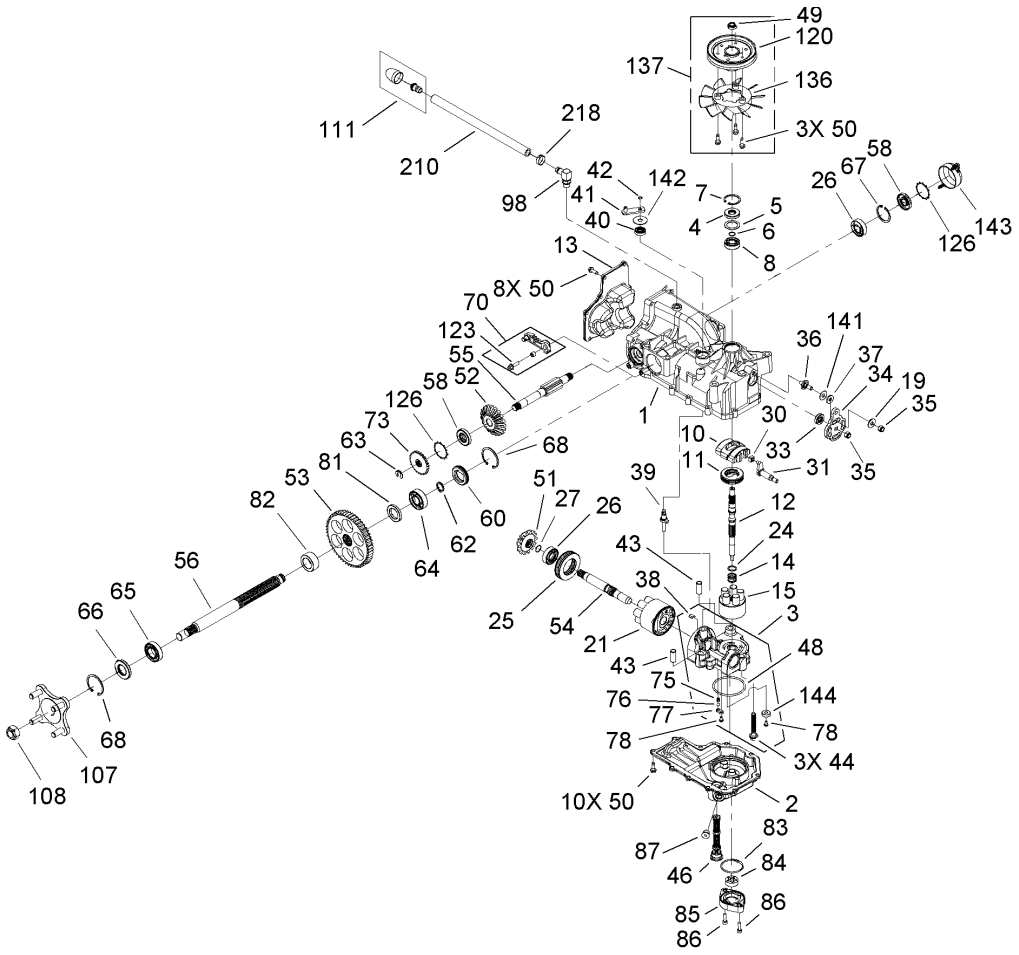
Ref	Part No.	Qty.	Description
35	105-1872	2	Nut
36	104-2116	1	Stud
37	105-1873	1	Puck-Friction
38	94-6925	1	Plate-Bypass
39	94-1914	1	Actuator-Bypass
40	92-6545	1	Seal-Lip
41	104-2117	1	Arm-Bypass
42	936109	1	Ring-Retaining
43	94-1927	2	Pin
44	94-6926	3	Bolt
46	108-8544	1	Filter ASM
48	108-8545	1	O-Ring
49	105-1875	1	Nut-Lock
50	104-2120	21	Screw
51	105-1876	1	Gear-Bevel, 14T
52	105-1877	1	Gear-Bevel, 19T
53	105-1878	1	Gear-Bevel, 53T
54	105-1879	1	Shaft-Motor
55	105-1880	1	Shaft-Brake
56	105-1881	1	Shaft-Axle
58	104-5310	2	Seal-Lip
60	105-1882	1	Plug-Side Seal
62	105-1883	1	Ring-Axle, Retaining
63	105-1884	1	Ring-Retaining



LH Hydro Assembly No. 108-8507 (continued)

Ref	Part No.	Qty.	Description
64	105-1885	1	Bearing-Ball
65	105-1886	1	Bearing-Ball
66	105-1887	1	Seal
67	104-5309	1	Ring-Retaining
68	105-1888	2	Ring-Retaining, Axle
70	108-8547	1	RH Brake Arm ASM
73	105-1890	1	Disc-Brake
75	108-8548	1	Spring-Helical
76	108-8549	1	Ball-1/4In
77	108-8550	1	Plate-Relief
78	104-5352	2	Bolt-Tapping, Self
81	108-8552	1	Spacer
82	108-8553	1	Spacer
83	106-8757	1	O-Ring
84	104-2122	1	Gerotor ASM
85	104-2124	1	Cover-Gerotor
86	106-8758	2	Screw-HSH
87	104-2184	1	Spring-Arm, Brake
98	108-8559	1	Fitting-90 DEG
❶100	104-2147	1	Sealant
107	105-1894	1	Hub ASM
108	105-1895	1	Nut
111	107-1701	1	Cap Vent ASM
120	104-1754	1	Pulley

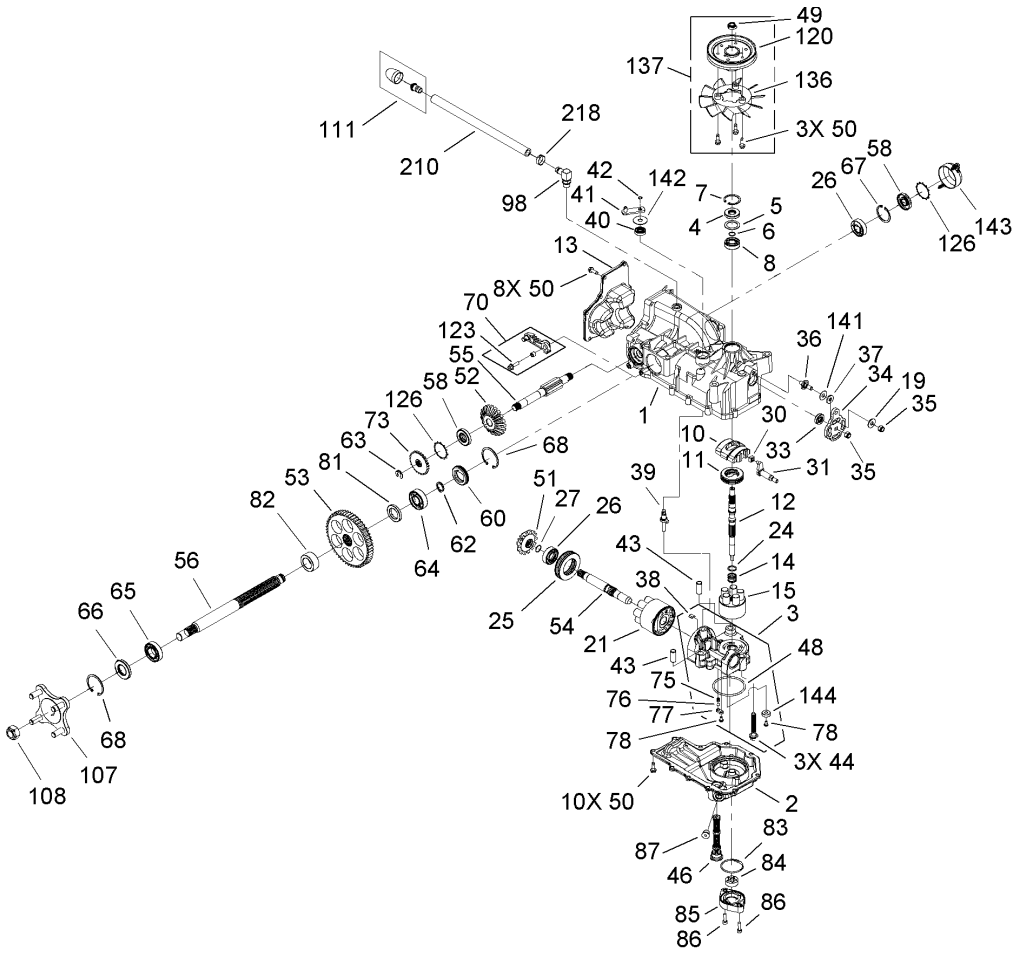
Ref	Part No.	Qty.	Description
123	107-1703	1	Screw-HHF
126	105-1898	2	Ring-Retaining
❶134	105-1899	1	Seal Kit
136	105-1927	1	Fan
137	105-1928	1	Fan Pulley Kit
141	107-1705	1	Washer
142	107-1706	1	Washer
143	107-1707	1	Cover-Brake, Plastic
144	104-5330	1	Magnet-Ring
210	108-8561	1	Hose
218	108-8562	1	Pinch-Clamp, Single Ear



RH Hydro Assembly No. 108-8506

Ref	Part No.	Qty.	Description
1	107-1700	1	Main Housing Kit
2	108-8541	1	Housing-Lower
3	108-8542	1	Center Section Kit
4	92-6543	1	Seal-Lip
5	104-2104	1	Spacer
6	94-1902	1	Ring-Wire, Retaining
7	94-1903	1	Ring-Retaining
8	94-1904	1	Bearing-Shaft, Ball
10	94-1907	1	Swashplate-Variable
11	94-6922	1	Bearing-Thrust
12	108-8543	1	Shaft-Input
13	105-1870	1	Cover-Back
14	94-1936	1	Spring-Block
15	104-2106	1	Cylinder Block ASM
19	5-4460	1	Washer-Pivot
21	94-1913	1	Cylinder Block ASM
24	94-1937	1	Washer-Block, Thrust
25	94-6923	1	Bearing-Thrust
26	104-5311	2	Bearing-Ball
27	104-5307	1	Ring-Retaining
30	94-1910	1	Guide-Slot
31	104-2112	1	Trunnion ASM
33	92-6544	1	Seal-Lip
34	105-1871	1	Arm-Control

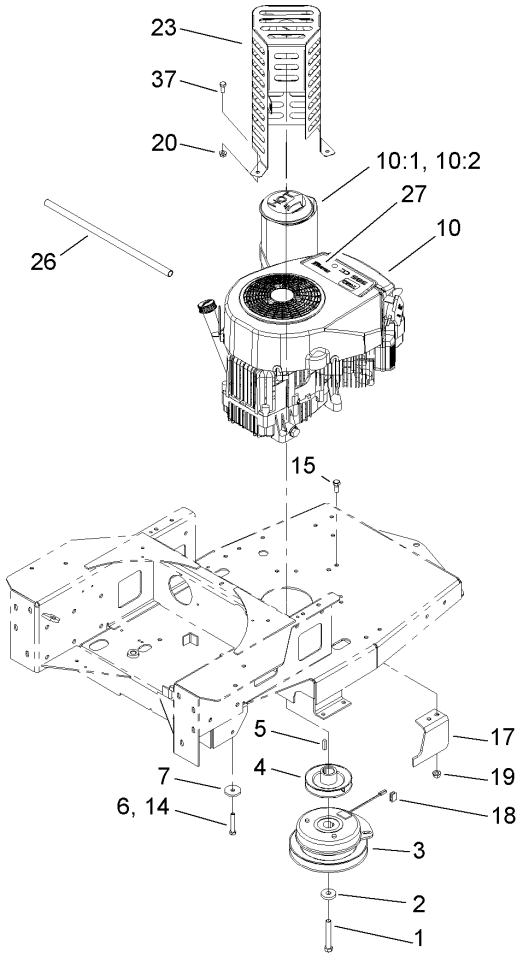
Ref	Part No.	Qty.	Description
35	105-1872	2	Nut
36	104-2116	1	Stud
37	105-1873	1	Puck-Friction
38	94-6925	1	Plate-Bypass
39	94-1914	1	Actuator-Bypass
40	92-6545	1	Seal-Lip
41	104-2117	1	Arm-Bypass
42	936109	1	Ring-Retaining
43	94-1927	2	Pin
44	94-6926	3	Bolt
46	108-8544	1	Filter ASM
48	108-8545	1	O-Ring
49	105-1875	1	Nut-Lock
50	104-2120	21	Screw
51	105-1876	1	Gear-Bevel, 14T
52	105-1877	1	Gear-Bevel, 19T
53	105-1878	1	Gear-Bevel, 53T
54	105-1879	1	Shaft-Motor
55	105-1880	1	Shaft-Brake
56	105-1881	1	Shaft-Axle
58	104-5310	2	Seal-Lip
60	105-1882	1	Plug-Side Seal
62	105-1883	1	Ring-Axle, Retaining
63	105-1884	1	Ring-Retaining



RH Hydro Assembly No. 108-8506 (continued)

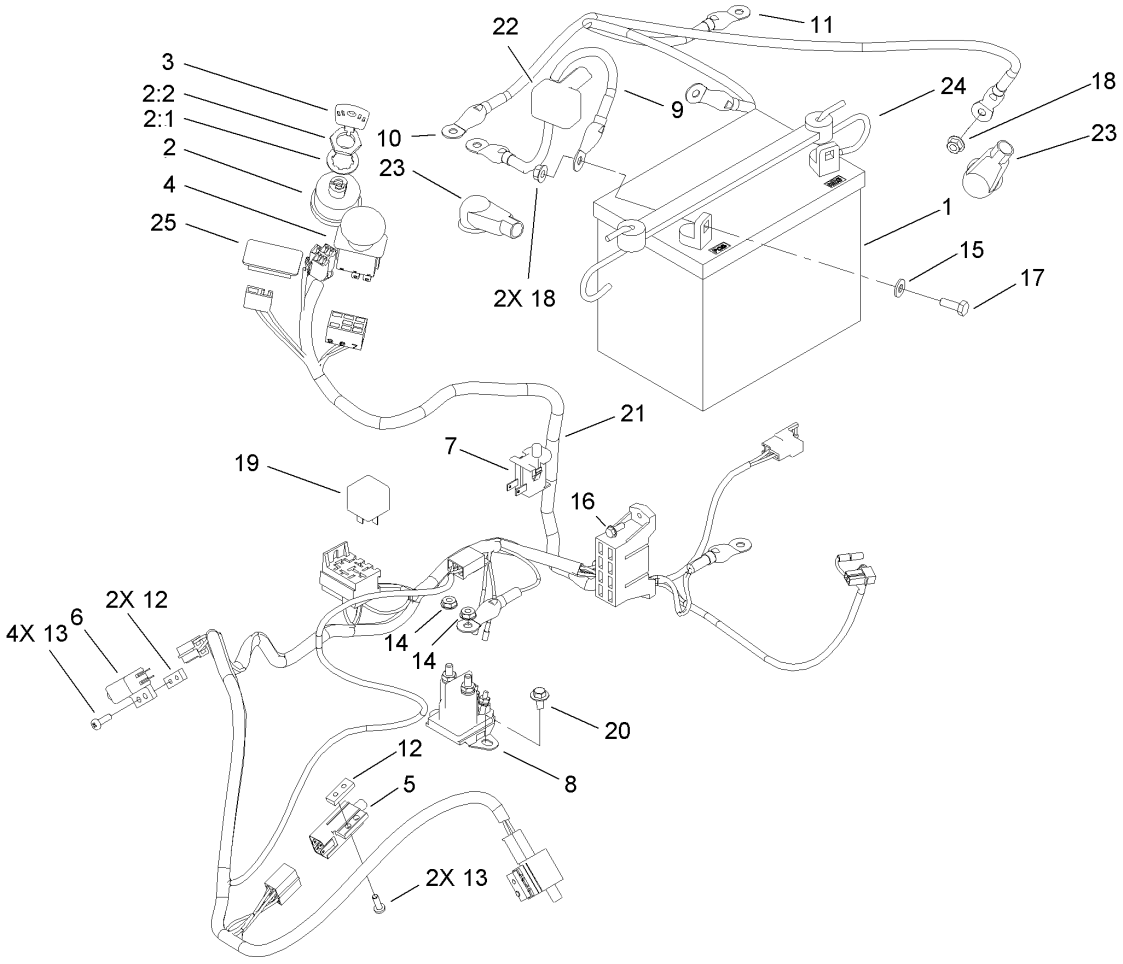
Ref	Part No.	Qty.	Description
64	105-1885	1	Bearing-Ball
65	105-1886	1	Bearing-Ball
66	105-1887	1	Seal
67	104-5309	1	Ring-Retaining
68	105-1888	2	Ring-Retaining, Axle
70	108-8546	1	LH Brake Arm ASM
73	105-1890	1	Disc-Brake
75	108-8548	1	Spring-Helical
76	108-8549	1	Ball-1/4In
77	108-8550	1	Plate-Relief
78	104-5352	2	Bolt-Tapping, Self
81	108-8552	1	Spacer
82	108-8553	1	Spacer
83	106-8757	1	O-Ring
84	104-2122	1	Gerotor ASM
85	104-2124	1	Cover-Gerotor
86	106-8758	2	Screw-HSH
87	104-2184	1	Spring-Arm, Brake
98	108-8559	1	Fitting-90 DEG
❶100	104-2147	1	Sealant
107	105-1894	1	Hub ASM
108	105-1895	1	Nut
111	107-1701	1	Cap Vent ASM
120	105-1896	1	Pulley

Ref	Part No.	Qty.	Description
123	107-1703	1	Screw-HHF
126	105-1898	2	Ring-Retaining
❶134	105-1899	1	Seal Kit
136	105-1927	1	Fan
137	105-1928	1	Fan Pulley Kit
141	107-1705	1	Washer
142	107-1706	1	Washer
143	107-1707	1	Cover-Brake, Plastic
144	104-5330	1	Magnet-Ring
210	108-8561	1	Hose
218	108-8562	1	Pinch-Clamp, Single Ear



Engine Assembly

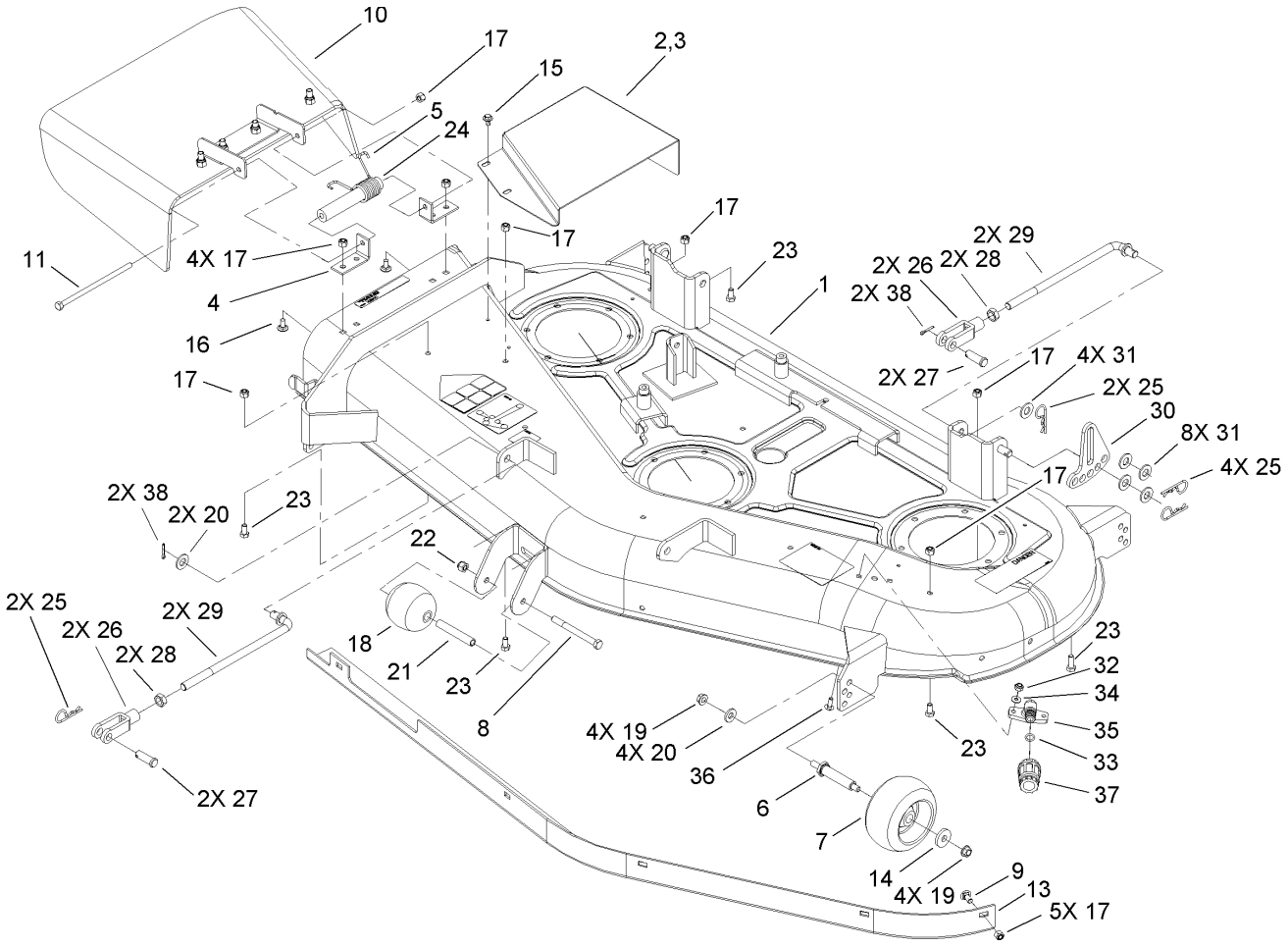
Ref	Part No.	Qty.	Description
1	3212-12	1	Screw-HH
2	112843	1	Washer
3	108-9512	1	Clutch-PTO, Electric
4	100-7314	1	Pump Drive Pulley ASM
5	5-7280	1	Key
6	322-7	3	Screw-HH
7	62-7190	4	Spacer-Steel
❷❸10		1	Engine-Kawasaki, FH541V-As07
10:1	100-6467	1	Muffler
10:2	103-5465	1	Clamp-Muffler
14	322-9	1	Screw-HH
15	323-4	2	Screw-HH
17	104-3613-03	1	Stop-Clutch
18	98-5023	1	Bumper
19	32128-21	2	Nut-HF
20	32128-25	6	Nut-HF
23	105-7013-03	1	Guard-Muffler
26	106-7022	1	Tube-Drain, Oil
27	107-9246	1	Decal
37	322-3	2	Screw-HH



Electrical Assembly

Ref	Part No.	Qty.	Description
1	104-2491	1	Battery-Dry
2	88-9830	1	Key Switch ASM
2:1	3254-5	1	Washer-Tooth
2:2	218-461	1	Nut-HH
3	63-8360	1	Key-Ignition
4	95-7489	1	Switch-PTO
5	86-4690	1	Switch-Interlock
6	65-7410	2	Switch-Pole, Single
7	82-2190	1	Switch-Bail
8	106-8245	1	Solenoid
9	56-7670	1	Wire ASM
10	106-8269	1	Cable-Battery, Red
11	93-0324	1	Cable
12	1-633181	3	Plate-Tapped
13	32144-8	6	Screw-PPHTF
14	32149-2	2	Nut-Keps
15	3256-22	2	Washer-Flat
16	32144-1	3	Screw-Taptite
17	321-4	2	Screw-HH
18	32128-33	3	Nut-HF
19	98-7249	1	Relay
20	46-8560	2	Screw-HHF
21	107-2504	1	Harness-Wire
22	28-8080	1	Boot-Terminal

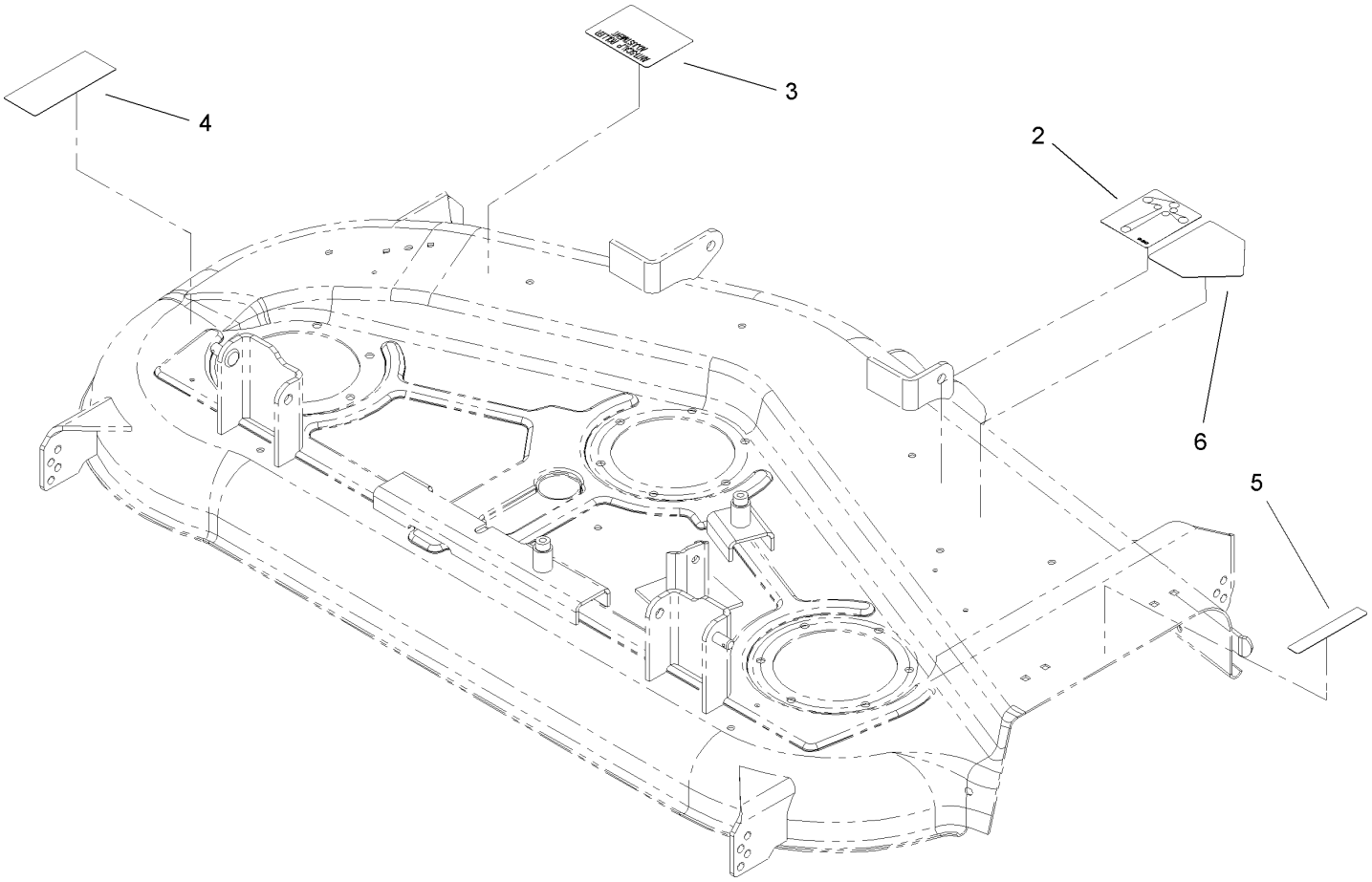
Ref	Part No.	Qty.	Description
23	93-3190	2	Boot-Insulator, Terminal
24	104-2466	1	Holddown-Battery
25	99-7420	1	Plug-Hole



52in Deck Assembly

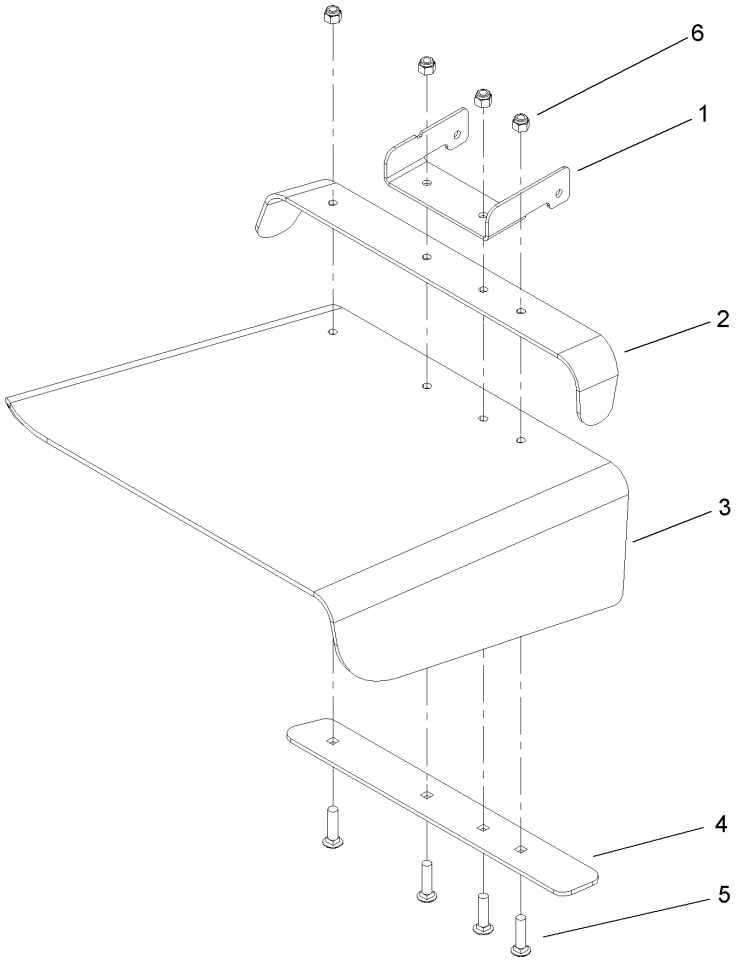
Ref	Part No.	Qty.	Description
1	108-8571	1	52 Inch Deck ASM
❶2	108-8532-03	1	Cover-Belt, LH
3	108-8531-03	1	Cover-Belt, RH
4	108-6196-03	2	Bracket-Pivot, Deflector
5	108-4052	1	Spring-Torsion
6	99-2842	4	Spacer
7	1-603299	4	Roller-Scalp, Anti
8	323-16	1	Screw-HH
9	3230-18	5	Screw-CARR
10	108-8591	1	Deflector ASM
11	108-8539	1	Bolt-HH
13	67-2150-03	1	Baffle
14	1-373034	4	Washer
15	46-8560	5	Screw-HHF
16	3230-18	4	Screw-CARR
17	3296-29	14	Nut-Lock, NI
18	29-4820	1	Roller
19	3290-357	8	Nut-HHF, Whiz
20	98-5975	4	Washer-Belleville
21	94-2500	1	Tube-Spacer, Wheel
22	3296-39	1	Nut-Lock, NI
23	322-2	5	Screw-HH
24	108-7159	1	Spacer-Deflector
25	1-806005	8	Pin-Hair

Ref	Part No.	Qty.	Description
26	100-7338	4	Clevis
27	104-3634	4	Pin-Clevis
28	3220-5	4	Nut-Jam
29	104-8047	4	Rod-Trunion
30	104-3699-01	2	Link-HOC, Adjusting
31	3256-26	12	Washer-Flat
32	3296-16	2	Nut-Lock, NI
33	46-6290	1	O-Ring
34	3256-1	2	Washer-Flat
35	95-2747	1	Fitting-Washout
36	3229-1	2	Screw-CARR
37	95-3270	1	Connector-Hose
38	3272-10	4	Pin-Cotter



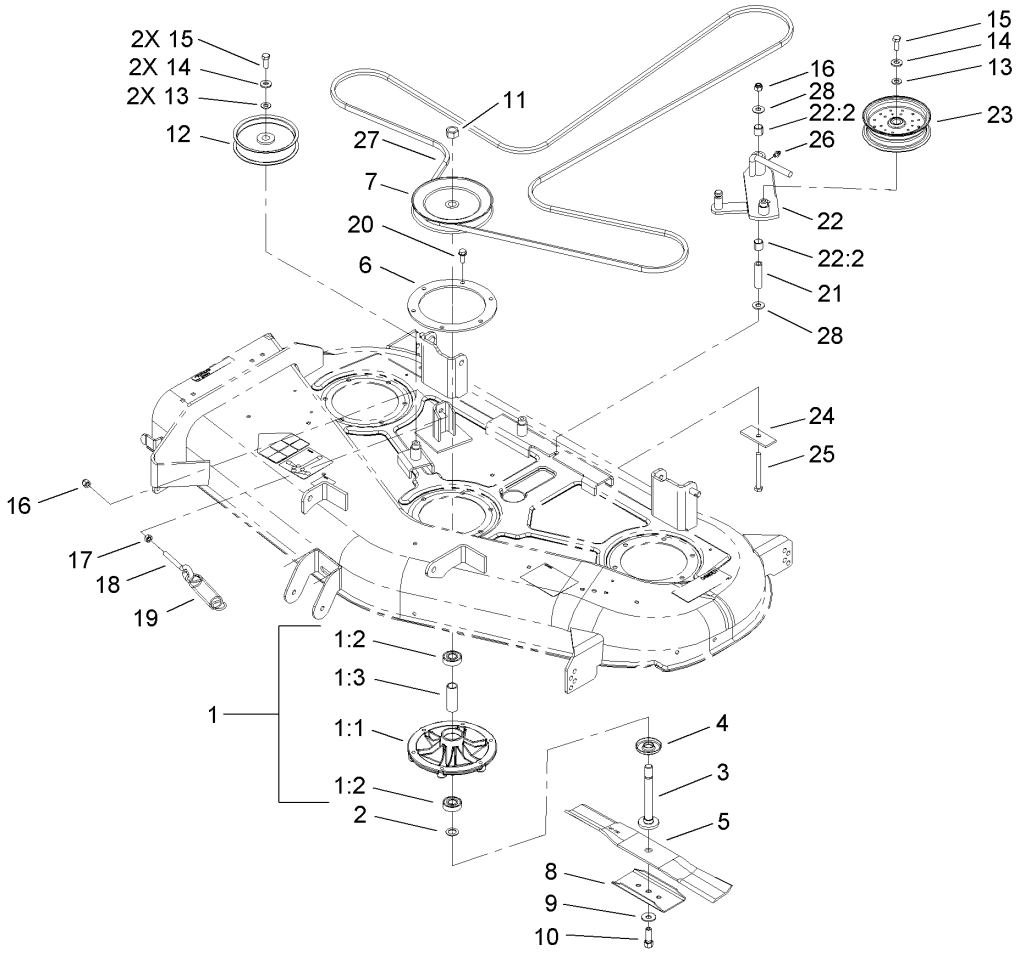
Decal Assembly

Ref	Part No.	Qty.	Description
2	99-3943	1	Decal-Routing, Belt
3	98-3798	1	Decal-Wheel, Gage
4	92-7108	1	Decal-Danger
5	92-7109	1	Decal-Caution
6	93-1122	1	Decal-Danger



Deflector Assembly No. 108-8591

Ref	Part No.	Qty.	Description
1	108-6184-03	1	Hinge-Deflector
2	108-6172-03	1	Support-Discharge
3	108-8590	1	Deflector-Rubber
4	108-6174-03	1	Strap-Discharge
5	3230-3	4	Screw-CARR
6	3296-29	4	Nut-Lock, NI

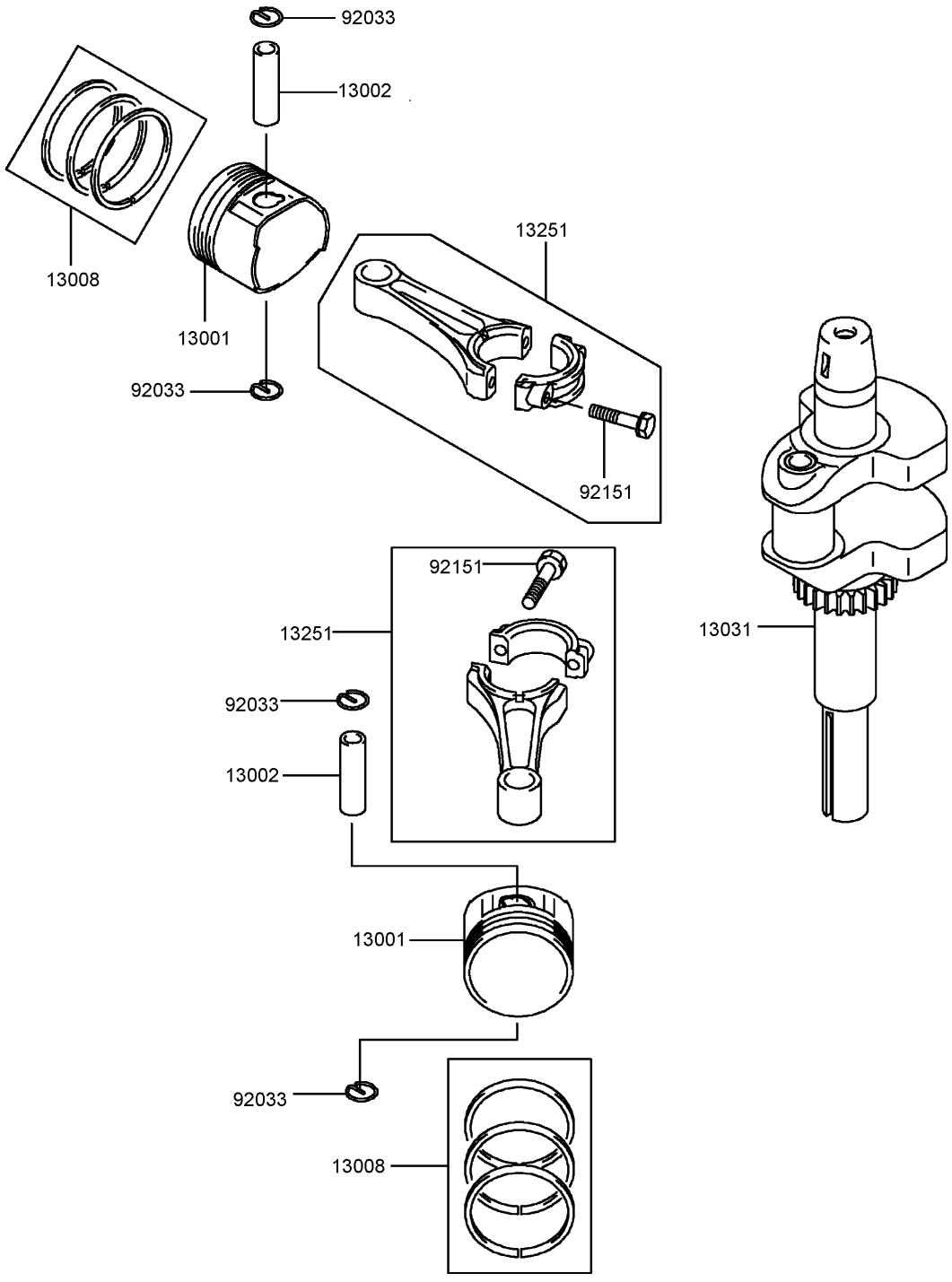


52in Deck Belt Drive Assembly

Ref	Part No.	Qty.	Description
❷1		3	Spindle ASM
1:1	107-1739	1	Housing-Spindle
1:2	100-1048	2	Bearing-Ball
1:3	62-3661	1	Spacer-Bearing
2	80-4380	3	Spacer
3	80-4341	3	Shaft
4	80-4360	3	Shield-Bearing
5	107-1741-03	3	Blade
6	107-1743-03	3	Ring-Support, Deck
7	107-1740	3	Pulley And Hub ASM
8	80-0510-03	3	Stiffener-Blade
9	3290-465	3	Washer-Belleville
10	26-0671	3	Screw-Blade
11	3219-6	3	Nut-Hex
12	1-613098	2	Pulley-Idler
13	3256-24	3	Washer-Flat
14	98-5975	3	Washer-Belleville
15	323-6	3	Screw-HH
16	3296-39	2	Nut-Lock, NI
17	3217-7	1	Nut-Hex
18	94-2547	1	Bolt-Eye
19	105-6992	1	Spring-Extension
20	32144-41	18	Screw-Taptite
21	1-603384	1	Bushing-Pivot, Idler

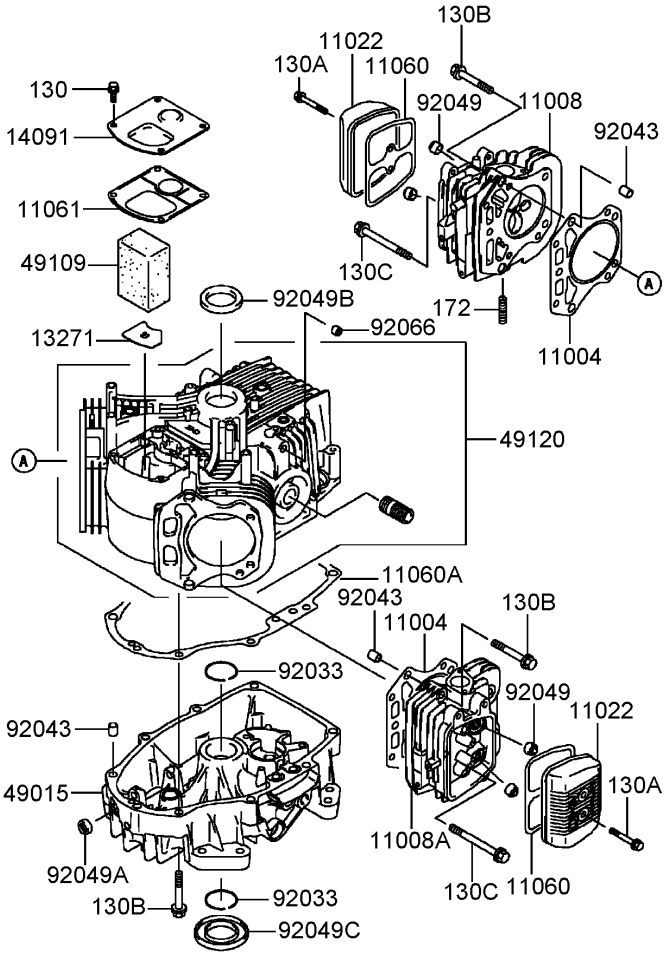
Ref	Part No.	Qty.	Description
22	105-7010	1	Idler Arm ASM
22:2	1-513034	2	Sleeve-Bearing
23	99-8912	1	Pulley-Idler, Flat
24	1-800805	1	Screw-HH
25	104-8037-03	1	Plate-Bolt, Retainer
26	302-19	1	Fitting-Grease
27	106-2217	1	Belt-V
28	1-809107	2	Washer-Hardened

Piston and Crankshaft Assembly
Kawasaki FH541V-AS07



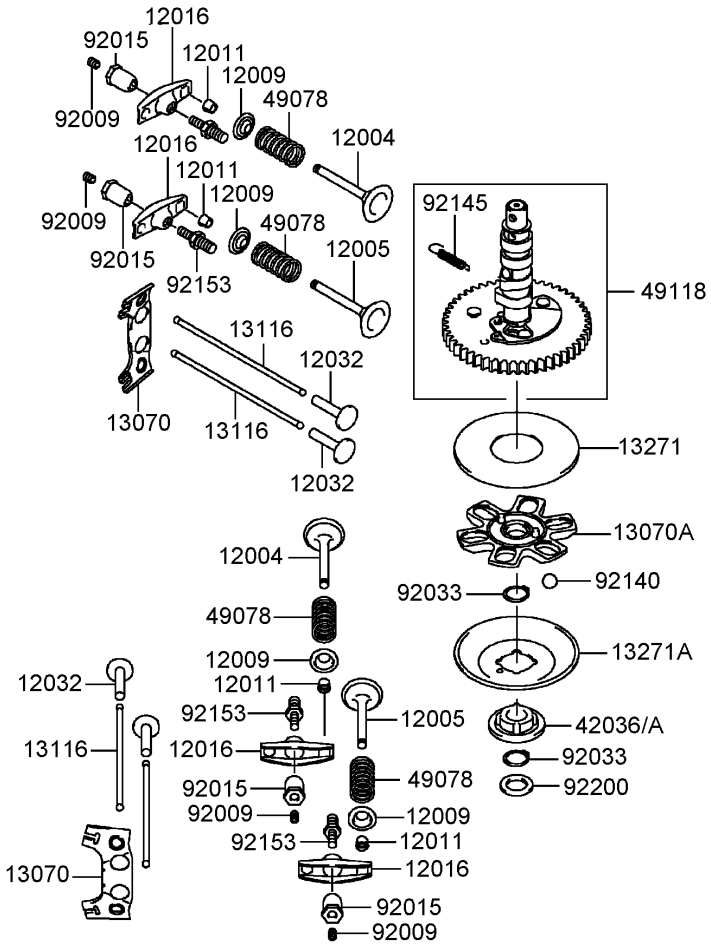
Piston and Crankshaft Assembly
Kawasaki FH541V-AS07

Ref	Part No.	Qty.	Description
❸13001	13001-7010	2	Piston-Engine
❸13002	13002-7001	2	Pin-Piston
❸13008	13008-6060	2	Ring Set-Piston
❸13031	13031-7036	1	Crankshaft
❸13251	13251-7010	2	Connecting Rod ASM
❸92033	92033-7005	4	Ring-Snap
❸92151	92151-7017	4	Bolt (6X35)



Cylinder and Crankcase Assembly
Kawasaki FH541V-AS07

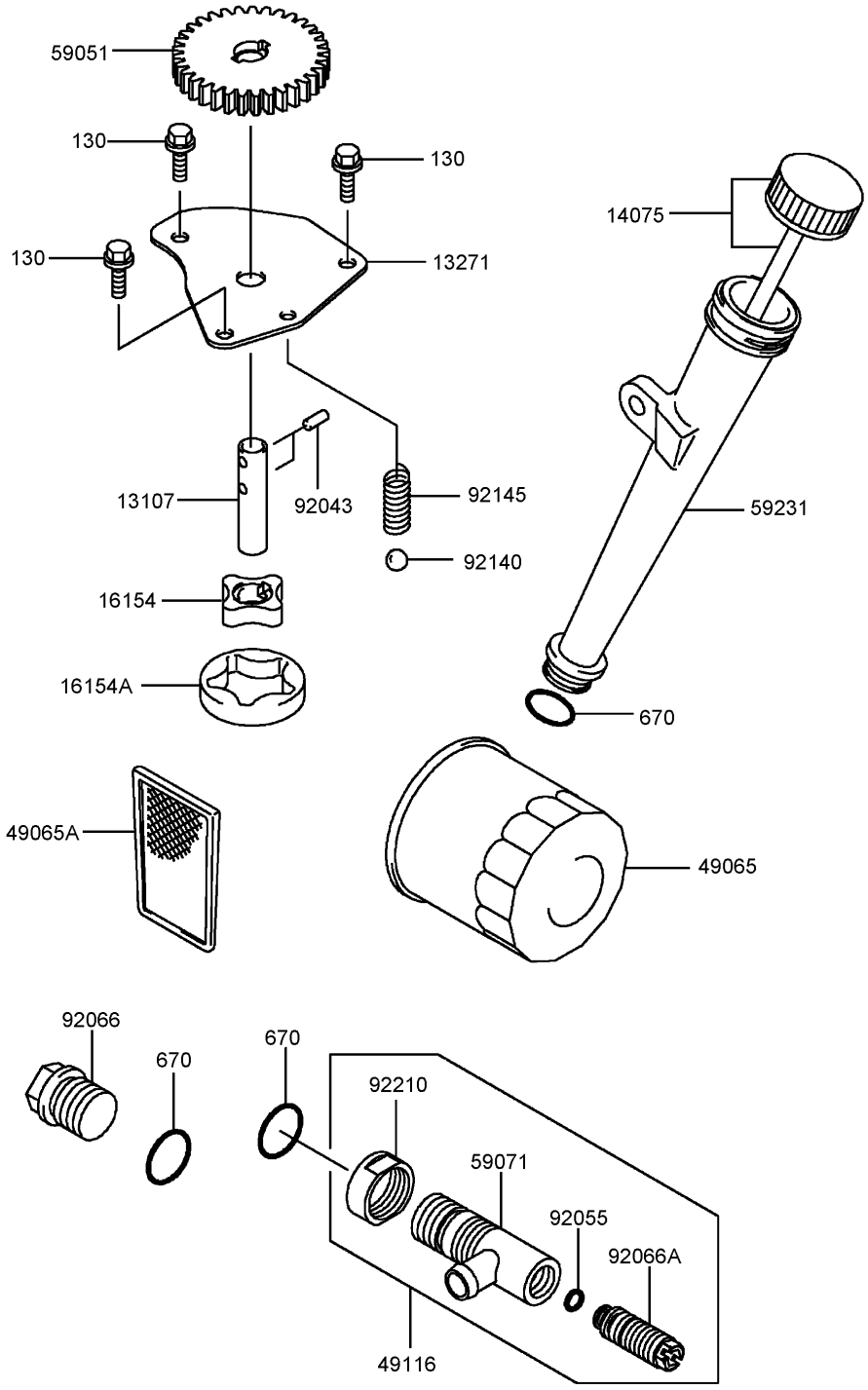
Ref	Part No.	Qty.	Description
❸11004	11004-7016	2	Gasket-Head
❸11008	11008-6043	1	Head-Cylinder, No. 1
❸11008A	11008-7020	1	Head-Cylinder, No. 2
❸11022	11022-7003	2	Case-Rocker
❸11060	11060-7001	2	Gasket-Case, Rocker
❸11060A	11060-7008	1	Gasket-Cover, Crankcase
❸11061	11061-7001	1	Gasket-Breather
❸13271	13271-7016	1	Plate
❸14091	14091-7006	1	Cover
❸49015	49015-6253	1	Cover-Crankcase
❸49109	49109-7002	1	Element-Breather
❸49120	49120-7023	1	Crankcase
❸92033	92033-7003	2	Ring-Snap
❸92043	92043-7001	6	Pin
❸92049	92049-7001	4	Seal-Oil, R V C2 (6X11X10.2)
❸92049A	92049-7005	1	Seal-Oil, S O (8X14X5 H S)
❸92049B	92049-7010	1	Seal-Oil, Sd (35X48X8 R Hs)
❸92049C	92049-7011	1	Seal-Oil, S D (35X62X8 L H S)
❸92066	92066-7002	1	Plug
❸130	130B0612	4	Bolt-Flanged (6X12)
❸130A	130B0640	4	Bolt-Flanged (6X40)
❸130B	130T0850	17	Bolt-Flanged (8X50)
❸130C	130T0875	2	Bolt-Flanged (8X75)
❸172	172G0818	4	Bolt-Stud (8X18)



Valve and Camshaft Assembly
Kawasaki FH541V-AS07

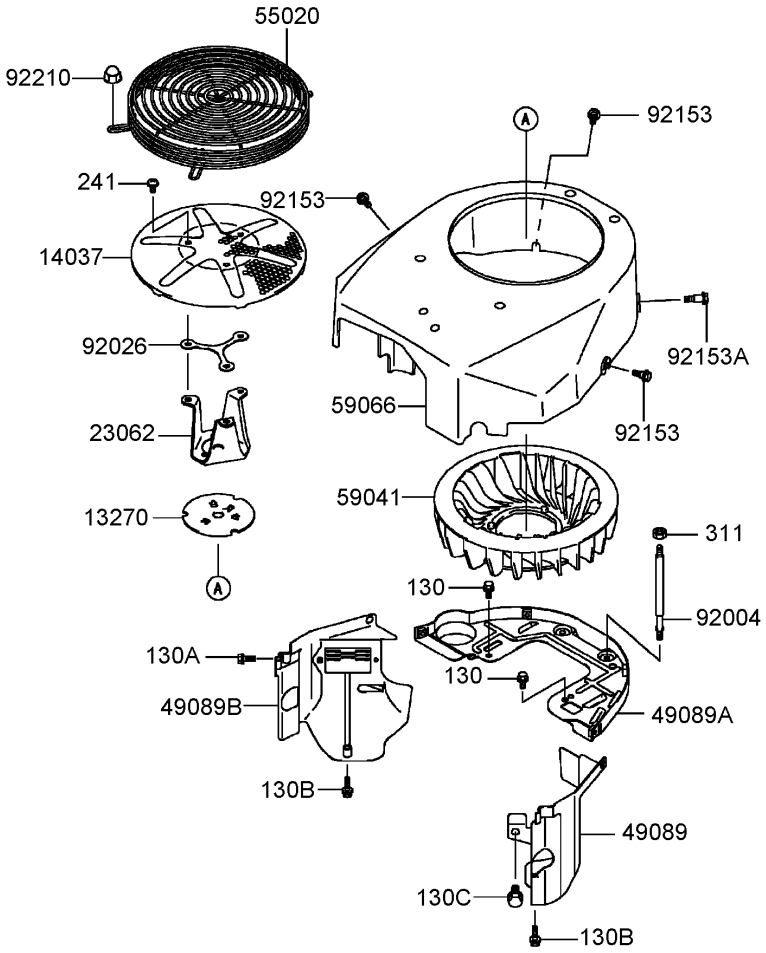
Ref	Part No.	Qty.	Description
❸12004	12004-7003	2	Valve-Intake
❸12005	12005-7003	2	Valve-Exhaust
❸12009	12009-7001	4	Retainer-Spring, Valve
❸12011	12011-2056	8	Collet
❸12016	12016-7001	4	Arm-Rocker
❸12032	12032-7001	4	Tappet
❸13070	13070-7001	2	Guide
❸13070A	13070-7004	1	Guide
❸13116	13116-2057	4	Rod-Push
❸13271	13271-7007	1	Plate
❸13271A	13271-7021	1	Plate-Governor
❸42036	42036-7009	1	Sleeve
❸42036A	42036-7010	1	Sleeve
❸49078	49078-7001	4	Spring-Valve, Engine
❸49118	49118-7004	1	Camshaft
❸92009	92009-2341	4	Screw
❸92015	92015-2253	4	Nut
❸92033	92033-7001	2	Ring-Snap
❸92140	92140-7002	6	Ball
❸92145	92145-7001	1	Spring
❸92153	92153-7019	4	Bolt
❸92200	92200-7001	1	Washer

Lubrication Equipment Assembly
Kawasaki FH541V-AS07



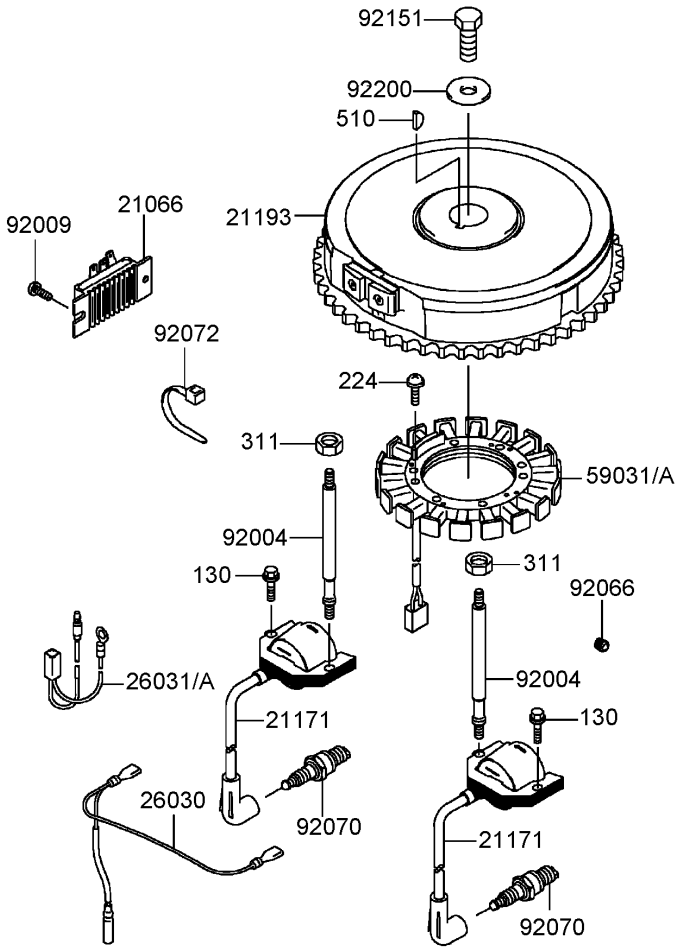
Lubrication Equipment Assembly
Kawasaki FH541V-AS07

Ref	Part No.	Qty.	Description
❸13107	13107-7009	1	Shaft
❸13271	13271-7017	1	Plate
❸14075	14075-7009	1	Cap ASM
❸16154	16154-2053	1	Rotor-Pump (In)
❸16154A	16154-2054	1	Rotor-Pump (Out)
❸49065	49065-2078	1	Filter-Oil
❸49065A	49065-7004	1	Filter-Oil
❸49116	49116-7001	1	Valve ASM
❸59051	59051-7011	1	Gear-Spur
❸59071	59071-7008	1	Joint
❸59231	59231-7005	1	Filler
❸92043	92043-7003	2	Pin
❸92055	92055-7002	1	O-Ring (6Mm)
❸92066	92066-7003	1	Plug
❸92066A	92066-7007	1	Plug
❸92140	92140-7003	1	Ball
❸92145	92145-7002	1	Spring
❸92210	92210-7012	1	Nut
❸130	130B0612	3	Bolt-Flanged (6X12)
❸670	670D2016	3	O-Ring (16Mm)



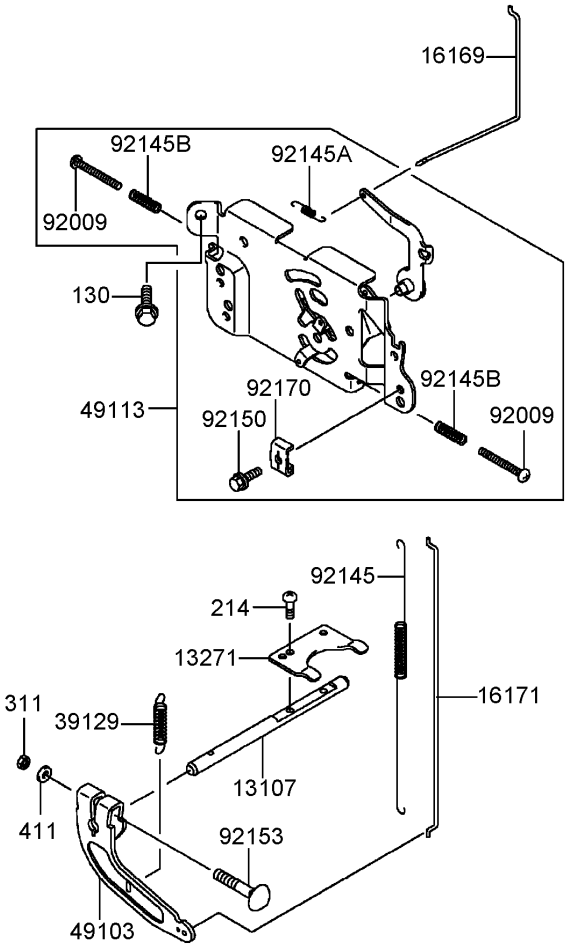
Cooling Equipment Assembly
Kawasaki FH541V-AS07

Ref	Part No.	Qty.	Description
❸13270	13270-7007	1	Plate
❸14037	14037-7020-9H	1	Screen
❸23062	23062-7010	1	Bracket
❸49089	49089-7002	1	Shroud-Engine
❸49089A	49089-7032	1	Shroud-Engine
❸49089B	49089-7034	1	Shroud-Engine
❸55020	55020-7004	1	Guard
❸59041	59041-7010	1	Fan
❸59066	59066-7002	1	Housing-Fan
❸92004	92004-7006	2	Stud
❸92026	92026-7007	1	Spacer
❸92153	92153-7007	3	Bolt
❸92153A	92153-7008	1	Bolt
❸92210	92210-0003	4	Nut
❸130	130B0612	2	Bolt-Flanged (6X12)
❸130A	130B0616	2	Bolt-Flanged (6X16)
❸130B	130B0625	2	Bolt-Flanged (6X25)
❸130C	130B0816	1	Bolt-Flanged (8X16)
❸241	241B0612	3	Bolt-Flanged
❸311	311B0600	2	Nut-Hex (6Mm)



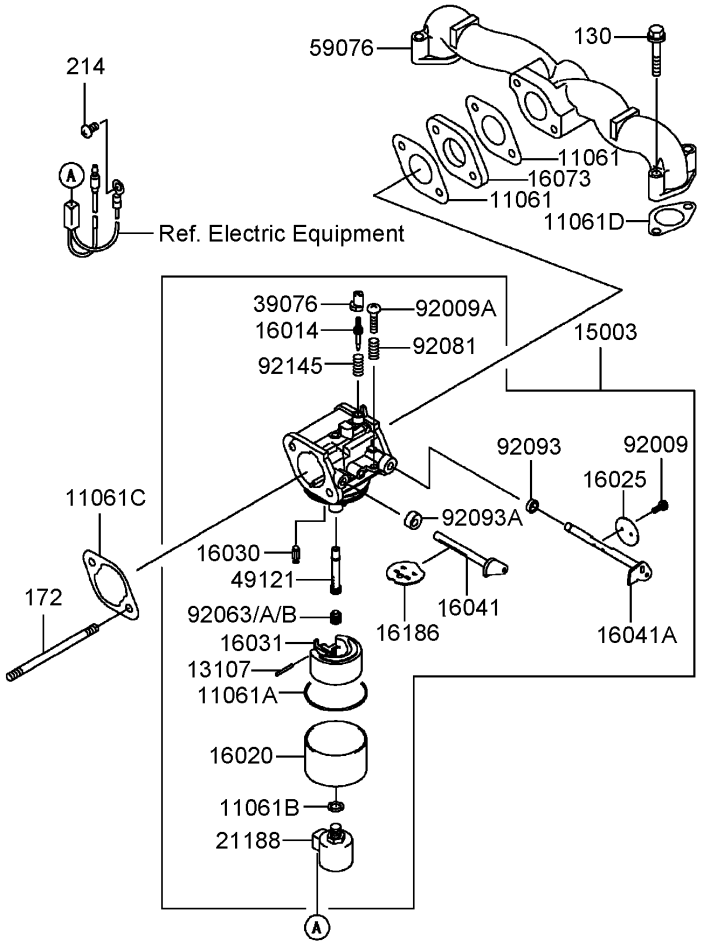
Electric Equipment Assembly
Kawasaki FH541V-AS07

Ref	Part No.	Qty.	Description
❸21066	21066-7011	1	Regulator-Voltage
❸21171	21171-7013	2	Ignition Coil ASM
❸21193	21193-7007	1	Flywheel ASM
❸26030	26030-7001	1	Harness
❸26031	26031-7002	1	Harness
❸26031A	26031-7012	1	Harness
❸59031	59031-7001	1	Coil-Charging
❸59031A	59031-7009	1	Coil-Charging
❸92004	92004-7009	2	Stud
❸92009	92009-2308	1	Screw
❸92066	92066-7002	1	Plug
❸92070	92070-7003	2	Plug-Spark (R C J 8 Y, Solid)
❸92072	92072-7003	2	Band
❸92151	92151-2097	1	Bolt (12X30)
❸92200	92200-7002	1	Washer
❸130	130B0620	2	Bolt-Flanged (6X20)
❸224	224B0520	4	Screw-Pan (5X20)
❸311	311B0600	2	Nut-Hex (6Mm)
❸510	510A5100	1	Key-Woodruff



Control Equipment Assembly
Kawasaki FH541V-AS07

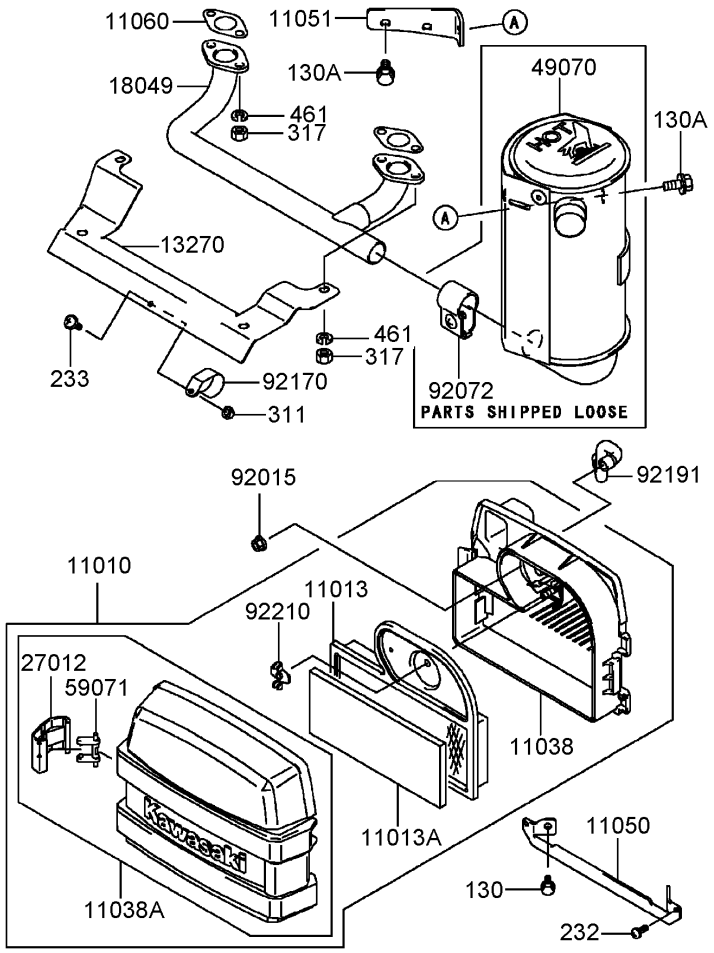
Ref	Part No.	Qty.	Description
❸13107	13107-7010	1	Shaft
❸13271	13271-7018	1	Plate
❸16169	16169-7010	1	Link-Choke
❸16171	16171-7001	1	Link
❸39129	39129-7003	1	Spring-Governor
❸49103	49103-7004	1	Arm-Governor
❸49113	49113-7027	1	Panel-Control
❸92009	92009-7007	2	Screw (4X35)
❸92145	92145-7003	1	Spring
❸92145A	92145-7004	1	Spring
❸92145B	92145-7005	2	Spring
❸92150	92150-2182	1	Bolt (5X18)
❸92153	92153-7033	1	Bolt (6X35)
❸92170	92170-7001	1	Clamp
❸130	130B0612	2	Bolt-Flanged (6X12)
❸214	214B0408	2	Screw-Pan (4X8)
❸311	311B0600	1	Nut-Hex (6Mm)
❸411	411B0600	1	Washer-Plain (6Mm)



Carburetor Assembly
Kawasaki FH541V-AS07

Ref	Part No.	Qty.	Description
❸11061	11061-7004	2	Gasket-Insulator
❸11061A	11061-7009	1	Gasket-Chamber
❸11061B	11061-7010	1	Gasket-Screw
❸11061C	11061-7018	1	Gasket-Cleaner, Air
❸11061D	11061-7019	2	Gasket
❸13107	13107-7018	1	Shaft
❸15003	15003-7086	1	Carburetor ASM
❸16014	16014-7007	1	Screw-Air, Pilot
❸16020	16020-7003	1	Chamber-Float
❸16025	16025-7006	1	Valve-Throttle
❸16030	16030-7003	1	Valve-Float
❸16031	16031-7002	1	Float
❸16041	16041-7016	1	Shaft-Choke, Carburetor
❸16041A	16041-7018	1	Shaft-Throttle, Carburetor
❸16073	16073-7007	1	Insulator
❸16186	16186-7004	1	Choke Valve ASM
❸21188	21188-7002	1	Solenoid
❸39076	39076-7001	1	Limiter
❸49121	49121-7007	1	Nozzle-Main
❸59076	59076-7001	1	Manifold-Intake
❸92009	92009-2083	2	Screw
❸92009A	92009-2349	1	Screw
❸92063	92063-7046	1	Jet-Main (No. 100)
❸92063A	92063-7047	1	Jet-Main (No. 098, 3280 Ft)

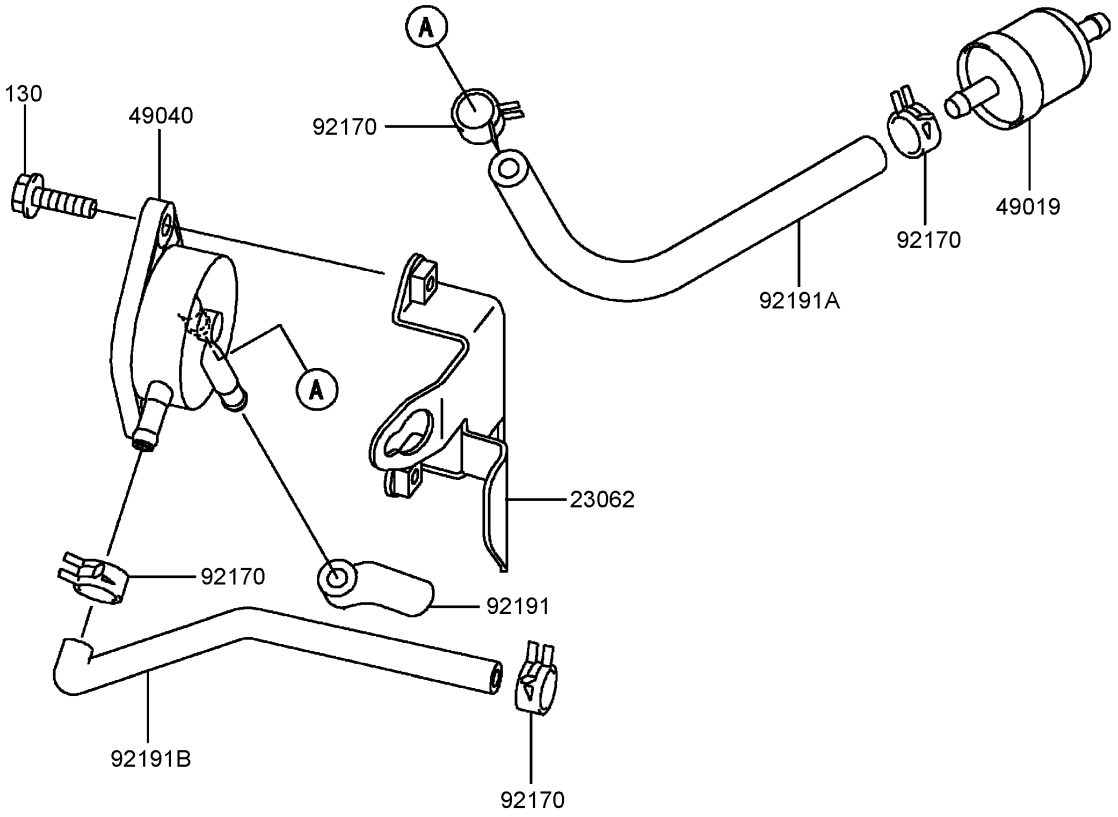
Ref	Part No.	Qty.	Description
❸92063B	92063-7063	1	Jet-Main (No. 096, 6560 Ft)
❸92081	92081-2234	1	Spring
❸92093	92093-2100	1	Seal
❸92093A	92093-7003	1	Seal
❸92145	92145-7015	1	Spring
❸130	130B0635	4	Bolt-Flanged (6X35)
❸172	172G0685	2	Bolt-Stud
❸214	214B0510	1	Screw-Pan (5X10)



Air Filter and Muffler Assembly
Kawasaki FH541V-AS07

Ref	Part No.	Qty.	Description
❸11010	11010-7013	1	Air Filter ASM
❸11013	11013-7002	1	Element-Filter, Air
❸11013A	11013-7033	1	Element-Filter, Air
❸11038	11038-7006	1	Air Filter Case ASM
❸11038A	11038-7013	1	Air Filter Case ASM
❸11050	11050-7006	1	Bracket
❸11051	11051-7005-9H	1	Bracket
❸11060	11060-7021	2	Gasket-Muffler
❸13270	13270-7008	1	Plate
❸18049	18049-7001	1	Pipe-Exhaust
❸27012	27012-7003	2	Hook
❸49070	49070-7015	1	Muffler
❸59071	59071-7017	2	Joint
❸92015	92015-1193	2	Nut
❸92072	92072-7008	1	Band
❸92170	92170-7002	1	Clamp
❸92191	92191-7001	1	Tube
❸92210	92210-7004	1	Nut
❸130	130B0612	2	Bolt-Flanged (6X12)
❸130A	130B0816	2	Bolt-Flanged (8X16)
❸232	232B0514	2	Screw-Pan
❸233	233B0416	1	Screw (4X16)
❸311	311B0400	1	Nut-Hex (4Mm)

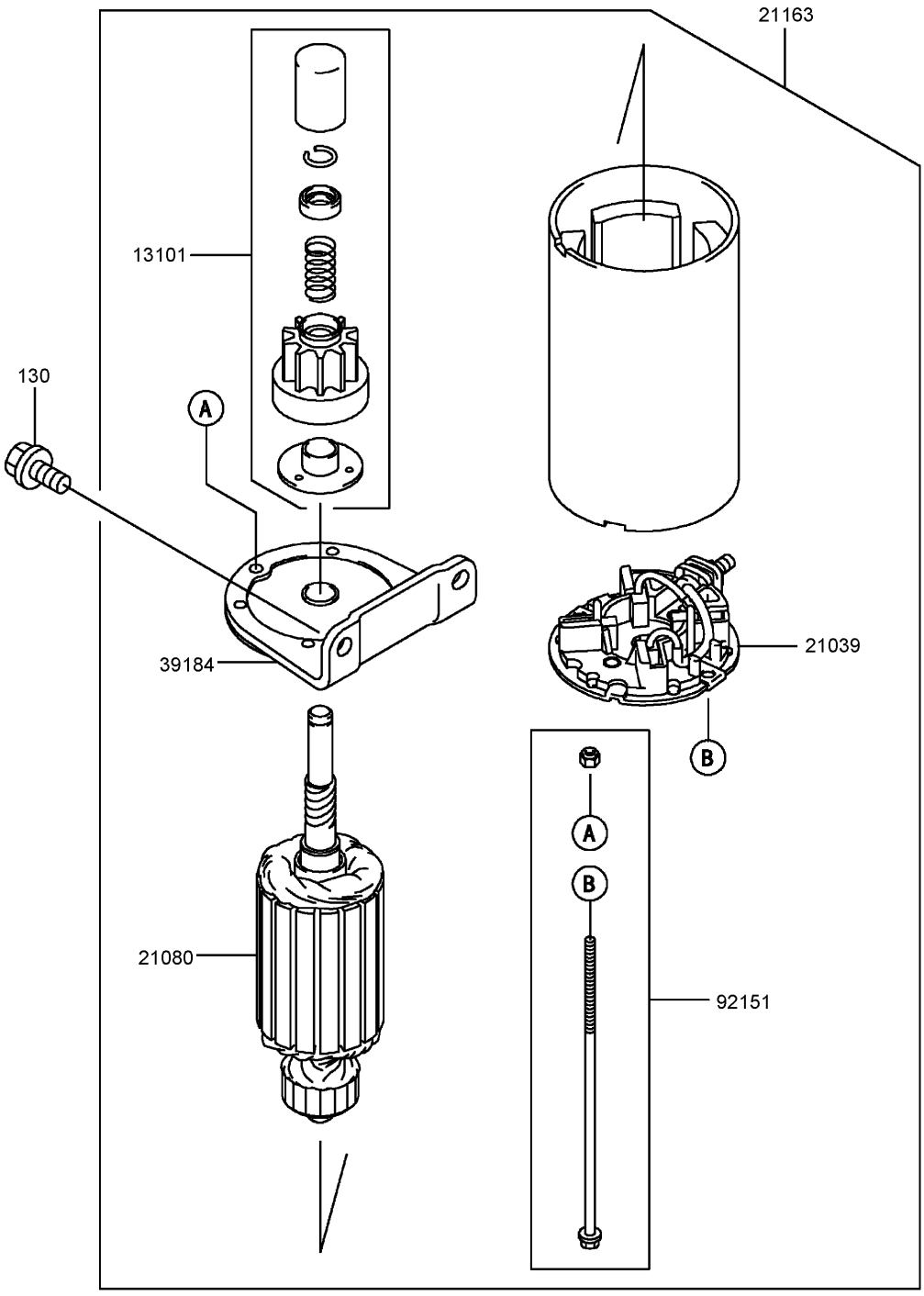
Ref	Part No.	Qty.	Description
❸317	317R0800	4	Nut-Hex, Small (8Mm)
❸461	461F0800	4	Washer-Spring (8Mm)



Fuel Tank and Valve Assembly
Kawasaki FH541V-AS07

Ref	Part No.	Qty.	Description
❸23062	23062-7004-9H	1	Bracket
❸49019	49019-7001	1	Filter-Fuel
❸49040	49040-7001	1	Pump-Fuel
❸92170	92170-2088	4	Clamp
❸92191	92191-7002	1	Tube
❸92191A	92191-7003	1	Tube (6.35X12.7X160)
❸92191B	92191-7004	1	Tube
❸130	130B0620	2	Bolt-Flanged (6X20)

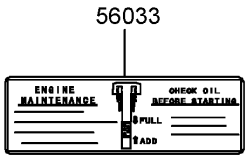
Starter Assembly
Kawasaki FH541V-AS07



Starter Assembly
Kawasaki FH541V-AS07

Ref	Part No.	Qty.	Description
❸13101	13101-7003	1	Gear ASM
❸21039	21039-7004	1	Brush
❸21080	21080-7001	1	Armature
❸21163	21163-7010	1	Starter-Electric
❸39184	39184-7004	1	Bracket ASM
❸92151	92151-7013	1	Bolt
❸130	130B0816	2	Bolt-Flanged (8X16)





Label Assembly
Kawasaki FH541V-AS07

Ref	Part No.	Qty.	Description
❸56033	56033-7003	1	Label-Manual
❸56070	56070-7001	1	Label-Warning

Attachments and Accessories

For 74806 - TimeCutter ZX525 Riding Mower

Product Name	Model/Part
Light Kit	104-8041
Tire Chain Kit	105-1851
Smooth Caster Wheel Kit	105-1856
French Decal Kit	107-2493
Armrest Kit	108-6163
56 Inch Snow Blade	79165
52 Inch Recycler Kit	79186


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