Form Number 3352-299 Rev B

# Precision Z340 HLX
## Riding Mower

**Model No. 81245 - 250000001 and up.**

# Parts Catalog

**Ordering Replacement Parts**

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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# Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

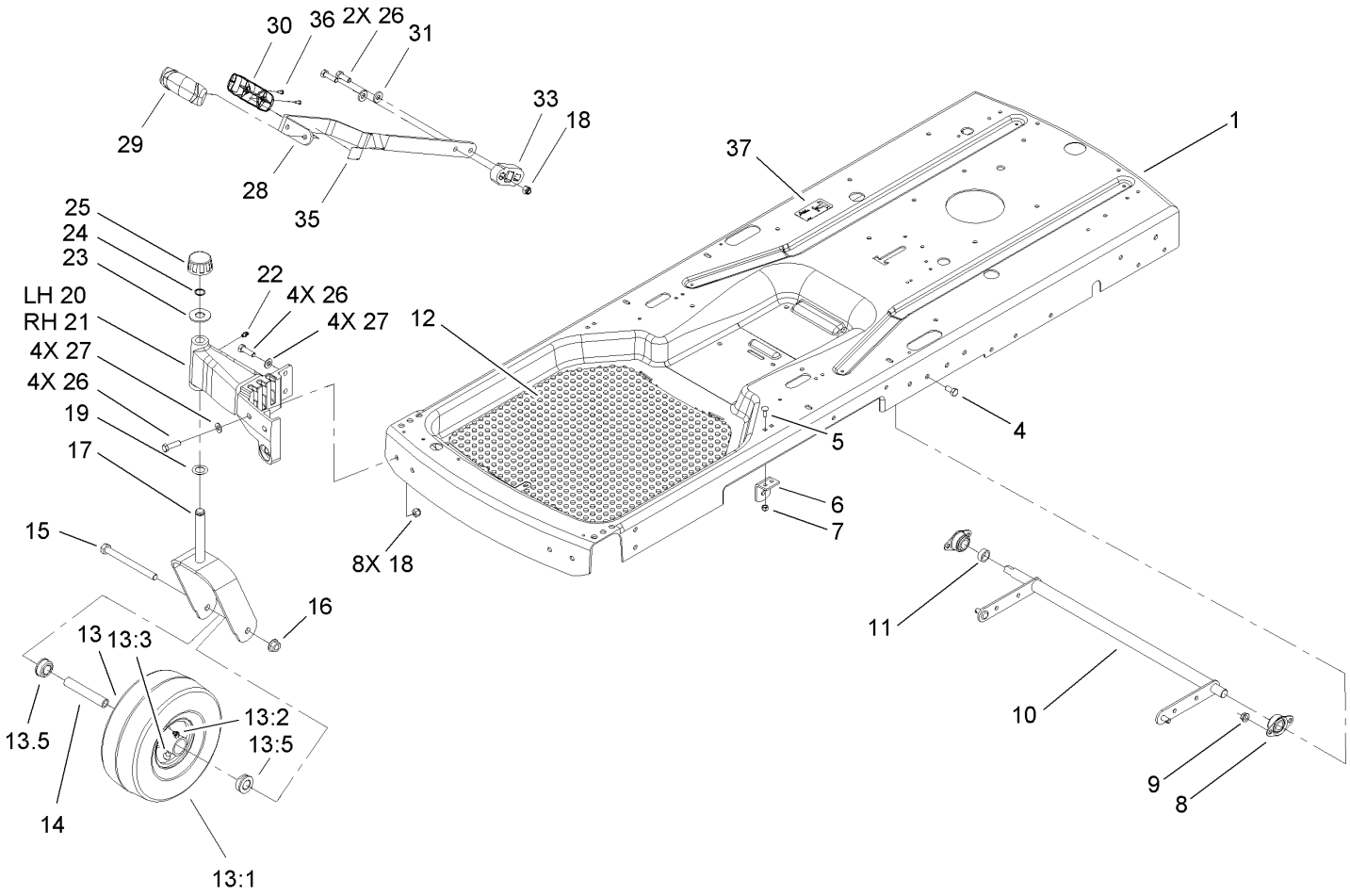
| | |
|---|---|
| AR | as required |
| ASM | assembly |
| BBC | blade brake clutch |
| CARR | carriage |
| DEG | degrees |
| EXT | external |
| FH | flat head |
| GA | gauge |
| HD | heavy-duty |
| HF | hex flange |
| HH | hex head |
| HHF | hex head flange |
| HHFTF | hex head flange thread forming |
| HJ | hex jam |
| HLH | hex lag head |
| HOC | height-of-cut |
| HSBH | hex socket button head |
| HSFH | hex socket flat head |
| HSH | hex socket head |
| HWH | hex washer head |
| HWHTF | hex washer head thread forming |
| HYD | hydraulic |
| LH | left hand |
| NI | nylon insert |
| NPTF | national pipe thread fine |
| PFH | phillips flat head |
| PPH | phillips pan head |
| PPHTF | phillips pan head thread forming |
| PRH | phillips round head |
| PTH | phillips truss head |
| PTO | power-take-off |
| RH | right hand |
| ROPS | roll-over protection system |
| SFH | slotted fillister head |
| SHH | slotted hex head |
| SHWH | slotted hex washer head |
| SPH | slotted pan head |
| SQH | square head |
| SRH | slotted round head |
| STD | standard |
| TAP | self tapping |
| TTH | torx truss head |

# Footnotes

❶ Not illustrated

❷ Not serviced separately

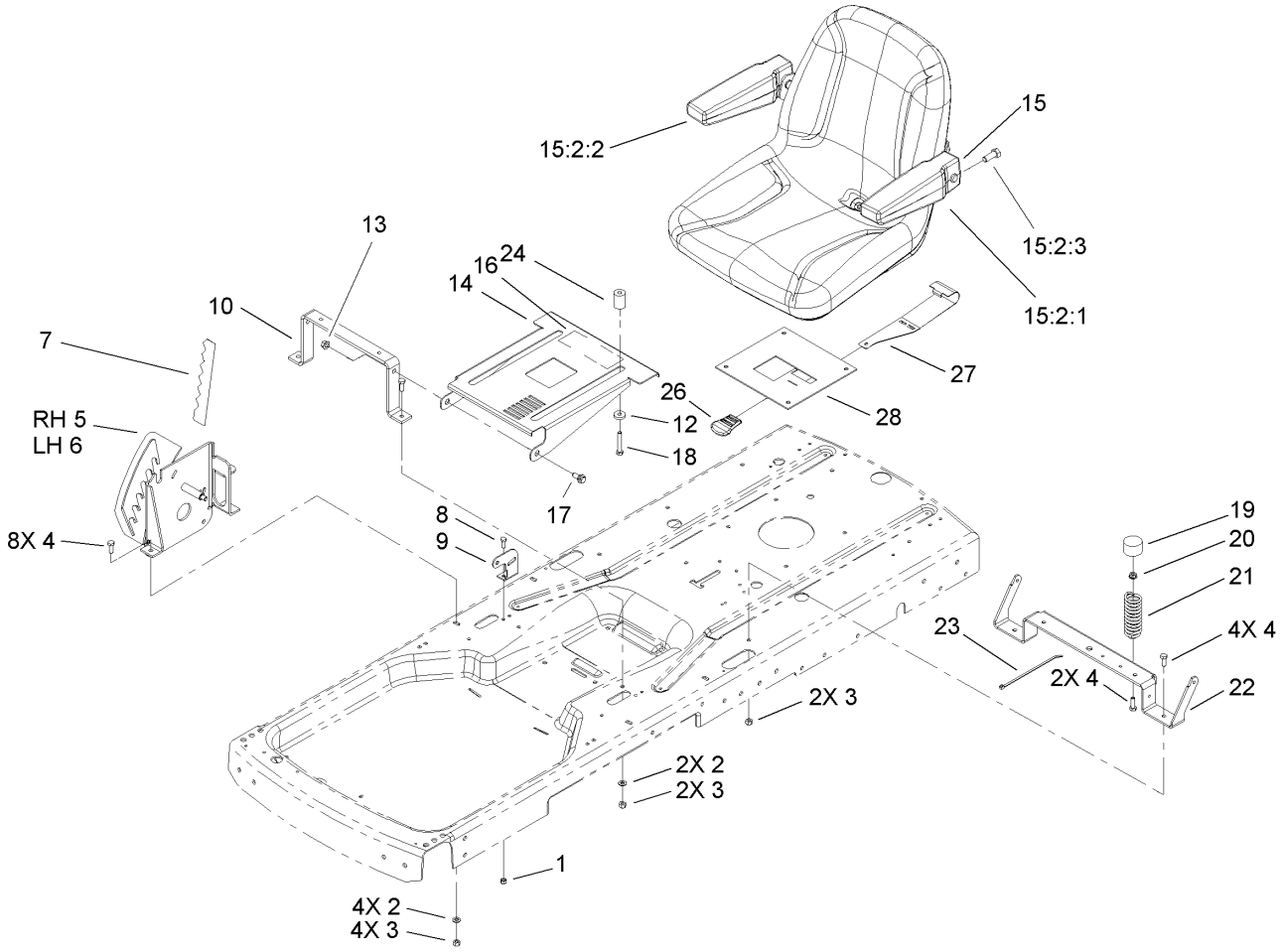
❸ Obtain from your local Honda dealer




# Front Frame Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 108-2326 | 1 | Frame |
| 4 | 323-4 | 4 | Screw-HH |
| 5 | 3229-1 | 4 | Screw-CARR |
| 6 | 105-3439 | 2 | Bracket-Lift |
| 7 | 3296-42 | 4 | Nut-Lock, NI |
| 8 | 1-633102 | 2 | Bearing-Flange, Side |
| 9 | 3290-357 | 4 | Nut-HHF, Whiz |
| 10 | 105-3499-03 | 1 | Lift Arm ASM |
| 11 | 106-2222 | 1 | Spacer |
| 12 | 108-6161 | 1 | Footmat-Frame |
| 13 | 108-6126 | 2 | Castor Wheel ASM |
| 13:1 | 105-1943 | 1 | Tire |
| 13:2 | 302-5 | 1 | Fitting-Grease |
| 13:3 | 232-27 | 1 | Stem-Valve |
| 13:5 | 114-1640 | 2 | Bushing-Flange |
| ❶13:99 | 93-4244 | 1 | Tube-Inner (W/Valve) |
| 14 | 104-3667 | 2 | Spanner-Wheel |
| 15 | 325-22 | 2 | Screw-HH |
| 16 | 32128-23 | 2 | Nut-HF |
| 17 | 107-9119-03 | 2 | Castor Fork ASM |
| 18 | 3296-39 | 9 | Nut-Lock, NI |
| 19 | 3-6498 | 2 | Washer-Thrust |
| ❶20 | 105-6986-02 | 1 | Castor-LH |
| 21 | 105-6985-02 | 1 | Castor-RH |

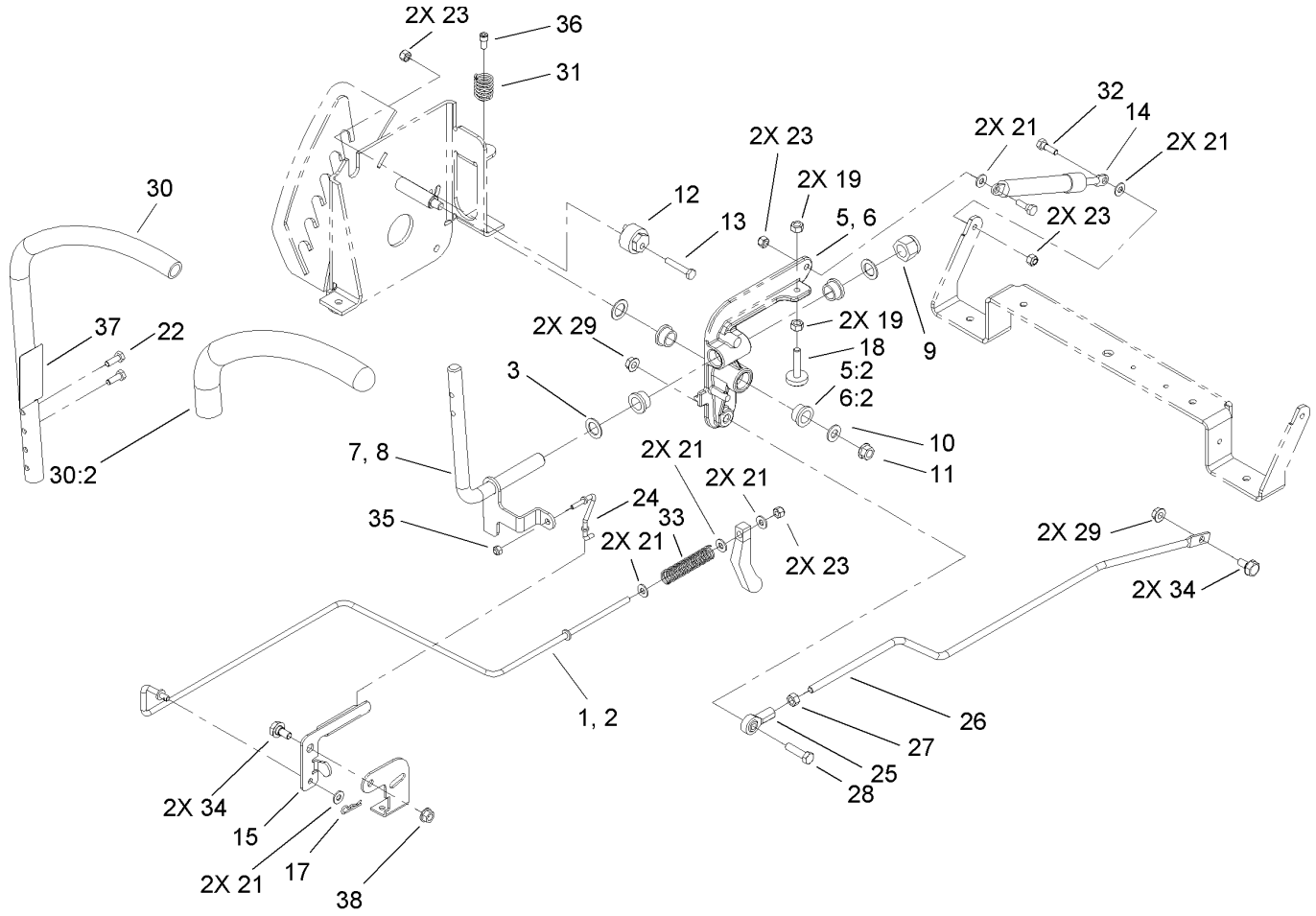
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | 302-5 | 2 | Fitting-Grease |
| 23 | 28-2480 | 2 | Washer |
| 24 | 32151-103 | 2 | Ring-Snap |
| 25 | 61-9780 | 2 | Cap-Hub |
| 26 | 323-18 | 10 | Screw-HH |
| 27 | 3256-24 | 8 | Washer-Flat |
| 28 | 108-2317-03 | 1 | Lever-Lift |
| 29 | 108-2318 | 1 | Handle-Top |
| 30 | 108-2319 | 1 | Handle-Bottom |
| 31 | 98-5975 | 2 | Washer-Belleville |
| 33 | 106-2211 | 1 | Block-Lift |
| 35 | 106-8743 | 1 | Decal |
| 36 | 94-6961 | 2 | Screw |
| 37 | 108-6109 | 1 | Decal-Transport, Ce |




# Seat Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3296-42 | 4 | Nut-Lock, NI |
| 2 | 3256-23 | 6 | Washer-Flat |
| 3 | 3296-29 | 12 | Nut-Lock, NI |
| 4 | 322-4 | 14 | Screw-HH |
| 5 | 106-2158-03 | 1 | RH Plate ASM |
| ❶6 | 106-2159-03 | 1 | LH Plate ASM |
| 7 | 108-2392 | 1 | Decal-HOC |
| 8 | 321-4 | 4 | Screw-HH |
| 9 | 106-2180 | 2 | Bracket-Bellcrank |
| 10 | 105-6954-03 | 1 | Brace-Seat, Front |
| 12 | 108-2353 | 4 | Spacer |
| 13 | 32128-21 | 2 | Nut-HF |
| 14 | 108-2303-03 | 1 | Bracket-Seat |
| 15 | 106-6446 | 1 | Seat ASM |
| 15:2:1 | 108-6177 | 1 | LH Armrest ASM |
| 15:2:2 | 108-6178 | 1 | RH Armrest ASM |
| 15:2:3 | 108-6179 | 6 | Screw-HSBH |
| 16 | 106-8716 | 1 | Decal-Services |
| 17 | 94-7582 | 2 | Bolt-Shoulder |
| 18 | 322-11 | 4 | Screw-HH |
| 19 | 701178 | 2 | Cap-Protector |
| 20 | 32128-25 | 2 | Nut-HF |
| 21 | 92-7054 | 2 | Spring-Compression |
| 22 | 108-2358-03 | 1 | Brace-Seat, Rear |

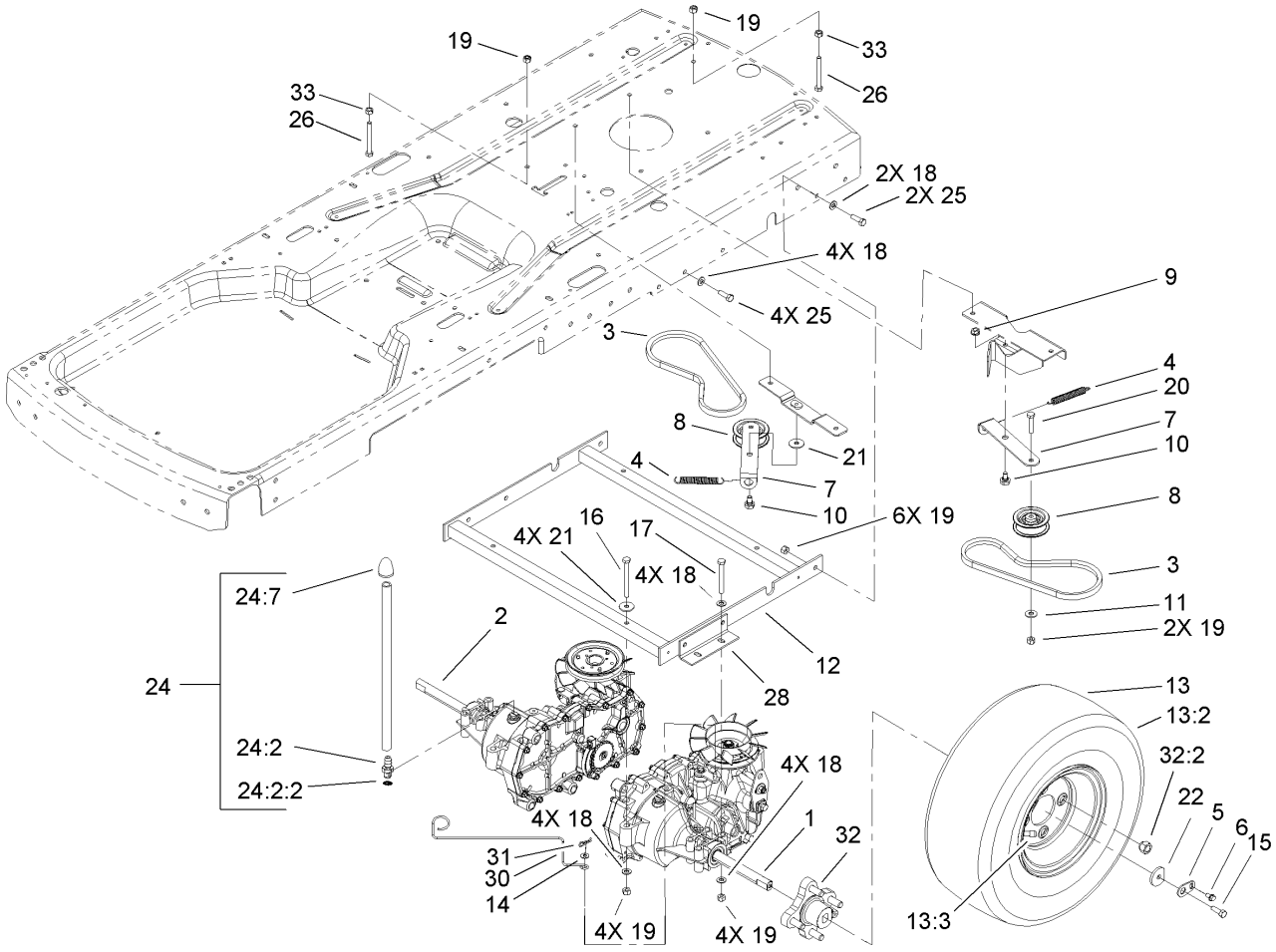
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 23 | 614249 | 2 | Strap-Tie |
| 24 | 108-2301 | 4 | Spacer |
| 26 | 107-1904 | 1 | Knob-Lever, HOC |
| 27 | 108-2302 | 1 | Latch-Seat |
| 28 | 108-7175-03 | 1 | Mount-Latch, Seat |




# Control Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 105-7045 | 1 | Rod-Brake, LH |
| 2 | 105-7044 | 1 | Rod-Brake, RH |
| 3 | 105-3481 | 6 | Washer-Thrust |
| ❶5 | 107-4909 | 1 | LH Activator Arm ASM |
| ❶5:2 | 105-3455 | 4 | Bushing |
| 6 | 107-4910 | 1 | RH Activator Arm ASM |
| 6:2 | 105-3455 | 4 | Bushing |
| ❶7 | 105-3488 | 1 | LH Pivot Shaft ASM |
| 8 | 105-3487 | 1 | RH Pivot Shaft ASM |
| 9 | 3296-53 | 2 | Nut-Lock, NI |
| 10 | 3256-24 | 2 | Washer-Flat |
| 11 | 3296-59 | 2 | Nut-Lock, NI |
| 12 | 107-4874 | 2 | Eccentric |
| 13 | 321-9 | 2 | Screw-HH |
| 14 | 103-2913 | 2 | Damper-Control, Motion |
| 15 | 106-2181 | 2 | Bellcrank |
| 17 | 1-806003 | 2 | Pin-Hair |
| 18 | 105-3486 | 2 | Stop-Adjustment |
| 19 | 3217-6 | 4 | Nut-Hex |
| 21 | 3256-22 | 12 | Washer-Flat |
| 22 | 321-4 | 4 | Screw-HH |
| 23 | 3296-42 | 8 | Nut-Lock, NI |
| 24 | 106-2179 | 2 | Link-Brake |
| 25 | 1-543017 | 2 | Balljoint-RH |

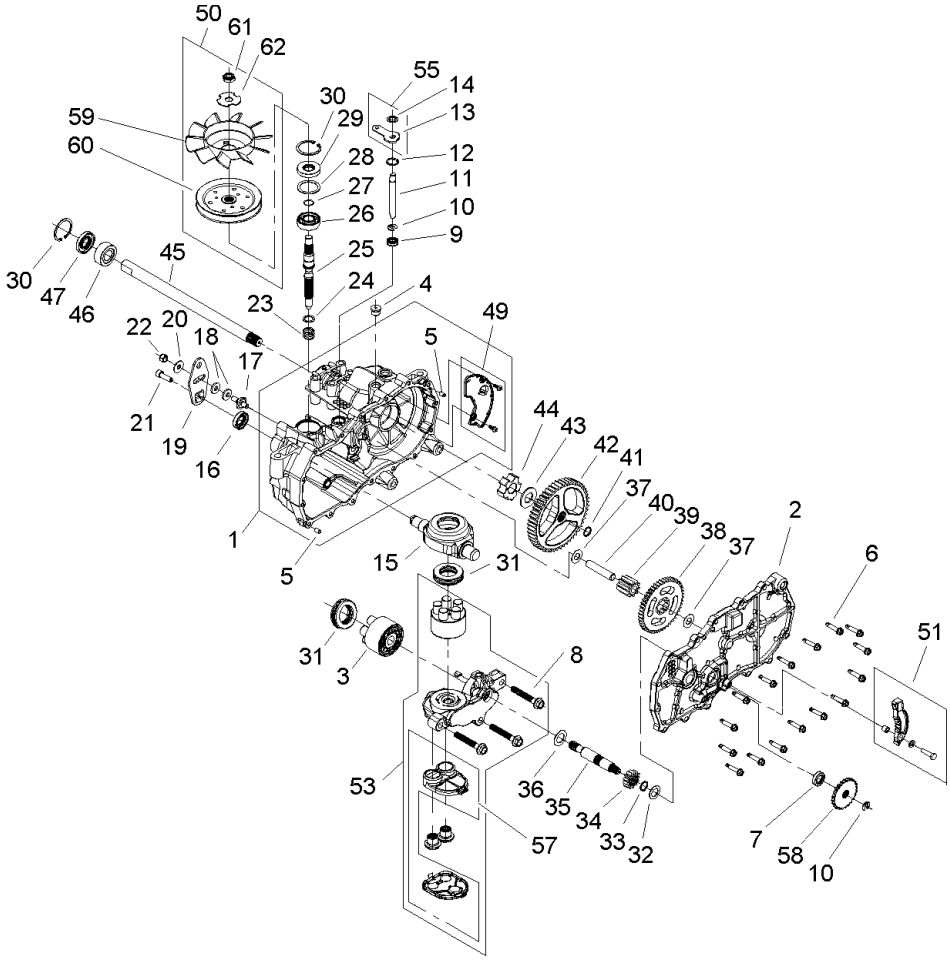
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 105-7048 | 2 | Rod-Hydro |
| 27 | 3219-2 | 2 | Nut-Hex |
| 28 | 322-6 | 2 | Screw-HH |
| 29 | 32128-20 | 4 | Nut-HF |
| 30 | 108-6117 | 2 | Handle ASM |
| 30:2 | 108-6187 | 1 | Grip |
| 31 | 105-3469 | 2 | Spring-Compression |
| 32 | 106-2214 | 4 | Bolt-Shoulder |
| 33 | 105-3465 | 2 | Spring-Compression |
| 34 | 37-8771 | 4 | Bolt-Shoulder |
| 35 | 3296-2 | 2 | Nut-Lock |
| 36 | 3274-52 | 2 | Screw-HSH |
| 37 | 106-8742 | 2 | Decal |
| 38 | 32128-25 | 2 | Nut-HF |




# Hydro and Belt Drive Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 108-2394 | 1 | Transaxle-Hydro, LH |
| 2 | 108-2393 | 1 | Transaxle-Hydro, RH |
| 3 | 106-2174 | 2 | V-Belt |
| 4 | 95-3805 | 2 | Spring |
| 5 | 105-3438 | 2 | Tab-Locking |
| 6 | 3234-13 | 2 | Screw-HHF |
| 7 | 105-7047 | 2 | Arm-Idler |
| 8 | 106-2176 | 2 | Pulley-Idler |
| 9 | 32128-25 | 1 | Nut-HF |
| 10 | 37-8770 | 2 | Bolt-Shoulder |
| 11 | 3256-3 | 2 | Washer-Flat |
| 12 | 107-4878-03 | 1 | Hydro Mount ASM |
| 13 | 108-6128 | 2 | Wheel And Tire ASM |
| 13:2 | 106-7006 | 1 | Tire |
| 13:3 | 232-27 | 1 | Stem-Valve |
| ❶13:99 | 107-2491 | 1 | Tube-Tire |
| 14 | 3256-1 | 2 | Washer-Flat |
| 15 | 3210-5 | 2 | Screw-HH |
| 16 | 322-20 | 4 | Screw-HH |
| 17 | 322-13 | 4 | Screw-HH |
| 18 | 3256-23 | 18 | Washer-Flat |
| 19 | 3296-29 | 18 | Nut-Lock, NI |
| 20 | 322-7 | 2 | Screw-HH |
| 21 | 5-4460 | 5 | Washer-Pivot |

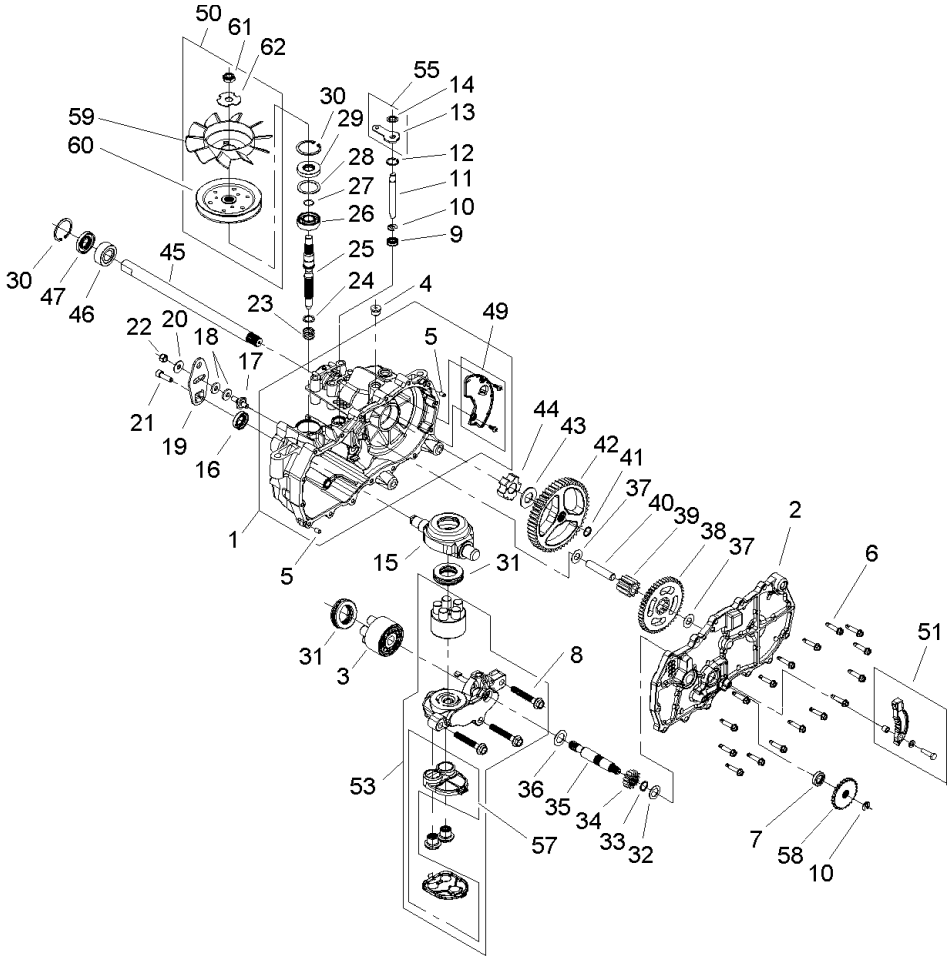
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | 106-7001 | 2 | Washer-Wheel |
| 24 | 106-7002 | 2 | Vent Hose ASM |
| 24:2 | 93-3818 | 1 | Fitting ASM |
| 24:2:2 | 93-3816 | 1 | O-Ring |
| 24:7 | 107-1701 | 1 | Cap Vent ASM |
| 25 | 322-5 | 6 | Screw-HH |
| 26 | 322-13 | 2 | Screw-HH |
| 28 | 105-7039-03 | 2 | Support-Hydro |
| 30 | 107-4875 | 2 | Rod-Bypass |
| 31 | 1-806003 | 2 | Pin-Hair |
| 32 | 108-9533 | 1 | Hub ASM |
| 32:2 | 242-50 | 4 | Nut-Lug |
| 33 | 3217-6 | 2 | Nut-Hex |




# LH Hydro Transaxle Assembly No. 108-2394

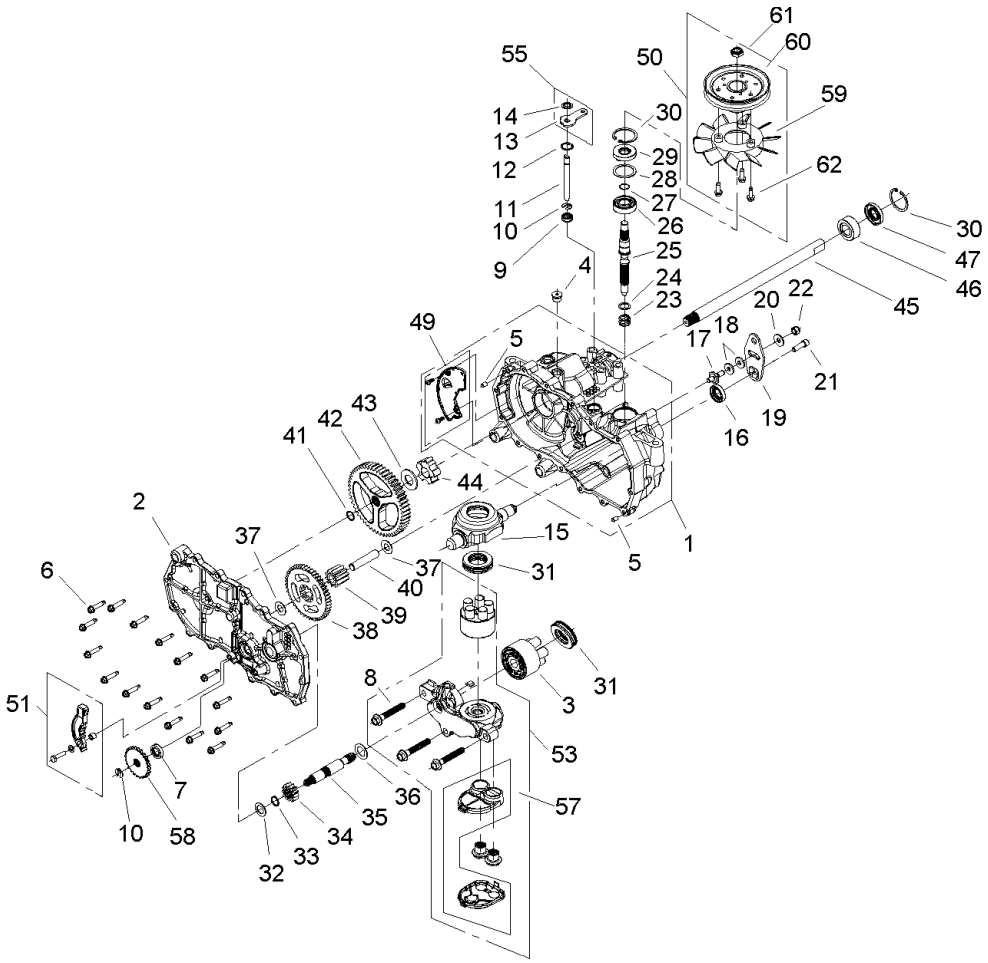
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106-8695 | 1 | RH Main Housing ASM |
| 2 | 106-8696 | 1 | RH Side ASM |
| 3 | 104-2106 | 1 | Cylinder Block ASM |
| 4 | 104-2189 | 1 | Plug-Thread, Straight |
| 5 | 104-2170 | 2 | Pin |
| 6 | 104-5305 | 16 | Screw-HHF |
| 7 | 104-5347 | 1 | Seal-Oil |
| 8 | 94-6926 | 3 | Bolt |
| 9 | 106-8676 | 1 | Seal-Lip |
| 10 | 106-8677 | 2 | Ring-Retaining, EXT |
| 11 | 106-8678 | 1 | Rod-Bypass |
| 12 | 106-8679 | 1 | Ring-Retaining, Int |
| 13 | 107-2490 | 1 | Arm-Bypass |
| 14 | 106-8681 | 1 | Ring-Retaining, EXT |
| 15 | 104-5304 | 1 | Swashplate-Trunnion |
| 16 | 104-5313 | 1 | Seal-Lip |
| 17 | 104-2116 | 1 | Stud |
| 18 | 105-1873 | 2 | Puck-Friction |
| 19 | 106-8747 | 1 | Arm-Control |
| 20 | 5-4460 | 1 | Washer-Pivot |
| 21 | 107-2488 | 1 | Screw |
| 22 | 105-1872 | 1 | Nut |
| 23 | 94-1936 | 1 | Spring-Block |
| 24 | 94-1937 | 1 | Washer-Block, Thrust |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 104-5306 | 1 | Shaft-Input |
| 26 | 104-5311 | 1 | Bearing-Ball |
| 27 | 104-5307 | 1 | Ring-Retaining |
| 28 | 104-5308 | 1 | Spacer |
| 29 | 104-5310 | 1 | Seal-Lip |
| 30 | 104-5309 | 2 | Ring-Retaining |
| 31 | 94-6922 | 2 | Bearing-Thrust |
| 32 | 104-5339 | 1 | Washer-Flat |
| 33 | 104-5340 | 1 | Ring-Retaining |
| 34 | 104-5316 | 1 | Gear-Pinnion, 13T |
| 35 | 106-8683 | 1 | Shaft-Motor |
| 36 | 104-5360 | 1 | Washer-Shaft, Motor |
| 37 | 94-1933 | 2 | Washer |
| 38 | 104-5317 | 1 | Gear |
| 39 | 104-5318 | 1 | Gear-Jackshaft, 10T |
| 40 | 104-5329 | 1 | Pin-Jackshaft |
| 41 | 104-5328 | 1 | Ring-Retaining, Spiral |
| 42 | 106-8684 | 1 | Gear-Bull, 52T |
| 43 | 94-1943 | 1 | Washer |
| 44 | 104-5320 | 1 | Bearing-Sleeve |
| 45 | 106-8685 | 1 | Axle |
| 46 | 104-5321 | 1 | Bearing-Sleeve, Outboard |
| 47 | 104-5322 | 1 | Seal-Lip |
| ❶48 | 106-8686 | 1 | Seal Kit |




# LH Hydro Transaxle Assembly No. 108-2394 (continued)

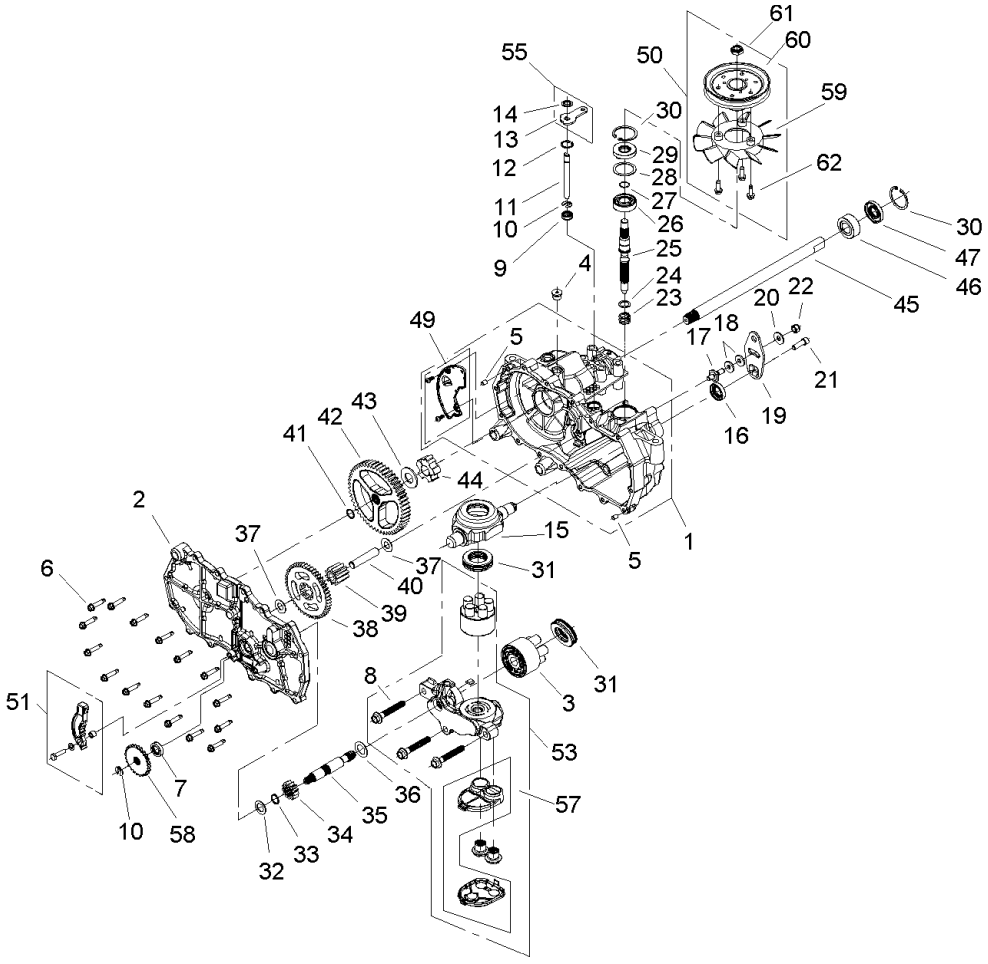
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 49 | 106-8697 | 1 | RH Expansion Plate Kit |
| 50 | 106-8698 | 1 | Fan Pulley Kit |
| 51 | 106-8688 | 1 | Brake Arm Kit |
| 53 | 108-6190 | 1 | RH 7-Piston Center Section Kit |
| ❶54 | 104-2147 | 1 | Sealant |
| 55 | 107-2489 | 1 | Bypass Arm Kit |
| 57 | 106-8693 | 1 | Filter Kit |
| 58 | 106-8694 | 1 | Disc-Brake, Cog |
| 59 | 110-8566 | 1 | Fan-6 Inch, 10 Blade |
| 60 | 104-1754 | 1 | Pulley |
| 61 | 105-1875 | 1 | Nut-Lock |
| 62 | 107-9122 | 3 | Washer-Slotted |




# RH Hydro Transaxle Assembly No. 108-2393

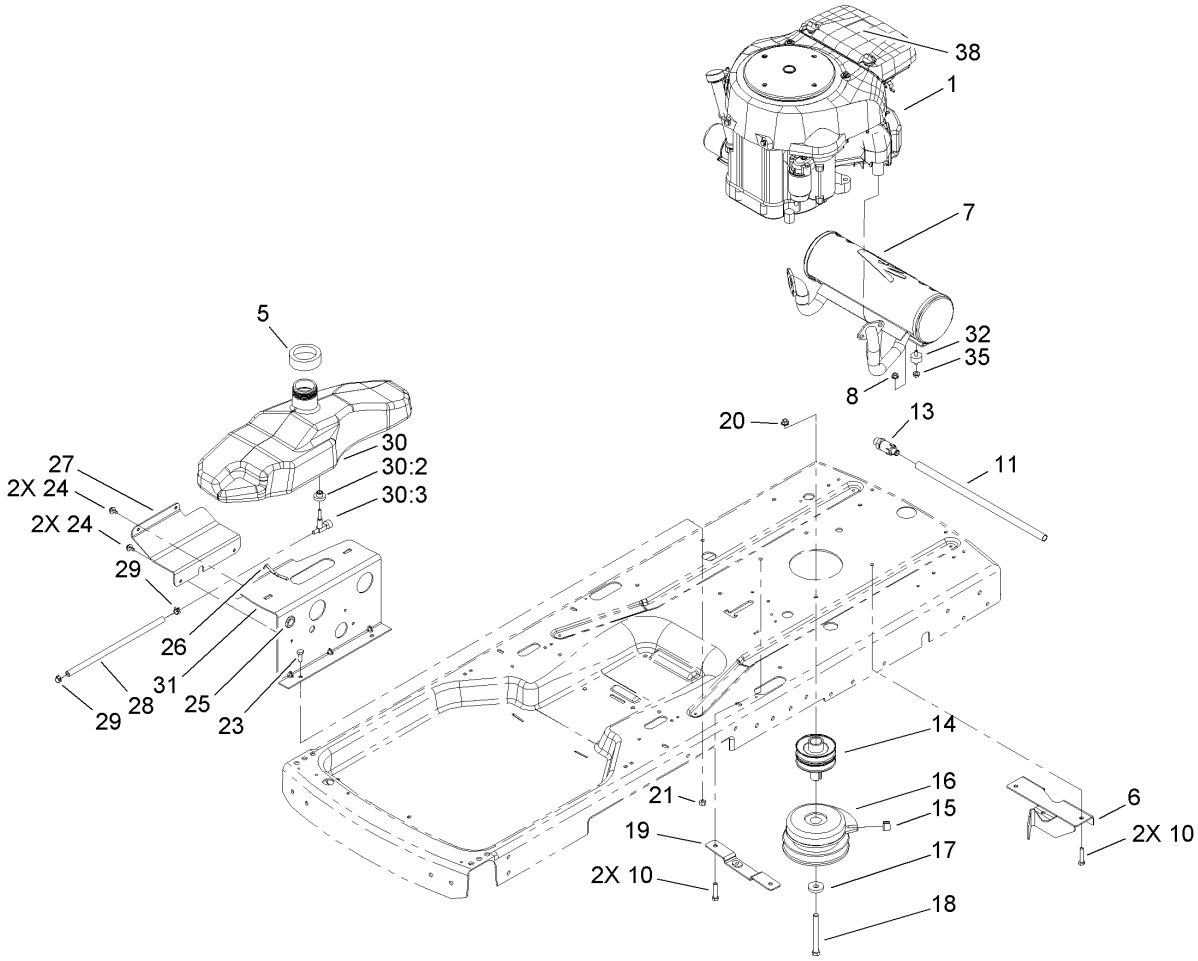
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106-8674 | 1 | LH Main Housing ASM |
| 2 | 106-8675 | 1 | LH Side ASM |
| 3 | 104-2106 | 1 | Cylinder Block ASM |
| 4 | 104-2189 | 1 | Plug-Thread, Straight |
| 5 | 104-2170 | 2 | Pin |
| 6 | 104-5305 | 16 | Screw-HHF |
| 7 | 104-5347 | 1 | Seal-Oil |
| 8 | 94-6926 | 3 | Bolt |
| 9 | 106-8676 | 1 | Seal-Lip |
| 10 | 106-8677 | 2 | Ring-Retaining, EXT |
| 11 | 106-8678 | 1 | Rod-Bypass |
| 12 | 106-8679 | 1 | Ring-Retaining, Int |
| 13 | 107-2490 | 1 | Arm-Bypass |
| 14 | 106-8681 | 1 | Ring-Retaining, EXT |
| 15 | 104-5304 | 1 | Swashplate-Trunnion |
| 16 | 104-5313 | 1 | Seal-Lip |
| 17 | 104-2116 | 1 | Stud |
| 18 | 105-1873 | 2 | Puck-Friction |
| 19 | 106-8747 | 1 | Arm-Control |
| 20 | 5-4460 | 1 | Washer-Pivot |
| 21 | 107-2488 | 1 | Screw |
| 22 | 105-1872 | 1 | Nut |
| 23 | 94-1936 | 1 | Spring-Block |
| 24 | 94-1937 | 1 | Washer-Block, Thrust |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 104-5306 | 1 | Shaft-Input |
| 26 | 104-5311 | 1 | Bearing-Ball |
| 27 | 104-5307 | 1 | Ring-Retaining |
| 28 | 104-5308 | 1 | Spacer |
| 29 | 104-5310 | 1 | Seal-Lip |
| 30 | 104-5309 | 2 | Ring-Retaining |
| 31 | 94-6922 | 2 | Bearing-Thrust |
| 32 | 104-5339 | 1 | Washer-Flat |
| 33 | 104-5340 | 1 | Ring-Retaining |
| 34 | 104-5316 | 1 | Gear-Pinnion, 13T |
| 35 | 106-8683 | 1 | Shaft-Motor |
| 36 | 104-5360 | 1 | Washer-Shaft, Motor |
| 37 | 94-1933 | 2 | Washer |
| 38 | 104-5317 | 1 | Gear |
| 39 | 104-5318 | 1 | Gear-Jackshaft, 10T |
| 40 | 104-5329 | 1 | Pin-Jackshaft |
| 41 | 104-5328 | 1 | Ring-Retaining, Spiral |
| 42 | 106-8684 | 1 | Gear-Bull, 52T |
| 43 | 94-1943 | 1 | Washer |
| 44 | 104-5320 | 1 | Bearing-Sleeve |
| 45 | 106-8685 | 1 | Axle |
| 46 | 104-5321 | 1 | Bearing-Sleeve, Outboard |
| 47 | 104-5322 | 1 | Seal-Lip |
| ❶48 | 106-8686 | 1 | Seal Kit |




# RH Hydro Transaxle Assembly No. 108-2393 (continued)

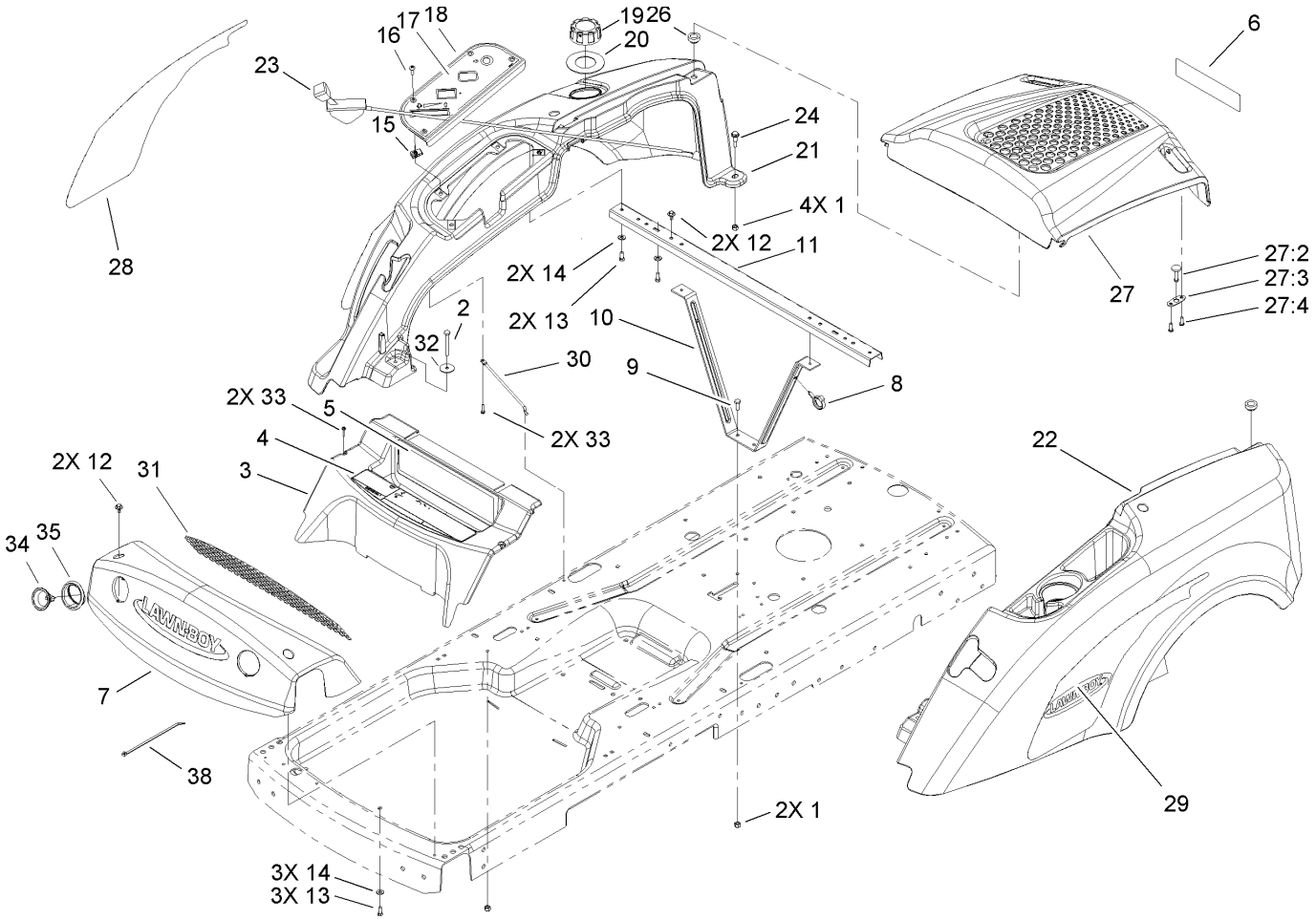
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 49 | 106-8687 | 1 | LH Expansion Plate Kit |
| 50 | 105-1928 | 1 | Fan Pulley Kit |
| 51 | 106-8688 | 1 | Brake Arm Kit |
| 53 | 108-6189 | 1 | LH 7-Piston Center Section Kit |
| ❶54 | 104-2147 | 1 | Sealant |
| 55 | 107-2489 | 1 | Bypass Arm Kit |
| 57 | 106-8693 | 1 | Filter Kit |
| 58 | 106-8694 | 1 | Disc-Brake, Cog |
| 59 | 105-1927 | 1 | Fan |
| 60 | 105-1896 | 1 | Pulley |
| 61 | 105-1875 | 1 | Nut-Lock |
| 62 | 104-2120 | 3 | Screw |




# Engine Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❷❸1 | | 1 | Engine-Honda, Gxv 530 Exa2Lb |
| 5 | 55-9310 | 1 | Seal-Foam |
| 6 | 107-4873 | 1 | Bracket-Pivot |
| 7 | 108-2312 | 1 | Muffler |
| 8 | 32128-33 | 2 | Nut-HF |
| 10 | 322-9 | 4 | Screw-HH |
| 11 | 106-7022 | 1 | Tube-Drain, Oil |
| 13 | 92-6877 | 1 | Valve-Drain, Oil |
| 14 | 105-3472 | 1 | Pulley-Engine |
| 15 | 98-5023 | 1 | Bumper |
| 16 | 104-3334 | 1 | Clutch-Electric |
| 17 | 112843 | 1 | Washer |
| 18 | 3212-16 | 1 | Screw-HH |
| 19 | 106-2156 | 1 | Plate-Mount, Idler |
| 20 | 32128-25 | 4 | Nut-HF |
| 21 | 3296-29 | 2 | Nut-Lock, NI |
| 23 | 322-4 | 2 | Screw-HH |
| 24 | 46-8560 | 4 | Screw-HHF |
| 25 | 237-124 | 1 | Grommet |
| 26 | 609830 | 2 | Spring |
| 27 | 108-2315-03 | 1 | Plate-Support |
| 28 | 80-7360 | 1 | Hose-Fuel |
| 29 | 2412-98 | 2 | Clamp |
| 30 | 107-9172 | 1 | Fuel Tank ASM |

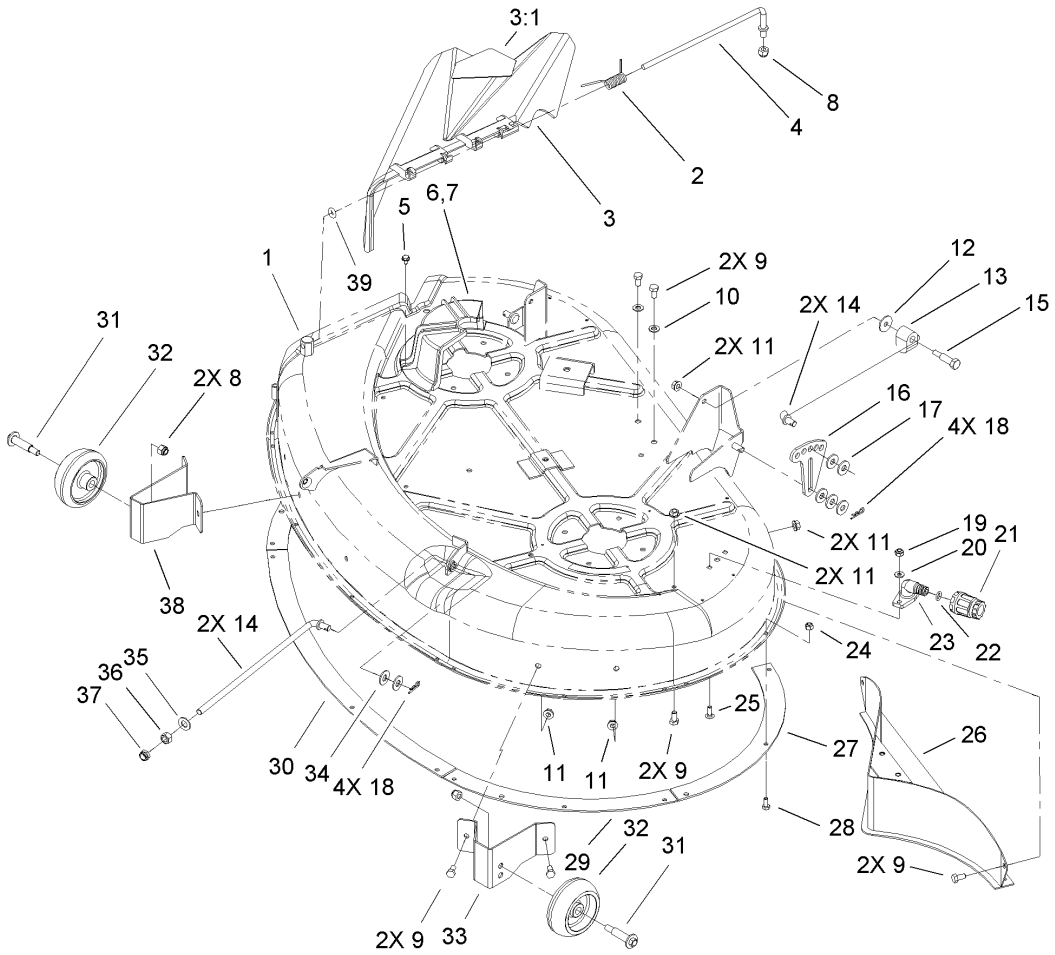
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 30:2 | 46-6560 | 1 | Bushing |
| 30:3 | 104048 | 1 | Valve-Fuel |
| 31 | 108-2314-03 | 1 | Plate-Tank |
| 32 | 108-6183 | 2 | Isolator-Rubber |
| 35 | 32128-32 | 2 | Nut-HHF |
| 38 | 108-9557 | 1 | Decal-Engine |




# Styling Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3296-42 | 6 | Nut-Lock, NI |
| 2 | 321-18 | 2 | Screw-HH |
| 3 | 108-2316 | 1 | Panel-Kick |
| 4 | 108-9575 | 1 | Decal-Danger |
| 5 | 108-6147 | 1 | Decal |
| 6 | 108-6141 | 1 | Decal |
| 7 | 108-2328 | 1 | Footrest |
| 8 | 105-1853 | 2 | Clamp-Hose |
| 9 | 321-4 | 2 | Screw-HH |
| 10 | 107-9173-03 | 1 | Brace-Support |
| 11 | 108-2313-03 | 1 | Channel-Cross |
| 12 | 46-8560 | 4 | Screw-HHF |
| 13 | 46-8090 | 5 | Screw-Plastite |
| 14 | 3256-22 | 5 | Washer-Flat |
| 15 | 107069 | 4 | Clip |
| 16 | 3258-166 | 4 | Screw-PRH |
| 17 | 108-2364 | 1 | Decal |
| 18 | 107-9174-03 | 1 | Panel-Control |
| 19 | 93-7198 | 1 | Gas Cap ASM |
| 20 | 108-6150 | 1 | Washer-Seal, Rubber |
| 21 | 107-9168 | 1 | Cover-Side, RH |
| 22 | 107-9169 | 1 | Cover-Side, LH |
| 23 | 104-8081 | 1 | Cable-Throttle |
| 24 | 108-6182 | 2 | Screw-Shoulder |

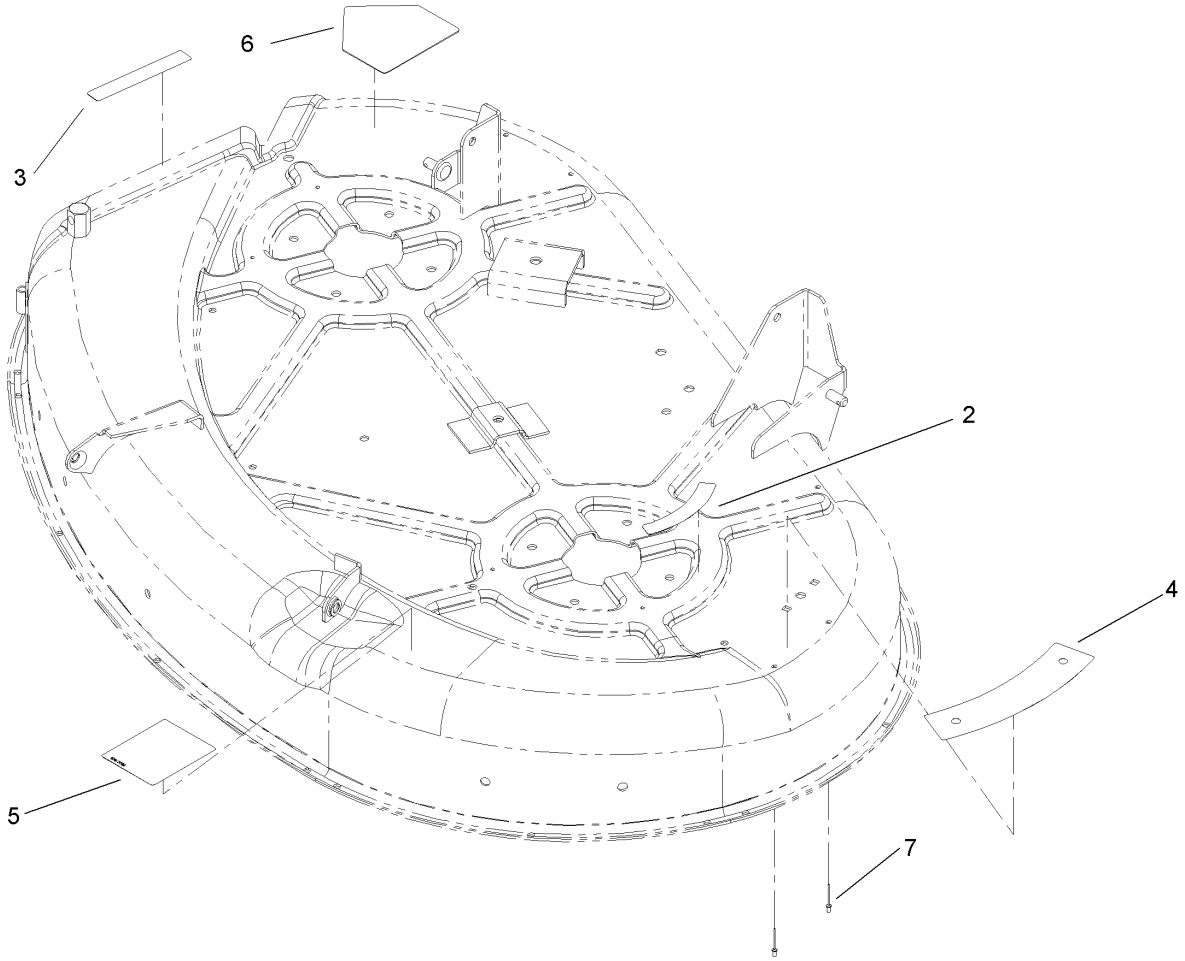
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 108-2305 | 2 | Grommet |
| 27 | 108-2334 | 1 | Hood Cover ASM |
| 27:2 | 107-9198 | 2 | Pin-Hood |
| 27:3 | 107-9199 | 2 | Plate |
| 27:4 | 94-6961 | 4 | Screw |
| 28 | 108-6142 | 1 | Decal |
| 29 | 108-6143 | 1 | Decal |
| 30 | 108-2391 | 2 | Rod-Support |
| 31 | 108-6162 | 1 | Footmat-Footrest |
| 32 | 3256-58 | 2 | Washer-Flat |
| 33 | 94-4496 | 4 | Screw-PPH |
| 34 | 107-9179 | 2 | Light-Halogen |
| 35 | 107-9178 | 2 | Bezel-Rubber |
| ❶36 | 108-6159 | 1 | Harness-Headlights, Footrest |
| 38 | 250-4 | 2 | Tie-Cable |




# 42in Deck Assembly

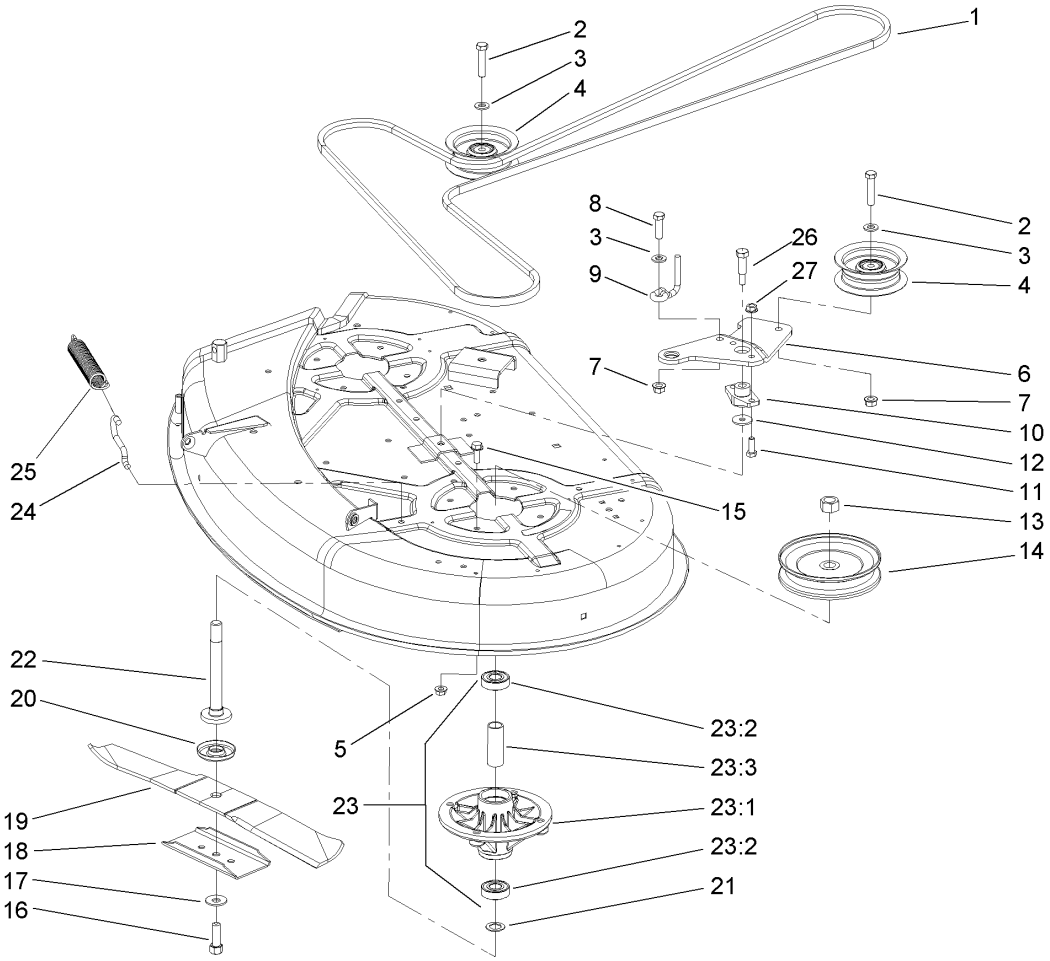
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 108-6105 | 1 | 42In Deck ASM |
| 2 | 57-6950 | 1 | Spring |
| 3 | 93-0317 | 1 | Deflector ASM |
| 3:1 | 93-1122 | 1 | Decal-Danger |
| 4 | 95-1661 | 1 | Rod-Pivot |
| 5 | 32104-76 | 5 | Screw |
| ❶6 | 88-4030 | 1 | Guide-Belt, Deck (LH) |
| 7 | 88-4020 | 1 | Guide-Belt, Deck (RH) |
| 8 | 3296-39 | 3 | Nut-Lock, NI |
| 9 | 322-2 | 8 | Screw-HH |
| 10 | 3256-23 | 2 | Washer-Flat |
| 11 | 32128-25 | 8 | Nut-HF |
| 12 | 5-4460 | 2 | Washer-Pivot |
| 13 | 88-4230 | 2 | Trunnion-HOC |
| 14 | 105-3437 | 4 | Rod-Hanger |
| 15 | 7-0030 | 2 | Bolt-Shoulder |
| 16 | 88-5570-03 | 2 | Link-Adjusting, HOC |
| 17 | 80-6990 | 10 | Washer-Hardened |
| 18 | 9335054 | 8 | Pin-Hair |
| 19 | 3296-16 | 2 | Nut-Lock, NI |
| 20 | 3256-1 | 2 | Washer-Flat |
| 21 | 95-3270 | 1 | Connector-Hose |
| 22 | 46-6290 | 1 | O-Ring |
| 23 | 95-2747 | 1 | Fitting-Washout |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 24 | 3296-42 | 20 | Nut-Lock, NI |
| 25 | 3229-1 | 2 | Screw-CARR |
| 26 | 106-6983-03 | 1 | Rear Baffle ASM |
| 27 | 106-6954-03 | 2 | Ring-Blow Out, Side |
| 28 | 321-3 | 20 | Screw-HH |
| 29 | 106-6952-03 | 2 | Ring-Blow Out, Side |
| 30 | 106-6953-03 | 1 | Ring-Blow Out |
| 31 | 56-6591 | 2 | Bolt-Wheel |
| 32 | 701756 | 2 | Wheel-Gage |
| 33 | 106-8702-03 | 1 | Bracket-Gage Wheel, Front (LH) |
| 34 | 3256-4 | 8 | Washer-Flat |
| 35 | 3256-25 | 2 | Washer-Flat |
| 36 | 3219-4 | 2 | Nut-Hex |
| 37 | 3296-38 | 2 | Nut-Lock, NI |
| 38 | 106-8701-03 | 1 | Bracket-Gage Wheel, Front (RH) |
| 39 | 106-8745 | 1 | O-Ring |




# Decal Assembly

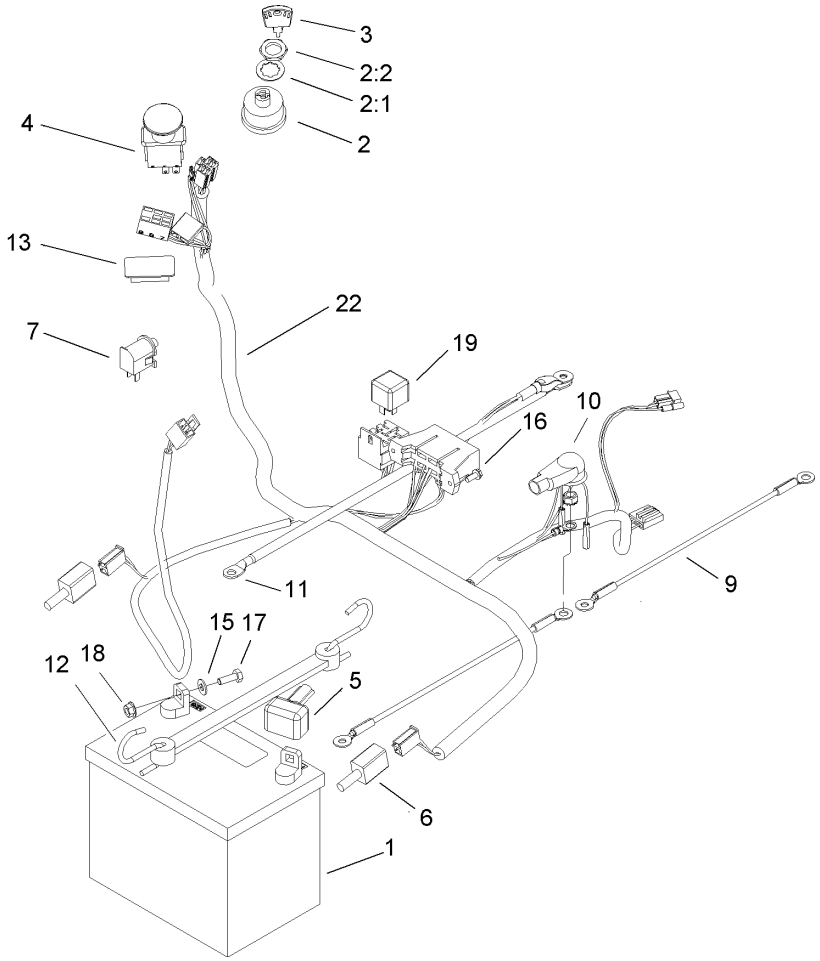
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 2 | 68-3660 | 1 | Decal-Danger, Shield |
| 3 | 68-3650 | 1 | Decal-Danger, Deflector |
| 4 | 79-3140 | 1 | Decal-Danger |
| 5 | 105-7015 | 1 | Decal-Routing, Belt |
| 6 | 93-1122 | 1 | Decal-Danger |
| 7 | 3290-282 | 2 | Rivet-Pop |




# Spindle and Belt Drive Assembly

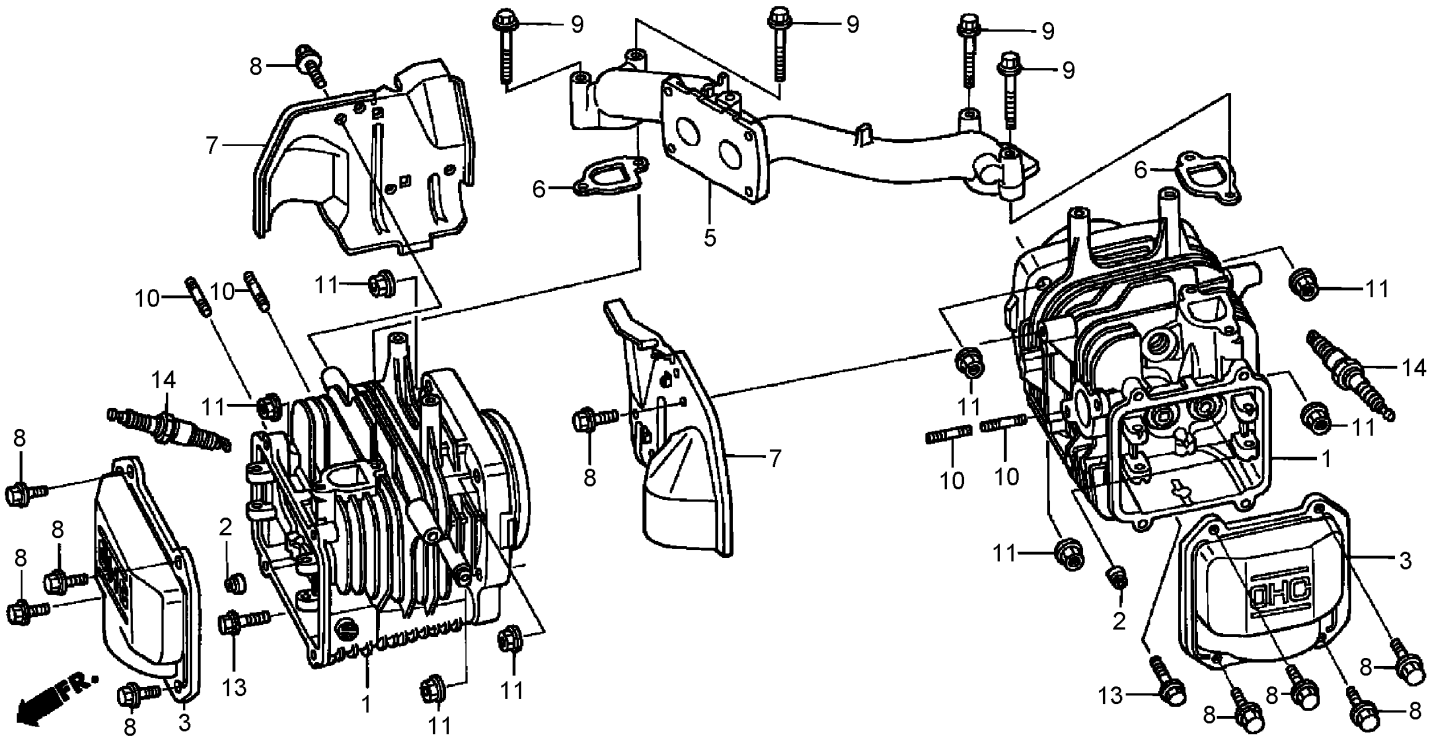
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106-2173 | 1 | Belt-V |
| 2 | 323-9 | 2 | Screw-HH |
| 3 | 3256-24 | 3 | Washer-Flat |
| 4 | 106-2175 | 2 | Pulley-Idler, Flat |
| 5 | 32128-25 | 1 | Nut-HF |
| 6 | 107-2467-03 | 1 | Arm-Idler |
| 7 | 32128-21 | 2 | Nut-HF |
| 8 | 323-7 | 1 | Screw-HH |
| 9 | 107-7307 | 1 | Guide-Idler, Belt |
| 10 | 88-4980 | 1 | Bushing-Arm, Idler |
| 11 | 322-4 | 2 | Screw-HH |
| 12 | 5-4460 | 1 | Washer-Pivot |
| 13 | 3219-6 | 2 | Nut-Hex |
| 14 | 88-5330 | 2 | Pully-Deck |
| 15 | 32144-41 | 8 | Screw-Taptite |
| 16 | 26-0671 | 2 | Screw-Blade |
| 17 | 3290-465 | 2 | Washer-Belleville |
| 18 | 106-2248-03 | 2 | Stiffener-Blade |
| 19 | 106-2247-03 | 2 | Blade |
| 20 | 80-4360 | 2 | Shield-Bearing |
| 21 | 80-4380 | 2 | Spacer |
| 22 | 80-4341 | 2 | Shaft |
| ❷23 | | 2 | Spindle ASM |
| 23:1 | 88-4510 | 1 | Housing-Spindle |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 23:2 | 100-1048 | 2 | Bearing-Ball |
| 23:3 | 62-3661 | 1 | Spacer-Bearing |
| 24 | 88-5970 | 1 | Hook-Return, Spring |
| 25 | 106-2177 | 1 | Spring-Extension |
| 26 | 7-0030 | 1 | Bolt-Shoulder |
| 27 | 3296-29 | 2 | Nut-Lock, NI |




# Electrical Assembly

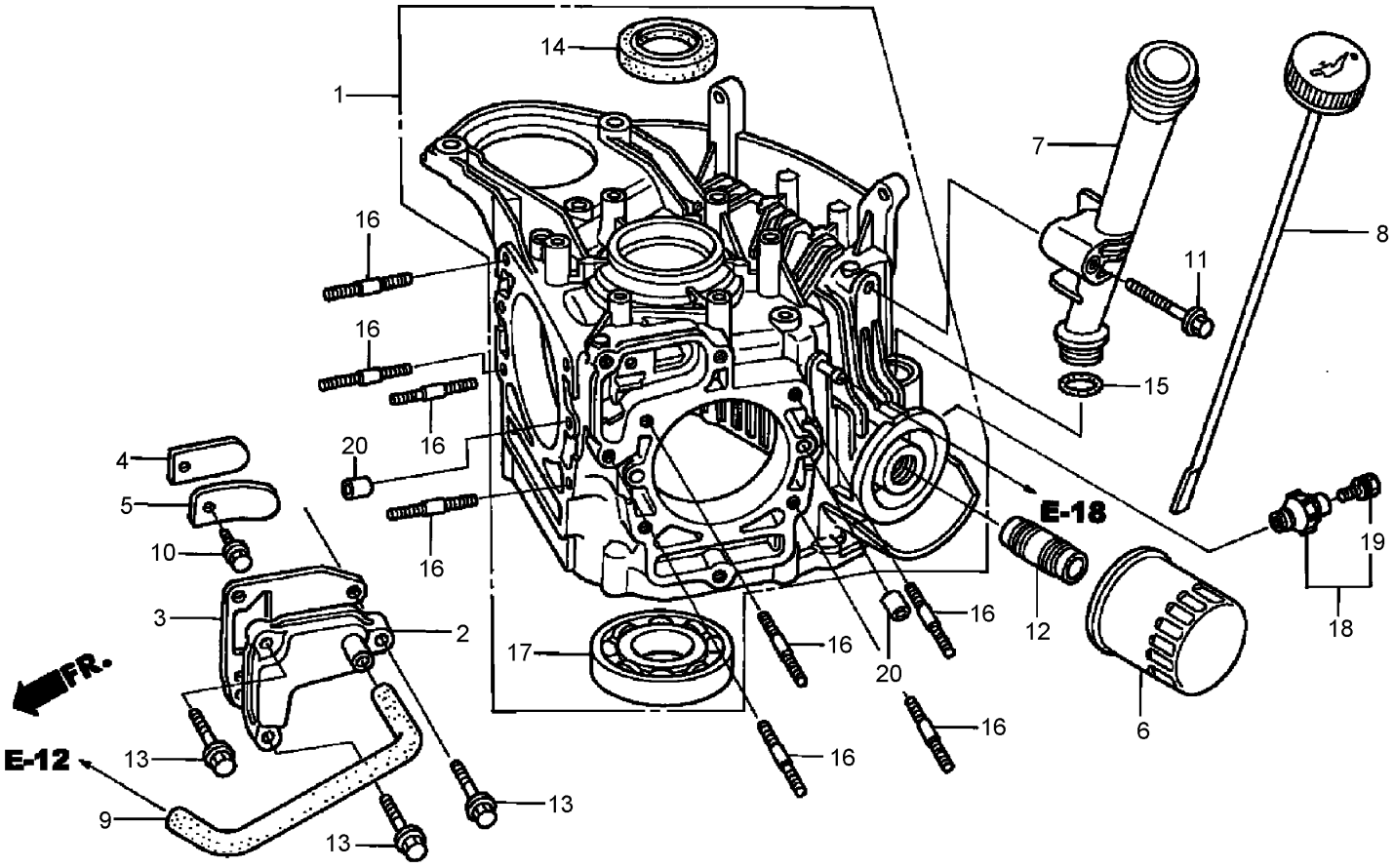
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 104-2491 | 1 | Battery-Dry |
| 2 | 88-9830 | 1 | Key Switch ASM |
| 2:1 | 3254-5 | 1 | Washer-Tooth |
| 2:2 | 218-461 | 1 | Nut-HH |
| 3 | 700918 | 1 | Key |
| 4 | 95-7489 | 1 | Switch-PTO |
| 5 | 28-8080 | 1 | Boot-Terminal |
| 6 | 106-2216 | 2 | Switch |
| 7 | 82-2190 | 1 | Switch-Bail |
| 9 | 93-1189 | 1 | Wire ASM |
| 10 | 93-3190 | 1 | Boot-Insulator, Terminal |
| 11 | 95-7654 | 1 | Cable |
| 12 | 104-2466 | 1 | Holddown-Battery |
| 13 | 95-8999 | 1 | Switch |
| 15 | 3256-22 | 2 | Washer-Flat |
| 16 | 32144-1 | 4 | Screw-Taptite |
| 17 | 321-4 | 2 | Screw-HH |
| 18 | 32128-33 | 3 | Nut-HF |
| 19 | 98-7249 | 2 | Relay |
| 22 | 108-6155 | 1 | Harness-Wire W/Lights |
| ❶99 | 33004-00 | 1 | Nut-HF |




# Cylinder Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 12100-Z0A-406 | 2 | Cylinder |
| ❸2 | 12209-422-005 | 2 | Seal-Stem, Valve |
| ❸3 | 12311-Z0A-000 | 2 | Cover-Head |
| ❸5 | 17101-Z0A-000 | 1 | Manifold-Intake |
| ❸6 | 17151-Z0A-000 | 2 | Gasket-Manifold, Intake |
| ❸7 | 19631-Z0A-000 | 2 | Shroud |
| ❸8 | 90013-883-000 | 10 | Bolt-Flange (6X12) (C T200) |
| ❸9 | 90016-ZE8-000 | 4 | Bolt-Flange (6X45) (C T200) |
| ❸10 | 90045-892-000 | 4 | Bolt-Stud (6X28) |
| ❸11 | 90201-Z0A-000 | 8 | Nut-Flange (8Mm) |
| ❸13 | 95701-06030-00 | 2 | Bolt-Flange (6X30) |
| ❸14 | 98079-54846 | 2 | Spark Plug (B P R4E S) (N G K) |
| ❸14 | 98079-54855 | 2 | Spark Plug (W14E P R-U) (Denso) |
| ❸14 | 98079-55846 | 2 | Spark Plug (B P R 5E S) (N G K) |

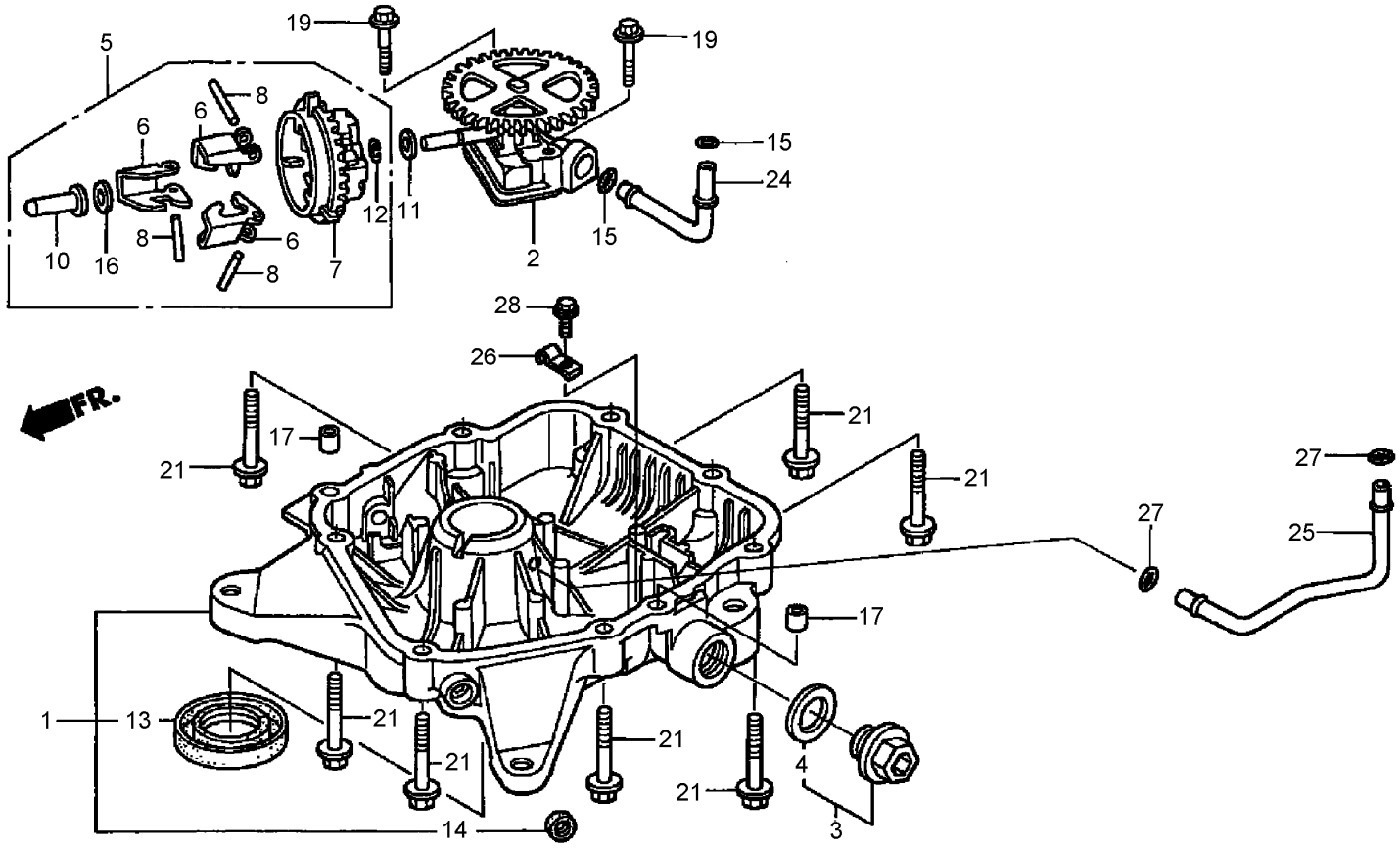
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸14 | 98079-55855 | 2 | Spark Plug (W16E P R-U) (Denso) |




# Crankcase Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 11100-Z0A-409 | 1 | Crankcase ASM (840) |
| ❸2 | 12356-Z0A-000 | 1 | Cover-Breather |
| ❸3 | 12358-Z0A-000 | 1 | Gasket-Cover, Breather |
| ❸4 | 12372-ZA0-701 | 1 | Plate-Valve |
| ❸5 | 12374-Z0A-000 | 1 | Stopper-Valve |
| ❸6 | 15410-MCJ-000 | 1 | Filter-Oil (Toyo Roki) |
| ❸7 | 15631-Z0A-000 | 1 | Extension-Filler, Oil |
| ❸8 | 15655-Z0A-800 | 1 | Dipstick-Oil |
| ❸9 | 15721-Z0A-000 | 1 | Tube-Breather |
| ❸10 | 90002-892-000 | 1 | Bolt-Flange (5X10) |
| ❸11 | 90016-ZE8-000 | 1 | Bolt-Flange (6X45) (C T200) |
| ❸12 | 90018-PN3-000 | 1 | Holder-Filter, Oil |
| ❸13 | 90121-952-000 | 3 | Bolt-Flange (6X25) (C T 200) |

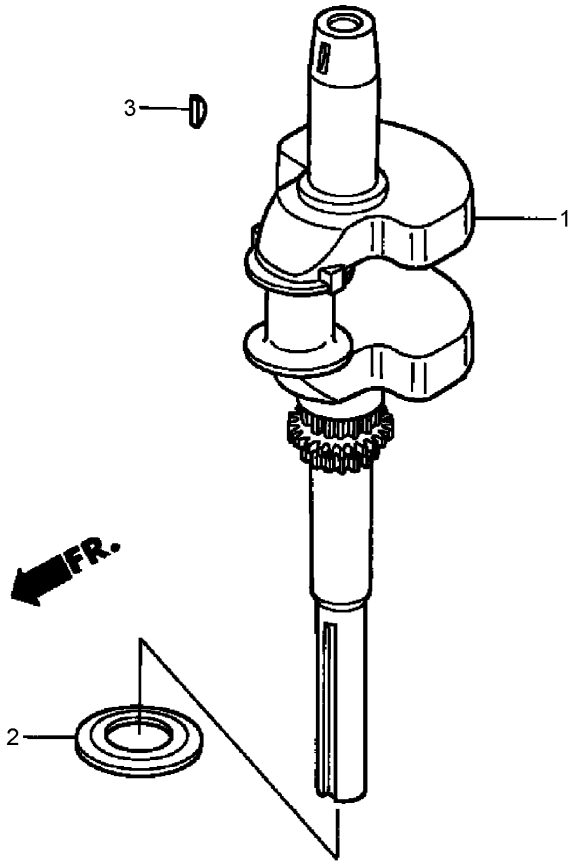
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸14 | 91201-ZE3-004 | 1 | Seal-Oil (35X5X8) |
| ❸15 | 91301-ZE9-003 | 1 | O-Ring (22.5X2.2) |
| ❸16 | 92900-08028-0E | 8 | Bolt-Stud (8X28) |
| ❸17 | 96100-62070-00 | 1 | Bearing-Ball, Radial |
| ❸18 | 35490-Z0A-003 | 1 | Oil Pressure Switch ASM |
| ❸19 | 90002-PA6-003 | 1 | Bolt-Washer (4X8) (Denso) |
| ❸20 | 94301-08140 | 4 | Pin-Dowel (8X14) |




# Oil Pan Assembly
# Honda GXV530 EXA2LB

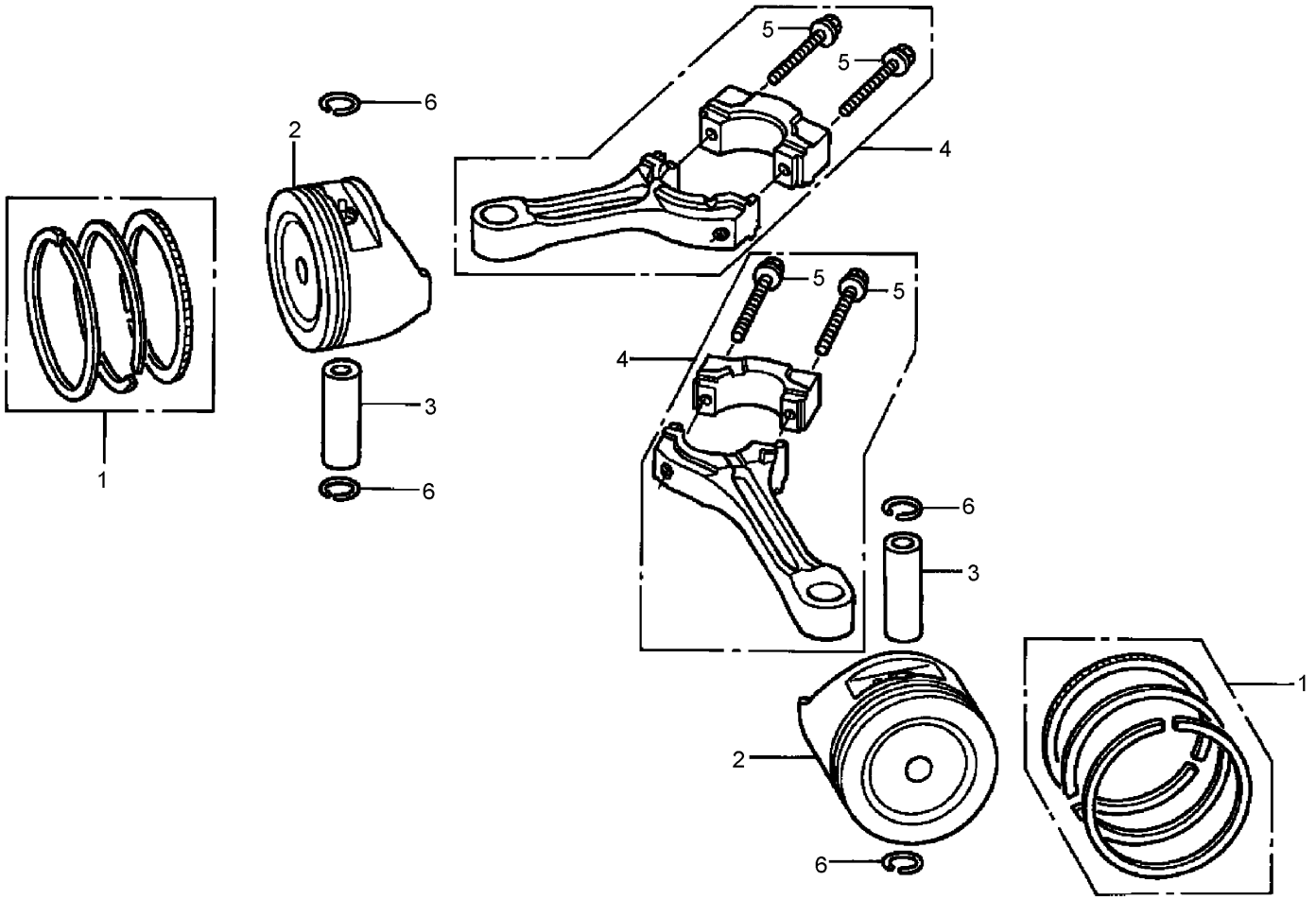
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 11300-Z0A-830 | 1 | Oil Pan ASM |
| ❸2 | 15100-Z0A-811 | 1 | Oil Pump ASM |
| ❸3 | 15550-Z0A-810 | 1 | Drain Cap ASM |
| ❸4 | 15625-ZE1-003 | 1 | Gasket-Cap, Oil Filler |
| ❸5 | 16510-Z0A-000 | 1 | Governor ASM |
| ❸6 | 16511-Z0A-000 | 3 | Weight-Governor |
| ❸7 | 16512-Z0A-000 | 1 | Holder-Weight, Governor |
| ❸8 | 16513-ZE2-000 | 3 | Pin-Weight, Governor |
| ❸10 | 16531-Z0A-000 | 1 | Slider-Governor |
| ❸11 | 90473-147-000 | 1 | Washer (6X16) |
| ❸12 | 90602-ZE1-000 | 1 | Clip-Holder, Governor |
| ❸13 | 91202-Z0A-003 | 1 | Seal-Oil (31X50X8) |
| ❸14 | 91259-VM0-000 | 1 | Seal-Oil (10X16X4.5) |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸15 | 91301-Z0A-003 | 2 | O-Ring (7.5X2.3) |
| ❸16 | 94101-06800 | 1 | Washer-Plain (6Mm) |
| ❸17 | 94301-08140 | 2 | Pin-Dowel (8X14) |
| ❸19 | 95701-06035-00 | 1 | Bolt-Flange (6X35) |
| ❸21 | 95701-08040-00 | 7 | Bolt-Flange (8X40) |
| ❸24 | 15161-Z0A-000 | 1 | Pipe-Pump, Oil |
| ❸25 | 15162-Z0A-800 | 1 | Pipe-Supply, Oil |
| ❸26 | 15163-Z0A-000 | 1 | Holder-Pipe, Oil |
| ❸27 | 91302-Z0A-003 | 2 | O-Ring (5.8X2) |
| ❸28 | 95701-06012-00 | 1 | Bolt-Flange (6X12) |



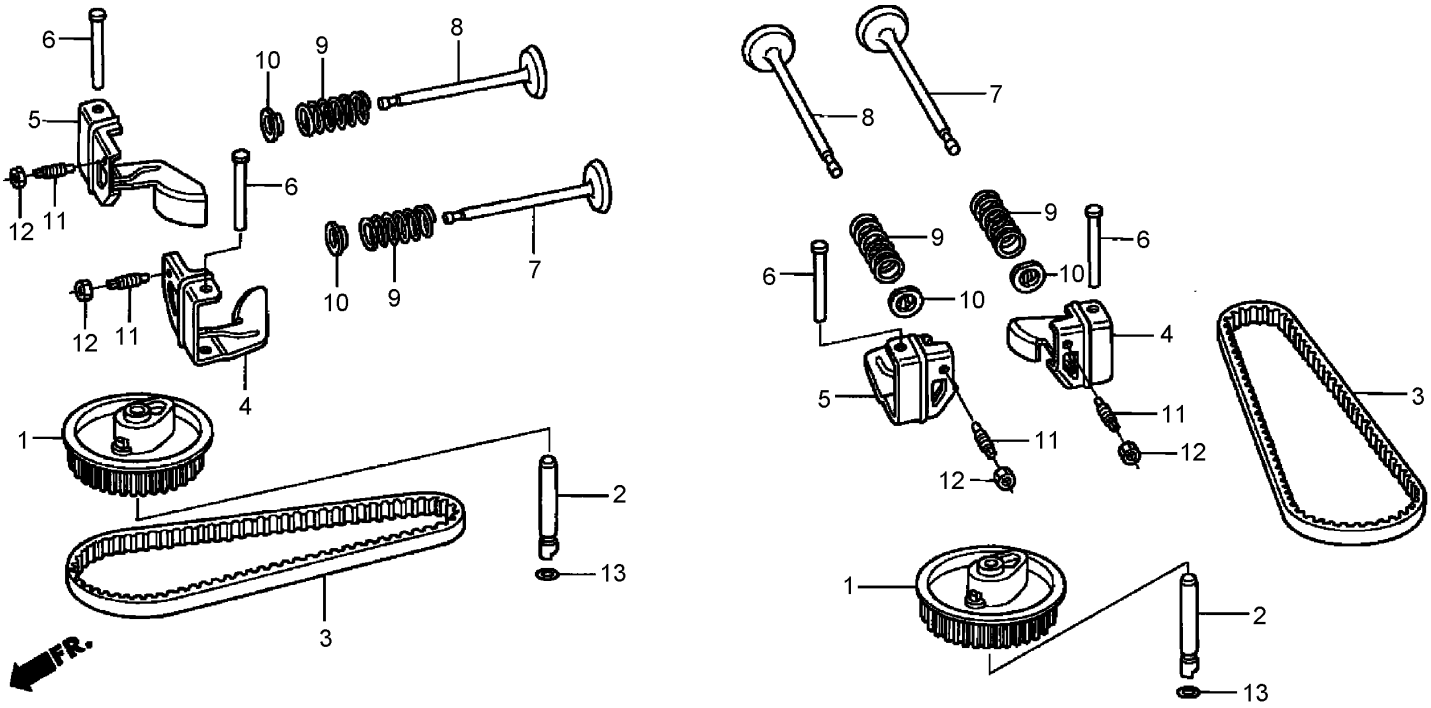

# Crankshaft Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 13310-Z0A-800 | 1 | Crankshaft |
| ❸2 | 90401-Z0A-000 | 1 | Washer-Thrust |
| ❸3 | 90741-ZE2-000 | 1 | Key-Woodruff, Special (25X18) |



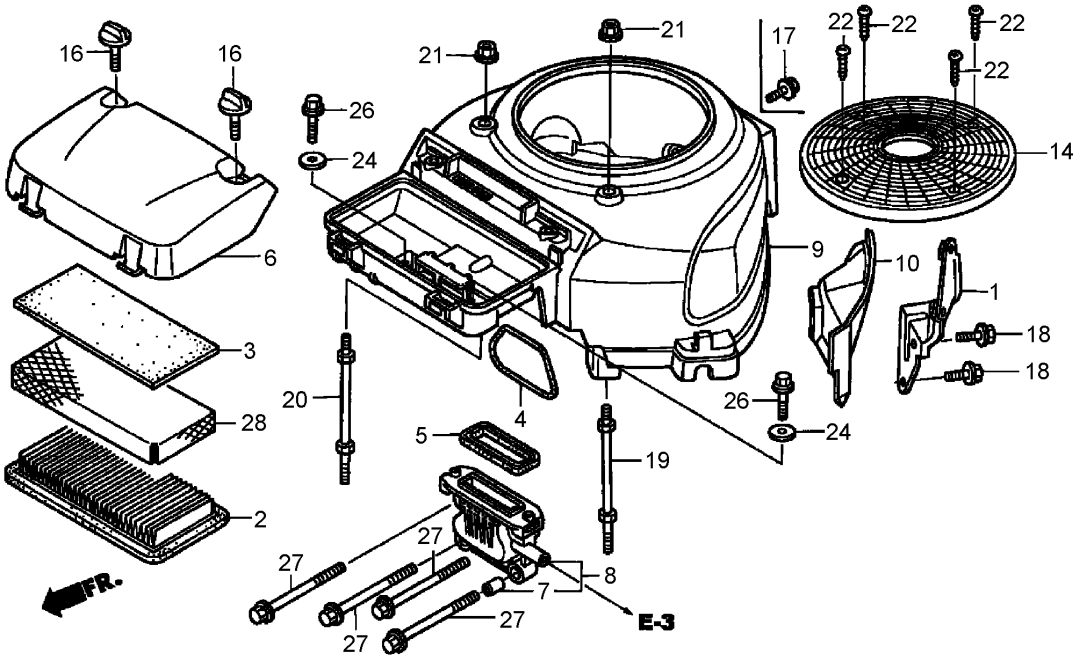

# Piston and Connecting Rod Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 13010-Z0A-003 | 2 | Piston Ring Set (STD) (Nippon) |
| ❸1 | 13010-Z0A-014 | 2 | Piston Ring Set |
| ❸2 | 13101-Z0A-800 | 2 | Piston (STD) |
| ❸3 | 13111-ZJ1-840 | 2 | Pin-Piston |
| ❸4 | 13200-Z0A-801 | 2 | Connecting Rod ASM |
| ❸5 | 90001-ZN1-000 | 4 | Bolt-Rod, Connecting (6X37) |
| ❸6 | 90551-ZE1-000 | 4 | Clip-Pin, Piston (18 Mm) |




# Camshaft Assembly
# Honda GXV530 EXA2LB

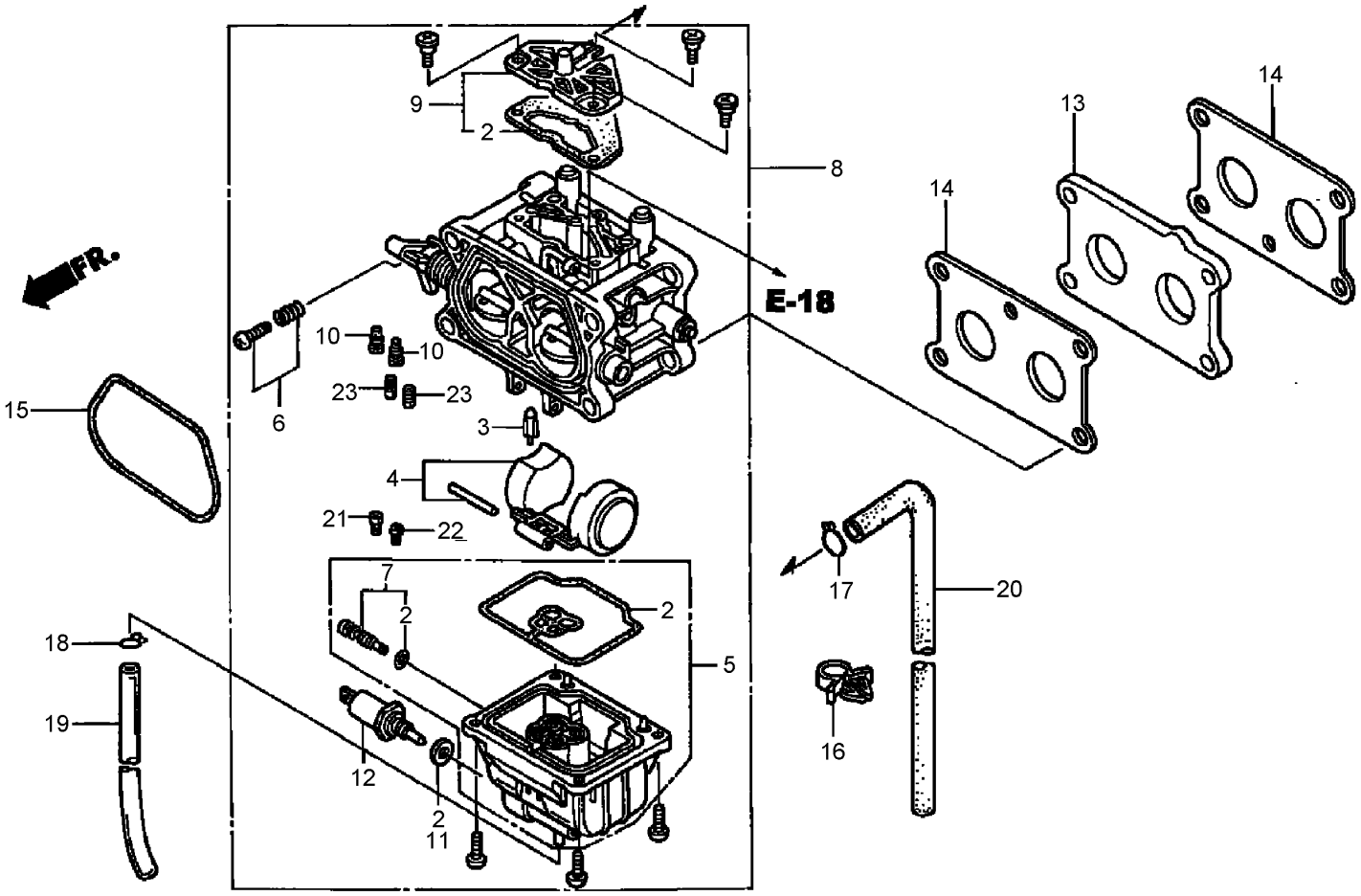
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 14320-Z0A-000 | 2 | Pulley-Camshaft |
| ❸2 | 14324-ZL8-000 | 2 | Shaft-Pulley, Cam |
| ❸3 | 14400-Z0A-003 | 2 | Belt-Timing (97Hu8 G-200) |
| ❸4 | 14431-Z0A-000 | 2 | Arm-Valve Rocker, Intake |
| ❸5 | 14441-Z0A-000 | 2 | Arm-Valve Rocker, Exhaust |
| ❸6 | 14461-Z0A-000 | 4 | Shaft-Arm, Rocker |
| ❸7 | 14711-Z0A-000 | 2 | Valve-Intake |
| ❸8 | 14721-Z0A-000 | 2 | Valve-Exhaust |
| ❸9 | 14751-ZE1-000 | 4 | Spring-Valve |
| ❸10 | 14771-ZE1-000 | 4 | Retainer-Spring, Valve (Intake) |
| ❸11 | 90012-333-000 | 4 | Screw-Adjusting, Tappet |
| ❸12 | 90206-001-000 | 4 | Nut-Adjusting, Tappet |
| ❸13 | 91301-ZM0-V31 | 2 | O-Ring (6.8X19) (Arai) |




# Fan Cover Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 16711-Z0A-000 | 1 | Stay-Pump, Fuel |
| ❸2 | 17211-Z0A-013 | 1 | Element-Cleaner, Air |
| ❸3 | 17218-Z0A-810 | 1 | Filter (Outer) |
| ❸4 | 17228-Z0A-003 | 1 | Gasket-Cleaner, Air |
| ❸5 | 17229-Z0A-000 | 1 | Seal-Housing, Air Cleaner |
| ❸6 | 17231-Z0A-000 | 1 | Cover-Cleaner, Air |
| ❸7 | 17238-ZJ4-830 | 4 | Collar A-Cleaner, Air |
| ❸8 | 17410-Z0A-010 | 1 | Elbow-Cleaner, Air |
| ❸9 | 19611-Z0A-010ZA | 1 | Cover-Fan (Nh1) (Black) |
| ❸10 | 19612-Z0A-000 | 1 | Plate-Side |
| ❸14 | 28452-Z0A-000ZA | 1 | Grid-Screen Nh105 (Matte Black) |
| ❸16 | 90004-Z0A-000 | 2 | Bolt (6Mm) |
| ❸17 | 90013-ZL8-000 | 2 | Bolt-Flange (6X14) (Ct200) |

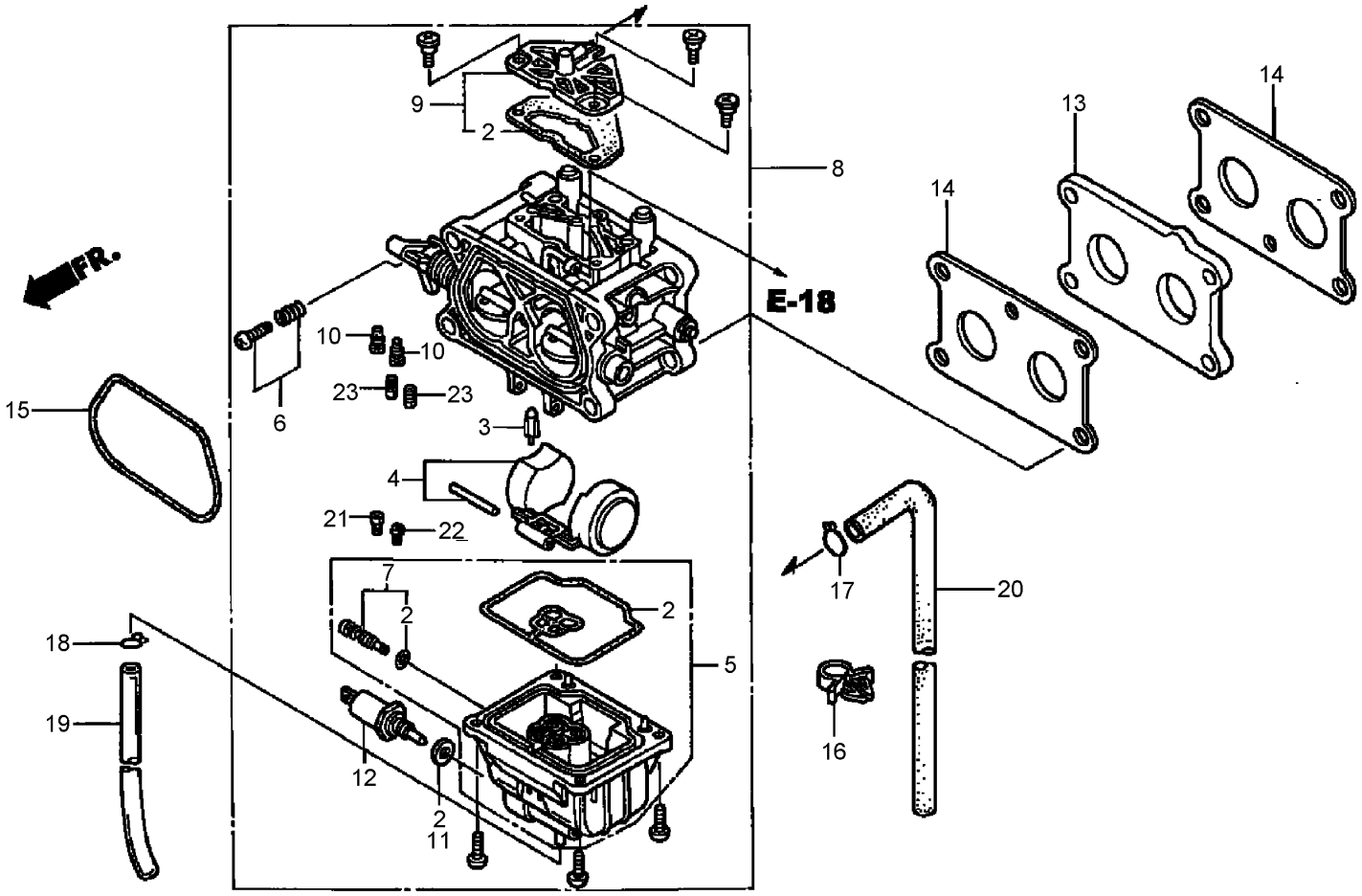
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸18 | 90014-952-000 | 2 | Bolt-Flange (6X14) (C T200) |
| ❸19 | 90044-Z0A-000 | 1 | Bolt-Stud, Left (Ignition Coil) |
| ❸20 | 90045-Z0A-000 | 1 | Bolt-Stud, Right (Ignition Coil) |
| ❸21 | 90201-ZM0-000 | 2 | Nut-Flange (6Mm) |
| ❸22 | 93913-24410 | 4 | Screw-Tapping (4X16) |
| ❸22 | 93913-24780 | 4 | Screw-Tapping (4X30) (P0) |
| ❸24 | 94103-06800 | 2 | Washer-Plain (6Mm) |
| ❸26 | 95701-06012-00 | 2 | Bolt-Flange (6X12) |
| ❸27 | 95801-06100-00 | 4 | Bolt-Flange (6X100) |
| ❸28 | 17212-Z0A-000 | 1 | Grid-Cleaner, Air |




# Carburetor Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸2 | 16010-Z0A-802 | 1 | Gasket Set |
| ❸3 | 16011-Z0A-004 | 1 | Valve-Float |
| ❸4 | 16013-Z0A-004 | 1 | Float Set |
| ❸5 | 16015-Z0A-802 | 1 | Float Chamber Set |
| ❸6 | 16016-Z0A-004 | 1 | Screw-Set |
| ❸7 | 16024-Z0A-004 | 1 | Screw-Set, Drain |
| ❸8 | 16100-Z0A-813 | 1 | Carburetor ASM (Up To Engine Serial No. 1014986) |
| ❸8 | 16100-Z0A-814 | 1 | Carburetor ASM (Bw02B C) (Up To Engine Serial No. 1027210) |
| ❸8 | 16100-Z0A-815 | 1 | Carburetor ASM (Bw02B C) (From Engine Serial No.1027211 To 1061017) |
| ❸8 | 16100-Z0P-V02 | 1 | Carburetor ASM (Bw02C A) (From Engine Serial No. 1061018) |
| ❸9 | 16139-Z0A-004 | 1 | Air Vent Cover Set |
| ❸10 | 16168-Z0A-004 | 2 | Cap |
| ❸11 | 16178-Z0A-802 | 1 | Gasket |

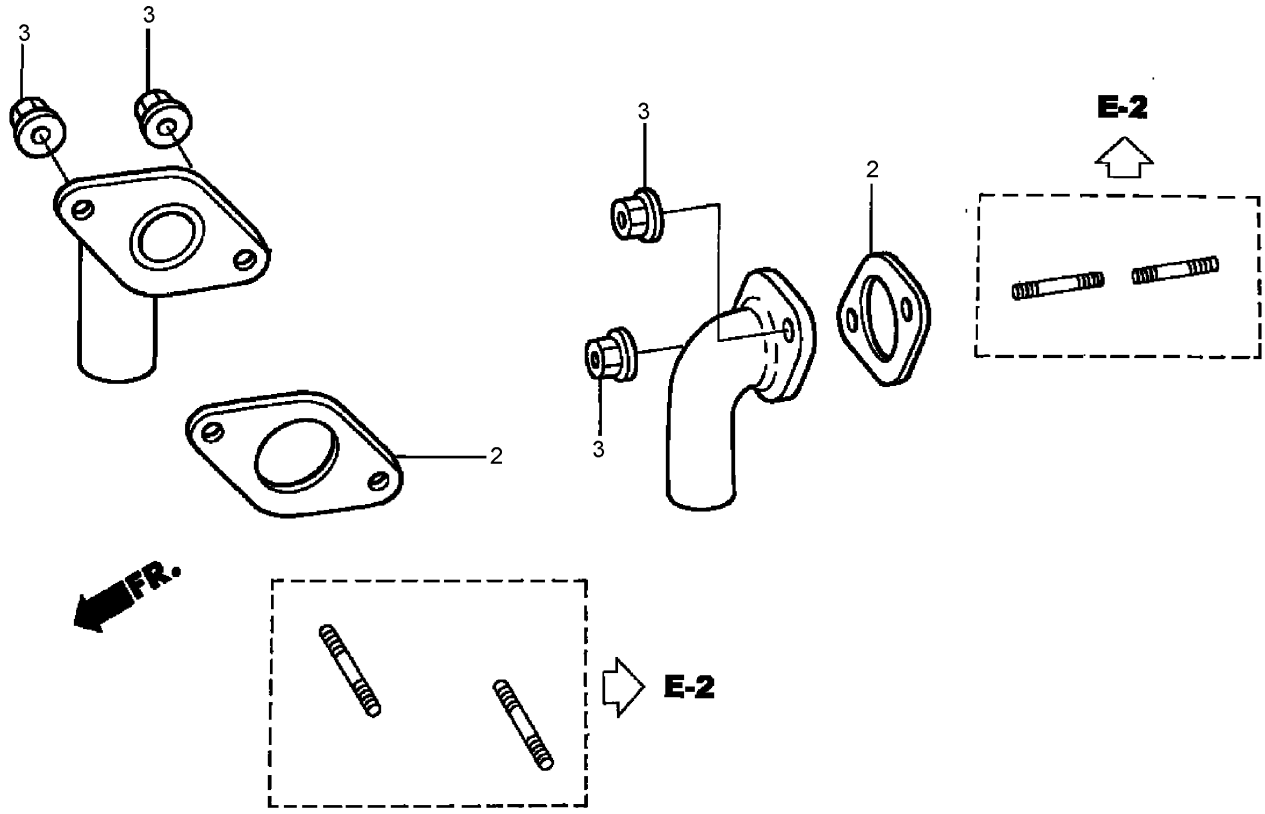
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸12 | 16200-Z0A-802 | 1 | Solenoid Valve ASM |
| ❸13 | 16211-Z0A-000 | 1 | Insulator-Carburetor |
| ❸14 | 16212-Z0A-000 | 2 | Gasket-Insulator |
| ❸15 | 17228-Z0A-003 | 1 | Gasket-Cleaner, Air |
| ❸16 | 90659-680-013 | 1 | Clip-Harness, Wire |
| ❸17 | 95002-02080 | 1 | Clip-Tube (B8) |
| ❸18 | 95002-02650 | 1 | Clip-Tube (B6.5) |
| ❸19 | 95003-07008-60M | 1 | Hose-Bulk, Vinyl (4X7X8000) (4X7X300) |
| ❸19 | 95003-07008-60M | 1 | Hose-Bulk, Vinyl (4X7X8000) (4X7X300) |
| ❸20 | 95005-45001-20M | 1 | Hose-Bulk, Vacuum (45X1000) (45X400) |
| ❸20 | 95005-45001-20M | 1 | Hose-Bulk, Vacuum (45X1000) (45X400) |
| ❸21 | 99131-Z0A-0820 | 1 | Jet-Main (No. 82.5) |
| ❸21 | 99131-Z0A-0850 | 1 | Jet-Main (No. 85) |
| ❸21 | 99131-Z0A-0870 | 1 | Jet-Main (No. 87.5) |




# Carburetor Assembly
# Honda GXV530 EXA2LB (continued)

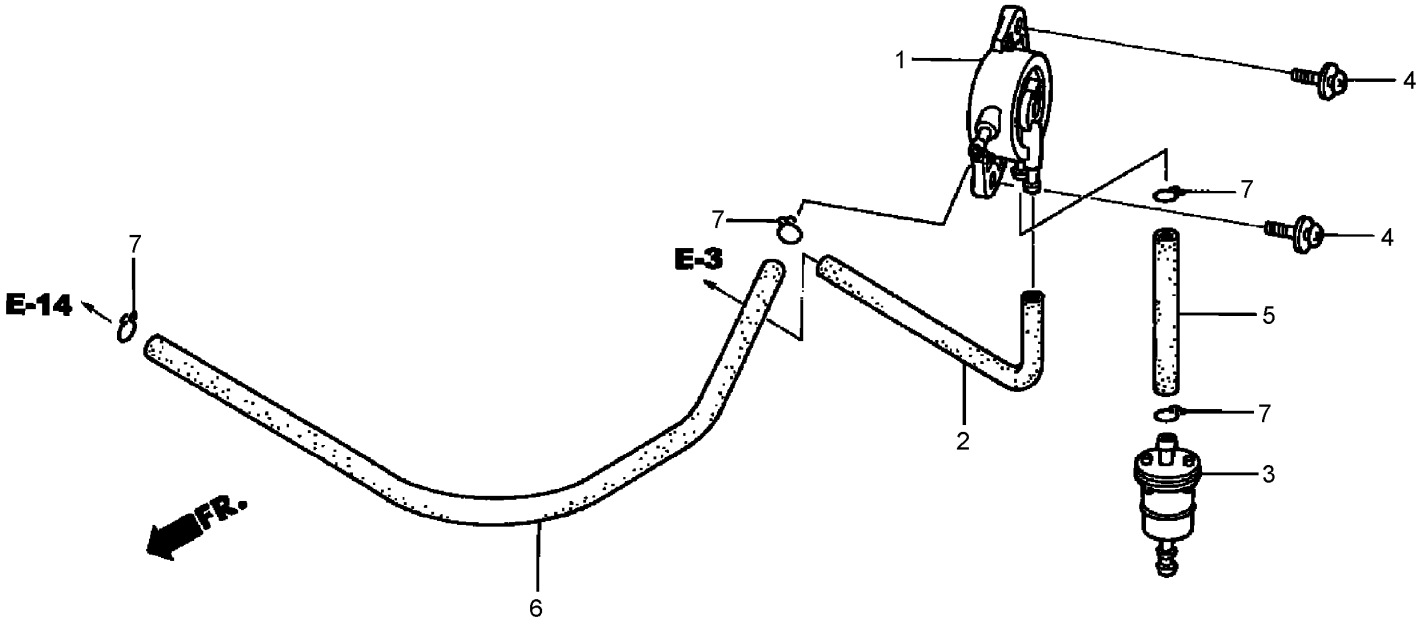
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸22 | 99131-Z0A-0850 | 1 | Jet-Main (No. 85) |
| ❸22 | 99131-Z0A-0870 | 1 | Jet-Main (No. 87.5) |
| ❸22 | 99131-Z0A-0900 | 1 | Jet-Main (No. 90) |
| ❸23 | 99133-Z0A-0370 | 2 | Jet-Pilot (No. 37.5) |
| ❸23 | 99134-Z0A-0370 | 2 | Jet-Pilot (No. 37.5) |

| | | | |
|---|---|---|---|
| | | | |



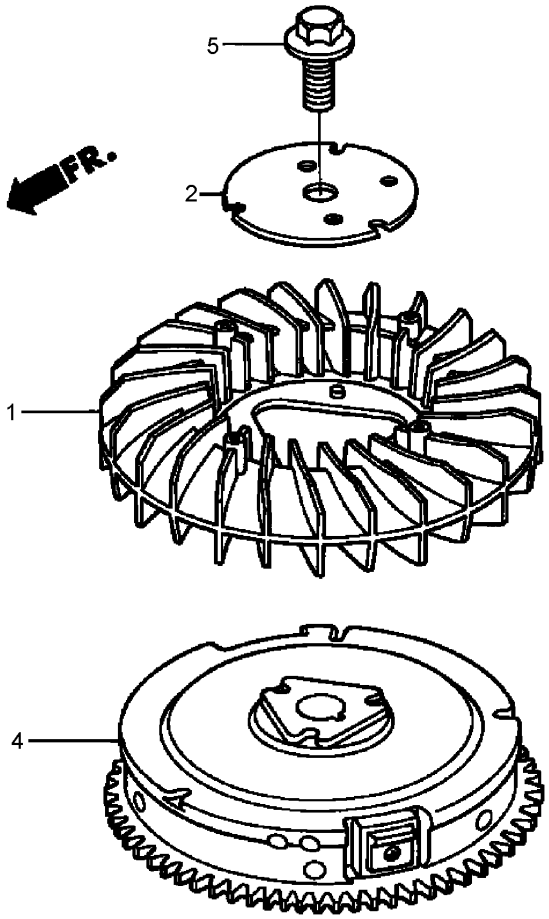

# Exhaust Pipe Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸2 | 18333-Z0A-000 | 2 | Gasket-Pipe, Exhaust |
| ❸3 | 94050-06000 | 4 | Nut-Flange (6 Mm) |



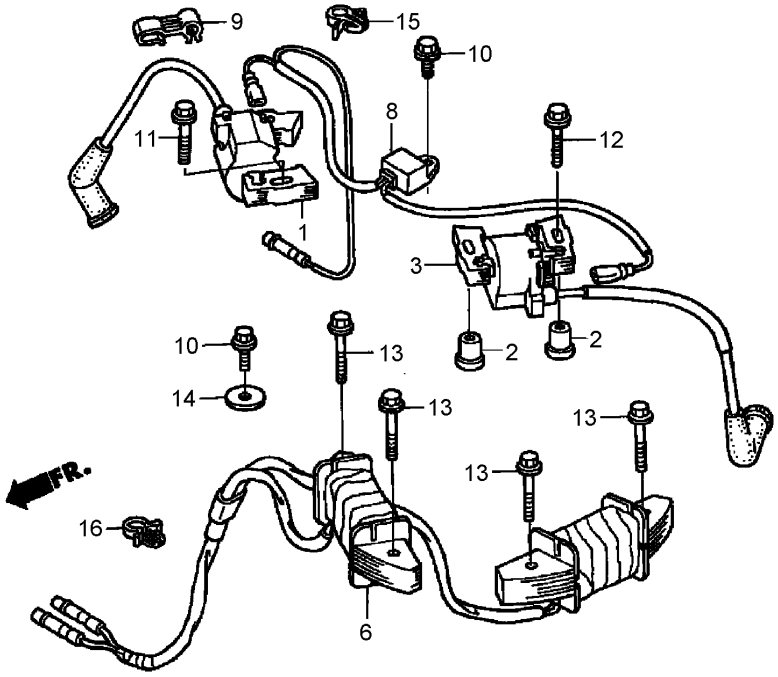

# Fuel Pump Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 16700-ZL8-013 | 1 | Fuel Pump ASM |
| ❸2 | 16882-Z0A-000 | 1 | Tube-Diaphragm |
| ❸3 | 16910-ZV4-015 | 1 | Filter-Fuel |
| ❸4 | 93894-05016-00 | 2 | Screw-Washer (5X16) |
| ❸5 | 95001-55008-60M | 1 | Fuel-Hose (5.5X8000) (5.5X100) |
| ❸6 | 95001-55008-60M | 1 | Fuel-Hose (5.5X8000) (5.5X100) |
| ❸7 | 95002-02100 | 4 | Clip-Tube (B10) |



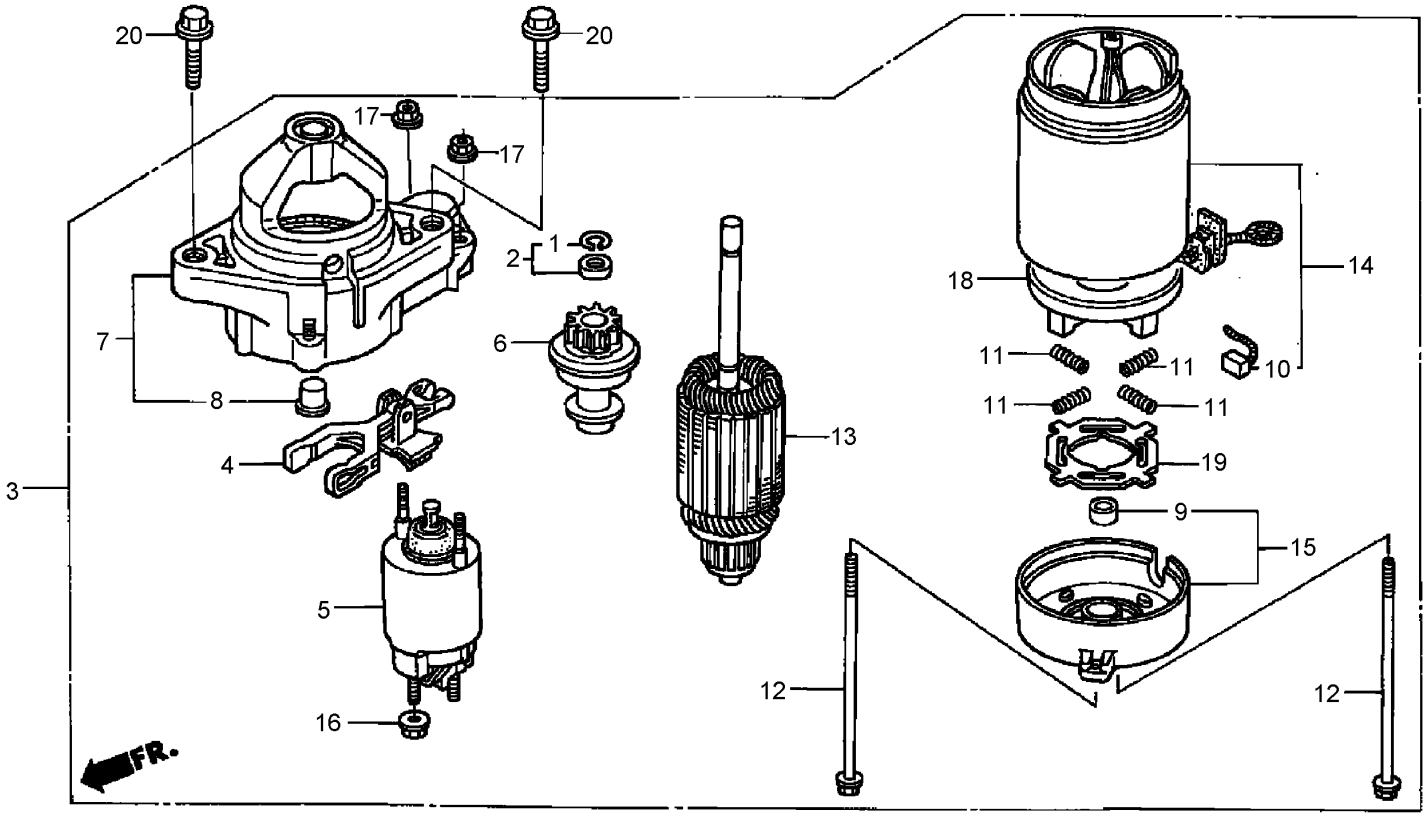

# Flywheel Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 19511-Z0A-000 | 1 | Fan-Cooling |
| ❸2 | 19513-Z0A-000 | 1 | Plate-Setting, Cooling Fan |
| ❸4 | 31110-Z0A-800 | 1 | Flywheel (6P) |
| ❸5 | 90011-Z0A-000 | 1 | Bolt-Flange (16X35) |




# Ignition Coil Assembly
# Honda GXV530 EXA2LB

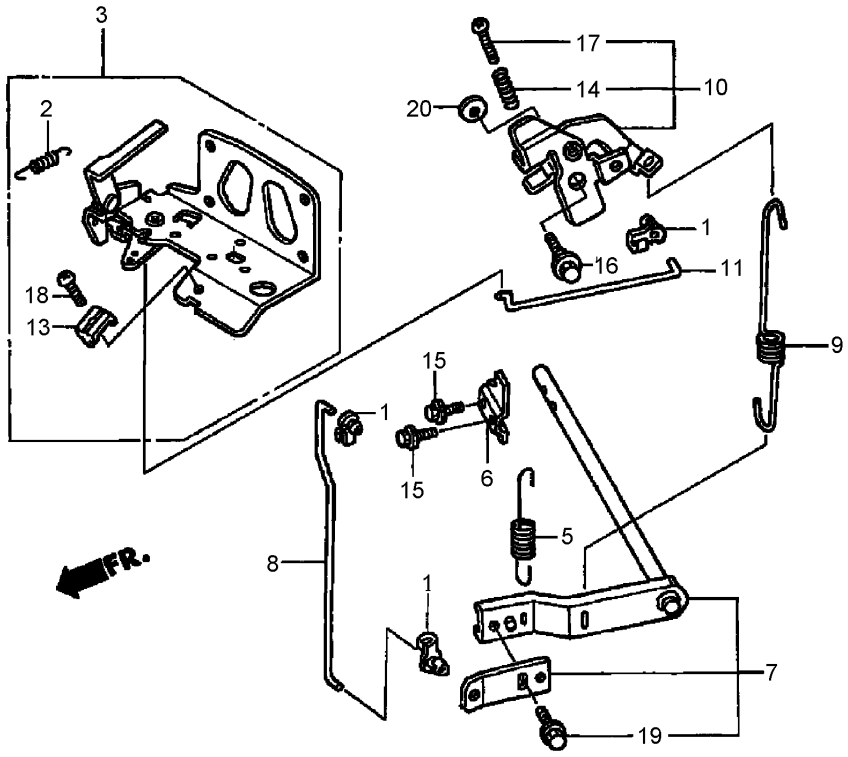
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 30500-Z0A-013 | 1 | Ignition Coil ASM (No. 1) |
| ❸2 | 30509-Z0A-000 | 2 | Collar-Coil, Ignition |
| ❸3 | 30550-Z0A-013 | 1 | Ignition Coil ASM (No. 2) |
| ❸6 | 31630-Z0A-811 | 1 | Charge Coil ASM (12V-12A) |
| ❸8 | 31740-Z0A-003 | 1 | Engine Stop Diode ASM |
| ❸9 | 32768-PJ7-000 | 1 | Clamp-Wire, Center |
| ❸10 | 90013-883-000 | 2 | Bolt-Flange (6X12) (C T200) |
| ❸11 | 95701-06028-00 | 1 | Bolt-Flange (6X28) |
| ❸12 | 90016-ZE8-000 | 1 | Bolt-Flange (6X45) (C T200) |
| ❸13 | 95701-06032-00 | 4 | Bolt-Flange (6X32) |
| ❸14 | 90136-428-870 | 1 | Washer-Setting, Tank |
| ❸15 | 90654-SA4-003 | 1 | Clip-Harness, Wire (6Mm) (White) |
| ❸16 | 90659-PG6-000 | 1 | Clip-Harness, Wire |




# Starter Motor Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 30201-PH9-004 | 1 | Ring-Snap (Denso) |
| ❸2 | 30202-PZ1-003 | 1 | Clutch Stop Collar Set |
| ❸3 | 31200-Z0A-003 | 1 | Starter Motor ASM |
| ❸4 | 31203-PH9-004 | 1 | Lever-Drive, Pinion |
| ❸5 | 31204-ZG4-801 | 1 | Magnetic Switch ASM |
| ❸6 | 31207-Z0A-003 | 1 | Clutch-Overrunning |
| ❸7 | 31208-Z0A-003 | 1 | Housing-Drive Side |
| ❸8 | 31209-PH9-004 | 1 | Bearing (A) |
| ❸9 | 31210-PH9-004 | 1 | Bearing (B) |
| ❸10 | 31211-PH9-004 | 4 | Brush |
| ❸11 | 31212-PH9-004 | 4 | Spring-Brush |
| ❸12 | 31214-PH9-004 | 2 | Bolt-Through |
| ❸13 | 31217-Z0A-003 | 1 | Armature |

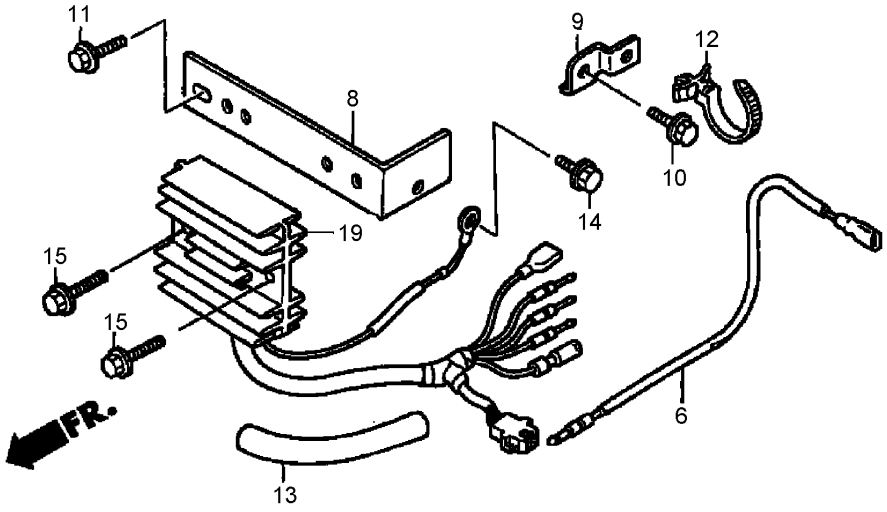
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸14 | 31218-P64-N01 | 1 | Yoke |
| ❸15 | 31219-Z0A-003 | 1 | Frame-End, Commutator |
| ❸16 | 31220-PH9-004 | 1 | Nut-Hex (8Mm) |
| ❸17 | 31223-PA0-006 | 2 | Nut-Flange (5Mm) |
| ❸18 | 31231-PH9-004 | 1 | Holder-Brush |
| ❸19 | 31233-PH9-004 | 1 | Insulator-Holder, Brush |
| ❸20 | 95701-10040-00 | 2 | Bolt-Flange (10X40) |




# Control Assembly
# Honda GXV530 EXA2LB

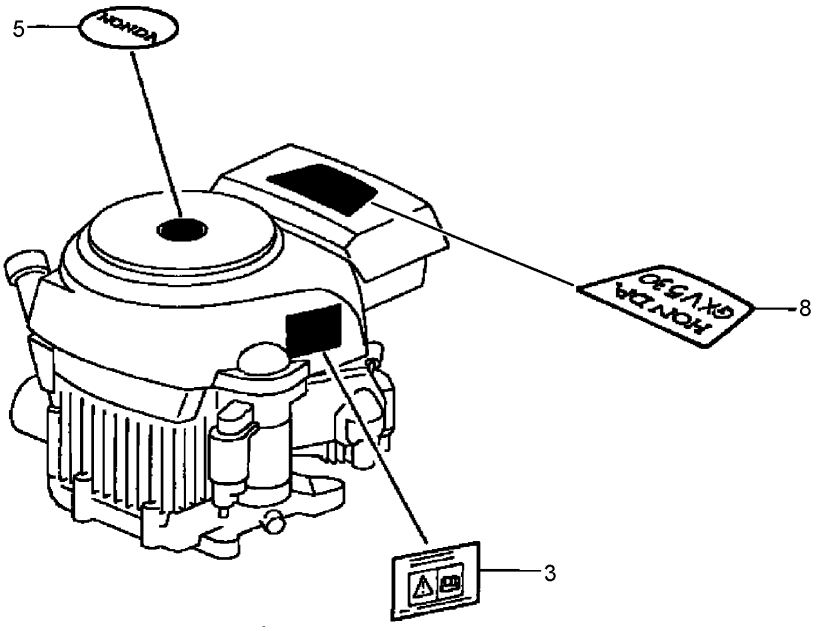
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 16263-ZJ7-871 | 3 | Rod-Joint |
| ❸2 | 16268-Z0A-300 | 1 | Spring-Return, Choke |
| ❸3 | 16500-Z0A-000 | 1 | Control ASM (1-Lever) |
| ❸5 | 16534-Z0A-000 | 1 | Spring-Starter (Up To Engine Serial No. 1014986) |
| ❸5 | 16534-Z0P-V00 | 1 | Spring-Starter (From Engine Serial No. 1038646) |
| ❸6 | 16542-Z0A-000 | 1 | Fork-Governor |
| ❸7 | 16550-Z0A-000 | 1 | Arm-Governor |
| ❸8 | 16555-Z0A-000 | 1 | Rod-Governor |
| ❸9 | 16561-Z0A-000 | 1 | Spring-Governor |
| ❸10 | 16565-Z0A-000 | 1 | Link-Governor |
| ❸11 | 16566-Z0A-000 | 1 | Rod-Link, Governor |
| ❸13 | 16576-891-000 | 2 | Holder-Cable |
| ❸14 | 16584-883-300 | 1 | Spring-Adjusting, Control |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸15 | 90002-892-000 | 2 | Bolt-Flange (5X10) |
| ❸16 | 90015-Z0A-000 | 1 | Bolt-Flange (6Mm) (C T200) |
| ❸17 | 90016-ZG9-N30 | 1 | Screw-Recessed (5X25) |
| ❸18 | 90016-Z0A-V00 | 2 | Screw-Recessed (5X18) |
| ❸19 | 95701-06010-00 | 1 | Bolt-Flange (6X10) |
| ❸20 | 94101-06800 | 1 | Washer-Plain (6Mm) |




# Regulator Rectifier and Sub-Wire Harness Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸6 | 32105-Z0A-000 | 1 | Sub-Wire Harness ASM |
| ❸8 | 31758-Z0A-800 | 1 | Bracket-Regulator |
| ❸9 | 35806-752-630 | 1 | Base-Clip |
| ❸10 | 90013-883-000 | 1 | Bolt-Flange (6X12) (C T200) |
| ❸11 | 90014-952-000 | 2 | Bolt-Flange (6X14) (C T200) |
| ❸12 | 90672-SB2-003 | 1 | Strap-Cable (105Mm) (N H1 Black) |
| ❸13 | 91406-ZB3-740 | 1 | Tube-Wire |
| ❸14 | 95701-06008-00 | 1 | Bolt-Flange (6X8) |
| ❸15 | 95701-06020-00 | 2 | Bolt-Flange (6X20) |
| ❸19 | 31750-Z0A-V01 | 1 | Regulator Rectifier ASM |




# Label Assembly
# Honda GXV530 EXA2LB

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸3 | 87516-Z0A-010 | 1 | Mark-Caution, Operator |
| ❸5 | 87531-Z0A-010 | 1 | Mark-Honda |
| ❸8 | 87101-Z0P-010 | 1 | Mark-Emblem (Gxv530) |

# Attachments and Accessories

## For 81245 - Precision Z340 HLX Riding Mower

| Product Name | Model/Part |
|---|---|
| Tire Chains | 107-1738 |
| 42 Inch Mulching Kit | 108-7194 |
| Smooth Tire Kit | 108-8501 |
| 42 Inch Twin Bagger | 62560 |
| 48 Inch Snow Blade | 63600 |

# NOTES


LAWN·BOY®