Form Number 3354-948 Rev C

Precision Z340 HLX
Riding Mower

Model No. 81245 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

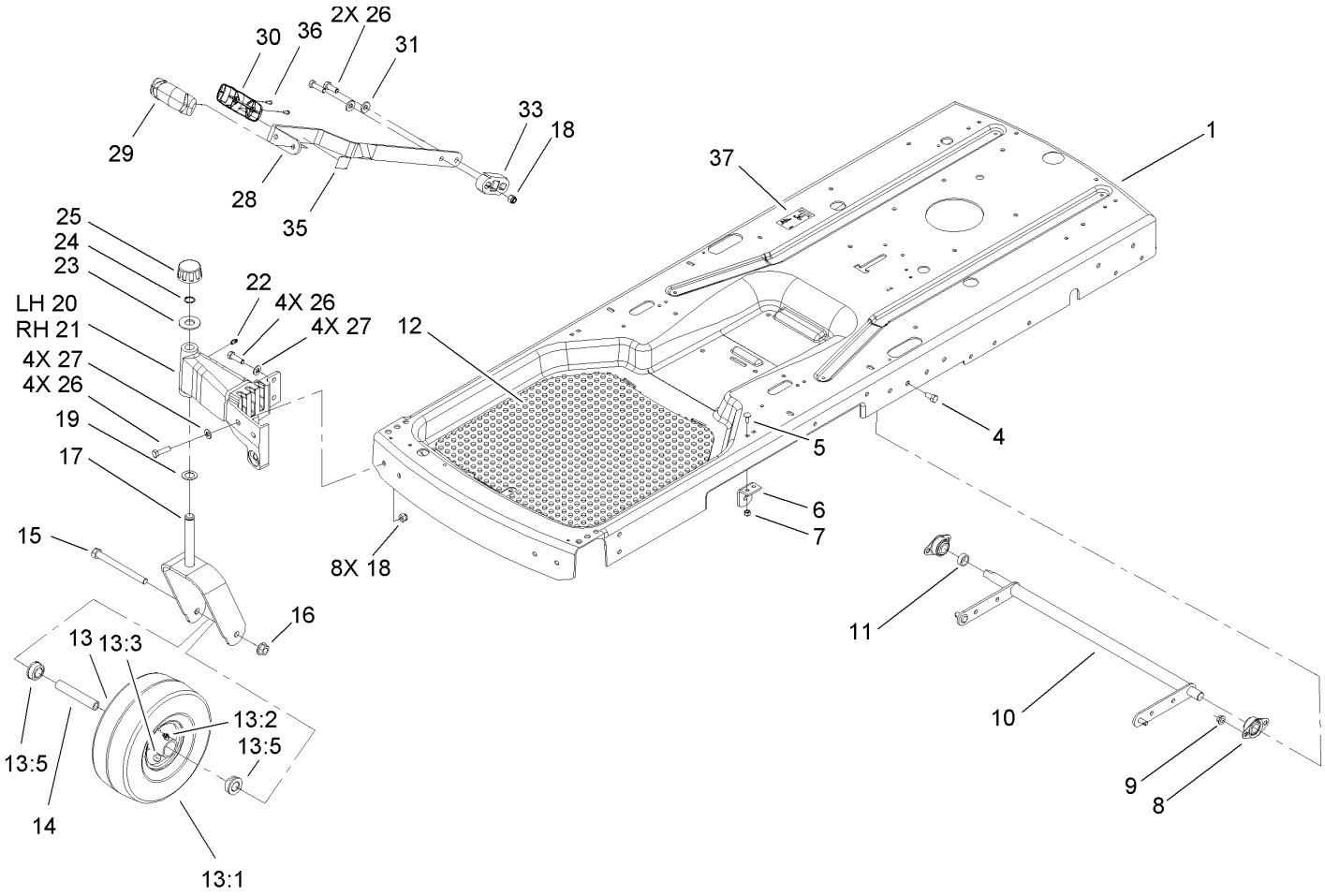
AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not illustrated

❷ Not serviced separately

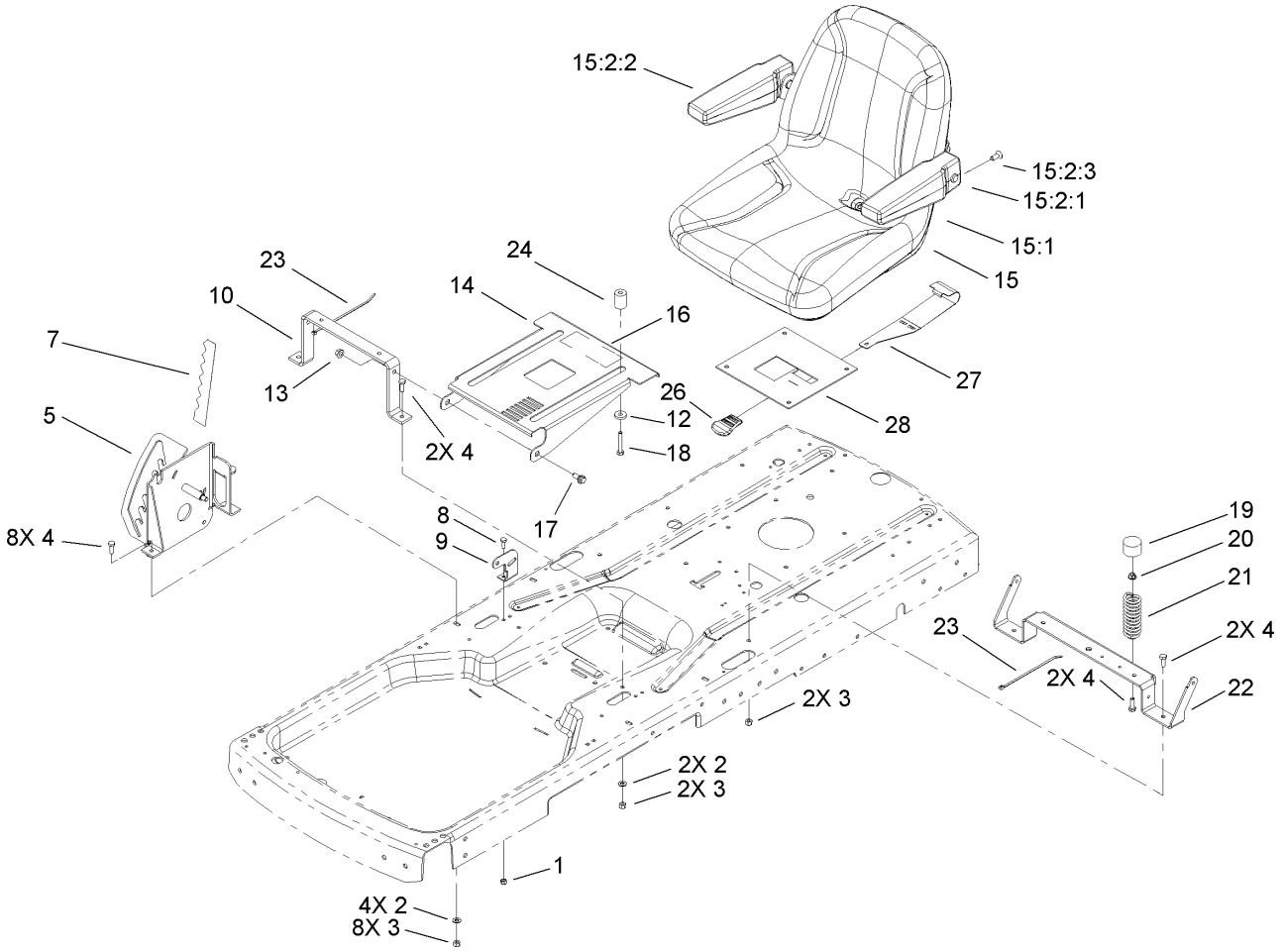
❸ Obtain from your local Honda dealer



Front Frame Assembly

Ref	Part No.	Qty.	Description
1	108-2326	1	Frame
4	323-4	4	Screw-HH
5	3229-1	4	Screw-CARR
6	105-3439	2	Bracket-Lift
7	3296-42	4	Nut-Lock, NI
8	1-633102	2	Bearing-Flange, Side
9	3290-357	4	Nut-HHF, Whiz
10	105-3499-03	1	Lift Arm ASM
11	106-2222	1	Spacer
12	108-6161	1	Footmat-Frame
13	108-6126	2	Castor Wheel ASM
13:1	105-1943	1	Tire
13:2	302-5	1	Fitting-Grease
13:3	232-27	1	Stem-Valve
13:5	114-1640	2	Bushing-Flange
❶13:99	93-4244	1	Tube-Inner (W/Valve)
14	104-3667	2	Spanner-Wheel
15	325-22	2	Screw-HH
16	32128-23	2	Nut-HF
17	107-9119-03	2	Castor Fork ASM
18	3296-39	9	Nut-Lock, NI
19	3-6498	2	Washer-Thrust
20	105-6986-02	1	Castor-LH
21	105-6985-02	1	Castor-RH

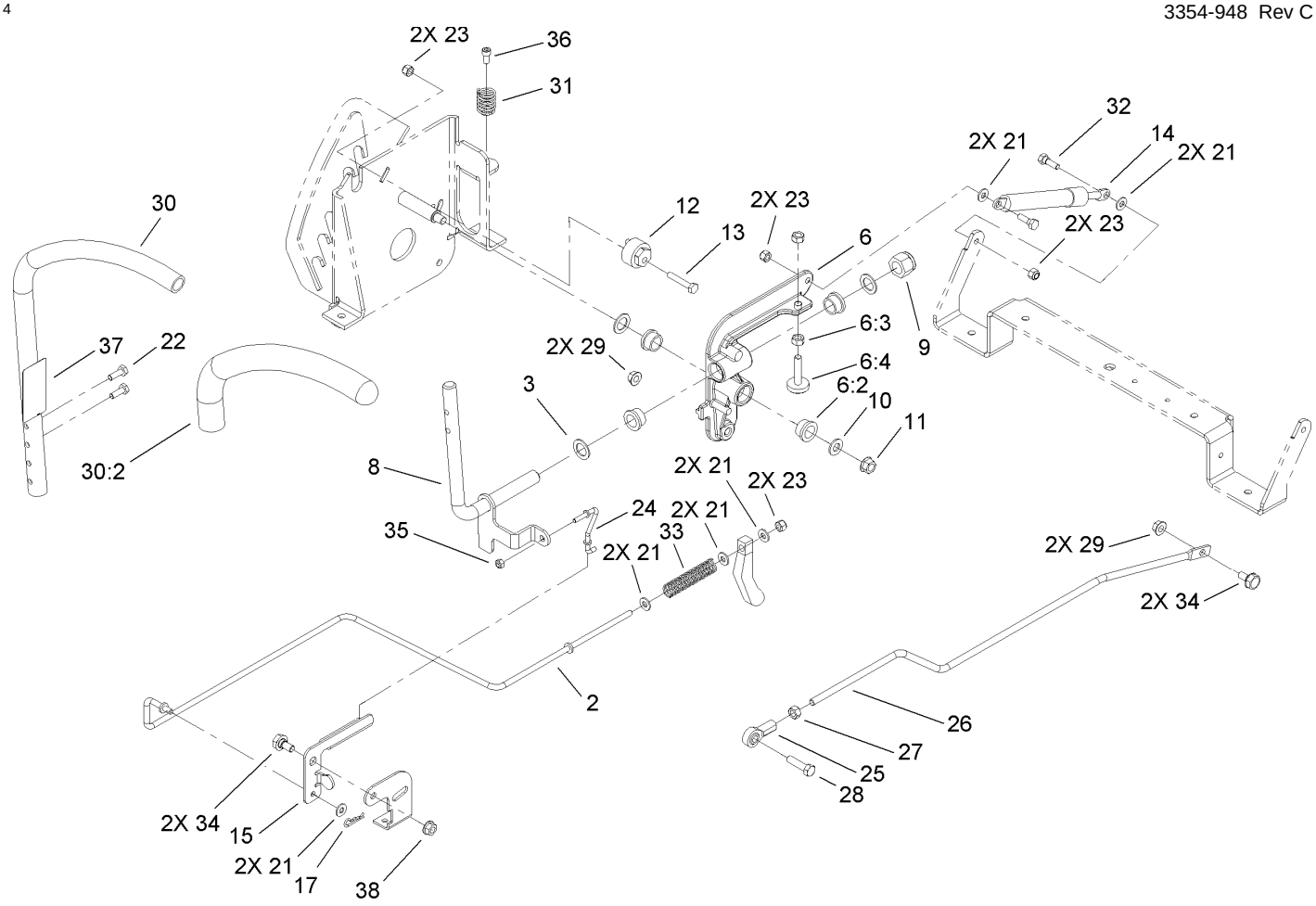
Ref	Part No.	Qty.	Description
22	302-5	2	Fitting-Grease
23	28-2480	2	Washer
24	32151-103	2	Ring-Snap
25	61-9780	2	Cap-Hub
26	323-18	10	Screw-HH
27	3256-24	8	Washer-Flat
28	108-2317-03	1	Lever-Lift
29	108-2318	1	Handle-Top
30	108-2319	1	Handle-Bottom
31	98-5975	2	Washer-Belleville
33	106-2211	1	Block-Lift
35	106-8743	1	Decal
36	94-6961	2	Screw
37	108-6109	1	Decal-Transport, Ce



Seat Assembly

Ref	Part No.	Qty.	Description
1	3296-42	4	Nut-Lock, NI
2	3256-23	6	Washer-Flat
3	3296-29	12	Nut-Lock, NI
4	322-4	14	Screw-HH
5	106-2158-03	1	RH Plate ASM
❶6	106-2159-03	1	LH Plate ASM
7	108-2392	1	Decal-HOC
8	321-4	4	Screw-HH
9	106-2180	2	Bracket-Bellcrank
10	105-6954-03	1	Brace-Seat, Front
12	108-2353	4	Spacer
13	32128-21	2	Nut-HF
14	108-2303-03	1	Bracket-Seat
15	106-6446	1	Seat ASM
15:1	108-2331	1	Seat
❶❷15:2		1	Armrest Kit
15:2:1	110-6569	1	LH Armrest Kit
15:2:2	110-6570	1	RH Armrest Kit
15:2:3	108-6179	6	Screw-HSBH
16	106-8716	1	Decal-Services
17	94-7582	2	Bolt-Shoulder
18	322-11	4	Screw-HH
19	701178	2	Cap-Protector
20	32128-25	2	Nut-HF

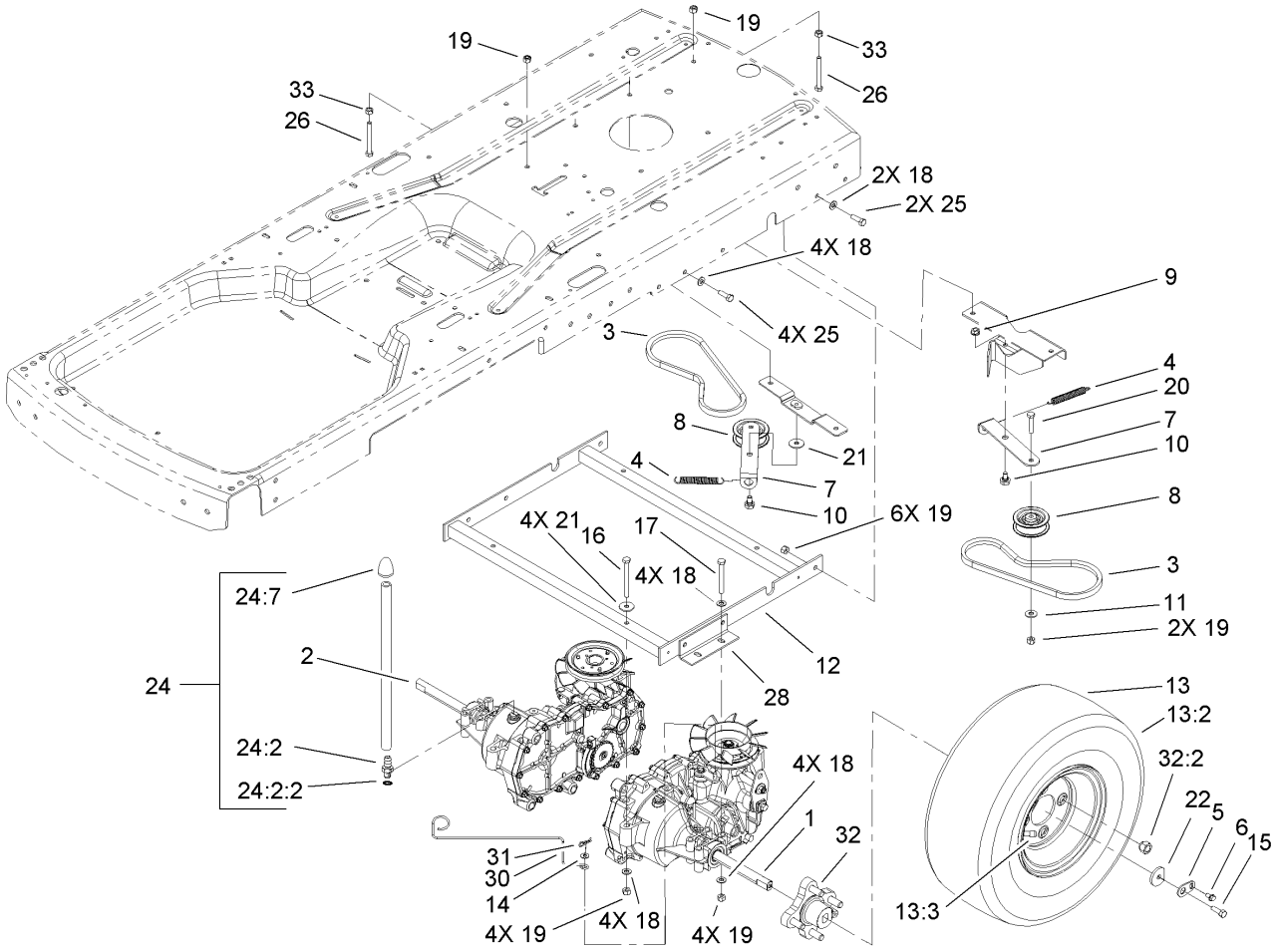
Ref	Part No.	Qty.	Description
21	92-7054	2	Spring-Compression
22	108-2358-03	1	Brace-Seat, Rear
23	614249	2	Strap-Tie
24	108-2301	4	Spacer
26	107-1904	1	Knob-Lever, HOC
27	108-2302	1	Latch-Seat
28	108-7175-03	1	Mount-Latch, Seat



Control Assembly

Ref	Part No.	Qty.	Description
❶1	105-7045	1	Rod-Brake, LH
2	105-7044	1	Rod-Brake, RH
3	105-3481	6	Washer-Thrust
❶5	110-1869	1	LH Activator Arm ASM
❶5:2	105-3455	4	Bushing
❶5:3	3217-6	2	Nut-Hex
❶5:4	105-3486	1	Stop-Adjustment
6	110-1870	1	RH Activator Arm ASM
6:2	105-3455	4	Bushing
6:3	3217-6	2	Nut-Hex
6:4	105-3486	1	Stop-Adjustment
❶7	105-3488	1	LH Pivot Shaft ASM
8	105-3487	1	RH Pivot Shaft ASM
9	3296-53	2	Nut-Lock, NI
10	3256-24	2	Washer-Flat
11	3296-59	2	Nut-Lock, NI
12	107-4874	2	Eccentric
13	321-9	2	Screw-HH
14	103-2913	2	Damper-Control, Motion
15	106-2181	2	Bellcrank
17	1-806003	2	Pin-Hair
21	3256-22	12	Washer-Flat
22	321-4	4	Screw-HH
23	3296-42	8	Nut-Lock, NI

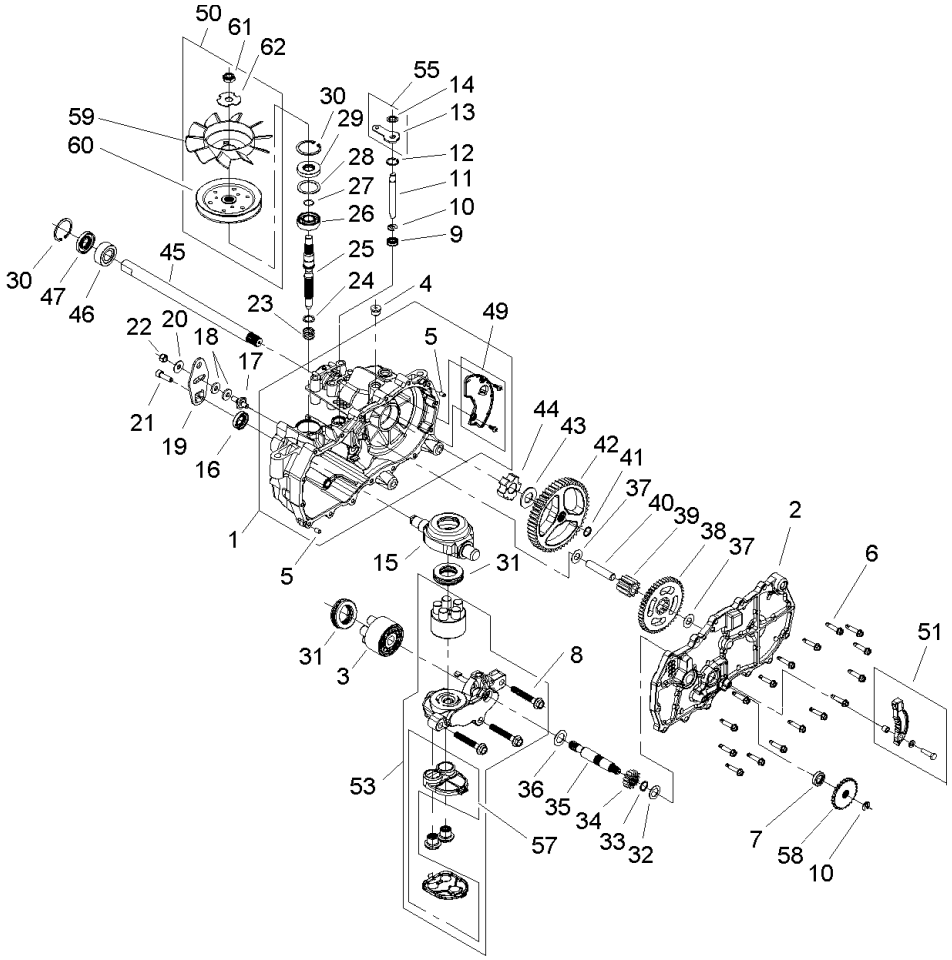
Ref	Part No.	Qty.	Description
24	106-2179	2	Link-Brake
25	1-543017	2	Balljoint-RH
26	105-7048	2	Rod-Hydro
27	3219-2	2	Nut-Hex
28	322-6	2	Screw-HH
29	32128-20	4	Nut-HF
30	108-6117	2	Handle ASM
30:2	108-6187	1	Grip
31	105-3469	2	Spring-Compression
32	106-2214	4	Bolt-Shoulder
33	105-3465	2	Spring-Compression
34	37-8771	4	Bolt-Shoulder
35	3296-2	2	Nut-Lock
36	3274-52	2	Screw-HSH
37	106-8742	2	Decal
38	32128-25	2	Nut-HF



Hydro and Belt Drive Assembly

Ref	Part No.	Qty.	Description
1	108-2394	1	Transaxle-Hydro, LH
2	108-2393	1	Transaxle-Hydro, RH
3	106-2174	2	V-Belt
4	95-3805	2	Spring
5	105-3438	2	Tab-Locking
6	3234-13	2	Screw-HHF
7	105-7047	2	Arm-Idler
8	106-2176	2	Pulley-Idler
9	32128-25	1	Nut-HF
10	37-8770	2	Bolt-Shoulder
11	3256-3	2	Washer-Flat
12	107-4878-03	1	Hydro Mount ASM
13	108-6128	2	Wheel And Tire ASM
13:2	106-7006	1	Tire
13:3	232-27	1	Stem-Valve
❶13:99	107-2491	1	Tube-Tire
14	3256-1	2	Washer-Flat
15	3210-5	2	Screw-HH
16	322-20	4	Screw-HH
17	322-13	4	Screw-HH
18	3256-23	18	Washer-Flat
19	3296-29	18	Nut-Lock, NI
20	322-7	2	Screw-HH
21	5-4460	5	Washer-Pivot

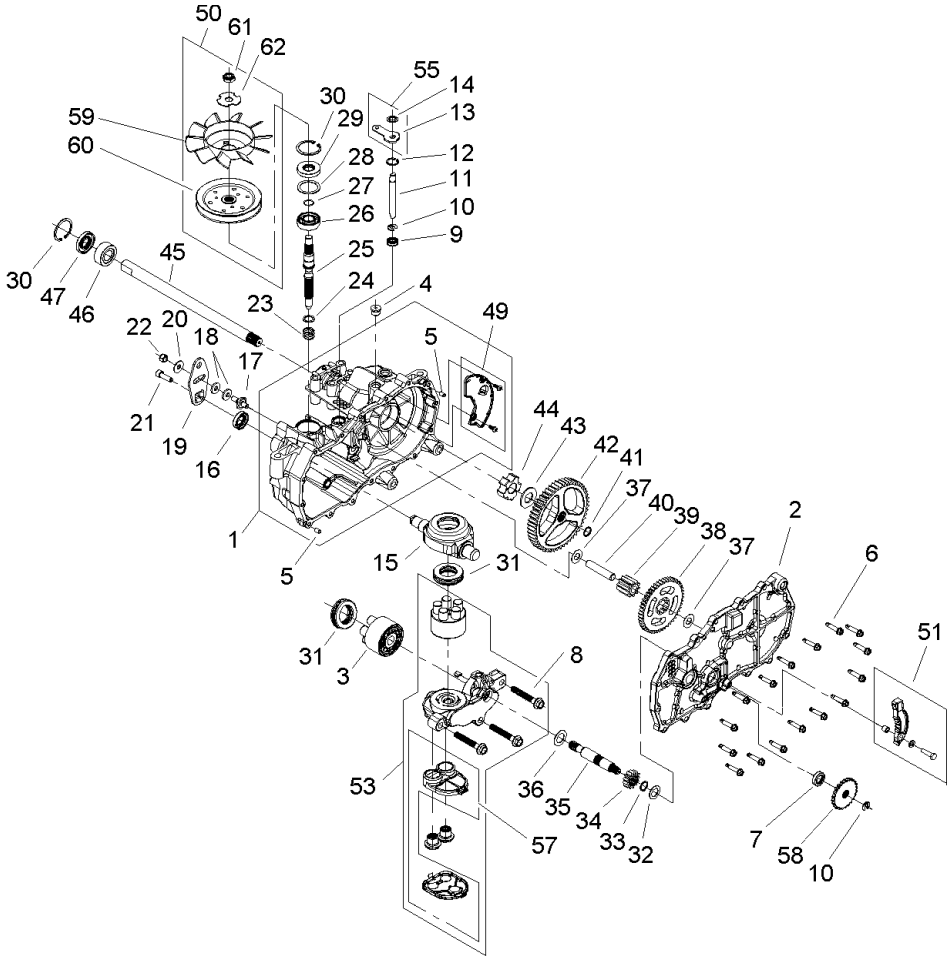
Ref	Part No.	Qty.	Description
22	106-7001	2	Washer-Wheel
24	106-7002	2	Vent Hose ASM
24:2	93-3818	1	Fitting ASM
24:2:2	93-3816	1	O-Ring
24:7	107-1701	1	Cap Vent ASM
25	322-5	6	Screw-HH
26	322-13	2	Screw-HH
28	105-7039-03	2	Support-Hydro
30	107-4875	2	Rod-Bypass
31	1-806003	2	Pin-Hair
32	108-9533	1	Hub ASM
32:2	242-50	4	Nut-Lug
33	3217-6	2	Nut-Hex



LH Hydrostat Assembly Part No. 108-2394

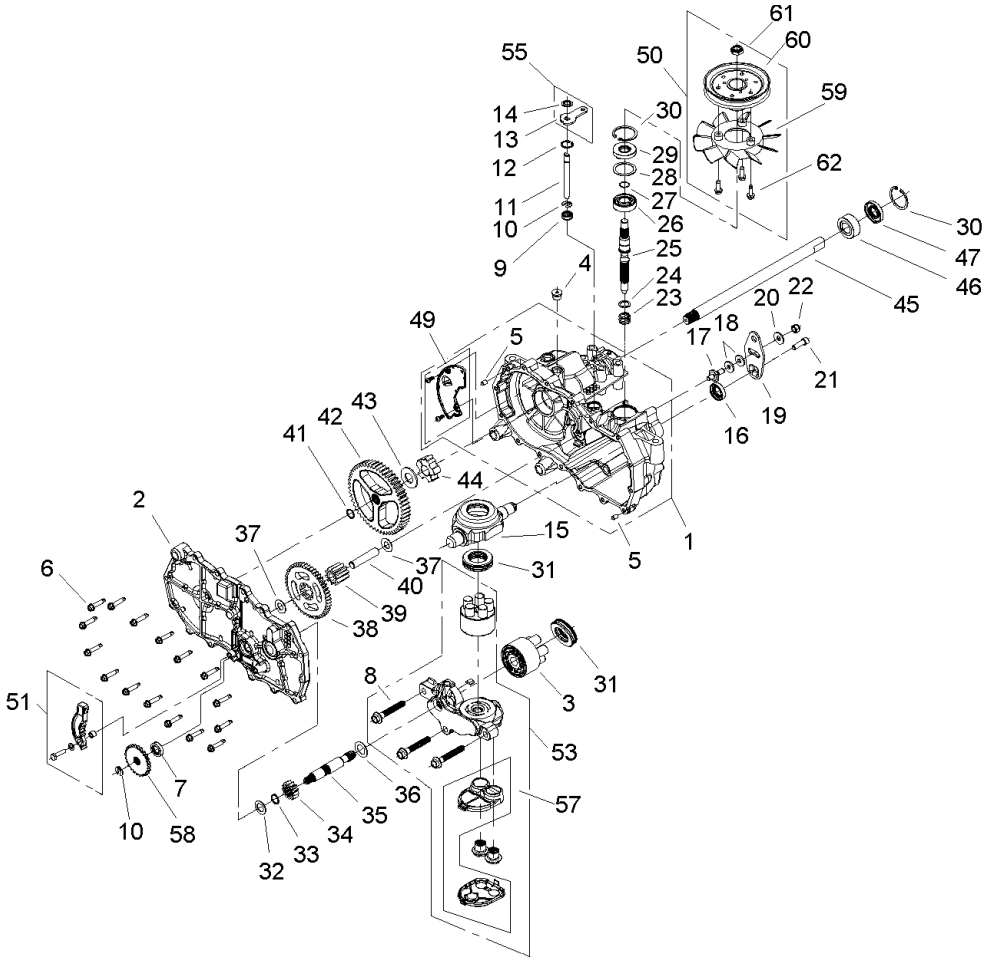
Ref	Part No.	Qty.	Description
1	106-8695	1	RH Main Housing ASM
2	106-8696	1	RH Side ASM
3	103-2666	1	Cylinder Block Kit
4	104-2189	1	Plug-Thread, Straight
5	104-2170	2	Pin
6	104-5305	16	Screw-HHF
7	104-5347	1	Seal-Oil
8	94-6926	3	Bolt
9	106-8676	1	Seal-Lip
10	106-8677	2	Ring-Retaining, EXT
11	106-8678	1	Rod-Bypass
12	106-8679	1	Ring-Retaining, Int
13	107-2490	1	Arm-Bypass
14	106-8681	1	Ring-Retaining, EXT
15	104-5304	1	Swashplate-Trunnion
16	104-5313	1	Seal-Lip
17	104-2116	1	Stud
18	105-1873	2	Puck-Friction
19	106-8747	1	Arm-Control
20	5-4460	1	Washer-Pivot
21	107-2488	1	Screw
22	105-1872	1	Nut
23	94-1936	1	Spring-Block
24	94-1937	1	Washer-Block, Thrust

Ref	Part No.	Qty.	Description
25	104-5306	1	Shaft-Input
26	104-5311	1	Bearing-Ball
27	104-5307	1	Ring-Retaining
28	104-5308	1	Spacer
29	104-5310	1	Seal-Lip
30	104-5309	2	Ring-Retaining
31	94-6922	2	Bearing-Thrust
32	104-5339	1	Washer-Flat
33	104-5340	1	Ring-Retaining
34	104-5316	1	Gear-Pinnion, 13T
35	106-8683	1	Shaft-Motor
36	104-5360	1	Washer-Shaft, Motor
37	94-1933	2	Washer
38	104-5317	1	Gear
39	104-5318	1	Gear-Jackshaft, 10T
40	104-5329	1	Pin-Jackshaft
41	104-5328	1	Ring-Retaining, Spiral
42	106-8684	1	Gear-Bull, 52T
43	94-1943	1	Washer
44	104-5320	1	Bearing-Sleeve
45	106-8685	1	Axle
46	104-5321	1	Bearing-Sleeve, Outboard
47	104-5322	1	Seal-Lip
❶48	106-8686	1	Seal Kit



LH Hydrostat Assembly Part No. 108-2394 (continued)

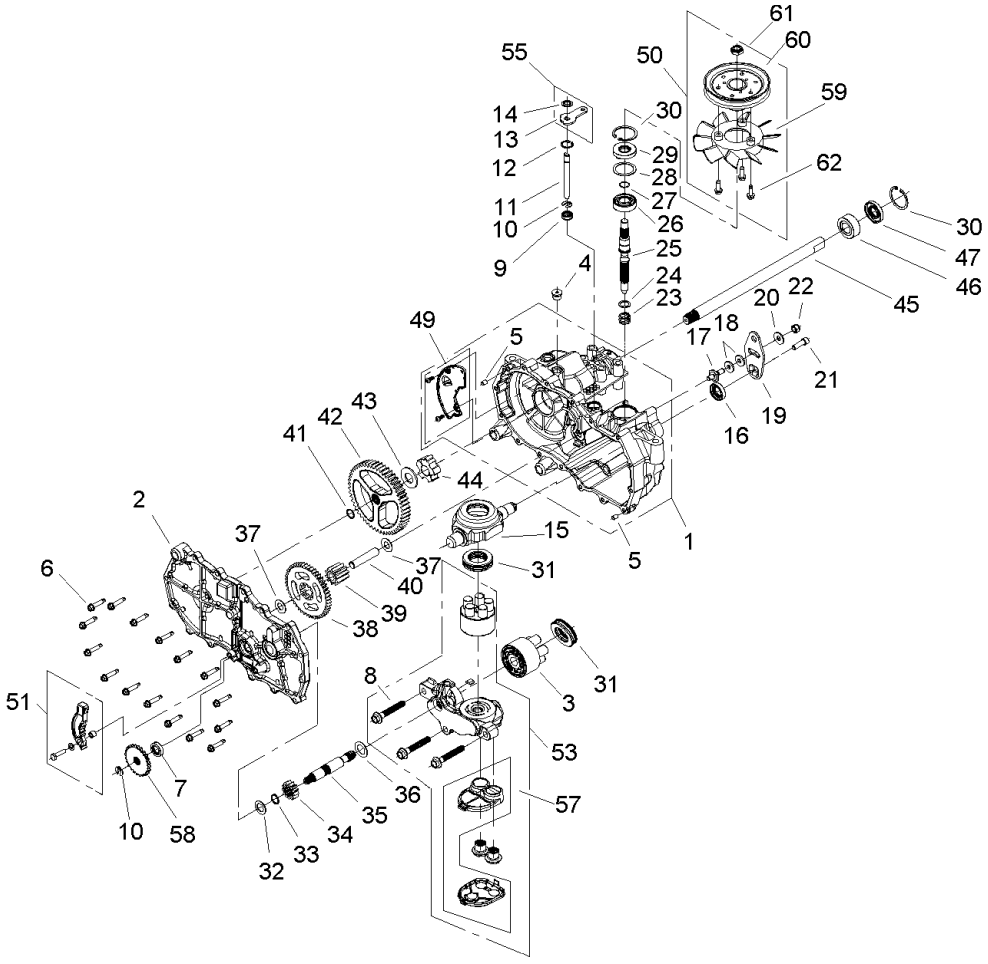
Ref	Part No.	Qty.	Description
49	106-8697	1	RH Expansion Plate Kit
50	106-8698	1	Fan Pulley Kit
51	106-8688	1	Brake Arm Kit
53	108-6190	1	RH 7-Piston Center Section Kit
❶54	104-2147	1	Sealant
55	107-2489	1	Bypass Arm Kit
57	106-8693	1	Filter Kit
58	106-8694	1	Disc-Brake, Cog
59	110-8566	1	Fan-6 Inch, 10 Blade
60	104-1754	1	Pulley
61	105-1875	1	Nut-Lock
62	107-9122	3	Washer-Slotted



RH Hydrostat Assembly Part No. 108-2393

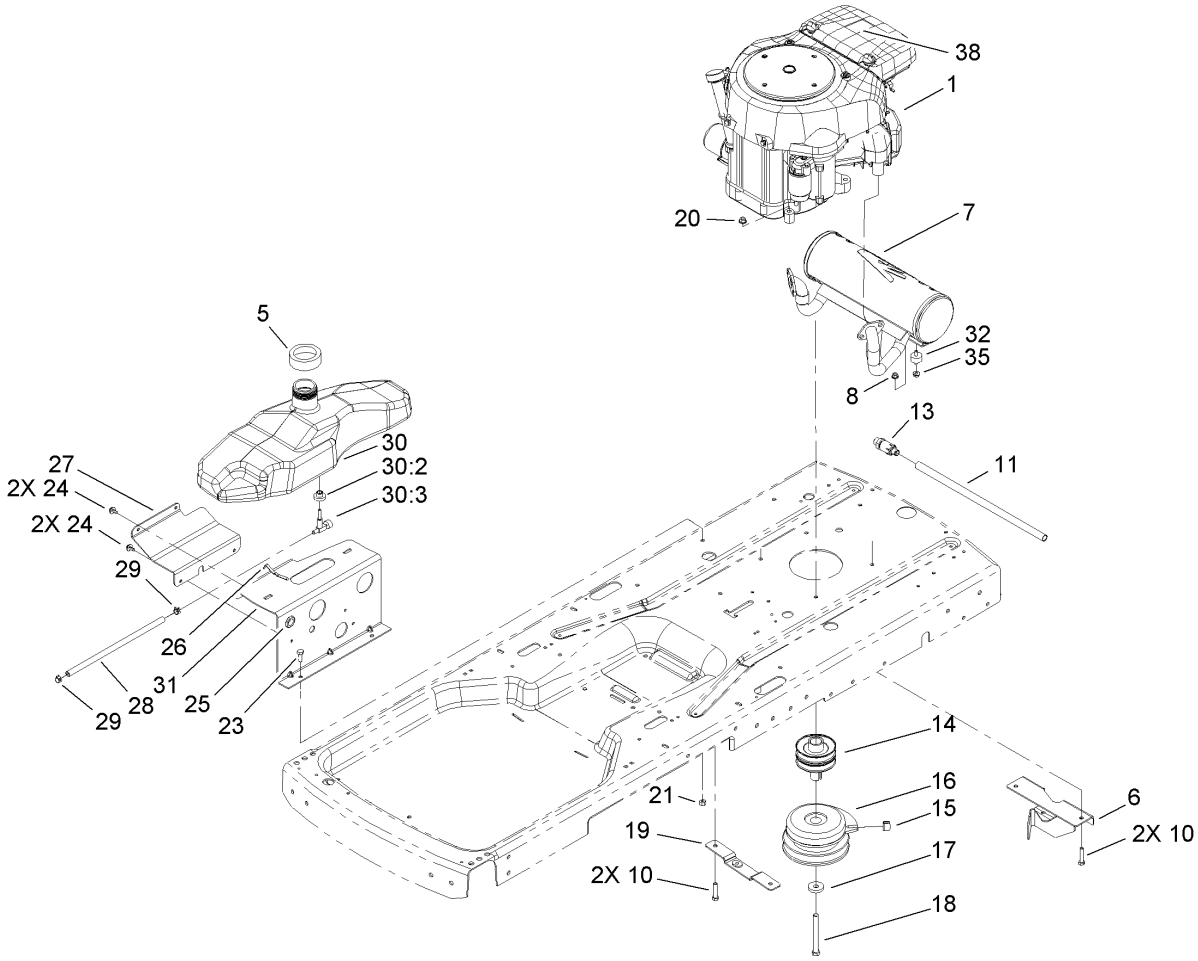
Ref	Part No.	Qty.	Description
1	106-8674	1	LH Main Housing ASM
2	106-8675	1	LH Side ASM
3	103-2666	1	Cylinder Block Kit
4	104-2189	1	Plug-Thread, Straight
5	104-2170	2	Pin
6	104-5305	16	Screw-HHF
7	104-5347	1	Seal-Oil
8	94-6926	3	Bolt
9	106-8676	1	Seal-Lip
10	106-8677	2	Ring-Retaining, EXT
11	106-8678	1	Rod-Bypass
12	106-8679	1	Ring-Retaining, Int
13	107-2490	1	Arm-Bypass
14	106-8681	1	Ring-Retaining, EXT
15	104-5304	1	Swashplate-Trunnion
16	104-5313	1	Seal-Lip
17	104-2116	1	Stud
18	105-1873	2	Puck-Friction
19	106-8747	1	Arm-Control
20	5-4460	1	Washer-Pivot
21	107-2488	1	Screw
22	105-1872	1	Nut
23	94-1936	1	Spring-Block
24	94-1937	1	Washer-Block, Thrust

Ref	Part No.	Qty.	Description
25	104-5306	1	Shaft-Input
26	104-5311	1	Bearing-Ball
27	104-5307	1	Ring-Retaining
28	104-5308	1	Spacer
29	104-5310	1	Seal-Lip
30	104-5309	2	Ring-Retaining
31	94-6922	2	Bearing-Thrust
32	104-5339	1	Washer-Flat
33	104-5340	1	Ring-Retaining
34	104-5316	1	Gear-Pinnion, 13T
35	106-8683	1	Shaft-Motor
36	104-5360	1	Washer-Shaft, Motor
37	94-1933	2	Washer
38	104-5317	1	Gear
39	104-5318	1	Gear-Jackshaft, 10T
40	104-5329	1	Pin-Jackshaft
41	104-5328	1	Ring-Retaining, Spiral
42	106-8684	1	Gear-Bull, 52T
43	94-1943	1	Washer
44	104-5320	1	Bearing-Sleeve
45	106-8685	1	Axle
46	104-5321	1	Bearing-Sleeve, Outboard
47	104-5322	1	Seal-Lip
❶48	106-8686	1	Seal Kit



RH Hydrostat Assembly Part No. 108-2393 (continued)

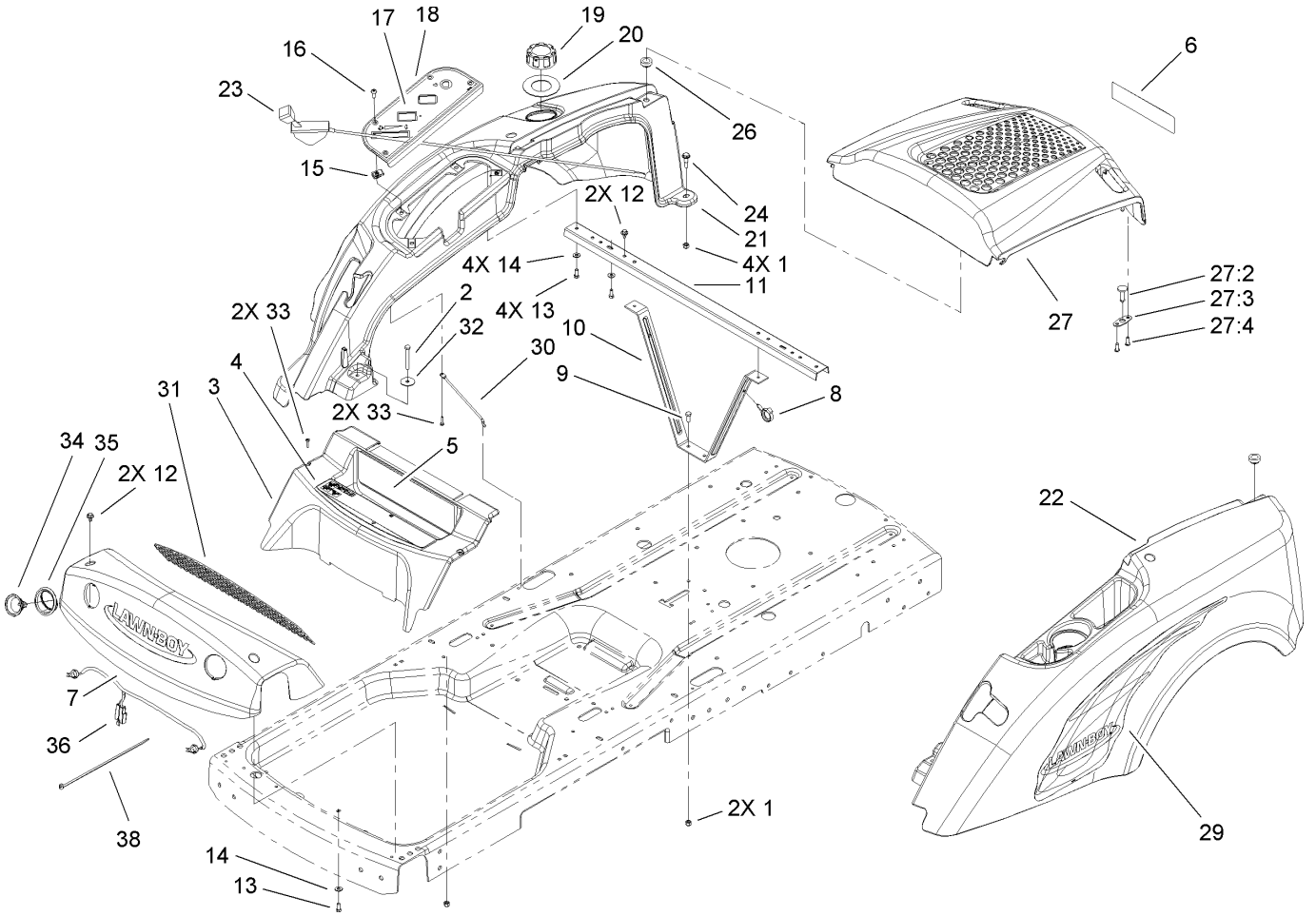
Ref	Part No.	Qty.	Description
49	106-8687	1	LH Expansion Plate Kit
50	105-1928	1	Fan Pulley Kit
51	106-8688	1	Brake Arm Kit
53	108-6189	1	LH 7-Piston Center Section Kit
❶54	104-2147	1	Sealant
55	107-2489	1	Bypass Arm Kit
57	106-8693	1	Filter Kit
58	106-8694	1	Disc-Brake, Cog
59	105-1927	1	Fan
60	105-1896	1	Pulley
61	105-1875	1	Nut-Lock
62	104-2120	3	Screw



Engine Assembly

Ref	Part No.	Qty.	Description
❷❸1		1	Engine-Honda, Gxv 530 Exa2Lb
5	55-9310	1	Seal-Foam
6	107-4873	1	Bracket-Pivot
7	108-2312	1	Muffler
8	32128-33	2	Nut-HF
10	322-9	4	Screw-HH
11	106-7022	1	Tube-Drain, Oil
13	92-6877	1	Valve-Drain, Oil
14	105-3472	1	Pulley-Engine
15	98-5023	1	Bumper
16	104-3334	1	Clutch-Electric
17	112843	1	Washer
18	3212-16	1	Screw-HH
19	106-2156	1	Plate-Mount, Idler
20	32128-25	4	Nut-HF
21	3296-29	2	Nut-Lock, NI
23	322-4	2	Screw-HH
24	46-8560	4	Screw-HHF
25	237-124	1	Grommet
26	609830	2	Spring
27	108-2315-03	1	Plate-Support
28	110-1876	1	Hose-Fuel
29	2412-98	2	Clamp
30	107-9172	1	Fuel Tank ASM

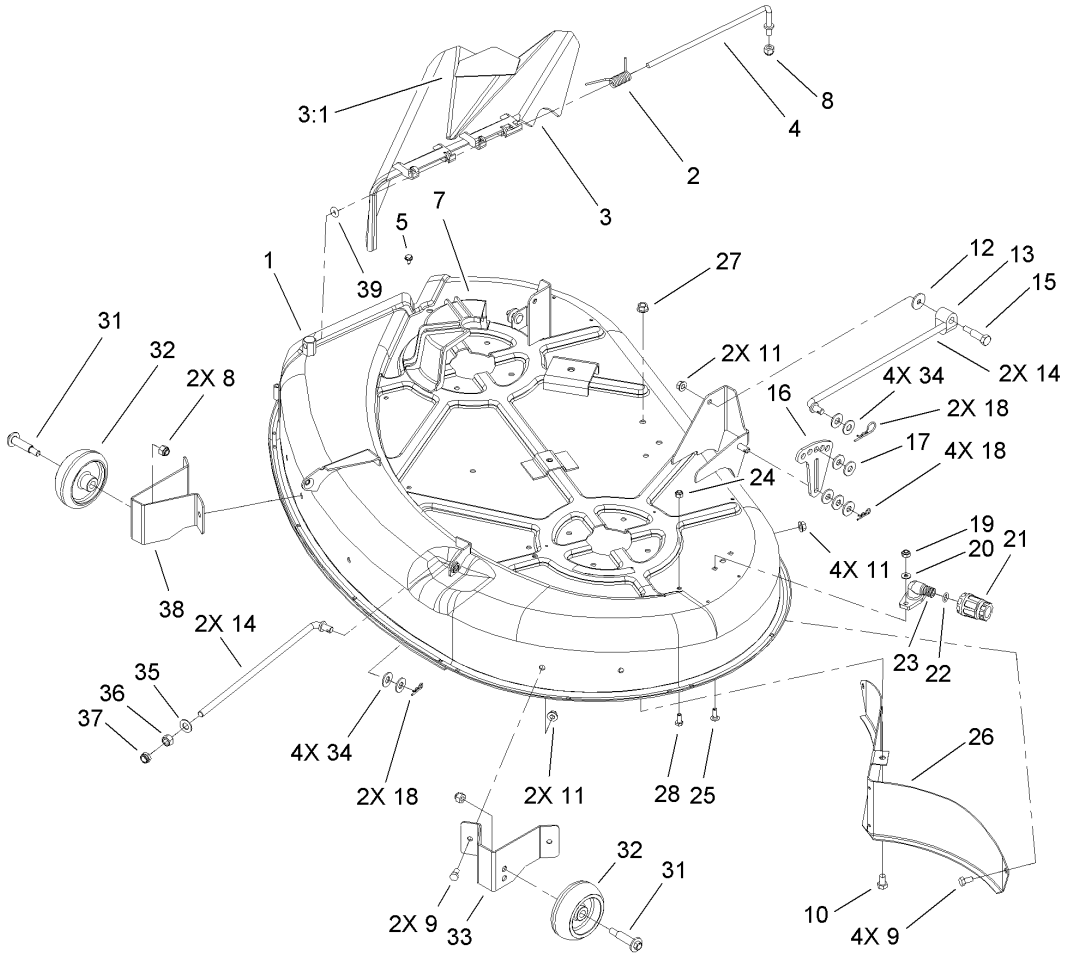
Ref	Part No.	Qty.	Description
30:2	46-6560	1	Bushing
30:3	110-6565	1	Valve-Fuel
31	108-2314-03	1	Plate-Tank
32	108-6183	2	Isolator-Rubber
35	32128-32	2	Nut-HHF
38	108-9557	1	Decal-Engine



Styling Assembly

Ref	Part No.	Qty.	Description
1	3296-42	6	Nut-Lock, NI
2	321-18	2	Screw-HH
3	110-6541	1	Panel-Kick
4	108-9575	1	Decal-Danger
5	108-6147	1	Decal
6	110-6556	1	Decal-Logo
7	108-2328	1	Footrest
8	105-1853	2	Clamp-Hose
9	321-4	2	Screw-HH
10	107-9173-03	1	Brace-Support
11	108-2313-03	1	Channel-Cross
12	46-8560	4	Screw-HHF
13	46-8090	5	Screw-Plastite
14	3256-22	5	Washer-Flat
15	107069	4	Clip
16	3258-166	4	Screw-PRH
17	108-2364	1	Decal
18	107-9174-03	1	Panel-Control
19	93-7198	1	Gas Cap ASM
20	108-6150	1	Washer-Seal, Rubber
21	107-9168	1	Cover-Side, RH
22	107-9169	1	Cover-Side, LH
23	104-8081	1	Cable-Throttle
24	108-6182	2	Screw-Shoulder

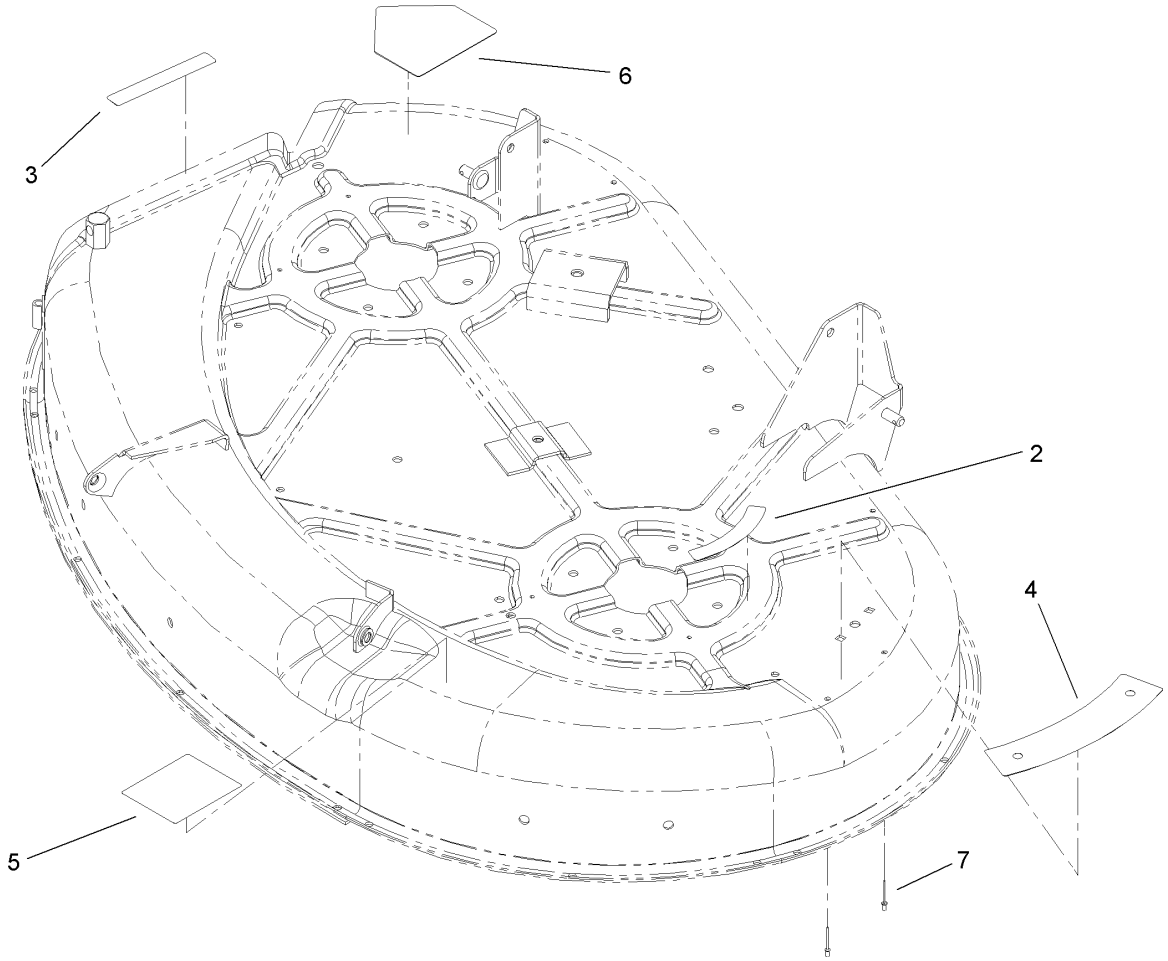
Ref	Part No.	Qty.	Description
26	108-2305	2	Grommet
27	108-2334	1	Hood Cover ASM
27:2	107-9198	2	Pin-Hood
27:3	107-9199	2	Plate
27:4	94-6961	4	Screw
❶28	110-6554	1	Decal-Side Cover, RH
29	110-6553	1	Decal-Side Cover, LH
30	108-2391	2	Rod-Support
31	108-6162	1	Footmat-Footrest
32	3256-58	2	Washer-Flat
33	94-4496	4	Screw-PPH
34	107-9179	2	Light-Halogen
35	107-9178	2	Bezel-Rubber
36	108-6159	1	Harness-Headlights, Footrest
38	250-4	2	Tie-Cable



42in Deck Assembly

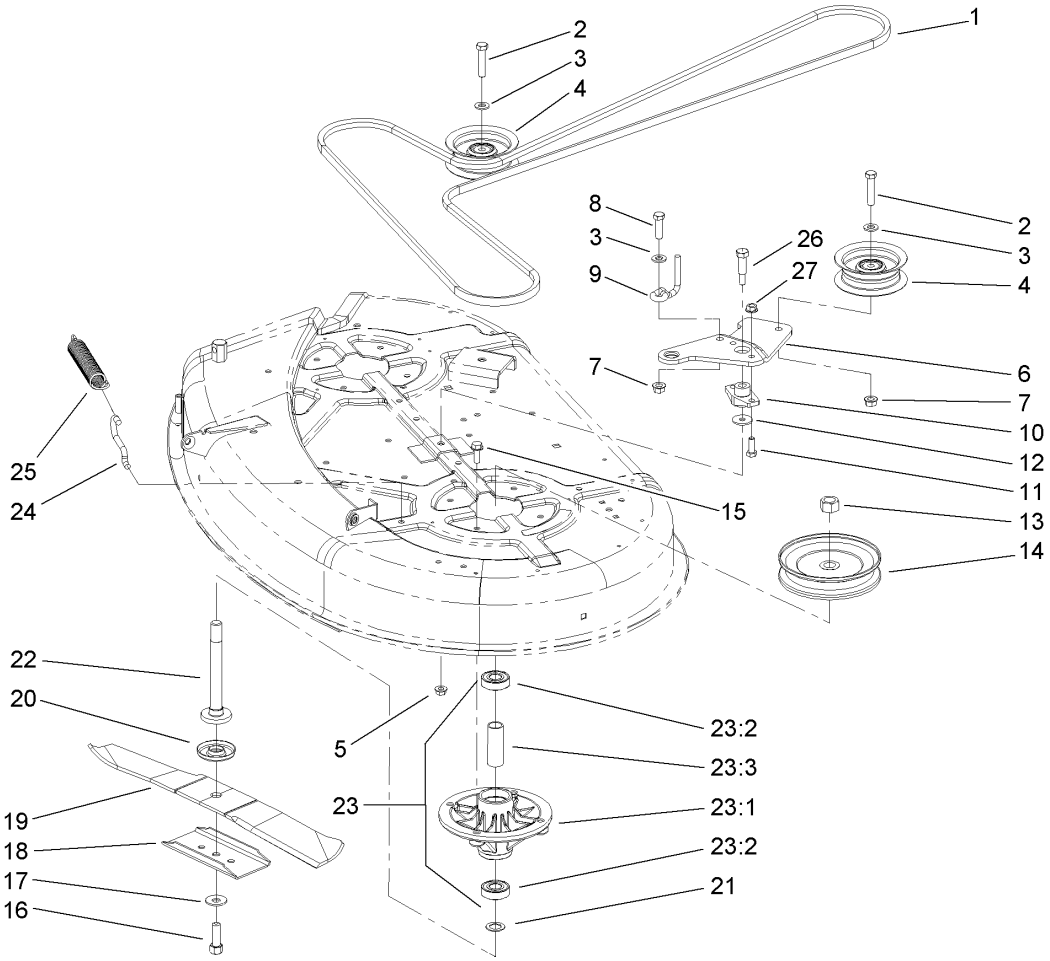
Ref	Part No.	Qty.	Description
1	110-1897	1	42 Inch Deck ASM
2	57-6950	1	Spring
3	93-0317	1	Deflector ASM
3:1	93-1122	1	Decal-Danger
4	95-1661	1	Rod-Pivot
5	32104-76	5	Screw
❶6	88-4030	1	Guide-Belt, Deck (LH)
7	88-4020	1	Guide-Belt, Deck (RH)
8	3296-39	3	Nut-Lock, NI
9	322-2	6	Screw-HH
10	323-34	1	Screw-HH
11	32128-25	8	Nut-HF
12	5-4460	2	Washer-Pivot
13	88-4230	2	Trunnion-HOC
14	105-3437	4	Rod-Hanger
15	7-0030	2	Bolt-Shoulder
16	88-5570-03	2	Link-Adjusting, HOC
17	80-6990	10	Washer-Hardened
18	9335054	8	Pin-Hair
19	3296-16	2	Nut-Lock, NI
20	3256-1	2	Washer-Flat
21	95-3270	1	Connector-Hose
22	46-6290	1	O-Ring
23	95-2747	1	Fitting-Washout

Ref	Part No.	Qty.	Description
24	3296-42	1	Nut-Lock, NI
25	3229-1	2	Screw-CARR
26	108-8513-03	1	Baffle-Rear
27	32128-21	1	Nut-HF
28	321-3	1	Screw-HH
31	56-6591	2	Bolt-Wheel
32	701756	2	Wheel-Gage
33	106-8702-03	1	Bracket-Gage Wheel, Front (LH)
34	3256-4	8	Washer-Flat
35	3256-25	2	Washer-Flat
36	3219-4	2	Nut-Hex
37	3296-38	2	Nut-Lock, NI
38	106-8701-03	1	Bracket-Gage Wheel, Front (RH)
39	106-8745	1	O-Ring



42in Deck Assembly No. 110-1897

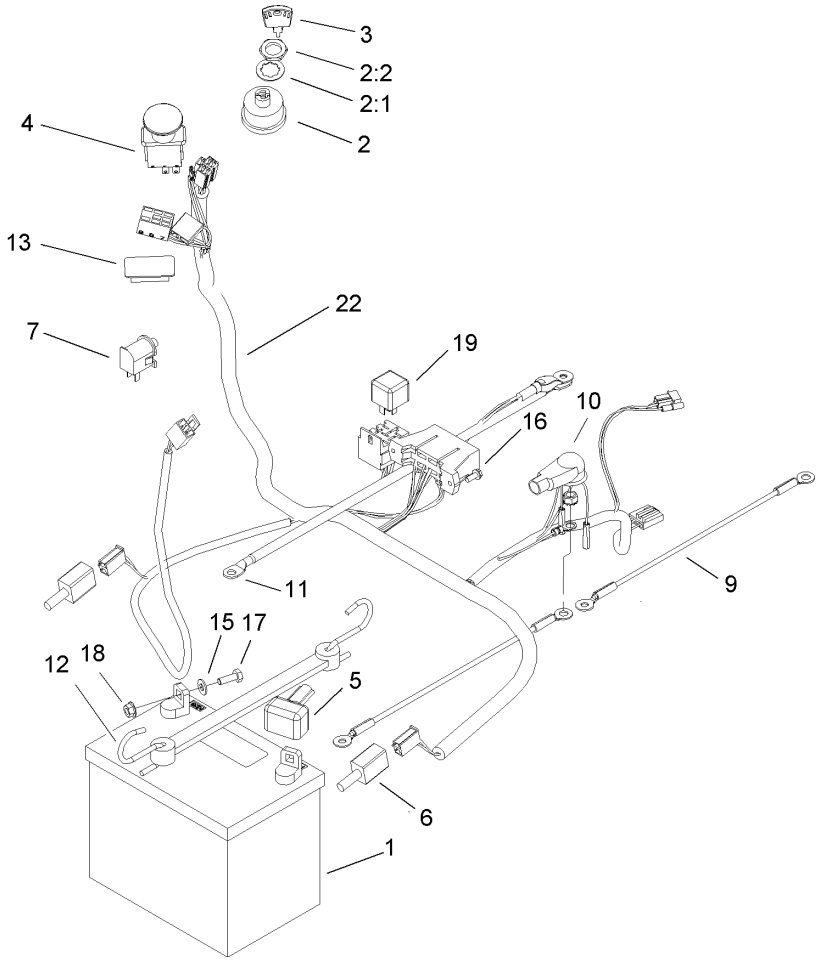
Ref	Part No.	Qty.	Description
2	68-3660	1	Decal-Danger, Shield
3	68-3650	1	Decal-Danger, Deflector
4	79-3140	1	Decal-Danger
5	105-7015	1	Decal-Routing, Belt
6	93-1122	1	Decal-Danger
7	3290-282	2	Rivet-Pop



Spindle and Belt Drive Assembly

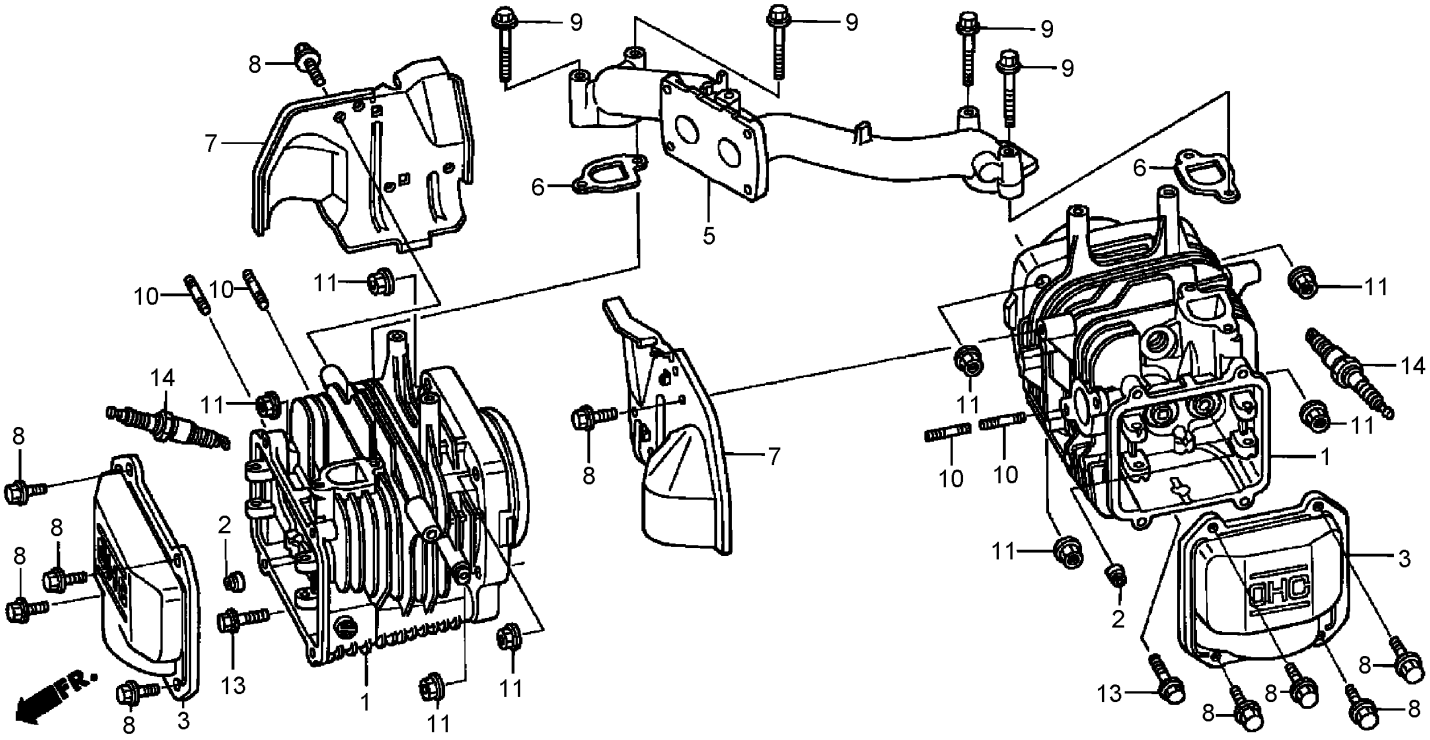
Ref	Part No.	Qty.	Description
1	106-2173	1	Belt-V
2	323-9	2	Screw-HH
3	3256-24	3	Washer-Flat
4	106-2175	2	Pulley-Idler, Flat
5	32128-25	1	Nut-HF
6	107-2467-03	1	Arm-Idler
7	32128-21	2	Nut-HF
8	323-7	1	Screw-HH
9	107-7307	1	Guide-Idler, Belt
10	88-4980	1	Bushing-Arm, Idler
11	322-4	2	Screw-HH
12	5-4460	1	Washer-Pivot
13	3219-6	2	Nut-Hex
14	88-5330	2	Pully-Deck
15	32144-41	8	Screw-Taptite
16	26-0671	2	Screw-Blade
17	3290-465	2	Washer-Belleville
18	106-2248-03	2	Stiffener-Blade
19	106-2247-03	2	Blade
20	80-4360	2	Shield-Bearing
21	80-4380	2	Spacer
22	80-4341	2	Shaft
❷23		2	Spindle ASM
23:1	88-4510	1	Housing-Spindle

Ref	Part No.	Qty.	Description
23:2	100-1048	2	Bearing-Ball
23:3	62-3661	1	Spacer-Bearing
24	88-5970	1	Hook-Return, Spring
25	106-2177	1	Spring-Extension
26	7-0030	1	Bolt-Shoulder
27	3296-29	2	Nut-Lock, NI



Electrical Assembly

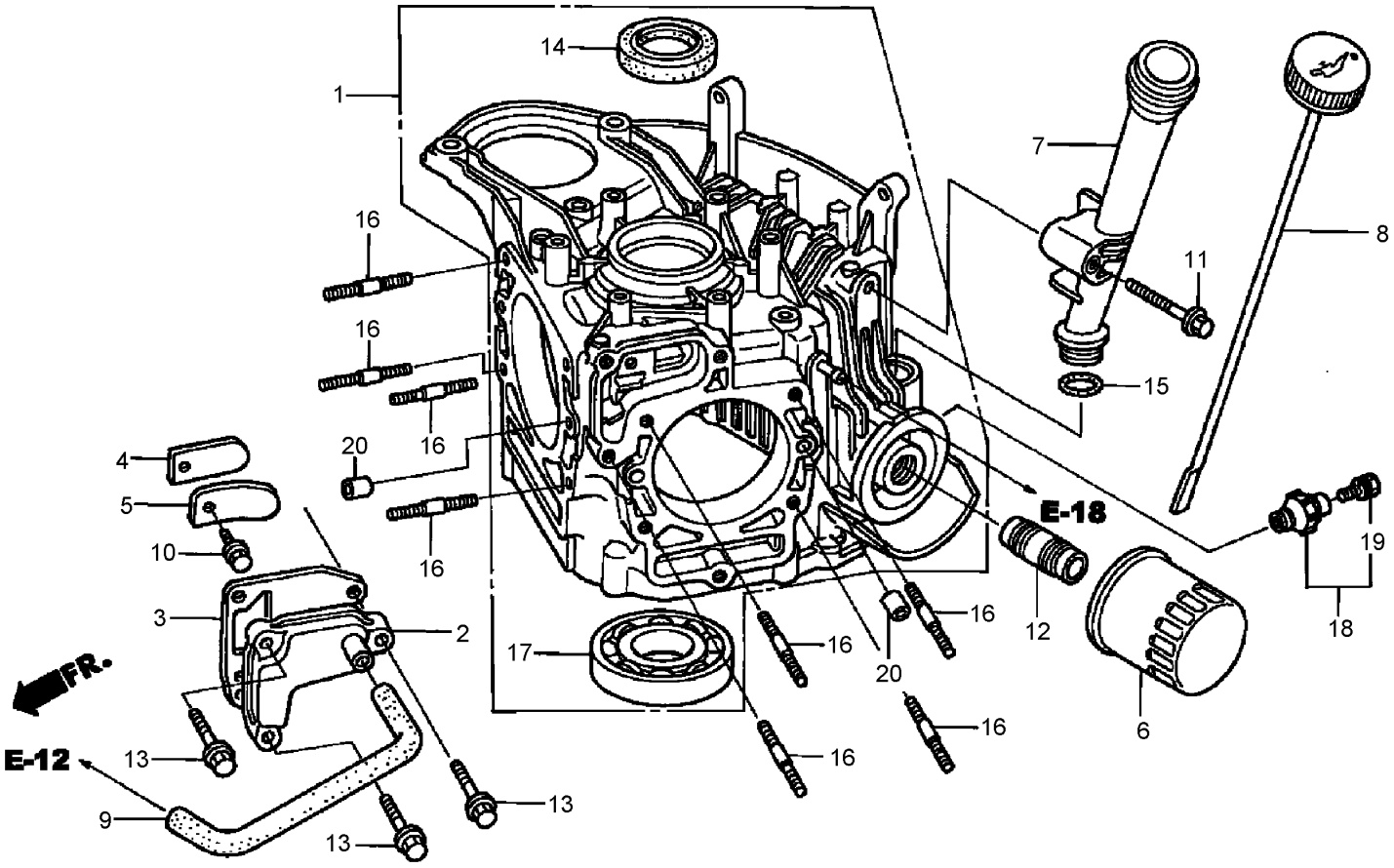
Ref	Part No.	Qty.	Description
1	104-2491	1	Battery-Dry
2	88-9830	1	Key Switch ASM
2:1	3254-5	1	Washer-Tooth
2:2	218-461	1	Nut-HH
3	700918	1	Key
4	95-7489	1	Switch-PTO
5	28-8080	1	Boot-Terminal
6	106-2216	2	Switch
7	82-2190	1	Switch-Bail
9	93-1189	1	Wire ASM
10	93-3190	1	Boot-Insulator, Terminal
11	95-7654	1	Cable
12	104-2466	1	Holddown-Battery
13	95-8999	1	Switch
15	3256-22	2	Washer-Flat
16	32144-1	4	Screw-Taptite
17	321-4	2	Screw-HH
18	32128-33	2	Nut-HF
19	98-7249	2	Relay
22	108-6155	1	Harness-Wire W/Lights
❶99	33004-00	1	Nut-HF



Cylinder Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸1	12100-Z0A-406	2	Cylinder
❸2	12209-422-005	2	Seal-Stem, Valve
❸3	12311-Z0A-000	2	Cover-Head
❸5	17101-Z0A-000	1	Manifold-Intake
❸6	17151-Z0A-000	2	Gasket-Manifold, Intake
❸7	19631-Z0A-000	2	Shroud
❸8	90013-883-000	10	Bolt-Flange (6X12) (C T200)
❸9	90016-ZE8-000	4	Bolt-Flange (6X45) (C T200)
❸10	90045-892-000	4	Bolt-Stud (6X28)
❸11	90201-Z0A-000	8	Nut-Flange (8Mm)
❸13	95701-06030-00	2	Bolt-Flange (6X30)
❸14	98079-54846	2	Spark Plug (B P R4E S) (N G K)
❸14	98079-54855	2	Spark Plug (W14E P R-U) (Denso)
❸14	98079-55846	2	Spark Plug (B P R 5E S) (N G K)

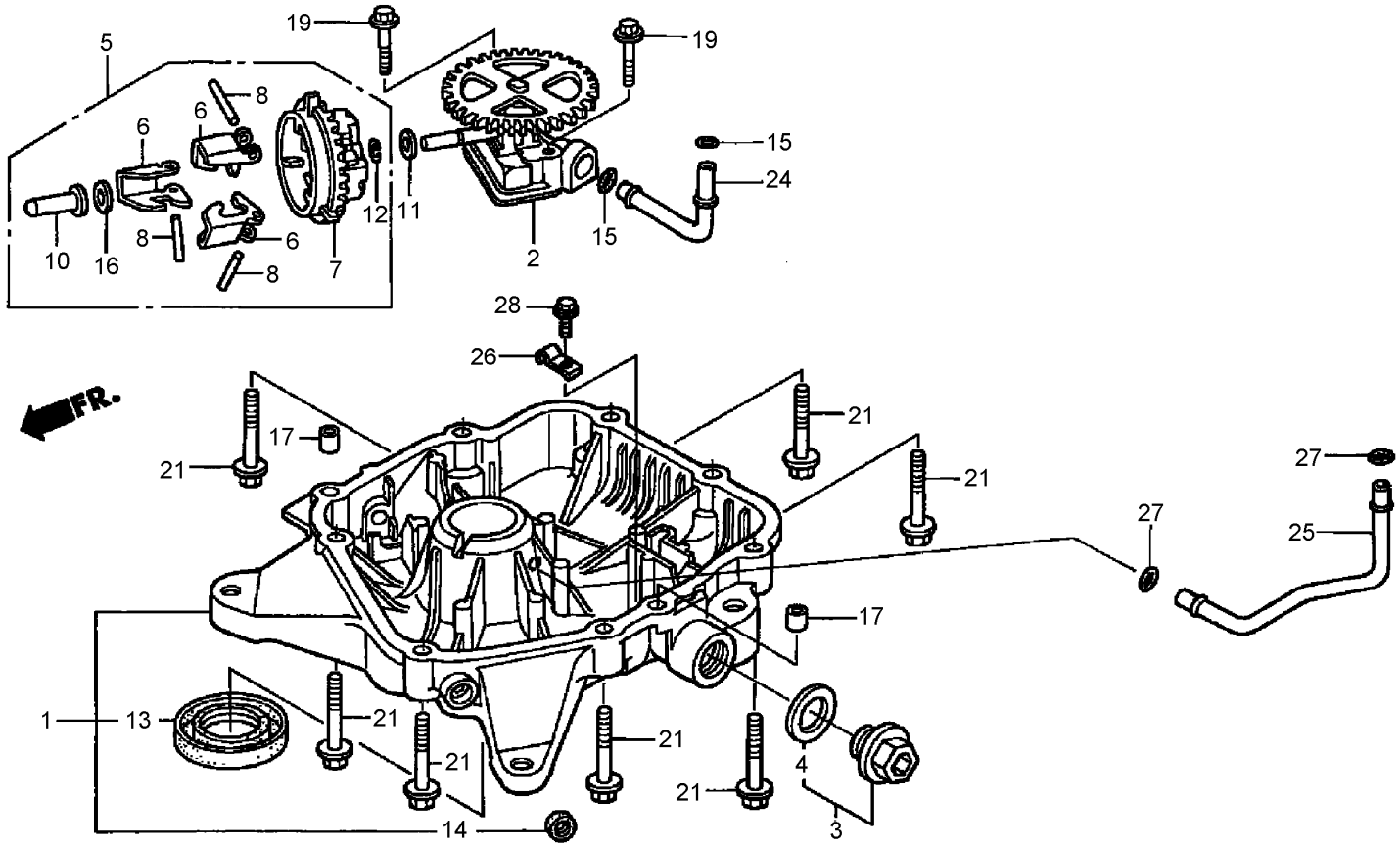
Ref	Part No.	Qty.	Description
❸14	98079-55855	2	Spark Plug (W16E P R-U) (Denso)



Crankcase Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸1	11100-Z0A-409	1	Crankcase ASM (840)
❸2	12356-Z0A-000	1	Cover-Breather
❸3	12358-Z0A-000	1	Gasket-Cover, Breather
❸4	12372-ZA0-701	1	Plate-Valve
❸5	12374-Z0A-000	1	Stopper-Valve
❸6	15410-MCJ-000	1	Filter-Oil (Toyo Roki)
❸7	15631-Z0A-000	1	Extension-Filler, Oil
❸8	15655-Z0A-800	1	Dipstick-Oil
❸9	15721-Z0A-000	1	Tube-Breather
❸10	90002-892-000	1	Bolt-Flange (5X10)
❸11	90016-ZE8-000	1	Bolt-Flange (6X45) (C T200)
❸12	90018-PN3-000	1	Holder-Filter, Oil
❸13	90121-952-000	3	Bolt-Flange (6X25) (C T 200)

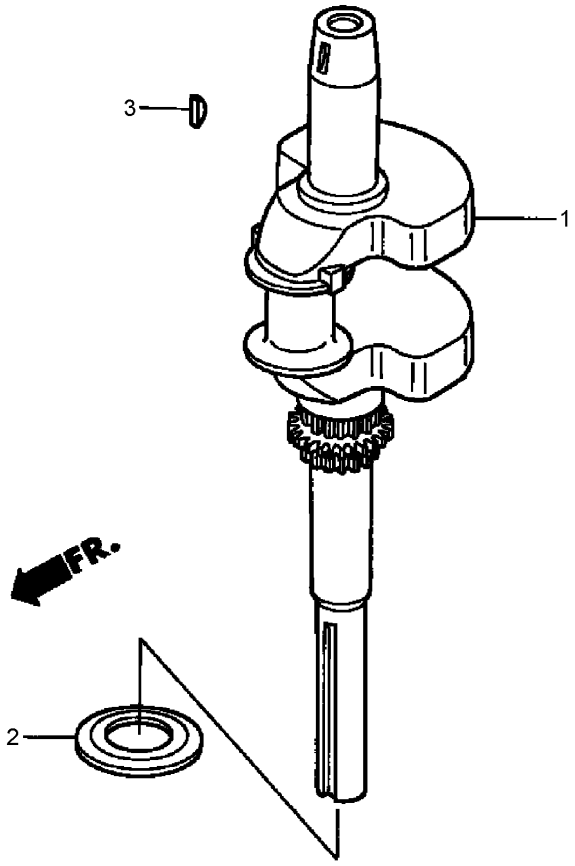
Ref	Part No.	Qty.	Description
❸14	91201-ZE3-004	1	Seal-Oil (35X5X8)
❸15	91301-ZE9-003	1	O-Ring (22.5X2.2)
❸16	92900-08028-0E	8	Bolt-Stud (8X28)
❸17	96100-62070-00	1	Bearing-Ball, Radial
❸18	35490-Z0A-003	1	Oil Pressure Switch ASM
❸19	90002-PA6-003	1	Bolt-Washer (4X8) (Denso)
❸20	94301-08140	4	Pin-Dowel (8X14)



Oil Pan Assembly
Honda GXV530 EXA2LB

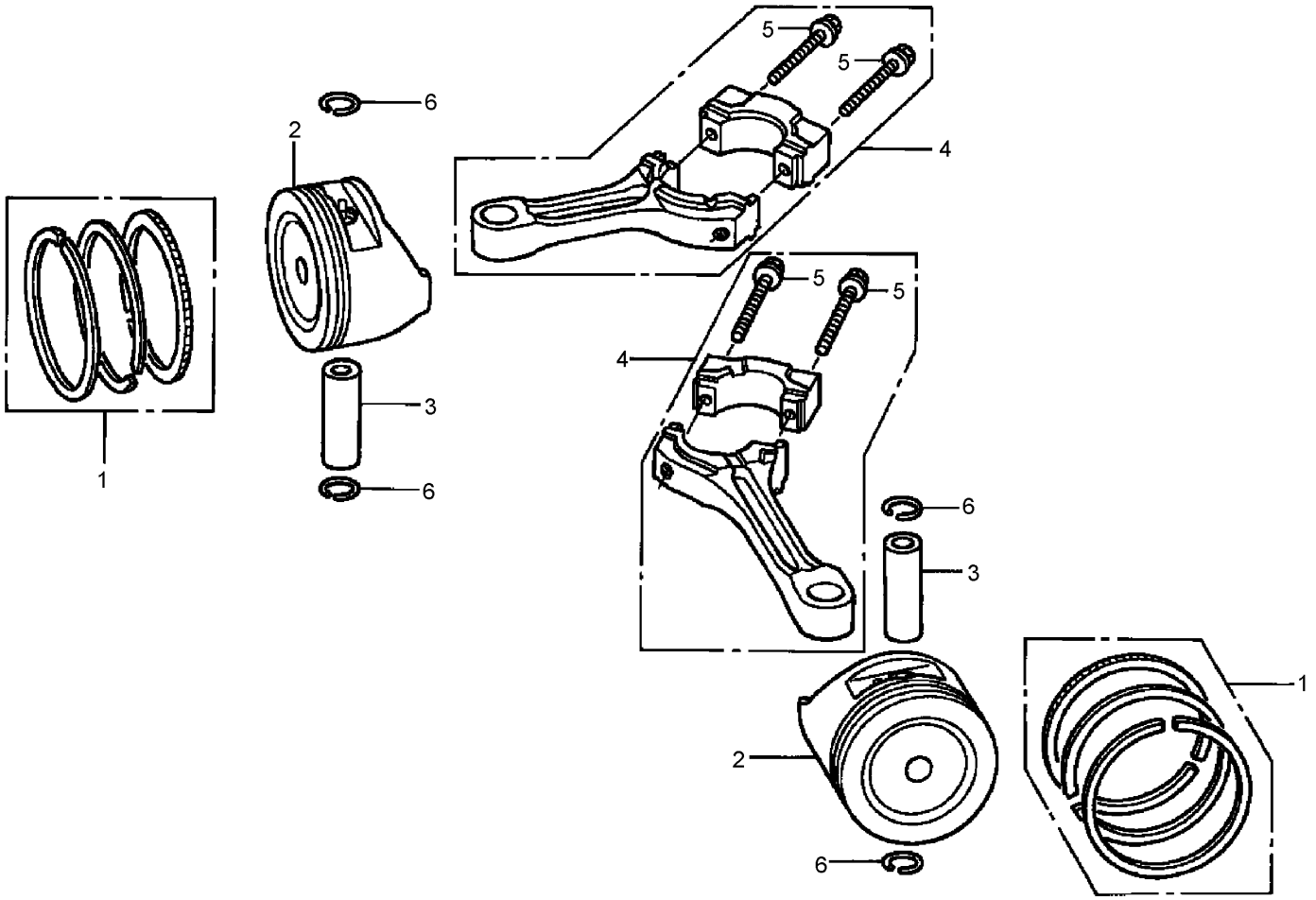
Ref	Part No.	Qty.	Description
❸1	11300-Z0A-830	1	Oil Pan ASM
❸2	15100-Z0A-811	1	Oil Pump ASM
❸3	15550-Z0A-810	1	Drain Cap ASM
❸4	15625-ZE1-003	1	Gasket-Cap, Oil Filler
❸5	16510-Z0A-000	1	Governor ASM
❸6	16511-Z0A-000	3	Weight-Governor
❸7	16512-Z0A-000	1	Holder-Weight, Governor
❸8	16513-ZE2-000	3	Pin-Weight, Governor
❸10	16531-Z0A-000	1	Slider-Governor
❸11	90473-147-000	1	Washer (6X16)
❸12	90602-ZE1-000	1	Clip-Holder, Governor
❸13	91202-Z0A-003	1	Seal-Oil (31X50X8)
❸14	91259-VM0-000	1	Seal-Oil (10X16X4.5)

Ref	Part No.	Qty.	Description
❸15	91301-Z0A-003	2	O-Ring (7.5X2.3)
❸16	94101-06800	1	Washer-Plain (6Mm)
❸17	94301-08140	2	Pin-Dowel (8X14)
❸19	95701-06035-00	1	Bolt-Flange (6X35)
❸21	95701-08040-00	7	Bolt-Flange (8X40)
❸24	15161-Z0A-000	1	Pipe-Pump, Oil
❸25	15162-Z0A-800	1	Pipe-Supply, Oil
❸26	15163-Z0A-000	1	Holder-Pipe, Oil
❸27	91302-Z0A-003	2	O-Ring (5.8X2)
❸28	95701-06012-00	1	Bolt-Flange (6X12)



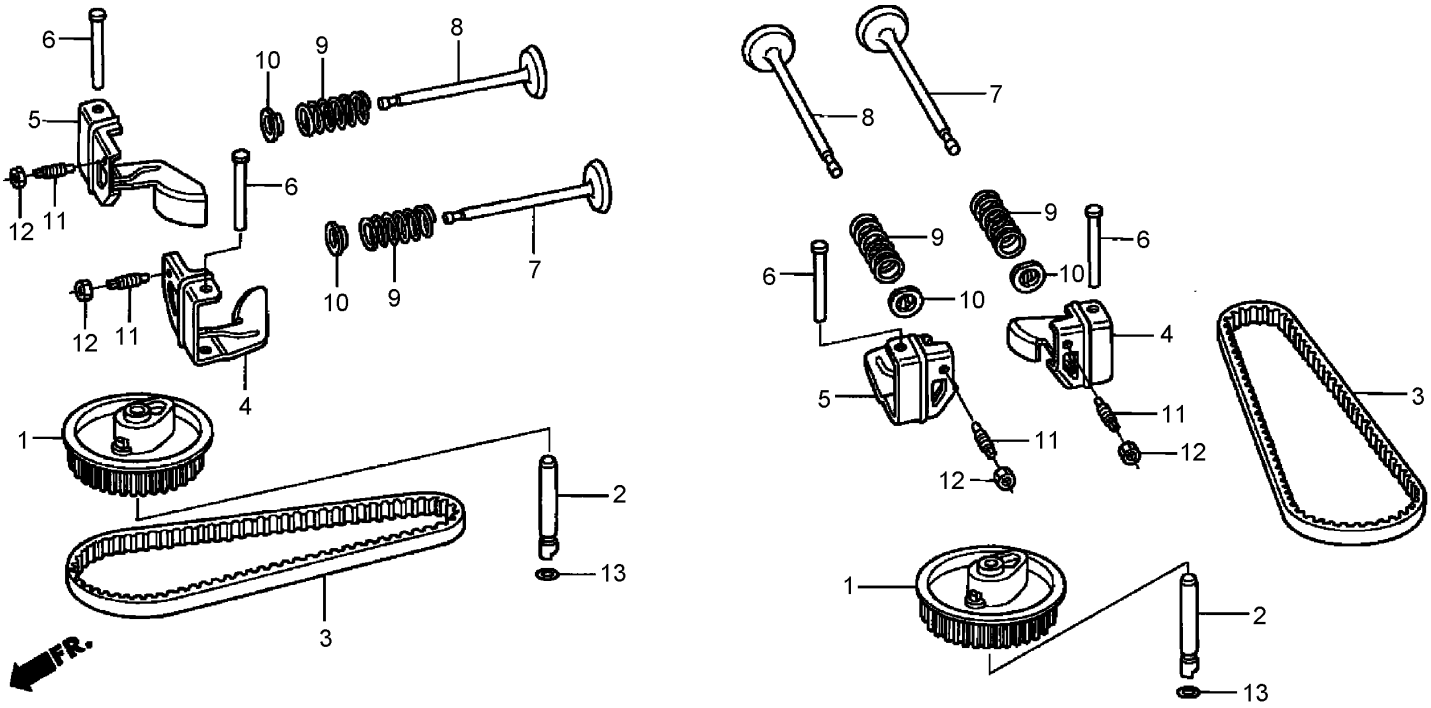
Crankshaft Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸1	13310-Z0A-800	1	Crankshaft
❸2	90401-Z0A-000	1	Washer-Thrust
❸3	90741-ZE2-000	1	Key-Woodruff, Special (25X18)



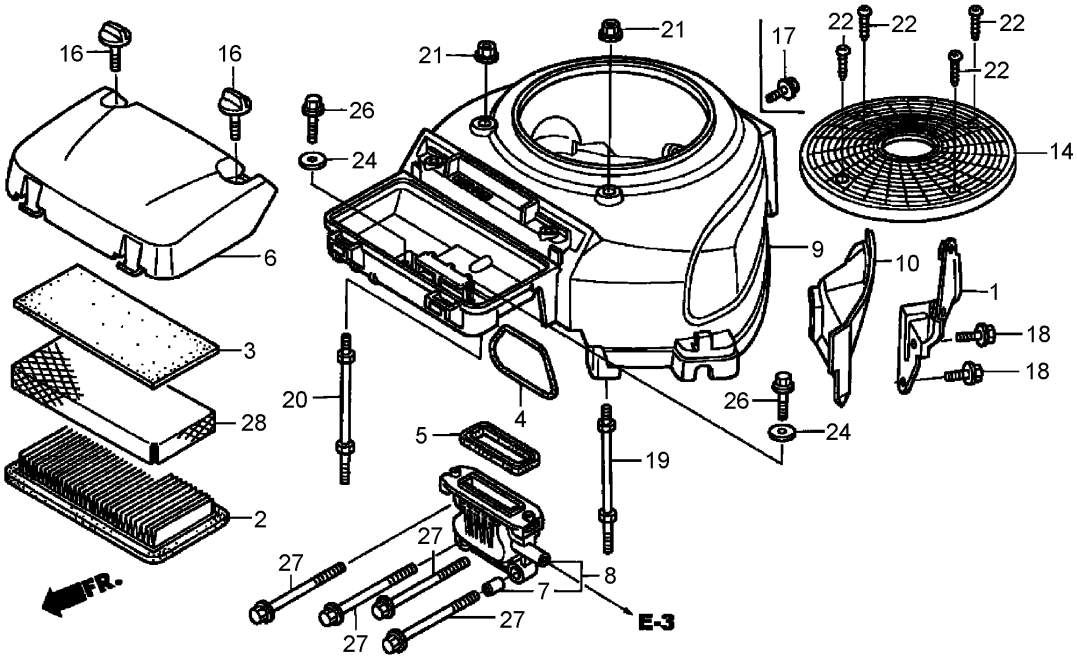
Piston and Connecting Rod Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸1	13010-Z0A-003	2	Piston Ring Set (STD) (Nippon)
❸1	13010-Z0A-014	2	Piston Ring Set
❸2	13101-Z0A-800	2	Piston (STD)
❸3	13111-ZJ1-840	2	Pin-Piston
❸4	13200-Z0A-801	2	Connecting Rod ASM
❸5	90001-ZN1-000	4	Bolt-Rod, Connecting (6X37)
❸6	90551-ZE1-000	4	Clip-Pin, Piston (18 Mm)



Camshaft Assembly
Honda GXV530 EXA2LB

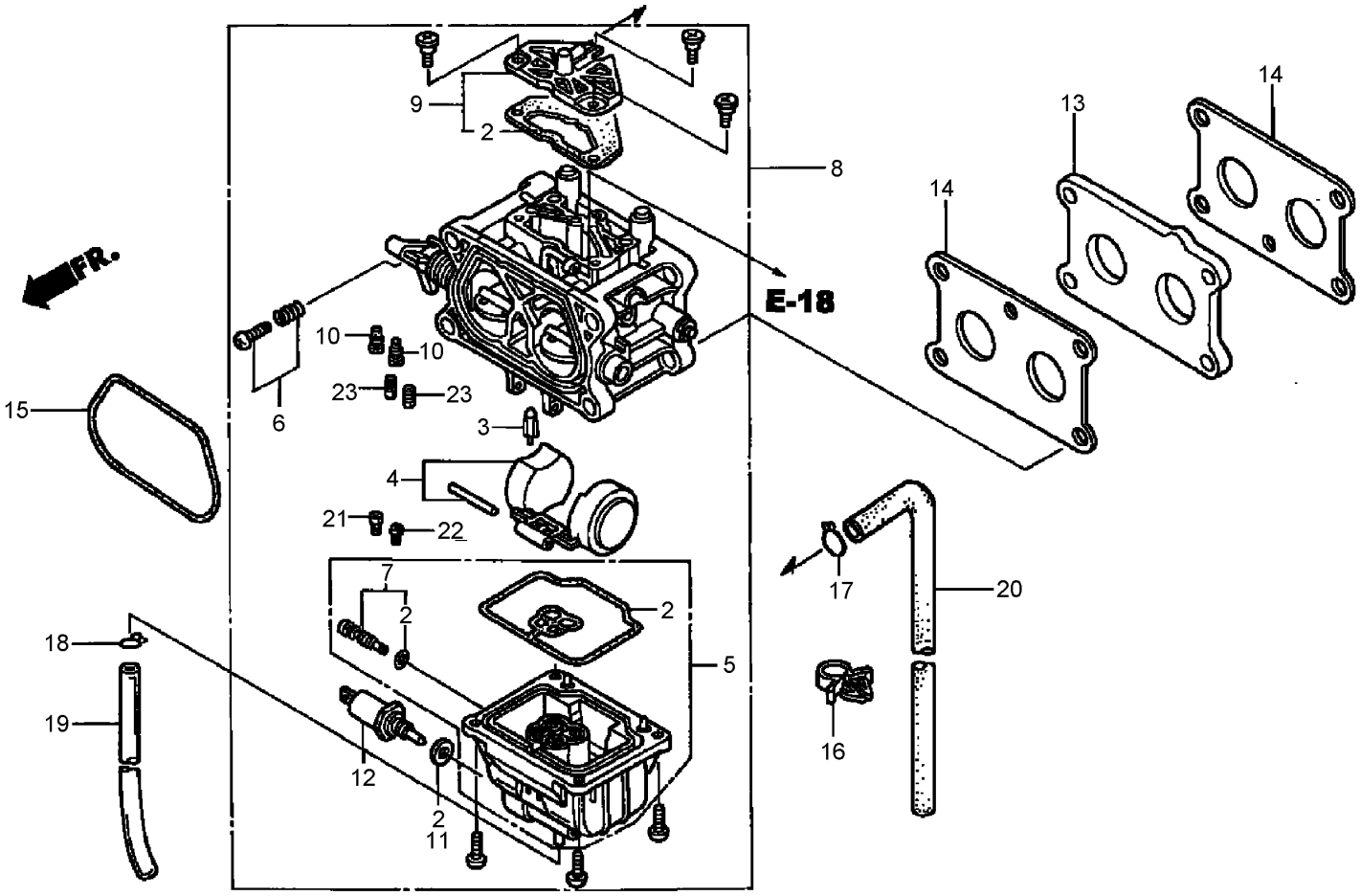
Ref	Part No.	Qty.	Description
❸1	14320-Z0A-000	2	Pulley-Camshaft
❸2	14324-ZL8-000	2	Shaft-Pulley, Cam
❸3	14400-Z0A-003	2	Belt-Timing (97Hu8 G-200)
❸4	14431-Z0A-000	2	Arm-Valve Rocker, Intake
❸5	14441-Z0A-000	2	Arm-Valve Rocker, Exhaust
❸6	14461-Z0A-000	4	Shaft-Arm, Rocker
❸7	14711-Z0A-000	2	Valve-Intake
❸8	14721-Z0A-000	2	Valve-Exhaust
❸9	14751-ZE1-000	4	Spring-Valve
❸10	14771-ZE1-000	4	Retainer-Spring, Valve (Intake)
❸11	90012-333-000	4	Screw-Adjusting, Tappet
❸12	90206-001-000	4	Nut-Adjusting, Tappet
❸13	91301-ZM0-V31	2	O-Ring (6.8X19) (Arai)



Fan Cover Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸1	16711-Z0A-000	1	Stay-Pump, Fuel
❸2	17211-Z0A-013	1	Element-Cleaner, Air
❸3	17218-Z0A-810	1	Filter (Outer)
❸4	17228-Z0A-003	1	Gasket-Cleaner, Air
❸5	17229-Z0A-000	1	Seal-Housing, Air Cleaner
❸6	17231-Z0A-000	1	Cover-Cleaner, Air
❸7	17238-ZJ4-830	4	Collar A-Cleaner, Air
❸8	17410-Z0A-010	1	Elbow-Cleaner, Air
❸9	19611-Z0A-010ZA	1	Cover-Fan (Nh1) (Black)
❸10	19612-Z0A-000	1	Plate-Side
❸14	28452-Z0A-000ZA	1	Grid-Screen Nh105 (Matte Black)
❸16	90004-Z0A-000	2	Bolt (6Mm)
❸17	90013-ZL8-000	2	Bolt-Flange (6X14) (Ct200)

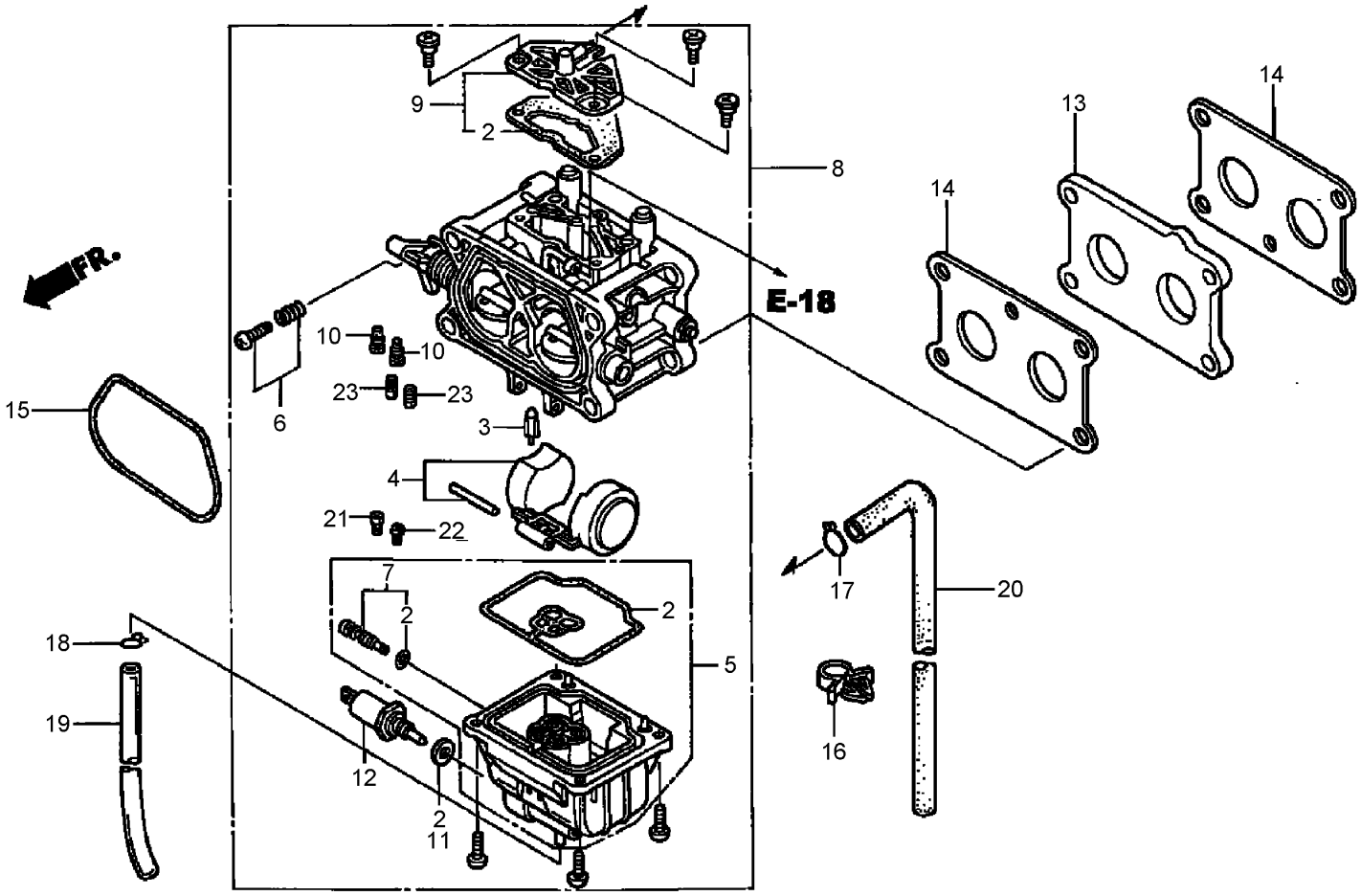
Ref	Part No.	Qty.	Description
❸18	90014-952-000	2	Bolt-Flange (6X14) (C T200)
❸19	90044-Z0A-000	1	Bolt-Stud, Left (Ignition Coil)
❸20	90045-Z0A-000	1	Bolt-Stud, Right (Ignition Coil)
❸21	90201-ZM0-000	2	Nut-Flange (6Mm)
❸22	93913-24410	4	Screw-Tapping (4X16)
❸22	93913-24780	4	Screw-Tapping (4X30) (P0)
❸24	94103-06800	2	Washer-Plain (6Mm)
❸26	95701-06012-00	2	Bolt-Flange (6X12)
❸27	95801-06100-00	4	Bolt-Flange (6X100)
❸28	17212-Z0A-000	1	Grid-Cleaner, Air



Carburetor Assembly
Honda GXV530 EXA2LB

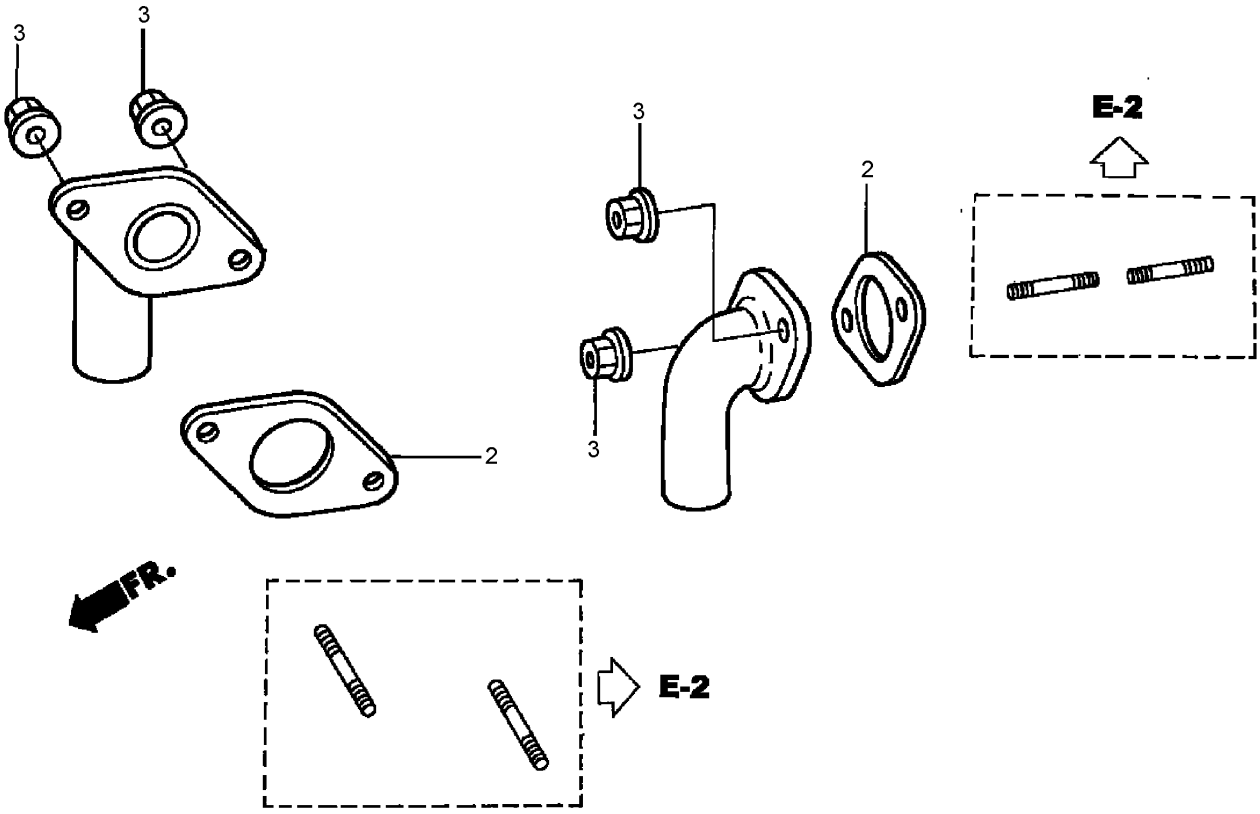
Ref	Part No.	Qty.	Description
❸2	16010-Z0A-802	1	Gasket Set
❸3	16011-Z0A-004	1	Valve-Float
❸4	16013-Z0A-004	1	Float Set
❸5	16015-Z0A-802	1	Float Chamber Set
❸6	16016-Z0A-004	1	Screw-Set
❸7	16024-Z0A-004	1	Screw-Set, Drain
❸8	16100-Z0A-813	1	Carburetor ASM (Up To Engine Serial No. 1014986)
❸8	16100-Z0A-814	1	Carburetor ASM (Bw02B C) (Up To Engine Serial No. 1027210)
❸8	16100-Z0A-815	1	Carburetor ASM (Bw02B C) (From Engine Serial No.1027211 To 1061017)
❸8	16100-Z0P-V02	1	Carburetor ASM (Bw02C A) (From Engine Serial No. 1061018)
❸9	16139-Z0A-004	1	Air Vent Cover Set
❸10	16168-Z0A-004	2	Cap
❸11	16178-Z0A-802	1	Gasket

Ref	Part No.	Qty.	Description
❸12	16200-Z0A-802	1	Solenoid Valve ASM
❸13	16211-Z0A-000	1	Insulator-Carburetor
❸14	16212-Z0A-000	2	Gasket-Insulator
❸15	17228-Z0A-003	1	Gasket-Cleaner, Air
❸16	90659-680-013	1	Clip-Harness, Wire
❸17	95002-02080	1	Clip-Tube (B8)
❸18	95002-02650	1	Clip-Tube (B6.5)
❸19	95003-07008-60M	1	Hose-Bulk, Vinyl (4X7X8000) (4X7X300)
❸19	95003-07008-60M	1	Hose-Bulk, Vinyl (4X7X8000) (4X7X300)
❸20	95005-45001-20M	1	Hose-Bulk, Vacuum (45X1000) (45X400)
❸20	95005-45001-20M	1	Hose-Bulk, Vacuum (45X1000) (45X400)
❸21	99131-Z0A-0820	1	Jet-Main (No. 82.5)
❸21	99131-Z0A-0850	1	Jet-Main (No. 85)
❸21	99131-Z0A-0870	1	Jet-Main (No. 87.5)



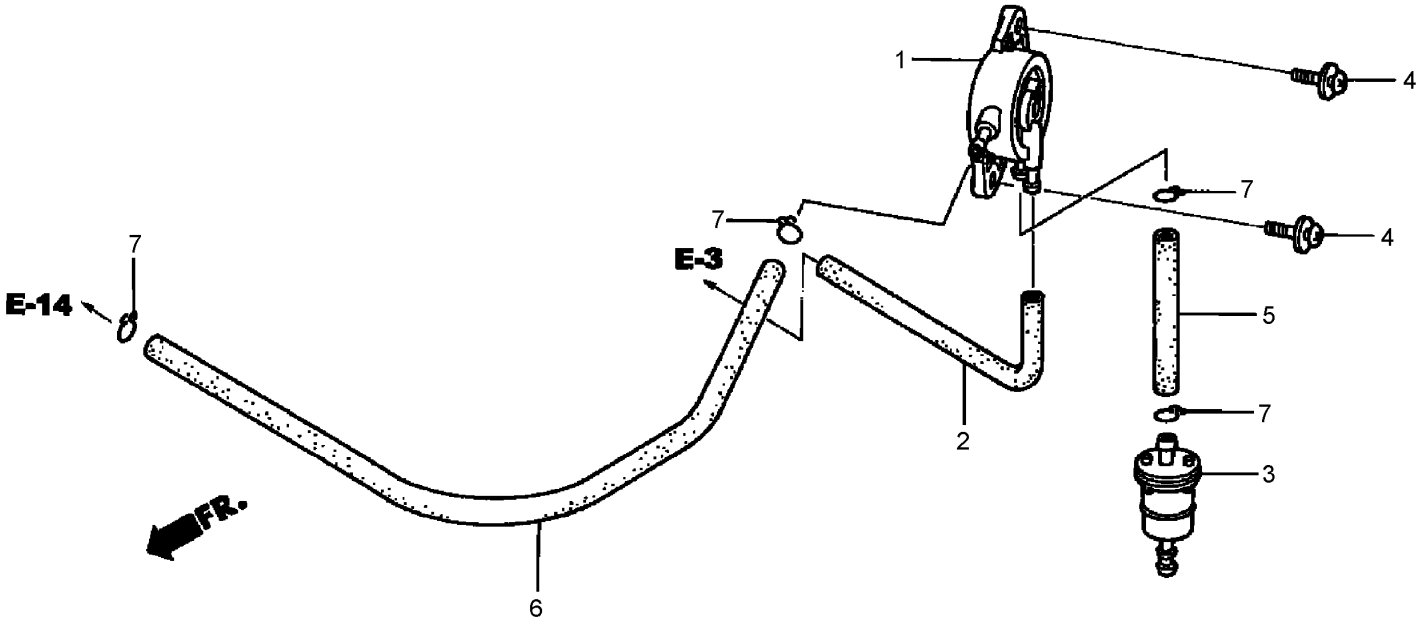
Carburetor Assembly
Honda GXV530 EXA2LB (continued)

Ref	Part No.	Qty.	Description
❸22	99131-Z0A-0850	1	Jet-Main (No. 85)
❸22	99131-Z0A-0870	1	Jet-Main (No. 87.5)
❸22	99131-Z0A-0900	1	Jet-Main (No. 90)
❸23	99133-Z0A-0370	2	Jet-Pilot (No. 37.5)
❸23	99134-Z0A-0370	2	Jet-Pilot (No. 37.5)



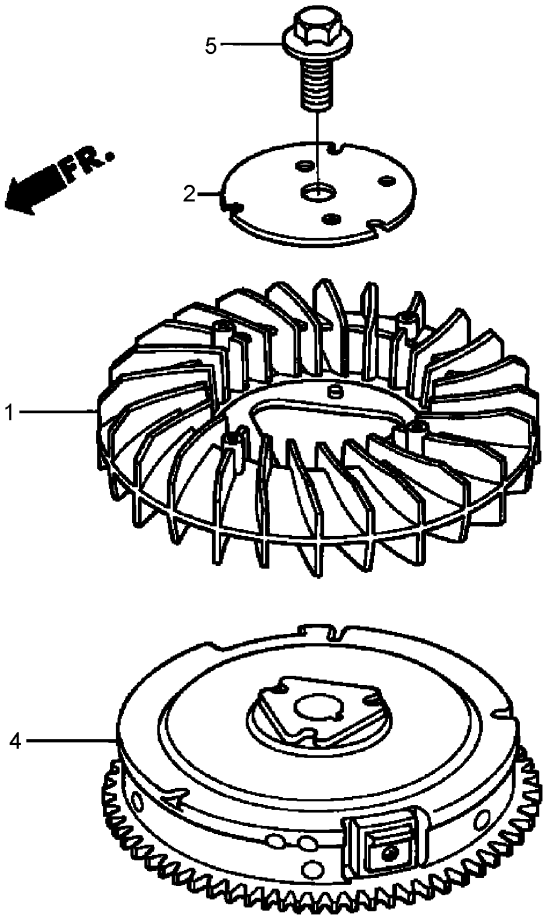
Exhaust Pipe Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸2	18333-Z0A-000	2	Gasket-Pipe, Exhaust
❸3	94050-06000	4	Nut-Flange (6 Mm)



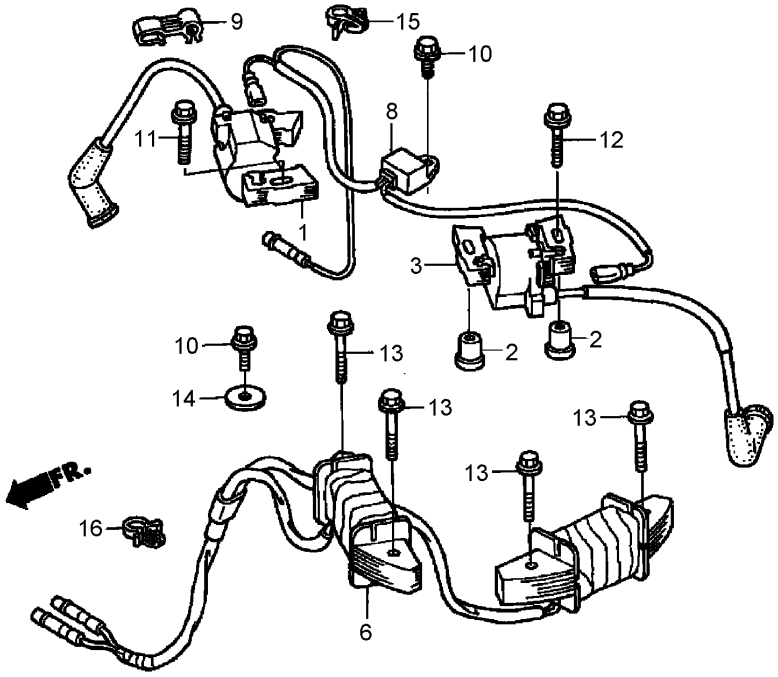
Fuel Pump Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸1	16700-ZL8-013	1	Fuel Pump ASM
❸2	16882-Z0A-000	1	Tube-Diaphragm
❸3	16910-ZV4-015	1	Filter-Fuel
❸4	93894-05016-00	2	Screw-Washer (5X16)
❸5	95001-55008-60M	1	Fuel-Hose (5.5X8000) (5.5X100)
❸6	95001-55008-60M	1	Fuel-Hose (5.5X8000) (5.5X100)
❸7	95002-02100	4	Clip-Tube (B10)



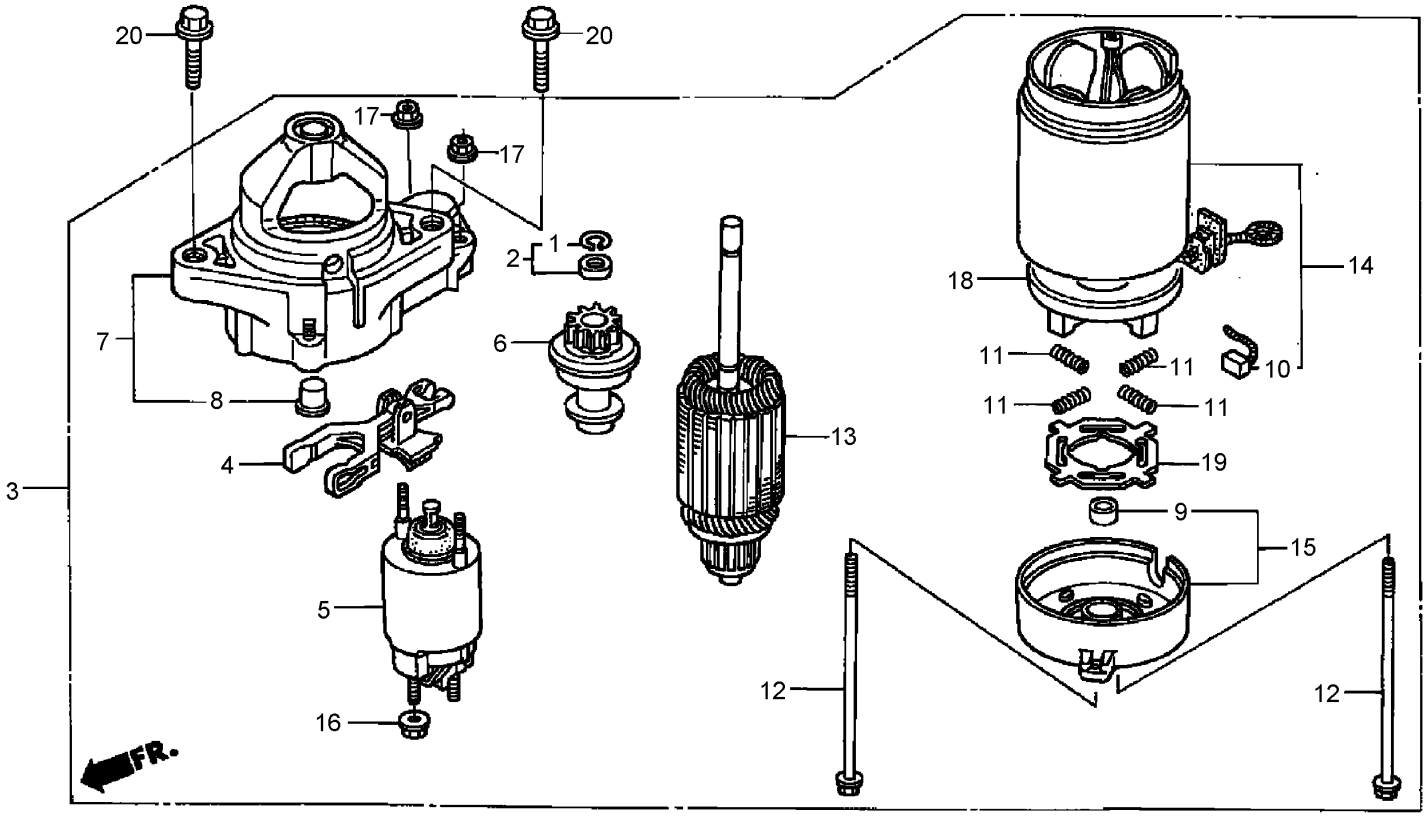
Flywheel Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸1	19511-Z0A-000	1	Fan-Cooling
❸2	19513-Z0A-000	1	Plate-Setting, Cooling Fan
❸4	31110-Z0A-800	1	Flywheel (6P)
❸5	90011-Z0A-000	1	Bolt-Flange (16X35)



Ignition Coil Assembly
Honda GXV530 EXA2LB

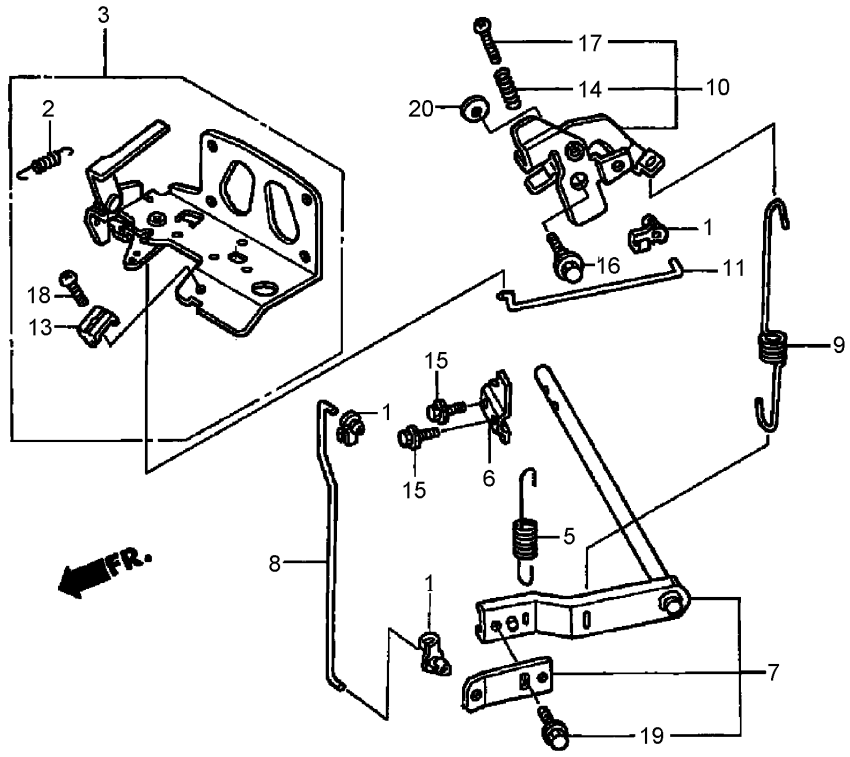
Ref	Part No.	Qty.	Description
❸1	30500-Z0A-013	1	Ignition Coil ASM (No. 1)
❸2	30509-Z0A-000	2	Collar-Coil, Ignition
❸3	30550-Z0A-013	1	Ignition Coil ASM (No. 2)
❸6	31630-Z0A-811	1	Charge Coil ASM (12V-12A)
❸8	31740-Z0A-003	1	Engine Stop Diode ASM
❸9	32768-PJ7-000	1	Clamp-Wire, Center
❸10	90013-883-000	2	Bolt-Flange (6X12) (C T200)
❸11	95701-06028-00	1	Bolt-Flange (6X28)
❸12	90016-ZE8-000	1	Bolt-Flange (6X45) (C T200)
❸13	95701-06032-00	4	Bolt-Flange (6X32)
❸14	90136-428-870	1	Washer-Setting, Tank
❸15	90654-SA4-003	1	Clip-Harness, Wire (6Mm) (White)
❸16	90659-PG6-000	1	Clip-Harness, Wire



Starter Motor Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸1	30201-PH9-004	1	Ring-Snap (Denso)
❸2	30202-PZ1-003	1	Clutch Stop Collar Set
❸3	31200-Z0A-003	1	Starter Motor ASM
❸4	31203-PH9-004	1	Lever-Drive, Pinion
❸5	31204-ZG4-801	1	Magnetic Switch ASM
❸6	31207-Z0A-003	1	Clutch-Overrunning
❸7	31208-Z0A-003	1	Housing-Drive Side
❸8	31209-PH9-004	1	Bearing (A)
❸9	31210-PH9-004	1	Bearing (B)
❸10	31211-PH9-004	4	Brush
❸11	31212-PH9-004	4	Spring-Brush
❸12	31214-PH9-004	2	Bolt-Through
❸13	31217-Z0A-003	1	Armature

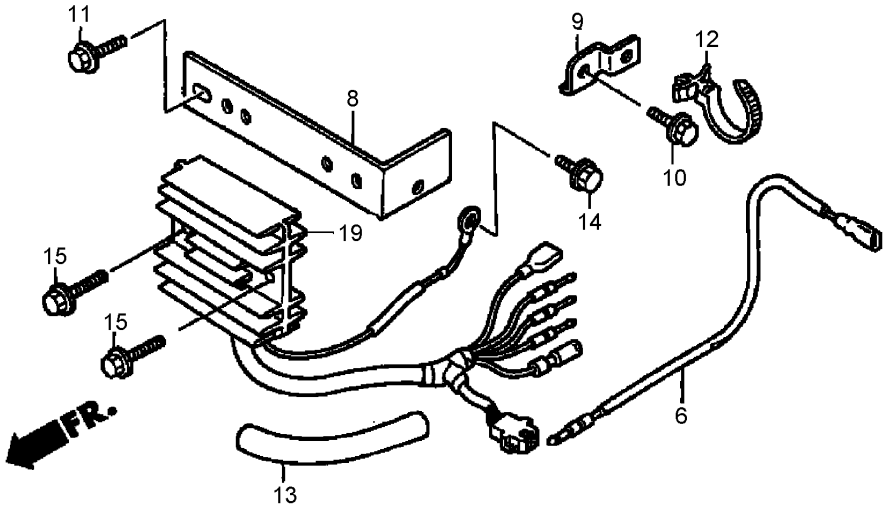
Ref	Part No.	Qty.	Description
❸14	31218-P64-N01	1	Yoke
❸15	31219-Z0A-003	1	Frame-End, Commutator
❸16	31220-PH9-004	1	Nut-Hex (8Mm)
❸17	31223-PA0-006	2	Nut-Flange (5Mm)
❸18	31231-PH9-004	1	Holder-Brush
❸19	31233-PH9-004	1	Insulator-Holder, Brush
❸20	95701-10040-00	2	Bolt-Flange (10X40)



Control Assembly
Honda GXV530 EXA2LB

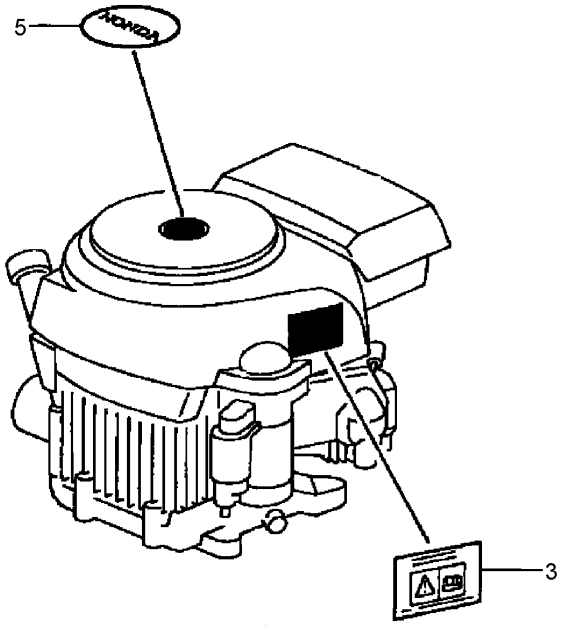
Ref	Part No.	Qty.	Description
❸1	16263-ZJ7-871	3	Rod-Joint
❸2	16268-Z0A-300	1	Spring-Return, Choke
❸3	16500-Z0A-000	1	Control ASM (1-Lever)
❸5	16534-Z0A-000	1	Spring-Starter (Up To Engine Serial No. 1014986)
❸5	16534-Z0P-V00	1	Spring-Starter (From Engine Serial No. 1038646)
❸6	16542-Z0A-000	1	Fork-Governor
❸7	16550-Z0A-000	1	Arm-Governor
❸8	16555-Z0A-000	1	Rod-Governor
❸9	16561-Z0A-000	1	Spring-Governor
❸10	16565-Z0A-000	1	Link-Governor
❸11	16566-Z0A-000	1	Rod-Link, Governor
❸13	16576-891-000	2	Holder-Cable
❸14	16584-883-300	1	Spring-Adjusting, Control

Ref	Part No.	Qty.	Description
❸15	90002-892-000	2	Bolt-Flange (5X10)
❸16	90015-Z0A-000	1	Bolt-Flange (6Mm) (C T200)
❸17	90016-ZG9-N30	1	Screw-Recessed (5X25)
❸18	90016-Z0A-V00	2	Screw-Recessed (5X18)
❸19	95701-06010-00	1	Bolt-Flange (6X10)
❸20	94101-06800	1	Washer-Plain (6Mm)



Regulator Rectifier and Sub-Wire Harness Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❸6	32105-Z0A-000	1	Sub-Wire Harness ASM
❸8	31758-Z0A-800	1	Bracket-Regulator
❸9	35806-752-630	1	Base-Clip
❸10	90013-883-000	1	Bolt-Flange (6X12) (C T200)
❸11	90014-952-000	2	Bolt-Flange (6X14) (C T200)
❸12	90672-SB2-003	1	Strap-Cable (105Mm) (N H1 Black)
❸13	91406-ZB3-740	1	Tube-Wire
❸14	95701-06008-00	1	Bolt-Flange (6X8)
❸15	95701-06020-00	2	Bolt-Flange (6X20)
❸19	31750-Z0A-V01	1	Regulator Rectifier ASM



Label Assembly
Honda GXV530 EXA2LB

Ref	Part No.	Qty.	Description
❶3	87516-Z0A-010		Mark-Caution, Operator
❶5	87531-Z0A-010		Mark-Honda

Attachments and Accessories

For 81245 - Precision Z340 HLX Riding Mower

Product Name	Model/Part
Tire Chains	107-1738
42 Inch Mulching Kit	108-7194
Smooth Tire Kit	108-8501
42 Inch Twin Bagger	62560
48 Inch Snow Blade	63600

NOTES


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