Form Number 3352-322 Rev A

Reelmaster® 6500-D 2 Wheel Drive

Model No. 03806 - 240000301 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Contents

Description	Page
Frame and Body Assembly	4
Front Frame Assembly No. 108-4407	5
Tool Box Assembly	6
Control Console Assembly	7
Control Console and Battery Assembly	8
Hydraulic Filter and Reservoir Assembly	10
Fuel Tank Assembly	11
Traction Pedal Assembly	12
Brake Pedal Assembly	13
Seat Assembly	14
Seat Suspension Assembly No. 76-1970	15
Suspension Assembly No. 106-8085	16
Seat Frame and Throttle Assembly	17
Steering Wheel Assembly	18
Steering Control Assembly No. 114-5073	19
Steering Tower Assembly	20
Front Hydraulic Drive Assembly	21
Front Axle and Brake Assembly	22
Planetary Assembly No. 105-4500-03	23
Brake Assembly No. 100-3070-03	24
Hydraulic Motor Assembly No. 92-7385	25
Brake Assembly No. 100-3069-03	26
Hydraulic Motor Assembly No. 93-7476	27
Hydraulic Pump Installation	28
Gear Pump Assembly No. 105-3317	29
Piston Pump Assembly No. 107-4441	30
Control Assembly No. 93-6306	31
Radiator Support and Shroud Assembly	32
Radiator and Screen Assembly	33
Engine Installation Assembly	34
Oil/Water/Fuel Filter, Muffler and Air Cleaner Assembly	36
Air Filter Assembly No. 100-2597	38
Water / Fuel Filter Assembly No. 98-9305	39
Rear Hydraulic Assembly	40
2 Wheel Drive Axle Assembly	41
Hydraulic Cylinder Assembly No. 94-8142	42
2 Wheel Drive Axle and Wheel Assembly	43
Rear Hydraulic Control Block Assembly	44
Mow Block Assembly No. 99-6978	46
Front Hydraulic Control Block and Hose Assembly	47
Lift Block Assembly No. 104-9335	48
Front No. 1 Lift Arm Assembly	49
Hydraulic Cylinder Assembly No. 93-2650	50
Front No. 4 and No. 5 Lift Arm Assembly	51
Hydraulic Cylinder Assembly No. 99-6986	53
Rear No. 2 and No. 3 Lift Arm Assembly	54
Hydraulic Cylinder Assembly No. 99-2550	56
Reel Motor Assembly	57
Hydraulic Motor Assembly No. 98-9999	58
Rear No. 2 and No. 3 Tipper Support Assembly	59
Crankcase Assembly	60
Oil Pan Assembly	61
Cylinder Head Assembly	62
Gear Case Assembly	63
Head Cover Assembly	64
Dipstick and Guide Assembly	65
Main Bearing Assembly	66
Camshaft and Idle Gear Shaft Assembly	67
Piston and Crankshaft Assembly	68
Flywheel Assembly	69
Fuel Camshaft and Governor Shaft Assembly	70
Idle Apparatus, Stop Solenoid and Cover Assembly	71
Injection Pump Assembly	72
Injection Pump Component Assembly	73
Speed Control Plate Assembly	74
Nozzle Holder and Glow Plug Assembly	75
Nozzle Holder Component Assembly	76
Fork Lever (Governor) Assembly	77
Alternator and Pulley Assembly	78
Alternator Component Assembly	79
Starter Assembly	80
Water Flange and Thermostat Assembly	81
Water Pump Assembly	82
Reserve Tank Assembly	83
Valve and Rocker Arm Assembly	84
Inlet / Exhaust Manifold Assembly	85
Turbo Charger Assembly	86
Oil Pipe (Turbo Charger) Assembly	87
Oil Cooler Assembly	88
Miscellaneous Engine Parts	89

Part Description Abbreviations

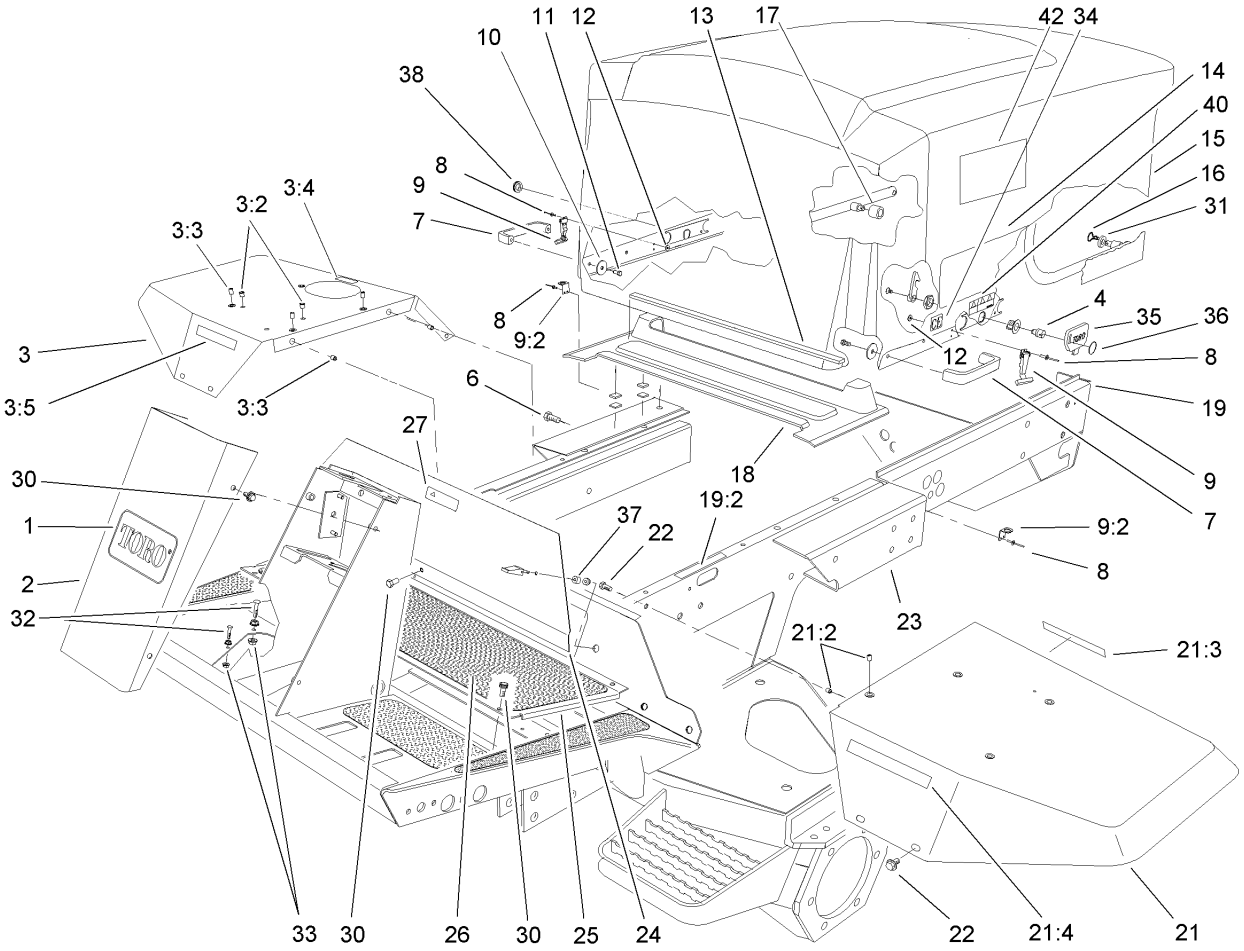
Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head

Footnotes

❶ Not illustrated

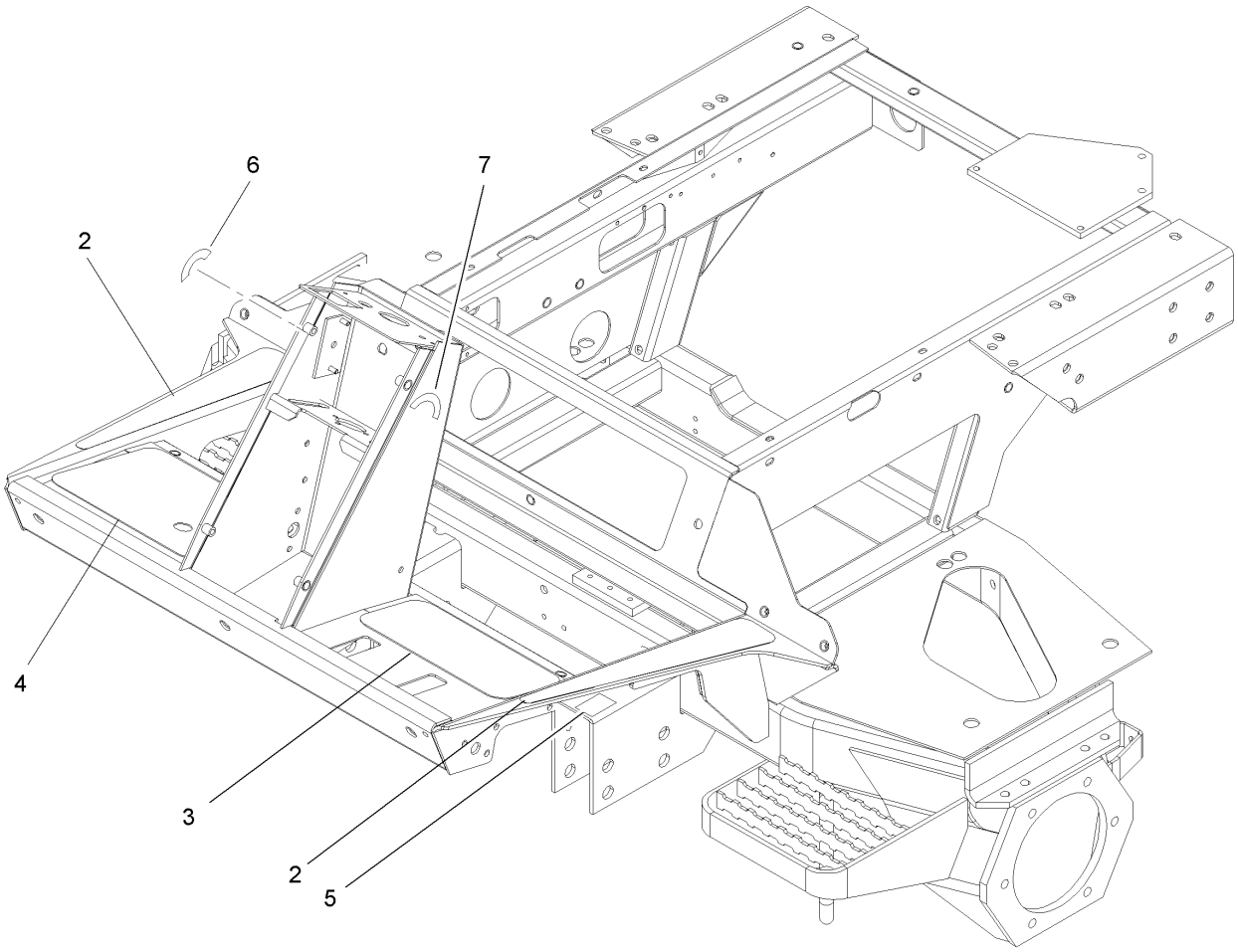
❷ Not serviced separately



Frame and Body Assembly

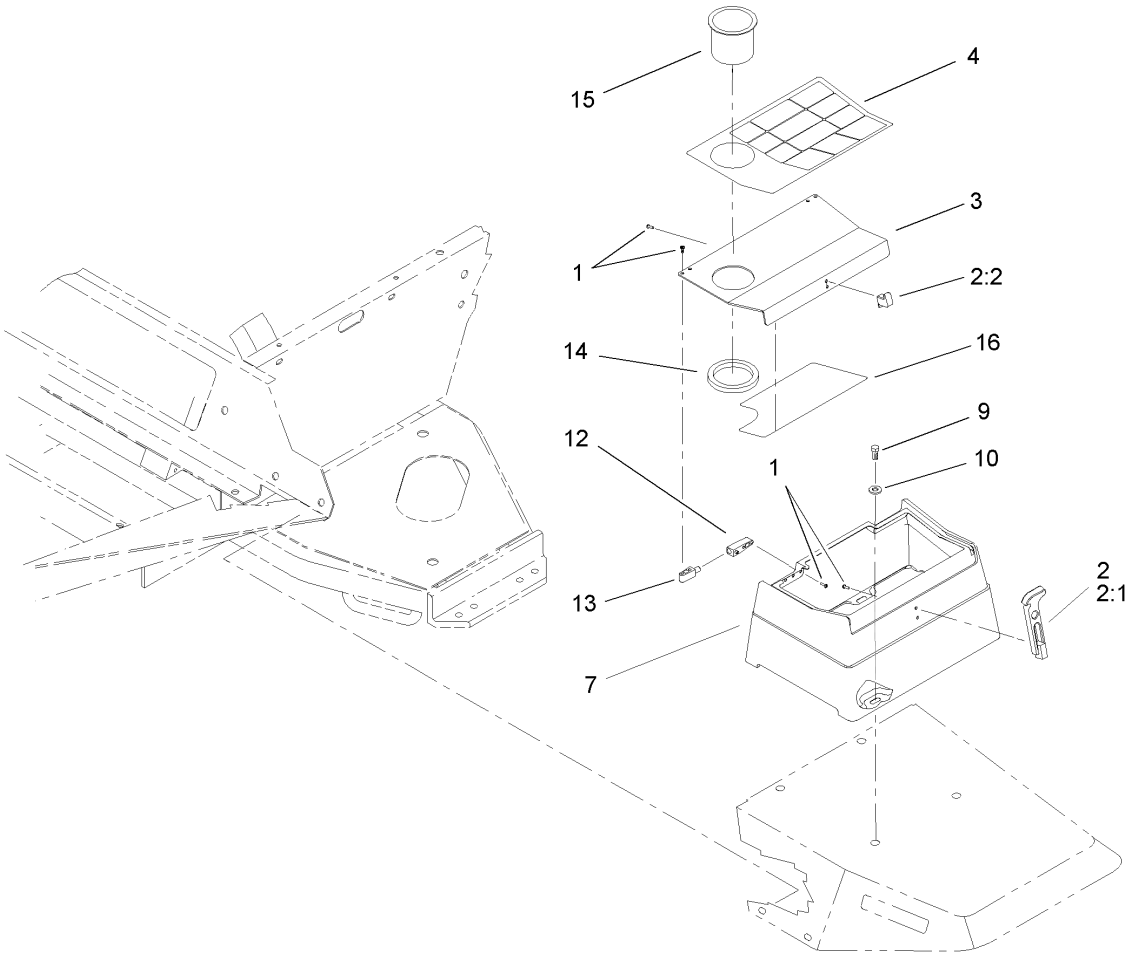
Ref	Part No.	Qty.	Description
1	62-5550	1	Decal
2	93-7996-01	1	Cover-Tower
3	106-5950	1	RH Fender ASM
3:2	32148-6	2	Insert-Nut
3:3	32148-7	5	Nut-Insert
3:4	93-6686	1	Decal-Oil, HYD
3:5	93-6689	1	Decal-No Riders
4	105-3301	1	Latch ASM
6	3234-38	12	Screw-HHF
7	65-5100	2	Handle-Door
8	3269-8	8	Rivet-Blind
9	59-9740	2	Flex Draw Latch ASM
9:2	249-40	1	Keeper
10	3256-78	4	Washer-Flat
11	46-8091	4	Screw-HWH
12	3269-10	4	Washer-Back
13	92-7633	1	Bumper-Hood
14	106-7064	2	Decal
15	105-0130	1	Hood
16	3290-467	2	Pin-Hair
17	93-7582	1	Hose
18	94-2617	1	Pump Cover ASM
19	108-4405	1	Rear Frame ASM
19:2	93-1265	1	Decal-Surface, Hot

Ref	Part No.	Qty.	Description
21	106-5951	1	LH Fender ASM
21:2	32148-7	6	Nut-Insert
21:3	93-6680	1	Decal-Diesel
21:4	93-6689	1	Decal-No Riders
22	3234-14	10	Screw-HHF
23	108-4407	1	Front Frame ASM
24	75-1390-01	1	Cover-Access, Front
25	75-1410-01	1	Plate-Access, Floor
26	75-0630	1	Tread-Foot, Center
27	93-9425	1	Decal-Danger
30	3234-7	9	Screw-HHF
31	66-6480	2	Washer
32	17-9420	2	Screw-Handle
33	32128-20	4	Nut-HF
34	93-7252	1	Decal
35	99-8970	1	Key-Latch, Hood
36	98-9321	1	Ring-Key
37	74-5950	2	Latch-Swell
38	104-1453	1	Grommet
40	106-6754	1	Decal-Danger
42	66-6140	2	Decal



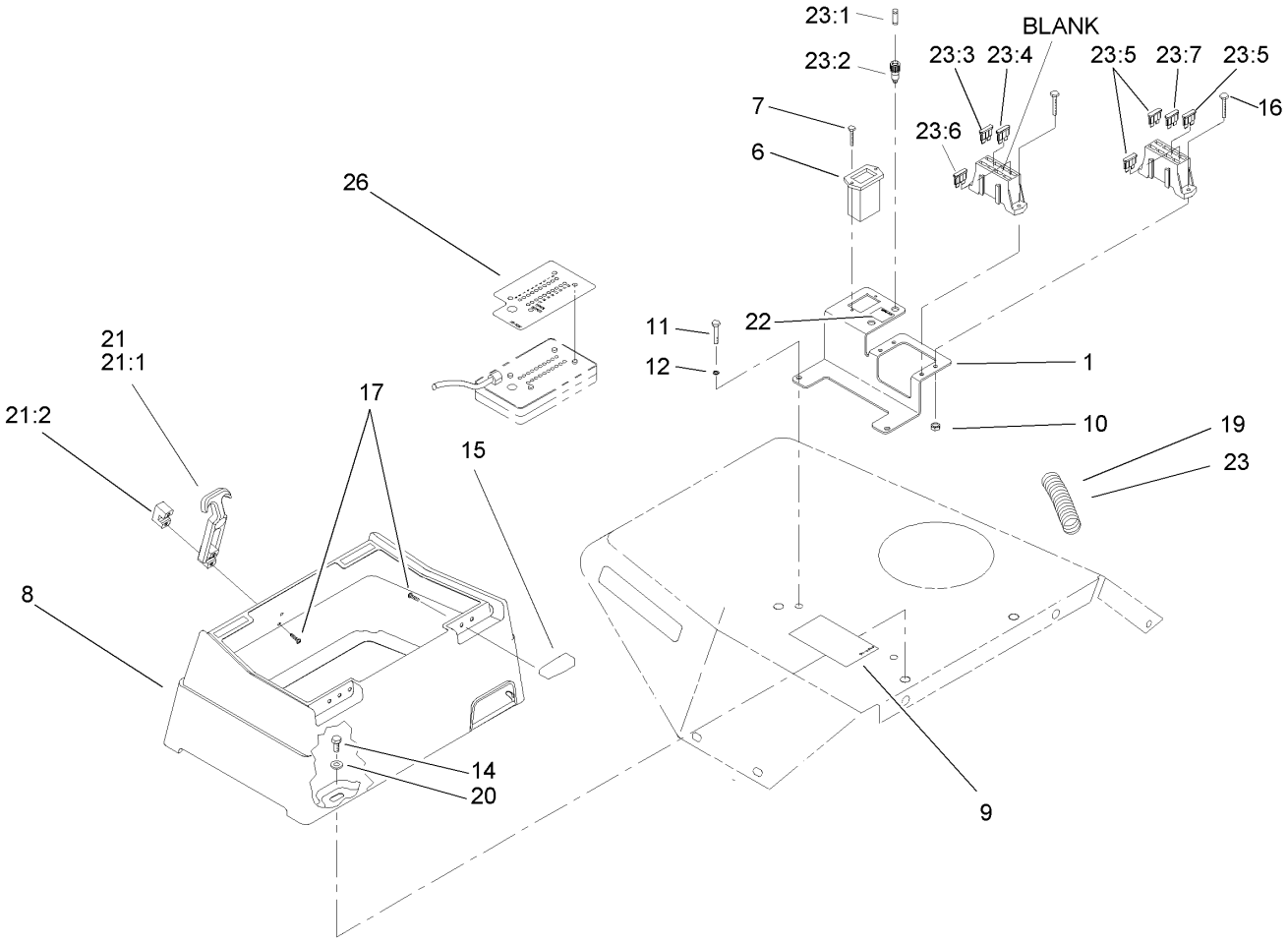
Front Frame Assembly No. 108-4407

Ref	Part No.	Qty.	Description
2	93-7592	2	Tread-Rest, Foot
3	75-0620	1	Tread-Foot, LH
4	104-5223	1	Tread-Foot, RH
5	93-6693	1	Decal-Plate, Floor
6	93-6699	1	Decal-Fast / Slow
7	105-7506	1	Decal-Switch, Key



Tool Box Assembly

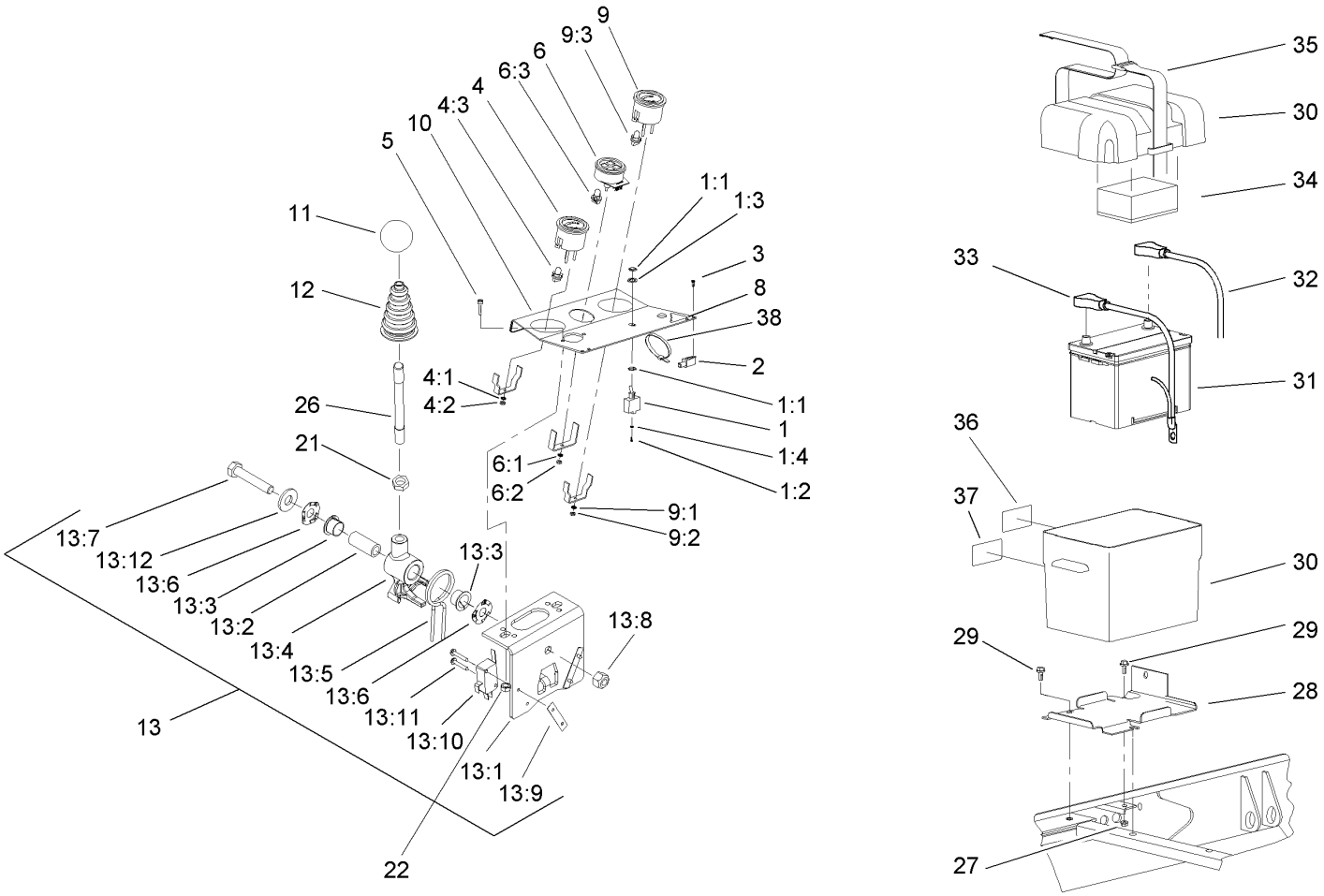
Ref	Part No.	Qty.	Description
1	32144-1	12	Screw-Taptite
2	94-5626	1	Latch-Draw, Flexible
2:1	100-5806	1	Handle-Latch
2:2	100-5807	1	Keeper-Latch
3	104-1489-03	1	Cover-Toolbox
4	104-9295	1	Decal-Warning, Ce
4	104-9294	1	Decal-Warning
7	104-0026	1	Toolbox
9	322-4	4	Screw-HH
10	3256-3	4	Washer-Flat
12	104-1496	2	Hinge-Pin
13	104-1497	2	Hinge-Receiver
14	104-1476	1	Ring-Rubber
15	94-1410	1	Holder-Can, Beverage
16	105-0134	1	Decal-Reference, Quick



Control Console Assembly

Ref	Part No.	Qty.	Description
1	105-0137-03	1	Bracket-Block, Fuse
6	75-6820	1	Hourmeter
7	32144-18	2	Screw-HH
8	104-0027	1	Box-Control
9	104-5229	1	Decal-Fuses, Ce
10	3296-2	4	Nut-Lock
11	321-4	2	Screw-HH
12	3253-3	2	Washer-Lock
14	322-4	3	Screw-HH
15	104-1497	2	Hinge-Receiver
16	32105-13	4	Screw-HWH
17	32144-1	6	Screw-Taptite
19	94-6343	1	Decal-Identification, Wire
20	3256-3	3	Washer-Flat
21	94-5626	1	Latch-Draw, Flexible
21:1	100-5806	1	Handle-Latch
21:2	100-5807	1	Keeper-Latch
22	104-9298	1	Decal-Controller
23	105-0119	1	Harness-Wire, Console
23:1	219-19	1	Lamp-Green
23:2	85-4491	1	Light-Indicator (Includes Lamp)
23:3	94-9157	1	Fuse-Blade, 4 Amp
23:4	114241	1	Fuse-7.5 Amp
23:5	218-578	3	Fuse-10 Amp

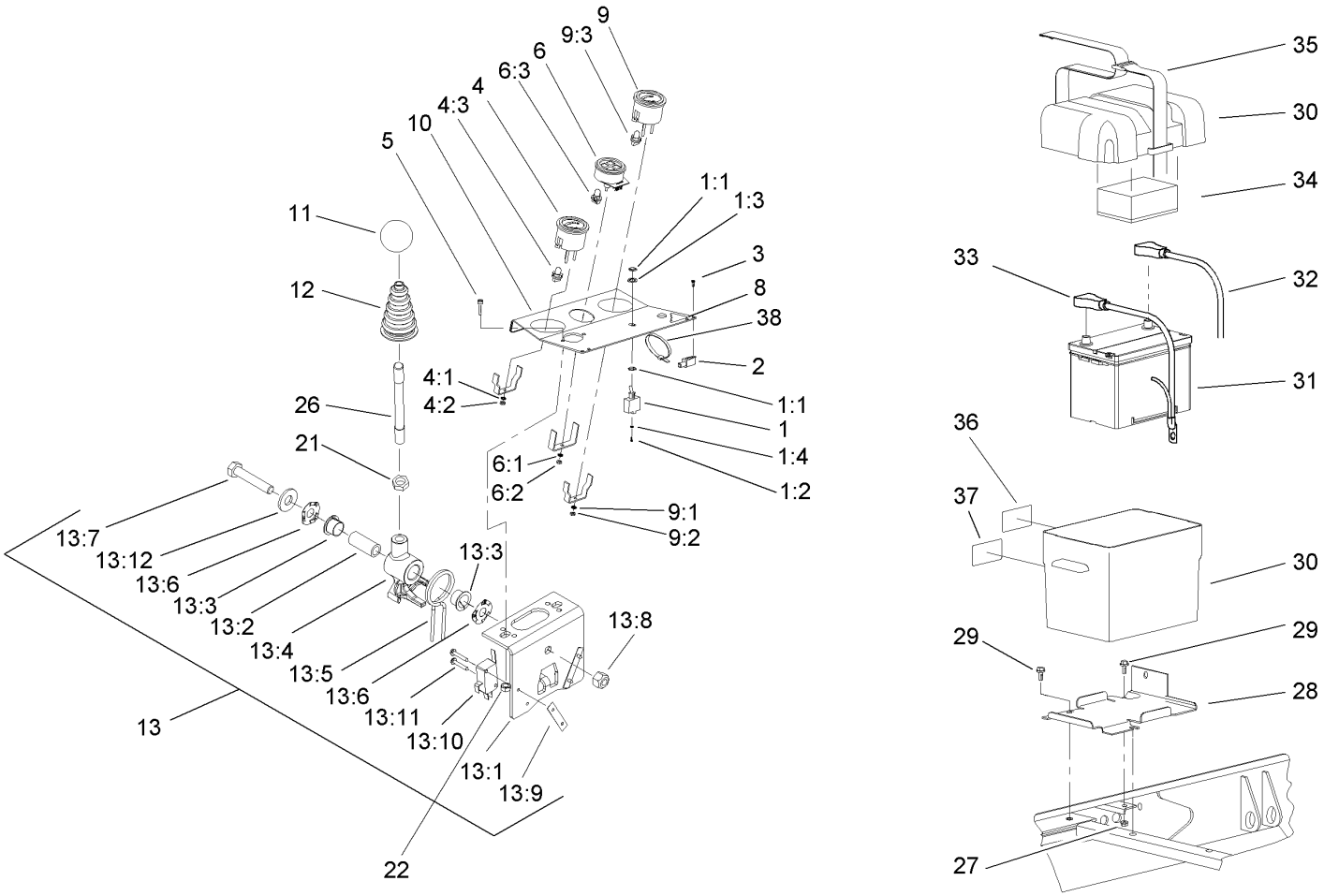
Ref	Part No.	Qty.	Description
23:6	109355	1	Fuse-15 Amp
23:7	109101	1	Fuse-20 Amp
26	105-9267	1	Decal-Diagnostic, Control



Control Console and Battery Assembly

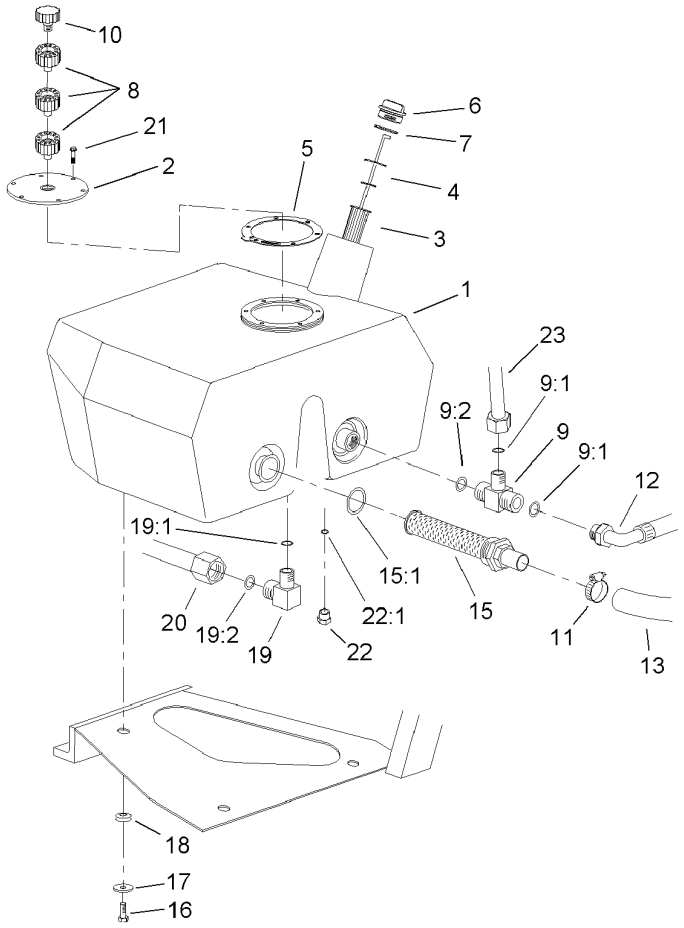
Ref	Part No.	Qty.	Description
1	99-8352	1	Switch-Backlap, Master
1:1	218-498	2	Locknut
1:2	218-588	3	Screw
1:3	218-589	1	Washer
1:4	3253-19	3	Washer-Lock
2	104-1496	2	Hinge-Pin
3	32144-1	4	Screw-Taptite
4	98-9339	1	Gauge-Fuel
4:1	3254-1	3	Washer-Lock, Int
4:2	3217-27	3	Nut-Hex
4:3	105-9265	1	Bulb And Lamp ASM
5	3258-166	2	Screw-PRH
6	98-9306	1	Light-Warning
6:1	3254-1	1	Washer-Lock, Int
6:2	3217-27	1	Nut-Hex
6:3	105-9264	4	Bulb And Lamp ASM
8	104-9296	1	Decal-Control
9	98-9308	1	Gauge-Temperature
9:1	3254-1	3	Washer-Lock, Int
9:2	3217-27	3	Nut-Hex
9:3	105-9265	1	Bulb And Lamp ASM
10	104-9251-03	1	Plate-Instrument
11	233-42	1	Knob
12	93-5961	1	Boot-Lever

Ref	Part No.	Qty.	Description
13	106-4167	1	Joystick Bracket ASM
13:1	106-4168-03	1	Bracket-Joystick
13:2	106-4192	1	Spacer
13:3	93-5547	2	Bushing-Nylon
13:4	105-7507	1	Hub-Pivot, Joystick
13:5	105-8289	1	Spring-Torsion
13:6	106-4193	2	Washer-Finger, Spring
13:7	322-9	1	Screw-HH
13:8	3296-29	1	Nut-Lock, NI
13:9	3290-354	2	Nut-Speed
13:10	111332	2	Switch
13:11	95-3003	4	Screw-HH
13:12	3256-3	1	Washer-Flat
21	3218-3	1	Nut-Jam
22	32128-33	2	Nut-HF
26	105-7508	1	Lever-Joystick
27	3296-29	1	Nut-Lock, NI
28	93-7974-03	1	Plate-Box, Battery
29	3234-5	3	Screw-HHF
30	93-7595	1	Battery Box ASM
31	106-5190	1	Battery
32	105-0114	1	Cable-Battery, Positive
33	105-0115	1	Cable-Battery, Negative
34	93-7968	1	Pad-Foam



Control Console and Battery Assembly (continued)

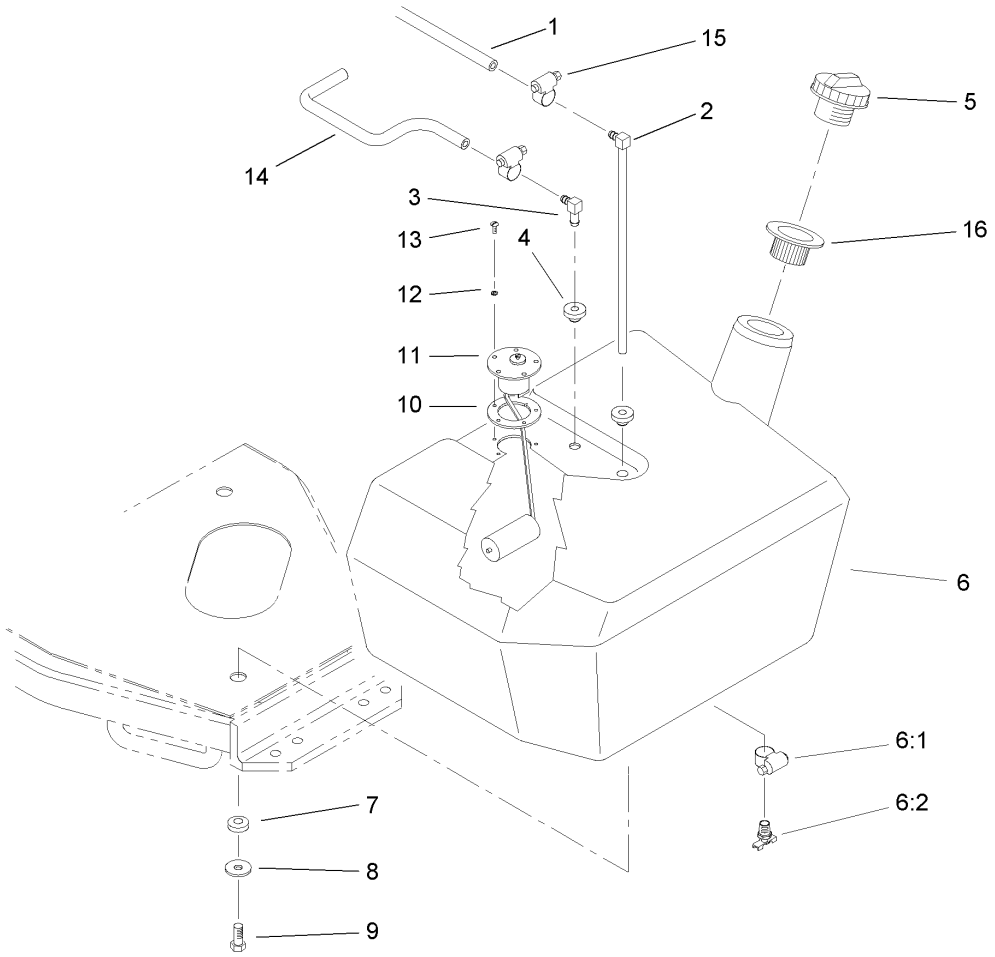
Ref	Part No.	Qty.	Description
35	94-1445	1	Strap-Battery
36	93-6668	1	Decal-Battery
37	93-7276	1	Decal-Danger
38	3290-378	2	Tie-Cable



Hydraulic Filter and Reservoir Assembly

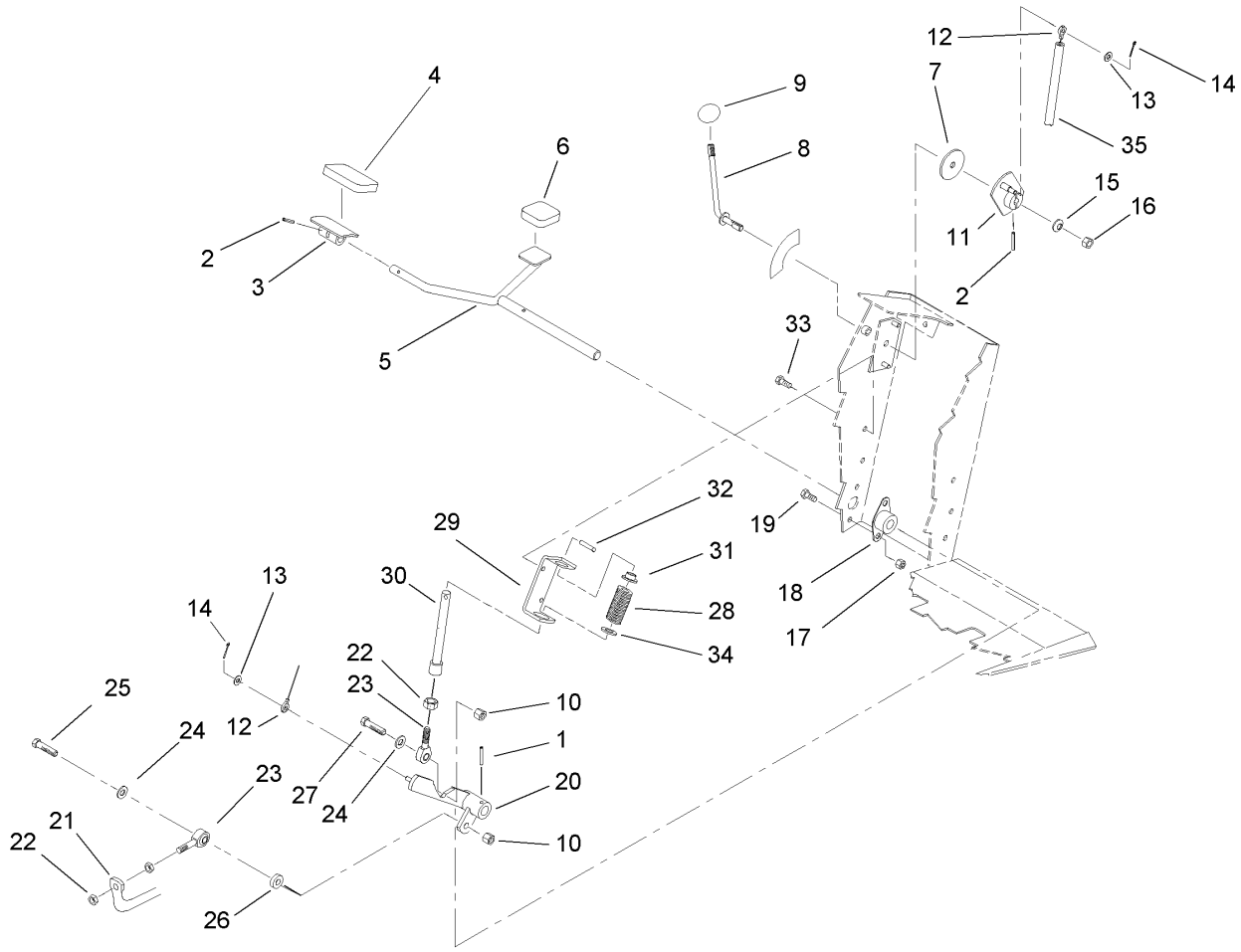
Ref	Part No.	Qty.	Description
1	104-9254	1	Tank-Oil
2	99-2580	1	Cover-Tank
3	61-2790	1	Filter-Screen
4	75-3710	1	Dipstick
5	93-7499	1	Gasket
6	93-7498	1	Plug-Plastic
7	94-8166	1	O-Ring
8	92-8020	3	Adapter-Breather
9	104-3795	1	Fitting-HYD, Tee
9:1	340-65	2	O-Ring
9:2	237-146	1	O-Ring
10	68-6150	1	Breather
11	2412-111	1	Clamp
12	104-3790	1	Pump Return Hose ASM
13	104-3792	1	Hose-Suction
15	105-0131	1	Strainer-Tank, Oil
15:1	340-136	1	O-Ring
16	33105-025	3	Screw-HHF
17	63-8410	3	Washer
18	240-11	3	Bushing-Flange
19	340-98	1	Fitting-HYD, 90 DEG
19:1	237-79	1	O-Ring
19:2	237-30	1	O-Ring
20	92-7478	1	RH Motor Tube ASM

Ref	Part No.	Qty.	Description
21	33104-020	6	Screw-HHF
22	353-508	1	Plug
22:1	237-42	1	O-Ring
23	104-3748	1	HYD Tank Tube ASM
❶23:1	340-65	1	O-Ring



Fuel Tank Assembly

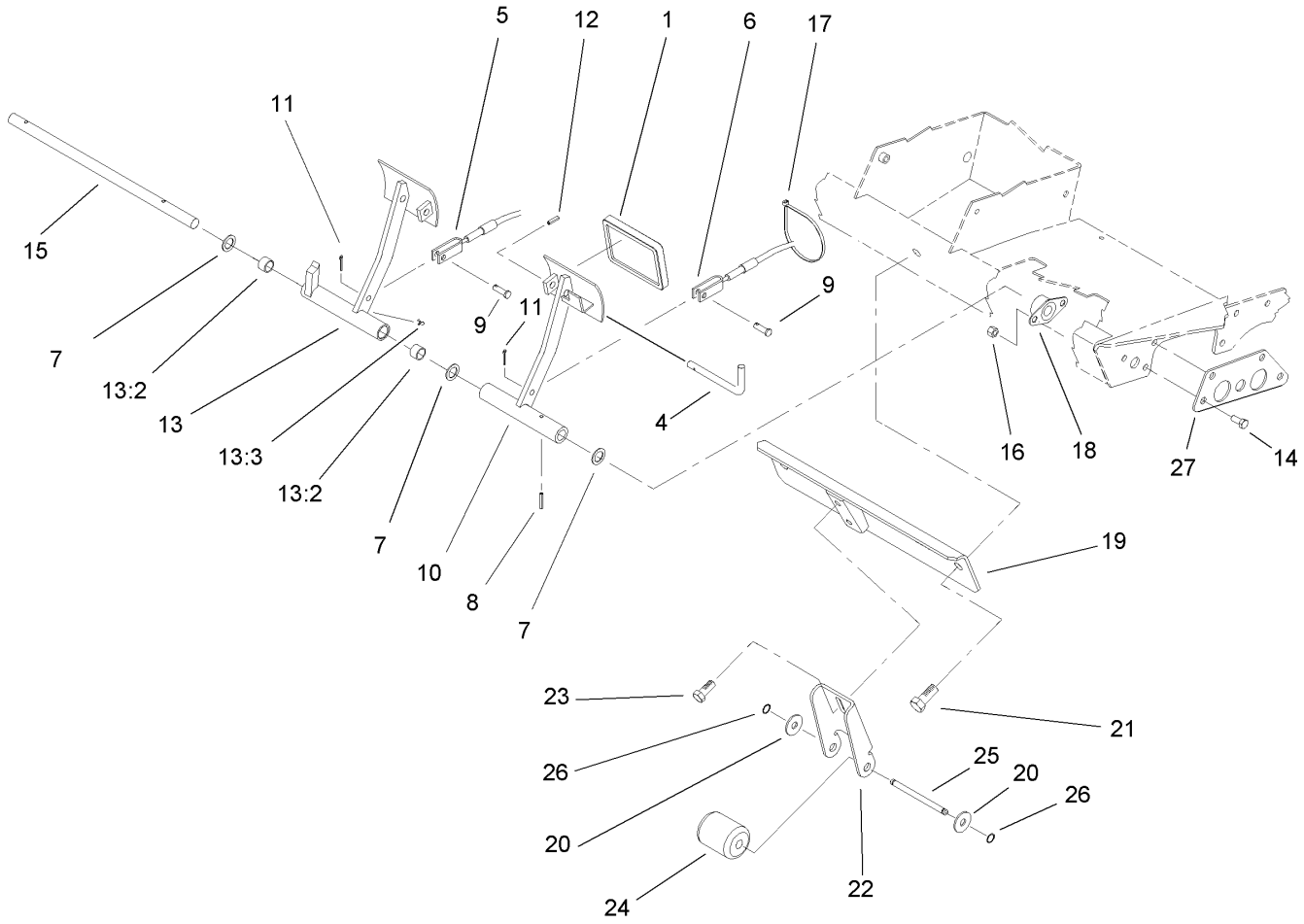
Ref	Part No.	Qty.	Description
1	92-7522	1	Hose-Fuel
2	66-8121	1	Standpipe
3	104-5228	1	Fitting-Elbow
4	46-6560	2	Bushing
5	93-3102	1	Cap-Fuel
6	105-7949	1	Tank-Fuel
6:1	2412-36	1	Clamp-Hose
6:2	304-46	1	Draincock
7	240-11	3	Bushing-Flange
8	63-8410	3	Washer
9	33105-025	3	Screw-HHF
10	62-7650	1	Gasket
11	63-7640	1	Sender-Fuel
12	3253-15	5	Washer-Lock
13	32122-24	5	Screw-PTH
14	75-4700	1	Hose-Fuel
15	2412-108	2	Clamp-Worm
16	61-2790	1	Filter-Screen



Traction Pedal Assembly

Ref	Part No.	Qty.	Description
1	32121-6	1	Pin-Roll, Slotted
2	32121-45	2	Pin-Spring
3	49-6440-03	1	Pedal-Forward
4	74-9100	1	Pad-Pedal, Forward
5	75-2970	1	Pedal-Traction
6	74-9110	1	Pad-Pedal, Reverse
7	75-6550	1	Disc-Friction
8	75-6490	1	Lever ASM
9	233-42	1	Knob
10	3296-39	2	Nut-Lock, NI
11	75-6510	1	Bracket-Lever
12	75-6580	1	Cable-Pedal
13	3256-22	2	Washer-Flat
14	3272-2	2	Pin-Cotter
15	3290-461	1	Washer-Spring
16	3296-59	1	Nut-Lock, NI
17	32128-20	4	Nut-HF
18	256-236	2	Bearing-Mount, Flange
19	322-3	4	Screw-HH
20	75-3270-03	1	Hub-Pivot, Traction
21	100-3893-03	1	Tube-Control, Pump
22	3220-3	3	Nut-HJ
23	2411-36	2	Bearing-End, Rod
24	3256-24	2	Washer-Flat

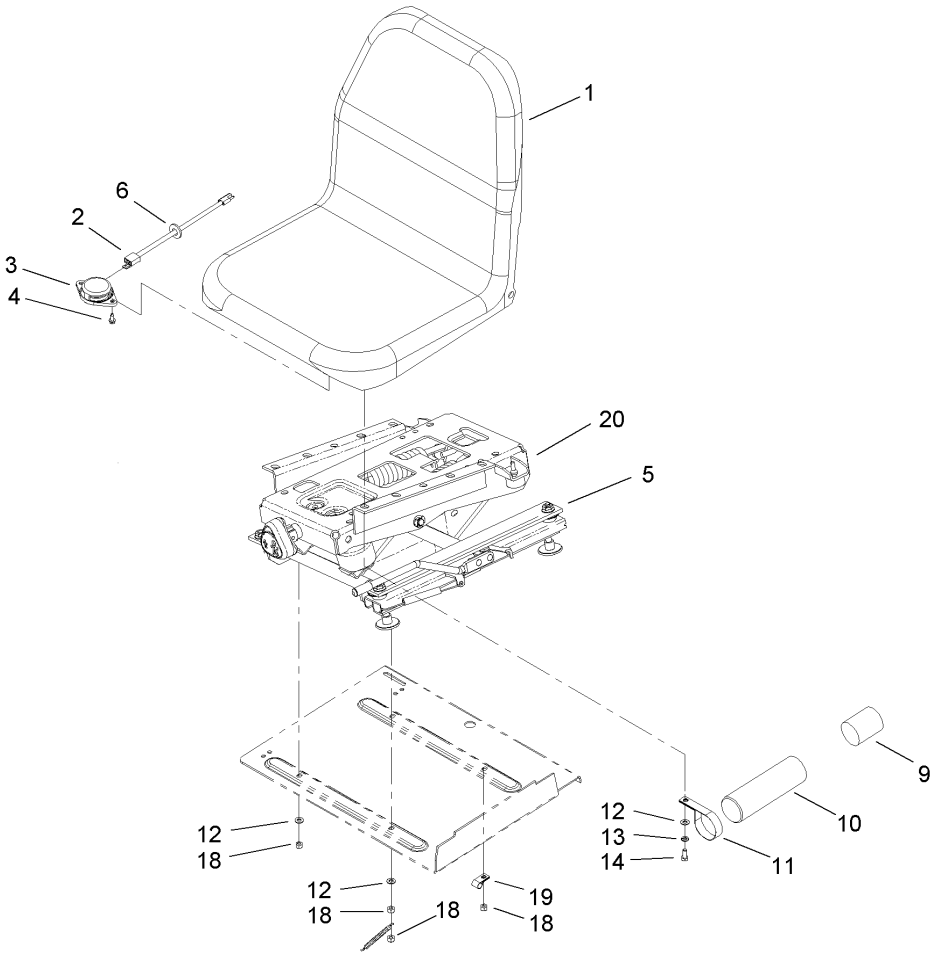
Ref	Part No.	Qty.	Description
25	323-9	1	Screw-HH
26	5-0652	1	Spacer
27	323-29	1	Screw-HH
28	60-5700	1	Spring
29	92-7608-03	1	Bracket-Spring
30	92-7609	1	Shaft-Spring
31	92-7610	1	Retainer-Spring
32	32121-11	1	Pin-Roll
33	32144-14	2	Screw-HWHTF
34	3256-5	1	Washer-Flat
35	95-7151	1	Tube-Convoluted



Brake Pedal Assembly

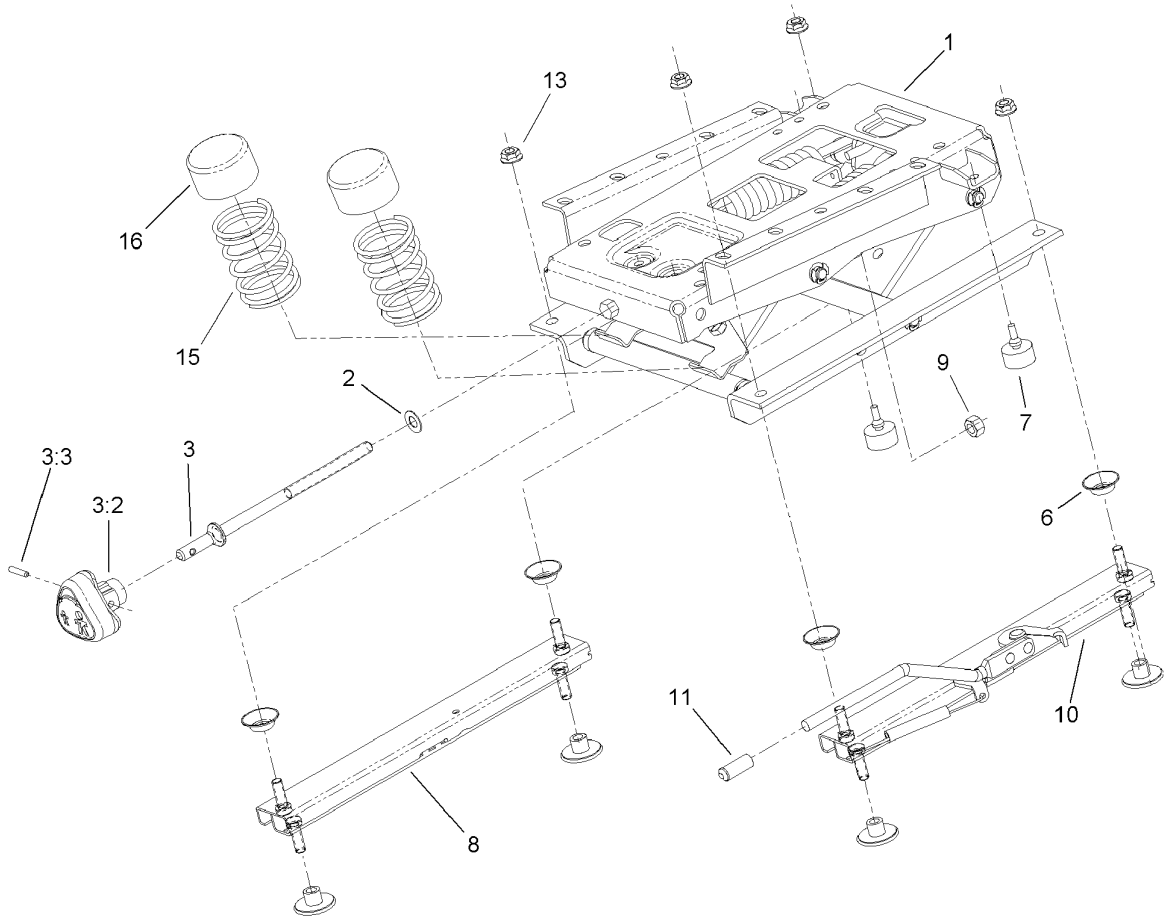
Ref	Part No.	Qty.	Description
1	93-8742	2	Footpad-Brake
4	63-7880	1	Pin-Latch, Brake
5	92-7530	1	LH Brake Cable ASM
6	92-7529	1	RH Brake Cable ASM
7	3256-69	3	Washer-Flat
8	32121-16	1	Pin-Spring
9	283-58	2	Pin-Clevis
10	75-1440-03	1	LH Brake Pedal ASM
11	3272-10	2	Pin-Cotter
12	32121-50	1	Pin-Spring
13	75-1430	1	Pedal-Brake, RH
13:2	256-42	2	Bushing
13:3	302-5	1	Fitting-Grease
14	322-3	10	Screw-HH
15	75-1470	1	Pin-Pivot, Brake
16	32128-20	10	Nut-HF
17	3290-378	1	Tie-Cable
18	256-236	2	Bearing-Mount, Flange
19	105-0138-03	1	Stabilizer
20	3256-26	2	Washer-Flat
21	3234-38	2	Screw-HHF
22	100-3868-03	1	Bracket-Tipper
23	3234-1	2	Screw-HHF
24	75-5390	1	Roller

Ref	Part No.	Qty.	Description
25	75-5400	1	Pin-Roller
26	32151-61	2	Ring-Retaining
27	106-7793-01	2	Plate-Mount, Tube



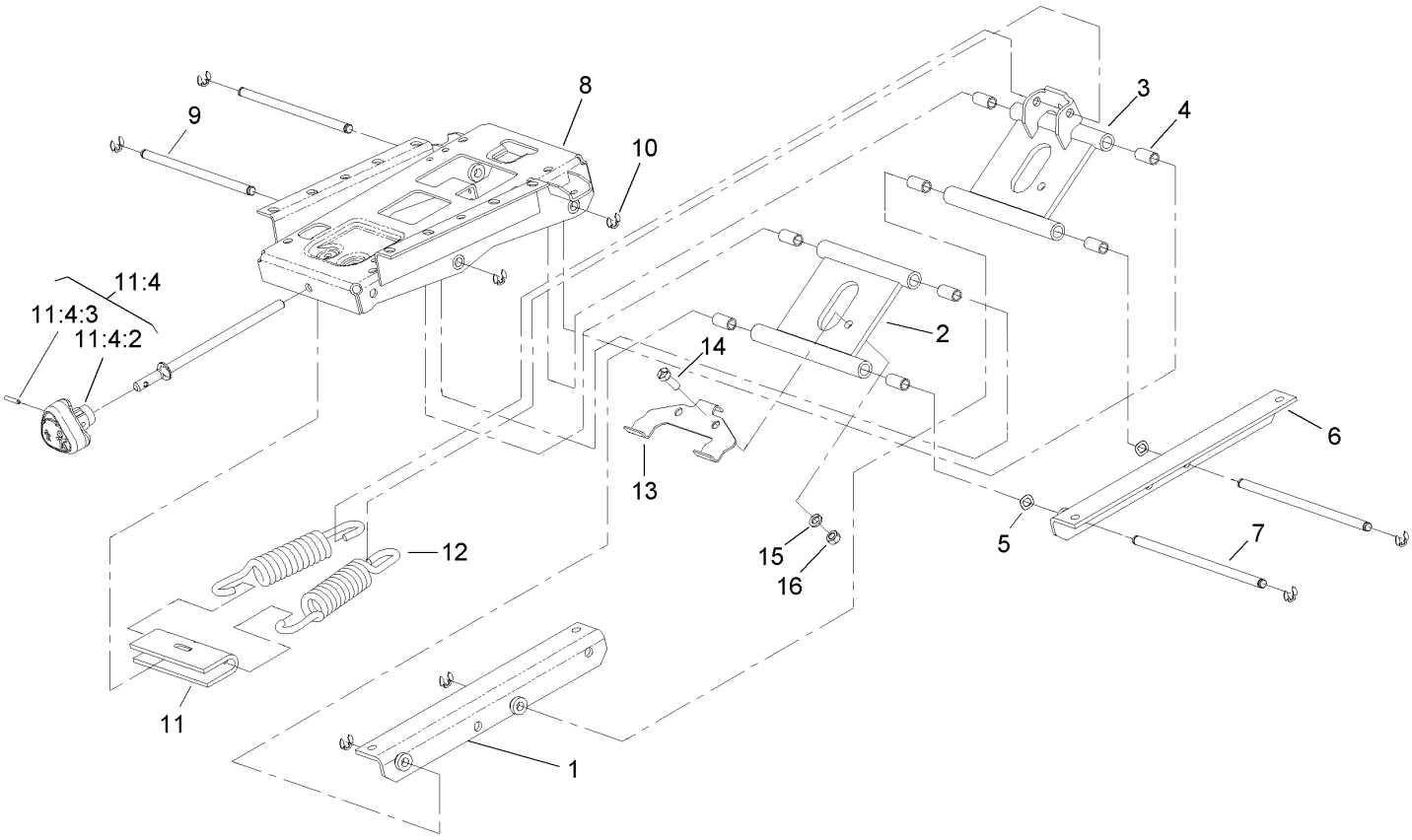
Seat Assembly

Ref	Part No.	Qty.	Description
1	104-4620	1	Seat
2	106-7090	1	Harness-Wire, Seat Switch
3	92-6282	1	Switch-Seat
4	32144-10	2	Screw-HWH
5	32128-25	4	Nut-HF
6	93-0140	1	Grommet-Rubber
9	104-7048	1	Cap-Housing
10	104-7050	1	Housing-Manual
11	2412-133	2	R-Clamp
12	3256-23	8	Washer-Flat
13	3253-4	4	Washer-Lock
14	322-3	4	Screw-HH
18	3296-29	5	Nut-Lock, NI
19	2412-93	1	Clamp-R
20	76-1970	1	Seat Suspension ASM



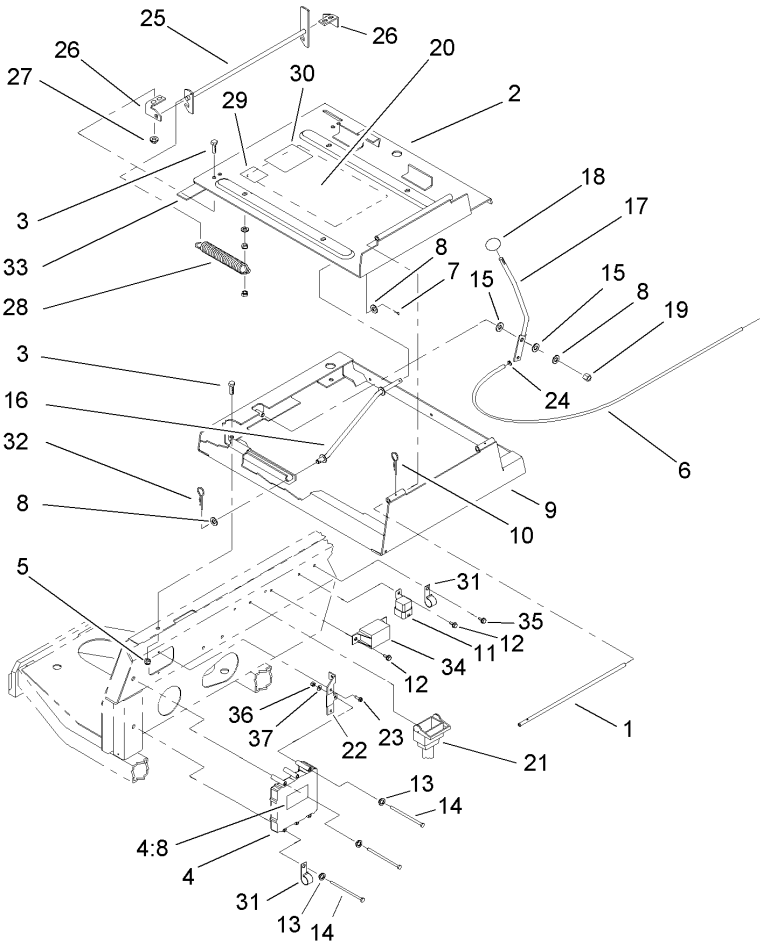
Seat Suspension Assembly No. 76-1970

Ref	Part No.	Qty.	Description
1	106-8085	1	Suspension ASM
2	3256-24	1	Washer-Flat
3	106-1031	1	Tension Adjuster Knob ASM
3:2	106-8093	1	Knob-Adjust, Tension
3:3	32121-45	1	Pin-Spring
6	66-9290	4	Spacer-Suspension
7	76-2940	2	Bumper
8	66-8530	1	Adjuster
9	32153-2	1	Nut-Lock, Side
10	66-8510	1	Adjuster W / Handle
11	75-3570	1	Tip-Vinyl
13	32128-25	4	Nut-HF
15	93-3163	2	Spring
16	93-3164	2	Cap



Suspension Assembly No. 106-8085

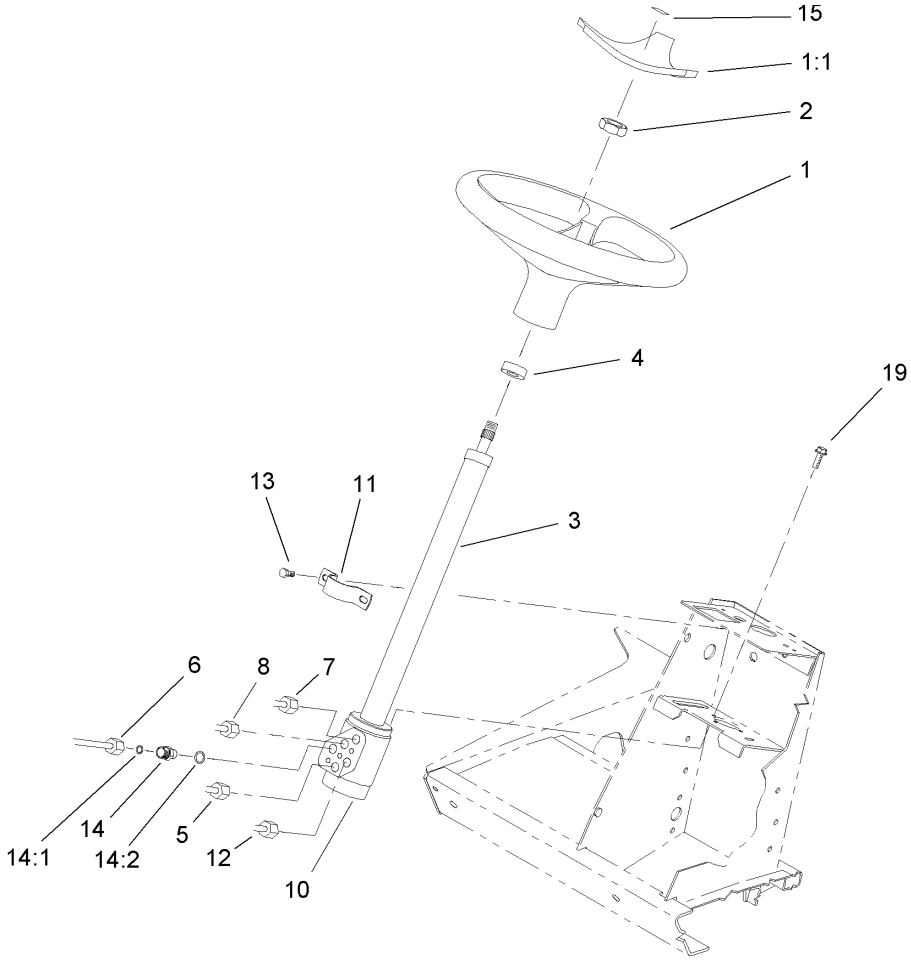
Ref	Part No.	Qty.	Description
1	106-8086	1	Bracket-Mounting, RH
2	106-8087	1	Arm
3	106-8088	1	Bellcrank
4	76-1920	8	Sleeve-Bearing
5	108472	2	Washer-Wave
6	106-8089	1	Bracket-Mounting, LH
7	106-8090	2	Shaft-Pivot
8	66-8600	1	Frame-Upper
9	76-1910	2	Shaft-Pivot
10	32151-47	8	Ring-Retaining
11	76-1960	1	Knob Kit
❷11:4		1	Tension Adjuster Knob ASM
11:4:2	106-8093	1	Knob-Adjust, Tension
11:4:3	32121-45	1	Pin-Spring
12	76-1940	2	Spring-Extension
13	93-3165	1	Bracket
14	322-6	1	Screw-HH
15	3253-33	1	Washer-Lock
16	3217-6	1	Nut-Hex



Seat Frame and Throttle Assembly

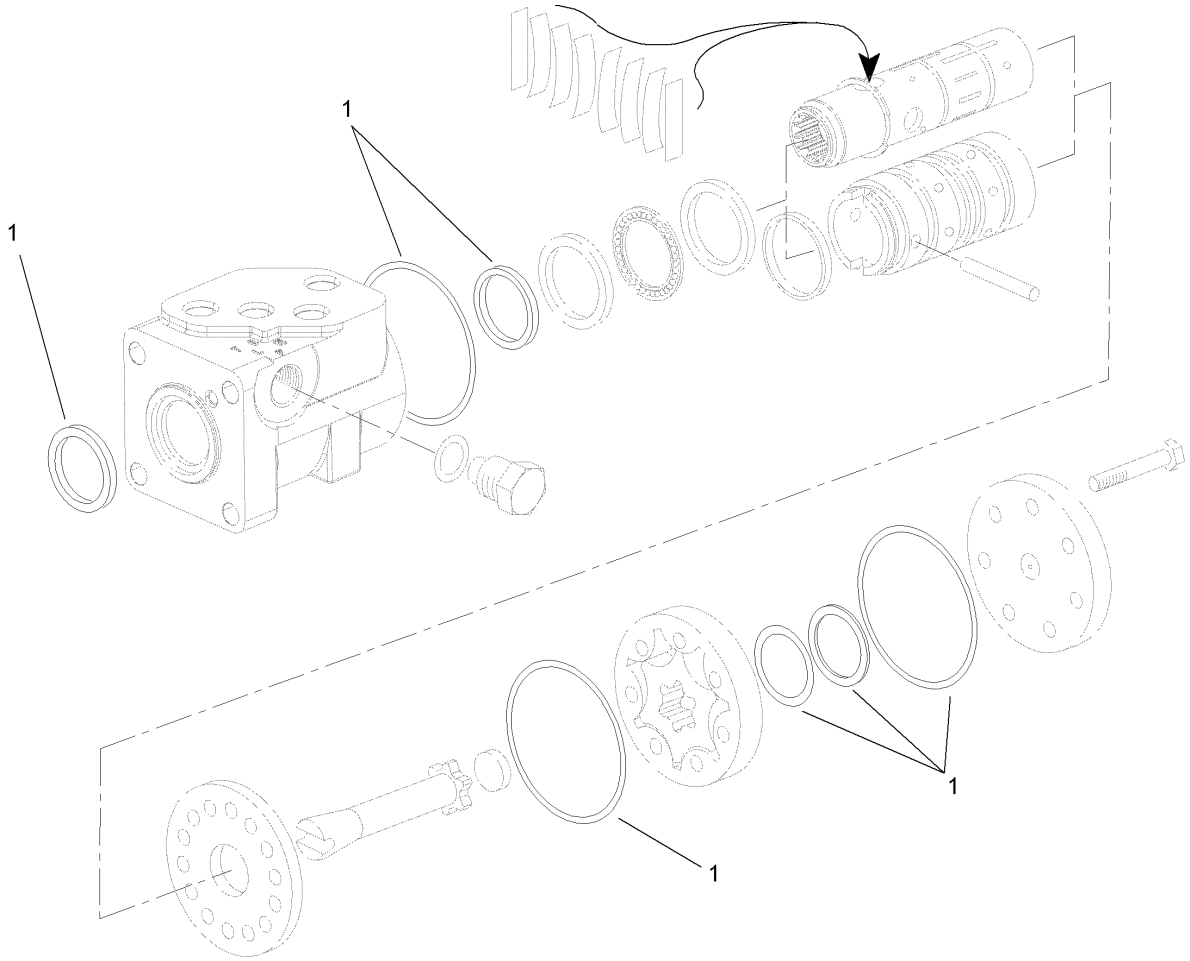
Ref	Part No.	Qty.	Description
1	75-3400	1	Shaft-Pivot, Seat
2	98-2350-03	1	Seat Plate ASM
3	322-3	8	Screw-HH
4	92-5720	1	Controller
4:8	93-8053	1	Decal
5	3296-29	4	Nut-Lock, NI
6	105-0102	1	Cable-Throttle
7	3272-10	1	Pin-Cotter
8	3256-24	3	Washer-Flat
9	98-2352-03	1	Frame-Seat
10	3290-467	1	Pin-Hair
11	70-1480	1	Relay
12	32144-10	3	Screw-HWH
13	3253-3	3	Washer-Lock
14	321-14	3	Screw-HH
15	52-2900	2	Washer-Plastic
16	75-3680-03	1	Rod-Seat
17	93-7598-03	1	Lever-Throttle
18	233-42	1	Knob
19	3296-39	1	Nut-Lock, NI
20	105-7528	1	Decal-Information, Solenoid
21	105-3352	1	Harness-Wire, Main
22	106-7789-03	1	Bracket-Controller
23	49-2040	2	Screw-HWHTF

Ref	Part No.	Qty.	Description
24	52-5910	1	Ring-Retaining
25	98-2354-03	1	Latch-Seat
26	98-2353	2	Bracket-Latch, Seat
27	32128-25	4	Nut-HF
28	66-4190-03	1	Spring-Idler, Clutch
29	105-4674	1	Decal-Noise
30	85-6910	1	Decal-Rating, Noise
31	2412-150	2	Clip-J
32	3290-307	1	Pin-Hair
33	94-8146	1	Strip-Foam
34	66-8800	1	Relay
35	32144-11	1	Screw-HWHTF
36	3296-42	1	Nut-Lock, NI
37	3256-22	1	Washer-Flat



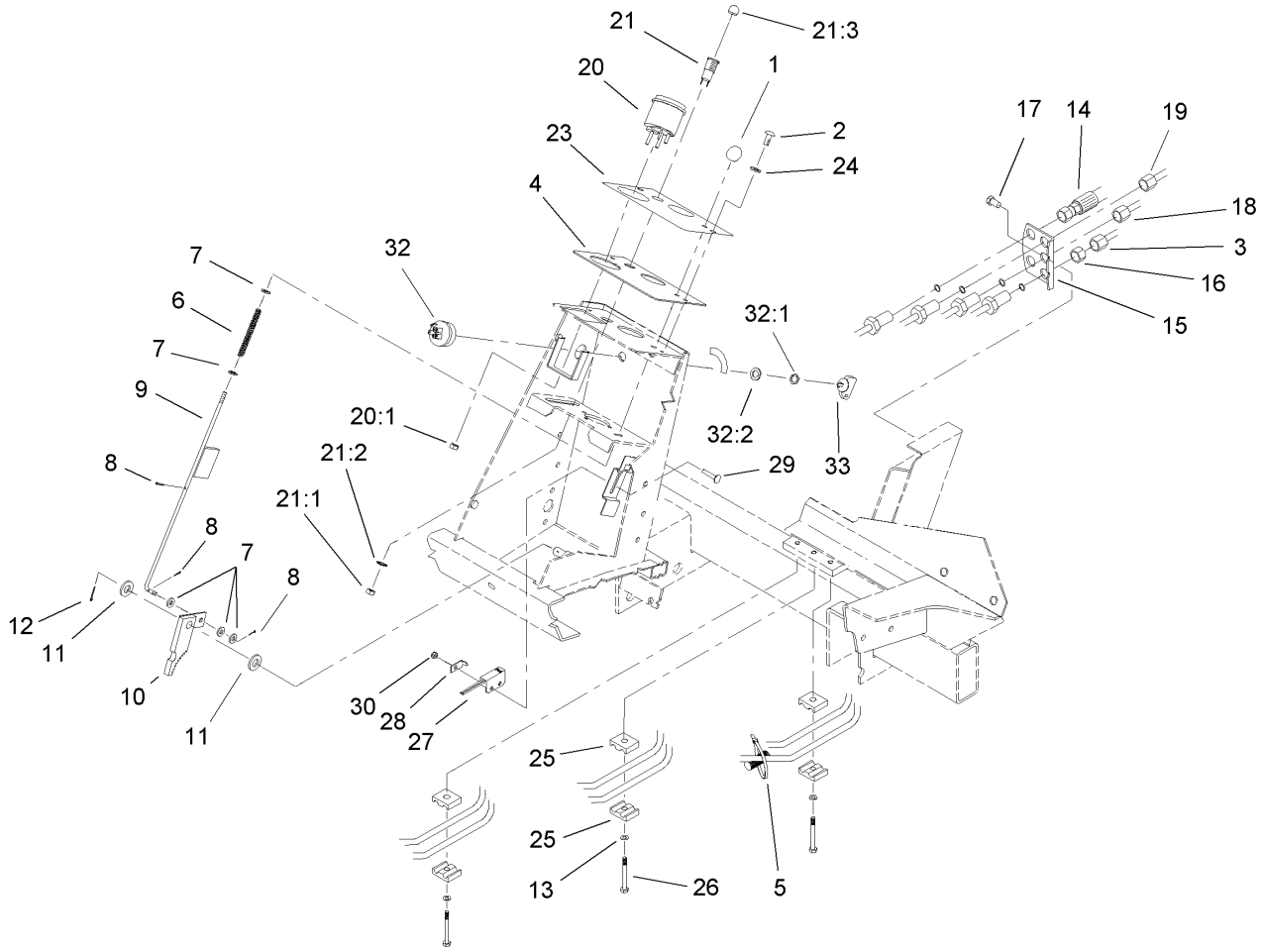
Steering Wheel Assembly

Ref	Part No.	Qty.	Description
1	98-1471	1	Wheel-Steering
1:1	98-1468	1	Cover-Wheel, Steering
2	94-9952	1	Nut-Hex
3	94-9951	1	Column-Steering
4	21-9260	1	Cover-Dust
5	94-3059	1	HYD Tube ASM
❶5:1	237-22	1	O-Ring
6	104-3733	1	Front In Straight Tube ASM
❶6:1	237-22	1	O-Ring
7	104-3737	1	Front Out Straight Tube ASM
8	94-3060	1	HYD Tube ASM
❶8:1	237-22	1	O-Ring
10	114-5073	1	Steering Control ASM
11	75-2810	1	Bracket-Column, Steering
12	94-3071	1	HYD Tube ASM
❶12:1	237-22	1	O-Ring
13	3234-7	2	Screw-HHF
14	340-2	5	Fitting-HYD, Straight
14:1	237-22	1	O-Ring
14:2	237-42	1	O-Ring
15	98-1459	1	Decal
19	33103-020	3	Screw-HHF



Steering Control Assembly No. 114-5073

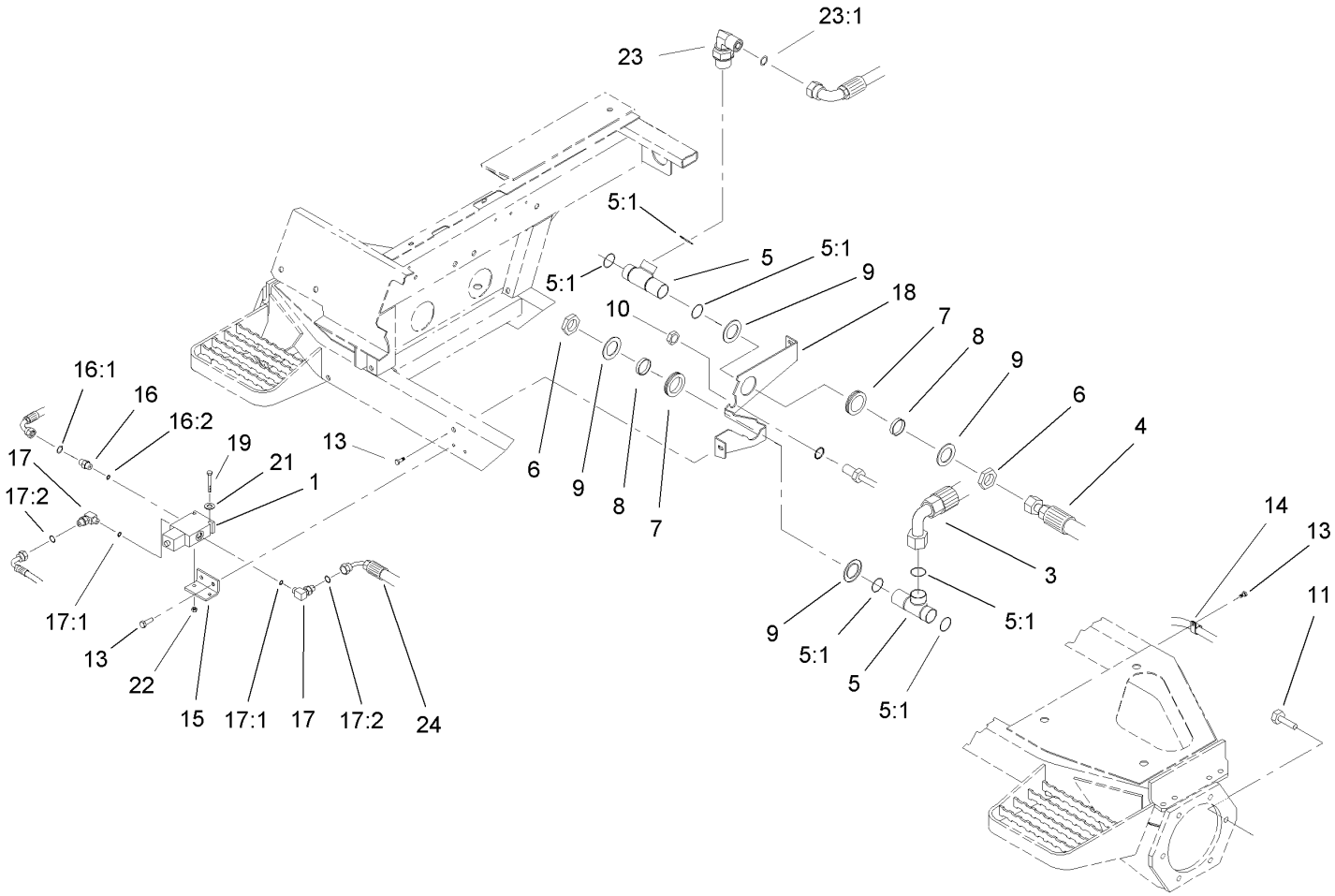
Ref	Part No.	Qty.	Description
1	108-1519	1	Seal Kit



Steering Tower Assembly

Ref	Part No.	Qty.	Description
1	233-17	1	Knob
2	87-6620	2	Screw
3	104-3738	1	HYD Tube ASM
4	93-7998-03	1	Plate-Instrument
5	3290-379	1	Tie-Cable
6	95-1821-03	1	Spring-Compression
7	3256-22	5	Washer-Flat
8	3272-5	3	Pin-Cotter
9	104-1492	1	Rod ASM
10	63-7900-03	1	Rack ASM
11	3256-26	2	Washer-Flat
12	3272-10	1	Pin-Cotter
13	3256-23	3	Washer-Flat
14	105-7926	1	Steering Hose ASM
15	92-7606-03	1	Bracket-Bulkhead
16	340-70	4	Nut-Lock
17	32144-14	2	Screw-HWHTF
18	104-3745	1	RH Rear Straight Tube ASM
❶18:1	237-22	1	O-Ring
19	104-3746	1	Rear In Straight Tube ASM
❶19:1	237-22	1	O-Ring
20	105-3304	1	Speedometer
20:1	3296-1	4	Nut-Lock
21	44-2210	1	Light-Indicator, Red

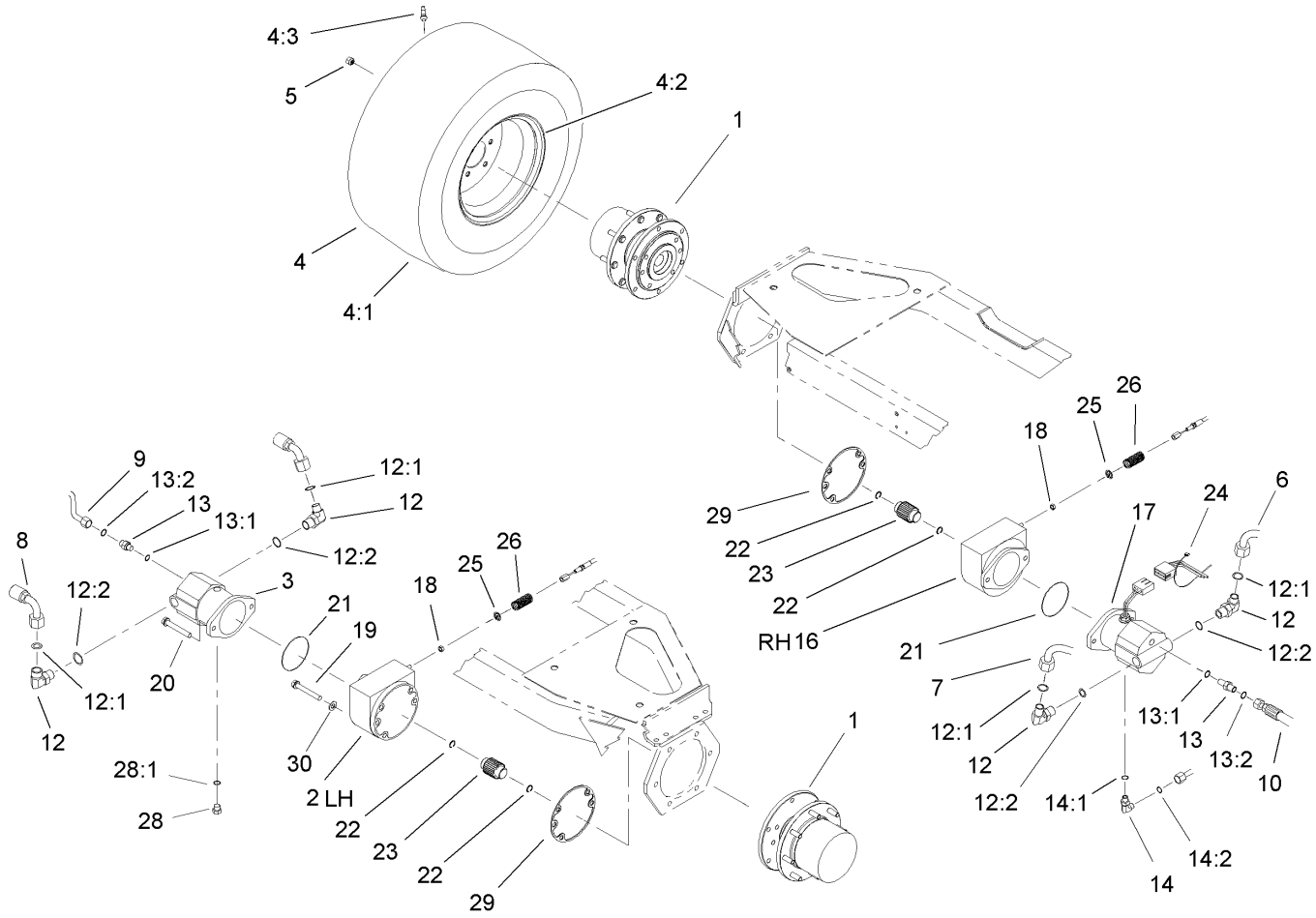
Ref	Part No.	Qty.	Description
21:1	218-535	1	Nut-Hex
21:2	218-536	1	Washer-Lock
21:3	218-533	1	Lens
❶❷21:4		1	Bulb
23	93-1263	1	Decal-Tower
24	3256-1	2	Washer-Flat
25	56-7973	6	Clamp-Tube
26	322-6	3	Screw-HH
27	100-1270	1	Switch-Proximity
28	100-4872	1	Plate-Switch, Neutral
29	104-1450	1	Bolt-CARR
30	3296-2	1	Nut-Lock
32	104-2541	1	Switch ASM
32:1	218-461	1	Nut-HH
32:2	3254-5	1	Washer-Tooth
33	63-8360	1	Key-Ignition



Front Hydraulic Drive Assembly

Ref	Part No.	Qty.	Description
1	105-3303	1	Flow Divider Valve ASM
3	105-7922	1	HYD Hose ASM
4	92-7486	1	HYD Hose ASM
5	92-7550	2	Fitting-Tee, Bulkhead
5:1	340-65	3	O-Ring
6	340-128	2	Nut-Bulkhead
7	240-2	2	Grommet-Rubber
8	69-8950	2	Spacer
9	69-8920	4	Washer
10	340-127	1	Nut-Bulkhead
11	33106-030	12	Screw-HHF
13	32144-14	7	Screw-HWHTF
14	2412-93	2	Clamp-R
15	100-3807	1	Bracket-Divider, Flow
16	340-1	1	Adapter
16:1	237-21	1	O-Ring
16:2	237-42	1	O-Ring
17	340-82	2	Adapter
17:1	237-42	1	O-Ring
17:2	237-21	1	O-Ring
18	92-7455-03	1	Plate-Bulkhead
19	321-23	2	Screw-HH
21	3256-2	2	Washer-Flat
22	3296-42	2	Nut-Lock, NI

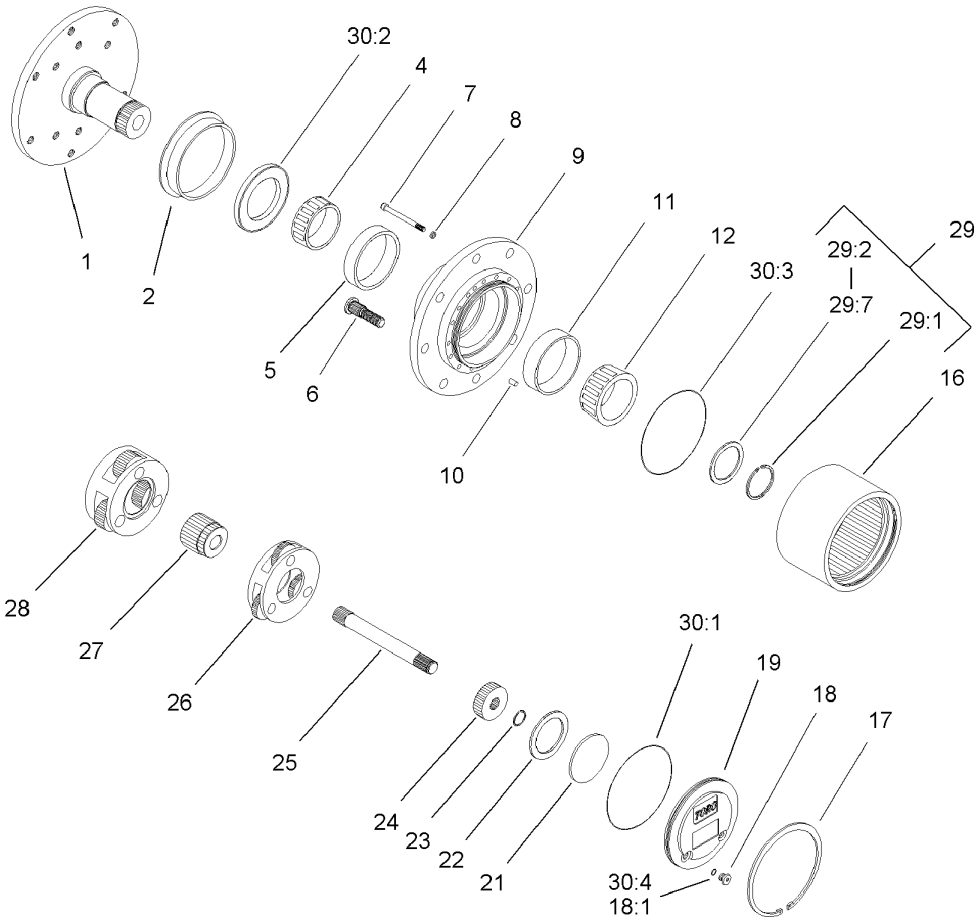
Ref	Part No.	Qty.	Description
23	92-7645	1	Fitting-Swivel, 90 DEG
23:1	340-65	1	O-Ring
24	100-3783	1	Hose ASM



Front Axle and Brake Assembly

Ref	Part No.	Qty.	Description
1	105-4500-03	2	Planetary ASM
2	100-3070-03	1	Brake ASM
3	92-7385	1	HYD Motor ASM
❷4		2	Wheel And Tire ASM
4:1	95-3465	1	Tire
4:2	95-3464	1	Rim
4:3	232-24	1	Stem-Valve
5	92-7483	16	Nut-Lug
6	92-7475	1	Traction Tube ASM
7	92-7476	1	Traction Tube ASM
8	92-7487	1	HYD Hose ASM
9	92-7477	1	Motor Drain Tube ASM
10	92-7488	1	HYD Hose ASM
12	340-142	4	Fitting-HYD, 90 DEG
12:1	237-58	1	O-Ring
12:2	237-81	1	O-Ring
13	340-5	2	Fitting-Straight
13:1	237-42	1	O-Ring
13:2	237-30	1	O-Ring
14	340-98	1	Fitting-HYD, 90 DEG
14:1	237-79	1	O-Ring
14:2	237-30	1	O-Ring
16	100-3069-03	1	Brake ASM
17	93-7476	1	HYD Motor ASM

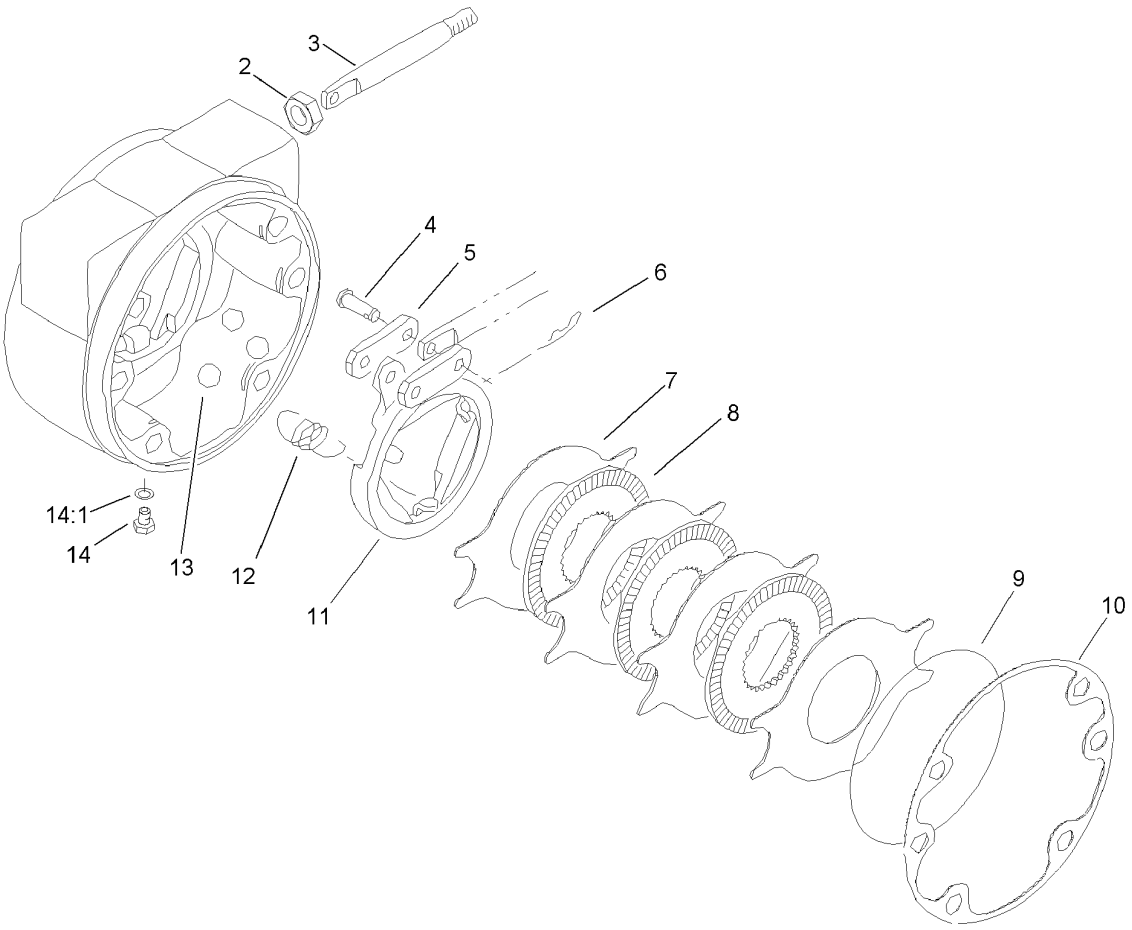
Ref	Part No.	Qty.	Description
18	3218-4	2	Nut-Jam
19	33106-090	8	Screw-HHF
20	33116-120	4	Screw-HH
21	237-166	2	O-Ring
22	93-7972	4	Ring-Retaining, Internal
23	100-3046	2	Shaft-Brake, Splined
24	3290-378	2	Tie-Cable
25	94-3050	2	Plate-Spring
26	94-3088	2	Spring-Compression
28	353-550	1	Plug-HYD, HH
28:1	237-79	1	O-Ring
29	93-7984	2	Gasket
30	3256-26	4	Washer-Flat



Planetary Assembly No. 105-4500-03

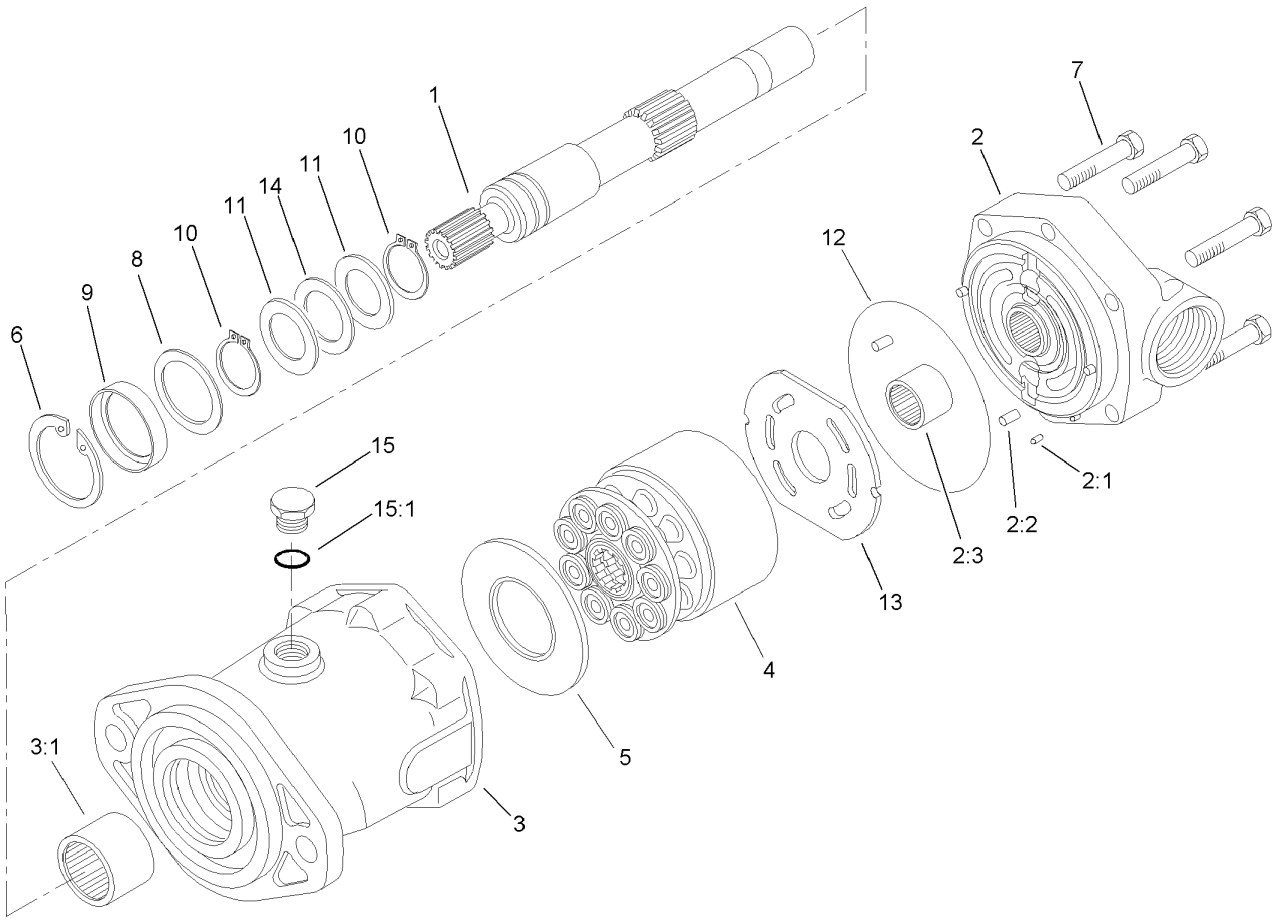
Ref	Part No.	Qty.	Description
❷1		1	Spindle
2	105-8122	1	Seal-Boot
4	105-8120	1	Bearing-Cone
5	105-8119	1	Bearing-Cup
6	105-8124	8	Stud-Wheel
7	105-8125	16	Bolt-Head, Socket
8	3253-18	16	Washer-Lock
❷9		1	Housing
10	105-8121	1	Pin-Dowel
11	105-8117	1	Bearing-Cup
12	105-8118	1	Bearing-Cone
16	105-8113	1	Gear-Ring
17	105-8132	1	Ring-Retaining
18	353-990	2	Plug
18:1	237-78	1	O-Ring
19	105-8138	1	Cap-End
21	105-8133	1	Plug-Thrust
22	105-8123	1	Washer-Thrust
23	105-8131	1	Ring-Retaining
24	105-8114	1	Gear-Primary
25	105-8115	1	Shaft-Drive
26	105-8129	1	Primary Carrier ASM
27	105-8139	1	Gear-Secondary
28	105-8130	1	Secondary Carrier ASM

Ref	Part No.	Qty.	Description
29	105-8136	1	Shim Kit
❷29:1		1	Ring-Snap
❷29:2		1	Shim-Bearing, 2.9Mm
❷29:3		1	Shim-Bearing, 2.8Mm
❷29:4		1	Shim-Bearing, 2.7Mm
❷29:5		1	Shim-Bearing, 2.6Mm
❷29:6		1	Shim-Bearing, 2.5Mm
❷29:7		1	Shim-Bearing, 2.4Mm
❶30	105-8137	1	Seal Kit
❷30:1		1	O Ring-Flange Cap
❷30:2		1	Seal-Oil
❷30:3		2	O Ring-End Cap
30:4	237-78	2	O-Ring



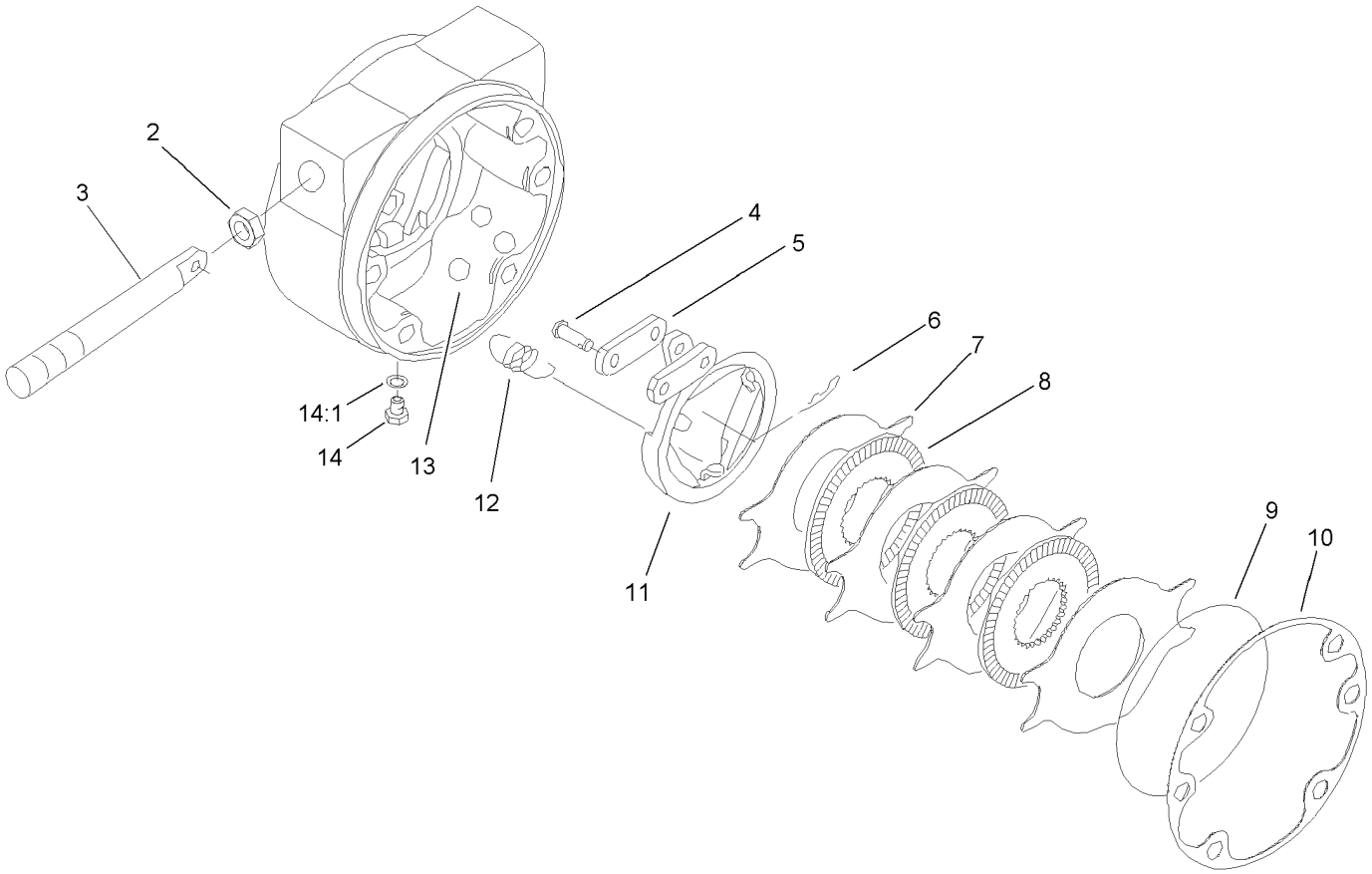
Brake Assembly No. 100-3070-03

Ref	Part No.	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4279	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug
14:1	237-78	1	O-Ring



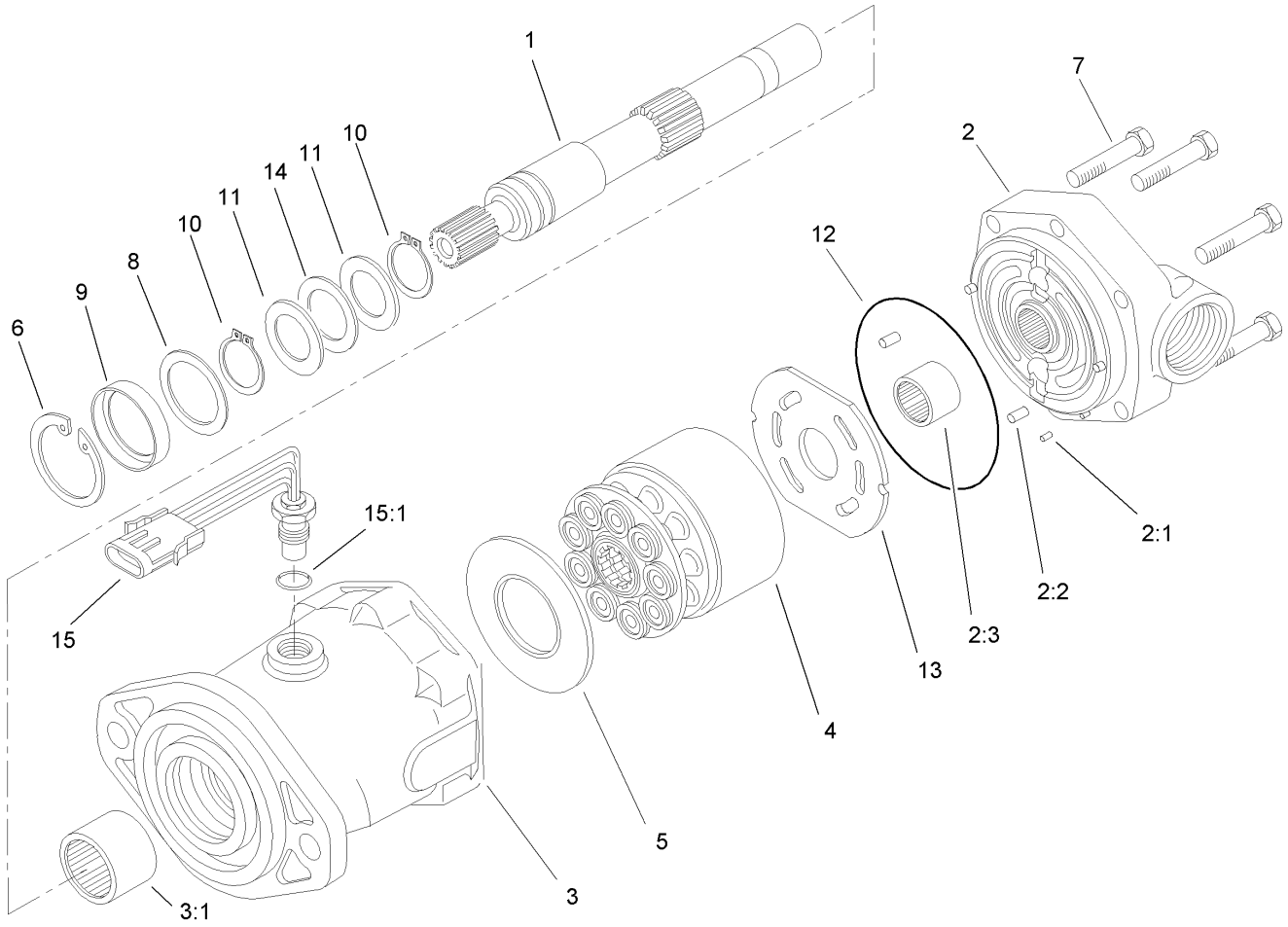
Hydraulic Motor Assembly No. 92-7385

Ref	Part No.	Qty.	Description
1	94-3004	1	Shaft-Drive, Splined
2	94-3005	1	Backplate ASM
❷2:1		1	Pin-Dowel
❷2:2		3	Pin-Dowel
❷2:3		1	Bearing-Needle
3	94-3006	1	Housing ASM
❷3:1		1	Bearing-Needle
4	76-6910	1	Rotating Kit
5	76-6970	1	Insert-Plate, Cam
6	76-7010	1	Ring-Retaining
7	94-3002	6	Capscrew
8	60-6240	1	Washer
9	105-3331	1	Seal-Shaft
10	76-7000	2	Ring-Retaining
11	76-6950	2	Race-Thrust
12	76-6980	1	O-Ring
13	94-3003	1	Plate-Valve
14	76-6960	1	Bearing-Thrust
15	94-3009	1	Plug
❷15:1		1	Seal-Dust



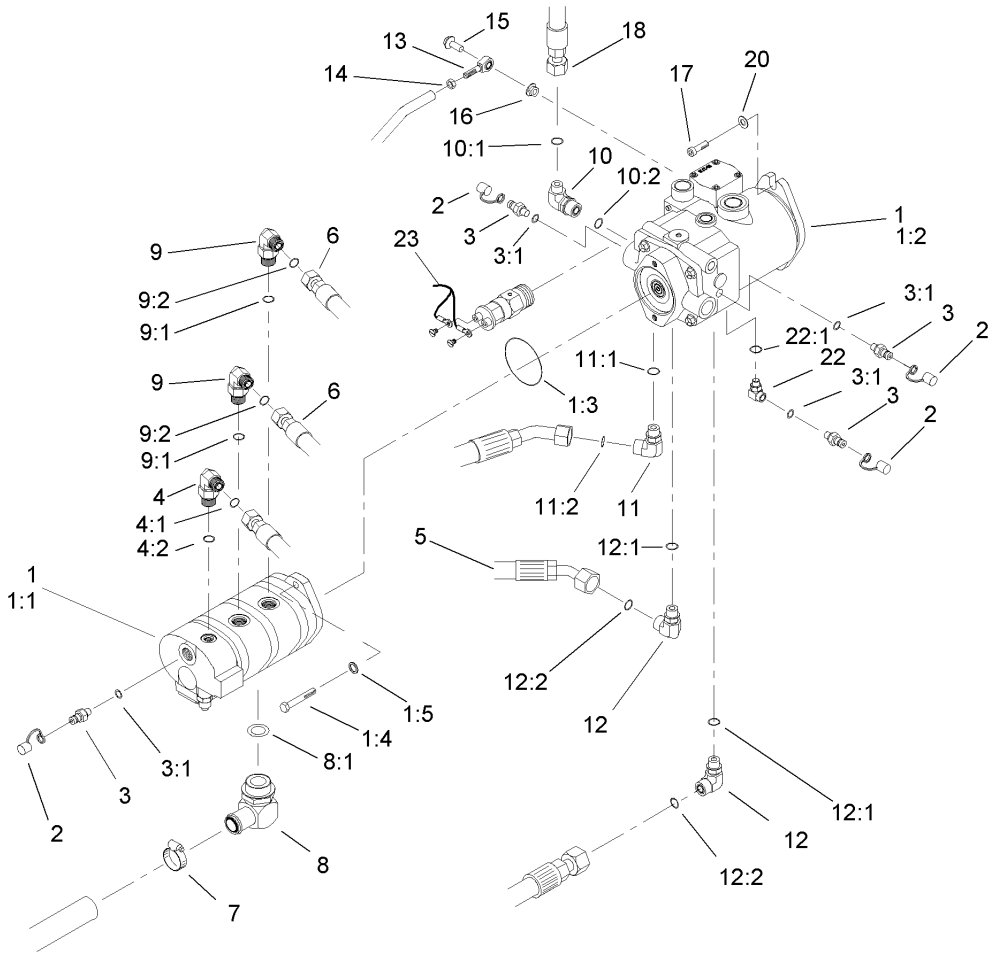
Brake Assembly No. 100-3069-03

Ref	Part No.	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4280	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug
14:1	237-78	1	O-Ring



Hydraulic Motor Assembly No. 93-7476

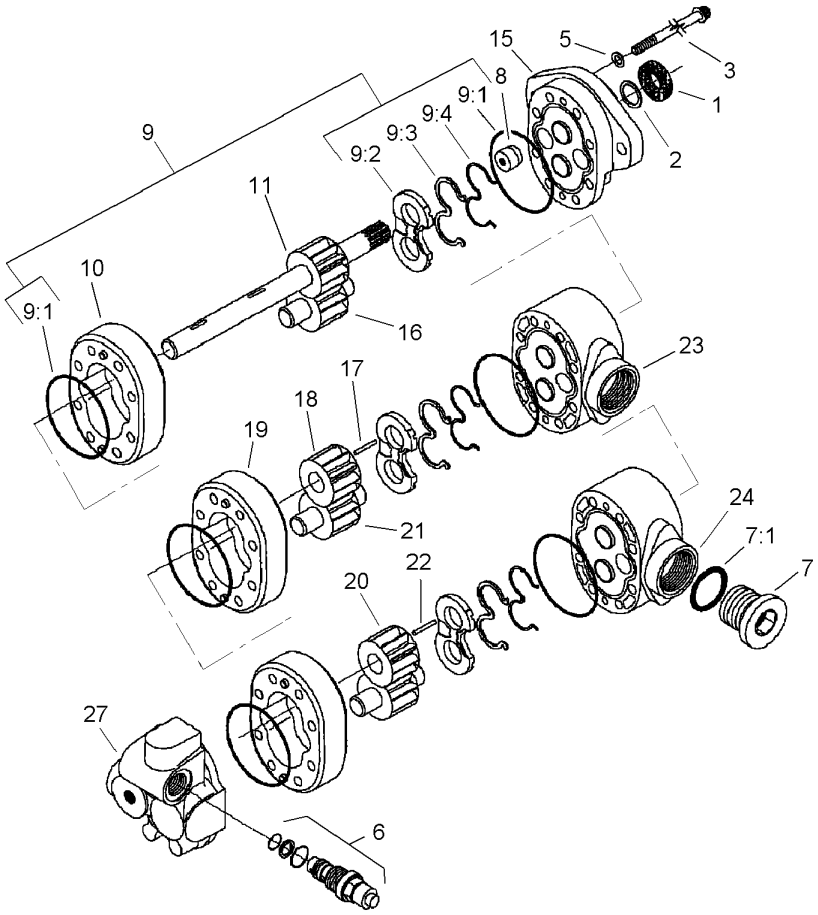
Ref	Part No.	Qty.	Description
1	94-3004	1	Shaft-Drive, Splined
2	94-3005	1	Backplate ASM
❷2:1		1	Pin-Dowel
❷2:2		3	Pin-Dowel
❷2:3		1	Bearing-Needle
3	94-3006	1	Housing ASM
❷3:1		1	Bearing-Needle
4	76-6910	1	Rotating Kit
5	76-6970	1	Insert-Plate, Cam
6	76-7010	1	Ring-Retaining
7	94-3002	6	Capscrew
8	60-6240	1	Washer
9	105-3331	1	Seal-Shaft
10	76-7000	2	Ring-Retaining
11	76-6950	2	Race-Thrust
12	76-6980	1	O-Ring
13	94-3003	1	Plate-Valve
14	76-6960	1	Bearing-Thrust
15	94-3010	1	Sensor-Speed, Pickup
❷15:1		1	Seal-Dust



Hydraulic Pump Installation

Ref	Part No.	Qty.	Description
1		1	Pump ASM
1:1	105-3317	1	Pump-Gear
1:2	107-4441	1	Pump-Piston
1:3	60-3520	1	O-Ring
1:4	323-7	2	Screw-HH
1:5	95-6055	2	Washer
2	354-79	4	Cap-Dust
3	354-77	4	Fitting-Quick
3:1	237-78	1	O-Ring
4	340-77	1	Fitting-HYD, 90 DEG
4:1	237-22	1	O-Ring
4:2	237-42	1	O-Ring
5	105-7921	1	HYD Hose ASM
6	105-7927	2	HYD Hose ASM
7	2412-111	1	Clamp
8	92-7526	1	Fitting-HYD, 90 DEG
8:1	237-101	1	O-Ring
9	340-105	2	Fitting-HYD, 90 DEG
9:1	237-80	1	O-Ring
9:2	237-30	1	O-Ring
10	340-15	1	Fitting-HYD, 90 DEG
10:1	237-58	1	O-Ring
10:2	237-146	1	O-Ring
11	104-3796	1	Fitting-HYD, 90 DEG

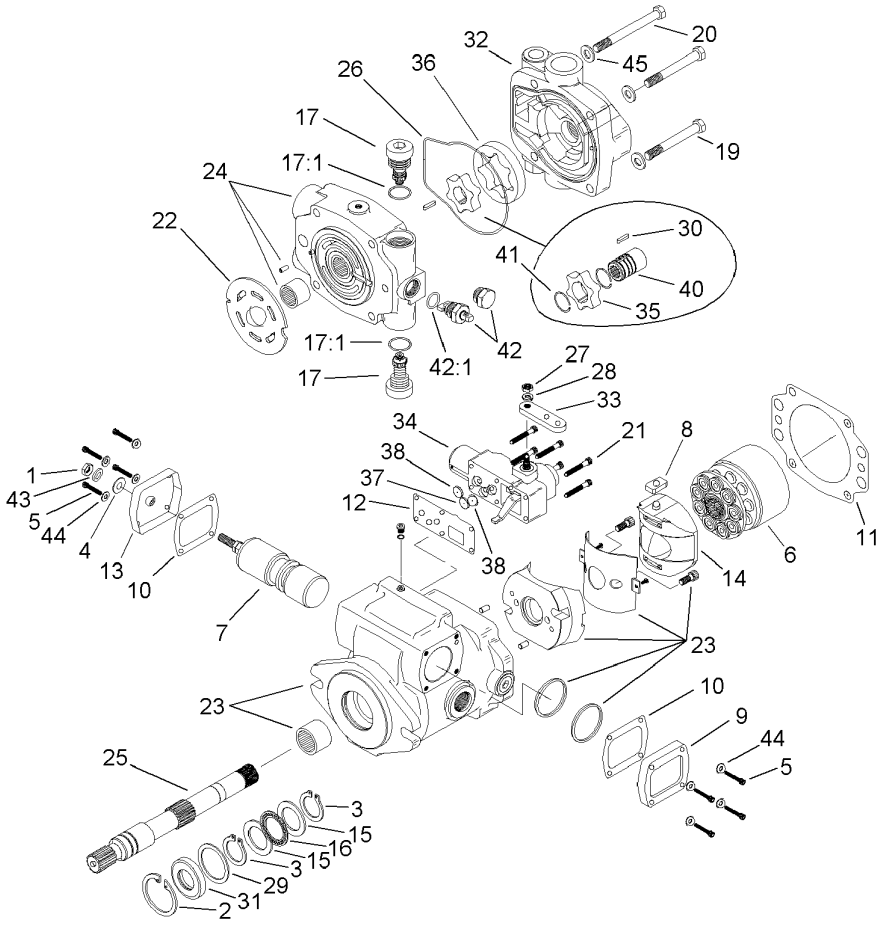
Ref	Part No.	Qty.	Description
11:1	237-81	1	O-Ring
11:2	340-65	1	O-Ring
12	340-129	2	Fitting-HYD, 90 DEG
12:1	237-146	1	O-Ring
12:2	340-65	1	O-Ring
13	2411-36	1	Bearing-End, Rod
14	3220-3	1	Nut-HJ
15	3234-11	1	Screw-HHF
16	3296-59	1	Nut-Lock, NI
17	325-6	2	Screw-HH
18	104-3789	1	Filter Hose ASM
20	87-7270	2	Washer-Thrust
22	75-6640	1	Fitting-HYD, Special
22:1	237-78	1	O-Ring
23	105-0122	1	Harness-Wire



Gear Pump Assembly No. 105-3317

Ref	Part No.	Qty.	Description
1	49-2640	1	Seal-Shaft
2	60-5890	1	Washer
3	105-2898	8	Screw-Cap
5	74-8920	4	Washer-Copper
6	105-2891	1	Relief Valve ASM
7	94-3013	1	Plug
❷7:1		1	Seal-Dust
8	94-3011	1	Plug
9	94-3015	1	Seal Kit
9:1	56-6710	6	O-Ring
❷9:2		3	Plate-Wear
❷9:3		3	Seal-Pressure, Balance
❷9:4		3	Gasket-Backup
❷10		1	Body
❷11		1	Drive Gear ASM
❷15		1	Front Plate ASM
❷16		1	Gear-Idler
❷17		1	Key
❷18		1	Gear
❷19		1	Body
❷20		1	Gear
❷21		1	Gear-Idler
❷22		1	Key
❷23		1	Plate-Adaptor

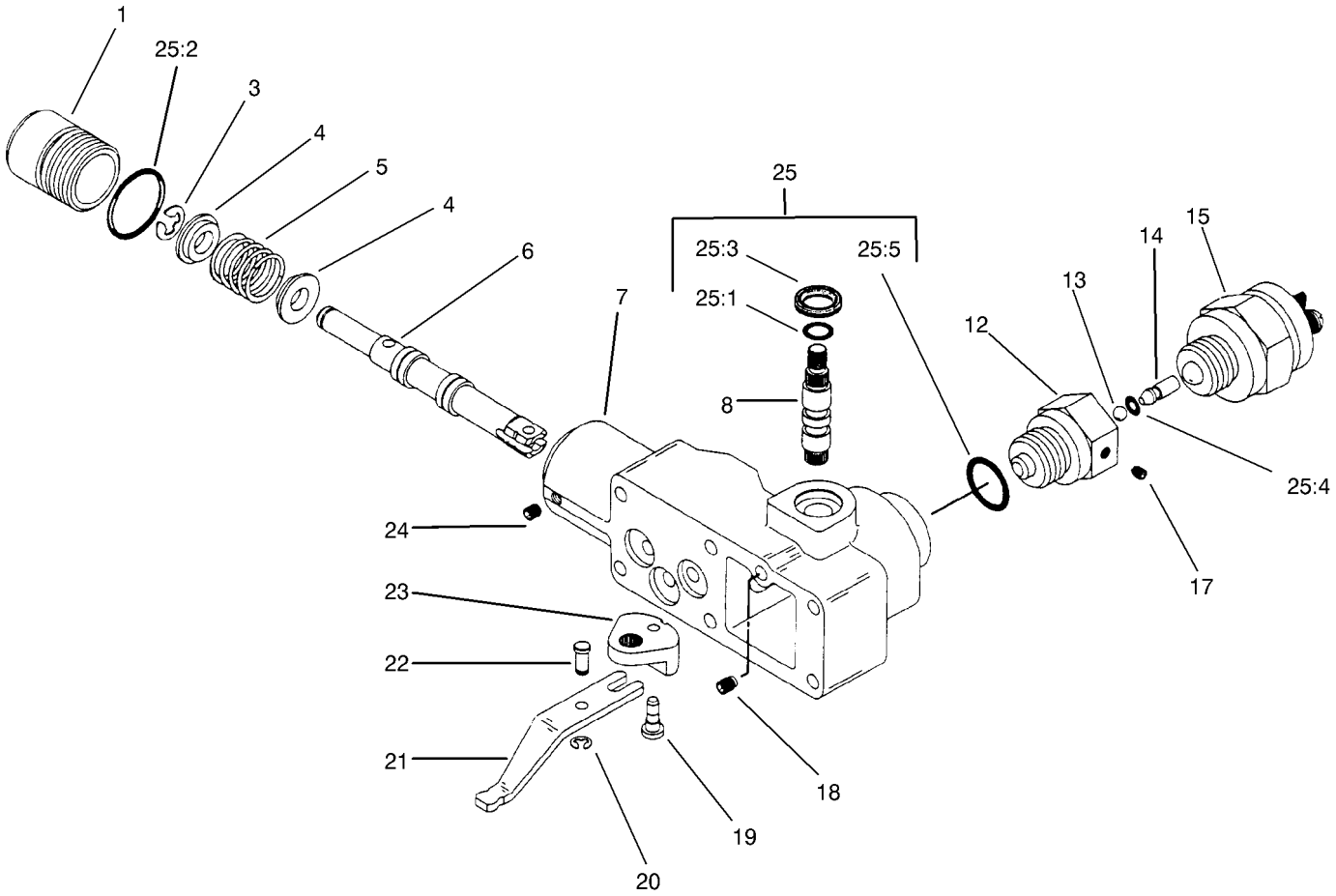
Ref	Part No.	Qty.	Description
❷24		1	Plate-Adaptor
❷27		1	Body



Piston Pump Assembly No. 107-4441

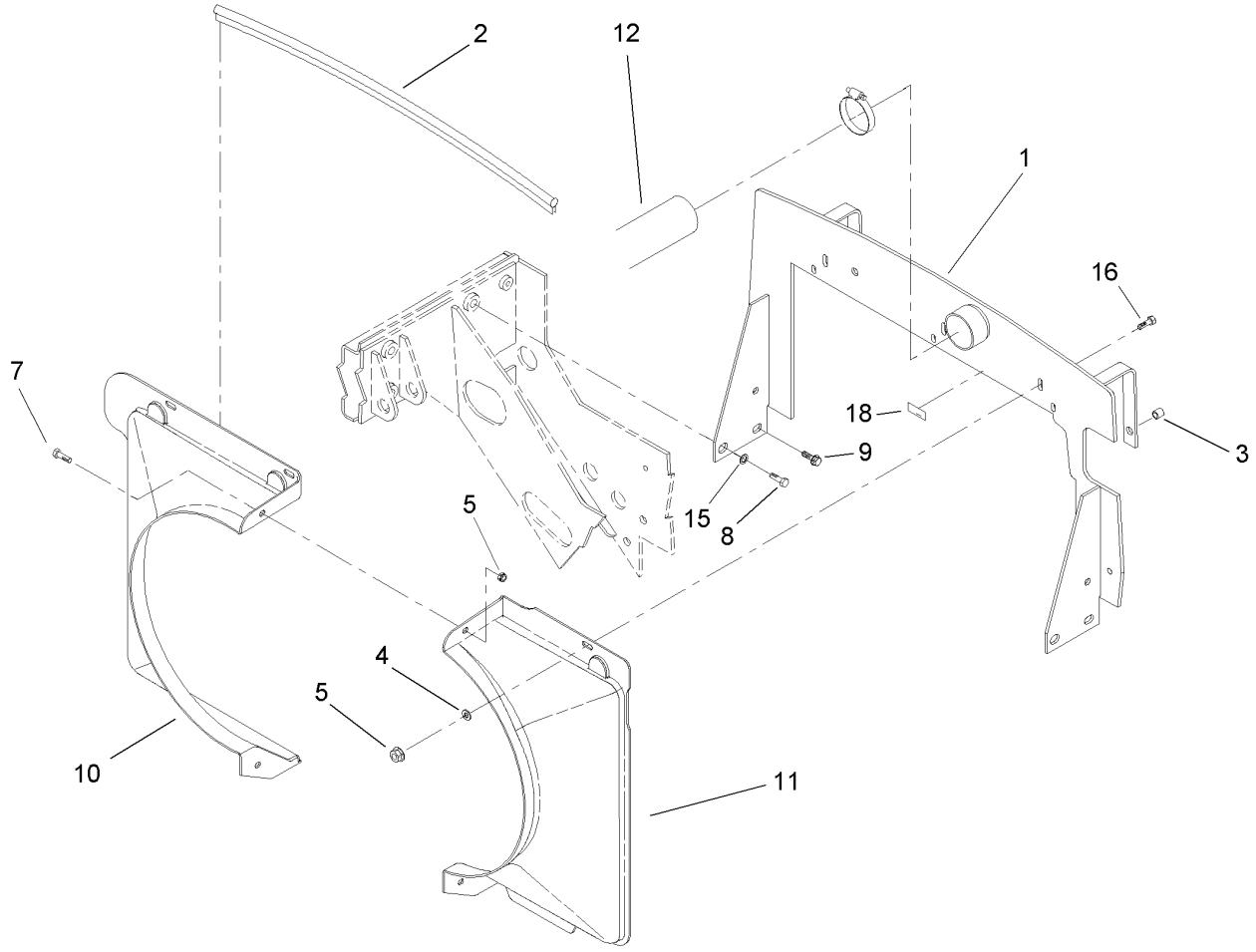
Ref	Part No.	Qty.	Description
1	3220-2	1	Nut-Jam
2	60-6260	1	Ring
3	76-7000	2	Ring-Retaining
4	94-3027	1	Washer-Seal
5	93-6337	8	Screw
6	93-6322	1	Rotating Kit
7	105-2856	1	Servo Piston ASM
8	94-3032	1	Follower-Piston
9	94-3033	1	Plate-Cover
10	93-6339	2	Gasket
11	105-2900	1	Gasket-Housing
12	105-2901	1	Gasket-Housing, Control
13	94-3034	1	Plate-Cover
14	94-3026	1	Camplate ASM
15	76-6950	2	Race-Thrust
16	76-6960	1	Bearing-Thrust
17	105-2858	2	Valve-Relief
❷17:1		1	Seal-Dust
19	323-15	2	Screw-HH
20	323-16	2	Screw-HH
21	93-6324	6	Screw
22	105-2902	1	Plate-Valve
23	105-2903	1	Housing
24	105-8149	1	Endcover ASM

Ref	Part No.	Qty.	Description
25	94-3020	1	Shaft-Drive
26	105-2905	1	O-Ring
27	3217-5	1	Nut-Hex
28	3253-3	1	Washer-Lock
29	94-3007	1	Washer
30	107-4442	1	Key
31	105-3331	1	Seal-Shaft
32	105-2907	1	Charge Pump Adapter ASM
33	94-3031	1	Arm-Control
34	93-6306	1	Control ASM
35	107-4443	1	Gerotor, Inner Ring
36	99-8707	1	Gerotor-Outer
37	105-2909	1	Orifice-Control
38	105-2910	2	Orifice-Valve, Control
40	107-4444	1	Coupler
41	105-2912	2	Ring-Retaining
42	105-2913	1	Valve-Bypass
❷42:1		1	Seal-Dust
43	94-3030	1	Washer
44	93-6336	8	Washer
45	3256-24	4	Washer-Flat



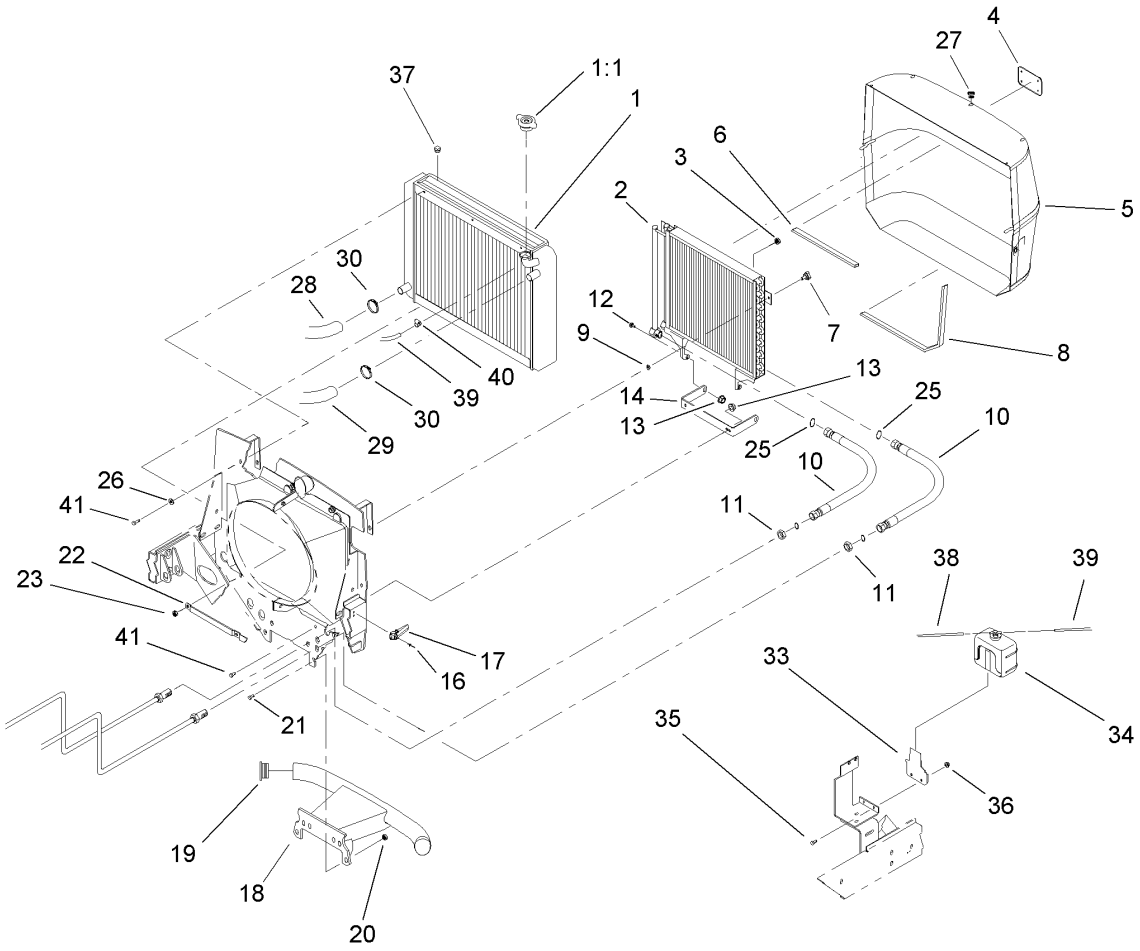
Control Assembly No. 93-6306

Ref	Part No.	Qty.	Description
❷1		1	Plug
❷3		1	Ring-Retaining
❷4		2	Retainer-Spring
❷5		1	Spring
❷6		1	Valve-Spool
❷7		1	Housing-Control
❷8		1	Shaft-Input
❷12		1	Adaptor
❷13		1	Ball
❷14		1	Pin
15	94-3043	1	Switch-Safety, Neutral
❷17		1	Screw-Set
❷18		1	Screw-Set
❷19		1	Pin
❷20		1	Ring-Retaining
❷21		1	Link
❷22		1	Pin-Dowel
❷23		1	Crank-Bell
❷24		1	Screw-Set
25	94-3044	1	Seal Kit
❷25:1		1	Seal-Dust
❷25:2		1	Seal-Dust
❷25:3		1	Seal-Wiper
❷25:4		1	Seal-Dust
❷25:5		1	Seal-Dust



Radiator Support and Shroud Assembly

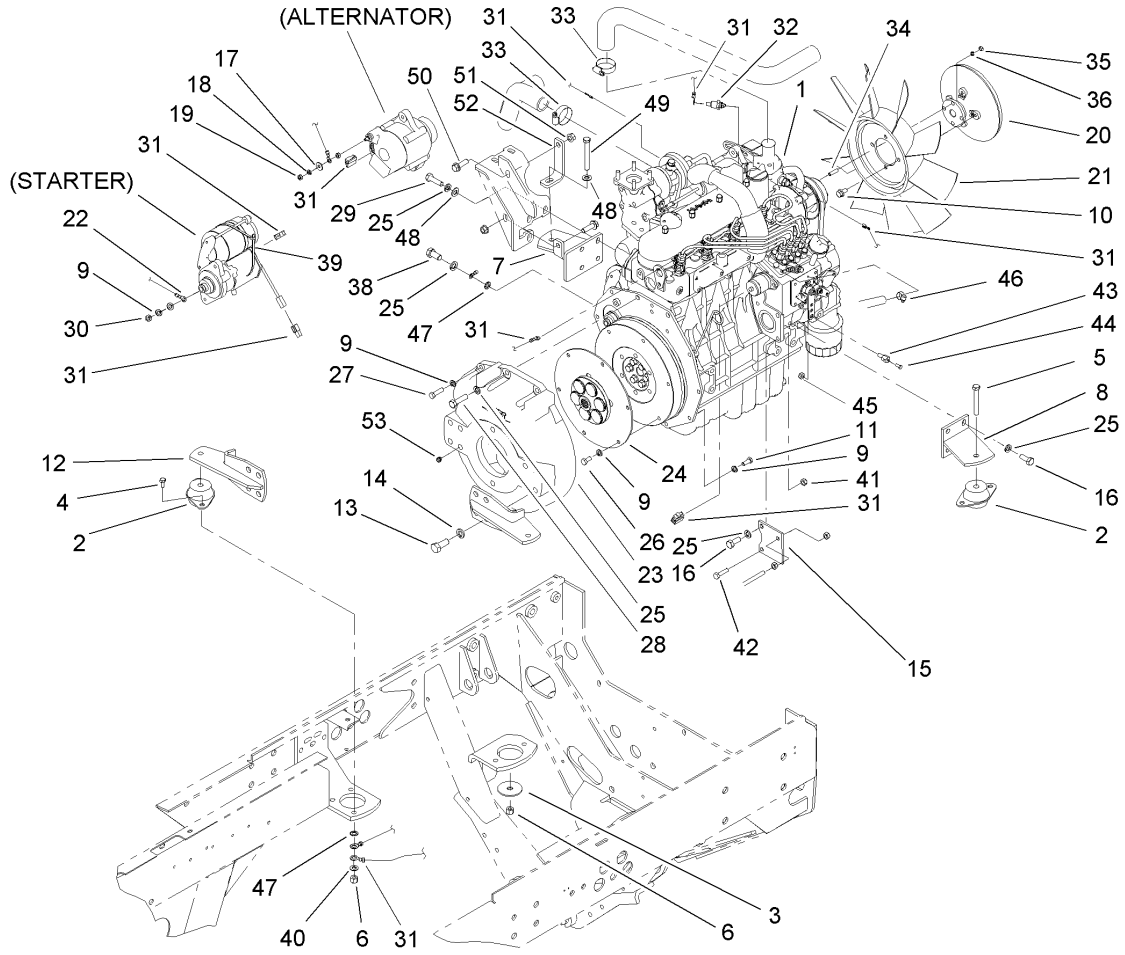
Ref	Part No.	Qty.	Description
1	104-3783-03	1	Support-Radiator
2	93-7553	1	Seal-Hood
3	32148-10	2	Insert-Nut
4	3256-56	3	Washer-Flat
5	32128-20	5	Nut-HF
7	3234-5	2	Screw-HHF
8	33118-025	2	Screw-HH
9	3234-1	2	Screw-HHF
10	105-0104	1	Shroud-Fan, RH
11	105-0103	1	Shroud-Fan, LH
12	104-5209	1	Hose-Cleaner, Air
15	3256-27	2	Washer-Flat
16	3230-2	3	Bolt-CARR
18	93-6681	1	Decal-Warning, Fan



Radiator and Screen Assembly

Ref	Part No.	Qty.	Description
1	104-3780	1	Radiator ASM
1:1	93-5957	1	Cap-Radiator
2	82-3740	1	Cooler-Oil
3	94-2638	4	Nut-Tinnerman
4	93-6028	1	Plate-Logo
5	92-7505-03	1	Screen ASM
6	92-7631	1	Seal-Screen
7	77-3620	2	Knob-Retainer
8	93-4208	1	Seal-Screen, Strip
9	32151-72	2	Ring-Retaining
10	92-7535	2	Hose ASM
11	340-74	2	Locknut-Bulkhead
12	37-8771	2	Bolt-Shoulder
13	32128-20	4	Nut-HF
14	92-7516-03	1	Bracket-Support, Cooler Base
16	3269-4	4	Rivet-Pop
17	105-9296	2	Latch-Draw
18	100-3776-03	1	Bumper-Short ASM
19	2410-42	2	Cap-End
20	3296-23	4	Nut-Lock, NI
21	325-6	4	Screw-HH
22	92-7416-03	1	Strap-Radiator
23	3296-29	3	Nut-Lock, NI
25	237-65	2	O-Ring

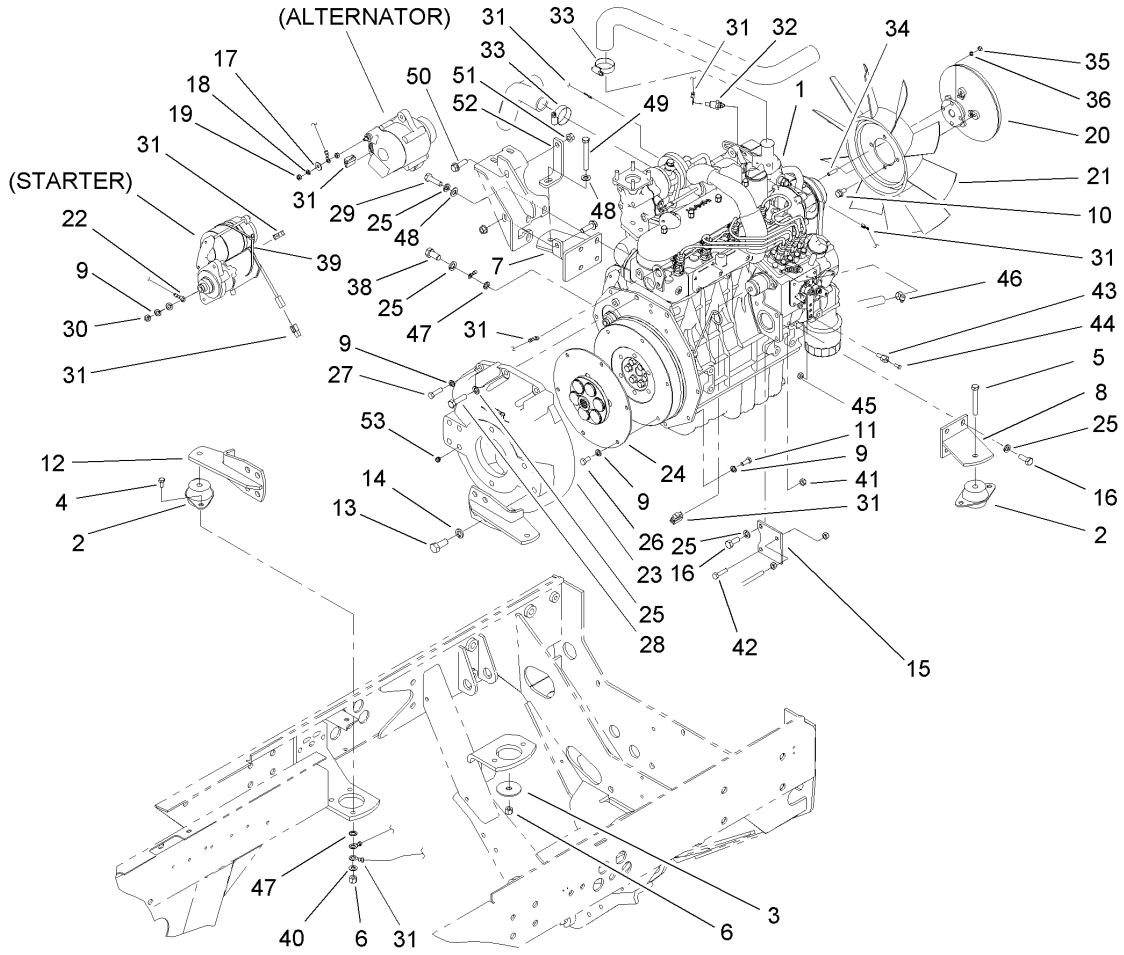
Ref	Part No.	Qty.	Description
26	3256-23	3	Washer-Flat
27	2410-64	3	Plug-Button
28	104-3781	1	Hose-Radiator, Lower
29	104-3782	1	Hose-Radiator, Upper
30	2412-34	2	Clamp-Hose
33	98-4576	1	Bracket-Water, Reservoir
34	104-9318	1	Bottle-Overflow
35	321-4	2	Screw-HH
36	3296-42	2	Nut-Lock, NI
37	281-13	1	Plug-Pipe
38	98-7895	1	Tube
39	104-4848	1	Hose-Fuel
40	2412-108	2	Clamp-Worm
41	3234-5	5	Screw-HHF



Engine Installation Assembly

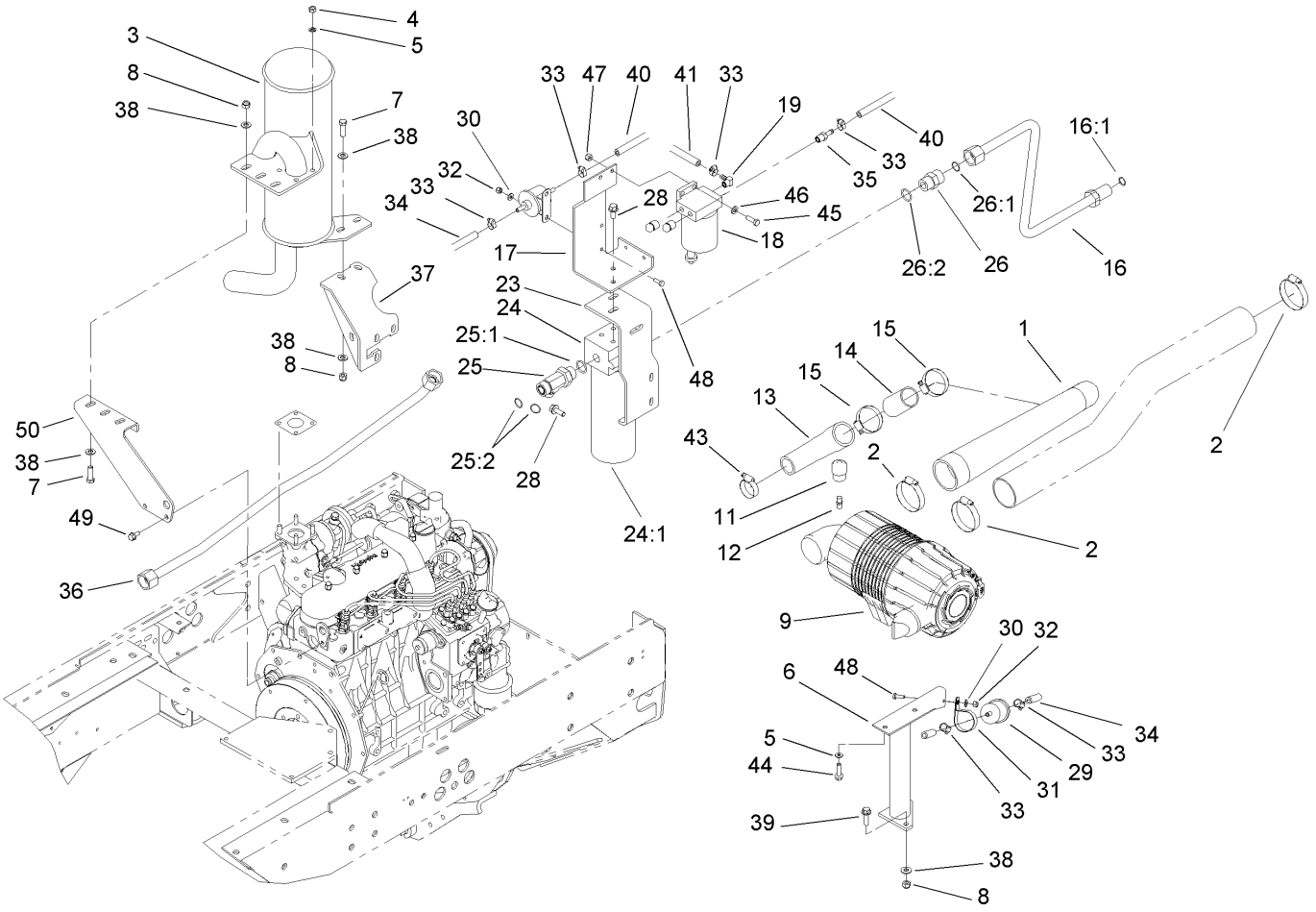
Ref	Part No.	Qty.	Description
1	106-7050	1	Engine-Kubota
2	53-9680	4	Mount-Engine
3	87-5100	4	Washer-Snubbing
4	323-7	7	Screw-HH
5	323-13	3	Screw-HH
6	3296-39	11	Nut-Lock, NI
7	105-7914-03	1	Bracket-Engine
8	104-3762-03	1	Bracket-Engine, Front (LH)
9	42-9850	15	Washer-Lock, Spring
10	3234-7	4	Screw-HHF
11	33114-020	2	Screw-HH
12	104-3764-03	2	Rear Engine Plate ASM
13	325-5	8	Screw-HH
14	3253-7	8	Washer-Lock
15	104-3778-03	1	Plate-Throttle
16	63-7790	6	Screw-Cap
17	3256-78	1	Washer-Flat
18	43-5930	1	Washer-Spring
19	48-7890	1	Nut
20	105-0129	1	Clutch-Fan
21	74-3650	1	Fan
22	99-3441	1	Harness-Wire, Fusible Link
23	105-0100	1	Flywheel Housing ASM
24	105-0101	1	Flywheel Coupling ASM

Ref	Part No.	Qty.	Description
25	42-9600	12	Washer-Lock, Spring
26	33114-016	6	Screw-HH
27	33114-030	6	Screw-HH
28	87-3700	2	Screw-Cap, HH
29	99-6058	3	Screw-Cap
30	57-6390	1	Nut-Jam
31	106-5972	1	Harness-Wire
32	98-9346	1	Sender-Temperature
33	2412-34	2	Clamp-Hose
34	104-5222	4	Stud
35	33013-00	4	Nut-Hex
36	3253-18	4	Washer-Lock
38	43-0090	1	Screw-HH
❶39	3290-379	2	Tie-Cable
40	3256-3	1	Washer-Flat
41	33024-00	1	Nut-Lock
42	33114-030	1	Screw-HH
43	98-9311	1	Swivel-Throttle
44	25-8640	1	Screw-HH
45	3296-20	1	Nut-Lock, NI
46	2412-108	2	Clamp-Worm
47	3255-9	2	Washer-Lock
48	48-9220	4	Washer
49	323-14	1	Screw-HH



Engine Installation Assembly (continued)

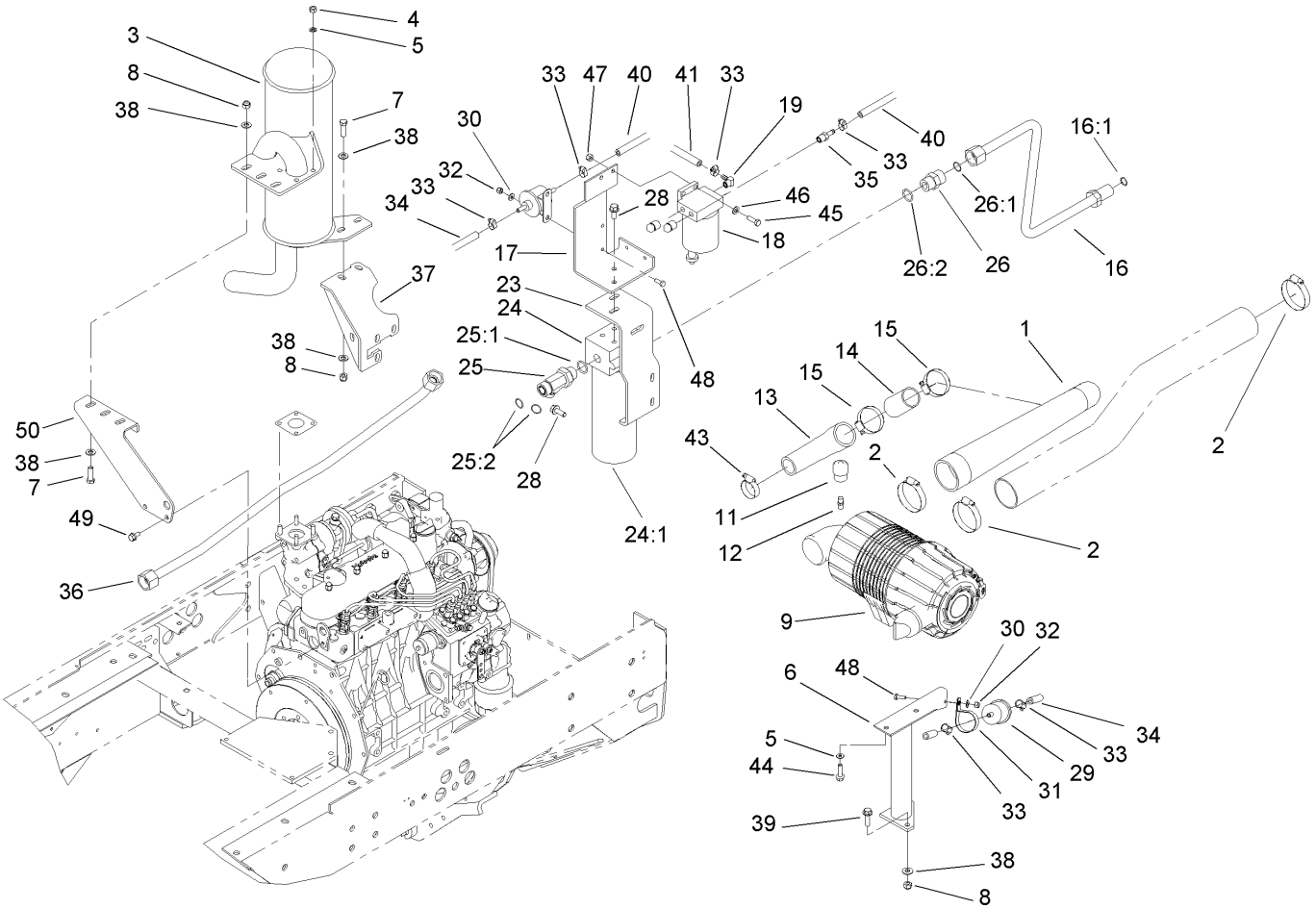
Ref	Part No.	Qty.	Description
50	66-9300	2	Screw-HF
51	32128-21	2	Nut-HF
52	105-7931-03	1	Bracket-Support
53	3248-3	2	Screw-Set, HSH



Oil/Water/Fuel Filter, Muffler and Air Cleaner Assembly

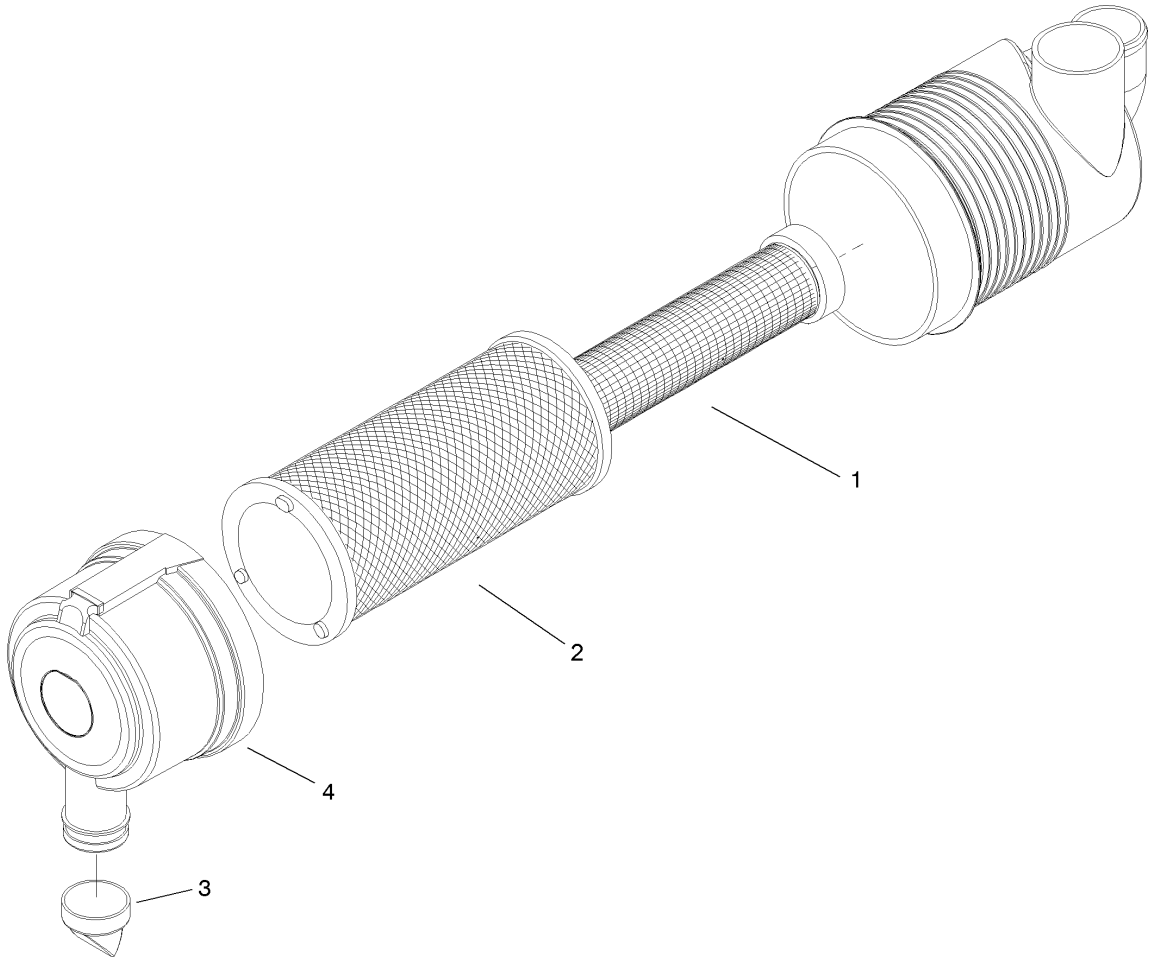
Ref	Part No.	Qty.	Description
1	104-5208	1	Hose-Turbo, Air Cleaner
2	2412-125	3	Clamp-Hose
3	105-9260	1	Muffler ASM
4	33014-00	4	Nut-Hex
5	42-9850	6	Washer-Lock, Spring
6	106-7792-03	1	Air Filter Support ASM
7	323-7	5	Screw-HH
8	3296-39	7	Nut-Lock, NI
9	100-2597	1	Air Filter ASM
11	93-9164	1	Indicator-Mini
12	94-1416	1	Indicator Adapter ASM
13	104-5207	1	Hose-Turbo
14	104-5214	1	Spacer-Tubular
15	2412-92	2	Clamp-Hose
16	104-3742	1	HYD Filter Tube ASM
16:1	237-65	1	O-Ring
17	104-3776-03	1	Bracket-Separator, Fuel
18	98-9305	1	Water / Fuel Filter ASM
19	353-781	1	Fitting-Elbow
23	104-5213-03	1	Bracket-Filter, Oil
24	94-2620	1	Oil Filter ASM
24:1	94-2621	1	Element-Filter
25	340-148	1	Fitting-Tee
25:1	237-81	1	O-Ring

Ref	Part No.	Qty.	Description
25:2	237-58	2	O-Ring
26	340-9	1	Fitting-HYD, Straight
26:1	237-58	1	O-Ring
26:2	237-81	1	O-Ring
28	3234-25	4	Screw-HHF
29	98-7612	1	Filter-Fuel
30	3256-1	3	Washer-Flat
31	2412-147	1	Clamp
32	3296-42	3	Nut-Lock, NI
33	2412-108	6	Clamp-Worm
34	93-2043	1	Hose-Fuel
35	353-783	1	Fitting-Straight
36	104-3749	1	HYD Tube ASM
37	105-7910-03	1	Support-Muffler
38	3256-56	12	Washer-Flat
39	3234-24	2	Screw-HHF
40	92-9283	1	Hose-Fuel
41	63-7627	1	Hose-Fuel
43	2412-3	1	Clamp-Hose
44	33104-030	2	Screw-HHF
45	322-5	2	Screw-HH
46	3256-23	2	Washer-Flat
47	3296-29	2	Nut-Lock, NI
48	321-4	3	Screw-HH



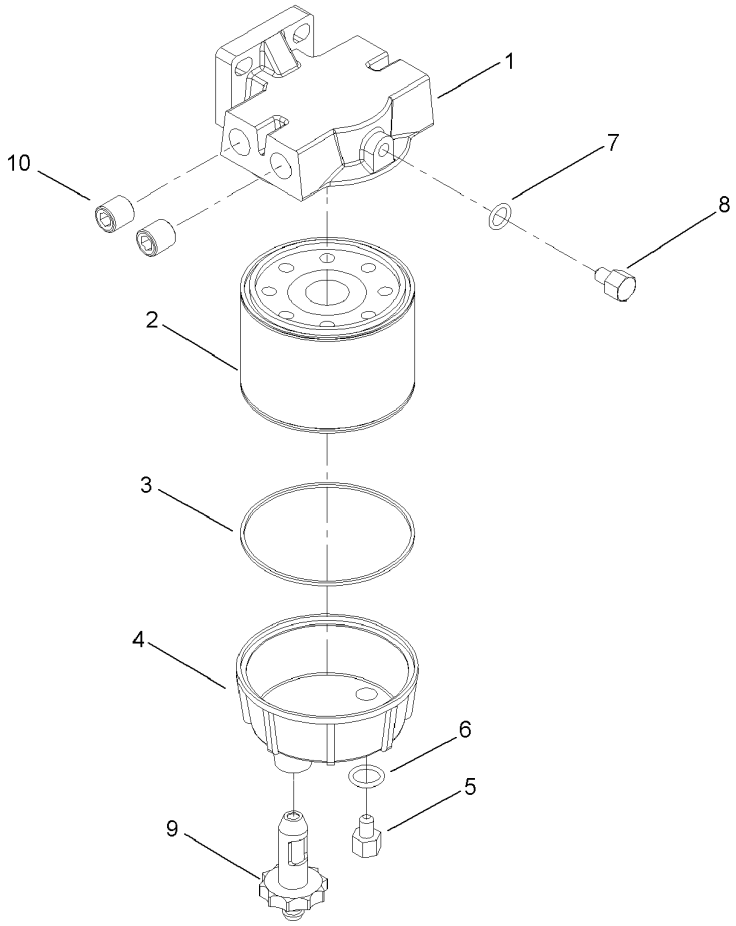
Oil/Water/Fuel Filter, Muffler and Air Cleaner Assembly (continued)

Ref	Part No.	Qty.	Description
49	33114-016	2	Screw-HH
50	105-9258-03	1	Bracket-Muffler, Upper



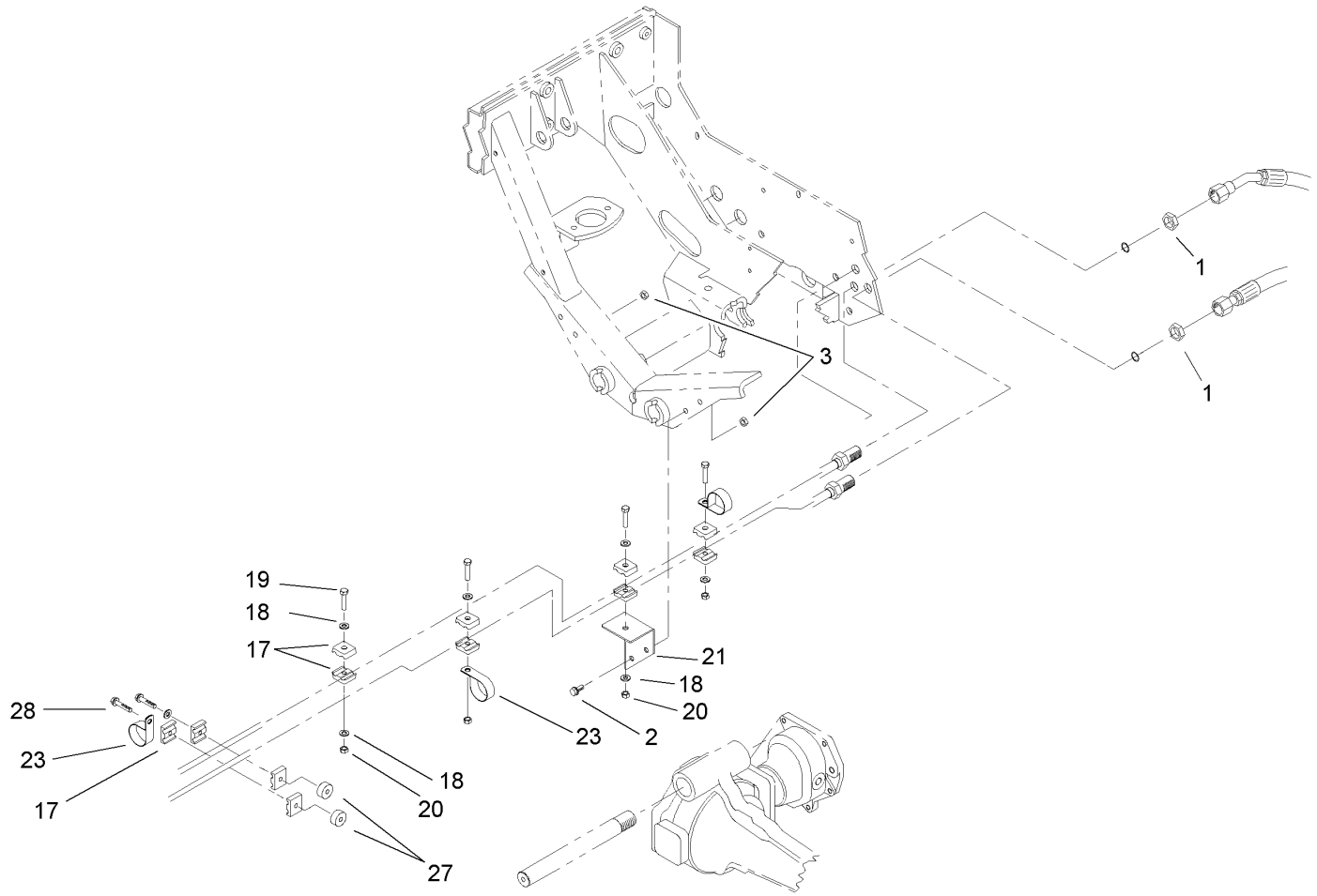
Air Filter Assembly No. 100-2597

Ref	Part No.	Qty.	Description
1	108-3812	1	Filter-Air
2	108-3813	1	Filter-Air
3	87-9400	1	Valve-Vacuator
4	108-1448	1	Cover ASM



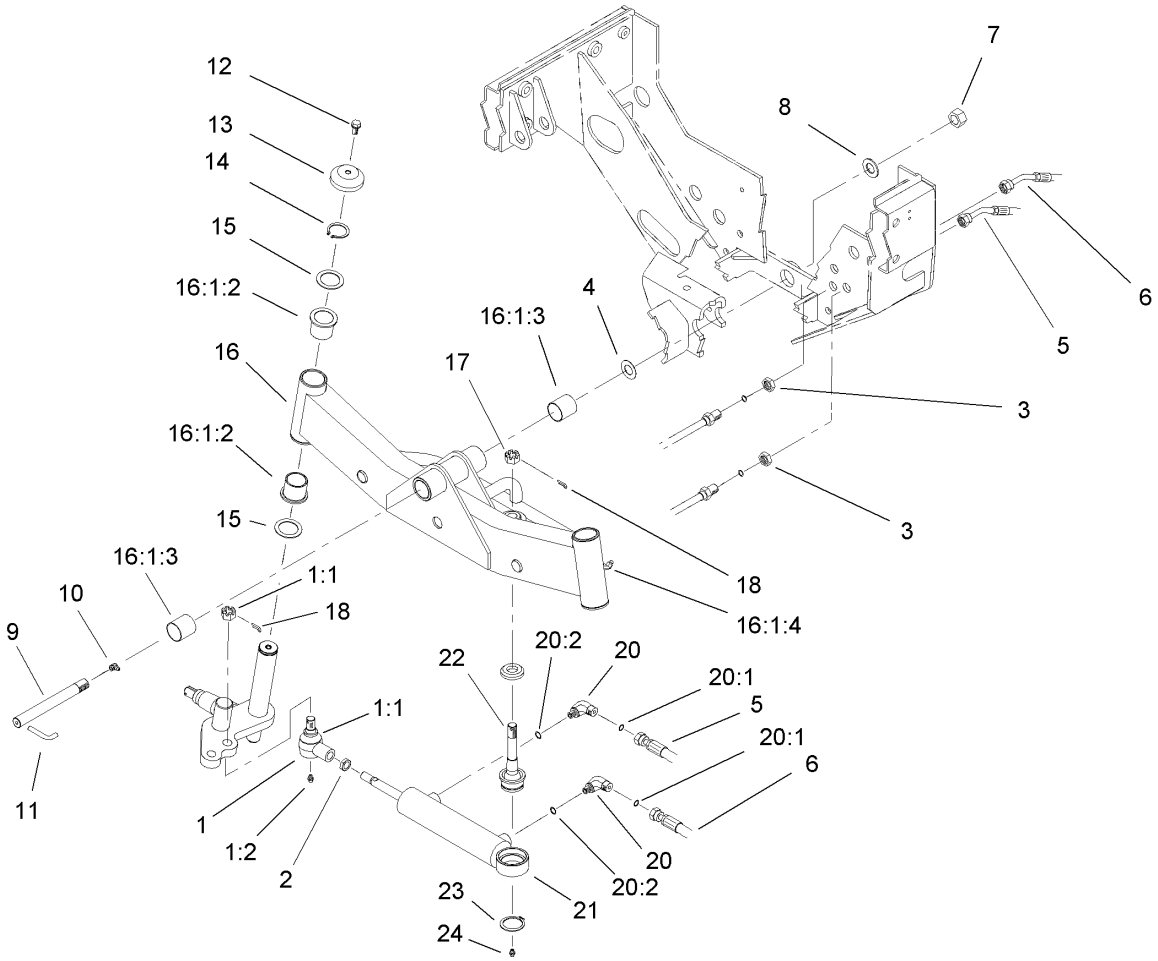
Water / Fuel Filter Assembly No. 98-9305

Ref	Part No.	Qty.	Description
1	98-9772	1	Head-Filter
2	98-9764	1	Element
3	98-9774	1	O-Ring
4	98-9775	1	Base-Filter
5	98-9773	1	Plug-Base, Filter
6	237-42	1	O-Ring
7	237-78	1	O-Ring
8	98-9776	1	Plug-Head, Filter
9	98-9777	1	Drain Valve ASM
10	285-22	2	Plug-Pipe



Rear Hydraulic Assembly

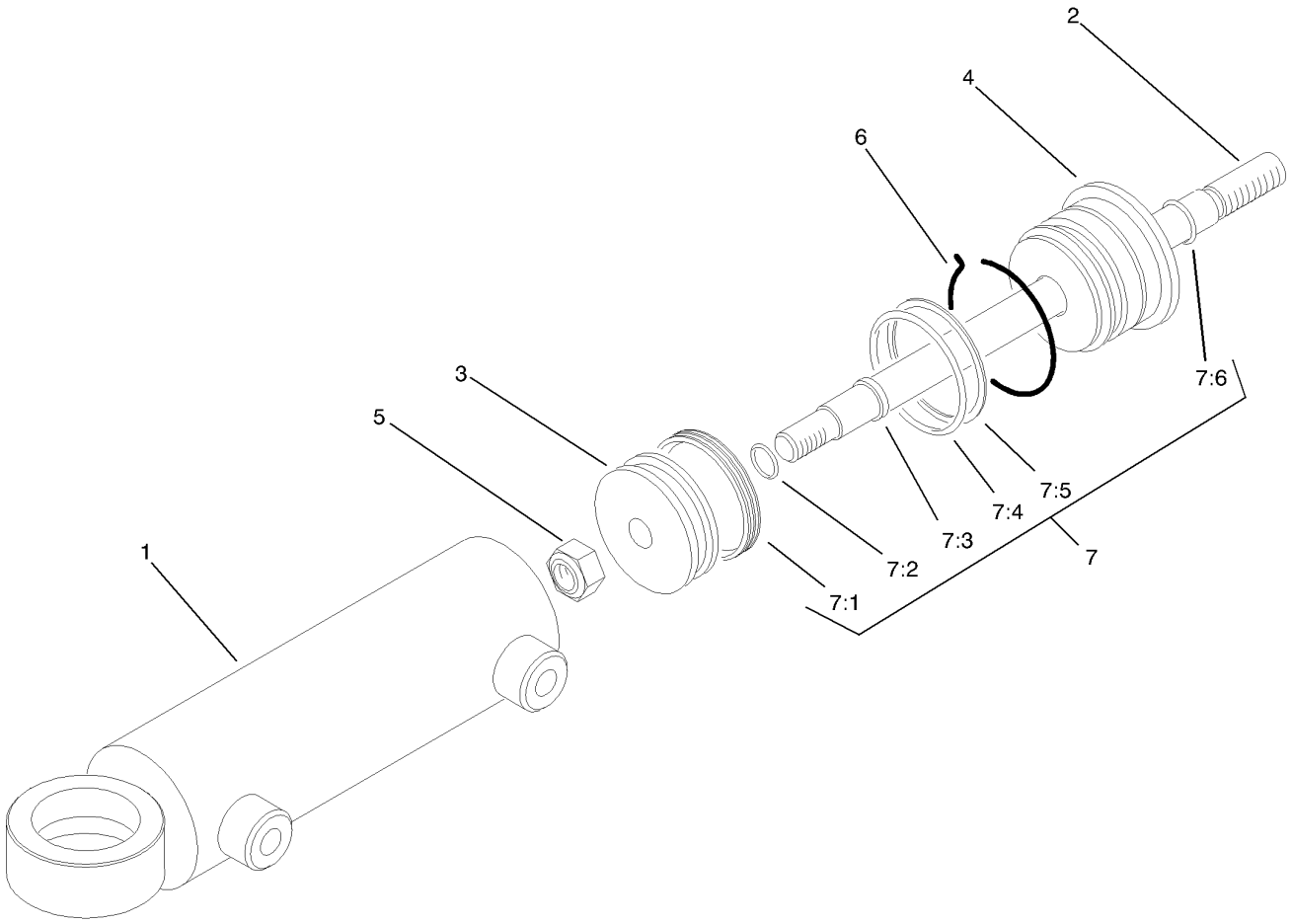
Ref	Part No.	Qty.	Description
1	340-70	2	Nut-Lock
2	323-6	2	Screw-HH
3	32128-21	2	Nut-HF
17	56-7973	10	Clamp-Tube
18	3256-23	6	Washer-Flat
19	322-7	4	Screw-HH
20	3296-47	4	Nut-Lock, NI
21	104-3752-03	1	Bracket-Clamp
23	2412-147	3	Clamp
27	80-8660	2	Spacer-Coupler
28	32104-37	2	Screw-HWH



2 Wheel Drive Axle Assembly

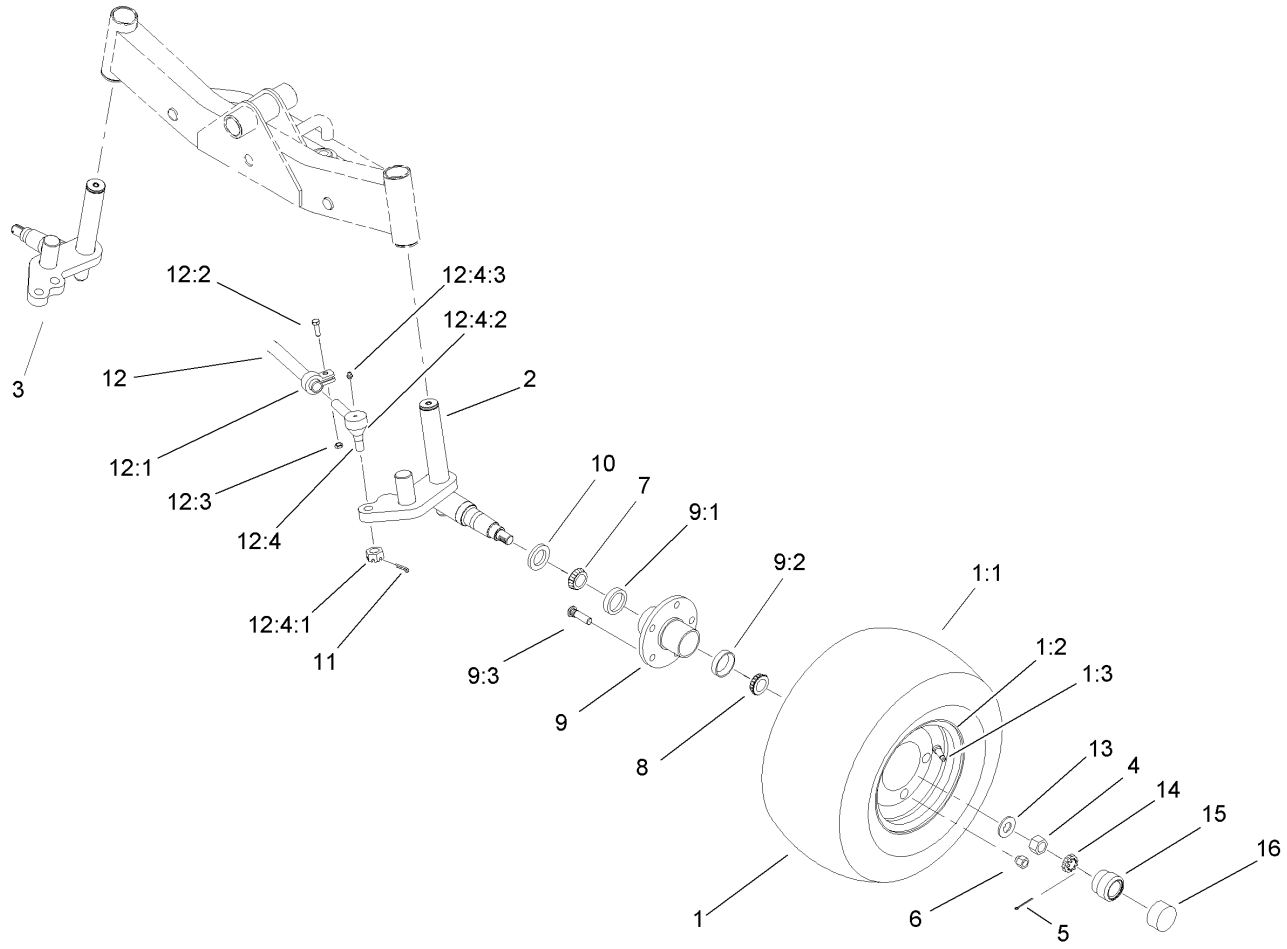
Ref	Part No.	Qty.	Description
1	106-6898	1	Joint-Ball
1:1	106-6896	1	Seal
1:2	302-5	1	Fitting-Grease
2	3220-11	1	Nut-Jam
3	32136-14	1	Nut-SHH
4	98-3867	2	Washer-Thrust
5	92-7595	1	Hose ASM
6	92-7594	1	Hose ASM
7	3296-68	1	Nut-Lock, NI
8	92-1765	1	Washer-Thrust
9	100-3770	1	Pin-Axle, Pivot
10	302-33	1	Fitting-Grease
11	100-3771	1	Pin-Stop
12	3234-1	2	Screw-HHF
13	69-8890	2	Cap-Spindle
14	32151-10	2	Ring-Snap
15	62-2170	4	Washer-Thrust
16	100-3785-03	1	Rear Axle ASM
❶❷16:1		1	Axle-Rear
16:1:2	69-6470	4	Bushing-Caster
16:1:3	99-6964	2	Bushing-Axle
16:1:4	302-11	2	Fitting-Lube, 45 DEG
17	32136-14	1	Nut-SHH
18	3272-12	2	Pin-Cotter

Ref	Part No.	Qty.	Description
20	340-97	2	Fitting-HYD, 90 DEG
20:1	237-22	1	O-Ring
20:2	237-78	1	O-Ring
21	94-8142	1	HYD Cylinder ASM
22	92-5839	1	Joint-Ball
23	94-9973	1	Ring-Retaining
24	302-5	1	Fitting-Grease



Hydraulic Cylinder Assembly No. 94-8142

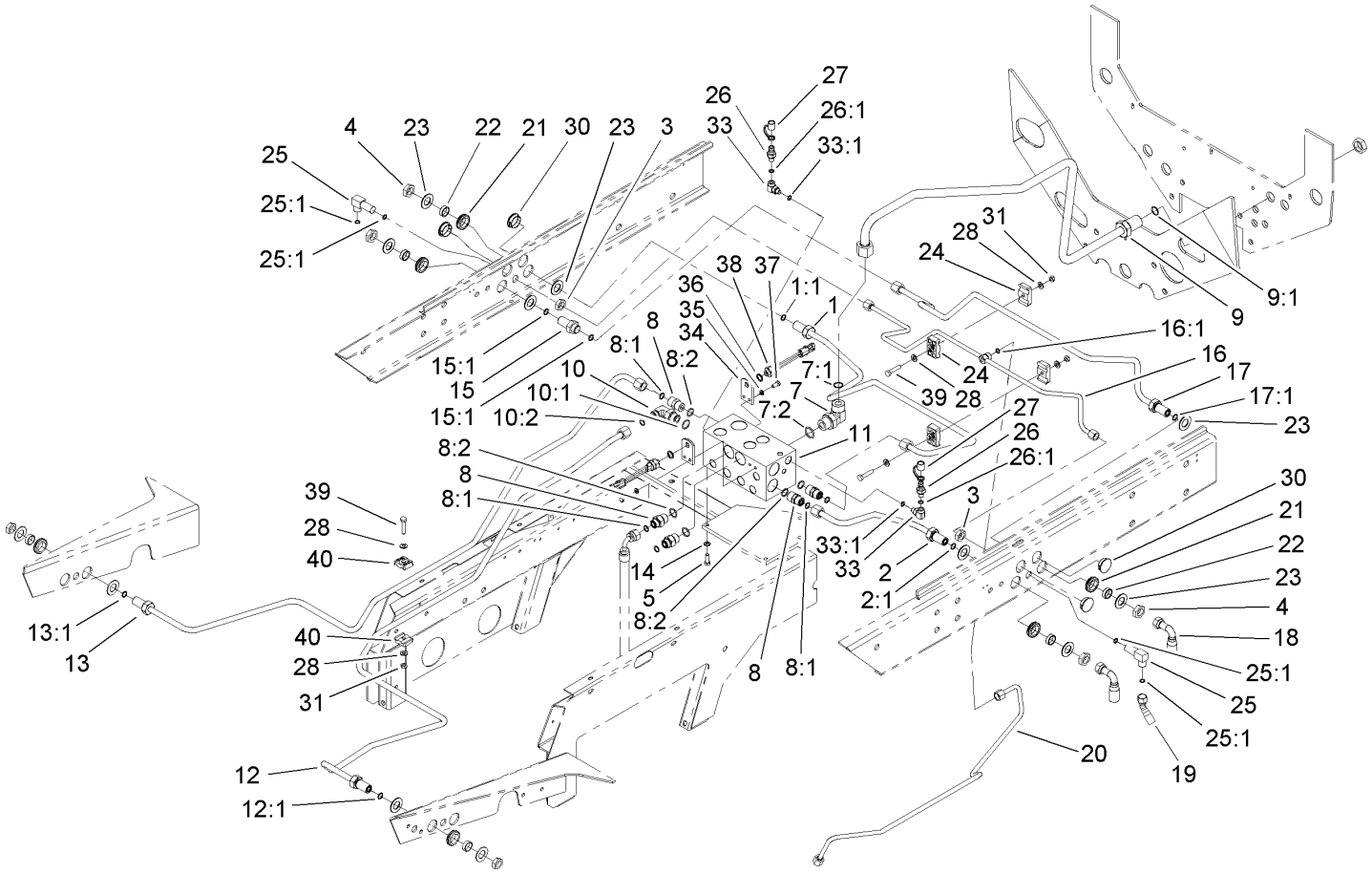
Ref	Part No.	Qty.	Description
❷1		1	Barrel
❷2		1	Rod-Piston
❷3		1	Piston
❷4		1	Gland
❷5		1	Locknut
6	94-9963	1	Ring-Retaining
7	94-9964	1	Seal Repair Kit
❷7:1		1	Uniring
❷7:2		1	O-Ring
❷7:3		1	Seal-Rod
❷7:4		1	O-Ring
❷7:5		1	Backup
❷7:6		1	O-Ring



2 Wheel Drive Axle and Wheel Assembly

Ref	Part No.	Qty.	Description
❷1		2	Tire And Wheel ASM
1:1	86-5910	1	Tire-6 Ply
1:2	100-2582	1	Rim
1:3	232-27	1	Stem-Valve
2	92-9725-03	1	LH Spindle ASM
3	92-9724-03	1	RH Spindle ASM
4	3220-7	2	Nut-Jam
5	3272-13	2	Pin-Cotter
6	242-50	10	Nut-Lug
7	254-106	2	Cone-Bearing, Tapered
8	254-92	2	Cone-Bearing, Outer
9	92-9651	2	Hub Sub ASM
9:1	254-107	1	Cup-Bearing, Tapered
9:2	254-72	1	Bearing-Cup, Tapered
9:3	92-9652	5	Stud-Bolt
10	69-2980	2	Seal
11	3272-12	2	Pin-Cotter
12	98-8839	1	Tie Rod ASM
12:1	98-8840	1	Tube And Clamp ASM
12:2	323-9	2	Screw-HH
12:3	3296-39	2	Nut-Lock, NI
12:4	71-4740	2	End-Rod, Tie (RH)
12:4:1	105-7941	1	Nut-Hex, Slotted
12:4:2	105-7835	1	Seal

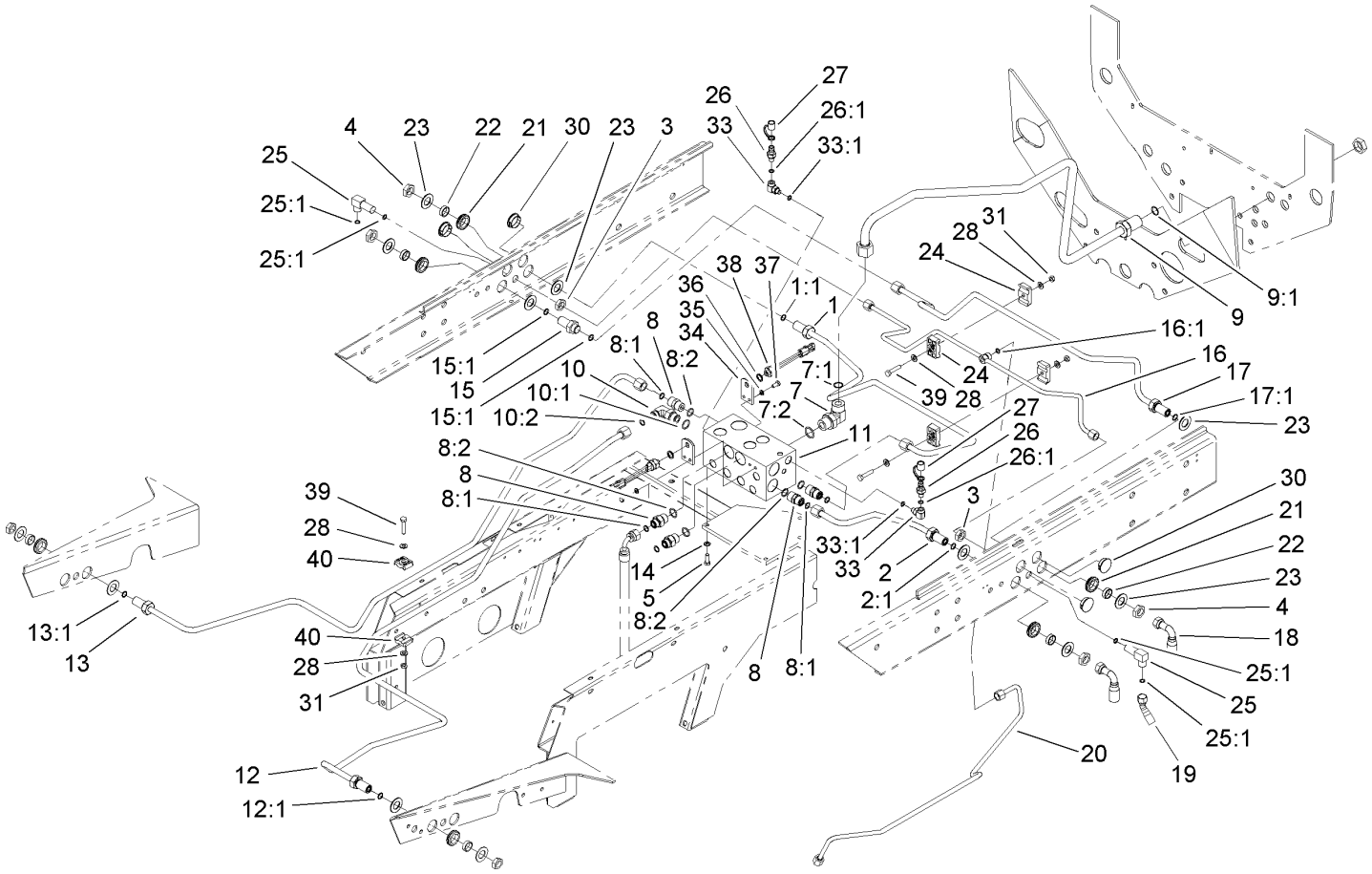
Ref	Part No.	Qty.	Description
12:4:3	302-5	1	Fitting-Grease
13	93-0309	2	Washer-Tab
14	93-0307	2	Nut-Lock, Retainer
15	100-3769	2	Protector-Bearing
16	100-3809	2	Cap-Protector, Bearing



Rear Hydraulic Control Block Assembly

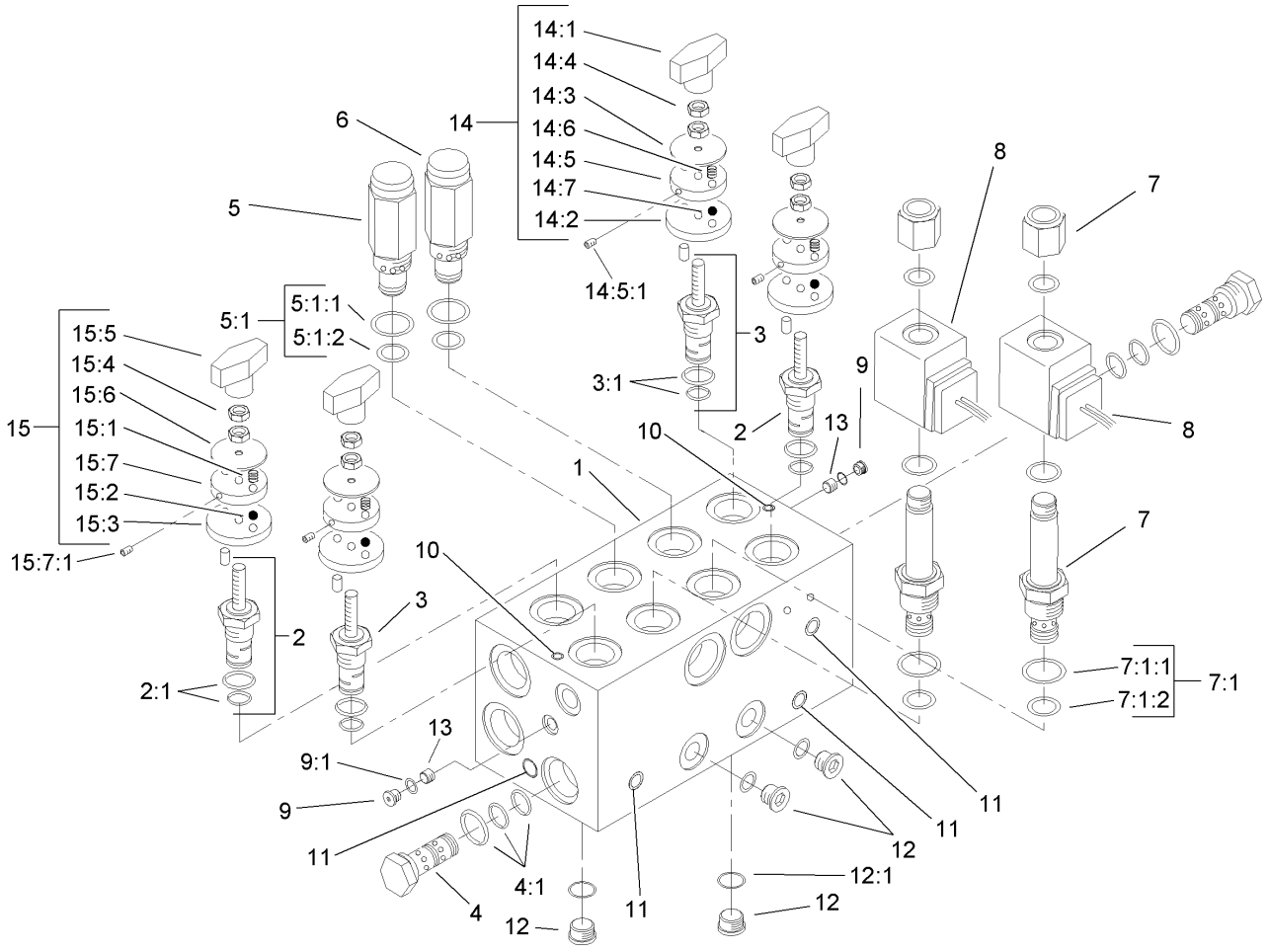
Ref	Part No.	Qty.	Description
1	104-3728	1	HYD Tube ASM
1:1	237-30	1	O-Ring
2	104-3731	1	HYD Tube ASM
2:1	237-30	1	O-Ring
3	340-70	2	Nut-Lock
4	340-127	4	Nut-Bulkhead
5	322-4	2	Screw-HH
7	340-142	1	Fitting-HYD, 90 DEG
7:1	237-58	1	O-Ring
7:2	237-81	1	O-Ring
8	340-6	5	Fitting-HYD, Straight
8:1	237-30	1	O-Ring
8:2	237-80	1	O-Ring
9	104-3734	1	HYD Cooler Tube ASM
9:1	237-65	1	O-Ring
10	340-105	1	Fitting-HYD, 90 DEG
10:1	237-80	1	O-Ring
10:2	237-30	1	O-Ring
11	99-6978	1	Block-Manifold, Mow
12	104-3741	1	HYD Tube ASM
12:1	237-30	1	O-Ring
13	104-3739	1	HYD Tube ASM
13:1	237-30	1	O-Ring
14	3253-4	2	Washer-Lock

Ref	Part No.	Qty.	Description
15	340-161	1	Fitting-Bulkhead
15:1	237-30	2	O-Ring
16	104-3723	1	HYD Tube ASM
16:1	237-22	1	O-Ring
17	104-3724	1	HYD Tube ASM
17:1	237-30	1	O-Ring
18	105-7903	4	HYD Hose ASM
19	99-5614	2	HYD Hose ASM
20	104-3732	1	Return Drain ASM
21	240-5	4	Grommet-Rubber
22	69-8960	4	Spacer
23	69-8930	8	Washer
24	56-7972	4	Clamp-Tube
25	340-154	2	Union-Bulkhead
25:1	237-22	2	O-Ring
26	354-77	2	Fitting-Quick
26:1	237-78	1	O-Ring
27	354-79	2	Cap-Dust
28	3256-23	8	Washer-Flat
30	94-1402	4	Plug-Hole
31	3296-47	4	Nut-Lock, NI
33	75-6640	2	Fitting-HYD, Special
33:1	237-78	1	O-Ring
34	98-8199	2	Bracket-Switch



Rear Hydraulic Control Block Assembly (continued)

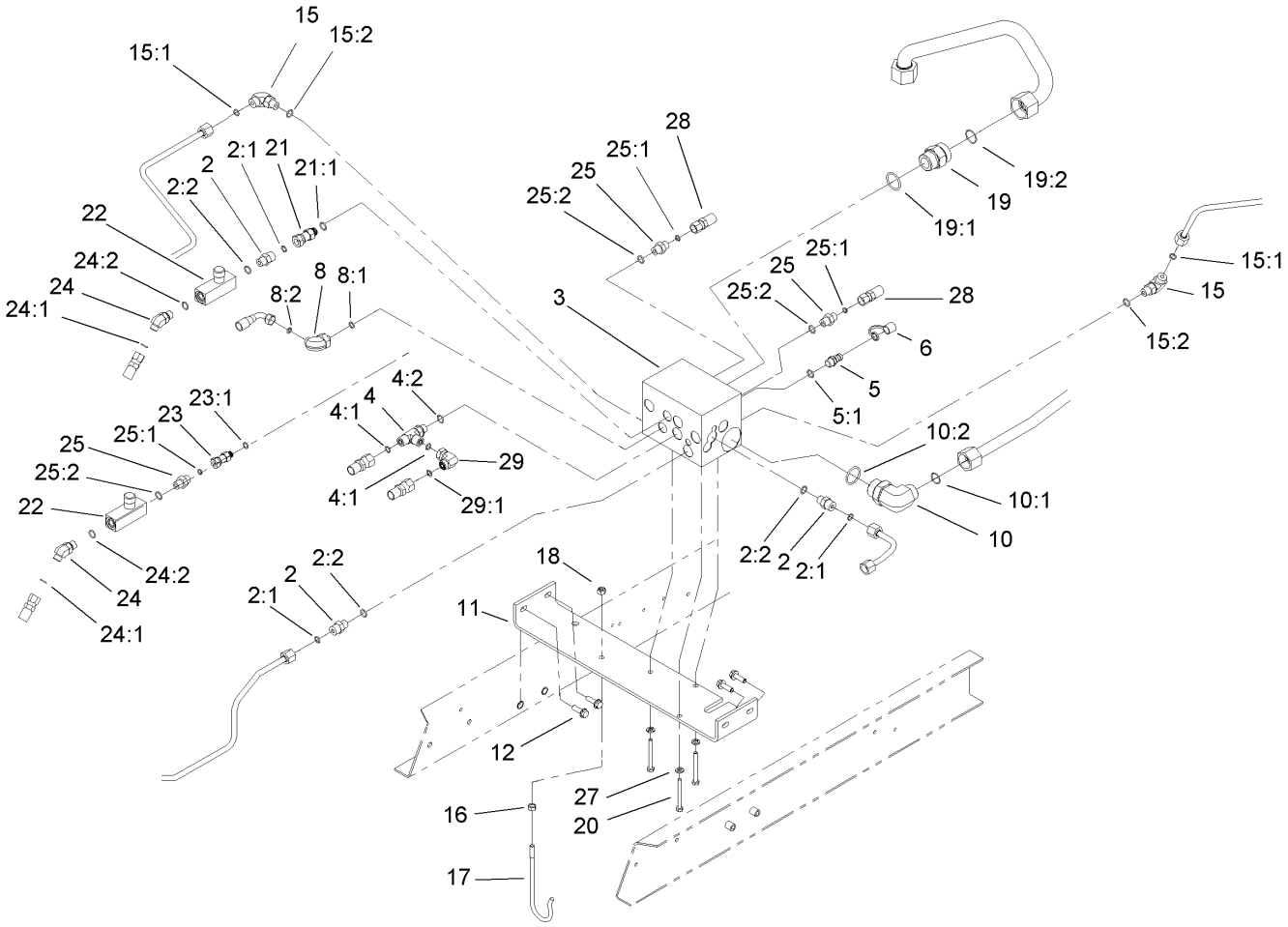
Ref	Part No.	Qty.	Description
35	3253-3	4	Washer-Lock
36	3256-76	2	Washer-Flat
37	329-3	4	Screw-HH
38	72-4320	2	Switch-Ball
39	322-7	4	Screw-HH
40	56-7976	4	Clamp-Tube



Mow Block Assembly No. 99-6978

Ref	Part No.	Qty.	Description
❷1		1	Body-Manifold
2	94-3657	2	Spool ASM
2:1	106-1091	1	Seal Kit
3	94-8175	2	Control-Flow, Rotary
3:1	106-1090	1	Seal Kit
4	69-4120	2	Cartridge-Logic
4:1	69-4240	1	Seal Kit
5	94-3655	1	Valve-Relief
5:1	95-5645	1	Seal Kit
❷5:1:1		1	Seal-Dust
❷5:1:2		1	Seal-Dust
6	104-1200	1	Valve-Relief, Cartridge
7	93-7494	2	Cartridge
7:1	95-5645	1	Seal Kit
❷7:1:1		1	Seal-Dust
❷7:1:2		1	Seal-Dust
8	83-2010	2	Coil ASM
9	106-1024	2	Plug-Leak, Zero
9:1	237-156	1	O-Ring
❷10		2	Plug (7Mm)
❷11		8	Plug (10Mm)
12	106-1026	4	Plug-HYD
12:1	237-42	1	O-Ring
13	95-5999	2	Plug-Orifice

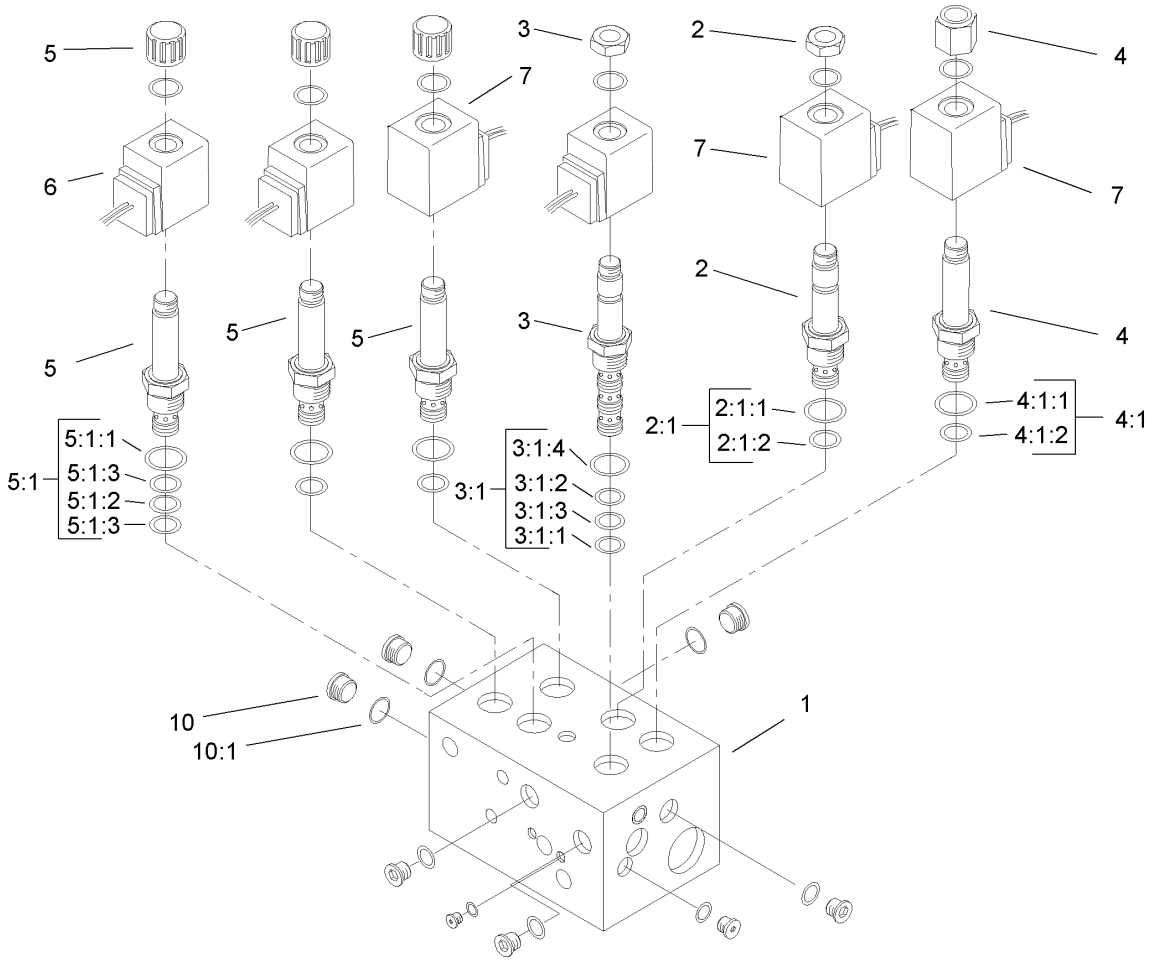
Ref	Part No.	Qty.	Description
14	94-3660	2	Detent Kit
14:1	94-5020	1	Knob ASM
14:2	94-5025	1	Plate-Locating
14:3	94-5026	1	Plate-Indicator
14:4	3218-1	2	Nut-Jam
14:5	94-5023	1	Plate-Detent
14:5:1	3245-36	1	Screw-Set, HSH
14:6	94-5027	2	Spring
14:7	255-13	2	Ball-Steel, Stainless
15	94-6378	2	Detent Kit
15:1	94-5027	2	Spring
15:2	255-13	2	Ball-Steel, Stainless
15:3	94-5021	1	Plate-Locating
15:4	3218-1	2	Nut-Jam
15:5	94-5020	1	Knob ASM
15:6	99-3543	1	Plate-Indicator
15:7	94-5023	1	Plate-Detent
15:7:1	3245-36	1	Screw-Set, HSH



Front Hydraulic Control Block and Hose Assembly

Ref	Part No.	Qty.	Description
2	340-2	3	Fitting-HYD, Straight
2:1	237-22	1	O-Ring
2:2	237-42	1	O-Ring
3	104-9335	1	Manifold-Block, Lift
4	340-86	1	Fitting-HYD, Tee
4:1	237-22	2	O-Ring
4:2	237-42	1	O-Ring
5	59-7410	1	Tip-Nipple, Diagnostic
5:1	237-42	1	O-Ring
6	354-79	1	Cap-Dust
8	340-132	1	Fitting-HYD, 90 DEG
8:1	237-78	1	O-Ring
8:2	237-21	1	O-Ring
10	340-15	1	Fitting-HYD, 90 DEG
10:1	237-58	1	O-Ring
10:2	237-146	1	O-Ring
11	104-3772-01	1	Bracket-Block, Manifold
12	3234-17	4	Screw-HHF
15	340-77	2	Fitting-HYD, 90 DEG
15:1	237-22	1	O-Ring
15:2	237-42	1	O-Ring
16	3217-6	1	Nut-Hex
17	93-7970	1	Hanger-Hose
18	3296-29	1	Nut-Lock, NI

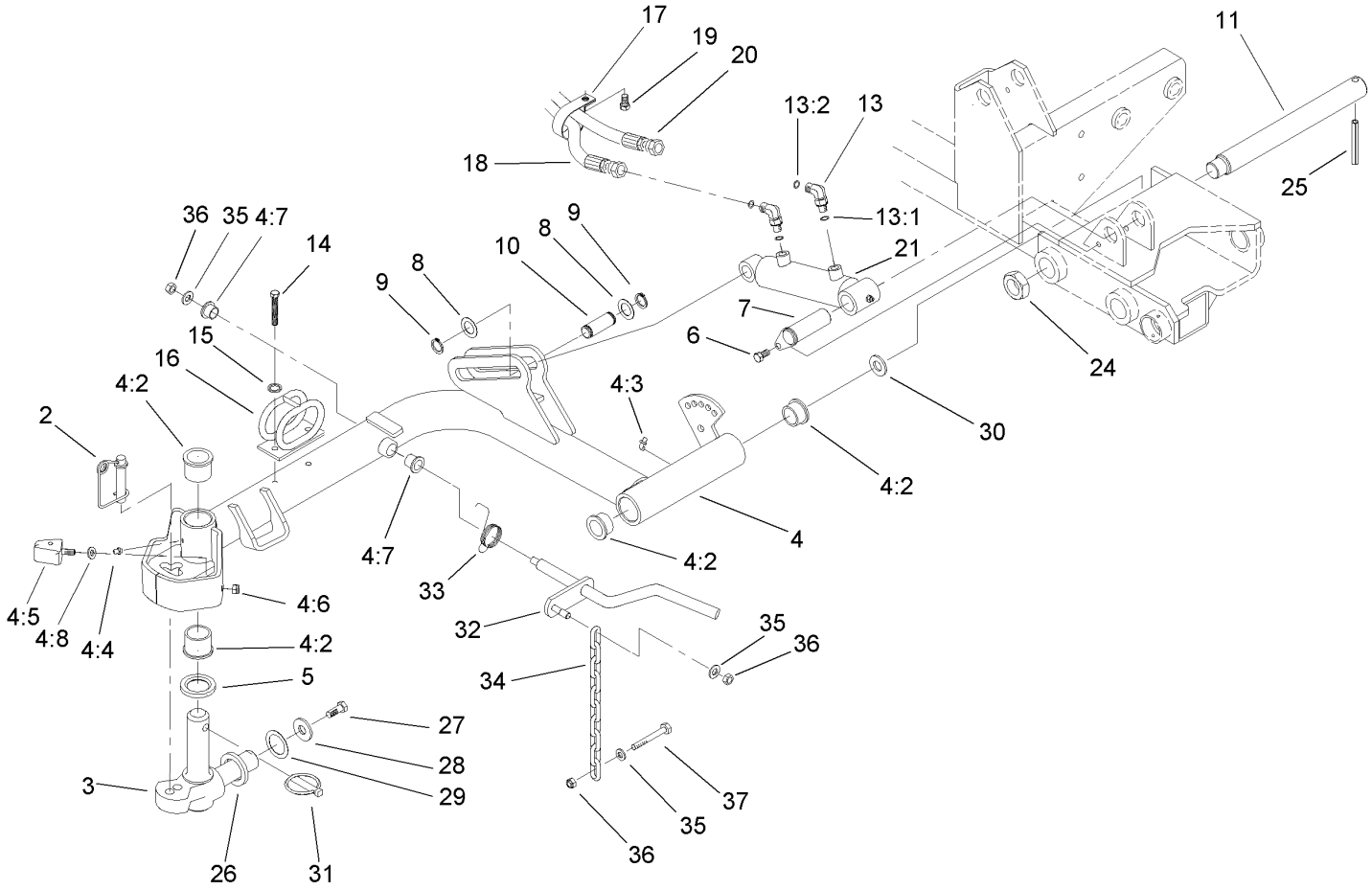
Ref	Part No.	Qty.	Description
19	104-3797	1	Fitting-HYD, Straight
19:1	237-146	1	O-Ring
19:2	340-65	1	O-Ring
20	322-3	3	Screw-HH
21	104-3779	1	Connector-Swivel, Straight
21:1	237-42	1	O-Ring
22	98-9742	2	Valve-Control, Flow
23	104-3777	1	Connector-Swivel, Straight
23:1	237-78	1	O-Ring
24	340-137	2	Fitting
24:1	237-21	1	O-Ring
24:2	237-42	1	O-Ring
25	340-1	3	Adapter
25:1	237-21	1	O-Ring
25:2	237-42	1	O-Ring
27	3253-4	3	Washer-Lock
28	104-3716	2	HYD Hose ASM
29	340-159	1	Fitting-HYD, 90 DEG
29:1	237-22	2	O-Ring



Lift Block Assembly No. 104-9335

Ref	Part No.	Qty.	Description
❷1		1	Body-Manifold
2	92-6315	1	Cartridge-Poppet, N.C.
2:1	95-5645	1	Seal Kit
❷2:1:1		1	Seal-Dust
❷2:1:2		1	Seal-Dust
3	94-2627	1	Cartridge
3:1	95-5642	1	Seal Kit
❷3:1:1		1	Seal-Dust
❷3:1:2		1	Seal-Dust
❷3:1:3		1	Seal-Dust
❷3:1:4		1	Ring-Boss, Low Compression
4	93-7494	1	Cartridge
4:1	95-5645	1	Seal Kit
❷4:1:1		1	Seal-Dust
❷4:1:2		1	Seal-Dust
5	105-3327	3	Valve-Cartridge, Double Blocking
5:1	105-3334	1	Seal Kit
❷5:1:1		1	Seal-Dust
❷5:1:2		1	Seal-Dust
❷5:1:3		2	Ring-Backup
6	83-2010	3	Coil ASM
7	105-3328	3	Coil-Solonoid
❶❷8		4	Plug
❶❷9		1	Plug

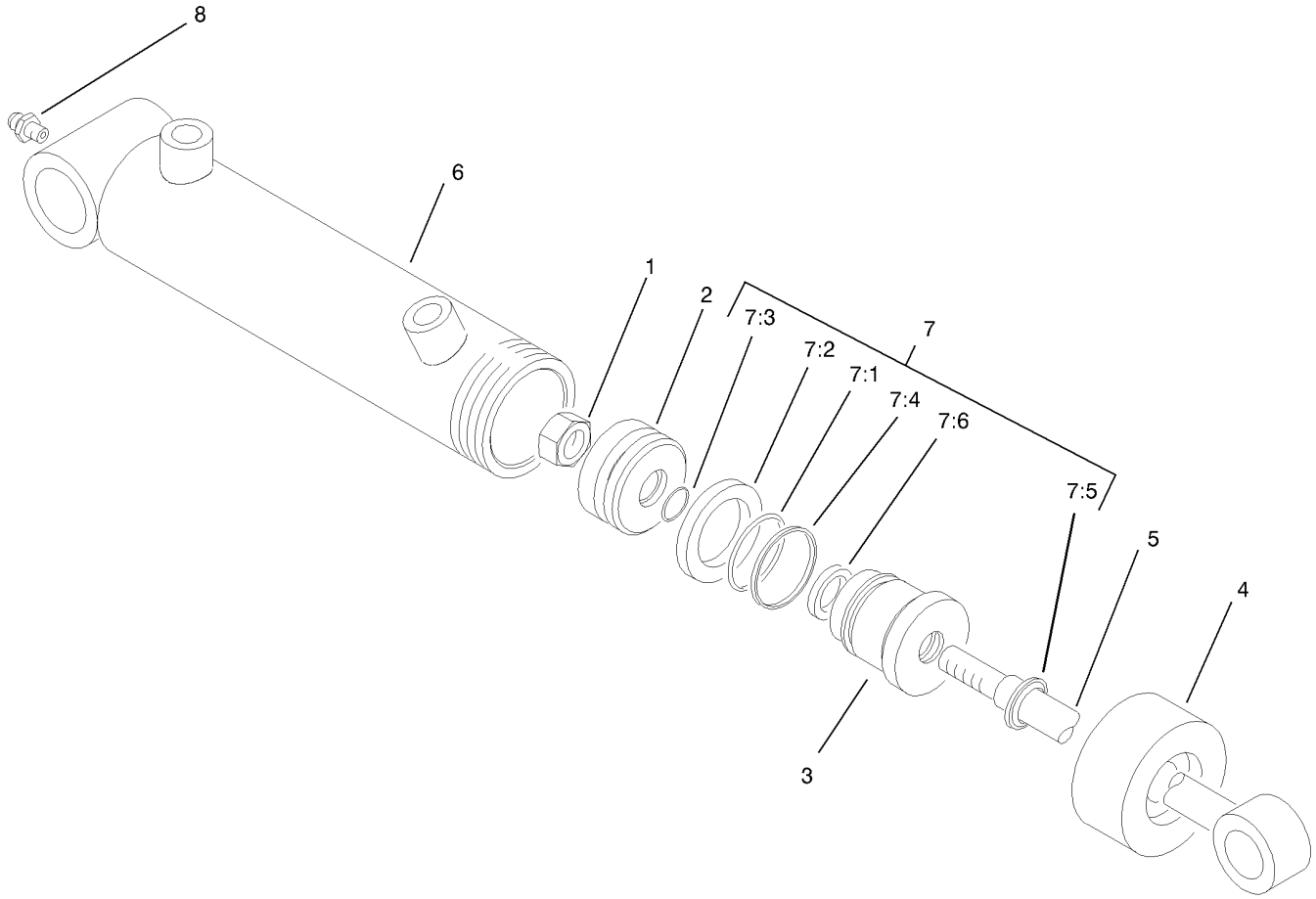
Ref	Part No.	Qty.	Description
10	353-989	7	Plug-Hex, Hollow
10:1	237-42	1	O-Ring



Front No. 1 Lift Arm Assembly

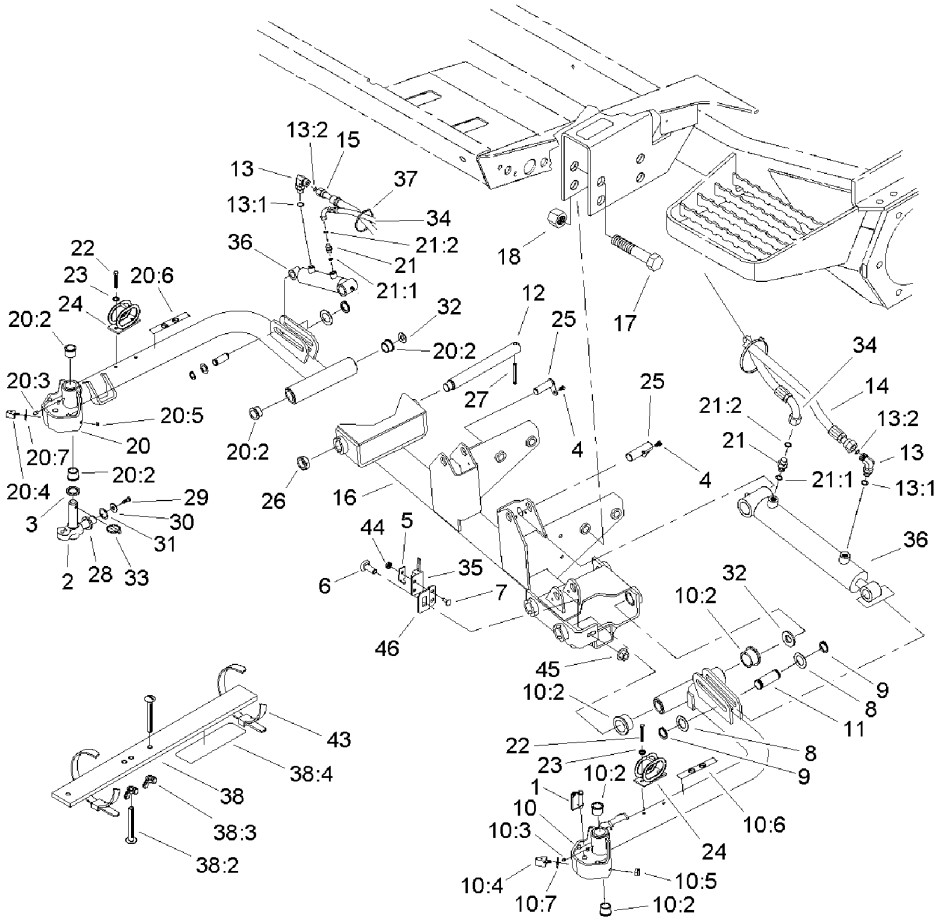
Ref	Part No.	Qty.	Description
2	99-5610	1	Pin
3	98-1880-03	1	Knuckle-Pivot
4	105-3366	1	No. 1 Lift Arm ASM
4:2	104-0015	4	Bushing-Flange
4:3	302-60	1	Fitting-Grease, 90 DEG
4:4	302-5	1	Fitting-Grease
4:5	106-9004	2	Bumper
4:6	3296-29	2	Nut-Lock, NI
4:7	256-287	2	Bushing
4:8	3255-8	2	Washer-Lock
5	94-8946	1	Washer-Thrust
6	32144-14	1	Screw-HWHTF
7	106-9208	1	Short Cylinder Pin ASM
8	94-9998	2	Washer-Thrust
9	94-9974	2	Ring-Retaining
10	75-5350	1	Pin-Slide, Cylinder
11	95-7158	1	Pin-Pivot
13	340-132	2	Fitting-HYD, 90 DEG
13:1	237-78	1	O-Ring
13:2	237-21	1	O-Ring
14	33114-020	2	Screw-HH
15	3253-4	2	Washer-Lock
16	99-5621	1	Guide-Hose
17	2412-96	1	Clamp-R

Ref	Part No.	Qty.	Description
18	105-7916	1	HYD Hose ASM
19	322-4	1	Screw-HH
20	105-9274	1	HYD Hose ASM
21	93-2650	1	Cylinder-Lift
24	3296-49	1	Nut-Lock, NI
25	32121-110	1	Pin-Roll, Slotted
26	98-7974	1	Washer-Thrust
27	98-7993	1	Screw-HHF
28	3256-6	1	Washer-Flat
29	3-6781	1	Washer-Thrust
30	76-2980	1	Washer-Thrust
31	283-71	1	Pin-Lynch
32	105-0142-03	1	Rod-Pivot, Front
33	98-3929	1	Spring-Torsion
34	93-6738	1	Chain
35	3256-24	3	Washer-Flat
36	3296-39	3	Nut-Lock, NI
37	323-7	1	Screw-HH



Hydraulic Cylinder Assembly No. 93-2650

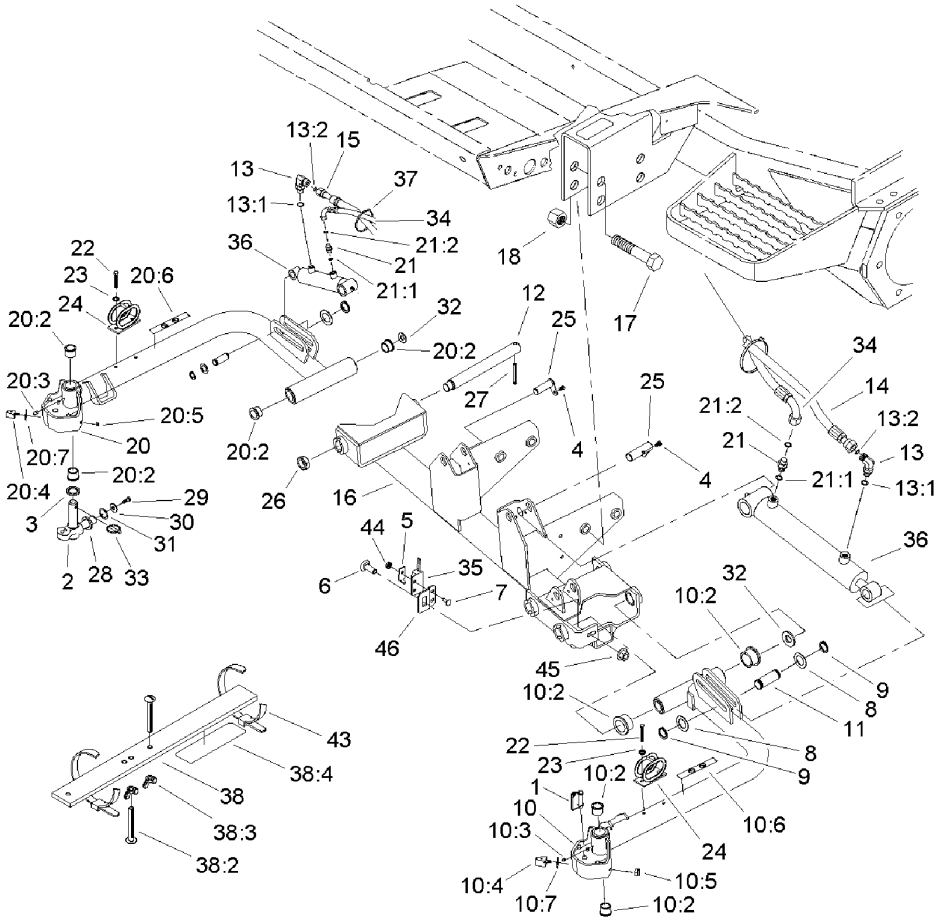
Ref	Part No.	Qty.	Description
❷1		1	Locknut
❷2		1	Piston
❷3		1	Head
❷4		1	Collar
❷5		1	Shaft
❷6		1	Barrel
7	86-7330	1	Seal Kit
❷7:1		1	Seal-Dust
❷7:2		1	Seal-Special
❷7:3		1	Seal-Dust
❷7:4		1	Backup
❷7:5		1	Seal-Rod
❷7:6		1	Seal-Dust
8	302-5	1	Fitting-Grease



Front No. 4 and No. 5 Lift Arm Assembly

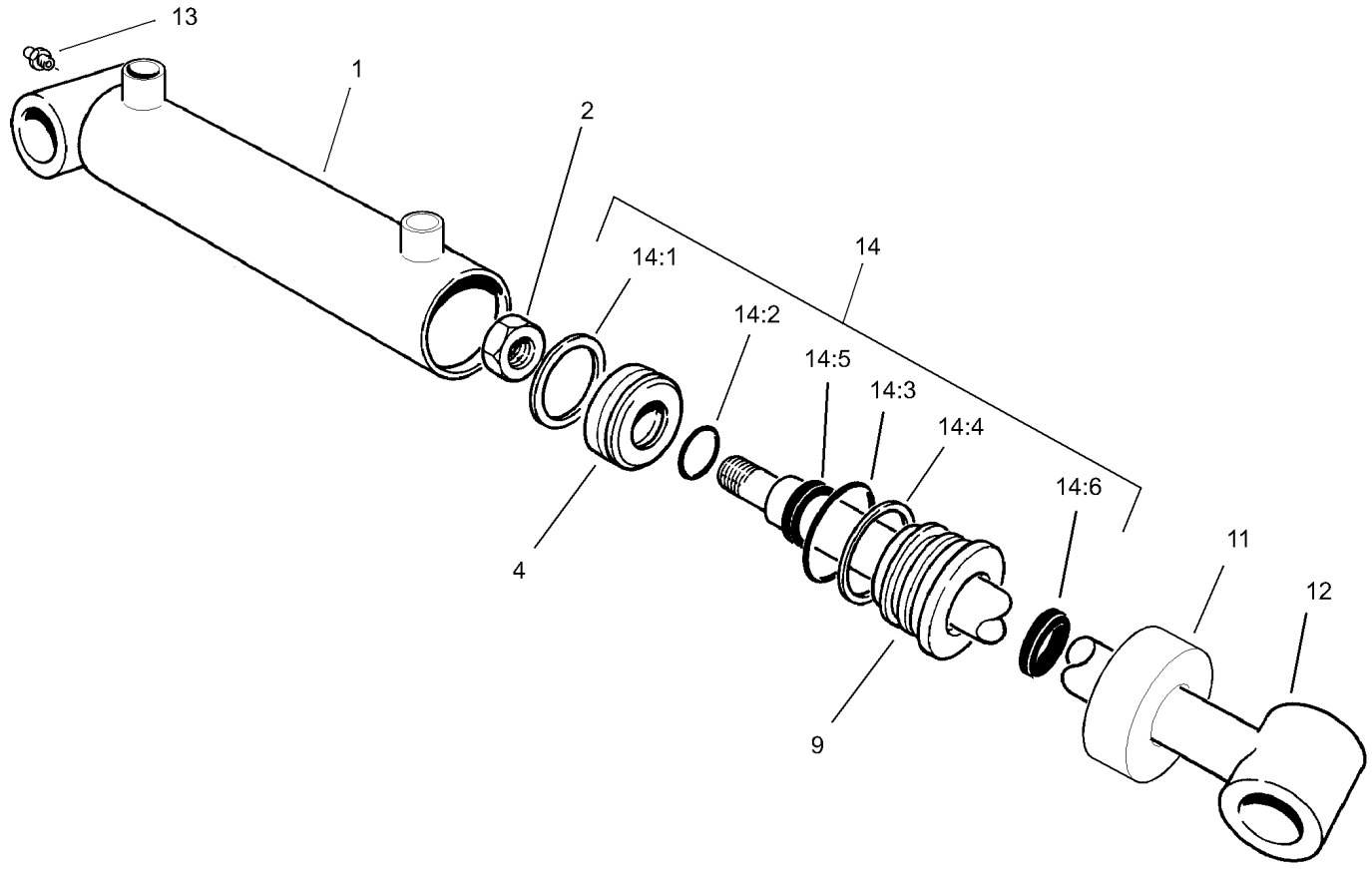
Ref	Part No.	Qty.	Description
1	99-5610	2	Pin
2	98-1880-03	2	Knuckle-Pivot
3	94-8946	2	Washer-Thrust
4	32144-14	2	Screw-HWHTF
5	100-4872	1	Plate-Switch, Neutral
6	3231-22	1	Screw-CARR
7	104-1450	1	Bolt-CARR
8	94-9998	4	Washer-Thrust
9	94-9974	4	Ring-Retaining
10	105-3359	1	No. 4 Lift Arm ASM
10:2	104-0015	4	Bushing-Flange
10:3	302-5	2	Fitting-Grease
10:4	106-9004	2	Bumper
10:5	3296-29	2	Nut-Lock, NI
10:6	93-6687	1	Decal-No Step
10:7	3255-8	2	Washer-Lock
11	75-5350	2	Pin-Slide, Cylinder
12	95-7158	2	Pin-Pivot
13	340-132	2	Fitting-HYD, 90 DEG
13:1	237-78	1	O-Ring
13:2	237-21	1	O-Ring
14	105-7948	1	HYD Hose ASM
15	105-7945	1	HYD Hose ASM
16	105-3347-03	1	Frame-Carrier, Front

Ref	Part No.	Qty.	Description
17	328-7	4	Screw-HH
18	3296-51	4	Nut-Lock, NI
20	105-0110	1	No. 5 Lift Arm ASM
20:2	104-0015	4	Bushing-Flange
20:3	302-5	2	Fitting-Grease
20:4	106-9004	2	Bumper
20:5	3296-29	2	Nut-Lock, NI
20:6	93-6687	1	Decal-No Step
20:7	3255-8	2	Washer-Lock
21	340-92	2	Fitting-HYD, Straight
21:1	237-78	1	O-Ring
21:2	237-21	1	O-Ring
22	33114-020	4	Screw-HH
23	3253-4	4	Washer-Lock
24	99-5621	2	Guide-Hose
25	105-9889	2	Cylinder Pin ASM
26	3296-49	2	Nut-Lock, NI
27	32121-110	2	Pin-Roll, Slotted
28	98-7974	2	Washer-Thrust
29	98-7993	2	Screw-HHF
30	3256-6	2	Washer-Flat
31	3-6781	2	Washer-Thrust
32	76-2980	2	Washer-Thrust
33	283-71	2	Pin-Lynch



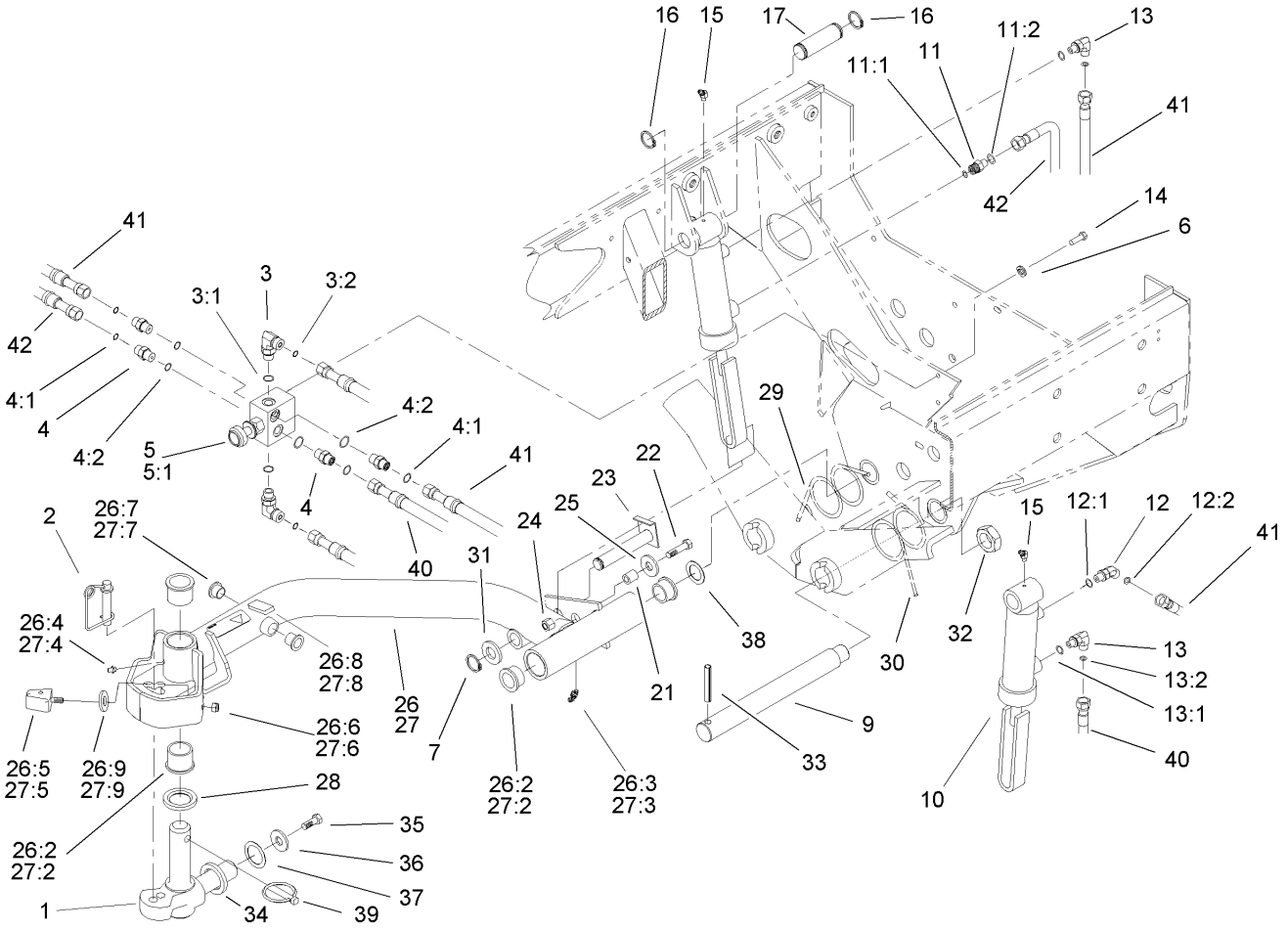
Front No. 4 and No. 5 Lift Arm Assembly (continued)

Ref	Part No.	Qty.	Description
34	105-7947	2	HYD Hose ASM
35	100-1270	1	Switch-Proximity
36	99-6986	2	Cylinder-HYD
37	3290-378	2	Tie-Cable
38	98-1852	1	Gauge Bar ASM
38:2	32122-54	2	Screw-Head, Truss
38:3	32103-3	2	Nut-Wing
38:4	98-7976	1	Decal-Bar, Gauge
43	3334-945	2	Tie-Cable
44	32149-7	1	Nut-Keps
45	32128-43	1	Nut-Flange
46	105-3351	1	Bracket-Switch



Hydraulic Cylinder Assembly No. 99-6986

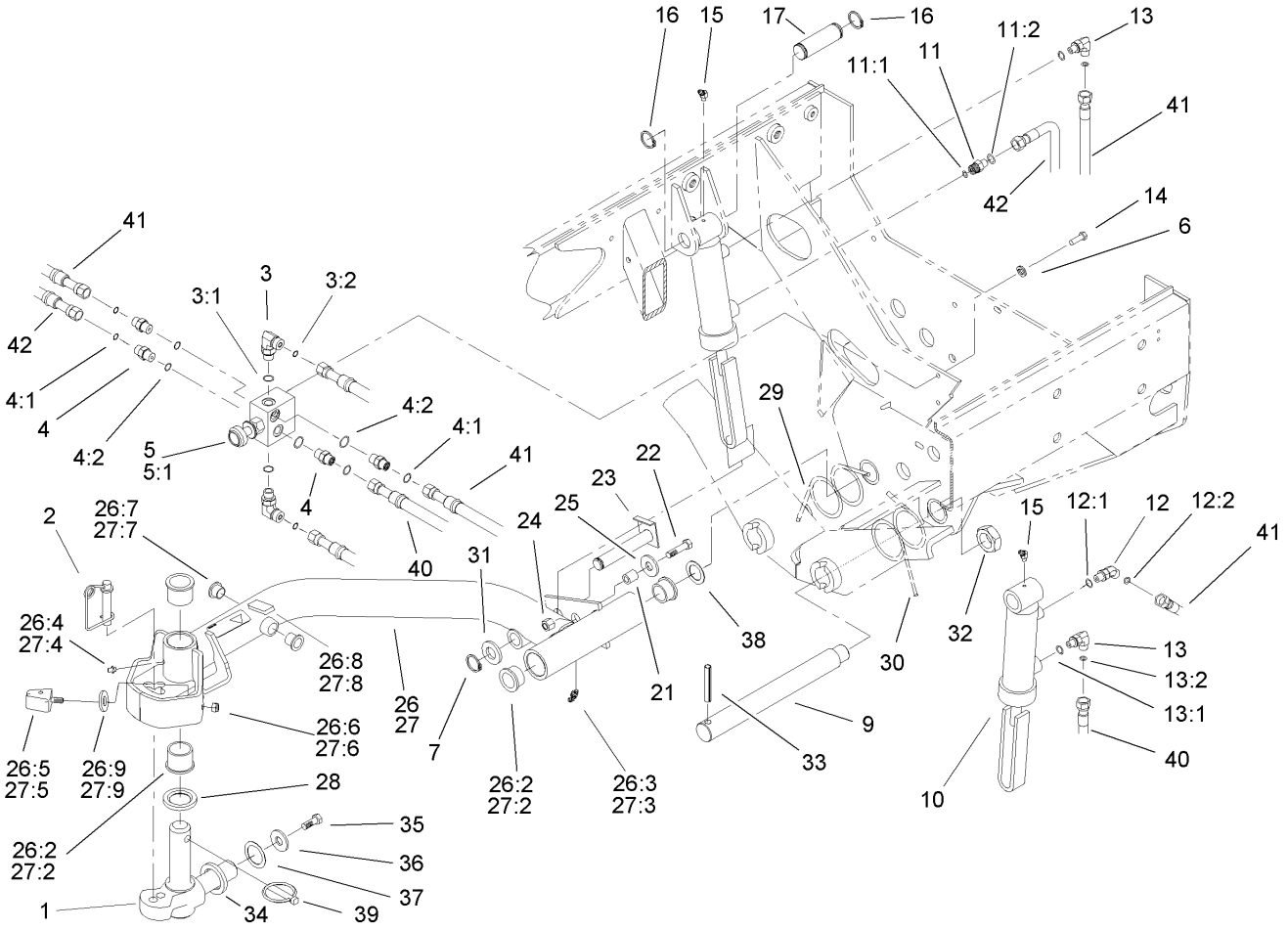
Ref	Part No.	Qty.	Description
❷1		1	Barrel
2	32152-10	1	Locknut
❷4		1	Piston
❷9		1	Head
❷11		1	Collar
❷12		1	Shaft W/Clevis
❷13		1	Fitting-Grease
14	100-8023	1	Seal Repair Kit
❷14:1		1	Seal-Psp
❷14:2		1	Seal-Dust
❷14:3		1	Seal-Dust
❷14:4		1	Backup
❷14:5		1	Seal-Rod
❷14:6		1	Seal-Dust



Rear No. 2 and No. 3 Lift Arm Assembly

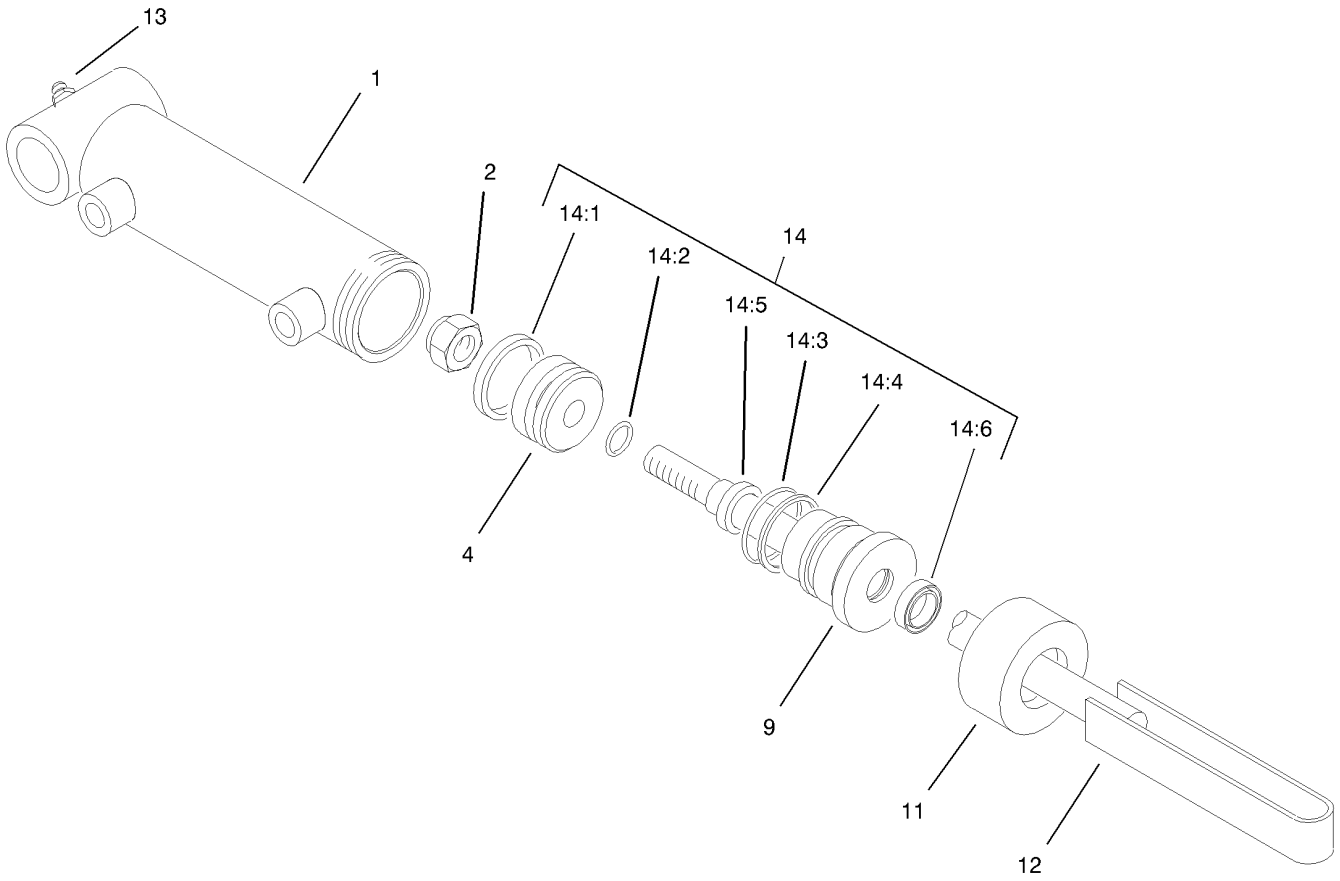
Ref	Part No.	Qty.	Description
1	98-1880-03	2	Knuckle-Pivot
2	99-5610	2	Pin
3	340-82	2	Adapter
3:1	237-42	1	O-Ring
3:2	237-21	1	O-Ring
4	340-1	4	Adapter
4:1	237-21	1	O-Ring
4:2	237-42	1	O-Ring
5	104-9250	1	Control-Flow
5:1	107-1800	1	Cartridge Kit
❶5:1:1	105-3334	1	Seal Kit
❶5:1:2	105-7514	1	Cartridge Knob Kit
6	3253-3	2	Washer-Lock
7	94-9974	2	Ring-Retaining
9	95-7158	2	Pin-Pivot
10	99-2550	2	Cylinder-HYD
11	340-92	1	Fitting-HYD, Straight
11:1	237-78	1	O-Ring
11:2	237-21	1	O-Ring
12	340-103	1	Fitting-HYD, 45 DEG
12:1	237-78	1	O-Ring
12:2	237-21	1	O-Ring
13	340-132	2	Fitting-HYD, 90 DEG
13:1	237-78	1	O-Ring

Ref	Part No.	Qty.	Description
13:2	237-21	1	O-Ring
14	321-4	2	Screw-HH
15	302-11	2	Fitting-Lube, 45 DEG
16	32151-36	4	Ring-Retaining
17	92-7548	2	Pin-Cylinder
21	82-6840	2	Spacer
22	322-7	2	Screw-HH
23	99-2560	2	Pin
24	3296-29	2	Nut-Lock, NI
25	3256-3	2	Washer-Flat
26	105-3363	1	No. 3 Lift Arm ASM
26:2	104-0015	4	Bushing-Flange
26:3	302-11	1	Fitting-Lube, 45 DEG
26:4	302-5	1	Fitting-Grease
26:5	106-9004	2	Bumper
26:6	3296-29	2	Nut-Lock, NI
26:7	256-287	2	Bushing
26:8	93-6696	1	Decal-Warning
26:9	3255-8	2	Washer-Lock
27	105-3362	1	No. 2 Lift Arm ASM
27:2	104-0015	4	Bushing-Flange
27:3	302-11	1	Fitting-Lube, 45 DEG
27:4	302-5	1	Fitting-Grease
27:5	106-9004	2	Bumper



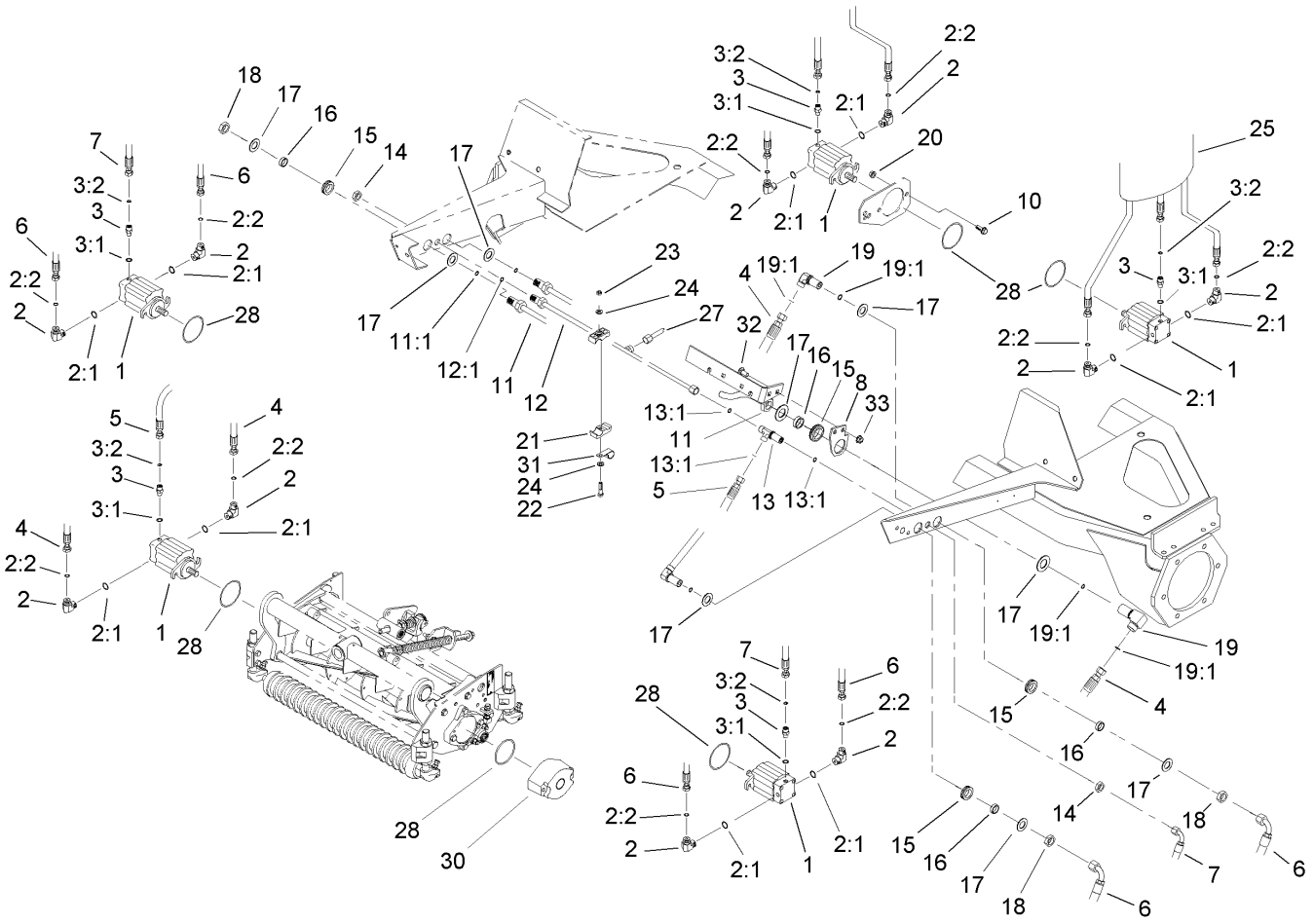
Rear No. 2 and No. 3 Lift Arm Assembly (continued)

Ref	Part No.	Qty.	Description
27:6	3296-29	2	Nut-Lock, NI
27:7	256-287	2	Bushing
27:8	93-6696	1	Decal-Warning
27:9	3255-8	2	Washer-Lock
28	94-8946	2	Washer-Thrust
29	99-5608	1	Spring-Torsion, RH
30	99-5609	1	Spring-Torsion, LH
31	67-6570	2	Spacer-Wheel
32	3296-49	2	Nut-Lock, NI
33	32121-110	2	Pin-Roll, Slotted
34	98-7974	2	Washer-Thrust
35	98-7993	2	Screw-HHF
36	3256-6	2	Washer-Flat
37	3-6781	2	Washer-Thrust
38	76-2980	2	Washer-Thrust
39	283-71	2	Pin-Lynch
40	105-7919	1	HYD Hose ASM
41	105-7918	2	HYD Hose ASM
42	105-7917	1	HYD Hose ASM



Hydraulic Cylinder Assembly No. 99-2550

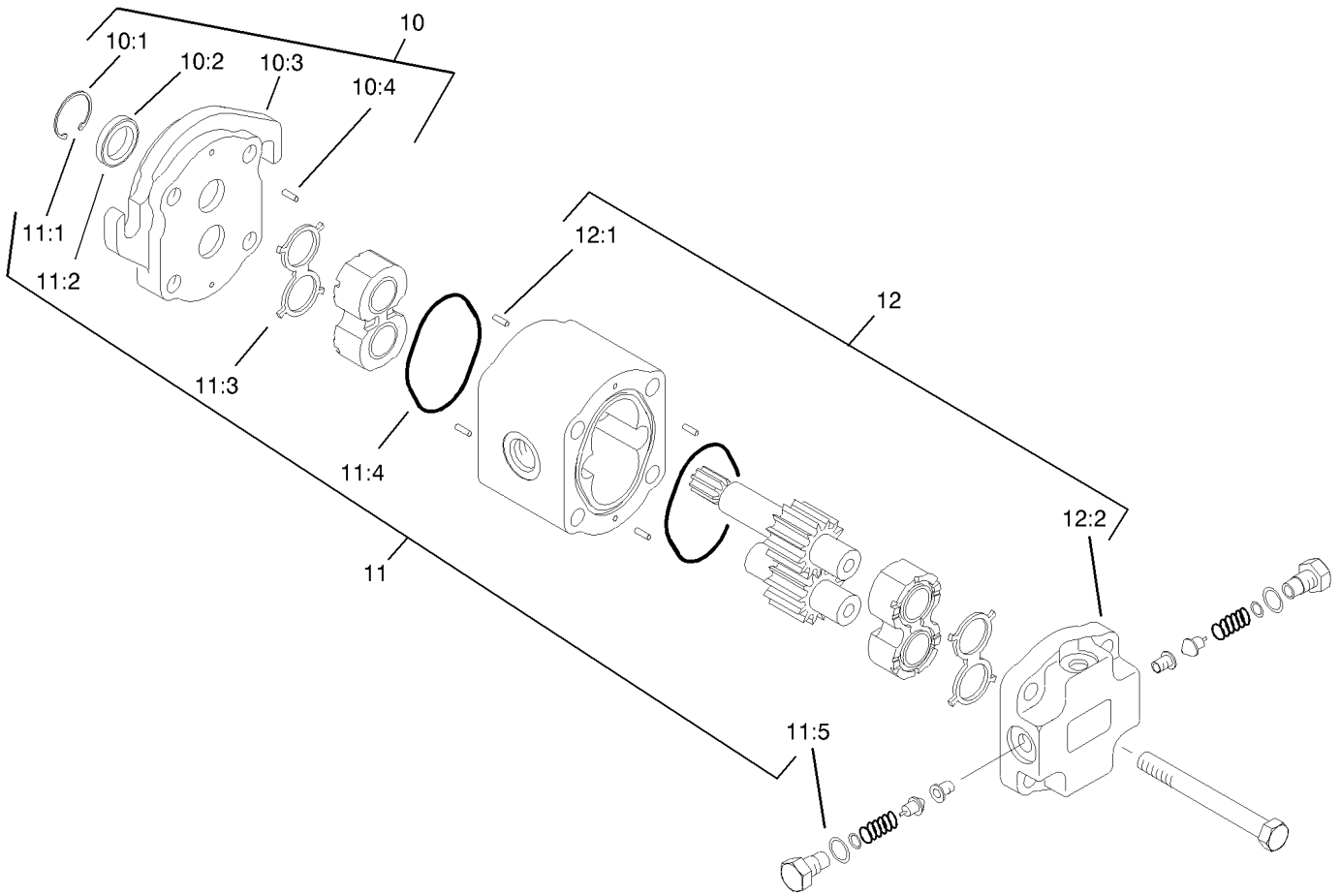
Ref	Part No.	Qty.	Description
❷1		1	Barrel
2	32152-10	1	Locknut
❷4		1	Piston
❷9		1	Head
❷11		1	Collar
❷12		1	Shaft And Tube
13	302-5	1	Fitting-Grease
14	100-8023	1	Seal Repair Kit
❷14:1		1	Seal-Psp
❷14:2		1	Seal-Dust
❷14:3		1	Seal-Dust
❷14:4		1	Backup
❷14:5		1	Seal-Rod
❷14:6		1	Seal-Dust



Reel Motor Assembly

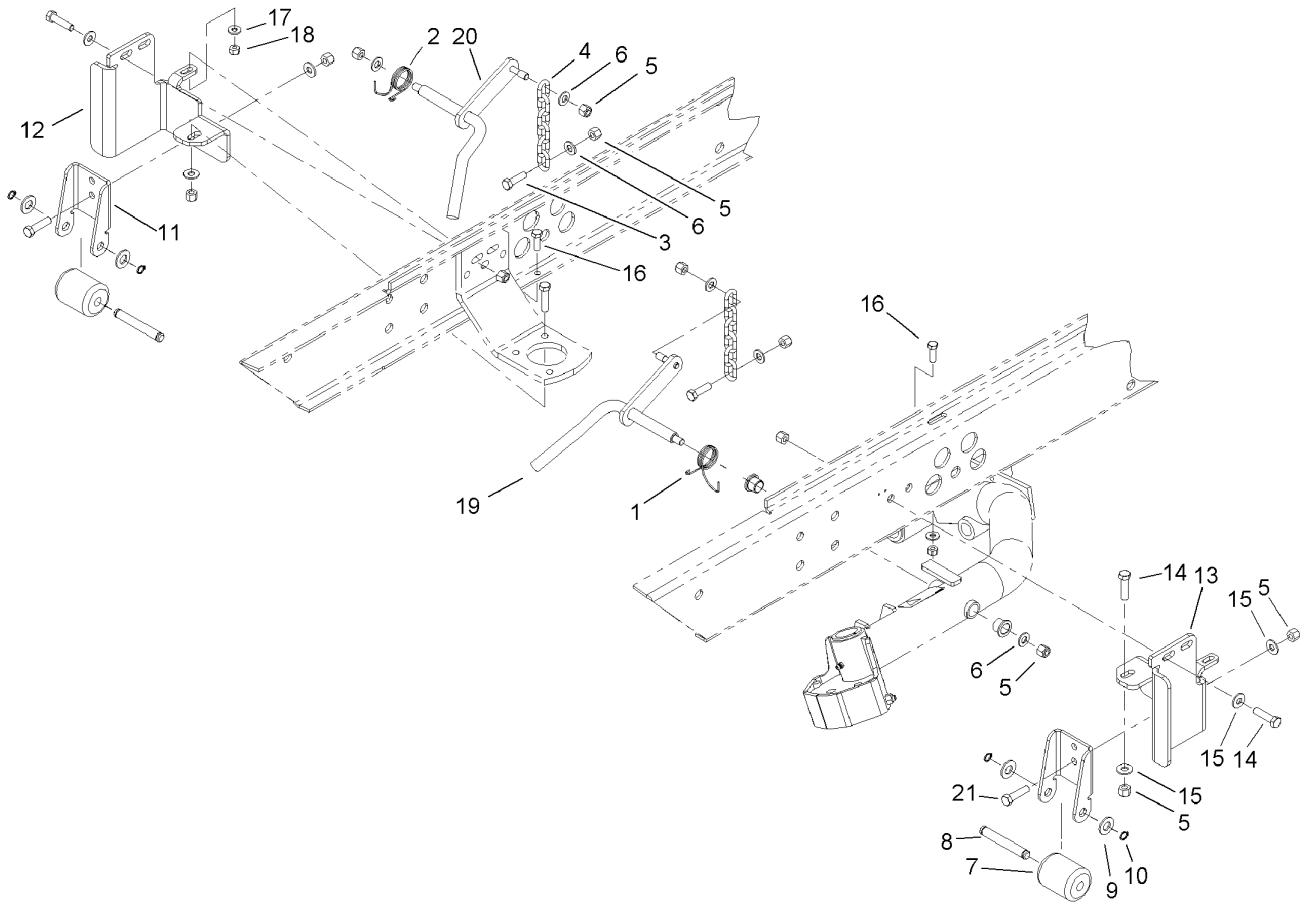
Ref	Part No.	Qty.	Description
1	98-9999	5	HYD Motor ASM
2	340-98	10	Fitting-HYD, 90 DEG
2:1	237-79	1	O-Ring
2:2	237-30	1	O-Ring
3	340-92	5	Fitting-HYD, Straight
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	105-7902	2	HYD Hose ASM
5	92-7560	1	HYD Hose ASM
6	105-7901	4	HYD Hose ASM
7	92-7559	2	HYD Hose ASM
8	106-7788-03	1	Mount-Fitting
10	3234-11	10	Screw-HHF
11	93-4219	1	Tube ASM
11:1	237-30	1	O-Ring
12	93-4223	1	Front Drain Tube ASM
12:1	237-22	2	O-Ring
13	340-68	1	Fitting-Tee, Bulkhead
13:1	237-22	3	O-Ring
14	340-70	2	Nut-Lock
15	240-5	5	Grommet-Rubber
16	69-8960	5	Spacer
17	69-8930	10	Washer
18	340-127	5	Nut-Bulkhead

Ref	Part No.	Qty.	Description
19	93-9151	2	Fitting-HYD
19:1	237-30	2	O-Ring
20	32128-43	10	Nut-Flange
21	56-7972	4	Clamp-Tube
22	322-7	2	Screw-HH
23	3296-47	2	Nut-Lock, NI
24	3256-23	4	Washer-Flat
25	99-5617	5	Sleeve-Protective
27	104-3730	1	Drain Tube ASM
28	93-9783	10	O-Ring
30	105-4011-03	5	Weight-End
31	2412-150	1	Clip-J
32	3230-23	2	Screw-CARR
33	32128-20	2	Nut-HF



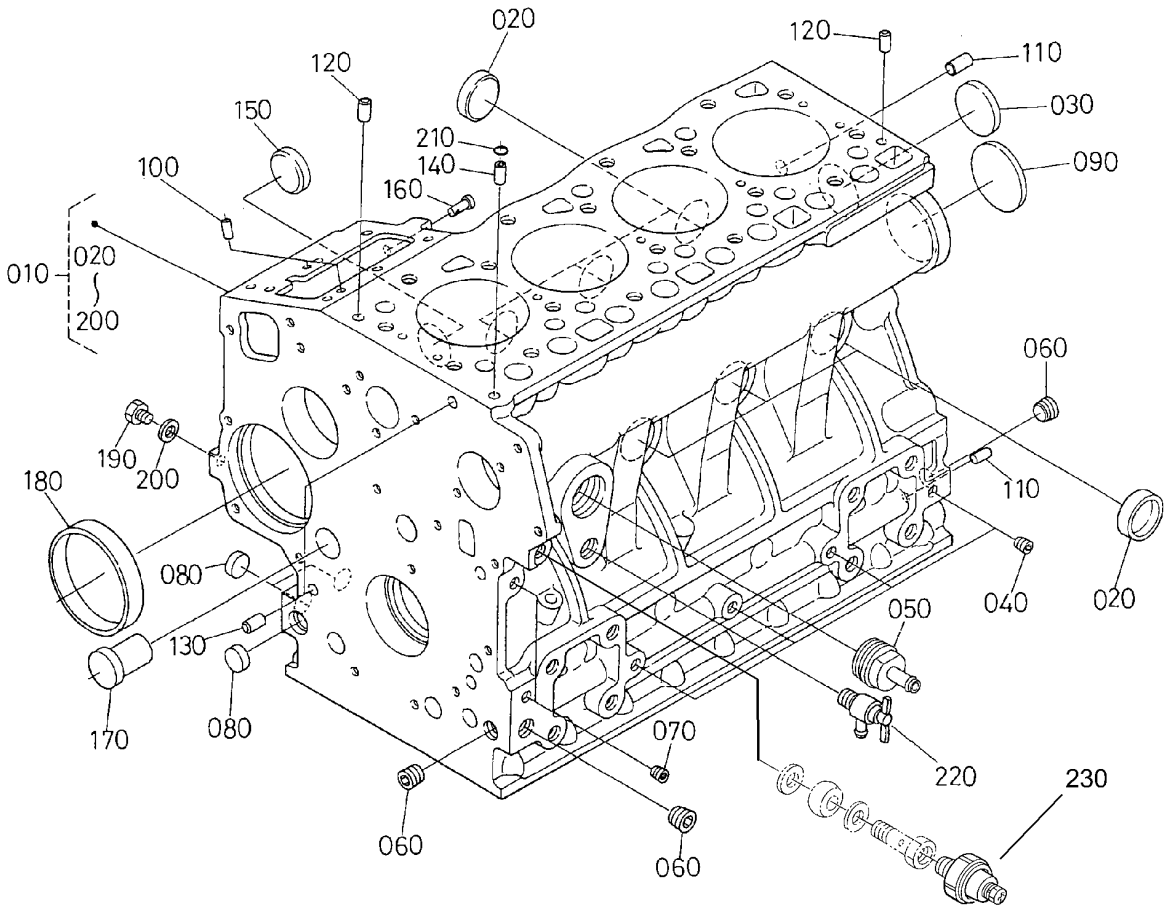
Hydraulic Motor Assembly No. 98-9999

Ref	Part No.	Qty.	Description
10	93-9152	1	Flange Kit
❷10:1		1	Ring-Retaining
❷10:2		1	Seal-Shaft
❷10:3		1	Flange
❷10:4		4	Pin-Dowel
11	98-9997	1	Seal Kit
❷11:1		1	Ring-Retaining
❷11:2		1	Seal-Shaft
❷11:3		2	E-Seal
❷11:4		2	Seal-Dust
❷11:5		2	Seal-Dust
12	93-9154	1	Valve Block Kit
❷12:1		4	Pin-Dowel
❷12:2		1	Block-Valve



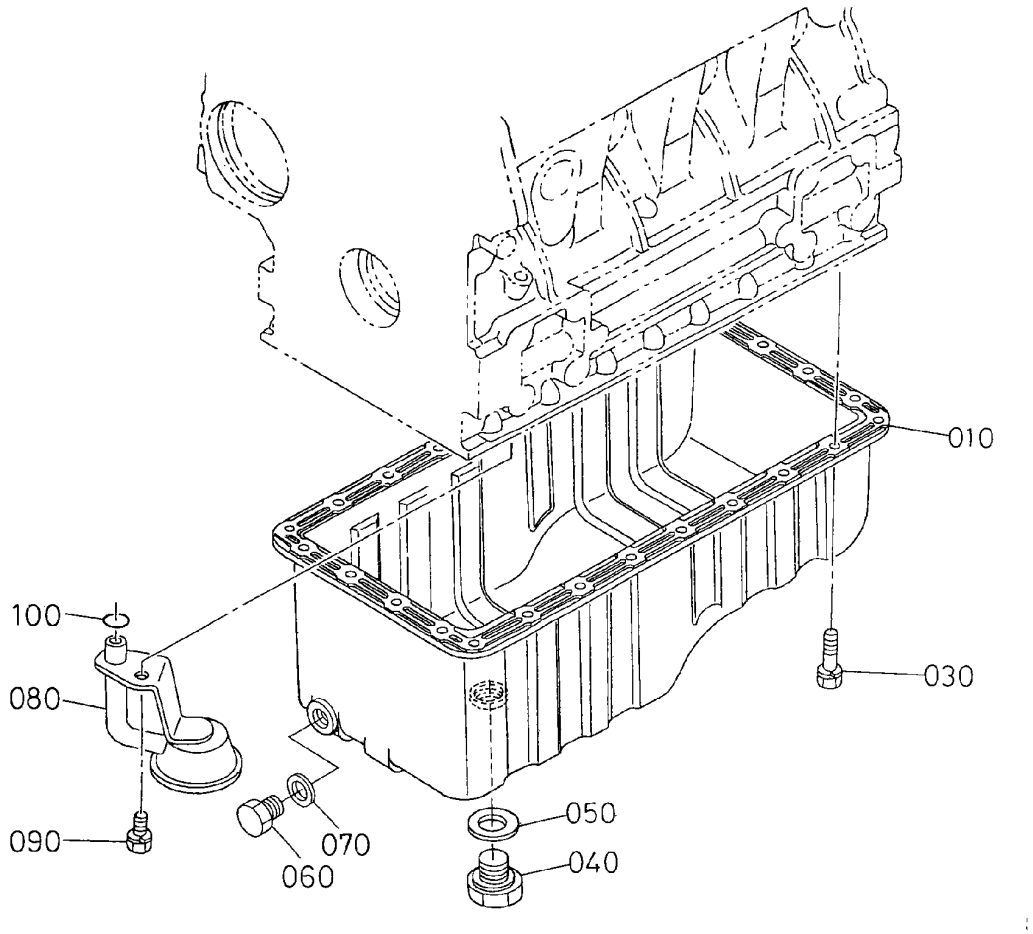
Rear No. 2 and No. 3 Tipper Support Assembly

Ref	Part No.	Qty.	Description
1	98-3929	1	Spring-Torsion
2	104-1805	1	Spring-Torsion, LH
3	323-7	2	Screw-HH
4	5-1096	2	Chain-Lift
5	3296-39	16	Nut-Lock, NI
6	3256-24	6	Washer-Flat
7	75-5390	2	Roller
8	75-5400	2	Pin-Roller
9	3256-26	4	Washer-Flat
10	32151-61	4	Ring-Retaining
11	100-3892-03	2	Bracket-Tipper, Rear
12	100-3866-03	1	Support-Tipper Bracket, RH
13	100-3867-03	1	Support-Tipper Bracket, LH
14	323-8	6	Screw-HH
15	3256-3	10	Washer-Flat
16	322-5	2	Screw-HH
17	3256-2	2	Washer-Flat
18	3296-29	2	Nut-Lock, NI
19	105-0126-03	1	LH Pivot Rod ASM
20	105-0127-03	1	RH Pivot Rod ASM
21	323-6	4	Screw-HH



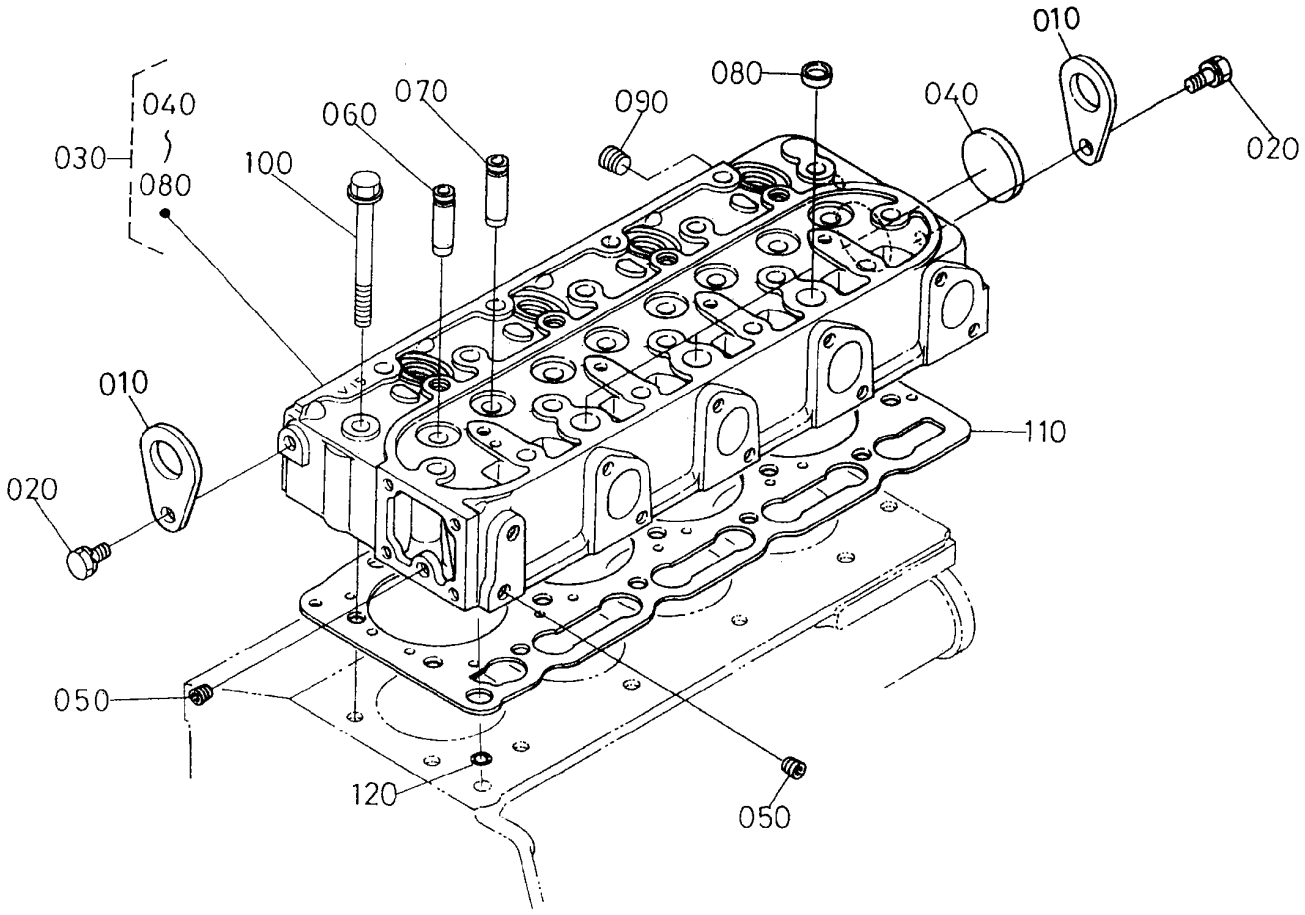
Crankcase Assembly

Ref	Part No.	Qty.	Description
10	105-3701	1	Crankcase-Complete
20	98-9398	6	Cap-Sealing
30	98-7539	1	Cap-Sealing
40	98-7540	4	Plug
50	98-8347	1	Screw-Taptite
60	98-9597	3	Plug
70	98-7487	2	Plug
80	98-7489	3	Plug
90	98-9668	1	Plug
100	105-3793	2	Pin-Straight
110	105-3794	2	Pin-Straight
120	105-3795	2	Pin-Straight
130	98-9387	2	Pin-Pipe
140	98-9539	1	Pin-Pipe
150	98-9599	1	Plug
160	105-3796	1	Pin-Start Spring
170	98-9675	1	Plug
180	98-9656	1	Bushing-Governor, Gear
190	98-7507	1	Plug
200	98-7428	1	Gasket
210	98-7509	1	O-Ring
220	98-9436	1	Drain Cock ASM
230	98-9416	1	Switch-Oil



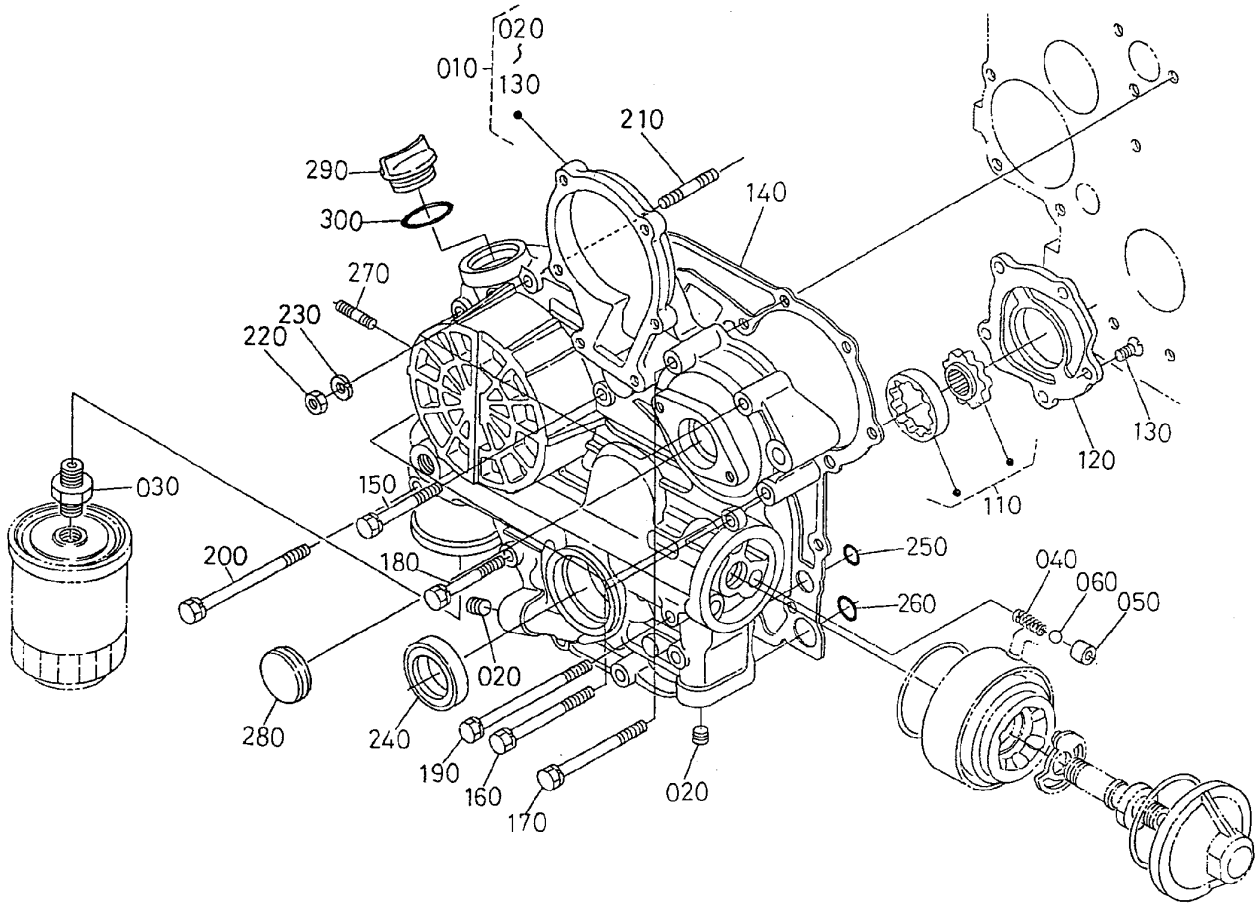
Oil Pan Assembly

Ref	Part No.	Qty.	Description
10	105-3702	1	Pan-Oil, Complete
30	98-9350	2	Bolt
40	105-3703	1	Plug-Drain
50	98-9399	1	Gasket
60	98-9386	1	Plug
70	98-7524	1	Gasket
80	105-3704	1	Filter-Oil
90	98-7526	1	Bolt
100	105-3776	1	O-Ring



Cylinder Head Assembly

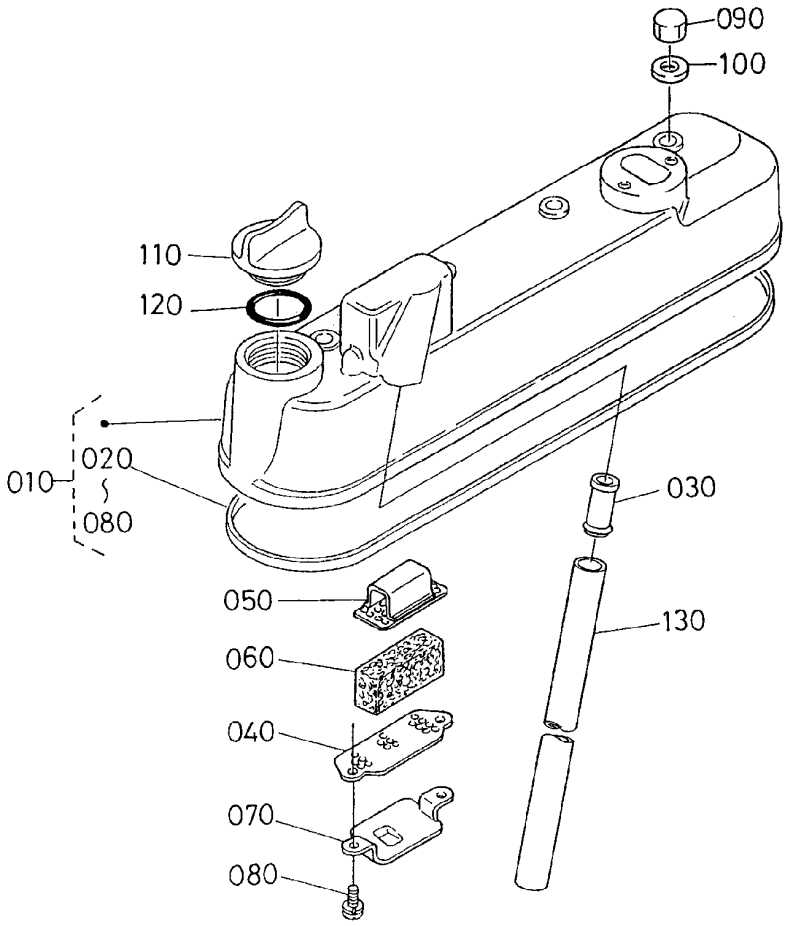
Ref	Part No.	Qty.	Description
10	98-7531	2	Hook-Engine
20	100-9195	2	Bolt
30	105-3775	1	Head-Cylinder, Complete
40	105-3705	1	Cap-Sealing
50	98-7540	2	Plug
60	98-9499	4	Guide-Valve, Inlet
70	98-9500	4	Guide-Valve, Exhaust
80	98-9389	3	Cap-Sealing
90	98-9444	1	Plug
100	98-9479	1	Bolt-Head, Cylinder
110	105-3706	1	Gasket-Head, Cylinder
120	98-7509	1	O-Ring



Gear Case Assembly

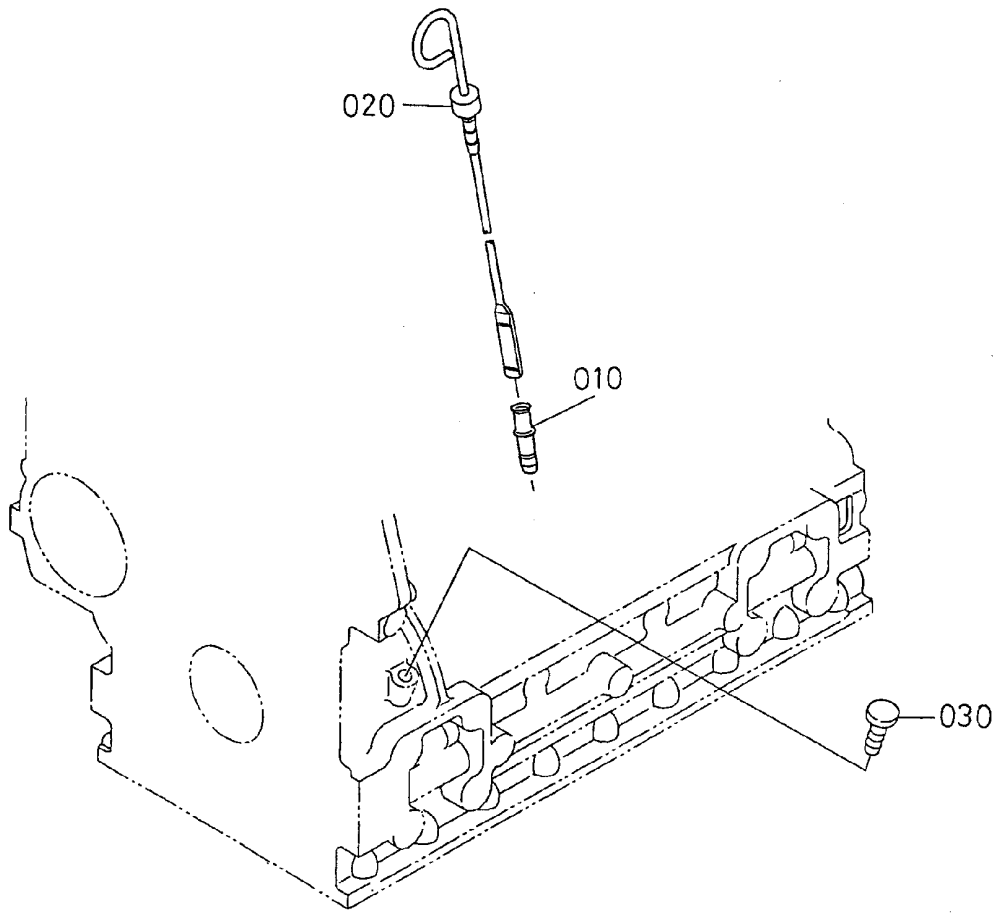
Ref	Part No.	Qty.	Description
10	105-3707	1	Case-Gear, Complete
20	98-9598	5	Plug
30	98-9388	1	Joint-Pipe
40	98-9544	1	Spring
50	98-9543	1	Seat-Valve
60	98-9380	1	Ball
110	98-9540	1	Oil Pump Rotor ASM
120	105-3708	1	Cover-Pump, Oil
130	98-9592	5	Screw
140	98-9633	1	Gasket-Case, Gear
150	98-7496	3	Bolt
160	105-3797	4	Bolt
170	98-9356	2	Bolt
180	98-9437	1	Bolt
190	98-9586	2	Bolt
200	99-3511	1	Bolt
210	105-3709	1	Stud
220	98-7572	1	Nut
230	98-7699	1	Washer-Spring
240	98-9482	1	Seal-Oil
250	98-9372	2	O-Ring
260	105-3777	1	O-Ring
270	105-3710	2	Stud
280	98-9641	1	Cover

Ref	Part No.	Qty.	Description
290	98-9449	1	Plug-Filler, Oil
300	99-3446	1	O-Ring



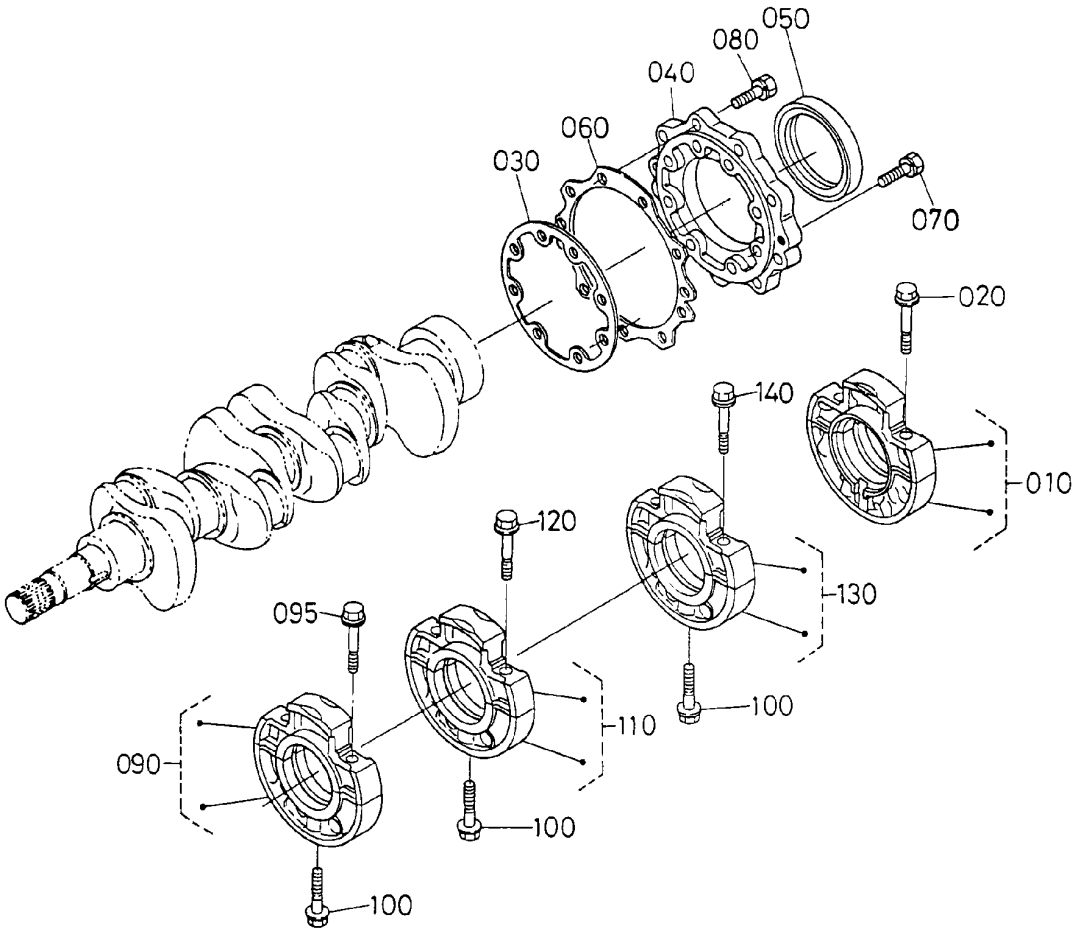
Head Cover Assembly

Ref	Part No.	Qty.	Description
10	105-3711	1	Cylinder Head Cover ASM
20	105-3712	1	Gasket-Cover, Head
30	98-9492	1	Joint-Pipe, Breather
40	98-9488	1	Plate-Element, Breather
50	98-9489	1	Plate-Element, Breather
60	98-9493	1	Element-Breather
70	98-9490	1	Shield-Oil, Breather
80	98-7421	2	Screw W/Washer
90	98-9455	4	Nut-Cap
100	98-9454	4	Gasket
110	98-9449	1	Plug-Filler, Oil
120	99-3446	1	O-Ring
130	98-9491	1	Pipe-Breather



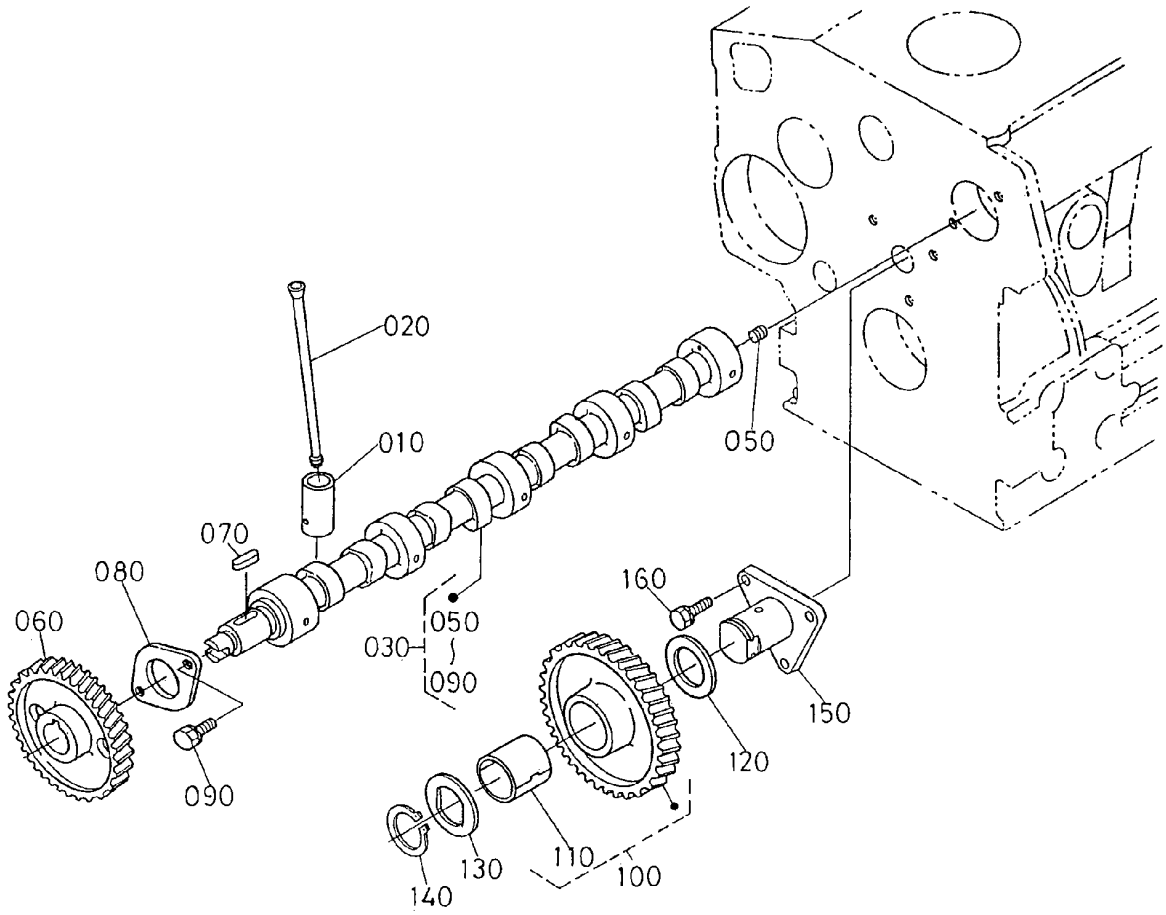
Dipstick and Guide Assembly

Ref	Part No.	Qty.	Description
10	105-3713	1	Guide-Gauge, Oil
20	105-3714	1	Gauge-Oil
30	105-3715	1	Plug-Gauge, Oil



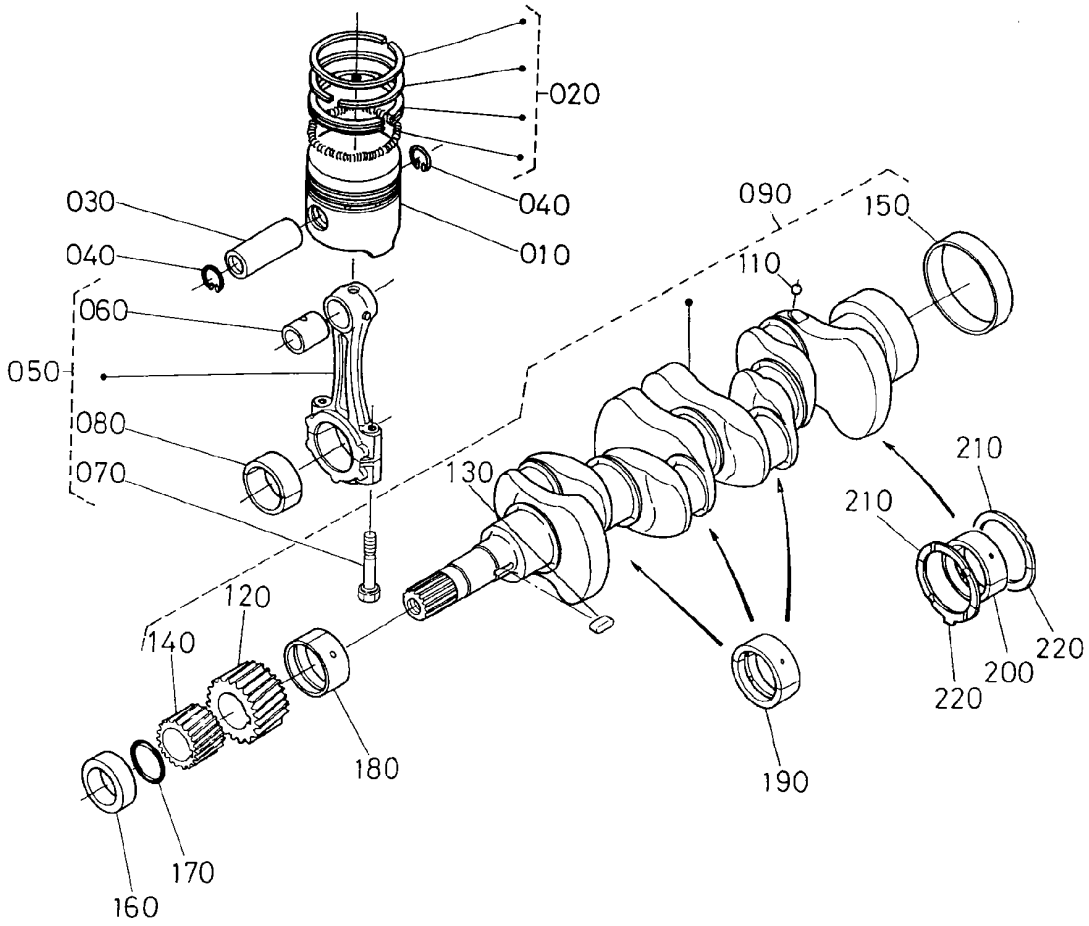
Main Bearing Assembly

Ref	Part No.	Qty.	Description
10	98-9480	1	Main Bearing Case ASM
20	98-9484	2	Bolt-Case, Bearing
30	98-9634	1	Gasket-Case, Bearing
40	98-9487	1	Cover-Case, Bearing
50	98-9483	1	Seal-Oil
60	98-9635	1	Gasket-Cover, Bearing Case
70	98-9352	8	Bolt
80	98-7568	9	Bolt
90	99-8361	1	Case-Bearing, Main
95	98-9484	2	Bolt-Case, Bearing
100	98-9485	3	Bolt-Case, Bearing
110	99-8360	1	Case-Bearing, Main
120	98-9484	2	Bolt-Case, Bearing
130	105-3716	1	Main Bearing Case ASM
140	98-9484	2	Bolt-Case, Bearing



Camshaft and Idle Gear Shaft Assembly

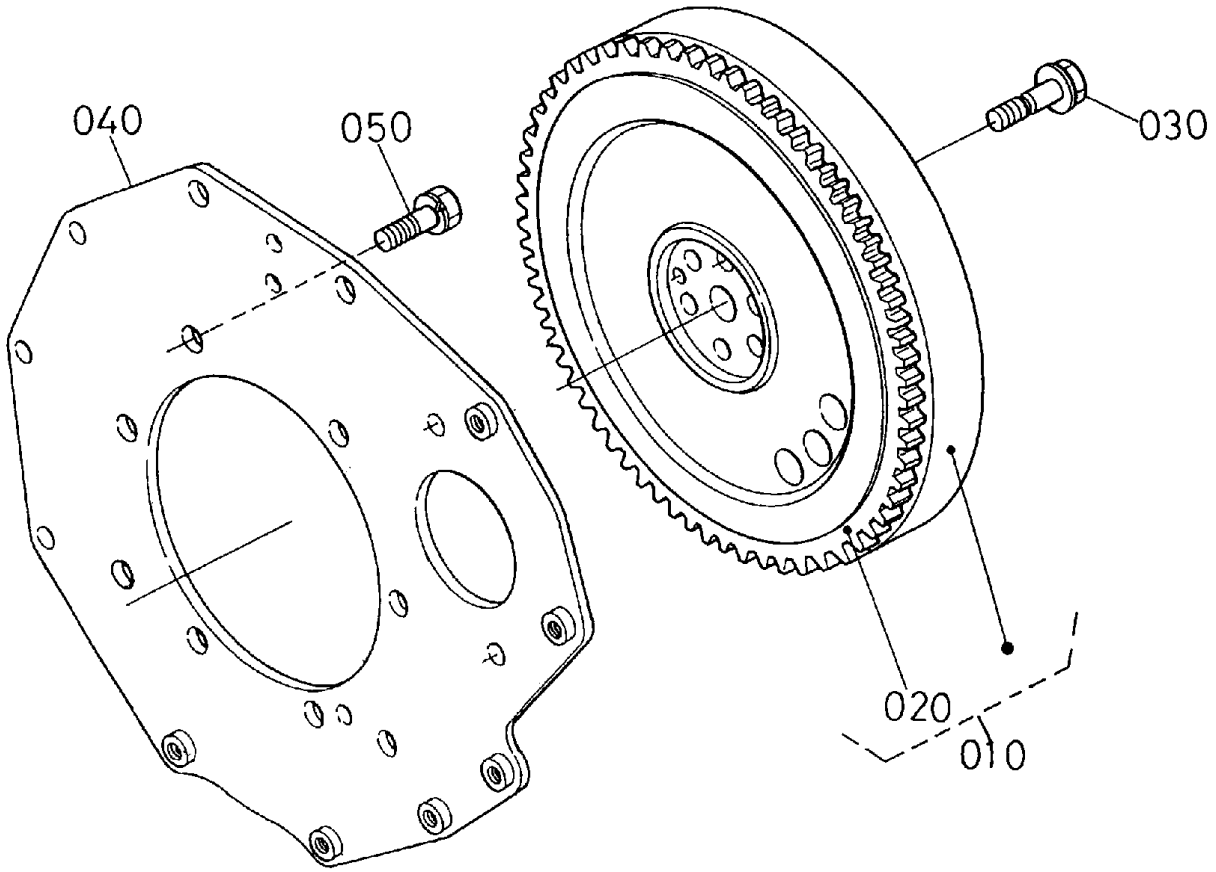
Ref	Part No.	Qty.	Description
10	98-9616	8	Tappet
20	98-9509	8	Rod-Push
30	105-3717	1	Camshaft ASM
50	98-7449	1	Screw-Set
60	98-9512	1	Gear-Cam
70	98-9378	1	Key-Feather
80	98-9510	1	Stopper-Camshaft
90	98-9351	2	Bolt
100	98-9649	1	Idle Gear ASM
110	98-9650	1	Bushing-Gear, Idle
120	98-9535	1	Collar-Gear, Idle
130	98-9536	1	Collar-Gear, Idle
140	98-9534	1	Clip-Circular, Idle Gear
150	98-9533	1	Shaft-Gear, Idle
160	98-7692	3	Bolt



Piston and Crankshaft Assembly

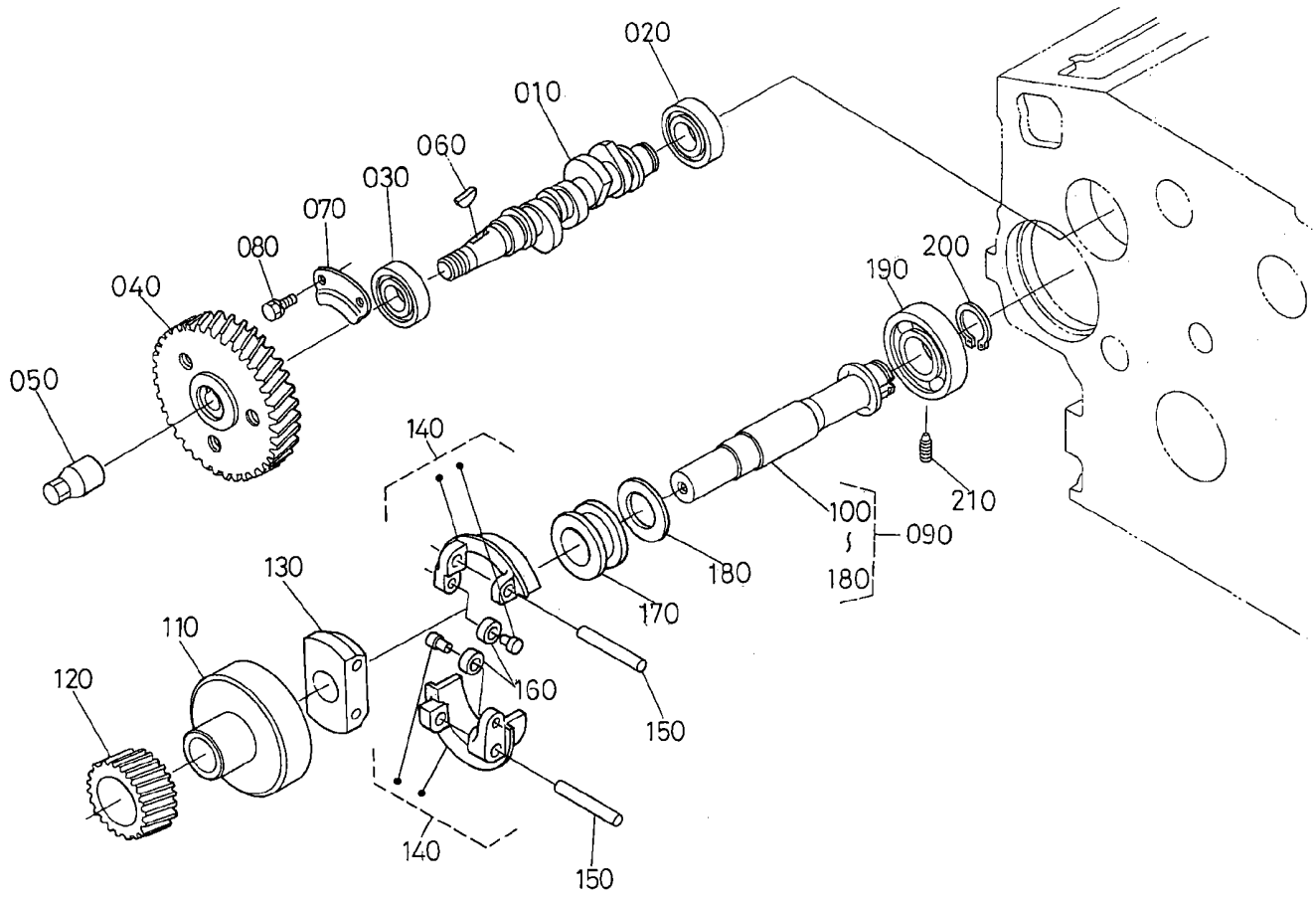
Ref	Part No.	Qty.	Description
10	98-9550	4	Piston (STD)
20	98-9551	4	Piston Ring ASM (STD)
20	98-9619	4	Piston Ring ASM (0.5Mm)
30	98-9513	4	Pin-Piston
40	98-9514	8	Clip-Circular, Piston Pin
50	98-9552	4	Connecting Rod ASM
60	98-9515	4	Bushing-Pin, Piston
70	98-9517	8	Bolt-Rod, Connecting
80	98-9519	4	Bearing-Rod (0.2Mm)
80	98-9520	4	Bearing-Rod (0.4Mm)
80	98-9553	4	Bearing-Rod (STD)
90	105-3718	1	Crankshaft-Complete
110	98-7473	4	Ball
120	98-9532	1	Gear-Crankshaft
130	98-9666	1	Key
140	98-9542	1	Gear-Drive, Oil Pump
150	98-9522	1	Sleeve-Crankshaft
160	98-9521	1	Collar-Crankshaft
170	98-9373	1	O-Ring
180	98-9554	1	*obs* Bearing-Main (STD)
180	98-9528	1	Bearing-Main (0.2Mm)
180	98-9529	1	Bearing-Main (0.4Mm)
190	98-9524	3	Metal-Crankshaft (STD Set)
190	98-9530	3	Bearing-Main (0.2Mm)

Ref	Part No.	Qty.	Description
190	98-9531	3	Bearing-Main (0.4Mm)
200	98-9556	1	Bearing-Main (STD)
200	105-3719	1	Metal-Crankshaft (.2Mm)
200	105-3720	1	Metal-Crankshaft (.4Mm)
210	99-6864	2	Metal-Side (STD)
210	98-9414	2	Bearing-Thrust (0.2Mm)
210	98-9415	2	Bearing-Thrust (0.4Mm)
220	99-6867	2	Metal-Side (STD)
220	99-6868	2	Metal-Side, O/S (0.2Mm)
220	99-6869	2	Metal-Side, O/S (0.4Mm)



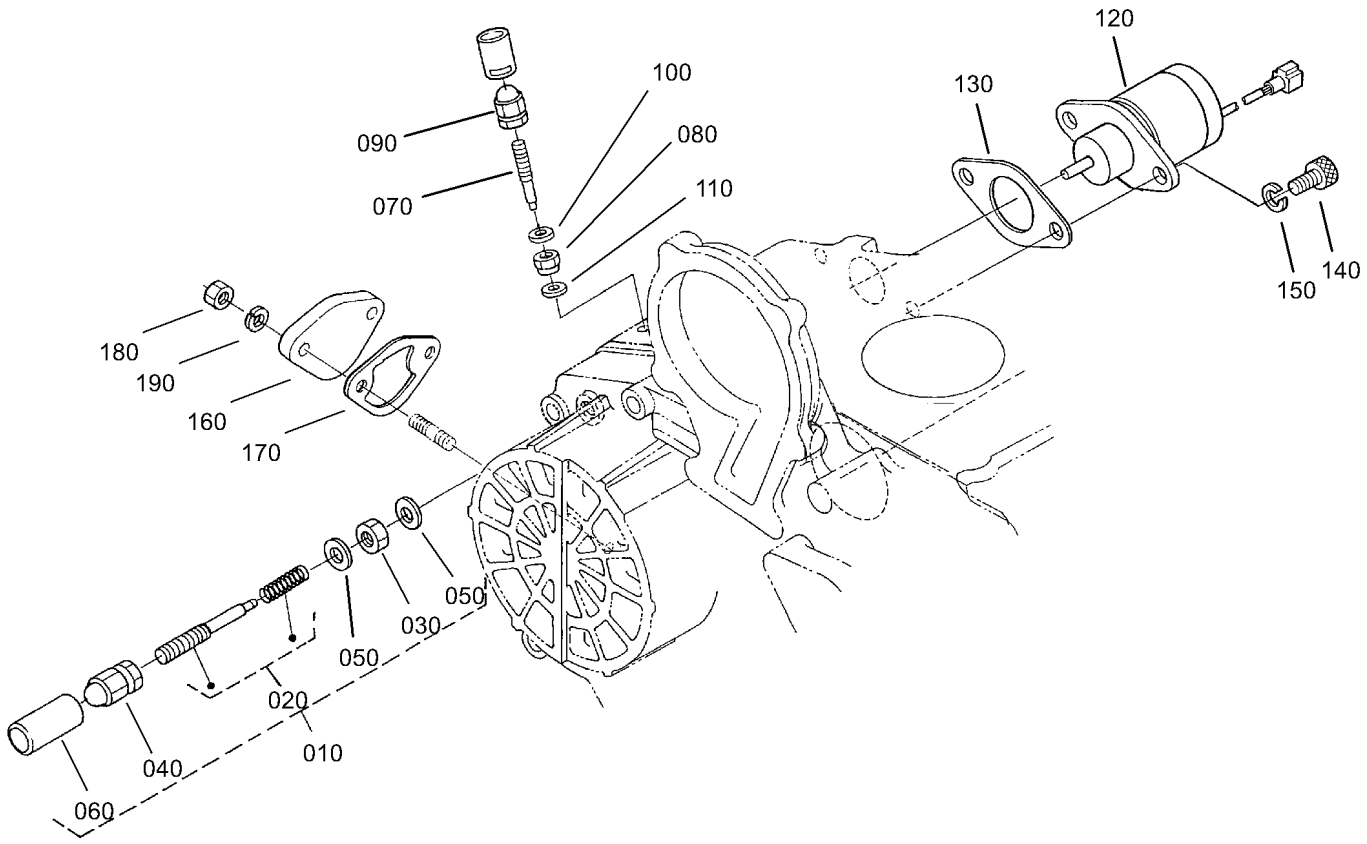
Flywheel Assembly

Ref	Part No.	Qty.	Description
10	105-3721	1	Flywheel-Complete
20	105-3722	1	Gear-Ring
30	98-9537	6	Bolt-Flywheel
40	98-9486	1	Plate-End, Rear
50	98-9392	8	Bolt



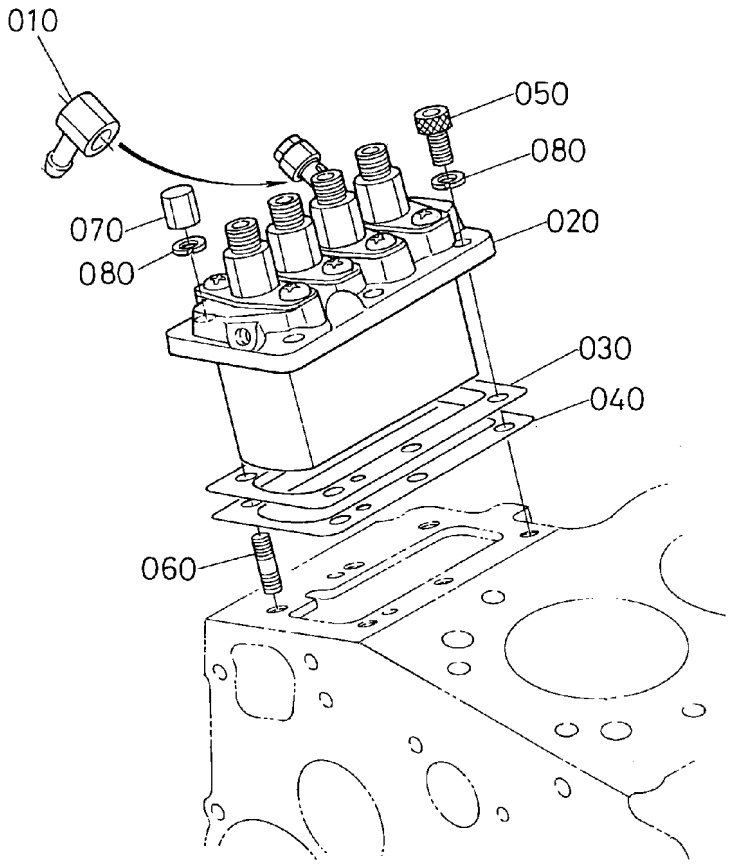
Fuel Camshaft and Governor Shaft Assembly

Ref	Part No.	Qty.	Description
10	105-3723	1	Camshaft-Fuel
20	98-9382	1	Bearing-Ball
30	98-9383	1	Bearing-Ball
40	98-9669	1	Gear-Pump, Injection
50	98-9590	1	Nut-Cap
60	98-9595	1	Key-Woodruff
70	98-9511	1	Stopper-Fuel, Camshaft
80	98-9350	2	Bolt
90	105-3724	1	Governor Shaft ASM
100	105-3725	1	Shaft, Governor
110	98-9562	1	Holder-Gear, Governor
120	98-9673	1	Gear-Governor
130	98-9561	1	Holder-Weight, Governor
140	98-9559	2	Governor Weight ASM
150	98-9560	2	Shaft-Weight, Governor
160	98-9692	2	Roller
170	98-9563	1	Sleeve-Governor
180	98-9564	1	Washer-Thrust
190	98-9381	1	Bearing-Ball
200	98-9657	1	Clip-Circular, Governor Shaft
210	98-9565	1	Screw-Set



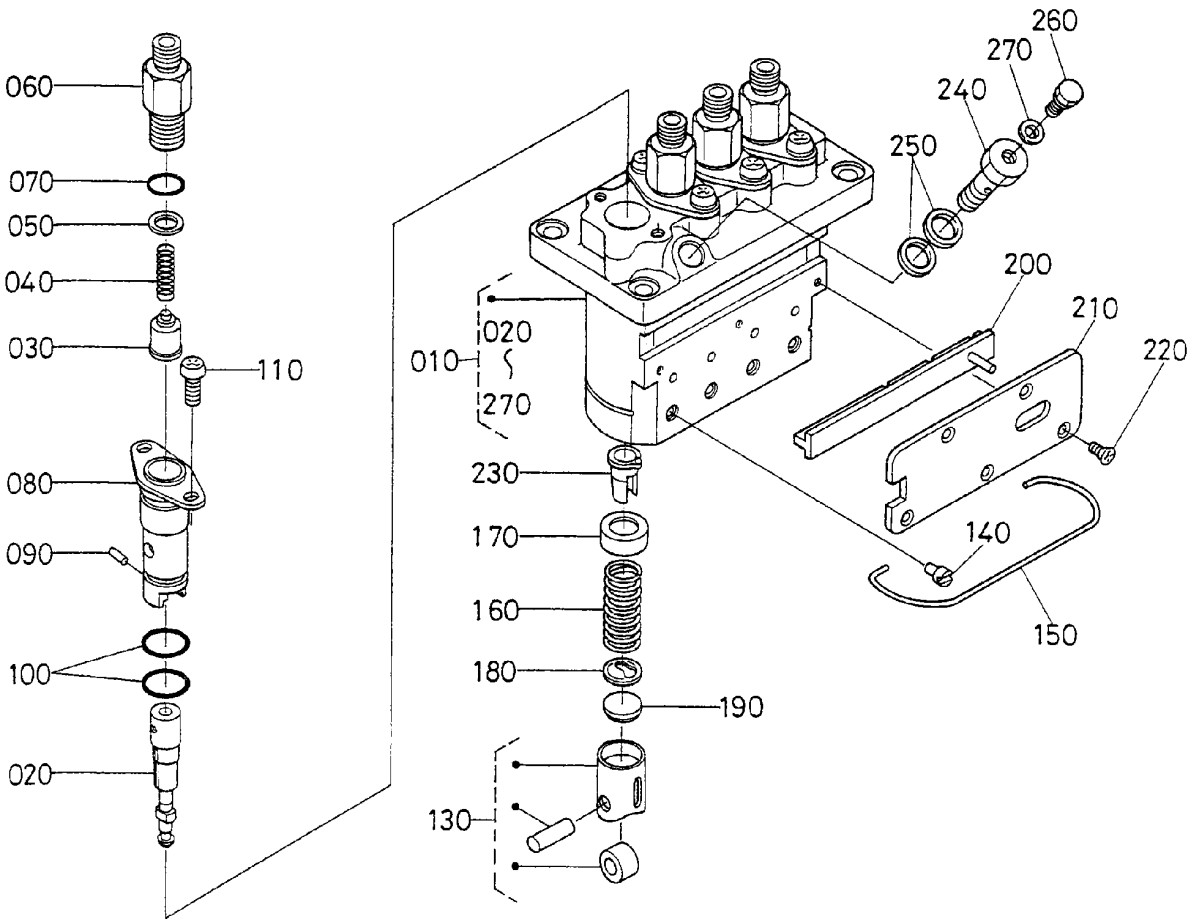
Idle Apparatus, Stop Solenoid and Cover Assembly

Ref	Part No.	Qty.	Description
10	105-3726	1	Idle Apparatus ASM
20	98-9679	1	Adjusting Bolt ASM
30	98-9439	1	Nut
40	105-3798	1	Nut
50	98-7654	2	Gasket
60	98-7656	1	Cap
70	98-9557	1	Bolt-Adjusting
80	99-3512	1	Nut
90	105-3798	1	Nut
100	98-7654	1	Gasket
110	99-8389	1	Gasket
120	104-5155	1	Solenoid-Stop
130	98-9683	1	Gasket-Cover, Solenoid
140	105-3799	2	Bolt-HSH
150	98-7699	2	Washer-Spring
160	99-3514	1	Cover
170	98-9636	1	Gasket-Pump, Fuel
180	98-7572	2	Nut
190	98-7699	2	Washer-Spring



Injection Pump Assembly

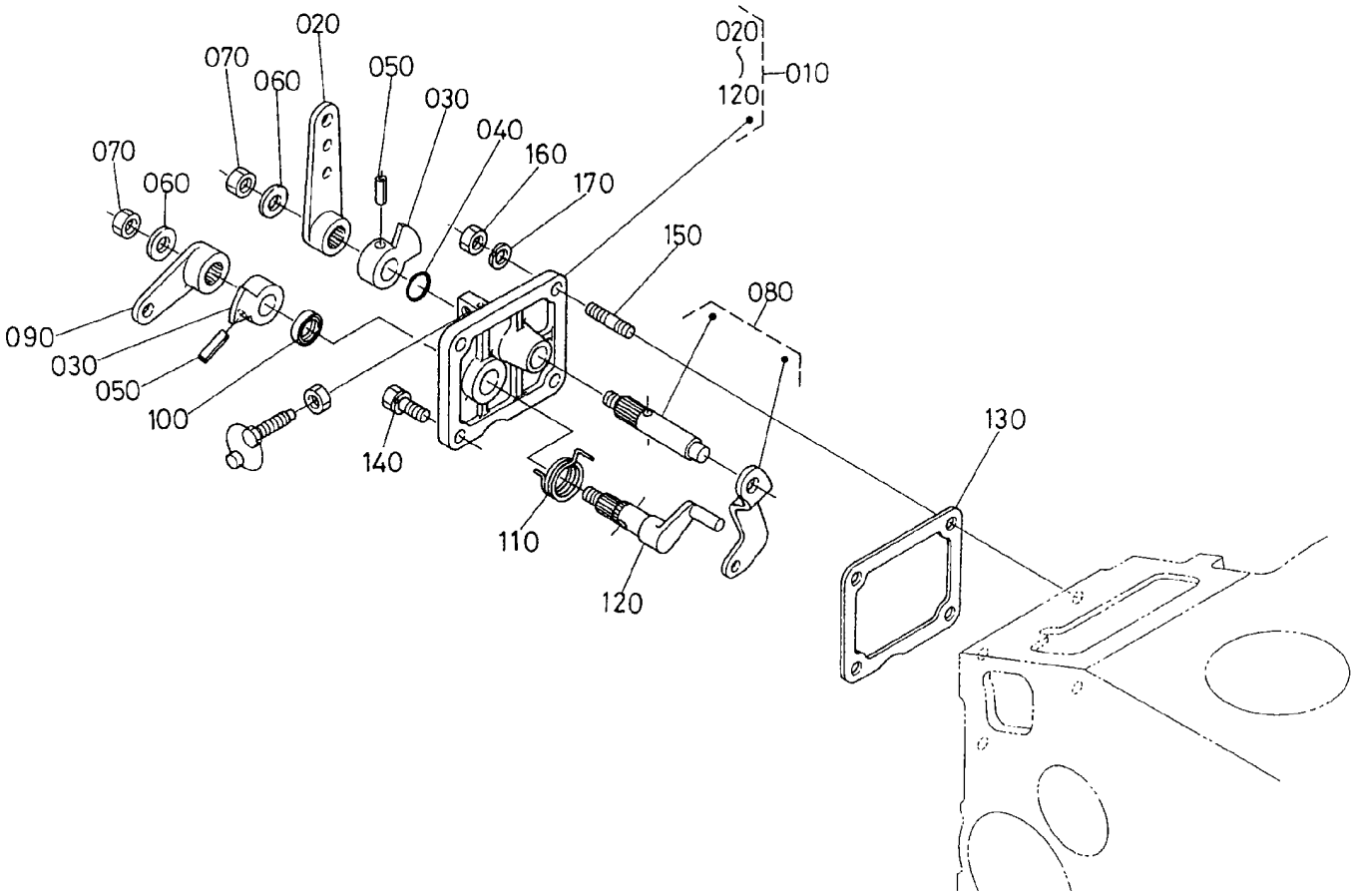
Ref	Part No.	Qty.	Description
10	98-9596	1	Joint-Eye
20	105-3727	1	Injection Pump ASM
30	105-3728	1	Shim-Pump, Injection (.20Mm)
30	105-3729	1	Shim-Pump, Injection (.25Mm)
40	105-3730	1	Shim-Pump, Injection (.30Mm)
50	98-9361	3	Bolt-HSH
60	98-9438	3	Stud
70	98-9440	3	Nut-Cap
80	98-7699	6	Washer-Spring



Injection Pump Component Assembly

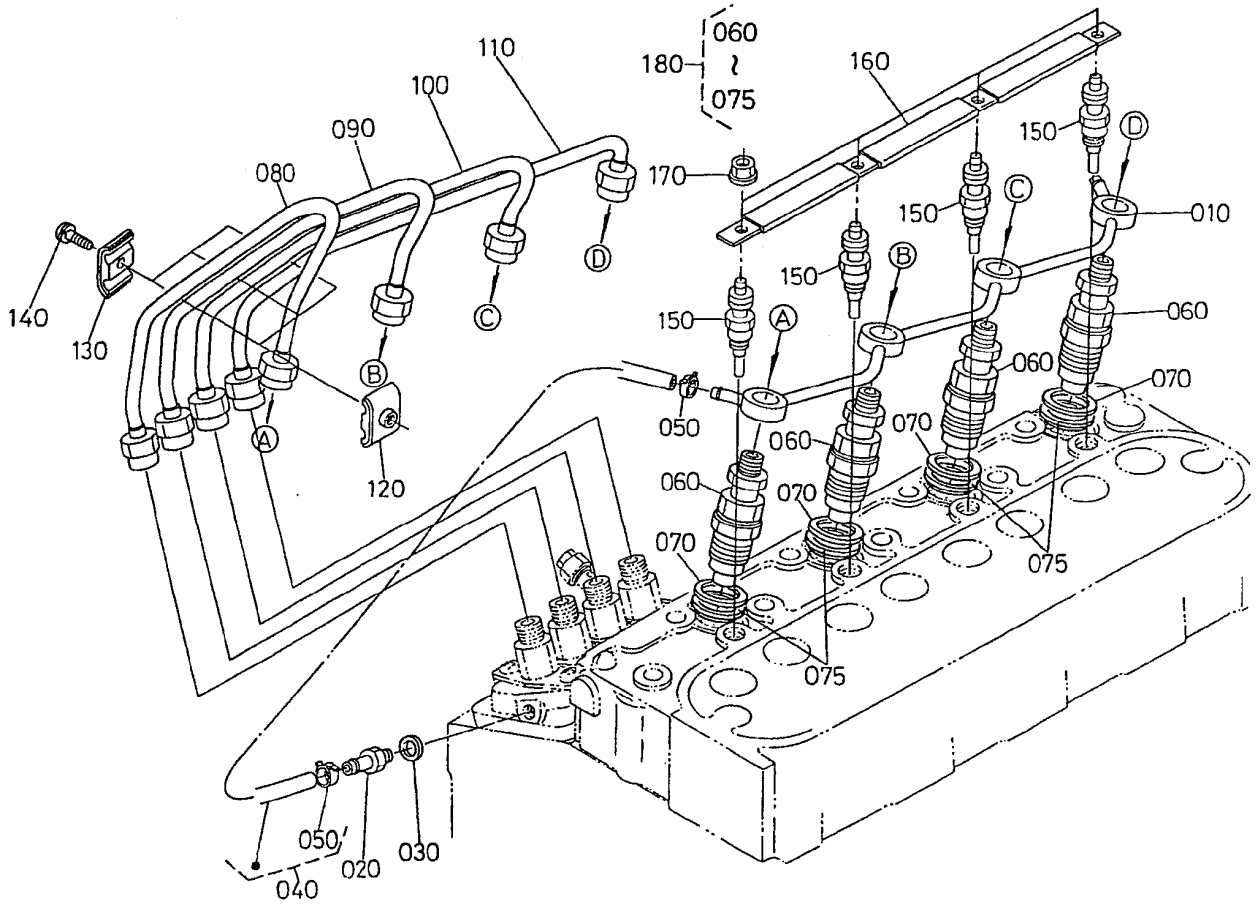
Ref	Part No.	Qty.	Description
10	105-3727	1	Injection Pump ASM
20	98-9462	4	Element-Pump
30	98-9421	4	Valve-Delivery
40	98-9424	4	Spring-Valve, Delivery
50	98-9425	4	Gasket-Valve, Delivery
60	98-9652	4	Holder-Valve, Delivery
70	98-9447	4	O-Ring
80	98-9434	4	Flange-Sleeve
90	98-9443	4	Pin-Joint
100	98-9423	8	O-Ring
110	105-2892	8	Screw
130	98-9422	4	Tappet ASM
140	98-9426	4	Pin-Guide, Tappet
150	105-3732	1	Pin-Clamp
160	98-9428	4	Spring-Plunger
170	98-9427	4	Seat-Spring, Upper
180	98-9429	4	Seat-Spring, Lower
190	98-9433	4	Shim
200	105-3733	1	Rack-Control
210	105-3734	1	Plate
220	98-9442	5	Screw
230	98-9432	4	Sleeve-Control
240	98-9464	1	Bolt-Joint
250	98-9445	2	Gasket

Ref	Part No.	Qty.	Description
260	98-9430	1	Screw
270	98-9446	1	Gasket



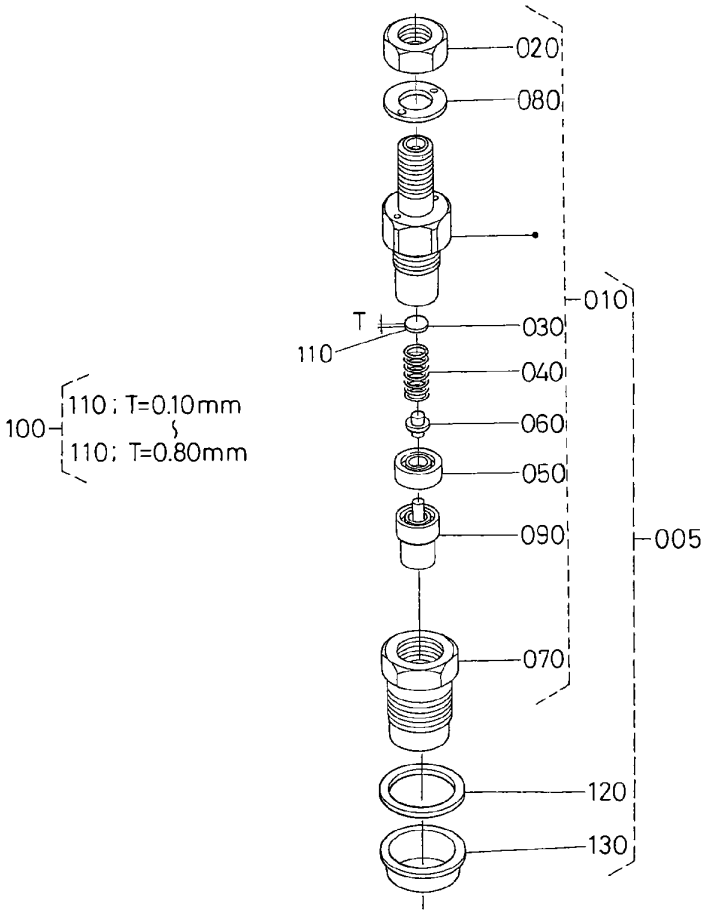
Speed Control Plate Assembly

Ref	Part No.	Qty.	Description
10	105-3735	1	Control Plate ASM
20	98-9662	1	Lever-Control, Speed
30	98-9572	2	Lever-Control, Speed
40	105-3788	1	O-Ring
50	98-7602	2	Pin-Spring
60	98-9594	2	Washer-Plain
70	98-9589	2	Nut
80	98-9658	1	Governor Lever ASM
90	98-9663	1	Lever-Stop, Engine
100	98-7601	1	Seal-Oil
110	98-9472	1	Spring-Return
120	98-9664	1	Shaft-Lever, Stop
130	98-9637	1	Gasket
140	98-7692	2	Bolt
150	105-3736	2	Stud
160	98-7572	2	Nut
170	98-7699	2	Washer-Spring



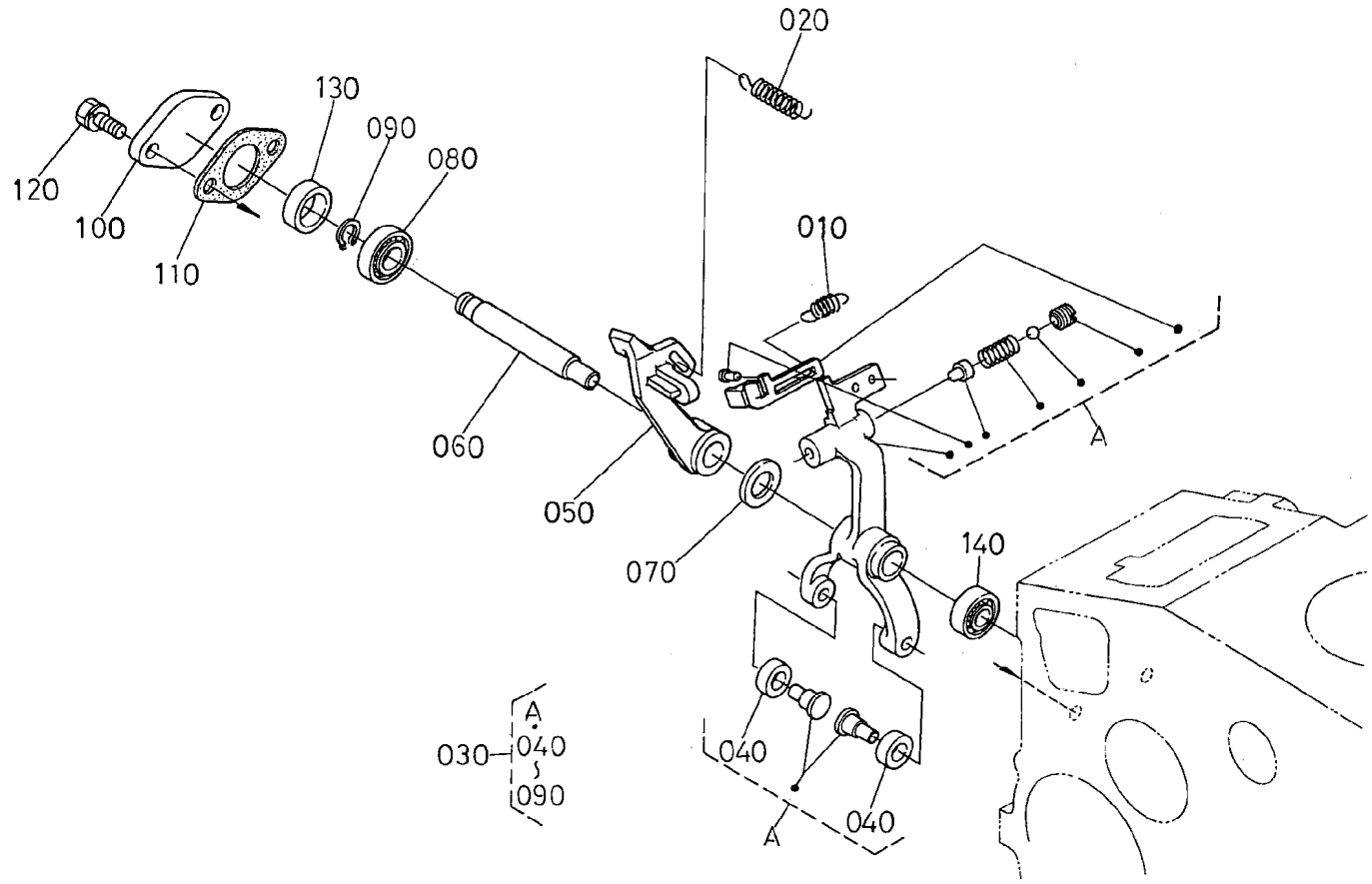
Nozzle Holder and Glow Plug Assembly

Ref	Part No.	Qty.	Description
10	105-3737	1	Over Flow Pipe ASM
20	98-9431	1	Screw-Bleeder
30	98-7654	1	Gasket
40	98-9420	1	Over Flow Pipe ASM
50	98-7671	2	Clip-Pipe
60	98-9468	4	Nozzle Holder ASM
70	98-7676	4	Gasket
75	98-7677	4	Seal
80	98-9622	1	Pipe-Injection
90	98-9654	1	Pipe-Injection
100	98-9655	1	Pipe-Injection
110	105-3738	1	Pipe-Injection
120	98-7682	3	Clamp-Pipe
130	98-7683	3	Clamp-Pipe
140	98-9364	3	Screw (W/Washer)
150	98-9623	4	Plug-Glow
160	105-3739	1	Cord-Plug, Glow
170	99-8377	4	Nut-Flange
180	105-3740	4	Nozzle Holder Kit



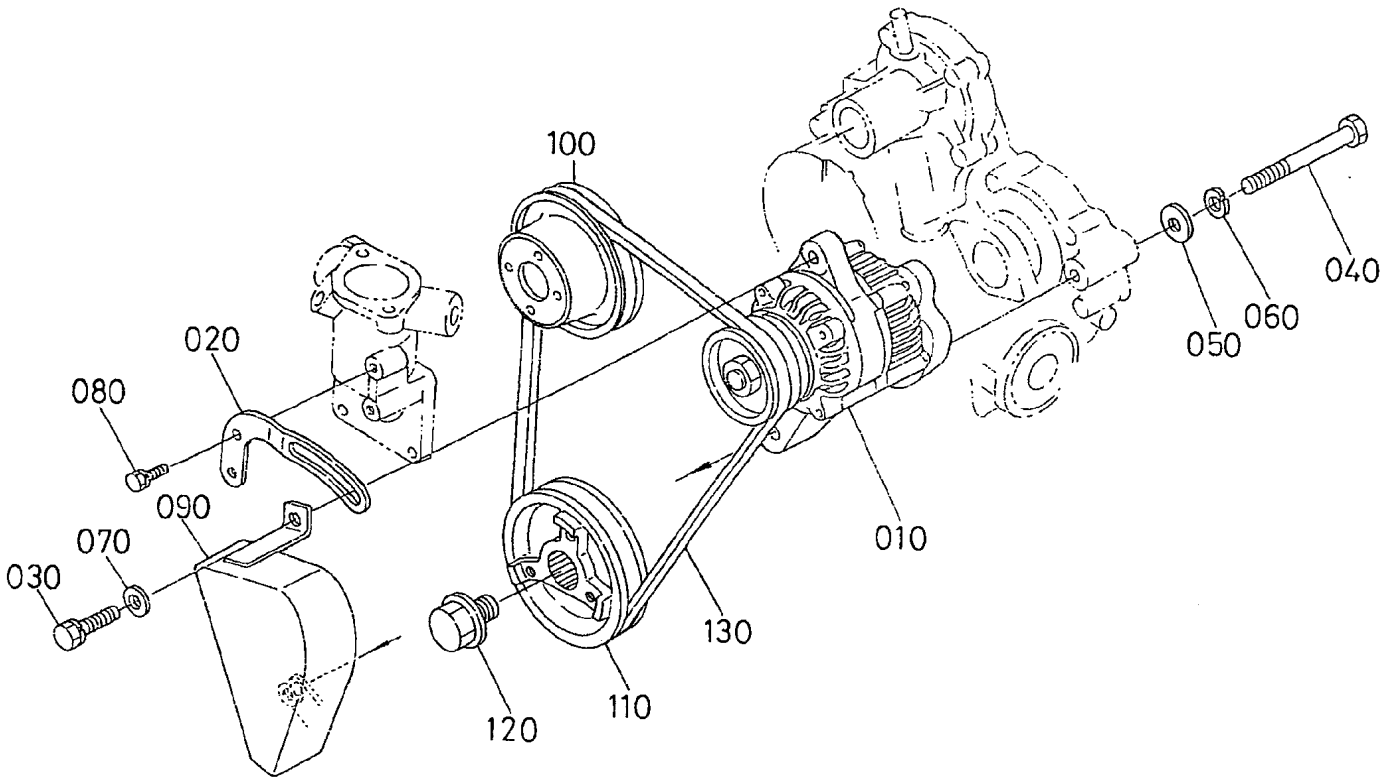
Nozzle Holder Component Assembly

Ref	Part No.	Qty.	Description
5	105-3740	4	Nozzle Holder Kit
10	98-9468	4	Nozzle Holder ASM
20	99-8301	4	Nut
30	99-8302	4	Washer-Adjusting
40	99-8303	4	Spring-Nozzle
50	99-8304	4	Spacer-Distance
60	99-8305	4	Rod-Push
70	99-8306	4	Nut-Nozzle
80	99-8307	4	Washer-Plain
90	99-8308	4	Piece-Nozzle
100	99-8309	4	Adjusting Washer ASM
110	99-8310	4	Washer-Adjust (0.10Mm)
110	99-8311	4	Washer-Adjust (0.20Mm)
110	99-8312	4	Washer-Adjust (0.30Mm)
110	99-8313	4	Washer-Adjust (0.40Mm)
110	99-8314	4	Washer-Adjust (0.50Mm)
110	99-8315	4	Washer-Adjust (0.52Mm)
110	99-8316	4	Washer-Adjust (0.54Mm)
110	99-8317	4	Washer-Adjust (0.56Mm)
110	99-8318	4	Washer-Adjust (0.58Mm)
110	99-8319	4	Washer-Adjust (0.80Mm)
120	98-7676	4	Gasket
130	98-7677	4	Seal



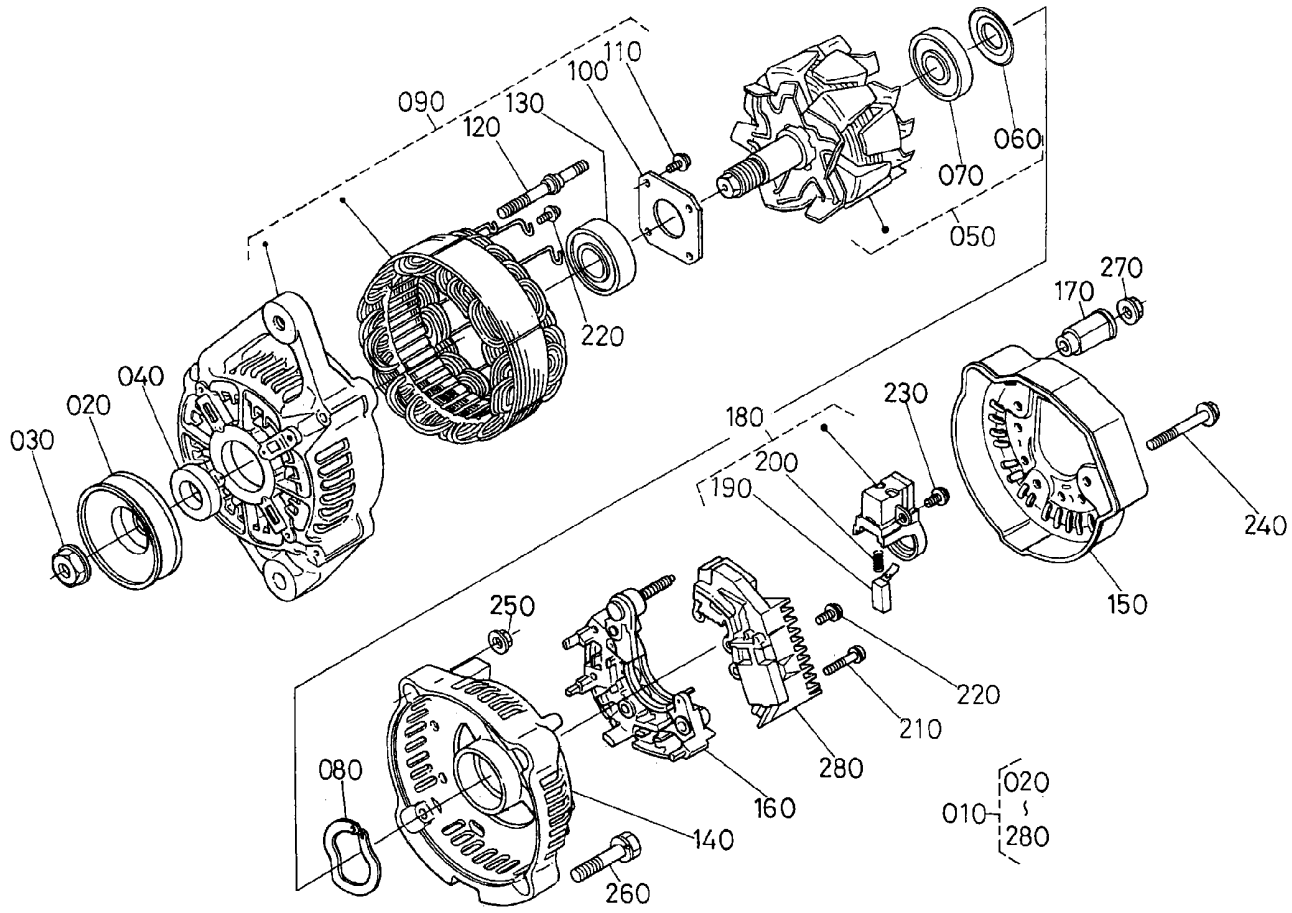
Fork Lever (Governor) Assembly

Ref	Part No.	Qty.	Description
10	105-3741	1	Spring-Start
20	98-9681	1	Spring-Governor
30	105-3742	1	Fork Lever ASM
40	98-9692	2	Roller
50	105-3743	1	Lever-Fork
60	98-9566	1	Shaft-Lever, Fork
70	98-9593	1	Washer-Plain
80	98-9570	1	Bearing-Miniaturize
90	98-9369	1	Clip-Circular, External
100	98-9569	1	Cover-Shaft, Fork Lever
110	98-9682	1	Gasket
120	98-9351	2	Bolt
130	98-9567	1	Collar
140	98-9571	1	Bearing-Miniaturize



Alternator and Pulley Assembly

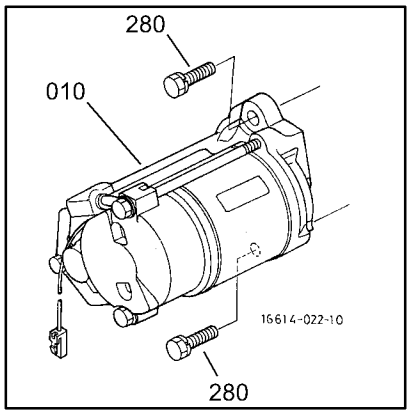
Ref	Part No.	Qty.	Description
10	98-9474	1	Alternator ASM
20	98-9573	1	Stay-Dynamo
30	98-7697	1	Bolt
40	98-9360	1	Bolt
50	33095-00	1	Washer-Flat
60	98-7738	1	Washer-Spring
70	100-9233	1	Washer-Plain
80	98-7692	1	Bolt
90	105-3744	1	Cover-Belt
100	98-9584	1	Pulley-Fan
110	105-3745	1	Pulley-Drive, Fan
120	98-9585	1	Bolt
130	98-9676	1	V-Belt

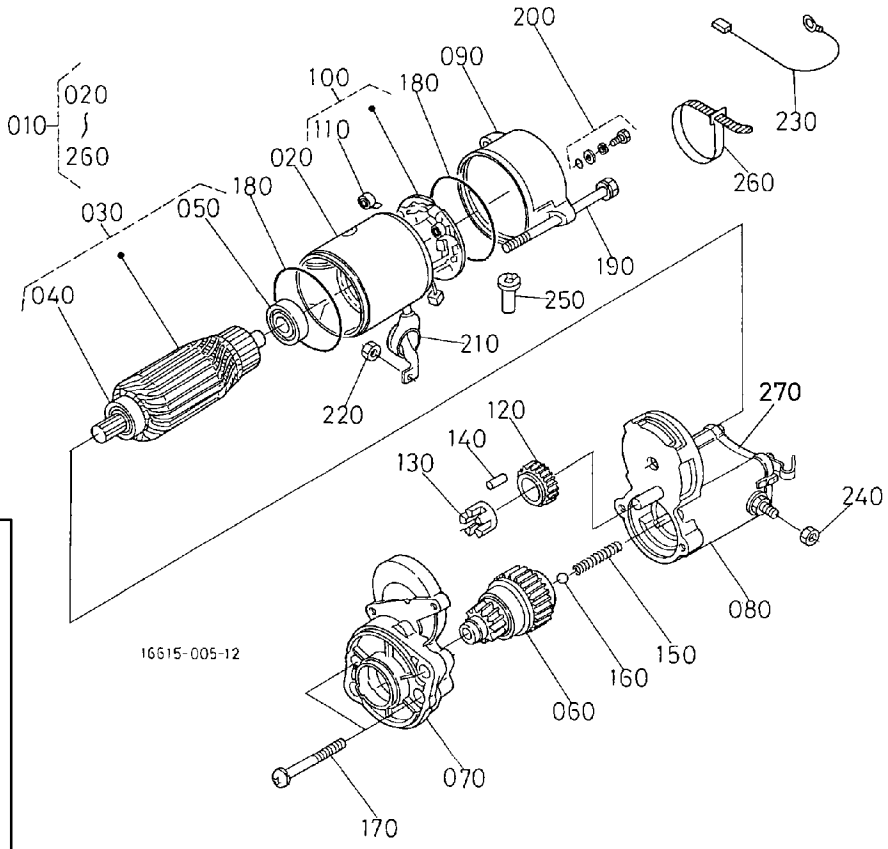


Alternator Component Assembly

Ref	Part No.	Qty.	Description
10	98-9474	1	Alternator ASM
20	98-9453	1	Pulley-Dynamo
30	98-7708	1	Nut
40	98-7709	1	Collar
50	98-7710	1	Rotor
60	98-7711	1	Cover-Bearing
70	98-7712	1	Bearing-Ball
80	98-7713	1	Washer-Thrust
90	98-7714	1	Frame-End, Drive
100	98-7715	1	Plate-Retainer
110	98-7716	4	Screw-Head, Round
120	98-7717	2	Bolt-Through
130	98-7718	1	Bearing-Ball
140	98-7719	1	Frame-End
150	98-7720	1	Cover-End
160	98-7721	1	Rectifier ASM
170	98-7722	1	Bushing-Insulation
180	98-7723	1	Holder-Brush
190	98-7724	2	Brush
200	98-7725	2	Spring-Brush
210	98-7726	2	Screw-Head, Round
220	98-7727	6	Screw-Head, Round
230	98-7728	1	Screw-Head, Round
240	98-7729	3	Bolt

Ref	Part No.	Qty.	Description
250	98-7730	2	Nut
260	98-7731	2	Bolt
270	98-7732	1	Nut
280	98-7733	1	Regulator ASM

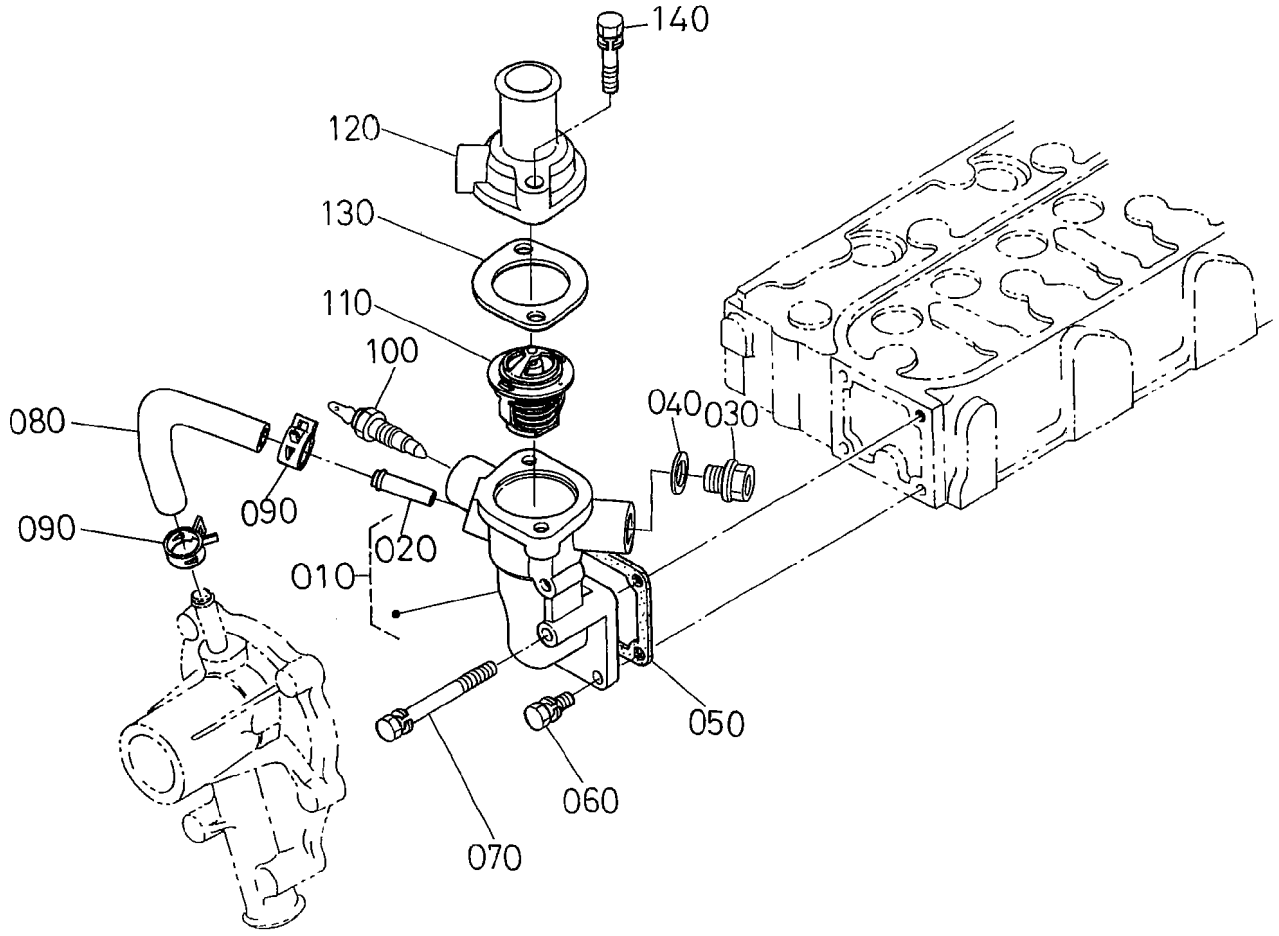




Starter Assembly

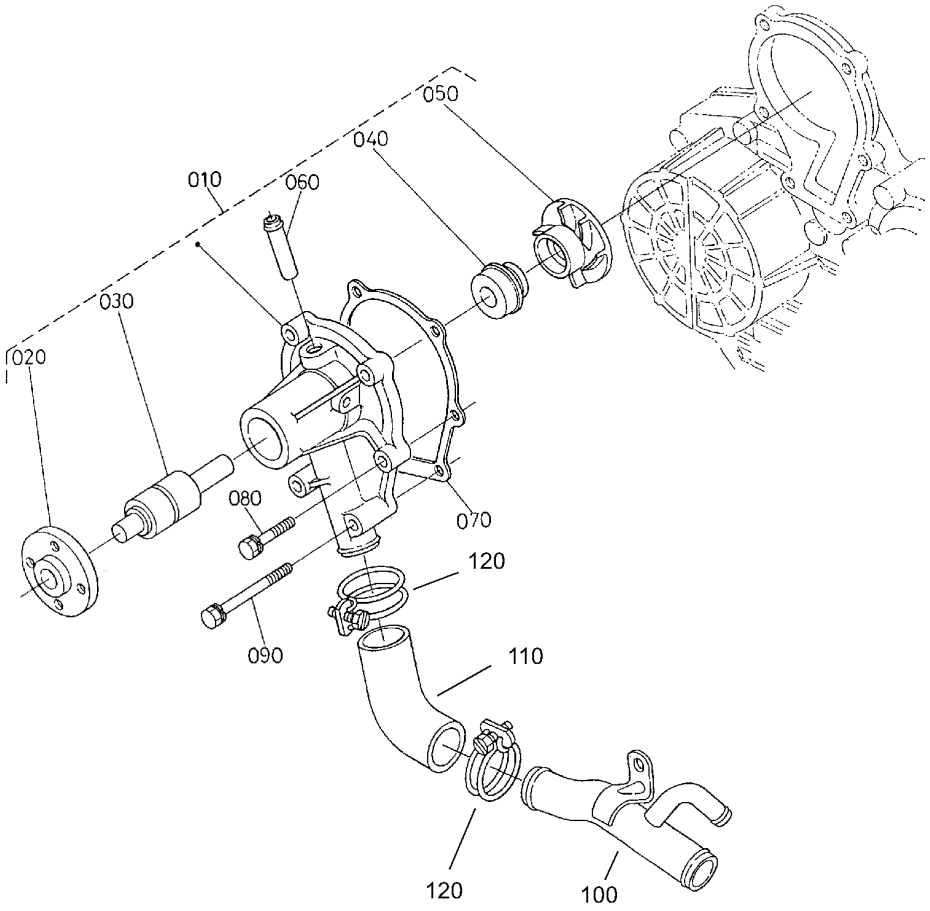
Ref	Part No.	Qty.	Description
10	98-9705	1	Starter ASM
20	104-8608	1	Yoke ASM
30	98-7742	1	Armature ASM
40	98-7744	1	Bearing
50	98-7743	1	Bearing
60	99-8373	1	Clutch-Running, Over
70	99-8374	1	Frame-End, Drive
80	105-3746	1	Magnetic Switch ASM
90	98-7748	1	Frame-End
100	98-7749	1	Brush Holder ASM
110	98-7750	4	Spring-Brush
120	98-7751	1	Gear
130	98-7752	1	Retainer
140	98-7753	5	**obs** Roller
150	98-7754	1	Spring
160	98-7755	1	Ball
170	98-7756	2	Bolt
180	98-7757	2	O-Ring
190	100-9240	2	Bolt
200	98-7758	2	Bolt ASM
210	99-8375	1	Cover
220	99-8371	1	Nut-Hex
230	98-9711	1	Cord-Solenoid, Stop
240	99-8376	1	Nut-Hex

Ref	Part No.	Qty.	Description
250	98-7759	1	Pipe-Drain
260	98-9712	1	Band-Cover
270	105-2886	1	Cover ASM
280	98-7697	2	Bolt



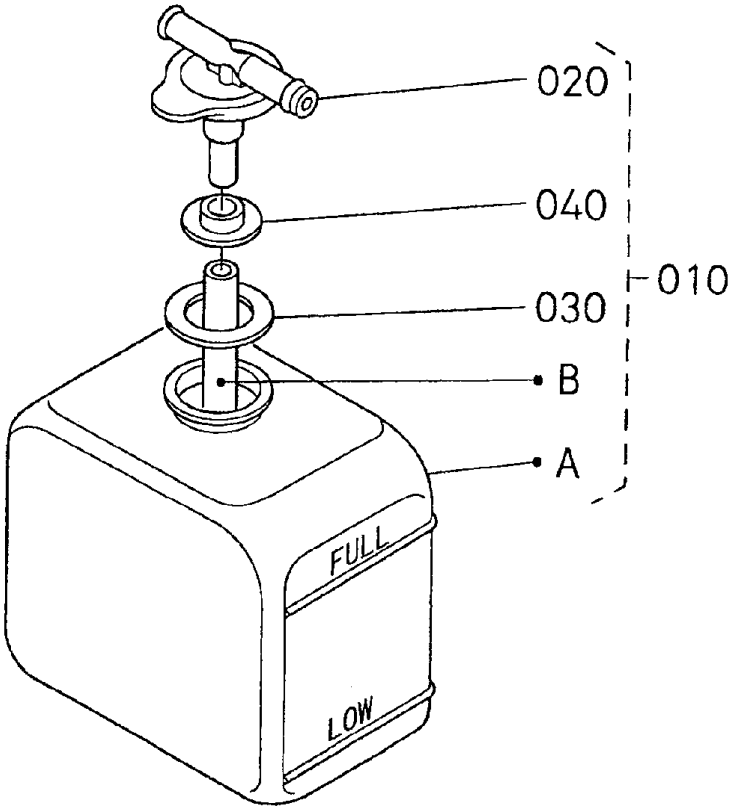
Water Flange and Thermostat Assembly

Ref	Part No.	Qty.	Description
10	98-9713	1	Water Flange ASM
20	98-9580	1	Pipe-Return, Water
30	105-3747	1	Plug
40	99-3583	1	Packing
50	98-9638	1	Gasket-Flange, Water
60	98-7692	3	Bolt
70	98-9356	1	Bolt
80	98-9578	1	Pipe-Return, Water
90	98-9579	2	Band-Pipe
100	98-9719	1	Thermoswitch
110	98-7778	1	Thermostat ASM
120	98-9471	1	Cover-Thermostat
130	105-3748	1	Gasket-Thermostat
140	98-7777	2	Bolt



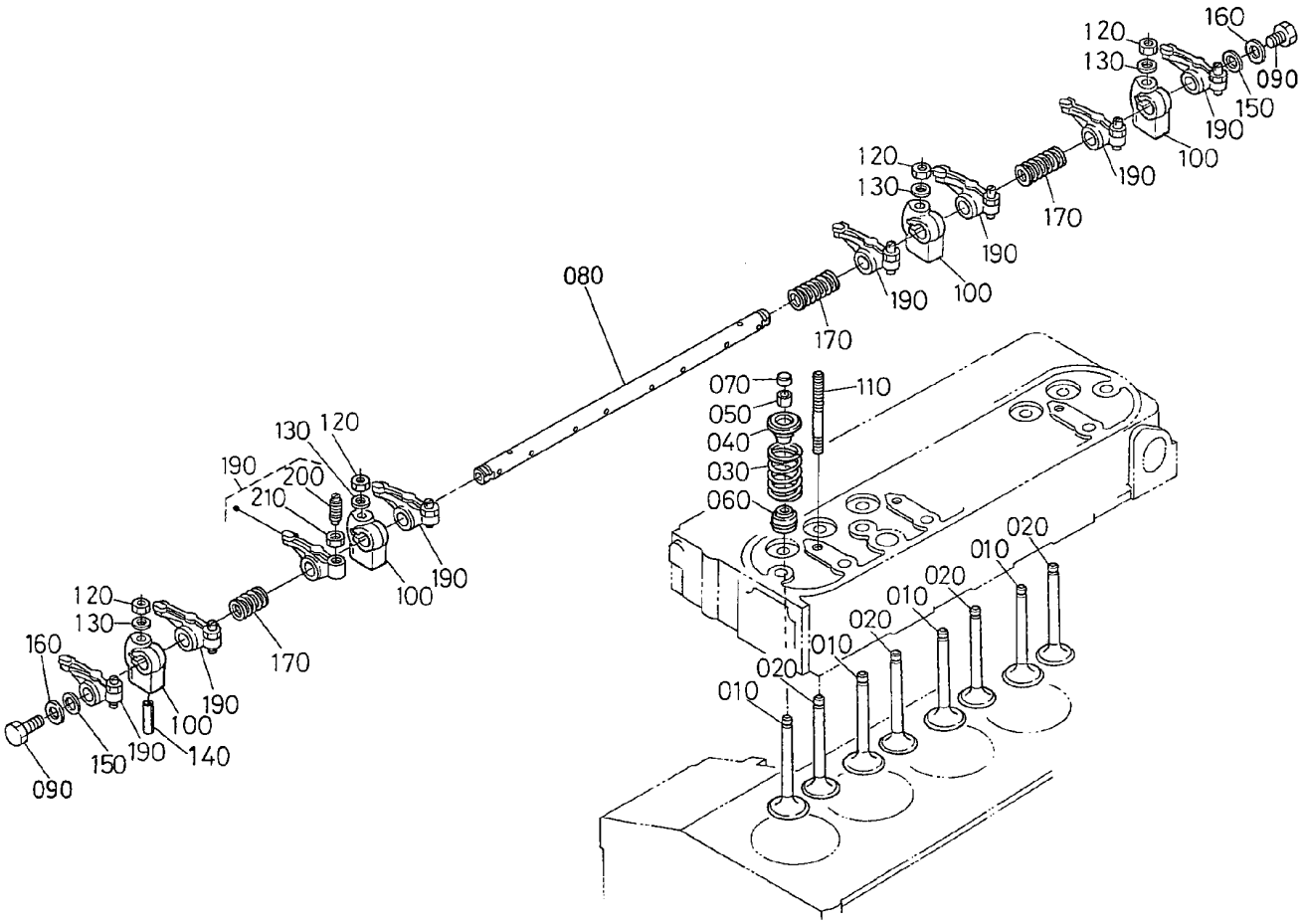
Water Pump Assembly

Ref	Part No.	Qty.	Description
10	105-3749	1	Water Pump ASM
20	99-3516	1	Flange-Pump, Water
30	99-3517	1	Bearing-Pump, Water
40	105-3750	1	Mechanical Seal ASM
50	99-3519	1	Impeller-Pump, Water
60	105-3751	1	Pipe-Return, Water
70	99-3454	1	Gasket-Pump, Water
80	98-9353	4	Bolt
90	98-9357	2	Bolt
100	105-3752	1	Pipe-Water
110	98-9574	1	Pipe-Water
120	98-9717	2	Clamp



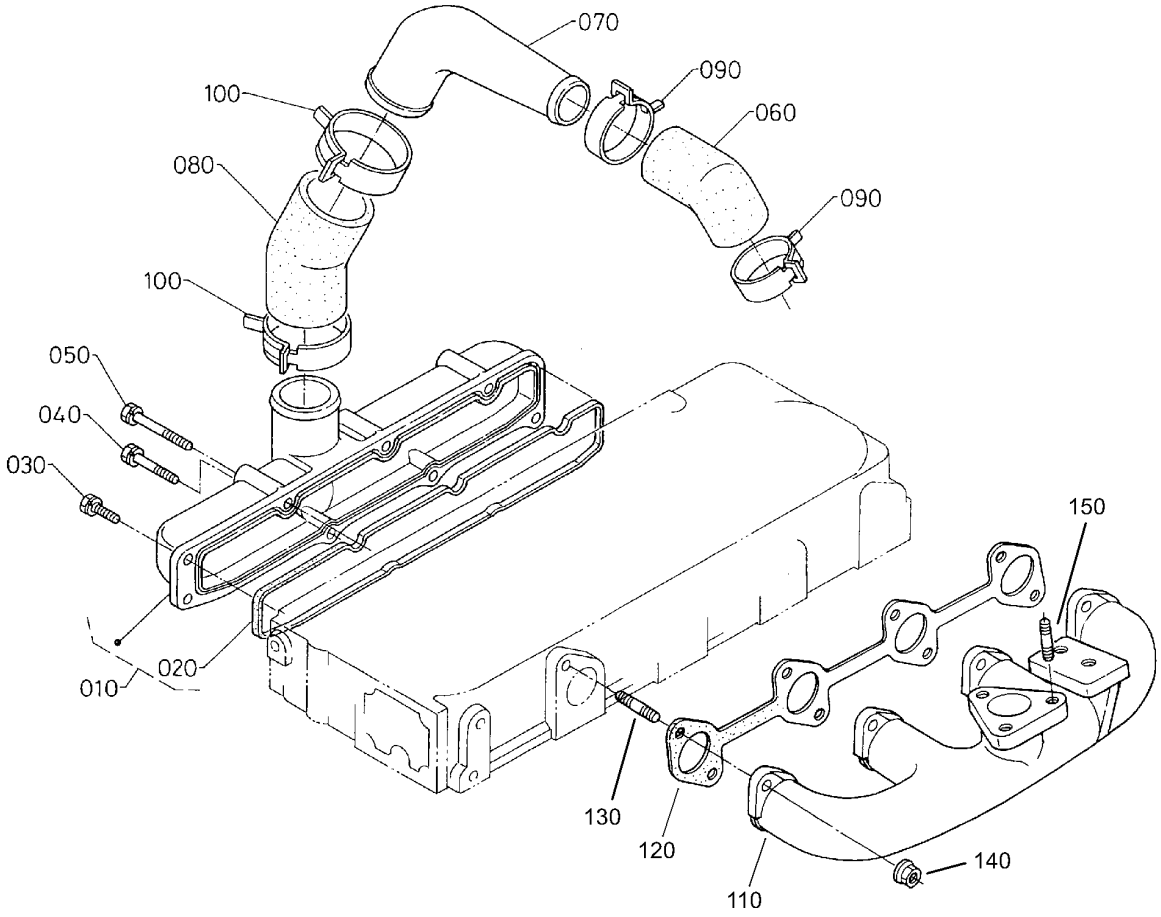
Reserve Tank Assembly

Ref	Part No.	Qty.	Description
10	105-3753	1	Reserve Tank ASM
20	105-3754	1	Cap
30	105-3755	1	Gasket
40	105-3756	1	Plate



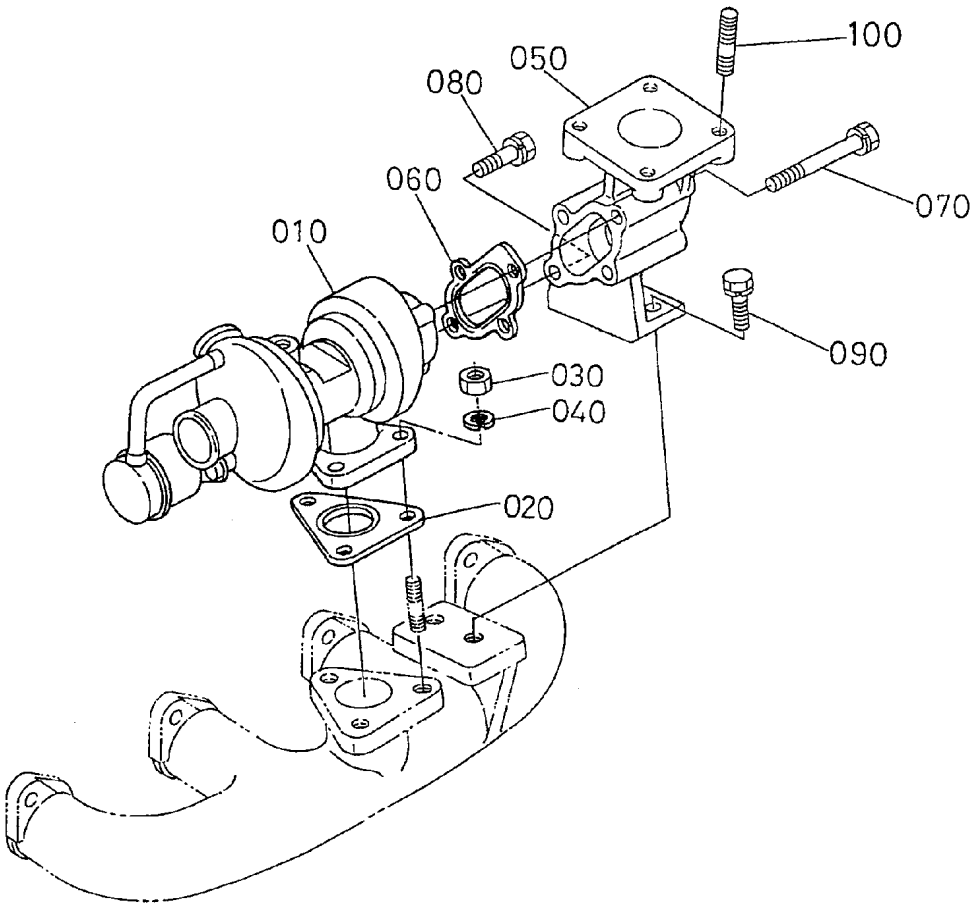
Valve and Rocker Arm Assembly

Ref	Part No.	Qty.	Description
10	98-9494	4	Valve-Inlet
20	98-9625	4	Valve-Exhaust
30	98-9626	8	Spring-Valve
40	98-9498	8	Retainer-Valve
50	98-9390	8	Collet-Set, Valve Spring
60	99-8385	8	Seat-Stem, Valve
70	98-9497	8	Cap-Valve
80	105-3757	1	Shaft-Arm, Rocker
90	100-9265	2	Bolt
100	98-9505	4	Bracket-Arm, Rocker
110	98-9506	4	Stud
120	98-9393	4	Nut
130	98-9385	4	Washer-Flat
140	105-3758	2	Pin-Spring
150	98-9507	2	Washer-Shaft, R-Arm
160	3256-1	2	Washer-Flat
170	98-9504	3	Spring-Arm, Rocker
190	98-9501	8	Rocker Arm ASM
200	98-9502	8	Screw-Adjusting
210	98-9503	8	Nut



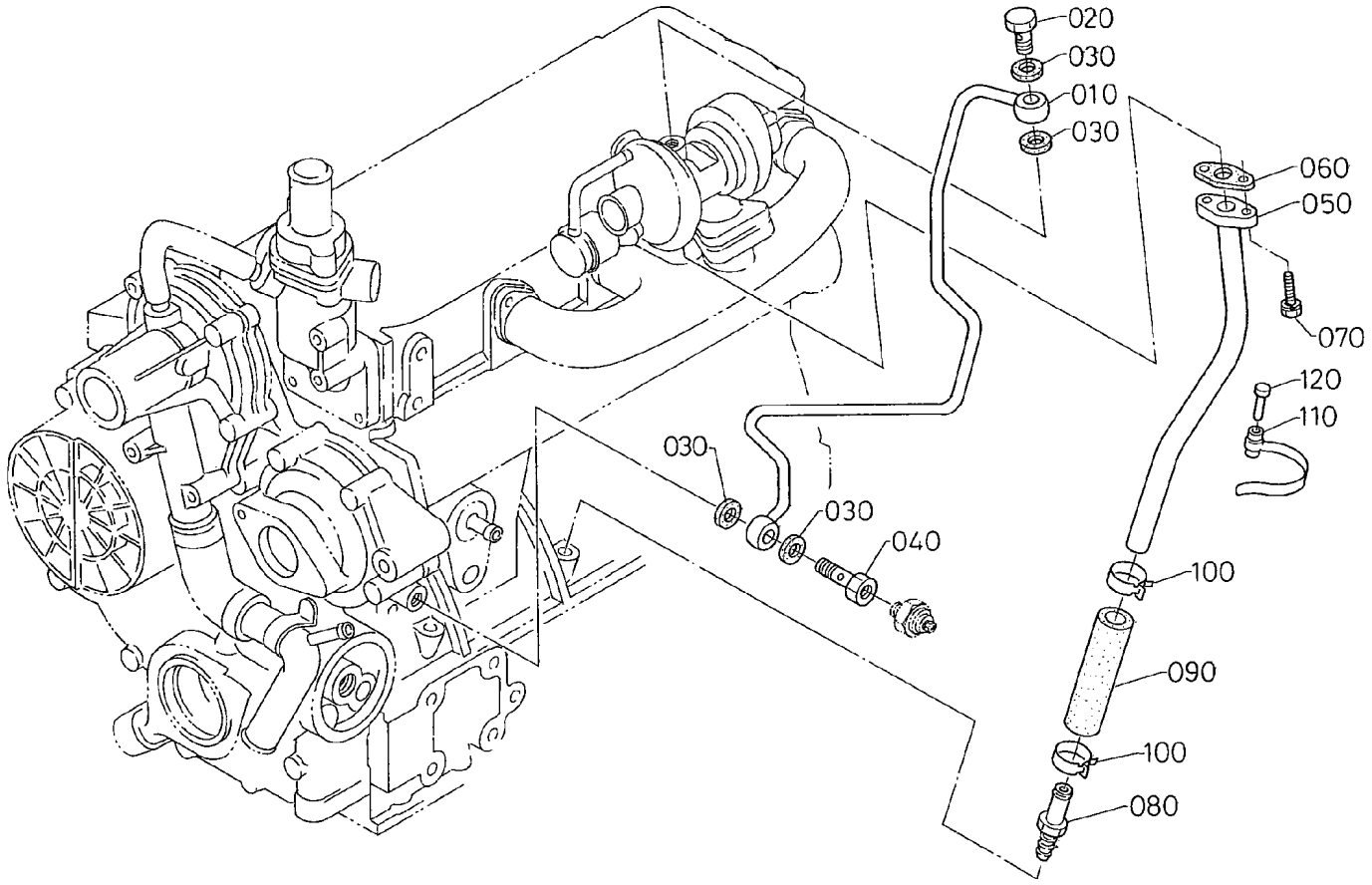
Inlet / Exhaust Manifold Assembly

Ref	Part No.	Qty.	Description
10	105-3759	1	Inlet Manifold ASM
20	105-3760	1	Gasket-In-Manifold
30	98-7605	3	Bolt
40	98-9353	2	Bolt
50	105-3797	3	Bolt
60	105-3761	1	Pipe-Inlet
70	105-3762	1	Pipe-Inlet
80	105-3763	1	Pipe-Inlet
90	99-8324	2	Band-Pipe
100	99-8322	2	Band-Pipe
110	105-3764	1	Manifold-Exhaust
120	105-3765	1	Gasket-Ex-Manifold
130	98-9588	8	Stud
140	98-9665	8	Nut
150	99-8342	3	Stud



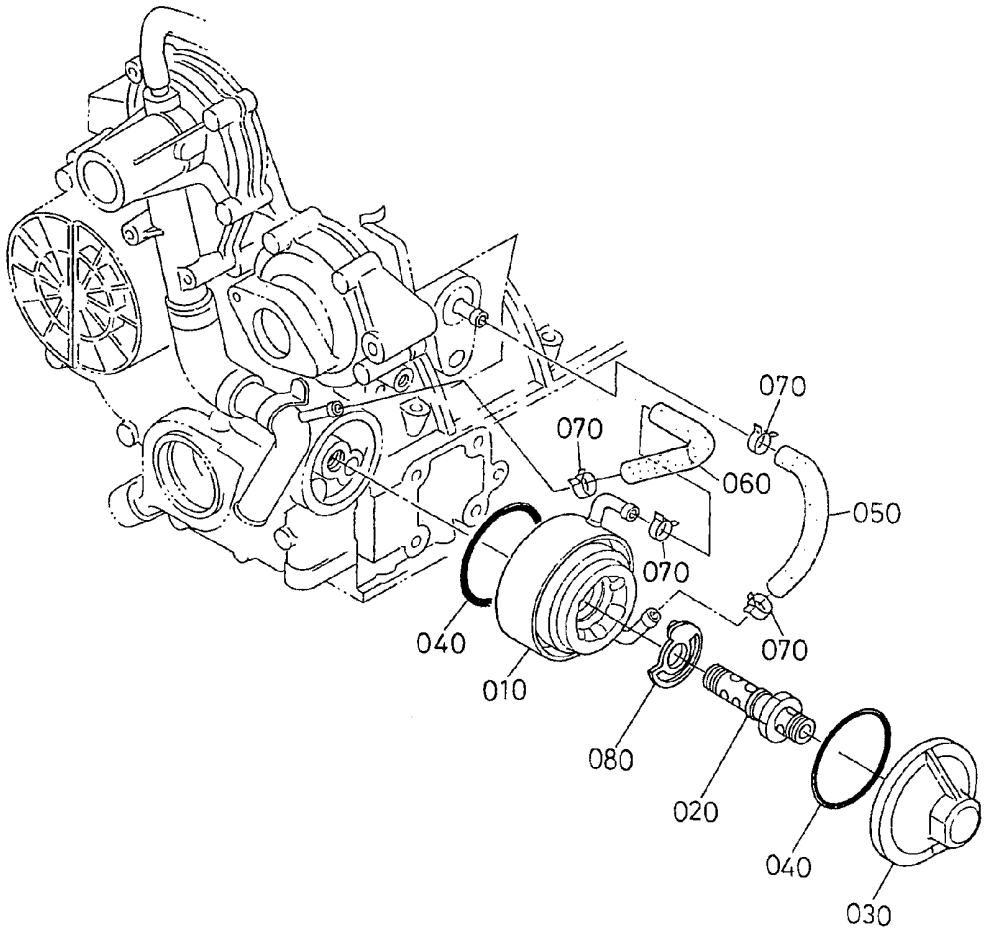
Turbo Charger Assembly

Ref	Part No.	Qty.	Description
10	105-3766	1	Turbo Charger ASM
20	105-3767	1	Gasket
30	100-1559	3	Nut-Manifold, Exhaust
40	105-2893	3	Washer-Spring
50	99-8335	1	Flange-Muffler
60	105-3768	1	Gasket
70	105-2894	3	Bolt
80	105-2895	1	Bolt
90	98-7610	2	Bolt
100	98-7769	4	Stud



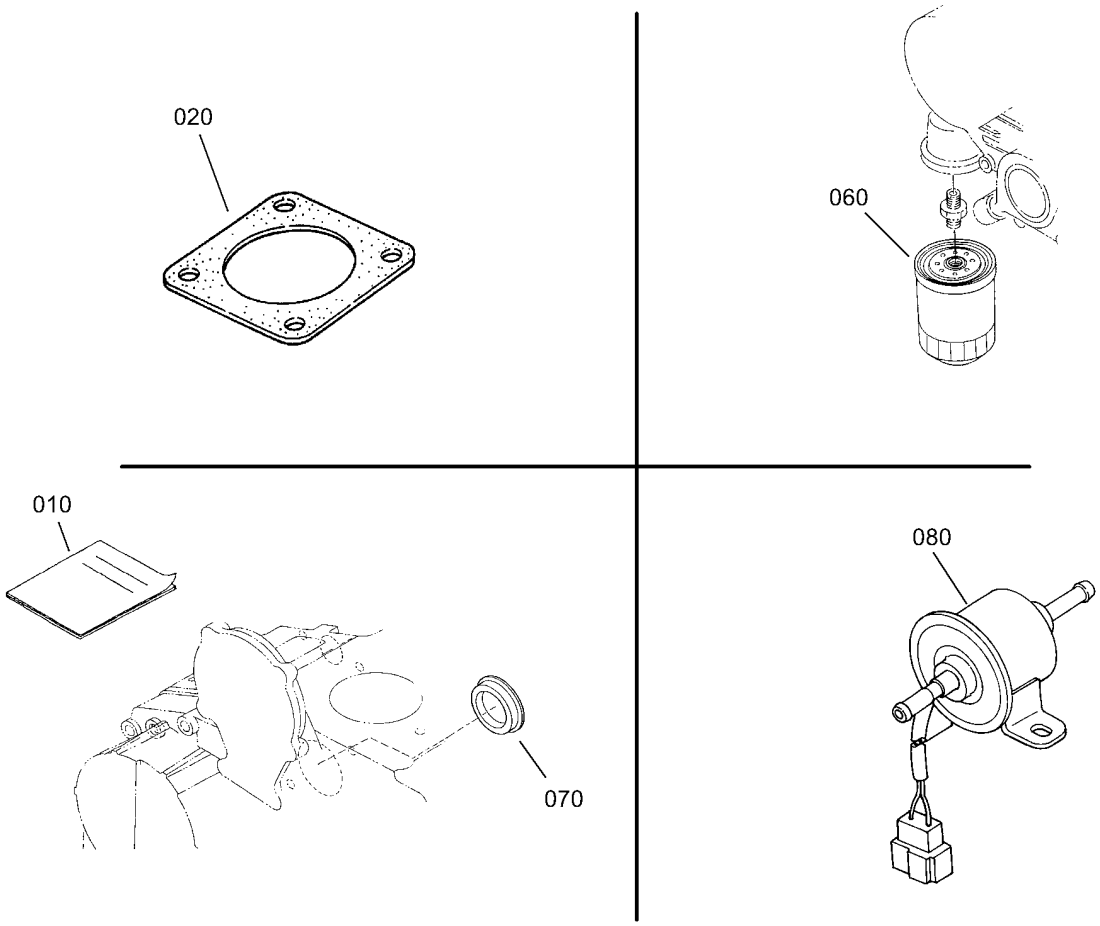
Oil Pipe (Turbo Charger) Assembly

Ref	Part No.	Qty.	Description
10	105-3769	1	Pipe-Oil, Complete
20	98-9418	1	Bolt-Joint, Eye
30	99-8346	4	Gasket
40	98-9417	1	Bolt-Joint, Eye
50	105-3770	1	Pipe-Oil,Complete
60	98-9435	1	Gasket-Oil Return, Turbo
70	98-7568	2	Bolt
80	105-3771	1	Pipe-Oil, Complete
90	98-9721	1	Pipe-Oil
100	98-9714	2	Clamp-Hose
110	98-9601	1	Clamp-Pipe
120	98-9591	1	Pin-Band



Oil Cooler Assembly

Ref	Part No.	Qty.	Description
10	104-5158	1	Oil Cooler ASM
20	106-7054	1	Holder ASM
30	105-3773	1	Cover-Cooler, Oil
40	98-9729	2	O-Ring
50	98-9724	1	Pipe-Cooler, Oil
60	98-9578	1	Pipe-Return, Water
70	98-9579	4	Band-Pipe
80	105-3774	1	Collar



Miscellaneous Engine Parts

Ref	Part No.	Qty.	Description
10	99-8954	1	Manual-Kubota
20	99-8343	1	Gasket-Muffler
60	99-8384	1	Filter-Oil
70	98-9640	1	Cover-Pump
80	104-5215	1	Pump-Fuel, Electric

NOTES

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