Form Number 3354-138 Rev C

Groundsmaster® 4100-D

Model No. 30411 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

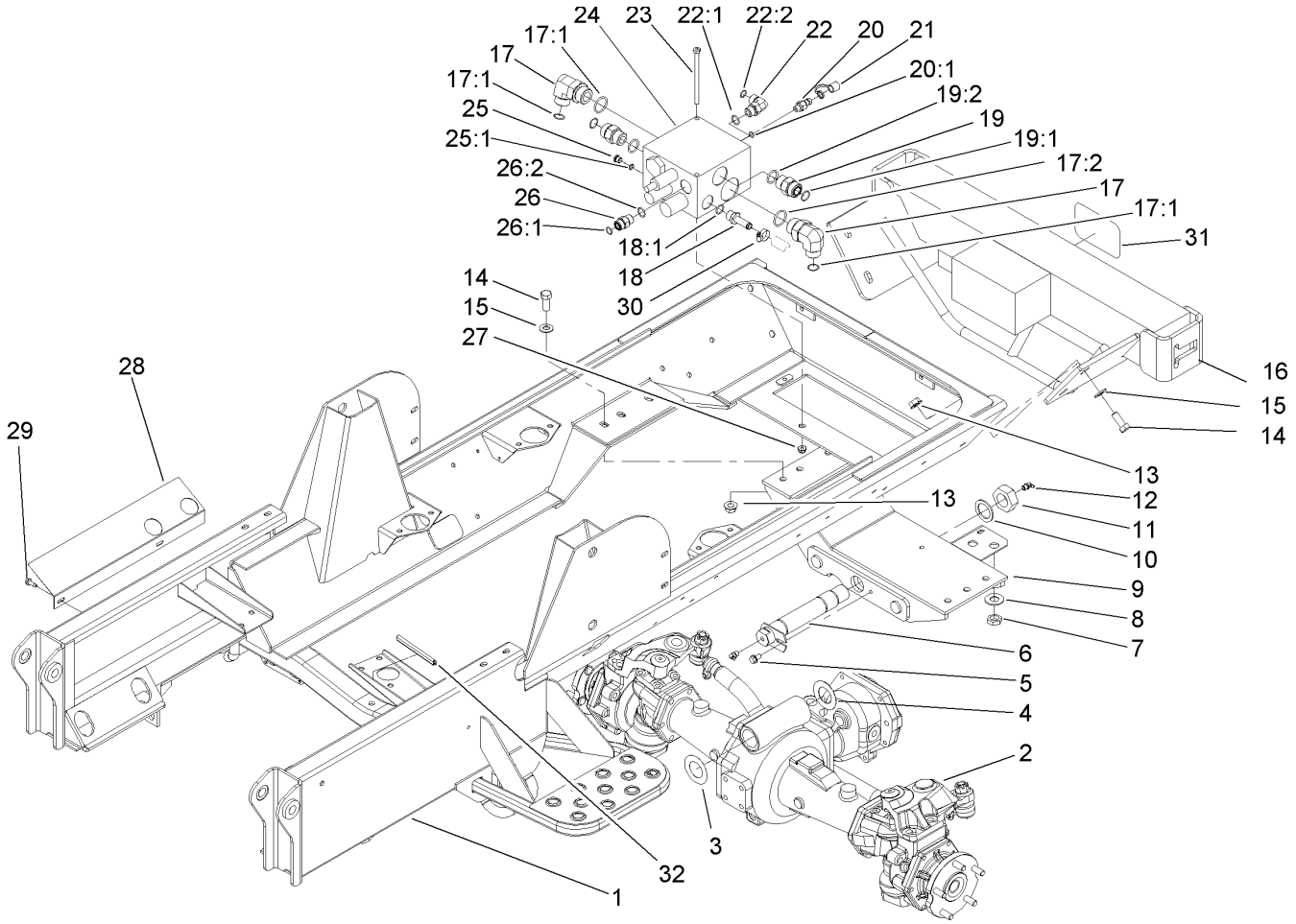
Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not illustrated

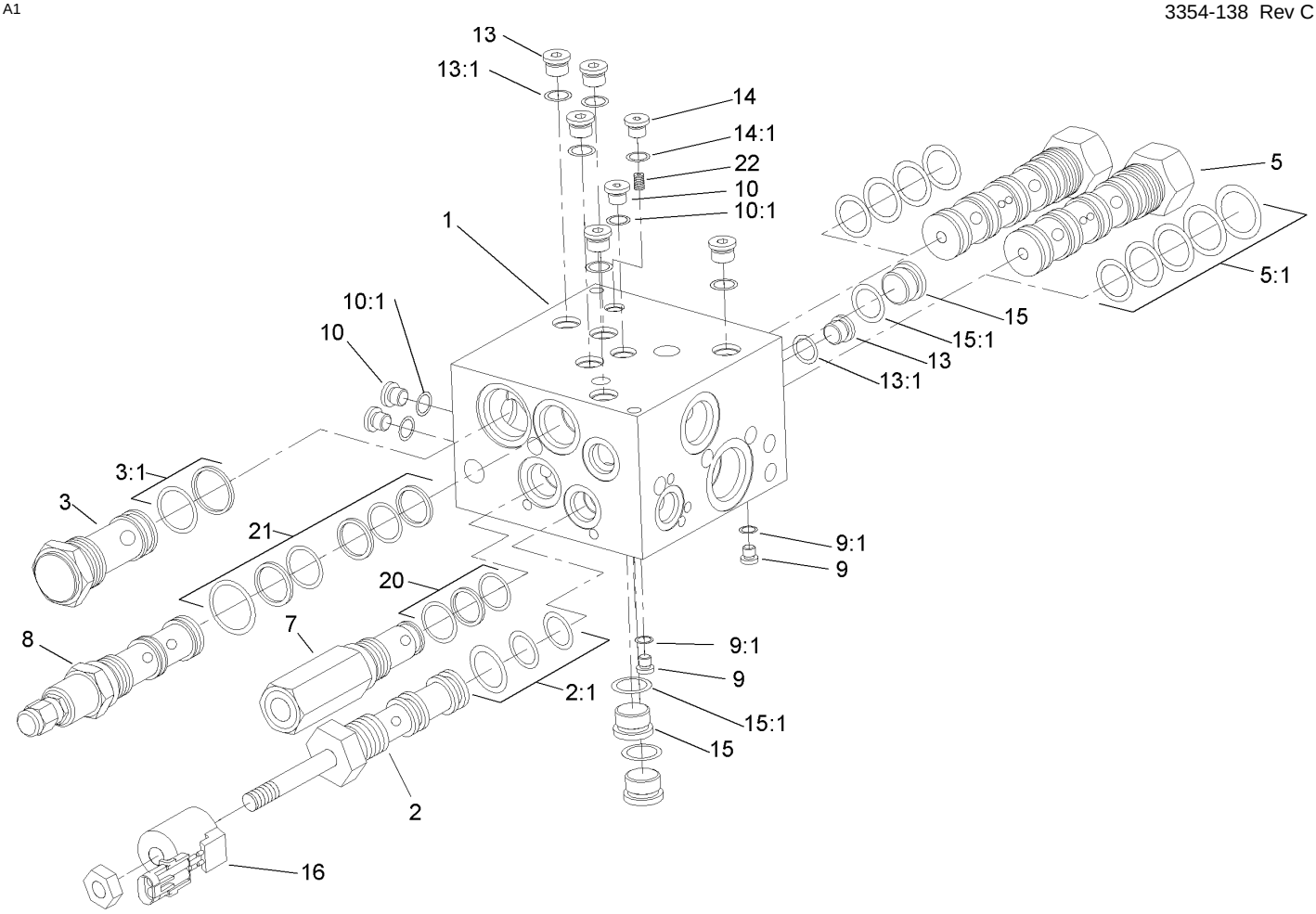
❷ Not serviced separately



Frame and Bumper Assembly

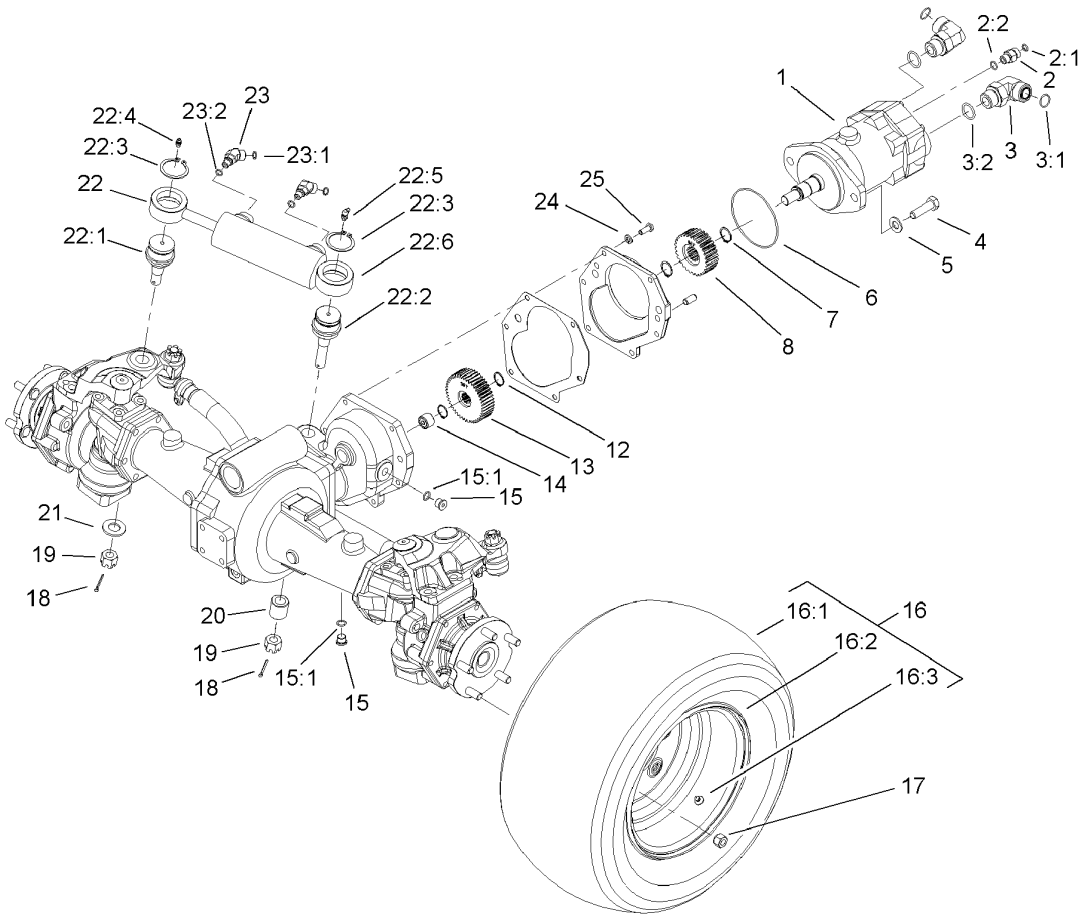
Ref	Part No.	Qty.	Description
1	105-7310-03	1	Frame ASM
2	110-4750	1	Drive Axle ASM
3	99-8431	2	Washer-Thrust
4	99-8432	2	Washer-Thrust
5	32144-14	1	Screw-HWHTF
6	98-7077	1	Pin-Axle, Rear
7	340-70	2	Nut-Lock
8	69-8940	2	Washer
9	107-0230-03	1	Rear Mount ASM
10	92-1765	1	Washer-Thrust
11	3296-68	1	Nut-Lock, NI
12	302-33	2	Fitting-Grease
13	32128-23	10	Nut-HF
14	325-5	10	Screw-HH
15	3256-26	10	Washer-Flat
16	106-4278-03	1	Bumper ASM
17	340-15	2	Fitting-HYD, 90 DEG
17:1	237-58	1	O-Ring
17:2	237-146	1	O-Ring
18	354-121	1	Fitting-Straight
18:1	237-79	1	O-Ring
19	340-9	2	Fitting-HYD, Straight
19:1	237-58	1	O-Ring
19:2	237-81	1	O-Ring

Ref	Part No.	Qty.	Description
20	354-77	1	Fitting-Quick
20:1	237-78	1	O-Ring
21	354-79	1	Cap-Dust
22	340-98	1	Fitting-HYD, 90 DEG
22:1	237-79	1	O-Ring
22:2	237-30	1	O-Ring
23	322-29	2	Screw-HH
24	100-3054	1	Manifold ASM
25	353-990	1	Plug
25:1	237-78	1	O-Ring
26	340-4	1	Fitting-HYD, Straight
26:1	237-30	1	O-Ring
26:2	237-79	1	O-Ring
27	104-8300	2	Nut-Flange, NI
28	104-3562-03	1	Shield-Splash
29	32104-95	2	Screw-HWH
30	2412-36	1	Clamp-Hose
31	67-1300	1	Decal
32	108-8079	1	Trim



Four Wheel Drive Manifold Assembly No. 100-3054

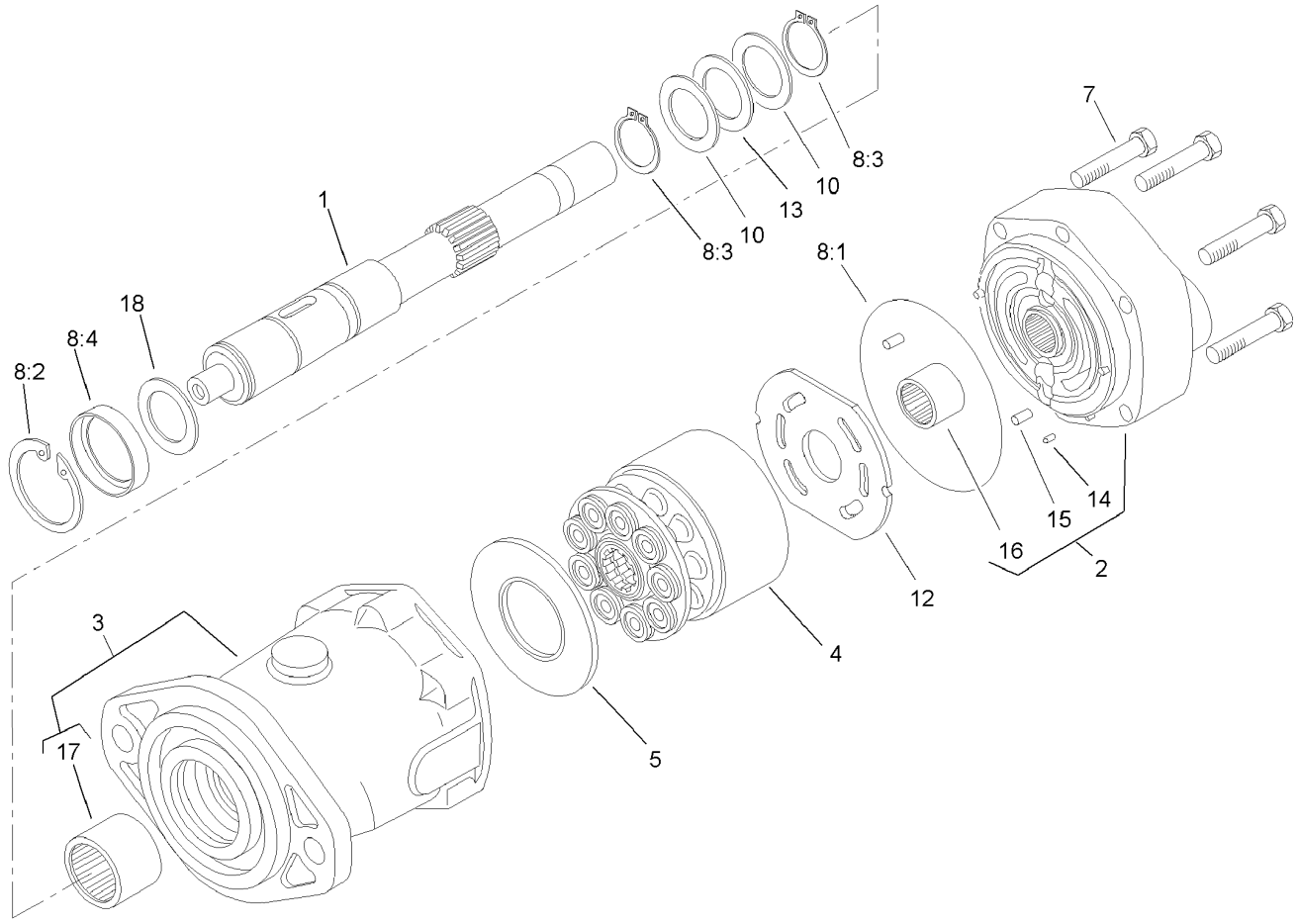
Ref	Part No.	Qty.	Description
❷1		1	Manifold
2	104-8603	1	Valve-Solenoid
2:1	99-5505	1	Seal Kit
3	104-8604	1	Valve-Check
3:1	99-5506	1	Seal Kit
5	104-8605	2	Valve-Control
5:1	99-5507	1	Seal Kit
7	99-5508	1	Valve-Relief
8	99-5509	1	Valve-Reducing
9	353-991	2	Plug-Hex, Hollow
9:1	237-156	1	O-Ring
10	354-137	3	Plug
10:1	237-86	1	O-Ring
13	353-989	6	Plug-Hex, Hollow
13:1	237-42	1	O-Ring
14	353-990	1	Plug
14:1	237-78	1	O-Ring
15	354-70	3	Plug-Hex, Hollow
15:1	237-80	1	O-Ring
16	110-3251	1	Coil-Solenoid
20	99-5503	1	Seal Kit
21	104-4266	1	Seal Kit
22	106-6766	1	Plug-Orifice



Rear Axle and Tire Assembly

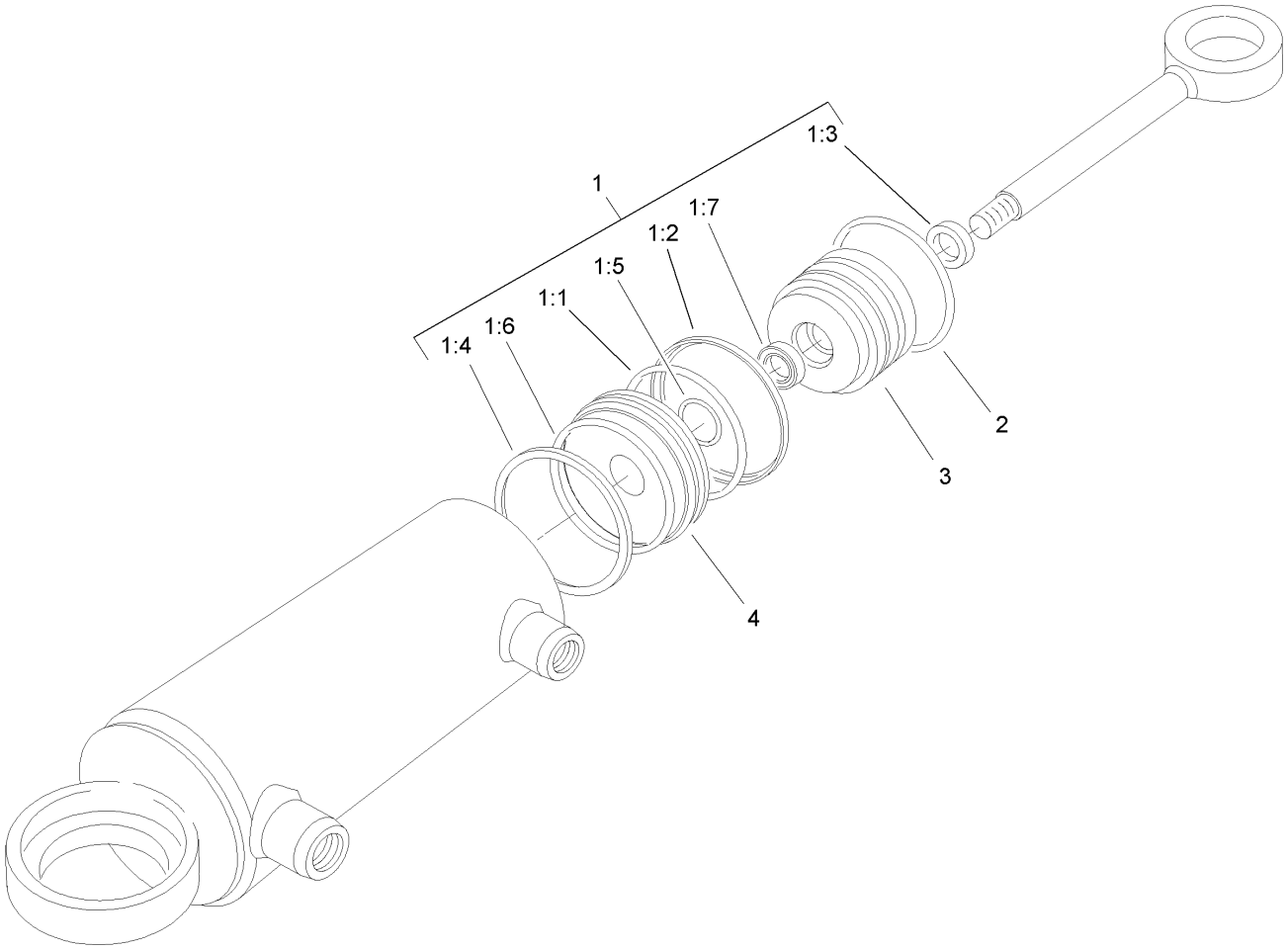
Ref	Part No.	Qty.	Description
1	104-0764	1	Motor-Piston
2	340-2	1	Fitting-HYD, Straight
2:1	237-22	1	O-Ring
2:2	237-42	1	O-Ring
3	340-142	2	Fitting-HYD, 90 DEG
3:1	237-58	1	O-Ring
3:2	237-81	1	O-Ring
4	325-7	2	Screw-HH
5	3256-26	2	Washer-Flat
6	237-166	1	O-Ring
7	32120-76	2	Ring-Snap, EXT
8	105-7447	1	Pinion-33T
12	32120-15	2	Ring-Snap, EXT
13	105-7446	1	Gear-39T
14	74-5700	1	Bearing-Needle, Roller
15	353-989	2	Plug-Hex, Hollow
15:1	237-42	1	O-Ring
❷16		2	Wheel And Tire ASM
16:1	94-5236	1	Tire
16:2	100-2582	1	Rim
16:3	232-27	1	Stem-Valve
17	93-5268	10	Nut-Lug
18	3272-12	2	Pin-Cotter
19	32136-14	2	Nut-SHH

Ref	Part No.	Qty.	Description
20	100-3796	1	Spacer-Joint, Ball
21	92-5836	1	Washer
22	105-0775	1	Steering Cylinder ASM
22:1	106-6774	1	Joint-Ball
22:2	100-3795	1	Joint-Ball
22:3	32151-104	2	Ring-Retaining, External
22:4	302-5	1	Fitting-Grease
22:5	302-60	1	Fitting-Grease, 90 DEG
❷22:6		1	Cylinder-Steering
23	340-54	2	Elbow-45 DEG
23:1	237-22	1	O-Ring
23:2	237-78	1	O-Ring
24	3253-4	6	Washer-Lock
25	33114-020	6	Screw-HH



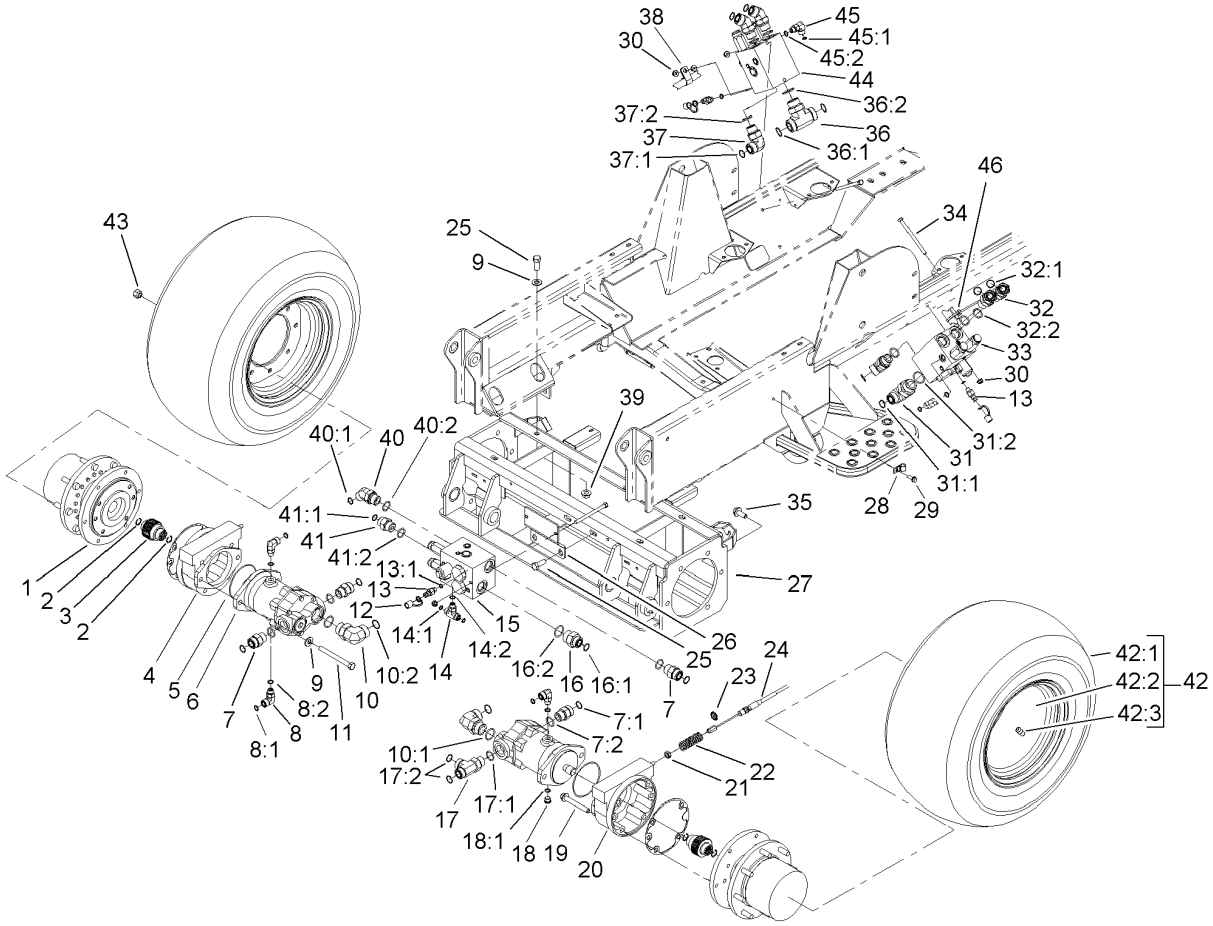
Piston Motor Assembly No. 104-0764

Ref	Part No.	Qty.	Description
1	105-2853	1	Shaft-Drive
2	105-2854	1	Backplate ASM
3	105-2855	1	Housing ASM
4	76-6910	1	Rotating Kit
5	76-6970	1	Insert-Plate, Cam
7	94-3002	6	Capscrew
8	106-6876	1	Seal Kit
❷8:1		1	Seal-Dust
8:2	76-7010	1	Ring-Retaining
8:3	76-7000	2	Ring-Retaining
❷8:4		1	Seal-Shaft
10	76-6950	2	Race-Thrust
12	94-3003	1	Plate-Valve
13	76-6960	1	Bearing-Thrust
❷14		3	Pin-Dowel
❷15		1	Pin-Dowel
❷16		1	Bearing-Needle
❷17		1	Bearing-Needle
18	60-6240	1	Washer



Hydraulic Cylinder Assembly

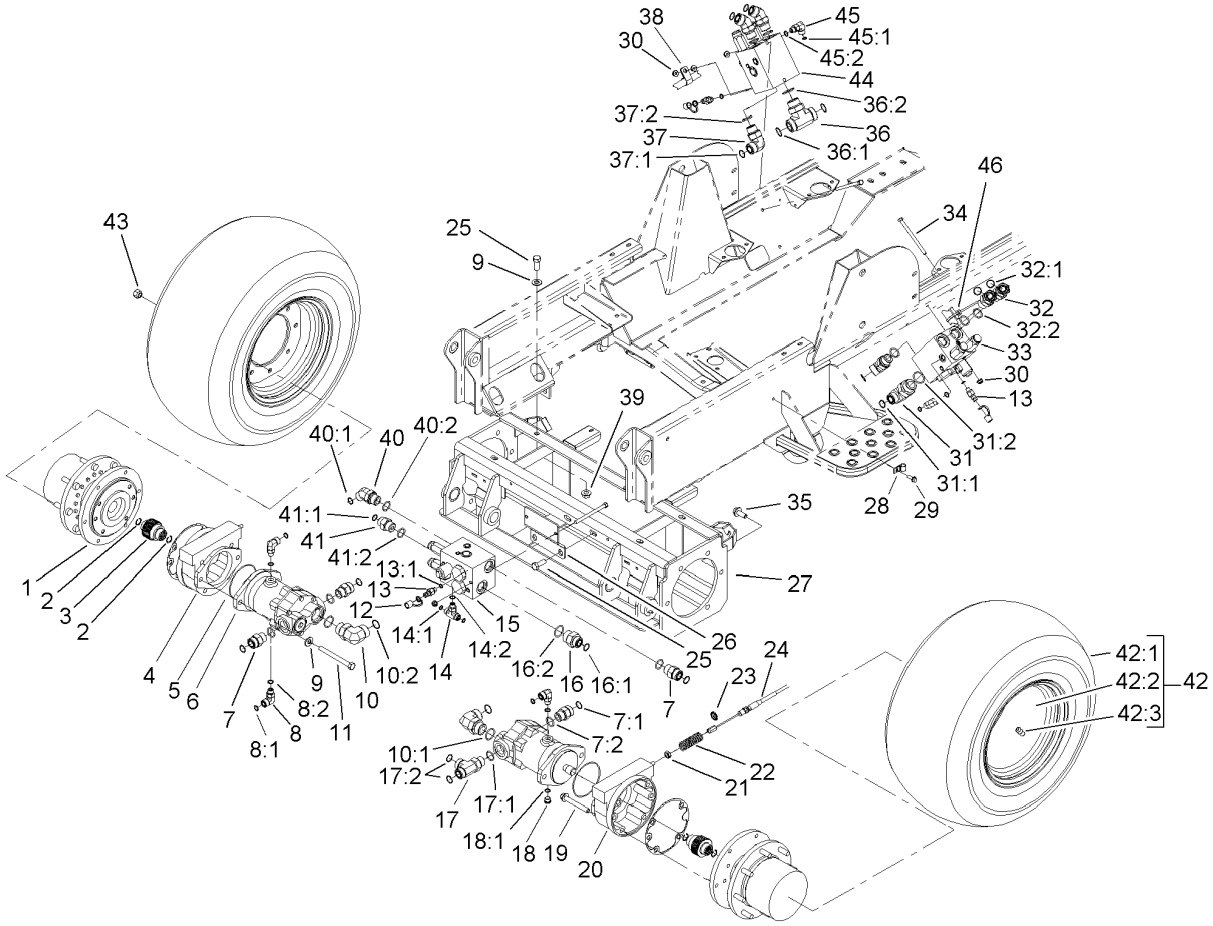
Ref	Part No.	Qty.	Description
1	107-0245	1	Seal Kit
❷1:1		1	Seal-Dust
❷1:2		1	Back-Up
❷1:3		1	Wiper
❷1:4		1	Seal ASM
❷1:5		1	Seal-Dust
❷1:6		1	Seal-Dust
❷1:7		1	Seal ASM
❷2		1	Ring-Retaining
❷3		1	Head
❷4		1	Piston



Front Frame Assembly

Ref	Part No.	Qty.	Description
1	105-4588-03	2	Planetary ASM
2	93-7972	4	Ring-Retaining, Internal
3	100-3046	2	Shaft-Brake, Splined
4	100-3069-03	1	Brake ASM
5	237-166	2	O-Ring
6	105-7376	2	Front Piston Motor ASM
7	340-9	4	Fitting-HYD, Straight
7:1	237-58	1	O-Ring
7:2	237-81	1	O-Ring
8	340-99	3	Fitting-HYD, 90 DEG
8:1	237-30	1	O-Ring
8:2	237-42	1	O-Ring
9	3256-26	10	Washer-Flat
10	340-129	2	Fitting-HYD, 90 DEG
10:1	237-146	1	O-Ring
10:2	340-65	1	O-Ring
11	33116-120	4	Screw-HH
12	354-79	3	Cap-Dust
13	354-77	3	Fitting-Quick
13:1	237-78	1	O-Ring
14	340-94	1	Adapter
14:1	237-22	2	O-Ring
14:2	237-42	1	O-Ring
15	106-2039	1	PTO Manifold ASM

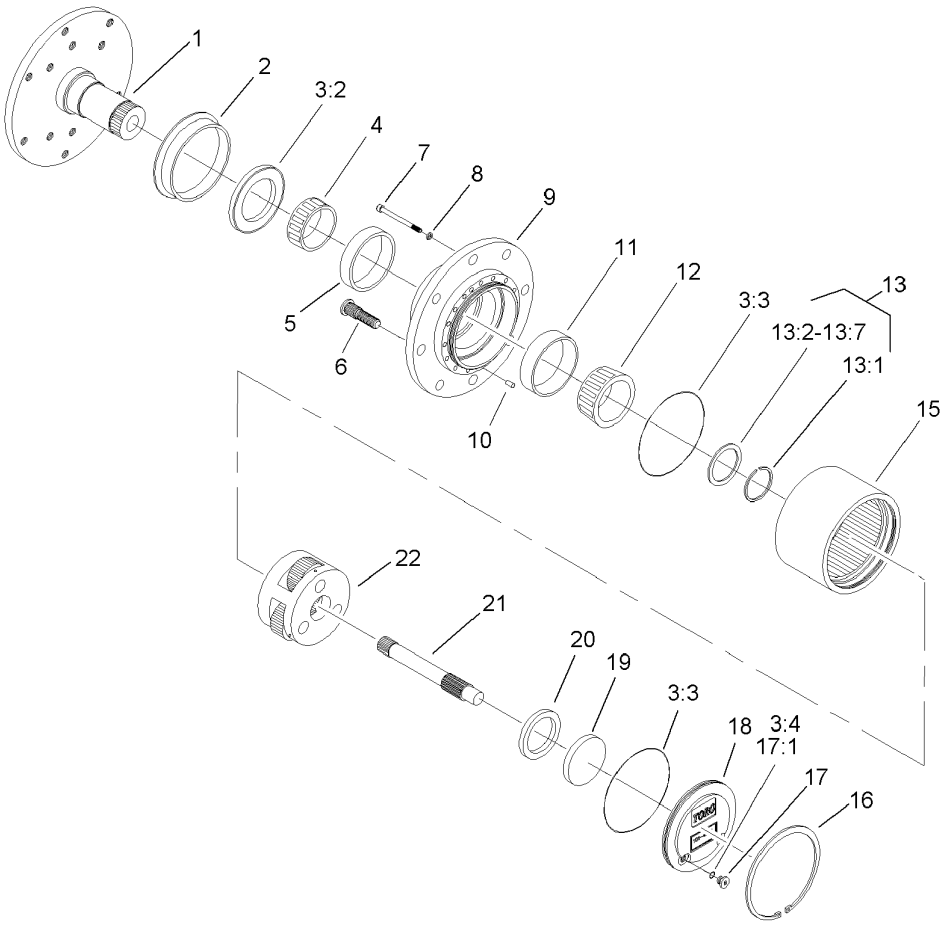
Ref	Part No.	Qty.	Description
16	340-91	1	Adapter
16:1	237-58	1	O-Ring
16:2	237-146	1	O-Ring
17	340-148	1	Fitting-Tee
17:1	237-81	1	O-Ring
17:2	237-58	2	O-Ring
18	353-989	1	Plug-Hex, Hollow
18:1	237-42	1	O-Ring
19	33106-090	8	Screw-HHF
20	100-3070-03	1	Brake ASM
21	3218-4	2	Nut-Jam
22	94-3088	2	Spring-Compression
23	94-3050	2	Plate-Spring
24	99-5501	2	Brake Cable ASM
25	325-6	6	Screw-HH
26	104-0746-03	1	Bracket-Manifold
27	105-7491-03	1	Front Frame ASM
28	2412-93	2	Clamp-R
29	32144-11	2	Screw-HWHTF
30	104-8300	7	Nut-Flange, NI
31	340-15	1	Fitting-HYD, 90 DEG
31:1	237-58	1	O-Ring
31:2	237-146	1	O-Ring
32	100-5530	5	Fitting-HYD, 45 DEG



Front Frame Assembly (continued)

Ref	Part No.	Qty.	Description
32:1	237-58	1	O-Ring
32:2	237-81	1	O-Ring
33	100-3055	1	PTO Manifold ASM
34	322-38	6	Screw-HH
35	33106-030	12	Screw-HHF
36	104-7501	1	Fitting-HYD
36:1	340-65	2	O-Ring
36:2	237-146	1	O-Ring
37	340-142	1	Fitting-HYD, 90 DEG
37:1	237-58	1	O-Ring
37:2	237-81	1	O-Ring
38	2412-81	1	Clamp-R
39	32128-23	8	Nut-HF
40	340-156	1	Fitting-HYD
40:1	237-65	1	O-Ring
40:2	237-81	1	O-Ring
41	340-8	1	Adapter
41:1	237-65	1	O-Ring
41:2	237-81	1	O-Ring
❷42		2	Tire And Wheel ASM
42:1	99-5434	1	Tire
42:2	99-5432	1	Rim
42:3	232-27	1	Stem-Valve
43	242-50	16	Nut-Lug

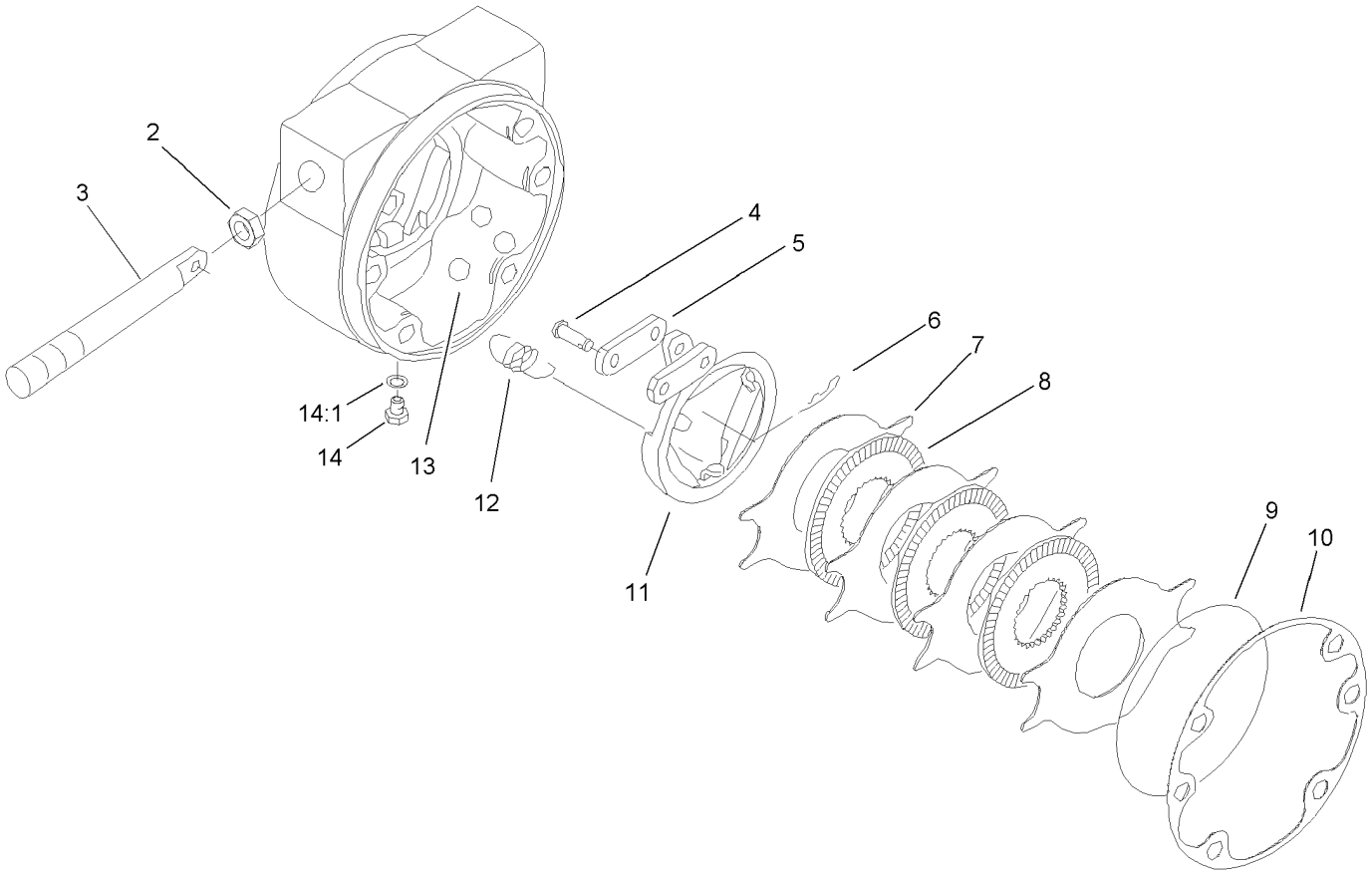
Ref	Part No.	Qty.	Description
44	105-4562	1	PTO Manifold ASM
45	340-77	2	Fitting-HYD, 90 DEG
45:1	237-22	1	O-Ring
45:2	237-42	1	O-Ring
46	3290-378	3	Tie-Cable



Planetary Assembly No. 105-4588-03

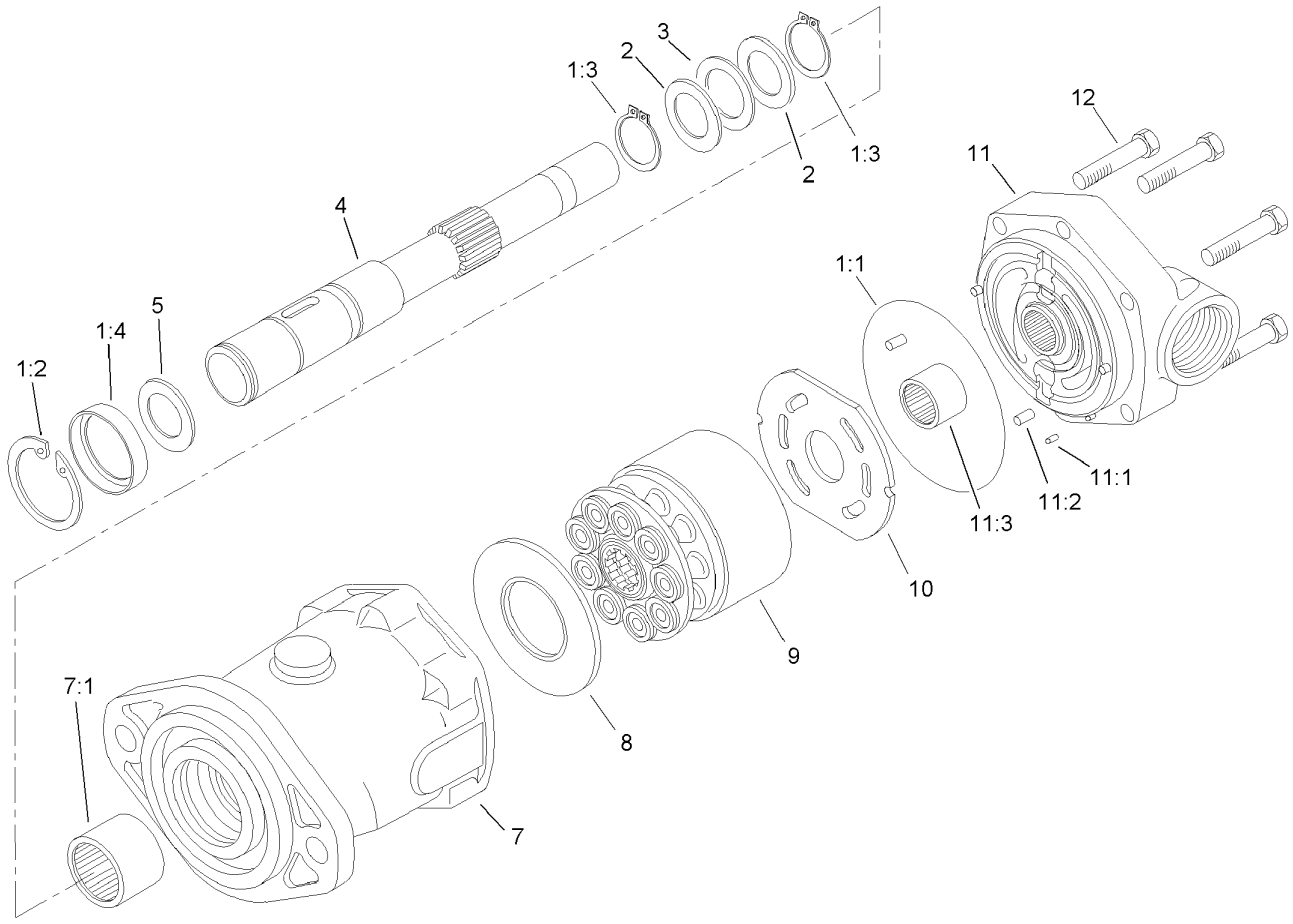
Ref	Part No.	Qty.	Description
❷1		1	Spindle
2	105-8122	1	Seal-Boot
3	105-8137	1	Seal Kit
❷3:2		1	Seal-Oil
❷3:3		2	O Ring-End Cap
3:4	237-78	2	O-Ring
4	105-8120	1	Bearing-Cone
5	105-8119	1	Bearing-Cup
6	105-8124	8	Stud-Wheel
7	105-8125	16	Bolt-Head, Socket
8	3253-18	16	Washer-Lock
❷9		1	Housing
10	105-8121	2	Pin-Dowel
11	105-8117	1	Bearing-Cup
12	105-8118	1	Bearing-Cone
13	105-8136	1	Shim Kit
❷13:1		1	Ring-Snap
❷13:2		1	Shim-Bearing, 2.9Mm
❷13:3		1	Shim-Bearing, 2.8Mm
❷13:4		1	Shim-Bearing, 2.7Mm
❷13:5		1	Shim-Bearing, 2.6Mm
❷13:6		1	Shim-Bearing, 2.5Mm
❷13:7		1	Shim-Bearing, 2.4Mm
15	105-8113	1	Gear-Ring

Ref	Part No.	Qty.	Description
16	105-8132	1	Ring-Retaining
17	353-990	2	Plug
17:1	237-78	1	O-Ring
18	105-8138	1	Cap-End
19	105-8135	1	Plug-Thrust
20	106-6864	1	Washer-Thrust
21	105-8116	1	Shaft-Drive
22	106-6865	1	Secondary Carrier ASM



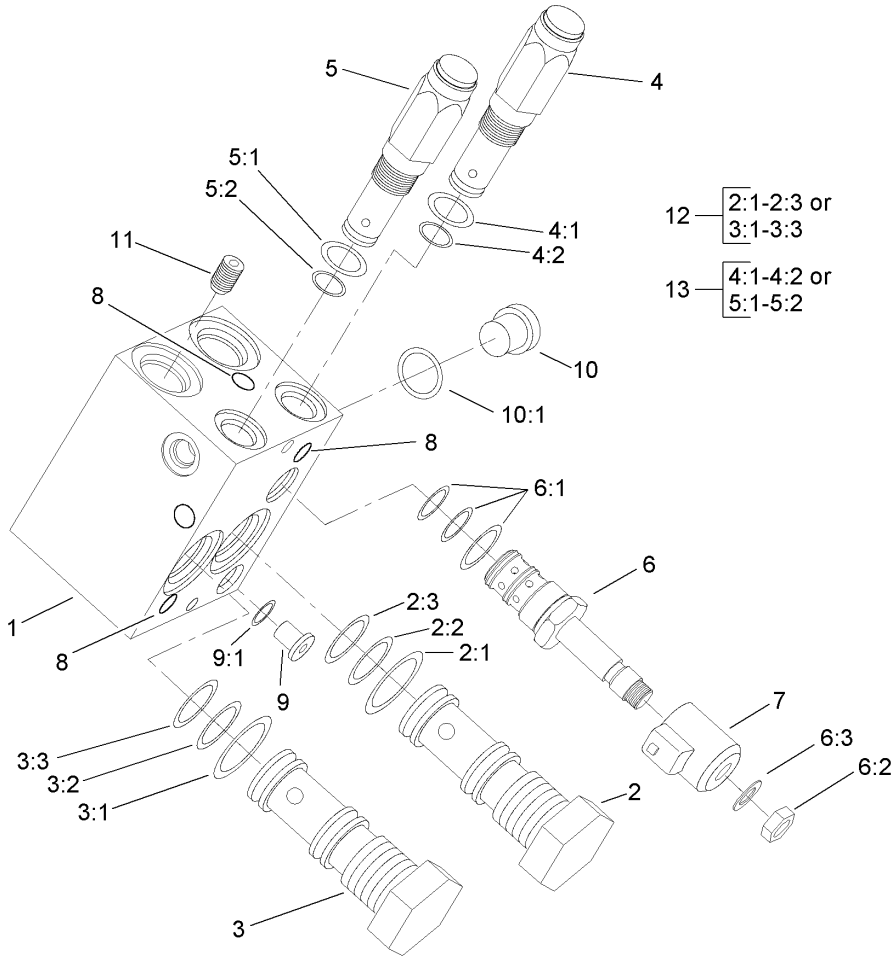
Brake Assembly No. 100-3069-03

Ref	Part No.	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4280	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug
14:1	237-78	1	O-Ring



Front Piston Motor Assembly No. 105-7376

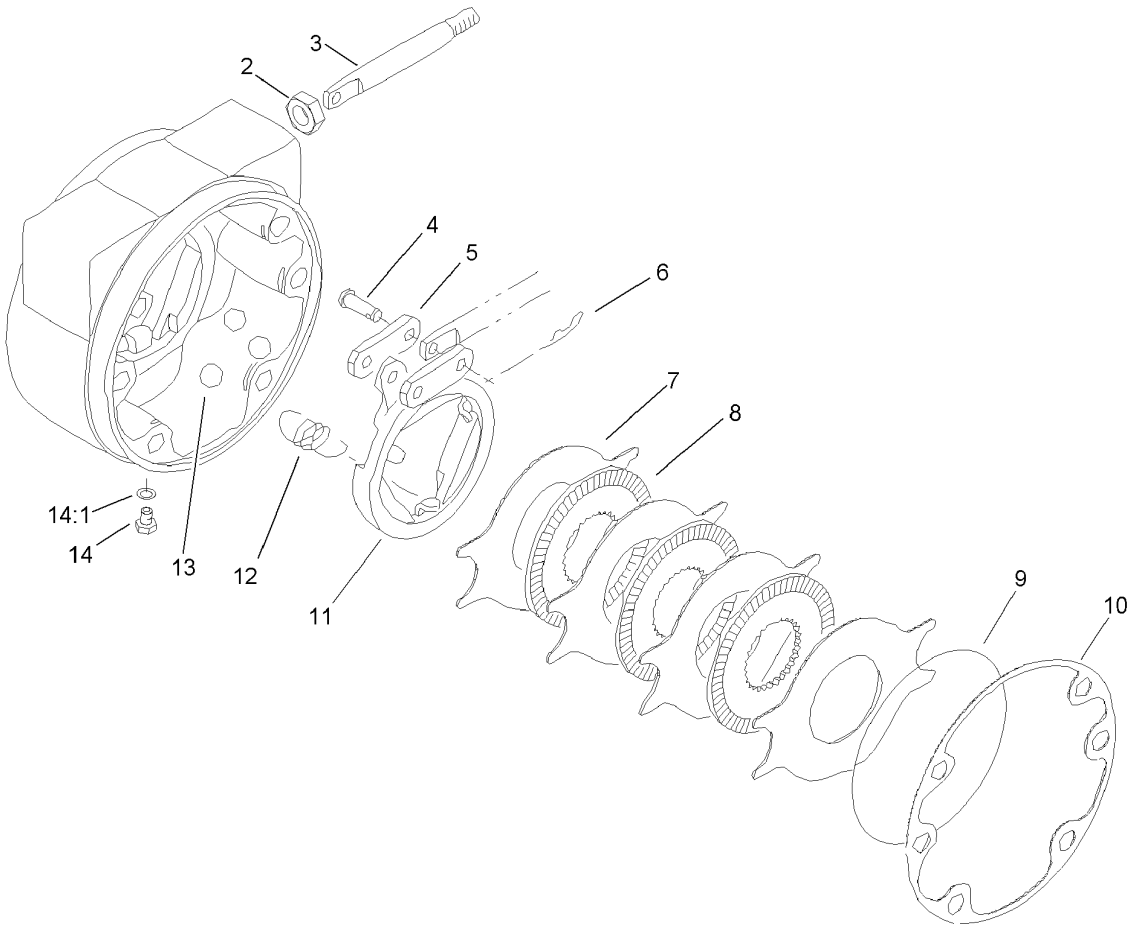
Ref	Part No.	Qty.	Description
1	106-6876	1	Seal Kit
❷1:1		1	Seal-Dust
1:2	76-7010	1	Ring-Retaining
1:3	76-7000	2	Ring-Retaining
❷1:4		1	Seal-Shaft
2	60-6160	2	Race
3	76-6960	1	Bearing-Thrust
4	106-6874	1	Shaft-Drive
5	60-6240	1	Washer
7	105-2852	1	Housing ASM
❷7:1		1	Bearing-Needle
8	76-6970	1	Insert-Plate, Cam
9	106-6875	1	Rotating Kit
10	94-3003	1	Plate-Valve
11	105-2851	1	Backplate ASM
❷11:1		3	Pin-Dowel
❷11:2		1	Pin-Dowel
❷11:3		1	Bearing-Needle
12	100-2550	6	Screw-Cap



Power-Take-Off Manifold Assembly No. 106-2039

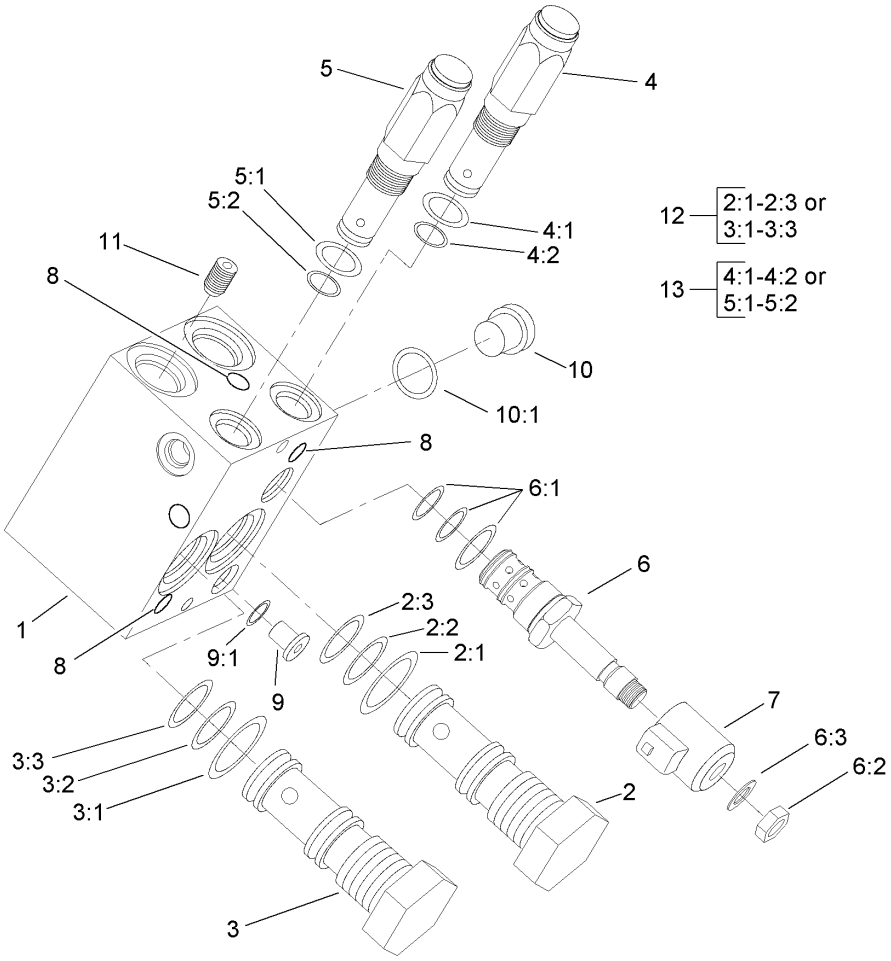
Ref	Part No.	Qty.	Description
❷1		1	Body
2	104-4297	1	Cartridge-Spool Logic
❷2:1		1	Seal-Dust
❷2:2		1	Seal-Dust
❷2:3		1	Seal-Dust
3	104-4298	1	Cartridge-Spool Logic
❷3:1		1	Seal-Dust
❷3:2		1	Seal-Dust
❷3:3		1	Seal-Dust
4	95-5635	1	Valve-Relief
❷4:1		1	Seal-Dust
❷4:2		1	Seal-Dust
5	104-4273	1	Cartridge-Relief, Pilot
❷5:1		1	Seal-Dust
❷5:2		1	Seal-Dust
6	95-5638	1	Valve-Solenoid
6:1	95-5917	1	Seal Kit
6:2	3220-4	1	Nut-Jam
6:3	108-1505	1	Seal-Washer
7	105-7340	1	Coil ASM
❷8		5	Plug (7 Mm)
9	353-990	1	Plug
9:1	237-78	1	O-Ring
10	353-988	1	Plug-Hex

Ref	Part No.	Qty.	Description
10:1	237-79	1	O-Ring
11	3246-17	1	Setscrew-HSH
12	95-5644	2	Seal Kit
13	95-5645	2	Seal Kit



Brake Assembly No. 100-3070-03

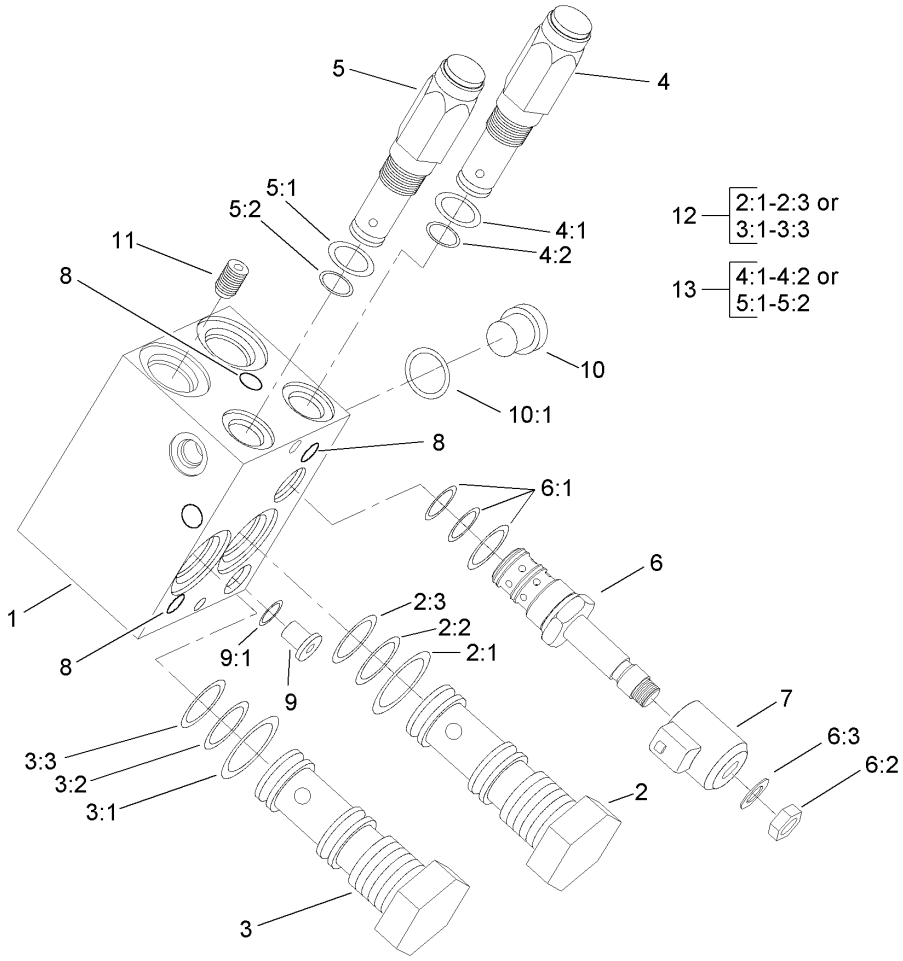
Ref	Part No.	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4279	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug
14:1	237-78	1	O-Ring



Power-Take-Off Manifold Assembly No. 100-3055

Ref	Part No.	Qty.	Description
❷1		1	Body
2	104-4297	1	Cartridge-Spool Logic
❷2:1		1	Seal-Dust
❷2:2		1	Seal-Dust
❷2:3		1	Seal-Dust
3	104-4298	1	Cartridge-Spool Logic
❷3:1		1	Seal-Dust
❷3:2		1	Seal-Dust
❷3:3		1	Seal-Dust
4	95-5635	1	Valve-Relief
❷4:1		1	Seal-Dust
❷4:2		1	Seal-Dust
5	104-4273	1	Cartridge-Relief, Pilot
❷5:1		1	Seal-Dust
❷5:2		1	Seal-Dust
6	95-5638	1	Valve-Solenoid
6:1	95-5917	1	Seal Kit
6:2	3220-4	1	Nut-Jam
6:3	108-1505	1	Seal-Washer
7	105-7340	1	Coil ASM
❷8		5	Plug (7 Mm)
9	353-990	1	Plug
9:1	237-78	1	O-Ring
10	353-988	1	Plug-Hex

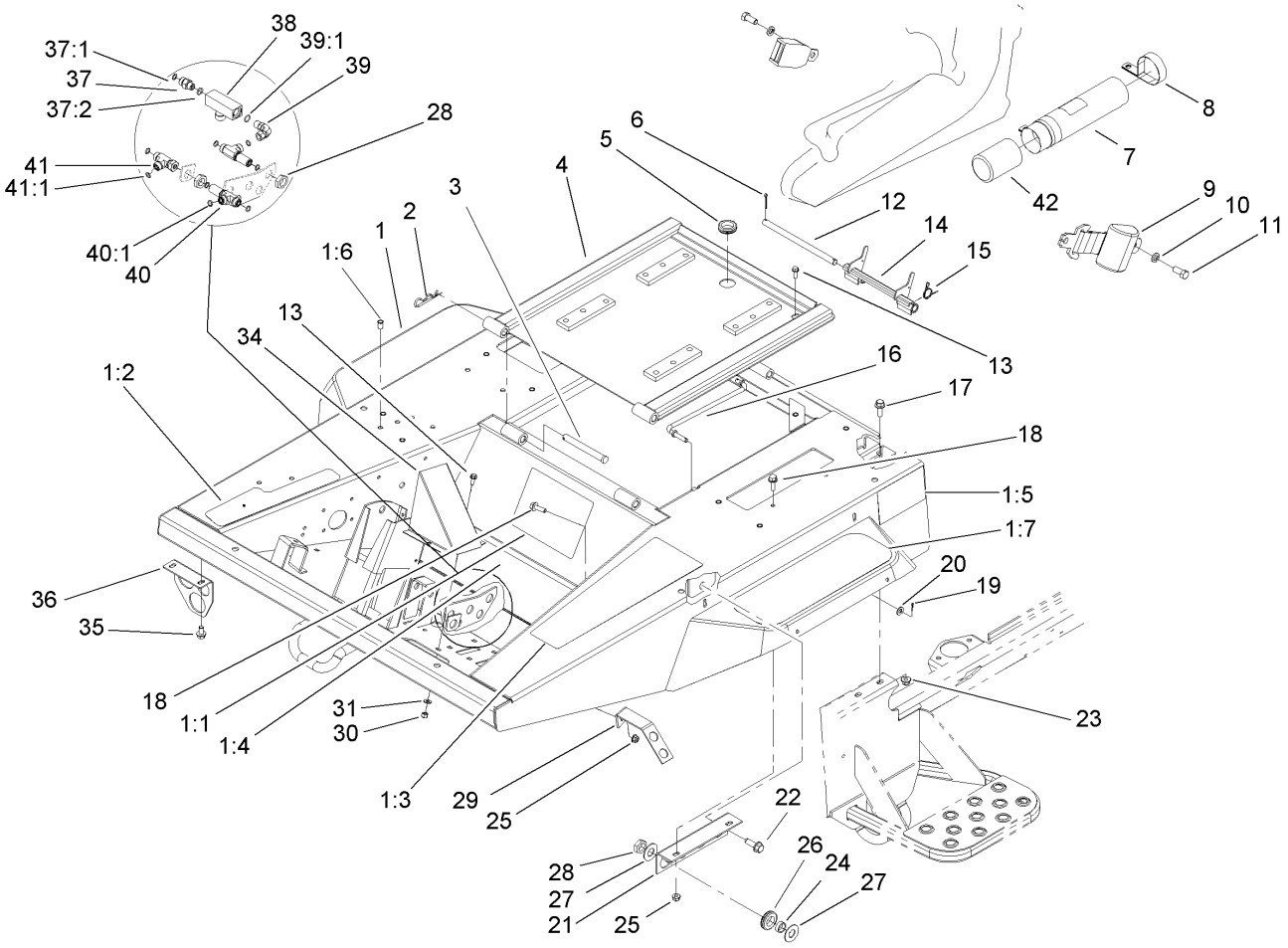
Ref	Part No.	Qty.	Description
10:1	237-79	1	O-Ring
11	104-4276	1	Plug-Orifice
12	95-5644	2	Seal Kit
13	95-5645	2	Seal Kit



Power-Take-Off Manifold Assembly No. 105-4562

Ref	Part No.	Qty.	Description
❷1		1	Body
2	104-4297	1	Cartridge-Spool Logic
❷2:1		1	Seal-Dust
❷2:2		1	Seal-Dust
❷2:3		1	Seal-Dust
3	104-4298	1	Cartridge-Spool Logic
❷3:1		1	Seal-Dust
❷3:2		1	Seal-Dust
❷3:3		1	Seal-Dust
4	105-4564	1	Valve-Relief
❷4:1		1	Seal-Dust
❷4:2		1	Seal-Dust
5	104-4273	1	Cartridge-Relief, Pilot
❷5:1		1	Seal-Dust
❷5:2		1	Seal-Dust
6	95-5638	1	Valve-Solenoid
6:1	95-5917	1	Seal Kit
6:2	3220-4	1	Nut-Jam
6:3	108-1505	1	Seal-Washer
7	105-7340	1	Coil ASM
❷8		5	Plug (7 Mm)
9	353-990	1	Plug
9:1	237-78	1	O-Ring
10	353-988	1	Plug-Hex

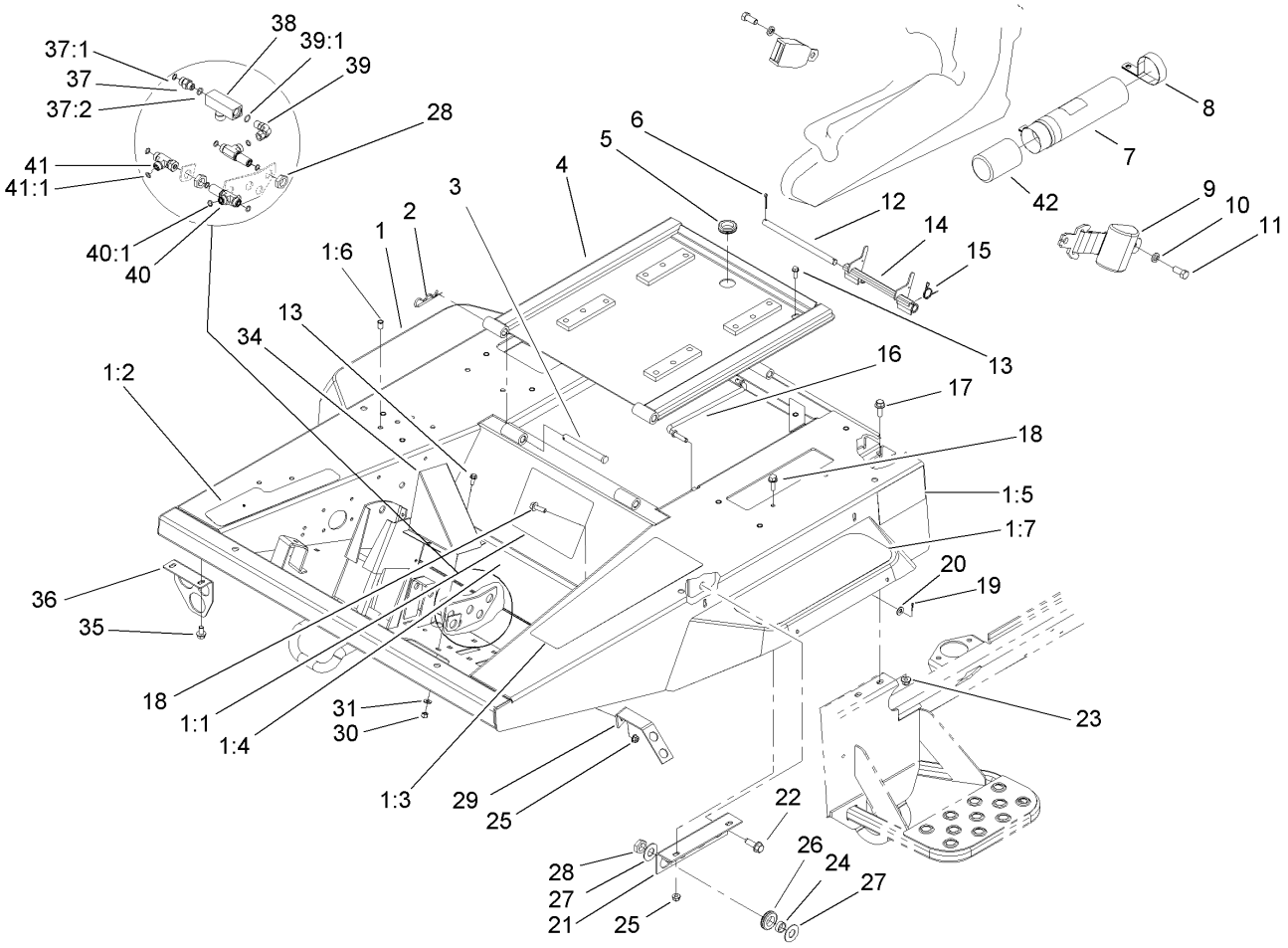
Ref	Part No.	Qty.	Description
10:1	237-79	1	O-Ring
11	104-4276	1	Plug-Orifice
12	95-5644	2	Seal Kit
13	95-5645	2	Seal Kit



Platform and Seat Base Assembly

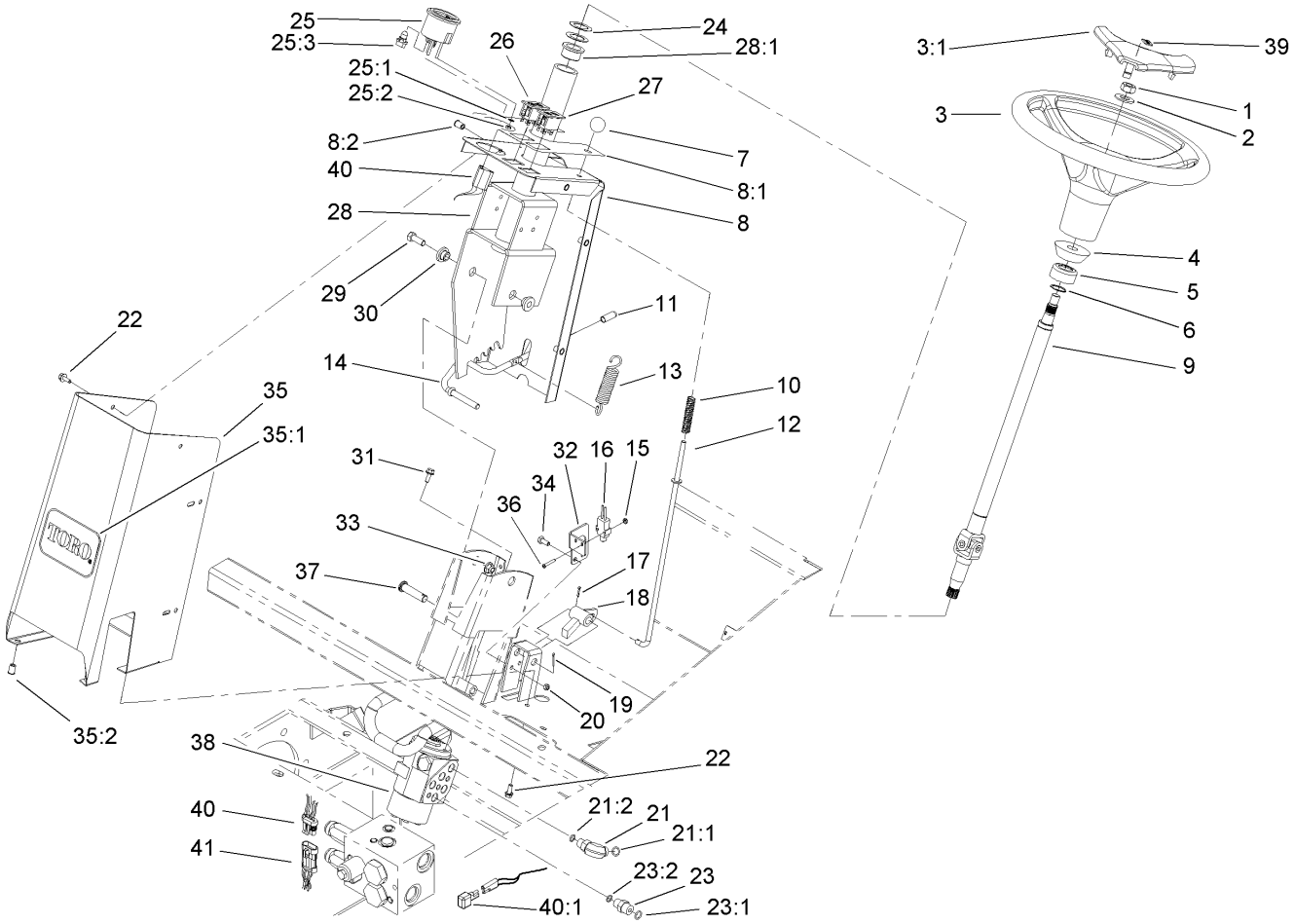
Ref	Part No.	Qty.	Description
1	105-7350	1	Platform ASM
1:1	106-6764		Decal-Operating Instruction, Ce
1:2	104-3599	1	Decal-Pedal, Traction
1:3	93-5507	1	Abrasive-Platform
1:4	93-5349	2	Abrasive-Floor
1:5	94-8099	2	Decal
1:6	32148-6	14	Insert-Nut
1:7	105-7375	1	Abrasive-Platform
2	3290-355	2	Pin-Hair
3	93-5343	2	Pin-Clevis
4	100-3060-03	1	Seat Plate ASM
5	240-5	1	Grommet-Rubber
6	3272-11	2	Pin-Cotter
7	104-7050	1	Housing-Manual
8	2412-133	2	R-Clamp
9	106-7848	1	Seat Belt ASM
10	3253-6	2	Washer-Lock
11	3212-4	2	Screw-HH
12	93-5366	1	Shaft-Latch
13	3234-4	3	Screw-HHF
14	93-5363	1	Latch ASM
15	93-5367	1	Spring-Torsion
16	93-5338	1	Rod-Prop
17	3234-42	2	Screw-HHF

Ref	Part No.	Qty.	Description
18	3234-29	3	Screw-HHF
19	3272-5	2	Pin-Cotter
20	3256-23	2	Washer-Flat
21	100-3149-03	1	Bracket-Bulkhead
22	32144-67	2	Screw
23	104-8301	2	Nut-Flange, NI
24	69-8970	4	Spacer
25	104-8300	3	Nut-Flange, NI
26	240-4	4	Grommet-Rubber
27	69-8940	8	Washer
28	340-70	6	Nut-Lock
29	100-5500-03	1	Support
30	3296-42	2	Nut-Lock, NI
31	3256-22	2	Washer-Flat
34	100-3045-01	1	Cover-Tubes
35	32144-14	4	Screw-HWHTF
36	105-7373-01	1	Bracket-Bulkhead, LH
36	105-7489-01	1	Bracket-Bulkhead, RH
37	340-2	1	Fitting-HYD, Straight
37:1	237-22	1	O-Ring
37:2	237-42	1	O-Ring
38	98-9742	1	Valve-Control, Flow
39	340-110	1	Fitting-Swivel, 90 DEG
39:1	237-42	1	O-Ring



Platform and Seat Base Assembly (continued)

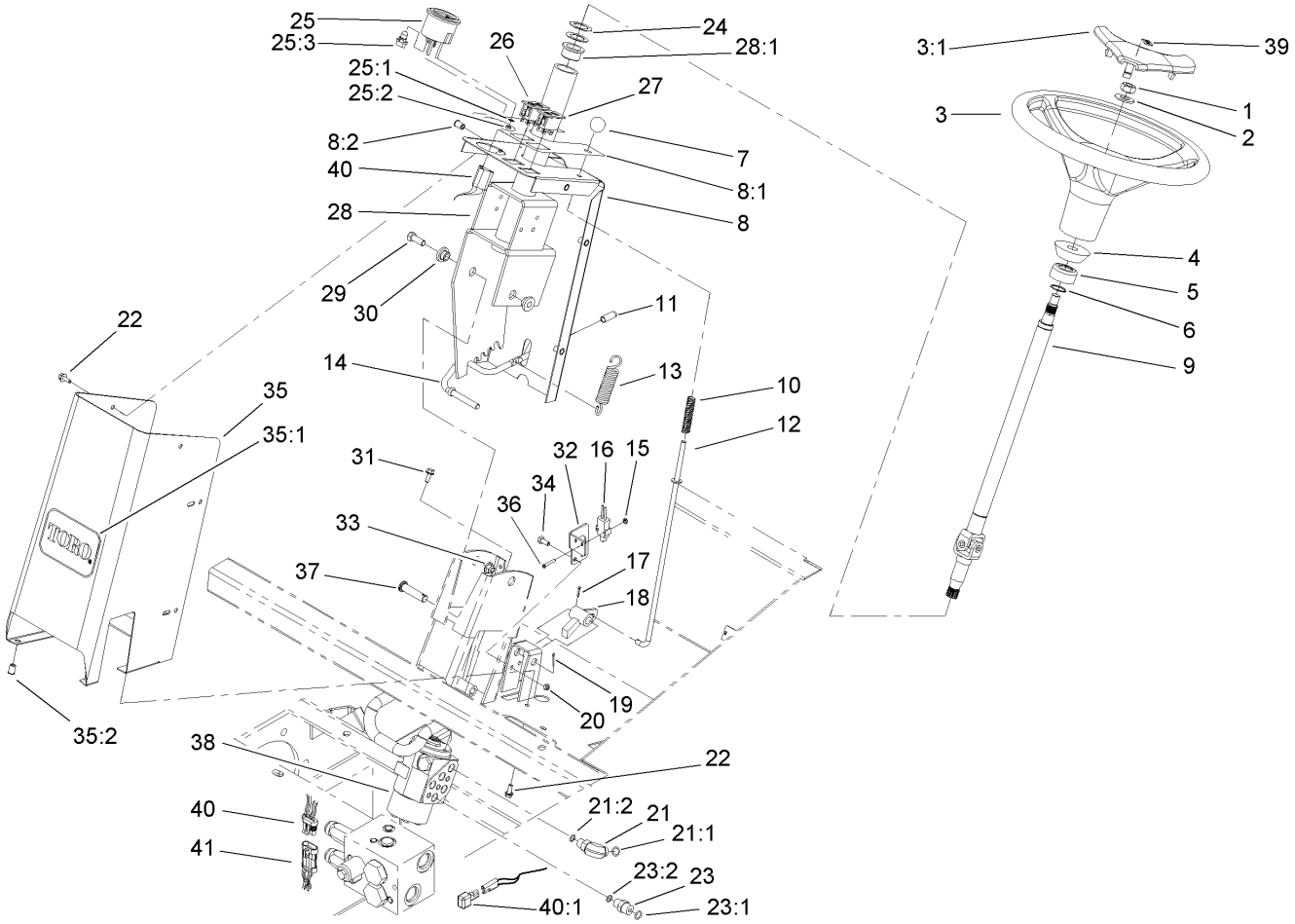
Ref	Part No.	Qty.	Description
40	340-68	2	Fitting-Tee, Bulkhead
40:1	237-22	3	O-Ring
41	340-115	1	Fitting-Tee
41:1	237-22	2	O-Ring
42	104-7048	1	Cap-Housing



Steering Tower Assembly

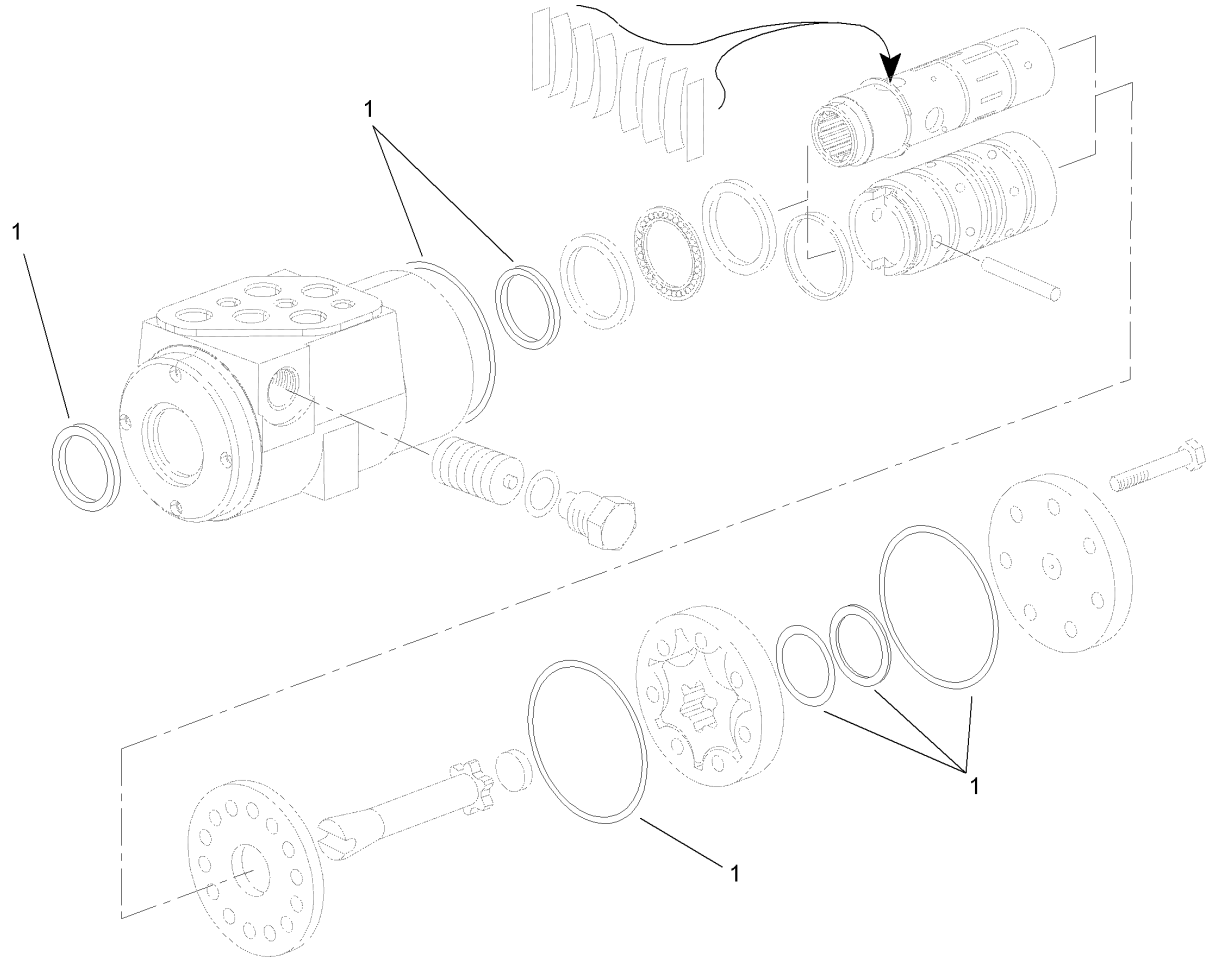
Ref	Part No.	Qty.	Description
1	93-5590	1	Nut-Hex
2	3256-27	1	Washer-Flat
3	98-1471	1	Wheel-Steering
3:1	98-1468	1	Cover-Wheel, Steering
4	93-5429	1	Collar-Foam
5	93-5439	1	Seal-Steering
6	32151-29	2	Ring-Retaining
7	93-5312	1	Knob
8	104-2274	1	Tower Cover ASM
8:1	104-2277	1	Decal-Tower
8:2	32148-6	6	Insert-Nut
9	93-5428	1	Steering Shaft ASM
10	71-8310	1	Spring-Compression
11	93-5446	1	Cap-Vinyl
12	104-8308	1	Rod ASM
13	93-5985	1	Spring-Extension
14	93-5989	1	Rod-Tilt
15	3296-9	2	Nut-Lock
16	99-3410	1	Switch
17	3272-5	1	Pin-Cotter
18	93-5276-03	1	Brake Pawl ASM
19	3272-6	1	Pin-Cotter
20	3296-42	2	Nut-Lock, NI
21	340-77	1	Fitting-HYD, 90 DEG

Ref	Part No.	Qty.	Description
21:1	237-22	1	O-Ring
21:2	237-42	1	O-Ring
22	3234-33	10	Screw-HHF
23	340-2	4	Fitting-HYD, Straight
23:1	237-22	1	O-Ring
23:2	237-42	1	O-Ring
24	9547	4	Washer-Thrust
25	98-9308	1	Gauge-Temperature
25:1	3254-1	3	Washer-Lock, Int
25:2	3217-27	3	Nut-Hex
25:3	105-9265	1	Bulb And Lamp ASM
26	100-8070	1	Lamp-Warning
27	100-8071	1	Lamp-Warning
28	104-8332	1	Steering Column ASM
28:1	256-132	2	Bushing-Flange
29	323-6	2	Screw-HH
30	93-5988	2	Hub-Pivot
31	33103-016	4	Screw-HHF
32	104-0128	1	Bracket-Switch
33	104-8301	2	Nut-Flange, NI
34	321-3	2	Screw-HH
35	100-3038	1	Steering Tower ASM
35:1	67-1300	1	Decal
35:2	32148-6	4	Insert-Nut



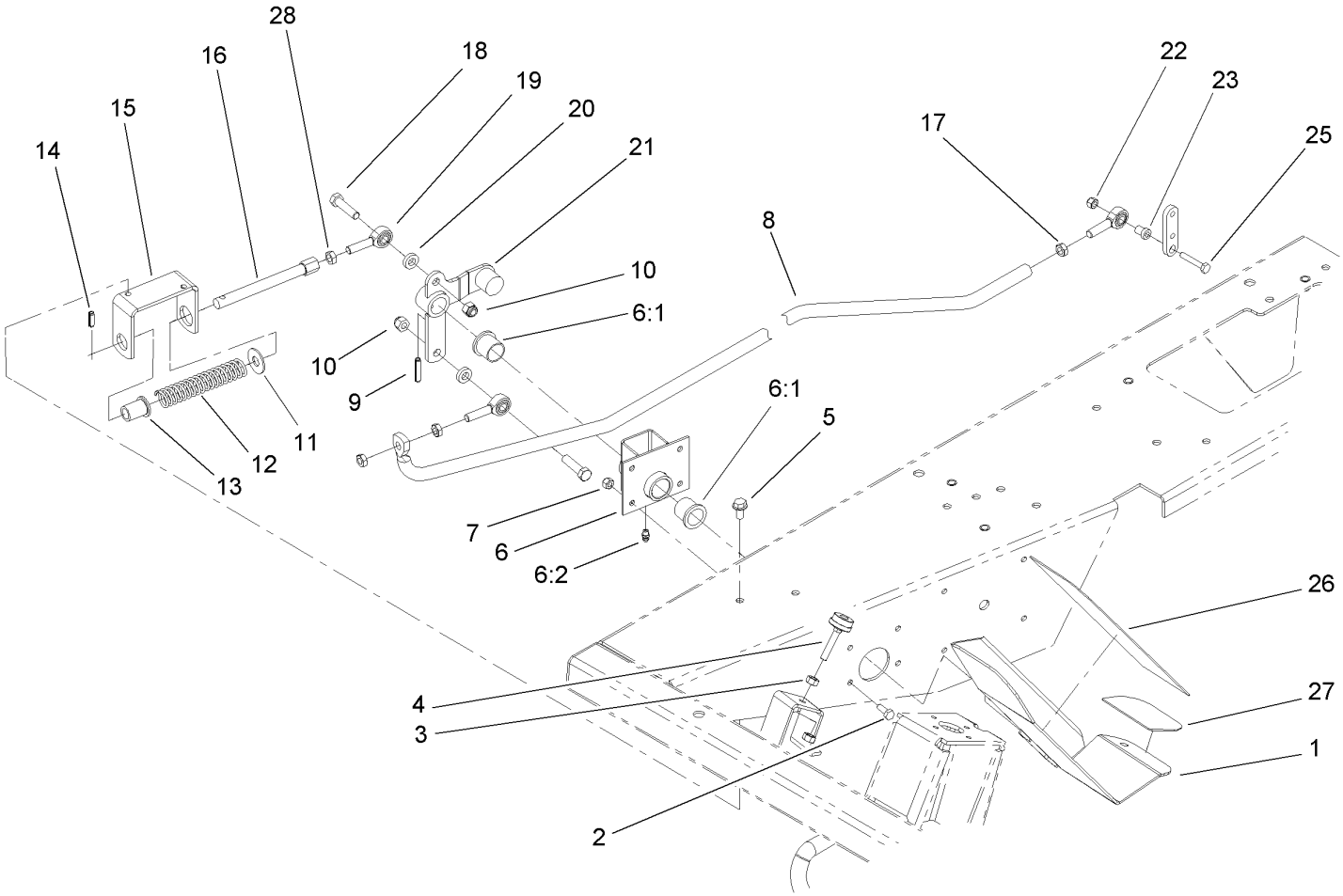
Steering Tower Assembly (continued)

Ref	Part No.	Qty.	Description
36	3250-35	2	Screw-PPH
37	283-5	1	Pin-Clevis
38	114-5074	1	Steering Control ASM
39	98-1459	1	Decal
40	105-7476	1	Harness-Wire, Front
40:1	100-4918	1	Diode
41	106-7160	1	Harness-Wire, Jumper
❶41:1	100-4918	1	Diode



Steering Control Assembly No. 114-5074

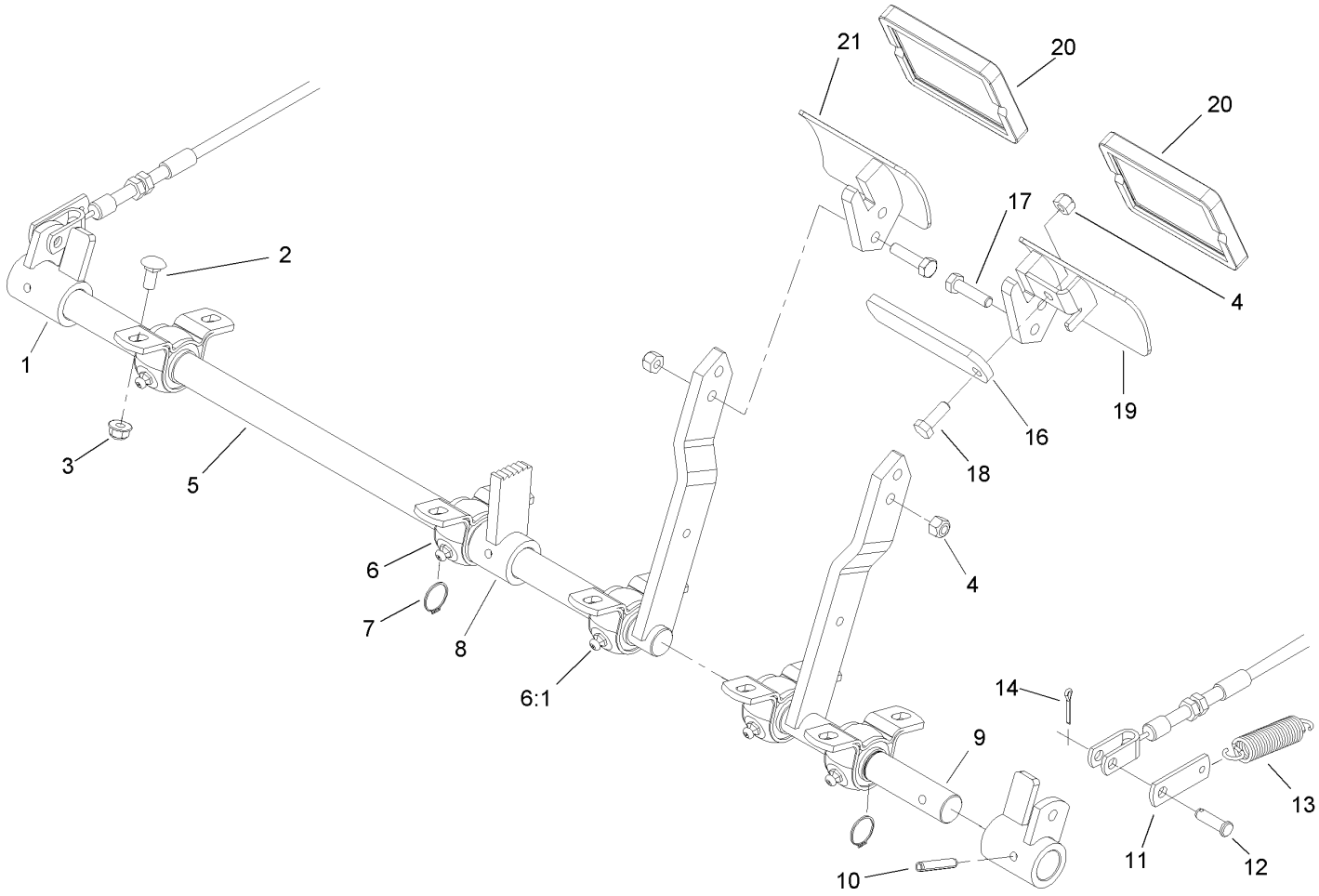
Ref	Part No.	Qty.	Description
1	108-1519	1	Seal Kit



Traction Pedal and Linkage Assembly

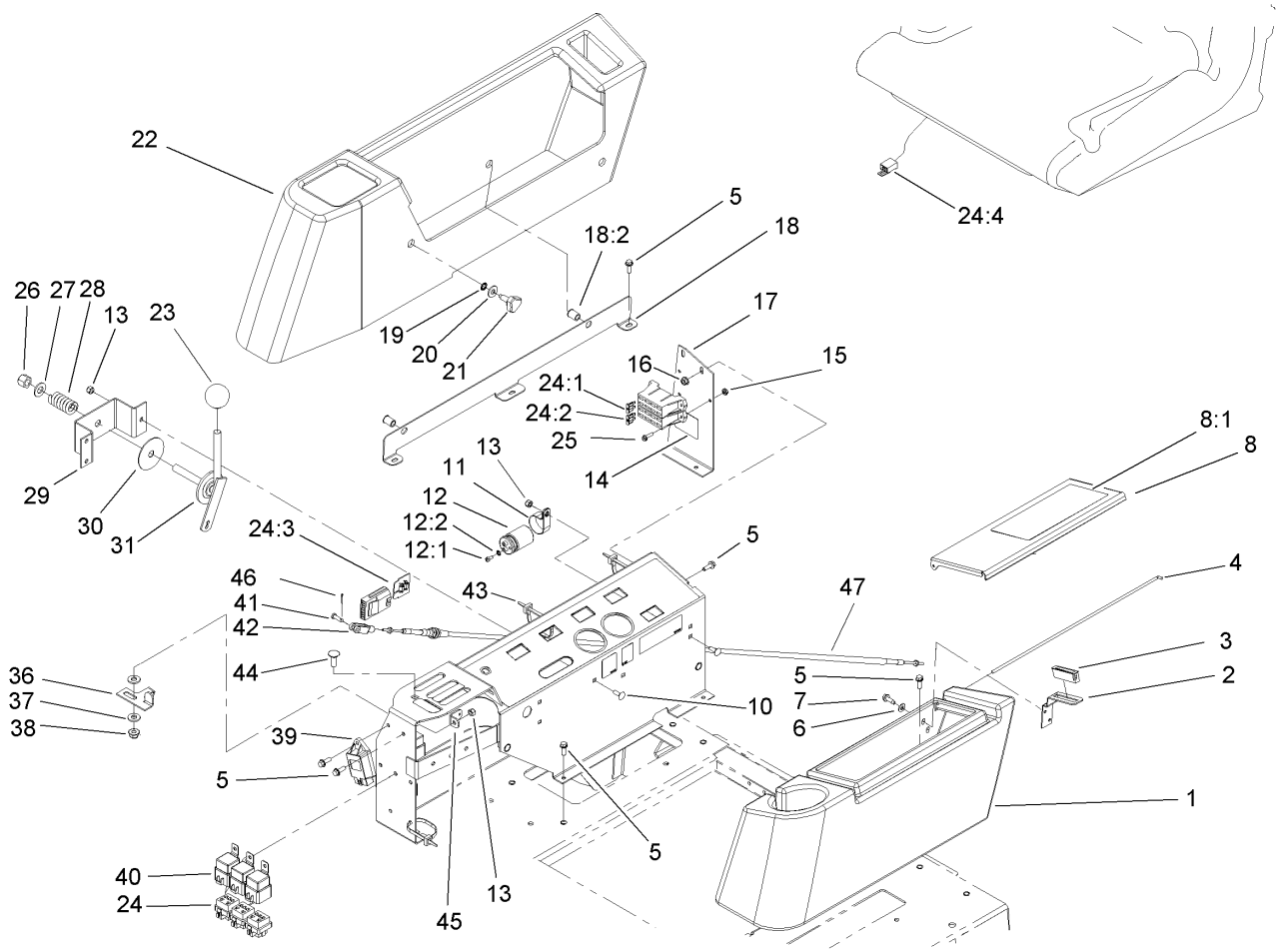
Ref	Part No.	Qty.	Description
1	93-5133-01	1	Traction Pedal ASM
2	321-4	4	Screw-HH
3	3217-6	2	Nut-Hex
4	32141-36	1	Screw-Adjustment, Level
5	32144-14	2	Screw-HWHTF
6	104-3565	1	Pedal Bracket ASM
6:1	256-10	2	Bushing-Flange
6:2	302-5	1	Fitting-Grease
7	3296-42	4	Nut-Lock, NI
8	100-3136-03	1	Rod-Traction
9	32121-9	1	Pin-Roll, Slotted
10	3296-39	2	Nut-Lock, NI
11	3256-5	1	Washer-Flat
12	84-9100	1	Spring
13	92-7610	1	Retainer-Spring
14	32121-11	1	Pin-Roll
15	100-3137-03	1	Bracket-Spring
16	92-7609	1	Shaft-Spring
17	3220-3	3	Nut-HJ
18	323-8	2	Screw-HH
19	2411-36	3	Bearing-End, Rod
20	80-7730	2	Spacer
21	100-3138	1	Lever-Traction
22	3296-42	1	Nut-Lock, NI

Ref	Part No.	Qty.	Description
23	104-7517	1	Spacer
25	321-9	1	Screw-HH
26	93-5347	1	Abrasive-Pedal
27	93-5368	1	Abrasive-Pedal
28	3219-3	1	Nut-Hex



Brake Pedal and Linkage Assembly

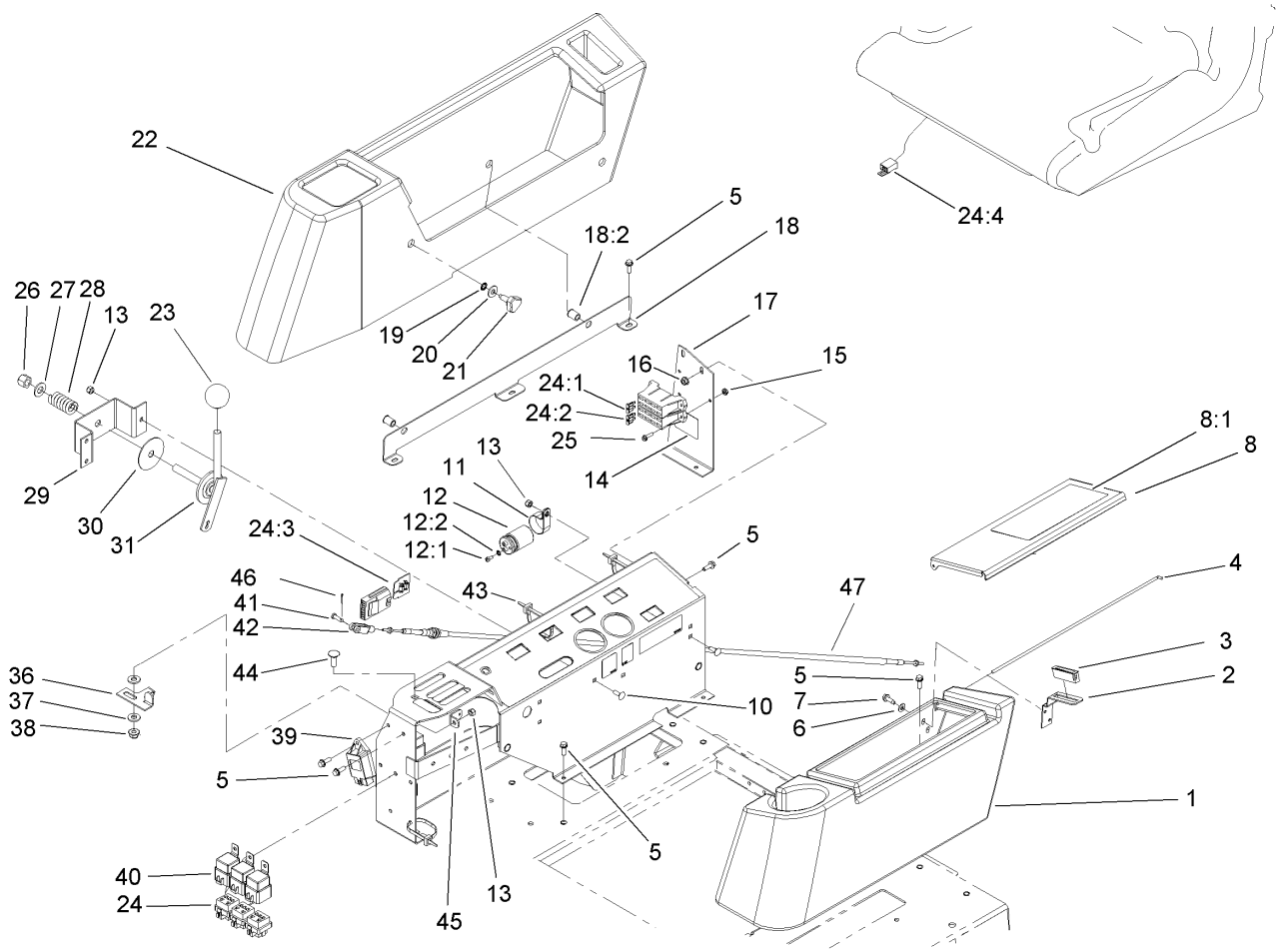
Ref	Part No.	Qty.	Description
1	100-3002-03	2	Brake Lever ASM
2	3230-1	10	Bolt-CARR
3	104-8300	10	Nut-Flange, NI
4	3296-29	5	Nut-Lock, NI
5	100-3000-03	1	RH Brake Arm ASM
6	93-4849	5	Bearing-Block, Pillow
6:1	302-5	1	Fitting-Grease
7	32151-83	3	Ring-Snap
8	93-5475-03	1	Brake Latch ASM
9	100-2997-03	1	LH Brake Arm ASM
10	32121-15	3	Pin-Roll
11	100-5540	2	Strap-Brake
12	283-61	2	Pin-Yoke
13	93-5262	2	Spring-Extension
14	3272-6	2	Pin-Cotter
16	93-5568	1	Arm-Lock
17	322-6	4	Screw-HH
18	322-4	1	Screw-HH
19	105-4553-03	1	LH Pedal ASM
20	93-8743	2	Footpad-Turn
21	105-4554-03	1	RH Pedal ASM



Control Console and Tool Box Assembly

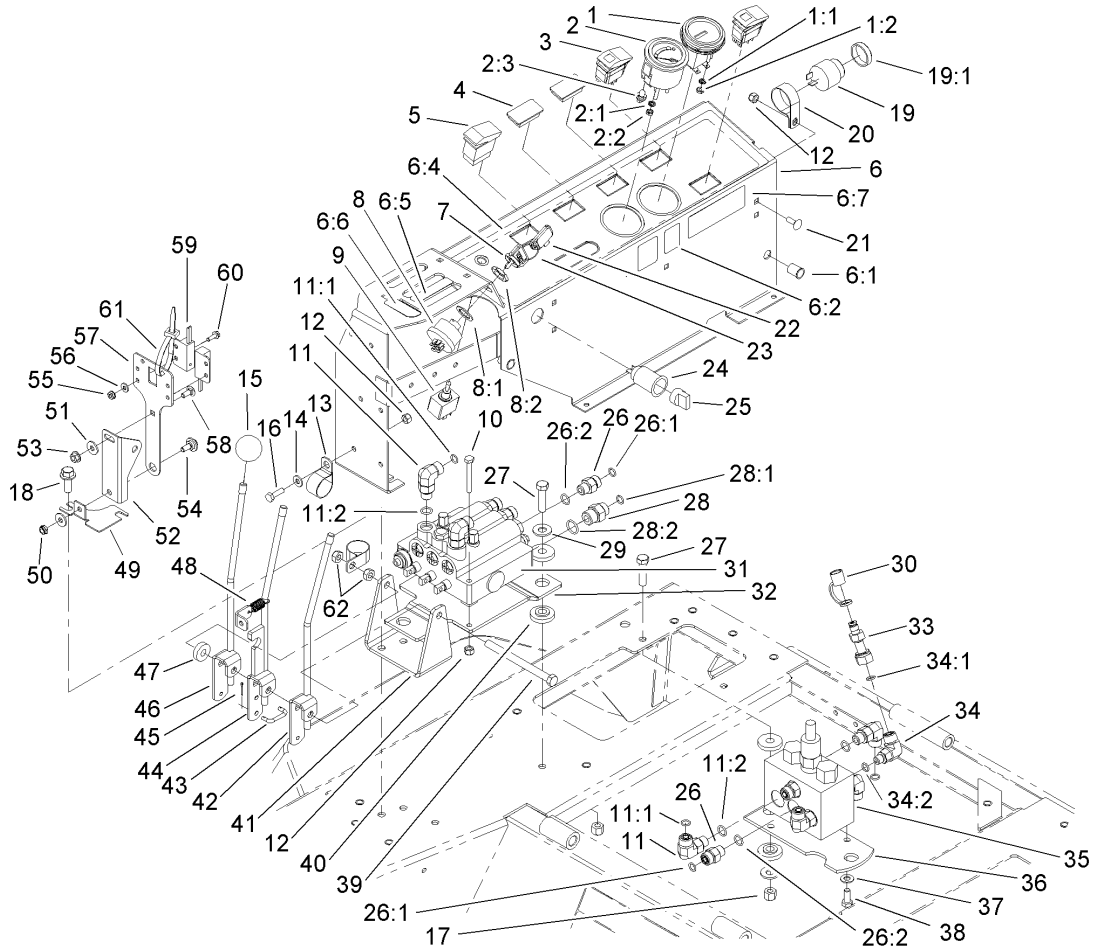
Ref	Part No.	Qty.	Description
1	104-7515	1	Housing-Box, Tool
2	104-7545	1	Bracket-Latch
3	58-4250	1	Catch-Magnetic
4	104-7548	1	Rod-Hinge
5	3234-4	20	Screw-HHF
6	3256-22	2	Washer-Flat
7	32104-95	2	Screw-HWH
8	104-8321	1	Tool Box Cover ASM
8:1	106-6752	1	Decal-Warning
10	3229-1	5	Screw-CARR
11	2412-74	2	R-Clamp
12	37-2690	2	Capacitor
12:1	3252-18	2	Screw
12:2	3254-1	2	Washer-Lock, Int
13	3296-42	10	Nut-Lock, NI
14	110-3286	1	Decal-Fuse
15	32149-7	2	Nut-Keps
16	32128-33	2	Nut-HF
17	105-0785-03	1	Support-Panel, Control
18	105-0780	1	Console Support ASM
18:2	32148-9	2	Insert-Nut
19	32151-72	4	Ring-Retaining
20	3256-3	4	Washer-Flat
21	95-9648	4	Knob

Ref	Part No.	Qty.	Description
22	104-7514	1	Housing-Console
23	233-48	1	Knob
24	105-7474	1	Harness-Wire, Console
24:1	110928	1	Fuse-5 Amp
24:2	218-578	4	Fuse-10 Amp
24:3	92-3188	1	Diode-Board, Circuit
24:4	107-4305	1	Harness-Wire, Seat
25	32105-13	2	Screw-HWH
26	3296-23	1	Nut-Lock, NI
27	3256-26	1	Washer-Flat
28	3-8596	1	Spring-Compression
29	104-7539-03	1	Bracket-Pivot
30	3-2858	1	Disc-Friction
31	104-7538	1	Throttle Lever ASM
36	104-7543	1	Stop-Lever, Lift
37	66-2920	2	Washer-Friction
38	104-8301	1	Nut-Flange, NI
39	98-7611	1	Controller-Glow
40	99-7430	7	Relay
41	283-67	1	Pin-Clevis
42	282-28	1	Clevis-Adjustable
43	3290-378	5	Tie-Cable
44	3231-22	1	Screw-CARR
45	106-7164	1	Bracket-Spring



Control Console and Tool Box Assembly (continued)

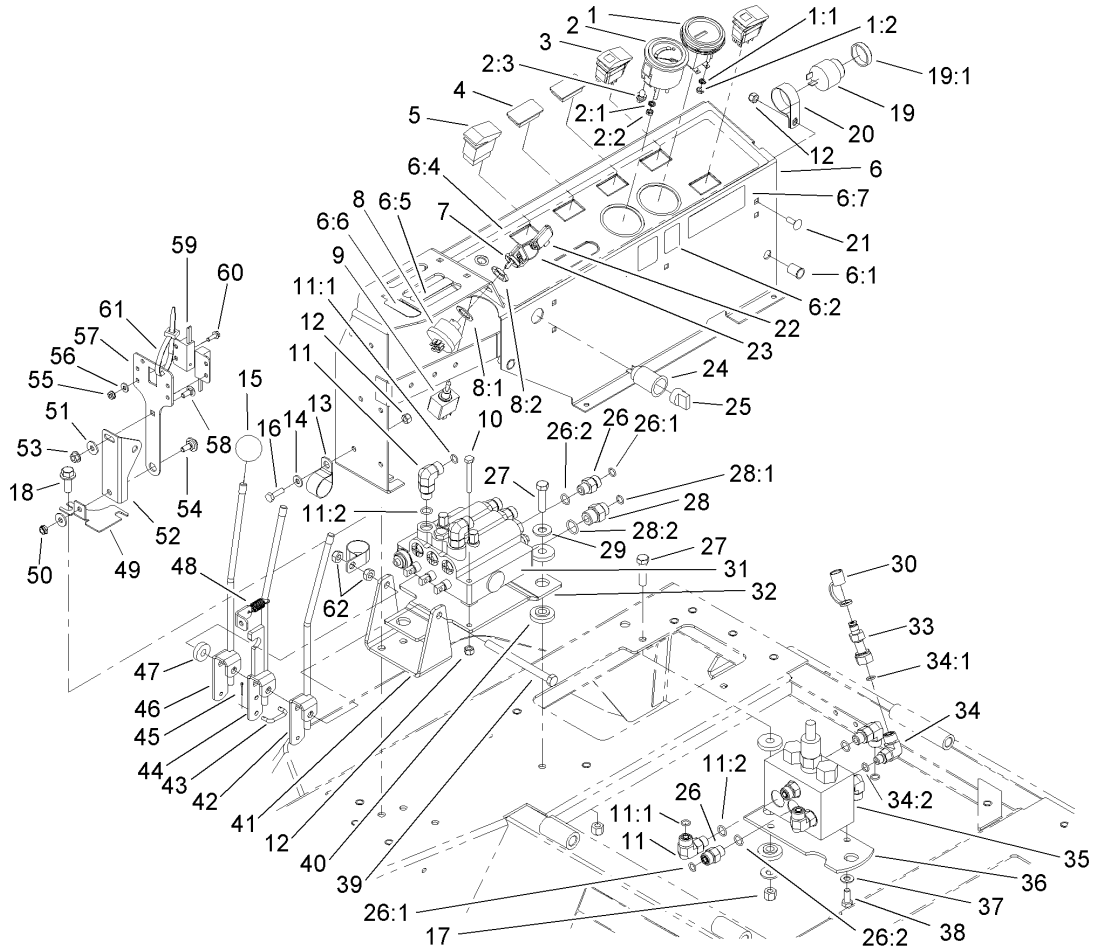
Ref	Part No.	Qty.	Description
46	3272-1	1	Pin-Cotter
47	104-7547	1	Cable-Throttle



Control Console Assembly

Ref	Part No.	Qty.	Description
1	66-2950	1	Gauge-Hourmeter
1:1	3255-20	2	Washer-Lock
1:2	3217-25	2	Nut-Hex
2	98-9339	1	Gauge-Fuel
2:1	3254-1	3	Washer-Lock, Int
2:2	3217-27	3	Nut-Hex
2:3	105-9265	1	Bulb And Lamp ASM
3	100-8072	2	Switch
4	99-7420	2	Plug-Hole
5	95-8999	1	Switch
6	106-6751	1	Control Panel ASM
6:1	32148-9	2	Insert-Nut
6:2	93-7252	1	Decal
6:4	106-2046	1	Decal-Panel, Control
6:5	104-8324	1	Decal-Lift
6:6	104-8325	1	Decal-Lock
6:7	104-0131	1	Decal-Ansi
7	63-8360	1	Key-Ignition
8	88-9830	1	Key Switch ASM
8:1	3254-5	1	Washer-Tooth
8:2	218-461	1	Nut-HH
9	93-5270	1	Switch-PTO
10	321-11	2	Screw-HH
11	340-77	6	Fitting-HYD, 90 DEG

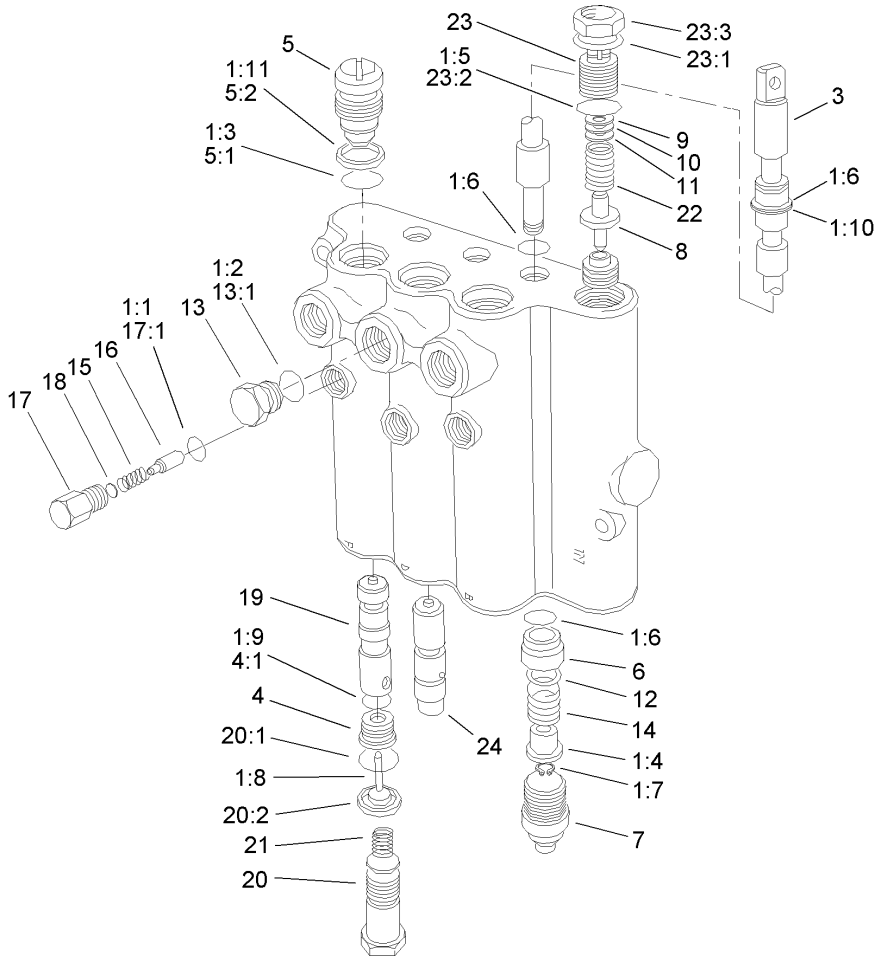
Ref	Part No.	Qty.	Description
11:1	237-22	1	O-Ring
11:2	237-42	1	O-Ring
12	3296-42	4	Nut-Lock, NI
13	2412-126	2	R-Clamp
14	3256-22	1	Washer-Flat
15	233-42	3	Knob
16	321-5	1	Screw-HH
17	3296-39	7	Nut-Lock, NI
18	3234-42	2	Screw-HHF
19	80-9330	1	Alarm-Audio
19:1	104-5107	1	Nut-Plastic, Knurled
20	2412-74	1	R-Clamp
21	3229-1	1	Screw-CARR
22	99-8970	1	Key-Latch, Hood
23	98-9321	1	Ring-Key
24	99-7411	1	Point-Power
25	99-7416	1	Cap
26	340-2	5	Fitting-HYD, Straight
26:1	237-22	1	O-Ring
26:2	237-42	1	O-Ring
27	323-8	5	Screw-HH
28	340-3	1	Adapter
28:1	237-22	1	O-Ring
28:2	237-79	1	O-Ring



Control Console Assembly (continued)

Ref	Part No.	Qty.	Description
29	3256-4	5	Washer-Flat
30	354-79	1	Cap-Dust
31	69-1780	1	Control Valve ASM
32	105-0789-03	1	Bracket-Valve
33	86-5480	1	Nipple-Test
34	340-97	1	Fitting-HYD, 90 DEG
34:1	237-22	1	O-Ring
34:2	237-78	1	O-Ring
35	104-0788	1	Valve ASM
36	104-2231-03	1	Plate-Valve
37	3256-23	2	Washer-Flat
38	322-3	2	Screw-HH
39	323-38	1	Screw-HH
40	240-11	10	Bushing-Flange
41	105-0788-03	1	Bracket-Pivot
42	100-3123	1	LH Lever ASM
43	69-9140	3	Link-Lever, Valve
44	106-7161	1	Lever ASM
45	3272-1	6	Pin-Cotter
46	100-3121	1	RH Lever ASM
47	62-6660	1	Spacer
48	105-3938	1	Spring-Extension
49	107-0187	1	Plate-Tab
50	3296-56	1	Nut-Lock, NI

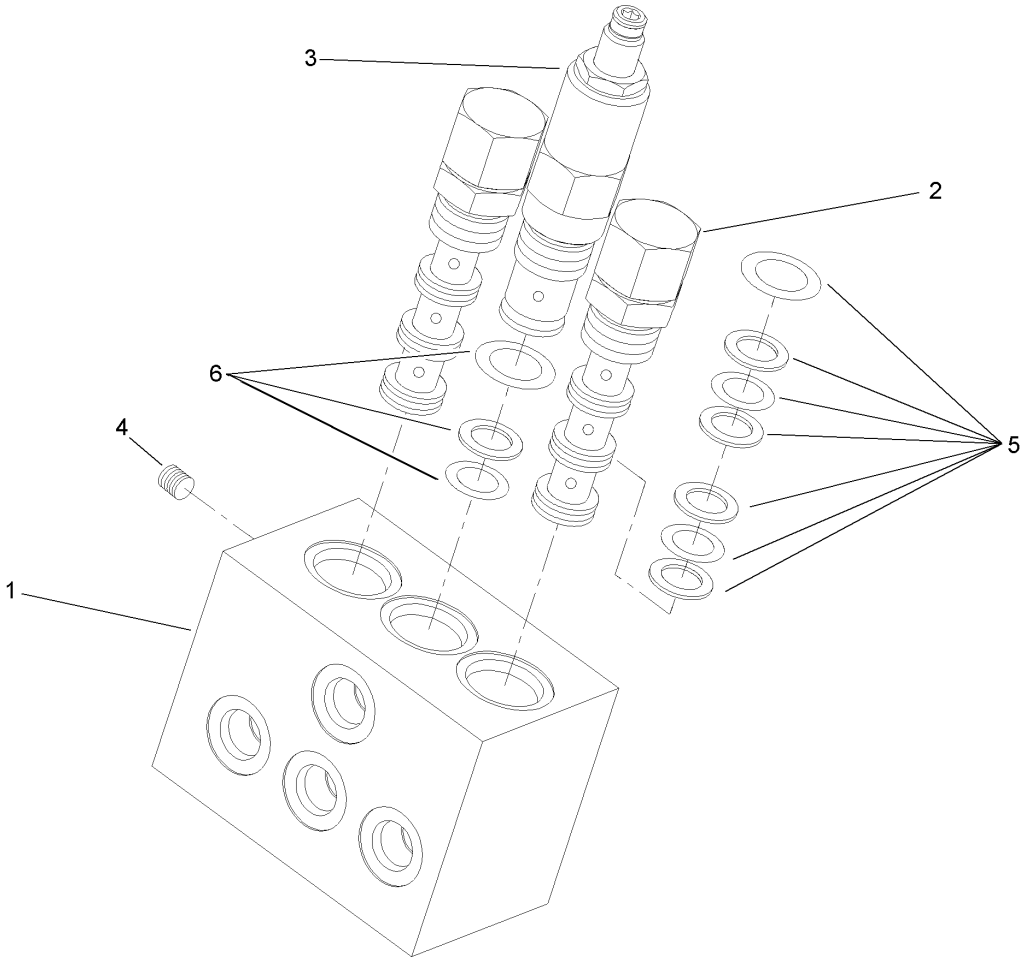
Ref	Part No.	Qty.	Description
51	3256-78	2	Washer-Flat
52	107-0186	1	Bracket-Lever
53	32128-33	1	Nut-HF
54	95-1870	1	Screw-Shoulder
55	32149-7	4	Nut-Keps
56	3256-14	4	Washer-Flat
57	107-0185	1	Plate-Switch
58	3229-11	1	Screw-CARR
59	100-1270	2	Switch-Proximity
60	32105-2	4	Screw-SHWH
61	3290-378	1	Tie-Cable
62	3296-59	2	Nut-Lock, NI



Control Valve Assembly No. 69-1780

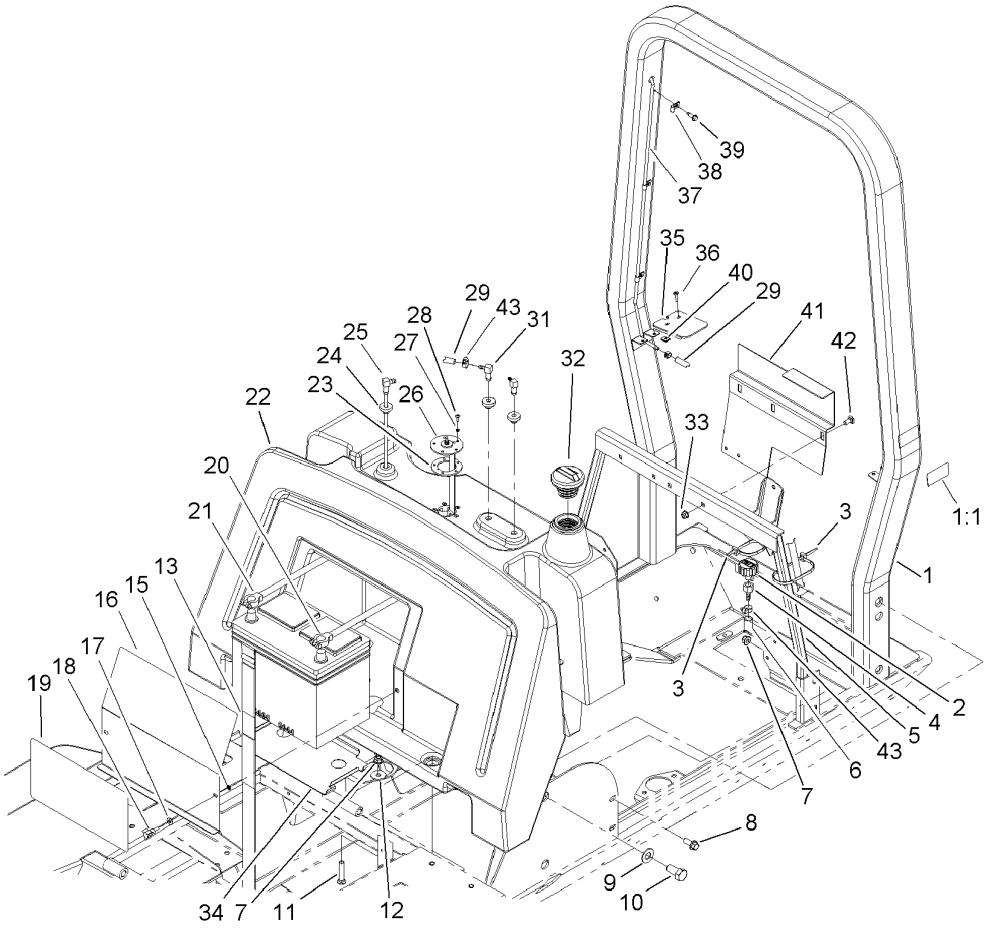
Ref	Part No.	Qty.	Description
1	60-3780	1	Seal Kit
1:1	58-6790	3	O-Ring
1:2	58-6720	3	O-Ring
1:3	60-5720	6	O-Ring
1:4	58-6310	6	Spacer
1:5	58-6750	1	O-Ring
1:6	58-6450	6	O-Ring
1:7	58-6460	3	Ring-Retaining
1:8	58-6290	3	Poppet
1:9	58-6340	3	O-Ring
1:10	58-6320	3	Wiper
1:11	58-6370	1	Washer
❷3		1	Spool
4	58-6330	3	Seat
4:1	58-6340	1	O-Ring
5	58-6350	3	Plug
5:1	60-5720	1	O-Ring
5:2	58-6370	1	Washer
6	58-6400	3	Bushing
7	58-6420	3	Cap
8	92-2568	1	Poppet
9	58-6470	1	Washer
10	58-6480	1	Washer
11	58-6490	1	Washer

Ref	Part No.	Qty.	Description
12	65-2770	3	Washer
13	58-6710	1	Plug
13:1	58-6720	1	O-Ring
14	58-6730	3	Spring
15	58-6760	3	Spring
16	58-6770	3	Plunger
17	58-6780	3	Plug
17:1	58-6790	1	O-Ring
18	60-6450	1	Disc
19	84-6420	2	Plunger
20	69-1800	3	Plug ASM
20:1	60-5720	1	O-Ring
20:2	58-6370	1	Washer
21	69-1810	3	Spring
22	106-0267	1	Spring
23	69-1830	1	Plug ASM
❷23:1		1	Screw
23:2	58-6750	1	O-Ring
❷23:3		1	Nut-Lock
24	69-1840	1	Plunger



Valve Assembly No. 104-0788

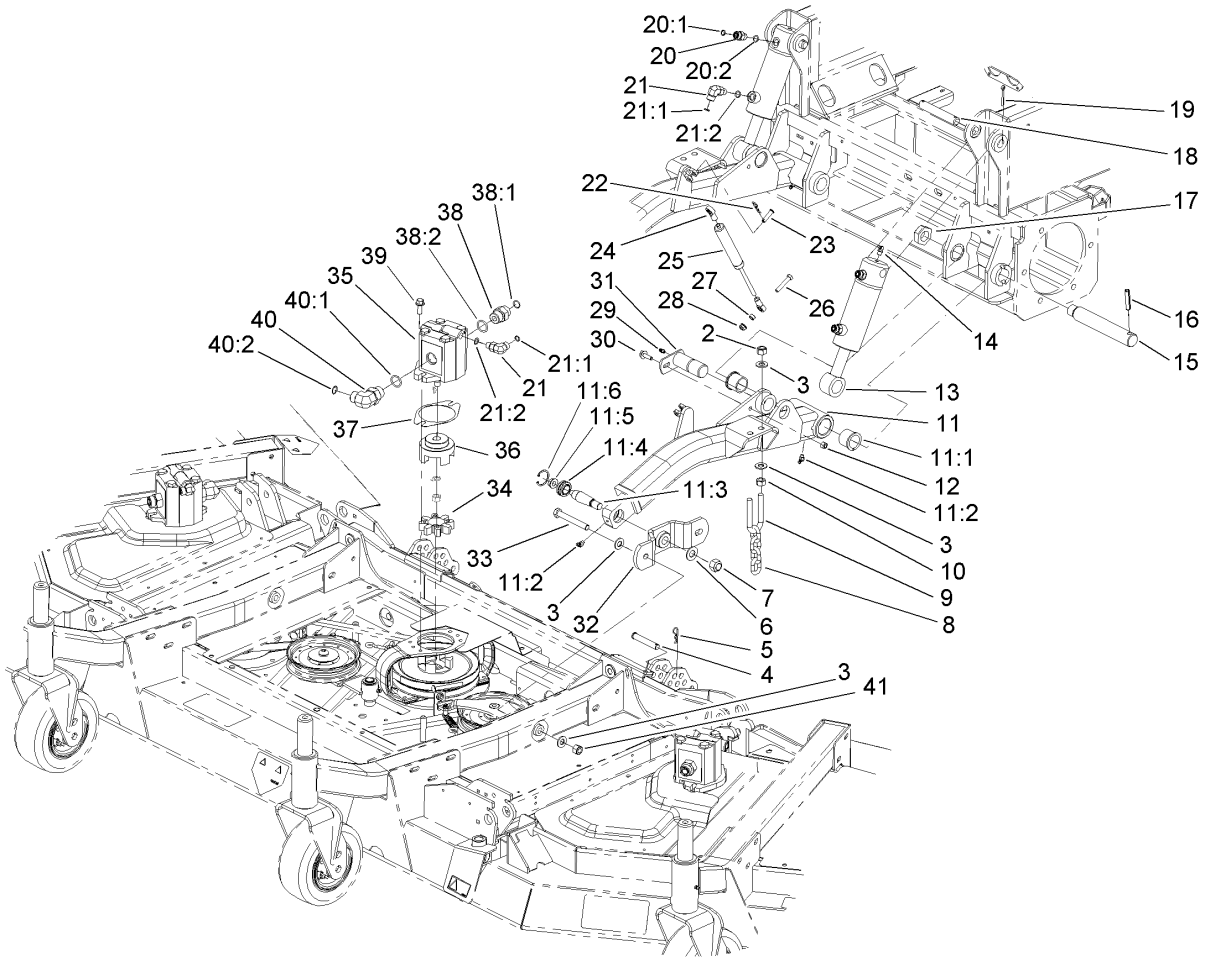
Ref	Part No.	Qty.	Description
❷1		1	Manifold
2	104-4295	2	Valve-Pilot
3	104-4296	1	Valve-Relief
❷4		1	Plug-Expander
5	99-5502	2	Seal Kit
6	99-5503	1	Seal Kit



Fuel Tank, Battery and Roll-Over Protection System Assembly

Ref	Part No.	Qty.	Description
1	105-2849	1	ROPS ASM
1:1	105-2834	1	Decal-ROPS
2	68-6150	1	Breather
3	3290-378	2	Tie-Cable
4	354-95	1	Fitting-Straight
5	104-0714-03	1	Tank Support ASM
6	110-3259	1	Hose-Fuel
7	104-8301	6	Nut-Flange, NI
8	3234-42	4	Screw-HHF
9	3256-27	4	Washer-Flat
10	327-3	4	Screw-HH
11	3231-6	2	Screw-CARR
12	63-8410	2	Washer
13	94-1445	1	Strap-Battery
15	32151-106	2	Ring-Retaining
16	104-0717-03	1	Cover-Battery
17	3256-22	2	Washer-Flat
18	233-70	2	Knob-Star, Three
19	105-7358	1	Decal-Service
20	104-0761	1	Cable-Negative
21	104-0760	1	Cable-Positive
22	100-8119	1	Tank-Fuel
23	62-7650	1	Gasket
24	46-6560	3	Bushing

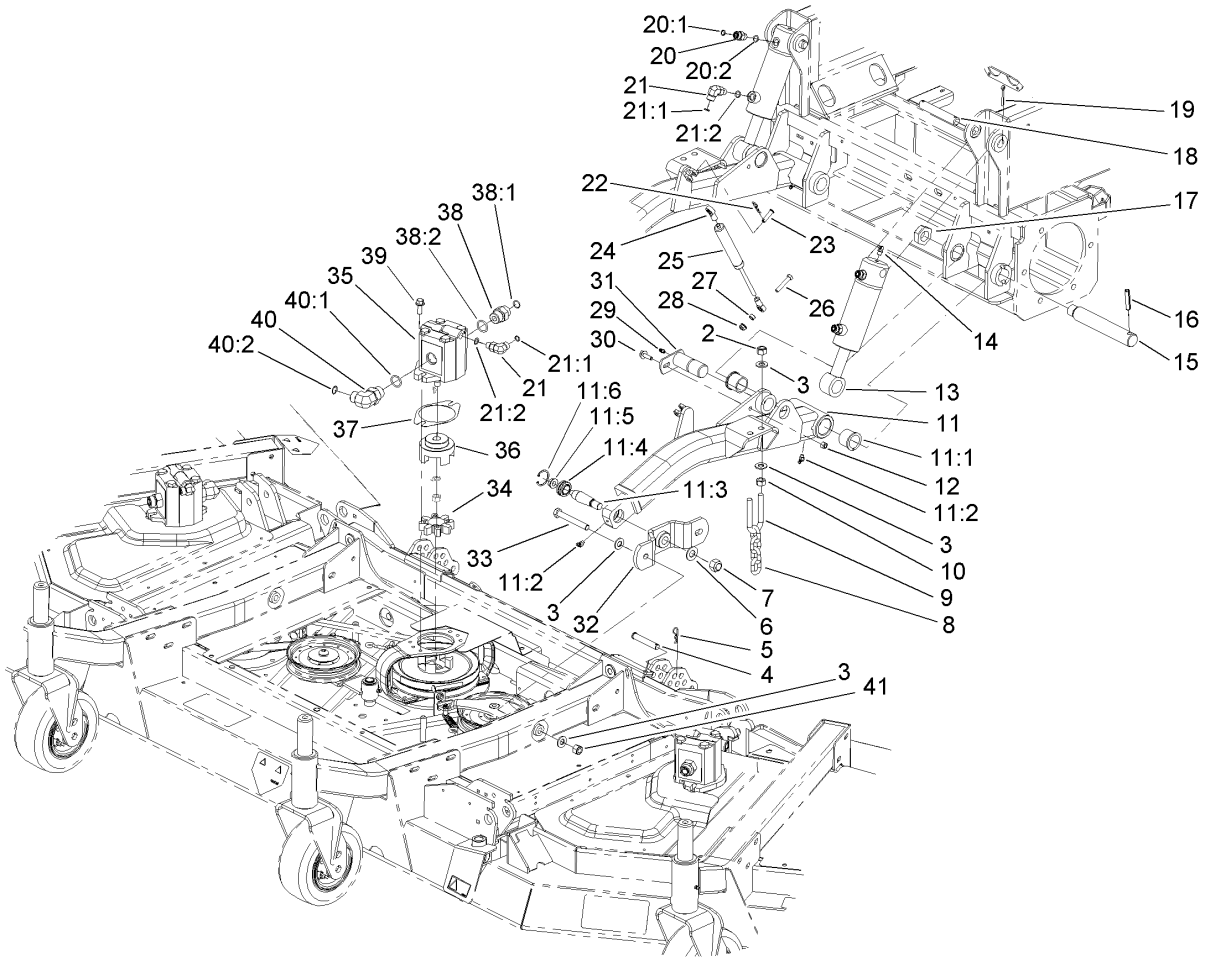
Ref	Part No.	Qty.	Description
25	104-0701	1	Pipe-Stand
26	104-0700	1	Sender-Fuel
27	3253-15	5	Washer-Lock
28	32122-24	5	Screw-PTH
29	110-3255	1	Hose-Fuel
31	104-5228	2	Fitting-Elbow
32	93-3102	1	Cap-Fuel
33	104-8300	2	Nut-Flange, NI
34	105-0774-03	1	Plate-Battery
35	104-8319	2	Cover-Tank
36	3250-13	4	Screw-PPH
37	104-0718	1	Tube-Vent
38	2412-72	3	Clip-Closed, Insulated
39	32104-95	3	Screw-HWH
40	3290-191	4	Nut-Speed
41	104-2286-03	1	Bracket-Tank, Fuel
42	3230-1	2	Bolt-CARR
43	2412-108	3	Clamp-Worm



Front Deck Lift Arm and Cylinder Assembly

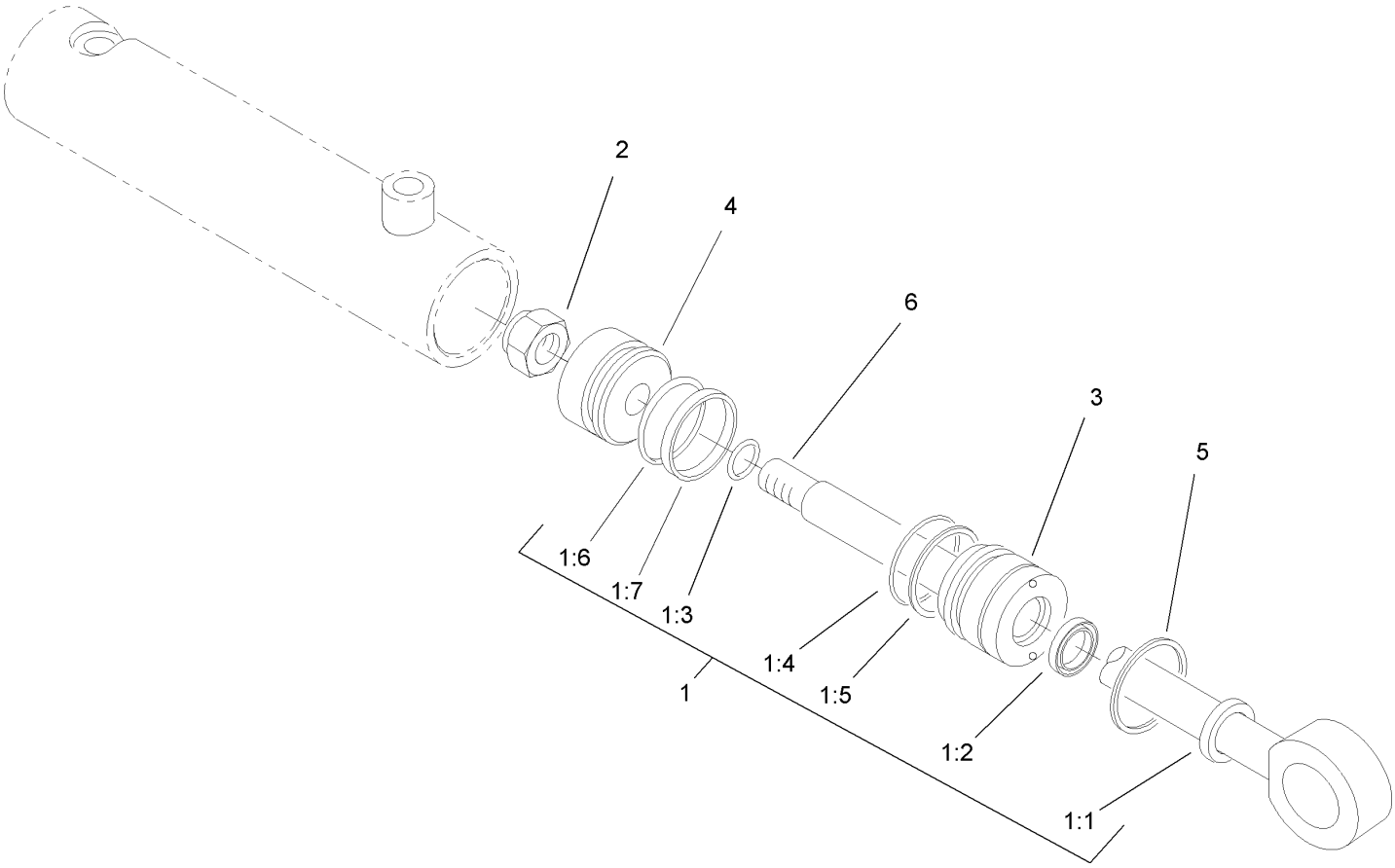
Ref	Part No.	Qty.	Description
2	3296-25	4	Nut-Lock, NI
3	3256-26	12	Washer-Flat
4	283-55	2	Pin-Clevis
5	3290-467	2	Pin-Hair
6	86-1440	2	Washer-Flat
7	3296-41	2	Nut-Lock NI
8	95-6231	2	Chain-HOC
9	104-0108	2	U-Bolt
10	3217-9	4	Nut-HH
11	105-7345	1	RH Arm ASM
11	105-7346	1	LH Arm ASM
11:1	104-0015	2	Bushing-Flange
11:2	302-11	2	Fitting-Lube, 45 DEG
11:3	105-7468	1	Stud-Tapered
11:4	105-7441	1	Bearing-Spherical
11:5	32128-42	1	Nut-HF
11:6	32151-34	1	Ring-Retaining
12	3296-29	2	Nut-Lock, NI
13	107-0189	2	Cylinder-Lift, Center
14	302-33	2	Fitting-Grease
15	100-3017	2	Pin-Arm, Lift
16	32121-110	2	Pin-Roll, Slotted
17	3296-49	2	Nut-Lock, NI
18	105-7456	2	Pin-Pivot

Ref	Part No.	Qty.	Description
19	3272-23	4	Pin-Cotter
20	340-2	3	Fitting-HYD, Straight
20:1	237-22	1	O-Ring
20:2	237-42	1	O-Ring
21	340-77	4	Fitting-HYD, 90 DEG
21:1	237-22	1	O-Ring
21:2	237-42	1	O-Ring
22	3290-467	2	Pin-Hair
23	283-6	2	Pin-Clevis
24	104-8331	4	End-Rod, Spherical
25	105-3249	2	Damper
26	322-9	2	Screw-HH
27	92-6998	2	Spacer-Yoke, Right
28	104-8300	2	Nut-Flange, NI
29	302-5	2	Fitting-Grease
30	3234-29	2	Screw-HHF
31	105-7325	2	Pin ASM
32	106-4336-01	2	Hub Support ASM
33	325-35	4	Screw-HH
34	104-3542	3	Spider
35	99-5489	3	Motor-Gear
36	104-3541	3	Hub-Spider
37	100-5638	3	Shim
38	340-8	3	Adapter



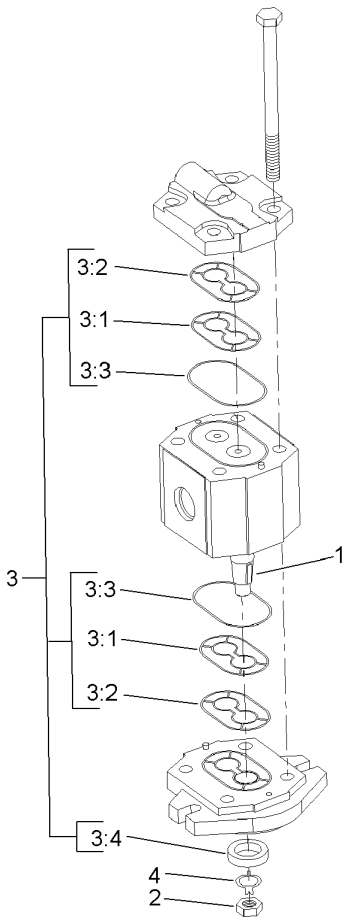
Front Deck Lift Arm and Cylinder Assembly (continued)

Ref	Part No.	Qty.	Description
38:1	237-65	1	O-Ring
38:2	237-81	1	O-Ring
39	3234-42	6	Screw-HHF
40	340-139	3	Fitting-HYD, 90 DEG
40:1	237-81	1	O-Ring
40:2	237-65	1	O-Ring
41	32128-23	4	Nut-HF



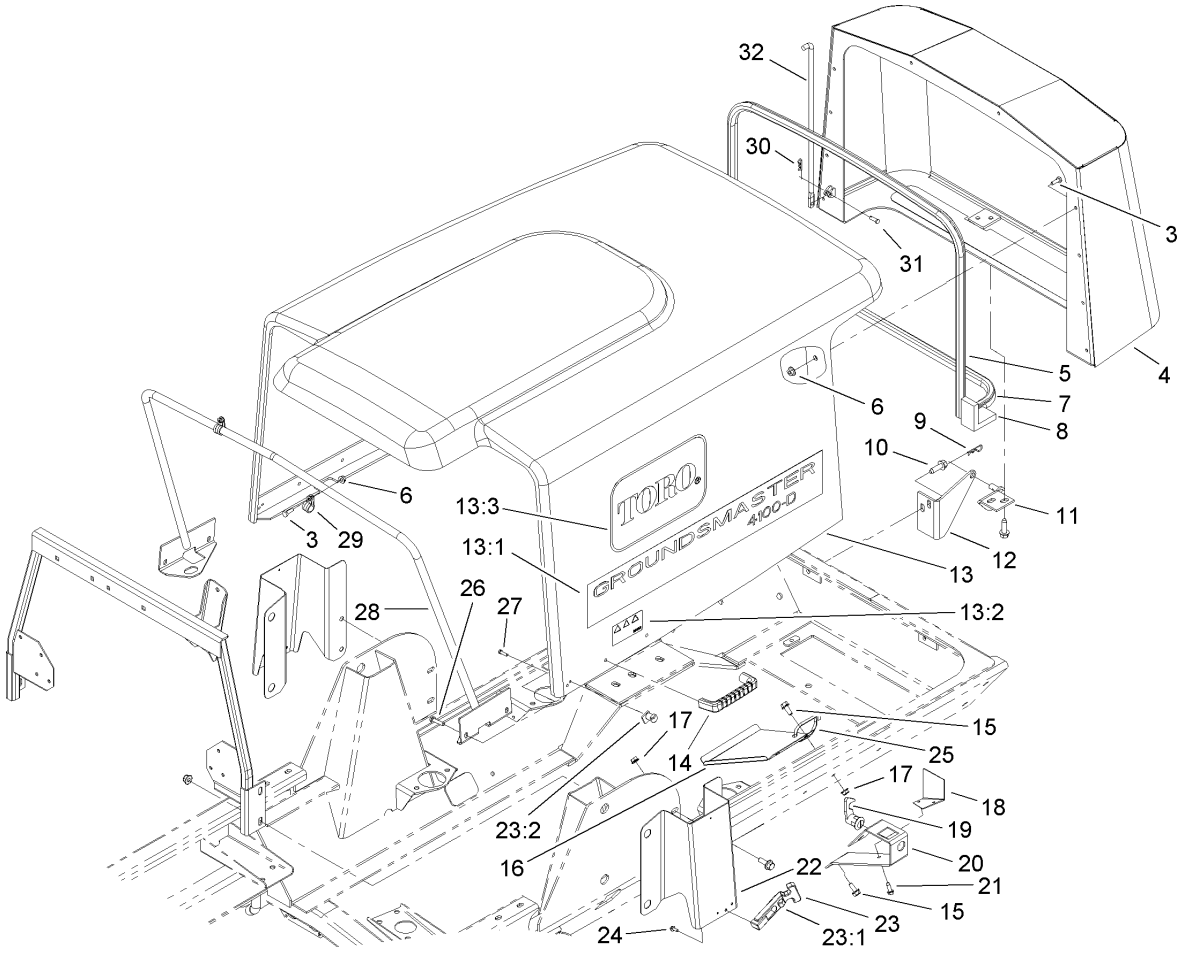
Center Lift Cylinder Assembly No. 107-0189

Ref	Part No.	Qty.	Description
1	107-0246	1	Seal Kit
❷1:1		1	Wiper
❷1:2		1	Seal ASM
❷1:3		1	Seal-Dust
❷1:4		1	Seal-Dust
❷1:5		1	Back-Up
❷1:6		1	Seal W/ Loader
❷1:7		1	Wear Ring
❷2		1	Locknut
❷3		1	Head
❷4		1	Piston
❷5		1	Ring-Retaining
❷6		1	Rod ASM



Gear Motor Assembly No. 99-5489

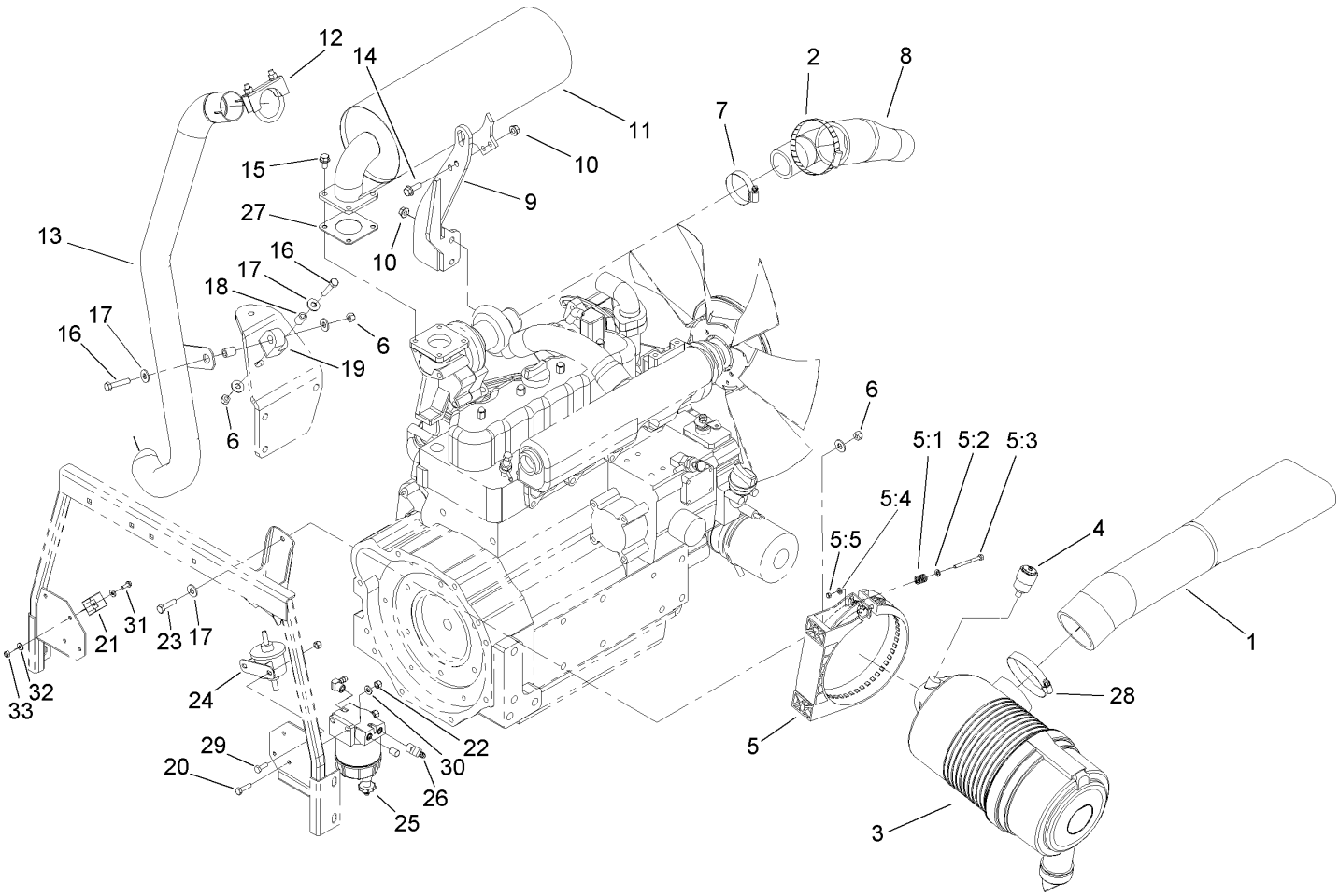
Ref	Part No.	Qty.	Description
1	3257-3	1	Key-Woodruff
2	3277-1	1	Nut-Hex
3	104-4284	1	Seal Kit
❷3:1		2	Anti-EXT Ring
❷3:2		2	Seal ASM
❷3:3		2	Seal-Dust
❷3:4		1	Seal-Lip, Shaft
4	104-4283	1	Washer-Tab



Hood Assembly

Ref	Part No.	Qty.	Description
3	321-4	12	Screw-HH
4	100-5506-03	1	Screen ASM
5	104-2225	1	Seal-Bulb
6	32128-33	12	Nut-HF
7	104-3590	1	Seal-Bulb
8	104-3580	2	Seal-Corner, Screen
9	3290-467	2	Pin-Hair
10	32144-109	8	Screw
11	104-3589	2	Screen Pivot ASM
12	104-3588-03	2	Pivot-Screen
13	105-7359	1	Hood ASM
13:1	105-7360	2	Decal-Hood
13:2	106-6754	1	Decal-Danger
13:3	66-1210	2	Decal
❶13:5	106-6776	1	Foil Tape Kit
14	65-5100	2	Handle-Door
15	3234-5	4	Screw-HHF
16	104-3560-03	1	Deflector-Filter, Oil
17	32128-20	4	Nut-HF
18	105-4531	1	Cover-Latch
19	98-5398	1	Latch
20	104-3591-03	1	Bracket-Latch, Hood
21	32104-95	2	Screw-HWH
22	105-7466-03	1	Bracket-Latch, RH

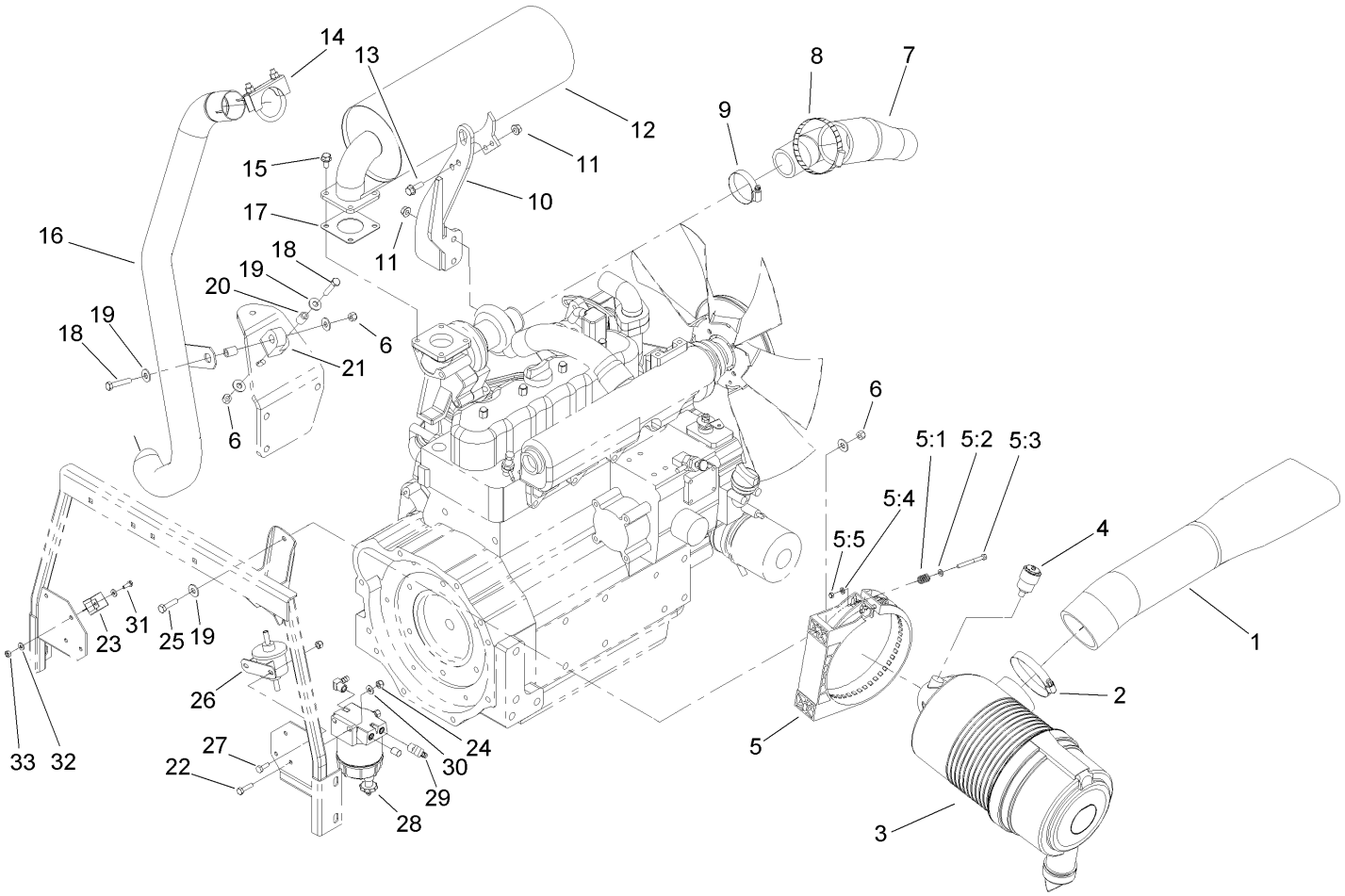
Ref	Part No.	Qty.	Description
22	105-7467-03	1	Bracket-Latch, LH
23	94-5626	2	Latch-Draw, Flexible
23:1	103-4080	1	Latch-Rubber
23:2	103-4081	1	Latch-Keeper
24	32144-1	4	Screw-Taptite
25	3290-378	1	Tie-Cable
26	46-8092	4	Screw-Plastite
27	32104-4	2	Screw
28	104-3505-03	1	Hood Support ASM
29	2412-134	2	R-Clamp
30	3290-307	1	Pin-Hair
31	283-67	1	Pin-Clevis
32	104-8313	1	Rod-Hood



Air Cleaner and Muffler Assembly

Ref	Part No.	Qty.	Description
1	100-5550	1	Hose-Cleaner, Air
2	2412-125	1	Clamp-Hose
3	99-5410	1	Cleaner-Air
4	104-3563	1	Indicator
❶4:1	94-1416	1	Indicator Adapter ASM
5	99-5414	1	Strap-Cleaner, Air
5:1	108-1512	2	Spring
5:2	3256-22	2	Washer-Flat
5:3	33113-050	2	Screw-HH
5:4	33093-00	2	Washer-Flat
5:5	33023-00	2	Nut-Lock
6	3296-29	4	Nut-Lock, NI
7	99-5415	1	Hose-Cleaner, Air
8	2412-110	1	Clamp-Hose
9	2412-92	1	Clamp-Hose
10	99-5421-03	1	Bracket-Mounting
11	33004-00	4	Nut-HF
12	99-5424	1	Muffler-Turbo
13	33104-025	2	Screw-HHF
14	18-2130	1	Clamp
15	33104-016	4	Screw-HHF
16	100-5610	1	Pipe-Exhaust
17	100-9333	1	Gasket-Muffler
18	322-9	2	Screw-HH

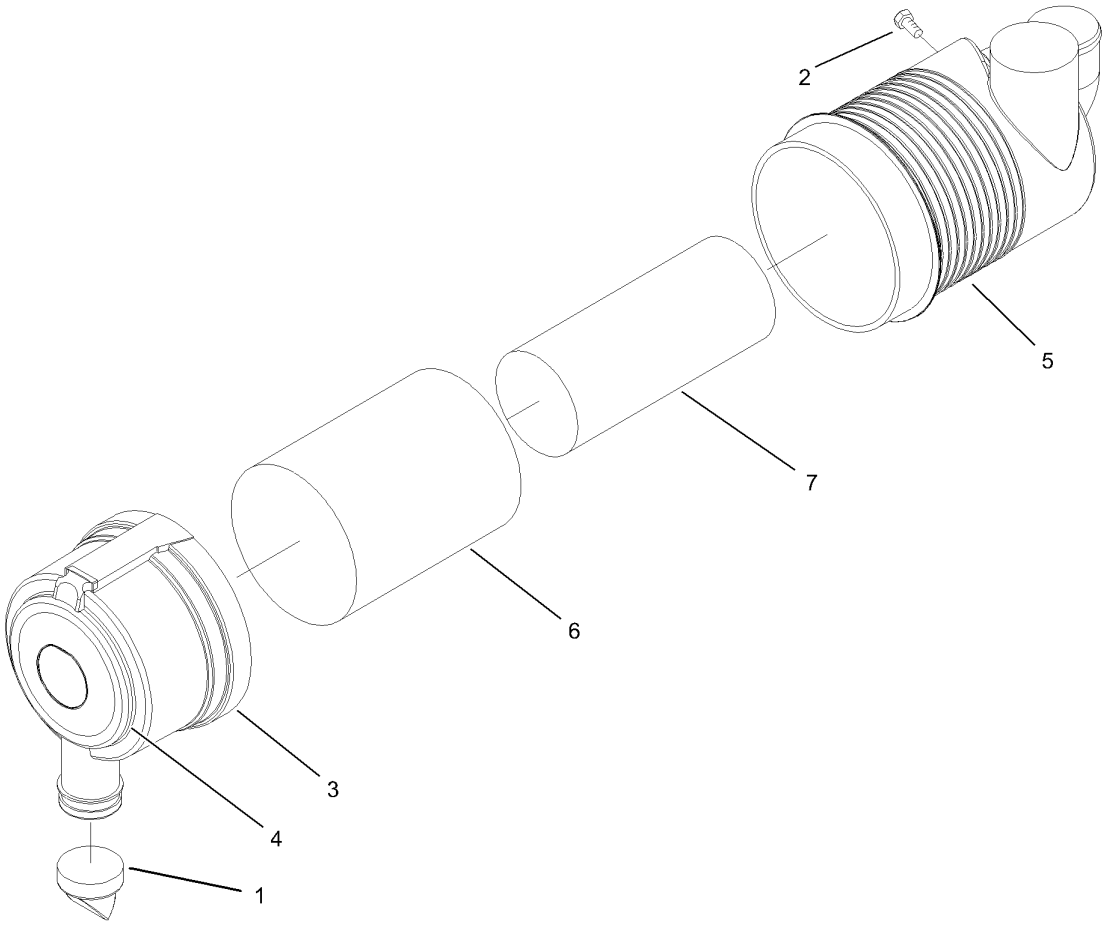
Ref	Part No.	Qty.	Description
19	3256-3	8	Washer-Flat
20	93-5023	2	Spacer
21	95-5622	1	Hanger-Rubber
22	321-6	2	Screw-HH
23	99-7435	1	Relay-Power
24	3296-42	4	Nut-Lock, NI
25	322-6	2	Screw-HH
26	107-0122	1	Pump-Fuel, Electric
27	321-4	2	Screw-HH
28	98-9305	1	Water / Fuel Filter ASM
29	353-781	2	Fitting-Elbow
30	3256-22	2	Washer-Flat
31	32105-2	1	Screw-SHWH
32	3256-14	2	Washer-Flat
33	3296-2	1	Nut-Lock



Air Cleaner and Muffler Assembly

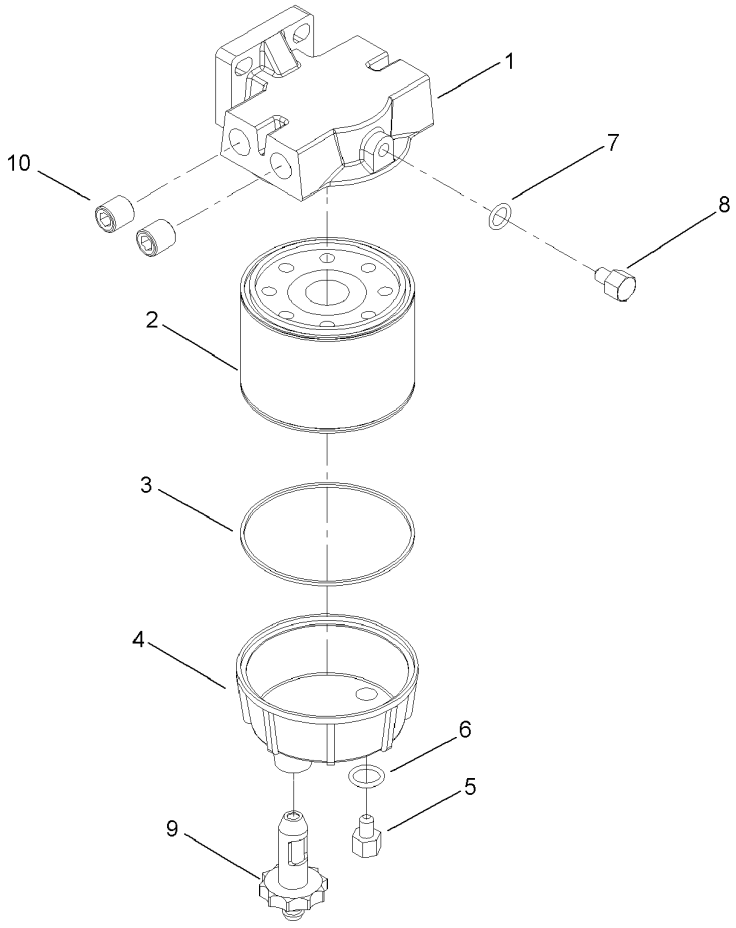
Ref	Part No.	Qty.	Description
1	100-5550	1	Hose-Cleaner, Air
2	2412-125	1	Clamp-Hose
3	99-5410	1	Cleaner-Air
4	104-3563	1	Indicator
❶4:1	94-1416	1	Indicator Adapter ASM
5	99-5414	1	Strap-Cleaner, Air
5:1	108-1512	2	Spring
5:2	3256-22	2	Washer-Flat
5:3	33113-050	2	Screw-HH
5:4	33093-00	2	Washer-Flat
5:5	33023-00	2	Nut-Lock
6	3296-29	4	Nut-Lock, NI
7	99-5415	1	Hose-Cleaner, Air
8	2412-110	1	Clamp-Hose
9	2412-92	1	Clamp-Hose
10	99-5421-03	1	Bracket-Mounting
11	33004-00	4	Nut-HF
12	99-5424	1	Muffler-Turbo
13	33104-025	2	Screw-HHF
14	18-2130	1	Clamp
15	33104-016	4	Screw-HHF
16	100-5610	1	Pipe-Exhaust
17	100-9333	1	Gasket-Muffler
18	322-9	2	Screw-HH

Ref	Part No.	Qty.	Description
19	3256-3	8	Washer-Flat
20	93-5023	2	Spacer
21	95-5622	1	Hanger-Rubber
22	321-6	2	Screw-HH
23	99-7435	1	Relay-Power
24	3296-42	4	Nut-Lock, NI
25	322-6	2	Screw-HH
26	107-0122	1	Pump-Fuel, Electric
27	321-4	2	Screw-HH
28	98-9305	1	Water / Fuel Filter ASM
29	353-781	2	Fitting-Elbow
30	3256-22	2	Washer-Flat
31	32105-2	1	Screw-SHWH
32	3256-14	2	Washer-Flat
33	3296-2	1	Nut-Lock



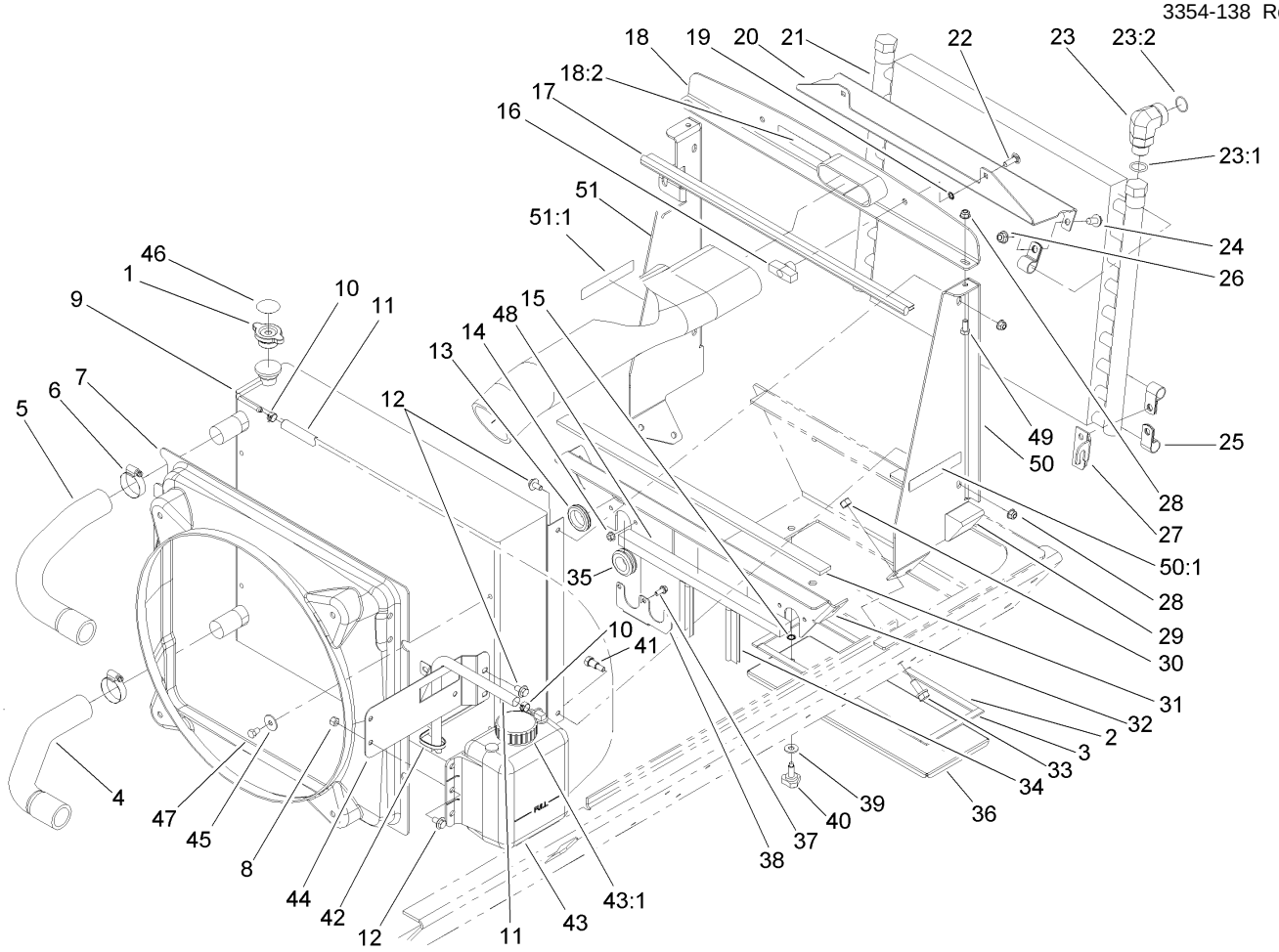
Air Cleaner Assembly No. 99-5410

Ref	Part No.	Qty.	Description
1	104-4258	1	Valve-Vacuator
❷2		1	Plug-Pipe
3	104-4259	1	Cover ASM
❷4		1	Marking
❷5		1	Body ASM
6	108-3814	1	Filter-Air
7	108-3816	1	Filter-Air



Water and Fuel Filter Assembly No. 98-9305

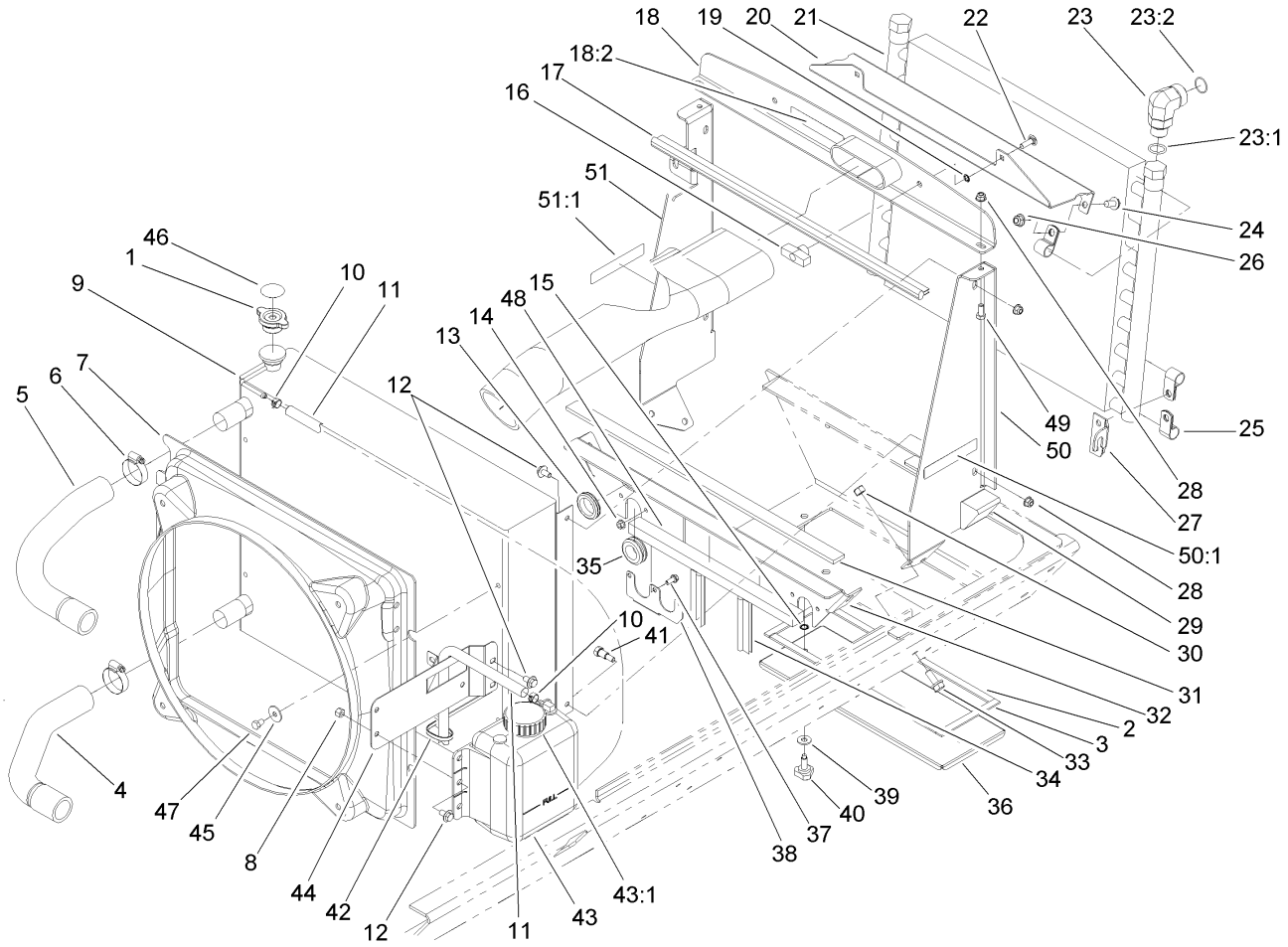
Ref	Part No.	Qty.	Description
1	98-9772	1	Head-Filter
2	98-9764	1	Element
3	98-9774	1	O-Ring
4	98-9775	1	Base-Filter
5	98-9773	1	Plug-Base, Filter
6	237-42	1	O-Ring
7	237-78	1	O-Ring
8	98-9776	1	Plug-Head, Filter
9	98-9777	1	Drain Valve ASM
10	285-22	2	Plug-Pipe



Radiator, Oil Cooler and Support Assembly

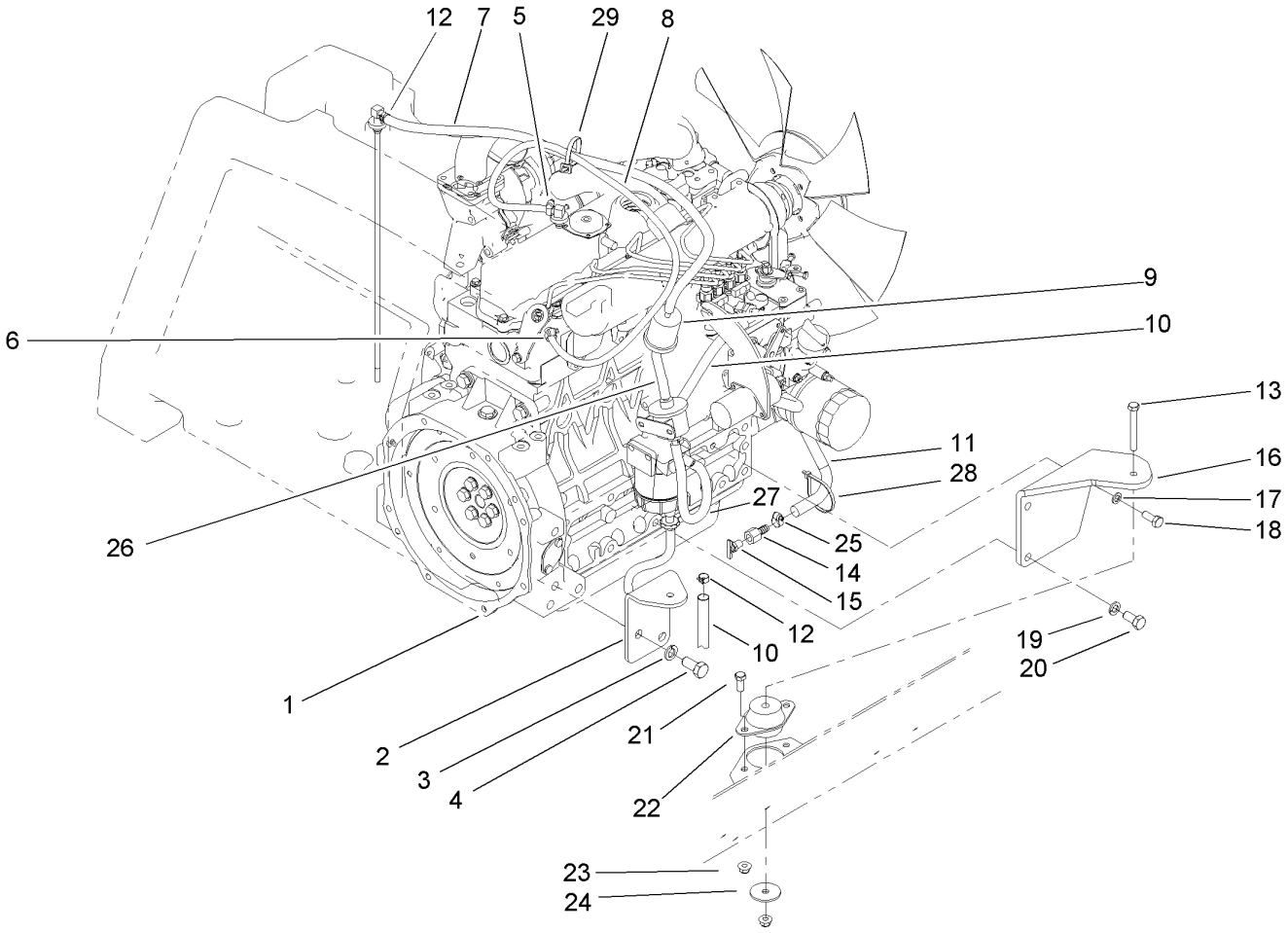
Ref	Part No.	Qty.	Description
1	93-5957	1	Cap-Radiator
2	105-0777	2	Strip-Foam
3	105-0778	2	Strip-Foam
4	100-5546	1	Hose-Radiator, Lower
5	100-5547	1	Hose-Radiator
6	2412-111	4	Clamp
7	99-5428	1	Shroud-Radiator
8	3296-29	3	Nut-Lock, NI
9	107-0244	1	Radiator
10	92-2379	3	Clamp-Hose
11	110-3258	2	Hose-Fuel
12	3234-7	8	Screw-HHF
13	240-3	1	Grommet-Rubber
14	32128-33	4	Nut-HF
15	32151-72	2	Ring-Retaining
16	98-7134	2	Knob-Handle
17	104-2223	1	Seal-Bulb
18	107-4313	1	Radiator Top Support ASM
❶18:1	93-7275	1	Decal-Fluid, Starting
18:2	93-7272	1	Decal-Warning
19	104-8310	2	Ring-Retaining
20	104-7522-03	1	Bracket-Cooler, Oil
21	108-4008	1	Cooler-Oil
22	3230-22	2	Screw-CARR

Ref	Part No.	Qty.	Description
23	104-3796	2	Fitting-HYD, 90 DEG
23:1	237-81	1	O-Ring
23:2	340-65	1	O-Ring
24	3234-1	6	Screw-HHF
25	2412-81	6	Clamp-R
26	104-8301	6	Nut-Flange, NI
27	100-3078-03	1	Bracket-Cooler, LH
27	100-3077-03	1	Bracket-Cooler, RH
28	104-8300	6	Nut-Flange, NI
29	93-5954	2	Foam-Plug
30	3296-39	6	Nut-Lock, NI
31	104-2226	1	Strip-Foam
32	107-0200-03	1	Bracket-Base
33	3234-24	6	Screw-HHF
34	104-2224	2	Seal-Bulb
35	237-165	2	Grommet
36	104-2287-03	1	Cover-Frame
37	3234-33	4	Screw-HHF
38	106-6773-03	2	Plate
39	3256-3	2	Washer-Flat
40	95-9648	2	Knob
41	28-0540	2	Bolt-Shoulder
42	3290-378	1	Tie-Cable
43	104-2276	1	Reservoir-Coolant



Radiator, Oil Cooler and Support Assembly (continued)

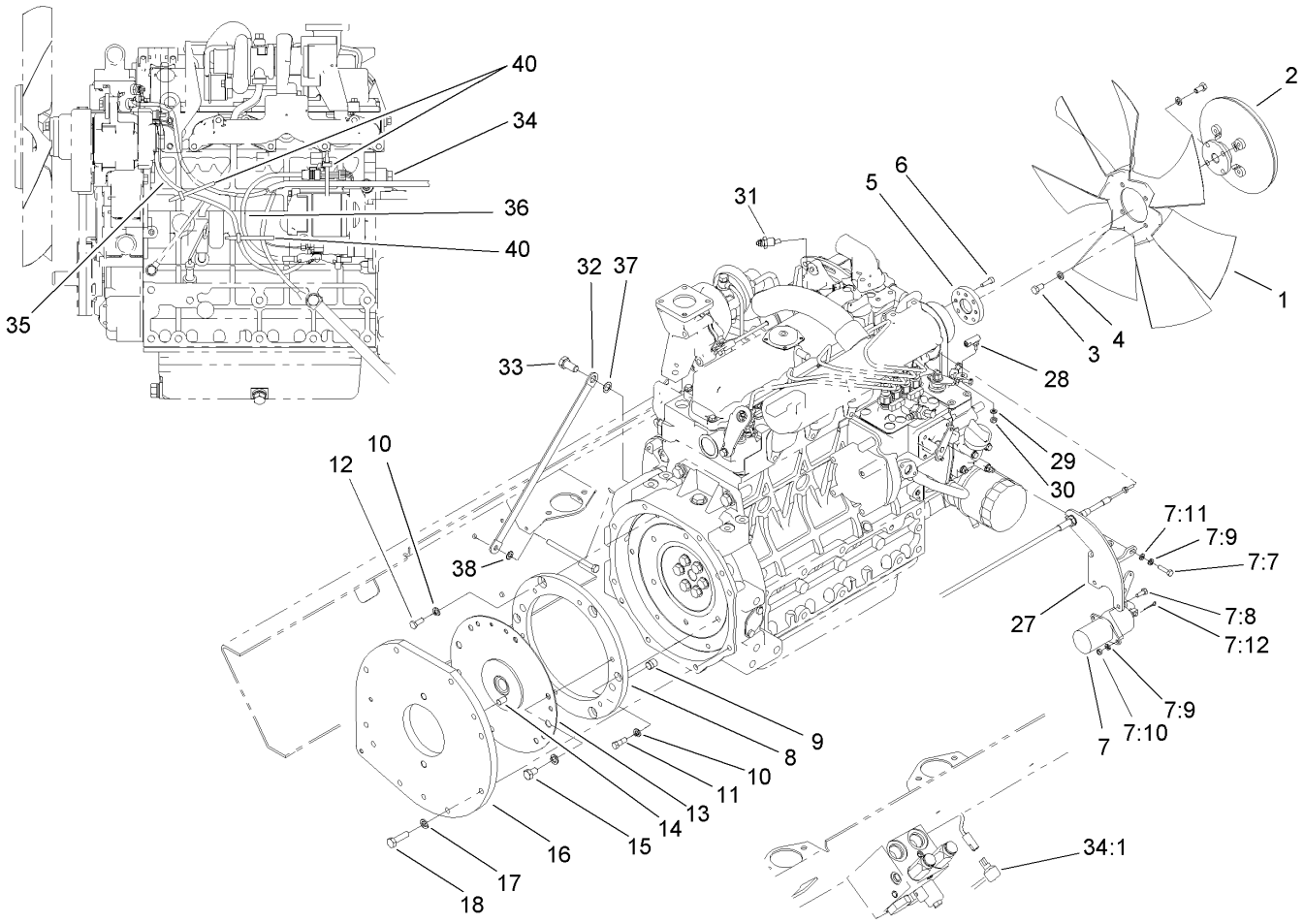
Ref	Part No.	Qty.	Description
43:1	87-7050	1	Cap-Reservoir
44	100-5505-03	1	Bracket-Tank
45	3256-82	4	Washer-Flat
46	106-6755	1	Decal-Cap, Radiator
47	322-1	4	Screw-HH
48	95-4231	1	Foam-Seal, Side Screen
49	322-3	2	Screw-HH
50	107-4314	1	Radiator LH Support ASM
50:1	93-7272	1	Decal-Warning
51	107-4315	1	Radiator RH Support ASM
51:1	93-7272	1	Decal-Warning



Engine Mount and Fuel Line Assembly

Ref	Part No.	Qty.	Description
1	107-4302	1	Engine-Turbo, Kubota
2	100-3148-03	1	Mount-Engine, RH
2	100-3147-03	1	Mount-Engine, LH
3	43-5950	4	Washer-Lock, Spring
4	43-3210	4	Screw-HH
5	2412-108	1	Clamp-Worm
6	2412-80	1	Clamp-Line, Fuel
7	110-3257	1	Hose-Fuel
8	110-3254	1	Hose-Fuel
9	98-7612	1	Filter-Fuel
10	106-1126	2	Hose-Fuel
11	99-7376	1	Hose-Breather
12	92-2379	9	Clamp-Hose
13	323-14	4	Screw-HH
14	354-94	1	Fitting-Female, Barbed
15	93-5528	1	Fitting-Cock, Drain
16	106-2048-03	1	Mount-Engine, RH
16	106-2049-03	1	Mount-Engine, LH
17	48-9590	1	Washer-Lock
18	43-0090	1	Screw-HH
19	48-8070	5	Washer-Lock
20	42-9250	5	Bolt
21	323-5	8	Screw-HH
22	53-9682	4	Support-Engine, Rubber

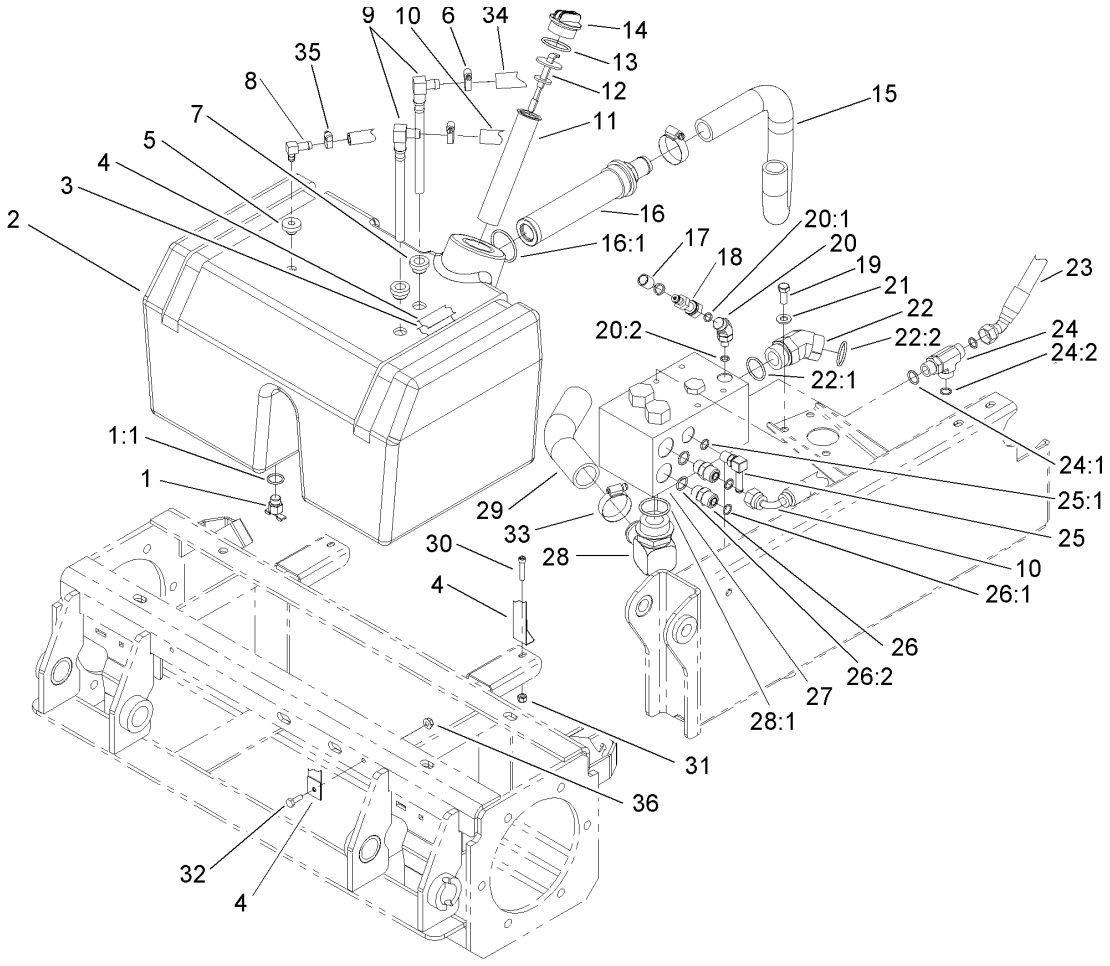
Ref	Part No.	Qty.	Description
23	104-8301	12	Nut-Flange, NI
24	63-7400	4	Washer-Rebound
25	2412-108	2	Clamp-Worm
26	110-3256	1	Hose-Fuel
27	109-0274	1	Hose-Fuel
28	3290-379	1	Tie-Cable
29	3290-378	1	Tie-Cable



Fan Drive and Flywheel Assembly

Ref	Part No.	Qty.	Description
1	105-0750	1	Fan
2	104-2212	1	Clutch-Fan
3	322-2	8	Screw-HH
4	3253-4	8	Washer-Lock
5	100-3066	1	Adapter-Fan
6	52-6290	4	Screw-HSH
7	98-3817	1	Solenoid Kit
7:7	33113-025	3	Screw-HH
7:8	33113-016	2	Screw-HH
7:9	48-8020	5	Washer-Spring
7:10	33013-00	2	Nut-Hex
7:11	33093-00	3	Washer-Flat
7:12	3272-2	1	Pin-Cotter
8	100-5633	1	Spacer-Coupling
9	58-3590	2	Dowel
10	42-9850	6	Washer-Lock, Spring
11	100-5634	2	Bolt-Shoulder
12	33114-020	4	Screw-HH
13	92-1753	1	Coupling-Spring
14	98-1212	2	Pin-Plate, Pump
15	70-8470	6	Screw-HH
16	108-1544-03	1	Plate-Adapter
17	48-9590	14	Washer-Lock
18	56-2140	8	Bolt

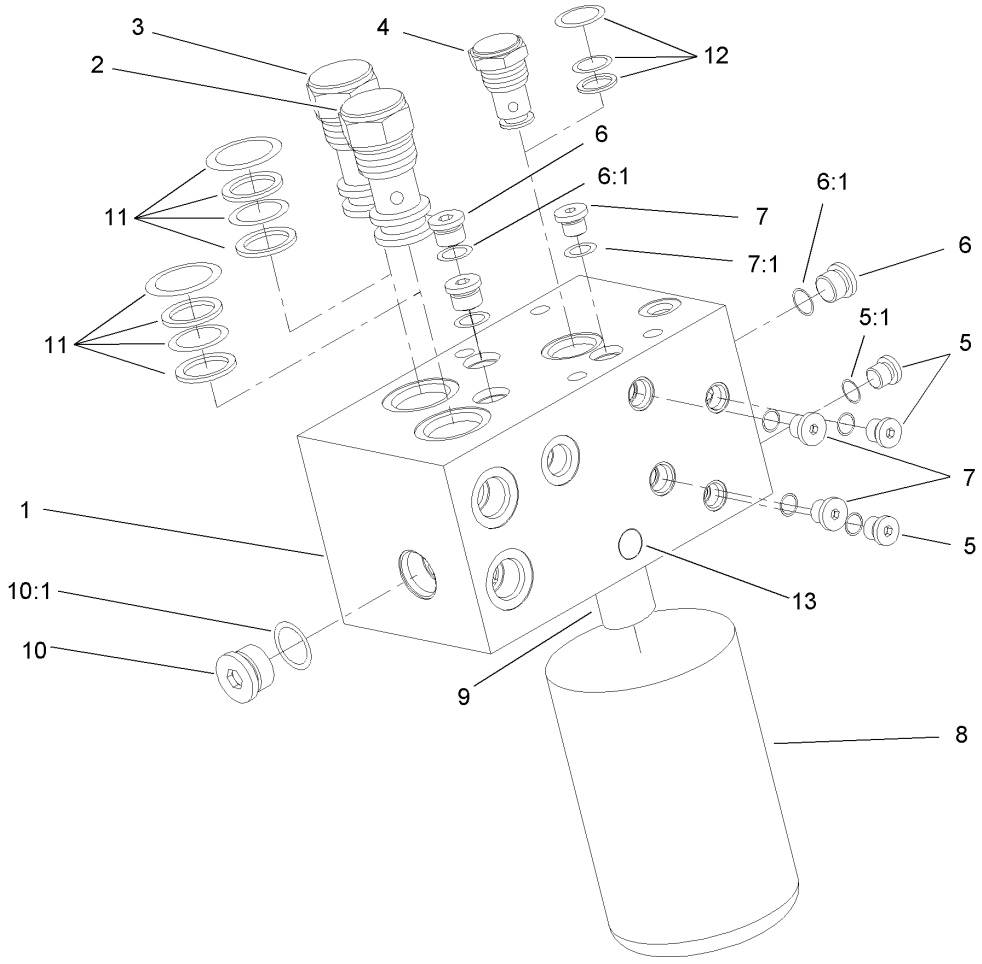
Ref	Part No.	Qty.	Description
27	104-7540-03	1	Support-Cable
28	2411-38	1	Joint-Ball
29	3256-51	1	Washer-Flat
30	3296-21	1	Nut-Lock, NI
31	98-9346	1	Sender-Temperature
32	18-2770	1	Cable-Ground
33	42-9250	1	Bolt
34	105-7475	1	Harness-Wire, Rear
34:1	100-4918	3	Diode
35	100-5552	1	Harness-Wire
36	99-3441	1	Harness-Wire, Fusible Link
37	3255-2	1	Washer-Lock / EXT
38	3255-8	1	Washer-Lock
40	3290-378	2	Tie-Cable



Hydraulic Reservoir and Filter Assembly

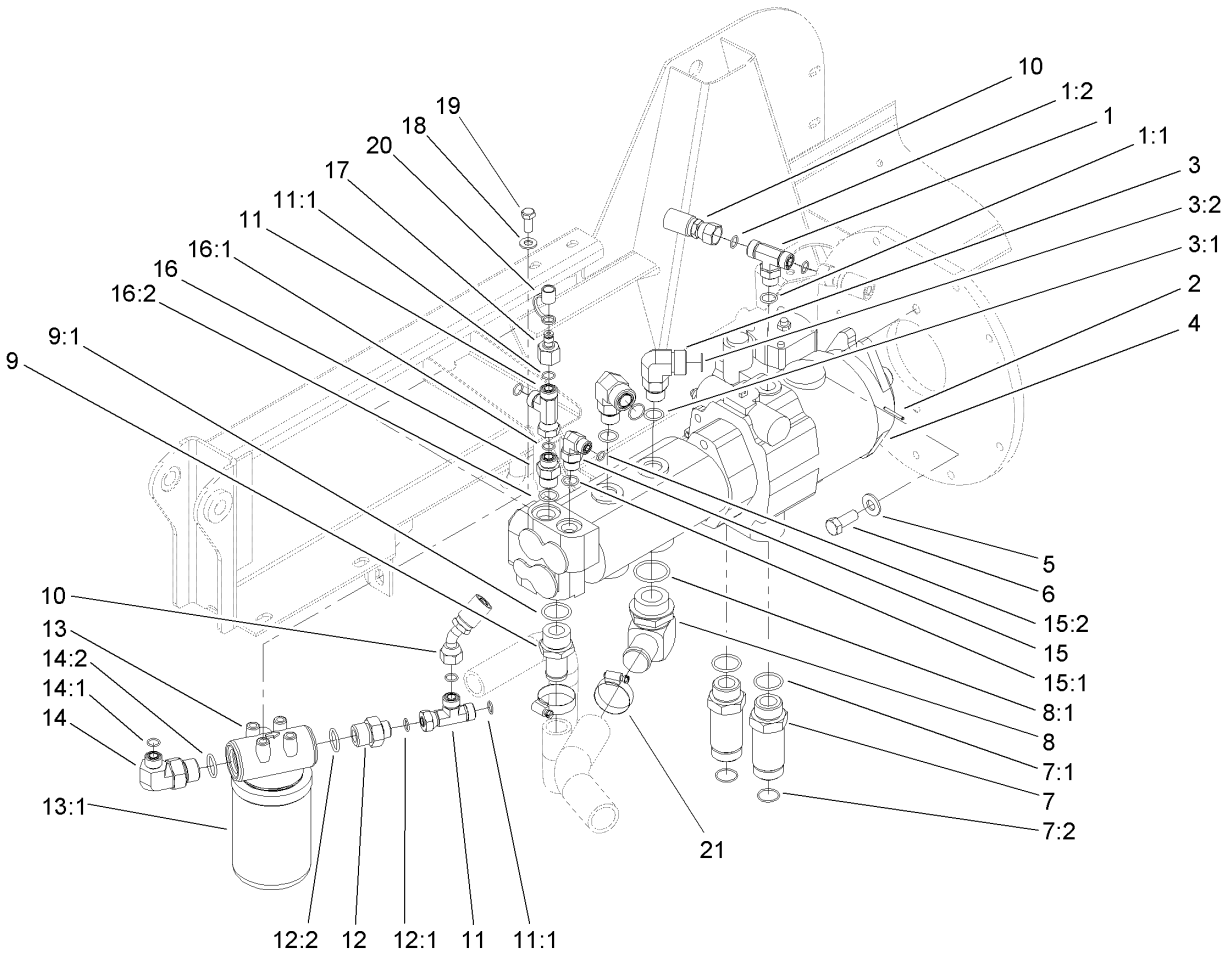
Ref	Part No.	Qty.	Description
1	104-8334	1	Petcock
1:1	237-42	1	O-Ring
2	104-0703	1	Reservoir-HYD
3	93-5273	2	Strap-Felt
4	104-0794	2	Strap
5	46-6560	1	Bushing
6	2412-36	2	Clamp-Hose
7	104-0790	2	Bushing
8	46-6550	1	Fitting-Elbow, 90 DEG
9	104-0791	2	Pipe-Stand
10	100-5522	1	Hose ASM
11	61-2790	1	Filter-Screen
12	105-2812	1	Dipstick ASM
13	94-8166	1	O-Ring
14	93-7498	1	Plug-Plastic
15	100-5528	1	Hose-Suction
16	104-7546	1	Strainer-Tank
16:1	340-136	1	O-Ring
17	354-79	1	Cap-Dust
18	86-5480	1	Nipple-Test
19	323-5	3	Screw-HH
20	340-54	1	Elbow-45 DEG
20:1	237-22	1	O-Ring
20:2	237-78	1	O-Ring

Ref	Part No.	Qty.	Description
21	3256-24	3	Washer-Flat
22	104-3509	1	Fitting-HYD, 45 DEG
22:1	237-146	1	O-Ring
22:2	340-65	1	O-Ring
23	100-5521	1	Hose ASM
24	340-109	1	Fitting-HYD, Tee
24:1	237-79	1	O-Ring
24:2	237-30	2	O-Ring
25	100-4887	1	Fitting-Barb
25:1	237-42	1	O-Ring
26	340-4	2	Fitting-HYD, Straight
26:1	237-30	1	O-Ring
26:2	237-79	1	O-Ring
27	100-5558	1	Manifold-Filter
28	92-7526	1	Fitting-HYD, 90 DEG
28:1	237-101	1	O-Ring
29	104-0728	1	Hose-Filter
30	3274-51	2	Screw-HSH
31	3296-42	2	Nut-Lock, NI
32	321-4	2	Screw-HH
33	2412-111	2	Clamp
34	100-5592	1	Hose
35	2412-108	1	Clamp-Worm
36	32128-33	2	Nut-HF



Filter Manifold Assembly No. 100-5558

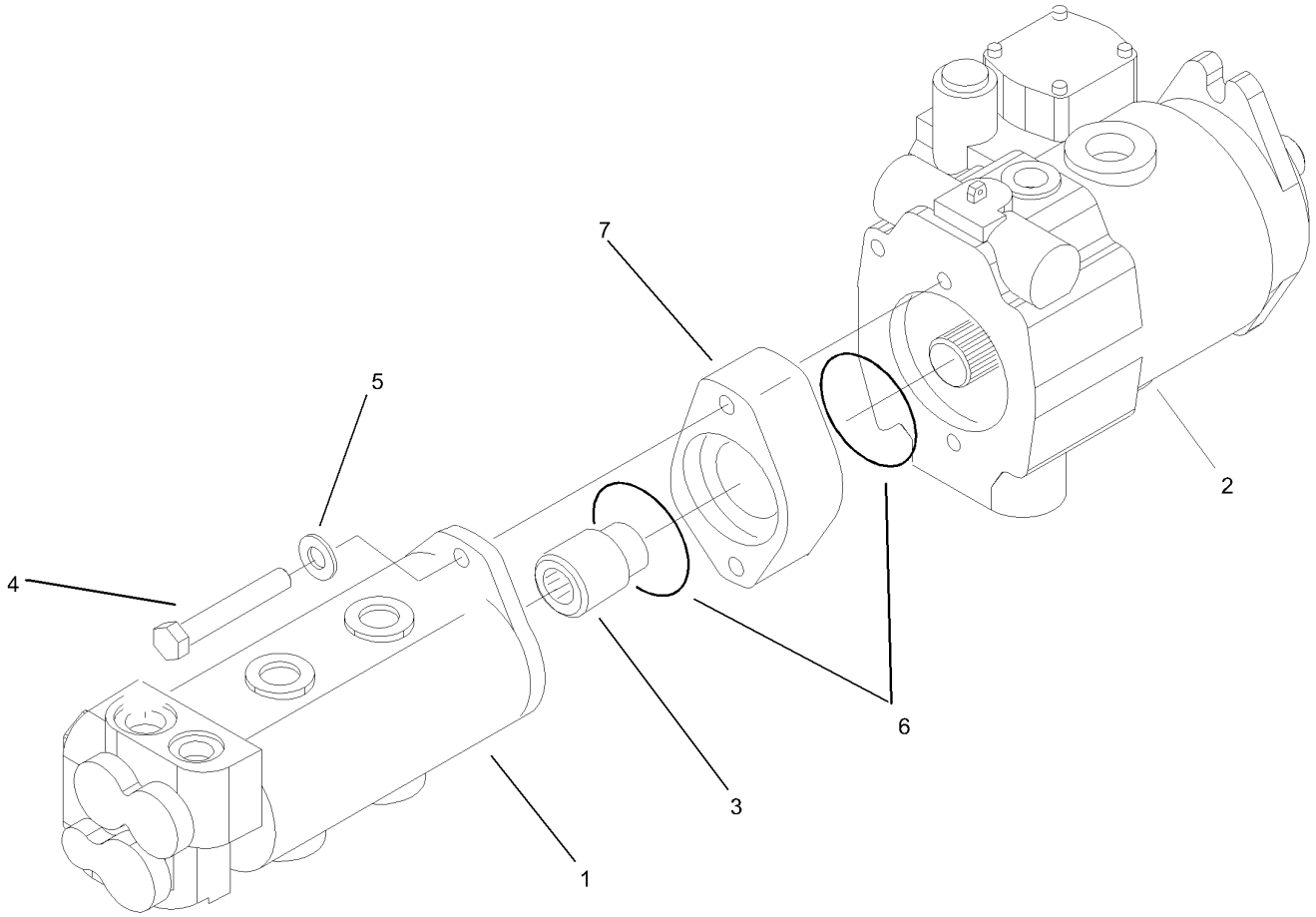
Ref	Part No.	Qty.	Description
❷1		1	Manifold
2	104-4292	1	Valve-Check
3	104-4293	1	Valve-Check
4	104-4294	1	Valve-Check
5	353-990	3	Plug
5:1	237-78	1	O-Ring
6	353-989	3	Plug-Hex, Hollow
6:1	237-42	1	O-Ring
7	354-137	3	Plug
7:1	237-86	1	O-Ring
8	94-2621	1	Element-Filter
❷9		1	Nipple-Filter
10	354-70	1	Plug-Hex, Hollow
10:1	237-80	1	O-Ring
11	104-4879	2	Seal Kit
12	99-5503	1	Seal Kit
❷13		1	Plug-Expander



Pump and Filter Installation Assembly

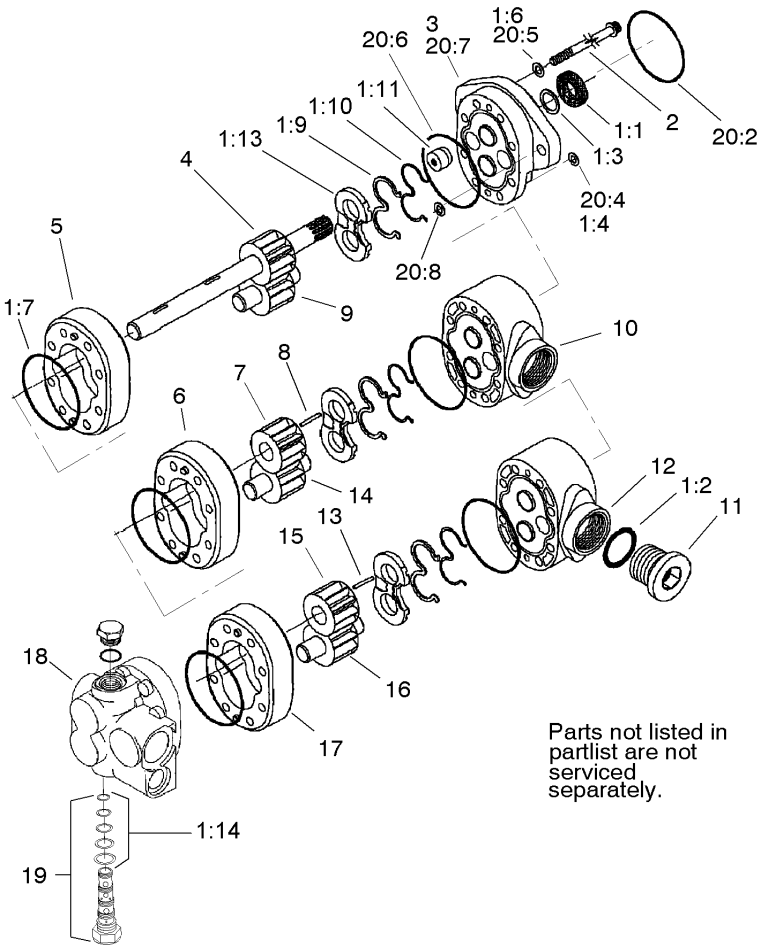
Ref	Part No.	Qty.	Description
1	340-157	1	Fitting-HYD, Tee
1:1	237-79	1	O-Ring
1:2	237-30	2	O-Ring
2	32121-77	1	Pin-Roll
3	340-16	2	Fitting-HYD, 90 DEG
3:1	237-80	1	O-Ring
3:2	237-58	1	O-Ring
❷4		1	Pump ASM
5	87-7270	2	Washer-Thrust
6	3213-2	2	Screw-HH
7	100-5565	2	Fitting-HYD
7:1	237-146	1	O-Ring
7:2	340-65	1	O-Ring
8	92-7526	1	Fitting-HYD, 90 DEG
8:1	237-101	1	O-Ring
9	354-78	1	Connector-Hose
9:1	237-146	1	O-Ring
10	100-5521	1	Hose ASM
11	340-104	2	Tee-Fitting
11:1	237-30	2	O-Ring
12	100-4240	1	Fitting-Adapter
12:1	237-30	1	O-Ring
12:2	237-81	1	O-Ring
13	93-2242	1	Oil Filter ASM

Ref	Part No.	Qty.	Description
13:1	75-1310	1	Element-Filter
14	340-131	1	Fitting-HYD, 90 DEG
14:1	237-30	1	O-Ring
14:2	237-81	1	O-Ring
15	340-18	1	Fitting-HYD, 90 DEG
15:1	237-79	1	O-Ring
15:2	237-22	1	O-Ring
16	340-6	1	Fitting-HYD, Straight
16:1	237-30	1	O-Ring
16:2	237-80	1	O-Ring
17	100-5616	1	Fitting-HYD
18	3256-24	2	Washer-Flat
19	323-5	2	Screw-HH
20	354-79	1	Cap-Dust
21	2412-111	2	Clamp



Pump Assembly

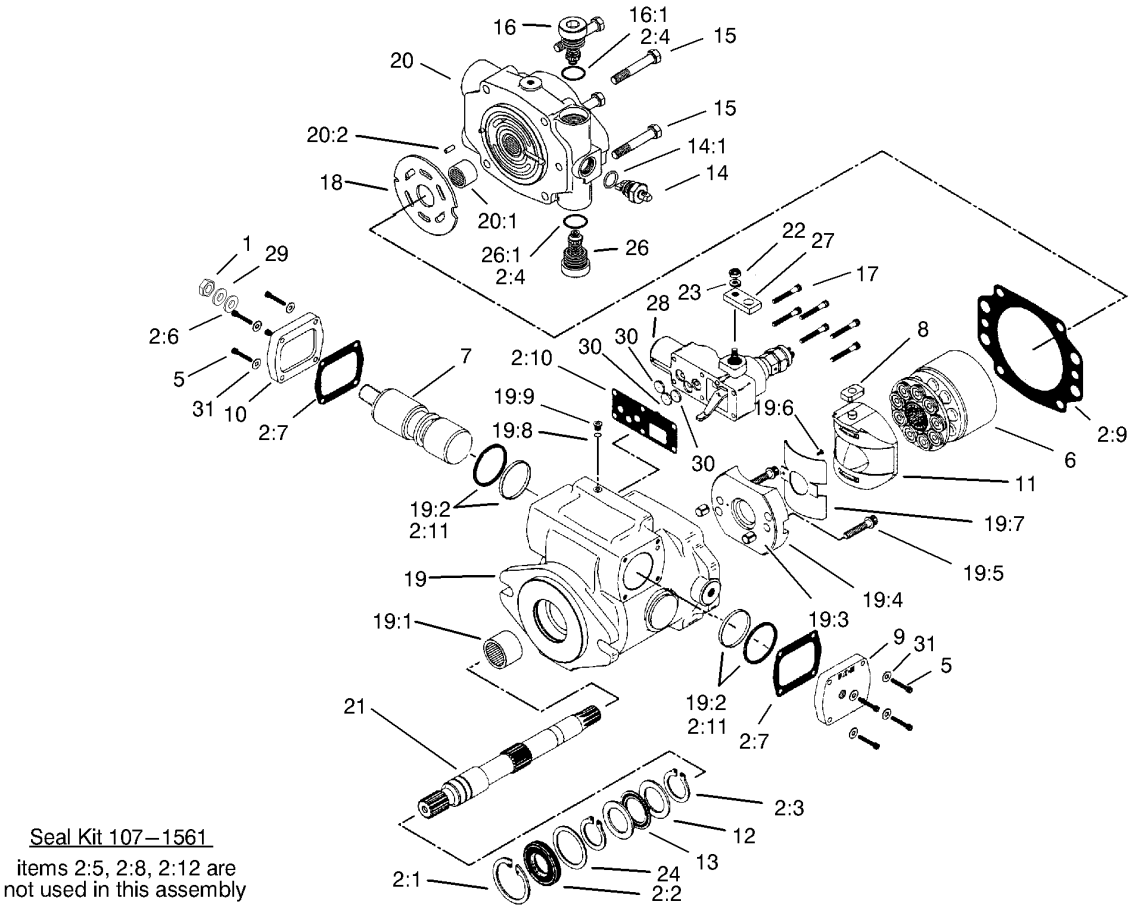
Ref	Part No.	Qty.	Description
1	108-1549	1	Gear Pump ASM
2	108-1547	1	Pump-Piston
3	74-9030	1	Coupler
4	323-32	2	Screw-HH
5	105-9762	2	Washer
6	60-3520	2	O-Ring
7	105-2869	1	Spacer



Gear Pump Assembly No. 108-1549

Ref	Part No.	Qty.	Description
❶1	108-1504	1	Seal Kit
1:1	49-2640	1	Seal-Shaft
❷1:2		1	Seal-Dust
❷1:3		1	Screw
❷1:4		4	Screw
❶❷1:5		1	Ring-Retaining
❷1:6		6	Crush Washer
❷1:7		6	O-Ring, Molded
❶❷1:8		6	Sealing Washer
❷1:9		3	Pressure Balance Seal
❷1:10		3	Back-Up Gasket
❶❷1:11		1	Plug
❷1:12		1	Thrust Plate
❷1:13		3	Wear Plate
1:14	108-1539	1	Cartridge Valve Seal Kit
2	106-6872	8	Screw-Cap
❷3		1	Front Plate ASM
❷4		1	Drive Gear ASM
❷5		1	Body
❷6		1	Body
❷7		1	Gear
❷8		1	Key
❷9		1	Gear-Idler
❷10		1	Plate-Adaptor

Ref	Part No.	Qty.	Description
11	94-3013	1	Plug
❷11:1		1	Seal-Dust
❷12		1	Plate-Adaptor
❷13		1	Key
❷14		1	Gear-Idler
❷15		1	Gear
❷16		1	Gear-Idler
❷17		1	Body
❷18		1	Backplate ASM
19	107-1970	1	Valve-Proportional
20	107-4328	1	Front Plate Kit
❷20:2		1	Seal-Dust
❷20:4		4	Screw
❷20:5		4	Washer-Crush
❷20:6		1	Seal-Dust
❷20:7		1	Plate-Front
❷20:8		2	Screw

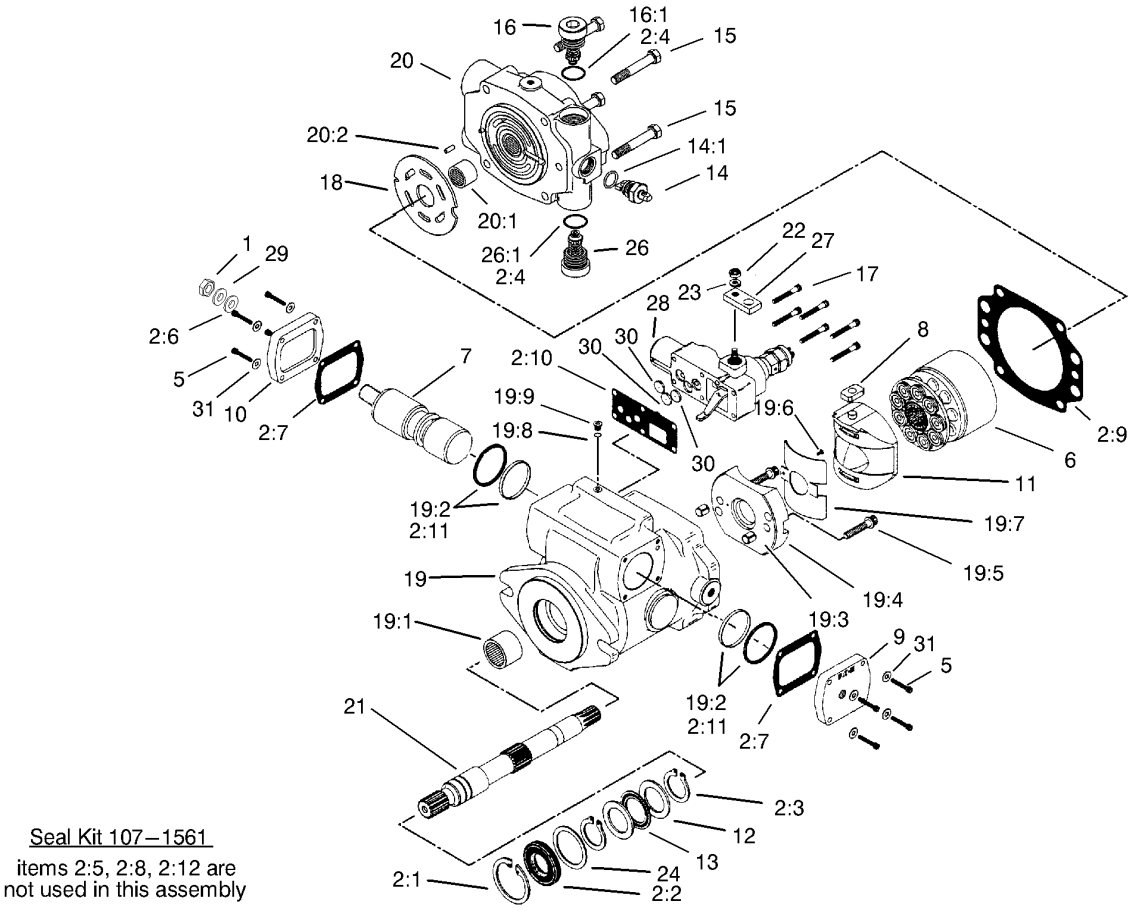


Seal Kit 107–1561
items 2:5, 2:8, 2:12 are not used in this assembly

Piston Pump Assembly No. 108-1547

Ref	Part No.	Qty.	Description
1	3220-2	1	Nut-Jam
2	107-1561	1	Seal Kit
2:1	60-6260	1	Ring
2:2	105-3331	1	Seal-Shaft
2:3	76-7000	2	Ring-Retaining
❷2:4		2	Seal-Dust
❶2:5	93-6314	2	O-Ring
2:6	94-3027	1	Washer-Seal
2:7	93-6339	2	Gasket
❶2:8	105-2905	1	O-Ring
2:9	105-2900	1	Gasket-Housing
2:10	105-2901	1	Gasket-Housing, Control
❷2:11		2	Seal ASM
❶2:12	74-9380	1	O-Ring
5	3274-81	8	Screw-HSH
6	93-6322	1	Rotating Kit
7	105-4572	1	Servo Piston ASM
8	94-3032	1	Follower-Piston
9	94-3033	1	Plate-Cover
10	105-9853	1	Plate-Cover
11	94-3026	1	Camplate ASM
12	76-6950	2	Race-Thrust
13	76-6960	1	Bearing-Thrust
14	105-2864	1	Valve-Bypass

Ref	Part No.	Qty.	Description
❷14:1		1	Seal-Dust
15	323-45	4	Screw-HH
16	105-2857	1	Valve-Relief
❷16:1		1	Seal-Dust
17	3274-59	6	Screw-HSH
18	94-3022	1	Plate-Valve
19	105-2859	1	Housing ASM
❷19:1		1	Bearing
❷19:2		2	Seal ASM
❷19:3		2	Dowel-Bushing
❷19:4		1	Cradle ASM
❷19:5		2	Screw
❷19:6		1	Screw
❷19:7		1	Bushing
❷19:8		1	Seal-Dust
❷19:9		1	Plug
20	105-2860	1	Backplate ASM
❷20:1		1	Bearing
❷20:2		1	Pin-Roll
21	105-2861	1	Shaft-Drive
22	3217-5	1	Nut-Hex
23	3253-3	1	Washer-Lock
24	60-6240	1	Washer
26	105-2858	1	Valve-Relief

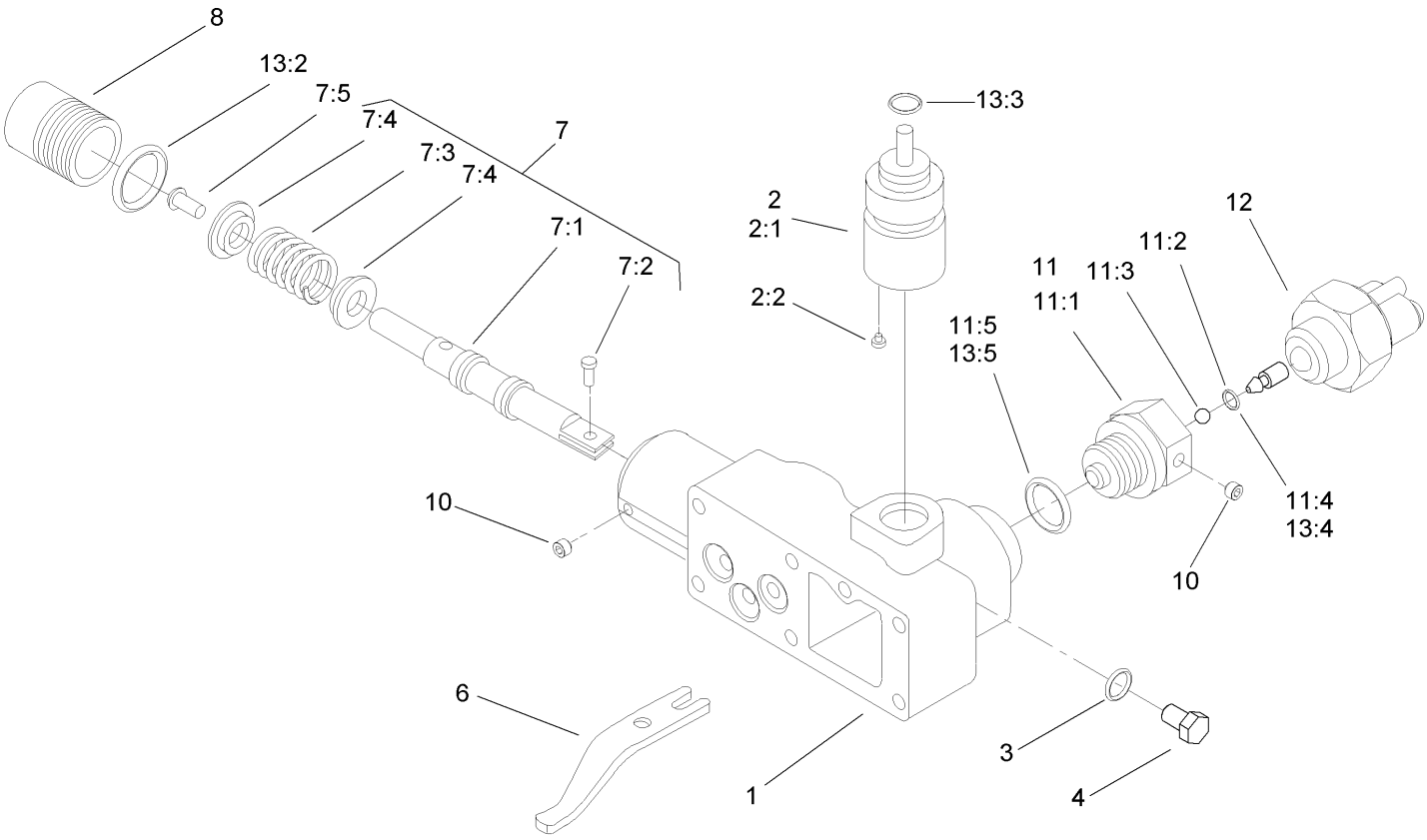


Seal Kit 107–1561

items 2:5, 2:8, 2:12 are not used in this assembly

Piston Pump Assembly No. 108-1547 (continued)

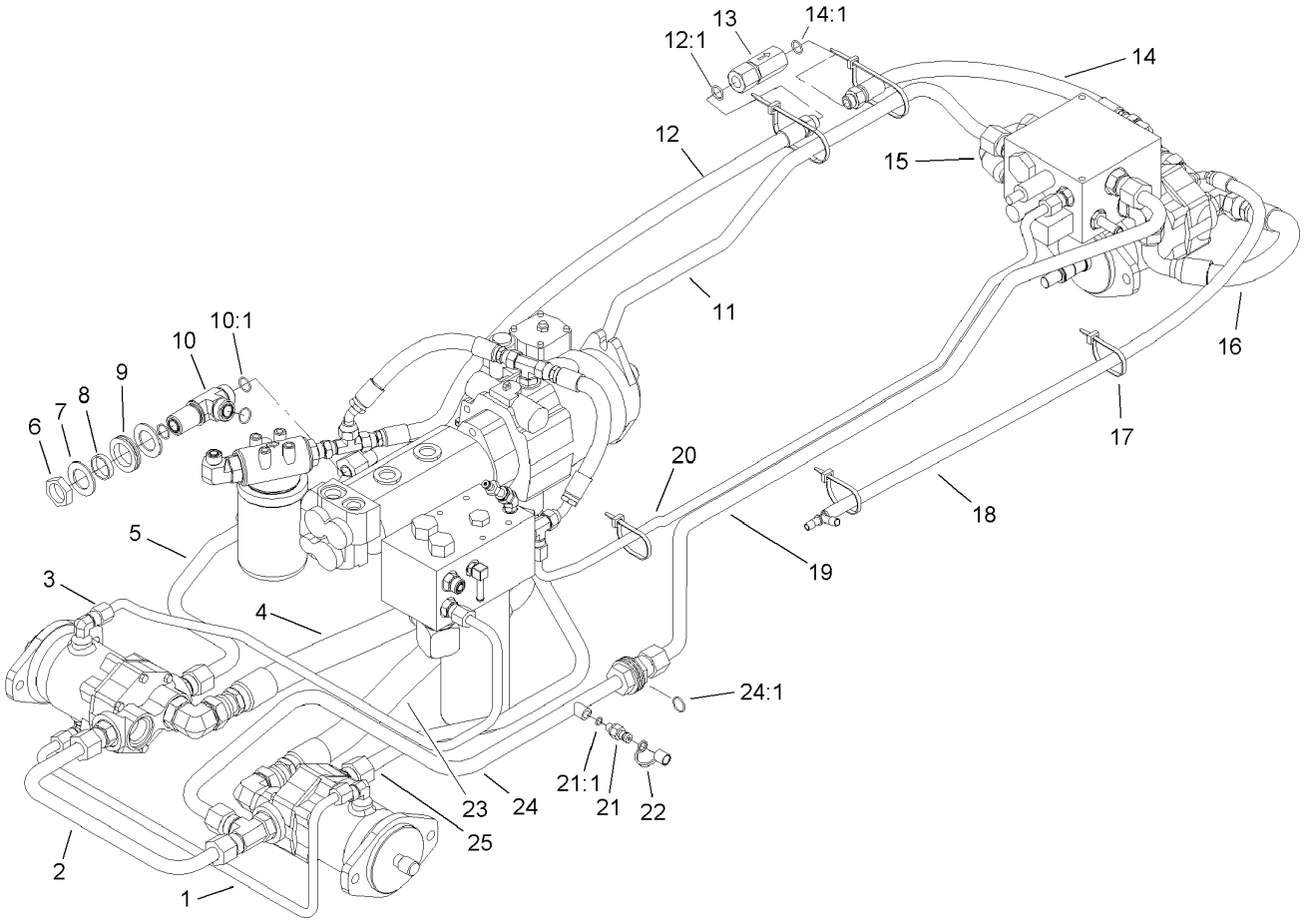
Ref	Part No.	Qty.	Description
❷26:1		1	Seal-Dust
27	105-2862	1	Arm-Control
28	108-1503	1	Manual Servo Control ASM
29	94-3030	1	Washer
30	105-2863	3	Orifice
31	3256-77	8	Washer-Flat



Control Assembly No. 108-1503

Ref	Part No.	Qty.	Description
❷1		1	Housing-Control
2	108-7099	1	Input Control Shaft ASM
❷2:1		1	Shaft
❷2:2		1	Pin
❷3		1	Seal-Dust
❷4		1	Plug
❷6		1	Link-Feedback
7	108-7098	1	Valve Spool ASM
❷7:1		1	Valve-Spool
❷7:2		1	Pin-Dowel
❷7:3		1	Spring
❷7:4		2	Retainer
❷7:5		1	Screw
❷8		1	Plug
❷10		2	Screw-Set
11	108-8003	1	Adaptor ASM
❷11:1		1	Adaptor-Neutral Lockout
❷11:2		1	Pin
❷11:3		1	Ball
❷11:4		1	Seal-Dust
❷11:5		1	Seal-Dust
12	94-3043	1	Switch-Safety, Neutral
13	94-3044	1	Seal Kit
❶❷13:1		1	Seal-Dust

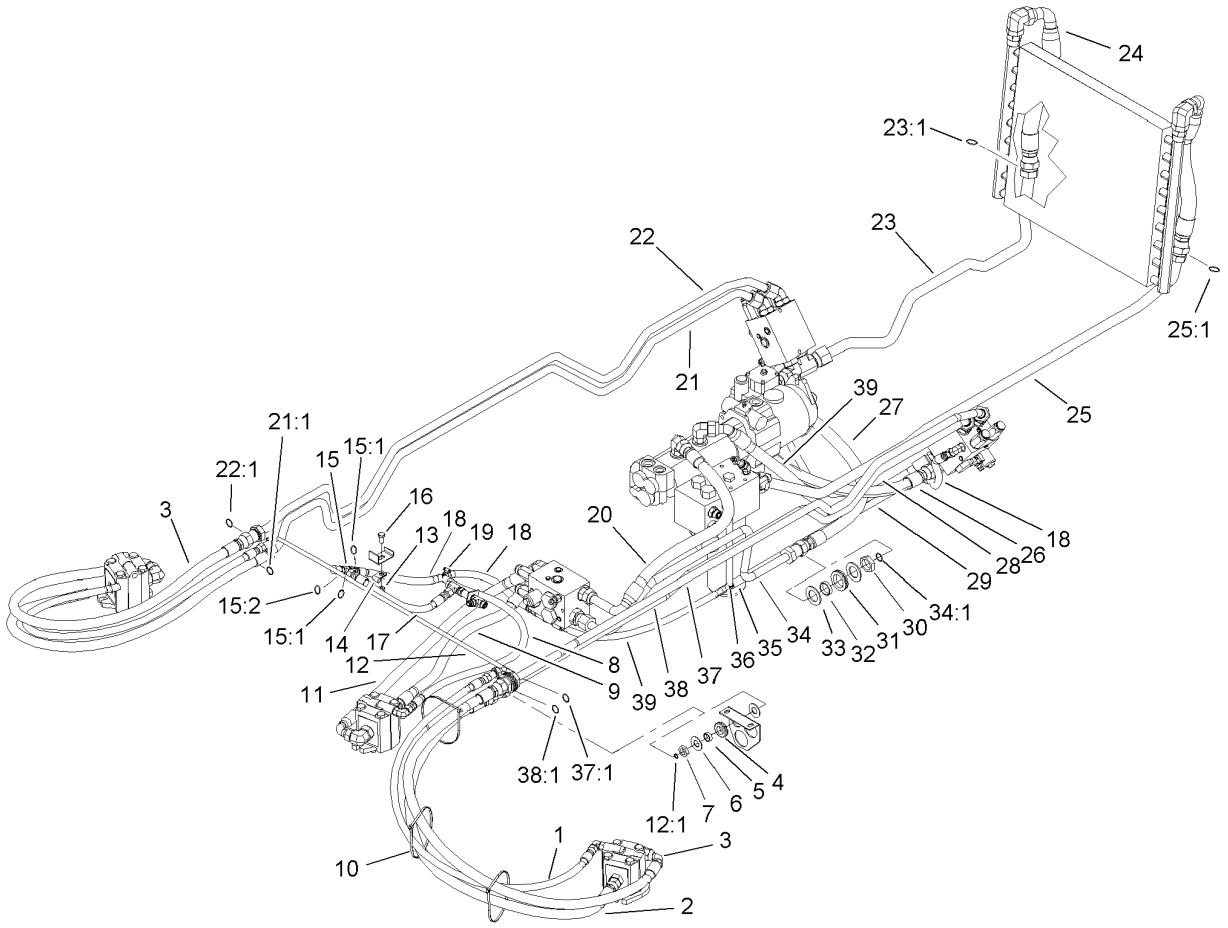
Ref	Part No.	Qty.	Description
❷13:2		1	Seal-Dust
❷13:3		1	Seal-Wiper
❷13:4		1	Seal-Dust
❷13:5		1	Seal-Dust



Traction Hydraulic Plumbing Assembly

Ref	Part No.	Qty.	Description
1	100-3095	1	Tube-HYD (Drain And Motors)
2	100-5574	1	Tube-HYD, Motor Front
3	104-0793	1	Tube-HYD (Drain Motor And Filter)
4	100-5525	1	Hose ASM
5	104-3581	1	Tube-HYD, RH Motor
6	340-126	2	Nut-Bulkhead
7	69-8910	4	Washer
8	69-8900	2	Spacer
9	240-7	2	Grommet-Rubber
10	104-3558	1	Fitting-Bulkhead
10:1	237-58	3	O-Ring
11	100-5571	1	Tube-HYD, RH Rear Traction
12	104-2237	1	Hose ASM
12:1	237-79	1	O-Ring
13	100-5600	1	Valve-Check
14	100-5617	1	Hose ASM
14:1	237-79	1	O-Ring
15	104-3502	1	Hose ASM
16	100-5579	1	Hose ASM
17	3290-378	11	Tie-Cable
18	100-5614	1	Hose ASM
19	100-5572	1	Tube-HYD, LH Rear Traction
20	105-4508	1	Tube-HYD, LH Charge

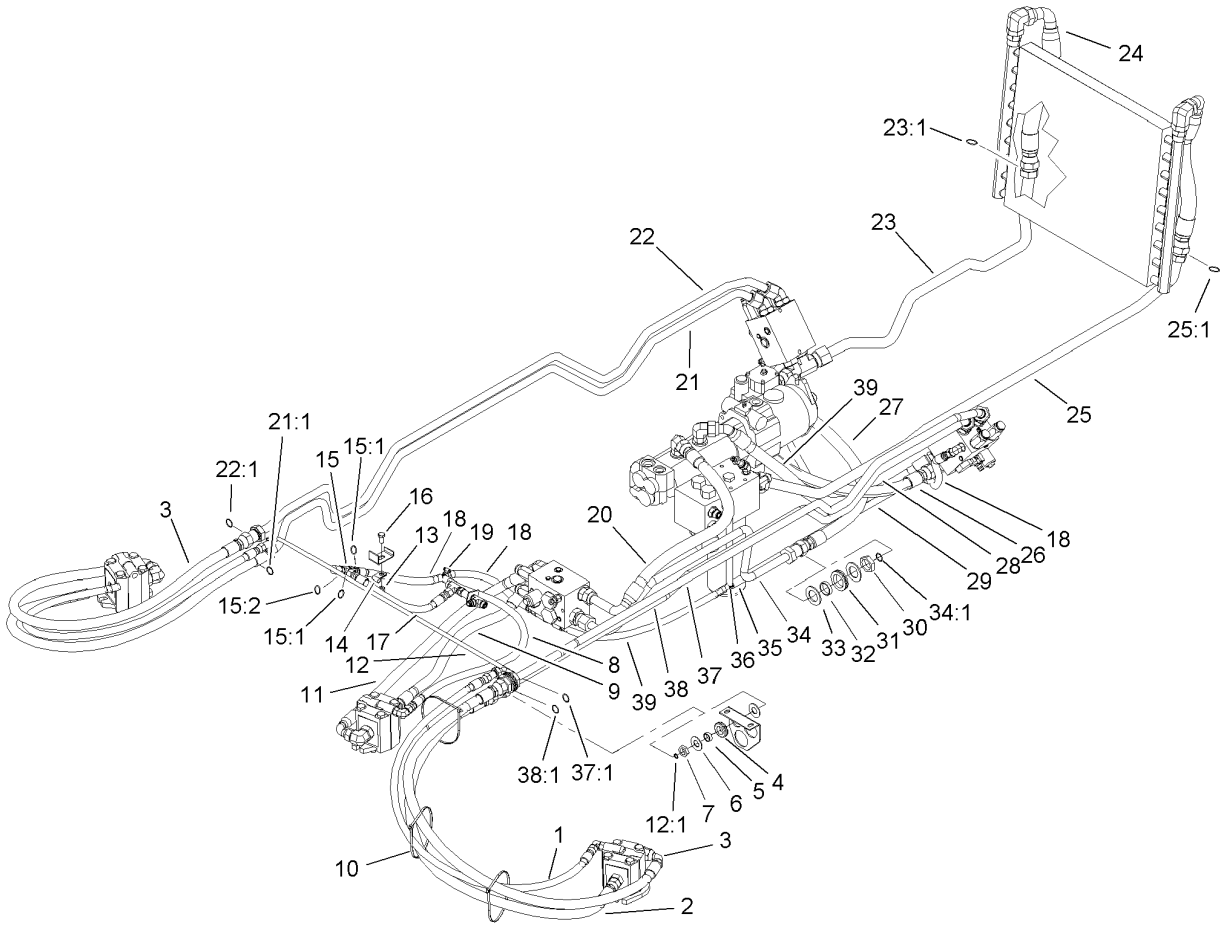
Ref	Part No.	Qty.	Description
21	354-77	2	Fitting-Quick
21:1	237-78	1	O-Ring
22	354-79	2	Cap-Dust
23	107-0204	1	Hose ASM
24	100-5573	1	Tube-HYD, LH Front Motor
24:1	237-58	1	O-Ring
25	104-3582	1	Tube-HYD, LH Motor



Power-Take-Off
Hydraulic Plumbing Assembly

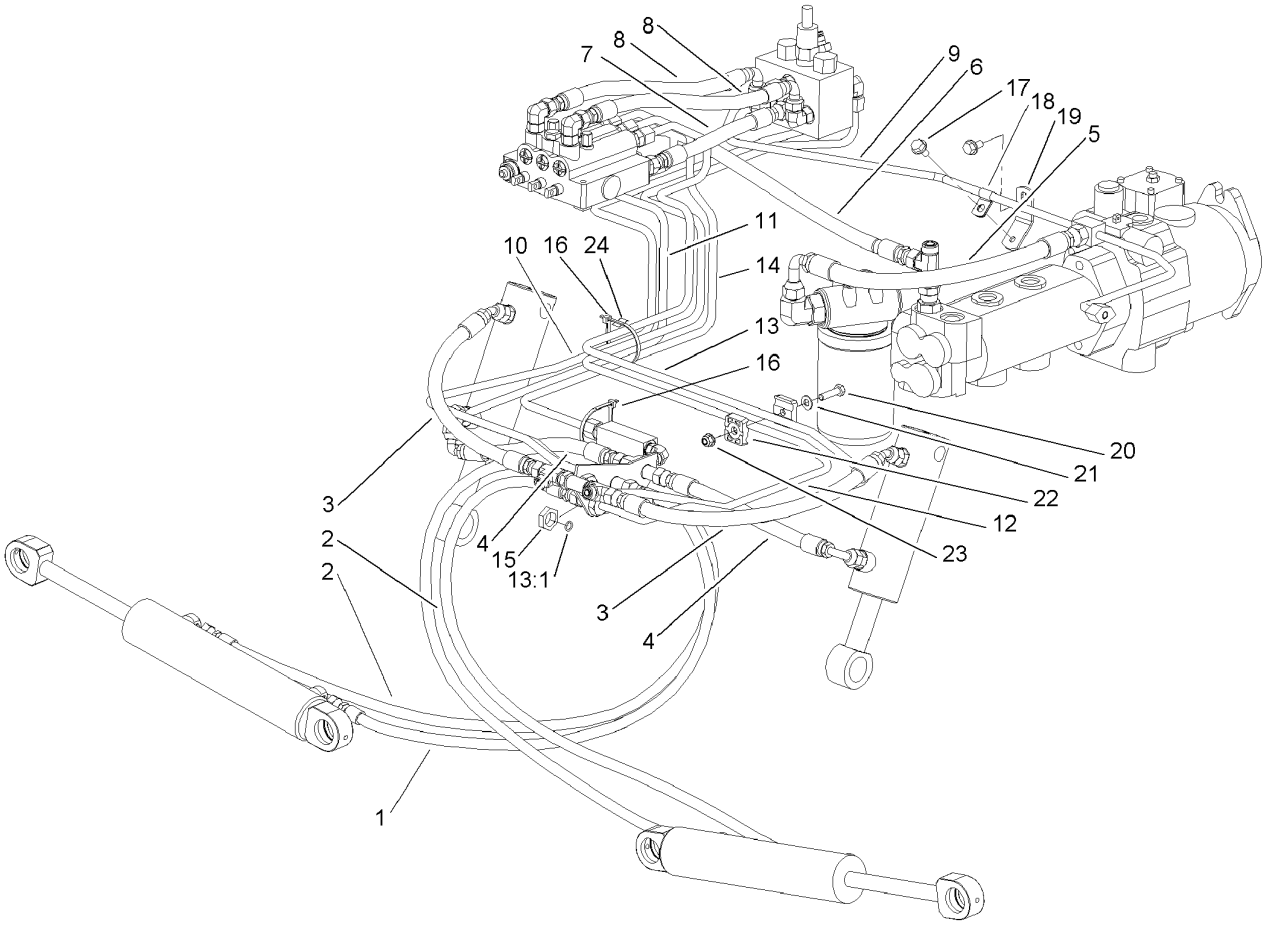
Ref	Part No.	Qty.	Description
1	105-7462	2	Hose ASM
2	105-7460	2	Hose ASM
3	105-7461	2	Hose ASM
4	240-4	2	Grommet-Rubber
5	69-8970	2	Spacer
6	69-8940	4	Washer
7	340-70	2	Nut-Lock
8	106-7208	1	Hose ASM
9	105-7459	1	Hose ASM
10	3290-379	9	Tie-Cable
11	98-7404	1	Hose ASM
12	105-7374	1	Tube-HYD
12:1	237-22	2	O-Ring
13	3296-39	1	Nut-Lock, NI
14	2412-113	1	Clamp
15	340-86	1	Fitting-HYD, Tee
15:1	237-22	2	O-Ring
15:2	237-42	1	O-Ring
16	323-4	1	Screw-HH
17	92-7833	1	Hose ASM
18	100-5641	3	Hose ASM
19	2412-36	12	Clamp-Hose
20	95-0961	1	Hose ASM
21	105-7366	1	Tube-HYD

Ref	Part No.	Qty.	Description
21:1	237-58	1	O-Ring
22	105-7365	1	Tube-HYD
22:1	237-58	1	O-Ring
23	104-0796	1	Tube-HYD, RH Cooler
23:1	340-65	1	O-Ring
24	107-0243	2	Hose ASM
25	104-0797	1	Tube-HYD, LH Cooler
25:1	340-65	1	O-Ring
26	100-5645	1	Hose ASM
27	104-2235	1	Hose ASM
28	104-2264	1	Hose ASM
29	100-5649	2	Hose
30	340-126	5	Nut-Bulkhead
31	240-7	5	Grommet-Rubber
32	69-8900	5	Spacer
33	69-8910	10	Washer
34	104-0795	1	Tube-HYD, Front PTO
34:1	237-58	1	O-Ring
35	100-5607	1	Hose
36	354-107	4	Fitting-HYD, Tee
37	105-7363	1	Tube-HYD
37:1	237-58	1	O-Ring
38	105-7364	1	Tube-HYD
38:1	237-58	1	O-Ring



Power-Take-Off
Hydraulic Plumbing Assembly (continued)

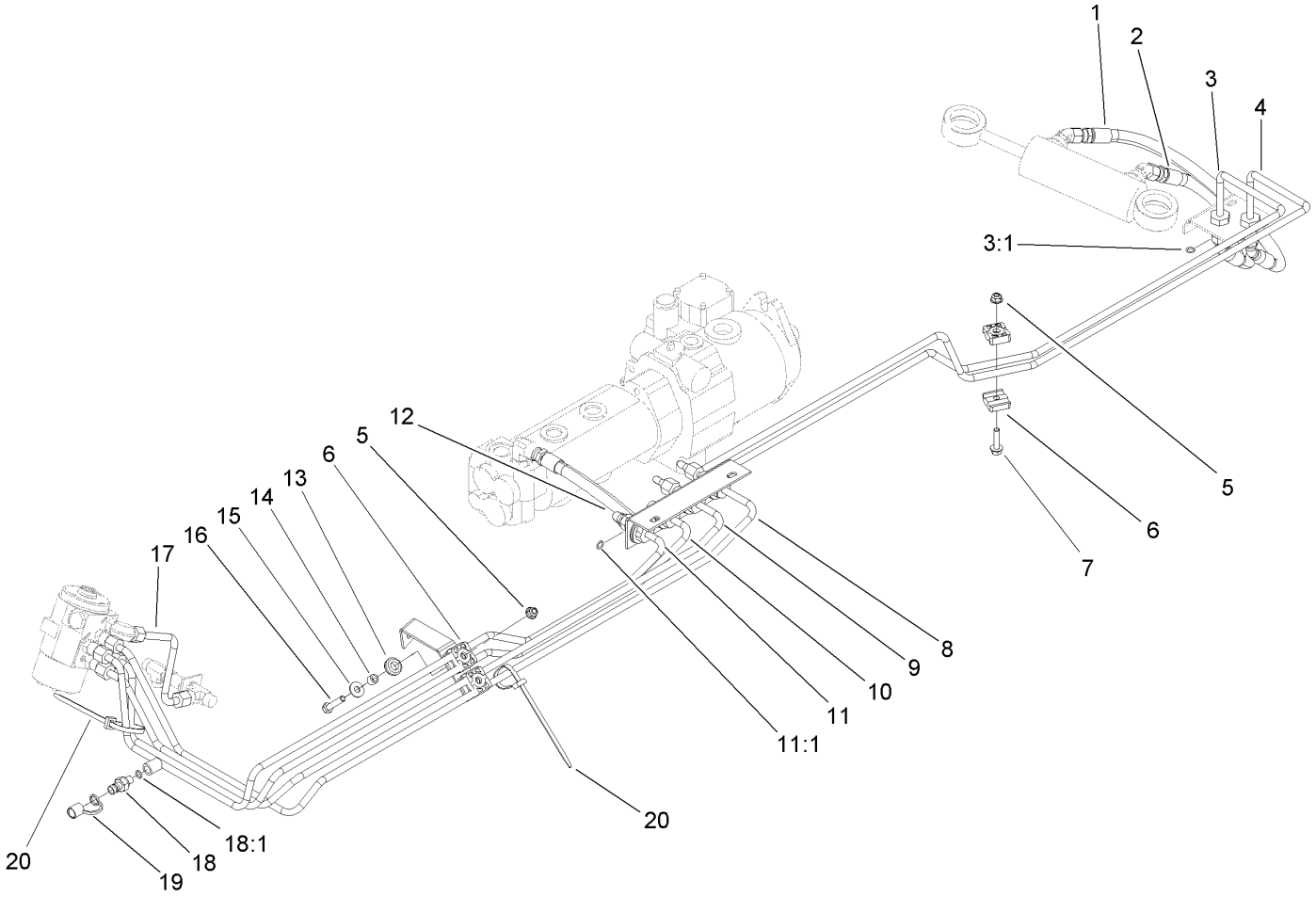
Ref	Part No.	Qty.	Description
39	100-5570	2	Hose ASM



Lift Arm Hydraulic Plumbing Assembly

Ref	Part No.	Qty.	Description
1	107-0222	2	Hose ASM
2	107-0221	2	Hose ASM
3	92-7595	2	Hose ASM
4	104-2234	2	Hose ASM
5	83-9600	1	Hose ASM
6	104-2239	1	Hose ASM
❶6:1	237-79	1	O-Ring
7	100-5589	1	Hose ASM
8	104-2240	2	Hose ASM
9	100-3089	1	Tube-HYD, Charge
10	105-7367	1	Tube-HYD
❶10:1	237-22	1	O-Ring
11	105-7368	1	Tube-HYD
❶11:1	237-22	1	O-Ring
12	105-7369	1	Tube-HYD
❶12:1	237-22	1	O-Ring
13	105-7370	1	Tube-HYD
13:1	237-22	1	O-Ring
14	105-7371	1	Tube-HYD
15	340-70	4	Nut-Lock
16	3290-379	4	Tie-Cable
17	32144-14	2	Screw-HWHTF
18	2412-113	1	Clamp
19	107-0172	1	Angle-Support

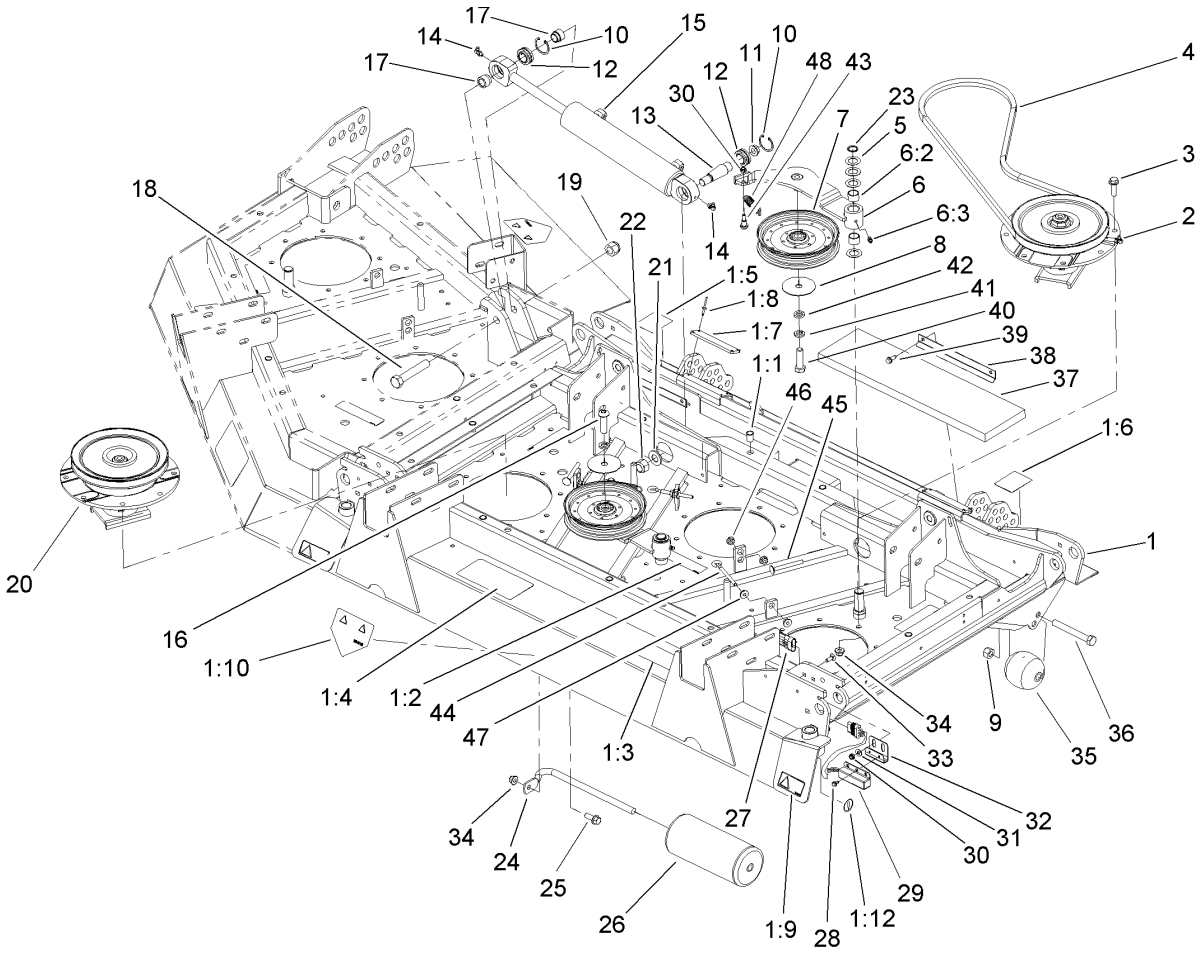
Ref	Part No.	Qty.	Description
20	322-6	1	Screw-HH
21	3256-23	1	Washer-Flat
22	56-7973	2	Clamp-Tube
23	104-8300	1	Nut-Flange, NI
24	92-2992	1	Foam-Strap



Steering Hydraulic Assembly

Ref	Part No.	Qty.	Description
1	92-7538	1	Hose ASM
2	92-7539	1	Hose ASM
3	100-5576	1	Tube-HYD, Steering, Rear, RH
3:1	237-22	1	O-Ring
4	100-5575	1	Tube-HYD, Steering, Rear, LH
❶4:1	237-22	1	O-Ring
5	104-8300	3	Nut-Flange, NI
6	56-7973	6	Clamp-Tube
7	3234-36	1	Screw-HHF
8	100-3091	1	Tube-HYD, Steering, Front, LH
❶8:1	237-22	1	O-Ring
9	100-3092	1	Tube-HYD, Steering, Front, RH
❶9:1	237-22	1	O-Ring
10	100-3093	1	Tube-HYD (Beyond Power Steering)
❶10:1	237-22	1	O-Ring
11	100-3090	1	Tube-HYD, Pressure Steering
11:1	237-22	1	O-Ring
12	69-5440	1	Hose ASM
13	93-5108	2	Grommet-Rubber
14	93-5109	2	Spacer
15	3256-71	2	Washer-Flat
16	322-8	2	Screw-HH
17	100-5588	1	Tube-HYD (Steer And Drain)

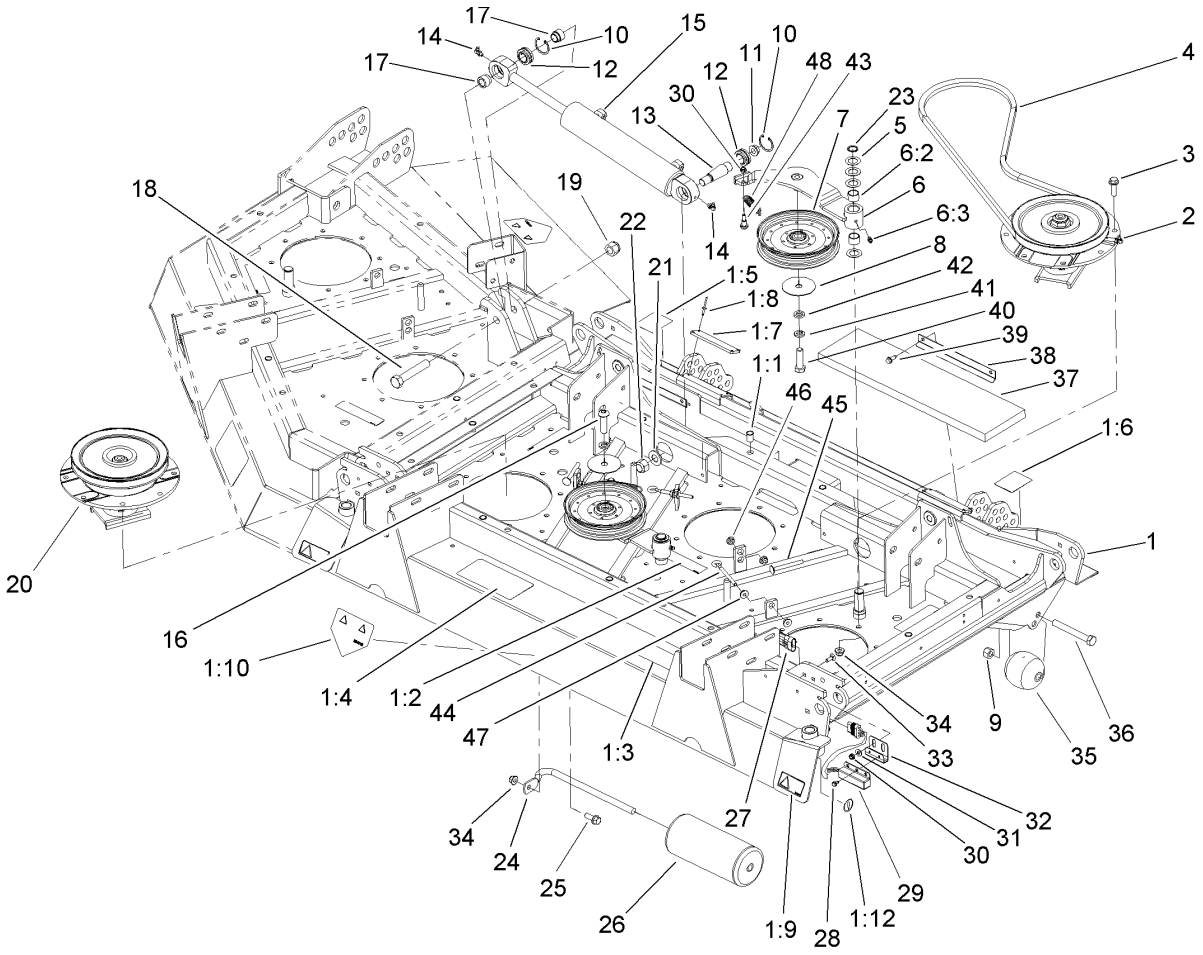
Ref	Part No.	Qty.	Description
18	354-77	1	Fitting-Quick
18:1	237-78	1	O-Ring
19	354-79	1	Cap-Dust
20	3290-378	2	Tie-Cable



Center Deck Assembly

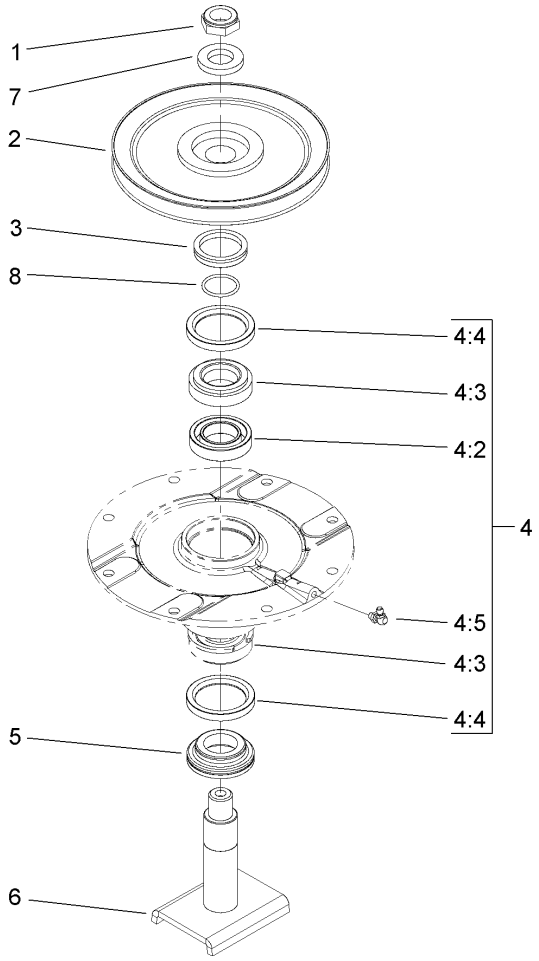
Ref	Part No.	Qty.	Description
1	110-3297	1	Center Deck ASM
1:1	32148-9	9	Insert-Nut
1:2	100-6578	3	Decal-Danger
1:3	93-7818	1	Decal-Torque, Blade Bolt
1:4	100-5622	1	Decal-HOC
1:5	106-4250	1	Decal-HOC, RH
1:6	106-4251	1	Decal-HOC, LH
1:7	105-0786	2	Pad-Plastic
1:8	3269-24	8	Rivet
1:9	93-6674	2	Decal-Warning
1:10	106-6753	1	Decal-Danger, Ce
1:12	58-6520	2	Decal-Grease
2	104-3532	3	Low Driven Spindle ASM
3	3234-24	44	Screw-HHF
4	108-8077	4	V-Belt, Deck
5	3-6498	16	Washer-Thrust
6	110-3276	4	Idler Arm ASM
6:2	256-76	2	Bushing
6:3	302-5	1	Fitting-Grease
7	99-5493	4	Pulley-Idler
8	100-3102	4	Washer-Flat
9	3296-25	2	Nut-Lock, NI
10	32151-34	4	Ring-Retaining
11	32128-42	2	Nut-HF

Ref	Part No.	Qty.	Description
12	105-7441	4	Bearing-Spherical
13	105-7468	2	Stud-Tapered
14	302-60	4	Fitting-Grease, 90 DEG
15	107-0190	2	Cylinder-Lift, Wing
16	108-1993	1	Screw-HSBH
17	105-7443	4	Spacer-Pilot
18	327-14	2	Screw-HH
19	3296-53	2	Nut-Lock, NI
20	104-3531	1	High Driven Spindle ASM
21	3256-27	2	Washer-Flat
22	3296-41	2	Nut-Lock NI
23	32120-72	4	Ring-Snap
24	68-6840	1	Shaft-Roller
25	3234-11	1	Screw-HHF
26	68-6710	1	Roller
27	105-7473	1	Harness-Wire, Deck
28	104-2065	4	Screw-HWH
29	104-0758	2	Sensor-Ferrous
30	3296-56	8	Nut-Lock, NI
31	3256-22	4	Washer-Flat
32	106-4264	2	Bracket-Switch
33	3229-1	4	Screw-CARR
34	104-8301	45	Nut-Flange, NI
35	29-4820	2	Roller



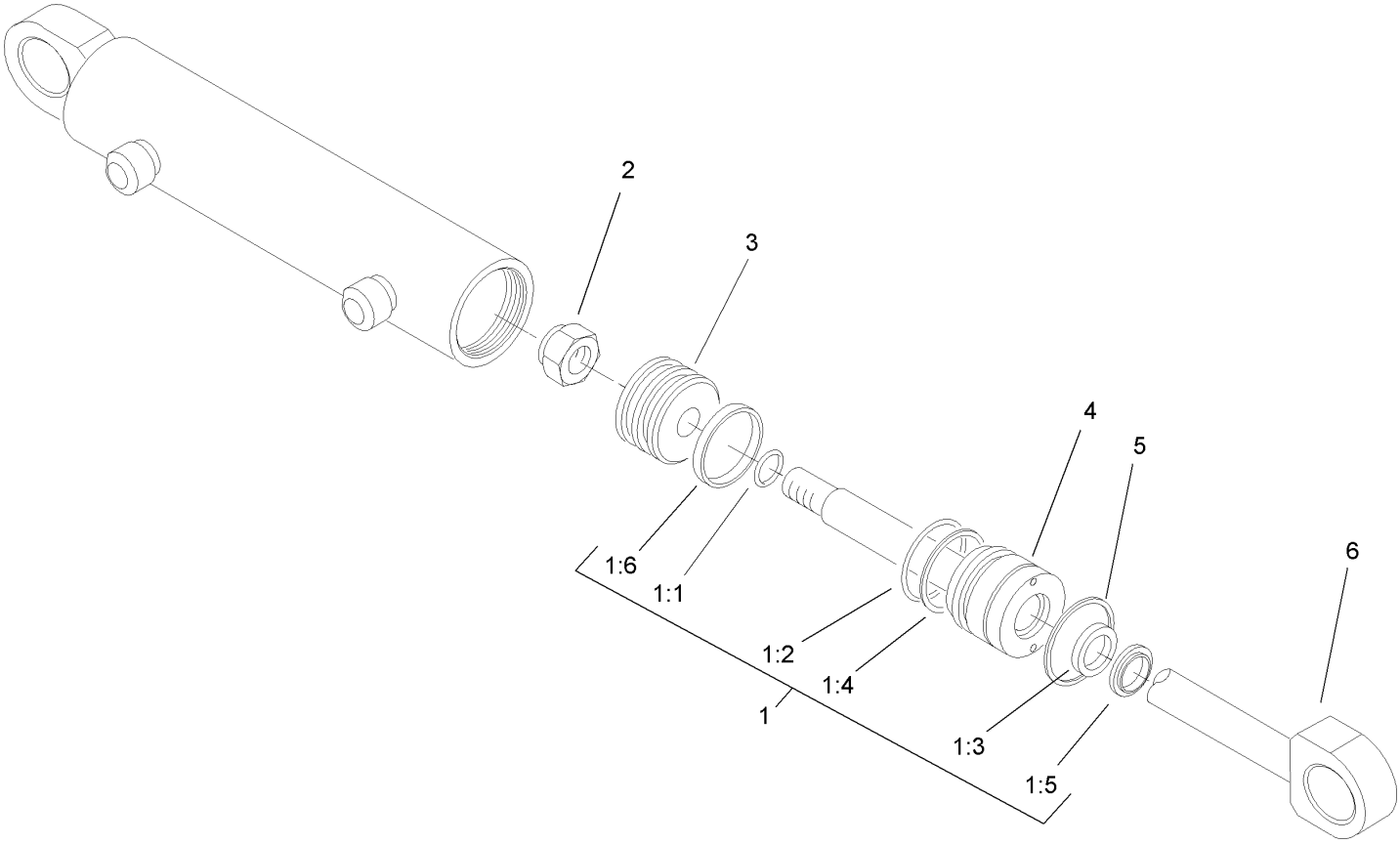
Center Deck Assembly (continued)

Ref	Part No.	Qty.	Description
36	325-17	2	Screw-HH
37	106-7179	2	Pad-Foam
38	106-7227	4	Support-Pad
39	32104-95	8	Screw-HWH
40	325-7	3	Screw-HH
41	3253-7	4	Washer-Lock
42	9202424	3	Spacer
43	104-0858	4	Bolt-Shoulder
44	68-0090	4	Screw-Adjusting
45	3230-32	4	Screw-CARR
46	32128-26	8	Nut-Flange
47	32128-14	8	Nut-HF
48	107938	4	Spring-Extension



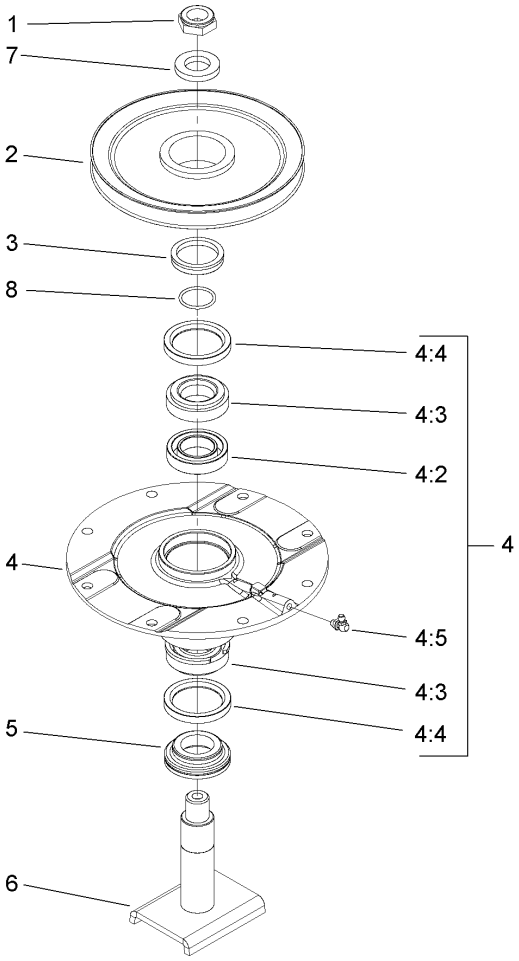
Low Driven Spindle Assembly No. 104-3532

Ref	Part No.	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	104-3546	1	Pulley-Driven, Low
3	104-3564	1	Seal-V Ring
4	104-3552	1	Spindle Housing ASM
4:2	104-3549	1	Bearing Spacer Set
4:3	26-1830	1	Bearing Kit (Matched Set)
4:4	253-154	2	Seal-Oil
4:5	302-60	1	Fitting-Grease, 90 DEG
5	69-6950	1	Spacer-Shaft, Spindle
6	104-3554	1	Spindle Shaft ASM
7	104-8322	1	Washer-Hardened
8	106-7159	1	O-Ring



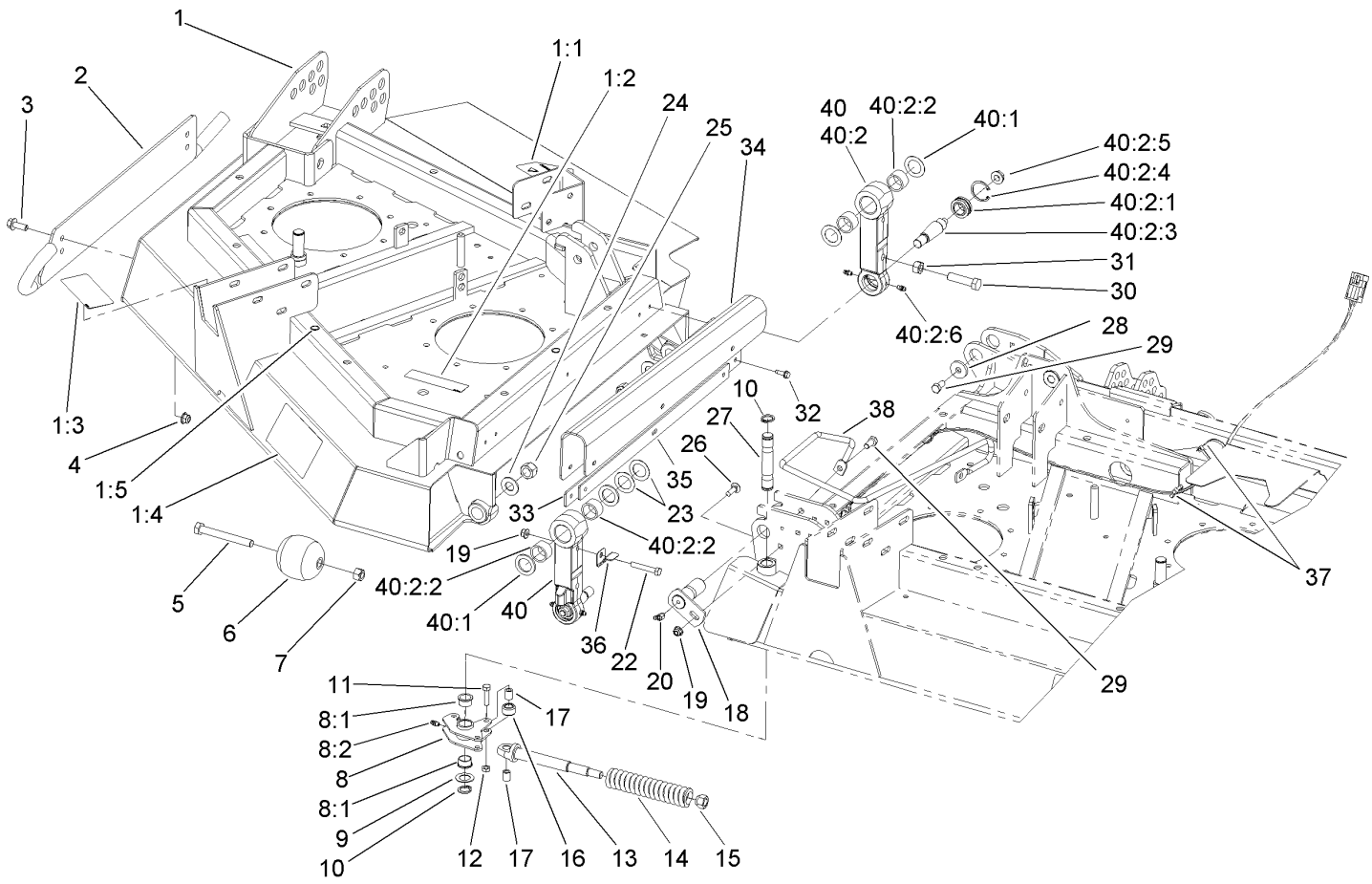
Wing Lift Cylinder Assembly No. 107-0190

Ref	Part No.	Qty.	Description
1	107-0247	1	Seal Kit
❷1:1		1	Seal-Dust
❷1:2		1	Seal-Dust
❷1:3		1	Seal ASM
❷1:4		1	Back-Up
❷1:5		1	Wiper
❷1:6		1	Seal W/O-Ring
❷2		1	Locknut
❷3		1	Piston
❷4		1	Head
❷5		1	Ring-Retaining
❷6		1	Rod ASM



High Driven Spindle Assembly No. 104-3531

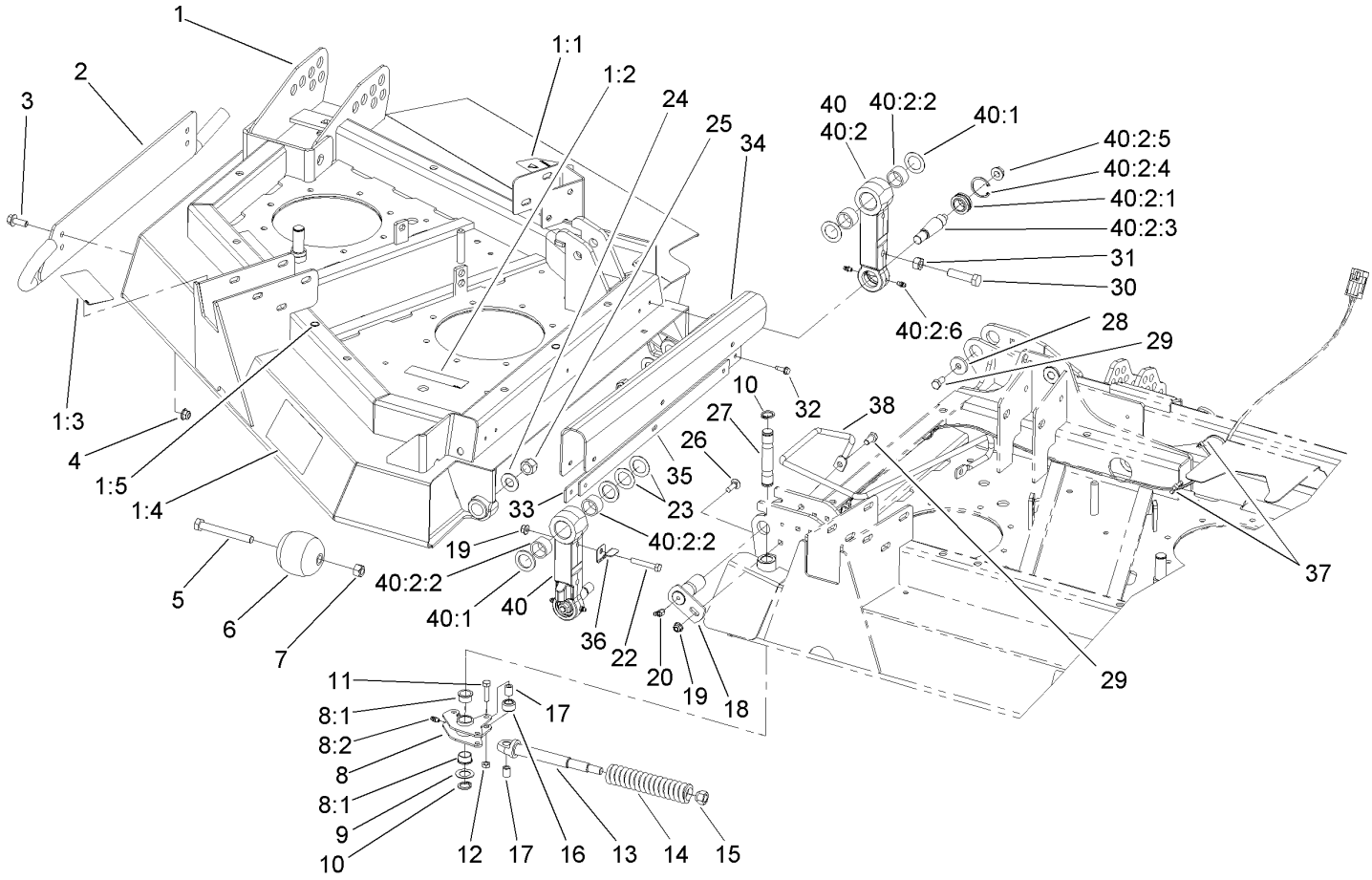
Ref	Part No.	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	104-3548	1	Pulley-Driven, High
3	104-3564	1	Seal-V Ring
4	104-3552	1	Spindle Housing ASM
4:2	104-3549	1	Bearing Spacer Set
4:3	26-1830	1	Bearing Kit (Matched Set)
4:4	253-154	2	Seal-Oil
4:5	302-60	1	Fitting-Grease, 90 DEG
5	69-6950	1	Spacer-Shaft, Spindle
6	104-3554	1	Spindle Shaft ASM
7	104-8322	1	Washer-Hardened
8	106-7159	1	O-Ring



Break Away Link Assembly

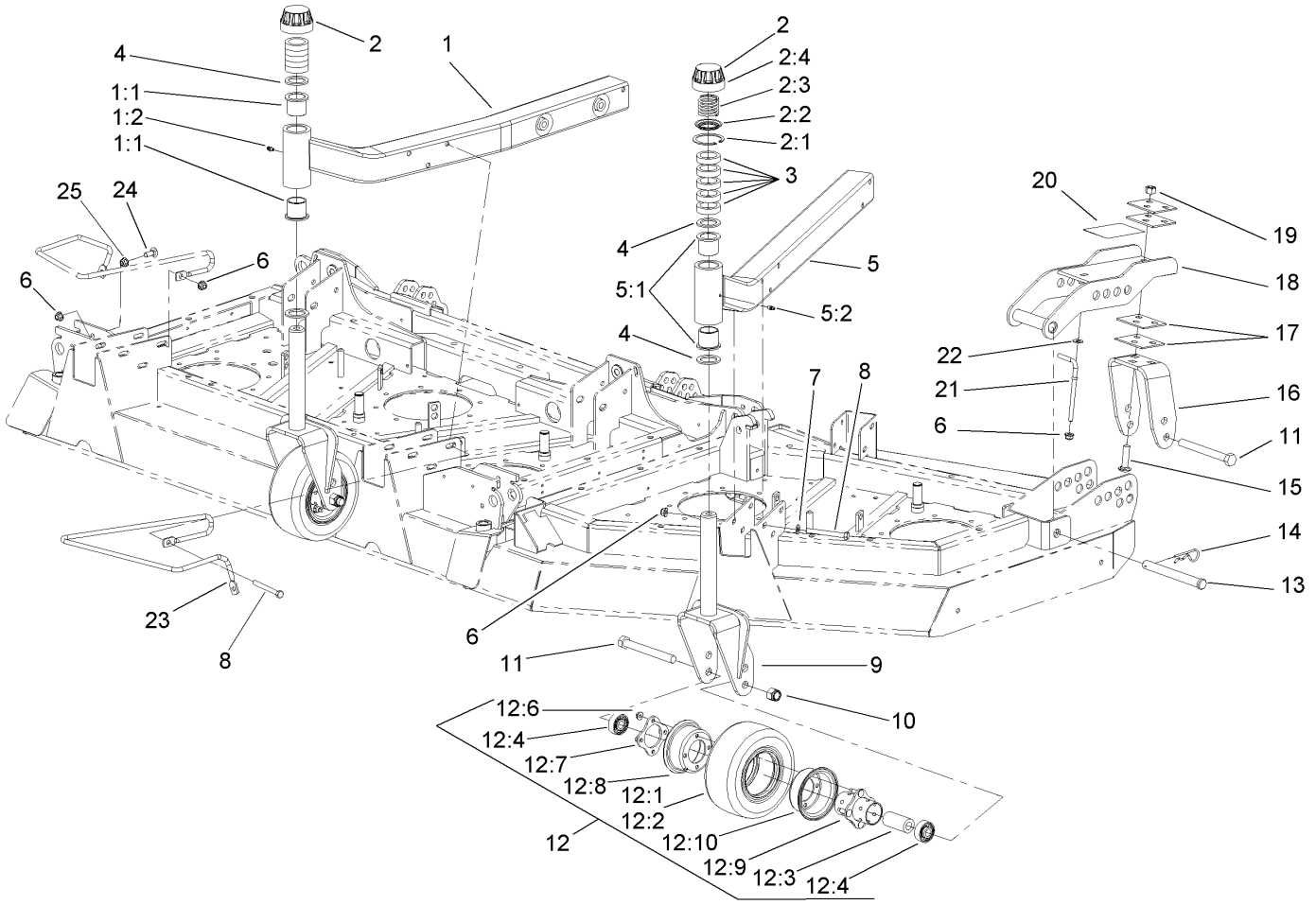
Ref	Part No.	Qty.	Description
1	110-3299	1	LH Deck ASM
1	110-3298	1	RH Deck ASM
1:1	106-6753	1	Decal-Danger, Ce
1:2	100-6578	2	Decal-Danger
1:3	93-7818	1	Decal-Torque, Blade Bolt
1:4	100-5622	1	Decal-HOC
1:5	32148-9	4	Insert-Nut
2	105-7437-01	1	LH Skid ASM
2	105-7430-01	1	RH Skid ASM
3	3234-42	4	Screw-HHF
4	104-8301	4	Nut-Flange, NI
5	325-17	2	Screw-HH
6	29-4820	2	Roller
7	3296-25	2	Nut-Lock, NI
8	105-7469	2	Latch ASM
8:1	256-252	2	Bearing-Flange
8:2	302-5	1	Fitting-Grease
9	1278	2	Washer
10	32120-93	4	Ring-Retaining, EXT
11	322-6	6	Screw-HH
12	3296-47	6	Nut-Lock, NI
13	106-4317	2	Support-Spring
14	86-2560	2	Spring-Comp
15	242-50	2	Nut-Lug

Ref	Part No.	Qty.	Description
16	86-2120	4	Roller-Lock
17	86-2090	6	Bushing
18	106-7171	4	Pin Pivot ASM
19	104-8300	6	Nut-Flange, NI
20	302-11	4	Fitting-Lube, 45 DEG
22	322-10	2	Screw-HH
23	9547	8	Washer-Thrust
24	3256-27	4	Washer-Flat
25	3296-41	4	Nut-Lock NI
26	3230-2	4	Bolt-CARR
27	105-7482	2	Pin-Latch
28	53-6380	2	Washer-Flat
29	323-4	4	Screw-HH
30	325-8	2	Screw-HH
31	3217-9	2	Nut-HH
32	32104-95	12	Screw-HWH
33	107-0170-03	2	Strap-Wing
34	106-4334	2	Shield-Flex
35	107-0171-03	2	Strap-Shield
36	107-0166	2	Tab-Switch
37	3290-379	4	Tie-Cable
38	107-0182	1	Guide-Hose, RH
40	107-0202	4	Link Assembly Kit
40:1	92-7845	2	Spacer-Hardened



Break Away Link Assembly (continued)

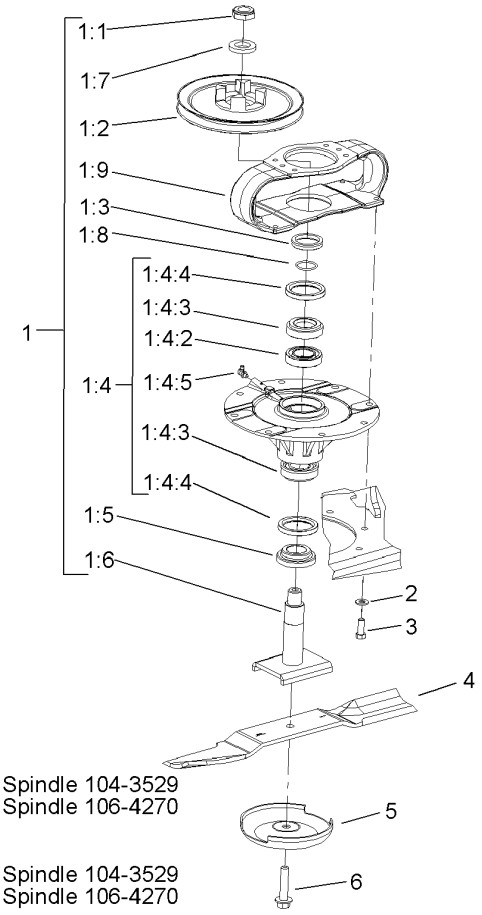
Ref	Part No.	Qty.	Description
40:2	107-0203	1	Link ASM
40:2:1	105-7441	1	Bearing-Spherical
40:2:2	106-7248	2	Bushing
40:2:3	105-7468	1	Stud-Tapered
40:2:4	32151-34	1	Ring-Retaining
40:2:5	32128-42	1	Nut-HF
40:2:6	302-5	2	Fitting-Grease



Castor Fork Assembly

Ref	Part No.	Qty.	Description
1	105-7414	2	Center Castor Arm ASM
1:1	69-6470	2	Bushing-Caster
1:2	302-5	1	Fitting-Grease
2	92-9727	4	HOC Cap ASM
2:1	92-5581	1	Ring-Retaining
2:2	92-5583	1	Washer-Cap
2:3	92-9726	1	Spring-Compression
2:4	92-8861	1	Cap-HOC
3	69-1510	20	Spacer-Caster
4	69-6860	8	Washer-Thrust
5	105-7429	2	Side Castor Arm ASM
5:1	69-6470	2	Bushing-Caster
5:2	302-5	1	Fitting-Grease
6	104-8301	24	Nut-Flange, NI
7	3256-24	18	Washer-Flat
8	323-15	20	Screw-HH
9	92-7750-01	4	Fork-Castor
10	3296-53	6	Nut-Lock, NI
11	327-24	6	Screw-HH
12	93-9938	6	8 Inch Wheel ASM
12:1	93-9939	1	Tire
12:2	68-8950	1	Tube-Inner (W/Valve)
12:3	93-4241	1	Spacer-Bearing, Inner
12:4	93-4237	2	Bearing

Ref	Part No.	Qty.	Description
12:6	32128-16	4	Nut-HHF
12:7	93-4242	1	Plate
12:8	93-4239	1	Rim-Wheel, Half
12:9	93-5980	1	Hub
12:10	95-2741	1	Rim-Wheel, Half
13	100-5569	4	Pin-Clevis
14	3290-343	4	Pin-Hair
15	3233-4	6	Screw-CARR
16	105-7457-01	2	Fork-Rear
17	104-7524	8	Shim
18	104-7529-01	2	Castor Bracket ASM
19	3296-25	6	Nut-Lock, NI
20	100-5623	1	Decal-HOC
20	104-3579	1	Decal-HOC
21	106-2047	2	Rod-Tension
22	3256-3	2	Washer-Flat
23	107-0183	1	Guide-Hose, LH
24	3231-2	2	Screw-CARR
25	107-0229	2	Tab-Guide

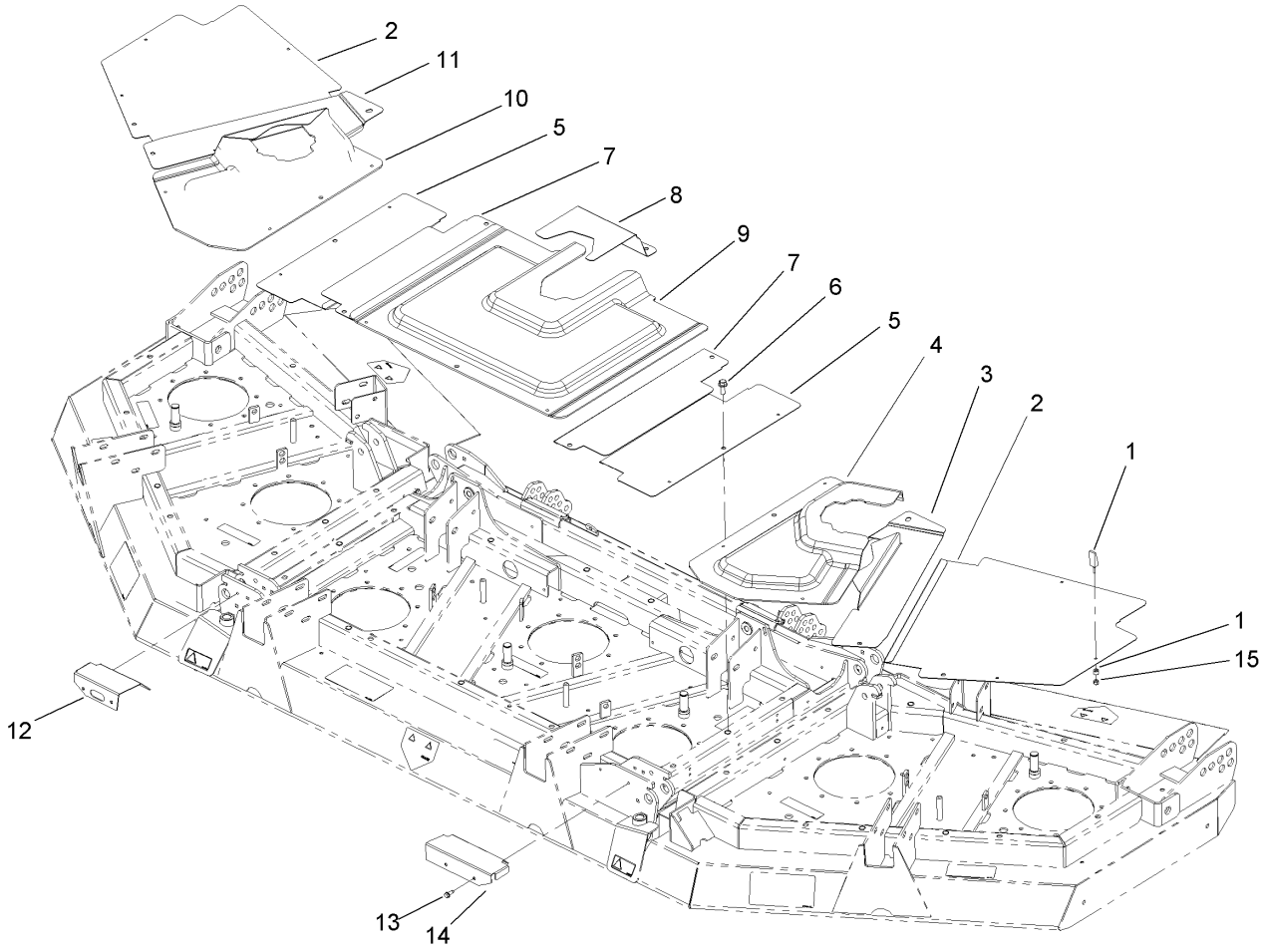


Note
Item 1:2:
104-3545 is used on Spindle 104-3529
106-4269 is used on Spindle 106-4270

Item 1:9
104-3544 is used on Spindle 104-3529
106-4268 is used on Spindle 106-4270

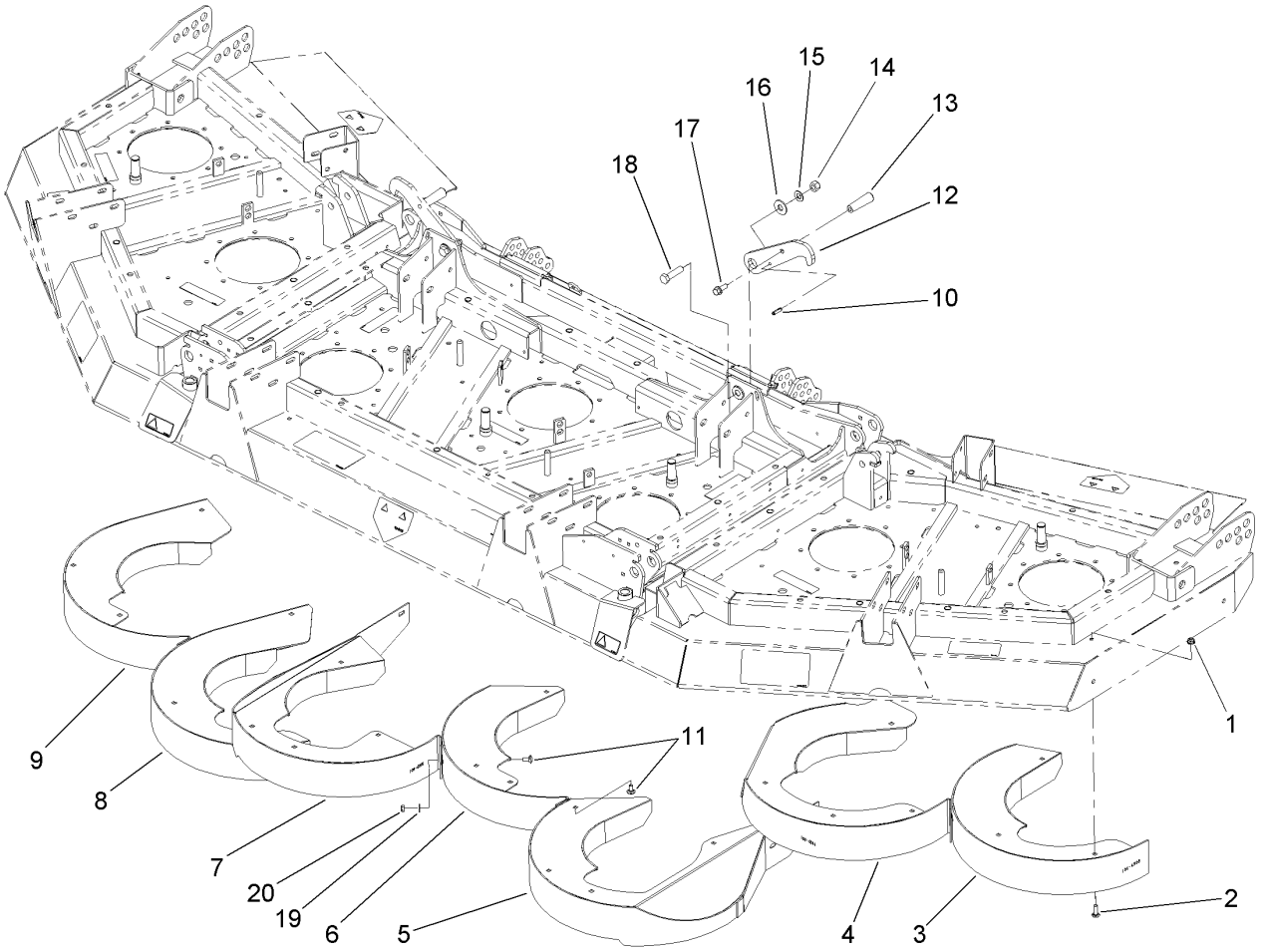
Spindle Assembly

Ref	Part No.	Qty.	Description
1	106-4270	1	Double Drive Spindle ASM
1	104-3529	2	Driving Spindle ASM
1:1	3296-60	1	Nut-Lock, NI
1:2	106-4269	1	Pulley-Drive, Double
1:2	104-3545	1	Pulley-Driving
1:3	104-3564	1	Seal-V Ring
1:4	104-3552	1	Spindle Housing ASM
1:4:2	104-3549	1	Bearing Spacer Set
1:4:3	26-1830	1	Bearing Kit (Matched Set)
1:4:4	253-154	2	Seal-Oil
1:4:5	302-60	1	Fitting-Grease, 90 DEG
1:5	69-6950	1	Spacer-Shaft, Spindle
1:6	104-3554	1	Spindle Shaft ASM
1:7	104-8322	1	Washer-Hardened
1:8	106-7159	1	O-Ring
1:9	106-4268	1	Mount-Motor, Drive
1:9	104-3544	1	Mount-Motor, Drive
2	3256-24	12	Washer-Flat
3	323-6	12	Screw-HH
4	106-7166-03	7	Blade-Combination (19In)
5	72-9361	7	Cup-Scalp, Anti
6	92-5816	7	Bolt-Blade



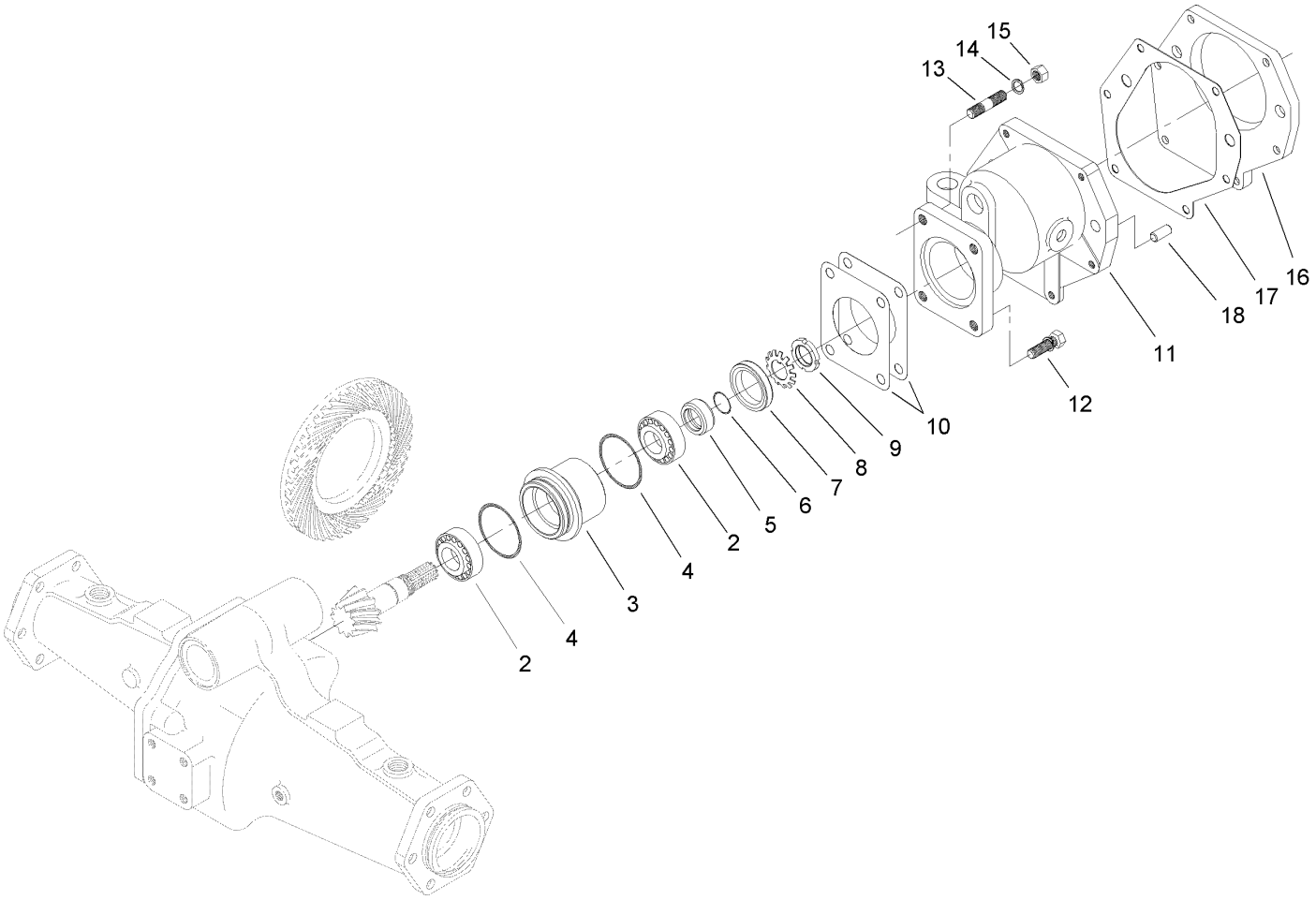
Deck Cover Assembly

Ref	Part No.	Qty.	Description
1	74-5950	18	Latch-Swell
2	106-4256-03	2	Cover-Outer, Wing
3	106-4258-03	1	Cover-Inner, LH
4	106-4260	1	Cover-Mount, LH
5	106-4252-03	2	Cover-Outer, Center
6	3234-42	17	Screw-HHF
7	106-4255-03	2	Cover-Inner, Center
8	106-4253-03	1	Cover-Rear, Center
9	106-4254	1	Cover-Front, Center
10	106-4259	1	Cover-Mount, RH
11	106-4257-03	1	Cover-Inner, RH
12	106-7173-01	1	Shield-RH
13	32104-95	4	Screw-HWH
14	106-7174-01	1	Shield-LH
15	1-804254	18	Nut



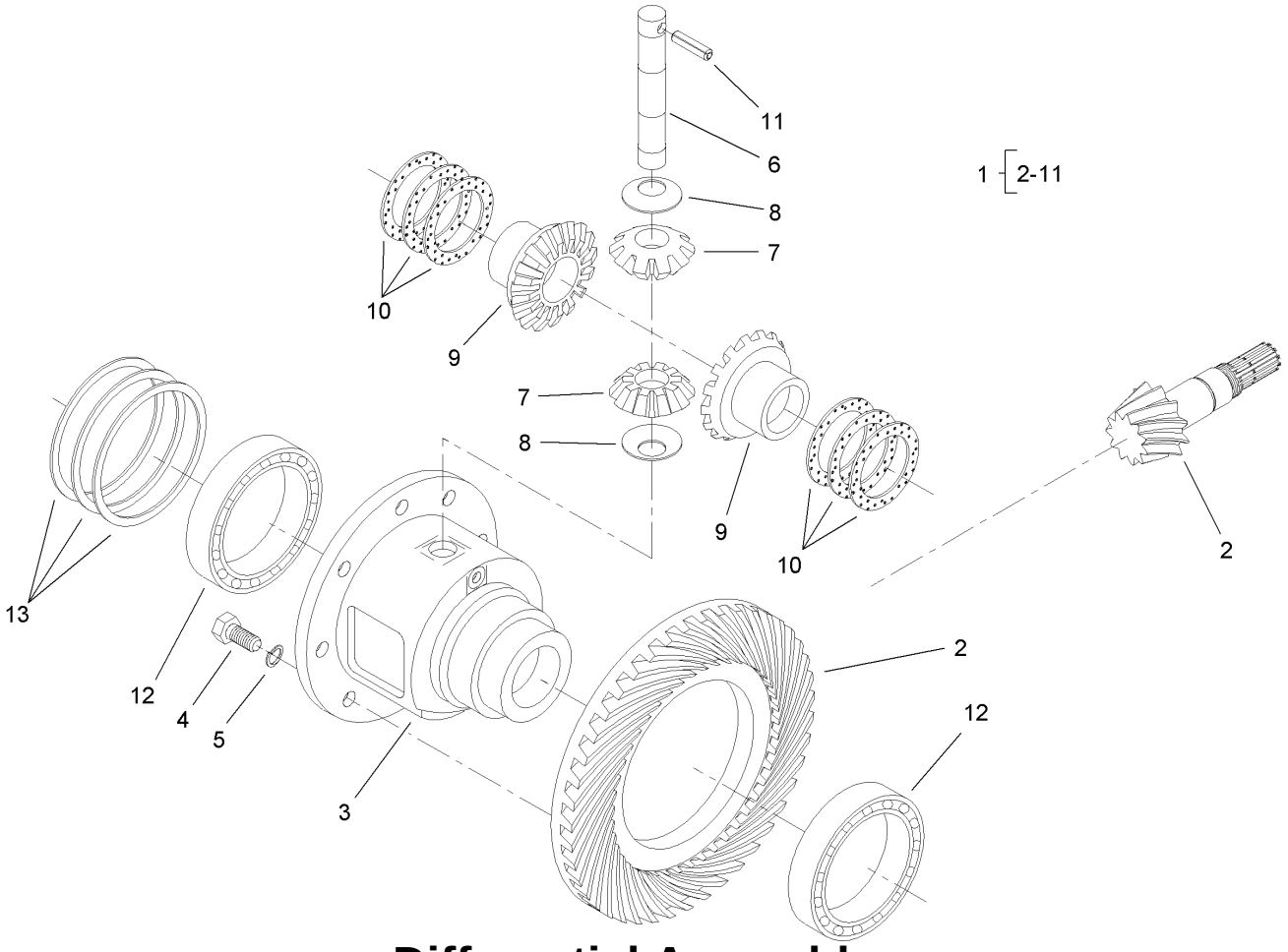
Rear Discharge Baffle Assembly

Ref	Part No.	Qty.	Description
1	104-8300	24	Nut-Flange, NI
2	3230-22	23	Screw-CARR
3	106-4308-01	1	LH Out Chamber ASM
4	106-4304-01	1	LH Inside Chamber ASM
5	106-4291-01	1	LH Center Chamber ASM
6	106-4294-01	1	Center Chamber ASM
7	106-4286-01	1	RH Center Chamber ASM
8	106-4298-01	1	RH Inside Chamber ASM
9	106-4301-01	1	RH Out Chamber ASM
10	32121-24	2	Pin-Spring
11	3230-18	5	Screw-CARR
12	106-4340-01	2	Latch-Wing
13	233-39	2	Knob-Control
14	3296-25	2	Nut-Lock, NI
15	3290-483	2	Washer-Conical
16	3256-6	2	Washer-Flat
17	3234-11	2	Screw-HHF
18	325-8	2	Screw-HH
19	3256-23	4	Washer-Flat
20	3296-47	4	Nut-Lock, NI



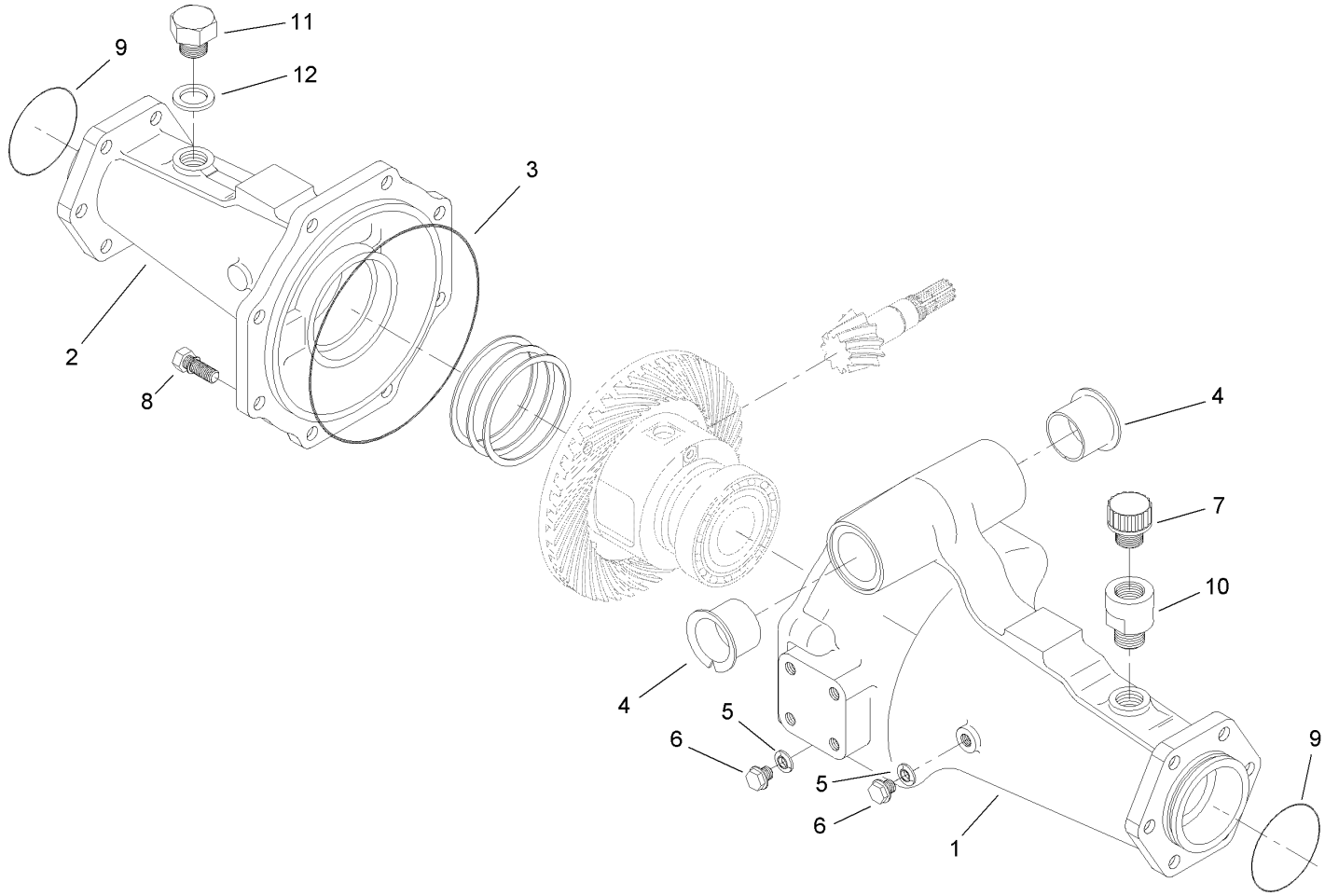
Bevel Pinion Shaft Assembly
Rear Axle Assembly No. 110-4750

Ref	Part No.	Qty.	Description
2	99-7570	2	Bearing-Roller, Taper
3	95-7534	1	Case-Bearing
4	106-1065	2	O-Ring
5	99-7572	1	Collar-Seal, Oil
6	106-1066	1	O-Ring
7	99-7574	1	Seal-Oil
8	99-7559	1	Washer-Lock
9	99-7560	1	Nut-Lock
10	99-7550	2	Shim 0.1
10	99-7551	2	Shim 0.2
11	95-7533	1	Case-Gear
12	99-7575	2	Bolt
13	98-7735	2	Stud
14	99-7527	2	Washer-Spring
15	99-7526	2	Nut
16	95-7541	1	Plate-Cover
17	95-7540	1	Gasket
18	104-2353	2	Pin-Dowel



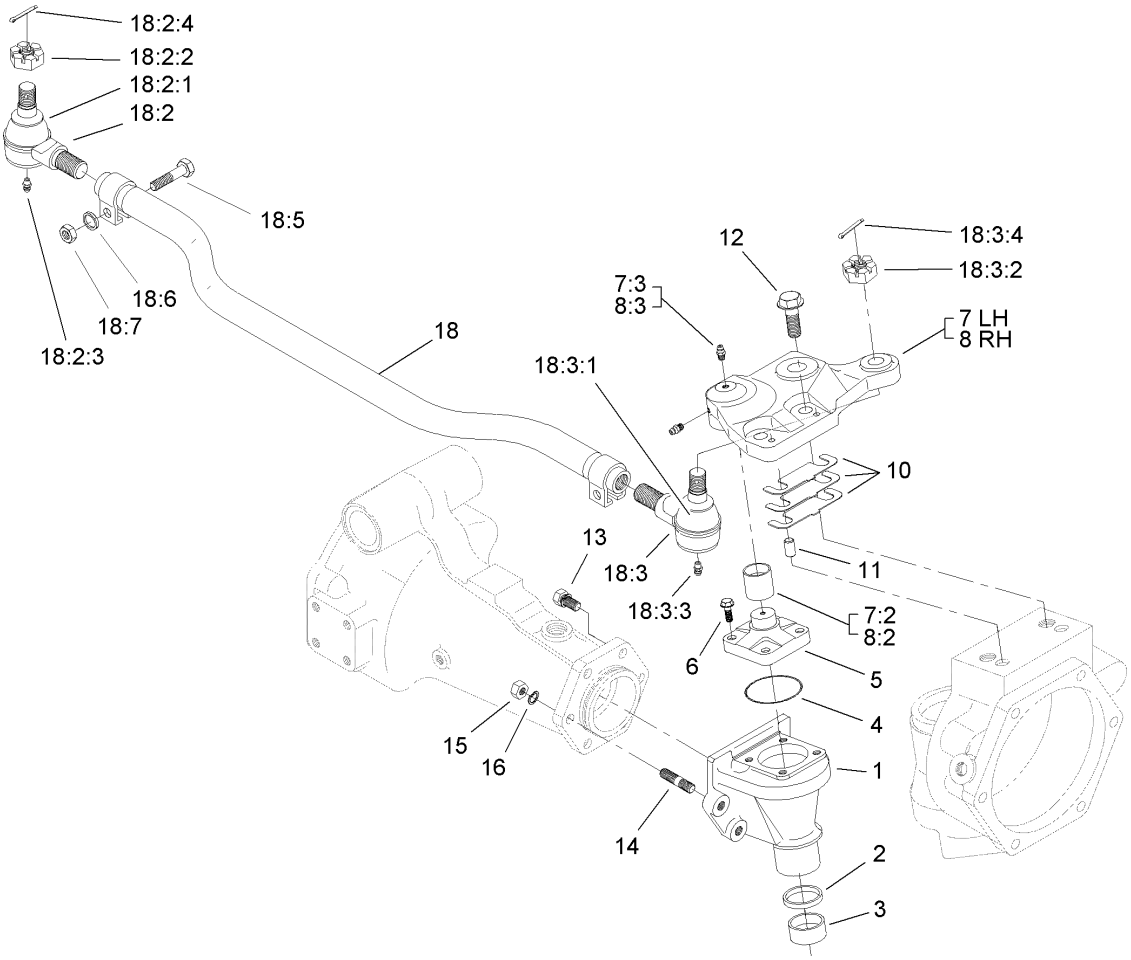
Differential Assembly
Rear Axle Assembly No. 110-4750

Ref	Part No.	Qty.	Description
1	95-7503	1	Differential ASM
2	100-2555	1	Ring And Pinion Matched Set
3	95-7502	1	Case-Differential
4	99-7576	8	Bolt
5	3253-4	8	Washer-Lock
6	99-7578	1	Shaft-Differential
7	99-7579	2	Pinion-Differential
8	99-7580	2	Washer-Differential
9	99-7581	2	Gear-Differential
10	99-7582	2	Washer-Differential
10	99-7583	2	Washer-Differential
10	99-7584	2	Washer-Differential
11	99-7588	1	Pin-Spring
12	99-7562	2	Bearing-Ball
13	99-7585	2	Shim 0.1
13	99-7586	2	Shim 0.2
13	99-7587	2	Shim 0.4



Axle Support Assembly
Rear Axle Assembly No. 110-4750

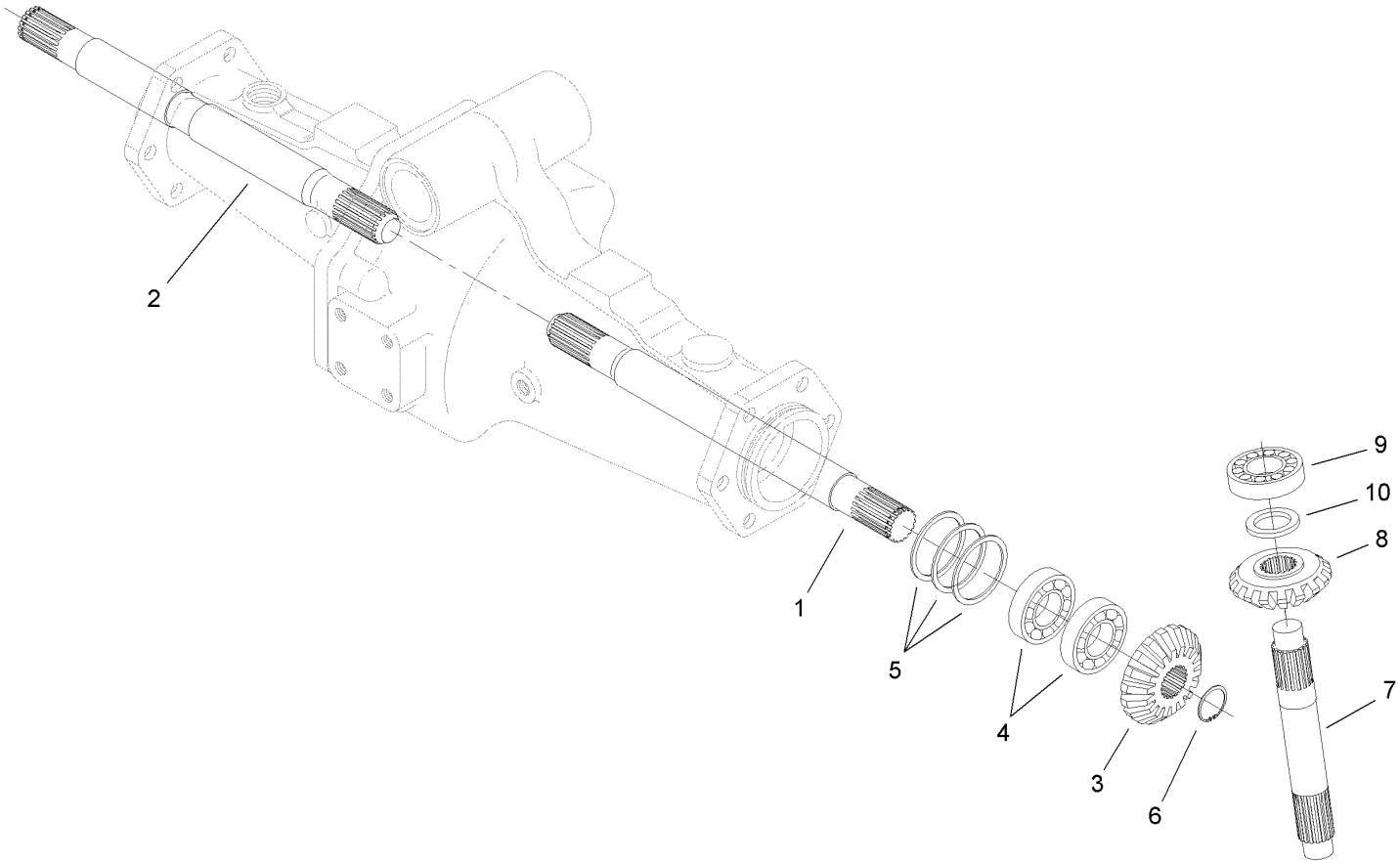
Ref	Part No.	Qty.	Description
1	95-7508	1	Support-Axle
2	95-7506	1	Support-Axle
3	106-1067	1	O-Ring
4	95-7537	2	Bushing-Flanged
5	99-7590	2	Washer-Seal
6	99-7589	2	Plug
7	99-7591	1	Oil Plug ASM
8	99-7592	8	Bolt
9	106-1068	2	O-Ring
10	104-2377	1	Extension-Vent
11	104-8643	1	Plug
12	104-8644	1	O-Ring



Bevel Gear Case Assembly
Rear Axle Assembly No. 110-4750

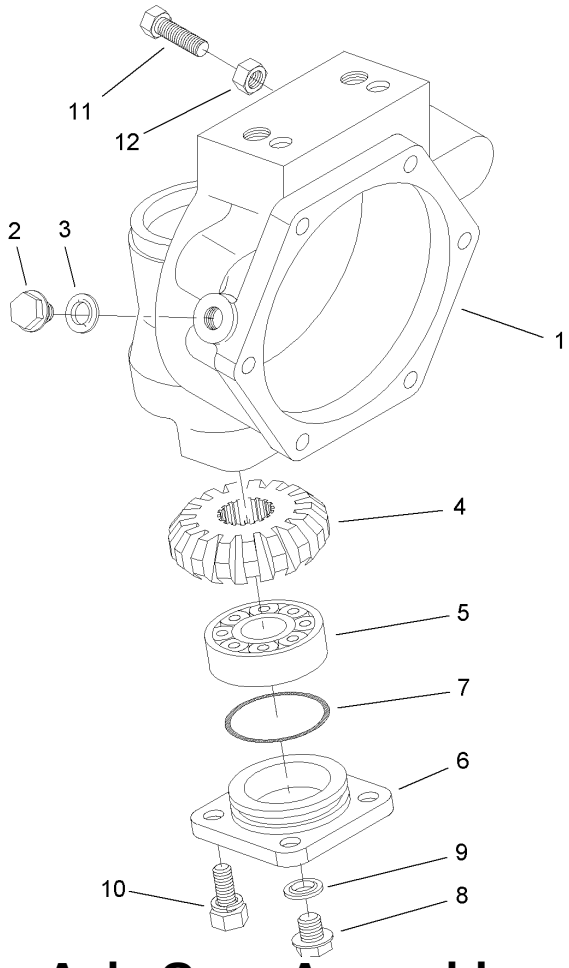
Ref	Part No.	Qty.	Description
1	110-4752	2	Case-Gear, Bevel
2	110-4754	2	Seal-Oil
3	104-2378	2	Bushing
4	106-1069	2	O-Ring
5	104-2373	2	Knuckle
6	104-2374	8	Bolt
7	100-3768	1	LH Steering Arm ASM
7:2	104-8634	1	Bushing
7:3	106-1104	2	Fitting-Grease
8	100-3766	1	RH Steering Arm ASM
8:2	104-8634	1	Bushing
8:3	106-1104	2	Fitting-Grease
10	95-7547	2	Shim 0.1
10	95-7548	2	Shim 0.2
10	95-7549	2	Shim 0.3
11	99-7597	4	Pin-Dowel
12	104-2375	4	Bolt
13	99-7599	8	Bolt
14	99-7525	4	Stud
15	99-7526	4	Nut
16	99-7527	4	Washer-Spring
18	106-1111	1	Steering Tie Rod ASM
18:2	106-1113	1	Tie Rod End ASM
18:2:1	100-3853	1	Cover-Dust

Ref	Part No.	Qty.	Description
18:2:2	100-3854	1	Nut-Castle
18:2:3	106-1104	1	Fitting-Grease
18:2:4	3272-11	1	Pin-Cotter
18:3	106-1112	1	Tie Rod End ASM - LH Thread
18:3:1	100-3853	1	Cover-Dust
18:3:2	100-3854	1	Nut-Castle
18:3:3	106-1104	1	Fitting-Grease
18:3:4	3272-11	1	Pin-Cotter
18:5	100-3855	2	Bolt
18:6	99-7527	2	Washer-Spring
18:7	99-7526	2	Nut



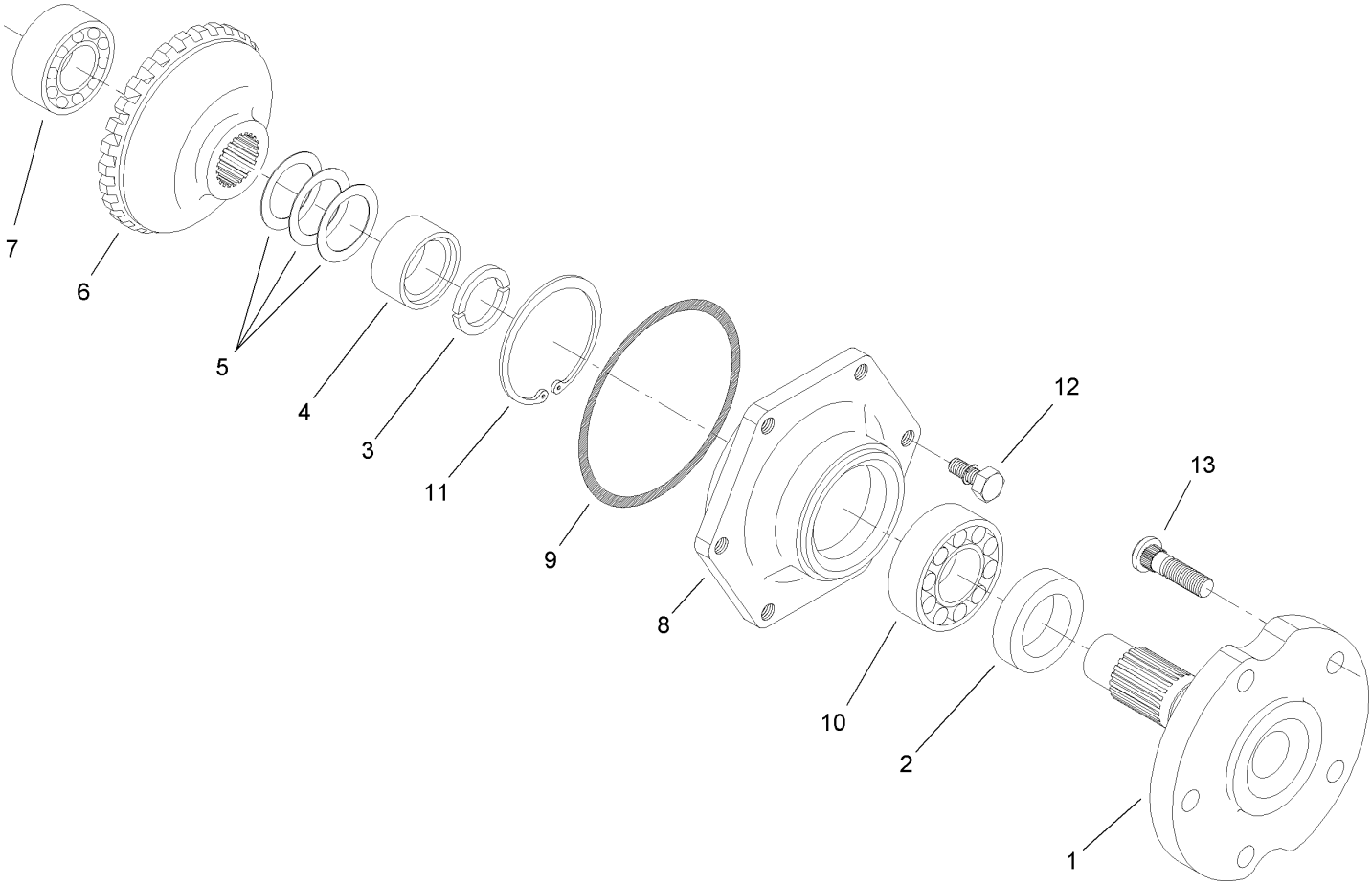
Bevel Gear Shaft Assembly
Rear Axle Assembly No. 110-4750

Ref	Part No.	Qty.	Description
1	95-7509	1	Shaft-Gear, Differential
2	95-7512	1	Shaft-Gear, Differential
3	95-7517	2	Gear-Bevel, 15 Tooth
4	99-7530	4	Bearing-Ball
5	99-7552	2	Shim 0.1
5	99-7553	2	Shim 0.2
5	99-7554	2	Shim 0.5
6	99-7531	2	Clip
7	110-4753	2	Shaft-Gear, Bevel
8	95-7519	2	Gear-Bevel, 17 Tooth
9	99-7532	2	Bearing-Roller, Taper
10	99-7558	2	Collar



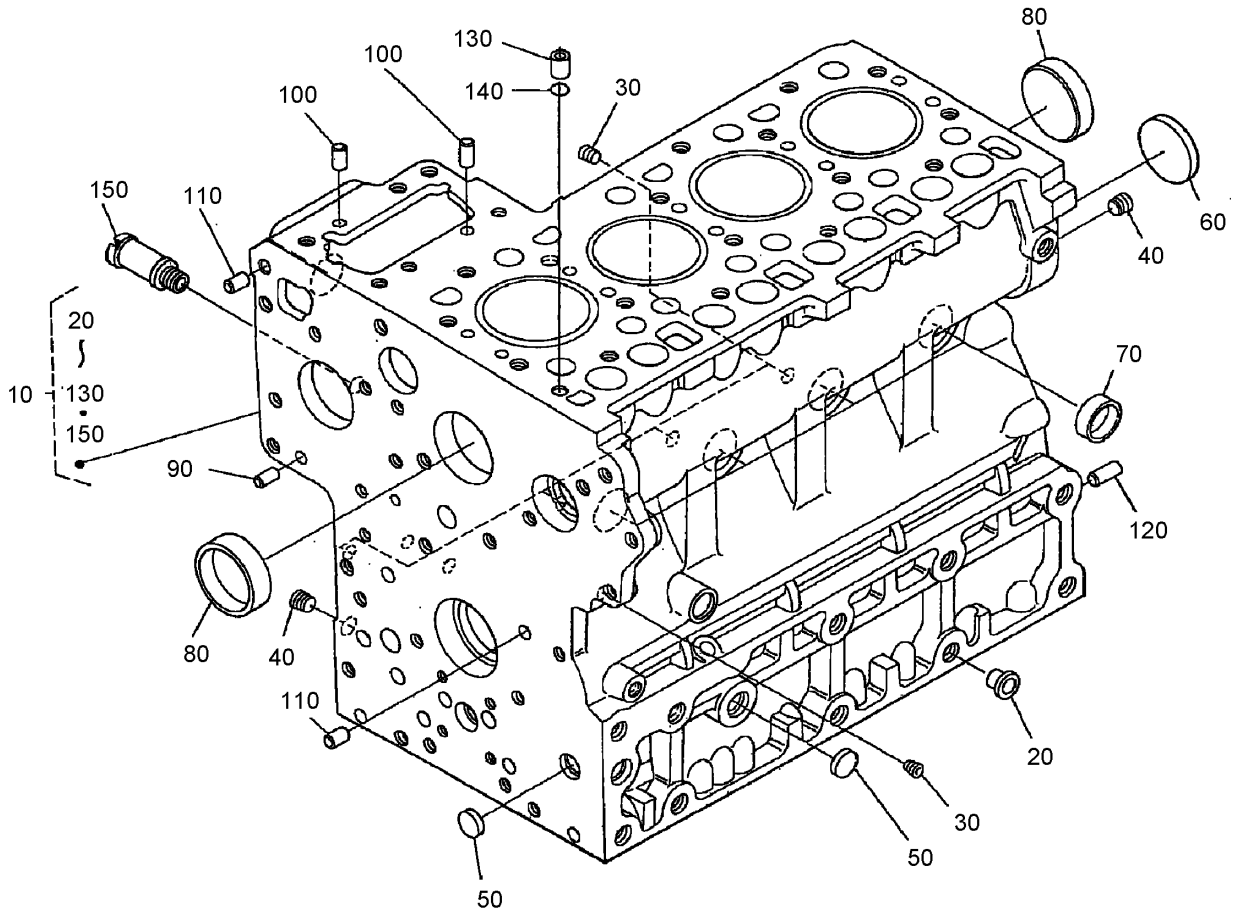
Axle Case Assembly
Rear Axle Assembly No. 110-4750

Ref	Part No.	Qty.	Description
1	110-4751	2	Case-Axle
2	99-7535	2	Plug
3	99-7536	2	Washer-Seal
4	95-7527	2	Gear-Bevel, 17 Tooth
5	99-7532	2	Bearing-Roller, Taper
6	100-2560	2	Cover
7	106-1070	2	O-Ring
8	99-7589	2	Plug
9	99-7590	2	Washer-Seal
10	100-2562	8	Bolt
11	106-1102	2	Bolt-Stop
12	106-1103	2	Nut



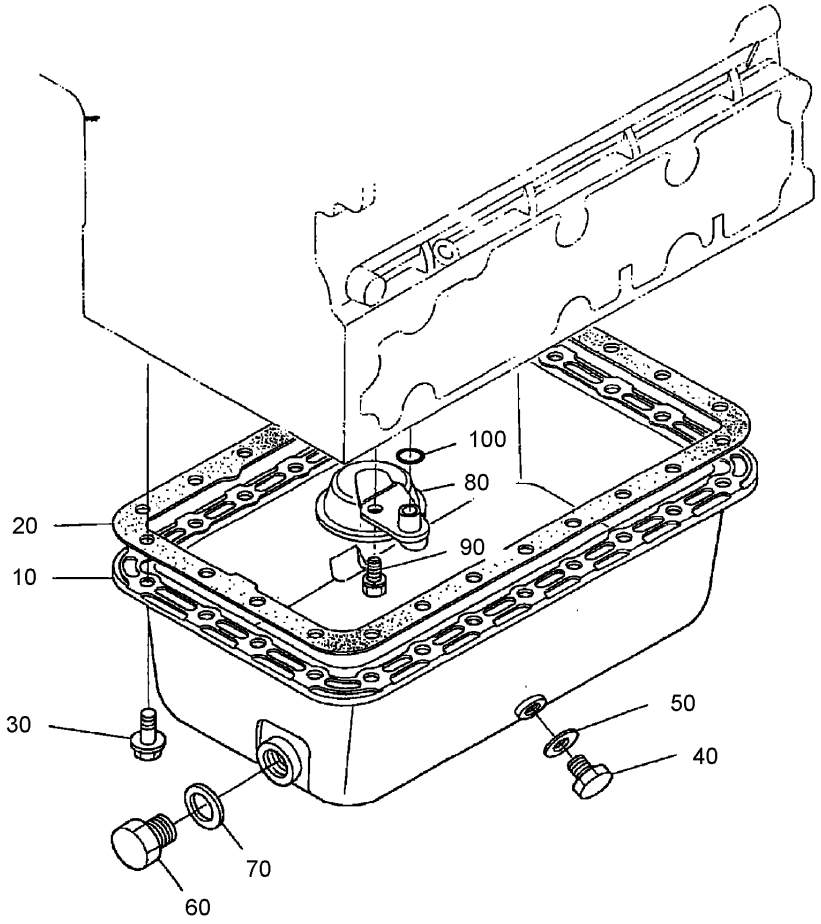
Axle Assembly
Rear Axle Assembly No. 110-4750

Ref	Part No.	Qty.	Description
1	95-7522	2	Axle
2	99-7564	2	Seal-Oil
3	95-7544	4	Clip
4	95-7523	2	Spacer
5	99-7555	2	Shim 0.3
5	99-7556	2	Shim 0.2
5	99-7557	2	Shim 0.5
6	95-7524	2	Gear-Bevel, 29 Tooth
7	99-7534	2	Bearing-Ball
8	95-7521	2	Cover-Axle
9	106-1071	2	O-Ring
10	99-7561	2	Bearing-Ball
11	99-7539	2	Clip
12	99-7596	12	Bolt
13	99-7563	10	Stud



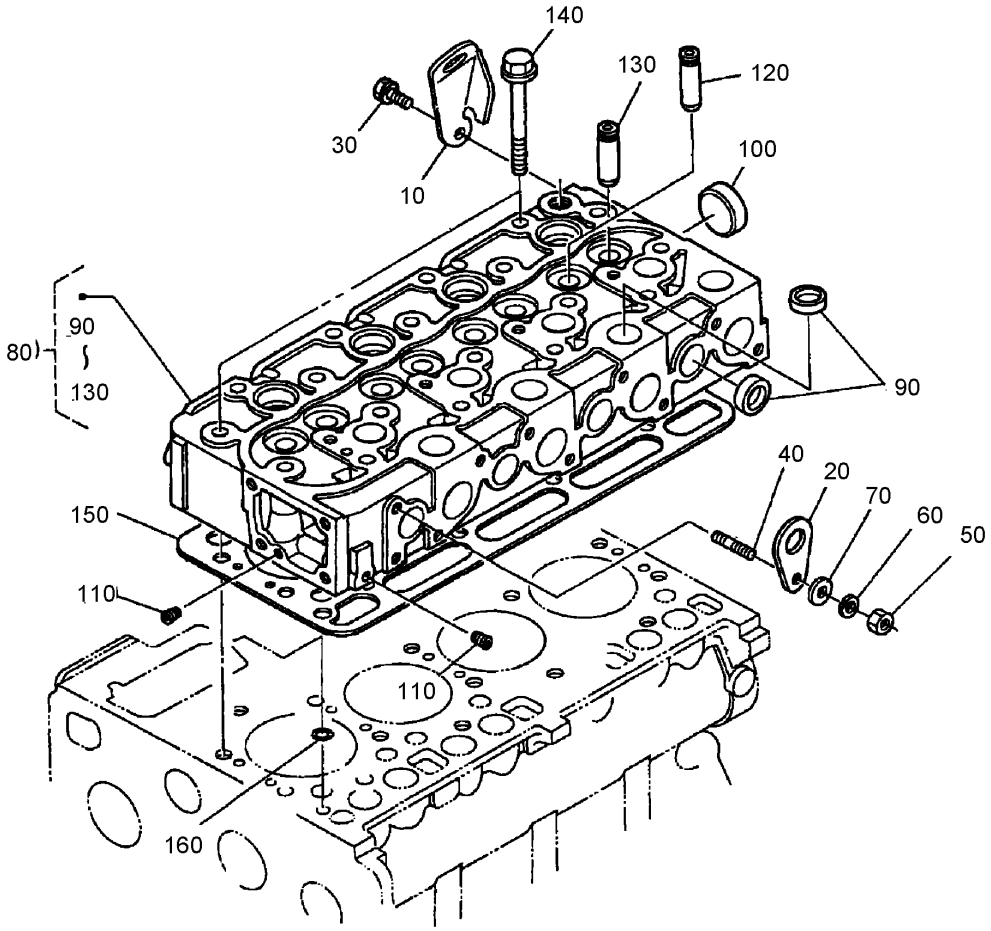
Crankcase Assembly

Ref	Part No.	Qty.	Description
10	108-7051	1	Crankcase
20	98-7486	2	Plug
30	98-7487	6	Plug
40	107-0107	2	Plug
50	98-7489	3	Plug
60	98-9668	1	Plug
70	98-7500	6	Cap-Sealing
80	98-7501	2	Cap-Sealing
90	98-7502	2	Pin-Straight
100	98-7503	2	Pin-Straight
110	98-7504	2	Pin-Straight
120	98-7505	1	Pin-Straight
130	98-7506	1	Pin-Pipe
140	98-7509	1	O-Ring
150	100-9153	1	Pipe-Return, Water



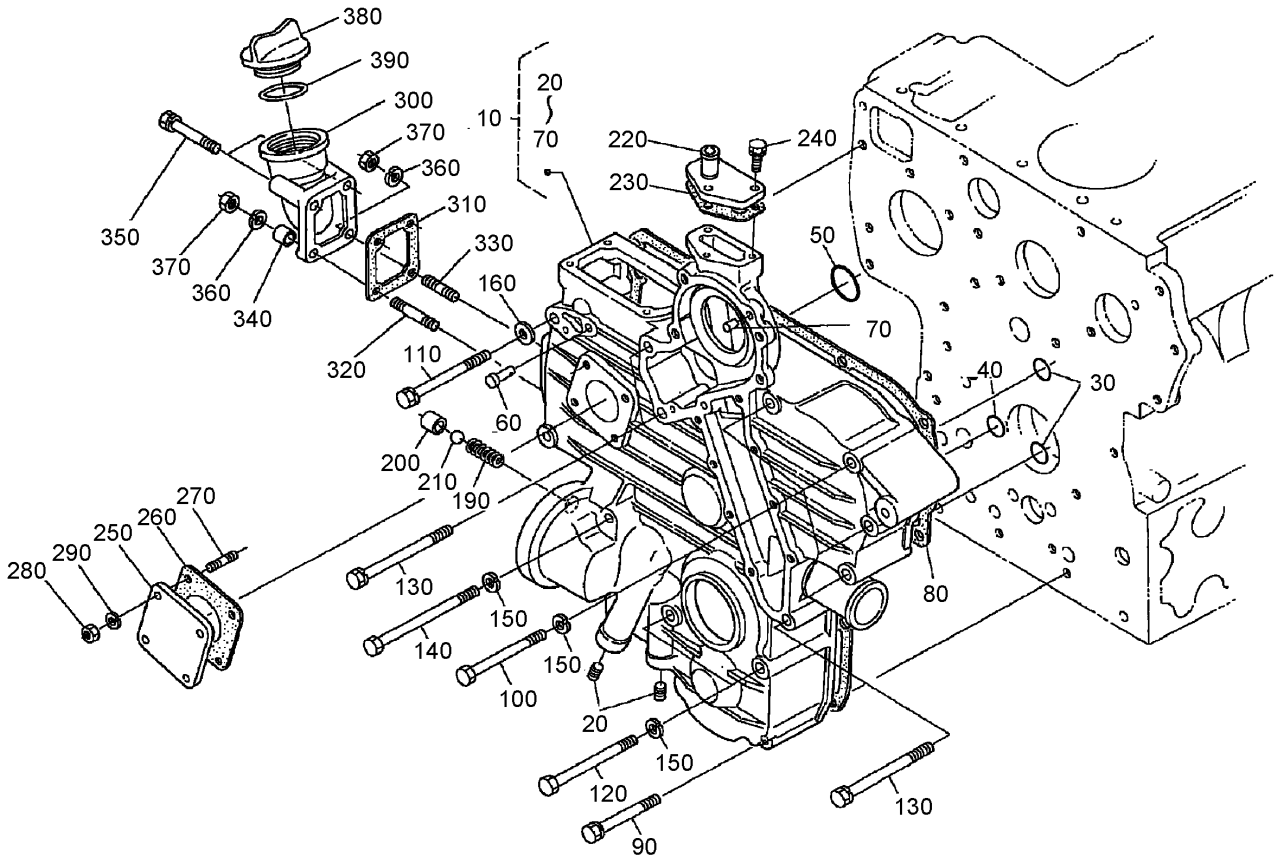
Oil Pan Assembly

Ref	Part No.	Qty.	Description
10	98-7520	1	Pan-Oil
20	108-7053	1	Gasket-Pan, Oil
30	98-7522	24	Bolt-Flange
40	98-9386	1	Plug
50	98-7524	1	Gasket
60	98-7529	1	Plug-Drain
70	98-7528	1	O-Ring
80	98-7525	1	Filter-Oil
90	98-7526	1	Bolt
100	108-7054	1	O Ring



Cylinder Head Assembly

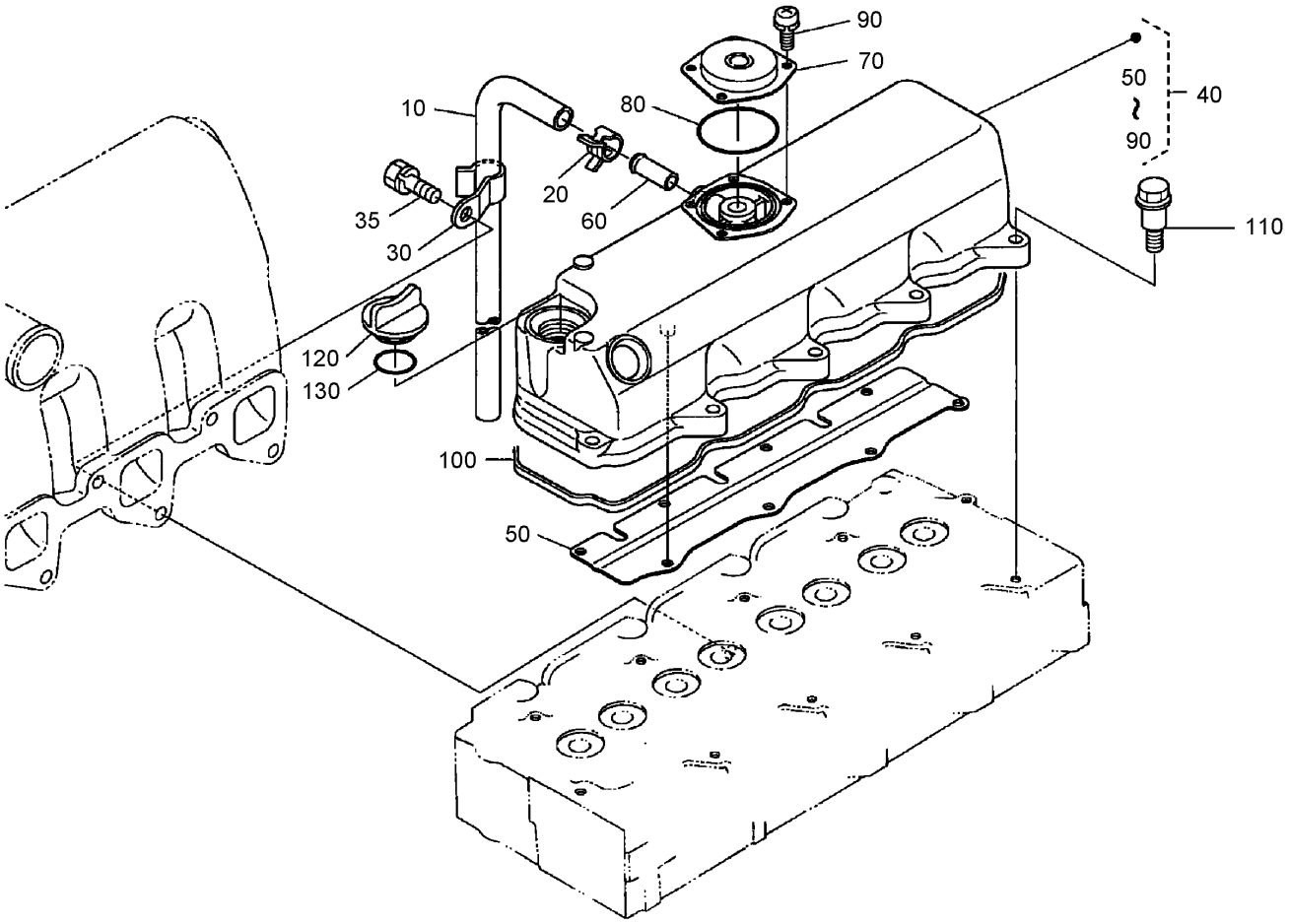
Ref	Part No.	Qty.	Description
10	98-7530	1	Hook-Engine
20	98-7531	1	Hook-Engine
30	98-7526	1	Bolt
40	98-7533	2	*obs* Stud
50	100-1559	1	Nut-Manifold, Exhaust
60	105-2893	1	Washer-Spring
70	98-7536	1	Washer-Plain
80	108-7055	1	Comp. Cylinder Head
90	98-7538	12	Cap-Sealing
100	98-7539	1	Cap-Sealing
110	98-7540	2	Plug
120	98-7541	4	Guide-Valve, Intake
130	98-7542	4	Guide-Valve, Exhaust
140	98-7543	18	Bolt-Head, Cylinder
150	100-9160	1	Gasket-Head, Cylinder
160	98-7509	1	O-Ring



Gear Case Assembly

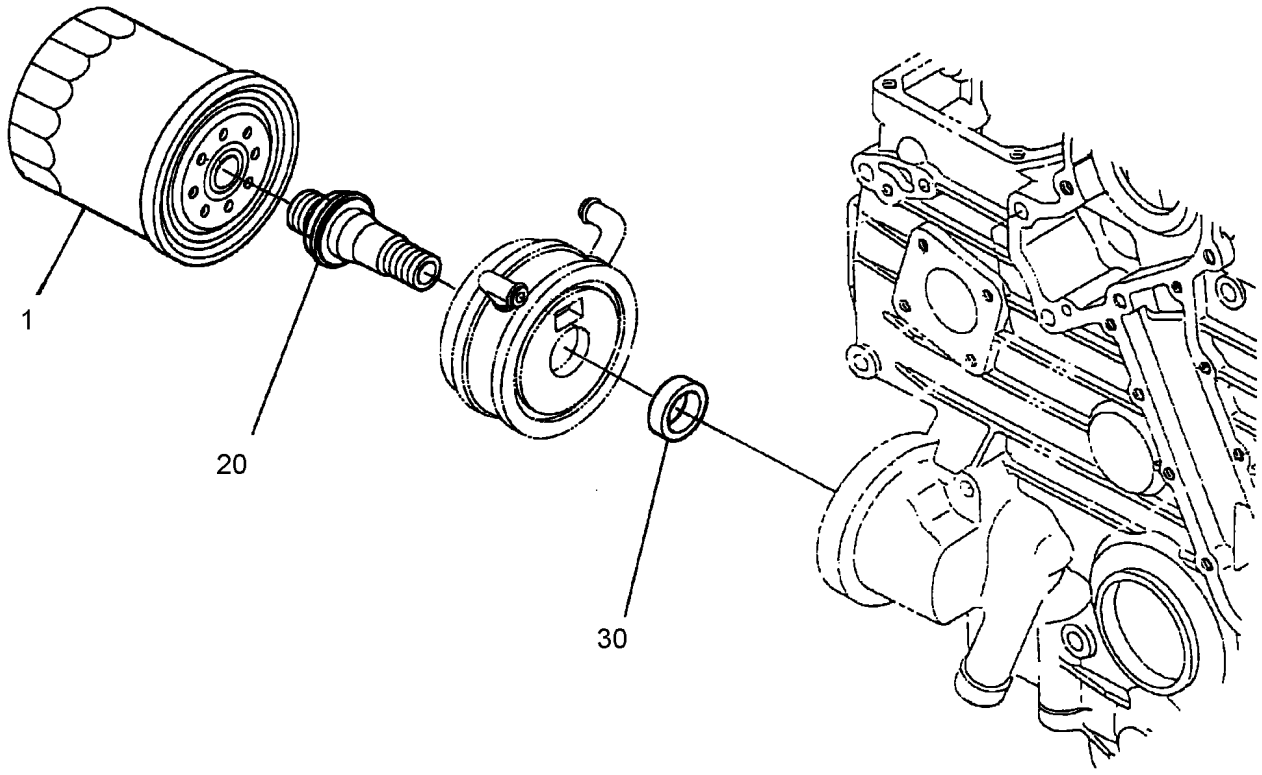
Ref	Part No.	Qty.	Description
10	100-9161	1	Gearcase ASM
20	107-0108	2	Plug
30	107-0104	2	O-Ring
40	107-0105	1	O-Ring
50	107-0106	1	O-Ring
60	98-7550	1	Pin-Spring, Start
70	98-7504	2	Pin-Straight
80	98-7552	1	Packing-Case, Gear
90	98-7553	2	Bolt
100	99-8336	5	Bolt
110	98-7555	1	Bolt
120	98-7556	2	Bolt
130	98-7557	3	Bolt
140	98-7558	2	Bolt
150	105-2893	9	Washer-Spring
160	98-7536	1	Washer-Plain
190	98-7563	1	Spring
200	98-7564	1	Seat-Valve
210	98-7565	1	Ball
220	98-7566	1	Flange-Return, Water
230	98-7567	1	Gasket
240	98-7568	3	Bolt
250	98-7569	1	Cover
260	98-7570	1	Gasket-Unit, H/Meter

Ref	Part No.	Qty.	Description
270	98-7571	4	Stud
280	98-7572	4	Nut
290	98-7699	4	Washer-Spring
300	100-9162	1	Flange-Filter, Oil
310	100-9163	1	Gasket
320	98-7571	1	Stud
330	100-9164	1	Stud
340	100-9165	1	Collar
350	107-9073	2	Bolt
360	98-7699	2	Washer-Spring
370	98-7572	2	Nut
380	98-7429	1	Plug-Filter, Oil
390	108-7064	1	O-Ring



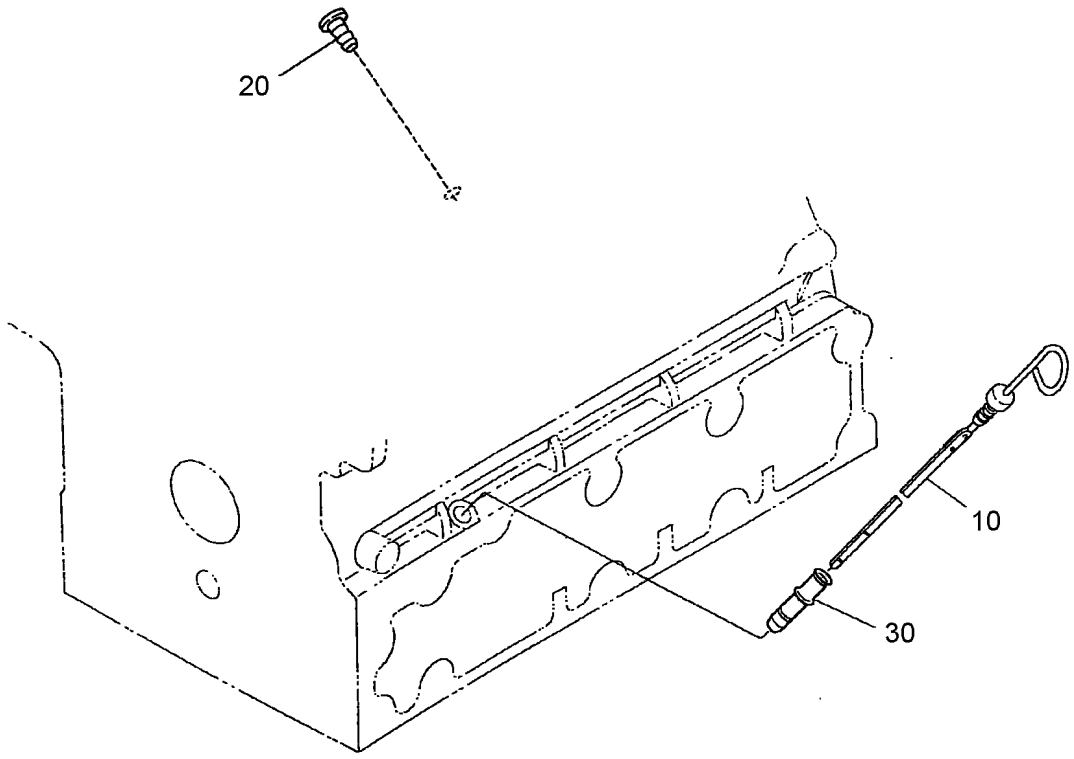
Head Cover Assembly

Ref	Part No.	Qty.	Description
10	108-7056	1	Tube, Breather
20	108-2859	1	Clamp-Hose
30	108-7057	1	Clamp, Breather Tube
35	98-7610	1	Bolt
40	108-7058	1	Cylinder Head Cover ASM
50	108-7059	1	Shield-Breather
60	98-7766	1	Pipe-Return, Water
70	108-7060	1	Cover, Breather
80	108-7061	1	O Ring, Breather
90	98-9364	4	Screw (W/Washer)
100	108-7062	1	Gasket-Head Cover
110	108-7063	10	Bolt
120	98-7429	1	Plug-Filter, Oil
130	108-7064	1	O-Ring



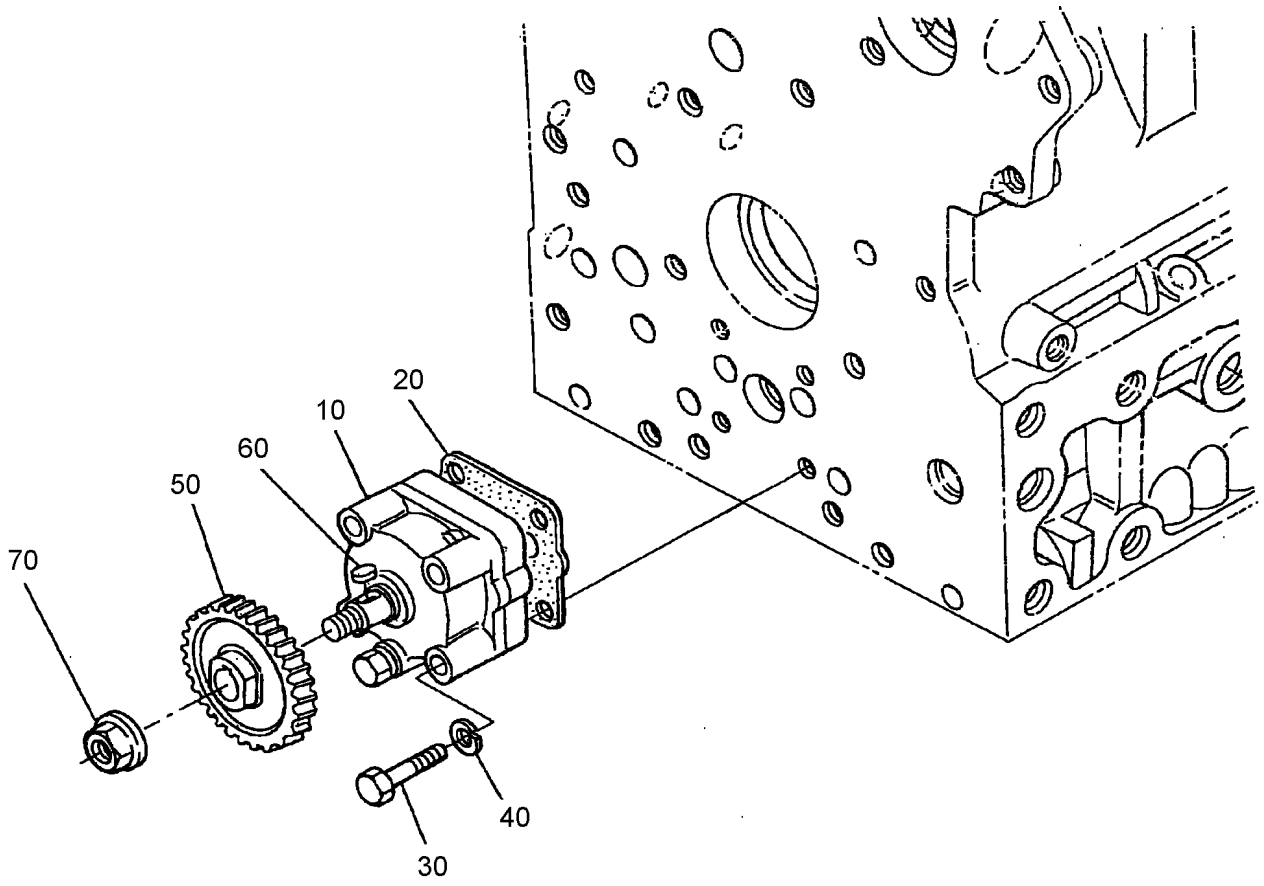
Oil Filter Assembly

Ref	Part No.	Qty.	Description
1	104-5169	1	Filter-Oil
20	100-9166	1	Connector
30	100-9167	1	Collar



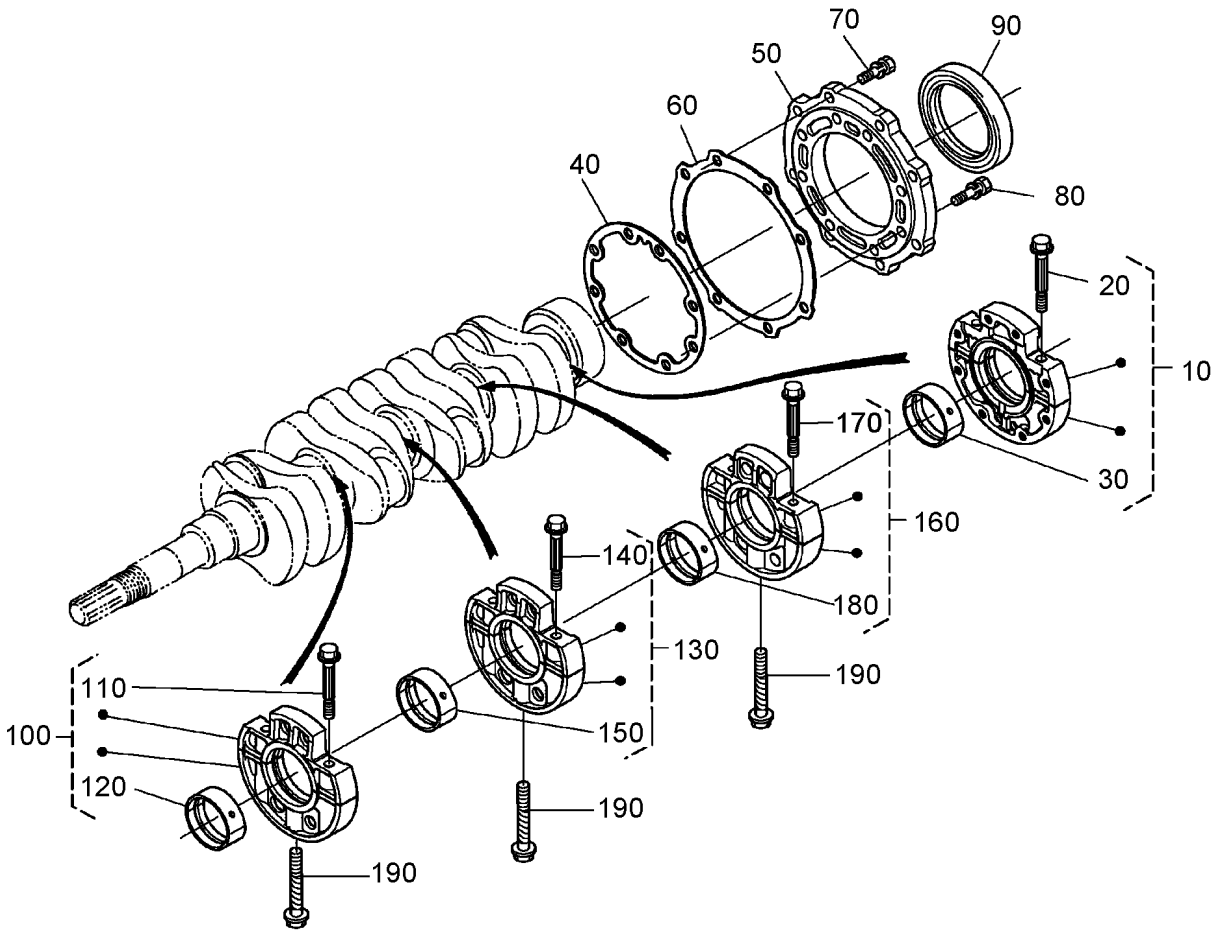
Dipstick and Guide Assembly

Ref	Part No.	Qty.	Description
10	105-4579	1	Gauge-Oil
20	100-9169	1	Plug-Gauge, Oil
30	105-4580	1	Guide



Oil Pump Assembly

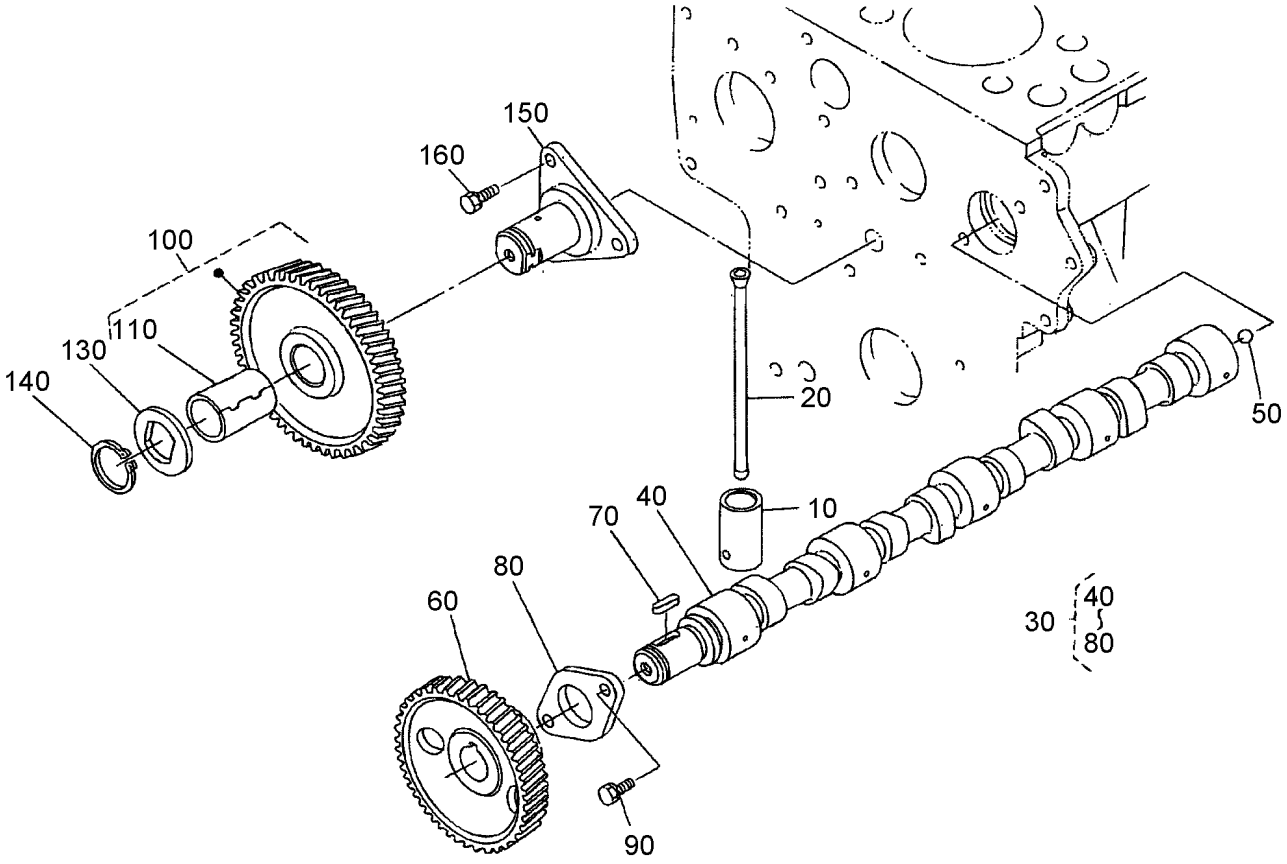
Ref	Part No.	Qty.	Description
10	100-9170	1	Oil Pump ASM
20	98-7513	1	Gasket-Pump, Oil
30	98-7514	4	Bolt
40	98-7699	4	Washer-Spring
50	98-7516	1	Gear-Drive, Oil Pump
60	98-7517	1	Key-Feather
70	98-7518	1	Nut-Flange



Main Bearing Case

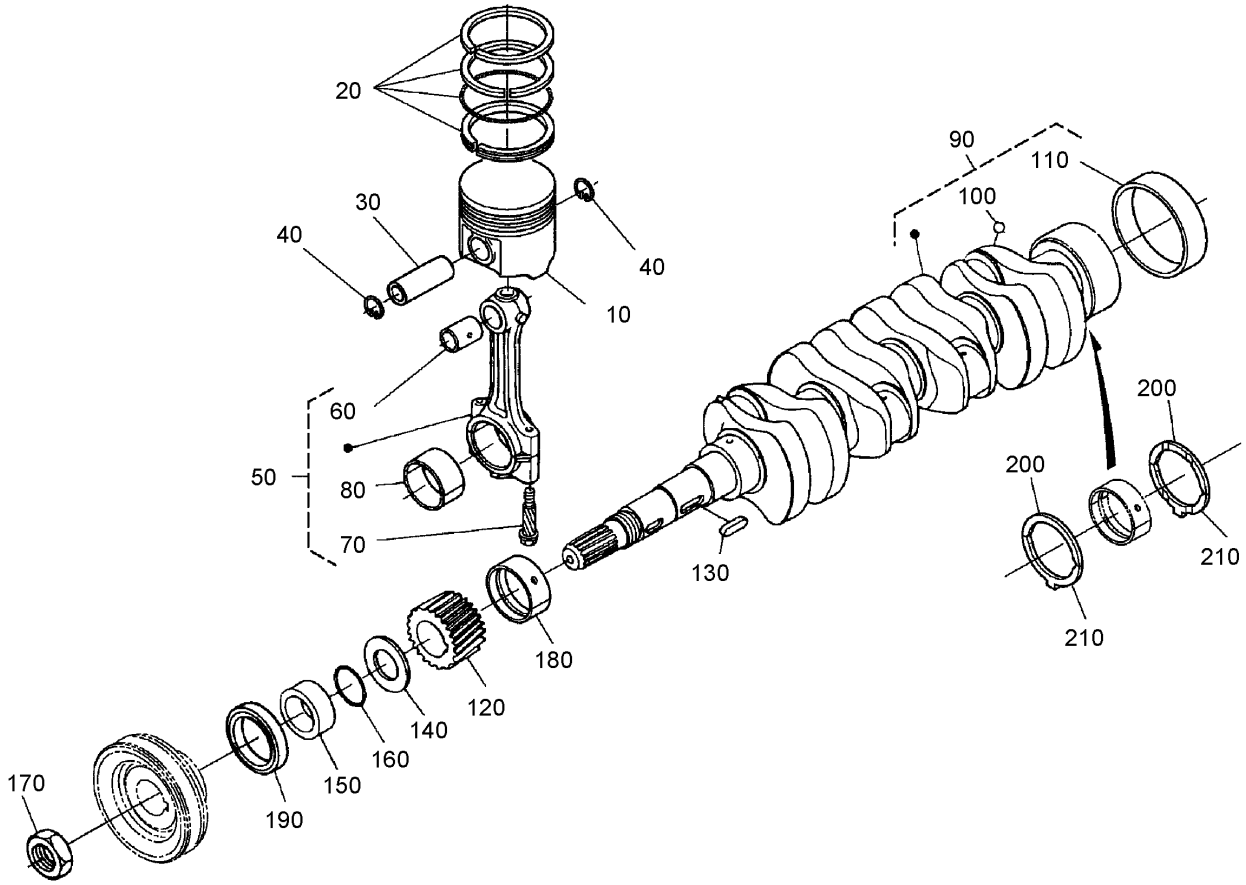
Ref	Part No.	Qty.	Description
10	108-7065	1	Wheel Bearing Case ASM
20	108-7066	2	Bolt-Case, Bearing
30	108-7069	1	Metal-Crankshaft (-0.40Mm)
30	108-7068	1	Metal-Crankshaft (-0.20Mm)
30	108-7067	1	Metal-Crankshaft (STD)
40	108-7070	1	Gasket-Case, Bearing
50	108-7071	1	Cover-Case, Bearing
60	98-7437	1	Gasket-Case Cover, Bearing
70	98-7438	8	Bolt
80	98-7439	8	Bolt
90	108-7072	1	Seal-Oil
100	108-7073	1	Main Bearing Case ASM
110	108-7066	2	Bolt-Case, Bearing
120	108-7069	1	Metal-Crankshaft (-0.40Mm)
120	108-7068	1	Metal-Crankshaft (-0.20Mm)
120	108-7067	1	Metal-Crankshaft (STD)
130	108-7074	1	Main Bearing Case ASM
140	108-7066	2	Bolt-Case, Bearing
150	108-7067	1	Metal-Crankshaft (STD)
150	108-7068	1	Metal-Crankshaft (-0.20Mm)
150	108-7069	1	Metal-Crankshaft (-0.40Mm)
160	108-7097	1	Main Bearing Case ASM
170	108-7066	2	Bolt-Case, Bearing
180	108-7069	1	Metal-Crankshaft (-0.40Mm)

Ref	Part No.	Qty.	Description
180	108-7068	1	Metal-Crankshaft (-0.20Mm)
180	108-7067	1	Metal-Crankshaft (STD)
190	98-7444	3	Bolt-Case, Bearing



Camshaft and Idler Gear Shaft Assembly

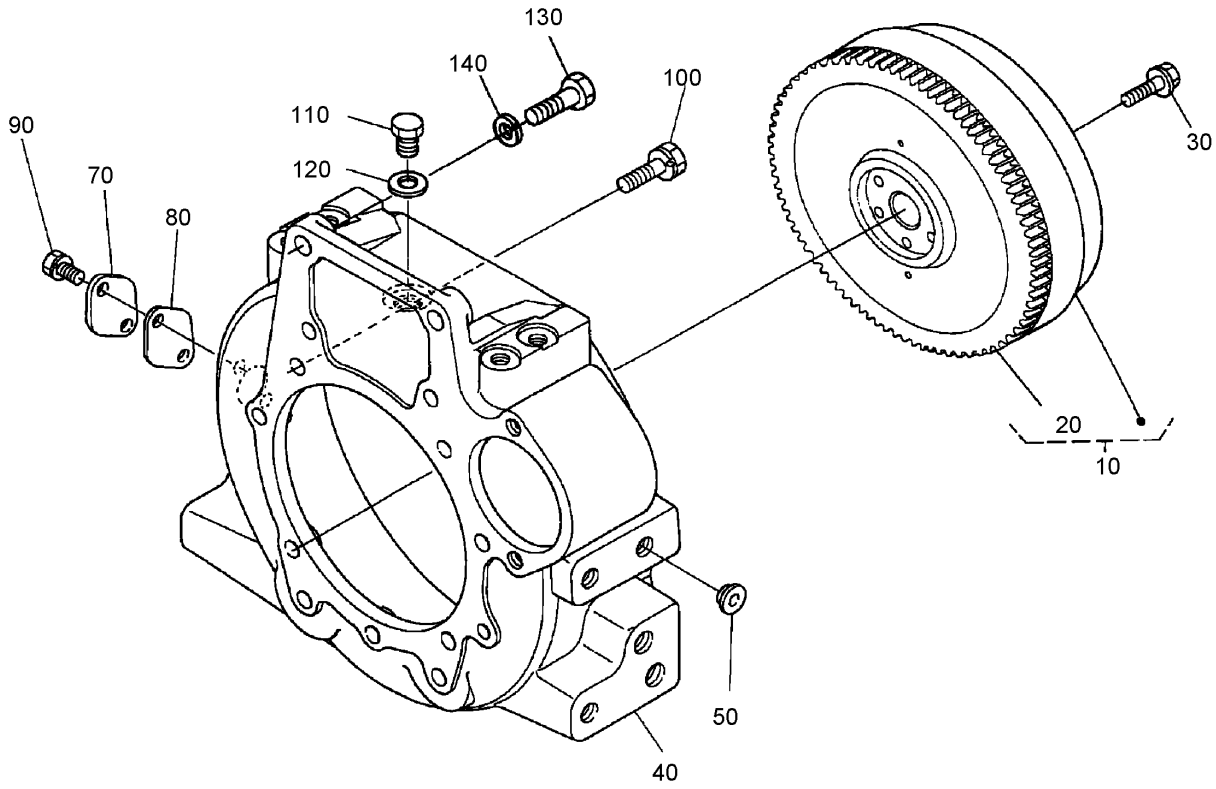
Ref	Part No.	Qty.	Description
10	98-7445	8	Tappet
20	98-7446	8	Rod-Push
30	100-9179	1	Camshaft ASM
40	100-9180	1	Camshaft
50	98-7473	1	Ball
60	98-7450	1	Gear-Camshaft
70	98-7451	1	Key-Feather
80	98-7452	1	Stopper-Camshaft
90	98-7453	2	Bolt
100	107-0109	1	Gear-Idler, Complete
110	98-7455	1	Bushing-Gear, Idler
130	107-0111	1	Collar
140	107-0112	1	Clip-Cir., External
150	107-0113	1	Shaft-Gear, Idler
160	98-7453	3	Bolt



Piston and Crankshaft Assembly

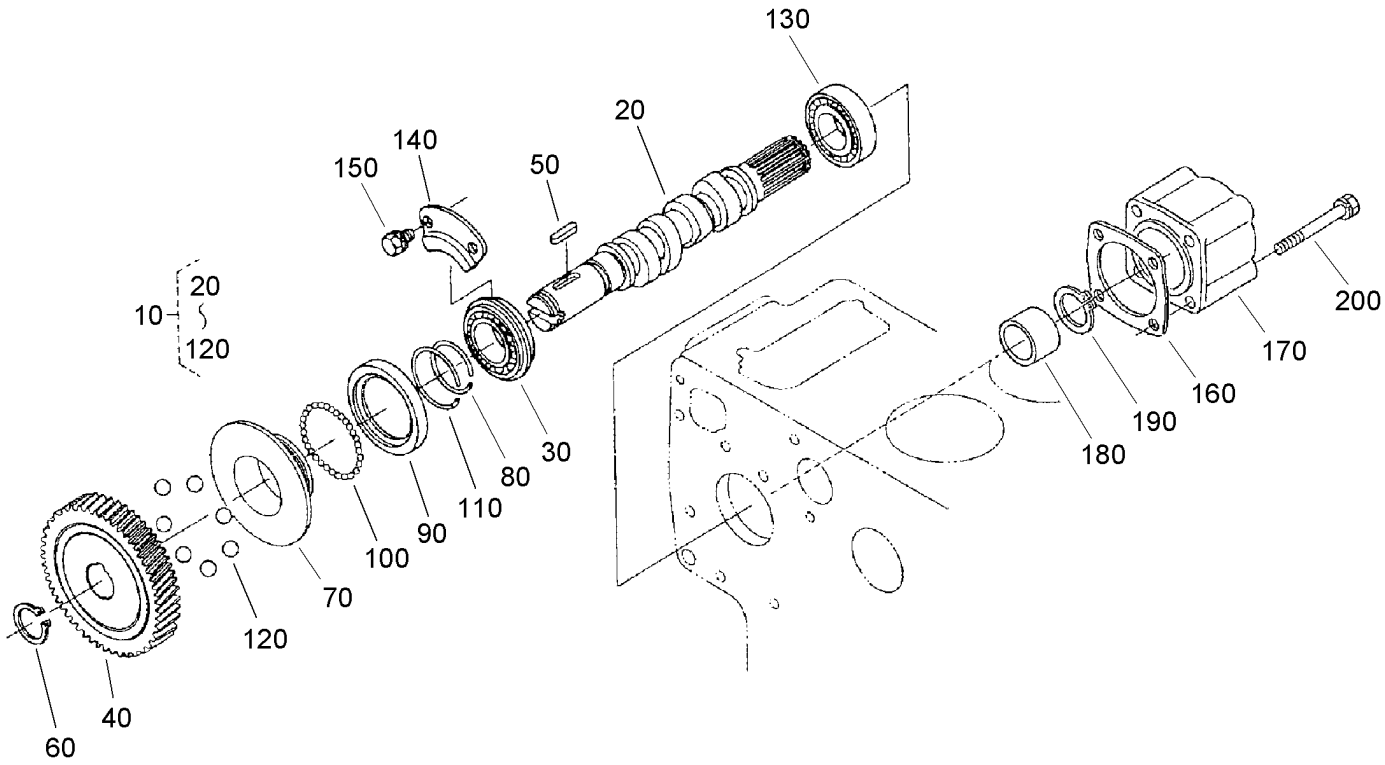
Ref	Part No.	Qty.	Description
10	100-9181	4	Piston-STD
10	99-5435	1	Piston (.50Mm)
20	99-5436	1	Piston Ring ASM (0.50Mm)
20	100-9182	4	Piston Ring ASM (STD)
30	98-7464	4	Pin-Piston
40	98-7465	8	Clip-Pin, Piston
50	98-7466	4	Connecting Rod ASM
60	98-7467	4	Bushing-Pin, Piston
70	98-7468	8	Bolt-Rod, Connecting
80	98-7471	4	Metal-Crankpin (-0.40Mm)
80	98-7470	4	Metal-Crankpin (-0.20Mm)
80	98-7469	4	Metal-Crankpin (STD)
90	98-7472	1	Crankshaft-Complete
100	98-7473	4	Ball
110	98-7474	1	Sleeve-Crankshaft
120	98-7475	1	Gear-Crankshaft
130	98-7451	1	Key-Feather
140	98-7476	1	Slinger-Oil
150	98-7477	1	Collar-Crankshaft
160	98-7478	1	O-Ring
170	98-7479	1	Nut-Crankshaft
180	108-7077	1	Metal-Crankshaft (-0.40Mm)
180	108-7076	1	Metal-Crankshaft (-0.20Mm)
180	108-7075	1	Metal-Crankshaft (STD)

Ref	Part No.	Qty.	Description
190	98-7480	1	Seal-Oil
200	108-7080	2	Metal-Side (+0.40Mm)
200	108-7079	2	Metal-Side (+0.20Mm)
200	108-7078	2	Metal-Side (STD)
210	108-7083	2	Metal-Side (+0.40Mm)
210	108-7082	2	Metal-Side (+0.20Mm)
210	108-7081	2	Metal-Side (STD)



Flywheel Assembly

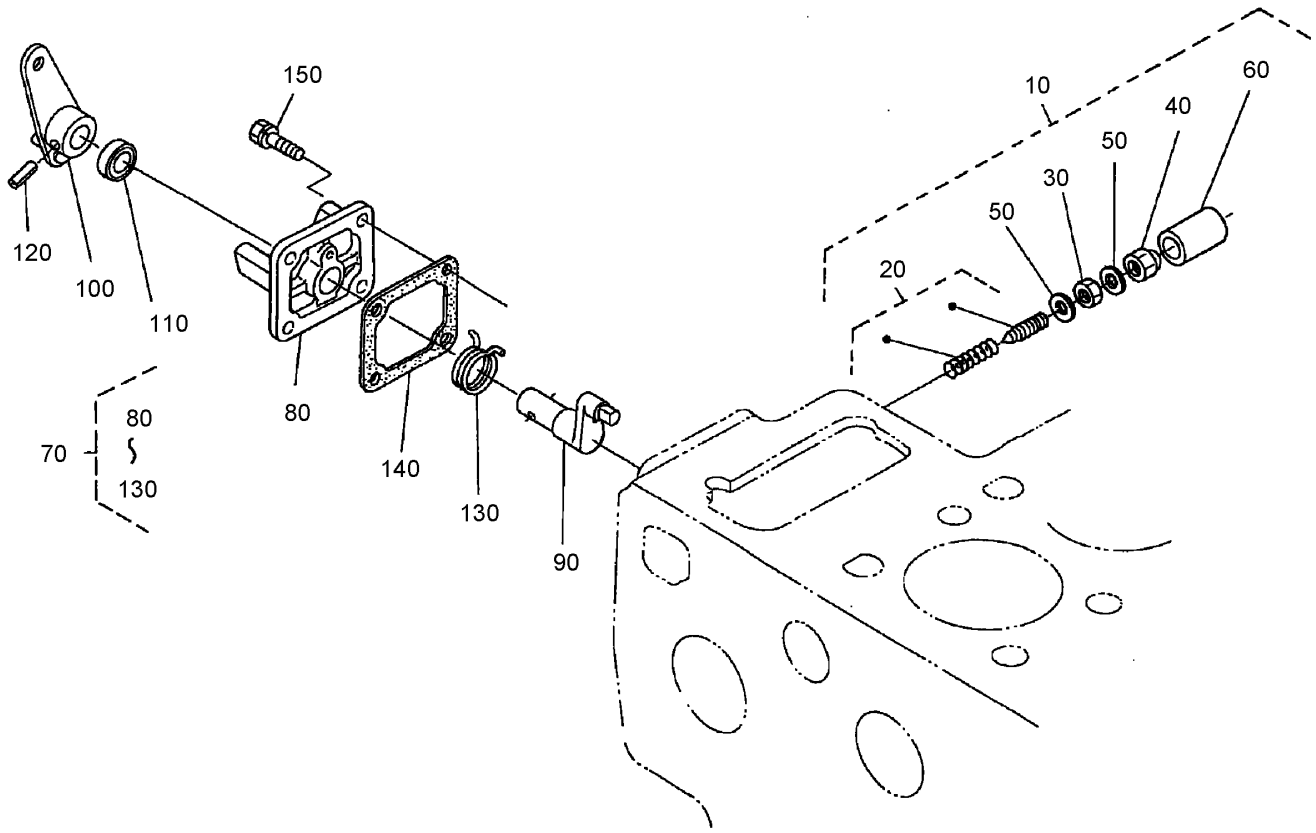
Ref	Part No.	Qty.	Description
10	98-7532	1	Flywheel
20	98-7560	1	Gear-Ring
30	98-7573	6	Bolt-Flywheel
40	98-7559	1	Housing-Flywheel
50	100-9189	2	Plug
70	98-7883	1	Cover
80	98-7886	1	Gasket
90	105-4577	2	Bolt
100	98-7885	11	Bolt
110	98-7546	1	Plug
120	100-9194	1	Washer-Plain
130	107-0114	2	Bolt
140	107-0118	2	Washer-Spring



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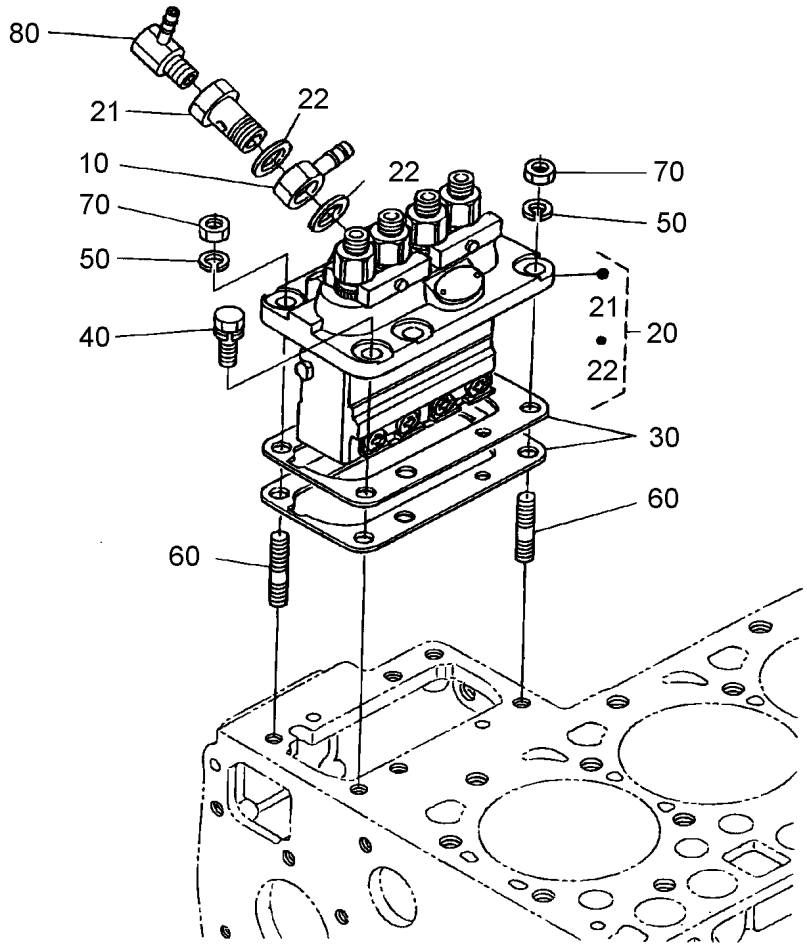
Fuel Camshaft and Governor Shaft Assembly

Ref	Part No.	Qty.	Description
10	98-7551	1	Fuel Camshaft ASM
20	98-7508	1	Camshaft-Fuel
30	98-7595	1	Bearing-Ball
40	98-7574	1	Gear-Pump, Injection
50	98-7575	1	Key-Feather
60	98-7576	1	Clip-Cir., External
70	98-7577	1	Sleeve-Governor
80	98-7578	1	Clip-Cir., Governor Sleeve
90	98-7579	1	Case-Ball, Governor
100	98-7580	39	Ball
110	98-7581	1	Clip-Cir.
120	98-7582	7	Ball
130	108-7084	1	Bearing-Ball
140	98-7584	1	Stopper
150	100-9195	2	Bolt
160	98-7588	1	Gasket
170	98-7586	1	Cover-Fuel, Camshaft
180	98-7587	1	Collar
190	98-7589	1	Clip-Cir., External
200	98-7590	4	Bolt



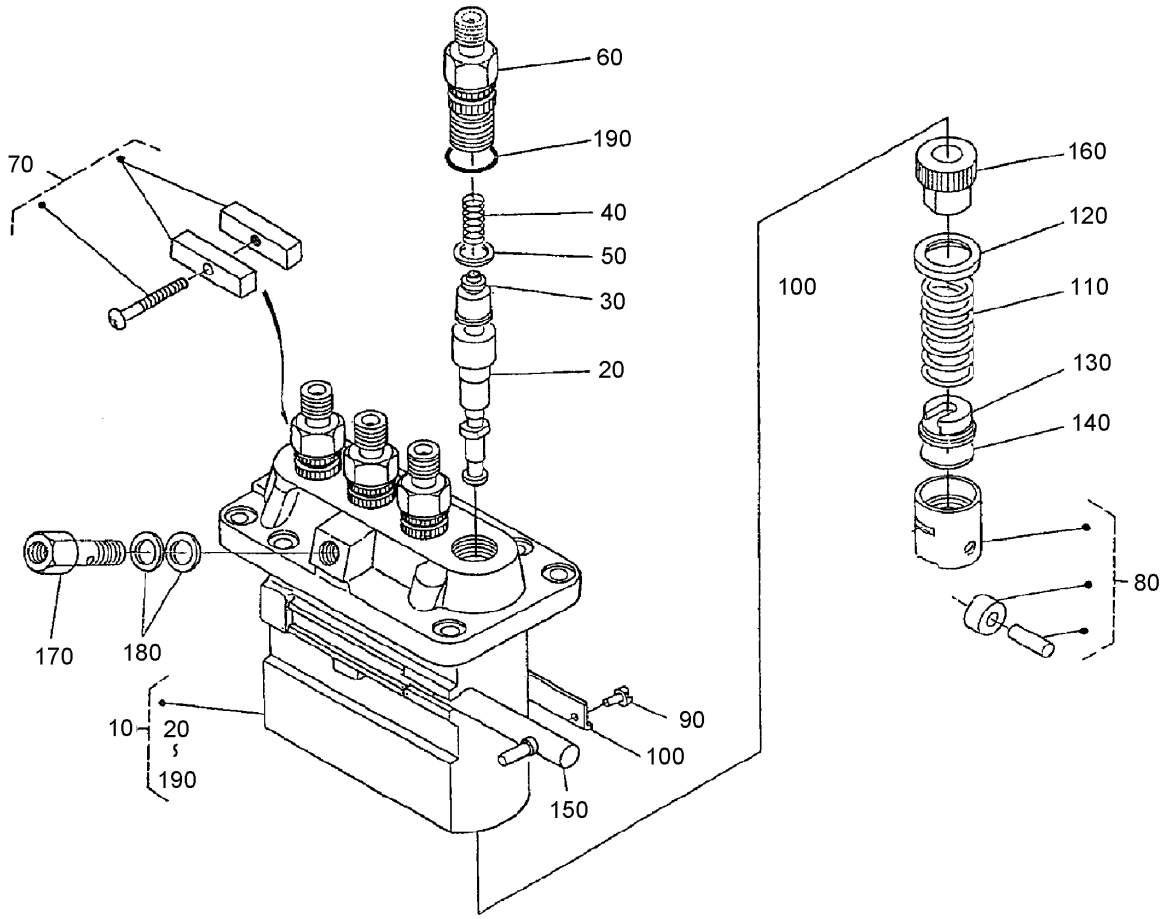
Engine Stop Lever Assembly

Ref	Part No.	Qty.	Description
10	98-7591	1	I/D Appartus ASM
20	98-7592	1	Adjusting Bolt ASM
30	98-7593	1	Nut
40	98-7594	1	Nut-Cap
50	98-7428	2	Gasket
60	98-7596	1	Cap
70	100-9198	1	Engine Stop Lever ASM
80	98-7598	1	Cover-Pump, Injection
90	100-9200	1	Shaft-Lever
100	98-7600	1	Lever-Stop, Engine
110	98-7601	1	Seal-Oil
120	98-7602	1	Pin-Spring
130	98-7603	1	Spring-Return
140	98-7604	1	Gasket-Cover, Pump
150	98-7605	4	Bolt



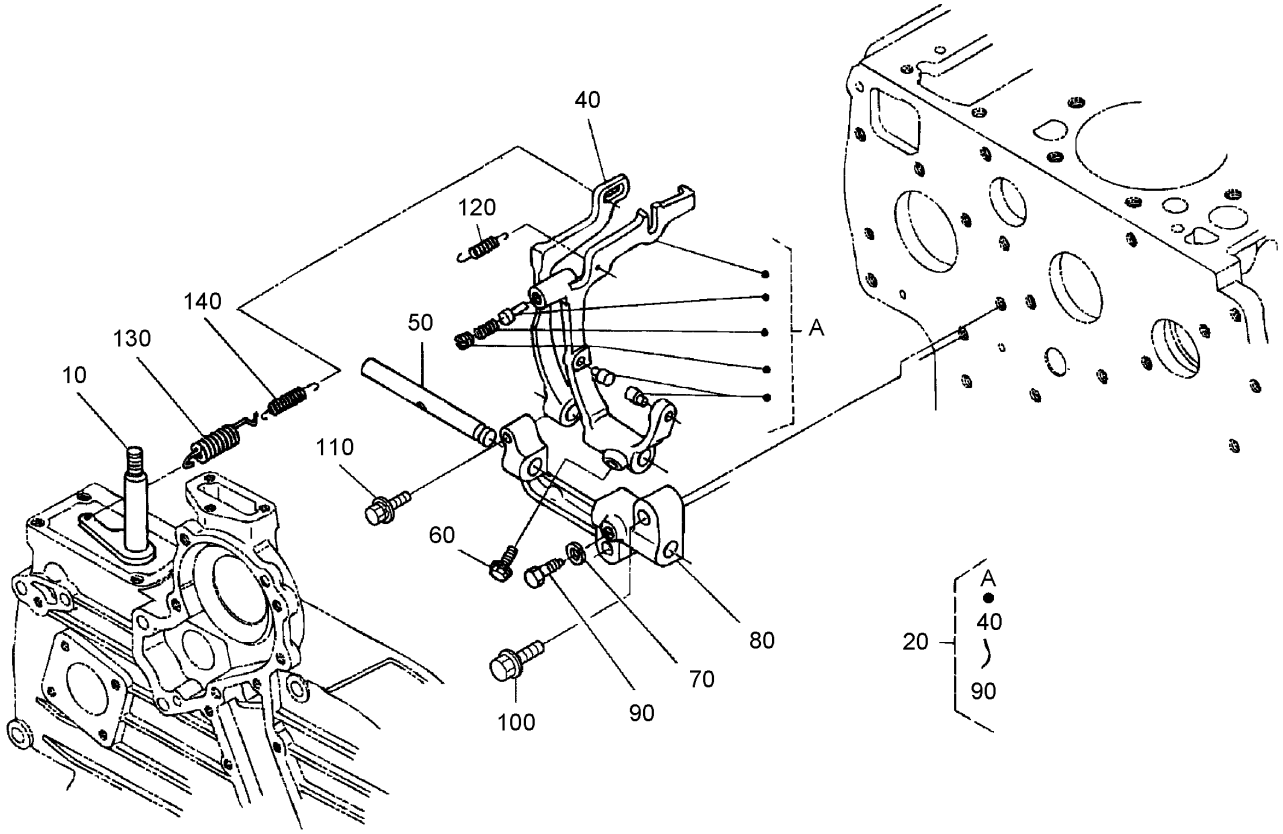
Injection Pump Assembly

Ref	Part No.	Qty.	Description
10	98-7617	1	Joint
20	100-9201	1	Injection Pump ASM
21	98-7635	1	Screw
22	98-7636	2	Gasket
30	98-7609	1	Shim-Pump, Injection
30	98-7608	1	Shim
30	98-7607	1	Shim
40	98-7610	4	Bolt
50	105-2893	2	Washer-Spring
60	100-1558	2	Stud-Manifold, Exhaust
70	98-7534	2	Nut
80	107-4300	1	Orifice ASM



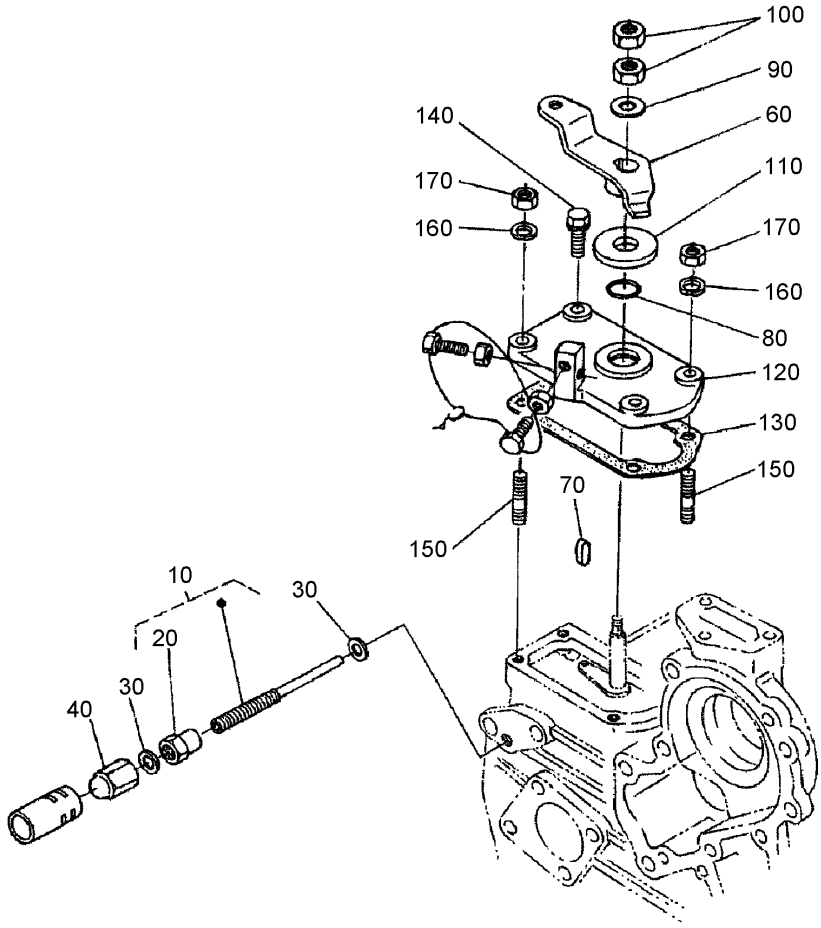
Injection Pump (Component Part) Assembly

Ref	Part No.	Qty.	Description
10	100-9201	1	Injection Pump ASM
20	98-7619	4	Plunger-Pump
30	98-7620	4	Valve-Delivery
40	98-7621	4	Spring-Valve, Delivery
50	98-7622	4	Gasket-Valve, Delivery
60	98-7623	4	Holder-Valve, Delivery
70	98-7624	2	Lock Plate ASM
80	98-7625	4	Tappet ASM
90	98-7626	4	Pin-Guide, Tappet
100	98-7627	2	Plate
110	98-7628	4	Spring-Plunger
120	98-7629	4	Seat-Spring, Upper
130	98-7630	4	Seat-Spring, Lower
140	98-7631	4	Shim
150	98-7632	1	Rack-Control
160	98-7634	4	Sleeve-Control
170	98-7635	1	Screw
180	98-7636	2	Gasket
190	98-7637	4	O-Ring



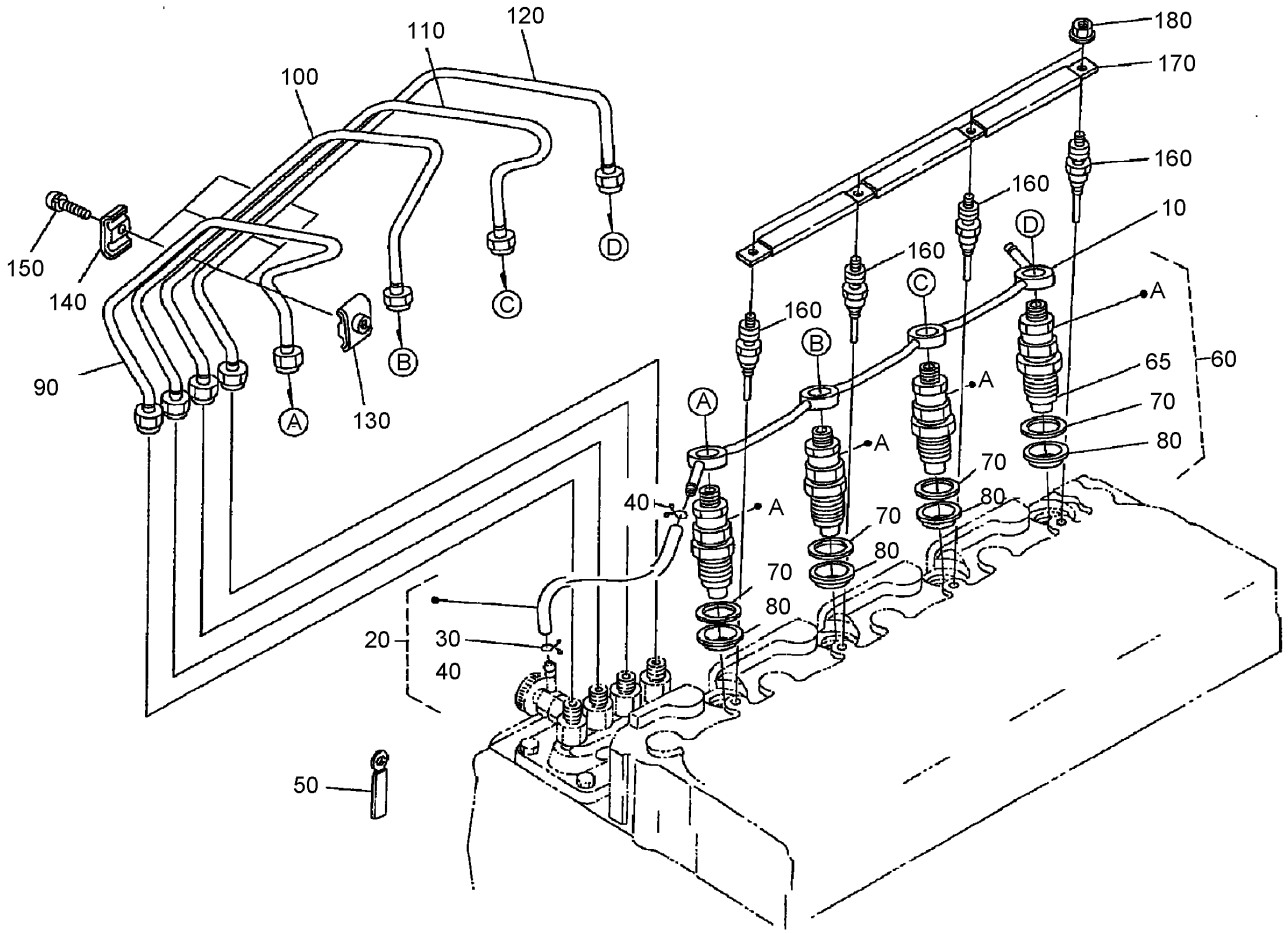
Governor Assembly

Ref	Part No.	Qty.	Description
10	98-7638	1	Lever-Governor
20	100-9204	1	Lever-Fork
40	100-9206	1	Lever-Fork
50	107-0120	1	Shaft-Lever, Fork
60	107-0116	1	Bolt-Flange
70	98-7699	1	Washer-Spring
80	98-7643	1	Holder-Lever, Fork
90	98-7644	1	Bolt
100	108-7085	2	Bolt-Flange
110	108-7086	1	Bolt
120	100-9207	1	Spring-Start
130	100-9208	1	Spring-Governor
140	98-7651	1	Spring-Governor



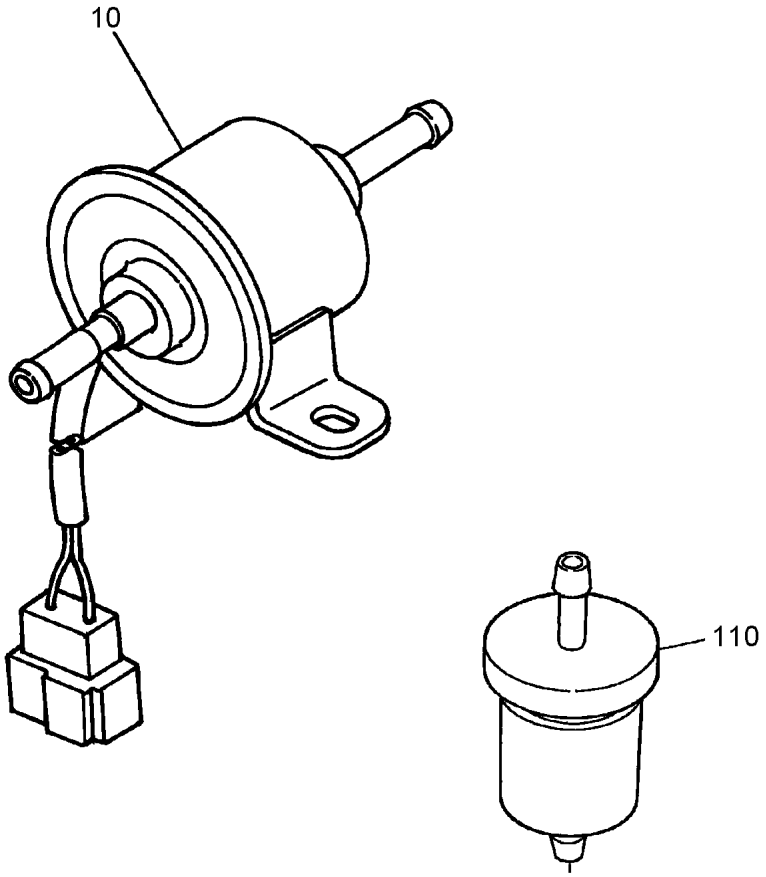
Speed Control Plate Assembly

Ref	Part No.	Qty.	Description
10	107-0132	1	Adjustable Bolt ASM
20	98-7653	1	Nut
30	98-7654	2	Gasket
40	98-7655	1	Nut-Cap
60	98-7657	1	Lever-Control, Speed
70	98-7658	1	Key-Feather
80	108-7087	1	O Ring
90	98-7660	1	Washer-Plain
100	98-7661	2	Nut
110	98-7662	1	Collar
120	98-7663	1	Plate-Control, Speed
130	98-7664	1	Gasket
140	98-7568	2	Bolt
150	98-7571	2	Stud
160	98-7699	2	Washer-Spring
170	98-7572	2	Nut



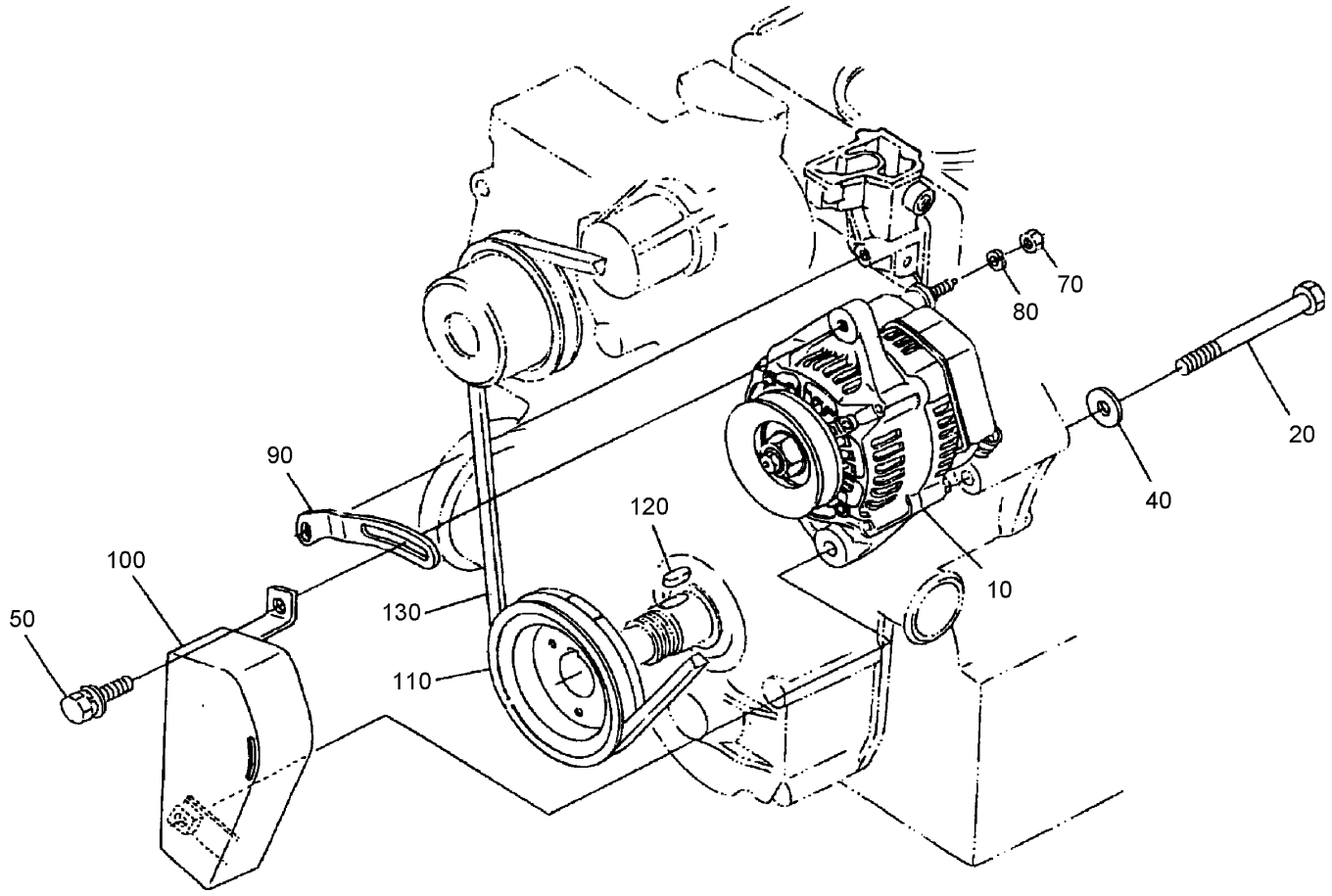
Nozzle Holder and Glow Plug Assembly

Ref	Part No.	Qty.	Description
10	100-9213	1	Overflow Pipe ASM
20	98-7670	1	Overflow Pipe ASM
30	98-7671	1	Clip-Pipe
40	98-7672	1	Clip-Pipe
50	98-7673	1	Clamp-Cord
60	100-9214	1	Nozzle Holder Kit
65	100-9215	4	Piece-Nozzle
70	98-7676	4	Gasket
80	98-7677	4	Seal
90	100-9216	1	Pipe-Injection
100	100-9217	1	Pipe-Injection
110	100-9218	1	Pipe-Injection
120	100-9219	1	Pipe-Injection
130	98-7682	3	Clamp-Pipe
140	98-7683	3	Clamp-Pipe
150	98-9364	3	Screw (W/Washer)
160	98-7685	4	Plug-Glow
170	98-7686	1	Cord-Plug, Glow
180	99-8377	4	Nut-Flange



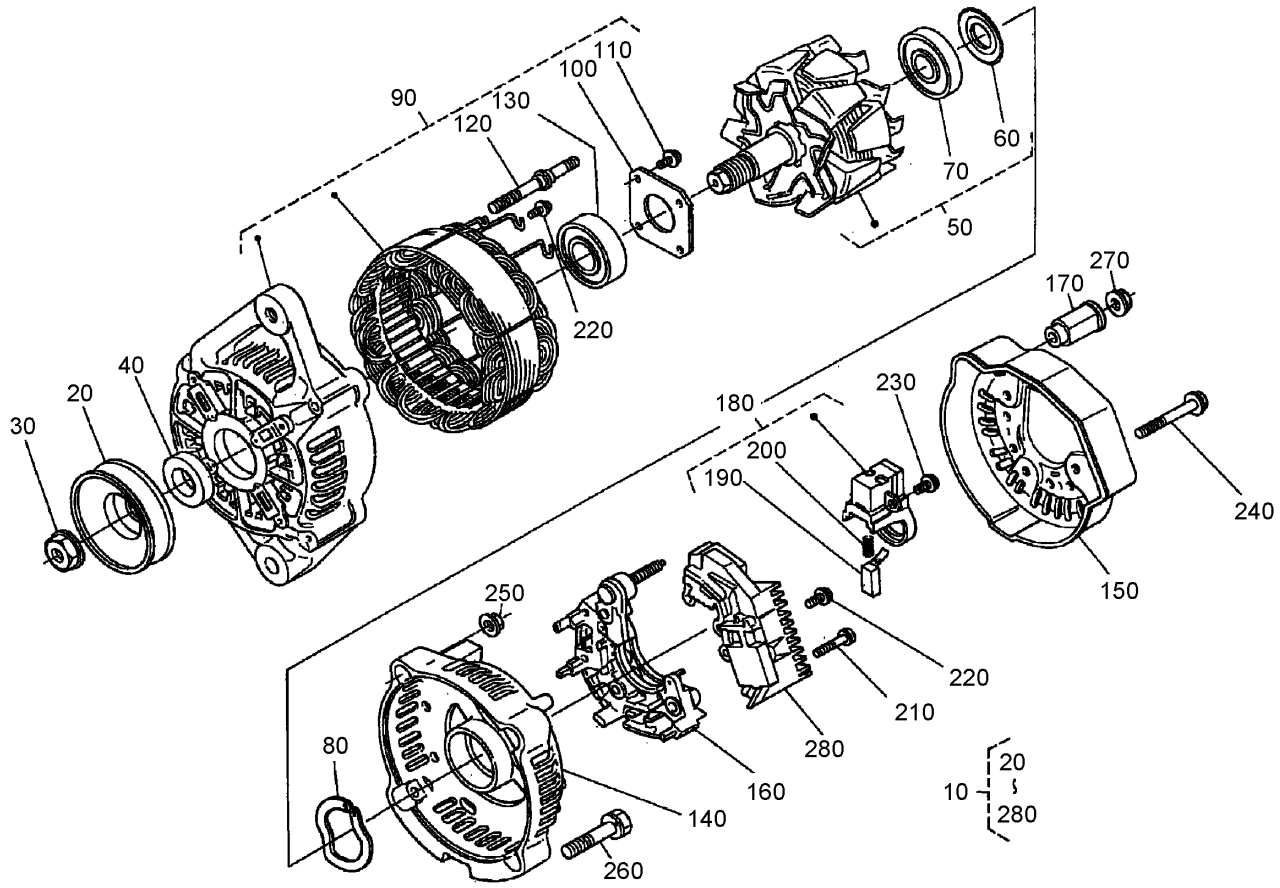
Fuel Filter and Fuel Pump

Ref	Part No.	Qty.	Description
10	107-0122	1	Pump-Fuel, Electric
110	98-7612	1	Filter-Fuel



Alternator and Pulley Assembly

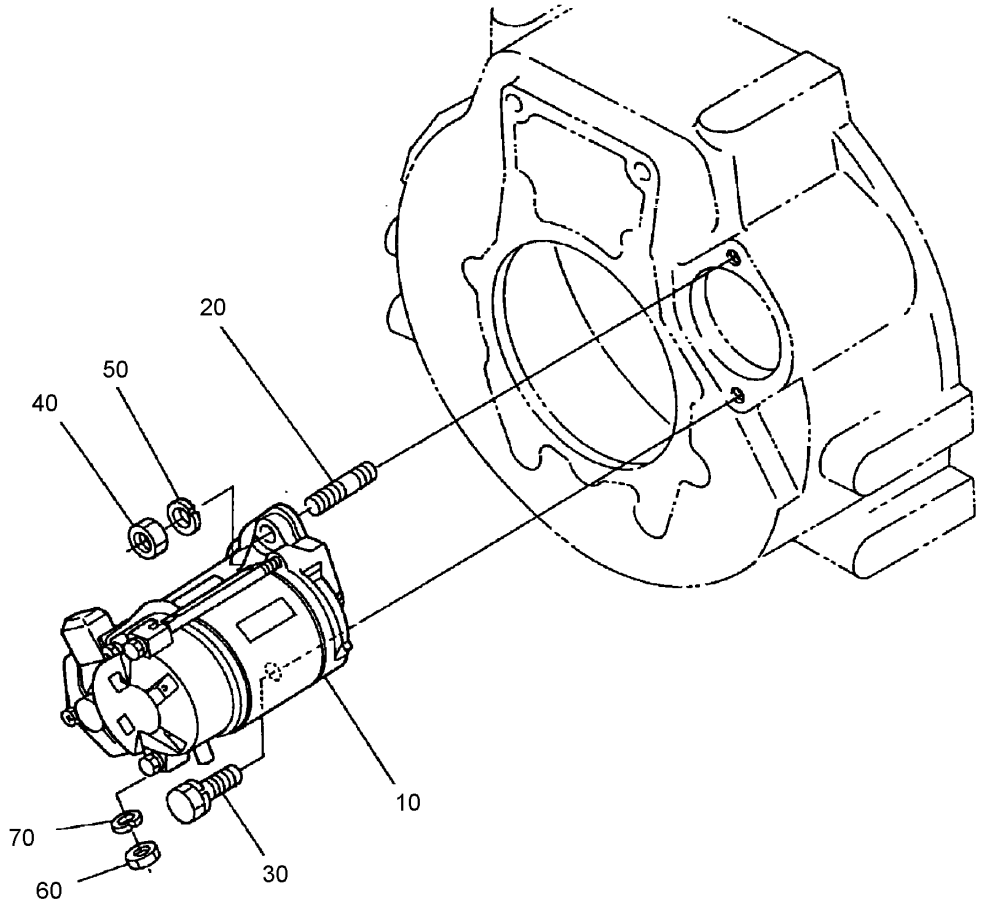
Ref	Part No.	Qty.	Description
10	98-7693	1	Alternator ASM
20	98-7695	1	Bolt
40	98-9366	1	Washer-Plain
50	108-7088	1	Bolt
70	98-7572	1	Nut
80	98-7699	1	Washer-Spring
90	105-2872	1	Bracket-Alternator
100	98-7701	1	Cover-Belt
110	106-2044	1	Pulley-Drive, Fan
120	98-7451	1	Key-Feather
130	98-7705	1	V-Belt



Alternator (Component Part) Assembly

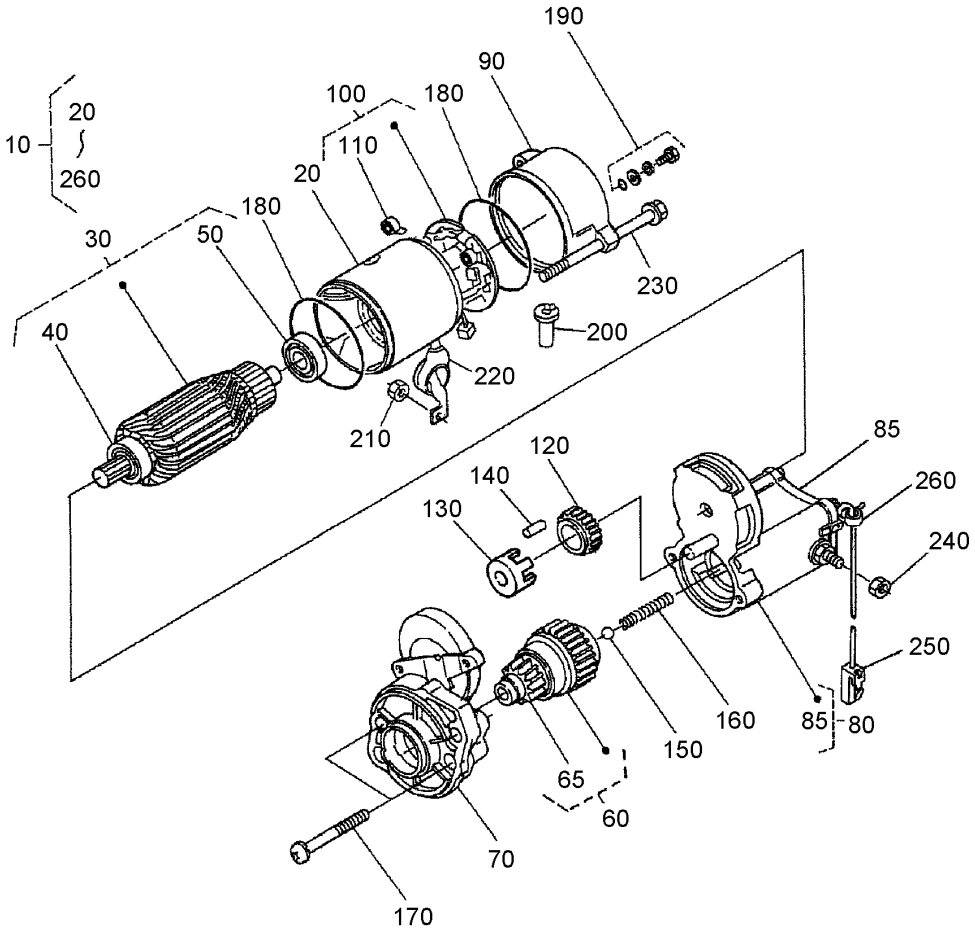
Ref	Part No.	Qty.	Description
10	107-0145	1	Alternator ASM
20	98-7707	1	Pulley-Alternator
30	98-7708	1	Nut
40	98-7709	1	Collar
50	107-0136	1	Rotor
60	98-7711	1	Cover-Bearing
70	107-0138	1	Bearing-Ball
80	98-7713	1	Washer-Thrust
90	107-0139	1	Drive End Frame ASM
100	98-7715	1	Plate-Retainer
110	98-7716	4	Screw-Head, Round
120	98-7717	2	Bolt-Through
130	107-0137	1	Bearing-Ball
140	98-7719	1	Frame-End
150	107-0140	1	Cover-End
160	98-7721	1	Rectifier ASM
170	98-7722	1	Bushing-Insulation
180	107-0141	1	Holder-Brush
190	98-7724	2	Brush
200	98-7725	2	Spring-Brush
210	98-7726	2	Screw-Head, Round
220	98-7727	6	Screw-Head, Round
230	98-7728	1	Screw-Head, Round
240	98-7729	3	Bolt

Ref	Part No.	Qty.	Description
250	98-7730	2	Nut
260	98-7731	2	Bolt
270	98-7732	1	Nut
280	107-9088	1	Regulator ASM



Starter Assembly

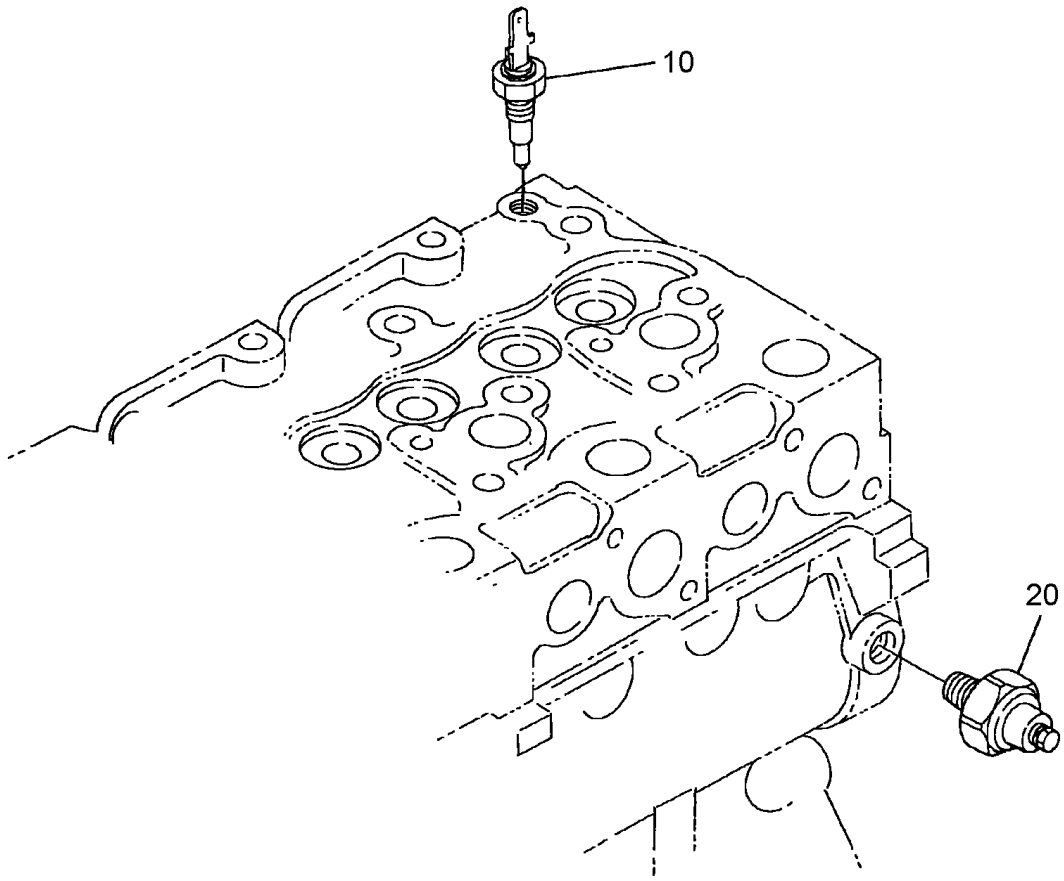
Ref	Part No.	Qty.	Description
10	100-9237	1	Starter ASM
20	98-7735	1	Stud
30	98-7736	1	Bolt
40	98-7737	1	Nut
50	98-7738	1	Washer-Spring
60	98-7739	1	Nut
70	105-2893	1	Washer-Spring



Starter (Component Part) Assembly

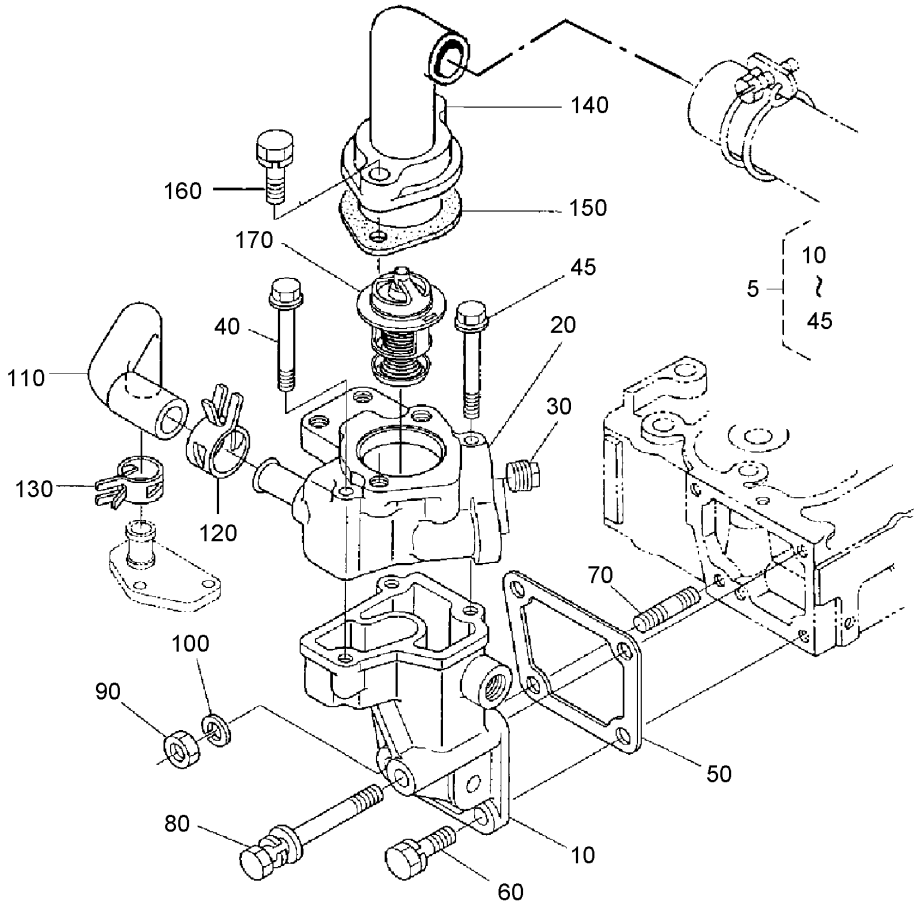
Ref	Part No.	Qty.	Description
10	100-9237	1	Starter ASM
20	104-8608	1	Yoke ASM
30	98-7742	1	Armature ASM
40	98-7744	1	Bearing
50	98-7743	1	Bearing
60	98-7745	1	Clutch-Running, Over
65	105-2887	1	Pinion-Bevel
70	98-7746	1	Frame-End, Drive
80	100-9239	1	Magentic Switch ASM
85	105-2886	1	Cover ASM
90	98-7748	1	Frame-End
100	98-7749	1	Brush Holder ASM
110	98-7750	4	Spring-Brush
120	98-7751	1	Gear
130	98-7752	1	Retainer
140	98-7753	5	**obs** Roller
150	98-7755	1	Ball
160	98-7754	1	Spring
170	98-7756	2	Bolt
180	98-7757	2	O-Ring
190	98-7758	2	Bolt ASM
200	98-7759	1	Pipe-Drain
210	99-8371	1	Nut-Hex
220	99-8375	1	Cover

Ref	Part No.	Qty.	Description
230	100-9240	2	Bolt
240	99-8376	1	Nut-Hex
250	98-9711	1	Cord-Solenoid, Stop
260	98-9712	1	Band-Cover



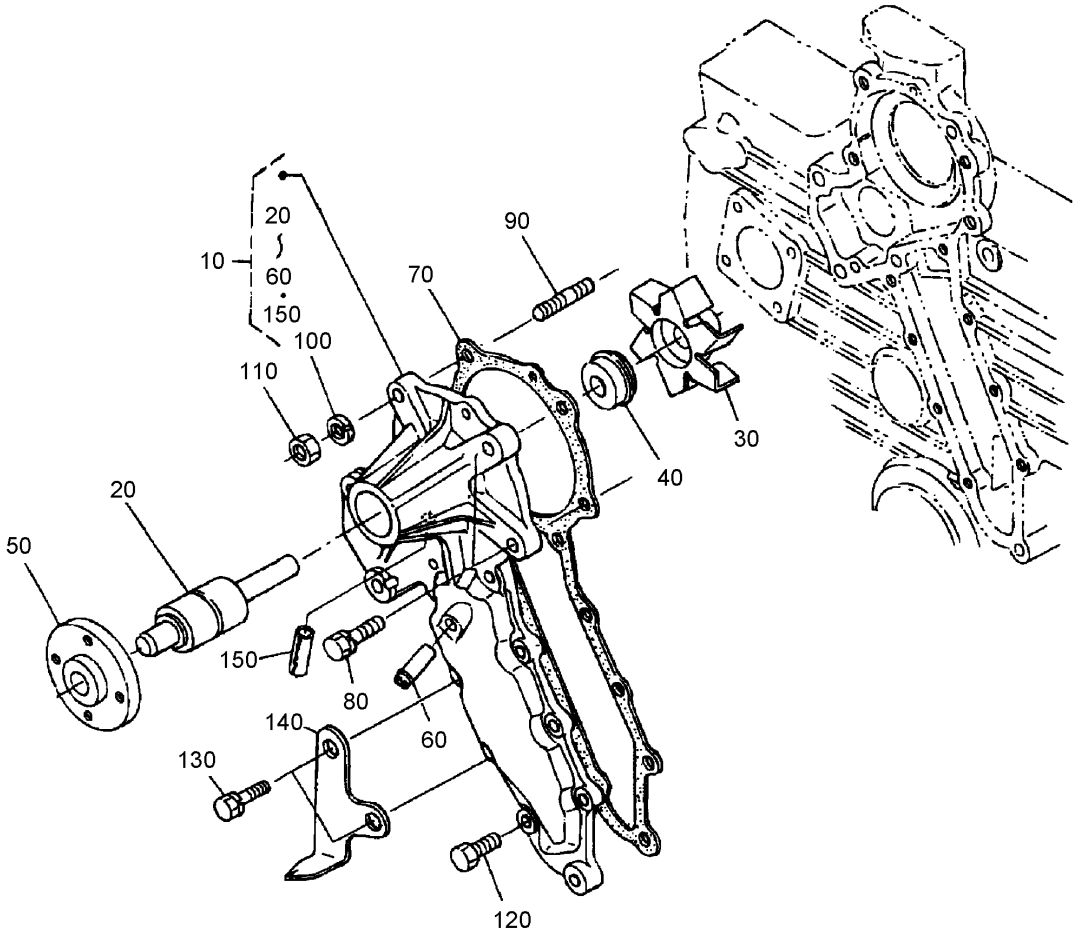
Oil Switch / Thermometer and Plug Assembly

Ref	Part No.	Qty.	Description
10	99-3582	1	Thermoswitch
20	98-7764	1	Switch-Oil



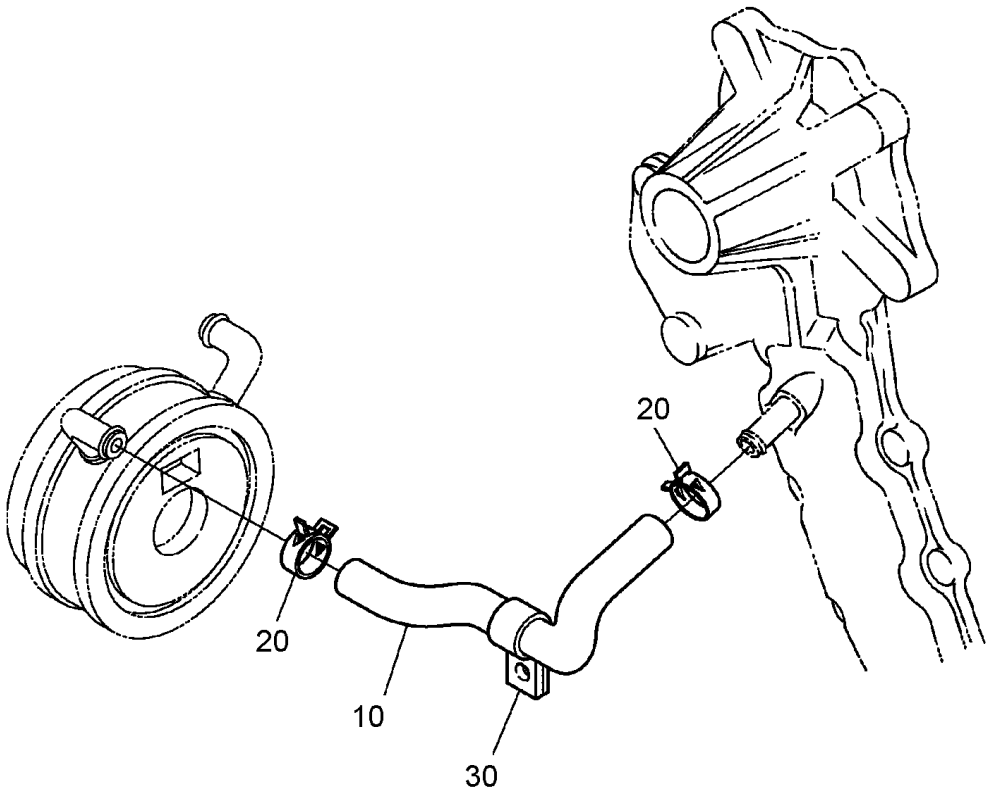
Water Flange and Thermostat Assembly

Ref	Part No.	Qty.	Description
5	105-4578	1	Water Flange ASM
10	107-0143	1	Flange-Water
20	107-0144	1	Flange-Water
30	105-2874	2	Plug
40	105-2875	2	Bolt-Flange
40	105-2875	3	Bolt-Flange
45	107-0117	1	Bolt-Flange
50	105-2876	1	Gasket-Flange, Water
60	98-7610	2	Bolt
70	100-1558	1	Stud-Manifold, Exhaust
80	107-0115	1	Bolt
90	98-7534	1	Nut
100	105-2893	1	Washer-Spring
110	105-2878	1	Pipe-Return, Water
120	98-9714	1	Clamp-Hose
130	105-2879	1	Clamp-Hose
140	100-9244	1	Cover-Thermostat
150	105-3748	1	Gasket-Thermostat
160	98-7777	2	Bolt
170	105-2881	1	Thermostat ASM



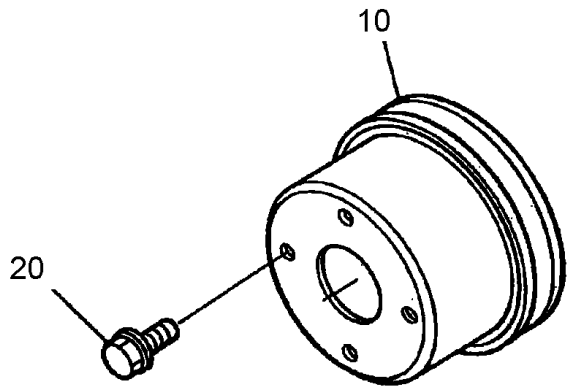
Water Pump Assembly

Ref	Part No.	Qty.	Description
10	107-0129	1	Water Pump ASM
20	98-7780	1	Bearing-Ball
30	107-0130	1	Impeller-Pump, Water
40	105-2882	1	Mechanical Seal ASM
50	108-7089	1	Flange-Shaft, W/Pump
60	98-9580	1	Pipe-Return, Water
70	98-7784	1	Gasket-Pump, Water
80	98-7439	2	Bolt
90	108-7090	2	Stud
100	105-2893	2	Washer-Spring
110	98-7534	2	Nut
120	98-7605	6	Bolt
130	98-7568	2	Bolt
140	100-9246	1	Indicator-Timing
150	107-0131	1	Pin-Spring



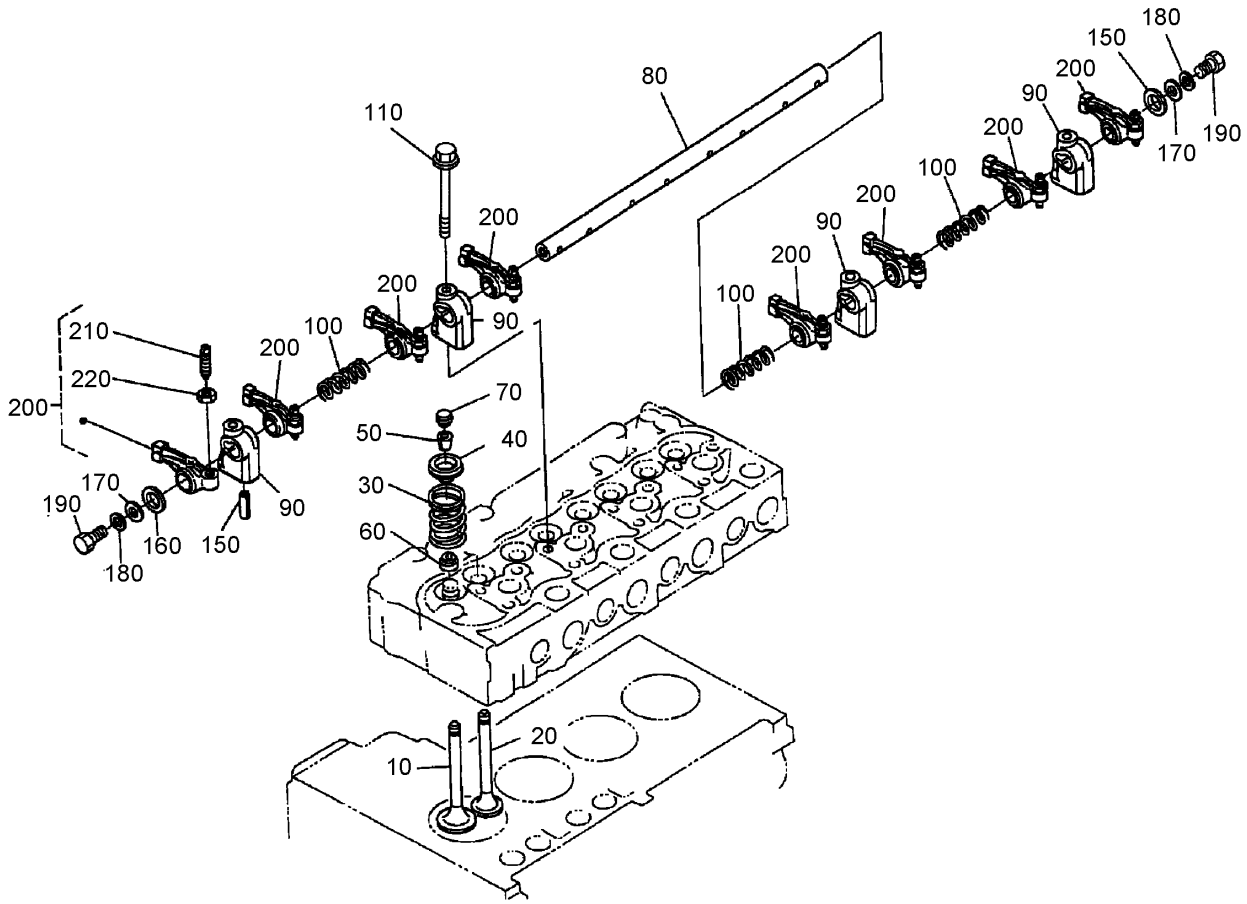
Water Pipe Assembly

Ref	Part No.	Qty.	Description
10	107-0124	1	Pipe-Cooler, Oil
20	98-9579	2	Band-Pipe
30	107-0123	1	Clamp-Cord



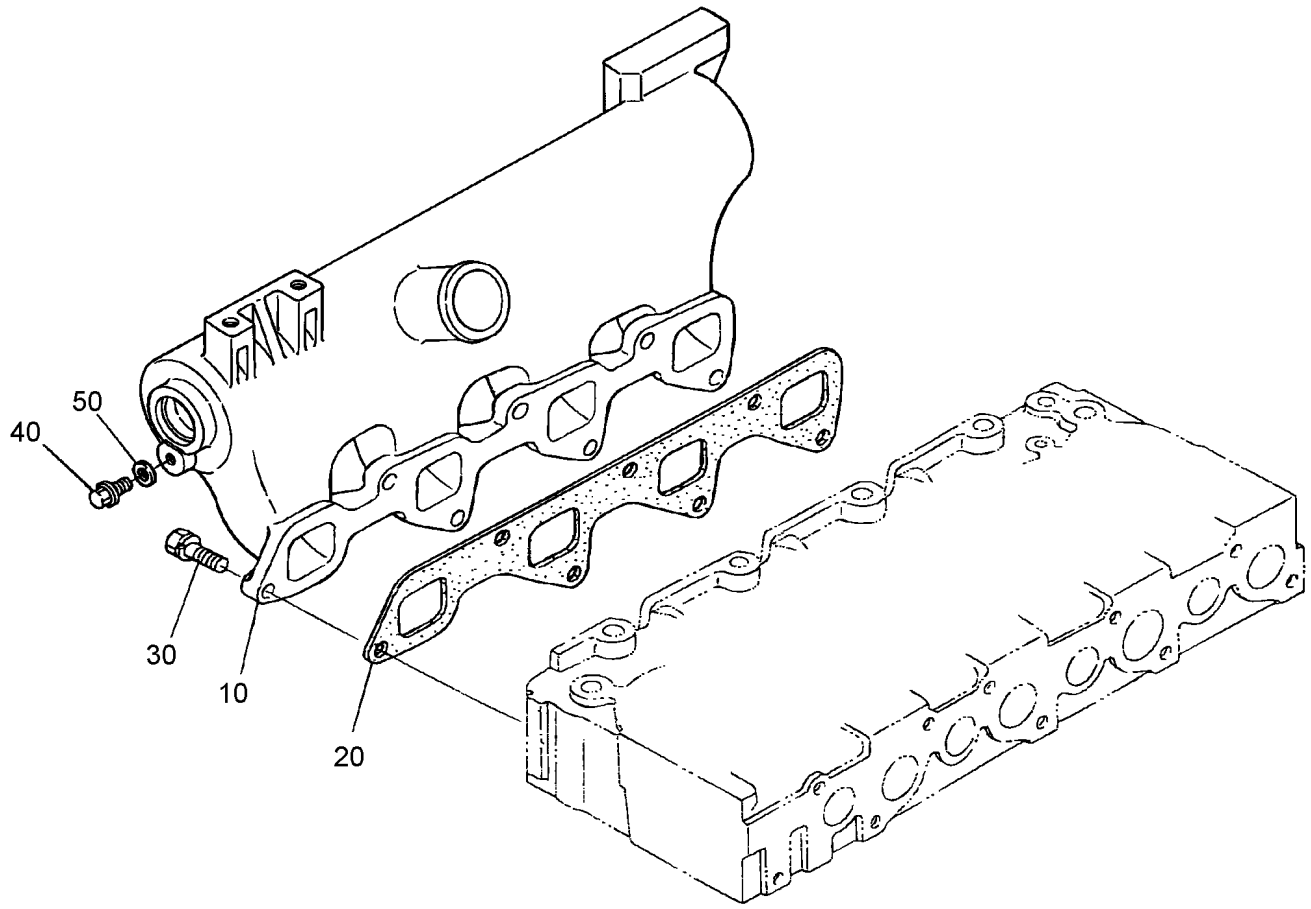
Fan Assembly

Ref	Part No.	Qty.	Description
10	98-7702	1	Pulley-Fan
20	99-8363	4	Bolt-Flange



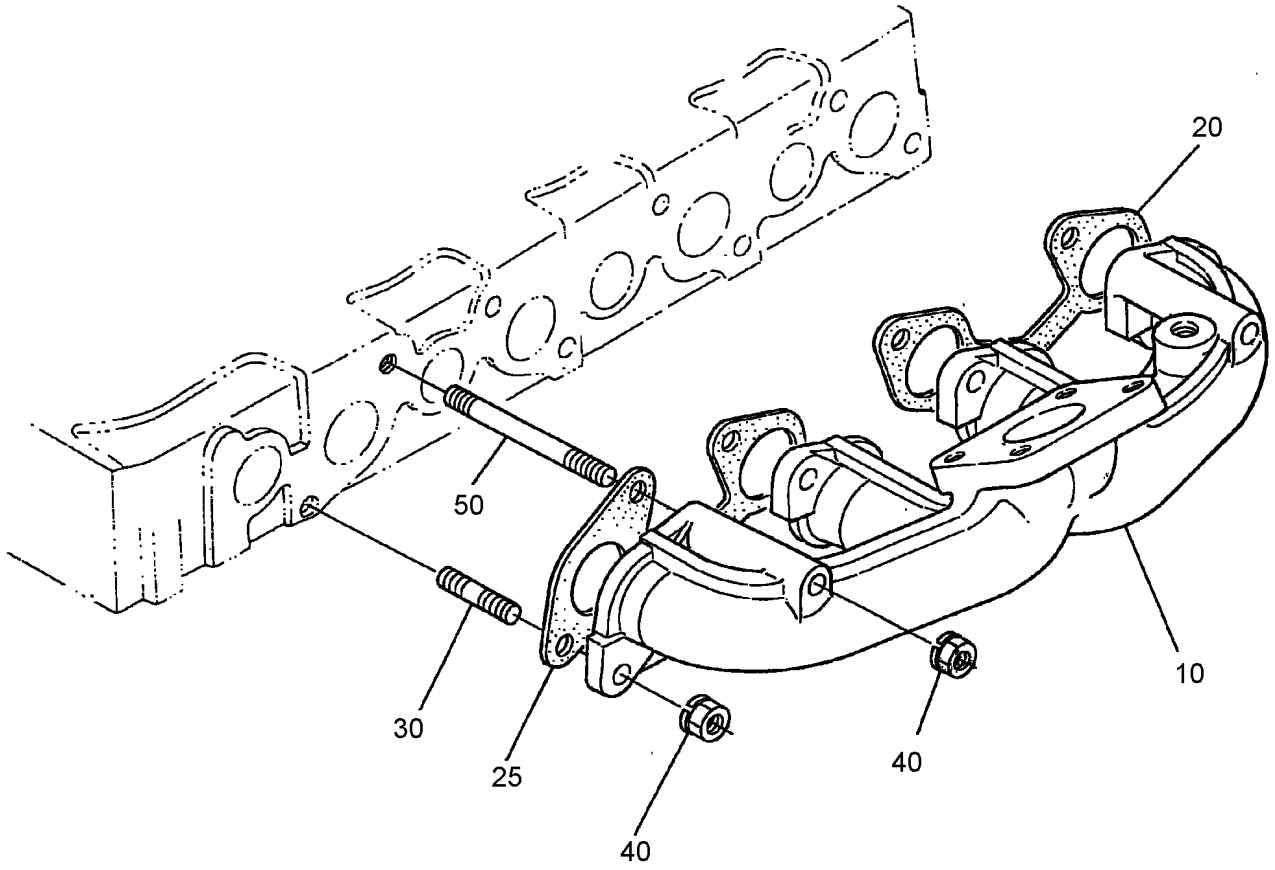
Valve and Rocker Arm Assembly

Ref	Part No.	Qty.	Description
10	98-7791	4	Valve-Inlet
20	100-9281	4	Valve-Exhaust
30	98-7793	8	Spring-Valve
40	98-7794	8	Retainer-Spring, Valve
50	98-7795	8	Collet-Spring, Valve
60	98-7796	8	Seal-Stem, Valve
70	98-7797	8	Cap-Valve
80	107-0134	1	Shaft-Arm, Rocker
90	98-7800	4	Bracket-Arm, Rocker
100	98-7807	3	Spring-Arm, Rocker
110	108-7091	4	Bolt-Flange
150	98-7805	1	Pin-Spring
160	98-7806	2	Washer
170	98-7660	2	Washer-Plain
180	105-2893	4	Washer-Spring
190	98-7884	2	Bolt
200	98-7809	8	Rocker Arm ASM
210	98-7810	8	Screw-Adjusting
220	98-7811	8	Nut



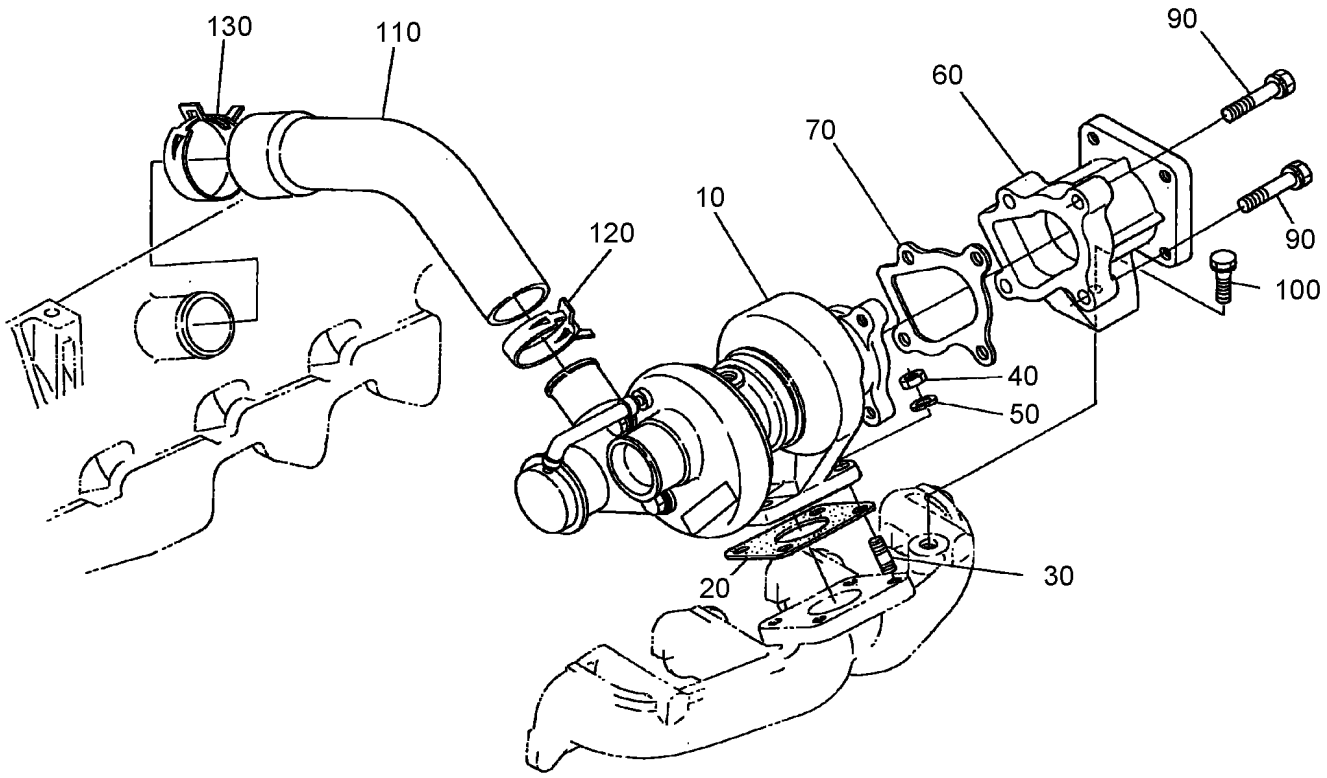
Inlet Manifold Assembly

Ref	Part No.	Qty.	Description
10	100-9283	1	Inlet-Manifold
20	100-9284	1	Gasket-Manifold, Intake
30	98-7610	7	Bolt
40	107-4317	1	Bolt-Flange
50	98-7654	1	Gasket



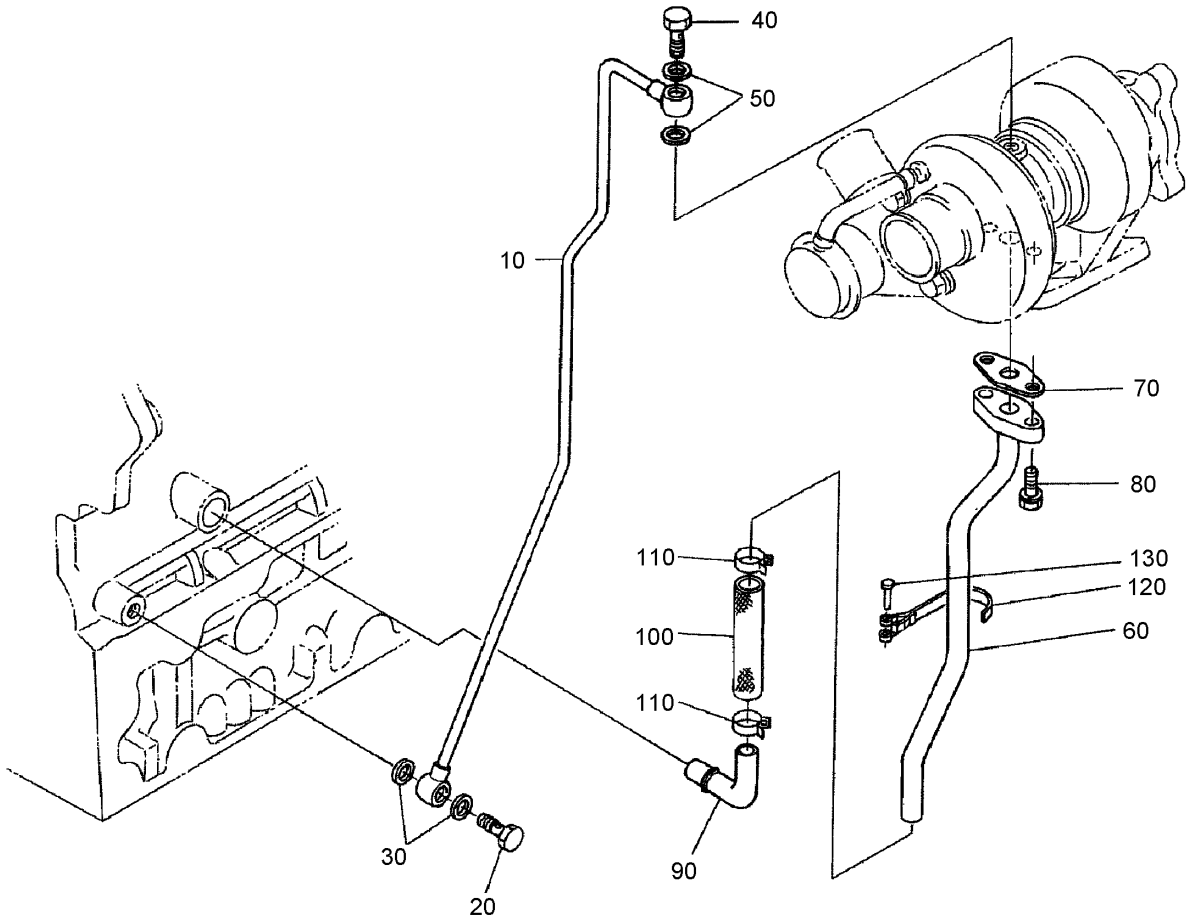
Exhaust Manifold Assembly

Ref	Part No.	Qty.	Description
10	108-7092	1	Manifold, Exhaust
20	98-7802	1	Gasket
25	98-7803	1	Gasket
30	100-1558	6	Stud-Manifold, Exhaust
40	100-9288	8	Nut
50	100-9289	2	Stud



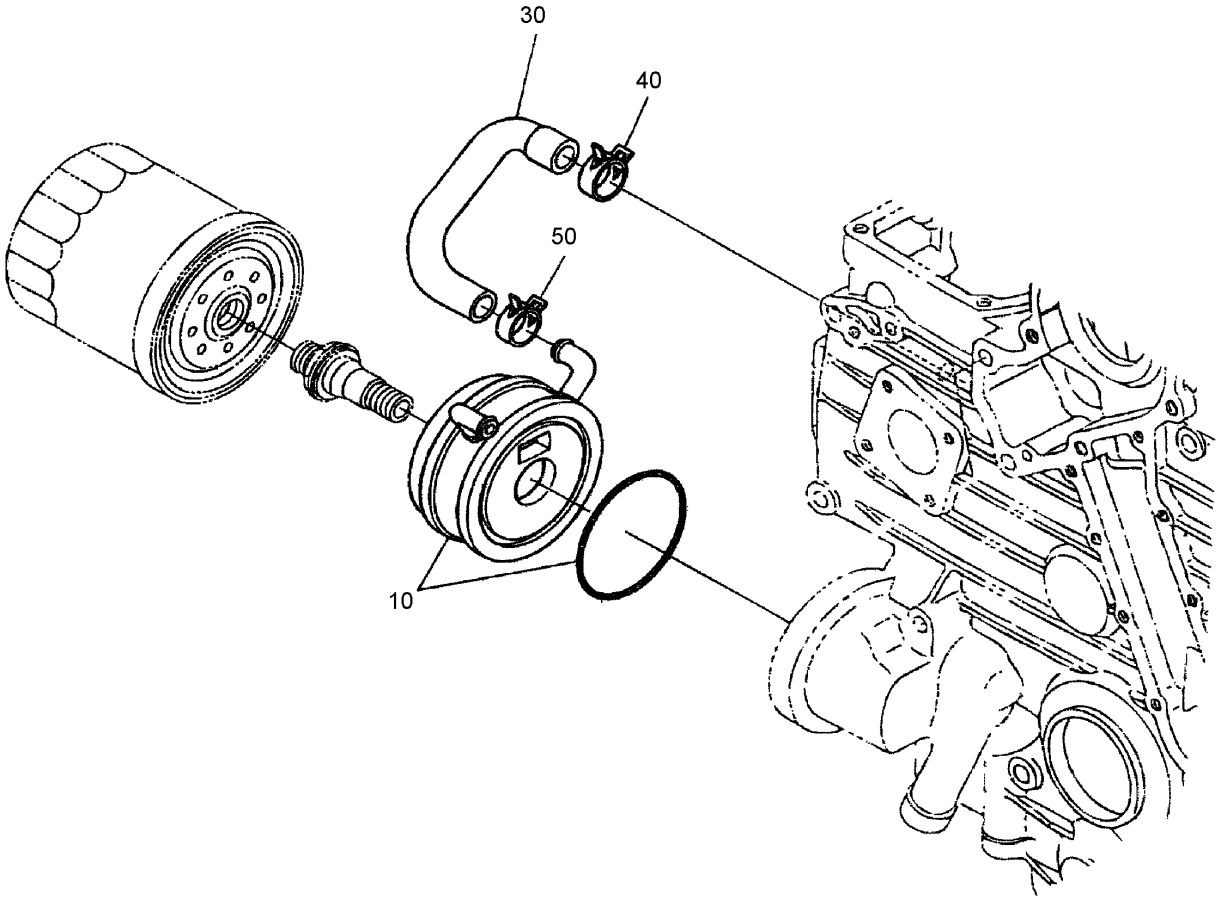
Turbo Charger Assembly

Ref	Part No.	Qty.	Description
10	108-7093	1	Turbo Charger ASM
20	100-9314	1	Gasket
30	99-8342	4	Stud
40	98-7534	4	Nut
50	105-2893	4	Washer-Spring
60	108-7094	1	Flange, Muffler
70	100-9316	1	Gasket
90	98-7697	4	Bolt
100	100-9230	1	Bolt
110	100-9318	1	Hose-Inlet
120	100-9319	1	Band-Pipe
130	99-8322	1	Band-Pipe



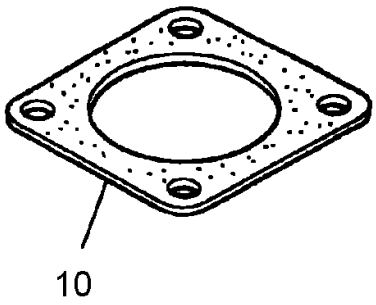
Oil Pipe (Turbo Charger) Assembly

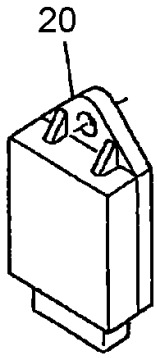
Ref	Part No.	Qty.	Description
10	107-0127	1	Pipe-Oil, Complete
20	100-9321	1	Bolt-Joint, Eye
30	98-7428	2	Gasket
40	98-9418	1	Bolt-Joint, Eye
50	99-8346	2	Gasket
60	107-0128	1	Pipe-Oil, Complete
70	98-9435	1	Gasket-Oil Return, Turbo
80	98-7605	2	Bolt
90	100-9323	1	Pipe-Oil
100	108-7095	1	Tube, Oil
110	98-9714	2	Clamp-Hose
120	108-7096	1	Clamp, Pipe
130	98-9591	1	Pin-Band



Oil Cooler Assembly

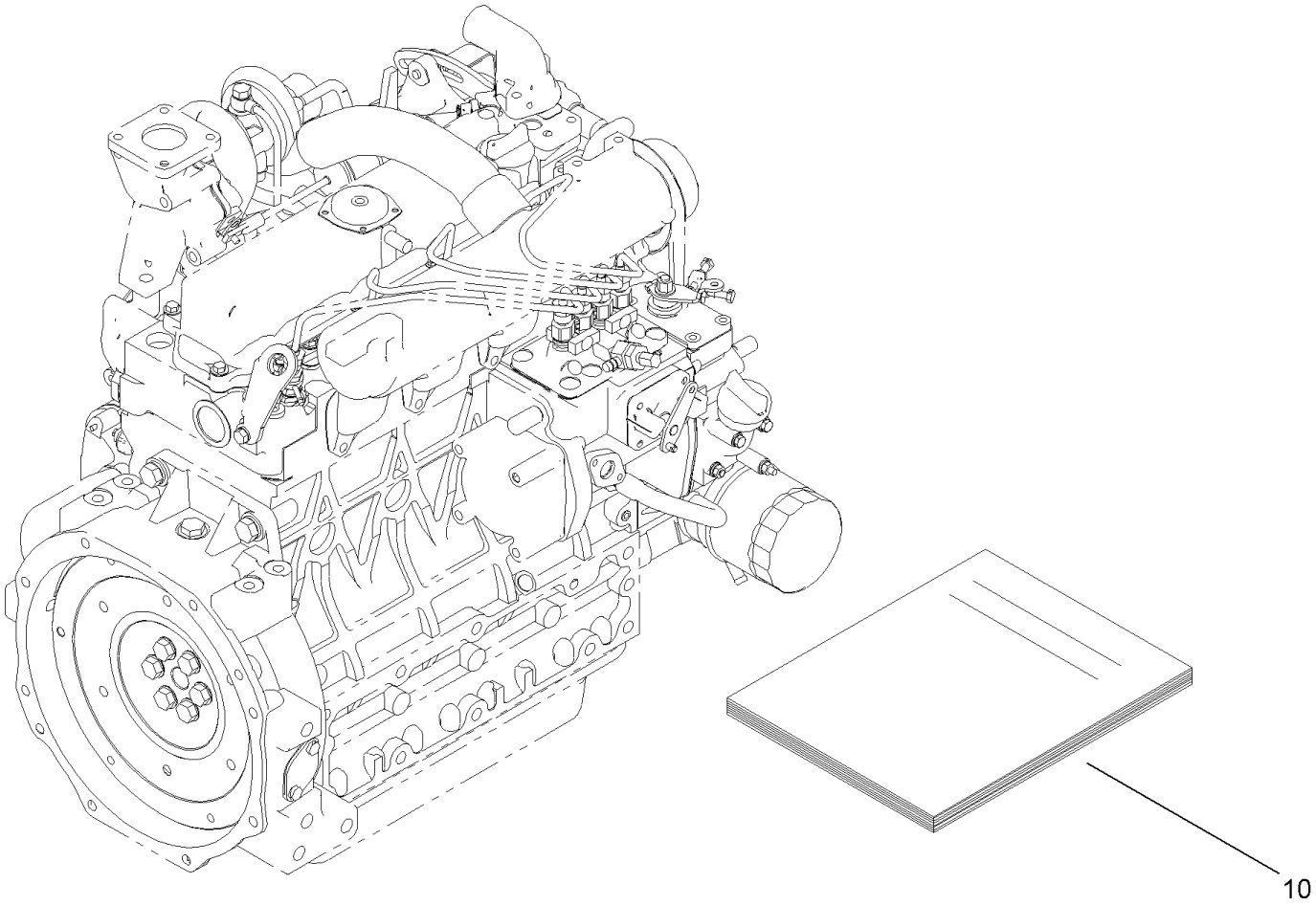
Ref	Part No.	Qty.	Description
10	107-0125	1	Oil Cooler ASM
30	107-0126	1	Hose-Cooler, Oil
40	105-2879	1	Clamp-Hose
50	98-9579	1	Band-Pipe





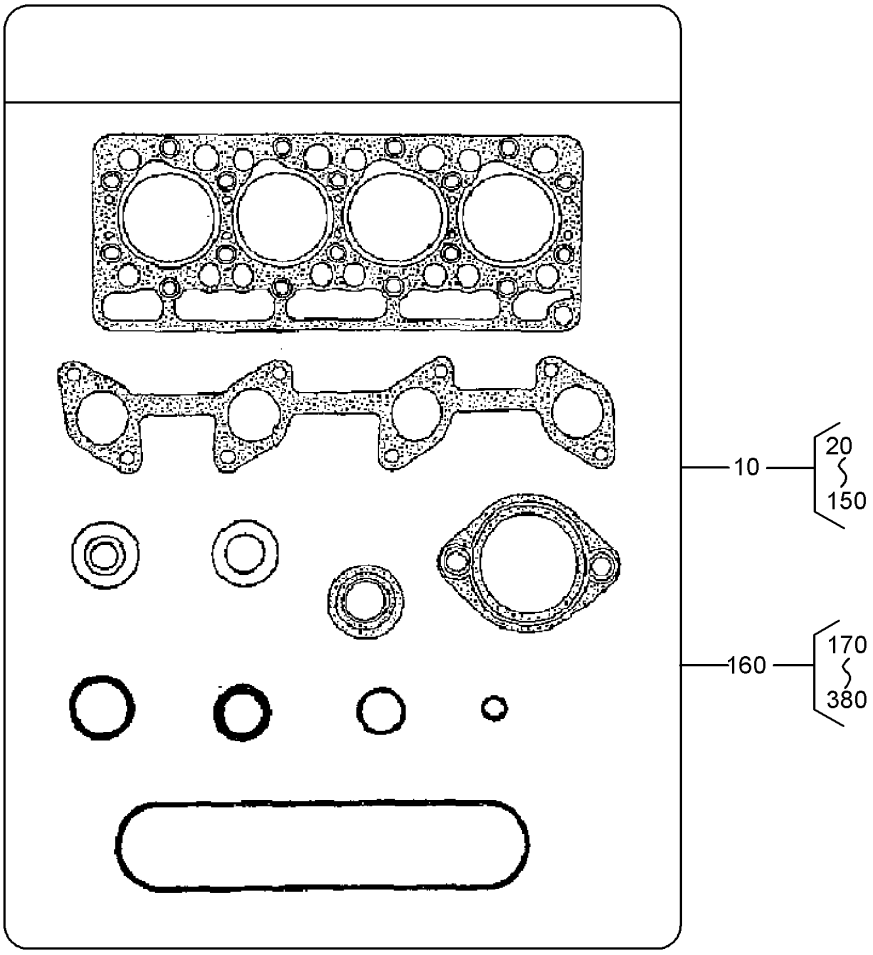
Muffler Gasket and Glow Controller

Ref	Part No.	Qty.	Description
10	100-9333	1	Gasket-Muffler
20	98-7611	1	Controller-Glow



Engine Operators Manual

Ref	Part No.	Qty.	Description
10	100-9335	1	Manual-Instruction



Gasket Kit

Ref	Part No.	Qty.	Description
10	100-9337	1	Upper Gasket Kit
160	98-7888	1	Lower Gasket Kit

Attachments and Accessories

For 30411 - Groundsmaster 4100-D Traction Unit

Product Name	Model/Part
Front Plate Service Kit	107-4328
Blade Service Pack	108-1451
Radiator-Upgrade	108-1482
Accessory Wiring Kit	110-3263
Deluxe Seat Suspension	30396
Standard Seat Kit	30398
Service Cutting Unit	30418
Leaf Mulcher Kit	30419
Speed Control Kit	30421
Rotary Broom	30426
Air Conditioner Mounting Kit	30427
Flow Divider Kit	30429
Road Light Kit	30442
Air Ride Seat Suspension Kit	30621
Premium Seat Kit	30622
Arm Rest Kit	30707

NOTES


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