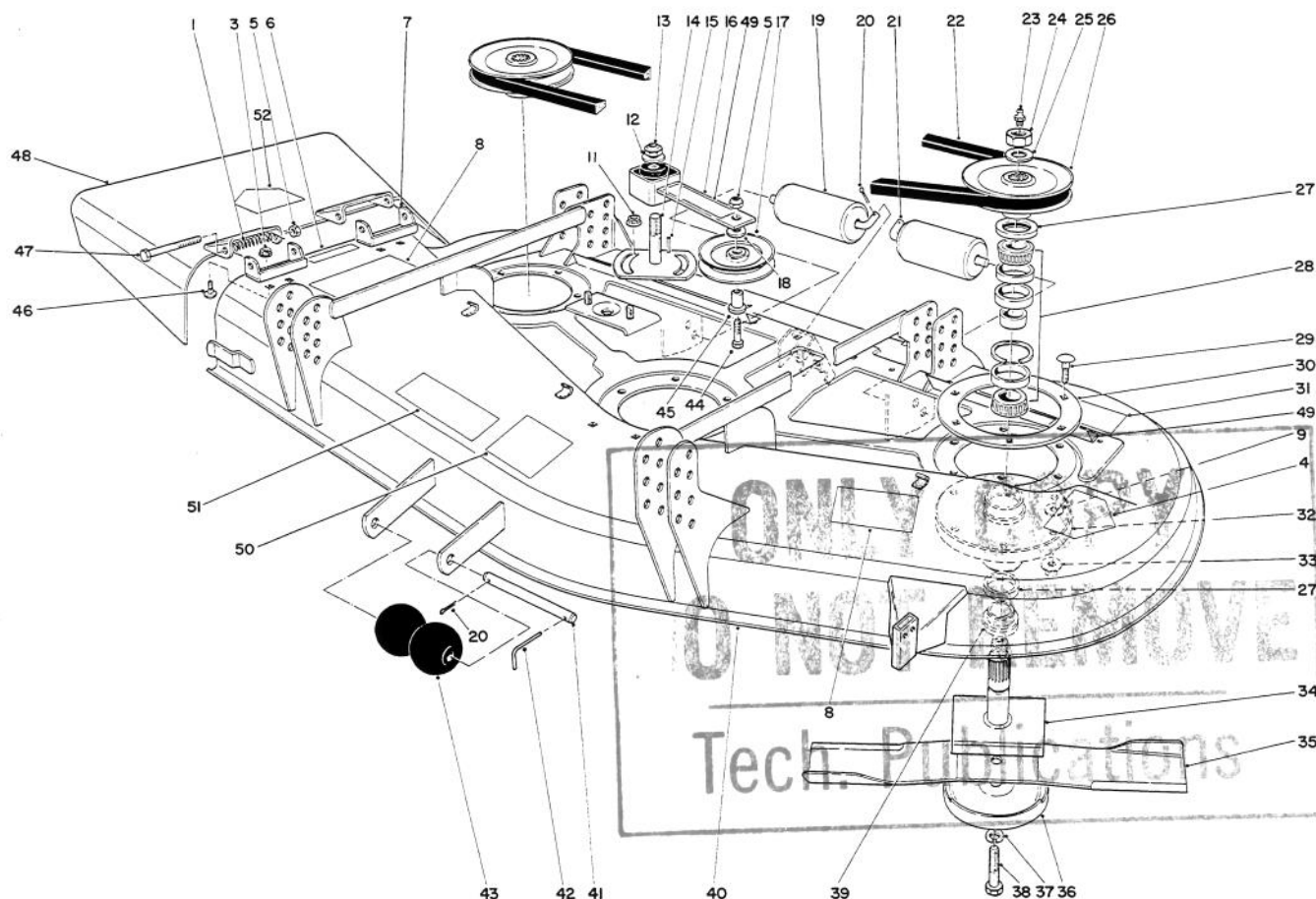




MODEL NO. 30652-390001 & UP

PARTS CATALOG

52" SIDE DISCHARGE CUTTING UNIT For 220 Proline

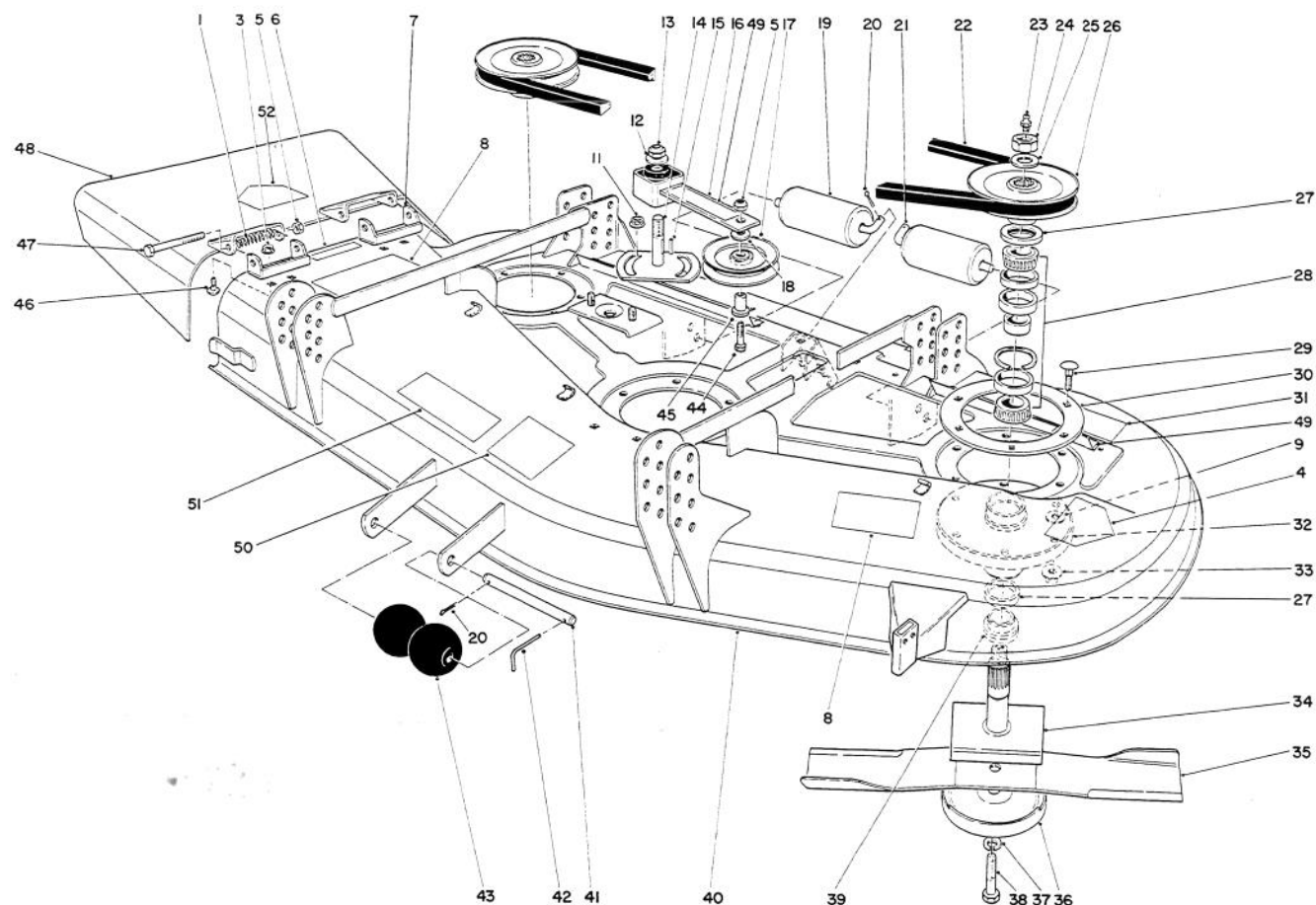


C-1282

DECK AND SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	40-6230	Spring - Torsion	1
3	32128-20	Nut - Lock	4
4	43-8480	Decal - Danger	1
5	3296-5	Nut - Lock	3
6	66-6380	Decal - Deflector Missing	1
7	29-5590	Pivot Bracket - Deflector	2
8	66-1340	Decal - Danger	2
9	3256-24	Washer - Flat	18
11	3290-357	Nut - Flange	2
12	3256-27	Washer - Flat	1
13	3296-33	Nut - Lock	1
14	28-9060	Plate - Idler	1
15	5-1077	Key - Square	1
16	27-8580	Idler Socket	1

Ref. No.	Part No.	Description	No. Used
17	65-5940	Pulley - Idler	1
18	7-0081	Washer - Special	1
19	36-1740	Roller - Deck	2
20	3272-11	Pin - Cotter	3
21	40-0340	Shaft - Rear Roller	2
22	27-1160	V-Belt	1
23	302-2	Fitting - Grease	3
24	32146-20	Nut - Lock	3
25	7-4150	Washer	3
26	46-8530	Pulley	3
27	253-139	Seal - Wave	6
28	46-8530	Assembly - Bearing	3
29	3231-22	Bolt - Carriage	18
30	27-7680	Ring - Deck Support	3



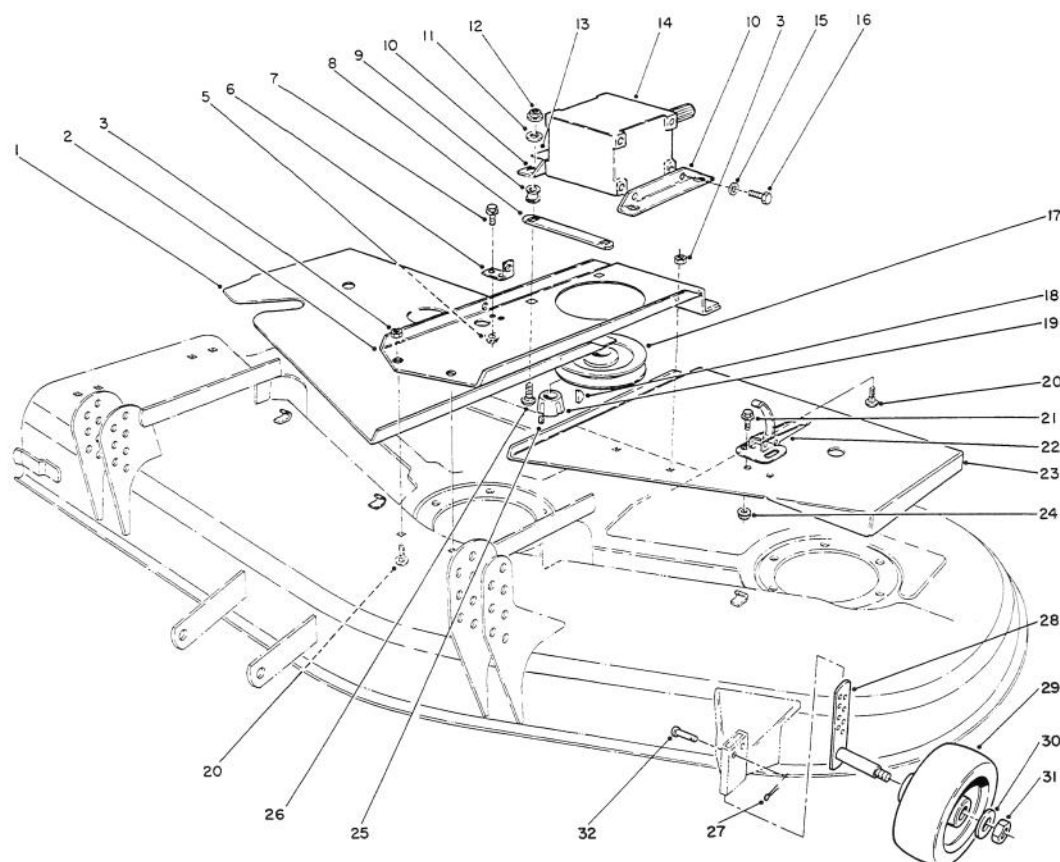
C-1282

DECK AND SPINDLE ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
31	68-8340	Decal - Blade Bolt Torque	1
32	61-4160	Housing - Spindle	3
33	32128-21	Nut - Flange	18
34	27-0920	Spindle - Shaft	3
35	27-0990	Blade	3
36	72-9361	Anti-Scalp Cup	3
37	3253-27	Washer - Lock	3
38	44-2200	Screw - Blade Bolt	3
39	27-0950	Spacer - Spindle Bearing	3
40	72-9211	Cutting Deck	1
41	40-6400	Shaft - Roller	1
42	57-0690	Pin - Cotter, Special	1
43	29-4820	Roller	2
44	3211-8	Screw - Cap Hex. Hd.	1

Ref. No.	Part No.	Description	No. Used
45	65-5950	Bushing - Pulley	1
46	3230-23	Bolt - Carriage	4
47	3211-15	Screw - Cap Hex. Hd.	2
48	13-3949	Deflector - Grass (Incl. Ref. #4)	1
49	67-5360	Decal - Shield Missing	2
50	51-3960	Decal - 52"	1
51	74-2080	Decal - Proline	1
52	54-9220	Decal - Danger	1
*	44-5480	Blade - High Sail (Optional)	3
*	27-0870	Assembly - Spindle (Incl. Ref. #23-28, 32, 34 & 39)	3

*Not Illustrated

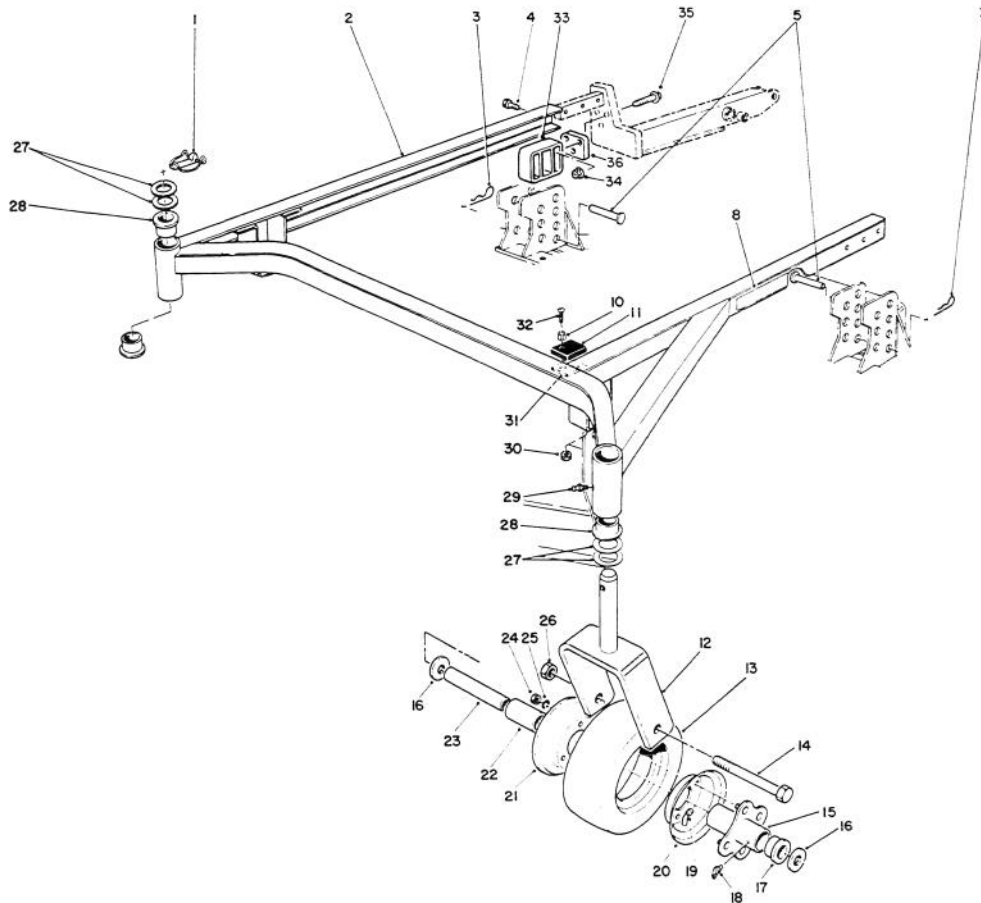


C-1283

COVERS, GEAR BOX AND GAUGE WHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	72-9330	Cover R.H.	1
2	72-9230	Base - Gear Box	1
3	3290-357	Nut - Flange	4
5	32128-20	Nut - Flange	2
6	72-9240	Bracket - Extension	1
7	322-4	Screw - Cap Hex. Hd.	2
8	68-9890	Cover - Gear Box	1
9	63-9750	ISO Mount - Gear Box	4
10	68-8560	Bracket - Gear Box	2
11	63-8410	Washer	4
12	32153-2	Nut	4
13	70-2560	Decal - Lube	1
14	68-6810	Assembly - Gear Box	1
15	3253-21	Washer - Flat	4
16	323-4	Screw - Cap Hex. Hd.	4
17	63-9900	Pulley - Gear Box	1

Ref. No.	Part No.	Description	No. Used
18	3257-5	Key - Woodruff	1
19	27-6140	Bushing - Taper Lock (Incl. Ref. #25)	1
20	3231-27	Bolt - Carriage	4
21	3290-321	Screw - Machine	6
22	249-21	Latch - Draw	3
23	72-9340	Cover L.H.	1
24	32128-17	Nut - Flange	6
25	3245-9	Screw - Set	1
26	3231-26	Bolt - Carriage	4
27	3290-467	Pin - Cotter	1
28	68-2350	Plate - Gauge Wheel	1
29	68-2730	Wheel - Gauge	1
30	3256-24	Washer - Flat	1
31	3296-39	Nut	1
32	283-2	Pin - Clevis	1

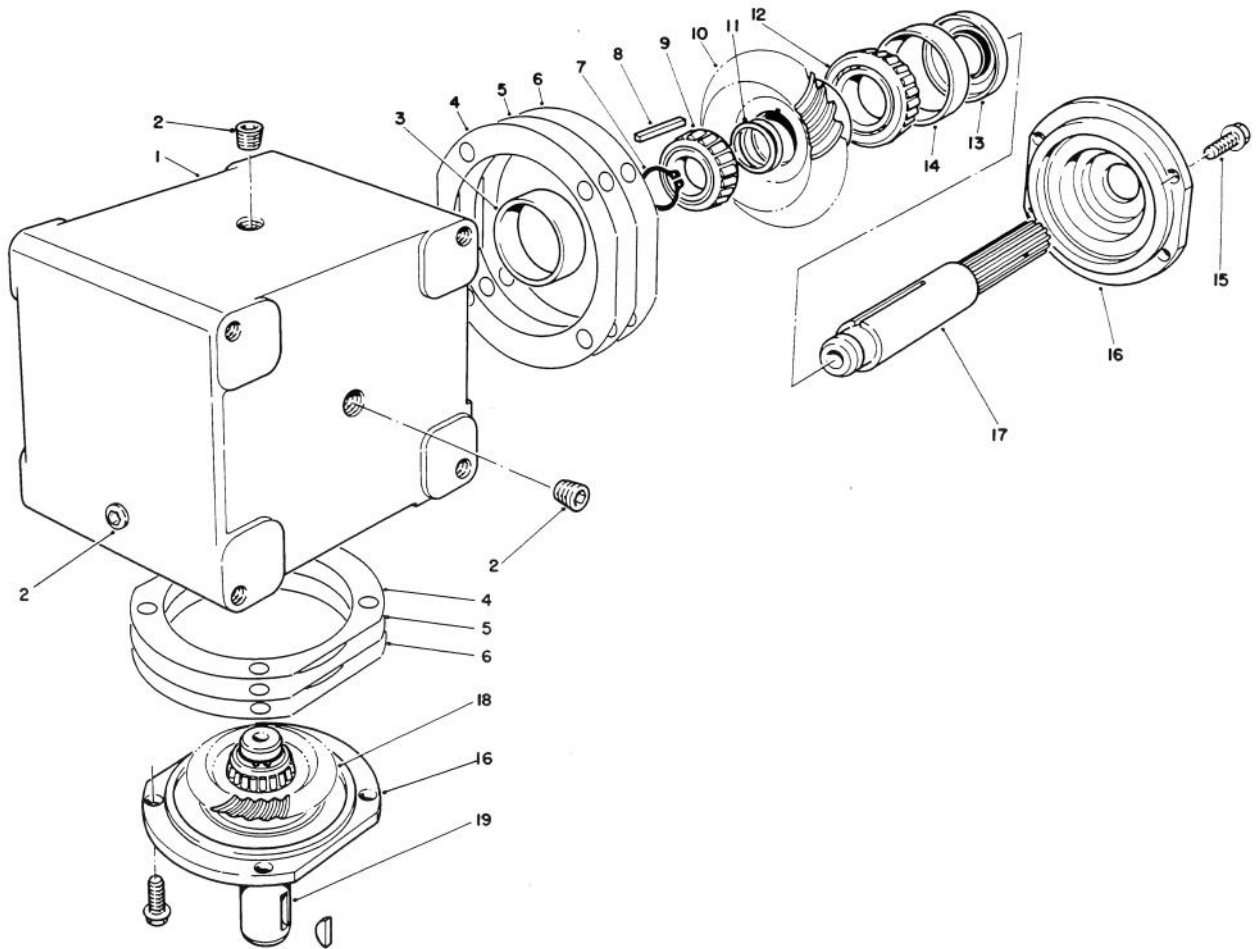


T-1249

CARRIER FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3290-384	Pin - Lynch	2	21	68-8930	Wheel Half - Male	2
2	83-4550	Frame - Deck Suspension	1	22	62-5570	Bearing - Roller	2
*		(Incl. Ref. # 28)	1	23	68-8980	Bushing - Spanner	2
3	3290-355	Pin - Cotter	4	24	3219-2	Nut - Hex.	8
4	325-32	Screw - Hex. Hd.	6	25	3253-4	Washer - Lock	8
5	283-55	Pin - Clevis	4	26	32153-5	Nut - Lock	2
6	302-40	Fitting - Grease	2	27	3-6781	Washer - Thrust	8
8	68-8360	Decal - H.O.C.	1	28	28-9290	Bushing - Special	4
10	40-9520	Spacer - Split	4	29	302-5	Fitting - Grease	2
11	40-0330	Cushion - Rubber	2	30	3296-2	Nut - Lock	4
12	68-8900	Fork - Castor, Front	2	31	42-6200	Cushion - Shim	A/R
13	68-8960	Tire	2	32	32122-28	Screw - Mach. Truss Hd.	4
14	325-19	Screw - Hex. Hd.	2	33	83-4520	Cradle - Rear	2
15	68-8940	Hub - Center	2	34	32128-40	Nut - Flange	6
16	3256-6	Washer - Thrust	4	35	66-9302	Screw - Flange Hd.	6
17	62-5580	Bushing	4	36	83-4580	Spacer	2
18	302-61	Fitting - Grease	2	*	13-3869	Assembly - Castor Wheel (Incl. Ref. #13, 15, 17-22 & 24-25)	2
19	68-8950	Tube w/Valve	2				
20	68-8920	Wheel Half - Female	2				

*Not Illustrated



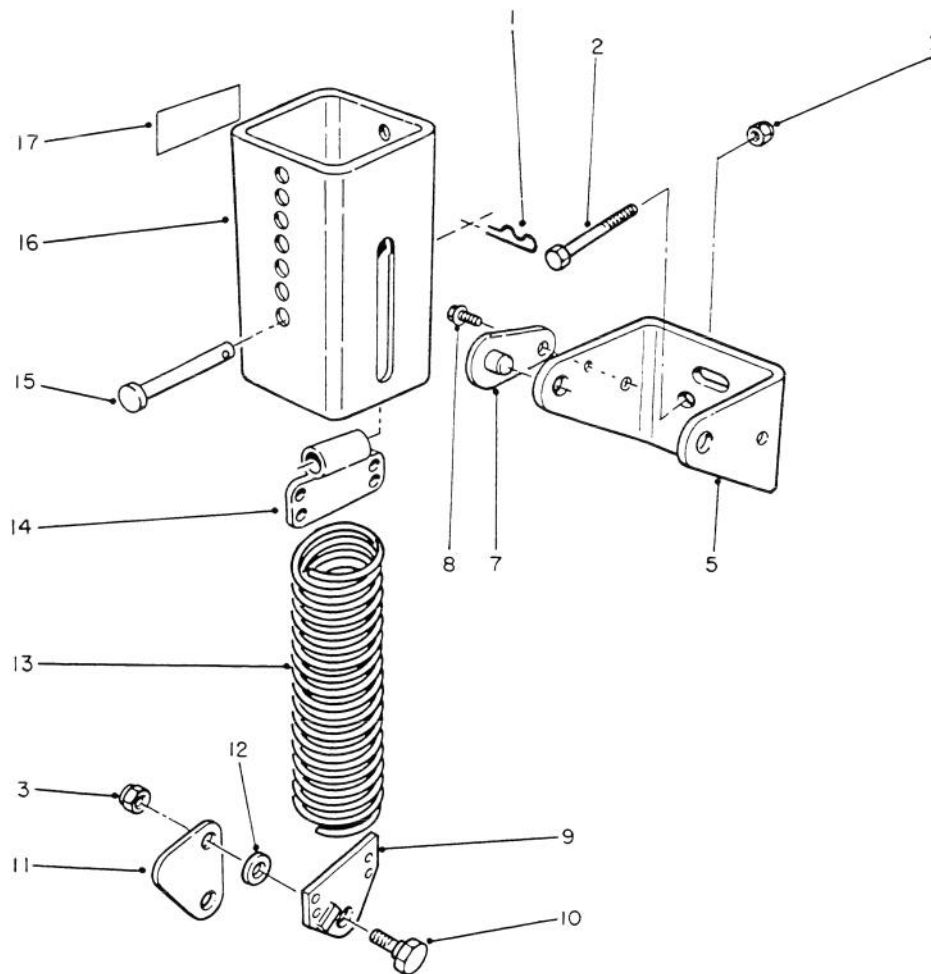
T-0977

GEAR BOX ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	68-7030	Housing	1
2	62-3490	Plug - Pipe (Solid)	4
3	62-3360	Cup - Bearing	2
4	62-3420	Gasket (.015)	A/R
5	62-3430	Gasket (.005)	A/R
6	62-3440	Gasket (.003)	A/R
7	68-7070	Ring - Retaining	2
8	62-3380	Key	2
9	62-3370	Cone - Bearing	2
10	68-7080	Gear	1
11	72-9370	Shim (.020)	2

Ref. No.	Part No.	Description	No. Used
12	62-3330	Cone - Gear	1
13	62-3400	Seal	2
14	62-3340	Cup - Bearing	2
15	62-3310	Screw - Cap	8
16	62-3410	Cap	2
17	68-7040	Shaft	1
18	68-7060	Gear	1
19	68-7050	Shaft	1
*	68-6810	Gear Box Assembly (Incl. Ref. #1-19)	1

*Not Illustrated



T-1219

COUNTER BALANCE ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3290-355	Pin - Hair Cotter	1	12	3256-24	Washer - Flat	2
3	3296-44	Nut - Lock	2	13	66-8390	Spring - Extension	1
5	66-8460	Bracket - Mounting	1	14	70-7940	End - Spring	1
7	70-7920	Assembly - Pin, Lock	2	15	283-69	Pin - Clevis	1
8	12-3270	Screw - Self Tapping	2	16	70-7970	Assembly - Cover, Spring	1
9	66-8420	End - Spring	1	17	55-4300	Decal - Caution	2
10	46-3380	Bolt - Shoulder	2	*	70-8090	Counter Balance Assembly (Incl. Ref. #1-17)	1
11	66-8450	Link - Knee	1				

*Not Illustrated

TORO PART NUMBER INDEX

3315-333A

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3-6781	Washer - Thrust	4 27 8	66-8420	End - Spring	6 9 1
4-2269	Frame - Deck Suspension	4 2 1	66-8450	Link - Knee	6 11 1
5-1077	Key - Square	1 15 1	66-8460	Bracket - Mounting	6 5 1
7-0081	Washer - Special	1 18 1	66-9302	Screw - Flange Hd.	4 35 6
7-4150	Washer	1 25 3	67-5360	Decal - Shield Missing	2 49 2
11-5769	Spindle Assembly	2 * 3	68-2350	Plate - Gauge Wheel	3 28 1
12-3270	Screw - Self Tapping	6 8 2	68-2730	Wheel - Gauge	3 29 1
13-3869	Assembly - Castor Wheel	4 * 2	68-7030	Housing	5 1 1
13-3949	Deflector - Grass	2 48	68-7040	Shaft	5 17 1
14-4659	Assembly - Gear Box	3 14 1	68-7050	Shaft	5 19 1
27-0870	Assembly - Spindle	2 *	68-7060	Gear	5 18 1
27-0920	Spindle - Shaft	2 34 3	68-7070	Ring - Retaining	5 7 2
27-0950	Spacer - Spindle Bearing	2 39 3	68-7080	Gear	5 10 1
27-0970	Pulley	1 26 3	68-8340	Decal - Blade Bolt Torque	2 31 1
27-0990	Blade	2 35 3	68-8360	Decal - H.O.C.	4 8 1
27-1160	V-Belt	1 22 1	68-8560	Bracket - Gear Box	3 10 2
27-6140	Bushing - Taper Lock	3 19 1	68-8900	Fork - Castor, Front	4 12 2
27-7680	Ring - Deck Support	1 30 3	68-8920	Wheel Half - Female	4 20 2
27-8580	Idler Socket	1 16 1	68-8930	Wheel Half - Male	4 21 2
28-9060	Plate - Idler	1 14 1	68-8940	Hub - Center	4 15 2
28-9290	Bushing - Special	4 28 4	68-8950	Tube w/Valve	4 19 2
29-4820	Roller	2 43 2	68-8960	Tire	4 13 2
29-5590	Pivot Bracket - Deflector	1 7 2	68-8980	Bushing - Spanner	4 23 2
36-1740	Roller - Deck	1 19 2	68-9890	Cover - Gear Box	3 8 1
40-0330	Cushion - Rubber	4 11 2	70-2560	Decal - Lube	3 13 1
40-0340	Shaft - Rear Roller	1 21 2	70-7920	Assembly - Pin, Lock	6 7 2
40-6200	Deflector - Grass	2 * 1	70-7940	End - Spring	6 14 1
40-6230	Spring - Torsion	1 1 1	70-7970	Assembly - Cover, Spring	6 16 1
40-6400	Shaft - Roller	2 41 1	70-8090	Counter Balance Assembly	6 * 1
40-9520	Spacer - Split	4 10 4	72-9211	Cutting Deck	2 40 1
42-6200	Cushion - Shim	4 31A/R	72-9230	Base - Gear Box	3 2 1
43-8480	Decal - Danger	1 4 1	72-9240	Bracket - Extension	3 6 1
44-2200	Screw - Blade Bolt	2 38 3	72-9330	Cover R.H.	3 1 1
44-5480	Blade - High Sail (Optional)	2 * 3	72-9340	Cover L.H.	3 23 1
46-3380	Bolt - Shoulder	6 10 2	72-9361	Anti-Scalp Cup	2 36 3
46-8530	Assembly - Bearing	1 28 3	72-9370	Shim (.020)	5 11 2
51-3960	Decal - 52"	2 50 1	74-2080	Decal - Proline	2 51 1
54-9220	Decal - Danger	2 52 1	83-4520	Cradle - Rear	4 33 2
55-4300	Decal - Caution	6 17 2	83-4580	Spacer	4 36 2
57-0690	Pin - Cotter, Special	2 42 1	249-21	Latch - Draw	3 22 3
61-4160	Housing - Spindle	2 32 3	253-139	Seal - Wave	1 27 6
62-3310	Screw - Cap	5 15 8	283-2	Pin - Clevis	3 32 1
62-3330	Cone - Gear	5 12 1	283-55	Pin - Clevis	4 5 4
62-3340	Cup - Bearing	5 14 2	283-69	Pin - Clevis	6 15 1
62-3360	Cup - Bearing	5 3 2	302-2	Fitting - Grease	1 23 3
62-3370	Cone - Bearing	5 9 2	302-5	Fitting - Grease	4 29 2
62-3380	Key	5 8 2	302-40	Fitting - Grease	4 6 2
62-3400	Seal	5 13 2	302-61	Fitting - Grease	4 18 2
62-3410	Cap	5 16 2	322-4	Screw - Hex. Hd.	3 7 2
62-3420	Gasket (.015)	5 4A/R	323-4	Screw - Hex. Hd.	3 16 4
62-3430	Gasket (.005)	5 5A/R	325-19	Screw - Hex. Hd.	4 14 2
62-3440	Gasket (.003)	5 6A/R	325-32	Screw - Hex. Hd.	4 4 6
62-3490	Plug - Pipe (Solid)	5 2 4	3211-8	Screw - Hex. Hd.	2 44 1
62-5570	Bearing - Roller	4 22 2	3211-15	Screw - Hex. Hd.	2 47 2
62-5580	Bushing	4 17 4	3219-2	Nut - Hex.	4 24 8
63-8410	Washer	3 11 4	3230-23	Bolt - Carriage	2 46 4
63-9750	ISO Mount - Gear Box	3 9 4	3231-22	Bolt - Carriage	1 29 18
63-9900	Pulley - Gear Box	3 17 1	3231-26	Bolt - Carriage	3 26 4
65-5940	Pulley - Idler	1 17 1	3231-27	Bolt - Carriage	3 20 4
65-5950	Bushing - Pulley	2 45 1	3245-9	Screw - Set	3 25 1
66-1340	Decal - Danger	1 8 2	3253-4	Washer - Lock	4 25 8
66-6380	Decal - Deflector Missing	1 6 1	3253-21	Washer - Flat	3 15 4
66-8390	Spring - Extension	6 13 1	3253-27	Washer - Lock	2 37 3

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3256-6	Washer - Thrust	4 16 4	3296-2	Nut - Lock	4 30 4
3256-24	Washer - Flat	1 9 18	3296-5	Nut - Lock	1 5 3
3256-24	Washer - Flat	6 12 2	3296-33	Nut - Lock	1 13 1
3256-24	Washer - Flat	3 30 1	3296-39	Nut	3 31 1
3256-27	Washer - Flat	1 12 1	3296-44	Nut - Lock	6 2 2
3257-5	Key - Woodruff	3 18 1	32122-28	Screw - Mach. Truss Hd.	4 32 4
3272-11	Pin - Cotter	1 20 3	32128-17	Nut - Flange	3 24 6
3290-321	Screw - Machine	3 21 6	32128-20	Nut - Flange	3 5 2
3290-355	Pin - Hair	4 3 4	32128-20	Nut - Lock	1 3 4
3290-355	Pin - Hair Cotter	6 1 1	32128-21	Nut - Flange	2 33 18
3290-357	Nut - Flange	3 3 4	32128-40	Nut - Flange	4 34 6
3290-357	Nut - Flange	1 11 2	32146-20	Nut - Lock	1 24 3
3290-384	Pin - Lynch	4 1 2	32153-2	Nut	3 12 4
3290-467	Pin - Cotter	3 27 1	32153-5	Nut - Lock	4 26 2

Optional Equipment

Description	Model/Part No.	Description	Model/Part No.
52" Baffle Kit	68-7210		
52" Mulcher Kit	30700		