



## TimeCutter™ Z4200 Riding Mower

Model No. 74360 - 280000001 and up.

### Parts Catalog

#### Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

| Description                                  | Page     | Description                                               | Page     |
|----------------------------------------------|----------|-----------------------------------------------------------|----------|
| Frame Assembly                               | ..... 3  | Oil Pan and Lubrication Assembly Kohler SV590-0019        | ..... 18 |
| Deck Lift and Seat Support Assembly          | ..... 4  | Head, Valve and Breather Assembly Kohler SV590-0019       | ..... 19 |
| Seat Assembly                                | ..... 5  | Ignition and Electrical Assembly Kohler SV590-0019        | ..... 20 |
| Control Assembly                             | ..... 6  | Blower Housing Assembly Kohler SV590-0019                 | ..... 21 |
| Hydro Drive Assembly                         | ..... 7  | Starter Assembly Kohler SV590-0019                        | ..... 22 |
| RH Hydro Assembly No. 110-6771               | ..... 8  | Fuel System Assembly Kohler SV590-0019                    | ..... 23 |
| LH Hydro Assembly No. 110-6770               | ..... 9  | Engine Control Assembly Kohler SV590-0019                 | ..... 24 |
| Engine and Clutch Assembly                   | ..... 10 | Air Intake and Filtration Assembly Kohler SV590-0019      | ..... 25 |
| Styling and Fuel System Assembly             | ..... 11 | Exhaust Stud, Gasket and Decal Assembly Kohler SV590-0019 | ..... 26 |
| 42 Inch Deck Assembly                        | ..... 12 | Attachments and Accessories List                          | ..... 27 |
| 42 Inch Deck Assembly No. 110-6831           | ..... 13 |                                                           |          |
| 42 Inch Deck Spindle and Belt Drive Assembly | ..... 14 |                                                           |          |
| Electrical Assembly                          | ..... 15 |                                                           |          |
| Crankshaft Assembly Kohler SV590-0019        | ..... 16 |                                                           |          |
| Crankcase Assembly Kohler SV590-0019         | ..... 17 |                                                           |          |

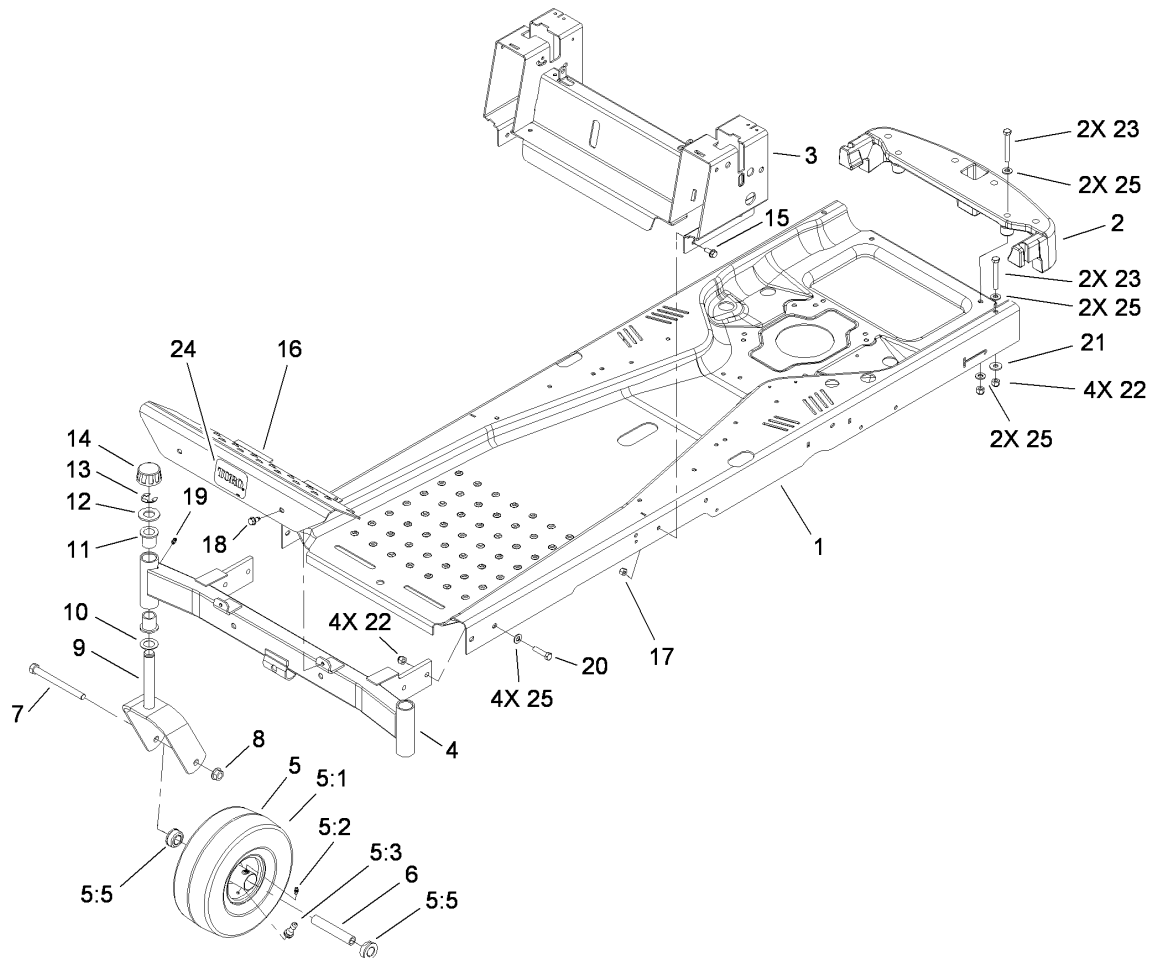
## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|                                            |                                              |
|--------------------------------------------|----------------------------------------------|
| AR. .... as required                       | HYD. .... hydraulic                          |
| ASM. .... assembly                         | LH. .... left hand                           |
| BBC. .... blade brake clutch               | NI. .... nylon insert                        |
| CARR. .... carriage                        | NPTF. .... national pipe thread fine         |
| DEG. .... degrees                          | PFH. .... phillips flat head                 |
| EXT. .... external                         | PPH. .... phillips pan head                  |
| FH. .... flat head                         | PPHTF. .... phillips pan head thread forming |
| GA. .... gauge                             | PRH. .... phillips round head                |
| HD. .... heavy-duty                        | PTH. .... phillips truss head                |
| HF. .... hex flange                        | PTO. .... power-take-off                     |
| HH. .... hex head                          | RH. .... right hand                          |
| HHF. .... hex head flange                  | ROPS. .... roll-over protection system       |
| HHFTF. .... hex head flange thread forming | SFH. .... slotted fillister head             |
| HJ. .... hex jam                           | SHH. .... slotted hex head                   |
| HLH. .... hex lag head                     | SHWH. .... slotted hex washer head           |
| HOC. .... height-of-cut                    | SPH. .... slotted pan head                   |
| HSBH. .... hex socket button head          | SQH. .... square head                        |
| HSFH. .... hex socket flat head            | SRH. .... slotted round head                 |
| HSH. .... hex socket head                  | STD. .... standard                           |
| HWH. .... hex washer head                  | TAP. .... self tapping                       |
| HWHTF. .... hex washer head thread forming | TTH. .... torx truss head                    |

## Footnotes

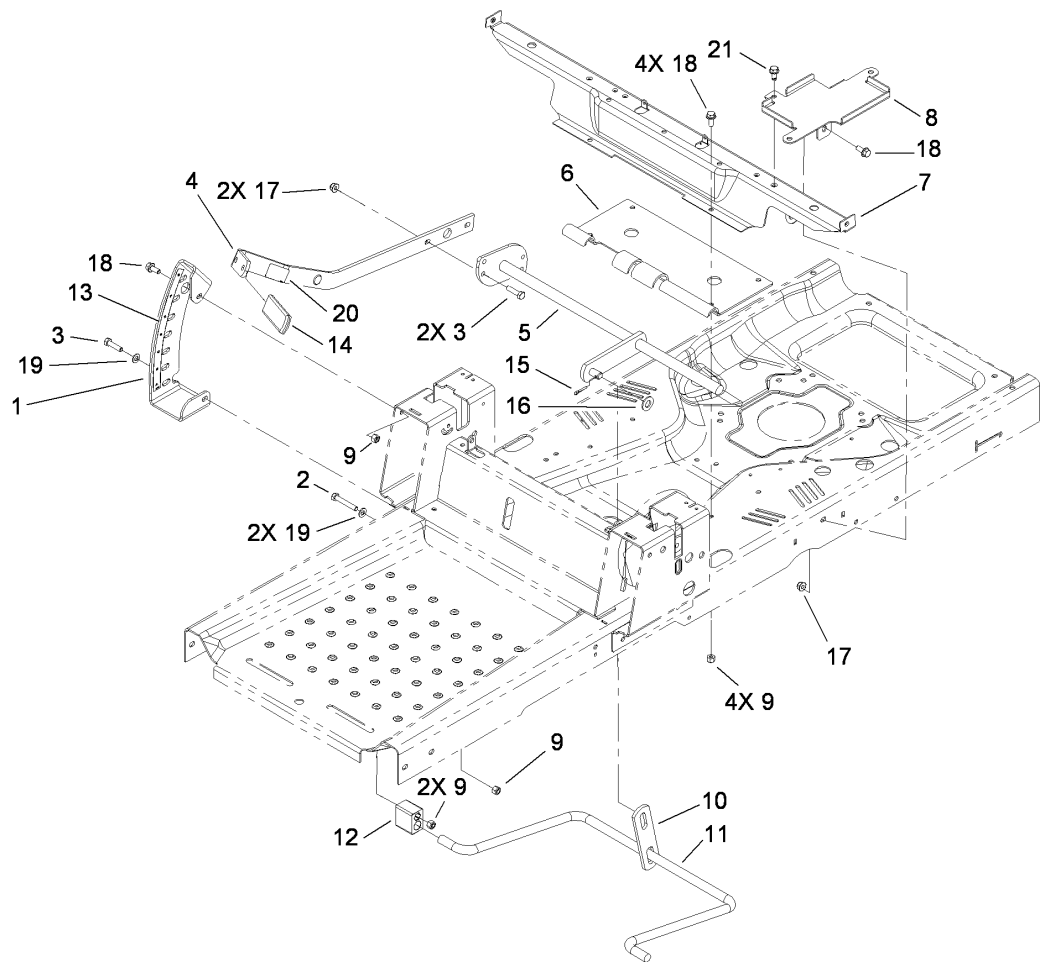
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Kohler dealer



## Frame Assembly

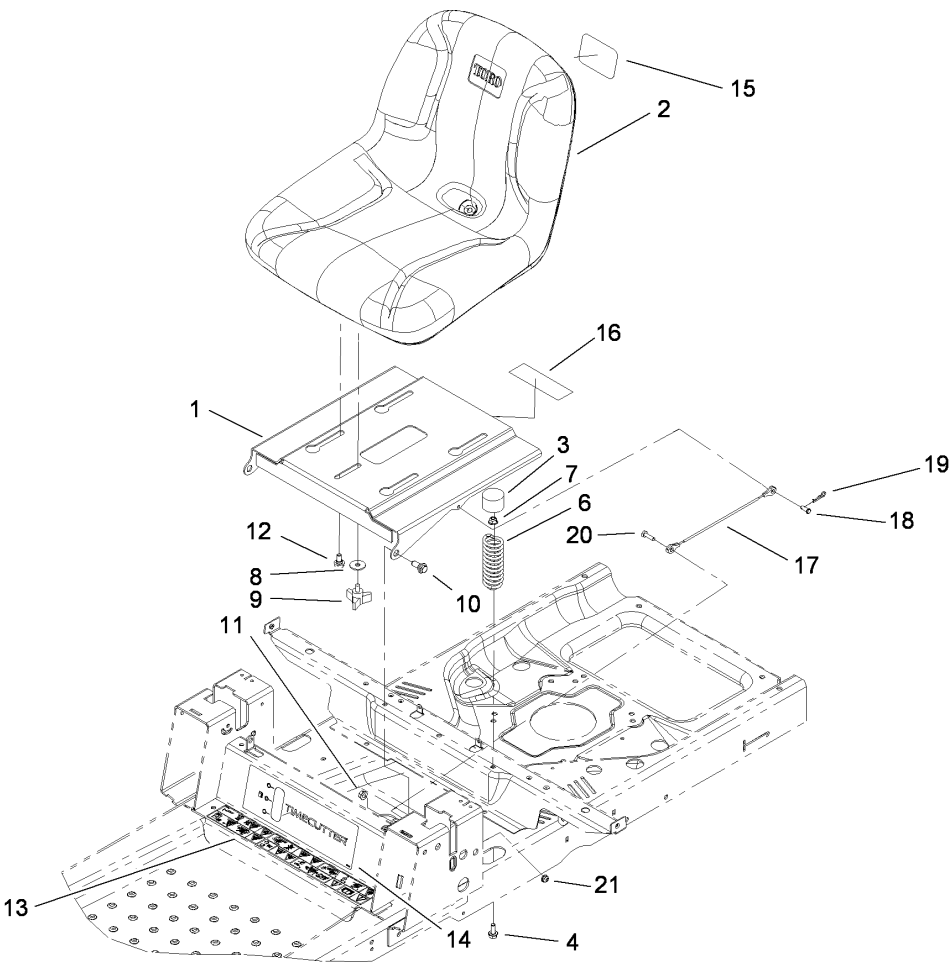
| Ref  | Part No.    | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 115-2464-01 | 1    | Frame                    |
| 2    | 110-6899-03 | 1    | Bumper-Rear              |
| 3    | 115-2468-03 | 1    | Seat/Control ASM         |
| 4    | 108-7882-01 | 1    | Front Axle ASM           |
| 5    | 105-3471    | 2    | Front Wheel And Tire ASM |
| 5:1  | 105-1943    | 1    | Tire                     |
| 5:2  | 302-5       | 1    | Fitting-Grease           |
| 5:3  | 232-27      | 1    | Stem-Valve               |
| 5:5  | 114-1640    | 2    | Bushing-Flange           |
| 5:99 | 93-4244     | 1    | Tube-Inner (W/Valve)     |
| 6    | 104-3667    | 2    | Spanner-Wheel            |
| 7    | 325-22      | 2    | Screw-HH                 |
| 8    | 32128-23    | 2    | Nut-HF                   |
| 9    | 108-7851-01 | 2    | Caster Fork ASM          |
| 10   | 110-6767    | 2    | Washer-Thrust            |
| 11   | 1-303514    | 4    | Bearing-Flanged          |
| 12   | 104-8076    | 2    | Washer                   |
| 13   | 32151-103   | 2    | Ring-Retaining, EXT      |
| 14   | 61-9780     | 2    | Cap-Hub                  |
| 15   | 3234-47     | 7    | Screw-HHF                |
| 16   | 108-7855-03 | 1    | Footrest                 |
| 17   | 3296-29     | 7    | Nut-Lock, NI             |
| 18   | 32104-32    | 2    | Screw-HWH                |
| 19   | 302-5       | 2    | Fitting-Grease           |

| Ref | Part No. | Qty. | Description     |
|-----|----------|------|-----------------|
| 20  | 323-8    | 4    | Screw-HH        |
| 21  | 80-6990  | 2    | Washer-Hardened |
| 22  | 3296-39  | 8    | Nut-Lock, NI    |
| 23  | 323-13   | 4    | Screw-HH        |
| 24  | 99-2385  | 1    | Decal           |
| 25  | 3256-24  | 10   | Washer-Flat     |



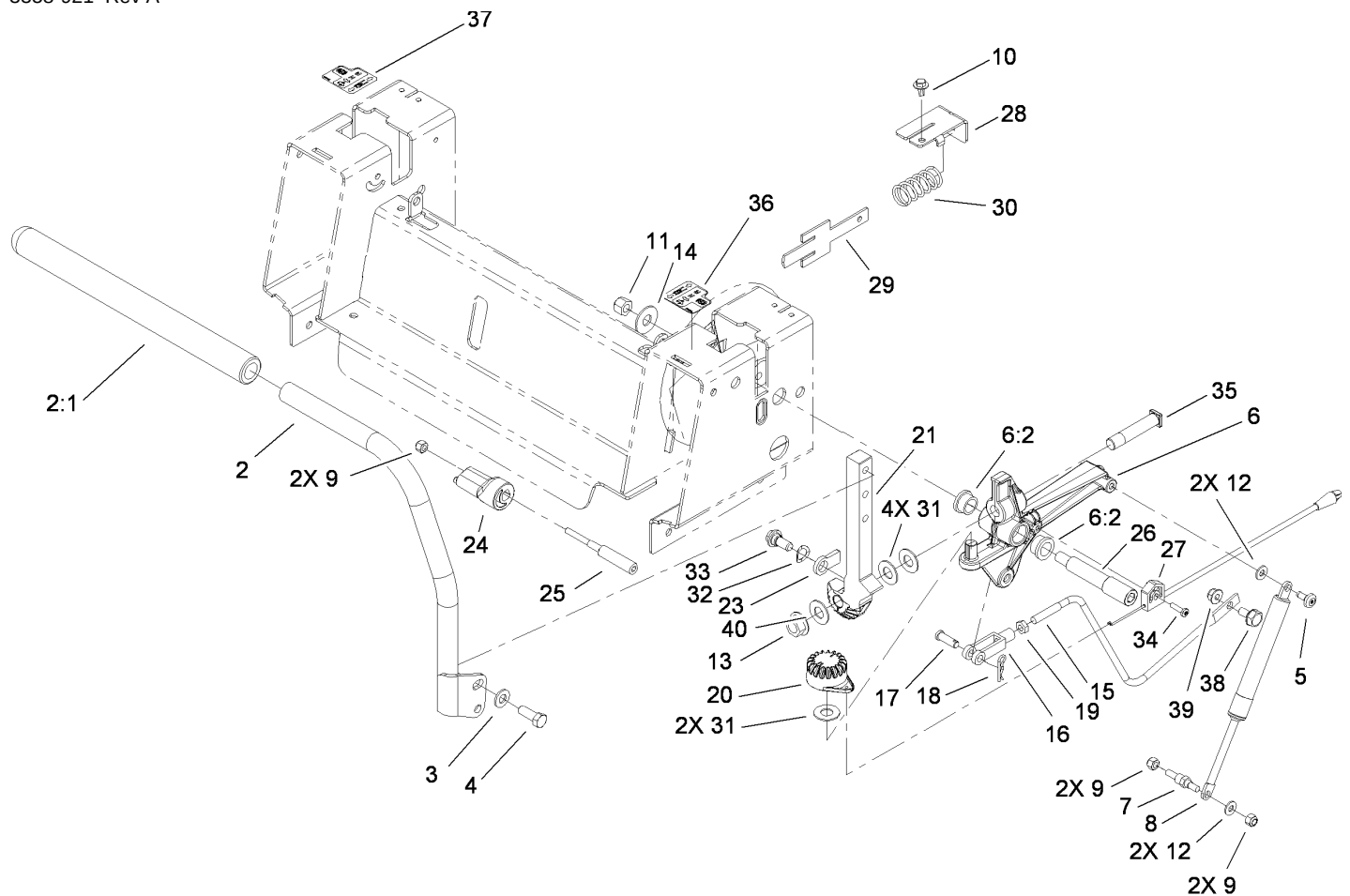
Deck Lift and Seat Support Assembly

| Ref | Part No.    | Qty. | Description       |  |  |  |  |
|-----|-------------|------|-------------------|--|--|--|--|
| 1   | 112-4027-03 | 1    | Sector-HOC        |  |  |  |  |
| 2   | 322-10      | 2    | Screw-HH          |  |  |  |  |
| 3   | 322-6       | 3    | Screw-HH          |  |  |  |  |
| 4   | 112-3960-03 | 1    | Lift Arm ASM      |  |  |  |  |
| 5   | 108-7841-03 | 1    | Lift Lever ASM    |  |  |  |  |
| 6   | 110-6800-03 | 1    | Plate-Lift        |  |  |  |  |
| 7   | 110-6805-03 | 1    | Bracket-Seat/Pods |  |  |  |  |
| 8   | 110-1937-03 | 1    | Tray-Battery      |  |  |  |  |
| 9   | 3296-29     | 8    | Nut-Lock, NI      |  |  |  |  |
| 10  | 108-7840    | 1    | Link-Lift         |  |  |  |  |
| 11  | 108-7839    | 1    | Arm-Lift, Rear    |  |  |  |  |
| 12  | 108-7845    | 2    | Block-Pivot       |  |  |  |  |
| 13  | 112-9802    | 1    | Decal-HOC         |  |  |  |  |
| 14  | 105-3450    | 1    | Grip-Lever, Lift  |  |  |  |  |
| 15  | 3272-10     | 1    | Pin-Cotter        |  |  |  |  |
| 16  | 3256-26     | 1    | Washer-Flat       |  |  |  |  |
| 17  | 104-8300    | 3    | Nut-Flange, NI    |  |  |  |  |
| 18  | 3234-47     | 6    | Screw-HHF         |  |  |  |  |
| 19  | 3256-23     | 3    | Washer-Flat       |  |  |  |  |
| 20  | 106-8743    | 1    | Decal             |  |  |  |  |
| 21  | 32104-32    | 1    | Screw-HWH         |  |  |  |  |



Seat Assembly

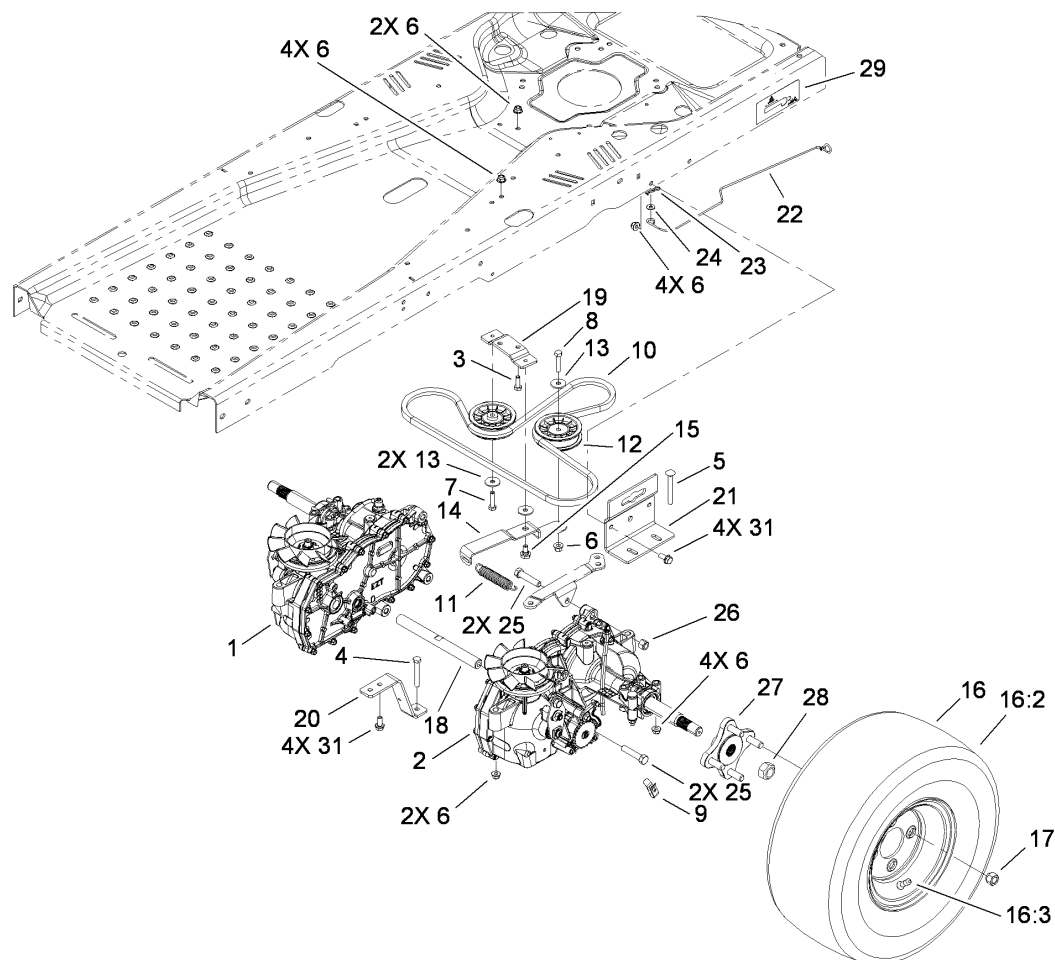
| Ref | Part No.    | Qty. | Description        |  |  |  |  |
|-----|-------------|------|--------------------|--|--|--|--|
| 1   | 115-2465-03 | 1    | Base-Seat          |  |  |  |  |
| 2   | 110-6768    | 1    | Seat-15 Inch       |  |  |  |  |
| 3   | 701178      | 2    | Cap-Protector      |  |  |  |  |
| 4   | 3234-47     | 2    | Screw-HHF          |  |  |  |  |
| 6   | 92-7054     | 2    | Spring-Compression |  |  |  |  |
| 7   | 104-8300    | 2    | Nut-Flange, NI     |  |  |  |  |
| 8   | 5-4460      | 1    | Washer-Pivot       |  |  |  |  |
| 9   | 92-9674     | 1    | Knob               |  |  |  |  |
| 10  | 94-7582     | 2    | Bolt-Shoulder      |  |  |  |  |
| 11  | 32128-21    | 2    | Nut-HF             |  |  |  |  |
| 12  | 37-8771     | 4    | Bolt-Shoulder      |  |  |  |  |
| 13  | 115-2469    | 1    | Decal-Danger       |  |  |  |  |
| 14  | 115-2450    | 1    | Decal              |  |  |  |  |
| 15  | 99-2385     | 1    | Decal              |  |  |  |  |
| 16  | 106-8717    | 1    | Decal-Service      |  |  |  |  |
| 17  | 109-2628    | 1    | Cable-Stop, Seat   |  |  |  |  |
| 18  | 60-1730     | 1    | Pin-Clevis         |  |  |  |  |
| 19  | 1-806003    | 1    | Pin-Hair           |  |  |  |  |
| 20  | 321-5       | 1    | Screw-HH           |  |  |  |  |
| 21  | 104-7201    | 1    | Nut-HF             |  |  |  |  |



## Control Assembly

| Ref  | Part No. | Qty. | Description            |
|------|----------|------|------------------------|
| ❶1   | 110-6814 | 1    | RH Handle ASM          |
| ❶1:1 | 108-6187 | 1    | Grip                   |
| 2    | 110-6815 | 1    | LH Handle ASM          |
| 2:1  | 108-6187 | 1    | Grip                   |
| 3    | 3256-24  | 4    | Washer-Flat            |
| 4    | 323-6    | 4    | Screw-HH               |
| 5    | 112-4004 | 2    | Screw-Shoulder         |
| 6    | 110-6828 | 2    | Activator Arm ASM      |
| 6:2  | 105-3455 | 2    | Bushing                |
| 7    | 110-6810 | 2    | Stud-Damper            |
| 8    | 103-2913 | 2    | Damper-Control, Motion |
| 9    | 3296-42  | 6    | Nut-Lock, NI           |
| 10   | 46-8560  | 2    | Screw-HHF              |
| 11   | 3296-48  | 2    | Nut-Lock, NI           |
| 12   | 3256-22  | 4    | Washer-Flat            |
| 13   | 32128-23 | 2    | Nut-HF                 |
| 14   | 3256-5   | 2    | Washer-Flat            |
| 15   | 110-6693 | 2    | Link-Hydro             |
| 16   | 1-303105 | 2    | Yoke-Adjustable        |
| 17   | 1-808280 | 2    | Pin-Clevis             |
| 18   | 1-806003 | 2    | Pin-Hair               |
| 19   | 3220-2   | 2    | Nut-Jam                |
| 20   | 110-6845 | 2    | Gear-Control           |
| 21   | 110-6783 | 1    | Arm-Actuator, LH       |

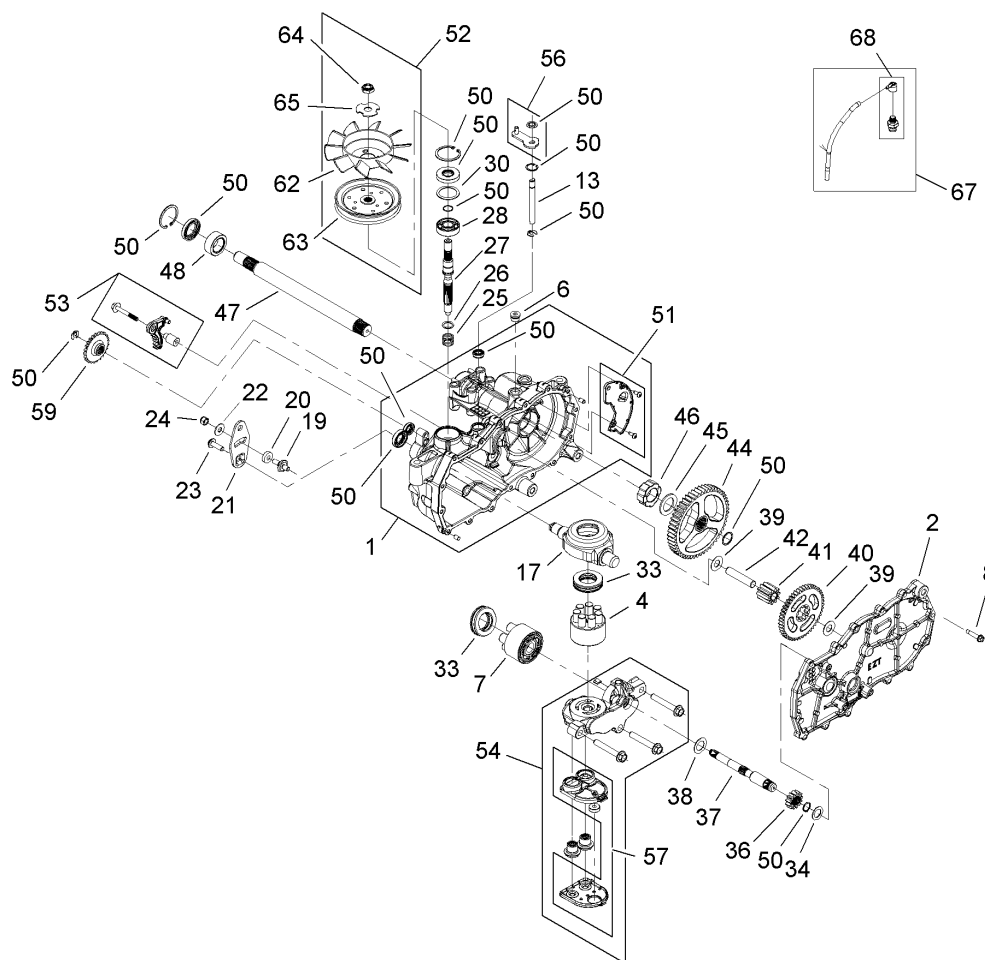
| Ref | Part No. | Qty. | Description             |
|-----|----------|------|-------------------------|
| ❶22 | 110-6782 | 1    | Arm-Actuator, RH        |
| 23  | 110-6856 | 2    | Tab-Stop                |
| 24  | 110-6873 | 2    | Eccentric               |
| 25  | 110-6874 | 2    | Screw-Eccentric         |
| 26  | 110-6875 | 2    | Bolt-Shoulder           |
| 27  | 110-6858 | 2    | Cable-Brake, Parking    |
| 28  | 110-6751 | 2    | Bracket-Return          |
| 29  | 110-6750 | 2    | Plate-Return            |
| 30  | 110-6752 | 2    | Spring                  |
| 31  | 110-6894 | 6    | Washer-Pivot            |
| 32  | 3290-221 | 2    | Washer-Spring           |
| 33  | 94-7582  | 2    | Bolt-Shoulder           |
| 34  | 110-0863 | 2    | Screw-Torx              |
| 35  | 110-6784 | 2    | Bolt-Shoulder           |
| 36  | 112-9750 | 1    | Decal-Control Lever, LH |
| 37  | 112-9751 | 1    | Decal-Control Lever, RH |
| 38  | 37-8771  | 2    | Bolt-Shoulder           |
| 39  | 104-8300 | 2    | Nut-Flange, NI          |
| 40  | 112-9771 | 2    | Washer-Teflon           |



## Hydro Drive Assembly

| Ref    | Part No.    | Qty. | Description        |
|--------|-------------|------|--------------------|
| 1      | 110-6771    | 1    | Hydro-RH           |
| 2      | 110-6770    | 1    | Hydro-LH           |
| 3      | 322-4       | 2    | Screw-HH           |
| 4      | 322-11      | 2    | Screw-HH           |
| 5      | 3230-9      | 4    | Screw-CARR         |
| 6      | 104-8300    | 17   | Nut-Flange, NI     |
| 7      | 322-6       | 1    | Screw-HH           |
| 8      | 322-7       | 1    | Screw-HH           |
| 9      | 110-6677    | 2    | Clip-Spring        |
| 10     | 110-6774    | 1    | V-Belt             |
| 11     | 63-1590     | 1    | Spring-Idler       |
| 12     | 110-6775    | 2    | Pulley-Idler       |
| 13     | 5-4460      | 3    | Washer-Pivot       |
| 14     | 110-1925    | 1    | Arm-Idler          |
| 15     | 37-8771     | 1    | Bolt-Shoulder      |
| 16     | 110-6881    | 2    | Wheel And Tire ASM |
| 16:2   | 110-6885    | 1    | Tire               |
| 16:3   | 232-27      | 1    | Stem-Valve         |
| ●16:99 | 107-2491    | 1    | Tube-Tire          |
| 17     | 242-50      | 8    | Nut-Lug            |
| 18     | 110-6807    | 1    | Shaft-Cross        |
| 19     | 110-1926    | 1    | Plate-Pivot        |
| 20     | 110-6806-03 | 2    | Strap-Torque       |
| 21     | 110-6878-03 | 2    | Support-Hydro      |

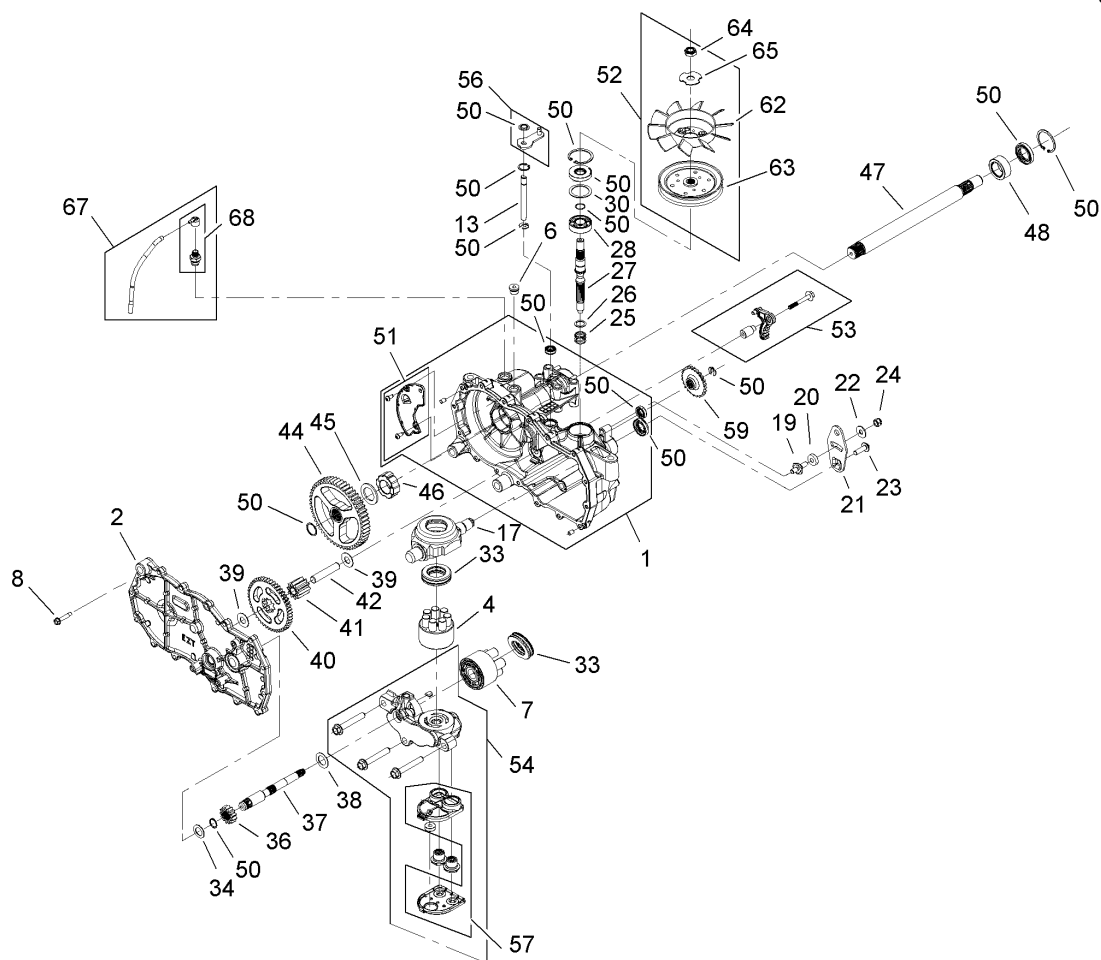
| Ref | Part No. | Qty. | Description         |
|-----|----------|------|---------------------|
| 22  | 110-6787 | 2    | Rod-Bypass          |
| 23  | 1-806003 | 2    | Pin-Hair            |
| 24  | 3256-22  | 2    | Washer-Flat         |
| 25  | 324-8    | 4    | Screw-HH            |
| 26  | 3296-48  | 2    | Nut-Lock, NI        |
| 27  | 112-3979 | 2    | Hub ASM             |
| 28  | 112-3982 | 2    | Nut-Lock            |
| 29  | 114-8532 | 1    | Decal-Transport, LH |
| ●30 | 114-8531 | 1    | Decal-Transport, RH |
| 31  | 3234-47  | 8    | Screw-HHF           |



## RH Hydro Assembly No. 110-6771

| Ref | Part No. | Qty. | Description          | Ref | Part No. | Qty. | Description                  |
|-----|----------|------|----------------------|-----|----------|------|------------------------------|
| 1   | 114-1630 | 1    | RH Main Housing ASM  | 39  | 94-1933  | 2    | Washer                       |
| 2   | 114-1631 | 1    | RH Side ASM          | 40  | 104-5317 | 1    | Gear                         |
| 4   | 110-8561 | 1    | Pump Block ASM       | 41  | 104-5318 | 1    | Gear-Jackshaft, 10T          |
| 6   | 112-9850 | 1    | Plug                 | 42  | 104-5329 | 1    | Pin-Jackshaft                |
| 7   | 103-2666 | 1    | Cylinder Block Kit   | 44  | 112-9855 | 1    | Gear-52T Bull                |
| 8   | 104-5305 | 16   | Screw-HHF            | 45  | 112-9856 | 1    | Washer                       |
| 13  | 106-8678 | 1    | Rod-Bypass           | 46  | 112-9857 | 1    | Bearing-Sleeve               |
| 17  | 104-5304 | 1    | Swashplate-Trunnion  | 47  | 112-9858 | 1    | Shaft-Axle                   |
| 19  | 104-2116 | 1    | Stud                 | 48  | 112-9859 | 1    | Bushing-Axle                 |
| 20  | 112-9853 | 1    | Puck-Friction        | 50  | 106-8686 | 1    | Seal Kit                     |
| 21  | 106-8747 | 1    | Arm-Control          | 51  | 106-8697 | 1    | RH Expansion Plate Kit       |
| 22  | 5-4460   | 1    | Washer-Pivot         | 52  | 106-8698 | 1    | Fan Pulley Kit               |
| 23  | 107-2488 | 1    | Screw                | 53  | 114-1633 | 1    | Brake Arm Kit                |
| 24  | 105-1872 | 1    | Nut                  | 54  | 112-9861 | 1    | RH Center Section Filter Kit |
| 25  | 94-1936  | 1    | Spring-Block         | 55  | 104-2147 | 1    | Sealant                      |
| 26  | 94-1937  | 1    | Washer-Block, Thrust | 56  | 107-2489 | 1    | Bypass Arm Kit               |
| 27  | 104-5306 | 1    | Shaft-Input          | 57  | 114-1634 | 1    | Filter Kit                   |
| 28  | 104-5311 | 1    | Bearing-Ball         | 59  | 106-8694 | 1    | Disc-Brake, Cog              |
| 30  | 104-5308 | 1    | Spacer               | 62  | 110-8566 | 1    | Fan-6 Inch, 10 Blade         |
| 33  | 94-6922  | 2    | Bearing-Thrust       | 63  | 104-1754 | 1    | Pulley                       |
| 34  | 104-5339 | 1    | Washer-Flat          | 64  | 105-1875 | 1    | Nut-Lock                     |
| 36  | 104-5316 | 1    | Gear-Pinnion, 13T    | 65  | 107-9122 | 1    | Washer-Slotted               |
| 37  | 114-1632 | 1    | Shaft, Motor         | 67  | 112-9866 | 1    | Breather Kit                 |
| 38  | 104-5360 | 1    | Washer-Shaft, Motor  | 68  | 114-1635 | 1    | Breather ASM                 |

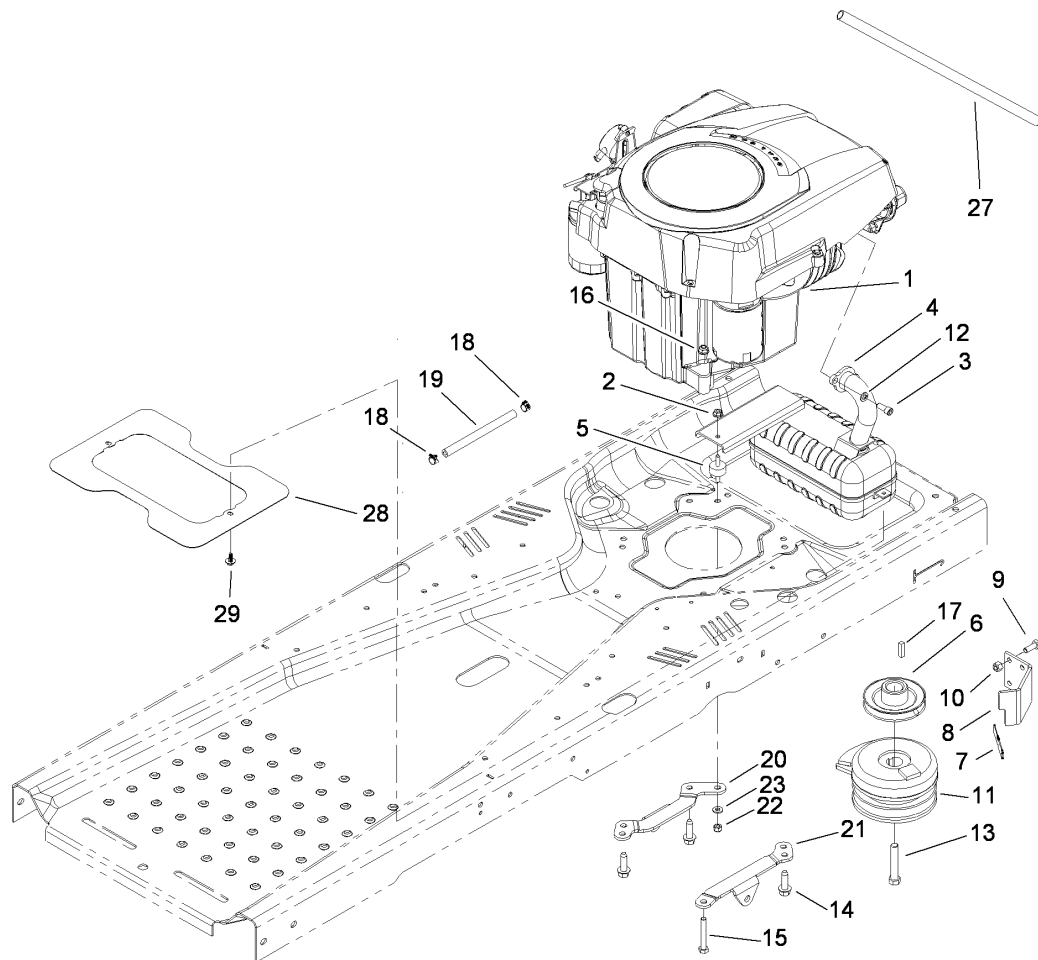




## LH Hydro Assembly No. 110-6770

| Ref | Part No. | Qty. | Description          |
|-----|----------|------|----------------------|
| 1   | 114-1636 | 1    | LH Main Housing ASM  |
| 2   | 114-1637 | 1    | LH Side ASM          |
| 4   | 110-8561 | 1    | Pump Block ASM       |
| 6   | 112-9850 | 1    | Plug                 |
| 7   | 103-2666 | 1    | Cylinder Block Kit   |
| 8   | 104-5305 | 16   | Screw-HHF            |
| 13  | 106-8678 | 1    | Rod-Bypass           |
| 17  | 104-5304 | 1    | Swashplate-Trunnion  |
| 19  | 104-2116 | 1    | Stud                 |
| 20  | 112-9853 | 1    | Puck-Friction        |
| 21  | 106-8747 | 1    | Arm-Control          |
| 22  | 5-4460   | 1    | Washer-Pivot         |
| 23  | 107-2488 | 1    | Screw                |
| 24  | 105-1872 | 1    | Nut                  |
| 25  | 94-1936  | 1    | Spring-Block         |
| 26  | 94-1937  | 1    | Washer-Block, Thrust |
| 27  | 104-5306 | 1    | Shaft-Input          |
| 28  | 104-5311 | 1    | Bearing-Ball         |
| 30  | 104-5308 | 1    | Spacer               |
| 33  | 94-6922  | 2    | Bearing-Thrust       |
| 34  | 104-5339 | 1    | Washer-Flat          |
| 36  | 104-5316 | 1    | Gear-Pinnion, 13T    |
| 37  | 114-1632 | 1    | Shaft, Motor         |
| 38  | 104-5360 | 1    | Washer-Shaft, Motor  |

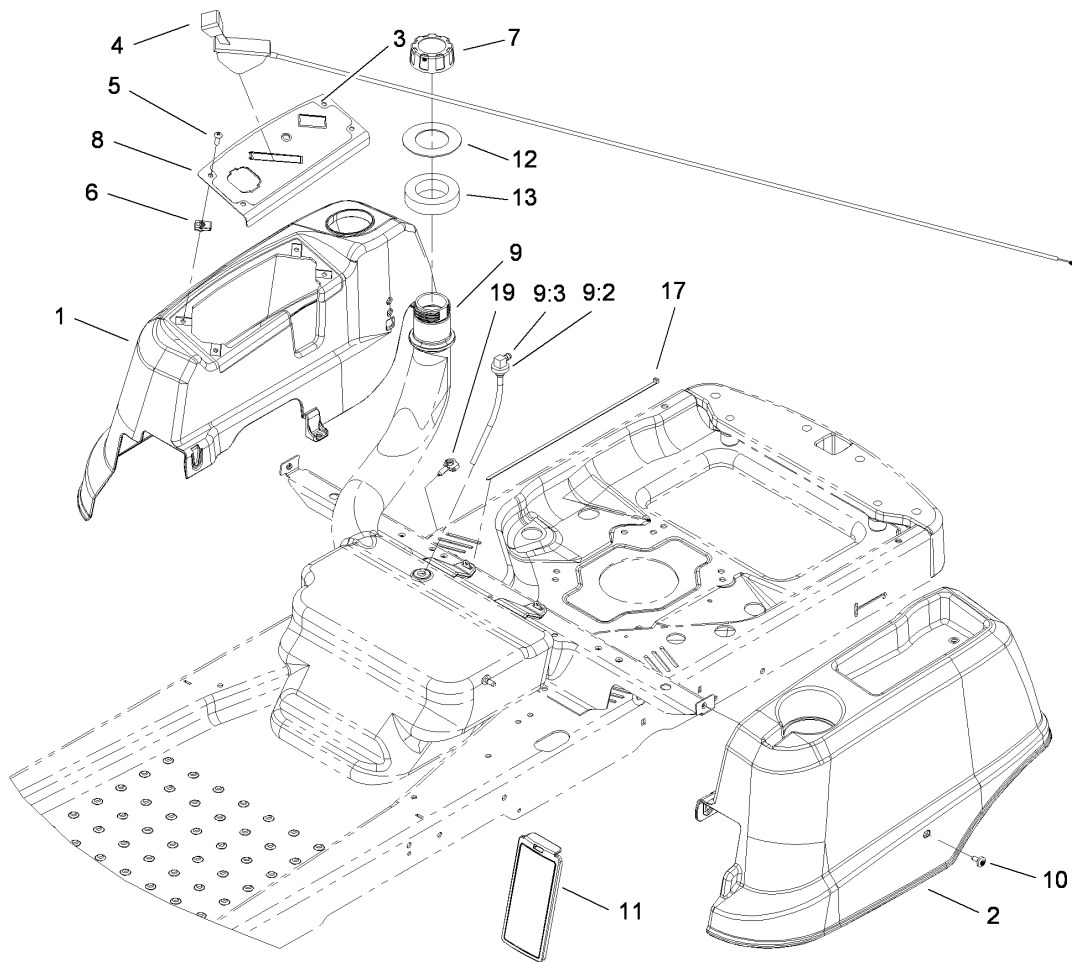
| Ref | Part No. | Qty. | Description                  |
|-----|----------|------|------------------------------|
| 39  | 94-1933  | 2    | Washer                       |
| 40  | 104-5317 | 1    | Gear                         |
| 41  | 104-5318 | 1    | Gear-Jackshaft, 10T          |
| 42  | 104-5329 | 1    | Pin-Jackshaft                |
| 44  | 112-9855 | 1    | Gear-52T Bull                |
| 45  | 112-9856 | 1    | Washer                       |
| 46  | 112-9857 | 1    | Bearing-Sleeve               |
| 47  | 112-9858 | 1    | Shaft-Axle                   |
| 48  | 112-9859 | 1    | Bushing-Axle                 |
| 50  | 106-8686 | 1    | Seal Kit                     |
| 51  | 106-8687 | 1    | LH Expansion Plate Kit       |
| 52  | 106-8698 | 1    | Fan Pulley Kit               |
| 53  | 114-1633 | 1    | Brake Arm Kit                |
| 54  | 112-9862 | 1    | LH Center Section Filter Kit |
| 55  | 104-2147 | 1    | Sealant                      |
| 56  | 107-2489 | 1    | Bypass Arm Kit               |
| 57  | 114-1634 | 1    | Filter Kit                   |
| 59  | 106-8694 | 1    | Disc-Brake, Cog              |
| 62  | 110-8566 | 1    | Fan-6 Inch, 10 Blade         |
| 63  | 104-1754 | 1    | Pulley                       |
| 64  | 105-1875 | 1    | Nut-Lock                     |
| 65  | 107-9122 | 1    | Washer-Slotted               |
| 67  | 112-9866 | 1    | Breather Kit                 |
| 68  | 114-1635 | 1    | Breather ASM                 |



## Engine and Clutch Assembly

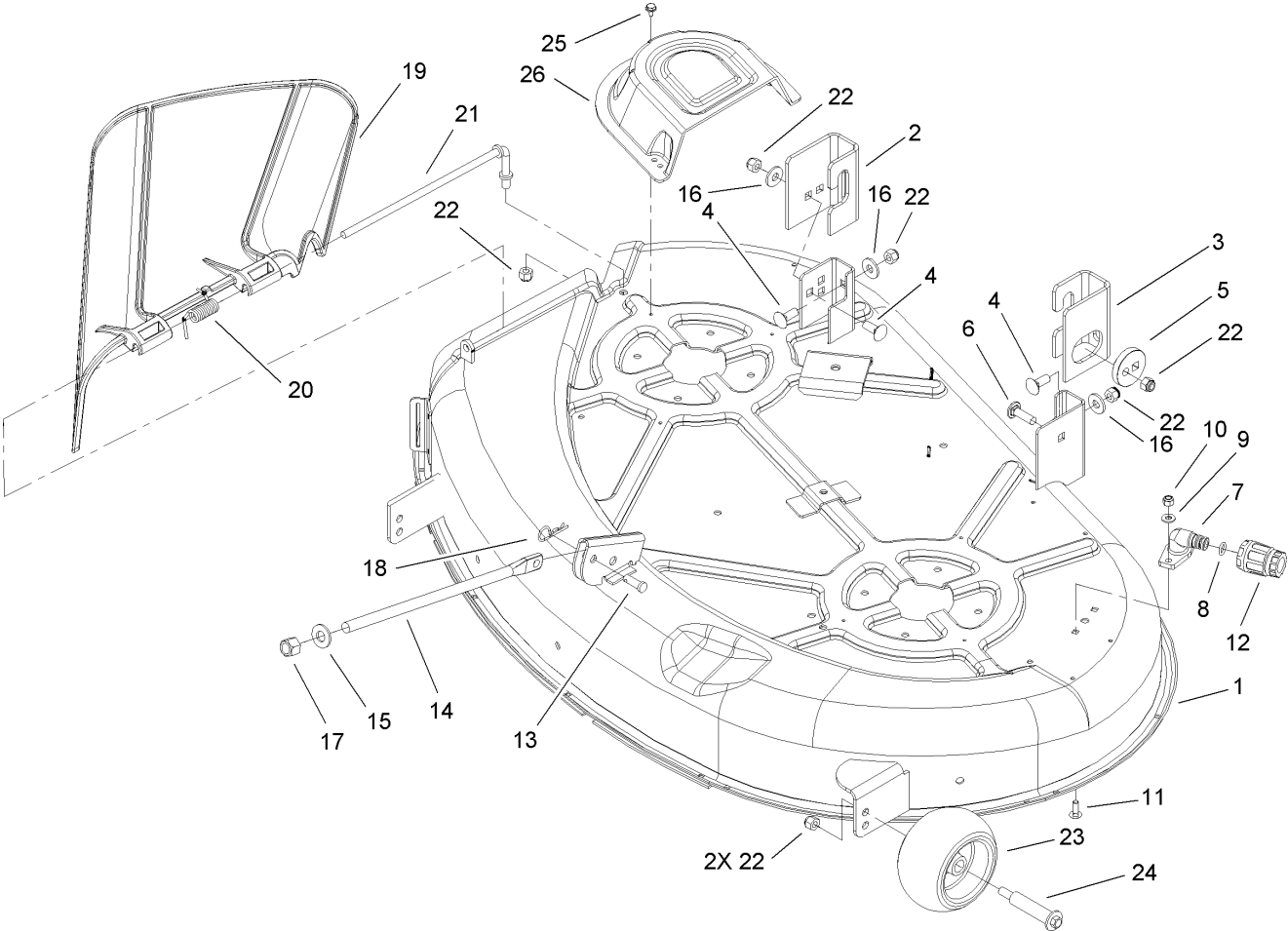
| Ref | Part No.  | Qty. | Description               |
|-----|-----------|------|---------------------------|
| 1   |           | 1    | Engine-Kohler, Sv590-0019 |
| 2   | 32128-33  | 1    | Nut-HF                    |
| 3   | 3274-10   | 2    | Screw-HSH                 |
| 4   | 112-4024  | 1    | Muffler-Kohler            |
| 5   | 112-3976  | 1    | Isolator                  |
| 6   | 110-6758  | 1    | Pulley-Engine             |
| 7   | 112-4033  | 1    | Bumper                    |
| 8   | 110-6896  | 1    | Stop-Clutch               |
| 9   | 322-4     | 2    | Screw-HH                  |
| 10  | 3296-29   | 2    | Nut-Lock, NI              |
| 11  | 104-3334  | 1    | Clutch-Electric           |
| 12  | 3253-4    | 2    | Washer-Lock               |
| 13  | 3212-10   | 1    | Screw-HH                  |
| 14  | 32144-109 | 3    | Screw                     |
| 15  | 322-11    | 1    | Screw-HH                  |
| 16  | 104-8300  | 1    | Nut-Flange, NI            |
| 17  | 5-7280    | 1    | Key                       |
| 18  | 2412-98   | 2    | Clamp                     |
| 19  | 109-0306  | 1    | Hose-Fuel                 |
| 20  | 110-6798  | 1    | Support-Hydro, RH         |
| 21  | 110-6799  | 1    | Support-Hydro, LH         |
| 22  | 3296-42   | 1    | Nut-Lock, NI              |
| 23  | 3256-22   | 1    | Washer-Flat               |
| 27  | 106-7022  | 1    | Tube-Drain, Oil           |

| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 28  | 114-8544 | 1    | Shield-Heat |
| 29  | 46-8560  | 2    | Screw-HHF   |



**Styling and Fuel System Assembly**

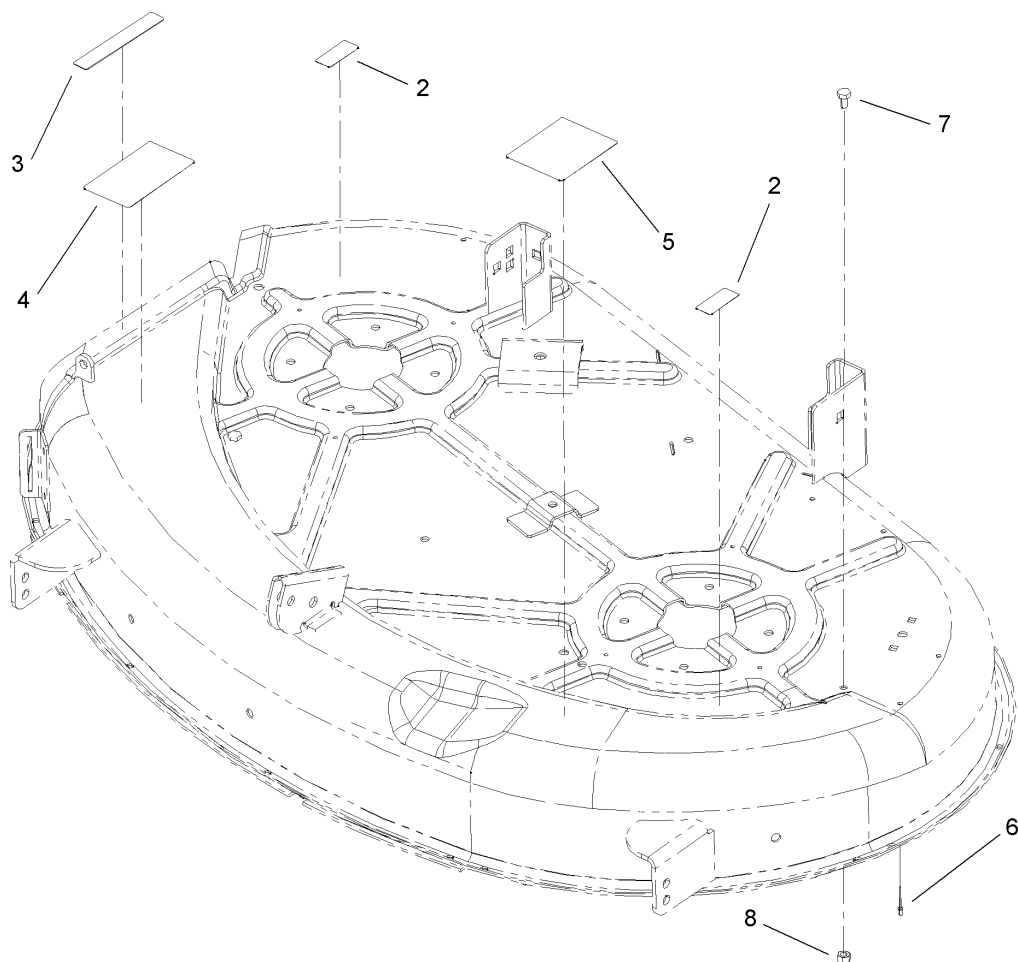
| Ref | Part No.    | Qty. | Description          |  |  |  |  |
|-----|-------------|------|----------------------|--|--|--|--|
| 1   | 110-1901    | 1    | Pod-RH               |  |  |  |  |
| 2   | 110-1902    | 1    | Pod-LH               |  |  |  |  |
| 3   | 115-2500    | 1    | Decal-Panel, Control |  |  |  |  |
| 4   | 104-3626    | 1    | Cable-Throttle       |  |  |  |  |
| 5   | 3258-166    | 4    | Screw-PRH            |  |  |  |  |
| 6   | 107069      | 4    | Clip                 |  |  |  |  |
| 7   | 93-7198     | 1    | Gas Cap ASM          |  |  |  |  |
| 8   | 110-1927-03 | 1    | Panel-Control        |  |  |  |  |
| 9   | 110-6890    | 1    | Fuel Tank ASM        |  |  |  |  |
| 9:2 | 46-6560     | 1    | Bushing              |  |  |  |  |
| 9:3 | 95-3970     | 1    | Fitting-90 Degree    |  |  |  |  |
| 10  | 112-4004    | 6    | Screw-Shoulder       |  |  |  |  |
| 11  | 110-6786    | 2    | Cover-Control        |  |  |  |  |
| 12  | 112-9760    | 1    | Washer-Rubber        |  |  |  |  |
| 13  | 55-9310     | 1    | Seal-Foam            |  |  |  |  |
| 17  | 100-9064    | 1    | Tie-Cable            |  |  |  |  |
| 19  | 32180-037   | 1    | Clip-Harness         |  |  |  |  |



# 42 Inch Deck Assembly

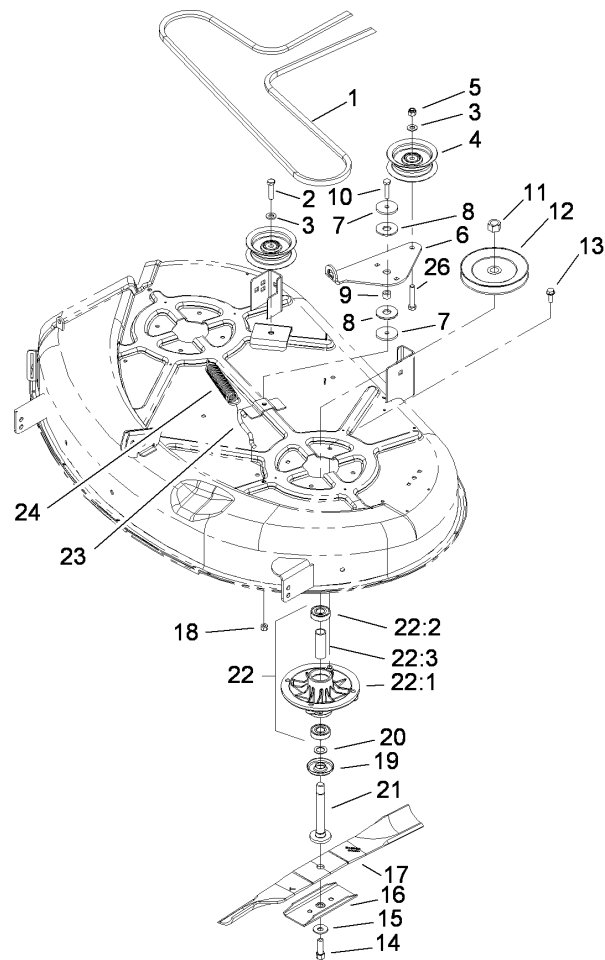
| Ref | Part No. | Qty. | Description                |
|-----|----------|------|----------------------------|
| 1   | 110-6831 | 1    | 42 Inch Deck ASM           |
| 2   | 108-7836 | 1    | Bracket-Hanger, Right Rear |
| 3   | 108-7838 | 1    | Bracket-Hanger, Left Rear  |
| 4   | 3231-2   | 3    | Screw-CARR                 |
| 5   | 112-3980 | 1    | Eccentric                  |
| 6   | 3231-28  | 1    | Screw-CARR                 |
| 7   | 95-2747  | 1    | Fitting-Washout            |
| 8   | 46-6290  | 1    | O-Ring                     |
| 9   | 3256-22  | 2    | Washer-Flat                |
| 10  | 3296-42  | 2    | Nut-Lock, NI               |
| 11  | 3229-1   | 2    | Screw-CARR                 |
| 12  | 95-3270  | 1    | Connector-Hose             |
| 13  | 1-808284 | 1    | Pin-Clevis                 |
| 14  | 108-7847 | 1    | Rod-Lift                   |
| 15  | 87-7270  | 1    | Washer-Thrust              |
| 16  | 80-6990  | 3    | Washer-Hardened            |
| 17  | 3296-23  | 1    | Nut-Lock, NI               |
| 18  | 9335054  | 1    | Pin-Hair                   |
| 19  | 112-3951 | 1    | Deflector                  |
| 20  | 110-6694 | 1    | Spring-Torsion             |
| 21  | 112-4026 | 1    | Rod-Pivot                  |
| 22  | 3296-39  | 7    | Nut-Lock, NI               |
| 23  | 1-603299 | 2    | Roller-Scalp, Anti         |
| 24  | 112-3977 | 2    | Bolt-Shoulder              |

| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 25  | 32104-76 | 6    | Screw       |
| 26  | 108-7889 | 2    | Cover-Belt  |



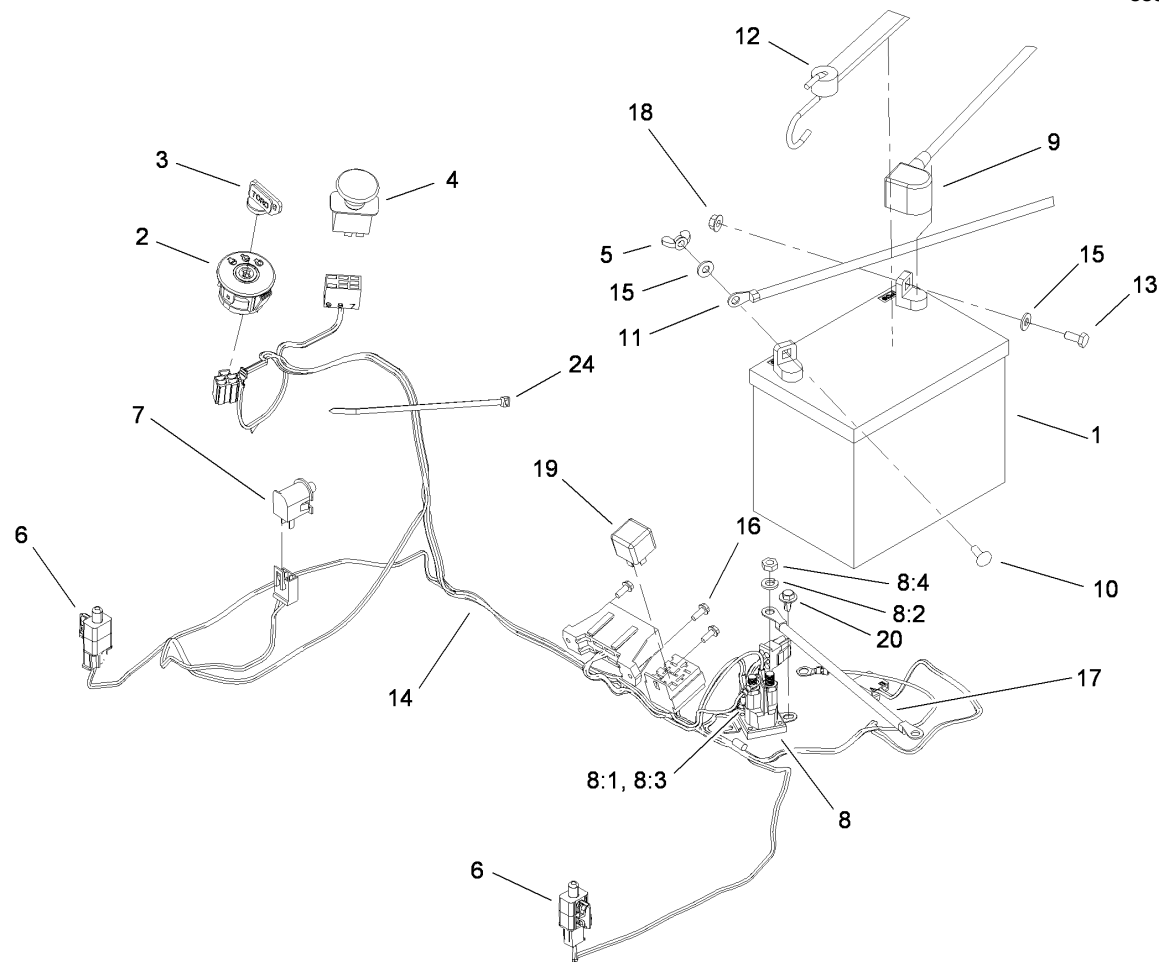
# 42 Inch Deck Assembly No. 110-6831

| Ref | Part No. | Qty. | Description          |
|-----|----------|------|----------------------|
| 2   | 114-1606 | 2    | Decal-Danger, Pulley |
| 3   | 93-7009  | 1    | Decal-Danger         |
| 4   | 110-6691 | 1    | Decal-Danger         |
| 5   | 105-7015 | 1    | Decal-Routing, Belt  |
| 6   | 3290-282 | 2    | Rivet-Pop            |
| 7   | 321-2    | 3    | Screw-HH             |
| 8   | 3296-42  | 3    | Nut-Lock, NI         |



## 42 Inch Deck Spindle and Belt Drive Assembly

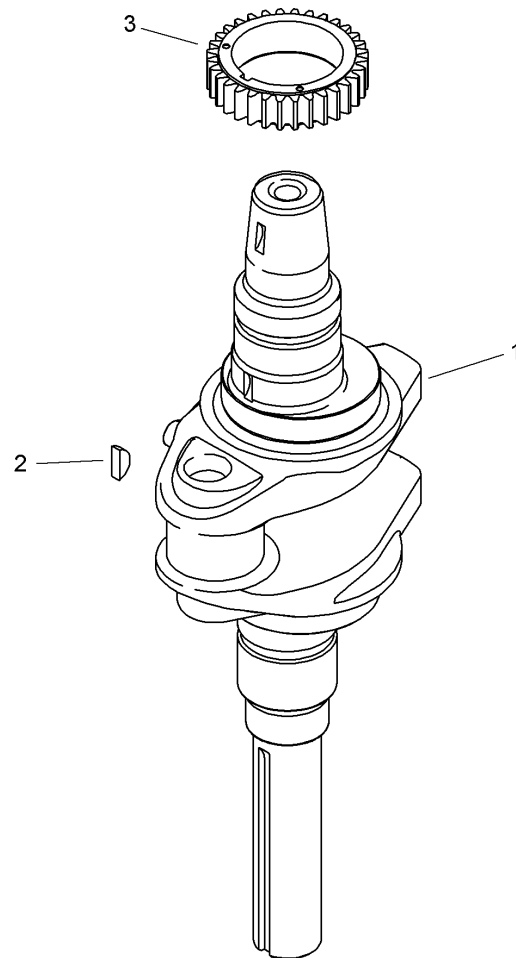
| Ref  | Part No.    | Qty. | Description                | Ref  | Part No. | Qty. | Description         |
|------|-------------|------|----------------------------|------|----------|------|---------------------|
| 1    | 110-6871    | 1    | V-Belt                     | 22:3 | 62-3661  | 1    | Spacer-Bearing      |
| 2    | 323-8       | 1    | Screw-HH                   | 23   | 88-5970  | 1    | Hook-Return, Spring |
| 3    | 3256-24     | 2    | Washer-Flat                | 24   | 106-2177 | 1    | Spring-Extension    |
| 4    | 106-2175    | 2    | Pulley-Idler, Flat         | 26   | 323-10   | 1    | Screw-HH            |
| 5    | 3296-39     | 1    | Nut-Lock, NI               |      |          |      |                     |
| 6    | 114-8540    | 1    | Arm-Idler                  |      |          |      |                     |
| 7    | 115-2455    | 2    | Spacer                     |      |          |      |                     |
| 8    | 114-0463    | 2    | Washer-Friction, Composite |      |          |      |                     |
| 9    | 114-8549    | 1    | Bushing                    |      |          |      |                     |
| 10   | 322-7       | 1    | Screw-HH                   |      |          |      |                     |
| 11   | 3219-6      | 2    | Nut-Hex                    |      |          |      |                     |
| 12   | 110-6864    | 2    | Pulley                     |      |          |      |                     |
| 13   | 32144-41    | 8    | Screw-Taptite              |      |          |      |                     |
| 14   | 26-0671     | 2    | Screw-Blade                |      |          |      |                     |
| 15   | 3290-465    | 2    | Washer-Belleville          |      |          |      |                     |
| 16   | 106-2248-03 | 2    | Stiffener-Blade            |      |          |      |                     |
| 17   | 110-6568-03 | 2    | Blade-21.6 Inch            |      |          |      |                     |
| 18   | 3296-29     | 1    | Nut-Lock, NI               |      |          |      |                     |
| 19   | 80-4360     | 2    | Shield-Bearing             |      |          |      |                     |
| 20   | 80-4380     | 2    | Spacer                     |      |          |      |                     |
| 21   | 110-6866    | 2    | Shaft-Spindle              |      |          |      |                     |
| 22   |             | 2    | Spindle ASM                |      |          |      |                     |
| 22:1 | 88-4510     | 1    | Housing-Spindle            |      |          |      |                     |
| 22:2 | 100-1048    | 2    | Bearing-Ball               |      |          |      |                     |



Electrical Assembly

| Ref | Part No. | Qty. | Description           |
|-----|----------|------|-----------------------|
| 1   | 104-2493 | 1    | Battery               |
| 2   | 110-6764 | 1    | Switch-Ignition       |
| 3   | 63-8360  | 1    | Key-Ignition          |
| 4   | 93-9998  | 1    | Switch-PTO            |
| 5   | 32103-22 | 1    | Nut-Wing              |
| 6   | 110-6765 | 2    | Switch-Single Pole No |
| 7   | 82-2190  | 1    | Switch-Bail           |
| 8   | 1-513075 | 1    | Switch-Solenoid       |
| 8:1 | 3253-17  | 2    | Washer-Lock           |
| 8:2 | 3253-4   | 2    | Washer-Lock           |
| 8:3 | 3219-14  | 2    | Nut-Hex               |
| 8:4 | 3220-2   | 2    | Nut-Jam               |
| 9   | 110-6794 | 1    | Cable-Battery, Red    |
| 10  | 3229-1   | 1    | Screw-CARR            |
| 11  | 110-6793 | 1    | Cable-Battery, Black  |
| 12  | 104-2466 | 1    | Holddown-Battery      |
| 13  | 321-3    | 1    | Screw-HH              |
| 14  | 114-8533 | 1    | Harness-Wire          |
| 15  | 3256-22  | 2    | Washer-Flat           |
| 16  | 32144-1  | 3    | Screw-Taptite         |
| 17  | 110-6792 | 1    | Cable-Battery, Red    |
| 18  | 32128-33 | 2    | Nut-HF                |
| 19  | 98-7249  | 1    | Relay                 |
| 20  | 46-8560  | 2    | Screw-HHF             |

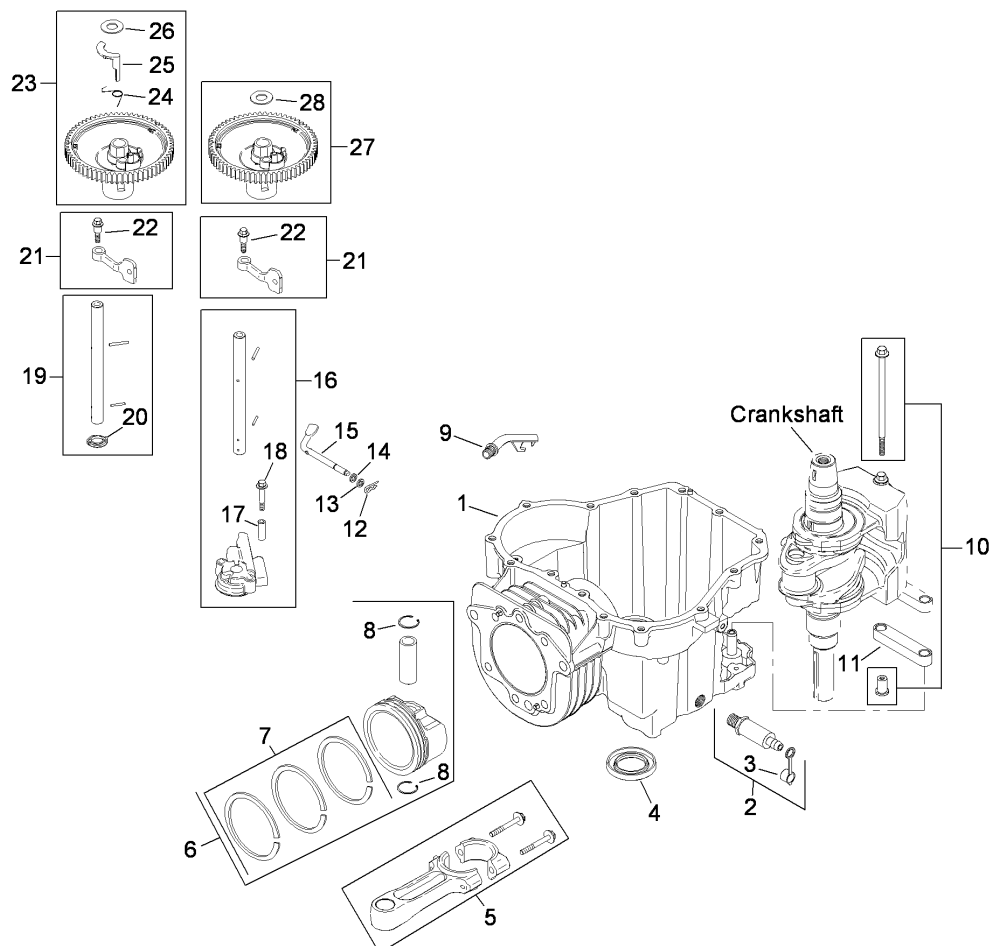
| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 24  | 614249   | 1    | Strap-Tie   |



# Crankshaft Assembly Kohler SV590-0019

| Ref | Part No.    | Qty. | Description      |
|-----|-------------|------|------------------|
| ❶1  | 20 014 20-S | 1    | Crankshaft       |
| ❶2  | X-42-15-S   | 1    | Key (3/16 X 5/8) |
| ❶3  | 20 043 12-S | 1    | Gear-Crankshaft  |

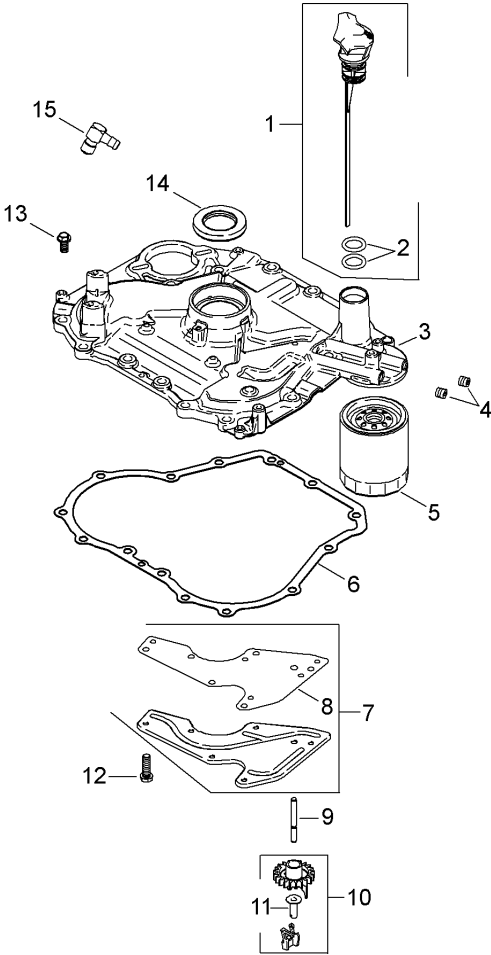




## Crankcase Assembly Kohler SV590-0019

| Ref | Part No.    | Qty. | Description                                    |
|-----|-------------|------|------------------------------------------------|
| ❶   | 20 522 02   | 1    | Crankcase (Sv530/540 Short Block)              |
| ❷   | 25 755 14-S | 1    | Oil Drain Valve ASM (Includes 3)               |
| ❸   | 25 173 14-S | 1    | Cap-Valve, Oil Drain                           |
| ❹   | 20 032 01-S | 1    | Seal-Oil                                       |
| ❺   | 20 067 04-S | 1    | Connecting Rod ASM                             |
| ❻   | 20 874 01-S | 1    | Piston And Ring Set (94 Mm)<br>(Includes 7, 8) |
| ❼   | 20 108 01-S | 1    | Ring Set (94 Mm)                               |
| ❸   | 20 018 04-S | 2    | Retainer-Pin, Piston                           |
| ❹   | 20 123 02-S | 1    | Tube-Back, Drain                               |
| ❶   | 20 380 16-S | 1    | Locating Pin ASM                               |
| ❶   | 20 186 02-S | 1    | Linkage-Weight, Balance                        |
| ❶   | 12 154 05-S | 1    | Clip-Pin, Hitch                                |
| ❶   | M-631015-S  | 1    | Washer-Flat (6Mm)                              |
| ❶   | X-25-102-S  | 1    | Washer-Flat (1/4)                              |
| ❶   | 20 144 02-S | 1    | Shaft-Cross, Governor                          |
| ❶   | 20 393 02-S | 1    | Oil Pump ASM (Includes 17, 18)                 |
| ❶   | 20 112 02-S | 2    | Spacer-Screw, Oil Pump                         |
| ❶   | 20 086 13-S | 2    | Screw-Pump, Oil                                |
| ❶   | 20 144 11-S | 1    | Camshaft Center ASM (Exhaust)<br>(Includes 20) |
| ❶   | 20 468 08-S | 1    | Washer-Thrust                                  |
| ❶   | 20 090 01-S | 2    | Cam Lever ASM (Includes 22)                    |
| ❶   | 20 086 06-S | 2    | Bolt-Shoulder (M6X1X26)                        |

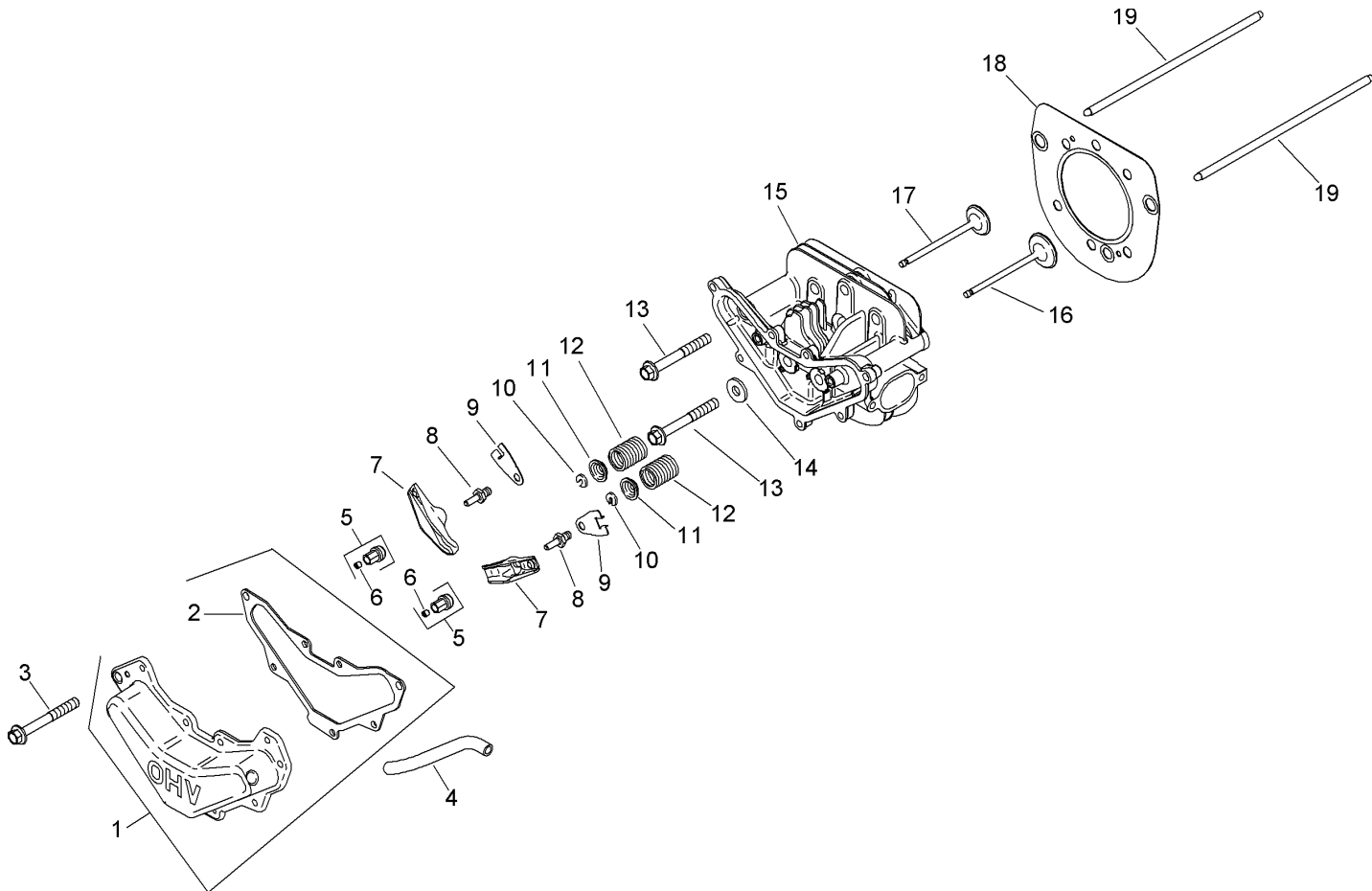
| Ref | Part No.    | Qty. | Description                                |
|-----|-------------|------|--------------------------------------------|
| ❶   | 20 010 04-S | 1    | Cam Gear ASM (Exhaust)<br>(Includes 24-26) |
| ❶   | 20 089 06-S | 1    | Spring-A C R                               |
| ❶   | 20 044 16-S | 1    | Weight-A C R                               |
| ❶   | 20 468 03-S | 1    | Washer-Thrust, A C R                       |
| ❶   | 20 010 04-S | 1    | Cam Gear ASM (Intake)<br>(Includes 28)     |
| ❶   | 20 468 03-S | 1    | Washer-Thrust, A C R                       |



# Oil Pan and Lubrication Assembly

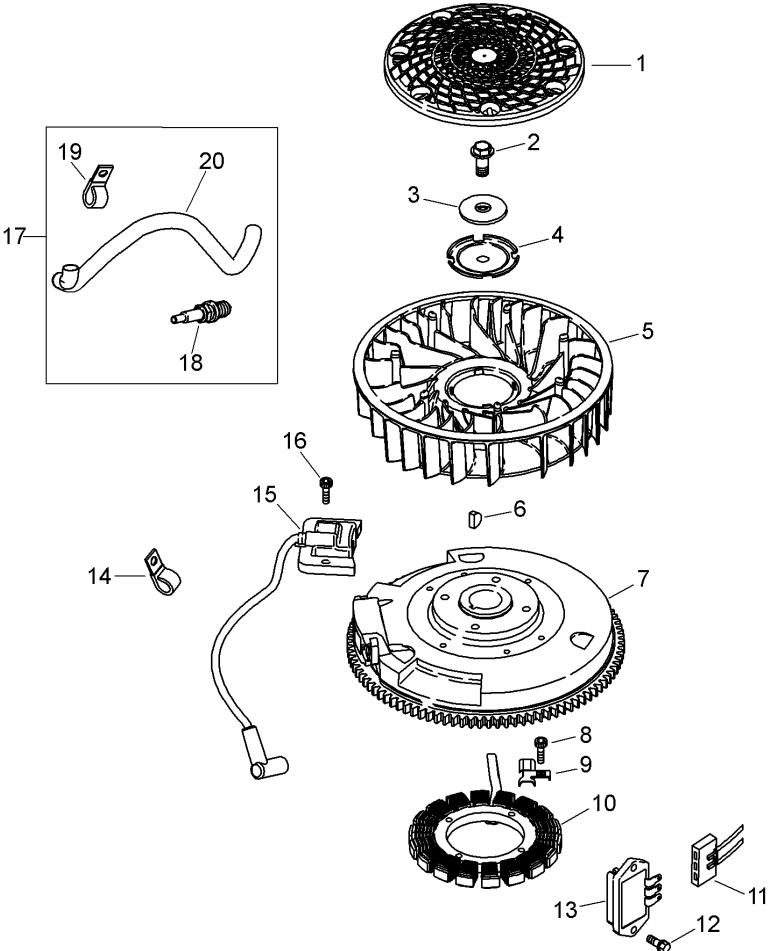
## Kohler SV590-0019

| Ref | Part No.    | Qty. | Description                                 |  |  |  |  |
|-----|-------------|------|---------------------------------------------|--|--|--|--|
| ❸1  | 20 040 02-S | 1    | Dipstick Blade Kit (Yellow)<br>(Includes 2) |  |  |  |  |
| ❸2  | 20 153 01-S | 2    | O Ring-Dipstick                             |  |  |  |  |
| ❸3  | 20 009 10-S | 1    | Closure Plate ASM (Includes 6,<br>15)       |  |  |  |  |
| ❸4  | 25 139 60-S | 2    | Plug-Hex, Countersunk (.125)                |  |  |  |  |
| ❸5  | 12 050 01-S | 1    | Filter-Oil                                  |  |  |  |  |
| ❸6  | 20 041 01-S | 1    | Gasket-Plate, Closure                       |  |  |  |  |
| ❸7  | 20 096 02-S | 1    | Oil Passage Cover Kit (Includes 8)          |  |  |  |  |
| ❸8  | 20 041 02-S | 1    | Gasket-Passage, Oil                         |  |  |  |  |
| ❸9  | 20 144 03-S | 1    | Shaft-Gear, Governor                        |  |  |  |  |
| ❸10 | 20 310 03-S | 1    | Governor Gear ASM (Includes 11)             |  |  |  |  |
| ❸11 | 12 380 01-S | 1    | Pin-Regulating, Governor                    |  |  |  |  |
| ❸12 | M-545013-S  | 6    | Screw-Flange, Hex (M5X0.8X13)               |  |  |  |  |
| ❸13 | M-851030-S  | 14   | Screw-Flange, Hex (M8X1.25X30)              |  |  |  |  |
| ❸14 | 20 032 01-S | 1    | Seal-Oil                                    |  |  |  |  |
| ❸15 | 25 155 02-S | 1    | Connector-Hose, 90 DEG                      |  |  |  |  |



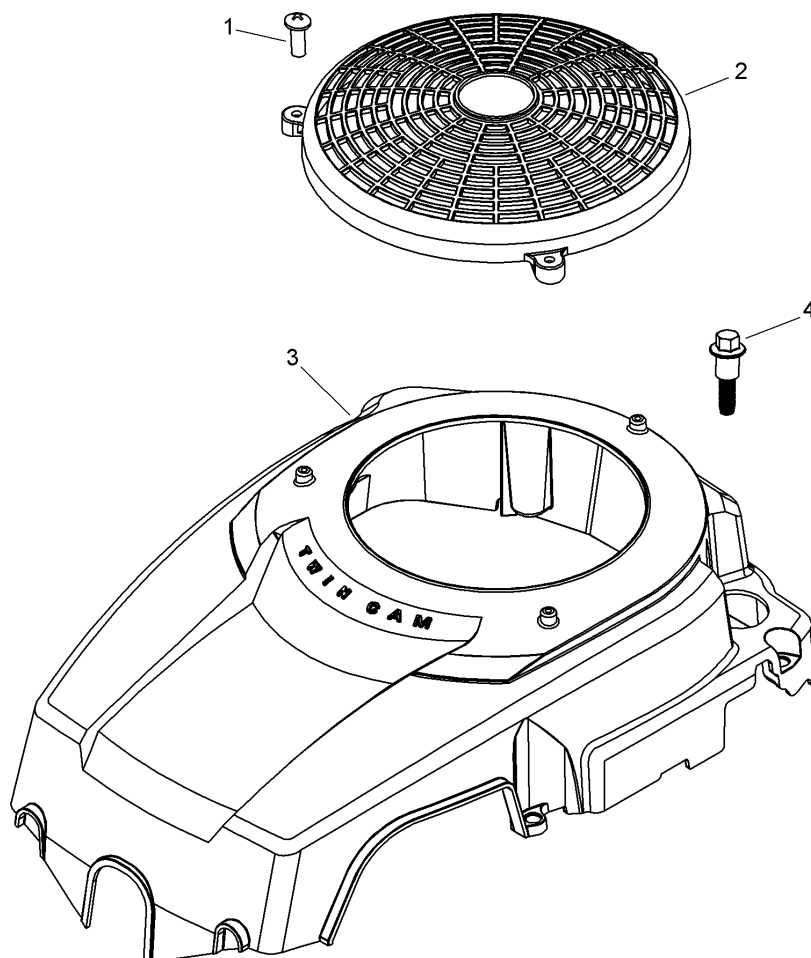
**Head, Valve and Breather Assembly**  
**Kohler SV590-0019**

| Ref | Part No.    | Qty. | Description                                      |  |  |  |  |
|-----|-------------|------|--------------------------------------------------|--|--|--|--|
| ❶1  | 20 096 07-S | 1    | Valve Cover Kit (Includes 2)                     |  |  |  |  |
| ❷2  | 20 041 13-S | 1    | Gasket-Cover, Valve                              |  |  |  |  |
| ❸3  | M-645020-S  | 7    | Screw-Flange, Hex (M6X1.0X20)                    |  |  |  |  |
| ❹4  | 20 326 01-S | 1    | Hose-Breather                                    |  |  |  |  |
| ❺5  | 20 599 02-S | 2    | Pivot-Arm, Rocker (Includes 6)                   |  |  |  |  |
| ❻6  | 20 086 04-S | 2    | Screw-Set                                        |  |  |  |  |
| ❼7  | 20 186 01-S | 2    | Arm-Rocker                                       |  |  |  |  |
| ❽8  | 20 086 03-S | 2    | Stud-Rocker                                      |  |  |  |  |
| ❾9  | 20 146 03-S | 2    | Plate-Guide, Push Rod                            |  |  |  |  |
| ❿10 | 20 062 01-S | 2    | Lock-Retainer                                    |  |  |  |  |
| ❿11 | 20 173 01-S | 2    | Cap-Spring, Valve                                |  |  |  |  |
| ❿12 | 20 089 03-S | 2    | Spring-Valve                                     |  |  |  |  |
| ❿13 | 20 086 02-S | 6    | Screw-Flange, Hex (M10X1.5X37)                   |  |  |  |  |
| ❿14 | 12 468 05-S | 1    | Washer-Flat (1/2)                                |  |  |  |  |
| ❿15 | 20 318 05-S | 1    | Cylinder Head ASM                                |  |  |  |  |
| ❿16 | 20 016 01-S | 1    | Valve-Exhaust                                    |  |  |  |  |
| ❿17 | 20 017 01-S | 1    | Valve-Intake                                     |  |  |  |  |
| ❿18 | 20 841 01-S | 1    | Cylinder Head Gasket Kit<br>(Includes 2, 13, 14) |  |  |  |  |
| ❿19 | 20 411 04-S | 2    | Rod-Push                                         |  |  |  |  |



**Ignition and Electrical Assembly**  
**Kohler SV590-0019**

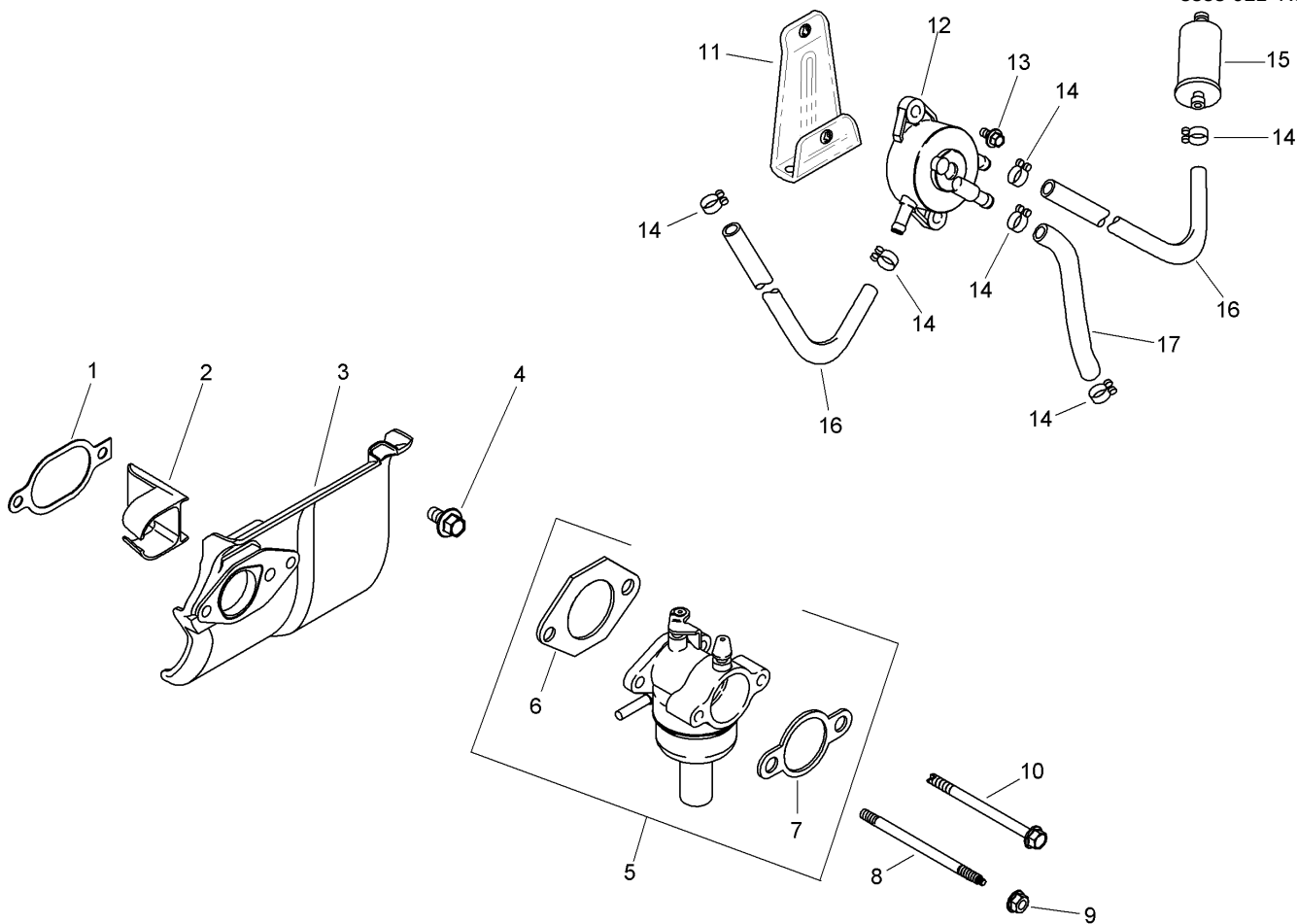
| Ref | Part No.    | Qty. | Description                            |  |  |  |  |
|-----|-------------|------|----------------------------------------|--|--|--|--|
| ❶1  | 20 162 02-S | 1    | Screen-Grass                           |  |  |  |  |
| ❷2  | 12 086 14-S | 1    | Screw-Hex, Flange (M10X1.5X45)         |  |  |  |  |
| ❸3  | 12 468 03-S | 1    | Washer-Flat (.38)                      |  |  |  |  |
| ❹4  | 20 146 04-S | 1    | Plate-Mounting, Fan                    |  |  |  |  |
| ❺5  | 20 157 01-S | 1    | Fan                                    |  |  |  |  |
| ❻6  | X-42-15-S   | 1    | Key (.19 X .62)                        |  |  |  |  |
| ❼7  | 20 025 05-S | 1    | Flywheel                               |  |  |  |  |
| ❸8  | 20 086 17-S | 2    | Screw-Socket, Hex (M5X0.8X25)          |  |  |  |  |
| ❹9  | 20 154 03-S | 1    | Clip-Wire, Stator                      |  |  |  |  |
| ❺10 | 237878-S    | 1    | Stator Kit (15 Amp)                    |  |  |  |  |
| ❺11 | 236602-S    | 1    | Connector (3 Contact)                  |  |  |  |  |
| ❺12 | M-545020-S  | 2    | Screw-HHFTF (M5X0.8X20)                |  |  |  |  |
| ❺13 | 41 403 09-S | 1    | Rectifier-Regulator                    |  |  |  |  |
| ❺14 | 231285-S    | 2    | Clip-Cable                             |  |  |  |  |
| ❺15 | 20 584 01-S | 1    | Module-Ignition                        |  |  |  |  |
| ❺16 | M-561025-S  | 2    | Screw-Socket, Hex (M5X0.8X25)          |  |  |  |  |
| ❺17 | 20 707 01-S | 1    | R F I Suppression Kit (Includes 18-20) |  |  |  |  |
| ❺18 | 25 132 14-S | 1    | Spark Plug (R F I)                     |  |  |  |  |
| ❺19 | 25 154 08-S | 1    | Clip-Cable                             |  |  |  |  |
| ❺20 | 20 123 01-S | 1    | Tube (R F I)                           |  |  |  |  |
| ❶❸  | 20 176 01-S | 1    | Harness-Wiring (Six Pin)               |  |  |  |  |



## Blower Housing Assembly Kohler SV590-0019

| Ref | Part No.    | Qty. | Description                                     |  |  |  |  |
|-----|-------------|------|-------------------------------------------------|--|--|--|--|
| ③1  | 24 086 41-S | 3    | Screw-Phl HD (11-16X1/2)                        |  |  |  |  |
| ③2  | 20 314 06-S | 1    | Guard-Fixed                                     |  |  |  |  |
| ③3  | 20 755 11-S | 1    | Blower Housing And Guard Kit<br>(Includes 2, 3) |  |  |  |  |
| ③4  | 20 086 06-S | 4    | Bolt-Shoulder (M6X1X26)                         |  |  |  |  |
| ① ③ | 20 113 29-S | 1    | Label-Round, Kohler                             |  |  |  |  |

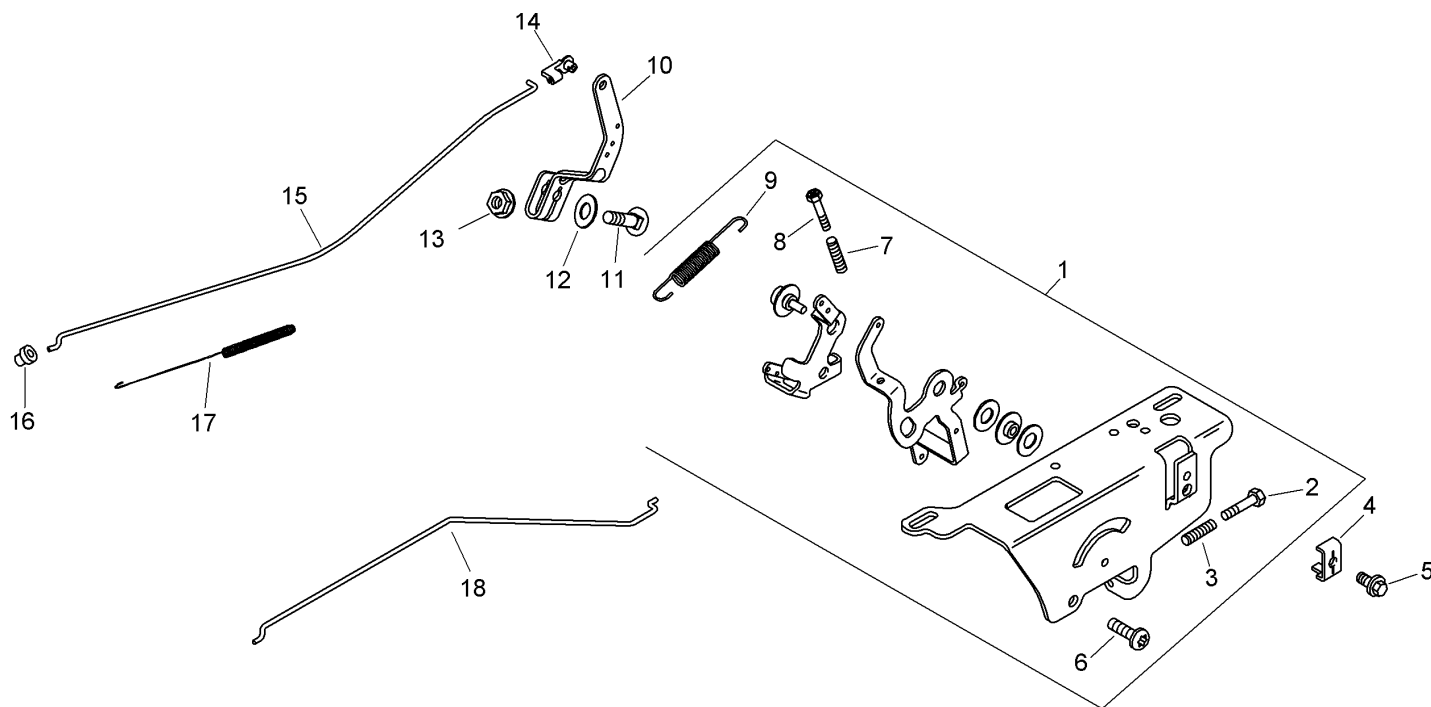




Fuel System Assembly  
Kohler SV590-0019

| Ref | Part No.     | Qty. | Description                                  |
|-----|--------------|------|----------------------------------------------|
| ❶   | 20 041 07-S  | 1    | Gasket-Deflector, Heat                       |
| ❷   | 20 332 01-S  | 1    | Insert-Port, Intake                          |
| ❸   | 20 265 03-S  | 1    | Deflector-Heat                               |
| ❹   | M-651020-S   | 1    | Screw-Flange, Hex (M6X1.0X20)                |
| ❺   | 20 853 14-S  | 1    | Carburetor ASM W/Gaskets<br>(Includes 6, 7)  |
| ❻   | 12 041 01-S  | 1    | Gasket-Carburetor                            |
| ❼   | 12 041 02-S  | 1    | Gasket-Base, Air Cleaner                     |
| ❽   | 20 072 05-S  | 2    | Stud-Mounting, Carburetor<br>(M6X1.0X100)    |
| ❾   | M-641060-S   | 2    | Nut-Hex, Flange (M6X1.0)                     |
| ❿   | M-545010-S   | 2    | Screw-HHFTF (M5X0.8X10)                      |
| ⓫   | 20 126 02-S  | 1    | Bracket-Mounting, Fuel Pump                  |
| ⓬   | 24 393 16-S  | 1    | Pump-Pulse, Fuel                             |
| ⓭   | M-645016-S   | 2    | Screw-HHFTF (M6X1.0X16)                      |
| ⓮   | 25 237 14-S  | 6    | Clamp-Hose                                   |
| ⓯   | 25 050 22-S  | 1    | Filter-Fuel                                  |
| ⓰   | 25 111 34-S  | 2    | Line-Fuel (24 Inch, Cut to needed<br>Length) |
| ⓱   | 52 353 20-S  | 1    | Line-Fuel (10 Inch)                          |
| ⓲   | 25 454 05-S  | 1    | Tie                                          |
| ⓳   | X-22-11-S    | 1    | Washer-Lock, Internal Tooth (1/4)            |
| ⓴   | 25 431 12-S  | 1    | Sleeve, Fuel Line                            |
| ⓵   | 12 755 110-S | 1    | Choke Shaft Kit                              |
| ⓶   | 12 757 02-S  | 1    | Float Repair Kit                             |

| Ref | Part No.    | Qty. | Description                    |
|-----|-------------|------|--------------------------------|
| ⓷   | 12 757 03-S | 1    | Carburetor Repair Kit          |
| ⓸   | 12 757 33-S | 1    | Solenoid Repair Kit            |
| ⓹   | 12 757 37-S | 1    | Bowl Replacement Repair Kit    |
| ⓺   | 20 755 06-S | 1    | High Altitude Kit (5, 000 Ft)  |
| ⓻   | 20 755 07-S | 1    | High Altitude Kit (10, 000 Ft) |

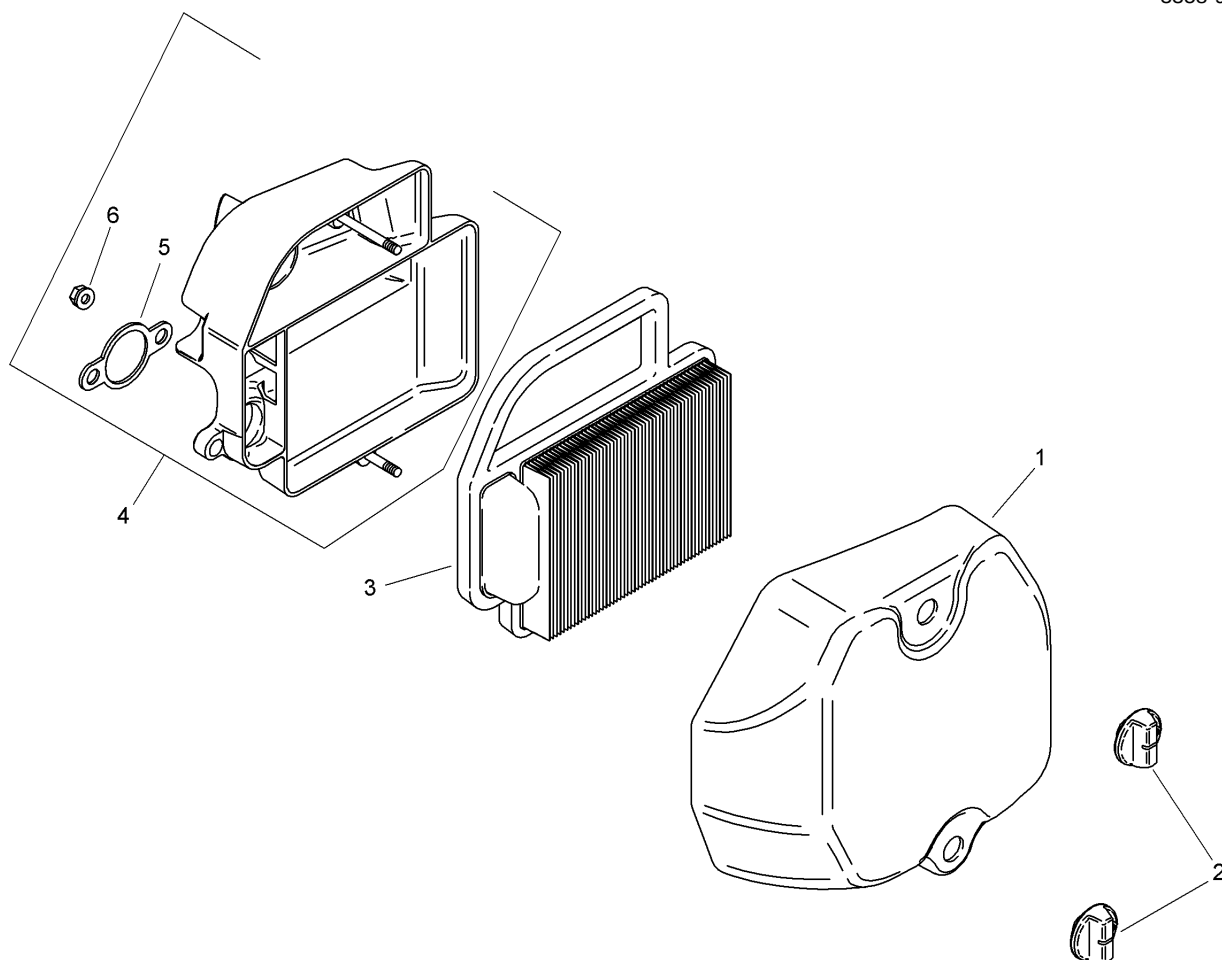


# Engine Control Assembly

## Kohler SV590-0019

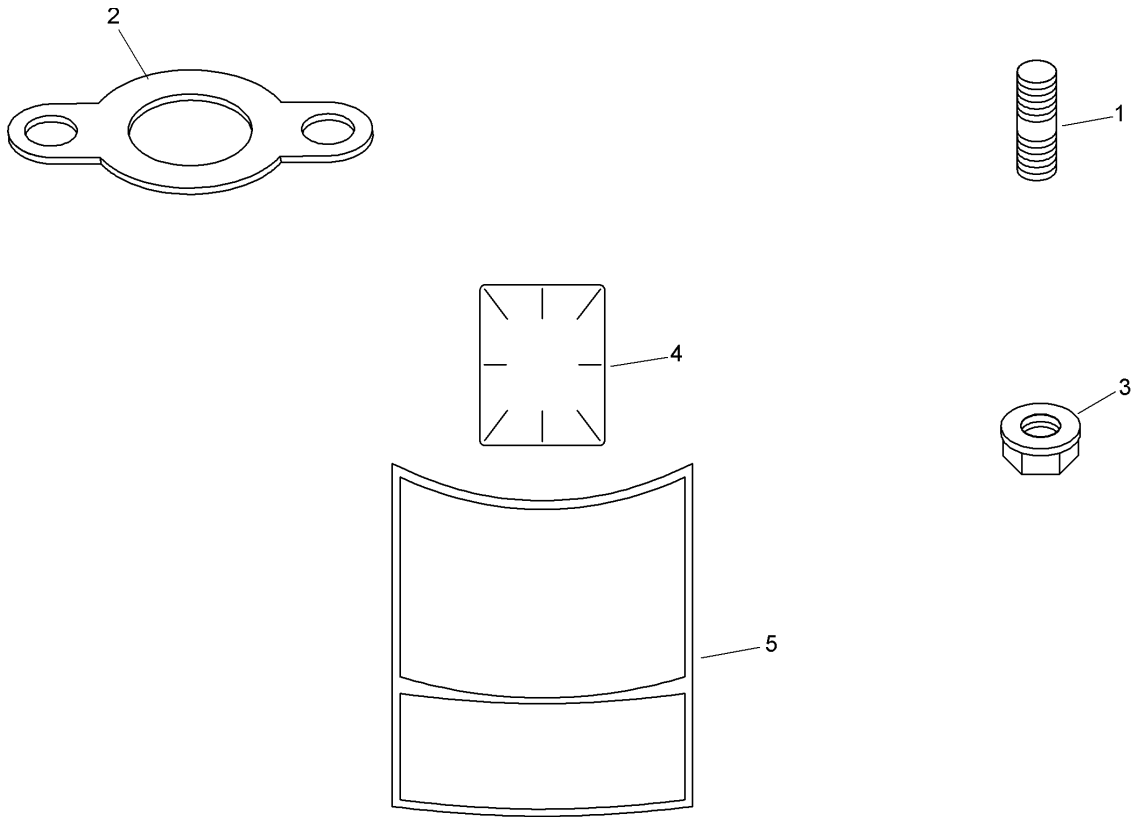
| Ref | Part No.    | Qty. | Description                                       |  |  |  |  |
|-----|-------------|------|---------------------------------------------------|--|--|--|--|
| ❸1  | 20 536 05-S | 1    | Speed Control ASM (Includes 2, 3, 6-9)            |  |  |  |  |
| ❸2  | 20 086 10-S | 1    | Screw-Thread Forming (M4X0.7X25)                  |  |  |  |  |
| ❸3  | 12 089 11-S | 1    | Spring-Control, Speed (Short)                     |  |  |  |  |
| ❸4  | 12 237 01-S | 1    | Clamp-Cable                                       |  |  |  |  |
| ❸5  | M-545016-S  | 1    | Screw-HHFTF (M5X0.8X16)                           |  |  |  |  |
| ❸6  | M-664020-S  | 2    | Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20) |  |  |  |  |
| ❸7  | 12 089 11-S | 2    | Spring-Control, Speed (Short)                     |  |  |  |  |
| ❸8  | 20 086 10-S | 2    | Screw-Thread Forming (M4X0.7X25)                  |  |  |  |  |
| ❸9  | 20 089 11-S | 1    | Spring-Governor                                   |  |  |  |  |
| ❸10 | 20 090 02-S | 1    | Lever-Governor                                    |  |  |  |  |
| ❸11 | 52 211 04-S | 1    | Bolt-Square Neck, Round Head (1/4-20X1)           |  |  |  |  |
| ❸12 | X-22-11-S   | 1    | Washer-Lock, Internal Tooth (1/4)                 |  |  |  |  |
| ❸13 | 12 100 07-S | 1    | Nut-Flange, Hex (1/4-20)                          |  |  |  |  |
| ❸14 | 25 158 11-S | 1    | Bushing-Linkage, Throttle                         |  |  |  |  |
| ❸15 | 20 079 04-S | 1    | Linkage-Throttle                                  |  |  |  |  |
| ❸16 | 25 158 08-S | 1    | Bushing-Retaining, Linkage                        |  |  |  |  |
| ❸17 | 20 089 10-S | 1    | Spring-Linkage                                    |  |  |  |  |
| ❸18 | 20 079 05-S | 1    | Linkage-Choke (Single Wire)                       |  |  |  |  |





## Air Intake and Filtration Assembly Kohler SV590-0019

| Ref | Part No.    | Qty. | Description                          |
|-----|-------------|------|--------------------------------------|
| ❸1  | 20 096 04-S | 1    | Cover-Cleaner, Air                   |
| ❸2  | 25 341 04-S | 2    | Knob-Cover                           |
| ❸3  | 20 083 02-S | 1    | Element-Cleaner, Air                 |
| ❸4  | 20 094 01-S | 1    | Air Cleaner Base Kit (Includes 5, 6) |
| ❸5  | 12 041 02-S | 1    | Gasket-Base, Air Cleaner             |
| ❸6  | M-641060-S  | 1    | Nut-Hex, Flange (M6X1.0)             |



Artwork is representative  
Actual labels may differ depending on model and specification number

## Exhaust Stud, Gasket and Decal Assembly Kohler SV590-0019

| Ref | Part No.    | Qty. | Description                       |
|-----|-------------|------|-----------------------------------|
| ③1  | 25 072 04-S | 2    | Stud (M8X1.25X33)                 |
| ③2  | 20 041 12-S | 1    | Gasket-Exhaust                    |
| ③3  | M-841080-S  | 2    | Nut-Hex, Flange (M8X1.25)         |
| ③4  | 25 113 39-S | 1    | Decal-Laminate, Clear             |
| ③5  | 20 113 13-S | 1    | Decal (19 H P)                    |
| ❶③  | 20 522 02   | 1    | Crankcase (Sv530/540 Short Block) |
| ❶③  | 20 755 05-S | 1    | Gasket Set                        |

## Attachments and Accessories

### For 74360 - TimeCutter Z4200 Riding Mower

| Product Name                                | Model/Part |
|---------------------------------------------|------------|
| Armrest Kit . . . . .                       | 108-6163   |
| Smooth Tread Front Tire Kit . . . . .       | 110-6739   |
| Hour Meter Kit . . . . .                    | 112-9763   |
| 42 Inch Blowout Ring Kit . . . . .          | 114-1620   |
| Striping Kit . . . . .                      | 114-8545   |
| Armrest Kit . . . . .                       | 79212      |
| 42 Inch Replacement Blade Kit . . . . .     | 79220      |
| 42 Inch Recycler Kit . . . . .              | 79311      |
| Foot Assist Cutting Unit Lift Kit . . . . . | 79313      |
| Engine Cover Kit . . . . .                  | 79314      |
| Floor Mat Kit . . . . .                     | 79315      |
| Rear Engine Guard . . . . .                 | 79316      |
| Storage Cover . . . . .                     | 79317      |
| Rear Hitch Kit . . . . .                    | 79318      |
| Sunshade . . . . .                          | 79319      |
| 42 Inch and 50 Inch Twin Bagger . . . . .   | 79324      |

