



Z550 Z Master[®]

With 52in TURBO FORCE[®] Side Discharge Mower

Model No. 74282 - 280000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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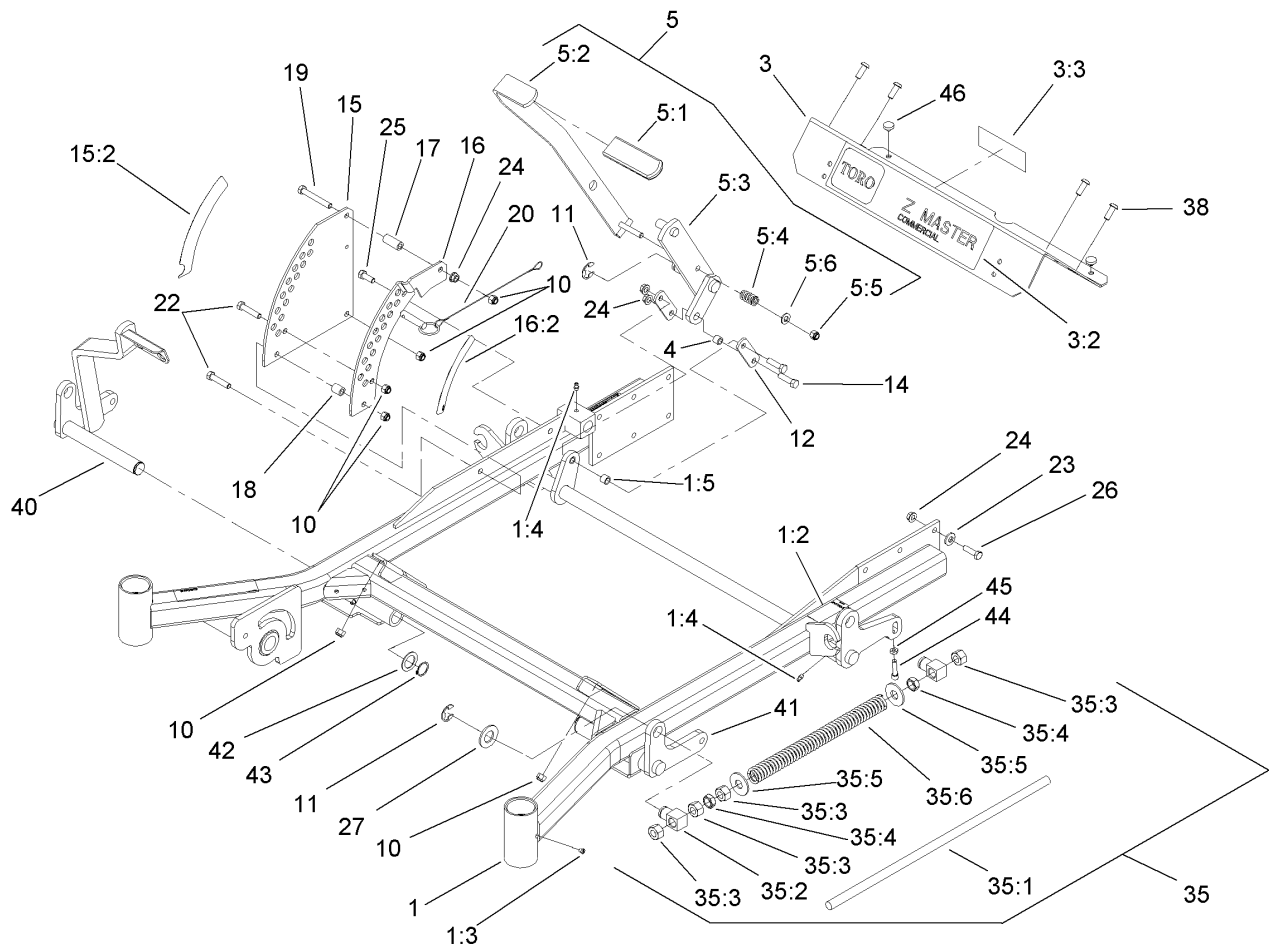
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

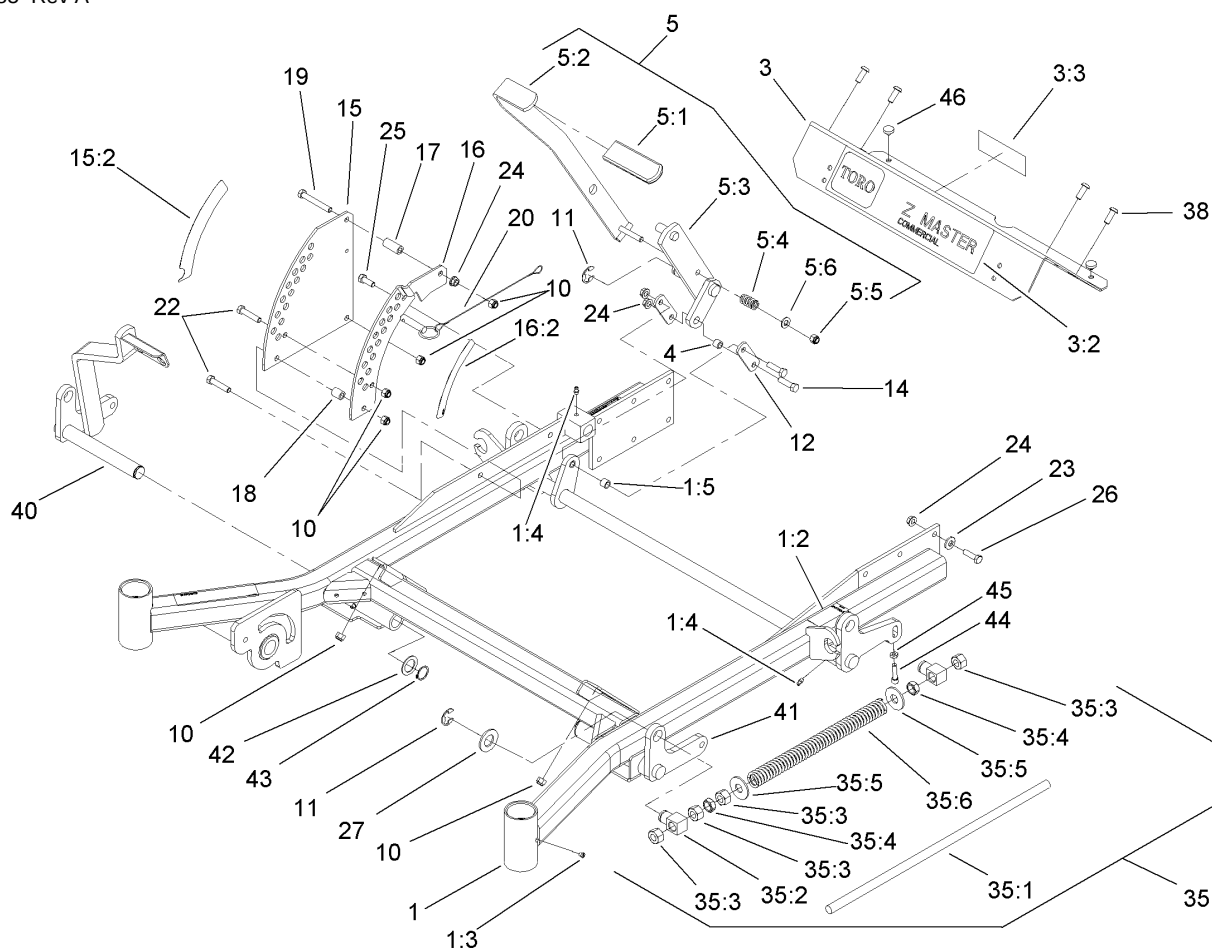
- ❶ Not illustrated
- ❷ Obtain from your local Kohler dealer
- ❸ Not serviced separately



Front Frame Assembly

Ref	Part No.	Qty.	Description
1	106-8978	1	Frame ASM
1:2	107-1857	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:5	103-1918	1	Bushing
3	106-9981	1	Footrest
3:2	106-7451	1	Decal
3:3	107-2112	1	Decal-Warning
4	103-1918	1	Bushing
5	110-5860	1	Deck Lift Handle ASM
5:1	1-633295	1	Grip-Lever, Lift
5:2	103-2083	1	Lever-Lift
5:3	103-2064	1	Arm-Lift, Deck
5:4	1-633325	1	Spring-Compression
5:5	3296-39	1	Nut-Lock, NI
5:6	3256-24	1	Washer-Flat
10	3296-39	8	Nut-Lock, NI
11	32151-103	5	Ring-Snap
12	1-633068	2	Arm-Lift, Deck
14	323-29	2	Screw-HH
15	110-0833	1	Plate-Deck Lift, Outer
15:2	107-1860	1	Decal-Height, Deck
16	110-0834	1	Plate-Deck Lift, Inner
16:2	107-1861	1	Decal-Height, Deck

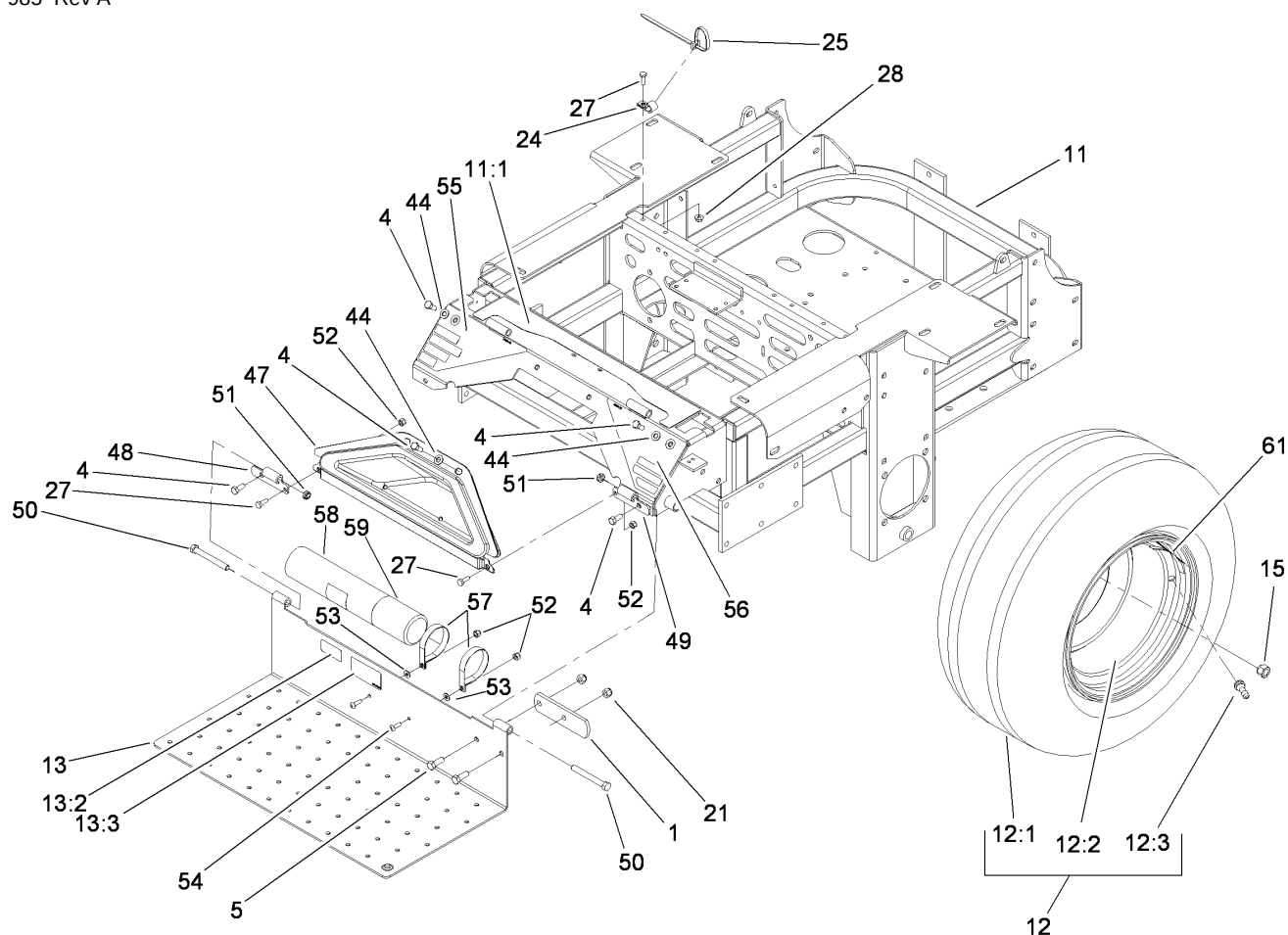
Ref	Part No.	Qty.	Description
17	1-633082	1	Bushing-Lever, Lift
18	1-633080	1	Bushing-Lever, Lift
19	323-13	1	Screw-HH
20	106-9951	1	Hitch Pin ASM
22	323-9	2	Screw-HH
23	98-5975	12	Washer-Belleville
24	3290-357	15	Nut-HHF, Whiz
25	323-6	1	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
35		2	Front Frame Spring ASM
35:1	1-633096	1	Rod-Lift, Deck
35:2	1-633441	2	Swivel-Deck Mount, Rear
35:3	3217-11	4	Nut-Hex
35:4	3218-6	2	Nut-Jam
35:5	3256-7	2	Washer-Flat
35:6	1-633064	1	Spring-Support, Deck
38	3274-94	4	Screw-HSBH
40	108-7786-01	1	RH Front Deck Lift ASM
41	106-8984-01	1	LH Deck Lift ASM
42	1-523157	2	Washer-Spacer
43	32151-29	2	Ring-Retaining
44	3274-18	2	Screw-HSH
45	3218-2	2	Nut-Jam



Front Frame Assembly (continued)

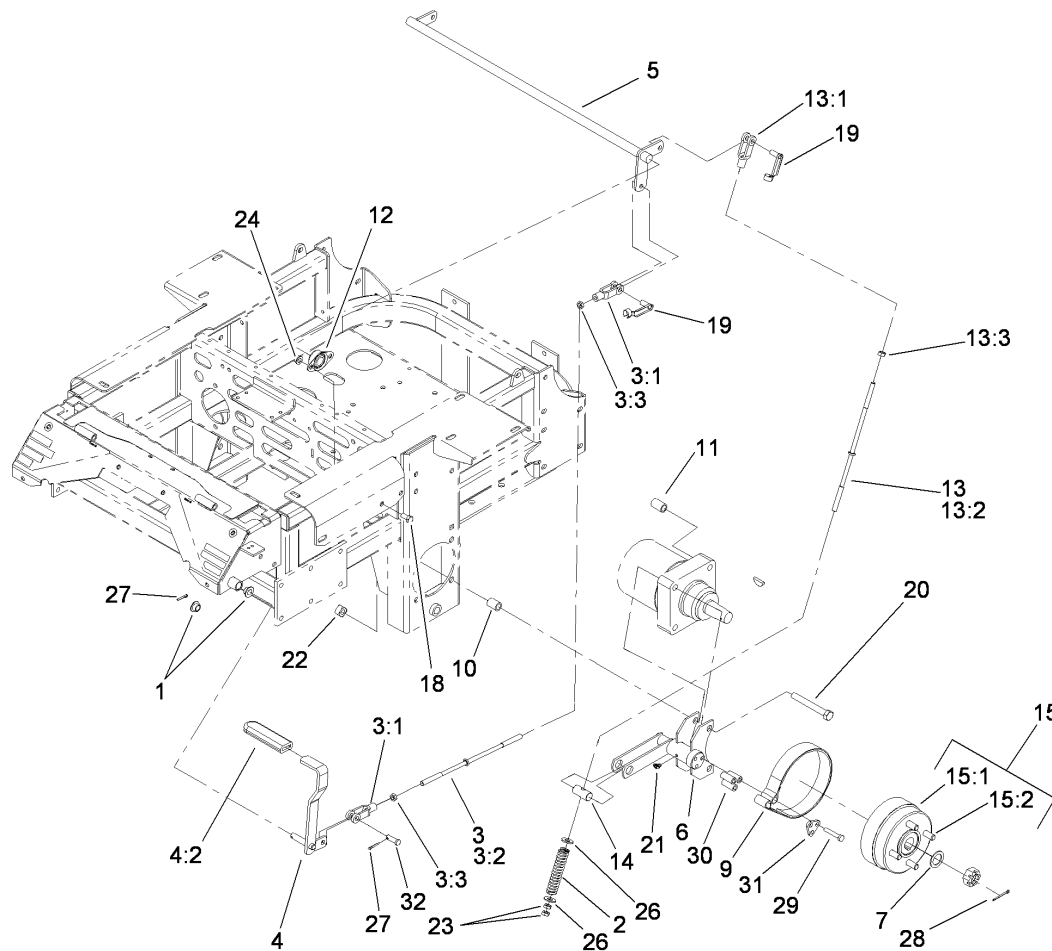
Ref	Part No.	Qty.	Description
46	1-513658	2	Bumper





Main Frame and Rear Wheel Assembly

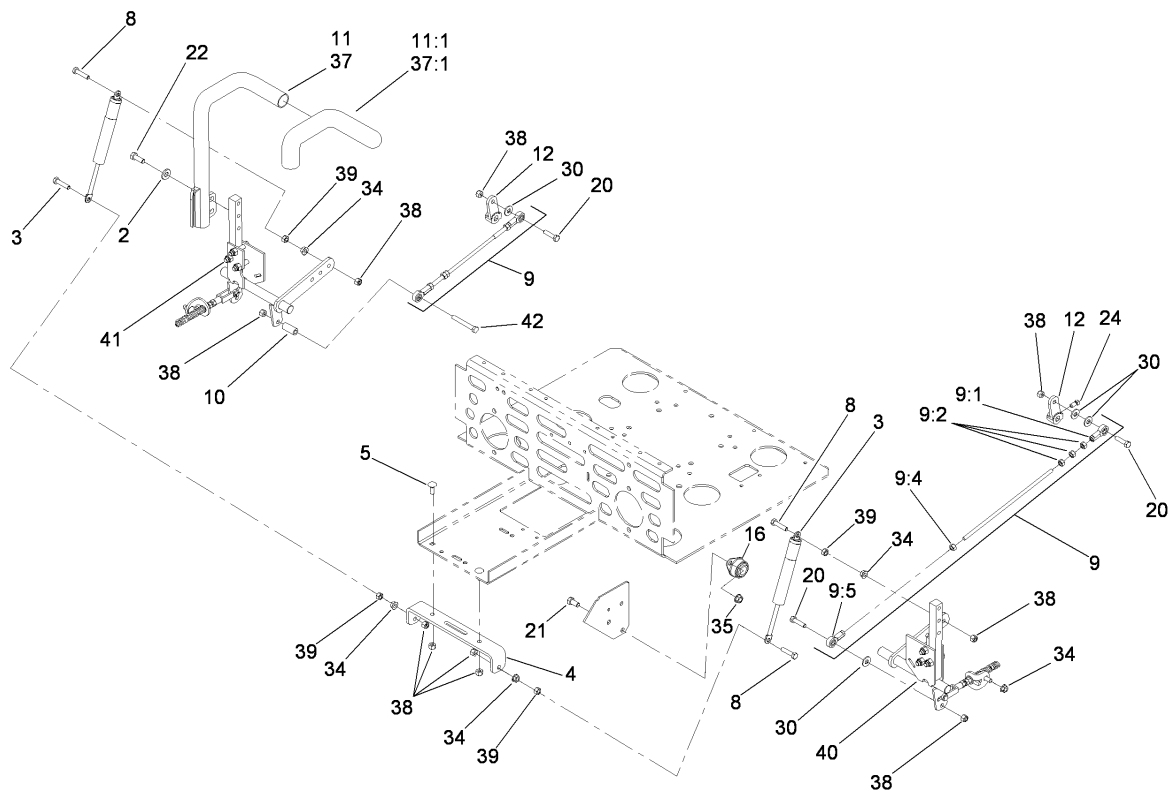
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park	52	3296-42	4	Nut-Lock, NI
4	322-43	6	Screw-HH	53	3256-63	2	Washer-Flat
5	323-6	2	Screw-HH	54	3258-166	2	Screw-PRH
11	114-1509	1	Frame W/Decals ASM	55	106-9989	1	Decal-Warning
11:1	107-8076	1	Decal-Console, Top	56	106-7492	1	Decal-Danger
12	1-653010	2	Wheel And Tire ASM	57	107-1865	2	R-Clamp
12:1	1-653160	1	Tire	58	104-7050	1	Housing-Manual
12:2	1-653158	1	Wheel	59	104-7048	1	Cap-Housing
12:3	232-27	1	Stem-Valve	61	109-7949	2	Decal-Wheel Hub, Slotted Nut
13	107-1858	1	Floorpan				
13:2	98-4387	1	Decal-Protection, Ear				
13:3	107-1864	1	Decal-Location, Manual				
15	242-50	8	Nut-Lug				
21	3296-39	2	Nut-Lock, NI				
24	1-513762	1	Clip-Loom				
25	1-303335	2	Tie-Plastic				
27	321-4	3	Screw-HH				
28	32128-33	1	Nut-HF				
44	3256-70	6	Washer-Flat				
47	106-7498	1	Pocket				
48	106-7488-03	1	Hinge-Floorpan, LH				
49	106-7489-03	1	Hinge-Floorpan, RH				
50	323-20	2	Screw-HH				
51	3296-59	2	Nut-Lock, NI				



Brake and Wheel Hub Assembly

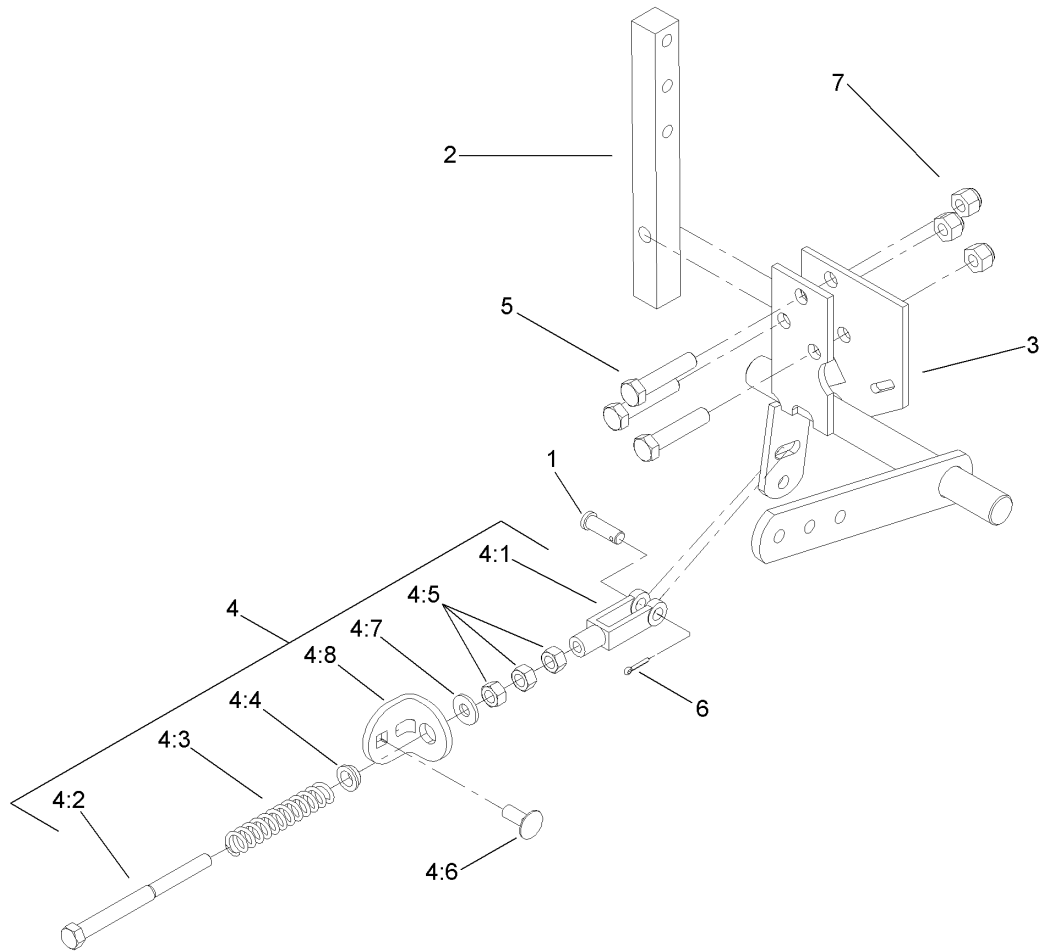
Ref	Part No.	Qty.	Description
1	1-513140	2	Bearing-Control
2	1-633454	2	Spring-Brake
3	103-4332	1	Brake Rod And Yoke ASM
3:1	1-633131	2	Yoke-Linkage, Brake
3:2	1-633477	1	Rod-Brake
3:3	3219-3	2	Nut-Hex
4	1-634500	1	Brake Lever ASM
4:2	1-633268	1	Grip-Lever, Brake
5	1-632217-03	1	Shaft-Brake
6	103-0352-03	2	Bracket-Brake
7	1-523157	2	Washer-Spacer
9	103-0355	2	Band-Brake
10	1-633380	4	Spacer-Wheel, Short
11	1-633382	4	Spacer-Wheel, Long
12	1-633102	2	Bearing-Flange, Side
13	103-4333	2	Brake Rod And Yoke ASM
13:1	1-633131	1	Yoke-Linkage, Brake
13:2	1-633477	1	Rod-Brake
13:3	3219-3	1	Nut-Hex
14	1-633144	2	Pin-Trunion
15	103-0590	2	Hub And Wheel ASM
15:1	103-0589	1	Wheel Hub ASM
15:2	1-633926	4	Stud-Wheel
18	323-4	4	Screw-HH

Ref	Part No.	Qty.	Description
19	103-2399	3	Pin-Spring, Clevis
20	325-17	8	Screw-HH
21	1481	2	Fitting-Grease
22	109-5618	8	Nut,Square Special
23	3219-3	4	Nut-Hex
24	3290-357	4	Nut-HHF, Whiz
26	3256-4	4	Washer-Flat
27	3272-10	2	Pin-Cotter
28	1-806800	2	Pin-Cotter
29	322-9	6	Screw-HH
30	103-0384	6	Spacer
31	103-0374	2	Retainer-Band, Brake
32	1-808285	1	Pin-Clevis



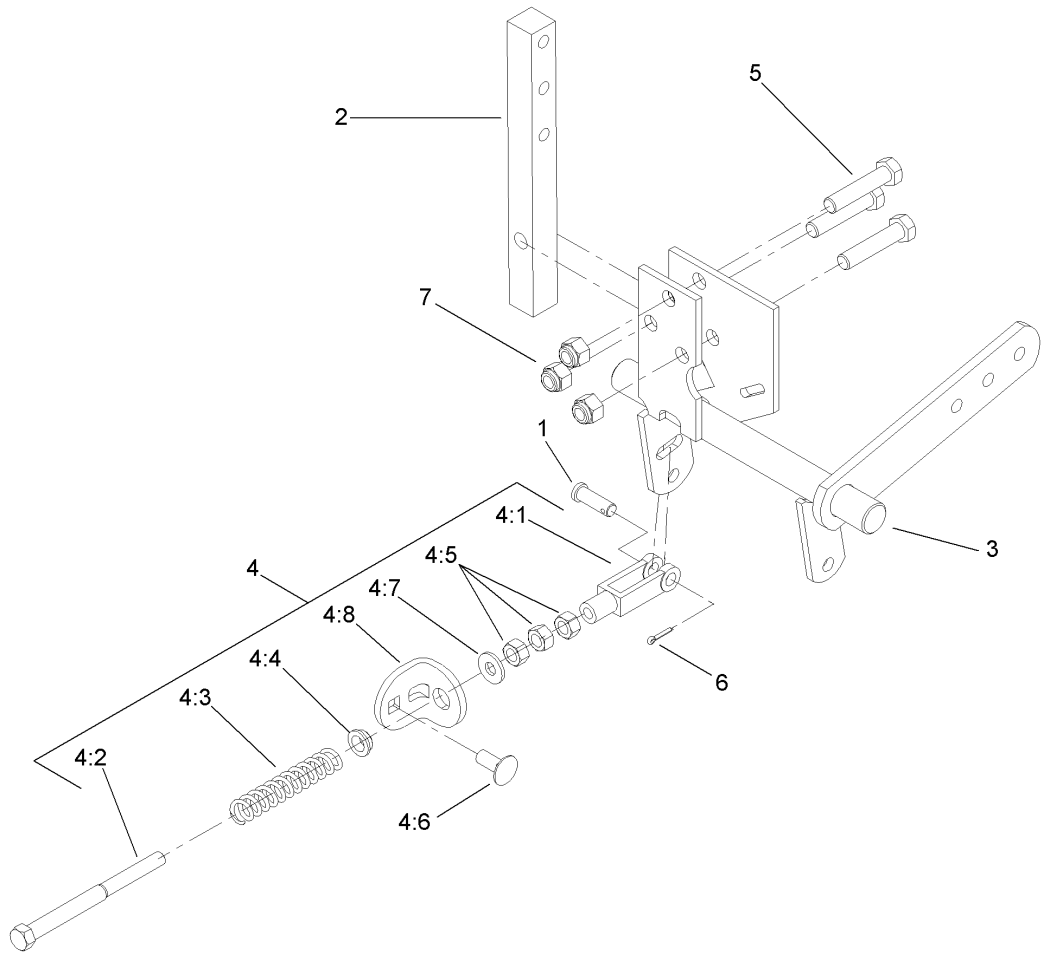
Steering Control Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
2	98-5975	4	Washer-Belleville	38	3296-29	10	Nut-Lock, NI
3	109-2339	2	Damper-Control, Motion	39	3217-6	4	Nut-Hex
4	109-6058-03	1	Bracket-Damper Mount	40	109-3906	1	LH Motion Control ASM
5	3230-16	2	Screw-CARR	41	109-3907	1	RH Motion Control ASM
8	1-403180	4	Screw-HH	42	322-12	1	Screw-HH
9	103-4331	2	Tracking Rod ASM				
9:1	1-543017	1	Balljoint-RH				
9:2	3219-2	3	Nut-Hex				
9:4	1-804524	1	Nut				
9:5	1-633152	1	Balljoint-LH				
10	103-0384	1	Spacer				
11	108-7238	1	LH Lever ASM				
11:1	106-9987	1	Grip-Control, Motion				
12	1-632208	2	Arm-Control, Pump				
16	1-633102	4	Bearing-Flange, Side				
20	322-6	3	Screw-HH				
21	323-4	8	Screw-HH				
22	323-6	4	Screw-HH				
24	1-803022	2	Screw-Set				
30	3256-3	4	Washer-Flat				
34	32128-20	6	Nut-HF				
35	3290-357	8	Nut-HHF, Whiz				
37	108-7237	1	RH Lever ASM				
37:1	106-9987	1	Grip-Control, Motion				



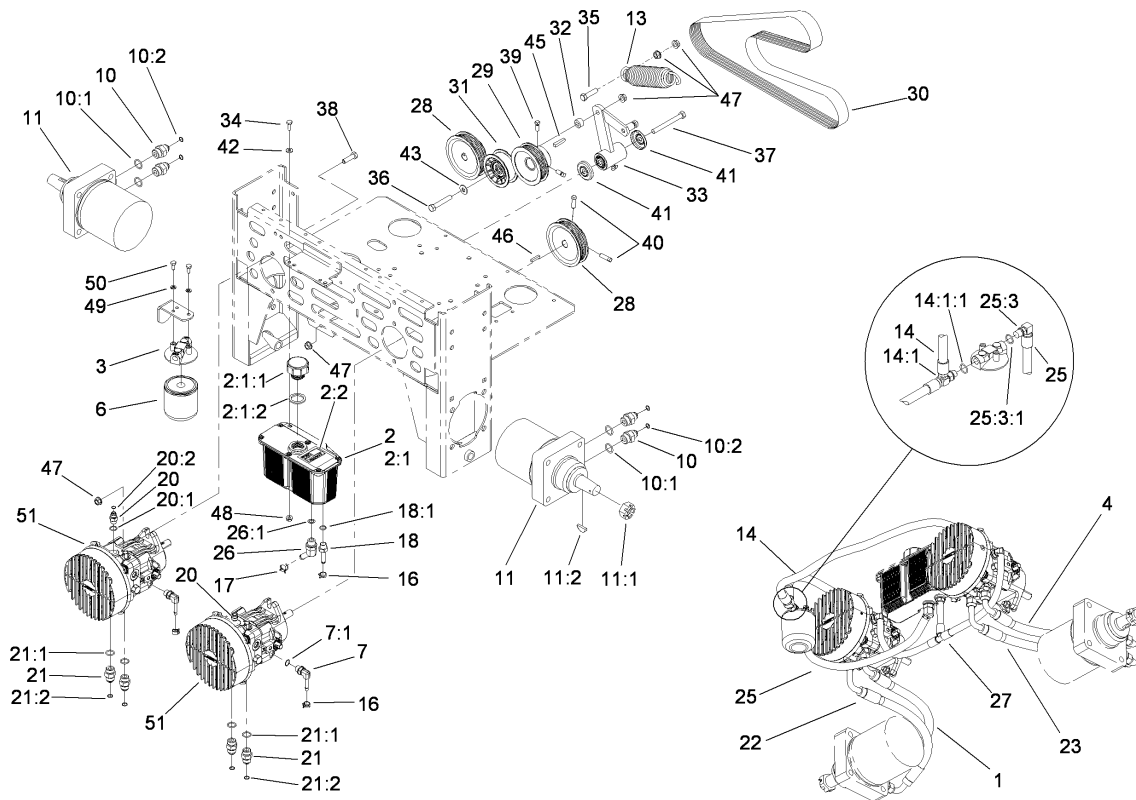
LH Motion Control Assembly No. 109-3906

Ref	Part No.	Qty.	Description				
1	1-808280	1	Pin-Clevis				
2	103-0407	1	Arm-Shaft, Control				
3	109-3902	1	Control-Motion, LH				
4	109-3903	1	Neutral Return ASM				
4:1	1-303105	1	Yoke-Adjustable				
4:2	1-603737	1	Bolt-Return, Neutral				
4:3	1-603807	1	Spring-Return, Neutral				
4:4	109-3769	1	Bushing-Nylon, Flanged				
4:5	3219-2	3	Nut-Hex				
4:6	3230-23	1	Screw-CARR				
4:7	3256-2	1	Washer-Flat				
4:8	109-3908	1	Tab-Adjustment				
5	323-9	3	Screw-HH				
6	3272-5	1	Pin-Cotter				
7	3296-39	3	Nut-Lock, NI				



RH Motion Control Assembly No. 109-3707

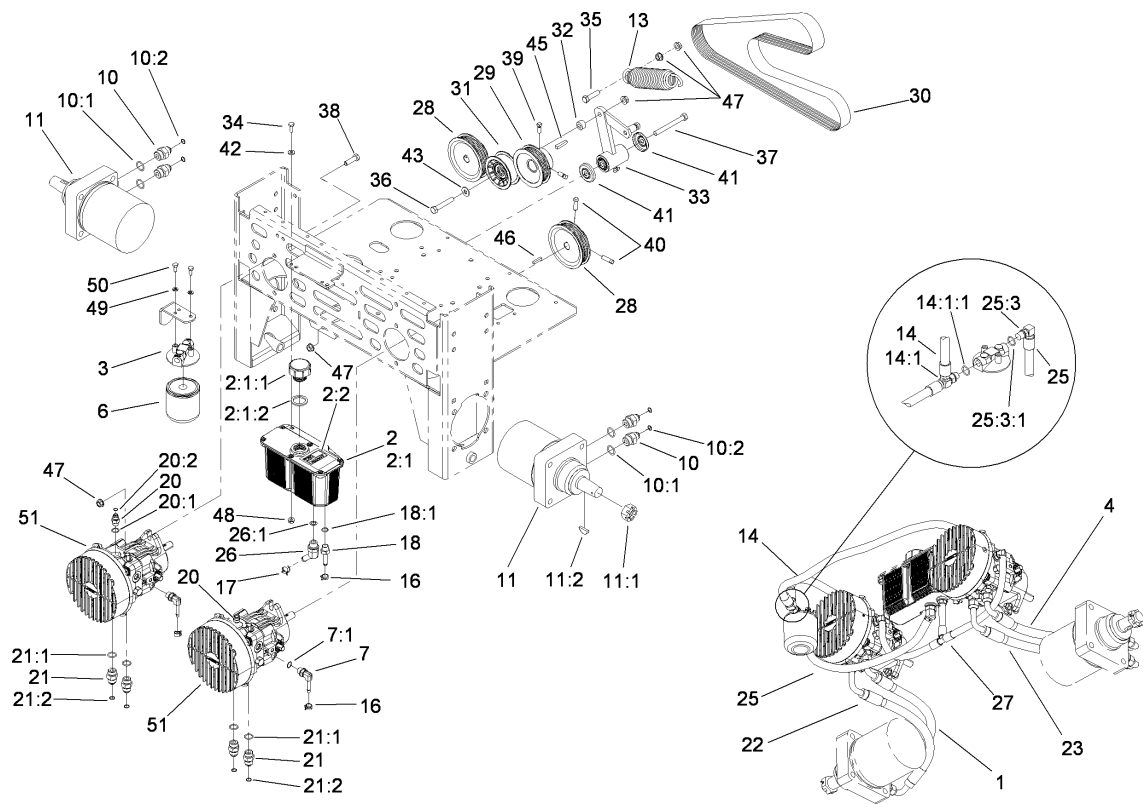
Ref	Part No.	Qty.	Description				
1	1-808280	1	Pin-Clevis				
2	103-0407	1	Arm-Shaft, Control				
3	109-3901	1	Control-Motion, RH				
4	109-3903	1	Neutral Return ASM				
4:1	1-303105	1	Yoke-Adjustable				
4:2	1-603737	1	Bolt-Return, Neutral				
4:3	1-603807	1	Spring-Return, Neutral				
4:4	109-3769	1	Bushing-Nylon, Flanged				
4:5	3219-2	3	Nut-Hex				
4:6	3230-23	1	Screw-CARR				
4:7	3256-2	1	Washer-Flat				
4:8	109-3908	1	Tab-Adjustment				
5	323-9	3	Screw-HH				
6	3272-5	1	Pin-Cotter				
7	3296-39	3	Nut-Lock, NI				



Hydraulic Assembly

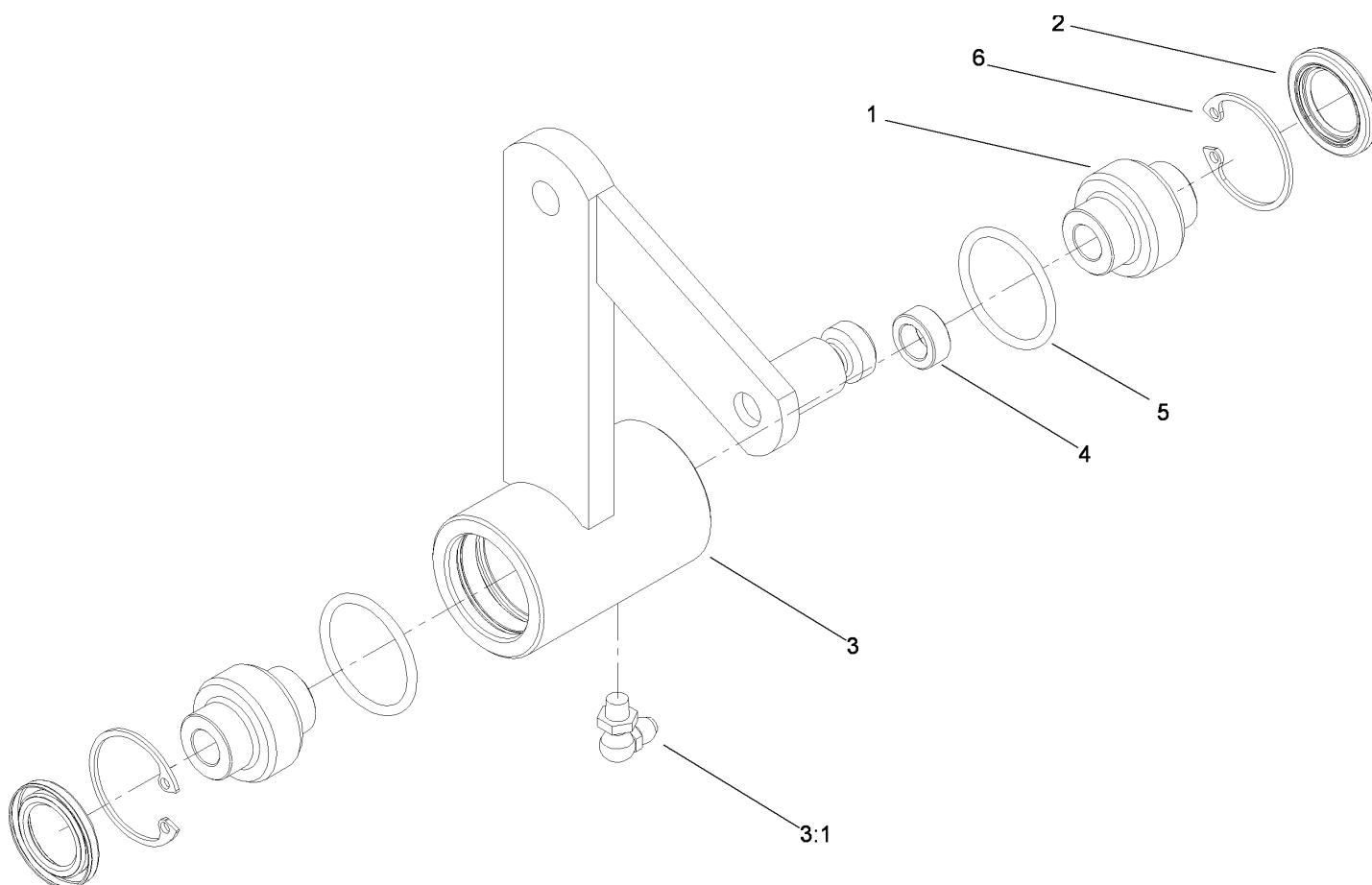
Ref	Part No.	Qty.	Description
1	103-3736	1	HYD Hose ASM
2	103-1947	1	HYD Reservoir ASM
2:1		1	Reservoir-HYD
2:1:1	103-1948	1	Cap-Reservoir, HYD
2:1:2	103-1949	1	Gasket-Cap
2:2	1-523552	1	Decal-Tank, HYD
3	104-7836	1	Head-Filter
4	103-3733	1	HYD Hose ASM
6	1-633750	1	Filter-Oil, HYD
6	1-633752	1	Filter-HYD, Winter
7	103-1799	2	Elbow-90 DEG
7:1	237-42	1	O-Ring
10	1-603991	4	Fitting-Straight
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	1-523328	2	Motor-Wheel
11:1	1-809036	1	Nut-HH
11:2	3257-42	1	Key-Woodruff
11:99	103-2748	1	Drive Link Kit
11:99	103-6994	1	Seal Kit
13	103-3330	1	Spring-Extension
14	109-6273	1	HYD Hose ASM
14:1		1	Adapter-Run, Tee
14:1:1	237-42	1	O-Ring

Ref	Part No.	Qty.	Description
16	103-1716	3	Clamp-Hose
17	103-1988	1	Clamp-Hose
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
20	103-2156	2	Fitting-Straight
20:1	1-603921	1	O-Ring
20:2	103-1020	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	1-603920	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-3737	1	HYD Hose ASM
23	103-3735	1	HYD Hose ASM
25	109-7689	1	HYD Hose ASM
25:3		1	Fitting-Barb
25:3:1	237-42	1	O-Ring
26	103-1807	1	Elbow-45 DEG
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM
28	109-6046	2	Sheave
29	109-7738	1	Sheave
30	114-1512	1	Belt
31	109-4076	1	Pulley-Flat Idler
32	1-603050	1	Spacer
33	103-5679	1	Pump Idler ASM



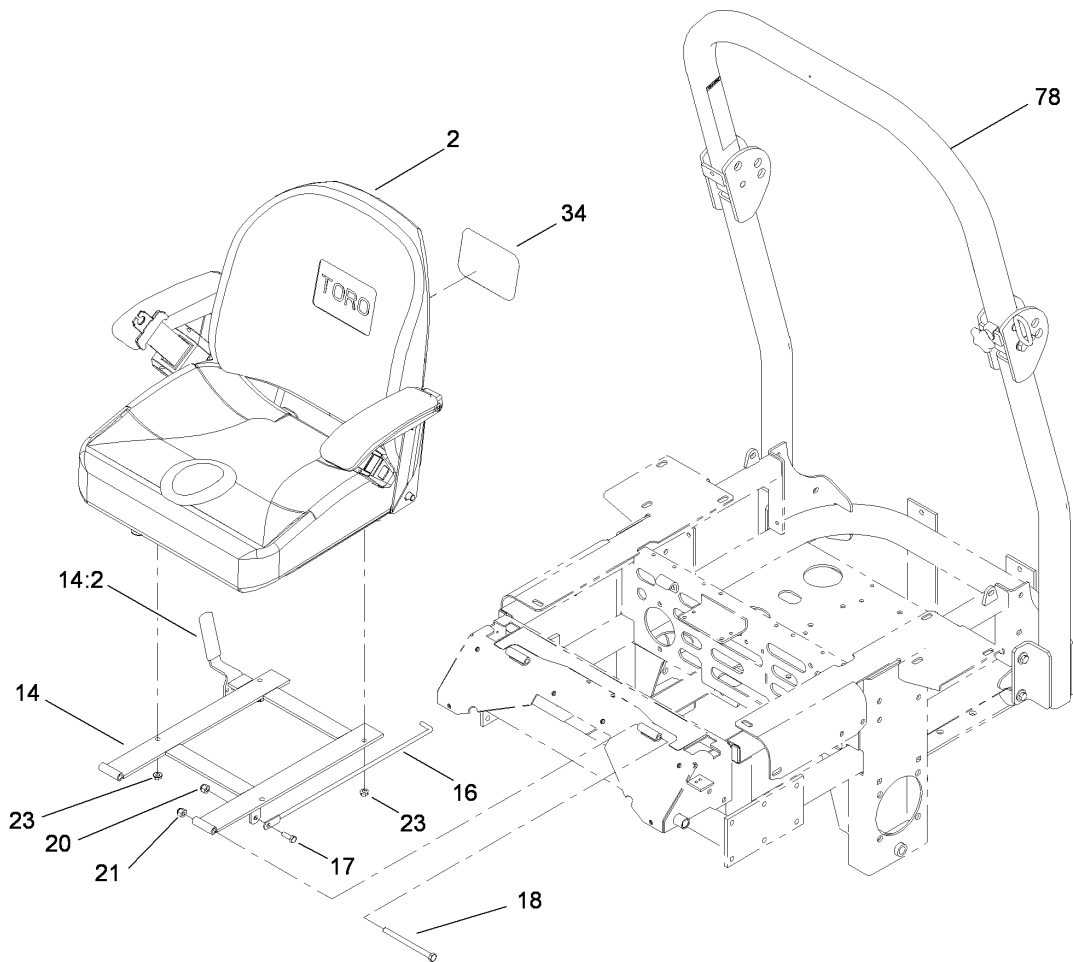
Hydraulic Assembly (continued)

Ref	Part No.	Qty.	Description				
34	321-6	2	Screw-HH				
35	323-8	1	Screw-HH				
36	323-11	1	Screw-HH				
37	1-800805	1	Screw-HH				
38	323-7	4	Screw-HH				
39	1-803050	2	Screw-Set				
40	30-1710	4	Screw				
41	103-2916	2	Guard-Top				
42	3256-22	2	Washer-Flat				
43	3256-4	1	Washer-Flat				
45	13-2840	1	Key-Square				
46	5-1077	2	Key-Square				
47	3290-357	8	Nut-HHF, Whiz				
48	32128-33	2	Nut-HF				
49	1-805004	2	Washer-Lock				
50	321-3	2	Screw-HH				
51	109-6130	2	Pump-HYD, 12Cc W/Fan				



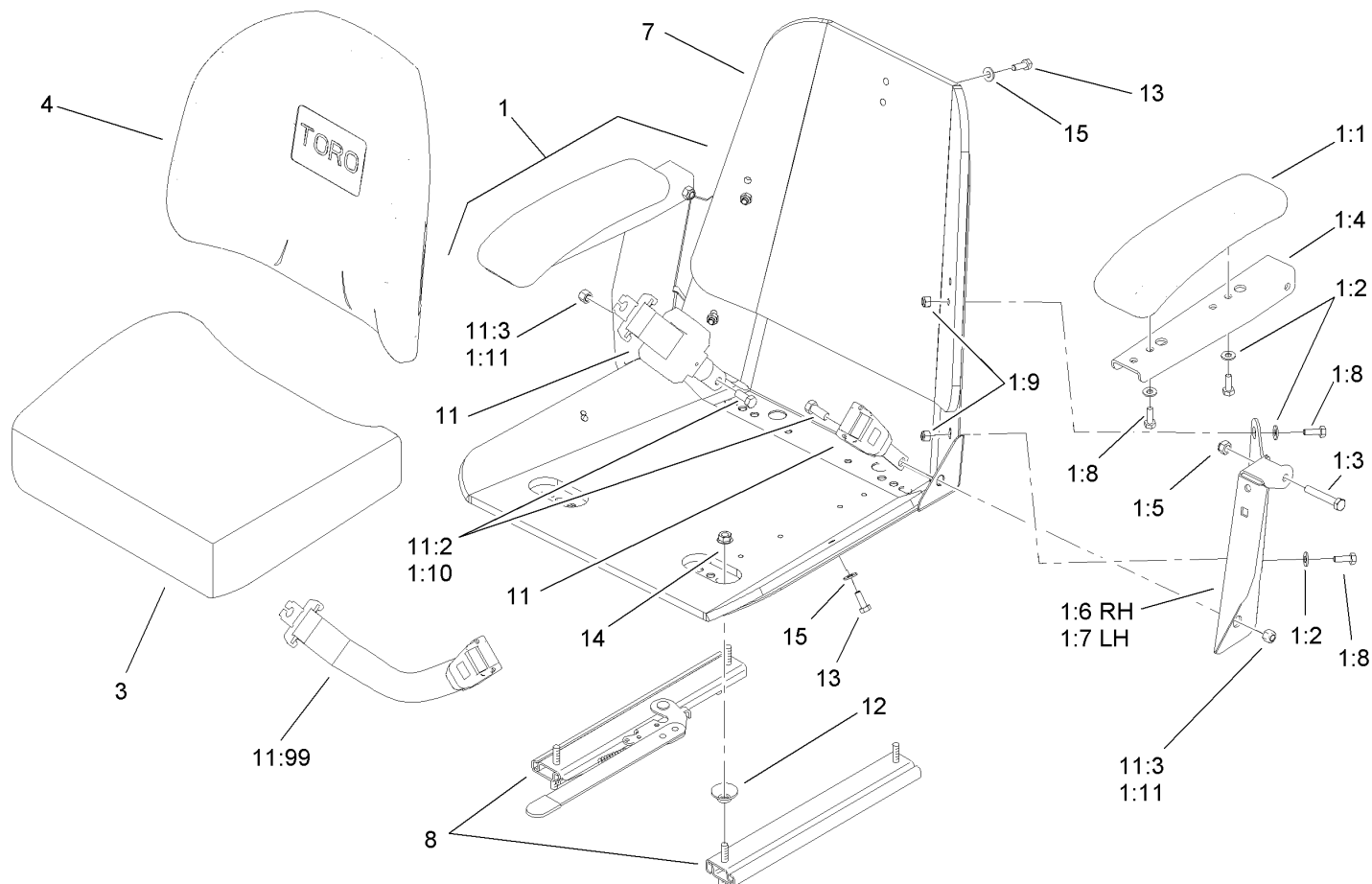
Pump Idler Assembly No. 103-5679

Ref	Part No.	Qty.	Description				
1	103-3504	2	Bearing-Spherical				
2	103-3506	2	Seal-Single Lip				
23		1	Pump Idler				
3:1	302-40	1	Fitting-Grease				
4	103-5677	1	Spacer				
5	106-7159	2	O-Ring				
6	32120-10	2	Ring-Snap				



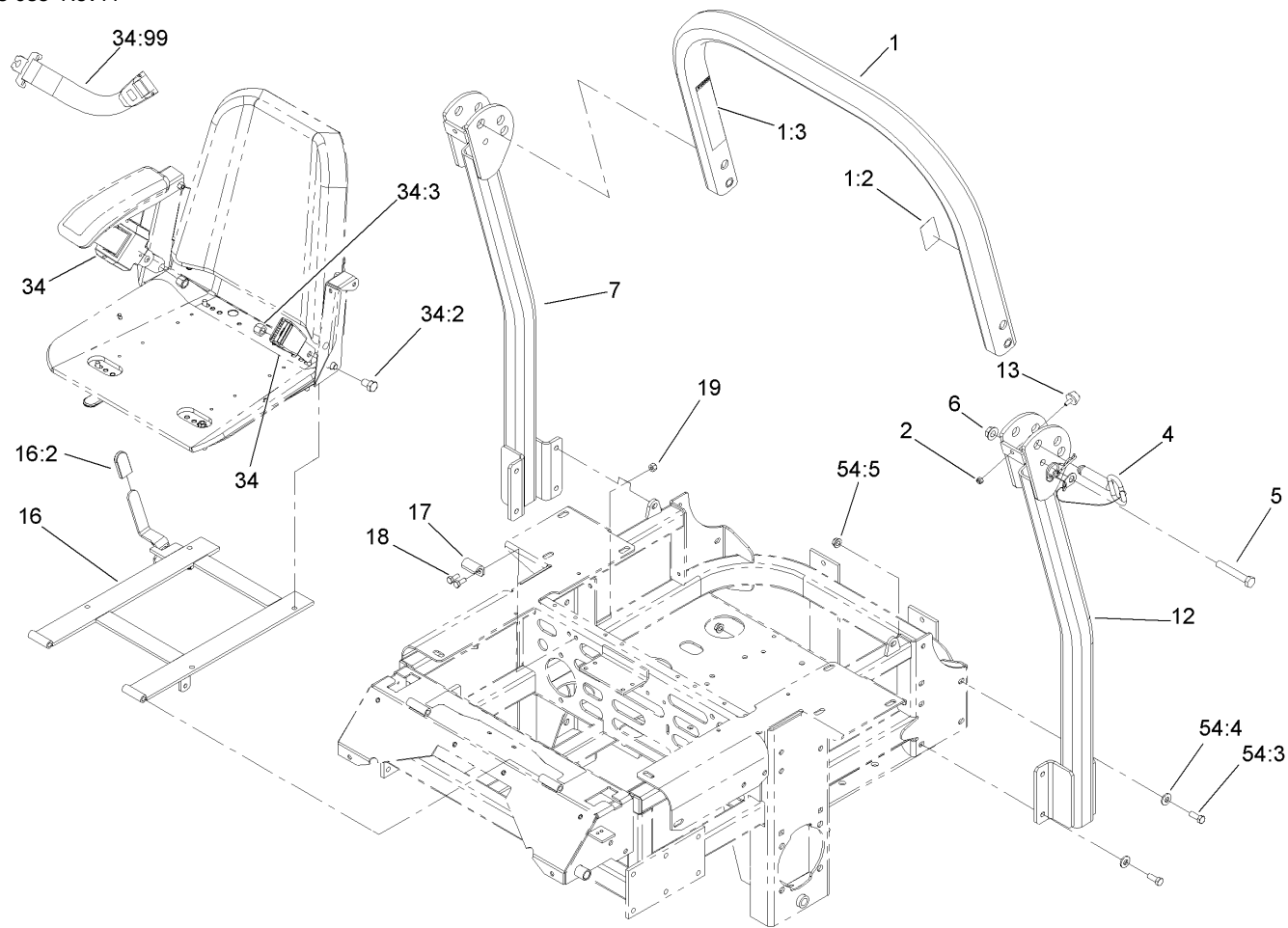
Seat and Roll-Over Protection System Assembly

Ref	Part No.	Qty.	Description				
2	110-0446	1	Seat ASM				
14	110-5850	1	Seat Frame And Latch ASM				
14:2	103-4434	1	Grip-Lever				
16	1-633293	1	Rod-Holdup, Seat				
17	322-5	1	Screw-HH				
18	323-39	2	Screw-HH				
20	3296-29	3	Nut-Lock, NI				
21	3296-39	3	Nut-Lock, NI				
23	32128-20	4	Nut-HF				
34	99-4693	1	Decal				
78	108-1097	1	ROPS ASM				



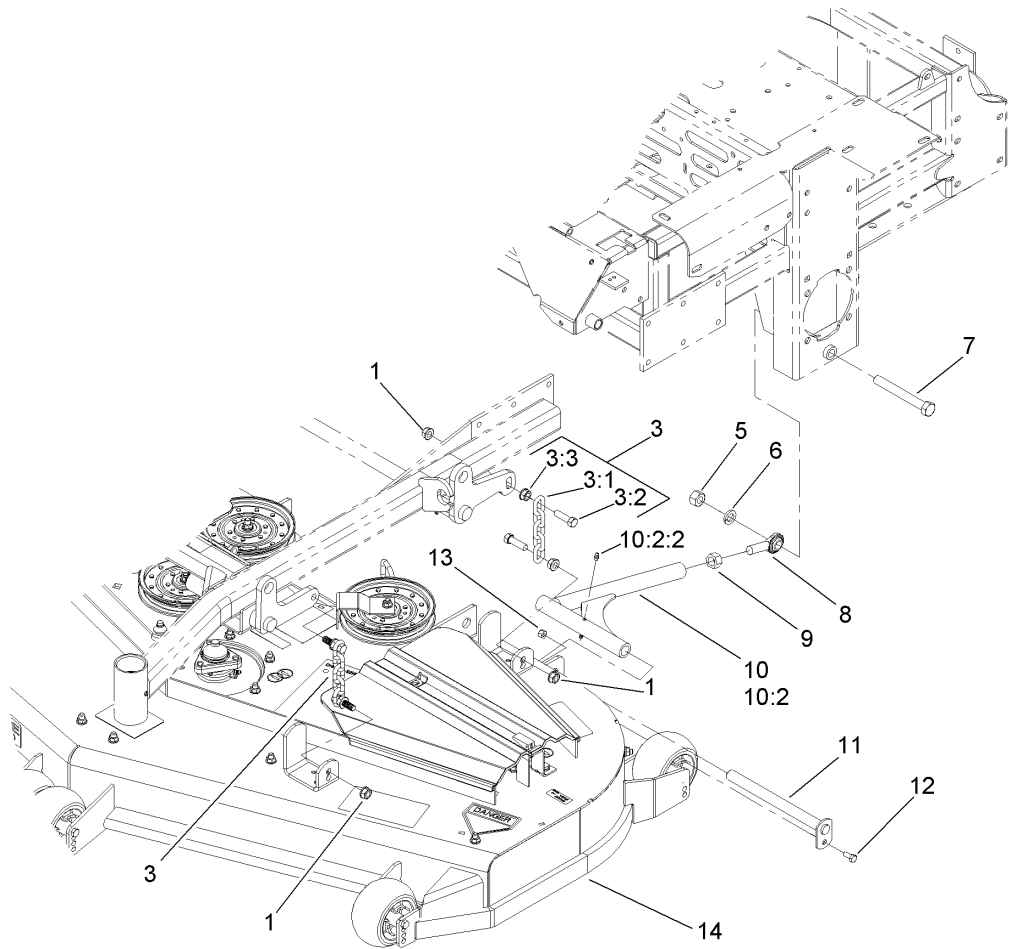
Seat and Bracket Assembly No. 110-0446

Ref	Part No.	Qty.	Description				
1	110-5719	1	Armrest Kit				
1:1	110-4163	2	Cushion-Rest, Arm				
1:2	3256-22	4	Washer-Flat				
1:3	322-10	2	Screw-HH				
1:4	105-3623	2	Channel-Armrest				
1:5	32153-3	2	Nut-Hex, Side Deform				
1:6	105-3621	1	Bracket-Armrest, RH				
1:7	105-3622	1	Bracket-Armrest, LH				
1:8	321-30	8	Screw-HH				
1:9	3296-42	4	Nut-Lock, NI				
1:10	325-2	2	Screw-HH				
1:11	3296-23	2	Nut-Lock, NI				
3	110-4162	1	Cushion-Seat, Bottom				
4	110-0447	1	Cushion-Seat, Back				
7	1-633859	1	Frame-Seat				
8	1-643255	1	Track-Seat				
11	110-0883	1	Retractable Seatbelt Kit				
11:2	3212-4	2	Screw-HH				
11:3	3296-7	2	Nut-Lock				
11:99	109-6226	1	Seat Belt Extension Kit				
12	1-543401	4	Spacer-Track				
13	321-30	5	Screw-HH				
14	32128-20	4	Nut-HF				
15	3256-22	5	Washer-Flat				



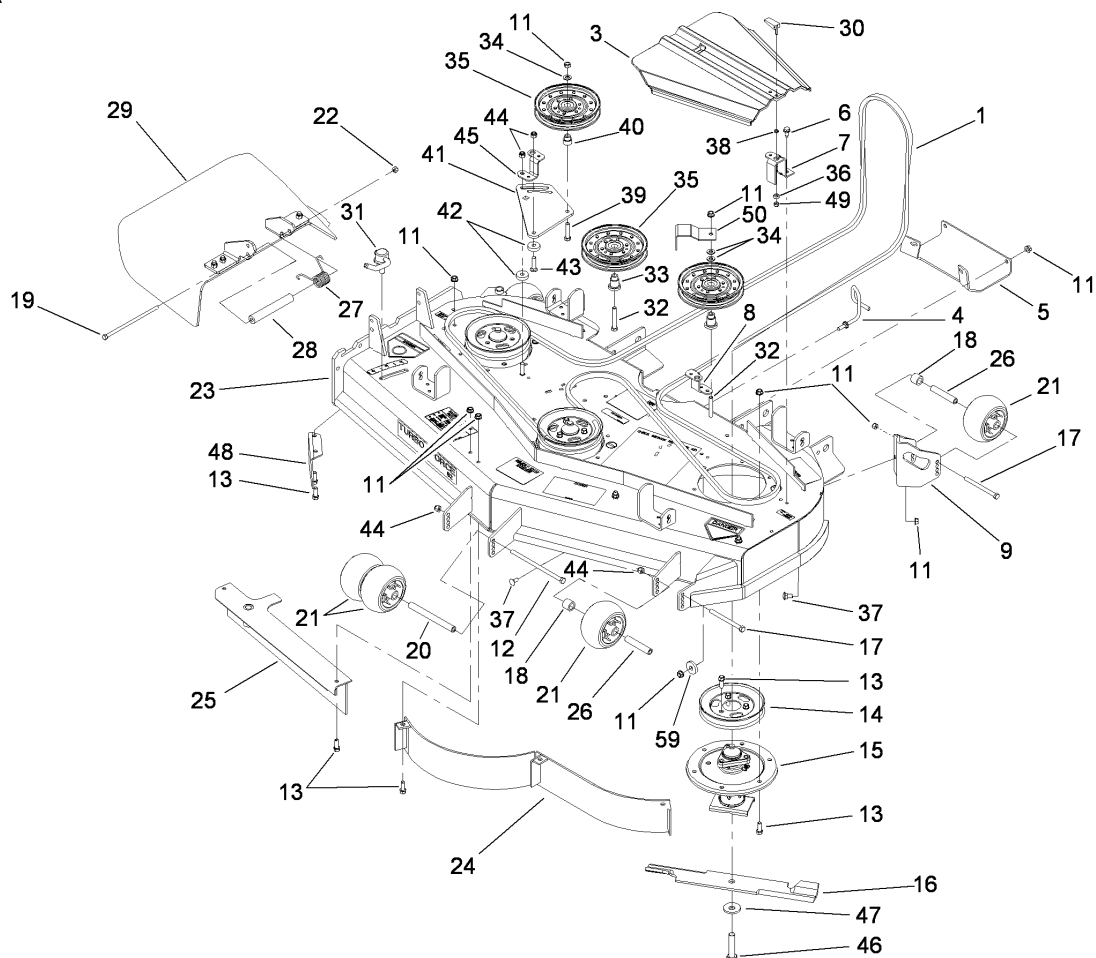
Roll-Over Protection System Assembly No. 108-1097

Ref	Part No.	Qty.	Description				
1		1	Upper Tube ASM				
1:2	107-2101	1	Decal-ROPS				
1:3	107-2102	1	Decal-Warning, Folding ROPS				
2	3296-73	2	Nut-Lock, NI				
4	103-4553	2	ROPS Fold Pin ASM				
5	325-13	2	Screw-HH				
6	32128-23	2	Nut-HF				
7		1	Tube-Support, RH				
12		1	Tube-Support, LH				
13	109-2365	2	Bumper-Rubber (W/Stud)				
16	110-5850	1	Seat Frame And Latch ASM				
16:2	103-4434	1	Grip-Lever				
17	107-3058	1	Catch-Latch, Seat				
18	322-3	2	Screw-HH				
19	3296-29	2	Nut-Lock, NI				
34	110-0883	1	Retractable Seatbelt Kit				
34:2	3212-4	2	Screw-HH				
34:3	3296-7	2	Nut-Lock				
34:99	109-6226	1	Seat Belt Extension Kit				
54		1	Bag-Bolt, ROPS				
54:3	323-6	8	Screw-HH				
54:4	98-5975	8	Washer-Belleville				
54:5	3290-357	8	Nut-HHF, Whiz				



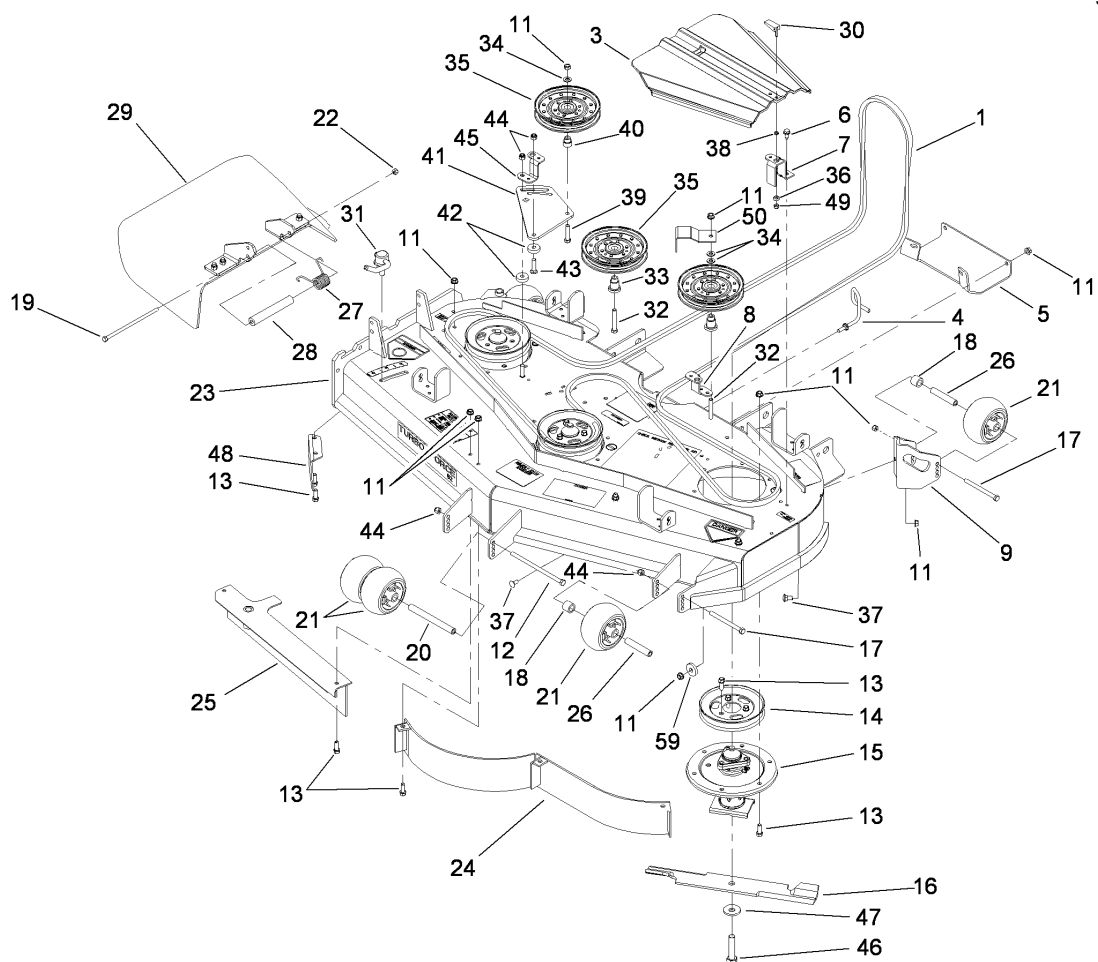
Deck Connection Assembly

Ref	Part No.	Qty.	Description				
1	32128-37	8	Nut-HF				
3	103-9792	4	Deck Chain ASM				
3:1	1-633447	1	Chain-Lift, Deck				
3:2	103-1898	2	Screw-HH				
3:3	32128-37	2	Nut-HF				
5	3217-11	2	Nut-Hex				
6	3253-8	2	Washer-Lock				
7	327-11	2	Screw-HH				
8	1-633029	2	Balljoint-Spherical				
9	3219-6	2	Nut-Hex				
10	109-1181	2	Strut-Deck				
10:2		1	Tube And Zerk ASM				
10:2:2	109-1380	2	Fitting-Grease				
11	1-632199-01	2	Pin-Strut				
12	322-3	2	Screw-HH				
13	3296-29	2	Nut-Lock, NI				
14		1	Deck ASM				



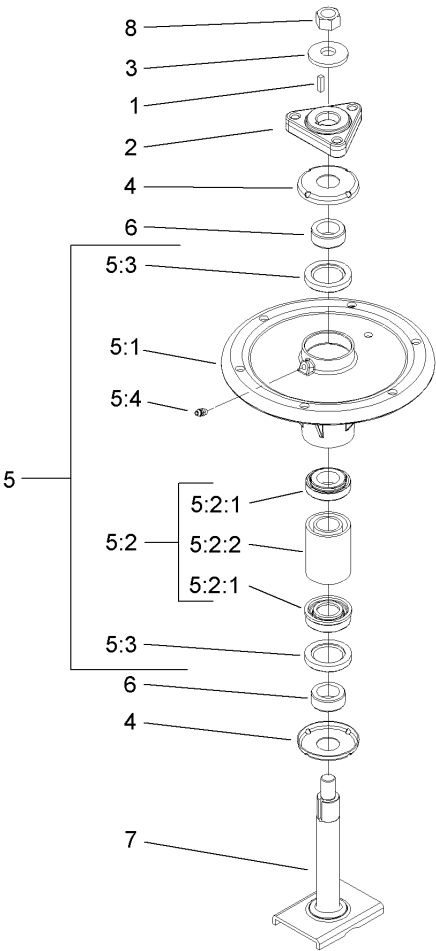
Deck Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	105-7790	1	Belt	27	108-4052	1	Spring-Torsion
3	107-8536	2	Cover-Belt	28	105-4622	1	Spacer
4	106-3220	1	Guide-Belt	29	108-2792	1	Rubber Deflector ASM
5	106-7358-01	1	Plate-Skid	30	106-6777	2	Handle-Latch, Swell
6	32144-70	4	Screw-HWHTF	31	107-1664	1	Lever ASM
7	108-4121-01	2	Bracket-Cover	32	323-12	2	Screw-HH
8	108-2177-01	1	Bracket-Cover, Tall	33	106-3214	2	Mount-Pulley
9	106-7354-01	1	Mount-Wheel, LH	34	3256-24	4	Washer-Flat
11	3290-357	40	Nut-HHF, Whiz	35	1-633109	3	Idler-Flat
12	323-28	1	Screw-HH	36	106-6778	2	Bushing-Latch, Swell
13	95-1726	33	Screw-Taptite	37	3231-1	11	Screw-CARR
14	105-7735	3	Pulley	38	99-3058	2	Washer
15	108-7713	3	Spindle ASM	39	323-9	1	Screw-HH
16	105-7781-03	3	Blade-18 Inch (Hi Flow)	40	1-603496	1	Bushing-Idler
17	323-23	3	Screw-HH	41	105-7787-01	1	Plate-Idler
18	98-7913	3	Tube-Spacer	42	105-7788	2	Spacer
19	322-50	1	Screw-HH	43	3231-4	2	Screw-CARR
20	98-5967	1	Spacer-Wheel	44	3296-39	5	Nut-Lock, NI
21	1-603299	5	Roller-Scalp, Anti	45	108-2178-01	1	Bracket-Cover, Short
22	3296-29	1	Nut-Lock, NI	46	103-0862	3	Screw-Cap
23	107-1623	1	Deck ASM	47	103-0865	3	Washer-Blade Bolt, Heavy
24	105-7754-01	1	Baffle ASM	48	106-3216-01	1	Baffle-Discharge
25	105-7755-01	1	Baffle ASM	49	1-804254	2	Nut
26	98-7912	3	Tube-Spanner	50	108-7220-01	1	Guide-Belt



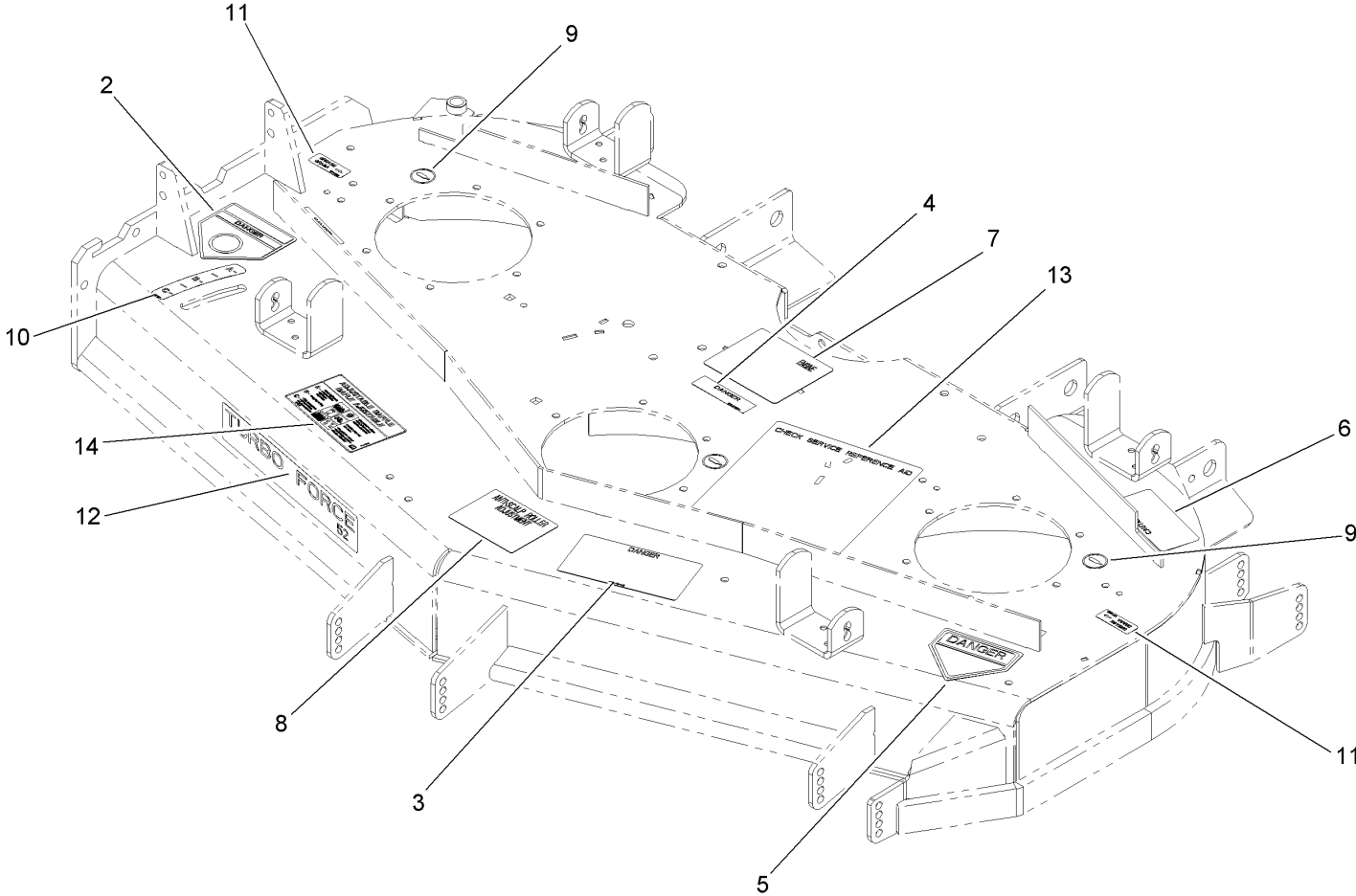
Deck Assembly (continued)

Ref	Part No.	Qty.	Description
59	112843	1	Washer



Spindle Assembly No. 108-7713

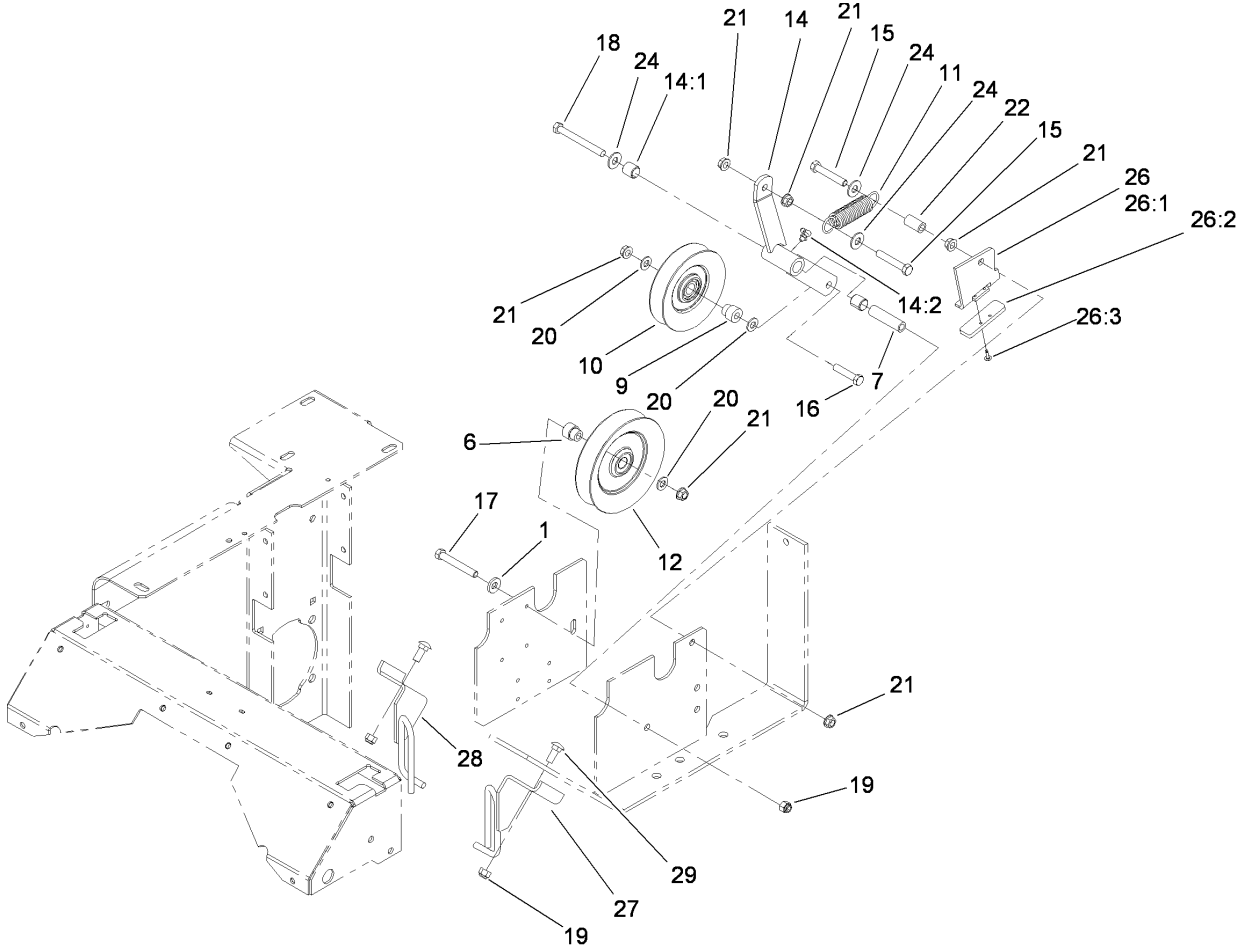
Ref	Part No.	Qty.	Description				
1	10-8040	1	Key-Square				
2	106-3277	1	Hub-Pulley				
3	103-0865	1	Washer-Blade Bolt, Heavy				
4	106-3204	2	Shield-Bearing				
5		1	Spindle Bearing ASM				
5:1	106-3211	1	Housing-Spindle				
5:2	108-7711	1	Bearing ASM				
5:2:1	108-7710	1	Bearing ASM				
5:2:2	106-3206	1	Spacer (Matched Set)				
5:3	253-133	2	Seal-Oil				
5:4	302-5	1	Fitting-Grease				
6	106-3218	2	Spacer-Seal				
7	106-3233	1	Spindle Shaft ASM				
8	3219-6	1	Nut-Hex				



Deck Decal Assembly No. 107-1623

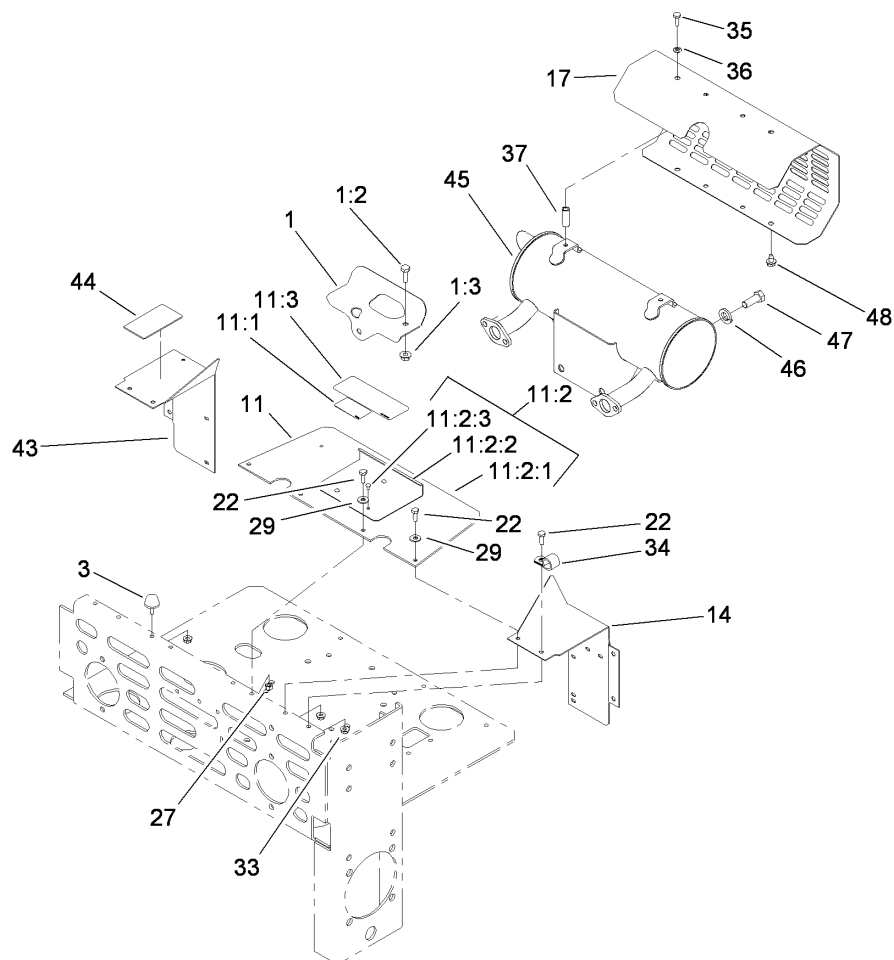
Ref	Part No.	Qty.	Description				
2	54-9220	1	Decal-Danger				
3	66-1340	1	Decal-Danger				
4	98-5954	3	Decal-Cover, Missing				
5	1-403005	1	Decal-Danger				
6	68-8340	1	Decal-Torque				
7	105-7797	1	Decal-Routing, Belt				
8	105-7798	1	Decal-Scalp, Anti				
9	58-6520	3	Decal-Grease				
10	110-2067	1	Decal-Setting, Baffle				
11	107-1613	2	Decal-Grease				
12	107-1618	1	Decal				
13	107-1621	1	Decal-Service, Check				
14	110-2068	1	Decal-Adjustment, Baffle				





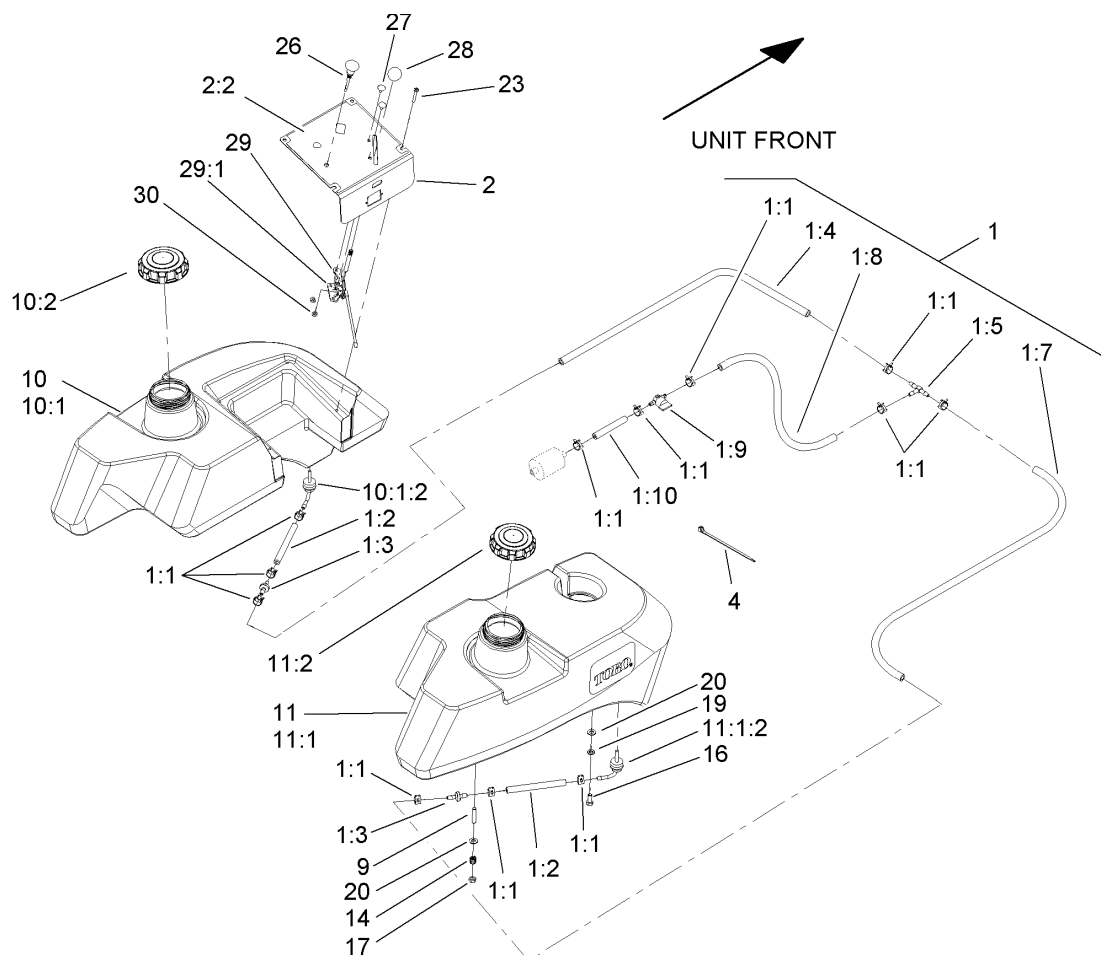
Drive Idler Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	98-5975	1	Washer-Belleville	28	108-7229-03	1	Guide-Belt, RH
6	103-2627	1	Bushing-Idler	29	3231-2	2	Screw-CARR
7	1-603384	1	Bushing-Pivot, Idler				
9	1-603496	1	Bushing-Idler				
10	1-603805	1	Pulley-Idler				
11	1-603402	1	Spring-Extension				
12	1-633166	1	Pulley-Idler				
14	103-3147	1	Arm ASM				
14:1	1-513034	2	Sleeve-Bearing				
14:2	302-40	1	Fitting-Grease				
15	323-12	2	Screw-HH				
16	323-9	1	Screw-HH				
17	323-13	1	Screw-HH				
18	1-800805	1	Screw-HH				
19	3296-39	3	Nut-Lock, NI				
20	3256-24	3	Washer-Flat				
21	3290-357	6	Nut-HHF, Whiz				
22	1-603401	1	Spacer-Fender				
24	3256-4	3	Washer-Flat				
26	106-3271	1	Travel Limiter ASM				
26:1	106-3228-03	1	Plate-Limiter, Pulley				
26:2	106-3229	1	Pad-Bumper				
26:3	3269-24	2	Rivet				
27	108-7204-03	1	Guide-Belt, LH				



Muffler and Guard Assembly

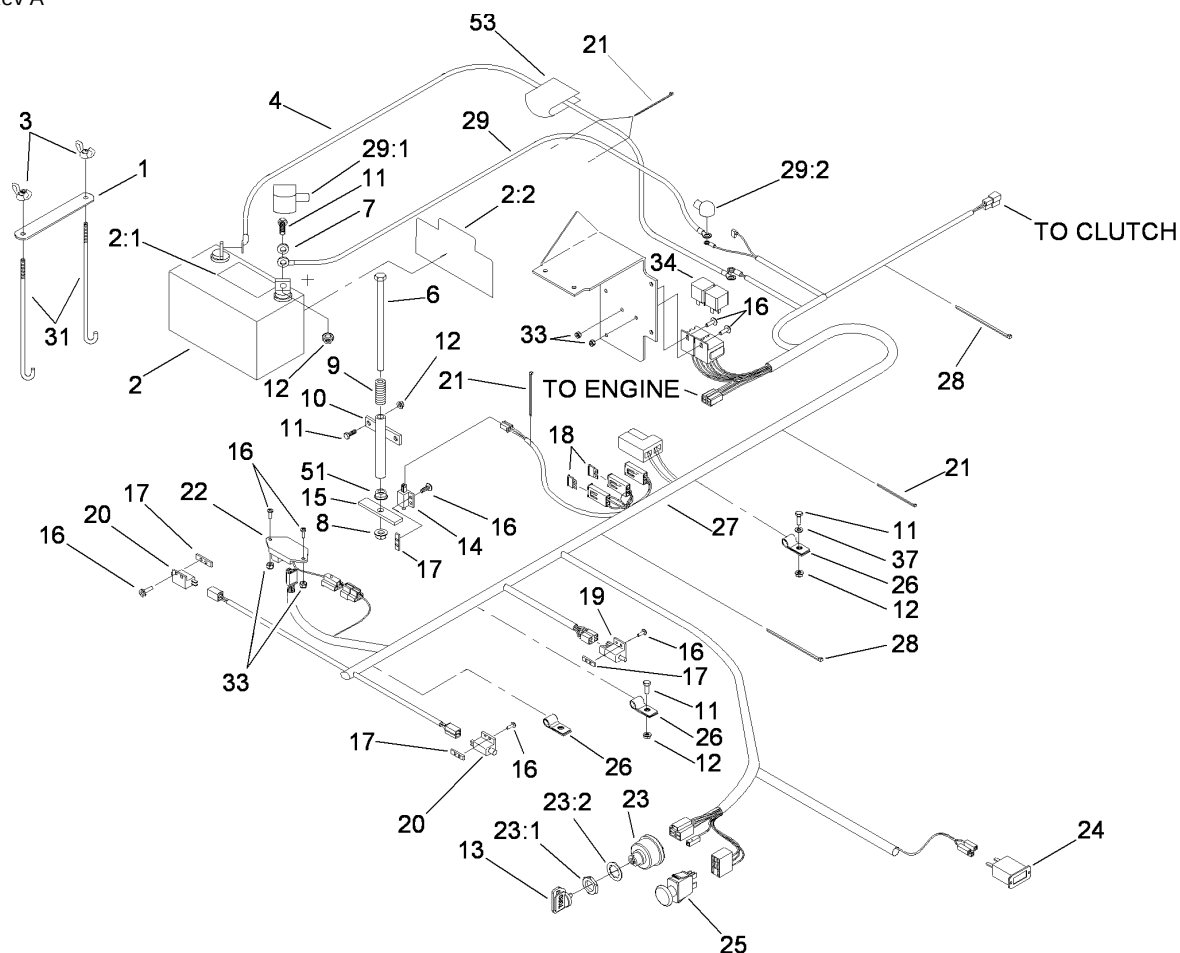
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	103-3535	1	Cable Heat Shield Kit	46	3253-6	2	Washer-Lock
1:2	321-4	1	Screw-HH	47	324-2	2	Screw-HH
1:3	32128-33	1	Nut-HF	48	9266934	2	Screw
3	109-2365	2	Bumper-Rubber (W/Stud)				
11	1-644276	1	Shield ASM				
11:1	1-633462	1	Decal-Important				
11:2	1-634308	1	Shield And Lift ASM				
11:2:1	103-1308	1	Shield-Engine				
11:2:2	1-633300-03	1	Lift-Shield				
11:2:3	1-803035	3	Rivet-Pop				
11:3	103-5881	1	Decal-Devices, Rotating				
14	103-6620-03	1	Support-Front Cover, LH				
17	1-643313-03	1	Guard-Muffler				
22	321-4	10	Screw-HH				
27	3296-42	4	Nut-Lock, NI				
29	3256-2	4	Washer-Flat				
33	32128-33	8	Nut-HF				
34	1-633396	1	Clip-Loom				
35	1-809108	2	Screw-HWH				
36	1-323235	2	Washer-Spring				
37	1-323236	2	Spacer				
43	103-6619-03	1	Support-Front Cover, RH				
44	1-643339	1	Decal-Routing, Belt				
45	103-7482	1	Muffler				



Fuel Tank Assembly

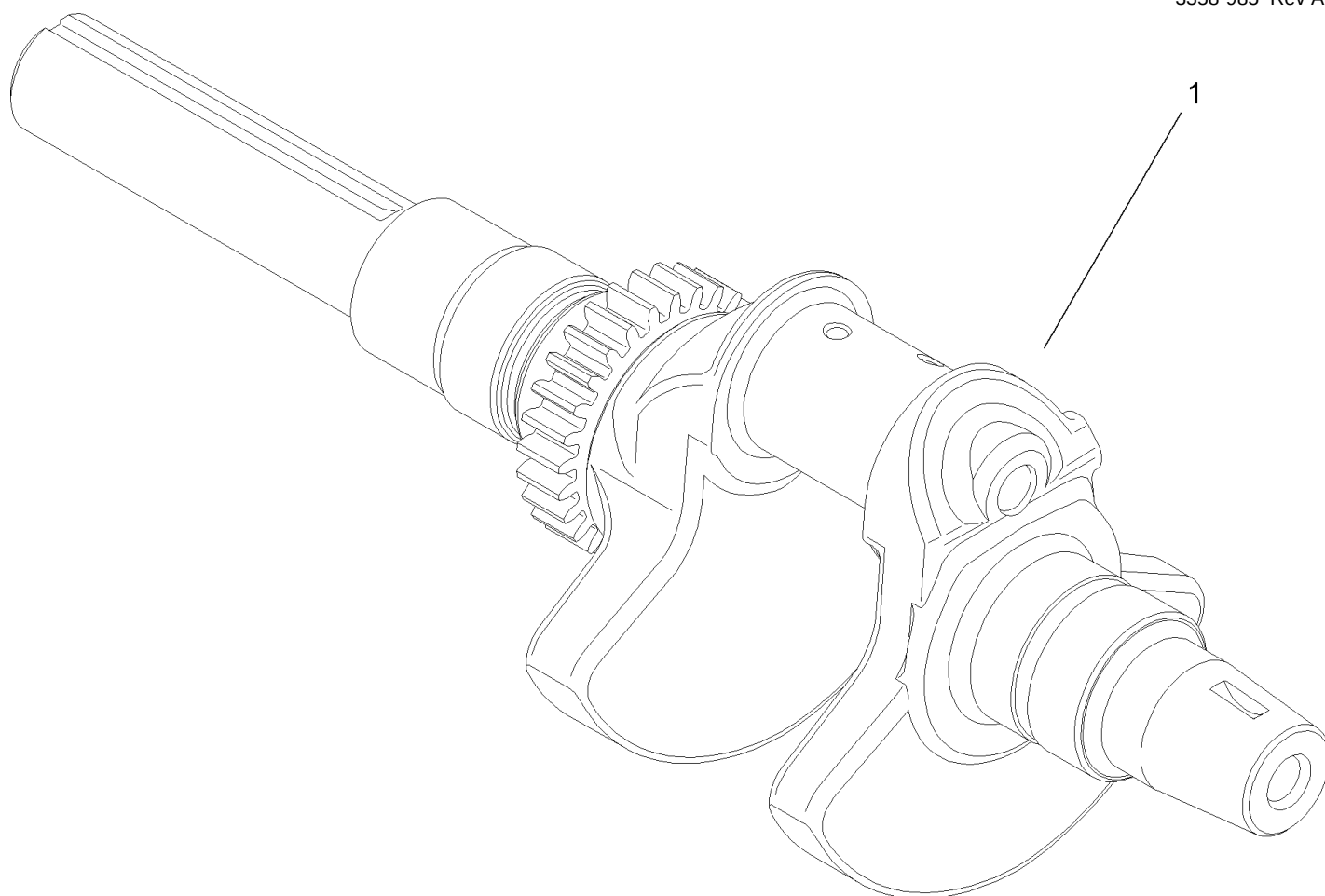
Ref	Part No.	Qty.	Description
1	107-9285	1	Fuel Line ASM
1:1	1-303077	12	Clamp
1:2	109-0678	2	Hose-Fuel
1:3	99-5000	2	Valve-Check, Fuel
1:4	109-0305	1	Hose-Fuel
1:5	99-5005	1	Fitting-Tee, Barbed
1:7	109-0302	1	Hose-Fuel
1:8	109-0299	1	Hose-Fuel
1:9	1-603770	1	Valve-Fuel
1:10	110-5701	1	Hose-Fuel
2	110-5732	1	Control Panel ASM
2:2	110-5731	1	Decal-Panel, Control
4	1-303335	4	Tie-Plastic
9	1-633023	6	Stud
10	105-3644	1	LH Fuel Tank Kit ASM
②10:1		1	LH Fuel Tank ASM
10:1:2	103-2605	1	Fitting-Fuel, Bulkhead
10:2	109-0346	1	Cap-Fuel, Gas
11	105-3643	1	RH Fuel Tank Kit ASM
②11:1		1	RH Fuel Tank ASM
11:1:2	103-2605	1	Fitting-Fuel, Bulkhead
11:2	109-0346	1	Cap-Fuel, Gas
14	1-633349	6	Spring-Tank, Fuel
16	322-3	2	Screw-HH

Ref	Part No.	Qty.	Description
17	3296-47	6	Nut-Lock, NI
19	1-805005	2	Washer-Lock
20	3256-23	8	Washer-Flat
23	109-2661	4	Screw-PPH
26	110-5720	1	Control-Choke, Push / Pull
27	1-807513	2	Bolt-CARR
28	1-603175	1	Knob-Ball
29	110-5727	1	Throttle Cable Control ASM
29:1	112-2334	1	Lever-Throttle
30	3296-2	2	Nut-Lock



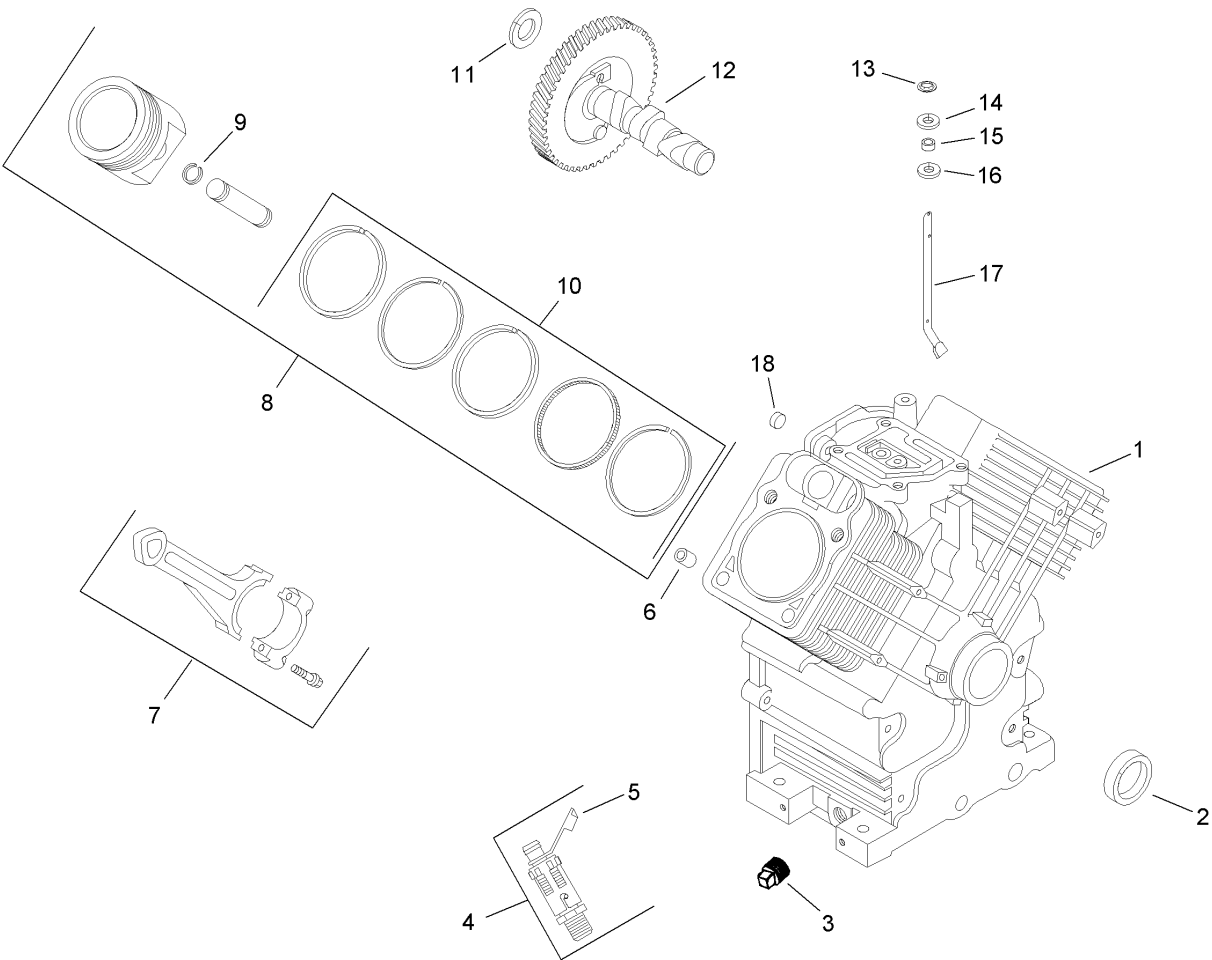
Electrical Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	107-9277-03	1	Strap-Holddown, Battery	23:1	218-461	1	Nut-HH
2	105-1692	1	Battery	23:2	3254-5	1	Washer-Tooth
2:1	104-4163	1	Decal-Battery	24	1-513374	1	Meter-Hour
2:2	104-4164	1	Decal-Battery	25	103-5221	1	Switch-PTO
3	1-543792	2	Wingnut	26	1-633396	3	Clip-Loom
4	1-633307	1	Wire-Ground	27	106-7497	1	Harness-Wire
6	1-800282	1	Screw-HH	28	1-303335	2	Tie-Plastic
7	3256-2	2	Washer-Flat	29	109-7630	1	Positive Battery Cable ASM
8	3296-29	1	Nut-Lock, NI	29:1	109-2407	1	Insulator-Battery
9	1-523415	1	Spring-Switch, Seat	29:2	1-543393	1	Insulator-Solenoid
10	1-522424-03	1	Mount-Spring, Seat	31	1-633651	2	Bolt-Holddown
11	321-4	6	Screw-HH	33	3296-2	4	Nut-Lock
12	32128-33	6	Nut-HF	34	1-643275	2	Relay
13	63-8360	2	Key-Ignition	37	3256-22	1	Washer-Flat
14	1-513152	1	Switch-Closed, Normally	51	3217-6	1	Nut-Hex
15	1-513180	1	Plate-Switch, Seat	53	107-9309	1	Decal-Instructions, Charging
16	3290-500	12	Screw-PPH				
17	1-633181	4	Plate-Tapped				
18	1-816001	2	Fuse-Blade Type, 20 Amp				
19	1-633111	1	Switch				
20	1-513051	2	Switch-Open, Normally				
21	1-303287	5	Tie-Plastic				
22	100-6186	1	Module-Delay, Seat				
23	104-2541	1	Switch ASM				



Crankshaft Assembly Kohler CH740 0075

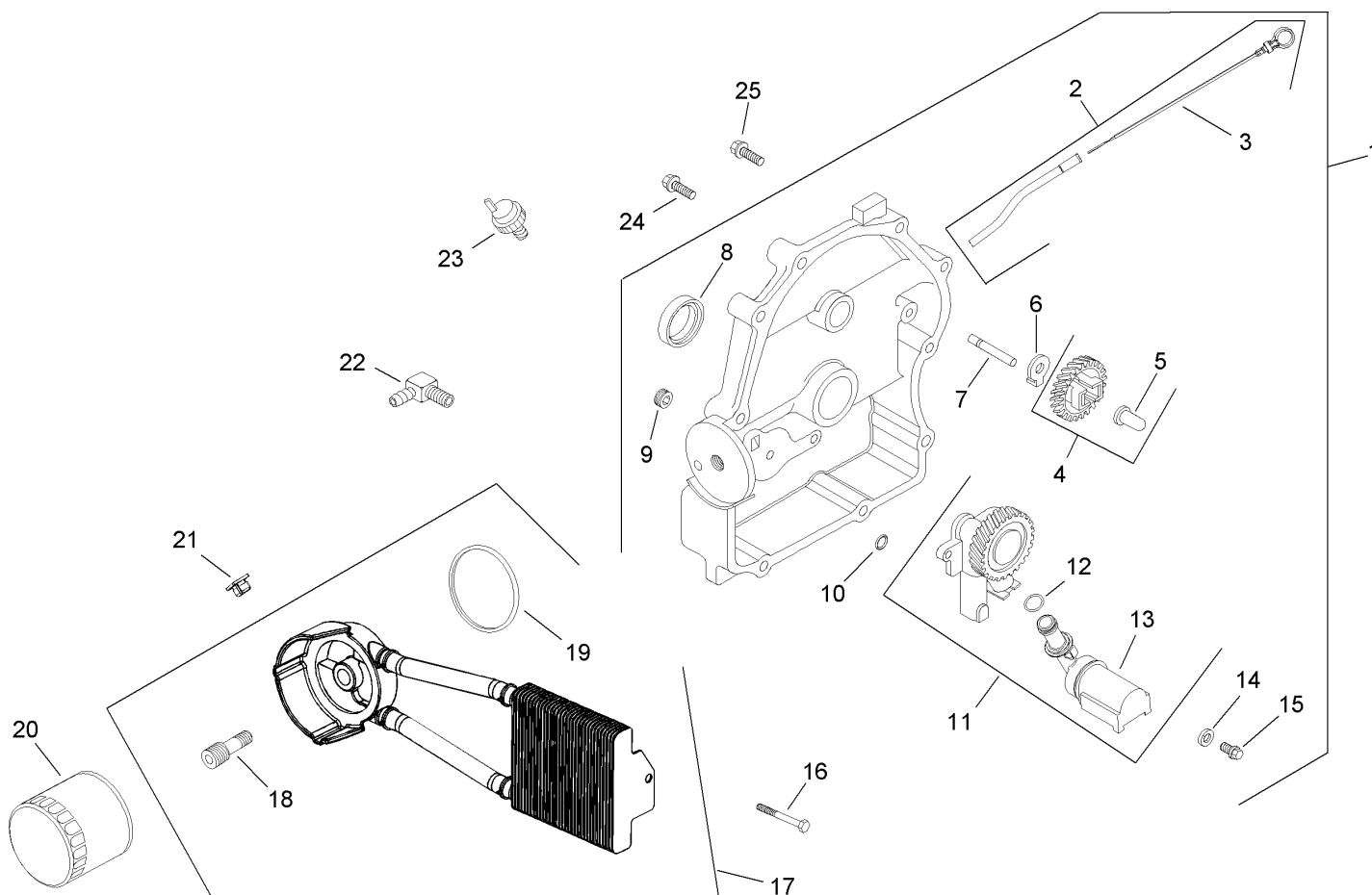
Ref	Part No.	Qty.	Description
③1	24 014 06-S	1	Crankshaft



Crankcase Assembly **Kohler CH740 0075**

Ref	Part No.	Qty.	Description
2 1		1	Crankcase (Use: Miniblock 24 782 36)
2	24 032 01-S	1	Seal-Oil
3	25 139 57-S	2	Plug-Solid, Square Head (.38)
4	25 755 14-S	1	Oil Drain Valve ASM
5	25 173 14-S	1	Cap-Valve, Oil Drain
6	24 380 16-S	6	Pin-Locating
7	24 067 20-S	2	Rod-Connecting (STD)
7	24 067 14-S	2	Rod-Connecting (.25)
8	24 874 08-S	2	Piston W/Ring Set (STD)
8	24 874 16-S	2	Piston And Ring Set (.08)
8	24 874 20-S	2	Piston And Ring Set (.25)
8	24 874 21-S	2	Piston W/Ring Set (.50)
9	24 018 01-S	4	Retainer-Pin, Piston
10	24 108 05-S	2	Ring Set (.25)
10	24 108 06-S	2	Ring Set (.25)
10	24 108 07-S	2	Ring Set (.50)
11	12 422 10-S	1	Shim-Camshaft (Yellow .034)
11	12 422 09-S	1	Shim-Camshaft (Red .032)
11	12 422 13-S	1	Shim-Camshaft (Black .04)
11	12 422 07-S	1	Shim-Camshaft (White .028)
11	12 422 08-S	1	Shim-Camshaft (Blue .03)
11	12 422 11-S	1	Shim-Camshaft (Green .036)
11	12 422 12-S	1	Shim-Camshaft (Gray .038)

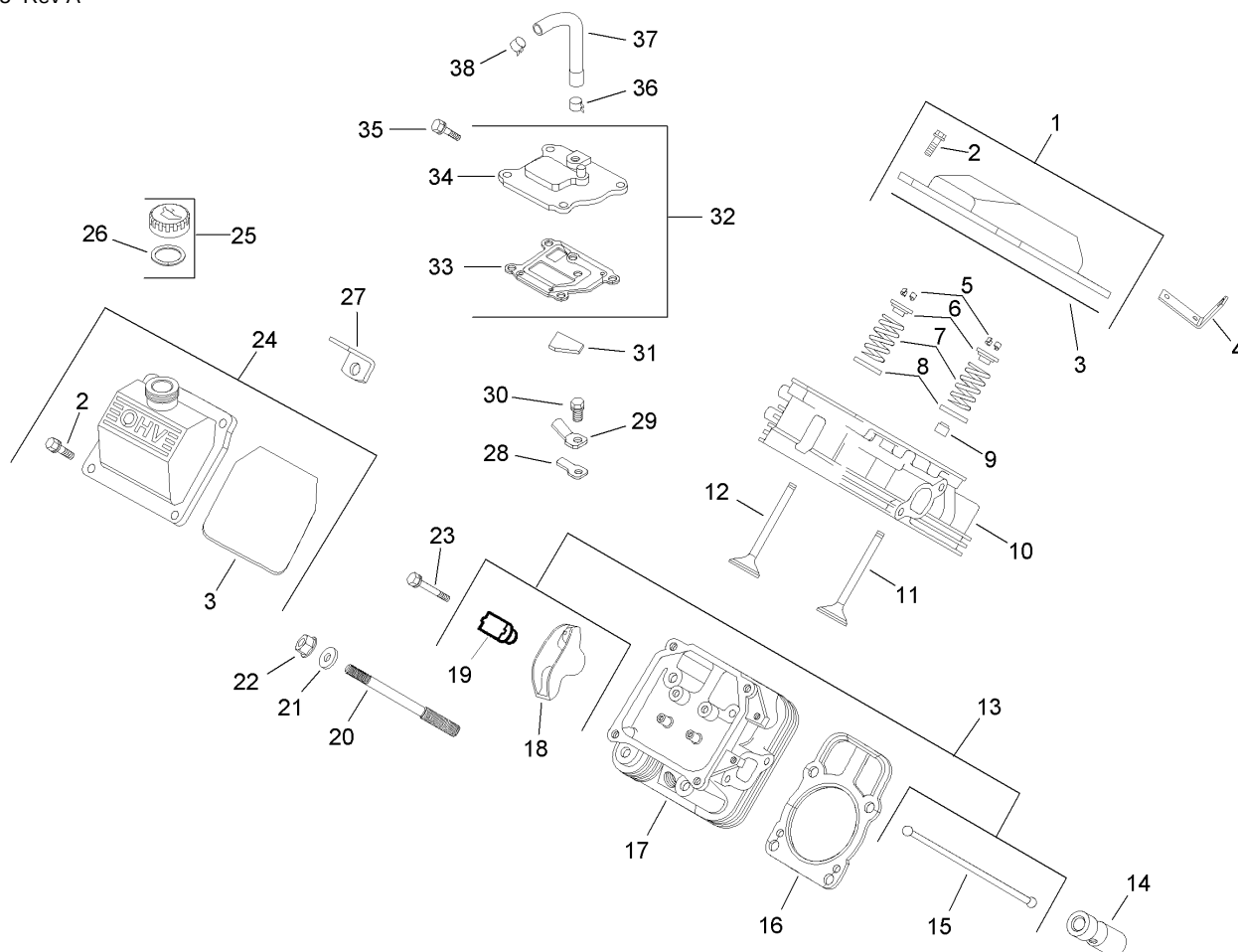
Ref	Part No.	Qty.	Description
12	24 012 18-S	1	Camshaft
13	24 018 09-S	1	Ring-Retainer
14	M-931010-S	1	Washer-Flat (8 Mm)
15	28 032 09-S	1	Seal-Shaft, Cross Governor
16	24 468 15-S	1	Washer-Flat (.34)
17	24 144 38-S	1	Shaft-Cross, Governor
18	52 139 09-S	1	Plug-Cup



Oil Pan / Lubrication Assembly Kohler CH740 0075

Ref	Part No.	Qty.	Description
❶	24 009 83-S	1	Closure Plate ASM
❷	24 755 121-S	1	Dipstick Tube ASM
❸	24 038 10-S	1	Dipstick
❹	24 043 12-S	1	Governor Gear Kit
❺	12 380 01-S	1	Pin-Regulating, Governor
❻	24 448 02-S	1	Tab-Locking
❼	12 144 02-S	1	Shaft-Gear, Governor
❽	52 032 08-S	1	Seal-Oil
❾	25 139 60-S	1	Plug-Hex, Countersunk (.125)
❿	24 153 08-S	1	O-Ring
⓫	24 393 51-S	1	Oil Pump ASM
⓬	24 153 01-S	1	O-Ring
⓭	24 381 04-S	1	Pick Up-Oil
⓮	M-631005-S	2	Washer-Plain (6 Mm)
⓯	M-645025-S	2	Screw-HF (M6X1.0X25)
⓰	25 086 49-S	2	Screw-Tapping (1/4-1X3/4)
⓱	54 755 21-S	1	Oil Cooler Kit
⓲	24 136 05-S	1	Nipple-Filter, Oil
⓳	24 153 21-S	1	O-Ring
⓴	12 050 01-S	1	Filter-Oil
⓵	24 100 01-S	2	Nut-Plastic
⓶	25 155 02-S	1	Connector-Hose, 90 DEG
⓷	24 099 03-S	1	Switch-Pressure
⓸	24 086 16-S	9	Screw-HF (M8X1.25X45)

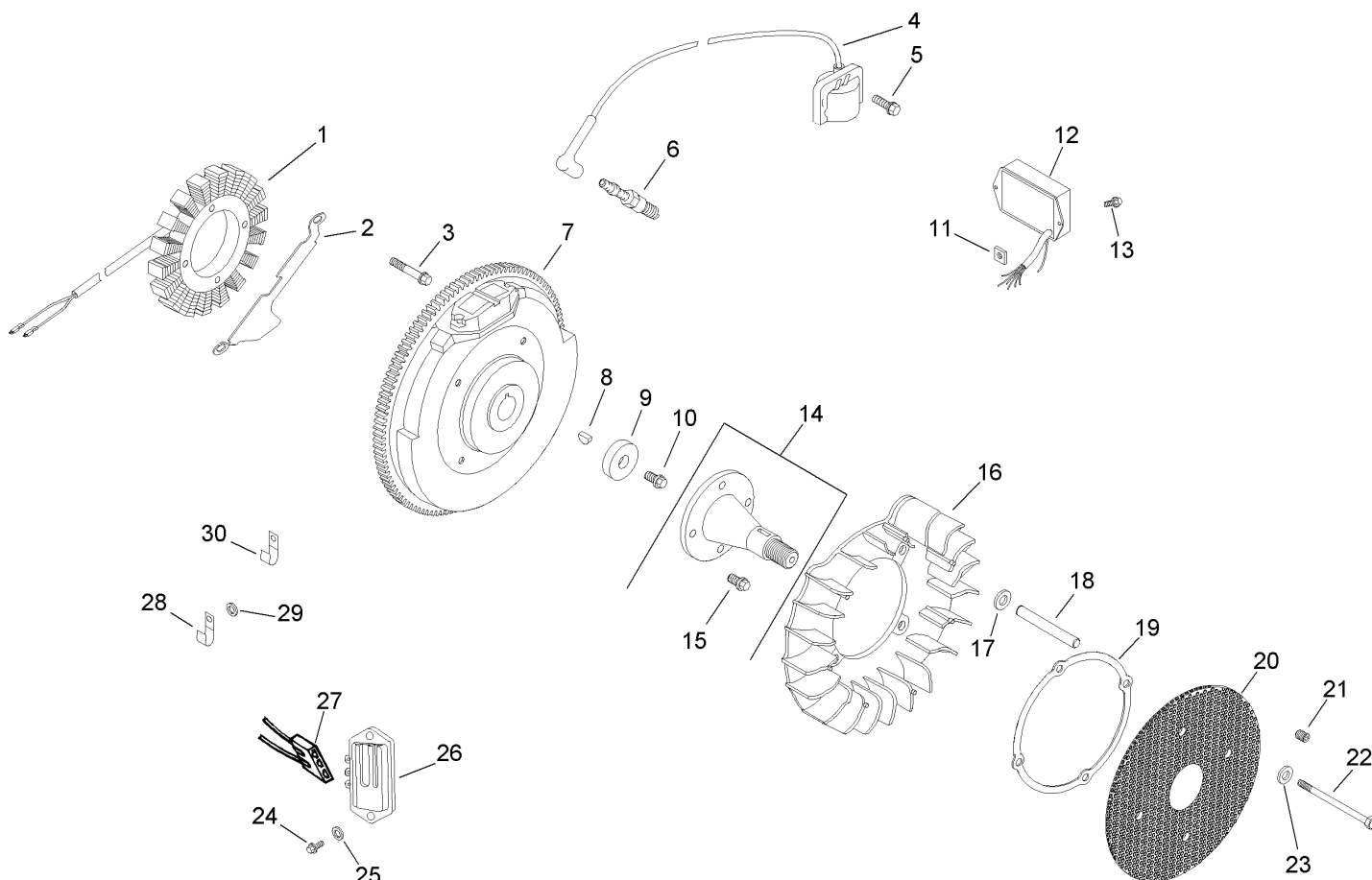
Ref	Part No.	Qty.	Description
❷❹	24 086 17-S	1	Screw-HF (M8X1.25X45)



Head / Valve / Breather Assembly Kohler CH740 0075

Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover ASM
❶2	M-651030-S	4	Screw-Hex Flange (M6X1.0X30)
❶3	24 153 28-S	1	O-Ring
❶4	24 445 01-S	1	Strap-Lifting
❶5	12 755 03-S	4	Retainer Kit
❶6	12 173 01-S	2	Cap-Spring, Valve
❶7	24 089 02-S	2	Spring-Valve
❶8	235011-S	2	Retainer-Spring
❶9	66 032 05-S	1	Seal-Stem, Valve
❶10	24 318 65-S	1	Cylinder Head ASM
❶11	24 017 01-S	1	Valve-Intake (Standard)
❶11	24 017 02-S	1	Valve-Intake (.25)
❶12	24 016 01-S	2	Valve-Exhaust (Standard)
❶12	24 016 02-S	1	Valve-Exhaust (.25)
❶13	24 755 66-S	1	Valve Train Kit
❶14	25 351 04-S	4	Lifter-Valve
❶15	24 411 05-S	2	Rod-Push
❶16	24 841 03-S	2	Cylinder Head Gasket Kit
❶17	24 318 66-S	1	Cylinder Head ASM
❶18	25 186 01-S	2	Arm-Rocker
❶19	24 599 02-S	2	Arm-Rocker, Pivot
❶20	24 072 09-S	8	Stud (M8X1.25, M10X1.5, 105 Mm)
❶21	24 468 16-S	8	Washer-Flat (8.6 Mm)

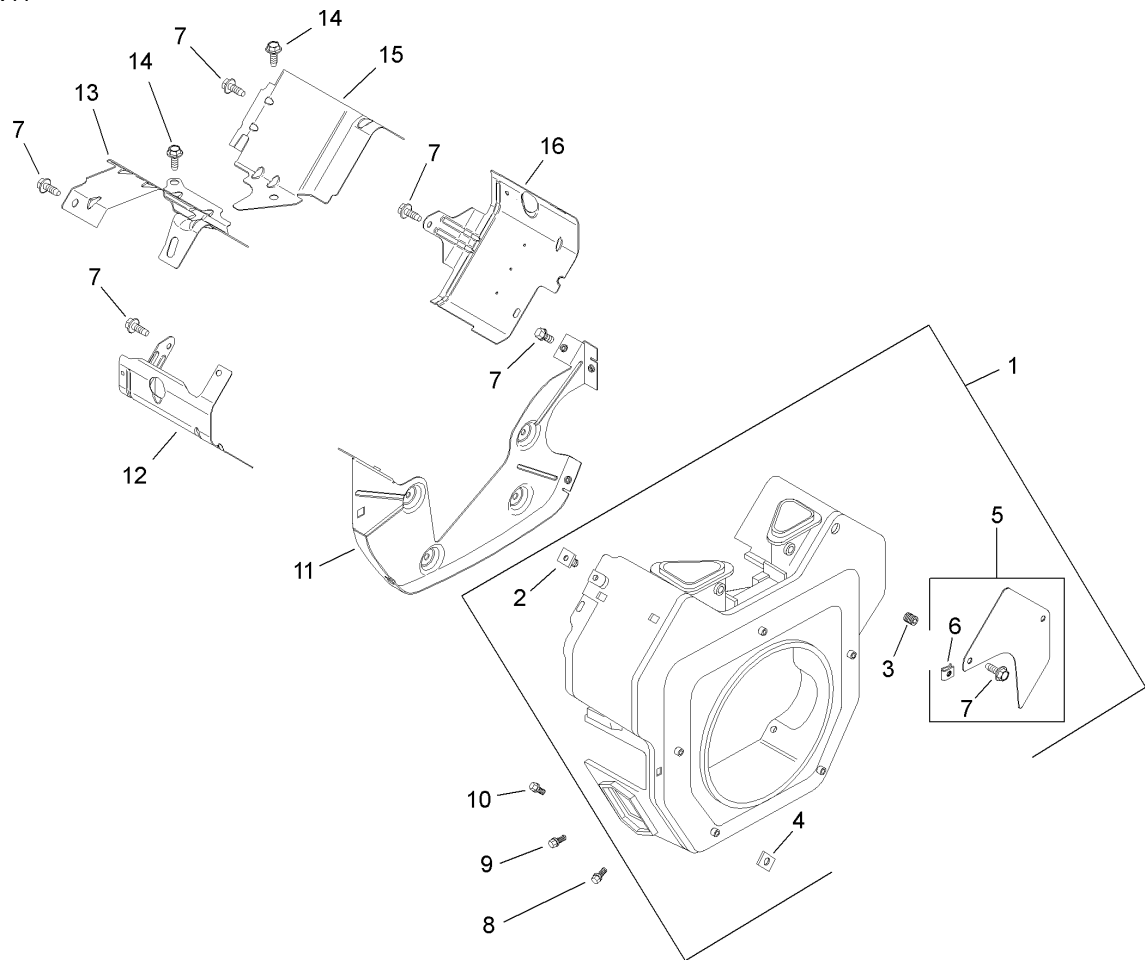
Ref	Part No.	Qty.	Description
❶22	24 100 10-S	8	Nut-HF (M8X1.25)
❶23	M-640034-S	2	Screw-HF (M6X1.0X34)
❶24	24 755 140-S	1	Valve Cover Kit
❶25	25 755 13-S	1	Oil Fill Cap ASM
❶26	25 153 02-S	1	O-Ring
❶27	12 445 05-S	1	Strap-Lifting
❶28	24 402 03-S	1	Reed-Breather
❶29	66 018 04-S	1	Retainer-Reed, Breather
❶30	M-545010-S	1	Screw-HHFTF (M5X0.8X10)
❶31	24 050 01-S	1	Filter-Breather
❶32	24 033 01-S	1	Breather Kit
❶33	24 041 51-S	1	Gasket-Breather
❶34	24 096 86-S	1	Cover-Breather
❶35	M-645020-S	4	Screw-Flange, Hex (M6X1.0X20)
❶36	25 237 08-S	1	Clamp-Hose
❶37	24 326 77-S	1	Hose-Breather
❶38	25 237 14-S	1	Clamp-Hose
❶❶	24 755 147-S	1	Cylinder Head Hardware Kit



Ignition / Electrical Assembly Kohler CH740 0075

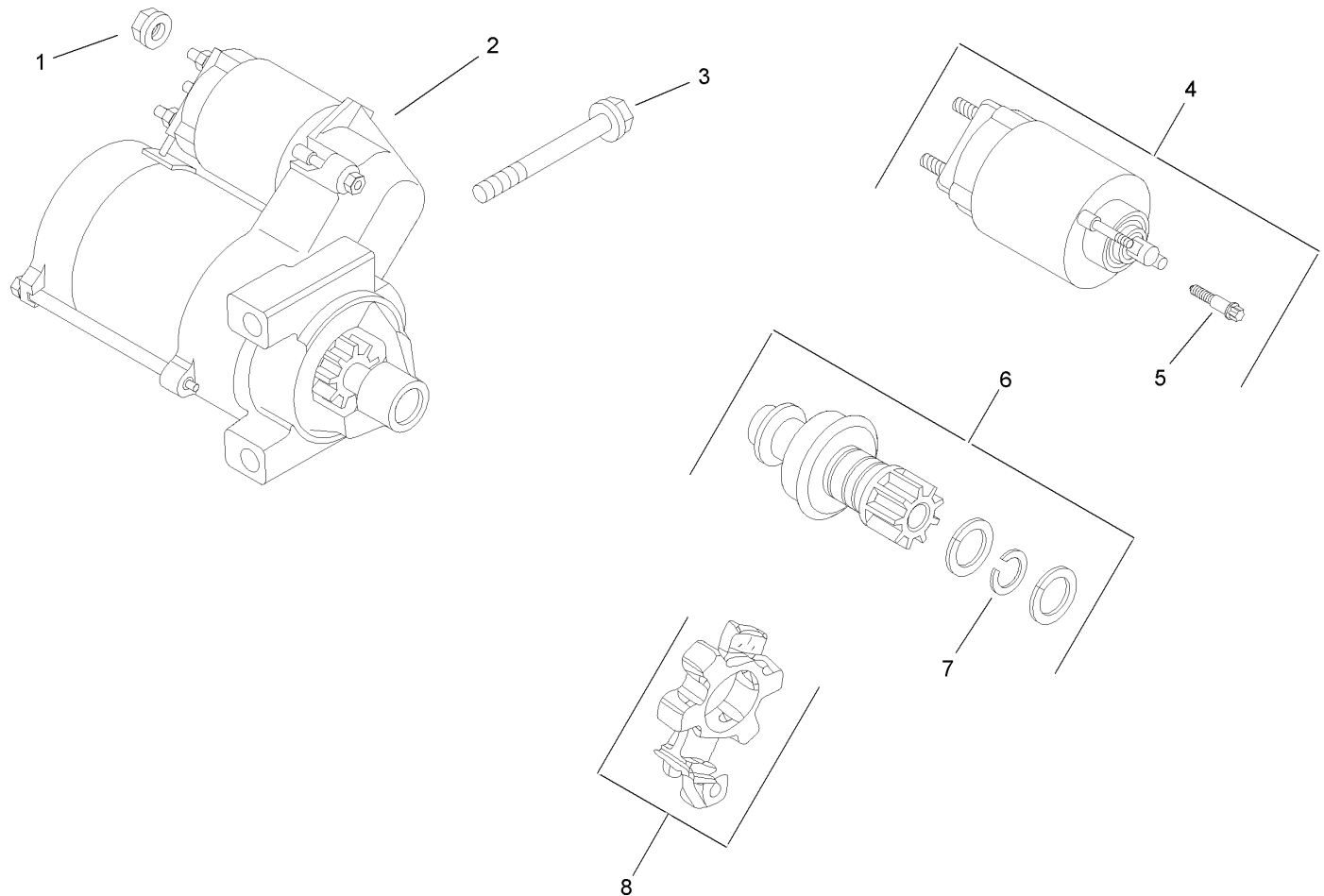
Ref	Part No.	Qty.	Description
❶1	54 755 09-S	1	Stator Kit
❶2	24 126 137-S	1	Bracket-Strap, Ground
❶3	M-548025-S	2	Screw-HHFTF (M5X0.8X25)
❶4	24 584 31-S	1	Module-Advance, Spark
❶5	M-545020-S	1	Screw-HHFTF (M5X0.8X20)
❶6	12 132 02-S	2	Spark Plug
❶7	24 025 15-S	1	Flywheel
❶8	X-42-15-S	1	Key (.19 X .62)
❶9	12 468 03-S	1	Washer-Flat (.38)
❶10	12 086 14-S	4	Screw-Hex, Flange (M10X1.5X45)
❶11	24 100 02-S	4	Nut-Plastic
❶12	24 584 36-S	4	Module-Ignition
❶13	24 086 41-S	1	Screw-Phl HD (11-16X1/2)
❶14	24 755 08-S	1	Front Drive Shaft Kit
❶15	M-839025-S	4	Screw-HF (M8X1.25X25)
❶16	24 157 11-S	4	Fan
❶17	24 468 11-S	1	Washer-Spring
❶18	24 112 14-S	1	Spacer
❶19	24 141 06-S	2	Ring-Support
❶20	24 162 22-S	1	Screen-Grass
❶21	25 086 43-S	1	Screw-Set
❶22	M-603100-S	2	Screw-HH (M6X1.0X100)
❶23	X-25-53-S	4	Washer-Flat (.25)
❶24	24 086 18-S	4	Screw-Phl HD (11-16X.88)

Ref	Part No.	Qty.	Description
❶25	X-25-92-S	1	Washer-Flat (.188)
❶26	41 403 09-S	1	Rectifier-Regulator
❶27	236602-S	1	Connector (3 Contact)
❶28	47 154 01-S	1	Clip-Cable
❶29	X-25-63-S	1	Washer-Flat (.25)
❶30	48 154 02-S	1	Clip-Cable
❶❶	25 468 07-S	1	Washer-Flat (.22)
❶❶	24 176 98-S	1	Harness-Wiring
❶❶	25 454 03-S	2	Tie-Wire



Blower Housing and Baffle Assembly
Kohler CH740 0075

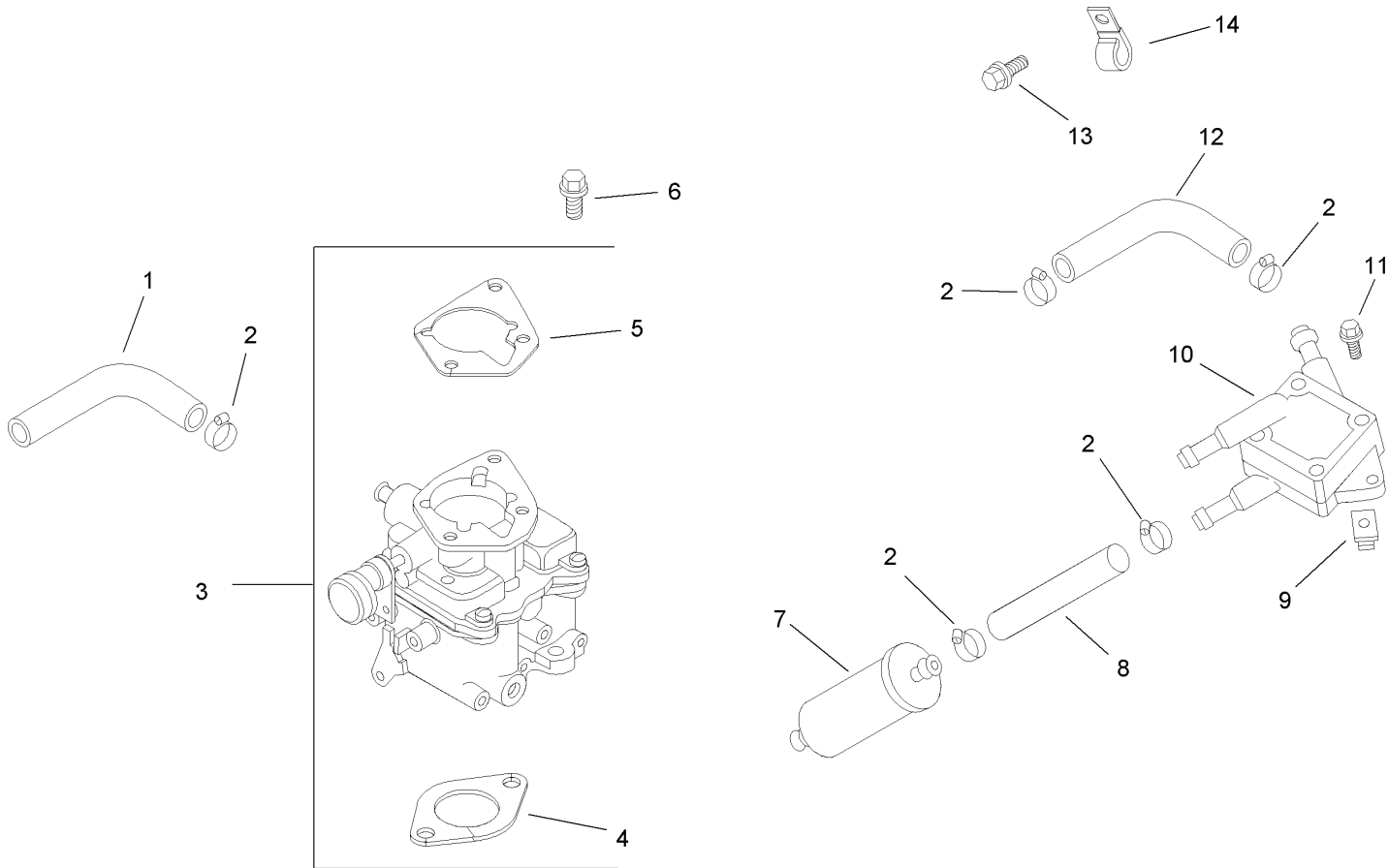
Ref	Part No.	Qty.	Description				
❶1	24 027 201-S	1	Housing-Blower				
❷2	24 100 02-S	2	Nut-Plastic				
❸3	25 086 43-S	1	Screw-Set				
❹4	24 100 01-S	3	Nut-Plastic				
❺5	25 755 21-S	2	Access Panel Kit				
❻6	25 154 02-S	4	Clip-Mounting				
❼7	M-645016-S	10	Screw-HHFTF (M6X1.0X16)				
❸8	M-561016-S	1	Screw-HHFTF (M5X.8X16)				
❹9	M-545016-S	2	Screw-HHFTF (M5X0.8X16)				
❺10	M-545020-S	4	Screw-HHFTF (M5X0.8X20)				
❻11	24 146 53-S	1	Plate-Backing				
❻12	24 063 39-S	1	Baffle-Barrel, Cylinder (No. 2 Side)				
❻13	24 063 70-S	1	Baffle-Valley (No. 2 Side)				
❻14	M-545010-S	2	Screw-HHFTF (M5X0.8X10)				
❻15	24 063 59-S	1	Baffle-Valley (No. 1 Side)				
❻16	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)				
❶❷	25 154 11-S	1	Clip-Repair (Speed Nut)				
❶❸	41 037 10-S	1	Nameplate-Service				



Starting System Assembly

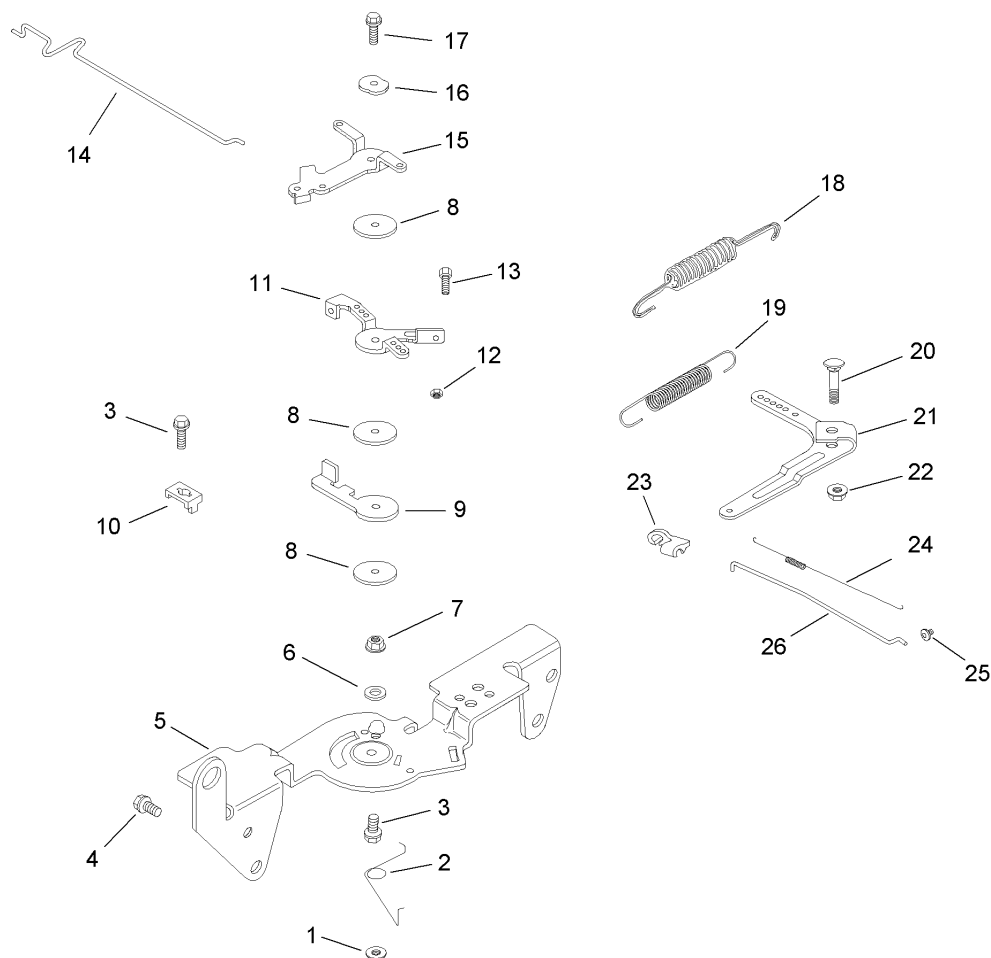
Kohler CH740 0075

Ref	Part No.	Qty.	Description				
③1	M-841080-S	1	Nut-Hex, Flange (M8X1.25)				
③2	25 098 09-S	1	Starter ASM				
③3	M-839080-S	2	Screw-Hex, Flange (M8X1.25X70)				
③4	25 435 06-S	1	Solenoid Kit				
③5	25 086 113-S	3	Screw-Torx Head, External				
③6	25 755 33-S	1	Pinion Drive Kit				
③7	25 141 05-S	1	Ring-Retaining				
③8	25 221 01-S	1	Brush Kit				



Fuel System Assembly
Kohler CH740 0075

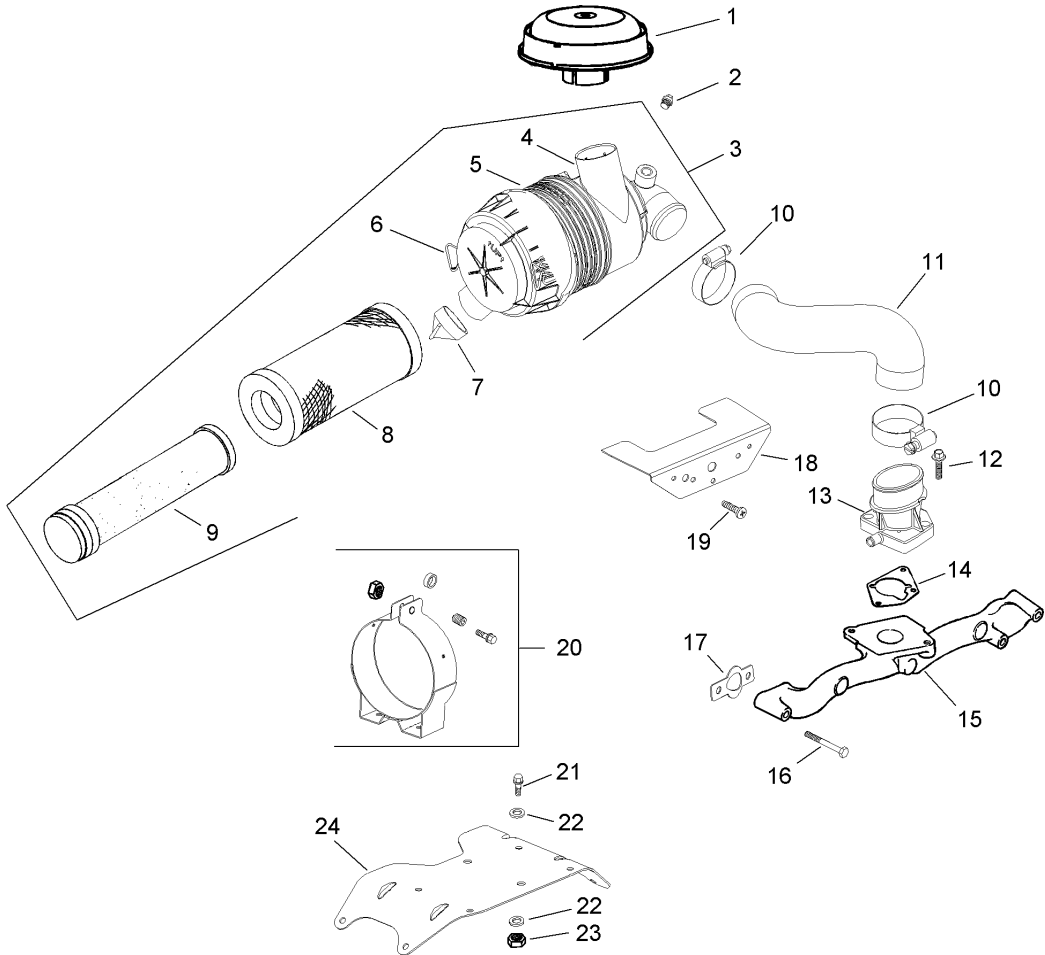
Ref	Part No.	Qty.	Description				
❶1	25 111 36-S	1	Line (Fuel Pump To Filter)				
❷2	25 237 14-S	6	Clamp-Hose				
❸3	24 853 93-S	1	Carburetor Kit				
❹4	24 041 17-S	1	Gasket-Carburetor				
❺5	24 041 06-S	1	Gasket-Base, Air Cleaner				
❻6	M-651030-S	2	Screw-Hex Flange (M6X1.0X30)				
❼7	24 050 10-S	1	Filter-Fuel				
❽8	25 111 34-S	1	Line-Fuel (24 Inch, Cut to needed Length)				
❾9	24 100 01-S	2	Nut-Plastic				
❿10	24 393 16-S	1	Pump-Pulse, Fuel				
❶11	24 086 12-S	2	Screw-Hex Cap (M6X1.7X18)				
❶12	24 353 02-S	1	Line-Fuel (15.5)				
❶13	47 154 01-S	1	Clip-Cable				
❶14	M-650012-S	1	Screw-HF (M6X1.0X12)				
❶❸	24 755 137-S	1	High Altitude Kit (10,000 Ft)				
❶❸	24 755 138-S	1	High Altitude Kit				
❶❸	24 757 01-S	1	Solenoid Repair Kit				
❶❸	24 757 02-S	1	Float Repair Kit				
❶❸	24 757 03-S	1	Carburetor Repair Kit				
❶❸	24 757 07-S	1	Choke Repair Kit				
❶❸	24 757 08-S	1	Acc Pump Repair Kit				
❶❸	24 757 09-S	1	Acc Pump Seal Repair Kit				



Engine Control Assembly Kohler CH740 0075

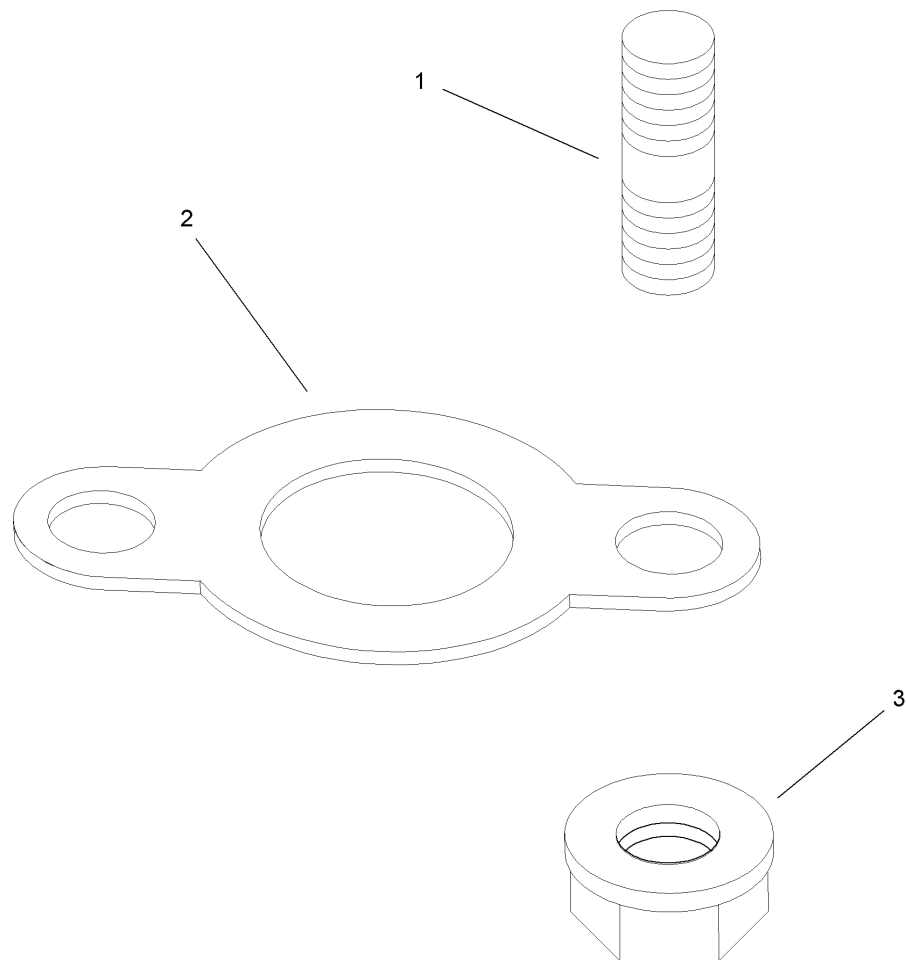
Ref	Part No.	Qty.	Description
❶	M-547050-S	1	Nut-Hex, Lock (M5X0.8)
❷	24 089 03-S	1	Spring-Return, Choke
❸	M-545016-S	1	Screw-HHFTF (M5X0.8X16)
❹	M-645016-S	1	Screw-HHFTF (M6X1.0X16)
❺	24 126 56-S	1	Bracket-Control
❻	X-20-1-S	1	Washer-Lock (.25)
❼	M-541050-S	1	Nut-HF (M5X0.8)
❽	24 468 01-S	1	Washer-Flat (5.5 Mm)
❾	24 090 07-S	1	Lever-Actuator, Throttle
❿	12 237 01-S	1	Clamp-Cable
⓫	24 090 03-S	1	Lever-Control, Throttle
⓬	M-446030-S	1	Nut-Hex (M4X0.7)
⓭	M-401030-S	1	Screw (M4X0.7X30)
⓮	24 079 21-S	1	Linkage-Choke
⓯	24 090 05-S	1	Lever-Choke
⓰	41 468 03-S	1	Washer-Spring (.25)
⓱	M-545020-S	1	Screw-HHFTF (M5X0.8X20)
⓲	24 089 51-S	1	Spring-Limiter, Throttle
⓳	24 089 46-S	1	Spring-Governor
⓴	24 211 03-S	1	Bolt-Rd HD Sq Neck (M6X1.0X25)
⓵	24 090 33-S	1	Lever-Governor
⓶	M-641060-S	1	Nut-Hex, Flange (M6X1.0)
⓷	25 158 11-S	1	Bushing-Linkage, Throttle
⓸	24 089 01-S	1	Spring-Linkage

Ref	Part No.	Qty.	Description
⓴⓵	25 158 08-S	1	Bushing-Retaining, Linkage
⓴⓶	24 079 01-S	1	Linkage-Throttle



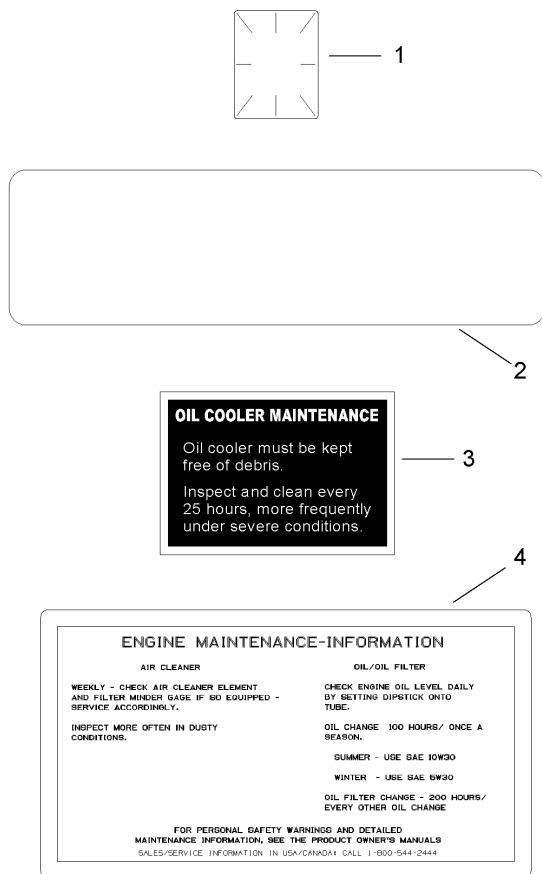
Air Intake / Filtration Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description				
❶1	25 324 02-S	1	Hood-Cleaner, Air				
❷2	25 139 20-S	1	Plug-Pipe				
❸3	25 048 07-S	1	Air Cleaner ASM				
❹4	25 081 01-S	1	Housing-Air Cleaner, Heavy Duty				
❺5	25 096 06-S	1	Air Cleaner Cover ASM				
❻6	25 154 05-S	1	Clip				
❼7	24 462 07-S	1	Valve-Ejector, Dust				
❽8	25 083 01-S	1	Element-Air Filter, Primary				
❾9	25 083 04-S	1	Element-Air Filter, Safety				
❿10	25 237 21-S	2	Clamp-Hose				
⓫11	24 326 71-S	1	Hose-Cleaner, Air				
⓫12	M-651025-S	1	Screw-HF (M6X1.0X25)				
⓫13	24 029 61-S	1	Adapter-Cleaner, Air				
⓫14	24 041 06-S	1	Gasket-Base, Air Cleaner				
⓫15	24 164 14-S	1	Manifold-Intake				
⓫16	25 086 84-S	1	Screw-HF (M6X1.0X55)				
⓫17	24 041 01-S	1	Gasket-Manifold, Intake				
⓫18	24 314 25-S	1	Shield-Debris				
⓫19	24 086 06-S	1	Screw-Head, Phillips (.69X.75)				
⓫20	25 126 02-S	1	Air Cleaner Bracket ASM				
⓫21	M-639016-S	1	Screw-HF (M6X1.0X16)				
⓫22	X-25-73-S	2	Washer-Flat (0.25)				
⓫23	M-647060-S	2	Nut-Lock (M6X1.0)				
⓫24	24 126 142-S	1	Bracket-Cleaner, Air				



Exhaust Assembly Kohler CH740 0075

Ref	Part No.	Qty.	Description
③1	25 072 04-S	4	Stud (M8X1.25X33)
③2	24 041 49-S	2	Gasket-Manifold, Exhaust
③3	M-841080-S	4	Nut-Hex, Flange (M8X1.25)



Artwork is representative
Actual labels may differ depending on model and specification number

Decals

Kohler CH740 0075

Ref	Part No.	Qty.	Description				
③1	25 113 39-S	1	Decal-Laminate, Clear				
③2	24 113 132-S	1	Decal-27Hp				
③3	24 113 25-S	1	Decal-Cooler, Oil				
③4	25 113 27-S	1	Decal-Cleaner, Air				
①③	24 522 307	1	Short Block				
①③	24 755 113-S	1	Gasket Set				

Attachments and Accessories

For 74282 - Z550 Z Master, With 52in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Filter-Hydraulic, Winter	1-633752
Z Stand Kit	105-1622
1.25 Inch Spark Arrester Kit	105-1672
Blade-Recycler, 18 Inch	105-7779-03
Blade-Hi Flow, 18 Inch	105-7781-03
Blade-Med Flow, 18 Inch	105-7794-03
Blade-Low Flow, 18 Inch	105-7795-03
Blade-Atomic, 18 Inch	105-7796-03
52 Inch Recycler Kit	107-1610
Striping Kit	107-1630
Turbo Baffle Kit	107-1634
DFS Weight Kit	107-1760
Suspension Kit for Standard Seat	107-1892
Light Kit	107-9880
Blade-Hi-Flow, 18 Inch (6 Pack)	108-1117
Blade-Atomic, 18 Inch (6 Pack)	108-1118
Roller Striping Kit	108-2162
Blade-Lo-Flow, 18 Inch (6 Pack)	110-0406
Blade-Recycler, 18 Inch (6 Pack)	110-0408
Blade-Med-Flow, 18 Inch (6 Pack)	110-0409
Cool Top ROPS Mounted Fan	110-1996
Sunshade-Bimini	110-5726
Channel Reinforcement Kit	112-8674
DFS Vac Collection System	78513
Chute Gate Kit	78521
Deluxe Suspension Seat Kit	78530
Twin Bag Assembly	78533
Blower and Drive Kit	78537
Filter Minder Gauge	99-4664
Hitch Kit	99-8925

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