Form Number 3358-986 Rev A

Z550 Z Master®
With 60in TURBO FORCE® Side Discharge Mower

Model No. 74283 - 280000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

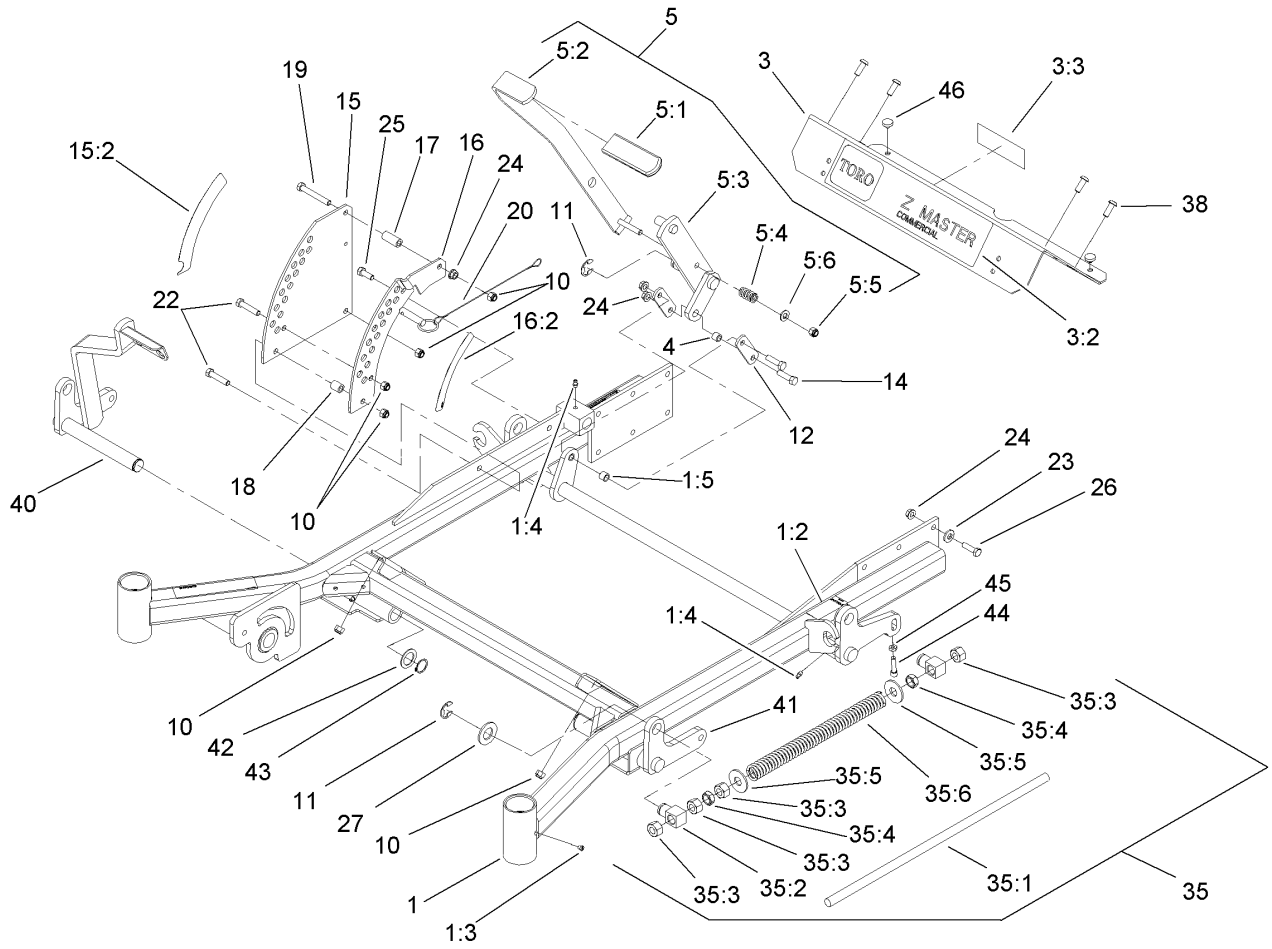
AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not illustrated

❷ Not serviced separately

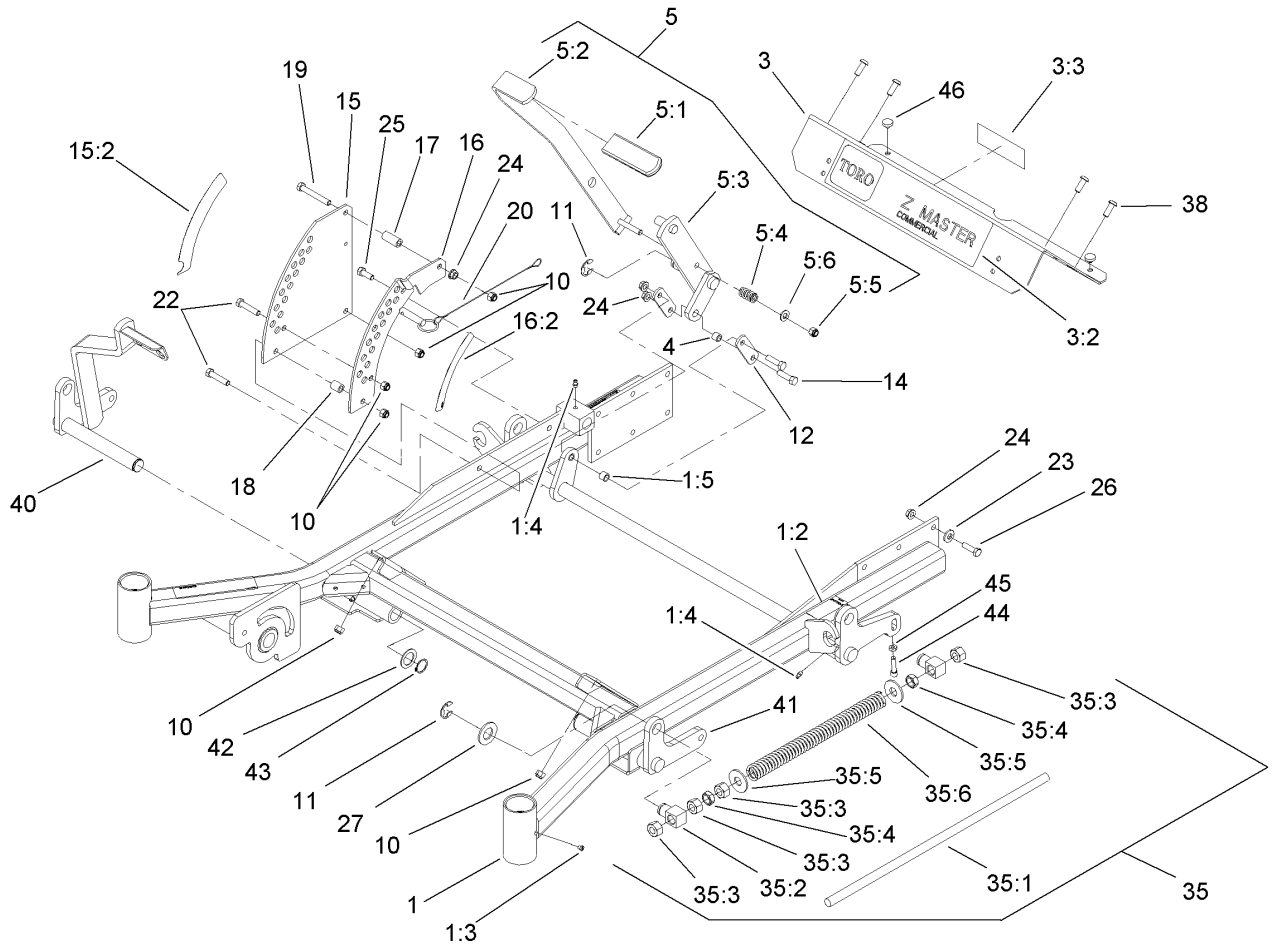
❸ Obtain from your local Kohler dealer



Front Frame Assembly

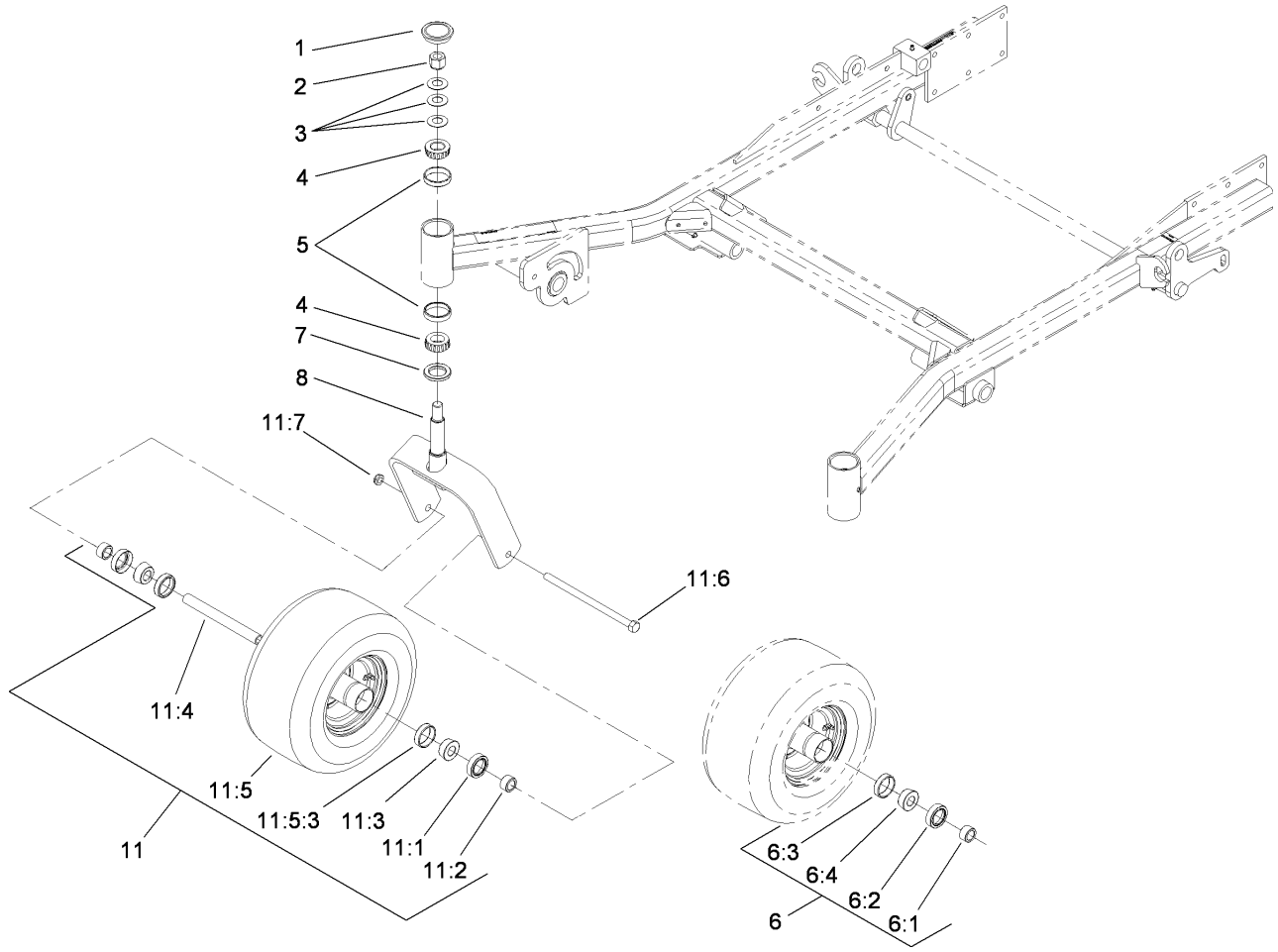
Ref	Part No.	Qty.	Description
1	107-8085	1	Frame ASM
1:2	107-1857	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:5	103-1918	1	Bushing
3	106-9981	1	Footrest
3:2	106-7451	1	Decal
3:3	107-2112	1	Decal-Warning
4	103-1918	1	Bushing
5	110-5860	1	Deck Lift Handle ASM
5:1	1-633295	1	Grip-Lever, Lift
5:2	103-2083	1	Lever-Lift
5:3	103-2064	1	Arm-Lift, Deck
5:4	1-633325	1	Spring-Compression
5:5	3296-39	1	Nut-Lock, NI
5:6	3256-24	1	Washer-Flat
10	3296-39	8	Nut-Lock, NI
11	32151-103	5	Ring-Snap
12	1-633068	2	Arm-Lift, Deck
14	323-29	2	Screw-HH
15	110-0833	1	Plate-Deck Lift, Outer
15:2	107-1860	1	Decal-Height, Deck
16	110-0834	1	Plate-Deck Lift, Inner
16:2	107-1861	1	Decal-Height, Deck

Ref	Part No.	Qty.	Description
17	1-633082	1	Bushing-Lever, Lift
18	1-633080	1	Bushing-Lever, Lift
19	323-13	1	Screw-HH
20	106-9951	1	Hitch Pin ASM
22	323-9	2	Screw-HH
23	98-5975	12	Washer-Belleville
24	3290-357	15	Nut-HHF, Whiz
25	323-6	1	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
❷35		2	Front Frame Spring ASM
35:1	1-633096	1	Rod-Lift, Deck
35:2	1-633441	2	Swivel-Deck Mount, Rear
35:3	3217-11	4	Nut-Hex
35:4	3218-6	2	Nut-Jam
35:5	3256-7	2	Washer-Flat
35:6	1-633064	1	Spring-Support, Deck
38	3274-94	4	Screw-HSBH
40	108-7786-01	1	RH Front Deck Lift ASM
41	106-8984-01	1	LH Deck Lift ASM
42	1-523157	2	Washer-Spacer
43	32151-29	2	Ring-Retaining
44	3274-18	2	Screw-HSH
45	3218-2	2	Nut-Jam



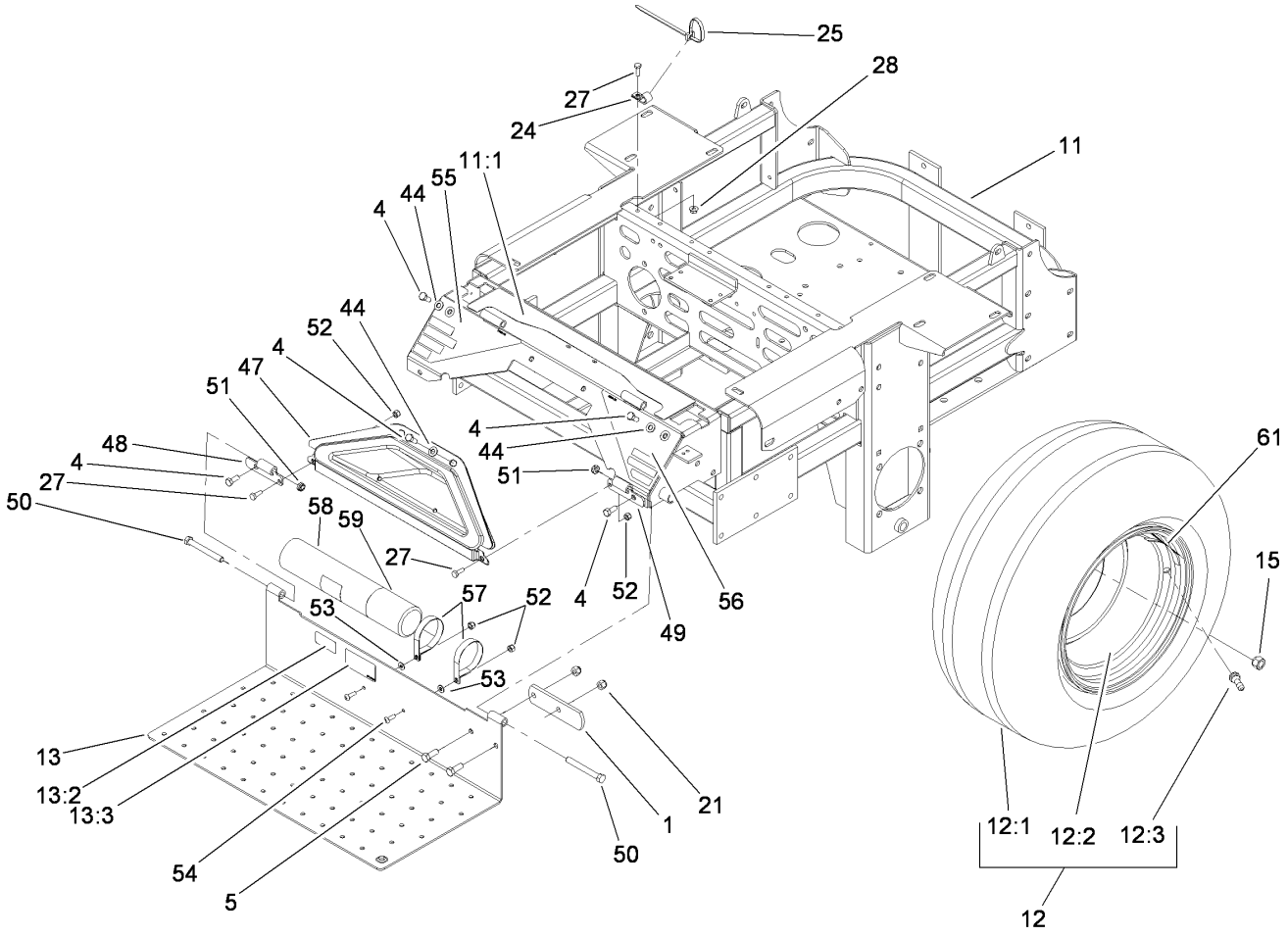
Front Frame Assembly (continued)

Ref	Part No.	Qty.	Description
46	1-513658	2	Bumper



Caster Wheel and Fork Assembly

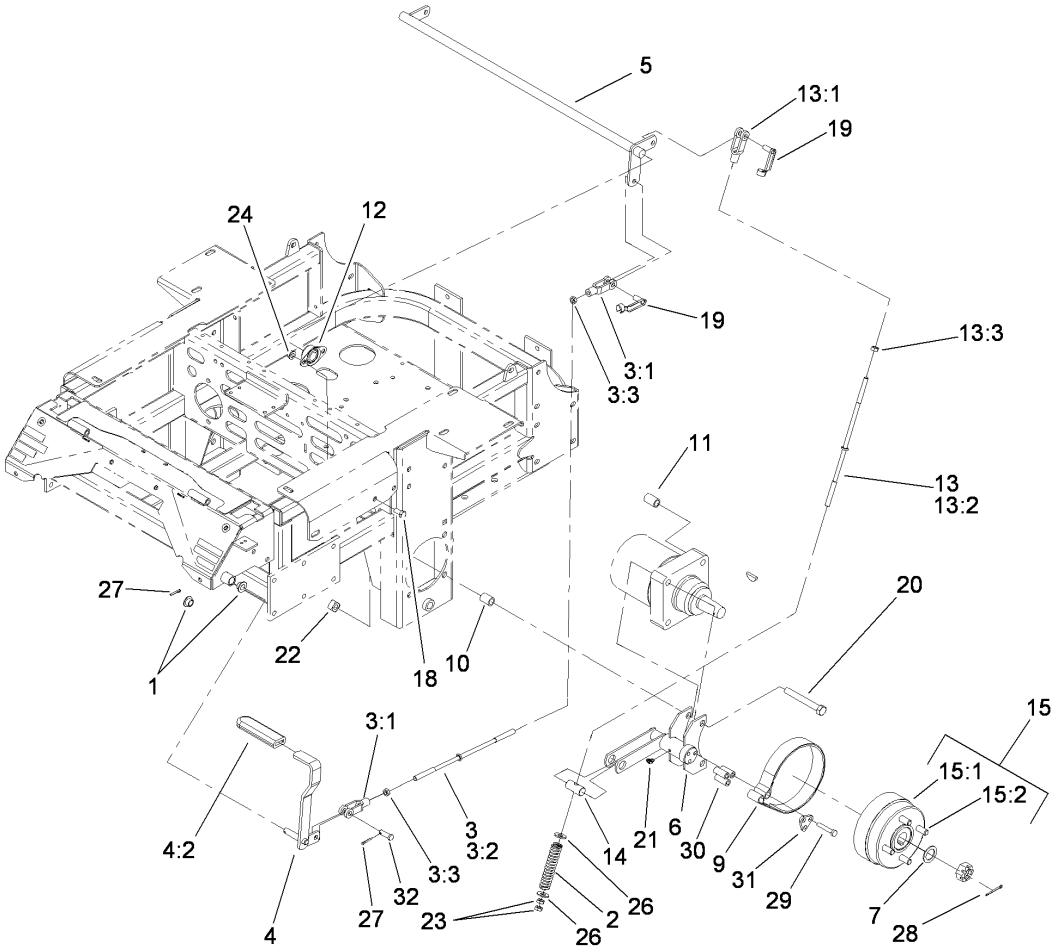
Ref	Part No.	Qty.	Description
1	103-4882	2	Cap-Grease
2	3296-51	2	Nut-Lock, NI
3	1-633508	6	Washer-Bellville
4	254-94	4	Bearing-Cone, Tapered
5	254-72	4	Bearing-Cup, Tapered
6	110-8837	1	Caster Wheel Bearing Kit
6:1	1-633581	2	Spacer-Bearing
6:2	1-633580	2	Seal-Bearing
6:3	1-633584	2	Bearing-Cup
6:4	1-633585	2	Bearing-Cone, Taper
7	1-543511	2	Seal-Grease
8	103-1474-01	2	Fork-Caster
11	110-5746	2	Castor Wheel ASM
11:1	1-633580	2	Seal-Bearing
11:2	1-633581	2	Spacer-Bearing
11:3	1-633585	2	Bearing-Cone, Taper
11:4	1-633959	1	Spacer-Caster, Front
11:5	110-5744	1	Wheel And Tire ASM (Semi-Pneumatic)
11:5:3	1-633584	1	Bearing-Cup
11:6	325-24	1	Screw-HH
11:7	3296-45	1	Nut-Lock, NI
23	103-2768	4	Guard-Seal



Main Frame and Rear Wheel Assembly

Ref	Part No.	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park
4	322-43	6	Screw-HH
5	323-6	2	Screw-HH
11	114-1509	1	Frame W/Decals ASM
11:1	107-8076	1	Decal-Console, Top
12	1-633970	2	Wheel And Tire ASM
12:1	1-633993	1	Tire
12:2	1-633992	1	Wheel Rim
12:3	232-27	1	Stem-Valve
13	107-1858	1	Floorpan
13:2	98-4387	1	Decal-Protection, Ear
13:3	107-1864	1	Decal-Location, Manual
15	242-50	8	Nut-Lug
21	3296-39	2	Nut-Lock, NI
24	1-513762	1	Clip-Loom
25	1-303335	2	Tie-Plastic
27	321-4	3	Screw-HH
28	32128-33	1	Nut-HF
44	3256-70	6	Washer-Flat
47	106-7498	1	Pocket
48	106-7488-03	1	Hinge-Floorpan, LH
49	106-7489-03	1	Hinge-Floorpan, RH
50	323-20	2	Screw-HH
51	3296-59	2	Nut-Lock, NI

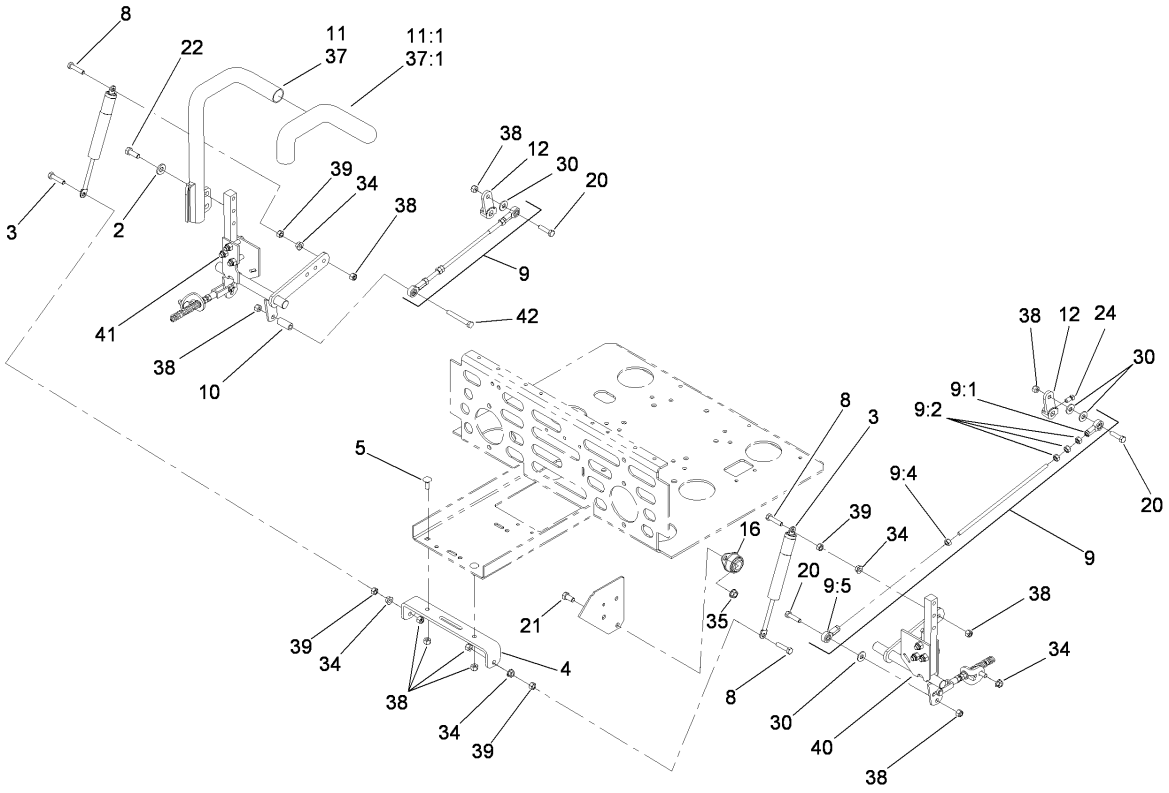
Ref	Part No.	Qty.	Description
52	3296-42	4	Nut-Lock, NI
53	3256-63	2	Washer-Flat
54	3258-166	2	Screw-PRH
55	106-9989	1	Decal-Warning
56	106-7492	1	Decal-Danger
57	107-1865	2	R-Clamp
58	104-7050	1	Housing-Manual
59	104-7048	1	Cap-Housing
61	109-7949	2	Decal-Wheel Hub, Slotted Nut



Brake and Wheel Hub Assembly

Ref	Part No.	Qty.	Description
1	1-513140	2	Bearing-Control
2	1-633454	2	Spring-Brake
3	103-4332	1	Brake Rod And Yoke ASM
3:1	1-633131	2	Yoke-Linkage, Brake
3:2	1-633477	1	Rod-Brake
3:3	3219-3	2	Nut-Hex
4	1-634500	1	Brake Lever ASM
4:2	1-633268	1	Grip-Lever, Brake
5	1-632217-03	1	Shaft-Brake
6	103-0352-03	2	Bracket-Brake
7	1-523157	2	Washer-Spacer
9	103-0355	2	Band-Brake
10	1-633380	4	Spacer-Wheel, Short
11	1-633382	4	Spacer-Wheel, Long
12	1-633102	2	Bearing-Flange, Side
13	103-4333	2	Brake Rod And Yoke ASM
13:1	1-633131	1	Yoke-Linkage, Brake
13:2	1-633477	1	Rod-Brake
13:3	3219-3	1	Nut-Hex
14	1-633144	2	Pin-Trunion
15	103-0590	2	Hub And Wheel ASM
15:1	103-0589	1	Wheel Hub ASM
15:2	1-633926	4	Stud-Wheel
18	323-4	4	Screw-HH

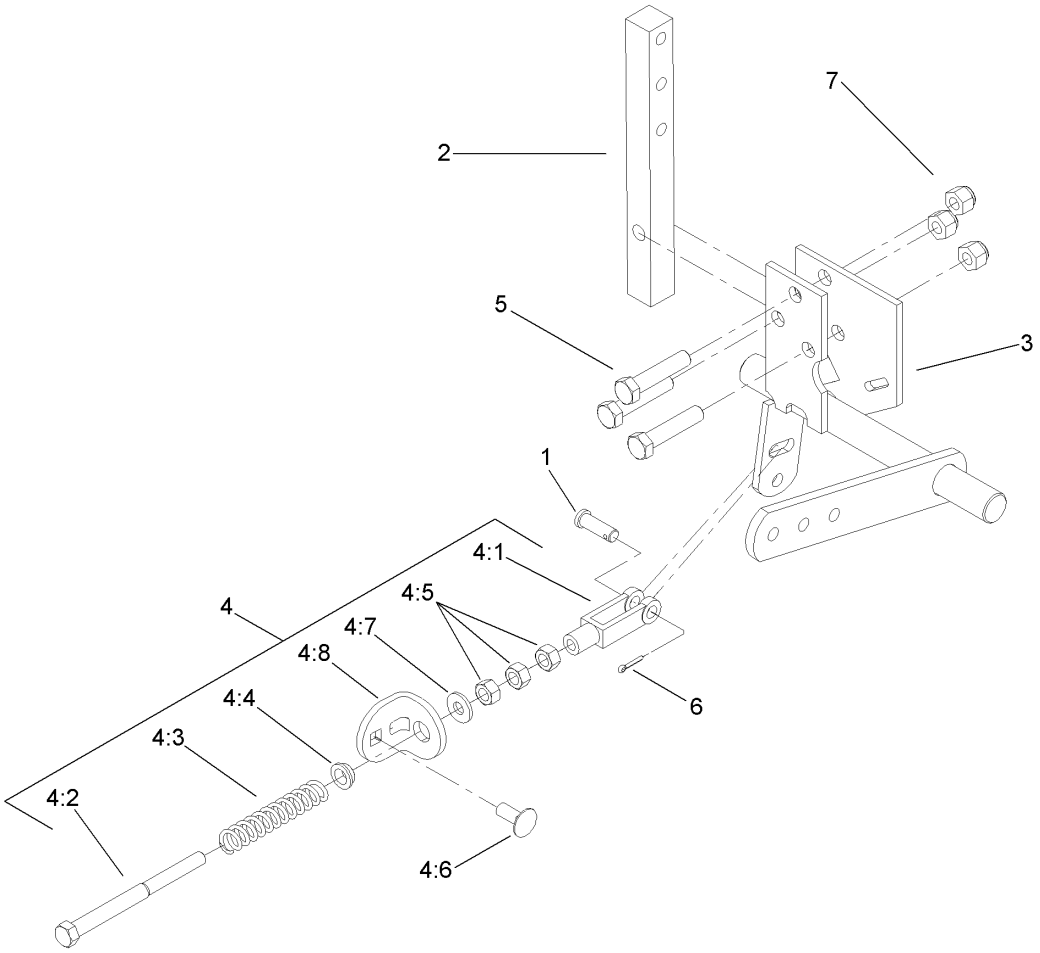
Ref	Part No.	Qty.	Description
19	103-2399	3	Pin-Spring, Clevis
20	325-17	8	Screw-HH
21	1481	2	Fitting-Grease
22	109-5618	8	Nut,Square Special
23	3219-3	4	Nut-Hex
24	3290-357	4	Nut-HHF, Whiz
26	3256-4	4	Washer-Flat
27	3272-10	2	Pin-Cotter
28	1-806800	2	Pin-Cotter
29	322-9	6	Screw-HH
30	103-0384	6	Spacer
31	103-0374	2	Retainer-Band, Brake
32	1-808285	1	Pin-Clevis



Steering Control Assembly

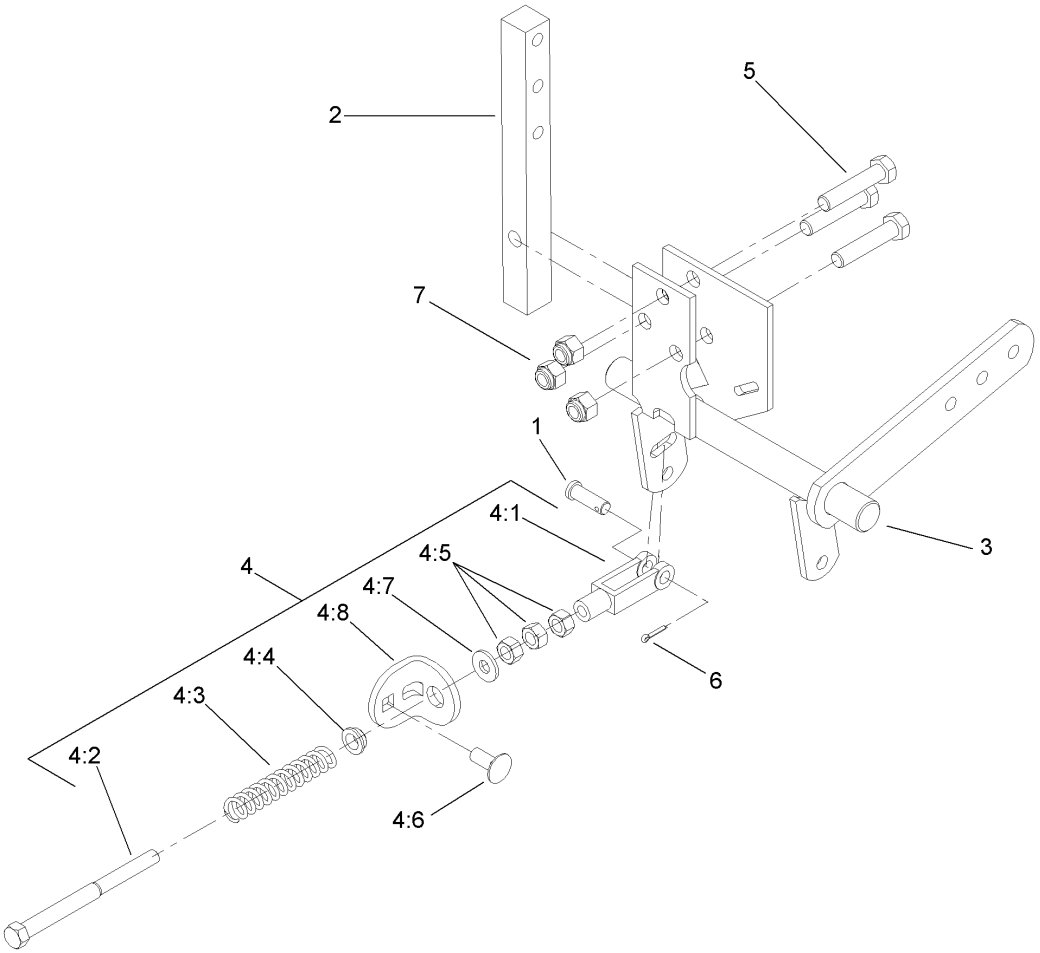
Ref	Part No.	Qty.	Description
2	98-5975	4	Washer-Belleville
3	109-2339	2	Damper-Control, Motion
4	109-6058-03	1	Bracket-Mount, Damper
5	3230-16	2	Screw-CARR
8	1-403180	4	Screw-HH
9	103-4331	2	Tracking Rod ASM
9:1	1-543017	1	Balljoint-RH
9:2	3219-2	3	Nut-Hex
9:4	1-804524	1	Nut
9:5	1-633152	1	Balljoint-LH
10	103-0384	1	Spacer
11	108-7238	1	LH Lever ASM
11:1	106-9987	1	Grip-Control, Motion
12	1-632208	2	Arm-Control, Pump
16	1-633102	4	Bearing-Flange, Side
20	322-6	3	Screw-HH
21	323-4	8	Screw-HH
22	323-6	4	Screw-HH
24	1-803022	2	Screw-Set
30	3256-3	4	Washer-Flat
34	32128-20	6	Nut-HF
35	3290-357	8	Nut-HHF, Whiz
37	108-7237	1	RH Lever ASM
37:1	106-9987	1	Grip-Control, Motion

Ref	Part No.	Qty.	Description
38	3296-29	10	Nut-Lock, NI
39	3217-6	4	Nut-Hex
40	109-3906	1	LH Motion Control ASM
41	109-3907	1	RH Motion Control ASM
42	322-12	1	Screw-HH



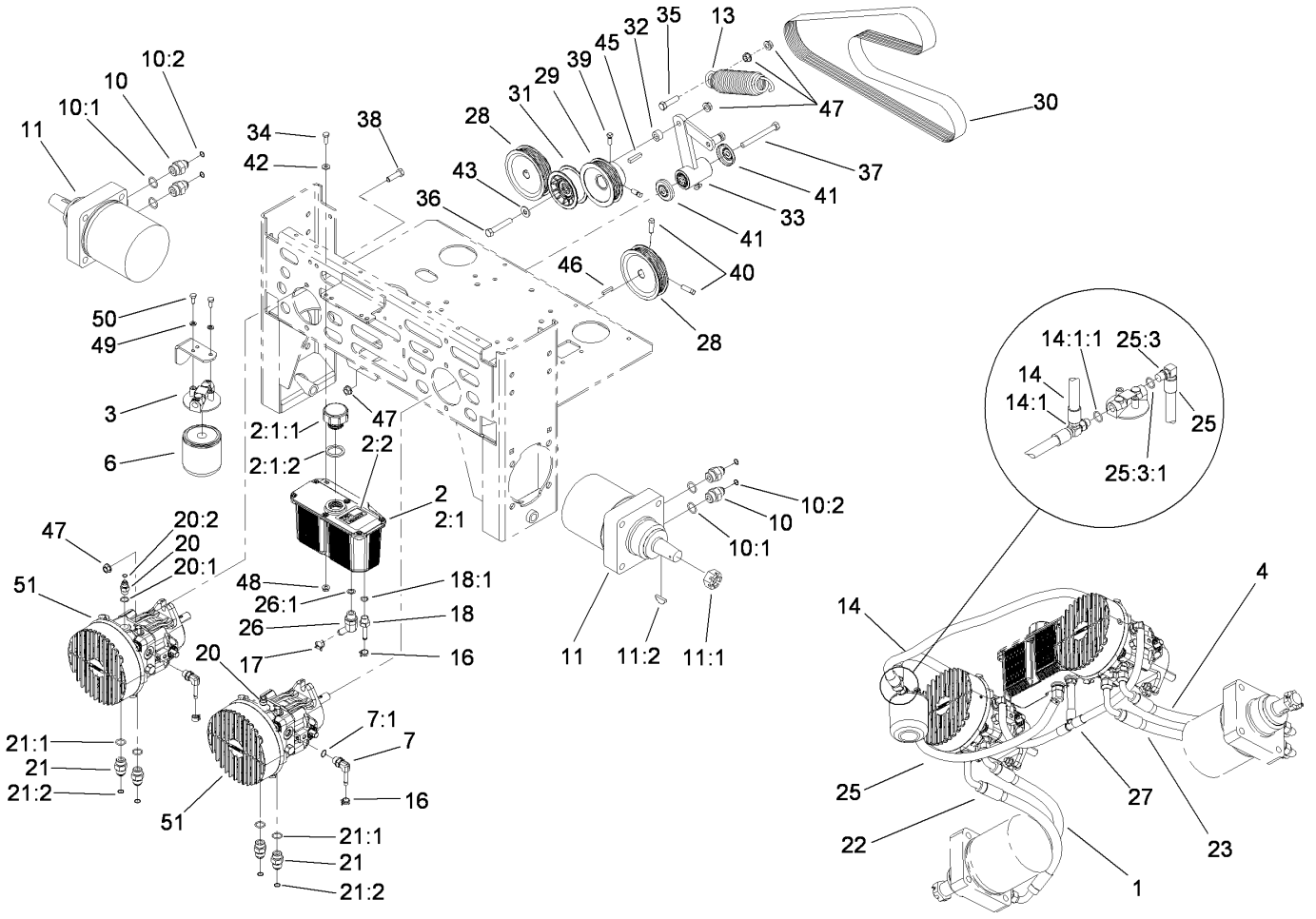
LH Motion Control Assembly No. 109-3906

Ref	Part No.	Qty.	Description
1	1-808280	1	Pin-Clevis
2	103-0407	1	Arm-Shaft, Control
3	109-3902	1	Control-Motion, LH
4	109-3903	1	Neutral Return ASM
4:1	1-303105	1	Yoke-Adjustable
4:2	1-603737	1	Bolt-Return, Neutral
4:3	1-603807	1	Spring-Return, Neutral
4:4	109-3769	1	Bushing-Nylon, Flanged
4:5	3219-2	3	Nut-Hex
4:6	3230-23	1	Screw-CARR
4:7	3256-2	1	Washer-Flat
4:8	109-3908	1	Tab-Adjustment
5	323-9	3	Screw-HH
6	3272-5	1	Pin-Cotter
7	3296-39	3	Nut-Lock, NI



RH Motion Control Assembly No. 109-3707

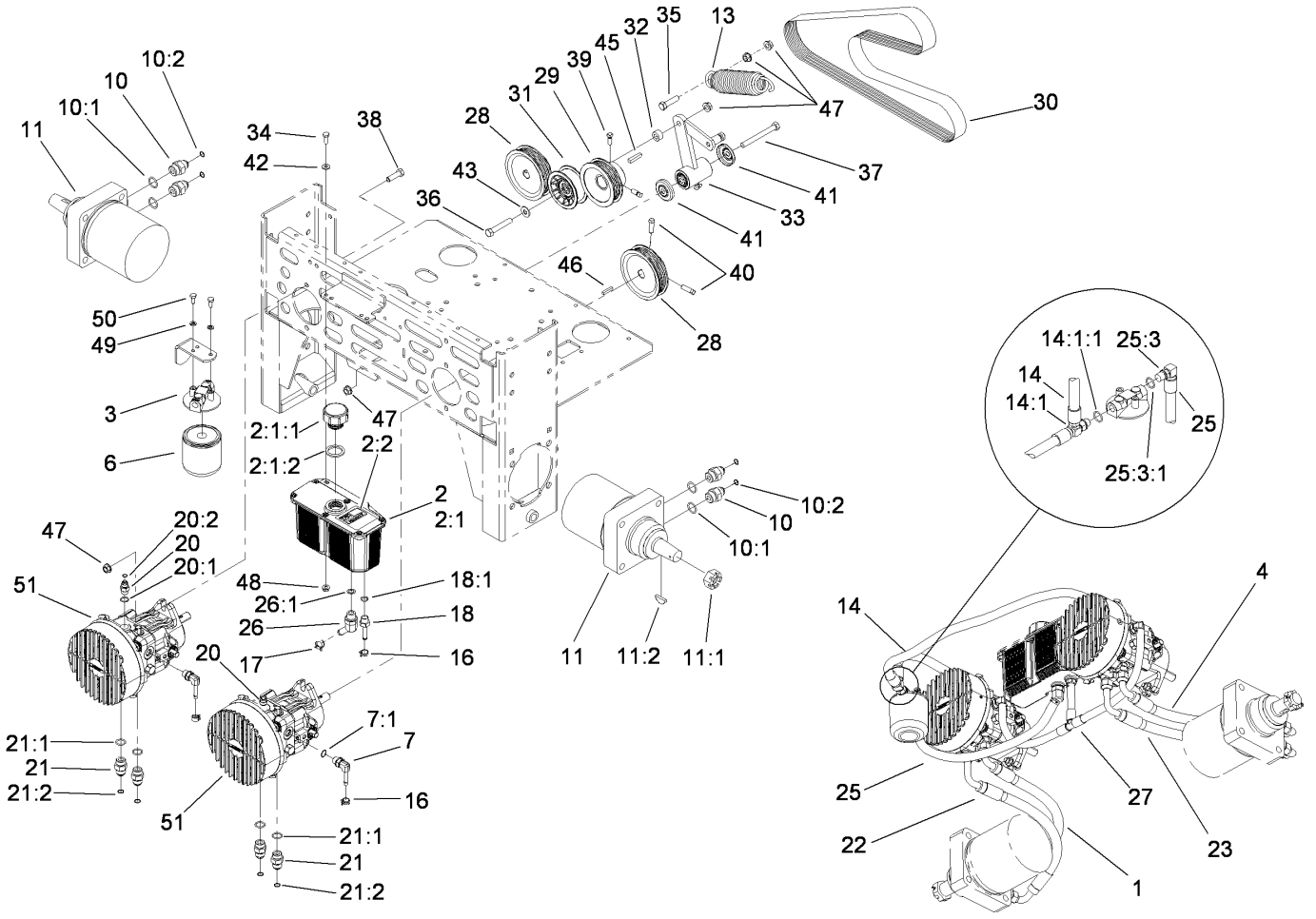
Ref	Part No.	Qty.	Description
1	1-808280	1	Pin-Clevis
2	103-0407	1	Arm-Shaft, Control
3	109-3901	1	Control-Motion, RH
4	109-3903	1	Neutral Return ASM
4:1	1-303105	1	Yoke-Adjustable
4:2	1-603737	1	Bolt-Return, Neutral
4:3	1-603807	1	Spring-Return, Neutral
4:4	109-3769	1	Bushing-Nylon, Flanged
4:5	3219-2	3	Nut-Hex
4:6	3230-23	1	Screw-CARR
4:7	3256-2	1	Washer-Flat
4:8	109-3908	1	Tab-Adjustment
5	323-9	3	Screw-HH
6	3272-5	1	Pin-Cotter
7	3296-39	3	Nut-Lock, NI



Hydraulic Assembly

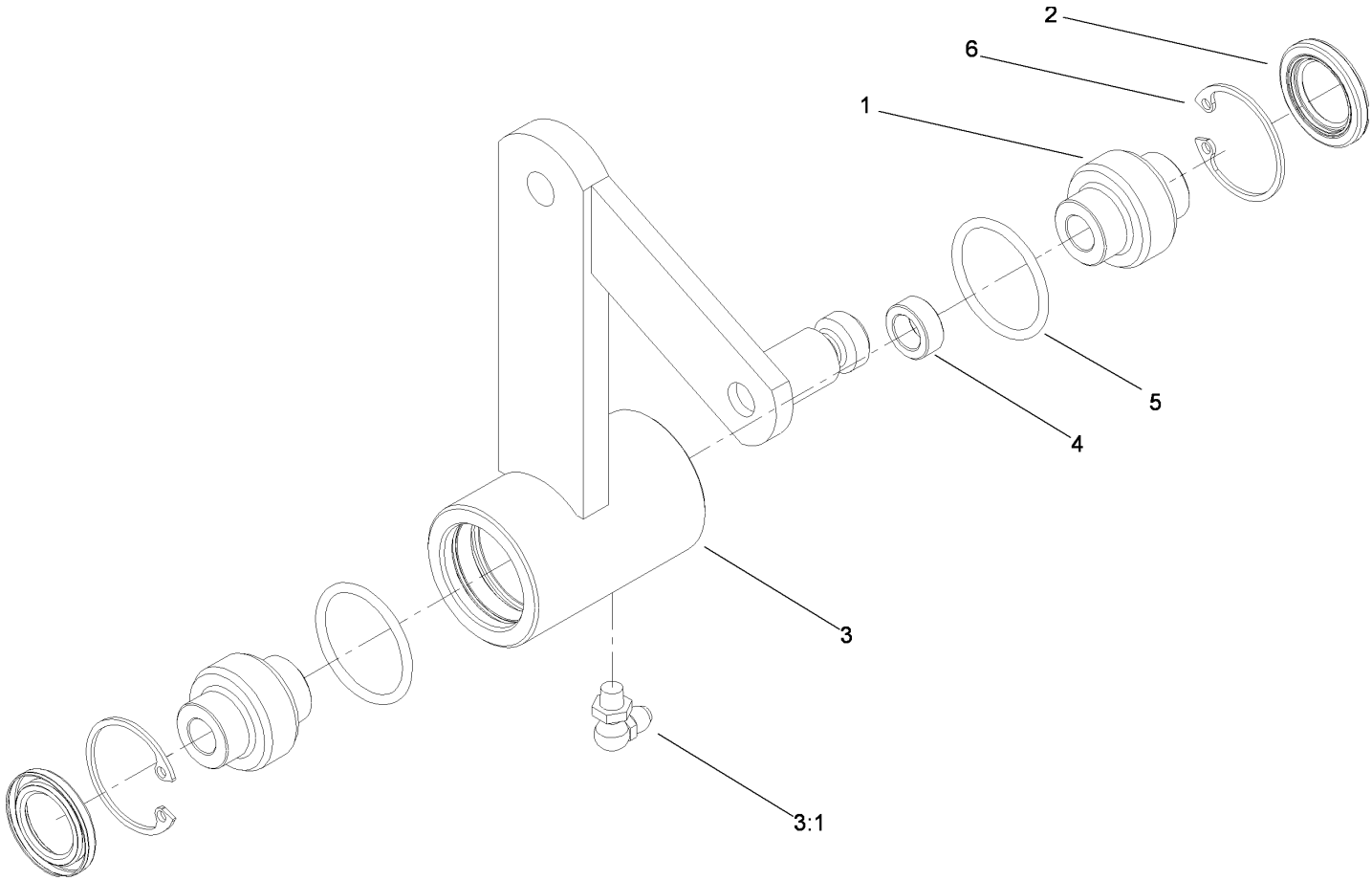
Ref	Part No.	Qty.	Description
1	103-3736	1	HYD Hose ASM
2	103-1947	1	HYD Reservoir ASM
❷2:1		1	Reservoir-HYD
2:1:1	103-1948	1	Cap-Reservoir, HYD
2:1:2	103-1949	1	Gasket-Cap
2:2	1-523552	1	Decal-Tank, HYD
3	104-7836	1	Head-Filter
4	103-3733	1	HYD Hose ASM
6	1-633750	1	Filter-Oil, HYD
6	1-633752	1	Filter-HYD, Winter
7	103-1799	2	Elbow-90 DEG
7:1	237-42	1	O-Ring
10	1-603991	4	Fitting-Straight
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	1-523328	2	Motor-Wheel
11:1	1-809036	1	Nut-HH
11:2	3257-42	1	Key-Woodruff
❶11:99	103-2748	1	Drive Link Kit
❶11:99	103-6994	1	Seal Kit
13	103-3330	1	Spring-Extension
14	109-6273	1	HYD Hose ASM
❷14:1		1	Adapter-Run, Tee
14:1:1	237-42	1	O-Ring

Ref	Part No.	Qty.	Description
16	103-1716	3	Clamp-Hose
17	103-1988	1	Clamp-Hose
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
20	103-2156	2	Fitting-Straight
20:1	1-603921	1	O-Ring
20:2	103-1020	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	1-603920	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-3737	1	HYD Hose ASM
23	103-3735	1	HYD Hose ASM
25	109-7689	1	HYD Hose ASM
❷25:3		1	Fitting-Barb
25:3:1	237-42	1	O-Ring
26	103-1807	1	Elbow-45 DEG
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM
28	109-6046	2	Sheave
29	109-7738	1	Sheave
30	114-1512	1	Belt
31	109-4076	1	Pulley-Flat Idler
32	1-603050	1	Spacer
33	103-5679	1	Pump Idler ASM



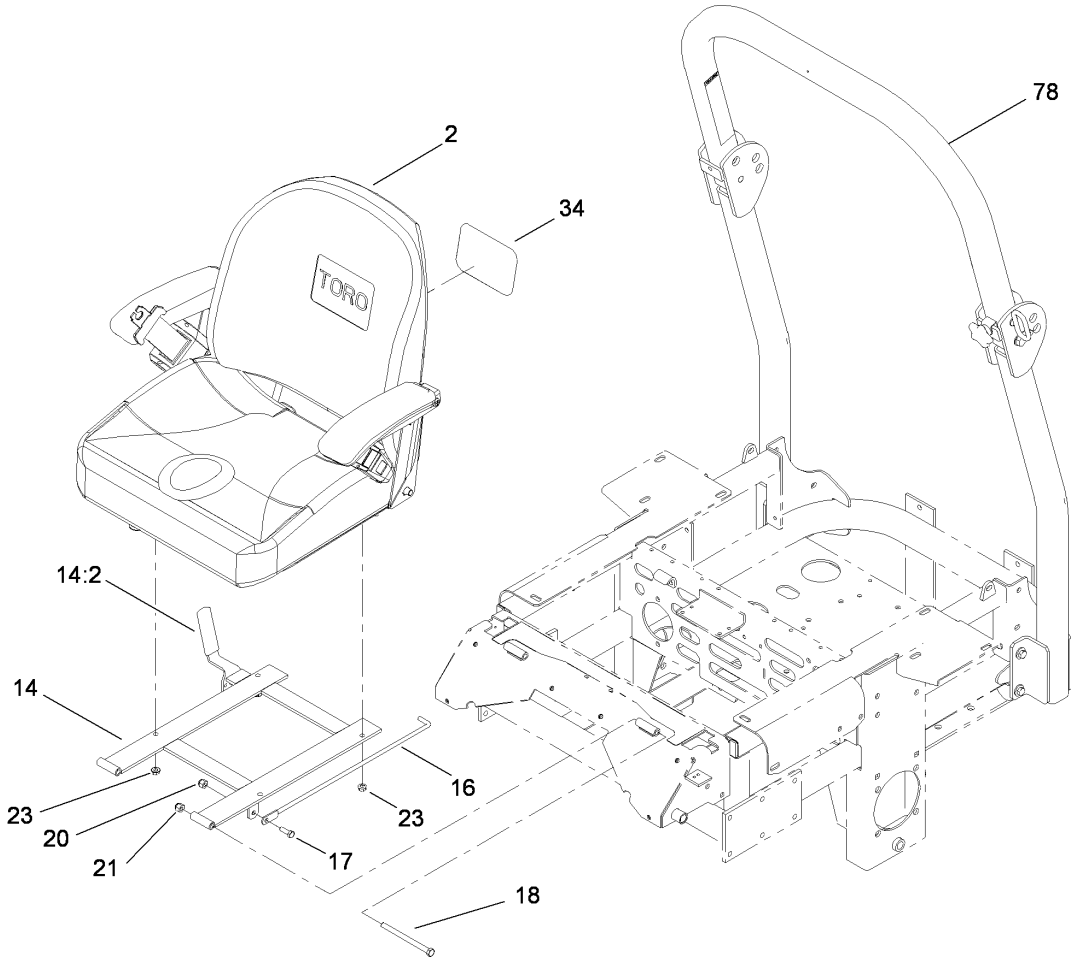
Hydraulic Assembly (continued)

Ref	Part No.	Qty.	Description
34	321-6	2	Screw-HH
35	323-8	1	Screw-HH
36	323-11	1	Screw-HH
37	1-800805	1	Screw-HH
38	323-7	4	Screw-HH
39	1-803050	2	Screw-Set
40	30-1710	4	Screw
41	103-2916	2	Guard-Top
42	3256-22	2	Washer-Flat
43	3256-4	1	Washer-Flat
45	13-2840	1	Key-Square
46	5-1077	2	Key-Square
47	3290-357	8	Nut-HHF, Whiz
48	32128-33	2	Nut-HF
49	1-805004	2	Washer-Lock
50	321-3	2	Screw-HH
51	109-6130	2	Pump-HYD, 12Cc W/Fan



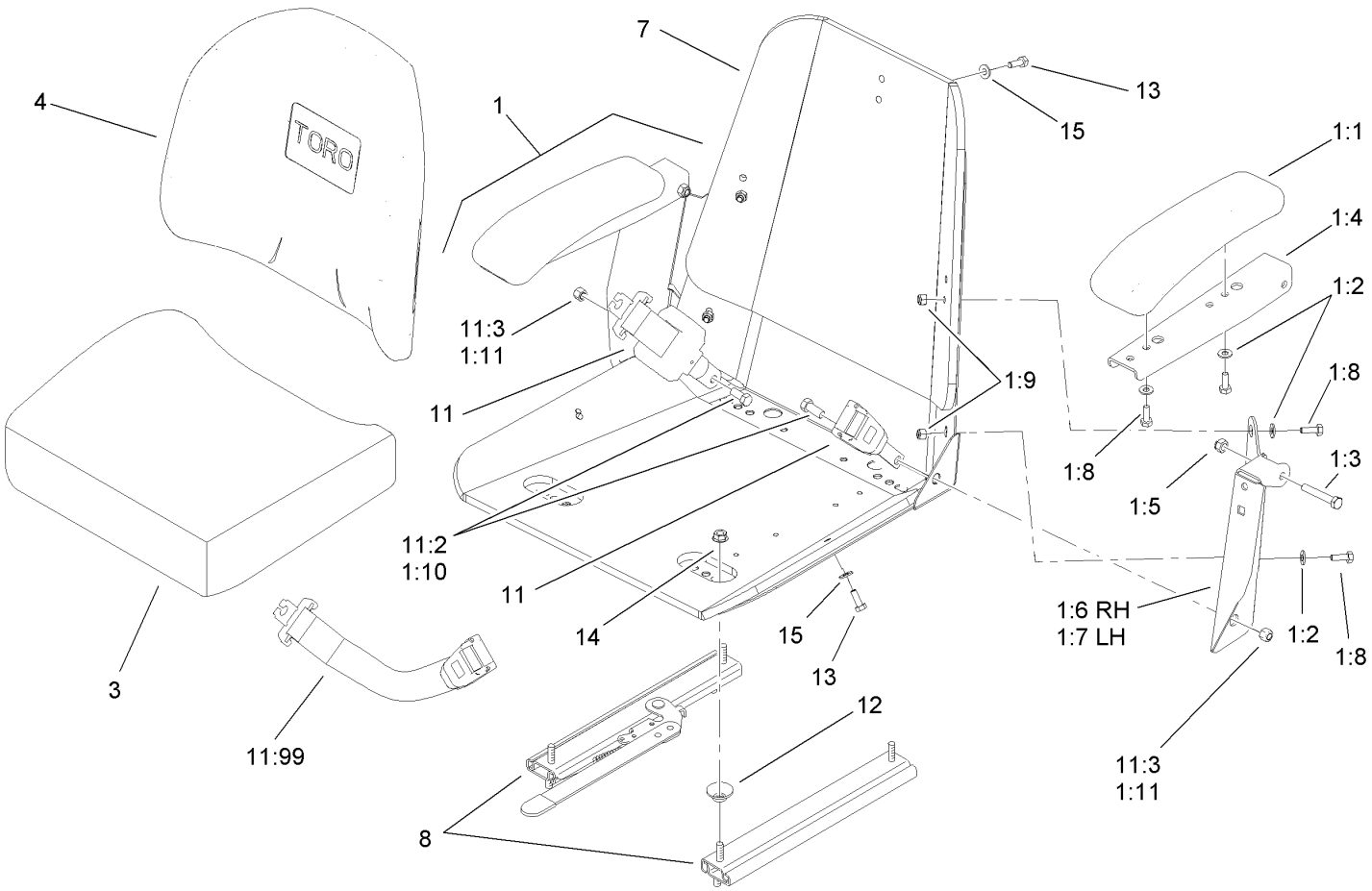
Pump Idler Assembly No. 103-5679

Ref	Part No.	Qty.	Description
1	103-3504	2	Bearing-Spherical
2	103-3506	2	Seal-Single Lip
❷3		1	Pump Idler
3:1	302-40	1	Fitting-Grease
4	103-5677	1	Spacer
5	106-7159	2	O-Ring
6	32120-10	2	Ring-Snap



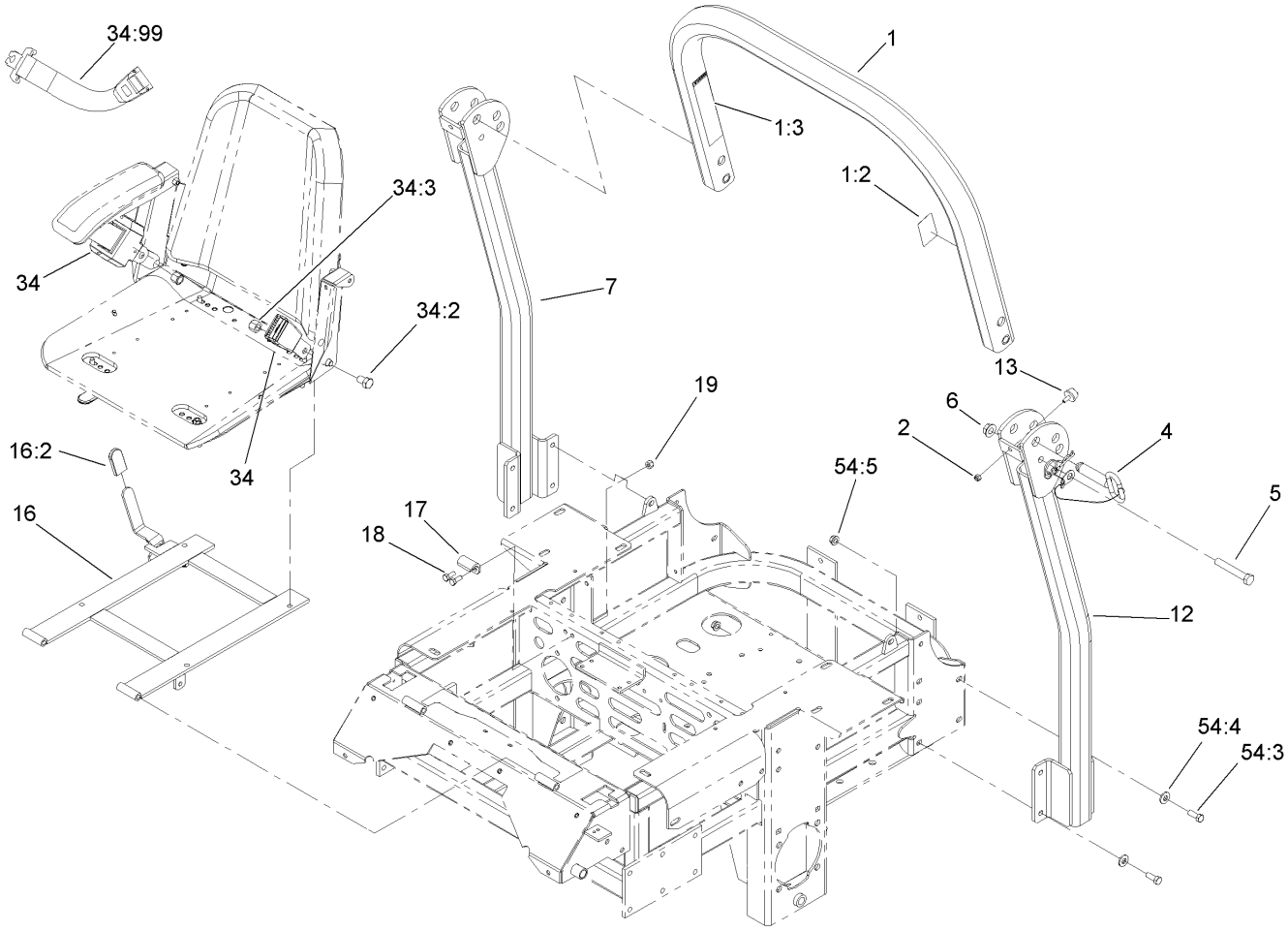
Seat and Roll-Over Protection System Assembly

Ref	Part No.	Qty.	Description
2	110-0446	1	Seat ASM
14	110-5850	1	Seat Frame And Latch ASM
14:2	103-4434	1	Grip-Lever
16	1-633293	1	Rod-Holdup, Seat
17	322-5	1	Screw-HH
18	323-39	2	Screw-HH
20	3296-29	3	Nut-Lock, NI
21	3296-39	3	Nut-Lock, NI
23	32128-20	4	Nut-HF
34	99-4693	1	Decal
78	108-1097	1	ROPS ASM



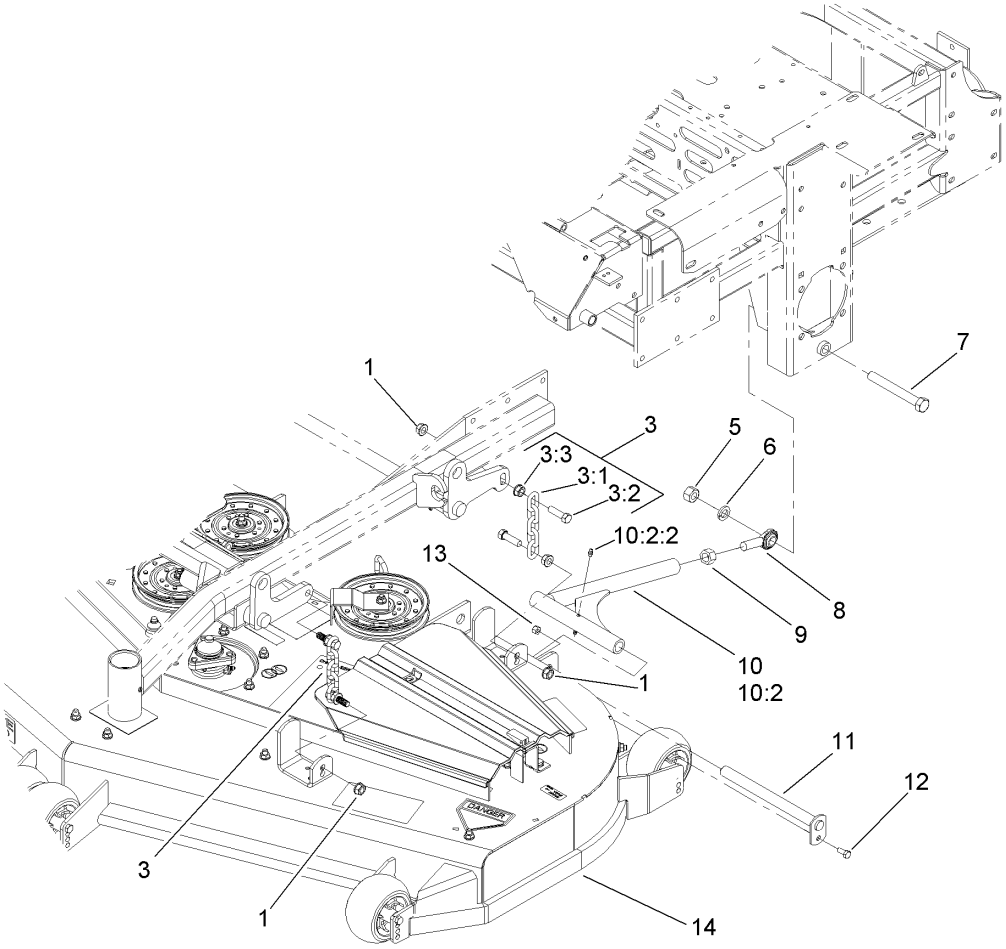
Seat and Bracket Assembly No. 110-0446

Ref	Part No.	Qty.	Description
1	110-5719	1	Armrest Kit
1:1	110-4163	2	Cushion-Rest, Arm
1:2	3256-22	4	Washer-Flat
1:3	322-10	2	Screw-HH
1:4	105-3623	2	Channel-Armrest
1:5	32153-3	2	Nut-Hex, Side Deform
1:6	105-3621	1	Bracket-Armrest, RH
1:7	105-3622	1	Bracket-Armrest, LH
1:8	321-30	8	Screw-HH
1:9	3296-42	4	Nut-Lock, NI
1:10	325-2	2	Screw-HH
1:11	3296-23	2	Nut-Lock, NI
3	110-4162	1	Cushion-Seat, Bottom
4	110-0447	1	Cusion-Seat, Back
7	1-633859	1	Frame-Seat
8	1-643255	1	Track-Seat
11	110-0883	1	Retractable Seatbelt Kit
11:2	3212-4	2	Screw-HH
11:3	3296-7	2	Nut-Lock
11:99	109-6226	1	Seat Belt Extension Kit
12	1-543401	4	Spacer-Track
13	321-30	5	Screw-HH
14	32128-20	4	Nut-HF
15	3256-22	5	Washer-Flat



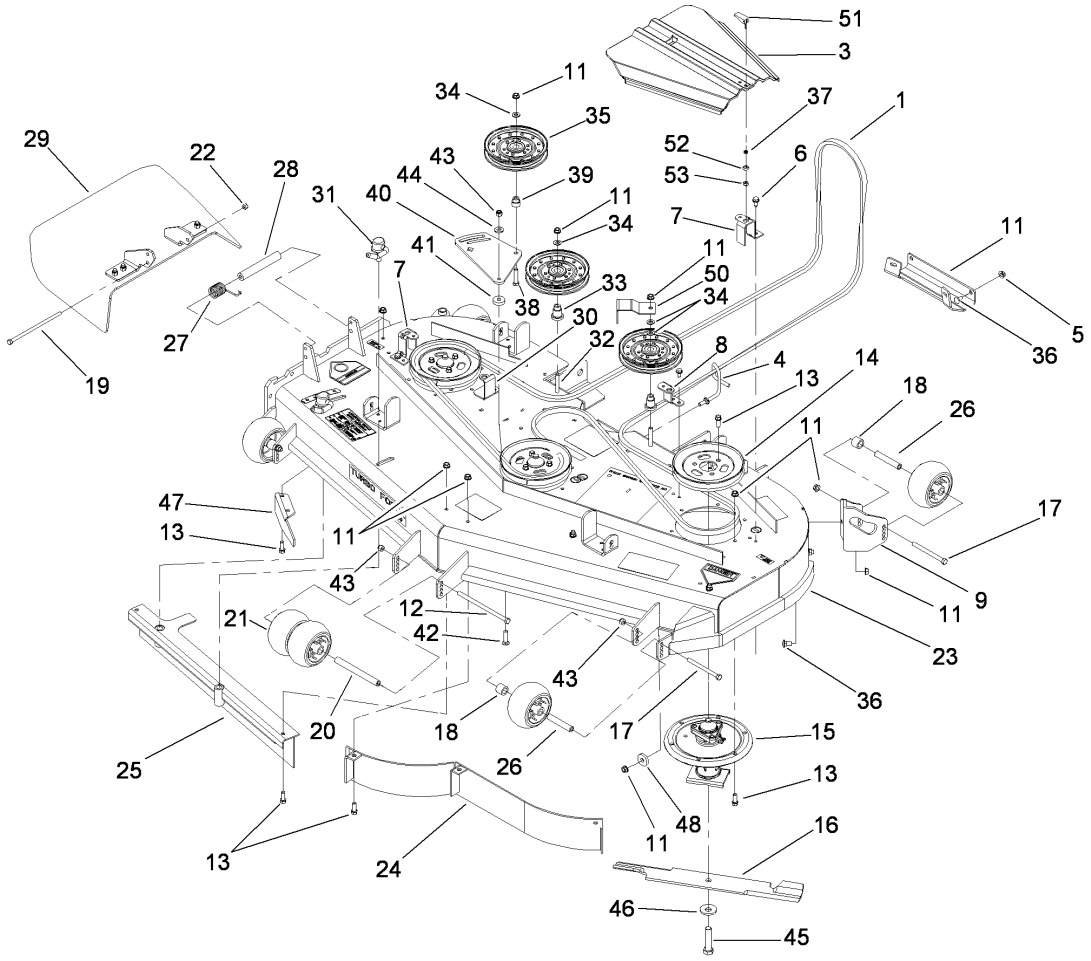
Roll-Over Protection System Assembly No. 108-1097

Ref	Part No.	Qty.	Description
❷1		1	Upper Tube ASM
1:2	107-2101	1	Decal-ROPS
1:3	107-2102	1	Decal-Warning, Folding ROPS
2	3296-73	2	Nut-Lock, NI
4	103-4553	2	ROPS Fold Pin ASM
5	325-13	2	Screw-HH
6	32128-23	2	Nut-HF
❷7		1	Tube-Support, RH
❷12		1	Tube-Support, LH
13	109-2365	2	Bumper-Rubber (W/Stud)
16	110-5850	1	Seat Frame And Latch ASM
16:2	103-4434	1	Grip-Lever
17	107-3058	1	Catch-Latch, Seat
18	322-3	2	Screw-HH
19	3296-29	2	Nut-Lock, NI
34	110-0883	1	Retractable Seatbelt Kit
34:2	3212-4	2	Screw-HH
34:3	3296-7	2	Nut-Lock
34:99	109-6226	1	Seat Belt Extension Kit
❶❷54		1	Bag-Bolt, ROPS
54:3	323-6	8	Screw-HH
54:4	98-5975	8	Washer-Belleville
54:5	3290-357	8	Nut-HHF, Whiz



Deck Connection Assembly

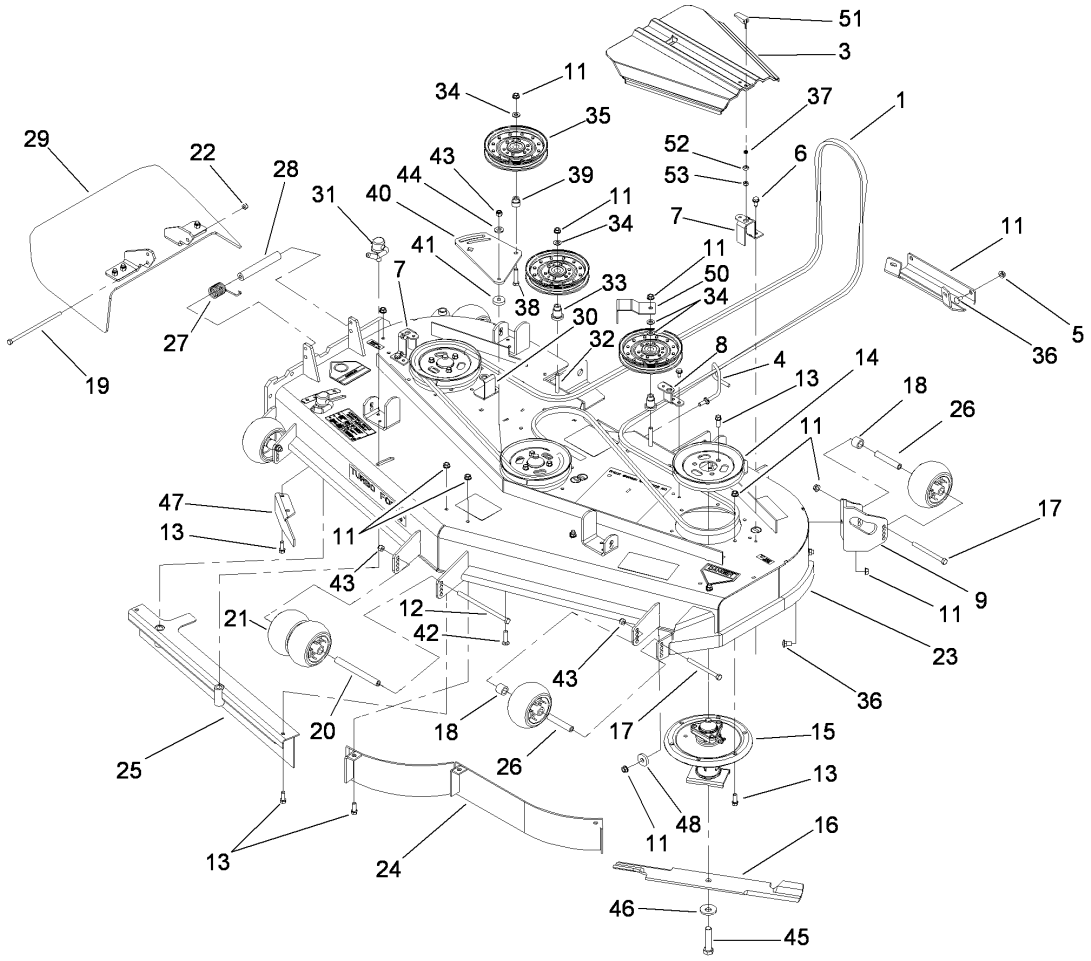
Ref	Part No.	Qty.	Description
1	32128-37	8	Nut-HF
3	103-9792	4	Deck Chain ASM
3:1	1-633447	1	Chain-Lift, Deck
3:2	103-1898	2	Screw-HH
3:3	32128-37	2	Nut-HF
5	3217-11	2	Nut-Hex
6	3253-8	2	Washer-Lock
7	327-11	2	Screw-HH
8	1-633029	2	Balljoint-Spherical
9	3219-6	2	Nut-Hex
10	109-1181	2	Strut-Deck
❷10:2		1	Tube And Zerk ASM
10:2:2	109-1380	2	Fitting-Grease
11	1-632199-01	2	Pin-Strut
12	322-3	2	Screw-HH
13	3296-29	2	Nut-Lock, NI
❷14		1	Deck ASM



Deck Assembly

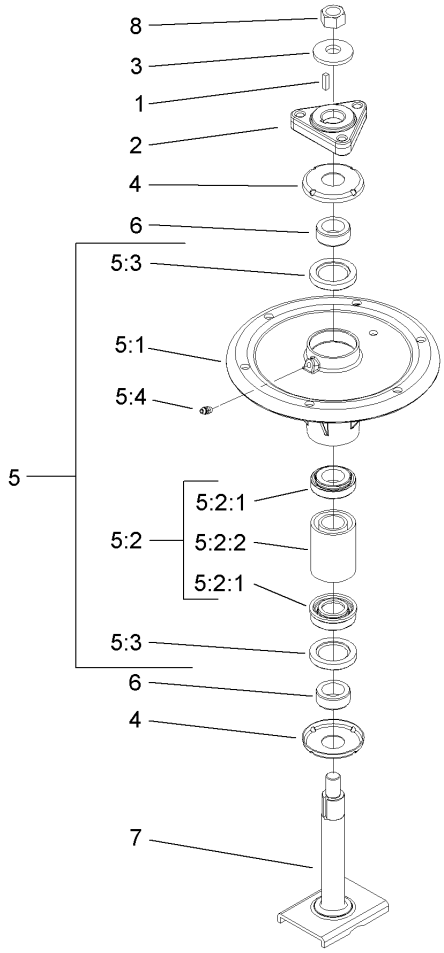
Ref	Part No.	Qty.	Description
1	105-8783	1	Belt
3	107-8536	2	Cover-Belt
4	106-3220	1	Guide-Belt
5	105-8792-01	1	Plate-Skid
6	32144-70	4	Screw-HWHTF
7	108-4121-01	2	Bracket-Cover
8	108-2177-01	1	Bracket-Cover, Tall
9	106-7354-01	1	Mount-Wheel, LH
11	3290-357	43	Nut-HHF, Whiz
12	323-28	1	Screw-HH
13	92-1624	33	Screw
14	105-7734	3	Pulley
15	108-7713	3	Spindle ASM
16	105-7718-03	3	Blade-Hi Flow
17	323-23	4	Screw-HH
18	98-7913	4	Tube-Spacer
19	322-50	1	Screw-HH
20	98-5967	1	Spacer-Wheel
21	1-603299	6	Roller-Scalp, Anti
22	3296-29	1	Nut-Lock, NI
23	107-1624	1	Deck Decal ASM
24	105-7657-01	1	Baffle ASM
25	105-7669-01	1	Baffle ASM
26	98-7912	4	Tube-Spanner

Ref	Part No.	Qty.	Description
27	108-4052	1	Spring-Torsion
28	105-4622	1	Spacer
29	108-2792	1	Rubber Deflector ASM
30	108-4122-01	1	Bracket-Cover
31	107-1664	2	Lever ASM
32	323-12	2	Screw-HH
33	106-3214	2	Mount-Pulley
34	3256-24	4	Washer-Flat
35	1-633109	3	Idler-Flat
36	3231-1	10	Screw-CARR
37	99-3058	2	Washer
38	323-9	1	Screw-HH
39	1-603496	1	Bushing-Idler
40	105-7787-01	1	Plate-Idler
41	105-7788	2	Spacer
42	3231-4	2	Screw-CARR
43	3296-39	6	Nut-Lock, NI
44	98-5975	1	Washer-Belleville
45	103-0862	3	Screw-Cap
46	103-0865	3	Washer-Blade Bolt, Heavy
47	106-3216-01	1	Baffle-Discharge
48	112843	1	Washer
50	108-7220-01	1	Guide-Belt
51	106-6777	2	Handle-Latch, Swell



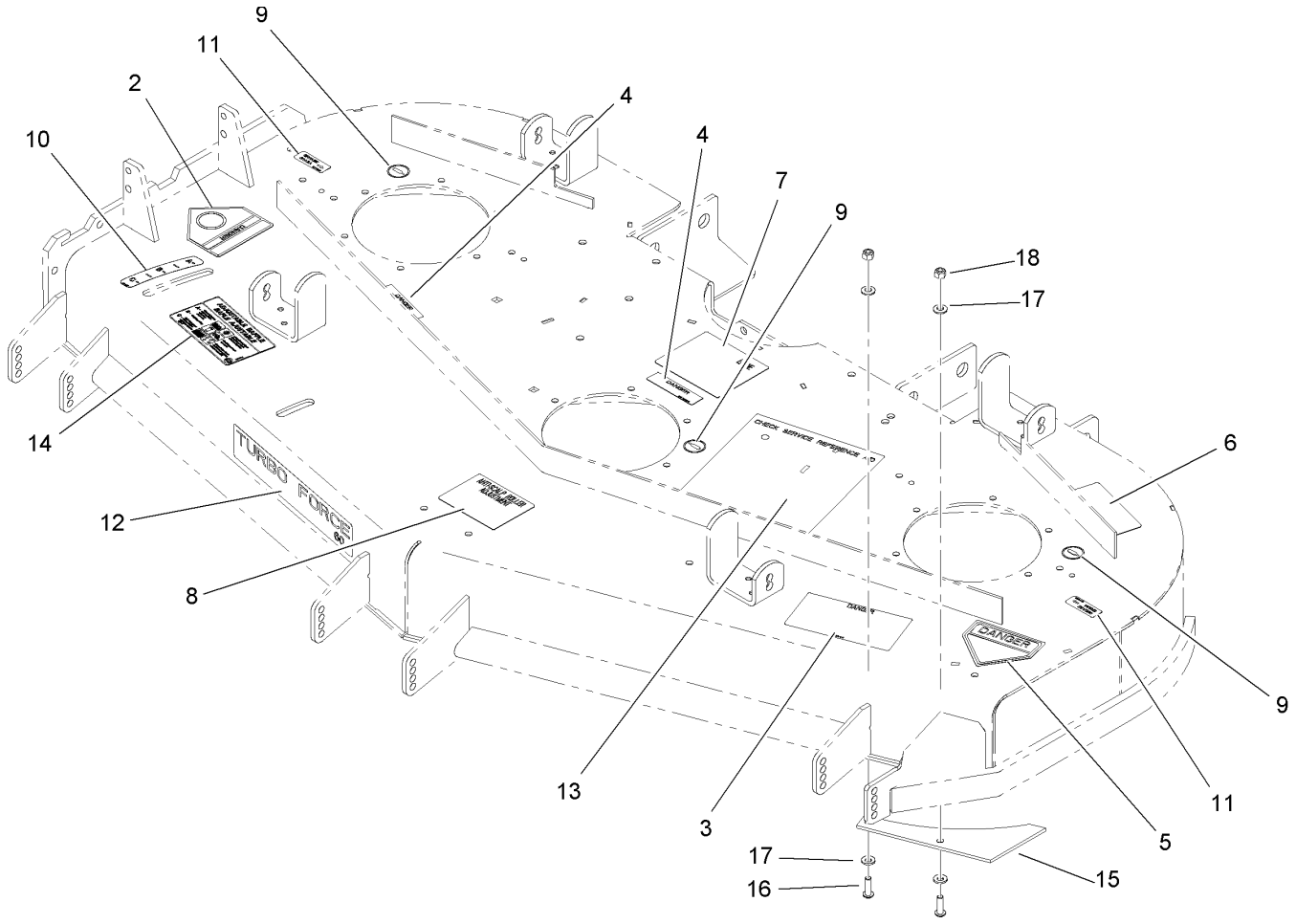
Deck Assembly (continued)

Ref	Part No.	Qty.	Description
52	106-6778	2	Bushing-Latch, Swell
53	1-804254	2	Nut



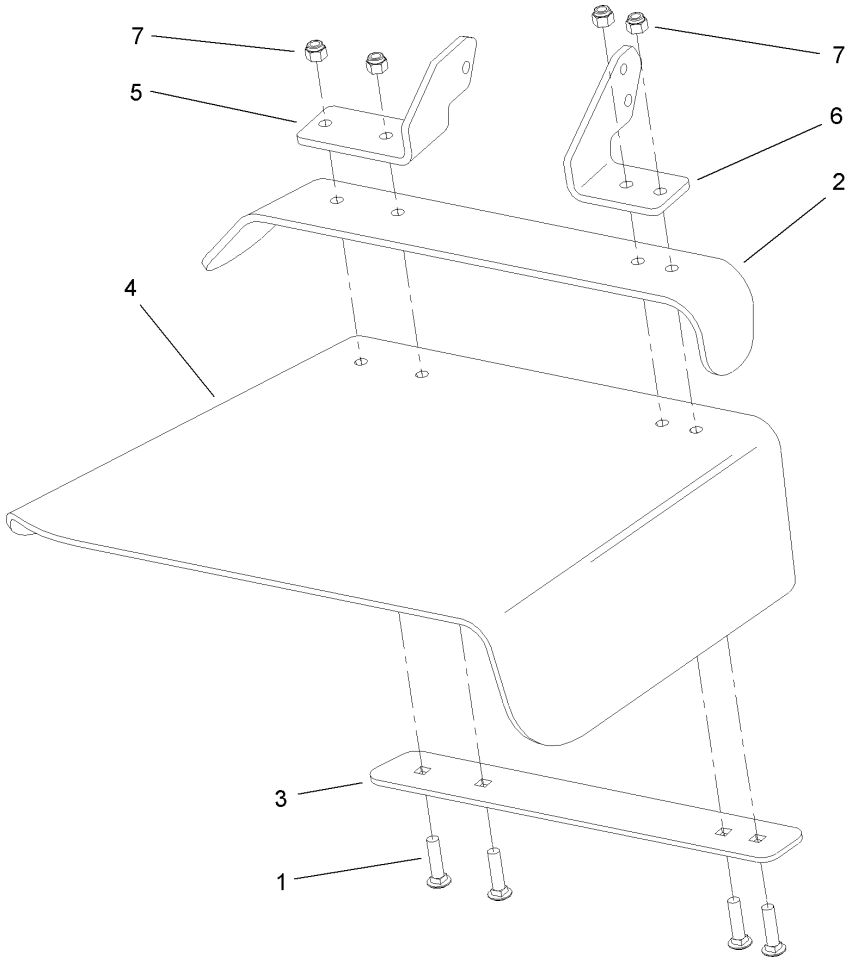
Spindle Assembly No. 108-7713

Ref	Part No.	Qty.	Description
1	10-8040	1	Key-Square
2	106-3277	1	Hub-Pulley
3	103-0865	1	Washer-Blade Bolt, Heavy
4	106-3204	2	Shield-Bearing
❷5		1	Spindle Bearing ASM
5:1	106-3211	1	Housing-Spindle
5:2	108-7711	1	Bearing ASM
5:2:1	108-7710	1	Bearing ASM
5:2:2	106-3206	1	Spacer (Matched Set)
5:3	253-133	2	Seal-Oil
5:4	302-5	1	Fitting-Grease
6	106-3218	2	Spacer-Seal
7	106-3233	1	Spindle Shaft ASM
8	3219-6	1	Nut-Hex



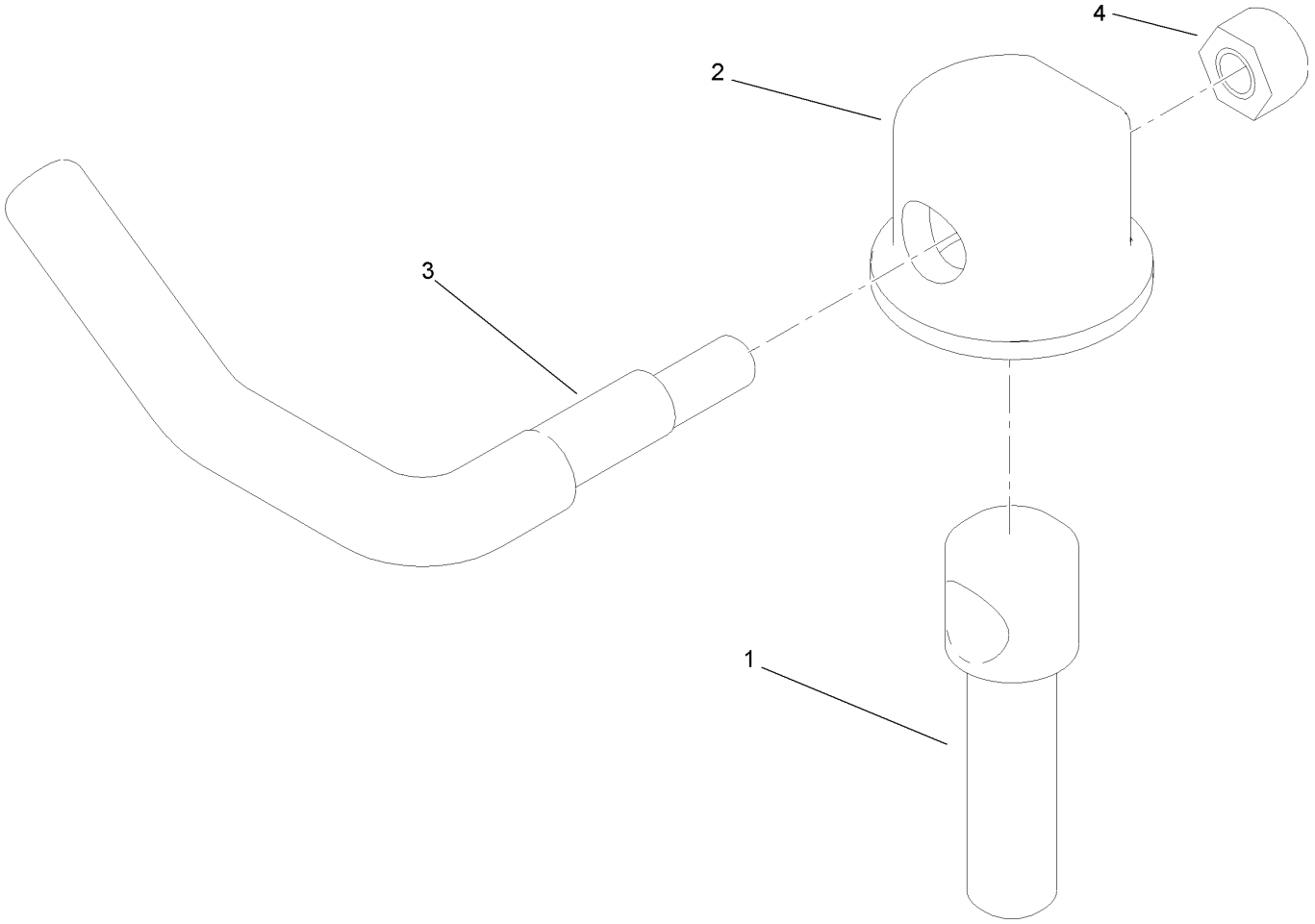
Deck Decal Assembly No. 107-1624

Ref	Part No.	Qty.	Description
2	54-9220	1	Decal-Danger
3	66-1340	1	Decal-Danger
4	98-5954	3	Decal-Cover, Missing
5	1-403005	1	Decal-Danger
6	68-8340	1	Decal-Torque
7	105-7797	1	Decal-Routing, Belt
8	105-7798	1	Decal-Scalp, Anti
9	58-6520	3	Decal-Grease
10	110-2067	1	Decal-Setting, Baffle
11	107-1613	2	Decal-Grease
12	107-1619	1	Decal
13	107-1621	1	Decal-Service, Check
14	110-2068	1	Decal-Adjustment, Baffle
15	107-3137	1	Plate-Turbo
16	3274-104	2	Screw-HSBH
17	1-303334	4	Washer-Spring
18	3296-29	2	Nut-Lock, NI



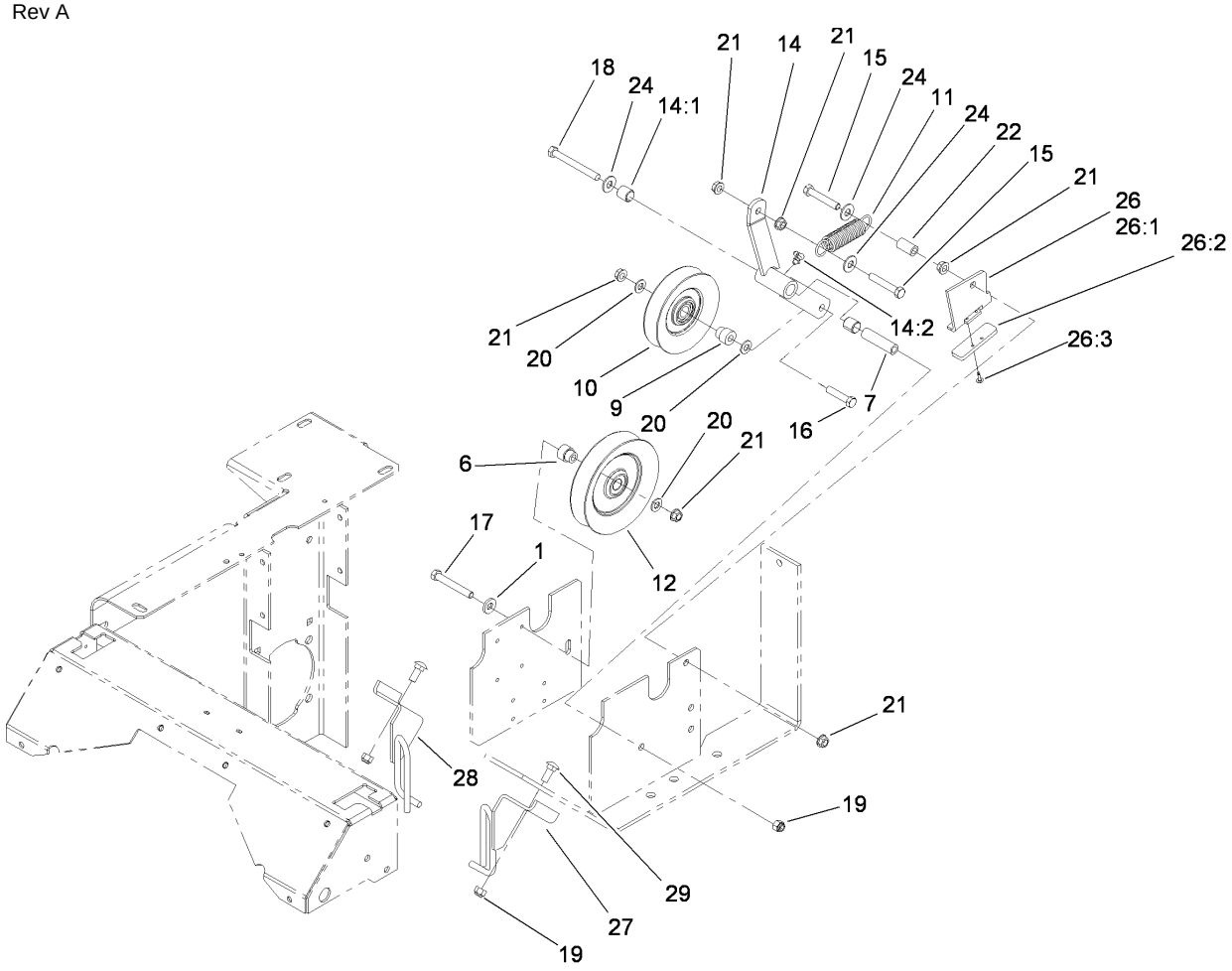
Rubber Deflector Assembly No. 108-2792

Ref	Part No.	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	3296-39	4	Nut-Lock, NI



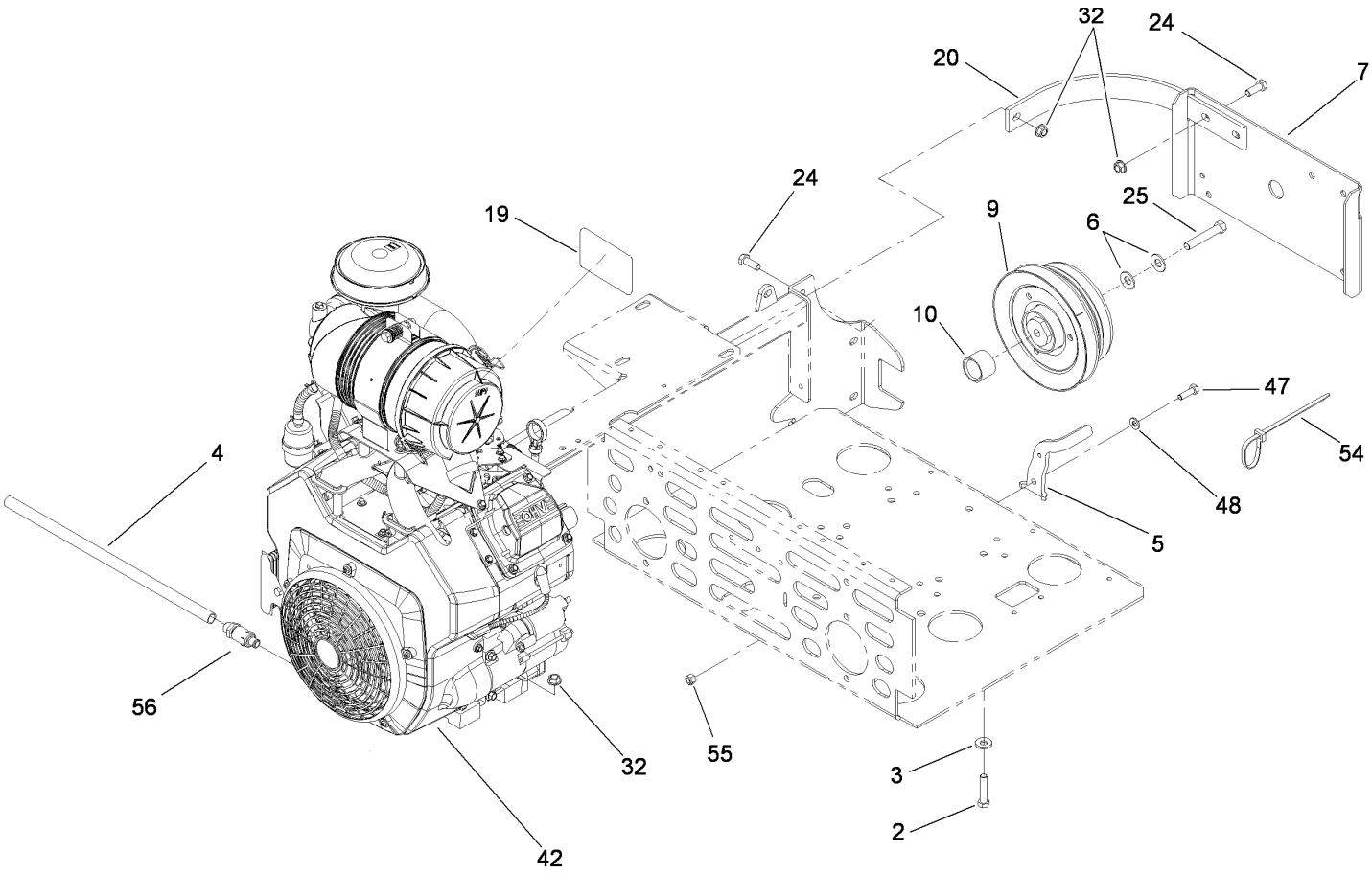
Lever Assembly No. 107-1664

Ref	Part No.	Qty.	Description
1	106-3239	1	Screw-Lock
2	107-1644	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI



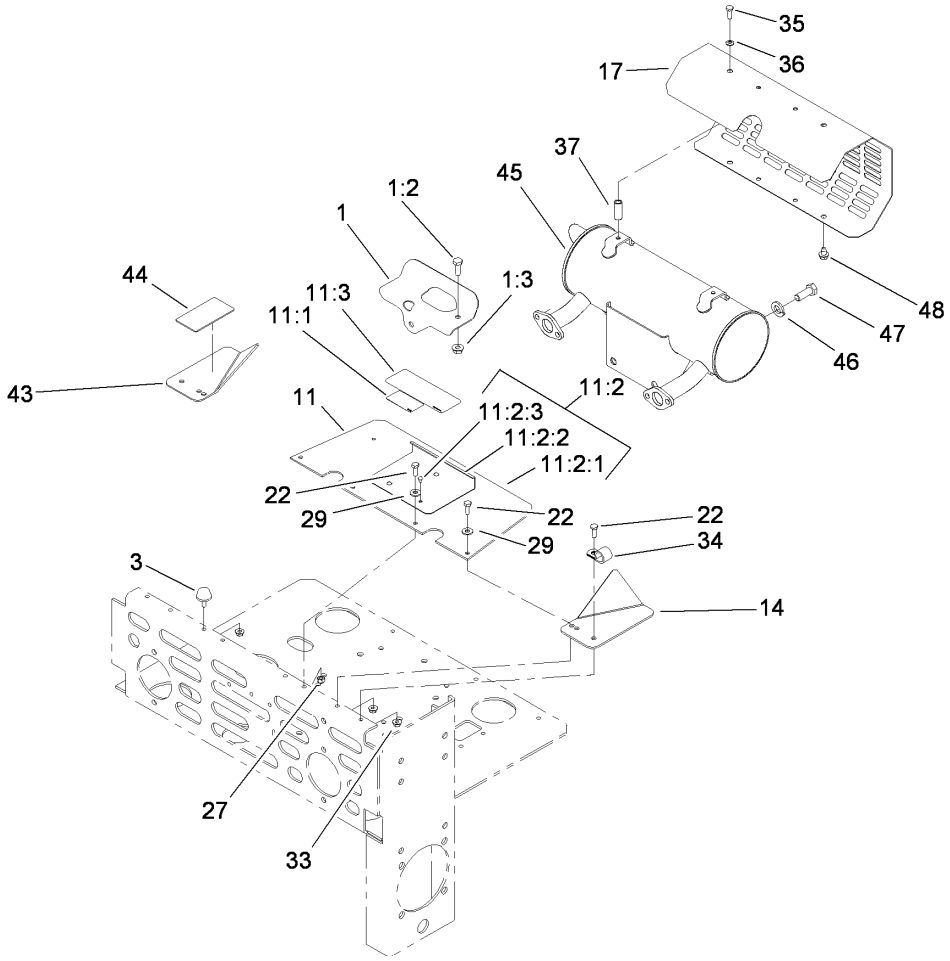
Drive Idler Assembly

Ref	Part No.	Qty.	Description
1	98-5975	1	Washer-Belleville
6	103-2627	1	Bushing-Idler
7	1-603384	1	Bushing-Pivot, Idler
9	1-603496	1	Bushing-Idler
10	99-4638	1	Idler
11	1-603402	1	Spring-Extension
12	1-633166	1	Pulley-Idler
14	103-3147	1	Arm ASM
14:1	1-513034	2	Sleeve-Bearing
14:2	302-40	1	Fitting-Grease
15	323-12	2	Screw-HH
16	323-9	1	Screw-HH
17	323-13	1	Screw-HH
18	1-800805	1	Screw-HH
19	3296-39	3	Nut-Lock, NI
20	3256-24	3	Washer-Flat
21	3290-357	6	Nut-HHF, Whiz
22	1-603401	1	Spacer-Fender
24	3256-4	3	Washer-Flat
26	106-3271	1	Travel Limiter ASM
26:1	106-3228-03	1	Plate-Limiter, Pulley
26:2	106-3229	1	Pad-Bumper
26:3	3269-24	2	Rivet
27	108-7204-03	1	Guide-Belt, LH
28	108-7229-03	1	Guide-Belt, RH
29	3231-2	2	Screw-CARR



Engine and Clutch Assembly

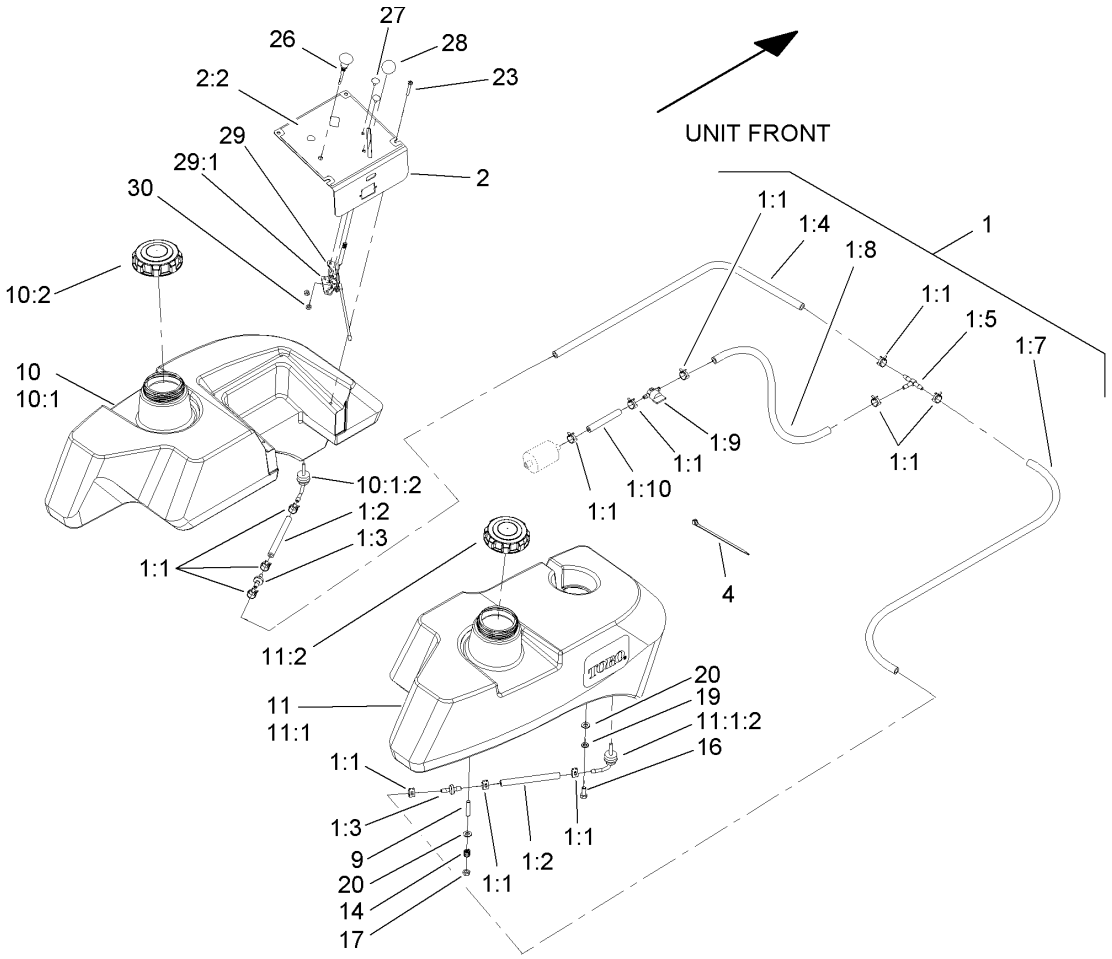
Ref	Part No.	Qty.	Description
2	323-9	4	Screw-HH
3	98-5975	4	Washer-Belleville
4	106-7022	1	Tube-Drain, Oil
5	109-7083-03	1	Anchor-Clutch
6	1-603610	2	Washer-Spring
7	1-633615-03	1	Guard-Clutch
9	109-7673	1	Clutch-Spot Brake
10	1-633179	1	Spacer-Clutch
19	103-3270	1	Decal
20	103-7454-03	2	Strap-Guard
24	323-6	6	Screw-HH
25	3212-10	1	Screw-HH
32	3290-357	8	Nut-HHF, Whiz
❷❸42		1	Engine-Kohler, Ch740-0075
47	322-5	1	Screw-HH
48	1-303334	1	Washer-Spring
54	1-303335	1	Tie-Plastic
55	3296-29	1	Nut-Lock, NI
56	92-6877	1	Valve-Drain, Oil



Muffler and Guard Assembly

Ref	Part No.	Qty.	Description
1	103-3535	1	Cable Heat Shield Kit
1:2	321-4	1	Screw-HH
1:3	32128-33	1	Nut-HF
3	109-2365	2	Bumper-Rubber (W/Stud)
11	1-644276	1	Shield ASM
11:1	1-633462	1	Decal-Important
11:2	1-634308	1	Shield And Lift ASM
11:2:1	103-1308	1	Shield-Engine
11:2:2	1-633300-03	1	Lift-Shield
11:2:3	1-803035	3	Rivet-Pop
11:3	103-5881	1	Decal-Devices, Rotating
14	103-6620-03	1	Support-Front Cover, LH
17	1-643313-03	1	Guard-Muffler
22	321-4	10	Screw-HH
27	3296-42	4	Nut-Lock, NI
29	3256-2	4	Washer-Flat
33	32128-33	8	Nut-HF
34	1-633396	1	Clip-Loom
35	1-809108	2	Screw-HWH
36	1-323235	2	Washer-Spring
37	1-323236	2	Spacer
43	103-6619-03	1	Support-Front Cover, RH
44	1-643339	1	Decal-Routing, Belt
45	103-7482	1	Muffler

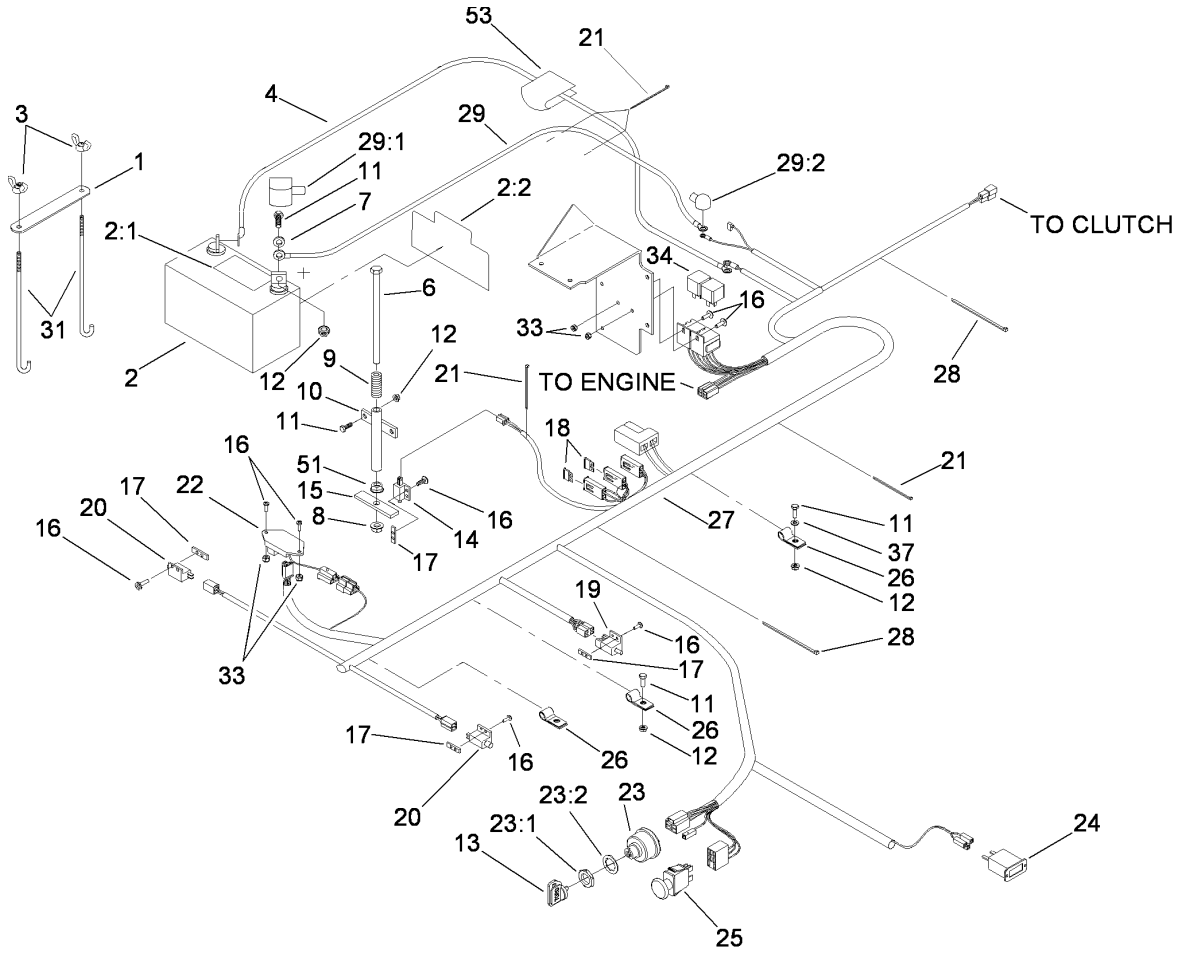
Ref	Part No.	Qty.	Description
46	3253-6	2	Washer-Lock
47	324-2	2	Screw-HH
48	9266934	2	Screw



Fuel Tank Assembly

Ref	Part No.	Qty.	Description
1	107-9285	1	Fuel Line ASM
1:1	1-303077	12	Clamp
1:2	109-0678	2	Hose-Fuel
1:3	99-5000	2	Valve-Check, Fuel
1:4	109-0305	1	Hose-Fuel
1:5	99-5005	1	Fitting-Tee, Barbed
1:7	109-0302	1	Hose-Fuel
1:8	109-0299	1	Hose-Fuel
1:9	1-603770	1	Valve-Fuel
1:10	110-5701	1	Hose-Fuel
2	110-5732	1	Control Panel ASM
2:2	110-5731	1	Decal-Panel, Control
4	1-303335	4	Tie-Plastic
9	1-633023	6	Stud
10	105-3644	1	LH Fuel Tank Kit ASM
❷10:1		1	LH Fuel Tank ASM
10:1:2	103-2605	1	Fitting-Fuel, Bulkhead
10:2	109-0346	1	Cap-Fuel, Gas
11	105-3643	1	RH Fuel Tank Kit ASM
❷11:1		1	RH Fuel Tank ASM
11:1:2	103-2605	1	Fitting-Fuel, Bulkhead
11:2	109-0346	1	Cap-Fuel, Gas
14	1-633349	6	Spring-Tank, Fuel
16	322-3	2	Screw-HH

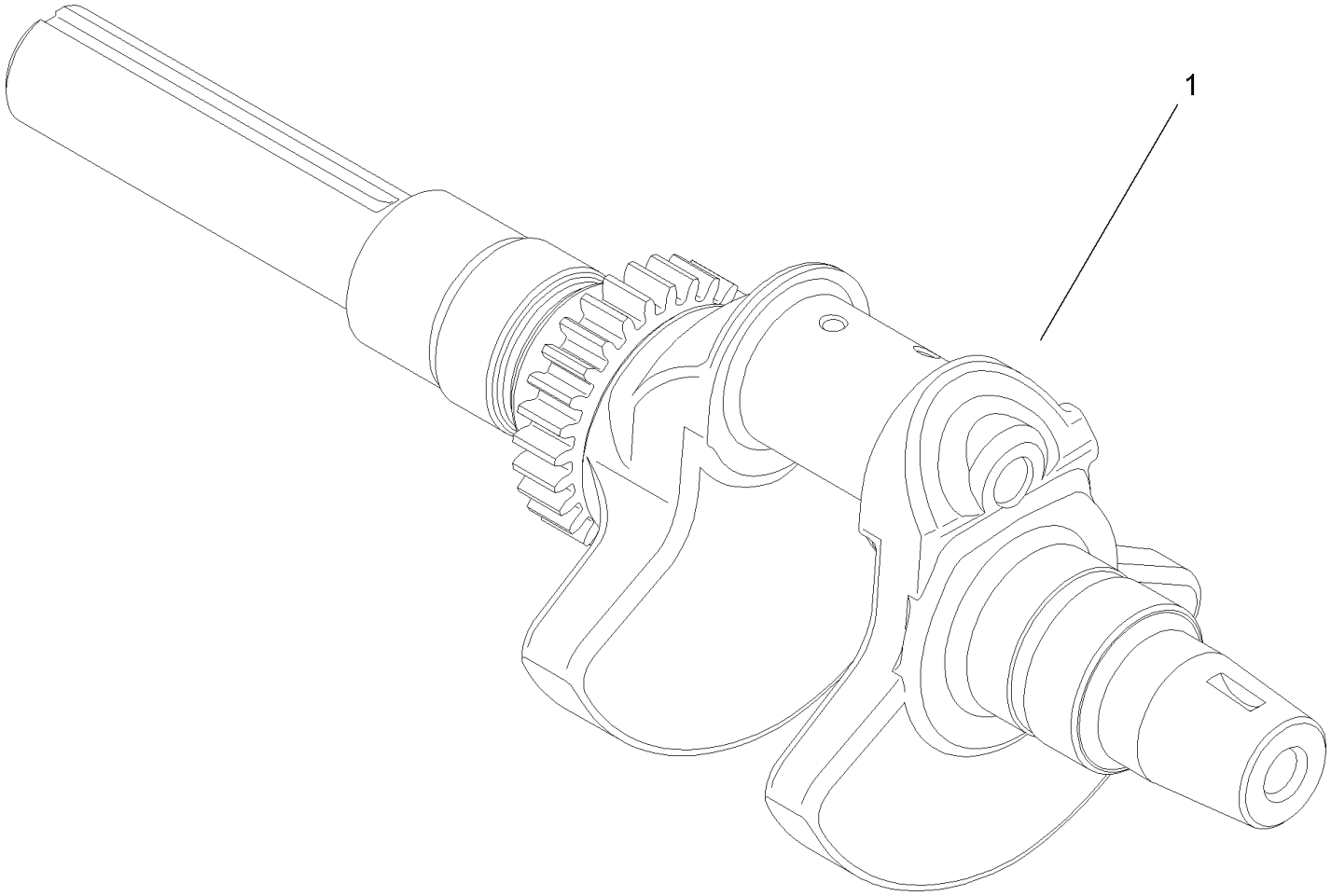
Ref	Part No.	Qty.	Description
17	3296-47	6	Nut-Lock, NI
19	1-805005	2	Washer-Lock
20	3256-23	8	Washer-Flat
23	109-2661	4	Screw-PPH
26	110-5720	1	Control-Choke, Push / Pull
27	1-807513	2	Bolt-CARR
28	1-603175	1	Knob-Ball
29	110-5727	1	Throttle Cable Control ASM
29:1	112-2334	1	Lever-Throttle
30	3296-2	2	Nut-Lock



Electrical Assembly

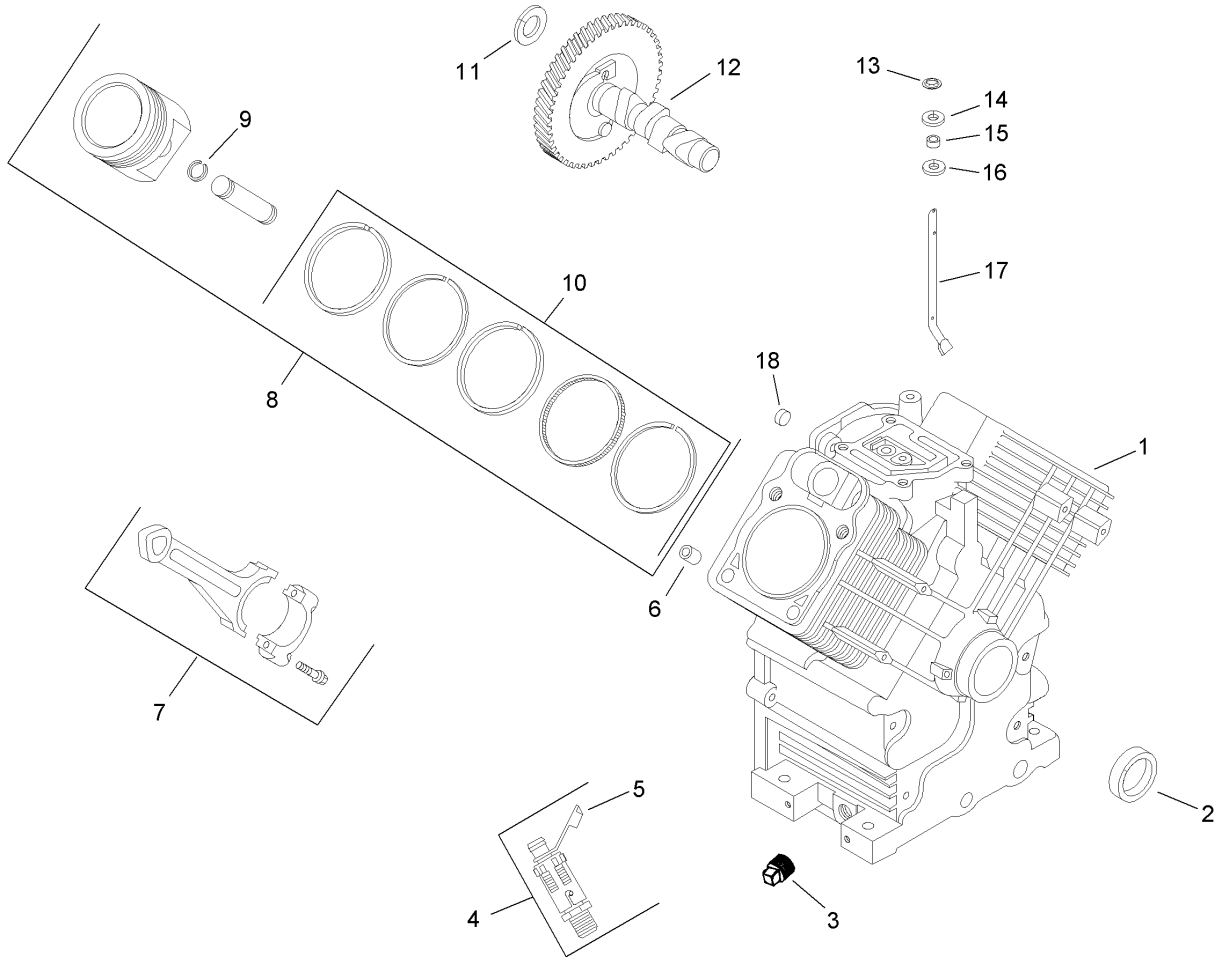
Ref	Part No.	Qty.	Description
1	107-9277-03	1	Strap-Holddown, Battery
2	105-1692	1	Battery
2:1	104-4163	1	Decal-Battery
2:2	104-4164	1	Decal-Battery
3	1-543792	2	Wingnut
4	1-633307	1	Wire-Ground
6	1-800282	1	Screw-HH
7	3256-2	2	Washer-Flat
8	3296-29	1	Nut-Lock, NI
9	1-523415	1	Spring-Switch, Seat
10	1-522424-03	1	Mount-Spring, Seat
11	321-4	6	Screw-HH
12	32128-33	6	Nut-HF
13	63-8360	2	Key-Ignition
14	1-513152	1	Switch-Closed, Normally
15	1-513180	1	Plate-Switch, Seat
16	3290-500	12	Screw-PPH
17	1-633181	4	Plate-Tapped
18	1-816001	2	Fuse-Blade Type, 20 Amp
19	1-633111	1	Switch
20	1-513051	2	Switch-Open, Normally
21	1-303287	5	Tie-Plastic
22	100-6186	1	Module-Delay, Seat
23	104-2541	1	Switch ASM

Ref	Part No.	Qty.	Description
23:1	218-461	1	Nut-HH
23:2	3254-5	1	Washer-Tooth
24	1-513374	1	Meter-Hour
25	103-5221	1	Switch-PTO
26	1-633396	3	Clip-Loom
27	106-7497	1	Harness-Wire
28	1-303335	2	Tie-Plastic
29	109-7630	1	Positive Battery Cable ASM
29:1	109-2407	1	Insulator-Battery
29:2	1-543393	1	Insulator-Solenoid
31	1-633651	2	Bolt-Holddown
33	3296-2	4	Nut-Lock
34	1-643275	2	Relay
37	3256-22	1	Washer-Flat
51	3217-6	1	Nut-Hex
53	107-9309	1	Decal-Instructions, Charging



Crankshaft Assembly
Kohler CH740 0075

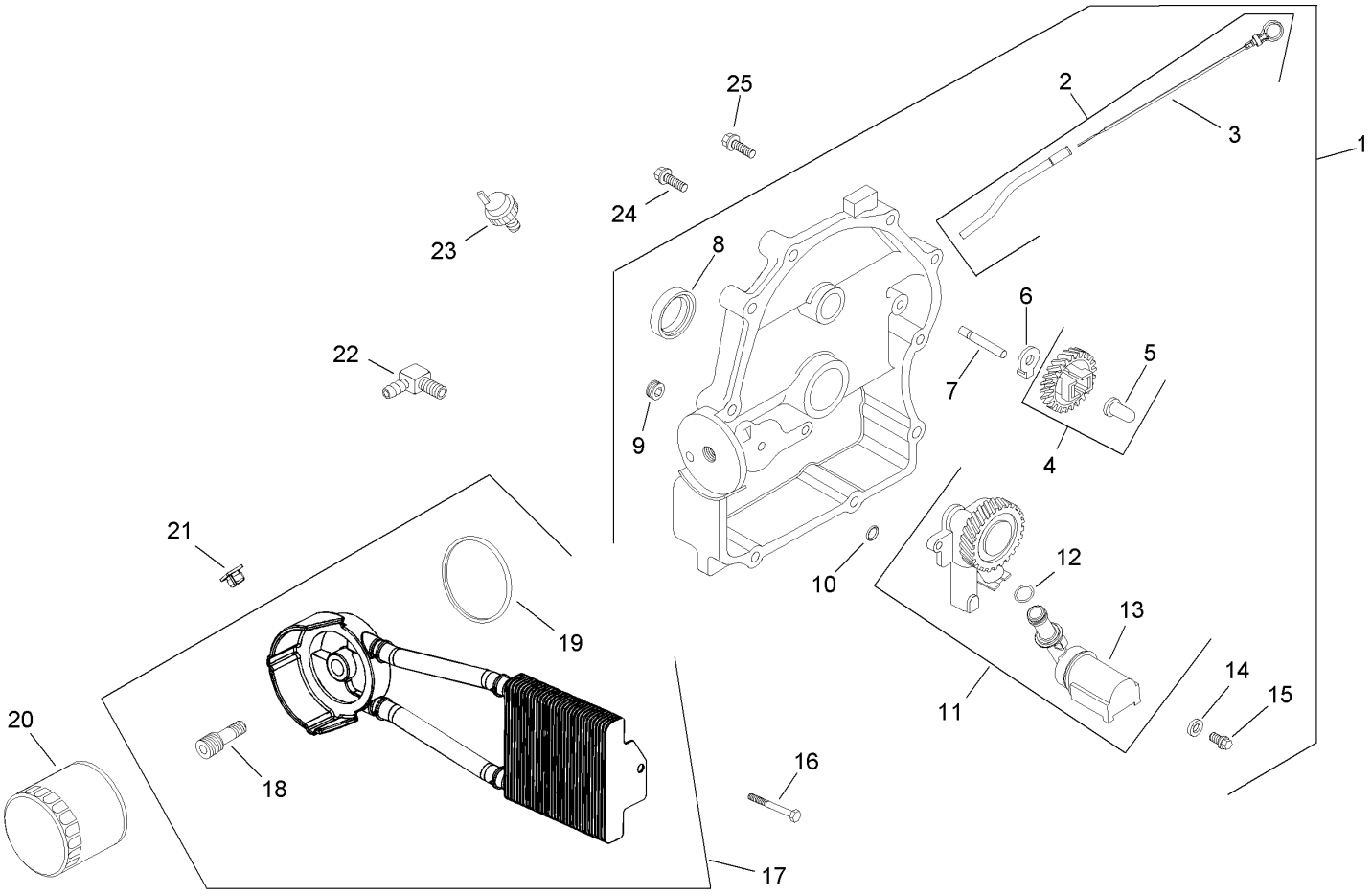
Ref	Part No.	Qty.	Description
❸1	24 014 06-S	1	Crankshaft



Crankcase Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description
❷❸1		1	Crankcase (Use: Miniblock 24 782 36)
❸2	24 032 01-S	1	Seal-Oil
❸3	25 139 57-S	2	Plug-Solid, Square Head (.38)
❸4	25 755 14-S	1	Oil Drain Valve ASM
❸5	25 173 14-S	1	Cap-Valve, Oil Drain
❸6	24 380 16-S	6	Pin-Locating
❸7	24 067 20-S	2	Rod-Connecting (STD)
❸7	24 067 14-S	2	Rod-Connecting (.25)
❸8	24 874 08-S	2	Piston W/Ring Set (STD)
❸8	24 874 16-S	2	Piston And Ring Set (.08)
❸8	24 874 20-S	2	Piston And Ring Set (.25)
❸8	24 874 21-S	2	Piston W/Ring Set (.50)
❸9	24 018 01-S	4	Retainer-Pin, Piston
❸10	24 108 05-S	2	Ring Set (.25)
❸10	24 108 06-S	2	Ring Set (.25)
❸10	24 108 07-S	2	Ring Set (.50)
❸11	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❸11	12 422 09-S	1	Shim-Camshaft (Red .032)
❸11	12 422 13-S	1	Shim-Camshaft (Black .04)
❸11	12 422 07-S	1	Shim-Camshaft (White .028)
❸11	12 422 08-S	1	Shim-Camshaft (Blue .03)
❸11	12 422 11-S	1	Shim-Camshaft (Green .036)
❸11	12 422 12-S	1	Shim-Camshaft (Gray .038)

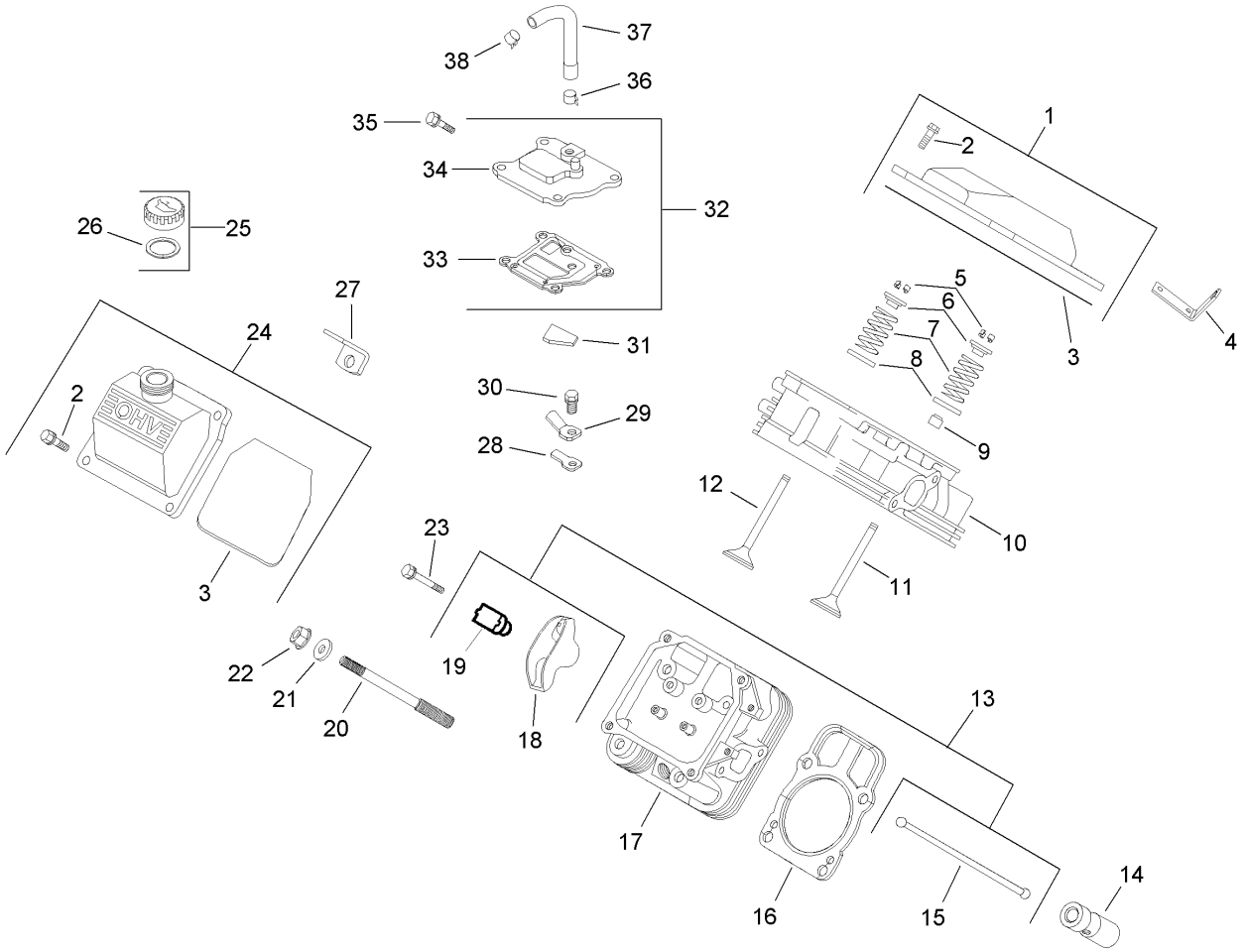
Ref	Part No.	Qty.	Description
❸12	24 012 18-S	1	Camshaft
❸13	24 018 09-S	1	Ring-Retainer
❸14	M-931010-S	1	Washer-Flat (8 Mm)
❸15	28 032 09-S	1	Seal-Shaft, Cross Governor
❸16	24 468 15-S	1	Washer-Flat (.34)
❸17	24 144 38-S	1	Shaft-Cross, Governor
❸18	52 139 09-S	1	Plug-Cup



Oil Pan / Lubrication Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description
❸1	24 009 83-S	1	Closure Plate ASM
❸2	24 755 121-S	1	Dipstick Tube ASM
❸3	24 038 10-S	1	Dipstick
❸4	24 043 12-S	1	Governor Gear Kit
❸5	12 380 01-S	1	Pin-Regulating, Governor
❸6	24 448 02-S	1	Tab-Locking
❸7	12 144 02-S	1	Shaft-Gear, Governor
❸8	52 032 08-S	1	Seal-Oil
❸9	25 139 60-S	1	Plug-Hex, Countersunk (.125)
❸10	24 153 08-S	1	O-Ring
❸11	24 393 51-S	1	Oil Pump ASM
❸12	24 153 01-S	1	O-Ring
❸13	24 381 04-S	1	Pick Up-Oil
❸14	M-631005-S	2	Washer-Plain (6 Mm)
❸15	M-645025-S	2	Screw-HF (M6X1.0X25)
❸16	25 086 49-S	2	Screw-Tapping (1/4-1X3/4)
❸17	54 755 21-S	1	Oil Cooler Kit
❸18	24 136 05-S	1	Nipple-Filter, Oil
❸19	24 153 21-S	1	O-Ring
❸20	12 050 01-S	1	Filter-Oil
❸21	24 100 01-S	2	Nut-Plastic
❸22	25 155 02-S	1	Connector-Hose, 90 DEG
❸23	24 099 03-S	1	Switch-Pressure
❸24	24 086 16-S	9	Screw-HF (M8X1.25X45)

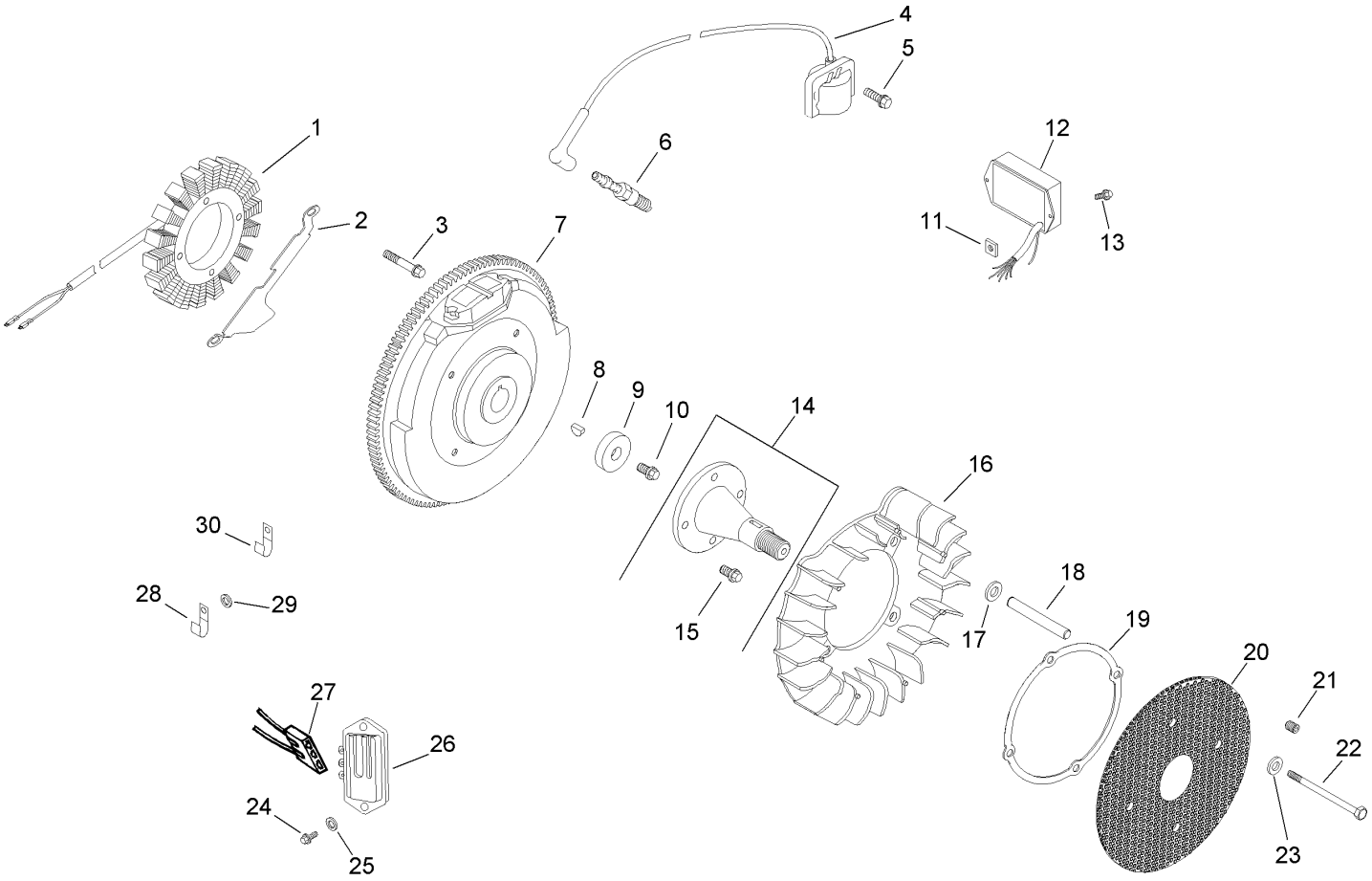
Ref	Part No.	Qty.	Description
❸25	24 086 17-S	1	Screw-HF (M8X1.25X45)



Head / Valve / Breather Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description
❸1	24 755 141-S	1	Plain Valve Cover ASM
❸2	M-651030-S	4	Screw-Hex Flange (M6X1.0X30)
❸3	24 153 28-S	1	O-Ring
❸4	24 445 01-S	1	Strap-Lifting
❸5	12 755 03-S	4	Retainer Kit
❸6	12 173 01-S	2	Cap-Spring, Valve
❸7	24 089 02-S	2	Spring-Valve
❸8	235011-S	2	Retainer-Spring
❸9	66 032 05-S	1	Seal-Stem, Valve
❸10	24 318 65-S	1	Cylinder Head ASM
❸11	24 017 01-S	1	Valve-Intake (Standard)
❸11	24 017 02-S	1	Valve-Intake (.25)
❸12	24 016 01-S	2	Valve-Exhaust (Standard)
❸12	24 016 02-S	1	Valve-Exhaust (.25)
❸13	24 755 66-S	1	Valve Train Kit
❸14	25 351 04-S	4	Lifter-Valve
❸15	24 411 05-S	2	Rod-Push
❸16	24 841 03-S	2	Cylinder Head Gasket Kit
❸17	24 318 66-S	1	Cylinder Head ASM
❸18	25 186 01-S	2	Arm-Rocker
❸19	24 599 02-S	2	Arm-Rocker, Pivot
❸20	24 072 09-S	8	Stud (M8X1.25, M10X1.5, 105 Mm)
❸21	24 468 16-S	8	Washer-Flat (8.6 Mm)

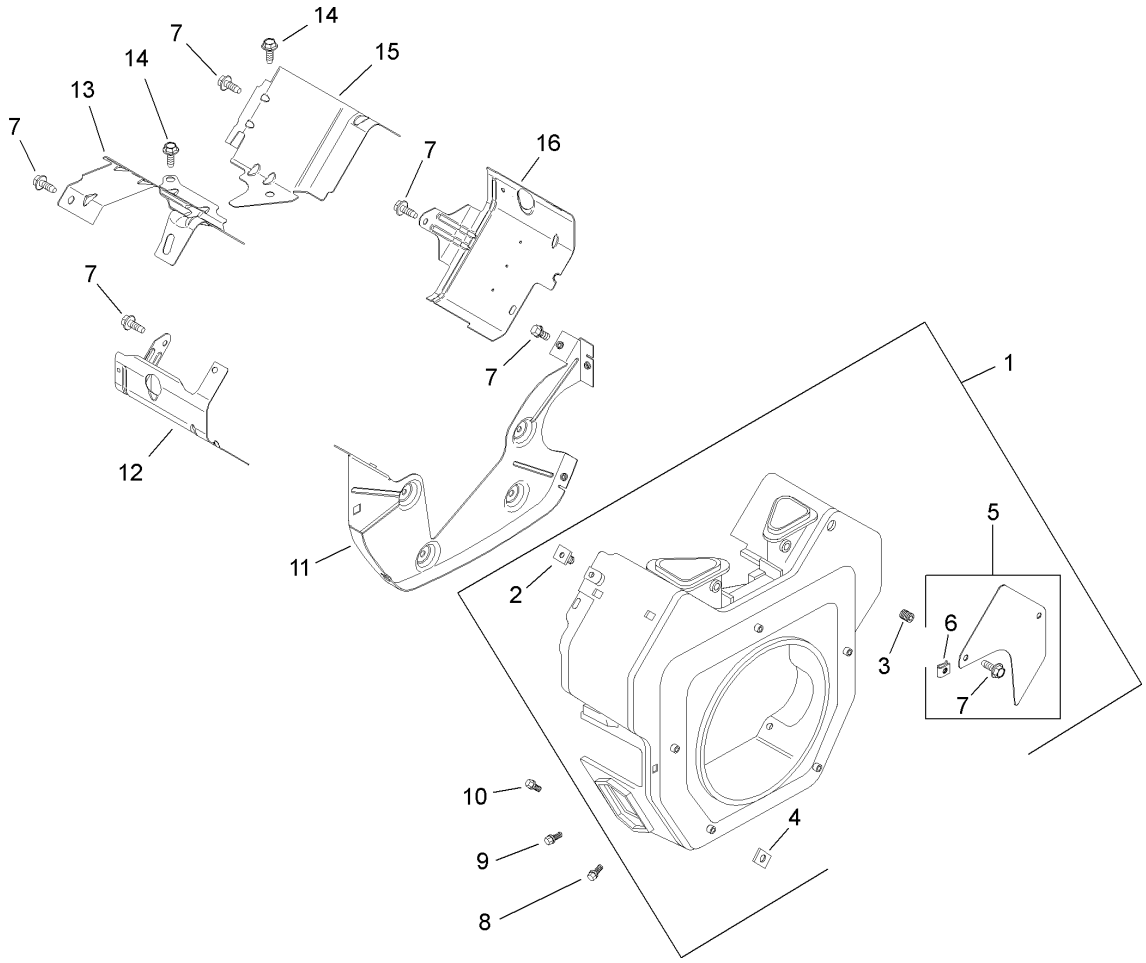
Ref	Part No.	Qty.	Description
❸22	24 100 10-S	8	Nut-HF (M8X1.25)
❸23	M-640034-S	2	Screw-HF (M6X1.0X34)
❸24	24 755 140-S	1	Valve Cover Kit
❸25	25 755 13-S	1	Oil Fill Cap ASM
❸26	25 153 02-S	1	O-Ring
❸27	12 445 05-S	1	Strap-Lifting
❸28	24 402 03-S	1	Reed-Breather
❸29	66 018 04-S	1	Retainer-Reed, Breather
❸30	M-545010-S	1	Screw-HHFTF (M5X0.8X10)
❸31	24 050 01-S	1	Filter-Breather
❸32	24 033 01-S	1	Breather Kit
❸33	24 041 51-S	1	Gasket-Breather
❸34	24 096 86-S	1	Cover-Breather
❸35	M-645020-S	4	Screw-Flange, Hex (M6X1.0X20)
❸36	25 237 08-S	1	Clamp-Hose
❸37	24 326 77-S	1	Hose-Breather
❸38	25 237 14-S	1	Clamp-Hose
❶❸	24 755 147-S	1	Cylinder Head Hardware Kit



Ignition / Electrical Assembly
Kohler CH740 0075

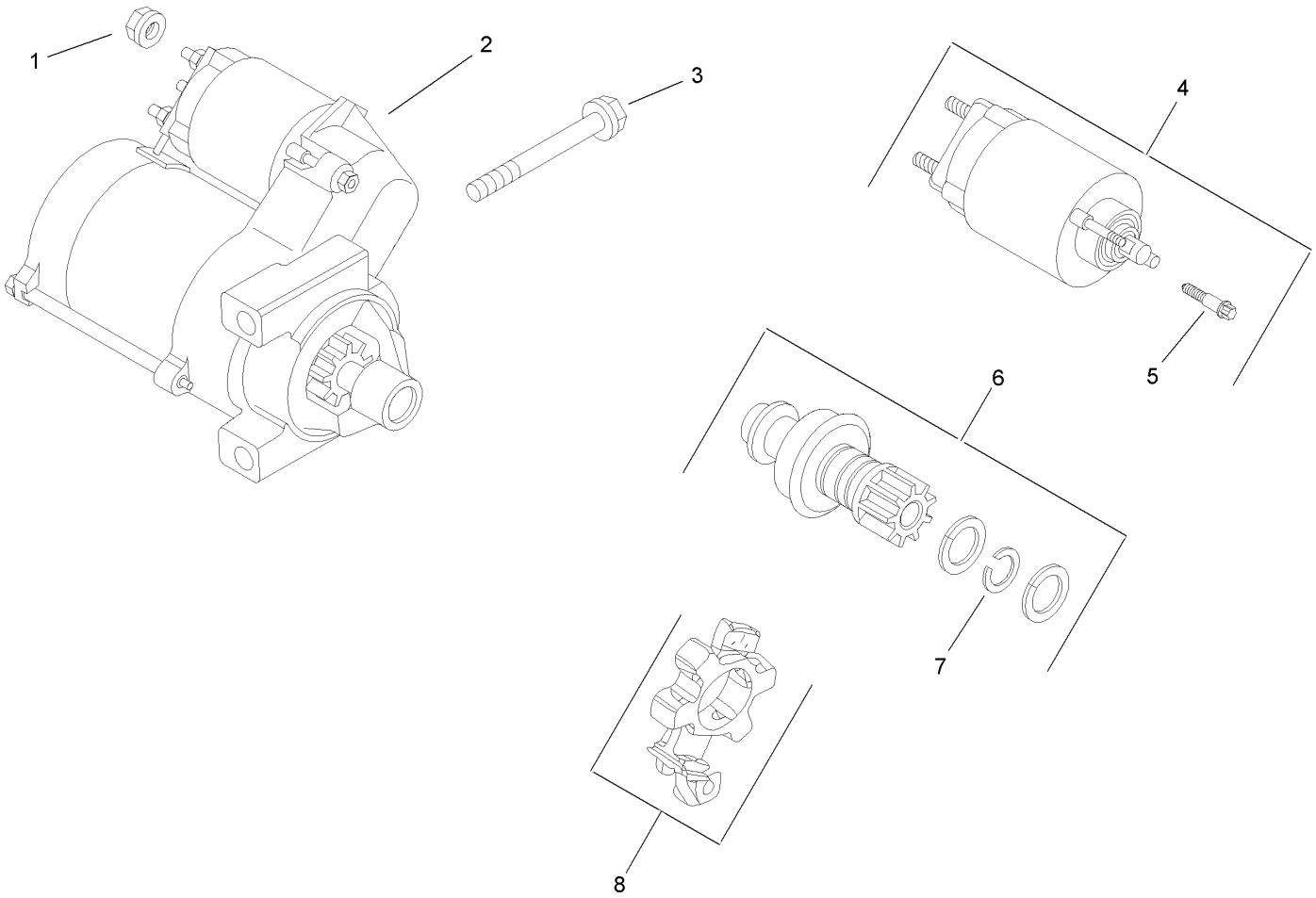
Ref	Part No.	Qty.	Description
❸1	54 755 09-S	1	Stator Kit
❸2	24 126 137-S	1	Bracket-Strap, Ground
❸3	M-548025-S	2	Screw-HHFTF (M5X0.8X25)
❸4	24 584 31-S	1	Module-Advance, Spark
❸5	M-545020-S	1	Screw-HHFTF (M5X0.8X20)
❸6	12 132 02-S	2	Spark Plug
❸7	24 025 15-S	1	Flywheel
❸8	X-42-15-S	1	Key (.19 X .62)
❸9	12 468 03-S	1	Washer-Flat (.38)
❸10	12 086 14-S	4	Screw-Hex, Flange (M10X1.5X45)
❸11	24 100 02-S	4	Nut-Plastic
❸12	24 584 36-S	4	Module-Ignition
❸13	24 086 41-S	1	Screw-Phl HD (11-16X1/2)
❸14	24 755 08-S	1	Front Drive Shaft Kit
❸15	M-839025-S	4	Screw-HF (M8X1.25X25)
❸16	24 157 11-S	4	Fan
❸17	24 468 11-S	1	Washer-Spring
❸18	24 112 14-S	1	Spacer
❸19	24 141 06-S	2	Ring-Support
❸20	24 162 22-S	1	Screen-Grass
❸21	25 086 43-S	1	Screw-Set
❸22	M-603100-S	2	Screw-HH (M6X1.0X100)
❸23	X-25-53-S	4	Washer-Flat (.25)
❸24	24 086 18-S	4	Screw-Phl HD (11-16X.88)

Ref	Part No.	Qty.	Description
❸25	X-25-92-S	1	Washer-Flat (.188)
❸26	41 403 09-S	1	Rectifier-Regulator
❸27	236602-S	1	Connector (3 Contact)
❸28	47 154 01-S	1	Clip-Cable
❸29	X-25-63-S	1	Washer-Flat (.25)
❸30	48 154 02-S	1	Clip-Cable
❶❸	25 468 07-S	1	Washer-Flat (.22)
❶❸	24 176 98-S	1	Harness-Wiring
❶❸	25 454 03-S	2	Tie-Wire



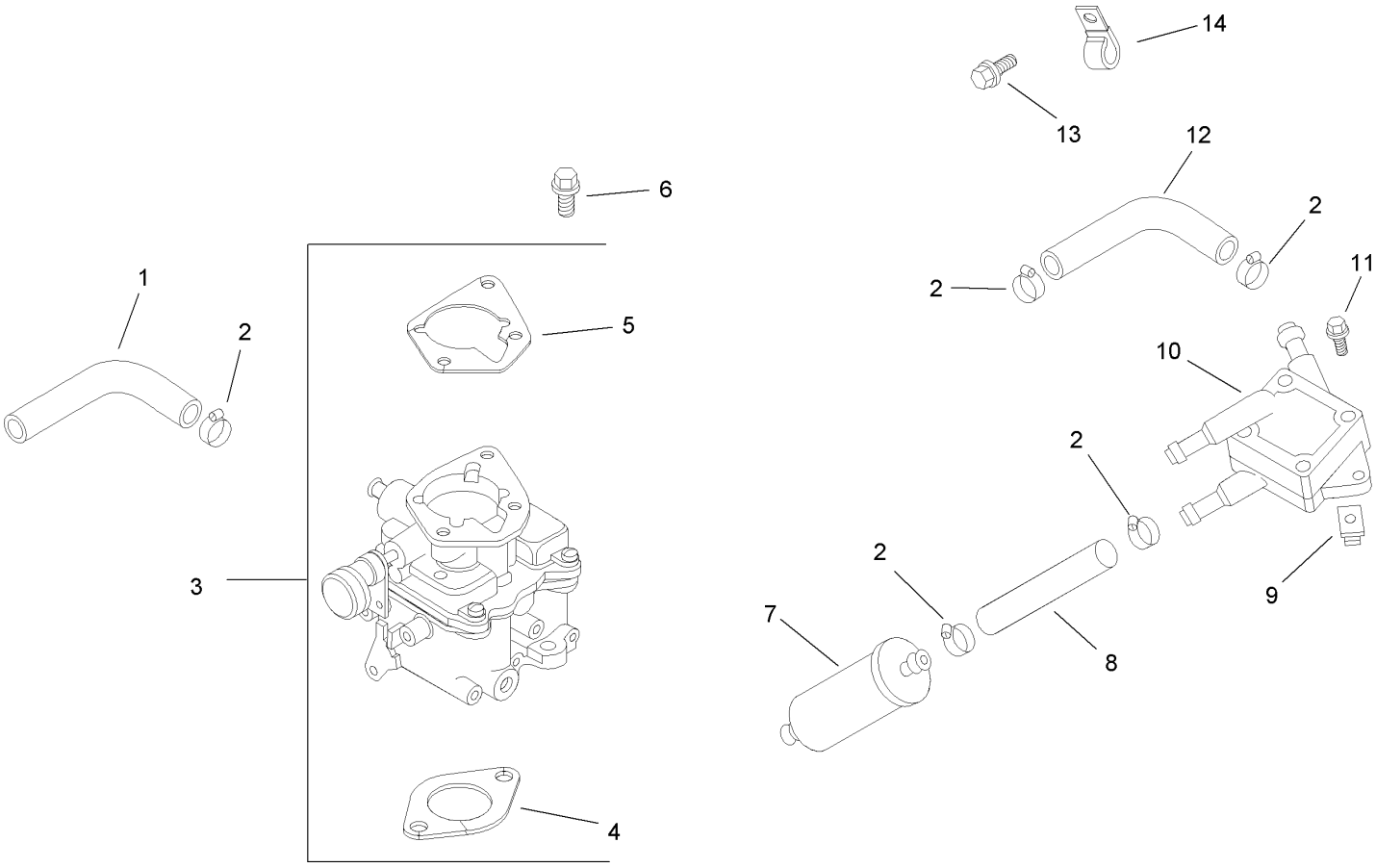
Blower Housing and Baffle Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description
❸1	24 027 201-S	1	Housing-Blower
❸2	24 100 02-S	2	Nut-Plastic
❸3	25 086 43-S	1	Screw-Set
❸4	24 100 01-S	3	Nut-Plastic
❸5	25 755 21-S	2	Access Panel Kit
❸6	25 154 02-S	4	Clip-Mounting
❸7	M-645016-S	10	Screw-HHFTF (M6X1.0X16)
❸8	M-561016-S	1	Screw-HHFTF (M5X.8X16)
❸9	M-545016-S	2	Screw-HHFTF (M5X0.8X16)
❸10	M-545020-S	4	Screw-HHFTF (M5X0.8X20)
❸11	24 146 53-S	1	Plate-Backing
❸12	24 063 39-S	1	Baffle-Barrel, Cylinder (No. 2 Side)
❸13	24 063 70-S	1	Baffle-Valley (No. 2 Side)
❸14	M-545010-S	2	Screw-HHFTF (M5X0.8X10)
❸15	24 063 59-S	1	Baffle-Valley (No. 1 Side)
❸16	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)
❶❸	25 154 11-S	1	Clip-Repair (Speed Nut)
❶❸	41 037 10-S	1	Nameplate-Service



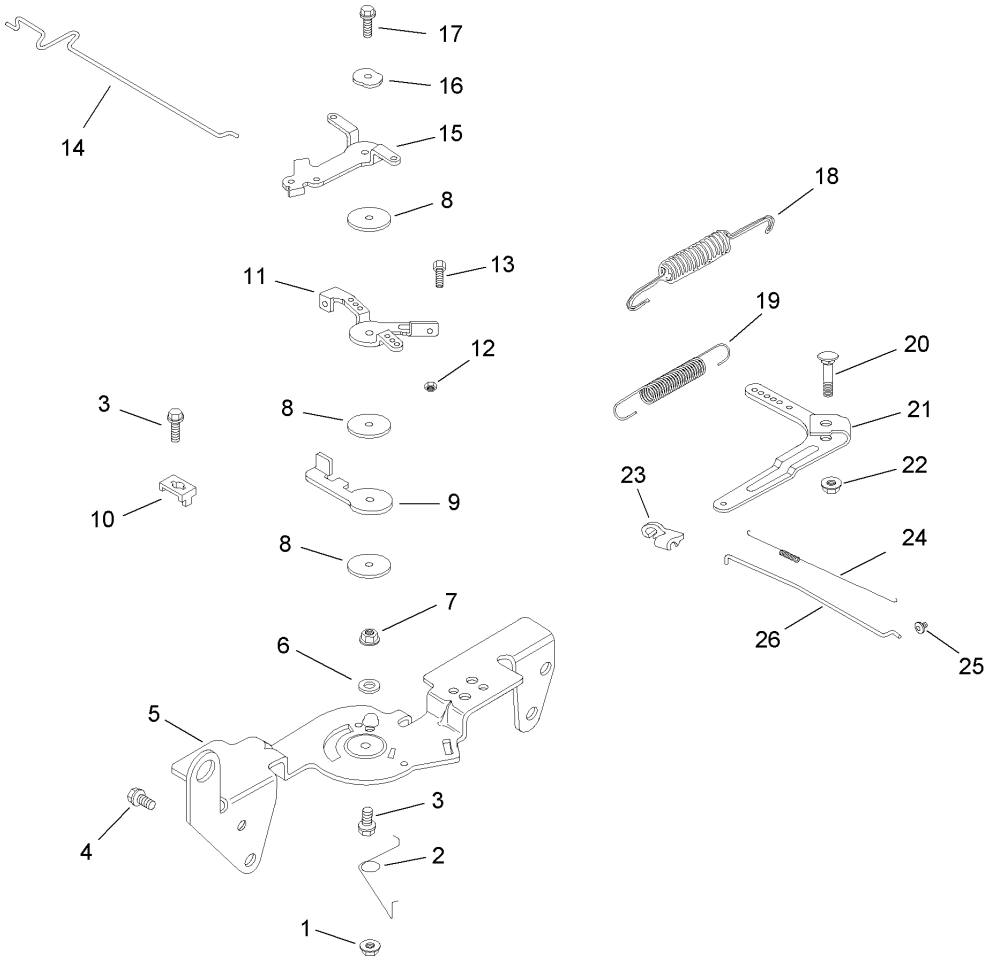
Starting System Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description
❸1	M-841080-S	1	Nut-Hex, Flange (M8X1.25)
❸2	25 098 09-S	1	Starter ASM
❸3	M-839080-S	2	Screw-Hex, Flange (M8X1.25X70)
❸4	25 435 06-S	1	Solenoid Kit
❸5	25 086 113-S	3	Screw-Torx Head, External
❸6	25 755 33-S	1	Pinion Drive Kit
❸7	25 141 05-S	1	Ring-Retaining
❸8	25 221 01-S	1	Brush Kit



Fuel System Assembly
Kohler CH740 0075

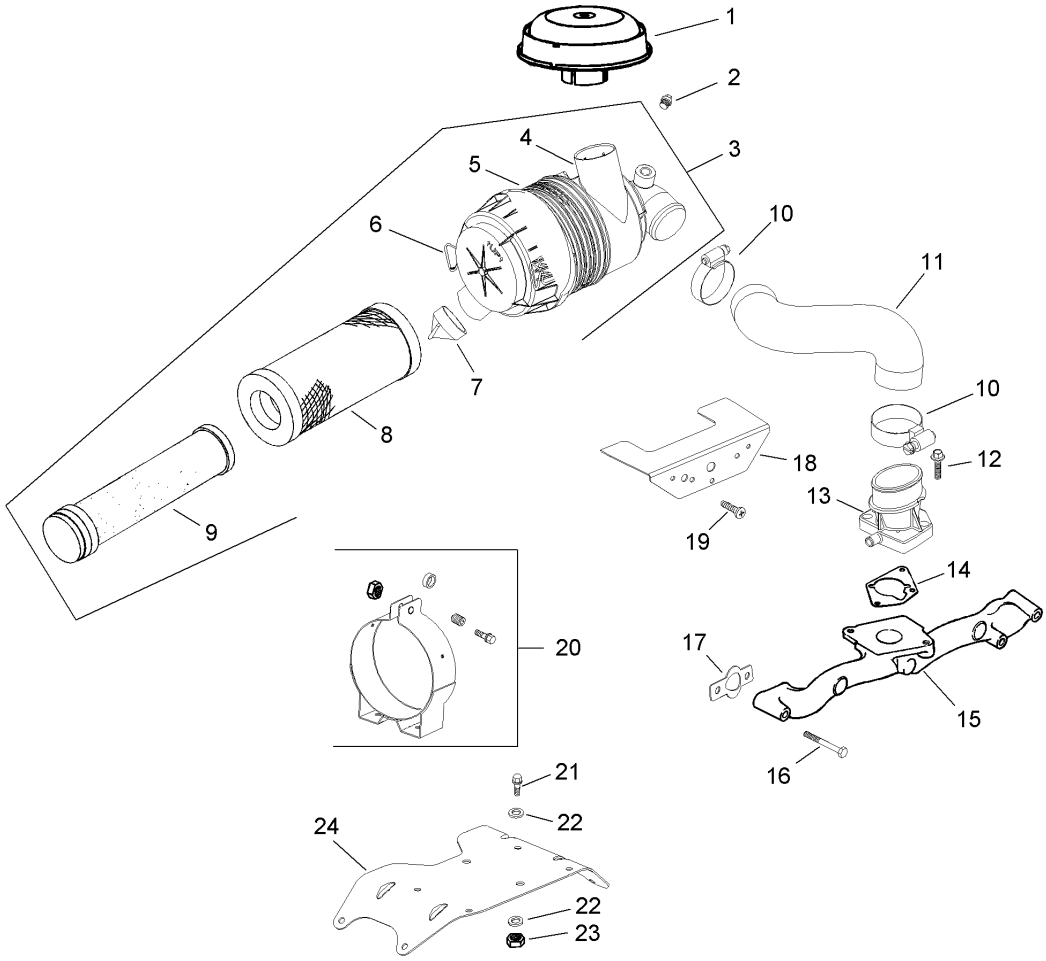
Ref	Part No.	Qty.	Description
❸1	25 111 36-S	1	Line (Fuel Pump To Filter)
❸2	25 237 14-S	6	Clamp-Hose
❸3	24 853 93-S	1	Carburetor Kit
❸4	24 041 17-S	1	Gasket-Carburetor
❸5	24 041 06-S	1	Gasket-Base, Air Cleaner
❸6	M-651030-S	2	Screw-Hex Flange (M6X1.0X30)
❸7	24 050 10-S	1	Filter-Fuel
❸8	25 111 34-S	1	Line-Fuel (24 Inch, Cut to needed Length)
❸9	24 100 01-S	2	Nut-Plastic
❸10	24 393 16-S	1	Pump-Pulse, Fuel
❸11	24 086 12-S	2	Screw-Hex Cap (M6X1.7X18)
❸12	24 353 02-S	1	Line-Fuel (15.5)
❸13	47 154 01-S	1	Clip-Cable
❸14	M-650012-S	1	Screw-HF (M6X1.0X12)
❶❸	24 755 137-S	1	High Altitude Kit (10,000 Ft)
❶❸	24 755 138-S	1	High Altitude Kit
❶❸	24 757 01-S	1	Solenoid Repair Kit
❶❸	24 757 02-S	1	Float Repair Kit
❶❸	24 757 03-S	1	Carburetor Repair Kit
❶❸	24 757 07-S	1	Choke Repair Kit
❶❸	24 757 08-S	1	Acc Pump Repair Kit
❶❸	24 757 09-S	1	Acc Pump Seal Repair Kit



Engine Control Assembly
Kohler CH740 0075

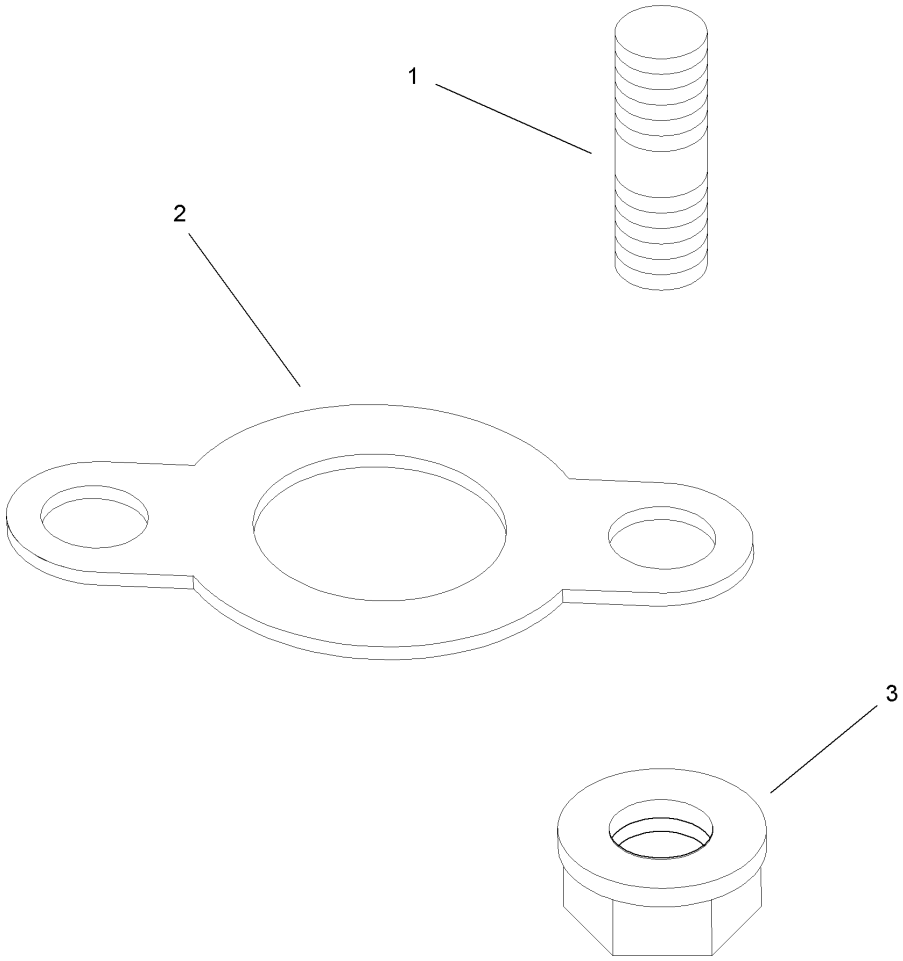
Ref	Part No.	Qty.	Description
❸1	M-547050-S	1	Nut-Hex, Lock (M5X0.8)
❸2	24 089 03-S	1	Spring-Return, Choke
❸3	M-545016-S	1	Screw-HHFTF (M5X0.8X16)
❸4	M-645016-S	1	Screw-HHFTF (M6X1.0X16)
❸5	24 126 56-S	1	Bracket-Control
❸6	X-20-1-S	1	Washer-Lock (.25)
❸7	M-541050-S	1	Nut-HF (M5X0.8)
❸8	24 468 01-S	1	Washer-Flat (5.5 Mm)
❸9	24 090 07-S	1	Lever-Actuator, Throttle
❸10	12 237 01-S	1	Clamp-Cable
❸11	24 090 03-S	1	Lever-Control, Throttle
❸12	M-446030-S	1	Nut-Hex (M4X0.7)
❸13	M-401030-S	1	Screw (M4X0.7X30)
❸14	24 079 21-S	1	Linkage-Choke
❸15	24 090 05-S	1	Lever-Choke
❸16	41 468 03-S	1	Washer-Spring (.25)
❸17	M-545020-S	1	Screw-HHFTF (M5X0.8X20)
❸18	24 089 51-S	1	Spring-Limiter, Throttle
❸19	24 089 46-S	1	Spring-Governor
❸20	24 211 03-S	1	Bolt-Rd HD Sq Neck (M6X1.0X25)
❸21	24 090 33-S	1	Lever-Governor
❸22	M-641060-S	1	Nut-Hex, Flange (M6X1.0)
❸23	25 158 11-S	1	Bushing-Linkage, Throttle
❸24	24 089 01-S	1	Spring-Linkage

Ref	Part No.	Qty.	Description
❸25	25 158 08-S	1	Bushing-Retaining, Linkage
❸26	24 079 01-S	1	Linkage-Throttle



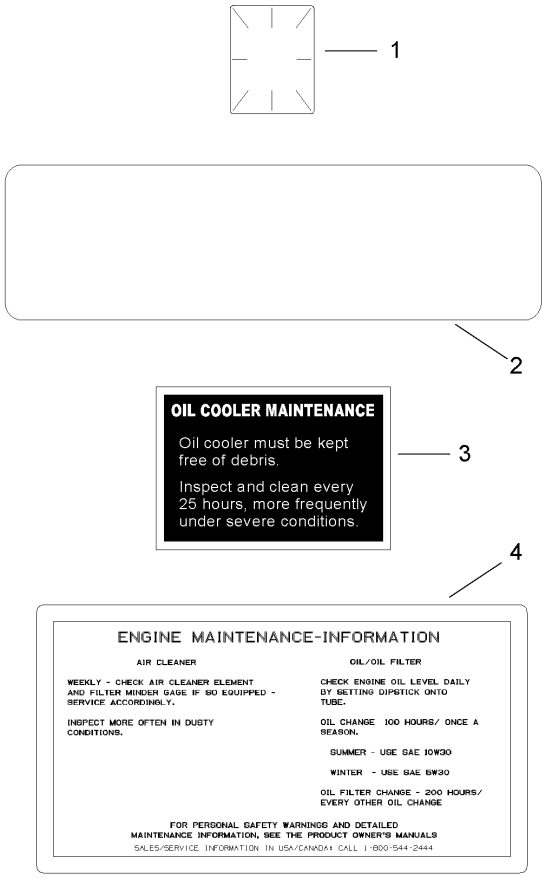
Air Intake / Filtration Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description
❸1	25 324 02-S	1	Hood-Cleaner, Air
❸2	25 139 20-S	1	Plug-Pipe
❸3	25 048 07-S	1	Air Cleaner ASM
❸4	25 081 01-S	1	Housing-Air Cleaner, Heavy Duty
❸5	25 096 06-S	1	Air Cleaner Cover ASM
❸6	25 154 05-S	1	Clip
❸7	24 462 07-S	1	Valve-Ejector, Dust
❸8	25 083 01-S	1	Element-Air Filter, Primary
❸9	25 083 04-S	1	Element-Air Filter, Safety
❸10	25 237 21-S	2	Clamp-Hose
❸11	24 326 71-S	1	Hose-Cleaner, Air
❸12	M-651025-S	1	Screw-HF (M6X1.0X25)
❸13	24 029 61-S	1	Adapter-Cleaner, Air
❸14	24 041 06-S	1	Gasket-Base, Air Cleaner
❸15	24 164 14-S	1	Manifold-Intake
❸16	25 086 84-S	1	Screw-HF (M6X1.0X55)
❸17	24 041 01-S	1	Gasket-Manifold, Intake
❸18	24 314 25-S	1	Shield-Debris
❸19	24 086 06-S	1	Screw-Head, Phillips (.69X.75)
❸20	25 126 02-S	1	Air Cleaner Bracket ASM
❸21	M-639016-S	1	Screw-HF (M6X1.0X16)
❸22	X-25-73-S	2	Washer-Flat (0.25)
❸23	M-647060-S	2	Nut-Lock (M6X1.0)
❸24	24 126 142-S	1	Bracket-Cleaner, Air



Exhaust Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description
❸1	25 072 04-S	4	Stud (M8X1.25X33)
❸2	24 041 49-S	2	Gasket-Manifold, Exhaust
❸3	M-841080-S	4	Nut-Hex, Flange (M8X1.25)



Artwork is representative
Actual labels may differ depending on model and specification number

Decals
Kohler CH740 0075

Ref	Part No.	Qty.	Description
❸1	25 113 39-S	1	Decal-Laminate, Clear
❸2	24 113 132-S	1	Decal-27Hp
❸3	24 113 25-S	1	Decal-Cooler, Oil
❸4	25 113 27-S	1	Decal-Cleaner, Air
❶❸	24 522 307	1	Short Block
❶❸	24 755 113-S	1	Gasket Set

Attachments and Accessories

For 74283 - Z550 Z Master, With 60in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Filter-Hydraulic, Winter	1-633752
Z Stand Kit	105-1622
1.25 Inch Spark Arrester Kit	105-1672
Blade-Mid Flow, 20.5 Inch	105-7715-03
Blade-Lo Flow, 20.5 Inch	105-7716-03
Blade-Hi Flow, 20.5 Inch	105-7718-03
Blade-Recycler, 20.5 Inch	105-7777-03
Blade-Atomic, 20.5 Inch	105-8777-03
60 Inch Recycler Kit	107-1611
Striping Kit	107-1630
Turbo Baffle Kit	107-1634
Suspension Kit for Standard Seat	107-1892
Light Kit	107-9880
6 Pack Blade, 20.5 Inch Hi-Flow	108-1114
6 Pack-Blade, 20.5 Inch Atomic	108-1115
6 Pack Blade, 20.5 Inch Mid-Flow	108-1123
6 Pack-Blade, 20.5 Inch Lo Flow	108-1128
Roller Striping Kit	108-2162
6 Pack-Blade, 20.5 Inch Recycler	110-0405
Cool Top ROPS Mounted Fan	110-1996
Sunshade-Bimini	110-5726
Channel Reinforcement Kit	112-8674
DFS Vac Collection System	78513
Chute Gate Kit	78521
Deluxe Suspension Seat Kit	78530
Triple Bag Assembly	78534
Blower and Drive Kit	78538
60in DFS E-Z Vac Bagger	78544
Filter Minder Gauge	99-4664
Hitch Kit	99-8925

NOTES

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