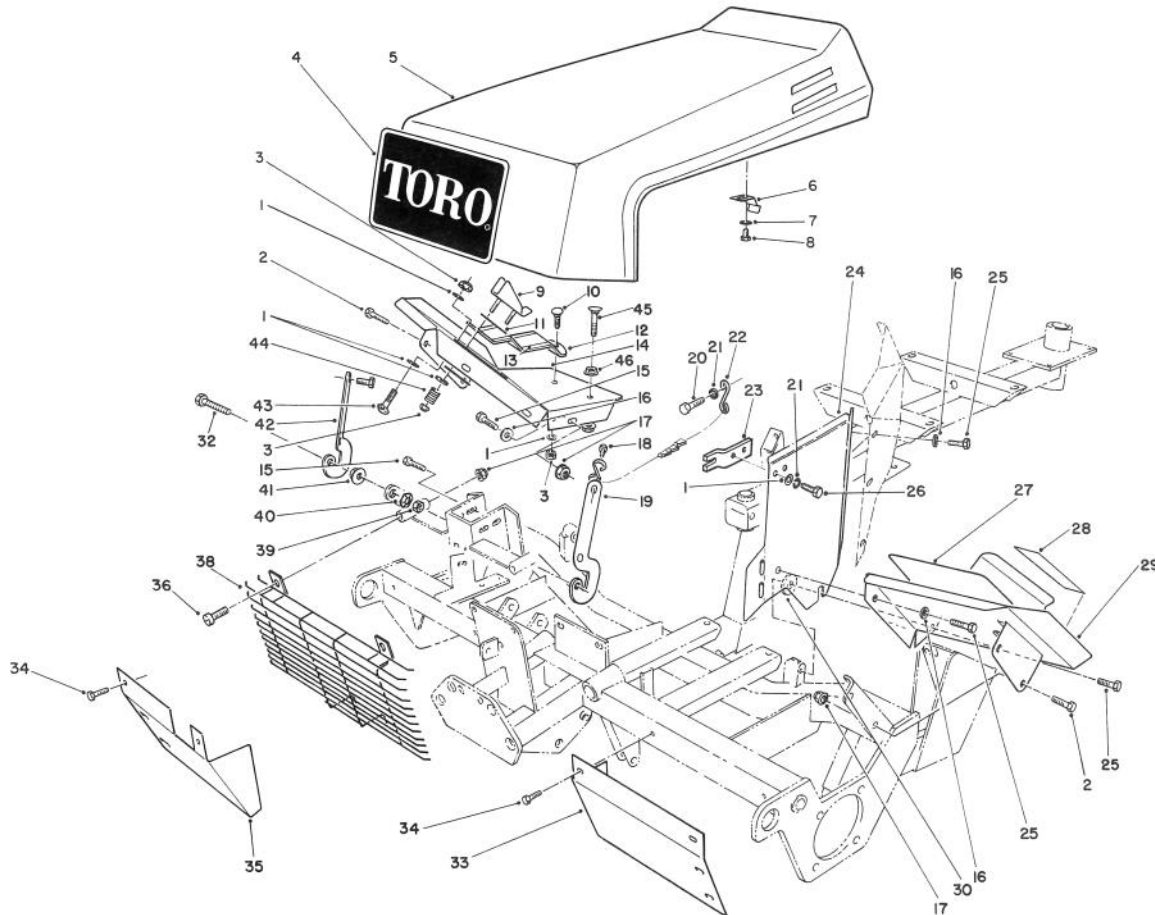




MODEL NO. 03430-30001 & UP

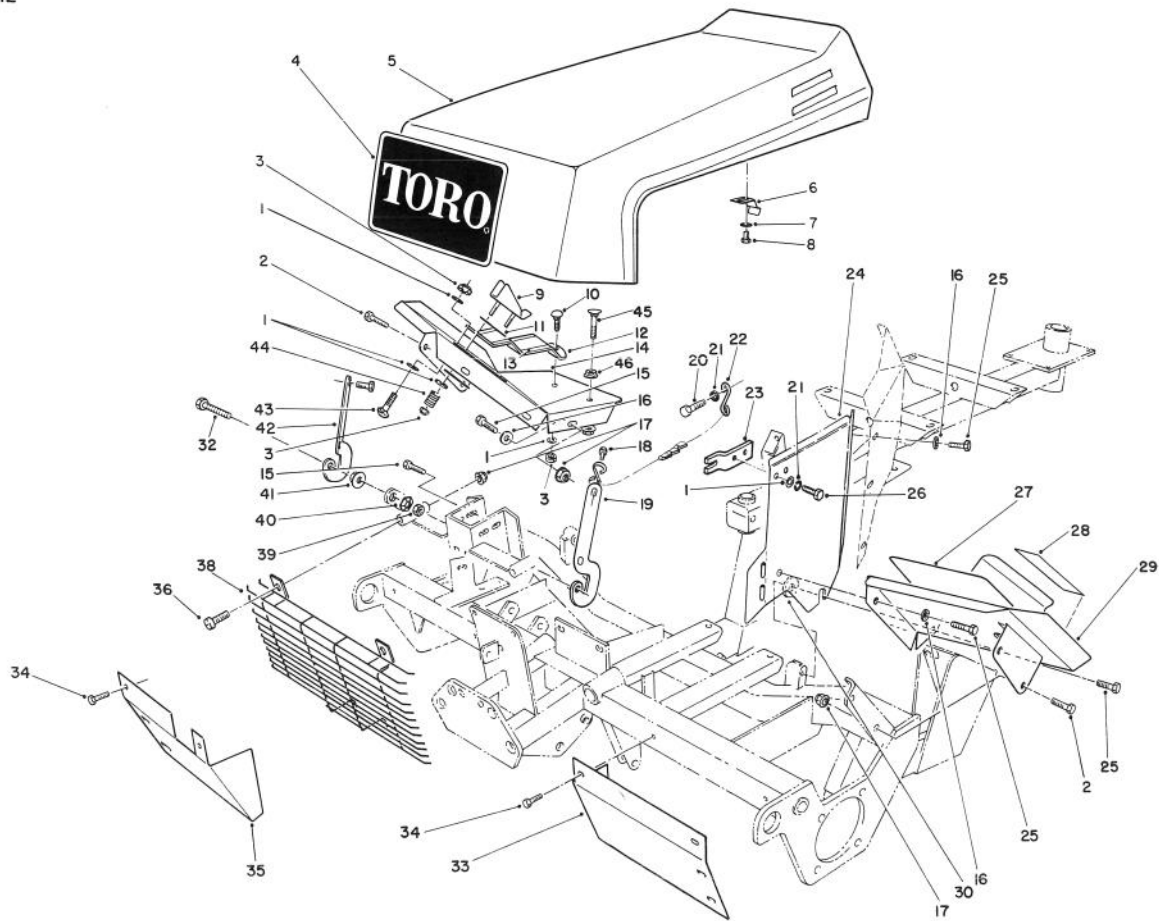
**PARTS
CATALOG**
REELMASTER® 216G – 3WD
Traction Unit


T-0881

HOOD ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3256-22	Washer - Flat	8	17	32128-25	Nut - Flange Lock	6
2	3234-17	Screw - Cap Hex. Hd.	10	18	32144-22	Screw - Hex. Hd. Self-Tap	4
3	3296-16	Nut - Lock	5	19	28-0120	Bracket - Hinge L.H.	1
4	62-7400	Decal - Toro Logo	1	20	321-5	Screw - Cap Hex. Hd.	1
5	62-5400	Hood Assembly	1	21	3253-3	Washer - Lock	3
6	75-9310	Latch - Hood	1	22	76-0130	Hood Stop Chain Assembly	1
7	3256-21	Washer - Flat	2	23	72-9540	Bracket - Heat Shield	1
8	32104-77	Screw - Hex. Hd. Self-Tap	2	24	72-4150	Shield - Heat	1
9	62-7320	Stop - Traction Pedal	1	25	322-3	Screw - Cap Hex. Hd.	31
10	3229-1	Bolt - Carriage	2	26	321-2	Screw	2
11	62-7350	Slide - Pedal Stop	2	27	66-6120	Pad-Foot	1
12	76-2200	Footrest - Traction	1	28	84-1650	Decal - Brake	1
13	76-2260	Pad - Footrest	1	29	72-4360	Footrest - L.H.	1
14	80-4240	Footrest R.H.	1	30	62-7190	Spacer	1
15	3234-17	Screw - Cap Hex. Hd.	6	32	57-3210	Screw - Hex. Washer Hd.	2
16	3256-23	Washer - Flat	1	33	83-9800	Shield - Front Grass L.H.	1

TPS

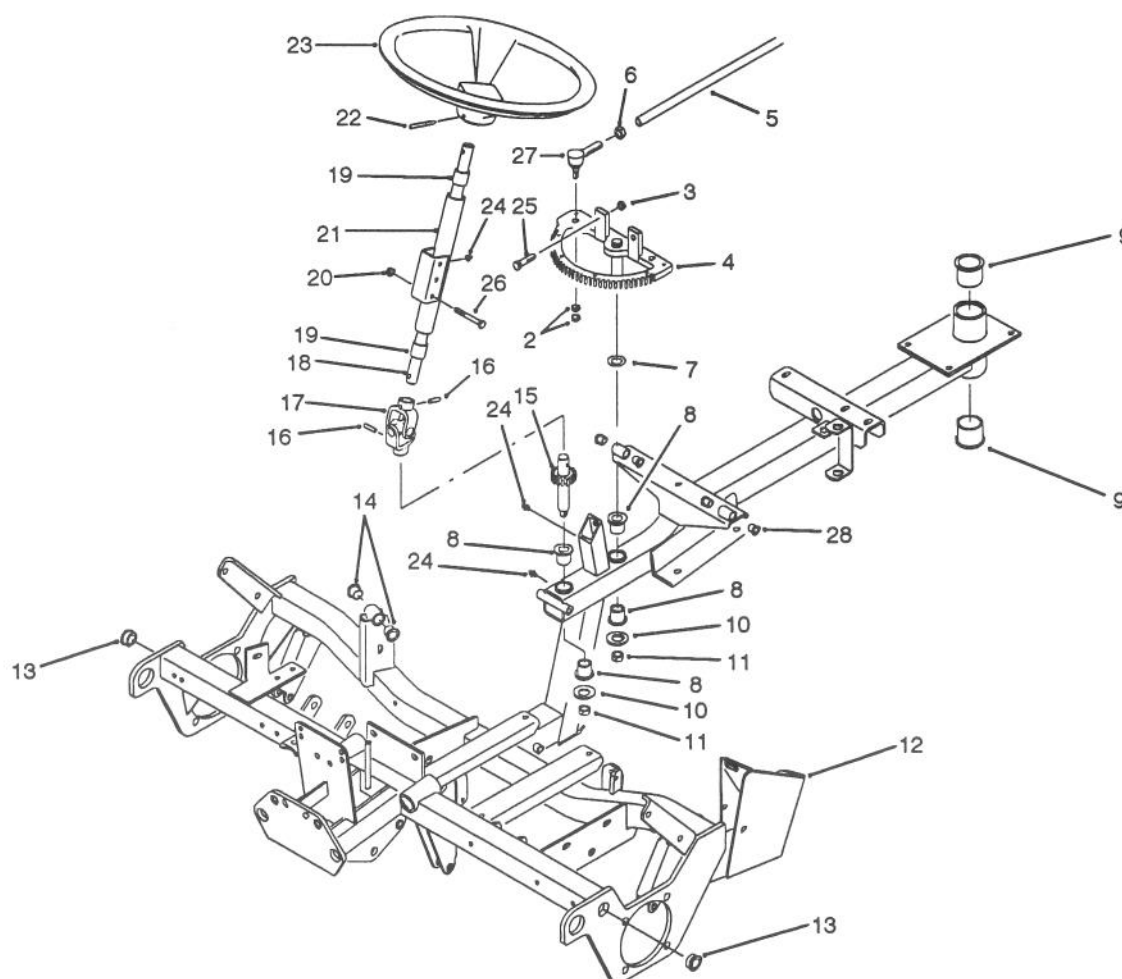


T-0881

HOOD ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
34	32104-82	Screw - Hex. Hd. Self-Tap	4
35	83-8860	Shield - Front R.H.	1
36	3250-50	Screw - Pan Hd.	4
38	66-5340	Grille - Front	1
39	3217-7	Nut - Hex.	2
40	3290-224	Washer - Lock Pyramidal	2

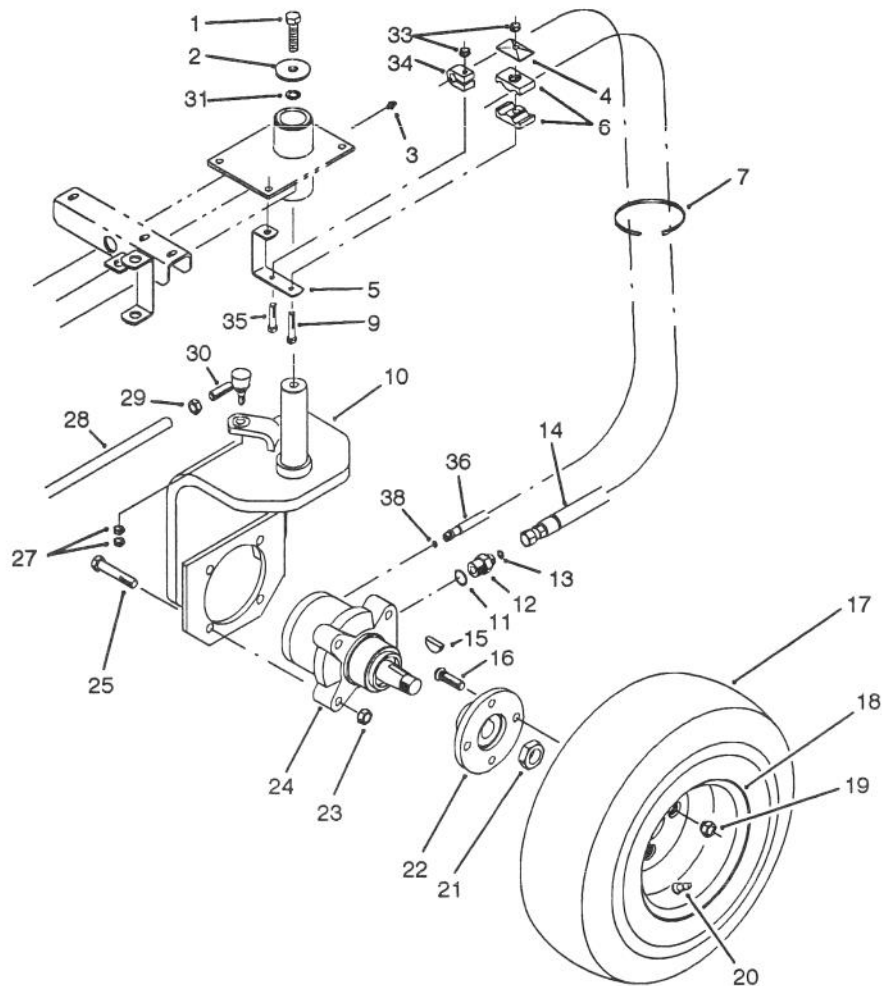
Ref. No.	Part No.	Description	No. Used
41	92-1841	Nut - Hood Pivot	2
42	28-0130	Bracket - Hinge R.H.	1
43	3229-22	Bolt - Carriage	1
44	10-4850	Spring - Compression	2
45	77-0480	Screw - Traction Stop	1
46	32128-20	Nut - Flange	2



T-1415

FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
2	3220-3	Nut - Jam	2	16	32121-15	Pin - Roll	2
3	3218-3	Nut - Jam	2	17	61-3360	Joint - Universal	1
4	61-2040	Rack - Steering	1	18	61-2080	Shaft - Steering	1
5	61-2070	Rod - Steering	1	19	256-27	Bushing - Sleeve	2
6	3220-5	Nut - Jam	1	20	3296-29	Nut - Flange Lock	1
7	3-6498	Washer - Thrust	A/R	21	61-2090	Steering Column Assembly (Incl. Ref. #19)	1
8	256-117	Bushing - Flange	4	22	32121-10	Pin - Roll	1
9	256-245	Bushing - Flange	2	23	76-1420	Wheel - Steering	1
10	3256-26	Washer - Flat	2	24	302-5	Fitting - Grease	3
11	3296-28	Nut - Lock	2	25	32141-84	Screw - Cap Hex. Hd.	2
12	92-1820	Frame Assembly (Incl. Ref. #8, 9, 13, 14 & 28)	1	26	322-12	Screw - Cap Hex. Hd.	1
13	256-247	Bushing - Flange	2	27	21-0141	Rod End Assembly (Incl. Ref. #2)	1
14	256-287	Bushing - Flange	2	28	256-321	Bushing - Flange	4
15	61-2010	Pinion - Steering	1				

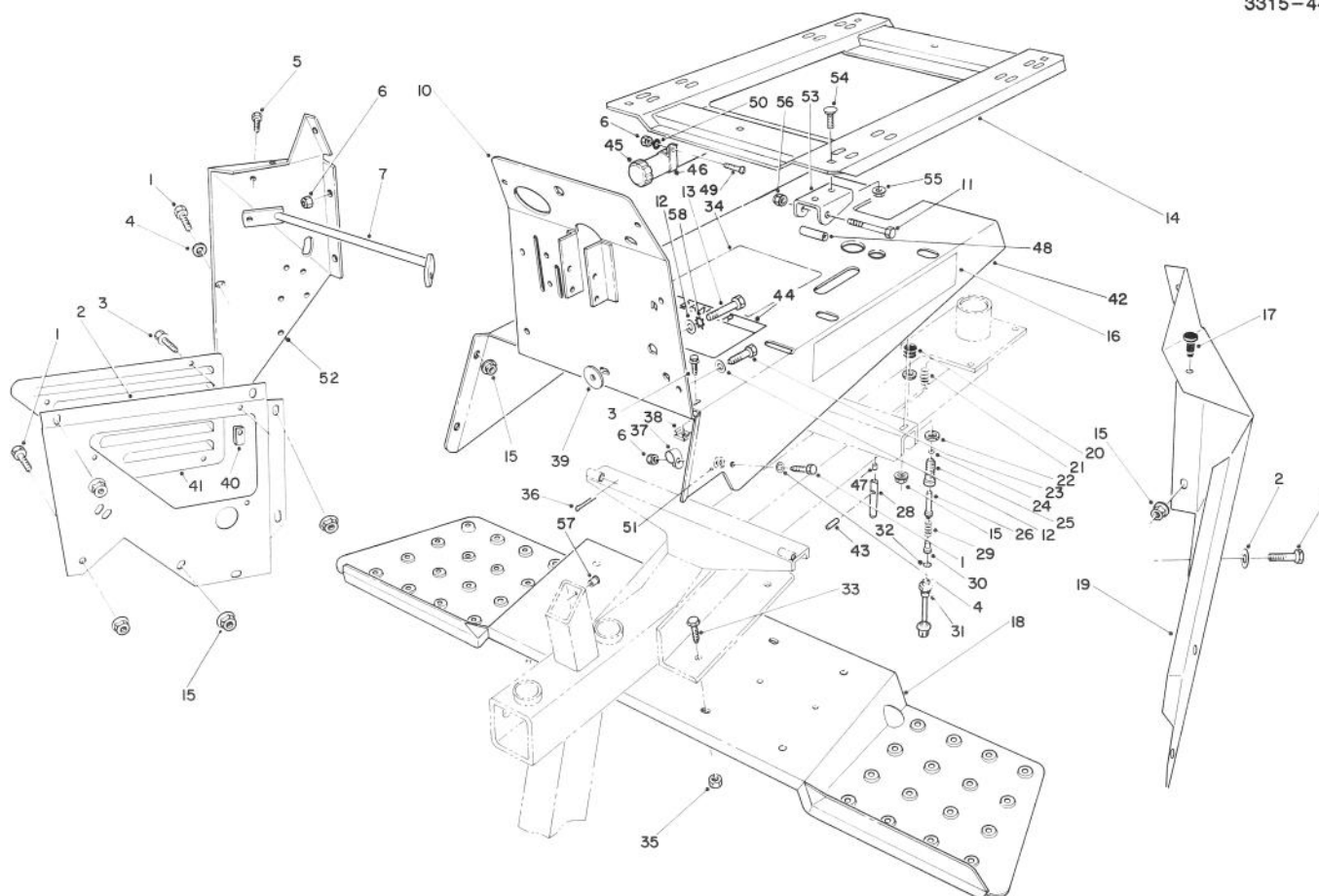


T-1428

REAR WHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	325-6	Screw - Cap Hex. Hd.	1
2	75-7730	Spacer	1
3	302-5	Fitting - Grease	1
4	69-9760	Plate - Cover	1
5	71-0720	Bracket - Tube Support	1
6	56-7976	Clamp - Hose	2
7	3290-378	Tie - Cable	1
9	321-10	Screw - Cap Hex. Hd.	1
10	83-7270	Fork - Caster	1
11	237-80	Seal - O-Ring	2
12	340-141	Fitting - Hydraulic Straight (Incl. Ref. #11 & 13)	2
13	237-22	Seal - O-Ring	2
14	80-4090	Hose - Hydraulic	2
15	65-4640	Key - Woodruff	1
16	85-6540	Stud - Drive	4
17	231-127	Tire	1
18	242-76	Rim	1
19	242-50	Nut - Lug	4

Ref. No.	Part No.	Description	No. Used
20	232-47	Tube - Inner	1
21	26-3790	Nut - Lock	1
22	10-6870	Hub - Wheel	1
23	3296-23	Nut - Flange Lock	4
24	66-5291	Hydraulic Motor Assembly (Incl. Ref. #15)	1
25	325-11	Screw - Cap Hex. Hd.	4
27	3220-3	Nut - Jam	2
28	61-2070	Rod - Steering	1
29	3220-12	Nut - Jam	1
30	21-0151	Rod End Assembly (Incl. Ref. #27)	1
31	3255-2	Washer - Lock	1
33	32128-14	Nut - Flange Lock	2
34	2412-114	Clamp	1
35	321-8	Screw - Cap Hex. Hd.	1
36	80-4080	Hydraulic Hose Assembly (Incl. Ref. #38)	1
38	237-78	Seal - O-Ring	1

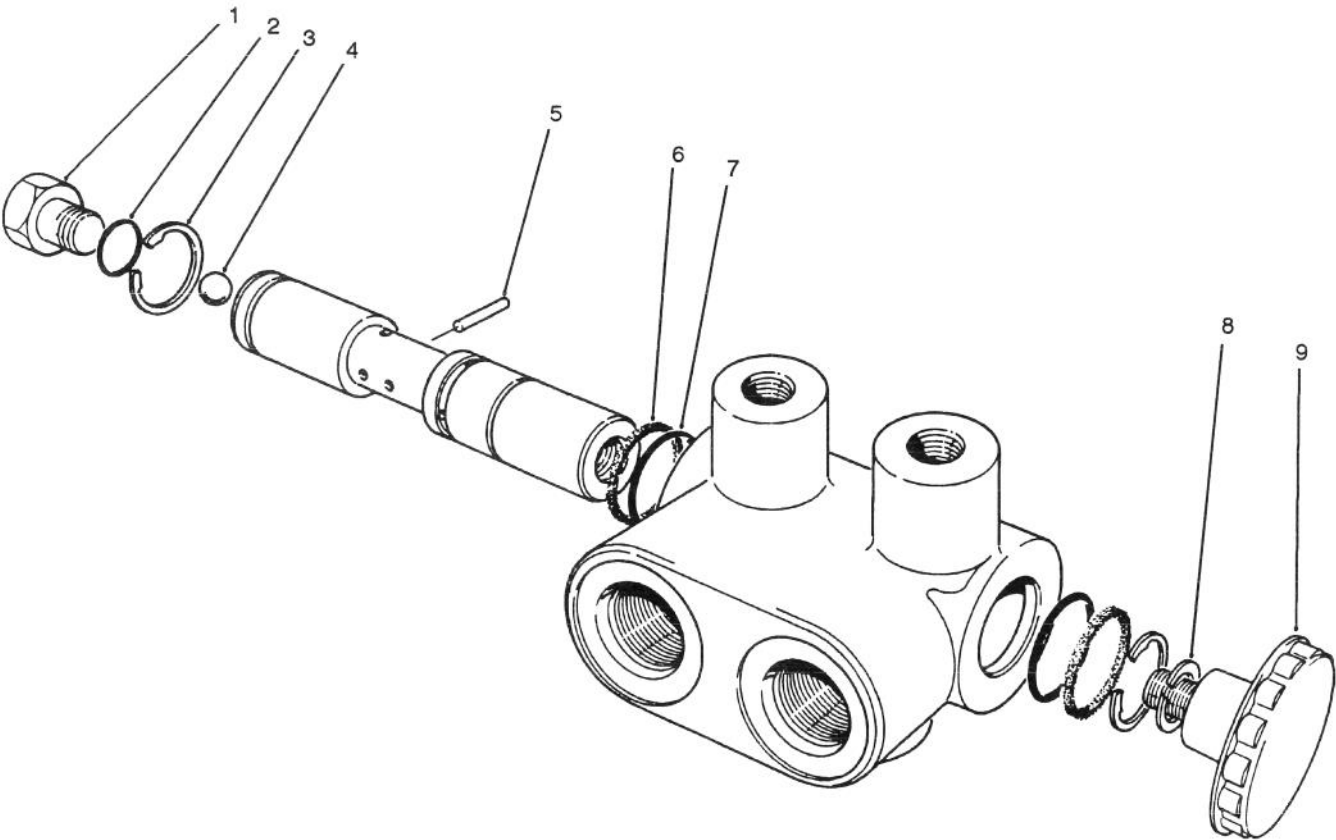


T-1066

SEAT SUPPORT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	322-3	Screw - Hex. Hd. Cap	9
2	75-9260	Support - Hydraulic Tank	1
3	3234-13	Screw - Hex. Flange Hd.	6
4	3256-23	Washer - Flat	9
5	3234-14	Screw - Hex. Hd. Cap	2
6	3296-29	Nut - Lock	4
7	62-5330	Bracket - Side Panel	1
10	76-0100	Panel - Instrument	1
11	321-11	Screw - Cap Hex. Hd.	2
12	3256-70	Washer - Flat	7
13	322-45	Screw - Hex. Hd. Cap	1
14	85-5330	Plate - Seat	1
15	32128-25	Nut - Flange Lock	17
16	61-3840	Decal - Reelmaster 216	2
17	237-37	Bumper - Rubber	2
18	83-9730	Step - Foot	1
19	72-4350	Panel - Access L.H.	1
20	43-8870	Boot - Switch	1
21	37-9590	Spring	1
22	218-461	Nut - Jam	2
23	322-43	Screw - Cap Hex. Hd.	1
24	237-7	Seal - O-Ring	1
25	43-8620	Guide - Switch Pin	1
26	43-8860	Plunger - Switch	1
27	3234-17	Screw - Hex. Flange Hd.	2
28	27-9870	Pin - Seat Spring	1

Ref. No.	Part No.	Description	No. Used
29	43-8600	Spring - Compression	1
30	43-8610	Guide - Spring & Ball Seat	1
31	72-4320	Switch - Neutral	1
32	237-30	Seal - O-Ring	1
33	3255-8	Screw - Hex. Flange Hd.	4
34	88-9550	Decal - Service Information	1
35	32128-43	Nut - Flange Lock	4
36	3272-4	Pin - Cotter	2
37	2412-71	Clamp - R	1
38	3290-196	Nut - Retainer	3
39	62-7170	Spacer	1
40	3290-199	Nut - Speed	3
41	76-0500	Cover - Reservoir Support	1
42	80-0520	Panel	1
43	32121-6	Pin - Roll	1
44	83-9550	Decal - Warning	1
45	74-0720	Tube - Manual	1
46	2412-133	Clamp - R	2
47	28-6180	Pin	1
48	85-5340	Tube - Pivot	2
49	32122-14	Screw - Truss Hd.	2
50	3256-3	Washer - Flat	2
51	237-88	Grommet	1
52	61-3880	Panel - Access R.H.	1
53	85-5230	Bracket - Seat Pivot	2
54	3229-22	Bolt - Carriage	2



T-0672

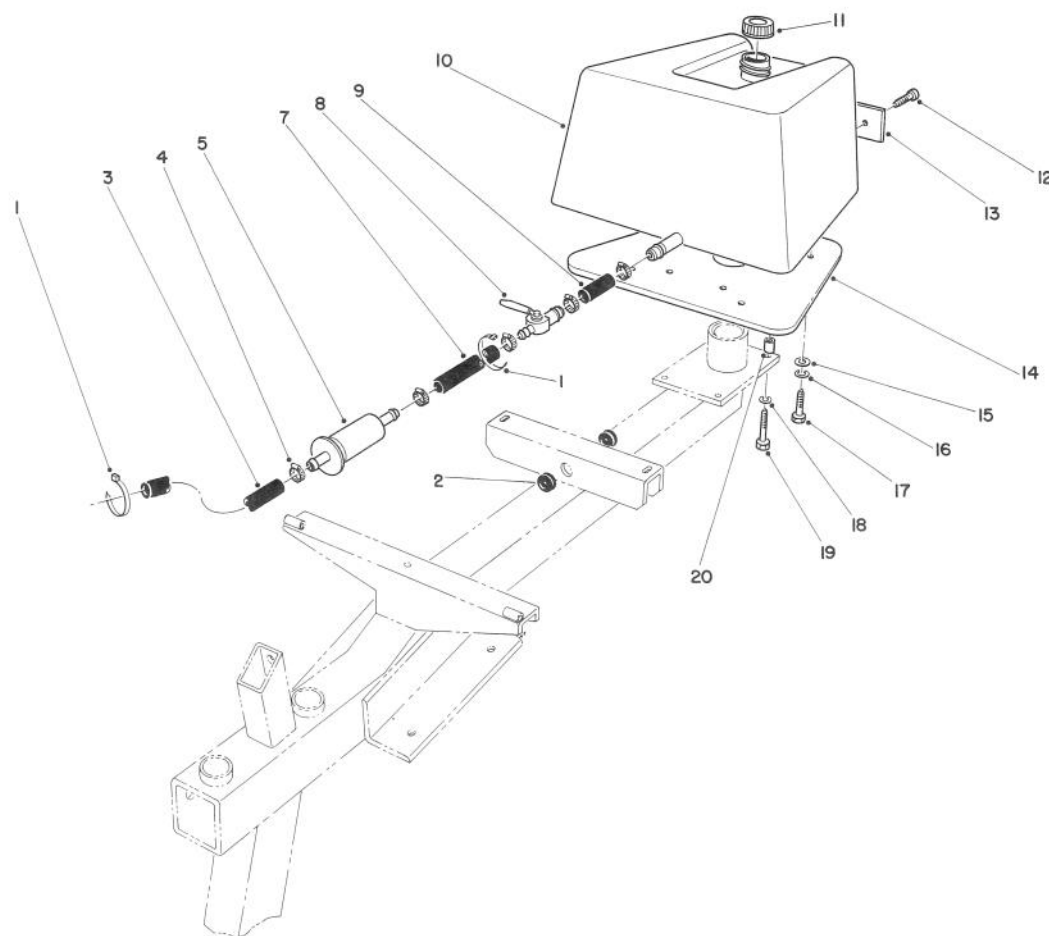
TWO POSITION VALVE ASSEMBLY NO. 71-2830

Ref. No.	Part No.	Description	No. Used
1	353-512	Plug - Hydraulic	1
2	237-22	O-Ring	1
3	32151-78	Ring - Retaining	2
4	354-23	Ball - Check 5/16"	1
5	32121-38	Pin - Roll	1
†6		Washer - Backup	2

Ref. No.	Part No.	Description	No. Used
7	237-54	O-Ring	2
8	3253-5	Washer - Lock	1
9	233-46	Knob	1
*	71-1220	Seal Repair Kit (Incl. Ref. #2, 3, 6 & 7)	1

*Not Illustrated

†Available only in Seal Repair Kit No. 71-1220



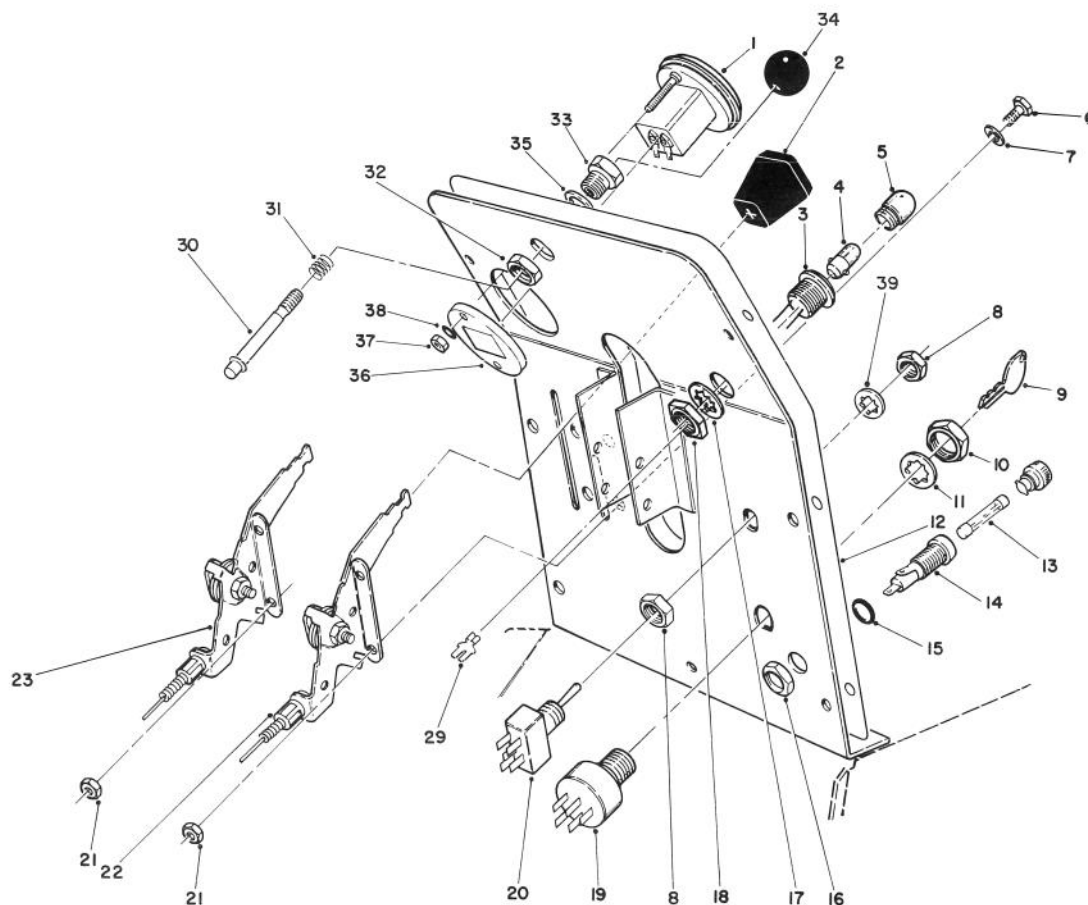
T-1067

FUEL TANK ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3290-379	Tie - Cable	2	13	61-3310	Plate - Toro Logo	1
2	237-125	Grommet	2	14	61-2680	Weight - Standard	1
3	47-2980	Hose - Fuel	1		62-5140	Weight - 8 Blade (Optional)	1
4	2412-36	Clamp - Hose	6	15	3256-23	Washer - Flat	4
5	38-8000	Filter - Fuel	1	16	3253-4	Washer - Lock	4
7	47-2988	Hose - Fuel	1	17	322-3	Capscrew - Hex. Hd.	4
8	61-3550	Valve - Ball	1	18	3253-21	Washer - Lock	4
9	56-2230	Hose - Fuel	1	19	323-9	Capscrew - Hex. Hd.	4
10	61-0030	Tank - Fuel	1	†20	61-2220	Spacer	4
11	55-3570	Cap - Fuel	1				
12	3290-470	Screw - Machine	2				

*Not Illustrated

†Use with 5 blade cutting units only.



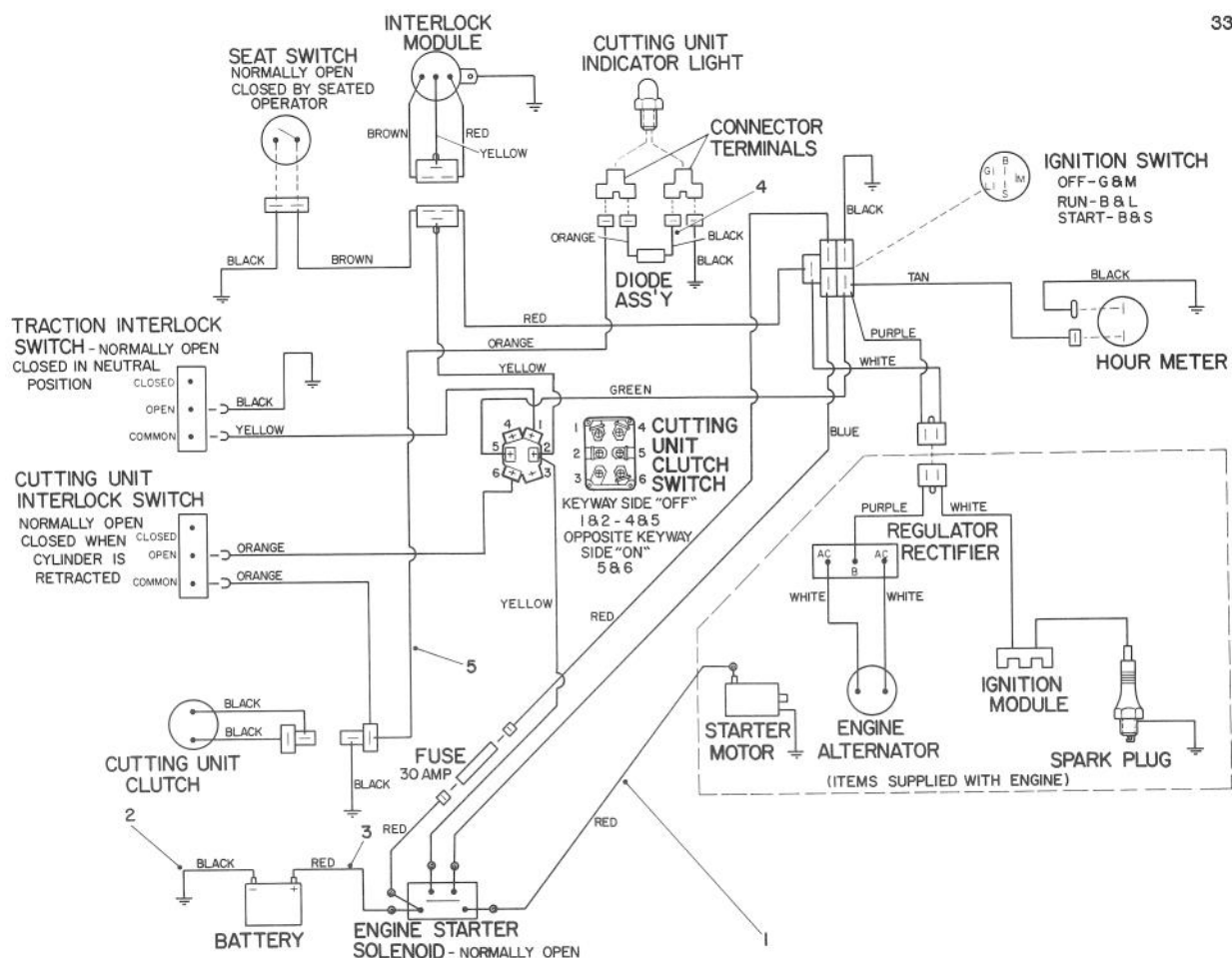
T-0264

INSTRUMENT PANEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	66-2950	Meter - Hour (Incl. Ref. #36-38)	1
2	66-0120	Knob	2
3	44-2212	Lamp - Pilot (Incl. Ref. #4, 5 & 17-18)	1
†4	219-18	Bulb - Light (GE #1893)	1
5	218-562	Lens	1
6	321-39	Screw - Cap Hex. Hd.	4
7	3256-1	Washer - Flat	4
8	3218-19	Nut - Hex.	2
9	63-8360	Key	1
10	218-461	Nut	1
11	3254-5	Washer - Lock	1
12	76-0110	Decal - Instrument Panel	1
†13		Fuse - 30 Amp.	1
14	218-489	Fuse Holder Assembly (Incl. Ref. #15-16)	1
15		Seal - O-Ring	1
16		Nut - Hex.	1
17	218-536	Washer - Lock	1

Ref. No.	Part No.	Description	No. Used
18	218-535	Nut	1
19	23-0660	Switch - Key (Incl. Ref. #9-11)	1
20	85-4980	Switch - Clutch (Incl. Ref. #8 & 39)	1
21	3296-42	Nut - Lock	4
22	80-4120	Control - Choke	1
23	80-4110	Control - Throttle	1
29	218-582	Tab Adaptor	2
30	75-9330	Pin - Hood Latch	1
31	5-4723	Spring - Compression	1
32	3218-5	Nut - Hex. Jam	1
33	75-9320	Bushing - Hood Latch	1
34	233-17	Knob	1
35	3256-26	Washer - Flat	1
36		Retainer	1
37		Nut	2
38		Washer	2
39	3254-20	Washer - Lock	1

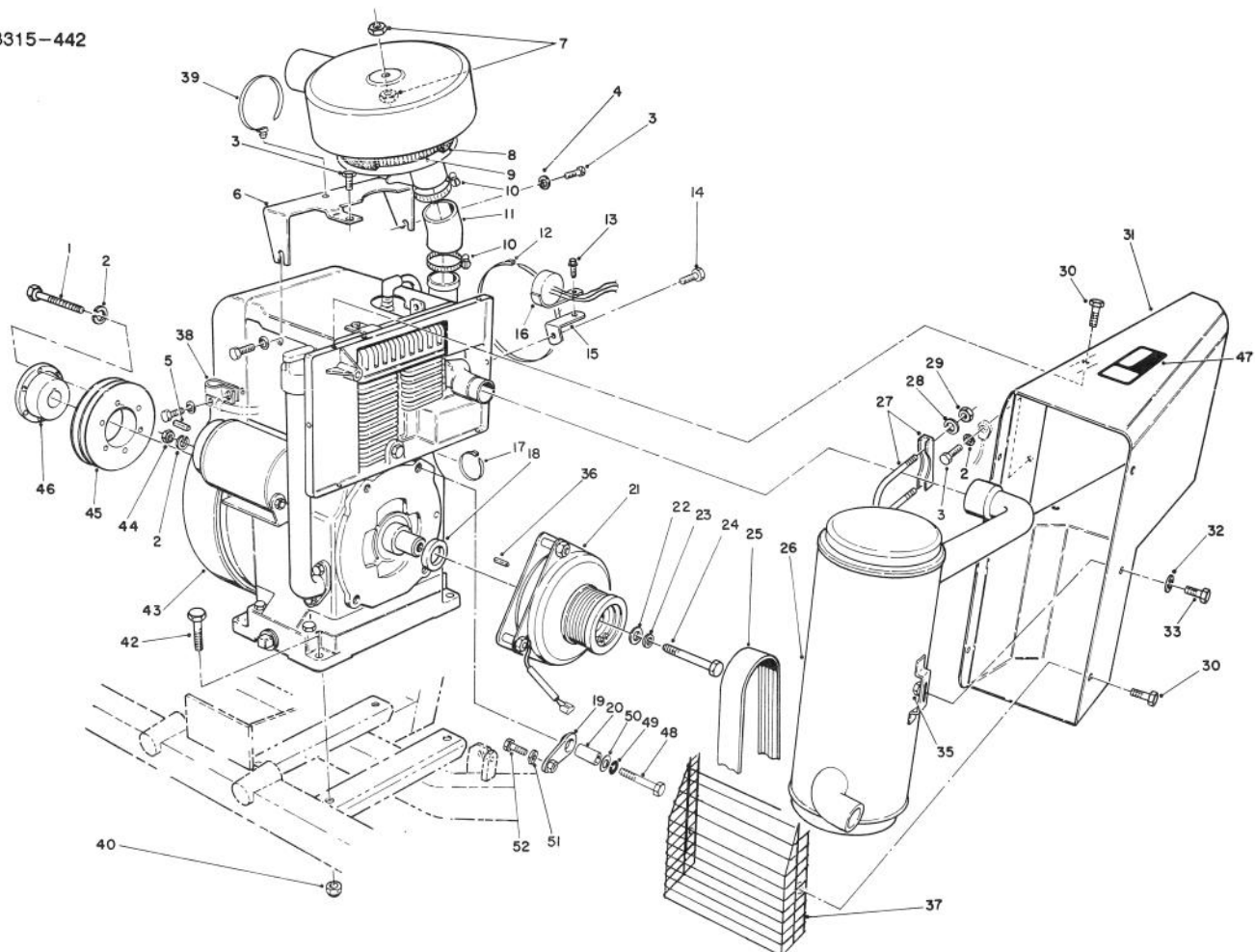
†Obtain Locally



T-1068

ELECTRICAL SCHEMATIC

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	61-2660	Wire - Solenoid/Starter	1	4	72-9560	Wire - Harness/Diode	1
2	61-2670	Wire - Ground	1	5	85-6800	Wire Harness Assembly	1
3	10-7130	Wire - Battery/Solenoid	1				

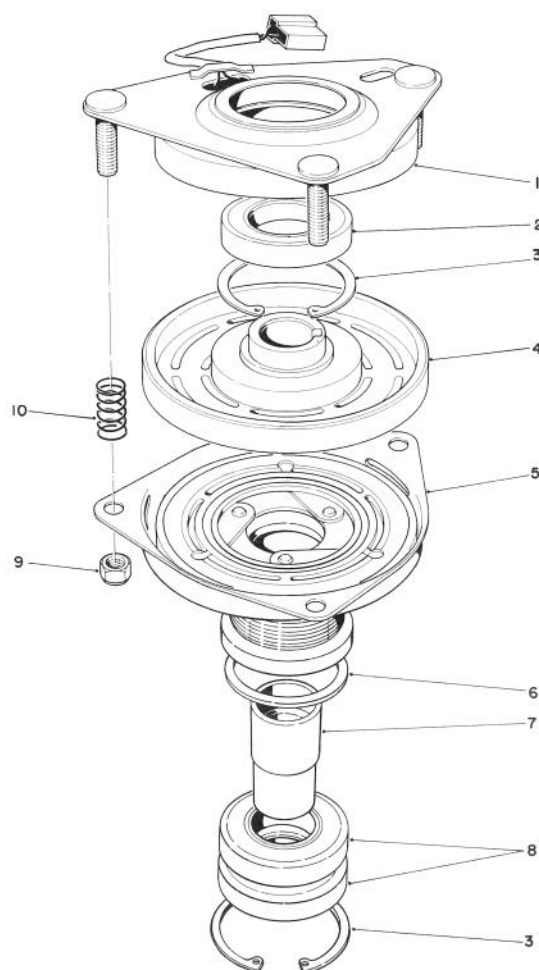


T-0266

ENGINE & CLUTCH ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	321-13	Screw - Cap Hex. Hd.	3
2	3253-3	Washer - Lock	3
3	3234-4	Screw - Cap Hex. Hd.	3
4	3255-7	Washer - Lock	1
5	10-7070	Key - Square	1
6	61-2120	Bracket - Air Cleaner	1
7	3296-56	Nut - Lock	2
8		Precleaner - Air Cleaner	1
9		Element - Air Cleaner	1
10	2412-92	Clamp - Hose	2
11	61-3470	Hose	1
12	3333-975	Tie - Cable	1
13	11-9760	Screw - Tapping	1
14	3234-4	Screw - Cap Hex. Hd.	1
15	76-0070	Bracket - Interlock Module	1
16	59-9810	Module - Ignition	1
17	3290-378	Tie - Cable	1
18	70-7080	Spacer - Clutch	1
19	92-1810	Arm - Torque	1
20	92-1813	Spacer - Torque Arm	1
21	70-8020	Clutch Assembly	1
22	70-8040	Washer - Flat	1
23	3253-27	Washer - Lock	1
24	3213-9	Capscrew - Hex. Hd.	1
25	61-3390	Belt - Poly-V	1
26	84-1850	Muffler	1

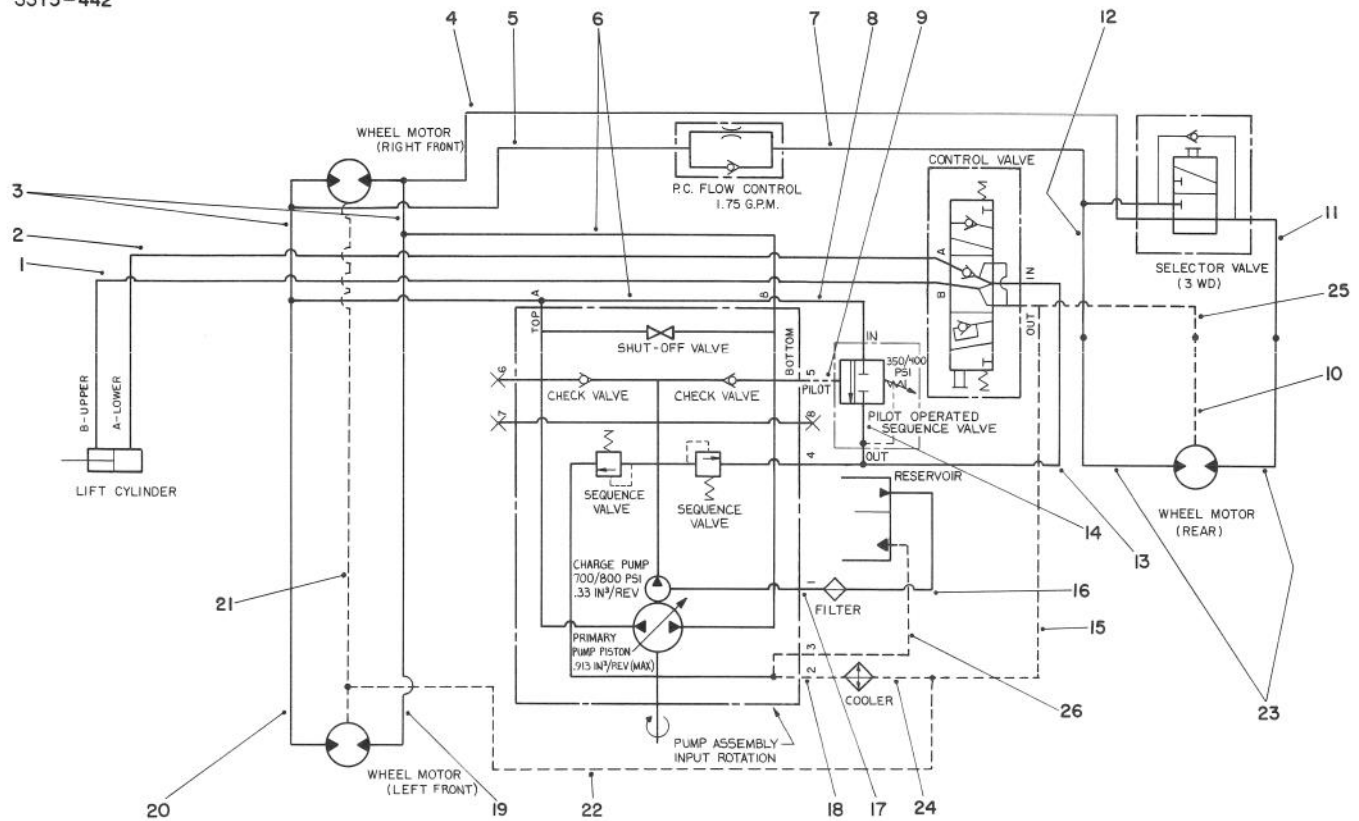
Ref. No.	Part No.	Description	No. Used
27	2112-9	Clamp - Muffler (Incl. Ref. #28-29)	1
28	3253-4	Washer - Lock	2
29	3217-6	Nut - Hex.	2
30	12-3270	Screw - Cap Hex. Hd.	8
31	61-0020	Shroud - Muffler	1
32	3256-70	Washer - Flat	2
33	322-46	Screw - Cap Hex. Hd.	2
35	32128-25	Nut - Lock	2
36	70-8030	Key	1
37	84-1840	Grille - Muffler	1
38	2412-41	Clamp - R	1
39	3290-410	Tie - Push Mount	1
40	3296-39	Nut - Lock	4
42	323-8	Screw - Cap Hex. Hd.	4
43		Engine - Kohler Model No. M16 Spec. No. 711563	1
44	3218-1	Nut - Hex.	1
45	92-1819	Pulley - Engine	1
46	61-3340	Bushing - Taper (Incl. Ref. #1-2)	1
47	66-6840	Decal - Hot	1
48	324-7	Screw - Cap Hex. Hd.	1
49	3253-6	Washer - Lock	1
50	3256-25	Washer - Flat	1
51	92-1814	Spacer - Torque Arm	1
52	322-3	Screw - Cap Hex. Hd.	1



T-0267

ELECTRIC CLUTCH ASSEMBLY NO. 70-8020

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	44-8350	Field Assembly (Incl. Ref. #2 & 3)	1	5	62-5250	Armature & Pulley Assembly (Incl. Ref. #3, 6, 7 & 8)	1
2	251-292	Bearing - Field	1	6	44-8330	Spacer - Pulley Bearing	1
3	44-8310	Ring - Retaining	2	7	76-0080	Collar - Bearing	1
4	44-8360	Field Coil, Rotor & Bearing Assembly (Incl. Ref. #1)	1	8	251-291	Bearing - Pulley	2
				9	3296-6	Nut - Lock	3
				10	44-8320	Spring - Compression	3

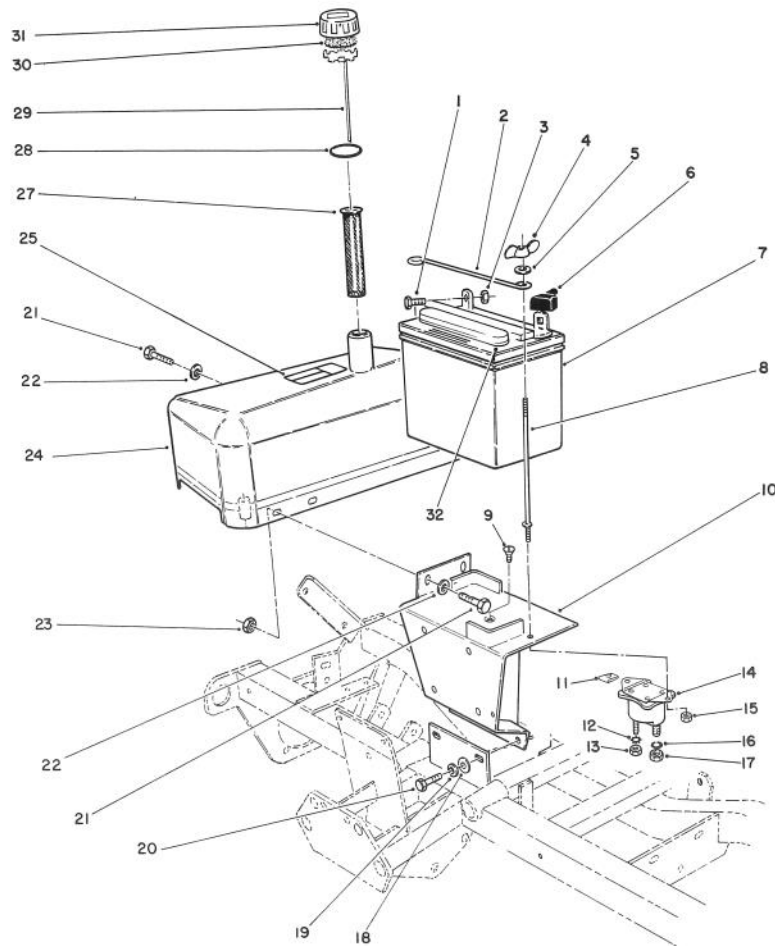


T-0891

HYDRAULIC SCHEMATIC

Ref. No.	Part No.	Description	No. Used
1	61-2500	Hose Assembly	1
2	61-2490	Hose Assembly	1
3	71-0870	Tube Assembly	2
4	71-0910	Tube Assembly	1
5	71-0880	Tube Assembly	1
6	76-2520	Hose Assembly	2
7	71-0850	Tube Assembly	1
8	76-2530	Hose Assembly	1
9	63-4890	Hose Assembly	1
10	80-4080	Tube Assembly	1
11	71-0840	Tube Assembly	1
12	71-0710	Tube Assembly	1
13	61-2520	Hose Assembly	1

Ref. No.	Part No.	Description	No. Used
14	63-4880	Hose Assembly	1
15	61-2510	Hose Assembly	1
16	61-2550	Hose Assembly	1
17	61-2540	Hose Assembly	1
18	92-2407	Hose Assembly	1
19	61-3070	Tube Assembly	1
20	61-3080	Tube Assembly	1
21	76-2550	Hose Assembly	1
22	76-2540	Hose Assembly	1
23	80-4090	Hose Assembly	2
24	92-2406	Hose Assembly	1
25	71-0860	Tube Assembly	1
26	92-2408	Hose Assembly	1

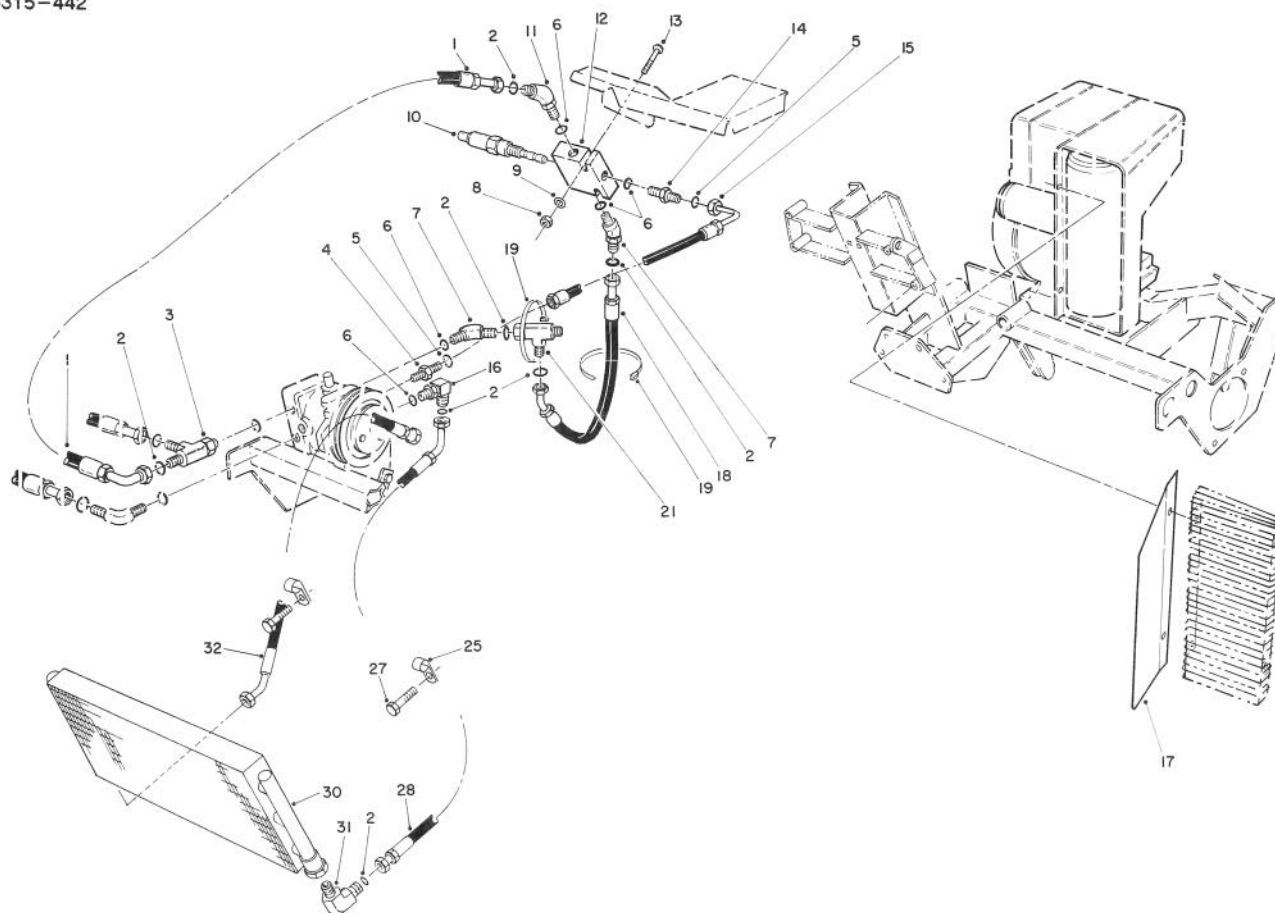


T-0885

HYDRAULIC TANK & BATTERY ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	322-3	Screw - Cap Hex. Hd.	2	18	3256-24	Washer - Flat	2
2	72-4790	Clamp - Battery	1	19	3253-21	Washer - Lock	2
3	3217-6	Nut - Hex.	2	20	11-0590	Screw - Cap Hex. Hd.	2
4	32103-12	Nut - Wing	2	21	322-43	Screw - Cap Hex. Hd.	4
5	3256-1	Washer - Flat	2	22	3256-70	Washer - Flat	4
6	28-8080	Boot - Battery Terminal	1	23	32128-25	Nut - Lock	2
7	82-4640	Battery - 12 Volt	1	24	61-0100	Tank - Hydraulic	1
8	10-8120	Bolt - Battery	2	25	66-6840	Decal - Hot	1
9	32108-101	Screw - Flathead	1	27	61-2790	Screen - Filler	1
10	76-0440	Battery Support W.A.	1	28	237-71	O-Ring	1
11	3290-199	Nut - Speed	1	29	76-0240	Dipstick Assembly	1
12	3254-1	Washer - Lock	2	30	76-0220	Foam - Oil Filter	1
13	3219-14	Nut - Hex.	2	31	76-0190	Cap - Oil	1
14	28-4210	Solenoid - Starter	1	32	84-1830	Cap - Battery Vent	1
15	32149-2	Nut - Hex.	2	*	76-0200	Oil Cap Assembly	1
16	3253-4	Washer - Lock	2			(Incl. Ref. #28-31)	
17	3218-13	Nut - Lock	2				

*Not Illustrated



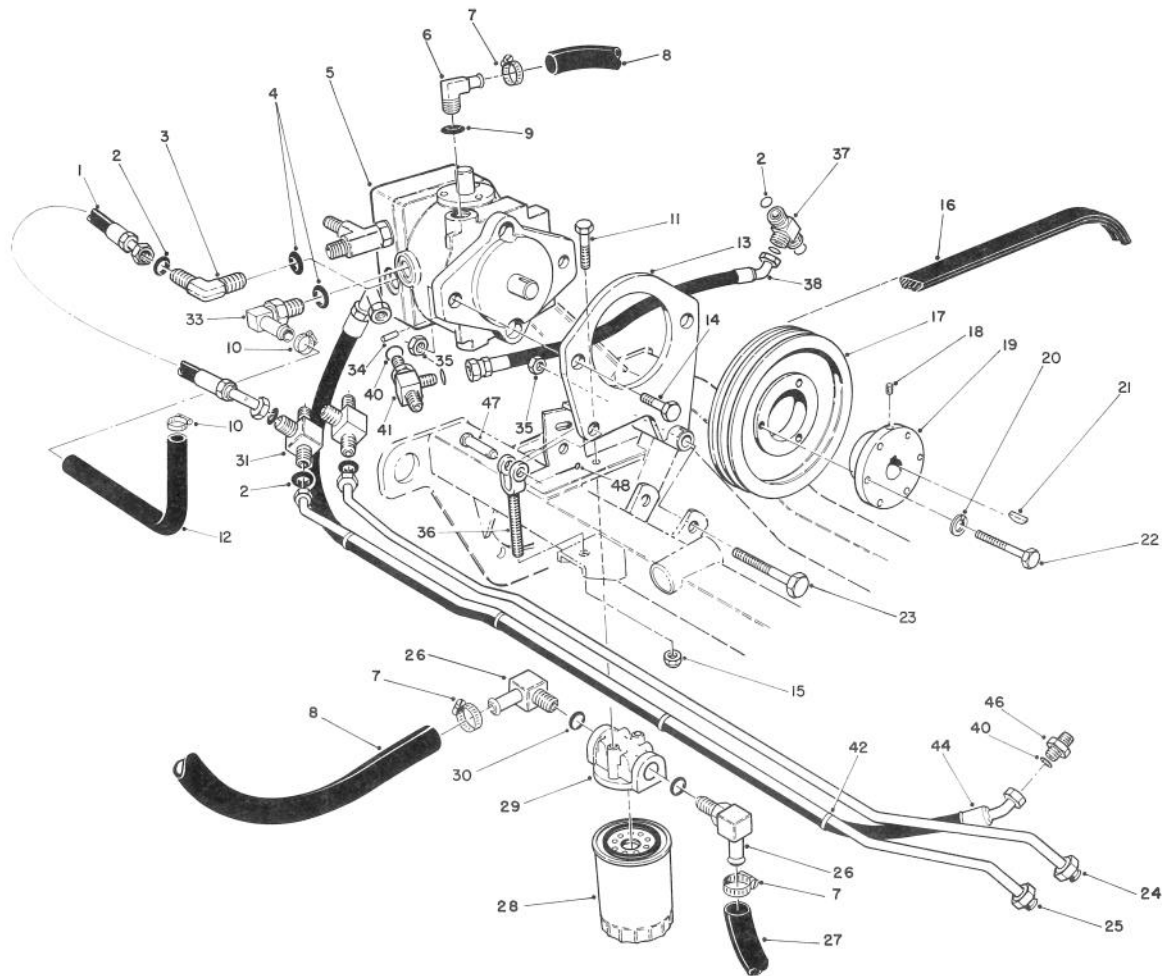
T-0886

HYDRAULIC OIL COOLER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	76-2530	Hydraulic Hose Assembly	1
2	237-30	Seal - O-Ring	8
3	340-109	Fitting - Male Tee (Incl. Ref. #2)	1
4	340-107	Fitting - Straight (Incl. Ref. #5)	1
5	237-150	Seal - O-Ring	2
6	237-22	Seal - O-Ring	5
7	340-96	Fitting - 45° Elbow (Incl. Ref. #2 & 6)	2
8	32128-32	Nut - Hex. Flange	2
9	3256-22	Washer - Flat	2
10	63-8790	Cartridge Valve Assembly	1
11	63-8770	Fitting - 45° Orifice (Incl. Ref. #2 & 6)	1
12	63-5080	Pressure Sequence Valve (Incl. Ref. #10)	1
13	321-11	Screw - Cap Hex. Hd.	2
14	340-1	Fitting - Straight (Incl. Ref. #5 & 6)	1

Ref. No.	Part No.	Description	No. Used
15	63-4890	Hydraulic Hose Assembly	1
16	340-99	Fitting - Hydraulic 90° (Incl. Ref. #2)	1
17	63-8940	Shield - Cooler	1
18	63-4880	Hydraulic Hose Assembly	1
19	3290-379	Tie - Cable	2
21	340-104	Fitting - Male/Female Tee (Incl. Ref. #2)	1
25	2412-81	Clamp - R	2
27	32144-69	Screw - Self Tapping	2
28	92-2407	Hydraulic Hose Assembly	1
30	63-5400	Exchanger - Heat	1
31	340-168	Fitting - 90° Male Elbow (Incl. Ref. #2)	2
32	92-2406	Hydraulic Hose Assembly	1
*	63-8800	Seal Kit Pressure Sequence Valve (For Ref. #10 & 12)	1
*	56-7982	Sleeve - Protective	1

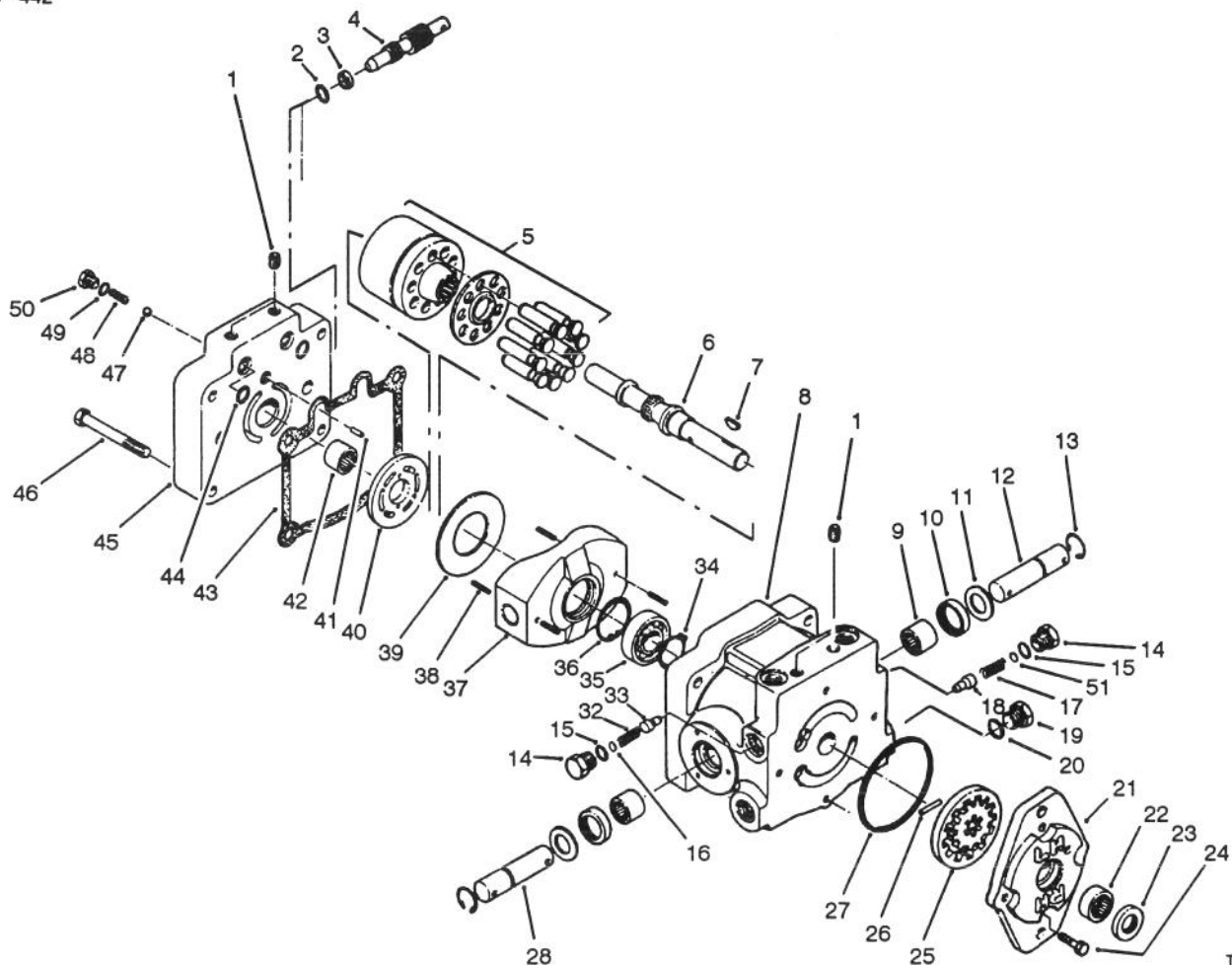
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T-0887

HYDRAULIC DRIVE ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	76-2520	Hydraulic Hose	2	23	325-18	Screw - Cap Hex Hd.	1
2	237-30	O-Ring	12	24	61-3080	Tube - Hyd. L.H. (Front)	1
3	340-98	Fitting - 90° Elbow (Incl. Ref. #2 & 4)	1	25	61-3070	Tube - Hyd. L.H. (Rear)	1
4	237-79	O-Ring	2	26	23-8910	Fitting - 90° Hose Elbow (incl. Ref. #30)	2
5	85-4920	Pump Assembly (Incl. Ref. #21)	1	27	61-2550	Hose - Hydraulic	1
6	61-2710	Fitting - 90° Hose Elbow (Incl. Ref. #9)	1	28	54-0110	Filter - Oil	1
7	2412-3	Clamp - Hose	4	29	61-3770	Head - Filter	1
8	61-2540	Hose - Hydraulic	1	30	237-117	O-Ring	2
9	237-80	O-Ring	1	31	340-102	Fitting - Tee (Incl. Ref. #2)	2
10	2412-24	Clamp - Hose	2	33	353-954	Fitting - 90° Elbow (Incl. Ref. #4)	1
11	3234-4	Screw - Hex Washer Hd.	2	34	32121-34	Pin - Roll	1
12	92-2408	Hose - Hydraulic	1	35	3296-23	Nut - Lock	3
13	61-2230	Plate - Pump Mount	1	36	76-2220	Adjustment Yoke Assembly	1
14	325-7	Screw - Cap Hex Hd.	2	37	340-102	T-Fitting	1
15	3296-6	Nut - Lock	1	38	76-2540	Hose Assembly - Hyd.	1
16	92-1821	V-Belt - Pump	1	40	237-30	O-Ring	3
17	61-3320	Pulley - Pump	1	41	340-140	Fitting - Tee	1
18	3245-9	Screw - Set	1	42	3290-379	Cable Tie	4
19	61-3350	Bushing - Tapes (Incl. Ref. #12, 18 & 22)	1	44	76-2550	Hose Assembly	1
20	3253-3	Washer - Lock	3	46	340-92	Fitting	1
21	3257-32	Key - Woodruff	1	47	283-2	Pin - Yoke	1
22	321-13	Screw - Cap Hex Hd.	3	48	3272-6	Pin - Cotter	1



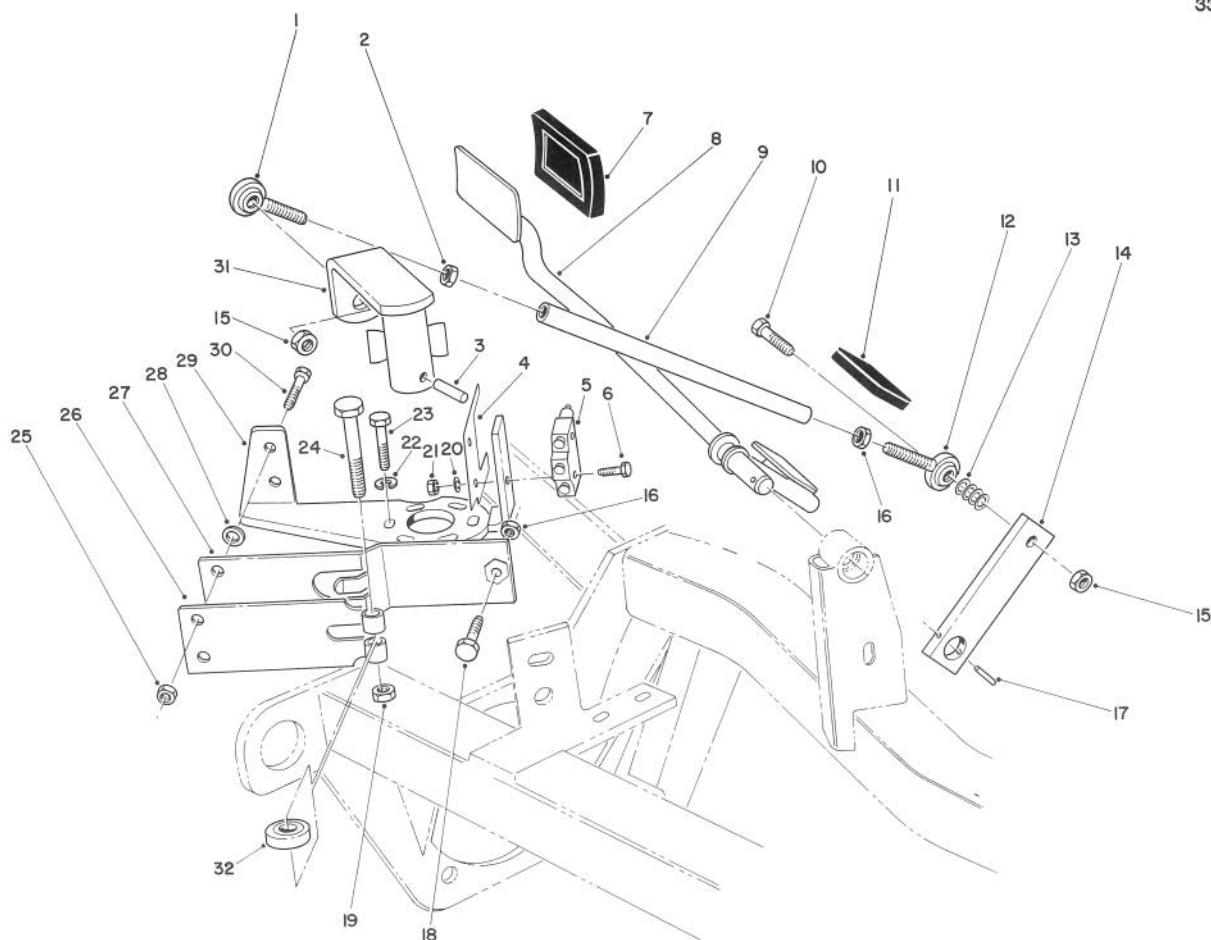
T-0245

HYDRAULIC PUMP ASSEMBLY NO. 85-4920

Ref. No.	Part No.	Description	No. Used
1	285-17	Plug - Pipe	6
2	237-22	O-Ring	1
3	25-2630	Ring	1
4	25-2620	Valve - By-Pass	1
5	48-1800	Cylinder Block Kit	1
6	67-8020	Shaft - Pump	1
7	3257-32	Key - Woodruff	1
8	85-4920	Hydraulic Pump Assembly (Complete)	1
9	252-82	Bearing - Needle	2
10	25-3210	Seal - Lip	2
11	25-2510	Washer	2
12	25-2580	Shaft - Trunion	1
13	32151-46	Ring - Retaining	2
14	25-2460	Plug	2
15	237-86	O-Ring	2
16	25-2470	Kit - Shim Pack	2
17	25-2570	Spring - Relief Valve	1
18	25-2560	Cone - Relief Valve	1
19	67-8030	Plug Assembly (Incl. Ref. #20)	1
20	67-8040	O-Ring	1
21	25-2690	Housing - Charge Pump	1
22	67-8050	Bearing - Needle	1
23	67-8060	Seal - Lip	1
24	322-4	Screw - Cap Hex. Hd.	4

Ref. No.	Part No.	Description	No. Used
25	25-2680	Gerotor Assembly	1
26	25-2530	Pin - Straight	1
27	237-95	O-Ring	1
28	49-8480	Shaft - Trunion	1
32	25-2480	Spring - Charge Relief	1
33	28-3420	Cone - Charge Relief	1
34	32120-15	Ring - Retaining	1
35	251-8	Bearing - Ball	1
36	32120-11	Ring - Retaining	1
37	25-2450	Swash/Plate	1
38	32121-91	Pin - Coiled Spring	3
39	25-2380	Plate - Thrust	1
40	25-2390	Plate - Valve	1
41	25-2430	Pin - Straight	1
42	67-8080	Bearing - Needle	1
43	25-2400	Gasket	1
44	62-4290	O-Ring	2
45	67-8090	Cap - Pump End	1
46	323-11	Screw - Cap Hex. Hd.	4
47	25-2490	Ball - Check Valve	2
48	25-2640	Spring - Check Valve	2
50	25-2650	Plug - Check Valve	2
*	25-3180	Kit - Check Valve (Incl. Ref. #47-50)	1
*	49-8520	Kit - Implement Relief (Incl. Ref. #14-18)	1

*Not Illustrated

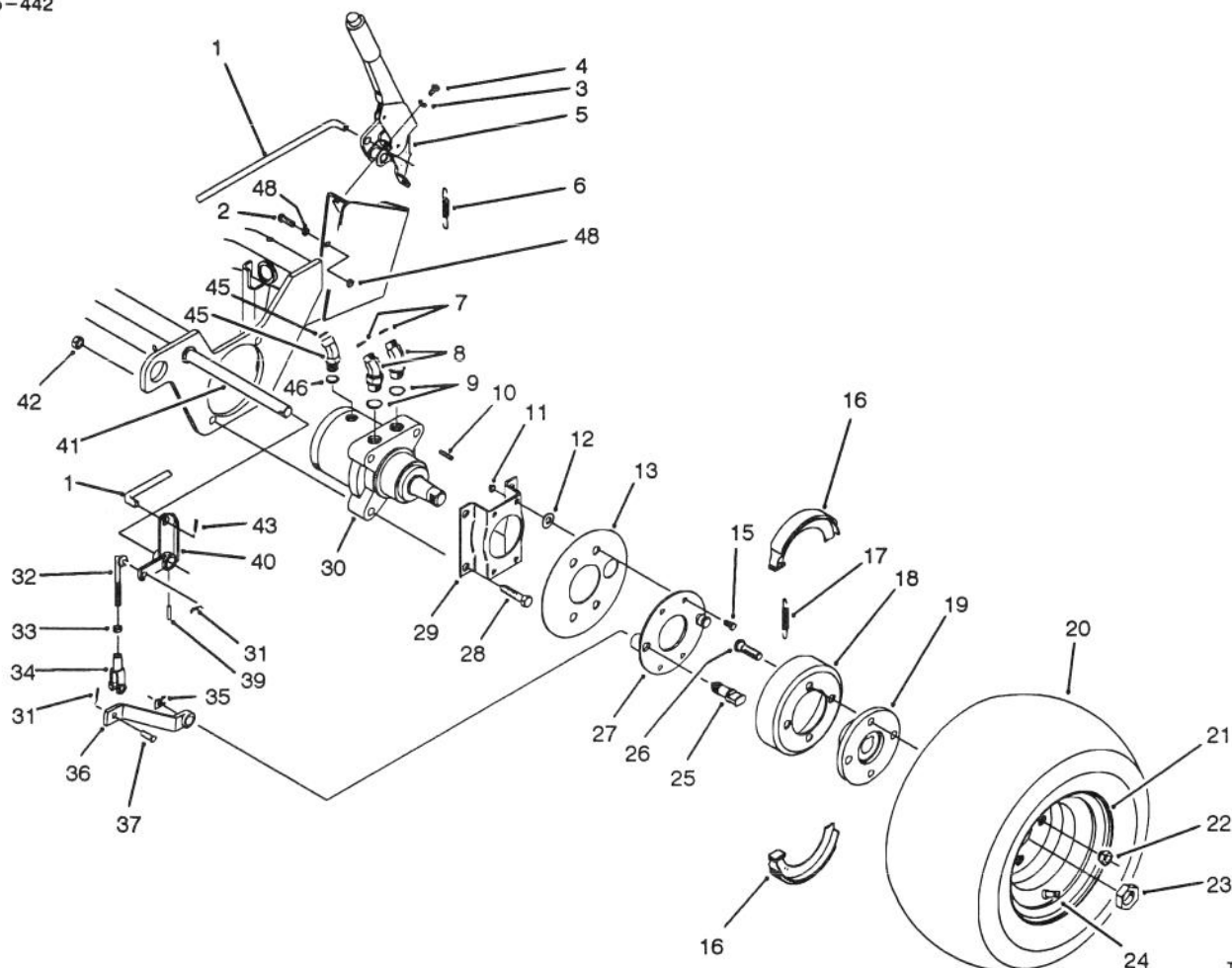


T-1069

TRACTION CONTROLS ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	2411-53	Bearing - Rod End L.H.	1
2	3220-20	Nut - Jam L.H.	1
3	32121-24	Pin - Roll	1
4	46-8810	Stop - Spring	1
5	29-6163	Switch - Micro	1
6	3249-11	Screw - Rd. Hd. Machine	2
7	74-9100	Pad - Pedal Forward	1
8	76-2170	Pedal - Traction	1
9	76-0420	Rod - Pump Control	1
10	322-7	Capscrew - Hex. Nd.	2
11	74-9110	Pad - Pedal Reverse	1
12	2411-52	Bear - Rod End R.H.	1
13	3256-74	Washer - Flat	8
14	61-2610	Arm - Traction	1
15	32153-3	Nut - Lock	2
16	3220-2	Nut - Jam R.H.	1

Ref. No.	Part No.	Description	No. Used
17	32121-6	Pin - Roll	1
18	3210-7	Capscrew - Hex. Hd.	1
19	3296-29	Nut - Lock	1
20	3254-9	Washer - Lock	2
21	3217-16	Nut - Lock	2
22	3255-7	Washer - Lock	3
23	11-9760	Screw - Hex. Hd. Self Tap	3
24	322-17	Capscrew - Hex. Hd.	1
25	3296-16	Nut - Lock	2
26	29-6150	Spring - Leaf	1
27	29-6170	Spring - Extended Leaf	1
28	51-3150	Shim - Spring Arm	1
29	29-6120	Plate - Pump	1
30	321-6	Screw - Cap Hex. Hd.	2
31	61-2940	Lever - Pump	1
32	251-259	Bearing - Ball	1



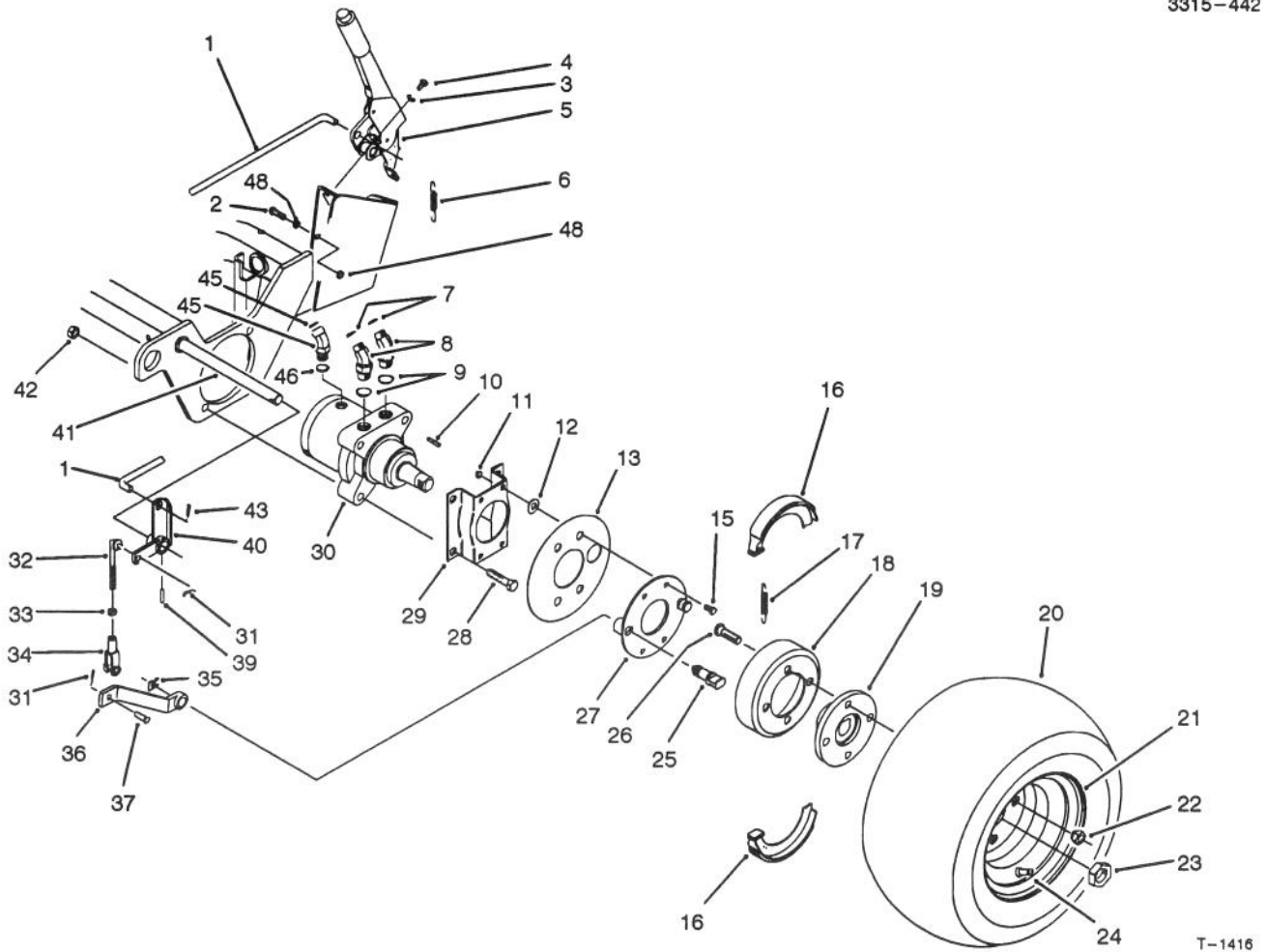
T-1416

FRONT WHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-9350	Rod - Parking Brake	1
2	322-17	Screw - Cap Hex. Hd.	1
3	3253-4	Washer - Lock	2
4	322-4	Screw - Hex. Washer Hd.	2
5	61-3990	Parking Brake Assembly	1
6	5-7290	Spring - Extension	1
7	237-30	Seal - O-Ring	4
8	340-89	Fitting - Hydraulic 45° (Incl. Ref. 7 & 9)	4
9	237-80	Seal - O-Ring	4
10	65-4640	Key - Square	2
11	3296-42	Nut - Lock	8
12	3256-16	Washer - Flat	8
13	83-9340	Shield - Grass	2
15	321-5	Screw - Cap Hex. Hd.	8
16	70-9840	Shoe - Brake	4
17	70-9880	Spring - Extension	4
18	10-6821	Brake Drum Assembly (Incl. Ref. #19 & 26)	2
19	10-6870	Hub - Wheel	2
20	231-127	Tire	2
21	217-60	Rim	2
22	242-50	Nut - Lug	8

Ref. No.	Part No.	Description	No. Used
23	26-3790	Nut - Lock	2
24	232-27	Valve - Stem	2
25	70-9860	Pin - Pivot Brake	2
26	85-6540	Stud - Drive	8
27	70-9870	Plate - Brake	2
28	325-11	Screw - Cap Hex. Hd.	8
29	84-2000	Bracket - Brake	2
30	66-5291	Hydraulic Motor Assembly (Incl. Ref. #10)	2
31	3272-6	Pin - Cotter	4
32	84-1990	Rod - Adjusting	2
33	3220-2	Nut - Jam	2
34	282-2	Clevis	2
35	70-9850	Clip - Retaining	2
36	83-9250	Lever - Brake	2
37	283-1	Pin - Clevis	2
39	32121-79	Pin - Roll	2
40	83-9270	Pivot - Brake L.H.	1
*	83-9310	Pivot - Brake R.H.	1
41	83-9330	Shaft - Brake	1
42	3296-23	Nut - Lock	8
43	3272-7	Pin - Cotter	1

*Not Illustrated

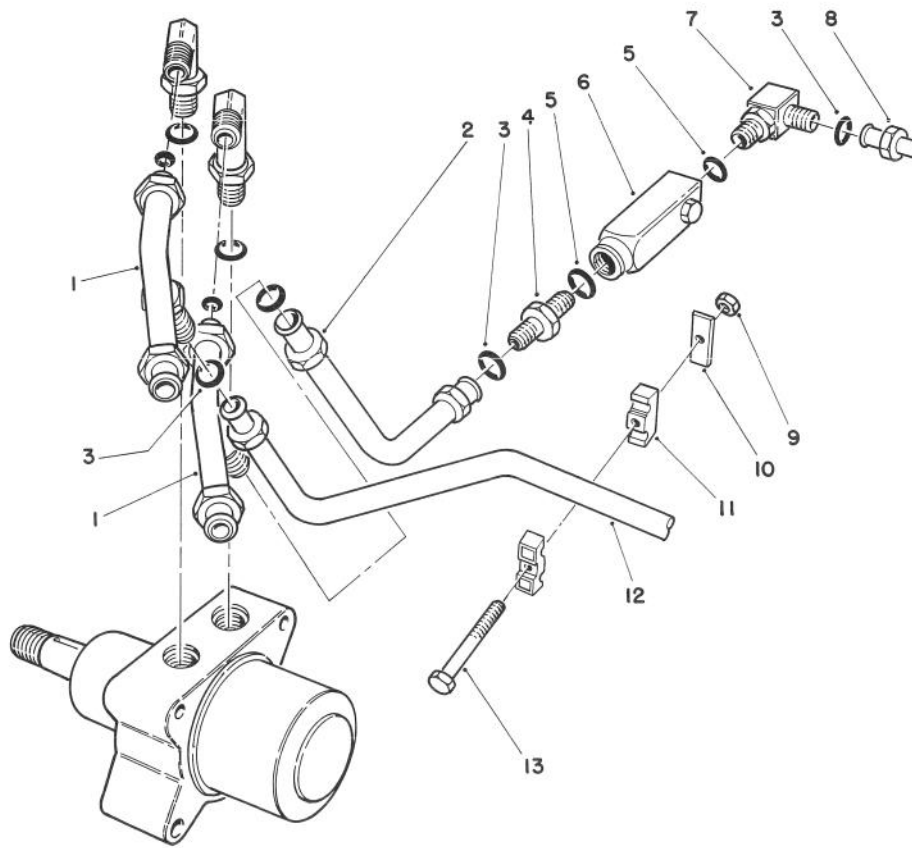


T-1416

FRONT WHEEL ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
45	340-103	Fitting - Hydraulic 45° (Incl. Ref. #46 & 47) (For Left Wheel Motor)	1	46	237-78	Seal - O-Ring	2
*	340-140	Fitting - Hydraulic Tee (Incl. Ref. #46 & 47) (For Right Wheel Motor)	1	47	237-21	Seal - O-Ring	3
				48	32128-20	Nut - Lock	2
				*	71-1500	Brake Assembly (Incl. Ref. #16, 17, 25, 27 & 35)	2

*Not Illustrated

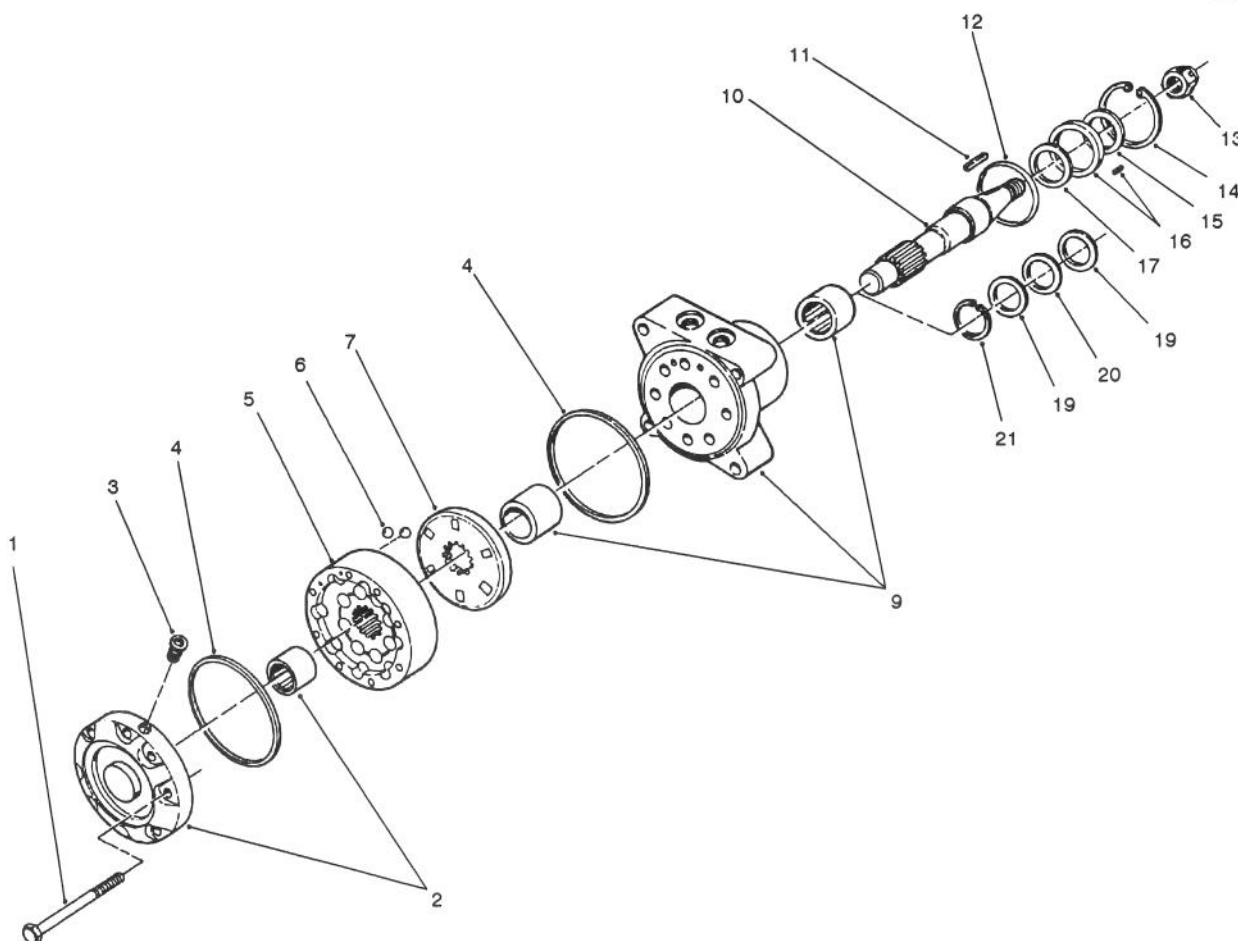


T-0889

RIGHT FRONT WHEEL PLUMBING ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	71-0870	Tee - Tube Assembly (Incl. Ref. #3)	2
2	71-0880	Tube Assembly	1
3	237-30	O-Ring	4
4	340-5	Fitting (Incl. Ref. #3 & 5)	1
5	237-42	O-Ring	2
6	71-2960	Valve - Flow Control	1

Ref. No.	Part No.	Description	No. Used
7	340-99	Fitting (Incl. Ref. #3 & 5)	1
8	71-0850	Tube Assembly	1
9	32128-14	Flange Locknut	1
10	69-9760	Cover - Plate	1
11	56-7976	Clamp - Tube	2
12	71-0910	Tube Assembly	1
13	321-28	Screw - Cap Hex Hd.	1



T-0274

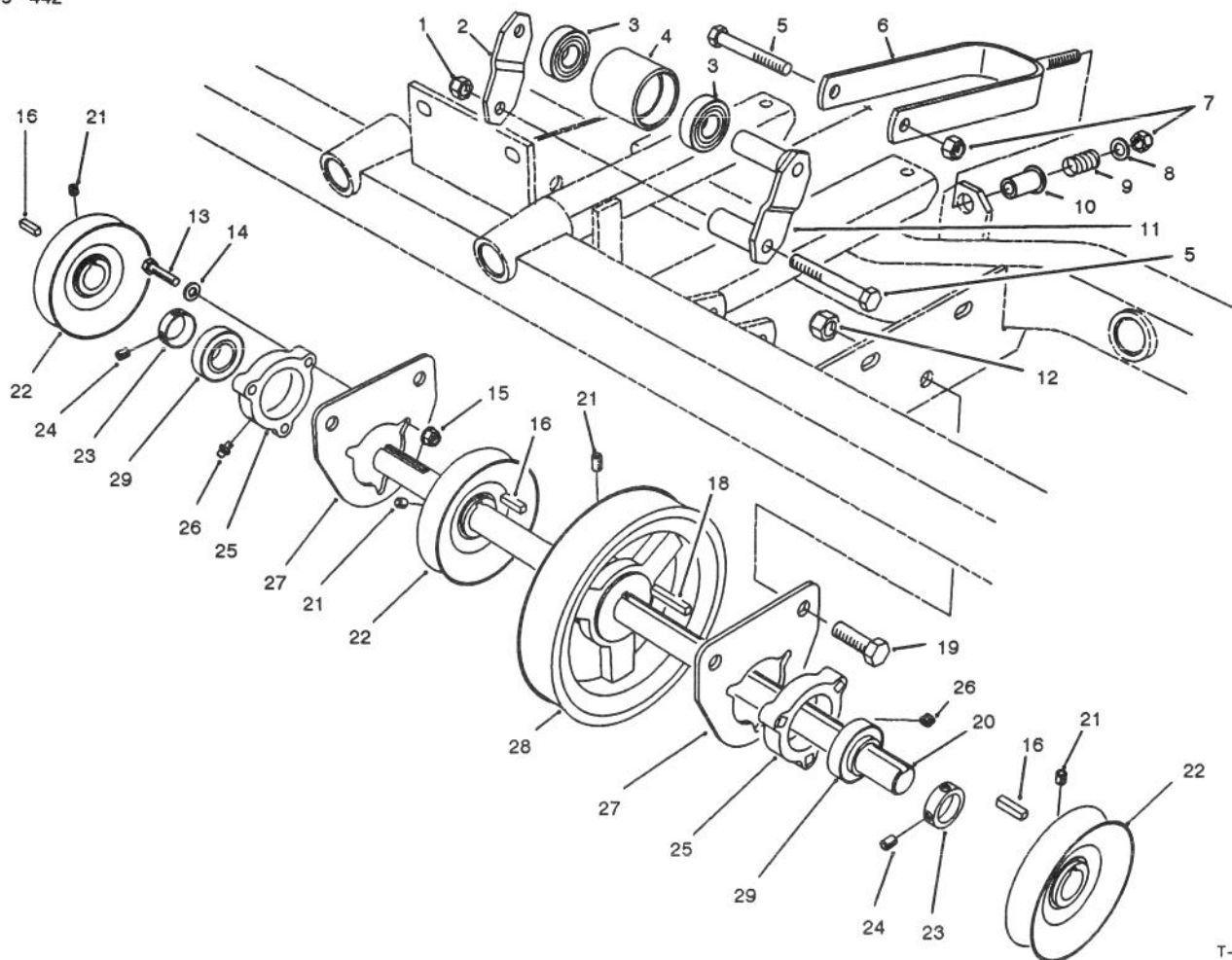
HYDRAULIC DRIVE MOTOR ASSEMBLY NO. 66-5291

Ref. No.	Part No.	Description	No. Used
1	65-4580	Screw - Cap Hex Hd.	8
2	65-4680	Cover & Bearing Assembly	1
3	65-4560	Plug - Hex (Hollow)	1
4	65-4570	Seal - Square Ring	2
5	66-6110	IGR Assembly	1
6	65-4550	Valve - Check Ball	2
7	70-8150	Plate - Valve	1
9	65-4670	Body & Bearing Assembly	1
10	65-4660	Shaft	1
11	65-4640	Key - Square	1
12	65-4620	Seal - O-Ring	1

Ref. No.	Part No.	Description	No. Used
14	65-4500	Seal - Snap Ring	1
†15		Seal - Dust	1
†16		Retainer/Pin	1
†17		Seal - Lip	1
*	76-2350	Seal/Retainer Assembly (Incl. Ref. #15-17)	1
19	65-4600	Washer - Thrust	2
20	65-4610	Bearing - Thrust	1
21	65-4590	Ring - Snap	1
*	76-2360	Body Seal Kit (Incl. Ref. #4, 12 & 15-17)	1

*Not Illustrated

†Not available from Toro as a replacement part.



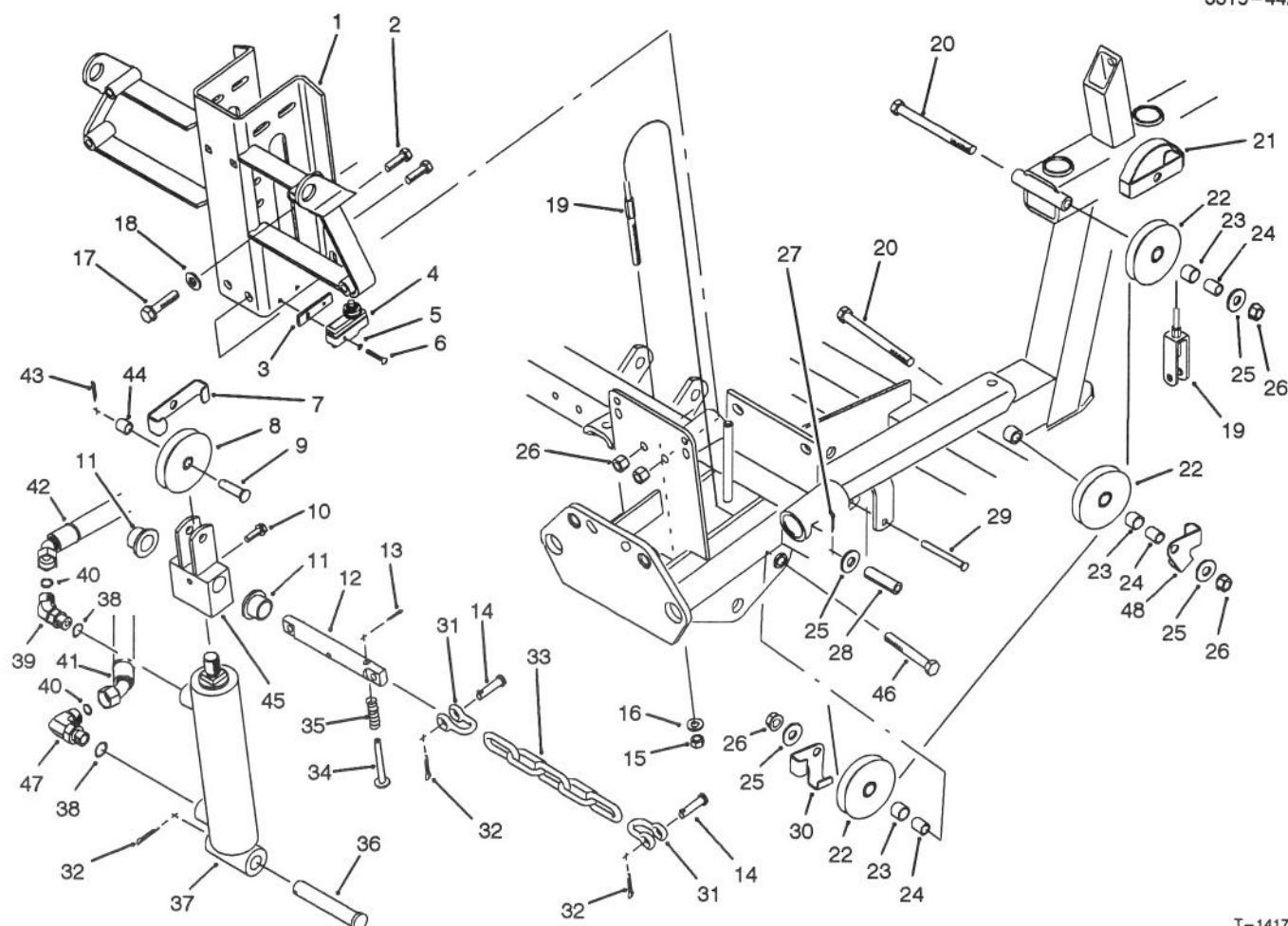
T-0276

JACKSHAFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3296-39	Nut - Lock	2
2	67-7911	Strap - Idler Bracket	1
3	38-7820	Bearing - Idler	2
4	67-7750	Pulley - Idler	1
5	323-15	Screw - Cap Hex. Hd.	2
6	67-7890	Belt Tensioner W.A.	1
7	3296-59	Nut - Lock	1
8	3256-24	Washer - Flat	1
9	83-9690	Spring - Compression	1
10	83-9810	Bushing - Flange	1
11	67-7870	Idler Bracket W.A.	1
12	3296-23	Nut - Lock	4
13	322-17	Screw - Cap Hex. Hd.	6
14	3256-23	Washer - Flat	6
15	32128-25	Nut - Flange Lock	6
16	5-7280	Key - Square (Short)	3

Ref. No.	Part No.	Description	No. Used
18	67-7490	Key - Square (Long)	1
19	325-4	Screw - Cap Hex. Hd.	4
20	83-7820	Shaft - Drive	1
21	3242-4	Screw - Set	8
22	61-0140	Pulley - Jackshaft	3
23	251-77	Collar - Locking (Incl. Ref. #24)	2
24	3245-35	Screw - Set	4
25	76-2460	Bearing Assembly (Incl. Ref. #23, 26 & 29)	2
26	302-5	Fitting - Grease	2
27	61-2350	Mount - Bearing	2
28	61-0070	Pulley - Poly V	1
29	251-337	Bearing	2
*	13-1279	Idler Pulley Assembly (Incl. Ref. #3, 4 & 11)	1

*Not Illustrated

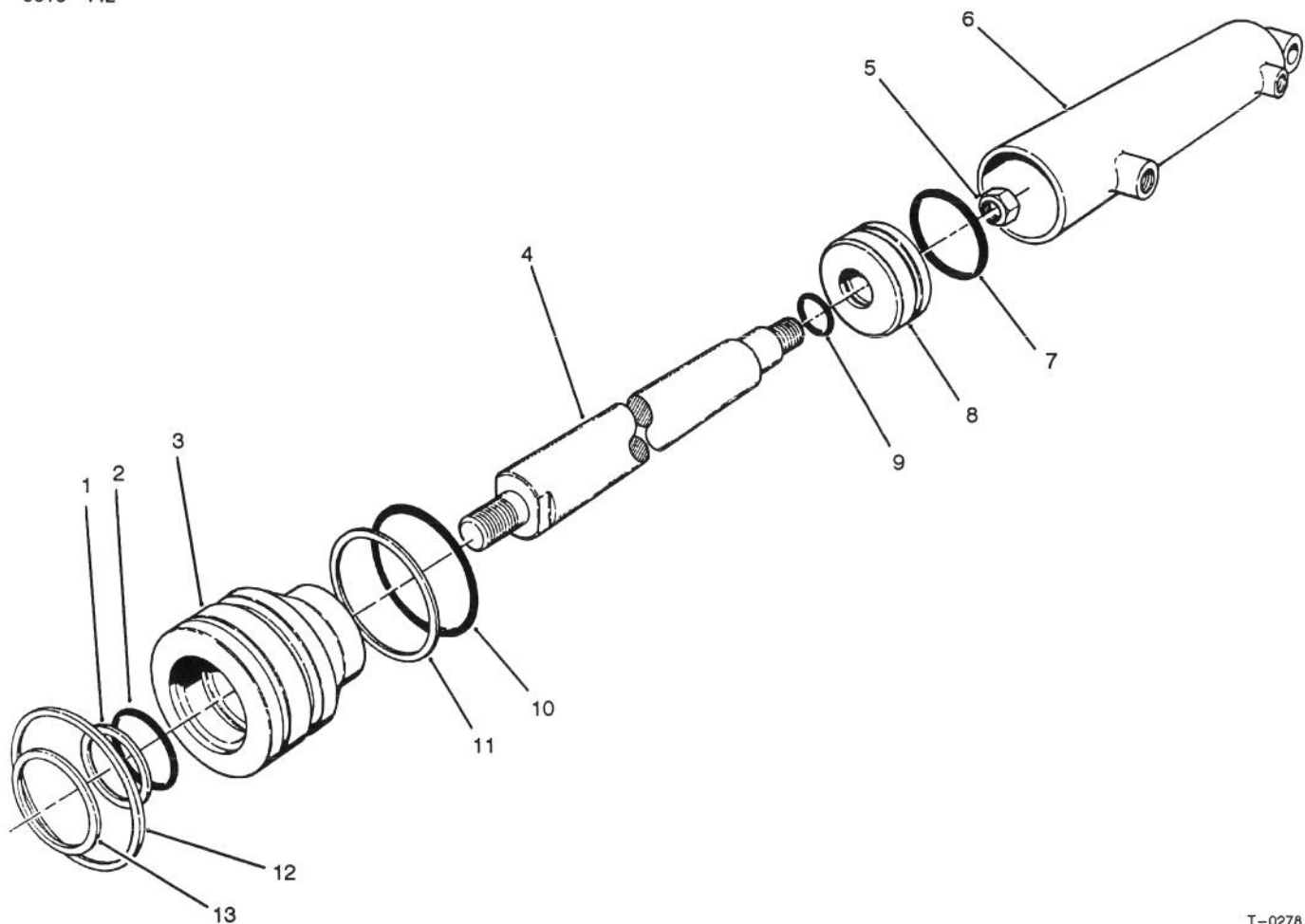


T-1417

CUTTING UNIT LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	92-1840	Bracket - Cylinder & Cooler	1
2	323-6	Screw - Cap Hex. Hd.	2
3	61-2990	Spacer - Switch	1
4	29-6163	Switch - Lift	1
5	3254-9	Washer - Lock Internal	2
6	3250-35	Screw - Pan Hd.	2
7	5-2655	Keeper - Cable	1
8	5-2653	Cable Pulley Assembly (Incl. Ref. #44)	1
9	283-42	Pin - Clevis	1
10	3234-4	Screw - Hex. Washer Hd.	1
11	84-8440	Bushing - Flange	2
12	72-4190	Pin - Cylinder Guide	1
13	3272-4	Pin - Cotter	1
14	283-6	Pin - Clevis	4
15	3296-4	Nut - Lock	1
16	3256-23	Washer - Flat	1
17	11-0590	Screw - Thread Forming	4
18	3256-24	Washer - Flat	4
19	61-3260	Cable - Lift	1
20	323-17	Screw - Cap Hex. Hd.	2
21	61-3240	Keeper - Cable	1
22	61-3210	Cable Pulley Assembly (Incl. Ref. #23)	3
23	256-1	Bushing - Sleeve	3
24	61-3230	Spacer	3

Ref. No.	Part No.	Description	No. Used
25	3256-4	Washer - Flat	4
26	3296-39	Nut - Flange Lock	5
27	3272-4	Pin - Cotter	1
28	32121-124	Pin - Roll	1
29	283-79	Pin - Clevis	1
30	5-2656	Keeper - Cable	1
31	282-4	Clevis	4
32	3272-11	Pin - Cotter	5
33	61-3830	Chain - Lift	2
34	71-1380	Pin - Spring	1
35	71-1370	Spring - Compression	1
36	283-78	Pin - Clevis	1
37	76-0020	Hydraulic Cylinder Assembly	1
38	237-42	Seal - O-Ring	2
39	340-87	Fitting - Hydraulic 45° (Incl. Ref. #38 & 40)	1
40	237-22	Seal - O-Ring	2
41	61-2500	Hose - Hydraulic	1
42	61-2490	Hose - Hydraulic	1
43	3272-6	Pin - Cotter	1
45	61-2430	Hub - Lift	1
44	256-2	Bushing - Sleeve	1
46	323-13	Screw - Cap Hex. Hd.	1
47	340-77	Fitting - Hydraulic 90° (Incl. Ref. #38 & 40)	1
48	83-9130	Keeper - Cable	1



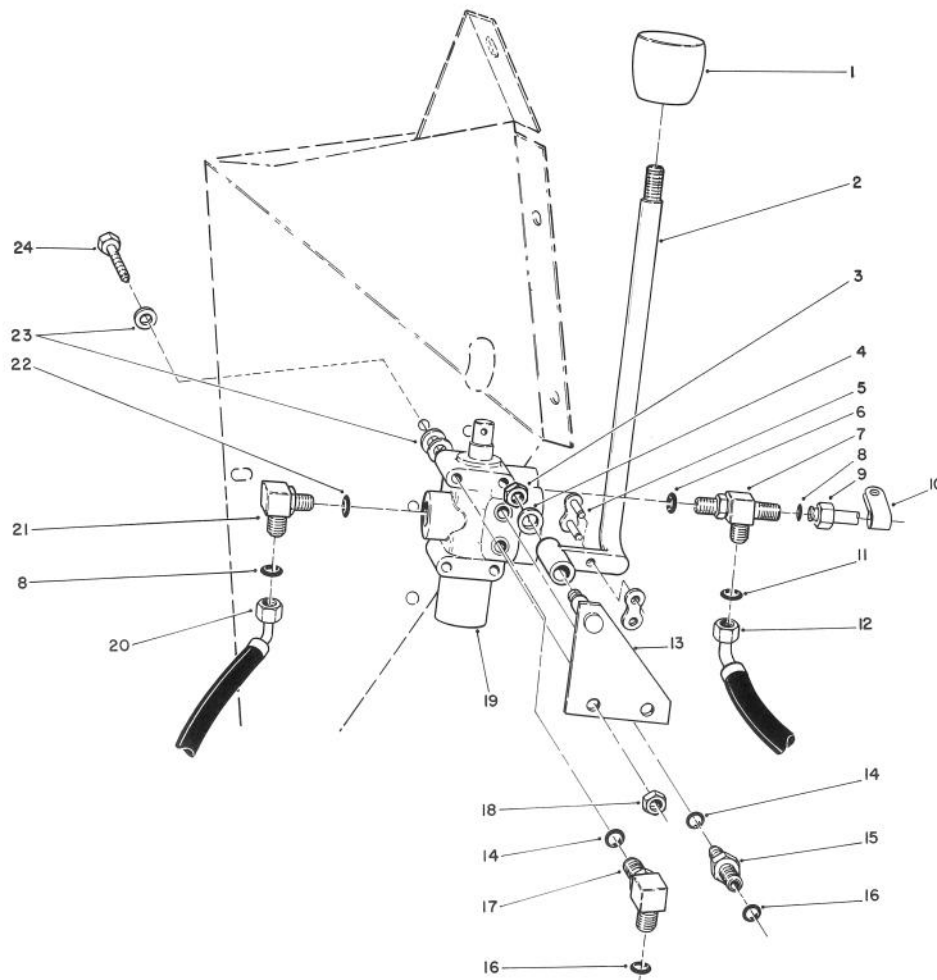
T-0278

HYDRAULIC CYLINDER ASSEMBLY NO. 76-0020

Ref. No.	Part No.	Description	No. Used
1		Washer - Backup	1
2		O-Ring	1
3	76-0090	Head	1
4	76-2320	Shaft	1
5	76-2330	Nut - Lock	1
6		Barrel	1
7		Uniring	1
8	76-0040	Piston	1

Ref. No.	Part No.	Description	No. Used
9		O-Ring	1
10		O-Ring	1
11		Washer - Backup	1
12	76-0050	Ring - Retaining	1
13		Seal-Dust	1
*	76-0030	Repair Kit (Incl. Ref. #1-2, 7, 9-11 & 13)	1

*Not Illustrated

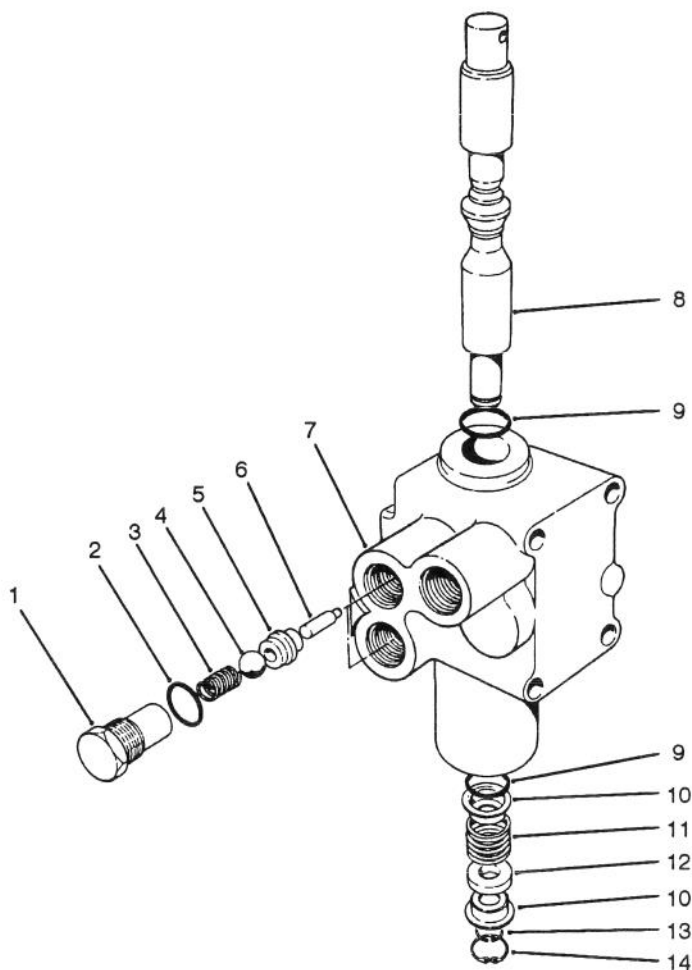


T-0890

CUTTING UNIT LIFT CONTROL VALVE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	233-37	Knob	1
2	85-5160	Lever - Valve	1
3	3296-39	Nut Lock	1
4	3256-24	Washer	1
5	2710-16	Link - Chain	1
6	237-42	O-Ring	1
7	71-0770	Fitting (Incl. Ref. #6, 8 & 11)	1
8	237-22	O-Ring	2
9	71-0860	Tube Assembly	1
10	2412-113	Clamp - R	1
11	237-30	O-Ring	1
12	61-2520	Hydraulic Hose Assy. (Up)	1
13	61-2720	Bracket - Lever	1

Ref. No.	Part No.	Description	No. Used
14	237-78	O-Ring	2
15	340-88	Fitting - Straight (Incl. Ref. #14 & 16)	1
16	237-21	O-Ring	2
17	340-97	Fitting - 90° Elbow (Incl. Ref. #14 & 16)	1
18	3296-16	Nut - Lock	3
19	43-1950	Valve - Hydraulic	1
20	61-2510	Hydraulic Hose Assy. (Low)	1
21	340-99	Fitting - 90° Elbow (Incl. Ref. #8 & 22)	1
22	237-79	O-Ring	1
23	3256-22	Washer - Flat	9
24	321-23	Screw - Cap Hex.Hd.	3

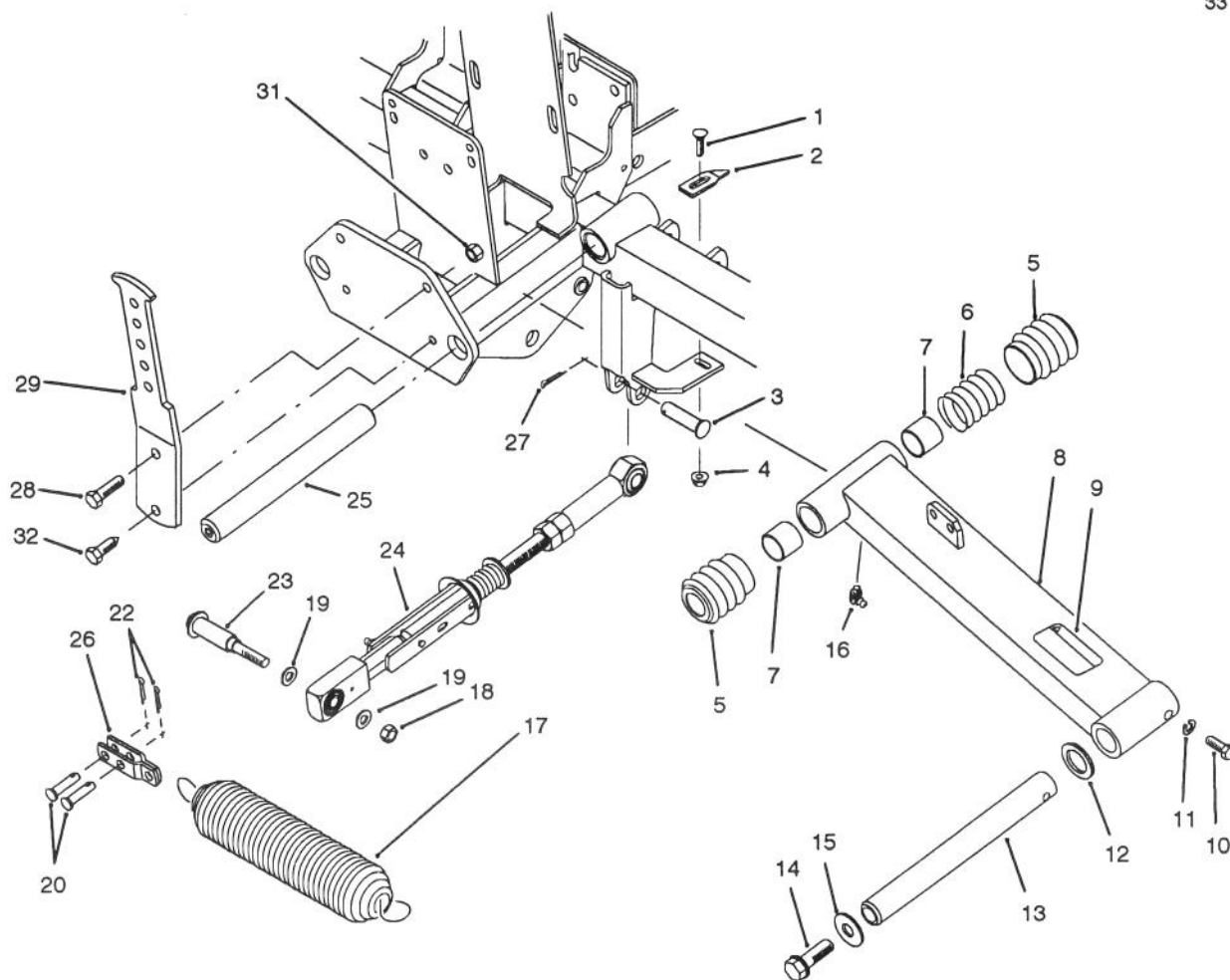


T-0280

CONTROL VALVE ASSEMBLY NO. 43-1950

Ref. No.	Part No.	Description	No. Used
1	22-8330	Plug	2
2	237-42	O-Ring	2
3	22-8340	Spring	2
4	22-8350	Ball	2
5	22-8370	Seat - Check Valve	2
6	22-8360	Pin - Cam	2
7		Body	1

Ref. No.	Part No.	Description	No. Used
8	22-8420	Spool	1
9	22-8500	O-Ring	2
10	22-8380	Retainer - Spring	2
11	22-8410	Spring	1
12	23-3030	Spacer	1
13	22-8480	Snap Ring- Spool	1
14	22-8490	Snap Ring	1



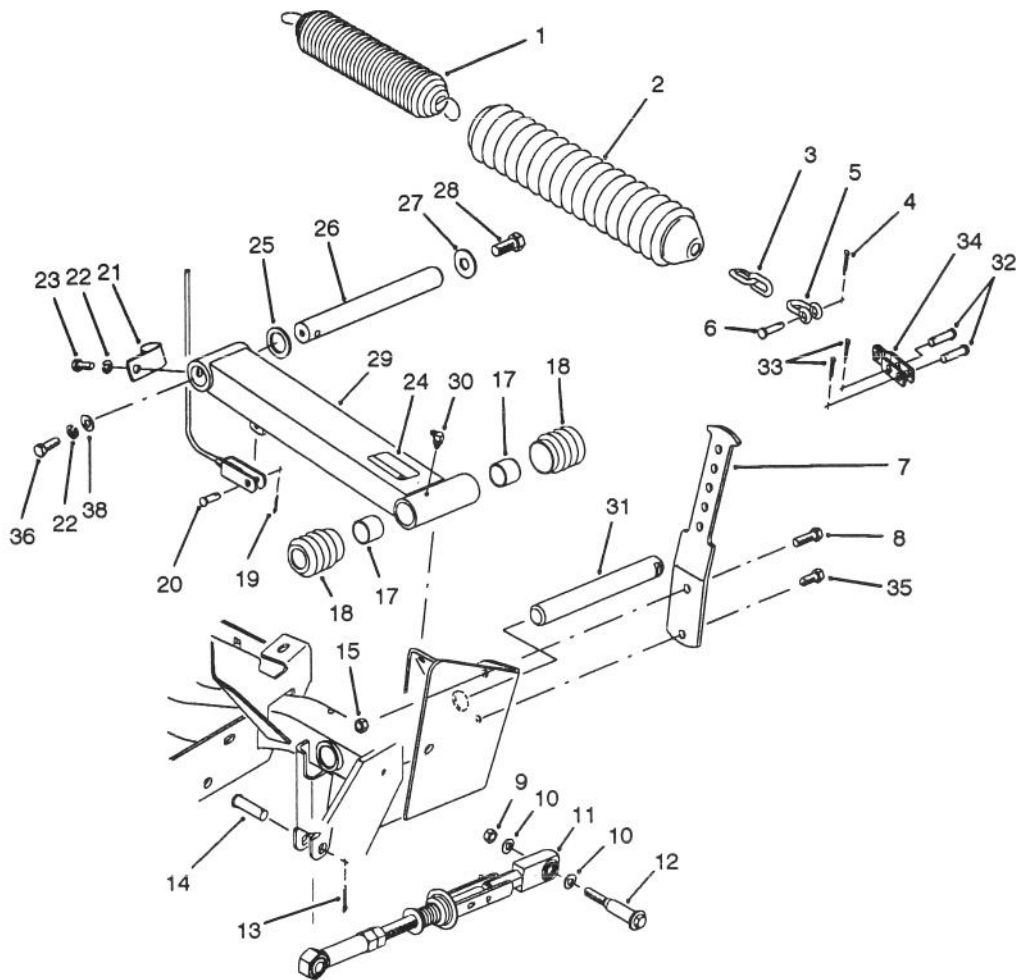
T-1419

FRONT CUTTING UNIT LIFT ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3229-1	Bolt - Carriage	2
2	76-2430	Scraper - Pulley	2
3	283-40	Pin - Clevis	2
4	32128-33	Nut - Flange Lock	2
5	61-7250	Boot	4
6	61-3270	Spring - Compression	2
7	3-0348	Bushing - Sleeve	4
8	92-2404	Lift Arm Assembly L.H. (Incl. Ref. #7 & 16)	1
*	92-2405	Lift Arm Assembly R.H. (Incl. Ref. #7 & 16)	1
9	55-4300	Decal - Warning	2
10	322-4	Screw - Cap Hex. Hd.	2
11	3253-4	Washer - Lock	2
12	256-115	Washer - Thrust	2
13	92-1815	Rod - Pivot	2
14	3234-32	Screw - Hex. Flange Hd.	2

Ref. No.	Part No.	Description	No. Used
15	3256-6	Washer - Flat	2
16	302-60	Fitting - Grease	2
17	5-0743	Spring - Extension	2
18	3296-59	Nut - Lock	2
19	3256-45	Washer - Flat	4
20	283-75	Pin - Clevis	4
22	3272-10	Pin - Cotter	4
23	76-0370	Bolt - Shoulder	2
24	83-7900	Belt Tensioner Assembly	2
25	92-1812	Shaft - Lift Pivot	2
26	92-1822	Shackle	2
27	3272-13	Pin - Cotter	2
28	323-7	Screw - Cap Hex. Hd.	2
29	92-1818	Arm - Tension	2
31	3296-39	Nut - Lock	2
32	32104-6	Screw - Cap Hex. Hd.	2

*Not Illustrated

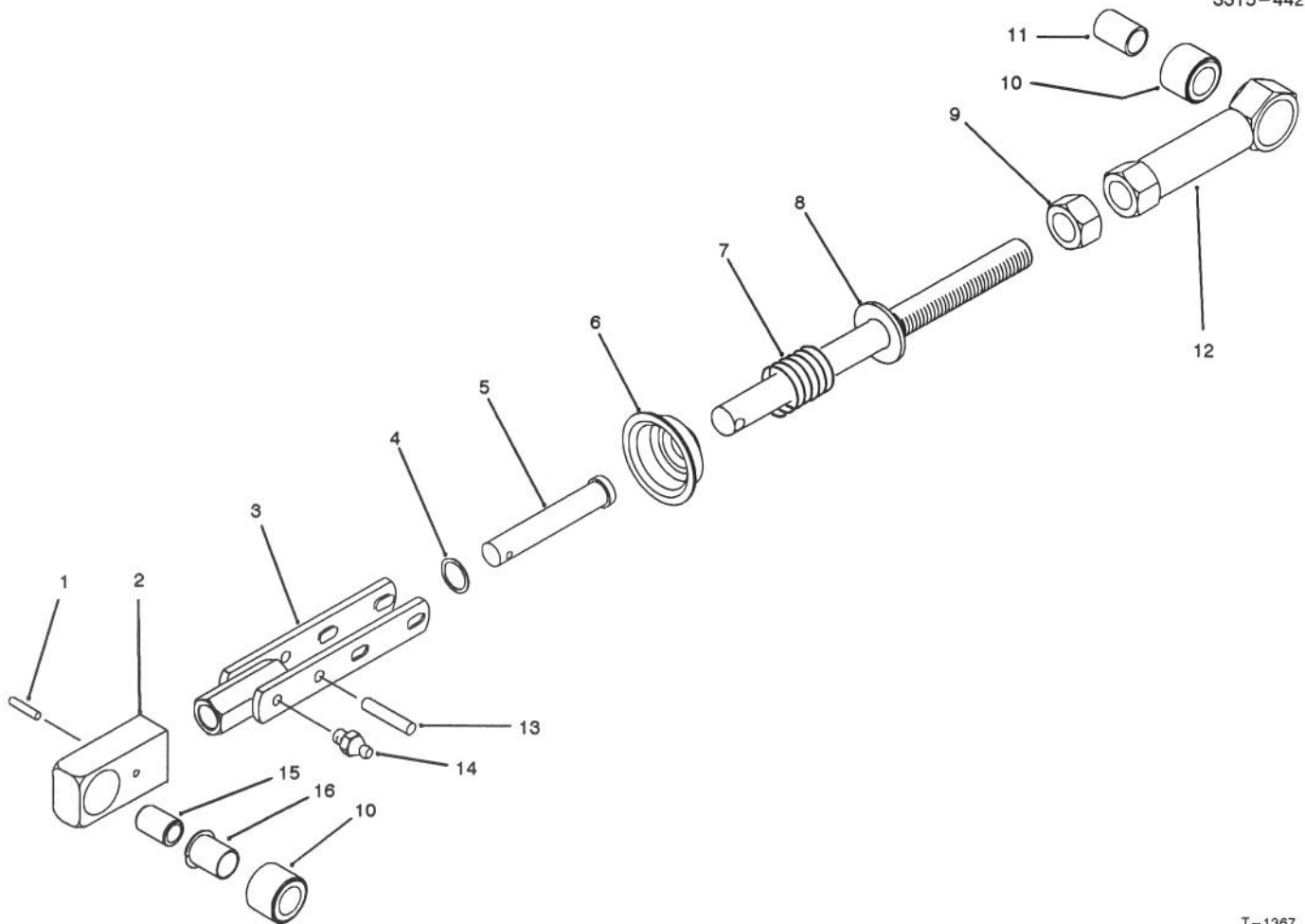


T-1366A

REAR CUTTING UNIT LIFT ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	5-0743	Spring - Extension	1
2	62-7240	Cover - Spring	1
3	62-7300	Chain	1
4	3272-11	Pin - Cotter	1
5	282-4	Clevis	1
6	283-6	Pin - Clevis	1
7	92-1818	Arm - Tension	1
8	323-7	Screw - Cap Hex. Hd.	1
9	3296-59	Nut - Lock	2
10	3256-45	Washer - Flat	4
11	83-7900	Belt Tensioner Assembly	2
12	76-0370	Bolt - Shoulder	2
13	3272-13	Pin - Cotter	2
14	283-40	Pin - Clevis	2
15	3296-39	Nut - Lock	1
17	3-0348	Bushing - Sleeve	2
18	62-7250	Boot	2
19	3272-6	Pin - Cotter	1
20	283-1	Pin - Clevis	1

Ref. No.	Part No.	Description	No. Used
21	18-2970	Clamp - R	1
22	3253-4	Washer - Lock	2
23	322-4	Screw - Cap Hex. Hd.	1
24	55-4300	Decal - Warning	1
25	256-115	Washer - Thrust	1
26	92-1815	Rod - Pivot	1
27	3256-6	Washer - Flat	1
28	3234-32	Screw - Cap Hex. Hd.	1
29	61-2890	Lift Arm Assembly (Incl. Ref. #17 & 30)	1
30	302-60	Fitting - Grease	1
31	92-1812	Shaft - Lift Pivot	1
32	283-75	Pin - Clevis	2
33	3272-10	Pin - Cotter	2
34	92-1822	Shackle	1
35	32104-6	Screw - Cap Hex. Hd.	1
36	322-26	Screw - Cap Hex. Hd.	1
38	3256-57	Washer - Flat	1

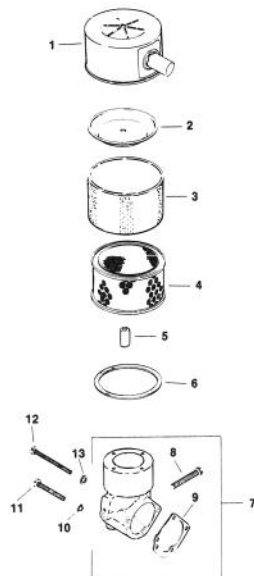
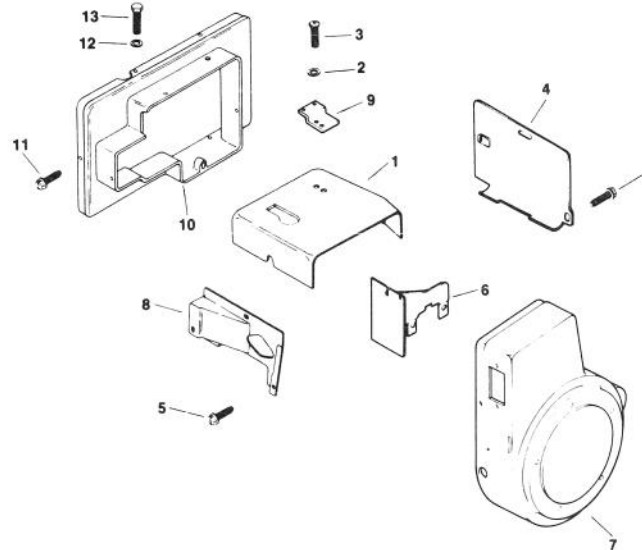
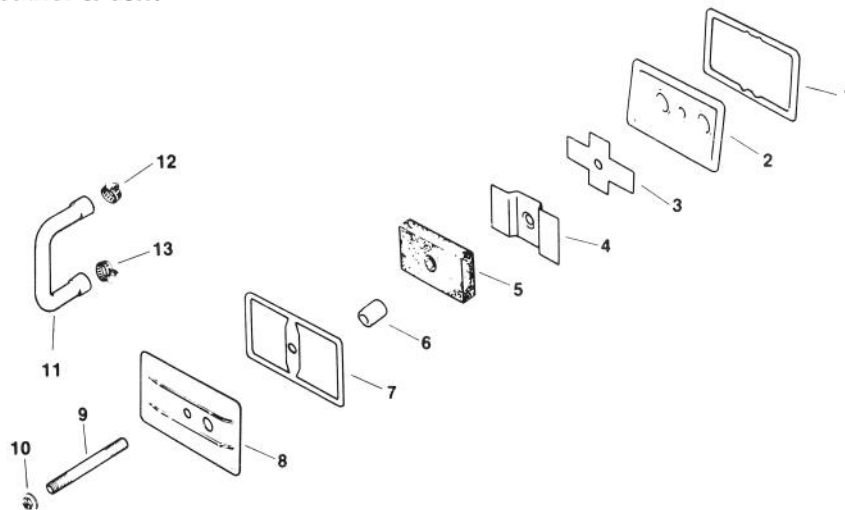
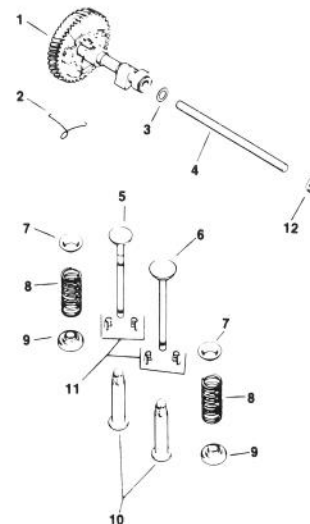
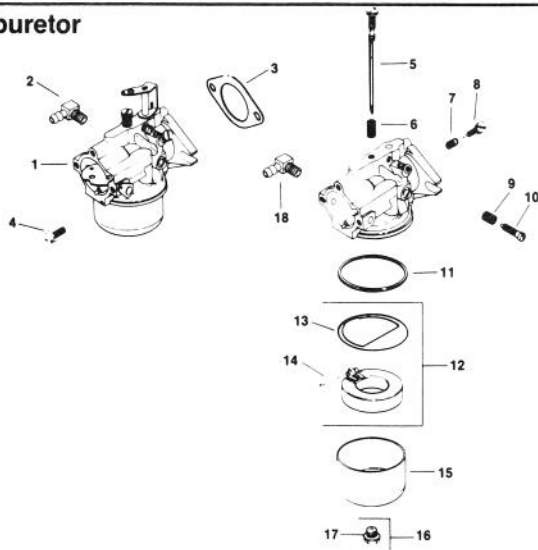
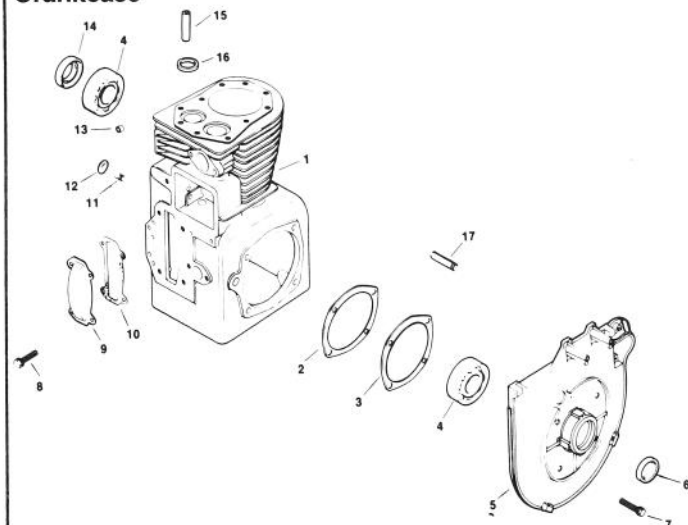


T-1367

BELT TENSIONER ASSEMBLY NO. 83-7900

Ref. No.	Part No.	Description	No. Used
1	32121-23	Pin - Roll	1
2	76-0350	Housing - Bushing	1
3	83-7930	Yoke	1
4	3256-54	Washer - Flat	1
5	283-55	Pin - Clevis	1
6	76-0360	Cup - Retainer	1
7	76-0410	Spring - Compression	1
8	83-7910	Rod	1

Ref. No.	Part No.	Description	No. Used
9	3218-6	Nut - Jam	1
10	56-9510	Bushing Assembly	2
11	256-173	Bushing - Sleeve	1
12	76-0300	Housing - Bushing	1
13	32121-9	Pin - Roll	1
14	302-5	Fitting - Grease	1
15	76-0390	Spacer	1
16	56-9520	Bushing - Nyliner	1

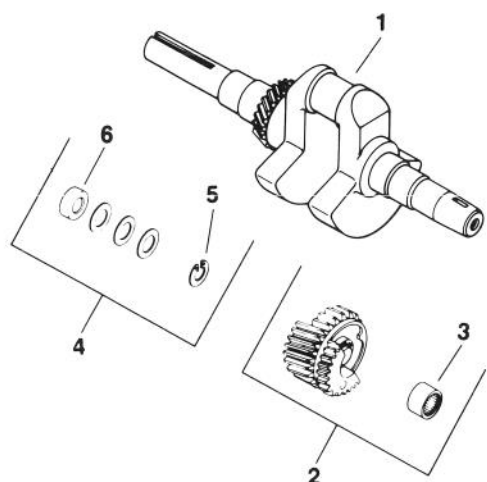
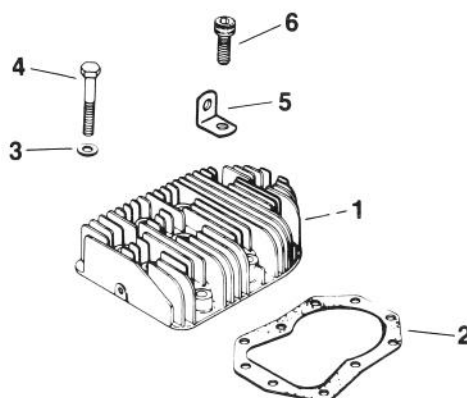
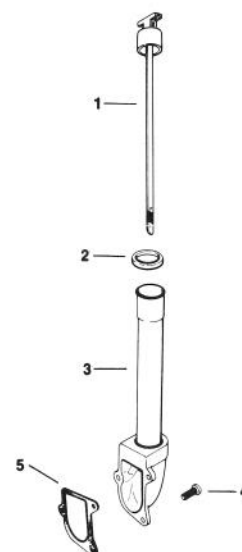
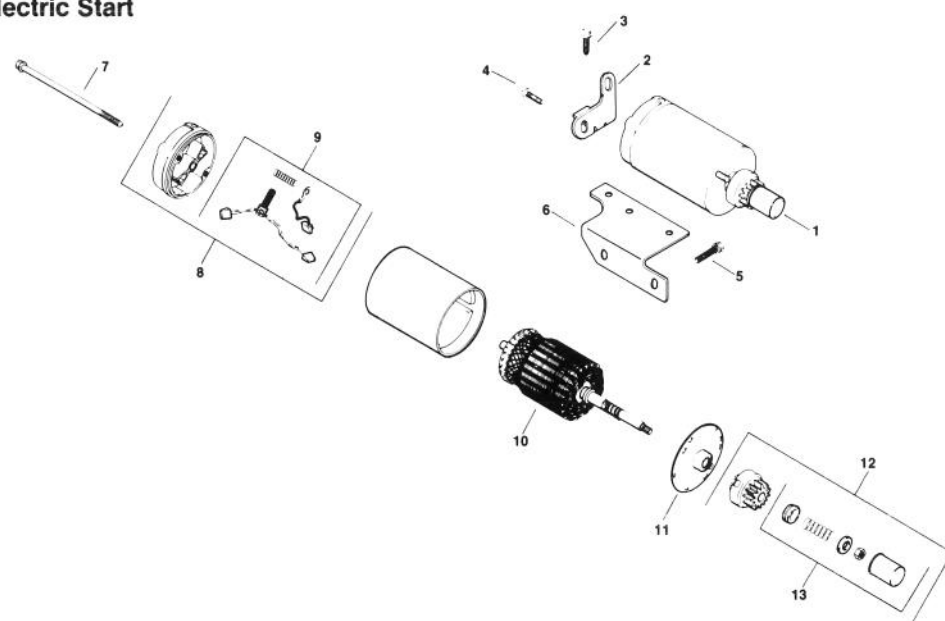
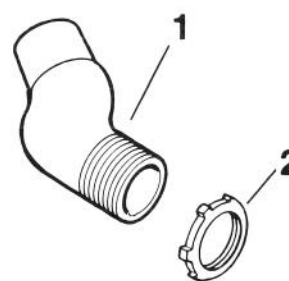
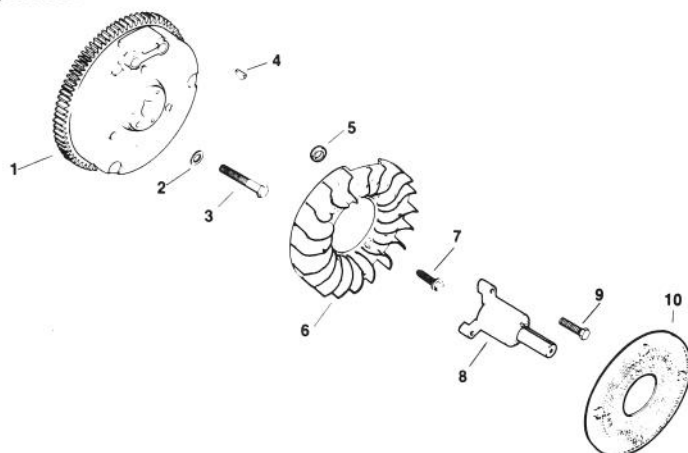
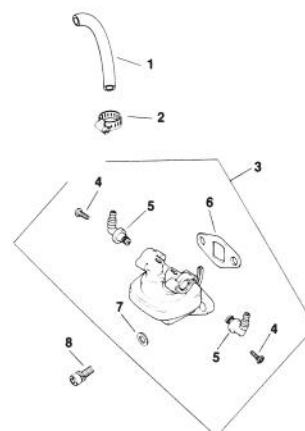
ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563**Air Intake****Baffles & Shroud****Breather & Vent****Camshaft & Valves****Carburetor****Crankcase**

T-1214

ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563

Ref. No.	Part No.	Description	No. Used
Air Intake			
1	52 096 26	Cover – Air Cleaner	1
2	52 082 04	Cover – Element	1
3	45 083 01	Precleaner	1
4	45 083 02	Element – Air Cleaner	1
5	231032	Seal	1
6	47 041 11	Gasket – Base	1
7	48 754 03	Kit – Air Cleaner Elbow (Incl. Ref. #8 & 9)	1
8	52 086 11	Screw – Self Tap	1
9	25 041 06	Gasket – Air Cleaner Elbow	1
10	X-22-9	Washer – I.T.L.W.	2
11	X-50-57	Screw – Pan Hd. Mach.	2
12	X-50-37	Screw – Pan Hd. Mach.	1
13	X-25-79	Washer – Plain	1
Baffles & Shroud			
1	45 063 08	Baffle – Head	1
2	X-25-53	Washer – Plain	1
3	47 086 08	Screw – Pozidriv T.H.	1
4	47 063 10	Baffle – Cylinder	1
5	52 086 11	Screw – Hex Wash. Hd.	6
6	47 063 07	Baffle – Inner	1
7	47 027 42	Housing – Blower	1
8	47 063 06	Baffle – Side Air	1
9	47 126 23	Bracket – Duct	1
10	47 755 33	Kit – Air Duct	1
11	X-67-64	Screw – Hex Wash. Hd.	3
12	X-25-20	Washer – Plain	1
13	X-154A	Screw – H.C.	1
Breather & Vent			
1	235048	Gasket – Breather Plate	1
2	235631	Plate – Breather	1
3	235047	Reed – Breather	1
4	235117	Baffle – Breather	1
5	235118	Filter – Breather	1
6	231032	Seal – Breather	1
7	275144	Gasket – Valve Cover	1
8	275839	Cover – Valve	1
9	275220	Stud – Valve Cover	1
10	X-799-1	Palnut	1
11	47 326 02	Hose	1
12	X-426-3	Clamp – Hose	1
13	X-426-9	Clamp – Hose	1
Camshaft & Valves			
1	47 010 11	Camshaft Assembly	1
2	47 089 01	Spring – Actuating	1
3	275066	Spacer .005	A/R
	275067	Spacer.010	A/R
4	47 380 09	Pin – Camshaft	1
5	237672	Valve – Exhaust	1
6	235582	Valve – Intake	1
7	235011	Retainer – Upper Spring	2
8	235168	Spring – Valve	2
9	52 413 01	Rotator – Valve	2
10	D-235327	Tappet	2
11	41 755 10	Kit – Retainer	2
12	X-702-3	Plug – Cup	1

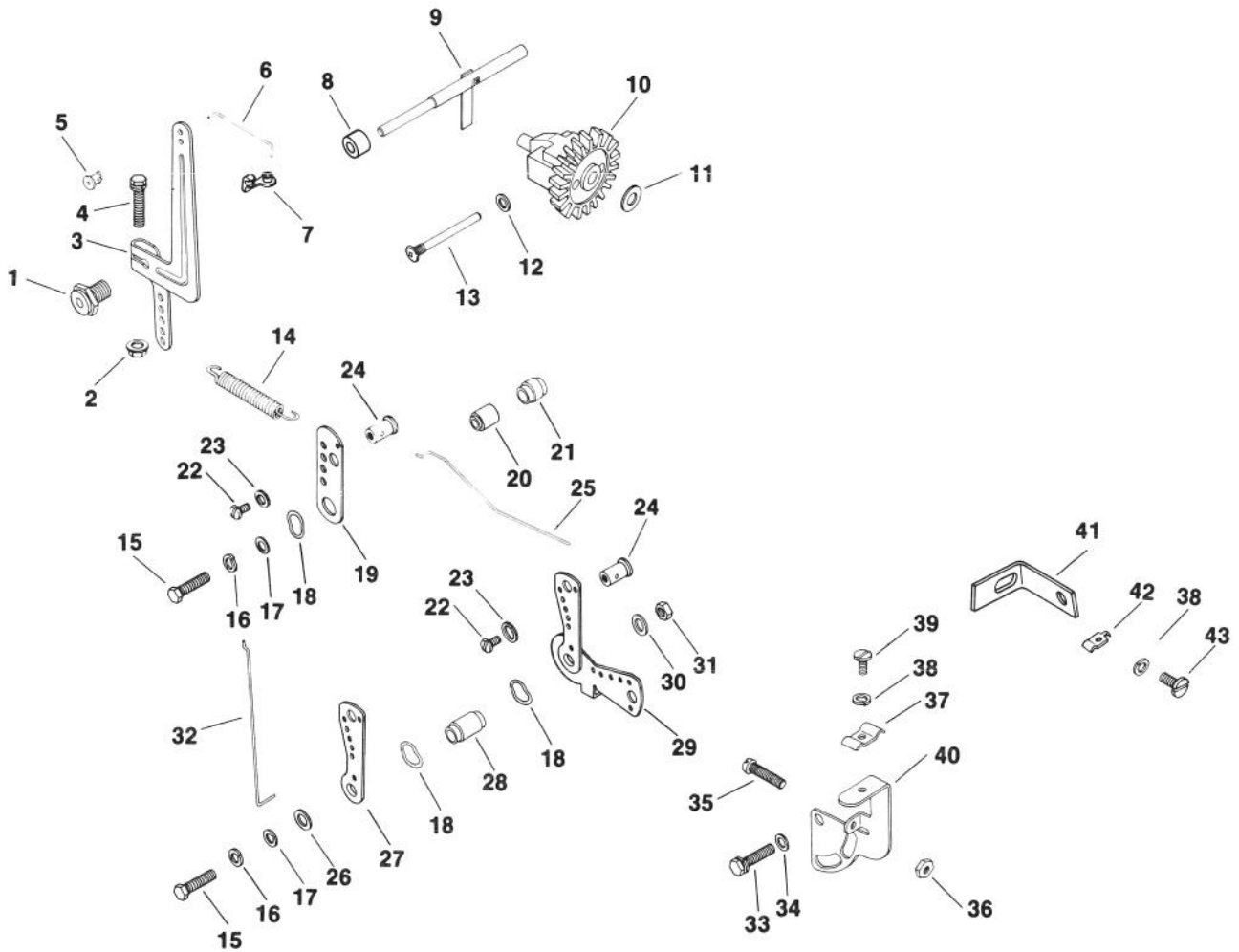
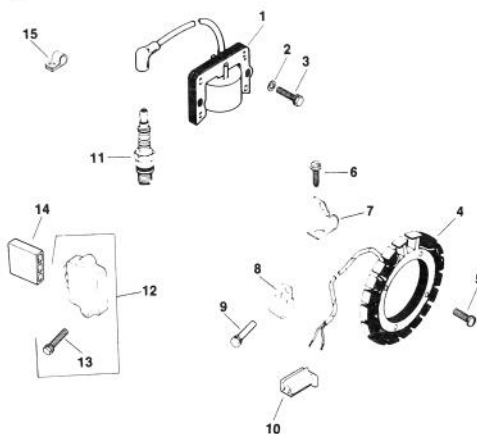
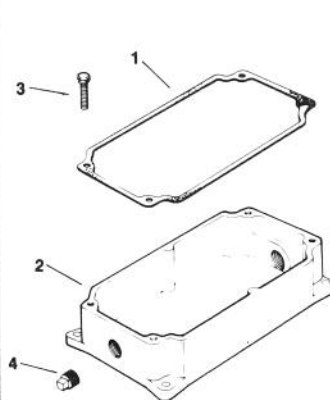
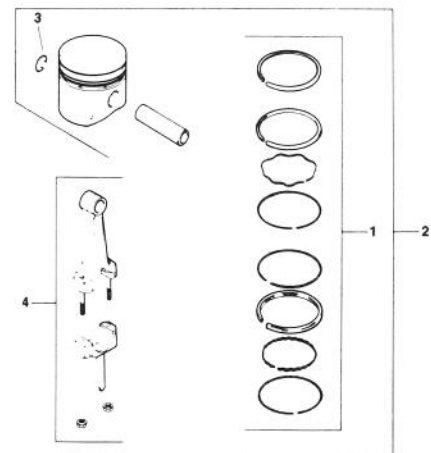
Ref. No.	Part No.	Description	No. Used
Carburetor			
1	45 053 76	Carburetor Assembly (Incl. Ref. #5-18)	1
2	25 155 02	Connector – Hose	1
3	47 049 01	Gasket – Carburetor	1
4	X-770-1	Screw – Slted. Hd.	2
5	45 103 01	Needle – Main Fuel Adj.	1
6	200383	Spring – Main Fuel	1
7	200380	Spring – Idle Fuel	1
8	275231	Needle – Idle Fuel Adj.	1
9	232555	Spring – Idle Speed	1
10	232556	Screw – Idle Speed Adj.	1
11	200375	Gasket – Bowl	1
12	25 757 03	Kit – Float (Incl. Ref. #13)	1
13	25 041 02	Gasket – Bowl Baffle	1
14	200376	Pin – Float Hinge	1
15	235448	Bowl – Fuel	1
16	47 100 06	Screw – Bowl Retainer (Incl. Ref. #17)	1
17	200372	Gasket – Bowl Screw	1
18	X-391-10	Connector – Hose	1
	25 757 02	Kit – Carburetor Repair	1
	25 757 05	Kit – Choke/Throttle Repair	1
Crankcase			
1		Block Cylinder Assembly (Incl. Ref. #13,15,16) (USE: Miniblock 4578233)	1
2	47 422 05	Gasket – Shim	A/R
3	47 041 09	Gasket – Bearing Plate	1
4	235376	Bearing – Ball	2
5	47 146 11	Plate – Bearing	1
6	47 032 06	Seal – Front Oil	1
7	X-159-2	Screw – H.C.	4
8	X-132-6	Screw – H.C.	4
9	235026	Cover – Camshaft	1
10	235025	Gasket – Camshaft Cover	1
11	235125-5	Shaft – Governor Gear	1
12	X-230-11	Plug – Expansion	1
13	234866	Bearing – Gov. Cross Shaft	1
14	47 032 07	Seal – Rear Oil	1
15	230265	Insert – Valve	2
16	235007-5	Guide – Valve	2
17	236559	Shaft – Balance Gear Stub	3

ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563**Crankshaft****Cylinder Head****Dipstick****Electric Start****Exhaust****Flywheel****Fuel Pump**

ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563

Ref. No.	Part No.	Description	No. Used
		Crankshaft	
1	45 014 86	Crankshaft	
2	45 043 03	Gear Assembly (Incl. Ref. #3)	3
3	47 030 01	Bearing - Needle	3
4	47 755 01	Kit - Spacer (Incl. Ref. #5 & 6)	1
5	X-269-34	Retainer	3
6	237769	Spacer	3
		Cylinder Head	
1	45 015 09	Head - Cylinder	1
2	45 041 17	Gasket - Head	1
3	270889	Washer - Plain	10
4	270158	Screw - H.C.	9
5	47 445 02	Strap - Lifting	1
6	47 086 17	Screw - Hex Socket Hd.	1
		Dipstick	
1	47 038 27	Dipstick	1
2	41 153 01	O-Ring	1
3	47 029 06	Adapter - Oil Fill	1
4	X-131-2	Screw - F.H.	3
5	237064	Gasket	1
		Electric Start	
1	41 098 04	Starter Assembly (Incl. Ref. #7-13)	1
2	45 126 17	Brace - Tail	1
3	X-67-83	Screw - Hex Wash. Hd.	1
4	X-67-62	Screw - Hex Wash. Hd.	1
5	X-159-2	Screw - H.C.	2
6	47 126 29	Bracket - Solenoid	1
7	41 086 19	Bolt - Thru	2
8	41 227 04	Cap - Commutator End (Incl. Ref. #9)	1
9	52 755 15	Kit - Brush	1
10	45 170 02	Armature	1
11	41 227 03	Cap - Drive End	1
12	47 755 07	Kit - Drive (Incl. Ref. #13)	1
13	47 755 13	Kit - Drive Parts	1
	25 450 03	Tag - Caution	1
	52 357 01	Lubricant - Starter	

Ref. No.	Part No.	Description	No. Used
		Exhaust	
1	45 054 04	Elbow - Exhaust	1
2	45 100 01	Nut - Lock	1
		Flywheel	
1	47 025 53	Flywheel	1
2	52 468 15	Washer - Plain	1
3	25 086 24	Screw - Hex Mach.	1
4	X-46-3	Key - Woodruff	1
5	25 112 04	Spacer	4
6	25 157 01	Fan	1
7	25 086 21	Screw - Hex Wash. Hd.	4
8	235954	Shaft - Front Drive	1
9	X-159-2	Screw - H.C.	4
10	25 162 03	Screen - Grass	1
		Fuel Pump	
1	25 353 01	Line - Fuel	1
2	X-426-9	Clamp - Hose	2
3	47 559 08	Pump - Fuel Assembly (Incl. Ref. #4-7)	1
4	25 086 35	Screw - Tapping	2
5	25 294 01	Fitting & O-Ring - 90°	2
6	25 041 05	Gasket - Fuel Pump	1
7	X-25-63	Washer - Plain	2
8	X-174-2	Screw - F.H.M.	2

ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563**Governor****Ignition****Oil Pan****Piston & Rod**

ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563

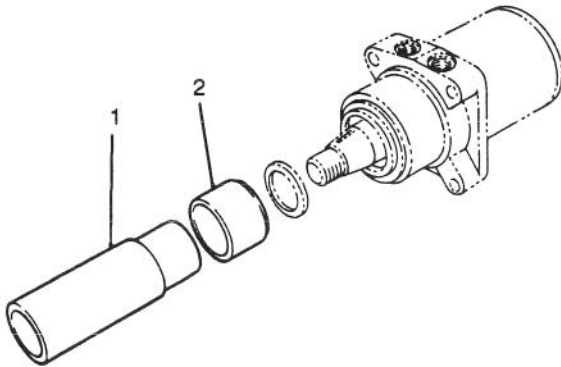
Ref. No.	Part No.	Description	No. Used
		Governor	
1	235476	Bushing – Governor	1
2	X-799-1	Palnut	1
3	47 090 20	Lever – Governor	1
4	X-776-1	Screw – H.C.	1
5	25 158 09	Bushing – Linkage Rtng.	1
6	47 079 05	Linkage – Governor	1
7	47 158 07	Bushing – Linkage Rtng.	1
8	X-400-80	Spacer	1
9	A-235256-S	Kit – Governor Cross Shaft	1
10	A-235743-S	Kit – Governor Gear	1
11	237022	Washer – Thrust	1
12	25 468 01	Washer – Plain	1
13	231355	Pin – Governor Stop	1
14	235496	Spring – Governor	1
15	X-5-26	Screw – H.C.	2
16	X-20-1	Washer – Lock	2
17	X-25-63	Washer – Plain	2
18	275690	Washer – Wave	3
19	235086	Bracket – Speed Control	1
20	235085	Spacer	1
21	X-384-2	Spacer	1
22	X-51-8	Screw – Sltd. Pan Hd.	1
23	X-25-102	Washer – Plain	1
24	48 755 10	Kit – Clamp (Incl. Ref. #22 & 23)	1
25	47 079 08	Linkage – Throttle	1
26	X-25-82	Washer – Plain	1
27	47 090 05	Lever – Choke	1
28	47 112 19	Spacer	1
29	47 090 09	Lever – Throttle	1
30	X-25-95	Washer – Plain	1
31	X-81-1	Nut – Hex	1
32	47 079 01	Linkage – Choke	1
33	X-132-6	Screw – H.C.	1
34	X-25-72	Washer – Plain	1
35	232556	Screw	1
36	X-72-4	Nut – Hex	1
37	1223701	Clamp – Cable	1
38	X-19-1	Washer – Lock	2
39	X-67-38	Screw	1
40	47 126 13	Bracket – Choke	1
41	47 126 36	Bracket – Choke	1
†42	81-1690	Clamp – Cable	1
43	X-15-5	Screw – F.H.M.	1

Ref. No.	Part No.	Description	No. Used
		Ignition	
1	47 584 02	Module – Ignition	
2	X-25-79	Washer – Plain	2
3	X-156-1	Screw – H.C.	2
4	237878	Kit – Stator	1
5	X-67-51	Screw – Hex. Wash. Hd.	4
6	X-67-59	Screw – Hex. Wash. Hd.	1
7	X-728-1	Clip (Mounts to Bearing Plate)	1
8	235173	Clip (Mounts to Cylinder Block)	1
9	X-132-6	Screw	1
10	41 155 03	Connector – Male	1
11	235041-5	Spark Plug RH-10	1
12	25 755 03	Kit – Rectifier-Regulator (Incl. Ref. #13)	1
13	X-132-5	Screw – H.C.	2
14	236602	Connector – Female	1
15	210281	Clip – Hi-Tension Lead	1
	47 518 38	Lead – White, Module to Connector (23" – 18 g. – insulated push on tab – uninsulated push on tab terminals)	1
	47 518 46	Lead – Violet, Rectifier Regulator to Connector (12.5" – 14-gauge – uninsulated push on tab terminals)	1
		Oil Pan	
1	235057	Gasket – Oil Pan	1
2	47 199 10	Pan-Oil	1
3	X-159-3	Screw – H.C.	4
4	X-75-6	Plug – Sq. Hd. Solid	2
		Piston & Rod	
1	45 108 10	Ring Set (Std. & .003)	1
	45 108 11	Ring Set (.010)	1
	45 108 12	Ring Set (.020)	1
	45 108 13	Ring Set (.030)	1
2	45 874 11	Piston w/Ring Set (Std.)	1
	45 874 12	Piston w/Ring Set (.003)	1
	45 874 13	Piston w/Ring Set (.010)	1
	45 874 14	Piston w/Ring Set (.020)	1
	45 874 15	Piston w/Ring Set (.030)	1
3	47 018 01	Retainer – Piston Pin	2
4	45 067 24	Connecting Rod (Std.)	1
	45 067 25	Connecting Rod (.010)	
	45 782 33	Miniblock	1
	47 004 02	Gasket Set w/o Seals	1
	45 755 12	Gasket Set w/Seals	1

†Available from your local TORO Distributor

SPECIAL TOOLS

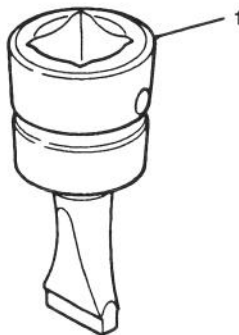
DRIVE MOTOR SEAL INSTALLATION TOOL NO. *19-2660



T-0728

Ref. No.	Part No.	Description	No. Used
1		Driver - Seal	1
2		Holder - Seal	1

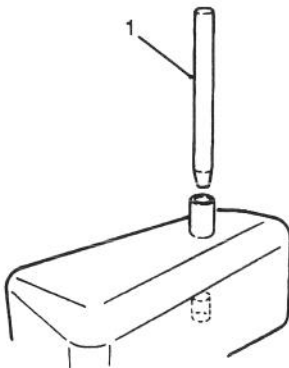
BEDKNIFE SCREW TOOL NO. *TOR510880



T-0729

Ref. No.	Part No.	Description	No. Used
1		Tool - Bedknife Screw	1

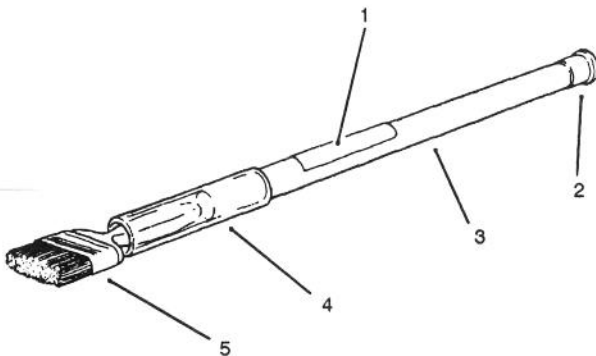
HYDRAULIC OIL RESERVOIR PLUG NO. *88-9220



T-1213

Ref. No.	Part No.	Description	No. Used
1		Plug - Reservoir	1

BACKLAPPING BRUSH ASSEMBLY NO. *TOR299100



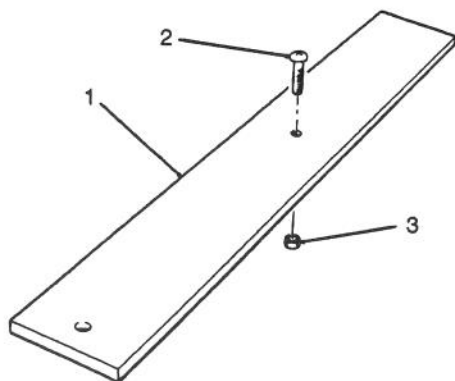
T-0731

Ref. No.	Part No.	Description	No. Used
1	12-9140	Decal	1
2	2410-18	Plug	1
3	29-9080	Handle	1
4	29-9090	Hose - Handle	1
5	36-4310	Brush	1

*Obtain these items directly from OTC 2013 4th St. Owatonna, MN. 55060 1-800-533-0492
(in Minnesota and Canada 1-507-455-7050) Fax. 507-455-7011.

SPECIAL TOOLS

GAUGE BAR ASSEMBLY NO. *TOR138199



T-1151

Ref. No.	Part No.	Description	No. Used
1	65-8320	Bar - Height-Of-Cut	1
2	32122-2	Screw - Round Hd.	1
3	3219-14	Nut - Hex.	1

*Obtain these items directly from OTC 2013 4th St. Owatonna, MN. 55060 1-800-533-0492
(in Minnesota and Canada 1-507-455-7050) Fax. 507-455-7011.

TORO PART NUMBER INDEX

3315-442

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3-0348	Bushing - Sleeve	29 7 4	27-9870	Pin - Seat Spring	5 28 1
3-0348	Bushing - Sleeve	30 17 2	28-0120	Bracket - Hinge L.H.	1 19 1
3-6498	Washer - Thrust	3 7 A/R	28-0130	Bracket - Hinge R.H.	2 42 1
5-0743	Spring - Extension	30 1 1	28-3420	Cone - Charge Relief	18 33 1
5-0743	Spring - Extension	29 17 2	28-4210	Solenoid - Starter	15 14 1
5-2653	Cable Pulley Assembly	25 8 1	28-6180	Pin	5 47 1
5-2655	Keeper - Cable	25 7 1	28-8080	Boot - Battery Terminal	15 6 1
5-2656	Keeper - Cable	25 30 1	29-6120	Plate - Pump	19 29 1
5-4723	Spring - Compression	10 31 1	29-6150	Spring - Leaf	19 26 1
5-7280	Key - Square (Short)	24 16 3	29-6163	Switch - Lift	25 4 1
5-7290	Spring - Extension	20 6 1	29-6163	Switch - Micro	19 5 1
10-4850	Spring - Compression	2 44 2	29-6170	Spring - Extended Leaf	19 27 1
10-6821	Brake Drum Assembly	20 18 2	29-9080	Handle	32 3 1
10-6870	Hub - Wheel	20 19 2	29-9090	Hose - Handle	32 4 1
10-6870	Hub - Wheel	4 22 1	36-4310	Brush	32 5 1
10-7070	Key - Square	12 5 1	37-9590	Spring	5 21 1
10-7130	Wire - Battery/Solenoid	11 3 1	38-7820	Bearing - Idler	24 3 2
10-8120	Bolt - Battery	15 8 2	38-8000	Filter - Fuel	9 5 1
11-0590	Screw - Thread Forming	25 17 4	43-1950	Valve - Hydraulic	27 19 1
11-0590	Screw - Cap Hex. Hd.	15 20 2	43-8600	Spring - Compression	5 29 1
11-9760	Screw - Hex. Hd. Self Tap	19 23 3	43-8610	Guide - Spring & Ball Seat	5 30 1
11-9760	Screw - Tapping	12 13 1	43-8620	Guide - Switch Pin	5 25 1
12-3270	Screw - Cap Hex. Hd.	12 30 8	43-8860	Plunger - Switch	5 26 1
12-9140	Decal	32 1 1	43-8870	Boot - Switch	5 20 1
13-1279	Idler Pulley Assembly	24 * 1	44-2212	Lamp - Pilot	10 3 1
18-2970	Clamp - R	30 21 1	44-8310	Ring - Retaining	13 3 2
21-0141	Rod End Assembly	3 27 1	44-8320	Spring - Compression	13 10 3
21-0151	Rod End Assembly	4 30 1	44-8330	Spacer - Pulley Bearing	13 6 1
22-8330	Plug	28 1 2	44-8350	Field Assembly	13 1 1
22-8340	Spring	28 3 2	44-8360	Field Coil, Rotor & Bearing	13 4 1
22-8350	Ball	28 4 2	46-8810	Stop - Spring	19 4 1
22-8360	Pin - Cam	28 6 2	47-2980	Hose - Fuel	9 3 1
22-8370	Seat - Check Valve	28 5 2	47-2988	Hose - Fuel	9 7 1
22-8380	Retainer - Spring	28 10 2	48-1800	Cylinder Block Kit	18 5 1
22-8410	Spring	28 11 1	49-8480	Shaft - Trunion	18 28 1
22-8420	Spool	28 8 1	49-8520	Kit - Implement Relief	18 * 1
22-8480	Snap Ring - Spool	28 13 1	51-3150	Shim - Spring Arm	19 28 1
22-8490	Snap Ring	28 14 1	54-0110	Filter - Oil	17 28 1
22-8500	O-Ring	28 9 2	55-3570	Cap - Fuel	9 11 1
23-0660	Switch - Key	10 19 1	55-4300	Decal - Warning	29 9 2
23-3030	Spacer	28 12 1	55-4300	Decal - Warning	30 24 1
23-8910	Fitting - 90° Hose Elbow	17 26 2	56-2230	Hose - Fuel	9 9 1
25-2380	Plate - Thrust	18 39 1	56-7976	Clamp - Hose	4 6 2
25-2390	Plate - Valve	18 40 1	56-7976	Clamp - Tube	22 11 2
25-2400	Gasket	18 43 1	56-7982	Sleeve - Protective	16 * 1
25-2430	Pin - Straight	18 41 1	56-9510	Bushing Assembly	31 10 2
25-2450	Swash/Plate	18 37 1	56-9520	Bushing - Nyliner	31 16 1
25-2460	Plug	18 14 2	57-3210	Screw - Hex. Washer Hd.	1 32 2
25-2470	Kit - Shim Pack	18 16 2	59-9810	Module - Ignition	12 16 1
25-2480	Spring - Charge Relief	18 32 1	61-0020	Shroud - Muffler	12 31 1
25-2490	Ball - Check Valve	18 47 2	61-0030	Tank - Fuel	9 10 1
25-2510	Washer	18 11 2	61-0070	Pulley - Poly V	24 28 1
25-2530	Pin - Straight	18 26 1	61-0100	Tank - Hydraulic	15 24 1
25-2560	Cone - Relief Valve	18 18 1	61-0140	Pulley - Jackshaft	24 22 3
25-2570	Spring - Relief Valve	18 17 1	61-2010	Pinion - Steering	3 15 1
25-2580	Shaft - Trunion	18 12 1	61-2040	Rack - Steering	3 4 1
25-2620	Valve - By-Pass	18 4 1	61-2070	Rod - Steering	3 5 1
25-2630	Ring	18 3 1	61-2070	Rod - Steering	4 28 1
25-2640	Spring - Check Valve	18 48 2	61-2080	Shaft - Steering	3 18 1
25-2650	Plug - Check Valve	18 50 2	61-2090	Steering Column Assembly	3 21 1
25-2680	Gerotor Assembly	18 25 1	61-2120	Bracket - Air Cleaner	12 6 1
25-2690	Housing - Charge Pump	18 21 1	61-2220	Spacer	9 20 4
25-3180	Kit - Check Valve	18 * 1	61-2230	Plate - Pump Mount	17 13 1
25-3210	Seal - Lip	18 10 2	61-2350	Mount - Bearing	24 27 2
26-3790	Nut - Lock	4 21 1	61-2430	Hub - Lift	25 45 1
26-3790	Nut - Lock	20 23 2	61-2490	Hose - Hydraulic	25 42 1

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61-2500	Hose - Hydraulic	25 41 1	63-8940	Shield - Cooler	16 17 1
61-2500	Hose Assembly	14 1 1	65-4500	Seal - Snap Ring	23 14 1
61-2510	Hose Assembly	14 15 1	65-4550	Valve - Check Ball	23 6 2
61-2510	Hydraulic Hose Assy. (Low)	27 20 1	65-4560	Plug - Hex (Hollow)	23 3 1
61-2520	Hose Assembly	14 13 1	65-4570	Seal - Square Ring	23 4 2
61-2520	Hydraulic Hose Assy. (Up)	27 12 1	65-4580	Screw - Cap Hex Hd.	23 1 8
61-2540	Hose - Hydraulic	17 8 1	65-4590	Ring - Snap	23 21 1
61-2540	Hose Assembly	14 17 1	65-4600	Washer - Thrust	23 19 2
61-2550	Hose - Hydraulic	17 27 1	65-4610	Bearing - Thrust	23 20 1
61-2550	Hose Assembly	14 16 1	65-4620	Seal - O-Ring	23 12 1
61-2610	Arm - Traction	19 14 1	65-4640	Key - Square	20 10 2
61-2660	Wire - Solenoid/Starter	11 1 1	65-4640	Key - Square	23 11 1
61-2670	Wire - Ground	11 2 1	65-4640	Key - Woodruff	4 15 1
61-2680	Weight - Standard	9 14 1	65-4660	Shaft	23 10 1
61-2710	Fitting - 90° Hose Elbow	17 6 1	65-4670	Body & Bearing Assembly	23 9 1
61-2720	Bracket - Lever	27 13 1	65-4680	Cover & Bearing Assembly	23 2 1
61-2790	Screen - Filler	15 27 1	66-0120	Knob	10 2 2
61-2890	Lift Arm Assembly	30 29 1	66-2950	Meter - Hour	10 1 1
61-2940	Lever-Pump	19 31 1	66-5291	Hydraulic Motor Assembly	4 24 1
61-2990	Spacer - Switch	25 3 1	66-5291	Hydraulic Motor Assembly	20 30 2
61-3070	Tube - Hyd. L.H. (Rear)	17 25 1	66-5340	Grille - Front	2 38 1
61-3070	Tube Assembly	14 19 1	66-6110	IGR Assembly	23 5 1
61-3080	Tube - Hyd. L.H. (Front)	17 24 1	66-6120	Pad-Foot	1 27 1
61-3080	Tube Assembly	14 20 1	66-6840	Decal - Hot	15 25 1
61-3210	Cable Pulley Assembly	25 22 3	66-6840	Decal - Hot	12 47 1
61-3230	Spacer	25 24 3	67-7490	Key - Square (Long)	24 18 1
61-3240	Keeper - Cable	25 21 1	67-7750	Pulley - Idler	24 4 1
61-3260	Cable - Lift	25 19 1	67-7870	Idler Bracket W.A.	24 11 1
61-3270	Spring - Compression	29 6 2	67-7890	Belt Tensioner W.A.	24 6 1
61-3310	Plate - Toro Logo	9 13 1	67-7911	Strap - Idler Bracket	24 2 1
61-3320	Pulley - Pump	17 17 1	67-8020	Shaft - Pump	18 6 1
61-3340	Bushing - Taper	12 46 1	67-8030	Plug Assembly	18 19 1
61-3350	Bushing - Tapes	17 19 1	67-8040	O-Ring	18 20 1
61-3360	Joint - Universal	3 17 1	67-8050	Bearing - Needle	18 22 1
61-3390	Belt - Poly-V	12 25 1	67-8060	Seal - Lip	18 23 1
61-3470	Hose	12 11 1	67-8080	Bearing - Needle	18 42 1
61-3550	Valve - Ball	9 8 1	67-8090	Cap - Pump End	18 45 1
61-3770	Head - Filter	17 29 1	69-9760	Cover - Plate	22 10 1
61-3830	Chain - Lift	25 33 2	69-9760	Plate - Cover	4 4 1
61-3840	Decal - Reelmaster 216	5 16 2	70-7080	Spacer - Clutch	12 18 1
61-3880	Panel - Access R.H.	5 52 1	70-8020	Clutch Assembly	12 21 1
61-3990	Parking Brake Assembly	20 5 1	70-8030	Key	12 36 1
61-7250	Boot	29 5 4	70-8040	Washer - Flat	12 22 1
62-4290	O-Ring	18 44 2	70-8150	Plate - Valve	23 7 1
62-5140	Weight - 8 Blade	9 1 1	70-9840	Shoe - Brake	20 16 4
62-5250	Armature & Pulley Assembly	13 5 1	70-9850	Clip - Retaining	20 35 2
62-5330	Bracket - Side Panel	5 7 1	70-9860	Pin - Pivot Brake	20 25 2
62-5400	Hood Assembly	1 5 1	70-9870	Plate - Brake	20 27 2
62-7170	Spacer	5 39 1	70-9880	Spring - Extension	20 17 4
62-7190	Spacer	1 30 1	71-0710	Hydraulic Tube Assembly	7 3 1
62-7240	Cover - Spring	30 2 1	71-0710	Tube Assembly	14 12 1
62-7250	Boot	30 18 2	71-0720	Bracket - Tube Support	4 5 1
62-7300	Chain	30 3 1	71-0770	Fitting	27 7
62-7320	Stop - Traction Pedal	1 9 1	71-0840	Hydraulic Tube Assembly	7 6 1
62-7350	Slide - Pedal Stop	1 11 2	71-0840	Tube Assembly	14 11 1
62-7400	Decal - Toro Logo	1 4 1	71-0850	Tube Assembly	14 7 1
63-4880	Hose Assembly	14 14 1	71-0850	Tube Assembly	22 8 1
63-4880	Hydraulic Hose Assembly	16 18 1	71-0860	Tube Assembly	27 9 1
63-4890	Hose Assembly	14 9 1	71-0860	Tube Assembly	14 25 1
63-4890	Hydraulic Hose Assembly	16 15 1	71-0870	Tee - Tube Assembly	22 1 2
63-5080	Pressure Sequence Valve	16 12 1	71-0870	Tube Assembly	14 3 2
63-5400	Exchanger - Heat	16 30 1	71-0880	Tube Assembly	22 2 1
63-8360	Key	10 9 1	71-0880	Tube Assembly	14 5 1
63-8770	Fitting - 45° Orifice	16 11 1	71-0910	Tube Assembly	14 4 1
63-8790	Cartridge Valve Assembly	16 10 1	71-0910	Tube Assembly	22 12 1

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71-1220	Seal Repair Kit	8 * 1	80-0520	Panel	5 42 1
71-1370	Spring - Compression	25 35 1	80-4080	Hydraulic Hose Assembly	4 36 1
71-1380	Pin - Spring	25 34 1	80-4080	Tube Assembly	14 10 1
71-1500	Brake Assembly	21 * 2	80-4090	Hose - Hydraulic	7 5 2
71-2830	2 Position Valve Assembly	7 2 1	80-4090	Hose - Hydraulic	4 14 2
71-2960	Valve - Flow Control	22 6 1	80-4090	Hose Assembly	14 23 2
72-4150	Shield - Heat	1 24 1	80-4110	Control - Throttle	10 23 1
72-4190	Pin - Cylinder Guide	25 12 1	80-4120	Control - Choke	10 22 1
72-4320	Switch - Neutral	5 31 1	80-4220	Decal - Control	7 10 1
72-4350	Panel - Access L.H.	5 19 1	80-4240	Footrest R.H.	1 14 1
72-4360	Footrest - L.H.	1 29 1	82-4640	Battery - 12 Volt	15 7 1
72-4790	Clamp - Battery	15 2 1	83-7270	Fork - Caster	4 10 1
72-9540	Bracket - Heat Shield	1 23 1	83-7820	Shaft - Drive	24 20 1
72-9560	Wire - Harness/Diode	11 4 1	83-7900	Belt Tensioner Assembly	30 11 2
74-0720	Tube - Manual	5 45 1	83-7900	Belt Tensioner Assembly	29 24 2
74-9100	Pad - Pedal Forward	19 7 1	83-7910	Rod	31 8 1
74-9110	Pad - Pedal Reverse	19 11 1	83-7930	Yoke	31 3 1
75-7730	Spacer	4 2 1	83-8860	Shield - Front R.H.	2 35 1
75-9260	Support - Hydraulic Tank	5 2 1	83-9130	Keeper - Cable	25 48 1
75-9310	Latch - Hood	1 6 1	83-9250	Lever - Brake	20 36 2
75-9320	Bushing - Hood Latch	10 33 1	83-9270	Pivot - Brake L.H.	20 40 1
75-9330	Pin - Hood Latch	10 30 1	83-9310	Pivot - Brake R.H.	20 * 1
76-0020	Hydraulic Cylinder Assembly	25 37 1	83-9330	Shaft - Brake	20 41 1
76-0030	Repair Kit	26 * 1	83-9340	Shield - Grass	20 13 2
76-0040	Piston	26 8 1	83-9350	Rod - Parking Brake	20 1 1
76-0050	Ring - Retaining	26 12 1	83-9550	Decal - Warning	5 44 1
76-0070	Bracket - Interlock Module	12 15 1	83-9690	Spring - Compression	24 9 1
76-0080	Collar - Bearing	13 7 1	83-9730	Step - Foot	5 18 1
76-0090	Head	26 3 1	83-9800	Shield - Front Grass L.H.	1 33 1
76-0100	Panel - Instrument	5 10 1	83-9810	Bushing - Flange	24 10 1
76-0110	Decal - Instrument Panel	10 12 1	84-1650	Decal - Brake	1 28 1
76-0130	Hood Stop Chain Assembly	1 22 1	84-1830	Cap - Battery Vent	15 32 1
76-0190	Cap - Oil	15 31 1	84-1840	Grille - Muffler	12 37 1
76-0200	Oil Cap Assembly	15 * 1	84-1850	Muffler	12 26 1
76-0220	Foam - Oil Filter	15 30 1	84-1990	Rod - Adjusting	20 32 2
76-0240	Dipstick Assembly	15 29 1	84-2000	Bracket - Brake	20 29 2
76-0300	Housing - Bushing	31 12 1	84-8440	Bushing - Flange	25 11 2
76-0350	Housing - Bushing	31 2 1	85-4920	Hydraulic Pump Assembly	18 8 1
76-0360	Cup - Retainer	31 6 1	85-4920	Pump Assembly	17 5 1
76-0370	Bolt - Shoulder	30 12 2	85-4980	Switch - Clutch	10 20 1
76-0370	Bolt - Shoulder	29 23 2	85-5160	Lever - Valve	27 2 1
76-0390	Spacer	31 15 1	85-5230	Bracket - Seat Pivot	5 53 2
76-0410	Spring - Compression	31 7 1	85-5330	Plate - Seat	5 14 1
76-0420	Rod - Pump Control	19 9 1	85-5340	Tube - Pivot	5 48 2
76-0440	Battery Support W.A.	15 10 1	85-6540	Stud - Drive	4 16 4
76-0500	Cover - Reservoir Support	5 41 1	85-6540	Stud - Drive	20 26 8
76-1420	Wheel - Steering	3 23 1	85-6800	Wire Harness Assembly	11 5 1
76-2170	Pedal - Traction	19 8 1	88-9550	Decal - Service Information	5 34 1
76-2200	Footrest - Traction	1 12 1	92-1810	Arm - Torque	12 19 1
76-2220	Adjustment Yoke Assembly	17 36 1	92-1812	Shaft - Lift Pivot	29 25 2
76-2260	Pad - Footrest	1 13 1	92-1812	Shaft - Lift Pivot	30 31 1
76-2320	Shaft	26 4 1	92-1813	Spacer - Torque Arm	12 20 1
76-2330	Nut - Lock	26 5 1	92-1814	Spacer - Torque Arm	12 51 1
76-2350	Seal/Retainer Assembly	23 * 1	92-1815	Rod - Pivot	29 13 2
76-2360	Body Seal Kit	23 * 1	92-1815	Rod - Pivot	30 26 1
76-2430	Scraper - Pulley	29 2 2	92-1818	Arm - Tension	30 7 1
76-2460	Bearing Assembly	24 25 2	92-1818	Arm - Tension	29 29 2
76-2520	Hose Assembly	14 6 2	92-1819	Pulley - Engine	12 45 1
76-2520	Hydraulic Hose	17 1 2	92-1820	Frame Assembly	3 12 1
76-2530	Hose Assembly	14 8 1	92-1821	V-Belt - Pump	17 16 1
76-2530	Hydraulic Hose Assembly	16 1 1	92-1822	Shackle	29 26 2
76-2540	Hose Assembly	14 22 1	92-1822	Shackle	30 34 1
76-2540	Hose Assembly - Hyd.	17 38 1	92-1840	Bracket - Cylinder & Cooler	25 1 1
76-2550	Hose Assembly	14 21 1	92-1841	Nut - Hood Pivot	2 41 2
76-2550	Hose Assembly	17 44 1	92-2404	Lift Arm Assembly L.H.	29 8 1
77-0480	Screw - Traction Stop	2 45 1	92-2405	Lift Arm Assembly R.H.	29 * 1

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92-2406	Hydraulic Hose Assembly	16 32 1	2411-52	Bear - Rod End R.H.	19 12 1
92-2407	Hose Assembly	14 18 1	2411-53	Bearing - Rod End L.H.	19 1 1
92-2407	Hydraulic Hose Assembly	16 28 1	2412-3	Clamp - Hose	17 7 4
92-2408	Hose - Hydraulic	17 12 1	2412-24	Clamp - Hose	17 10 2
92-2408	Hose Assembly	14 26 1	2412-36	Clamp - Hose	9 4 6
217-60	Rim	20 21 2	2412-41	Clamp - R	12 38 1
218-461	Nut	10 10 1	2412-71	Clamp - R	5 37 1
218-461	Nut - Jam	5 22 2	2412-81	Clamp - R	16 25 2
218-489	Fuse Holder Assembly	10 14 1	2412-92	Clamp - Hose	12 10 2
218-535	Nut	10 18 1	2412-113	Clamp-R	27 10 1
218-536	Washer - Lock	10 17 1	2412-114	Clamp	4 34 1
218-562	Lens	10 5 1	2412-133	Clamp - R	5 46 2
218-582	Tab Adaptor	10 29 2	251-8	Bearing - Ball	18 35 1
219-18	Bulb - Light (GE #1893)	10 4 1	251-77	Collar - Locking	24 23 2
2112-9	Clamp - Muffler	12 27 1	251-259	Bearing - Ball	19 32 1
231-127	Tire	4 17 1	251-291	Bearing - Pulley	13 8 2
231-127	Tire	20 20 2	251-292	Bearing - Field	13 2 1
232-27	Valve - Stem	20 24 2	251-337	Bearing	24 29 2
232-47	Tube - Inner	4 20 1	252-82	Bearing - Needle	18 9 2
233-17	Knob	10 34 1	256-1	Bushing - Sleeve	25 23 3
233-37	Knob	27 1 1	256-2	Bushing - Sleeve	25 44 1
233-46	Knob	8 9 1	256-27	Bushing - Sleeve	3 19 2
237-7	Seal - O-Ring	5 24 1	256-115	Washer - Thrust	29 12 2
237-21	O-Ring	27 16 2	256-115	Washer - Thrust	30 25 1
237-21	Seal - O-Ring	21 47 3	256-117	Bushing - Flange	3 8 4
237-22	O-Ring	18 2 1	256-173	Bushing - Sleeve	31 11 1
237-22	O-Ring	8 2 1	256-245	Bushing - Flange	3 9 2
237-22	O-Ring	27 8 2	256-247	Bushing - Flange	3 13 2
237-22	Seal - O-Ring	7 4 2	256-287	Bushing - Flange	3 14 2
237-22	Seal - O-Ring	16 6 5	256-321	Bushing - Flange	3 28 4
237-22	Seal - O-Ring	4 13 2	2710-16	Link - Chain	27 5 1
237-22	Seal - O-Ring	25 40 2	282-2	Clevis	20 34 2
237-30	O-Ring	17 2 12	282-4	Clevis	30 5 1
237-30	O-Ring	22 3 4	282-4	Clevis	25 31 4
237-30	O-Ring	27 11 1	283-1	Pin - Clevis	30 20 1
237-30	O-Ring	17 40 3	283-1	Pin - Clevis	20 37 2
237-30	Seal - O-Ring	16 2 8	283-2	Pin - Yoke	17 47 1
237-30	Seal - O-Ring	20 7 4	283-6	Pin - Clevis	30 6 1
237-30	Seal - O-Ring	7 7 4	283-6	Pin - Clevis	25 14 4
237-30	Seal - O-Ring	5 32 1	283-40	Pin - Clevis	29 3 2
237-37	Bumper - Rubber	5 17 2	283-40	Pin - Clevis	30 14 2
237-42	O-Ring	28 2 2	283-42	Pin - Clevis	25 9 1
237-42	O-Ring	22 5 2	283-55	Pin - Clevis	31 5 1
237-42	O-Ring	27 6 1	283-75	Pin - Clevis	29 20 4
237-42	Seal - O-Ring	25 38 2	283-75	Pin - Clevis	30 32 2
237-54	O-Ring	8 7 2	283-78	Pin - Clevis	25 36 1
237-71	O-Ring	15 28 1	283-79	Pin - Clevis	25 29 1
237-78	O-Ring	27 14 2	285-17	Plug - Pipe	18 1 6
237-78	Seal - O-Ring	4 38 1	302-5	Fitting - Grease	4 3 1
237-78	Seal - O-Ring	21 46 2	302-5	Fitting - Grease	31 14 1
237-79	O-Ring	17 4 2	302-5	Fitting - Grease	3 24 3
237-79	O-Ring	27 22 1	302-5	Fitting - Grease	24 26 2
237-79	Seal - O-Ring	7 9 3	302-60	Fitting - Grease	29 16 2
237-80	O-Ring	17 9 1	302-60	Fitting - Grease	30 30 1
237-80	Seal - O-Ring	20 9 4	321-2	Screw	1 26 2
237-80	Seal - O-Ring	4 11 2	321-5	Screw - Cap Hex. Hd.	20 15 8
237-86	O-Ring	18 15 2	321-5	Screw - Cap Hex. Hd.	1 20 1
237-88	Grommet	5 51 1	321-6	Capscrew - Hex. Hd.	19 30 2
237-95	O-Ring	18 27 1	321-8	Screw - Cap Hex. Hd.	4 35 1
237-117	O-Ring	17 30 2	321-10	Screw - Cap Hex. Hd.	4 9 1
237-125	Grommet	9 2 2	321-11	Screw - Cap Hex. Hd.	5 11 2
237-150	Seal - O-Ring	16 5 2	321-11	Screw - Cap Hex. Hd.	16 13 2
242-50	Nut - Lug	4 19 4	321-13	Screw - Cap Hex. Hd.	17 22 3
242-50	Nut - Lug	20 22 8	321-13	Screw - Cap Hex. Hd.	12 1 3
242-76	Rim	4 18 1	321-23	Screw - Cap Hex. Hd.	27 24 3

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321-28	Screw - Cap Hex Hd.	22 13 1	3234-13	Screw - Hex. Flange Hd.	5 3 6
321-39	Screw - Cap Hex. Hd.	10 6 4	3234-14	Screw - Hex. Hd. Cap	5 5 2
322-1	Screw - Cap Hex. Hd.	7 1 2	3234-17	Screw - Cap Hex. Hd.	1 15 6
322-3	Capscrew - Hex. Hd.	9 17 4	3234-17	Screw - Hex. Flange Hd.	5 27 2
322-3	Screw - Cap Hex. Hd.	15 1 2	3234-17	Screw - Cap Hex. Hd.	1 2 10
322-3	Screw - Cap Hex. Hd.	1 25 31	3234-32	Screw - Cap Hex. Hd.	30 28 1
322-3	Screw - Cap Hex. Hd.	12 52 1	3234-32	Screw - Hex. Flange Hd.	29 14 2
322-3	Screw - Hex. Hd. Cap	5 1 9	3242-4	Screw - Set	24 21 8
322-4	Screw - Cap Hex. Hd.	29 10 2	3245-9	Screw - Set	17 18 1
322-4	Screw - Cap Hex. Hd.	30 23 1	3245-35	Screw - Set	24 24 4
322-4	Screw - Cap Hex. Hd.	18 24 4	3249-11	Screw - Rd. Hd. Machine	19 6 2
322-4	Screw - Hex. Washer Hd.	20 4 2	3250-35	Screw - Pan Hd.	25 6 2
322-7	Capscrew - Hex. Hd.	19 10 2	3250-50	Screw - Pan Hd.	2 36 2
322-12	Screw - Cap Hex. Hd.	3 26 1	3253-3	Washer - Lock	12 2 3
322-17	Capscrew - Hex. Hd.	19 24 1	3253-3	Washer - Lock	17 20 3
322-17	Screw - Cap Hex. Hd.	20 2 1	3253-3	Washer - Lock	1 21 3
322-17	Screw - Cap Hex. Hd.	24 13 6	3253-4	Washer - Lock	20 3 2
322-26	Screw - Cap Hex. Hd.	30 36 1	3253-4	Washer - Lock	29 11 2
322-43	Screw - Cap Hex. Hd.	15 21 4	3253-4	Washer - Lock	7 12 2
322-43	Screw - Cap Hex. Hd.	5 23 1	3253-4	Washer - Lock	15 16 2
322-45	Screw - Hex. Hd. Cap	5 13 1	3253-4	Washer - Lock	9 16 4
322-46	Screw - Cap Hex. Hd.	12 33 2	3253-4	Washer - Lock	30 22 2
323-6	Screw - Cap Hex. Hd.	25 2 2	3253-4	Washer - Lock	12 28 2
323-7	Screw - Cap Hex. Hd.	30 8 1	3253-5	Washer - Lock	8 8 1
323-7	Screw - Cap Hex. Hd.	29 28 2	3253-6	Washer - Lock	12 49 1
323-8	Screw - Cap Hex. Hd.	12 42 4	3253-21	Washer - Lock	9 18 4
323-9	Capscrew - Hex. Hd.	9 19 4	3253-21	Washer - Lock	15 19 2
323-11	Screw - Cap Hex. Hd.	18 46 4	3253-27	Washer - Lock	12 23 1
323-13	Screw - Cap Hex. Hd.	25 46 1	3254-1	Washer - Lock	15 12 2
323-15	Screw - Cap Hex. Hd.	24 5 2	3254-5	Washer - Lock	10 11 1
323-17	Screw - Cap Hex. Hd.	25 20 2	3254-9	Washer - Lock	19 20 2
324-7	Screw - Cap Hex. Hd.	12 48 1	3254-9	Washer - Lock Internal	25 5 2
325-4	Screw - Cap Hex. Hd.	24 19 4	3254-20	Washer - Lock	10 39 1
325-6	Screw - Cap Hex. Hd.	4 1 1	3255-2	Washer - Lock	4 31 1
325-7	Screw - Cap Hex. Hd.	17 14 2	3255-7	Washer - Lock	12 4 1
325-11	Screw - Cap Hex. Hd.	4 25 4	3255-7	Washer - Lock	19 22 3
325-11	Screw - Cap Hex. Hd.	20 28 8	3255-8	Screw - Hex. Flange Hd.	5 33 4
325-18	Screw - Cap Hex. Hd.	17 23 1	3255-8	Washer - Lock E.T.L.W.	6 58 1
3210-7	Capscrew - Hex. Hd.	19 18 1	3256-1	Washer - Flat	15 5 2
3213-9	Capscrew - Hex. Hd.	12 24 1	3256-1	Washer - Flat	10 7 4
3217-6	Nut - Hex.	15 3 2	3256-3	Washer - Flat	5 50 2
3217-6	Nut - Hex.	12 29 2	3256-4	Washer - Flat	25 25 4
3217-7	Nut - Hex.	2 39 2	3256-6	Washer - Flat	29 15 2
3217-16	Nut - Lock	19 21 2	3256-6	Washer - Flat	30 27 1
3218-1	Nut - Hex.	12 44 1	3256-16	Washer - Flat	20 12 8
3218-3	Nut - Jam	3 3 2	3256-21	Washer - Flat	1 7 2
3218-5	Nut - Hex. Jam	10 32 1	3256-22	Washer - Flat	1 1 8
3218-6	Nut - Jam	31 9 1	3256-22	Washer - Flat	16 9 2
3218-13	Nut - Lock	15 17 2	3256-22	Washer - Flat	27 23 9
3218-19	Nut - Hex.	10 8 2	3256-23	Washer - Flat	5 4 9
3219-14	Nut - Hex.	15 13 2	3256-23	Washer - Flat	24 14 6
3220-2	Nut - Jam	20 33 2	3256-23	Washer - Flat	9 15 4
3220-2	Nut - Jam R.H.	19 16 1	3256-23	Washer - Flat	1 16 1
3220-3	Nut - Jam	3 2 2	3256-23	Washer - Flat	25 16 1
3220-3	Nut - Jam	4 27 2	3256-24	Washer	27 4 1
3220-5	Nut - Jam	3 6 1	3256-24	Washer - Flat	24 8 1
3220-12	Nut - Jam	4 29 1	3256-24	Washer - Flat	15 18 2
3220-20	Nut - Jam L.H.	19 2 1	3256-24	Washer - Flat	25 18 4
3229-1	Bolt - Carriage	29 1 2	3256-25	Washer - Flat	12 50 1
3229-1	Bolt - Carriage	1 10 2	3256-26	Washer - Flat	3 10 2
3229-22	Bolt - Carriage	2 43 1	3256-26	Washer - Flat	10 35 1
3229-22	Bolt - Carriage	5 54 2	3256-45	Washer - Flat	30 10 4
3234-4	Screw - Cap Hex. Hd.	12 3 3	3256-45	Washer - Flat	29 19 4
3234-4	Screw - Cap Hex. Hd.	12 14 1	3256-54	Washer - Flat	31 4 1
3234-4	Screw - Hex Washer Hd.	17 11 2	3256-57	Washer - Flat	30 38 1
3234-4	Screw - Hex. Washer Hd.	25 10 1	3256-70	Washer - Flat	5 12 7

*Not Illustrated

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3256-70	Washer - Flat	15 22 4	32121-6	Pin - Roll	19 17 1
3256-70	Washer - Flat	12 32 2	32121-6	Pin - Roll	5 43 1
3256-74	Washer - Flat	19 13 8	32121-9	Pin - Roll	31 13 1
3257-32	Key - Woodruff	18 7 1	32121-10	Pin - Roll	3 22 1
3257-32	Key - Woodruff	17 21 1	32121-15	Pin - Roll	3 16 2
3272-4	Pin - Cotter	25 13 1	32121-23	Pin - Roll	31 1 1
3272-4	Pin - Cotter	25 27 1	32121-24	Pin - Roll	19 3 1
3272-4	Pin - Cotter	5 36 2	32121-34	Pin - Roll	17 34 1
3272-6	Pin - Cotter	30 19 1	32121-38	Pin - Roll	8 5 1
3272-6	Pin - Cotter	20 31 4	32121-79	Pin - Roll	20 39 2
3272-6	Pin - Cotter	25 43 1	32121-91	Pin - Coiled Spring	18 38 3
3272-6	Pin - Cotter	17 48 1	32121-124	Pin - Roll	25 28 1
3272-7	Pin - Cotter	20 43 1	32122-14	Screw - Truss Hd.	5 49 2
3272-10	Pin - Cotter	29 22 4	32128-14	Flange Locknut	22 9 1
3272-10	Pin - Cotter	30 33 2	32128-14	Nut - Flange Lock	4 33 2
3272-11	Pin - Cotter	30 4 1	32128-20	Nut - Flange	2 46 2
3272-11	Pin - Cotter	25 32 5	32128-20	Nut - Lock	21 48 2
3272-13	Pin - Cotter	30 13 2	32128-25	Nut - Flange Lock	24 15 6
3272-13	Pin - Cotter	29 27 2	32128-25	Nut - Flange Lock	5 15 17
3290-196	Nut - Retainer	5 38 3	32128-25	Nut - Flange Lock	1 17 6
3290-199	Nut - Speed	15 11 1	32128-25	Nut - Lock	12 35 2
3290-199	Nut - Speed	5 40 3	32128-25	Nut - Lock	15 23 2
3290-224	Washer - Lock Pyramidal	2 40 2	32128-32	Nut - Hex. Flange	16 8 2
3290-378	Tie - Cable	4 7 1	32128-33	Nut - Flange Lock	29 4 2
3290-378	Tie - Cable	12 17 1	32128-33	Nut - Flange Lock	6 55 2
3290-379	Cable Tie	17 42 4	32128-43	Nut - Flange Lock	5 35 4
3290-379	Tie - Cable	9 1 2	32141-84	Screw - Cap Hex. Hd.	3 25 2
3290-379	Tie - Cable	16 19 2	32144-22	Screw - Hex. Hd. Self-Tap	1 18 4
3290-410	Tie - Push Mount	12 39 1	32144-69	Screw - Self Tapping	16 27 2
3290-470	Screw - Machine	9 12 2	32148-8	Insert - Threaded	6 57 1
3296-4	Nut - Lock	25 15 1	32149-2	Nut - Hex.	15 15 2
3296-6	Nut - Lock	13 9 3	32151-46	Ring - Retaining	18 13 2
3296-6	Nut - Lock	17 15 1	32151-78	Ring - Retaining	8 3 2
3296-16	Nut - Lock	1 3 5	32153-3	Nut - Lock	19 15 2
3296-16	Nut - Lock	27 18 3	3333-975	Tie - Cable	12 12 1
3296-16	Nut - Lock	19 25 2	340-1	Fitting - Straight	16 14 1
3296-23	Nut - Flange Lock	4 23 4	340-4	Fitting - Hydraulic Straight	7 13 1
3296-23	Nut - Lock	24 12 4	340-5	Fitting	22 4 1
3296-23	Nut - Lock	17 35 3	340-77	Fitting - Hydraulic 90°	25 47 1
3296-23	Nut - Lock	20 42 8	340-87	Fitting - Hydraulic 45°	25 39 1
3296-28	Nut - Lock	3 11 2	340-88	Fitting - Straight	27 15 1
3296-29	Nut - Flange Lock	3 20 1	340-89	Fitting - Hydraulic 45°	20 8 4
3296-29	Nut - Lock	5 6 4	340-92	Fitting	17 46 1
3296-29	Nut - Lock	19 19 1	340-96	Fitting - 45° Elbow	16 7 2
3296-39	Nut - Flange Lock	25 26 5	340-97	Fitting - 90° Elbow	27 17 1
3296-39	Nut - Lock	24 1 2	340-98	Fitting - 90° Elbow	17 3 1
3296-39	Nut - Lock	30 15 1	340-98	Fitting - Hydraulic 90°	7 8 1
3296-39	Nut - Lock	29 31 2	340-99	Fitting	22 7 1
3296-39	Nut - Lock	12 40 4	340-99	Fitting - 90° Elbow	27 21 1
3296-39	Nut Lock	27 3 1	340-99	Fitting - Hydraulic 90°	16 16 1
3296-42	Nut - Lock	20 11 8	340-102	Fitting - Tee	17 31 2
3296-42	Nut - Lock	10 21 4	340-102	T-Fitting	17 37 1
3296-42	Nut - Lock	6 56 2	340-103	Fitting - Hydraulic 45°	21 45 1
3296-56	Nut - Lock	12 7 2	340-104	Fitting - Male/Female Tee	16 21 1
3296-59	Nut - Lock	24 7 1	340-107	Fitting - Straight	16 4 1
3296-59	Nut - Lock	30 9 2	340-109	Fitting - Hydraulic Tee	7 11 1
3296-59	Nut - Lock	29 18 2	340-109	Fitting - Male Tee	16 3 1
32103-12	Nut - Wing	15 4 2	340-140	Fitting - Hydraulic Tee	21 * 1
32104-6	Screw - Cap Hex. Hd.	29 32 2	340-140	Fitting - Tee	17 41 1
32104-6	Screw - Cap Hex. Hd.	30 35 1	340-141	Fitting - Hydraulic Straight	4 12 2
32104-77	Screw - Hex. Hd. Self-Tap	1 8 2	340-168	Fitting - 90° Male Elbow	16 31 2
32104-82	Screw - Hex. Hd. Self-Tap	2 34 4	353-512	Plug - Hydraulic	8 1 1
32108-101	Screw - Flathead	15 9 1	353-954	Fitting - 90° Elbow	17 33 1
32120-11	Ring - Retaining	18 36 1	354-23	Ball - Check 5/16	8 4 1
32120-15	Ring - Retaining	18 34 1			

*Not Illustrated

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBERS

The Reelmaster 216 has two identification numbers; a model number and a serial number. The two numbers are stamped on a plate which is located on the main frame under the seat. In any correspondence concerning the Reelmaster 216, supply model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from an Authorized TORO Service Dealer, supply the following information:

1. Model and serial number of the Reelmaster 216.
2. Part number, description, and the quantity of part(s) desired.

NOTE: Do not order by reference number if a parts catalog is being used; use the PART NUMBER.

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Compliance with Radio Interference Regulations Certified.
Certifie Conforme au Reglement sur le Brouillage Radioelectrique.