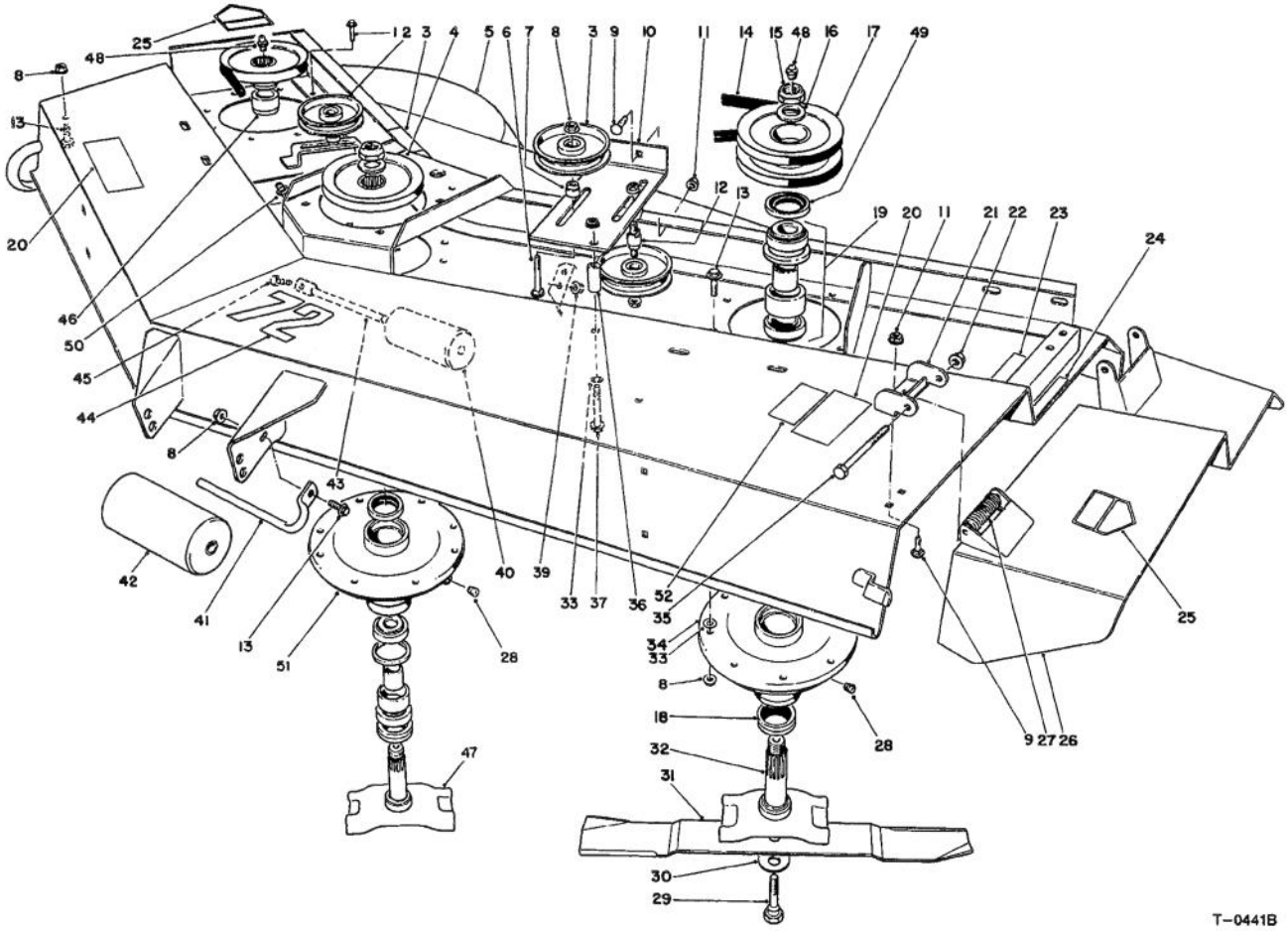
FORM NO. 3315–499 Rev.B

TORO®

MODEL NO. 30722–40001 & UP

PARTS CATALOG

72" SIDE DISCHARGE CUTTING UNIT
(For Groundsmaster 300 Series)



DECK ASSEMBLY

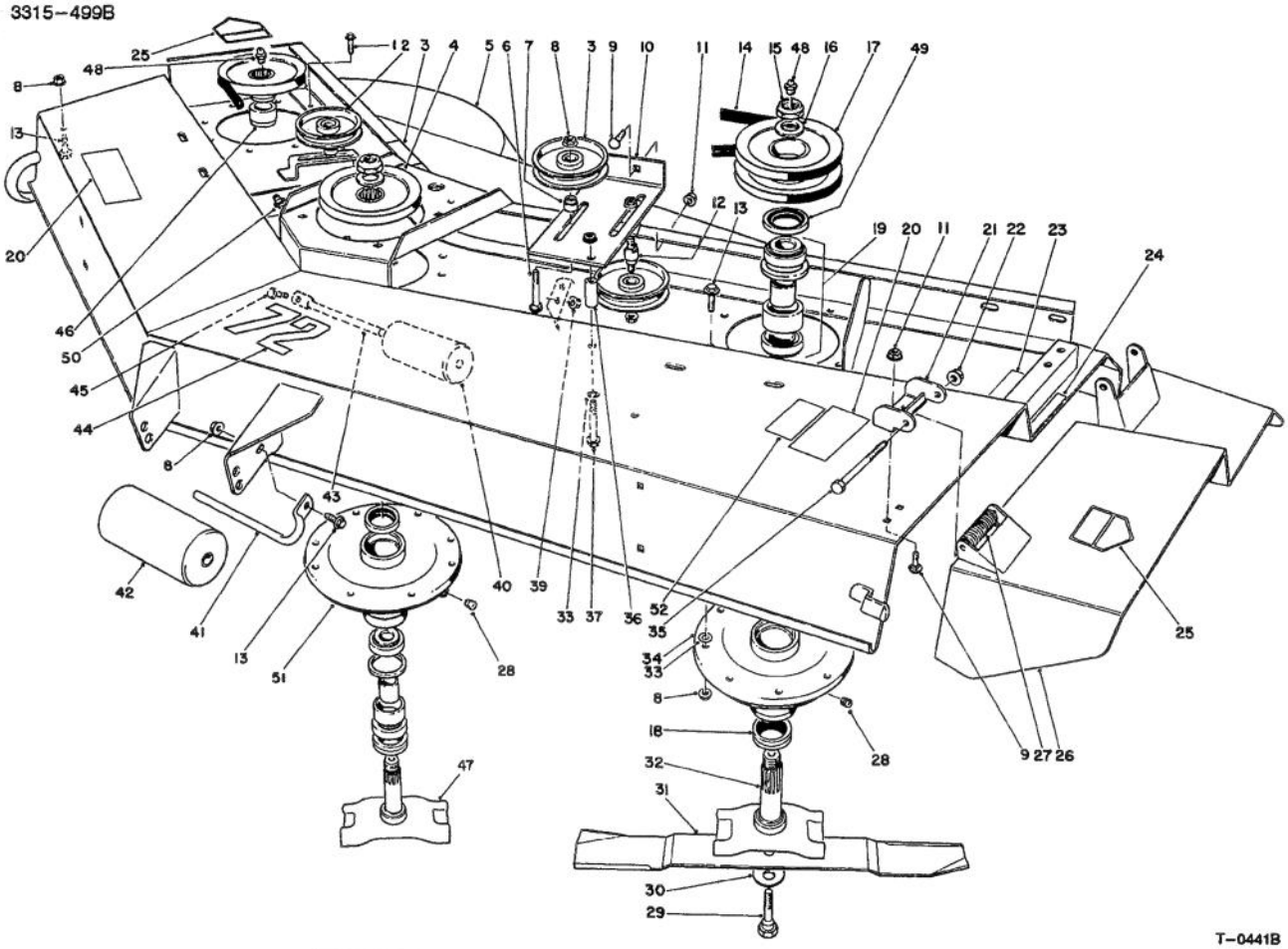
Ref. No.	Part No.	Description	No. Used
1	3234–11	Screw – Hex. Hd. Flange	4
2	26–1840	Idler Pulley	3
3	67–5360	Decal – Danger	2
4	26–1760	Pulley	2
5	14–7409	Deck W.A.	1
6	3231–29	Bolt – Carriage	2
7	26–1860	Spacer – Idler Pulley	2
8	32128–21	Nut – Flange	33
9	3231–27	Bolt – Carriage	6
10	26–1870	Idler Mount L.H.	1
11	3290–357	Nut – Flange	6
12	26–1850	Stud – Idler	1
13	3234–1	Screw – Hex. Hd. Flange	24
14	21–0890	V–Belt	3
15	3296–49	Nut	3
16	3–8514	Washer	3

Ref. No.	Part No.	Description	No. Used
17	84–2060	Pulley L.H.	1
18	253–138	Seal – Oil	6
19	49–8320	Bearing & Spacer Set	3
20	66–1340	Decal – Danger	2
21	51–1530	Hinge Bracket	2
22	32128–23	Nut – Lock Flange	2
23	68–7280	Decal – Blade Bolt Torque	1
24	66–6380	Decal – Deflector Missing	1
25	43–8480	Decal – Danger	2
26	51–1470	Deflector	1
27	51–1550	Spring	2
28	285–17	Plug	4
29	26–1820	Screw – Cap Hex. Hd.	3
30	26–1990	Washer – Belleville	3
31	29–5530	Blade	3
32	84–2070	Spindle – Outer	2

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TPS

3315–499B

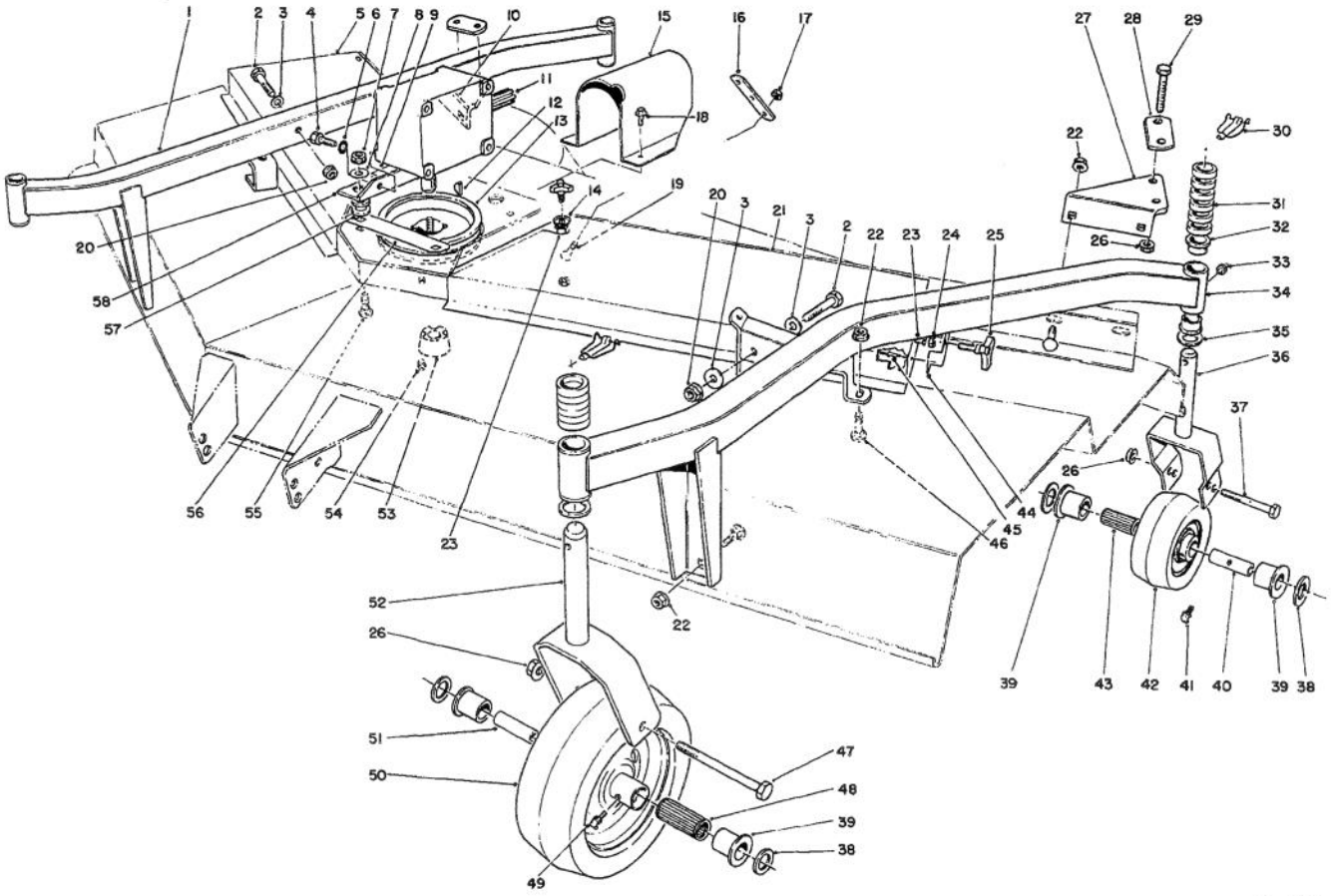


DECK ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
33	3256–24	Washer	A/R
34	84–2020	Outer Spindle Housing	2
35	325–17	Screw – Cap Hex. Hd.	2
36	26–1880	Spacer – Idler Mount	1
37	323–12	Screw – Cap Hex. Hd.	1
39	32128–25	Nut – Lock Flange	2
40	36–1740	Roller – Deck	2
41	68–6840	Shaft – Roller	1
42	68–6710	Roller – Deck	1
43	62–4480	Rod – Roller	2

Ref. No.	Part No.	Description	No. Used
44	57–0280	Decal – 72"	1
45	322–4	Screw – Cap. Hex Hd.	2
46	84–2090	Spacer R.H. Spindle	1
47	84–5370	Spindle Center	1
48	302–5	Fitting – Graese	3
49	253–154	Seal – Oil	3
50	302–52	Fitting – Grease	1
51	84–2080	Center Spindle Housing	1
52	92–7847	Decal – Warning	1
*	23–2410	Blade – High Sail (Opt.)	3

*Not Illustrated



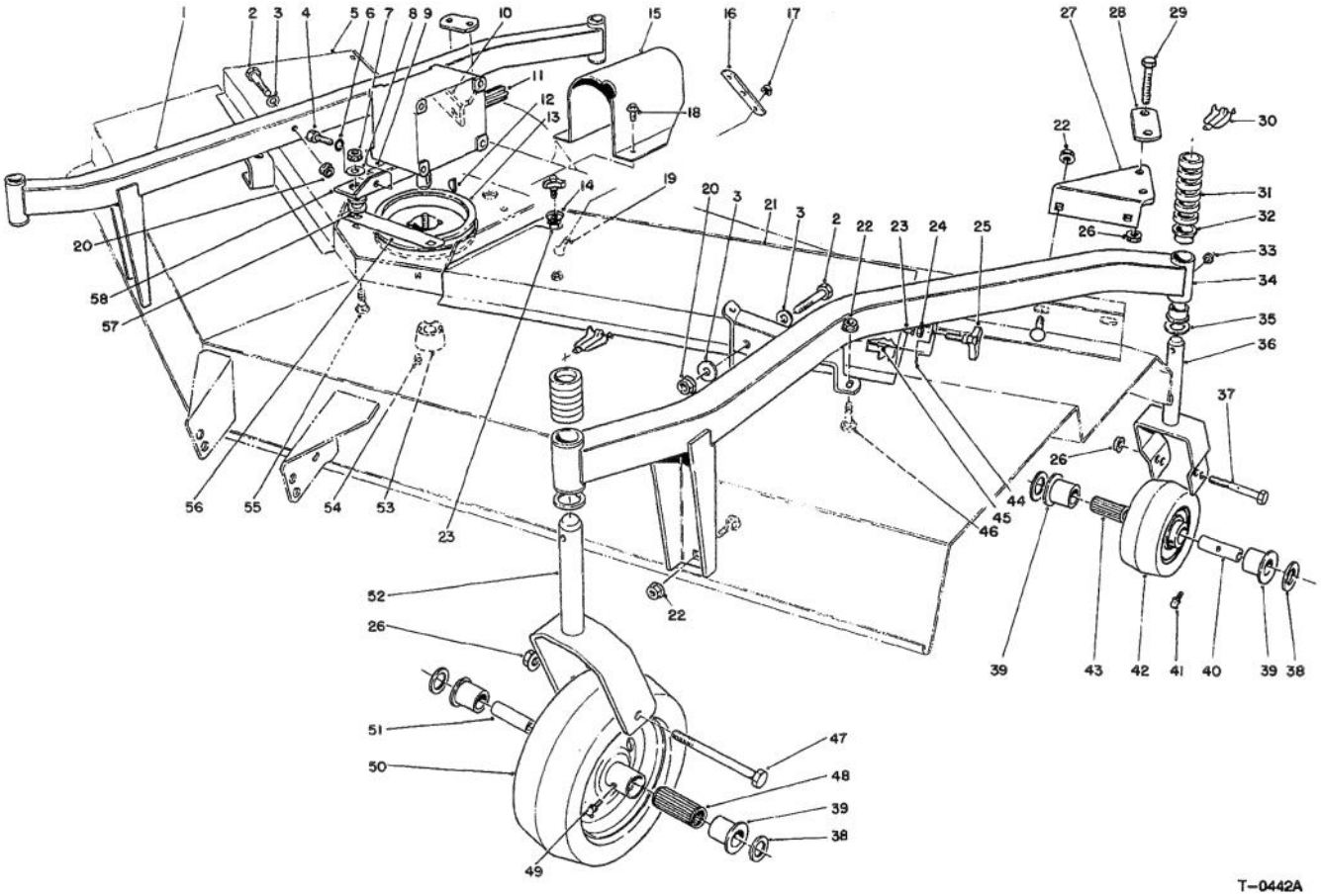
T–0442A

CARRIER FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	26–1490	Caster Arm R.H. (Inc. Ref. #32)	1
2	324–12	Screw – Cap Hex Hd.	4
3	66–6480	Washer – Flat	4
4	323–4	Screw – Cap Hex Hd.	4
5	14–5869	Cover – Deck R.H. (Incl. Ref. #24, 25, 44–45)	1
6	3253–21	Washer – Lock	4
7	32128–21	Nut – Flange	4
8	63–8410	Washer	4
9	70–2560	Decal – Lube	1
10	39–3340	Bracket – Clamp	1
11	68–6810	Gear Case Assembly	1
12	3257–5	Key – Woodruff	1
13	26–1400	Pulley – Deck	1
14	66–6310	Washer – Cup	2
15	63–1970	Shroud – Universal	1
16	21–3770	Strap – Lift	1
17	3290–357	Nut – Flange	2
18	32104–82	Screw – Cap Self–Tapping	2
19	3231–27	Bolt – Carriage	2
20	32128–42	Nut – Flange	4
21	14–5879	Cover – Deck L.H. (Incl. Ref. #24, 25, 44–45)	1
22	32128–49	Nut – Flange	12
†23	3290–469	Nut – Grip	4

†Special tool required to install.

Ref. No.	Part No.	Description	No. Used
24	3296–59	Nut – Lock	4
25	27–4570	Knob	4
26	32128–23	Nut – Lock Flange	8
27	39–7450	Bracket – Clamp	1
28	39–3330	Bar – Caster Clamp	2
29	325–14	Screw – Cap Hex Hd.	4
30	3290–384	Pin – Lynch	4
31	63–0070	Spacer – 1/2	24
32	28–9290	Bushing – Special	8
33	302–5	Fitting – Grease	4
34	26–1430	Caster Arm (Incl. Ref. #32)	1
35	3–6781	Washer	4
36	75–9680	Fork – Caster, Rear	2
37	325–18	Screw – Cap Hex Hd.	2
38	3256–6	Washer – Flat	8
39	62–5580	Bushing	8
40	63–1770	Spanner – Rear	2
41	302–11	Fitting – Grease	2
42	63–8400	Wheel – Caster Rear (Incl. Ref. #39, 41 & 43)	2
43	63–8580	Bearing – Roller	2
44	66–1260	Bracket – Knob	2
45	3269–5	Rivet – Pop	4
46	3233–2	Bolt – Carriage	12
47	325–22	Screw – Cap Hex Hd.	2



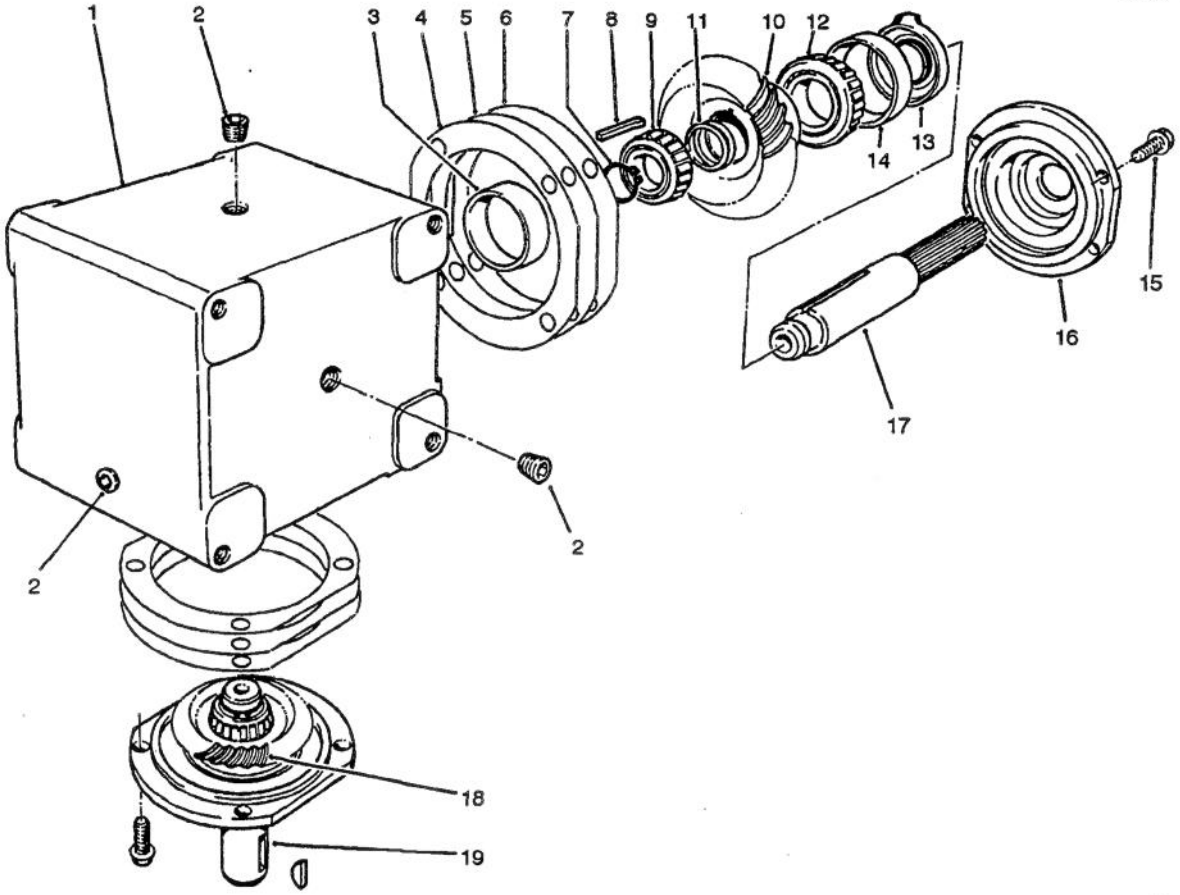
T-0442A

CARRIER FRAME ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
48	83-4740	Bearing – Roller	2
49	302-40	Fitting – Grease	2
50	92-1655	Wheel – Caster – Front (Inc. Ref. #39, 48 & 49)	2
51	62-4340	Spanner – Front	2
52	26-1530	Fork – Caster, Front	2
53	23-1640	Bushing – TaperLock (Incl. Ref. #54)	1

Ref. No.	Part No.	Description	No. Used
54	3247-4	Screw – Set	2
55	3231-26	Bolt – Carriage	4
56	68-9890	Cover – Gear Box Front	1
57	63-9750	Mount – Isolation	4
58	68-8560	Bracket – Gear Box	2
59	26-1190	Plate – Reinforcement	2
*	12-1509	Pneumatic Tire & Wheel (Optional)	2

*Not Illustrated

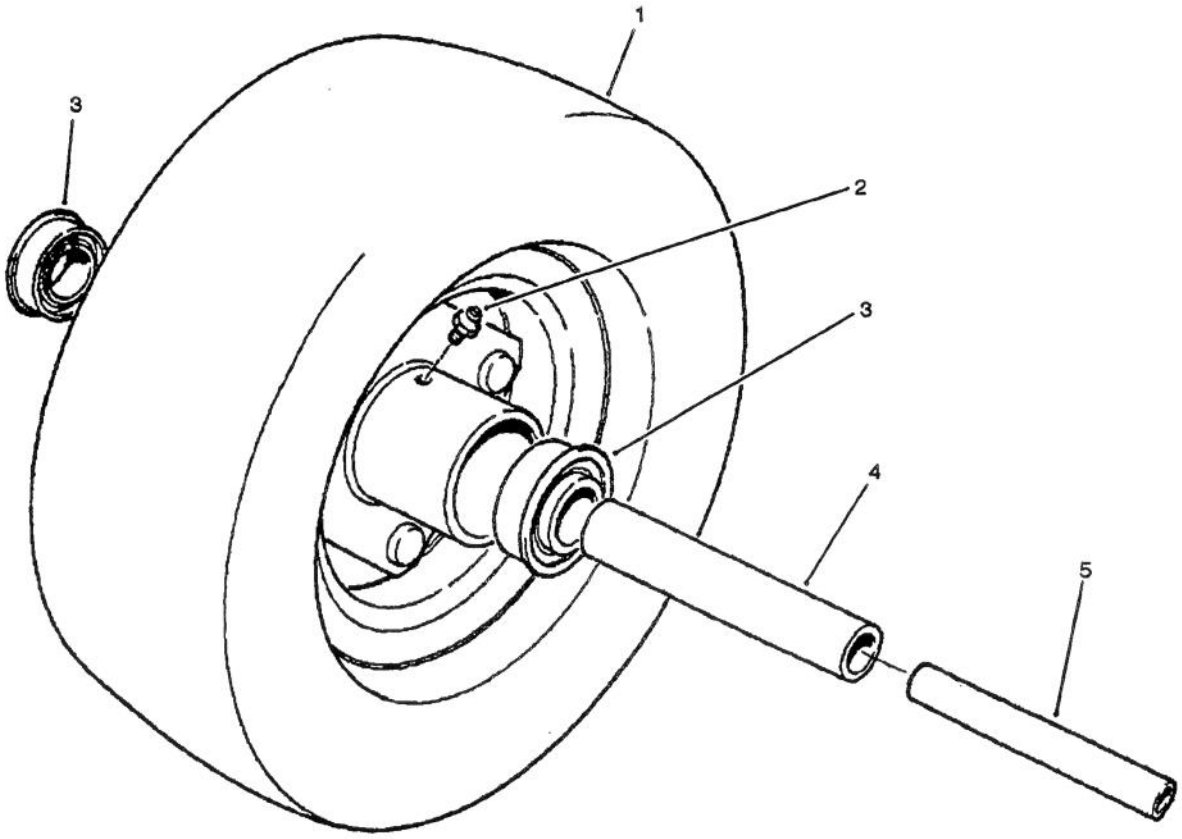


T–0977

GEAR BOX ASSEMBLY NO. 68–6810

Ref. No.	Part No.	Description	No. Used
1	68–7030	Housing	1
2	62–3490	Plug – Pipe (Solid)	4
3	62–3360	Cup – Bearing	2
4	62–3420	Gasket (.015 in.)	A/R
5	62–3430	Gasket (.005 in.)	A/R
6	62–3440	Gasket (.003 in.)	A/R
7	68–7070	Ring – Retaining	2
8	62–3380	Key	2
9	62–3370	Cone – Bearing	2
10	68–7080	Gear	1

Ref. No.	Part No.	Description	No. Used
11	72–9370	Shim (.020 in.)	4
12	254–94	Cone – Gear	1
13	62–3400	Seal	2
14	62–3340	Cup – Bearing	2
15	62–3310	Screw – Cap	8
16	62–3410	Cap	2
17	68–7040	Shaft	1
18	68–7060	Gear	1
19	68–7050	Shaft	1



T-1177

10" SEGMENTED FRONT CASTER WHEEL (Optional)

Ref. No.	Part No.	Description	No. Used
1	76-1880	10" Segmented Tire Assy. (Incl. Ref. #1-5)	1
2	302-5	Fitting - Grease	1
3	251-321	Bearing - Ball	2
4	251-332	Spacer - Inner	1
5	80-0040	Spacer	1

TORO PART NUMBER INDEX

Part No.	Description	Page No.	Ref. No.	Qty
3-6781	Washer	3	35	4
3-8514	Washer	1	16	3
12-1509	Pneumatic Tire & Wheel	4	*	2
14-5689	Cover - Deck R.H.	3	5	1
14-6879	Cover - Deck L.H.	3	21	1
14-7409	Deck Assy.	1	5	1
21-0890	V-Belt	1	14	3
21-3770	Strap - Lift	3	16	1
23-1640	Bushing - TaperLock	4	53	1
23-2410	Blade - High Sail (Opt.)	2	*	3
26-1190	Plate - Reinforcement	4	59	2
26-1400	Pulley - Deck	3	13	1
26-1430	Caster Arm	3	34	1
26-1490	Caster Arm R.H.	3	1	1
26-1530	Fork - Caster, Front	4	52	2
26-1760	Pulley	1	4	2
26-1820	Screw - Cap Hex. Hd.	1	29	3
26-1840	Idler Pulley	1	2	3
26-1850	Stud - Idler	1	12	1
26-1860	Spacer - Idler Pulley	1	7	2
26-1870	Idler Mount L.H.	1	10	1
26-1880	Spacer - Idler Mount	2	36	1
26-1990	Washer - Belleville	1	30	3
27-4570	Knob	3	25	4
28-9290	Bushing - Special	3	32	8
29-5530	Blade	1	31	3
36-1740	Roller - Deck	2	40	2
39-3330	Bar - Caster Clamp	3	28	2
39-3340	Bracket - Clamp	3	10	1
39-7450	Bracket - Clamp	3	27	1
43-8480	Decal - Danger	1	25	2
49-8320	Bearing & Spacer Set	1	19	3
51-1470	Deflector	1	26	1
51-1530	Hinge Bracket	1	21	2
51-1550	Spring	1	27	2
57-0280	Decal - 72"	2	44	1
62-3310	Screw - Cap	5	15	8
62-3340	Cup - Bearing	5	14	2
62-3360	Cup - Bearing	5	3	2
62-3370	Cone - Bearing	5	9	2
62-3380	Key	5	8	2
62-3400	Seal	5	13	2
62-3410	Cap	5	16	2
62-3420	Gasket (.015 in.)	5	4	A/R
62-3430	Gasket (.005 in.)	5	5	A/R
62-3440	Gasket (.003 in.)	5	6	A/R
62-3490	Plug - Pipe (Solid)	5	2	4
62-4340	Spanner - Front	4	51	2
62-4480	Rod - Roller	2	43	2
62-5580	Bushing	3	39	8
63-0070	Spacer - 1/2	3	31	24
63-1770	Spanner - Rear	3	40	2
63-1970	Shroud - Universal	3	15	1
63-8400	Wheel - Caster Rear	3	42	2
63-8410	Washer	3	8	4
63-8580	Bearing - Roller	3	43	2
63-9750	Mount - Isolation	4	57	4
66-1260	Bracket - Knob	3	44	2
66-1340	Decal - Danger	1	20	2
66-6310	Washer - Cup	3	14	2
66-6380	Decal - Deflector Missing	1	24	1
66-6480	Washer - Flat	3	3	4
67-5360	Decal - Danger	1	3	2
68-6710	Roller - Deck	2	42	1
68-6810	Gear Case Assembly	3	11	1
68-6840	Shaft - Roller	2	41	1
68-7030	Housing	5	1	1
68-7040	Shaft	5	17	1
68-7050	Shaft	5	19	1
68-7060	Gear	5	18	1
68-7070	Ring - Retaining	5	7	2
68-7080	Gear	5	10	1
68-7280	Decal - Blade Bolt Torque	1	23	1
68-8560	Bracket - Gear Box	4	58	2
68-9890	Cover - Gear Box Front	4	56	1
70-2560	Decal - Lube	3	9	1
72-9370	Shim (.020 in.)	5	11	4
75-9680	Fork - Caster, Rear	3	36	2
76-1880	10" Segmented Tire Assy.	6	1	1
80-0040	Spacer	6	5	1
83-4740	Bearing - Roller	4	48	2
84-2020	Outer Spindle Housing	2	34	2
84-2060	Pulley L.H.	1	17	1
84-2070	Spindle - Outer	1	32	2
84-2080	Center Spindle Housing	2	51	1
84-2090	Spacer R.H. Spindle	2	46	1
84-5370	Spindle Center	2	47	1
92-1655	Wheel - Caster - Front	4	50	2
92-7847	Decal - Warning	2	52	1
251-321	Bearing - Ball	6	3	2
251-332	Spacer - Inner	6	4	1
253-138	Seal - Oil	1	18	6
253-154	Seal - Oil	2	49	3
254-94	Cone - Gear	5	12	1
285-17	Plug	1	28	4
302-5	Fitting - Graese	2	48	3
302-5	Fitting - Grease	6	2	1
302-5	Fitting - Grease	3	33	4
302-11	Fitting - Grease	3	41	2
302-40	Fitting - Grease	4	49	2
302-52	Fitting - Grease	2	50	1
322-4	Screw - Cap. Hex Hd.	2	45	2
323-4	Screw - Cap Hex Hd.	3	4	4
323-12	Screw - Cap Hex. Hd.	2	37	1
324-12	Screw - Cap Hex Hd.	3	2	4
325-14	Screw - Cap Hex Hd.	3	29	4
325-17	Screw - Cap Hex. Hd.	2	35	2
325-18	Screw - Cap Hex Hd.	3	37	2
325-22	Screw - Cap Hex Hd.	3	47	2
3231-26	Bolt - Carriage	4	55	4
3231-27	Bolt - Carriage	1	9	6
3231-27	Bolt - Carriage	3	19	2
3231-29	Bolt - Carriage	1	6	2
3233-2	Bolt - Carriage	3	46	12
3234-1	Screw - Hex. Hd. Flange	1	13	24
3234-11	Screw - Hex. Hd. Flange	1	1	4
3247-4	Screw - Set	4	54	2
3253-21	Washer - Lock	3	6	4
3256-6	Washer - Flat	3	38	8
3256-24	Washer	2	33	A/R
3257-5	Key - Woodruff	3	12	1
3269-5	Rivet - Pop	3	45	4
3290-357	Nut - Flange	1	11	6
3290-357	Nut - Flange	3	17	2
3290-384	Pin - Lynch	3	30	4
3290-469	Nut - Grip	3	23	4
3296-49	Nut	1	15	3
3296-59	Nut - Lock	3	24	4
32104-82	Screw - Cap Self-Tapping	3	18	2
32128-21	Nut - Flange	3	7	4
32128-21	Nut - Flange	1	8	33
32128-23	Nut - Lock Flange	1	22	2
32128-23	Nut - Lock Flange	3	26	8
32128-25	Nut - Lock Flange	2	39	2
32128-42	Nut - Flange	3	20	4
32128-49	Nut - Flange	3	22	12

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.

MAINTENANCE RECORD

Date								

Litho in U.S.A.