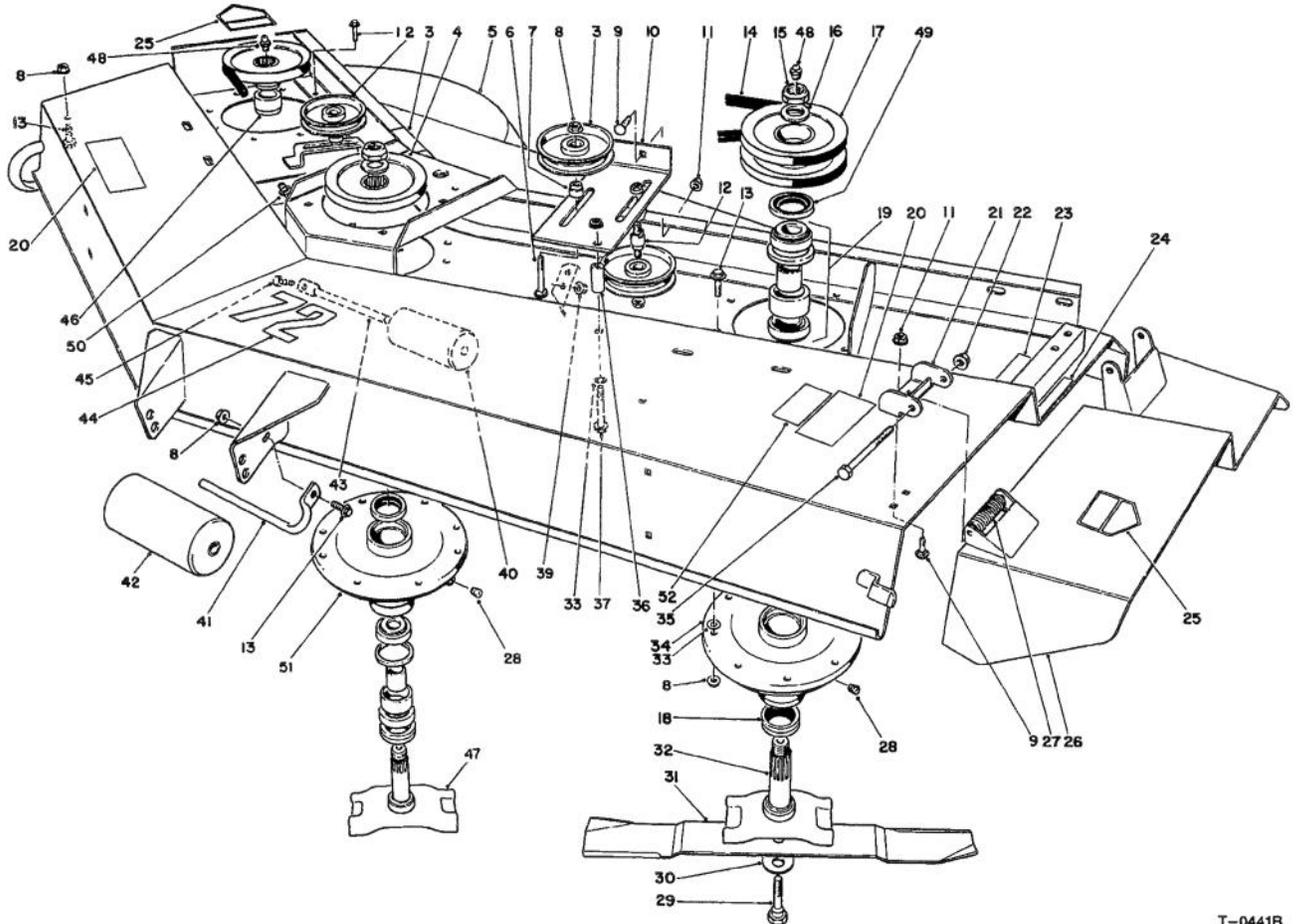




MODEL NO. 30722-40001 & UP

PARTS CATALOG

72" SIDE DISCHARGE CUTTING UNIT
(For Groundsmaster 300 Series)

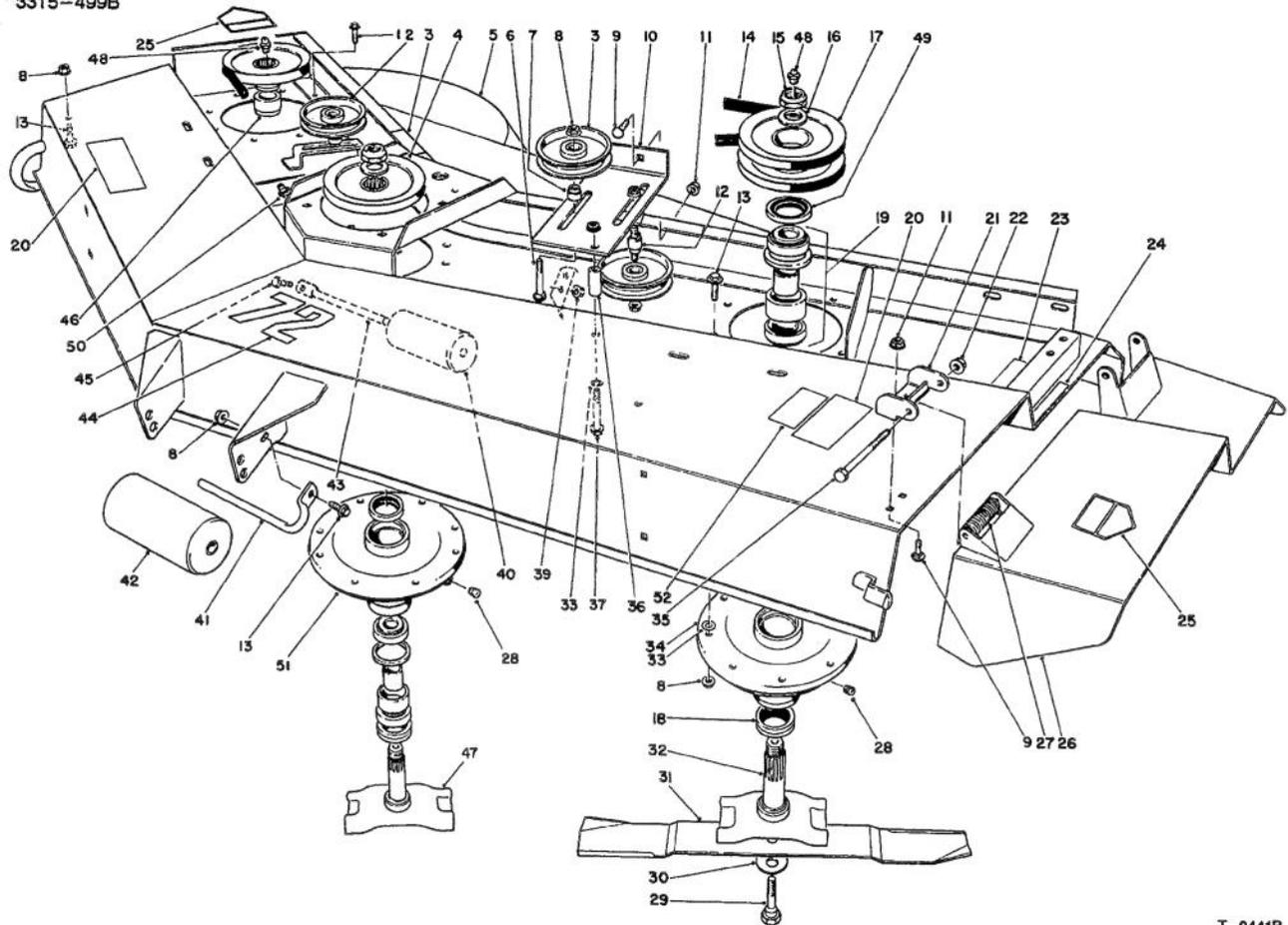


T-0441B

DECK ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3234-11	Screw - Hex. Hd. Flange	4
2	26-1840	Idler Pulley	3
3	67-5360	Decal - Danger	2
4	26-1760	Pulley	2
5	14-7409	Deck W.A.	1
6	3231-29	Bolt - Carriage	2
7	26-1860	Spacer - Idler Pulley	2
8	32128-21	Nut - Flange	33
9	3231-27	Bolt - Carriage	6
10	26-1870	Idler Mount L.H.	1
11	3290-357	Nut - Flange	6
12	26-1850	Stud - Idler	1
13	3234-1	Screw - Hex. Hd. Flange	24
14	21-0890	V-Belt	3
15	3296-49	Nut	3
16	3-8514	Washer	3

Ref. No.	Part No.	Description	No. Used
17	84-2060	Pulley L.H.	1
18	253-138	Seal - Oil	6
19	49-8320	Bearing & Spacer Set	3
20	66-1340	Decal - Danger	2
21	51-1530	Hinge Bracket	2
22	32128-23	Nut - Lock Flange	2
23	68-7280	Decal - Blade Bolt Torque	1
24	66-6380	Decal - Deflector Missing	1
25	43-8480	Decal - Danger	2
26	51-1470	Deflector	1
27	51-1550	Spring	2
28	285-17	Plug	4
29	26-1820	Screw - Cap Hex. Hd.	3
30	26-1990	Washer - Belleville	3
31	29-5530	Blade	3
32	84-2070	Spindle - Outer	2

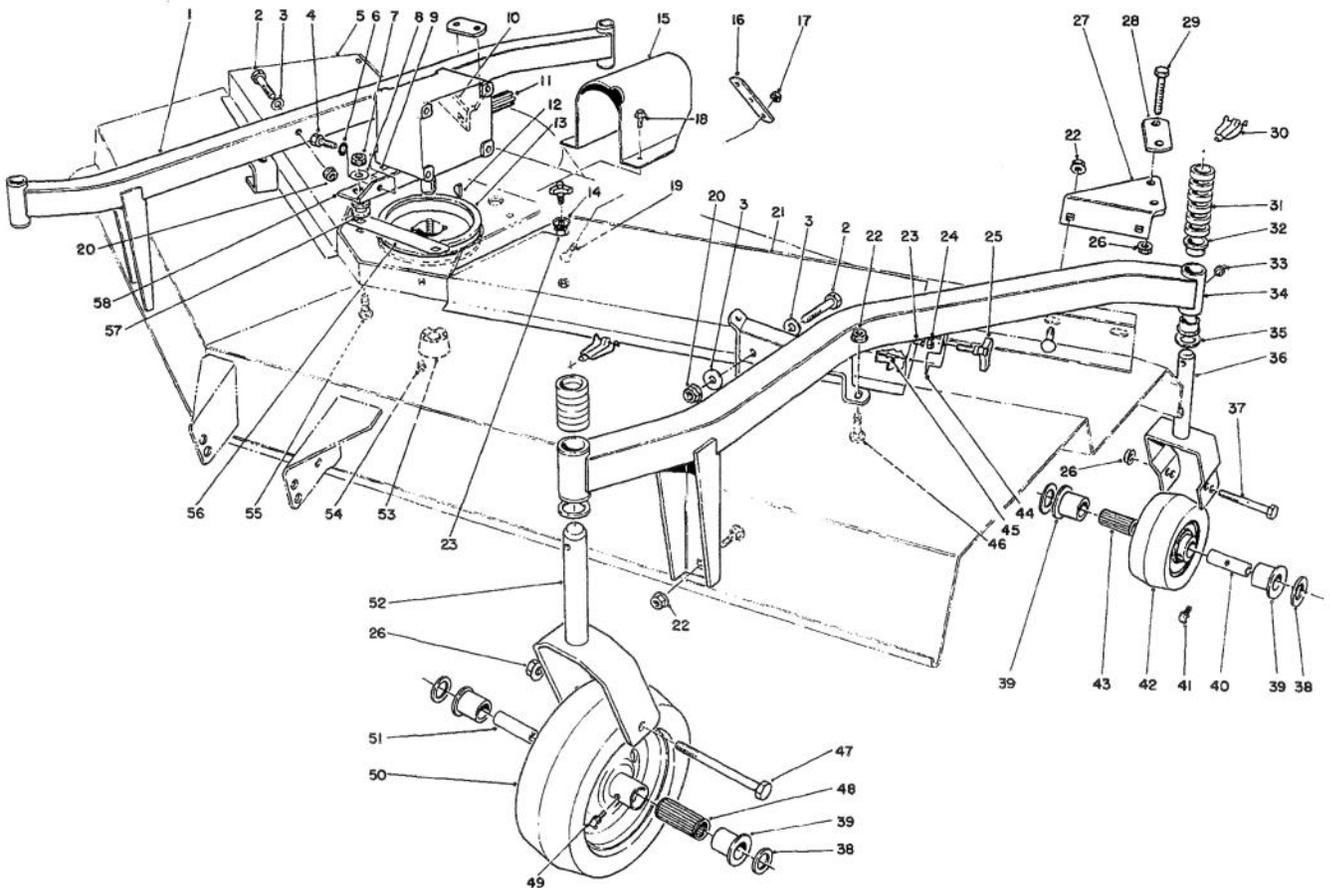


T-0441B

DECK ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
33	3256-24	Washer	A/R	44	57-0280	Decal - 72"	1
34	84-2020	Outer Spindle Housing	2	45	322-4	Screw - Cap. Hex Hd.	2
35	325-17	Screw - Cap Hex. Hd.	2	46	84-2090	Spacer R.H. Spindle	1
36	26-1880	Spacer - Idler Mount	1	47	84-5370	Spindle Center	1
37	323-12	Screw - Cap Hex. Hd.	1	48	302-5	Fitting - Graese	3
39	32128-25	Nut - Lock Flange	2	49	253-154	Seal - Oil	3
40	36-1740	Roller - Deck	2	50	302-52	Fitting - Grease	1
41	68-6840	Shaft - Roller	1	51	84-2080	Center Spindle Housing	1
42	68-6710	Roller - Deck	1	52	92-7847	Decal - Warning	1
43	62-4480	Rod - Roller	2	*	23-2410	Blade - High Sail (Opt.)	3

*Not Illustrated



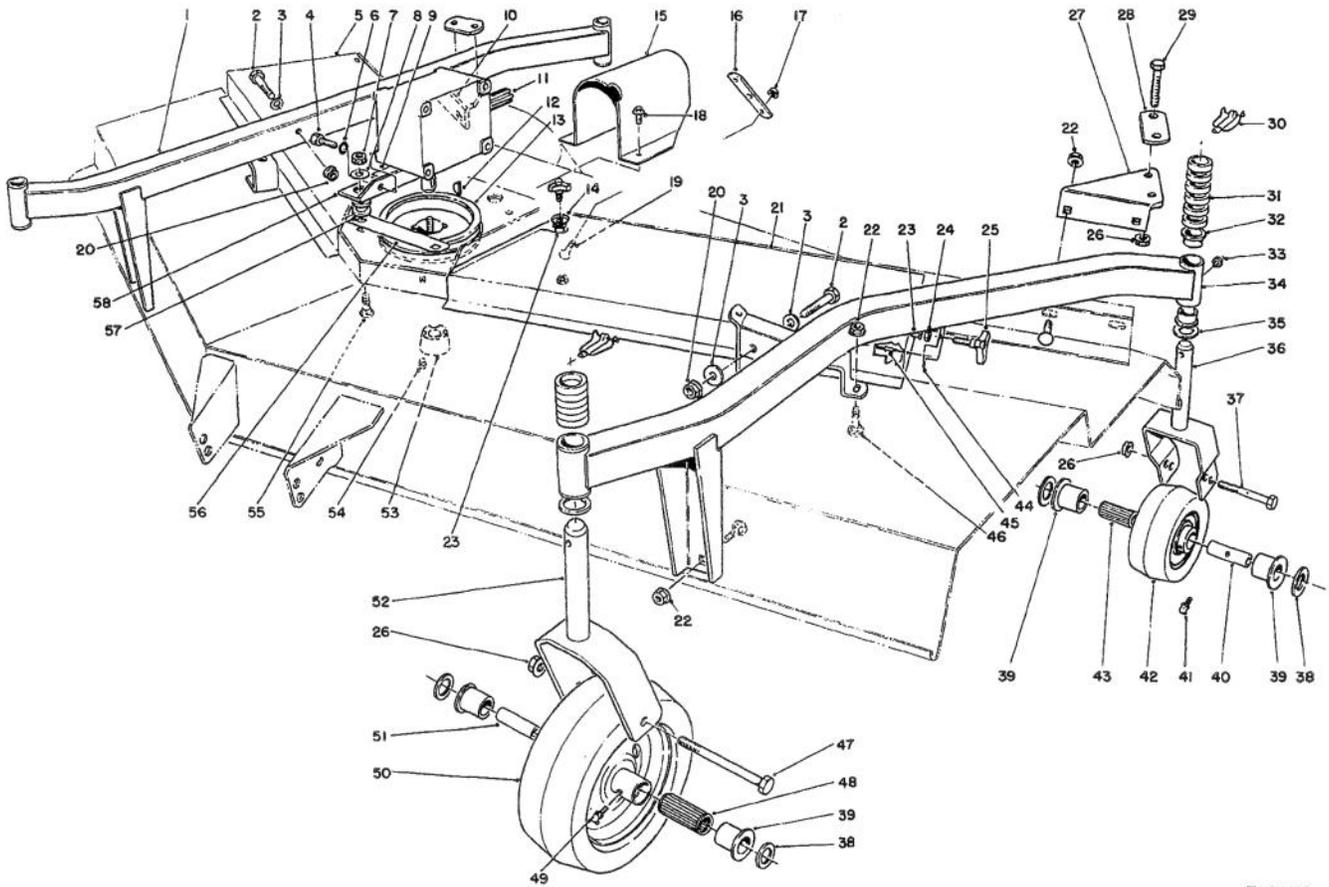
T-0442A

CARRIER FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	26-1490	Caster Arm R.H. (Incl. Ref. #32)	1
2	324-12	Screw - Cap Hex Hd.	4
3	66-6480	Washer - Flat	4
4	323-4	Screw - Cap Hex Hd.	4
5	14-5869	Cover - Deck R.H. (Incl. Ref. #24, 25, 44-45)	1
6	3253-21	Washer - Lock	4
7	32128-21	Nut - Flange	4
8	63-8410	Washer	4
9	70-2560	Decal - Lube	1
10	39-3340	Bracket - Clamp	1
11	68-6810	Gear Case Assembly	1
12	3257-5	Key - Woodruff	1
13	26-1400	Pulley - Deck	1
14	66-6310	Washer - Cup	2
15	63-1970	Shroud - Universal	1
16	21-3770	Strap - Lift	1
17	3290-357	Nut - Flange	2
18	32104-82	Screw - Cap Self-Tapping	2
19	3231-27	Bolt - Carriage	2
20	32128-42	Nut - Flange	4
21	14-5879	Cover - Deck L.H. (Incl. Ref. #24, 25, 44-45)	1
22	32128-49	Nut - Flange	12
†23	3290-469	Nut - Grip	4

†Special tool required to install.

Ref. No.	Part No.	Description	No. Used
24	3296-59	Nut - Lock	4
25	27-4570	Knob	4
26	32128-23	Nut - Lock Flange	8
27	39-7450	Bracket - Clamp	1
28	39-3330	Bar - Caster Clamp	2
29	325-14	Screw - Cap Hex Hd.	4
30	3290-384	Pin - Lynch	4
31	63-0070	Spacer - 1/2	24
32	28-9290	Bushing - Special	8
33	302-5	Fitting - Grease	4
34	26-1430	Caster Arm (Incl. Ref. #32)	1
35	3-6781	Washer	4
36	75-9680	Fork - Caster, Rear	2
37	325-18	Screw - Cap Hex Hd.	2
38	3256-6	Washer - Flat	8
39	62-5580	Bushing	8
40	63-1770	Spanner - Rear	2
41	302-11	Fitting - Grease	2
42	63-8400	Wheel - Caster Rear (Incl. Ref. #39, 41 & 43)	2
43	63-8580	Bearing - Roller	2
44	66-1260	Bracket - Knob	2
45	3269-5	Rivet - Pop	4
46	3233-2	Bolt - Carriage	12
47	325-22	Screw - Cap Hex Hd.	2

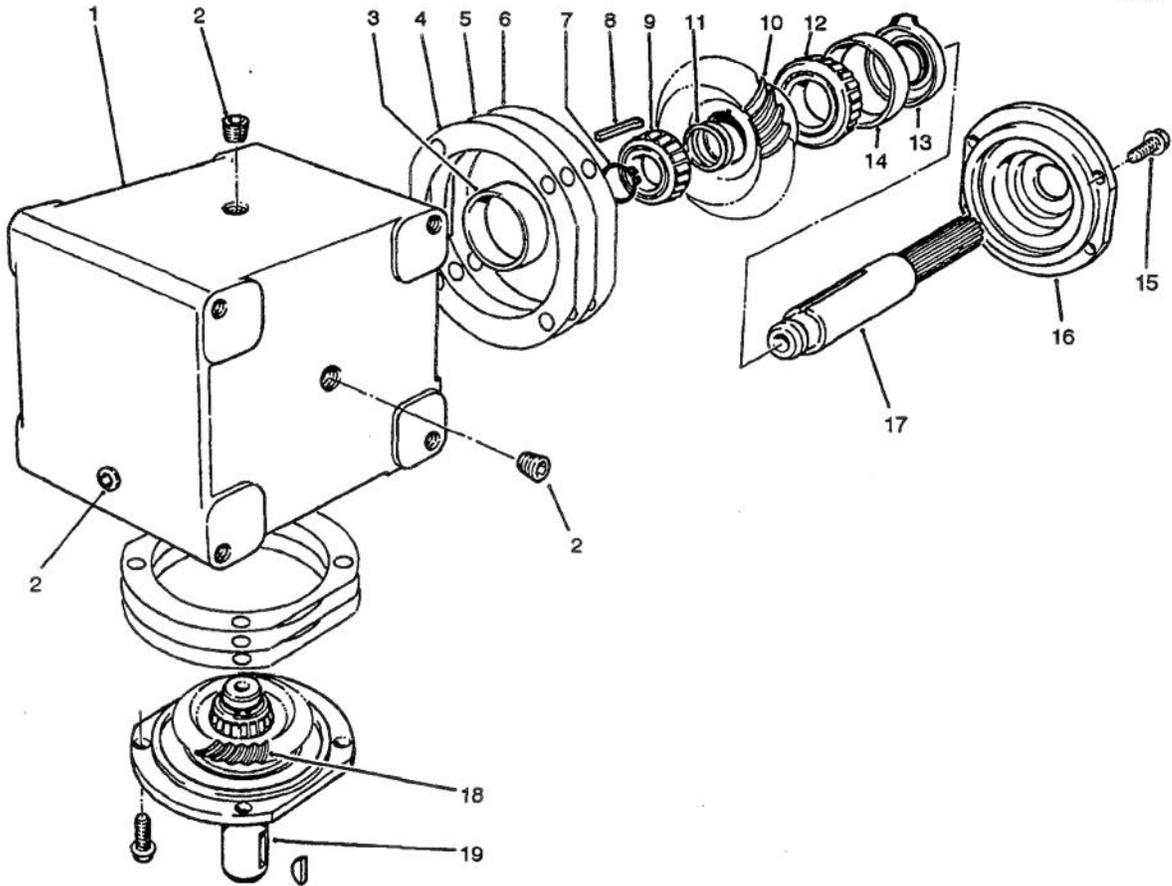


T-0442A

CARRIER FRAME ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
48	83-4740	Bearing - Roller	2	54	3247-4	Screw - Set	2
49	302-40	Fitting - Grease	2	55	3231-26	Bolt - Carriage	4
50	92-1655	Wheel - Caster - Front (Inc. Ref. #39, 48 & 49)	2	56	68-9890	Cover - Gear Box Front	1
51	62-4340	Spanner - Front	2	57	63-9750	Mount - Isolation	4
52	26-1530	Fork - Caster, Front	2	58	68-8560	Bracket - Gear Box	2
53	23-1640	Bushing - TaperLock (Incl. Ref. #54)	1	59	26-1190	Plate - Reinforcement	2
				*	12-1509	Pneumatic Tire & Wheel (Optional)	2

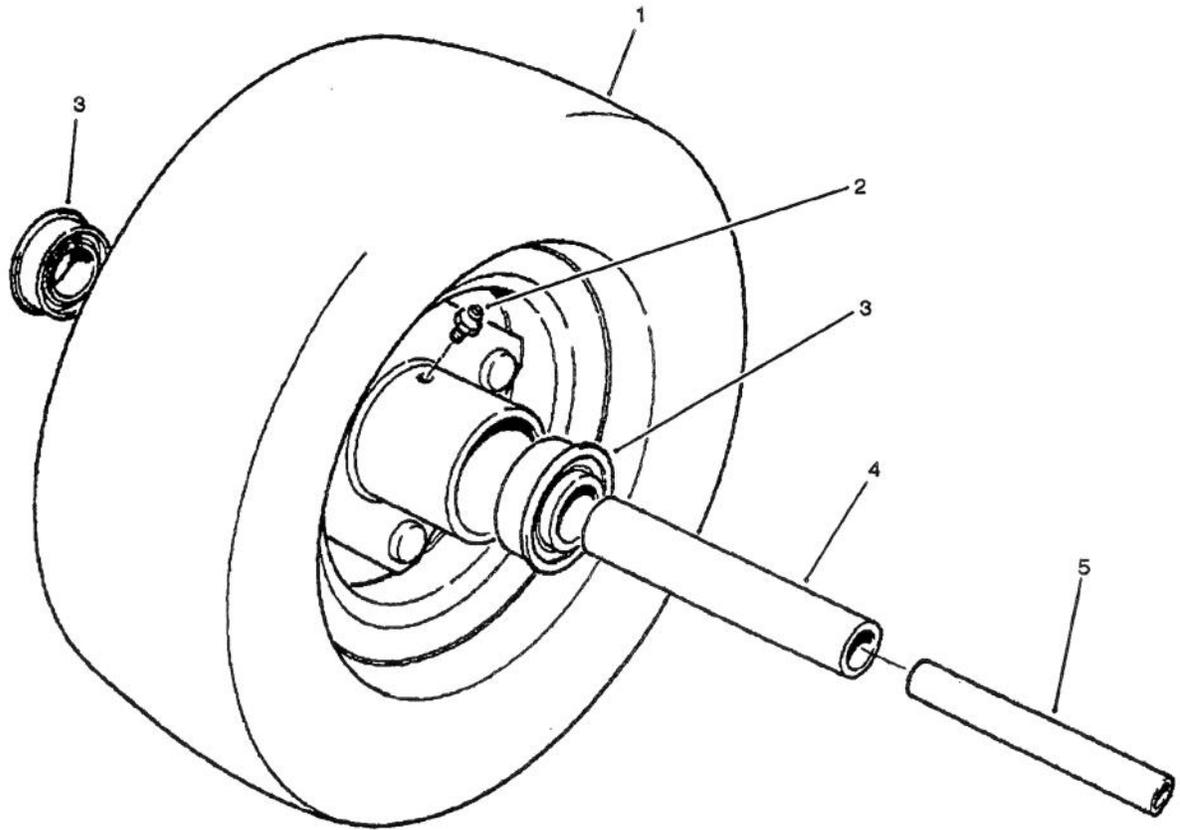
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T-0977

GEAR BOX ASSEMBLY NO. 68-6810

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	68-7030	Housing	1	11	72-9370	Shim (.020 in.)	4
2	62-3490	Plug - Pipe (Solid)	4	12	254-94	Cone - Gear	1
3	62-3360	Cup - Bearing	2	13	62-3400	Seal	2
4	62-3420	Gasket (.015 in.)	A/R	14	62-3340	Cup - Bearing	2
5	62-3430	Gasket (.005 in.)	A/R	15	62-3310	Screw - Cap	8
6	62-3440	Gasket (.003 in.)	A/R	16	62-3410	Cap	2
7	68-7070	Ring - Retaining	2	17	68-7040	Shaft	1
8	62-3380	Key	2	18	68-7060	Gear	1
9	62-3370	Cone - Bearing	2	19	68-7050	Shaft	1
10	68-7080	Gear	1				



T-1177

10" SEGMENTED FRONT CASTER WHEEL (Optional)

Ref. No.	Part No.	Description	No. Used
1	76-1880	10" Segmented Tire Assy. (Incl. Ref. #1-5)	1
2	302-5	Fitting - Grease	1

Ref. No.	Part No.	Description	No. Used
3	251-321	Bearing - Ball	2
4	251-332	Spacer - Inner	1
5	80-0040	Spacer	1

TORO PART NUMBER INDEX

Part No.	Description	Page Ref.		Part No.	Description	Page Ref.	
		No.	Qty			No.	Qty
3-6781	Washer	3	35 4	68-7050	Shaft	5	19 1
3-8514	Washer	1	16 3	68-7060	Gear	5	18 1
12-1509	Pneumatic Tire & Wheel	4	* 2	68-7070	Ring - Retaining	5	7 2
14-5689	Cover - Deck R.H.	3	5 1	68-7080	Gear	5	10 1
14-6879	Cover - Deck L.H.	3	21 1	68-7280	Decal - Blade Bolt Torque	1	23 1
14-7409	Deck Assy.	1	5 1	68-8560	Bracket - Gear Box	4	58 2
21-0890	V-Belt	1	14 3	68-9890	Cover - Gear Box Front	4	56 1
21-3770	Strap - Lift	3	16 1	70-2560	Decal - Lube	3	9 1
23-1640	Bushing - TaperLock	4	53 1	72-9370	Shim (.020 in.)	5	11 4
23-2410	Blade - High Sail (Opt.)	2	* 3	75-9680	Fork - Caster, Rear	3	36 2
26-1190	Plate - Reinforcement	4	59 2	76-1880	10" Segmented Tire Assy.	6	1 1
26-1400	Pulley - Deck	3	13 1	80-0040	Spacer	6	5 1
26-1430	Caster Arm	3	34 1	83-4740	Bearing - Roller	4	48 2
26-1490	Caster Arm R.H.	3	1 1	84-2020	Outer Spindle Housing	2	34 2
26-1530	Fork - Caster, Front	4	52 2	84-2060	Pulley L.H.	1	17 1
26-1760	Pulley	1	4 2	84-2070	Spindle - Outer	1	32 2
26-1820	Screw - Cap Hex. Hd.	1	29 3	84-2080	Center Spindle Housing	2	51 1
26-1840	Idler Pulley	1	2 3	84-2090	Spacer R.H. Spindle	2	46 1
26-1850	Stud - Idler	1	12 1	84-5370	Spindle Center	2	47 1
26-1860	Spacer - Idler Pulley	1	7 2	92-1655	Wheel - Caster - Front	4	50 2
26-1870	Idler Mount L.H.	1	10 1	92-7847	Decal - Warning	2	52 1
26-1880	Spacer - Idler Mount	2	36 1	251-321	Bearing - Ball	6	3 2
26-1990	Washer - Belleville	1	30 3	251-332	Spacer - Inner	6	4 1
27-4570	Knob	3	25 4	253-138	Seal - Oil	1	18 6
28-9290	Bushing - Special	3	32 8	253-154	Seal - Oil	2	49 3
29-5530	Blade	1	31 3	254-94	Cone - Gear	5	12 1
36-1740	Roller - Deck	2	40 2	285-17	Plug	1	28 4
39-3330	Bar - Caster Clamp	3	28 2	302-5	Fitting - Grease	2	48 3
39-3340	Bracket - Clamp	3	10 1	302-5	Fitting - Grease	6	2 1
39-7450	Bracket - Clamp	3	27 1	302-5	Fitting - Grease	3	33 4
43-8480	Decal - Danger	1	25 2	302-11	Fitting - Grease	3	41 2
49-8320	Bearing & Spacer Set	1	19 3	302-40	Fitting - Grease	4	49 2
51-1470	Deflector	1	26 1	302-52	Fitting - Grease	2	50 1
51-1530	Hinge Bracket	1	21 2	322-4	Screw - Cap. Hex Hd.	2	45 2
51-1550	Spring	1	27 2	323-4	Screw - Cap Hex Hd.	3	4 4
57-0280	Decal - 72"	2	44 1	323-12	Screw - Cap Hex. Hd.	2	37 1
62-3310	Screw - Cap	5	15 8	324-12	Screw - Cap Hex Hd.	3	2 4
62-3340	Cup - Bearing	5	14 2	325-14	Screw - Cap Hex Hd.	3	29 4
62-3360	Cup - Bearing	5	3 2	325-17	Screw - Cap Hex. Hd.	2	35 2
62-3370	Cone - Bearing	5	9 2	325-18	Screw - Cap Hex Hd.	3	37 2
62-3380	Key	5	8 2	325-22	Screw - Cap Hex Hd.	3	47 2
62-3400	Seal	5	13 2	3231-26	Bolt - Carriage	4	55 4
62-3410	Cap	5	16 2	3231-27	Bolt - Carriage	1	9 6
62-3420	Gasket (.015 in.)	5	4 A/R	3231-27	Bolt - Carriage	3	19 2
62-3430	Gasket (.005 in.)	5	5 A/R	3231-29	Bolt - Carriage	1	6 2
62-3440	Gasket (.003 in.)	5	6 A/R	3233-2	Bolt - Carriage	3	46 12
62-3490	Plug - Pipe (Solid)	5	2 4	3234-1	Screw - Hex. Hd. Flange	1	13 24
62-4340	Spanner - Front	4	51 2	3234-11	Screw - Hex. Hd. Flange	1	1 4
62-4480	Rod - Roller	2	43 2	3247-4	Screw - Set	4	54 2
62-5580	Bushing	3	39 8	3253-21	Washer - Lock	3	6 4
63-0070	Spacer - 1/2	3	31 24	3256-6	Washer - Flat	3	38 8
63-1770	Spanner - Rear	3	40 2	3256-24	Washer	2	33 A/R
63-1970	Shroud - Universal	3	15 1	3257-5	Key - Woodruff	3	12 1
63-8400	Wheel - Caster Rear	3	42 2	3269-5	Rivet - Pop	3	45 4
63-8410	Washer	3	8 4	3290-357	Nut - Flange	1	11 6
63-8580	Bearing - Roller	3	43 2	3290-357	Nut - Flange	3	17 2
63-9750	Mount - Isolation	4	57 4	3290-384	Pin - Lynch	3	30 4
66-1260	Bracket - Knob	3	44 2	3290-469	Nut - Grip	3	23 4
66-1340	Decal - Danger	1	20 2	3296-49	Nut	1	15 3
66-6310	Washer - Cup	3	14 2	3296-59	Nut - Lock	3	24 4
66-6380	Decal - Deflector Missing	1	24 1	32104-82	Screw - Cap Self-Tapping	3	18 2
66-6480	Washer - Flat	3	3 4	32128-21	Nut - Flange	3	7 4
67-5360	Decal - Danger	1	3 2	32128-21	Nut - Flange	1	8 33
68-6710	Roller - Deck	2	42 1	32128-23	Nut - Lock Flange	1	22 2
68-6810	Gear Case Assembly	3	11 1	32128-23	Nut - Lock Flange	3	26 8
68-6840	Shaft - Roller	2	41 1	32128-25	Nut - Lock Flange	2	39 2
68-7030	Housing	5	1 1	32128-42	Nut - Flange	3	20 4
68-7040	Shaft	5	17 1	32128-49	Nut - Flange	3	22 12

