



Workman[®] 1110 Utility Vehicle

Model No. 07264 - 270000301 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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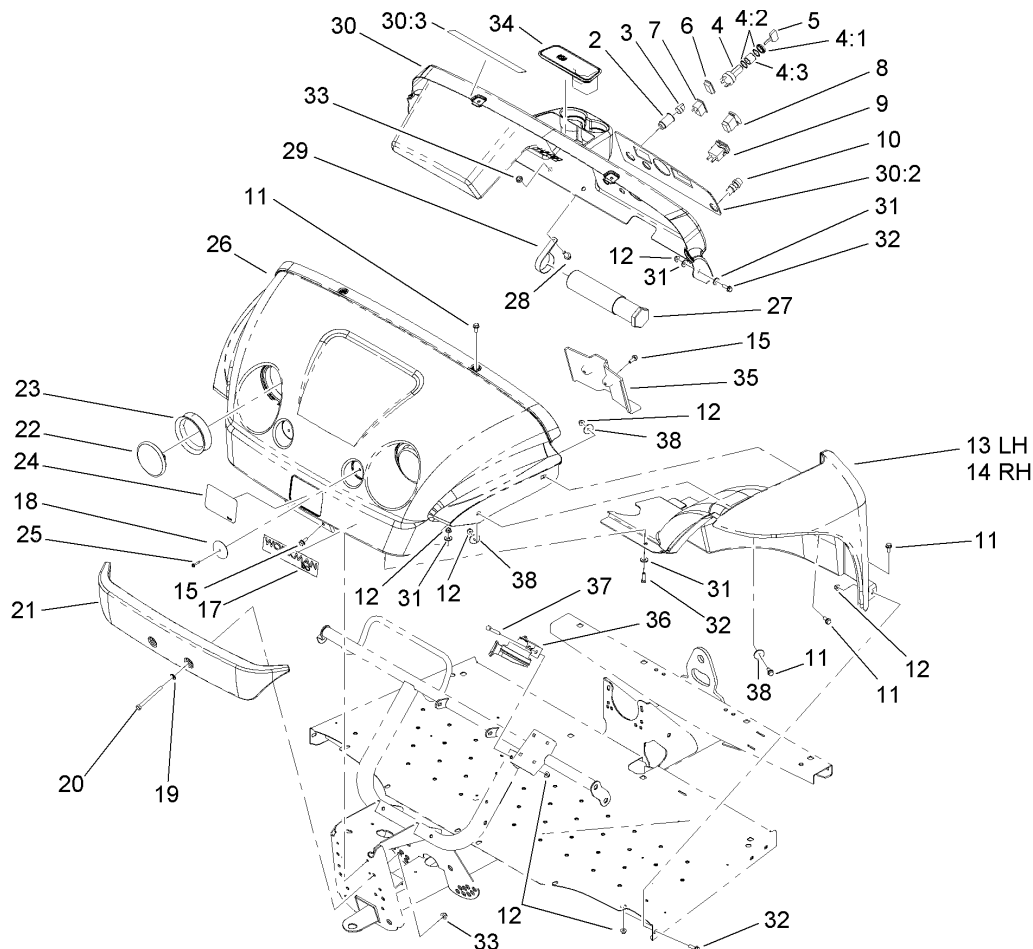
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

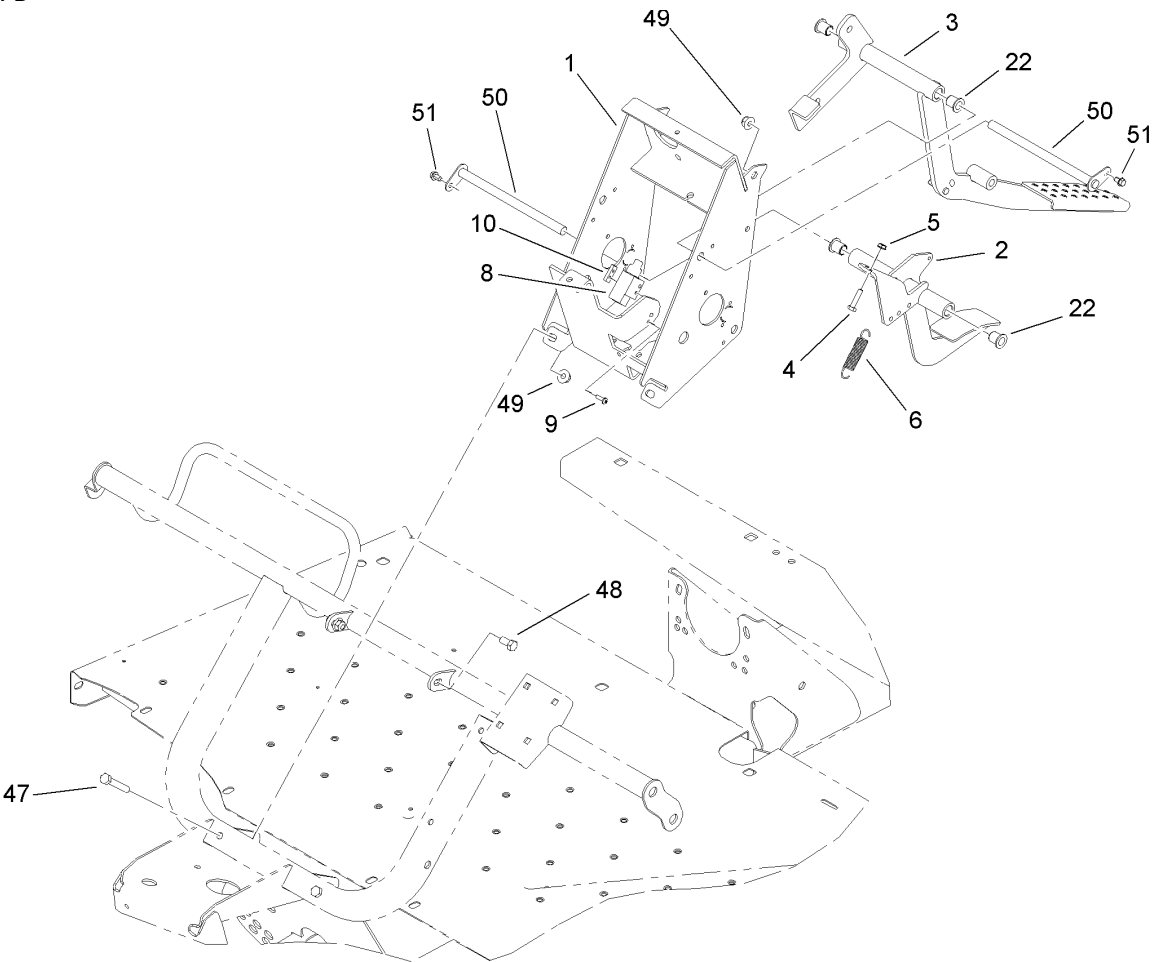
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain Parts From Kohler



Hood and Fender Assembly

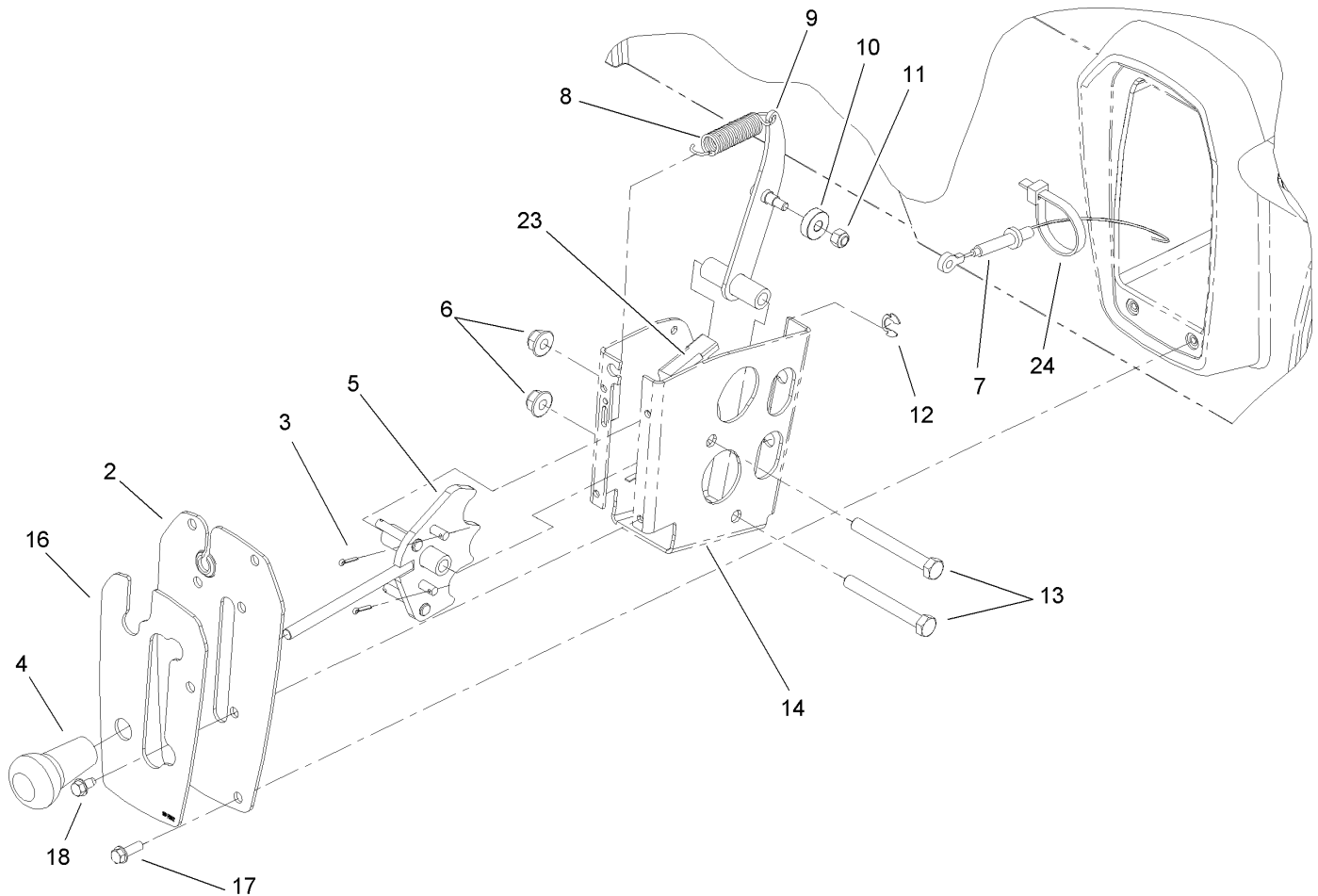
Ref	Part No.	Qty.	Description
2	99-7411	1	Point-Power
3	99-7416	1	Cap
4	104-6929	1	Switch-Ignition
4:1	104-7042	1	Nut-Switch, Plastic
4:2	104-7019	2	Washer-Lock, Internal
4:3	104-7021	1	Spacer-Switch
5	99-7418	2	Key-Ignition
6	99-7420	1	Plug-Hole
7	99-7410	1	Indicator-Light, Low-Oil Pressure
8	95-8999	1	Switch
9	94-4208	1	Hourmeter
10	18-2830	1	Button-Horn
11	3234-5	14	Screw-HHF
12	104-8300	15	Nut-Flange, NI
13	104-7076	1	LH Fender ASM
14	104-7077	1	RH Fender ASM
15	104-7206	4	Screw-HHF
17	110-2610	1	Decal
18	99-7312	2	Reflector
19	3256-24	2	Washer-Flat
20	323-42	2	Screw-HH
21	99-7733	1	Bumper-Plastic
22	99-7310	2	Headlight
23	99-7311	2	Mount-Headlight

Ref	Part No.	Qty.	Description
24	99-7339	1	Decal
25	32144-89	2	Screw-Forming, Thread
26	104-7003	1	Hood
27	74-0720	1	Tube-Manual
28	3234-11	2	Screw-HHF
29	2412-133	2	R-Clamp
30	107-0700	1	Dash ASM
30:2	107-0699	1	Decal-Panel, Control
30:3	104-6581	1	Decal-Danger
31	3256-3	8	Washer-Flat
32	3234-17	4	Screw-HHF
33	104-8301	4	Nut-Flange, NI
34	104-6930	1	Plug-Rubber
35	104-7075	1	Cover-Channel
36	116749	1	Horn
37	322-11	1	Screw-HH
38	3256-57	6	Washer-Flat



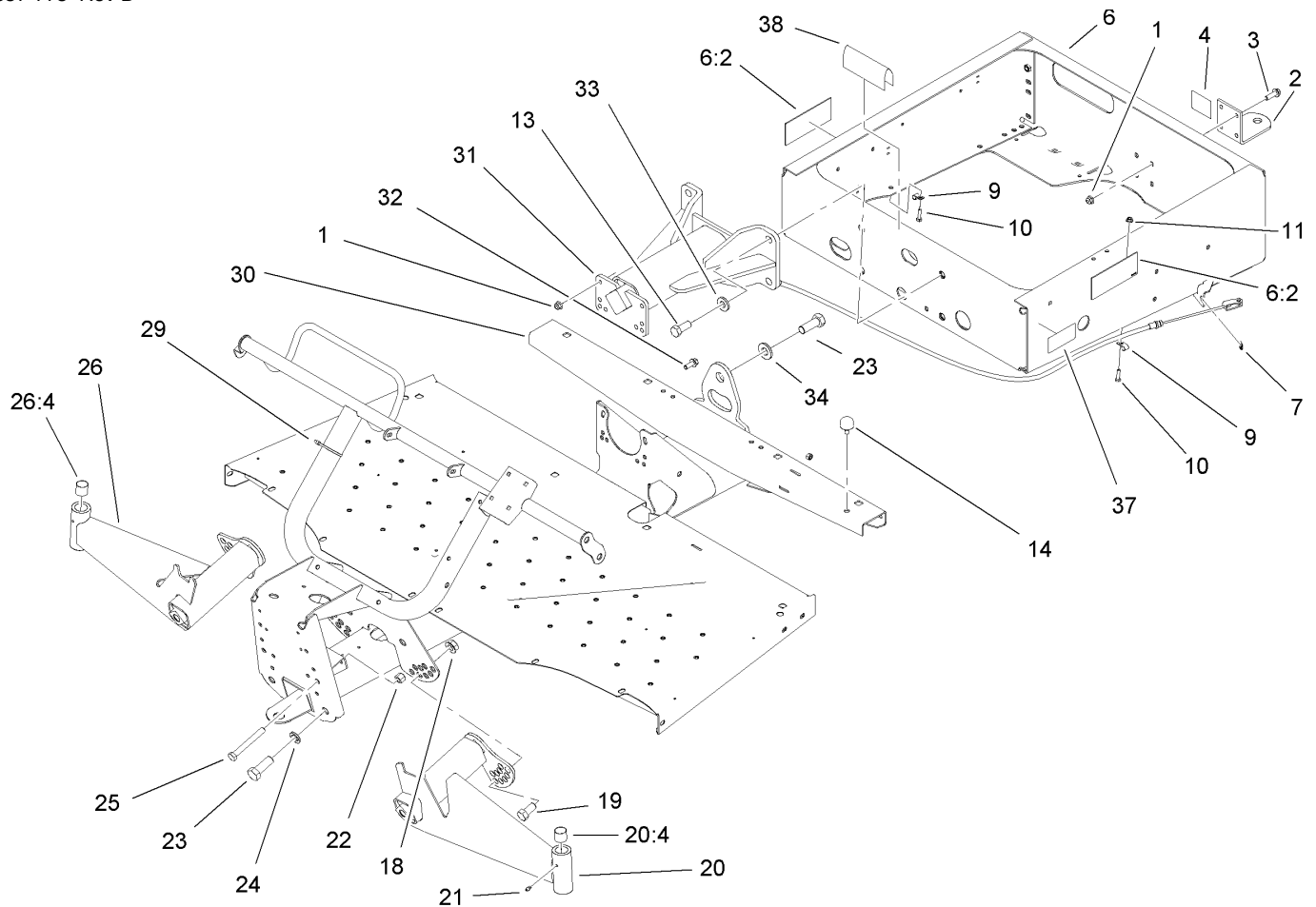
Pedal Assembly

Ref	Part No.	Qty.	Description				
1	112-3048-03	1	Pedal Support Frame ASM				
2	110-2607-03	1	Pedal-Throttle				
3	104-7170-03	1	Pedal-Brake				
4	321-7	2	Screw-HH				
5	32149-2	2	Nut-Keps				
6	104-6415	1	Spring-Return, Pedal				
8	99-7407	1	Switch				
9	104-7221	2	Screw-PPH				
10	1-633181	1	Plate-Tapped				
22	256-155	4	Bushing-Flange				
47	323-11	2	Screw-HH				
48	323-4	2	Screw-HH				
49	104-8301	4	Nut-Flange, NI				
50	104-7164	2	Pivot-Pedal				
51	12-3270	2	Screw				



Shifter Assembly

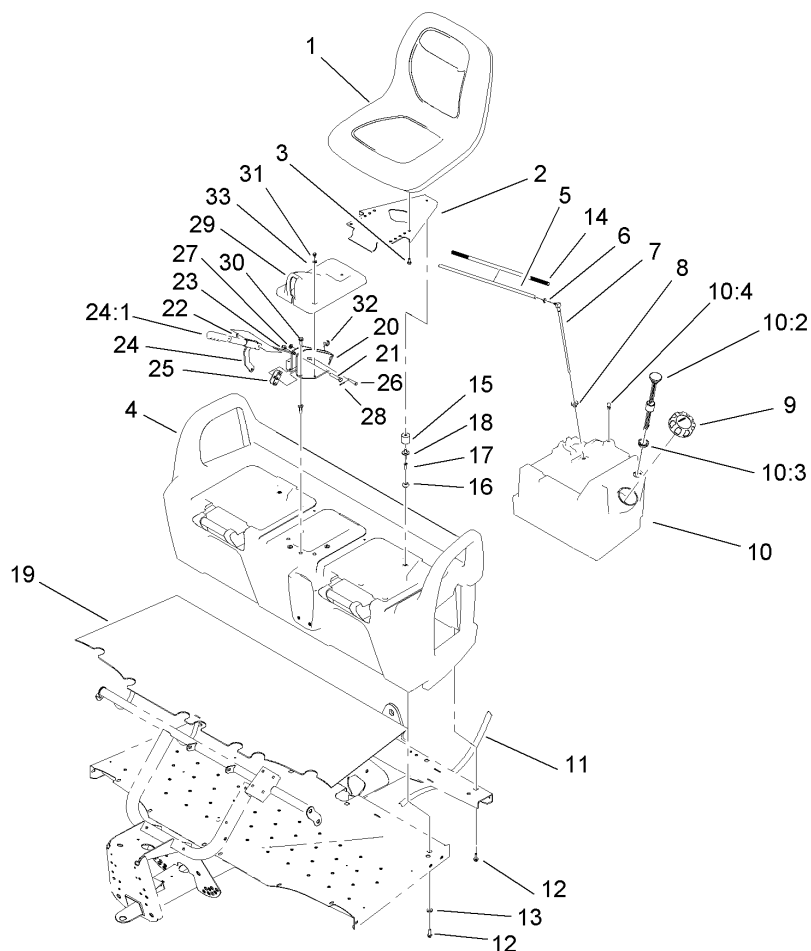
Ref	Part No.	Qty.	Description				
2	99-7887-03	1	Plate-Shifter				
3	3272-5	2	Pin-Cotter				
4	99-7981	1	Knob-Grip, Soft				
5	108-3139	1	Lever-Shift				
6	104-8301	2	Nut-Flange, NI				
7	104-6896	2	Cable-Shift				
8	104-6415	1	Spring-Return, Pedal				
9	108-3138	1	Arm-Detent				
10	251-307	1	Bearing-Ball				
11	3296-42	1	Nut-Lock, NI				
12	32151-101	2	E-Ring				
13	323-14	2	Screw-HH				
14	108-3141-03	1	Bracket-Shift				
16	99-7952	1	Decal-Shifter				
17	32105-15	4	Screw				
18	12-3270	4	Screw				
23	99-7408	1	Switch-Reverse				
24	3290-378	1	Tie-Cable				



Frame Assembly

Ref	Part No.	Qty.	Description
1	104-8301	8	Nut-Flange, NI
2	99-7654-03	1	Hitch-Duty, Light
3	3234-24	4	Screw-HHF
4	99-7350	1	Decal-Rating, Hitch (Light Duty)
6	108-3137	1	Rear Frame ASM
6:2	99-7345	2	Decal-Warning
7	32120-47	2	Ring-Retaining, External
9	2412-89	2	Clamp
10	321-6	2	Screw-HH
11	32128-33	2	Nut-HF
13	327-4	4	Screw-HH
14	87-2440	1	Bumper-Rubber
18	32128-54	2	Nut-HF
19	3214-2	2	Screw-HH
20	99-7685	1	LH A-Arm ASM
20:4	3-0348	2	Bushing
21	302-5	2	Fitting-Grease
22	3296-23	2	Nut-Lock, NI
23	328-24	5	Screw-HH
24	3254-7	4	Washer-Lock, Int
25	325-17	2	Screw-HH
26	99-7684	1	RH A-Arm ASM
26:4	3-0348	2	Bushing
29	3290-379	12	Tie-Cable

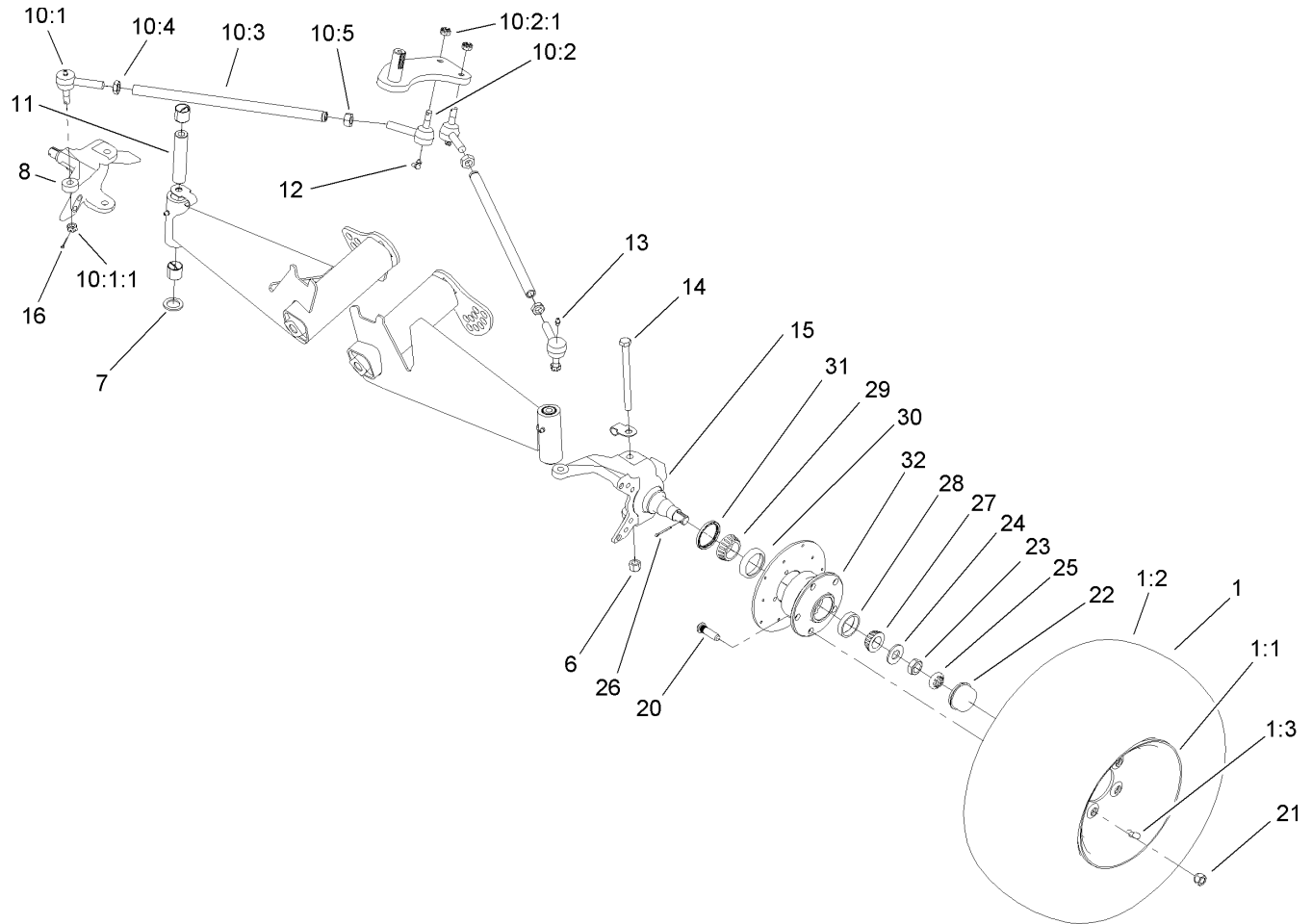
Ref	Part No.	Qty.	Description
30	104-7197-03	1	Front Frame ASM
31	99-7700	1	Pivot Yoke ASM
32	3234-11	4	Screw-HHF
33	99-7667	4	Washer-Flat
34	87-3060	1	Washer-Hardened
37	110-2620	1	Decal-Capacity, Workman 1110
38	95-5686	1	Trim



Seat Base Assembly

Ref	Part No.	Qty.	Description
1	110-2645	2	Seat ASM
2	99-7829	2	Bracket-Seat
3	33114-016	8	Screw-HH
4	104-6847	1	Seat Base ASM
5	108-4582	1	Hose-Fuel
6	2412-98	1	Clamp
7	99-7264	1	Pipe-Stand
8	46-6560	1	Bushing
9	95-4192	1	Unleaded Gas Cap ASM
10	99-7323	1	Fuel Tank ASM
10:2	99-7262	1	Gauge-Fuel
10:3	95-8972	1	Grommet
10:4	99-7267	1	Vent-Air
11	3339-175	1	Strapping-Web, 48 Inch
12	3234-17	8	Screw-HHF
13	88-7200	8	Washer-Flat
14	99-7129	1	Conduit-Line, Fuel
15	99-7830	2	Rubber Receptical ASM
16	99-7833	2	Post-Holding
17	32108-5	2	Screw-FH
18	3290-412	2	Rivet
19	104-6590	1	Mat-Floor
20	104-6844-03	1	Support-Brake, Park
21	323-10	1	Screw-HH

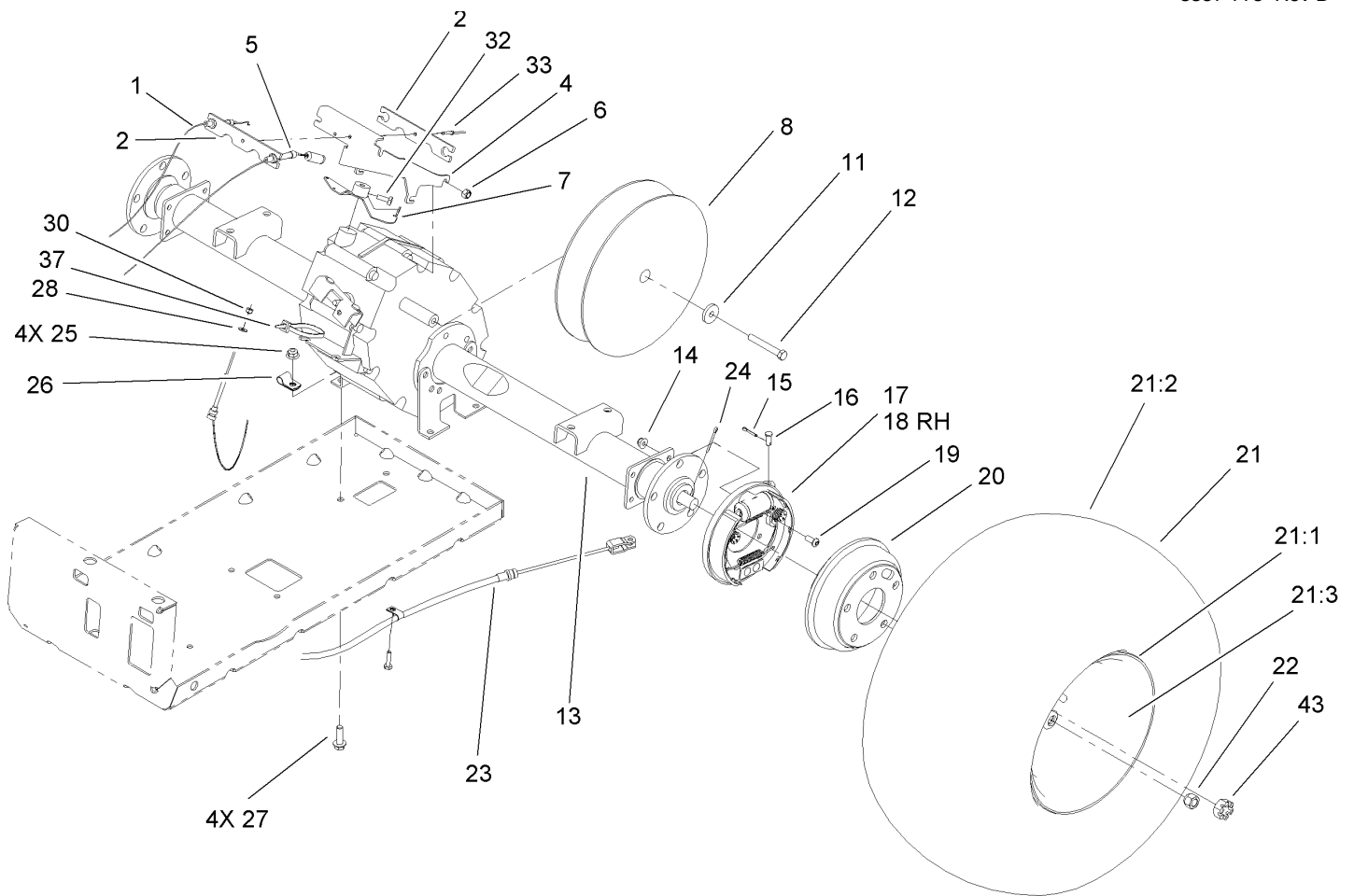
Ref	Part No.	Qty.	Description
22	3290-477	1	Washer-Curved
23	3296-39	1	Nut-Lock, NI
24	104-6842	1	Lever-Brake, Park
24:1	106-7972	1	Grip-Handle
25	87-3480	1	Bracket-Equalizer, Cable
26	94-3829	1	Pin-Clevis
27	3256-23	1	Washer-Flat
28	3272-6	1	Pin-Cotter
29	104-7014	1	Cover-Brake, Parking
30	3234-17	4	Screw-HHF
31	12-3270	2	Screw
32	32120-47	2	Ring-Retaining, External
33	3256-1	2	Washer-Flat



Front Tire and Steering Assembly

Ref	Part No.	Qty.	Description
1	104-7290	2	Tire And Wheel ASM
1:1	104-7288	1	Wheel
1:2	104-7289	1	Tire
1:3	232-27	1	Stem-Valve
6	3296-23	2	Nut-Lock, NI
7	256-115	2	Washer-Thrust
8	104-6877	1	Spindle-Disc, RH
10		2	Rod-Tie
10:1	112772-03	1	RH Ball Joint ASM
10:1:1	915031	1	Nut
10:2	112771-03	1	LH Ball Joint ASM
10:2:1	915031	1	Nut
10:3	99-7600-03	1	Rod-Tie
10:4	3220-11	1	Nut-Jam
10:5	3218-21	1	Nut-Jam
11	99-7499	2	Sleeve-Kingpin
12	302-60	2	Fitting-Grease, 90 DEG
13	302-5	2	Fitting-Grease
14	325-20	2	Screw-HH
15	104-6876	1	Spindle-Disc, LH
16	3272-7	4	Pin-Cotter
20	10-6830	10	Stud-Type, Drive
21	242-50	10	Nut-Lug
22	241-119	2	Cap-Dust

Ref	Part No.	Qty.	Description
23	3220-7	2	Nut-Jam
24	93-0309	2	Washer-Tab
25	93-0307	2	Nut-Lock, Retainer
26	3272-12	2	Pin-Cotter
27	254-94	2	Bearing-Cone, Tapered
28	254-72	2	Bearing-Cup, Tapered
29	254-106	2	Cone-Bearing, Tapered
30	254-107	2	Cup-Bearing, Tapered
31	108-7019	2	Seal-Shaft
32	104-6809	2	Hub

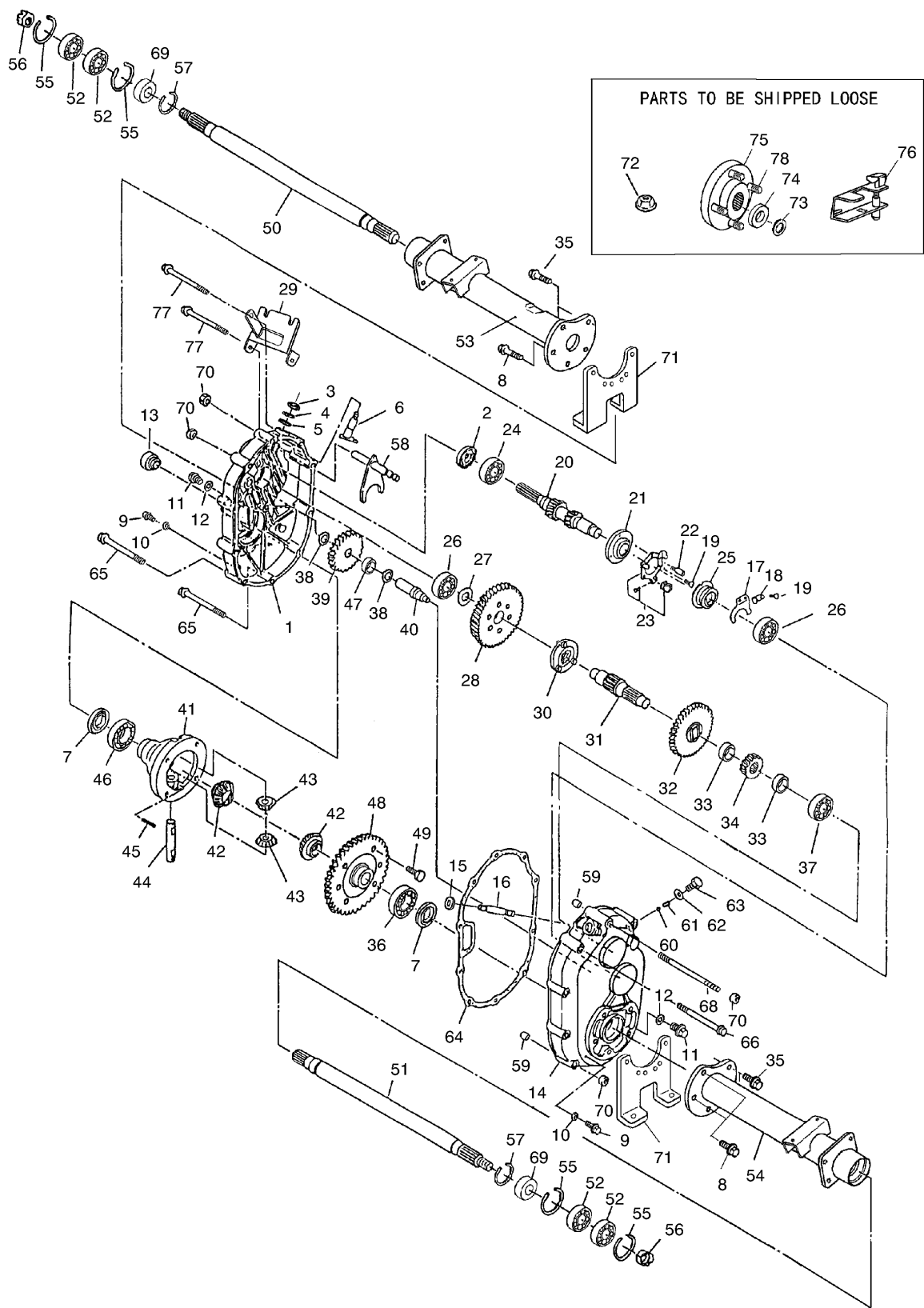


Rear Tire and Transaxle Assembly

Ref	Part No.	Qty.	Description
1	104-6474	1	Cable-Governor, 12Hp
2	99-7121	2	Bracket-Tamper
4	99-7054	1	Bracket-Cables
5	110-2611	1	Cable-Accelerator
6	33024-00	3	Nut-Lock
7	104-6569	1	Bracket-Governor
8	99-7104	1	Clutch-Driven
11	104-6563	1	Washer-Stepped
12	104-6564	1	Screw-HH
13	104-6898	1	Transaxle
14	104-8300	8	Nut-Flange, NI
15	3272-10	2	Pin-Cotter
16	283-62	2	Pin-Clevis
17	104-6807	1	LH Brake ASM
18	104-6806	1	RH Brake ASM
19	3274-55	8	Screw-HSBH
20	104-6500	2	Drum-Brake
21		2	Tire \ Wheel ASM
21:1	104-7288	1	Wheel
21:2	104-7289	1	Tire
21:3	232-27	1	Stem-Valve
22	242-50	10	Nut-Lug
23	104-6846	2	Cable-Brake, Park
24	3272-42	2	Pin-Cotter

Ref	Part No.	Qty.	Description
25	104-8301	4	Nut-Flange, NI
26	2412-10	1	R-Clamp
27	3234-24	4	Screw-HHF
28	3256-49	2	Washer-Flat
30	3296-2	2	Nut-Lock
32	3241-6	2	Screw-SQH
33	99-7122	1	Rivet-Anodized
37	3290-378	1	Tie-Cable
43	104-1656	2	Nut-Castle

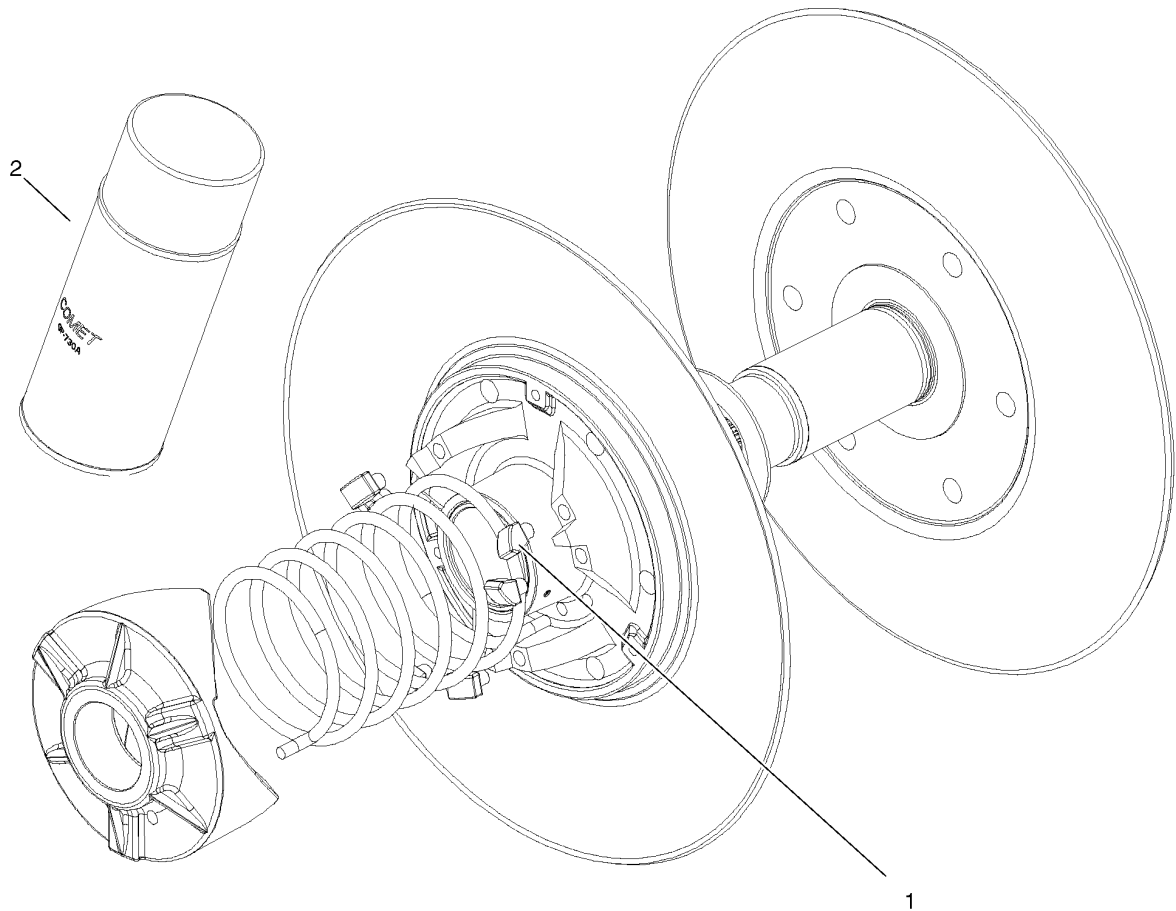
Transaxle Assembly No. 104-6898



Transaxle Assembly No. 104-6898

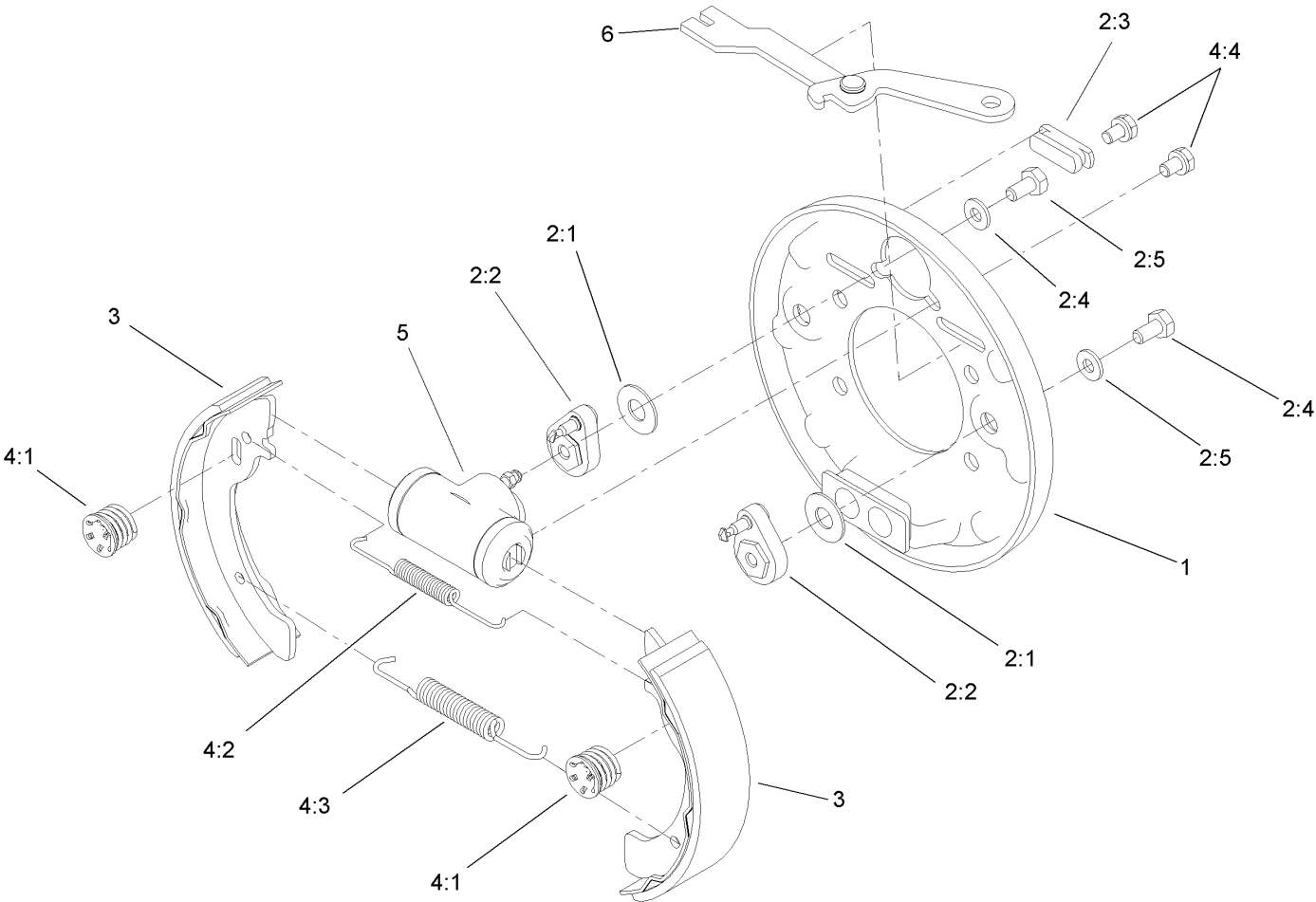
Ref	Part No.	Qty.	Description
1	104-1601	1	Case-LH, Complete
2	104-1602	1	Seal-Oil
3	104-1603	1	Seal-Oil
4	104-1604	1	Ring-Snap
5	104-1605	1	Spacer
6	104-1606	1	Shaft-Selector
7	104-1607	2	Seal-Oil
8	104-1608	4	Bolt-Flange
9	104-1609	2	Plug-Check, Oil
10	104-1610	2	Gasket
11	104-1611	2	Plug-Drain, Oil
12	104-1612	2	Gasket
13	104-1613	1	Plug-Filler, Oil
14	104-1614	1	Case-Complete, RH
15	104-1615	1	Seal-Oil
16	104-1616	1	Shaft-Governor
17	104-1617	1	Fork-Governor
18	104-1618	1	Stopper
19	104-1619	4	Screw And Washer ASM
20	104-7002	1	Shaft-Input, Complete
21	104-1621	1	Base-Governor
22	104-1622	1	Pin-Lock
23	104-1623	1	Unit-Plate, Governor
24	104-1624	1	Bearing-Ball
25	104-1625	1	Sleeve-Governor
26	104-1626	2	Bearing-Ball
27	104-1627	1	Spacer
28	104-1628	1	Gear
29	104-1629	1	Bracket-Wire, Change
30	104-1630	1	Clutch-Pin
31	104-1631	1	Shaft-Center
32	104-1632	1	Gear
33	104-1633	2	Collar
34	104-1634	1	Gear
35	104-1635	6	Bolt-Flange
36	104-1636	1	Bearing-Ball
37	104-1637	1	Bearing-Ball
38	104-1638	2	Spacer
39	104-1639	1	Gear
40	104-1640	1	Shaft-Counter
41	104-1641	1	Case-Differential
42	104-1642	2	Gear-Side, Differential
43	104-1643	2	Pinion-Differential
44	104-1644	1	Shaft-Differential
45	104-1645	1	Pin
46	104-1646	1	Bearing-Ball
47	104-1647	1	Bearing-Needle
48	104-1648	1	Gear
49	104-1649	6	Bolt
50	104-1650	1	Shaft-Axle, LH
51	104-1651	1	Shaft-Axle, RH
52	104-1652	4	Bearing-Ball

Ref	Part No.	Qty.	Description
53	104-1653	1	Case-Axle, LH
54	104-1654	1	Case-Axle, RH
55	104-1655	4	Ring-Snap
56	104-1656	2	Nut-Castle
57	104-1657	2	Ring-Snap
58	104-6870	1	Shaft-Shift, Complete
59	104-1659	2	Knock-Pipe
60	104-1660	1	Ball-Steel
61	104-1661	1	Spring
62	104-1662	1	Gasket
63	104-1663	1	Bolt
64	104-1664	1	Gasket
65	104-1665	6	Bolt-Flange
66	104-1666	1	Bolt-Flange
68	104-6866	1	Bolt
69	104-6867	2	Collar
70	33004-00	11	Nut-HF
71	104-1671	2	Bracket-Axle
72	104-1672	1	Nut-Lock
73	104-1673	2	Washer-Spring
74	104-1674	2	Washer
75	104-1675	2	Hub
76	104-6860	1	Lever-Select
77	104-6869	2	Bolt-Flange
78	104-8649	10	Stud



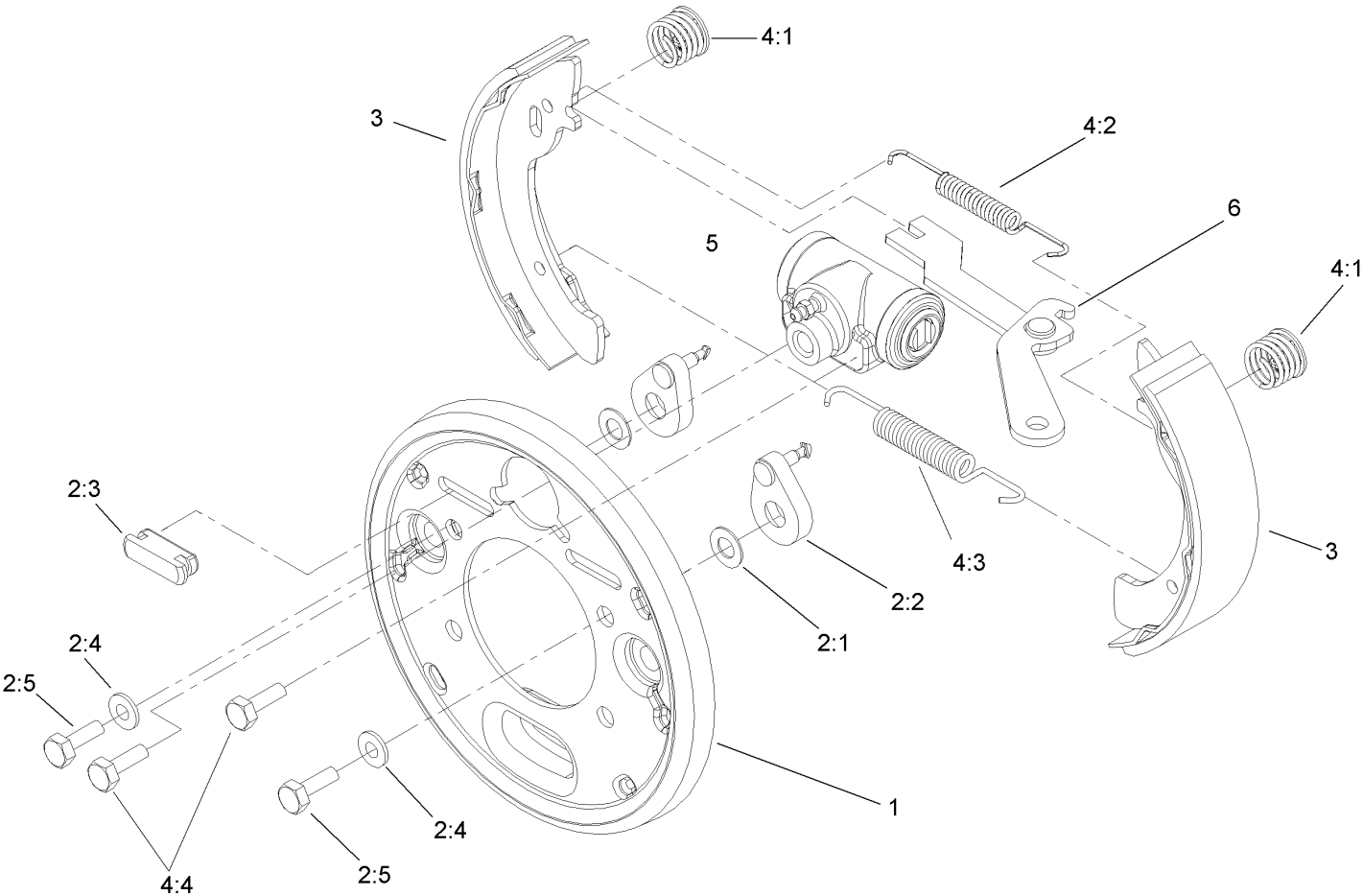
Driven Clutch Assembly No. 99-7104

Ref	Part No.	Qty.	Description
1	104-4257	1	Button Kit
2	104-7011	1	Lubricant-Dry



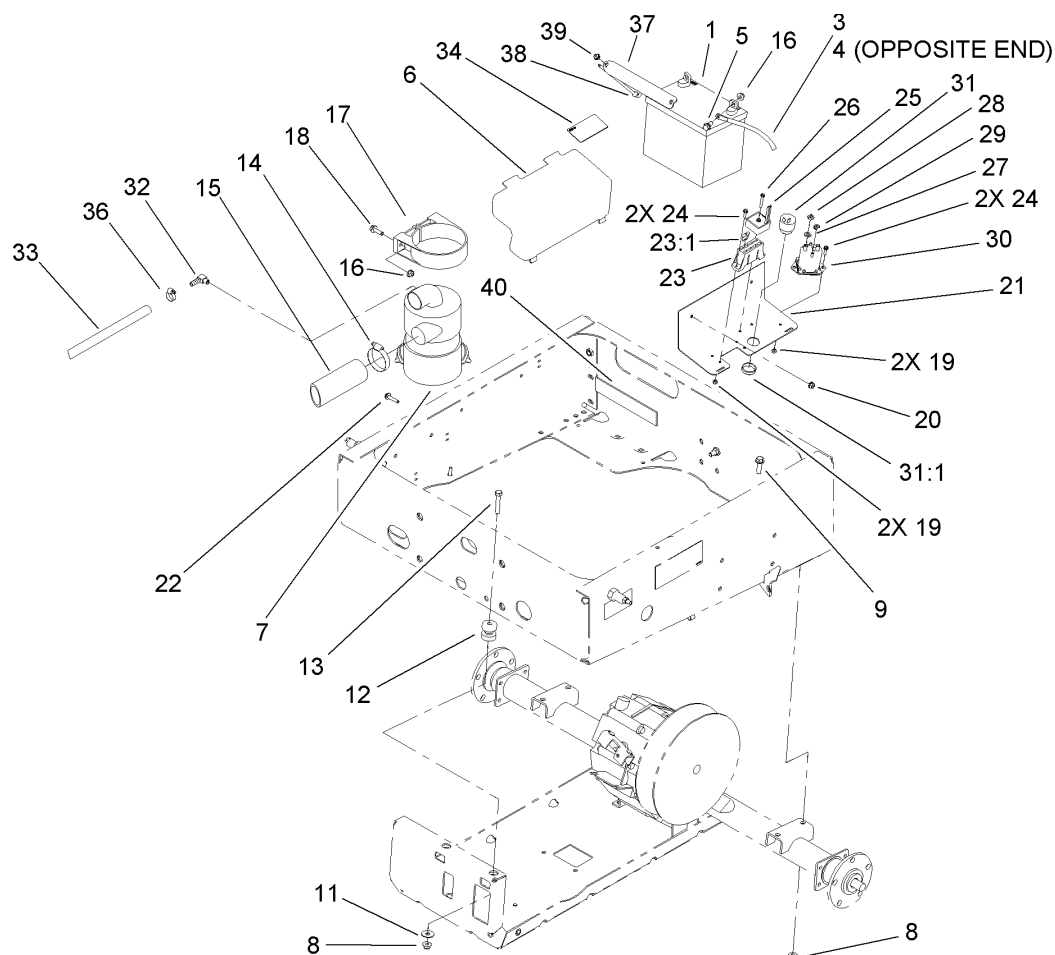
Left Hand Brake Assembly No. 104-6807

Ref	Part No.	Qty.	Description				
1	100-8586	1	Backing Plate ASM				
2	104-6820	1	Adjuster Kit				
2:1	100-8585	2	Washer-Bellville				
2:2	100-8588	2	Adjuster Lever ASM				
2:3	100-8584	2	Cover-Dust				
2:4		2	Screw				
2:5		2	Bolt				
3	104-6818	4	Shoe And Lining Kit				
4	104-6819	1	Hardware Kit				
4:1	100-8583	2	Shoe Hold Down Spring ASM				
4:2	100-8581	2	Spring-Upper				
4:3	100-8582	2	Spring-Lower				
4:4		2	Bolt And Washer				
5	104-6824	1	Wheel Cylinder ASM				
6	104-6825	1	LH Park Brake Lever ASM				



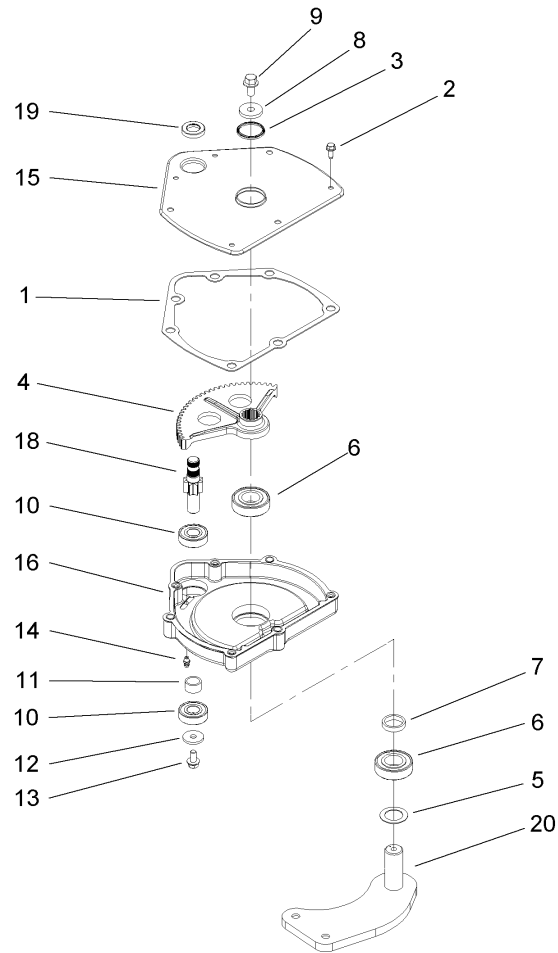
Right Hand Brake Assembly No. 104-6806

Ref	Part No.	Qty.	Description				
1	100-8586	1	Backing Plate ASM				
2	104-6820	1	Adjuster Kit				
2:1	100-8585	2	Washer-Bellville				
2:2	100-8588	2	Adjuster Lever ASM				
2:3	100-8584	2	Cover-Dust				
2:4		2	Screw				
2:5		2	Bolt				
3	104-6818	4	Shoe And Lining Kit				
4	104-6819	1	Hardware Kit				
4:1	100-8583	2	Shoe Hold Down Spring ASM				
4:2	100-8581	2	Spring-Upper				
4:3	100-8582	2	Spring-Lower				
4:4		2	Bolt & Washer				
5	104-6824	1	Wheel Cylinder ASM				
6	104-6826	1	RH Park Brake Lever ASM				



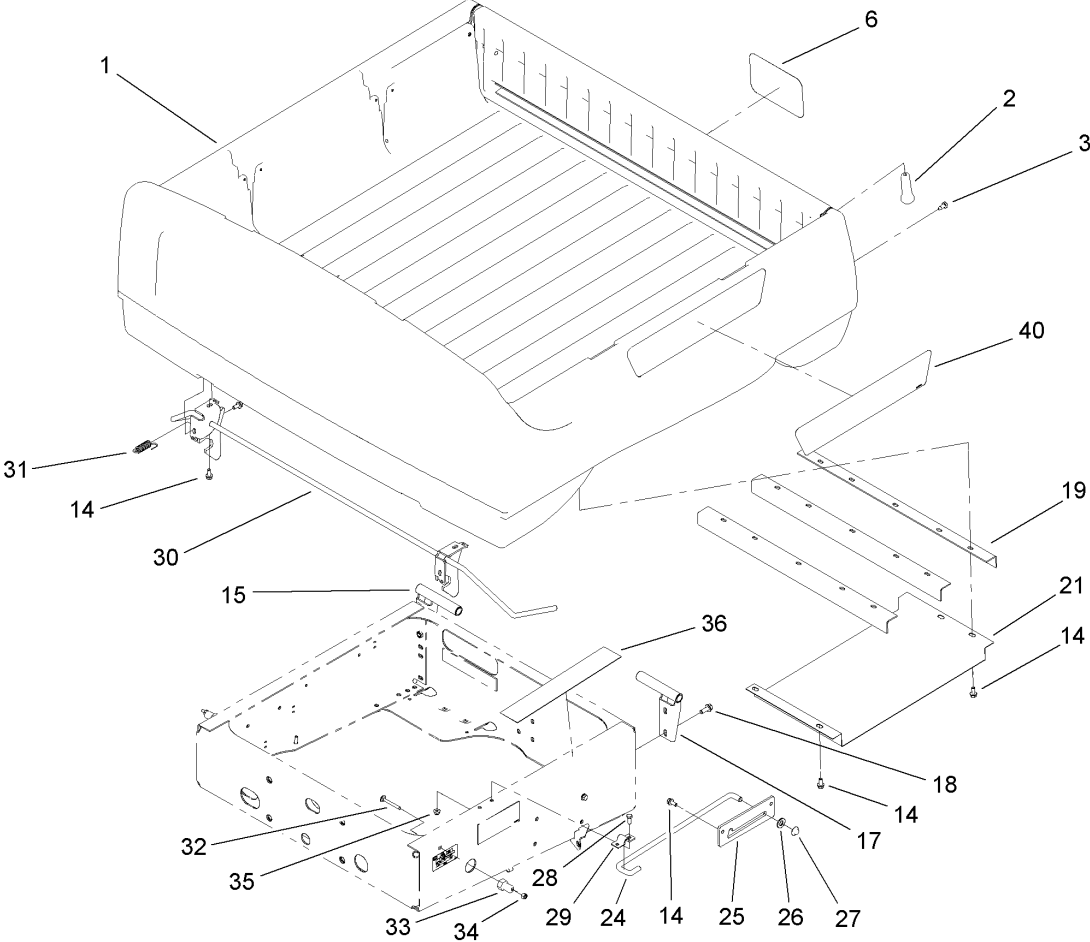
Drivetrain Mount Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-8162	1	Battery	25	104-6927	1	Regulator
3	99-7402	1	Cable-Negative	26	32105-1	1	Screw-SHH
4	99-7404	1	Cable-Positive	27	3255-8	2	Washer-Lock
5	3234-5	2	Screw-HHF	28	3218-2	2	Nut-Jam
6	99-7325	1	Cover-Electrical	29	32149-8	2	Nut-Keps
7	99-7120	1	Air Cleaner ASM	30	99-7406	1	Solenoid
8	104-8301	6	Nut-Flange, NI	31	80-9330	1	Alarm-Audio
9	3234-24	4	Screw-HHF	31:1	104-5107	1	Nut-Plastic, Knurled
11	3256-35	2	Washer-Flat	32	99-7230	1	Fitting-90 DEG
12	95-2596	2	Mount-Iso	33	99-7842	1	Hose-Breather
13	323-10	2	Screw-HH	34	99-7352	1	Decal-Information
14	2412-130	1	Clamp-Hose	36	2412-36	2	Clamp-Hose
15	104-6528	1	Hose-Intake	37	92-5018-03	1	Clamp-Battery
16	104-8300	4	Nut-Flange, NI	38	95-4042	2	Hook-Retain, Battery
17	95-5806	1	Bracket-Mounting	39	104-7201	2	Nut-HF
18	3234-17	2	Screw-HHF	40	104-7102	1	Pad-Battery
19	3296-2	5	Nut-Lock				
20	32128-32	2	Nut-HHF				
21	99-7051-03	1	Mount-Component				
22	3234-21	2	Screw-Cap				
23	107-0669	1	Harness-Wire, Main				
23:1	218-578	3	Fuse-10 Amp				
23:2	100-4918	1	Diode				
24	32105-13	4	Screw-HWH				



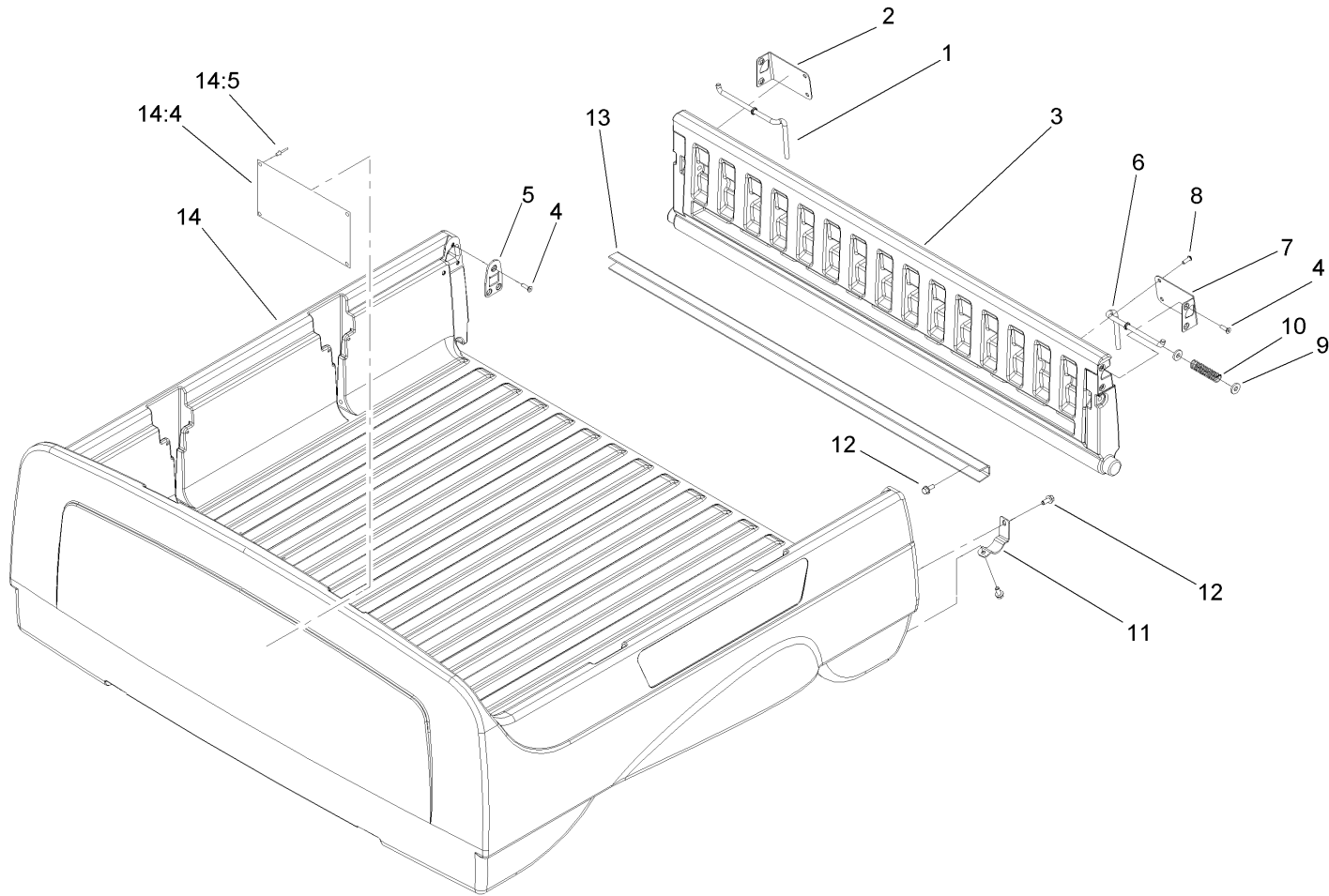
Steering Gearbox Assembly No. 99-7660

Ref	Part No.	Qty.	Description				
1	94-2135	1	Gasket				
2	32144-10	4	Screw-HWH				
3	103118	1	Seal				
4	99-7843	1	Sector-Gear				
5	3256-42	1	Washer-Flat				
6	251-82	2	Bearing-Ball				
7	94-2218	1	Spacer-Shaft, Output				
8	104-6563	1	Washer-Stepped				
9	104-7156	1	Screw-HHF				
10	38-7820	2	Bearing-Ball				
11	94-2217	1	Spacer-Shaft, Input				
12	1-613235	1	Washer				
13	98-3498	1	Screw-HH				
14	302-5	1	Fitting-Grease				
15	99-7656-03	1	Cover-Housing, Steering				
16	99-7658	1	Housing-Steering				
18	99-7650	1	Gear-Pinion				
19	99-7657	1	Seal-Oil				
20	99-7601-03	1	Arm-Pitman				



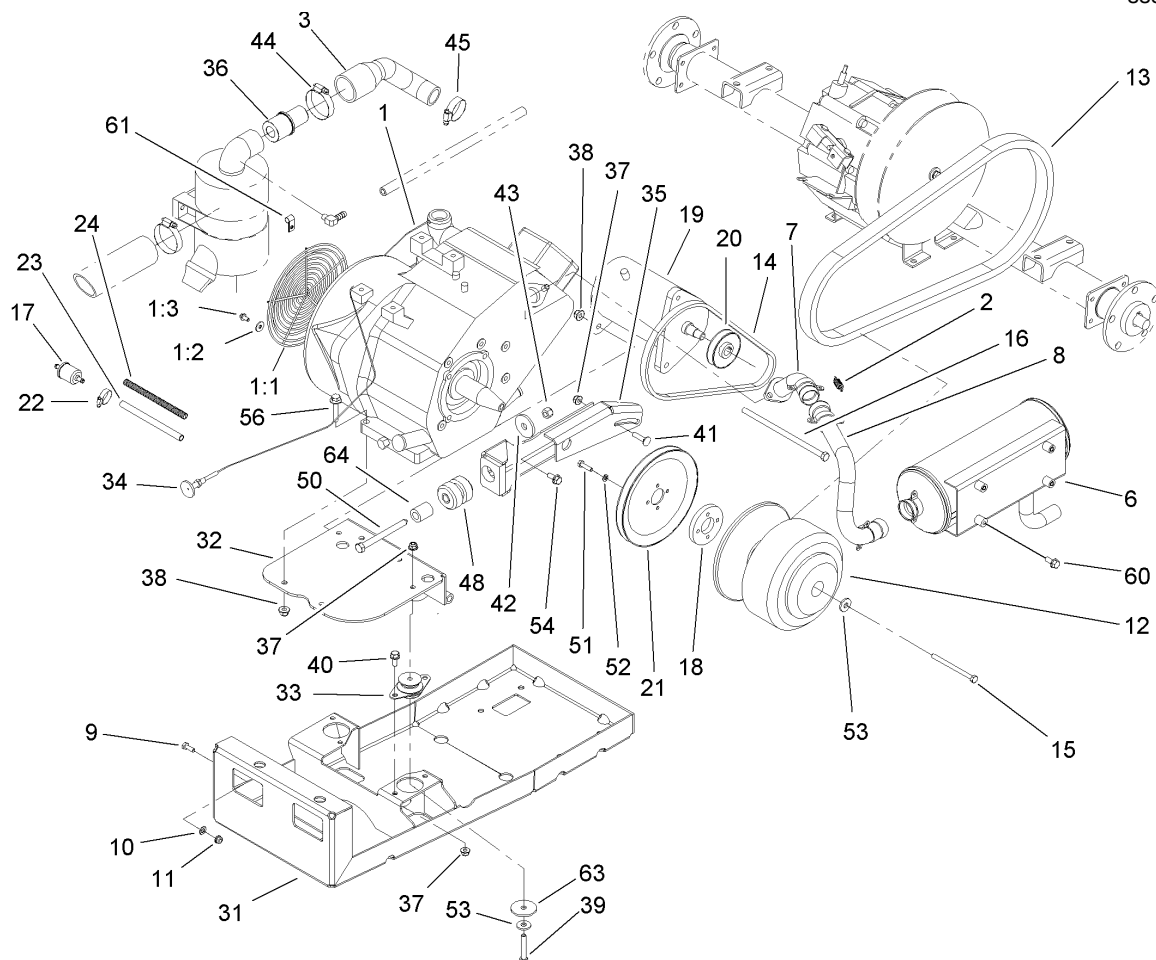
Box and Tailgate Installation Assembly

Ref	Part No.	Qty.	Description				
1		1	Box And Tailgate ASM				
2	99-7984	2	Knob-Soft Grip, Push-On				
3	87-8460	2	Bumper-Rubber				
6	104-7213	1	Decal				
14	3234-5	18	Screw-HHF				
15	99-7309-03	1	RH Pivot Bracket ASM				
17	99-7308-03	1	LH Pivot Bracket ASM				
18	3234-11	4	Screw-HHF				
19	99-7864-03	3	Brace-Box				
21	99-7870	1	Shield-Heat				
24	99-7895	1	Rod-Prop				
25	99-7894	1	Bracket-Rod, Prop				
26	3256-26	1	Washer-Flat				
27	32112-14	1	Nut-Push				
28	3234-17	2	Screw-HHF				
29	99-7896	1	Bracket-U, Prop Rod				
30	104-7244	1	Rod-Latch				
31	5-7290	2	Spring-Tension				
32	3230-7	2	Screw-CARR				
33	104-7248	2	Pin-Latch				
34	3296-29	2	Nut-Lock, NI				
35	104-8300	1	Nut-Flange, NI				
36	104-6859	1	Shield-Heat				
40	104-7265	2	Decal				



Box and Tailgate Assembly

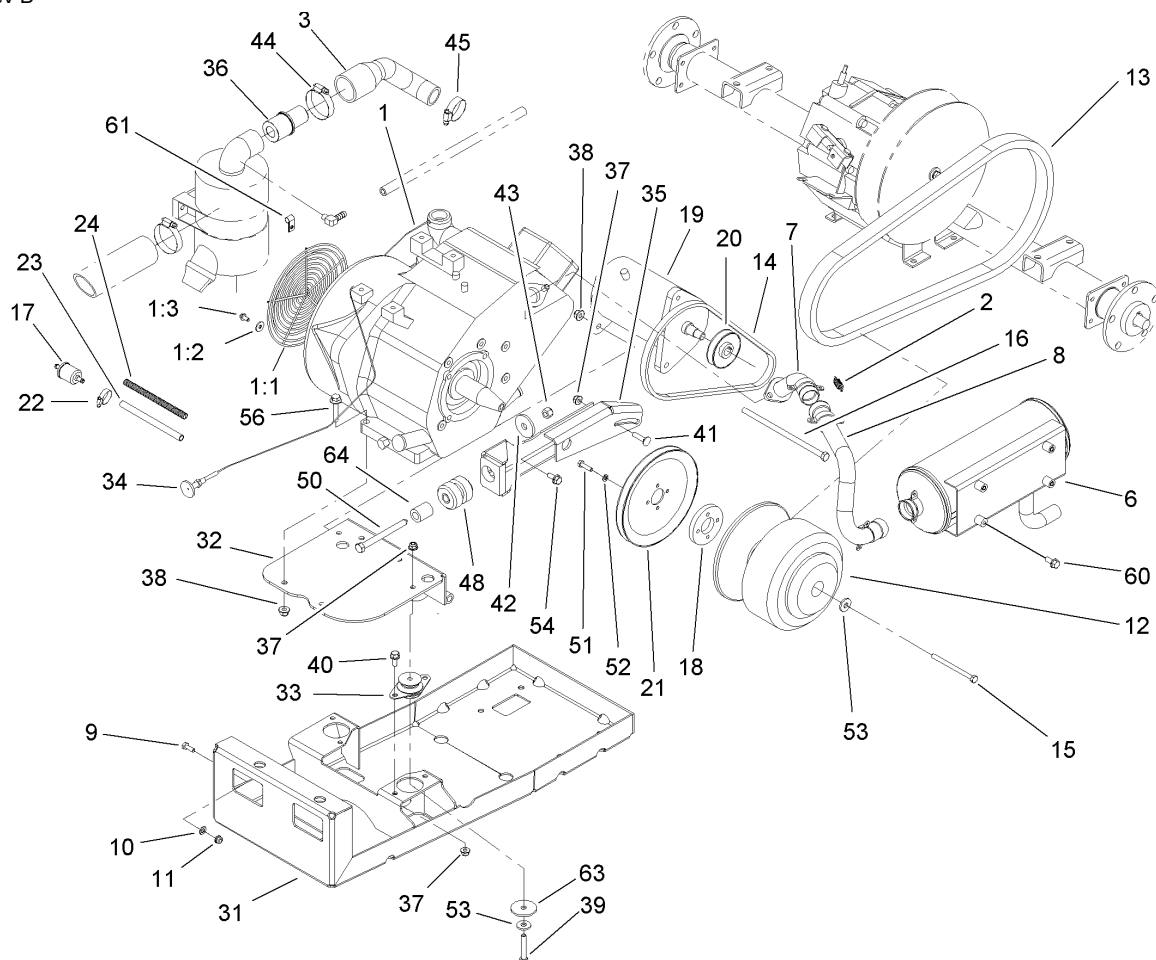
Ref	Part No.	Qty.	Description				
1	99-7860	1	Rod-Latch, Right				
2	99-7858	1	Bracket-Tailgate Latch, Right				
3	99-7893	1	Tailgate ASM				
4	99-7334	10	Screw				
5	99-7852	2	Plate-Striker				
6	99-7859	1	Rod-Latch, Left				
7	99-7857	1	Bracket-Tailgate Latch, Left				
8	99-7335	4	Screw				
9	99-7861	4	Washer-Latch				
10	61-8880	2	Spring				
11	99-7286	2	Bracket-Pivot, Tailgate				
12	3234-5	10	Screw-HHF				
13	99-7867	1	Channel-Tailgate				
14	104-7203	1	Box ASM				
14:4	99-7954	1	Decal-No Riders				
14:5	3290-415	4	Rivet				



Engine and Clutch Assembly

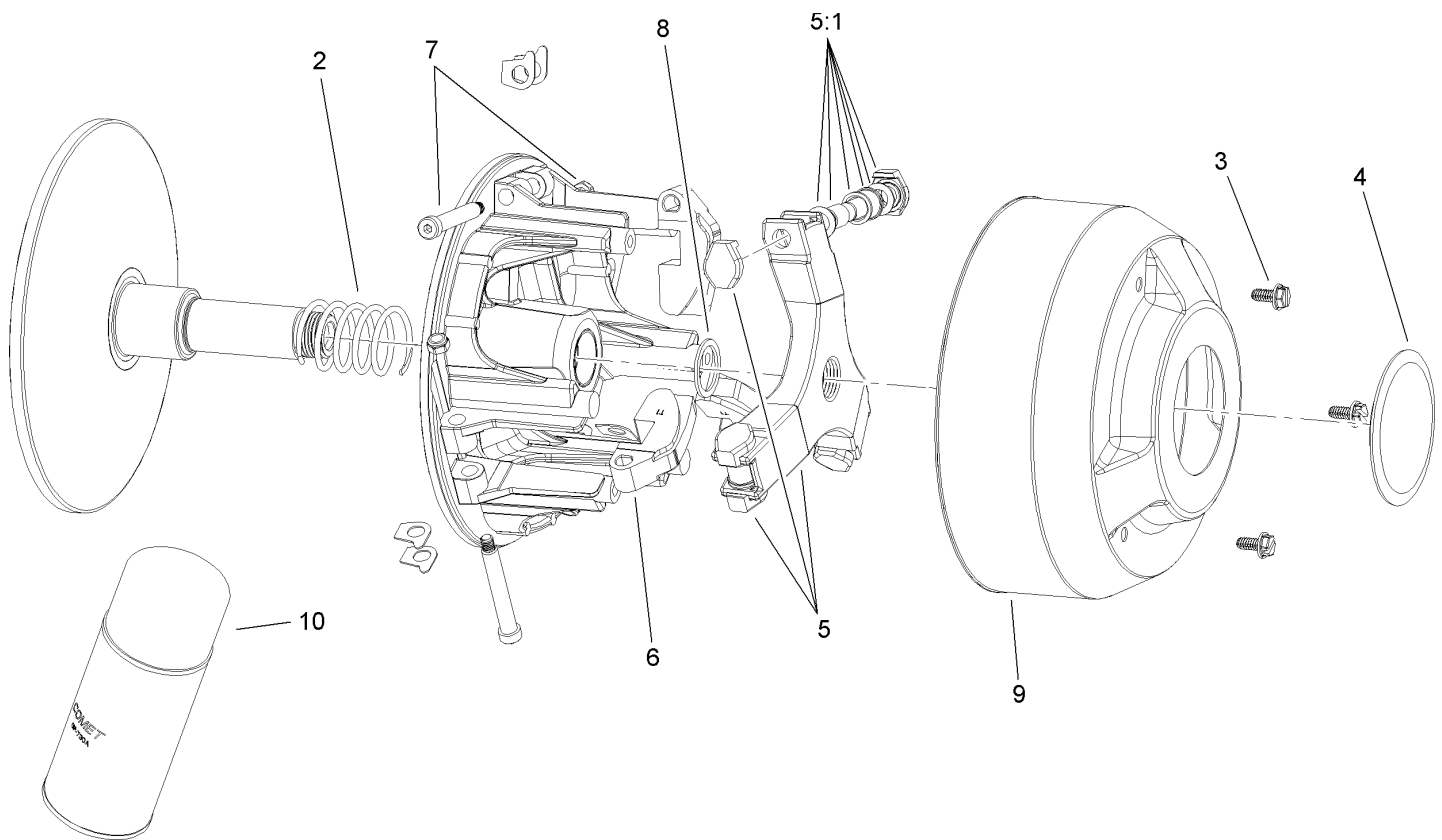
Ref	Part No.	Qty.	Description
1	104-6565	1	Engine-Kohler, Cs12 Pa-941621
1:1	104-6538	1	Guard-Flywheel
1:2	104-6547	4	Washer-Flat
1:3	104-6548	4	Screw-Flange
2	104-6478	4	Spring-Coupler, Exhaust
3	104-6495	1	Hose-Intake
6	104-6510	1	Muffler
7	104-6511	1	Manifold
8	104-6512	1	Coupler-Exhaust
9	321-4	1	Screw-HH
10	3255-8	1	Washer-Lock
11	32128-32	1	Nut-HHF
12	108-7014	1	Clutch-Drive
13	99-7143	1	Belt-Drive
14	99-7132	1	V-Belt-Starter
15	99-7200	1	Screw-HH
16	323-30	1	Screw-HH
17	94-2690	1	Filter-Fuel
18	99-7064	1	Spacer-Starter
19	99-7108	1	Generator-Starter
20	99-7130	1	Pulley-Starter
21	99-7131	1	Pulley-Engine
22	2412-98	3	Clamp
23	109-0293	1	Hose-Fuel

Ref	Part No.	Qty.	Description
24	99-7377	1	Conduit-Line, Fuel
25	104-6928	1	Cable-Positive
26	107-0671	1	Harness-Wire
27	99-7403	1	Cable-Negative
29	99-7405	1	Cable-Negative
31	104-6521-03	1	Mount-Engine
32	104-6525-03	1	Base-Engine
33	104-6562	2	Mount-Iso
34	104-6507	1	Cable-Choke, Kohler
35	104-6516-03	1	Bracket-Starter
36	104-6531	1	Restrictor-Intake
37	104-8300	7	Nut-Flange, NI
38	104-8301	5	Nut-Flange, NI
39	322-11	2	Screw-HH
40	3234-5	4	Screw-HHF
41	3230-3	1	Screw-CARR
42	84-1560	1	Washer-Thrust
43	3296-48	1	Nut-Lock, NI
44	2412-130	1	Clamp-Hose
45	2412-3	1	Clamp-Hose
48	87-4970	1	Engine Mount ASM
50	104-6561	1	Screw-HH
51	321-6	4	Screw-HH
52	3253-3	4	Washer-Lock



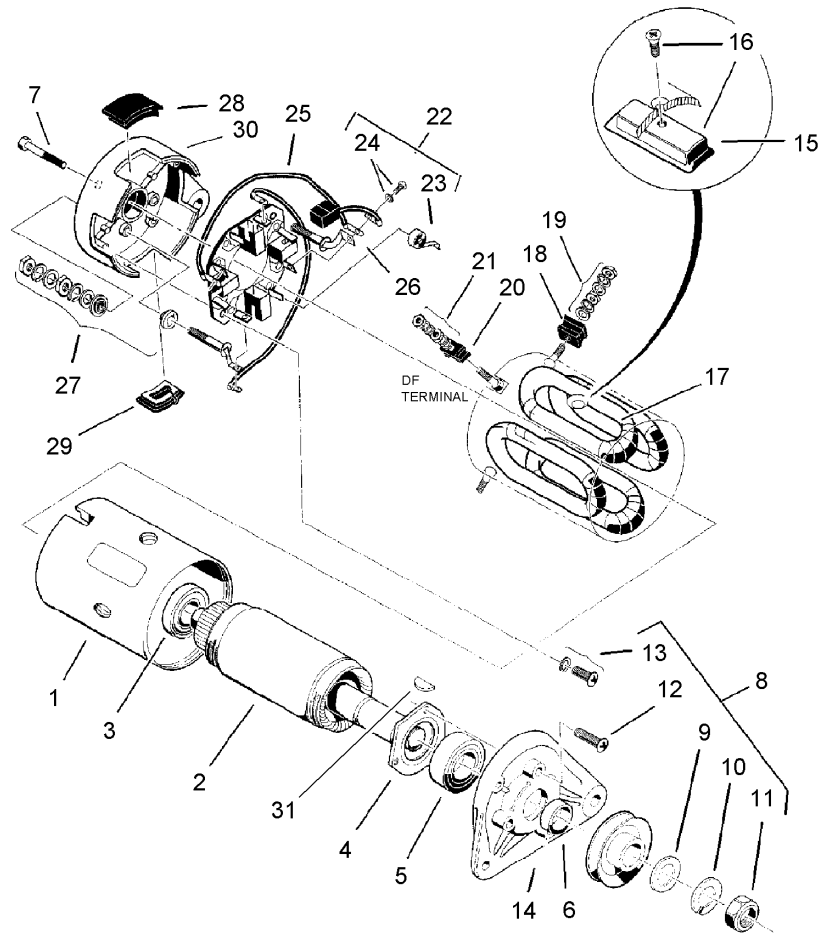
Engine and Clutch Assembly (continued)

Ref	Part No.	Qty.	Description
53	5-0838	3	Washer
54	104-6560	2	Screw-HH
56	3234-19	4	Screw-HHF
60	3234-5	4	Screw-HHF
61	2412-89	1	Clamp
63	63-7400	2	Washer-Rebound
64	104-6557	1	Spacer-Frame



Drive Clutch Assembly No. 108-7014

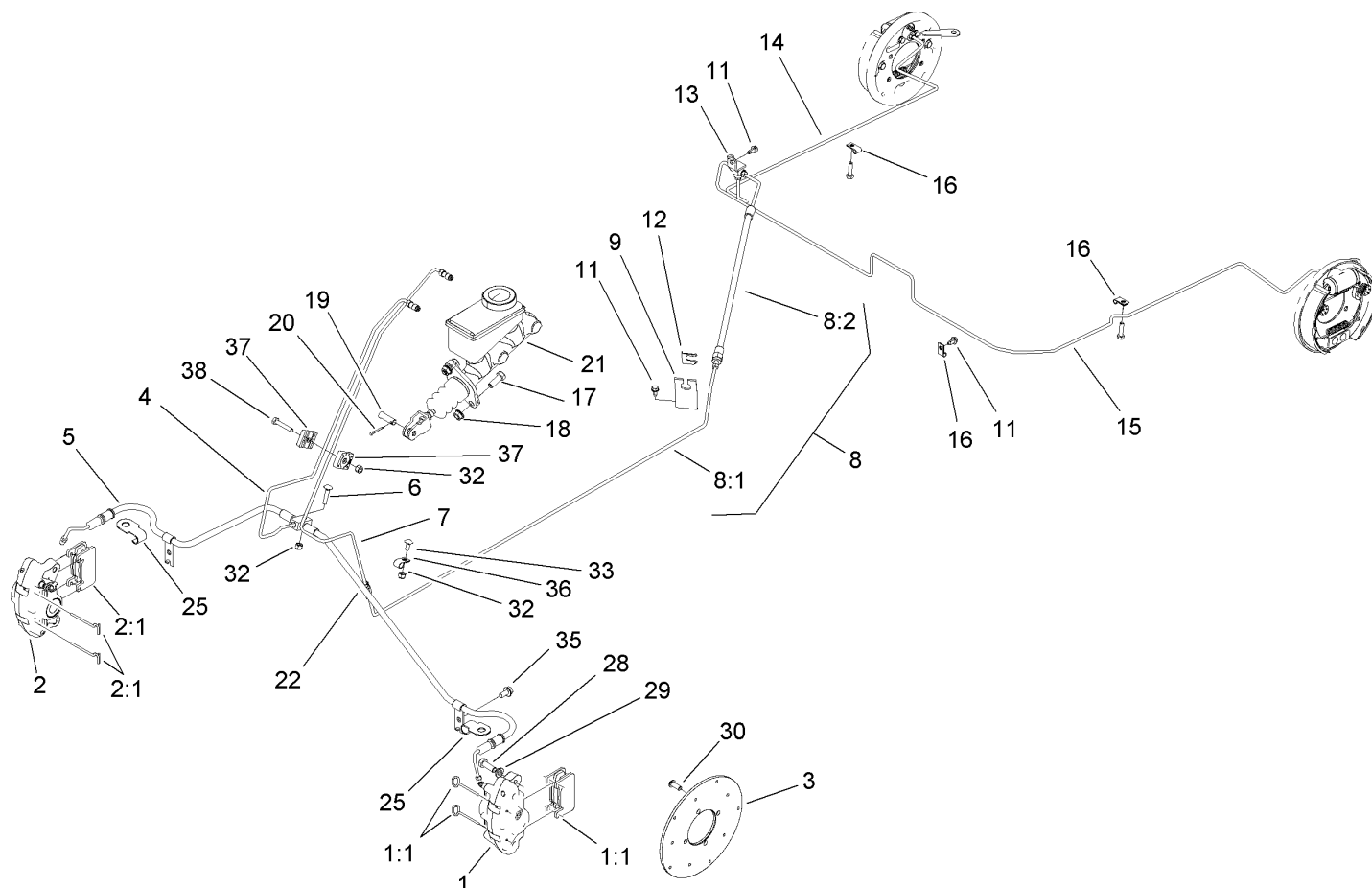
Ref	Part No.	Qty.	Description				
2	104-1686	1	Spring				
3	3234-26	3	Screw				
4	104-1690	1	Cap				
5	108-3047	1	Spider ASM				
5:1	110-2642	1	Spider Replacement Parts Kit				
6	108-7021	1	Arm-Cam (Set Of 3)				
7	104-4256	1	Pivot Bolt And Nut Kit				
8	104-1687	1	Spacer				
9	104-7045	1	Cover-Clutch				
10	104-7011	1	Lubricant-Dry				



Starter Generator Assembly No. 99-7108

Ref	Part No.	Qty.	Description
1		1	Yoke
2	104-1210	1	Armature Kit
3	104-1211	1	Bearing-Ball, Rear
4	104-1212	1	Retainer
5	104-1213	1	Bearing-Ball, Front
6	104-1214	1	Spacer
7	104-1215	2	Bolt
8		1	Nut & Screw Set
9	104-1216	1	Washer-Plain
10	104-1217	1	Washer-Spring
11	104-1218	1	Nut-Hex
12		3	Screw-Flange
13	104-1219	2	Set-Screw
14	104-1220	1	Bracket-Front
15		4	Pole
16	104-1221	1	Set-Pole And Screw
17	104-1222	1	Field Stator Coil ASM
18		2	F Mold
19	104-1223	2	*obs* Nut & Washer Set
20		1	D F Mold
21	104-1224	1	Nut & Washer Set
22	104-1225	1	Brush Holder Kit
23	104-1226	4	Spring-Brush
24	104-1227	1	Brush And Screw Set

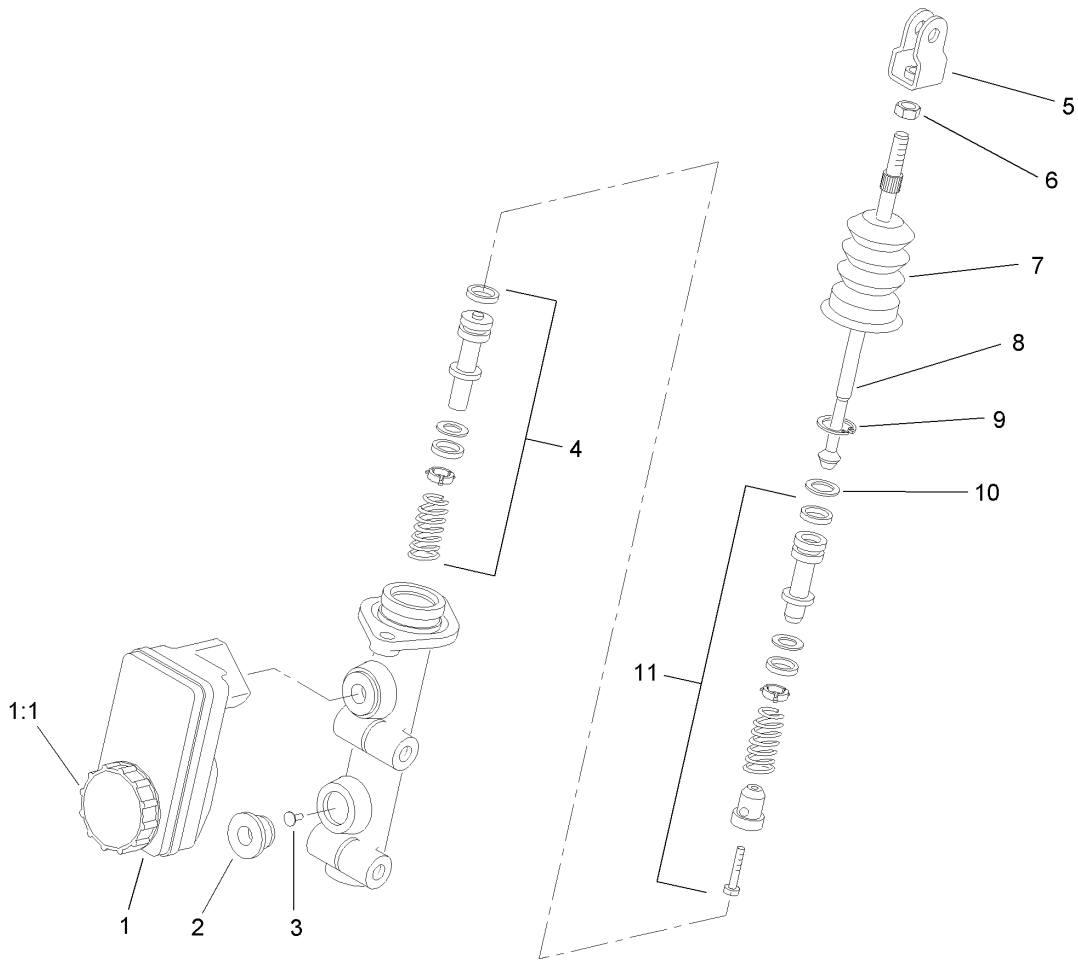
Ref	Part No.	Qty.	Description
25		2	Brush Connector ASM
26		2	A Terminal ASM
27	104-1228	2	Screw And Mold ASM
28		1	Cover Set
29		1	Cover B
30		1	Bracket-Rear
31	3257-3	1	Key-Woodruff



Hydraulic Brake Assembly

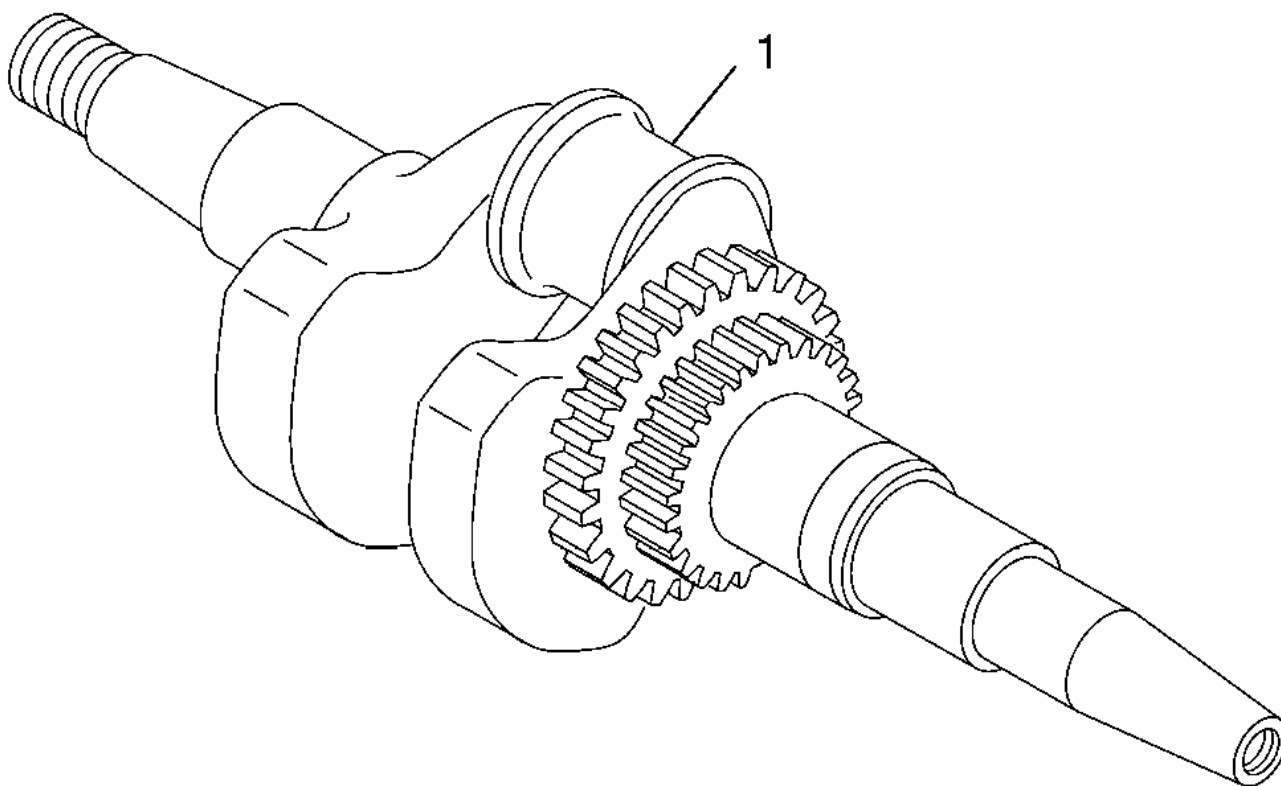
Ref	Part No.	Qty.	Description
1	107-0361	1	Caliper-LH
1:1	107-0708	1	Friction Pad And Pin Kit
2	107-0362	1	Caliper-RH
2:1	107-0708	1	Friction Pad And Pin Kit
3	104-6891	2	Rotor
4	104-6798	1	Tube-Brake, Front
5	104-7256	1	Front Hose ASM
6	3229-3	1	Screw-CARR
7	104-6793	1	Tube-Brake, Rear
8		1	Rear Brake Hose ASM
8:1	104-6794	1	Tube-Brake, Rear
8:2	104-6795	1	Hose-Brake, Rear
9	104-6799	1	Bracket-Hose, Brake
11	12-3270	3	Screw
12	104-7092	1	Clip
13	87-3560	1	Tee
14	104-6796	1	Tube-Brake Rear, RH
15	110-2604	1	Tube-Brake Rear, LH
16	2412-72	3	Clip-Closed, Insulated
17	323-6	2	Screw-HH
18	3290-357	2	Nut-HHF, Whiz
19	283-2	1	Pin-Clevis
20	3272-10	1	Pin-Cotter
21	104-6782	1	Cylinder-Master

Ref	Part No.	Qty.	Description
22	87-3570	1	Union
25	104-7073	2	Bracket-Hose
28	323-6	4	Screw-HH
29	3253-21	4	Washer-Lock
30	3274-55	8	Screw-HSBH
32	3296-42	3	Nut-Lock, NI
33	3229-11	1	Screw-CARR
35	32144-14	2	Screw-HWHTF
36	2412-89	1	Clamp
37	87-7660	2	Clamp-Tube
38	321-9	1	Screw-HH



Master Cylinder Assembly No. 104-6782

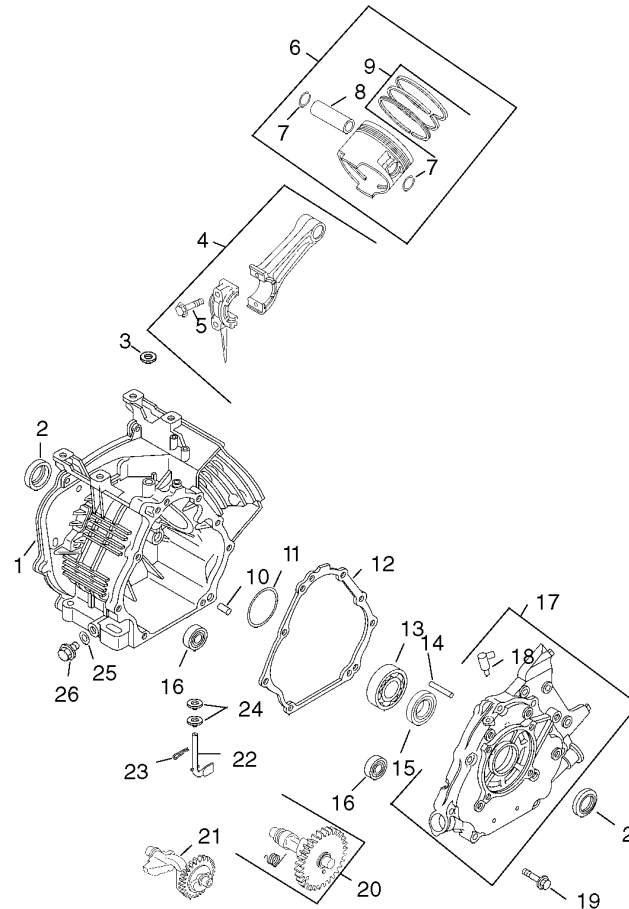
Ref	Part No.	Qty.	Description				
1	104-6845	1	Reservoir ASM				
1:1	92-4112	1	Cap ASM				
2	93-8971	2	Seal-Port, Flange				
3	92-4103	1	Pin-Stop				
4	92-4102	1	Secondary Piston ASM				
5	92-4110	1	Clevis				
6	21-0360	1	Nut-Hex				
7	94-5209	1	Cover-Dust				
8	94-5210	1	Rod-Push				
9	92-4109	1	Ring-Snap				
10	92-4108	1	Retainer-Washer				
11	92-4101	1	Primary Piston ASM				



Crankshaft Assembly

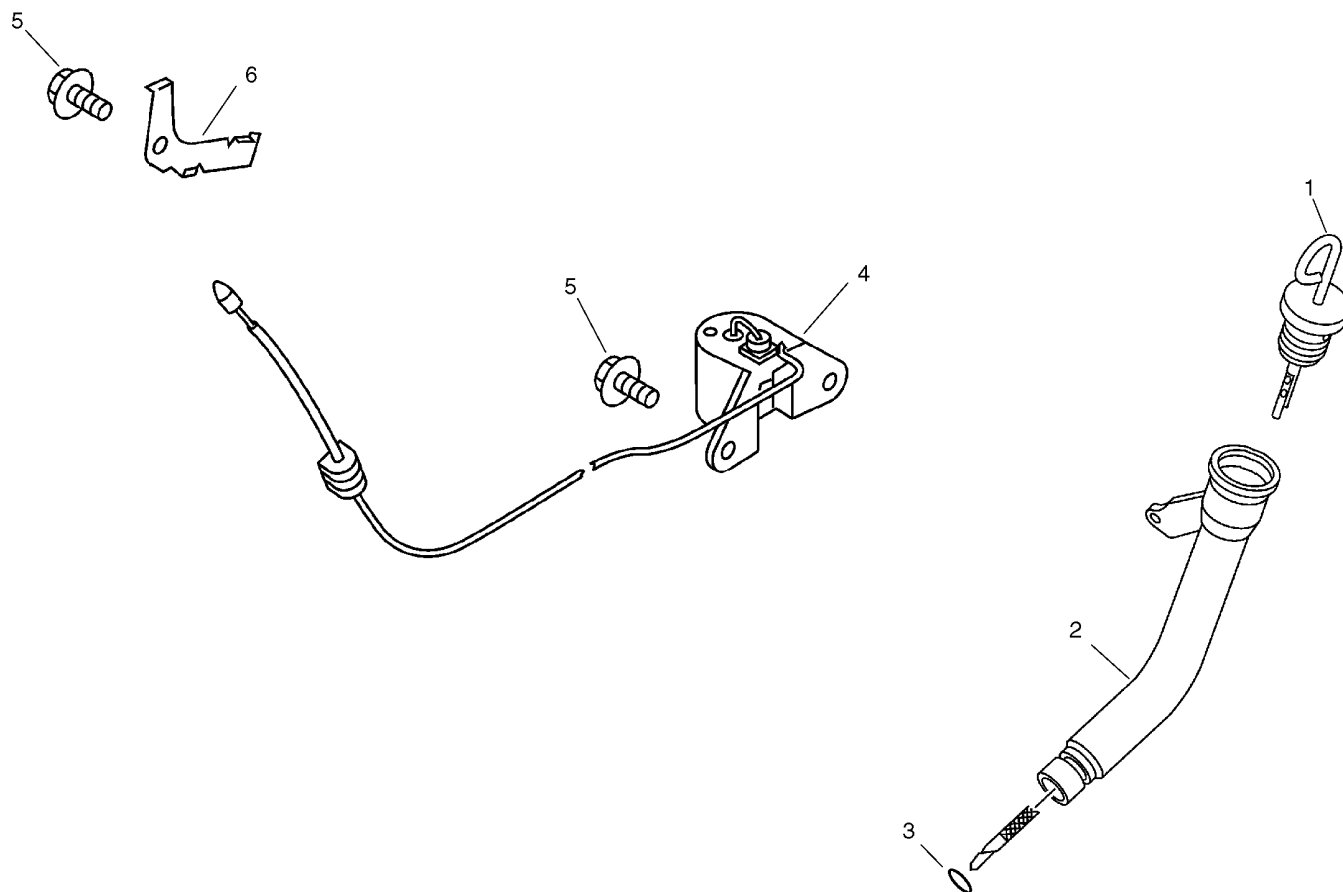
Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description
1	63 014 17-S	1	Crankshaft



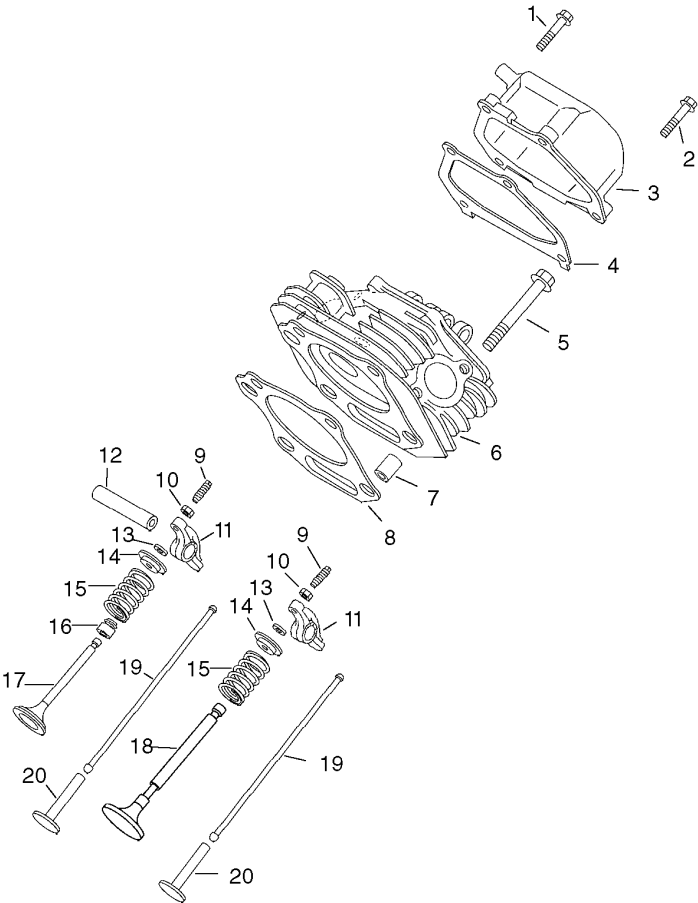
Crankcase Assembly Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶	63 561 20-S	1	Crankcase	❷	63 012 04-S	1	Camshaft (Includes 21)
❷	63 032 02-S	2	Seal-Oil	❸	63 089 01-S	1	Spring-Acr
❸	63 032 03-S	1	Seal-Shaft, Governor Cross	❹	63 144 16-S	1	Shaft, Balance
❹	63 067 01-S	1	Rod-Connecting	❺	63 144 01-S	1	Shaft-Cross, Governor
❺	63 211 01-S	2	Bolt, Connecting Rod	❻	63 154 01-S	1	Clip
❻	63 874 04-S	1	Piston W/Ring Set (STD.)(Includes 7-9)	❼	63 468 03-S	2	Washer
❼	63 874 05-S	1	Set-Piston W/Ring (.25)	❽	63 041 01-S	2	Gasket-Plug
❽	63 874 06-S	1	Set-Piston W/Ring (.50)	❾	63 139 01-S	2	Plug-Drain
❽	63 018 02-S	2	Retainer-Pin, Piston				
❽	63 380 02-S	1	Pin, Piston				
❽	63 108 01-S	1	Set-Ring (STD.)				
❽	63 108 02-S	1	Set-Ring (.25)				
❽	63 108 03-S	1	Set-Ring (.50)				
❽	63 380 04-S	2	Pin-Dowel				
❽	63 422 01-S	1	Shim-Crankshaft				
❽	63 041 07-S	1	Gasket-Plate, Closure				
❽	63 030 01-S	1	Bearing				
❽	63 144 03-S	1	Shaft-Governor				
❽	63 030 03-S	1	Bearing				
❽	63 030 02-S	2	Bearing				
❽	63 009 12-S	1	Plate, Closure (Includes 16)				
❽	63 155 01-S	1	Connector				
❽	63 086 31-S	8	Screw-Plate, Closure				



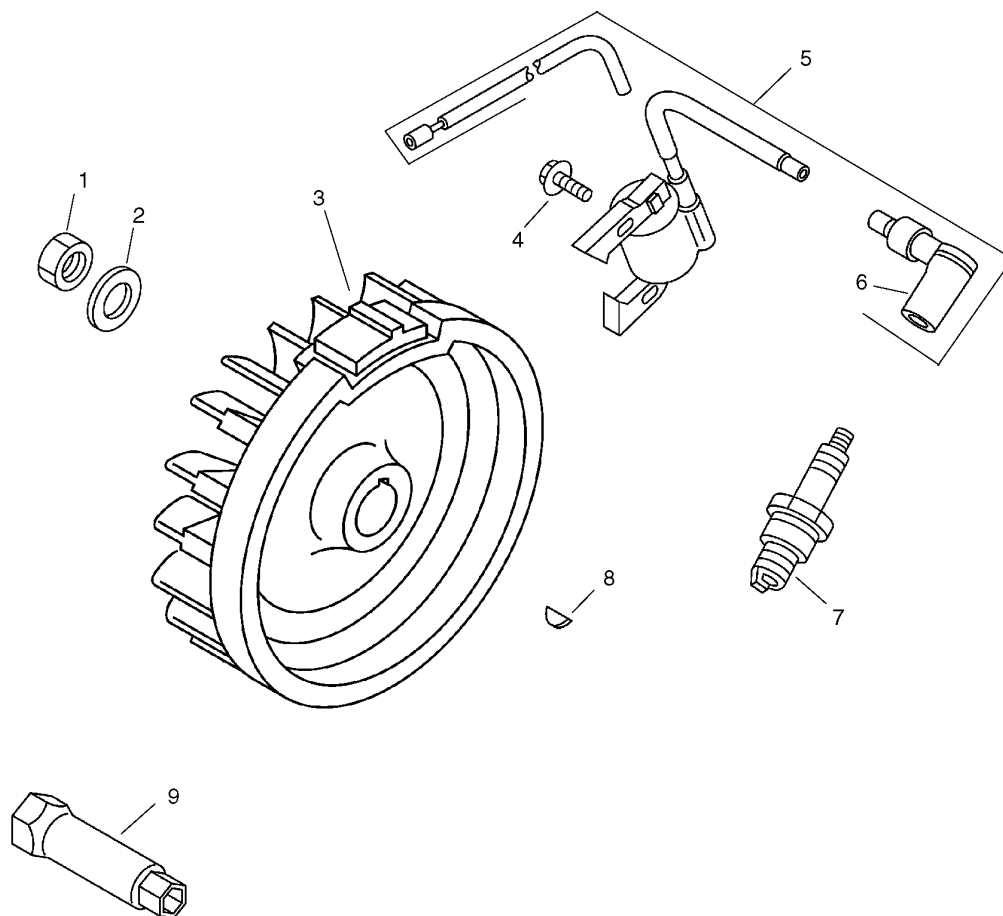
Oil Pan and Lubrication Assembly Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description
③1	63 038 02-S	1	Dipstick
③2	63 123 01-S	1	Tube-Dipstick
③3	63 153 10-S	1	O-Ring-Tube, Dipstick
③4	63 099 01-S	1	Switch-Level, Oil
③5	63 086 14-S	3	Screw
③6	63 237 01-S	1	Clamp



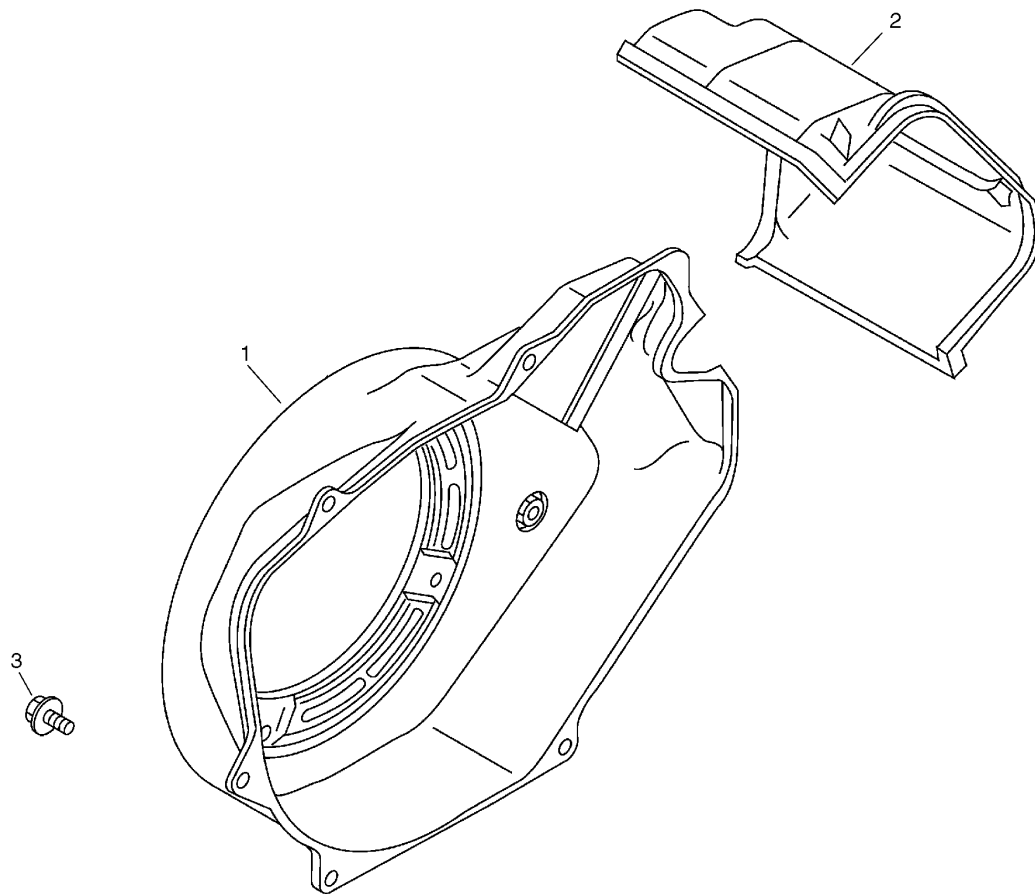
Head, Valve and Breather Assembly
Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
❶1	63 086 02-S	3	Screw-Cover, Valve				
❷2	63 086 44-S	1	Screw-Cover, Valve				
❸3	63 096 18-S	1	Cover, Valve				
❹4	63 041 04-S	1	Gasket-Cover, Valve				
❺5	63 086 01-S	4	Screw-Head, Cylinder				
❻6	63 318 07-S	1	Head, Cylinder				
❼7	63 380 03-S	2	Pin-Dowel				
❽8	63 041 44-S	1	Gasket, Cylinder Head				
❾9	63 086 05-S	2	Screw-Adjusting, Valve				
❿10	63 100 02-S	2	Nut				
⓫11	63 186 01-S	2	Arm-Rocker				
⓬12	63 144 06-S	1	Shaft-Arm, Rocker				
⓭13	63 462 01-S	2	Keeper-Valve				
⓮14	63 173 01-S	2	Cap-Spring, Valve				
⓯15	63 089 05-S	2	Spring-Valve				
⓰16	63 032 01-S	1	Seal-Stem, Valve				
⓱17	63 017 01-S	1	Valve-Intake				
⓲18	63 016 01-S	1	Valve-Exhaust				
⓳19	63 411 01-S	2	Rod-Push				
⓴20	63 351 01-S	2	Lifter-Valve				



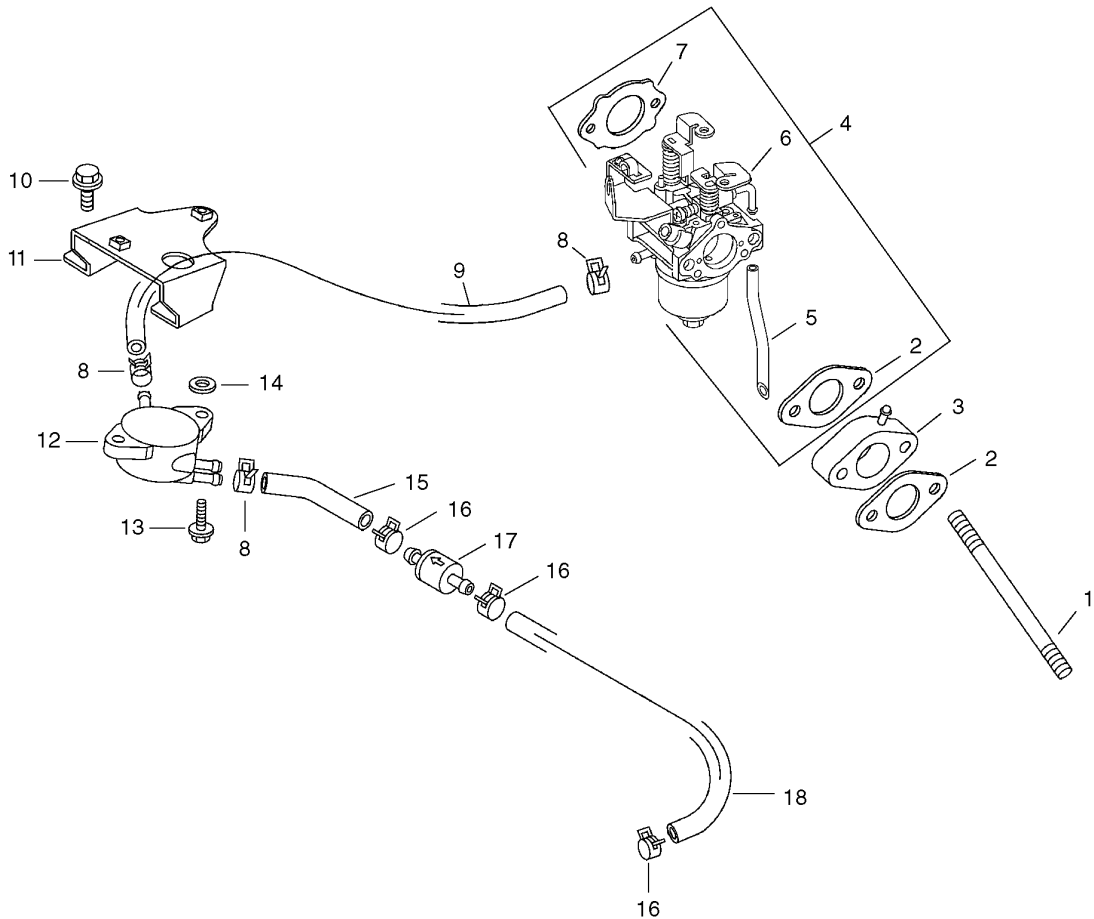
Ignition and Electrical Assembly Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
③1	63 100 04-S	1	Nut-Flywheel				
③2	63 468 06-S	1	Washer-Flywheel				
③3	63 025 12-S	1	Flywheel				
③4	63 086 13-S	2	Screw				
③5	63 755 19-S	1	Kit, Ignition Module				
③6	63 173 02-S	1	Cap-Plug, Spark				
③7	63 132 01-S	1	Plug-Spark				
③8	63 340 02-S	1	Key-Woodruff				
③9	63 213 01-S	1	Wrench-Plug, Spark				



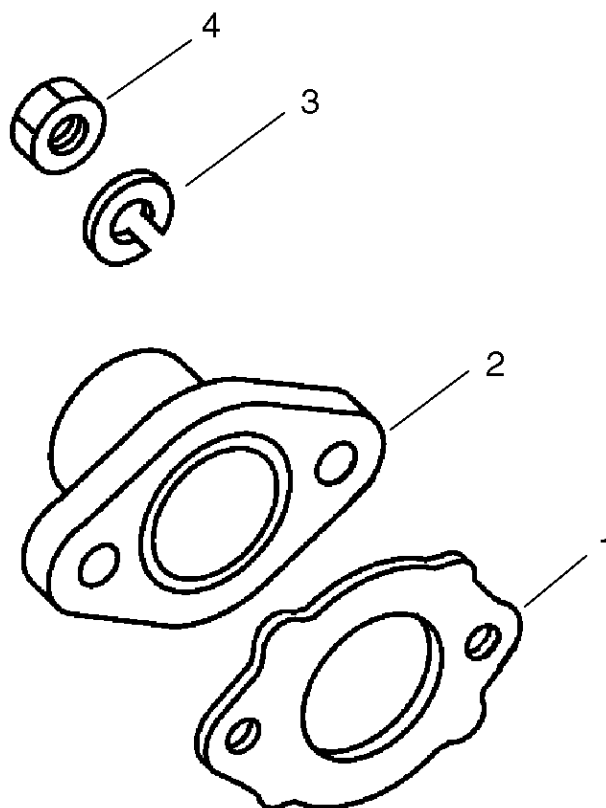
Blower Housing and Baffle Assembly Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description
③1	63 027 07-S	1	Housing, Blower
③2	63 063 01-S	1	Baffle-Cylinder
③3	63 086 14-S	6	Screw



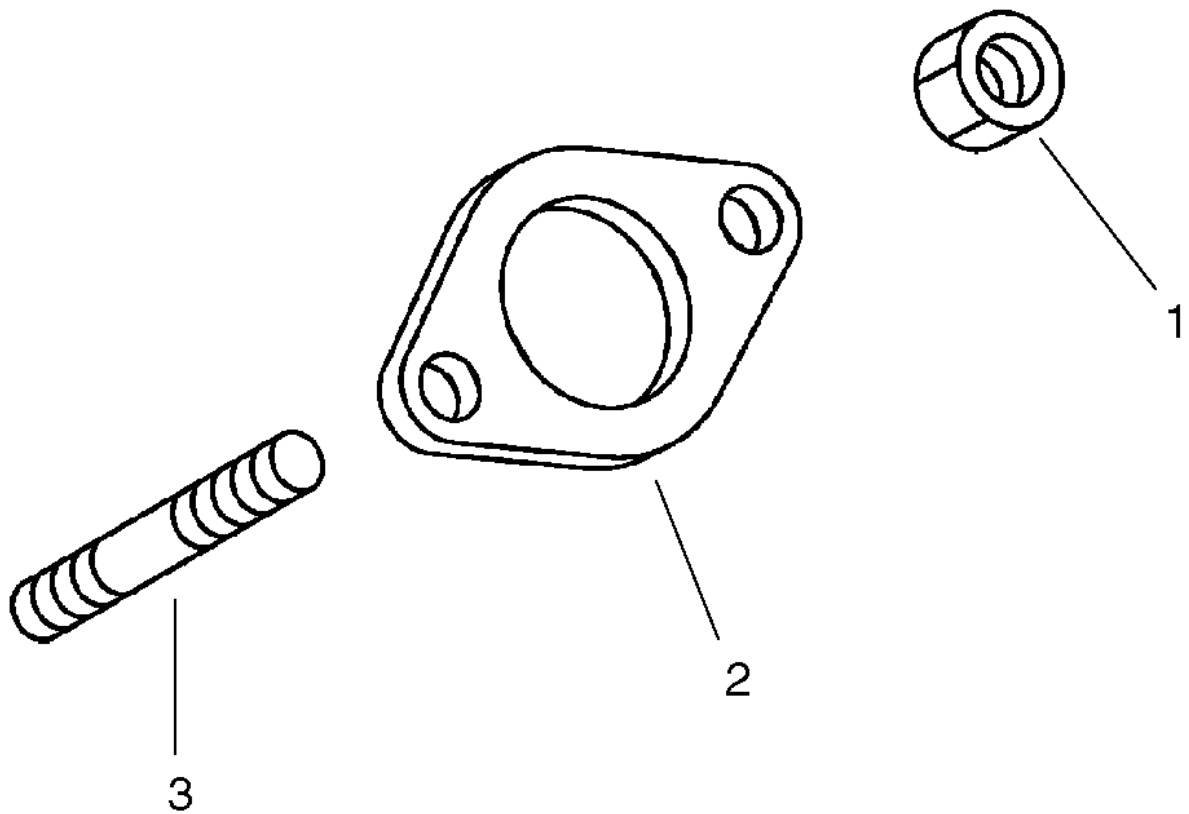
Fuel System Assembly
Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
1	63 072 06-S	2	Stud-Carburetor				
2	63 041 13-S	2	Gasket-Intake				
3	63 164 01-S	1	Manifold-Intake				
4	63 853 22-S	1	Kit, Carburetor W/Gaskets (Incl. 2 [qty 1], 5, 6)				
5	63 053 22	1	Carburetor ASM (For Information Only Not Available Separately)(Service With: 63 757 02-S, 63 757 10-S)				
6	63 041 08-S	1	Gasket-Cleaner, Air				
7	63 154 07-S	3	Clip				
8	63 353 07-S	1	Hose-Pump To Carburetor				
9	63 086 21-S	2	Screw-Bracket				
10	63 126 22-S	1	Bracket-Pump, Fuel				
11	63 393 01-S	1	Pump-Fuel				
12	63 086 81-S	2	Screw-Fuel Pump To Bracket				
13	63 041 45-S	2	Gasket-Pump, Fuel				
14	63 353 06-S	1	Hose-Filter To Pump				
15	63 237 19-S	3	Clamp-Line, Vacuum				
16	63 050 06-S	1	Filter-Line, Vacuum				
17	63 353 08-S	1	Hose-Vacuum, Crankcase To Filter				
❶	63 757 02-S	1	Kit-Float				
❶	63 757 10-S	1	Kit-Repair, Carburetor				



Air Intake and Filtration Assembly Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
③1	63 041 08-S	1	Gasket-Cleaner, Air				
③2	63 054 01-S	1	Elbow-Cleaner, Air				
③3	63 468 31-S	2	Washer-Spring				
③4	63 100 03-S	2	Nut-Exhaust				
①③	63 113 28-S	1	Label-Emissions				



Exhaust Assembly Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
③1	63 100 03-S	2	Nut-Exhaust				
③2	63 041 06-S	1	Gasket-Exhaust				
③3	63 072 01-S	2	Stud-Exhaust				
①③	63 755 01-S	1	Set-Gasket				

Attachments and Accessories

For 07264 - Workman 1110 Utility Vehicle

Product Name	Model/Part
Stand Alone Windshield Kit	07221
Electric Bed Lift Kit	07262
Rear Lift Kit	07274
Roll-Over Protection System	07276
Receiver Hitch Kit	07278
Heavy-Duty Bumper Kit	07282
Stake Side Kit	07290
Cab	07291
Snow Plow-Mid Duty	07292
Folding Windshield Kit	07293
Windshield Kit	07294
Heavy-Duty Brushguard and Bumper Kit	07296
Canopy Kit	07297
Portable Refreshment Center	07298
Brake and Taillights (Rear lights, side reflectors)	104-6697
Signal Lights (Front marker lights / turn signal control)	104-6953
Vinyl Enclosure	79979
Spark Arrestor (Meets USDA Forest Service Standard 5100-1A)	98-9099
Electric Harness Kit	99-7924

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