



Z500 Z Master[®]

With 52in 7-Gauge Side Discharge Mower

Model No. 74291 - 280000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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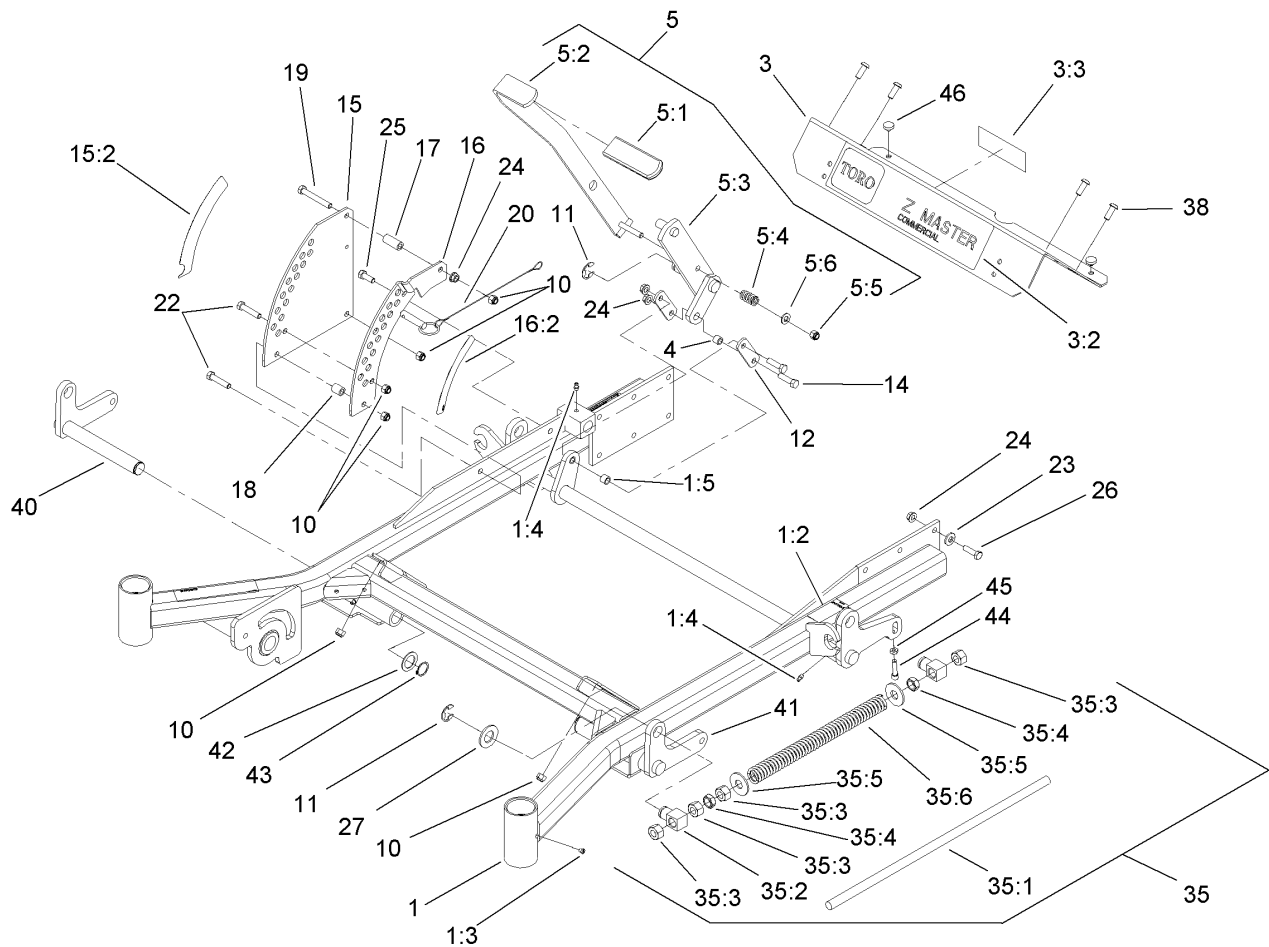
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

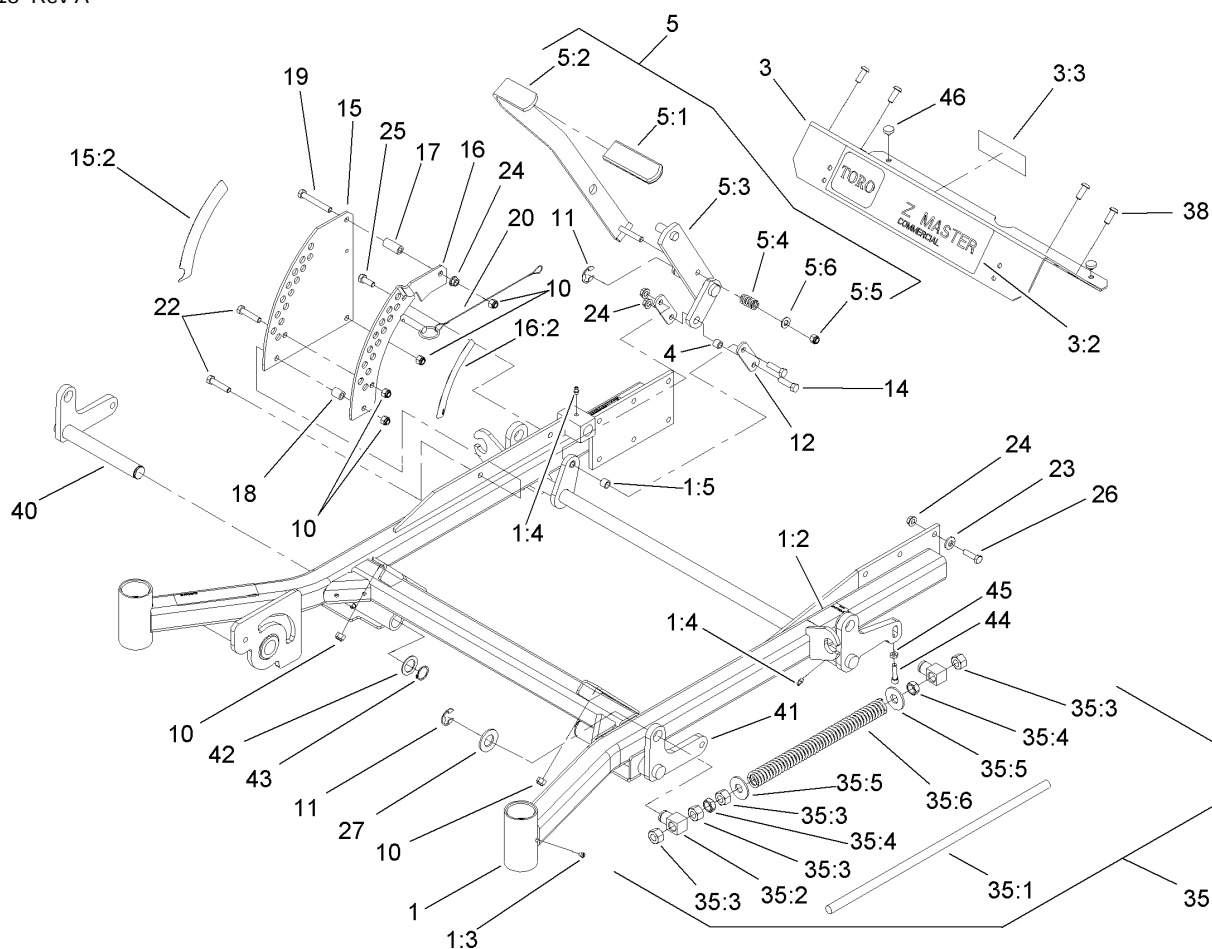
- | | |
|----------------------|--|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Optional Equipment | ❹ Obtain from your local Kohler dealer |



Front Frame Assembly

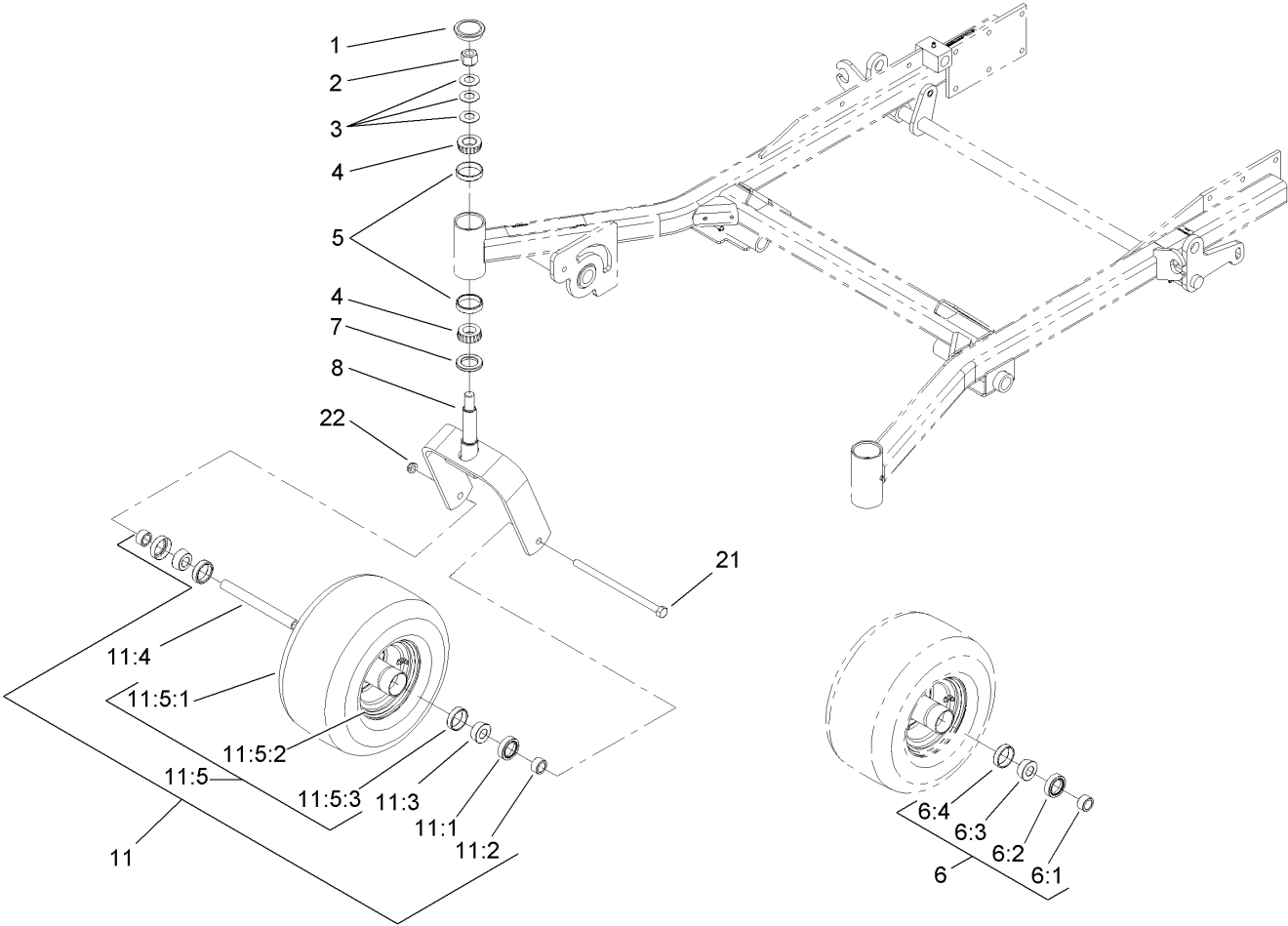
Ref	Part No.	Qty.	Description
1	106-8978	1	Frame ASM
1:2	107-1857	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:5	103-1918	1	Bushing
3	106-9981	1	Footrest
3:2	106-7451	1	Decal
3:3	107-2112	1	Decal-Warning
4	103-1918	1	Bushing
5	110-5860	1	Deck Lift Handle ASM
5:1	1-633295	1	Grip-Lever, Lift
5:2	103-2083	1	Lever-Lift
5:3	103-2064	1	Arm-Lift, Deck
5:4	1-633325	1	Spring-Compression
5:5	3296-39	1	Nut-Lock, NI
5:6	3256-24	1	Washer-Flat
10	3296-39	8	Nut-Lock, NI
11	32151-103	5	Ring-Retaining, EXT
12	1-633068	2	Arm-Lift, Deck
14	323-29	2	Screw-HH
15	110-0833	1	Plate-Deck Lift, Outer
15:2	107-1860	1	Decal-Height, Deck
16	110-0834	1	Plate-Deck Lift, Inner
16:2	107-1861	1	Decal-Height, Deck

Ref	Part No.	Qty.	Description
17	1-633082	1	Bushing-Lever, Lift
18	1-633080	1	Bushing-Lever, Lift
19	323-13	1	Screw-HH
20	106-9951	1	Hitch Pin ASM
22	323-9	2	Screw-HH
23	98-5975	12	Washer-Belleville
24	3290-357	15	Nut-HHF, Whiz
25	323-6	1	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
35		2	Front Frame Spring ASM
35:1	1-633096	1	Rod-Lift, Deck
35:2	1-633441	2	Swivel-Deck Mount, Rear
35:3	3217-11	4	Nut-Hex
35:4	3218-6	2	Nut-Jam
35:5	3256-7	2	Washer-Flat
35:6	1-633064	1	Spring-Support, Deck
38	3274-94	4	Screw-HSBH
40	110-4156-01	1	RH Deck Lift ASM
41	106-8984-01	1	LH Deck Lift ASM
42	1-523157	2	Washer-Spacer
43	32151-29	2	Ring-Retaining
44	3274-18	2	Screw-HSH
45	3218-2	2	Nut-Jam



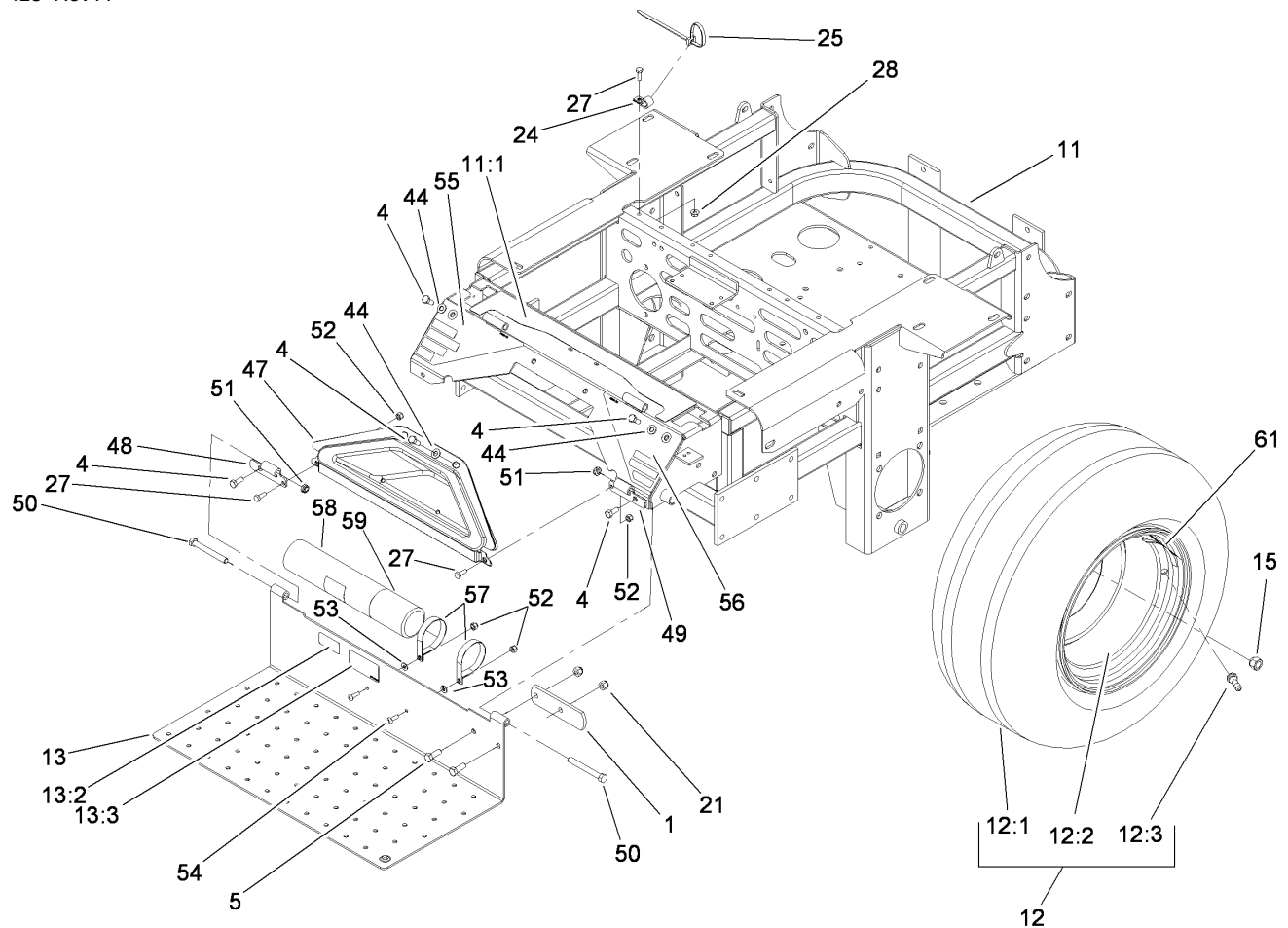
Front Frame Assembly (continued)

Ref	Part No.	Qty.	Description
46	1-513658	2	Bumper



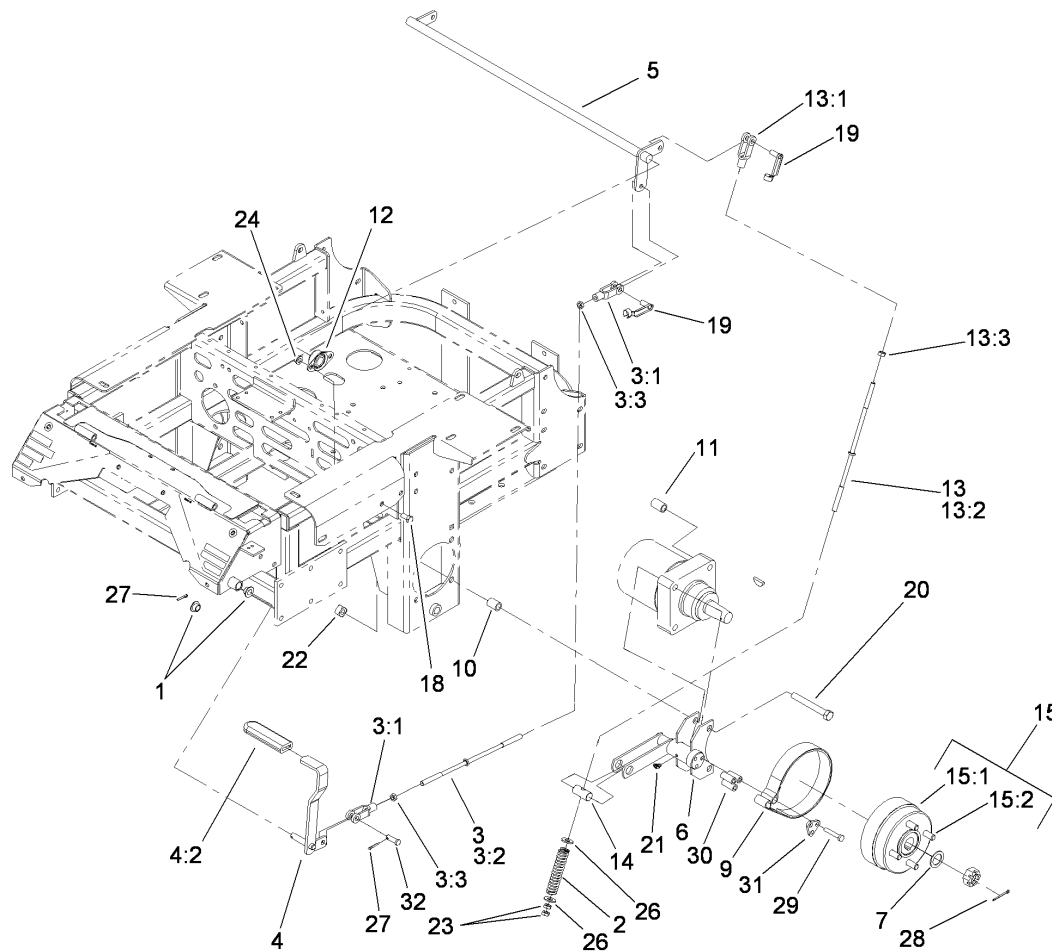
Caster and Wheel Assembly

Ref	Part No.	Qty.	Description				
1	103-4882	2	Cap-Grease				
2	3296-51	2	Nut-Lock, NI				
3	1-633508	6	Washer-Bellville				
4	254-94	4	Bearing-Cone, Tapered				
5	254-72	4	Bearing-Cup, Tapered				
6	110-8837	1	Caster Wheel Bearing Kit				
6:1	1-633581	2	Spacer-Bearing				
6:2	1-633580	2	Seal-Bearing				
6:3	1-633584	2	Bearing-Cup				
6:4	1-633585	2	Bearing-Cone, Taper				
7	1-543511	2	Seal-Grease				
8	1-642111-01	2	Caster				
11	1-644251	2	Caster Wheel ASM				
11:1	1-633580	2	Seal-Bearing				
11:2	1-633581	2	Spacer-Bearing				
11:3	1-633585	2	Bearing-Cone, Taper				
11:4	1-633959	1	Spacer-Caster, Front				
11:5		1	Wheel And Tire ASM				
11:5:1	1-523009	1	Tire				
11:5:2	1-633987	1	Wheel				
11:5:3	1-633584	2	Bearing-Cup				
21	325-24	2	Screw-HH				
22	3296-45	2	Nut-Lock, NI				



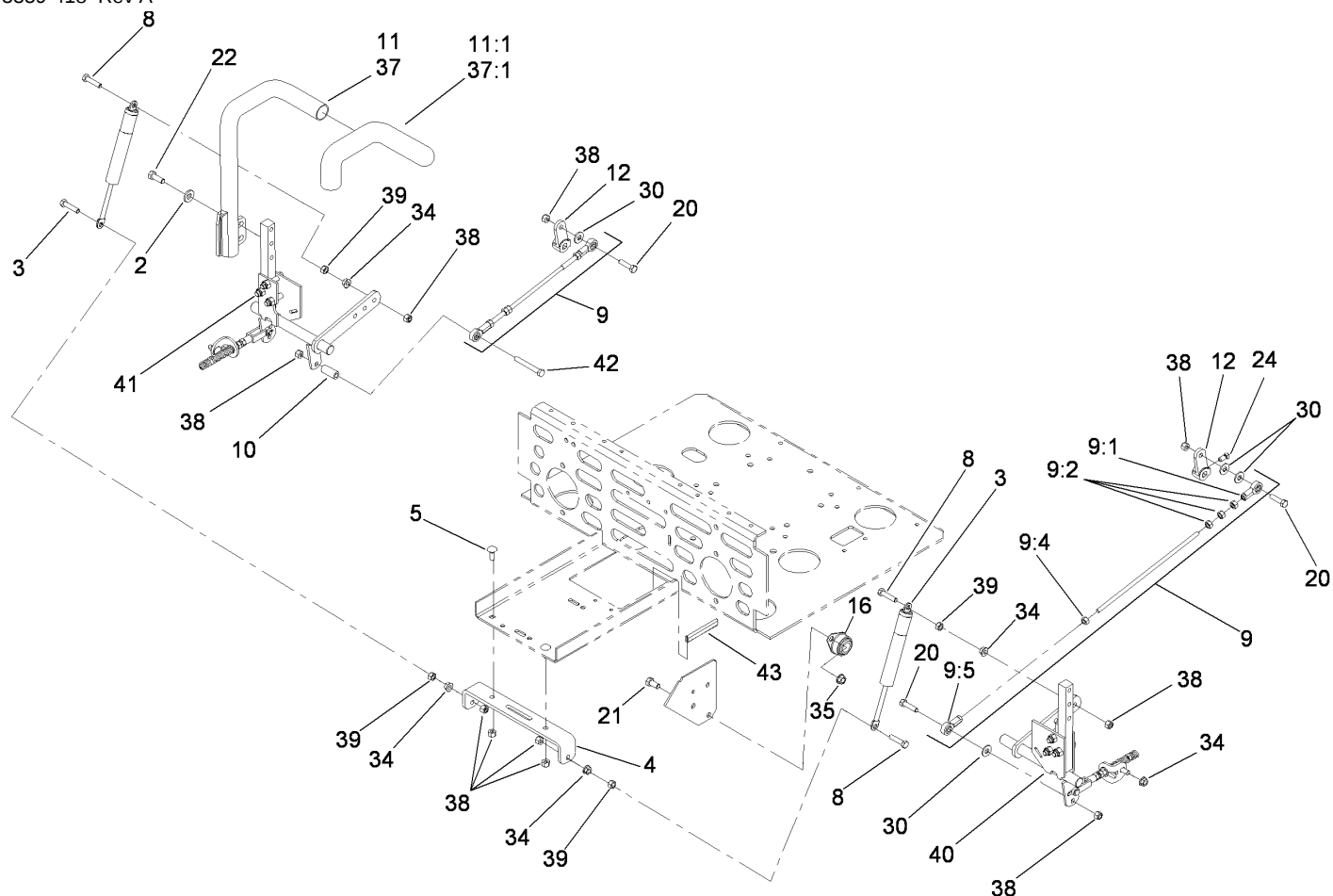
Main Frame and Rear Wheel Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park	52	3296-42	4	Nut-Lock, NI
4	322-43	6	Screw-HH	53	3256-63	2	Washer-Flat
5	323-6	2	Screw-HH	54	3258-166	2	Screw-PRH
11	114-1509	1	Frame ASM	55	106-9989	1	Decal-Warning
11:1	107-8076	1	Decal-Console, Top	56	106-7492	1	Decal-Danger
12	1-653010	2	Wheel And Tire ASM	57	107-1865	2	R-Clamp
12:1	1-653160	1	Tire	58	104-7050	1	Housing-Manual
12:2	1-653158	1	Wheel	59	104-7048	1	Cap-Housing
12:3	232-27	1	Stem-Valve	61	109-7949	2	Decal-Wheel Hub, Slotted Nut
13	107-1858	1	Floorpan				
13:2	98-4387	1	Decal-Protection, Ear				
13:3	107-1864	1	Decal-Location, Manual				
15	242-50	8	Nut-Lug				
21	3296-39	2	Nut-Lock, NI				
24	1-513762	1	Clip-Loom				
25	1-303335	2	Tie-Plastic				
27	321-4	3	Screw-HH				
28	32128-33	1	Nut-HF				
44	3256-70	6	Washer-Flat				
47	106-7498	1	Pocket				
48	106-7488-03	1	Hinge-Floorpan, LH				
49	106-7489-03	1	Hinge-Floorpan, RH				
50	323-20	2	Screw-HH				
51	3296-59	2	Nut-Lock, NI				



Brake and Wheel Hub Assembly

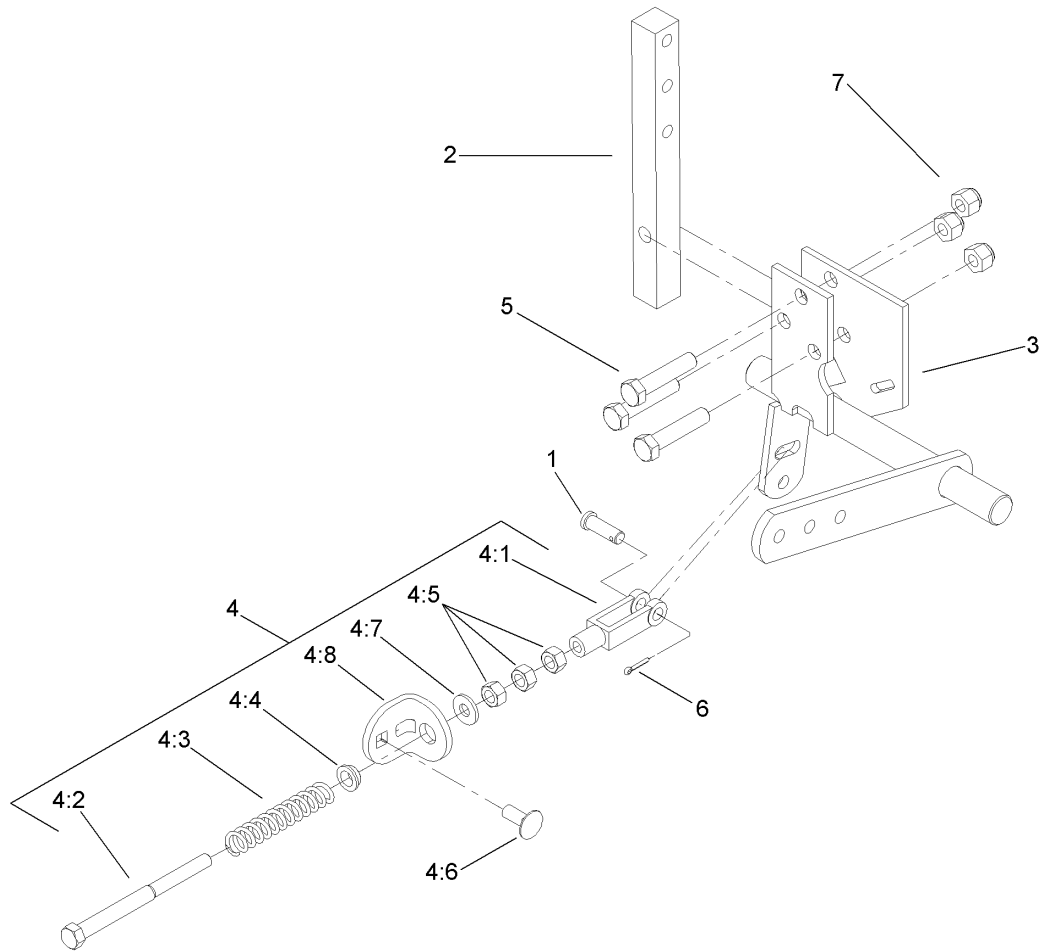
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	1-513140	2	Bearing-Control	19	103-2399	3	Pin-Spring, Clevis
2	1-633454	2	Spring-Brake	20	325-17	8	Screw-HH
3	103-4332	1	Brake Rod And Yoke ASM	21	1481	2	Fitting-Grease
3:1	1-633131	2	Yoke-Linkage, Brake	22	109-5618	8	Nut,Square Special
3:2	1-633477	1	Rod-Brake	23	3219-3	4	Nut-Hex
3:3	3219-3	2	Nut-Hex	24	3290-357	4	Nut-HHF, Whiz
4	1-634500	1	Brake Lever ASM	26	3256-4	4	Washer-Flat
4:2	1-633268	1	Grip-Lever, Brake	27	3272-10	2	Pin-Cotter
5	1-632217-03	1	Shaft-Brake	28	1-806800	2	Pin-Cotter
6	103-0352-03	2	Bracket-Brake	29	322-9	6	Screw-HH
7	1-523157	2	Washer-Spacer	30	103-0384	6	Spacer
9	103-0355	2	Band-Brake	31	103-0374	2	Retainer-Band, Brake
10	1-633380	4	Spacer-Wheel, Short	32	1-808285	1	Pin-Clevis
11	1-633382	4	Spacer-Wheel, Long				
12	1-633102	2	Bearing-Flange, Side				
13	103-4333	2	Brake Rod And Yoke ASM				
13:1	1-633131	1	Yoke-Linkage, Brake				
13:2	1-633477	1	Rod-Brake				
13:3	3219-3	1	Nut-Hex				
14	1-633144	2	Pin-Trunion				
15	103-0590	2	Hub And Wheel ASM				
15:1	103-0589	1	Wheel Hub ASM				
15:2	1-633926	4	Stud-Wheel				
18	323-4	4	Screw-HH				



Steering Control Assembly

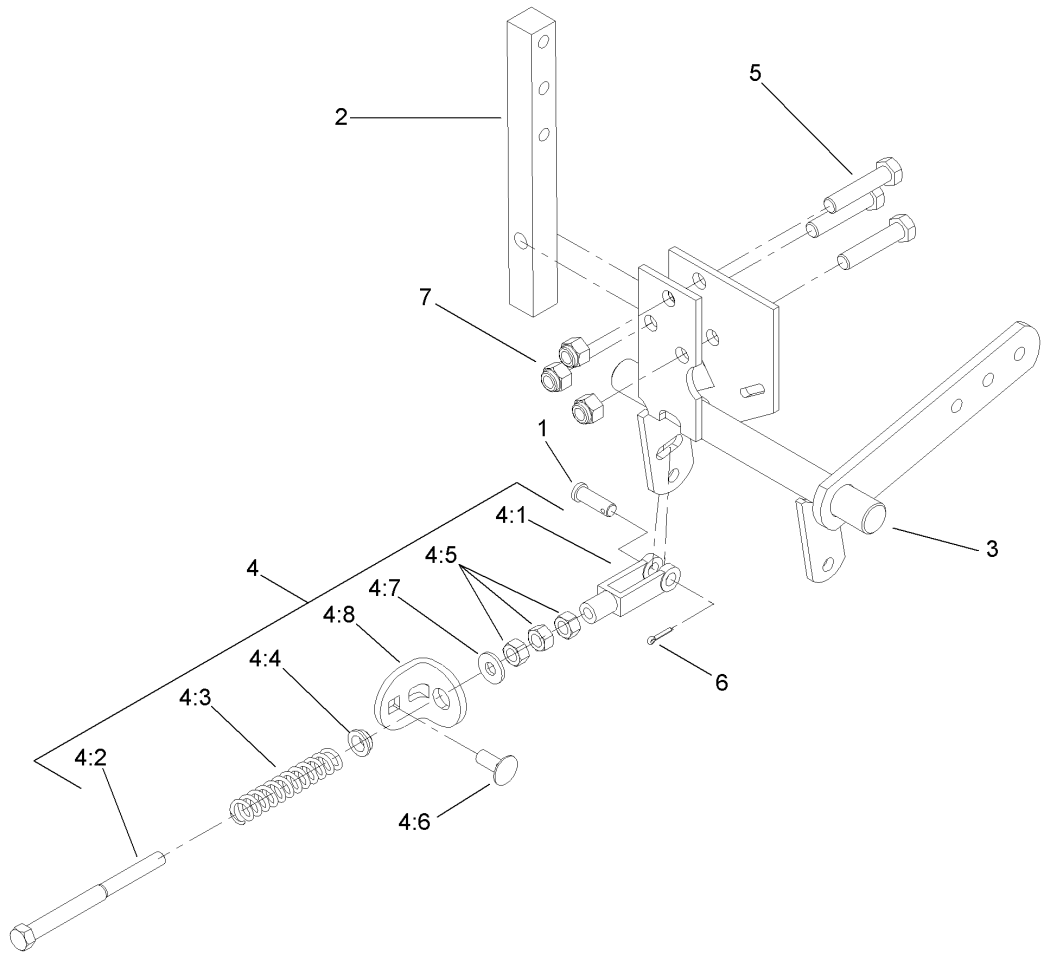
Ref	Part No.	Qty.	Description
2	98-5975	4	Washer-Belleville
3	109-2339	2	Damper-Control, Motion
4	109-6058-03	1	Bracket-Mount, Damper
5	3230-16	2	Screw-CARR
8	1-403180	4	Screw-HH
9	103-4331	2	Tracking Rod ASM
9:1	1-543017	1	Balljoint-RH
9:2	3219-2	3	Nut-Hex
9:4	1-804524	1	Nut
9:5	1-633152	1	Balljoint-LH
10	103-0384	1	Spacer
11	108-7238	1	LH Lever ASM
11:1	106-9987	1	Grip-Control, Motion
12	1-632208	2	Arm-Control, Pump
16	1-633102	4	Bearing-Flange, Side
20	322-6	3	Screw-HH
21	323-4	8	Screw-HH
22	323-6	4	Screw-HH
24	1-803022	2	Screw-Set
30	3256-3	4	Washer-Flat
34	32128-20	6	Nut-HF
35	3290-357	8	Nut-HHF, Whiz
37	108-7237	1	RH Lever ASM
37:1	106-9987	1	Grip-Control, Motion

Ref	Part No.	Qty.	Description
38	3296-29	10	Nut-Lock, NI
39	3217-6	4	Nut-Hex
40	109-3906	1	LH Motion Control ASM
41	109-3907	1	RH Motion Control ASM
42	322-12	1	Screw-HH
43	105-7699	1	Strip-Seal



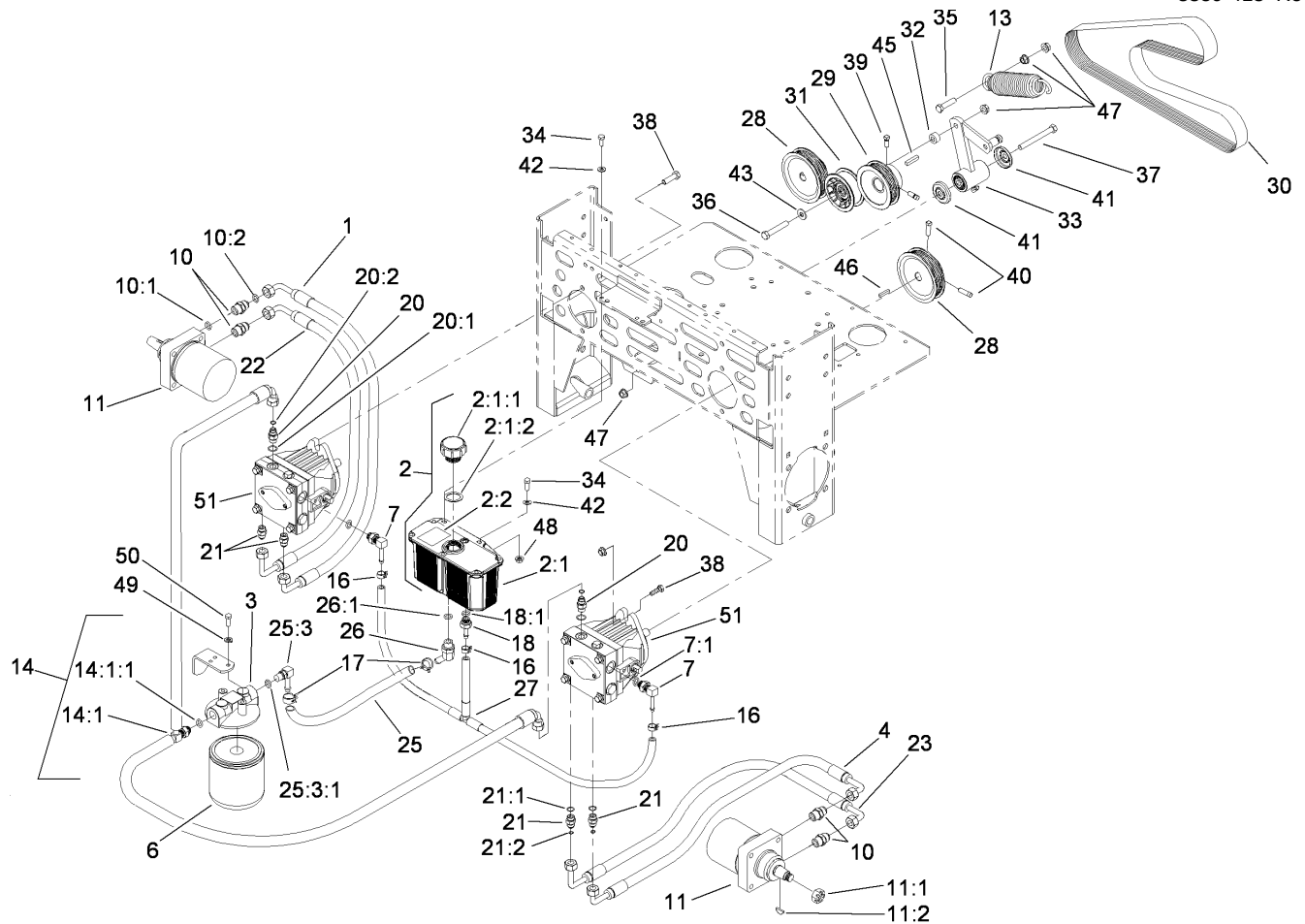
LH Motion Control Assembly No. 109-3906

Ref	Part No.	Qty.	Description				
1	1-808280	1	Pin-Clevis				
2	103-0407	1	Arm-Shaft, Control				
3	109-3902	1	Control-Motion, LH				
4	109-3903	1	Neutral Return ASM				
4:1	1-303105	1	Yoke-Adjustable				
4:2	1-603737	1	Bolt-Return, Neutral				
4:3	1-603807	1	Spring-Return, Neutral				
4:4	109-3769	1	Bushing-Nylon, Flanged				
4:5	3219-2	3	Nut-Hex				
4:6	3230-23	1	Screw-CARR				
4:7	3256-2	1	Washer-Flat				
4:8	109-3908	1	Tab-Adjustment				
5	323-9	3	Screw-HH				
6	3272-5	1	Pin-Cotter				
7	3296-39	3	Nut-Lock, NI				



RH Motion Control Assembly No. 109-3707

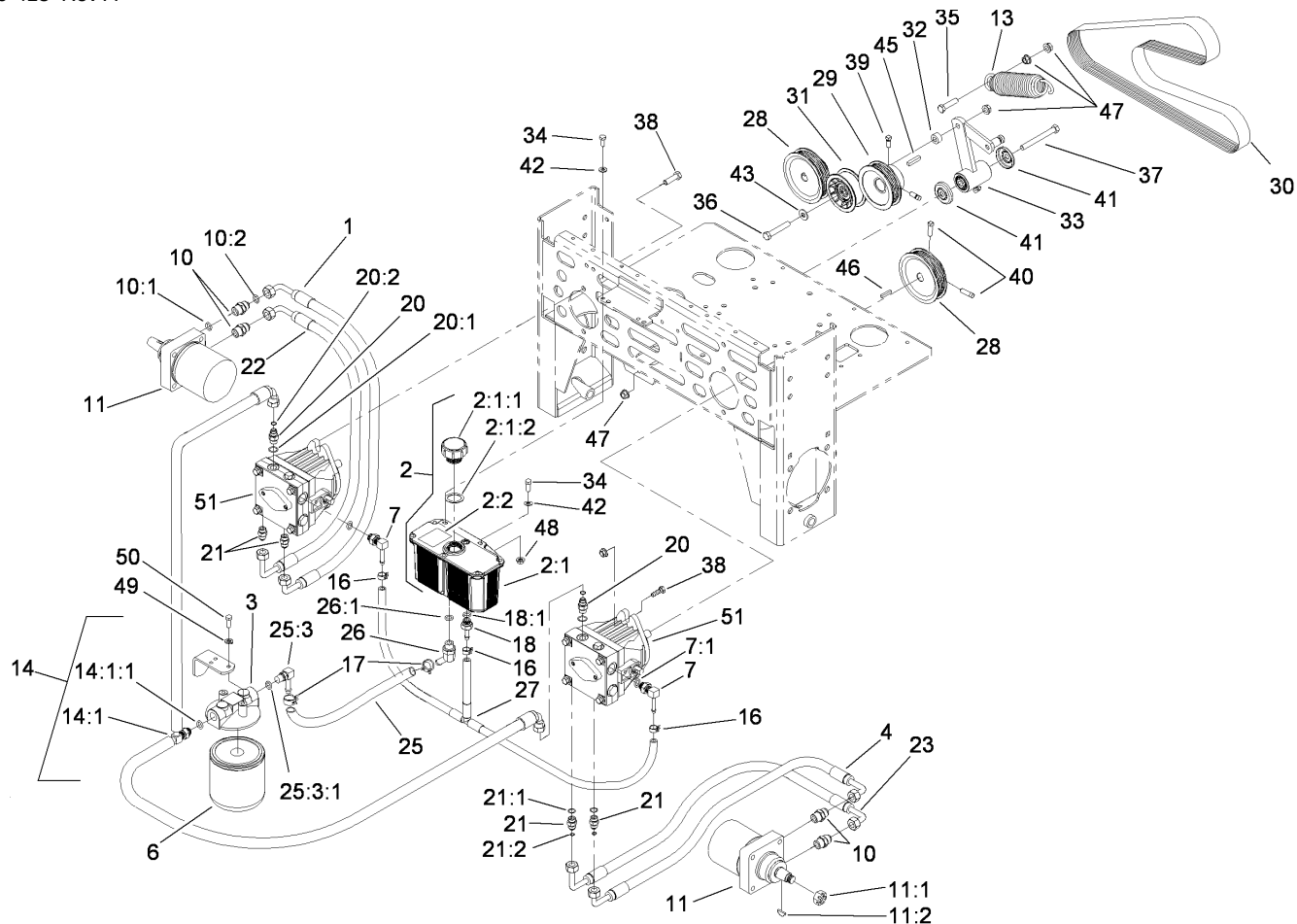
Ref	Part No.	Qty.	Description				
1	1-808280	1	Pin-Clevis				
2	103-0407	1	Arm-Shaft, Control				
3	109-3901	1	Control-Motion, RH				
4	109-3903	1	Neutral Return ASM				
4:1	1-303105	1	Yoke-Adjustable				
4:2	1-603737	1	Bolt-Return, Neutral				
4:3	1-603807	1	Spring-Return, Neutral				
4:4	109-3769	1	Bushing-Nylon, Flanged				
4:5	3219-2	3	Nut-Hex				
4:6	3230-23	1	Screw-CARR				
4:7	3256-2	1	Washer-Flat				
4:8	109-3908	1	Tab-Adjustment				
5	323-9	3	Screw-HH				
6	3272-5	1	Pin-Cotter				
7	3296-39	3	Nut-Lock, NI				



Hydraulic Assembly

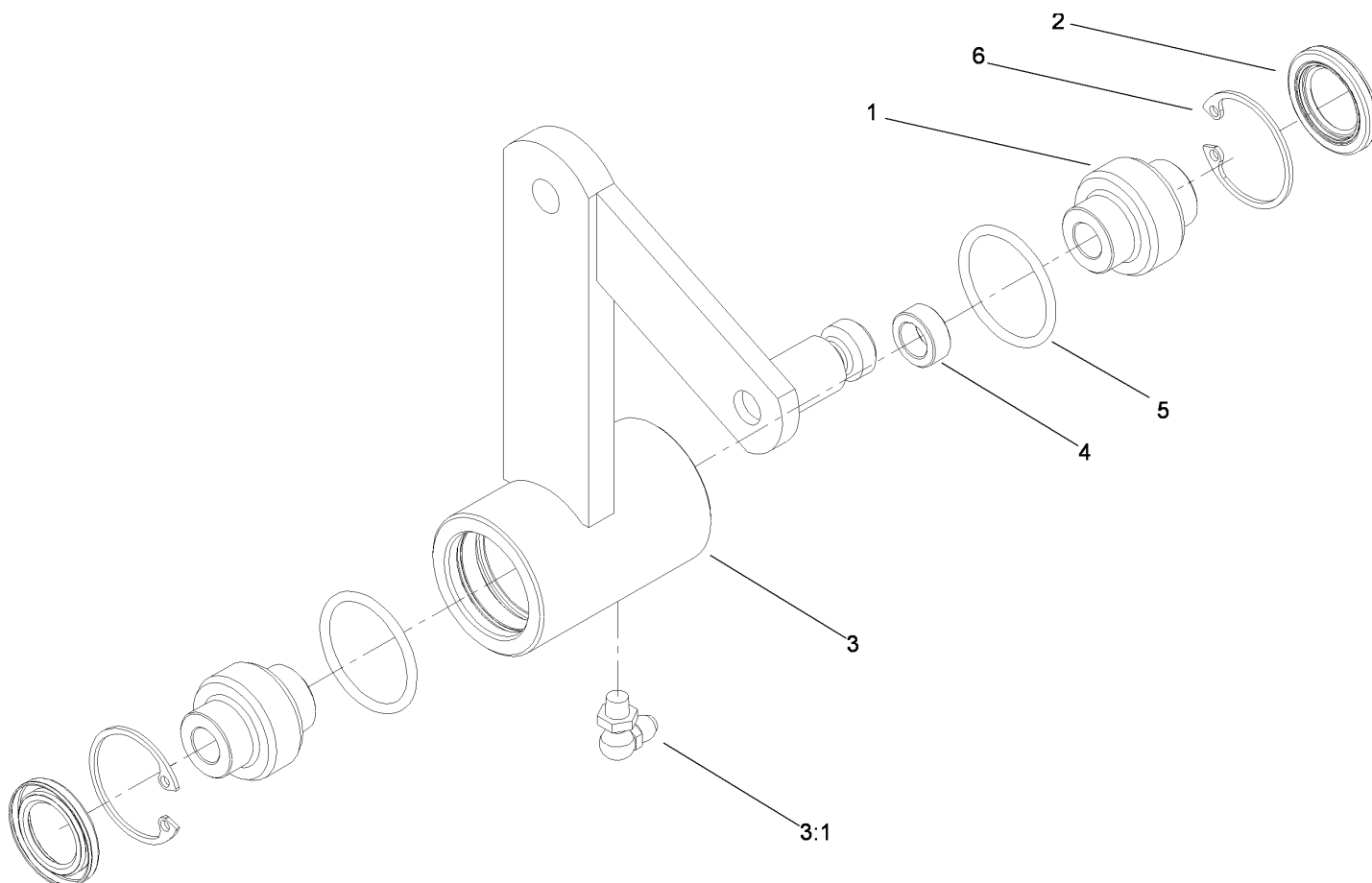
Ref	Part No.	Qty.	Description
1	103-3736	1	HYD Hose ASM
2	103-1947	1	HYD Reservoir ASM
2:2:1		1	Reservoir-HYD
2:1:1	103-1948	1	Cap-Reservoir, HYD
2:1:2	103-1949	1	Gasket-Cap
2:2	1-523552	1	Decal-Tank, HYD
3	104-7836	1	Head-Filter
4	103-3733	1	HYD Hose ASM
6	1-633752	1	Filter-HYD, Winter
6	1-633750	1	Filter-Oil, HYD
7	103-1799	2	Elbow-90 DEG
7:1	237-42	1	O-Ring
10	1-603991	4	Fitting-Straight
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	1-523328	2	Motor-Wheel
11:1	1-809036	1	Nut-HH
11:2	3257-42	1	Key-Woodruff
11:99	103-2748	1	Drive Link Kit
11:99	1-000139	1	Bearing Kit
11:99	1-000099	1	Seal Kit
13	103-3330	1	Spring-Extension
14	109-6273	1	HYD Hose ASM
14:1		1	Adapter-Run, Tee

Ref	Part No.	Qty.	Description
14:1:1	237-42	1	O-Ring
16	103-1716	3	Clamp-Hose
17	103-1988	1	Clamp-Hose
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
20	103-2156	2	Fitting-Straight
20:1	1-603921	1	O-Ring
20:2	103-1020	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	1-603920	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-3737	1	HYD Hose ASM
23	103-3735	1	HYD Hose ASM
25	109-7689	1	HYD Hose ASM
25:3		1	Fitting-Barb
25:3:1	237-42	1	O-Ring
26	103-1807	1	Elbow-45 DEG
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM
28	109-6046	2	Sheave
29	109-7738	1	Sheave
30	114-1512	1	Belt
31	109-4076	1	Pulley-Flat Idler
32	1-603050	1	Spacer



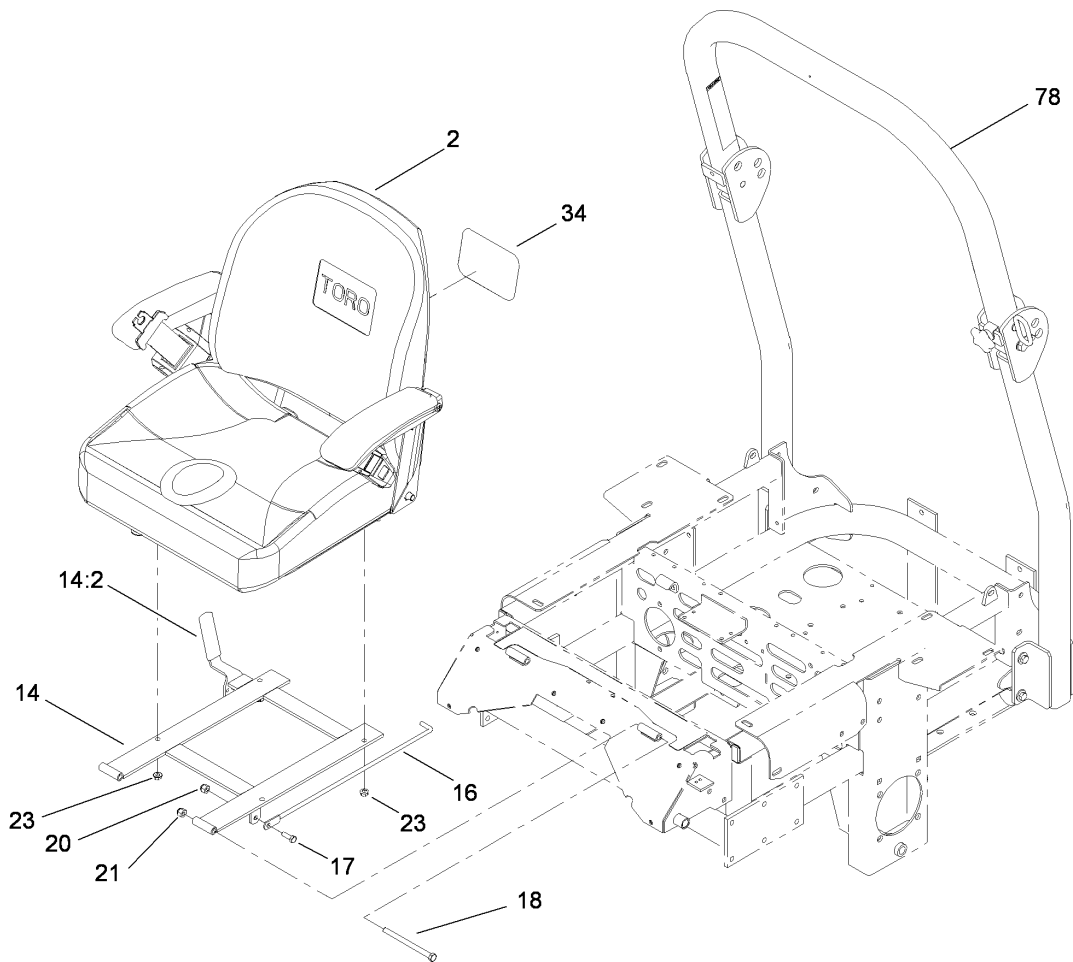
Hydraulic Assembly (continued)

Ref	Part No.	Qty.	Description				
33	103-5679	1	Pump Idler ASM				
34	321-6	2	Screw-HH				
35	323-8	1	Screw-HH				
36	323-11	1	Screw-HH				
37	1-800805	1	Screw-HH				
38	323-7	4	Screw-HH				
39	1-803050	2	Screw-Set				
40	30-1710	4	Screw				
41	103-2916	2	Guard-Top				
42	3256-22	2	Washer-Flat				
43	3256-4	1	Washer-Flat				
45	13-2840	1	Key-Square				
46	5-1077	2	Key-Square				
47	3290-357	8	Nut-HHF, Whiz				
48	32128-33	2	Nut-HF				
49	1-805004	2	Washer-Lock				
50	321-3	2	Screw-HH				
51	110-4150	2	Pump-HYD				



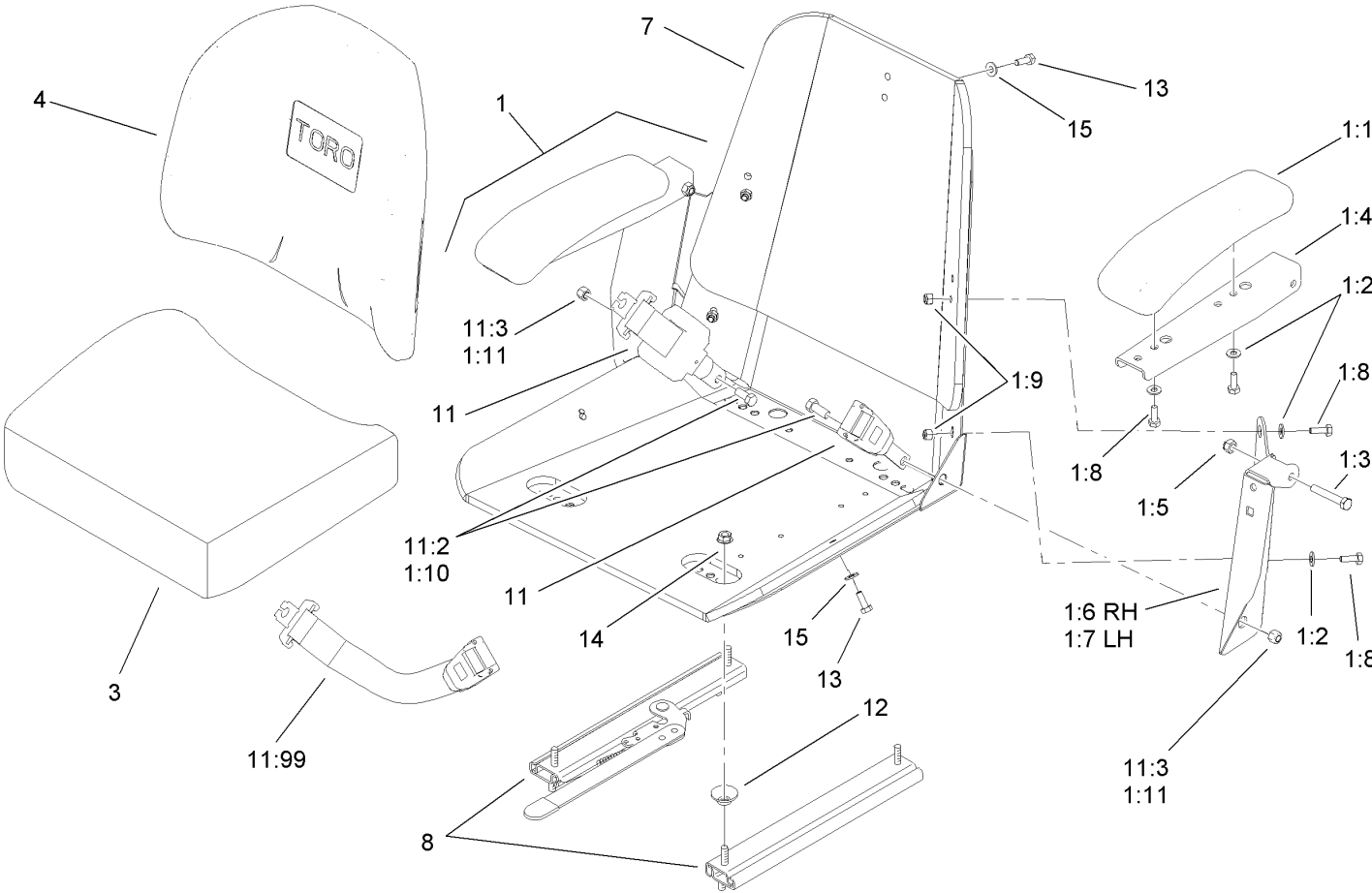
Pump Idler Assembly No. 103-5679

Ref	Part No.	Qty.	Description				
1	103-3504	2	Bearing-Spherical				
2	103-3506	2	Seal-Single Lip				
23		1	Pump Idler				
3:1	302-40	1	Fitting-Grease				
4	103-5677	1	Spacer				
5	106-7159	2	O-Ring				
6	32120-10	2	Ring-Snap				



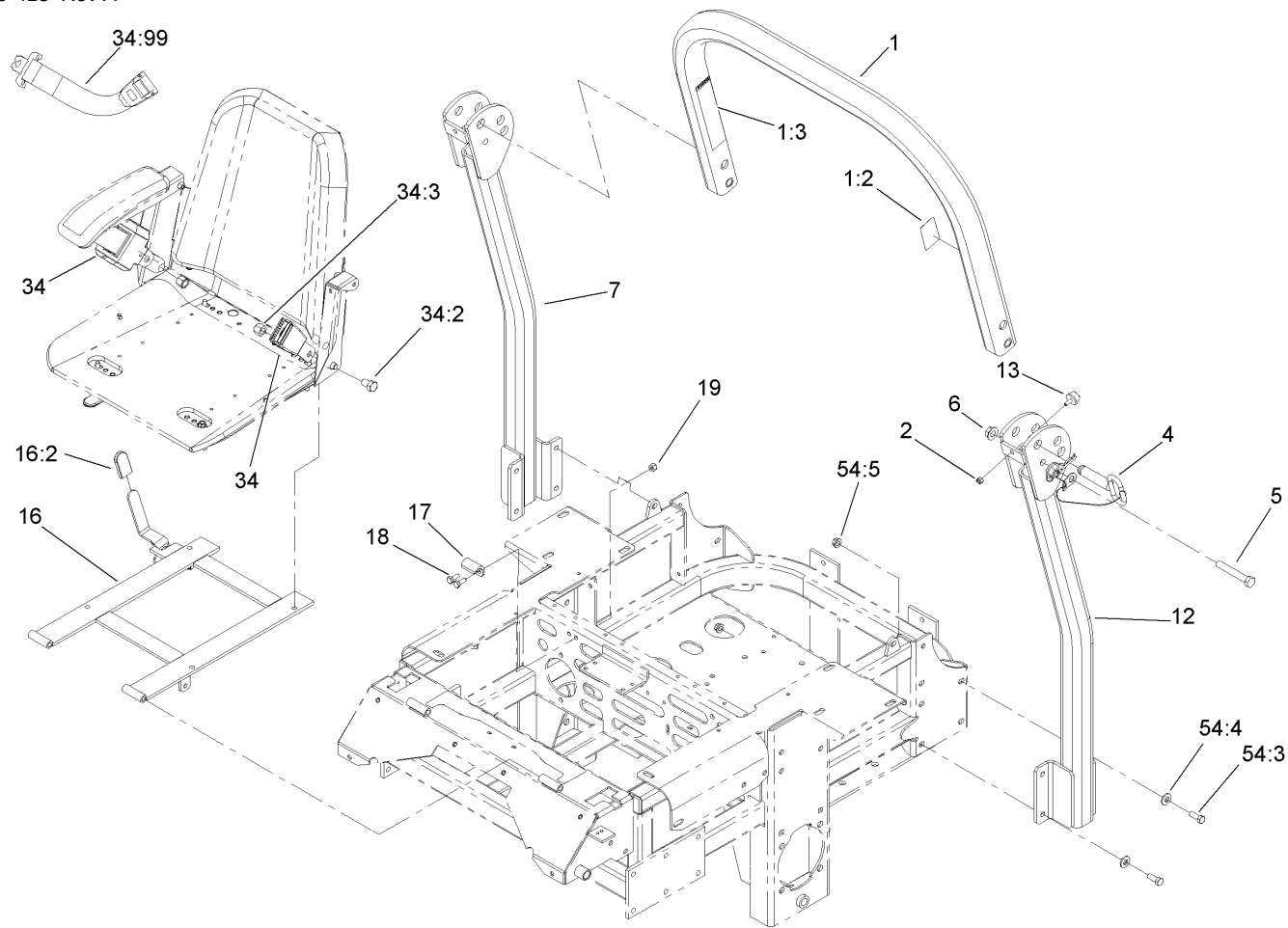
Roll-Over Protection System Assembly

Ref	Part No.	Qty.	Description				
2	110-0446	1	Seat ASM				
14	110-5850	1	Seat Frame And Latch ASM				
14:2	103-4434	1	Grip-Lever				
16	1-633293	1	Rod-Holdup, Seat				
17	322-5	1	Screw-HH				
18	323-39	2	Screw-HH				
20	3296-29	3	Nut-Lock, NI				
21	3296-39	2	Nut-Lock, NI				
23	32128-20	4	Nut-HF				
34	99-4693	1	Decal				
78	108-1097	1	ROPS ASM				



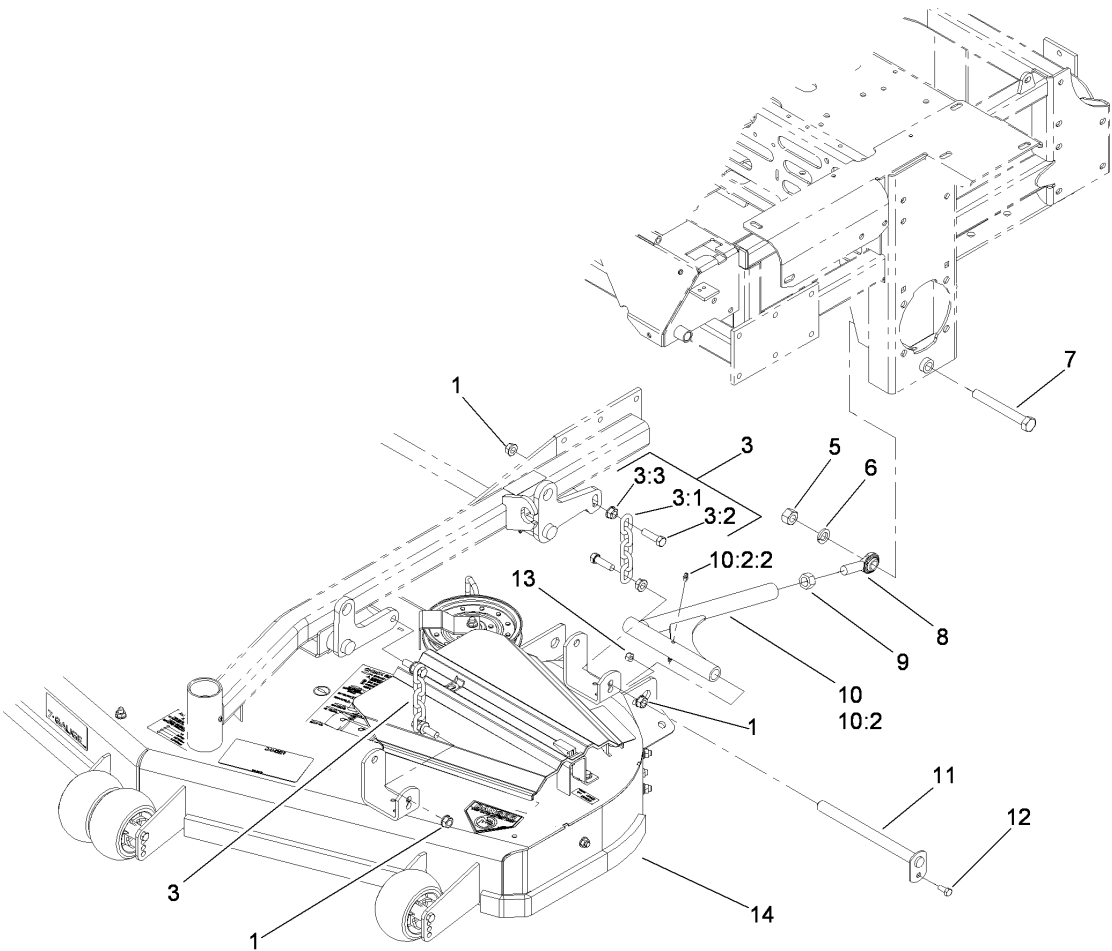
Seat and Bracket Assembly No. 110-0446

Ref	Part No.	Qty.	Description				
1	110-5719	1	Armrest Kit				
1:1	110-4163	2	Cushion-Rest, Arm				
1:2	3256-22	4	Washer-Flat				
1:3	322-10	2	Screw-HH				
1:4	105-3623	2	Channel-Armrest				
1:5	32153-3	2	Nut-Hex, Side Deform				
1:6	105-3621	1	Bracket-Armrest, RH				
1:7	105-3622	1	Bracket-Armrest, LH				
1:8	321-30	8	Screw-HH				
1:9	3296-42	4	Nut-Lock, NI				
1:10	325-2	2	Screw-HH				
1:11	3296-23	2	Nut-Lock, NI				
3	110-4162	1	Cushion-Seat, Bottom				
4	110-0447	1	Cusion-Seat, Back				
7	1-633859	1	Frame-Seat				
8	1-643255	1	Track-Seat				
11	110-0883	1	Retractable Seatbelt Kit				
11:2	3212-4	2	Screw-HH				
11:3	3296-7	2	Nut-Lock				
11:99	109-6226	1	Seat Belt Extension Kit				
12	1-543401	4	Spacer-Track				
13	321-30	5	Screw-HH				
14	32128-20	4	Nut-HF				
15	3256-22	5	Washer-Flat				



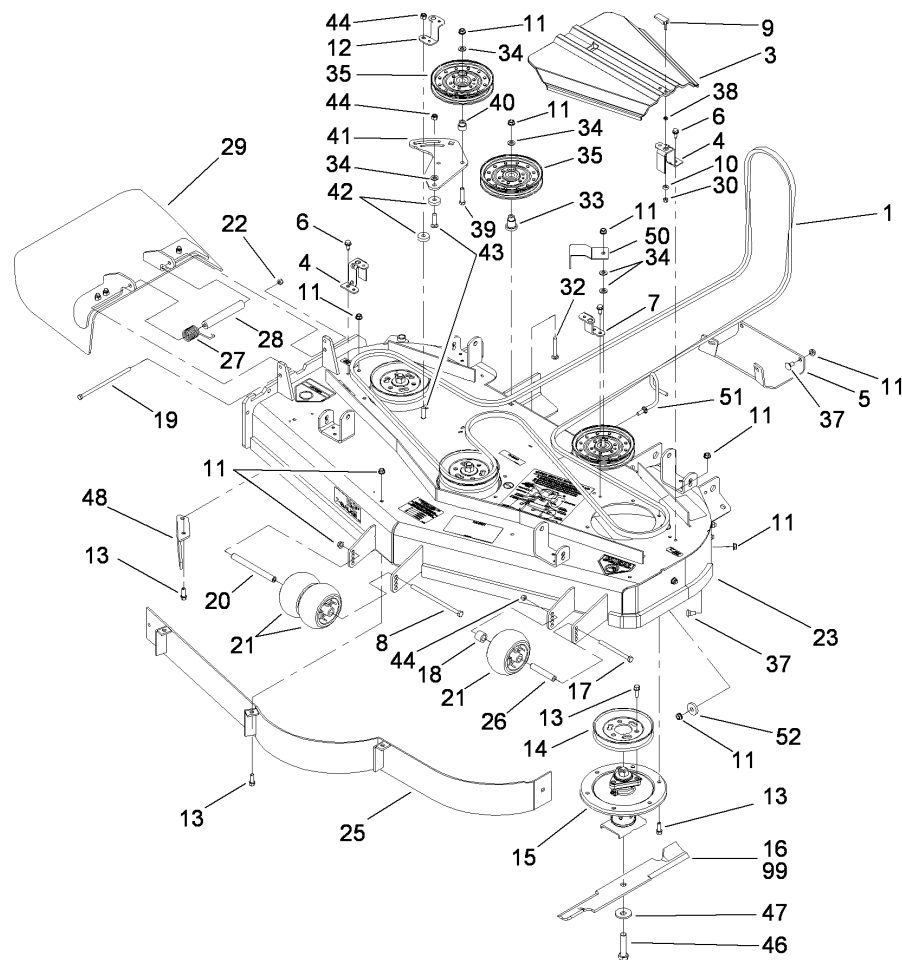
Roll-Over Protection System Assembly No. 108-1097

Ref	Part No.	Qty.	Description				
1		1	Upper Tube ASM				
1:2	107-2101	1	Decal-ROPS				
1:3	107-2102	1	Decal-Warning, Folding ROPS				
2	3296-73	2	Nut-Lock, NI				
4	103-4553	2	ROPS Fold Pin ASM				
5	325-13	2	Screw-HH				
6	32128-23	2	Nut-HF				
7		1	Tube-Support, RH				
12		1	Tube-Support, LH				
13	109-2365	2	Bumper-Rubber (W/Stud)				
16	110-5850	1	Seat Frame And Latch ASM				
16:2	103-4434	1	Grip-Lever				
17	107-3058	1	Catch-Latch, Seat				
18	322-3	2	Screw-HH				
19	3296-29	2	Nut-Lock, NI				
34	110-0883	1	Retractable Seatbelt Kit				
34:2	3212-4	2	Screw-HH				
34:3	3296-7	2	Nut-Lock				
34:99	109-6226	1	Seat Belt Extension Kit				
54		1	Bag-Bolt, ROPS				
54:3	323-6	8	Screw-HH				
54:4	98-5975	8	Washer-Belleville				
54:5	3290-357	8	Nut-HHF, Whiz				



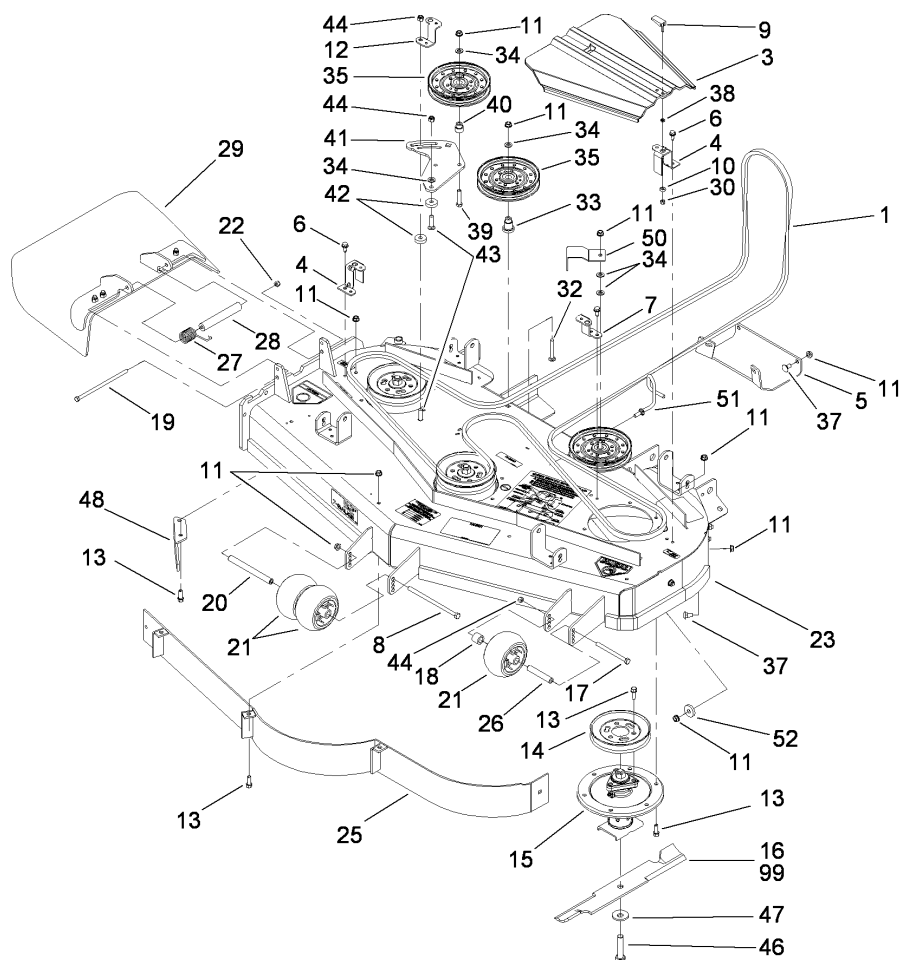
Deck Connection Assembly

Ref	Part No.	Qty.	Description				
1	32128-37	8	Nut-HF				
3	103-9792	4	Deck Chain ASM				
3:1	1-633447	1	Chain-Lift, Deck				
3:2	103-1898	2	Screw-HH				
3:3	32128-37	2	Nut-HF				
5	3217-11	2	Nut-Hex				
6	3253-8	2	Washer-Lock				
7	327-11	2	Screw-HH				
8	1-633029	2	Balljoint-Spherical				
9	3219-6	2	Nut-Hex				
10	109-1181	2	Strut-Deck				
10:2		1	Tube And Zerk ASM				
10:2:2	109-1380	2	Fitting-Grease				
11	1-632199-01	2	Pin-Strut				
12	322-3	2	Screw-HH				
13	3296-29	2	Nut-Lock, NI				
14		1	Deck ASM				



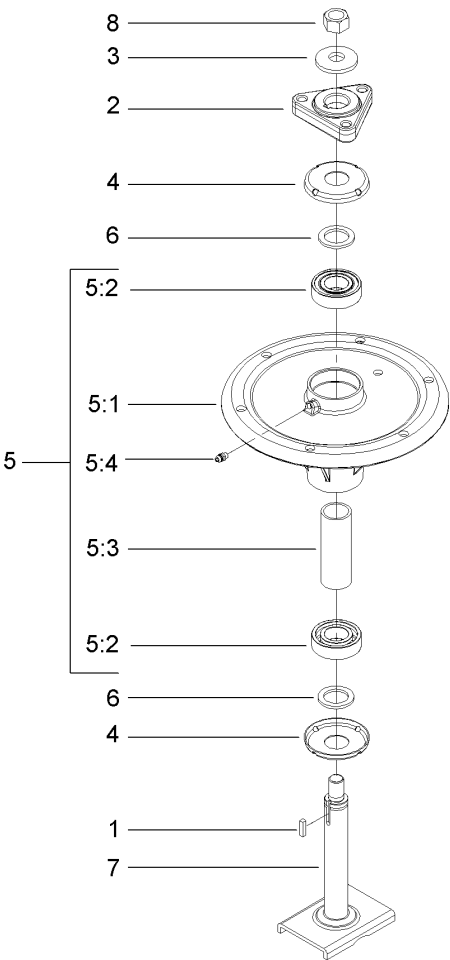
Deck Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	105-7790	1	Belt	27	108-4052	1	Spring-Torsion
3	107-8536	2	Cover-Belt	28	105-4622	1	Spacer
4	108-4121-01	2	Bracket-Cover	29	108-7770	1	Rubber Deflector ASM
5	106-7358-01	1	Plate-Skid	30	1-804254	2	Nut
6	32144-70	3	Screw-HWHTF	32	3231-31	2	Screw-CARR
7	108-2177-01	1	Bracket-Cover, Tall	33	106-3214	2	Mount-Pulley
8	323-28	1	Screw-HH	34	3256-24	5	Washer-Flat
9	106-6777	2	Handle-Latch, Swell	35	1-633109	3	Idler-Flat
10	106-6778	2	Bushing-Latch, Swell	37	3231-1	12	Screw-CARR
11	3290-357	40	Nut-HHF, Whiz	38	99-3058	2	Washer
12	108-2178-01	1	Bracket-Cover, Short	39	323-9	1	Screw-HH
13	92-1624	32	Screw	40	1-603496	1	Bushing-Idler
14	105-7735	3	Pulley	41	107-8516-01	1	Plate-Idler
15	107-8504	3	Spindle ASM	42	105-7788	2	Spacer
16	105-7781-03	3	Blade-18 Inch (Hi Flow)	43	3231-4	2	Screw-CARR
17	323-23	1	Screw-HH	44	3296-39	3	Nut-Lock, NI
18	98-7913	1	Tube-Spacer	46	103-0862	3	Screw-Cap
19	322-50	1	Screw-HH	47	103-0865	3	Washer-Blade Bolt, Heavy
20	98-5967	1	Spacer-Wheel	48	106-3216-01	1	Baffle-Discharge
21	1-603299	3	Roller-Scalp, Anti	50	108-7220-01	1	Guide-Belt
22	3296-29	1	Nut-Lock, NI	51	106-3220	1	Guide-Belt
23	115-2771	1	Deck Decal ASM	52	112843	1	Washer
25	108-2185-01	1	Baffle ASM	99	105-7795-03	1	Blade-Low Flow
26	98-7912	1	Tube-Spanner	99	105-7796-03	1	Blade-Atomic



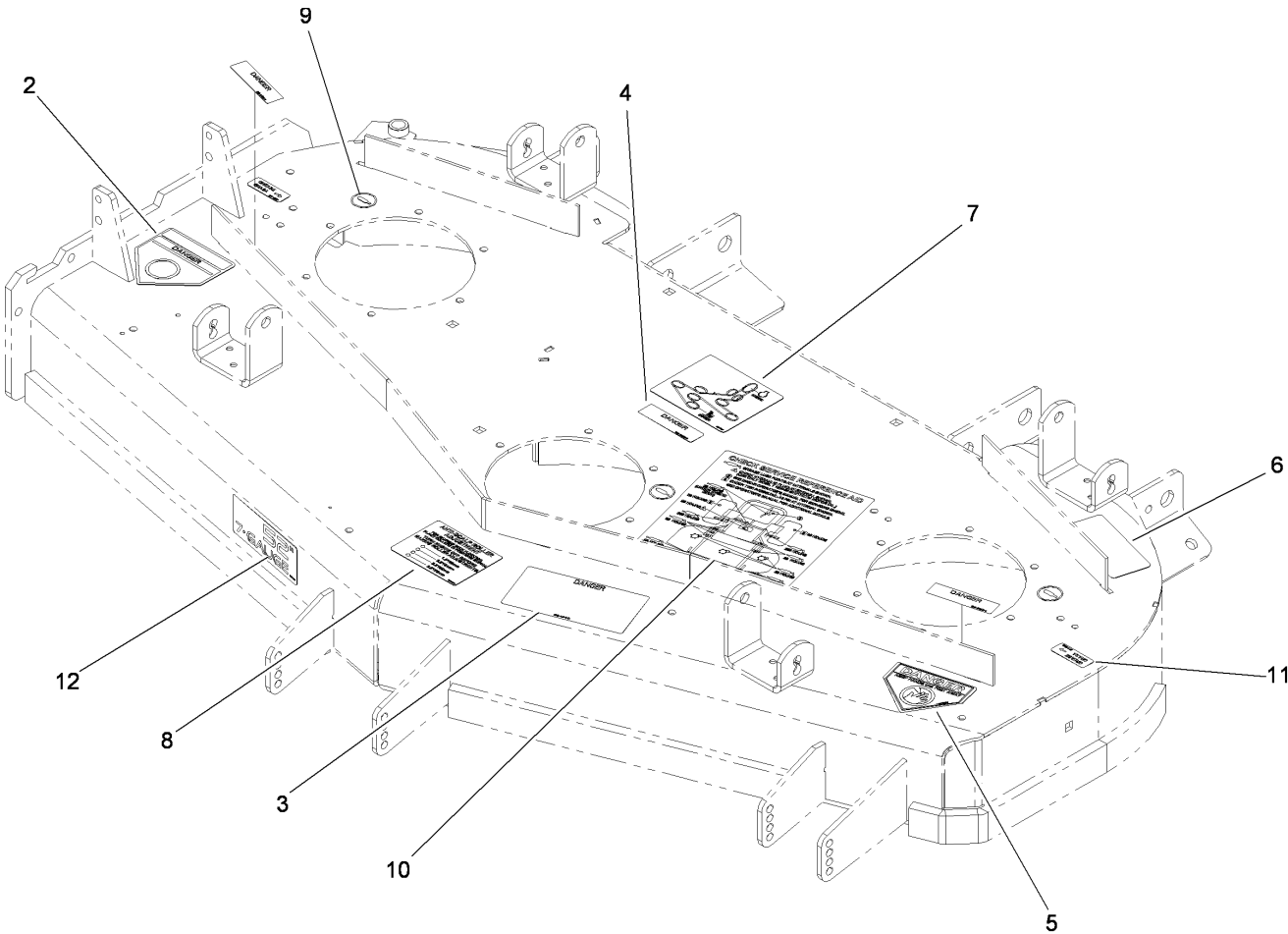
Deck Assembly (continued)

Ref	Part No.	Qty.	Description
999	105-7794-03	1	Blade-Med Flow
999	105-7779-03	1	Blade-Recycler



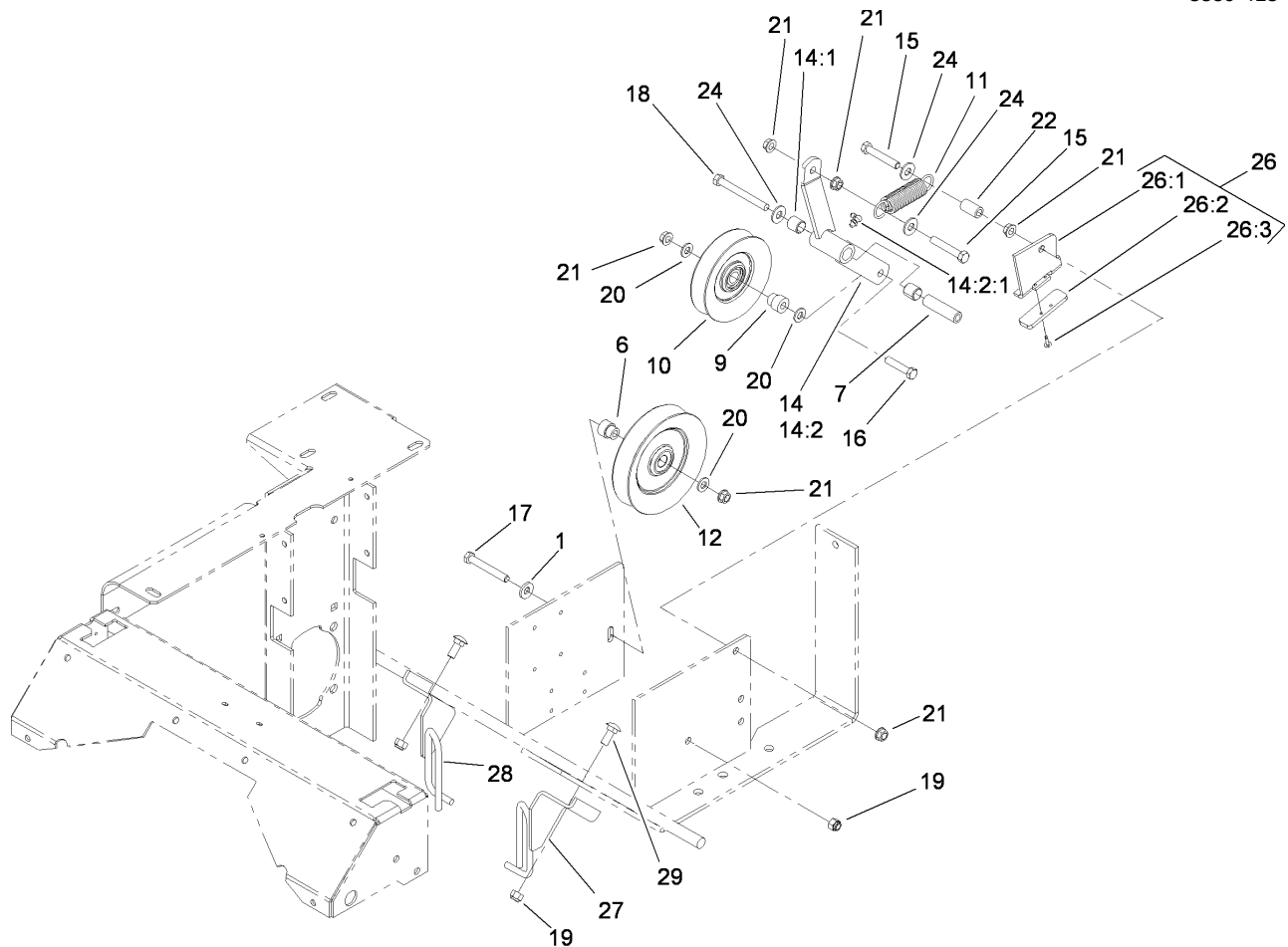
Spindle Assembly No. 107-8504

Ref	Part No.	Qty.	Description				
1	10-8040	1	Key-Square				
2	106-3277	1	Hub-Pulley				
3	103-0865	1	Washer-Blade Bolt, Heavy				
4	106-3204	2	Shield-Bearing				
5		1	Spindle Bearing ASM				
5:1	106-3211	1	Housing-Spindle				
5:2	113514	2	Bearing-Ball				
5:3	107-8502	1	Spacer-Bearing				
5:4	302-5	1	Fitting-Grease				
6	3-8514	2	Washer-Thrust				
7	107-8501	1	Spindle ASM				
8	3219-6	1	Nut-Hex				



Deck Decal Assembly No. 115-2771

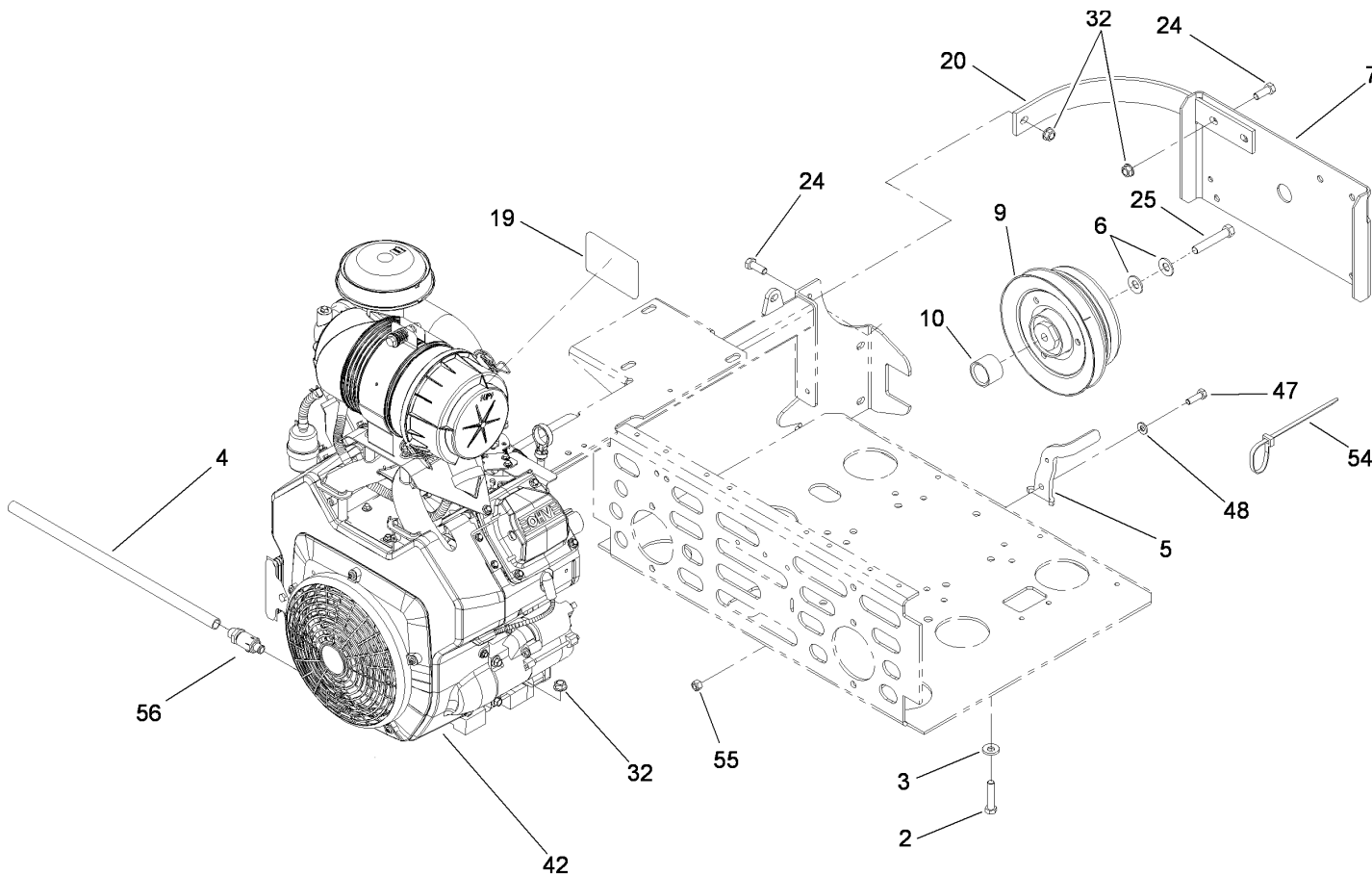
Ref	Part No.	Qty.	Description				
2	54-9220	1	Decal-Danger				
3	66-1340	1	Decal-Danger				
4	98-5954	3	Decal-Cover, Missing				
5	1-403005	1	Decal-Danger				
6	68-8340	1	Decal-Torque				
7	105-7797	1	Decal-Routing, Belt				
8	105-7798	1	Decal-Scalp, Anti				
9	58-6520	3	Decal-Grease				
10	107-1621	1	Decal-Service, Check				
11	107-1613	2	Decal-Grease				
12	107-1696	1	Decal				



Drive Idler Assembly

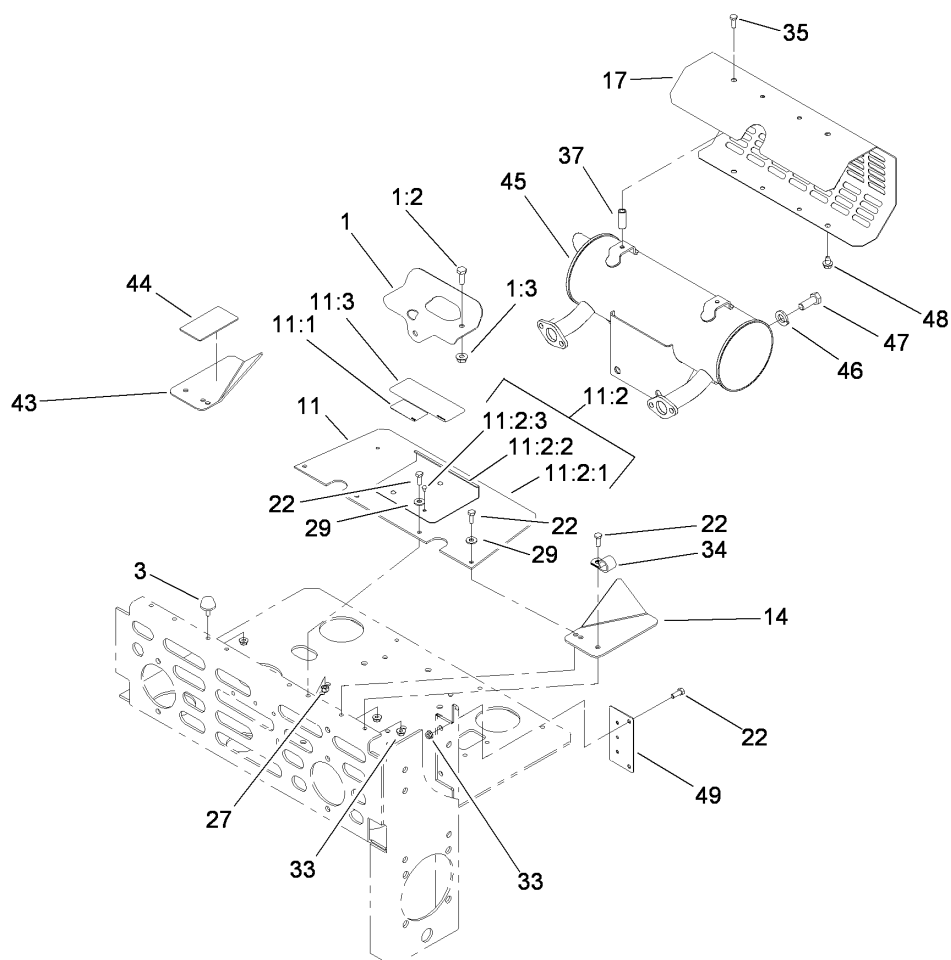
Ref	Part No.	Qty.	Description
1	98-5975	1	Washer-Belleville
6	103-2627	1	Bushing-Idler
7	1-603384	1	Bushing-Pivot, Idler
9	1-603496	1	Bushing-Idler
10	99-4638	1	Idler
11	1-603402	1	Spring-Extension
12	1-633166	1	Pulley-Idler
14	103-3147	1	Arm ASM
14:1	1-513034	2	Sleeve-Bearing
14:2		1	Arm-Idler
14:2:1	302-40	1	Fitting-Grease
15	323-12	2	Screw-HH
16	323-9	1	Screw-HH
17	323-13	1	Screw-HH
18	1-800805	1	Screw-HH
19	3296-39	3	Nut-Lock, NI
20	3256-24	3	Washer-Flat
21	3290-357	6	Nut-HHF, Whiz
22	1-603401	1	Spacer-Fender
24	3256-4	3	Washer-Flat
26	106-3271	1	Travel Limiter ASM
26:1	106-3228-03	1	Plate-Limiter, Pulley
26:2	106-3229	1	Pad-Bumper
26:3	3269-24	2	Rivet

Ref	Part No.	Qty.	Description
27	108-7204-03	1	Guide-Belt, LH
28	108-7229-03	1	Guide-Belt, RH
29	3231-2	2	Screw-CARR



Engine and Clutch Assembly

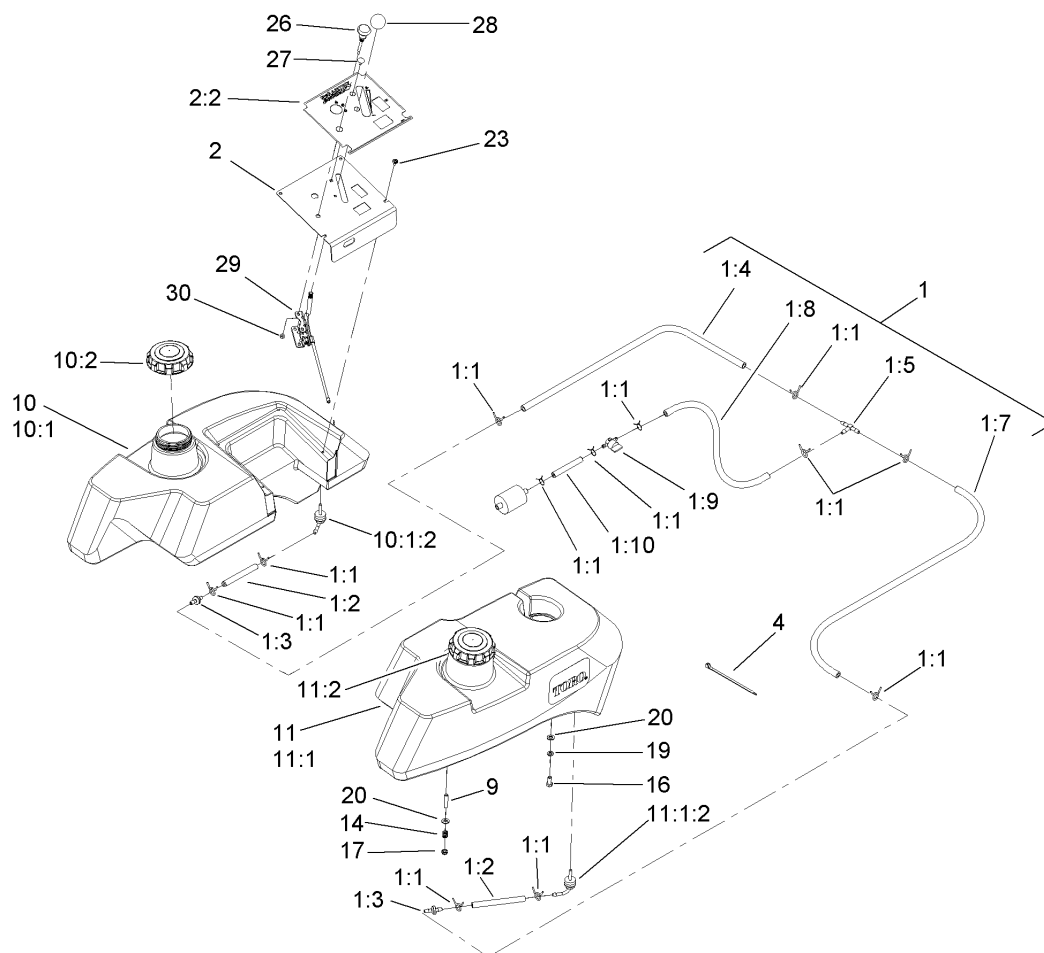
Ref	Part No.	Qty.	Description				
2	323-9	4	Screw-HH				
3	98-5975	4	Washer-Belleville				
4	106-7022	1	Tube-Drain, Oil				
5	109-7083-03	1	Anchor-Clutch				
6	1-603610	2	Washer-Spring				
7	1-633615-03	1	Guard-Clutch				
9	103-6579	1	Clutch				
10	1-633179	1	Spacer-Clutch				
19	103-3270	1	Decal				
20	103-7454-03	2	Strap-Guard				
24	323-6	6	Screw-HH				
25	3212-10	1	Screw-HH				
32	3290-357	8	Nut-HHF, Whiz				
42		1	Engine-Kohler, Ch740-0075				
47	322-5	1	Screw-HH				
48	1-303334	1	Washer-Spring				
54	1-303335	1	Tie-Plastic				
55	3296-29	1	Nut-Lock, NI				
56	92-6877	1	Valve-Drain, Oil				



Muffler and Guard Assembly

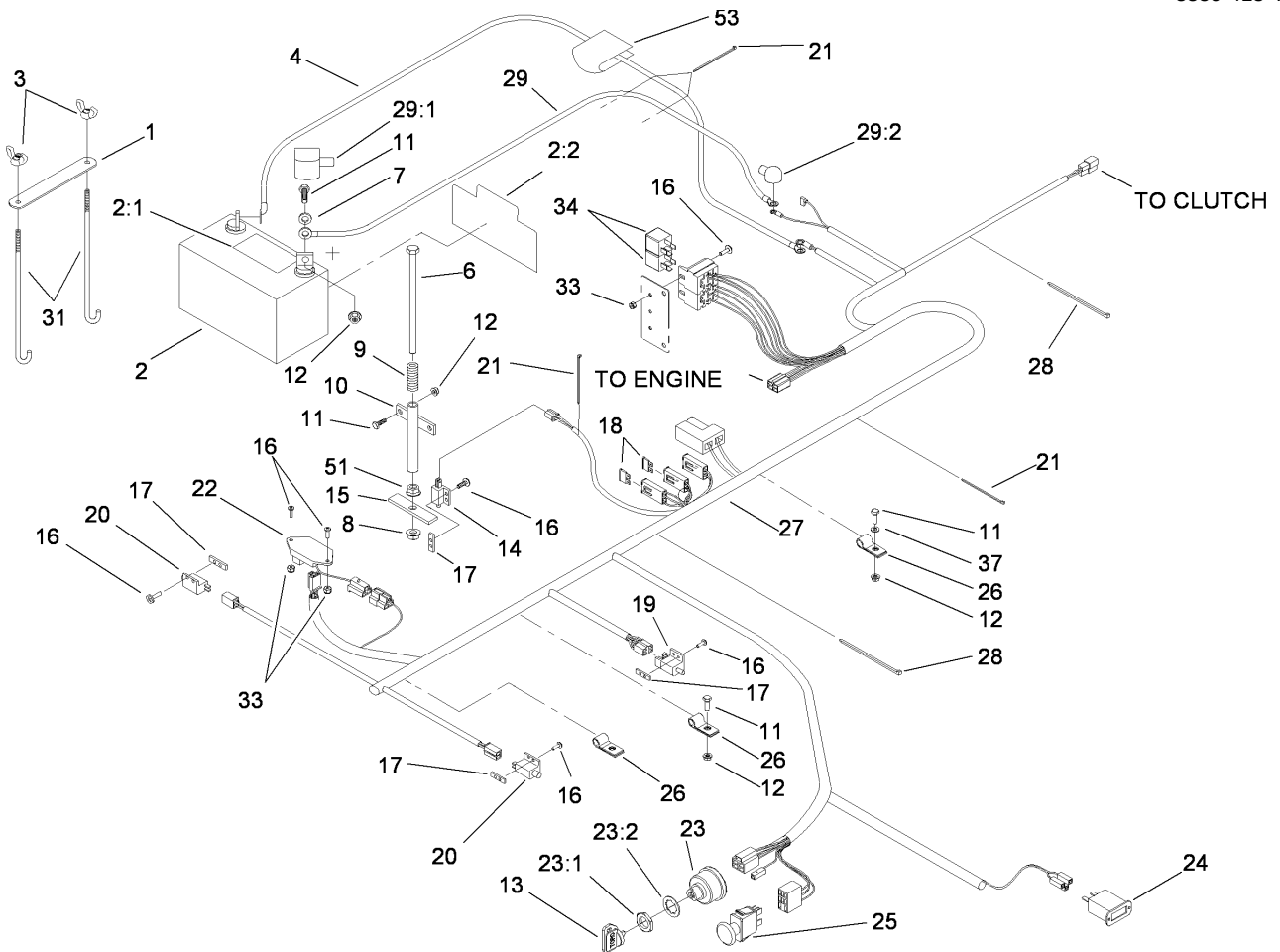
Ref	Part No.	Qty.	Description
1	103-3535	1	Cable Heat Shield Kit
1:2	321-4	1	Screw-HH
1:3	32128-33	1	Nut-HF
3	109-2365	2	Bumper-Rubber (W/Stud)
11	1-644276	1	Shield ASM
11:1	1-633462	1	Decal-Important
11:2	1-634308	1	Shield And Lift ASM
11:2:1	103-1308	1	Shield-Engine
11:2:2	1-633300-03	1	Lift-Shield
11:2:3	1-803035	3	Rivet-Pop
11:3	103-5881	1	Decal-Devices, Rotating
14	103-6620-03	1	Support-Front Cover, LH
17	1-643313-03	1	Guard-Muffler
22	321-4	10	Screw-HH
27	3296-42	4	Nut-Lock, NI
29	3256-2	4	Washer-Flat
33	32128-33	8	Nut-HF
34	1-633396	1	Clip-Loom
35	1-809108	2	Screw-HWH
37	1-323236	2	Spacer
43	103-6619-03	1	Support-Front Cover, RH
44	1-643339	1	Decal-Routing, Belt
45	103-7482	1	Muffler
46	3253-6	2	Washer-Lock

Ref	Part No.	Qty.	Description
47	324-2	2	Screw-HH
48	9266934	2	Screw
49	109-7679-03	1	Mount-Relay



Fuel System Assembly

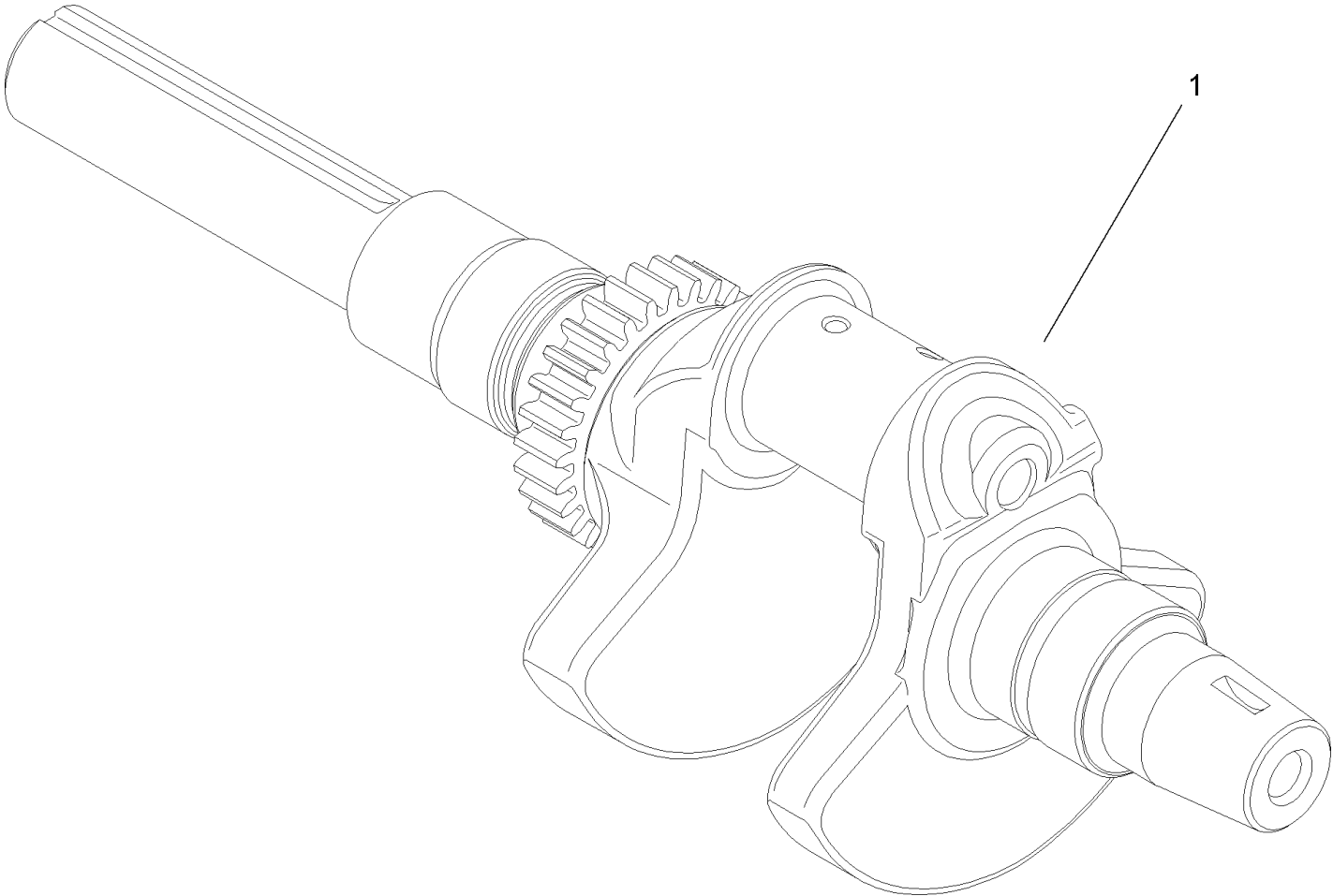
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	107-9285	1	Fuel Line ASM	17	3296-47	6	Nut-Lock, NI
1:1	1-303077	12	Clamp	19	1-805005	2	Washer-Lock
1:2	109-0678	2	Hose-Fuel	20	3256-23	8	Washer-Flat
1:3	99-5000	2	Valve-Check, Fuel	23	109-2661	4	Screw-PPH
1:4	109-0305	1	Hose-Fuel	26	106-9962	1	Control-Choke, Push / Pull
1:5	99-5005	1	Fitting-Tee, Barbed	27	1-807513	2	Bolt-CARR
1:7	109-0302	1	Hose-Fuel	28	1-513592	1	Knob-Ball
1:8	109-0299	1	Hose-Fuel	29	107-8073	1	Cable-Throttle
1:9	1-603770	1	Valve-Fuel	30	3296-2	2	Nut-Lock
1:10	110-5701	1	Hose-Fuel				
2	110-5732	1	Control Panel ASM				
2:2	110-5731	1	Decal-Panel, Control				
4	1-303335	4	Tie-Plastic				
9	1-633023	6	Stud				
10	105-3644	1	LH Fuel Tank Kit ASM				
②10:1		1	LH Fuel Tank ASM				
10:1:2	103-2605	1	Fitting-Fuel, Bulkhead				
10:2	109-0346	1	Cap-Fuel, Gas				
11	105-3643	1	RH Fuel Tank Kit ASM				
②11:1		1	RH Fuel Tank ASM				
11:1:2	103-2605	1	Fitting-Fuel, Bulkhead				
11:2	109-0346	1	Cap-Fuel, Gas				
14	1-633349	6	Spring-Tank, Fuel				
16	322-3	2	Screw-HH				



Electrical Assembly

Ref	Part No.	Qty.	Description
1	107-9277-03	1	Strap-Holddown, Battery
2	105-1692	1	Battery
2:1	104-4163	1	Decal-Battery
2:2	104-4164	1	Decal-Battery
3	1-543792	2	Wingnut
4	1-633307	1	Wire-Ground
6	1-800282	1	Screw-HH
7	3256-2	2	Washer-Flat
8	3296-29	1	Nut-Lock, NI
9	1-523415	1	Spring-Switch, Seat
10	1-522424-03	1	Mount-Spring, Seat
11	321-4	6	Screw-HH
12	32128-33	6	Nut-HF
13	63-8360	2	Key-Ignition
14	1-513152	1	Switch-Closed, Normally
15	1-513180	1	Plate-Switch, Seat
16	3290-500	12	Screw-PPH
17	1-633181	4	Plate-Tapped
18	1-816001	2	Fuse-Blade Type, 20 Amp
19	1-633111	1	Switch
20	1-513051	2	Switch-Open, Normally
21	1-303287	5	Tie-Plastic
22	100-6186	1	Module-Delay, Seat
23	104-2541	1	Switch ASM

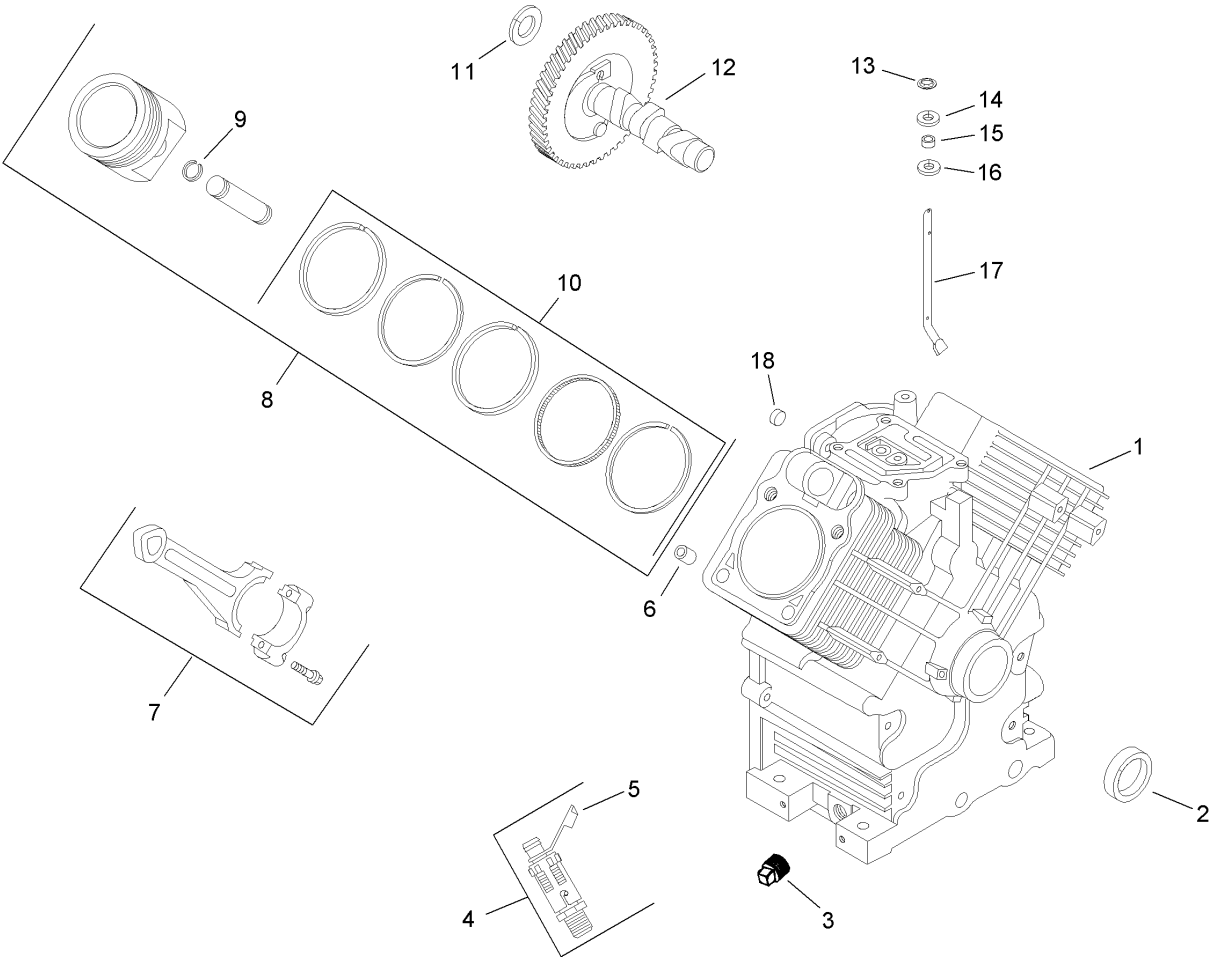
Ref	Part No.	Qty.	Description
23:1	218-461	1	Nut-HH
23:2	3254-5	1	Washer-Tooth
24	1-513374	1	Meter-Hour
25	103-5221	1	Switch-PTO
26	1-633396	3	Clip-Loom
27	106-7497	1	Harness-Wire
28	1-303335	2	Tie-Plastic
29	109-7630	1	Positive Battery Cable ASM
29:1	109-2407	1	Insulator-Battery
29:2	1-543393	1	Insulator-Solenoid
31	1-633651	2	Bolt-Holddown
33	3296-2	4	Nut-Lock
34	1-643275	2	Relay
37	3256-22	1	Washer-Flat
51	3217-6	1	Nut-Hex
53	107-9309	1	Decal-Instructions, Charging



Crankshaft Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description
1	24 014 06-S	1	Crankshaft

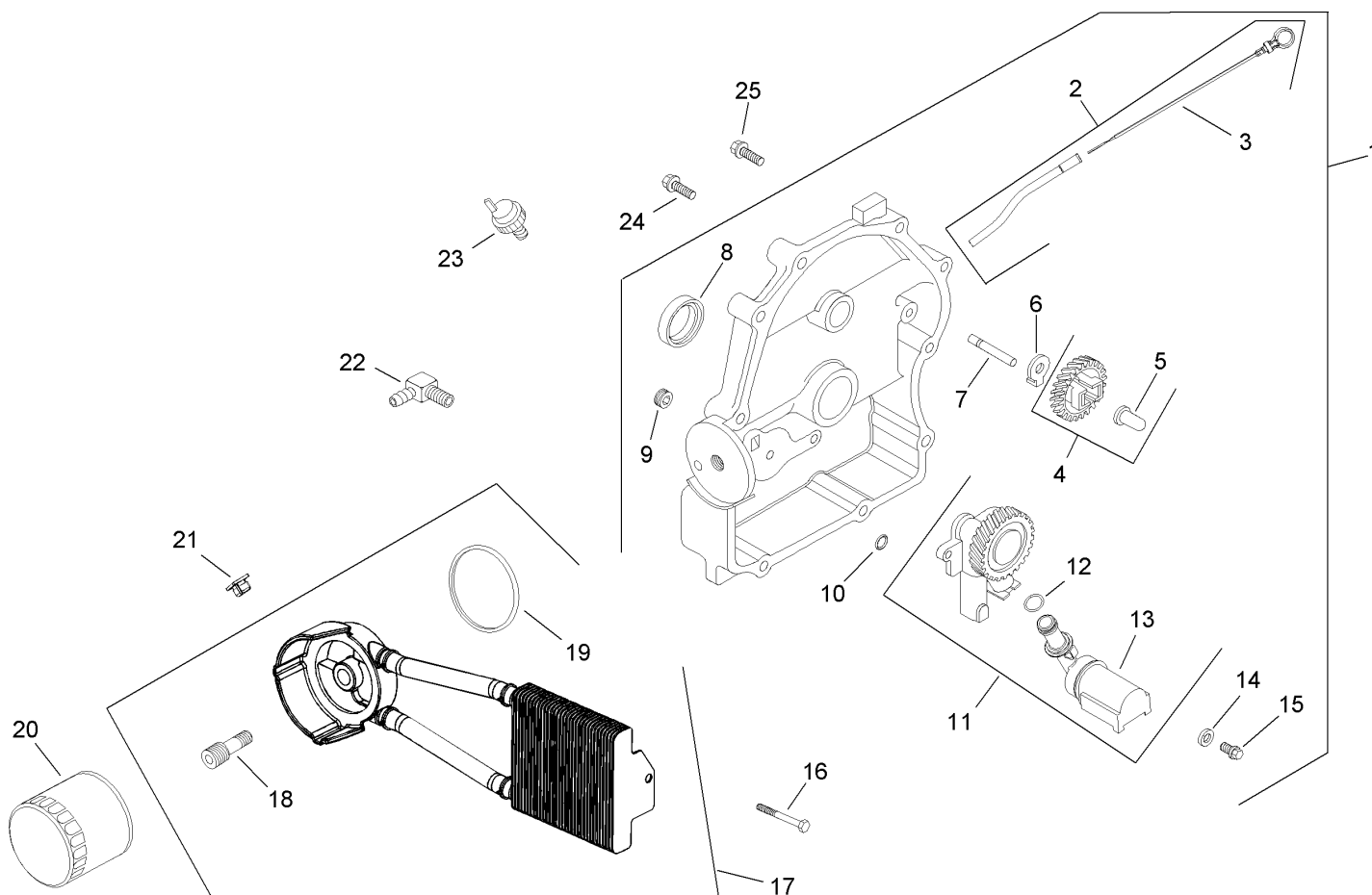
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Crankcase Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description
2 41		1	Crankcase (Use: Miniblock 24 782 36)
42	24 032 01-S	1	Seal-Oil
43	25 139 57-S	2	Plug-Solid, Square Head (.38)
44	25 755 14-S	1	Oil Drain Valve ASM
45	25 173 14-S	1	Cap-Valve, Oil Drain
46	24 380 16-S	6	Pin-Locating
47	24 067 20-S	2	Rod-Connecting (STD)
47	24 067 14-S	2	Rod-Connecting (.25)
48	24 874 08-S	2	Piston W/Ring Set (STD)
48	24 874 16-S	2	Piston And Ring Set (.08)
48	24 874 20-S	2	Piston And Ring Set (.25)
48	24 874 21-S	2	Piston W/Ring Set (.50)
49	24 018 01-S	4	Retainer-Pin, Piston
410	24 108 05-S	2	Ring Set (.25)
410	24 108 06-S	2	Ring Set (.25)
410	24 108 07-S	2	Ring Set (.50)
411	12 422 10-S	1	Shim-Camshaft (Yellow .034)
411	12 422 09-S	1	Shim-Camshaft (Red .032)
411	12 422 13-S	1	Shim-Camshaft (Black .04)
411	12 422 07-S	1	Shim-Camshaft (White .028)
411	12 422 08-S	1	Shim-Camshaft (Blue .03)
411	12 422 11-S	1	Shim-Camshaft (Green .036)
411	12 422 12-S	1	Shim-Camshaft (Gray .038)

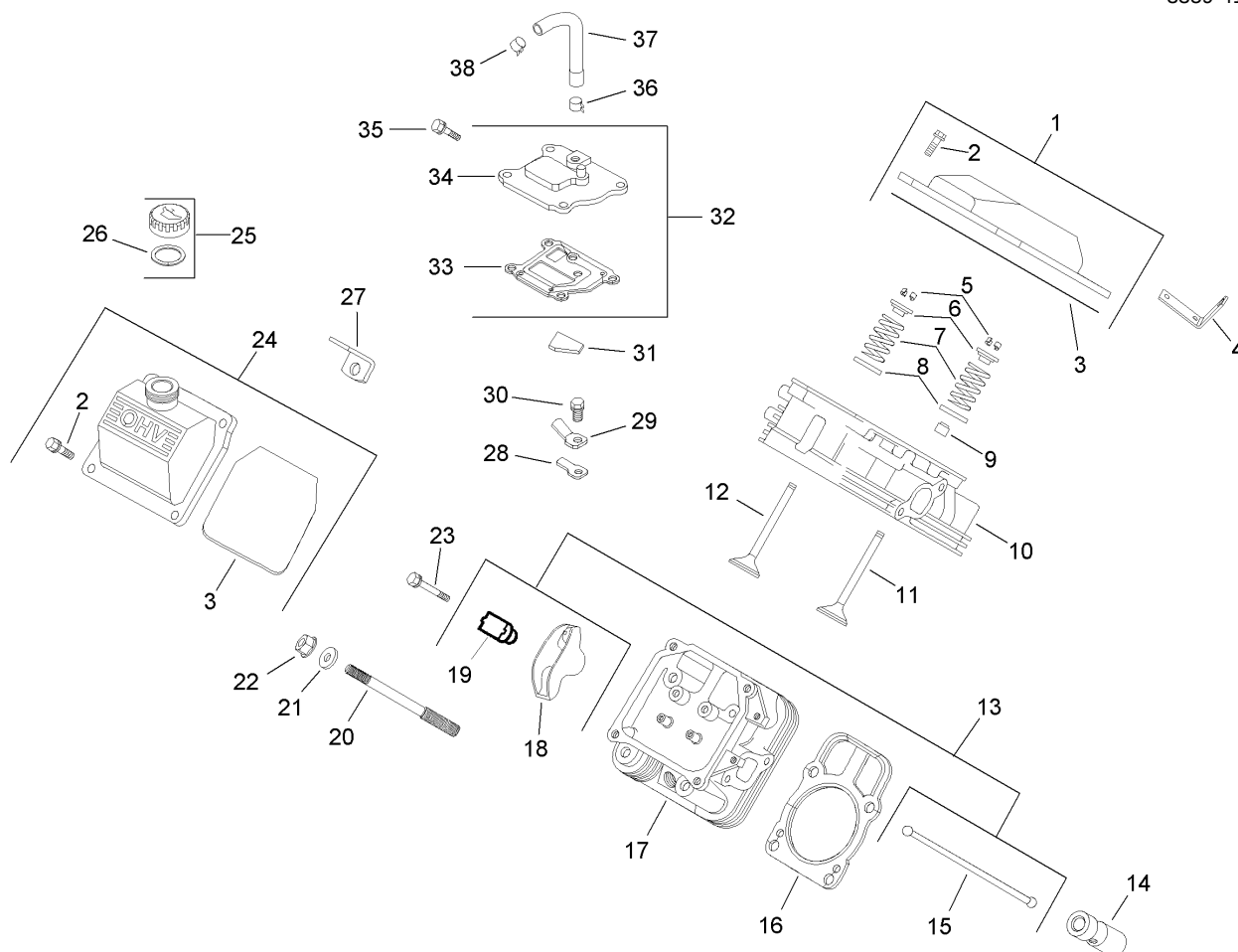
Ref	Part No.	Qty.	Description
412	24 012 18-S	1	Camshaft
413	24 018 09-S	1	Ring-Retainer
414	M-931010-S	1	Washer-Flat (8 Mm)
415	28 032 09-S	1	Seal-Shaft, Cross Governor
416	24 468 15-S	1	Washer-Flat (.34)
417	24 144 38-S	1	Shaft-Cross, Governor
418	52 139 09-S	1	Plug-Cup



Oil Pan / Lubrication Assembly Kohler CH740 0075

Ref	Part No.	Qty.	Description
④1	24 009 83-S	1	Closure Plate ASM
④2	24 755 121-S	1	Dipstick Tube ASM
④3	24 038 10-S	1	Dipstick
④4	24 043 12-S	1	Governor Gear Kit
④5	12 380 01-S	1	Pin-Regulating, Governor
④6	24 448 02-S	1	Tab-Locking
④7	12 144 02-S	1	Shaft-Gear, Governor
④8	52 032 08-S	1	Seal-Oil
④9	25 139 60-S	1	Plug-Hex, Countersunk (.125)
④10	24 153 08-S	1	O-Ring
④11	24 393 51-S	1	Oil Pump ASM
④12	24 153 01-S	1	O-Ring
④13	24 381 04-S	1	Pick Up-Oil
④14	M-631005-S	2	Washer-Plain (6 Mm)
④15	M-645025-S	2	Screw-HF (M6X1.0X25)
④16	25 086 49-S	2	Screw-Tapping (1/4-1X3/4)
④17	54 755 21-S	1	Oil Cooler Kit
④18	24 136 05-S	1	Nipple-Filter, Oil
④19	24 153 21-S	1	O-Ring
④20	12 050 01-S	1	Filter-Oil
④21	24 100 01-S	2	Nut-Plastic
④22	25 155 02-S	1	Connector-Hose, 90 DEG
④23	24 099 03-S	1	Switch-Pressure
④24	24 086 16-S	9	Screw-HF (M8X1.25X45)

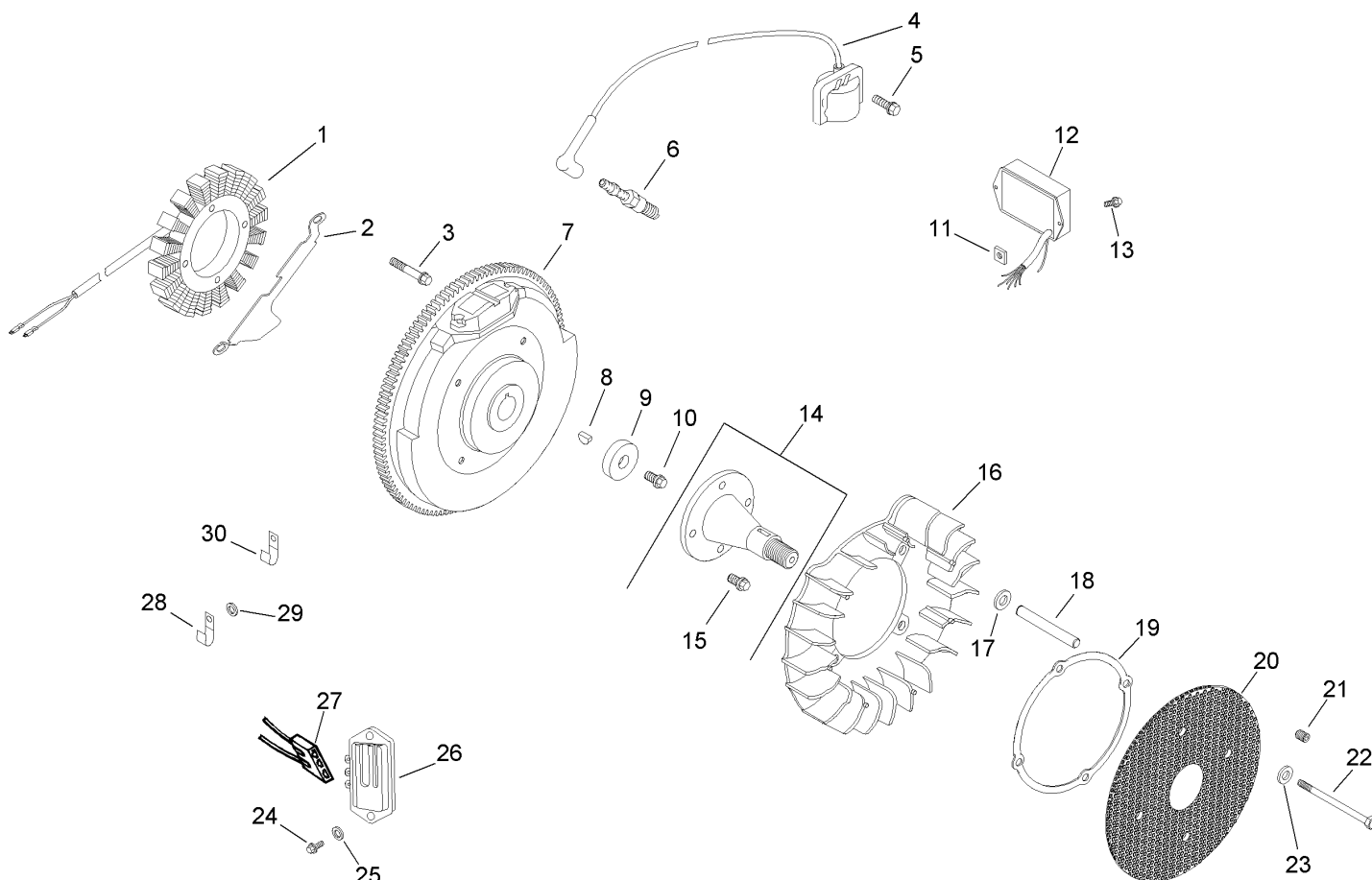
Ref	Part No.	Qty.	Description
④25	24 086 17-S	1	Screw-HF (M8X1.25X45)



Head / Valve / Breather Assembly Kohler CH740 0075

Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover ASM
❶2	M-651030-S	4	Screw-Hex Flange (M6X1.0X30)
❶3	24 153 28-S	1	O-Ring
❶4	24 445 01-S	1	Strap-Lifting
❶5	12 755 03-S	4	Retainer Kit
❶6	12 173 01-S	2	Cap-Spring, Valve
❶7	24 089 02-S	2	Spring-Valve
❶8	235011-S	2	Retainer-Spring
❶9	66 032 05-S	1	Seal-Stem, Valve
❶10	24 318 65-S	1	Cylinder Head ASM
❶11	24 017 01-S	1	Valve-Intake (Standard)
❶11	24 017 02-S	1	Valve-Intake (.25)
❶12	24 016 01-S	2	Valve-Exhaust (Standard)
❶12	24 016 02-S	1	Valve-Exhaust (.25)
❶13	24 755 66-S	1	Valve Train Kit
❶14	25 351 04-S	4	Lifter-Valve
❶15	24 411 05-S	2	Rod-Push
❶16	24 841 03-S	2	Cylinder Head Gasket Kit
❶17	24 318 66-S	1	Cylinder Head ASM
❶18	25 186 01-S	2	Arm-Rocker
❶19	24 599 02-S	2	Arm-Rocker, Pivot
❶20	24 072 09-S	8	Stud (M8X1.25, M10X1.5, 105 Mm)
❶21	24 468 16-S	8	Washer-Flat (8.6 Mm)

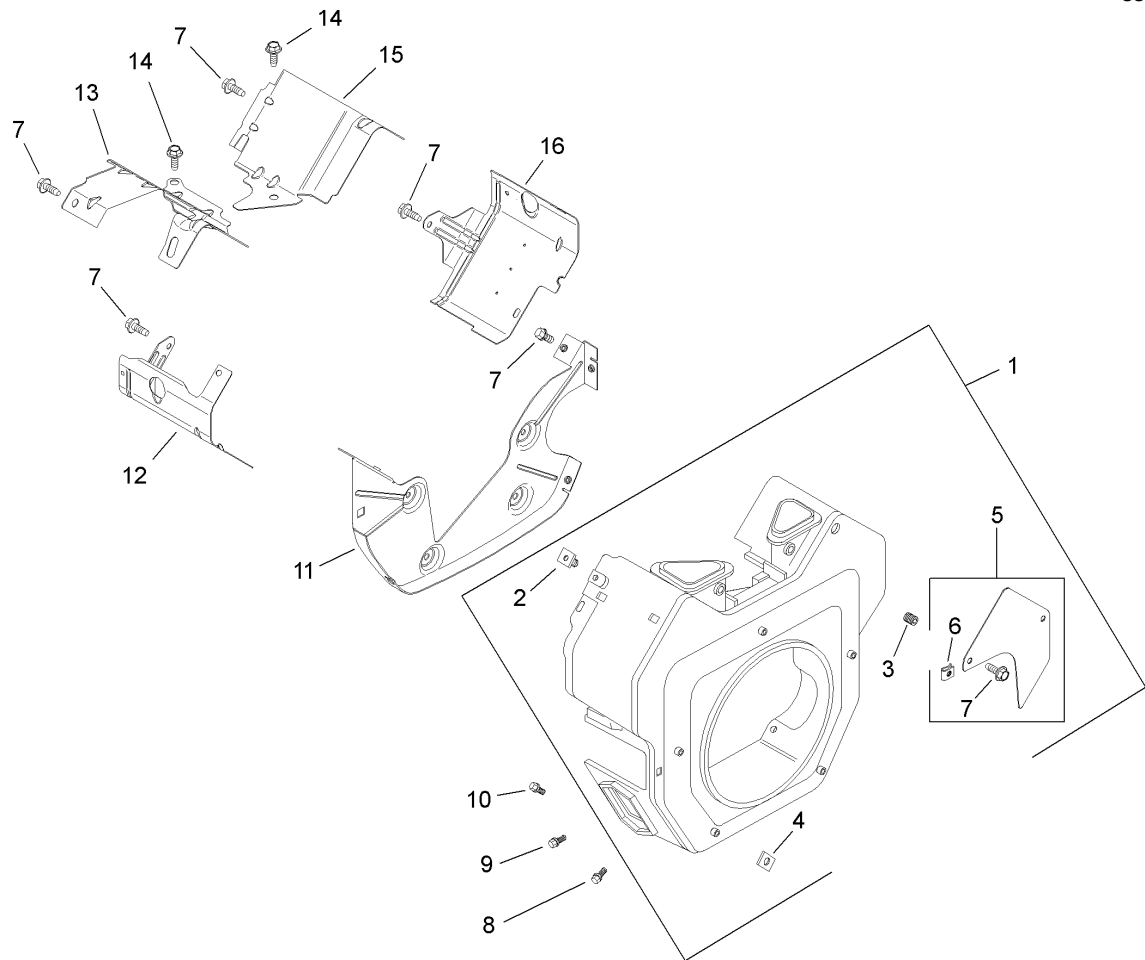
Ref	Part No.	Qty.	Description
❶22	24 100 10-S	8	Nut-HF (M8X1.25)
❶23	M-640034-S	2	Screw-HF (M6X1.0X34)
❶24	24 755 140-S	1	Valve Cover Kit
❶25	25 755 13-S	1	Oil Fill Cap ASM
❶26	25 153 02-S	1	O-Ring
❶27	12 445 05-S	1	Strap-Lifting
❶28	24 402 03-S	1	Reed-Breather
❶29	66 018 04-S	1	Retainer-Reed, Breather
❶30	M-545010-S	1	Screw-HHFTF (M5X0.8X10)
❶31	24 050 01-S	1	Filter-Breather
❶32	24 033 01-S	1	Breather Kit
❶33	24 041 51-S	1	Gasket-Breather
❶34	24 096 86-S	1	Cover-Breather
❶35	M-645020-S	4	Screw-Flange, Hex (M6X1.0X20)
❶36	25 237 08-S	1	Clamp-Hose
❶37	24 326 77-S	1	Hose-Breather
❶38	25 237 14-S	1	Clamp-Hose
❶❶	24 755 147-S	1	Cylinder Head Hardware Kit



Ignition / Electrical Assembly Kohler CH740 0075

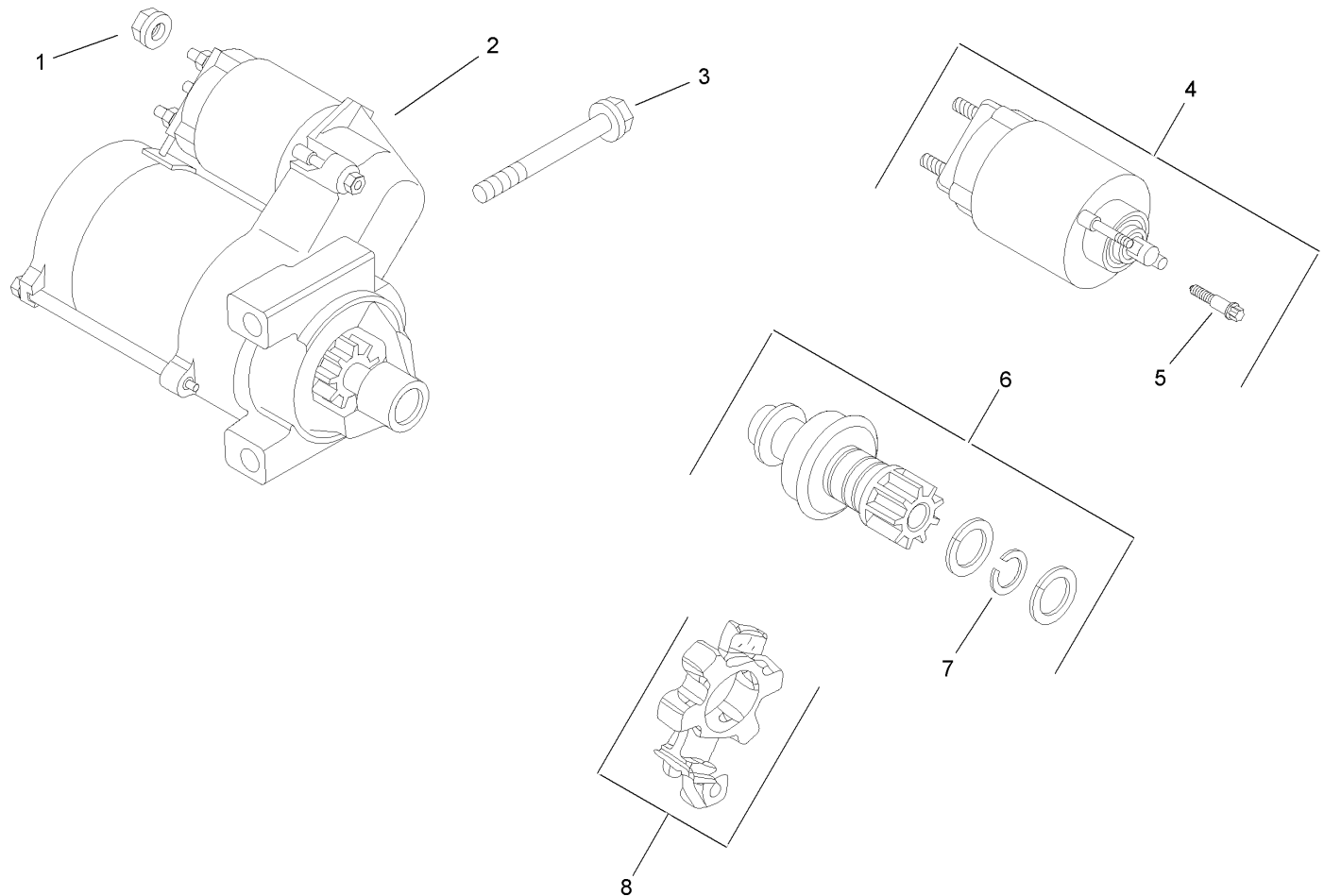
Ref	Part No.	Qty.	Description
❶1	54 755 09-S	1	Stator Kit
❶2	24 126 137-S	1	Bracket-Strap, Ground
❶3	M-548025-S	2	Screw-HHFTF (M5X0.8X25)
❶4	24 584 31-S	1	Module-Advance, Spark
❶5	M-545020-S	1	Screw-HHFTF (M5X0.8X20)
❶6	12 132 02-S	2	Spark Plug
❶7	24 025 15-S	1	Flywheel
❶8	X-42-15-S	1	Key (.19 X .62)
❶9	12 468 03-S	1	Washer-Flat (.38)
❶10	12 086 14-S	4	Screw-Hex, Flange (M10X1.5X45)
❶11	24 100 02-S	4	Nut-Plastic
❶12	24 584 36-S	4	Module-Ignition
❶13	24 086 41-S	1	Screw-Phl HD (11-16X1/2)
❶14	24 755 08-S	1	Front Drive Shaft Kit
❶15	M-839025-S	4	Screw-HF (M8X1.25X25)
❶16	24 157 11-S	4	Fan
❶17	24 468 11-S	1	Washer-Spring
❶18	24 112 14-S	1	Spacer
❶19	24 141 06-S	2	Ring-Support
❶20	24 162 22-S	1	Screen-Grass
❶21	25 086 43-S	1	Screw-Set
❶22	M-603100-S	2	Screw-HH (M6X1.0X100)
❶23	X-25-53-S	4	Washer-Flat (.25)
❶24	24 086 18-S	4	Screw-Phl HD (11-16X.88)

Ref	Part No.	Qty.	Description
❶25	X-25-92-S	1	Washer-Flat (.188)
❶26	41 403 09-S	1	Rectifier-Regulator
❶27	236602-S	1	Connector (3 Contact)
❶28	47 154 01-S	1	Clip-Cable
❶29	X-25-63-S	1	Washer-Flat (.25)
❶30	48 154 02-S	1	Clip-Cable
❶❶	25 468 07-S	1	Washer-Flat (.22)
❶❶	24 176 98-S	1	Harness-Wiring
❶❶	25 454 03-S	2	Tie-Wire



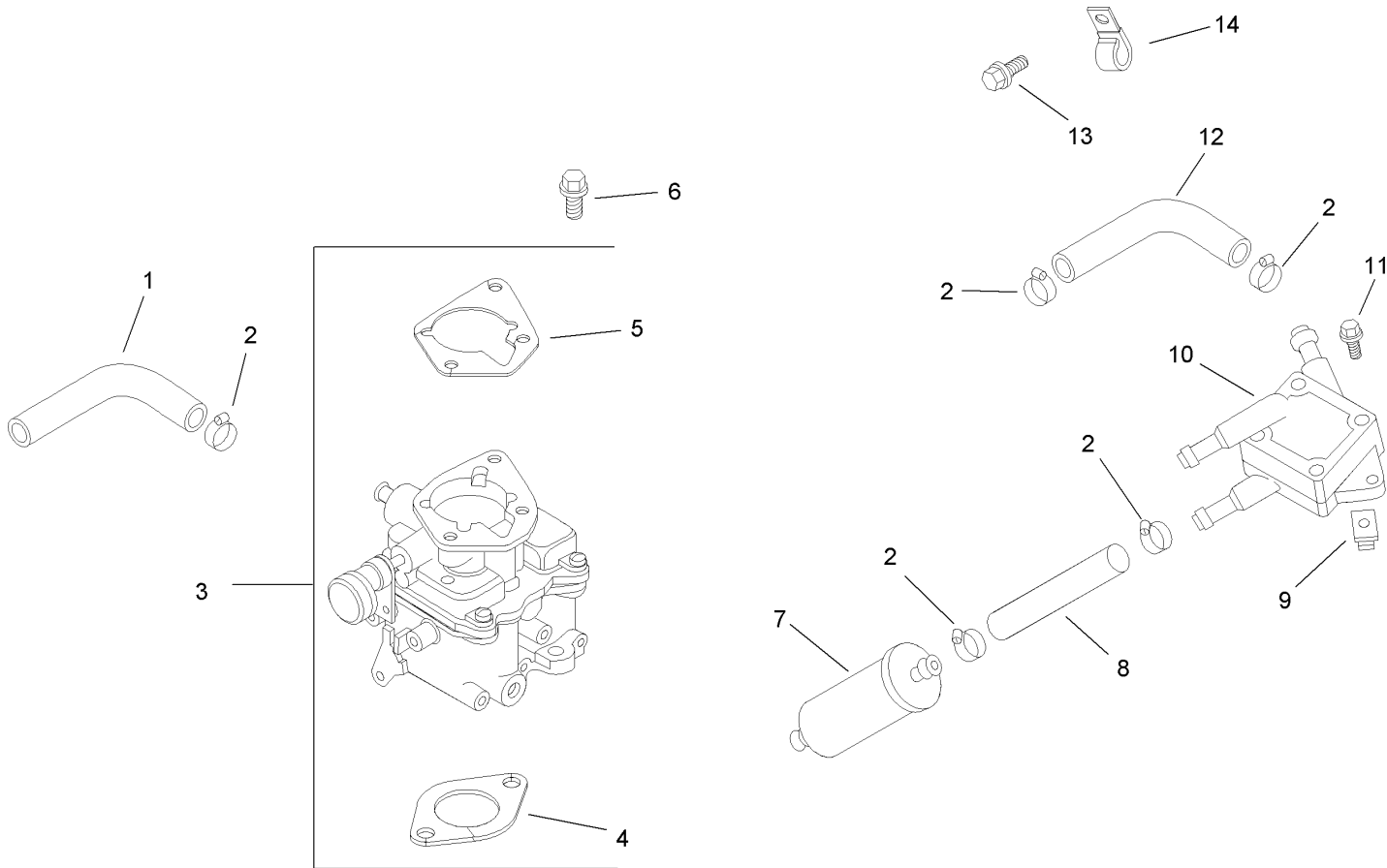
Blower Housing and Baffle Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description				
❶1	24 027 201-S	1	Housing-Blower				
❷2	24 100 02-S	2	Nut-Plastic				
❸3	25 086 43-S	1	Screw-Set				
❹4	24 100 01-S	3	Nut-Plastic				
❺5	25 755 21-S	2	Access Panel Kit				
❻6	25 154 02-S	4	Clip-Mounting				
❼7	M-645016-S	10	Screw-HHFTF (M6X1.0X16)				
❸8	M-561016-S	1	Screw-HHFTF (M5X.8X16)				
❹9	M-545016-S	2	Screw-HHFTF (M5X0.8X16)				
❺10	M-545020-S	4	Screw-HHFTF (M5X0.8X20)				
❻11	24 146 53-S	1	Plate-Backing				
❹12	24 063 39-S	1	Baffle-Barrel, Cylinder (No. 2 Side)				
❹13	24 063 70-S	1	Baffle-Valley (No. 2 Side)				
❹14	M-545010-S	2	Screw-HHFTF (M5X0.8X10)				
❹15	24 063 59-S	1	Baffle-Valley (No. 1 Side)				
❹16	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)				
❶❹	25 154 11-S	1	Clip-Repair (Speed Nut)				
❶❹	41 037 10-S	1	Nameplate-Service				



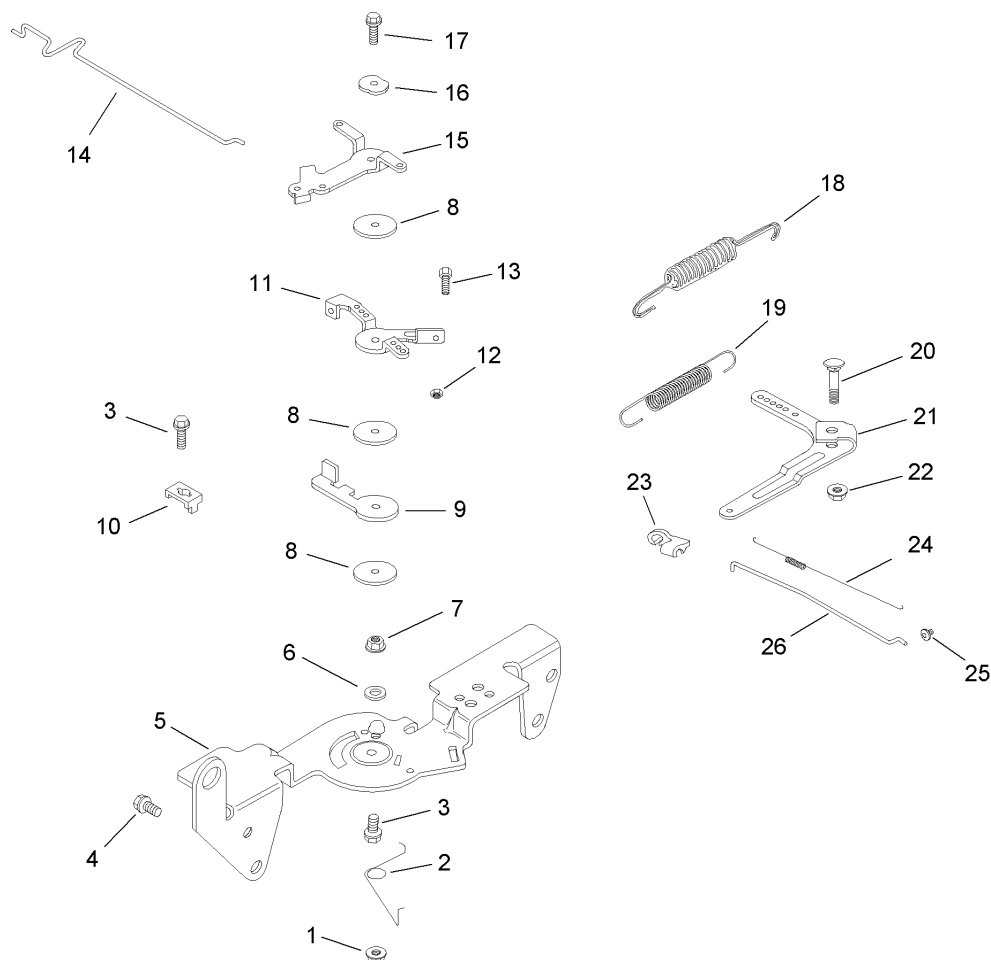
Starting System Assembly Kohler CH740 0075

Ref	Part No.	Qty.	Description				
41	M-841080-S	1	Nut-Hex, Flange (M8X1.25)				
42	25 098 09-S	1	Starter ASM				
43	M-839080-S	2	Screw-Hex, Flange (M8X1.25X70)				
44	25 435 06-S	1	Solenoid Kit				
45	25 086 113-S	3	Screw-Torx Head, External				
46	25 755 33-S	1	Pinion Drive Kit				
47	25 141 05-S	1	Ring-Retaining				
48	25 221 01-S	1	Brush Kit				



Fuel System Assembly
Kohler CH740 0075

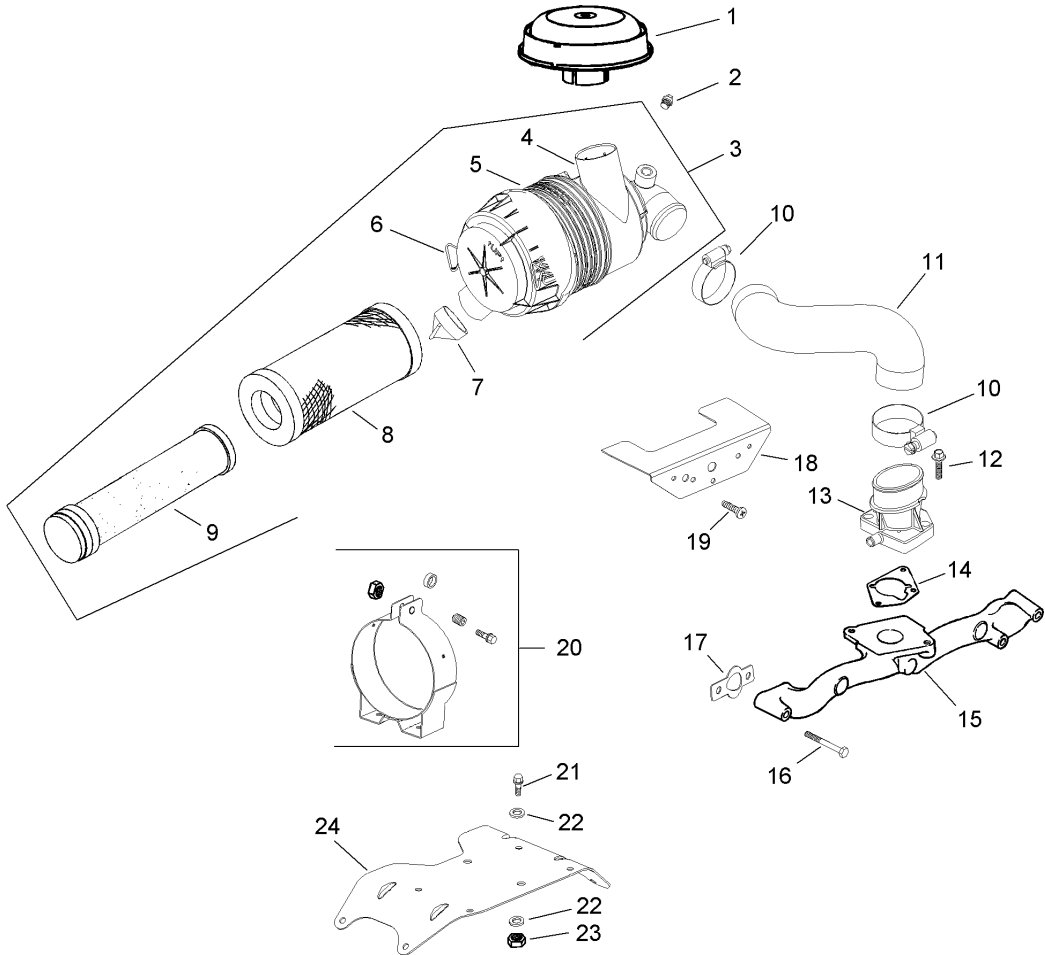
Ref	Part No.	Qty.	Description				
1	25 111 36-S	1	Line (Fuel Pump To Filter)				
2	25 237 14-S	6	Clamp-Hose				
3	24 853 93-S	1	Carburetor Kit				
4	24 041 17-S	1	Gasket-Carburetor				
5	24 041 06-S	1	Gasket-Base, Air Cleaner				
6	M-651030-S	2	Screw-Hex Flange (M6X1.0X30)				
7	24 050 10-S	1	Filter-Fuel				
8	25 111 34-S	1	Line-Fuel (24 Inch, Cut to needed Length)				
9	24 100 01-S	2	Nut-Plastic				
10	24 393 16-S	1	Pump-Pulse, Fuel				
11	24 086 12-S	2	Screw-Hex Cap (M6X1.7X18)				
12	24 353 02-S	1	Line-Fuel (15.5)				
13	47 154 01-S	1	Clip-Cable				
14	M-650012-S	1	Screw-HF (M6X1.0X12)				
14	24 755 137-S	1	High Altitude Kit (10,000 Ft)				
14	24 755 138-S	1	High Altitude Kit				
14	24 757 01-S	1	Solenoid Repair Kit				
14	24 757 02-S	1	Float Repair Kit				
14	24 757 03-S	1	Carburetor Repair Kit				
14	24 757 07-S	1	Choke Repair Kit				
14	24 757 08-S	1	Acc Pump Repair Kit				
14	24 757 09-S	1	Acc Pump Seal Repair Kit				



Engine Control Assembly Kohler CH740 0075

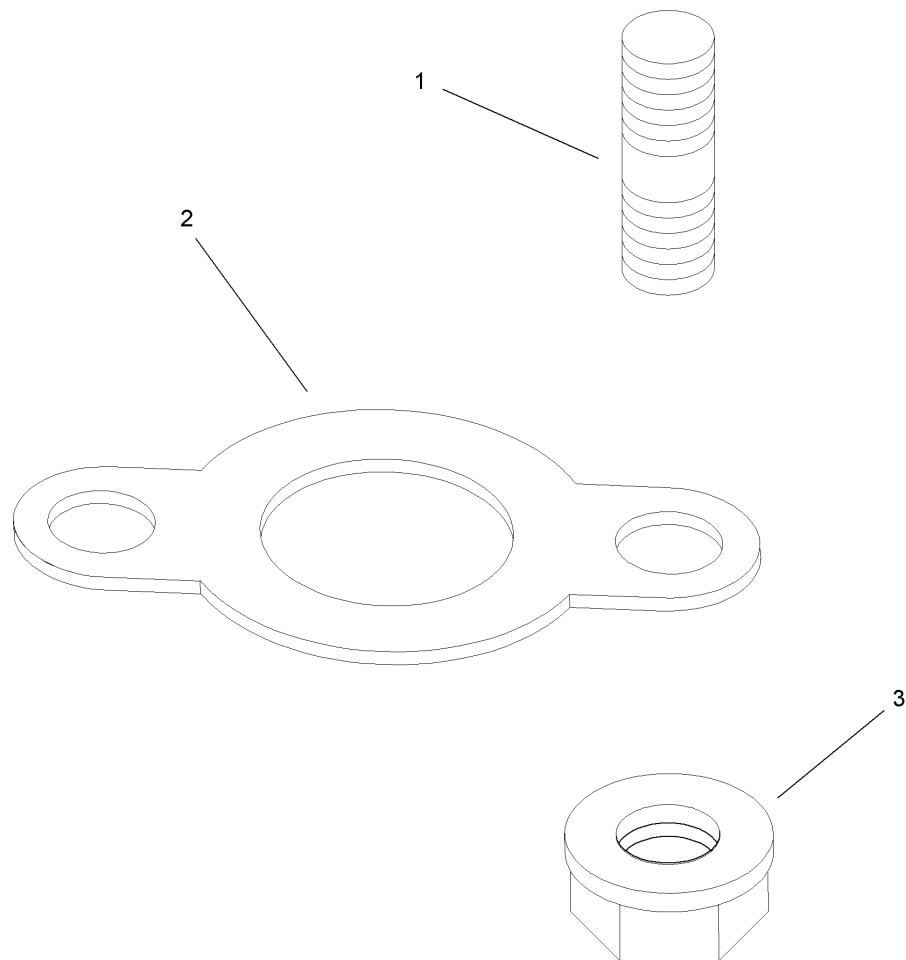
Ref	Part No.	Qty.	Description
④1	M-547050-S	1	Nut-Hex, Lock (M5X0.8)
④2	24 089 03-S	1	Spring-Return, Choke
④3	M-545016-S	1	Screw-HHFTF (M5X0.8X16)
④4	M-645016-S	1	Screw-HHFTF (M6X1.0X16)
④5	24 126 56-S	1	Bracket-Control
④6	X-20-1-S	1	Washer-Lock (.25)
④7	M-541050-S	1	Nut-HF (M5X0.8)
④8	24 468 01-S	1	Washer-Flat (5.5 Mm)
④9	24 090 07-S	1	Lever-Actuator, Throttle
④10	12 237 01-S	1	Clamp-Cable
④11	24 090 03-S	1	Lever-Control, Throttle
④12	M-446030-S	1	Nut-Hex (M4X0.7)
④13	M-401030-S	1	Screw (M4X0.7X30)
④14	24 079 21-S	1	Linkage-Choke
④15	24 090 05-S	1	Lever-Choke
④16	41 468 03-S	1	Washer-Spring (.25)
④17	M-545020-S	1	Screw-HHFTF (M5X0.8X20)
④18	24 089 51-S	1	Spring-Limiter, Throttle
④19	24 089 46-S	1	Spring-Governor
④20	24 211 03-S	1	Bolt-Rd HD Sq Neck (M6X1.0X25)
④21	24 090 33-S	1	Lever-Governor
④22	M-641060-S	1	Nut-Hex, Flange (M6X1.0)
④23	25 158 11-S	1	Bushing-Linkage, Throttle
④24	24 089 01-S	1	Spring-Linkage

Ref	Part No.	Qty.	Description
④25	25 158 08-S	1	Bushing-Retaining, Linkage
④26	24 079 01-S	1	Linkage-Throttle



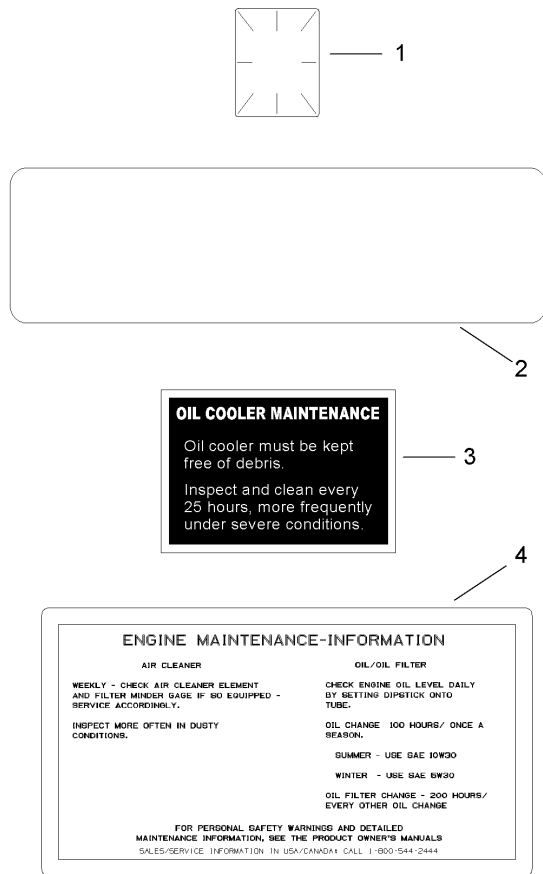
Air Intake / Filtration Assembly
Kohler CH740 0075

Ref	Part No.	Qty.	Description				
❶1	25 324 02-S	1	Hood-Cleaner, Air				
❷2	25 139 20-S	1	Plug-Pipe				
❸3	25 048 07-S	1	Air Cleaner ASM				
❹4	25 081 01-S	1	Housing-Air Cleaner, Heavy Duty				
❺5	25 096 06-S	1	Air Cleaner Cover ASM				
❻6	25 154 05-S	1	Clip				
❼7	24 462 07-S	1	Valve-Ejector, Dust				
❽8	25 083 01-S	1	Element-Air Filter, Primary				
❾9	25 083 04-S	1	Element-Air Filter, Safety				
❿10	25 237 21-S	2	Clamp-Hose				
⓫11	24 326 71-S	1	Hose-Cleaner, Air				
⓬12	M-651025-S	1	Screw-HF (M6X1.0X25)				
⓭13	24 029 61-S	1	Adapter-Cleaner, Air				
⓮14	24 041 06-S	1	Gasket-Base, Air Cleaner				
⓯15	24 164 14-S	1	Manifold-Intake				
⓰16	25 086 84-S	1	Screw-HF (M6X1.0X55)				
⓱17	24 041 01-S	1	Gasket-Manifold, Intake				
⓲18	24 314 25-S	1	Shield-Debris				
⓳19	24 086 06-S	1	Screw-Head, Phillips (.69X.75)				
⓴20	25 126 02-S	1	Air Cleaner Bracket ASM				
⓵21	M-639016-S	1	Screw-HF (M6X1.0X16)				
⓶22	X-25-73-S	2	Washer-Flat (0.25)				
⓷23	M-647060-S	2	Nut-Lock (M6X1.0)				
⓸24	24 126 142-S	1	Bracket-Cleaner, Air				



Exhaust Assembly Kohler CH740 0075

Ref	Part No.	Qty.	Description
④1	25 072 04-S	4	Stud (M8X1.25X33)
④2	24 041 49-S	2	Gasket-Manifold, Exhaust
④3	M-841080-S	4	Nut-Hex, Flange (M8X1.25)



Artwork is representative
Actual labels may differ depending on model and specification number

Decals

Kohler CH740 0075

Ref	Part No.	Qty.	Description				
41	25 113 39-S	1	Decal-Laminate, Clear				
42	24 113 132-S	1	Decal-27Hp				
43	24 113 25-S	1	Decal-Cooler, Oil				
44	25 113 27-S	1	Decal-Cleaner, Air				
1 4	24 522 307	1	Short Block				
1 4	24 755 113-S	1	Gasket Set				

Attachments and Accessories

For 74291 - Z500 Z Master, With 52in 7-Gauge Side Discharge Mower

Product Name	Model/Part
Winter Hydraulic Filter	1-633752
Z Stand Kit	105-1622
1.25 Inch Spark Arrester Kit	105-1672
Blade-Recycler, 18 Inch	105-7779-03
Blade-Hi Flow, 18 Inch	105-7781-03
Blade-Med Flow, 18 Inch	105-7794-03
Blade-Low Flow, 18 Inch	105-7795-03
Blade-Atomic, 18 Inch	105-7796-03
52 Inch Recycler Kit	107-1610
Striping Kit	107-1630
Turbo Baffle Kit	107-1634
DFS Weight Kit	107-1760
Suspension Kit for Standard Seat	107-1892
Light Kit	107-9880
Blade-Hi-Flow, 18 Inch (6 Pack)	108-1117
Blade-Atomic, 18 Inch (6 Pack)	108-1118
Roller Striping Kit	108-2162
Blade-Lo-Flow, 18 Inch (6 Pack)	110-0406
Blade-Recycler, 18 Inch (6 Pack)	110-0408
Blade-Med-Flow, 18 Inch (6 Pack)	110-0409
Cool Top ROPS Mounted Fan	110-1996
Bimini Sunshade	110-5726
Castor Wheel Assembly (Semi Pneumatic)	110-5746
Deck Lift Assist Kit	110-5761
Channel Reinforcement Kit	112-8674
DFS Vac Collection System	78513
Chute Gate Kit	78521
Deluxe Suspension Seat Kit	78530
Twin Bag Assembly	78533
Blower and Drive Kit	78537
Filter Minder Gauge	99-4664
Hitch Kit	99-8925

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