



Debris Blower Groundsmaster® 7200/7210 Traction Unit

Model No. 30393 - 270000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Fan Assembly	 3	Adapter Assembly	 6
Motor Connection Assembly	 4	Link Assembly No. 110-8105	 7
Hydraulic Motor Assembly No. 108-5496	 5	Caster Fork and Wheel Assembly	 8

Part Description Abbreviations

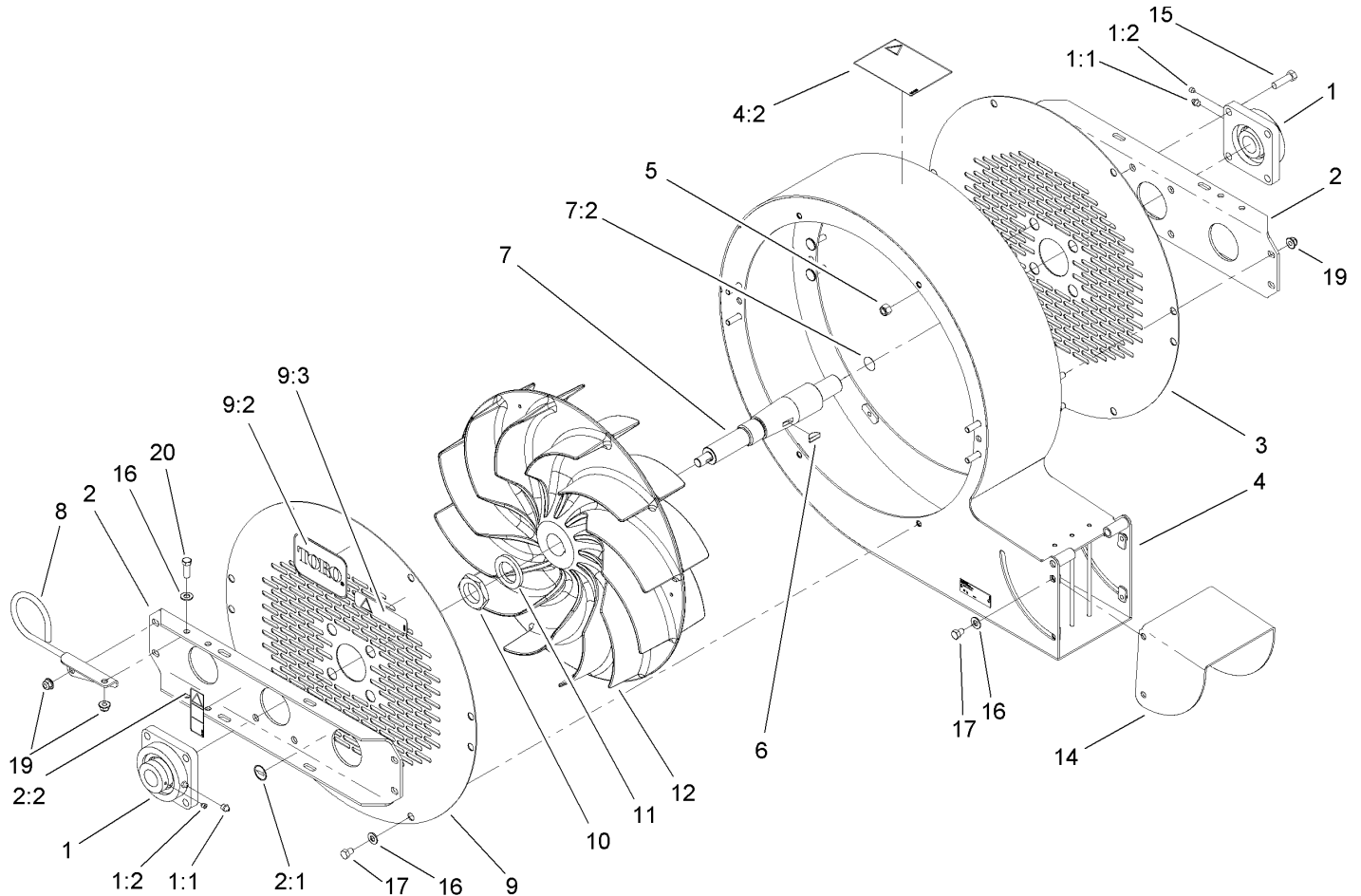
Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

❶ Not illustrated

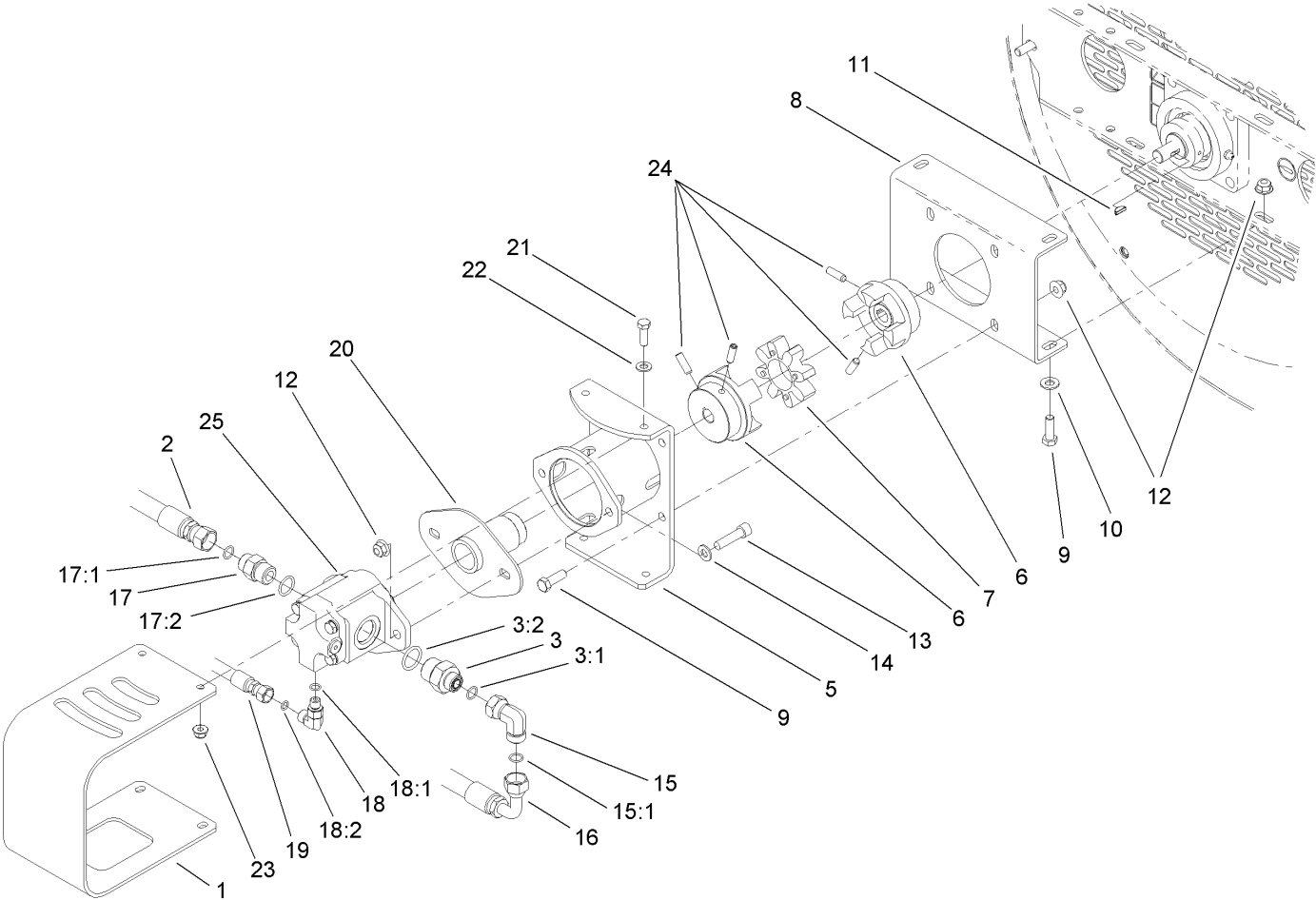
❷ Not serviced separately



Fan Assembly

Ref	Part No.	Qty.	Description
1	94-8987	2	Bearing
1:1	302-52	1	Fitting-Grease
1:2	106-9662	1	Screw-Set, HSH
2	105-4595	2	Bracket-Mount, Bearing
2:1	58-6520	1	Decal-Grease
2:2	105-4593	1	Decal-Shield
3	98-5877-01	1	Screen
4	112-1439	1	Fan Scroll ASM
4:2	98-3110	1	Decal-Caution
5	3296-48	8	Nut-Lock, NI
6	3257-42	1	Key-Woodruff
7	112-1440	1	Fan Shaft And Decal ASM
7:2	98-3111	1	Decal-Rotating
8	110-8120-01	1	Hose Support ASM
9	99-4479	1	Screen-Front
9:2	67-1300	1	Decal
9:3	93-9083	1	Decal-Caution
10	3218-17	1	Nut-Jam
11	77-0950	1	Washer-Castor
12	94-8950	1	Fan
14	98-1140-01	1	Chute Fan ASM
15	324-6	8	Screw-HH
16	3256-24	13	Washer-Flat
17	323-2	12	Screw-HH

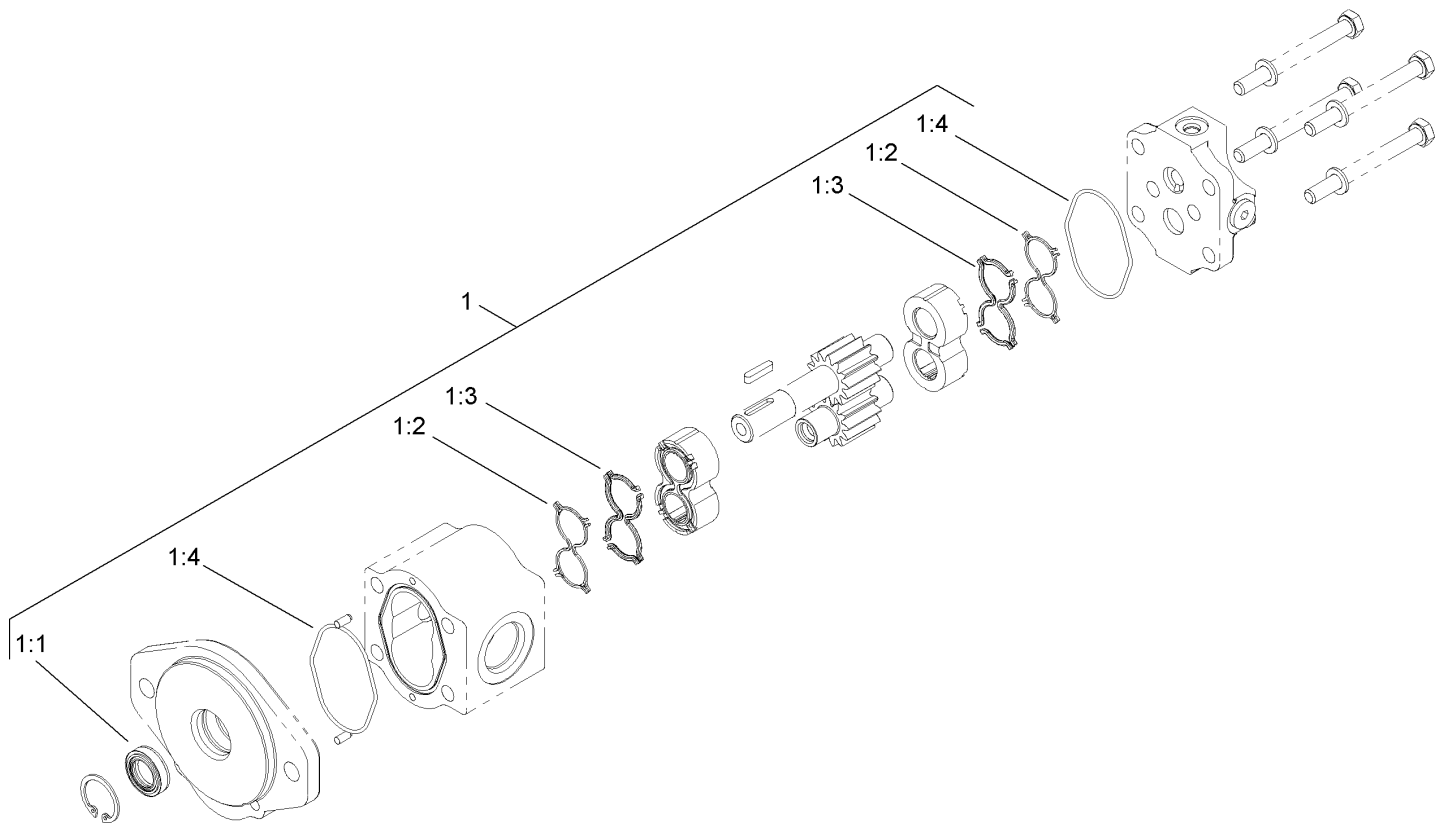
Ref	Part No.	Qty.	Description
19	104-8301	9	Nut-Flange, NI
20	323-18	1	Screw-HH



Motor Connection Assembly

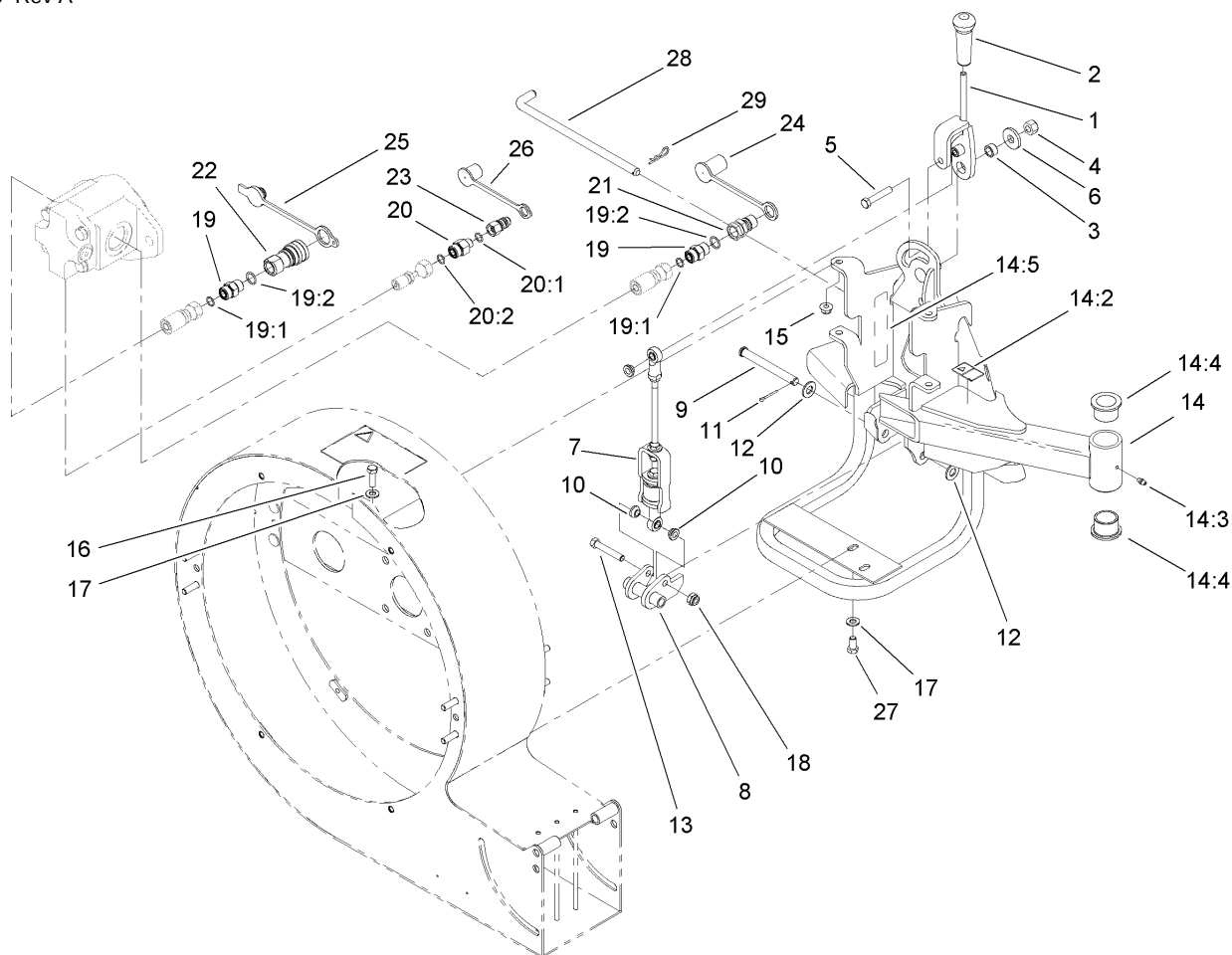
Ref	Part No.	Qty.	Description
1	108-9426-01	1	Shield
2	114-4044	1	Hose ASM-HYD
3	100-4240	1	Fitting-Adapter
3:1	237-30	1	O-Ring
3:2	237-81	1	O-Ring
5	108-2921-01	1	Mount ASM
6	108-2920	2	Hub-Spider, Blower
7	104-3542	1	Spider
8	105-2826-01	1	Bracket-Mount
9	323-18	8	Screw-HH
10	3256-24	4	Washer-Flat
11	3257-3	1	Key-Woodruff
12	104-8301	10	Nut-Flange, NI
13	3274-2	2	Screw-HSH
14	3256-38	2	Washer-Flat
15	94-6031	1	Fitting-HYD
15:1	237-30	1	O-Ring
16	114-4045	1	Hose ASM-HYD
17	340-6	1	Fitting-HYD, Straight
17:1	237-30	1	O-Ring
17:2	237-80	1	O-Ring
18	340-132	1	Fitting-HYD, 90 DEG
18:1	237-78	1	O-Ring
18:2	237-21	1	O-Ring

Ref	Part No.	Qty.	Description
19	114-4046	1	Hose ASM-HYD
20	110-8118	1	Alignment Tool ASM
21	322-5	4	Screw-HH
22	3256-23	4	Washer-Flat
23	104-8300	4	Nut-Flange, NI
24	100-7594	4	Screw-Set
25	108-5496	1	Motor-Hydraulic



Hydraulic Motor Assembly No. 108-5496

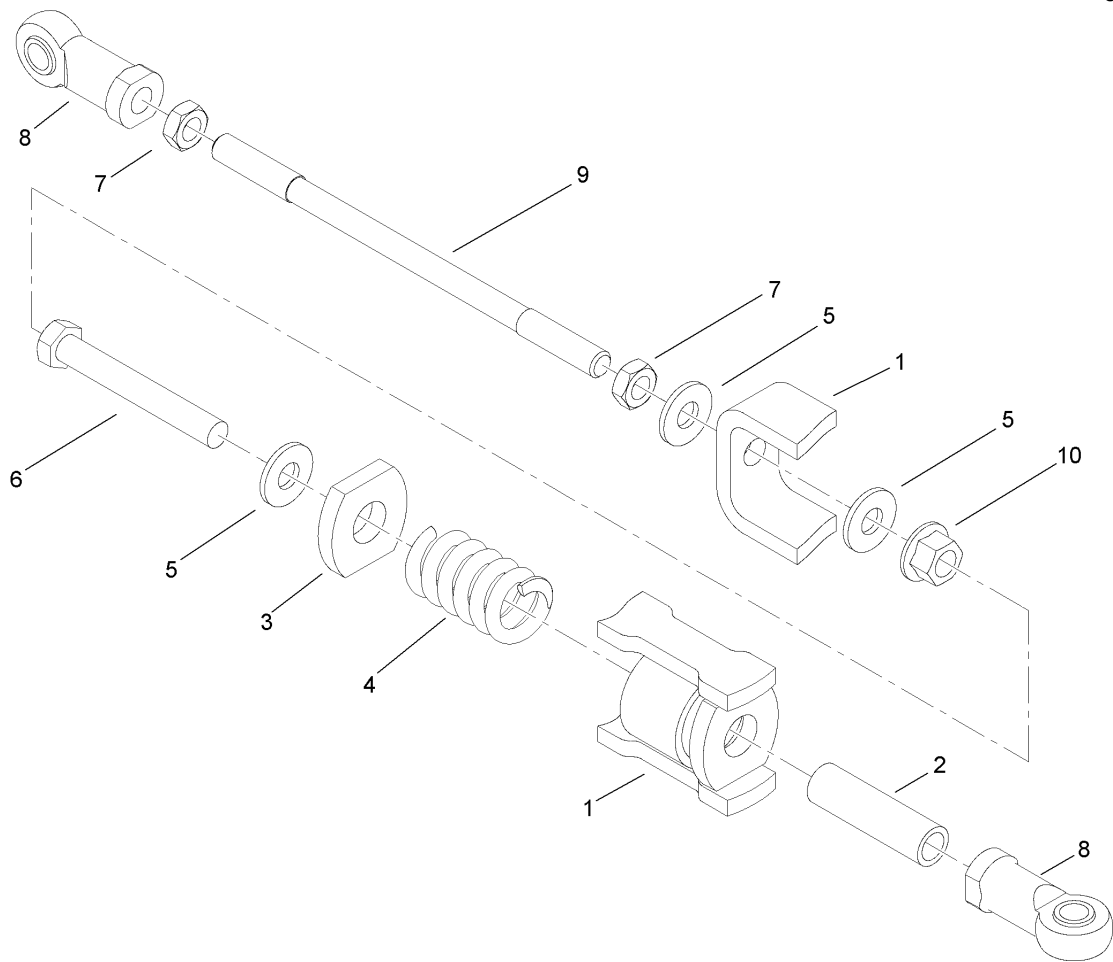
Ref	Part No.	Qty.	Description
1	108-4591	1	Seal Kit
②1:1		1	Seal-Lip
②1:2		2	Seal-Backup
②1:3		2	Seal-Channel
②1:4		2	Seal-O Ring



Adapter Assembly

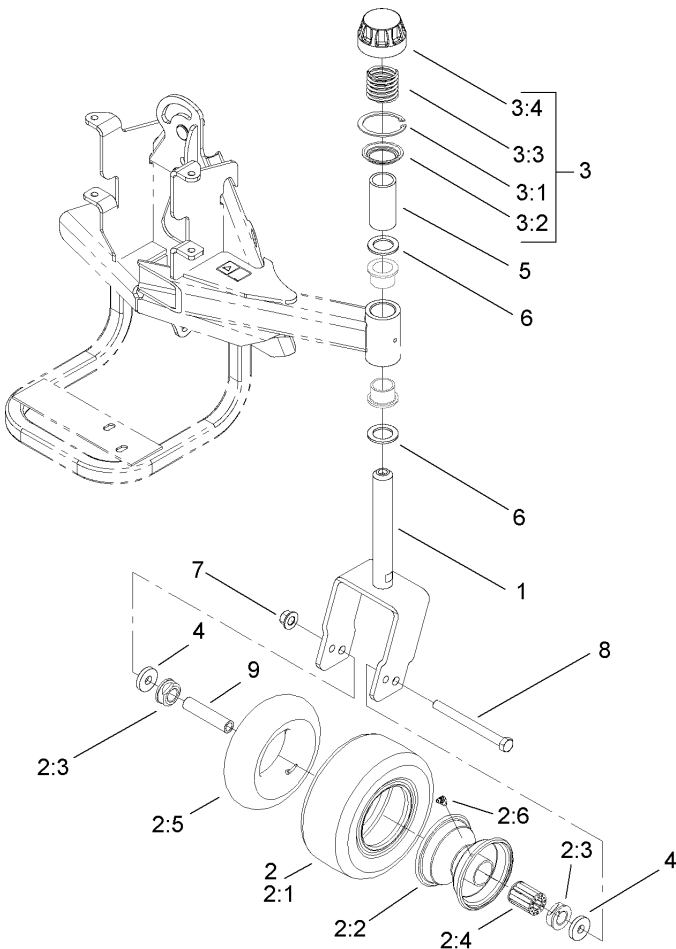
Ref	Part No.	Qty.	Description
1	112-0040-03	1	Handle ASM
2	99-7984	1	Knob-Soft Grip, Push-On
3	112-0038	1	Spacer
4	3296-25	1	Nut-Lock, NI
5	323-10	1	Screw-HH
6	92-2651	1	Washer
7	110-8105	1	Link ASM
8	110-8154	1	Latch ASM
9	283-83	1	Pin-Clevis
10	110-8116	3	Spacer-Link
11	3272-11	1	Pin-Cotter
12	3256-26	2	Washer-Flat
13	323-11	1	Screw-HH
14	112-6335	1	Adapter ASM
14:2	106-5517	1	Decal-Surface, Hot
14:3	302-5	1	Fitting-Grease
14:4	94-1291	2	Bushing
14:5	114-4054	1	Decal-Danger
15	104-8301	4	Nut-Flange, NI
16	323-18	4	Screw-HH
17	3256-24	6	Washer-Flat
18	3296-44	1	Nut-Lock, NI
19	340-4	2	Fitting-HYD, Straight
19:1	237-30	1	O-Ring

Ref	Part No.	Qty.	Description
19:2	237-79	1	O-Ring
20	340-5	1	Fitting-Straight
20:1	237-42	1	O-Ring
20:2	237-30	1	O-Ring
21	105-4170	1	Coupler-Male
22	105-4169	1	Coupler-Female
23	63-1240	1	Nipple-Disconnect, Quick
24	105-7963	1	Cap-Dust
25	105-7962	1	Plug-Dust
26	353-985	1	Cap-Dust
27	323-4	2	Screw-HH
28	114-4052	1	Pin
29	3290-467	1	Pin-Hair



Link Assembly No. 110-8105

Ref	Part No.	Qty.	Description				
1	110-8111-01	1	Yoke ASM				
2	110-8110	1	Spacer				
3	110-8114	1	Washer				
4	66-7230	1	Spring-Compression				
5	3256-3	3	Washer-Flat				
6	3211-12	1	Screw-HH				
7	3220-3	2	Nut-HJ				
8	92-7008	2	End-Rod, Female				
9	110-8108	1	Rod-Link				
10	32128-12	1	Nut-Lock, Flange				



Castor Fork and Wheel Assembly

Ref	Part No.	Qty.	Description				
1	98-7068-01	1	Castor Fork ASM				
2	99-1268	1	Castor Wheel ASM				
2:1	93-9939	1	Tire				
2:2	100-2348	1	Rim ASM				
2:3	62-5580	2	Bearing-Outside				
2:4	62-5570	1	Bearing-Roller				
2:5	100-5832	1	Tube				
2:6	302-11	1	Fitting-Lube, 45 DEG				
3	92-8862	1	HOC Cap ASM				
3:1	92-5581	1	Ring-Retaining				
3:2	92-5583	1	Washer-Cap				
3:3	92-5584	1	Spring-Compression				
3:4	92-8861	1	Cap-HOC				
4	70-8040	2	Washer				
5	112-6337	1	Spacer				
6	3-6781	2	Washer-Thrust				
7	99-5107	1	Nut-Loc				
8	325-22	1	Screw-HH				
9	68-8980	1	Spanner-Tire				

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