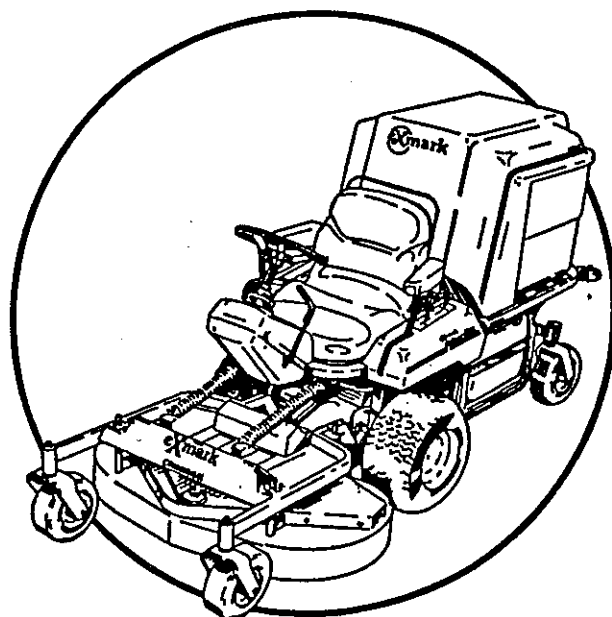




explorer 1800



Parts Manual

CONGRATULATIONS on the purchase of your new Exmark mower. This product has been carefully designed and manufactured to give you a maximum amount of dependability and years of trouble-free operation.

If you need to order replacement parts from your dealer, please furnish the serial number and model number from your mower, as well as the part number and description of the part you need.

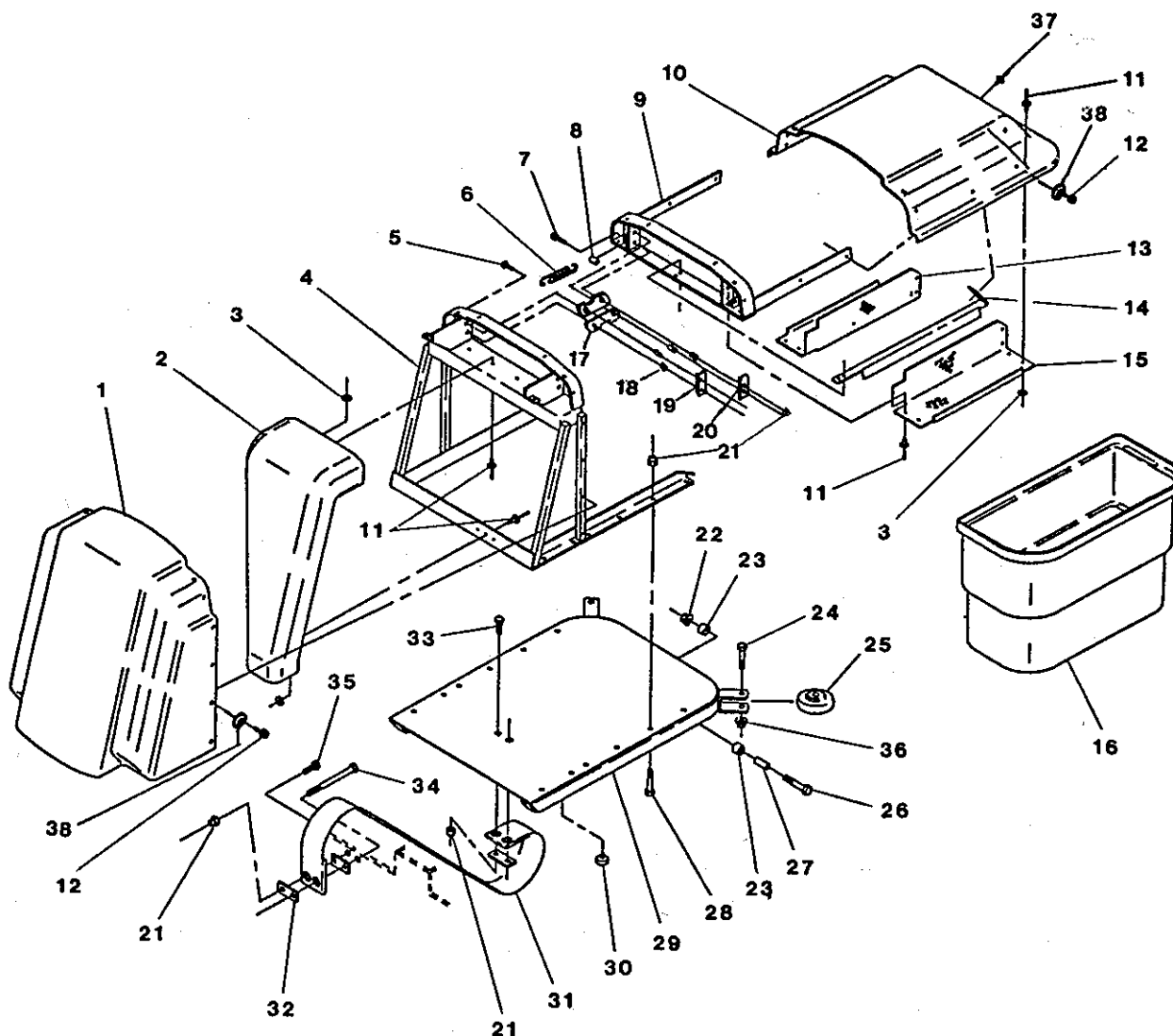
For your convenience, we have provided this space for you to record the model and serial number from your mower. Please read this booklet and keep handy for all operators and servicemen.

MODEL NO. _____

SERIAL NO. _____

DATE PURCHASED _____

PURCHASED FROM _____



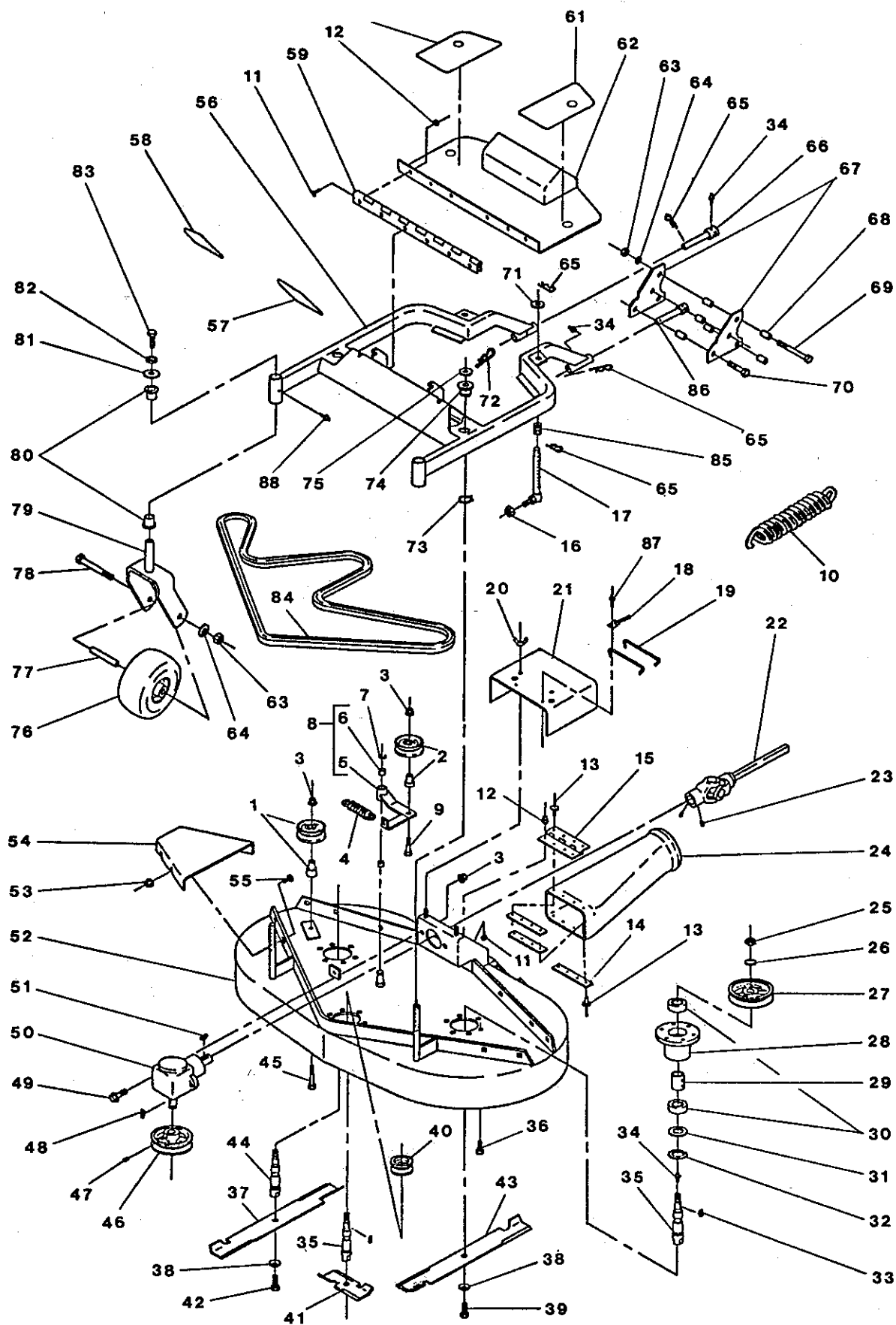
GRASS CATCHER

KEY PART # QTY. DESCRIPTION

1.....	513674.....	1.....	Front - Grass Catcher
2.....	512784.....	1.....	Chute Sub Assy. - Grass Catcher
	513595.....	1.....	Chute - Grass Catcher
	513777.....	1.....	Deflector - Grass Chute
			(Not Shown)
3.....	805507.....	15.....	Std. Flat Washer for 3/16 Pop Rivet
4.....	512612.....	1.....	Grass Catcher Frame Widmt.
5.....	800254.....	6.....	1/4 - 20 UNC x 1 Hex Head Cpscr. Gr.5
6.....	513608.....	2.....	Spring - Catcher Lid
7.....	800258.....	2.....	1/4 - 20 UNC x 2 Hex Head Cpscr. Gr.5
8.....	513669.....	2.....	Bushing - Lid Spring
9.....	512623.....	1.....	Frame Widmt. - Rear Hinge
10.....	513675.....	1.....	Top - Grass Catcher
11.....	803012.....	21.....	3/16 x 3/8 Max Grip Pop Rivet
12.....	803036.....	20.....	#12 - 24 x 3/4 Hex Washer Hd. Thd. Cutting Screw
13.....	513616.....	1.....	Screen - Perforated - RH
14.....	513670.....	1.....	Guard - Tub Seam
15.....	513614.....	1.....	Screen - Perforated - LH
16.....	513594.....	2.....	Grass Tub
17.....	513610.....	4.....	Link - Hinge
18.....	513664.....	8.....	Bushing - Shackle
19.....	513782.....	2.....	Strap - Hinge Bolt - Front

KEY PART # QTY. DESCRIPTION

20.....	513780.....	2.....	Strap - Hinge Bolt - Rear
21.....	804255.....	24.....	1/4 - 20 UNC Hex Nylock Nut
22.....	809007.....	2.....	3/8 - 16 UNC Whizlock Nut
23.....	513034.....	4.....	Bearing - DU
24.....	800298.....	2.....	3/8 - 16 UNC x 2 - 1/2 Hex Head Cpscr. Gr.5 (Pltd.)
25.....	513407.....	2.....	Wheel - Rubber Bumper
26.....	800300.....	2.....	3/8 - 16 UNC x 3 Hex Head Cpscr. Gr.5
27.....	513385.....	2.....	Bushing - Box Pivot
28.....	800258.....	12.....	1/4 - 20 UNC x 2 Hex Hd. Cpscr.
29.....	512603.....	1.....	Lift Frame Widmt.
30.....	513291.....	2.....	Bumper
31.....	513503.....	1.....	Strap - Box Restraint
32.....	513502.....	3.....	Clamp - Strap
33.....	807514.....	2.....	1/4 - 20 UNC x 1 Carriage Bolt
34.....	800267.....	1.....	1/4 - 20 UNC x 5 - 1/2 Hex Head Cpscr. Gr.5
35.....	800255.....	1.....	1/4 - 20 UNC x 1 - 1/4 Hex Head Cpscr. Gr.5
36.....	804257.....	2.....	3/8 - 16 UNC Hex Nylock Nut (Pltd.)
37.....	803010.....	4.....	3/16 x 1/4 Max Grip Pop Rivet
38.....	805254.....	20.....	#12 Std. Flat Washer



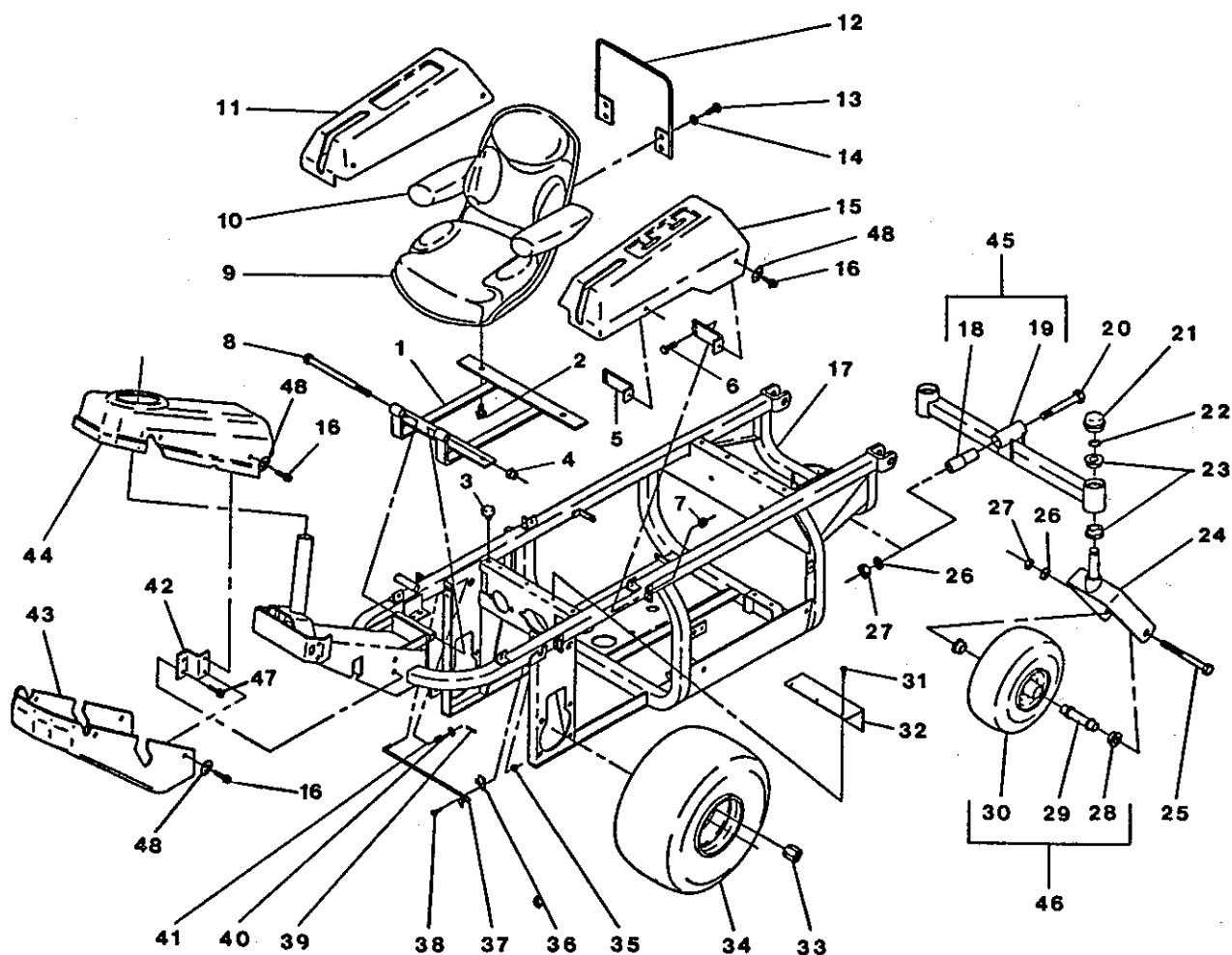
MOWER DECK AND SUPPORT

KEY PART # QTY. DESCRIPTION

1.....	512805.....	1.....	Idler & Bushing Kit
2.....	512806.....	1.....	Idler & Bushing Kit
3.....	809007.....	4.....	3/8 - 16 UNC Whizlock Nut
4.....	513308.....	1.....	Spring - Deck Idler
5.....	512359.....	1.....	Idler Wldm't. - Deck Drive
6.....	513034.....	2.....	Bearing - DU
7.....	808500.....	1.....	E - Ring
8.....	512802.....	1.....	Idler Arm - Brg Sub Assy.
9.....	800294.....	1.....	3/8 - 16 UNC x 1.50 Hex Head Cpscr. (Pltd.)
10.....	513596.....	2.....	Deck Support Spring
11.....	801039.....	16.....	#10 - 24 x 5/8 Pan Head Stld. Machine Screw
12.....	804252.....	16.....	#10 - 24 Hex Nyloc Nut
13.....	803012.....	8.....	3/16 x 3/8 Pop Rivet
14.....	513429.....	3.....	Stiffener - Discharge Chute
15.....	513436.....	1.....	Hinge - Discharge Chute
16.....	803031.....	2.....	3/8 - 24 UNF Torque Nut
17.....	513528.....	2.....	Link - Rear Deck Support
18.....	513690.....	2.....	Clip - Deck Hold-up Rod
19.....	513630.....	2.....	Deck Hold-up Rod
20.....	803014.....	2.....	5/16 - 18 UNC Forged Steel Wing Nut
21.....	513421.....	1.....	Guard - PTO
22.....	513196.....	1.....	PTO Shaft - Shaft Half
23.....	803321.....	2.....	3/8 - 16 UNC x 3/8 Skt. Head Knurled Cup Point Set Scr.
24.....	513046.....	1.....	Tube - Discharge Extension
	512710.....	1.....	Discharge Tube Sub Ass'y.
25.....	804510.....	3.....	5/8 - 18 UNF Hex Nut (Pltd.)
26.....	513208.....	3.....	Spring - Disk
27.....	513207.....	2.....	Sheave - Blade Drive
28.....	513186.....	3.....	Housing - Bearing
29.....	513188.....	3.....	Spacer - Bearing
30.....	303057.....	6.....	Bearing - Ball
31.....	513193.....	3.....	Seal - Mechanical Dust
32.....	808506.....	3.....	Ring - Retaining
33.....	807006.....	3.....	#61 Woodruff Key
34.....	811006.....	7.....	Ftng. Grease 1/4 - 28 Strght.
35.....	513190.....	2.....	Spindle - Blade RH
36.....	809027.....	18.....	Screw - 3/8 - 16 UNC x 3/4 Hx. Wshr. Hd. Taptite Thrd. Frmg.
37.....	513263.....	1.....	22" Blade - Mower LH
38.....	513435.....	3.....	Washer - Spring Disc. 1/2
39.....	800531.....	2.....	1/2 - 20 UNF x 1 Hex Head Cpscr. Gr.5
40.....	513192.....	1.....	Sheave - Blade Drive
41.....	513264.....	1.....	7" Blade - Mower
42.....	800532.....	1.....	1/2 - 20 UNF LH x 1 Hex Head Cpscr. Gr.5
43.....	513262.....	1.....	22" Blade - Mower RH
44.....	513189.....	1.....	Spindle - Blade LH
45.....	800296.....	1.....	3/8 - 16 UNC x 2 Hex Head Cpscr. Gr.5

KEY PART # QTY. DESCRIPTION

46.....	513642.....	1.....	Sheave 5.95 O.D.
47.....	803310.....	1.....	Set Screw - 5/16 - 18 x 3/8 Knurled Cup Point
48.....	807009.....	1.....	#9 Woodruff Key 3/16 x 3/4
49.....	803016.....	2.....	3/8 - 16 UNC x 1 Whzlk. Bolt Gr.5
50.....	513635.....	1.....	Gearbox - Mower Deck
51.....	807005.....	1.....	#6 Woodruff Key 5/32 x 5/8
52.....	512250.....	1.....	Deck Wldm't.
53.....	809001.....	8.....	5/16 - 18 UNC Whizlock Nut
54.....	513431.....	2.....	Guard - Belt
55.....	807503.....	8.....	5/16 - 18 UNC x 3/4 Carriage Bolt Gr.5
56.....	512417.....	1.....	Support Wldm't. - Deck
57.....	513680.....	1.....	Pad - Anti Skid Upper LH
58.....	513679.....	1.....	Pad - Anti Skid Upper RH
59.....	513413.....	1.....	Hinge - Floor Pan
60.....	513681.....	1.....	Pad - Anti Skid Lower RH
61.....	513682.....	1.....	Pad - Anti Skid Lower LH
62.....	512419.....	1.....	Floor Pan Wldm't - Deck
63.....	804509.....	10.....	1/2 - 13 UNC Hex Nut
64.....	805008.....	10.....	1/2 Reg. Spring Lockwasher
65.....	806006.....	6.....	5/8 Hair Pin Clip
66.....	513424.....	1.....	Pivot - Mounting RH
67.....	513342.....	4.....	Bracket - Deck Pivot
68.....	513315.....	12.....	Spacer - Pivot Mounting
69.....	800332.....	4.....	1/2 - 13 UNC x 5 - 1/2 Hex Head Cpscrw. Gr.5
70.....	800333.....	4.....	1/2 - 13 UNC x 2 - 1/2 Hex Head Cpscrw. Gr.5
71.....	805267.....	2.....	5/8 SAE Flat Washer
72.....	806007.....	2.....	7/8 Hair Pin Clip
73.....	808507.....	2.....	Ring - Retaining
74.....	513336.....	2.....	Bushing - Deck Support
75.....	513338.....	2.....	Washer
76.....	513648.....	2.....	Wheel & Tire Ass'y. 9 x 3.50 - 4
	513807.....	2.....	Wheel
	513808.....	2.....	Tire 9 x 3.50 - 4
	513809.....	2.....	Bearing
	513810.....	4.....	Bushing
77.....	513547.....	2.....	Spacer - Front Caster
78.....	800334.....	2.....	1/2 - 13 UNC x 6 Hex Head Cpscrw. Gr.5
79.....	512549.....	2.....	Caster Wldm't. - Front
80.....	303044.....	4.....	Bearing - Flanged
81.....	373034.....	2.....	Swivel Washer
82.....	805006.....	2.....	3/8 Heavy Spring Lockwasher
83.....	800292.....	2.....	3/8 - 16 UNC x 1 Gr.5 Hex Head Cpscrw.
84.....	513307.....	1.....	Belt - Deck Drive (44" Deck)
85.....	373054.....	2.....	Spring
86.....	513313.....	1.....	Pivot - Mounting LH
87.....	803010.....	2.....	3/16 x 1/4 Max Grip Pop Rivet
88.....	811001.....	2.....	Grease Ftng. - 1/8 - 27 Straight



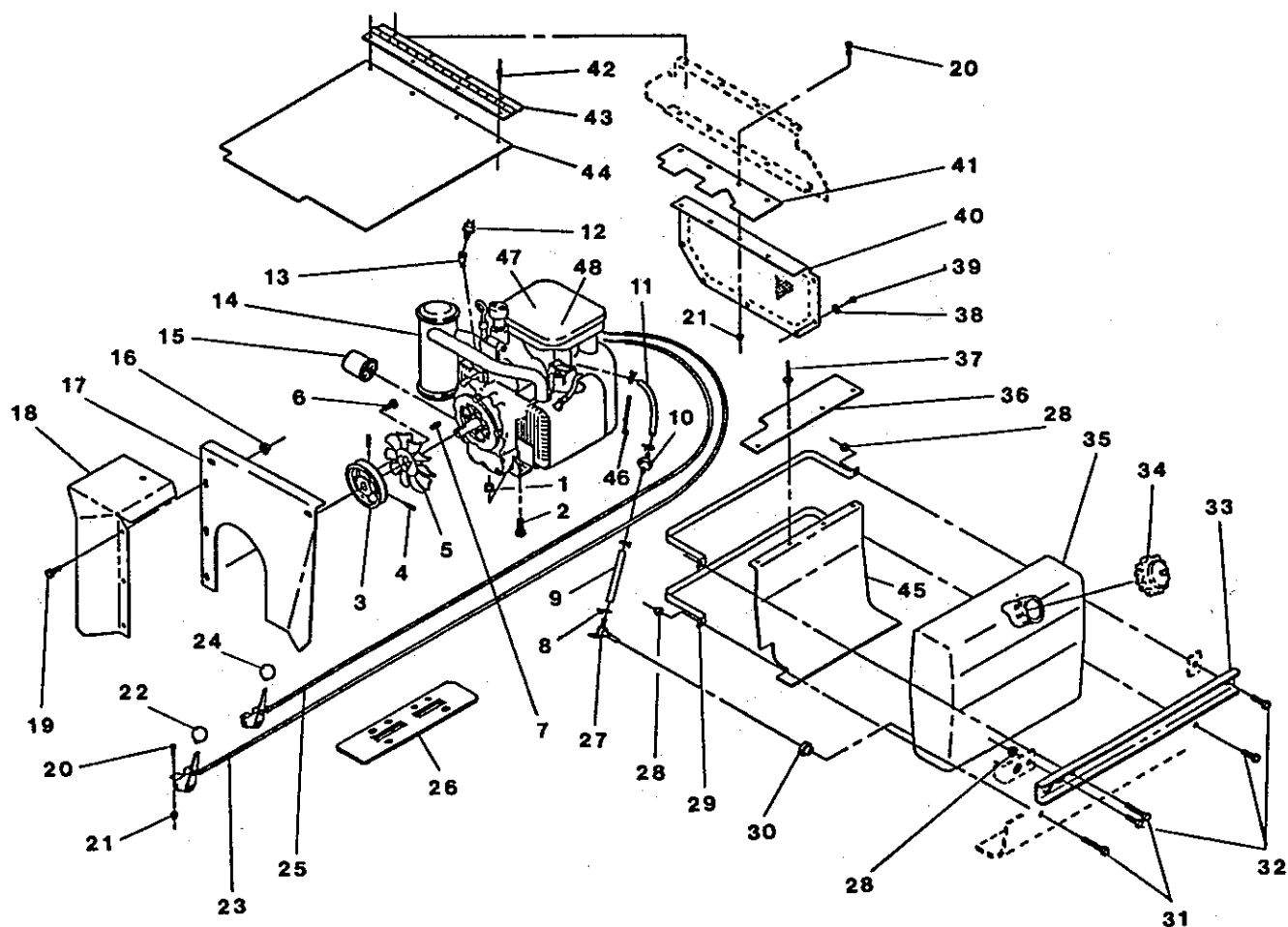
MAIN FRAME GROUP

KEY PART # QTY. DESCRIPTION

1.....512634.....	1.....	Seat Mount Wldmt.
2.....803032.....	4.....	5/16 - 18 UNC x 3/4 Whizlock Bolt Gr.5
3.....513291.....	2.....	Bumper - Seat
4.....804257.....	1.....	3/8 - 16 UNC Hex Nyloc Nut
5.....513175.....	4.....	Support - Fender
6.....800271.....	8.....	5/16 - 18 UNC x 3/4 Hex Head Cpscr. Gr.5
7.....809001.....	8.....	5/16 - 18 UNC Whizlock Nut
8.....800308.....	1.....	3/8 - 16 UNC x 8 Hex Head Cpscr. Gr.5
9.....513147.....	1.....	Seat
10.....513149.....		Arm Rests (Optional)
11.....513677.....	1.....	Fender - RH
12.....512701.....	1.....	Seat Lift Bar Wldmt.
13.....800290.....	4.....	3/8 - 16 UNC x 3/4 Hex Head Cpscr. Gr.5
14.....805006.....	4.....	3/8 Heavy Spring Lockwasher
15.....513676.....	1.....	Fender - LH
16.....803036.....	16.....	#12 - 24 x 3/4 Hex Wshr. Hd. Thd. Cutting Screw
17.....512694.....	1.....	Main Frame Wldmt.
18.....513086.....	1.....	Bushing - Pivot
19.....512651.....	1.....	Beam Wldmt. - Caster
20.....800331.....	1.....	1/2 - 13 UNC x 5 Hex Head Cpscr. Gr.5
21.....513649.....	2.....	Cap - Grease
22.....808508.....	2.....	Ring - Retaining
23.....513104.....	4.....	Bearing Ball
24.....512653.....	2.....	Caster Wldmt.
25.....800836.....	2.....	1/2 - 13 UNC x 6 - 1/2 Hex Head Cpscr. Gr.5

KEY PART # QTY. DESCRIPTION

26.....805008.....	3.....	1/2 Reg Spring Lockwasher
27.....804509.....	3.....	1/2 - 13 UNC Hex Nut
28.....513009.....	4.....	Wheel Bearing
29.....512001.....	2.....	Wheel Spacer Wldmt.
30.....513058.....	2.....	Wheel & Tire Assy. 11 x 4.00 - 5
513023.....	2.....	Wheel
513032.....	2.....	Tire 11 x 4.00 - 5
31.....802002.....	3.....	#10 - 32 UNF x 1/2 Hex Head Std. Self Tapping Screw
32.....513735.....	1.....	Shield - Pump Belt
33.....513011.....	8.....	1/2 - 20 Wheel Nut
34.....513008.....	2.....	Wheel & Tire Assy. 18 x 8.50 - 8
513042.....	2.....	Wheel
513043.....	2.....	Tire 18 x 8.50 - 8
35.....804252.....	1.....	#10 - 24 UNC Hex Nylock Nut
36.....513639.....	1.....	Clip - Seat Holdup Rod
37.....513684.....	1.....	Rod - Seat Holdup
38.....801039.....	1.....	#10 - 24 UNC x 5/8 Pan Head Std. Mach. Screw
39.....806753.....	1.....	3/32 x 1/2 Cotter Pin
40.....805256.....	1.....	1/4 Std. Flat Washer
41.....513641.....	1.....	Spring - Seat Holdup Rod
42.....513692.....	2.....	Mount Tab - Console
43.....513686.....	1.....	Console - Steering Bottom
44.....513685.....	1.....	Console - Steering Top
45.....512708.....	1.....	Caster Beam & Bushing Assy.
46.....512373.....	2.....	Caster Wheel Sub Assy.
47.....802001.....	4.....	#12 - 24 x 1/2 Hex Slot Head Thd. Cutting Screw
48.....805254.....	16.....	#12 Std. Flat Washer



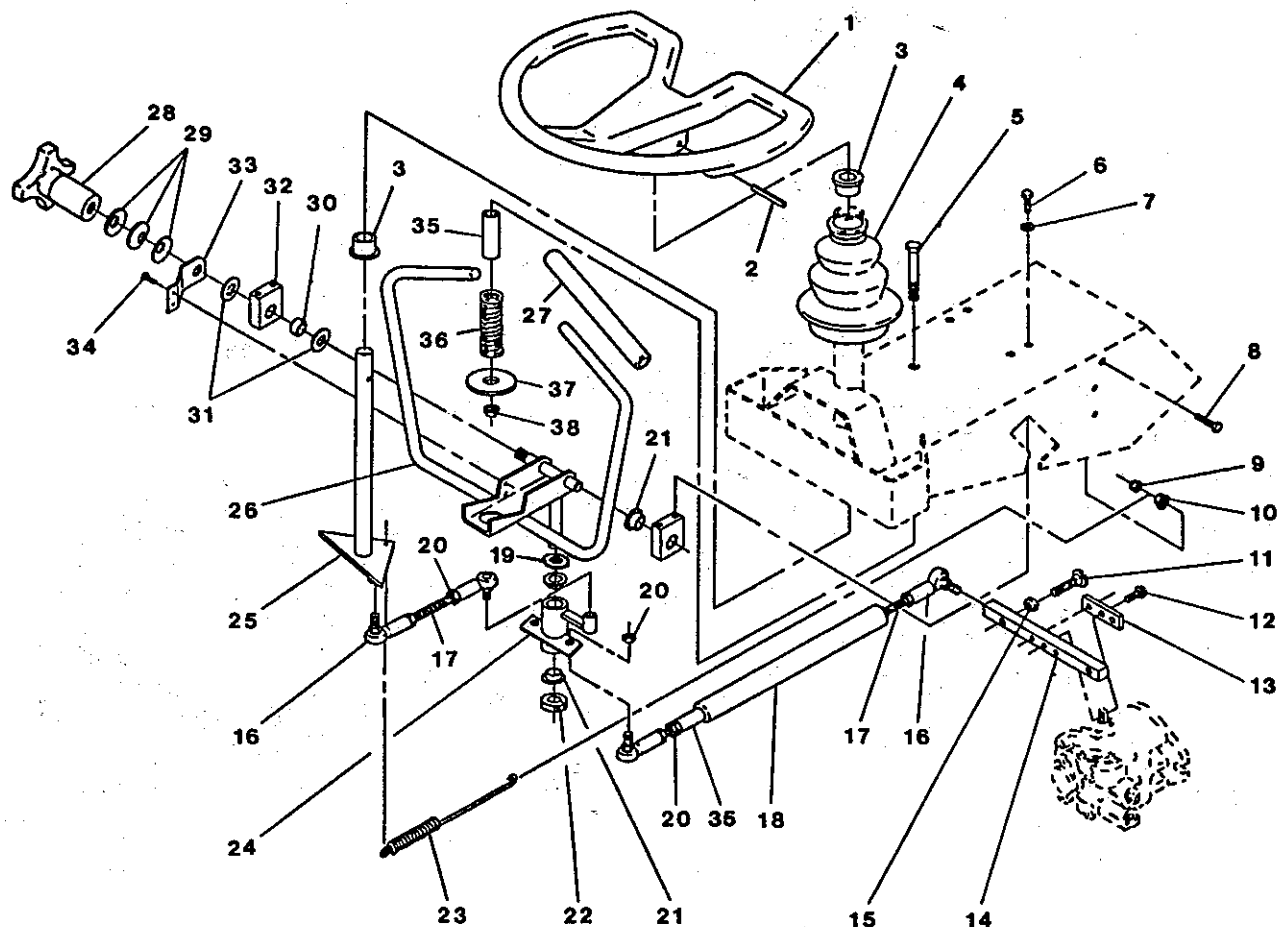
ENGINE COMPARTMENT

KEY PART # QTY. DESCRIPTION

1.....809007.....	4.....3/8 - 16 UNC Whizlock Nut
2.....800292.....	4.....3/8 - 16 UNC x 1 Hex Head Cpscr. Gr.5
3.....513040.....	1.....Sheave 5.95 O.D. (B Belt)
4.....803022.....	2.....5/16 - 18 UNC x 5/8 Sq. Hd. Cup Pt. StScr.
5.....513697.....	1.....Fan - Belt Cooling
6.....800251.....	3.....1/4 - 20 UNC x 5/8 Hex Head Cpscr. Gr.5 (Pltd.)
7.....807263.....	1.....1/4 Sq. x 1 - 1/4 Machine Key
8.....303077.....	4.....Clamp - Gas Line
9.....303022.....	1.....Fuel Line
10.....303197.....	1.....Filter - Fuel Line
11.....513581.....	1.....Fuel Line
12.....513375.....	1.....Switch - Oil Pressure
13.....513578.....	1.....Elbow - 45 Street (1/8 NPT)
14.....	1.....Engine - 18 HP Twin Cyl.
15.....	1.....Oil Filter - Kohler #52-050-02
16.....809012.....	6.....1/4 - 20 UNC Whizlock Nut
17.....513636.....	1.....Heat Shield - Front
18.....513637.....	1.....Heat Shield - RH
19.....800251.....	6.....1/4 - 20 UNC x 5/8 Hex Head Cpscr. Gr.5
20.....801039.....	10.....#10 - 24 UNC x 5/8 Pan Head Std. Mach. Screw
21.....804252.....	10.....#10 - 24 UNC Hex Nylock Nut
22.....513592.....	1.....Knob - Red Ball
23.....513524.....	1.....Throttle Cable
24.....513593.....	1.....Knob - Black Ball

KEY PART # QTY. DESCRIPTION

25.....513525.....	1.....Choke Cable
26.....513764.....	1.....Plate - LH Fender
27.....513646.....	1.....Valve - Fuel Shut-off
28.....804255.....	5.....1/4 - 20 UNC Hex Nylock Nut
29.....513647.....	2.....Strap - Fuel Tank Mounting
30.....513645.....	1.....Bushing - Fuel Tank
31.....800009.....	2.....1/4 - 20 UNC x 2 - 1/2 Hex Head Tap Bolt Gr.5
32.....800252.....	3.....1/4 - 20 UNC x 3/4 Hex Head Cpscr. Gr.5
33.....513601.....	1.....Channel - Tank Mount
34.....513508.....	1.....Cap - Fuel Tank
35.....513243.....	1.....Tank - Fuel
36.....513643.....	1.....Baffle - Engine LH
37.....803035.....	4.....Pop Rivet 3/16 x .250 Max Grip Lg. Hd. Al Riv/Al Mandrel
38.....805252.....	7.....#10 Std. Flat Washer
39.....802002.....	7.....#10 - 32 UNF x 1/2 Hex Head Std. Self Tapping Screw
40.....513142.....	1.....Baffle - Engine Air
41.....513644.....	1.....Baffle - Engine Rear
42.....803010.....	8.....3/16 x 1/4 Max Grip Pop Rivet
43.....513462.....	1.....Hinge - Engine Cover
44.....513461.....	1.....Cover - Engine
45.....513544.....	1.....Support - Fuel Tank Side
46.....303287.....	1.....Plastic Tie - Small
47.....	1.....Air Filter - Kohler #47-083-01
48.....	1.....Foam Precleaner - Kohler #52-083-01



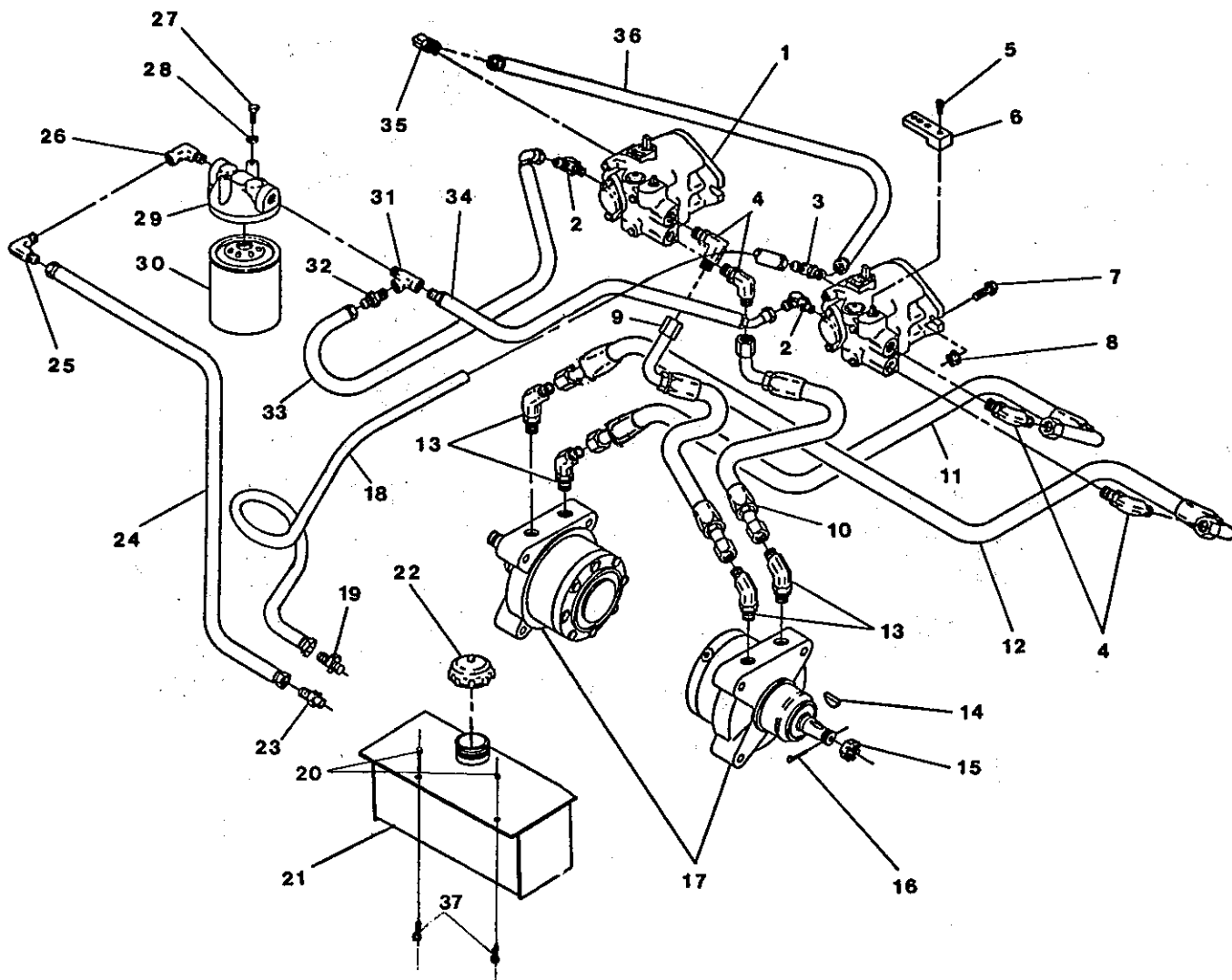
STEERING AND MOTION CONTROLS

KEY PART # QTY. DESCRIPTION

1.....513201.....	1.....	Steering Wheel
2.....806338.....	1.....	1/4 x 2-1/4 Roll Pin
3.....513157.....	2.....	Bearing - Steering
4.....513688.....	1.....	Boot - Steering Column
5.....800277.....	1.....	5/16-18 UNC x 2 Hex Head Cpscr. Gr.5
6.....800251.....	4.....	1/4-20 UNC x 5/8 Hex Head Cpscr. Gr.5
7.....805004.....	4.....	1/4 Heavy Spring Lockwasher
8.....800254.....	1.....	1/4-20 UNC x 1 Hex Head Cpscr. Gr.5
9.....804255.....	1.....	1/4-20 UNC Hex Nylock Nut
10.....809012.....	1.....	1/4-20 UNC Whizlock Nut
11.....807504.....	4.....	1/4-20 UNC x 1-1/2 Carriage Bolt Gr.5 Pitted
12.....803026.....	6.....	M5 x 0.8 x 25mm Hex Head Cpscr.
13.....513151.....	2.....	Plate - Clamp
14.....513146.....	2.....	Arm - Pump Control
15.....804750.....	4.....	1/4-20 UNC Hex Jam Nut Pitted
16.....513132.....	6.....	Joint - Ball
17.....513499.....	3.....	Rod - Steering
18.....512136.....	2.....	Housing Widm't. - Override
19.....805263.....	1.....	1/2 SAE Flat Washer

KEY PART # QTY. DESCRIPTION

20.....804758.....	14.....	Hex Jam Nut - 5/16-24
21.....513140.....	3.....	Bearing - Control
22.....809023.....	1.....	Collar - Clampite 1/2
23.....513139.....	1.....	Spring - Centering
24.....512031.....	1.....	Control Widm't. - Turn
25.....512061.....	1.....	Shaft Widm't. - Steering
26.....512497.....	1.....	Control Widm't. - Motion
27.....513155.....	2.....	Grip - Motion Control Handle
28.....512718.....	1.....	Motion Control Knob
29.....513076.....	3.....	Spring - Disk 1/2
30.....513173.....	1.....	Bearing - Control Mount
31.....513148.....	2.....	Washer - Friction
32.....513143.....	2.....	Block - Control Mount
33.....513184.....	1.....	Arm - Friction
34.....802002.....	2.....	#10-32 x 1/2 Hex Head Std. Self Tapping Screw (Pitted)
35.....513479.....	3.....	Bushing - Spring Guide
36.....513296.....	1.....	Spring - Reverse Indicator
37.....513516.....	1.....	Washer - Reverse Indicator
38.....809001.....	1.....	5/16-18 UNC Whizlock Nut



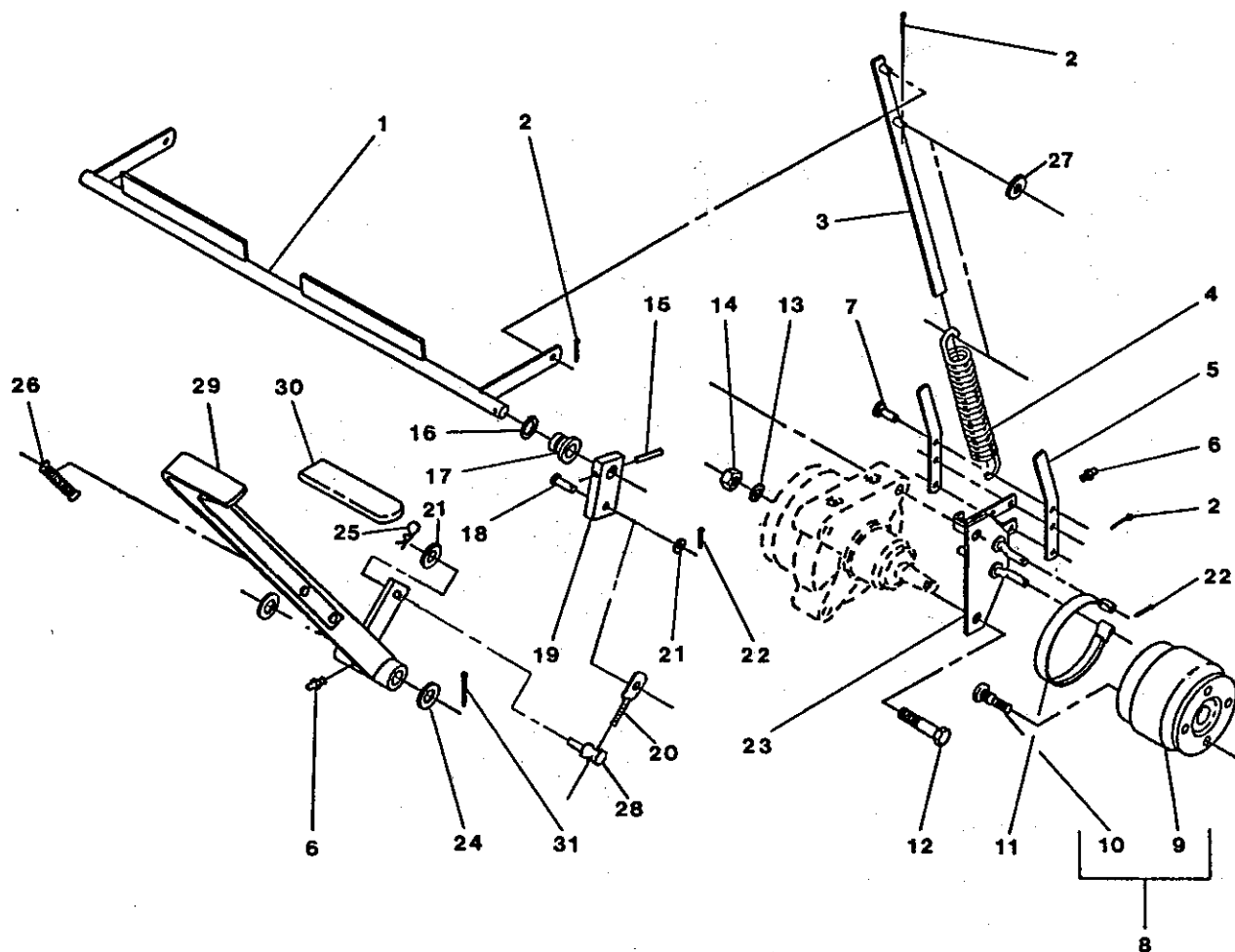
HYDRAULICS

KEY PART # QTY. DESCRIPTION

1.....513003.....	2.....	Pump - Variable Hydraulic
2.....513197.....	2.....	Elbow - 90 (4 O-R Boss/6 JIC)
3.....513506.....	1.....	Tee-Branch (4 JIC/4 O-R Boss)
4.....513024.....	4.....	Elbow - 90 (8 O-R Face/ 8 O-R Boss)
5.....803025.....	2.....	M5 x 0.8 x 10mm Hex Flg. Scr.
6.....513191.....	2.....	Handle - Bypass Control
7.....803016.....	4.....	3/8-16 UNC x 1 Whizlk. Bolt Gr.5
8.....809007.....	4.....	3/8-16 UNC Whizlock Nut
9.....513473.....	1.....	Hose - RH Pmp Up, LH Mtr Fwd
10.....513472.....	1.....	Hose - RH Pmp Lwr, LH Mtr Rev
11.....513474.....	1.....	Hose - LH Pmp Up, RH Mtr Rev
12.....513475.....	1.....	Hose - LH Pmp Lwr, RH Mtr Fwd
13.....513007.....	4.....	Elbow - 45 (8 O-R Face/ 10 O-R Boss)
14.....807018.....	2.....	Woodruff Key - 1-1/4 x 5/16 #D ANSI 1010
15.....809036.....	2.....	Nut - Hx. Std. 1.00-20 SAE Std. J501
16.....806800.....	2.....	9/64 x 1-1/2 Cotter Pin
17.....513015.....	2.....	Motor - Wheel
18.....512556.....	1.....	Hose Ass'y. - Return
19.....513583.....	1.....	Connector - Male (4 JIC/4 NPT)

KEY PART # QTY. DESCRIPTION

20.....804255.....	2.....	1/4-20 UNC Hex Nylock Nut (Pltd)
21.....513166.....	1.....	Reservoir - Hydraulic Fluid
22.....513167.....	1.....	Cap - Hydraulic Reservoir
23.....513510.....	1.....	Connector - Male (4 NPT/6 JIC)
24.....512557.....	1.....	Hose Ass'y. - Supply
25.....513509.....	1.....	Elbow - Male (6 NPT/6 JIC)
26.....513512.....	1.....	Elbow - Street (6 NPT)
27.....800251.....	2.....	1/4-20 UNC x 5/8 Hex Head Cpscr. Gr.5
28.....805004.....	2.....	1/4 Heavy Spring Lockwasher
29.....513006.....	1.....	Head - Filter
30.....513211.....	1.....	Element - Oil Filter
31.....513513.....	1.....	Tee - Street (6 NPT)
32.....513511.....	1.....	Connector - Male (6 NPT/6 JIC)
33.....512558.....	1.....	Hose Ass'y. - Charge Pump RH
34.....512559.....	1.....	Hose Ass'y. - Charge Pump LH
35.....513010.....	1.....	Elbow - 90 (4 O-R Boss/4 JIC)
36.....512555.....	1.....	Hose Ass'y. - Case Drain
37.....800252.....	2.....	1/4-20 UNC x 3/4 Hex Head Cpscr.



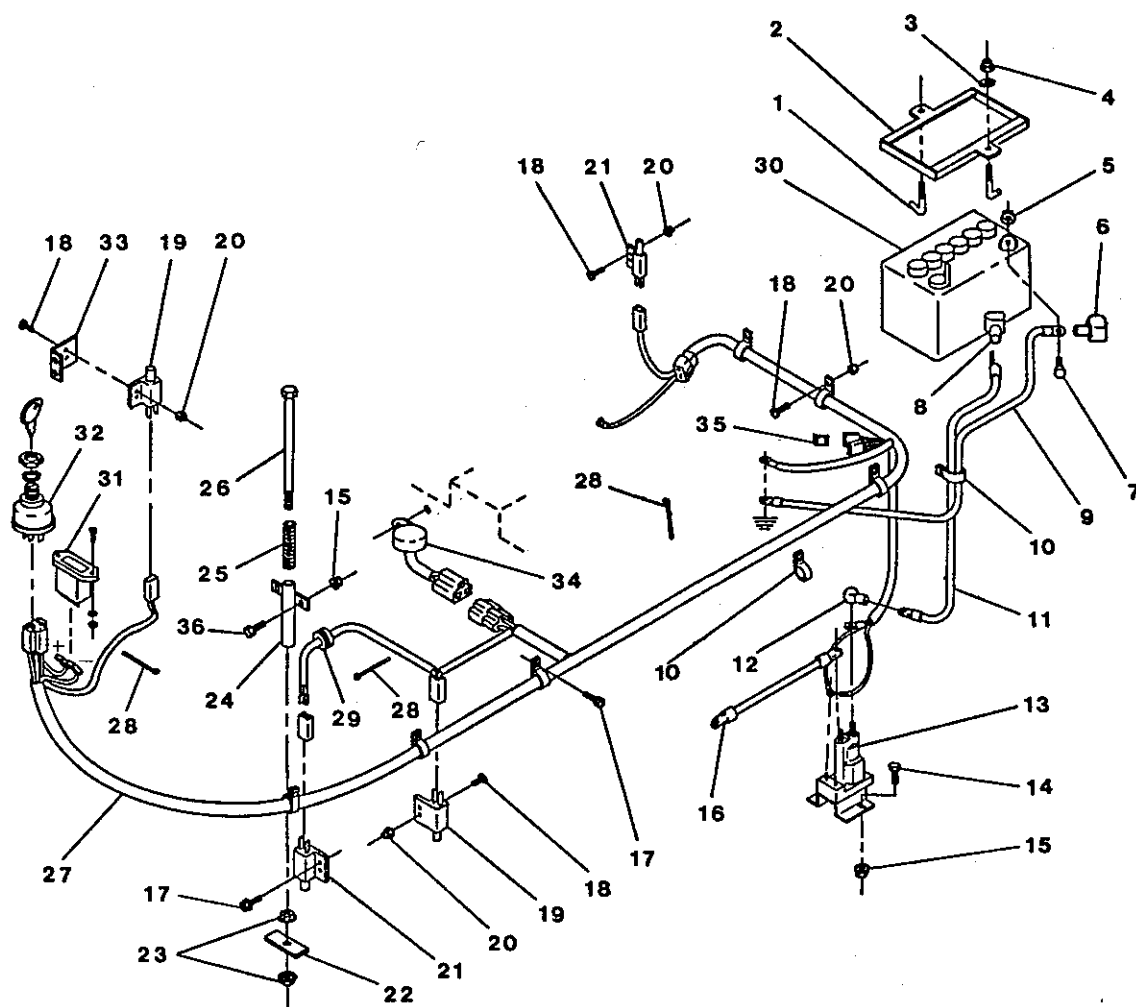
PARKING BRAKES

KEY PART # QTY. DESCRIPTION

1.....512182.....	1.....	Rod Wldm't. - Lockout
2.....806753.....	10.....	3/32 x 1/2 Cotter Pin
3.....512349.....	2.....	Link Wldm't. - Brake
4.....513170.....	2.....	Spring - Brake Apply
5.....513364.....	4.....	Link - Brake Connecting
6.....811006.....	5.....	Grease Fng. 1/4-28 Straight
7.....808264.....	6.....	Clevis Pin 1/4 x 9/16 (Pltd.)
8.....512074.....	2.....	Hub & Brake Drum Ass'y.
9.....513063.....	2.....	Hub & Brake Drum
10.....513025.....	8.....	Bolt - Hub
11.....513048.....	2.....	Band - Brake
12.....800333.....	4.....	1/2-13 UNC x 2-1/2 Hex Head Cpscr. Gr.5
13.....805008.....	4.....	1/2 Reg. Spring Lockwasher
14.....804509.....	4.....	1/2-13 UNC Hex Nut
15.....806325.....	1.....	Roll Pin .188 x 1.0
16.....808505.....	2.....	E - Ring

KEY PART # QTY. DESCRIPTION

17.....513803.....	2.....	Bushing - Lockout Rod
18.....808280.....	1.....	Clevis Pin 5/16 x 1
19.....513330.....	1.....	Link - Lockout
20.....513778.....	1.....	Link - Brake Actuator
21.....805257.....	2.....	5/16 SAE Flat Washer
22.....806761.....	5.....	1/8 x 3/4 Cotter Pin
23.....512066.....	1.....	Brake Bracket Wldm't. LH
512441.....	1.....	Brake Bracket Wldm't. RH (Not Shown)
24.....805263.....	2.....	1/2 SAE Flat Washer
25.....806003.....	1.....	#2 Hairpin Cotter
26.....513468.....	1.....	Spring - Brake Handle
27.....805256.....	2.....	1/4 Std. Flat Washer
28.....513815.....	1.....	Adjustment Swivel Short
29.....512786.....	1.....	Handle & Trigger Wldmt - Brake
30.....303020.....	1.....	Grip - Brake Handle
31.....806762.....	1.....	1/8 x 1 Cotter Pin



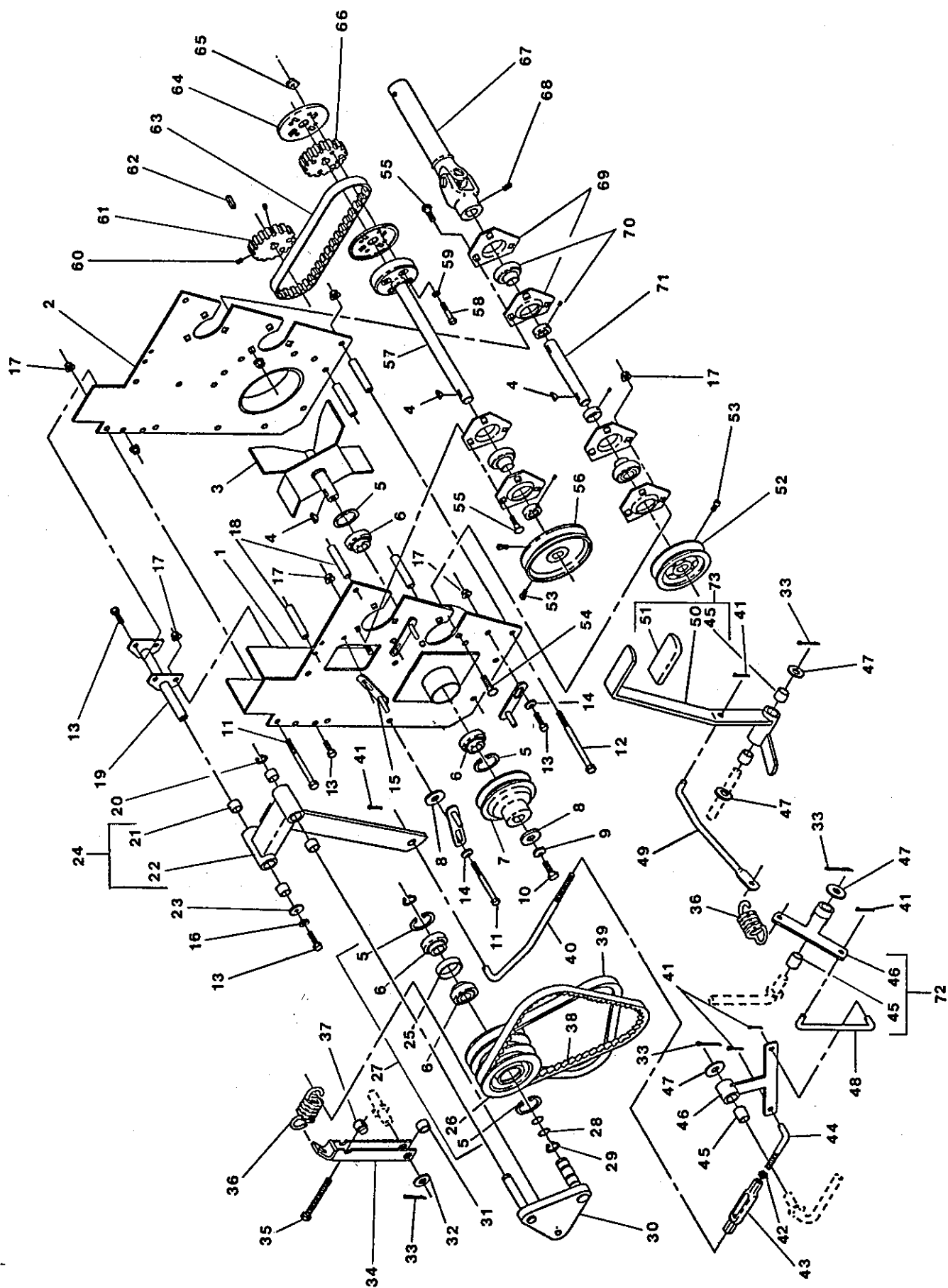
ELECTRICAL GROUP

KEY PART # QTY. DESCRIPTION

1.....513370.....	2.....Bolt - Hold Down
2.....512320.....	1.....Hold Down Wldm't. Battery
3.....805256.....	2.....1/4 Std. Flat Washer
4.....804255.....	2.....1/4-20 UNC Hex Nylock Nut
5.....809001.....	2.....5/16-18 UNC Whizlock Nut
6.....543390.....	1.....Insulator, Battery (-)
7.....800271.....	2.....5/16-18 UNC x 3/4 Hex Hd. Cpscr. Gr.5
8.....543391.....	1.....Insulator, Battery (+)
9.....513056.....	1.....Wire - Battery (-) to Eng. Blk.
10.....513762.....	8.....Clip - .50 Loom
11.....513053.....	1.....Wire - Battery (+) to Sol. Sw.
12.....543393.....	1.....Insulator, Solenoid
13.....513075.....	1.....Switch - 12V Solenoid
14.....800251.....	2.....1/4-20 UNC x 5/8 Hex Hd. Cpscr. Gr.5
15.....809012.....	4.....1/4-20 UNC Whizlock Nut
16.....513582.....	1.....Wire - Sol. Sw. to Starter
17.....802002.....	7.....#10-32 UNF x 1/2 Hex Hd. Std. Self Tapping Screw

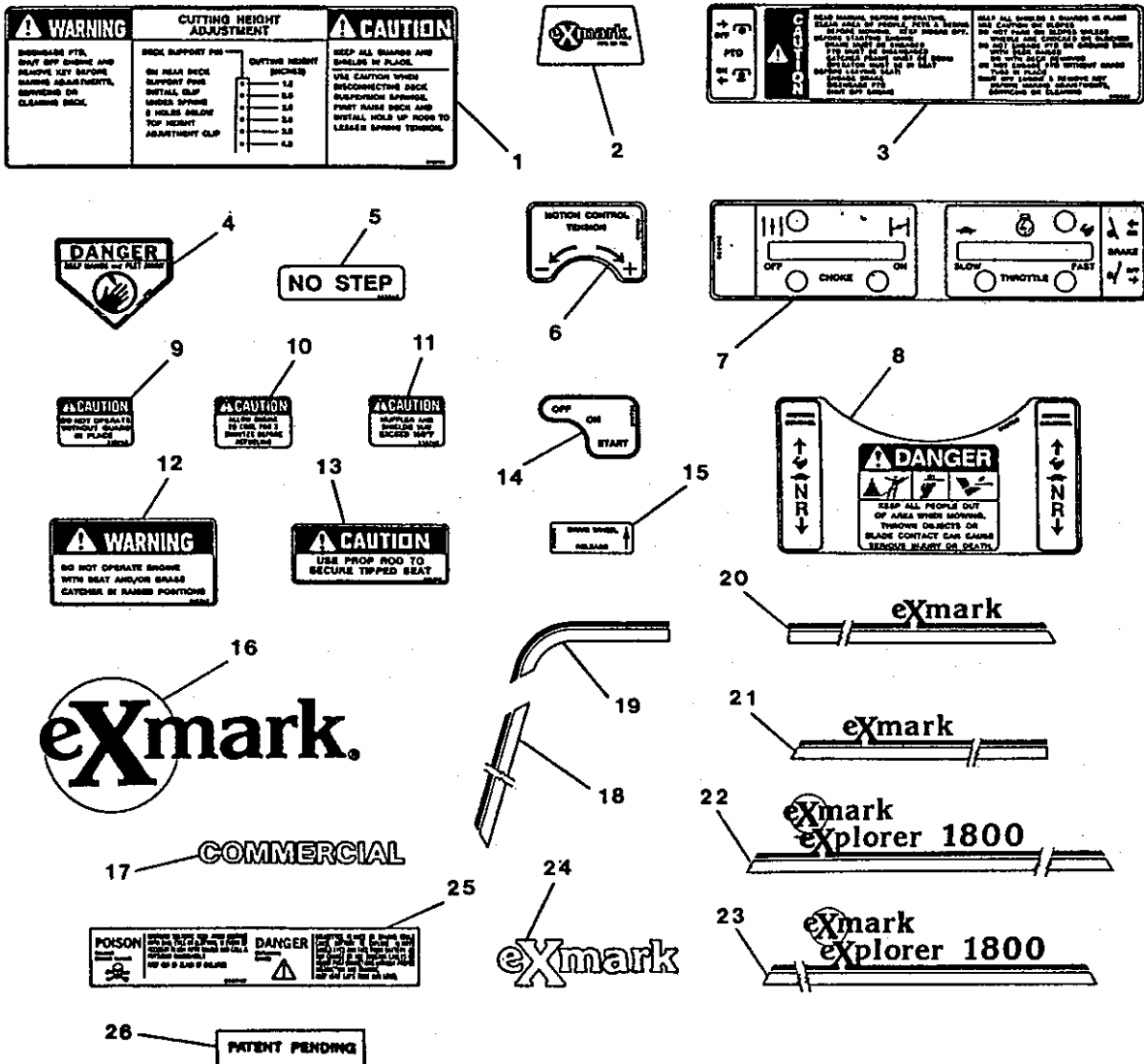
KEY PART # QTY. DESCRIPTION

18.....801039.....	9.....#10-24 UNC x 5/8 Pan Head Std. Mach. Screw
19.....513051.....	2.....Switch - N.O. - Black
20.....804252.....	9.....#10-24 UNC Hex Nylock Nut
21.....513152.....	2.....Switch - N.C. - Gray
22.....513180.....	1.....Actuator - Seat Switch
23.....809001.....	2.....5/16-18 UNC Whizlock Nut
24.....512362.....	1.....Spring Mount Wldm't. - Seat
25.....513159.....	1.....Spring - Seat Switch
26.....800282.....	1.....5/16-18 UNC x 7 Gr.5 Hex Head Capscrew
27.....513730.....	1.....Wire Harness
28.....303287.....	3.....Plastic Tie - Small
29.....513765.....	1.....Grommet - .38 Hole
30.....513002.....	1.....Battery - 12 Volt
31.....513374.....	1.....Meter - Engine Hours
32.....513194.....	1.....Switch - Ignition
33.....513534.....	1.....Bracket - PTO Switch Mount
34.....513579.....	1.....Module - Safety Interlock
35.....816001.....	2.....Fuse - Blade Type 20 AMP
36.....800252.....	2.....1/4-20 UNC x 3/4 Hex Head Capscrew Gr.5



BLOWER, PRIMARY AND SECONDARY TRANSFER GROUP

KEY	PART #	QTY.	DESCRIPTION	KEY	PART #	QTY.	DESCRIPTION
1	512415	1	Panel Wldm't. - Rear	38	513064	1	V-Belt - "B" Size 43.5 (Pri.)
2	512118	1	Panel Wldm't. - Front	39	513037	1	V-Belt - "B" Size 41.5 (Sec.)
3	512723	1	Impeller Wldm't. (Balanced)	40	513540	1	Rod - PTO Lower
4	807014	4	1/4 x 7/8 Woodruff Key #807	41	806761	5	1/8 x 3/4 Cotter Pin
5	808502	4	Ring - Retaining	42	804761	1	5/16-18 UNC LH Hex Jam Nut (Pltd.)
6	513016	4	Bearing (Flat O.D. w/o Cir.)	43	513705	1	Body - Turn Buckle
7	513089	1	Shaft - Blower	44	513703	1	Rod - RH PTO Lower
8	373034	2	Swivel Washer	45	513034	4	Bearing - DU
9	303327	1	3/8-16 UNC x 1 Hex Head	46	512261	2	Bell Crank Wldm't. - PTO
10	800292	1	3/8-16 UNC x 5 Hex Head	47	805267	4	5/8 SAE Flat Washer
11	800285	6	5/16-18 UNC x 6 Hex Head	48	513586	1	Rod - PTO Middle
12	800286	3	5/16-18 UNC x 5 Hex Head	49	513530	1	Rod - PTO Upper
13	800271	8	5/16-18 UNC x 3/4 Hex Head	50	512241	1	Handle Wldm't. - PTO
14	303334	4	Disc Spring 5/16 (Pltd.)	51	303020	1	Grip - Brake Handle
15	302013	4	Belt Guide Wldm't.	52	513059	1	Shaft - 5.5 O.D. "B" Groove
16	805005	1	5/16 Hwy. Spring Lock Washer	53	803022	4	5/16-18 UNC x 5/8 Sq. Hd.
17	809001	29	5/16-18 UNC Whizlock Nut	54	807506	3	5/16-18 UNC x 1 Short Sq.
18	513110	5	Spacer - 5/16 x 4	55	807503	6	5/16-18 UNC x 3/4 Carriage Bolt Gr.5
19	512082	1	Pivot Wldm't. - Transfer	56	513021	1	Shaft - 7" "B"
20	808511	1	Ring Retaining	57	513020	1	Shaft Wldm't. - Pump Drive
21	513588	4	Bearing - DU	58	800257	4	1/4-20 x 1-3/4 Hex Head Capscrew Gr.5
22	512120	1	Control Wldm't. - Trnfr. Sheave	59	805004	4	1/4 Hwy. Spring Lockwasher
23	805258	1	5/16 Std. Flat Washer	60	803313	4	5/16-18 UNC x 5/8 Skt. Hd.
24	512727	1	Control Assy. - Trnfr. Sheave	61	513210	1	Cup Point Setscrew
25	513028	1	Spacer - Transfer Bearing	62	807272	2	Pulley - Positive Drive
26	513092	1	Shaft - Transfer	63	513079	1	Machine Key 5mm Sq. x 25mm
27	512591	1	Shaft Sub Assy. - Transfer	64	513221	2	Flange - Pulley
28	513689	2	"O" Ring .799 x .103	65	809024	4	1/4-20 UNC Nut Retainer
29	808504	2	Ring Retaining	66	513209	1	Pulley - Positive Drive
30	512096	1	Plate Wldm't. - Trnfr. Sheave	67	513195	1	PTO Shaft - Tube Half
31	513566	1	Spacer - Swing Arm	68	803321	2	3/8-16 UNC x 3/8 Skt. Hd.
32	805263	1	1/2 SAE Flat Washer	69	513013	6	Housing - Flange
33	806762	4	1/8 x 1 Cotter Pin	70	513012	3	Bearing w/Lock Collar and Set Screw
34	512570	1	Swing Arm Wldm't.	71	513014	1	Jackshaft - PTO
35	800032	1	3/8-16 UNC x 3 Hex Head Tap Bolt	72	512707	2	Bell Crank - Sub Assy.
36	513113	2	Spring - Belt Tension	73	512706	1	PTO Handle - Sub Assy.
37	513564	1	Swivel - Belt Tensioner				



DECALS

KEY PART # QTY. DESCRIPTION

1.....513741.....	1.....	Deck Decal
2.....513756.....	1.....	Steering Wheel Decal
3.....513737.....	1.....	RH Fender Decal
4.....403005.....	2.....	Deck Danger Decal
5.....513742.....	2.....	No Step Decal
6.....513740.....	1.....	Motion Control Tension Decal
7.....513736.....	1.....	LH Fender Decal
8.....513738.....	1.....	Console Decal
9.....513748.....	2.....	Guard Decal
10.....303293.....	2.....	2 Minute Warning Decal
11.....513746.....	2.....	Muffler Decal
12.....513745.....	2.....	Engine Warning Decal
13.....513744.....	1.....	Seat Prop Decal

KEY PART # QTY. DESCRIPTION

14.....513739.....	1.....	Ignition Decal
15.....513743.....	2.....	Release Decal
16.....513757.....	2.....	Catcher Exmark Decal
17.....403034.....	1.....	"Commercial" Decal
18.....513749.....	2.....	Catcher Stripe Decal
19.....513750.....	1.....	Corner Stripe Decal LH
513751.....	1.....	Corner Stripe Decal RH
20.....513752.....	1.....	LH Catcher Top Decal
21.....513753.....	1.....	RH Catcher Top Decal
22.....513755.....	1.....	RH Fender Stripe
23.....513754.....	1.....	LH Fender Stripe
24.....303009.....	1.....	Large "Exmark" Decal
25.....513747.....	1.....	Battery Decal
26.....373066.....	2.....	"Patent Pending" Decal

EXMARK MFG. CO., INC.
INDUSTRIAL PARK BOX 748
402/223-4010

PART # 850070
BEATRICE, NE 68310
FAX 402/223-4154

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