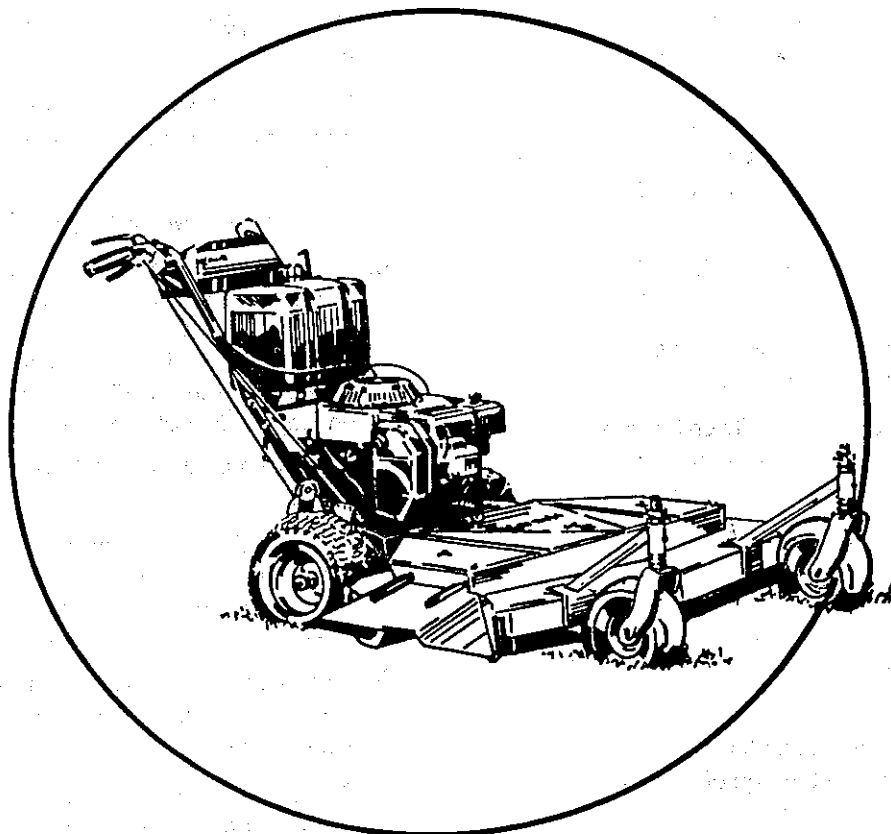




For Serial Nos.
80,000 & Higher

Viking



Parts Manual

CONGRATULATIONS on the purchase of your new Exmark mower. This product has been carefully designed and manufactured to give you a maximum amount of dependability and years of trouble-free operation.

If additional information is needed, or should you require trained mechanic service, contact your authorized Exmark equipment dealer or distributor.

If you need to order replacement parts from your dealer, always give the model number and serial number of your mower as well as the quantity, part number and description of the part needed.

The serial number plate of the tractor is located on the top rear engine frame on the right hand side of the machine. We suggest you record the numbers for ready reference.

Model No. _____

Serial No. _____

Date Purchased _____

Purchased From _____

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Description	Page
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Decals	2
36" Mower Deck	3, 4
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Safety Recommendations For All Exmark Mower Users -

Recommended practices from the International Safety Organizations Specifications for power lawn mowers.

Training

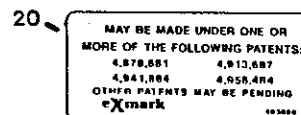
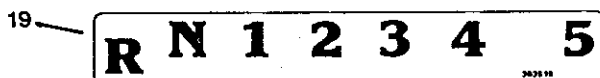
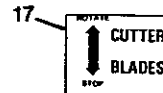
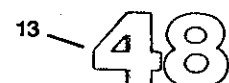
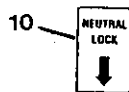
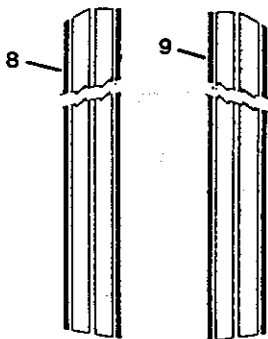
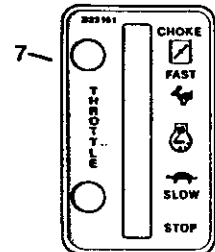
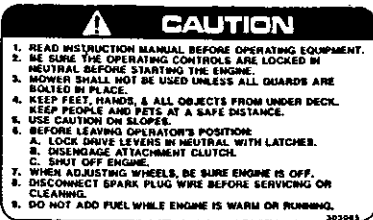
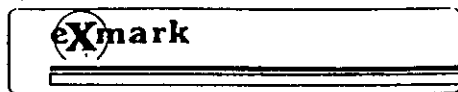
1. Regard the Exmark mower as a piece of power equipment and teach this regard to all who operate this unit.
2. Read the instructions carefully. Be familiar with the controls and the proper use of the equipment.
3. Never allow children, young teenagers, or people unfamiliar with these instructions to use the mower.
4. Avoid mowing while people, especially children or pets, are nearby. Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.

Preparation

1. The use of personal protective equipment, such as (but not limited to) protection for the eyes, ears, feet and head is recommended.
2. While mowing, always wear substantial footwear and long trousers. Do not operate the equipment when barefoot or wearing open sandals.
3. Thoroughly inspect the area where the equipment is to be used and remove all stones, sticks, wires, bones and other foreign objects.
4. Always place the mower in the neutral lock position before starting the engine.
5. DANGER: Fuel is highly flammable.
 - a) Store fuel in containers specifically designed for this purpose.
 - b) Refuel outdoors only. Do not smoke while refueling.
 - c) Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while engine is running or when engine is hot.
 - d) If fuel is spilled, do not attempt to start the engine. Move away from the area of the spill and avoid creating any source of ignition until fuel vapors have dissipated.

Operation

1. Give complete, undivided attention to the job at hand.
2. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
3. Mow only in daylight or good artificial light.
4. Avoid operating the equipment in wet grass, when feasible. Always be sure of your footing on slopes. Walk, never run.
5. Mow across the face of slopes, never up and down. Exercise extreme caution when changing direction on slopes. Do not mow excessively steep slopes.
6. Use extreme caution when backing up or pulling the mower towards you.
7. Stop the blade(s) if mower has to be tilted for transportation, when crossing surfaces other than grass, and when transporting the mower to and from the area to be mowed.
8. Never operate the mower with defective guards, shields, or without safety devices in place, for example, deflectors.
9. Do not change the engine governor settings or overspeed the engine. Operating an engine at excessive speed may increase the hazard of personal injury.
10. Disengage all blade and drive clutches before starting.
11. Start the engine or switch on the motor carefully with feet well away from the blade(s).
12. Do not put hands or feet near rotating parts while the mower is being operated.
13. Never pick up or carry a mower while the engine is running.
14. Stop the engine and disconnect the spark plug wire:
 - a) Before checking, cleaning or working on the mower
 - b) After striking a foreign object (inspect the mower for damage and make repairs before restarting and operating the mower).



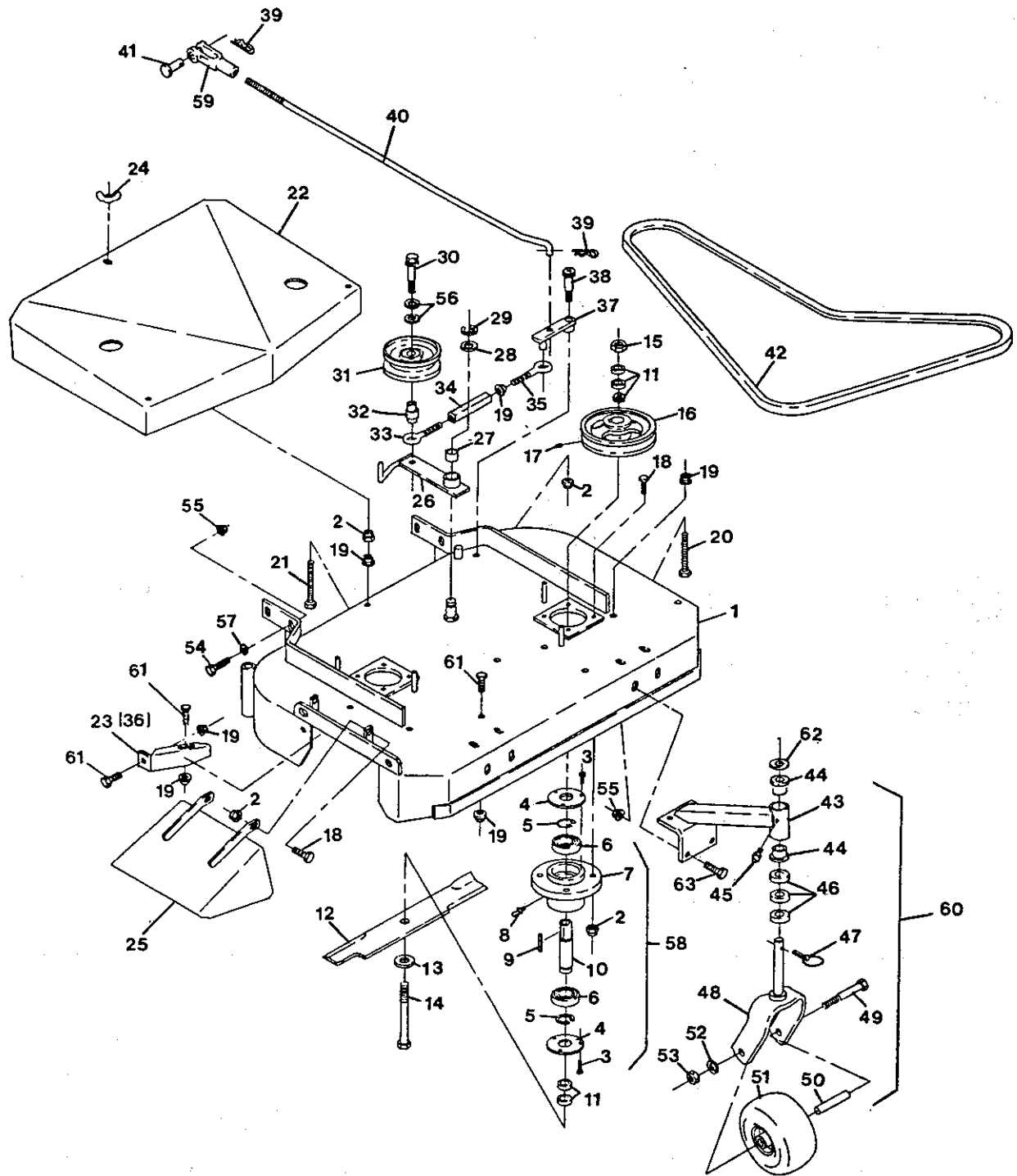
DECALS

KEY PART # QTY. DESCRIPTION

1.....323140.....	1.....Decal - Upper Handle
2.....543788.....	1.....Decal - Exmark Large
3.....303293.....	1.....Decal - 2 Minute Cool
4.....303085.....	1.....Instruction Label
5.....303508.....	1.....Decal - Discharge Warning
6.....303205.....	2.....Small Exmark Label
7.....323151.....	1.....Decal - Throttle/Choke
8.....303468.....	1.....Decal - Shield RH
9.....303467.....	1.....Decal - Shield LH
10.....303102.....	2.....Neutral Lock Label

KEY PART # QTY. DESCRIPTION

11.....543774.....	1.....Decal - Danger
12.....303096.....	1.....36" Label
13.....403020.....	1.....48" Label
14.....403005.....	1.....Danger Label
15.....513746.....	1.....Muffler Decal
16.....303481.....	1.....Decal - Carbon Monoxide
17.....303100.....	1.....Cutter Blade Decal
18.....303517.....	1.....Decal - Belt Drive
19.....303518.....	1.....Decal - Shifter
20.....403080.....	1.....Decal - Patent



36" MOWER DECK

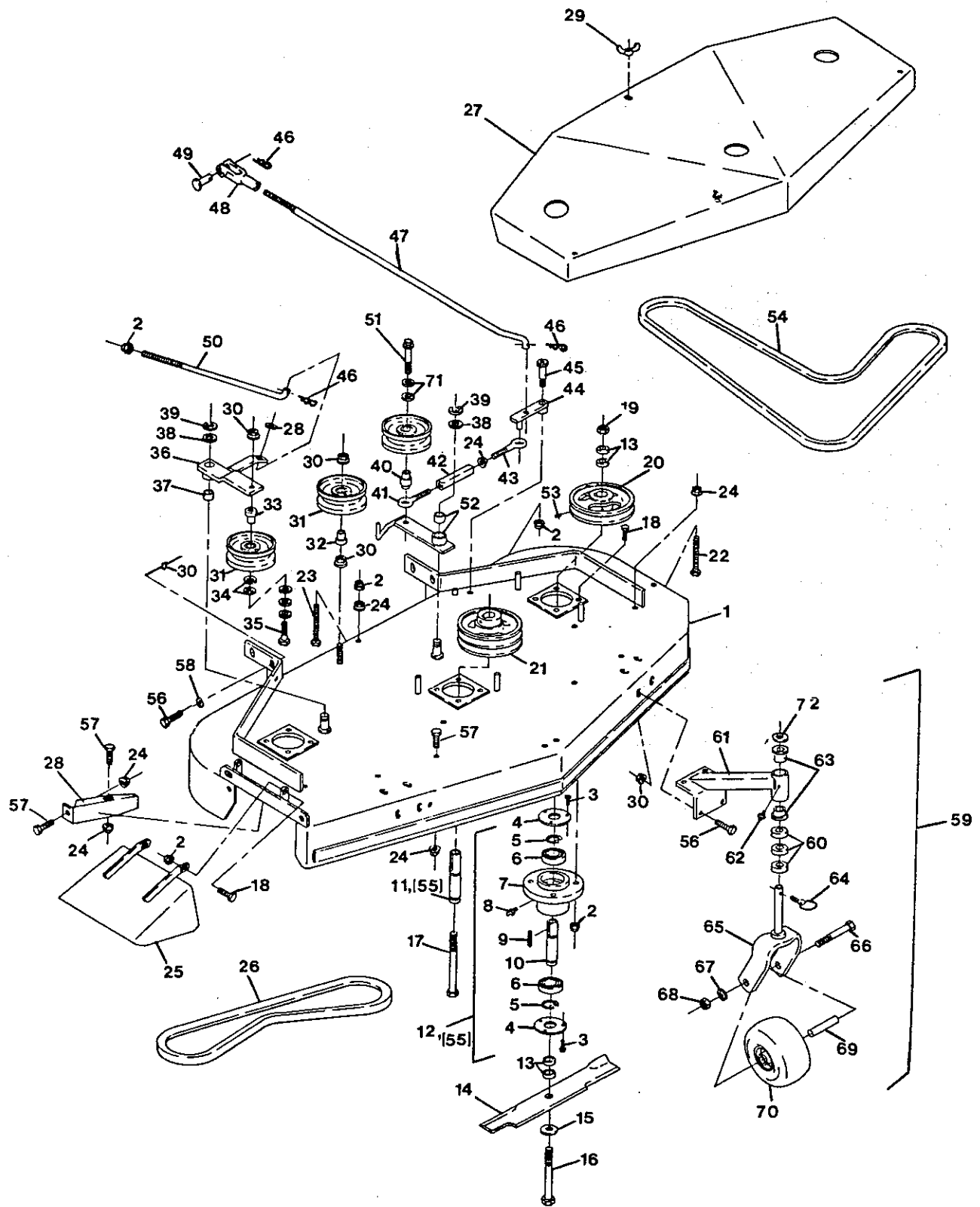
KEY PART # QTY. DESCRIPTION

1.....	302196.....	1.....	36" Front Deck
2.....	804256.....	13.....	5/16-18 Nyloc Hex Nut
3.....	801035.....	12.....	#10-24 x 3/8 Pan Std. Head Machine Screw
4.....	303188.....	4.....	Cutter Housing Cap
5.....	808504.....	4.....	Snap Ring
6.....	303057.....	4.....	Cutter Housing Bearing
7.....	303189.....	2.....	Cutter Housing
8.....	811001.....	2.....	1/8 N.P.T. Straight Zerk
9.....	807263.....	2.....	1/4 Sq. x 1-1/4 Key
10.....	303187.....	2.....	Cutter Spindle
11.....	303164.....	10.....	Blade Drive Spacer
12.....	303146.....	2.....	Blade - 18" High Lift (36")
	303495.....	2.....	Blade - Mulching (36")*
	303439.....	2.....	Blade - Low Lift (36")
	303283.....	2.....	1/4 x 18" High Lift Blade (36")
13.....	805268.....	2.....	5/8 Std. Flatwasher
14.....	800860.....	2.....	5/8-18 x 7.25 (7.5) Gr. 5 HH
15.....	804510.....	2.....	5/8-18 UNF Hex Nut
16.....	303073.....	2.....	Pulley - Cast Iron
17.....	803310.....	4.....	Setscrew - 5/16-18 x 3/8
18.....	800273.....	10.....	5/16-18 x 1 HH Capscrew
19.....	809001.....	13.....	5/16-18 Whizlock Nut
20.....	800021.....	2.....	5/16-18 x 3 HH Tapbolt
21.....	800020.....	1.....	Tapbolt - .31-18 x 3.5 HH
22.....	302162.....	1.....	Shield Weldment - 36" (Viking)
23.....	302191.....	1.....	Dogleg Baffle
24.....	803014.....	3.....	5/16 NC Wing Nut
25.....	302054.....	1.....	Chute
26.....	302129.....	1.....	Engagement Arm w/Bushing
27.....	303144.....	1.....	Powder Metal Bearing
28.....	303352.....	1.....	Washer - Spindle
29.....	808505.....	1.....	E-Ring for .875 Rd.
30.....	803003.....	1.....	3/8-16 x 1-3/4 Whizlock Bolt
31.....	603843.....	1.....	Heavy Duty Idler Pulley
32.....	303434.....	1.....	Engagement Bushing
33.....	303348.....	1.....	Left Thd. Eye Bolt

KEY PART # QTY. DESCRIPTION

34.....	303236.....	1.....	Turnbuckle Body
35.....	303238.....	1.....	Right Thd. Eye Bolt
36.....	302189.....	1.....	Dogleg Baffle (Not Shown)
37.....	302198.....	1.....	Assist Arm
38.....	809011.....	1.....	3/8 x 3/4 Shoulder Bolt
39.....	806003.....	2.....	Hairpin Cotter
40.....	303270.....	1.....	Assist Arm Linkage
41.....	808280.....	1.....	5/16 x 1 Clevis Pin
42.....	303499.....	1.....	Drive Belt to Blades - 36"
43.....	302194.....	2.....	Caster Wheel Support Weldment
	302203.....	2.....	Caster Wheel Support Weldment w/Bearings
44.....	303514.....	4.....	Flange Thrust Bearing
45.....	811001.....	2.....	Grease Zerk - 1/8 NPT
46.....	303314.....	6.....	Spacer - 10" Caster
47.....	809020.....	2.....	Quick Pin - 10" Caster
48.....	302200.....	2.....	Caster Weldment - Mid-Size
49.....	800334.....	2.....	1/2-13 x 6 HH Capscrew
50.....	513547.....	2.....	Spacer - Front Caster
51.....	513648.....	2.....	9 x 3.50-4 W & T Assembly
	513807.....	2.....	Wheel & Hub
	513808.....	2.....	Tire - 9 x 3.50-4, 4 Ply
	513809.....	2.....	Roller Bearing
	513810.....	4.....	Bushing
52.....	805008.....	2.....	1/2 Reg. Spring Lockwasher
53.....	804509.....	2.....	1/2-13 Reg. Hex Nut
54.....	800292.....	6.....	3/8-16 x 1 HH Capscrew
55.....	809007.....	14.....	Nut - 3/8-16 Whizlock
56.....	805259.....	2.....	3/8 SAE Flatwasher
57.....	303327.....	6.....	3/8 Disc Spring Washer
58.....	302030.....	2.....	Cutter Housing - Complete
59.....	303105.....	1.....	Yoke
60.....	302166.....	2.....	Caster, 9" Smooth (Viking) - Complete
61.....	800270.....	9.....	5/16-18 x 5/8 HH Cpscrw.
62.....	513338.....	2.....	Washer
63.....	800290.....	2.....	3/8-16 x 1 HH Cpscrw.

* Requires Installation of mulching kit for proper mulching.



48" MOWER DECK

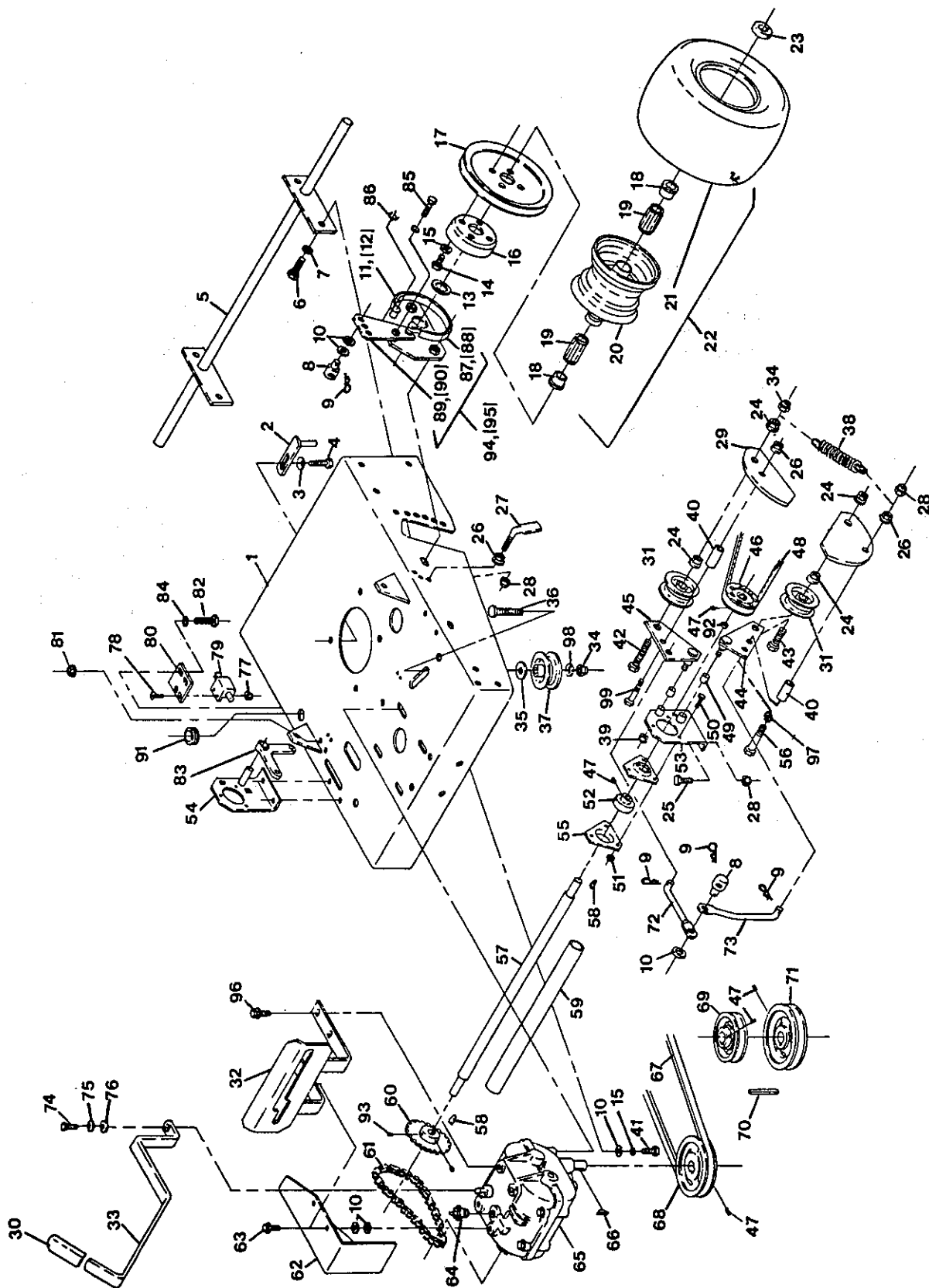
KEY PART # QTY. DESCRIPTION

1.....	402042.....	1.....	Front Deck Weld - 48"
2.....	804256.....	17.....	5/16-18 Nyloc Hex Nut
3.....	801035.....	18.....	#10-24 x 3/8 Pan Std. Head Machine Screw
4.....	303188.....	6.....	Cutter Housing Cap
5.....	808504.....	6.....	Snap Ring
6.....	303057.....	6.....	Cutter Housing Bearing
7.....	303189.....	3.....	Cutter Housing
8.....	811001.....	3.....	1/8 N.P.T. Straight Zerk
9.....	807263.....	3.....	1/4 Sq. x 1-1/4 Key
10.....	303187.....	2.....	Cutter Spindle
11.....	403033.....	1.....	Long Cutter Spindle
12.....	302030.....	2.....	Cutter Housing - Complete
13.....	303164.....	15.....	Blade Drive Spacer
14.....	403026.....	3.....	Ultra High Lift Blade 16" (48")
	403059.....	3.....	1/4 x 16" High Lift Blade Optional (48")
	403086.....	3.....	Blade - Mulching (48")*
15.....	805268.....	3.....	5/8 Std. Flatwasher.
16.....	800860.....	2.....	5/8-18 x 7.25 (7.5) G5 HH Cpscr.
17.....	800861.....	1.....	5/8-18 x 8 Gr 5 HH Cpscr.
18.....	800273.....	14.....	5/16-18 x 1 HH Cpscr.
19.....	804510.....	3.....	5/8-18 UNF Hex Nut
20.....	303073.....	2.....	Pulley - Cast Iron
21.....	403032.....	1.....	Double Pulley
22.....	800021.....	2.....	5/16-18 x 3 HH Tapbolt
23.....	800020.....	1.....	Tapbolt - .31-18 x 3.5 HH
24.....	809001.....	19.....	5/16-18 Whizlock Nut
25.....	302054.....	1.....	Chute Assembly
26.....	403025.....	1.....	Vee Belt - Front Deck
27.....	402028.....	1.....	Shield Weldment - 48" (Viking)
28.....	302189.....	3.....	Dogleg Baffle
29.....	803014.....	3.....	5/16 NC Wing Nut
30.....	809007.....	15.....	Nut - 3/8-16 Whizlock
31.....	603843.....	3.....	Idler Pulley
32.....	403074.....	1.....	Bushing - Idler
33.....	603496.....	1.....	Bushing - Idler Bearing
34.....	805259.....	5.....	Flat Washer - 3/8 SAE
35.....	800296.....	1.....	Capscrew
36.....	402017.....	1.....	Idler Arm, Rt. Comp. w/Bushing
37.....	303144.....	1.....	Powder Metal Bearing
38.....	303352.....	2.....	Washer - Spindle

KEY PART # QTY. DESCRIPTION

39.....	808505.....	2.....	E-Ring f/.875 Rd.
40.....	303434.....	1.....	Engagement Bushing
41.....	303348.....	1.....	Left Thd. Eye Bolt
42.....	303236.....	1.....	Turnbuckle Body
43.....	303238.....	1.....	Right Thd. Eye Bolt
44.....	302198.....	1.....	Assist Arm
45.....	809011.....	1.....	3/8 x 3/4 Shoulder Bolt
46.....	806003.....	3.....	Hairpin Cotter
47.....	303270.....	1.....	Assist Arm Linkage
48.....	303105.....	1.....	Yoke
49.....	808280.....	1.....	5/16 x 1 Clevis Pin
50.....	403015.....	1.....	Belt Tension Rod
51.....	803003.....	1.....	3/8-16 x 1-3/4 Whizlock Bolt
52.....	302129.....	1.....	Engagement Arm w/Bushing
	303144.....	1.....	Bushing
53.....	803310.....	6.....	Setscrew - 5/16-18 x 3/8 Knurl Cuppoint
54.....	403088.....	1.....	Vee Belt - Main Deck
55.....	402006.....	1.....	Center Cutter Housing
56.....	800290.....	14.....	3/8-16 x 1 HH Capscrew
57.....	800270.....	15.....	5/16-18 x 5/8 HHCS
58.....	303327.....	6.....	3/8 Disc Spring Washer
59.....	302166.....	2.....	Caster, 9" Smooth - Complete
60.....	303314.....	6.....	Spacer - 10" Caster
61.....	302194.....	2.....	Caster Wheel Support Weldment
	302203.....	2.....	Caster Wheel Support Weldment w/Bearings
* 62.....	811001.....	2.....	Grease Zerk - 1/8 NPT
63.....	303514.....	4.....	Flange Thrust Bearing
64.....	809020.....	2.....	Quick Pin - 10" Caster
65.....	302200.....	2.....	Caster Weldment - Mid-Size
66.....	800334.....	2.....	1/2-13 x 6 HH Capscrew
67.....	805008.....	2.....	1/2 Reg. Spring Lockwasher
68.....	804509.....	2.....	1/2-13 Reg. Hex Nut
69.....	513547.....	2.....	Spacer - Front Caster
70.....	513648.....	2.....	9 x 3.50-4 W & T Assy.
	513807.....	2.....	Wheel & Hub
	513808.....	2.....	Tire - 9 x 3.50-4, 4 Ply
	513809.....	2.....	Roller Bearing
	513810.....	4.....	Bushing
71.....	805259.....	2.....	3/8 SAE Flatwasher
72.....	513338.....	2.....	Washer

* Requires Installation of mulching kit for proper mulching.



ENGINE DECK GROUP

KEY PART # QTY DESCRIPTION

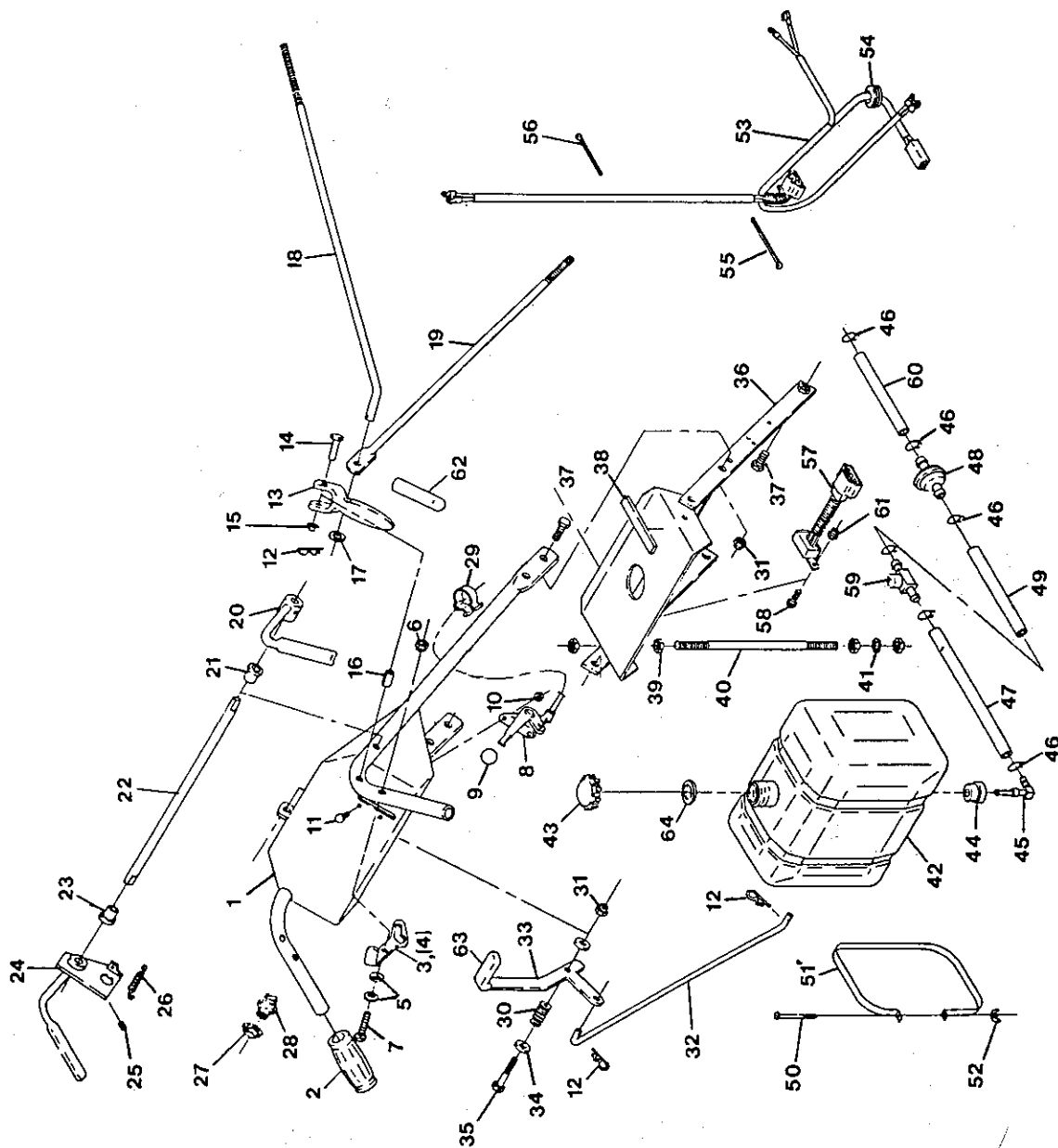
1.....	322079.....	1.....	Rear Deck Weld - 5-Speed
2.....	322012.....	3.....	Belt Guide Weldment
3.....	303334.....	4.....	5/16 Disc Spring Washer, Kawasaki & Kohler
4.....	809018.....	4.....	8mm x 30mm HH Capscrew, Kawasaki & Kohler
5.....	302035.....	1.....	Axle Assembly
6.....	800292.....	4.....	3/8-16 x 1 HH Capscrew
7.....	805006.....	4.....	3/8 Hvy. Spring Lockwasher
8.....	303168.....	4.....	Adjust Swivel - Short
9.....	806003.....	8.....	Halfpin Cotter
10.....	805258.....	14.....	5/16 Std. Flatwasher
11.....	302037.....	1.....	Brake Band (RH)
12.....	302036.....	1.....	Brake Band (LH - Not Shown)
13.....	513338.....	2.....	Wheel Spacer
14.....	800273.....	8.....	5/16-18 x 1 HH Capscrew
15.....	805005.....	12.....	5/16 Hvy Spring Lockwasher
16.....	303463.....	2.....	Brake Drum
17.....	303464.....	2.....	Sheave - 9" B Split Steel
18.....	303123.....	4.....	Flange Bearing
19.....	303122.....	4.....	Roller Bearing
20.....	302160.....	2.....	Wheel & Hub
21.....	303125.....	2.....	Tire - 13 x 6.50-6, 2 Ply (36" & 48")
22.....	303469.....	2.....	Wheel & Tire - 13 x 6.50-6
23.....	809005.....	2.....	7/8 Clamp-Tite Collar
24.....	809007.....	8.....	Nut - 3/8-16 Whizlock
25.....	800271.....	4.....	5/16-18 x 3/4 HH Capscrew
26.....	809001.....	6.....	5/16-18 Whizlock Nut, Pltd.
27.....	303151.....	2.....	Scraper
28.....	804256.....	8.....	5/16-18 Nyloc Hex Nut
29.....	323020.....	4.....	Guard - Wheel Drive
30.....	303020.....	1.....	Grip - Lever
31.....	303076.....	4.....	Idler Pulley
32.....	322106.....	1.....	Plate Weldment

KEY PART # QTY DESCRIPTION

33.....	323220.....	1.....	Lever
34.....	804257.....	3.....	3/8-16 Nyloc Nut
35.....	805262.....	1.....	7/16 Std. Flatwasher
36.....	807511.....	1.....	3/8-16 x 2 Carriage Bolt
37.....	303516.....	1.....	Pulley - Idler
38.....	323161.....	2.....	Drive Spring - Heavy Duty (Option)
39.....	323071.....	2.....	Drive Spring - Light Duty (Standard)
40.....	803013.....	4.....	Torque Nut - 5/16-18
41.....	323236.....	4.....	Spacer
42.....	800272.....	4.....	5/16-18 x 7/8 HH Capscrew
43.....	800031.....	2.....	Capscrew - HH
44.....	800296.....	2.....	Capscrew - HH
45.....	322038.....	2.....	Arm Weldment - Idler
46.....	322040.....	2.....	Arm Weldment - Idler
47.....	303409.....	2.....	Pulley - Wheel Drive
48.....	803310.....	8.....	Setcrew, 5/16-18 x 3/8
49.....	323051.....	2.....	Cog Belt
50.....	303143.....	4.....	Bronze Sleeve Bearing
51.....	800251.....	6.....	Capscrew, 1/4-20 x 5/8 Hex Head
52.....	804255.....	6.....	Nyloc Hex Nut, 1/4-20
53.....	303067.....	2.....	Shaft Bearing with Collar
54.....	322041.....	1.....	RH Calliper Support w/Bushings
55.....	322042.....	1.....	LH Calliper Support w/Bushings
56.....	303066.....	4.....	Shaft Flange
57.....	800279.....	2.....	5/16-18 x 2-1/2 HH Cpscrw
58.....	323109.....	1.....	Jackshaft
59.....	807006.....	3.....	#61 Woodruff Key
60.....	303513.....	1.....	Jackshaft Cover
61.....	323110.....	1.....	Sprocket
62.....	323111.....	1.....	Drive Chain
63.....	323035.....	1.....	Chain Guard
64.....	809013.....	2.....	5/16-18 x 3/4 Tapping
65.....	303282.....	1.....	Neutral Start Switch
66.....	322057.....	1.....	Trans. w/#40 Sprocket
67.....	323112.....	1.....	Sprocket #40, 8 Teeth

KEY PART # QTY DESCRIPTION

66.....	807009.....	1.....	#9 Woodruff Key
67.....	403018.....	1.....	Vee Belt - Transmission
68.....	403019.....	1.....	Transmission Pulley
69.....	323070.....	1.....	Transmission Drive Pulley
70.....	807264.....	1.....	1/4 Sq. x 2-5/8 Machine Key
71.....	303498.....	1.....	Blade Drive Pulley (36")
72.....	403087.....	1.....	Blade Drive Pulley (48")
73.....	323163.....	2.....	Linkage - Upper Calliper
74.....	323084.....	1.....	Linkage - Lower RH Calliper
75.....	323086.....	1.....	Linkage - Lower LH Calliper (Not Shown)
76.....	800502.....	1.....	1/4-28 x 3/4 HH Capscrew
77.....	323235.....	1.....	Spring Disc Washer
78.....	805256.....	1.....	1/4 Std. Flatwasher
79.....	804252.....	2.....	#10-24 Nyloc Hex Nut
80.....	803017.....	2.....	Machine Screw - #10-24 x .63 Countersunk
81.....	513051.....	1.....	Switch - Neutral Lockout
82.....	323128.....	1.....	Bracket - Mower Safety Switch
83.....	809012.....	2.....	1/4-20 Whizlock Nut
84.....	800252.....	2.....	1/4-20 x 3/4 HH Capscrew
85.....	303186.....	1.....	Belcrank
86.....	805255.....	4.....	1/4 SAE Flatwasher
87.....	800250.....	2.....	1/4-20 x 1/2 Hex Head Cpscrw
88.....	809250.....	4.....	Clip Ring
89.....	302178.....	1.....	Plate Weldment RH
90.....	302179.....	1.....	Plate Weldment LH (Not Shown)
91.....	302175.....	1.....	Lever Weldment RH
92.....	302177.....	1.....	Lever Weldment LH (Not Shown)
93.....	543296.....	1.....	Grommet
94.....	303164.....	2.....	Blade Drive Spacer
95.....	803022.....	2.....	5/16-18 x 3/8 Sq. Hd. Setscrew
96.....	302185.....	1.....	Brake LH - Complete
97.....	302184.....	1.....	Brake RH - Complete
98.....	809064.....	2.....	5/16 x 1 Tapping
99.....	805005.....	1.....	5/16 Hvy. Spring Lockwasher
100.....	805259.....	1.....	3/8 SAE Flatwasher
101.....	800277.....	2.....	5/16-18 x 2 HH Cpscrw



UPPER HANDLE & CONTROLS

KEY PART # QTY. DESCRIPTION

1.....	322102	1.....	Handle Weldment - 5-Speed
2.....	303097	2.....	Handle Grip
3.....	302007	1.....	Right Latch w/Grip
303019	1.....	Grip - Latch	
4.....	302005	1.....	Left Latch w/Grip
303019	1.....	Grip - Latch	
5.....	303435	4.....	Washer - 1/4 Disc Spring
6.....	804255	2.....	1/4-20 Nyloc Nut
7.....	800257	2.....	1/4-20 x 1-3/4 HH Capscrew
8.....	323129	1.....	Control Cable - Throttle
9.....	513592	1.....	Knob - Red Ball
10.....	804252	2.....	#10-24 Nyloc Hex Nut
11.....	807513	2.....	#10-24 x 1/2 RH SN
12.....	806003	4.....	Hairpin Cotter
13.....	302006	2.....	Drive Lever w/Grip
14.....	808250	2.....	3/16 x 1-3/4 Clevis Pin
15.....	803001	2.....	3/16 Pinnut
16.....	806340	2.....	5/16 x 1 Rollpin
17.....	805258	2.....	5/16 Std. Flatwasher
18.....	323089	2.....	Brake Linkage
19.....	323025	2.....	Caliper Linkage
20.....	302138	1.....	Lever Weldment - OPC RH
21.....	303365	1.....	Nylon Bushing
22.....	303364	1.....	Connecting Rod
23.....	303369	1.....	Bushing - Flanged
24.....	602507	1.....	Lever Weldment - OPC LH
25.....	803322	2.....	5/16-24 x 5/16 Setscrew
26.....	303363	1.....	Actuator Spring
27.....	803034	1.....	9/16-18 Pinnut
28.....	303372	1.....	Operator Control Switch
29.....	303088	1.....	Cable Clip
30.....	303160	1.....	Compression Spring
31.....	804257	5.....	3/8-16 Nyloc Nut
32.....	323208	1.....	Blade Drive Linkage
33.....	322104	1.....	Blade Engagement Lever
34.....	805260	2.....	3/8 Std. Flatwasher

KEY PART # QTY. DESCRIPTION

35.....	800296	1.....	3/8-16 x 2 Hx Hd Cpscrw
36.....	322073	1.....	Handle Weldment - 5-Speed
37.....	800292	6.....	3/8-16 x 1 HH Capscrew
38.....	303315	2.....	Gas Tank Pad
39.....	804509	8.....	1/2-13 Reg Hex Nut
40.....	303173	2.....	Handle Brace
41.....	805008	2.....	1/2 Reg Spring Lockwasher
42.....	543364	1.....	Tank - Gas
43.....	513508	1.....	Cap - Fuel Tank
44.....	513646	1.....	Bushing - Fuel Valve
45.....	543277	1.....	Elbow - 90°
46.....	303077	6.....	Clamp - Gas Line
47.....	523131	1.....	Fuel Line
48.....	303197	1.....	Gas Filter
49.....	303307	1.....	Fuel Line (Kohler)
50.....	801062	2.....	Machine Screw, .25-20 x 3
51.....	303465	2.....	Strap - 5 Gal. Fuel Tank
52.....	543792	2.....	Wingnut - Nyloc 1/4
53.....	323147	1.....	Wiring Harness - Kawasaki
54.....	323149	1.....	Wiring Harness - Kohler
55.....	543296	1.....	Grommet
56.....	303335	1.....	Plastic Tie, 7-15/16
57.....	303287	9.....	Plastic Tie, 5.5 x .044 x 1
58.....	323145	1.....	Interlock - Big/Kaw OPC
59.....	323146	1.....	Interlock - Kohler OPC
60.....	800251	1.....	1/4-20 x 5/8 HH Capscrew
61.....	603770	1.....	Fuel Valve
62.....	303306	1.....	Fuel Line (Kohler)
63.....	303307	1.....	Fuel Line (12.5 HP Kawasaki)
64.....	303022	1.....	Fuel Line (14 HP Kawasaki)
65.....	804255	1.....	1/4-20 Nyloc Hex Nut
66.....	303021	2.....	Drive Lever Grip
67.....	303020	1.....	Grip - Lever
68.....	523103	1.....	Gasket - Fuel Cap

15. Stop the engine:
 - a) Whenever you leave the mower
 - b) Before removing the grasscatcher
 - c) Before refueling
 - d) Before making height adjustments
 - e) Before clearing blockages.
16. Reduce the throttle setting during engine run-out and, if the engine is provided with shut-off valve, turn the fuel off at the conclusion of mowing.

CAUTION

Although hazard control and accident prevention partially are dependent upon the design and configuration of the equipment, these factors are also dependent upon the awareness, concern, prudence, and proper training of the personnel involved in the operation, transport, maintenance and storage of the equipment. It is essential that all operator safety mechanisms be connected and in operating condition prior to use for mowing.

Maintenance and Storage

1. Precisely follow the engine manufacturer's recommendations for maintenance.
2. If carburetor adjustment is necessary, stand to one side and keep feet and hands clear while making adjustments.
3. Keep engine free from accumulation of grass, leaves or excessive grease. An accumulation of these combustible materials may result in a fire.
4. Store gasoline in a safe container in a cool, dry place.
5. Keep the mower and fuel container in locked storage to prevent children from playing or tampering with them.
6. Maximum mowing results and safety can only be achieved if the mower is maintained and operated correctly.

7. Gasoline powered equipment or fuel containers should not be stored in a basement or any closed area, where heat appliances or open pilot lights are present, unless completely drained of fuel.
8. Check mower cutter blade and engine mounting bolts frequently to maintain proper tightness.
9. Check grass catcher bag frequently for wear or deterioration. Replace worn bags. Check that replacement bags comply with original manufacturer's recommendations or specifications.
10. Pro Lock (retaining 1, maximum strength) is used on both pulleys on engine shaft and on blade spindle pulleys. Pro Lock (nut type, medium strength) is used on all set screws on Exmark Mowers.

CAUTION

FAILURE TO FOLLOW CAUTIOUS
OPERATING PRACTICES CAN RESULT IN
SERIOUS OPERATOR INJURY.

BE CAREFUL

1. Keep all shields in place, especially grass discharge guard.
2. Stop engine and remove spark plug wire to adjust or service.
3. When mower mechanism becomes clogged, stop engine before cleaning.
4. Keep hands, feet, and clothing away from power-driven parts.
5. Keep off mower unless seat or platform is provided.
6. Keep others off mower.

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