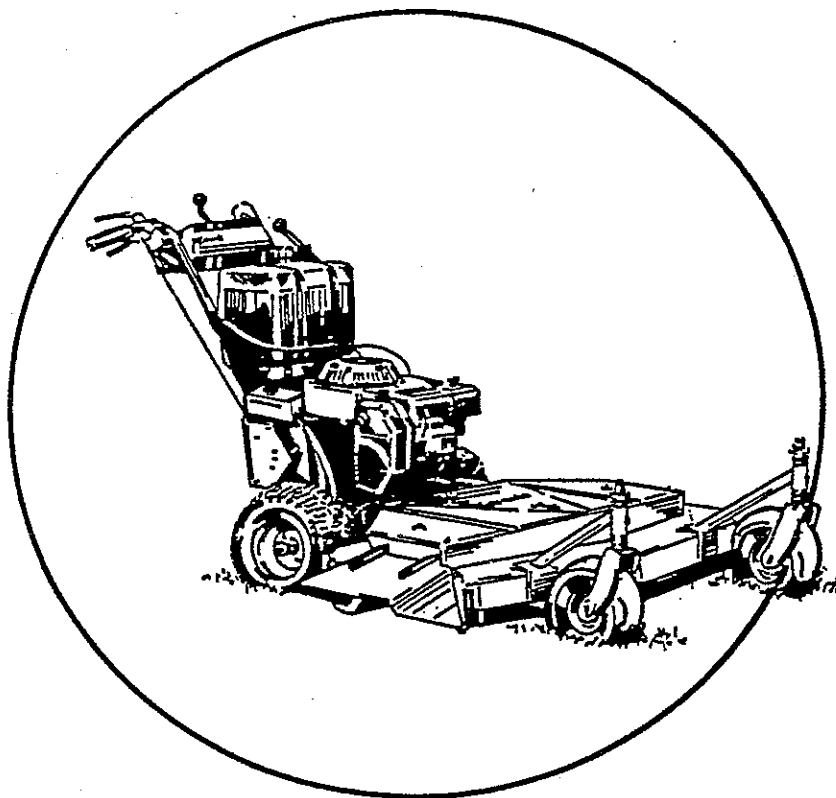




For Serial Nos.
80,000 & Higher

Viking Hydro



Parts Manual

CONGRATULATIONS on the purchase of your new Exmark mower. This product has been carefully designed and manufactured to give you a maximum amount of dependability and years of trouble-free operation.

If additional information is needed, or should you require trained mechanic service, contact your authorized Exmark equipment dealer or distributor.

If you need to order replacement parts from your dealer, always give the model number and serial number of your mower as well as the quantity, part number and description of the part needed.

The serial number plate is located on the top front right hand side of the engine frame. We suggest that you record numbers below for ready reference.

Model No. _____

Serial No. _____

Date Purchased _____

Purchased From _____

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Safety Recommendations For All Exmark Mower Users

Recommended practices from the International Safety Organizations Specifications for power lawn mowers.

Training

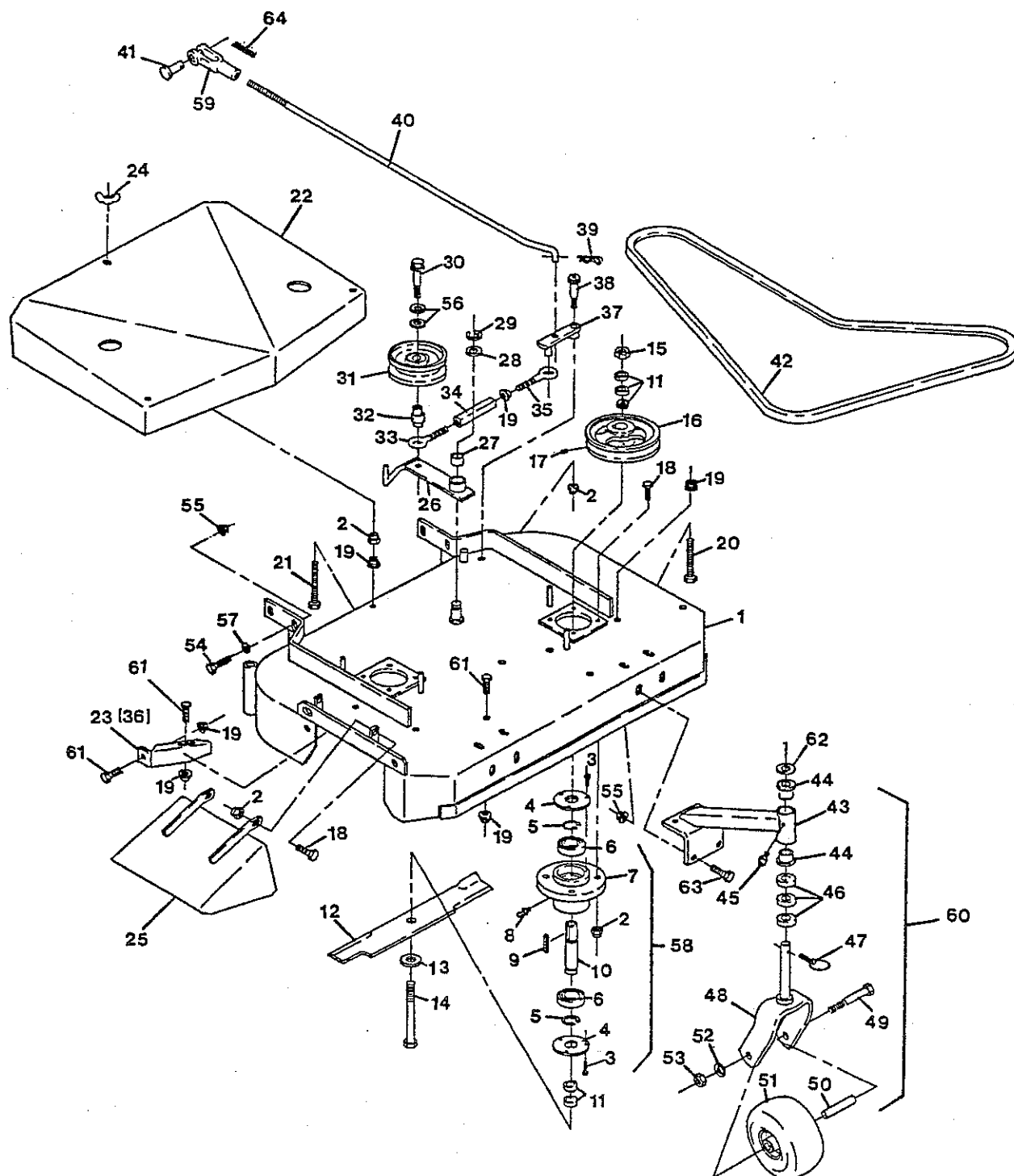
1. Regard the Exmark mower as a piece of power equipment and teach this regard to all who operate this unit.
2. Read the instructions carefully. Be familiar with the controls and the proper use of the equipment.
3. Never allow children, young teenagers, or people unfamiliar with these instructions to use the mower.
4. Avoid mowing while people, especially children or pets, are nearby. Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.

Preparation

1. The use of personal protective equipment, such as (but not limited to) protection for the eyes, ears, feet and head is recommended.
2. While mowing, always wear substantial footwear and long trousers. Do not operate the equipment when barefoot or wearing open sandals.
3. Thoroughly inspect the area where the equipment is to be used and remove all stones, sticks, wires, bones and other foreign objects.
4. Always place the mower in the neutral lock position before starting the engine.
5. DANGER: Fuel is highly flammable.
 - a) Store fuel in containers specifically designed for this purpose.
 - b) Refuel outdoors only. Do not smoke while refueling.
 - c) Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while engine is running or when engine is hot.
 - d) If fuel is spilled, do not attempt to start the engine. Move away from the area of the spill and avoid creating any source of ignition until fuel vapors have dissipated.

Operation

1. Give complete, undivided attention to the job at hand.
2. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
3. Mow only in daylight or good artificial light.
4. Avoid operating the equipment in wet grass, when feasible. Always be sure of your footing on slopes. Walk, never run.
5. Mow across the face of slopes, never up and down. Exercise extreme caution when changing direction on slopes. Do not mow excessively steep slopes.
6. Use extreme caution when backing up or pulling the mower towards you.
7. Stop the blade(s) if mower has to be tilted for transportation, when crossing surfaces other than grass, and when transporting the mower to and from the area to be mowed.
8. Never operate the mower with defective guards, shields, or without safety devices in place, for example, deflectors.
9. Do not change the engine governor settings or overspeed the engine. Operating an engine at excessive speed may increase the hazard of personal injury.
10. Disengage all blade and drive clutches before starting.
11. Start the engine or switch on the motor carefully with feet well away from the blade(s).
12. Do not put hands or feet near rotating parts while the mower is being operated.
13. Never pick up or carry a mower while the engine is running.
14. Stop the engine and disconnect the spark plug wire:
 - a) Before checking, cleaning or working on the mower
 - b) After striking a foreign object (inspect the mower for damage and make repairs before restarting and operating the mower).



36" MOWER DECK

KEY PART # QTY. DESCRIPTION

1.....	302196.....	1.....	36" Front Deck
2.....	804256.....	13.....	5/16-18 Nyloc Hex Nut
3.....	801035.....	12.....	#10-24 x 3/8 Pan Std. Head Machine Screw
4.....	303188.....	4.....	Cutter Housing Cap
5.....	808504.....	4.....	Snap Ring
6.....	303057.....	4.....	Cutter Housing Bearing
7.....	303189.....	2.....	Cutter Housing
8.....	811001.....	2.....	1/8 N.P.T. Straight Zerk
9.....	807263.....	2.....	1/4 Sq. x 1-1/4 Key
10.....	303187.....	2.....	Cutter Spindle
11.....	303164.....	10.....	Blade Drive Spacer
12.....	303146.....	2.....	Blade - 18" High Lift (36")
	303495.....	2.....	Blade - Mulching (36")*
	303439.....	2.....	Blade - Low Lift (36")
	303283.....	2.....	1/4 x 18" High Lift Blade (36")
13.....	805268.....	2.....	5/8 Std. Flatwasher
14.....	800860.....	2.....	5/8-18 x 7.25 (7.5) Gr. 5 HH
15.....	804510.....	2.....	5/8-18 UNF Hex Nut
16.....	303073.....	2.....	Pulley - Cast Iron
17.....	803310.....	4.....	Setscrew - 5/16-18 x 3/8
18.....	800273.....	10.....	5/16-18 x 1 HH Capscrew
19.....	809001.....	13.....	5/16-18 Whizlock Nut
20.....	800021.....	2.....	5/16-18 x 3 HH Tapbolt
21.....	800020.....	1.....	Tapbolt - .31-18 x 3.5 HH
22.....	302162.....	1.....	Shield Weldment - 36" (Viking)
23.....	302191.....	1.....	Dogleg Baffle
24.....	803014.....	3.....	5/16 NC Wing Nut
25.....	302054.....	1.....	Chute
26.....	302129.....	1.....	Engagement Arm w/Bushing
27.....	303144.....	1.....	Powder Metal Bearing
28.....	303352.....	1.....	Washer - Spindle
29.....	808505.....	1.....	E-Ring for .875 Rd.
30.....	803003.....	1.....	3/8-16 x 1-3/4 Whizlock Bolt
31.....	803843.....	1.....	Heavy Duty Idler Pulley
32.....	303434.....	1.....	Engagement Bushing
33.....	303348.....	1.....	Left Thd. Eye Bolt

KEY PART # QTY. DESCRIPTION

34.....	303236.....	1.....	Tumbuckle Body
35.....	303238.....	1.....	Right Thd. Eye Bolt
36.....	302189.....	1.....	Dogleg Baffle (Not Shown)
37.....	302198.....	1.....	Assist Arm
38.....	809011.....	1.....	3/8 x 3/4 Shoulder Bolt
39.....	806003.....	1.....	Hairpin Cotter
40.....	323174.....	1.....	Assist Arm Linkage
41.....	808280.....	1.....	5/16 x 1 Clevis Pin
42.....	303499.....	1.....	Drive Belt to Blades - 36"
43.....	302194.....	2.....	Caster Wheel Support Weldment
	302203.....	2.....	Caster Wheel Support Weldment w/Bearings
44.....	303514.....	4.....	Flange Thrust Bearing
45.....	811001.....	2.....	Grease Zerk - 1/8 NPT
46.....	303314.....	6.....	Spacer - 10" Caster
47.....	809020.....	2.....	Quick Pin - 10" Caster
48.....	302200.....	2.....	Caster Weldment - Mid-Size
49.....	800334.....	2.....	1/2-13 x 6 HH Capscrew
50.....	513547.....	2.....	Spacer - Front Caster
51.....	513648.....	2.....	9 x 3.50-4 W & T Assembly
	513807.....	2.....	Wheel & Hub
	513808.....	2.....	Tire - 9 x 3.50-4, 4 Ply
	513809.....	2.....	Roller Bearing
	513810.....	4.....	Bushing
52.....	805008.....	2.....	1/2 Reg. Spring Lockwasher
53.....	804509.....	2.....	1/2-13 Reg. Hex Nut
54.....	800292.....	6.....	3/8-16 x 1 HH Capscrew
55.....	809007.....	14.....	Nut - 3/8-16 Whizlock
56.....	805259.....	2.....	3/8 SAE Flatwasher
57.....	303327.....	6.....	3/8 Disc Spring Washer
58.....	302030.....	2.....	Cutter Housing - Complete
59.....	303105.....	1.....	Yoke
60.....	302166.....	2.....	Caster, 9" Smooth (Viking) - Complete
61.....	800270.....	9.....	5/16-18 x 5/8 HH Cpscrw.
62.....	513338.....	2.....	Washer
63.....	800290.....	2.....	3/8-16 x 1 HH Cpscrw.
64.....	806753.....	1.....	3/32 x 1/2 Cotter Pin

* Requires installation of mulching kit for proper mulching.

48" MOWER DECK

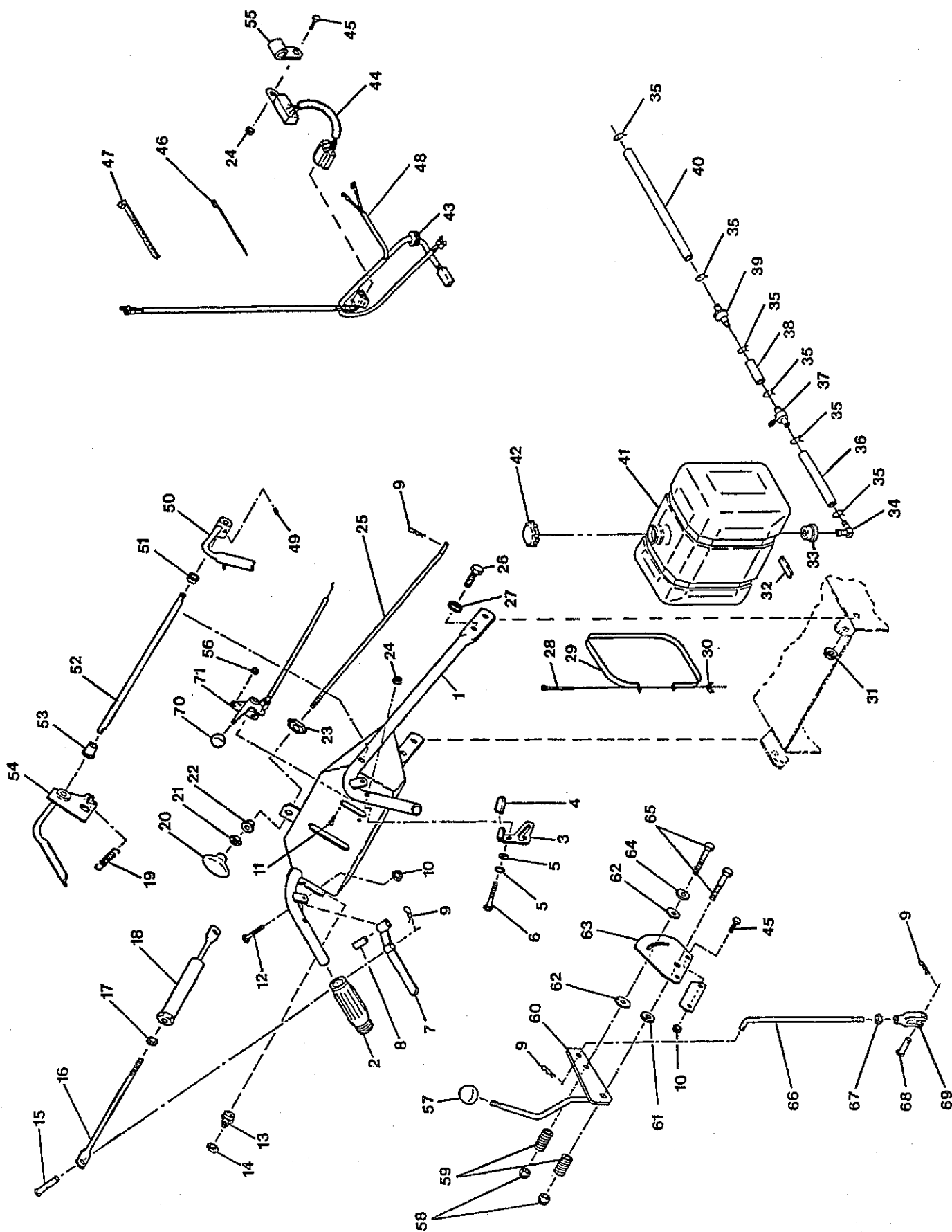
KEY PART # QTY. DESCRIPTION

1.....	402042.....	1.....	Front Deck Weld - 48"
2.....	804256.....	17.....	5/16-18 Nyloc Hex Nut
3.....	801035.....	18.....	#10-24 x 3/8 Pan Sltd. Head Machine Screw
4.....	303188.....	6.....	Cutter Housing Cap
5.....	808504.....	6.....	Snap Ring
6.....	303057.....	6.....	Cutter Housing Bearing
7.....	303189.....	3.....	Cutter Housing
8.....	811001.....	3.....	1/8 N.P.T. Straight Zerk
9.....	807263.....	3.....	1/4 Sq. x 1-1/4 Key
10.....	303187.....	2.....	Cutter Spindle
11.....	403033.....	1.....	Long Cutter Spindle
12.....	302030.....	2.....	Cutter Housing - Complete
13.....	303164.....	15.....	Blade Drive Spacer
14.....	403026.....	3.....	Ultra High Lift Blade 16" (48")
	403059.....	3.....	1/4 x 16" High Lift Blade Optional (48")
	403086.....	3.....	Blade - Mulching (48")*
15.....	805268.....	3.....	5/8 Std. Flatwasher
16.....	800860.....	2.....	5/8-18 x 7.25 (7.5) G5 HH Cpscr.
17.....	800861.....	1.....	5/8-18 x 8 Gr 5 HH Capscrew
18.....	800273.....	14.....	5/16-18 x 1 HH Capscrew
19.....	804510.....	3.....	5/8-18 UNF Hex Nut
20.....	303073.....	2.....	Pulley - Cast Iron
21.....	403032.....	1.....	Double Pulley
22.....	800021.....	2.....	5/16-18 x 3 HH Tapbolt
23.....	800020.....	1.....	Tapbolt - .31-18 x 3.5 HH
24.....	809001.....	19.....	5/16-18 Whizlock Nut
25.....	302054.....	1.....	Chute Assembly
26.....	403025.....	1.....	Vee Belt - Front Deck
27.....	402028.....	1.....	Shield Weldment - 48" (Viking)
28.....	302189.....	3.....	Dogleg Baffle
29.....	803014.....	3.....	5/16 NC Wing Nut
30.....	809007.....	13.....	Nut - 3/8-16 Whizlock
31.....	603843.....	2.....	Idler Pulley
32.....	513338.....	2.....	Washer
33.....	603496.....	1.....	Bushing - Idler Bearing
34.....	805259.....	5.....	Flat Washer - 3/8 SAE
35.....	800296.....	1.....	Capscrew
36.....	402017.....	1.....	Idler Arm, Rt. Comp. w/Bushing
37.....	303144.....	1.....	Powder Metal Bearing

KEY PART # QTY. DESCRIPTION

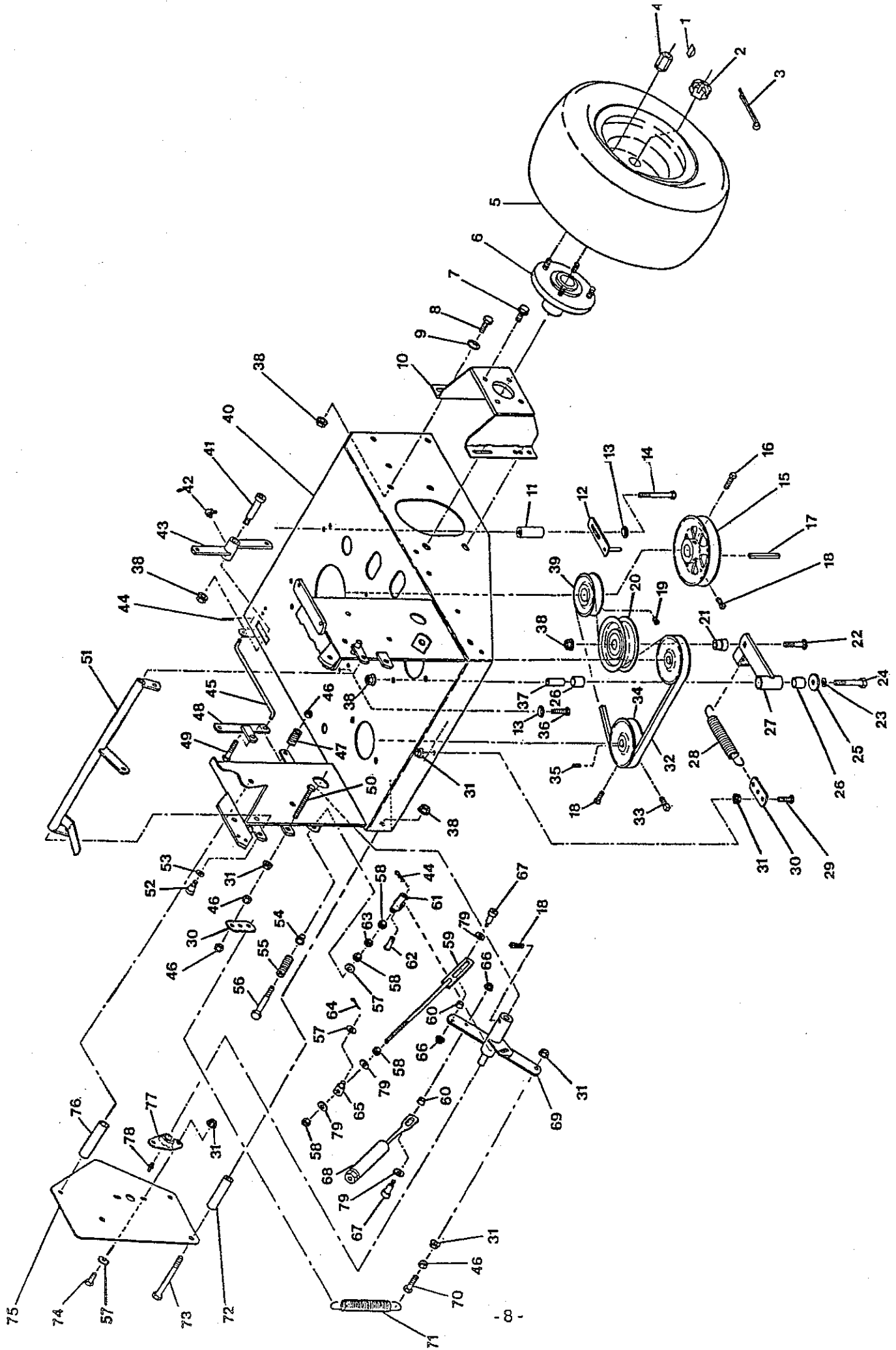
38.....	303352.....	2.....	Washer - Spindle
39.....	808505.....	2.....	E-Ring f/.875 Rd.
40.....	303434.....	1.....	Engagement Bushing
41.....	303348.....	1.....	Left Thd. Eye Bolt
42.....	303236.....	1.....	Turnbuckle Body
43.....	303238.....	1.....	Right Thd. Eye Bolt
44.....	302198.....	1.....	Assist Arm
45.....	809011.....	1.....	3/8 x 3/4 Shoulder Bolt
46.....	806003.....	2.....	Hairpin Cotter
47.....	323174.....	1.....	Assist Arm Linkage
48.....	303105.....	1.....	Yoke
49.....	808280.....	1.....	5/16 x 1 Clevis Pin
50.....	403015.....	1.....	Belt Tension Rod
51.....	803003.....	1.....	3/8-16 x 1-3/4 Whizlock Bolt
52.....	302129.....	1.....	Engagement Arm w/Bushing
	303144.....	1.....	Bushing
53.....	803310.....	6.....	Setcrew - 5/16-18 x 3/8 Knurl Cuppoint
54.....	403088.....	1.....	Vee Belt - Main Deck
55.....	402006.....	1.....	Center Cutter Housing
56.....	800290.....	14.....	3/8-16 x 1 HH Capscrew
57.....	800270.....	15.....	5/16-18 x 5/8 HHCS
58.....	303327.....	6.....	3/8 Disc Spring Washer
59.....	302166.....	2.....	Caster, 9" Smooth - Complete
60.....	303314.....	6.....	Spacer - 10" Caster
61.....	302194.....	2.....	Caster Wheel Support Weldment
	302203.....	2.....	Caster Wheel Support Weldment w/Bearings
62.....	811001.....	2.....	Grease Zerk - 1/8 NPT
63.....	303514.....	4.....	Flange Thrust Bearing
64.....	809020.....	2.....	Quick Pin - 10" Caster
65.....	302200.....	2.....	Caster Weldment - Mid-Size
66.....	800334.....	2.....	1/2-13 x 6 HH Capscrew
67.....	805008.....	2.....	1/2 Reg. Spring Lockwasher
68.....	804509.....	2.....	1/2-13 Reg. Hex Nut
69.....	513547.....	2.....	Spacer - Front Caster
70.....	513648.....	2.....	9 x 3.50-4 W & T Assembly
	513807.....	2.....	Wheel & Hub
	513808.....	2.....	Tire - 9x 3.50-4, 4 Ply
	513809.....	2.....	Roller Bearing
	513810.....	4.....	Bushing
71.....	805259.....	2.....	3/8 SAE Flatwasher
72.....	806753.....	1.....	3/32 x 1/2 Cotter Pin

* Requires installation of mulching kit for proper mulching.



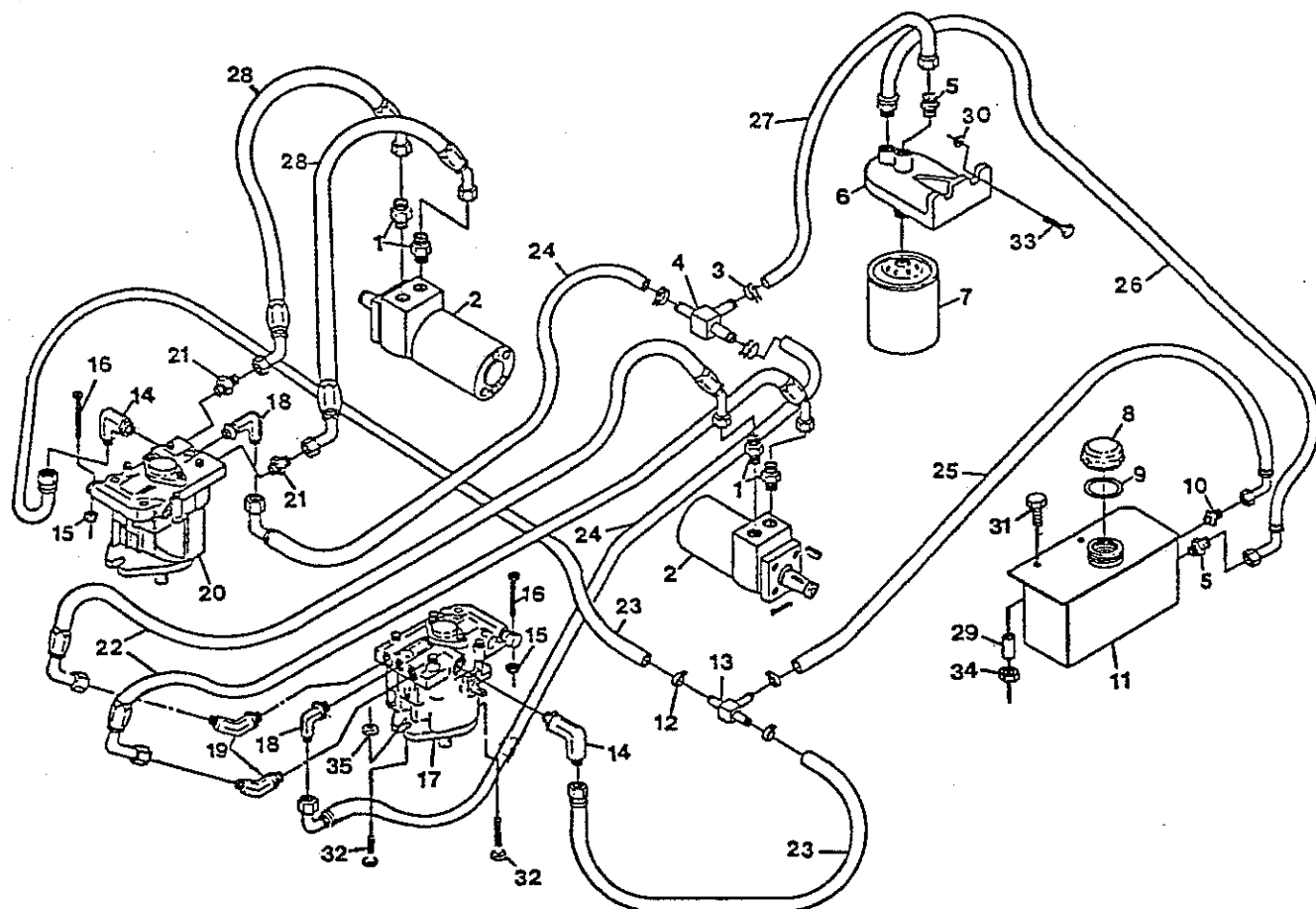
UPPER HANDLE & CONTROLS

KEY	PART #	QTY.	DESCRIPTION	KEY	PART #	QTY.	DESCRIPTION	KEY	PART #	QTY.	DESCRIPTION
1	322098	1	Handle Weldment	23	323142	1	Push Nut .50 Shaft	46	303287	2	Plastic Tie, 5.5 x .044 x .1
2	303097	2	Handle Grip	24	804255	3	1/4-20 Nyloc Nut	47	303335	2	Plastic Tie, 7-15/16
3	603767	1	Latch - Hydro Drive Lever - RH (Shown)	25	323181	1	Linkage - Blade Push/Pull	48	323231	1	Wiring Harness (Kawasaki)
4	603769	1	Latch - Hydro Drive Lever - LH	26	800292	4	3/8-16 x 1 HHCS	49	323230	1	Wiring Harness (Kohler)
5	303019	2	Grip - Vinyl Latch	27	303327	4	3/8 Disc Spring Washer	50	303322	2	5/16-24 x 5/16 Setscrew
6	303435	4	1/4 Disc Spring Washer	28	801062	2	1/4-20 x 3 Machine Screw	51	302138	1	Lever Weldment - OPC - RH
7	800257	2	1/4-20 x 1-3/4 HHCS	29	303465	2	Strap - 5 Gallon Fuel Tank	52	303365	1	Nylon Bushing
8	602837	1	Drive Lever Weldment - LH (Shown)	30	543792	2	1/4-20 Nyloc Wingnut	53	303364	1	Connecting Rod
9	603749	2	Drive Lever Weldment - RH	31	809007	4	3/8-16 Whizlock Nut	54	602507	1	Lever Weldment - OPC - LH
10	806003	5	Hairpin Cotter	32	303315	2	Gas Tank Pad	55	603727	1	Clip - .56 Loom
11	807513	4	1/4-20 Whizlock Nut	33	513645	1	Bushing - Fuel Valve	56	804252	2	#10-24 Nyloc Nut
12	800256	2	#10-24 x 1/2 RHSN Bolt	34	543277	1	Elbow - Fuel Tank	57	603175	1	Knob - 1-3/8
13	303372	1	Operator Control Switch	35	303077	6	Clamp - Gas Line	58	804256	2	5/16-18 Nyloc Nut
14	803034	1	9/16 Pat Nut	36	603955	1	Gas Line - 6"	59	603325	2	Spring - Compression
15	603792	2	Pin - Clevis	37	603770	1	Valve - Gas	60	602733	1	Lever Weldment - Shift
16	323192	2	Rod - Drive Lever Linkage	38	603776	1	Gas Line - 2.5"	61	805257	1	5/16 Flat Washer
17	804506	2	5/16-18 Regular Nut	39	303197	1	Gas Filter	62	603701	2	Washer - Friction
18	602692	2	Housing Weldment	40	603954	1	Gas Line - 13.75" (Kohler)	63	603730	1	Plate - Shift Lever
19	303363	1	Actuator Spring	41	303471	1	Gas Line - 12.0" (Kawasaki)	64	603716	1	Washer - Friction
20	323134	1	Knob - Push/Pull	42	513508	1	Gas Tank	65	800277	2	5/16-18 x 2 HHCS
21	804751	1	5/16-18 Jam Nut	43	543296	1	Gas Cap	66	323183	1	Rod - Speed Control
22	323143	1	Nylon Bushing - .38 I.D.	44	323145	1	Grommet	67	804758	1	5/16-24 Jam Nut
				45	323146	1	Interlock Module (Kawasaki)	68	808280	1	Clevis Pin
					323146	1	Interlock Module (Kohler)	69	303150	1	Yoke - Adjustable
					800251	3	1/4-20 x 5/8 HHCS	70	513592	1	Knob - Red Ball
								71	323129	1	Throttle Cable



ENGINE DECK GROUP

KEY	PART #	QTY.	DESCRIPTION	KEY	PART #	QTY.	DESCRIPTION
1.....	807019.....	2.....	1,000 x .250 Woodruff Key	28.....	603402.....	1.....	Extension Spring
2.....	809068.....	2.....	750-16 Slotted Hex Nut	29.....	800273.....	1.....	5/16-18 x 1 HHCS
4.....	513011.....	8.....	Wheel Nut	30.....	603801.....	3.....	Spring Anchor
5.....	603714.....	2.....	Tire & Wheel Assembly	31.....	809001.....	12.....	5/16-18 Whizlock Nut
6.....	603967.....	2.....	Hub, 4 Bolt - Tapered	32.....	323225.....	1.....	Belt - Pump Drive
7.....	803045.....	8.....	3/8-16 x 3/4 Whizlock Bolt	33.....	807050.....	2.....	5/16-18 x 3/4 Sq. Hd. Cuppoint SS
8.....	800292.....	8.....	3/8-16 x 1 HHCS	34.....	603778.....	2.....	Sheave - Pump
9.....	303327.....	8.....	3/8 Spring Disc Washer	35.....	807272.....	2.....	5 mm Sq. x 25 mm Machine Key
10.....	322088.....	2.....	Motor Mount	36.....	809018.....	1.....	M8 x 1.25 x 30 mm HHCS
11.....	323228.....	3.....	Spacer - Belt Guide	37.....	603044.....	1.....	Bushing - Idler Pivot
12.....	322110.....	3.....	Belt Guide	38.....	809007.....	19.....	3/8-16 Whizlock Nut
13.....	303334.....	4.....	5/16 Spring Disc Washer	39.....	323223.....	1.....	Sheave - Pump Drive
15.....	403087.....	1.....	Sheave - Blade Drive - 48"	40.....	322084.....	1.....	Engine Deck Weldment
	303498.....	1.....	Sheave - Blade Drive - 36"	41.....	809062.....	1.....	Shoulder Bolt - .500 x 1.75
16.....	803046.....	1.....	5/16-18 x 1 Sq. Hd. Cuppoint SS	42.....	811008.....	1.....	Zerk
17.....	807264.....	1.....	1/4 Sq. x 2-5/8 Key	43.....	332108.....	1.....	Bellcrank Assy. w/Zerk
18.....	803022.....	5.....	5/16-18 x 5/8 Sq. Hd. Cuppoint SS	44.....	806003.....	5.....	Hairpin Cotter
19.....	803310.....	2.....	5/16-18 x 3/8 Setscrew	45.....	323172.....	1.....	Linkage - Blade Eng.
20.....	603843.....	1.....	Idler Pulley	46.....	804256.....	7.....	5/16-18 Nyloc Nut
21.....	603496.....	1.....	Bushing - Idler	47.....	603325.....	1.....	Compression Spring
22.....	807517.....	1.....	3/8-16 x 1-3/4 Short Sq. Neck Carr. Bolt	48.....	322090.....	1.....	Bellcrank Weldment
				49.....	800277.....	1.....	5/16-18 x 2 HHCS
23.....	805006.....	1.....	3/8 Hvy. Spring Lockwasher	50.....	800021.....	2.....	5/16-18 x 3 HH Tap Bolt
24.....	800298.....	1.....	3/8-16 x 2-1/2 HHCS	51.....	322096.....	1.....	Crank Weldment
25.....	373034.....	1.....	Swivel Washer	52.....	809056.....	2.....	.375 x .375 Flat Washer
26.....	513034.....	2.....	Pivot Bearing				
27.....	602521.....	1.....	Idler Arm Assy. - w/Bearings				
	602458.....	1.....	Idler Arm Assy. w/o Bearings				
				53.....	805259.....	2.....	3/8 SAE Flat Washer
				54.....	603735.....	2.....	Bushing - Nylon Flanged
				55.....	603807.....	2.....	Spring - Neutral Return
				56.....	603737.....	2.....	Bolt - Neutral Return
				57.....	805256.....	8.....	1/4 Std. Flat Washer
				58.....	804521.....	8.....	5/16-24 Hex Nut
				59.....	602742.....	2.....	Rod - Control Arm Weldment
				60.....	603903.....	4.....	Spacer
				61.....	303105.....	2.....	Adjustable Yoke
				62.....	808280.....	2.....	5/16-1 Clev's Pin
				63.....	804758.....	2.....	5/16-24 Hex Jam Nut
				64.....	806753.....	2.....	3/32 x 1/2 Cotter Pin
				65.....	603676.....	2.....	Swivel
				66.....	809012.....	4.....	1/4-20 Whizlock Nut
				67.....	809057.....	4.....	Shoulder Bolt - .312 x .750
				68.....	602692.....	2.....	Housing Weldment
				69.....	322092.....	1.....	Left Hand Arm Weldment
					322094.....	1.....	Right Hand Arm Weldment (Not Shown)
				70.....	800274.....	2.....	5/16-18 x 1-1/4 HHCS
				71.....	603693.....	2.....	Extension Spring
				72.....	323197.....	4.....	Spacer - Short
				73.....	800302.....	8.....	3/8-16 x 4 HHCS
				74.....	800271.....	4.....	5/16-18 x 3/4 HHCS
				75.....	323179.....	2.....	Shield - Hydro Control
				76.....	323195.....	4.....	Spacer - Long
				77.....	543514.....	2.....	Flange Bearing
				78.....	811006.....	2.....	1/4-28 Str. Zerk
				79.....	805257.....	8.....	5/16 SAE Flat Washer



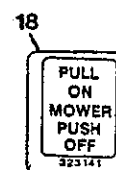
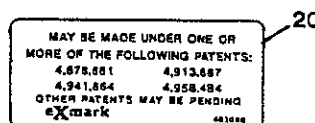
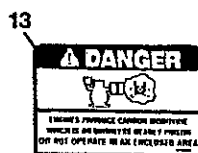
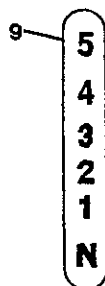
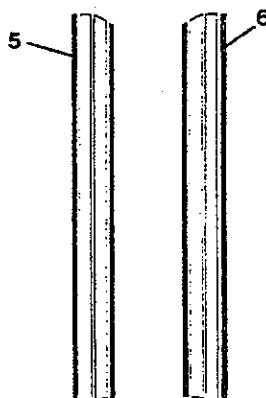
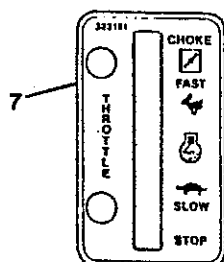
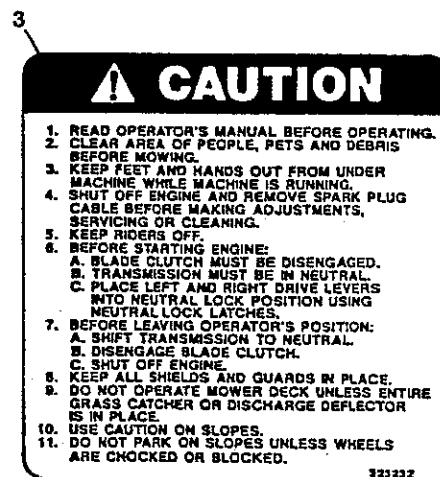
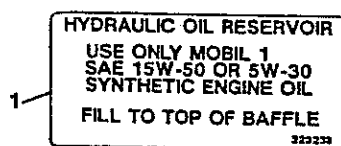
HYDRAULICS GROUP

KEY PART # QTY. DESCRIPTION

1.....603779.....	4.....	Fitting
603919.....	1.....	Boss O-Ring
603922.....	1.....	Face O-Ring
2.....603718.....	2.....	Motor Wheel
3.....603827.....	3.....	Hose Clamp
4.....603721.....	1.....	Fitting - 3/8 Hose Tee
5.....513510.....	2.....	Connector - Male
6.....603720.....	1.....	Head - Filter
7.....513211.....	1.....	Element - Oil Filter
8.....513167.....	1.....	Cap - Hydraulic Reservoir
9.....523103.....	1.....	Gasket - Tank Cap
10.....513583.....	1.....	Connector - Male
11.....512166.....	1.....	Reservoir - Hydraulic Fluid
12.....603826.....	3.....	Hose Clamp
13.....603722.....	1.....	Fitting - 1/4 Hose Tee
14.....513840.....	2.....	Elbow - 90°
603921.....	1.....	O-Ring
15.....804255.....	2.....	1/4-20 Nyloc Nut
16.....801060.....	2.....	1/4-20 x 2 Pan Hd. Sltd. Mach. Screw
17.....603841.....	1.....	Pump - Hydro RH
18.....513197.....	2.....	Elbow - .563-18 IC x .438 O-Ring
603923.....	1.....	O-Ring

KEY PART # QTY. DESCRIPTION

19.....513838.....	2.....	Elbow - 45°
603922.....	1.....	Face O-Ring
603920.....	1.....	Boss O-Ring
20.....603840.....	1.....	Pump - Hydro LH
21.....603758.....	2.....	Adapter - Straight Thread
603920.....	1.....	O-Ring
603922.....	1.....	O-Ring
22.....323216.....	2.....	Hose - Hydro RH
23.....602750.....	2.....	Hose Assembly - Case Drain
24.....322103.....	2.....	Hose Assembly - Charge Pump
25.....602756.....	1.....	Hose Assembly - Tank Return
26.....512832.....	1.....	Hose Assembly - Supply
27.....602754.....	1.....	Hose Assembly - Charge Line
28.....513829.....	2.....	Hose - Hydro LH
29.....323218.....	2.....	Spacer - Hydraulic Tank
30.....809001.....	2.....	5/16-18 Whizlock Nut
31.....800258.....	2.....	1/4-20 x 2 Hex Head Capscrew
32.....800292.....	4.....	3/8-16 x 1 Hex Head Capscrew
33.....800272.....	2.....	5/16-18 x 1.0 Hex Head Capscrew
34.....809012.....	2.....	1/4-20 Whizlock Nut
35.....809007.....	4.....	3/8-16 Whizlock Nut



DECALS

KEY PART # QTY. DESCRIPTION

1.....323233.....	1.....	Decal - Hydraulic Tank
2.....543788.....	1.....	Decal - Exmark, Large
3.....323232.....	1.....	Decal - Instructional
4.....303517.....	1.....	Decal - Belt Drive
5.....303467.....	1.....	Decal - Shield - LH
6.....303468.....	1.....	Decal - Shield - RH
7.....323151.....	1.....	Decal - Throttle/Choke
8.....303508.....	1.....	Decal - Discharge Warning
9.....603804.....	1.....	Decal - Shifter
10.....323140.....	1.....	Decal - Upper Handle

KEY PART # QTY. DESCRIPTION

11.....543774.....	1.....	Decal - Danger
12.....403005.....	1.....	Danger Label
13.....303481.....	1.....	Decal - Carbon Monoxide
14.....373066.....	1.....	Decal - Patent Pending
15.....403020.....	1.....	48" Label
16.....303096.....	1.....	36" Label
17.....303102.....	2.....	Neutral Lock Label
18.....323141.....	1.....	Decal - Mower Engagement
19.....603845.....	1.....	Decal - Drive Wheel Release
20.....403080.....	1.....	Decal - Patent
21.....303293.....	1.....	Decal - Caution

NOTES

15. Stop the engine:
 - a) Whenever you leave the mower
 - b) Before removing the grasscatcher
 - c) Before refueling
 - d) Before making height adjustments
 - e) Before clearing blockages.
16. Reduce the throttle setting during engine run-out and, if the engine is provided with shut-off valve, turn the fuel off at the conclusion of mowing.

CAUTION

Although hazard control and accident prevention partially are dependent upon the design and configuration of the equipment, these factors are also dependent upon the awareness, concern, prudence, and proper training of the personnel involved in the operation, transport, maintenance and storage of the equipment. It is essential that all operator safety mechanisms be connected and in operating condition prior to use for mowing.

Maintenance and Storage

1. Precisely follow the engine manufacturer's recommendations for maintenance.
2. If carburetor adjustment is necessary, stand to one side and keep feet and hands clear while making adjustments.
3. Keep engine free from accumulation of grass, leaves or excessive grease. An accumulation of these combustible materials may result in a fire.
4. Store gasoline in a safe container in a cool, dry place.
5. Keep the mower and fuel container in locked storage to prevent children from playing or tampering with them.
6. Maximum mowing results and safety can only be achieved if the mower is maintained and operated correctly.

7. Gasoline powered equipment or fuel containers should not be stored in a basement or any closed area, where heat appliances or open pilot lights are present, unless completely drained of fuel.
8. Check mower cutter blade and engine mounting bolts frequently to maintain proper tightness.
9. Check grass catcher bag frequently for wear or deterioration. Replace worn bags. Check that replacement bags comply with original manufacturer's recommendations or specifications.
10. Pro Lock (retaining 1, maximum strength) is used on both pulleys on engine shaft and on blade spindle pulleys. Pro Lock (nut type, medium strength) is used on all set screws on Exmark Mowers.

CAUTION

FAILURE TO FOLLOW CAUTIOUS
OPERATING PRACTICES CAN RESULT IN
SERIOUS OPERATOR INJURY.

BE CAREFUL

1. Keep all shields in place, especially grass discharge guard.
2. Stop engine and remove spark plug wire to adjust or service.
3. When mower mechanism becomes clogged, stop engine before cleaning.
4. Keep hands, feet, and clothing away from power-driven parts.
5. Keep off mower unless seat or platform is provided.
6. Keep others off mower.

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TURF TRACER

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VIKING

VIKING HYDRO

STEERABLE SULKY

SULKY

TURF RAKE

GRASS CATCHER

MULCHING KITS

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402/223-4010

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