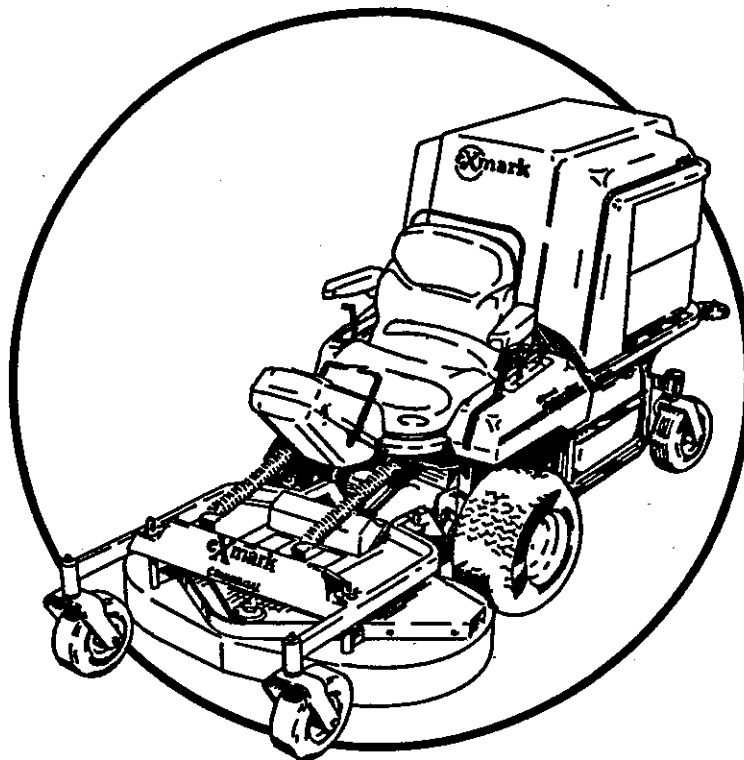




For Serial Nos.
90,000 & Higher

Explorer & Explorer - II



Parts Manual

CONGRATULATIONS on the purchase of your new Exmark mower. This product has been carefully designed and manufactured to give you a maximum amount of dependability and years of trouble-free operation.

If additional information is needed, or should you require trained mechanic service, contact your authorized Exmark equipment dealer or distributor.

If you need to order replacement parts from your dealer, always give the model number and serial number of your mower as well as the quantity, part number and description of the part needed.

The serial number plate for the tractor unit is located on the rear frame gusset on the right hand side of the machine. The serial number plate for the deck is located on the front support pin gusset on the right hand side of the deck or just to the inside of the rear edge of the right belt guard. We suggest you record numbers below for ready reference.

Tractor Model No. _____

Tractor Unit Serial No. _____

Deck Model No. _____

Deck Serial No. _____

Date Purchased _____

Purchase From _____

TABLE OF CONTENTS

Description	Page
Safety First.....	1-2
Main Frame Group.....	3
Parking Brakes.....	4
Lever Steering Controls	5
Engine Compartment.....	6
Utility Box.....	7
Grass Catcher.....	8
Blower, Primary and Secondary Transfer Group	9-10
Utility, Primary and Secondary Transfer Group.....	11-12
Decals.....	13-14
44" Mower Deck and Support.....	15-16
52" Rear Discharge Mower Deck and Support.....	17-18
52" Side Discharge Mower Deck and Support.....	19-20
60" Side Discharge Mower Deck and Support.....	21-22
Hydraulics w/Steering Levers.....	23
Double and Single Caster Wheel Assy.....	24
Electrical Group	25
Electrical Diagram.....	26

SAFETY RECOMMENDATIONS FOR ALL EXMARK MOWER USERS

BEFORE OPERATING YOUR MOWER, CAREFULLY READ THE OPERATOR'S MANUAL IN ITS ENTIRETY.

Training

1. Regard the Exmark mower as a piece of power equipment and teach this regard to all who operate this unit.
2. Read the instructions carefully. Be familiar with the controls and the proper use of the equipment.
3. Never allow children, teenagers, or people unfamiliar with these instructions to use the mower.
4. Avoid mowing while people, especially children or pets, are nearby. Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.

Preparation

1. The use of personal protective equipment, such as (but not limited to) protection for the eyes, ears, feet and head is recommended.
2. While mowing, always wear substantial footwear and long trousers. Do not operate the equipment when barefoot or wearing open sandals.
3. Thoroughly inspect the area where the equipment is to be used and remove all stones, sticks, wires, bones and other foreign objects.
4. Always set parking brake before starting the engine.
5.  **DANGER: FUEL IS HIGHLY FLAMMABLE.**
 - a) **STORE FUEL IN CONTAINER SPECIFICALLY DESIGNED FOR THIS PURPOSE.**

- b) **REFUEL OUTDOORS ONLY. DO NOT SMOKE WHILE REFUELING.**
- c) **ADD FUEL BEFORE STARTING THE ENGINE. NEVER REMOVE THE CAP OF THE FUEL TANK OR ADD FUEL WHILE ENGINE IS RUNNING OR WHEN ENGINE IS HOT.**
- d) **IF FUEL IS SPILLED, DO NOT ATTEMPT TO START THE ENGINE. MOVE AWAY FROM THE AREA OF THE SPILL AND AVOID CREATING ANY SOURCE OF IGNITION UNTIL FUEL VAPORS HAVE DISSIPATED.**

Operation

1. Give complete, undivided attention to the job at hand.
2.  **DANGER:** Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
3. Mow only in daylight or good artificial light.
4. Avoid operating the equipment in wet grass, when feasible.
5. Mow across the face of slopes, never up and down. Exercise extreme caution when changing directions on slopes. Do not mow excessively steep slopes.
6. Use extreme caution when backing up.
7. Stop the blades when crossing surfaces other than grass and when transporting the mower to and from the area to be mowed.
8. Never operate the mower with defective guards, shields or without safety devices in place.
9. Do not change the engine governor settings or overspeed the engine. Operating an engine at excessive speed may increase the hazard of personal injury.

10. Disengage blade drive before starting.
11. Start the engine carefully with feet well away from the blades.
12. Keep hands, feet and clothing away from rotating parts while the mower is being operated.
13. Stop the engine and remove the ignition key.
 - a) Before checking, cleaning or working on the mower.
 - b) After striking a foreign object (inspect the mower for damage and make repairs before restarting and operating the mower).
 - c) Before clearing blockages.
14. Stop the engine:
 - a) Whenever you leave the mower
 - b) Before dumping the grass catcher
 - c) Before refueling
 - d) Before making height adjustments
15. Return the throttle control to the idle position for 30 seconds for the engine cool down before stopping the engine.
16. The fuel system is provided with a shut-off valve. The fuel shut-off valve is used to shut off the fuel when machine will not be used for a few days, when parking inside a building, or during transport to and from the job.
17. This mower was designed for one operator only. Keep all others off mower during operation.
18. Do not mow without grass deflector or entire grass collection system in place and in proper working condition.
19. Do not operate machine unless all guards, shields, and covers are in place and in proper working condition.
20. If jump starting is required, connect positive (+) power cable from booster battery to positive power terminal post on starter solenoid switch. This post has the positive battery cable attached to it. Connect the ground (-) cable from booster battery to any engine deck ground, preferably the engine block. Disconnect cables in reverse order after starting.
21.  **CAUTION: ALTHOUGH HAZARD CONTROL AND ACCIDENT PREVENTION PARTIALLY ARE DEPENDENT UPON THE DESIGN AND CONFIGURATION OF THE EQUIPMENT, THESE FACTORS ARE ALSO DEPENDENT UPON THE AWARENESS, CONCERN, PRUDENCE, AND PROPER TRAINING OF THE PERSONNEL INVOLVED IN THE OPERATION, TRANSPORT, MAINTENANCE AND STORAGE OF THE EQUIPMENT. IT IS ESSENTIAL THAT ALL OPERATOR SAFETY MECHANISMS BE CONNECTED AND IN OPERATING CONDITION PRIOR TO USE FOR MOWING.**

Maintenance and Storage

1. Precisely follow the engine manufacturer's recommendations for maintenance.
2. If carburetor adjustment is necessary, stand to one side and keep feet and hands clear while making adjustments.

3. Keep engine free from accumulation of grass, leaves or excessive grease or oil. An accumulation of these combustible materials may result in a fire.
4. Store fuel in a container specifically designed for this purpose in a cool, dry place.
5. Keep the mower and fuel container in locked storage to prevent children from playing or tampering with them.
6. Maximum mowing results and safety can only be achieved if the mower is maintained and operated correctly.
7. Gasoline powered equipment or fuel containers should not be stored in a basement or any closed area, where heat appliances or open pilot lights are present.
8. Check all bolts frequently to maintain proper tightness.
9. Keep all guards, shields and other safety devices in place and in safe working condition.
10. Check for worn or deteriorating components that could create a hazard.
11. All replacement parts must be the same as or equivalent to the parts supplied as original equipment.

 **CAUTION: HYDRAULIC FLUID ESCAPING UNDER PRESSURE MAY HAVE SUFFICIENT FORCE TO PENETRATE SKIN AND CAUSE SERIOUS INJURY. IF FOREIGN FLUID IS INJECTED INTO THE SKIN, IT MUST BE SURGICALLY REMOVED WITHIN A FEW HOURS BY A DOCTOR FAMILIAR WITH THIS FORM OF INJURY OR GANGRENE MAY RESULT.**

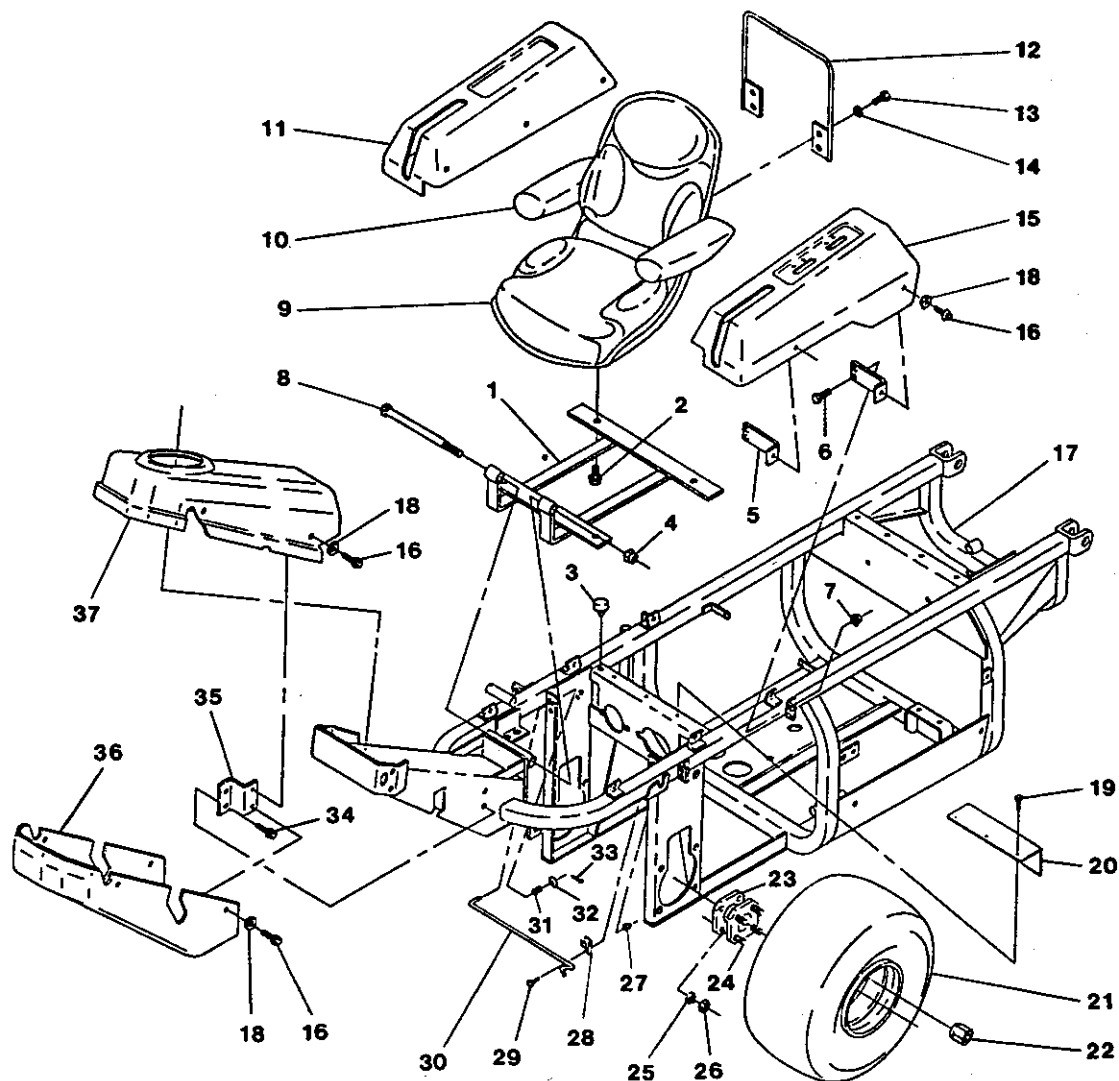
 **CAUTION: KEEP BODY AND HANDS AWAY FROM PIN HOLES OR NOZZLES THAT EJECT HYDRAULIC FLUID UNDER HIGH PRESSURE. USE PAPER OR CARDBOARD AND NOT HANDS TO SEARCH FOR LEAKS.**

 **CAUTION: SAFELY RELIEVE ALL PRESSURE IN THE SYSTEM BEFORE DISCONNECTING THE LINES OR PERFORMING WORK ON THE SYSTEM.**

 **CAUTION: MAKE SURE ALL HYDRAULIC FLUID CONNECTIONS ARE TIGHT AND ALL HYDRAULIC HOSES AND LINES ARE IN GOOD CONDITION BEFORE APPLYING PRESSURE TO THE SYSTEM.**

Safety Signs

1. Keep all safety signs legible. Remove all grease, dirt and debris from safety signs.
2. Safety signs must be replaced if they are missing or illegible.
3. When new components are installed, insure that current safety signs are affixed to the replaced component.
4. New safety signs may be obtained from your authorized Exmark equipment distributor or dealer or from Exmark Mfg. Co. Inc.
5. Safety signs may be affixed by peeling off the backing to expose the adhesive surface. Apply only to a clean, dry surface. Smooth to remove any air bubbles.
6. Familiarize yourself with the safety signs and instruction labels. They are critical to the safe operation of your Exmark commercial mower.



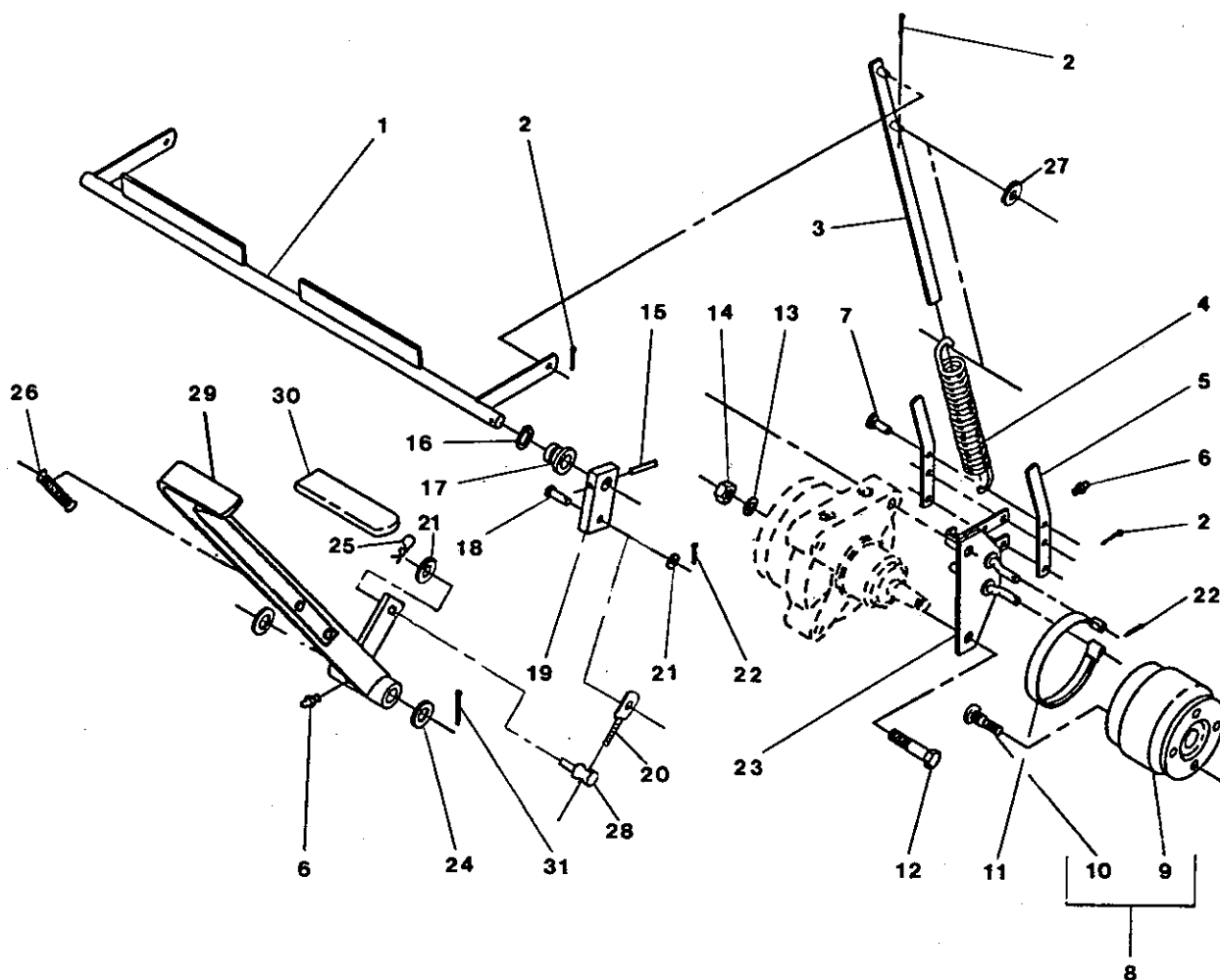
MAIN FRAME GROUP

KEY PART# QTY. DESCRIPTION

1.....	512634.....	1.....	Seat Mount Wldmt.
2.....	803032.....	4.....	5/16-18 UNC x 3/4 Whizlock Bolt Gr. 5
3.....	513291.....	2.....	Bumper - Seat
4.....	804257.....	1.....	3/8-16 UNC Hex Nyloc Nut
5.....	513175.....	4.....	Support - Fender
6.....	800271.....	8.....	5/16-18 UNC x 3/4 Hex Head Cpscr. Gr. 5
7.....	809001.....	8.....	5/16-18 UNC Whizlock Nut
8.....	800308.....	1.....	3/8-16 UNC x 8 Hex Head Cpscr. Gr. 5
9.....	513147.....	1.....	Seat
10.....	513149.....		Arm Rests (Optional)
11.....	513677.....	1.....	Fender - RH
12.....	512701.....	1.....	Seat Lift Bar Wldmt.
13.....	800290.....	4.....	3/8-16 UNC x 3/4 Hex Head Cpscr. Gr. 5
14.....	805006.....	4.....	3/8 Heavy Spring Lockwasher
15.....	513676.....	1.....	Fender - LH
16.....	803036.....	16.....	#12-24 x 3/4 Hex Wshr. Hd. Thd. Cutting Screw
17.....	522290.....	1.....	Main Frame Wldmt.
18.....	805254.....	16.....	#12 Std. Flat Washer

KEY PART# QTY. DESCRIPTION

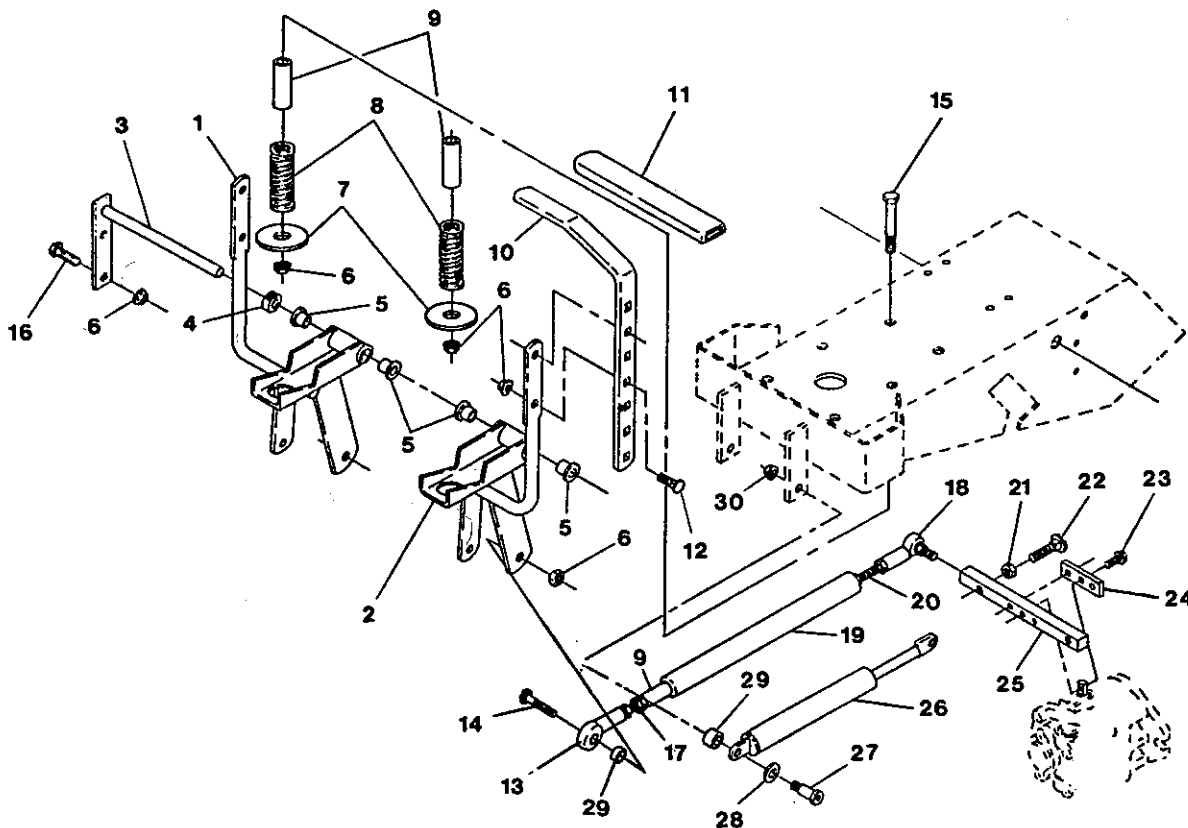
19.....	802002.....	3.....	#10-32 UNF x 1/2 Hex Head Std. Self Tapping Screw
20.....	513735.....	1.....	Shield - Pump Belt
21.....	513008.....	2.....	Wheel & Tire Assy. 18 x 8.50-8
	513042.....	2.....	Wheel
	513043.....	2.....	Tire 18 x 8.50-8
22.....	513011.....	8.....	1/2-20 Wheel Nut
23.....	522033.....	2.....	Spacer with Lug Bolts
24.....	523220.....	8.....	Bolt - Lug
25.....	805008.....	8.....	1/2 Lockwasher
26.....	804523.....	8.....	1/2-20 Hex Nut
27.....	804252.....	1.....	#10-24 UNC Hex Nylock Nut
28.....	513639.....	1.....	Clip - Seat Holdup Rod
29.....	801039.....	1.....	#10-24 UNC x 5/8 Pan Head Std. Mach. Screw
30.....	513684.....	1.....	Rod - Seat Holdup
31.....	513641.....	1.....	Spring - Seat Holdup Rod
32.....	805256.....	1.....	1/4 Std. Flat Washer
33.....	806753.....	1.....	3/32 x 1/2 Cotter Pin
34.....	802001.....	4.....	#12-24 x 1/2 Hex Slot Head Thd. Cutting Screw
35.....	513692.....	2.....	Mount Tab - Console
36.....	513686.....	1.....	Console - Steering Bottom
37.....	513685.....	1.....	Console - Steering Top



PARKING BRAKES

KEY	PART#	QTY.	DESCRIPTION
1.....	512182	1.....	Rod Wldm't. - Lockout
2.....	806753	10.....	3/32 x 1/2 Cotter Pin
3.....	512349	2.....	Link Wldm't. - Brake
4.....	513170	2.....	Spring - Brake Apply
5.....	513364	4.....	Link - Brake Connecting
6.....	811006	5.....	Grease Fting. 1/4-28 Straight
7.....	808264	6.....	Clevis Pin 1/4 x 9/16 (Pltd.)
8.....	512074	2.....	Hub & Brake Drum Ass'y.
9.....	513063	2.....	Hub & Brake Drum
10.....	513025	8.....	Bolt - Hub
11.....	513048	2.....	Band - Brake
12.....	800333	4.....	1/2-13 UNC x 2-1/2 Hex Head Cpscr. Gr.5
13.....	805008	4.....	1/2 Reg. Spring Lockwasher
14.....	804509	4.....	1/2-13 UNC Hex Nut
15.....	806325	1.....	Roll Pin .188 x 1.0
16.....	808505	2.....	E-Ring

KEY	PART#	QTY.	DESCRIPTION
17.....	513803	2.....	Bushing - Lockout Rod
18.....	808280	1.....	Clevis Pin 5/16 x 1
19.....	513330	1.....	Link - Lockout
20.....	513778	1.....	Link - Brake Actuator
21.....	805257	2.....	5/16 SAE Flat Washer
22.....	806761	5.....	1/8 x 3/4 Cotter Pin
23.....	522090	1.....	Brake Bracket Wldm't. LH
	522088	1.....	Brake Bracket Wldm't. RH (Not Shown)
24.....	805263	2.....	1/2 SAE Flat Washer
25.....	806003	1.....	#2 Hairpin Cotter
26.....	513468	1.....	Spring - Brake Handle
27.....	805256	2.....	1/4 Std. Flat Washer
28.....	513815	1.....	Adjustment Swivel Short
29.....	512786	1.....	Handle & Trigger Wldm't-Brake
30.....	303020	1.....	Grip - Brake Handle
31.....	806762	1.....	1/8 x 1 Cotter Pin



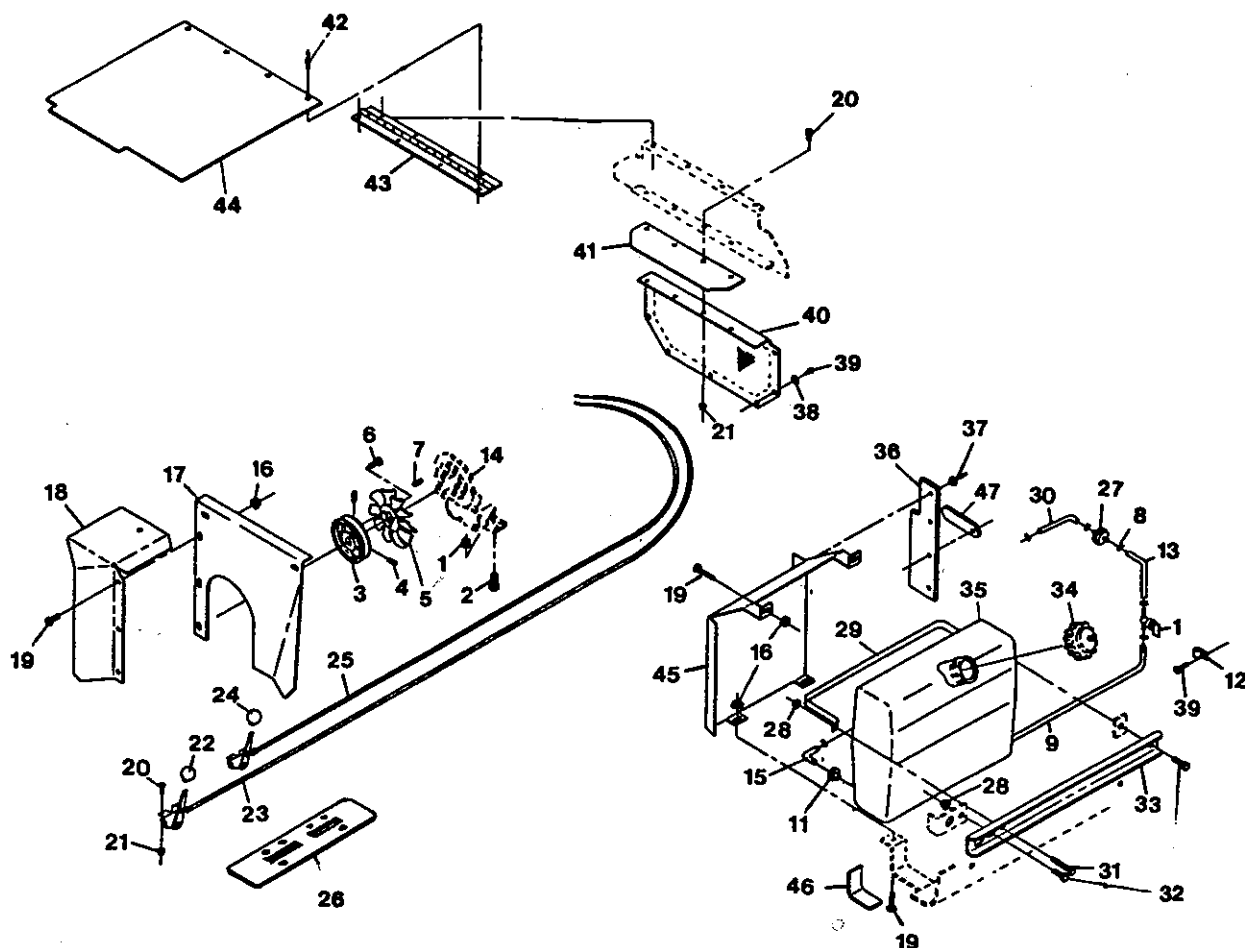
LEVER STEERING CONTROLS

KEY PART # QTY. DESCRIPTION

1.....	522060.....	1.....	Control Wldm't - RH Motion
2.....	522058.....	1.....	Control Wldm't - LH Motion
3.....	522053.....	1.....	Shaft Wldm't - Control
4.....	809023.....	1.....	Clampite Collar
5.....	513140.....	4.....	Bearing - Control
6.....	809001.....	10.....	5/16-18 Whizlock Nut
7.....	513516.....	2.....	Washer - Reverse Indicator
8.....	513296.....	2.....	Spring - Reverse Indicator
9.....	513479.....	3.....	Bushing - Spring Guide
10.....	523055.....	2.....	Lever - Control
11.....	523063.....	2.....	Grip - Motion Control
12.....	807506.....	4.....	5/16-18 x 1 Short Sq. Neck Carriage Bolt
13.....	543017.....	2.....	Ball Joint
14.....	800274.....	2.....	5/16-18 x 1-1/4 HHCS

KEY PART # QTY. DESCRIPTION

15.....	800277.....	2.....	5/16-18 UNC x 2 Hx Hd Cpscrw Gr.5
16.....	800270.....	2.....	5/16-18 x 5/8 HHCS
17.....	804758.....	10.....	5/16-24 UNF Hex Jam Nut
18.....	513132.....	2.....	Joint - Ball
19.....	512136.....	2.....	Housing Wldm't - Override
20.....	513499.....	2.....	Rod - Steering
21.....	804750.....	4.....	1/4-20 UNC Hex Jam Nut
22.....	807504.....	4.....	1/4-20 UNC x 1-1/2 Carriage Bolt Gr. 5
23.....	803026.....	6.....	M5 x 0.8 x 25 MM Hx. Hd Cpscrw.
24.....	513151.....	2.....	Plate - Clamp
25.....	513146.....	2.....	Arm - Pump
26.....	523027.....	2.....	Motion Control Damper
27.....	809010.....	4.....	5/16 x 1/2 Socket Hd. Shldr Bolt
28.....	805257.....	4.....	5/16 SAE Flat Washer
29.....	603500.....	6.....	Spacer
30.....	809012.....	4.....	1/4-20 UNC Whizlock Nut



ENGINE COMPARTMENT

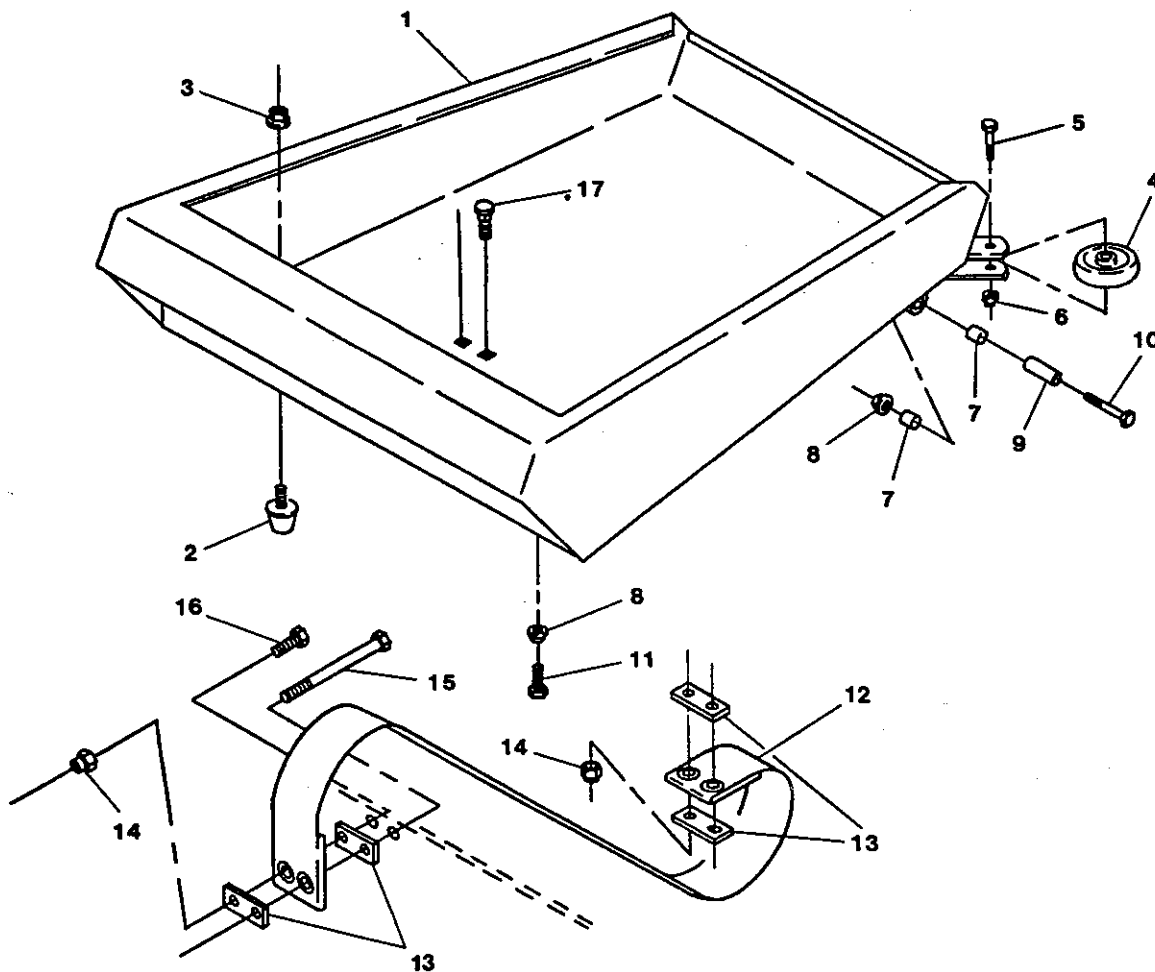
KEY PART# QTY. DESCRIPTION

1.....	809007.....	4.....	3/8-16 UNC Whizlock Nut
2.....	800294.....	3.....	3/8-16 UNC x 1-1/2 Hex Head Cpscr. Gr.5
	800295.....	1.....	3/8-16 UNC x 1-3/4 Hex Head Cpscr. Gr. 5
3.....	513040.....	1.....	Sheave 5.95 O.D. (B Belt)
4.....	803022.....	2.....	5/16-18 UNC x 5/8 Sq. Hd. Cup Pt. StScr.*
5.....	513697.....	1.....	Fan - Belt Cooling
6.....	800251.....	3.....	1/4-20 UNC x 5/8 Hex Head Cpscr. Gr.5 *
7.....	807263.....	1.....	1/4 Sq. x 1-1/4 Machine Key
8.....	303077.....	6.....	Clamp - Gas Line
9.....	303472.....	1.....	Hose - Fuel - 19"
10.....	603770.....	1.....	Valve - Fuel Shut Off
11.....	513645.....	1.....	Bushing - Fuel Tank
12.....	513762.....	1.....	Hose Clamp
13.....	543649.....	1.....	Hose - Fuel - 7"
14.....	523274.....	1.....	Engine - Kohler CH 205
		1.....	Oil Filter - Kohler #12-050-01
		1.....	Air Filter - Kohler #47-083-03
		1.....	Foam Precleaner #24-083-02
15.....	543277.....	1.....	Elbow - Fuel Tank
16.....	809012.....	10.....	1/4-20 UNC Whizlock Nut
17.....	513636.....	1.....	Heat Shield - Front
18.....	513637.....	1.....	Heat Shield - RH
19.....	800251.....	10.....	1/4-20 UNC x 5/8 Hex Head Cpscr. Gr.5
20.....	801039.....	10.....	#10-24 UNC x 5/8 Pan Head Std. Mach. Screw

KEY PART# QTY. DESCRIPTION

21.....	804252.....	10.....	#10-24 UNC Hex Nyloc Nut
22.....	513592.....	1.....	Knob - Red Ball
23.....	523276.....	1.....	Throttle Cable
24.....	513593.....	1.....	Knob - Black Ball
25.....	523277.....	1.....	Choke Cable
26.....	513764.....	1.....	Plate - LH Fender
27.....	303197.....	1.....	Filter - Fuel Line
28.....	804255.....	3.....	1/4-20 UNC Hex Nyloc Nut
29.....	513647.....	1.....	Strap - Fuel Tank Mounting
30.....	303426.....	1.....	Hose - Fuel - 15"
31.....	800009.....	1.....	1/4-20 UNC x 2-1/2 Hex Head Tap Bolt Gr.5
32.....	800252.....	2.....	1/4-20 UNC x 3/4 Hex Head Cpscr. Gr.5
33.....	513601.....	1.....	Channel - Tank Mount
34.....	513508.....	1.....	Cap - Fuel Tank
35.....	513243.....	1.....	Tank - Fuel
36.....	513643.....	1.....	Baffle - Engine LH
37.....	803035.....	4.....	3/16 x 1/4 Max Grip Pot Rivet
38.....	805252.....	7.....	#10 Std. Flat Washer
39.....	802002.....	8.....	#10-32 UNF x 1/2 Hex Head Std. Self Tapping Screw
40.....	513142.....	1.....	Baffle - Engine Air
41.....	523283.....	1.....	Baffle - Engine Rear
42.....	803010.....	8.....	3/16 x 1/4 Max Grip Pop Rivet
43.....	513462.....	1.....	Hinge - Engine Cover
44.....	513461.....	1.....	Cover - Engine
45.....	523275.....	1.....	Heat Shield - Fuel Tank
46.....	523298.....	2.....	Pad - Fuel Tank
47.....	523285.....	2.....	Clip - Rear baffle

* Use P/N 840022.....Pro-Lock, Nut type (.5 ml tube) on Setscrews
and to fan Mounting Bolts



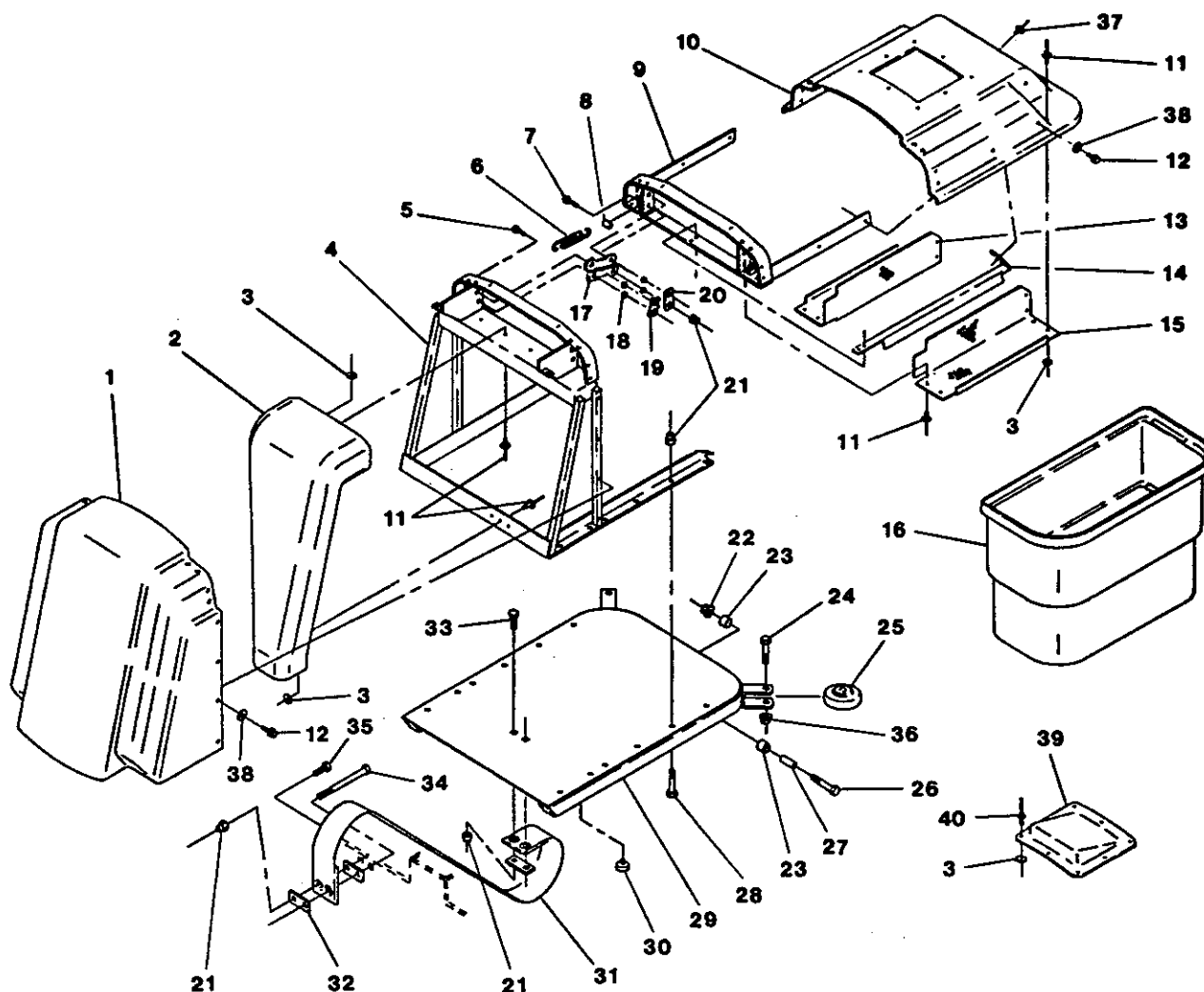
UTILITY BOX

KEY PART # QTY. DESCRIPTION

1.....	522125.....	1.....	Dump Box Weldment
2.....	543963.....	2.....	Bumper - Rubber
3.....	809001.....	2.....	5/16-18 UNC Whizlock Nut (Pltd.)
4.....	513407.....	2.....	Wheel - Bumper
5.....	800298.....	2.....	3/8-16 UNC x 2-1/2 Hex Head Cpscr. Gr. 5 (Pltd.)
6.....	804257.....	2.....	3/8-16 UNC Hex Nyloc Nut (Pltd.)
7.....	513034.....	4.....	Bearing - DU
8.....	809007.....	3.....	3/8-16 UNC Whizlock Nut (Pltd.)
9.....	513385.....	2.....	Bushing - Box Pivot
10.....	800300.....	2.....	3/8-16 UNC x 3 Hex Hd Cpscr. Gr 5

KEY PART # QTY. DESCRIPTION

11.....	800292.....	1.....	3/8-16 UNC x 1 Hex Head Cpscr. Gr. 5 (Pltd.)
12.....	513503.....	1.....	Strap - Box Restraint
13.....	513502.....	4.....	Clamp - Strap
14.....	804255.....	4.....	1/4-20 UNC Hex Nyloc Nut
15.....	800267.....	1.....	1/4-20 UNC x 5-1/2 Hex Head Cpscr. Gr. 5
16.....	800255.....	1.....	1/4-20 UNC x 1-1/4 Hex Head Cpscr. Gr. 5
17.....	807514.....	2.....	1/4-20 UNC x 1 Carriage Bolt



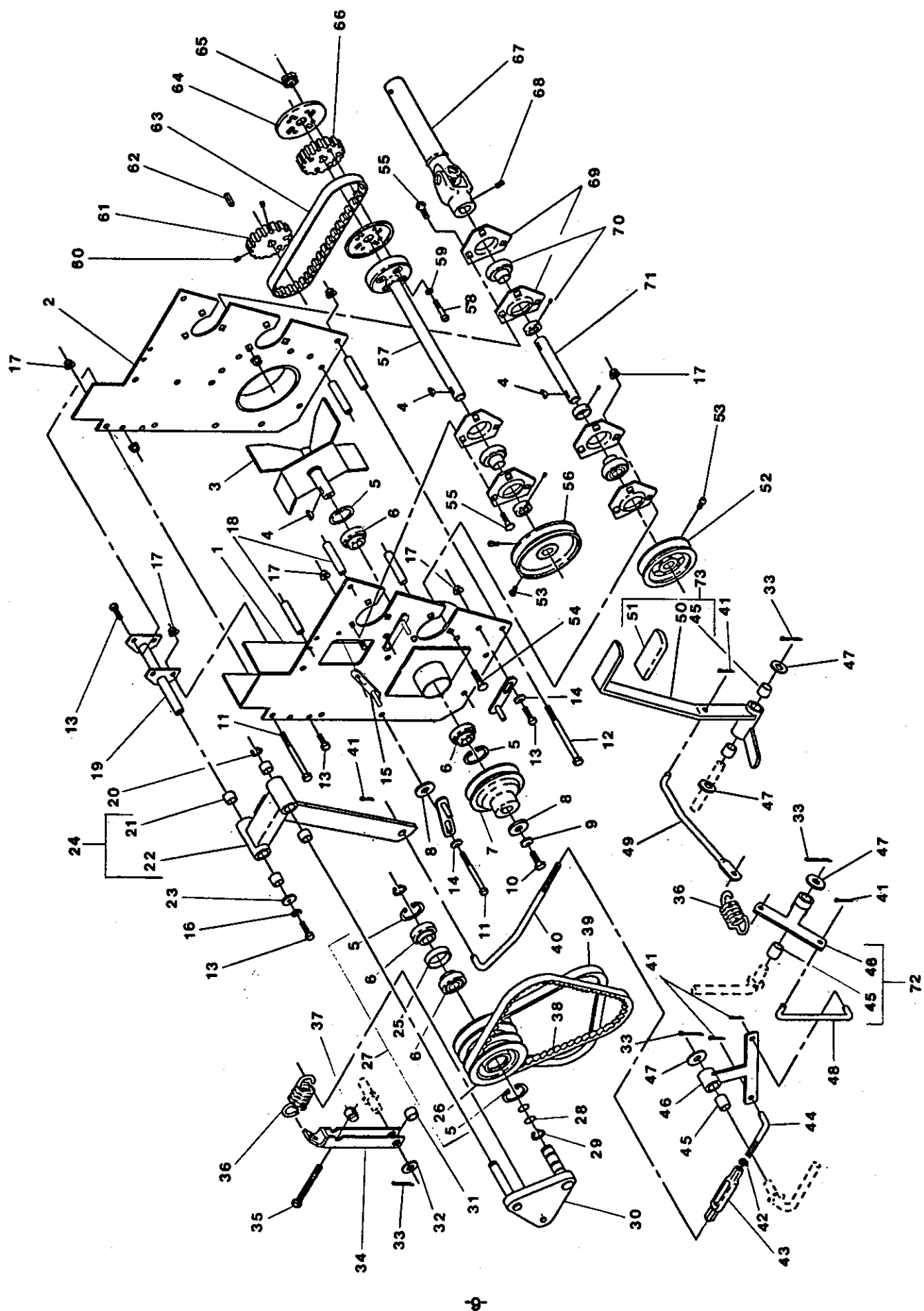
GRASS CATCHER

KEY PART# QTY. DESCRIPTION

1.....	513674.....	1.....	Front - Grass Catcher
2.....	512784.....	1.....	Chute Sub Assy. - Grass Catcher
	513595.....	1.....	Chute - Grass Catcher
	513777.....	1.....	Deflector - Grass Chute (Not Shown)
3.....	805507.....	23.....	Std. Flat Washer for 3/16 Pop Rivet
4.....	512612.....	1.....	Grass Catcher Frame Widmt.
5.....	800254.....	6.....	1/4-20 UNC x 1 Hex Head Cpscr. Gr. 5
6.....	513608.....	2.....	Spring - Catcher Lid
7.....	800258.....	2.....	1/4-20 UNC x 2 Hex Head Cpscr. Gr. 5
8.....	513669.....	2.....	Bushing - Lid Spring
9.....	512623.....	1.....	Frame Widmt. - Rear Hinge
10.....	513675.....	1.....	Top - Grass Catcher
11.....	803012.....	21.....	3/16 x 3/8 Max Grip Pop Rivet
12.....	803036.....	20.....	#12-24 x 3/4 Hex Washer Hd. Thd. Cutting Screw
13.....	513616.....	1.....	Screen - Perforated - RH
14.....	513670.....	1.....	Guard - Tub Seam
15.....	513614.....	1.....	Screen - Perforated - LH
16.....	513594.....	2.....	Grass Tub
17.....	513610.....	4.....	Link - Hinge
18.....	513664.....	8.....	Bushing - Shackle
19.....	513782.....	2.....	Strap - Hinge Bolt - Front

KEY PART# QTY. DESCRIPTION

20.....	513780.....	2.....	Strap - Hinge Bolt - Rear
21.....	804255.....	24.....	1/4-20 UNC Hex Nyloc Nut
22.....	809007.....	2.....	3/8-16 UNC Whizlock Nut
23.....	513034.....	4.....	Bearing - DU
24.....	800298.....	2.....	3/8-16 UNC x 2-1/2 Hex Head Cpscr. Gr.5 (Pltd.)
25.....	513407.....	2.....	Wheel - Rubber Bumper
26.....	800300.....	2.....	3/8-16 UNC x 3 Hex Head Cpscr. Gr.5
27.....	513385.....	2.....	Bushing - Box Pivot
28.....	800258.....	12.....	1/4-20 UNC x 2 Hex Hd. Cpscr.
29.....	512603.....	1.....	Lift Frame Widmt.
30.....	513658.....	2.....	Bumper
31.....	513503.....	1.....	Strap - Box Restraint
32.....	513502.....	3.....	Clamp - Strap
33.....	807514.....	2.....	1/4-20 UNC x 1 Carriage Bolt
34.....	800267.....	1.....	1/4-20 UNC x 5-1/2 Hex Head Cpscr. Gr.5
35.....	800255.....	1.....	1/4-20 UNC x 1-1/4 Hex Head Cpscr. Gr.5
36.....	804257.....	2.....	3/8-16 UNC Hex Nyloc Nut (Pltd.)
37.....	803010.....	4.....	3/16 x 1/4 Max Grip Pop Rivet
38.....	805254.....	20.....	#12 Std. Flat Washer
39.....	513897.....	1.....	Grass Catcher Window
40.....	803006.....	8.....	3/16 x 3/8 Max Grip Pop Rivet All Aluminum

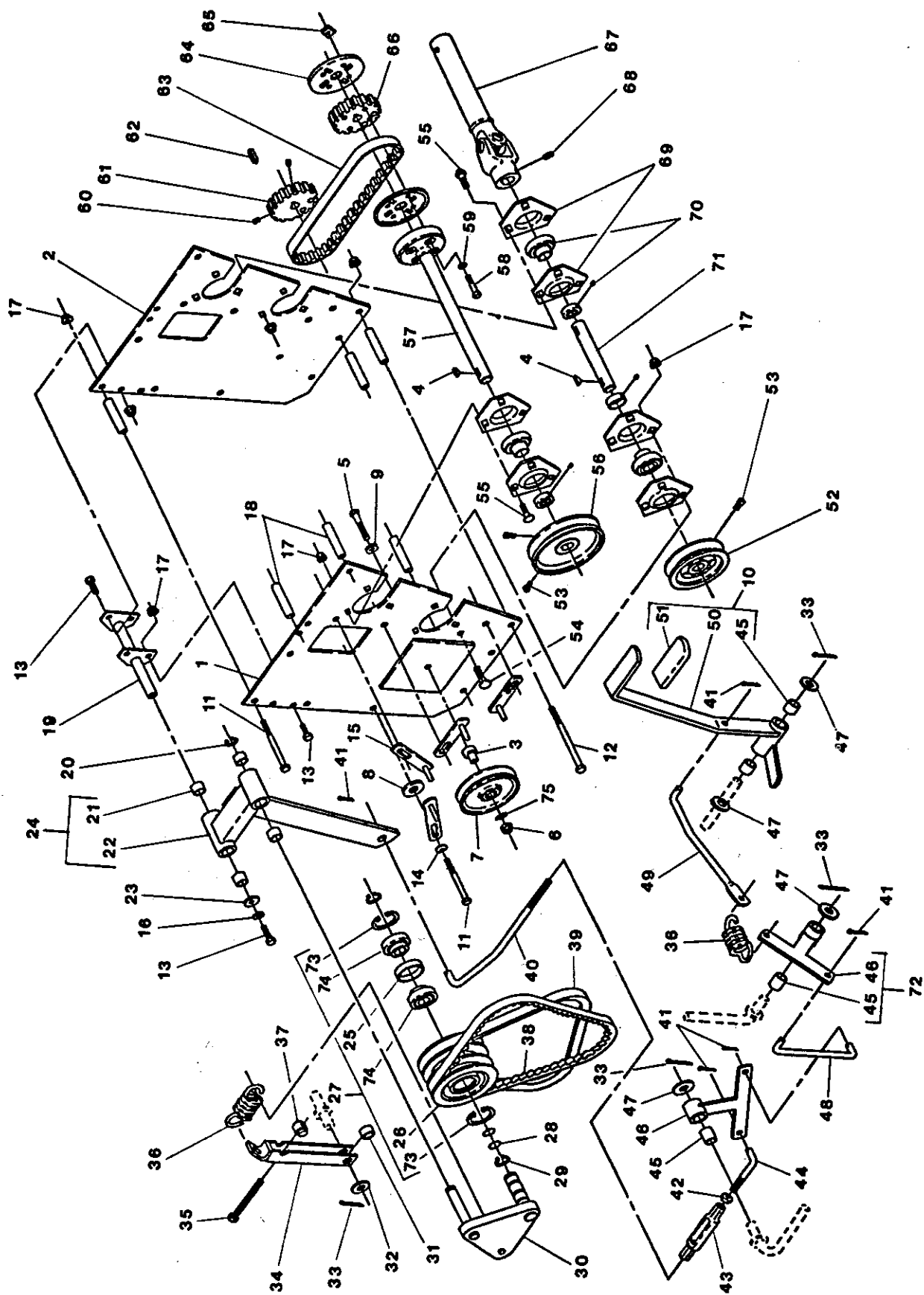


BLOWER, PRIMARY AND SECONDARY TRANSFER GROUP

KEY	PART #	QTY.	DESCRIPTION
1	512415	1	Panel Widmt. - Rear
2	512118	1	Panel Widmt. - Front
3	512723	1	Impeller Widmt. (Balanced)
4	807014	4	1/4 x 7/8 Woodruff Key #807
5	808502	4	Ring - Retaining
6	513016	4	Bearing (Flat O.D. w/o Cir.)
7	513088	1	Sheave - Blower
8	373034	2	Swivel Washer
9	303327	1	3/8 Disc Spring
10	800292	1	3/8-16 UNC x 1 Hex Head
11	800285	6	Cpscr. Gr.5 (Pltd.)
12	800286	3	Cpscr. Gr.5
13	800271	8	5/16-18 UNC x 3/4 Hex Head
14	303334	4	Disc Spring 5/16 (Pltd.)
15	302013	4	Belt Guide Widmt.
16	805005	1	5/16 Hvy. Spring Lock Washer
17	809001	29	5/16-18 UNC Whitlock Nut
18	513110	5	Spacer - 5/16 x 4
19	512082	1	Pivot Widmt. - Transfer
20	808511	1	Ring Retaining
21	513588	4	Bearing - DU
22	512120	1	Control Widmt. - Trnfr. Sheave
23	805258	1	5/16 Std. Flat Washer
24	512727	1	Control Assy. - Trnfr. Sheave
25	513028	1	Spacer - Transfer Bearing
26	513082	1	Sheave - Transfer
27	512591	1	Sheave Sub Assy. - Transfer
28	513689	2	"O" Ring .799 x .103
29	808504	2	Ring Retaining
30	512096	1	Plate Widmt. - Trnfr. Sheave
31	513566	1	Spacer - Swing Arm
32	805263	1	1/2 SAE Flat Washer
33	808762	4	1/8 x 1 Cotter Pin
34	512570	1	Swing Arm Widmt.
35	800032	1	3/8-16 UNC x 3 Hex Head Tap Bolt
36	513113	2	Spring - Belt Tension
37	513584	1	Swivel - Belt Tensioner
38	513084	1	V-Belt - "B" Size 43.5 (Pri.)

KEY	PART #	QTY.	DESCRIPTION
39	513037	1	V-Belt - "B" Size 41.5 (Sec.)
40	513540	1	Rod - PTO Lower
41	808761	5	1/8 x 3/4 Cotter Pin
42	804761	1	5/16-18 UNC LH Hex Jam Nut (Pltd.)
43	513705	1	Body - Turn Buckle
44	513703	1	Rod - RH PTO Lower
45	513034	4	Bearing - DU
46	512281	2	Bell Crank Widmt. - PTO
47	805267	4	5/8 SAE Flat Washer
48	513586	1	Rod - PTO Middle
49	513530	1	Rod - PTO Upper
50	512241	1	Handle Widmt. - PTO
51	303020	1	Grip - Brake Handle
52	513059	1	Sheave - 5.5 O.D. "B" Groove
53	803022	4	5/16-18 UNC x 5/8 Sq. Hd. Cup Point Set Screw *
54	807506	3	5/16-18 UNC x 1 Short Sq. Neck Carriage Bolt Gr. 5
55	807503	6	5/16-18 UNC x 3/4 Carriage Bolt Gr.5
56	513021	1	Sheave - 7" "B"
57	513020	1	Shaft Widmt. - Pump Drive
58	800257	4	1/4-20 x 1-3/4 Hex Head Capcrew Gr.5
59	805004	4	1/4 Hvy. Spring Lock Washer
60	803313	4	5/16-18 UNC x 5/8 Sht. Hd. Cup Point Setscrew *
61	513210	1	Pulley - Positive Drive
62	807272	2	Machine Key 5mm Sq. x 25mm
63	513079	1	Positive Drive Belt
64	513221	2	Flange - Pulley
65	808012	4	1/4-20 Whitlock Nut
66	513208	1	Pulley - Positive Drive
67	513195	1	PTO Shaft - Tube Half
68	803048	2	3/8-16 UNC x 3/4 Sq. Hd. Cuppoint Setscrew *
69	513013	6	Housing - Flange
70	513012	3	Bearing w/ Lock Collar and Setscrew
71	513014	1	Jackshaft - PTO
72	512707	2	Bell Crank - Sub Assy.
73	512708	1	PTO Handle - Sub Assy.

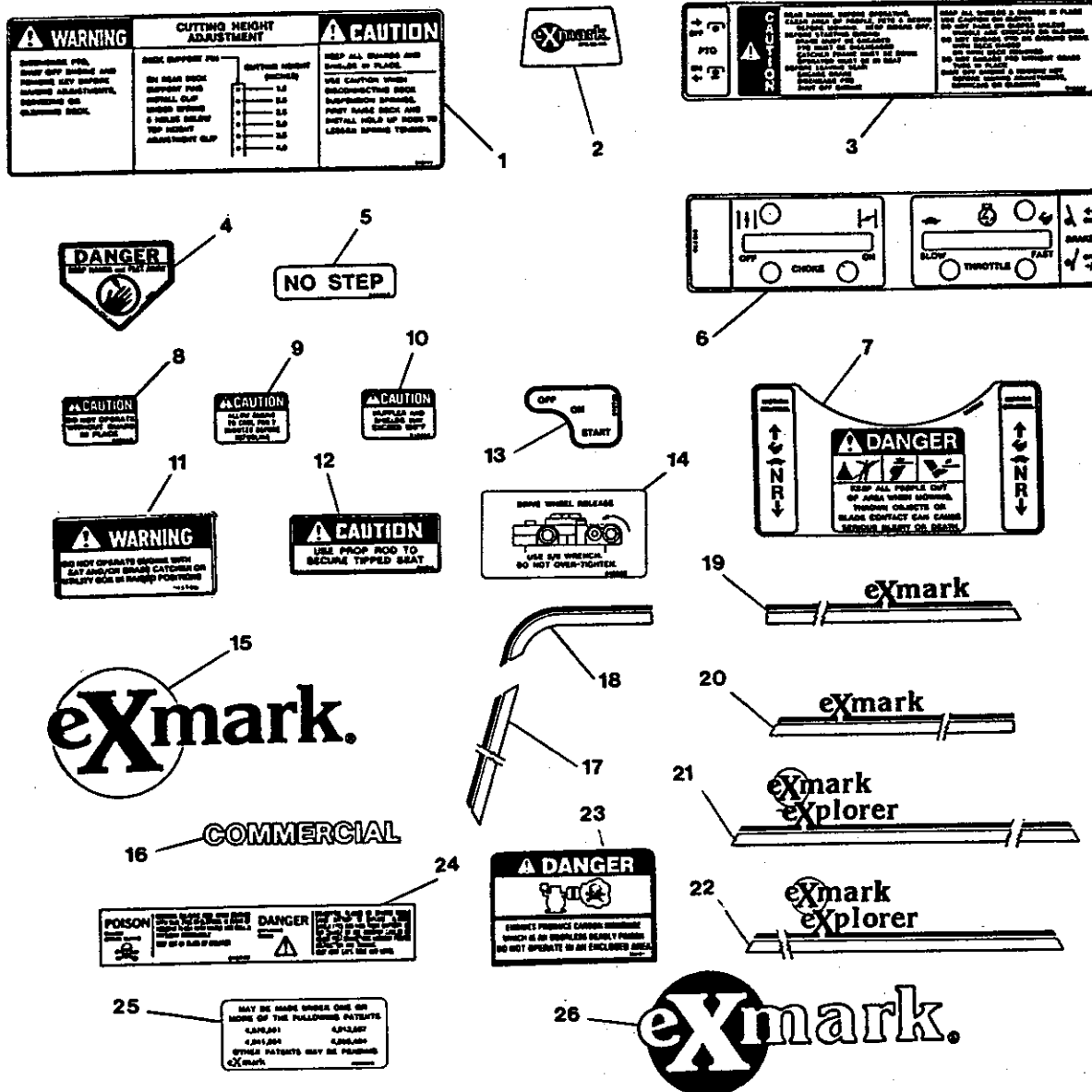
* Use P/N 840022.....Pro-Lock, Nut type (.5 ml tube) on Setscrews



UTILITY, PRIMARY AND SECONDARY TRANSFER GROUP

KEY	PART #	QTY.	DESCRIPTION	KEY	PART #	QTY.	DESCRIPTION
1	522119	1	Panel Wldmt. - Rear	40	513540	1	Rod - PTO Lower
2	523112	1	Panel Wldmt. - Front	41	806781	5	1/8 x 3/4 Cotter Pin
3	523114	1	Bushing - Idler	42	804761	1	5/16-18 UNC LH Hex Jam Nut (Pltd.)
4	807014	3	1/4 x 7/8 Woodruff Key #807	43	513705	1	Body - Turn Buckle
5	800297	1	3/8-16 UNC x 2.25 Hex Head Cpscr. Gr. 5	44	513703	1	Rod - RH PTO Lower
6	809007	1	3/8-16 UNC Whizlock Nut	45	513034	4	Bearing - DU
7	523116	1	Idler - 5" "B" Belt	46	512261	2	Bell Crank Wldmt. - PTO
8	373034	1	Swivel Washer	47	805287	4	5/8 SAE Flat Washer
9	303327	1	3/8 Disc Spring	48	513588	1	Rod - PTO Middle
10	512706	1	PTO Handle - Sub Assy.	49	513530	1	Rod - PTO Upper
11	800285	9	5/16-18 UNC x 5 Hex Head Cpscr. Gr. 5	50	512241	1	Handle Wldmt. - PTO
12	800286	3	5/16-18 UNC x 6 Hex Head Cpscr. Gr. 5	51	303020	1	Grip - Brake Handle
13	800271	5	5/16-18 UNC x 3/4 Hex Head Cpscr. Gr. 5	52	513059	1	Sheave - 5.5 O.D. "B" Groove
14	303334	4	Disc Spring 5/16 (Pltd.)	53	803022	4	5/16-18 UNC x 5/8 Sq. Hd. Cup Point Set Screw *
15	302013	4	Belt Guide Wldmt.	54	807506	3	5/16-18 UNC x 1 Short Sq. Neck Carriage Bolt Gr. 5
16	805005	1	5/16 Hwy. Spring Lock Washer	55	807503	6	5/16-18 UNC x 3/4 Carriage Bolt Gr. 5
17	809001	25	5/16-18 UNC Whizlock Nut	56	513021	1	Sheave - 7" "B"
18	513110	13	Spacer - 5/16 x 4	57	513020	1	Shaft Wldmt. - Pump Drive
19	512082	1	Pivot Wldmt. - Transfer	58	800257	4	1/4-20 x 1-3/4 Hex Head Capscrew Gr. 5
20	808511	1	Ring Retaining	59	805004	4	1/4 Hwy. Spring Lockwasher
21	513588	4	Bearing - DU	60	803313	4	5/16-18 UNC x 5/8 Std. Hd. Cup Point Setscrew *
22	512120	1	Control Wldmt. - Trmfr. Sheave	61	513210	1	Pulley - Positive Drive
23	805258	1	5/16 Std. Flat Washer	62	807272	2	Machine Key 5mm Sq. x 25mm
24	512727	1	Control Assy. - Trmfr. Sheave	63	513079	1	Positive Drive Belt
25	513028	1	Spacer - Transfer Bearing	64	513221	2	Flange - Pulley
26	513092	1	Sheave - Transfer	65	809012	4	1/4-20 UNC Whizlock Nut
27	512591	1	Sheave Sub Assy. - Transfer	66	513209	1	Pulley - Positive Drive
28	513689	2	"O" Ring 798 x .103	67	513185	1	PTO Shaft - Tube Half
29	808504	2	Ring Retaining	68	803321	2	3/8-16 UNC x 3/4 Sq. Hd. Cuppoint Setscrew *
30	512096	1	Plate Wldmt. - Trmfr. Sheave	69	513013	6	Housing - Flange
31	513586	1	Spacer - Swing Arm	70	513012	3	Bearing w/ Lock Collar and Setscrew
32	805263	1	1/2 SAE Flat Washer	71	513014	1	Jackschaft - PTO
33	806762	4	1/8 x 1 Cotter Pin	72	512707	2	Bell Crank - Sub Assy.
34	512570	1	Swing Arm Wldmt.	73	808502	2	Ring - Retaining
35	800032	1	3/8-16 UNC x 3 Hex Head Tap Bolt	74	513016	2	Bearing (Flat O.D. w/o Cr.)
36	513113	2	Spring - Belt Tension	75	805258	1	5/16 Std Flat washer
37	513564	1	Swivel - Belt Tensioner				
38	513064	1	V-Belt - "B" Size 43.5 (Pri.)				
39	513037	1	V-Belt - "B" Size 41.5 (Sec.)				

* Use P/N 840022 Pro-Lock, Nut type (.5 ml tube) on Setscrews



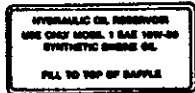
DECALS

KEY PART # QTY. DESCRIPTION

1.....	513741.....	1.....	Deck Decal (44")
	513900.....	1.....	Deck Decal (52" & 60")
2.....	513756.....	1.....	Steering Wheel Decal
3.....	513737.....	1.....	RH Fender Decal
4.....	403005.....	2.....	Deck Danger Decal
5.....	513742.....	2.....	No Step Decal
6.....	513738.....	1.....	LH Fender Decal
7.....	513738.....	1.....	Console Decal
8.....	513748.....	2.....	Guard Decal
9.....	303293.....	2.....	2 Minute Warning Decal
10.....	513748.....	2.....	Muffler Decal
11.....	513745.....	2.....	Engine Warning Decal
12.....	513744.....	1.....	Seat Prop Decal
13.....	513739.....	1.....	Ignition Decal

KEY PART # QTY. DESCRIPTION

14.....	513929.....	1.....	Drive Release Decal
15.....	513757.....	2.....	Catcher Exmark Decal
16.....	403034.....	1.....	Commercial Decal
17.....	513749.....	2.....	Catcher Stripe Decal
18.....	513750.....	1.....	Corner Stripe Decal LH
	513751.....	1.....	Corner Stripe Decal RH
19.....	513752.....	1.....	LH Catcher Top Decal
20.....	513753.....	1.....	RH Catcher Top Decal
21.....	513755.....	1.....	RH Fender Stripe
22.....	513754.....	1.....	LH Fender Stripe
23.....	303481.....	1.....	Decal - Carbon Monoxide
24.....	513747.....	1.....	Battery Decal
25.....	403080.....	1.....	Patent Pending Decal
26.....	543788.....	2.....	Large Exmark Decal



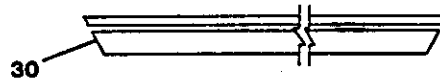
27



28



29



30



31



32



33



34



35



36

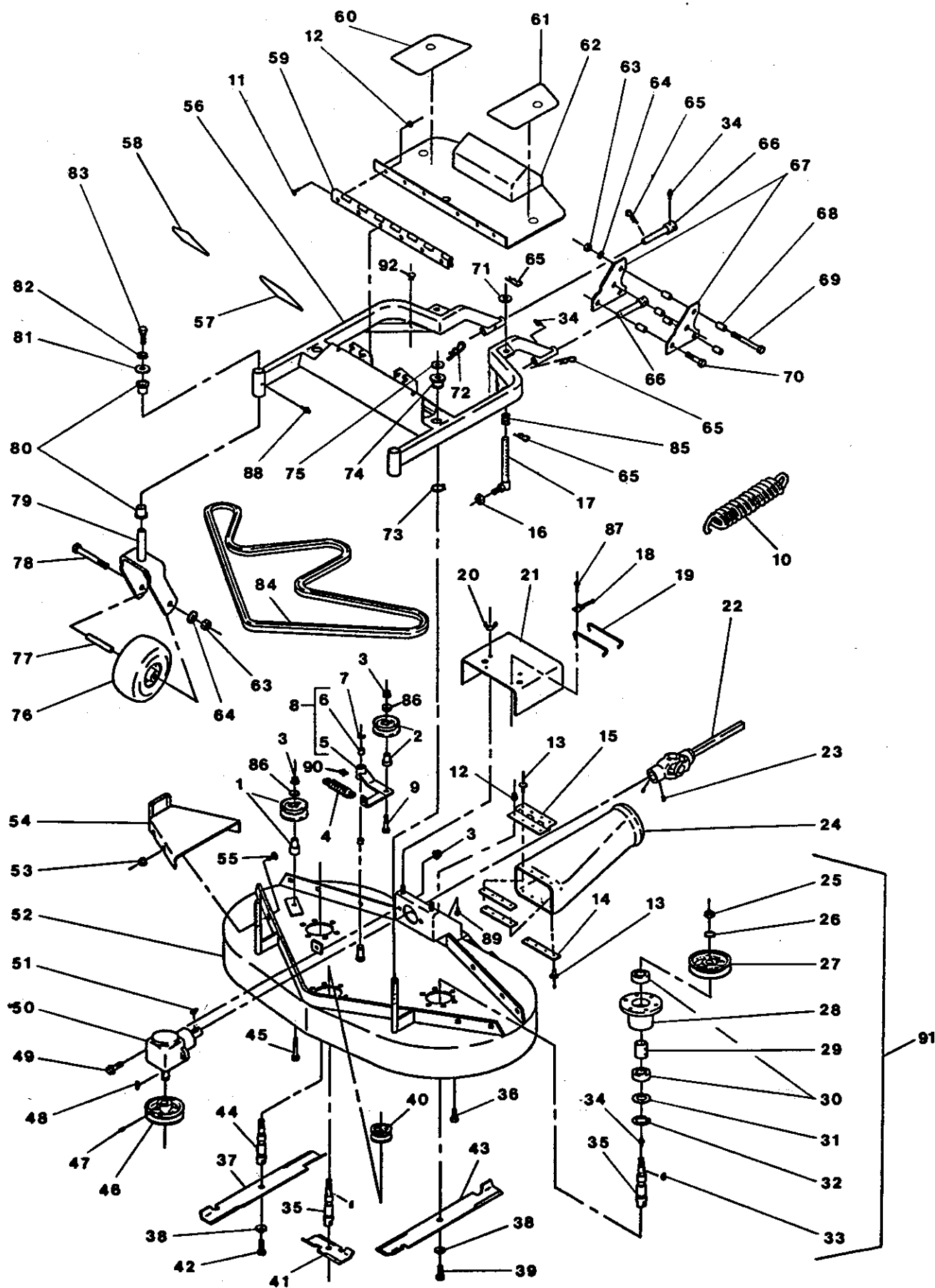
DECALS

KEY PART# QTY. DESCRIPTION

27.....513890..... 1.....Decal - Hyd. Tank
28.....303520..... 1.....Decal - Tri-Vantage
29.....303508..... 1.....Discharge Warning Decal
30.....523134..... 2.....Utility Box Stripe
31.....523135..... 1.....Utility Box Stripe

KEY PART# QTY. DESCRIPTION

32.....523136..... 1.....Utility Box Stripe
33.....523137..... 1.....Maximum Capacity Decal
34.....523182..... 1.....Decal - 44"
35.....603622..... 1.....Decal - 52"
36.....543664..... 1.....Decal - 60"

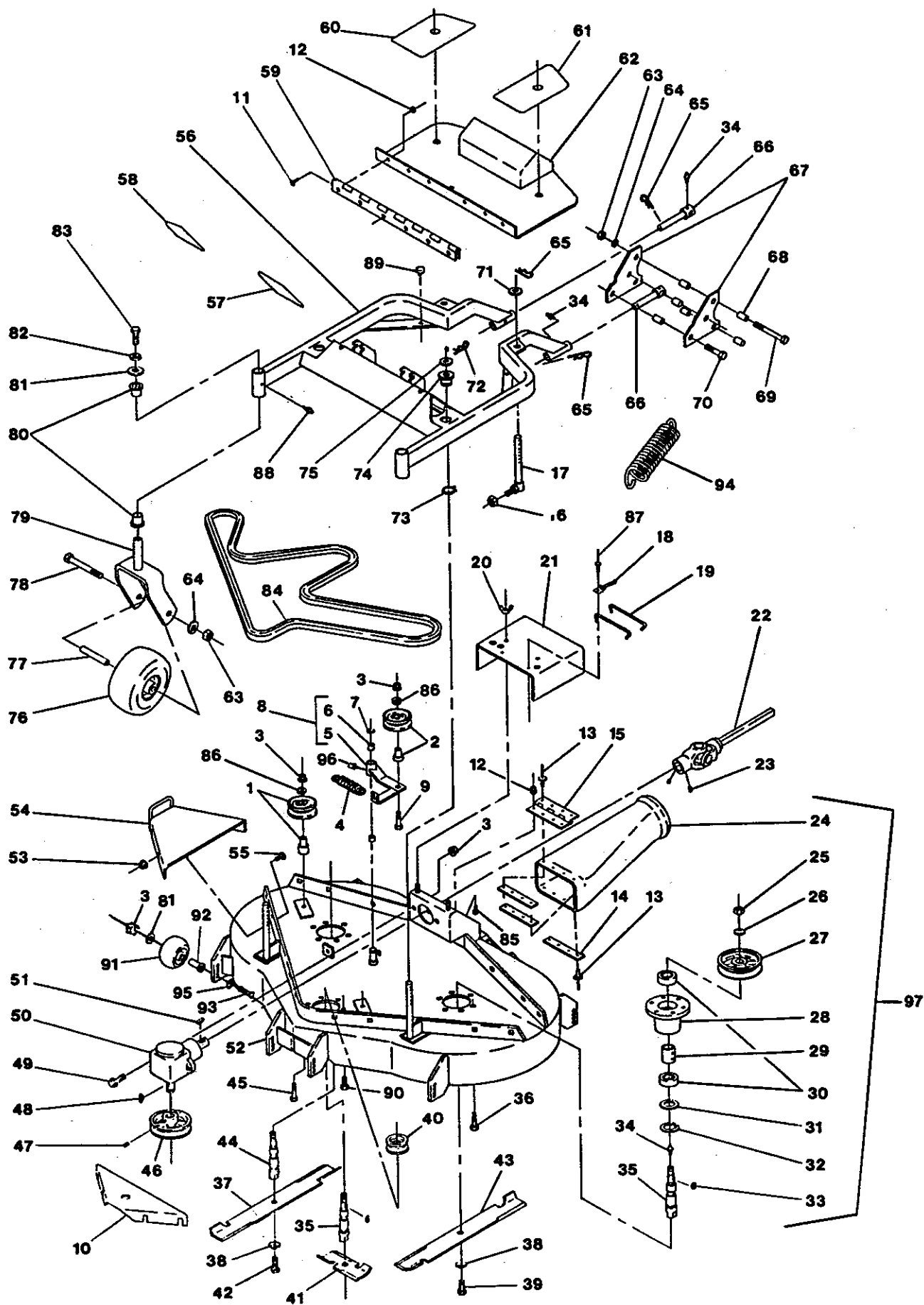


44" MOWER DECK AND SUPPORT

KEY	PART #	QTY.	DESCRIPTION
1	512805	1	Idler & Bushing Kit
	513787	1	Idler Pulley
	513789	1	Bushing
2	512806	1	Idler & Bushing Kit
	513787	1	Idler V-Belt
	513791	1	Bushing
3	809007	4	3/8-16 UNC Whizlock Nut
4	513308	1	Spring - Deck Idler
5	512359	1	Idler Widm't. - Deck Drive
6	513034	2	Bearing - DU
7	808500	1	E-Ring
8	512802	1	Idler Arm - Brg. Sub Assy.
9	800294	1	3/8-16 UNC x 1.50 Hex Head Cpscr. (Pltd.)
10	513596	4	Deck Support Spring
11	801039	12	#10-24 x 5/8 Pan Head Std. Machine Screw
12	804252	16	#10-24 Hex Nyloc Nut
13	803012	8	3/16 x 3/8 Pop Rivet
14	513429	3	Stiffener - Discharge Chute
15	513436	1	Hinge - Discharge Chute
16	803031	2	3/8-24 UNF Torque Nut
17	513528	2	Link - Rear Deck Support
18	513690	2	Clip - Deck Hold-up Rod
19	513630	2	Deck Hold-up Rod
20	513959	2	5/16-18 UNC Forged Steel Wing Nut
21	523233	1	Guard - PTO
22	513196	1	PTO Shaft - Shaft Half
23	803049	2	3/8-16 UNC x 3/4 Sq. Head Cuppoint Setscrew *
24	513046	1	Tube - Discharge Extension
	512710	1	Discharge Tube Sub Assy.
25	804510	3	5/8-18 UNF Hex Nut (Pltd.)
26	513208	3	Spring - Disk
27	513207	2	Sheave-Blade Drive 6.55 O.D.
28	513186	3	Housing - Bearing
29	513188	3	Spacer - Bearing
30	303057	6	Bearing - Ball
31	513193	3	Seal - Mechanical Dust
32	808506	3	Ring - Retaining
33	807006	3	#61 Woodruff Key
34	811006	7	Ftng. Grease 1/4-28 Strght.
35	513190	2	Spindle - Blade RH Thread
36	809027	18	Screw - 3/8-16 UNC x 3/4 Hx. Wshr. Hd. Taplite Thrd. Frng.
37	513262	1	22" Blade - Mower RH
38	513435	3	Washer - Spring Disc. 1/2
39	800531	2	1/2-20 UNF x 1 Hex Head Cpscr. Gr.5
40	513192	1	Sheave-Blade Drive 2.88 O.D.
41	513264	1	7" Blade - Mower
42	800532	1	1/2-20 UNF LH x 1 Hex Head Cpscr. Gr.5
43	513263	1	22" Blade - Mower LH
44	513189	1	Spindle - Blade LH Thread
45	800296	1	3/8-16 UNC x 2 Hx Hd Capscrew Gr. 5
46	513642	1	Sheave 5.95 O.D.
47	803310	1	Set Screw - 5/16-18 x 3/8 Knurled Cup Point *

KEY	PART #	QTY.	DESCRIPTION
48	807009	1	#9 Woodruff Key 3/16 x 3/4
49	803016	2	3/8-16 UNC x 1 Whizk. Bolt Gr. 5
50	513635	1	Gearbox - Mower Deck
51	807005	1	#6 Woodruff Key 5/32 x 5/8
52	512250	1	Deck Widm't
53	808001	8	5/16-18 UNC Whizlock Nut
54	512840	2	Guard - Belt
55	807503	8	5/16-18 UNC x 3/4 Carriage Bolt Gr.5
56	524099	1	Support Widm't. - 512417 w/ Bushings & Decals
57	513680	1	Pad - Anti Skid Upper LH
58	513679	1	Pad - Anti Skid Upper RH
59	513413	1	Hinge - Floor Pan
60	513681	1	Pad - Anti Skid Lower RH
61	513682	1	Pad - Anti Skid Lower LH
62	512419	1	Floor Pan Widm't - Deck
63	804509	10	1/2-13 UNC Hex Nut
64	805008	10	1/2 Reg. Spring Lock washer
65	806006	6	5/8 Hair Pin Clip
66	522186	2	Pivot Mounting w/Zerk
67	513342	4	Bracket - Deck Pivot
68	513315	12	Spacer - Pivot Mounting
69	800332	4	1/2-13 UNC x 5-1/2 Hex Head Cpscrw. Gr.5
70	800333	4	1/2-13 UNC x 2-1/2 Hex Head Cpscrw. Gr.5
71	805267	2	5/8 SAE Flat Washer
72	806007	2	7/8 Hair Pin Clip
73	808507	2	Ring - Retaining
74	513336	2	Bushing - Deck Support
75	513338	2	Washer
76	513648	2	Wheel & Tire Ass'y 9 x 3.50-4
	513807	2	Wheel
	513808	2	Tire 9 x 3.50-4
	513809	2	Bearing
	513810	4	Bushing
77	513547	2	Spacer - Front Caster
78	800334	2	1/2-13 UNC x 6 Hex Head Cpscrw. Gr.5
79	512549	2	Caster Widm't. - Front
80	303514	4	Bearing - Flanged
81	373034	2	Swivel Washer
82	805006	2	3/8 Heavy Spring Lock washer
83	800292	2	3/8-16 UNC x 1 Gr.5 Hex Head Cpscrw.
84	513307	1	Belt - Deck Drive (44" Deck)
85	373054	2	Spring
86	805258	2	5/16 Std. Flat Washer
87	803010	2	3/16 x 1/4 Max Grip Pop Rivet
88	811001	2	Grease Ftng.-1/8-27 Straight
89	807513	4	10-24 x 1/2 Carriage Bolt
90	811008	1	Zerk - 1/4-28 x 90°
91	514214	1	Center cutter Housing Complete
	514218	1	Left Cutter Housing Complete
	514219	1	Right Cutter Housing Complete
92	513658	2	Rubber Bumper

* Use P/N 840022.....Pro-Lock, Nut type (.5 ml tube) on Setscrews



52" REAR DISCHARGE MOWER DECK AND SUPPORT

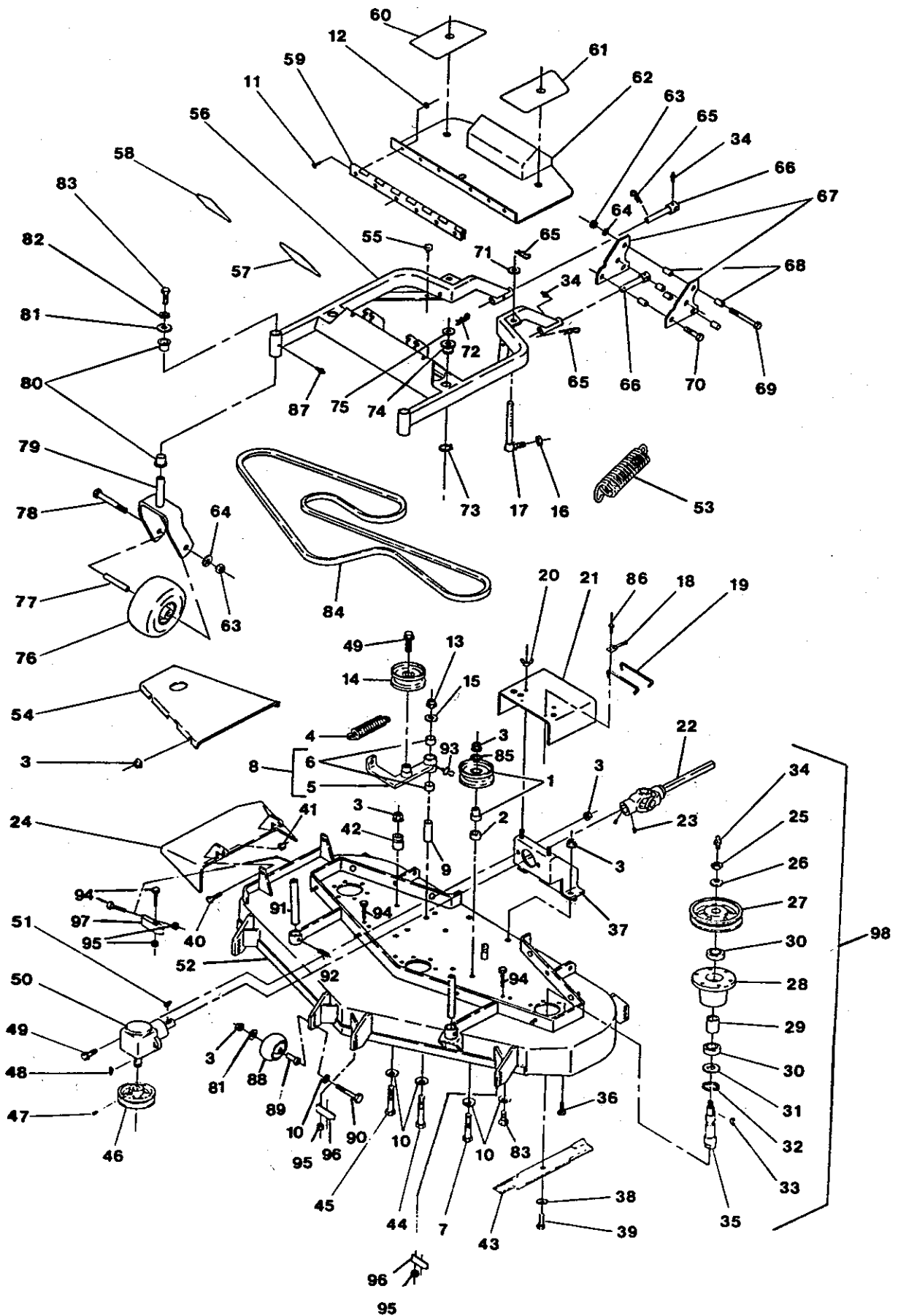
KEY PART# QTY. DESCRIPTION

1.....	512805.....	2.....	Idler & Bushing Kit
	513787.....	2.....	Idler V belt
	513789.....	2.....	Bushing - Idler
2.....	512806.....	1.....	Idler & Bushing Kit
	513787.....	1.....	Idler V-belt
	513791.....	1.....	Bushing - Idler
3.....	809007.....	11.....	3/8-16 UNC Whizlock Nut
4.....	513308.....	1.....	Spring - Deck Idler
5.....	512359.....	1.....	Idler Wldm't. - Deck Drive
6.....	513034.....	2.....	Bearing - DU
7.....	808500.....	1.....	E-Ring
8.....	512802.....	1.....	Idler Arm - Brg. Sub Assy.
9.....	800295.....	1.....	3/8-16 UNC x 1 3/4 Hex Head Cpscr. (Pltd.)
10.....	513990.....	1.....	Guard - Front Belt
11.....	801039.....	12.....	#10-24 x 5/8 Pan Head Std. Machine Screw
12.....	804252.....	16.....	#10-24 Hex Nyloc Nut
13.....	803012.....	8.....	3/16 x 3/8 Pop Rivet
14.....	513429.....	3.....	Stiffener - Discharge Chute
15.....	513436.....	1.....	Hinge - Discharge Chute
16.....	803031.....	2.....	3/8-24 UNF Torque Nut
17.....	603540.....	2.....	Link - Rear Deck Support
18.....	513690.....	2.....	Clip - Deck Hold-up Rod
19.....	513879.....	2.....	Deck Hold-up Rod
20.....	513959.....	2.....	5/16-18 UNC Forged Steel Wing Nut
21.....	523233.....	1.....	Guard - PTO
22.....	513198.....	1.....	PTO Shaft - Shaft Half
23.....	803049.....	2.....	3/8-16 x 3/4 Sq. Head Cuppoint Setscrew *
24.....	513046.....	1.....	Tube - Discharge Extension
	512710.....	1.....	Discharge Tube Sub Assy.
25.....	804510.....	3.....	5/8-18 UNF Hex Nut (Pltd.)
26.....	513208.....	3.....	Spring - Disk
27.....	513983.....	2.....	Sheave - Blade Drive 9-1/4 O.D.
28.....	513186.....	3.....	Housing - Bearing
29.....	513188.....	3.....	Spacer - Bearing
30.....	303057.....	6.....	Bearing - Ball
31.....	513193.....	3.....	Seal - Mechanical Dust
32.....	808506.....	3.....	Ring - Retaining
33.....	807006.....	3.....	#61 Woodruff Key
34.....	811006.....	7.....	Ftng. Grease 1/4-28 Strght.
35.....	513190.....	2.....	Spindle - Blade RH
36.....	809035.....	12.....	Screw - 3/8-16 UNC x 1 Hex Wshr. Hd. Taplitle Thrd. Frmg.
37.....	513876.....	1.....	26" Blade - Mower RH
	513974.....	1.....	26" Blade - Low Lift RH
38.....	513435.....	3.....	Washer - Spring Disc. 1/2
39.....	800531.....	2.....	1/2-20 UNF x 1 Hex Head Cpscr. Gr. 5
40.....	513976.....	1.....	Sheave-Blade Drive 3.57 O.D.
41.....	513972.....	1.....	10" Blade - Mower
42.....	800532.....	1.....	1/2-20 UNF LH x 1 Hex Head Cpscr. Gr. 5
43.....	513875.....	1.....	26" Blade - Mower LH
	513973.....	1.....	26" Blade - Low Lift LH
44.....	513189.....	1.....	Spindle - Blade LH
45.....	800296.....	2.....	3/8-16 UNC x 2 Hx Hd Cpscrw Gr. 5
46.....	513911.....	1.....	Sheave 7.25 O.D.
47.....	803310.....	1.....	Set Screw - 5/16-18 x 3/8 Knurled Cup Point *
48.....	807009.....	1.....	#9 Woodruff Key 3/16 x 3/4

KEY PART# QTY. DESCRIPTION

49.....	803016.....	2.....	3/8-16 UNC x 1 Whizk. Bolt Gr.5
50.....	513635.....	1.....	Gearbox - Mower Deck
51.....	807005.....	1.....	#6 Woodruff Key 5/32 x 5/8
52.....	522263.....	1.....	Deck Wldm't
53.....	809001.....	12.....	5/16-18 UNC Whizlock Nut
54.....	512988.....	2.....	Guard - Belt
55.....	807503.....	12.....	5/16-18 UNC x 3/4 Carriage Bolt Gr. 5
56.....	524088.....	1.....	Support Wldm't. - 512872 w/ Bushings & Decals
57.....	513680.....	1.....	Pad - Anti Skid Upper LH
58.....	513679.....	1.....	Pad - Anti Skid Upper RH
59.....	513854.....	1.....	Hinge - Floor Pan
60.....	513681.....	1.....	Pad - Anti Skid Lower RH
61.....	513682.....	1.....	Pad - Anti Skid Lower LH
62.....	512874.....	1.....	Floor Pan Wldm't - Deck
63.....	804509.....	10.....	1/2-13 UNC Hex Nut
64.....	805008.....	10.....	1/2 Reg. Spring Lockwasher
65.....	806006.....	4.....	5/8 Hair Pin Clip
66.....	522186.....	2.....	Pivot - Mounting w/Zerk
67.....	513342.....	4.....	Bracket - Deck Pivot
68.....	513315.....	12.....	Spacer - Pivot Mounting
69.....	800332.....	4.....	1/2-13 UNC x 5-1/2 Hex Head Cpscrw. Gr. 5
70.....	800333.....	4.....	1/2-13 UNC x 2-1/2 Hex Head Cpscrw. Gr. 5
71.....	805267.....	2.....	5/8 SAE Flat Washer
72.....	806007.....	2.....	7/8 Hair Pin Clip
73.....	808507.....	2.....	Ring - Retaining
74.....	513336.....	2.....	Bushing - Deck Support
75.....	513338.....	2.....	Washer
76.....	513648.....	2.....	Wheel & Tire Assy 9 x 3.50-4
	513807.....	2.....	Wheel
	513808.....	2.....	Tire 9 x 3.50-4
	513809.....	2.....	Bearing
	513810.....	4.....	Bushing
77.....	513547.....	2.....	Spacer - Front Caster
78.....	800334.....	2.....	1/2-13 UNC x 6 Hex Head Cpscrw. Gr. 5
79.....	522143.....	2.....	Caster Wldm't. - Front
80.....	303514.....	4.....	Bearing - Flanged
81.....	373034.....	8.....	Swivel Washer
82.....	805006.....	2.....	3/8 Heavy Spring Lock washer
83.....	800292.....	2.....	3/8-16 UNC x 1 Gr.5 Hex Head Cpscrw.
84.....	513984.....	1.....	Belt - Deck Drive
85.....	807513.....	4.....	10-24 x 1/2 Carriage Bolt
86.....	805258.....	3.....	5/16 Std Flat Washer
87.....	803010.....	2.....	3/16 x 1/4 Max Grip Pop Rivet
88.....	811001.....	2.....	Grease Ftng.-1/8-27 Straight.
89.....	513658.....	2.....	Bumper - Grass Catcher
90.....	809027.....	6.....	3/8-16 UNC x 75 Hx. Wshr. Hd. Taplitle Thrd. Screw
91.....	603299.....	6.....	Roller - Anti Scalp
92.....	603602.....	6.....	Bushing - Roller
93.....	800807.....	6.....	3/8-16 x 4 HHCS Gr. 8
94.....	513596.....	4.....	Deck Support Spring
95.....	303327.....	6.....	3/8 Disk Spring
96.....	811008.....	1.....	Zerk - 1/4-28 x 90°
97.....	514991.....	1.....	Center Cutter Housing Complete
	514943.....	1.....	Left Cutter Housing Complete
	514942.....	1.....	Right Cutter Housing Complete

* Use P/N 840022.....Pro-Lock, Nut type (.5 ml tube) on Setscrews



52" SIDE DISCHARGE MOWER DECK AND SUPPORT

KEY PART # QTY. DESCRIPTION

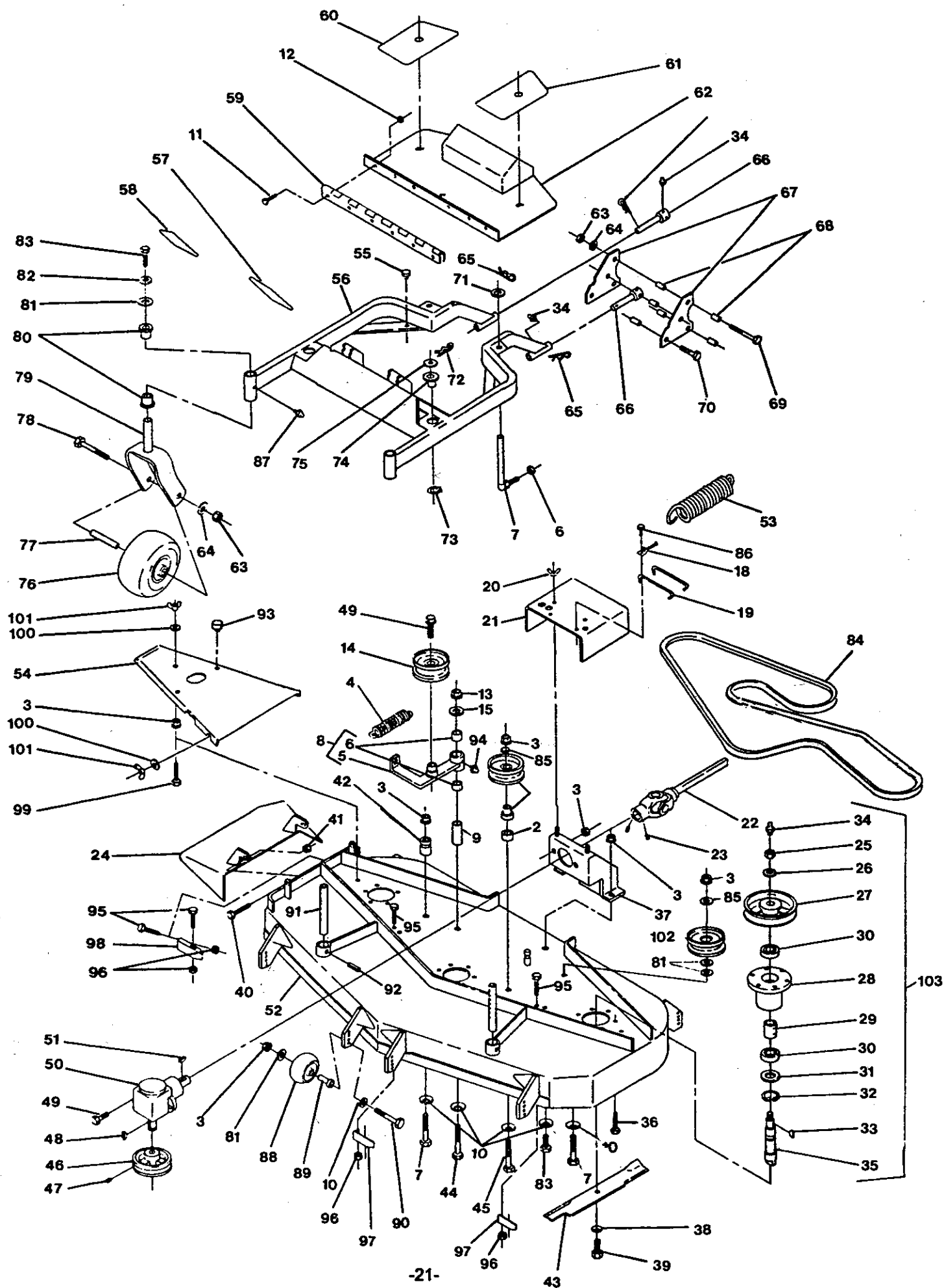
1.....	602501.....	1.....	Idler & Bushing Kit
	603497.....	1.....	Idler Pulley
	603496.....	1.....	Bushing
2.....	603050.....	1.....	Bushing Spacer
3.....	809007.....	21.....	3/8-16 UNC Whizlock Nut
4.....	513170.....	1.....	Spring - Deck Idler
5.....	512909.....	1.....	Idler Widm't. - Deck Drive
6.....	513034.....	2.....	Bearing - DU
7.....	800297.....	1.....	3/8-16 UNC x 2-1/4 HHCS Gr. 5
8.....	512835.....	1.....	Idler Arm - Brg. Sub Assy.
9.....	603044.....	1.....	Bushing - Idler Pivot
10.....	303327.....	13.....	3/8 Disc Spring
11.....	801039.....	12.....	#10-24 x 5/8 Pan Head Std. Machine Screw
12.....	804252.....	12.....	#10-24 Hex Nyloc Nut
13.....	804257.....	1.....	3/8-16 Hex Nyloc Nut
14.....	603497.....	1.....	Idler Pulley
15.....	805260.....	1.....	3/8 Std. Flat Washer
16.....	803031.....	2.....	3/8-24 UNF Torque Nut
17.....	603540.....	2.....	Link - Rear Deck Support
18.....	513690.....	2.....	Clip - Deck Hold-up Rod
19.....	513879.....	2.....	Deck Hold-up Rod
20.....	513959.....	2.....	5/16-18 UNC Forged Steel Wing Nut
21.....	523233.....	1.....	Guard - PTO
22.....	513196.....	1.....	PTO Shaft - Shaft Half
23.....	803049.....	2.....	3/8-16 x 3/4 Sq. Hd. Cuppoint Setscrew **
24.....	602571.....	1.....	Chute Discharge Weldment
25.....	804510.....	3.....	5/8-18 UNF Hex Nut (Pltd.)
26.....	513208.....	3.....	Spring - Disk
27.....	513207.....	3.....	Sheave - Blade Drive 6.55 O.D.
28.....	513186.....	3.....	Housing - Bearing
29.....	513188.....	3.....	Spacer - Bearing
30.....	303057.....	6.....	Bearing - Ball
31.....	513193.....	3.....	Seal - Mechanical Dust
32.....	808506.....	3.....	Ring - Retaining
33.....	807006.....	3.....	#61 Woodruff Key
34.....	811006.....	7.....	Ftng. Grease 1/4-28 Strght.
35.....	603031.....	3.....	Spindle - Blade
36.....	809035.....	18.....	Screw - 3/8-16 UNC x 1 Hex Wshr. Hd. Tapite Thrd. Frmg.
37.....	512904.....	1.....	Support - Gearbox
38.....	513435.....	3.....	Washer - Spring Disc. 1/2
39.....	800531.....	3.....	1/2-20 UNF x 1 Hex Head Cpscr. Gr.5
40.....	800273.....	2.....	5/16-18 x 1 HH Capscrew
41.....	804256.....	2.....	5/16-18 Nyloc Hex Nut
42.....	603422.....	1.....	Spring Anchor
43.....	603637.....	3.....	Blade - 18.0 Diameter
	603844.....	3.....	Blade - Low Lift
	603873.....	3.....	Blade - Mulching*
44.....	800298.....	1.....	3/8-16 x 2-1/2 HH Capscrew
45.....	800296.....	1.....	3/8-16 UNC x 2 Hex Head Cpscr. Gr.5
46.....	513911.....	1.....	Sheave 7.25 O.D.

* Requires installation of Micro-Mulch accessory for proper mulching.

** Use P/N 840022.....Pro-Lock, Nut type (.5 ml tube)
on Setscrews

KEY PART # QTY. DESCRIPTION

47.....	803310.....	1.....	Set Screw - 5/16-18 x 3/8 Knurled Cup Point **
48.....	807009.....	1.....	#9 Woodruff Key 3/16 x 3/4
49.....	803016.....	3.....	3/8-16 UNC x 1 Whizk. Bolt Gr.5
50.....	513635.....	1.....	Gearbox - Mower Deck
51.....	807005.....	1.....	#6 Woodruff Key 5/32 x 5/8
52.....	602961.....	1.....	Deck Widm't. - 52" SD - 612007 Support w/ Rods & Baffles
53.....	513596.....	4.....	Deck Support Spring
54.....	513906.....	2.....	Cover - Deck
55.....	513658.....	2.....	Bumper - Grass Catcher
56.....	524098.....	1.....	Support Widm't. - 52" Deck - 512872 w/ Bushings & Decals
57.....	513680.....	1.....	Pad - Anti Skid Upper LH
58.....	513679.....	1.....	Pad - Anti Skid Upper RH
59.....	513854.....	1.....	Hinge - Floor Pan
60.....	513681.....	1.....	Pad - Anti Skid Lower RH
61.....	513682.....	1.....	Pad - Anti Skid Lower LH
62.....	512874.....	1.....	Floor Pan Widm't - Deck
63.....	804509.....	10.....	1/2-13 UNC Hex Nut
64.....	805008.....	10.....	1/2 Reg. Spring Lock washer
65.....	806006.....	4.....	5/8 Hair Pin Clip
66.....	522186.....	2.....	Pivot - Mounting w/Zerk
67.....	513342.....	4.....	Bracket - Deck Pivot
68.....	513315.....	12.....	Spacer - Pivot Mounting
69.....	800332.....	4.....	1/2-13 UNC x 5-1/2 Hex Head Cpscrw. Gr.5
70.....	800333.....	4.....	1/2-13 UNC x 2-1/2 Hex Head Cpscrw. Gr.5
71.....	513916.....	2.....	Spacer - Rear Deck Support
72.....	806007.....	2.....	7/8 Hair Pin Clip
73.....	808507.....	2.....	Ring - Retaining
74.....	513336.....	2.....	Bushing - Deck Support
75.....	303314.....	2.....	Spacer - Front Deck Support
76.....	513648.....	2.....	Wheel & Tire Assy. 9 x 3.50-4
	513807.....	2.....	Wheel
	513808.....	2.....	Tire 9 x 3.50-4
	513809.....	2.....	Bearing
	513810.....	4.....	Bushing
77.....	513547.....	2.....	Spacer - Front Caster
78.....	800334.....	2.....	1/2-13 UNC x 6 Hex Head Cpscrw. Gr.5
79.....	522143.....	2.....	Caster Widm't. - Front
80.....	303514.....	4.....	Bearing - Flanged
81.....	373034.....	8.....	Swivel Washer
82.....	805006.....	2.....	3/8 Heavy Spring Lock washer
83.....	800292.....	6.....	3/8-16 UNC x 1 Gr.5 Hex Head Cpscrw.
84.....	513910.....	1.....	Belt - Deck Drive
85.....	805258.....	1.....	5/16 Std Flat Washer
86.....	803010.....	2.....	3/16 x 1/4 Max Grip Pop Rivet
87.....	811001.....	2.....	Grease Ftng. - 1/8-27 Straight
88.....	603299.....	6.....	Roller - Anti Scalp
89.....	603602.....	6.....	Bushing - Roller
90.....	800807.....	6.....	3/8-16 x 4 Hx Hd Cpscrw Gr. 8
91.....	603001.....	2.....	Rod - Deck Support
92.....	806332.....	2.....	Roll Pin 1/4 x 1-1/2
93.....	811008.....	1.....	Zerk - 1/4-28 x 90°
94.....	800270.....	17.....	5/16-18 x 5/8 Hx Hd Cpscrw
95.....	809001.....	17.....	5/16-18 Whizlock Nut
96.....	602911.....	2.....	Baffle Weldment
97.....	602913.....	1.....	Baffle Weldment
98.....	604262.....	3.....	Cutter Housing Complete



60" SIDE DISCHARGE MOWER DECK & SUPPORT

KEY PART # QTY. DESCRIPTION

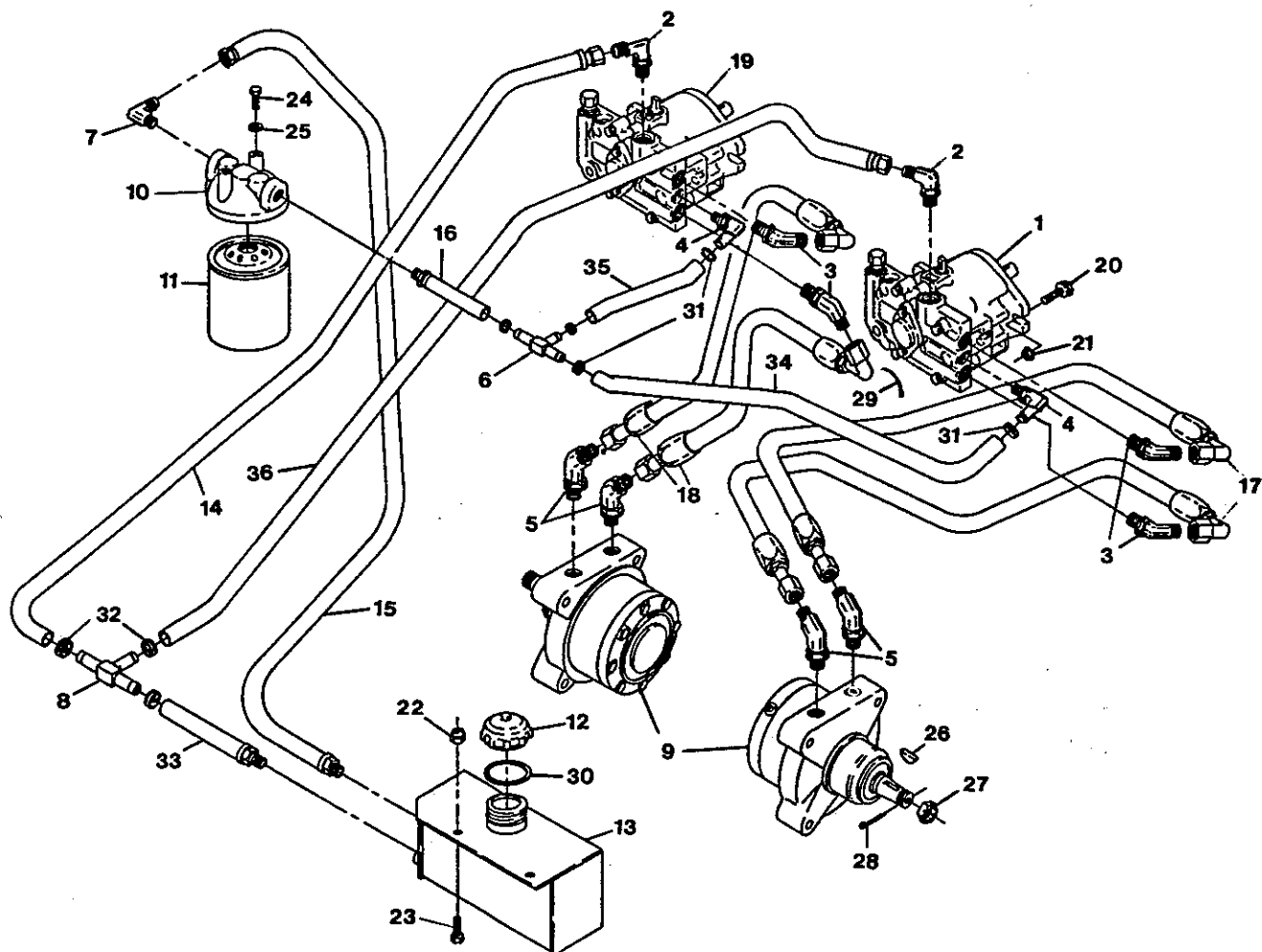
1.....	602501.....	1.....	Idler & Bushing Kit
	603497.....	1.....	Idler Pulley
	603498.....	1.....	Bushing
2.....	603050.....	1.....	Bushing Spacer
3.....	809007.....	21.....	3/8-16 UNC Whizlock Nut
4.....	513170.....	1.....	Spring-Deck Idler
5.....	512909.....	1.....	Idler Wldm't. - Deck Drive
7.....	800297.....	2.....	3/8-16 UNC x 2-1/4 Hx Hd Cpscrw Gr. 5
8.....	512935.....	1.....	Idler Arm - Brg. Sub Assy.
9.....	603044.....	1.....	Bushing - Idler Pivot
10.....	303327.....	14.....	3/8 Disc Spring
11.....	801039.....	12.....	#10-24 x 5/8 Pan Head Std. Machine Screw
12.....	804252.....	12.....	#10-24 Hex Nyloc Nut
13.....	804257.....	1.....	3/8-16 Hex Nyloc Nut
14.....	603497.....	1.....	Idler Pulley
15.....	805260.....	1.....	3/8 Std. Flat Washer
16.....	803031.....	2.....	3/8-24 UNF Torque Nut
17.....	603540.....	2.....	Link - Rear Deck Support
18.....	513690.....	2.....	Clip - Deck Hold-up Rod
19.....	513879.....	2.....	Deck Hold-up Rod
20.....	513959.....	2.....	5/16-18 UNC Forged Steel Wing Nut
21.....	523233.....	1.....	Guard - PTO
22.....	513196.....	1.....	PTO Shaft - Shaft Half
23.....	803049.....	2.....	3/8-16 x 3/4 Sq. Hd. Cuppoint Setscrew **
24.....	542606.....	1.....	Chute Discharge Weldment
25.....	804510.....	3.....	5/8-18 UNF Hex Nut (Pld.)
26.....	513208.....	3.....	Spring - Disk
27.....	513207.....	3.....	Sheave- Blade Drive 6.55 O.D.
28.....	513186.....	3.....	Housing - Bearing
29.....	513188.....	3.....	Spacer - Bearing
30.....	303057.....	6.....	Bearing - Ball
31.....	513193.....	3.....	Seal - Mechanical Dust
32.....	808506.....	3.....	Ring - Retaining
33.....	807006.....	3.....	#61 Woodruff Key
34.....	811006.....	7.....	Ftng. Grease 1/4-28 Strght.
35.....	603031.....	3.....	Spindle - Blade
36.....	809035.....	18.....	Screw-3/8-16 UNC x 1 Hex Wshr. Hd. Tapite Thrd. Frmg.
37.....	522161.....	1.....	Support - Gearbox
38.....	513435.....	3.....	Washer - Spring Disc. 1/2
39.....	800531.....	3.....	1/2-20 UNF x 1 Hex Head Cpscr. Gr.5
40.....	800273.....	2.....	5/16-18 x 1 HH Capscrew
41.....	804256.....	2.....	5/16-18 Nyloc Hex Nut
42.....	603422.....	1.....	Spring Anchor
43.....	603283.....	3.....	Blade - 20.5 Diameter
	603661.....	3.....	Blade - Low Lift
	603874.....	3.....	Blade - Mulching*
44.....	800298.....	1.....	3/8-16 x 2-1/2 HH Capscrew
45.....	800296.....	1.....	3/8-16 UNC x 2 Hex Head Cpscr. Gr.5
46.....	523159.....	1.....	Sheave 6.45 O.D.

* Requires installation of Micro-Mulch accessory for proper mulching.

** Use P/N 840022.....Pro-Lock, Nut type (.5 ml tube) on Setscrews

KEY PART # QTY. DESCRIPTION

47.....	803310.....	1.....	Setscrew - 5/16-18 x 3/8 Knurled Cup Point**
48.....	807009.....	1.....	#9 Woodruff Key 3/16 x 3/4
50.....	513635.....	1.....	Gearbox - Mower Deck
51.....	807005.....	1.....	#6 Woodruff Key 5/32 x 5/8
52.....	602962.....	1.....	Deck Wldm't. - 60" SD - 612003 W/ Support Rods & Baffles
53.....	513596.....	4.....	Deck Support Spring
54.....	523166.....	2.....	Cover - Deck
55.....	522301.....	2.....	Bumper - Grass Catcher
56.....	522168.....	1.....	Support Wldm't. - 60" Deck - 522168 w/ Bushings & Decals
57.....	513680.....	1.....	Pad - Anti Skid Upper LH
58.....	513679.....	1.....	Pad - Anti Skid Upper RH
59.....	513854.....	1.....	Hinge - Floor Pan
60.....	513681.....	1.....	Pad - Anti Skid Lower RH
61.....	513682.....	1.....	Pad - Anti Skid Lower LH
62.....	522173.....	1.....	Floor Pan Wldm't - Deck
63.....	804509.....	10.....	1/2-13 UNC Hex Nut
64.....	805008.....	10.....	1/2 Reg. Spring Lock washer
65.....	806006.....	4.....	5/8 Hair Pin Clip
66.....	522186.....	2.....	Pivot - Mounting w/Zerk
67.....	513342.....	4.....	Bracket - Deck Pivot
68.....	513315.....	12.....	Spacer - Pivot Mounting
69.....	800332.....	4.....	1/2-13 UNC x 5-1/2 Hex Head Cpscrw. Gr.5
70.....	800333.....	4.....	1/2-13 UNC x 2-1/2 Hex Head Cpscrw. Gr.5
71.....	513916.....	2.....	Spacer - Rear Deck Support
72.....	806007.....	2.....	7/8 Hair Pin Clip
73.....	808507.....	2.....	Ring - Retaining
74.....	513336.....	2.....	Bushing - Deck Support
75.....	303314.....	2.....	Spacer - Front Deck Support
76.....	513648.....	2.....	Wheel & Tire Assy 9 x 3.50-4
	513807.....	2.....	Wheel
	513808.....	2.....	Tire 9 x 3.50-4
	513809.....	2.....	Bearing
	513810.....	4.....	Bushing
77.....	513547.....	2.....	Spacer - Front Caster
78.....	800334.....	2.....	1/2-13 UNC x 6 Hex Head Cpscrw. Gr.5
79.....	522143.....	2.....	Caster Wldm't. - Front
80.....	303514.....	4.....	Bearing - Flanged
81.....	373034.....	10.....	Swivel Washer
82.....	805006.....	2.....	3/8 Heavy Spring Lock washer
83.....	800292.....	6.....	3/8-16 UNC x 1 Gr.5 Hex Head Cpscrw.
84.....	523175.....	1.....	Belt - Deck Drive
85.....	805258.....	2.....	5/16 Std Flat Washer
86.....	803010.....	2.....	3/16 x 1/4 Max Grip Pop Rivet
87.....	811001.....	2.....	Grease Ftng. - 1/8-27 Straight
88.....	603299.....	6.....	Roller - Anti Scalp
89.....	603602.....	6.....	Bushing - Roller
90.....	800807.....	6.....	3/8-16 x 4 HHCS Gr. 8
91.....	603001.....	2.....	Rod - Deck Support
92.....	806332.....	2.....	Roll Pin 1/4 x 1-1/2
93.....	513291.....	2.....	Bumper - Seat
94.....	811008.....	1.....	Zerk - 1/4-28 x 90°
95.....	800270.....	17.....	5/16-18 x 5/8 Hx Hd Cpscrw Gr. 5
96.....	809001.....	17.....	5/16-18 Whizlock Nut
97.....	602911.....	2.....	Baffle Weldment
98.....	602913.....	1.....	Baffle Weldment
99.....	800031.....	2.....	3/8-16 x 2-3/4 Hex Hd Tap Bolt
100.....	805259.....	6.....	3/8 SAE Flat washer
101.....	543678.....	6.....	Wingnut, Nyloc 3/8-16
102.....	303516.....	1.....	Idler Pulley
103.....	604262.....	3.....	Cutter Housing Complete



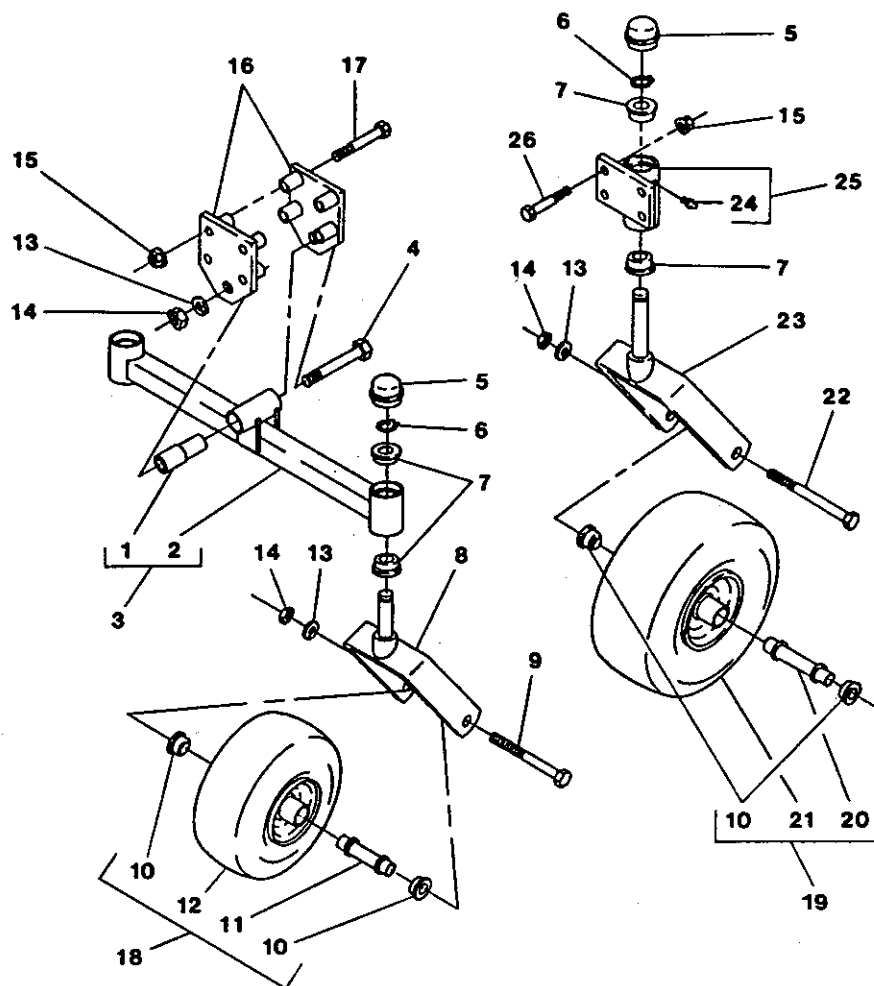
HYDRAULICS W/ STEERING LEVERS

KEY PART# QTY. DESCRIPTION

1.....	523187.....	1.....	Pump - Variable Hydraulic - LH
2.....	513840.....	2.....	Elbow - 90°
3.....	523221.....	4.....	Fitting 45°
4.....	603989.....	2.....	Fitting 90°
5.....	523222.....	4.....	Fitting 45°
6.....	603721.....	1.....	Fitting - 1/2 Hose Tee
7.....	513509.....	1.....	Fitting 90°
8.....	603722.....	1.....	Fitting 3/8 Hose Tee
9.....	513015.....	2.....	Motor - Wheel
10.....	513006.....	1.....	Head - Filter
11.....	513211.....	1.....	Element - Oil Filter
12.....	513167.....	1.....	Cap - Hydraulic Reservoir
13.....	512166.....	1.....	Reservoir - Hydraulic Fluid
14.....	522217.....	1.....	Hose Assy. - Lo Pressure 7"
15.....	522216.....	1.....	Hose Assy. - Supply - 13"
16.....	522215.....	1.....	Hose Assy. - Lo Pressure - 4-1/4"
17.....	523210.....	2.....	Hose - LH Pump/Motor

KEY PART# QTY. DESCRIPTION

18.....	523211.....	2.....	Hose - RH Pump/Motor
19.....	523188.....	1.....	Pump-Variable Hydraulic - RH
20.....	803016.....	4.....	3/8-16 x 1 Whizlock Bolt
21.....	809007.....	4.....	3/8-16 Whizlock Nut
22.....	804255.....	2.....	1/4-20 Hex Nyloc Nut
23.....	800252.....	2.....	1/4-20 x 3/4 Hex Head Capscrew
24.....	800251.....	2.....	1/4-20 x 5/8 Hex Head Capscrew
25.....	805004.....	2.....	1/4 Heavy Spring Lockwasher
26.....	807018.....	2.....	Woodruff Key - 1-1/4 x 5/16 #D ANSI 1010
27.....	809036.....	2.....	Nut - Hex Slotted 1.00-20 SAE Std. J 501
28.....	806800.....	2.....	9/64 x 1-1/2 Cotter Pin
29.....	303335.....	1.....	Large Plastic Tie
30.....	523103.....	1.....	Gasket - Hyd. Tank
31.....	603826.....	3.....	Hose Clamp - 1/2
32.....	603877.....	5.....	Hose Clamp - 5/8
33.....	522219.....	1.....	Hose Assy. - Lo Pressure - 3"
34.....	523214.....	1.....	Hose - Lo Pressure - 12"
35.....	523213.....	1.....	Hose - Lo Pressure - 4.3"
36.....	522218.....	1.....	Hose - Lo Pressure - 10.0"



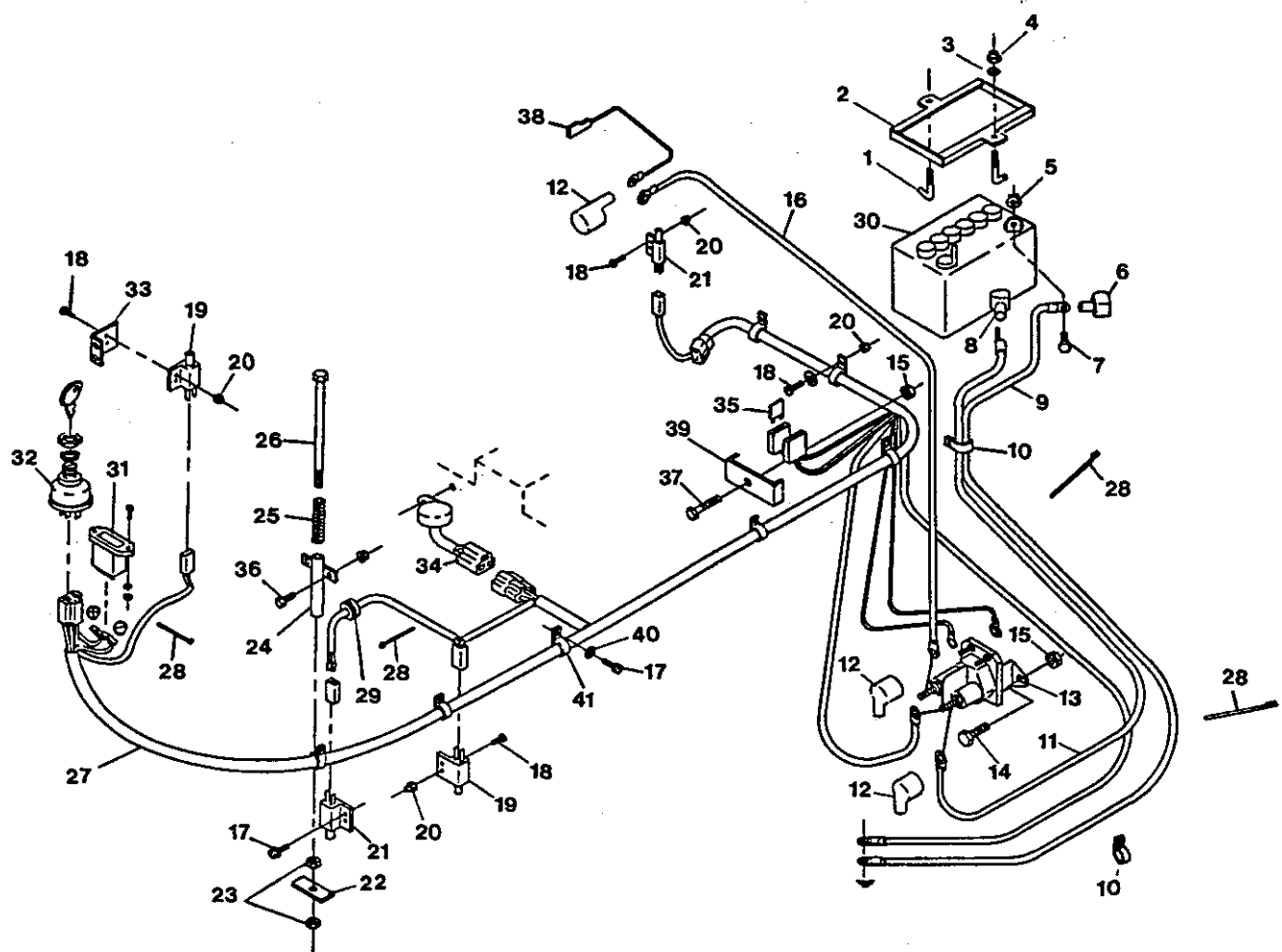
DOUBLE & SINGLE CASTER WHEEL ASSEMBLY

KEY PART# QTY. DESCRIPTION

1.....	513086.....	1.....	Bushing - Pivot
2.....	512651.....	1.....	Beam Widmt. - Caster
3.....	512708.....	1.....	Caster Beam & Bushing Assy.
4.....	800834.....	1.....	1/2-13 UNC x 5 Hex Head Cpscr. Gr. 8
5.....	513649.....	2.....	Cap - Grease (Double Caster)
		1.....	Cap, Grease (Single Caster)
6.....	808508.....	2.....	Ring - Retaining (Double Caster)
		1.....	Ring, Retaining (Single Caster)
7.....	513104.....	4.....	Bearing Ball (Double Caster)
		2.....	Bearing, Ball (Single Caster)
8.....	512653.....	2.....	Caster Widmt.
9.....	800836.....	2.....	1/2-13 UNC x 6-1/2 Hex Head Cpscr. Gr. 5
10.....	513009.....	4.....	Wheel Bearing (Double Caster)
		2.....	Wheel Bearing (Single Caster)
11.....	512001.....	2.....	Wheel Spacer Weldmt.
12.....	513058.....	2.....	Wheel & Tire Assy. 11 x 4.00-5
	513023.....	2.....	Wheel
	513032.....	2.....	Tire 11 x 4.00-5

KEY PART# QTY. DESCRIPTION

13.....	805008.....	3.....	1/2 Reg Spring Lock washer (Double Caster)
		1.....	1/2 Reg Spring Lock washer (Single Caster)
14.....	804509.....	3.....	1/2-13 UNC Hex Nut (Double Caster)
		1.....	1/2-13 UNC Hex Nut (Single Caster)
15.....	809007.....	4.....	3/8-16 UNC Whizlock Nut (Pltd.)
16.....	522004.....	2.....	Mount Weldment - Caster
17.....	800303.....	4.....	3/8-16 UNC x 4-1/2 HHCS, Gr. 5 (Pltd.)
18.....	512373.....	2.....	Caster Wheel Sub Assy.
19.....	522036.....	1.....	Caster Wheel Assy.
20.....	522011.....	1.....	Spacer Weldment - Wheel
21.....	523007.....	1.....	Wheel & Tire Assy., 13 x 6.50-6
22.....	800335.....	1.....	1/2-13 UNC x 9 Hex Head Cp. Spacer, Gr. 5 (Pltd.)
23.....	522016.....	1.....	Caster Weldment
24.....	811006.....	1.....	Zerk - 1/4-28 Straight
25.....	522006.....	1.....	Mount Weldment - Caster w/Zerk
26.....	800298.....	4.....	3/8-16 UNC x 2-1/2 HHCS, Gr. 5



ELECTRICAL GROUP

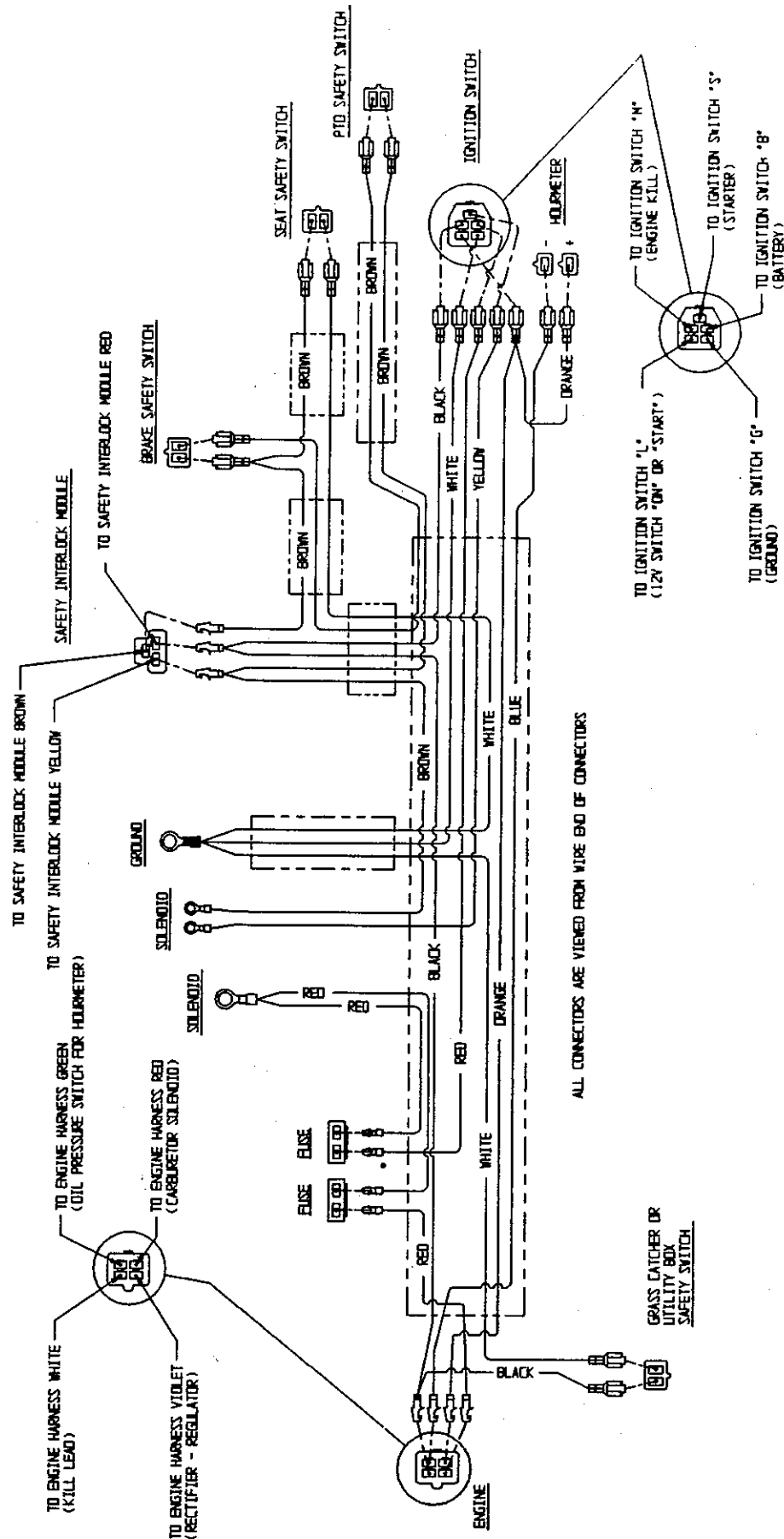
KEY PART# QTY. DESCRIPTION

1.....	513370.....	2.....	Bolt - Hold Down
2.....	512320.....	1.....	Hold Down Wldm't. Battery
3.....	805256.....	2.....	1/4 Std. Flat Washer
4.....	804255.....	2.....	1/4-20 UNC Hex Nyloc Nut
5.....	809001.....	2.....	5/16-18 UNC Whizlock Nut
6.....	543390.....	1.....	Insulator, Battery (-)
7.....	800271.....	2.....	5/16-18 UNC x 3/4 Hex Hd. Cpscr. Gr.5
8.....	543391.....	1.....	Insulator, Battery (+)
9.....	523282.....	1.....	Wire - Battery (-) to Eng. Blk.
10.....	513762.....	2.....	Clip - .50 Loom
11.....	523279.....	1.....	Wire - Battery (+) to Sol. Sw.
12.....	543393.....	3.....	Insulator, Solenoid
13.....	513075.....	1.....	Switch - 12V Solenoid
14.....	800251.....	2.....	1/4-20 UNC x 5/8 Hex Hd. Cpscr. Gr.5
15.....	809012.....	4.....	1/4-20 UNC Whizlock Nut
16.....	523281.....	1.....	Wire - Sol. Sw. to Starter
17.....	802002.....	7.....	#10-32 UNF x 1/2 Hex Hd. Std. Self Tapping Screw
18.....	801039.....	9.....	#10-24 UNC x 5/8 Pan Head Std. Mach. Screw

KEY PART# QTY. DESCRIPTION

19.....	513051.....	2.....	Switch - N.O.
20.....	804252.....	9.....	#10-24 UNC Hex Nyloc Nut
21.....	513152.....	2.....	Switch - N.C.
22.....	513180.....	1.....	Actuator - Seat Switch
23.....	809001.....	2.....	5/16-18 UNC Whizlock Nut
24.....	512362.....	1.....	Spring Mount Wldm't. - Seat
25.....	603807.....	1.....	Spring - Seat Switch
26.....	800282.....	1.....	5/16-18 UNC x 7 Gr.5 Hex Head Capscrew
27.....	523287.....	1.....	Wire Harness
28.....	303287.....	4.....	Plastic Tie - Small
29.....	513765.....	1.....	Grommet - .38 Hole
30.....	513002.....	1.....	Battery - 12 Volt
31.....	513374.....	1.....	Meter - Engine Hours
32.....	543070.....	1.....	Switch - Ignition
33.....	513534.....	1.....	Bracket - PTO Switch Mount
34.....	513579.....	1.....	Module - Safety Interlock
35.....	816001.....	2.....	Fuse - Blade Type 20 AMP
36.....	800252.....	2.....	1/4-20 UNC x 3/4 HHCS Gr. 5
37.....	800256.....	1.....	1/4-20 x 1-1/2 HHCS Gr. 5
38.....	543084.....	1.....	Wire Starter solenoid
39.....	603434.....	1.....	Fuse Block Clip
40.....	805254.....	7.....	#12 Std Flatwasher
41.....	603727.....	7.....	Clip - .56 Loom

ELECTRICAL DIAGRAM



**SEE EXMARK'S COMPLETE
LINE OF PRODUCTS FOR TURF CARE**

EXPLORER

EXPLORER II

TURF RANGER

TURF TRACER

TURF TRACER HYDRO

VIKING

VIKING HYDRO

METRO

SELF STEERING SULKY

TURF RAKE

GRASS CATCHER

MICRO-MULCHING ACCESSORY

Exmark reserves the right to make changes or add improvements to its products at any time without incurring any obligation to make such changes to products manufactured previously. Exmark, or its distributors and dealers, accept no responsibility for variations which may be evident in the actual specifications of its products and the statements and descriptions contained in this publication.

EXMARK MFG. CO. INC.
INDUSTRIAL PARK BOX 808
402/223-4010

PART NO. #850291
BEATRICE, NE 68310
FAX 402/223-4154

ALL RIGHTS RESERVED

PRINTED IN U.S.A.

