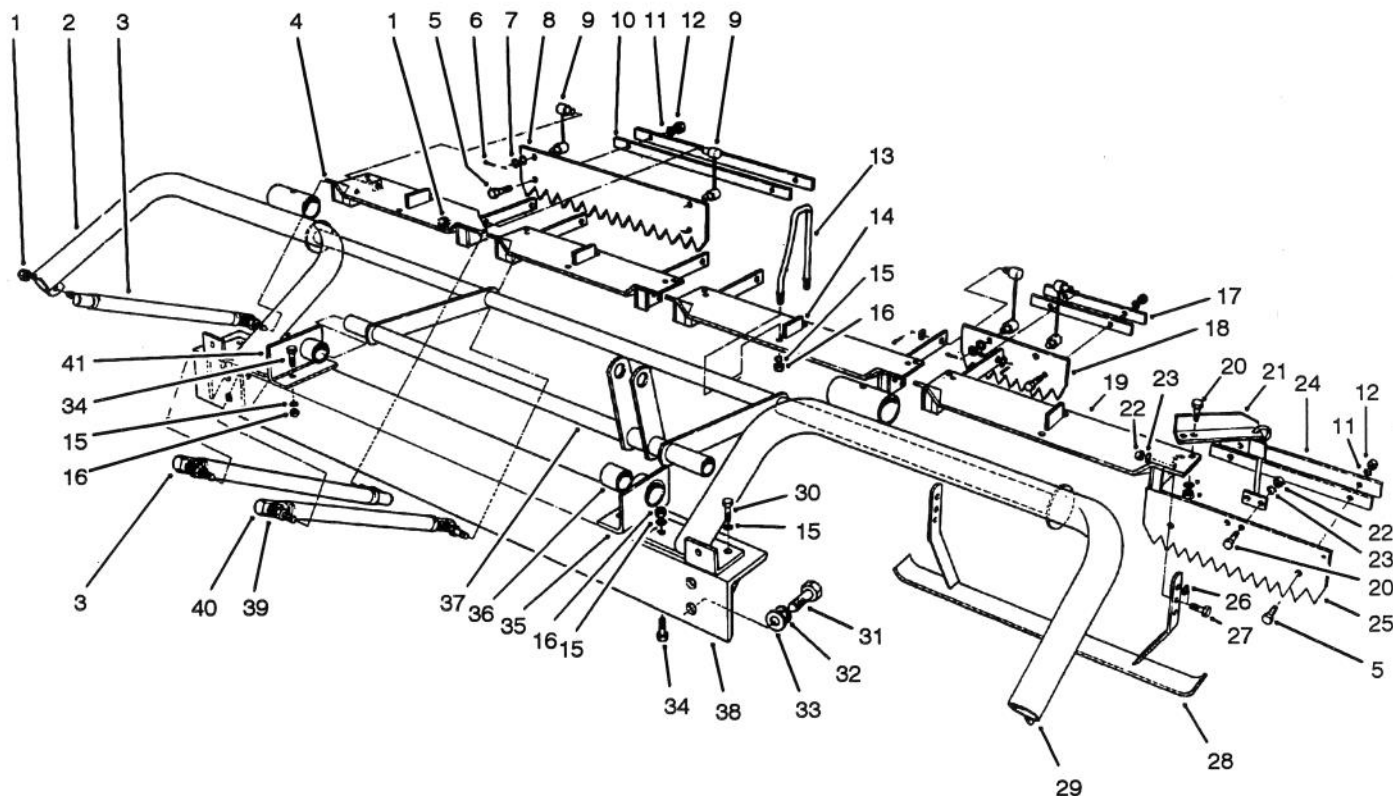




MODEL NO. 08811-30001 & UP

**PARTS
CATALOG**
**RAKE ATTACHMENT
For Sand Pro 2000 & 5000**


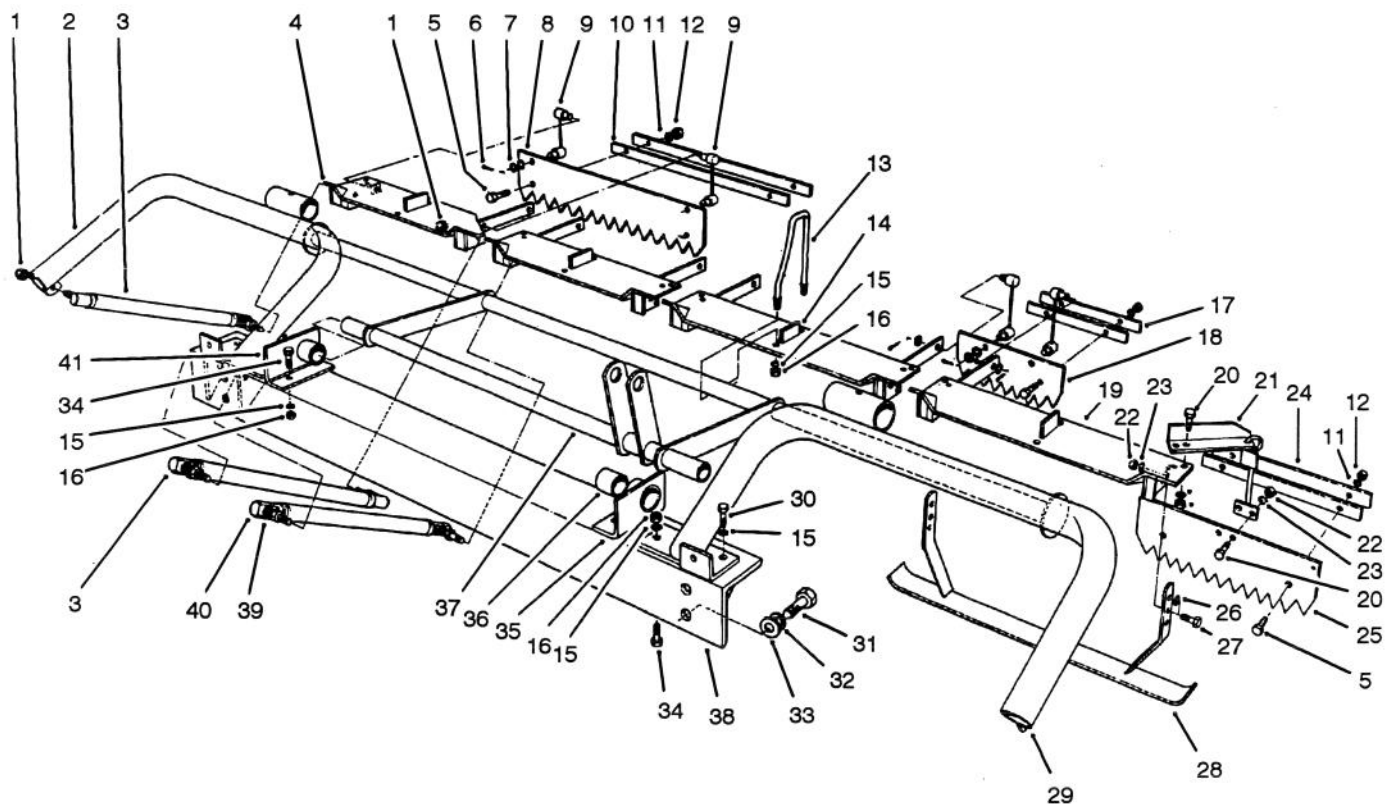
T-0253

RAKE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3296-5	Nut - Lock	16
2	18-7260	Hoop - Wheel, R.H.	1
3	18-7550	Assembly - Ball Joint (Incl. Ref. #39)	4
4	18-7450	Rake - Upper	1
5	322-5	Screw - Cap, Hex. Hd.	18
6	3272-10	Pin - Cotter	28
7	3256-23	Washer - Flat	42
8	77-5100	Plate - Drag, Main	4
9	20-4670	Assembly - Cable, Drag	14
10	18-7570	Weight - Drag	8
11	3253-4	Washer - Lock	18
12	3217-6	Nut - Hex.	18
13	18-7520	Hoop - Lift	4
14	18-7380	Rake - Upper, (Center)	2
15	3253-21	Washer - Lock	14
16	3217-7	Nut - Hex.	12

Ref. No.	Part No.	Description	No. Used
17	18-7590	Weight - Drag (Secondary)	6
18	77-5090	Plate - Drag (Secondary)	3
19	18-7420	Rake - Upper, L.H.	1
20	321-4	Screw - Cap, Hex. Hd.	8
21	18-7660	Bracket - Swivel	2
22	3217-5	Nut - Hex.	24
23	3253-3	Washer - Lock	24
24	18-7650	Weight	4
25	77-5080	Swivel - Drag	2
26	3256-22	Washer - Flat	8
27	321-31	Screw - Cap, Hex. Hd.	16
28	18-7460	Rake - Bar	4
29	18-7360	Hoop - Wheel, L.H.	1
30	323-3	Screw - Cap, Hex. Hd.	2
31	325-5	Screw - Cap, Hex. Hd.	4
32	3253-7	Washer - Lock	4
33	3256-26	Washer - Flat	4

TPS



T-0253

RAKE ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
34	323-6	Screw - Cap, Hex. Hd.	4
35	18-7220	Bracket - Pivot, L.H. (Incl. Ref. #36)	1
36	256-234	Bushing	2
37	18-7170	Bar - Lift	1
38	18-7280	Mount - Rake	1

Ref. No.	Part No.	Description	No. Used
39	2411-31	Boot - Rubber	16
40	18-7530	Assembly - Ball Joint (Ctr.) (Incl. Ref. #39)	4
41	18-7250	Bracket - Pivot, R.H. (Incl. Ref. #36)	1