Form Number 3359-702 Rev A

LX425 Lawn Tractor

Model No. 13BX60RG744 - 1C307H10418 and up.
Model No. 13BX60RG748 - 1E087H10251 and up.

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Contents

Description	Page
Front and Rear Wheel Assembly	3
Deck Lift Arm Assembly	4
Steering Shaft and Front Axle Assembly	5
Frame and Battery Assembly	6
Seat and Fender Assembly	7
Fuel Tank and Hood Assembly	8
Transmission, Belt and Pulley Assembly	10
Single Speed Transmission Assembly No. 112-0368	12
Brake and Traction Pedal Assembly	14
PTO Engage Assembly	15
Deck Assembly	16
Spindle Assembly No. 112-6063	18
Muffler Assembly	19
Crankshaft Assembly Kohler SV540-0019	20
Crankcase Assembly Kohler SV540-0019	21
Oil Pan and Lubrication Assembly Kohler SV540-0019	22
Head, Valve and Breather Assembly Kohler SV540-0019	23
Ignition and Electrical Assembly Kohler SV540-0019	24
Blower Housing Assembly Kohler SV540-0019	25
Starter Assembly Kohler SV540-0019	26
Fuel System Assembly Kohler SV540-0019	27
Engine Control Assembly Kohler SV540-0019	28
Air Intake and Filtration Assembly Kohler SV540-0019	29
Exhaust and Gasket Assembly Kohler SV540-0019	30
Attachments and Accessories List	31

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

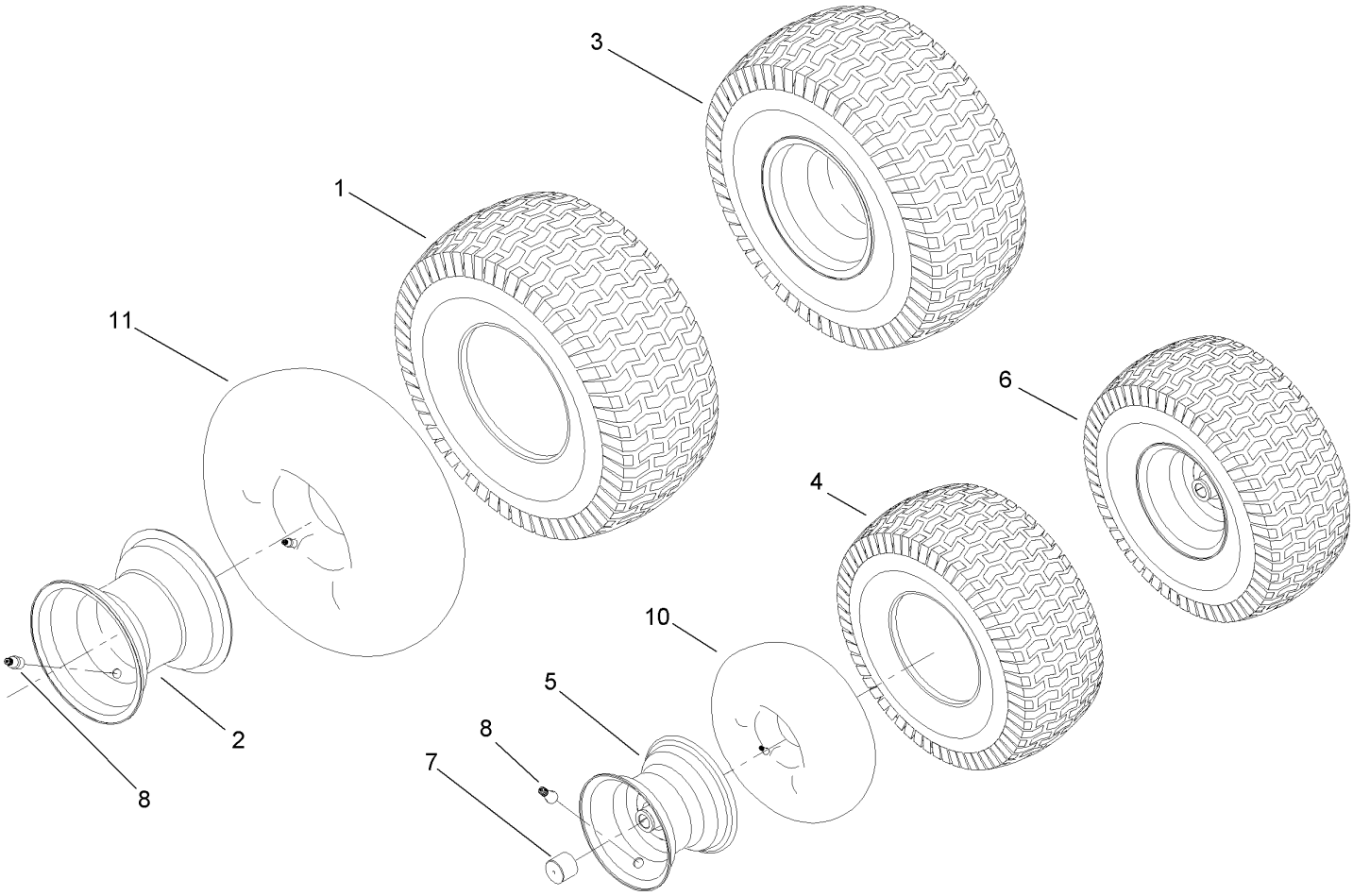
Footnotes

❶ Not illustrated

❷ Not serviced separately

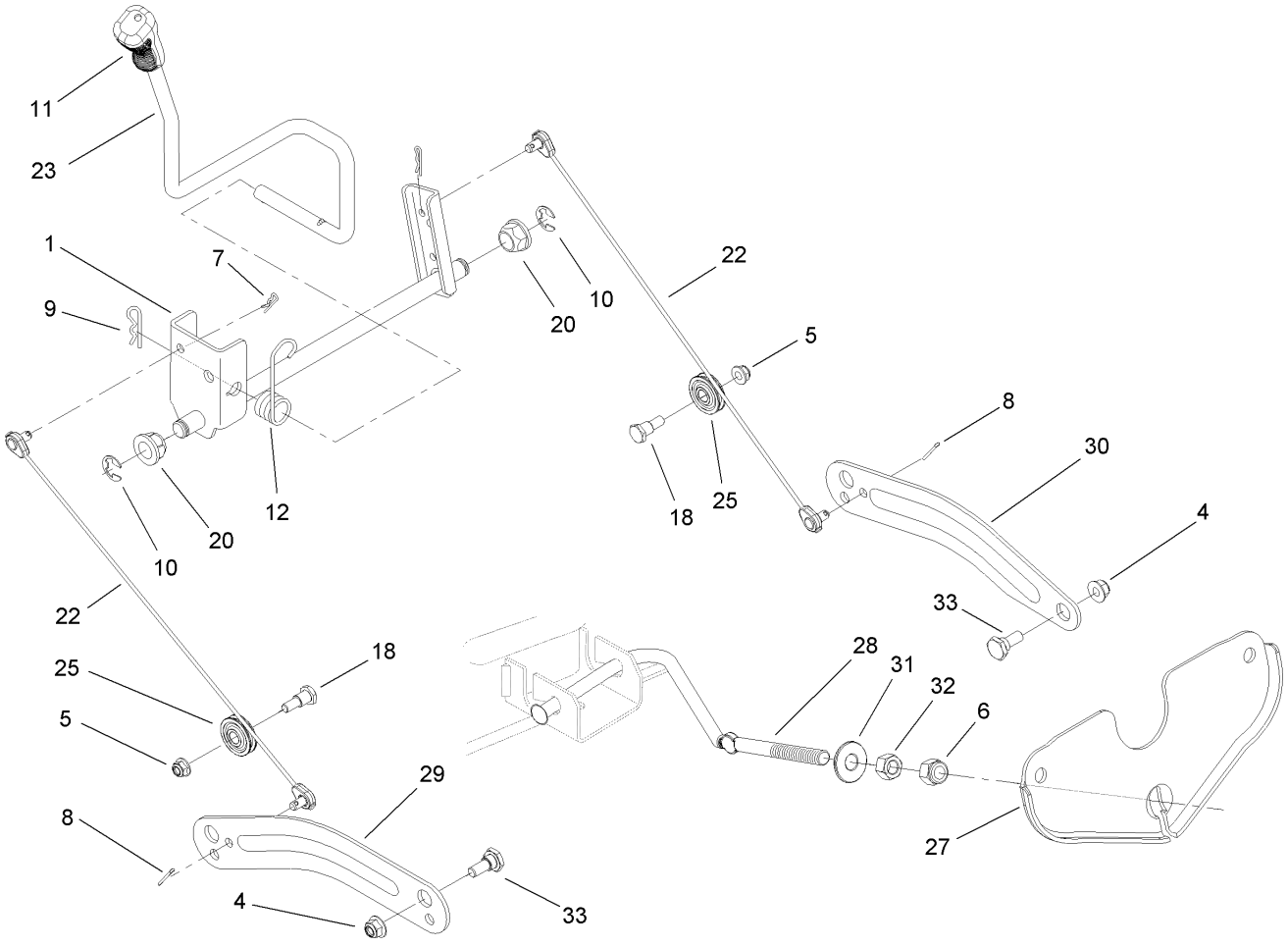
❸ Obtain from your local Kohler dealer

❹ Obtain from your local Toro dealer



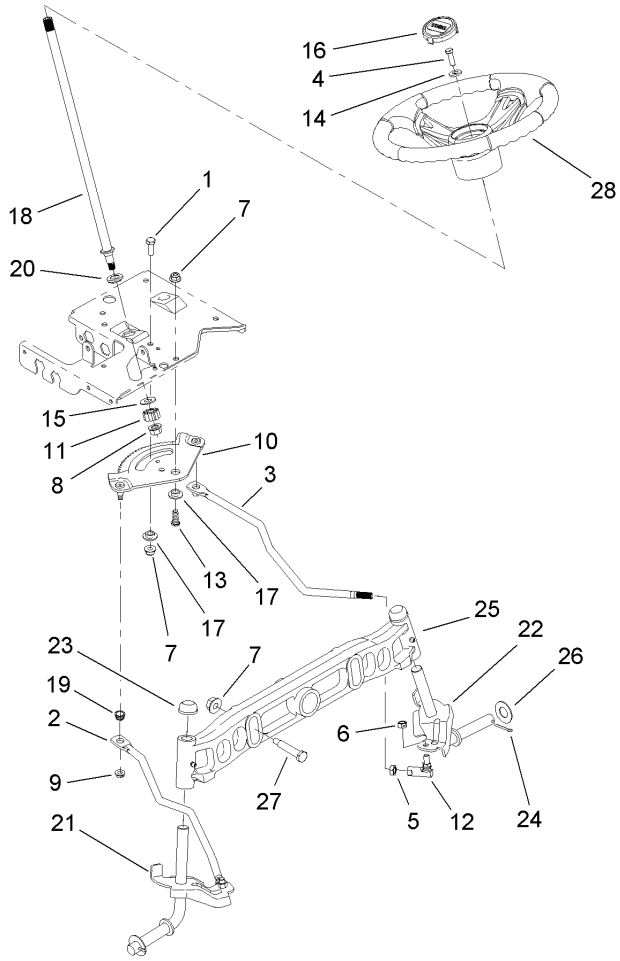
Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description
1	112-0713	1	Tire-Multi Trac
2	112-0448	1	Rim-Wheel, Rear
3	112-0496	1	Rear Wheel ASM
4	112-0576	1	Tire-Front
5	112-0468	1	Rim-Wheel, Front
6	112-0491	1	Front Wheel ASM
7	112-5968	1	Cap-Hub
8	112-0503	1	Valve-Air, Tubeless
10	232-39	1	Tube-Inner
11	93-3893	1	Tube-Inner



Deck Lift Arm Assembly

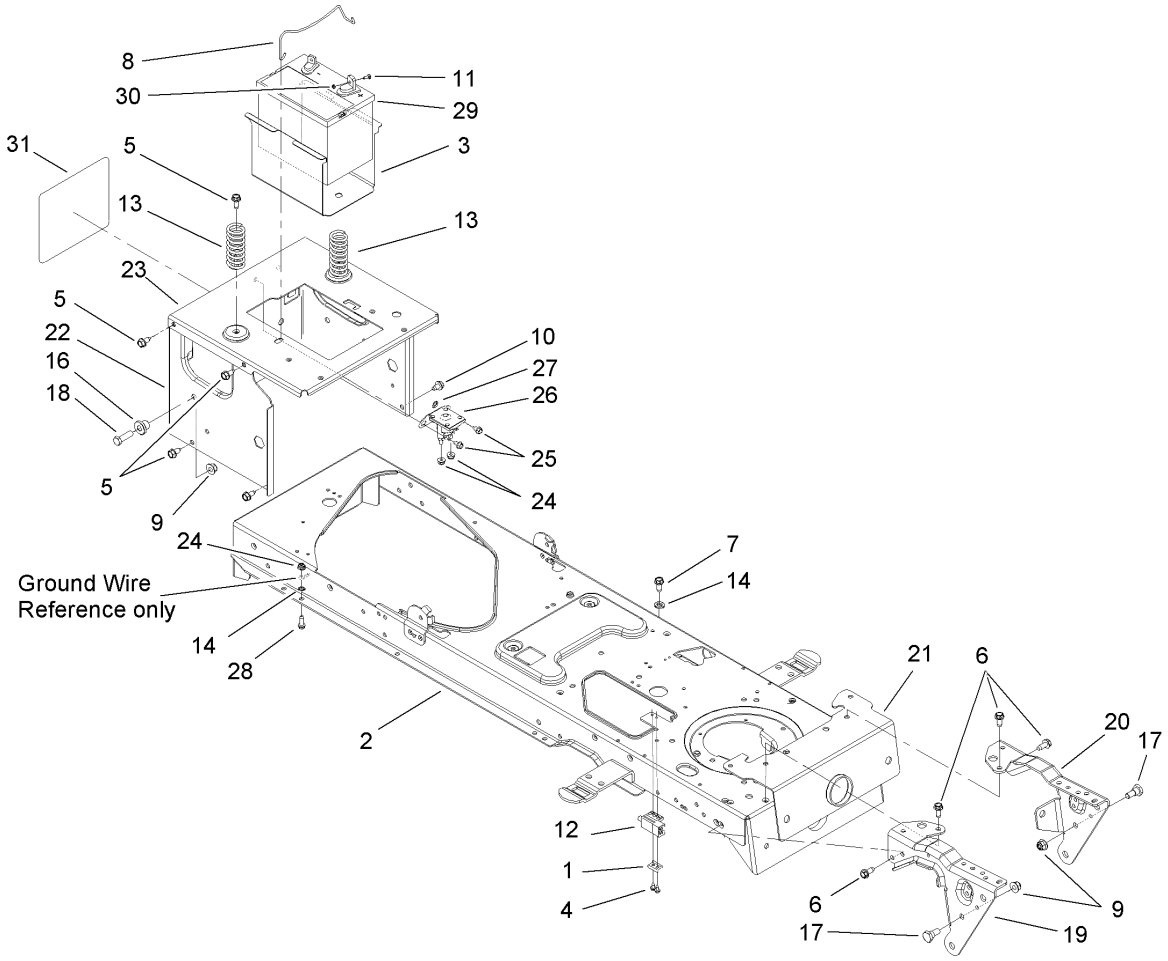
Ref	Part No.	Qty.	Description
1	112-5969	1	Lift Shaft ASM
4	112-0668	1	Nut-Lock, Flange
5	112-0650	1	Nut-Lock, Flange
6	112-0476	1	Nut-Lock, Hex (Nylon)
7	112-0459	1	Pin-Cotter
8	112-0568	1	Pin-Cotter
9	112-0394	1	Pin-Hair
10	112-0586	1	Ring-E
11	112-0585	1	Grip-Handle
12	112-0477	1	Spring-Torsion
18	112-0443	1	Bolt-Shoulder
20	112-0347	1	Bearing-Flange
22	112-0374	1	Cable-Lift
23	112-5970	1	Handle-Lift
25	112-0502	1	Pulley-Roller
27	112-0704	1	Bracket-Hanger, Deck
28	112-0607	1	Rod-Deck, Front Adjustment
29	112-0690	1	Arm-Lift, Deck (RH)
30	112-0719	1	Arm-Lift, Deck (LH)
31	112-0641	1	Cup-Pivot, Lift
32	112-0458	1	Nut-Hex
33	112-0669	1	Bolt-Shoulder



Steering Shaft and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	112-0492	1	Screw-HH
2	112-0355	1	Link-Drag, RH
3	112-0346	1	Link-Drag, LH
4	112-0473	1	Screw-HH
5	112-0493	1	Nut-Jam
6	112-0483	1	Nut-Hex, Lock
7	112-0668	1	Nut-Lock, Flange
8	112-0859	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0862	1	Gear-Steering
11	112-0863	1	Gear-Pinion, Steering
12	112-0917	1	Ball Joint ASM
13	112-0631	1	Screw-HH
14	112-0924	1	Washer-Flat
15	112-0925	1	Washer-Flat
16	112-3734	1	Cap-Wheel, Steering
17	112-0881	1	Spacer-Shoulder
18	112-5804	1	Shaft-Steering
19	112-0929	1	Bushing
20	112-0930	1	Bearing-Flange, Hex
21	112-0547	1	RH Axle ASM
22	112-0562	1	LH Axle ASM
23	112-0323	1	Cap
24	112-0519	1	Pin-Cotter

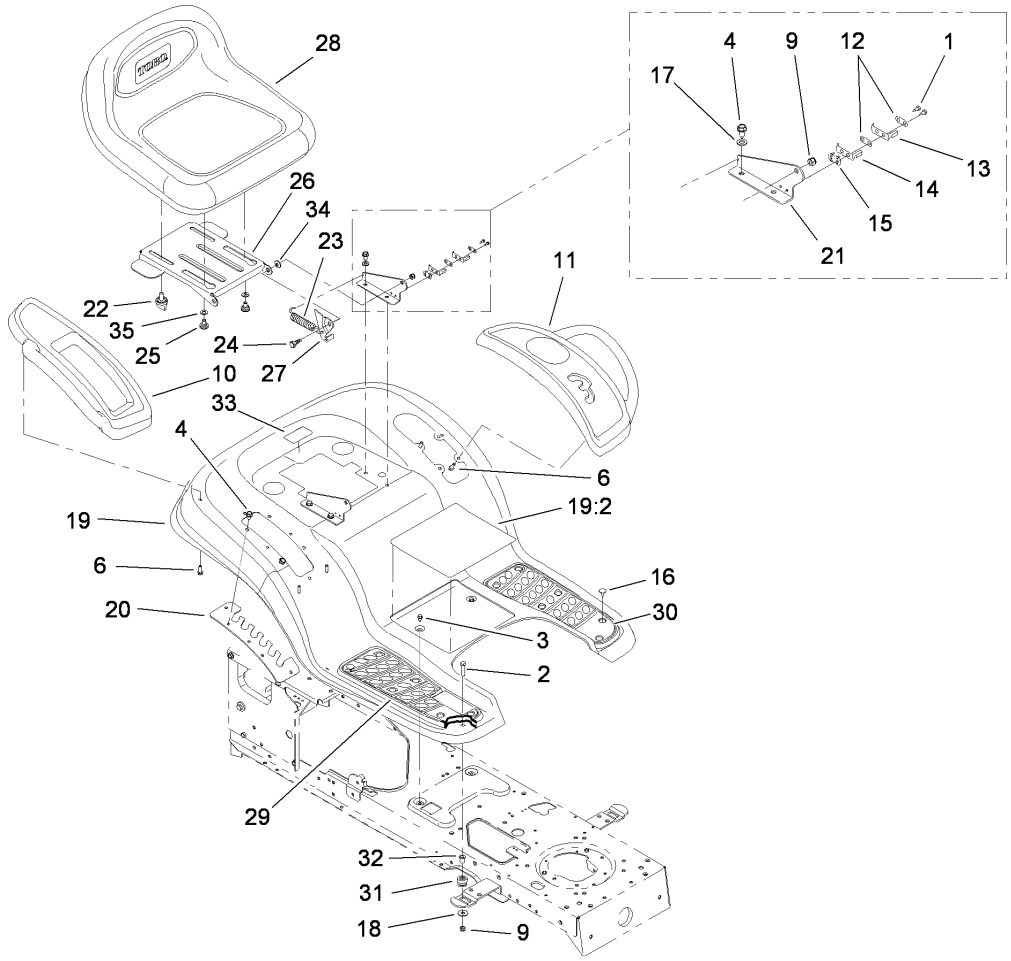
Ref	Part No.	Qty.	Description
25	112-5971	1	Axle-Pivot, Front
26	112-5972	1	Washer-Flat
27	112-0486	1	Bolt-Shoulder
28	112-5973	1	Wheel-Steering, Softgrip



Frame and Battery Assembly

Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-5974	1	Lower Frame ASM
3	112-0570	1	Tray-Battery
4	112-0651	1	Screw-HH, TAP
5	112-5975	1	Screw-HH, TAP
6	112-0395	1	Screw-HWH
7	112-0659	1	Screw-HWH
8	112-0581	1	Rod-Holddown, Battery
9	112-0668	1	Nut-Lock, Flange
10	112-0676	1	Screw-TAP
11	112-1070	1	Bolt-Carriage
12	112-0455	1	Switch-Interlock
13	112-0501	1	Spring-Compression
14	112-0703	1	Washer-Lock, External
16	112-0661	1	Spacer-Shoulder
17	112-0565	1	Bolt-Shoulder
18	112-0557	1	Screw-HH
19	112-0620	1	Bracket-Pivot, Support
20	112-0610	1	Bracket-Pivot, Support
21	112-5977	1	Bracket-Pivot, Bar
22	112-0728	1	Frame-Upper
23	112-0647	1	Bracket-Frame, Seat
24	112-0636	1	Nut-Lock, Flange
25	112-0524	1	Screw-HWHTF

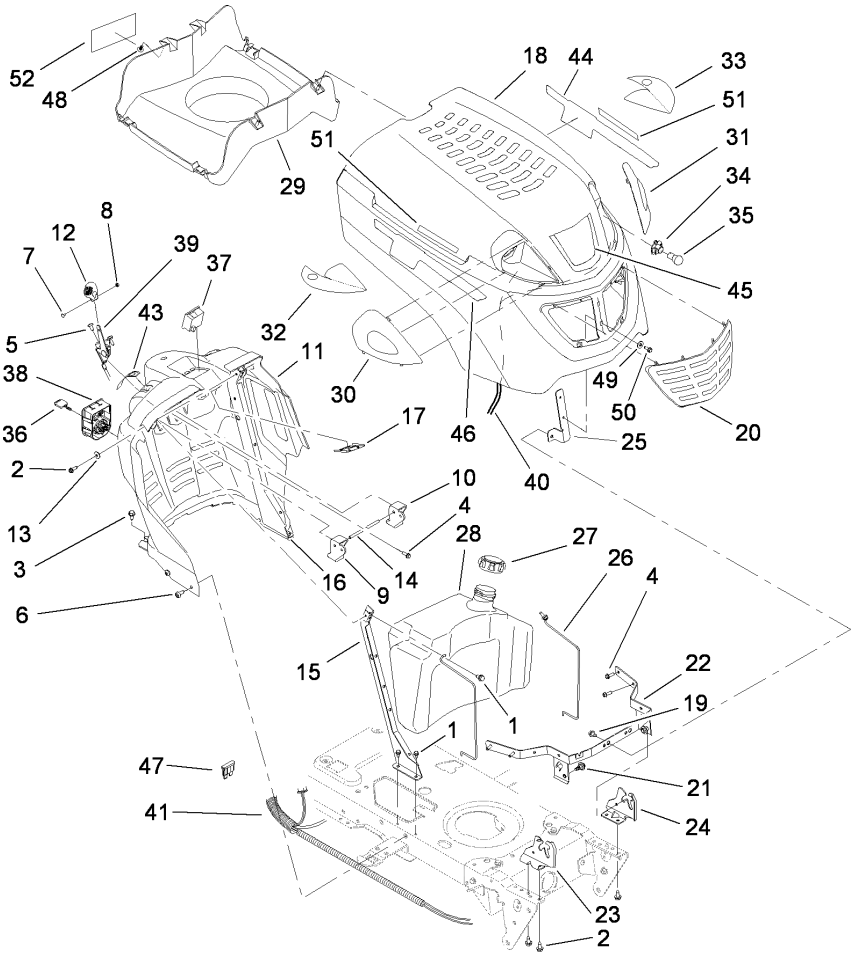
Ref	Part No.	Qty.	Description
26	112-0309	1	Solenoid-12V, 2 Post 2 Tab
27	112-0703	1	Washer-Lock, External
28	112-0587	1	Screw-HH, TAP
29	112-0425	1	Battery-245, Cca (Dry Flat Top)
30	112-5978	1	Nut-Sems
31	112-1284	1	Decal-Toro



Seat and Fender Assembly

Ref	Part No.	Qty.	Description
1	112-0626	1	Screw-HWHTF
2	112-0373	1	Screw-HH
3	112-0524	1	Screw-HWHTF
4	112-0556	1	Screw-HWH
6	112-0509	1	Screw-HH, TAP
9	112-0650	1	Nut-Lock, Flange
10	112-0471	1	Cover-Fender, RH
11	112-0470	1	Cover-Fender, LH
12	112-0635	1	Plate-Insulator
13	112-0529	1	Switch-Spring
14	112-0532	1	Switch-Spring, Inner
15	112-0637	1	Plate-Boss, Insulator
16	112-0549	1	Clip-Ratchet, Fastener
17	112-0517	1	Washer-Lock, External
18	112-0582	1	Washer-Flat
19	112-5855	1	Fender And Decal ASM
19:2	112-1262	1	Decal-Danger
20	112-0629	1	Bracket-Adjusting, Lift
21	112-0905	1	Bracket-Mount, Seat
22	112-0409	1	Knob
23	112-0616	1	Spring-Extension
24	112-0575	1	Bolt-Shoulder
25	112-0554	1	Bolt-Shoulder
26	112-0593	1	Bracket-Seat

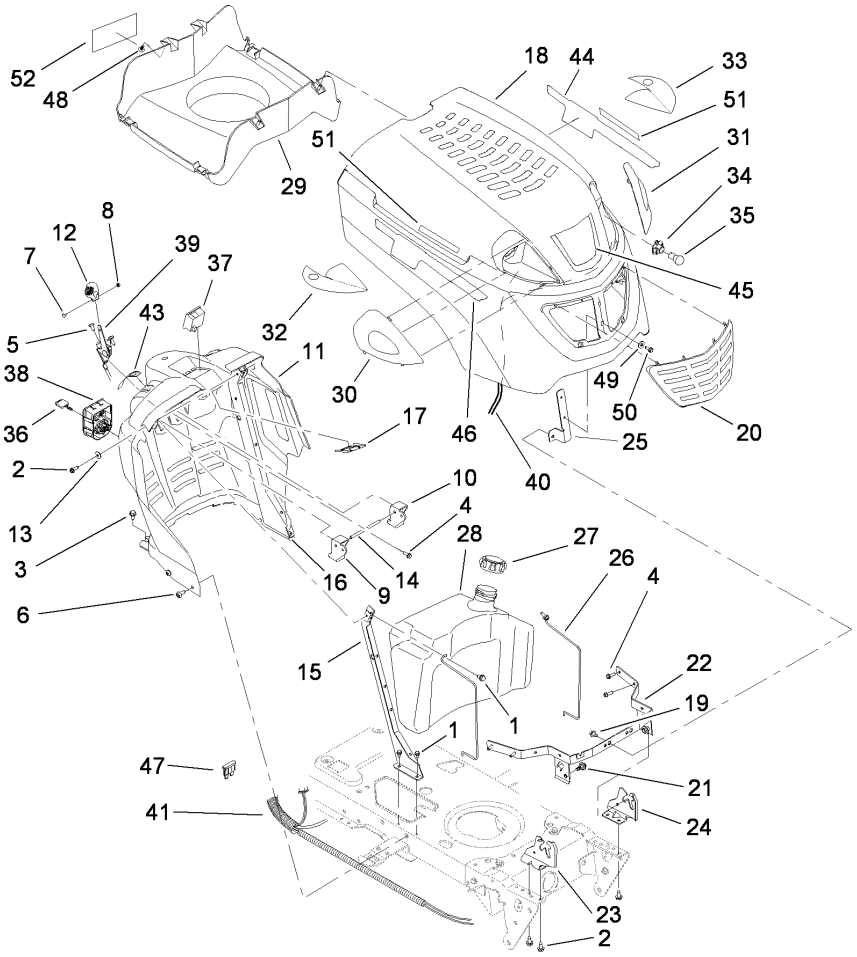
Ref	Part No.	Qty.	Description
27	112-0646	1	Bracket-Lift, LH
28	112-0363	1	Seat-Back, Medium
29	112-0540	1	Pad-Foot, RH
30	112-0545	1	Pad-Foot, LH
31	112-3732	1	Grommet
32	112-3733	1	Spacer
33	112-1260	1	Decal-Service (Toro Hotline)
34	112-5979	1	Washer-Bell
35	112-5980	1	Washer-Flat



Fuel Tank and Hood Assembly

Ref	Part No.	Qty.	Description
1	112-0524	1	Screw-HWHTF
2	112-0587	1	Screw-HH, TAP
3	112-5981	1	Screw-HH, TAP
4	112-0509	1	Screw-HH, TAP
5	112-0550	1	Screw-TAP
6	112-0563	1	Screw-TAP
7	112-0478	1	Screw-PTH
8	112-0515	1	Nut-Hex
9	112-0526	1	Lever-Cruise
10	112-0580	1	Lever-Brake
11	112-5982	1	Dash
12	112-0474	1	Knob-Control
13	112-0485	1	Washer-Spring
14	112-0604	1	Rod-Lever, Bent
15	112-5983	1	Support-Dash, RH
16	112-5984	1	Support-Dash, LH
17	112-5809	1	Bracket-PTO
18	112-0444	1	Hood
19	112-0906	1	Screw-HWHTF
20	112-0381	1	Grill
21	112-0597	1	Bolt-Shoulder
22	112-5985	1	Bracket-Pivot
23	112-0727	1	Bracket-Pivot, Hood (RH)
24	112-0726	1	Bracket-Pivot, Hood (LH)

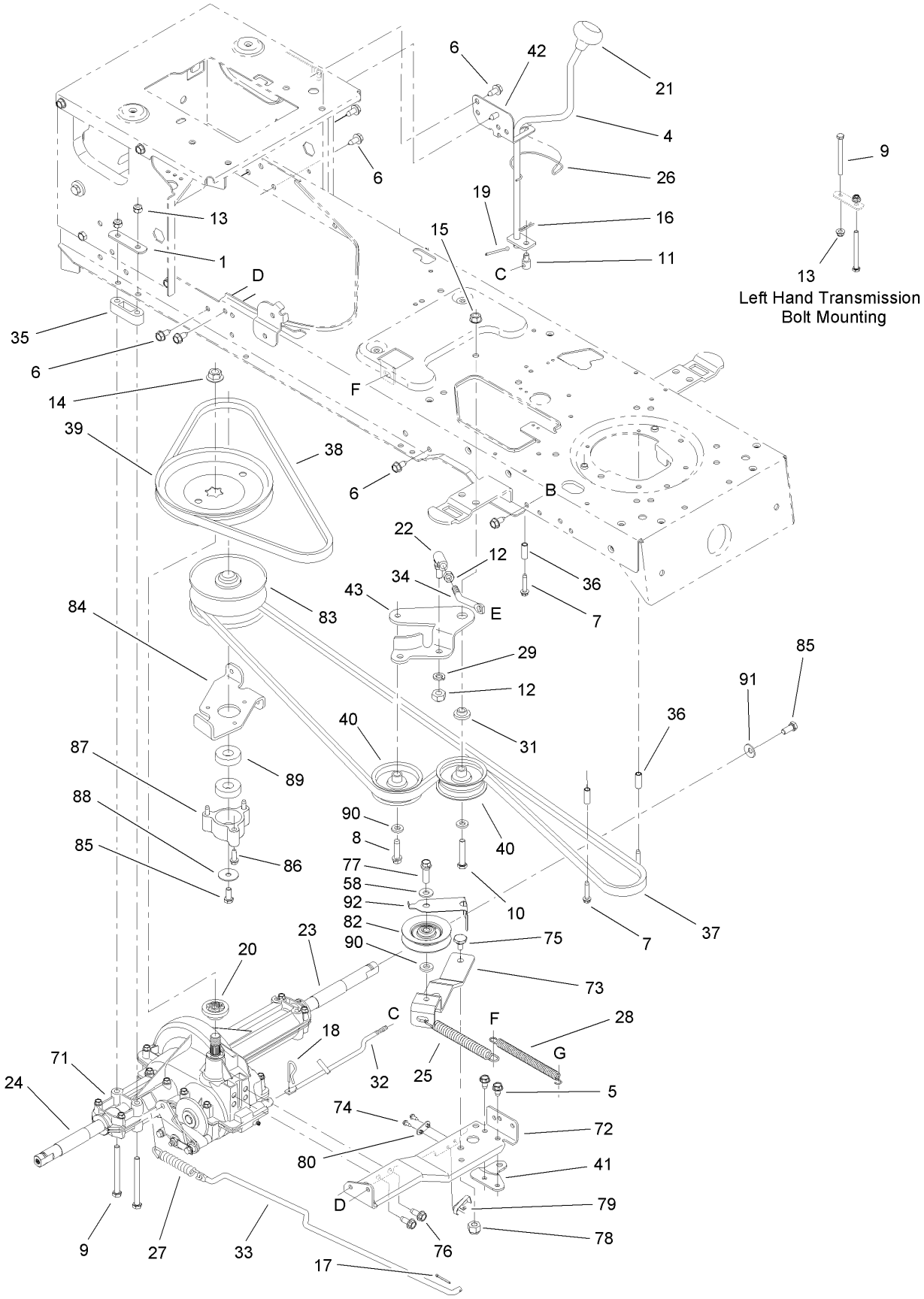
Ref	Part No.	Qty.	Description
25	112-5986	1	Bracket-Support, Hood
26	112-0678	1	Rod-Support
27	112-0321	1	Cap-Fuel
28	112-5987	1	Fuel-Tank, 3 Gallon
29	112-5802	1	Plenum-Hood
30	112-0447	1	Lens-RH
31	112-0446	1	Lens-LH
32	112-5810	1	Reflector-RH
33	112-5811	1	Reflector-LH
34	112-0408	1	Socket-Headlight
35	112-0402	1	Lamp-12V, Miniature
36	112-0312	1	Key-Ignition
37	112-0336	1	Meter-Indicator, Systems
38	112-0865	1	Module-Switch, Ignition
39	112-0489	1	Cable-Throttle And Choke
40	112-0480	1	Harness-Headlight
41	112-0595	1	Harness-Wire
43	112-1271	1	Decal-Throttle, Dash
44	112-5952	1	Decal-Hood, Left Side
45	112-3716	1	Decal-Hood
46	112-5953	1	Decal-Hood, Right Side
47	112-5943	1	Fuse-20 Amp
48	112-5988	1	Clip-Ratchet
49	112-5989	1	Washer-Flat



Fuel Tank and Hood Assembly (continued)

Ref	Part No.	Qty.	Description
50	112-0587	1	Screw-HH, TAP
51	112-5954	1	Decal-Panel, Side
52	112-5956	1	Decal-Parts, Service

Transmission, Belt and Pulley Assembly

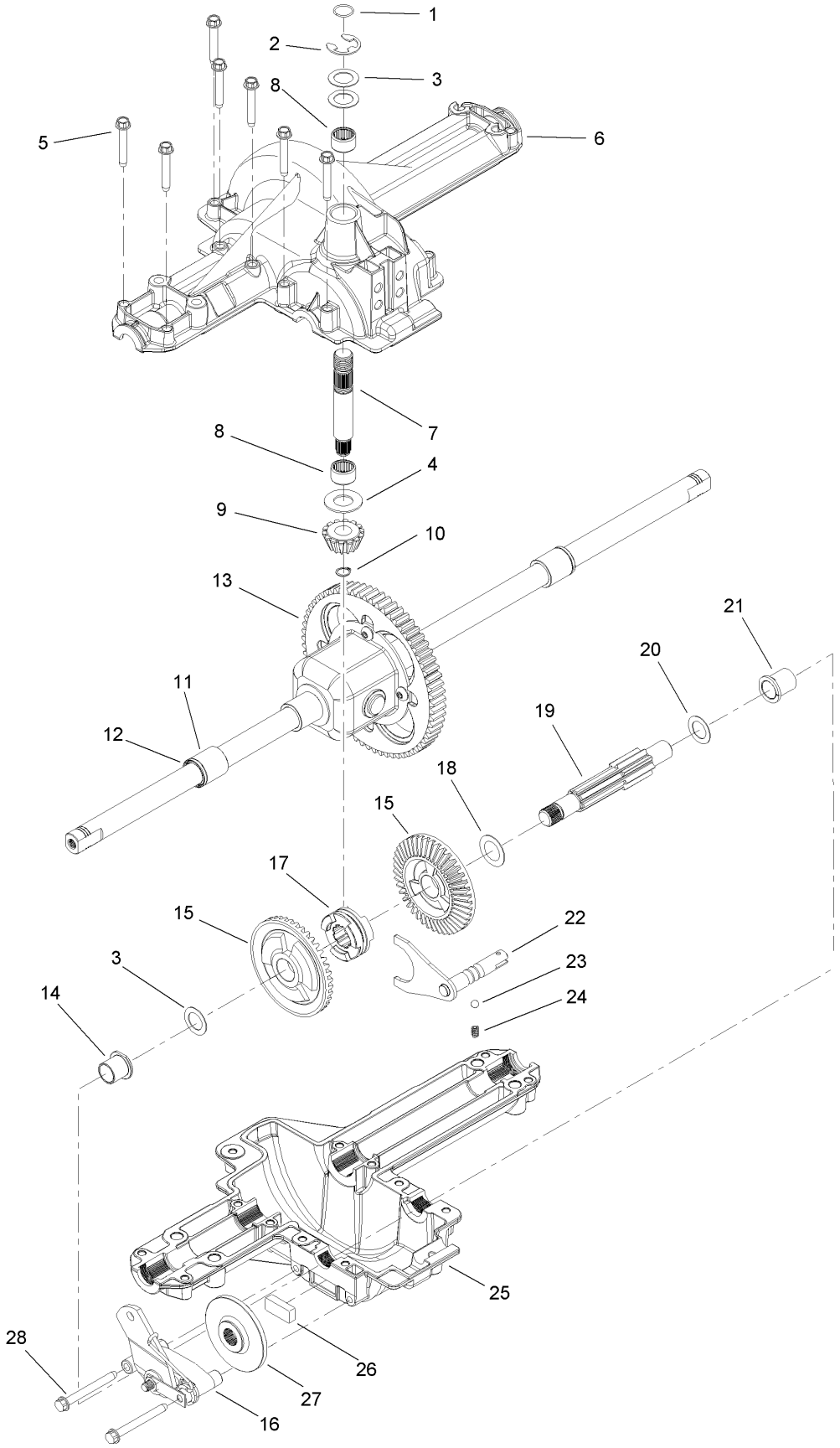


Transmission, Belt and Pulley Assembly

Ref	Part No.	Qty.	Description
1	112-0628	1	Bracket-Mounting, Transmission
4	112-0627	1	Shift Lever ASM
5	112-0676	1	Screw-TAP
6	112-5975	1	Screw-HH, TAP
7	112-0603	1	Screw-HH
8	112-0469	1	Screw-HH, TAP
9	112-0667	1	Screw-HH
10	112-0421	1	Screw-HH
11	112-0592	1	Ferrule-Adj
12	112-0343	1	Nut-Hex
13	112-0650	1	Nut-Lock, Flange
14	112-0451	1	Nut-Flange
15	112-0385	1	Nut-Lock, Flange
16	112-0459	1	Pin-Cotter
17	112-0568	1	Pin-Cotter
18	112-0639	1	Pin-Hair
19	112-0412	1	Pin-Cotter
20	112-0450	1	Hub-Pulley
21	112-0514	1	Knob-Shift
22	112-0306	1	Ball Joint ASM
23	112-0670	1	Sleeve
24	112-0683	1	Sleeve
25	112-5991	1	Spring-Extension
26	112-0357	1	Clip-Spring, Shifter
27	112-0350	1	Spring-Extension
28	112-0348	1	Spring-Extension
29	112-0415	1	Washer-Lock
31	112-0345	1	Spacer-Shoulder
32	112-5992	1	Rod-Shift
33	112-0655	1	Rod-Brake
34	112-0538	1	Rod-Adjustment, Idler
35	112-0673	1	Spacer-Transaxle
36	112-0644	1	Spacer
37	112-0301	1	Belt-Drive, Variable Speed
38	112-0305	1	Belt-Drive, Transmission
39	112-0379	1	Pulley-V (W/Hub)
40	112-3687	1	Pulley-Idler, Flat
41	112-5813	1	Bracket-Shift
42	112-0638	1	Bracket-Shift
43	112-0525	1	Bracket-Idler, Center Double
58	112-0541	1	Washer-Flat
71	112-0368	1	Single Speed Transmission ASM
72	112-0552	1	Bracket-Torque
73	112-0434	1	Bracket-Idler
74	112-0626	1	Screw-HWHTF
75	112-5993	1	Screw-HH
76	112-0556	1	Screw-HWH
77	112-0469	1	Screw-HH, TAP
78	112-5994	1	Nut-Lock, Hex
79	112-0602	1	Switch-Spring, Short
80	112-0625	1	Plate-Insulator
82	112-0892	1	Pulley-Idler, V-Type

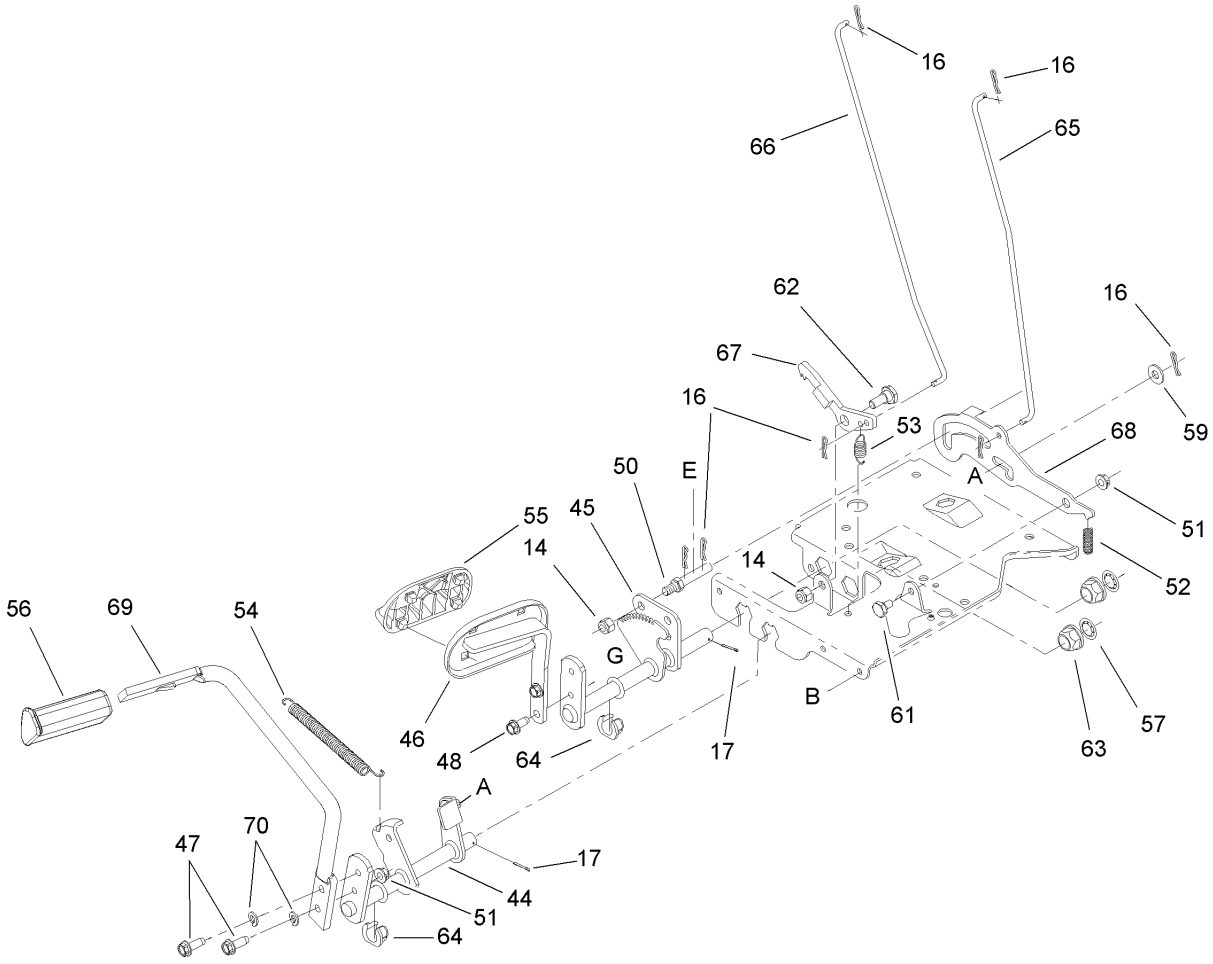
Ref	Part No.	Qty.	Description
83	112-0364	1	Variable Speed Pulley ASM
84	112-5995	1	Bracket-Pulley
85	112-0551	1	Screw-HH
86	112-0587	1	Screw-HH, TAP
87	112-5996	1	Cup-Bearing
88	112-0500	1	Washer-Flat
89	112-0423	1	Bearing-Ball
90	112-0544	1	Washer-Flat
91	112-0435	1	Washer-Bell
92	112-5883	1	Guide-Belt, Traction

Single Speed Transmission Assembly No. 112-0368



Single Speed Transmission Assembly No. 112-0368

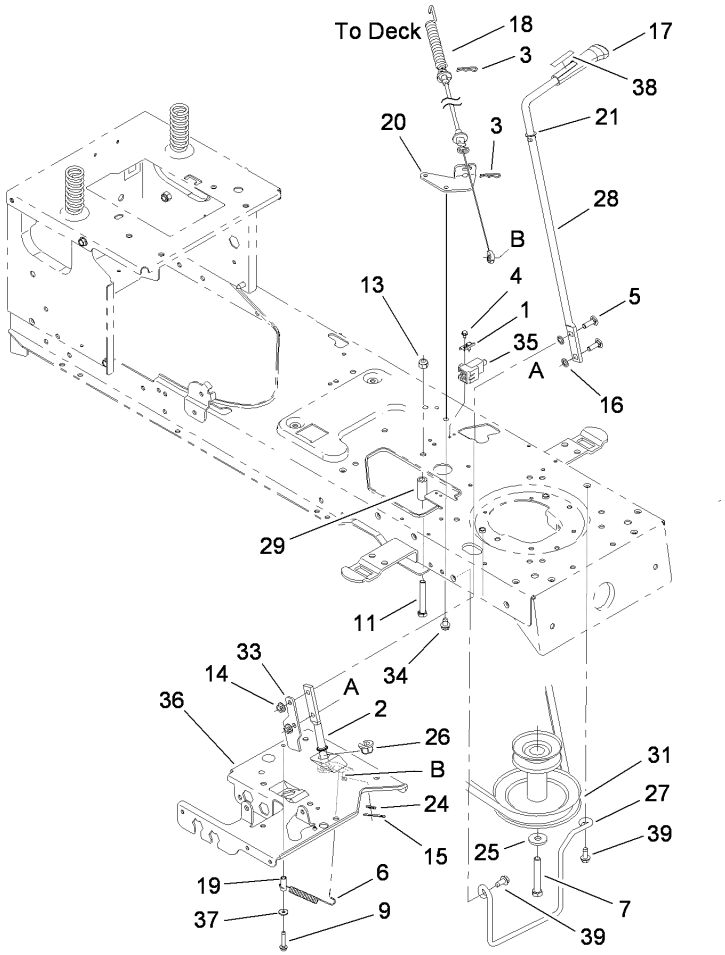
Ref	Part No.	Qty.	Description
1	112-0819	1	Ring-Wire
2	112-0756	1	Ring-E
3	112-0745	1	Washer-Flat
3	112-0748	1	Washer-Flat
3	112-0750	1	Washer-Flat
4	112-0769	1	Washer-Thrust
5	112-0839	1	Screw-TAP
6	112-0833	1	Housing-Upper
7	112-0826	1	Shaft-Input
8	112-0808	1	Bearing-Needle
9	112-0807	1	Pinion-Input, 14T
10	112-0809	1	Ring-Snap
11	112-5944	1	Sleeve-Bearing
12	112-0800	1	Seal
13	112-0823	1	Differential ASM
14	112-0794	1	Bearing-Flange
15	112-0796	1	Gear-Bevel, 42T
16	112-0832	1	Brake ASM
17	112-0840	1	Collar-Clutch
18	112-5945	1	Washer-Flat
19	112-0841	1	Shaft-Drive
20	112-0755	1	Washer-Thrust
21	112-0795	1	Bearing-Flange
22	112-0806	1	Shift Fork ASM
23	112-0799	1	Ball-Detent
24	112-0801	1	Spring-Detent
25	112-0834	1	Housing-Lower
26	112-0741	1	Puck-Brake
27	112-0817	1	Disc-Brake
28	112-0698	1	Screw-HWH



Brake and Traction Pedal Assembly

Ref	Part No.	Qty.	Description
14	112-0668	1	Nut-Lock, Flange
16	112-0459	1	Pin-Cotter
17	112-0568	1	Pin-Cotter
44	112-0648	1	Brake Control ASM
45	112-5998	1	Speed Control ASM
46	112-0680	1	Pedal ASM
47	112-5999	1	Screw-HWHTF
48	112-0395	1	Screw-HWH
50	112-0599	1	Pin
51	112-6000	1	Nut-Lock, Flange
52	112-0506	1	Spring
53	112-0510	1	Spring-Extension
54	112-0348	1	Spring-Extension
55	112-0543	1	Pad-Pedal
56	112-6001	1	Pad-Brake
57	112-0339	1	Washer-Flat
59	112-6002	1	Washer-Flat
61	112-5817	1	Bolt-Shoulder
62	112-0442	1	Bolt-Shoulder
63	112-0347	1	Bearing-Flange
64	112-0387	1	Bearing-Flange, Hex (Split)
65	112-6003	1	Rod-Brake, Lock Control
66	112-0662	1	Rod-Control, Cruise
67	112-6004	1	Latch-Cruise

Ref	Part No.	Qty.	Description
68	112-5816	1	Bracket-Lock Out
69	112-6005	1	Pedal-Brake
70	112-0366	1	Washer-Lock

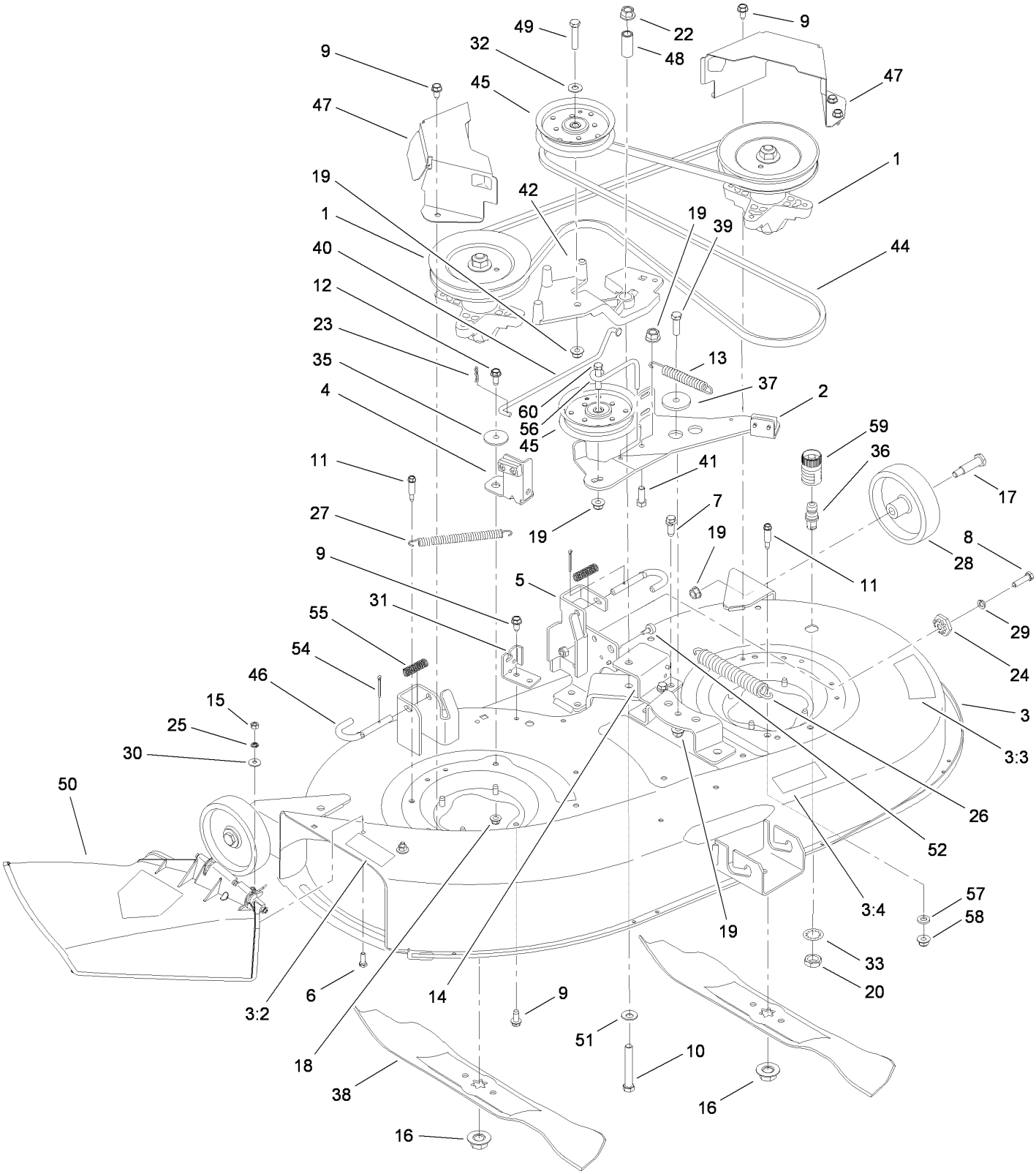


PTO Engage Assembly

Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-6007	1	Lever-Engage, PTO
3	112-0398	1	Pin-Click
4	112-0651	1	Screw-HH, TAP
5	112-0598	1	Bolt-CARR
6	112-0567	1	Spring-Extension
7	112-6008	1	Screw-HH
9	112-0843	1	Screw-HWH
11	112-6009	1	Screw-HH
13	112-0668	1	Nut-Lock, Flange
14	112-0511	1	Nut-Lock, Flange
15	112-6010	1	Pin-Cotter
16	112-0645	1	Nut-Push
17	112-6011	1	Knob-PTO
18	112-0504	1	Cable-Engage, Deck
19	112-0644	1	Spacer
20	112-0649	1	Bracket-Cable
21	112-0498	1	Washer-Flat
24	112-0601	1	Washer-Flat
25	112-0380	1	Washer-Flat
26	112-0384	1	Bearing-Flange, Hex (Split)
27	112-6071	1	Rod ASM Keeper Belt
28	112-0393	1	Handle-Engage, Deck
29	112-0395	1	Screw-HWH

Ref	Part No.	Qty.	Description
31	112-0333	1	Pulley-Engine
33	112-0516	1	Bracket-Stop
34	112-0676	1	Screw-TAP
35	112-0455	1	Switch-Interlock
36	112-0681	1	Bracket-Support, Steering
37	112-3695	1	Washer-Flat
38	112-1274	1	Decal-PTO, Manual
39	112-0395	1	Screw-HWH

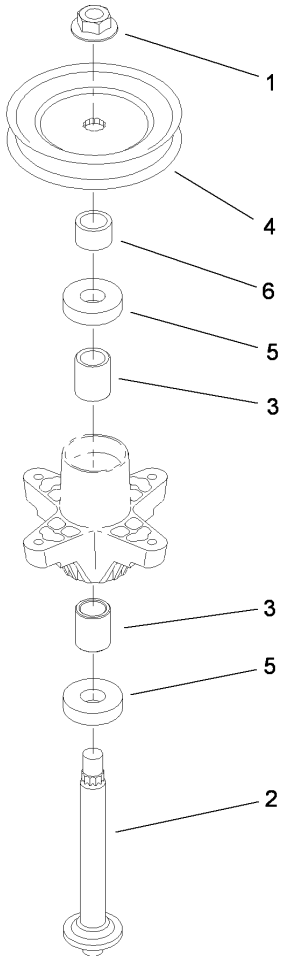
Deck Assembly



Deck Assembly

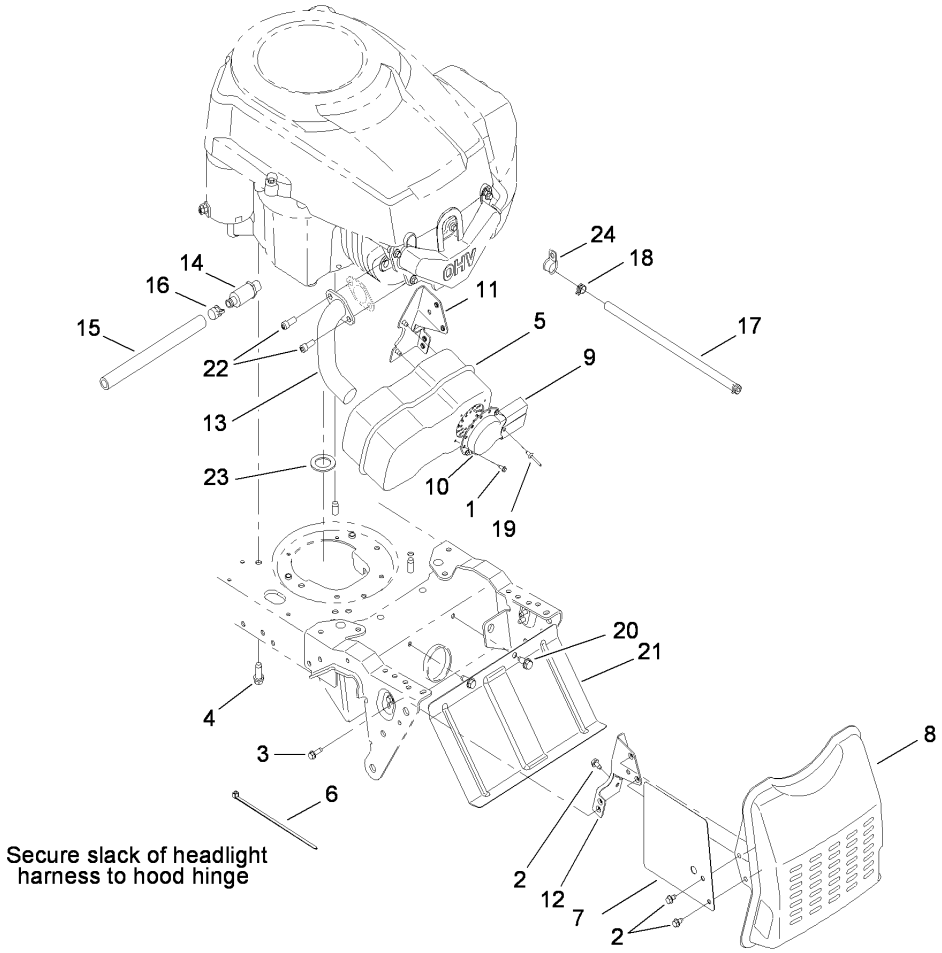
Ref	Part No.	Qty.	Description
1	112-6063	1	Spindle ASM
2	112-0606	1	Deck Brake ASM
3	112-5857	1	Deck And Decal ASM
3:2	112-1267	1	Decal-Danger
3:3	112-1265	1	Decal-Danger
3:4	112-1270	1	Decal-Routing, Belt
4	112-3742	1	Brake ASM
5	112-0413	1	LH Hanger Bracket ASM
6	112-0499	1	Screw-HH
7	112-0906	1	Screw-HWHTF
8	112-0373	1	Screw-HH
9	112-6070	1	Screw-TAP
10	112-3745	1	Screw-HH
11	112-0843	1	Screw-HWH
12	112-1090	1	Screw-HH
13	112-3746	1	Spring-Extension
14	112-6066	1	Support-Bracket, Pivot
15	112-0522	1	Nut-Hex
16	112-0330	1	Nut-Flange, Hex
17	112-0334	1	Bolt-Shoulder
18	112-0650	1	Nut-Lock, Flange
19	112-0668	1	Nut-Lock, Flange
20	112-0351	1	Nut-Hex
22	112-0859	1	Nut-Lock, Flange
23	112-0459	1	Pin-Cotter
24	112-0327	1	Gear-Adjustment, Deck
25	112-0623	1	Retainer-Bolt
26	112-6043	1	Spring-Extension
27	112-0528	1	Spring-Extension
28	112-0337	1	Wheel-Deck, Rear
29	112-0366	1	Washer-Lock
30	112-0485	1	Washer-Spring
31	112-0718	1	Bracket-Cable, Deck
32	112-0572	1	Washer-Flat
33	112-0643	1	Washer-Lock
35	112-3747	1	Spacer-Shoulder
36	112-0879	1	Nozzle-Water, Deck
37	112-0584	1	Spacer-Shoulder
38	112-0315	1	Blade-21.23 Inch
39	112-0557	1	Screw-HH
40	112-3748	1	Rod-Brake
41	112-0855	1	Screw-HH
42	112-6069	1	Bracket-Idler
44	112-5800	1	Belt-V Type
45	112-0314	1	Pulley-Idler
46	112-0436	1	Pin-Handle, Deck Release
47	112-6067	1	Cover-Belt
48	112-3749	1	Spacer
49	112-0513	1	Screw-HH
50	112-0353	1	Discharge Chute ASM
51	112-0380	1	Washer-Flat
52	112-1016	1	Bumper

Ref	Part No.	Qty.	Description
54	112-0412	1	Pin-Cotter
55	112-0406	1	Spring-Compression
56	112-5879	1	Rod-Keeper, Belt
57	112-5919	1	Washer-Flat
58	112-0636	1	Nut-Lock, Flange
59	112-0916	1	Adapter-Nozzle, Water
60	112-0421	1	Screw-HH



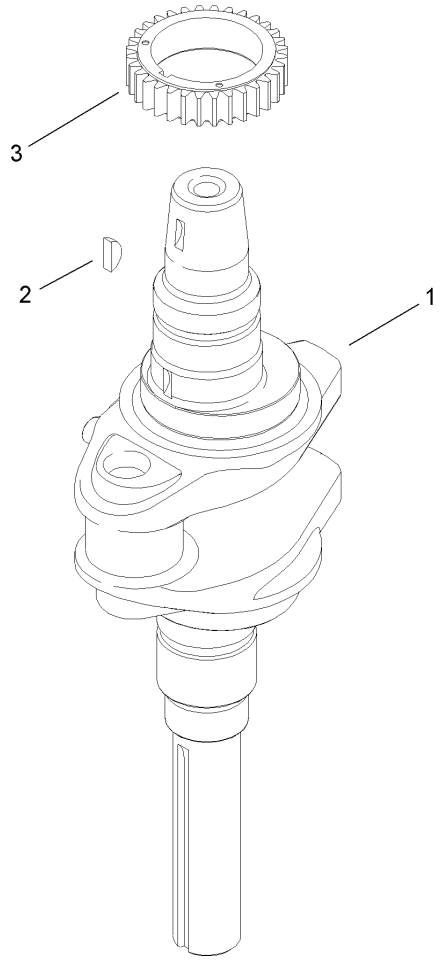
Spindle Assembly No. 112-6063

Ref	Part No.	Qty.	Description
1	112-0330	1	Nut-Flange, Hex
2	112-6062	1	Shaft-Spindle
3	112-0389	1	Spacer
4	112-0613	1	Pulley-Deck
5	112-0377	1	Bearing-Ball
6	112-6061	1	Spacer



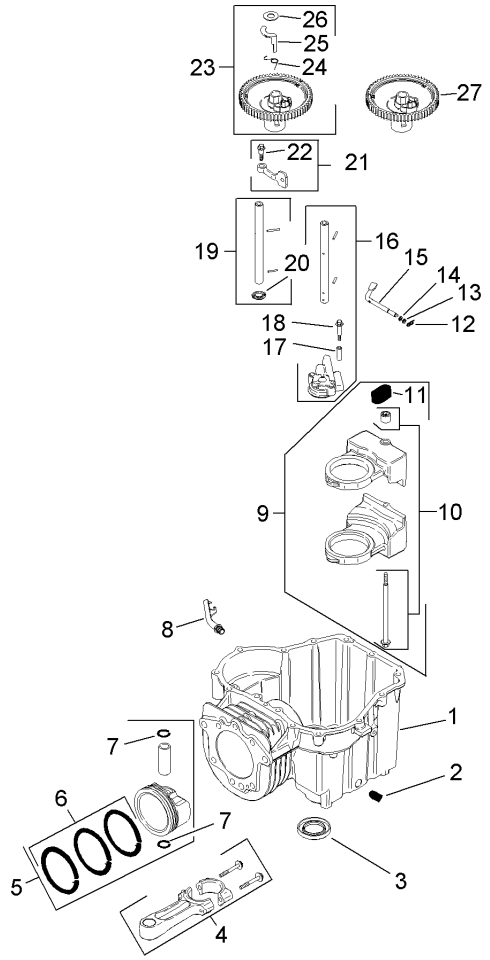
Muffler Assembly

Ref	Part No.	Qty.	Description
1	112-0626	1	Screw-HWHTF
2	112-0524	1	Screw-HWHTF
3	112-0587	1	Screw-HH, TAP
4	112-0663	1	Screw-TAP
5	112-0361	1	Muffler-Inlet, Single
6	112-0527	1	Tie-Cable
7	112-5827	1	Shield-Heat
8	112-6013	1	Muffler Heat Shield ASM
9	112-0730	1	Deflector-Muffler, Long
10	112-0453	1	Deflector-Muffler
11	112-0467	1	Bracket-Muffler, LH
12	112-0466	1	Bracket-Muffler, RH
13	112-0430	1	Pipe-Exhaust
14	112-0388	1	Drain-Oil
15	112-0553	1	Hose-Drain
16	112-0397	1	Cap-Drain, Oil
17	112-0720	1	Hose-Fuel
18	112-0573	1	Clamp-Hose
19	112-3741	1	Rivet-Pop
20	112-0395	1	Screw-HWH
21	112-6014	1	Shield-Heat, Tractor
22	112-6012	1	Screw Socket Head
23	112-0420	1	Washer-Flat
24	112-0463	1	Clamp



Crankshaft Assembly
Kohler SV540-0019

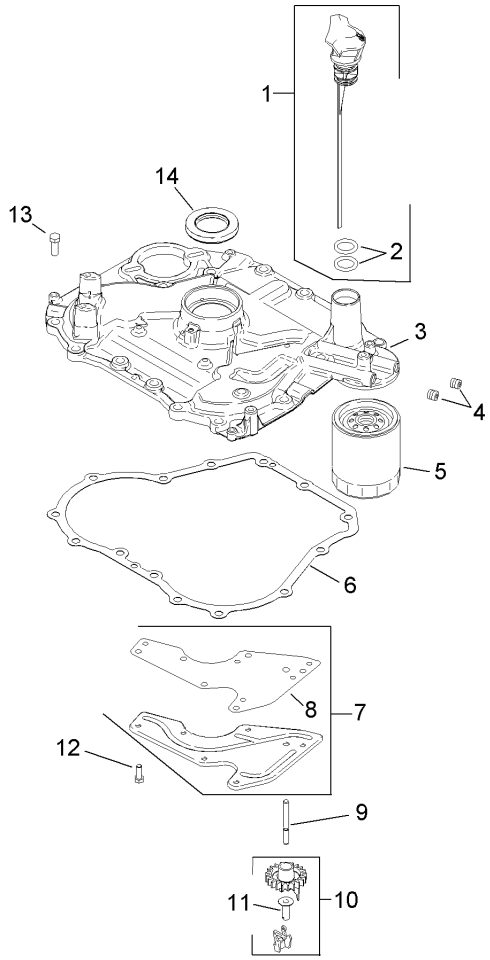
Ref	Part No.	Qty.	Description
❸1	20 014 20-S	1	Crankshaft (Includes 2)
❸2	X-42-15-S	1	Key (.19 X .62)
❸3	20 043 12-S	1	Gear-Crankshaft



Crankcase Assembly
Kohler SV540-0019

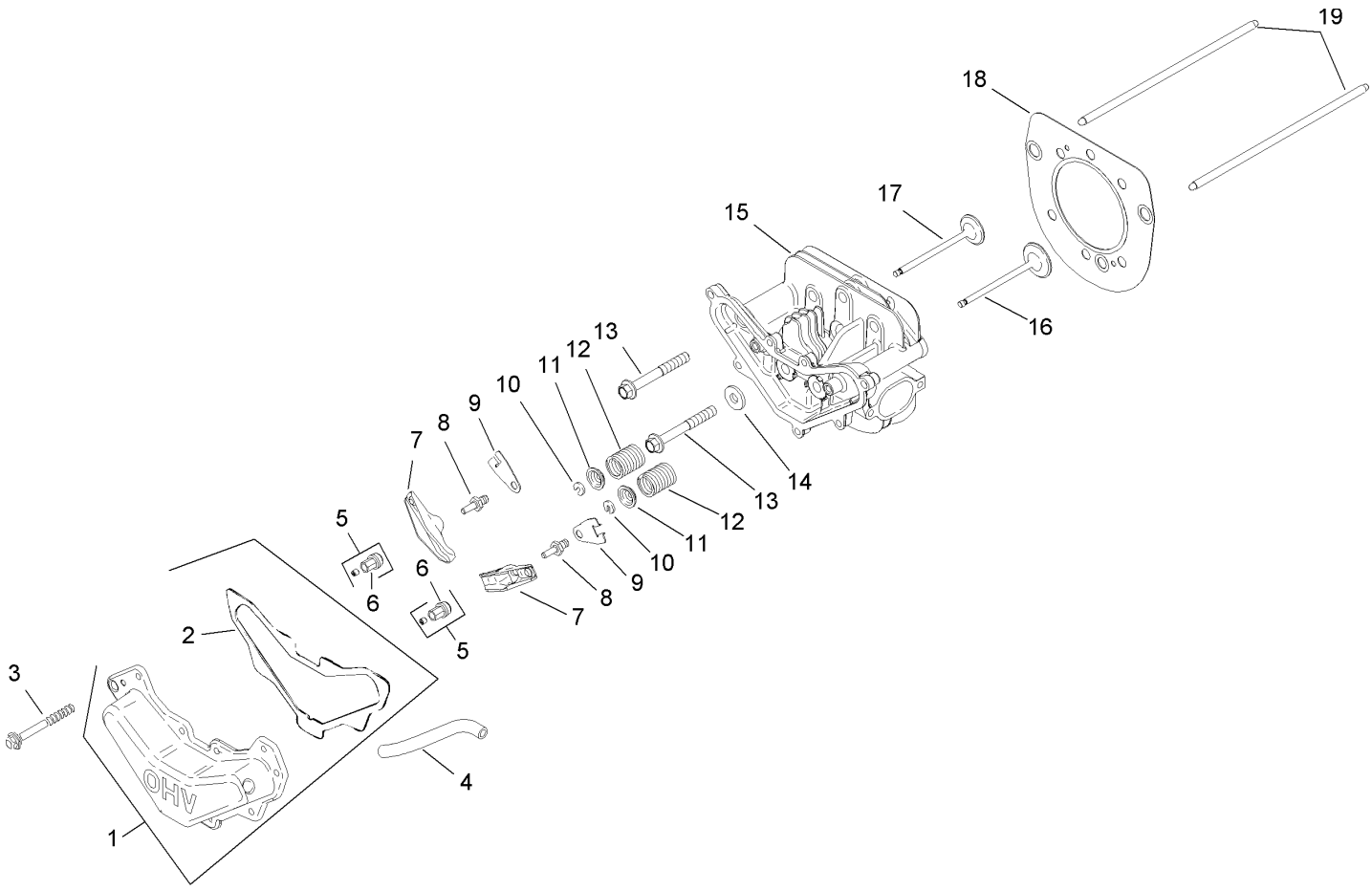
Ref	Part No.	Qty.	Description
❷❸1		1	Crankcase (Use: Short Block 20 522 02)
❸2	25 139 57-S	1	Plug-Solid, Square Head (.38)
❸3	20 032 01-S	1	Seal-Oil
❸4	20 067 04-S	1	Connecting Rod ASM
❸5	20 874 05-S	1	Piston W/Ring Set (Includes 6-7)
❸6	20 108 02-S	1	Ring Set (89 Mm)
❸7	20 018 04-S	2	Retainer-Pin, Piston
❸8	20 123 02-S	1	Tube-Back, Drain
❸9	20 755 04-S	1	Balance Weight Kit (Includes 10-11)
❸10	20 086 16-S	1	Screw And Guide Pin Kit
❸11	20 423 02-S	1	Shoe-Guide
❸12	12 154 05-S	1	Clip-Pin, Hitch
❸13	M-631015-S	1	Washer-Flat (6Mm)
❸14	X-25-102-S	1	Washer-Flat (1/4)
❸15	20 144 02-S	1	Shaft-Cross, Governor
❸16	20 393 02-S	1	Oil Pump ASM (Includes 17-18)
❸17	20 112 02-S	2	Spacer-Screw, Oil Pump
❸18	20 086 13-S	2	Screw-Pump, Oil
❸19	20 144 06-S	1	Shaft-Cam, Center - Exhaust (Includes 20)
❸20	20 468 01-S	1	Washer-Thrust
❸21	20 090 01-S	2	Cam Lever ASM (Includes 22)
❸22	20 086 06-S	1	Bolt-Shoulder (M6X1X26)

Ref	Part No.	Qty.	Description
❸23	20 010 04-S	1	Cam Gear ASM - Intake (Includes 24-26)
❸24	20 089 06-S	1	Spring-A C R
❸25	20 044 16-S	1	Weight-A C R
❸26	20 468 03-S	2	Washer-Thrust, A C R
❸27	20 010 04-S	1	Cam Gear ASM



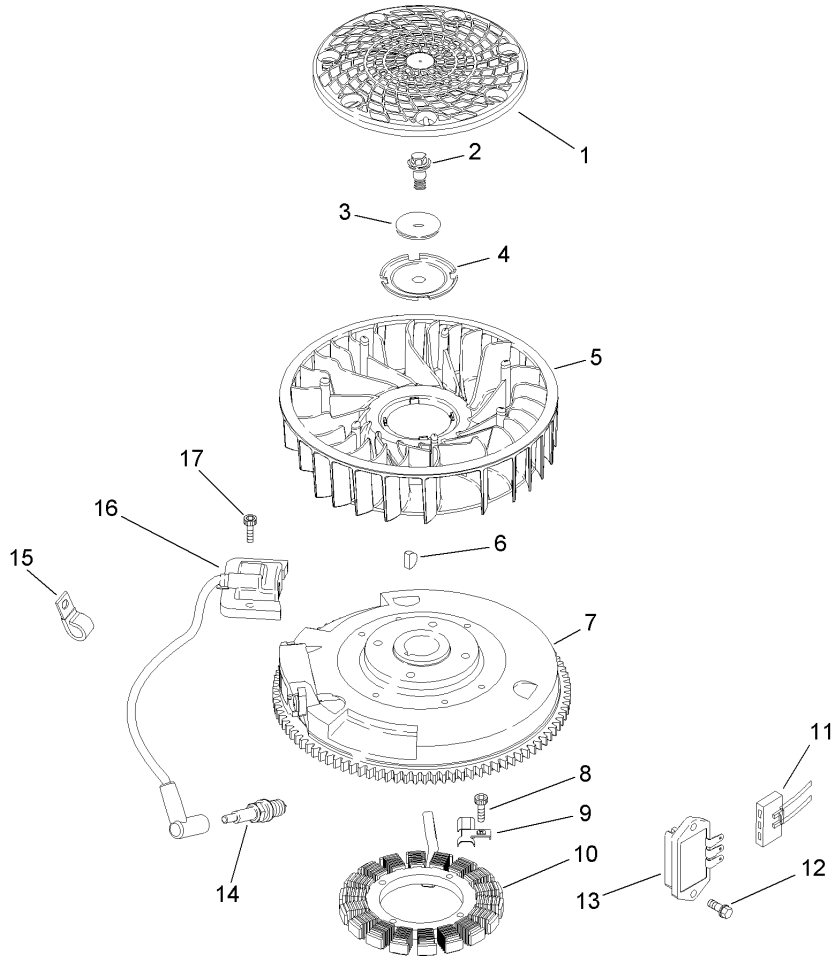
Oil Pan and Lubrication Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 040 03-S	1	Dipstick Kit (Includes 2)
❸2	20 153 01-S	1	O Ring-Dipstick
❸3	20 009 03-S	1	Closure Plate ASM (Includes 4-11)
❸4	25 139 60-S	2	Plug-Hex, Countersunk (.125)
❹5	98020	1	Filter-Oil
❸6	20 041 01-S	1	Gasket-Plate, Closure
❸7	20 096 02-S	1	Oil Passage Cover Kit (Includes 8)
❸8	20 041 02-S	1	Gasket-Passage, Oil
❸9	20 144 03-S	1	Shaft-Gear, Governor
❸10	20 310 03-S	1	Gear And Weight ASM (Includes 11)
❸11	12 380 01-S	1	Pin-Regulating, Governor
❸12	M-545013-S	6	Screw-Flange, Hex (M5X0.8X13)
❸13	M-851030-S	14	Screw-Flange, Hex (M8X1.25X30)
❸14	20 032 01-S	1	Seal-Oil



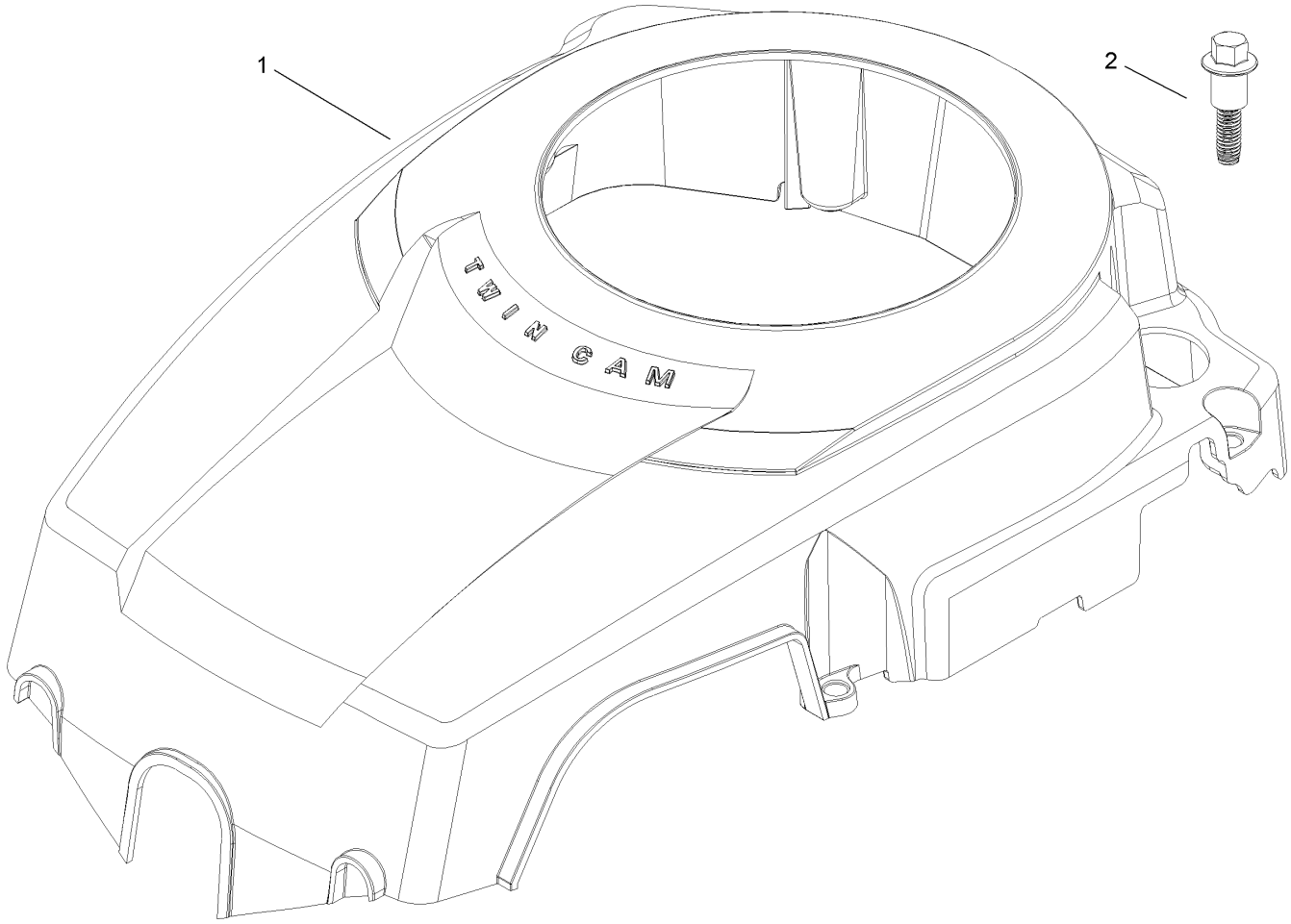
Head, Valve and Breather Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 096 07-S	1	Valve Cover Kit (Includes 2)
❸2	20 041 04-S	1	Gasket-Cover, Valve
❸3	M-645020-S	7	Screw-Flange, Hex (M6X1.0X20)
❸4	20 326 01-S	1	Hose-Breather
❸5	20 086 04-S	2	Screw-Set
❸6	20 599 01-S	2	Pivot-Arm, Rocker
❸7	20 186 01-S	2	Arm-Rocker
❸8	20 086 03-S	2	Stud-Rocker
❸9	20 146 03-S	2	Plate-Guide, Push Rod
❸10	20 062 01-S	2	Lock-Retainer
❸11	20 173 01-S	2	Cap-Spring, Valve
❸12	20 089 03-S	2	Spring-Valve
❸13	20 086 02-S	6	Screw-Flange, Hex (M10X1.5X37)
❸14	12 468 05-S	1	Washer-Flat (1/2)
❸15	20 318 01-S	1	Head-Cylinder
❸16	20 016 01-S	1	Valve-Exhaust
❸17	20 017 01-S	1	Valve-Intake
❸18	20 841 02-S	1	Cylinder Head Gasket Kit (Includes 13-14, And Part Nos. 12 041 01-S, 12 041 02-S And 20 041 07-S)
❸19	20 411 04-S	2	Rod-Push



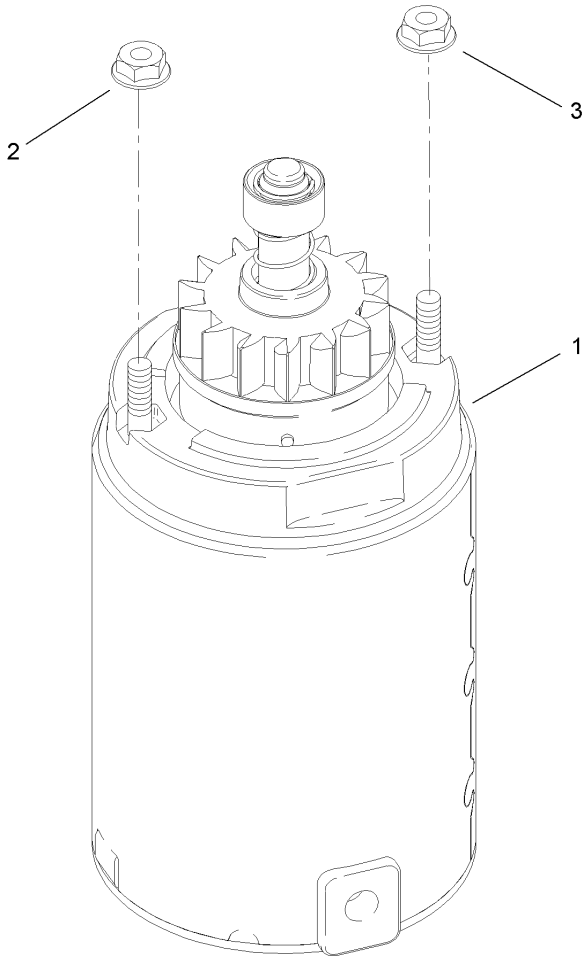
Ignition and Electrical Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 162 02-S	1	Screen-Grass
❸2	12 086 14-S	1	Screw-Hex, Flange (M10X1.5X45)
❸3	12 468 03-S	1	Washer-Flat (.38)
❸4	20 146 02-S	1	Plate-Fan Mounting
❸5	20 157 01-S	1	Fan
❸6	X-42-15-S	1	Key (.19 X .62)
❸7	20 025 05-S	1	Flywheel
❸8	20 086 17-S	2	Screw-Socket, Hex (M5X0.8X25)
❸9	20 154 03-S	1	Clip-Wire
❸10	237878-S	1	Stator Kit (15 Amp)
❸11	236602-S	1	Connector (3 Contact)
❸12	M-545020-S	2	Screw-HHFTF (M5X0.8X20)
❸13	41 403 09-S	1	Rectifier-Regulator
❹14	77-7330	1	Plug-Spark
❸15	231285-S	2	Clip-Cable
❸16	20 584 01-S	1	Module-Ignition
❸17	M-561025-S	2	Screw-Socket, Hex (M5X0.8X25)
❶❸18	20 176 01-S	1	Harness-Wiring (Six Pin)



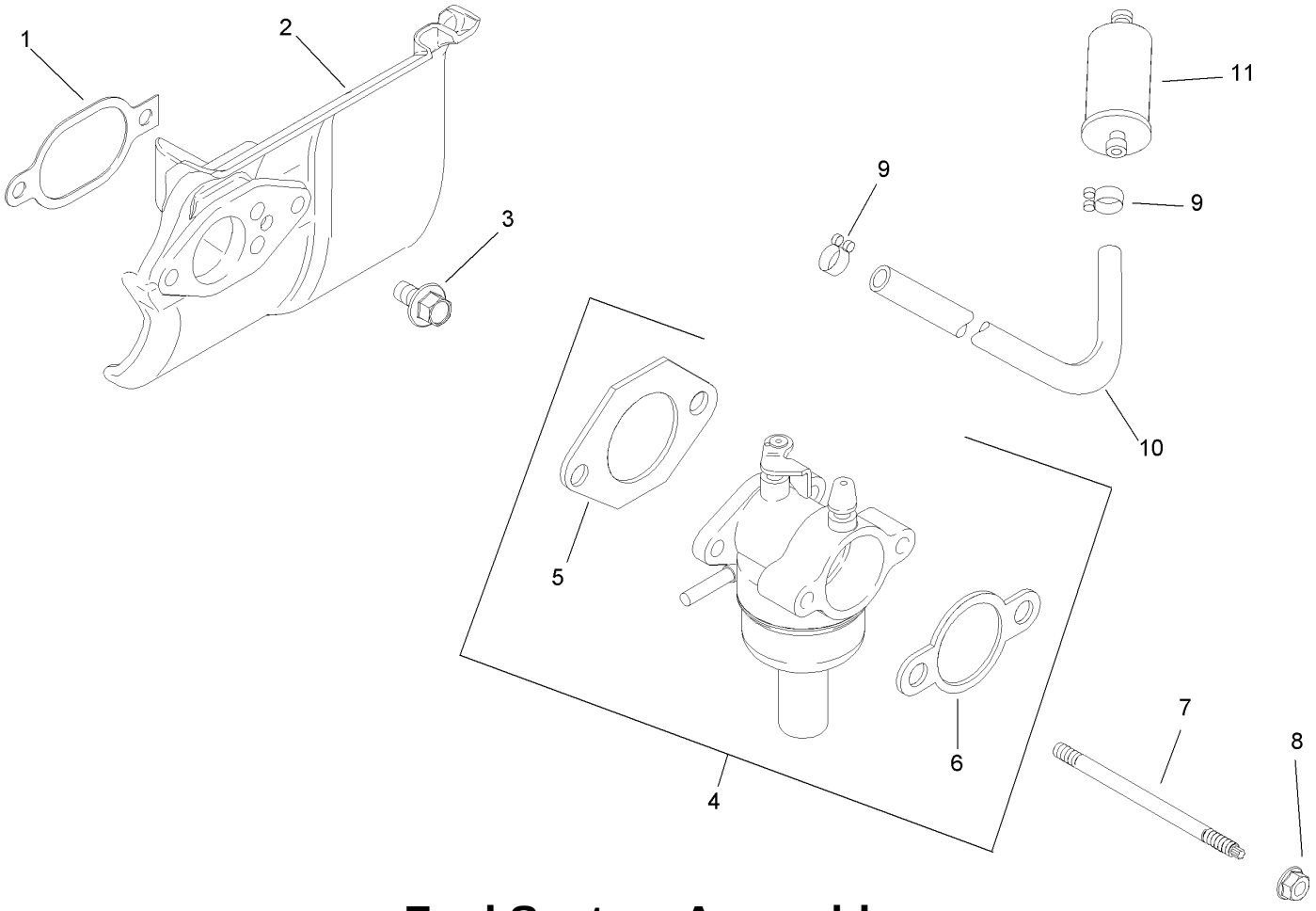
Blower Housing Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 027 06-S	1	Housing-Blower
❸2	20 086 06-S	4	Bolt-Shoulder (M6X1X26)
❶❸3	20 113 23-S	1	Decal-Wing
❶❸4	20 113 26-S	1	Decal
❶❸5	25 113 39-S	1	Decal-Laminate, Clear



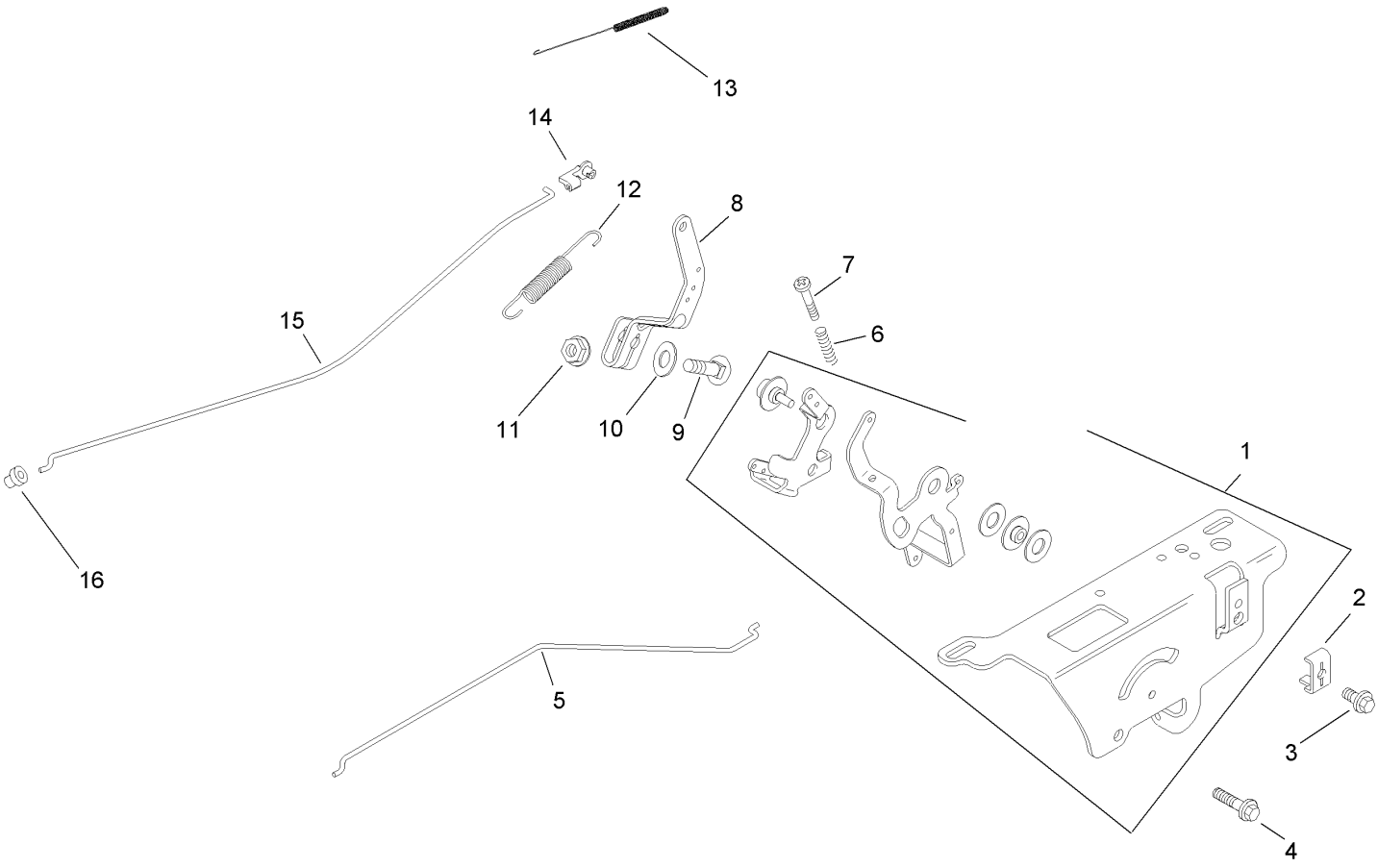
Starter Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 098 01-S	1	Starter ASM (Inertia Drive)
❸2	25 100 31-S	2	Nut-Flange, Hex Serrated (10-24)
❸3	12 100 07-S	1	Nut-Flange, Hex (1/4-20)



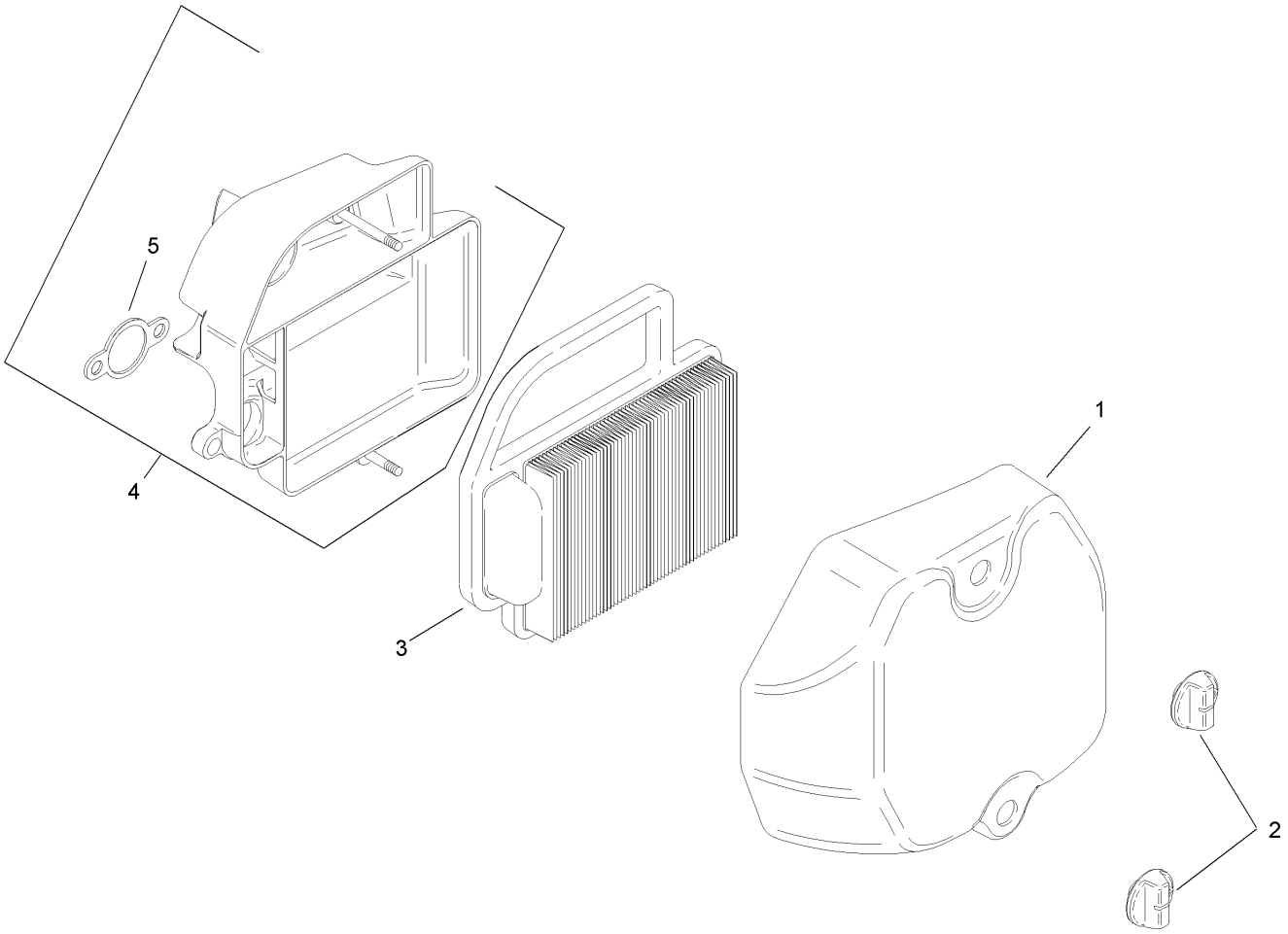
Fuel System Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 041 07-S	1	Gasket-Deflector, Heat
❸2	20 265 01-S	1	Deflector-Heat
❸3	M-651020-S	1	Screw-Flange, Hex (M6X1.0X20)
❸4	20 853 16-S	1	Carburetor ASM W/Gaskets (Includes 5-6)
❸5	12 041 01-S	1	Gasket-Carburetor
❸6	12 041 02-S	1	Gasket-Base, Air Cleaner
❸7	20 072 05-S	1	Stud-Mounting, Carburetor (M6X1.0X100)
❸8	M-641060-S	2	Nut-Hex, Flange (M6X1.0)
❸9	25 237 14-S	2	Clamp-Hose
❸10	20 353 01-S	1	Line-Fuel, 7 Inch (Filter To Carb)
❹11	98021	1	Filter-Fuel
❶❸12	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
❶❸13	12 755 110-S	1	Choke Shaft Kit
❶❸14	12 757 02-S	1	Float Repair Kit
❶❸15	12 757 03-S	1	Carburetor Repair Kit
❶❸16	12 757 33-S	1	Solenoid Repair Kit
❶❸17	12 757 37-S	1	Bowl Replacement Kit (W/Gaskets)
❶❸18	12 454 03-S	1	Tie-Wire



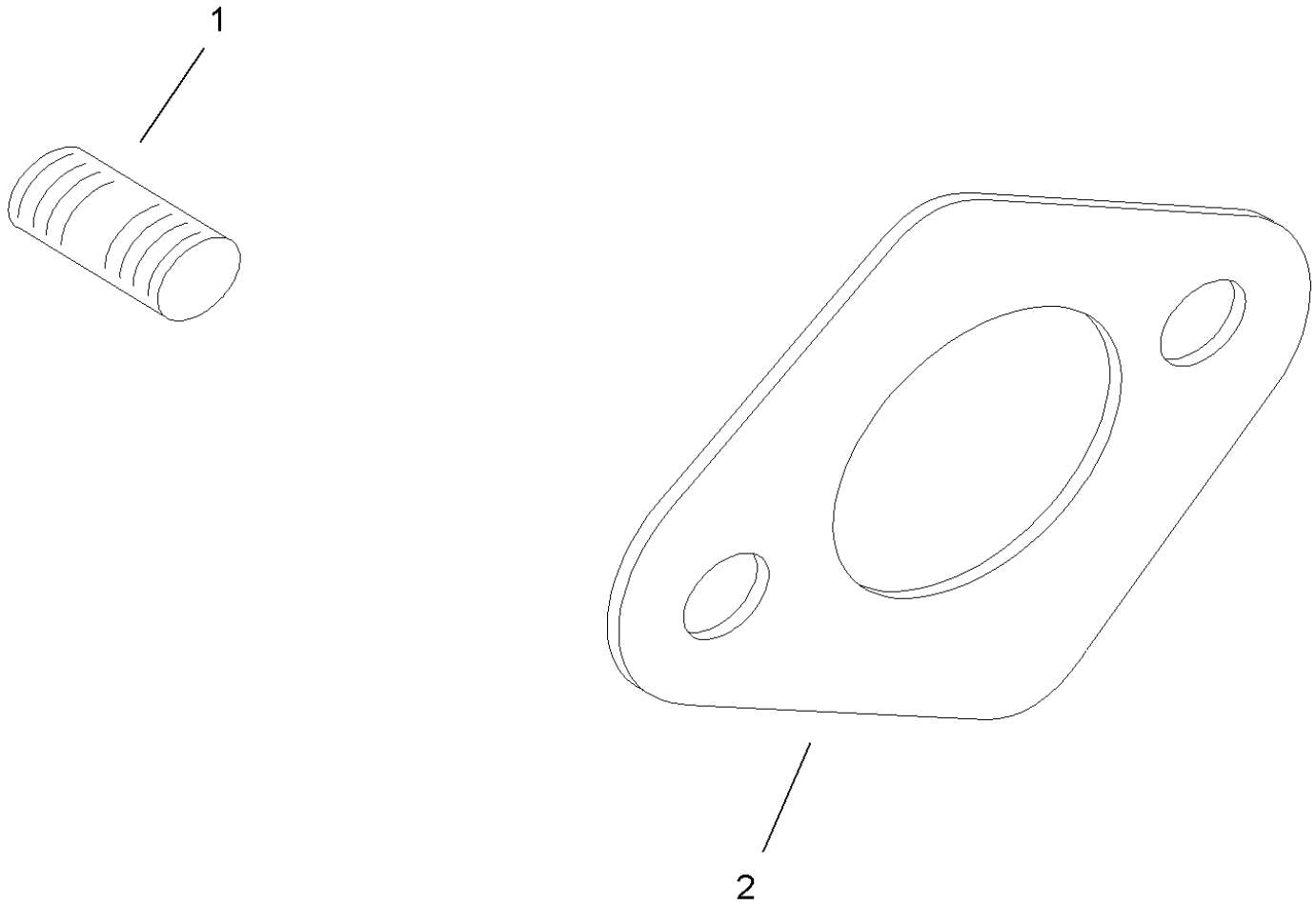
Engine Control Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 536 05-S	1	Speed Control ASM
❸2	12 237 01-S	1	Clamp-Cable
❸3	M-545016-S	2	Screw-HHFTF (M5X0.8X16)
❸4	M-664020-S	2	Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20)
❸5	20 079 05-S	1	Linkage-Choke (Single Wire)
❸6	12 089 11-S	1	Spring-Control, Speed
❸7	20 086 10-S	1	Screw-Thread Forming (M4X0.7X25)
❸8	20 090 02-S	1	Lever-Governor
❸9	52 211 04-S	1	Bolt-Square Neck, Round Head (1/4-20X1)
❸10	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
❸11	12 100 07-S	1	Nut-Flange, Hex (1/4-20)
❸12	20 089 11-S	1	Spring-Governor
❸13	20 089 10-S	1	Spring-Linkage
❸14	25 158 11-S	1	Bushing-Linkage, Throttle
❸15	20 079 04-S	1	Linkage-Throttle
❸16	25 158 08-S	1	Bushing-Retaining, Linkage



Air Intake and Filtration Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 096 04-S	1	Cover-Cleaner, Air
❸2	25 341 04-S	2	Knob-Cover
❹3	98018	1	Element-Air Cleaner
❸4	20 094 01-S	1	Air Cleaner Base Kit (Includes 5)
❸5	12 041 02-S	1	Gasket-Base, Air Cleaner



Exhaust and Gasket Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	25 072 04-S	2	Stud (M8X1.25X33)
❸2	20 041 12-S	1	Gasket-Exhaust
❶❸3	20 755 05-S	1	Gasket Set

Attachments and Accessories

For 13BX60RG744 - LX425 Lawn Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
Blade Kit, Extreme (42 Inch)	112-6048
42 Inch Two-Stage Snowthrower	190-032-101
42 Inch Twin Bagger	190-180-190
46 Inch Front Blade	190-833-000
8 Inch Rear Wheel Weight Kit	59159
Spark Plug	77-7330
Mulch Kit (42 Inch Deck)	77210
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
Tire Chain Kit	82722
Filter-Air	98018
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (2 Blades, 42 Inch Decks)	98022

Attachments and Accessories

For 13BX60RG748 - LX425 Lawn Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
Blade Kit, Extreme (42 Inch)	112-6048
42 Inch Two-Stage Snowthrower	190-032-101
42 Inch Twin Bagger	190-180-190
46 Inch Front Blade	190-833-000
8 Inch Rear Wheel Weight Kit	59159
Spark Plug	77-7330
Mulch Kit (42 Inch Deck)	77210
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
Tire Chain Kit	82722
Filter-Air	98018
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (2 Blades, 42 Inch Decks)	98022


TORO®