



LX420 Lawn Tractor

Model No. 13AX60RG544 - 1L215B10000 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Front and Rear Wheel Assembly	 3	Oil Pan and Lubrication Assembly Kohler SV540-0019	 21
Deck Lift Arm Assembly	 4	Head, Valve and Breather Assembly Kohler SV540-0019	 22
Steering Shaft and Front Axle Assembly	 5	Ignition and Electrical Assembly Kohler SV540-0019	 23
Frame and Battery Assembly	 6	Blower Housing Assembly Kohler SV540-0019	 24
Seat and Fender Assembly	 7	Starter Assembly Kohler SV540-0019	 25
Fuel Tank and Hood Assembly	 8	Fuel System Assembly Kohler SV540-0019	 26
PTO Engage Assembly	 9	Engine Control Assembly Kohler SV540-0019	 27
Transmission, Belt and Pulley Assembly	 10	Air Intake and Filtration Assembly Kohler SV540-0019	 28
Single Speed Transmission Assembly No. 112-0368	 12	Exhaust and Gasket Assembly Kohler SV540-0019	 29
Deck Assembly	 14	Attachments and Accessories List	 30
Spindle Assembly No. 112-0460	 16		
Brake and Traction Pedal Assembly	 17		
Muffler Assembly	 18		
Crankshaft Assembly Kohler SV540-0019	 19		
Crankcase Assembly Kohler SV540-0019	 20		

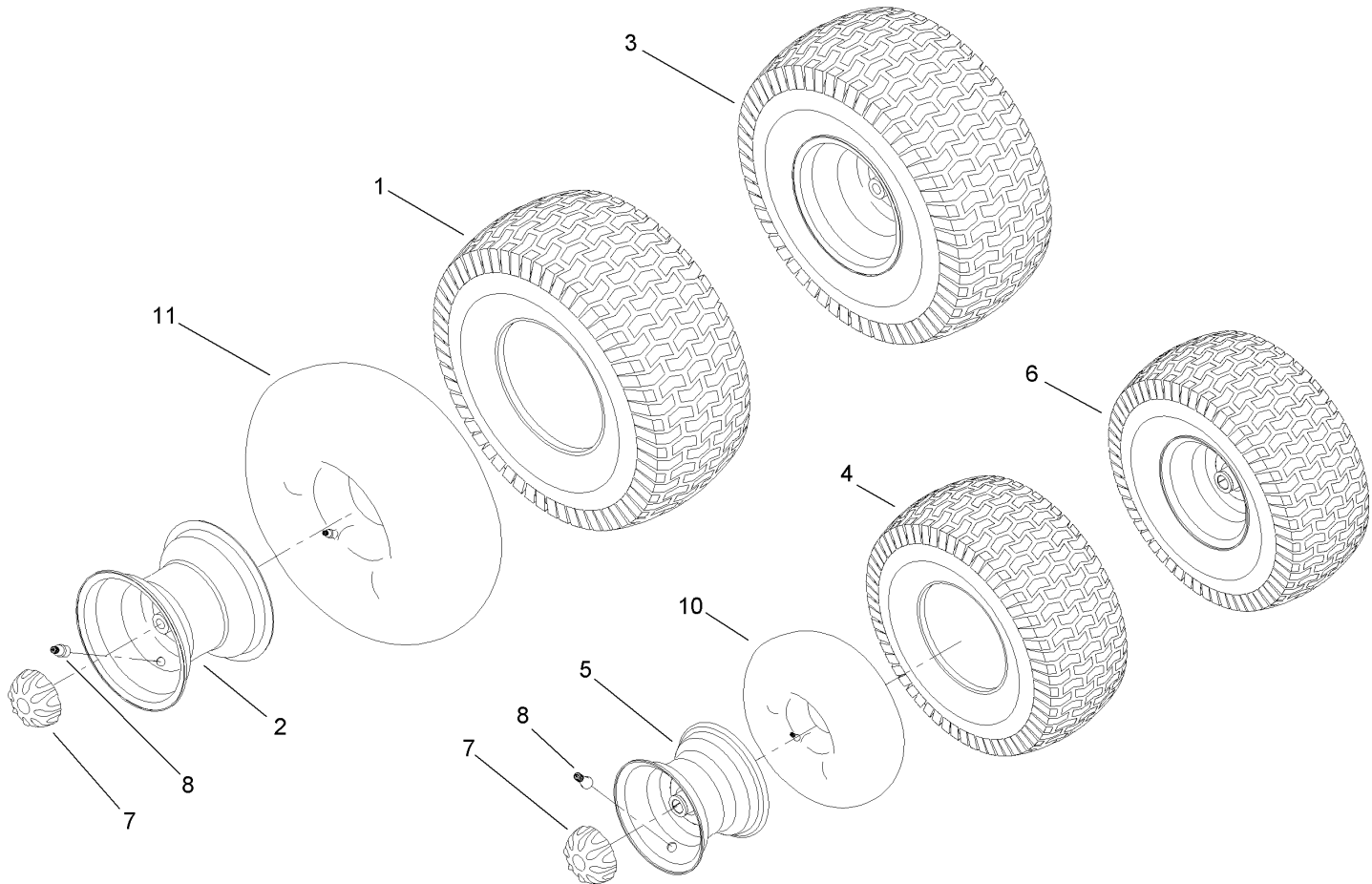
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HS. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

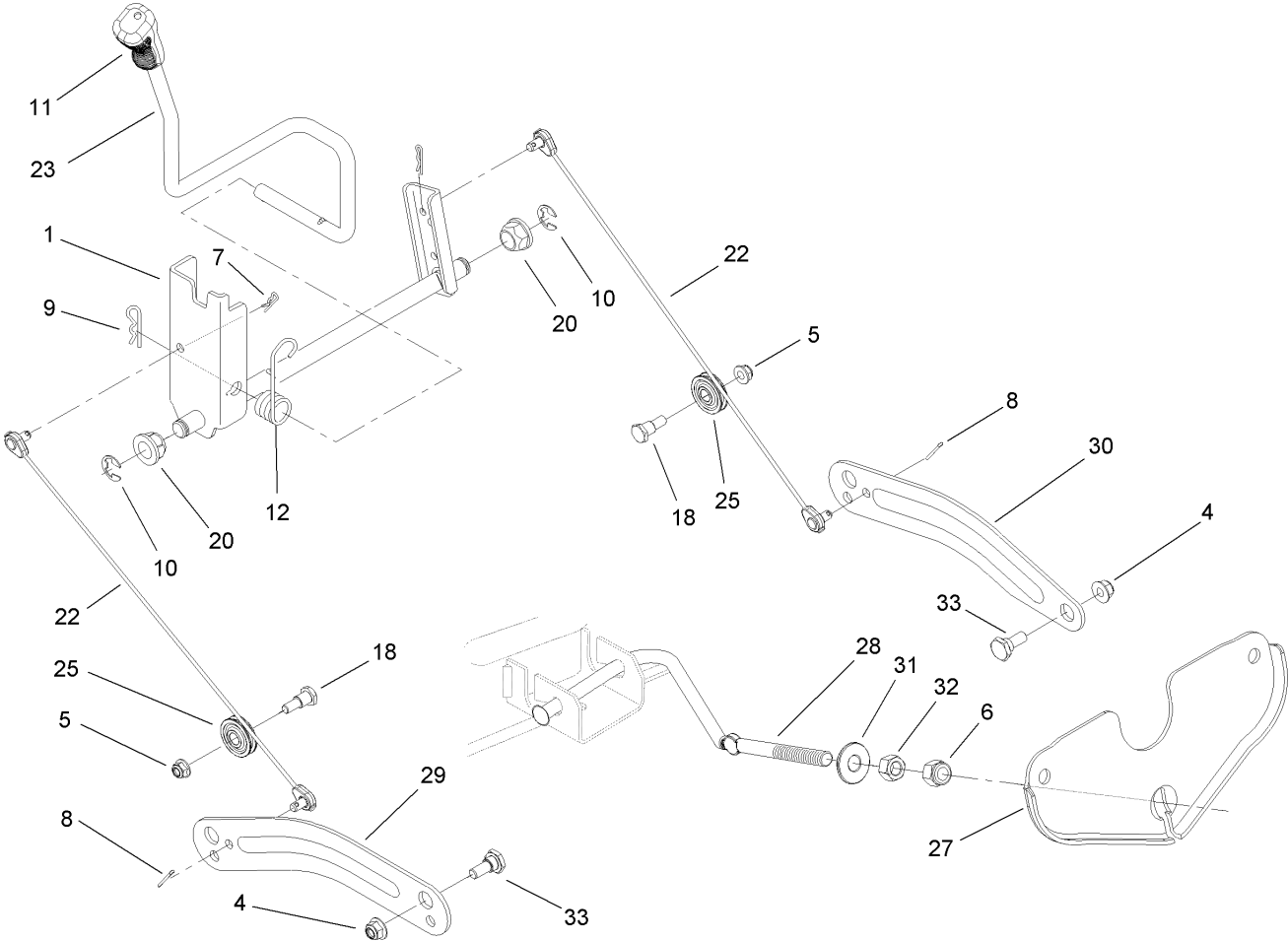
Footnotes

- | | |
|--|--------------------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain from your local Kohler dealer | ❹ Obtain from your local Toro dealer |



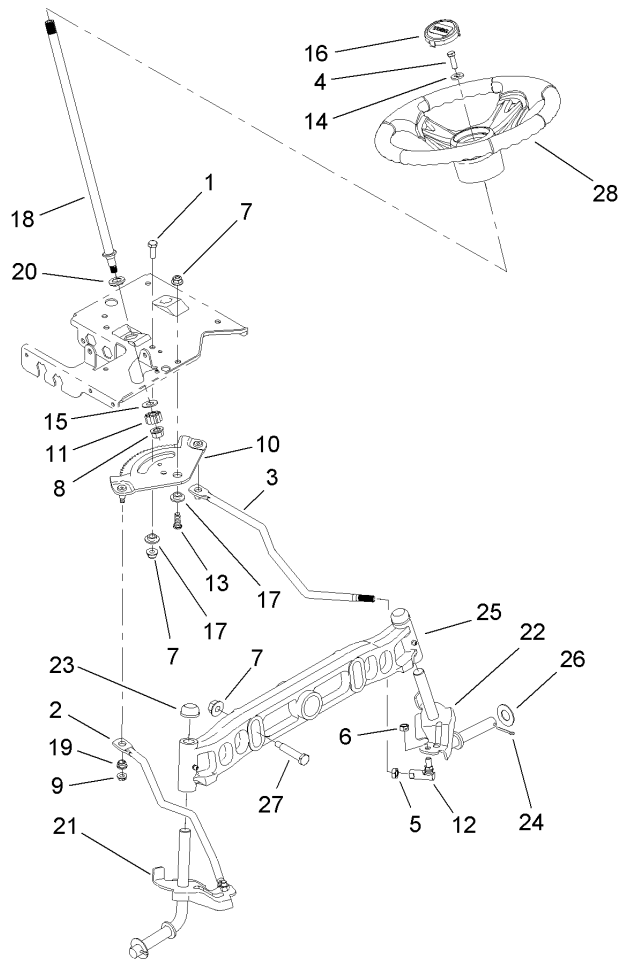
Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description				
1	112-0713	1	Tire-Multi Trac				
2	112-0448	1	Rim-Wheel, Rear				
3	112-0496	1	Rear Wheel ASM				
4	112-0576	1	Tire-Front				
5	112-0468	1	Rim-Wheel, Front				
6	112-0491	1	Front Wheel ASM				
7	112-0352	1	Cap-Hub				
8	112-0503	1	Valve-Air, Tubeless				
10	232-39	1	Tube-Inner				
11	93-3893	1	Tube-Inner				



Deck Lift Arm Assembly

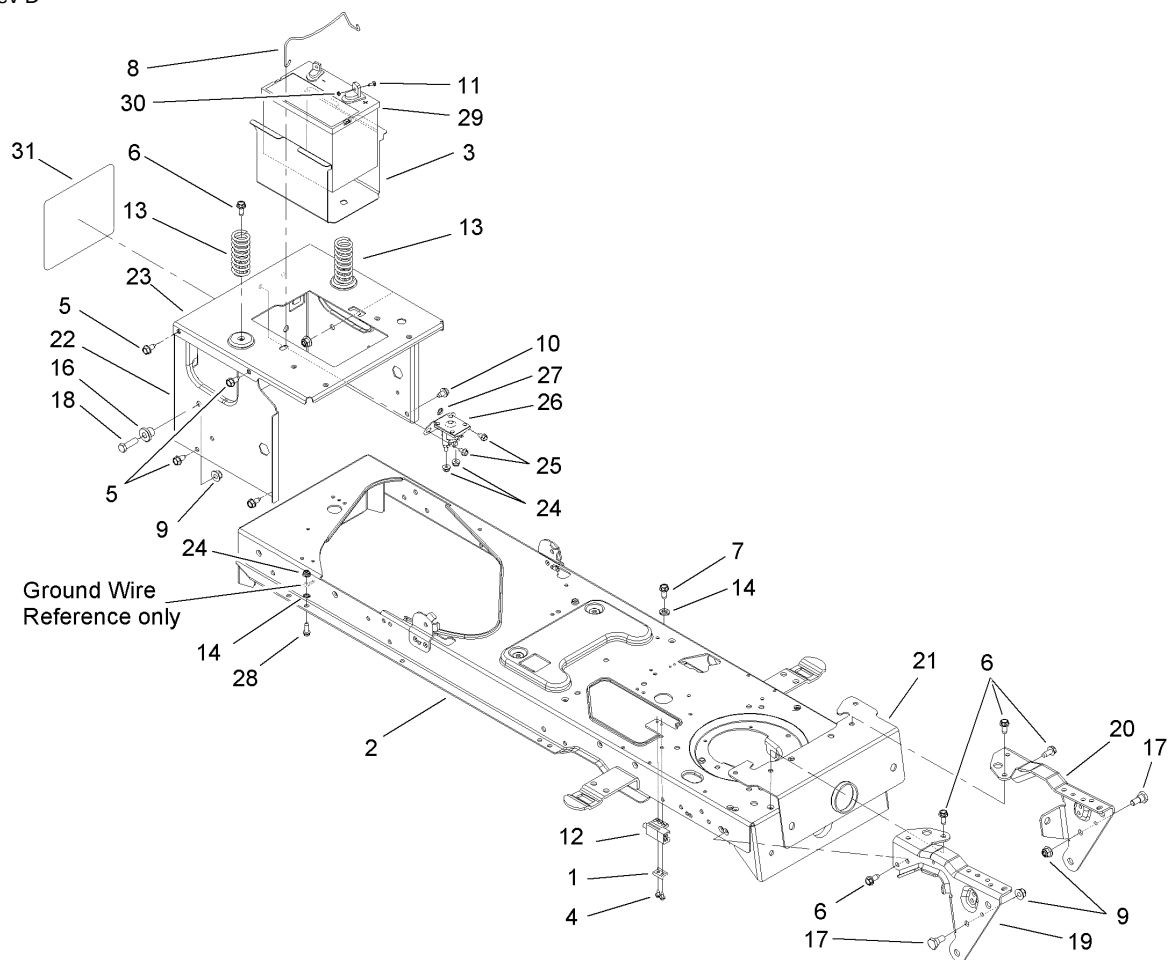
Ref	Part No.	Qty.	Description				
1	112-0686	1	Lift Shaft ASM				
4	112-0668	1	Nut-Lock, Flange				
5	112-0650	1	Nut-Lock, Flange				
6	112-0476	1	Nut-Lock, Hex (Nylon)				
7	112-0459	1	Pin-Cotter				
8	112-0568	1	Pin-Cotter				
9	112-0394	1	Pin-Hair				
10	112-0586	1	Ring-E				
11	112-0585	1	Grip-Handle				
12	112-0477	1	Spring-Torsion				
18	112-0443	1	Bolt-Shoulder				
20	112-0347	1	Bearing-Flange				
22	112-0374	1	Cable-Lift				
23	112-0674	1	Handle-Lift				
25	112-0502	1	Pulley-Roller				
27	112-0704	1	Bracket-Hanger, Deck				
28	112-0607	1	Rod-Deck, Front Adjustment				
29	112-0690	1	Arm-Lift, Deck (RH)				
30	112-0719	1	Arm-Lift, Deck (LH)				
31	112-0641	1	Cup-Pivot, Lift				
32	112-0458	1	Nut-Hex				
33	112-0669	1	Bolt-Shoulder				



Steering Shaft and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	112-0492	1	Screw-HH
2	112-0355	1	Link-Drag, RH
3	112-0346	1	Link-Drag, LH
4	112-0473	1	Screw-HH
5	112-0493	1	Nut-Jam
6	112-0483	1	Nut-Hex, Lock
7	112-0668	1	Nut-Lock, Flange
8	112-0859	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0862	1	Gear-Steering
11	112-0863	1	Gear-Pinion, Steering
12	112-0917	1	Ball Joint ASM
13	112-0631	1	Screw-HH
14	112-0924	1	Washer-Flat
15	112-0925	1	Washer-Flat
16	112-3734	1	Cap-Wheel, Steering
17	112-0881	1	Spacer-Shoulder
18	112-5804	1	Shaft-Steering
19	112-0929	1	Bushing
20	112-0930	1	Bearing-Flange, Hex
21	112-0547	1	RH Axle ASM
22	112-0562	1	LH Axle ASM
23	112-0323	1	Cap
24	112-0519	1	Pin-Cotter

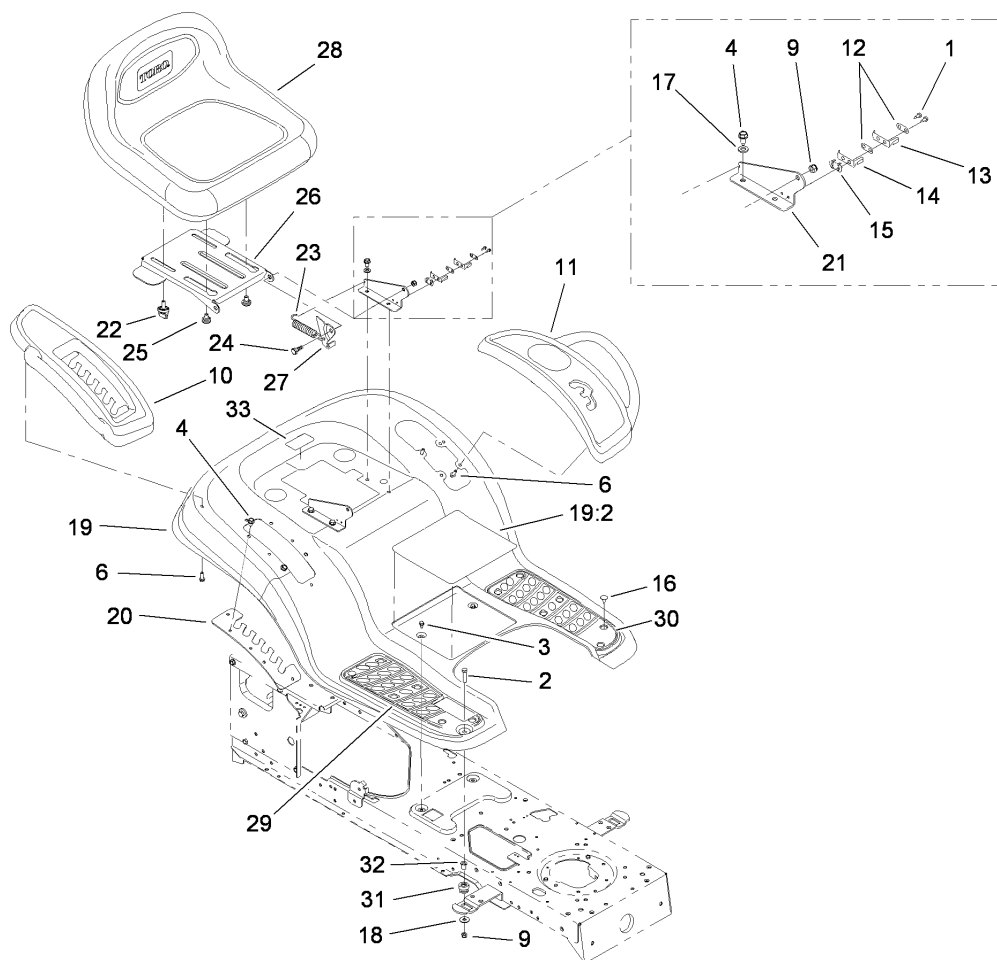
Ref	Part No.	Qty.	Description
25	112-0416	1	Axle-Pivot, Front
26	112-0396	1	Washer-Flat
27	112-0486	1	Bolt-Shoulder
28	112-0438	1	Wheel-Steering, Softgrip



Frame and Battery Assembly

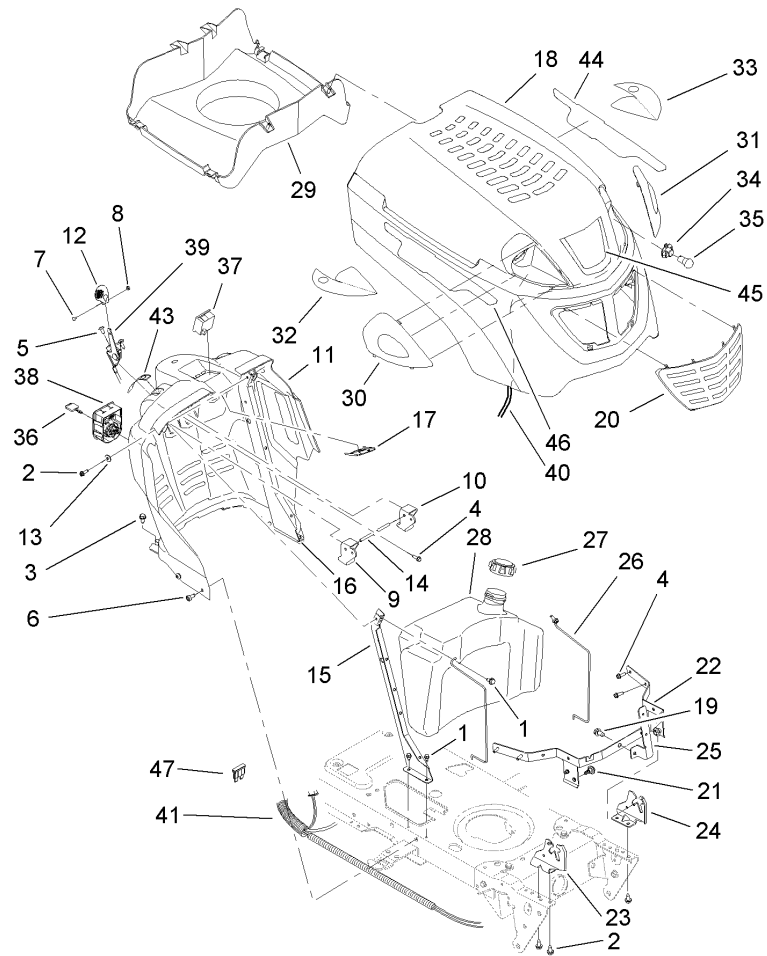
Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-0705	1	Lower Frame ASM
3	112-0570	1	Tray-Battery
4	112-0651	1	Screw-HH, TAP
5	112-0472	1	Screw-HH, TAP
6	112-0395	1	Screw-HWH
7	112-0659	1	Screw-HWH
8	112-0581	1	Rod-Holddown, Battery
9	112-0668	1	Nut-Lock, Flange
10	112-0676	1	Screw-TAP
11	112-0479	1	Bolt-CARR
12	112-0455	1	Switch-Interlock
13	112-0501	1	Spring-Compression
14	112-0703	1	Washer-Lock, External
16	112-0661	1	Spacer-Shoulder
17	112-0565	1	Bolt-Shoulder
18	112-0557	1	Screw-HH
19	112-0620	1	Bracket-Pivot, Support
20	112-0610	1	Bracket-Pivot, Support
21	112-0640	1	Bracket-Pivot, Bar
22	112-0728	1	Frame-Upper
23	112-0647	1	Bracket-Frame, Seat
24	112-0636	1	Nut-Lock, Flange
25	112-0524	1	Screw-HWHTF

Ref	Part No.	Qty.	Description
26	112-0309	1	Solenoid-12V
27	112-0703	1	Washer-Lock, External
28	112-0587	1	Screw-HH, TAP
29	112-0425	1	Battery-245, Cca (Dry Flat Top)
30	112-5805	1	Nut-Sems
31	112-1284	1	Decal-Toro



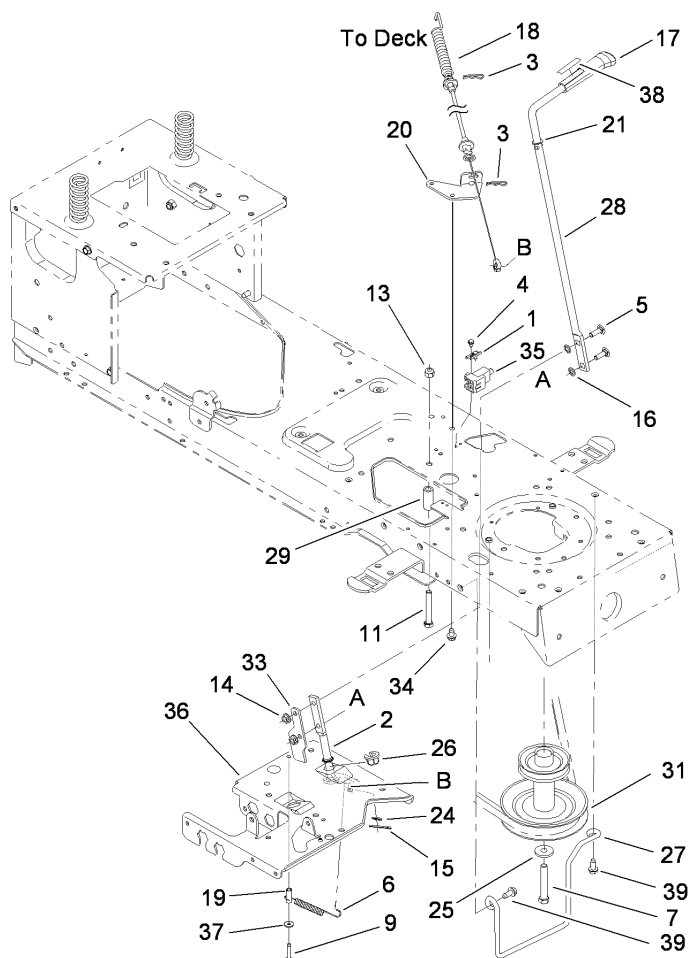
Seat and Fender Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0626	1	Screw-HWHTF	27	112-0646	1	Bracket-Lift, LH
2	112-0373	1	Screw-HH	28	112-0363	1	Seat-Back, Medium
3	112-0524	1	Screw-HWHTF	29	112-0540	1	Pad-Foot, RH
4	112-0556	1	Screw-HWH	30	112-0545	1	Pad-Foot, LH
6	112-0509	1	Screw-HH, TAP	31	112-3732	1	Grommet
9	112-0650	1	Nut-Lock, Flange	32	112-3733	1	Spacer
10	112-0471	1	Cover-Fender, RH	33	112-3701	1	Decal-Toro Hotline
11	112-0470	1	Cover-Fender, LH				
12	112-0635	1	Plate-Insulator				
13	112-0529	1	Switch-Spring				
14	112-0532	1	Switch-Spring, Inner				
15	112-0637	1	Plate-Boss, Insulator				
16	112-0549	1	Clip-Ratchet, Fastener				
17	112-0517	1	Washer-Lock, External				
18	112-0582	1	Washer-Flat				
19	112-5863	1	Fender And Decal ASM				
19:2	112-3706	1	Decal-Slope				
20	112-0629	1	Bracket-Adjusting, Lift				
21	112-0905	1	Bracket-Mount, Seat				
22	112-0409	1	Knob				
23	112-0616	1	Spring-Extension				
24	112-0575	1	Bolt-Shoulder				
25	112-0554	1	Bolt-Shoulder				
26	112-0593	1	Bracket-Seat				



Fuel Tank and Hood Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0524	1	Screw-HWHTF	25	112-3736	1	Bracket-Support, Hood
2	112-0587	1	Screw-HH, TAP	26	112-0678	1	Rod-Support
3	112-0472	1	Screw-HH, TAP	27	112-0321	1	Cap-Fuel
4	112-0509	1	Screw-HH, TAP	28	112-0414	1	Tank-Fuel, 3 Gallon
5	112-0550	1	Screw-TAP	29	112-5802	1	Plenum-Hood
6	112-0563	1	Screw-TAP	30	112-0447	1	Lens-RH
7	112-0478	1	Screw-PTH	31	112-0446	1	Lens-LH
8	112-0515	1	Nut-Hex	32	112-5810	1	Reflector-RH
9	112-0526	1	Lever-Cruise	33	112-5811	1	Reflector-LH
10	112-0580	1	Lever-Brake	34	112-0408	1	Socket-Headlight
11	112-0518	1	Dash	35	112-0402	1	Lamp-12V, Miniature
12	112-0474	1	Knob-Control	36	112-0312	1	Key-Ignition
13	112-0485	1	Washer-Spring	37	112-0336	1	Meter-Indicator, Systems
14	112-0604	1	Rod-Lever, Bent	38	112-0865	1	Module-Switch, Ignition
15	112-0583	1	Support-Dash, RH	39	112-0489	1	Cable-Throttle And Choke
16	112-0591	1	Support-Dash, LH	40	112-0480	1	Harness-Headlight
17	112-5809	1	Bracket-PTO	41	112-0595	1	Harness-Wiring
18	112-0444	1	Hood	43	112-1271	1	Decal-Throttle, Dash
19	112-0906	1	Screw-HWHTF	44	112-1288	1	Decal-Hood, Left Side
20	112-0381	1	Grill	45	112-1285	1	Decal-Hood, Toro
21	112-0597	1	Bolt-Shoulder	46	112-1289	1	Decal-Hood, Right Side
22	112-0555	1	Bracket-Pivot	47	112-5943	1	Fuse-20 Amp
23	112-0727	1	Bracket-Pivot, Hood (RH)				
24	112-0726	1	Bracket-Pivot, Hood (LH)				

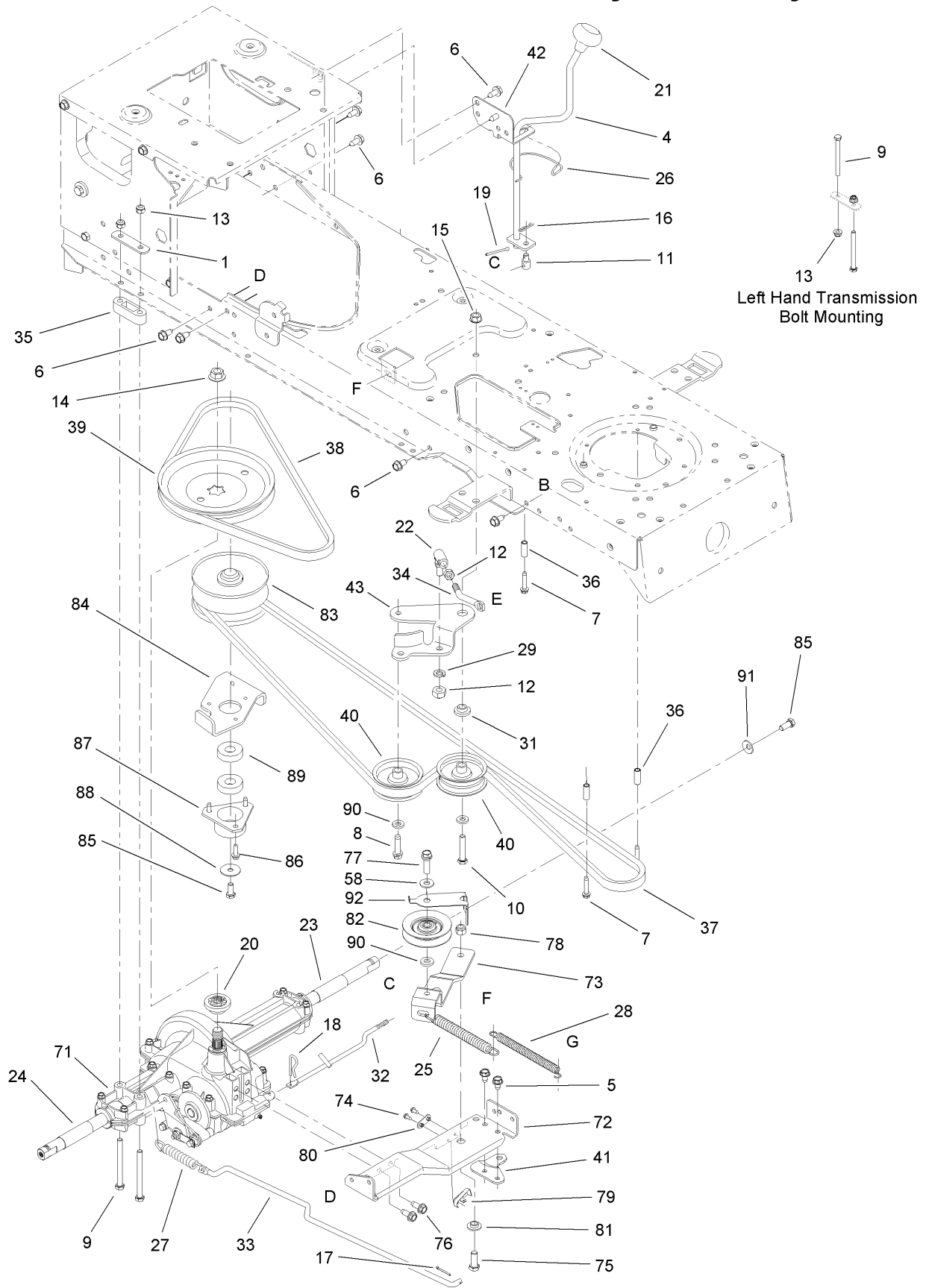


PTO Engage Assembly

Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-0658	1	Lever-Engage, PTO
3	112-0398	1	Pin-Click
4	112-0651	1	Screw-HH, TAP
5	112-0598	1	Bolt-CARR
6	112-0567	1	Spring-Extension
7	112-0844	1	Screw-HH
9	112-0843	1	Screw-HWH
11	112-0700	1	Screw-HH
13	112-0668	1	Nut-Lock, Flange
14	112-0511	1	Nut-Lock, Flange
15	112-0412	1	Pin-Cotter
16	112-0645	1	Nut-Push
17	112-0449	1	Knob-PTO
18	112-0504	1	Cable-Engage, Deck
19	112-0644	1	Spacer
20	112-0649	1	Bracket-Cable
21	112-0498	1	Washer-Flat
24	112-0601	1	Washer-Flat
25	112-0380	1	Washer-Flat
26	112-0384	1	Bearing-Flange, Hex (Split)
27	112-0609	1	Rod-Keeper, Belt
28	112-0393	1	Handle-Engage, Deck
29	112-0433	1	Spacer

Ref	Part No.	Qty.	Description
31	112-0329	1	Pulley-Engine
33	112-0516	1	Bracket-Stop
34	112-0676	1	Screw-TAP
35	112-0455	1	Switch-Interlock
36	112-0681	1	Bracket-Support, Steering
37	112-3695	1	Washer-Flat
38	112-3704	1	Decal-Handle, PTO
39	112-0395	1	Screw-HWH

Transmission, Belt and Pulley Assembly

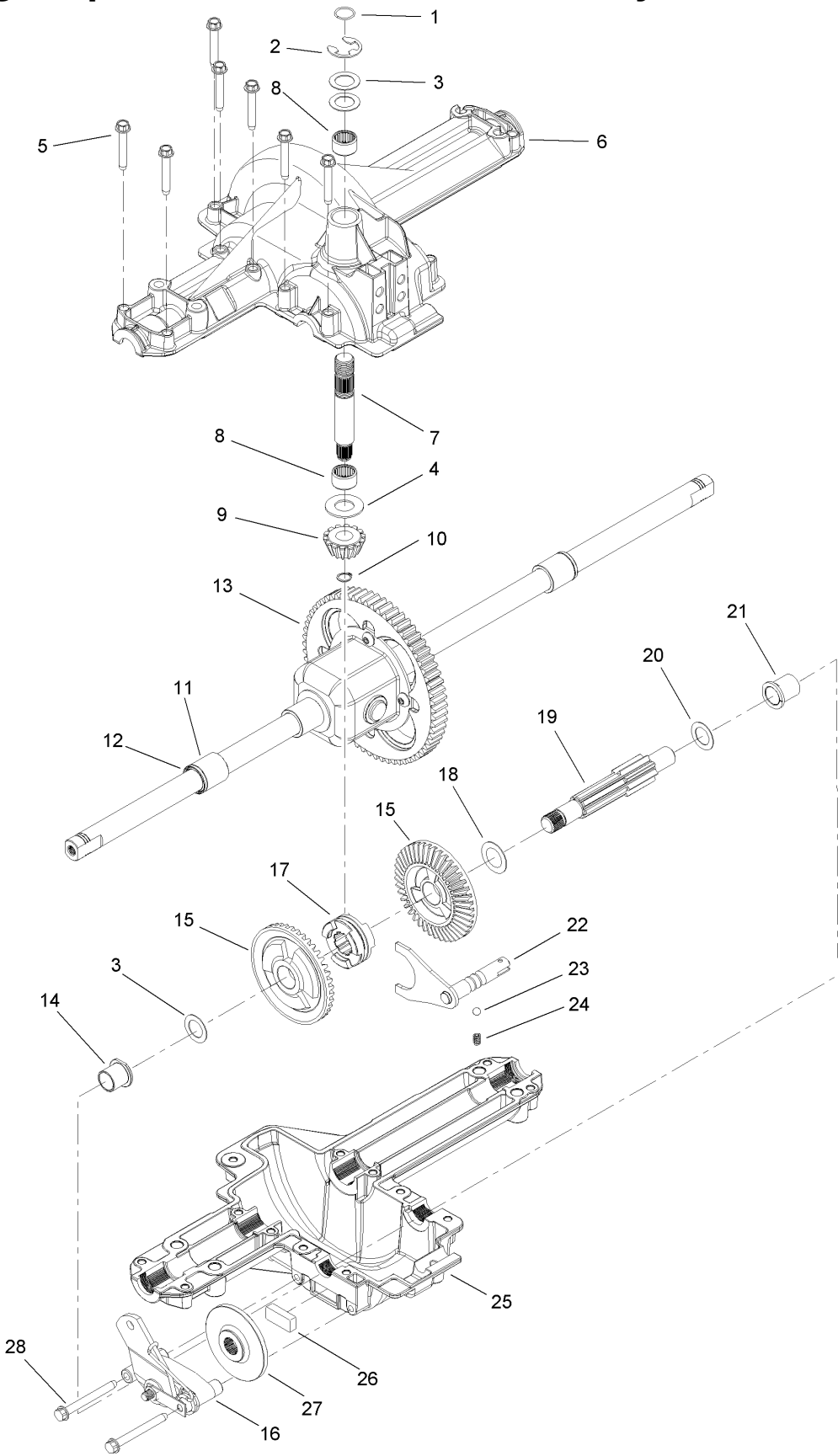


Transmission, Belt and Pulley Assembly

Ref	Part No.	Qty.	Description
1	112-0628	1	Bracket-Mounting, Transmission
4	112-0627	1	Shift Lever ASM
5	112-0676	1	Screw-TAP
6	112-0472	1	Screw-HH, TAP
7	112-0603	1	Screw-HH
8	112-0469	1	Screw-HH, TAP
9	112-0667	1	Screw-HH
10	112-0421	1	Screw-HH
11	112-0592	1	Ferrule-Adj
12	112-0343	1	Nut-Hex
13	112-0650	1	Nut-Lock, Flange
14	112-0451	1	Nut-Flange
15	112-0385	1	Nut-Lock, Flange
16	112-0459	1	Pin-Cotter
17	112-0568	1	Pin-Cotter
18	112-0639	1	Pin-Hair
19	112-0412	1	Pin-Cotter
20	112-0450	1	Hub-Pulley
21	112-0514	1	Knob-Shift
22	112-0306	1	Ball Joint ASM
23	112-0670	1	Sleeve
24	112-0683	1	Sleeve
25	112-5991	1	Spring-Extension
26	112-0357	1	Clip-Spring, Shifter
27	112-0350	1	Spring-Extension
28	112-0348	1	Spring-Extension
29	112-0415	1	Washer-Lock
31	112-0345	1	Spacer-Shoulder
32	112-0632	1	Rod-Shift
33	112-0655	1	Rod-Brake
34	112-0538	1	Rod-Adjustment, Idler
35	112-0673	1	Spacer-Transaxle
36	112-0644	1	Spacer
37	112-0301	1	Belt-Drive, Variable Speed
38	112-0305	1	Belt-Drive, Transmission
39	112-0379	1	Pulley-V (W/Hub)
40	112-3687	1	Pulley-Idler, Flat
41	112-5813	1	Bracket-Shift
42	112-0638	1	Bracket-Shift
43	112-0525	1	Bracket-Idler, Center Double
58	112-0541	1	Washer-Flat
71	112-0368	1	Single Speed Transmission ASM
72	112-0552	1	Bracket-Torque
73	112-0434	1	Bracket-Idler
74	112-0626	1	Screw-HWHTF
75	112-0492	1	Screw-HH
76	112-0556	1	Screw-HWH
77	112-0469	1	Screw-HH, TAP
78	112-0417	1	Nut-Lock, Hex
79	112-0602	1	Switch-Spring, Short
80	112-0625	1	Plate-Insulator
81	112-0360	1	Spacer-Shoulder

Ref	Part No.	Qty.	Description
82	112-0892	1	Pulley-Idler, V-Type
83	112-0364	1	Variable Speed Pulley ASM
84	112-0596	1	Bracket-Pulley
85	112-0551	1	Screw-HH
86	112-0587	1	Screw-HH, TAP
87	112-0520	1	Cup-Bearing
88	112-0500	1	Washer-Flat
89	112-0423	1	Bearing-Ball
90	112-0544	1	Washer-Flat
91	112-0435	1	Washer-Bell
92	112-5883	1	Guide-Belt, Traction

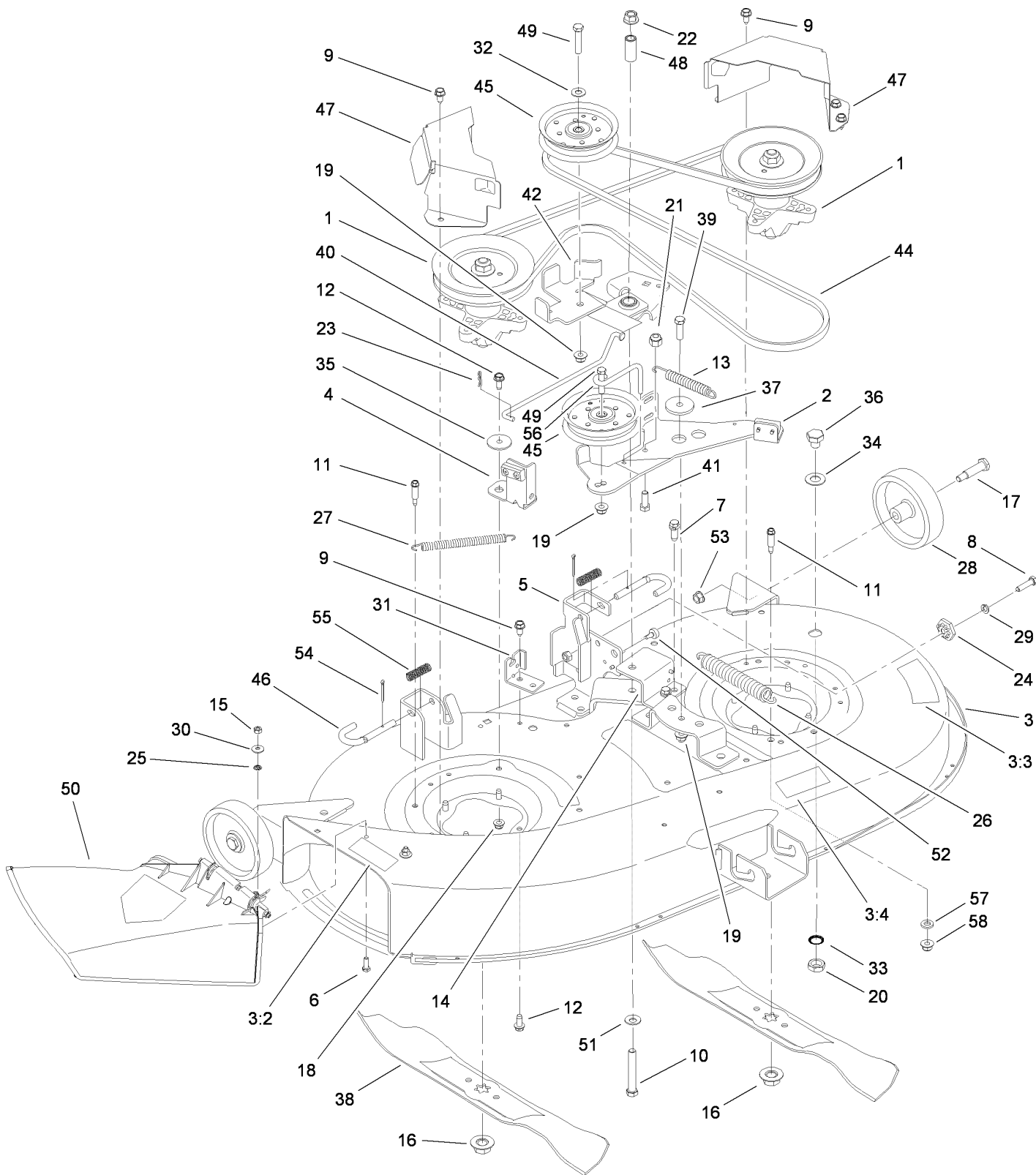
Single Speed Transmission Assembly No. 112-0368



Single Speed Transmission Assembly No. 112-0368

Ref	Part No.	Qty.	Description				
1	112-0819	1	Ring-Wire				
2	112-0756	1	Ring-E				
3	112-0745	1	Washer-Flat				
3	112-0748	1	Washer-Flat				
3	112-0750	1	Washer-Flat				
4	112-0769	1	Washer-Thrust				
5	112-0839	1	Screw-TAP				
6	112-0833	1	Housing-Upper				
7	112-0826	1	Shaft-Input				
8	112-0808	1	Bearing-Needle				
9	112-0807	1	Pinion-Input, 14T				
10	112-0809	1	Ring-Snap				
11	112-5944	1	Sleeve-Bearing				
12	112-0800	1	Seal				
13	112-0823	1	Differential ASM				
14	112-0794	1	Bearing-Flange				
15	112-0796	1	Gear-Bevel, 42T				
16	112-0832	1	Brake ASM				
17	112-0840	1	Collar-Clutch				
18	112-5945	1	Washer-Flat				
19	112-0841	1	Shaft-Drive				
20	112-0755	1	Washer-Thrust				
21	112-0795	1	Bearing-Flange				
22	112-0806	1	Shift Fork ASM				
23	112-0799	1	Ball-Detent				
24	112-0801	1	Spring-Detent				
25	112-0834	1	Housing-Lower				
26	112-0741	1	Puck-Brake				
27	112-0817	1	Disc-Brake				
28	112-0698	1	Screw-HWH				

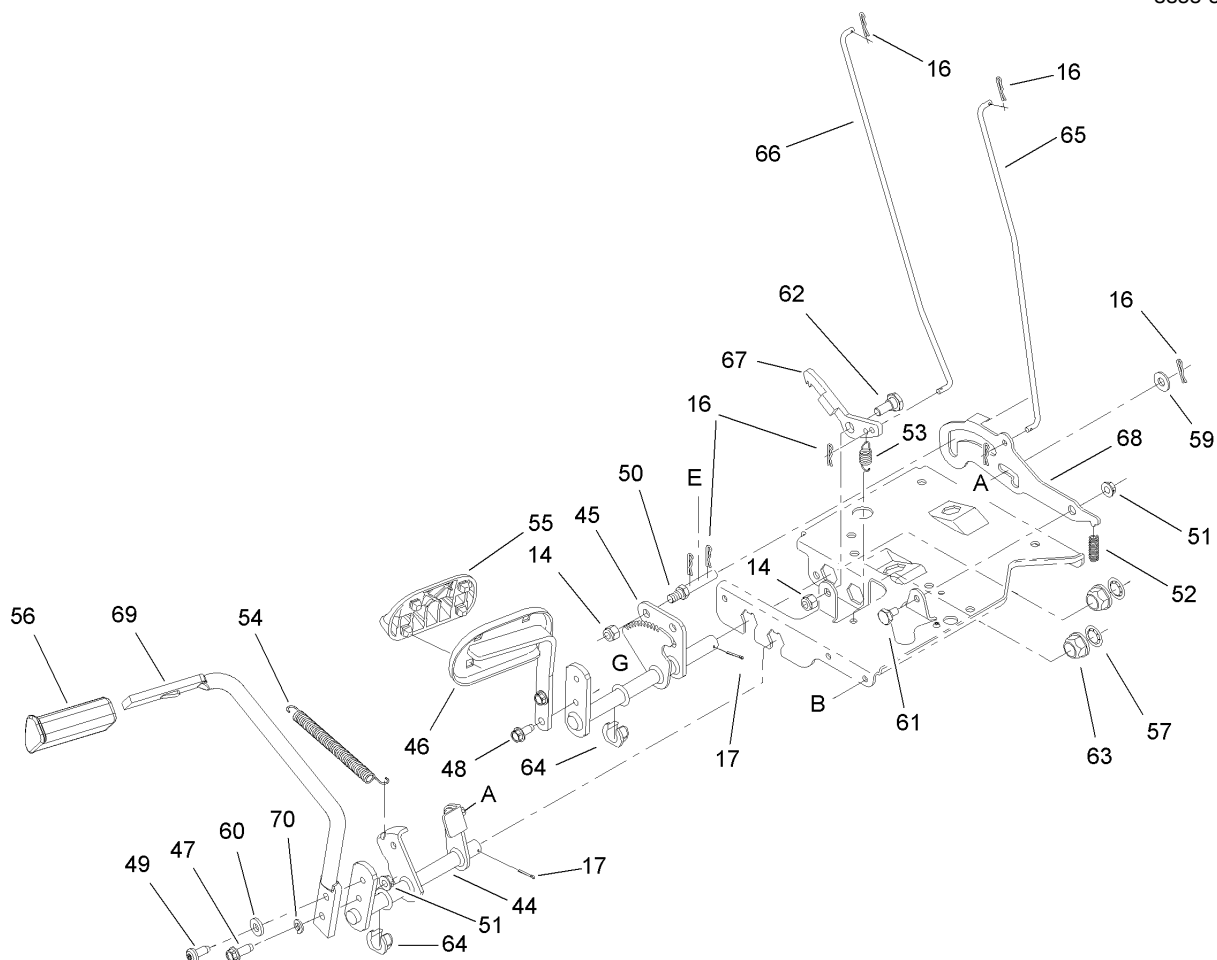
Deck Assembly



Deck Assembly

Ref	Part No.	Qty.	Description
1	112-0460	1	Spindle ASM
2	112-0606	1	Deck Brake ASM
3	112-5857	1	Deck And Decal ASM
3:2	112-1267	1	Decal-Danger
3:3	112-1265	1	Decal-Danger
3:4	112-1270	1	Decal-Routing, Belt
4	112-3742	1	Brake ASM
5	112-0413	1	LH Hanger Bracket ASM
6	112-0499	1	Screw-HH
7	112-0663	1	Screw-TAP
8	112-0373	1	Screw-HH
9	112-0472	1	Screw-HH, TAP
10	112-3745	1	Screw-HH
11	112-5918	1	Bolt-Shoulder
12	112-0395	1	Screw-HWH
13	112-3746	1	Spring-Extension
14	112-5801	1	Bracket-Support, Pivot
15	112-0522	1	Nut-Hex
16	112-0330	1	Nut-Flange, Hex
17	112-0334	1	Bolt-Shoulder
18	112-0650	1	Nut-Lock, Flange
19	112-0668	1	Nut-Lock, Flange
20	112-0351	1	Nut-Hex
21	112-5821	1	Nut-Lock, Hex
22	112-0859	1	Nut-Lock, Flange
23	112-0459	1	Pin-Cotter
24	112-0327	1	Gear-Adjustment, Deck
25	112-0623	1	Retainer-Bolt
26	112-0349	1	Spring
27	112-0528	1	Spring-Extension
28	112-0337	1	Wheel-Deck, Rear
29	112-0366	1	Washer-Lock
30	112-0485	1	Washer-Spring
31	112-0718	1	Bracket-Cable, Deck
32	112-0572	1	Washer-Flat
33	112-0922	1	Washer-Lock
34	112-0339	1	Washer-Flat
35	112-3747	1	Spacer-Shoulder
36	112-0577	1	Plug
37	112-0584	1	Spacer-Shoulder
38	112-0315	1	Blade-21.23 Inch
39	112-0557	1	Screw-HH
40	112-3748	1	Rod-Brake
41	112-0855	1	Screw-HH
42	112-3743	1	Idler ASM
44	112-5800	1	Belt-V Type
45	112-0314	1	Pulley-Idler
46	112-0436	1	Pin-Handle, Deck Release
47	112-0630	1	Cover-Belt
48	112-3749	1	Spacer
49	112-0513	1	Screw-HH
50	112-0353	1	Discharge Chute ASM

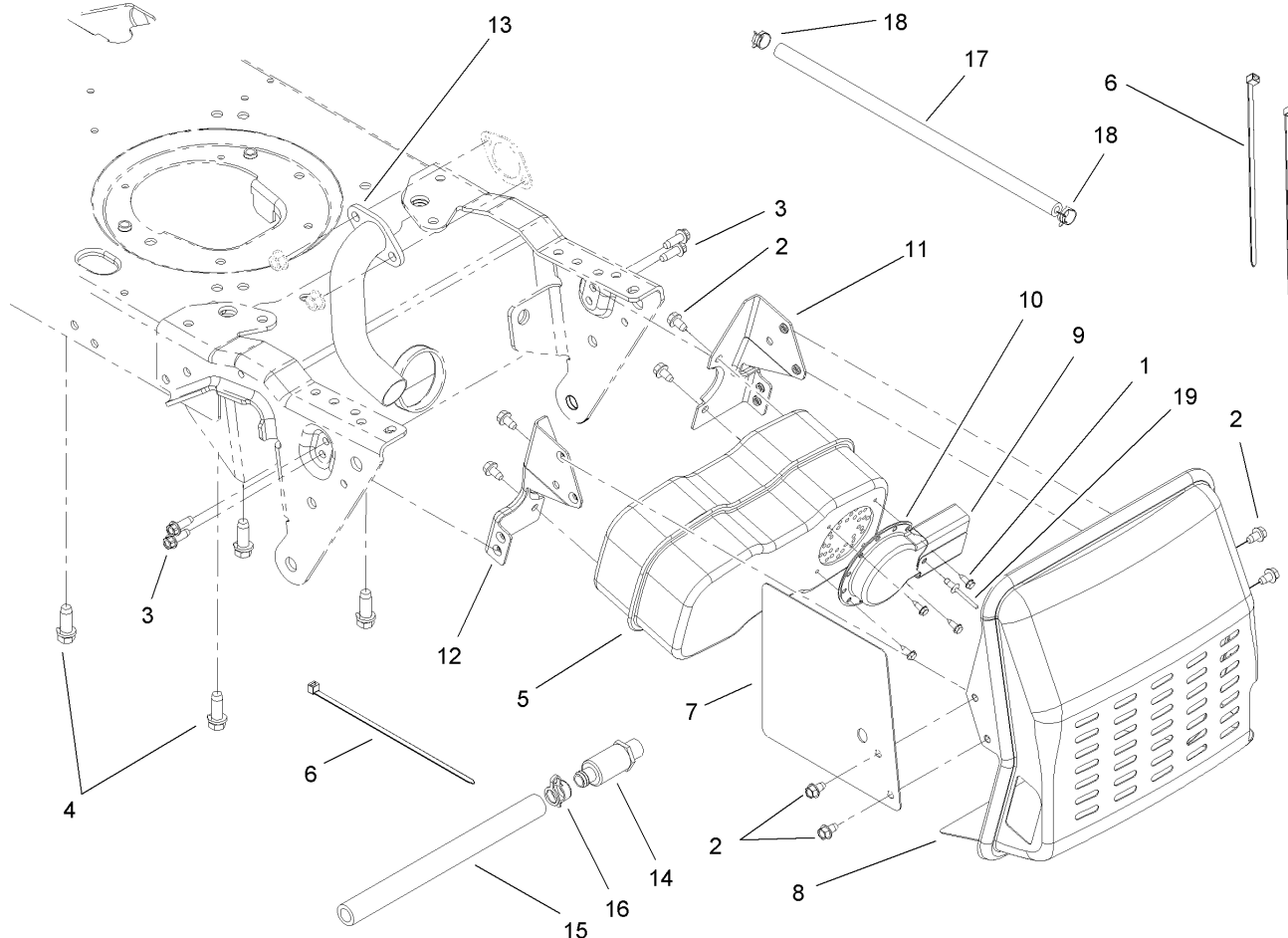
Ref	Part No.	Qty.	Description
51	112-0481	1	Washer-Bell
52	112-1016	1	Bumper
53	112-0385	1	Nut-Lock, Flange
54	112-0412	1	Pin-Cotter
55	112-0406	1	Spring-Compression
56	112-5879	1	Rod-Keeper, Belt
57	112-5919	1	Washer-Flat
58	112-0636	1	Nut-Lock, Flange



Brake and Traction Pedal Assembly

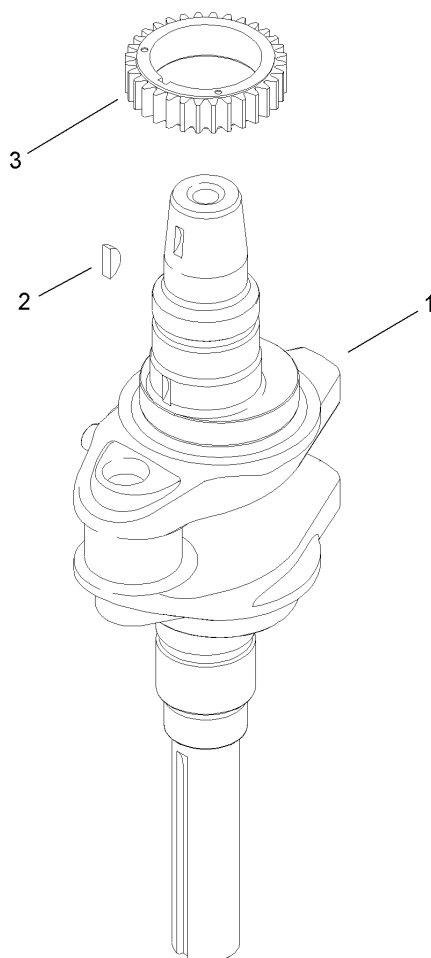
Ref	Part No.	Qty.	Description
14	112-0668	1	Nut-Lock, Flange
16	112-0459	1	Pin-Cotter
17	112-0568	1	Pin-Cotter
44	112-0648	1	Brake Control ASM
45	112-0539	1	Speed Control ASM
46	112-0680	1	Pedal ASM
47	112-0404	1	Screw-HWHTF
48	112-0395	1	Screw-HWH
49	112-0563	1	Screw-TAP
50	112-0599	1	Pin
51	112-0511	1	Nut-Lock, Flange
52	112-0506	1	Spring
53	112-0510	1	Spring-Extension
54	112-0348	1	Spring-Extension
55	112-0543	1	Pad-Pedal
56	112-0530	1	Pad-Brake
57	112-0339	1	Washer-Flat
59	112-0572	1	Washer-Flat
60	112-0579	1	Washer-Flat
61	112-5817	1	Bolt-Shoulder
62	112-0442	1	Bolt-Shoulder
63	112-0347	1	Bearing-Flange
64	112-0387	1	Bearing-Flange, Hex (Split)
65	112-0675	1	Rod-Brake, Lock Control

Ref	Part No.	Qty.	Description
66	112-0662	1	Rod-Control, Cruise
67	112-0696	1	Latch-Cruise
68	112-5816	1	Bracket-Lock Out
69	112-3738	1	Pedal-Brake
70	112-0366	1	Washer-Lock



Muffler Assembly

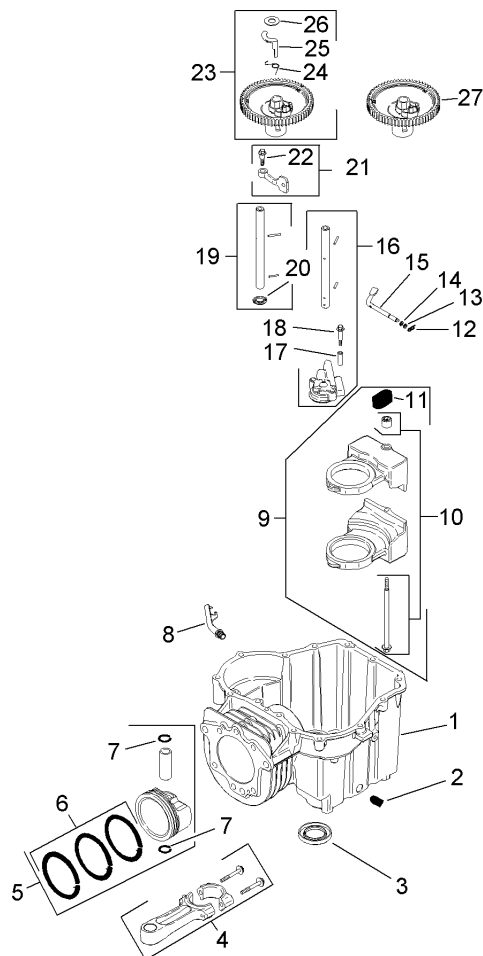
Ref	Part No.	Qty.	Description				
1	112-0626	1	Screw-HWHTF				
2	112-0524	1	Screw-HWHTF				
3	112-0587	1	Screw-HH, TAP				
4	112-0663	1	Screw-TAP				
5	112-0361	1	Muffler-Inlet, Single				
6	112-0527	1	Tie-Cable				
7	112-5827	1	Shield-Heat				
8	112-0457	1	Muffler Shield ASM				
9	112-0730	1	Deflector-Muffler, Long				
10	112-0453	1	Deflector-Muffler				
11	112-0467	1	Bracket-Muffler, LH				
12	112-0466	1	Bracket-Muffler, RH				
13	112-0430	1	Pipe-Exhaust				
14	112-0388	1	Drain-Oil				
15	112-0553	1	Hose-Drain				
16	112-0397	1	Cap-Drain, Oil				
17	112-0720	1	Hose-Fuel				
18	112-0573	1	Clamp-Hose				
19	112-3741	1	Rivet-Pop				



Crankshaft Assembly

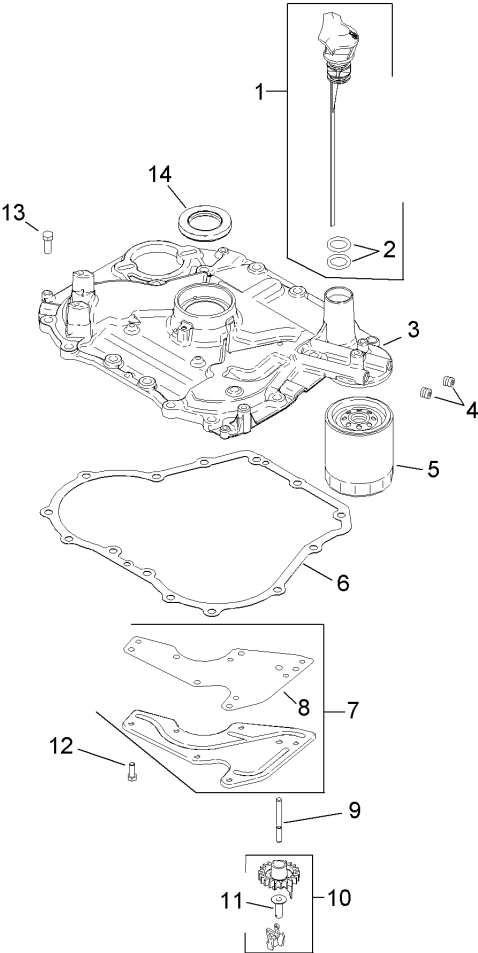
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 014 20-S	1	Crankshaft (Includes 2)
❸2	X-42-15-S	1	Key (.19 X .62)
❸3	20 043 12-S	1	Gear-Crankshaft



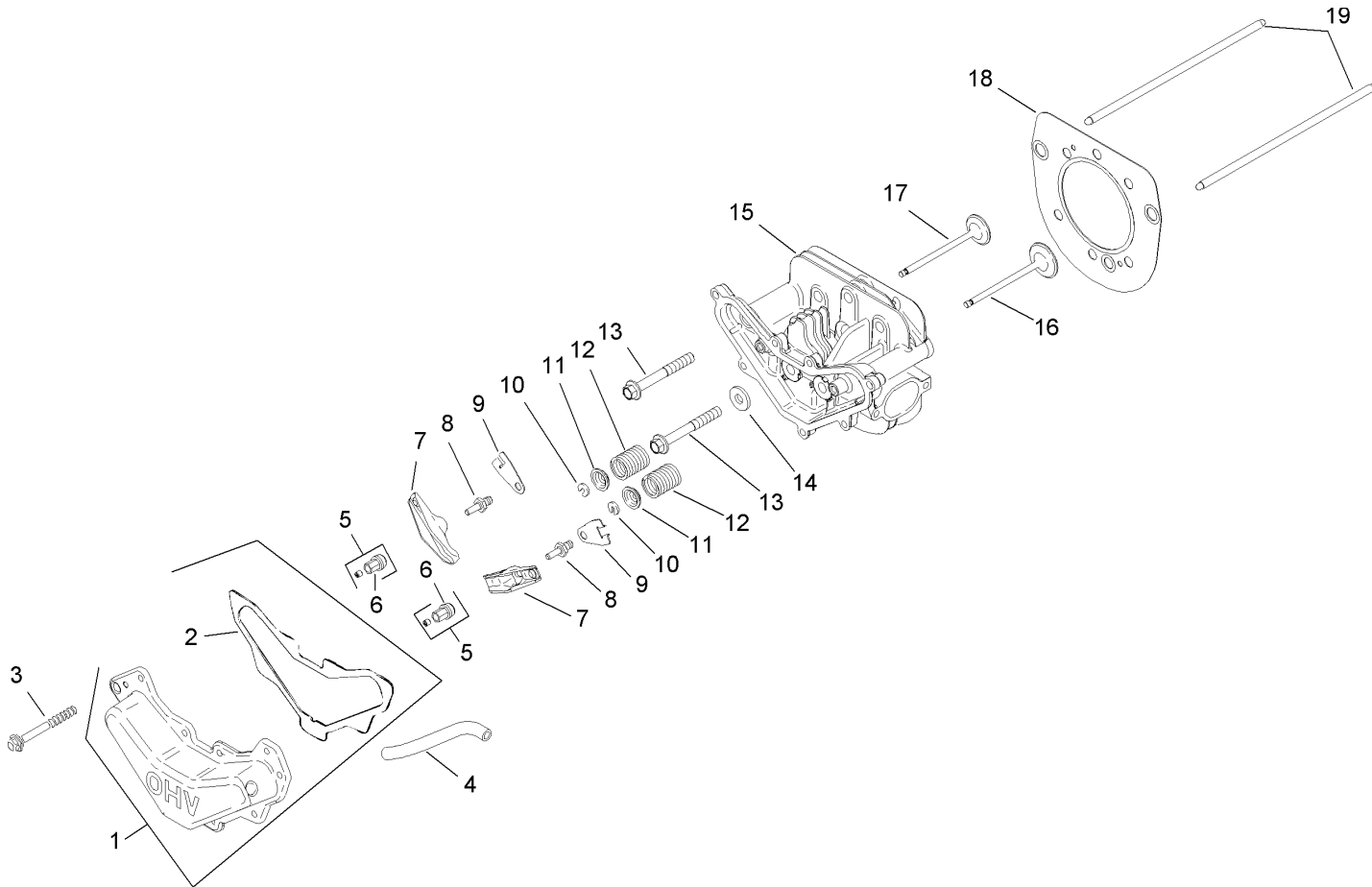
Crankcase Assembly Kohler SV540-0019

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
2 1		1	Crankcase (Use: Short Block 20 522 02)	23	20 010 04-S	1	Cam Gear ASM - Intake (Includes 24-26)
2	25 139 57-S	1	Plug-Solid, Square Head (.38)	24	20 089 06-S	1	Spring-A C R
3	20 032 01-S	1	Seal-Oil	25	20 044 16-S	1	Weight-A C R
4	20 067 04-S	1	Connecting Rod ASM	26	20 468 03-S	2	Washer-Thrust, A C R
5	20 874 05-S	1	Piston W/Ring Set (Includes 6-7)	27	20 010 04-S	1	Cam Gear ASM
6	20 108 02-S	1	Ring Set (89 Mm)				
7	20 018 04-S	2	Retainer-Pin, Piston				
8	20 123 02-S	1	Tube-Back, Drain				
9	20 755 04-S	1	Balance Weight Kit (Includes 10-11)				
10	20 086 16-S	1	Screw And Guide Pin Kit				
11	20 423 02-S	1	Shoe-Guide				
12	12 154 05-S	1	Clip-Pin, Hitch				
13	M-631015-S	1	Washer-Flat (6Mm)				
14	X-25-102-S	1	Washer-Flat (1/4)				
15	20 144 02-S	1	Shaft-Cross, Governor				
16	20 393 02-S	1	Oil Pump ASM (Includes 17-18)				
17	20 112 02-S	2	Spacer-Screw, Oil Pump				
18	20 086 13-S	2	Screw-Pump, Oil				
19	20 144 06-S	1	Shaft-Cam, Center - Exhaust (Includes 20)				
20	20 468 01-S	1	Washer-Thrust				
21	20 090 01-S	2	Cam Lever ASM (Includes 22)				
22	20 086 06-S	1	Bolt-Shoulder (M6X1X26)				



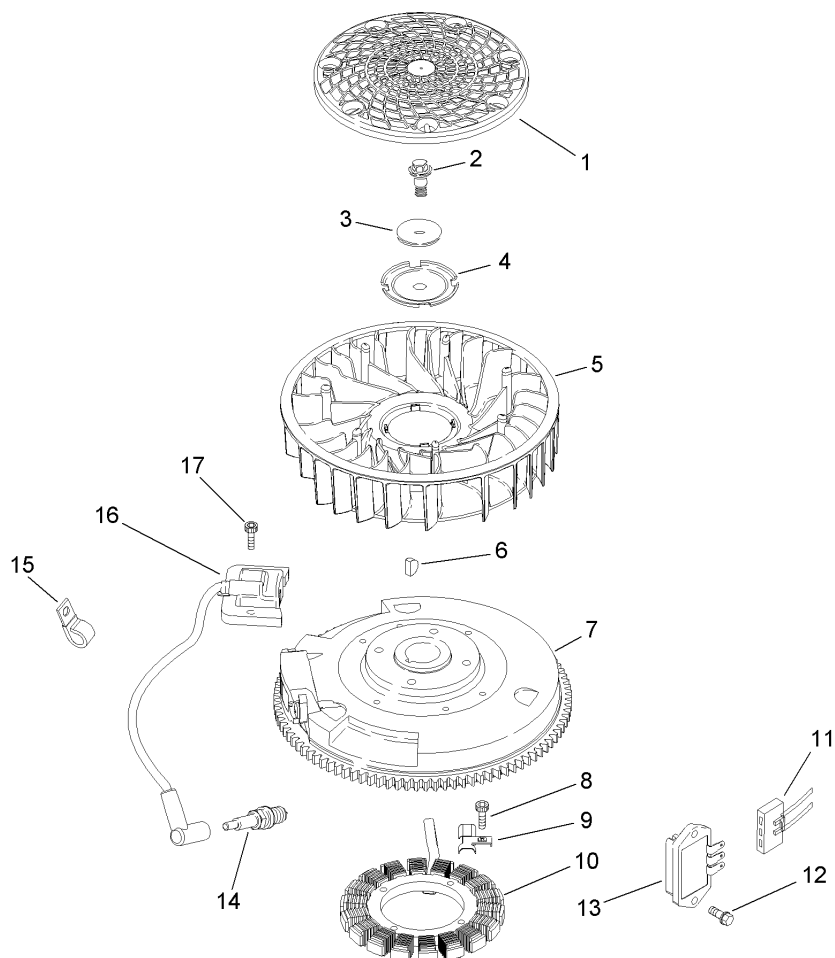
Oil Pan and Lubrication Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description				
❸1	20 040 03-S	1	Dipstick Kit (Includes 2)				
❸2	20 153 01-S	1	O Ring-Dipstick				
❸3	20 009 03-S	1	Closure Plate ASM (Includes 4-11)				
❸4	25 139 60-S	2	Plug-Hex, Countersunk (.125)				
❸5	98020	1	Filter-Oil				
❸6	20 041 01-S	1	Gasket-Plate, Closure				
❸7	20 096 02-S	1	Oil Passage Cover Kit (Includes 8)				
❸8	20 041 02-S	1	Gasket-Passage, Oil				
❸9	20 144 03-S	1	Shaft-Gear, Governor				
❸10	20 310 03-S	1	Gear And Weight ASM (Includes 11)				
❸11	12 380 01-S	1	Pin-Regulating, Governor				
❸12	M-545013-S	6	Screw-Flange, Hex (M5X0.8X13)				
❸13	M-851030-S	14	Screw-Flange, Hex (M8X1.25X30)				
❸14	20 032 01-S	1	Seal-Oil				



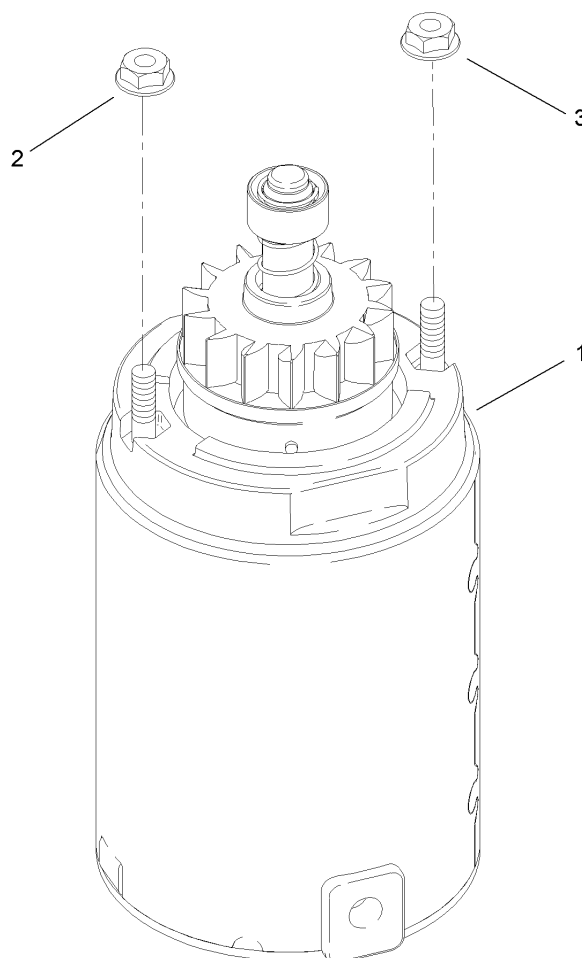
Head, Valve and Breather Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description				
❶1	20 096 07-S	1	Valve Cover Kit (Includes 2)				
❷2	20 041 04-S	1	Gasket-Cover, Valve				
❸3	M-645020-S	7	Screw-Flange, Hex (M6X1.0X20)				
❹4	20 326 01-S	1	Hose-Breather				
❺5	20 086 04-S	2	Screw-Set				
❻6	20 599 01-S	2	Pivot-Arm, Rocker				
❼7	20 186 01-S	2	Arm-Rocker				
❽8	20 086 03-S	2	Stud-Rocker				
❾9	20 146 03-S	2	Plate-Guide, Push Rod				
❿10	20 062 01-S	2	Lock-Retainer				
⓫11	20 173 01-S	2	Cap-Spring, Valve				
⓬12	20 089 03-S	2	Spring-Valve				
⓭13	20 086 02-S	6	Screw-Flange, Hex (M10X1.5X37)				
⓮14	12 468 05-S	1	Washer-Flat (1/2)				
⓯15	20 318 01-S	1	Head-Cylinder				
⓰16	20 016 01-S	1	Valve-Exhaust				
⓱17	20 017 01-S	1	Valve-Intake				
⓲18	20 841 02-S	1	Cylinder Head Gasket Kit (Includes 13-14, And Part Nos. 12 041 01-S, 12 041 02-S And 20 041 07-S)				
❸19	20 411 04-S	2	Rod-Push				



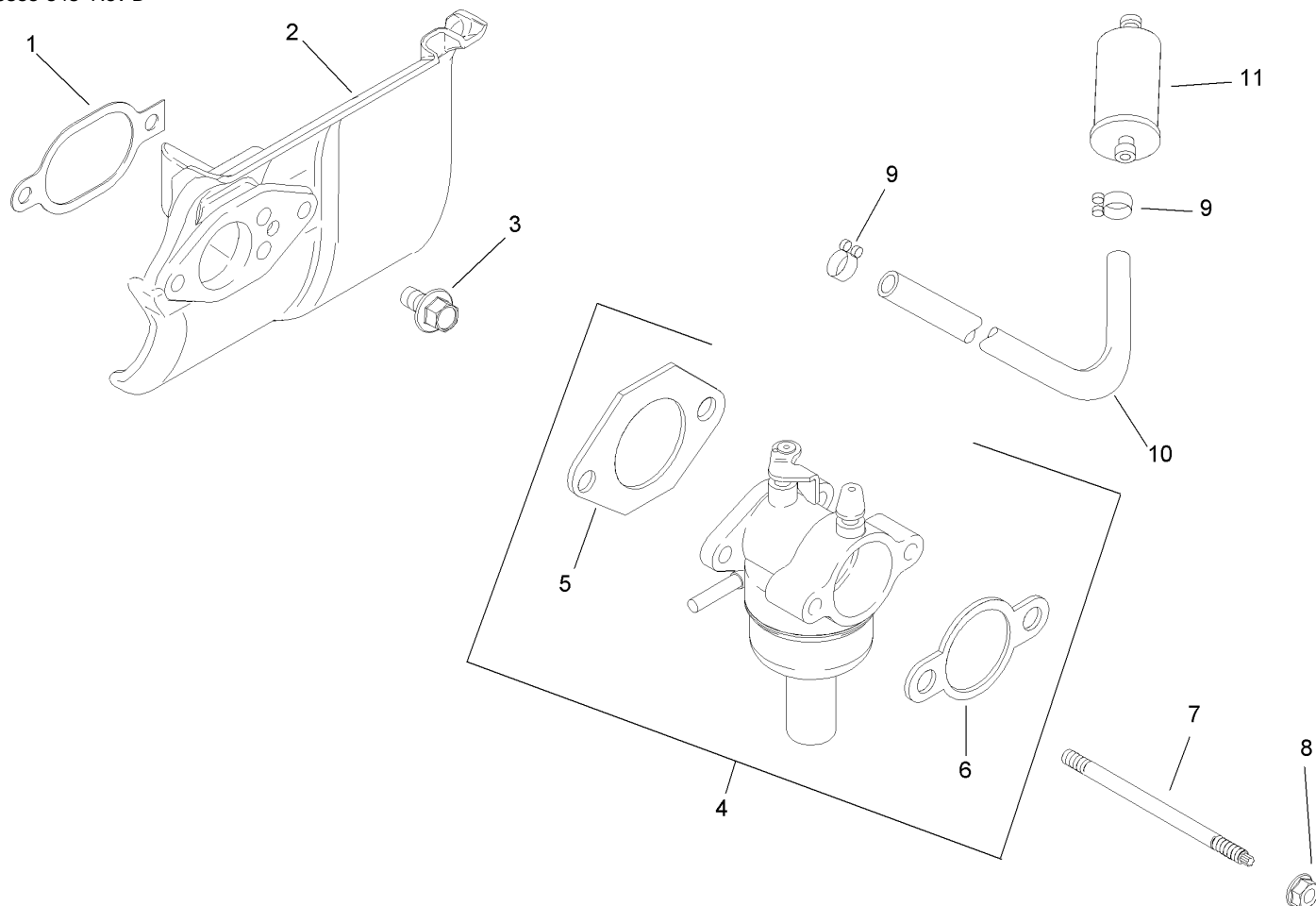
Ignition and Electrical Assembly Kohler SV540-0019

Ref	Part No.	Qty.	Description				
③1	20 162 02-S	1	Screen-Grass				
③2	12 086 14-S	1	Screw-Hex, Flange (M10X1.5X45)				
③3	12 468 03-S	1	Washer-Flat (.38)				
③4	20 146 02-S	1	Plate-Fan Mounting				
③5	20 157 01-S	1	Fan				
③6	X-42-15-S	1	Key (.19 X .62)				
③7	20 025 05-S	1	Flywheel				
③8	20 086 17-S	2	Screw-Socket, Hex (M5X0.8X25)				
③9	20 154 03-S	1	Clip-Wire				
③10	237878-S	1	Stator Kit (15 Amp)				
③11	236602-S	1	Connector (3 Contact)				
③12	M-545020-S	2	Screw-HHFTF (M5X0.8X20)				
③13	41 403 09-S	1	Rectifier-Regulator				
④14	77-7330	1	Plug-Spark				
③15	231285-S	2	Clip-Cable				
③16	20 584 01-S	1	Module-Ignition				
③17	M-561025-S	2	Screw-Socket, Hex (M5X0.8X25)				
① ③18	20 176 01-S	1	Harness-Wiring (Six Pin)				



Starter Assembly Kohler SV540-0019

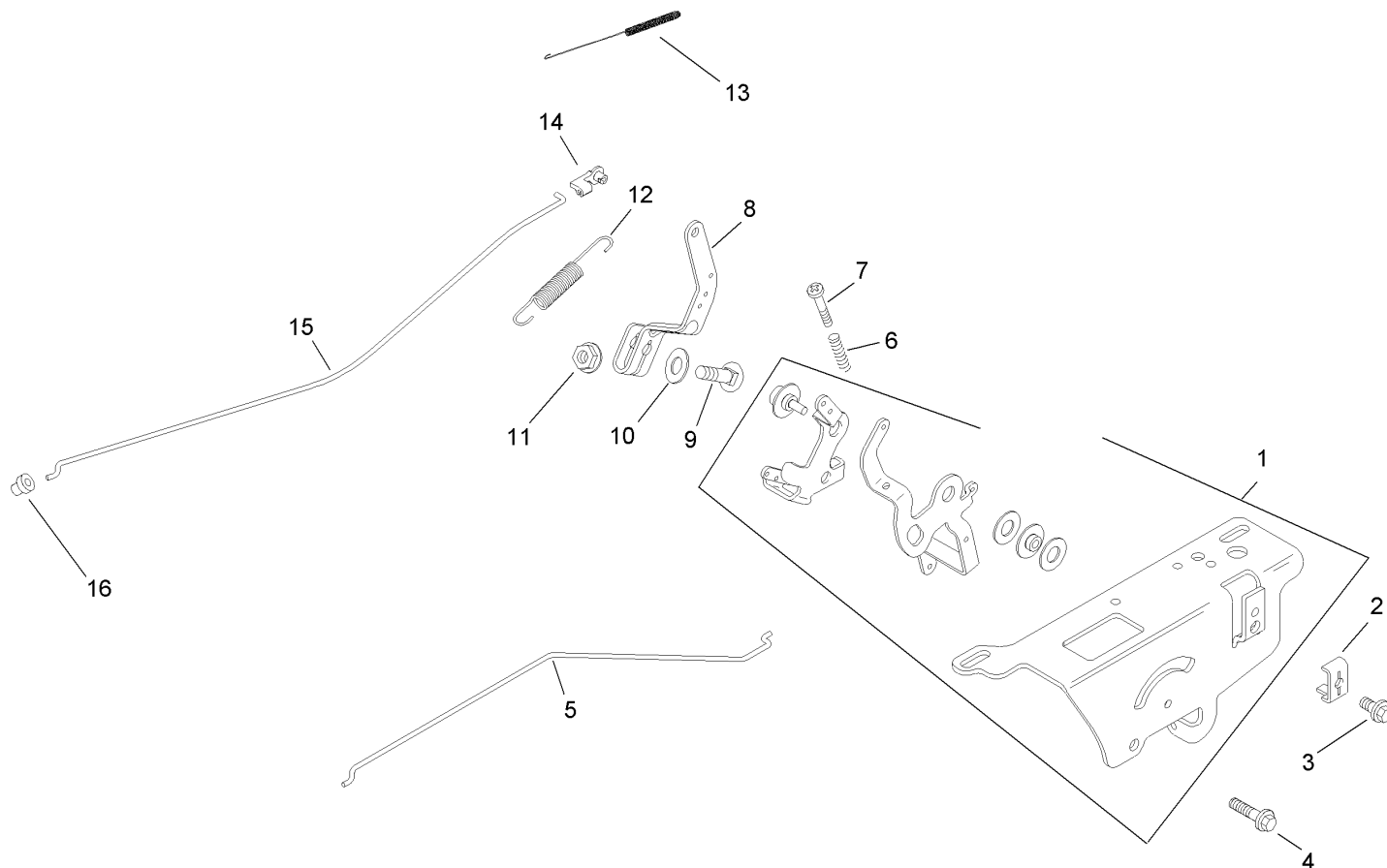
Ref	Part No.	Qty.	Description
③1	20 098 01-S	1	Starter ASM (Inertia Drive)
③2	25 100 31-S	2	Nut-Flange, Hex Serrated (10-24)
③3	12 100 07-S	1	Nut-Flange, Hex (1/4-20)



Fuel System Assembly

Kohler SV540-0019

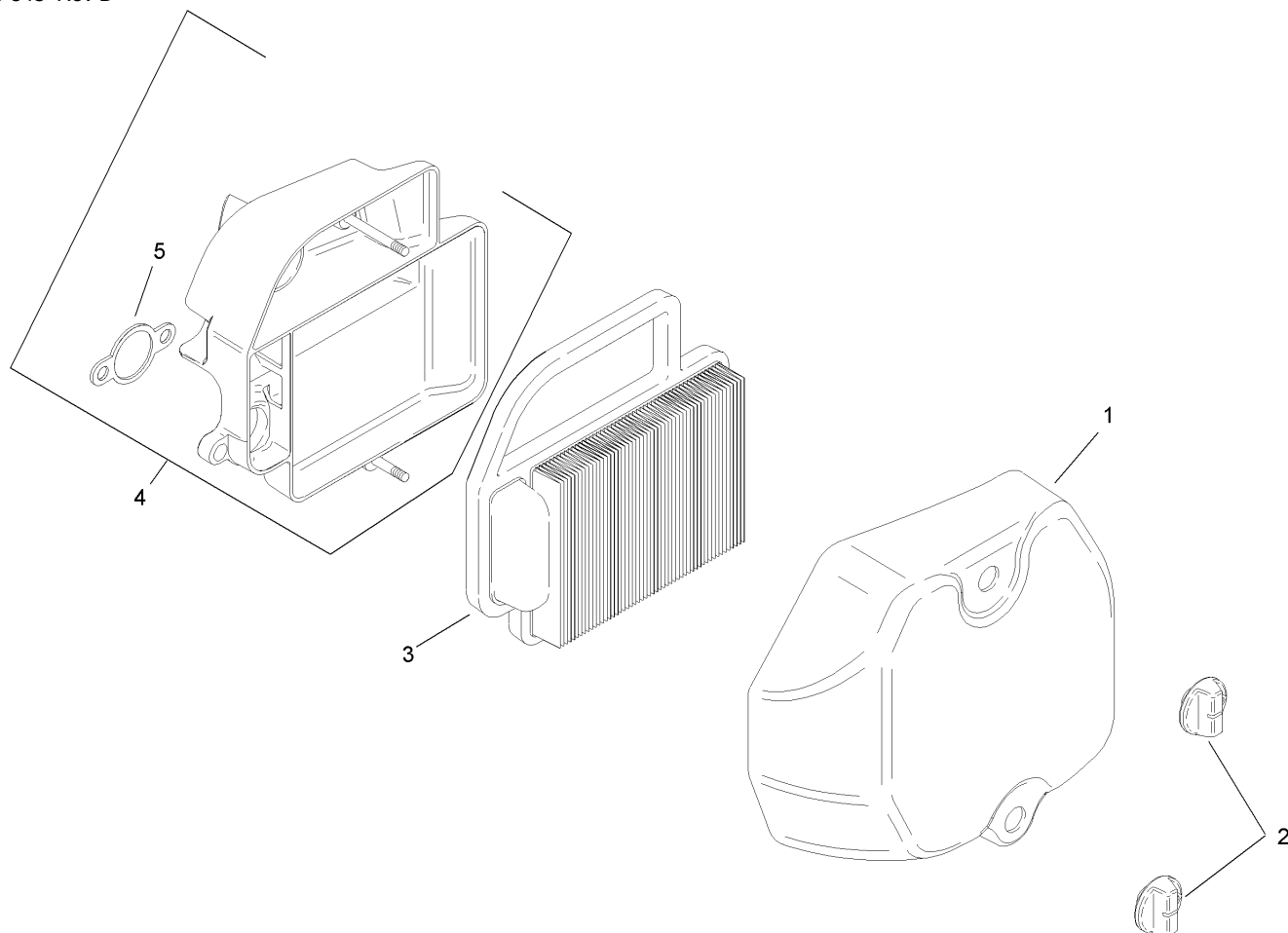
Ref	Part No.	Qty.	Description
③1	20 041 07-S	1	Gasket-Deflector, Heat
③2	20 265 01-S	1	Deflector-Heat
③3	M-651020-S	1	Screw-Flange, Hex (M6X1.0X20)
③4	20 853 16-S	1	Carburetor ASM W/Gaskets (Includes 5-6)
③5	12 041 01-S	1	Gasket-Carburetor
③6	12 041 02-S	1	Gasket-Base, Air Cleaner
③7	20 072 05-S	1	Stud-Mounting, Carburetor (M6X1.0X100)
③8	M-641060-S	2	Nut-Hex, Flange (M6X1.0)
③9	25 237 14-S	2	Clamp-Hose
③10	20 353 01-S	1	Line-Fuel, 7 Inch (Filter To Carb)
④11	98021	1	Filter-Fuel
①③12	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
①③13	12 755 110-S	1	Choke Shaft Kit
①③14	12 757 02-S	1	Float Repair Kit
①③15	12 757 03-S	1	Carburetor Repair Kit
①③16	12 757 33-S	1	Solenoid Repair Kit
①③17	12 757 37-S	1	Bowl Replacement Kit (W/Gaskets)
①③18	12 454 03-S	1	Tie-Wire



Engine Control Assembly

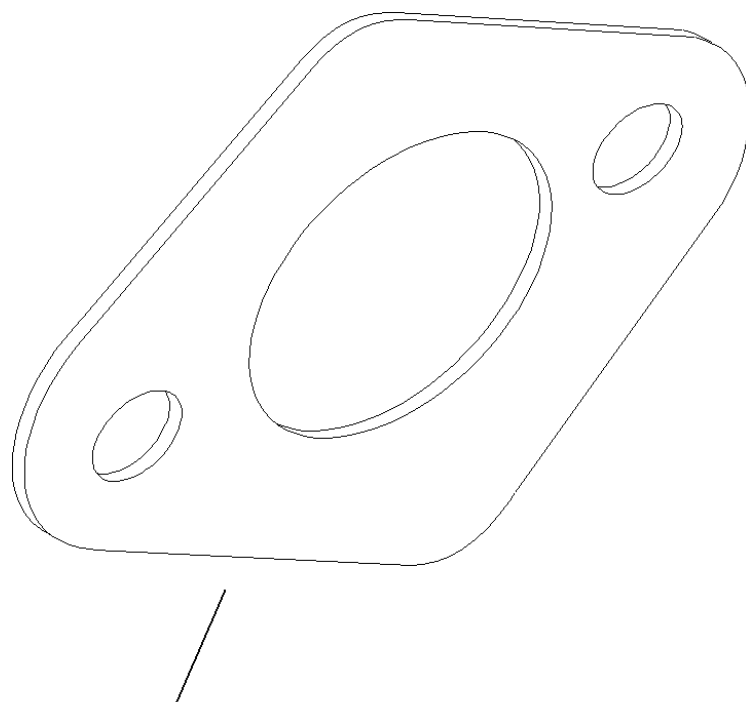
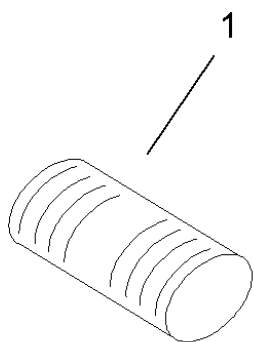
Kohler SV540-0019

Ref	Part No.	Qty.	Description
❸1	20 536 05-S	1	Speed Control ASM
❸2	12 237 01-S	1	Clamp-Cable
❸3	M-545016-S	2	Screw-HHFTF (M5X0.8X16)
❸4	M-664020-S	2	Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20)
❸5	20 079 05-S	1	Linkage-Choke (Single Wire)
❸6	12 089 11-S	1	Spring-Control, Speed
❸7	20 086 10-S	1	Screw-Thread Forming (M4X0.7X25)
❸8	20 090 02-S	1	Lever-Governor
❸9	52 211 04-S	1	Bolt-Square Neck, Round Head (1/4-20X1)
❸10	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
❸11	12 100 07-S	1	Nut-Flange, Hex (1/4-20)
❸12	20 089 11-S	1	Spring-Governor
❸13	20 089 10-S	1	Spring-Linkage
❸14	25 158 11-S	1	Bushing-Linkage, Throttle
❸15	20 079 04-S	1	Linkage-Throttle
❸16	25 158 08-S	1	Bushing-Retaining, Linkage



Air Intake and Filtration Assembly Kohler SV540-0019

Ref	Part No.	Qty.	Description
③1	20 096 04-S	1	Cover-Cleaner, Air
③2	25 341 04-S	2	Knob-Cover
④3	98018	1	Element-Air Cleaner
③4	20 094 01-S	1	Air Cleaner Base Kit (Includes 5)
③5	12 041 02-S	1	Gasket-Base, Air Cleaner



Exhaust and Gasket Assembly Kohler SV540-0019

Ref	Part No.	Qty.	Description
③1	25 072 04-S	2	Stud (M8X1.25X33)
③2	20 041 12-S	1	Gasket-Exhaust
①③3	20 755 05-S	1	Gasket Set

Attachments and Accessories

For 13AX60RG544 - LX420 Lawn Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
42 Inch Two-Stage Snowthrower	190-032-101
42 Inch Twin Bagger	190-180-190
46 Inch Front Blade	190-833-000
8 Inch Rear Wheel Weight Kit	59159
Spark Plug	77-7330
Mulch Kit (42 Inch Deck)	77210
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
Tire Chain Kit	82722
Filter-Air	98018
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (2 Blades, 42 Inch Decks)	98022

NOTES

