Form Number 3357-947 Rev C

# LX425 Lawn Tractor

**Model No. 13BX60RG744 - 1A087H10172 and up.**
**Model No. 13BX60RG748 - 1A087H10172 and up.**

## Parts Catalog

**Ordering Replacement Parts**
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

**Reference Numbers Indicating Quantity**
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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# Contents


| Description | Page |
|---|---|
| Front and Rear Wheel Assembly | 3 |
| Deck Lift Arm Assembly | 4 |
| Steering Shaft and Front Axle Assembly | 5 |
| Frame and Battery Assembly | 6 |
| Seat and Fender Assembly | 7 |
| Fuel Tank and Hood Assembly | 8 |
| Transmission, Belt and Pulley Assembly | 10 |
| Single Speed Transmission Assembly No. 112-0368 | 12 |
| Brake and Traction Pedal Assembly | 14 |
| PTO Engage Assembly | 15 |
| Deck Assembly | 16 |
| Spindle Assembly No. 112-0460 | 18 |
| Muffler Assembly | 19 |
| Crankshaft Assembly Kohler SV540-0019 | 20 |
| Crankcase Assembly Kohler SV540-0019 | 21 |
| Oil Pan and Lubrication Assembly Kohler SV540-0019 | 22 |
| Head, Valve and Breather Assembly Kohler SV540-0019 | 23 |
| Ignition and Electrical Assembly Kohler SV540-0019 | 24 |
| Blower Housing Assembly Kohler SV540-0019 | 25 |
| Starter Assembly Kohler SV540-0019 | 26 |
| Fuel System Assembly Kohler SV540-0019 | 27 |
| Engine Control Assembly Kohler SV540-0019 | 28 |
| Air Intake and Filtration Assembly Kohler SV540-0019 | 29 |
| Exhaust and Gasket Assembly Kohler SV540-0019 | 30 |
| Attachments and Accessories List | 31 |


# Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| | |
|---|---|
| AR | as required |
| ASM | assembly |
| BBC | blade brake clutch |
| CARR | carriage |
| DEG | degrees |
| EXT | external |
| FH | flat head |
| GA | gauge |
| HD | heavy-duty |
| HF | hex flange |
| HH | hex head |
| HHF | hex head flange |
| HHFTF | hex head flange thread forming |
| HJ | hex jam |
| HLH | hex lag head |
| HOC | height-of-cut |
| HSBH | hex socket button head |
| HSFH | hex socket flat head |
| HSH | hex socket head |
| HWH | hex washer head |
| HWHTF | hex washer head thread forming |
| HYD | hydraulic |
| LH | left hand |
| NI | nylon insert |
| NPTF | national pipe thread fine |
| PFH | phillips flat head |
| PPH | phillips pan head |
| PPHTF | phillips pan head thread forming |
| PRH | phillips round head |
| PTH | phillips truss head |
| PTO | power-take-off |
| RH | right hand |
| ROPS | roll-over protection system |
| SFH | slotted fillister head |
| SHH | slotted hex head |
| SHWH | slotted hex washer head |
| SPH | slotted pan head |
| SQH | square head |
| SRH | slotted round head |
| STD | standard |
| TAP | self tapping |
| TTH | torx truss head |

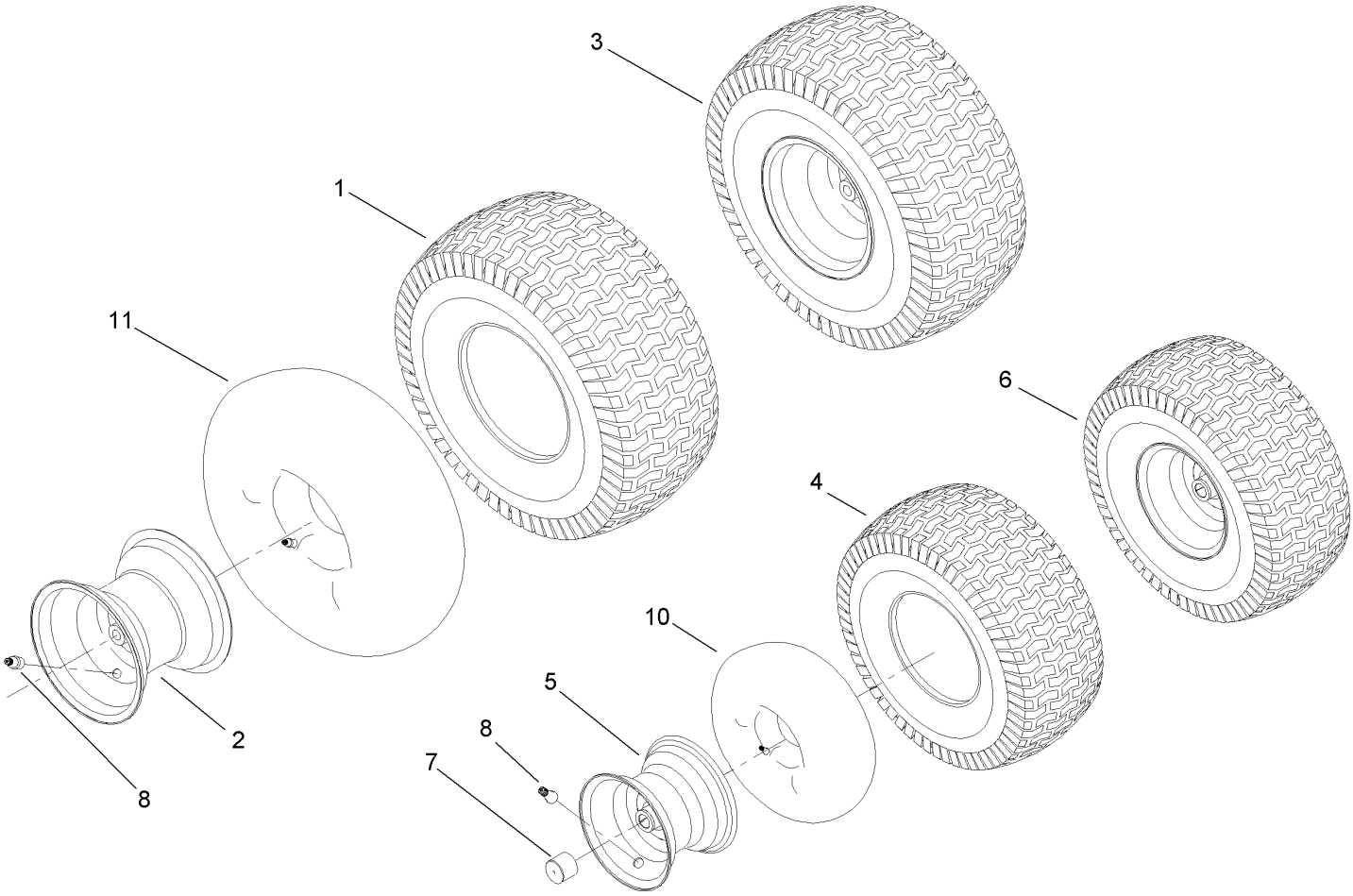
# Footnotes

❶ Not illustrated

❷ Not serviced separately

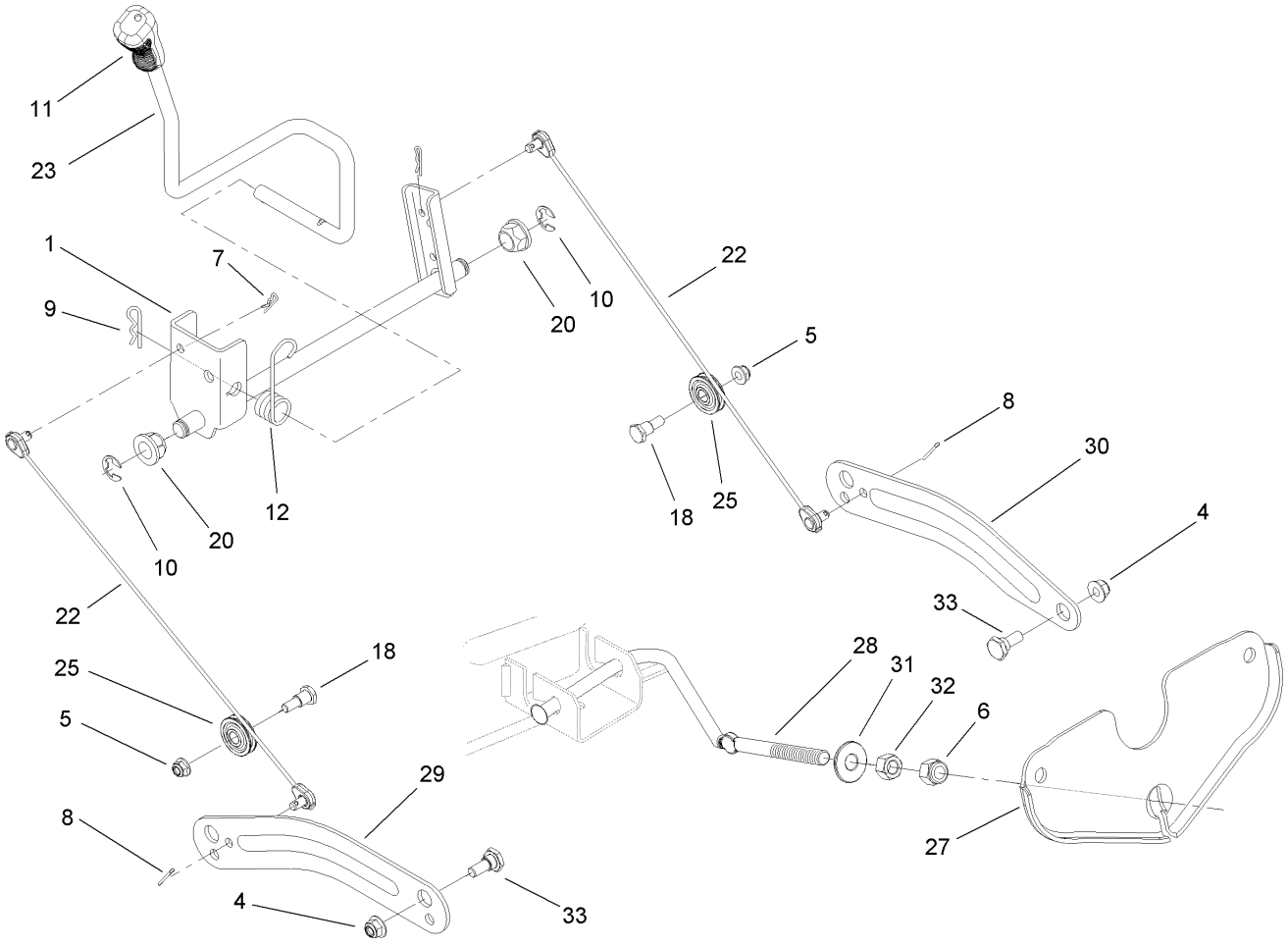
❸ Obtain from your local Kohler dealer

❹ Obtain from your local Toro dealer



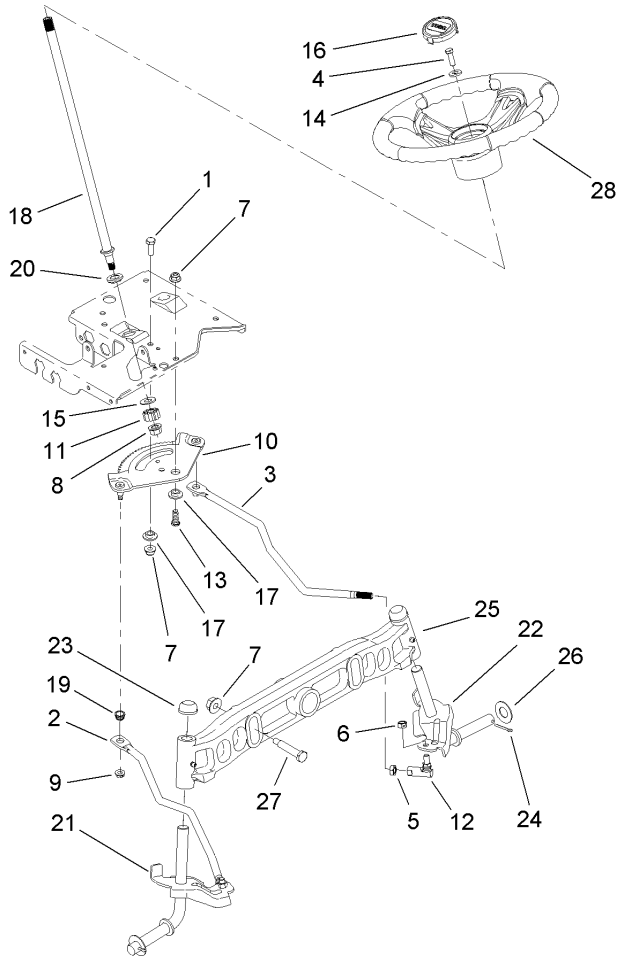

# Front and Rear Wheel Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0713 | 1 | Tire-Multi Trac |
| 2 | 112-0448 | 1 | Rim-Wheel, Rear |
| 3 | 112-0496 | 1 | Rear Wheel ASM |
| 4 | 112-0576 | 1 | Tire-Front |
| 5 | 112-0468 | 1 | Rim-Wheel, Front |
| 6 | 112-0491 | 1 | Front Wheel ASM |
| 7 | 112-5968 | 1 | Cap-Hub |
| 8 | 112-0503 | 1 | Valve-Air, Tubeless |
| 10 | 232-39 | 1 | Tube-Inner |
| 11 | 93-3893 | 1 | Tube-Inner |




# Deck Lift Arm Assembly

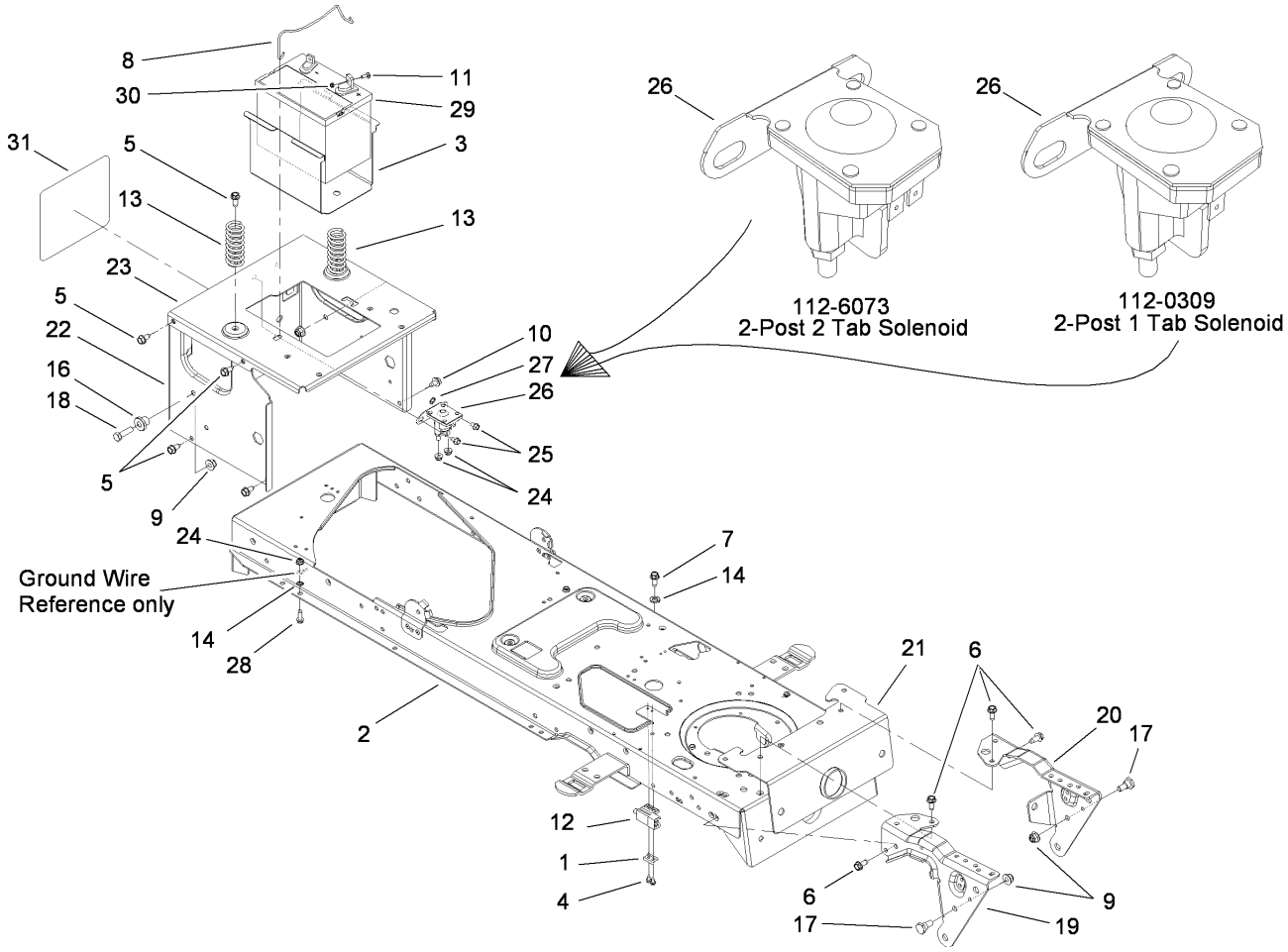
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-5969 | 1 | Lift Shaft ASM |
| 4 | 112-0668 | 1 | Nut-Lock, Flange |
| 5 | 112-0650 | 1 | Nut-Lock, Flange |
| 6 | 112-0476 | 1 | Nut-Lock, Hex (Nylon) |
| 7 | 112-0459 | 1 | Pin-Cotter |
| 8 | 112-0568 | 1 | Pin-Cotter |
| 9 | 112-0394 | 1 | Pin-Hair |
| 10 | 112-0586 | 1 | Ring-E |
| 11 | 112-0585 | 1 | Grip-Handle |
| 12 | 112-0477 | 1 | Spring-Torsion |
| 18 | 112-0443 | 1 | Bolt-Shoulder |
| 20 | 112-0347 | 1 | Bearing-Flange |
| 22 | 112-0374 | 1 | Cable-Lift |
| 23 | 112-5970 | 1 | Handle-Lift |
| 25 | 112-0502 | 1 | Pulley-Roller |
| 27 | 112-0704 | 1 | Bracket-Hanger, Deck |
| 28 | 112-0607 | 1 | Rod-Deck, Front Adjustment |
| 29 | 112-0690 | 1 | Arm-Lift, Deck (RH) |
| 30 | 112-0719 | 1 | Arm-Lift, Deck (LH) |
| 31 | 112-0641 | 1 | Cup-Pivot, Lift |
| 32 | 112-0458 | 1 | Nut-Hex |
| 33 | 112-0669 | 1 | Bolt-Shoulder |




# Steering Shaft and Front Axle Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0492 | 1 | Screw-HH |
| 2 | 112-0355 | 1 | Link-Drag, RH |
| 3 | 112-0346 | 1 | Link-Drag, LH |
| 4 | 112-0473 | 1 | Screw-HH |
| 5 | 112-0493 | 1 | Nut-Jam |
| 6 | 112-0483 | 1 | Nut-Hex, Lock |
| 7 | 112-0668 | 1 | Nut-Lock, Flange |
| 8 | 112-0859 | 1 | Nut-Lock, Flange |
| 9 | 112-0511 | 1 | Nut-Lock, Flange |
| 10 | 112-0862 | 1 | Gear-Steering |
| 11 | 112-0863 | 1 | Gear-Pinion, Steering |
| 12 | 112-0917 | 1 | Ball Joint ASM |
| 13 | 112-0631 | 1 | Screw-HH |
| 14 | 112-0924 | 1 | Washer-Flat |
| 15 | 112-0925 | 1 | Washer-Flat |
| 16 | 112-3734 | 1 | Cap-Wheel, Steering |
| 17 | 112-0881 | 1 | Spacer-Shoulder |
| 18 | 112-5804 | 1 | Shaft-Steering |
| 19 | 112-0929 | 1 | Bushing |
| 20 | 112-0930 | 1 | Bearing-Flange, Hex |
| 21 | 112-0547 | 1 | RH Axle ASM |
| 22 | 112-0562 | 1 | LH Axle ASM |
| 23 | 112-0323 | 1 | Cap |
| 24 | 112-0519 | 1 | Pin-Cotter |

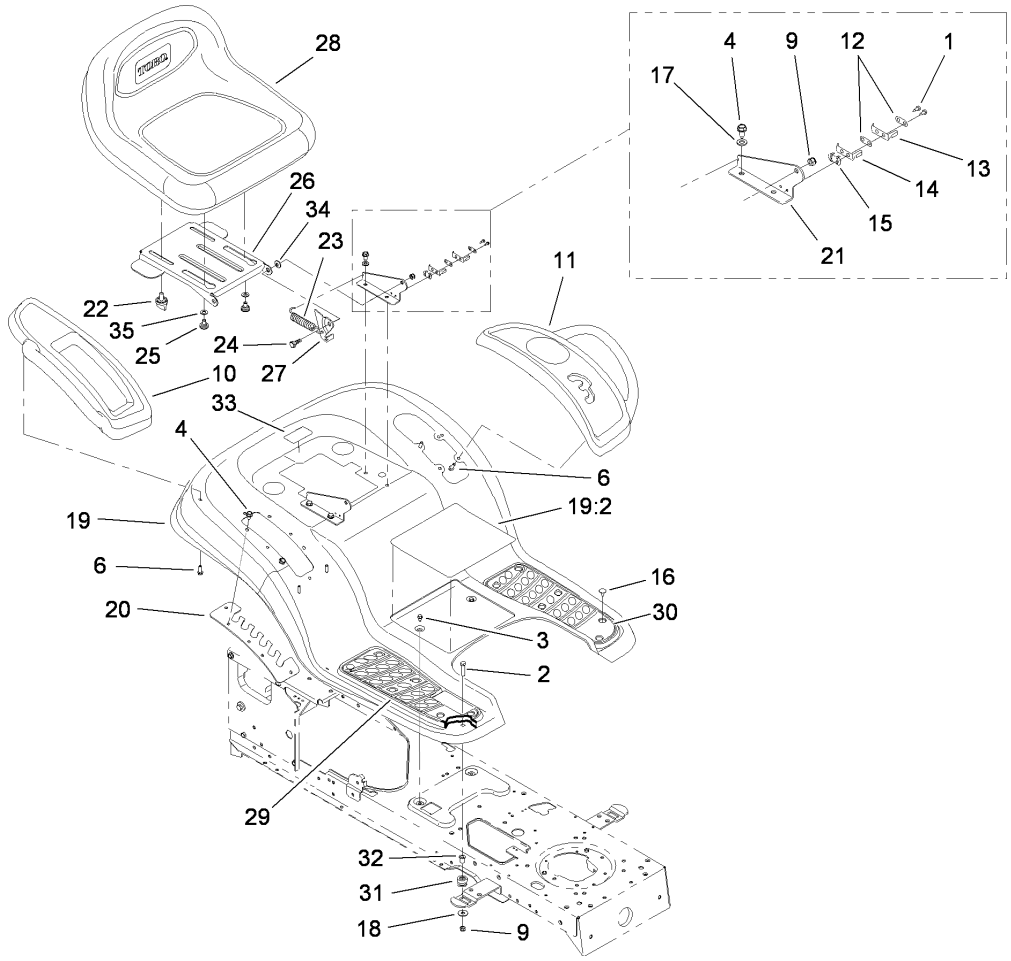
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 112-5971 | 1 | Axle-Pivot, Front |
| 26 | 112-5972 | 1 | Washer-Flat |
| 27 | 112-0486 | 1 | Bolt-Shoulder |
| 28 | 112-5973 | 1 | Wheel-Steering, Softgrip |




# Frame and Battery Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0671 | 1 | Plate-Switch |
| 2 | 112-5974 | 1 | Lower Frame ASM |
| 3 | 112-0570 | 1 | Tray-Battery |
| 4 | 112-0651 | 1 | Screw-HH, TAP |
| 5 | 112-5975 | 1 | Screw-HH, TAP |
| 6 | 112-0395 | 1 | Screw-HWH |
| 7 | 112-0659 | 1 | Screw-HWH |
| 8 | 112-0581 | 1 | Rod-Holddown, Battery |
| 9 | 112-0668 | 1 | Nut-Lock, Flange |
| 10 | 112-0676 | 1 | Screw-TAP |
| 11 | 112-5976 | 1 | Screw-HHF |
| 12 | 112-0455 | 1 | Switch-Interlock |
| 13 | 112-0501 | 1 | Spring-Compression |
| 14 | 112-0703 | 1 | Washer-Lock, External |
| 16 | 112-0661 | 1 | Spacer-Shoulder |
| 17 | 112-0565 | 1 | Bolt-Shoulder |
| 18 | 112-0557 | 1 | Screw-HH |
| 19 | 112-0620 | 1 | Bracket-Pivot, Support |
| 20 | 112-0610 | 1 | Bracket-Pivot, Support |
| 21 | 112-5977 | 1 | Bracket-Pivot, Bar |
| 22 | 112-0728 | 1 | Frame-Upper |
| 23 | 112-0647 | 1 | Bracket-Frame, Seat |
| 24 | 112-0636 | 1 | Nut-Lock, Flange |
| 25 | 112-0524 | 1 | Screw-HWHTF |

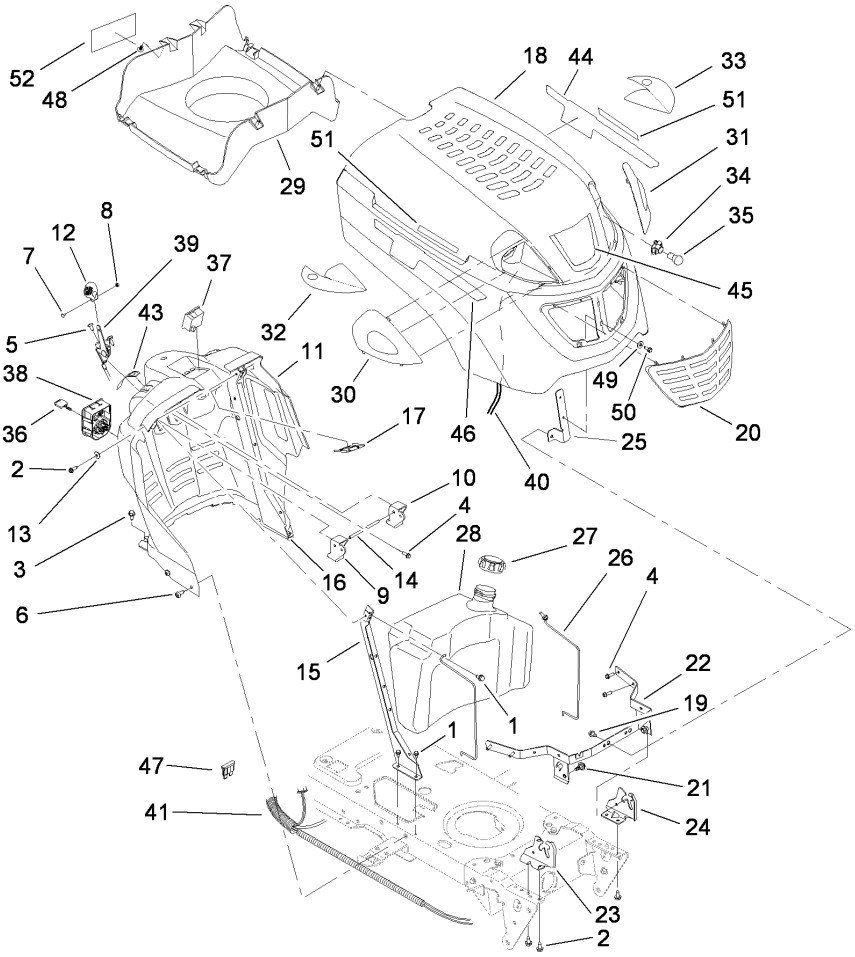
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 112-0309 | 1 | Solenoid-12V, 2 Post 1 Tab |
| 26 | 112-6073 | 1 | Solenoid-12V, 2 Post 2 Tab |
| 27 | 112-0703 | 1 | Washer-Lock, External |
| 28 | 112-0587 | 1 | Screw-HH, TAP |
| 29 | 112-0425 | 1 | Battery-245, Cca (Dry Flat Top) |
| 30 | 112-5978 | 1 | Nut-Sems |
| 31 | 112-1284 | 1 | Decal-Toro |




# Seat and Fender Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0626 | 1 | Screw-HWHTF |
| 2 | 112-0373 | 1 | Screw-HH |
| 3 | 112-0524 | 1 | Screw-HWHTF |
| 4 | 112-0556 | 1 | Screw-HWH |
| 6 | 112-0509 | 1 | Screw-HH, TAP |
| 9 | 112-0650 | 1 | Nut-Lock, Flange |
| 10 | 112-0471 | 1 | Cover-Fender, RH |
| 11 | 112-0470 | 1 | Cover-Fender, LH |
| 12 | 112-0635 | 1 | Plate-Insulator |
| 13 | 112-0529 | 1 | Switch-Spring |
| 14 | 112-0532 | 1 | Switch-Spring, Inner |
| 15 | 112-0637 | 1 | Plate-Boss, Insulator |
| 16 | 112-0549 | 1 | Clip-Ratchet, Fastener |
| 17 | 112-0517 | 1 | Washer-Lock, External |
| 18 | 112-0582 | 1 | Washer-Flat |
| 19 | 112-5855 | 1 | Fender And Decal ASM |
| 19:2 | 112-1262 | 1 | Decal-Danger |
| 20 | 112-0629 | 1 | Bracket-Adjusting, Lift |
| 21 | 112-0905 | 1 | Bracket-Mount, Seat |
| 22 | 112-0409 | 1 | Knob |
| 23 | 112-0616 | 1 | Spring-Extension |
| 24 | 112-0575 | 1 | Bolt-Shoulder |
| 25 | 112-0554 | 1 | Bolt-Shoulder |
| 26 | 112-0593 | 1 | Bracket-Seat |

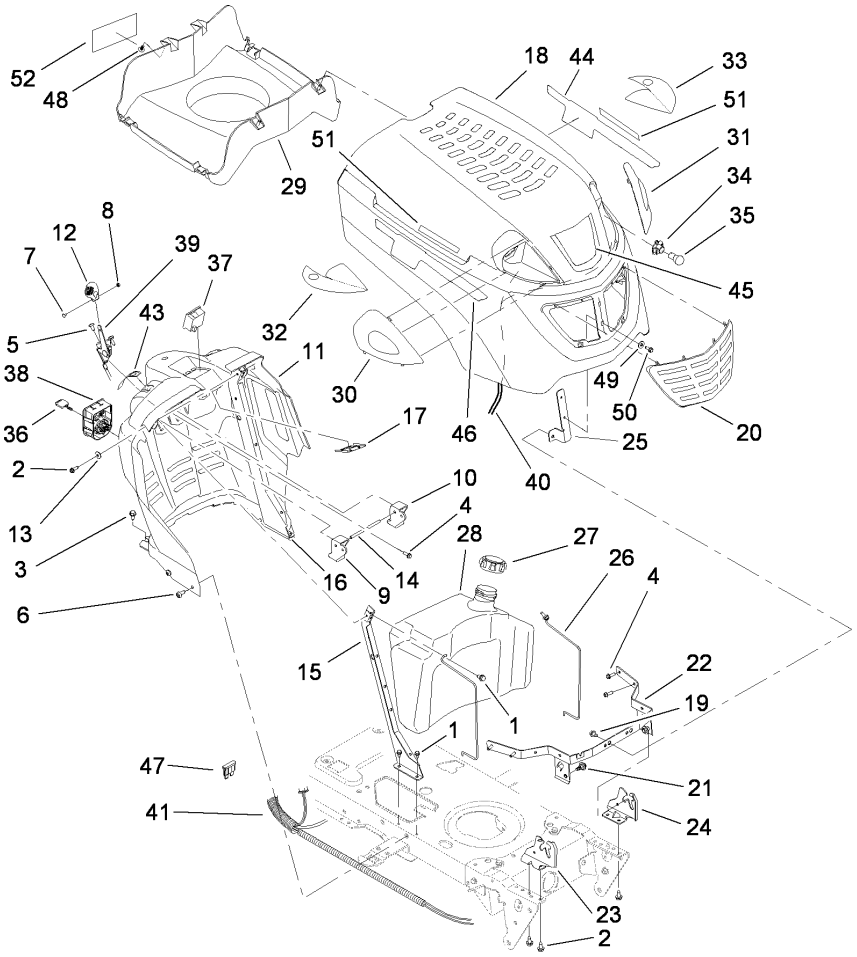
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 27 | 112-0646 | 1 | Bracket-Lift, LH |
| 28 | 112-0363 | 1 | Seat-Back, Medium |
| 29 | 112-0540 | 1 | Pad-Foot, RH |
| 30 | 112-0545 | 1 | Pad-Foot, LH |
| 31 | 112-3732 | 1 | Grommet |
| 32 | 112-3733 | 1 | Spacer |
| 33 | 112-1260 | 1 | Decal-Service (Toro Hotline) |
| 34 | 112-5979 | 1 | Washer-Bell |
| 35 | 112-5980 | 1 | Washer-Flat |




# Fuel Tank and Hood Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0524 | 1 | Screw-HWHTF |
| 2 | 112-0587 | 1 | Screw-HH, TAP |
| 3 | 112-5981 | 1 | Screw-HH, TAP |
| 4 | 112-0509 | 1 | Screw-HH, TAP |
| 5 | 112-0550 | 1 | Screw-TAP |
| 6 | 112-0563 | 1 | Screw-TAP |
| 7 | 112-0478 | 1 | Screw-PTH |
| 8 | 112-0515 | 1 | Nut-Hex |
| 9 | 112-0526 | 1 | Lever-Cruise |
| 10 | 112-0580 | 1 | Lever-Brake |
| 11 | 112-5982 | 1 | Dash |
| 12 | 112-0474 | 1 | Knob-Control |
| 13 | 112-0485 | 1 | Washer-Spring |
| 14 | 112-0604 | 1 | Rod-Lever, Bent |
| 15 | 112-5983 | 1 | Support-Dash, RH |
| 16 | 112-5984 | 1 | Support-Dash, LH |
| 17 | 112-5809 | 1 | Bracket-PTO |
| 18 | 112-0444 | 1 | Hood |
| 19 | 112-0906 | 1 | Screw-HWHTF |
| 20 | 112-0381 | 1 | Grill |
| 21 | 112-0597 | 1 | Bolt-Shoulder |
| 22 | 112-5985 | 1 | Bracket-Pivot |
| 23 | 112-0727 | 1 | Bracket-Pivot, Hood (RH) |
| 24 | 112-0726 | 1 | Bracket-Pivot, Hood (LH) |

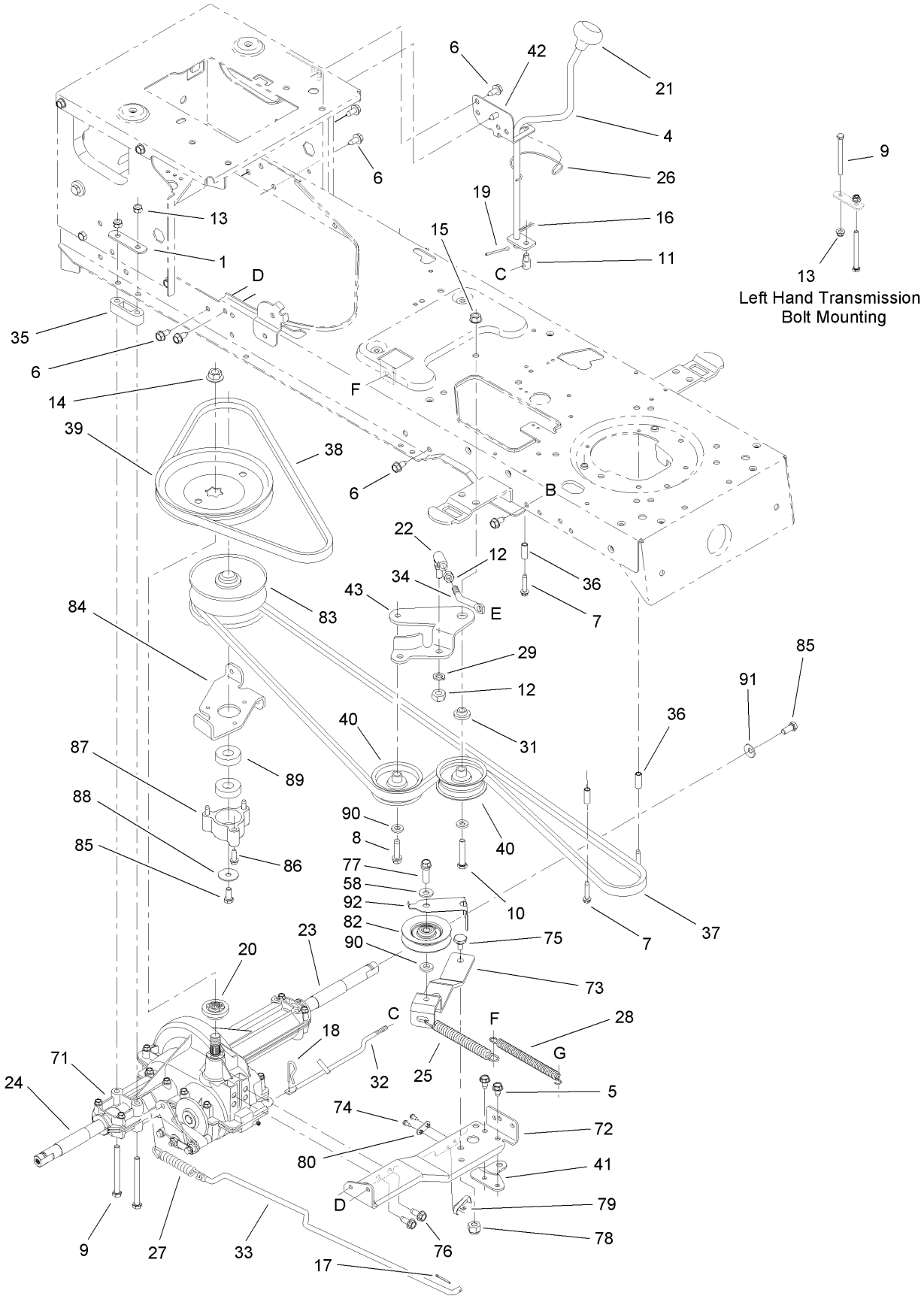
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 112-5986 | 1 | Bracket-Support, Hood |
| 26 | 112-0678 | 1 | Rod-Support |
| 27 | 112-0321 | 1 | Cap-Fuel |
| 28 | 112-5987 | 1 | Fuel-Tank, 3 Gallon |
| 29 | 112-5802 | 1 | Plenum-Hood |
| 30 | 112-0447 | 1 | Lens-RH |
| 31 | 112-0446 | 1 | Lens-LH |
| 32 | 112-5810 | 1 | Reflector-RH |
| 33 | 112-5811 | 1 | Reflector-LH |
| 34 | 112-0408 | 1 | Socket-Headlight |
| 35 | 112-0402 | 1 | Lamp-12V, Miniature |
| 36 | 112-0312 | 1 | Key-Ignition |
| 37 | 112-0336 | 1 | Meter-Indicator, Systems |
| 38 | 112-0865 | 1 | Module-Switch, Ignition |
| 39 | 112-0489 | 1 | Cable-Throttle And Choke |
| 40 | 112-0480 | 1 | Harness-Headlight |
| 41 | 112-0595 | 1 | Harness-Wire, 2 Post 1 Tab (Solenoid) |
| 41 | 112-6074 | 1 | Harness-Wire, 2 Post 2 Tab (Solenoid) |
| 43 | 112-1271 | 1 | Decal-Throttle, Dash |
| 44 | 112-5952 | 1 | Decal-Hood, Left Side |
| 45 | 112-3716 | 1 | Decal-Hood |
| 46 | 112-5953 | 1 | Decal-Hood, Right Side |




# Fuel Tank and Hood Assembly (continued)

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 47 | 112-5943 | 1 | Fuse-20 Amp |
| 48 | 112-5988 | 1 | Clip-Ratchet |
| 49 | 112-5989 | 1 | Washer-Flat |
| 50 | 112-0587 | 1 | Screw-HH, TAP |
| 51 | 112-5954 | 1 | Decal-Panel, Side |
| 52 | 112-5956 | 1 | Decal-Parts, Service |

# Transmission, Belt and Pulley Assembly

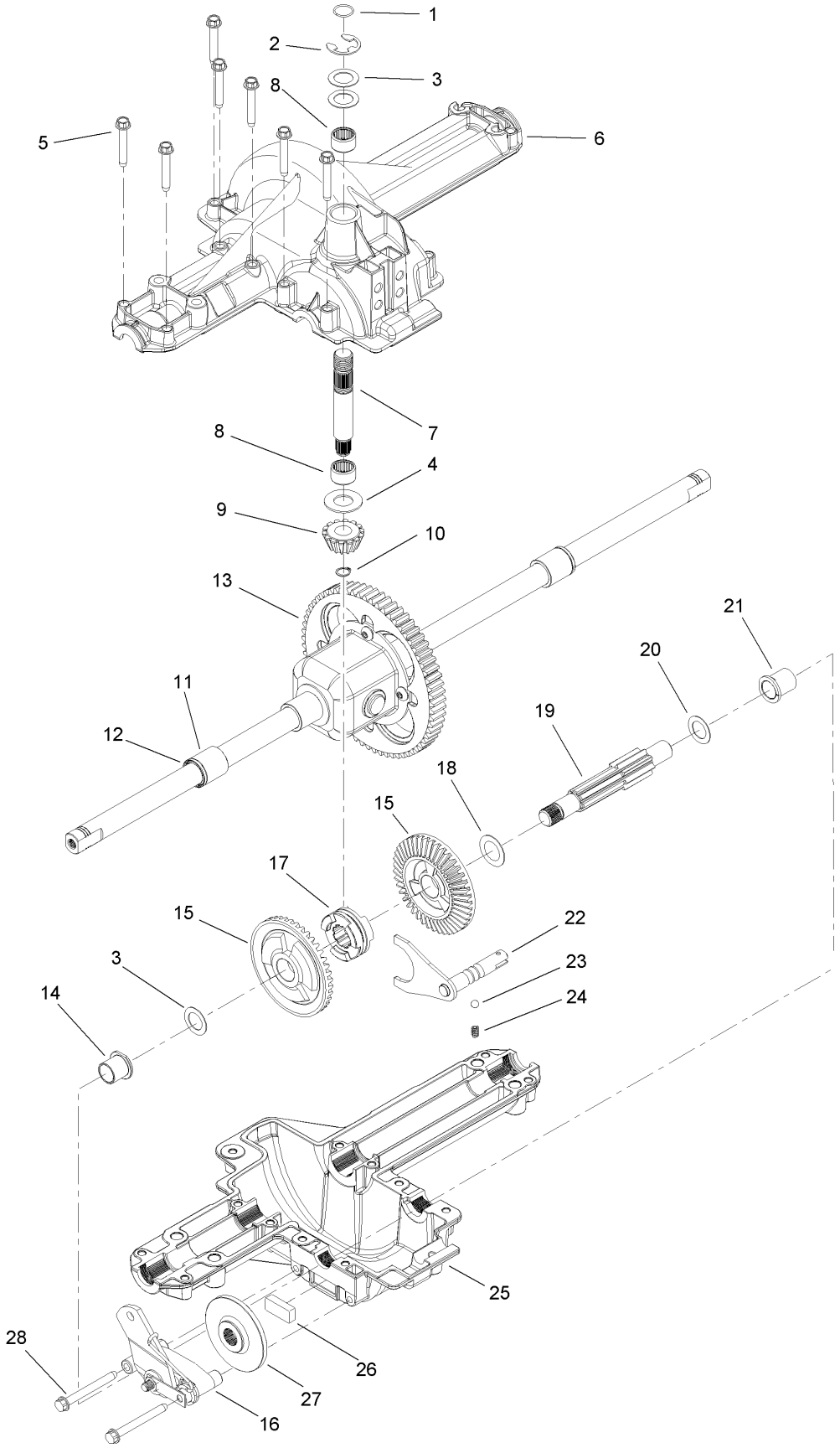


# Transmission, Belt and Pulley Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0628 | 1 | Bracket-Mounting, Transmission |
| 4 | 112-0627 | 1 | Shift Lever ASM |
| 5 | 112-0676 | 1 | Screw-TAP |
| 6 | 112-5975 | 1 | Screw-HH, TAP |
| 7 | 112-0603 | 1 | Screw-HH |
| 8 | 112-0469 | 1 | Screw-HH, TAP |
| 9 | 112-0667 | 1 | Screw-HH |
| 10 | 112-0421 | 1 | Screw-HH |
| 11 | 112-0592 | 1 | Ferrule-Adj |
| 12 | 112-0343 | 1 | Nut-Hex |
| 13 | 112-0650 | 1 | Nut-Lock, Flange |
| 14 | 112-0451 | 1 | Nut-Flange |
| 15 | 112-0385 | 1 | Nut-Lock, Flange |
| 16 | 112-0459 | 1 | Pin-Cotter |
| 17 | 112-0568 | 1 | Pin-Cotter |
| 18 | 112-0639 | 1 | Pin-Hair |
| 19 | 112-0412 | 1 | Pin-Cotter |
| 20 | 112-0450 | 1 | Hub-Pulley |
| 21 | 112-0514 | 1 | Knob-Shift |
| 22 | 112-0306 | 1 | Ball Joint ASM |
| 23 | 112-0670 | 1 | Sleeve |
| 24 | 112-0683 | 1 | Sleeve |
| 25 | 112-5991 | 1 | Spring-Extension |
| 26 | 112-0357 | 1 | Clip-Spring, Shifter |
| 27 | 112-0350 | 1 | Spring-Extension |
| 28 | 112-0348 | 1 | Spring-Extension |
| 29 | 112-0415 | 1 | Washer-Lock |
| 31 | 112-0345 | 1 | Spacer-Shoulder |
| 32 | 112-5992 | 1 | Rod-Shift |
| 33 | 112-0655 | 1 | Rod-Brake |
| 34 | 112-0538 | 1 | Rod-Adjustment, Idler |
| 35 | 112-0673 | 1 | Spacer-Transaxle |
| 36 | 112-0644 | 1 | Spacer |
| 37 | 112-0301 | 1 | Belt-Drive, Variable Speed |
| 38 | 112-0305 | 1 | Belt-Drive, Transmission |
| 39 | 112-0379 | 1 | Pulley-V (W/Hub) |
| 40 | 112-3687 | 1 | Pulley-Idler, Flat |
| 41 | 112-5813 | 1 | Bracket-Shift |
| 42 | 112-0638 | 1 | Bracket-Shift |
| 43 | 112-0525 | 1 | Bracket-Idler, Center Double |
| 58 | 112-0541 | 1 | Washer-Flat |
| 71 | 112-0368 | 1 | Single Speed Transmission ASM |
| 72 | 112-0552 | 1 | Bracket-Torque |
| 73 | 112-0434 | 1 | Bracket-Idler |
| 74 | 112-0626 | 1 | Screw-HWHTF |
| 75 | 112-5993 | 1 | Screw-HH |
| 76 | 112-0556 | 1 | Screw-HWH |
| 77 | 112-0469 | 1 | Screw-HH, TAP |
| 78 | 112-5994 | 1 | Nut-Lock, Hex |
| 79 | 112-0602 | 1 | Switch-Spring, Short |
| 80 | 112-0625 | 1 | Plate-Insulator |
| 82 | 112-0892 | 1 | Pulley-Idler, V-Type |

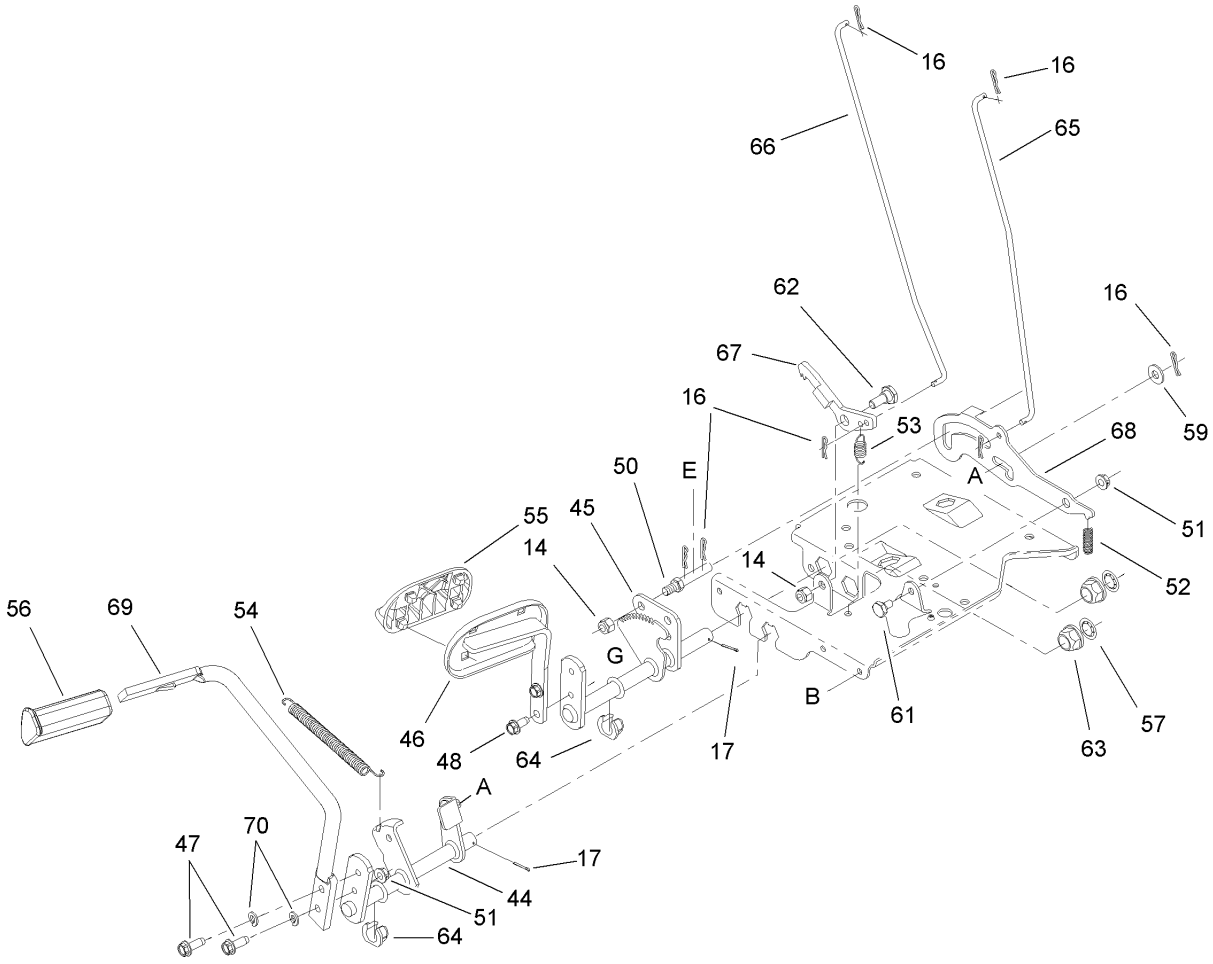
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 83 | 112-0364 | 1 | Variable Speed Pulley ASM |
| 84 | 112-5995 | 1 | Bracket-Pulley |
| 85 | 112-0551 | 1 | Screw-HH |
| 86 | 112-0587 | 1 | Screw-HH, TAP |
| 87 | 112-5996 | 1 | Cup-Bearing |
| 88 | 112-0500 | 1 | Washer-Flat |
| 89 | 112-0423 | 1 | Bearing-Ball |
| 90 | 112-0544 | 1 | Washer-Flat |
| 91 | 112-0435 | 1 | Washer-Bell |
| 92 | 112-5883 | 1 | Guide-Belt, Traction |

# Single Speed Transmission Assembly No. 112-0368



# Single Speed Transmission Assembly No. 112-0368

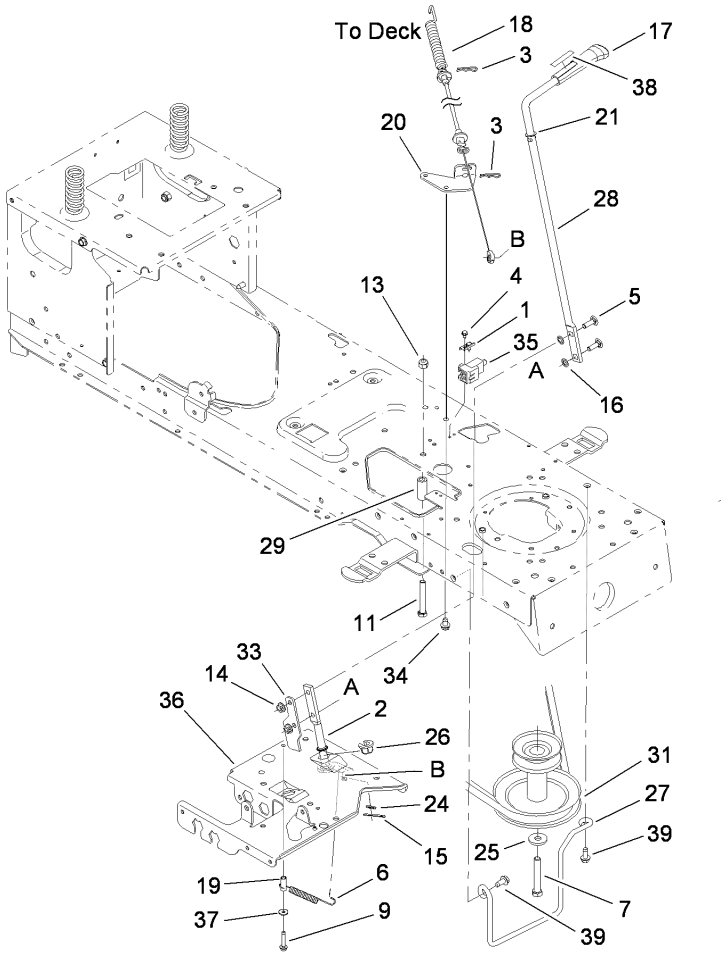
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0819 | 1 | Ring-Wire |
| 2 | 112-0756 | 1 | Ring-E |
| 3 | 112-0745 | 1 | Washer-Flat |
| 3 | 112-0748 | 1 | Washer-Flat |
| 3 | 112-0750 | 1 | Washer-Flat |
| 4 | 112-0769 | 1 | Washer-Thrust |
| 5 | 112-0839 | 1 | Screw-TAP |
| 6 | 112-0833 | 1 | Housing-Upper |
| 7 | 112-0826 | 1 | Shaft-Input |
| 8 | 112-0808 | 1 | Bearing-Needle |
| 9 | 112-0807 | 1 | Pinion-Input, 14T |
| 10 | 112-0809 | 1 | Ring-Snap |
| 11 | 112-5944 | 1 | Sleeve-Bearing |
| 12 | 112-0800 | 1 | Seal |
| 13 | 112-0823 | 1 | Differential ASM |
| 14 | 112-0794 | 1 | Bearing-Flange |
| 15 | 112-0796 | 1 | Gear-Bevel, 42T |
| 16 | 112-0832 | 1 | Brake ASM |
| 17 | 112-0840 | 1 | Collar-Clutch |
| 18 | 112-5945 | 1 | Washer-Flat |
| 19 | 112-0841 | 1 | Shaft-Drive |
| 20 | 112-0755 | 1 | Washer-Thrust |
| 21 | 112-0795 | 1 | Bearing-Flange |
| 22 | 112-0806 | 1 | Shift Fork ASM |
| 23 | 112-0799 | 1 | Ball-Detent |
| 24 | 112-0801 | 1 | Spring-Detent |
| 25 | 112-0834 | 1 | Housing-Lower |
| 26 | 112-0741 | 1 | Puck-Brake |
| 27 | 112-0817 | 1 | Disc-Brake |
| 28 | 112-0698 | 1 | Screw-HWH |




# Brake and Traction Pedal Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 14 | 112-0668 | 1 | Nut-Lock, Flange |
| 16 | 112-5997 | 1 | Pin-Cotter |
| 17 | 112-0568 | 1 | Pin-Cotter |
| 44 | 112-0648 | 1 | Brake Control ASM |
| 45 | 112-5998 | 1 | Speed Control ASM |
| 46 | 112-0680 | 1 | Pedal ASM |
| 47 | 112-5999 | 1 | Screw-HWHTF |
| 48 | 112-0395 | 1 | Screw-HWH |
| 50 | 112-0599 | 1 | Pin |
| 51 | 112-6000 | 1 | Nut-Lock, Flange |
| 52 | 112-0506 | 1 | Spring |
| 53 | 112-0510 | 1 | Spring-Extension |
| 54 | 112-0348 | 1 | Spring-Extension |
| 55 | 112-0543 | 1 | Pad-Pedal |
| 56 | 112-6001 | 1 | Pad-Brake |
| 57 | 112-0339 | 1 | Washer-Flat |
| 59 | 112-6002 | 1 | Washer-Flat |
| 61 | 112-5817 | 1 | Bolt-Shoulder |
| 62 | 112-0442 | 1 | Bolt-Shoulder |
| 63 | 112-0347 | 1 | Bearing-Flange |
| 64 | 112-0387 | 1 | Bearing-Flange, Hex (Split) |
| 65 | 112-6003 | 1 | Rod-Brake, Lock Control |
| 66 | 112-0662 | 1 | Rod-Control, Cruise |
| 67 | 112-6004 | 1 | Latch-Cruise |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 68 | 112-5816 | 1 | Bracket-Lock Out |
| 69 | 112-6005 | 1 | Pedal-Brake |
| 70 | 112-6006 | 1 | Washer-Lock |

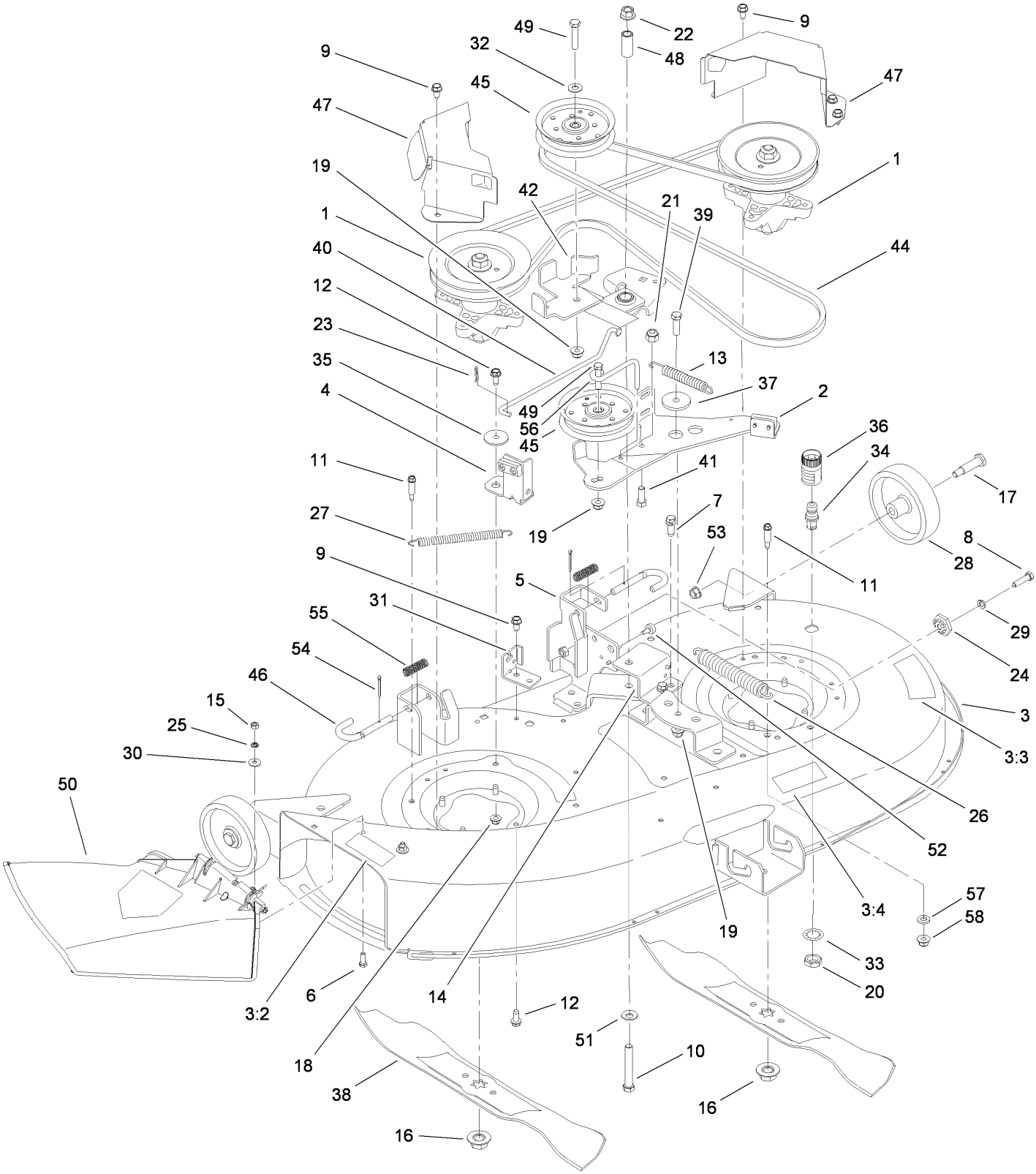



# PTO Engage Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0671 | 1 | Plate-Switch |
| 2 | 112-6007 | 1 | Lever-Engage, PTO |
| 3 | 112-0398 | 1 | Pin-Click |
| 4 | 112-0651 | 1 | Screw-HH, TAP |
| 5 | 112-0598 | 1 | Bolt-CARR |
| 6 | 112-0567 | 1 | Spring-Extension |
| 7 | 112-6008 | 1 | Screw-HH |
| 9 | 112-0843 | 1 | Screw-HWH |
| 11 | 112-6009 | 1 | Screw-HH |
| 13 | 112-0668 | 1 | Nut-Lock, Flange |
| 14 | 112-0511 | 1 | Nut-Lock, Flange |
| 15 | 112-6010 | 1 | Pin-Cotter |
| 16 | 112-0645 | 1 | Nut-Push |
| 17 | 112-6011 | 1 | Knob-PTO |
| 18 | 112-0504 | 1 | Cable-Engage, Deck |
| 19 | 112-0644 | 1 | Spacer |
| 20 | 112-0649 | 1 | Bracket-Cable |
| 21 | 112-0498 | 1 | Washer-Flat |
| 24 | 112-0601 | 1 | Washer-Flat |
| 25 | 112-0380 | 1 | Washer-Flat |
| 26 | 112-0384 | 1 | Bearing-Flange, Hex (Split) |
| 27 | 112-0609 | 1 | Rod-Keeper, Belt |
| 28 | 112-0393 | 1 | Handle-Engage, Deck |
| 29 | 112-0433 | 1 | Spacer |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 31 | 112-0329 | 1 | Pulley-Engine |
| 33 | 112-0516 | 1 | Bracket-Stop |
| 34 | 112-0676 | 1 | Screw-TAP |
| 35 | 112-0455 | 1 | Switch-Interlock |
| 36 | 112-0681 | 1 | Bracket-Support, Steering |
| 37 | 112-3695 | 1 | Washer-Flat |
| 38 | 112-1274 | 1 | Decal-PTO, Manual |
| 39 | 112-0395 | 1 | Screw-HWH |

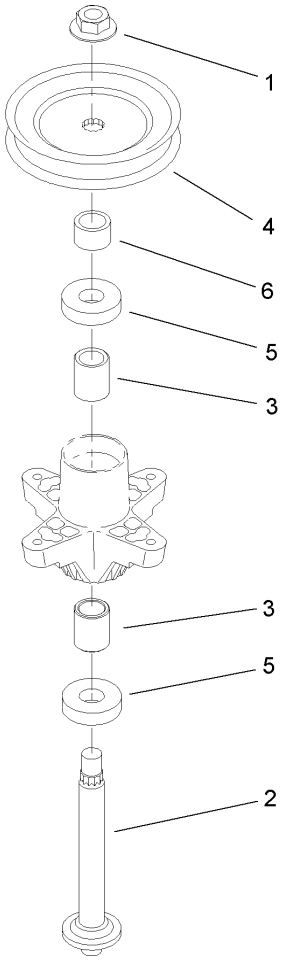
# Deck Assembly



# Deck Assembly

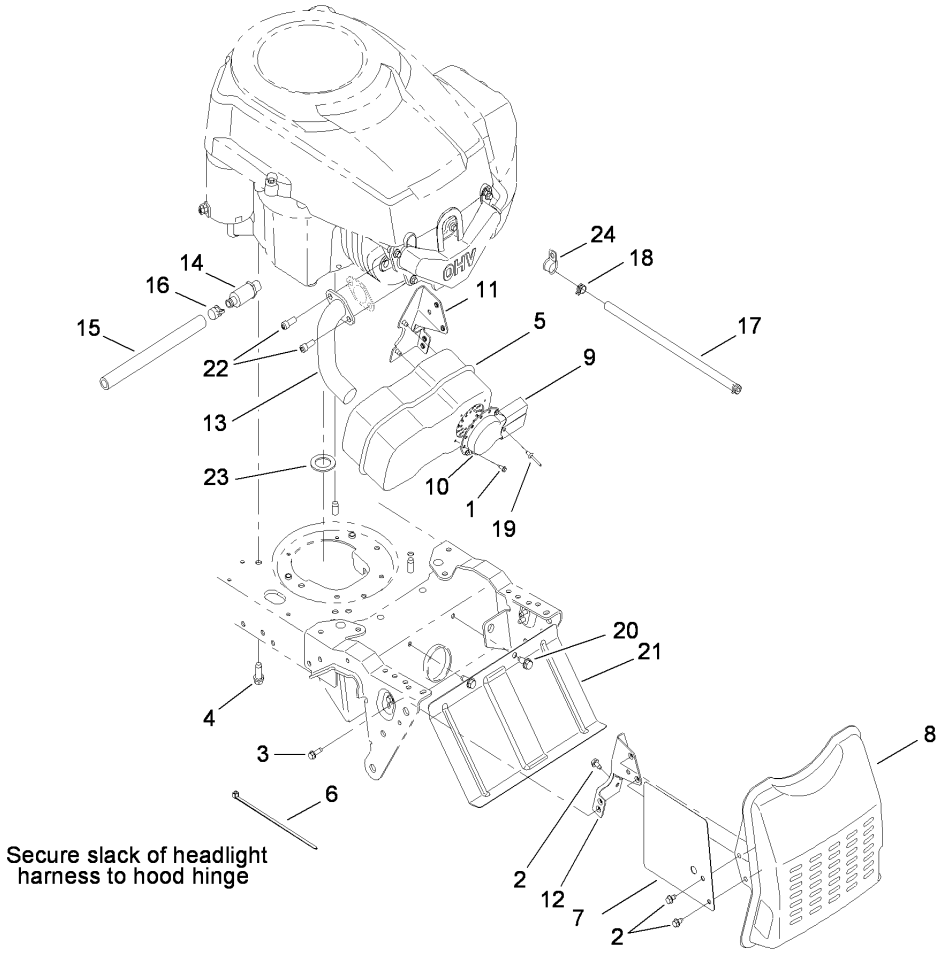
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0460 | 1 | Spindle ASM |
| 2 | 112-0606 | 1 | Deck Brake ASM |
| 3 | 112-5857 | 1 | Deck And Decal ASM |
| 3:2 | 112-1267 | 1 | Decal-Danger |
| 3:3 | 112-1265 | 1 | Decal-Danger |
| 3:4 | 112-1270 | 1 | Decal-Routing, Belt |
| 4 | 112-3742 | 1 | Brake ASM |
| 5 | 112-0413 | 1 | LH Hanger Bracket ASM |
| 6 | 112-0499 | 1 | Screw-HH |
| 7 | 112-0663 | 1 | Screw-TAP |
| 8 | 112-0373 | 1 | Screw-HH |
| 9 | 112-0472 | 1 | Screw-HH, TAP |
| 10 | 112-3745 | 1 | Screw-HH |
| 11 | 112-5918 | 1 | Bolt-Shoulder |
| 12 | 112-0395 | 1 | Screw-HWH |
| 13 | 112-3746 | 1 | Spring-Extension |
| 14 | 112-5801 | 1 | Bracket-Support, Pivot |
| 15 | 112-0522 | 1 | Nut-Hex |
| 16 | 112-0330 | 1 | Nut-Flange, Hex |
| 17 | 112-0334 | 1 | Bolt-Shoulder |
| 18 | 112-0650 | 1 | Nut-Lock, Flange |
| 19 | 112-0668 | 1 | Nut-Lock, Flange |
| 20 | 112-0351 | 1 | Nut-Hex |
| 21 | 112-5821 | 1 | Nut-Lock, Hex |
| 22 | 112-0859 | 1 | Nut-Lock, Flange |
| 23 | 112-0459 | 1 | Pin-Cotter |
| 24 | 112-0327 | 1 | Gear-Adjustment, Deck |
| 25 | 112-0623 | 1 | Retainer-Bolt |
| 26 | 112-0349 | 1 | Spring |
| 27 | 112-0528 | 1 | Spring-Extension |
| 28 | 112-0337 | 1 | Wheel-Deck, Rear |
| 29 | 112-0366 | 1 | Washer-Lock |
| 30 | 112-0485 | 1 | Washer-Spring |
| 31 | 112-0718 | 1 | Bracket-Cable, Deck |
| 32 | 112-0572 | 1 | Washer-Flat |
| 33 | 112-0922 | 1 | Washer-Lock |
| 34 | 112-0879 | 1 | Nozzle-Water, Deck |
| 35 | 112-3747 | 1 | Spacer-Shoulder |
| 36 | 112-0916 | 1 | Adapter-Nozzle, Water |
| 37 | 112-0584 | 1 | Spacer-Shoulder |
| 38 | 112-0315 | 1 | Blade-21.23 Inch |
| 39 | 112-0557 | 1 | Screw-HH |
| 40 | 112-3748 | 1 | Rod-Brake |
| 41 | 112-0855 | 1 | Screw-HH |
| 42 | 112-3743 | 1 | Idler ASM |
| 44 | 112-5800 | 1 | Belt-V Type |
| 45 | 112-0314 | 1 | Pulley-Idler |
| 46 | 112-0436 | 1 | Pin-Handle, Deck Release |
| 47 | 112-0630 | 1 | Cover-Belt |
| 48 | 112-3749 | 1 | Spacer |
| 49 | 112-0513 | 1 | Screw-HH |
| 50 | 112-0353 | 1 | Discharge Chute ASM |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 51 | 112-0481 | 1 | Washer-Bell |
| 52 | 112-1016 | 1 | Bumper |
| 53 | 112-0385 | 1 | Nut-Lock, Flange |
| 54 | 112-0412 | 1 | Pin-Cotter |
| 55 | 112-0406 | 1 | Spring-Compression |
| 56 | 112-5879 | 1 | Rod-Keeper, Belt |
| 57 | 112-5919 | 1 | Washer-Flat |
| 58 | 112-0636 | 1 | Nut-Lock, Flange |



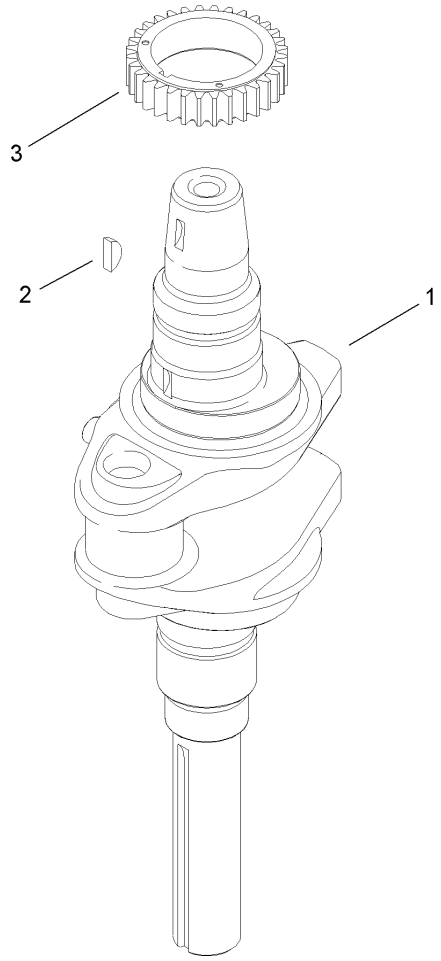

# Spindle Assembly No. 112-0460

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0330 | 1 | Nut-Flange, Hex |
| 2 | 112-0884 | 1 | Shaft-Spindle, Blade (Star) |
| 3 | 112-0389 | 1 | Spacer |
| 4 | 112-0613 | 1 | Pulley-Deck |
| 5 | 112-0377 | 1 | Bearing-Ball |
| 6 | 112-5924 | 1 | Spacer |



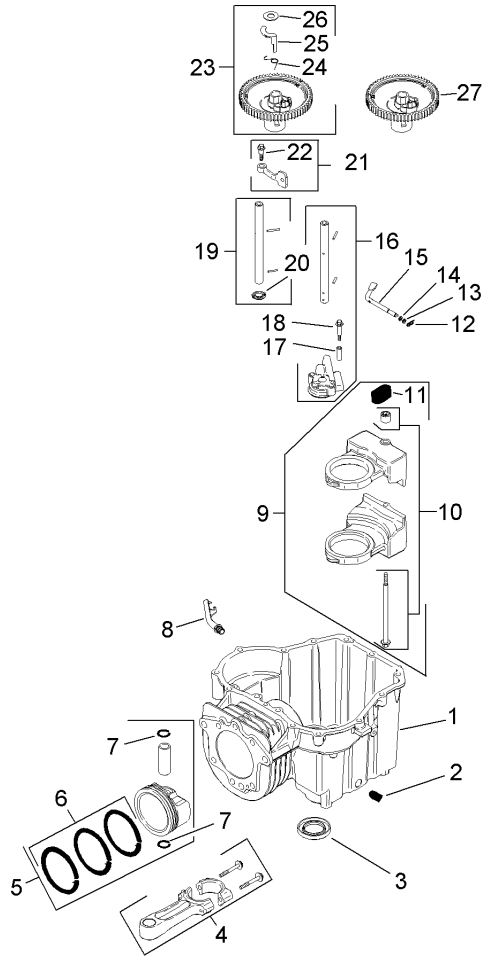

# Muffler Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 112-0626 | 1 | Screw-HWHTF |
| 2 | 112-0524 | 1 | Screw-HWHTF |
| 3 | 112-0587 | 1 | Screw-HH, TAP |
| 4 | 112-0663 | 1 | Screw-TAP |
| 5 | 112-0361 | 1 | Muffler-Inlet, Single |
| 6 | 112-0527 | 1 | Tie-Cable |
| 7 | 112-5827 | 1 | Shield-Heat |
| 8 | 112-6013 | 1 | Muffler Heat Shield ASM |
| 9 | 112-0730 | 1 | Deflector-Muffler, Long |
| 10 | 112-0453 | 1 | Deflector-Muffler |
| 11 | 112-0467 | 1 | Bracket-Muffler, LH |
| 12 | 112-0466 | 1 | Bracket-Muffler, RH |
| 13 | 112-0430 | 1 | Pipe-Exhaust |
| 14 | 112-0388 | 1 | Drain-Oil |
| 15 | 112-0553 | 1 | Hose-Drain |
| 16 | 112-0397 | 1 | Cap-Drain, Oil |
| 17 | 112-0720 | 1 | Hose-Fuel |
| 18 | 112-0573 | 1 | Clamp-Hose |
| 19 | 112-3741 | 1 | Rivet-Pop |
| 20 | 112-0395 | 1 | Screw-HWH |
| 21 | 112-6014 | 1 | Shield-Heat, Tractor |
| 22 | 112-6012 | 1 | Screw Socket Head |
| 23 | 112-0420 | 1 | Washer-Flat |
| 24 | 112-0463 | 1 | Clamp |




# Crankshaft Assembly
# Kohler SV540-0019

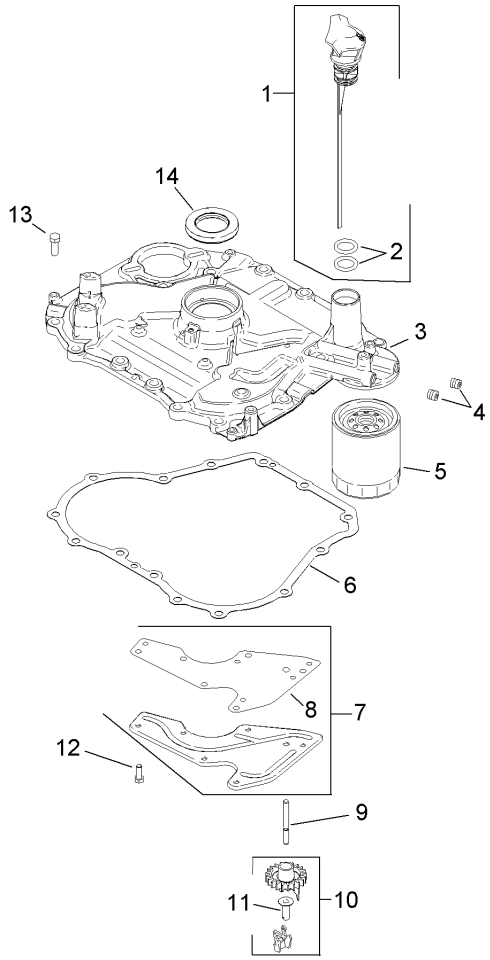
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 20 014 20-S | 1 | Crankshaft (Includes 2) |
| ❸2 | X-42-15-S | 1 | Key (.19 X .62) |
| ❸3 | 20 043 12-S | 1 | Gear-Crankshaft |




# Crankcase Assembly
# Kohler SV540-0019

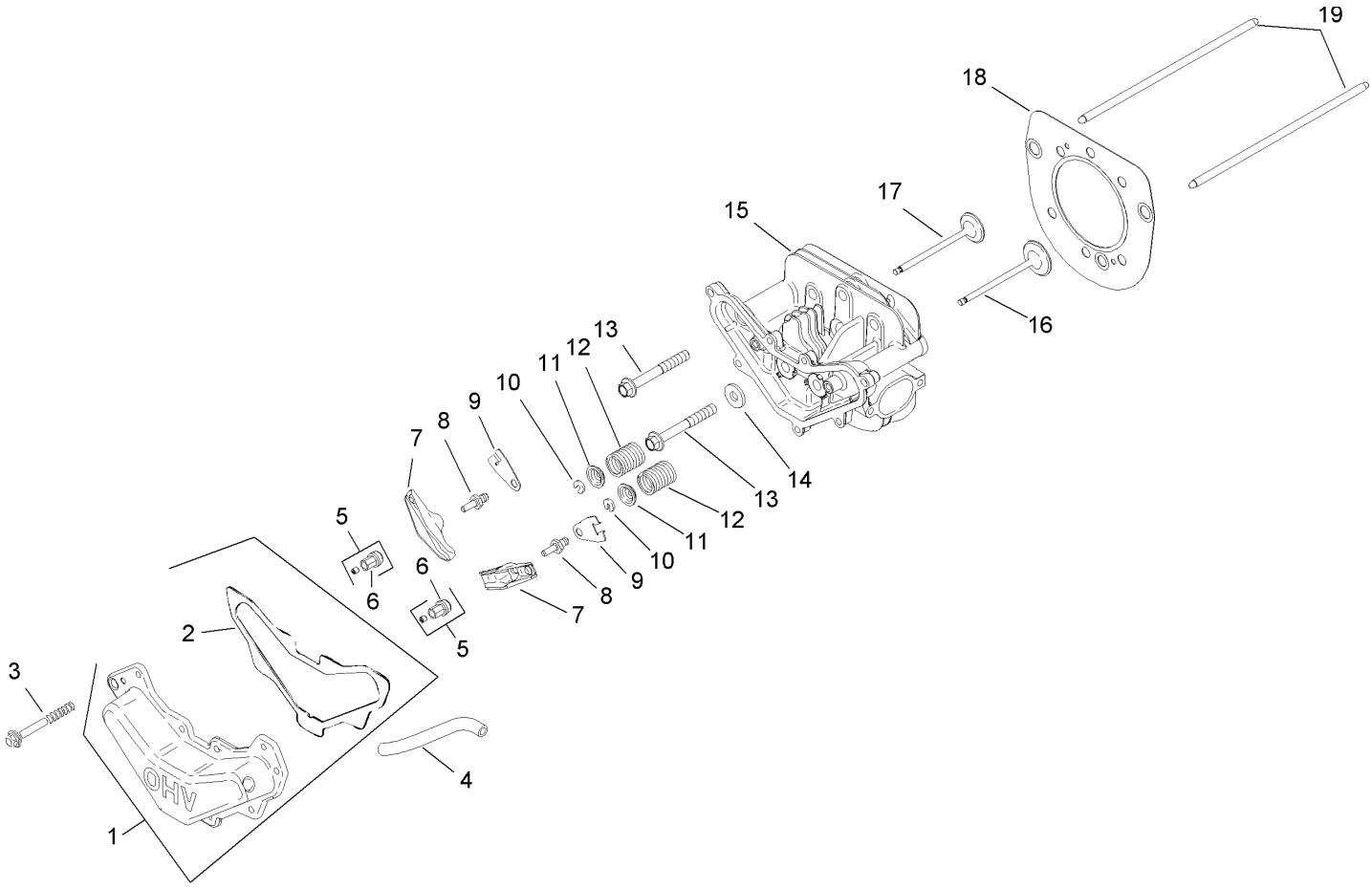
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❷❸1 | | 1 | Crankcase (Use: Short Block 20 522 02) |
| ❸2 | 25 139 57-S | 1 | Plug-Solid, Square Head (.38) |
| ❸3 | 20 032 01-S | 1 | Seal-Oil |
| ❸4 | 20 067 04-S | 1 | Connecting Rod ASM |
| ❸5 | 20 874 05-S | 1 | Piston W/Ring Set (Includes 6-7) |
| ❸6 | 20 108 02-S | 1 | Ring Set (89 Mm) |
| ❸7 | 20 018 04-S | 2 | Retainer-Pin, Piston |
| ❸8 | 20 123 02-S | 1 | Tube-Back, Drain |
| ❸9 | 20 755 04-S | 1 | Balance Weight Kit (Includes 10-11) |
| ❸10 | 20 086 16-S | 1 | Screw And Guide Pin Kit |
| ❸11 | 20 423 02-S | 1 | Shoe-Guide |
| ❸12 | 12 154 05-S | 1 | Clip-Pin, Hitch |
| ❸13 | M-631015-S | 1 | Washer-Flat (6Mm) |
| ❸14 | X-25-102-S | 1 | Washer-Flat (1/4) |
| ❸15 | 20 144 02-S | 1 | Shaft-Cross, Governor |
| ❸16 | 20 393 02-S | 1 | Oil Pump ASM (Includes 17-18) |
| ❸17 | 20 112 02-S | 2 | Spacer-Screw, Oil Pump |
| ❸18 | 20 086 13-S | 2 | Screw-Pump, Oil |
| ❸19 | 20 144 06-S | 1 | Shaft-Cam, Center - Exhaust (Includes 20) |
| ❸20 | 20 468 01-S | 1 | Washer-Thrust |
| ❸21 | 20 090 01-S | 2 | Cam Lever ASM (Includes 22) |
| ❸22 | 20 086 06-S | 1 | Bolt-Shoulder (M6X1X26) |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸23 | 20 010 04-S | 1 | Cam Gear ASM - Intake (Includes 24-26) |
| ❸24 | 20 089 06-S | 1 | Spring-A C R |
| ❸25 | 20 044 16-S | 1 | Weight-A C R |
| ❸26 | 20 468 03-S | 2 | Washer-Thrust, A C R |
| ❸27 | 20 010 04-S | 1 | Cam Gear ASM |



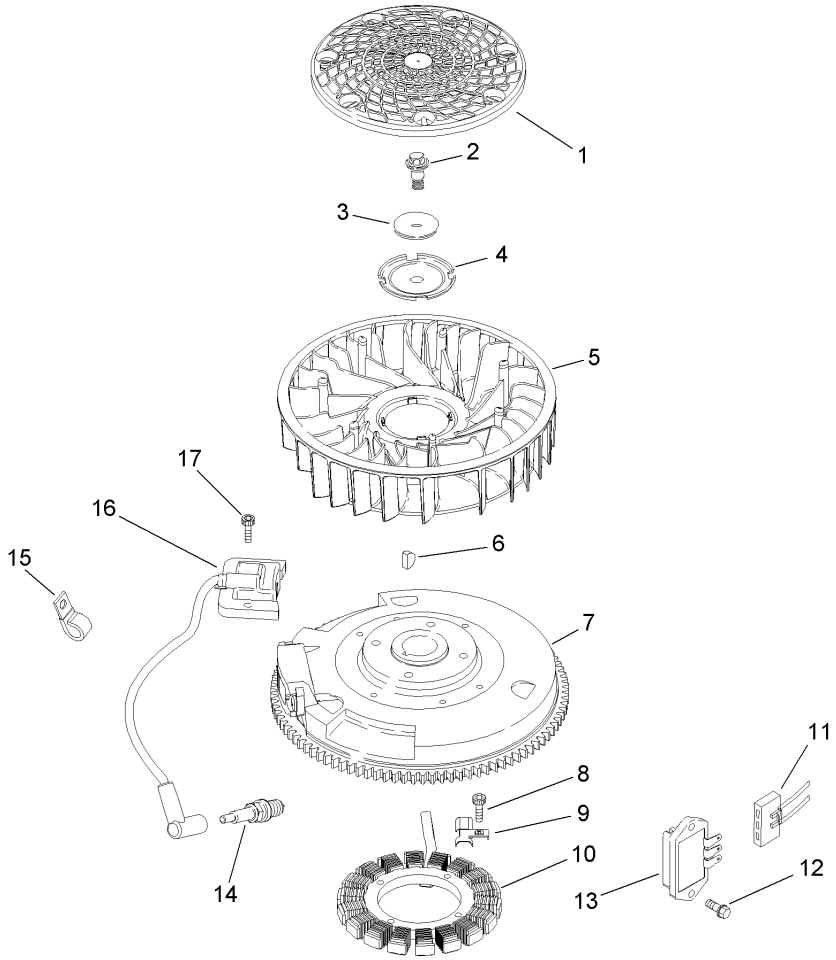

# Oil Pan and Lubrication Assembly
# Kohler SV540-0019

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 20 040 03-S | 1 | Dipstick Kit (Includes 2) |
| ❸2 | 20 153 01-S | 1 | O Ring-Dipstick |
| ❸3 | 20 009 03-S | 1 | Closure Plate ASM (Includes 4-11) |
| ❸4 | 25 139 60-S | 2 | Plug-Hex, Countersunk (.125) |
| ❹5 | 98020 | 1 | Filter-Oil |
| ❸6 | 20 041 01-S | 1 | Gasket-Plate, Closure |
| ❸7 | 20 096 02-S | 1 | Oil Passage Cover Kit (Includes 8) |
| ❸8 | 20 041 02-S | 1 | Gasket-Passage, Oil |
| ❸9 | 20 144 03-S | 1 | Shaft-Gear, Governor |
| ❸10 | 20 310 03-S | 1 | Gear And Weight ASM (Includes 11) |
| ❸11 | 12 380 01-S | 1 | Pin-Regulating, Governor |
| ❸12 | M-545013-S | 6 | Screw-Flange, Hex (M5X0.8X13) |
| ❸13 | M-851030-S | 14 | Screw-Flange, Hex (M8X1.25X30) |
| ❸14 | 20 032 01-S | 1 | Seal-Oil |



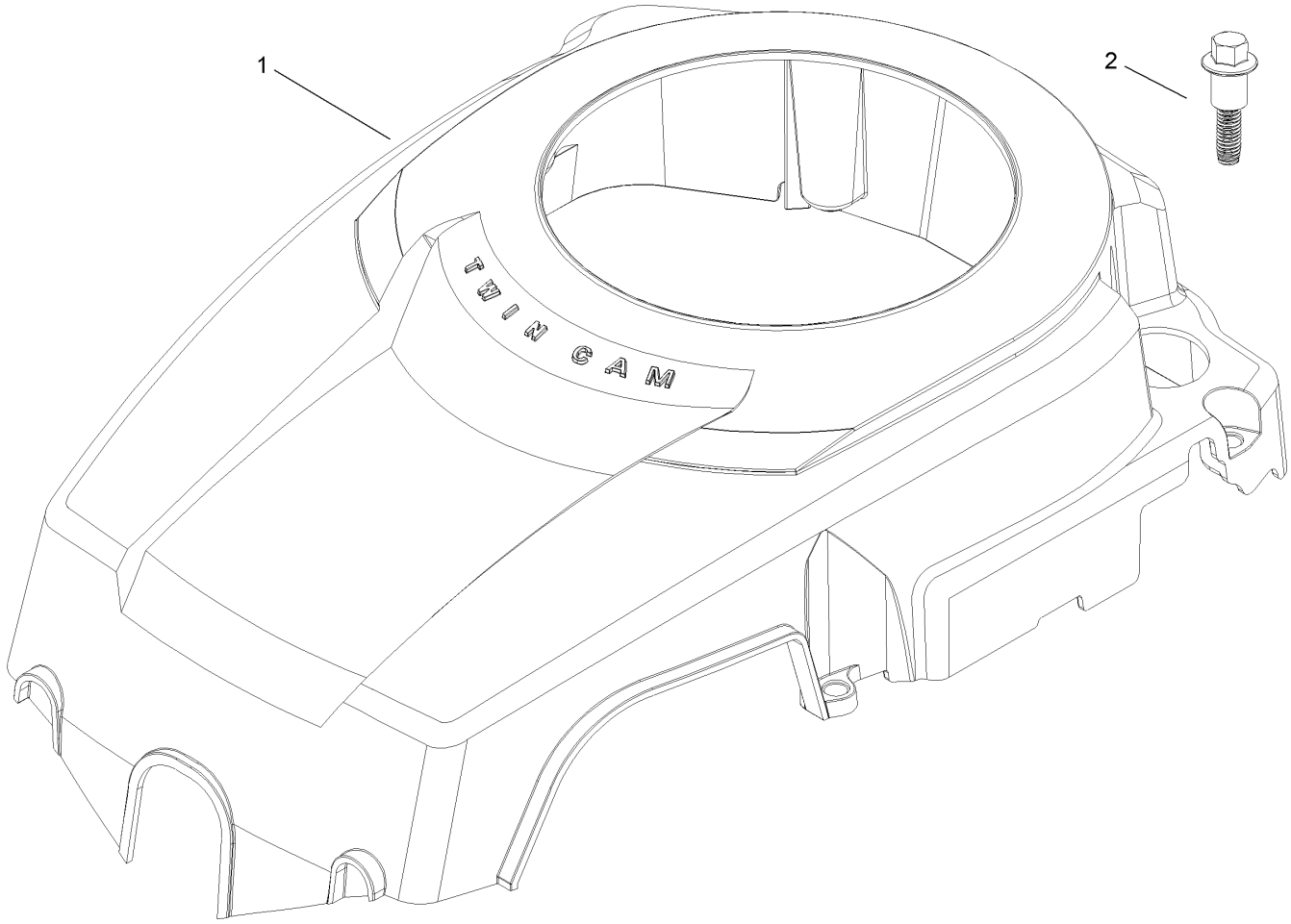

# Head, Valve and Breather Assembly
# Kohler SV540-0019

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 20 096 07-S | 1 | Valve Cover Kit (Includes 2) |
| ❸2 | 20 041 04-S | 1 | Gasket-Cover, Valve |
| ❸3 | M-645020-S | 7 | Screw-Flange, Hex (M6X1.0X20) |
| ❸4 | 20 326 01-S | 1 | Hose-Breather |
| ❸5 | 20 086 04-S | 2 | Screw-Set |
| ❸6 | 20 599 01-S | 2 | Pivot-Arm, Rocker |
| ❸7 | 20 186 01-S | 2 | Arm-Rocker |
| ❸8 | 20 086 03-S | 2 | Stud-Rocker |
| ❸9 | 20 146 03-S | 2 | Plate-Guide, Push Rod |
| ❸10 | 20 062 01-S | 2 | Lock-Retainer |
| ❸11 | 20 173 01-S | 2 | Cap-Spring, Valve |
| ❸12 | 20 089 03-S | 2 | Spring-Valve |
| ❸13 | 20 086 02-S | 6 | Screw-Flange, Hex (M10X1.5X37) |
| ❸14 | 12 468 05-S | 1 | Washer-Flat (1/2) |
| ❸15 | 20 318 01-S | 1 | Head-Cylinder |
| ❸16 | 20 016 01-S | 1 | Valve-Exhaust |
| ❸17 | 20 017 01-S | 1 | Valve-Intake |
| ❸18 | 20 841 02-S | 1 | Cylinder Head Gasket Kit (Includes 13-14, And Part Nos. 12 041 01-S, 12 041 02-S And 20 041 07-S) |
| ❸19 | 20 411 04-S | 2 | Rod-Push |



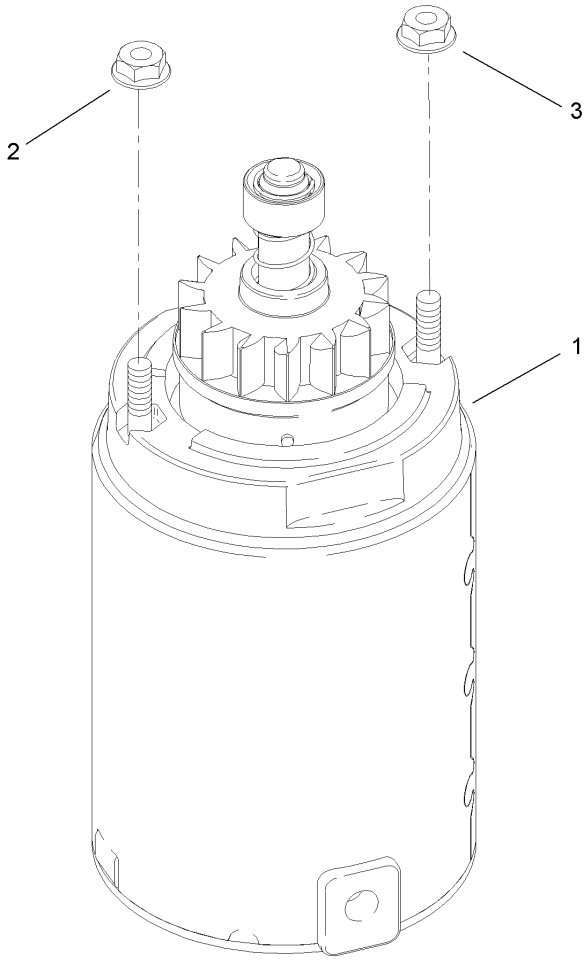

# Ignition and Electrical Assembly
# Kohler SV540-0019

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 20 162 02-S | 1 | Screen-Grass |
| ❸2 | 12 086 14-S | 1 | Screw-Hex, Flange (M10X1.5X45) |
| ❸3 | 12 468 03-S | 1 | Washer-Flat (.38) |
| ❸4 | 20 146 02-S | 1 | Plate-Fan Mounting |
| ❸5 | 20 157 01-S | 1 | Fan |
| ❸6 | X-42-15-S | 1 | Key (.19 X .62) |
| ❸7 | 20 025 05-S | 1 | Flywheel |
| ❸8 | 20 086 17-S | 2 | Screw-Socket, Hex (M5X0.8X25) |
| ❸9 | 20 154 03-S | 1 | Clip-Wire |
| ❸10 | 237878-S | 1 | Stator Kit (15 Amp) |
| ❸11 | 236602-S | 1 | Connector (3 Contact) |
| ❸12 | M-545020-S | 2 | Screw-HHFTF (M5X0.8X20) |
| ❸13 | 41 403 09-S | 1 | Rectifier-Regulator |
| ❹14 | 77-7330 | 1 | Plug-Spark |
| ❸15 | 231285-S | 2 | Clip-Cable |
| ❸16 | 20 584 01-S | 1 | Module-Ignition |
| ❸17 | M-561025-S | 2 | Screw-Socket, Hex (M5X0.8X25) |
| ❶❸18 | 20 176 01-S | 1 | Harness-Wiring (Six Pin) |



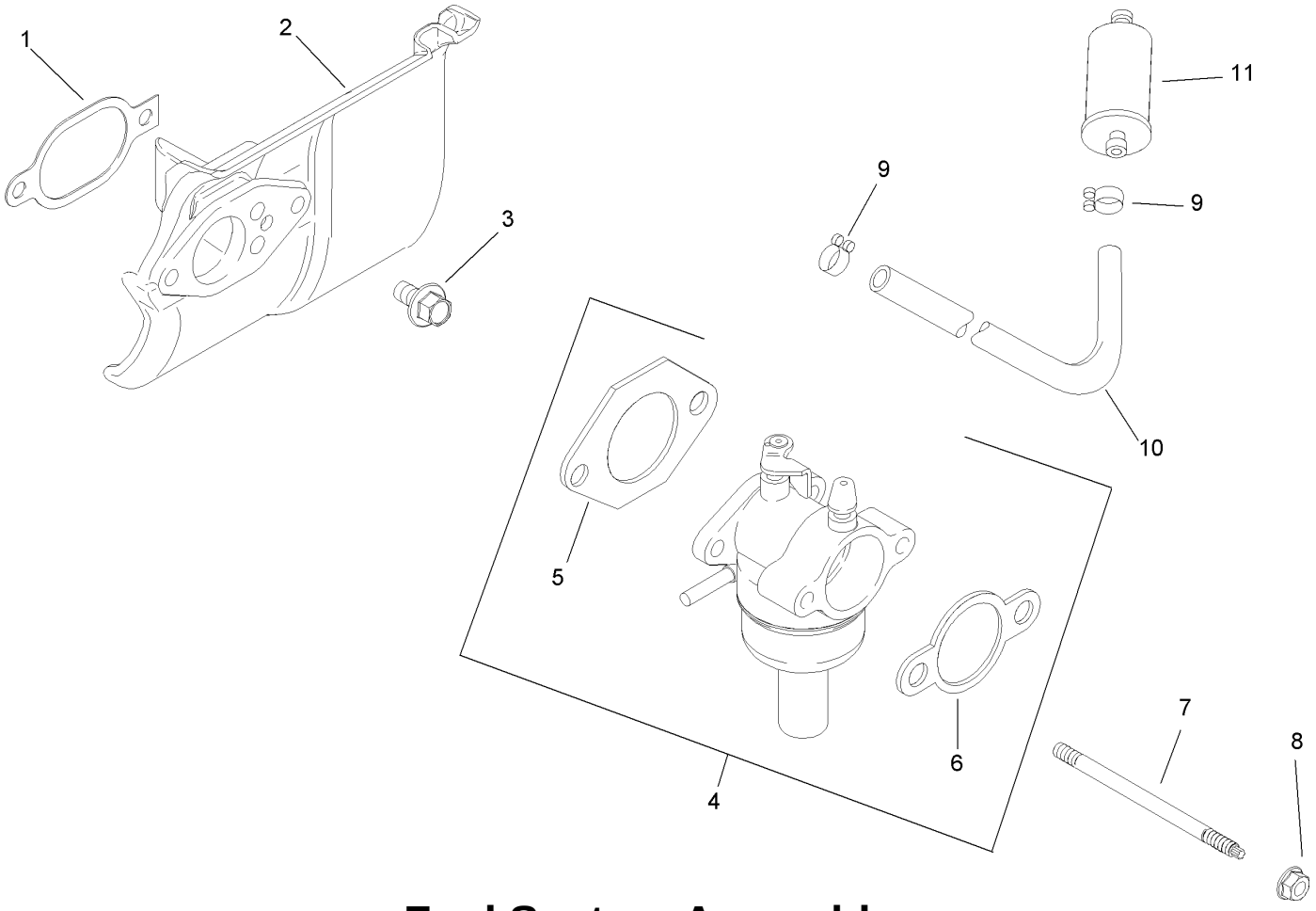

# Blower Housing Assembly
# Kohler SV540-0019

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 20 027 06-S | 1 | Housing-Blower |
| ❸2 | 20 086 06-S | 4 | Bolt-Shoulder (M6X1X26) |
| ❶❸3 | 20 113 23-S | 1 | Decal-Wing |
| ❶❸4 | 20 113 26-S | 1 | Decal |
| ❶❸5 | 25 113 39-S | 1 | Decal-Laminate, Clear |



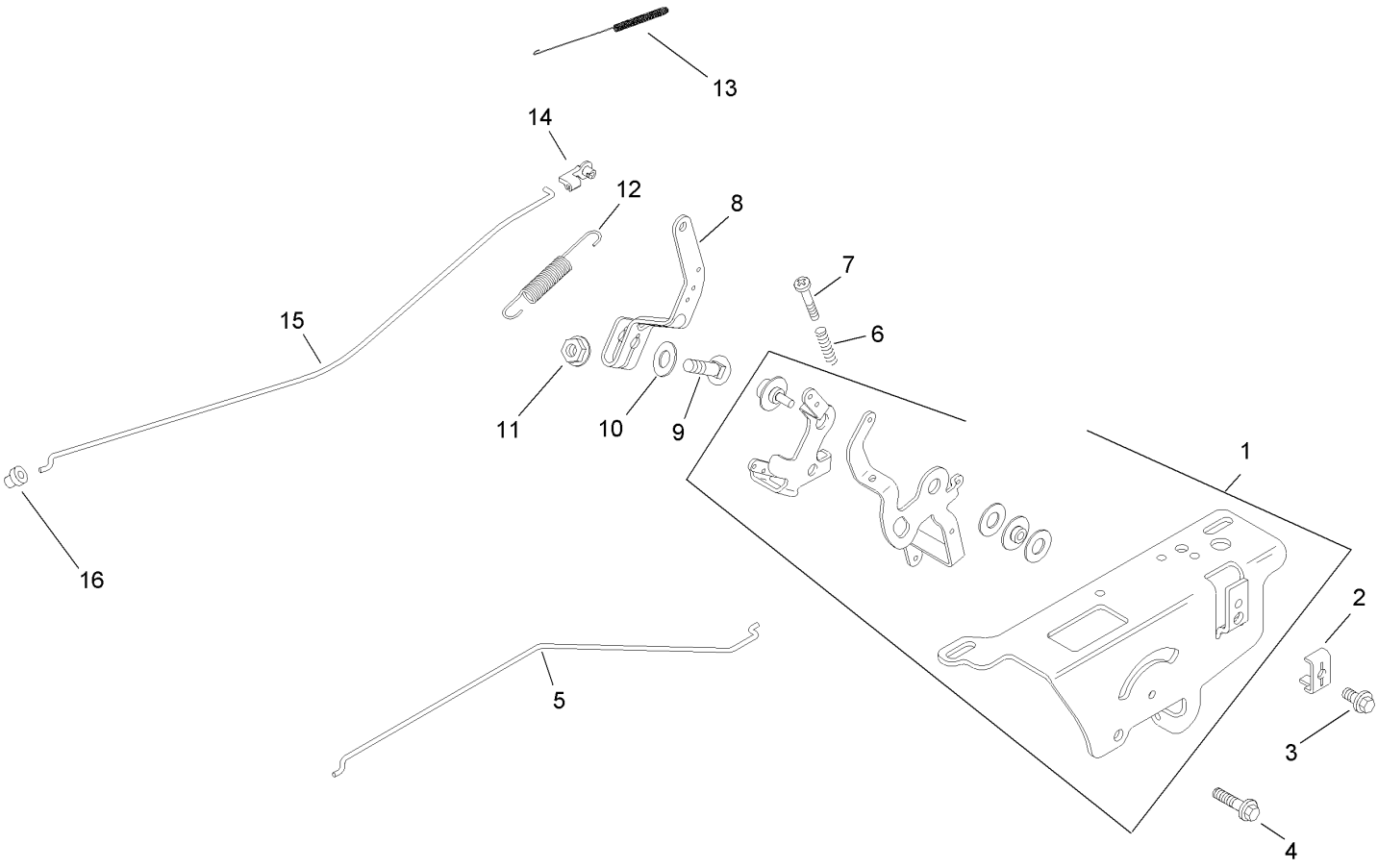

# Starter Assembly
# Kohler SV540-0019

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 20 098 01-S | 1 | Starter ASM (Inertia Drive) |
| ❸2 | 25 100 31-S | 2 | Nut-Flange, Hex Serrated (10-24) |
| ❸3 | 12 100 07-S | 1 | Nut-Flange, Hex (1/4-20) |



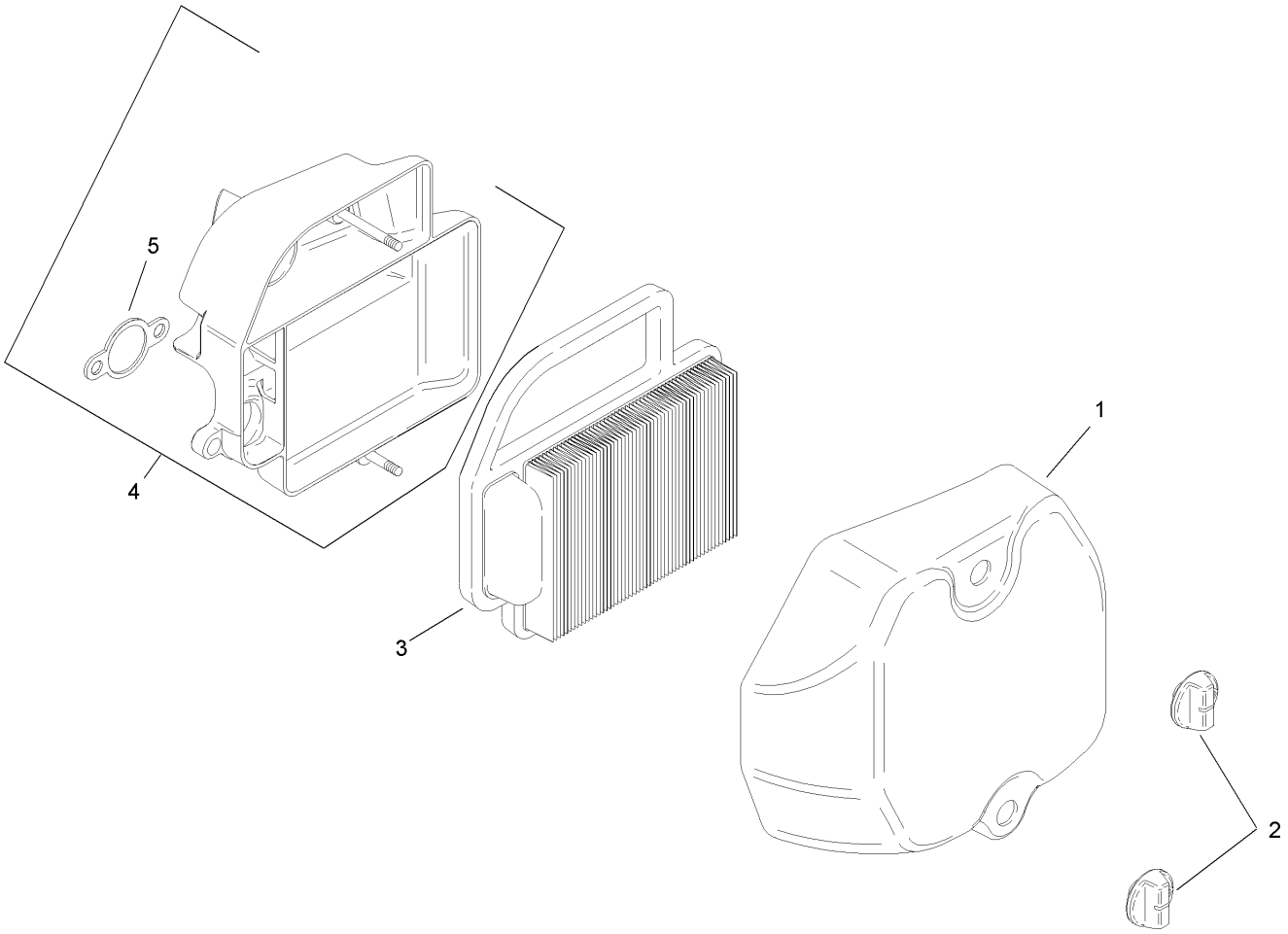

# Fuel System Assembly
# Kohler SV540-0019

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 20 041 07-S | 1 | Gasket-Deflector, Heat |
| ❸2 | 20 265 01-S | 1 | Deflector-Heat |
| ❸3 | M-651020-S | 1 | Screw-Flange, Hex (M6X1.0X20) |
| ❸4 | 20 853 16-S | 1 | Carburetor ASM W/Gaskets (Includes 5-6) |
| ❸5 | 12 041 01-S | 1 | Gasket-Carburetor |
| ❸6 | 12 041 02-S | 1 | Gasket-Base, Air Cleaner |
| ❸7 | 20 072 05-S | 1 | Stud-Mounting, Carburetor (M6X1.0X100) |
| ❸8 | M-641060-S | 2 | Nut-Hex, Flange (M6X1.0) |
| ❸9 | 25 237 14-S | 2 | Clamp-Hose |
| ❸10 | 20 353 01-S | 1 | Line-Fuel, 7 Inch (Filter To Carb) |
| ❹11 | 98021 | 1 | Filter-Fuel |
| ❶❸12 | X-22-11-S | 1 | Washer-Lock, Internal Tooth (1/4) |
| ❶❸13 | 12 755 110-S | 1 | Choke Shaft Kit |
| ❶❸14 | 12 757 02-S | 1 | Float Repair Kit |
| ❶❸15 | 12 757 03-S | 1 | Carburetor Repair Kit |
| ❶❸16 | 12 757 33-S | 1 | Solenoid Repair Kit |
| ❶❸17 | 12 757 37-S | 1 | Bowl Replacement Kit (W/Gaskets) |
| ❶❸18 | 12 454 03-S | 1 | Tie-Wire |



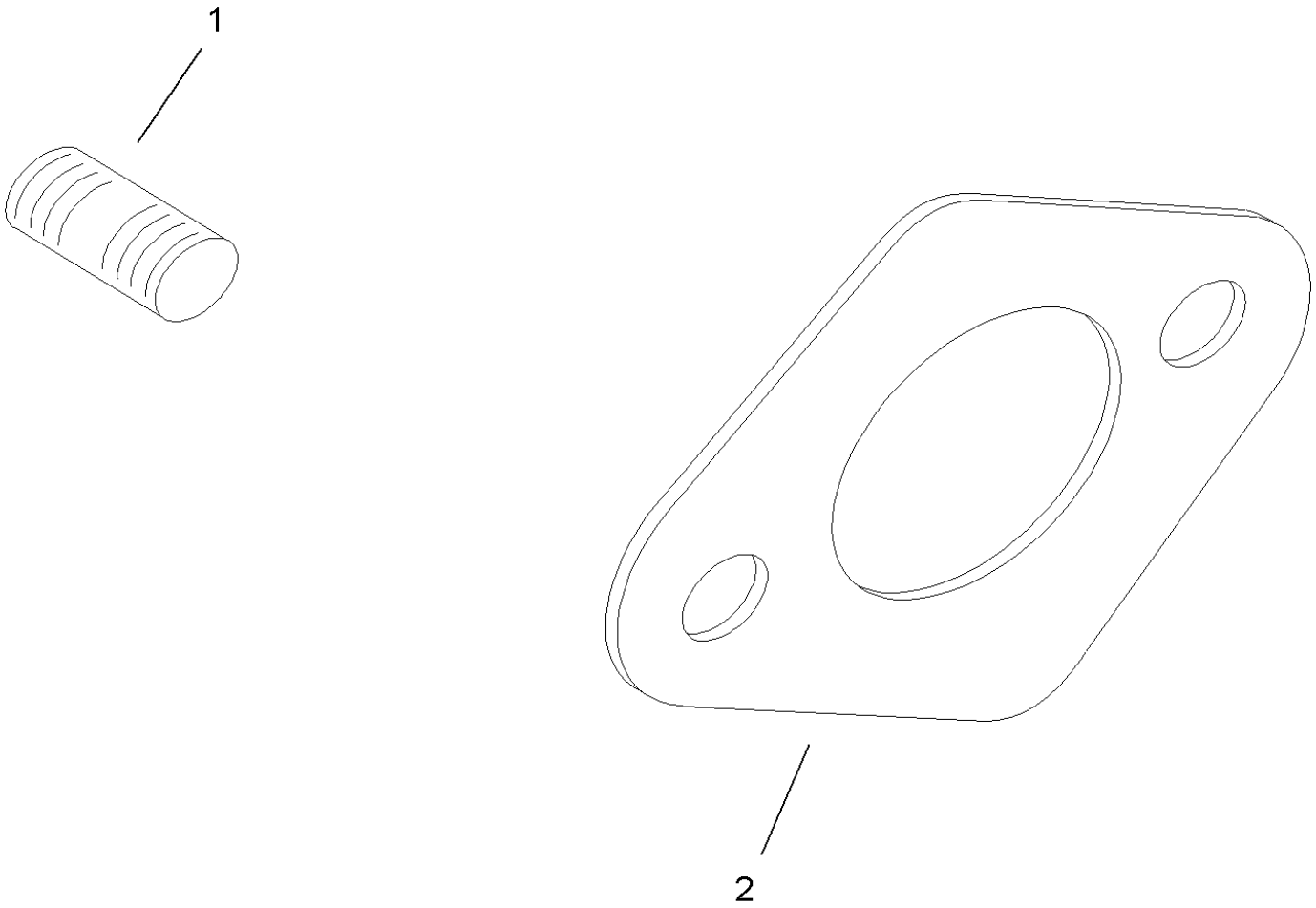

# Engine Control Assembly
# Kohler SV540-0019

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 20 536 05-S | 1 | Speed Control ASM |
| ❸2 | 12 237 01-S | 1 | Clamp-Cable |
| ❸3 | M-545016-S | 2 | Screw-HHFTF (M5X0.8X16) |
| ❸4 | M-664020-S | 2 | Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20) |
| ❸5 | 20 079 05-S | 1 | Linkage-Choke (Single Wire) |
| ❸6 | 12 089 11-S | 1 | Spring-Control, Speed |
| ❸7 | 20 086 10-S | 1 | Screw-Thread Forming (M4X0.7X25) |
| ❸8 | 20 090 02-S | 1 | Lever-Governor |
| ❸9 | 52 211 04-S | 1 | Bolt-Square Neck, Round Head (1/4-20X1) |
| ❸10 | X-22-11-S | 1 | Washer-Lock, Internal Tooth (1/4) |
| ❸11 | 12 100 07-S | 1 | Nut-Flange, Hex (1/4-20) |
| ❸12 | 20 089 11-S | 1 | Spring-Governor |
| ❸13 | 20 089 10-S | 1 | Spring-Linkage |
| ❸14 | 25 158 11-S | 1 | Bushing-Linkage, Throttle |
| ❸15 | 20 079 04-S | 1 | Linkage-Throttle |
| ❸16 | 25 158 08-S | 1 | Bushing-Retaining, Linkage |




# Air Intake and Filtration Assembly
# Kohler SV540-0019

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 20 096 04-S | 1 | Cover-Cleaner, Air |
| ❸2 | 25 341 04-S | 2 | Knob-Cover |
| ❹3 | 98018 | 1 | Element-Air Cleaner |
| ❸4 | 20 094 01-S | 1 | Air Cleaner Base Kit (Includes 5) |
| ❸5 | 12 041 02-S | 1 | Gasket-Base, Air Cleaner |




# Exhaust and Gasket Assembly
# Kohler SV540-0019

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 25 072 04-S | 2 | Stud (M8X1.25X33) |
| ❸2 | 20 041 12-S | 1 | Gasket-Exhaust |
| ❶❸3 | 20 755 05-S | 1 | Gasket Set |

# Attachments and Accessories

## For 13BX60RG744 - LX425 Lawn Tractor

| Product Name | Model/Part |
|---|---|
| Washout Port Kit | 112-5803 |
| 42 Inch Two-Stage Snowthrower | 190-032-101 |
| 42 Inch Twin Bagger | 190-180-190 |
| 46 Inch Front Blade | 190-833-000 |
| 8 Inch Rear Wheel Weight Kit | 59159 |
| Spark Plug | 77-7330 |
| Mulch Kit (42 Inch Deck) | 77210 |
| 10 cu. ft. Dump Cart | 79901 |
| 10 cu. ft. Poly Dump Cart | 79935 |
| Folding Loading Ramp | 79949 |
| Sweeper | 79985 |
| Tire Chain Kit | 82722 |
| Filter-Air | 98018 |
| Filter-Oil | 98020 |
| Filter-Fuel | 98021 |
| Blade Kit (2 Blades, 42 Inch Decks) | 98022 |

# Attachments and Accessories

## For 13BX60RG748 - LX425 Lawn Tractor

| Product Name | Model/Part |
|---|---|
| Washout Port Kit | 112-5803 |
| 42 Inch Two-Stage Snowthrower | 190-032-101 |
| 42 Inch Twin Bagger | 190-180-190 |
| 46 Inch Front Blade | 190-833-000 |
| 8 Inch Rear Wheel Weight Kit | 59159 |
| Spark Plug | 77-7330 |
| Mulch Kit (42 Inch Deck) | 77210 |
| 10 cu. ft. Dump Cart | 79901 |
| 10 cu. ft. Poly Dump Cart | 79935 |
| Folding Loading Ramp | 79949 |
| Sweeper | 79985 |
| Tire Chain Kit | 82722 |
| Filter-Air | 98018 |
| Filter-Oil | 98020 |
| Filter-Fuel | 98021 |
| Blade Kit (2 Blades, 42 Inch Decks) | 98022 |


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