



## LX425 Lawn Tractor

Model No. 13BX60RG744 - 1A087H10172 and up.

Model No. 13BX60RG748 - 1A087H10172 and up.

## Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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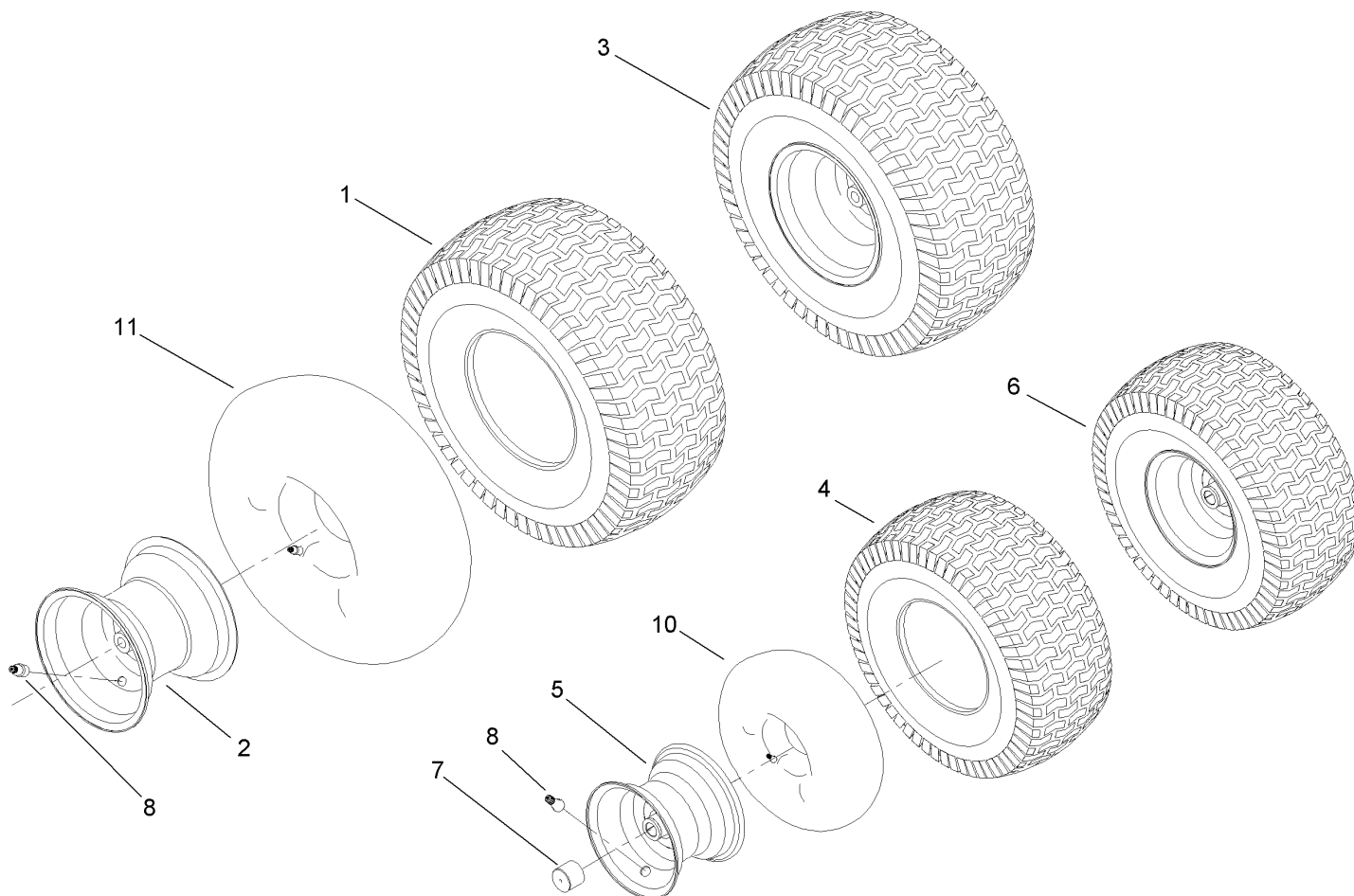
## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|                                            |                                              |
|--------------------------------------------|----------------------------------------------|
| AR. .... as required                       | HYD. .... hydraulic                          |
| ASM. .... assembly                         | LH. .... left hand                           |
| BBC. .... blade brake clutch               | NI. .... nylon insert                        |
| CARR. .... carriage                        | NPTF. .... national pipe thread fine         |
| DEG. .... degrees                          | PFH. .... phillips flat head                 |
| EXT. .... external                         | PPH. .... phillips pan head                  |
| FH. .... flat head                         | PPHTF. .... phillips pan head thread forming |
| GA. .... gauge                             | PRH. .... phillips round head                |
| HD. .... heavy-duty                        | PTH. .... phillips truss head                |
| HF. .... hex flange                        | PTO. .... power-take-off                     |
| HH. .... hex head                          | RH. .... right hand                          |
| HHF. .... hex head flange                  | ROPS. .... roll-over protection system       |
| HHFTF. .... hex head flange thread forming | SFH. .... slotted fillister head             |
| HJ. .... hex jam                           | SHH. .... slotted hex head                   |
| HLH. .... hex lag head                     | SHWH. .... slotted hex washer head           |
| HOC. .... height-of-cut                    | SPH. .... slotted pan head                   |
| HSBH. .... hex socket button head          | SQH. .... square head                        |
| HSFH. .... hex socket flat head            | SRH. .... slotted round head                 |
| HSH. .... hex socket head                  | STD. .... standard                           |
| HWH. .... hex washer head                  | TAP. .... self tapping                       |
| HWHTF. .... hex washer head thread forming | TTH. .... torx truss head                    |

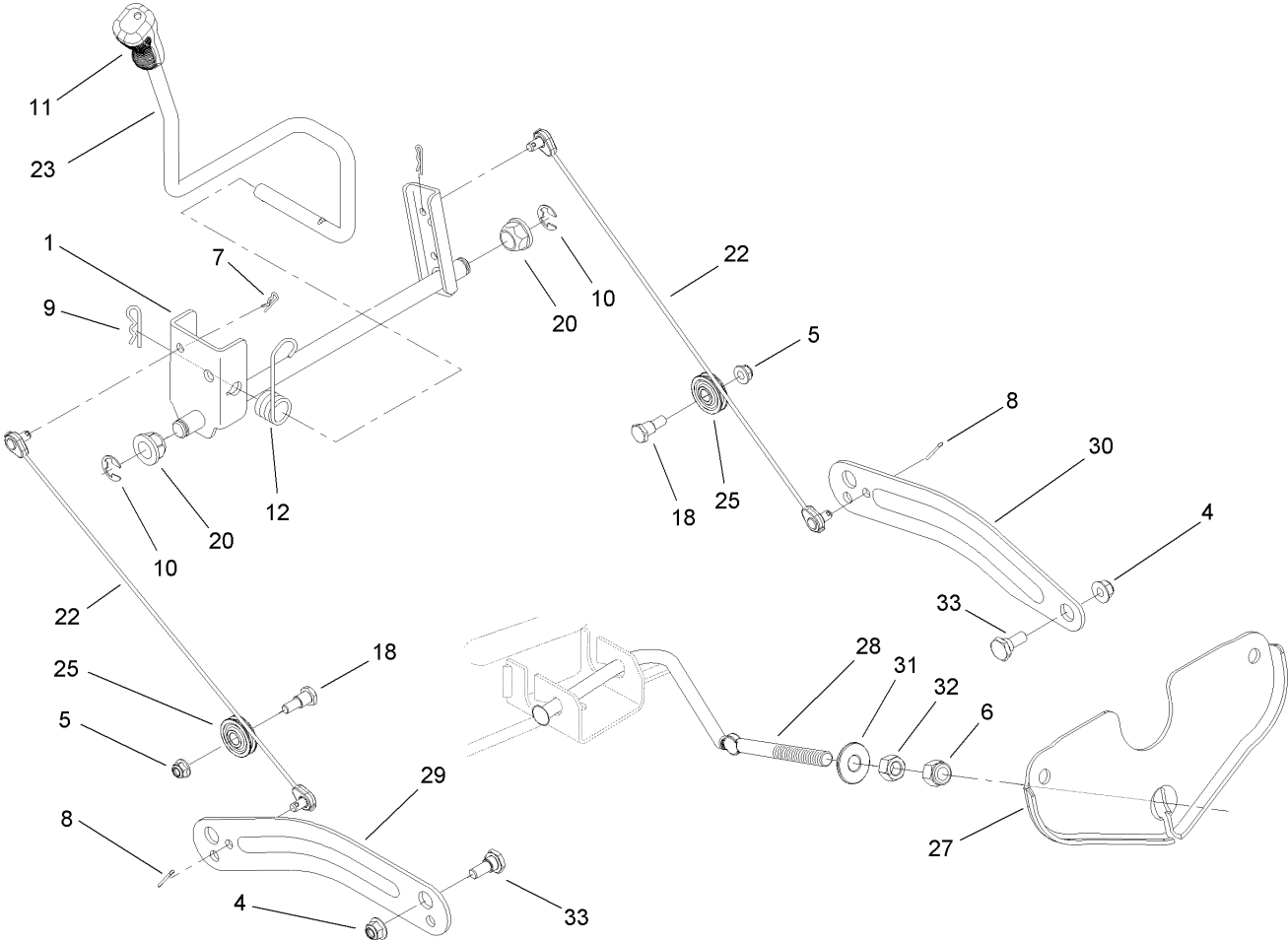
## Footnotes

- |                                        |                                      |
|----------------------------------------|--------------------------------------|
| ❶ Not illustrated                      | ❷ Not serviced separately            |
| ❸ Obtain from your local Kohler dealer | ❹ Obtain from your local Toro dealer |



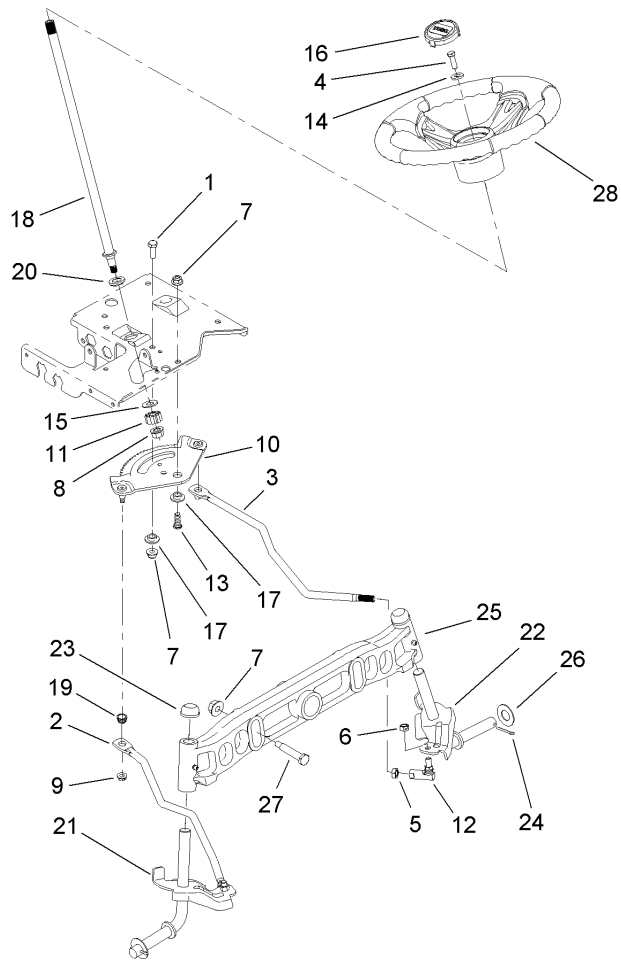
## Front and Rear Wheel Assembly

| Ref | Part No. | Qty. | Description         |  |  |  |  |
|-----|----------|------|---------------------|--|--|--|--|
| 1   | 112-0713 | 1    | Tire-Multi Trac     |  |  |  |  |
| 2   | 112-0448 | 1    | Rim-Wheel, Rear     |  |  |  |  |
| 3   | 112-0496 | 1    | Rear Wheel ASM      |  |  |  |  |
| 4   | 112-0576 | 1    | Tire-Front          |  |  |  |  |
| 5   | 112-0468 | 1    | Rim-Wheel, Front    |  |  |  |  |
| 6   | 112-0491 | 1    | Front Wheel ASM     |  |  |  |  |
| 7   | 112-5968 | 1    | Cap-Hub             |  |  |  |  |
| 8   | 112-0503 | 1    | Valve-Air, Tubeless |  |  |  |  |
| 10  | 232-39   | 1    | Tube-Inner          |  |  |  |  |
| 11  | 93-3893  | 1    | Tube-Inner          |  |  |  |  |



Deck Lift Arm Assembly

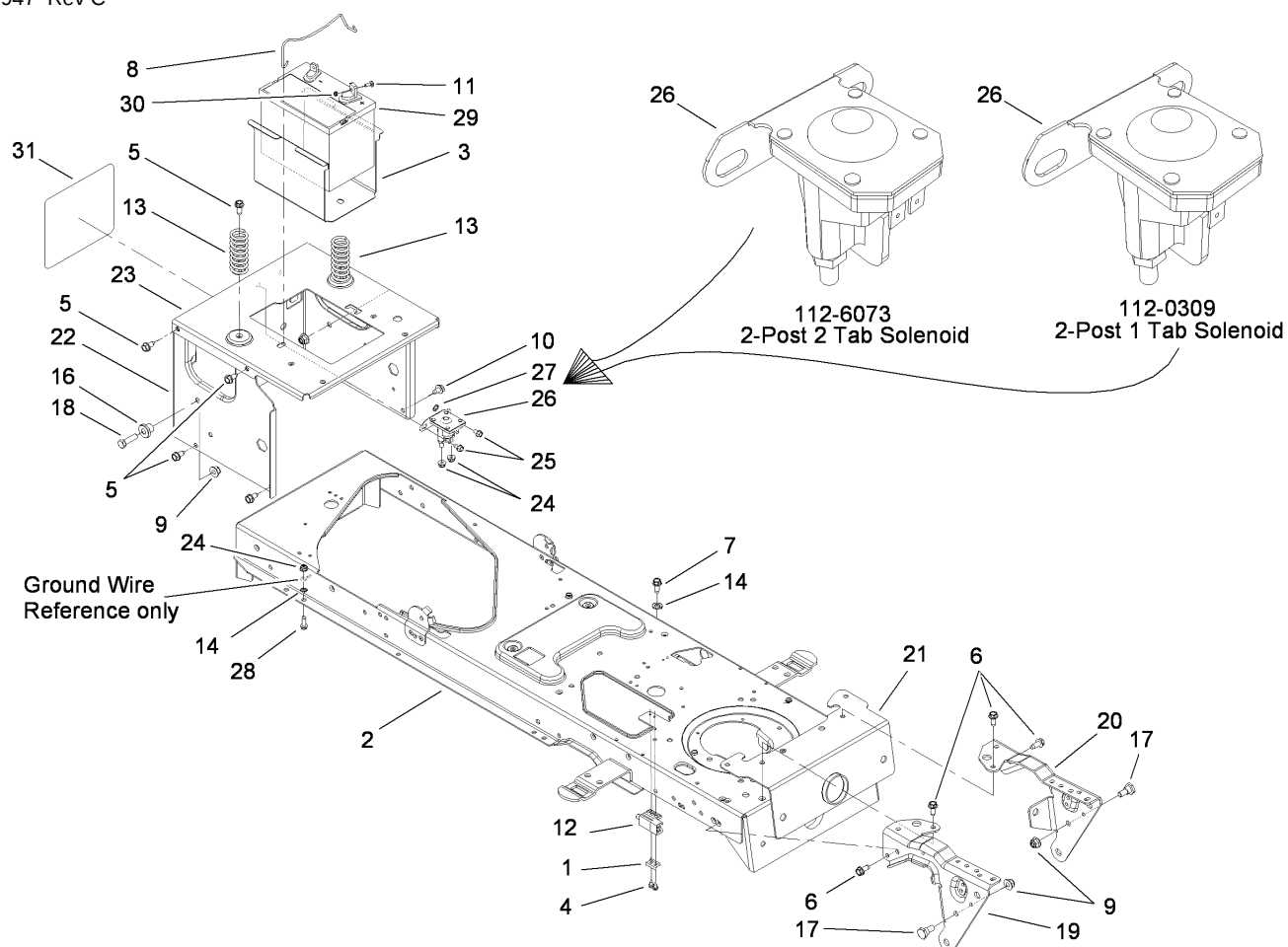
| Ref | Part No. | Qty. | Description                |  |  |  |  |
|-----|----------|------|----------------------------|--|--|--|--|
| 1   | 112-5969 | 1    | Lift Shaft ASM             |  |  |  |  |
| 4   | 112-0668 | 1    | Nut-Lock, Flange           |  |  |  |  |
| 5   | 112-0650 | 1    | Nut-Lock, Flange           |  |  |  |  |
| 6   | 112-0476 | 1    | Nut-Lock, Hex (Nylon)      |  |  |  |  |
| 7   | 112-0459 | 1    | Pin-Cotter                 |  |  |  |  |
| 8   | 112-0568 | 1    | Pin-Cotter                 |  |  |  |  |
| 9   | 112-0394 | 1    | Pin-Hair                   |  |  |  |  |
| 10  | 112-0586 | 1    | Ring-E                     |  |  |  |  |
| 11  | 112-0585 | 1    | Grip-Handle                |  |  |  |  |
| 12  | 112-0477 | 1    | Spring-Torsion             |  |  |  |  |
| 18  | 112-0443 | 1    | Bolt-Shoulder              |  |  |  |  |
| 20  | 112-0347 | 1    | Bearing-Flange             |  |  |  |  |
| 22  | 112-0374 | 1    | Cable-Lift                 |  |  |  |  |
| 23  | 112-5970 | 1    | Handle-Lift                |  |  |  |  |
| 25  | 112-0502 | 1    | Pulley-Roller              |  |  |  |  |
| 27  | 112-0704 | 1    | Bracket-Hanger, Deck       |  |  |  |  |
| 28  | 112-0607 | 1    | Rod-Deck, Front Adjustment |  |  |  |  |
| 29  | 112-0690 | 1    | Arm-Lift, Deck (RH)        |  |  |  |  |
| 30  | 112-0719 | 1    | Arm-Lift, Deck (LH)        |  |  |  |  |
| 31  | 112-0641 | 1    | Cup-Pivot, Lift            |  |  |  |  |
| 32  | 112-0458 | 1    | Nut-Hex                    |  |  |  |  |
| 33  | 112-0669 | 1    | Bolt-Shoulder              |  |  |  |  |



## Steering Shaft and Front Axle Assembly

| Ref | Part No. | Qty. | Description           |
|-----|----------|------|-----------------------|
| 1   | 112-0492 | 1    | Screw-HH              |
| 2   | 112-0355 | 1    | Link-Drag, RH         |
| 3   | 112-0346 | 1    | Link-Drag, LH         |
| 4   | 112-0473 | 1    | Screw-HH              |
| 5   | 112-0493 | 1    | Nut-Jam               |
| 6   | 112-0483 | 1    | Nut-Hex, Lock         |
| 7   | 112-0668 | 1    | Nut-Lock, Flange      |
| 8   | 112-0859 | 1    | Nut-Lock, Flange      |
| 9   | 112-0511 | 1    | Nut-Lock, Flange      |
| 10  | 112-0862 | 1    | Gear-Steering         |
| 11  | 112-0863 | 1    | Gear-Pinion, Steering |
| 12  | 112-0917 | 1    | Ball Joint ASM        |
| 13  | 112-0631 | 1    | Screw-HH              |
| 14  | 112-0924 | 1    | Washer-Flat           |
| 15  | 112-0925 | 1    | Washer-Flat           |
| 16  | 112-3734 | 1    | Cap-Wheel, Steering   |
| 17  | 112-0881 | 1    | Spacer-Shoulder       |
| 18  | 112-5804 | 1    | Shaft-Steering        |
| 19  | 112-0929 | 1    | Bushing               |
| 20  | 112-0930 | 1    | Bearing-Flange, Hex   |
| 21  | 112-0547 | 1    | RH Axle ASM           |
| 22  | 112-0562 | 1    | LH Axle ASM           |
| 23  | 112-0323 | 1    | Cap                   |
| 24  | 112-0519 | 1    | Pin-Cotter            |

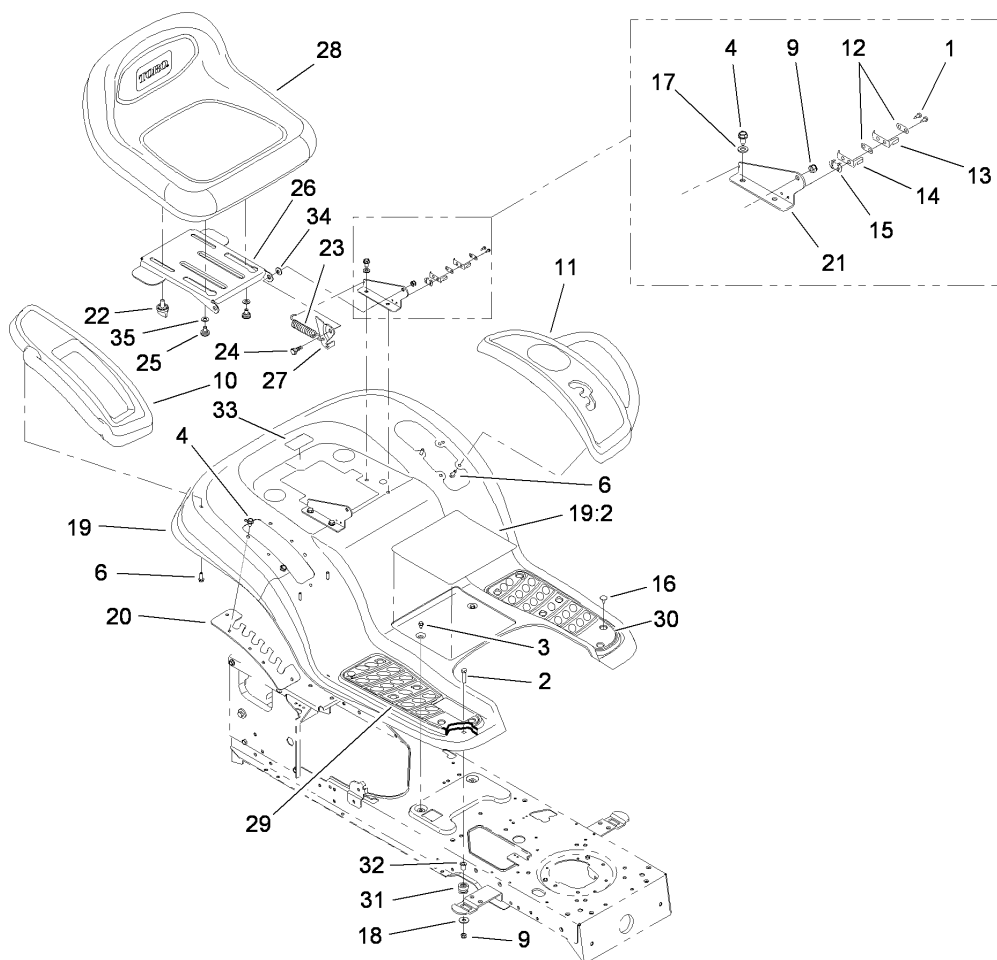
| Ref | Part No. | Qty. | Description              |
|-----|----------|------|--------------------------|
| 25  | 112-5971 | 1    | Axle-Pivot, Front        |
| 26  | 112-5972 | 1    | Washer-Flat              |
| 27  | 112-0486 | 1    | Bolt-Shoulder            |
| 28  | 112-5973 | 1    | Wheel-Steering, Softgrip |



## Frame and Battery Assembly

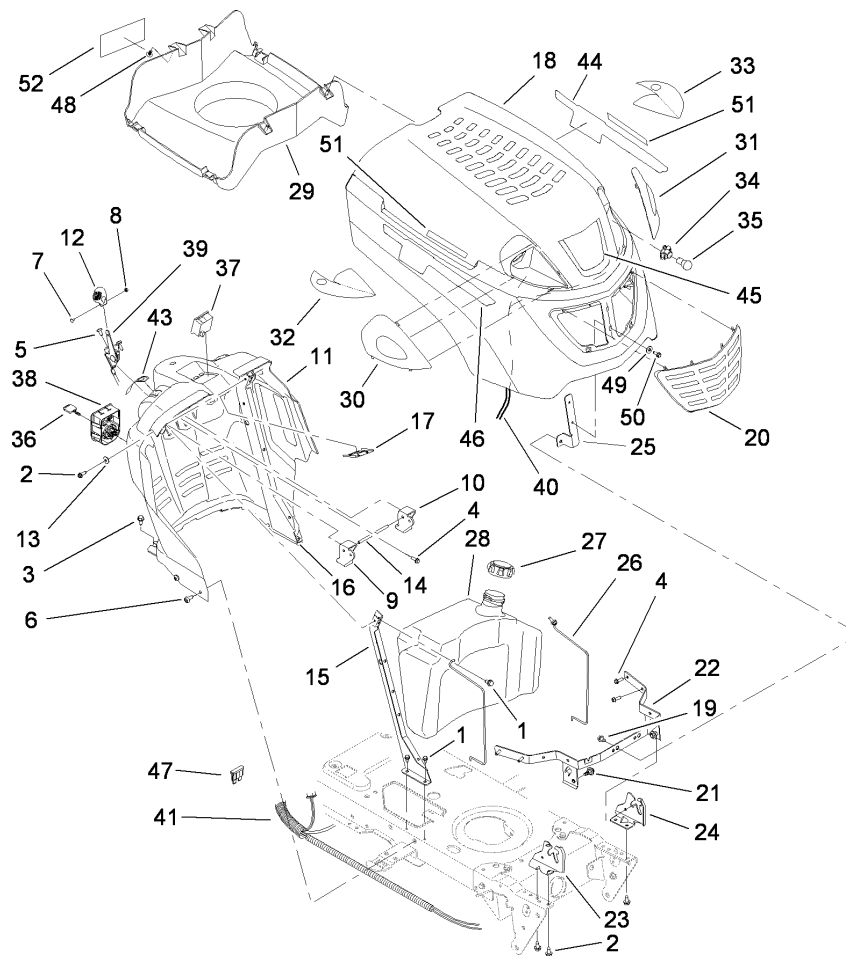
| Ref | Part No. | Qty. | Description            |
|-----|----------|------|------------------------|
| 1   | 112-0671 | 1    | Plate-Switch           |
| 2   | 112-5974 | 1    | Lower Frame ASM        |
| 3   | 112-0570 | 1    | Tray-Battery           |
| 4   | 112-0651 | 1    | Screw-HH, TAP          |
| 5   | 112-5975 | 1    | Screw-HH, TAP          |
| 6   | 112-0395 | 1    | Screw-HWH              |
| 7   | 112-0659 | 1    | Screw-HWH              |
| 8   | 112-0581 | 1    | Rod-Holddown, Battery  |
| 9   | 112-0668 | 1    | Nut-Lock, Flange       |
| 10  | 112-0676 | 1    | Screw-TAP              |
| 11  | 112-5976 | 1    | Screw-HHF              |
| 12  | 112-0455 | 1    | Switch-Interlock       |
| 13  | 112-0501 | 1    | Spring-Compression     |
| 14  | 112-0703 | 1    | Washer-Lock, External  |
| 16  | 112-0661 | 1    | Spacer-Shoulder        |
| 17  | 112-0565 | 1    | Bolt-Shoulder          |
| 18  | 112-0557 | 1    | Screw-HH               |
| 19  | 112-0620 | 1    | Bracket-Pivot, Support |
| 20  | 112-0610 | 1    | Bracket-Pivot, Support |
| 21  | 112-5977 | 1    | Bracket-Pivot, Bar     |
| 22  | 112-0728 | 1    | Frame-Upper            |
| 23  | 112-0647 | 1    | Bracket-Frame, Seat    |
| 24  | 112-0636 | 1    | Nut-Lock, Flange       |
| 25  | 112-0524 | 1    | Screw-HWHTF            |

| Ref | Part No. | Qty. | Description                     |
|-----|----------|------|---------------------------------|
| 26  | 112-0309 | 1    | Solenoid-12V, 2 Post 1 Tab      |
| 26  | 112-6073 | 1    | Solenoid-12V, 2 Post 2 Tab      |
| 27  | 112-0703 | 1    | Washer-Lock, External           |
| 28  | 112-0587 | 1    | Screw-HH, TAP                   |
| 29  | 112-0425 | 1    | Battery-245, Cca (Dry Flat Top) |
| 30  | 112-5978 | 1    | Nut-Sems                        |
| 31  | 112-1284 | 1    | Decal-Toro                      |



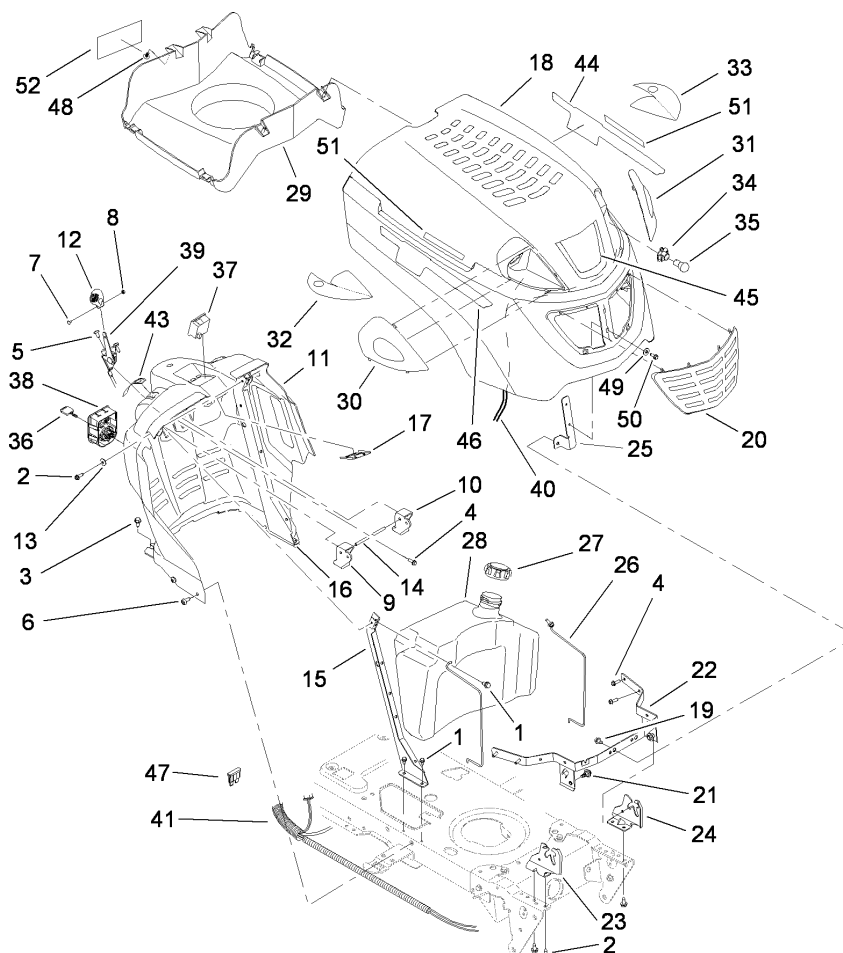
## Seat and Fender Assembly

| Ref  | Part No. | Qty. | Description             | Ref | Part No. | Qty. | Description                  |
|------|----------|------|-------------------------|-----|----------|------|------------------------------|
| 1    | 112-0626 | 1    | Screw-HWHTF             | 27  | 112-0646 | 1    | Bracket-Lift, LH             |
| 2    | 112-0373 | 1    | Screw-HH                | 28  | 112-0363 | 1    | Seat-Back, Medium            |
| 3    | 112-0524 | 1    | Screw-HWHTF             | 29  | 112-0540 | 1    | Pad-Foot, RH                 |
| 4    | 112-0556 | 1    | Screw-HWH               | 30  | 112-0545 | 1    | Pad-Foot, LH                 |
| 6    | 112-0509 | 1    | Screw-HH, TAP           | 31  | 112-3732 | 1    | Grommet                      |
| 9    | 112-0650 | 1    | Nut-Lock, Flange        | 32  | 112-3733 | 1    | Spacer                       |
| 10   | 112-0471 | 1    | Cover-Fender, RH        | 33  | 112-1260 | 1    | Decal-Service (Toro Hotline) |
| 11   | 112-0470 | 1    | Cover-Fender, LH        | 34  | 112-5979 | 1    | Washer-Bell                  |
| 12   | 112-0635 | 1    | Plate-Insulator         | 35  | 112-5980 | 1    | Washer-Flat                  |
| 13   | 112-0529 | 1    | Switch-Spring           |     |          |      |                              |
| 14   | 112-0532 | 1    | Switch-Spring, Inner    |     |          |      |                              |
| 15   | 112-0637 | 1    | Plate-Boss, Insulator   |     |          |      |                              |
| 16   | 112-0549 | 1    | Clip-Ratchet, Fastener  |     |          |      |                              |
| 17   | 112-0517 | 1    | Washer-Lock, External   |     |          |      |                              |
| 18   | 112-0582 | 1    | Washer-Flat             |     |          |      |                              |
| 19   | 112-5855 | 1    | Fender And Decal ASM    |     |          |      |                              |
| 19:2 | 112-1262 | 1    | Decal-Danger            |     |          |      |                              |
| 20   | 112-0629 | 1    | Bracket-Adjusting, Lift |     |          |      |                              |
| 21   | 112-0905 | 1    | Bracket-Mount, Seat     |     |          |      |                              |
| 22   | 112-0409 | 1    | Knob                    |     |          |      |                              |
| 23   | 112-0616 | 1    | Spring-Extension        |     |          |      |                              |
| 24   | 112-0575 | 1    | Bolt-Shoulder           |     |          |      |                              |
| 25   | 112-0554 | 1    | Bolt-Shoulder           |     |          |      |                              |
| 26   | 112-0593 | 1    | Bracket-Seat            |     |          |      |                              |



## Fuel Tank and Hood Assembly

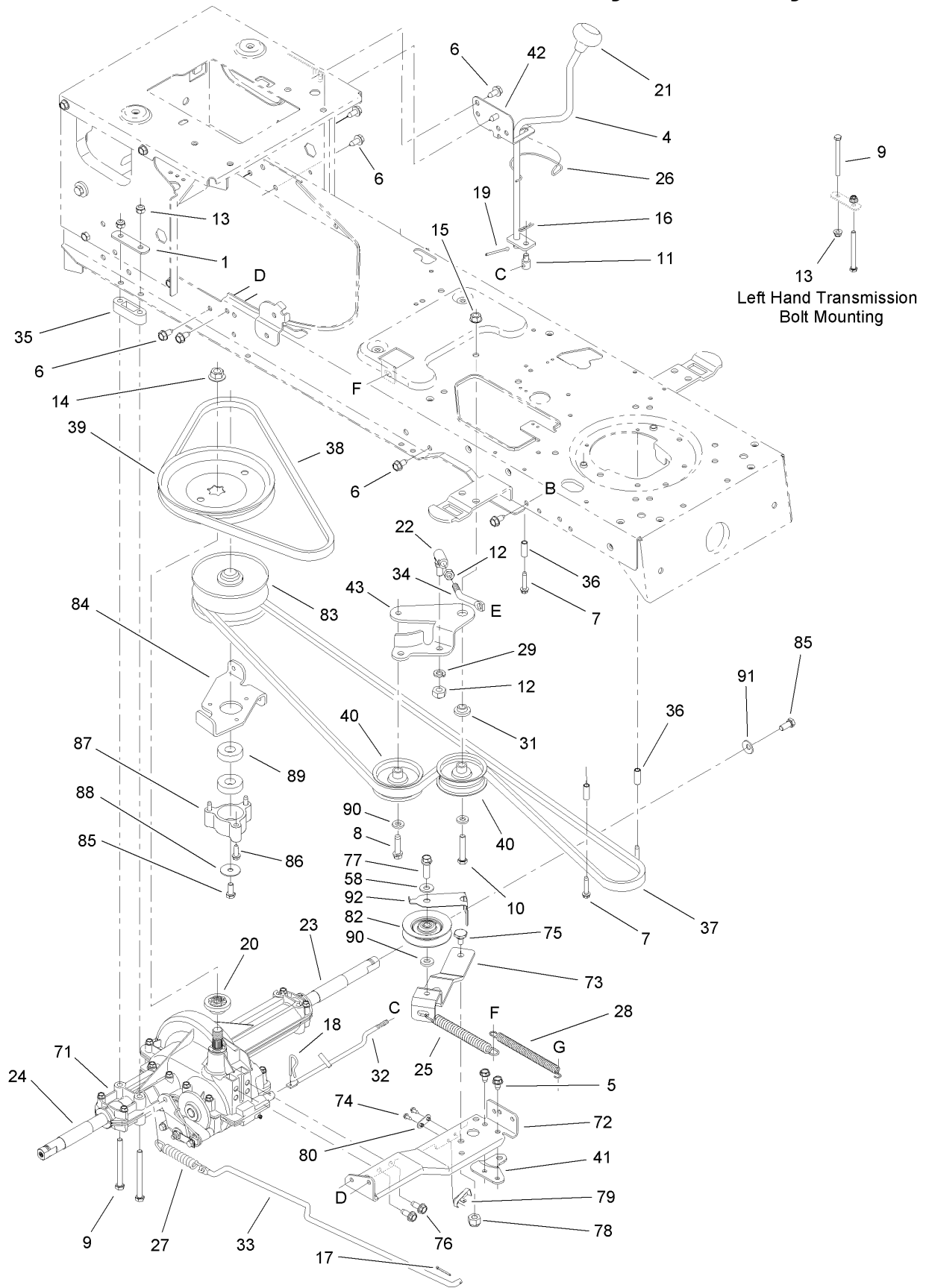
| Ref | Part No. | Qty. | Description              | Ref | Part No. | Qty. | Description                           |
|-----|----------|------|--------------------------|-----|----------|------|---------------------------------------|
| 1   | 112-0524 | 1    | Screw-HWHTF              | 25  | 112-5986 | 1    | Bracket-Support, Hood                 |
| 2   | 112-0587 | 1    | Screw-HH, TAP            | 26  | 112-0678 | 1    | Rod-Support                           |
| 3   | 112-5981 | 1    | Screw-HH, TAP            | 27  | 112-0321 | 1    | Cap-Fuel                              |
| 4   | 112-0509 | 1    | Screw-HH, TAP            | 28  | 112-5987 | 1    | Fuel-Tank, 3 Gallon                   |
| 5   | 112-0550 | 1    | Screw-TAP                | 29  | 112-5802 | 1    | Plenum-Hood                           |
| 6   | 112-0563 | 1    | Screw-TAP                | 30  | 112-0447 | 1    | Lens-RH                               |
| 7   | 112-0478 | 1    | Screw-PTH                | 31  | 112-0446 | 1    | Lens-LH                               |
| 8   | 112-0515 | 1    | Nut-Hex                  | 32  | 112-5810 | 1    | Reflector-RH                          |
| 9   | 112-0526 | 1    | Lever-Cruise             | 33  | 112-5811 | 1    | Reflector-LH                          |
| 10  | 112-0580 | 1    | Lever-Brake              | 34  | 112-0408 | 1    | Socket-Headlight                      |
| 11  | 112-5982 | 1    | Dash                     | 35  | 112-0402 | 1    | Lamp-12V, Miniature                   |
| 12  | 112-0474 | 1    | Knob-Control             | 36  | 112-0312 | 1    | Key-Ignition                          |
| 13  | 112-0485 | 1    | Washer-Spring            | 37  | 112-0336 | 1    | Meter-Indicator, Systems              |
| 14  | 112-0604 | 1    | Rod-Lever, Bent          | 38  | 112-0865 | 1    | Module-Switch, Ignition               |
| 15  | 112-5983 | 1    | Support-Dash, RH         | 39  | 112-0489 | 1    | Cable-Throttle And Choke              |
| 16  | 112-5984 | 1    | Support-Dash, LH         | 40  | 112-0480 | 1    | Harness-Headlight                     |
| 17  | 112-5809 | 1    | Bracket-PTO              | 41  | 112-0595 | 1    | Harness-Wire, 2 Post 1 Tab (Solenoid) |
| 18  | 112-0444 | 1    | Hood                     | 41  | 112-6074 | 1    | Harness-Wire, 2 Post 2 Tab (Solenoid) |
| 19  | 112-0906 | 1    | Screw-HWHTF              | 43  | 112-1271 | 1    | Decal-Throttle, Dash                  |
| 20  | 112-0381 | 1    | Grill                    | 44  | 112-5952 | 1    | Decal-Hood, Left Side                 |
| 21  | 112-0597 | 1    | Bolt-Shoulder            | 45  | 112-3716 | 1    | Decal-Hood                            |
| 22  | 112-5985 | 1    | Bracket-Pivot            | 46  | 112-5953 | 1    | Decal-Hood, Right Side                |
| 23  | 112-0727 | 1    | Bracket-Pivot, Hood (RH) |     |          |      |                                       |
| 24  | 112-0726 | 1    | Bracket-Pivot, Hood (LH) |     |          |      |                                       |



## Fuel Tank and Hood Assembly (continued)

| Ref | Part No. | Qty. | Description          |
|-----|----------|------|----------------------|
| 47  | 112-5943 | 1    | Fuse-20 Amp          |
| 48  | 112-5988 | 1    | Clip-Ratchet         |
| 49  | 112-5989 | 1    | Washer-Flat          |
| 50  | 112-0587 | 1    | Screw-HH, TAP        |
| 51  | 112-5954 | 1    | Decal-Panel, Side    |
| 52  | 112-5956 | 1    | Decal-Parts, Service |

# Transmission, Belt and Pulley Assembly

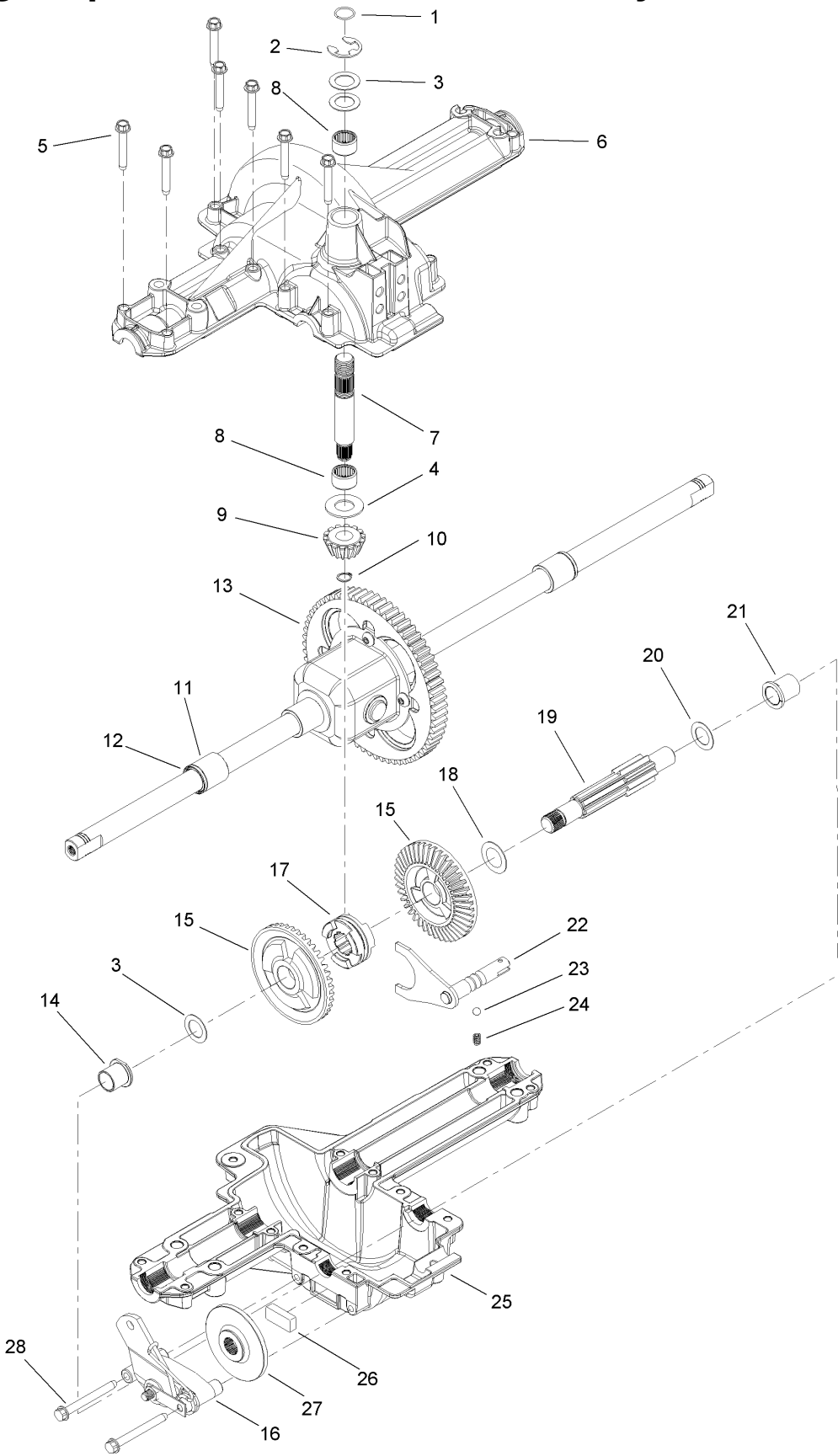


# Transmission, Belt and Pulley Assembly

| Ref | Part No. | Qty. | Description                    |
|-----|----------|------|--------------------------------|
| 1   | 112-0628 | 1    | Bracket-Mounting, Transmission |
| 4   | 112-0627 | 1    | Shift Lever ASM                |
| 5   | 112-0676 | 1    | Screw-TAP                      |
| 6   | 112-5975 | 1    | Screw-HH, TAP                  |
| 7   | 112-0603 | 1    | Screw-HH                       |
| 8   | 112-0469 | 1    | Screw-HH, TAP                  |
| 9   | 112-0667 | 1    | Screw-HH                       |
| 10  | 112-0421 | 1    | Screw-HH                       |
| 11  | 112-0592 | 1    | Ferrule-Adj                    |
| 12  | 112-0343 | 1    | Nut-Hex                        |
| 13  | 112-0650 | 1    | Nut-Lock, Flange               |
| 14  | 112-0451 | 1    | Nut-Flange                     |
| 15  | 112-0385 | 1    | Nut-Lock, Flange               |
| 16  | 112-0459 | 1    | Pin-Cotter                     |
| 17  | 112-0568 | 1    | Pin-Cotter                     |
| 18  | 112-0639 | 1    | Pin-Hair                       |
| 19  | 112-0412 | 1    | Pin-Cotter                     |
| 20  | 112-0450 | 1    | Hub-Pulley                     |
| 21  | 112-0514 | 1    | Knob-Shift                     |
| 22  | 112-0306 | 1    | Ball Joint ASM                 |
| 23  | 112-0670 | 1    | Sleeve                         |
| 24  | 112-0683 | 1    | Sleeve                         |
| 25  | 112-5991 | 1    | Spring-Extension               |
| 26  | 112-0357 | 1    | Clip-Spring, Shifter           |
| 27  | 112-0350 | 1    | Spring-Extension               |
| 28  | 112-0348 | 1    | Spring-Extension               |
| 29  | 112-0415 | 1    | Washer-Lock                    |
| 31  | 112-0345 | 1    | Spacer-Shoulder                |
| 32  | 112-5992 | 1    | Rod-Shift                      |
| 33  | 112-0655 | 1    | Rod-Brake                      |
| 34  | 112-0538 | 1    | Rod-Adjustment, Idler          |
| 35  | 112-0673 | 1    | Spacer-Transaxle               |
| 36  | 112-0644 | 1    | Spacer                         |
| 37  | 112-0301 | 1    | Belt-Drive, Variable Speed     |
| 38  | 112-0305 | 1    | Belt-Drive, Transmission       |
| 39  | 112-0379 | 1    | Pulley-V (W/Hub)               |
| 40  | 112-3687 | 1    | Pulley-Idler, Flat             |
| 41  | 112-5813 | 1    | Bracket-Shift                  |
| 42  | 112-0638 | 1    | Bracket-Shift                  |
| 43  | 112-0525 | 1    | Bracket-Idler, Center Double   |
| 58  | 112-0541 | 1    | Washer-Flat                    |
| 71  | 112-0368 | 1    | Single Speed Transmission ASM  |
| 72  | 112-0552 | 1    | Bracket-Torque                 |
| 73  | 112-0434 | 1    | Bracket-Idler                  |
| 74  | 112-0626 | 1    | Screw-HWHTF                    |
| 75  | 112-5993 | 1    | Screw-HH                       |
| 76  | 112-0556 | 1    | Screw-HWH                      |
| 77  | 112-0469 | 1    | Screw-HH, TAP                  |
| 78  | 112-5994 | 1    | Nut-Lock, Hex                  |
| 79  | 112-0602 | 1    | Switch-Spring, Short           |
| 80  | 112-0625 | 1    | Plate-Insulator                |
| 82  | 112-0892 | 1    | Pulley-Idler, V-Type           |

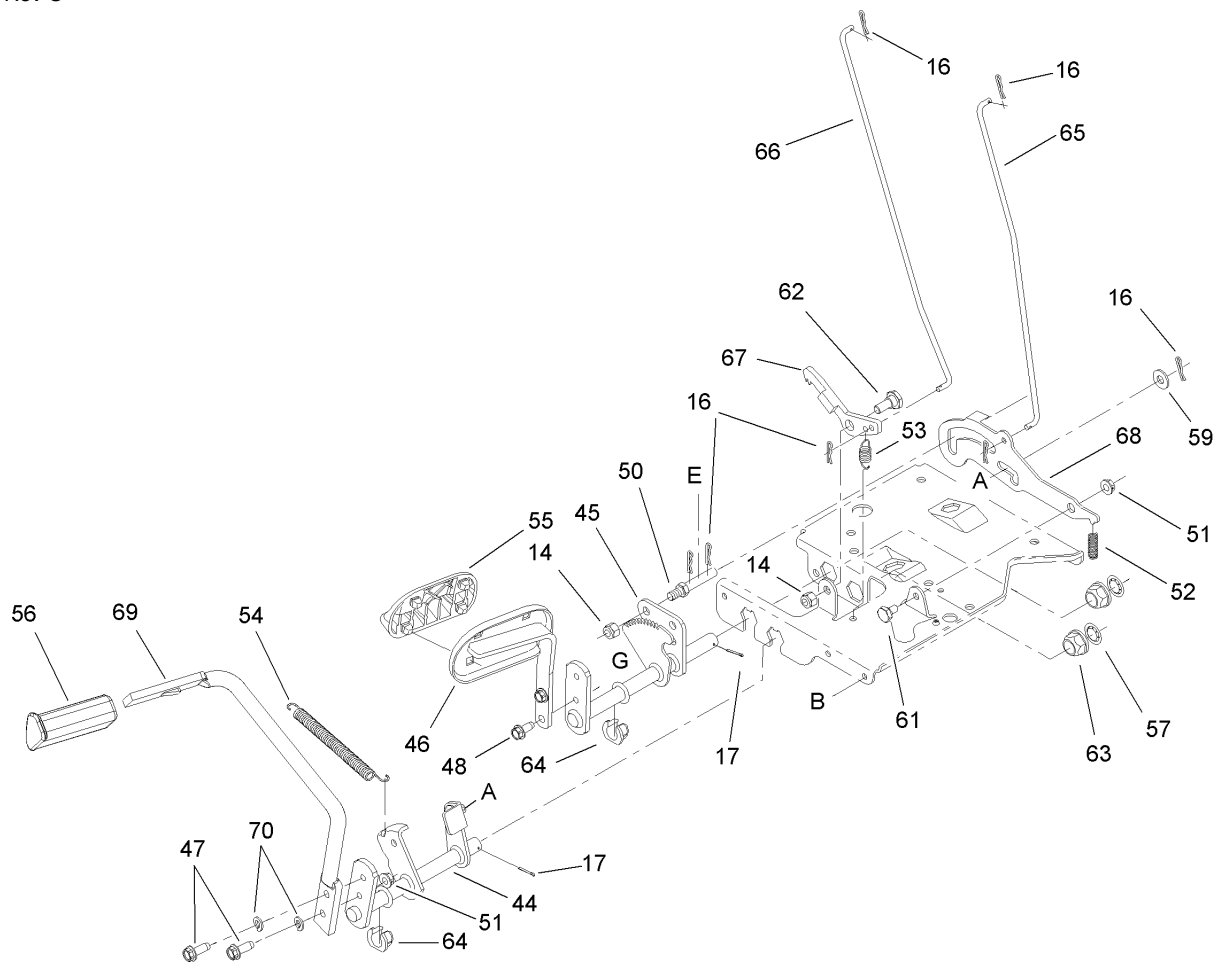
| Ref | Part No. | Qty. | Description               |
|-----|----------|------|---------------------------|
| 83  | 112-0364 | 1    | Variable Speed Pulley ASM |
| 84  | 112-5995 | 1    | Bracket-Pulley            |
| 85  | 112-0551 | 1    | Screw-HH                  |
| 86  | 112-0587 | 1    | Screw-HH, TAP             |
| 87  | 112-5996 | 1    | Cup-Bearing               |
| 88  | 112-0500 | 1    | Washer-Flat               |
| 89  | 112-0423 | 1    | Bearing-Ball              |
| 90  | 112-0544 | 1    | Washer-Flat               |
| 91  | 112-0435 | 1    | Washer-Bell               |
| 92  | 112-5883 | 1    | Guide-Belt, Traction      |

# Single Speed Transmission Assembly No. 112-0368



# Single Speed Transmission Assembly No. 112-0368

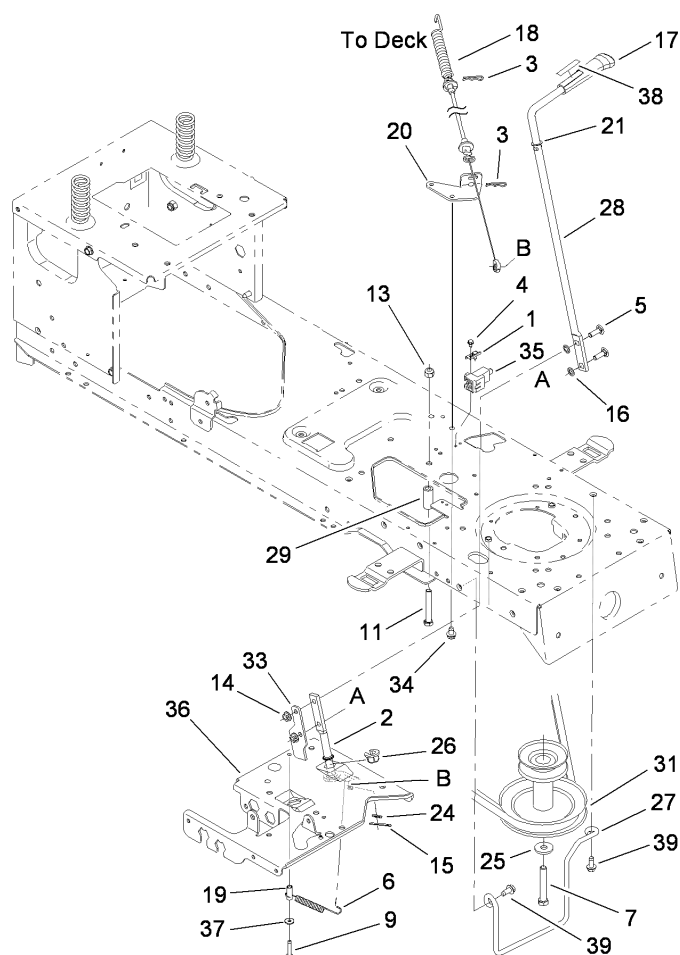
| Ref | Part No. | Qty. | Description       |  |  |  |  |
|-----|----------|------|-------------------|--|--|--|--|
| 1   | 112-0819 | 1    | Ring-Wire         |  |  |  |  |
| 2   | 112-0756 | 1    | Ring-E            |  |  |  |  |
| 3   | 112-0745 | 1    | Washer-Flat       |  |  |  |  |
| 3   | 112-0748 | 1    | Washer-Flat       |  |  |  |  |
| 3   | 112-0750 | 1    | Washer-Flat       |  |  |  |  |
| 4   | 112-0769 | 1    | Washer-Thrust     |  |  |  |  |
| 5   | 112-0839 | 1    | Screw-TAP         |  |  |  |  |
| 6   | 112-0833 | 1    | Housing-Upper     |  |  |  |  |
| 7   | 112-0826 | 1    | Shaft-Input       |  |  |  |  |
| 8   | 112-0808 | 1    | Bearing-Needle    |  |  |  |  |
| 9   | 112-0807 | 1    | Pinion-Input, 14T |  |  |  |  |
| 10  | 112-0809 | 1    | Ring-Snap         |  |  |  |  |
| 11  | 112-5944 | 1    | Sleeve-Bearing    |  |  |  |  |
| 12  | 112-0800 | 1    | Seal              |  |  |  |  |
| 13  | 112-0823 | 1    | Differential ASM  |  |  |  |  |
| 14  | 112-0794 | 1    | Bearing-Flange    |  |  |  |  |
| 15  | 112-0796 | 1    | Gear-Bevel, 42T   |  |  |  |  |
| 16  | 112-0832 | 1    | Brake ASM         |  |  |  |  |
| 17  | 112-0840 | 1    | Collar-Clutch     |  |  |  |  |
| 18  | 112-5945 | 1    | Washer-Flat       |  |  |  |  |
| 19  | 112-0841 | 1    | Shaft-Drive       |  |  |  |  |
| 20  | 112-0755 | 1    | Washer-Thrust     |  |  |  |  |
| 21  | 112-0795 | 1    | Bearing-Flange    |  |  |  |  |
| 22  | 112-0806 | 1    | Shift Fork ASM    |  |  |  |  |
| 23  | 112-0799 | 1    | Ball-Detent       |  |  |  |  |
| 24  | 112-0801 | 1    | Spring-Detent     |  |  |  |  |
| 25  | 112-0834 | 1    | Housing-Lower     |  |  |  |  |
| 26  | 112-0741 | 1    | Puck-Brake        |  |  |  |  |
| 27  | 112-0817 | 1    | Disc-Brake        |  |  |  |  |
| 28  | 112-0698 | 1    | Screw-HWH         |  |  |  |  |



## Brake and Traction Pedal Assembly

| Ref | Part No. | Qty. | Description                 |
|-----|----------|------|-----------------------------|
| 14  | 112-0668 | 1    | Nut-Lock, Flange            |
| 16  | 112-5997 | 1    | Pin-Cotter                  |
| 17  | 112-0568 | 1    | Pin-Cotter                  |
| 44  | 112-0648 | 1    | Brake Control ASM           |
| 45  | 112-5998 | 1    | Speed Control ASM           |
| 46  | 112-0680 | 1    | Pedal ASM                   |
| 47  | 112-5999 | 1    | Screw-HWHTF                 |
| 48  | 112-0395 | 1    | Screw-HWH                   |
| 50  | 112-0599 | 1    | Pin                         |
| 51  | 112-6000 | 1    | Nut-Lock, Flange            |
| 52  | 112-0506 | 1    | Spring                      |
| 53  | 112-0510 | 1    | Spring-Extension            |
| 54  | 112-0348 | 1    | Spring-Extension            |
| 55  | 112-0543 | 1    | Pad-Pedal                   |
| 56  | 112-6001 | 1    | Pad-Brake                   |
| 57  | 112-0339 | 1    | Washer-Flat                 |
| 59  | 112-6002 | 1    | Washer-Flat                 |
| 61  | 112-5817 | 1    | Bolt-Shoulder               |
| 62  | 112-0442 | 1    | Bolt-Shoulder               |
| 63  | 112-0347 | 1    | Bearing-Flange              |
| 64  | 112-0387 | 1    | Bearing-Flange, Hex (Split) |
| 65  | 112-6003 | 1    | Rod-Brake, Lock Control     |
| 66  | 112-0662 | 1    | Rod-Control, Cruise         |
| 67  | 112-6004 | 1    | Latch-Cruise                |

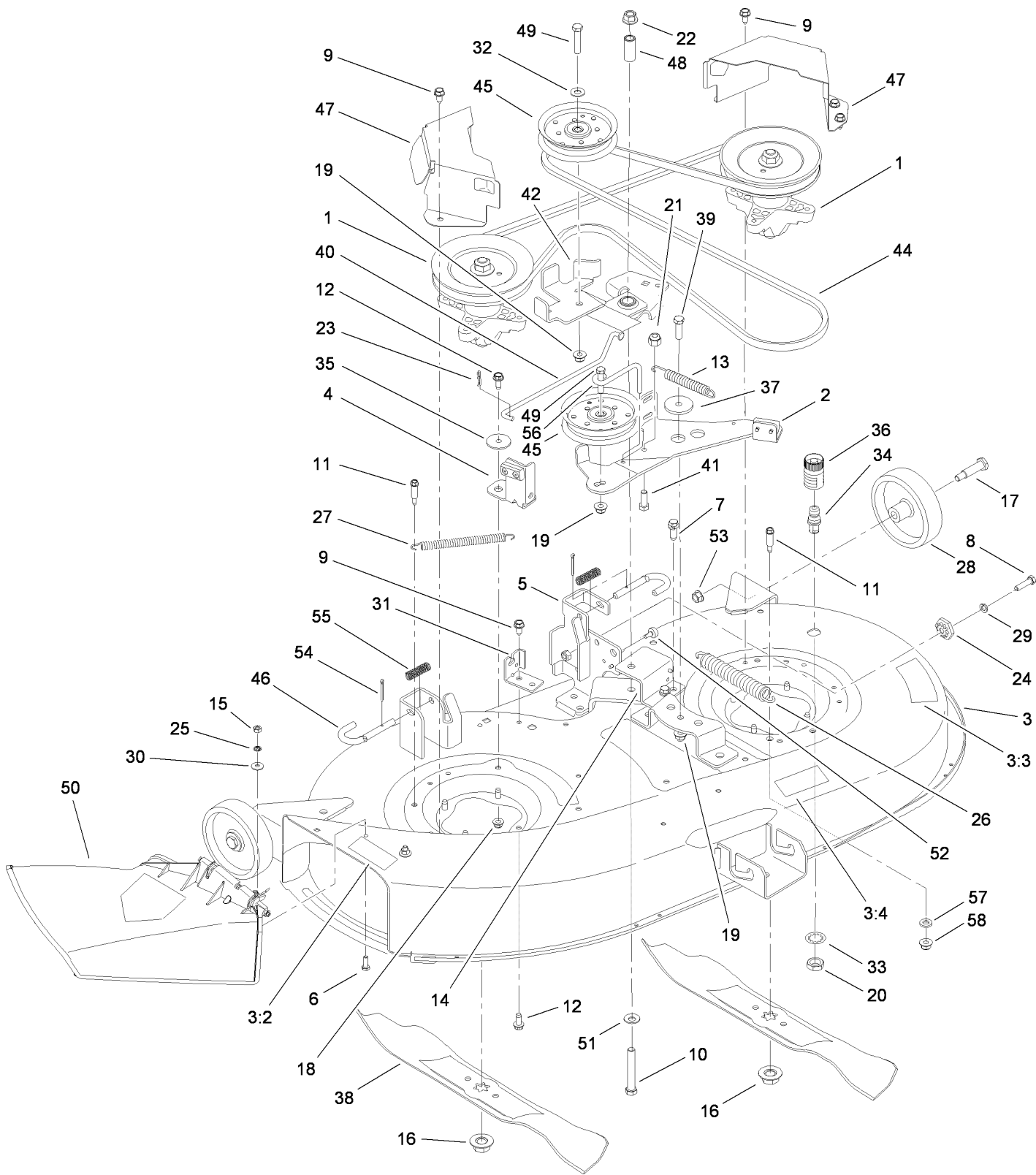
| Ref | Part No. | Qty. | Description      |
|-----|----------|------|------------------|
| 68  | 112-5816 | 1    | Bracket-Lock Out |
| 69  | 112-6005 | 1    | Pedal-Brake      |
| 70  | 112-6006 | 1    | Washer-Lock      |



## PTO Engage Assembly

| Ref | Part No. | Qty. | Description                 | Ref | Part No. | Qty. | Description               |
|-----|----------|------|-----------------------------|-----|----------|------|---------------------------|
| 1   | 112-0671 | 1    | Plate-Switch                | 31  | 112-0329 | 1    | Pulley-Engine             |
| 2   | 112-6007 | 1    | Lever-Engage, PTO           | 33  | 112-0516 | 1    | Bracket-Stop              |
| 3   | 112-0398 | 1    | Pin-Click                   | 34  | 112-0676 | 1    | Screw-TAP                 |
| 4   | 112-0651 | 1    | Screw-HH, TAP               | 35  | 112-0455 | 1    | Switch-Interlock          |
| 5   | 112-0598 | 1    | Bolt-CARR                   | 36  | 112-0681 | 1    | Bracket-Support, Steering |
| 6   | 112-0567 | 1    | Spring-Extension            | 37  | 112-3695 | 1    | Washer-Flat               |
| 7   | 112-6008 | 1    | Screw-HH                    | 38  | 112-1274 | 1    | Decal-PTO, Manual         |
| 9   | 112-0843 | 1    | Screw-HWH                   | 39  | 112-0395 | 1    | Screw-HWH                 |
| 11  | 112-6009 | 1    | Screw-HH                    |     |          |      |                           |
| 13  | 112-0668 | 1    | Nut-Lock, Flange            |     |          |      |                           |
| 14  | 112-0511 | 1    | Nut-Lock, Flange            |     |          |      |                           |
| 15  | 112-6010 | 1    | Pin-Cotter                  |     |          |      |                           |
| 16  | 112-0645 | 1    | Nut-Push                    |     |          |      |                           |
| 17  | 112-6011 | 1    | Knob-PTO                    |     |          |      |                           |
| 18  | 112-0504 | 1    | Cable-Engage, Deck          |     |          |      |                           |
| 19  | 112-0644 | 1    | Spacer                      |     |          |      |                           |
| 20  | 112-0649 | 1    | Bracket-Cable               |     |          |      |                           |
| 21  | 112-0498 | 1    | Washer-Flat                 |     |          |      |                           |
| 24  | 112-0601 | 1    | Washer-Flat                 |     |          |      |                           |
| 25  | 112-0380 | 1    | Washer-Flat                 |     |          |      |                           |
| 26  | 112-0384 | 1    | Bearing-Flange, Hex (Split) |     |          |      |                           |
| 27  | 112-0609 | 1    | Rod-Keeper, Belt            |     |          |      |                           |
| 28  | 112-0393 | 1    | Handle-Engage, Deck         |     |          |      |                           |
| 29  | 112-0433 | 1    | Spacer                      |     |          |      |                           |

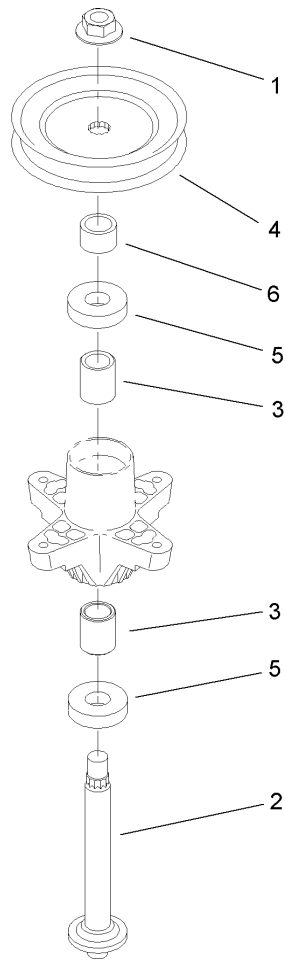
# Deck Assembly



# Deck Assembly

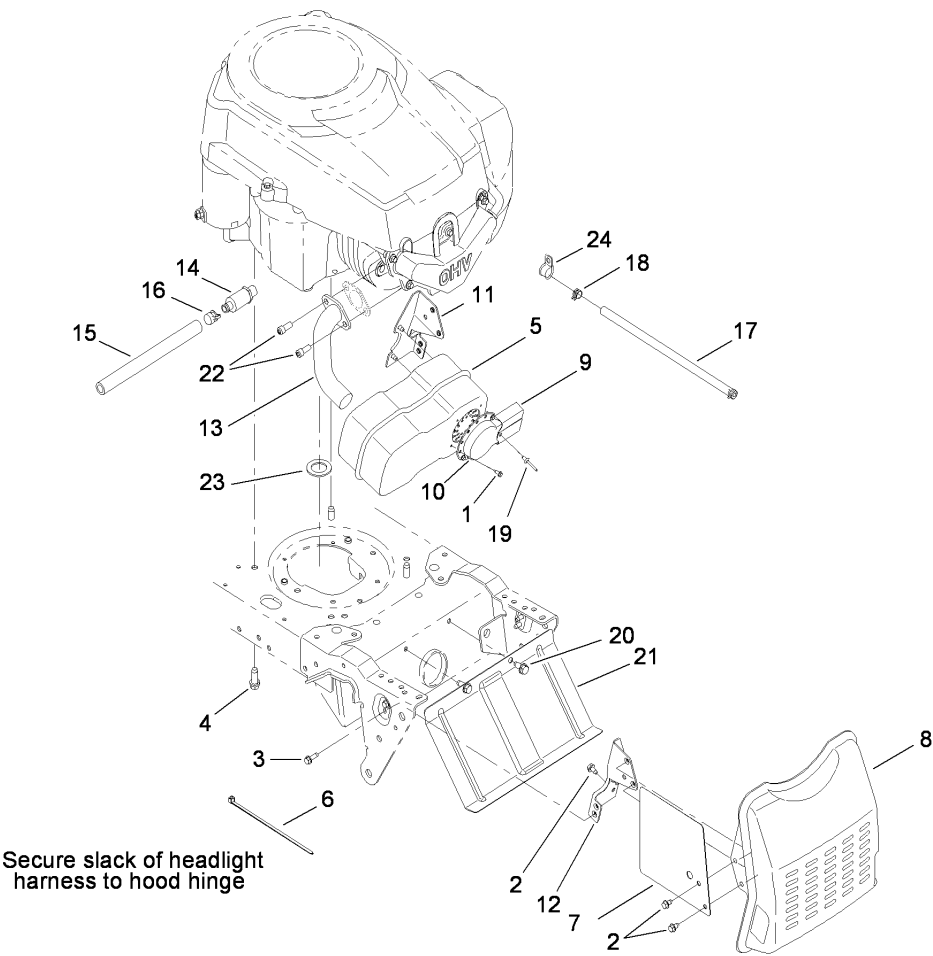
| Ref | Part No. | Qty. | Description              |
|-----|----------|------|--------------------------|
| 1   | 112-0460 | 1    | Spindle ASM              |
| 2   | 112-0606 | 1    | Deck Brake ASM           |
| 3   | 112-5857 | 1    | Deck And Decal ASM       |
| 3:2 | 112-1267 | 1    | Decal-Danger             |
| 3:3 | 112-1265 | 1    | Decal-Danger             |
| 3:4 | 112-1270 | 1    | Decal-Routing, Belt      |
| 4   | 112-3742 | 1    | Brake ASM                |
| 5   | 112-0413 | 1    | LH Hanger Bracket ASM    |
| 6   | 112-0499 | 1    | Screw-HH                 |
| 7   | 112-0663 | 1    | Screw-TAP                |
| 8   | 112-0373 | 1    | Screw-HH                 |
| 9   | 112-0472 | 1    | Screw-HH, TAP            |
| 10  | 112-3745 | 1    | Screw-HH                 |
| 11  | 112-5918 | 1    | Bolt-Shoulder            |
| 12  | 112-0395 | 1    | Screw-HWH                |
| 13  | 112-3746 | 1    | Spring-Extension         |
| 14  | 112-5801 | 1    | Bracket-Support, Pivot   |
| 15  | 112-0522 | 1    | Nut-Hex                  |
| 16  | 112-0330 | 1    | Nut-Flange, Hex          |
| 17  | 112-0334 | 1    | Bolt-Shoulder            |
| 18  | 112-0650 | 1    | Nut-Lock, Flange         |
| 19  | 112-0668 | 1    | Nut-Lock, Flange         |
| 20  | 112-0351 | 1    | Nut-Hex                  |
| 21  | 112-5821 | 1    | Nut-Lock, Hex            |
| 22  | 112-0859 | 1    | Nut-Lock, Flange         |
| 23  | 112-0459 | 1    | Pin-Cotter               |
| 24  | 112-0327 | 1    | Gear-Adjustment, Deck    |
| 25  | 112-0623 | 1    | Retainer-Bolt            |
| 26  | 112-0349 | 1    | Spring                   |
| 27  | 112-0528 | 1    | Spring-Extension         |
| 28  | 112-0337 | 1    | Wheel-Deck, Rear         |
| 29  | 112-0366 | 1    | Washer-Lock              |
| 30  | 112-0485 | 1    | Washer-Spring            |
| 31  | 112-0718 | 1    | Bracket-Cable, Deck      |
| 32  | 112-0572 | 1    | Washer-Flat              |
| 33  | 112-0922 | 1    | Washer-Lock              |
| 34  | 112-0879 | 1    | Nozzle-Water, Deck       |
| 35  | 112-3747 | 1    | Spacer-Shoulder          |
| 36  | 112-0916 | 1    | Adapter-Nozzle, Water    |
| 37  | 112-0584 | 1    | Spacer-Shoulder          |
| 38  | 112-0315 | 1    | Blade-21.23 Inch         |
| 39  | 112-0557 | 1    | Screw-HH                 |
| 40  | 112-3748 | 1    | Rod-Brake                |
| 41  | 112-0855 | 1    | Screw-HH                 |
| 42  | 112-3743 | 1    | Idler ASM                |
| 44  | 112-5800 | 1    | Belt-V Type              |
| 45  | 112-0314 | 1    | Pulley-Idler             |
| 46  | 112-0436 | 1    | Pin-Handle, Deck Release |
| 47  | 112-0630 | 1    | Cover-Belt               |
| 48  | 112-3749 | 1    | Spacer                   |
| 49  | 112-0513 | 1    | Screw-HH                 |
| 50  | 112-0353 | 1    | Discharge Chute ASM      |

| Ref | Part No. | Qty. | Description        |
|-----|----------|------|--------------------|
| 51  | 112-0481 | 1    | Washer-Bell        |
| 52  | 112-1016 | 1    | Bumper             |
| 53  | 112-0385 | 1    | Nut-Lock, Flange   |
| 54  | 112-0412 | 1    | Pin-Cotter         |
| 55  | 112-0406 | 1    | Spring-Compression |
| 56  | 112-5879 | 1    | Rod-Keeper, Belt   |
| 57  | 112-5919 | 1    | Washer-Flat        |
| 58  | 112-0636 | 1    | Nut-Lock, Flange   |



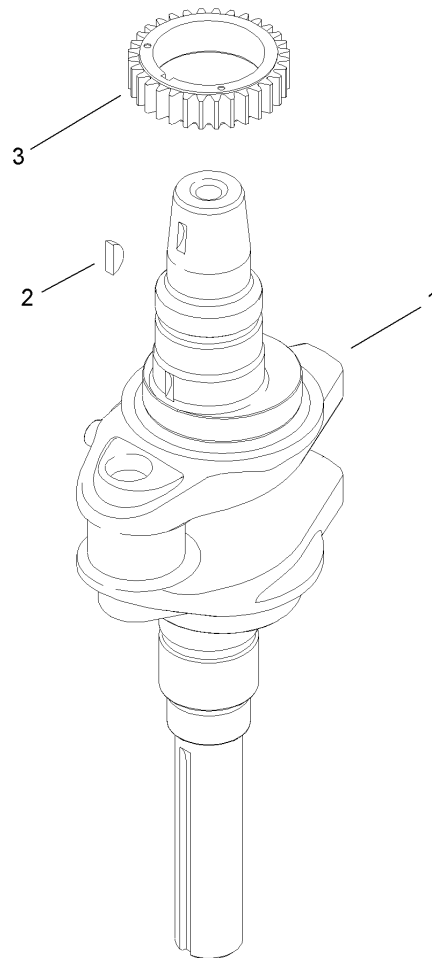
# Spindle Assembly No. 112-0460

| Ref | Part No. | Qty. | Description                 |  |  |  |  |
|-----|----------|------|-----------------------------|--|--|--|--|
| 1   | 112-0330 | 1    | Nut-Flange, Hex             |  |  |  |  |
| 2   | 112-0884 | 1    | Shaft-Spindle, Blade (Star) |  |  |  |  |
| 3   | 112-0389 | 1    | Spacer                      |  |  |  |  |
| 4   | 112-0613 | 1    | Pulley-Deck                 |  |  |  |  |
| 5   | 112-0377 | 1    | Bearing-Ball                |  |  |  |  |
| 6   | 112-5924 | 1    | Spacer                      |  |  |  |  |



Muffler Assembly

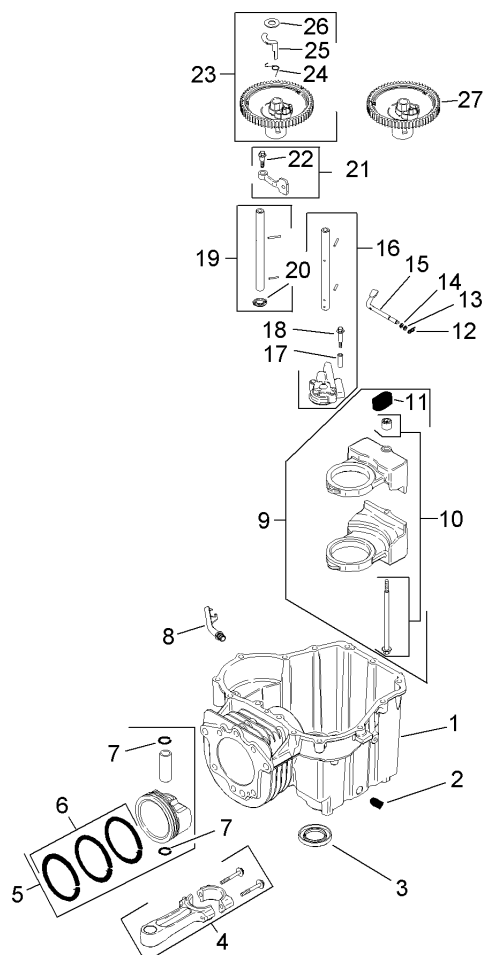
| Ref | Part No. | Qty. | Description             |  |  |  |  |
|-----|----------|------|-------------------------|--|--|--|--|
| 1   | 112-0626 | 1    | Screw-HWHTF             |  |  |  |  |
| 2   | 112-0524 | 1    | Screw-HWHTF             |  |  |  |  |
| 3   | 112-0587 | 1    | Screw-HH, TAP           |  |  |  |  |
| 4   | 112-0663 | 1    | Screw-TAP               |  |  |  |  |
| 5   | 112-0361 | 1    | Muffler-Inlet, Single   |  |  |  |  |
| 6   | 112-0527 | 1    | Tie-Cable               |  |  |  |  |
| 7   | 112-5827 | 1    | Shield-Heat             |  |  |  |  |
| 8   | 112-6013 | 1    | Muffler Heat Shield ASM |  |  |  |  |
| 9   | 112-0730 | 1    | Deflector-Muffler, Long |  |  |  |  |
| 10  | 112-0453 | 1    | Deflector-Muffler       |  |  |  |  |
| 11  | 112-0467 | 1    | Bracket-Muffler, LH     |  |  |  |  |
| 12  | 112-0466 | 1    | Bracket-Muffler, RH     |  |  |  |  |
| 13  | 112-0430 | 1    | Pipe-Exhaust            |  |  |  |  |
| 14  | 112-0388 | 1    | Drain-Oil               |  |  |  |  |
| 15  | 112-0553 | 1    | Hose-Drain              |  |  |  |  |
| 16  | 112-0397 | 1    | Cap-Drain, Oil          |  |  |  |  |
| 17  | 112-0720 | 1    | Hose-Fuel               |  |  |  |  |
| 18  | 112-0573 | 1    | Clamp-Hose              |  |  |  |  |
| 19  | 112-3741 | 1    | Rivet-Pop               |  |  |  |  |
| 20  | 112-0395 | 1    | Screw-HWH               |  |  |  |  |
| 21  | 112-6014 | 1    | Shield-Heat, Tractor    |  |  |  |  |
| 22  | 112-6012 | 1    | Screw Socket Head       |  |  |  |  |
| 23  | 112-0420 | 1    | Washer-Flat             |  |  |  |  |
| 24  | 112-0463 | 1    | Clamp                   |  |  |  |  |



# Crankshaft Assembly

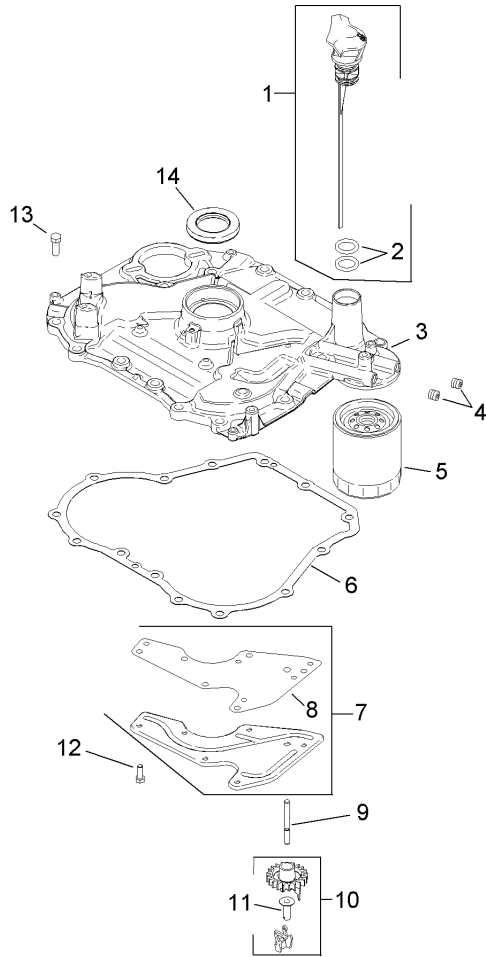
## Kohler SV540-0019

| Ref | Part No.    | Qty. | Description             |
|-----|-------------|------|-------------------------|
| ③1  | 20 014 20-S | 1    | Crankshaft (Includes 2) |
| ③2  | X-42-15-S   | 1    | Key (.19 X .62)         |
| ③3  | 20 043 12-S | 1    | Gear-Crankshaft         |



## Crankcase Assembly Kohler SV540-0019

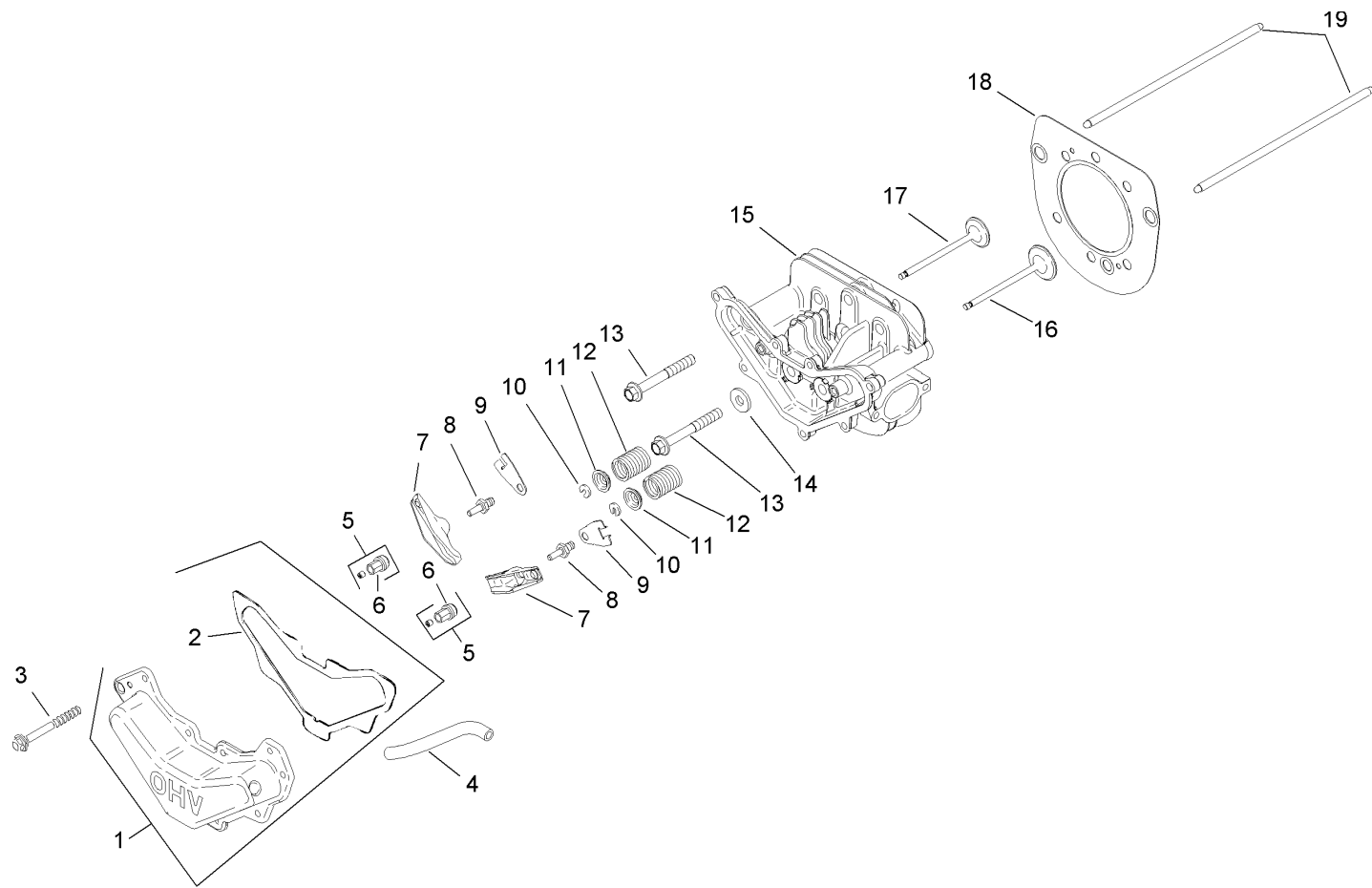
| Ref | Part No.    | Qty. | Description                               | Ref | Part No.    | Qty. | Description                            |
|-----|-------------|------|-------------------------------------------|-----|-------------|------|----------------------------------------|
| ❶❶1 |             | 1    | Crankcase (Use: Short Block 20 522 02)    | ❶23 | 20 010 04-S | 1    | Cam Gear ASM - Intake (Includes 24-26) |
| ❶2  | 25 139 57-S | 1    | Plug-Solid, Square Head (.38)             | ❶24 | 20 089 06-S | 1    | Spring-A C R                           |
| ❶3  | 20 032 01-S | 1    | Seal-Oil                                  | ❶25 | 20 044 16-S | 1    | Weight-A C R                           |
| ❶4  | 20 067 04-S | 1    | Connecting Rod ASM                        | ❶26 | 20 468 03-S | 2    | Washer-Thrust, A C R                   |
| ❶5  | 20 874 05-S | 1    | Piston W/Ring Set (Includes 6-7)          | ❶27 | 20 010 04-S | 1    | Cam Gear ASM                           |
| ❶6  | 20 108 02-S | 1    | Ring Set (89 Mm)                          |     |             |      |                                        |
| ❶7  | 20 018 04-S | 2    | Retainer-Pin, Piston                      |     |             |      |                                        |
| ❶8  | 20 123 02-S | 1    | Tube-Back, Drain                          |     |             |      |                                        |
| ❶9  | 20 755 04-S | 1    | Balance Weight Kit (Includes 10-11)       |     |             |      |                                        |
| ❶10 | 20 086 16-S | 1    | Screw And Guide Pin Kit                   |     |             |      |                                        |
| ❶11 | 20 423 02-S | 1    | Shoe-Guide                                |     |             |      |                                        |
| ❶12 | 12 154 05-S | 1    | Clip-Pin, Hitch                           |     |             |      |                                        |
| ❶13 | M-631015-S  | 1    | Washer-Flat (6Mm)                         |     |             |      |                                        |
| ❶14 | X-25-102-S  | 1    | Washer-Flat (1/4)                         |     |             |      |                                        |
| ❶15 | 20 144 02-S | 1    | Shaft-Cross, Governor                     |     |             |      |                                        |
| ❶16 | 20 393 02-S | 1    | Oil Pump ASM (Includes 17-18)             |     |             |      |                                        |
| ❶17 | 20 112 02-S | 2    | Spacer-Screw, Oil Pump                    |     |             |      |                                        |
| ❶18 | 20 086 13-S | 2    | Screw-Pump, Oil                           |     |             |      |                                        |
| ❶19 | 20 144 06-S | 1    | Shaft-Cam, Center - Exhaust (Includes 20) |     |             |      |                                        |
| ❶20 | 20 468 01-S | 1    | Washer-Thrust                             |     |             |      |                                        |
| ❶21 | 20 090 01-S | 2    | Cam Lever ASM (Includes 22)               |     |             |      |                                        |
| ❶22 | 20 086 06-S | 1    | Bolt-Shoulder (M6X1X26)                   |     |             |      |                                        |



# Oil Pan and Lubrication Assembly

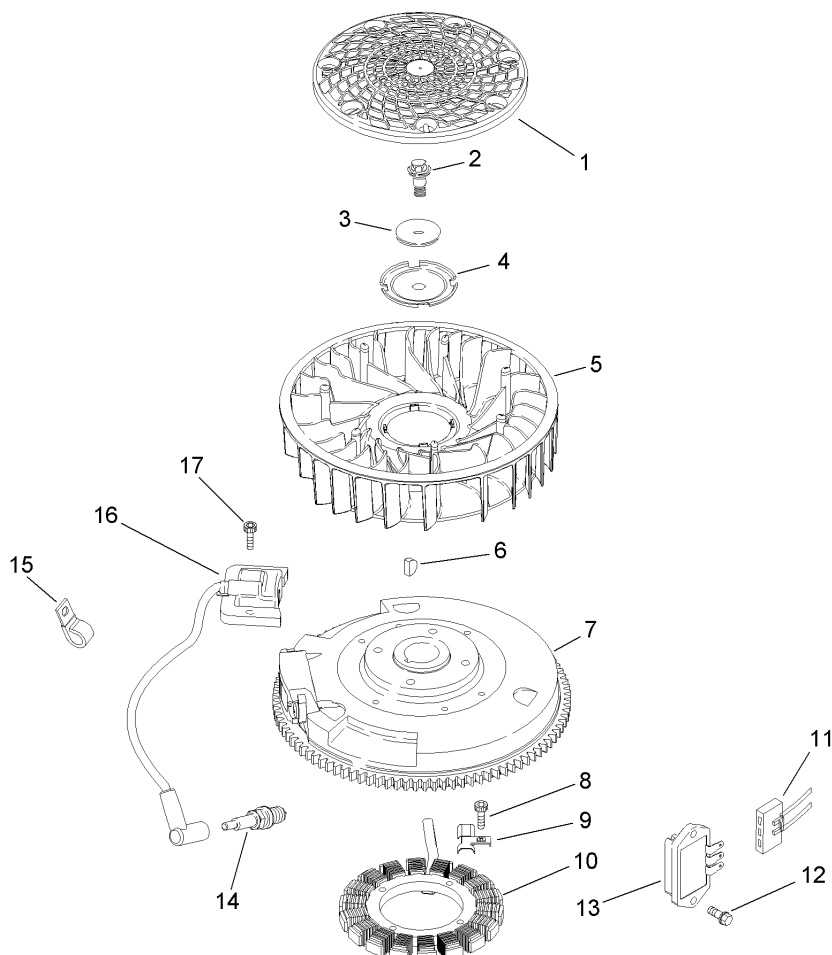
## Kohler SV540-0019

| Ref | Part No.    | Qty. | Description                        |  |  |  |  |
|-----|-------------|------|------------------------------------|--|--|--|--|
| ❸1  | 20 040 03-S | 1    | Dipstick Kit (Includes 2)          |  |  |  |  |
| ❸2  | 20 153 01-S | 1    | O Ring-Dipstick                    |  |  |  |  |
| ❸3  | 20 009 03-S | 1    | Closure Plate ASM (Includes 4-11)  |  |  |  |  |
| ❸4  | 25 139 60-S | 2    | Plug-Hex, Countersunk (.125)       |  |  |  |  |
| ❹5  | 98020       | 1    | Filter-Oil                         |  |  |  |  |
| ❸6  | 20 041 01-S | 1    | Gasket-Plate, Closure              |  |  |  |  |
| ❸7  | 20 096 02-S | 1    | Oil Passage Cover Kit (Includes 8) |  |  |  |  |
| ❸8  | 20 041 02-S | 1    | Gasket-Passage, Oil                |  |  |  |  |
| ❸9  | 20 144 03-S | 1    | Shaft-Gear, Governor               |  |  |  |  |
| ❸10 | 20 310 03-S | 1    | Gear And Weight ASM (Includes 11)  |  |  |  |  |
| ❸11 | 12 380 01-S | 1    | Pin-Regulating, Governor           |  |  |  |  |
| ❸12 | M-545013-S  | 6    | Screw-Flange, Hex (M5X0.8X13)      |  |  |  |  |
| ❸13 | M-851030-S  | 14   | Screw-Flange, Hex (M8X1.25X30)     |  |  |  |  |
| ❸14 | 20 032 01-S | 1    | Seal-Oil                           |  |  |  |  |



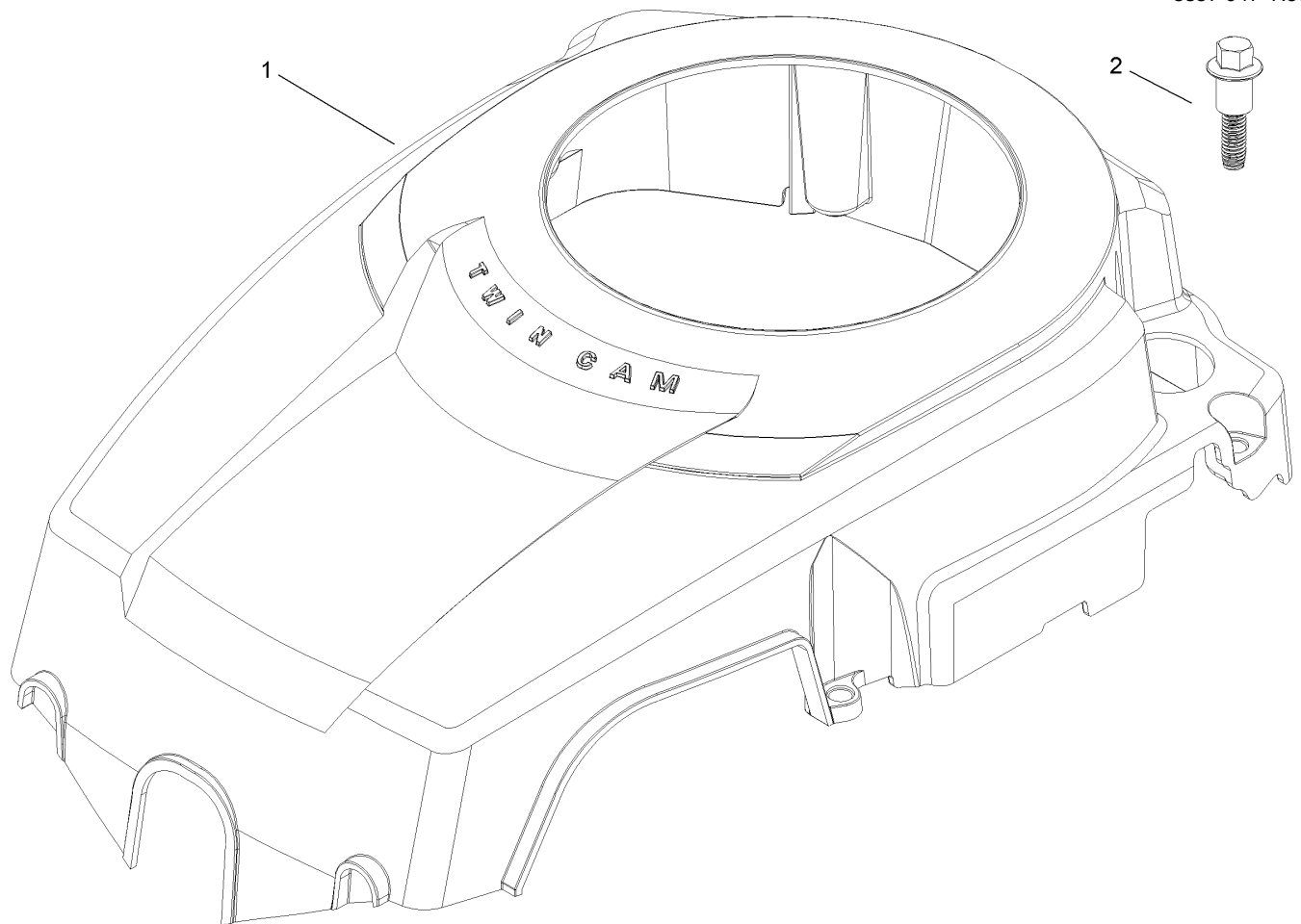
**Head, Valve and Breather Assembly**  
**Kohler SV540-0019**

| Ref | Part No.    | Qty. | Description                                                                                                |  |  |  |  |
|-----|-------------|------|------------------------------------------------------------------------------------------------------------|--|--|--|--|
| ❶1  | 20 096 07-S | 1    | Valve Cover Kit (Includes 2)                                                                               |  |  |  |  |
| ❷2  | 20 041 04-S | 1    | Gasket-Cover, Valve                                                                                        |  |  |  |  |
| ❸3  | M-645020-S  | 7    | Screw-Flange, Hex (M6X1.0X20)                                                                              |  |  |  |  |
| ❹4  | 20 326 01-S | 1    | Hose-Breather                                                                                              |  |  |  |  |
| ❺5  | 20 086 04-S | 2    | Screw-Set                                                                                                  |  |  |  |  |
| ❻6  | 20 599 01-S | 2    | Pivot-Arm, Rocker                                                                                          |  |  |  |  |
| ❼7  | 20 186 01-S | 2    | Arm-Rocker                                                                                                 |  |  |  |  |
| ❽8  | 20 086 03-S | 2    | Stud-Rocker                                                                                                |  |  |  |  |
| ❾9  | 20 146 03-S | 2    | Plate-Guide, Push Rod                                                                                      |  |  |  |  |
| ❿10 | 20 062 01-S | 2    | Lock-Retainer                                                                                              |  |  |  |  |
| ⓫11 | 20 173 01-S | 2    | Cap-Spring, Valve                                                                                          |  |  |  |  |
| ⓬12 | 20 089 03-S | 2    | Spring-Valve                                                                                               |  |  |  |  |
| ⓭13 | 20 086 02-S | 6    | Screw-Flange, Hex (M10X1.5X37)                                                                             |  |  |  |  |
| ⓮14 | 12 468 05-S | 1    | Washer-Flat (1/2)                                                                                          |  |  |  |  |
| ⓯15 | 20 318 01-S | 1    | Head-Cylinder                                                                                              |  |  |  |  |
| ⓰16 | 20 016 01-S | 1    | Valve-Exhaust                                                                                              |  |  |  |  |
| ⓱17 | 20 017 01-S | 1    | Valve-Intake                                                                                               |  |  |  |  |
| ⓲18 | 20 841 02-S | 1    | Cylinder Head Gasket Kit<br>(Includes 13-14, And Part Nos.<br>12 041 01-S, 12 041 02-S And 20<br>041 07-S) |  |  |  |  |
| ⓳19 | 20 411 04-S | 2    | Rod-Push                                                                                                   |  |  |  |  |



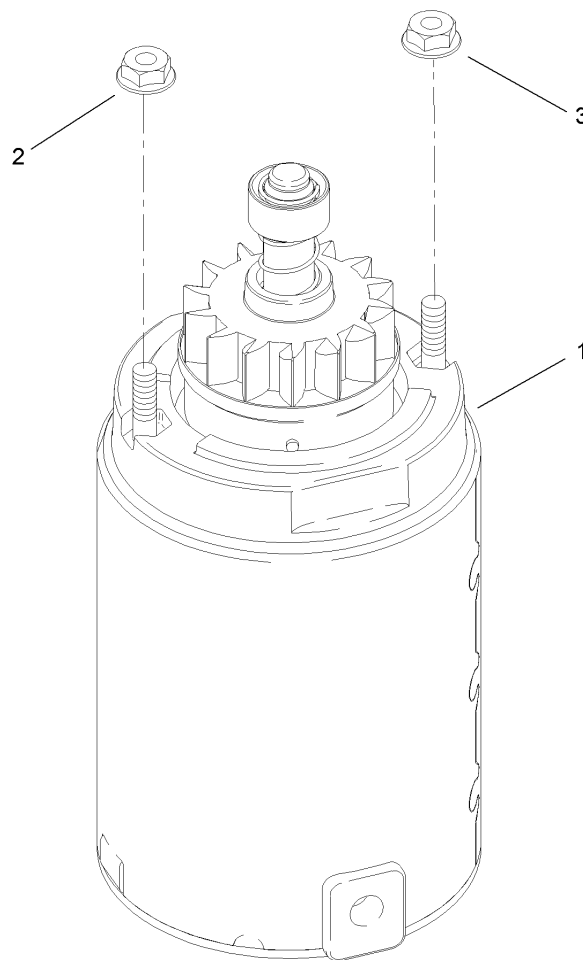
## Ignition and Electrical Assembly Kohler SV540-0019

| Ref   | Part No.    | Qty. | Description                    |  |  |  |  |
|-------|-------------|------|--------------------------------|--|--|--|--|
| ③1    | 20 162 02-S | 1    | Screen-Grass                   |  |  |  |  |
| ③2    | 12 086 14-S | 1    | Screw-Hex, Flange (M10X1.5X45) |  |  |  |  |
| ③3    | 12 468 03-S | 1    | Washer-Flat (.38)              |  |  |  |  |
| ③4    | 20 146 02-S | 1    | Plate-Fan Mounting             |  |  |  |  |
| ③5    | 20 157 01-S | 1    | Fan                            |  |  |  |  |
| ③6    | X-42-15-S   | 1    | Key (.19 X .62)                |  |  |  |  |
| ③7    | 20 025 05-S | 1    | Flywheel                       |  |  |  |  |
| ③8    | 20 086 17-S | 2    | Screw-Socket, Hex (M5X0.8X25)  |  |  |  |  |
| ③9    | 20 154 03-S | 1    | Clip-Wire                      |  |  |  |  |
| ③10   | 237878-S    | 1    | Stator Kit (15 Amp)            |  |  |  |  |
| ③11   | 236602-S    | 1    | Connector (3 Contact)          |  |  |  |  |
| ③12   | M-545020-S  | 2    | Screw-HHFTF (M5X0.8X20)        |  |  |  |  |
| ③13   | 41 403 09-S | 1    | Rectifier-Regulator            |  |  |  |  |
| ④14   | 77-7330     | 1    | Plug-Spark                     |  |  |  |  |
| ③15   | 231285-S    | 2    | Clip-Cable                     |  |  |  |  |
| ③16   | 20 584 01-S | 1    | Module-Ignition                |  |  |  |  |
| ③17   | M-561025-S  | 2    | Screw-Socket, Hex (M5X0.8X25)  |  |  |  |  |
| ① ③18 | 20 176 01-S | 1    | Harness-Wiring (Six Pin)       |  |  |  |  |



# Blower Housing Assembly Kohler SV540-0019

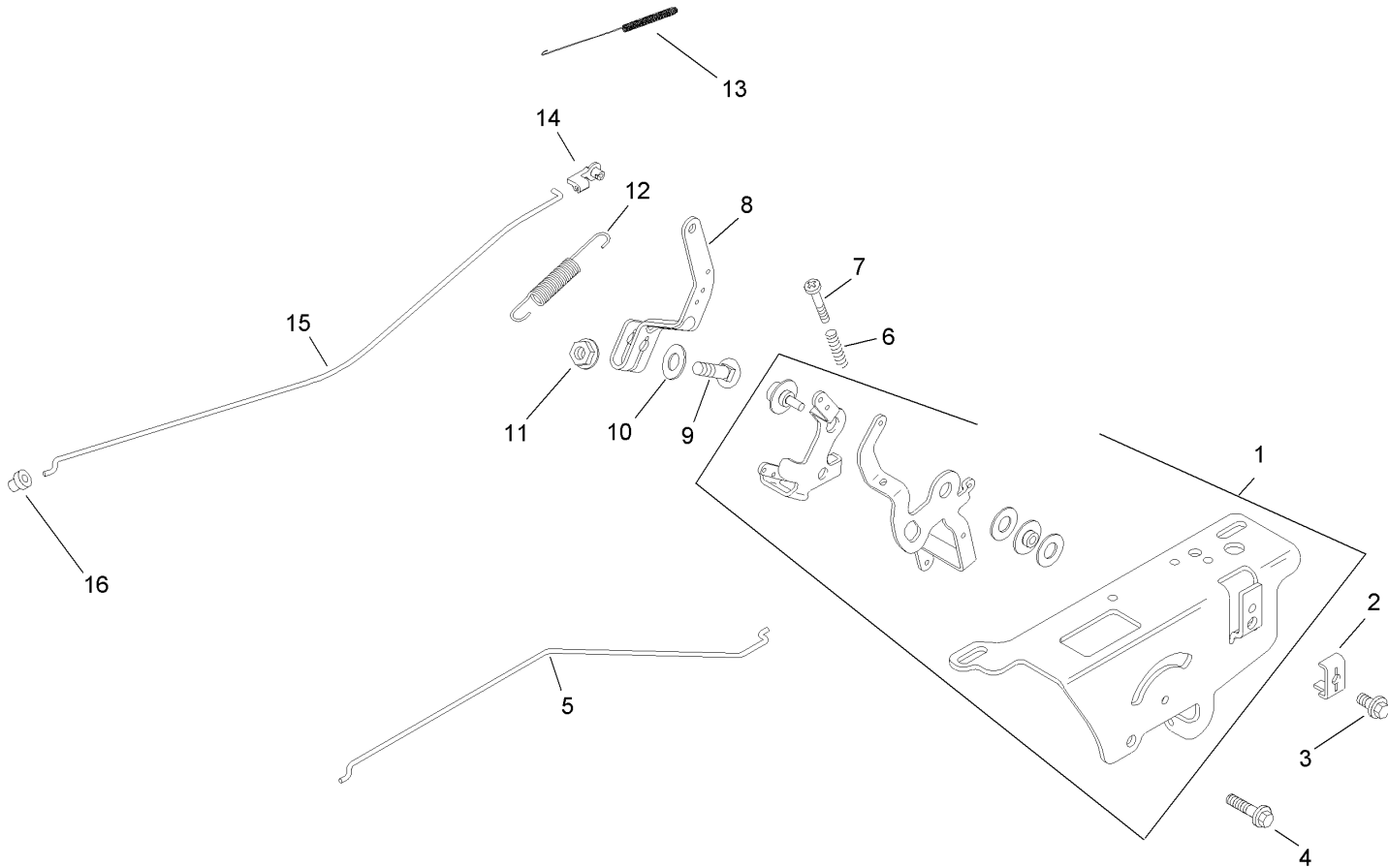
| Ref | Part No.    | Qty. | Description             |
|-----|-------------|------|-------------------------|
| ③1  | 20 027 06-S | 1    | Housing-Blower          |
| ③2  | 20 086 06-S | 4    | Bolt-Shoulder (M6X1X26) |
| ❶③3 | 20 113 23-S | 1    | Decal-Wing              |
| ❶③4 | 20 113 26-S | 1    | Decal                   |
| ❶③5 | 25 113 39-S | 1    | Decal-Laminate, Clear   |



# Starter Assembly Kohler SV540-0019

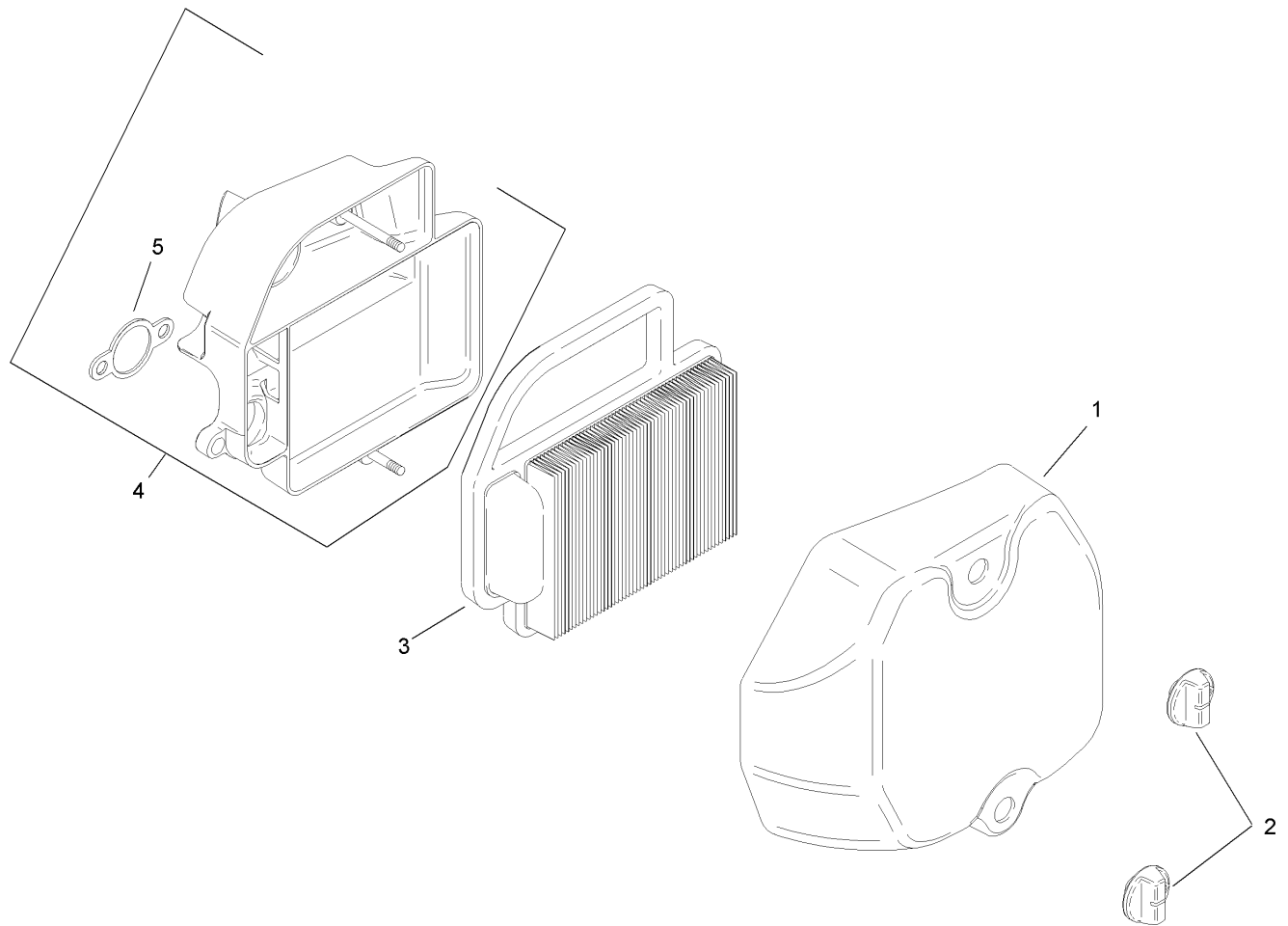
| Ref | Part No.    | Qty. | Description                      |
|-----|-------------|------|----------------------------------|
| ③1  | 20 098 01-S | 1    | Starter ASM (Inertia Drive)      |
| ③2  | 25 100 31-S | 2    | Nut-Flange, Hex Serrated (10-24) |
| ③3  | 12 100 07-S | 1    | Nut-Flange, Hex (1/4-20)         |

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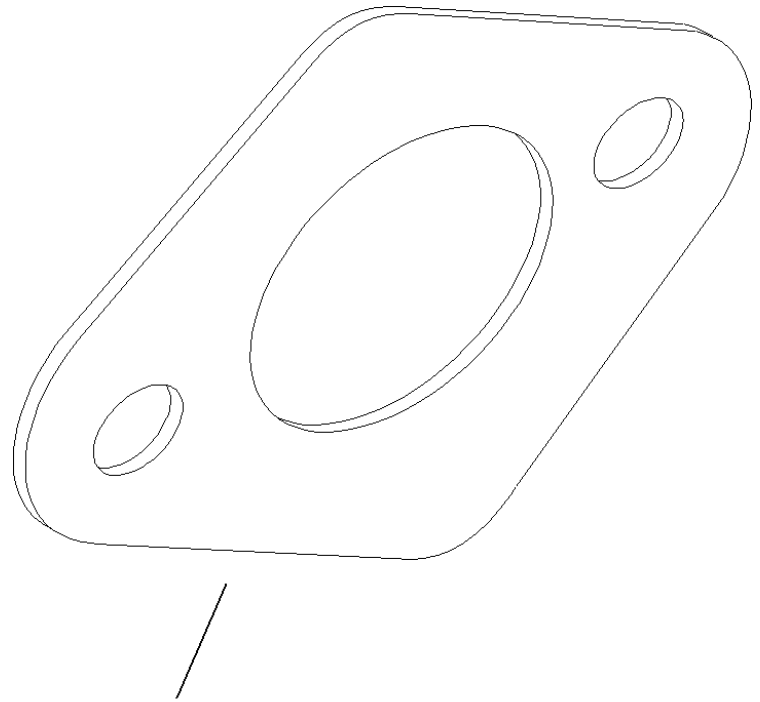
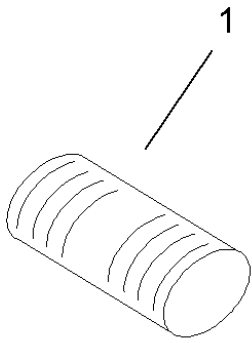
Engine Control Assembly  
Kohler SV540-0019

| Ref | Part No.    | Qty. | Description                                       |  |  |  |  |
|-----|-------------|------|---------------------------------------------------|--|--|--|--|
| ❸1  | 20 536 05-S | 1    | Speed Control ASM                                 |  |  |  |  |
| ❸2  | 12 237 01-S | 1    | Clamp-Cable                                       |  |  |  |  |
| ❸3  | M-545016-S  | 2    | Screw-HHFTF (M5X0.8X16)                           |  |  |  |  |
| ❸4  | M-664020-S  | 2    | Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20) |  |  |  |  |
| ❸5  | 20 079 05-S | 1    | Linkage-Choke (Single Wire)                       |  |  |  |  |
| ❸6  | 12 089 11-S | 1    | Spring-Control, Speed                             |  |  |  |  |
| ❸7  | 20 086 10-S | 1    | Screw-Thread Forming (M4X0.7X25)                  |  |  |  |  |
| ❸8  | 20 090 02-S | 1    | Lever-Governor                                    |  |  |  |  |
| ❸9  | 52 211 04-S | 1    | Bolt-Square Neck, Round Head (1/4-20X1)           |  |  |  |  |
| ❸10 | X-22-11-S   | 1    | Washer-Lock, Internal Tooth (1/4)                 |  |  |  |  |
| ❸11 | 12 100 07-S | 1    | Nut-Flange, Hex (1/4-20)                          |  |  |  |  |
| ❸12 | 20 089 11-S | 1    | Spring-Governor                                   |  |  |  |  |
| ❸13 | 20 089 10-S | 1    | Spring-Linkage                                    |  |  |  |  |
| ❸14 | 25 158 11-S | 1    | Bushing-Linkage, Throttle                         |  |  |  |  |
| ❸15 | 20 079 04-S | 1    | Linkage-Throttle                                  |  |  |  |  |
| ❸16 | 25 158 08-S | 1    | Bushing-Retaining, Linkage                        |  |  |  |  |



## Air Intake and Filtration Assembly Kohler SV540-0019

| Ref | Part No.    | Qty. | Description                       |  |  |  |  |
|-----|-------------|------|-----------------------------------|--|--|--|--|
| ③1  | 20 096 04-S | 1    | Cover-Cleaner, Air                |  |  |  |  |
| ③2  | 25 341 04-S | 2    | Knob-Cover                        |  |  |  |  |
| ④3  | 98018       | 1    | Element-Air Cleaner               |  |  |  |  |
| ③4  | 20 094 01-S | 1    | Air Cleaner Base Kit (Includes 5) |  |  |  |  |
| ③5  | 12 041 02-S | 1    | Gasket-Base, Air Cleaner          |  |  |  |  |



## Exhaust and Gasket Assembly Kohler SV540-0019

| Ref | Part No.    | Qty. | Description       |
|-----|-------------|------|-------------------|
| ③1  | 25 072 04-S | 2    | Stud (M8X1.25X33) |
| ③2  | 20 041 12-S | 1    | Gasket-Exhaust    |
| ❶③3 | 20 755 05-S | 1    | Gasket Set        |

## Attachments and Accessories

### For 13BX60RG744 - LX425 Lawn Tractor

| Product Name                        | Model/Part  |
|-------------------------------------|-------------|
| Washout Port Kit                    | 112-5803    |
| 42 Inch Two-Stage Snowthrower       | 190-032-101 |
| 42 Inch Twin Bagger                 | 190-180-190 |
| 46 Inch Front Blade                 | 190-833-000 |
| 8 Inch Rear Wheel Weight Kit        | 59159       |
| Spark Plug                          | 77-7330     |
| Mulch Kit (42 Inch Deck)            | 77210       |
| 10 cu. ft. Dump Cart                | 79901       |
| 10 cu. ft. Poly Dump Cart           | 79935       |
| Folding Loading Ramp                | 79949       |
| Sweeper                             | 79985       |
| Tire Chain Kit                      | 82722       |
| Filter-Air                          | 98018       |
| Filter-Oil                          | 98020       |
| Filter-Fuel                         | 98021       |
| Blade Kit (2 Blades, 42 Inch Decks) | 98022       |

## Attachments and Accessories

### For 13BX60RG748 - LX425 Lawn Tractor

| Product Name                        | Model/Part  |
|-------------------------------------|-------------|
| Washout Port Kit                    | 112-5803    |
| 42 Inch Two-Stage Snowthrower       | 190-032-101 |
| 42 Inch Twin Bagger                 | 190-180-190 |
| 46 Inch Front Blade                 | 190-833-000 |
| 8 Inch Rear Wheel Weight Kit        | 59159       |
| Spark Plug                          | 77-7330     |
| Mulch Kit (42 Inch Deck)            | 77210       |
| 10 cu. ft. Dump Cart                | 79901       |
| 10 cu. ft. Poly Dump Cart           | 79935       |
| Folding Loading Ramp                | 79949       |
| Sweeper                             | 79985       |
| Tire Chain Kit                      | 82722       |
| Filter-Air                          | 98018       |
| Filter-Oil                          | 98020       |
| Filter-Fuel                         | 98021       |
| Blade Kit (2 Blades, 42 Inch Decks) | 98022       |

