



LX425 Lawn Tractor

Model No. 13BX60RG744 - 1A087H10172 and up.

Model No. 13BX60RG748 - 1A087H10172 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Front and Rear Wheel Assembly	 3	Oil Pan and Lubrication Assembly Kohler SV540-0019	 22
Deck Lift Arm Assembly	 4	Head, Valve and Breather Assembly Kohler SV540-0019	 23
Steering Shaft and Front Axle Assembly	 5	Ignition and Electrical Assembly Kohler SV540-0019	 24
Frame and Battery Assembly	 6	Blower Housing Assembly Kohler SV540-0019	 25
Seat and Fender Assembly	 7	Starter Assembly Kohler SV540-0019	 26
Fuel Tank and Hood Assembly	 8	Fuel System Assembly Kohler SV540-0019	 27
Transmission, Belt and Pulley Assembly	 10	Engine Control Assembly Kohler SV540-0019	 28
Single Speed Transmission Assembly No. 112-0368	 12	Air Intake and Filtration Assembly Kohler SV540-0019	 29
Brake and Traction Pedal Assembly	 14	Exhaust and Gasket Assembly Kohler SV540-0019	 30
PTO Engage Assembly	 15	Attachments and Accessories List	 31
Deck Assembly	 16		
Spindle Assembly No. 112-0460	 18		
Muffler Assembly	 19		
Crankshaft Assembly Kohler SV540-0019	 20		
Crankcase Assembly Kohler SV540-0019	 21		

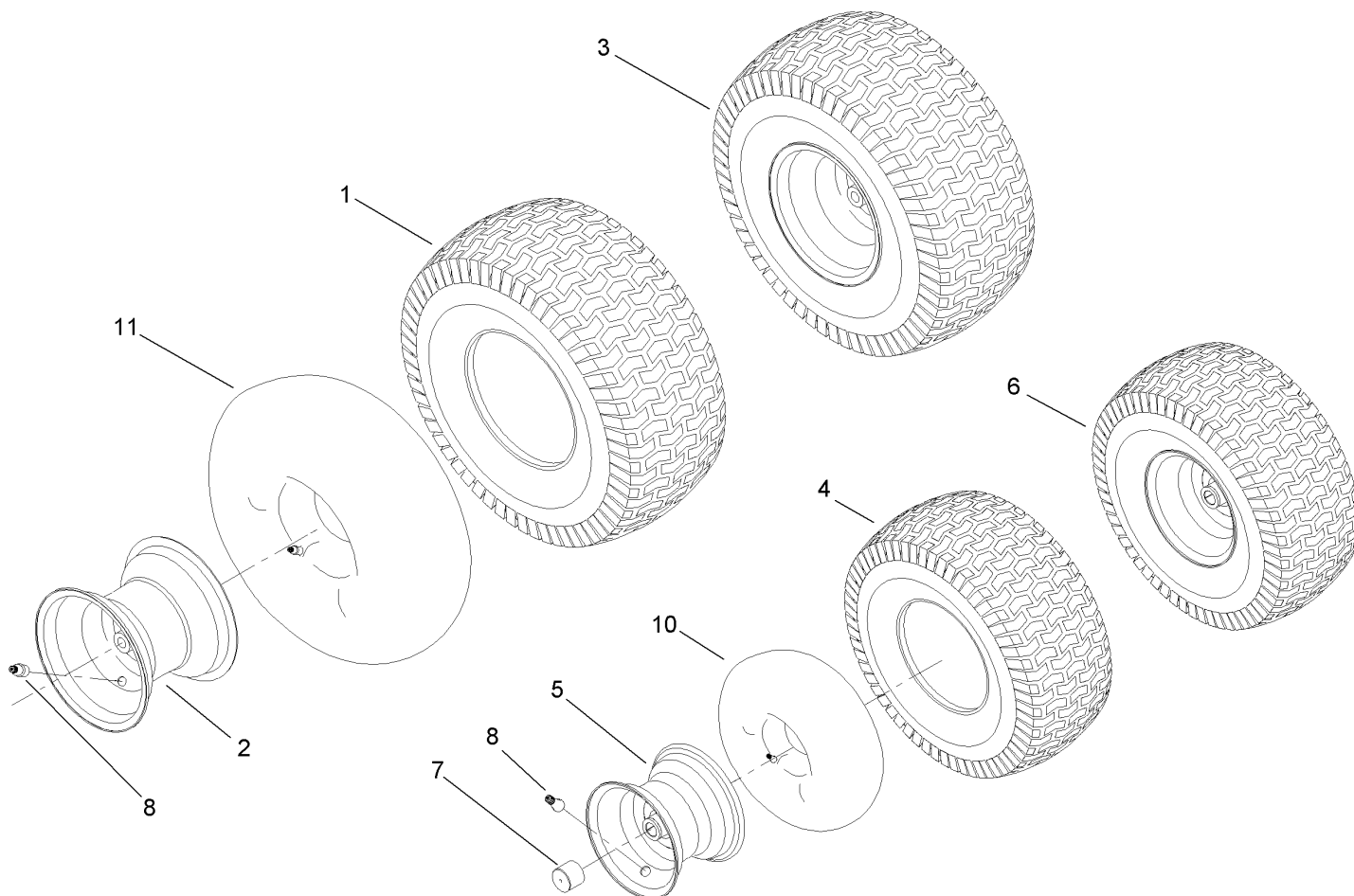
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

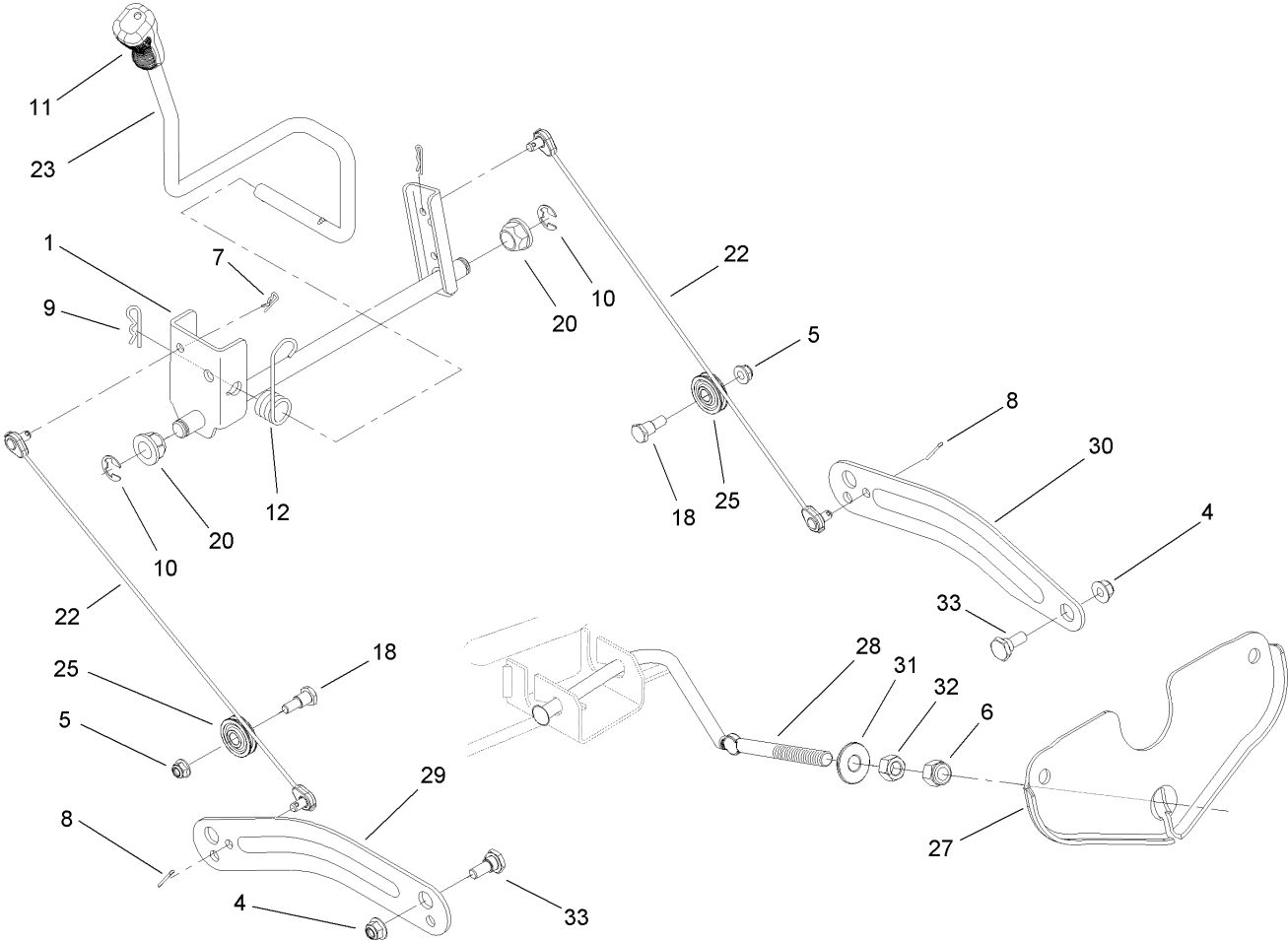
Footnotes

- | | |
|--|--------------------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain from your local Kohler dealer | ❹ Obtain from your local Toro dealer |



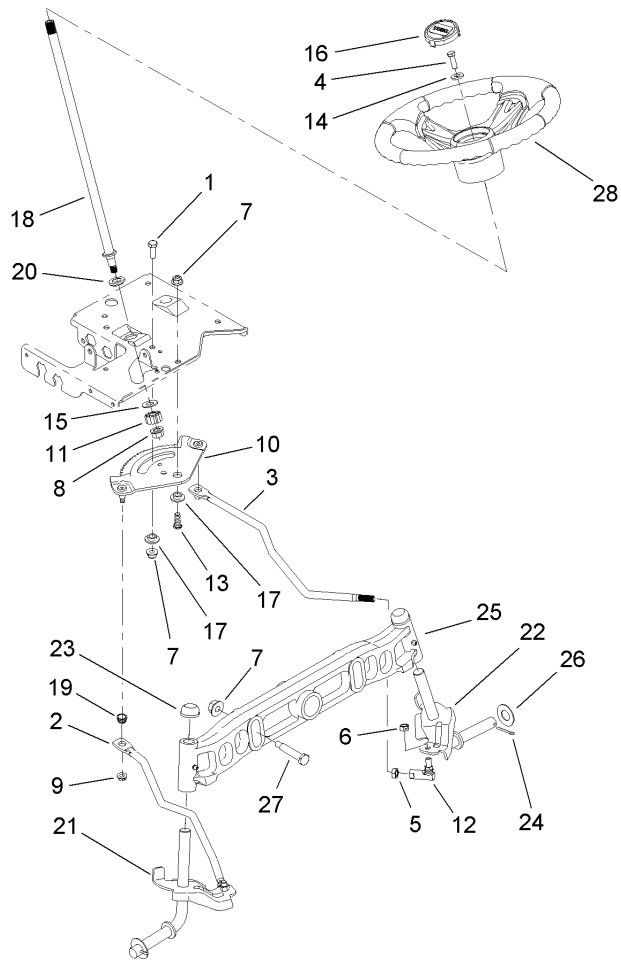
Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description				
1	112-0713	1	Tire-Multi Trac				
2	112-0448	1	Rim-Wheel, Rear				
3	112-0496	1	Rear Wheel ASM				
4	112-0576	1	Tire-Front				
5	112-0468	1	Rim-Wheel, Front				
6	112-0491	1	Front Wheel ASM				
7	112-5968	1	Cap-Hub				
8	112-0503	1	Valve-Air, Tubeless				
10	232-39	1	Tube-Inner				
11	93-3893	1	Tube-Inner				



Deck Lift Arm Assembly

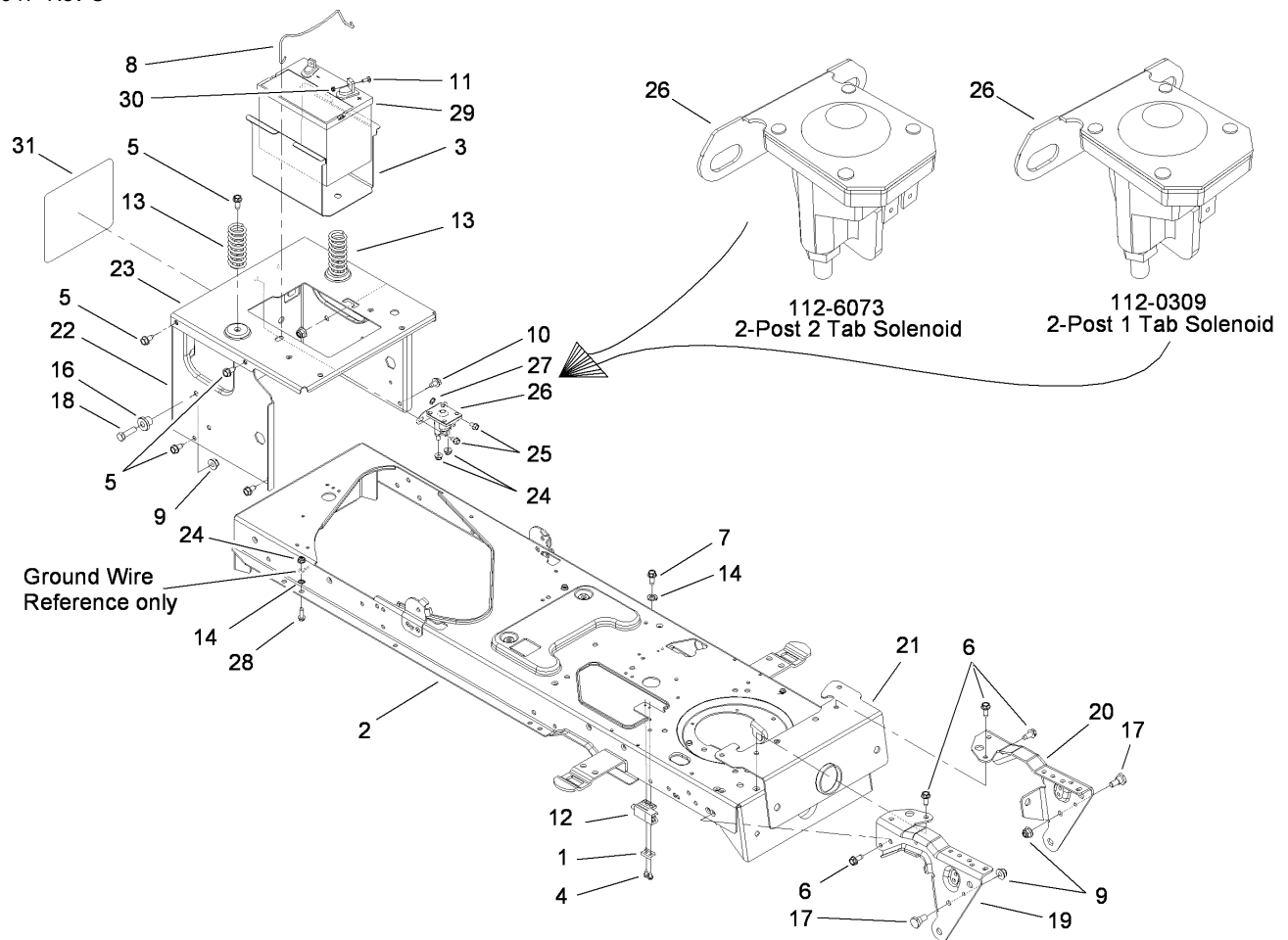
Ref	Part No.	Qty.	Description				
1	112-5969	1	Lift Shaft ASM				
4	112-0668	1	Nut-Lock, Flange				
5	112-0650	1	Nut-Lock, Flange				
6	112-0476	1	Nut-Lock, Hex (Nylon)				
7	112-0459	1	Pin-Cotter				
8	112-0568	1	Pin-Cotter				
9	112-0394	1	Pin-Hair				
10	112-0586	1	Ring-E				
11	112-0585	1	Grip-Handle				
12	112-0477	1	Spring-Torsion				
18	112-0443	1	Bolt-Shoulder				
20	112-0347	1	Bearing-Flange				
22	112-0374	1	Cable-Lift				
23	112-5970	1	Handle-Lift				
25	112-0502	1	Pulley-Roller				
27	112-0704	1	Bracket-Hanger, Deck				
28	112-0607	1	Rod-Deck, Front Adjustment				
29	112-0690	1	Arm-Lift, Deck (RH)				
30	112-0719	1	Arm-Lift, Deck (LH)				
31	112-0641	1	Cup-Pivot, Lift				
32	112-0458	1	Nut-Hex				
33	112-0669	1	Bolt-Shoulder				



Steering Shaft and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	112-0492	1	Screw-HH
2	112-0355	1	Link-Drag, RH
3	112-0346	1	Link-Drag, LH
4	112-0473	1	Screw-HH
5	112-0493	1	Nut-Jam
6	112-0483	1	Nut-Hex, Lock
7	112-0668	1	Nut-Lock, Flange
8	112-0859	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0862	1	Gear-Steering
11	112-0863	1	Gear-Pinion, Steering
12	112-0917	1	Ball Joint ASM
13	112-0631	1	Screw-HH
14	112-0924	1	Washer-Flat
15	112-0925	1	Washer-Flat
16	112-3734	1	Cap-Wheel, Steering
17	112-0881	1	Spacer-Shoulder
18	112-5804	1	Shaft-Steering
19	112-0929	1	Bushing
20	112-0930	1	Bearing-Flange, Hex
21	112-0547	1	RH Axle ASM
22	112-0562	1	LH Axle ASM
23	112-0323	1	Cap
24	112-0519	1	Pin-Cotter

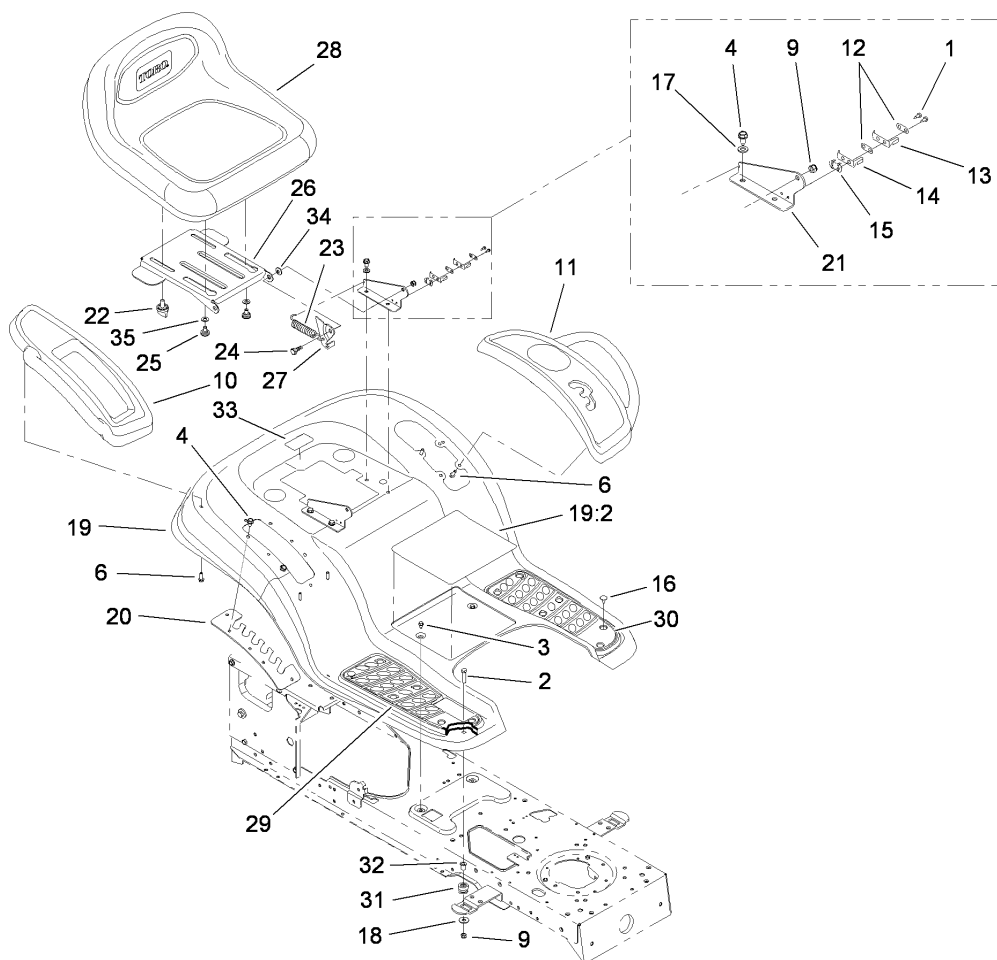
Ref	Part No.	Qty.	Description
25	112-5971	1	Axle-Pivot, Front
26	112-5972	1	Washer-Flat
27	112-0486	1	Bolt-Shoulder
28	112-5973	1	Wheel-Steering, Softgrip



Frame and Battery Assembly

Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-5974	1	Lower Frame ASM
3	112-0570	1	Tray-Battery
4	112-0651	1	Screw-HH, TAP
5	112-5975	1	Screw-HH, TAP
6	112-0395	1	Screw-HWH
7	112-0659	1	Screw-HWH
8	112-0581	1	Rod-Holddown, Battery
9	112-0668	1	Nut-Lock, Flange
10	112-0676	1	Screw-TAP
11	112-5976	1	Screw-HHF
12	112-0455	1	Switch-Interlock
13	112-0501	1	Spring-Compression
14	112-0703	1	Washer-Lock, External
16	112-0661	1	Spacer-Shoulder
17	112-0565	1	Bolt-Shoulder
18	112-0557	1	Screw-HH
19	112-0620	1	Bracket-Pivot, Support
20	112-0610	1	Bracket-Pivot, Support
21	112-5977	1	Bracket-Pivot, Bar
22	112-0728	1	Frame-Upper
23	112-0647	1	Bracket-Frame, Seat
24	112-0636	1	Nut-Lock, Flange
25	112-0524	1	Screw-HWHTF

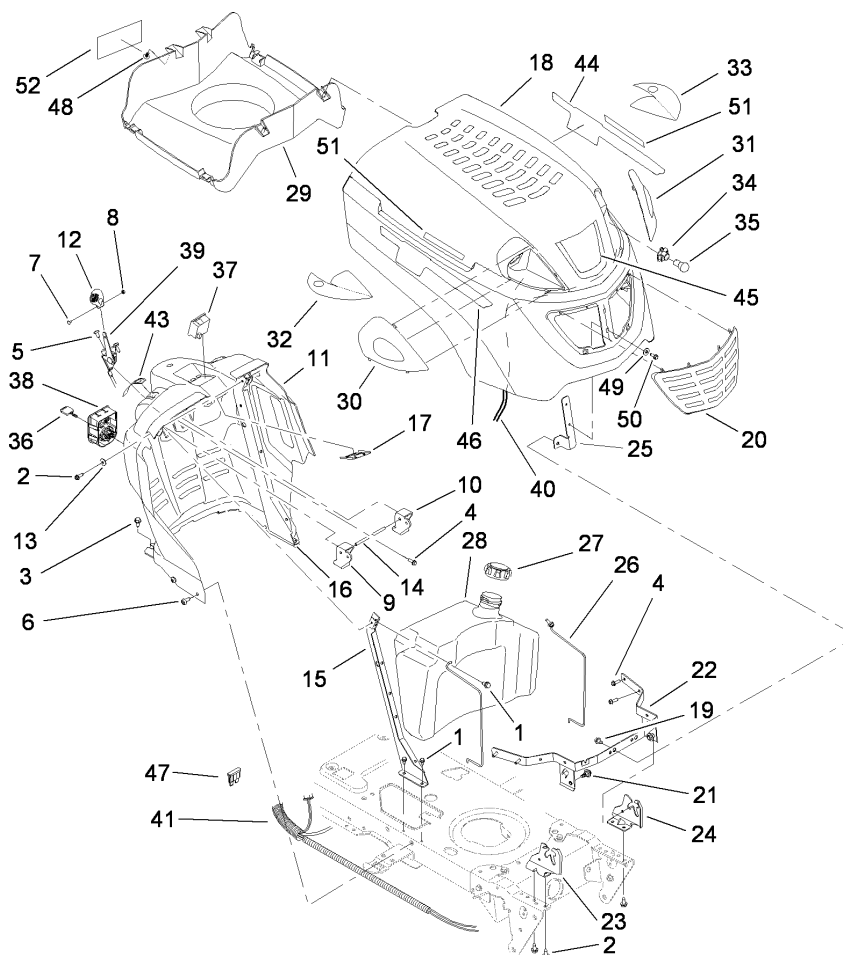
Ref	Part No.	Qty.	Description
26	112-0309	1	Solenoid-12V, 2 Post 1 Tab
26	112-6073	1	Solenoid-12V, 2 Post 2 Tab
27	112-0703	1	Washer-Lock, External
28	112-0587	1	Screw-HH, TAP
29	112-0425	1	Battery-245, Cca (Dry Flat Top)
30	112-5978	1	Nut-Sems
31	112-1284	1	Decal-Toro



Seat and Fender Assembly

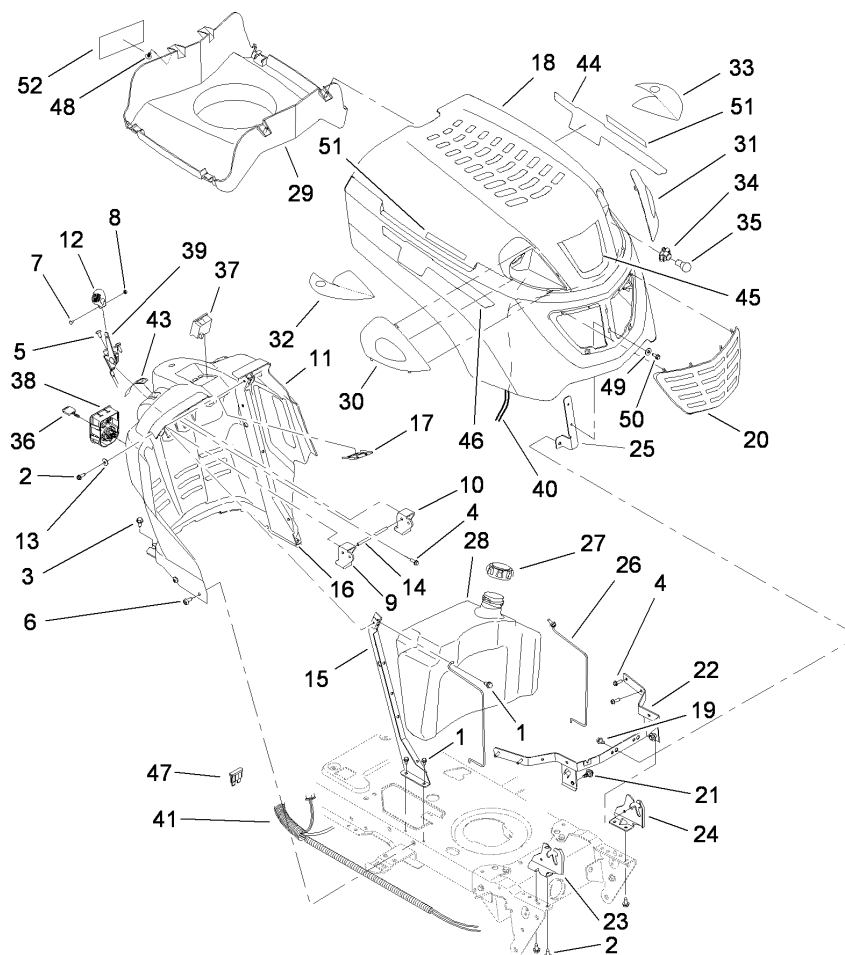
Ref	Part No.	Qty.	Description
1	112-0626	1	Screw-HWHTF
2	112-0373	1	Screw-HH
3	112-0524	1	Screw-HWHTF
4	112-0556	1	Screw-HWH
6	112-0509	1	Screw-HH, TAP
9	112-0650	1	Nut-Lock, Flange
10	112-0471	1	Cover-Fender, RH
11	112-0470	1	Cover-Fender, LH
12	112-0635	1	Plate-Insulator
13	112-0529	1	Switch-Spring
14	112-0532	1	Switch-Spring, Inner
15	112-0637	1	Plate-Boss, Insulator
16	112-0549	1	Clip-Ratchet, Fastener
17	112-0517	1	Washer-Lock, External
18	112-0582	1	Washer-Flat
19	112-5855	1	Fender And Decal ASM
19:2	112-1262	1	Decal-Danger
20	112-0629	1	Bracket-Adjusting, Lift
21	112-0905	1	Bracket-Mount, Seat
22	112-0409	1	Knob
23	112-0616	1	Spring-Extension
24	112-0575	1	Bolt-Shoulder
25	112-0554	1	Bolt-Shoulder
26	112-0593	1	Bracket-Seat

Ref	Part No.	Qty.	Description
27	112-0646	1	Bracket-Lift, LH
28	112-0363	1	Seat-Back, Medium
29	112-0540	1	Pad-Foot, RH
30	112-0545	1	Pad-Foot, LH
31	112-3732	1	Grommet
32	112-3733	1	Spacer
33	112-1260	1	Decal-Service (Toro Hotline)
34	112-5979	1	Washer-Bell
35	112-5980	1	Washer-Flat



Fuel Tank and Hood Assembly

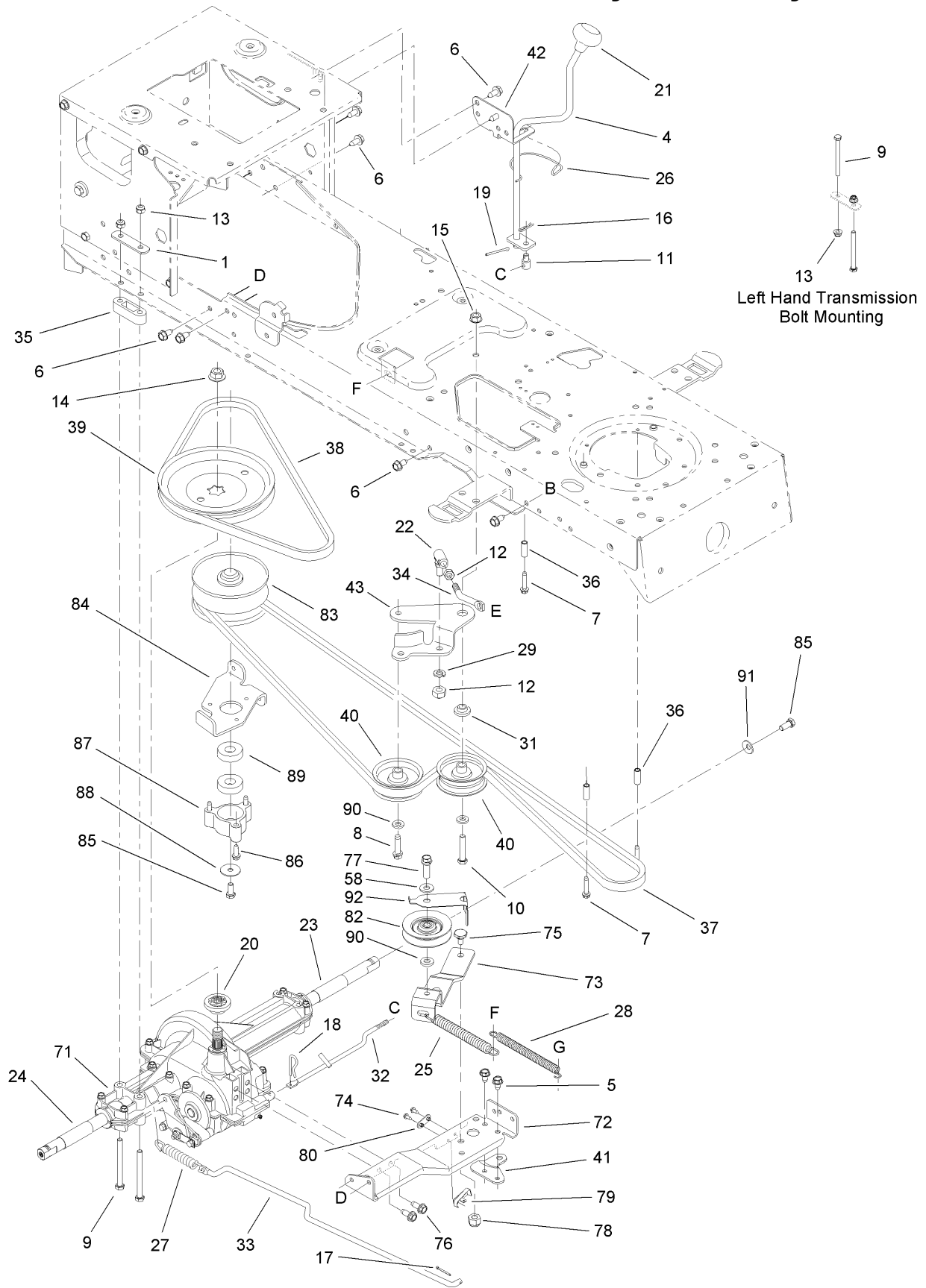
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0524	1	Screw-HWHTF	25	112-5986	1	Bracket-Support, Hood
2	112-0587	1	Screw-HH, TAP	26	112-0678	1	Rod-Support
3	112-5981	1	Screw-HH, TAP	27	112-0321	1	Cap-Fuel
4	112-0509	1	Screw-HH, TAP	28	112-5987	1	Fuel-Tank, 3 Gallon
5	112-0550	1	Screw-TAP	29	112-5802	1	Plenum-Hood
6	112-0563	1	Screw-TAP	30	112-0447	1	Lens-RH
7	112-0478	1	Screw-PTH	31	112-0446	1	Lens-LH
8	112-0515	1	Nut-Hex	32	112-5810	1	Reflector-RH
9	112-0526	1	Lever-Cruise	33	112-5811	1	Reflector-LH
10	112-0580	1	Lever-Brake	34	112-0408	1	Socket-Headlight
11	112-5982	1	Dash	35	112-0402	1	Lamp-12V, Miniature
12	112-0474	1	Knob-Control	36	112-0312	1	Key-Ignition
13	112-0485	1	Washer-Spring	37	112-0336	1	Meter-Indicator, Systems
14	112-0604	1	Rod-Lever, Bent	38	112-0865	1	Module-Switch, Ignition
15	112-5983	1	Support-Dash, RH	39	112-0489	1	Cable-Throttle And Choke
16	112-5984	1	Support-Dash, LH	40	112-0480	1	Harness-Headlight
17	112-5809	1	Bracket-PTO	41	112-0595	1	Harness-Wire, 2 Post 1 Tab (Solenoid)
18	112-0444	1	Hood	41	112-6074	1	Harness-Wire, 2 Post 2 Tab (Solenoid)
19	112-0906	1	Screw-HWHTF	43	112-1271	1	Decal-Throttle, Dash
20	112-0381	1	Grill	44	112-5952	1	Decal-Hood, Left Side
21	112-0597	1	Bolt-Shoulder	45	112-3716	1	Decal-Hood
22	112-5985	1	Bracket-Pivot	46	112-5953	1	Decal-Hood, Right Side
23	112-0727	1	Bracket-Pivot, Hood (RH)				
24	112-0726	1	Bracket-Pivot, Hood (LH)				



Fuel Tank and Hood Assembly (continued)

Ref	Part No.	Qty.	Description
47	112-5943	1	Fuse-20 Amp
48	112-5988	1	Clip-Ratchet
49	112-5989	1	Washer-Flat
50	112-0587	1	Screw-HH, TAP
51	112-5954	1	Decal-Panel, Side
52	112-5956	1	Decal-Parts, Service

Transmission, Belt and Pulley Assembly



Transmission, Belt and Pulley Assembly

Ref	Part No.	Qty.	Description
1	112-0628	1	Bracket-Mounting, Transmission
4	112-0627	1	Shift Lever ASM
5	112-0676	1	Screw-TAP
6	112-5975	1	Screw-HH, TAP
7	112-0603	1	Screw-HH
8	112-0469	1	Screw-HH, TAP
9	112-0667	1	Screw-HH
10	112-0421	1	Screw-HH
11	112-0592	1	Ferrule-Adj
12	112-0343	1	Nut-Hex
13	112-0650	1	Nut-Lock, Flange
14	112-0451	1	Nut-Flange
15	112-0385	1	Nut-Lock, Flange
16	112-0459	1	Pin-Cotter
17	112-0568	1	Pin-Cotter
18	112-0639	1	Pin-Hair
19	112-0412	1	Pin-Cotter
20	112-0450	1	Hub-Pulley
21	112-0514	1	Knob-Shift
22	112-0306	1	Ball Joint ASM
23	112-0670	1	Sleeve
24	112-0683	1	Sleeve
25	112-5991	1	Spring-Extension
26	112-0357	1	Clip-Spring, Shifter
27	112-0350	1	Spring-Extension
28	112-0348	1	Spring-Extension
29	112-0415	1	Washer-Lock
31	112-0345	1	Spacer-Shoulder
32	112-5992	1	Rod-Shift
33	112-0655	1	Rod-Brake
34	112-0538	1	Rod-Adjustment, Idler
35	112-0673	1	Spacer-Transaxle
36	112-0644	1	Spacer
37	112-0301	1	Belt-Drive, Variable Speed
38	112-0305	1	Belt-Drive, Transmission
39	112-0379	1	Pulley-V (W/Hub)
40	112-3687	1	Pulley-Idler, Flat
41	112-5813	1	Bracket-Shift
42	112-0638	1	Bracket-Shift
43	112-0525	1	Bracket-Idler, Center Double
58	112-0541	1	Washer-Flat
71	112-0368	1	Single Speed Transmission ASM
72	112-0552	1	Bracket-Torque
73	112-0434	1	Bracket-Idler
74	112-0626	1	Screw-HWHTF
75	112-5993	1	Screw-HH
76	112-0556	1	Screw-HWH
77	112-0469	1	Screw-HH, TAP
78	112-5994	1	Nut-Lock, Hex
79	112-0602	1	Switch-Spring, Short
80	112-0625	1	Plate-Insulator
82	112-0892	1	Pulley-Idler, V-Type

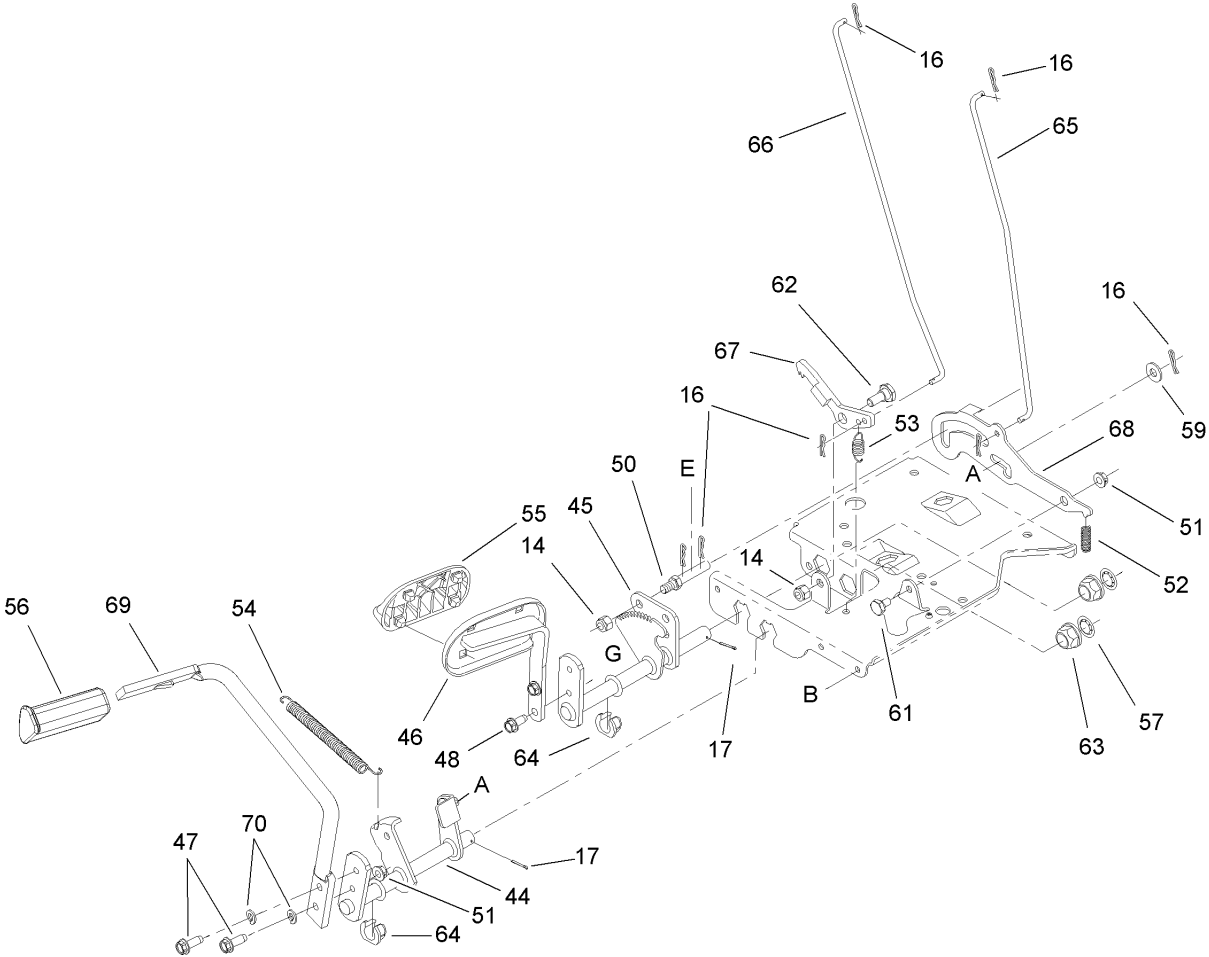
Ref	Part No.	Qty.	Description
83	112-0364	1	Variable Speed Pulley ASM
84	112-5995	1	Bracket-Pulley
85	112-0551	1	Screw-HH
86	112-0587	1	Screw-HH, TAP
87	112-5996	1	Cup-Bearing
88	112-0500	1	Washer-Flat
89	112-0423	1	Bearing-Ball
90	112-0544	1	Washer-Flat
91	112-0435	1	Washer-Bell
92	112-5883	1	Guide-Belt, Traction

Single Speed Transmission Assembly No. 112-0368



Single Speed Transmission Assembly No. 112-0368

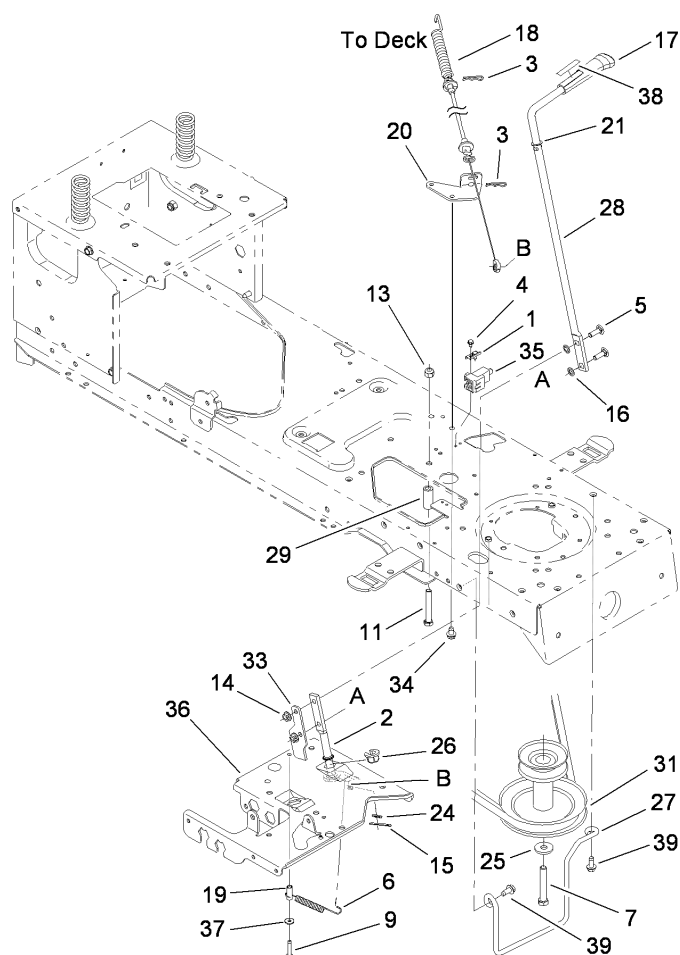
Ref	Part No.	Qty.	Description				
1	112-0819	1	Ring-Wire				
2	112-0756	1	Ring-E				
3	112-0745	1	Washer-Flat				
3	112-0748	1	Washer-Flat				
3	112-0750	1	Washer-Flat				
4	112-0769	1	Washer-Thrust				
5	112-0839	1	Screw-TAP				
6	112-0833	1	Housing-Upper				
7	112-0826	1	Shaft-Input				
8	112-0808	1	Bearing-Needle				
9	112-0807	1	Pinion-Input, 14T				
10	112-0809	1	Ring-Snap				
11	112-5944	1	Sleeve-Bearing				
12	112-0800	1	Seal				
13	112-0823	1	Differential ASM				
14	112-0794	1	Bearing-Flange				
15	112-0796	1	Gear-Bevel, 42T				
16	112-0832	1	Brake ASM				
17	112-0840	1	Collar-Clutch				
18	112-5945	1	Washer-Flat				
19	112-0841	1	Shaft-Drive				
20	112-0755	1	Washer-Thrust				
21	112-0795	1	Bearing-Flange				
22	112-0806	1	Shift Fork ASM				
23	112-0799	1	Ball-Detent				
24	112-0801	1	Spring-Detent				
25	112-0834	1	Housing-Lower				
26	112-0741	1	Puck-Brake				
27	112-0817	1	Disc-Brake				
28	112-0698	1	Screw-HWH				



Brake and Traction Pedal Assembly

Ref	Part No.	Qty.	Description
14	112-0668	1	Nut-Lock, Flange
16	112-5997	1	Pin-Cotter
17	112-0568	1	Pin-Cotter
44	112-0648	1	Brake Control ASM
45	112-5998	1	Speed Control ASM
46	112-0680	1	Pedal ASM
47	112-5999	1	Screw-HWHTF
48	112-0395	1	Screw-HWH
50	112-0599	1	Pin
51	112-6000	1	Nut-Lock, Flange
52	112-0506	1	Spring
53	112-0510	1	Spring-Extension
54	112-0348	1	Spring-Extension
55	112-0543	1	Pad-Pedal
56	112-6001	1	Pad-Brake
57	112-0339	1	Washer-Flat
59	112-6002	1	Washer-Flat
61	112-5817	1	Bolt-Shoulder
62	112-0442	1	Bolt-Shoulder
63	112-0347	1	Bearing-Flange
64	112-0387	1	Bearing-Flange, Hex (Split)
65	112-6003	1	Rod-Brake, Lock Control
66	112-0662	1	Rod-Control, Cruise
67	112-6004	1	Latch-Cruise

Ref	Part No.	Qty.	Description
68	112-5816	1	Bracket-Lock Out
69	112-6005	1	Pedal-Brake
70	112-6006	1	Washer-Lock

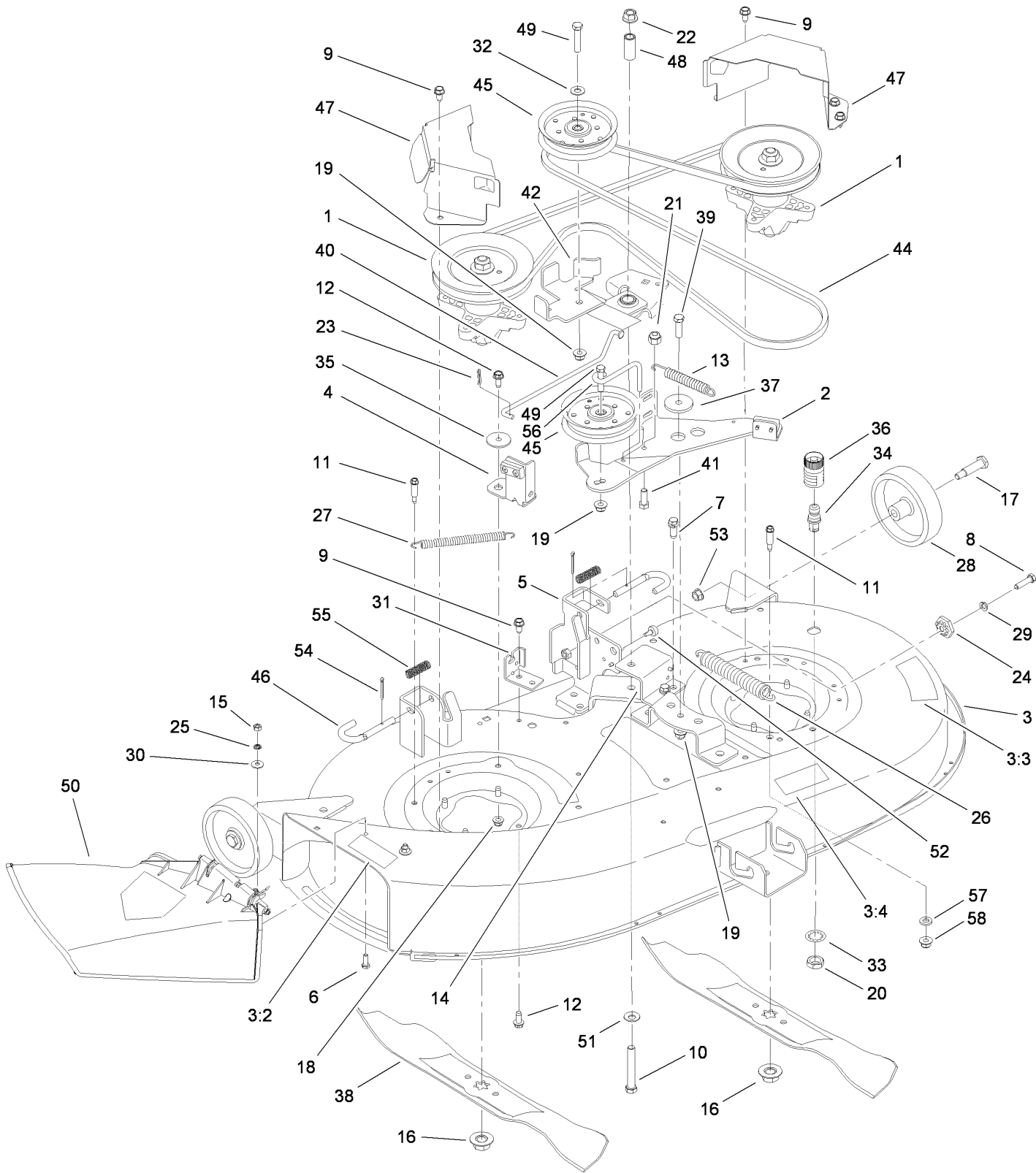


PTO Engage Assembly

Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-6007	1	Lever-Engage, PTO
3	112-0398	1	Pin-Click
4	112-0651	1	Screw-HH, TAP
5	112-0598	1	Bolt-CARR
6	112-0567	1	Spring-Extension
7	112-6008	1	Screw-HH
9	112-0843	1	Screw-HWH
11	112-6009	1	Screw-HH
13	112-0668	1	Nut-Lock, Flange
14	112-0511	1	Nut-Lock, Flange
15	112-6010	1	Pin-Cotter
16	112-0645	1	Nut-Push
17	112-6011	1	Knob-PTO
18	112-0504	1	Cable-Engage, Deck
19	112-0644	1	Spacer
20	112-0649	1	Bracket-Cable
21	112-0498	1	Washer-Flat
24	112-0601	1	Washer-Flat
25	112-0380	1	Washer-Flat
26	112-0384	1	Bearing-Flange, Hex (Split)
27	112-0609	1	Rod-Keeper, Belt
28	112-0393	1	Handle-Engage, Deck
29	112-0433	1	Spacer

Ref	Part No.	Qty.	Description
31	112-0329	1	Pulley-Engine
33	112-0516	1	Bracket-Stop
34	112-0676	1	Screw-TAP
35	112-0455	1	Switch-Interlock
36	112-0681	1	Bracket-Support, Steering
37	112-3695	1	Washer-Flat
38	112-1274	1	Decal-PTO, Manual
39	112-0395	1	Screw-HWH

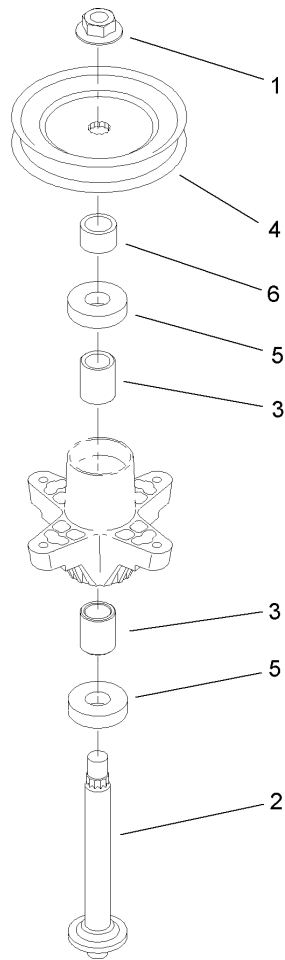
Deck Assembly



Deck Assembly

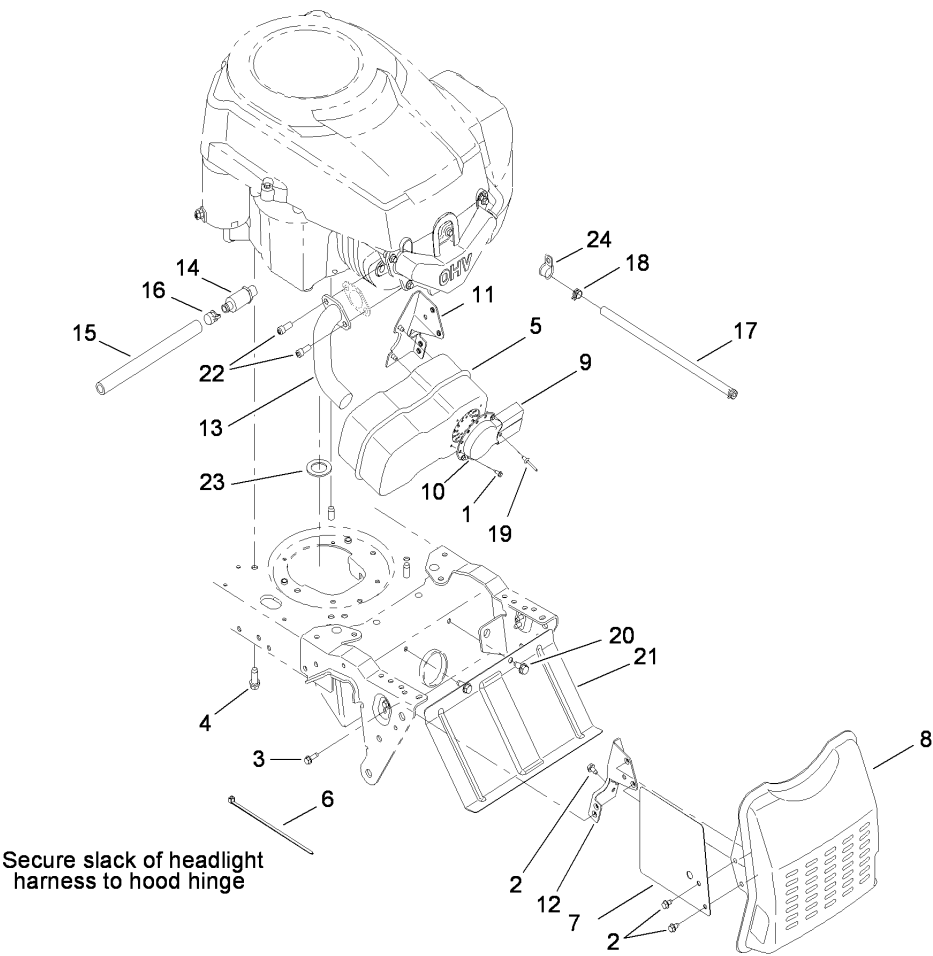
Ref	Part No.	Qty.	Description
1	112-0460	1	Spindle ASM
2	112-0606	1	Deck Brake ASM
3	112-5857	1	Deck And Decal ASM
3:2	112-1267	1	Decal-Danger
3:3	112-1265	1	Decal-Danger
3:4	112-1270	1	Decal-Routing, Belt
4	112-3742	1	Brake ASM
5	112-0413	1	LH Hanger Bracket ASM
6	112-0499	1	Screw-HH
7	112-0663	1	Screw-TAP
8	112-0373	1	Screw-HH
9	112-0472	1	Screw-HH, TAP
10	112-3745	1	Screw-HH
11	112-5918	1	Bolt-Shoulder
12	112-0395	1	Screw-HWH
13	112-3746	1	Spring-Extension
14	112-5801	1	Bracket-Support, Pivot
15	112-0522	1	Nut-Hex
16	112-0330	1	Nut-Flange, Hex
17	112-0334	1	Bolt-Shoulder
18	112-0650	1	Nut-Lock, Flange
19	112-0668	1	Nut-Lock, Flange
20	112-0351	1	Nut-Hex
21	112-5821	1	Nut-Lock, Hex
22	112-0859	1	Nut-Lock, Flange
23	112-0459	1	Pin-Cotter
24	112-0327	1	Gear-Adjustment, Deck
25	112-0623	1	Retainer-Bolt
26	112-0349	1	Spring
27	112-0528	1	Spring-Extension
28	112-0337	1	Wheel-Deck, Rear
29	112-0366	1	Washer-Lock
30	112-0485	1	Washer-Spring
31	112-0718	1	Bracket-Cable, Deck
32	112-0572	1	Washer-Flat
33	112-0922	1	Washer-Lock
34	112-0879	1	Nozzle-Water, Deck
35	112-3747	1	Spacer-Shoulder
36	112-0916	1	Adapter-Nozzle, Water
37	112-0584	1	Spacer-Shoulder
38	112-0315	1	Blade-21.23 Inch
39	112-0557	1	Screw-HH
40	112-3748	1	Rod-Brake
41	112-0855	1	Screw-HH
42	112-3743	1	Idler ASM
44	112-5800	1	Belt-V Type
45	112-0314	1	Pulley-Idler
46	112-0436	1	Pin-Handle, Deck Release
47	112-0630	1	Cover-Belt
48	112-3749	1	Spacer
49	112-0513	1	Screw-HH
50	112-0353	1	Discharge Chute ASM

Ref	Part No.	Qty.	Description
51	112-0481	1	Washer-Bell
52	112-1016	1	Bumper
53	112-0385	1	Nut-Lock, Flange
54	112-0412	1	Pin-Cotter
55	112-0406	1	Spring-Compression
56	112-5879	1	Rod-Keeper, Belt
57	112-5919	1	Washer-Flat
58	112-0636	1	Nut-Lock, Flange



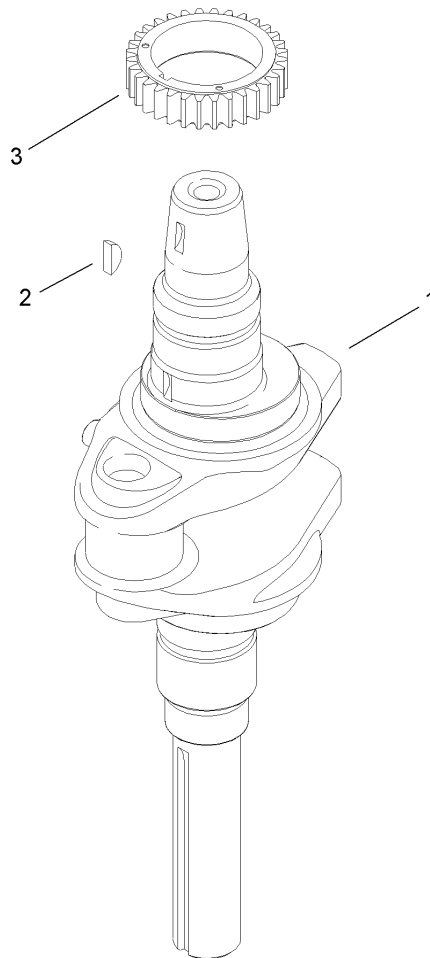
Spindle Assembly No. 112-0460

Ref	Part No.	Qty.	Description				
1	112-0330	1	Nut-Flange, Hex				
2	112-0884	1	Shaft-Spindle, Blade (Star)				
3	112-0389	1	Spacer				
4	112-0613	1	Pulley-Deck				
5	112-0377	1	Bearing-Ball				
6	112-5924	1	Spacer				



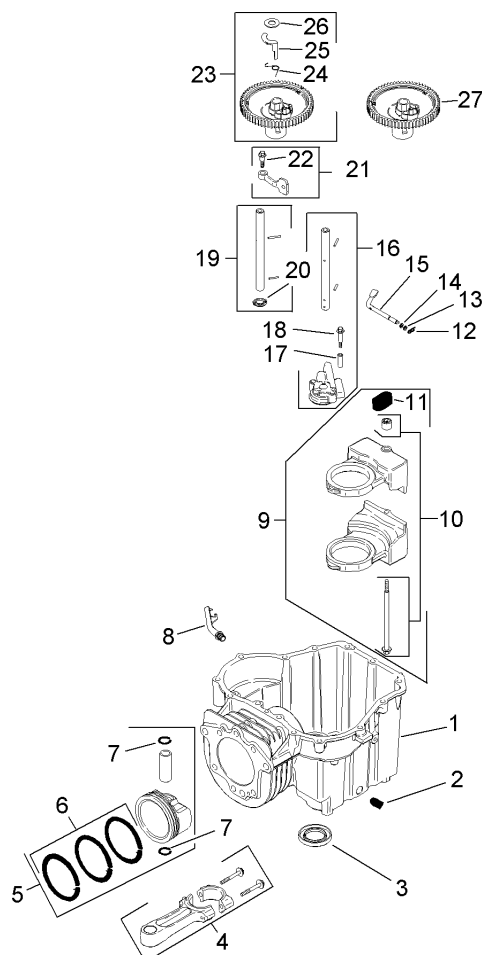
Muffler Assembly

Ref	Part No.	Qty.	Description				
1	112-0626	1	Screw-HWHTF				
2	112-0524	1	Screw-HWHTF				
3	112-0587	1	Screw-HH, TAP				
4	112-0663	1	Screw-TAP				
5	112-0361	1	Muffler-Inlet, Single				
6	112-0527	1	Tie-Cable				
7	112-5827	1	Shield-Heat				
8	112-6013	1	Muffler Heat Shield ASM				
9	112-0730	1	Deflector-Muffler, Long				
10	112-0453	1	Deflector-Muffler				
11	112-0467	1	Bracket-Muffler, LH				
12	112-0466	1	Bracket-Muffler, RH				
13	112-0430	1	Pipe-Exhaust				
14	112-0388	1	Drain-Oil				
15	112-0553	1	Hose-Drain				
16	112-0397	1	Cap-Drain, Oil				
17	112-0720	1	Hose-Fuel				
18	112-0573	1	Clamp-Hose				
19	112-3741	1	Rivet-Pop				
20	112-0395	1	Screw-HWH				
21	112-6014	1	Shield-Heat, Tractor				
22	112-6012	1	Screw Socket Head				
23	112-0420	1	Washer-Flat				
24	112-0463	1	Clamp				



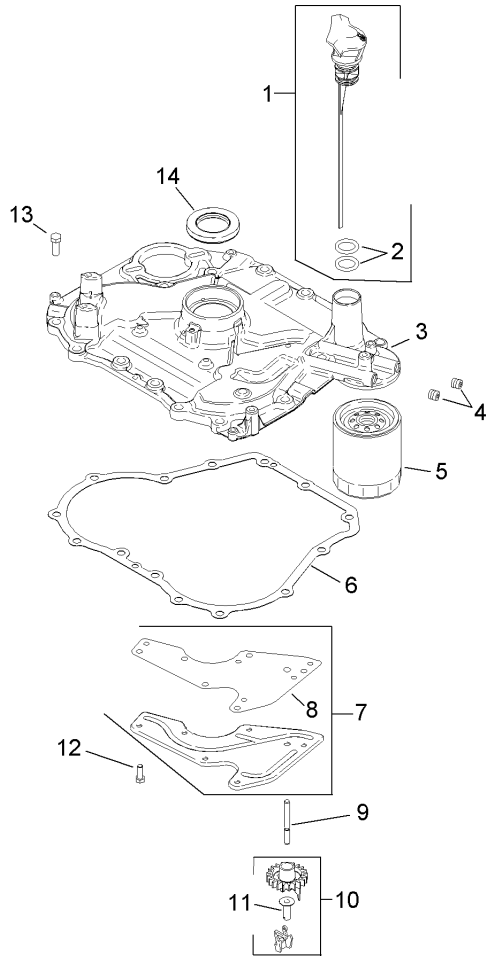
Crankshaft Assembly Kohler SV540-0019

Ref	Part No.	Qty.	Description
③1	20 014 20-S	1	Crankshaft (Includes 2)
③2	X-42-15-S	1	Key (.19 X .62)
③3	20 043 12-S	1	Gear-Crankshaft



Crankcase Assembly Kohler SV540-0019

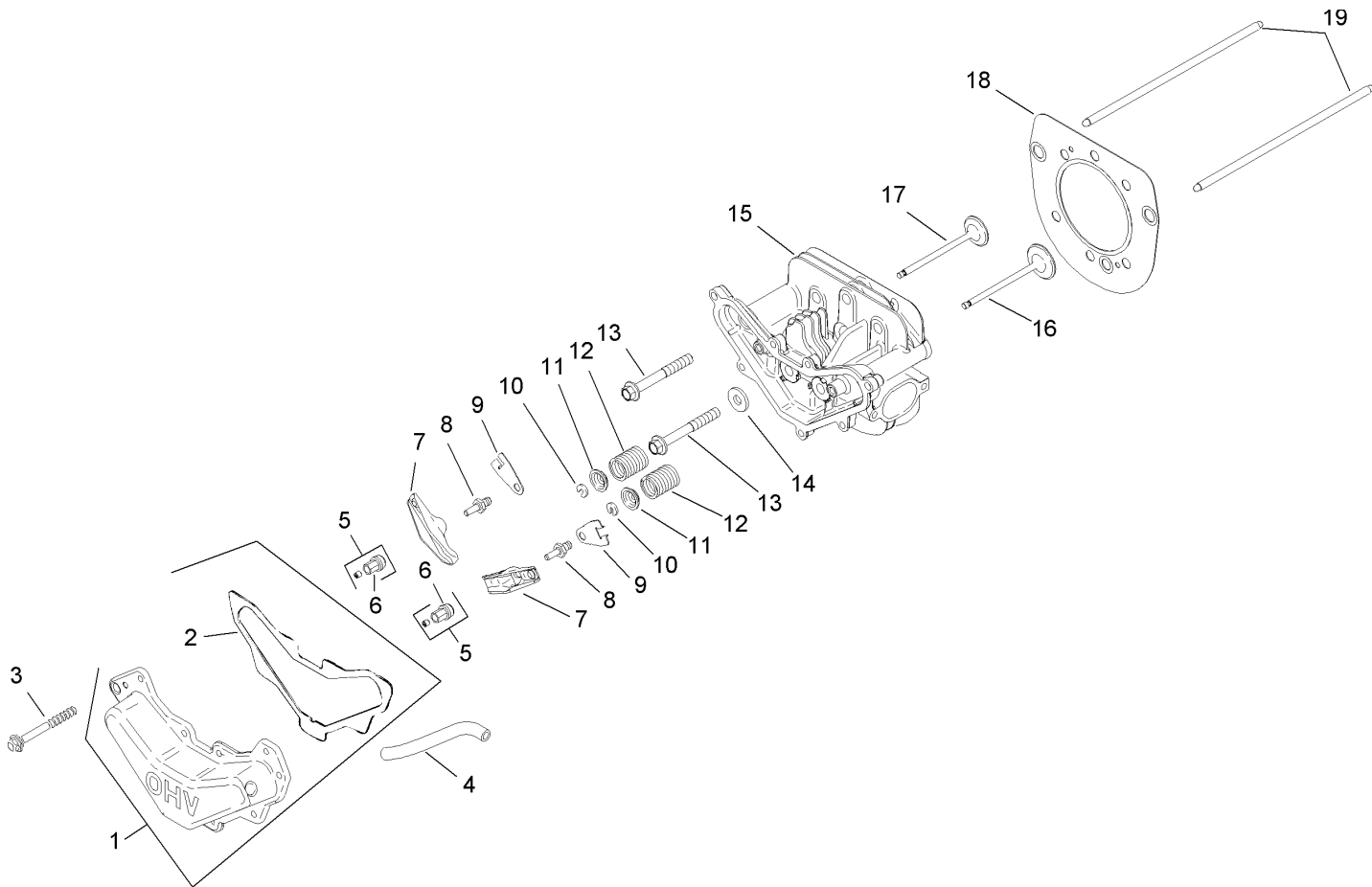
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶❶1		1	Crankcase (Use: Short Block 20 522 02)	❶23	20 010 04-S	1	Cam Gear ASM - Intake (Includes 24-26)
❶2	25 139 57-S	1	Plug-Solid, Square Head (.38)	❶24	20 089 06-S	1	Spring-A C R
❶3	20 032 01-S	1	Seal-Oil	❶25	20 044 16-S	1	Weight-A C R
❶4	20 067 04-S	1	Connecting Rod ASM	❶26	20 468 03-S	2	Washer-Thrust, A C R
❶5	20 874 05-S	1	Piston W/Ring Set (Includes 6-7)	❶27	20 010 04-S	1	Cam Gear ASM
❶6	20 108 02-S	1	Ring Set (89 Mm)				
❶7	20 018 04-S	2	Retainer-Pin, Piston				
❶8	20 123 02-S	1	Tube-Back, Drain				
❶9	20 755 04-S	1	Balance Weight Kit (Includes 10-11)				
❶10	20 086 16-S	1	Screw And Guide Pin Kit				
❶11	20 423 02-S	1	Shoe-Guide				
❶12	12 154 05-S	1	Clip-Pin, Hitch				
❶13	M-631015-S	1	Washer-Flat (6Mm)				
❶14	X-25-102-S	1	Washer-Flat (1/4)				
❶15	20 144 02-S	1	Shaft-Cross, Governor				
❶16	20 393 02-S	1	Oil Pump ASM (Includes 17-18)				
❶17	20 112 02-S	2	Spacer-Screw, Oil Pump				
❶18	20 086 13-S	2	Screw-Pump, Oil				
❶19	20 144 06-S	1	Shaft-Cam, Center - Exhaust (Includes 20)				
❶20	20 468 01-S	1	Washer-Thrust				
❶21	20 090 01-S	2	Cam Lever ASM (Includes 22)				
❶22	20 086 06-S	1	Bolt-Shoulder (M6X1X26)				



Oil Pan and Lubrication Assembly

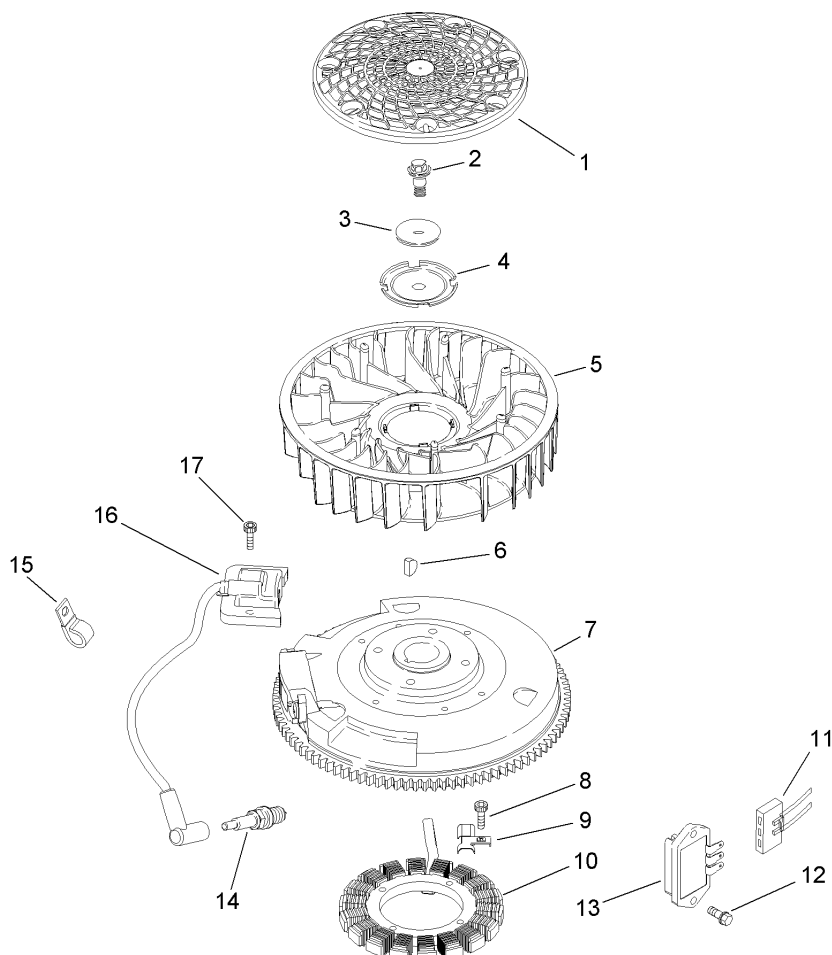
Kohler SV540-0019

Ref	Part No.	Qty.	Description				
❸1	20 040 03-S	1	Dipstick Kit (Includes 2)				
❸2	20 153 01-S	1	O Ring-Dipstick				
❸3	20 009 03-S	1	Closure Plate ASM (Includes 4-11)				
❸4	25 139 60-S	2	Plug-Hex, Countersunk (.125)				
❹5	98020	1	Filter-Oil				
❸6	20 041 01-S	1	Gasket-Plate, Closure				
❸7	20 096 02-S	1	Oil Passage Cover Kit (Includes 8)				
❸8	20 041 02-S	1	Gasket-Passage, Oil				
❸9	20 144 03-S	1	Shaft-Gear, Governor				
❸10	20 310 03-S	1	Gear And Weight ASM (Includes 11)				
❸11	12 380 01-S	1	Pin-Regulating, Governor				
❸12	M-545013-S	6	Screw-Flange, Hex (M5X0.8X13)				
❸13	M-851030-S	14	Screw-Flange, Hex (M8X1.25X30)				
❸14	20 032 01-S	1	Seal-Oil				



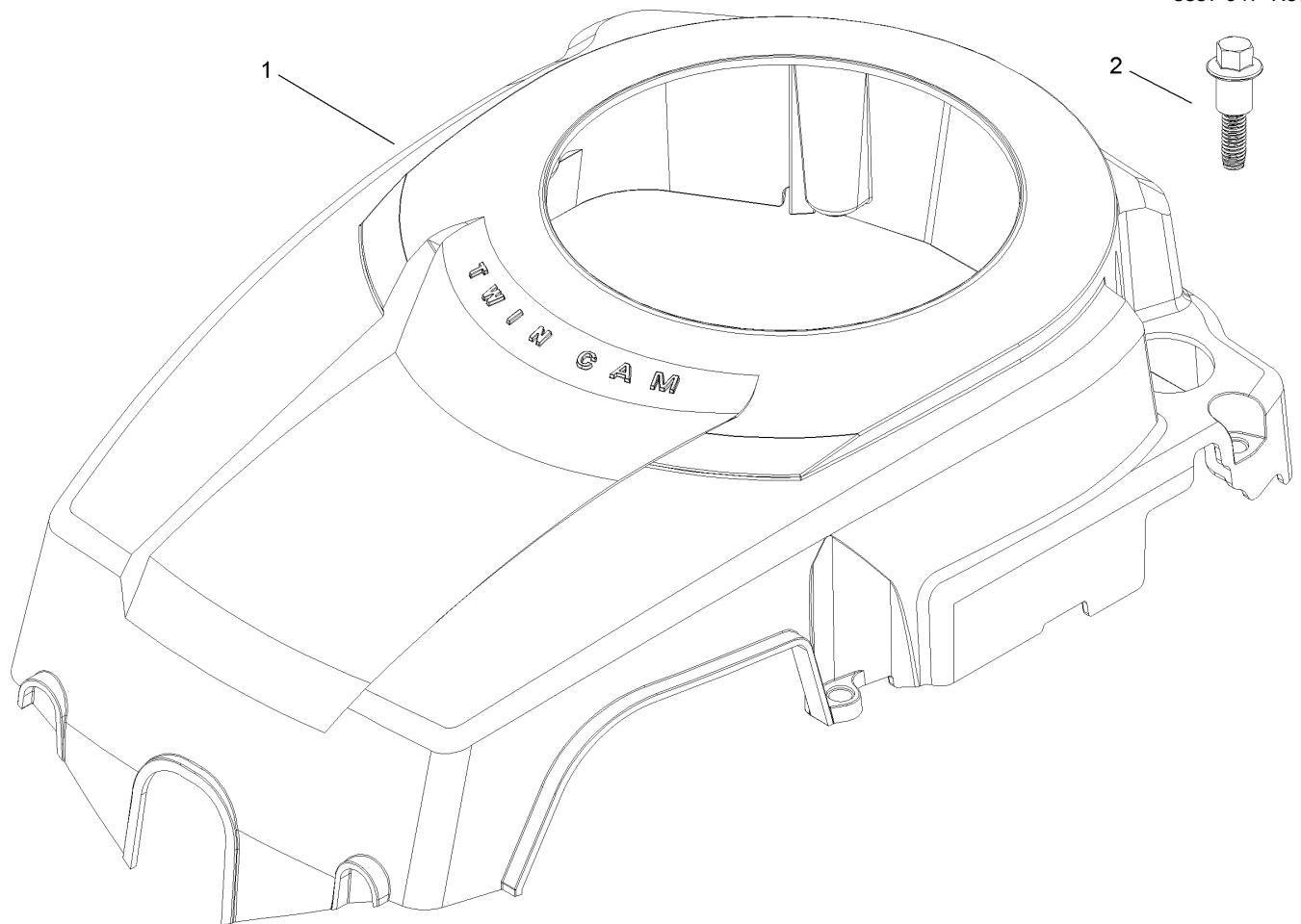
Head, Valve and Breather Assembly
Kohler SV540-0019

Ref	Part No.	Qty.	Description				
❶1	20 096 07-S	1	Valve Cover Kit (Includes 2)				
❷2	20 041 04-S	1	Gasket-Cover, Valve				
❸3	M-645020-S	7	Screw-Flange, Hex (M6X1.0X20)				
❹4	20 326 01-S	1	Hose-Breather				
❺5	20 086 04-S	2	Screw-Set				
❻6	20 599 01-S	2	Pivot-Arm, Rocker				
❼7	20 186 01-S	2	Arm-Rocker				
❽8	20 086 03-S	2	Stud-Rocker				
❾9	20 146 03-S	2	Plate-Guide, Push Rod				
❿10	20 062 01-S	2	Lock-Retainer				
⓫11	20 173 01-S	2	Cap-Spring, Valve				
⓬12	20 089 03-S	2	Spring-Valve				
⓭13	20 086 02-S	6	Screw-Flange, Hex (M10X1.5X37)				
⓮14	12 468 05-S	1	Washer-Flat (1/2)				
⓯15	20 318 01-S	1	Head-Cylinder				
⓰16	20 016 01-S	1	Valve-Exhaust				
⓱17	20 017 01-S	1	Valve-Intake				
⓲18	20 841 02-S	1	Cylinder Head Gasket Kit (Includes 13-14, And Part Nos. 12 041 01-S, 12 041 02-S And 20 041 07-S)				
⓳19	20 411 04-S	2	Rod-Push				



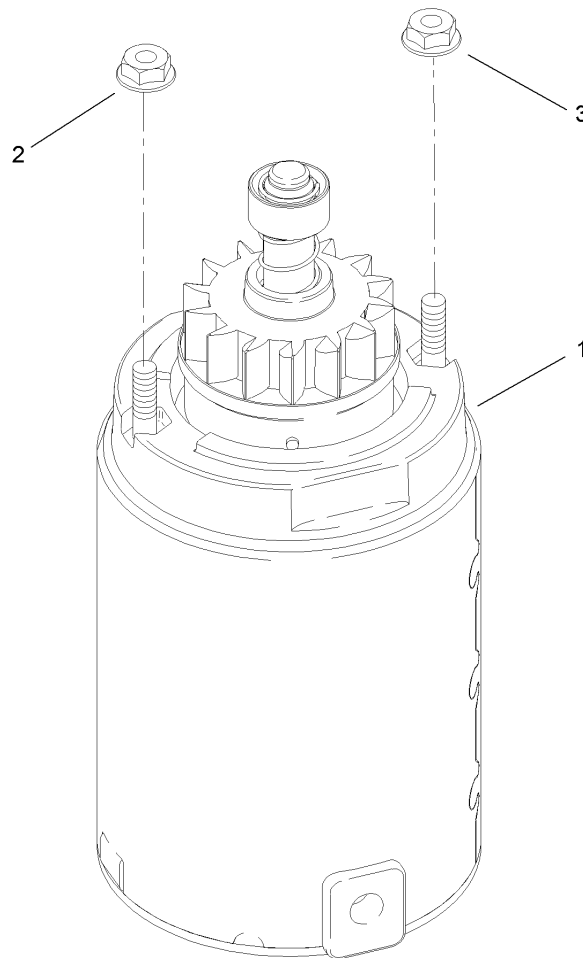
Ignition and Electrical Assembly Kohler SV540-0019

Ref	Part No.	Qty.	Description				
③1	20 162 02-S	1	Screen-Grass				
③2	12 086 14-S	1	Screw-Hex, Flange (M10X1.5X45)				
③3	12 468 03-S	1	Washer-Flat (.38)				
③4	20 146 02-S	1	Plate-Fan Mounting				
③5	20 157 01-S	1	Fan				
③6	X-42-15-S	1	Key (.19 X .62)				
③7	20 025 05-S	1	Flywheel				
③8	20 086 17-S	2	Screw-Socket, Hex (M5X0.8X25)				
③9	20 154 03-S	1	Clip-Wire				
③10	237878-S	1	Stator Kit (15 Amp)				
③11	236602-S	1	Connector (3 Contact)				
③12	M-545020-S	2	Screw-HHFTF (M5X0.8X20)				
③13	41 403 09-S	1	Rectifier-Regulator				
④14	77-7330	1	Plug-Spark				
③15	231285-S	2	Clip-Cable				
③16	20 584 01-S	1	Module-Ignition				
③17	M-561025-S	2	Screw-Socket, Hex (M5X0.8X25)				
① ③18	20 176 01-S	1	Harness-Wiring (Six Pin)				



Blower Housing Assembly Kohler SV540-0019

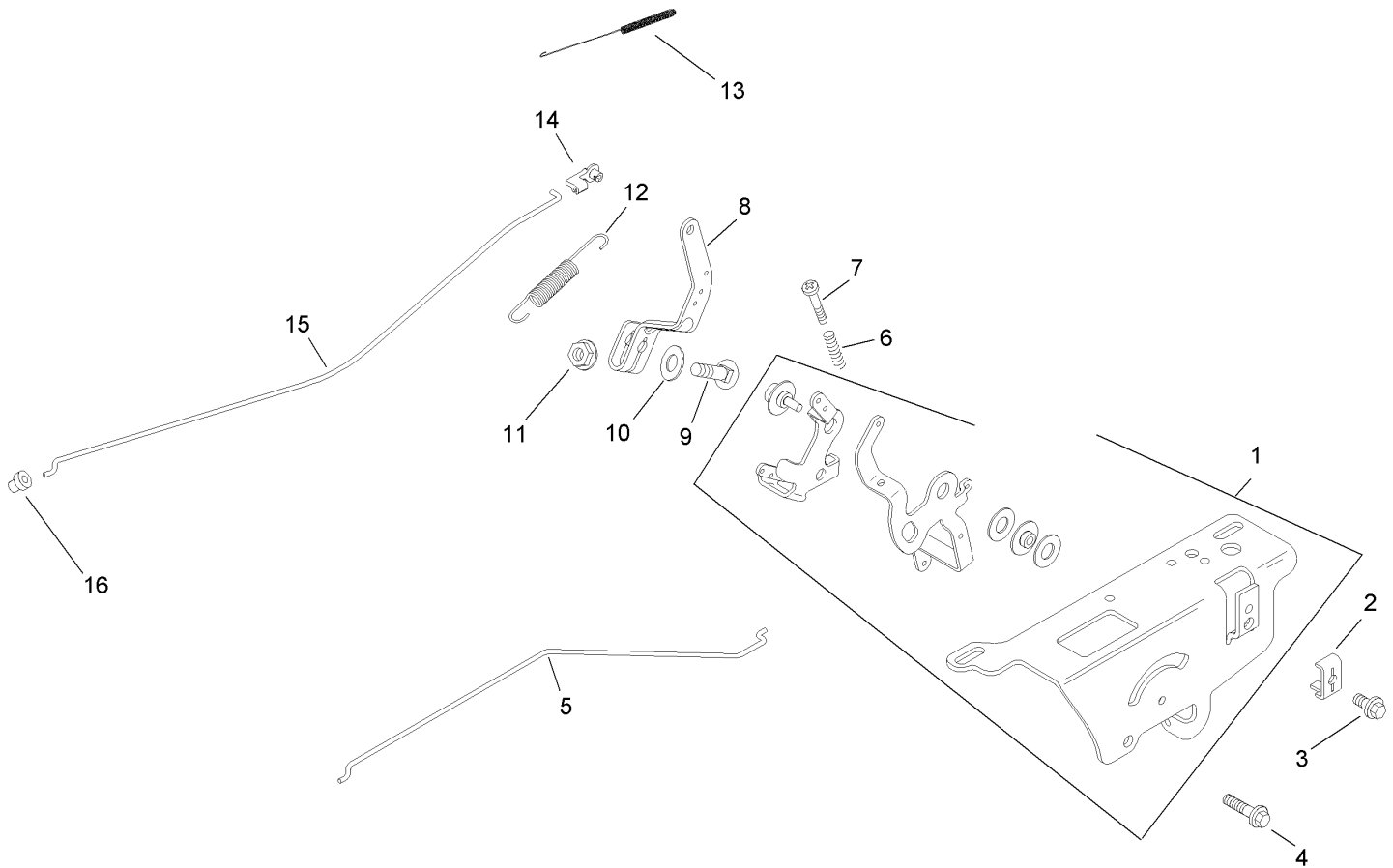
Ref	Part No.	Qty.	Description
③1	20 027 06-S	1	Housing-Blower
③2	20 086 06-S	4	Bolt-Shoulder (M6X1X26)
①③3	20 113 23-S	1	Decal-Wing
①③4	20 113 26-S	1	Decal
①③5	25 113 39-S	1	Decal-Laminate, Clear



Starter Assembly Kohler SV540-0019

Ref	Part No.	Qty.	Description
③1	20 098 01-S	1	Starter ASM (Inertia Drive)
③2	25 100 31-S	2	Nut-Flange, Hex Serrated (10-24)
③3	12 100 07-S	1	Nut-Flange, Hex (1/4-20)

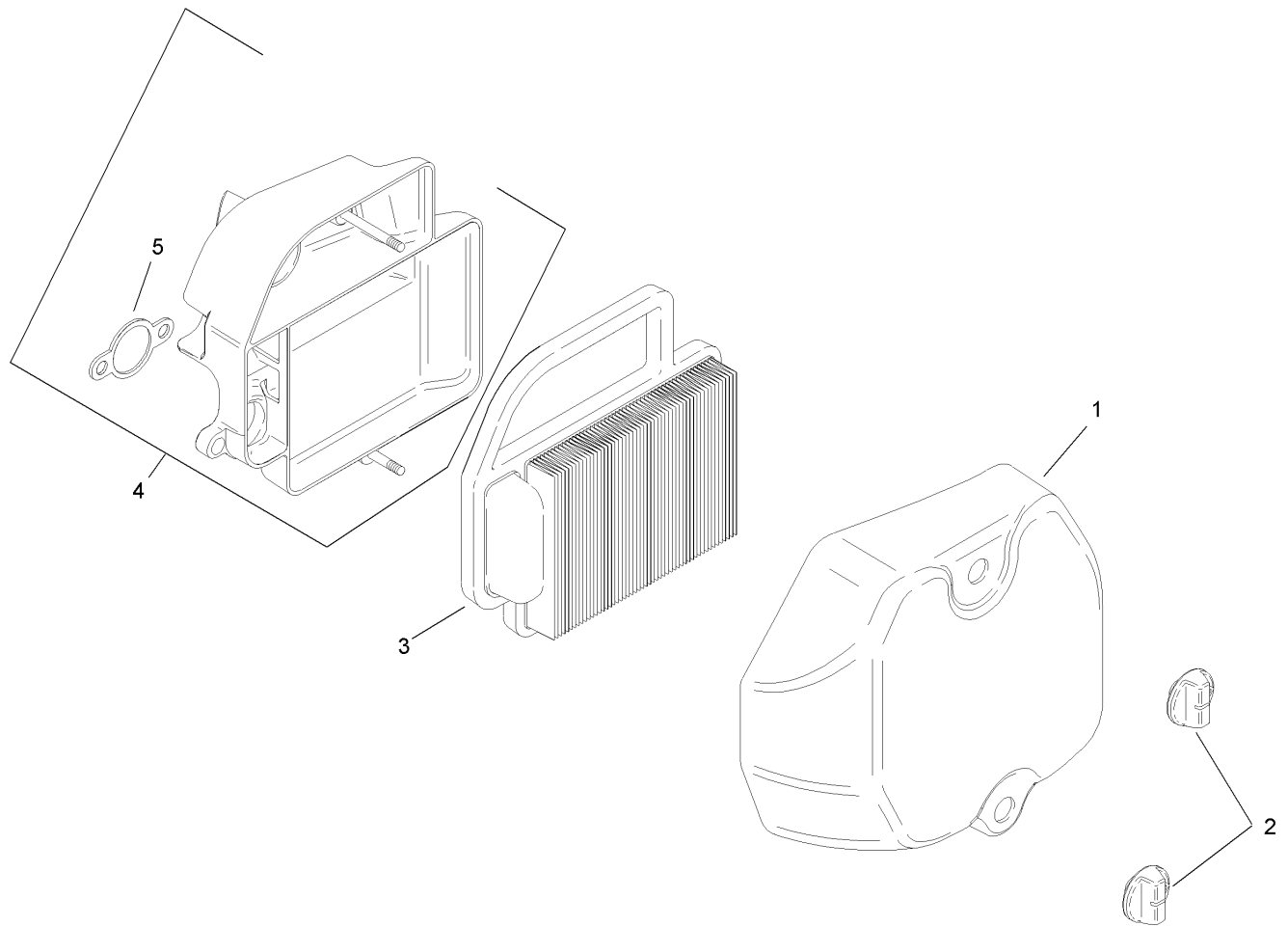
27



Engine Control Assembly

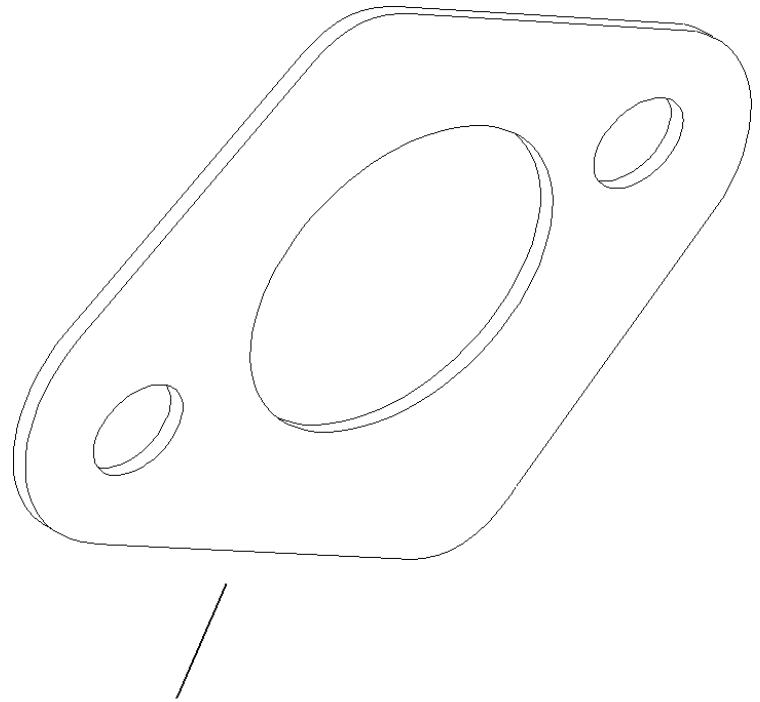
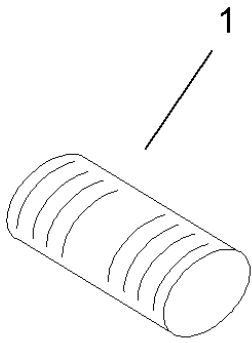
Kohler SV540-0019

Ref	Part No.	Qty.	Description				
③1	20 536 05-S	1	Speed Control ASM				
③2	12 237 01-S	1	Clamp-Cable				
③3	M-545016-S	2	Screw-HHFTF (M5X0.8X16)				
③4	M-664020-S	2	Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20)				
③5	20 079 05-S	1	Linkage-Choke (Single Wire)				
③6	12 089 11-S	1	Spring-Control, Speed				
③7	20 086 10-S	1	Screw-Thread Forming (M4X0.7X25)				
③8	20 090 02-S	1	Lever-Governor				
③9	52 211 04-S	1	Bolt-Square Neck, Round Head (1/4-20X1)				
③10	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)				
③11	12 100 07-S	1	Nut-Flange, Hex (1/4-20)				
③12	20 089 11-S	1	Spring-Governor				
③13	20 089 10-S	1	Spring-Linkage				
③14	25 158 11-S	1	Bushing-Linkage, Throttle				
③15	20 079 04-S	1	Linkage-Throttle				
③16	25 158 08-S	1	Bushing-Retaining, Linkage				



Air Intake and Filtration Assembly Kohler SV540-0019

Ref	Part No.	Qty.	Description				
③1	20 096 04-S	1	Cover-Cleaner, Air				
③2	25 341 04-S	2	Knob-Cover				
④3	98018	1	Element-Air Cleaner				
③4	20 094 01-S	1	Air Cleaner Base Kit (Includes 5)				
③5	12 041 02-S	1	Gasket-Base, Air Cleaner				



Exhaust and Gasket Assembly Kohler SV540-0019

Ref	Part No.	Qty.	Description
③1	25 072 04-S	2	Stud (M8X1.25X33)
③2	20 041 12-S	1	Gasket-Exhaust
❶③3	20 755 05-S	1	Gasket Set

Attachments and Accessories

For 13BX60RG744 - LX425 Lawn Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
42 Inch Two-Stage Snowthrower	190-032-101
42 Inch Twin Bagger	190-180-190
46 Inch Front Blade	190-833-000
8 Inch Rear Wheel Weight Kit	59159
Spark Plug	77-7330
Mulch Kit (42 Inch Deck)	77210
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
Tire Chain Kit	82722
Filter-Air	98018
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (2 Blades, 42 Inch Decks)	98022

Attachments and Accessories

For 13BX60RG748 - LX425 Lawn Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
42 Inch Two-Stage Snowthrower	190-032-101
42 Inch Twin Bagger	190-180-190
46 Inch Front Blade	190-833-000
8 Inch Rear Wheel Weight Kit	59159
Spark Plug	77-7330
Mulch Kit (42 Inch Deck)	77210
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
Tire Chain Kit	82722
Filter-Air	98018
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (2 Blades, 42 Inch Decks)	98022

