Form Number 3360-219 Rev A

Multicycler 48cm Lawn Mower

Model No. 20637 - 280K00001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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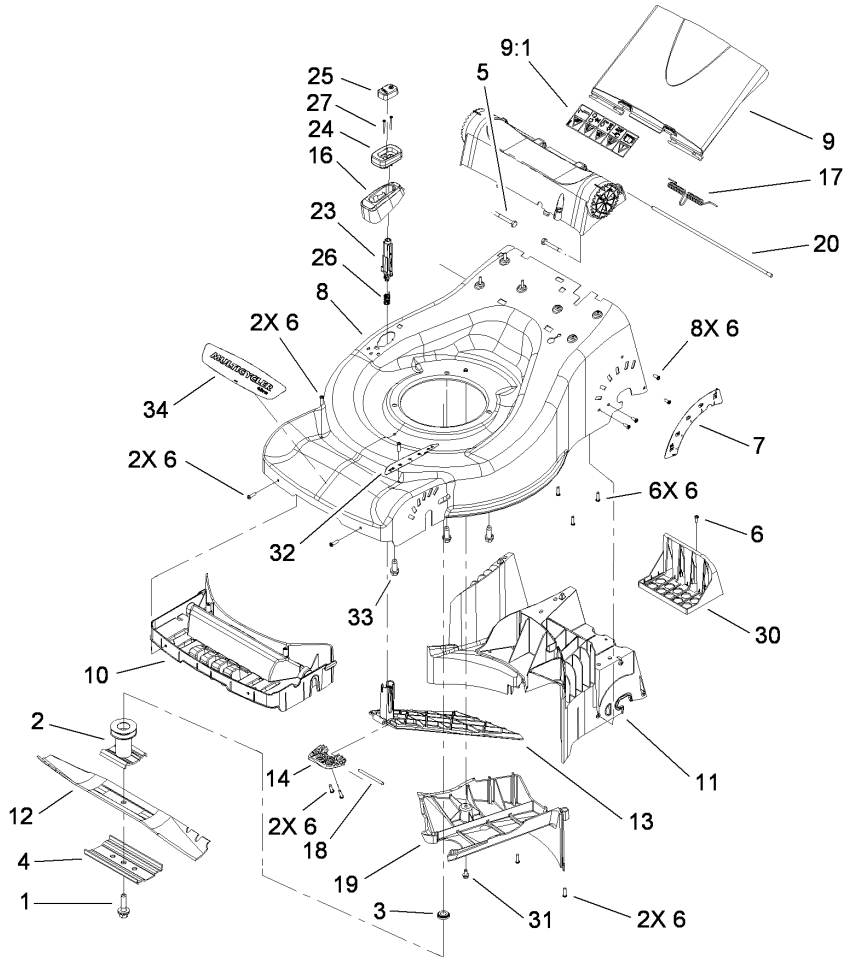
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head

Footnotes

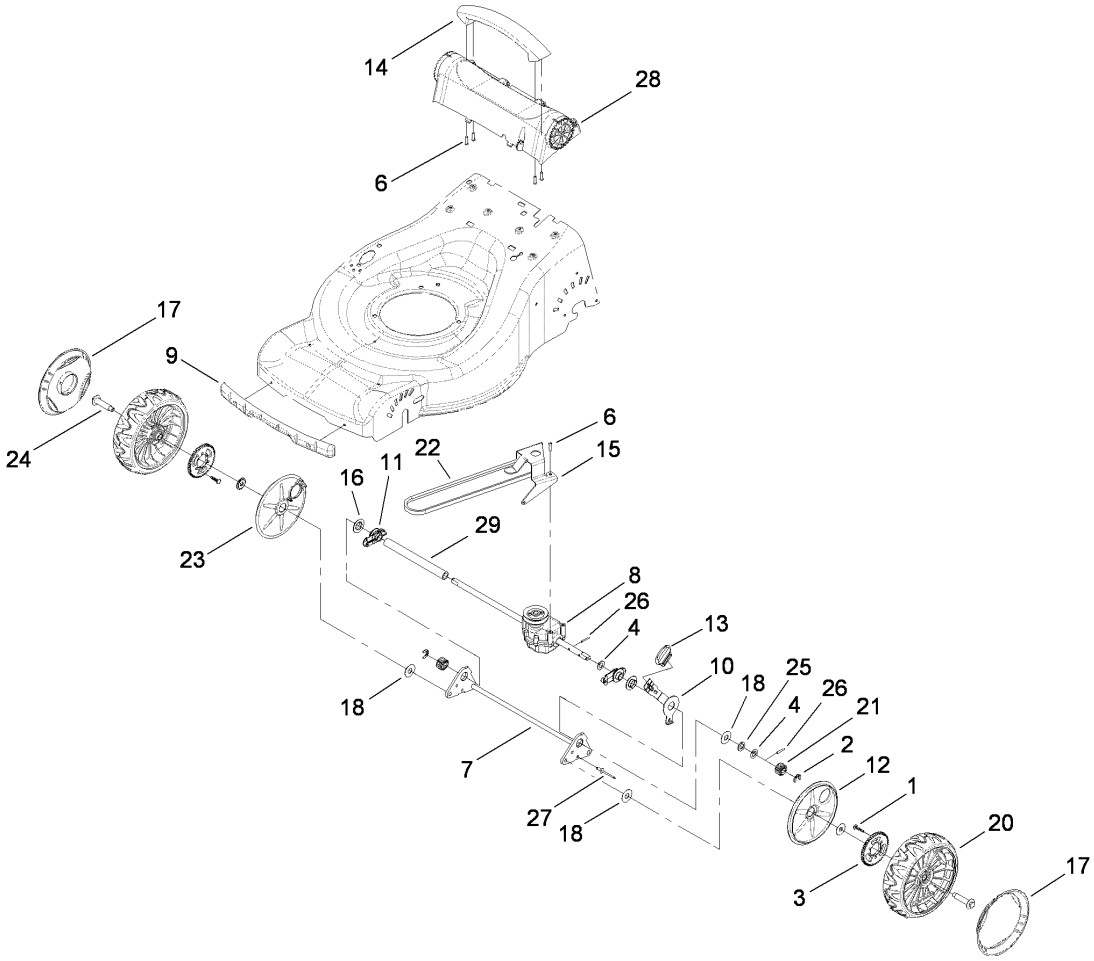
❶ Not illustrated
❷ Not serviced separately
❸ Obtain from your local Briggs & Stratton dealer
❹ Included in Carburetor Overhaul Kit (Ref. No. 121)
❺ Included in Engine Gasket Set (Ref. No. 358)
❻ Included in Carburetor Gasket Set (Ref. No. 977)



Deck Assembly

Ref	Part No.	Qty.	Description
1	105-8579	1	Bolt-Blade
2	106-3987	1	Blade Driver ASM
3	106-3999	1	Spacer-Driver
4	108-3766	1	Support-Blade
5	110-7110	2	Screw-HH
6	110-1271	23	Screw-Torx, Pan Head
7	110-7058	1	Decal-HOC, Rear
8	114-5375	1	Housing-Deck
9	114-5373	1	Rear Door ASM
9:1	110-7126	1	Decal-Warning
10	110-7066	1	Baffle-Front
11	114-5380	1	Baffle-Rear
12	110-7080	1	Blade
13	110-7094	1	Door-Recycle
14	110-7095	1	Hinge-Door, Recycle
16	110-7097	1	Cover-Door, Recycle
17	110-7107	1	Spring-Torsion
18	110-7108	1	Pin-Hinge
19	110-7109	1	Cover-Belt
20	110-7119	1	Bar-Pivot, Rear Door
23	110-7129	1	Latch-Recycle
24	110-7136	1	Housing-Knob
25	110-7138	1	Knob
26	110-7141	1	Spring-Compression

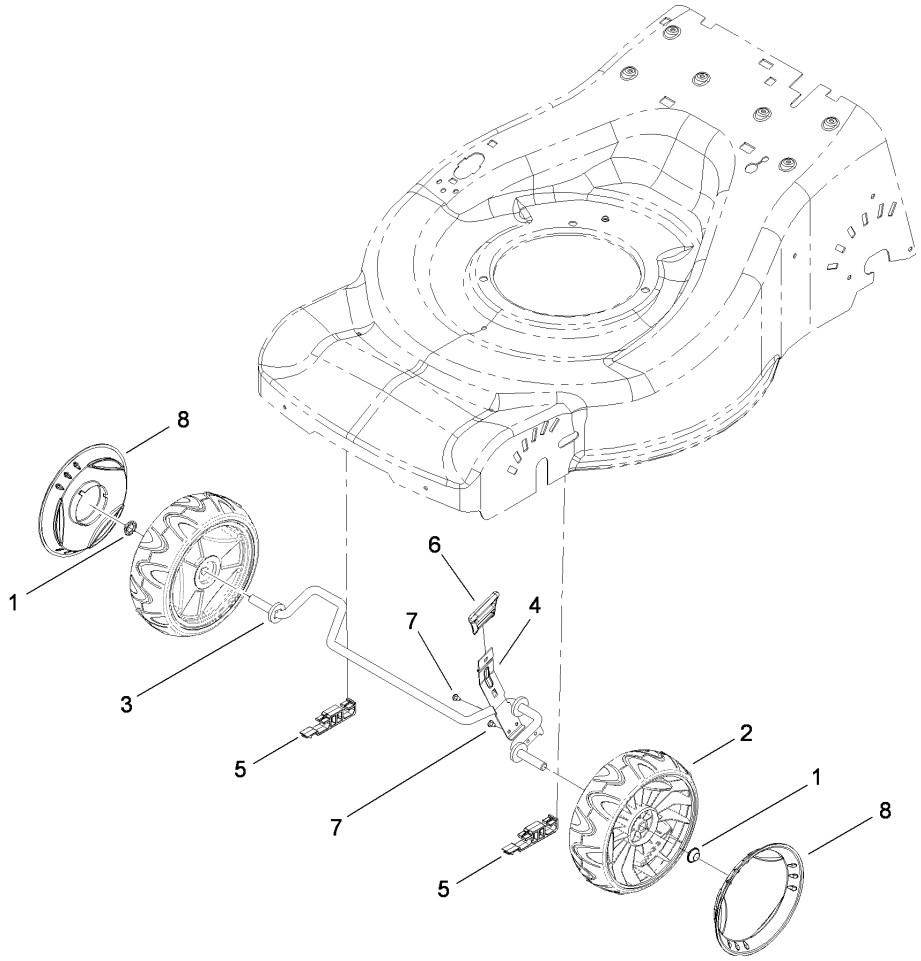
Ref	Part No.	Qty.	Description
27	110-7143	2	Screw-Torx, Pan Head
30	110-7154	1	Tray-Battery
31	110-7170	1	Screw-HH
32	110-7178	1	Decal-HOC
33	110-7182	3	Screw-Taptite, HWH
34	114-2607	1	Decal-Deck,



Drive Assembly

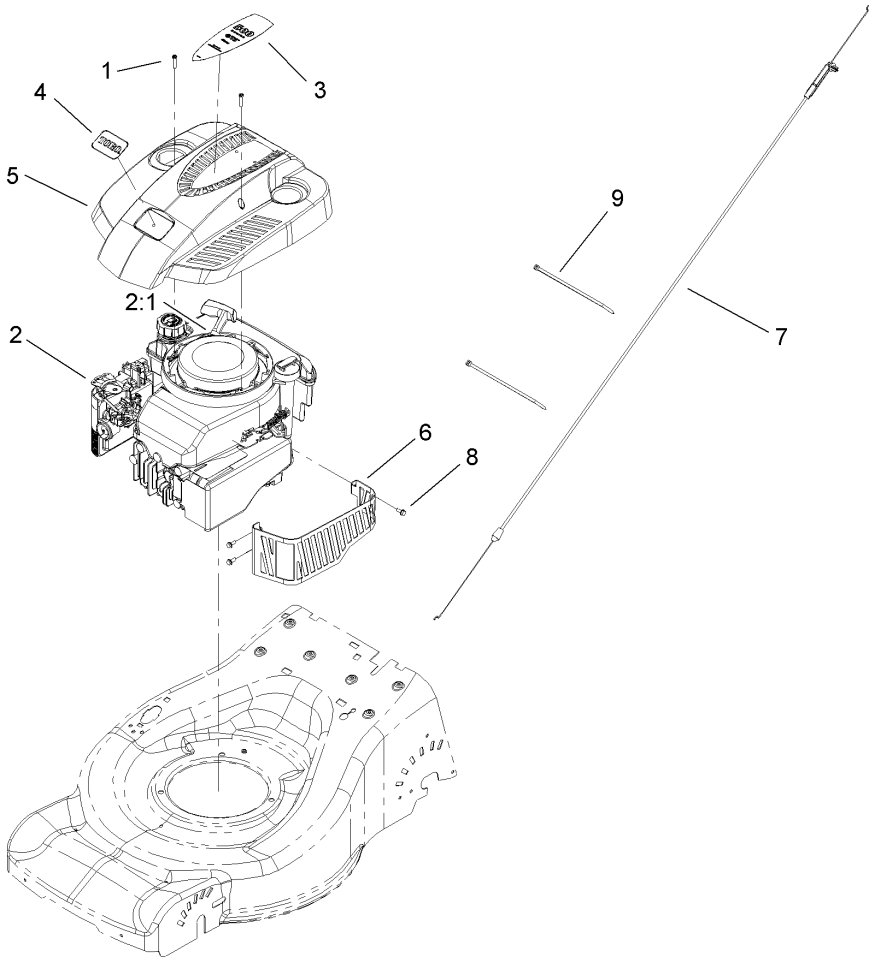
Ref	Part No.	Qty.	Description
1	27-6260	6	Screw-Drive
2	65-2720	2	Ring-Clip, Locking
3	105-3035	2	Gear-Wheel, 52T
4	112-3911	2	Washer-Thrust, Keyed
6	110-1271	7	Screw-Torx, Pan Head
7	110-7016	1	Pivot Bar ASM
8	110-7042	1	Gearbox ASM
9	110-7067	1	Bumper-Front
10	110-7073	1	Lever-HOC, Rear
11	110-7112	2	Bushing-Camlock
12	110-7114	2	Cover-Wheel
13	110-7125	1	Knob-HOC
14	110-7155	1	Handle-Rear
15	110-7158	1	Bracket-Gear Case
16	110-7171	2	Spacer-Flange
17	110-7174	2	Cover-Wheel, Rear
18	110-7179	3	Washer
20	110-7254	2	Rear Wheel ASM
21	110-9417	2	Pinion
22	110-9429	1	V-Belt
23	614426	2	Washer-Stepped
24	614650	2	Bolt-Shoulder
25	110-7191	1	Washer-Thrust
26	110-7192	2	Pin-Roll

Ref	Part No.	Qty.	Description
27	110-7193	1	Rivet-Pop
28	114-5372	1	Mount-Handle
29	115-3850	1	Spacer



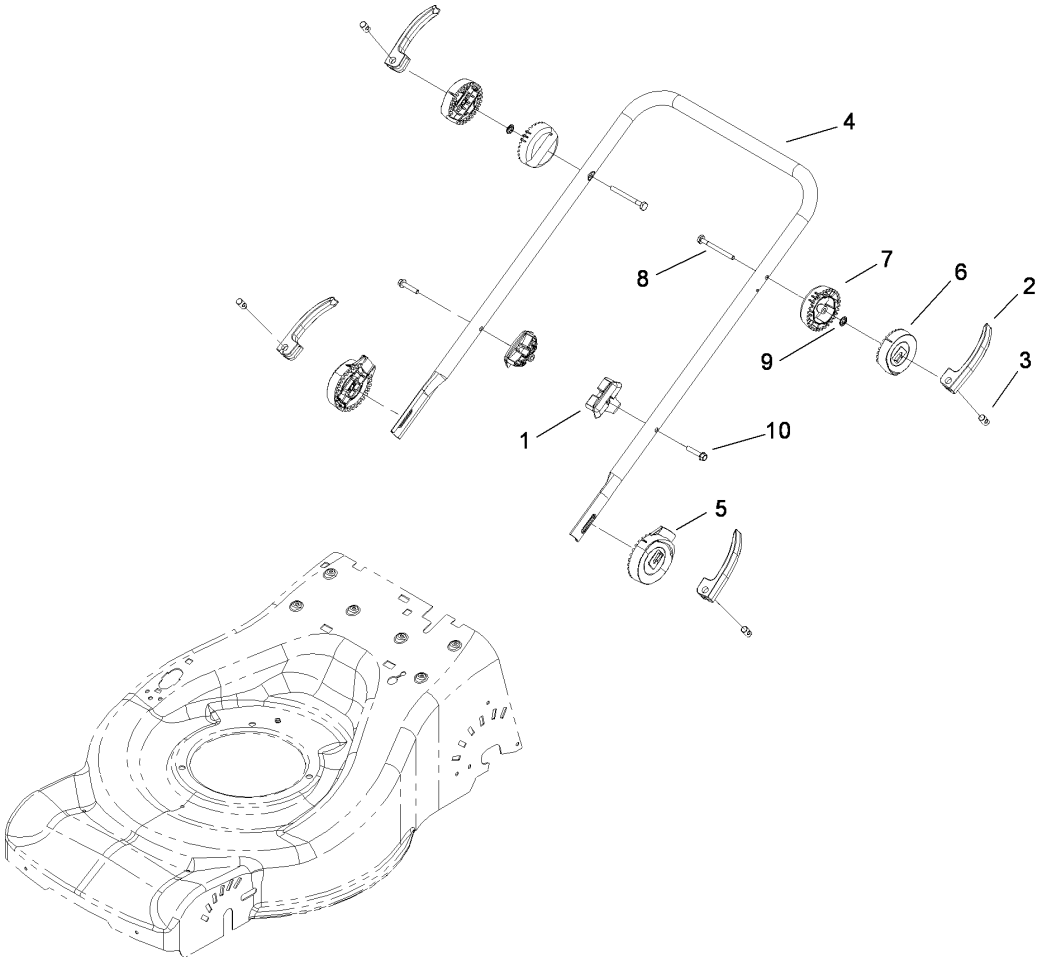
Height-of-Cut and Front Wheel Assembly

Ref	Part No.	Qty.	Description
1	110-1278	2	Cap-Starlock, Push
2	110-7032	2	Front Wheel ASM
3	110-7033	1	Front Axle ASM
4	114-5376	1	Lever-HOC, Front
5	110-7068	2	Clamp-Axle, Front
6	110-7125	1	Knob-HOC
7	110-7175	2	Screw-Pan Head, TAP
8	110-7176	2	Cover-Wheel, Front



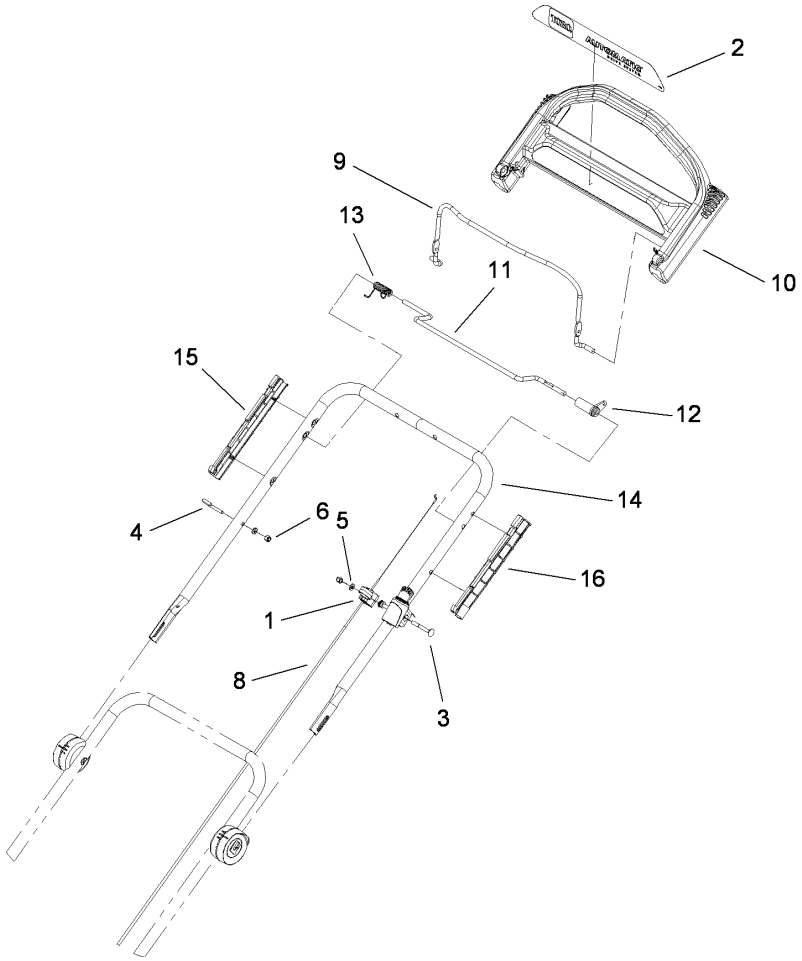
Engine Assembly

Ref	Part No.	Qty.	Description
1	93-0231	2	Screw-PPH
❷❸2		1	Engine-Briggs And Stratton, 126T02-1841-B1
2:1	2210-316	1	Stop-Rope
3	115-3857	1	Decal-Engine, 48Cm
4	110-7135	1	Decal-Toro
5	110-9156	1	Shroud-Engine
6	110-9158	1	Shield-Muffler
7	110-9163	1	Cable-Brake
8	32144-1	3	Screw-Taptite
9	614249	2	Strap-Tie



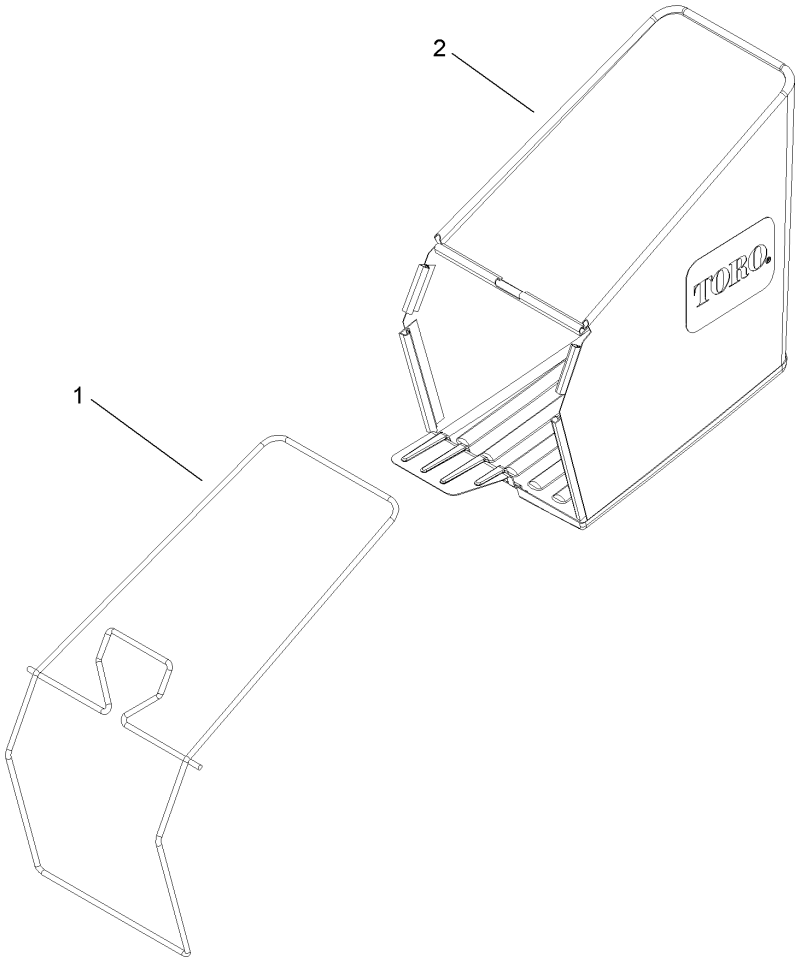
Lower Handle Assembly

Ref	Part No.	Qty.	Description
1	112-3928	2	Anchor-Bag
2	112-3924	4	Lever-Locking, Handle
3	110-1180	4	Pivot-Pin, Threaded
4	110-7083	1	Handle-Hoop, Lower
5	114-5381	2	Adapter-Ratchet, Lower
6	110-7156	2	Adapter-Ratchet, Midpoint
7	110-7157	2	Adapter-Clamp, Midpoint
8	110-7161	2	Screw-HH
9	110-7188	2	Washer-Starlock, Push
10	32144-110	2	Screw-HWH



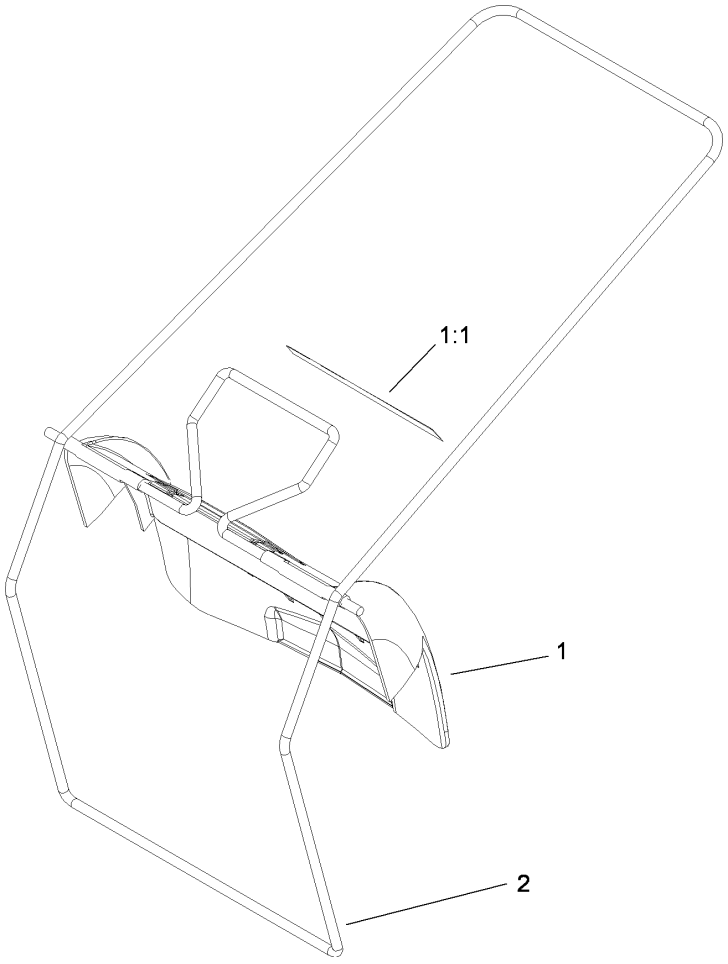
Upper Handle Assembly

Ref	Part No.	Qty.	Description
1	99-5239	1	Anchor-Cable
2	110-7056	1	Decal-Ads, Handle
3	33123-050	1	Screw-CARR
4	110-7186	1	Guide-Cord
5	110-8450	2	Washer
6	110-8451	2	Nut-Hex, Nyloc
8	110-9162	1	Cable-Traction
9	104-8679-03	1	Bail-Brake
10	104-8678	1	Handle-Control
11	99-1588	1	Bar-Control, Traction
12	99-1589	1	Lever-Traction
13	104-8690	1	Spring-Torsion
14	114-5369	1	Handle-Upper
15	105-6841	1	Guide-RH
16	105-6842	1	Guide-LH



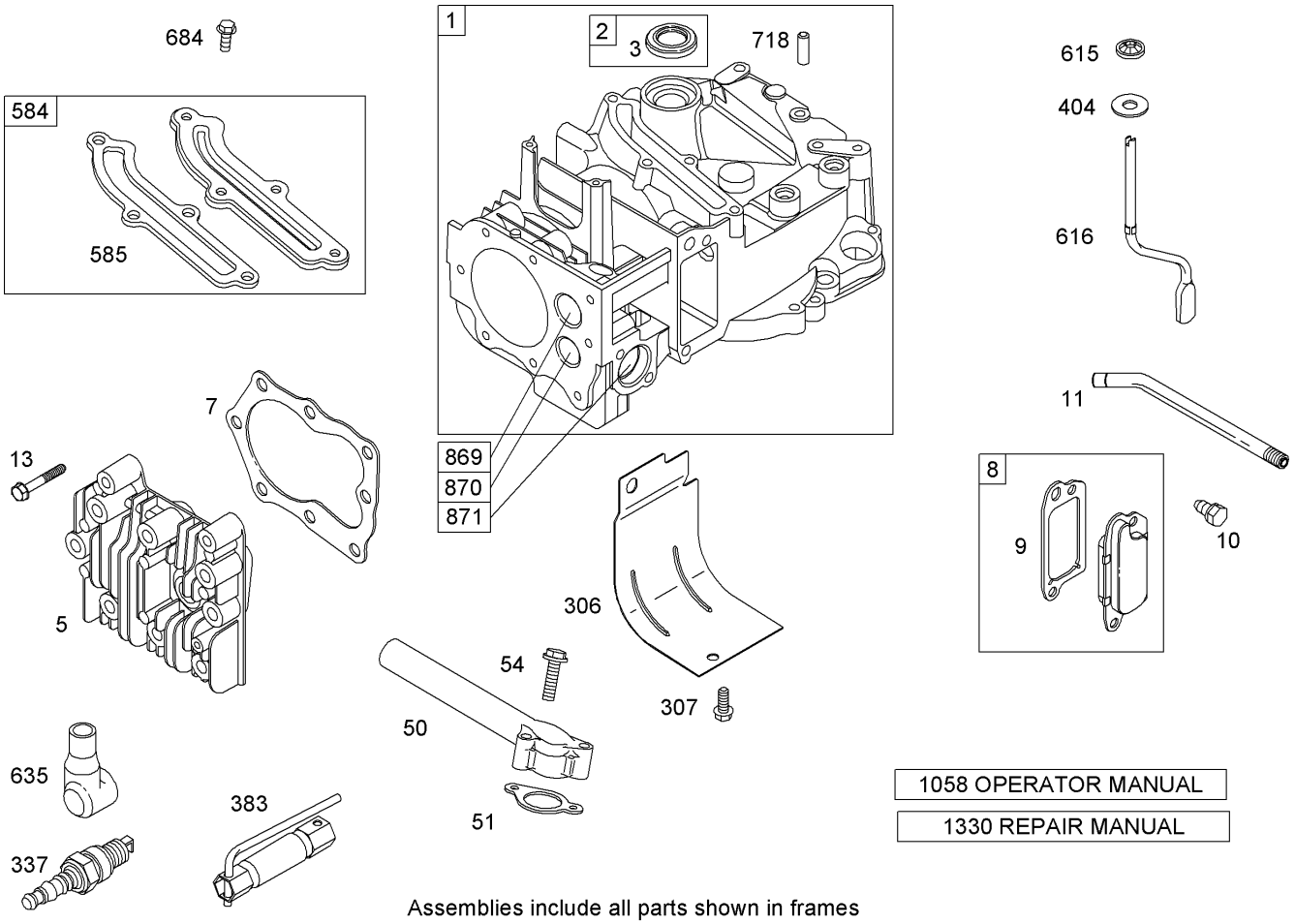
Rear Bag Assembly

Ref	Part No.	Qty.	Description
1	114-5374	1	Bag Frame ASM
2	110-7255	1	Bag ASM
❶99	114-5387	1	Door Kit ASM



48cm Door Kit Assembly No. 114-5387

Ref	Part No.	Qty.	Description
1	114-5373	1	Rear Door ASM
1:1	110-7126	1	Decal-Warning
2	114-5374	1	Bag Frame ASM

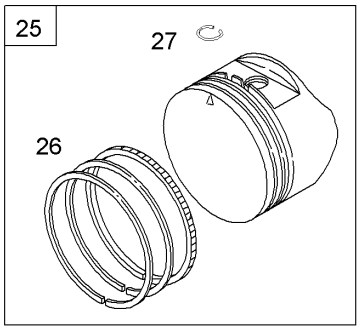


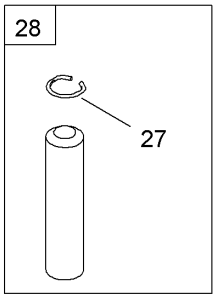
Assemblies include all parts shown in frames

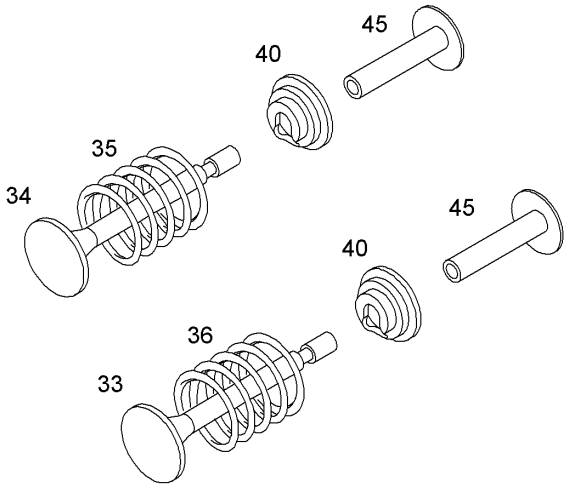
Cylinder Assembly
Briggs and Stratton 126T02-1841-B1

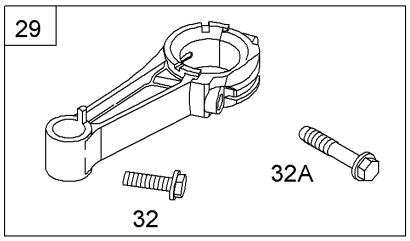
Ref	Part No.	Qty.	Description
❸1	697322	1	Cylinder ASM
❸2	399269	1	Bushing And Seal Kit
❸❺3	299819s	1	Seal-Oil (Magneto Side)
❸5	691160	1	Head-Cylinder
❸❺7	692249	1	Gasket-Head, Cylinder
❸8	695250	1	Breather ASM
❸9	696125	1	Gasket-Breather
❸10	691125	1	Screw (Breather ASM)
❸11	691781	1	Tube-Breather
❸13	690912	1	Screw (Cylinder Head)
❸50	497465	1	Manifold-Intake
❸❺51	272199s	1	Gasket-Intake
❸54	691650	1	Screw (Intake Manifold)
❸306	690450	1	Shield-Cylinder
❸307	690345	1	Screw (Cylinder Shield)
❸337	802592s	1	Plug-Spark
❸383	89838s	1	Wrench-Spark Plug
❸404	690272	1	Washer (Governor Crank)
❸584	697734	1	Cover-Passage, Breather
❸❺585	691879	1	Gasket-Passage, Breather
❸615	690340	1	Retainer-Shaft, Governor
❸616	698801	1	Crank-Governor
❸635	793351	1	Boot-Spark Plug
❸684	690345	1	Screw (Breather Passage Cover)

Ref	Part No.	Qty.	Description
❸718	690959	1	Pin-Locating
❸869	691155	1	Seat-Valve (Intake)
❸870	690380	1	Seat-Valve (Exhaust)
❸871	262001	1	Bushing-Guide (Exhaust)
❸871	63709	1	Bushing-Guide (Intake)
❸1058	MS3262	1	Operator Manual (West)
❸1058	MS3786	1	Operator Manaul (East)
❸1330	270962	1	Repair Manual

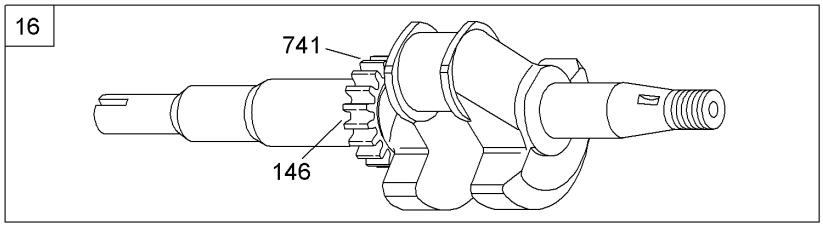








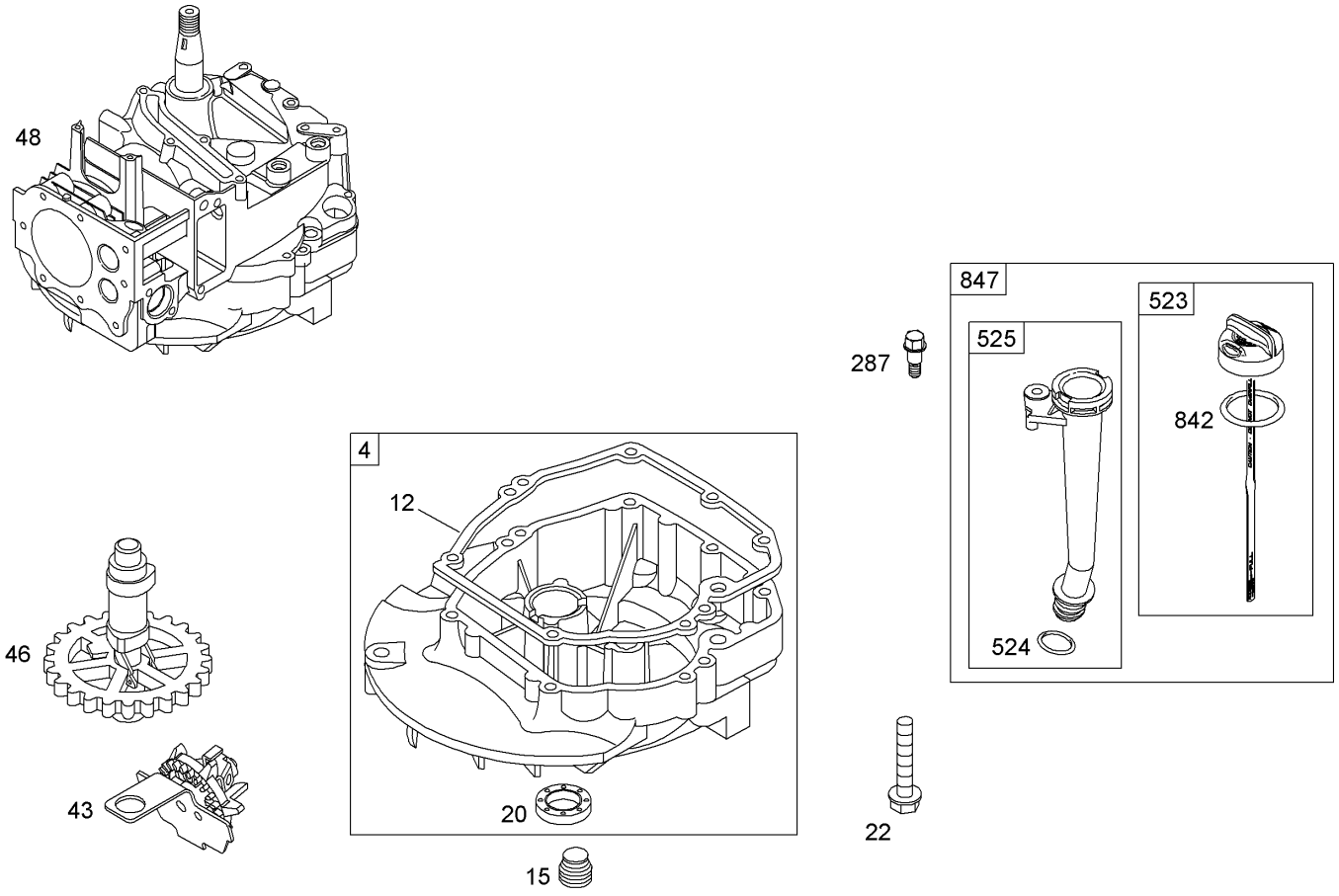




Assemblies include all parts shown in frames

Crankshaft Assembly
Briggs and Stratton 126T02-1841-B1

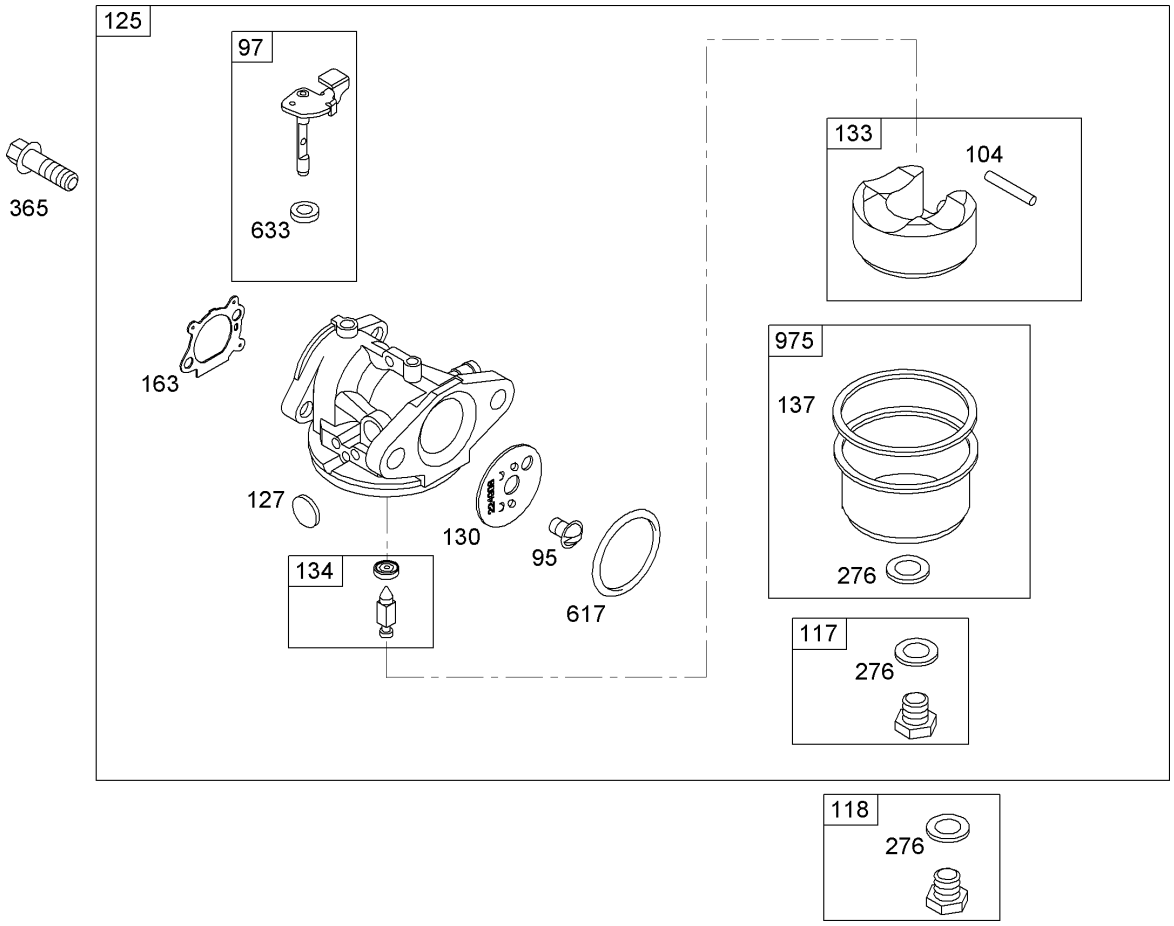
Ref	Part No.	Qty.	Description
❸16	696009	1	Crankshaft
❸24	222698s	1	Key-Flywheel
❸25	791097	1	Piston ASM (STD)
❸25	791326	1	Piston ASM (.020 O S)
❸26	791098	1	Ring Set (STD)
❸26	791324	1	Ring Set (.020 O S)
❸27	691866	1	Lock-Pin, Piston
❸28	499423	1	Pin-Piston (STD)
❸29	499424	1	Rod-Connecting (STD)
❸32	691664	1	Screw (Connecting Rod)
❸32A	695759	1	Screw (Connecting Rod)
❸33	262651s	1	Valve-Exhaust
❸34	262652s	1	Valve-Intake
❸35	691270	1	Spring-Valve (Intake)
❸36	691270	1	Spring-Valve (Exhaust)
❸40	692194	1	Retainer-Valve
❸45	690548	1	Tappet-Valve
❸146	690979	1	Key-Timing
❸741	691830	1	Gear-Timing



Assemblies include all parts shown in frames

Crankcase Assembly
Briggs and Stratton 126T02-1841-B1

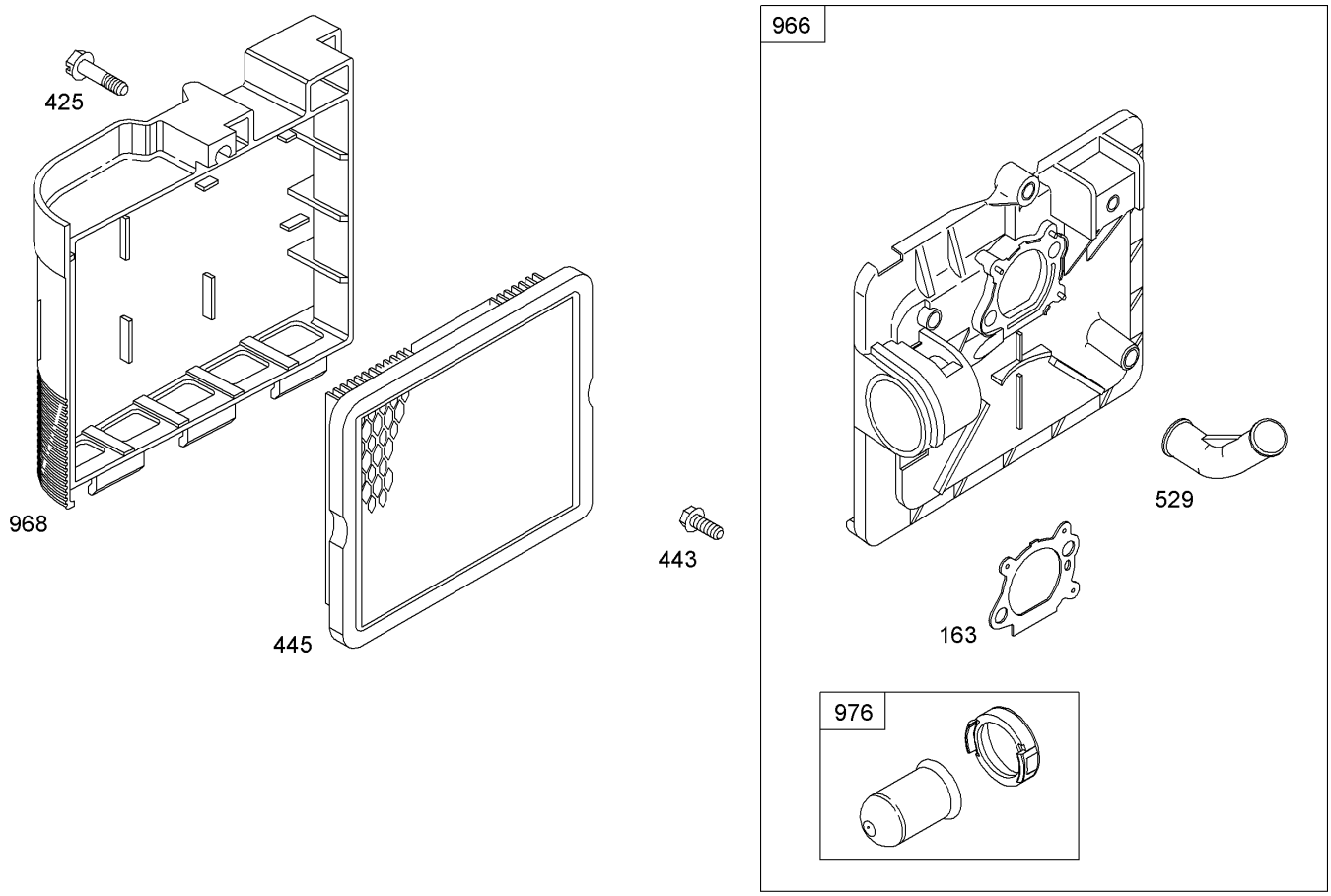
Ref	Part No.	Qty.	Description
❸4	493279	1	Sump-Engine
❸❺12	692232	1	Gasket-Crankcase (.015 STD)
❸15	691680	1	Plug-Drain, Oil
❸❺20	399781s	1	Seal-Oil
❸22	691092	1	Screw (Engine Sump)
❸43	691997	1	Slinger-Oil, Governor
❸46	691449	1	Camshaft
❸48	792742	1	Sump-Engine
❸287	690940	1	Screw (Dipstick Tube)
❸523	499621	1	Dipstick
❸❺524	692296	1	Seal, O-Ring (Dipstick Tube)
❸525	495265	1	Tube-Dipstick
❸❺842	691031	1	Seal, O-Ring (Dipstick Tube)
❸847	692047	1	Dipstick Tube ASM



Assemblies include all parts shown in frames

Carburetor Assembly
Briggs and Stratton 126T02-1841-B1

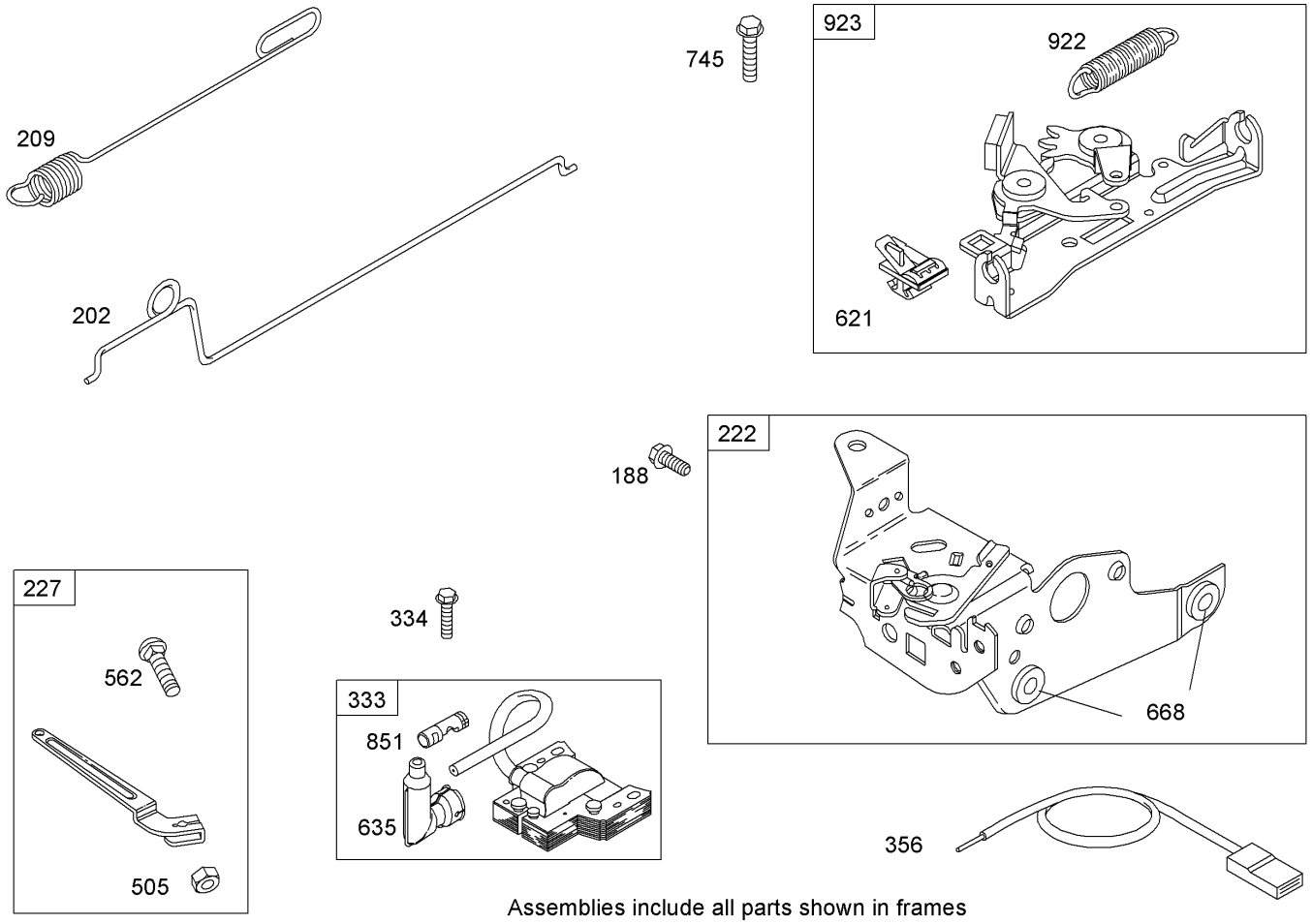
Ref	Part No.	Qty.	Description
❸95	691636	1	Screw (Throttle Valve)
❸97	696565	1	Shaft-Throttle
❸❹104	691242	1	Pin-Hinge, Float
❸117	498978	1	Jet-Main (STD)
❸118	494870	1	Jet-Main (High Altitude)
❸125	498170	1	Carburetor
❸❹127	694468	1	Plug-Welch
❸130	696564	1	Valve-Throttle
❸133	398187	1	Float-Carburetor
❸❹134	398188	1	Needle And Seat Kit
❸❹137 ❻	693981	1	Gasket-Bowl, Float
❸❹163 ❺❻	272653	1	Gasket-Cleaner, Air
❸❹276 ❻	271716	1	Washer-Sealing
❸365	692524	1	Screw (Carburetor)
❸❹617 ❻	270344s	1	Seal, O-Ring (Intake Manifold)
❸❹633 ❻	691321	1	Seal-Shaft, Choke Throttle
❸975	493640	1	Bowl-Float



Assemblies include all parts shown in frames

Air Cleaner Assembly
Briggs and Stratton 126T02-1841-B1

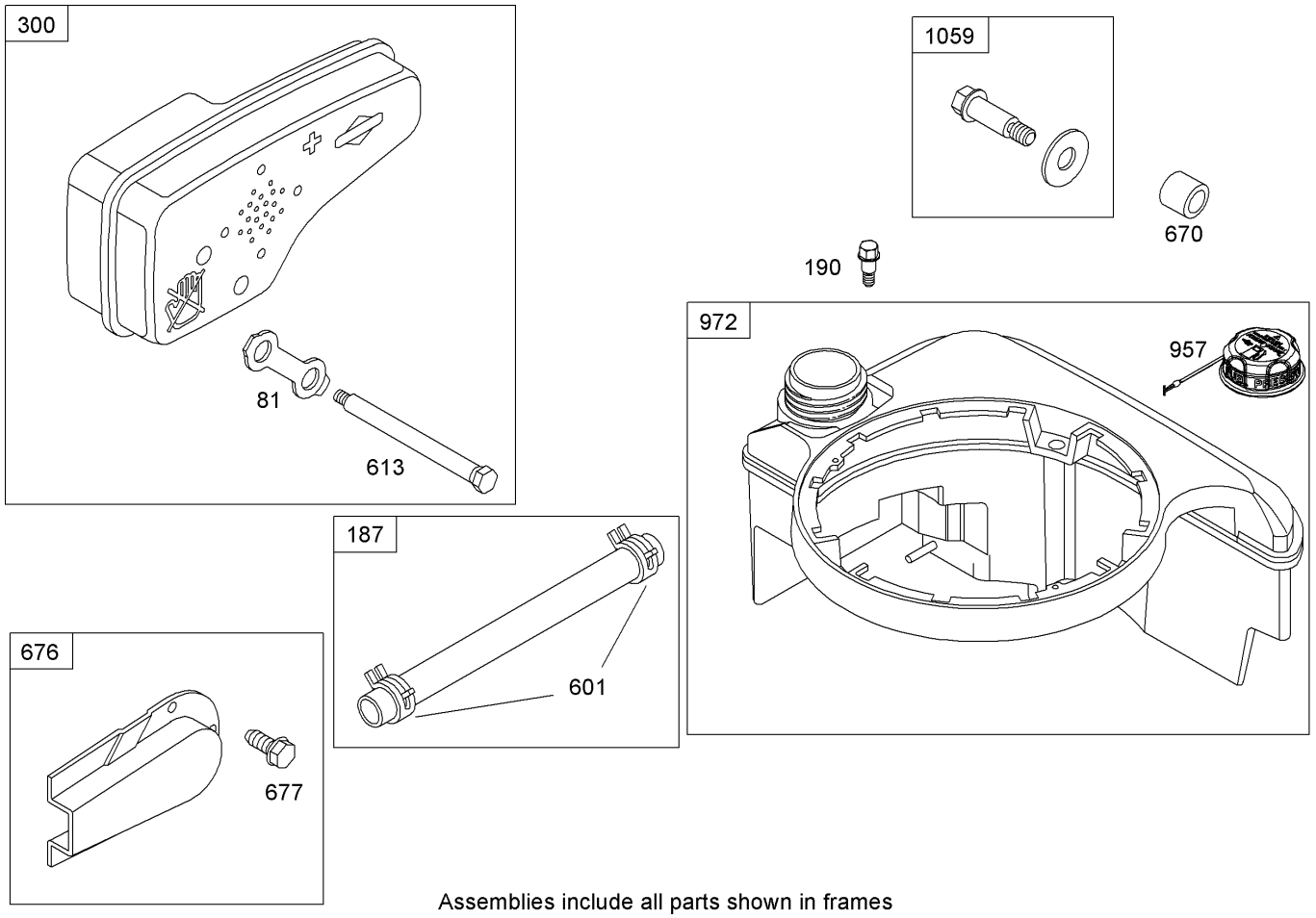
Ref	Part No.	Qty.	Description
❸❹163 ❺	272653s	1	Gasket-Cleaner, Air
❸425	690670	1	Screw (Air Cleaner Cover)
❸443	692523	1	Screw (Air Cleaner Primer Base)
❸445	491588s	1	Filter-Cartridge, Air Cleaner
❸529	691923	1	Grommet
966	792040	1	Base-Primer, Air Cleaner
❸968	692298	1	Cover-Cleaner, Air
❸976	694395	1	Primer-Carburetor



Assemblies include all parts shown in frames

Governor Assembly
Briggs and Stratton 126T02-1841-B1

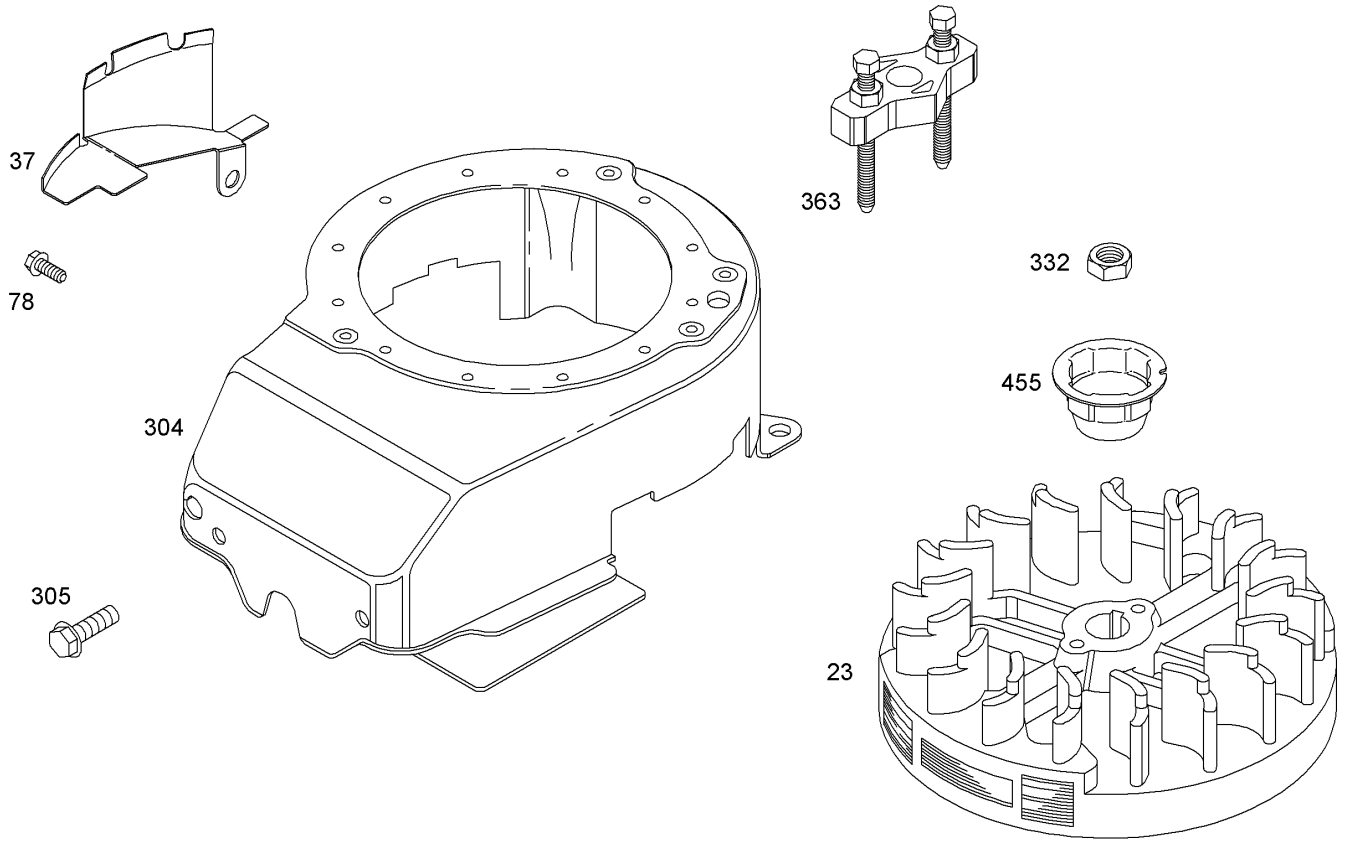
Ref	Part No.	Qty.	Description
❸188	690877	1	Screw (Control Bracket)
❸202	691829	1	Link-Governor, Mechanical
❸209	691852	1	Spring-Governor
❸222	793754	1	Bracket-Control
❸227	690783	1	Lever-Control, Governor
❸333	793353	1	Armature-Magneto
❸334	691061	1	Screw (Magneto Armature)
❸356	692390	1	Wire-Stop
❸505	691251	1	Nut (Governor Control Lever)
❸562	691119	1	Screw (Governor Control Lever)
❸621	692310	1	Switch-Stop
❸635	793351	1	Boot-Spark Plug
❸❺668	493823	1	Spacer
❸745	691648	1	Screw (Brake)
❸851	692424	1	Terminal–Spark Plug
❸922	692135	1	Spring-Brake
❸923	695891	1	Brake



Assemblies include all parts shown in frames

Muffler and Fuel Tank Assembly
Briggs and Stratton 126T02-1841-B1

Ref	Part No.	Qty.	Description
❸81	691740	1	Lock-Screw, Muffler
❸187	791766	1	Line–Fuel (Cut To Required Length)
❸190	690940	1	Screw (Fuel Tank)
❸300	692038	1	Muffler
❸601	791850	1	Clamp-Hose
❸613	691340	1	Screw (Muffler)
❸670	692294	1	Spacer-Tank, Fuel
❸676	493871	1	Deflector-Muffler
❸677	690661	1	Screw (Muffler Deflector)
❸957	699985	1	Cap-Tank, Fuel
❸972	699374	1	Tank-Fuel
❸1059	692311	1	Screw And Washer Kit

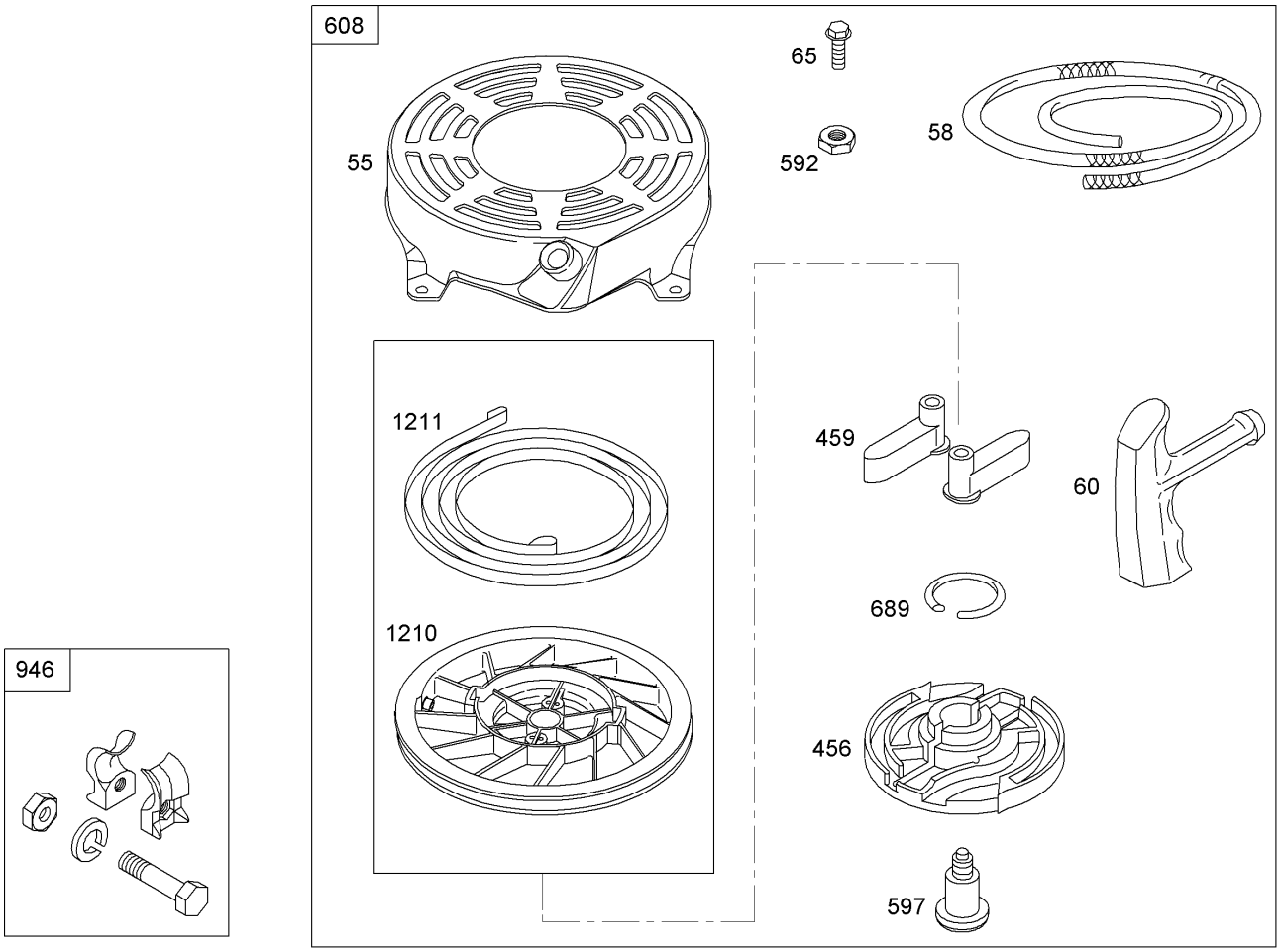


1036 EMISSIONS LABEL

Assemblies include all parts shown in frames

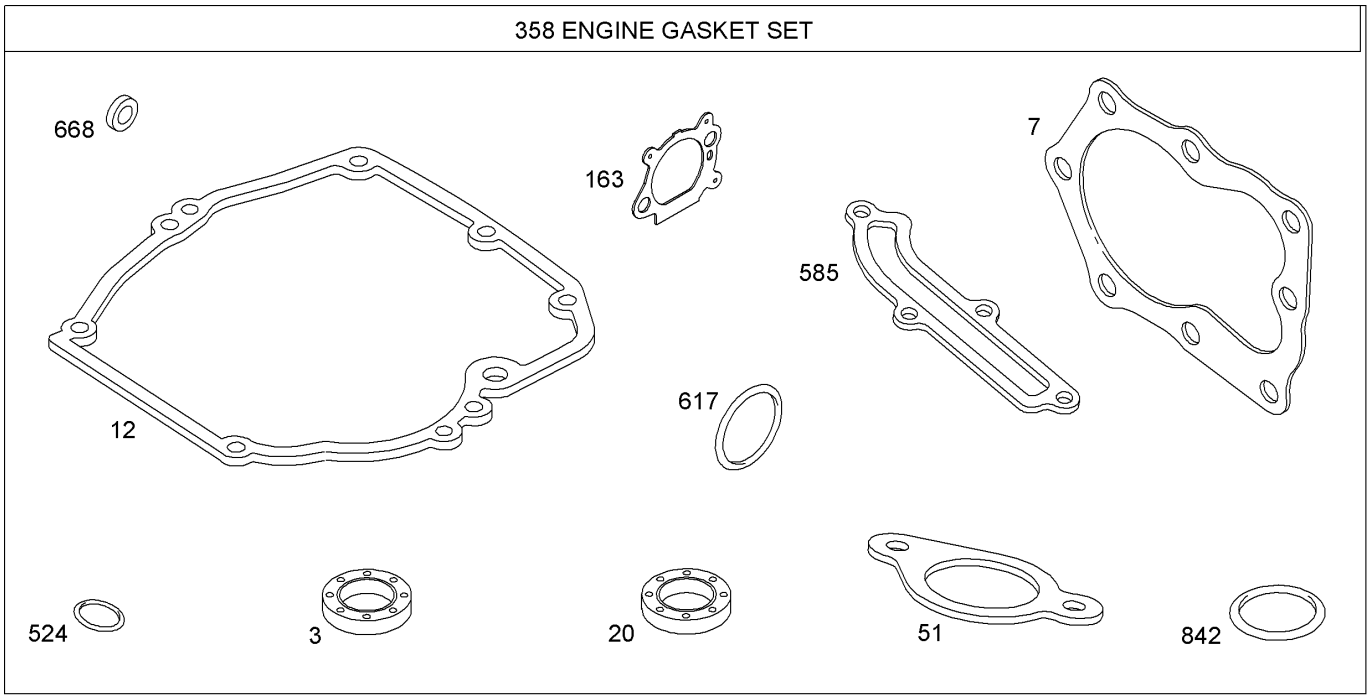
Blower Housing Assembly
Briggs and Stratton 126T02-1841-B1

Ref	Part No.	Qty.	Description
❸23	691987	1	Flywheel
❸37	694086	1	Guard-Flywheel
❸78	691108	1	Screw (Flywheel Guard)
❸304	695892	1	Housing-Blower
❸305	691108	1	Screw (Blower Housing)
❸332	690662	1	Nut (Flywheel)
❸363	19069	1	Puller-Flywheel
❸455	791960	1	Cup-Flywheel
❸1036		1	Label-Emissions



Starter Assembly
Briggs and Stratton 126T02-1841-B1

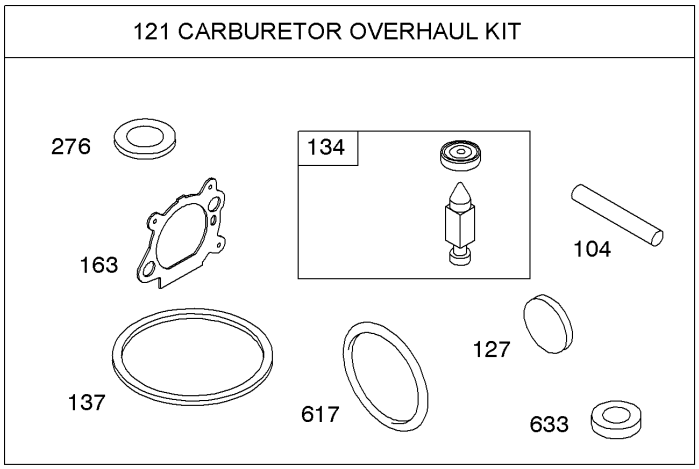
Ref	Part No.	Qty.	Description
❸55	691421	1	Housing-Starter, Rewind
❸58	697316	1	Rope-Starter (Cut To Required Length)
❸60	281434s	1	Grip-Rope, Starter
❸65	690837	1	Screw (Rewind Starter)
❸456	692299	1	Plate-Friction, Pawl
❸459	281505s	1	Ratchet-Pawl
❸592	690800	1	Nut (Rewind Starter)
❸597	691696	1	Screw (Pawl Friction Plate)
❸608	497680	1	Starter-Rewind
❸689	691855	1	Spring-Friction
❸946	691738	1	Stop-Rope
❸1210	498144	1	Pulley And Spring ASM (Pulley)
❸1211	498144	1	Pulley And Spring ASM (Spring)

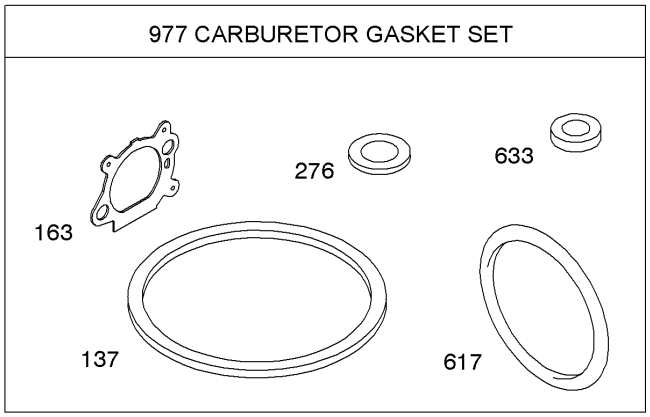


Assemblies include all parts shown in frames

Gasket Kit
Briggs and Stratton 126T02-1841-B1

Ref	Part No.	Qty.	Description
3 5 3	299819s	1	Seal-Oil (Magneto Side)
3 5 7	692249	1	Gasket-Head, Cylinder
3 5 12	692232	1	Gasket-Crankcase (.015 STD)
3 5 20	399781s	1	Seal-Oil (P-T-O Side)
3 5 51	272199s	1	Gasket-Intake
3 4 163	272653s	1	Gasket-Cleaner, Air
5 6 3 358	497316	1	Engine Gasket Set
3 5 524	692296	1	Seal, O-Ring (Dipstick Tube)
3 5 585	691879	1	Gasket-Passage, Breather
3 4 617	270344s	1	Seal, O-Ring (Intake Manifold)
5 6 3 5 668	493823	1	Spacer
3 5 842	691031	1	Seal, O-Ring (Dipstick)





Assemblies include all parts shown in frames

Carburetor Overhaul Kit
Briggs and Stratton 126T02-1841-B1

Ref	Part No.	Qty.	Description
❸❹104	691242	1	Pin-Hinge, Float
❸121	498260	1	Carburetor Overhaul Kit
❸❹127	694468	1	Plug-Welch
❸❹134	398188	1	Needle And Seat Kit
❸❹137 ❻	693981	1	Gasket-Bowl, Float
❸❹163 ❺❻	272653s	1	Gasket-Cleaner, Air
❸❹276 ❻	271716	1	Washer-Sealing
❸❹617 ❺❻	270344s	1	Seal, O-Ring (Intake Manifold)
❸❹633 ❻	691321	1	Seal-Shaft, Choke Throttle
❸977	498261	1	Carburetor Gasket Set

Attachments and Accessories

For 20637 - Multicycler 48cm Lawn Mower

Product Name	Model/Part
P2P Assist Handle Kit	99-6384

NOTES


TORO®