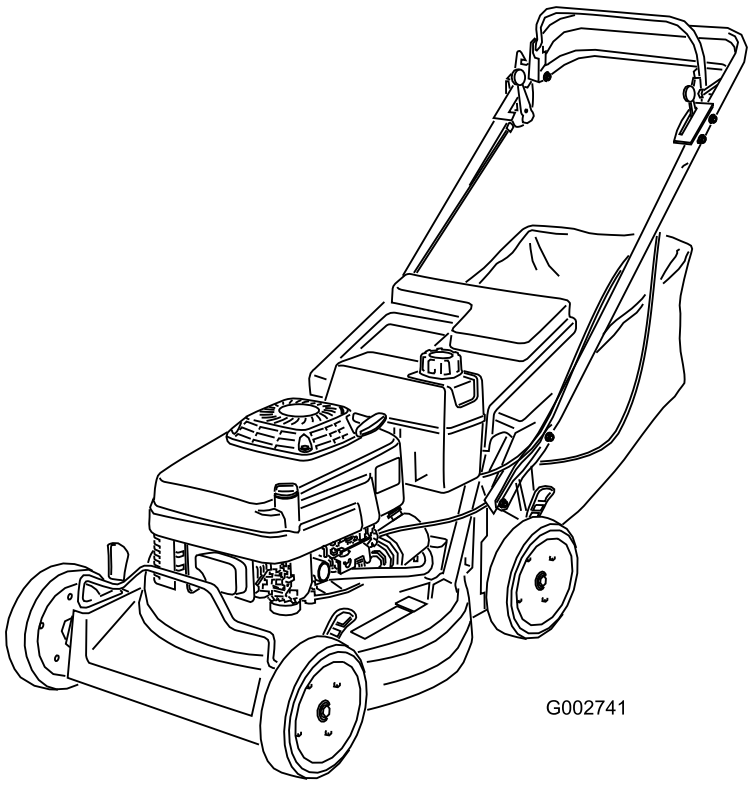
HAYTER

MAKERS OF THE FINEST MOWERS

Parts Catalogue

21in Heavy-Duty Walk-Behind Rotary Mower



G002741

Code 455E

Serial No. 280000001

Manual Part No. 111-2129 Rev B

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Part Description Abbreviations

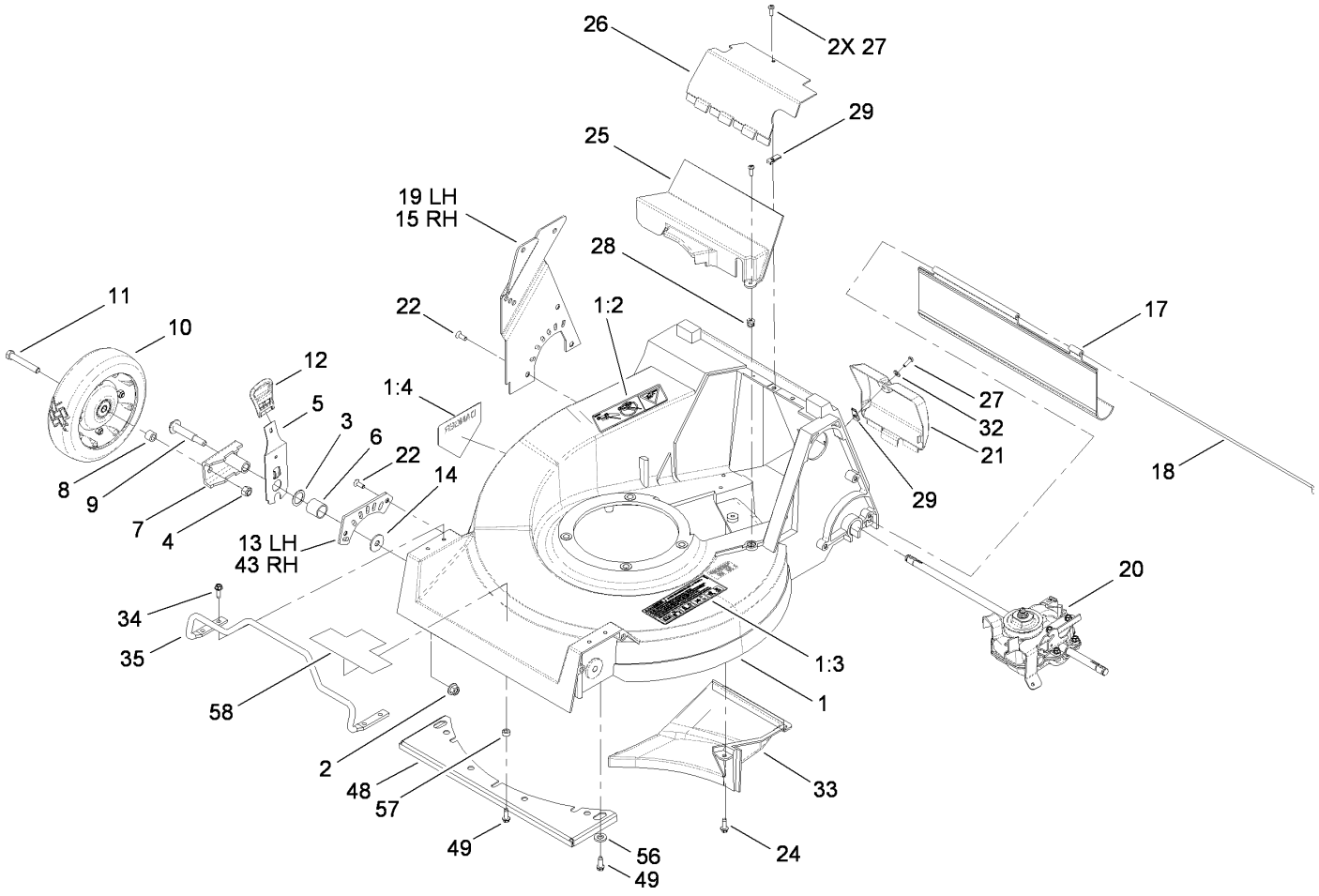
Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head

Footnotes

❶ Not illustrated

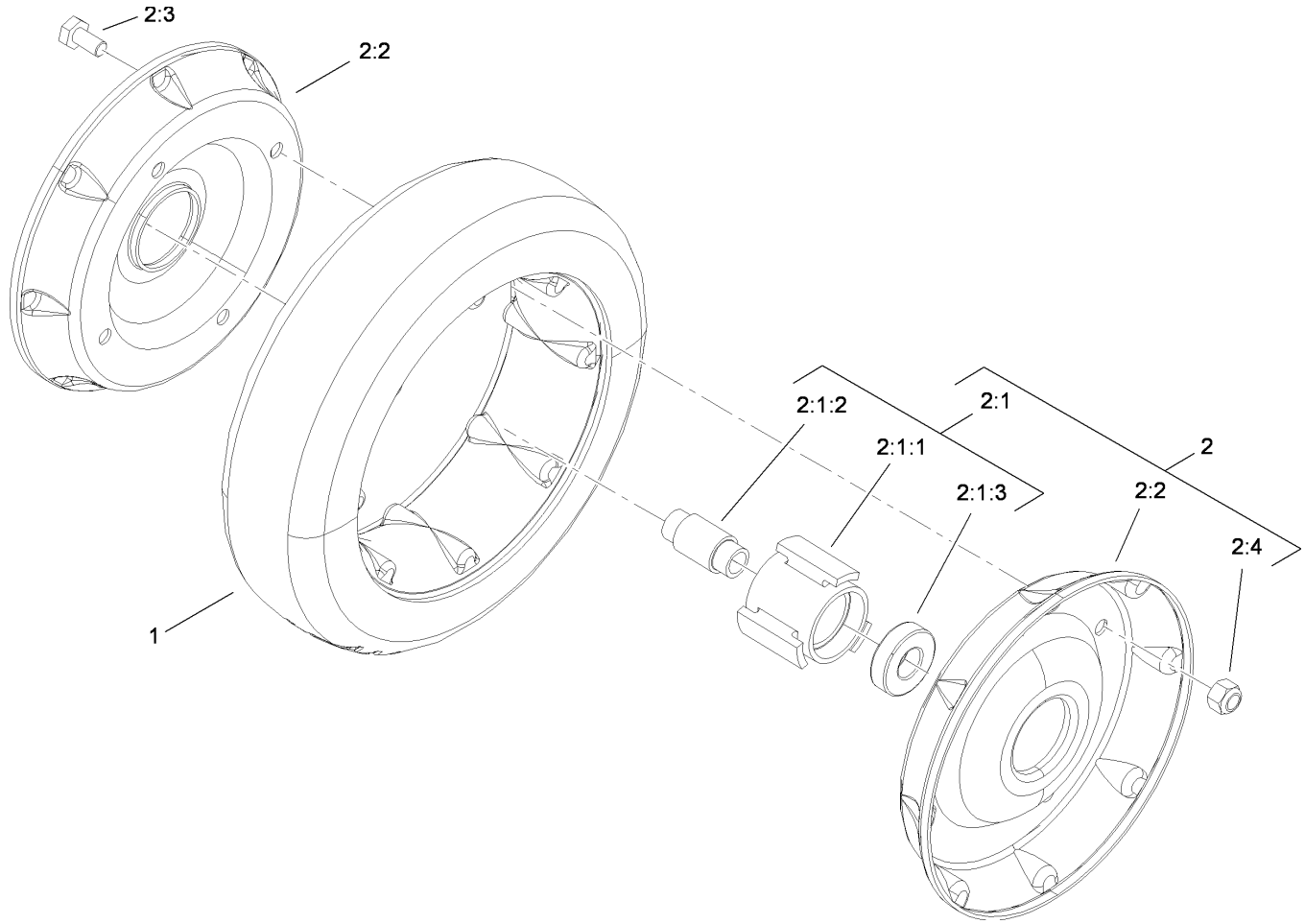
❷ Not serviced separately



Housing Assembly

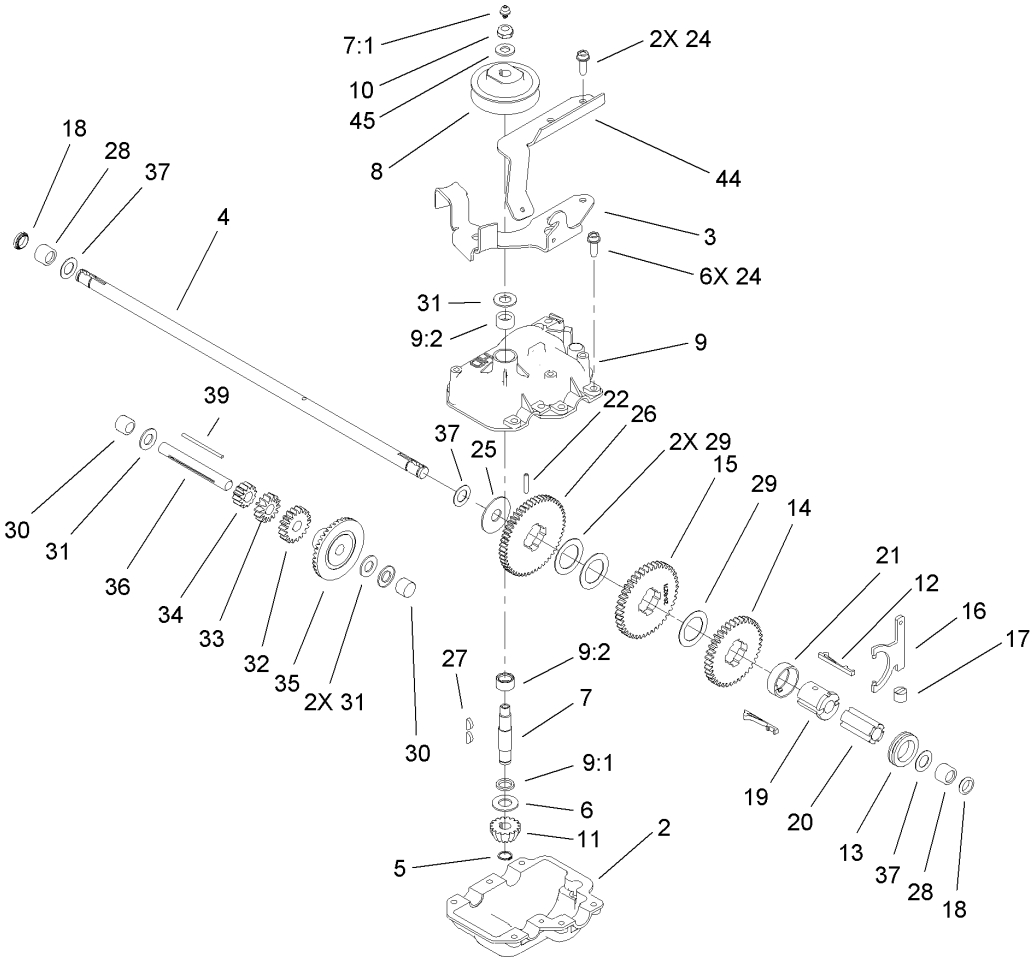
Ref	Part No.	Qty.	Description
1	115-3810	1	Deck ASM
1:2	110-4977	1	Decal-Danger
1:3	110-4978	1	Decal-Danger
1:4	112-8760	1	Decal-Danger, Ce
2	54-9190	2	Nut-Lock
3	115-0972	2	Washer
4	32152-2	2	Nut-Lock, Cone
5	115-0980	2	Front Spring Arm ASM
6	75-5310	2	Spacer-Bearing
7	61-8300	2	Arm-Pivot, Front
8	52-2480	2	Spacer-Wheel
9	114-3468	2	Screw-Shoulder
10	115-3849	2	Wheel And Tire ASM
11	323-12	2	Screw-HH
12	110-0549	2	Knob-HOC
❶13	115-0960	1	Plate-Front HOC, LH
14	115-0956	2	Washer
15	115-0978-08	1	Plate-Rear HOC, RH
17	110-0509	1	Sheild-Trailing
18	33-3202	1	Rod-Shield
❶19	115-0977-08	1	Plate-Rear HOC, LH
20	110-2100	1	Gear Case ASM
21	107-4288	1	Door-Access, Rear
22	32144-17	10	Screw-HH

Ref	Part No.	Qty.	Description
24	49-2040	4	Screw-HWHTF
25	107-4297	1	Cover-Belt, Lower
26	107-4298	1	Cover-Belt, Upper
27	32144-32	3	Screw
28	611380	1	Nut-Clip
29	3290-171	2	Nut-Type J
32	3256-14	1	Washer-Flat
33	115-0973	1	Baffle-Chute, Floor
34	49-2040	4	Screw-HWHTF
35	110-4876	1	Guard-Engine
43	115-0961	1	Plate-Front HOC, RH
48	46-5400-03	1	Shield
49	49-2040	3	Screw-HWHTF
56	3256-3	2	Washer-Flat
57	95-6063	1	Tube-Spacer
58	410087	1	Decal-Hayter



Wheel and Tire Assembly No. 115-3849

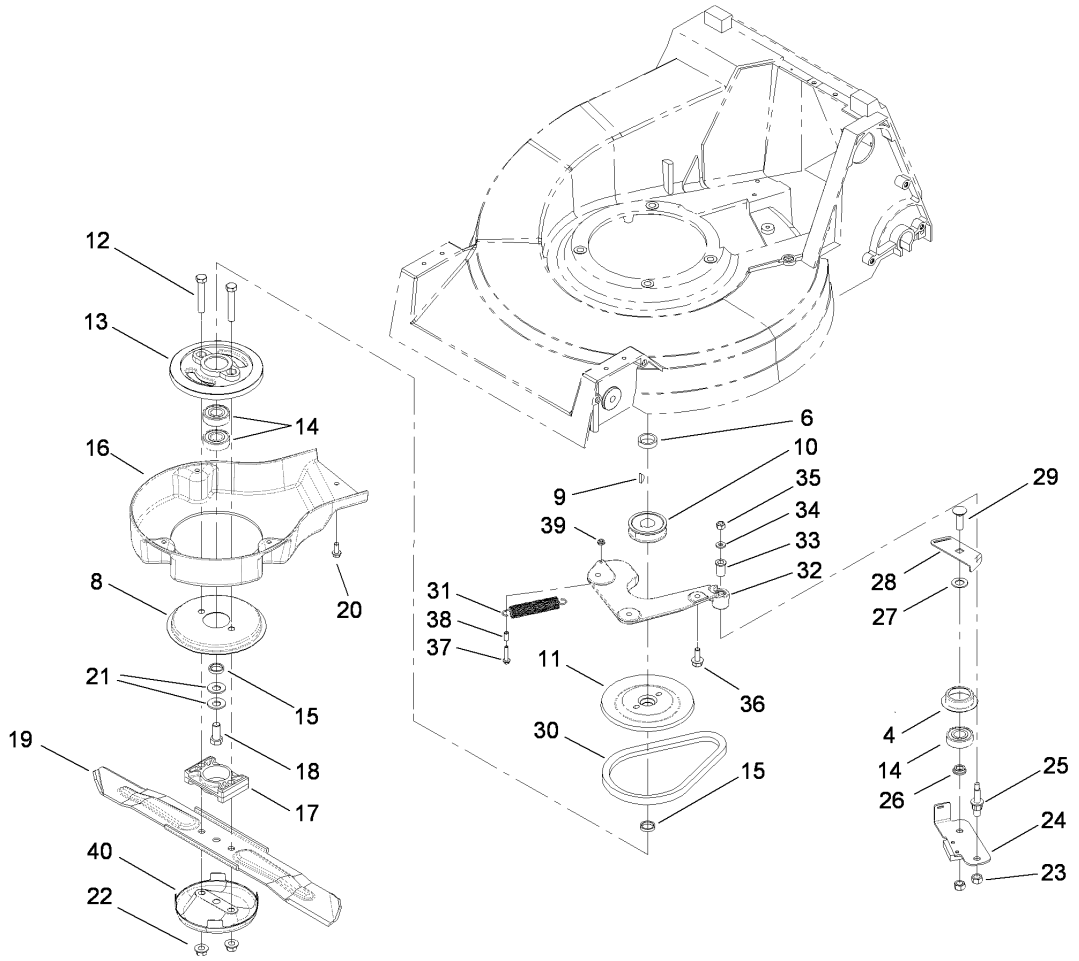
Ref	Part No.	Qty.	Description
1	53-7740	1	Tire
❷2		1	Wheel ASM
❷2:1		1	Hub And Bearing ASM
2:1:1	52-2410	1	Hub-Bearing
2:1:2	52-2440	1	Spacer-Bearing
2:1:3	52-2450	2	Bearing-Wheel
2:2	115-3806	2	Plate-Wheel, Half
2:3	321-2	4	Screw-HH
2:4	3296-42	4	Nut-Lock, NI



Gear Case Assembly No. 110-2100

Ref	Part No.	Qty.	Description
2	74-1920	1	Case-Gear, Lower
3	49-8461-03	1	Bracket-Guide, Belt
4	74-1890	1	Shaft-Output
5	32151-57	1	Ring-Retaining
6	47-2910	1	Washer-Thrust
7	13-5149	1	Input Shaft ASM
7:1	302-63	1	Zerk
8	39-6740	1	Pulley
9	13-9739	1	Upper Gearcase ASM
9:1	47-7260	1	Seal
9:2	47-7270	2	Bearing
10	3296-5	1	Nut-Lock
11	39-6660	1	Pinion-Bevel
12	29-9330	2	Key-Shift
13	29-9340	1	Collar-Shift
14	42-4740	1	Gear-38T
15	29-9271	1	Gear-42T
16	60-8870	1	Yoke-Shift
17	29-9570	1	Bushing-Yoke
18	47-6730	2	Seal-Oil
19	55-8010	1	Sleeve-Gear
20	39-6720	1	Sleeve
21	55-8020	1	Retainer-Key
22	3285-19	1	Pin-Groove

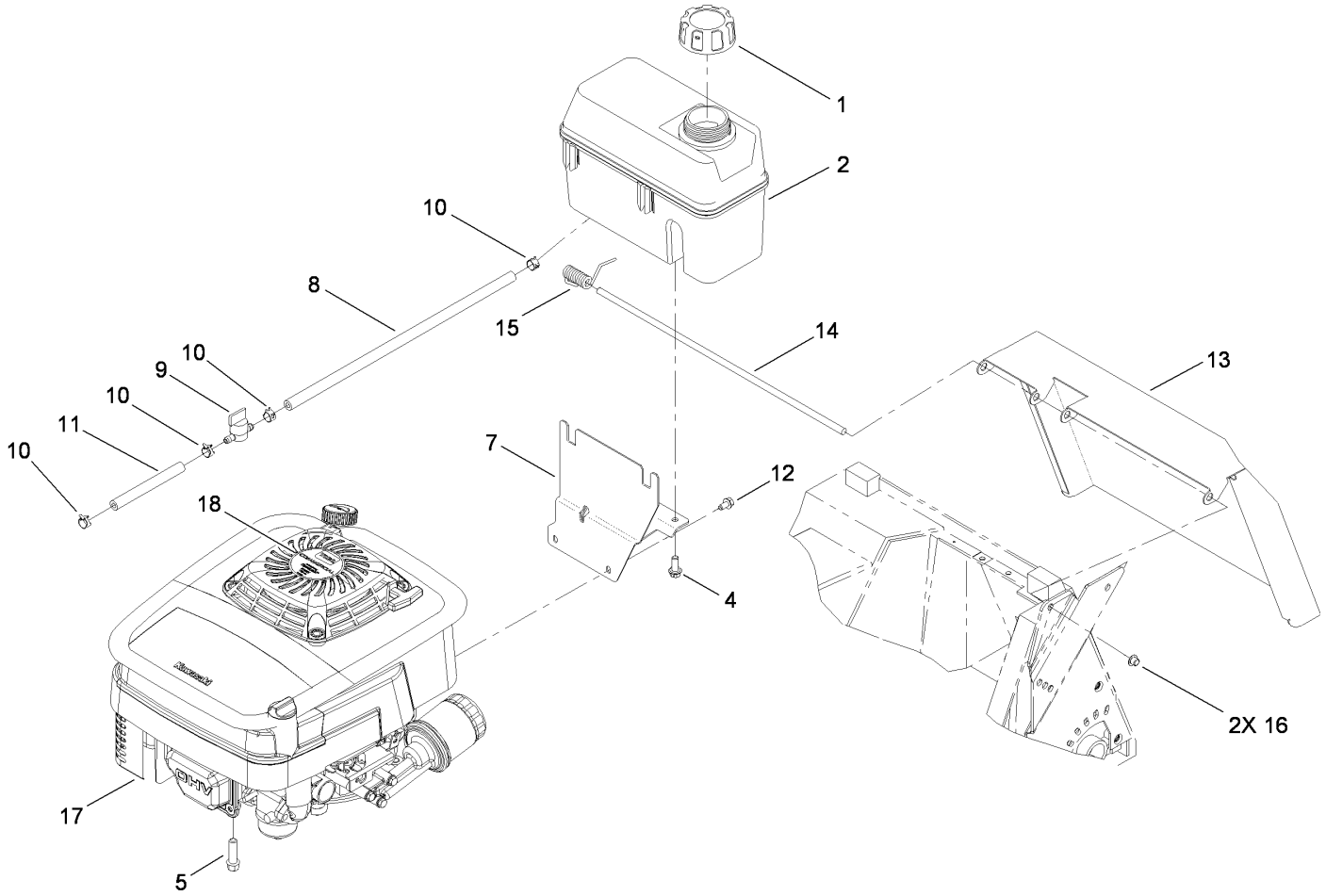
Ref	Part No.	Qty.	Description
24	49-2040	8	Screw-HWHTF
25	29-9690	1	Washer
26	46-3560	1	Gear
27	3257-1	2	Key-Woodruff
28	48-2060	2	Bearing-Roller
29	36-4770	3	Washer
30	252-103	2	Bearing-Closed
31	36-4792	4	Washer-Thrust
32	39-6650	1	Gear-18T
33	46-3550	1	Gear-14T
34	46-3540	1	Gear-12T
35	74-1760	1	Gear-Bevel
36	53-7950	1	Shaft-Intermediate
37	36-4780	3	Washer-Plain
39	39-7842	1	Key
44	108-2648-03	1	Arm-Actuating, Gear Case
45	3256-45	1	Washer-Flat



Blade, Brake and Clutch Assembly

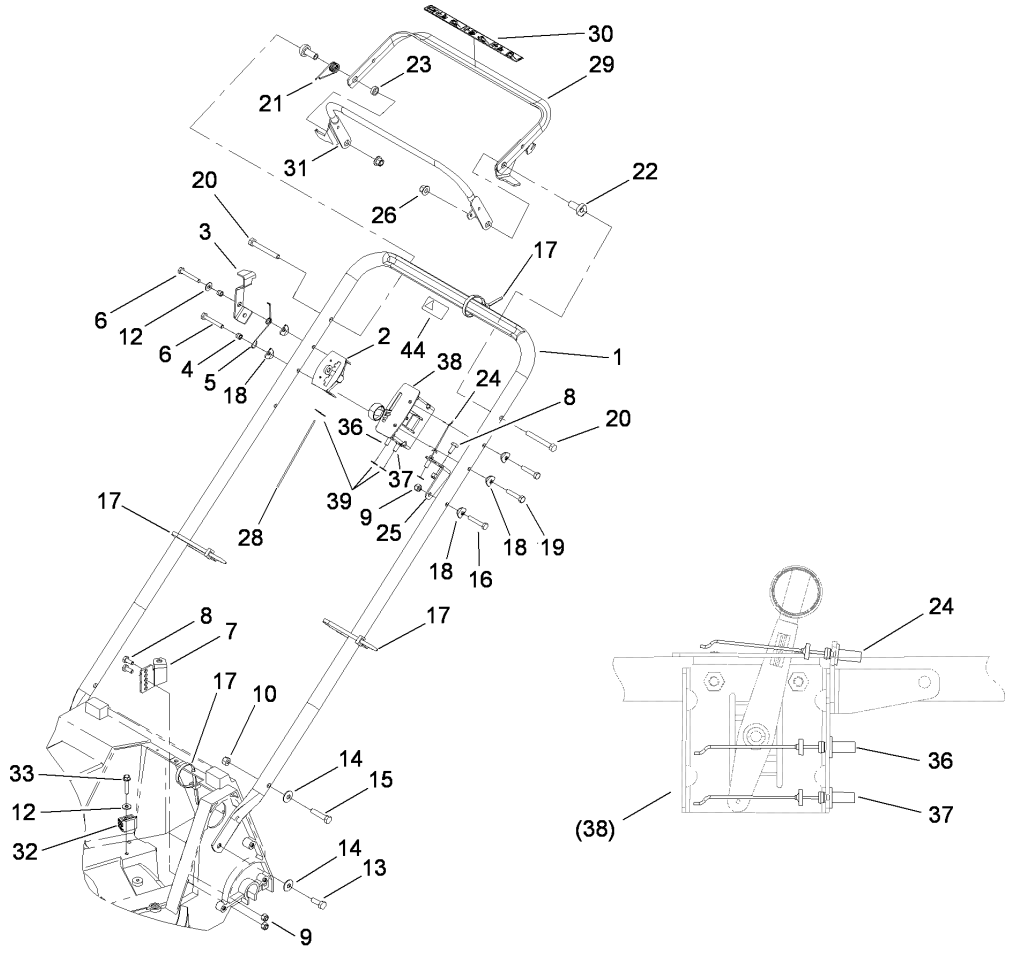
Ref	Part No.	Qty.	Description
4	108-3790	1	Retainer-Belt
6	110-2142	1	Spacer-Pulley
8	108-3787	1	Disc
9	3257-17	1	Key-Woodruff
10	56-6180	1	Pulley-Driver
11	107-4277-03	1	Pulley-Driver, Upper
12	104-5936	2	Screw-HH
13	107-0754	1	Drum
14	100-1048	3	Bearing-Ball
15	107-4293	2	Spacer-Plate, BBC
16	110-0508	1	Shield-BBC
17	107-4275	1	Spacer-Blade
18	3212-4	1	Screw-HH
19	91-2256-03	1	Blade-21 Inch
20	32144-85	4	Screw-HWH
21	1-603610	2	Washer-Spring
22	54-9190	2	Nut-Lock
23	603773	2	Nut
24	107-7477	1	Brake Arm ASM
25	107-0759	1	Bolt-Shoulder
26	107-0758	1	Spacer-Bearing
27	605256	1	Washer
28	107-7471	1	Plate-Guide
29	3231-25	1	Screw-CARR

Ref	Part No.	Qty.	Description
30	110-1790	1	Belt-BBC
31	108-3792	1	Spring-Tension, Brake
32	107-4280	1	Plate-Mounting, BBC
33	107-0797	1	Bushing
34	3256-16	1	Washer-Flat
35	3296-42	1	Nut-Lock, NI
36	33104-020	3	Screw-HHF
37	32144-9	1	Screw-TAP
38	107-4292	1	Spacer-BBC
39	3296-27	1	Nut-Lock, NI
40	80-2770	1	Cup-Scalp, Anti



Engine and Tank Assembly

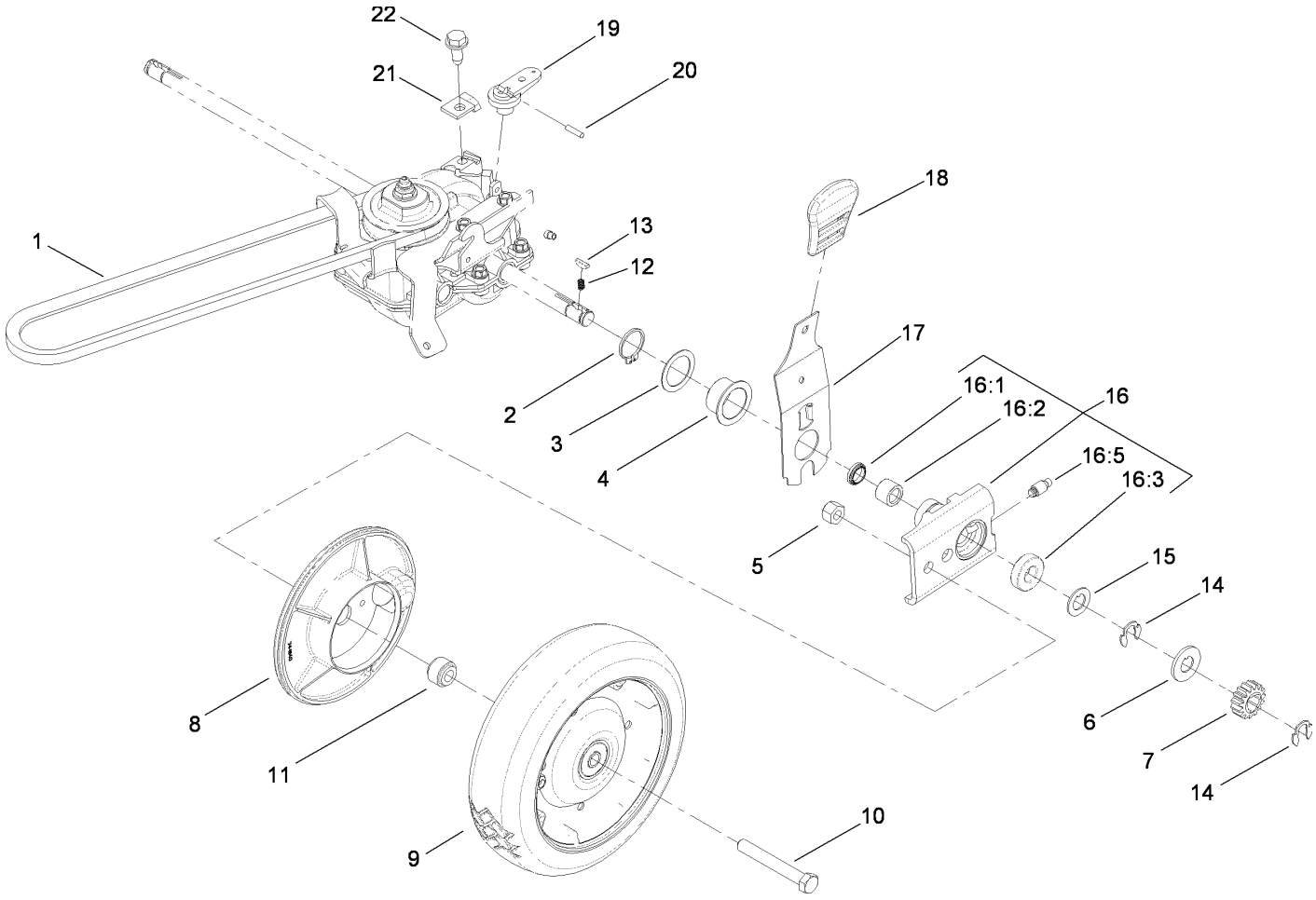
Ref	Part No.	Qty.	Description
1	93-7198	1	Gas Cap ASM
2	106-0625	1	Tank-Fuel
4	46-8091	2	Screw-HWH
5	95-1727	4	Screw-Taptite
7	115-0954-03	1	Tank Mount ASM
8	109-0296	1	Hose-Fuel
9	1-603770	1	Valve-Fuel
10	2412-98	4	Clamp
11	109-0650	1	Hose-Fuel
12	104-2628	3	Screw-HWH
13	114-3445-03	1	Door-Discharge, Rear
14	107-4286	1	Rod-Door
15	110-5005	1	Spring-Torsion, Door
16	32112-1	2	Pushnut-Cap, Washer
❷17		1	Engine ASM
18	111-1918	1	Decal



Handle and Bail Assembly

Ref	Part No.	Qty.	Description
1	107-4162-03	1	Handle
2	110-5026	1	Control-Shift
3	115-0999-01	1	Latch-Lever, BBC
4	110-0542	2	Spacer-Flange
5	115-0996	1	Spring-Torsion, Latch
6	321-10	2	Screw-HH
7	115-4453	1	Anchor-Cable
8	321-3	3	Screw-HH
9	3296-42	4	Nut-Lock, NI
10	3296-29	4	Nut-Lock, NI
12	3256-1	2	Washer-Flat
13	322-4	2	Screw-HH
14	3290-456	4	Washer-Belleville
15	322-7	2	Screw-HH
16	321-9	1	Screw-HH
17	3290-378	4	Tie-Cable
18	115-0995	5	Washer
19	321-13	2	Screw-HH
20	322-12	2	Screw-HH
21	115-0993	1	Spring-Torsion
22	49-1631	2	Spacer-Support
23	59-4310	1	Spacer
24	107-4296	1	Cable-BBC
25	115-4455	1	Bracket-Cable, BBC

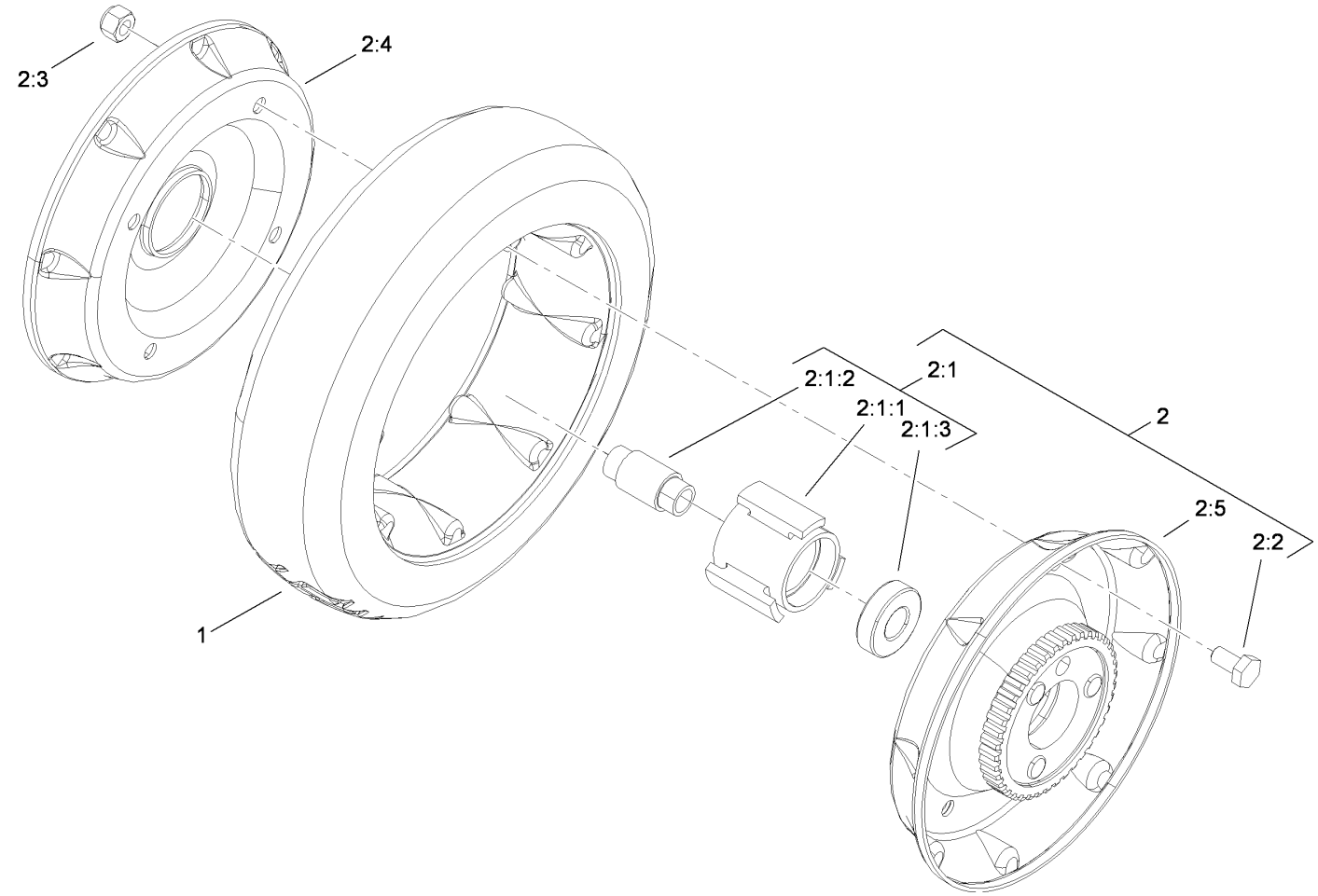
Ref	Part No.	Qty.	Description
26	3296-58	2	Nut-Lock, NI
28	107-4295	1	Cable-Shift
29	115-4454-03	1	Traction Bail ASM
30	110-2115	1	Decal-Control
31	115-4452-03	1	BBC Bail ASM
32	92-7729	1	Anchor-Cable, Upper
33	32144-110	1	Screw-HWH
36	107-4294	1	Cable-Traction
37	110-4923	1	Throttle Cable ASM
38	108-2645	1	Control-Head, Throttle
39	32151-86	4	E-Ring
44	98-4387	1	Decal-Protection, Ear



Rear Suspension Assembly

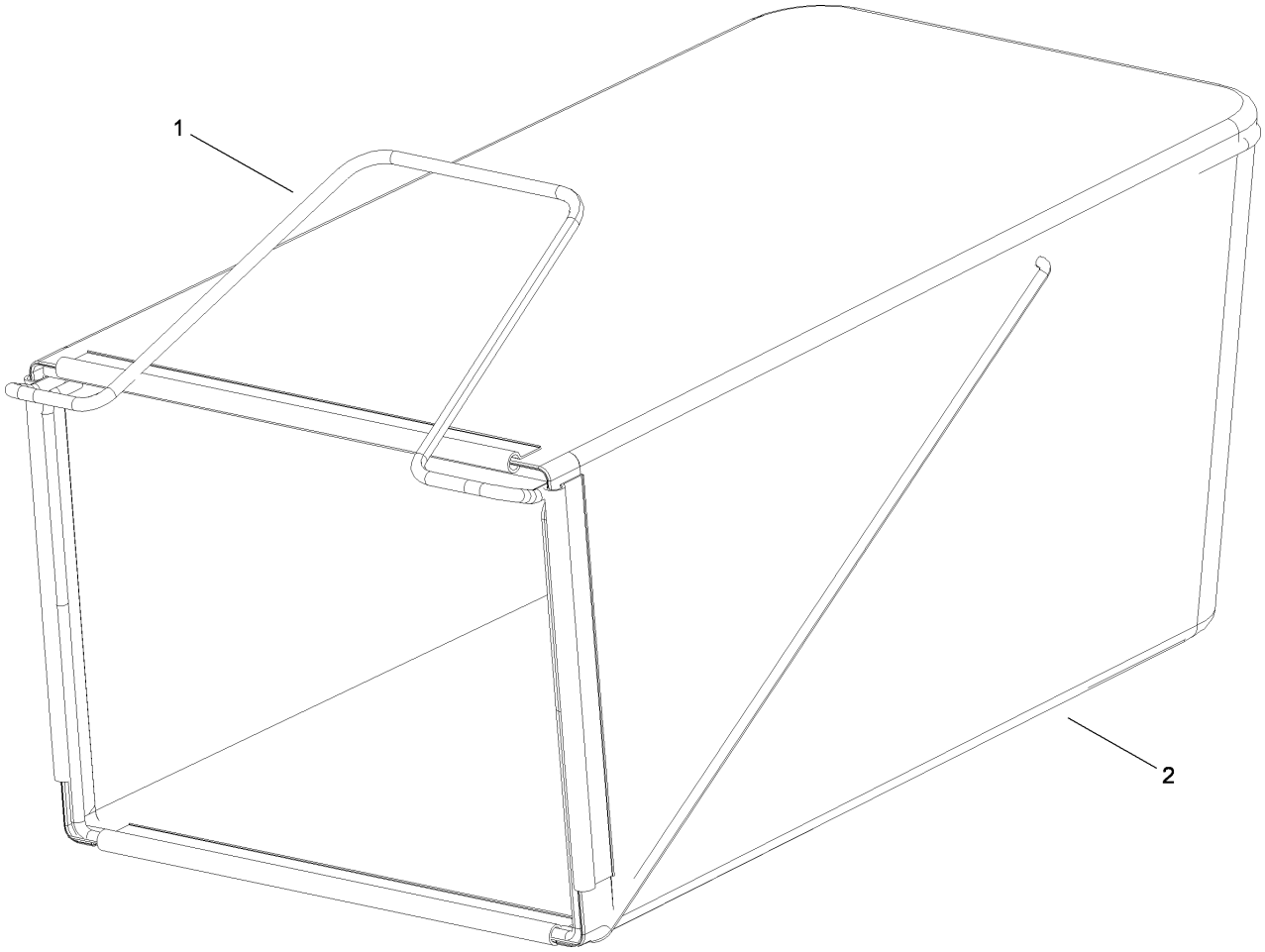
Ref	Part No.	Qty.	Description
1	612652	1	V-Belt
2	32151-36	2	Ring-Retaining
3	74-1810	2	Washer
4	115-0966	2	Bushing-Flange
5	32152-2	2	Nut-Lock, Cone
6	62-3830	2	Washer-Thrust, Outer
7	39-9160	2	Gear-Pinion
8	74-1640	2	Cover-Wheel
9	115-3813	2	Wheel And Tire ASM
10	323-13	2	Screw-HH
11	74-1650	2	Spacer-Cover, Wheel
12	39-9650	2	Spring-Compression
13	612066	2	Key
14	32151-68	4	Ring-Retaining
15	49-7700	2	Washer-Thrust, Outer
16	74-1851	2	Pivot Arm ASM
16:1	47-6730	1	Seal-Oil
16:2	48-2060	1	Bearing-Roller
16:3	52-2450	1	Bearing-Wheel
16:5	92-6316	1	Zerk
17	115-0979	2	Rear Spring Arm ASM
18	110-0549	2	Knob-HOC
19	29-9560	1	Lever-Shift
20	32121-99	1	Pin-Coil

Ref	Part No.	Qty.	Description
21	62-3720	1	Clamp-Cable
22	32144-70	1	Screw-HWHTF
❶23	115-3815	1	Grass Bag ASM



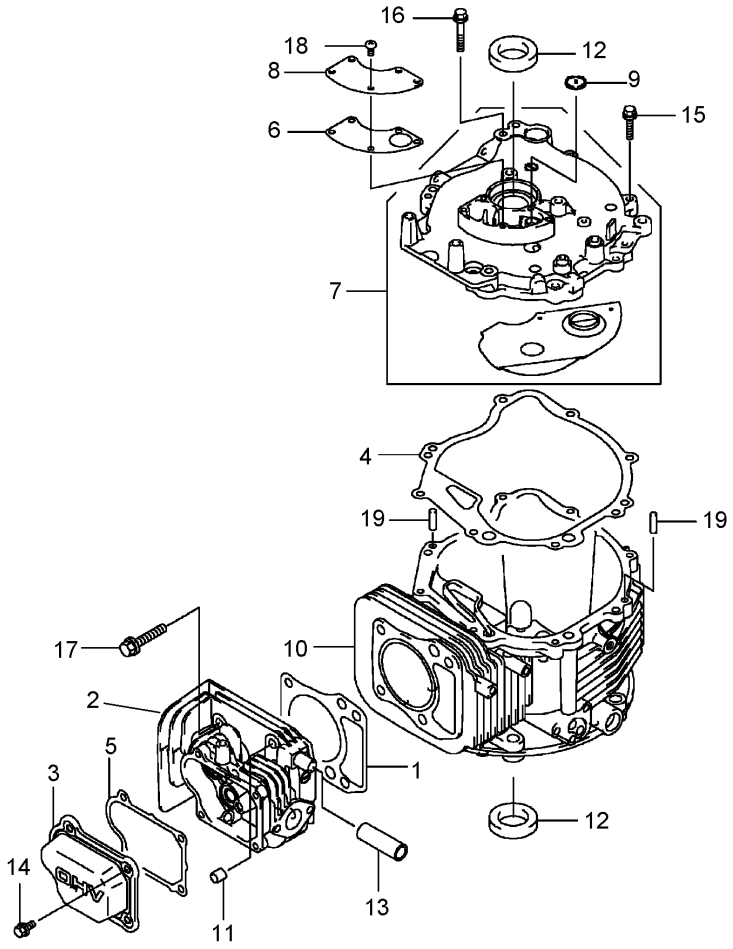
Wheel and Tire Assembly No. 115-3813

Ref	Part No.	Qty.	Description
1	53-7740	1	Tire
❶❷2		1	Wheel ASM
❷2:1		1	Hub And Bearing ASM
2:1:1	52-2410	1	Hub-Bearing
2:1:2	52-2440	1	Spacer-Bearing
2:1:3	52-2450	2	Bearing-Wheel
2:2	321-2	4	Screw-HH
2:3	3296-42	4	Nut-Lock, NI
2:4	115-3806	1	Plate-Wheel, Half
2:5	115-3848	1	Wheel Half And Gear ASM



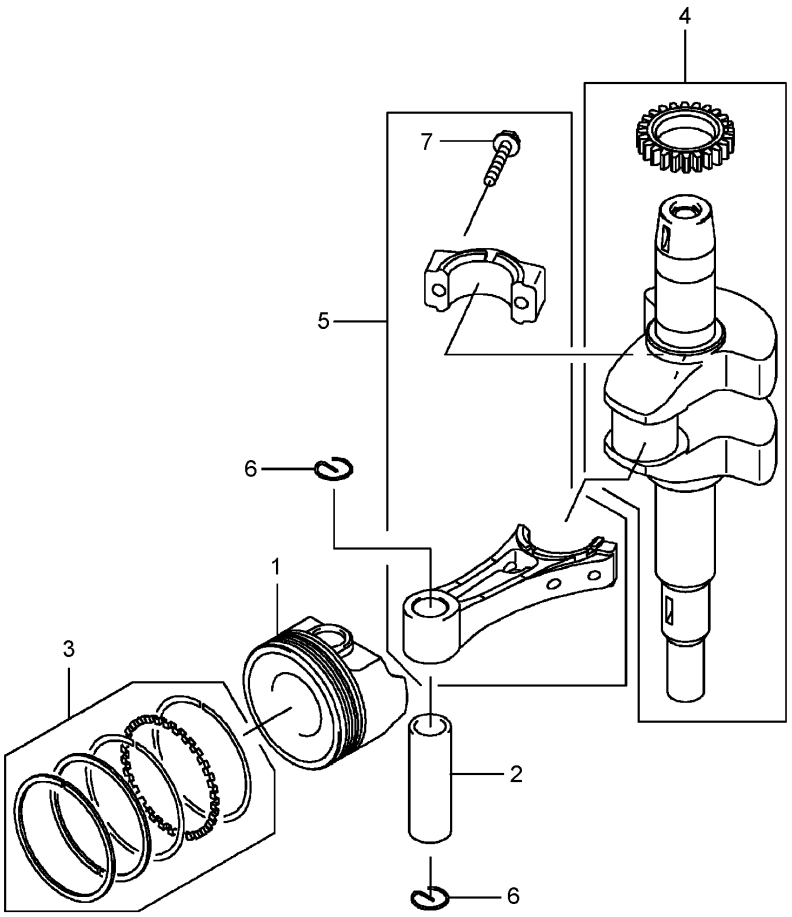
Grass Bag Assembly No. 115-3815

Ref	Part No.	Qty.	Description
1	110-0510-03	1	Frame ASM
2	115-3817	1	Grass Bag ASM



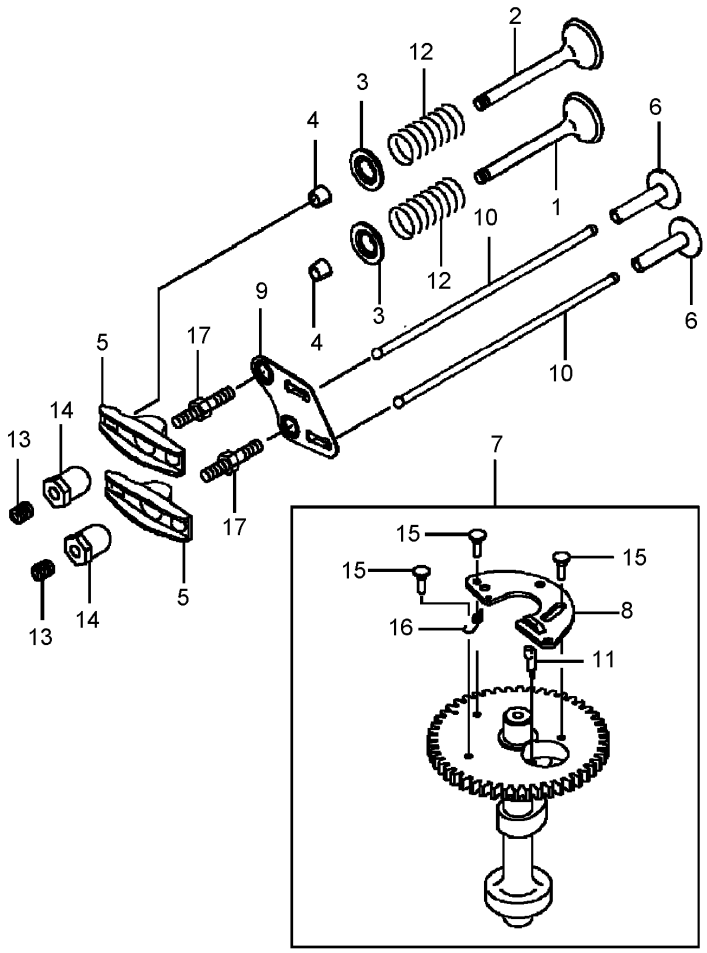
Cylinder and Crankcase Assembly

Ref	Part No.	Qty.	Description
1	108-2627	1	Gasket-Head
2	108-2501	1	Head-Cylinder
3	108-2502	1	Case-Rocker
4	108-2503	1	Gasket
5	108-2504	1	Gasket-Case, Rocker
6	108-2505	1	Gasket-Breather
7	108-2506	1	Cover-Complete
8	108-2507	1	Cover-Breather
9	108-2508	1	Valve-Breather
10	108-2509	1	Crankcase-Complete
11	108-2510	2	Pin
12	108-2511	2	Seal-Oil
13	108-2512	1	Tube
14	100-2804	4	Bolt-Flanged
15	100-2610	7	Bolt-Flanged
16	108-2513	1	Bolt-Flange
17	108-2514	4	Bolt-Flange
18	100-2763	5	Screw-Pan
19	108-2515	2	Pin-Dowel



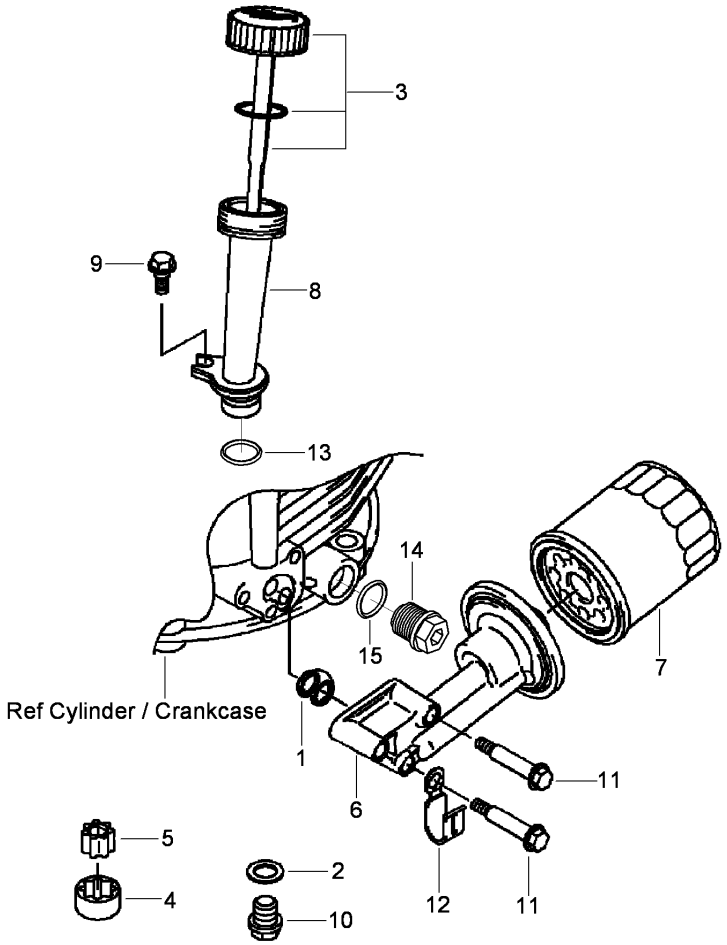
Piston and Crankshaft Assembly

Ref	Part No.	Qty.	Description
1	108-2516	1	Piston-Engine
2	108-2517	1	Pin-Piston
3	108-2518	1	Ring-Set, Piston
4	108-2626	1	Crankshaft-Comp (BBC)
5	108-2520	1	Connecting Rod ASM
6	108-2521	2	Ring-Snap
7	108-2522	2	Bolt-Flange



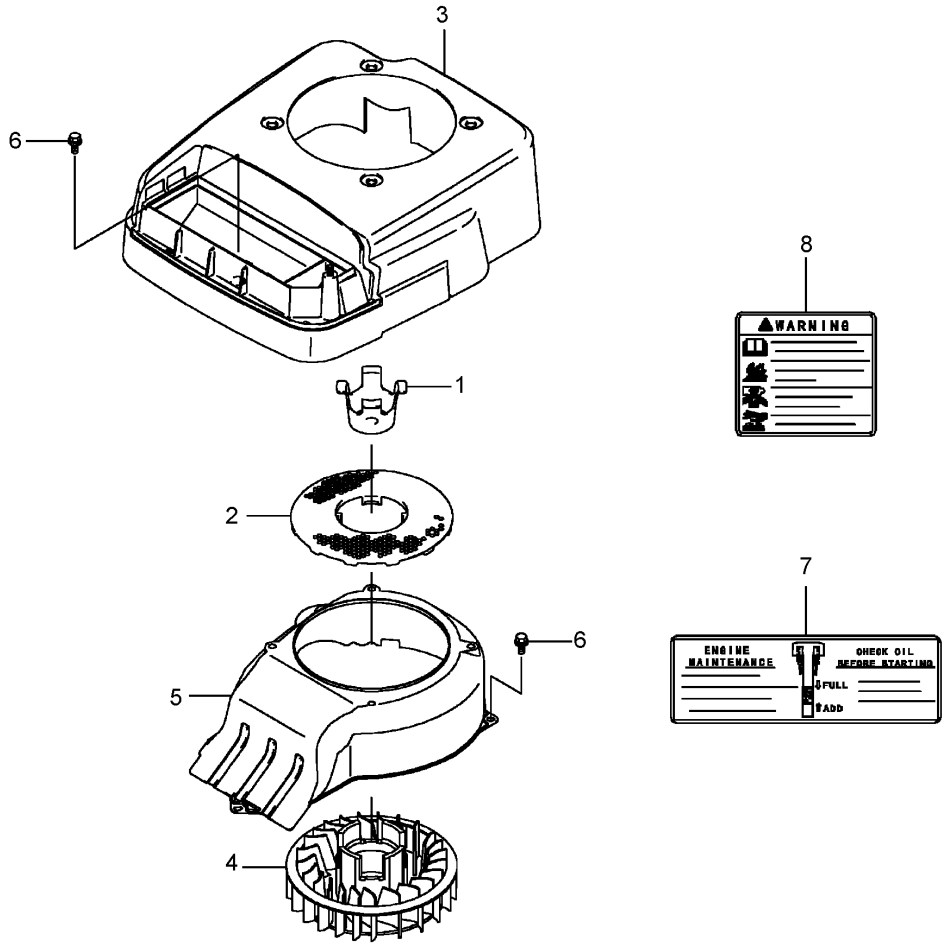
Valve and Camshaft Assembly

Ref	Part No.	Qty.	Description
1	108-2523	1	Valve-Intake
2	108-2524	1	Valve-Exhaust
3	108-2525	2	Retainer-Spring, Valve
4	95-9744	4	Collet
5	108-2526	2	Arm-Rocker
6	108-2527	2	Tappet
7	108-2528	1	Camshaft Valve ASM
8	108-2529	1	Weight
9	108-2530	1	Guide
10	108-2531	2	Rod-Push
11	108-2532	1	Arm
12	108-2533	2	Spring-Valve, Engine
13	108-2534	2	Screw
14	93-8534	2	Nut
15	108-2535	3	Pin
16	108-2536	1	Spring
17	108-2537	2	Bolt



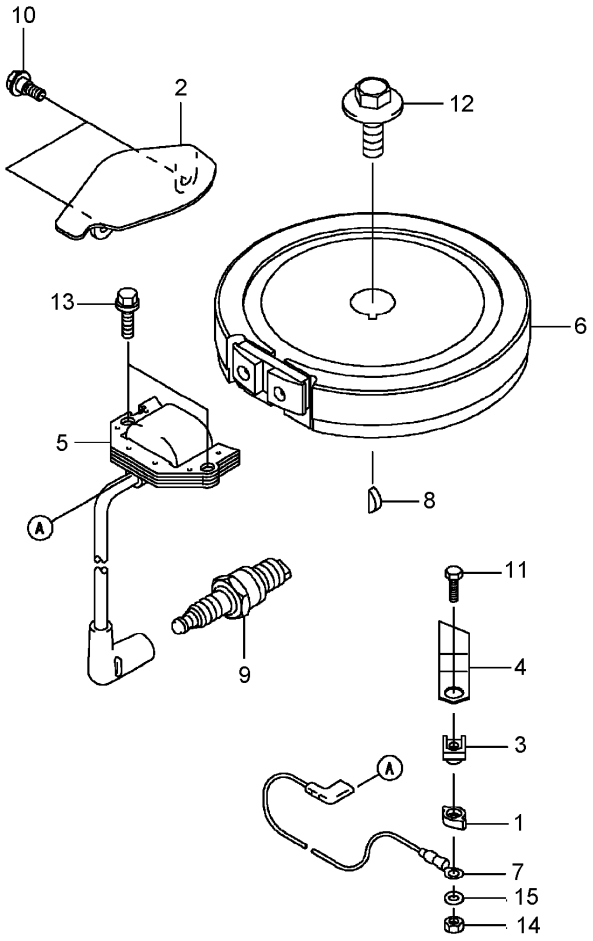
Lubrication Equipment Assembly

Ref	Part No.	Qty.	Description
1	100-2644	1	Gasket
2	108-2538	1	Gasket
3	108-2539	1	Cap ASM
4	108-2540	1	Rotor-Pump
5	108-2541	1	Rotor-Pump
6	108-2542	1	Pipe
7	KW10761	1	Filter-Oil
8	108-2543	1	Filler
9	108-2544	1	Bolt
10	108-2545	1	Bolt
11	108-2546	3	Bolt
12	108-2547	1	Clamp
13	100-2690	1	O-Ring
14	112-9991	1	Plug- Oil Drain
15	100-2690	1	O-Ring



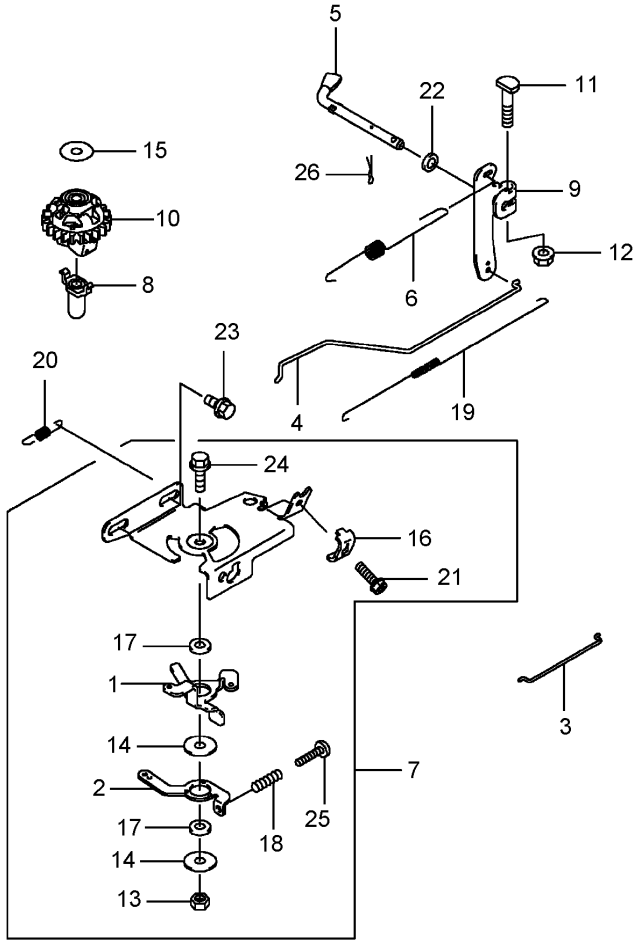
Cooling Equipment Assembly

Ref	Part No.	Qty.	Description
1	108-2548	1	Bracket-Fan
2	108-2549	1	Screen
3	108-2550	1	Cover
4	108-2551	1	Fan
5	108-2552	1	Housing-Fan
6	100-2804	2	Bolt-Flanged
7	108-2624	1	Label-Manual
8	108-2625	1	Label-Warning



Electrical Equipment Assembly

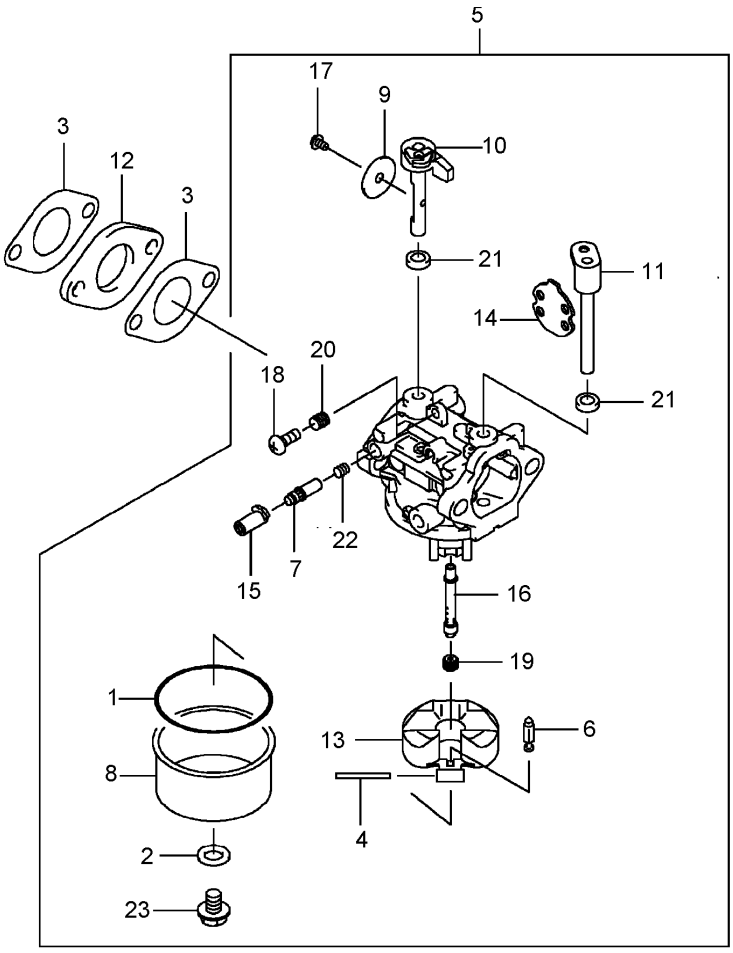
Ref	Part No.	Qty.	Description
1	100-2652	1	Cover
2	108-2553	1	Cover
3	100-2653	1	Insulator
4	100-2796	1	Terminal
5	108-2554	1	Coil Ignition ASM
6	108-2555	1	Flywheel
7	108-2556	1	Wire-Lead
8	93-8571	1	Key
9	KW10676	1	Spark Plug
10	108-2544	2	Bolt
11	108-2558	1	Bolt
12	108-2559	1	Bolt
13	95-9893	2	Bolt-Flanged
14	100-2668	1	Nut-Hex
15	100-2798	1	Washer-Plain



Control Equipment Assembly

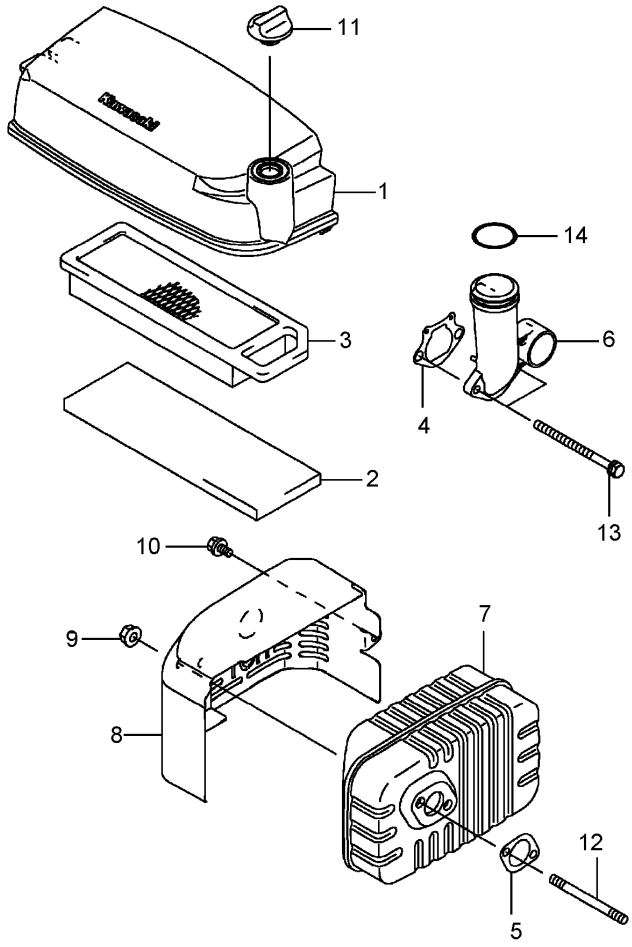
Ref	Part No.	Qty.	Description
1	108-2560	1	Lever
2	108-2561	1	Lever
3	108-2562	1	Link-Choke
4	108-2563	1	Link-Throttle
5	108-2564	1	Arm-Pivot
6	108-2565	1	Spring-Govenor
7	108-2566	1	Control Panel ASM
8	108-2567	1	Sleeve
9	108-2568	1	Arm-Governor
10	108-2569	1	Governor ASM
11	108-2570	1	Bolt
12	108-2571	1	Nut
13	108-2572	1	Nut
14	100-2715	2	Washer
15	93-8612	1	Washer
16	95-9849	1	Clamp
17	100-2718	2	Collar
18	93-8588	1	Spring
19	108-2573	1	Spring-Throttle
20	108-2574	1	Spring
21	95-9853	1	Bolt
22	108-2575	1	Washer
23	100-2804	2	Bolt-Flanged
24	108-2576	1	Bolt-Flange

Ref	Part No.	Qty.	Description
25	108-2577	1	Screw-Pan
26	108-2578	1	Pin-Snap



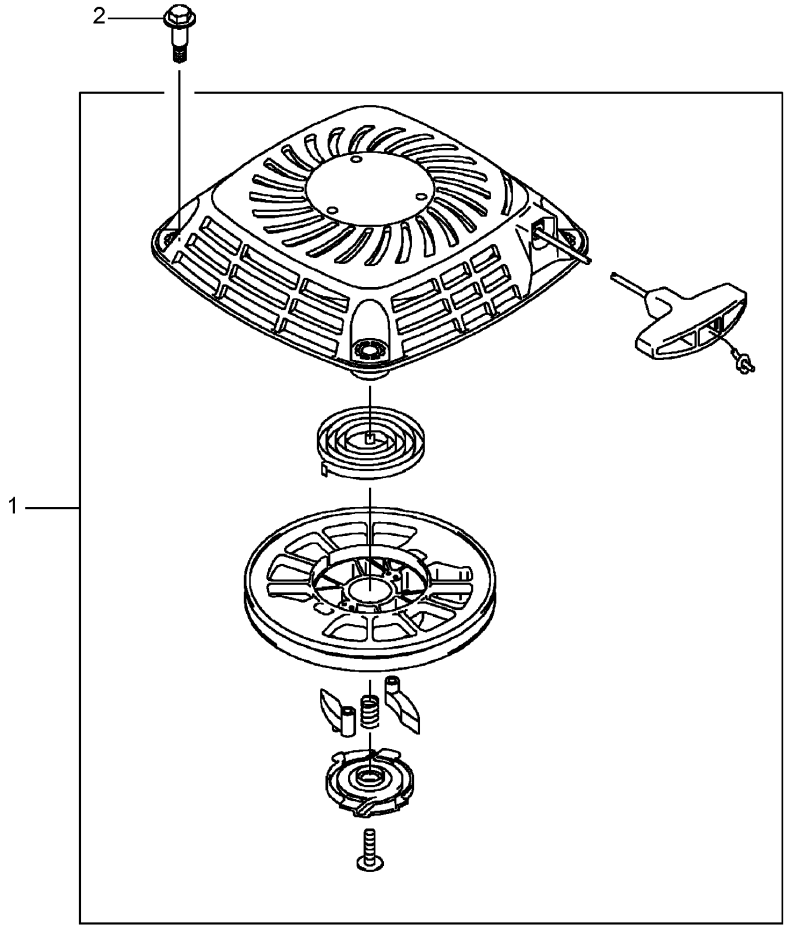
Carburetor Assembly

Ref	Part No.	Qty.	Description
1	108-2579	1	Gasket
2	108-2580	1	Gasket
3	108-2581	2	Gasket
4	108-2582	1	Shaft
5	108-2583	1	Carburetor ASM
6	108-2584	1	Needle-Jet
7	108-2585	1	Screw-Pilot, Air
8	108-2586	1	Chamber-Float
9	108-2587	1	Valve-Throttle
10	108-2588	1	Shaft-Carburetor
11	108-2589	1	Shaft-Carburetor
12	108-2590	1	Insulator
13	108-2591	1	Float ASM
14	108-2592	1	Choke Valve ASM
15	108-2593	1	Limiter
16	108-2594	1	Nozzle-Main
17	108-2595	1	Screw
18	108-2596	1	Screw
19	108-2597	1	Jet-Main (#74)
20	108-2598	1	Spring
21	108-2599	2	Seal
22	108-2600	1	Spring
23	108-2601	1	Screw



Air Filter and Muffler Assembly

Ref	Part No.	Qty.	Description
1	108-2602	1	Case-Filter, Air
2	108-2603	1	Element-Filter, Air
3	108-2604	1	Air Filter Element ASM
4	108-2605	1	Gasket-Pipe, Intake
5	108-2606	1	Gasket-Muffler
6	108-2607	1	Pipe-Intake
7	108-2608	1	Muffler
8	108-2609	1	Cover-Muffler
9	108-2610	2	Nut
10	108-2611	1	Bolt
11	108-2612	1	Nut
12	100-2761	2	Bolt-Stud
13	100-2762	2	Bolt
14	108-2613	1	O-Ring



Starter Assembly

Ref	Part No.	Qty.	Description
1	108-2614	1	Starter-Recoil
2	108-2615	4	Bolt

NOTES

NOTES

HAYTER LIMITED, SPELLBROOK, BISHOP'S STORTFORD, HERTS. CM23 4BU, ENGLAND