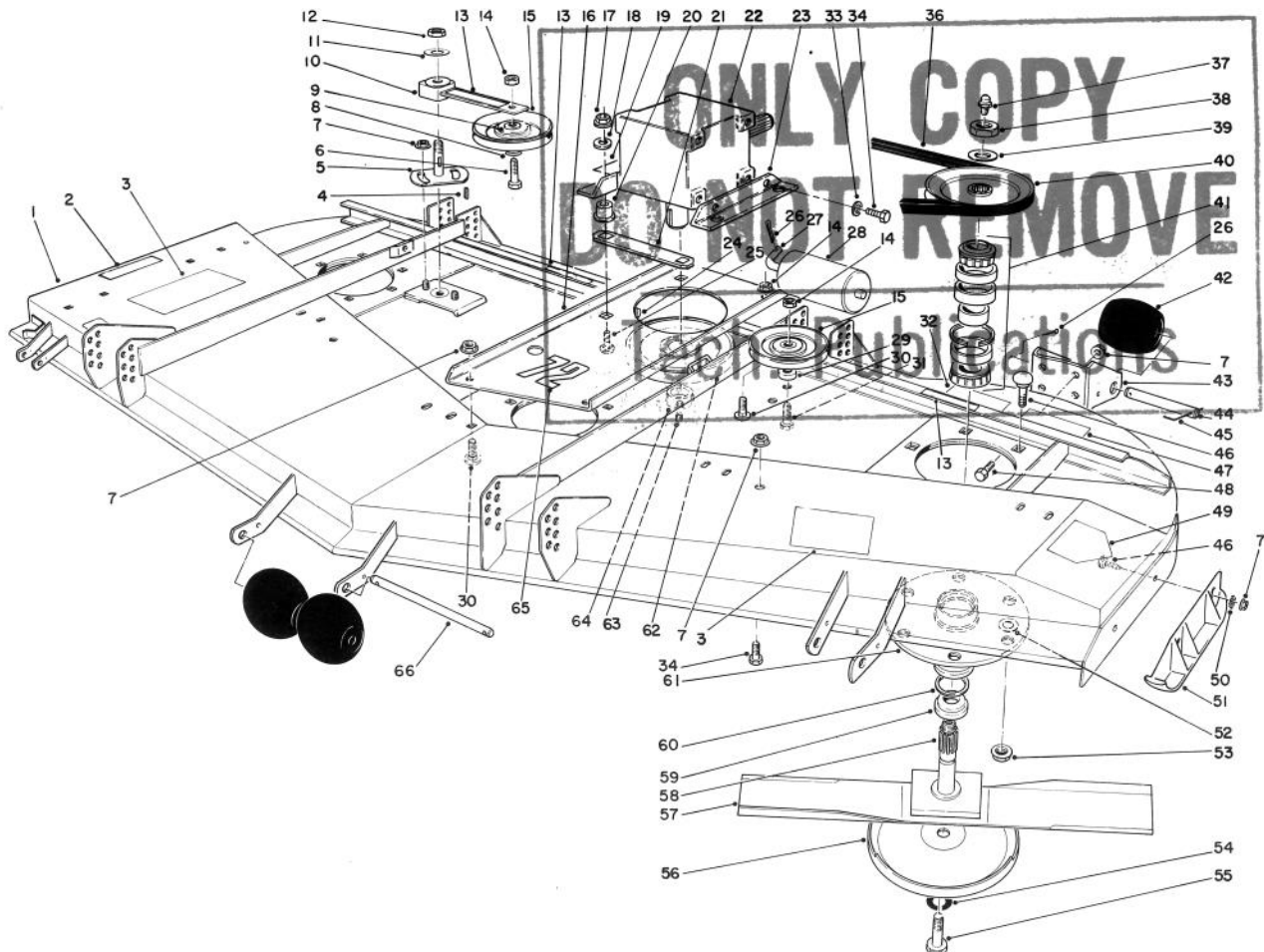


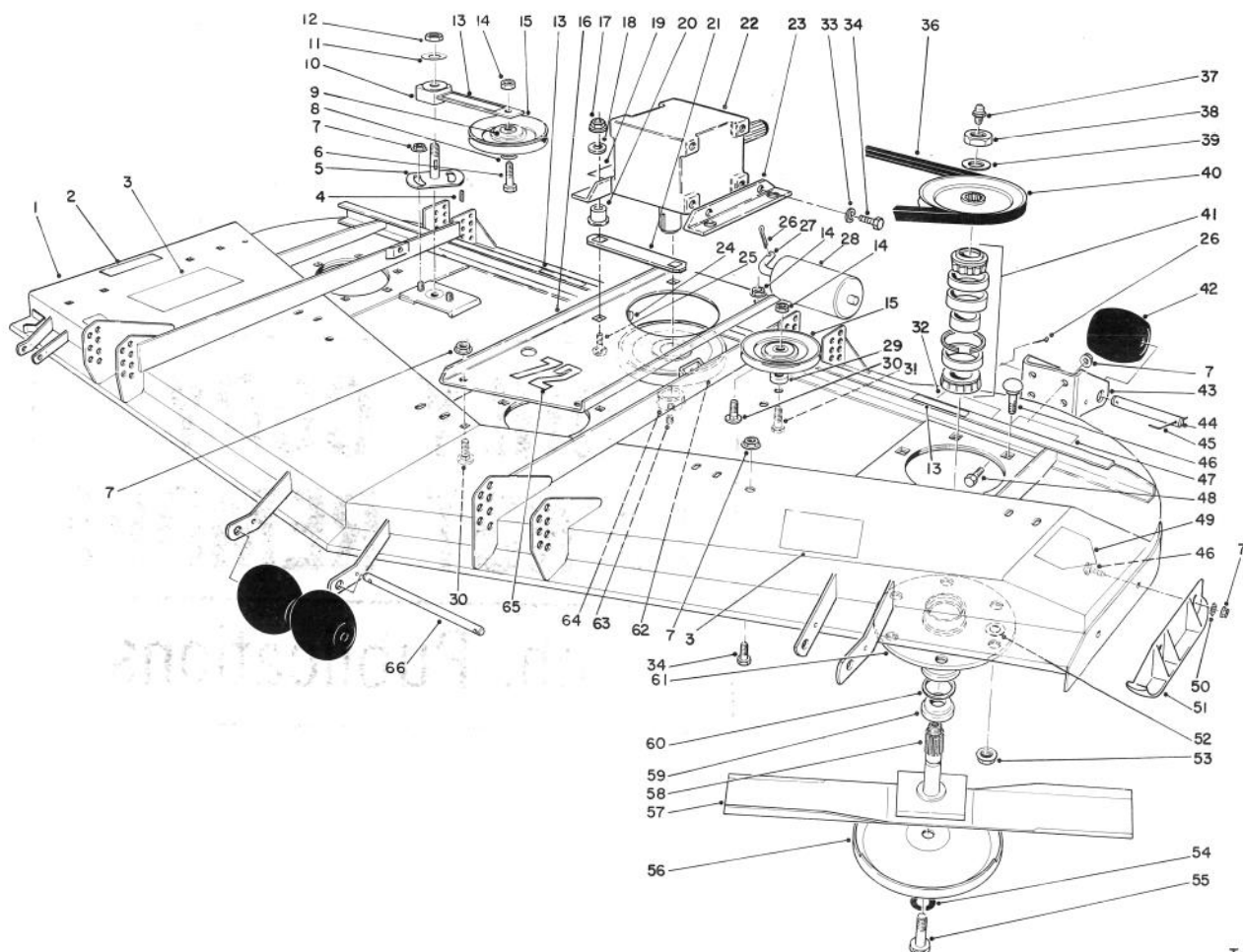
TORO**MODEL NO. 30575-30001 & UP****PARTS
CATALOG****72" SIDE DISCHARGE CUTTING UNIT
(For Groundsmaster 200 Series)**

T-0579

DECK ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	57-0300	Housing	1	16	68-8530	Base - Gear Box	1
2	66-6380	Decal - Deflector Missing	1	17	32153-2	Nut - Lock	4
3	66-1340	Decal - Danger	2	18	63-8410	Washer - Lock	4
4	5-1077	Key - Square	1	19	70-2560	Decal - Lube	1
5	44-6300	Idler Plate	1	20	63-9750	Mount - Isolation	4
6	3211-8	Screw - Cap Hex. Hd.	1	21	68-9890	Cover - Gear Box, Front	1
7	3290-357	Nut - Lock	14	22	68-6810	Gear Box	1
8	65-5950	Bushing - Pulley	2	23	68-8560	Bracket - Gear Box	2
9	7-0081	Washer - Special	2	24	3257-5	Key - Woodruff	1
10	27-8580	Assembly - Idler Socket & Bushing	1	25	3231-26	Bolt - Carriage	4
11	3256-27	Washer - Flat	1	26	3272-11	Pin - Cotter	7
12	3296-33	Nut - Lock	1	27	40-0340	Shaft - Rear Roller	2
13	67-5360	Decal - Shield Missing	3	28	36-1740	Roller - Deck	2
14	3296-5	Nut - Lock	2	29	44-6390	Spacer	1
15	65-5940	Pulley - Idler	2	30	3231-27	Bolt - Carriage	4
				31	3211-9	Screw - Cap Hex. Hd.	1

TPS



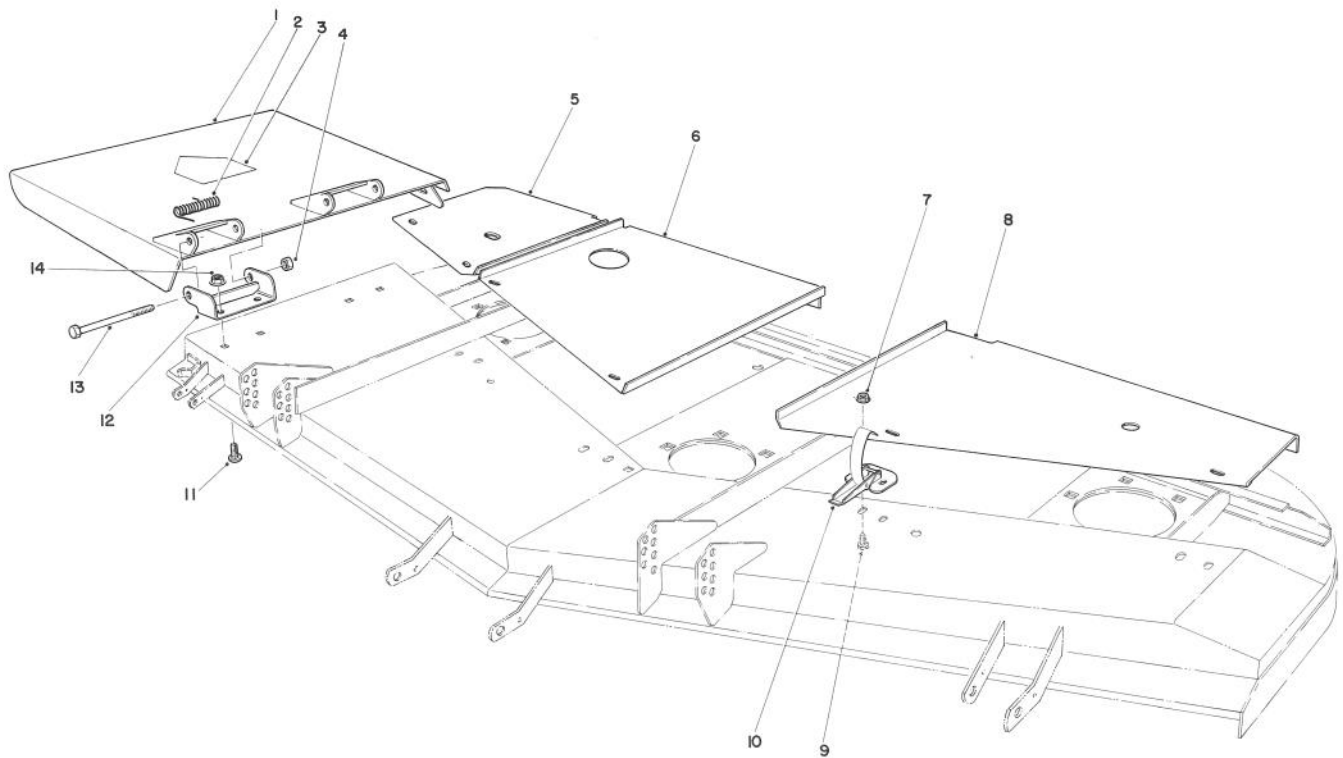
T-0579

DECK ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
32	68-8340	Decal - Blade Bolt Torque	1
33	3253-21	Washer - Lock	4
34	323-4	Screw - Cap Hex. Hd.	6
36	57-0240	V-Belt	1
37	302-2	Fitting - Grease	3
38	32146-20	Nut - Hex. Jam	3
39	7-4150	Washer	3
40	57-0560	Pulley	3
41	46-8530	Assembly - Bearing	3
42	29-4820	Roller	6
43	57-0580	Bracket - Roller Left Rear	1
*	57-0590	Bracket - Roller Right Rear	1
44	57-0680	Shaft - Roller	4
45	57-0690	Pin - Cotter, Special	5
46	3231-22	Bolt - Carriage	20
47	68-7270	Decal - Rear Weight 70#	1
48	323-7	Screw - Cap Hex. Hd.	4
49	43-8480	Decal - Danger	1
50	3290-224	Washer - Lock	2

Ref. No.	Part No.	Description	No. Used
51	57-0570	Skid	1
52	3256-24	Washer - Flat	A/R
53	32128-21	Nut - Flange	18
54	67-5770	Washer	3
55	44-2200	Screw - Cap, Blade	3
56	72-9361	Cup - Anti-Scalp	3
57	57-0250	Blade	3
58	27-0920	Spindle - Shaft	3
59	27-0950	Spacer - Spindle Bearing	3
60	253-139	Seal - Wave	6
61	61-4160	Housing - Spindle	3
62	63-9900	Pulley - Gear Box	1
63	3245-9	Screw - Set, Socket Hd.	2
64	27-6140	Bushing - Taper Lock (Incl. Ref. #63)	1
65	57-0280	Decal - 72	1
66	40-6400	Shaft - Roller	1
*	57-0260	Assy. - Spindle Housing (Incl. Ref. #37-41 & 58-61)	3

*Not Illustrated

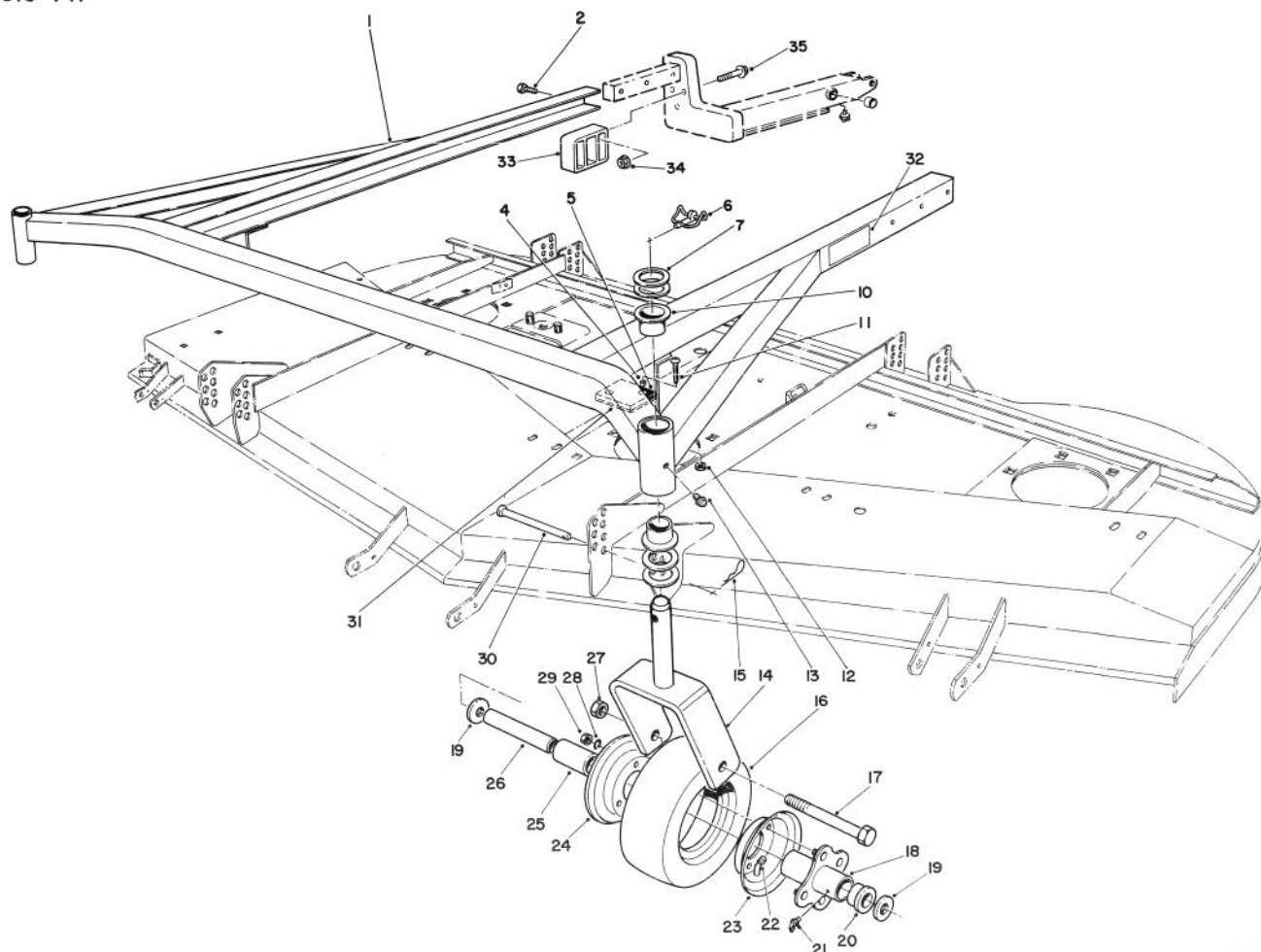


T-0589

DEFLECTOR & COVERS ASSEMBLIES

Ref. No.	Part No.	Description	No. Used
1	14-0909	Deflector Assembly (Incl. Ref. #3)	1
2	51-1550	Spring	2
3	43-8480	Decal - Danger	1
4	32153-5	Nut - Lock	2
5	57-0230	Cover - R.H.	1
6	57-0210	Cover - Center	1
7	32128-17	Nut - Lock	12

Ref. No.	Part No.	Description	No. Used
8	57-0220	Cover - L.H.	1
9	3290-321	Screw - Hex Slotted Hd.	12
10	249-21	Latch - Draw	6
11	3231-27	Bolt - Carriage	4
12	51-1530	Bracket - Hinge	2
13	325-17	Screw - Cap Hex. Hd.	2
14	3290-357	Nut - Flange	4

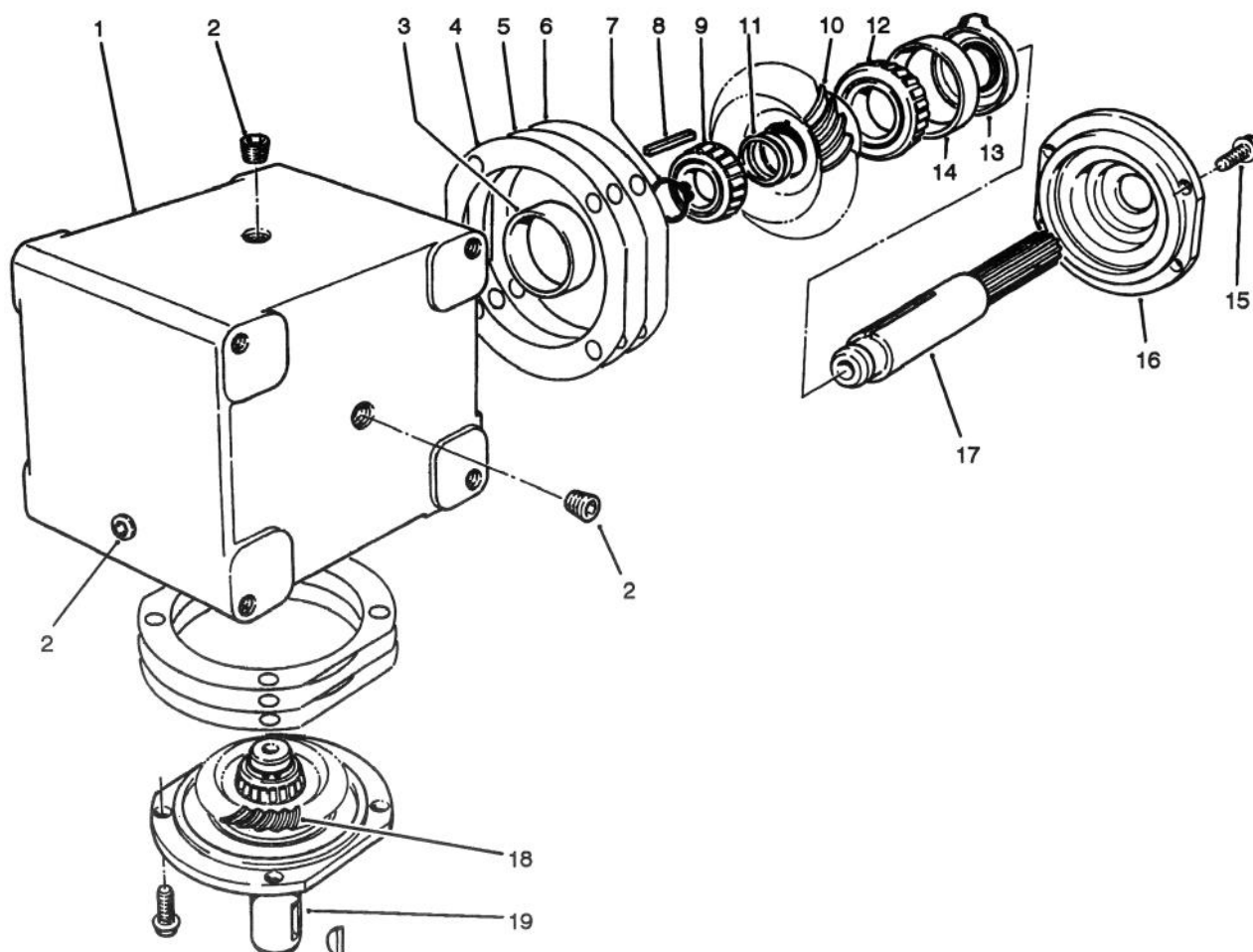


T-1252

CARRIER FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	83-4570	Carrier Frame Assembly (Incl. Ref. #10)	1	21	302-61	Fitting - Grease	2
2	325-32	Screw - Cap Hex. Hd.	6	22	68-8950	Tube w/Valve	2
4	40-9520	Spacer - Split	4	23	68-8920	Wheel Half - Female	2
5	40-0330	Cushion - Rubber	2	24	68-8930	Wheel Half - Male	2
6	3290-384	Pin - Lynch	2	25	62-5570	Bearing - Roller	2
7	3-6781	Washer - Thrust	8	26	68-8980	Bushing - Spanner	2
10	28-9290	Bushing - Special	4	27	32153-5	Nut - Lock	2
11	32122-28	Screw - Mach. Truss Hd.	4	28	3253-4	Washer - Lock	8
12	3296-2	Nut - Lock	4	29	3217-6	Nut - Hex.	8
13	302-5	Fitting - Grease	2	30	283-55	Pin - Clevis	4
14	68-8900	Fork - Castor	2	31	42-6200	Shim - Cushion	A/R
15	3290-355	Pin - Hair Cotter	4	32	68-8360	Decal - Height Of Cut	1
16	68-8960	Tire	2	33	83-4520	Cradle - Rear	2
17	325-19	Screw - Cap Hex. Hd.	2	34	32128-40	Nut - Flange	6
18	68-8940	Hub - Center	2	35	3234-19	Screw - Flange Hd.	6
19	3256-6	Washer - Flat	4	*	13-3869	Castor Wheel Assembly (Incl. Ref. #16 - 18, 20-25 & 28-29)	1
20	62-5580	Bushing	4				2

*Not Illustrated

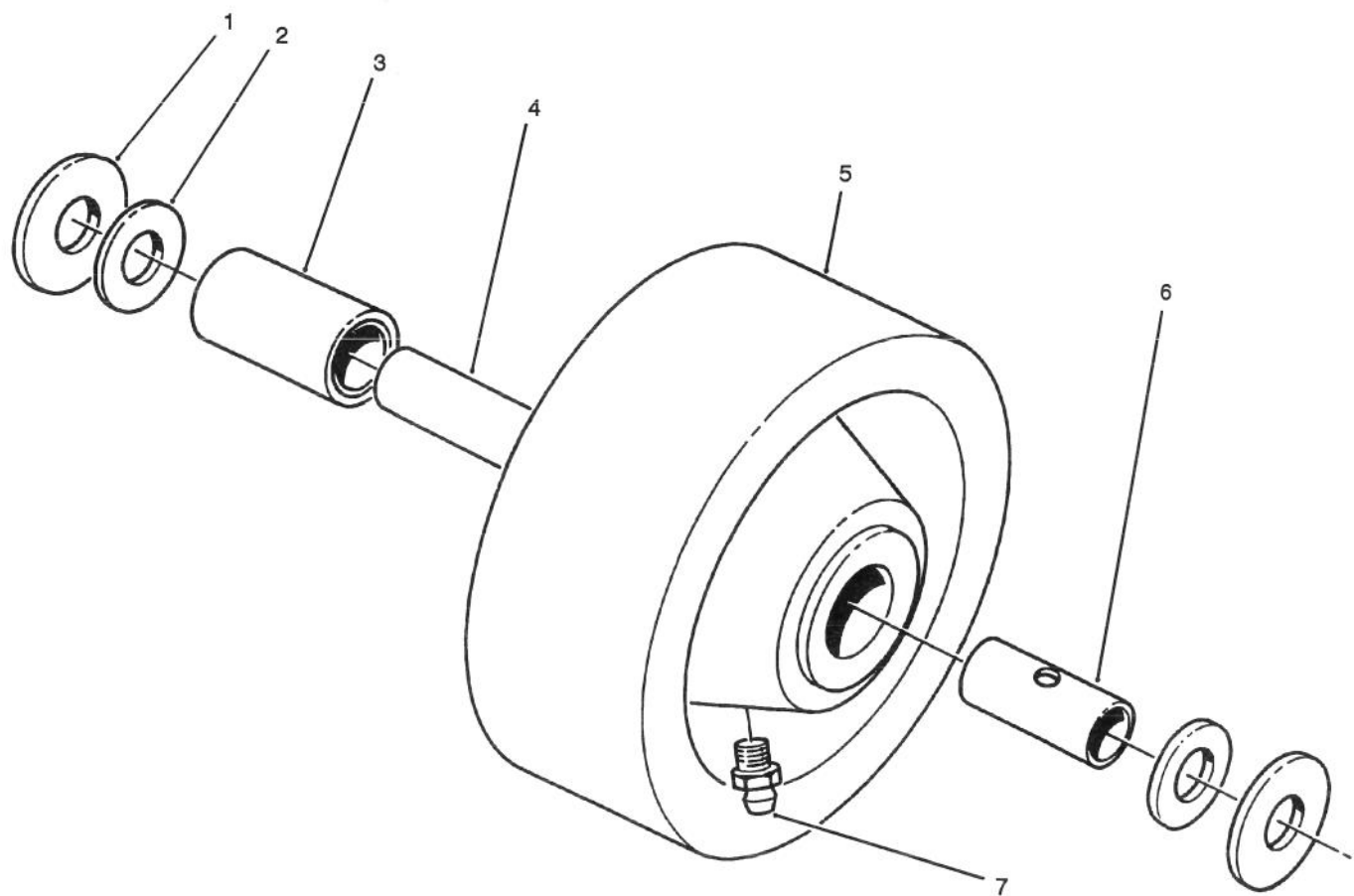


T-0977

GEAR BOX ASSEMBLY NO. 68-6810

Ref. No.	Part No.	Description	No. Used
1	68-7030	Housing	1
2	62-3490	Plug - Pipe (Solid)	4
3	62-3360	Cup - Bearing	2
4	62-3420	Gasket (.015 in.)	A/R
5	62-3430	Gasket (.005 in.)	A/R
6	62-3440	Gasket (.003 in.)	A/R
7	68-7070	Ring - Retaining	2
8	62-3380	Key	2
9	62-3370	Cone - Bearing	2
10	68-7080	Gear	1

Ref. No.	Part No.	Description	No. Used
11	72-9370	Shim (.020 in.)	4
12	62-3330	Cone - Gear	1
13	62-3400	Seal	2
14	62-3340	Cup - Bearing	2
15	62-3310	Screw - Cap	8
16	62-3410	Cap	2
17	68-7040	Shaft	1
18	68-7060	Gear	1
19	68-7050	Shaft	1



T-0633

PHENOLIC CASTER WHEEL NO. 27-1050 (Optional)

Ref. No.	Part No.	Description	No. Used
1	27-1170	Washer - Thrust	2
2	27-1180	Retainer - Bearing	2
3	27-1210	Bearing - Roller	1
†4	68-8980	Bushing - Spanner	1

Ref. No.	Part No.	Description	No. Used
5	27-1190	Wheel - Caster	1
6	27-1200	Bushing - Spanner	1
7	302-55	Fitting - Grease	1

†Must be ordered separately for use with 1/2" bolt.

TORO PART NUMBER INDEX

Part No.	Description	Page Ref.			Part No.	Description	Page Ref.		
		No.	No.	Qty			No.	No.	Qty
3-6781	Washer - Thrust	4	7	8	68-7030	Housing	5	1	1
5-1077	Key - Square	1	4	1	68-7040	Shaft	5	17	1
7-0081	Washer - Special	1	9	2	68-7050	Shaft	5	19	1
7-4150	Washer	2	39	3	68-7060	Gear	5	18	1
13-3869	Castor Wheel Assembly	4	*	1	68-7070	Ring - Retaining	5	7	2
14-0909	Deflector Assembly	3	1	1	68-7080	Gear	5	10	1
27-1210	Bearing - Roller	6	3	1	68-7270	Decal - Rear Weight 70#	2	47	1
27-0920	Spindle - Shaft	2	58	3	68-8340	Decal - Blade Bolt Torque	2	32	1
27-0950	Spacer - Spindle Bearing	2	59	3	68-8360	Decal - Height Of Cut	4	32	1
27-1170	Washer - Thrust	6	1	2	68-8530	Base - Gear Box	1	16	1
27-1180	Retainer - Bearing	6	2	2	68-8560	Bracket - Gear Box	1	23	2
27-1190	Wheel - Caster	6	5	1	68-8900	Fork - Castor	4	14	2
27-1200	Bushing - Spanner	6	6	1	68-8920	Wheel Half - Female	4	23	2
27-6140	Bushing - Taper Lock	2	64	1	68-8930	Wheel Half - Male	4	24	2
27-8580	Assembly - Idler	1	10		68-8940	Hub - Center	4	18	2
28-9290	Bushing - Special	4	10	4	68-8950	Tube w/Valve	4	22	2
29-4820	Roller	2	42	6	68-8960	Tire	4	16	2
36-1740	Roller - Deck	1	28	2	68-8980	Bushing - Spanner	6	4	1
40-0330	Cushion - Rubber	4	5	2	68-8980	Bushing - Spanner	4	26	2
40-0340	Shaft - Rear Roller	1	27	2	68-9890	Cover - Gear Box, Front	1	21	1
40-6400	Shaft - Roller	2	66	1	70-2560	Decal - Lube	1	19	1
40-9520	Spacer - Split	4	4	4	72-9361	Cup - Anti-Scalp	2	56	3
42-6200	Shim - Cushion	4	31 A/R		72-9370	Shim (.020 in.)	5	11	4
43-8480	Decal - Danger	3	3	1	83-4520	Cradle - Rear	4	33	2
43-8480	Decal - Danger	2	49	1	83-4570	Carrier Frame Assembly	4	1	1
44-2200	Screw - Cap, Blade	2	55	3	249-21	Latch - Draw	3	10	6
44-6300	Idler Plate	1	5	1	253-139	Seal - Wave	2	60	6
44-6390	Spacer	1	29	1	283-55	Pin - Clevis	4	30	4
46-8530	Assembly - Bearing	2	41	3	302-2	Fitting - Grease	2	37	3
51-1530	Bracket - Hinge	3	12	2	302-5	Fitting - Grease	4	13	2
51-1550	Spring	3	2	2	302-55	Fitting - Grease	6	7	1
57-0210	Cover - Center	3	6	1	302-61	Fitting - Grease	4	21	2
57-0220	Cover - L.H.	3	8	1	323-4	Screw - Cap Hex. Hd.	2	34	6
57-0230	Cover - R.H.	3	5	1	323-7	Screw - Cap Hex. Hd.	2	48	4
57-0240	V-Belt	2	36	1	325-17	Screw - Cap Hex. Hd.	3	13	2
57-0250	Blade	2	57	3	325-19	Screw - Cap Hex. Hd.	4	17	2
57-0260	Assy. - Spindle Housing	2	*	3	325-32	Screw - Cap Hex. Hd.	4	2	6
57-0280	Decal - 72	2	65	1	3211-8	Screw - Cap Hex. Hd.	1	6	1
57-0300	Housing	1	1	1	3211-9	Screw - Cap Hex. Hd.	1	31	1
57-0560	Pulley	2	40	3	3217-6	Nut - Hex.	4	29	8
57-0570	Skid	2	51	1	3231-22	Bolt - Carriage	2	46	20
57-0580	Bracket - Roller Left Rear	2	43	1	3231-26	Bolt - Carriage	1	25	4
57-0590	Bracket - Roller Right Rear	2	*	1	3231-27	Bolt - Carriage	3	11	4
57-0680	Shaft - Roller	2	44	4	3231-27	Bolt - Carriage	1	30	4
57-0690	Pin - Cotter, Special	2	45	5	3234-19	Screw - Flange Hd.	4	35	6
61-4160	Housing - Spindle	2	61	3	3245-9	Screw - Set, Socket Hd.	2	63	2
62-3310	Screw - Cap	5	15	8	3253-4	Washer - Lock	4	28	8
62-3330	Cone - Gear	5	12	1	3253-21	Washer - Lock	2	33	4
62-3340	Cup - Bearing	5	14	2	3256-6	Washer - Flat	4	19	4
62-3360	Cup - Bearing	5	3	2	3256-24	Washer - Flat	2	52 A/R	
62-3370	Cone - Bearing	5	9	2	3256-27	Washer - Flat	1	11	1
62-3380	Key	5	8	2	3257-5	Key - Woodruff	1	24	1
62-3400	Seal	5	13	2	3272-11	Pin - Cotter	1	26	7
62-3410	Cap	5	16	2	3290-224	Washer - Lock	2	50	2
62-3420	Gasket (.015 in.)	5	4 A/R		3290-321	Screw - Hex Slotted Hd.	3	9	12
62-3430	Gasket (.005 in.)	5	5 A/R		3290-355	Pin - Hair Cotter	4	15	4
62-3440	Gasket (.003 in.)	5	6 A/R		3290-357	Nut - Flange	3	14	4
62-3490	Plug - Pipe (Solid)	5	2	4	3290-357	Nut - Lock	1	7	14
62-5570	Bearing - Roller	4	25	2	3290-384	Pin - Lynch	4	6	2
62-5580	Bushing	4	20	4	3296-2	Nut - Lock	4	12	4
63-8410	Washer - Lock	1	18	4	3296-5	Nut - Lock	1	14	2
63-9750	Mount - Isolation	1	20	4	3296-33	Nut - Lock	1	12	1
63-9900	Pulley - Gear Box	2	62	1	32122-28	Screw - Mach. Truss Hd.	4	11	4
65-5940	Pulley - Idler	1	15	2	32128-17	Nut - Lock	3	7	12
65-5950	Bushing - Pulley	1	8	2	32128-21	Nut - Flange	2	53	18
66-1340	Decal - Danger	1	3	2	32128-40	Nut - Flange	4	34	6
66-6380	Decal - Deflector Missing	1	2	1	32146-20	Nut - Hex. Jam	2	38	3
67-5360	Decal - Shield Missing	1	13	3	32153-2	Nut - Lock	1	17	4
67-5770	Washer	2	54	3	32153-5	Nut - Lock	3	4	2
68-6810	Gear Box	1	22	1	32153-5	Nut - Lock	4	27	2

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province or state. If for any reason you

are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.

MAINTENANCE RECORD

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