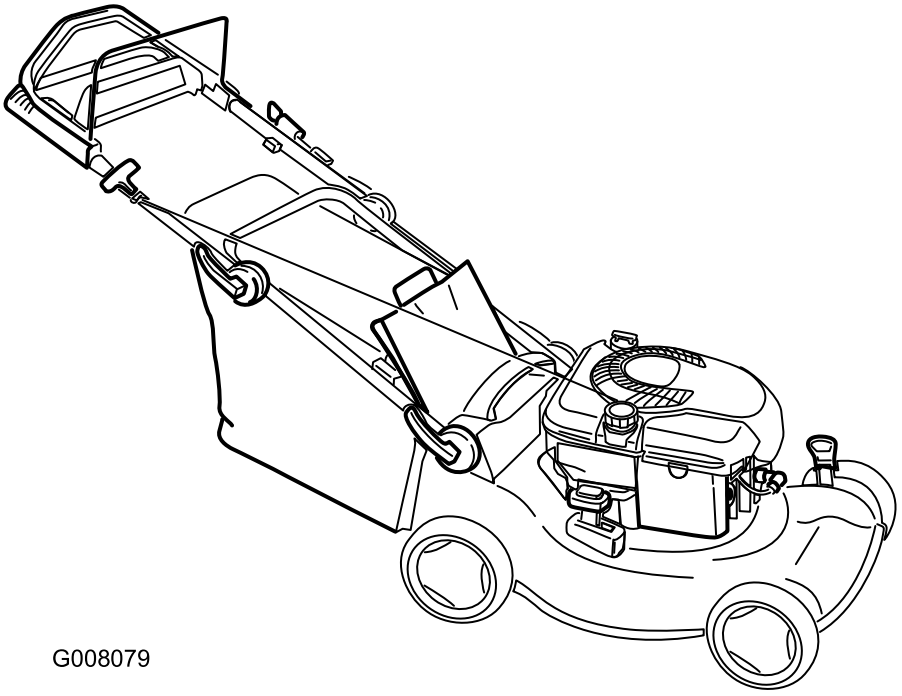
HAYTER

MAKERS OF THE FINEST MOWERS

Parts Catalogue

R48 Recycling Mower



G008079

Code 447E

Serial No. 280T00001

Manual Part No. 111-2133 Rev B

Contents

Description	Page
Deck and Baffle Assembly	3
Drive Assembly	4
Height-of-Cut and Front Wheel Assembly	5
Engine Assembly	6
Lower Handle Assembly	7
Upper Handle Assembly	8
Grassbag Assembly	9
Cylinder Assembly Briggs and Stratton 126T05-1840-B1	10
Crankshaft Assembly Briggs and Stratton 126T05-1840-B1	11
Crankcase Assembly Briggs and Stratton 126T05-1840-B1	12
Carburetor Assembly Briggs and Stratton 126T05-1840-B1	13
Air Cleaner Assembly Briggs and Stratton 126T05-1840-B1	14
Governor Assembly Briggs and Stratton 126T05-1840-B1	15
Muffler and Fuel Tank Assembly Briggs and Stratton 126T05-1840-B1	16
Blower Housing Assembly Briggs and Stratton 126T05-1840-B1	17
Starter Assembly Briggs and Stratton 126T05-1840-B1	18
Electric Starter Assembly Briggs and Stratton 126T05-1840-B1	19
Engine Gasket Set Briggs and Stratton 126T05-1840-B1	20
Carburetor Overhaul Kit Briggs and Stratton 126T05-1840-B1	21
Attachments and Accessories List	22

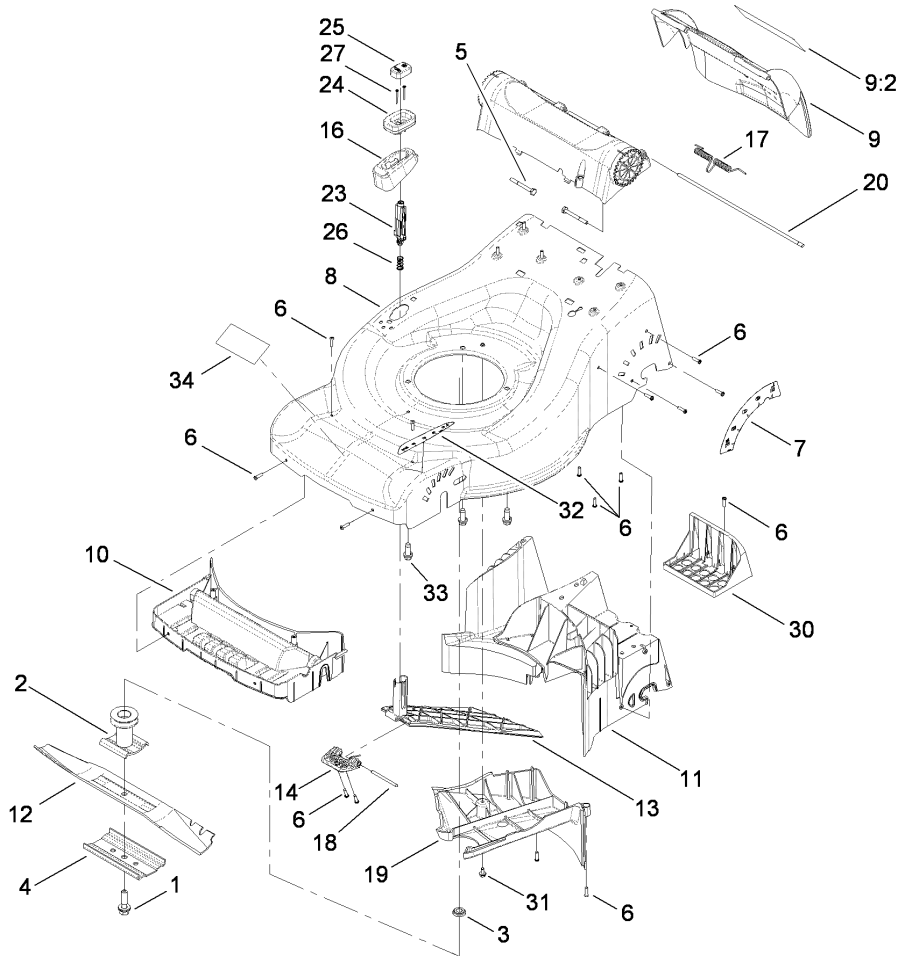
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head

Footnotes

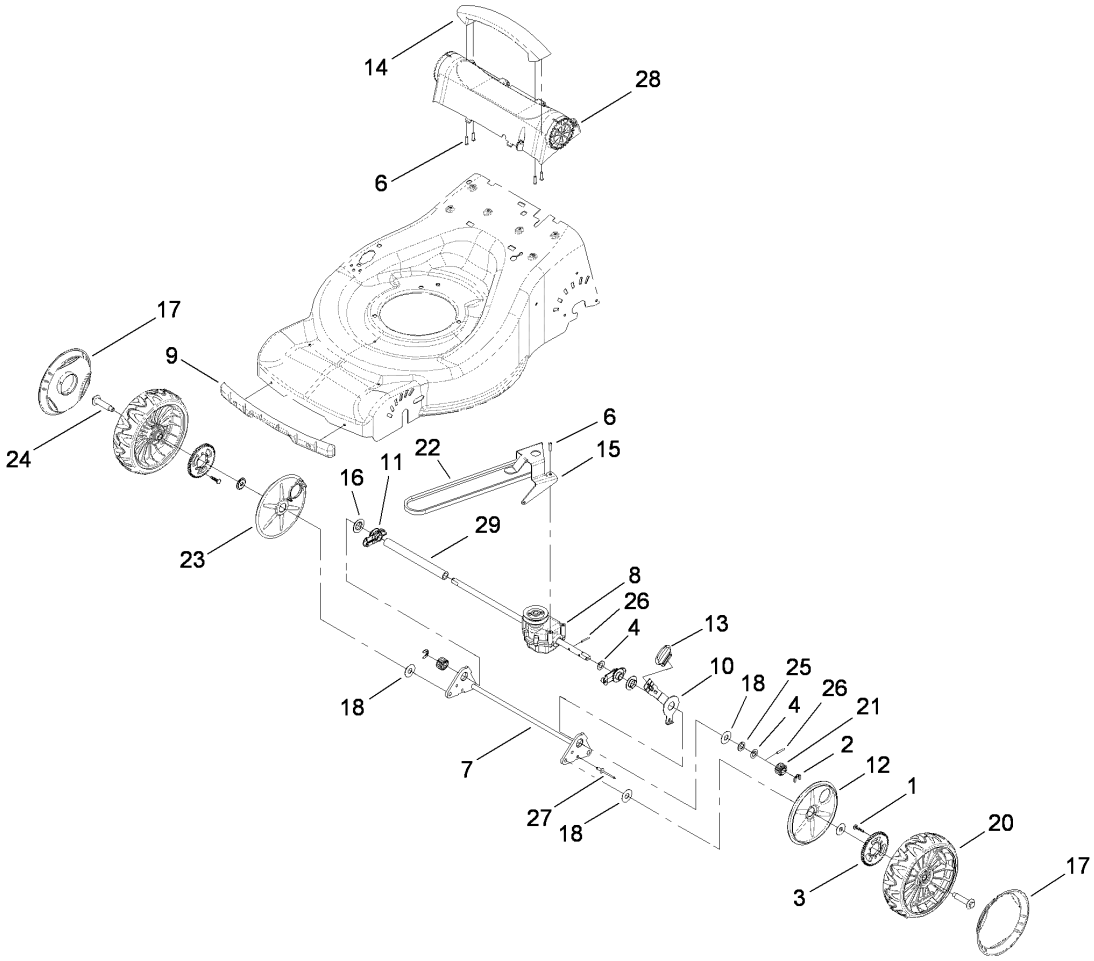
❶ Not serviced separately
❷ Obtain from your local Briggs & Stratton dealer
❸ Included in Carburetor Overhaul Kit (Ref. No. 121)
❹ Included in Engine Gasket Set (Ref. No. 358)
❺ Included in Carburetor Gasket Set (Ref. No. 977)



Deck and Baffle Assembly

Ref	Part No.	Qty.	Description
1	105-8579	1	Bolt-Blade
2	106-3987	1	Blade Driver ASM
3	106-3999	1	Spacer-Driver
4	108-3766	1	Support-Blade
5	110-7110	2	Screw-HH
6	110-1271	23	Screw-Torx, Pan Head
7	110-7058	1	Decal-HOC, Rear
8	115-2784	1	Housing-Deck
9	114-5373	1	Rear Door ASM
9:2	110-7126	1	Decal-Warning
10	110-7066	1	Baffle-Front
11	114-5380	1	Baffle-Rear
12	110-7080	1	Blade
13	110-7094	1	Door-Recycle
14	110-7095	1	Hinge-Door, Recycle
16	110-7097	1	Cover-Door, Recycle
17	110-7107	1	Spring-Torsion
18	110-7108	1	Pin-Hinge
19	110-7109	1	Cover-Belt
20	110-7119	1	Bar-Pivot, Rear Door
23	110-7129	1	Latch-Recycle
24	110-7136	1	Housing-Knob
25	110-7138	1	Knob
26	110-7141	1	Spring-Compression

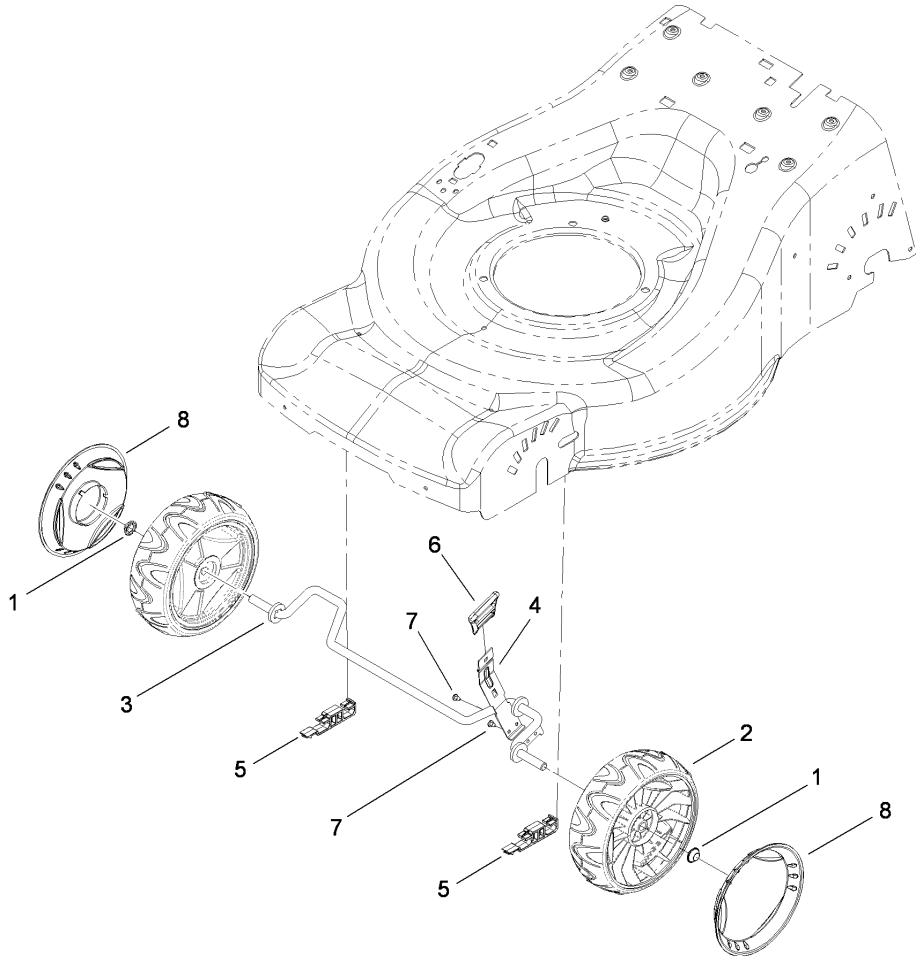
Ref	Part No.	Qty.	Description
27	110-7143	2	Screw-Torx, Pan Head
30	110-7154	1	Tray-Battery
31	110-7170	1	Screw-HH
32	110-7178	1	Decal-HOC
33	110-7182	3	Screw-Taptite, HWH
34	410087	1	Decal-Hayter



Drive Assembly

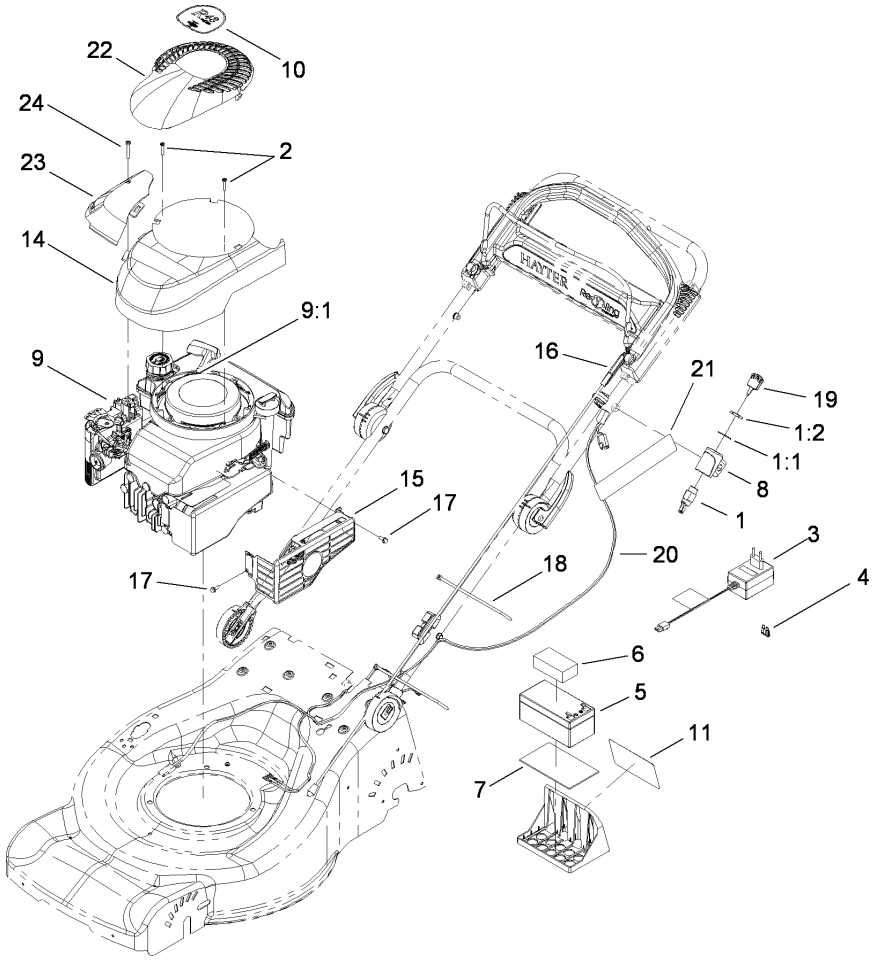
Ref	Part No.	Qty.	Description
1	27-6260	6	Screw-Drive
2	65-2720	2	Ring-Clip, Locking
3	105-3035	2	Gear-Wheel, 52T
4	112-3911	2	Washer-Thrust, Keyed
6	110-1271	7	Screw-Torx, Pan Head
7	110-7016	1	Pivot Bar ASM
8	110-7042	1	Gearbox ASM
9	110-7067	1	Bumper-Front
10	110-7073	1	Lever-HOC, Rear
11	110-7112	2	Bushing-Camlock
12	110-7114	2	Cover-Wheel
13	110-7125	1	Knob-HOC
14	110-7155	1	Handle-Rear
15	110-7158	1	Bracket-Gear Case
16	110-7171	2	Spacer-Flange
17	110-7174	2	Cover-Wheel, Rear
18	110-7179	3	Washer
20	110-7254	2	Rear Wheel ASM
21	110-9417	2	Pinion
22	110-9429	1	V-Belt
23	614426	2	Washer-Stepped
24	614650	2	Bolt-Shoulder
25	110-7191	1	Washer-Thrust
26	110-7192	2	Pin-Roll

Ref	Part No.	Qty.	Description
27	110-7193	1	Rivet-Pop
28	114-5372	1	Mount-Handle
29	115-3850	1	Spacer



Height-of-Cut and Front Wheel Assembly

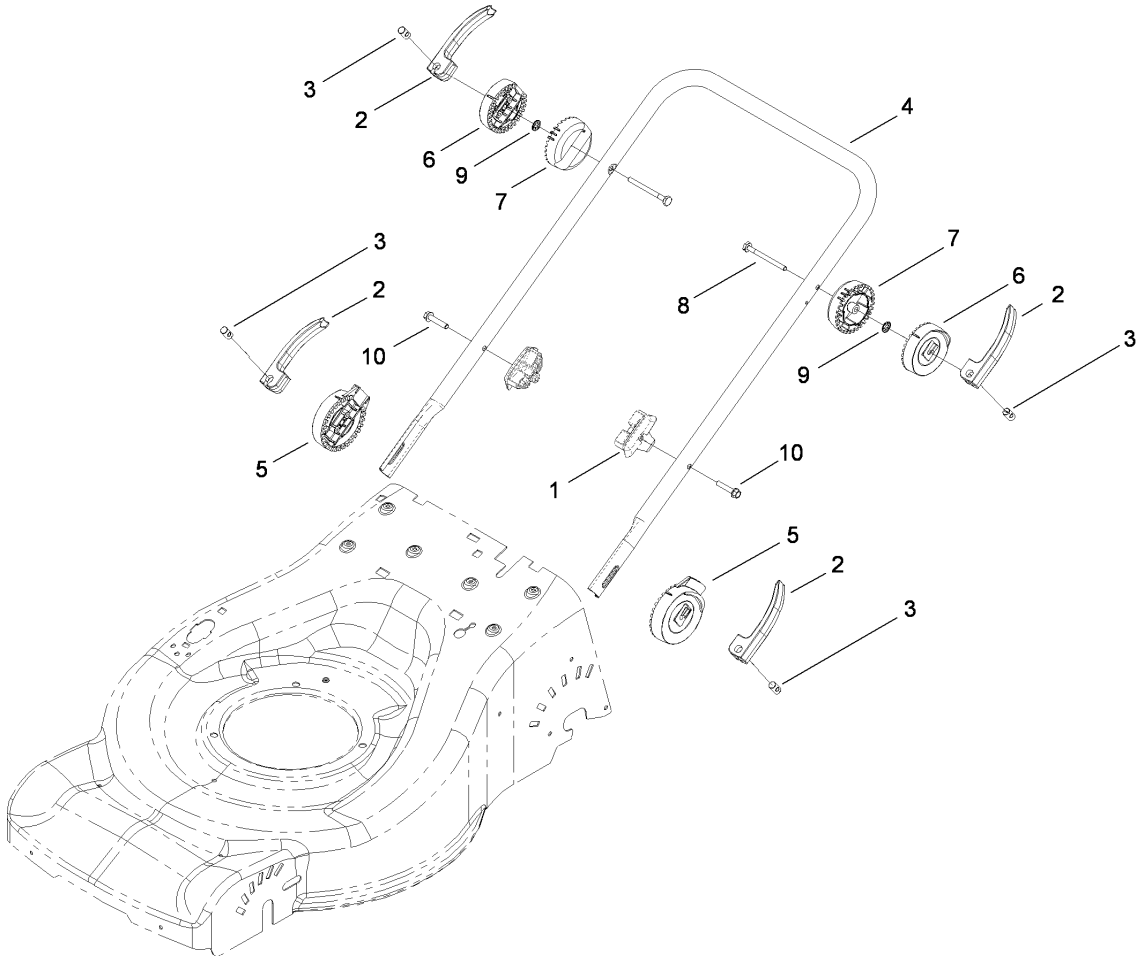
Ref	Part No.	Qty.	Description
1	110-1278	2	Cap-Starlock, Push
2	110-7032	2	Front Wheel ASM
3	110-7033	1	Front Axle ASM
4	114-5376	1	Lever-HOC, Front
5	110-7068	2	Clamp-Axle, Front
6	110-7125	1	Knob-HOC
7	110-7175	2	Screw-Pan Head, TAP
8	110-7176	2	Cover-Wheel, Front



Engine Assembly

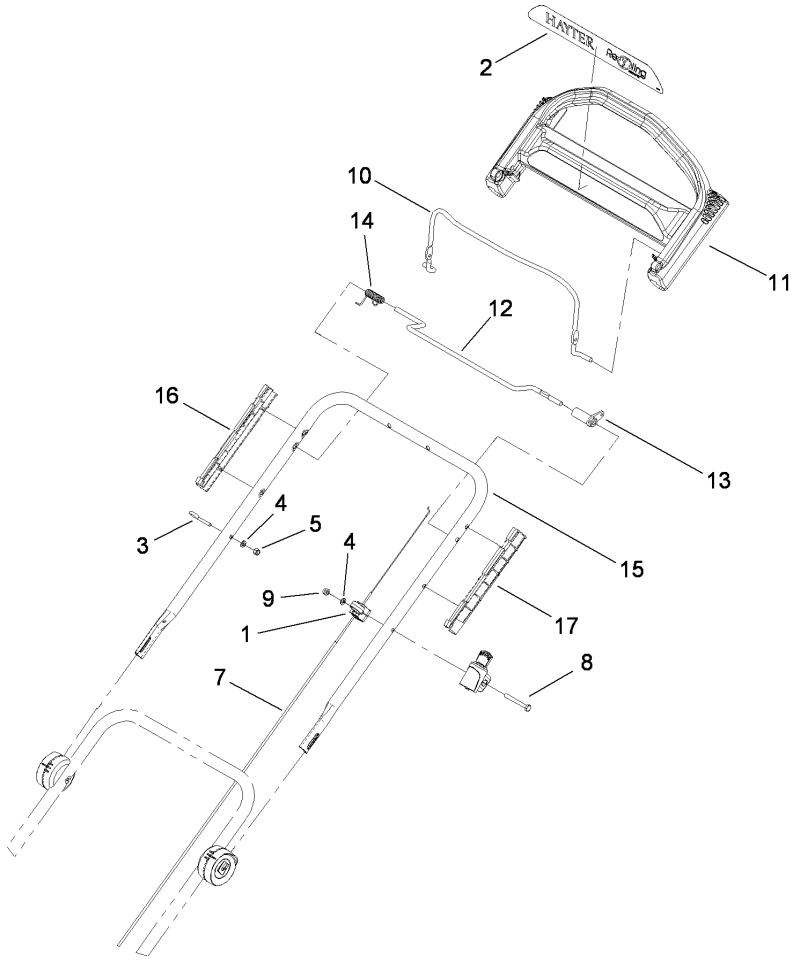
Ref	Part No.	Qty.	Description
1	46-5780	1	Switch-Starter
1:1	3254-5	1	Washer-Tooth
1:2	218-461	1	Nut-HH
2	93-0231	2	Screw-PPH
3	HY412010	1	Power Supply ASM
4	99-6124	2	Fuse-40 Amp
5	106-8397	1	Battery-12 Volt
6	107-3774	1	Foam-Battery, Top
7	108-0987	1	Foam-Battery
8	108-9760	1	Mount-Switch
❶❷9		1	Engine-Briggs & Stratton, 126T05-1840-B1
9:1	2210-316	1	Stop-Rope
10	111-1906	1	Decal
11	110-7059	1	Decal-Fuse
14	115-3859	1	Shroud
15	115-2787	1	Shield-Muffler
16	110-9163	1	Cable-Brake
17	32144-1	3	Screw-Taptite
18	614249	2	Strap-Tie
19	700918	1	Key
20	110-9165	1	Harness-Wiring
21	104-7953	1	Decal-Harness
22	115-3860	1	Cover-Rewind

Ref	Part No.	Qty.	Description
23	115-3861	1	Cover-Control
24	115-3862	1	Screw-PPH



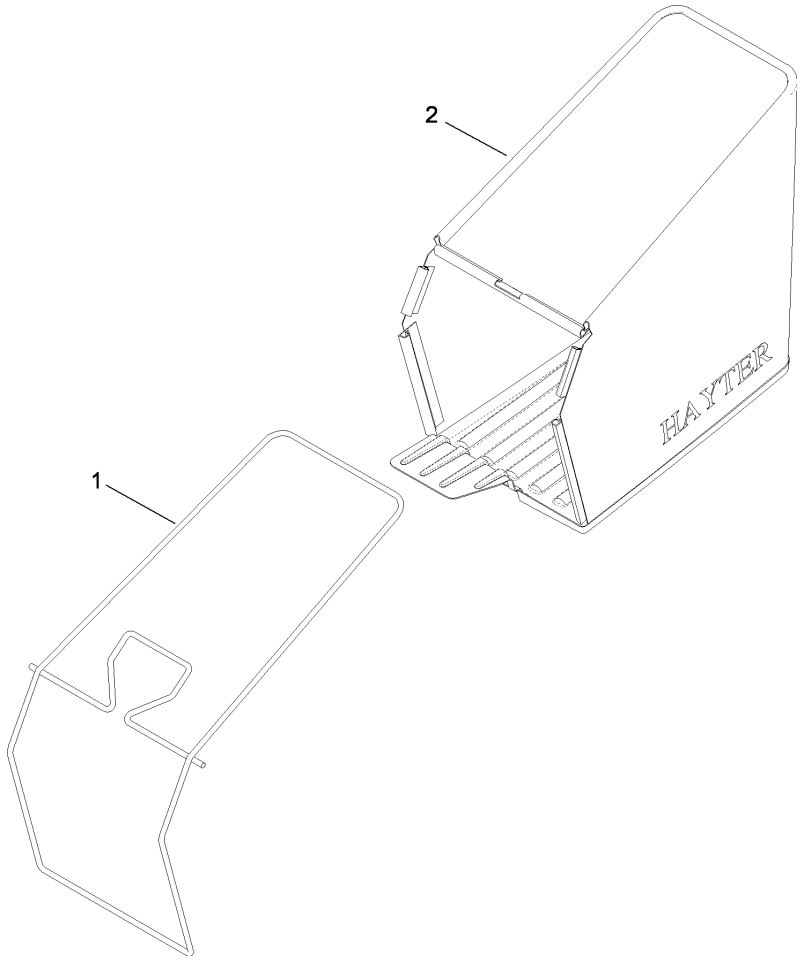
Lower Handle Assembly

Ref	Part No.	Qty.	Description
1	112-3928	2	Anchor-Bag
2	115-2791	4	Lever-Locking, Handle
3	110-1180	4	Pivot-Pin, Threaded
4	110-7083	1	Handle-Hoop, Lower
5	114-5381	2	Adapter-Ratchet, Lower
6	110-7156	2	Adapter-Ratchet, Midpoint
7	110-7157	2	Adapter-Clamp, Midpoint
8	110-7161	2	Screw-HH
9	110-7188	2	Washer-Starlock, Push
10	32144-110	2	Screw-HWH



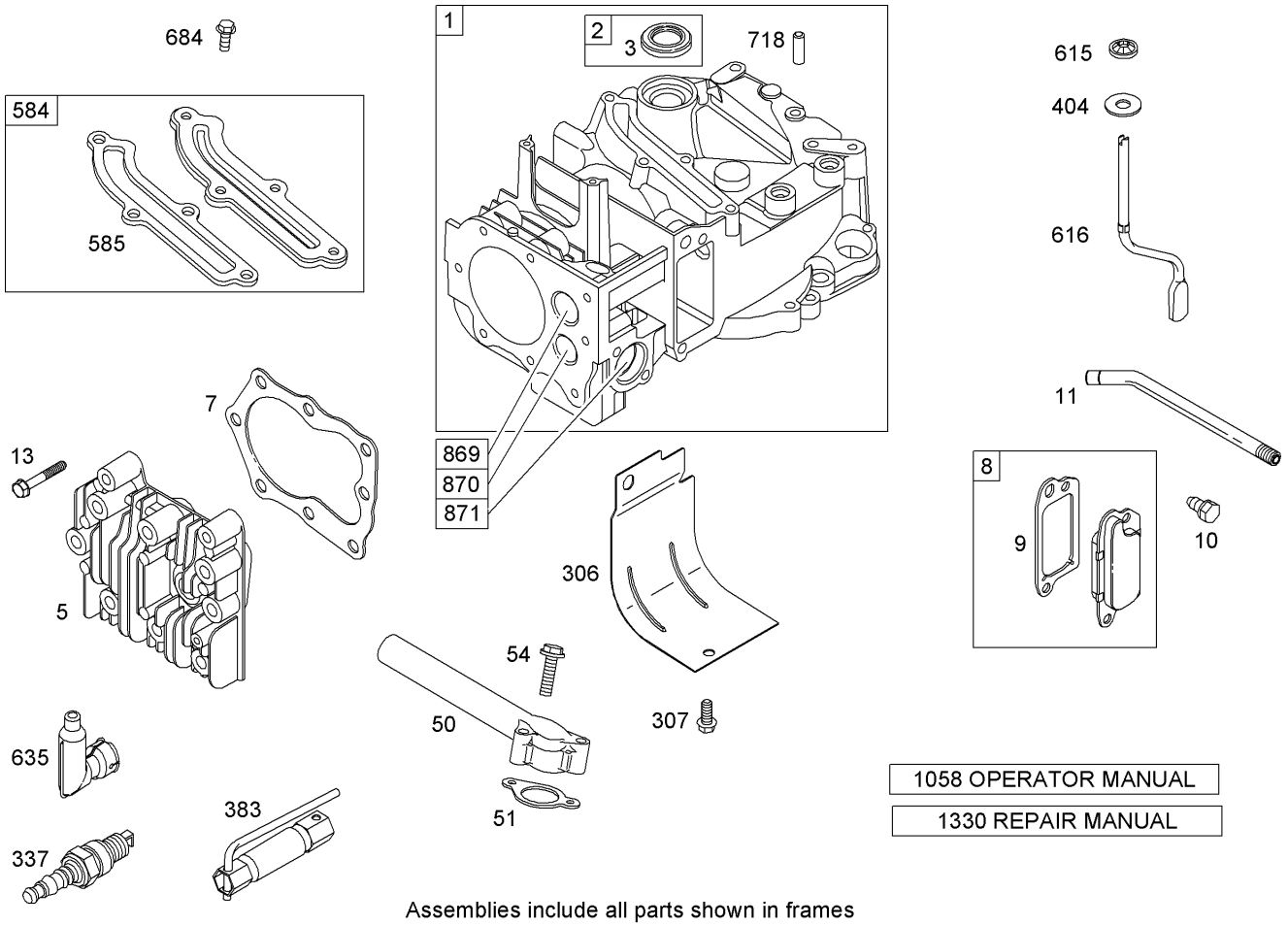
Upper Handle Assembly

Ref	Part No.	Qty.	Description
1	99-5239	1	Anchor-Cable
2	111-1905	1	Decal-Ads, Handle
3	110-7186	1	Guide-Cord
4	110-8450	2	Washer
5	110-8451	1	Nut-Hex, Nyloc
7	110-9162	1	Cable-Traction
8	321-50	1	Screw-HH
9	3296-73	1	Nut-Lock, NI
10	104-8679-03	1	Bail-Brake
11	104-8678	1	Handle-Control
12	99-1588	1	Bar-Control, Traction
13	99-1589	1	Lever-Traction
14	104-8690	1	Spring-Torsion
15	114-5369	1	Handle-Upper
16	105-6841	1	Guide-RH
17	105-6842	1	Guide-LH



Grassbag Assembly

Ref	Part No.	Qty.	Description
1	114-5374	1	Bag Frame ASM
2	115-2793	1	Bag ASM

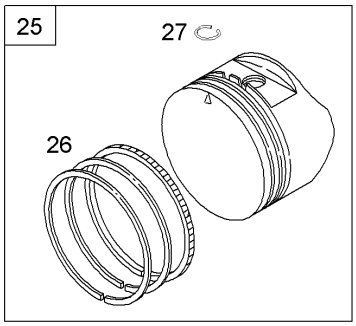


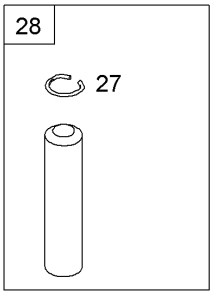
Assemblies include all parts shown in frames

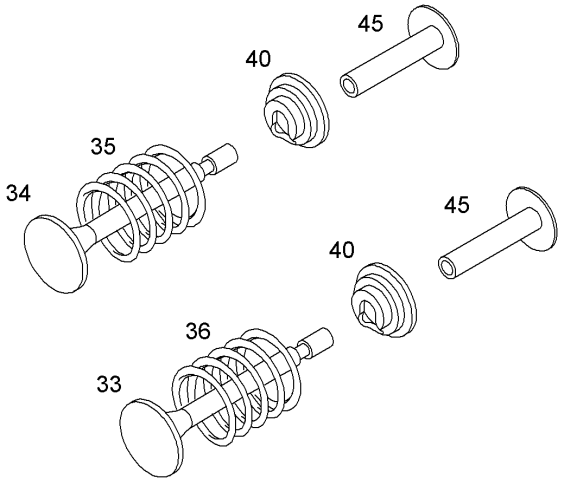
Cylinder Assembly
Briggs and Stratton 126T05-1840-B1

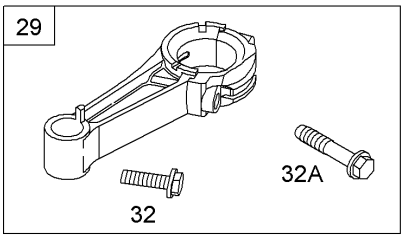
Ref	Part No.	Qty.	Description
❷1	697322	1	Cylinder ASM
❷2	399269	1	Bushing And Seal Kit
❷❹3	299819s	1	Seal-Oil (Magneto Side)
❷5	691160	1	Head-Cylinder
❷❹7	692249	1	Gasket-Head, Cylinder
❷8	695250	1	Breather ASM
❷9	696125	1	Gasket-Breather
❷10	691125	1	Screw (Breather ASM)
❷11	691781	1	Tube-Breather
❷13	690912	1	Screw (Cylinder Head)
❷50	497465	1	Manifold-Intake
❷❹51	272199s	1	Gasket-Intake
❷54	691650	1	Screw (Intake Manifold)
❷306	690450	1	Shield-Cylinder
❷307	690345	1	Screw (Cylinder Shield)
❷337	802592s	1	Plug-Spark
❷383	89838s	1	Wrench-Spark Plug
❷404	690272	1	Washer (Governor Crank)
❷584	697734	1	Cover-Passage, Breather
❷❹585	691879	1	Gasket-Passage, Breather
❷615	690340	1	Retainer-Shaft, Governor
❷616	698801	1	Crank-Governor
❷635	793351	1	Boot-Spark Plug
❷684	690345	1	Screw (Breather Passage Cover)

Ref	Part No.	Qty.	Description
❷718	690959	1	Pin-Locating
❷869	691155	1	Seat-Valve (Intake)
❷870	690380	1	Seat-Valve (Exhaust)
❷871	262001	1	Bushing-Guide (Exhaust)
❷871	63709	1	Bushing-Guide (Intake)
❷1058	MS3262	1	Operator Manual (West)
❷1058	MS3786	1	Operator Manaul (East)
❷1330	270962	1	Repair Manual

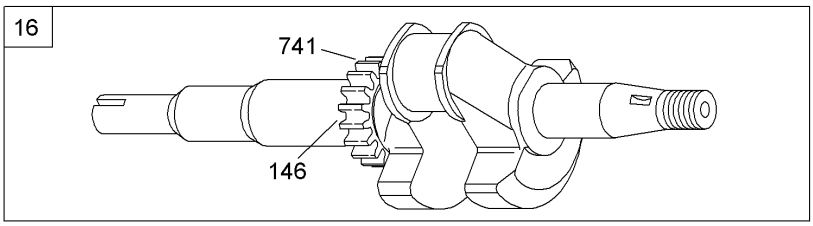








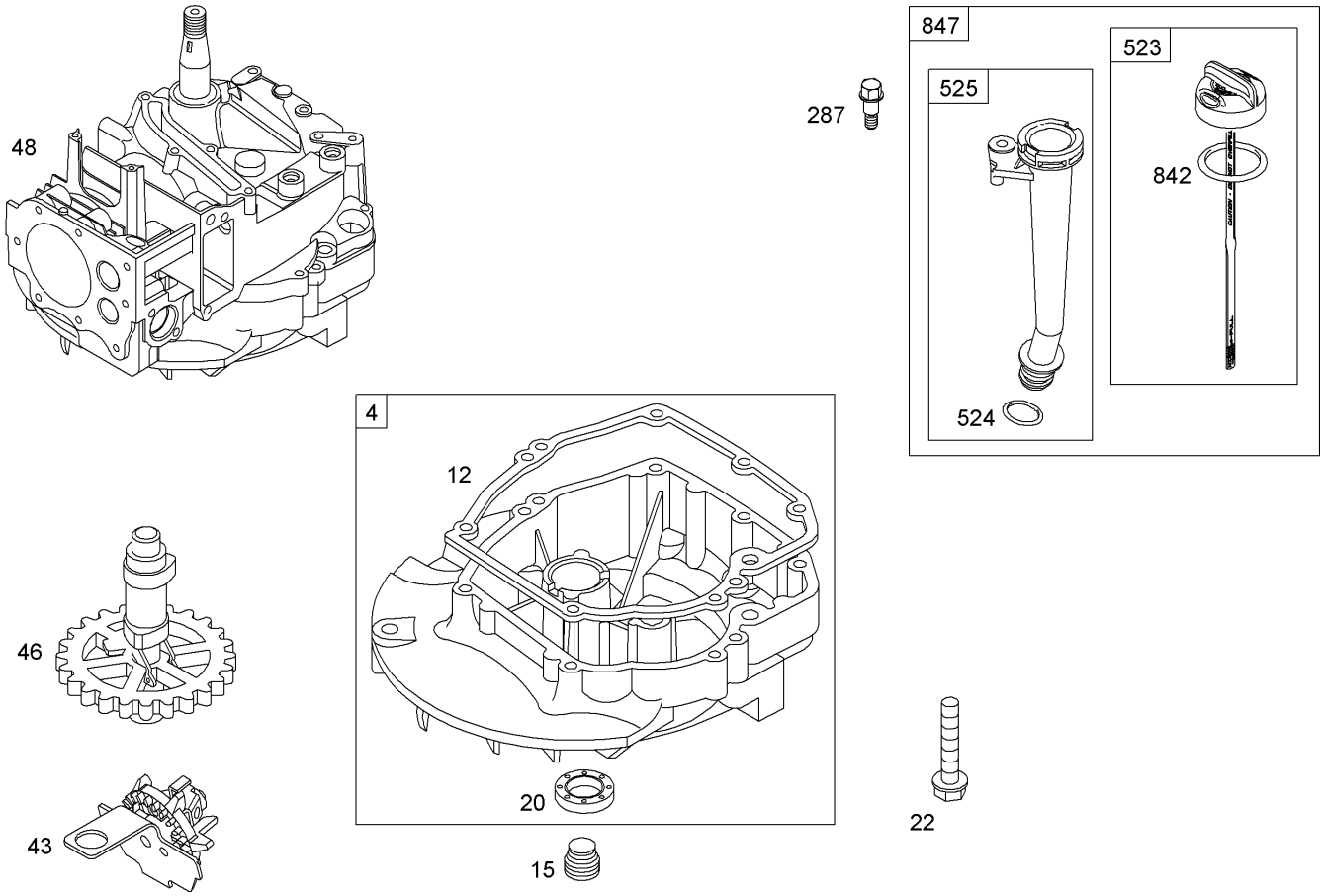




Assemblies include all parts shown in frames

Crankshaft Assembly
Briggs and Stratton 126T05-1840-B1

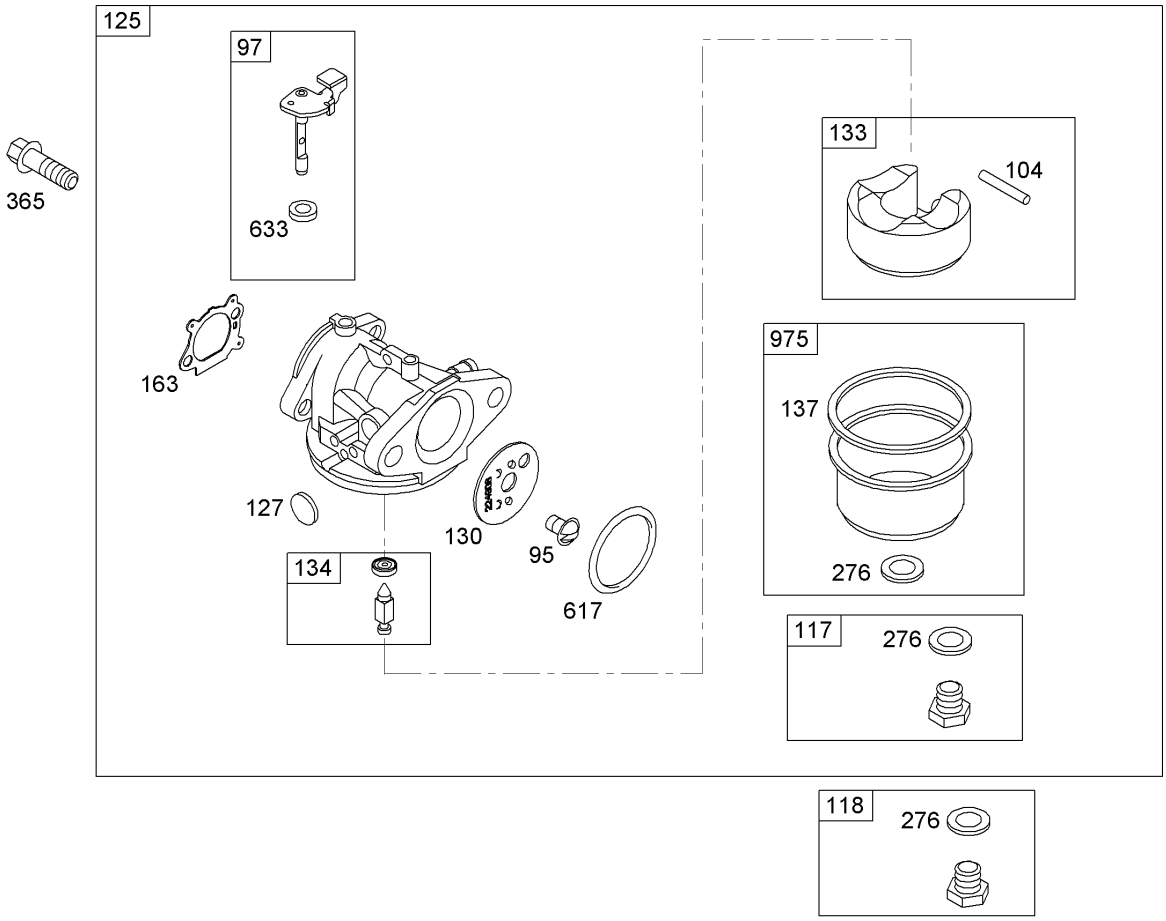
Ref	Part No.	Qty.	Description
❷16	696009	1	Crankshaft
❷24	222698s	1	Key-Flywheel
❷25	791097	1	Piston ASM (STD)
❷25	791326	1	Piston ASM (.020 O S)
❷26	791098	1	Ring Set (STD)
❷26	791324	1	Ring Set (.020 O S)
❷27	691866	1	Lock-Pin, Piston
❷28	499423	1	Pin-Piston (STD)
❷29	499424	1	Rod-Connecting (STD)
❷32	691664	1	Screw (Connecting Rod)
❷32A	695759	1	Screw (Connecting Rod)
❷33	262651s	1	Valve-Exhaust
❷34	262652s	1	Valve-Intake
❷35	691270	1	Spring-Valve (Intake)
❷36	691270	1	Spring-Valve (Exhaust)
❷40	692194	1	Retainer-Valve
❷45	690548	1	Tappet-Valve
❷146	690979	1	Key-Timing
❷741	691830	1	Gear-Timing



Assemblies include all parts shown in frames

Crankcase Assembly
Briggs and Stratton 126T05-1840-B1

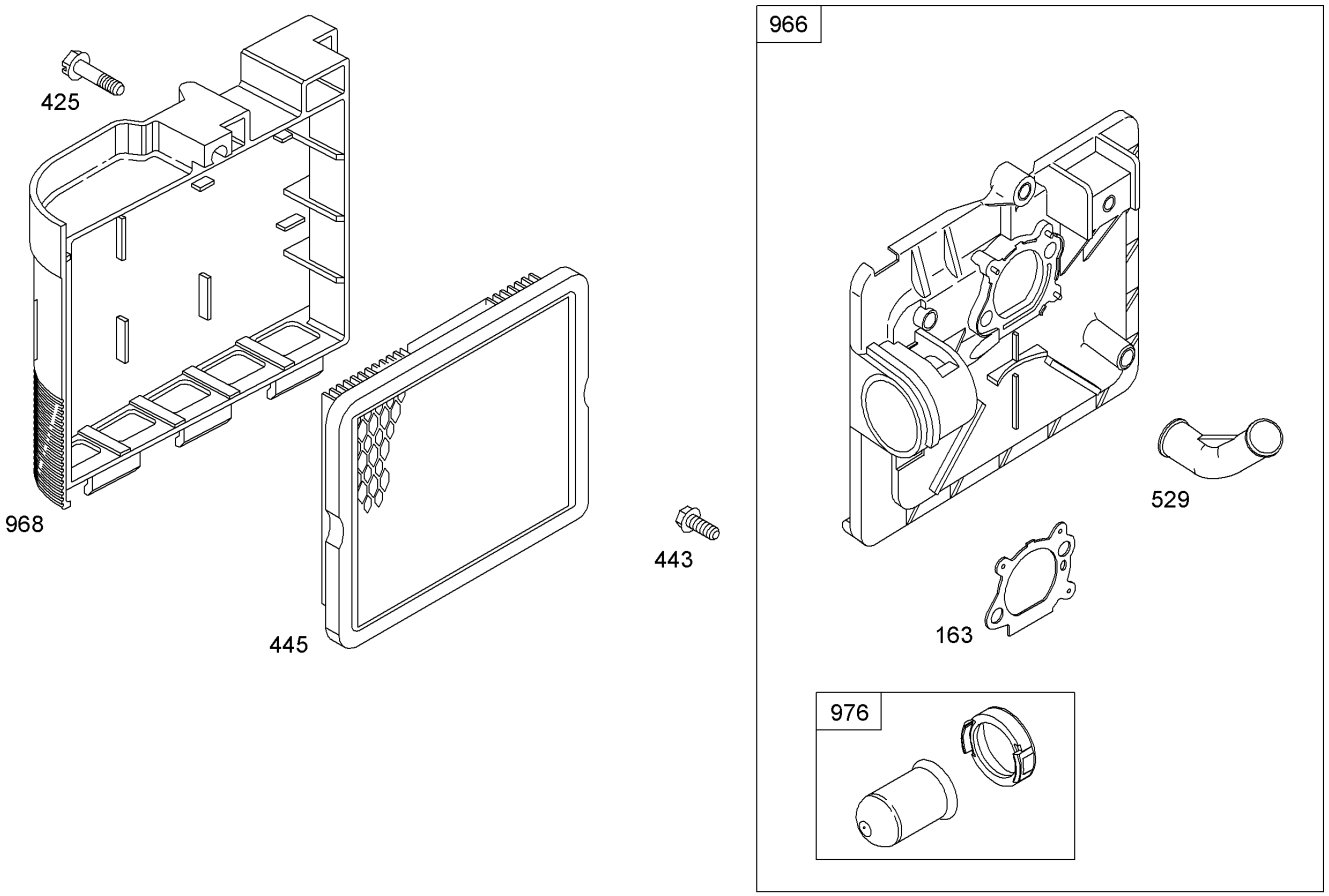
Ref	Part No.	Qty.	Description
❷4	493279	1	Sump-Engine
❷❹12	692232	1	Gasket-Crankcase (.015 STD)
❷15	691680	1	Plug-Drain, Oil
❷❹20	399781s	1	Seal-Oil
❷22	691092	1	Screw (Engine Sump)
❷43	691997	1	Slinger-Oil, Governor
❷46	691449	1	Camshaft
❷48	792742	1	Sump-Engine
❷287	690940	1	Screw (Dipstick Tube)
❷523	499621	1	Dipstick
❷❹524	692296	1	Seal, O-Ring (Dipstick Tube)
❷525	495265	1	Tube-Dipstick
❷❹842	691031	1	Seal, O-Ring (Dipstick Tube)
❷847	692047	1	Dipstick Tube ASM



Assemblies include all parts shown in frames

Carburetor Assembly
Briggs and Stratton 126T05-1840-B1

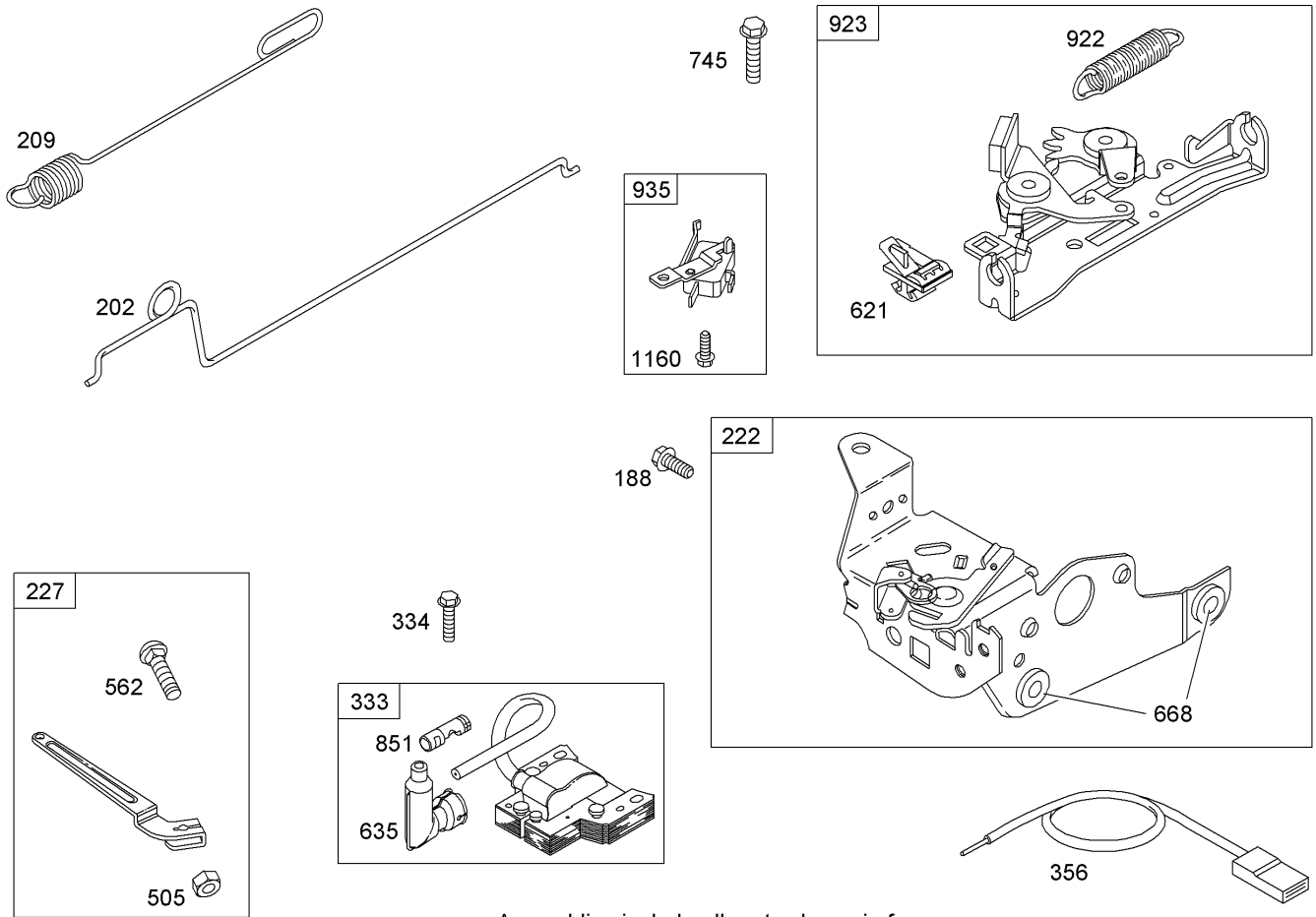
Ref	Part No.	Qty.	Description
❷95	691636	1	Screw (Throttle Valve)
❷97	696565	1	Shaft-Throttle
❷❸104	691242	1	Pin-Hinge, Float
❷117	498978	1	Jet-Main (STD)
❷118	494870	1	Jet-Main (High Altitude)
❷125	498170	1	Carburetor
❷❸127	694468	1	Plug-Welch
❷130	696564	1	Valve-Throttle
❷133	398187	1	Float-Carburetor
❷❸134	398188	1	Needle And Seat Kit
❷❸137 ❺	693981	1	Gasket-Bowl, Float
❷❸163 ❹❺	272653	1	Gasket-Cleaner, Air
❷❸276 ❺	271716	1	Washer-Sealing
❷365	692524	1	Screw (Carburetor)
❷❸617 ❺	270344s	1	Seal, O-Ring (Intake Manifold)
❷❸633 ❺	691321	1	Seal-Shaft, Choke Throttle
❷975	493640	1	Bowl-Float



Assemblies include all parts shown in frames

Air Cleaner Assembly
Briggs and Stratton 126T05-1840-B1

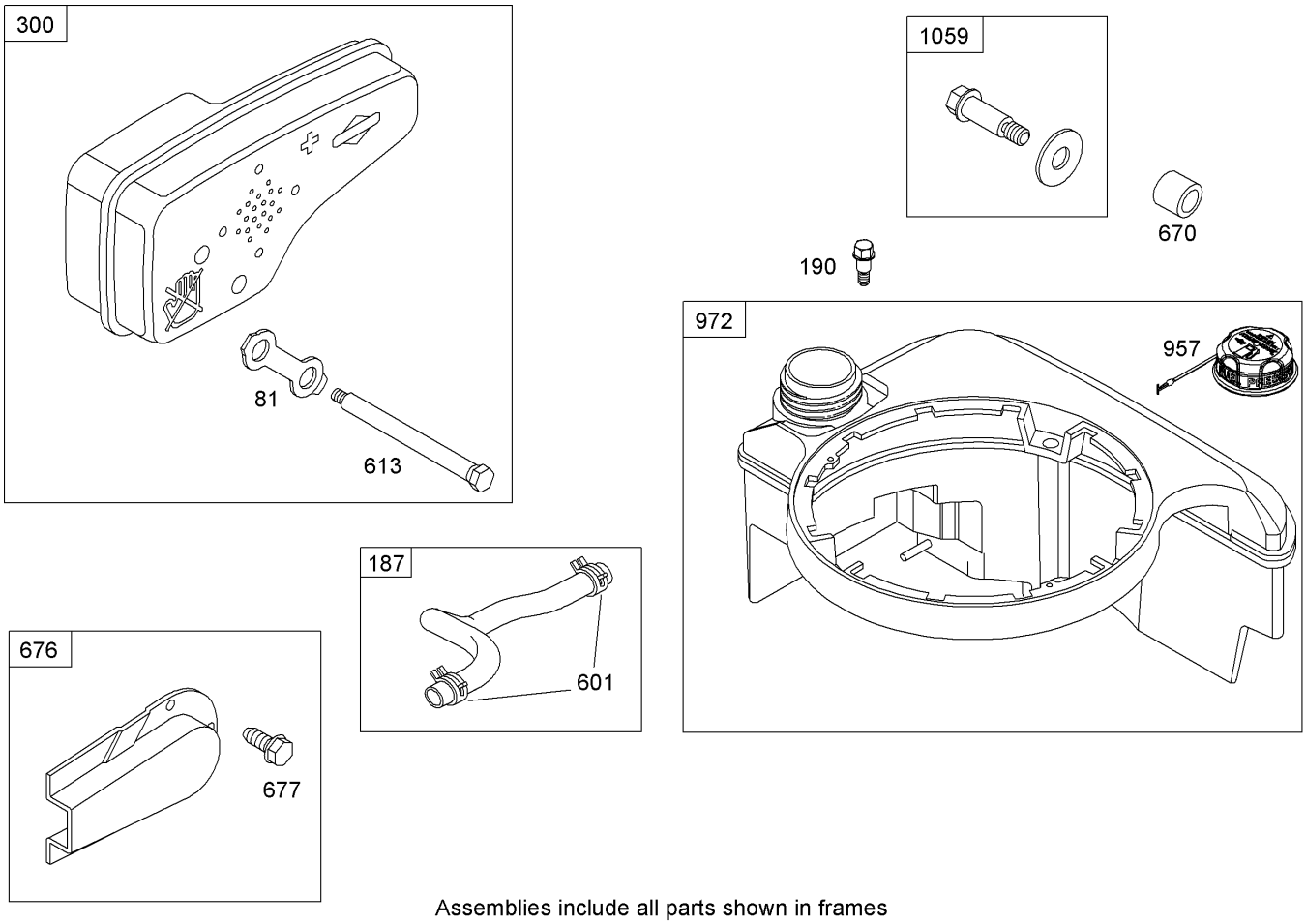
Ref	Part No.	Qty.	Description
❷❸163 ❹	272653s	1	Gasket-Cleaner, Air
❷425	690670	1	Screw (Air Cleaner Cover)
❷443	692523	1	Screw (Air Cleaner Primer Base)
❷445	491588s	1	Filter-Cartridge, Air Cleaner
❷529	691923	1	Grommet
966	792040	1	Base-Primer, Air Cleaner
❷968	692298	1	Cover-Cleaner, Air
❷976	694395	1	Primer-Carburetor



Assemblies include all parts shown in frames

Governor Assembly
Briggs and Stratton 126T05-1840-B1

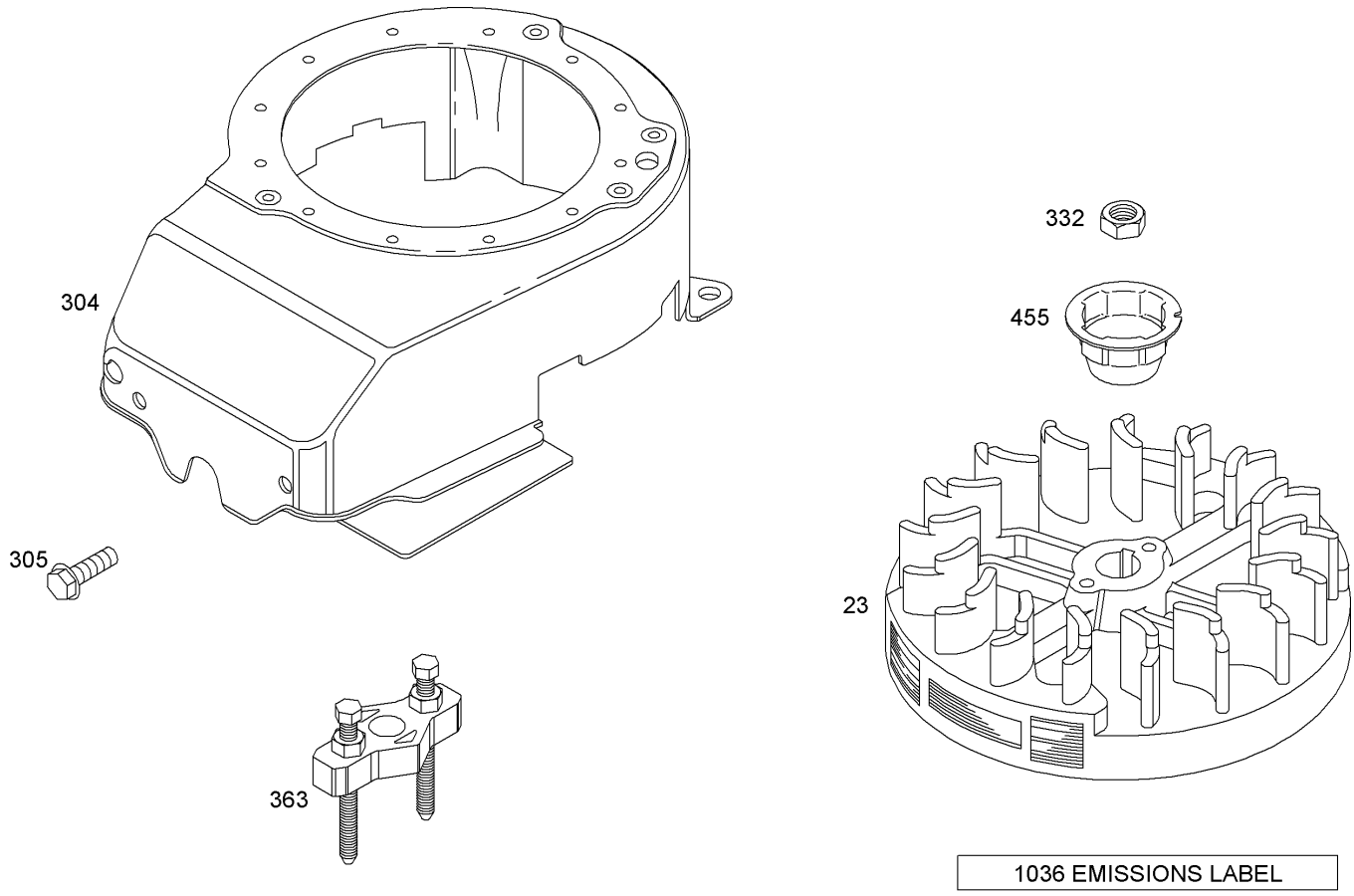
Ref	Part No.	Qty.	Description
❷188	690877	1	Screw (Control Bracket)
❷202	691829	1	Link-Governor, Mechanical
❷209	691852	1	Spring-Governor
❷222	793754	1	Bracket-Control
❷227	690783	1	Lever-Control, Governor
❷333	793353	1	Armature-Magneto
❷334	691061	1	Screw (Magneto Armature)
❷356	692390	1	Wire-Stop
❷505	691251	1	Nut (Governor Control Lever)
❷562	691119	1	Bolt (Governor Control Lever)
❷621	692310	1	Switch-Stop
❷635	793351	1	Boot-Spark Plug
❷❹668	493823	1	Spacer
❷745	691648	1	Screw (Brake)
❷851	692424	1	Terminal–Spark Plug
❷922	691831	1	Spring-Brake
❷923	691994	1	Brake ASM
❷935	499421	1	Switch-Interlock
❷1160	691627	1	Screw (Interlock Switch)



Assemblies include all parts shown in frames

Muffler and Fuel Tank Assembly
Briggs and Stratton 126T05-1840-B1

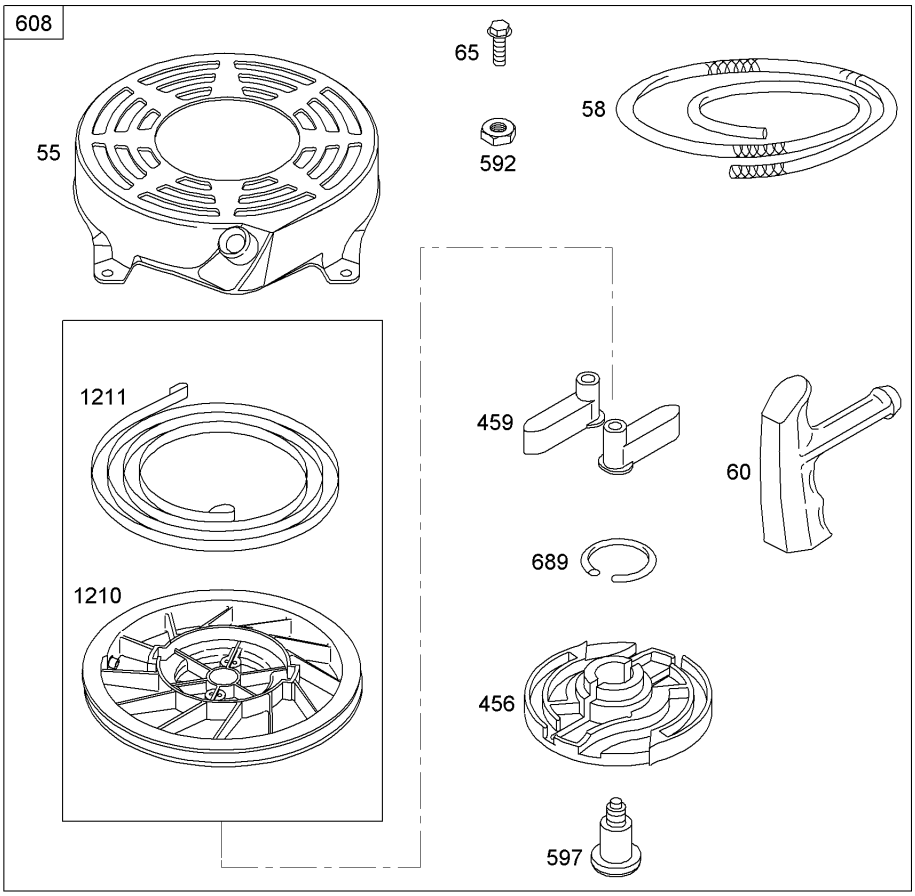
Ref	Part No.	Qty.	Description
❷81	691740	1	Lock-Screw, Muffler
❷187	791873	1	Line-Fuel (Molded)
❷190	690940	1	Screw (Fuel Tank)
❷300	692038	1	Muffler
❷601	791850	1	Clamp-Hose
❷613	691340	1	Screw (Muffler)
❷670	692294	1	Spacer-Tank, Fuel
❷676	493871	1	Deflector-Muffler
❷677	690661	1	Screw (Muffler Deflector)
❷957	699985	1	Cap-Tank, Fuel
❷972	699374	1	Tank-Fuel
❷1059	692311	1	Screw And Washer Kit

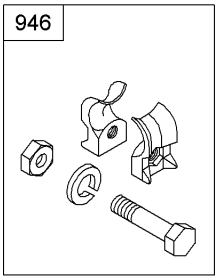


Assemblies include all parts shown in frames

Blower Housing Assembly
Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description
❷23	691987	1	Flywheel
❷304	493293	1	Housing-Blower
❷305	691108	1	Screw (Blower Housing)
❷332	690662	1	Nut (Flywheel)
❷363	19069	1	Puller-Flywheel
❷455	791960	1	Cup-Flywheel
❷1036		1	Label-Emissions

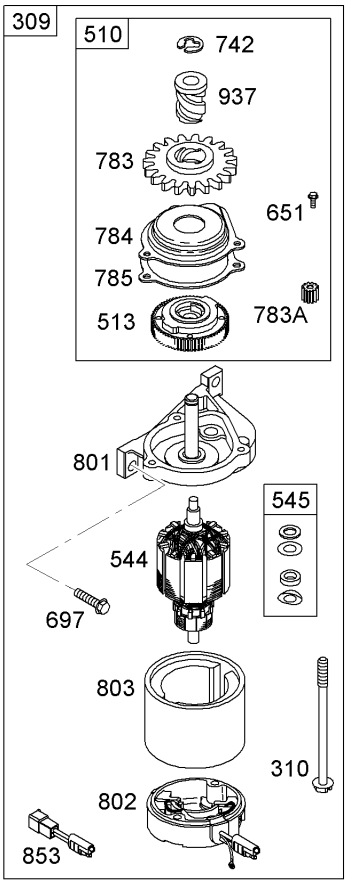




Assemblies include all parts shown in frames

Starter Assembly
Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description
❷55	691421	1	Housing-Starter, Rewind
❷58	697316	1	Rope-Starter (Cut To Required Length)
❷60	281434s	1	Grip-Rope, Starter
❷65	690837	1	Screw (Rewind Starter)
❷456	692299	1	Plate-Friction, Pawl
❷459	281505s	1	Ratchet-Pawl
❷592	690800	1	Nut (Rewind Starter)
❷597	691696	1	Screw (Pawl Friction Plate)
❷608	497680	1	Starter-Rewind
❷689	691855	1	Spring-Friction
❷946	691738	1	Stop-Rope
❷1210	498144	1	Pulley And Spring ASM (Pulley)
❷1211	498144	1	Pulley And Spring ASM (Spring)

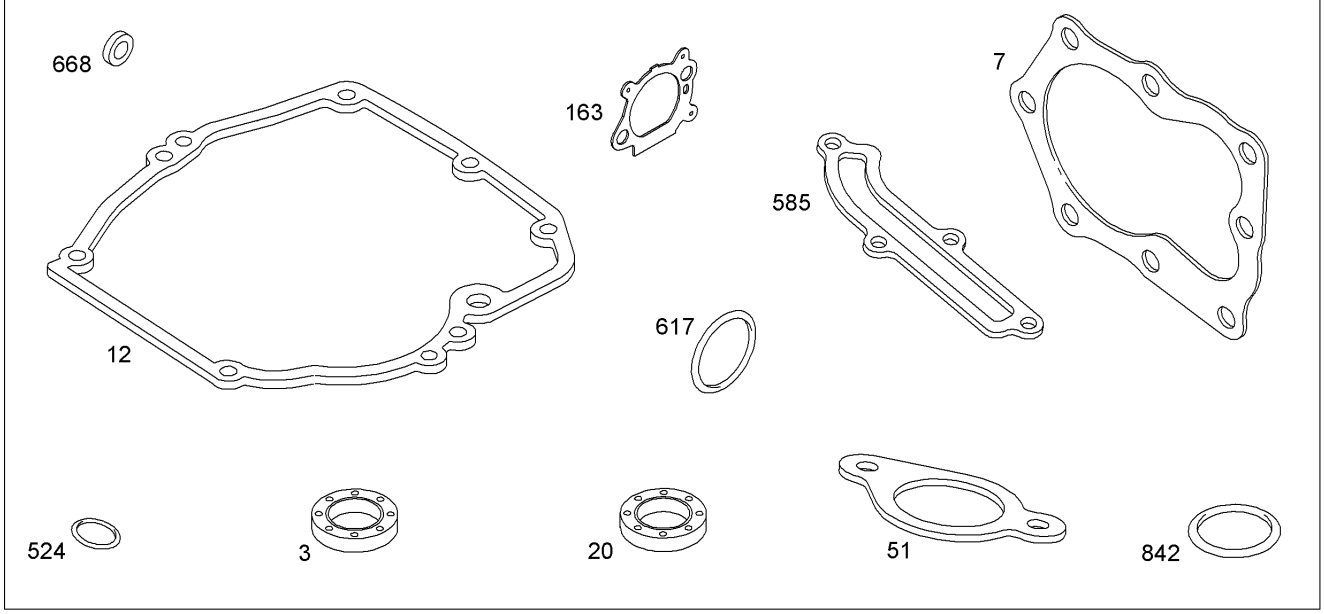


Assemblies include all parts shown in frames

Electric Starter Assembly
Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description
❷309	695550	1	Motor-Starter
❷310	692327	1	Bolt (Starter Motor)
❷510	494147	1	Drive-Starter
❷513	692358	1	Clutch-Drive
❷544	690786	1	Armature-Starter
❷545	492919	1	Washer Set
❷651	690345	1	Screw (Starter Gear Cover)
❷697	691127	1	Screw (Drive Cap)
❷742	93941	1	Retainer-E Ring
❷783	691918	1	Gear-Pinion
❷783A	691269	1	Gear-Pinion
❷784	692341	1	Cover-Gear, Starter
❷785	692352	1	Gasket-Cover, Starter
❷801	690782	1	Cap-Drive
❷802	695267	1	Cap-End
❷803	695266	1	Housing-Starter
❷853	695268	1	Adapter-Wire
❷937	691325	1	Spline-Starter

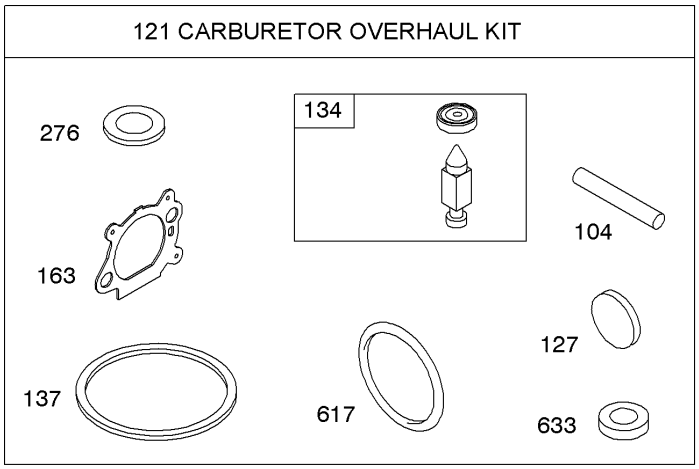
358 ENGINE GASKET SET

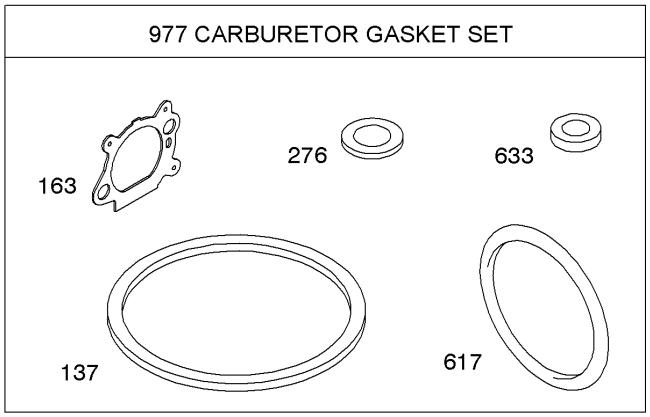


Assemblies include all parts shown in frames

Engine Gasket Set
Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description
❷❹3	299819s	1	Seal-Oil (Magneto Side)
❷❹7	692249	1	Gasket-Head, Cylinder
❷❹12	692232	1	Gasket-Crankcase (.015 STD)
❷❹20	399781s	1	Seal-Oil (PTO Side)
❷❹51	272199s	1	Gasket-Intake
❷❸163	272653s	1	Gasket-Cleaner, Air
❹❺ ❷358	497316	1	Engine Gasket Set
❷❹524	692296	1	Seal-O Ring (Dipstick Tube)
❷❹585	691879	1	Gasket-Passage, Breather
❷❸617	270344s	1	Seal-O Ring (Intake Manifold)
❹❺ ❷❹668	493823	1	Spacer
❷❹842	691031	1	Seal, O-Ring (Dipstick)





Assemblies include all parts shown in frames

Carburetor Overhaul Kit
Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description
❷❸104	691242	1	Pin-Hinge, Float
❷121	498260	1	Carburetor Overhaul Kit
❷❸127	694468	1	Plug-Welch
❷❸134	398188	1	Needle And Seat Kit
❷❸137 ❺	693981	1	Gasket-Bowl, Float
❷❸163 ❹❺	272653s	1	Gasket-Cleaner, Air
❷❸276 ❺	271716	1	Washer-Sealing
❷❸617 ❹❺	270344s	1	Seal, O-Ring (Intake Manifold)
❷❸633 ❺	691321	1	Seal-Shaft, Choke Throttle
❷977	498261	1	Carburetor Gasket Set

Attachments and Accessories

For 447E - R48 Recycling Mower

Product Name	Model/Part
P2P Assist Handle Kit	99-6384

NOTES

HAYTER LIMITED, SPELLBROOK, BISHOP'S STORTFORD, HERTS. CM23 4BU, ENGLAND