

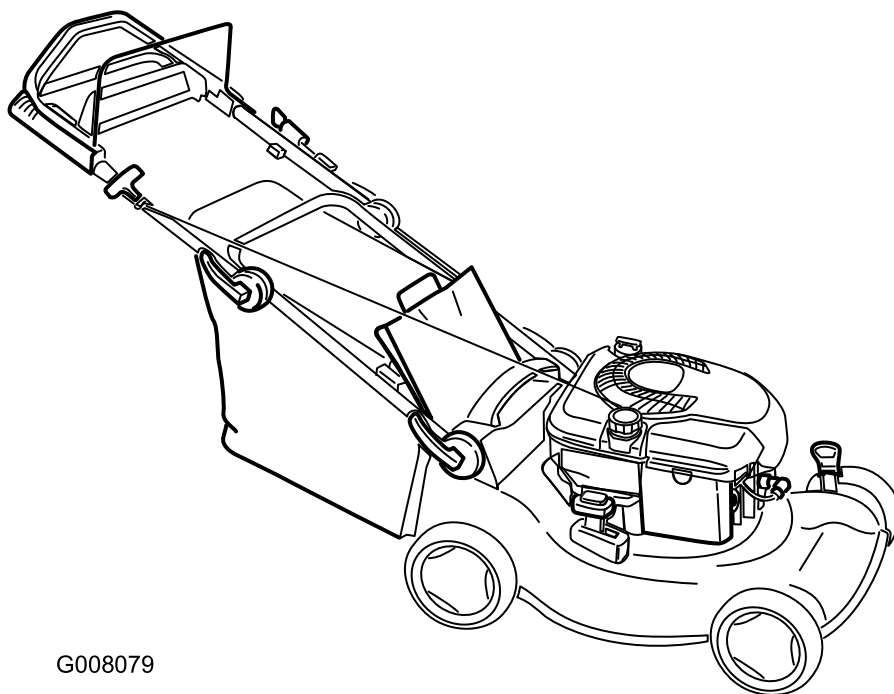


HAYTER

MAKERS OF THE FINEST MOWERS

Parts Catalogue

R48 Recycling Mower



G008079

Code 447E

Serial No. 280T00001

Manual Part No. 111-2133 Rev B

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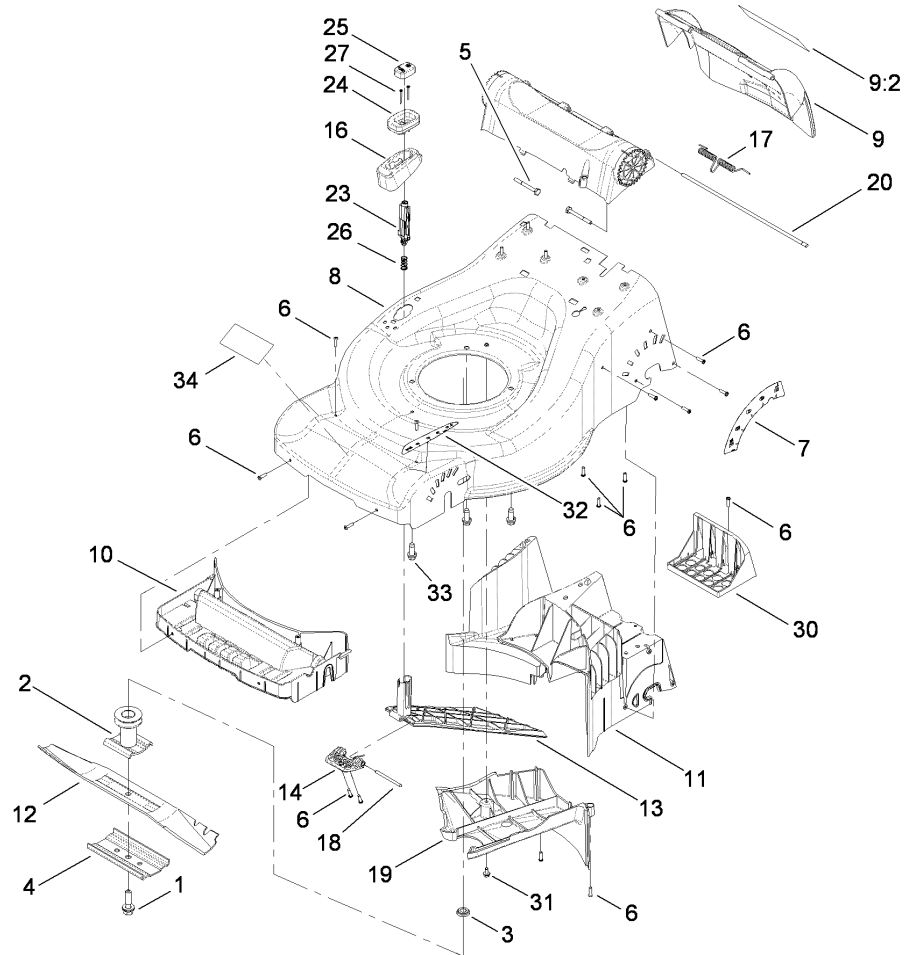
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHE. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HS. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

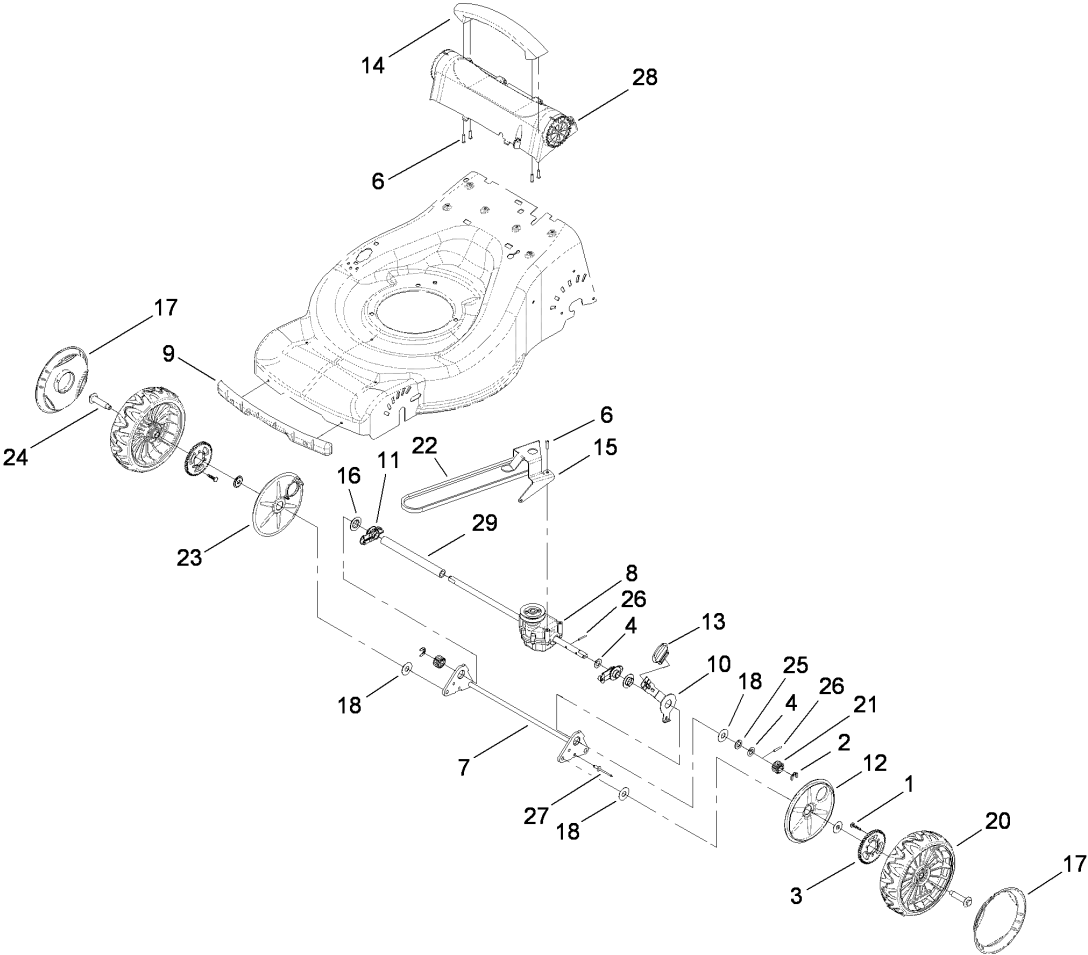
Footnotes

- | | |
|--|---|
| ❶ Not serviced separately | ❷ Obtain from your local Briggs & Stratton dealer |
| ❸ Included in Carburetor Overhaul Kit (Ref. No. 121) | ❹ Included in Engine Gasket Set (Ref. No. 358) |
| ❺ Included in Carburetor Gasket Set (Ref. No. 977) | |



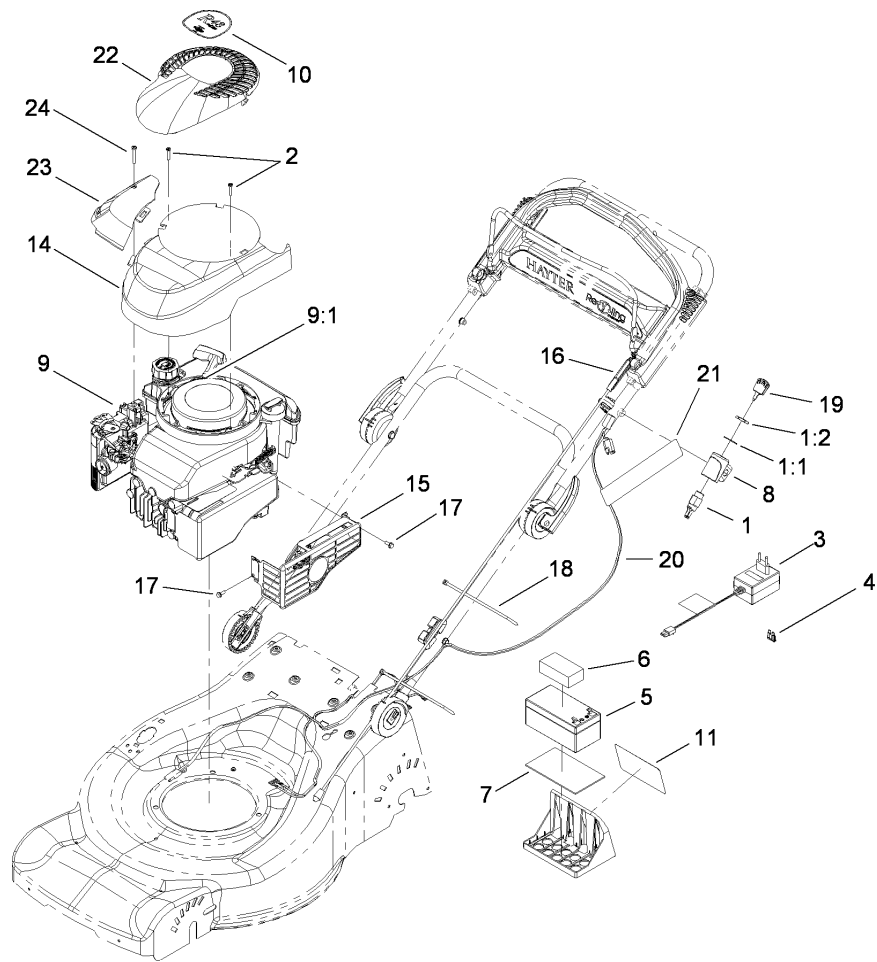
Deck and Baffle Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	105-8579	1	Bolt-Blade	27	110-7143	2	Screw-Torx, Pan Head
2	106-3987	1	Blade Driver ASM	30	110-7154	1	Tray-Battery
3	106-3999	1	Spacer-Driver	31	110-7170	1	Screw-HH
4	108-3766	1	Support-Blade	32	110-7178	1	Decal-HOC
5	110-7110	2	Screw-HH	33	110-7182	3	Screw-Taptite, HWH
6	110-1271	23	Screw-Torx, Pan Head	34	410087	1	Decal-Hayter
7	110-7058	1	Decal-HOC, Rear				
8	115-2784	1	Housing-Deck				
9	114-5373	1	Rear Door ASM				
9:2	110-7126	1	Decal-Warning				
10	110-7066	1	Baffle-Front				
11	114-5380	1	Baffle-Rear				
12	110-7080	1	Blade				
13	110-7094	1	Door-Recycle				
14	110-7095	1	Hinge-Door, Recycle				
16	110-7097	1	Cover-Door, Recycle				
17	110-7107	1	Spring-Torsion				
18	110-7108	1	Pin-Hinge				
19	110-7109	1	Cover-Belt				
20	110-7119	1	Bar-Pivot, Rear Door				
23	110-7129	1	Latch-Recycle				
24	110-7136	1	Housing-Knob				
25	110-7138	1	Knob				
26	110-7141	1	Spring-Compression				



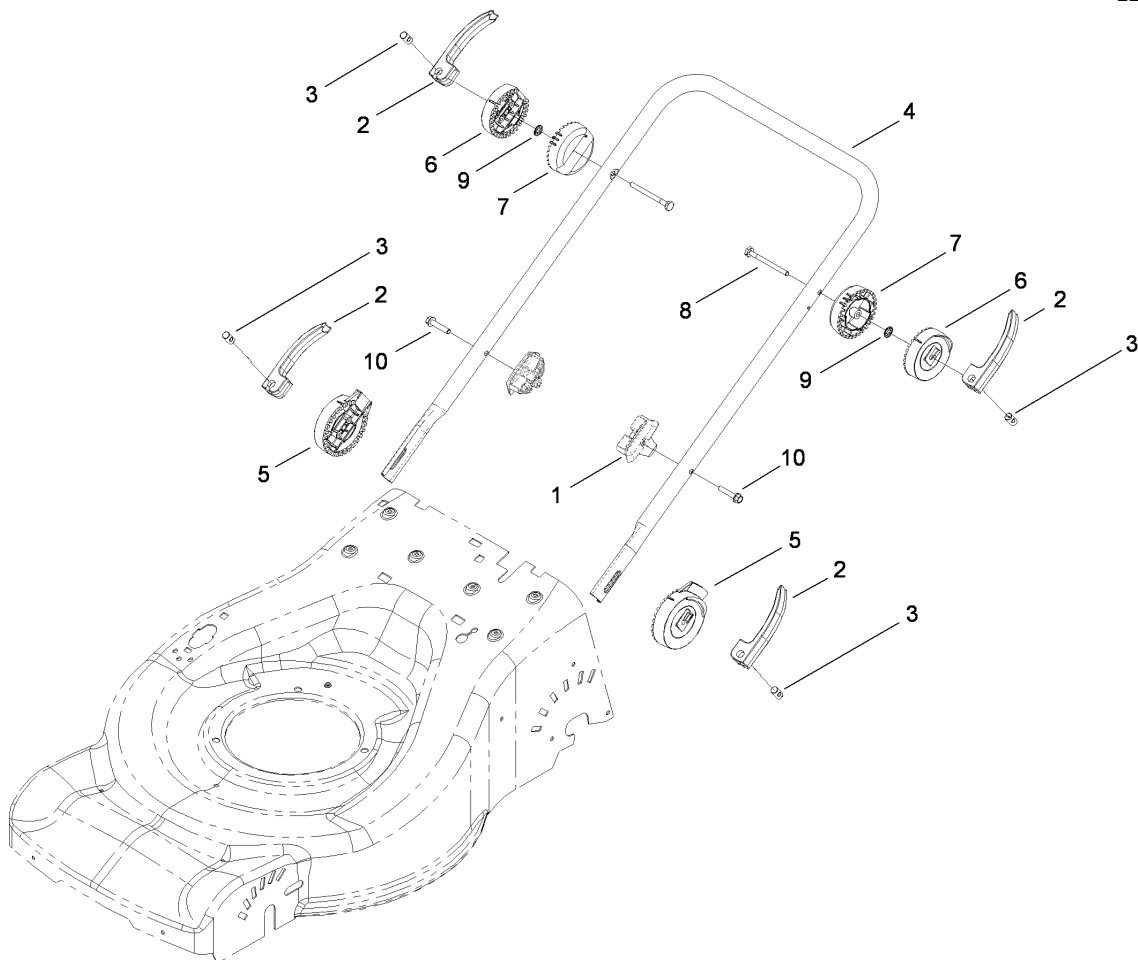
Drive Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	27-6260	6	Screw-Drive	27	110-7193	1	Rivet-Pop
2	65-2720	2	Ring-Clip, Locking	28	114-5372	1	Mount-Handle
3	105-3035	2	Gear-Wheel, 52T	29	115-3850	1	Spacer
4	112-3911	2	Washer-Thrust, Keyed				
6	110-1271	7	Screw-Torx, Pan Head				
7	110-7016	1	Pivot Bar ASM				
8	110-7042	1	Gearbox ASM				
9	110-7067	1	Bumper-Front				
10	110-7073	1	Lever-HOC, Rear				
11	110-7112	2	Bushing-Camlock				
12	110-7114	2	Cover-Wheel				
13	110-7125	1	Knob-HOC				
14	110-7155	1	Handle-Rear				
15	110-7158	1	Bracket-Gear Case				
16	110-7171	2	Spacer-Flange				
17	110-7174	2	Cover-Wheel, Rear				
18	110-7179	3	Washer				
20	110-7254	2	Rear Wheel ASM				
21	110-9417	2	Pinion				
22	110-9429	1	V-Belt				
23	614426	2	Washer-Stepped				
24	614650	2	Bolt-Shoulder				
25	110-7191	1	Washer-Thrust				
26	110-7192	2	Pin-Roll				



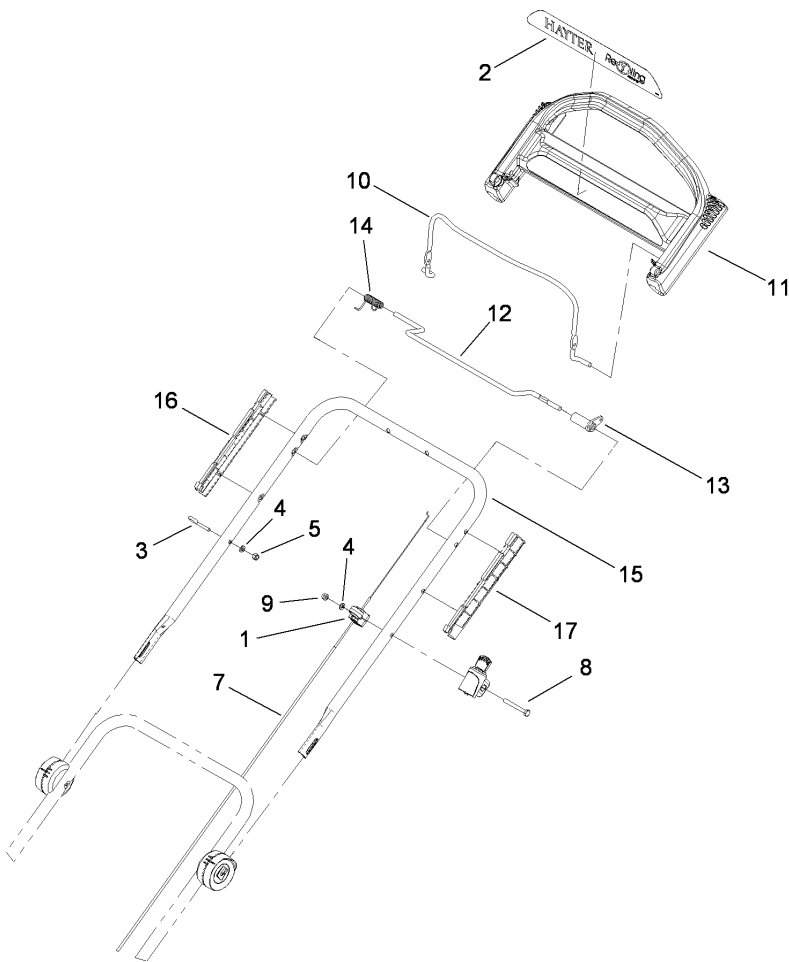
Engine Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	46-5780	1	Switch-Starter	23	115-3861	1	Cover-Control
1:1	3254-5	1	Washer-Tooth	24	115-3862	1	Screw-PPH
1:2	218-461	1	Nut-HH				
2	93-0231	2	Screw-PPH				
3	HY412010	1	Power Supply ASM				
4	99-6124	2	Fuse-40 Amp				
5	106-8397	1	Battery-12 Volt				
6	107-3774	1	Foam-Battery, Top				
7	108-0987	1	Foam-Battery				
8	108-9760	1	Mount-Switch				
9		1	Engine-Briggs & Stratton, 126T05-1840-B1				
9:1	2210-316	1	Stop-Rope				
10	111-1906	1	Decal				
11	110-7059	1	Decal-Fuse				
14	115-3859	1	Shroud				
15	115-2787	1	Shield-Muffler				
16	110-9163	1	Cable-Brake				
17	32144-1	3	Screw-Taptite				
18	614249	2	Strap-Tie				
19	700918	1	Key				
20	110-9165	1	Harness-Wiring				
21	104-7953	1	Decal-Harness				
22	115-3860	1	Cover-Rewind				



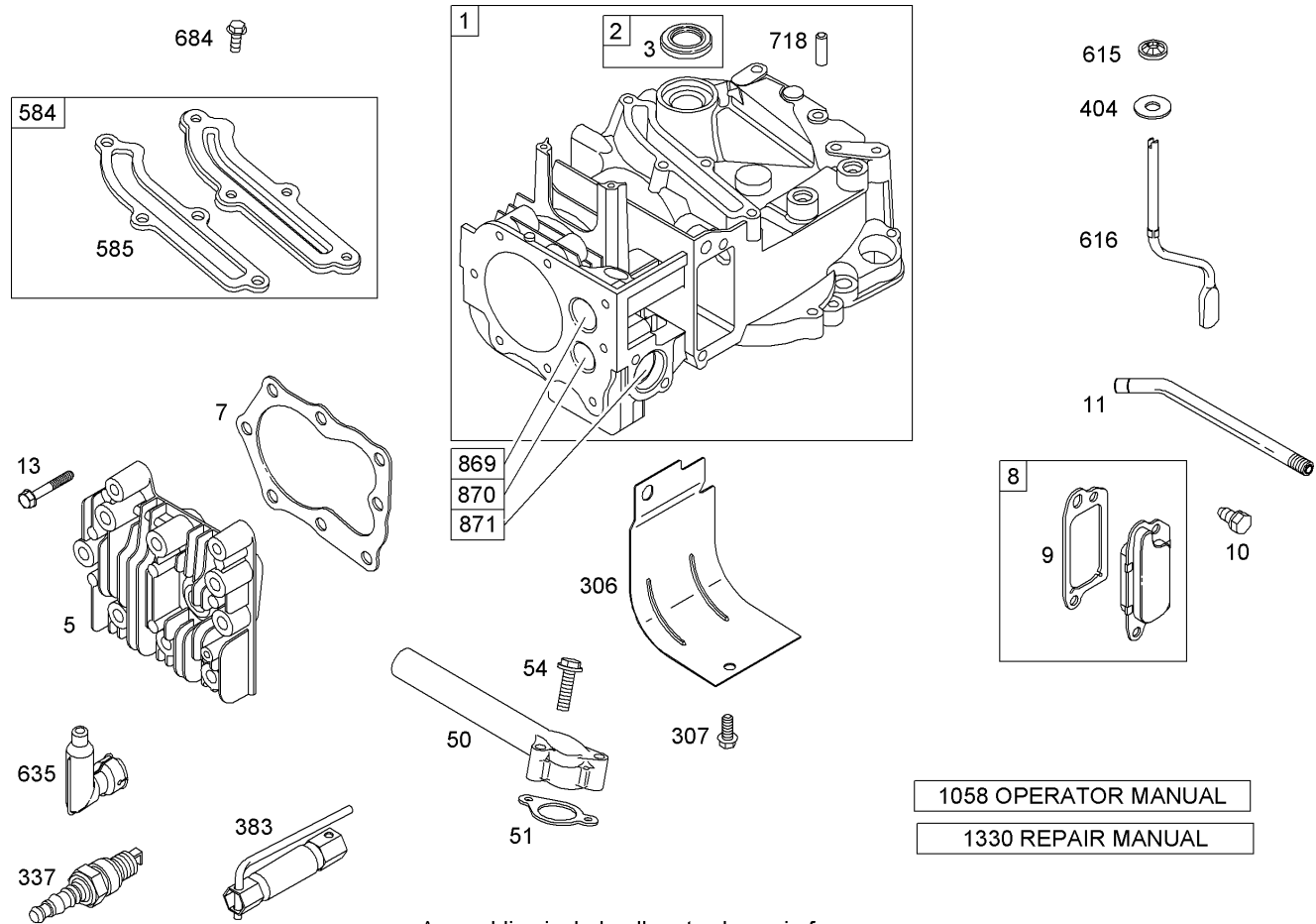
Lower Handle Assembly

Ref	Part No.	Qty.	Description				
1	112-3928	2	Anchor-Bag				
2	115-2791	4	Lever-Locking, Handle				
3	110-1180	4	Pivot-Pin, Threaded				
4	110-7083	1	Handle-Hoop, Lower				
5	114-5381	2	Adapter-Ratchet, Lower				
6	110-7156	2	Adapter-Ratchet, Midpoint				
7	110-7157	2	Adapter-Clamp, Midpoint				
8	110-7161	2	Screw-HH				
9	110-7188	2	Washer-Starlock, Push				
10	32144-110	2	Screw-HWH				



Upper Handle Assembly

Ref	Part No.	Qty.	Description				
1	99-5239	1	Anchor-Cable				
2	111-1905	1	Decal-Ads, Handle				
3	110-7186	1	Guide-Cord				
4	110-8450	2	Washer				
5	110-8451	1	Nut-Hex, Nyloc				
7	110-9162	1	Cable-Traction				
8	321-50	1	Screw-HH				
9	3296-73	1	Nut-Lock, NI				
10	104-8679-03	1	Bail-Brake				
11	104-8678	1	Handle-Control				
12	99-1588	1	Bar-Control, Traction				
13	99-1589	1	Lever-Traction				
14	104-8690	1	Spring-Torsion				
15	114-5369	1	Handle-Upper				
16	105-6841	1	Guide-RH				
17	105-6842	1	Guide-LH				



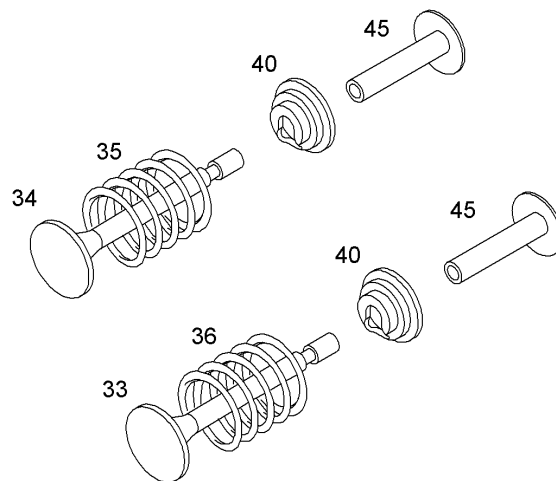
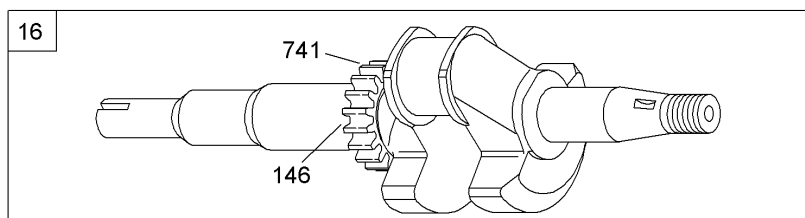
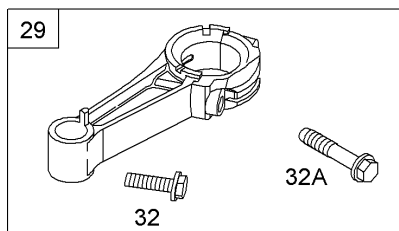
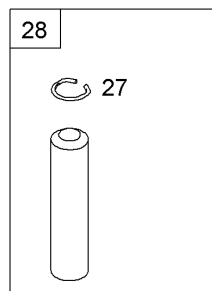
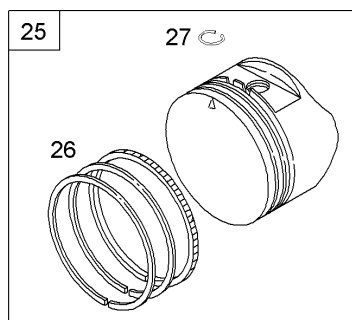
Assemblies include all parts shown in frames

Cylinder Assembly

Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description
1	697322	1	Cylinder ASM
2	399269	1	Bushing And Seal Kit
3	299819s	1	Seal-Oil (Magneto Side)
4	691160	1	Head-Cylinder
5	692249	1	Gasket-Head, Cylinder
6	695250	1	Breather ASM
7	696125	1	Gasket-Breather
8	691125	1	Screw (Breather ASM)
9	691781	1	Tube-Breather
10	690912	1	Screw (Cylinder Head)
11	497465	1	Manifold-Intake
12	272199s	1	Gasket-Intake
13	691650	1	Screw (Intake Manifold)
14	690450	1	Shield-Cylinder
15	690345	1	Screw (Cylinder Shield)
16	802592s	1	Plug-Spark
17	89838s	1	Wrench-Spark Plug
18	690272	1	Washer (Governor Crank)
19	697734	1	Cover-Passage, Breather
20	691879	1	Gasket-Passage, Breather
21	690340	1	Retainer-Shaft, Governor
22	698801	1	Crank-Governor
23	793351	1	Boot-Spark Plug
24	690345	1	Screw (Breather Passage Cover)

Ref	Part No.	Qty.	Description
1	690959	1	Pin-Locating
2	691155	1	Seat-Valve (Intake)
3	690380	1	Seat-Valve (Exhaust)
4	262001	1	Bushing-Guide (Exhaust)
5	63709	1	Bushing-Guide (Intake)
6	MS3262	1	Operator Manual (West)
7	MS3786	1	Operator Manual (East)
8	270962	1	Repair Manual

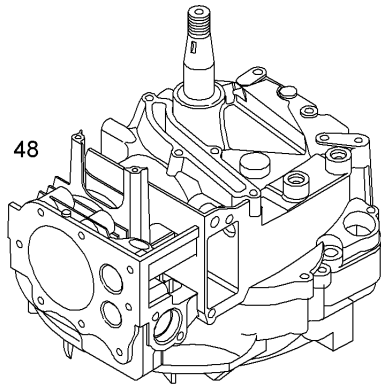


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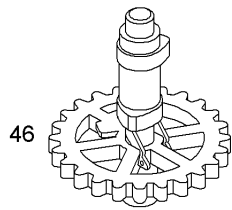
Crankshaft Assembly

Briggs and Stratton 126T05-1840-B1

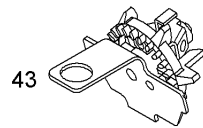
Ref	Part No.	Qty.	Description				
216	696009	1	Crankshaft				
224	222698s	1	Key-Flywheel				
225	791097	1	Piston ASM (STD)				
225	791326	1	Piston ASM (.020 O S)				
226	791098	1	Ring Set (STD)				
226	791324	1	Ring Set (.020 O S)				
227	691866	1	Lock-Pin, Piston				
228	499423	1	Pin-Piston (STD)				
229	499424	1	Rod-Connecting (STD)				
232	691664	1	Screw (Connecting Rod)				
232A	695759	1	Screw (Connecting Rod)				
233	262651s	1	Valve-Exhaust				
234	262652s	1	Valve-Intake				
235	691270	1	Spring-Valve (Intake)				
236	691270	1	Spring-Valve (Exhaust)				
240	692194	1	Retainer-Valve				
245	690548	1	Tappet-Valve				
2146	690979	1	Key-Timing				
2741	691830	1	Gear-Timing				



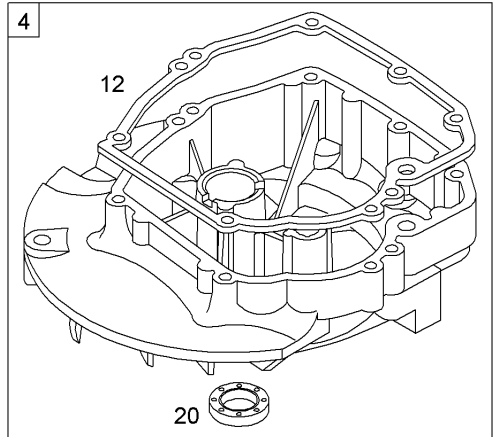
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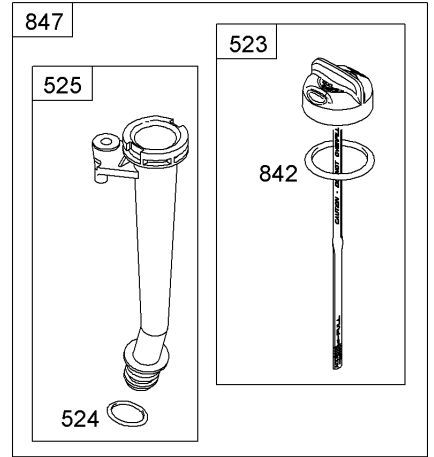
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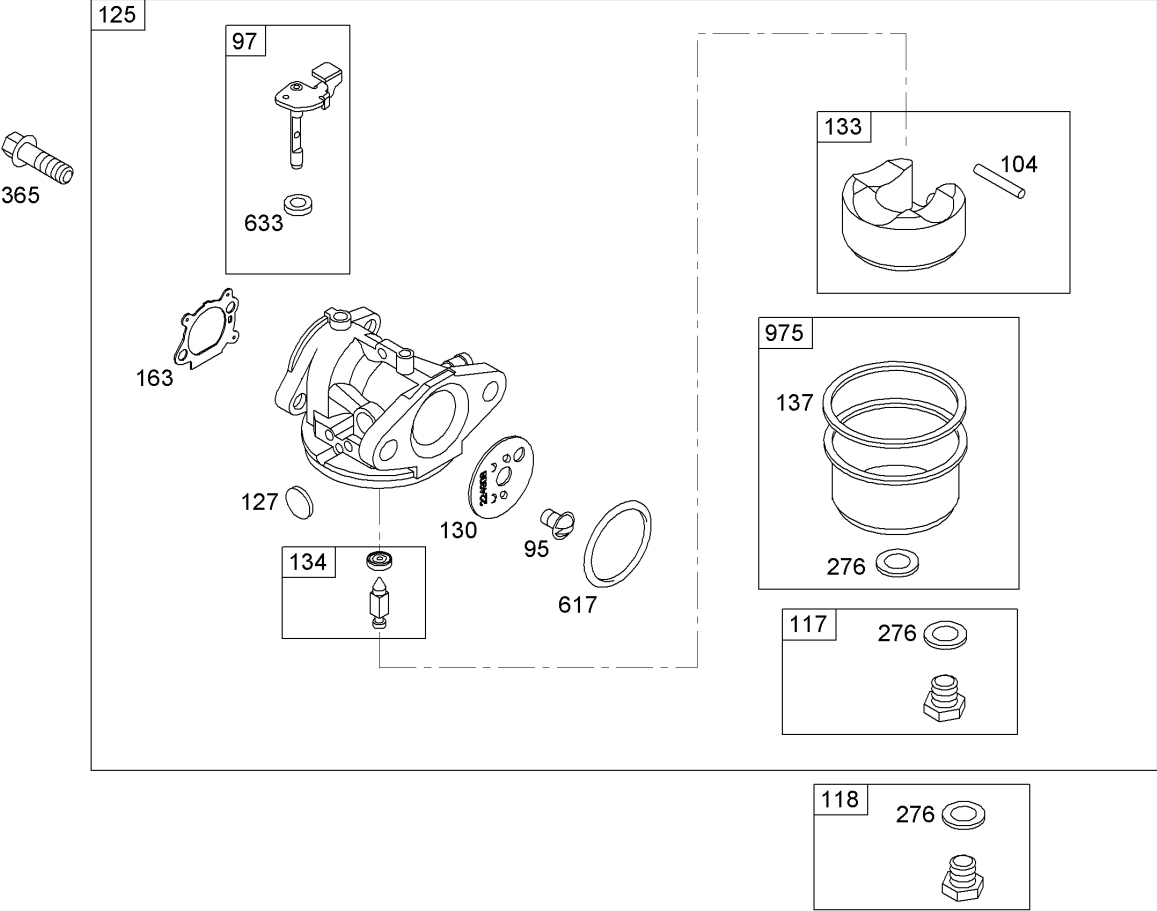
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Assemblies include all parts shown in frames

Crankcase Assembly

Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description				
24	493279	1	Sump-Engine				
2412	692232	1	Gasket-Crankcase (.015 STD)				
215	691680	1	Plug-Drain, Oil				
2420	399781s	1	Seal-Oil				
222	691092	1	Screw (Engine Sump)				
243	691997	1	Slinger-Oil, Governor				
246	691449	1	Camshaft				
248	792742	1	Sump-Engine				
2287	690940	1	Screw (Dipstick Tube)				
2523	499621	1	Dipstick				
24524	692296	1	Seal, O-Ring (Dipstick Tube)				
2525	495265	1	Tube-Dipstick				
24842	691031	1	Seal, O-Ring (Dipstick Tube)				
2847	692047	1	Dipstick Tube ASM				

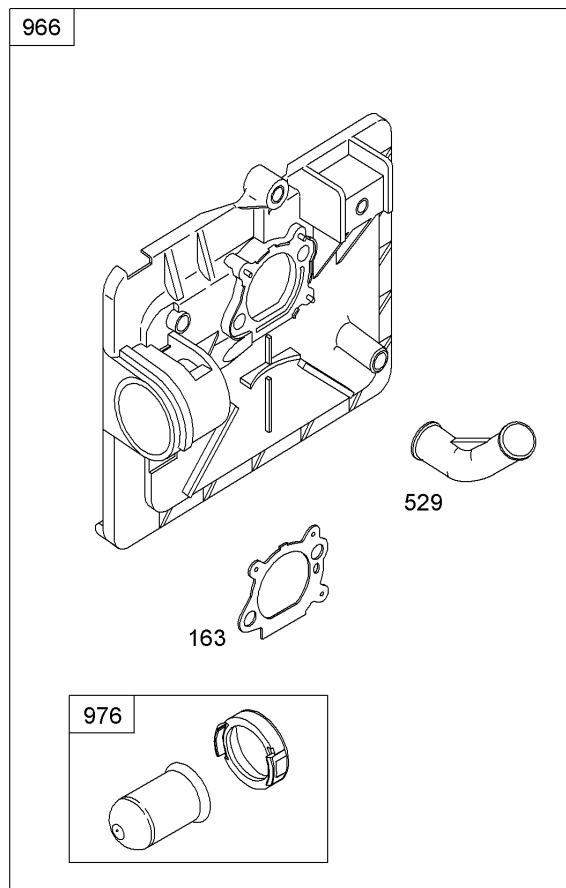
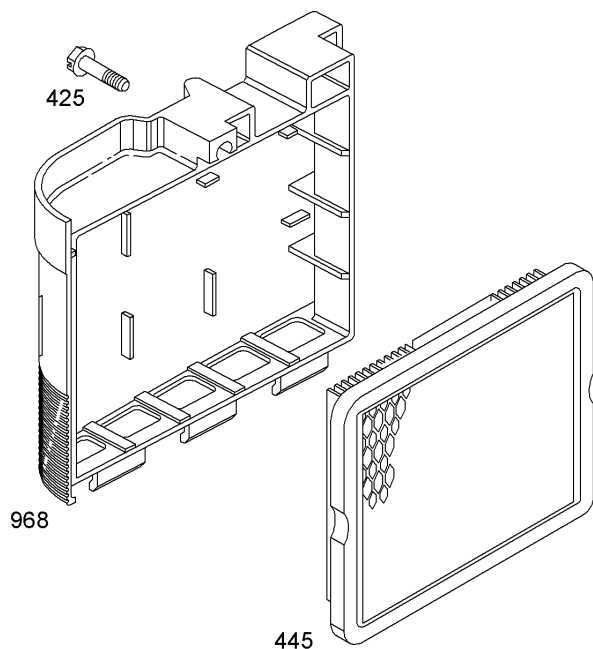


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Carburetor Assembly

Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description				
295	691636	1	Screw (Throttle Valve)				
297	696565	1	Shaft-Throttle				
23104	691242	1	Pin-Hinge, Float				
2117	498978	1	Jet-Main (STD)				
2118	494870	1	Jet-Main (High Altitude)				
2125	498170	1	Carburetor				
23127	694468	1	Plug-Welch				
2130	696564	1	Valve-Throttle				
2133	398187	1	Float-Carburetor				
23134	398188	1	Needle And Seat Kit				
23137	693981	1	Gasket-Bowl, Float				
5							
23163	272653	1	Gasket-Cleaner, Air				
45							
23276	271716	1	Washer-Sealing				
5							
2365	692524	1	Screw (Carburetor)				
23617	270344s	1	Seal, O-Ring (Intake Manifold)				
5							
23633	691321	1	Seal-Shaft, Choke Throttle				
5							
2975	493640	1	Bowl-Float				

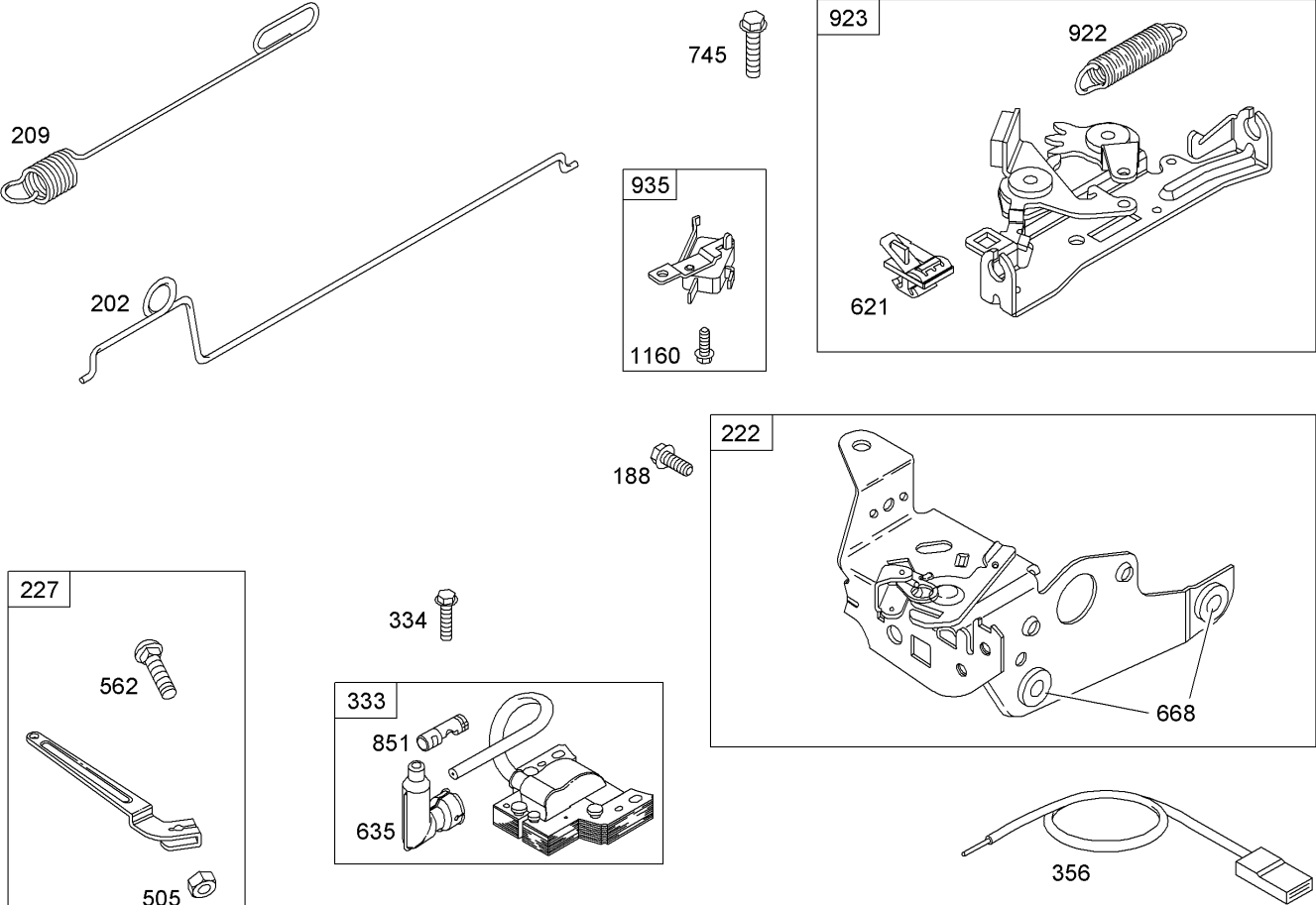


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Air Cleaner Assembly

Briggs and Stratton 126T05-1840-B1

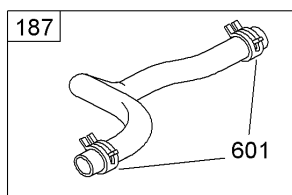
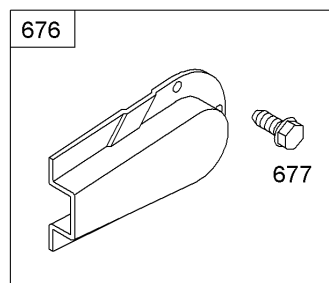
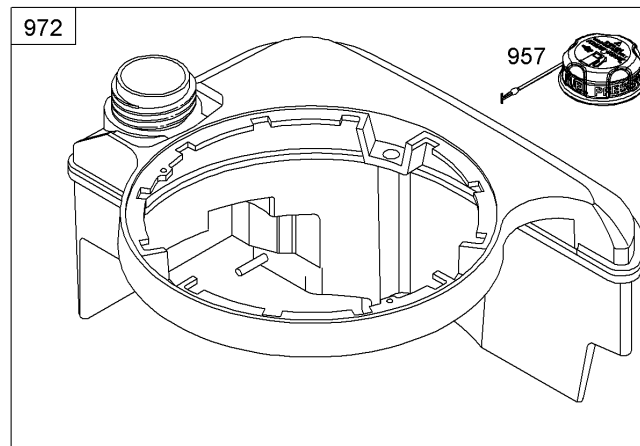
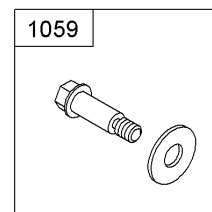
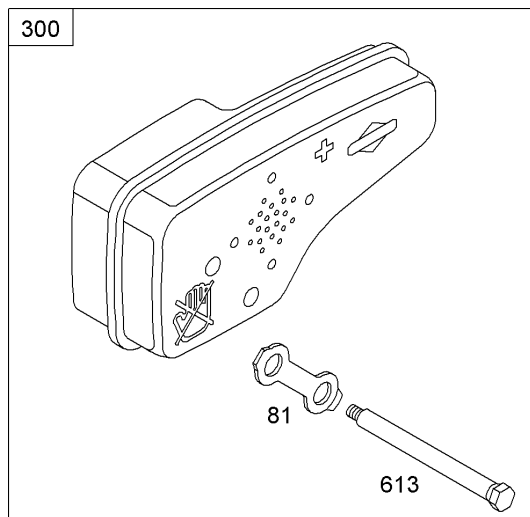
Ref	Part No.	Qty.	Description
2 3 163 4	272653s	1	Gasket-Cleaner, Air
2 425	690670	1	Screw (Air Cleaner Cover)
2 443	692523	1	Screw (Air Cleaner Primer Base)
2 445	491588s	1	Filter-Cartridge, Air Cleaner
2 529	691923	1	Grommet
966	792040	1	Base-Primer, Air Cleaner
2 968	692298	1	Cover-Cleaner, Air
2 976	694395	1	Primer-Carburetor



Assemblies include all parts shown in frames

Governor Assembly
Briggs and Stratton 126T05-1840-B1

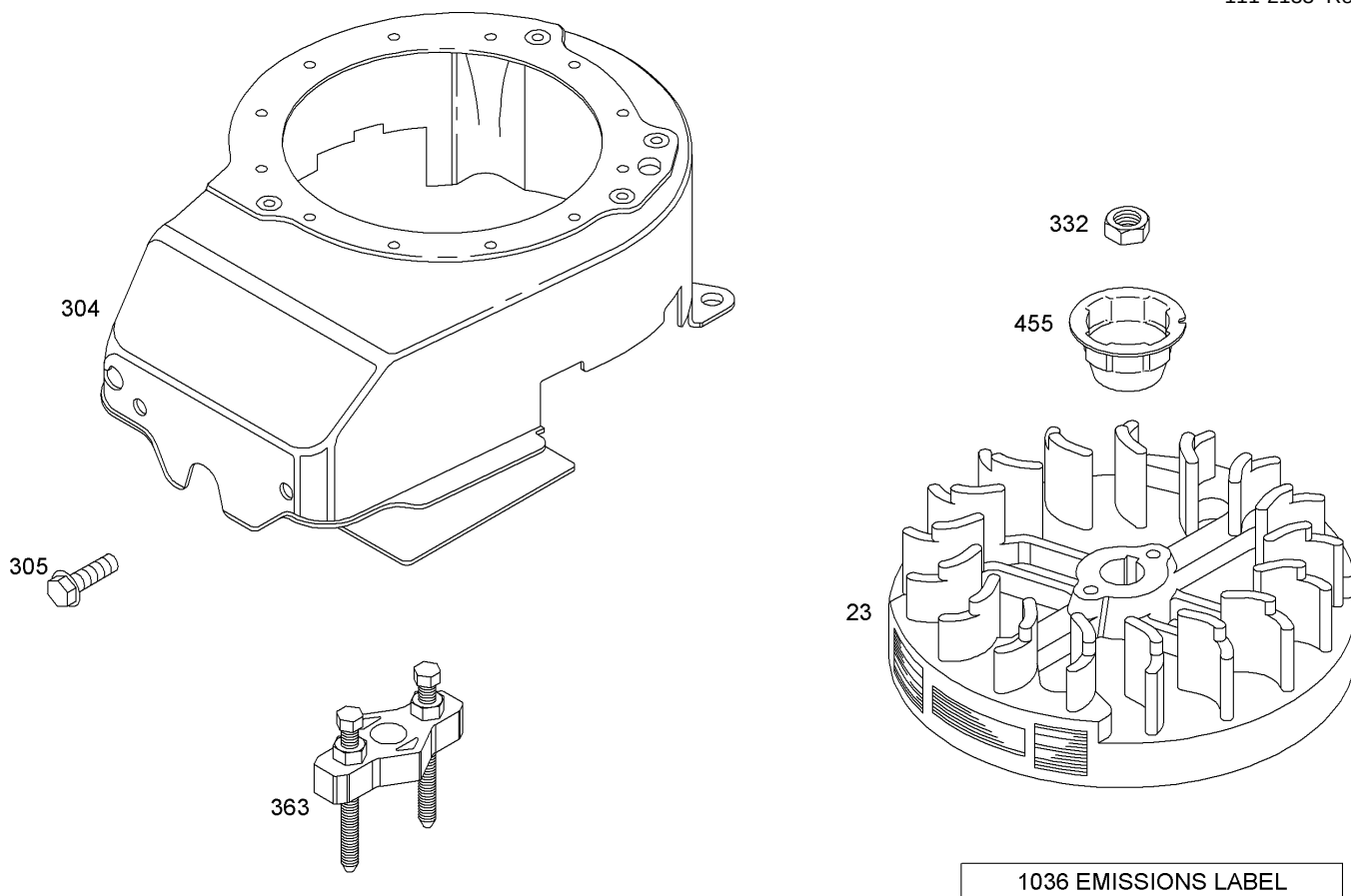
Ref	Part No.	Qty.	Description				
2188	690877	1	Screw (Control Bracket)				
2202	691829	1	Link-Governor, Mechanical				
2209	691852	1	Spring-Governor				
2222	793754	1	Bracket-Control				
2227	690783	1	Lever-Control, Governor				
2333	793353	1	Armature-Magneto				
2334	691061	1	Screw (Magneto Armature)				
2356	692390	1	Wire-Stop				
2505	691251	1	Nut (Governor Control Lever)				
2562	691119	1	Bolt (Governor Control Lever)				
2621	692310	1	Switch-Stop				
2635	793351	1	Boot-Spark Plug				
2668	493823	1	Spacer				
2745	691648	1	Screw (Brake)				
2851	692424	1	Terminal-Spark Plug				
2922	691831	1	Spring-Brake				
2923	691994	1	Brake ASM				
2935	499421	1	Switch-Interlock				
21160	691627	1	Screw (Interlock Switch)				



Assemblies include all parts shown in frames

Muffler and Fuel Tank Assembly Briggs and Stratton 126T05-1840-B1

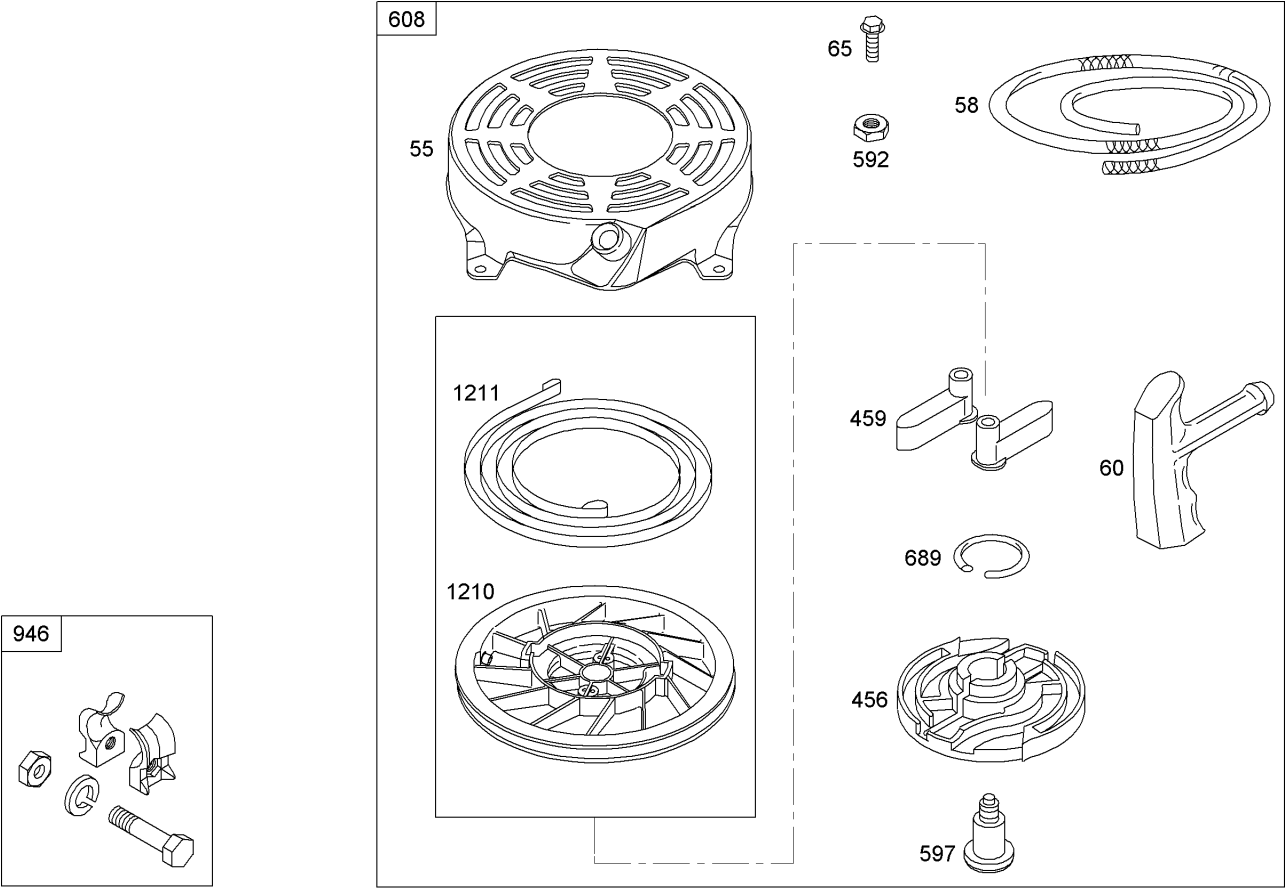
Ref	Part No.	Qty.	Description
281	691740	1	Lock-Screw, Muffler
2187	791873	1	Line-Fuel (Molded)
2190	690940	1	Screw (Fuel Tank)
2300	692038	1	Muffler
2601	791850	1	Clamp-Hose
2613	691340	1	Screw (Muffler)
2670	692294	1	Spacer-Tank, Fuel
2676	493871	1	Deflector-Muffler
2677	690661	1	Screw (Muffler Deflector)
2957	699985	1	Cap-Tank, Fuel
2972	699374	1	Tank-Fuel
21059	692311	1	Screw And Washer Kit



Assemblies include all parts shown in frames

Blower Housing Assembly Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description				
223	691987	1	Flywheel				
2304	493293	1	Housing-Blower				
2305	691108	1	Screw (Blower Housing)				
2332	690662	1	Nut (Flywheel)				
2363	19069	1	Puller-Flywheel				
2455	791960	1	Cup-Flywheel				
21036		1	Label-Emissions				

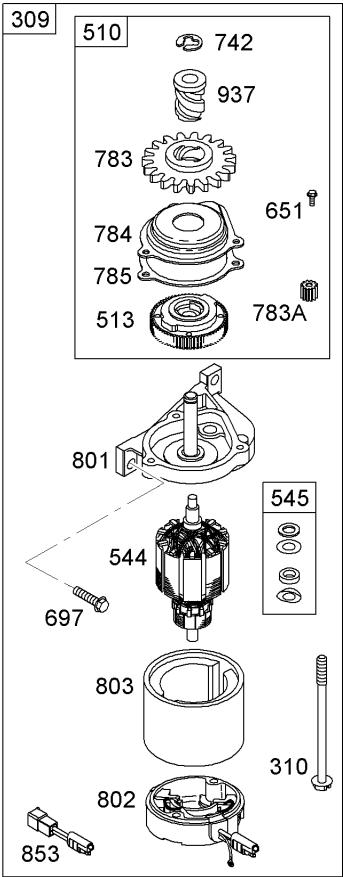


Assemblies include all parts shown in frames

Starter Assembly

Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description				
②55	691421	1	Housing-Starter, Rewind				
②58	697316	1	Rope-Starter (Cut To Required Length)				
②60	281434s	1	Grip-Rope, Starter				
②65	690837	1	Screw (Rewind Starter)				
②456	692299	1	Plate-Friction, Pawl				
②459	281505s	1	Ratchet-Pawl				
②592	690800	1	Nut (Rewind Starter)				
②597	691696	1	Screw (Pawl Friction Plate)				
②608	497680	1	Starter-Rewind				
②689	691855	1	Spring-Friction				
②946	691738	1	Stop-Rope				
②1210	498144	1	Pulley And Spring ASM (Pulley)				
②1211	498144	1	Pulley And Spring ASM (Spring)				



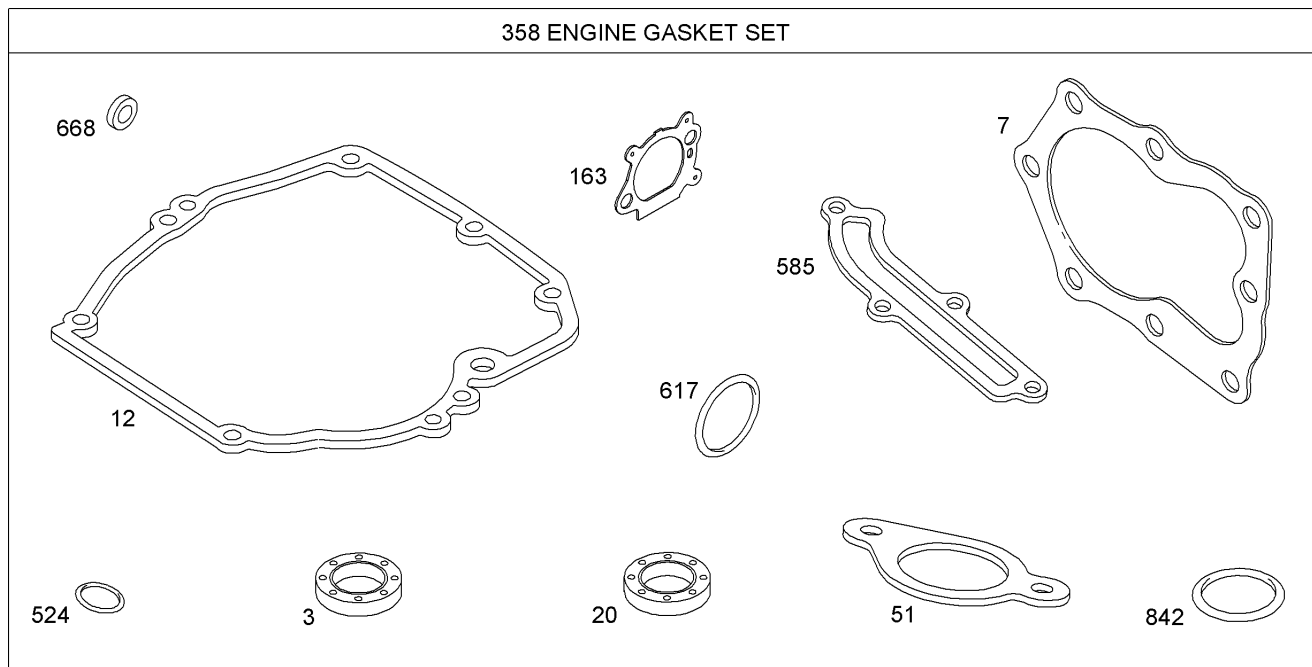
Assemblies include all parts shown in frames

Electric Starter Assembly

Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description				
2309	695550	1	Motor-Starter				
2310	692327	1	Bolt (Starter Motor)				
2510	494147	1	Drive-Starter				
2513	692358	1	Clutch-Drive				
2544	690786	1	Armature-Starter				
2545	492919	1	Washer Set				
2651	690345	1	Screw (Starter Gear Cover)				
2697	691127	1	Screw (Drive Cap)				
2742	93941	1	Retainer-E Ring				
2783	691918	1	Gear-Pinion				
2783A	691269	1	Gear-Pinion				
2784	692341	1	Cover-Gear, Starter				
2785	692352	1	Gasket-Cover, Starter				
2801	690782	1	Cap-Drive				
2802	695267	1	Cap-End				
2803	695266	1	Housing-Starter				
2853	695268	1	Adapter-Wire				
2937	691325	1	Spline-Starter				

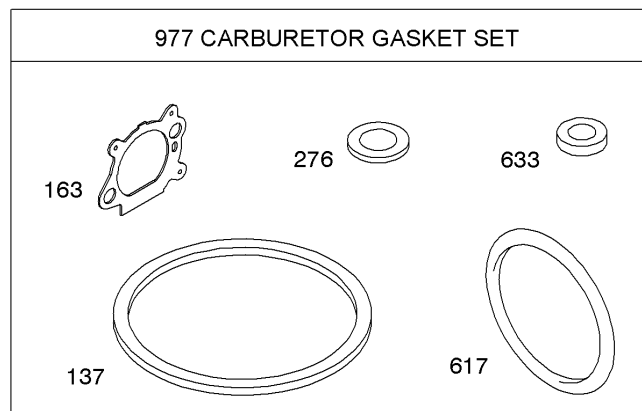
358 ENGINE GASKET SET



Assemblies include all parts shown in frames

Engine Gasket Set Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description				
243	299819s	1	Seal-Oil (Magneto Side)				
247	692249	1	Gasket-Head, Cylinder				
2412	692232	1	Gasket-Crankcase (.015 STD)				
2420	399781s	1	Seal-Oil (PTO Side)				
2451	272199s	1	Gasket-Intake				
23163	272653s	1	Gasket-Cleaner, Air				
45							
2358	497316	1	Engine Gasket Set				
24524	692296	1	Seal-O Ring (Dipstick Tube)				
24585	691879	1	Gasket-Passage, Breather				
23617	270344s	1	Seal-O Ring (Intake Manifold)				
45							
24668	493823	1	Spacer				
24842	691031	1	Seal, O-Ring (Dipstick)				



Assemblies include all parts shown in frames

Carburetor Overhaul Kit

Briggs and Stratton 126T05-1840-B1

Ref	Part No.	Qty.	Description
23 104	691242	1	Pin-Hinge, Float
2 121	498260	1	Carburetor Overhaul Kit
23 127	694468	1	Plug-Welch
23 134	398188	1	Needle And Seat Kit
23 137	693981	1	Gasket-Bowl, Float
5			
23 163	272653s	1	Gasket-Cleaner, Air
45			
23 276	271716	1	Washer-Sealing
5			
23 617	270344s	1	Seal, O-Ring (Intake Manifold)
45			
23 633	691321	1	Seal-Shaft, Choke Throttle
5			
2 977	498261	1	Carburetor Gasket Set

Attachments and Accessories

For 447E - R48 Recycling Mower

Product Name	Model/Part
P2P Assist Handle Kit	99-6384

NOTES

