



HAYTER

MAKERS OF THE FINEST MOWERS

Parts Catalogue

RZT420H Ride-On with Recycling/Side Discharge Deck



G007083

Code 136E

Serial No. 280000001

Manual Part No. 111-2090 Rev B

Contents

Description	Page	Description	Page
Frame Assembly	 3	Oil Pan and Lubrication Assembly Kohler SV590-0023	 19
Deck Lift and Seat Support Assembly	 4	Head, Valve and Breather Assembly Kohler SV590-0023	 20
Seat Assembly	 5	Ignition and Electrical Assembly Kohler SV590-0023	 21
Control Assembly	 6	Blower Housing and Baffle Assembly Kohler SV590-0023	 22
Hydro Drive Assembly	 7	Starting System Assembly Kohler SV590-0023	 23
LH Hydro Drive Assembly No. 110-6770	 8	Fuel System Assembly Kohler SV590-0023	 24
RH Hydro No. 110-6771 Assembly	 9	Engine Control Assembly Kohler SV590-0023	 25
Engine and Clutch Assembly	 10	Air Intake and Filtration Assembly Kohler SV590-0023	 26
Styling and Fuel System Assembly	 11	Exhaust Assembly Kohler SV590-0023	 27
42 Inch Deck Assembly	 12	Decal Assembly Kohler SV590-0023	 28
42 Inch Deck Assembly No. 115-2605	 13		
42 Inch Deck Decal And Recycling Assembly	 14		
42 Inch Deck Spindle and Belt Drive Assembly	 15		
Electrical Assembly	 16		
Crankshaft Assembly Kohler SV590-0023	 17		
Crankcase Assembly Kohler SV590-0023	 18		

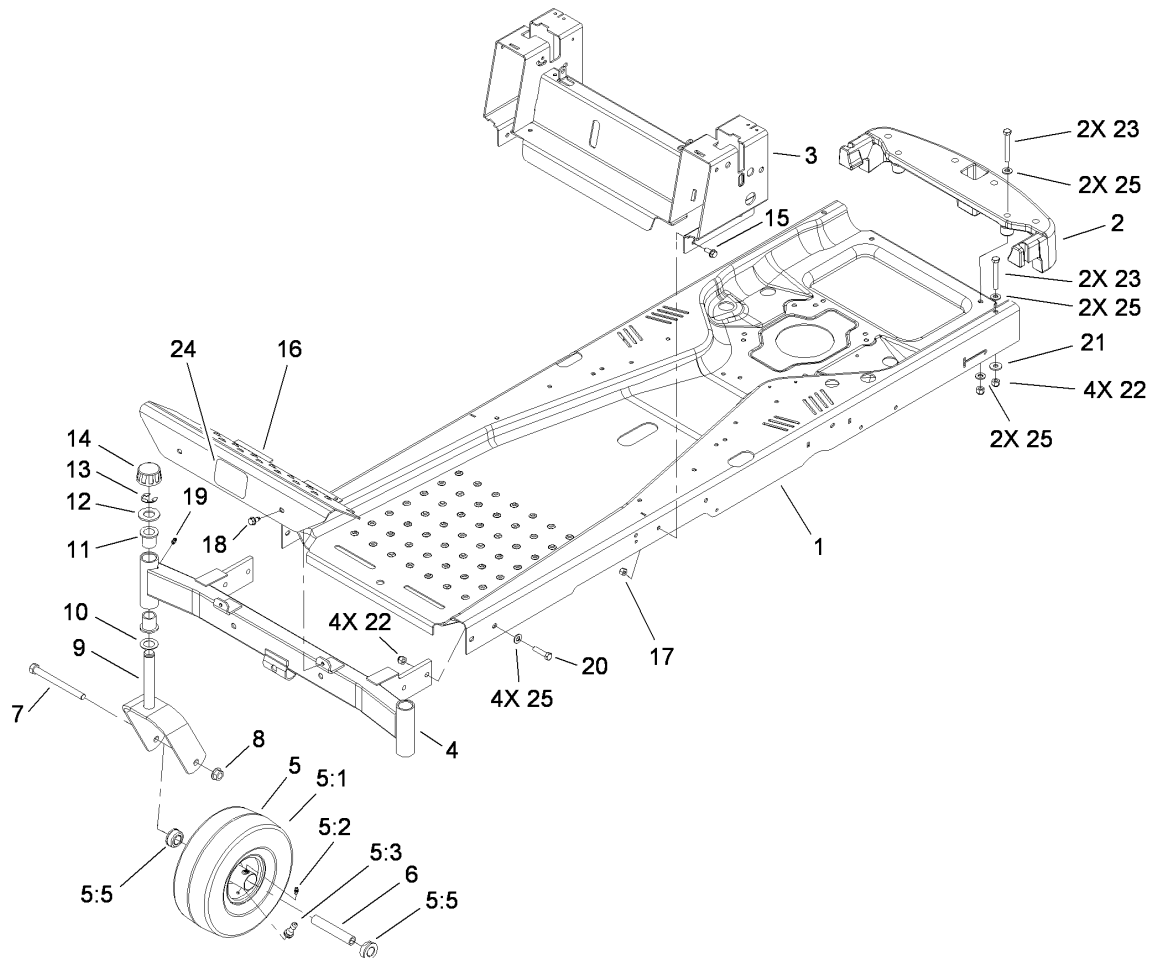
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

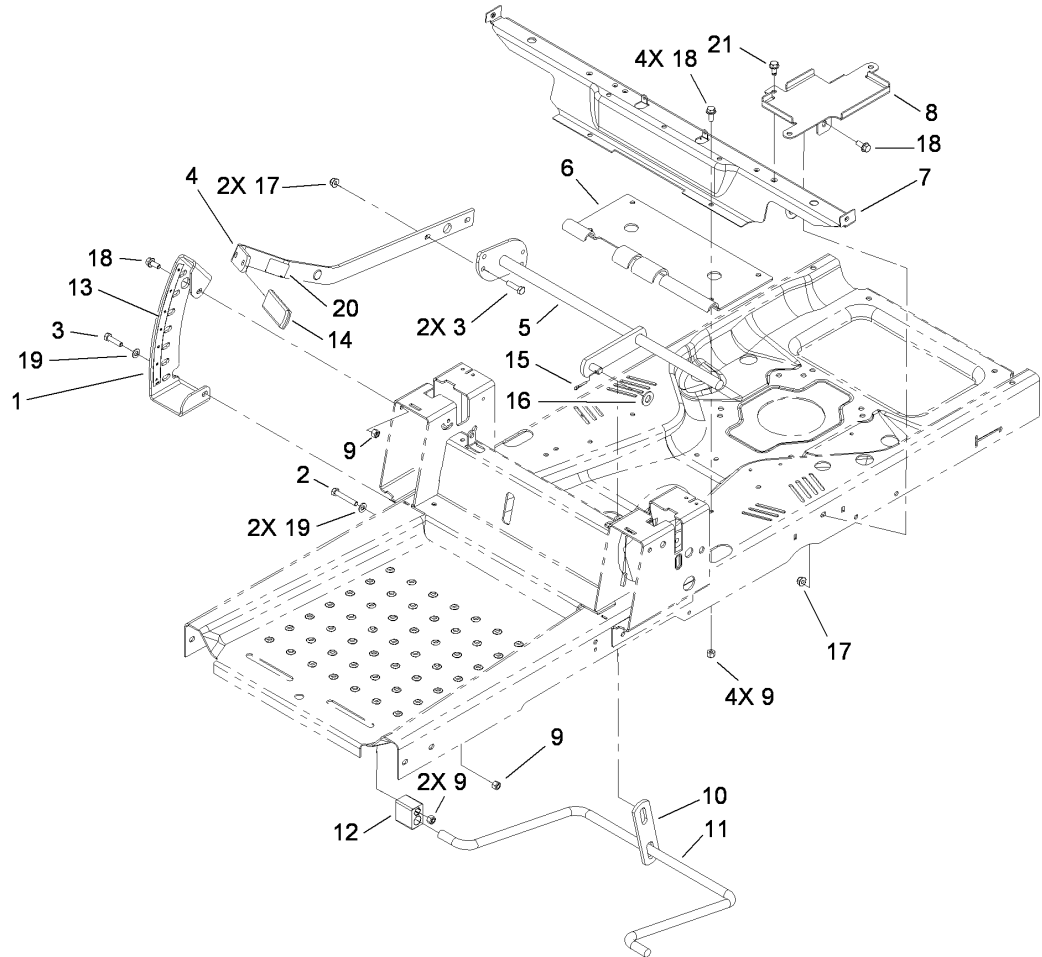
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Kohler dealer



Frame Assembly

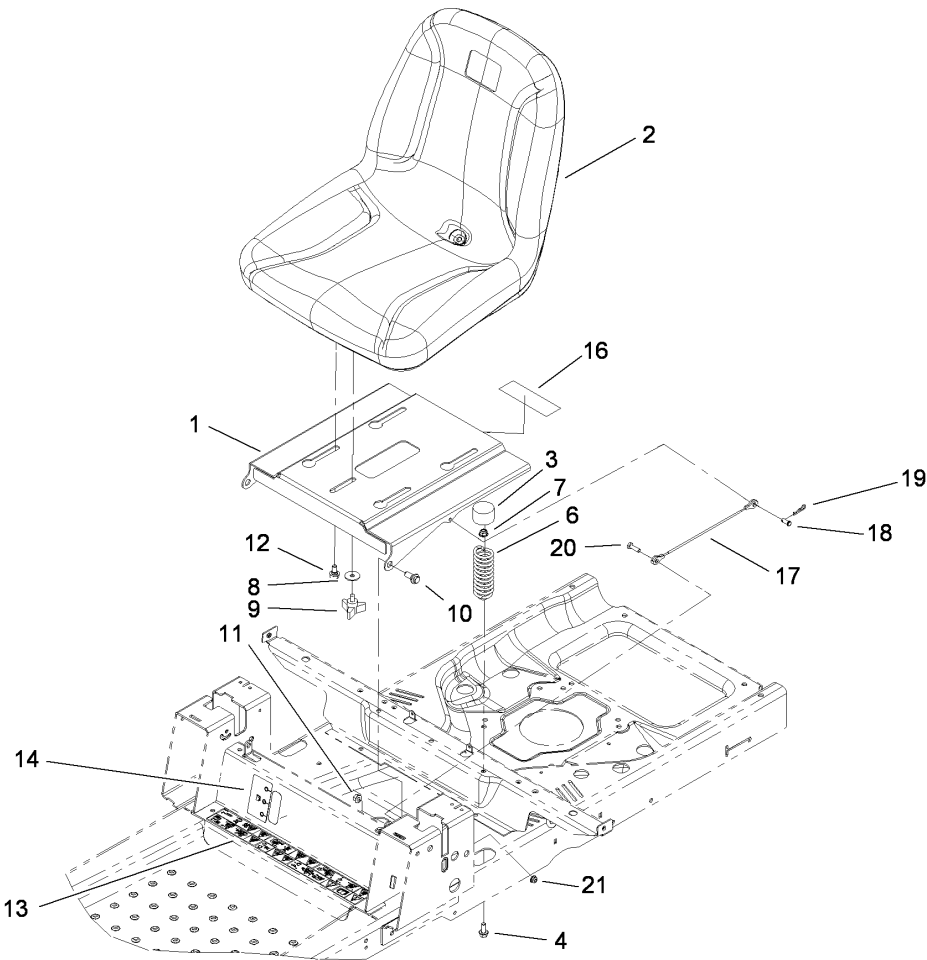
Ref	Part No.	Qty.	Description
1	115-2464-08	1	Frame
2	110-6899-03	1	Bumper-Rear
3	115-2468-03	1	Seat And Control ASM
4	108-7882-08	1	Front Axle ASM
5	115-2648	2	Tire And Wheel ASM
5:1	105-1943	1	Tire
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	32128-23	2	Nut-HF
9	108-7851-08	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Retaining, EXT
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	410087	1	Decal-Hayter
25	3256-24	10	Washer-Flat



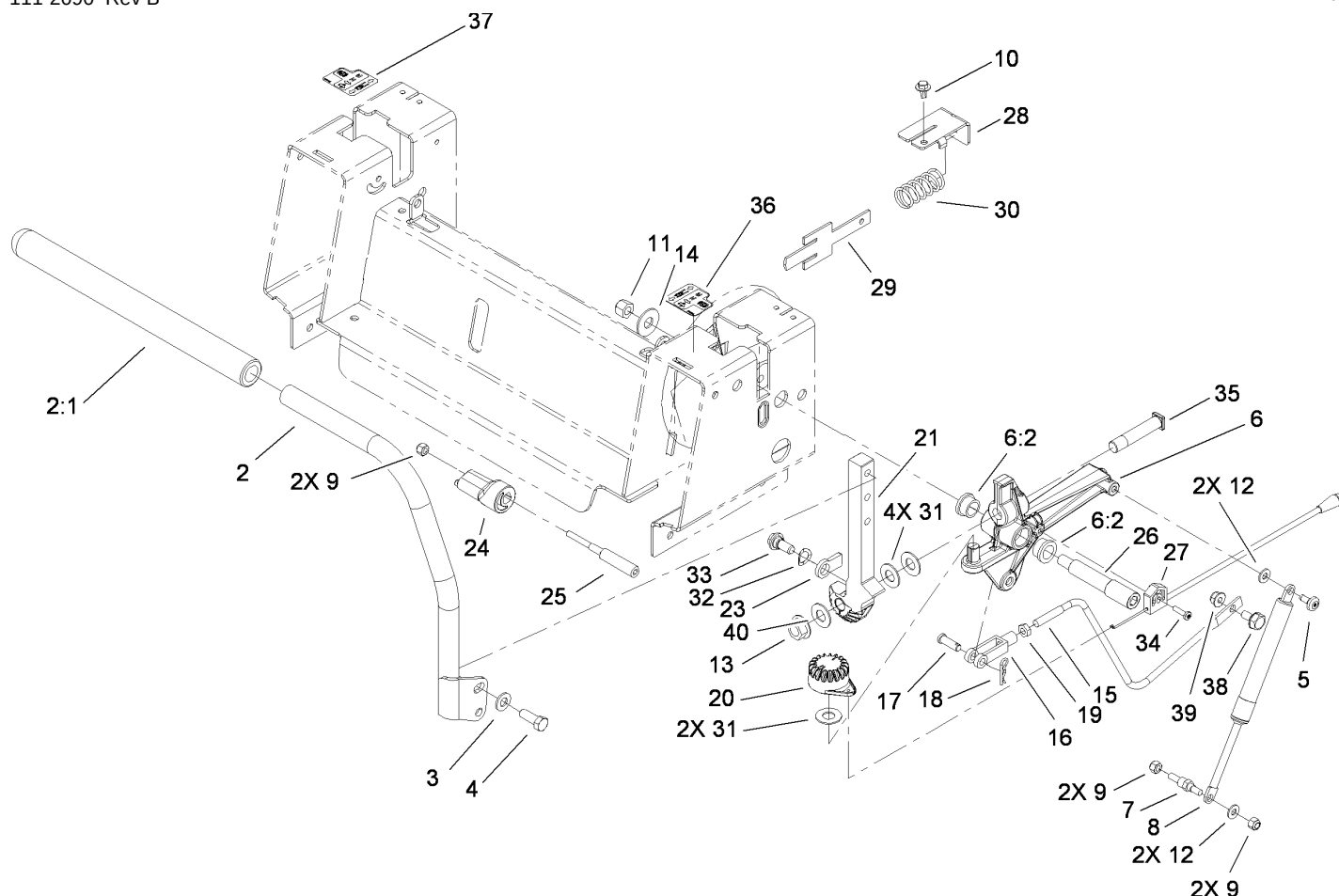
Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description				
1	112-4027-03	1	Sector-HOC				
2	322-10	2	Screw-HH				
3	322-6	3	Screw-HH				
4	112-3960-03	1	Lift Arm ASM				
5	108-7841-03	1	Lift Lever ASM				
6	110-6800-03	1	Plate-Lift				
7	110-6805-03	1	Bracket-Seat/Pods				
8	110-1937-03	1	Tray-Battery				
9	3296-29	8	Nut-Lock, NI				
10	108-7840	1	Link-Lift				
11	108-7839	1	Arm-Lift, Rear				
12	108-7845	2	Block-Pivot				
13	110-6824	1	Decal-HOC				
14	105-3450	1	Grip-Lever, Lift				
15	3272-10	1	Pin-Cotter				
16	3256-26	1	Washer-Flat				
17	104-8300	3	Nut-Flange, NI				
18	3234-47	6	Screw-HHF				
19	3256-23	3	Washer-Flat				
20	106-8743	1	Decal				
21	32104-32	1	Screw-HWH				



Seat Assembly

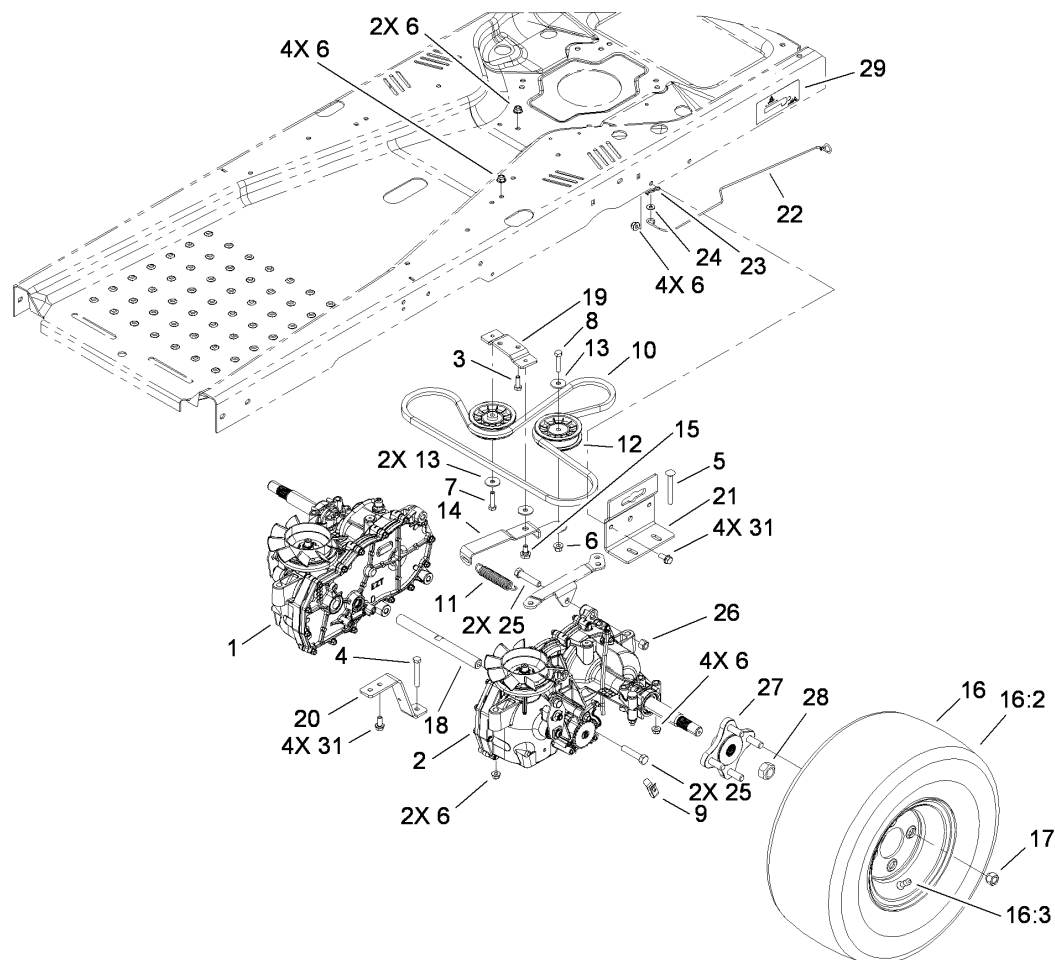
Ref	Part No.	Qty.	Description				
1	115-2465-03	1	Base-Seat				
2	110-6773	1	Seat-18 Inch				
3	701178	2	Cap-Protector				
4	3234-47	2	Screw-HHF				
6	92-7054	2	Spring-Compression				
7	104-8300	2	Nut-Flange, NI				
8	5-4460	1	Washer-Pivot				
9	92-9674	1	Knob				
10	94-7582	2	Bolt-Shoulder				
11	32128-21	2	Nut-HF				
12	37-8771	4	Bolt-Shoulder				
13	115-2469	1	Decal-Danger				
14	115-2597	1	Decal-Fuel, Level				
16	106-8717	1	Decal-Service				
17	109-2628	1	Cable-Stop, Seat				
18	60-1730	1	Pin-Clevis				
19	1-806003	1	Pin-Hair				
20	321-5	1	Screw-HH				
21	104-7201	1	Nut-HF				



Control Assembly

Ref	Part No.	Qty.	Description
❶1	110-6814	1	RH Handle ASM
❶1:1	108-6187	1	Grip
2	110-6815	1	LH Handle ASM
2:1	108-6187	1	Grip
3	3256-24	4	Washer-Flat
4	323-6	4	Screw-HH
5	112-4004	2	Screw-Shoulder
6	110-6828	2	Activator Arm ASM
6:2	105-3455	2	Bushing
7	110-6810	2	Stud-Damper
8	103-2913	2	Damper-Control, Motion
9	3296-42	6	Nut-Lock, NI
10	46-8560	2	Screw-HHF
11	3296-48	2	Nut-Lock, NI
12	3256-22	4	Washer-Flat
13	32128-23	2	Nut-HF
14	3256-5	2	Washer-Flat
15	110-6693	2	Link-Hydro
16	1-303105	2	Yoke-Adjustable
17	1-808280	2	Pin-Clevis
18	1-806003	2	Pin-Hair
19	3220-2	2	Nut-Jam
20	110-6845	2	Gear-Control
21	110-6783-03	1	Arm-Actuator, LH

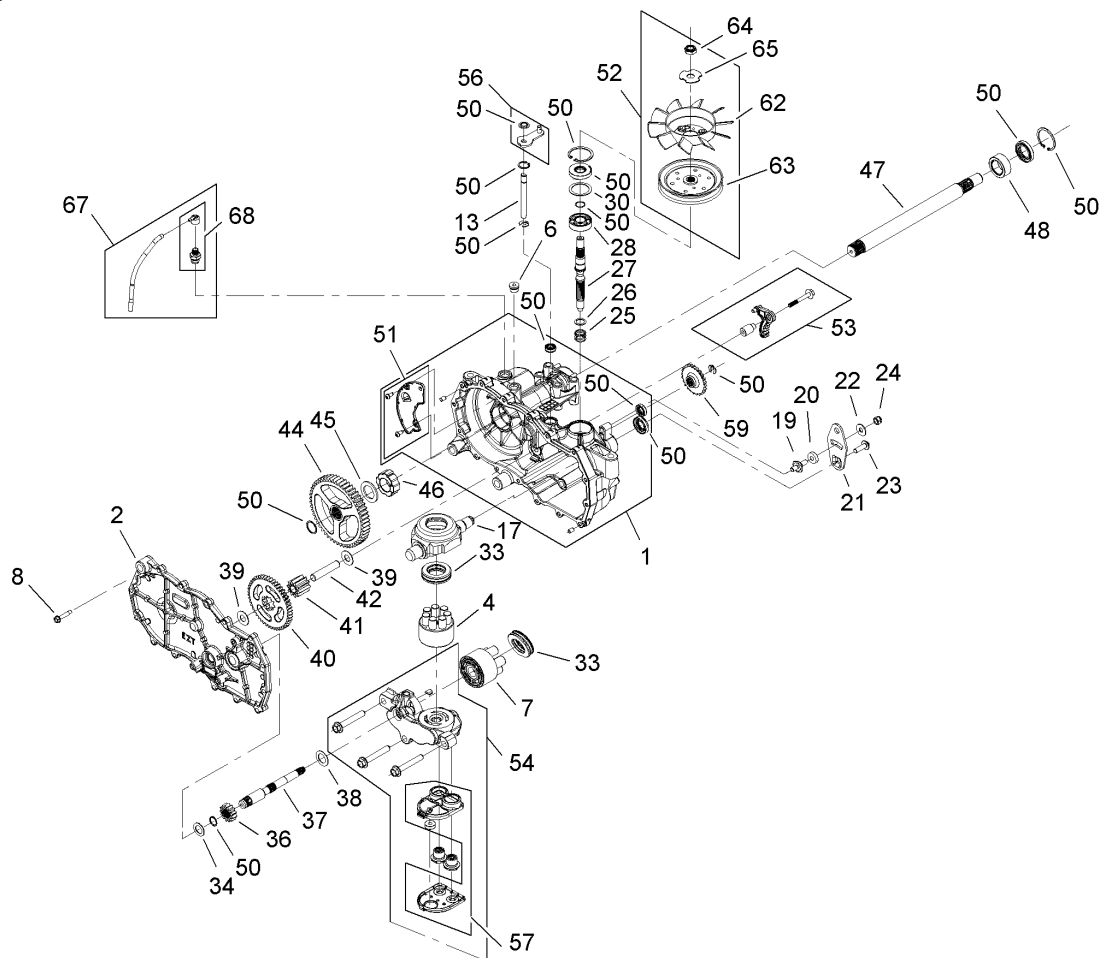
Ref	Part No.	Qty.	Description
❶22	110-6782-03	1	Arm-Actuator, RH
23	110-6856	2	Tab-Stop
24	110-6873	2	Eccentric
25	110-6874	2	Screw-Eccentric
26	110-6875	2	Bolt-Shoulder
27	110-6858	2	Cable-Brake, Parking
28	110-6751	2	Bracket-Return
29	110-6750	2	Plate-Return
30	110-6752	2	Spring
31	110-6894	8	Washer-Pivot
32	3290-221	2	Washer-Spring
33	94-7582	2	Bolt-Shoulder
34	110-0863	2	Screw-Torx
35	110-6784	2	Bolt-Shoulder
36	112-9750	1	Decal-Control Lever, LH
37	112-9751	1	Decal-Control Lever, RH
38	37-8771	2	Bolt-Shoulder
39	104-8300	2	Nut-Flange, NI
40	112-9771	2	Washer-Teflon



Hydro Drive Assembly

Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH
2	110-6770	1	Hydro-LH
3	322-4	2	Screw-HH
4	322-11	2	Screw-HH
5	3230-9	4	Screw-CARR
6	104-8300	17	Nut-Flange, NI
7	322-6	1	Screw-HH
8	322-7	1	Screw-HH
9	110-6677	2	Clip-Spring
10	110-6774	1	V-Belt
11	63-1590	1	Spring-Idler
12	110-6775	2	Pulley-Idler
13	5-4460	3	Washer-Pivot
14	110-1925	1	Arm-Idler
15	37-8771	1	Bolt-Shoulder
16	115-2647	2	Tire And Wheel ASM
16:2	110-6885	1	Tire
16:3	232-27	1	Stem-Valve
●16:99	107-2491	1	Tube-Tire
17	242-50	8	Nut-Lug
18	110-6807	1	Shaft-Cross
19	110-1926	1	Plate-Pivot
20	110-6806-03	2	Strap-Torque
21	110-6878-03	2	Support-Hydro

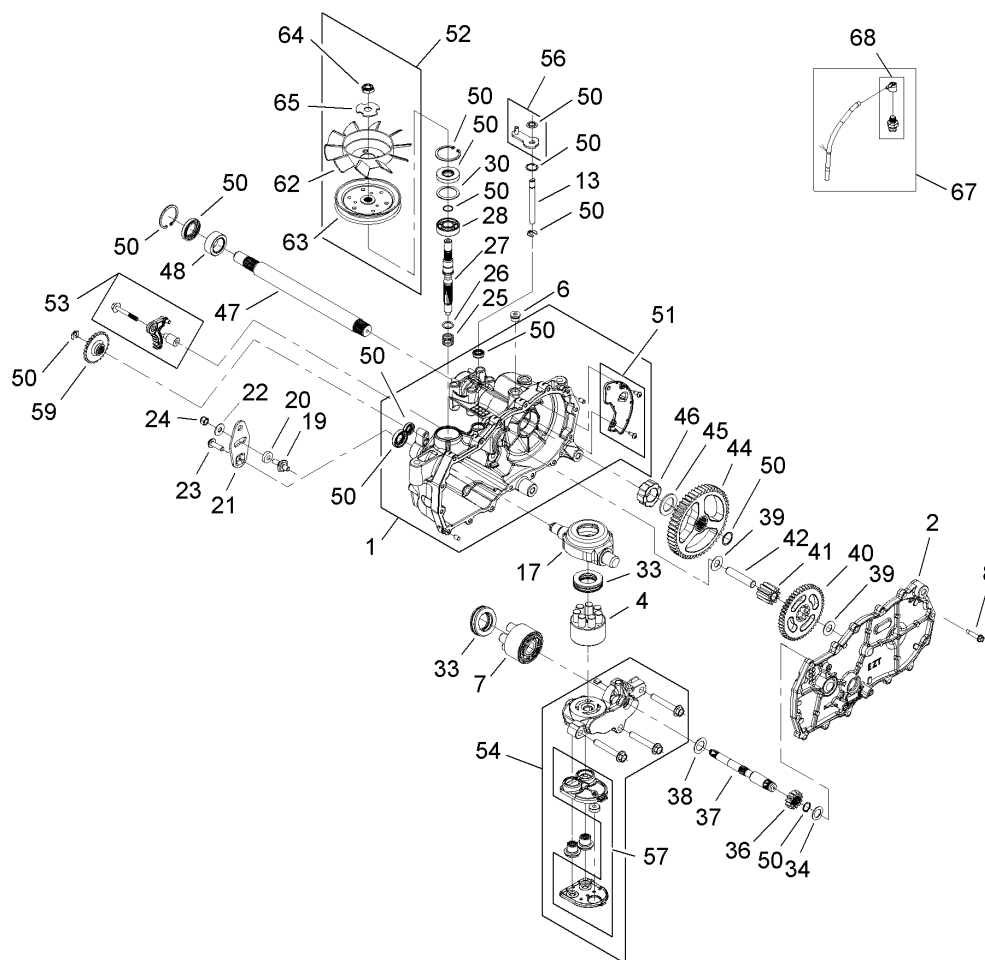
Ref	Part No.	Qty.	Description
22	110-6787	2	Rod-Bypass
23	1-806003	2	Pin-Hair
24	3256-22	2	Washer-Flat
25	324-8	4	Screw-HH
26	3296-48	2	Nut-Lock, NI
27	112-3979	2	Hub ASM
28	112-3982	2	Nut-Lock
29	114-8532	1	Decal-Transport, LH
●30	114-8531	1	Decal-Transport, RH
31	3234-47	8	Screw-HHF



LH Hydro Drive Assembly No. 110-6770

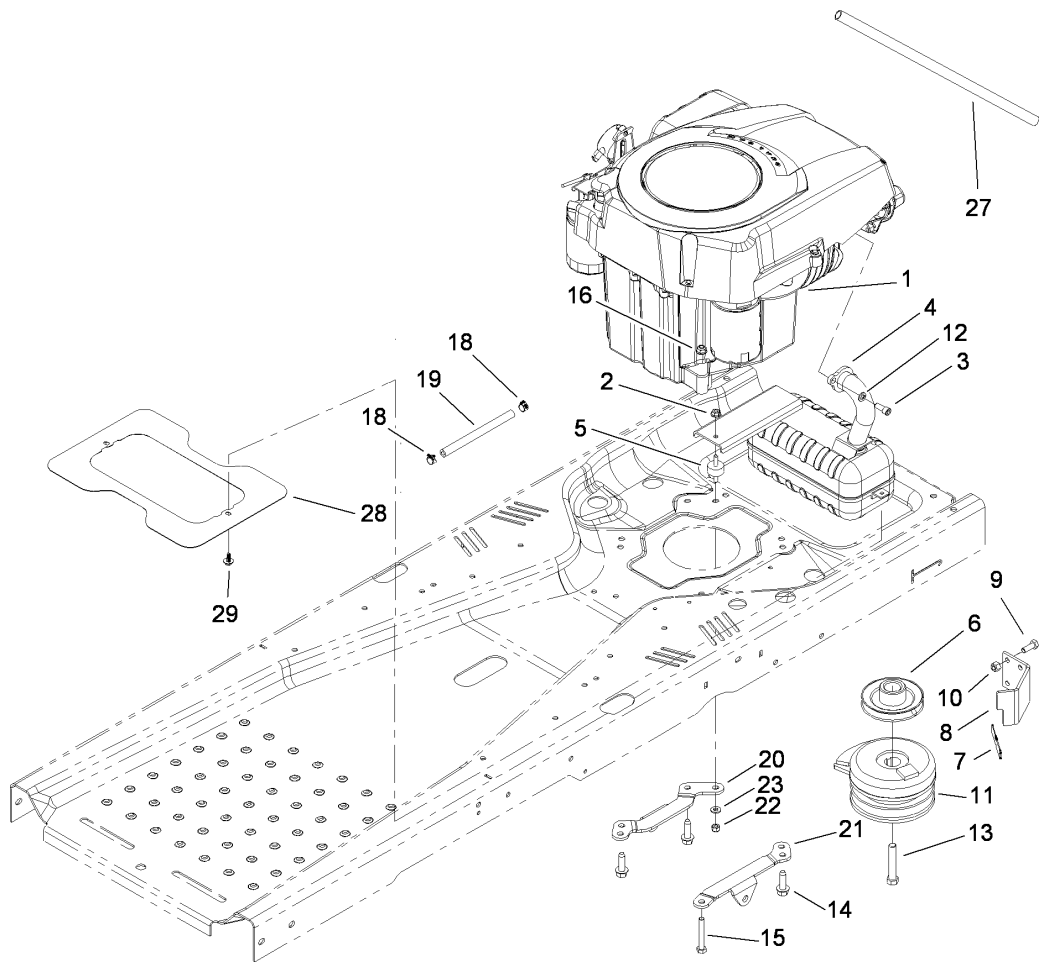
Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM
2	114-1637	1	LH Side ASM
4	110-8561	1	Pump Block ASM
6	112-9850	1	Plug
7	103-2666	1	Cylinder Block Kit
8	104-5305	16	Screw-HHF
13	106-8678	1	Rod-Bypass
17	104-5304	1	Swashplate-Trunnion
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Block, Thrust
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
30	104-5308	1	Spacer
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
36	104-5316	1	Gear-Pinnion, 13T
37	114-1632	1	Shaft, Motor
38	104-5360	1	Washer-Shaft, Motor

Ref	Part No.	Qty.	Description
39	94-1933	2	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
44	112-9855	1	Gear-52T Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle
50	106-8686	1	Seal Kit
51	106-8687	1	LH Expansion Plate Kit
52	106-8698	1	Fan Pulley Kit
53	114-1633	1	Brake Arm Kit
54	112-9862	1	LH Center Section Filter Kit
55	104-2147	1	Sealant
56	107-2489	1	Bypass Arm Kit
57	114-1634	1	Filter Kit
59	106-8694	1	Disc-Brake, Cog
62	110-8566	1	Fan-6 Inch, 10 Blade
63	104-1754	1	Pulley
64	105-1875	1	Nut-Lock
65	107-9122	1	Washer-Slotted
67	112-9866	1	Breather Kit
68	114-1635	1	Breather ASM



RH Hydro No. 110-6771 Assembly

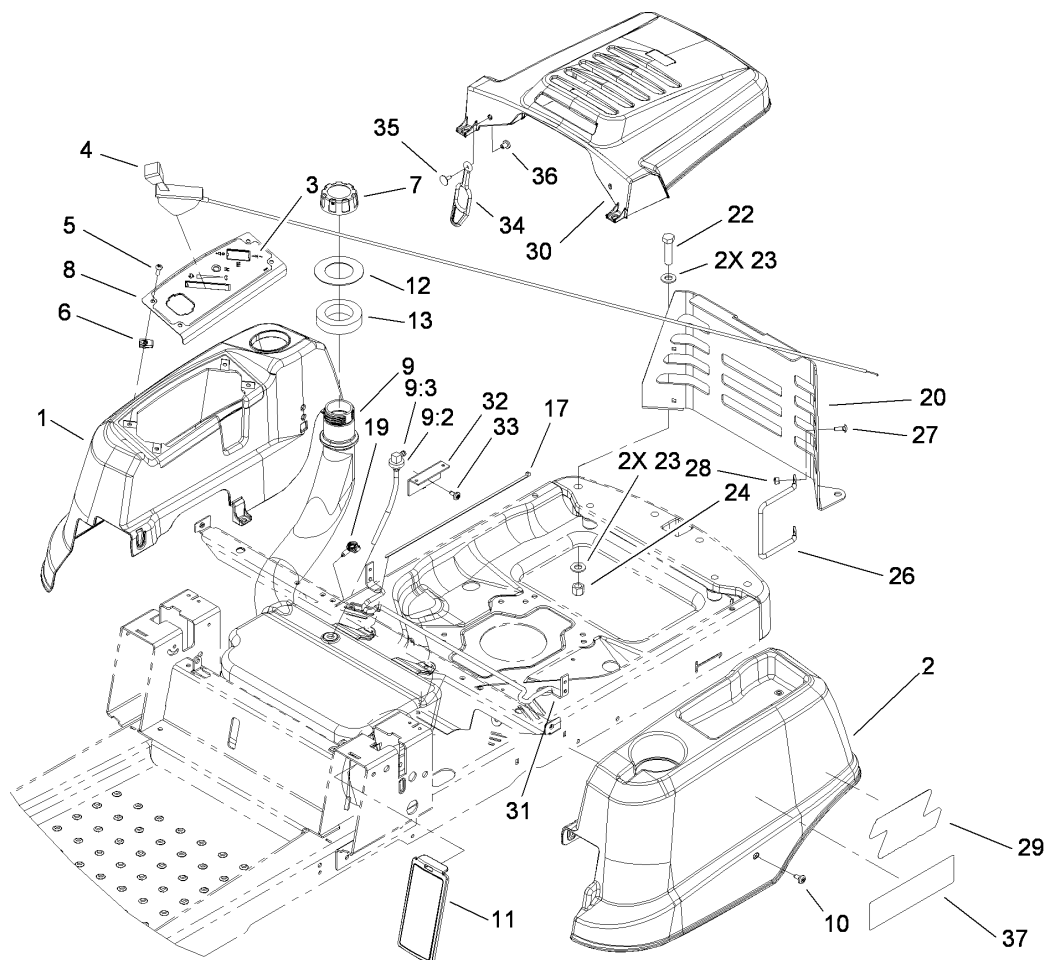
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM	39	94-1933	2	Washer
2	114-1631	1	RH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	112-9850	1	Plug	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8697	1	RH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9861	1	RH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	104-2147	1	Sealant
26	94-1937	1	Washer-Block, Thrust	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft, Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



Engine and Clutch Assembly

Ref	Part No.	Qty.	Description
1		1	Engine-Kohler, Sv590S-0023
2	32128-33	1	Nut-HF
3	3274-10	2	Screw-HSH
4	112-4024	1	Muffler-Kohler
5	112-3976	1	Isolator
6	114-1622	1	Pulley-Engine
7	112-4033	1	Bumper
8	110-6896	1	Stop-Clutch
9	322-4	2	Screw-HH
10	3296-29	2	Nut-Lock, NI
11	104-3334	1	Clutch-Electric
12	3253-4	2	Washer-Lock
13	3212-10	1	Screw-HH
14	32144-109	3	Screw
15	322-11	1	Screw-HH
16	104-8300	1	Nut-Flange, NI
18	2412-98	2	Clamp
19	109-0306	1	Hose-Fuel
20	110-6798	1	Support-Hydro, RH
21	110-6799	1	Support-Hydro, LH
22	3296-42	1	Nut-Lock, NI
23	3256-22	1	Washer-Flat
27	106-7022	1	Tube-Drain, Oil
28	114-8544	1	Shield-Heat

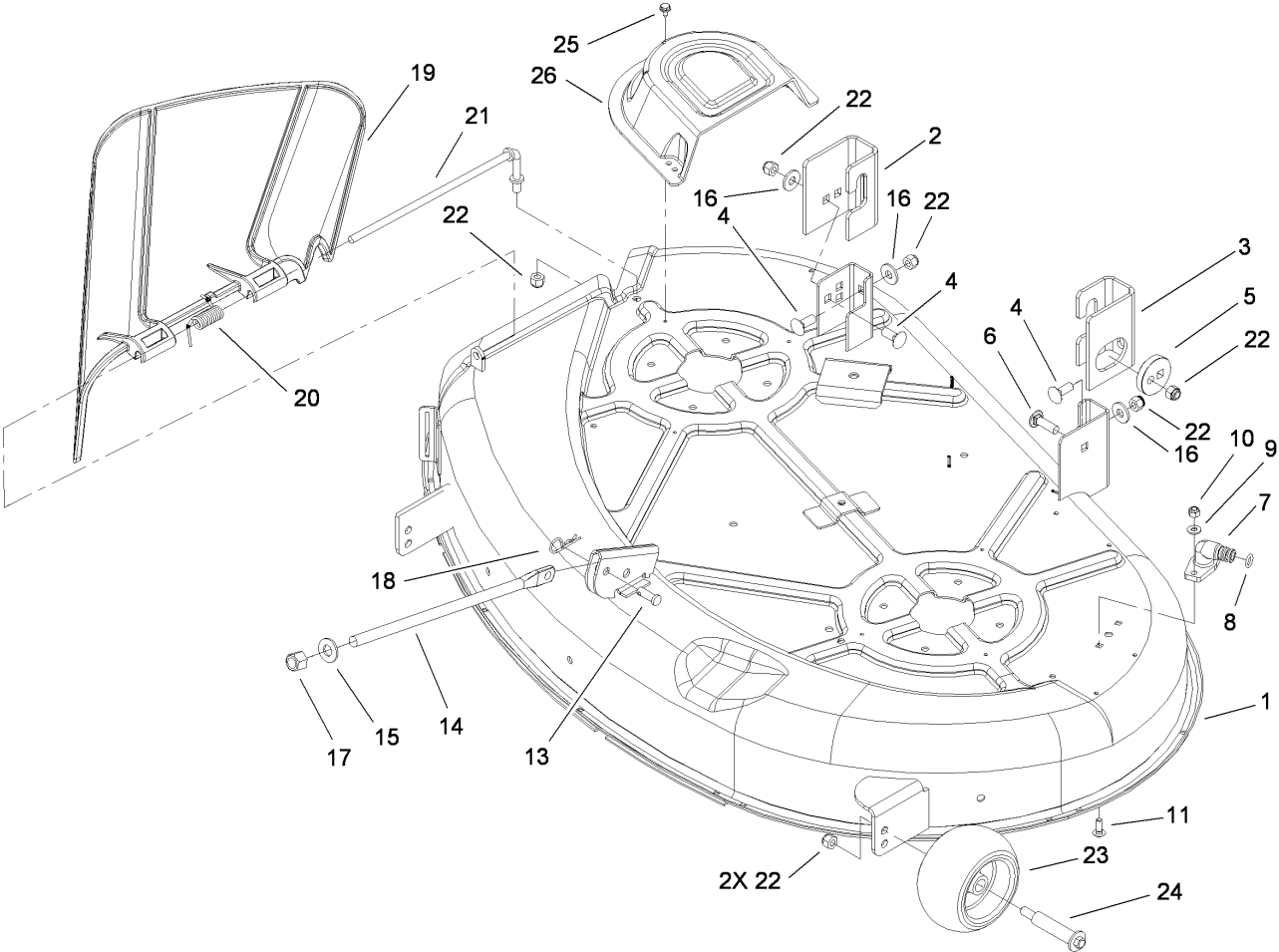
Ref	Part No.	Qty.	Description
29	46-8560	2	Screw-HHF



Styling and Fuel System Assembly

Ref	Part No.	Qty.	Description
1	112-9773	1	Pod-RH
2	112-9772	1	Pod-LH
3	115-2500	1	Decal-Panel, Control
4	104-3626	1	Cable-Throttle
5	3258-166	4	Screw-PRH
6	107069	4	Clip
7	93-7198	1	Gas Cap ASM
8	110-1927-03	1	Panel-Control
9	110-6890	1	Fuel Tank ASM
9:2	46-6560	1	Bushing
9:3	95-3970	1	Fitting-90 Degree
10	112-4004	6	Screw-Shoulder
11	110-6786	2	Cover-Control
12	112-9760	1	Washer-Rubber
13	55-9310	1	Seal-Foam
17	100-9064	1	Tie-Cable
19	32180-037	1	Clip-Harness
20	110-6685-03	1	Support-Cover, Rear
22	325-8	2	Screw-HH
23	3256-26	4	Washer-Flat
24	3296-23	2	Nut-Lock, NI
26	112-4022	1	Guard-Muffler
27	3229-1	2	Screw-CARR
28	3296-42	2	Nut-Lock, NI

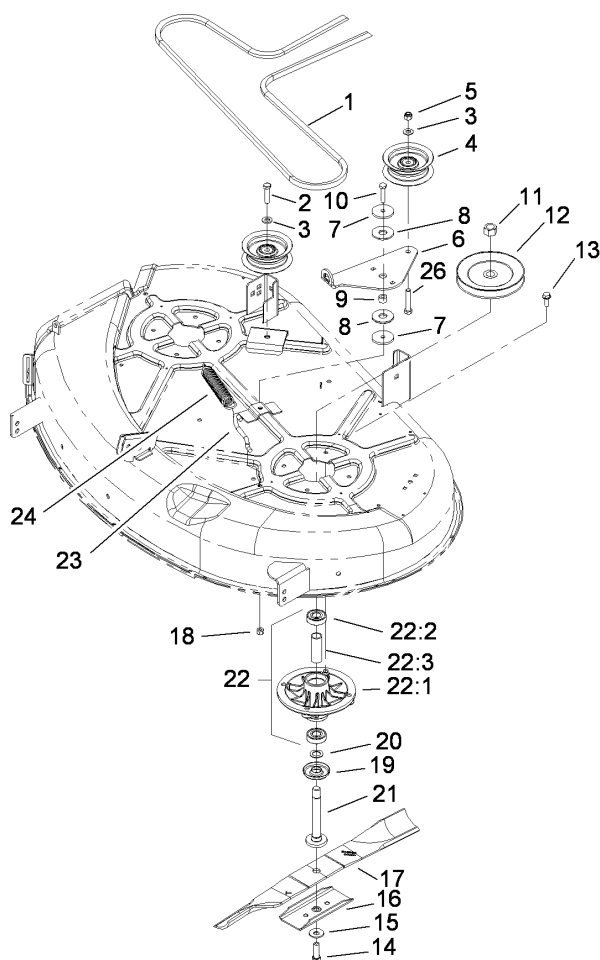
Ref	Part No.	Qty.	Description
29	111-1908	2	Decal-Pod
30	110-1905	1	Cover-Engine
31	110-6687	1	Rod-Cover, Rear
32	110-6688	2	Bracket-Cover
33	112-4004	2	Screw-Shoulder
34	82-5690	2	Retainer-Duct
35	3290-479	2	Fastener-Panel
36	22-9741	2	Spacer-Interlock
37	115-2611	2	Decal



42 Inch Deck Assembly

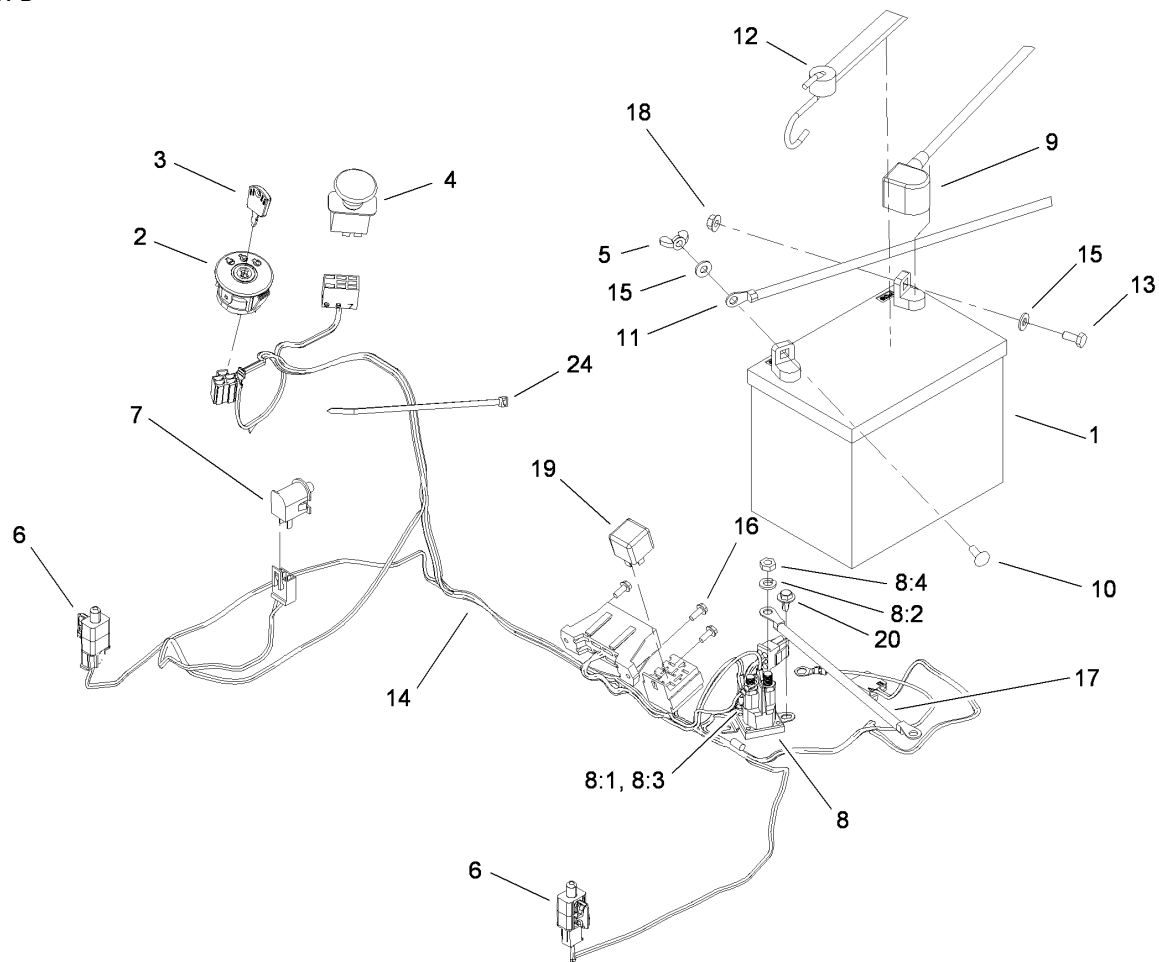
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	115-2605	1	42 Inch Deck ASM	26	108-7889	2	Cover-Belt
2	108-7836	1	Bracket-Hanger, Right Rear				
3	108-7838	1	Bracket-Hanger, Left Rear				
4	3231-2	3	Screw-CARR				
5	112-3980	1	Eccentric				
6	3231-28	1	Screw-CARR				
7	95-2747	1	Fitting-Washout				
8	46-6290	1	O-Ring				
9	3256-22	2	Washer-Flat				
10	3296-42	2	Nut-Lock, NI				
11	3229-1	2	Screw-CARR				
13	1-808284	1	Pin-Clevis				
14	108-7847	1	Rod-Lift				
15	87-7270	1	Washer-Thrust				
16	80-6990	3	Washer-Hardened				
17	3296-23	1	Nut-Lock, NI				
18	9335054	1	Pin-Hair				
19	112-3951	1	Deflector-42 Inch				
20	110-6694	1	Spring-Torsion				
21	112-4026	1	Rod-Pivot				
22	3296-39	7	Nut-Lock, NI				
23	1-603299	2	Roller-Scalp, Anti				
24	112-3977	2	Bolt-Shoulder				
25	32104-76	6	Screw				

13



42 Inch Deck Spindle and Belt Drive Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6871	1	V-Belt	22:3	62-3661	1	Spacer-Bearing
2	323-8	1	Screw-HH	23	88-5970	1	Hook-Return, Spring
3	3256-24	2	Washer-Flat	24	106-2177	1	Spring-Extension
4	106-2175	2	Pulley-Idler, Flat	26	323-10	1	Screw-HH
5	3296-39	1	Nut-Lock, NI				
6	114-8540	1	Arm-Idler				
7	115-2455	2	Spacer				
8	114-0463	2	Washer-Friction, Composite				
9	114-8549	1	Bushing				
10	322-7	1	Screw-HH				
11	3219-6	2	Nut-Hex				
12	110-6864	2	Pulley				
13	32144-41	8	Screw-Taptite				
14	26-0671	2	Screw-Blade				
15	3290-465	2	Washer-Belleville				
16	106-2248-03	2	Stiffener-Blade				
17	106-2247-03	2	Blade				
18	3296-29	1	Nut-Lock, NI				
19	80-4360	2	Shield-Bearing				
20	80-4380	2	Spacer				
21	110-6866	2	Shaft-Spindle				
22		2	Spindle ASM				
22:1	88-4510	1	Housing-Spindle				
22:2	100-1048	2	Bearing-Ball				

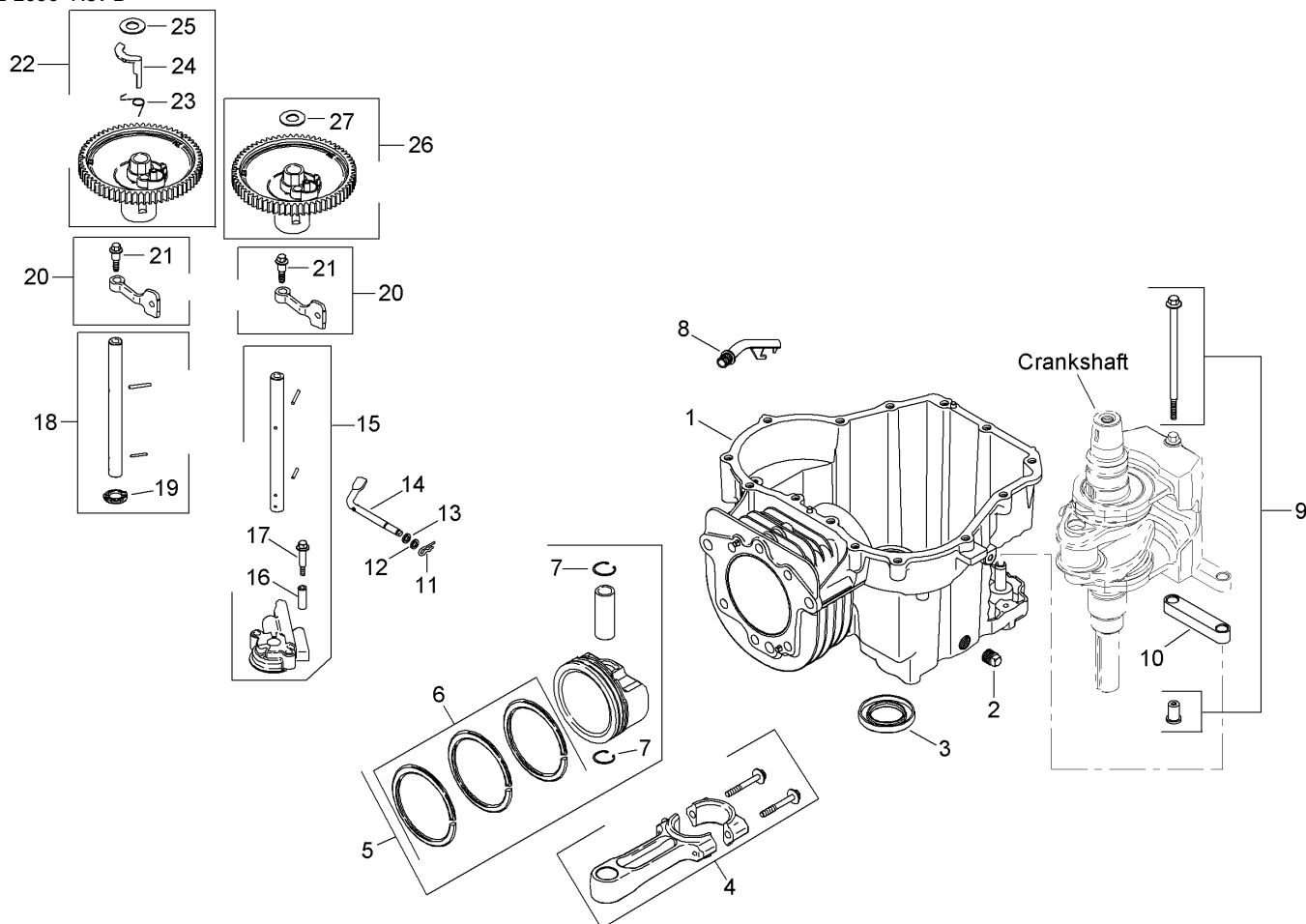


Electrical Assembly

Ref	Part No.	Qty.	Description
1	104-2493	1	Battery
2	110-6764	1	Switch-Ignition
3	700918	1	Key
4	93-9998	1	Switch-PTO
5	32103-22	1	Nut-Wing
6	110-6765	2	Switch-Single Pole No
7	82-2190	1	Switch-Bail
8	1-513075	1	Switch-Solenoid
8:1	3253-17	2	Washer-Lock
8:2	3253-4	2	Washer-Lock
8:3	3219-14	2	Nut-Hex
8:4	3220-2	2	Nut-Jam
9	110-6794	1	Cable-Battery, Red
10	3229-1	1	Screw-CARR
11	110-6793	1	Cable-Battery, Black
12	104-2466	1	Holddown-Battery
13	321-3	1	Screw-HH
14	114-8533	1	Harness-Wire
15	3256-22	2	Washer-Flat
16	32144-1	3	Screw-Taptite
17	110-6792	1	Cable-Battery, Red
18	32128-33	2	Nut-HF
19	98-7249	1	Relay
20	46-8560	2	Screw-HHF

Ref	Part No.	Qty.	Description
24	614249	1	Strap-Tie

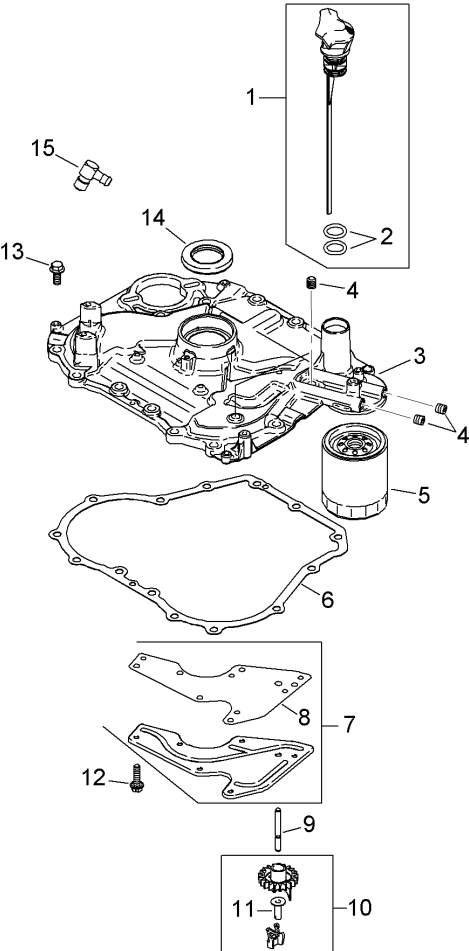
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Crankcase Assembly Kohler SV590-0023

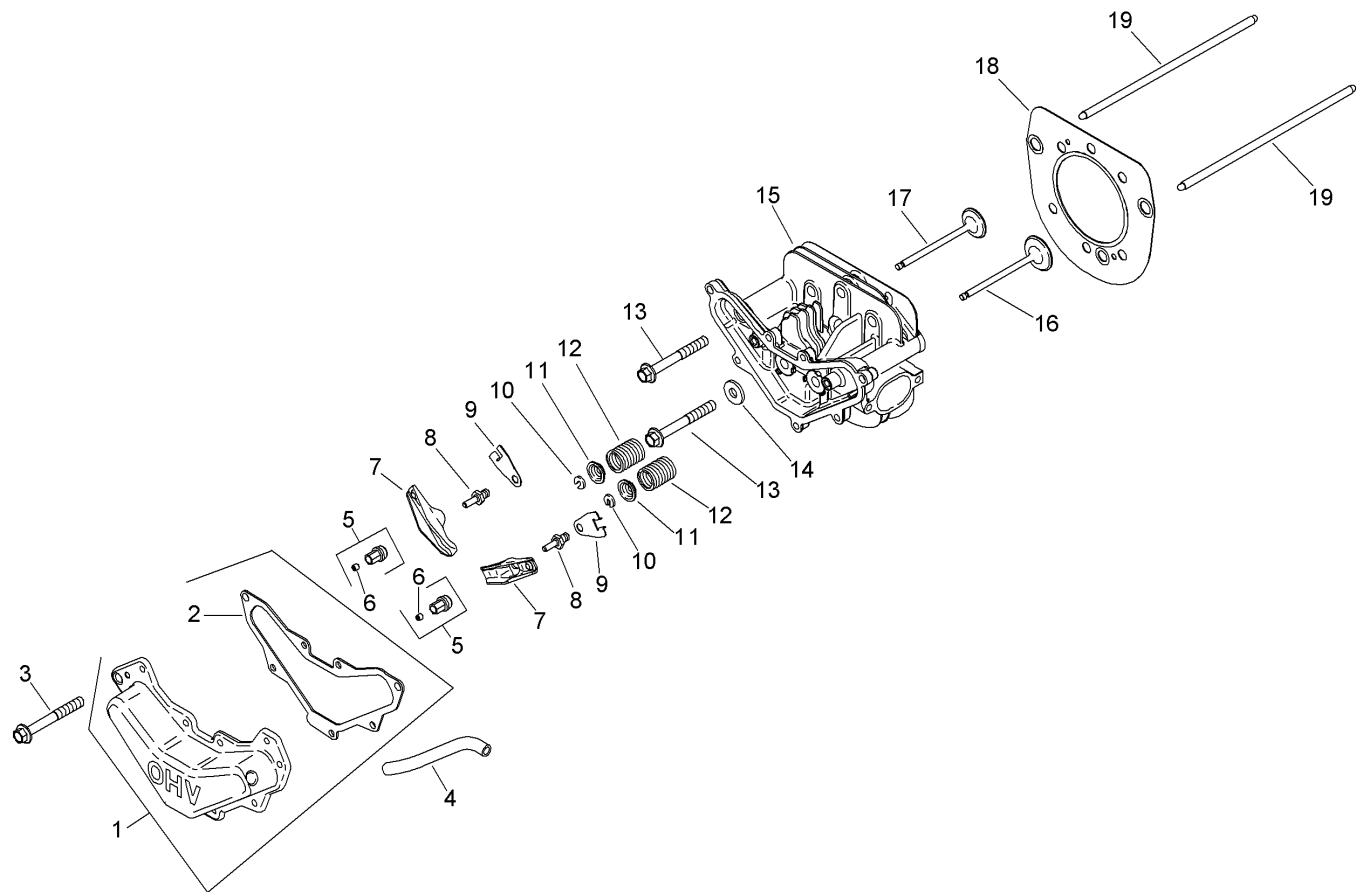
Ref	Part No.	Qty.	Description
❶	20 522 01	1	Crankcase (Sv590/600 Short Block)
❷	25 139 57-S	1	Plug-Solid, Square Head (.38)
❸	20 032 01-S	1	Seal-Oil
❹	20 067 04-S	1	Connecting Rod ASM
❺	20 874 01-S	1	Piston And Ring Set (94 Mm)
❻	20 108 01-S	1	Ring Set (94 Mm)
❼	20 018 04-S	2	Retainer-Pin, Piston
❽	20 123 02-S	1	Tube-Back, Drain
❾	20 380 16-S	1	Locating Pin ASM
❿	20 186 02-S	1	Linkage-Weight, Balance
⓫	12 154 05-S	1	Clip-Pin, Hitch
⓬	M-631015-S	1	Washer-Flat (6Mm)
⓭	X-25-102-S	1	Washer-Flat (1/4)
⓮	20 144 02-S	1	Shaft-Cross, Governor
⓯	20 393 02-S	1	Oil Pump ASM
⓰	20 112 02-S	2	Spacer-Screw, Oil Pump
⓱	20 086 13-S	2	Screw-Pump, Oil
⓲	20 144 11-S	1	Camshaft Center ASM (Exhaust)
⓳	20 468 08-S	1	Washer-Thrust
⓴	20 090 01-S	2	Cam Lever ASM
⓵	20 086 06-S	2	Bolt-Shoulder (M6X1X26)
⓶	20 010 04-S	2	Cam Gear ASM
⓷	20 089 06-S	1	Spring-A C R

Ref	Part No.	Qty.	Description
❷❹	20 044 16-S	1	Weight-A C R
❷❺	20 468 03-S	1	Washer-Thrust, A C R
❷❻	20 010 04-S	1	Cam Gear ASM
❷❼	20 468 03-S	1	Washer-Thrust, A C R



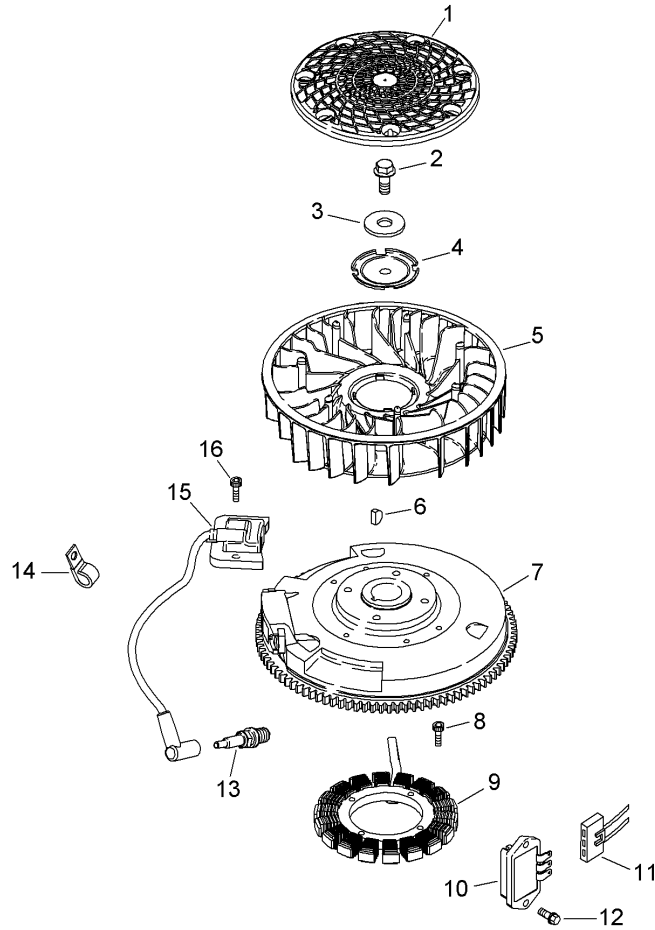
Oil Pan and Lubrication Assembly
Kohler SV590-0023

Ref	Part No.	Qty.	Description				
❶1	20 040 02-S	1	Dipstick Blade Kit (Yellow)				
❷2	20 153 01-S	2	O Ring-Dipstick				
❸3	20 009 21-S	1	Closure Plate ASM				
❹4	25 139 60-S	4	Plug-Hex, Countersunk (.125)				
❺5	12 050 01-S	1	Filter-Oil				
❻6	20 041 01-S	1	Gasket-Plate, Closure				
❼7	20 096 02-S	1	Oil Passage Cover Kit				
❽8	20 041 02-S	1	Gasket-Passage, Oil				
❾9	20 144 03-S	1	Shaft-Gear, Governor				
❿10	20 310 01-S	1	Governor Gear ASM				
⓫11	12 380 01-S	1	Pin-Regulating, Governor				
⓬12	M-545013-S	6	Screw-Flange, Hex (M5X0.8X13)				
⓭13	25 086 127-S	14	Screw-Flange, Hex (1/2 Dog Point)				
⓮14	20 032 01-S	1	Seal-Oil				
⓯15	25 155 02-S	1	Connector-Hose, 90 DEG				



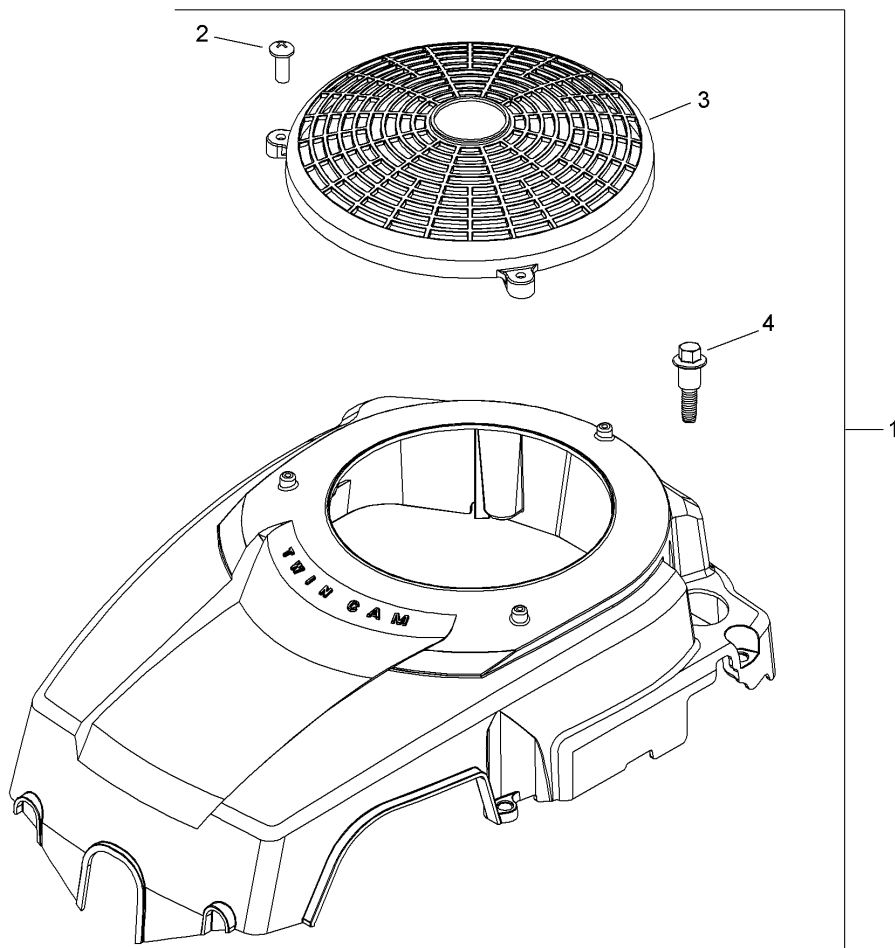
Head, Valve and Breather Assembly Kohler SV590-0023

Ref	Part No.	Qty.	Description				
❶1	20 096 07-S	1	Valve Cover Kit				
❷2	20 041 13-S	1	Gasket-Cover, Valve				
❸3	M-645020-S	7	Screw-Flange, Hex (M6X1.0X20)				
❹4	20 326 20-S	1	Hose-Breather				
❺5	20 599 02-S	2	Pivot-Arm, Rocker				
❻6	20 086 04-S	2	Screw-Set				
❼7	20 186 01-S	2	Arm-Rocker				
❽8	20 086 03-S	2	Stud-Rocker				
❾9	20 146 03-S	2	Plate-Guide, Push Rod				
❿10	20 062 01-S	2	Lock-Retainer				
⓫11	20 173 01-S	2	Cap-Spring, Valve				
⓫12	20 089 03-S	2	Spring-Valve				
⓫13	20 086 02-S	6	Screw-Flange, Hex (M10X1.5X37)				
⓫14	12 468 05-S	1	Washer-Flat (1/2)				
⓫15	20 318 07-S	1	Cylinder Head ASM				
⓫16	20 016 01-S	1	Valve-Exhaust				
⓫17	20 017 01-S	1	Valve-Intake				
⓫18	20 841 01-S	1	Cylinder Head Gasket Kit				
⓫19	20 411 04-S	2	Rod-Push				



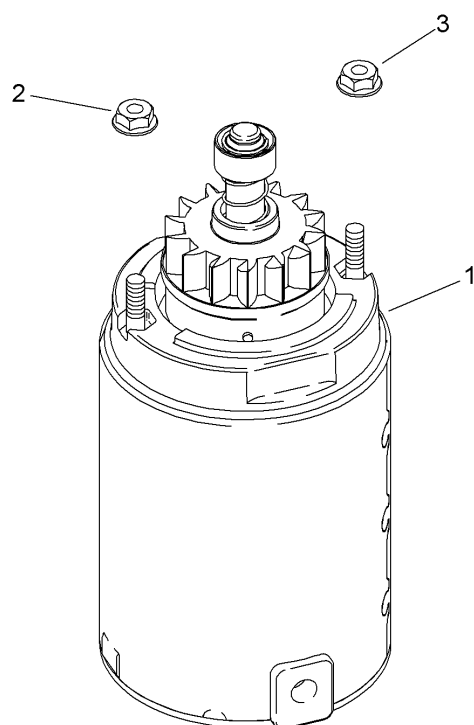
Ignition and Electrical Assembly
Kohler SV590-0023

Ref	Part No.	Qty.	Description				
❶1	20 162 02-S	1	Screen-Grass				
❶2	25 086 125-S	1	Screw-Flange, Hex				
❶3	25 468 09-S	1	Washer-Flat				
❶4	20 146 05-S	1	Plate-Mounting, Fan				
❶5	20 157 01-S	1	Fan				
❶6	X-42-15-S	1	Key (.19 X .62)				
❶7	20 025 35-S	1	Flywheel ASM				
❶8	20 086 22-S	2	Screw-Drive, Trx HD				
❶9	237878-S	1	Stator Kit (15 Amp)				
❶10	41 403 10-S	1	Rectifier-Regulator				
❶11	236602-S	1	Connector (3 Contact)				
❶12	M-545020-S	2	Screw-HHFTF (M5X0.8X20)				
❶13	25 132 14-S	1	Spark Plug (R F I)				
❶14	20 154 04-S	2	Clip-Cable				
❶15	20 584 03-S	1	Module-Ignition				
❶16	M-561025-S	2	Screw-Socket, Hex (M5X0.8X25)				
❶❸	20 176 07-S	1	Harness-Wiring				
❶❸	25 452 01-S	2	Terminal				



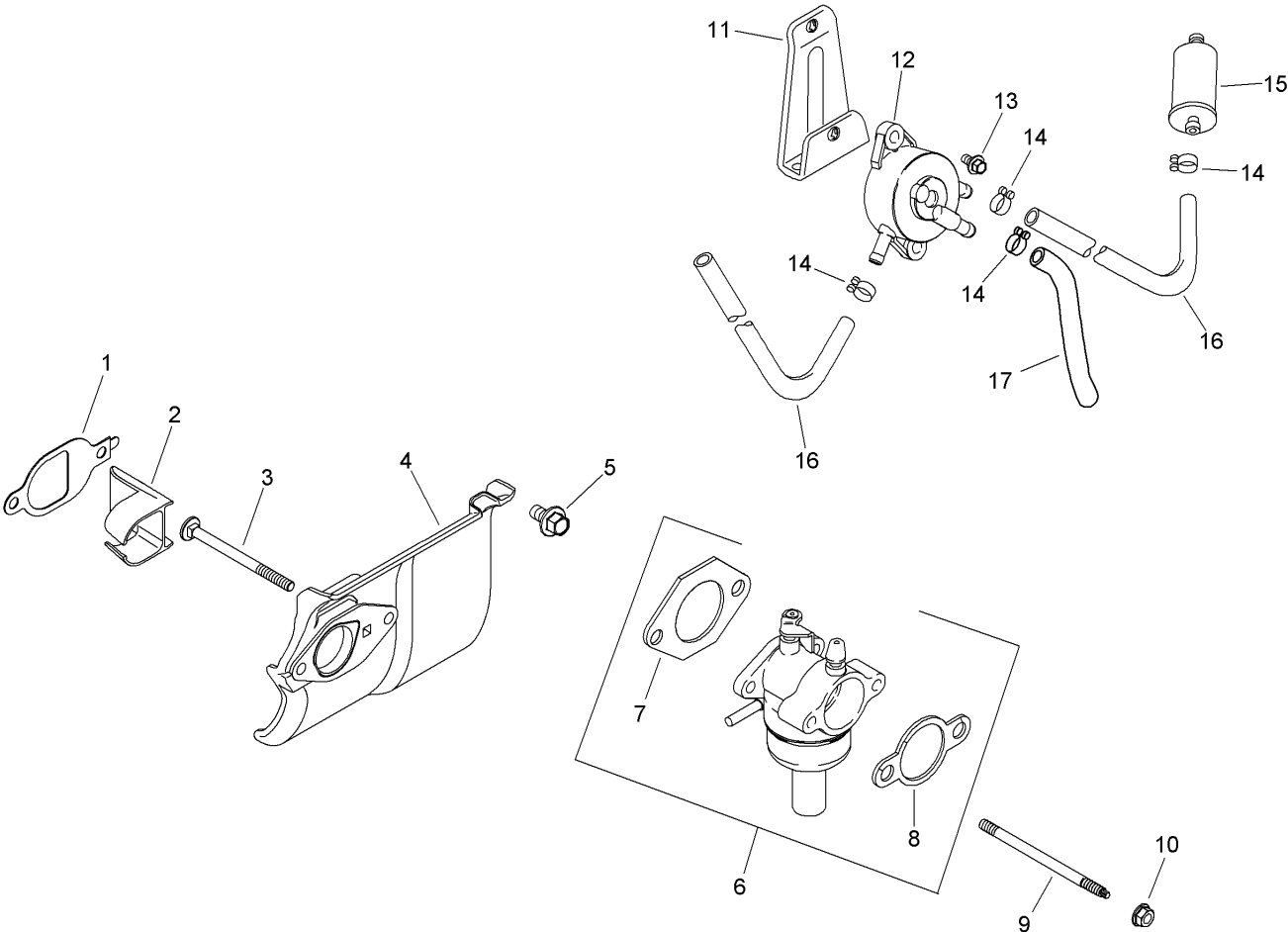
Blower Housing and Baffle Assembly Kohler SV590-0023

Ref	Part No.	Qty.	Description				
③1	20 755 11-S	1	Blower Housing And Guard Kit				
③2	24 086 41-S	3	Screw-Phl HD (11-16X1/2)				
③3	20 314 06-S	1	Guard-Fixed				
③4	20 086 06-S	4	Bolt-Shoulder (M6X1X26)				
①③	20 113 29-S	1	Label-Round, Kohler				
①③	41 037 10-S	1	Nameplate-Service				



Starting System Assembly Kohler SV590-0023

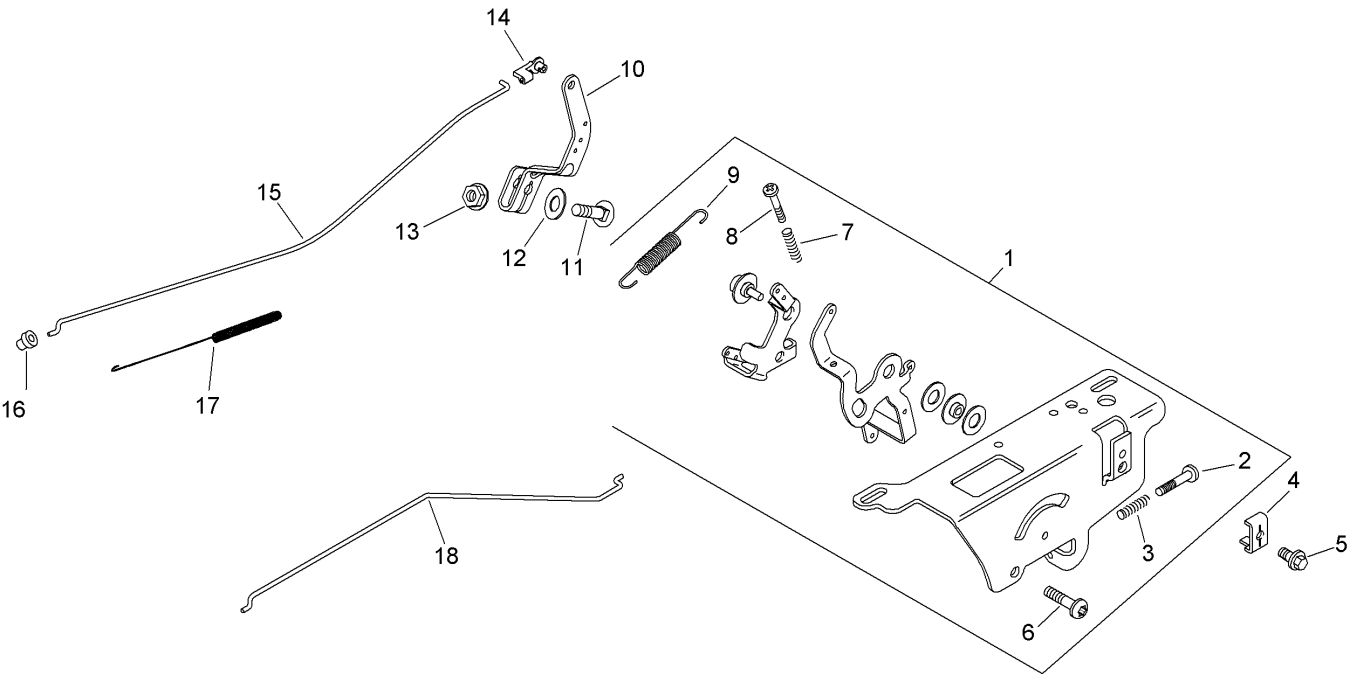
Ref	Part No.	Qty.	Description				
③1	20 098 05-S	1	Starter ASM				
③2	25 100 31-S	2	Nut-Flange, Hex Serrated (10-24)				
③3	12 100 07-S	1	Nut-Flange, Hex (1/4-20)				
①③	12 221 02-S	1	Brush Kit				
①③	20 211 02-S	1	Bolt-Thru				
①③	20 227 01-S	1	Cap-End, Drive (J E)				
①③	20 755 12-S	1	Drive Kit (J E)				



Fuel System Assembly
Kohler SV590-0023

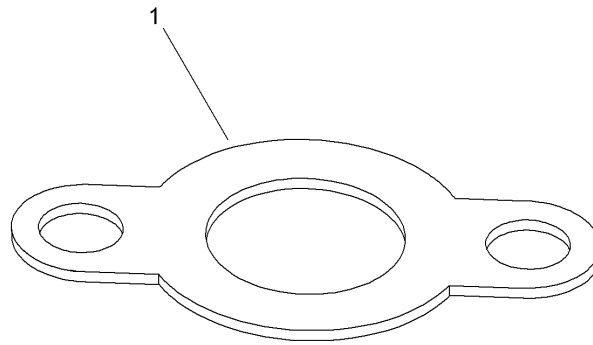
Ref	Part No.	Qty.	Description
❶1	20 041 18-S	1	Gasket-Deflector, Heat
❶2	20 332 01-S	1	Insert-Port, Intake
❶3	20 072 07-S	1	Stud-Carburetor
❶4	20 265 07-S	1	Deflector-Heat
❶5	M-651020-S	1	Screw-Flange, Hex (M6X1.0X20)
❶6	20 853 14-S	1	Carburetor ASM (Includes Gaskets)
❶7	12 041 01-S	1	Gasket-Carburetor
❶8	12 041 02-S	1	Gasket-Base, Air Cleaner
❶9	20 072 05-S	2	Stud-Mounting, Carburetor (M6X1.0X100)
❶10	M-641060-S	2	Nut-Hex, Flange (M6X1.0)
❶11	20 126 02-S	1	Bracket-Mounting, Fuel Pump
❶12	24 393 16-S	1	Pump-Pulse, Fuel
❶13	M-545010-S	2	Screw-HHFTF (M5X0.8X10)
❶14	25 237 14-S	4	Clamp-Hose
❶15	25 050 22-S	1	Filter-Fuel
❶16	25 111 34-S	2	Line-Fuel (24 Inch, Cut to needed Length)
❶17	52 353 20-S	1	Line-Fuel (10 Inch)
❶❸	M-645016-S	2	Screw-HHFTF (M6X1.0X16)
❶❹	25 454 05-S	1	Tie
❶❺	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
❶❻	25 431 02-S	1	Sleeve-Abrasion, Anti
❶❼	12 755 110-S	1	Choke Shaft Kit

Ref	Part No.	Qty.	Description
❶❸	12 757 02-S	1	Float Repair Kit
❶❹	12 757 03-S	1	Carburetor Repair Kit
❶❺	12 757 33-S	1	Solenoid Repair Kit
❶❻	12 757 37-S	1	Bowl Replacement Repair Kit
❶❼	20 755 06-S	1	High Altitude Kit (5, 000 Ft)
❶❼	20 755 07-S	1	High Altitude Kit (10, 000 Ft)



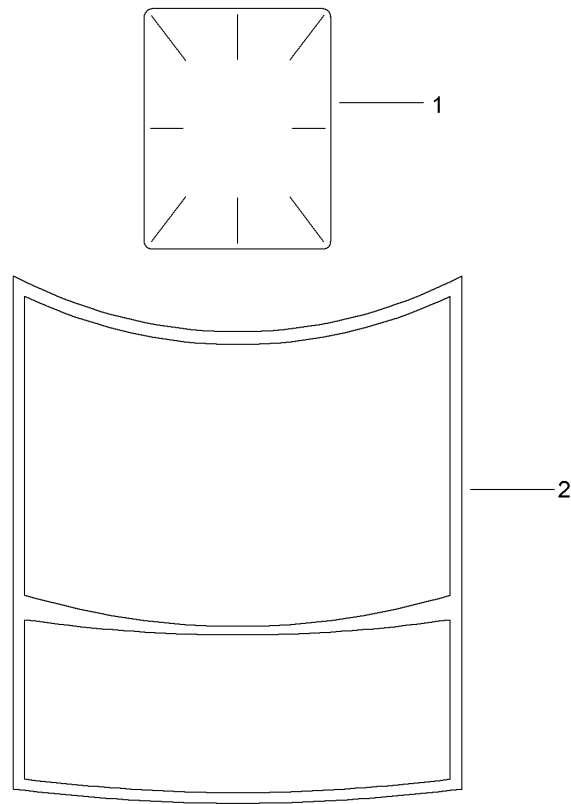
Engine Control Assembly
Kohler SV590-0023

Ref	Part No.	Qty.	Description				
❶1	20 536 05-S	1	Speed Control ASM				
❷2	20 086 10-S	1	Screw-Thread Forming (M4X0.7X25)				
❸2	20 086 18-S	1	Screw-Phl Thd Frm (M4X0.7X38)				
❹3	12 089 11-S	1	Spring-Control, Speed				
❺3	20 089 12-S	1	Spring-Control, Speed (Long)				
❻4	12 237 01-S	1	Clamp-Cable				
❼5	M-545016-S	1	Screw-HHFTF (M5X0.8X16)				
❽6	M-664020-S	2	Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20)				
❹7	20 086 10-S	1	Screw-Thread Forming (M4X0.7X25)				
❹8	20 086 18-S	1	Screw-Phl Thd Frm (M4X0.7X38)				
❹9	20 089 11-S	1	Spring-Governor				
❹10	20 090 02-S	1	Lever-Governor				
❹11	52 211 04-S	1	Bolt-Square Neck, Round Head (1/4-20X1)				
❹12	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)				
❹13	12 100 07-S	1	Nut-Flange, Hex (1/4-20)				
❹14	25 158 11-S	1	Bushing-Linkage, Throttle				
❹15	20 079 04-S	1	Linkage-Throttle				
❹16	25 158 08-S	1	Bushing-Retaining, Linkage				
❹17	20 089 10-S	1	Spring-Linkage				
❹18	20 079 05-S	1	Linkage-Choke (Single Wire)				



Exhaust Assembly Kohler SV590-0023

Ref	Part No.	Qty.	Description				
③1	20 041 12-S	1	Gasket-Exhaust				
①③	20 755 05-S	1	Gasket Set				



Artwork is representative
Actual labels may differ depending on model and specification number

Decal Assembly Kohler SV590-0023

Ref	Part No.	Qty.	Description
③1	25 113 39-S	1	Decal-Laminate, Clear
③2	20 113 13-S	1	Decal (19 H P)

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