



Power Max 828LXE Snowthrower

Model No. 38630 - 270000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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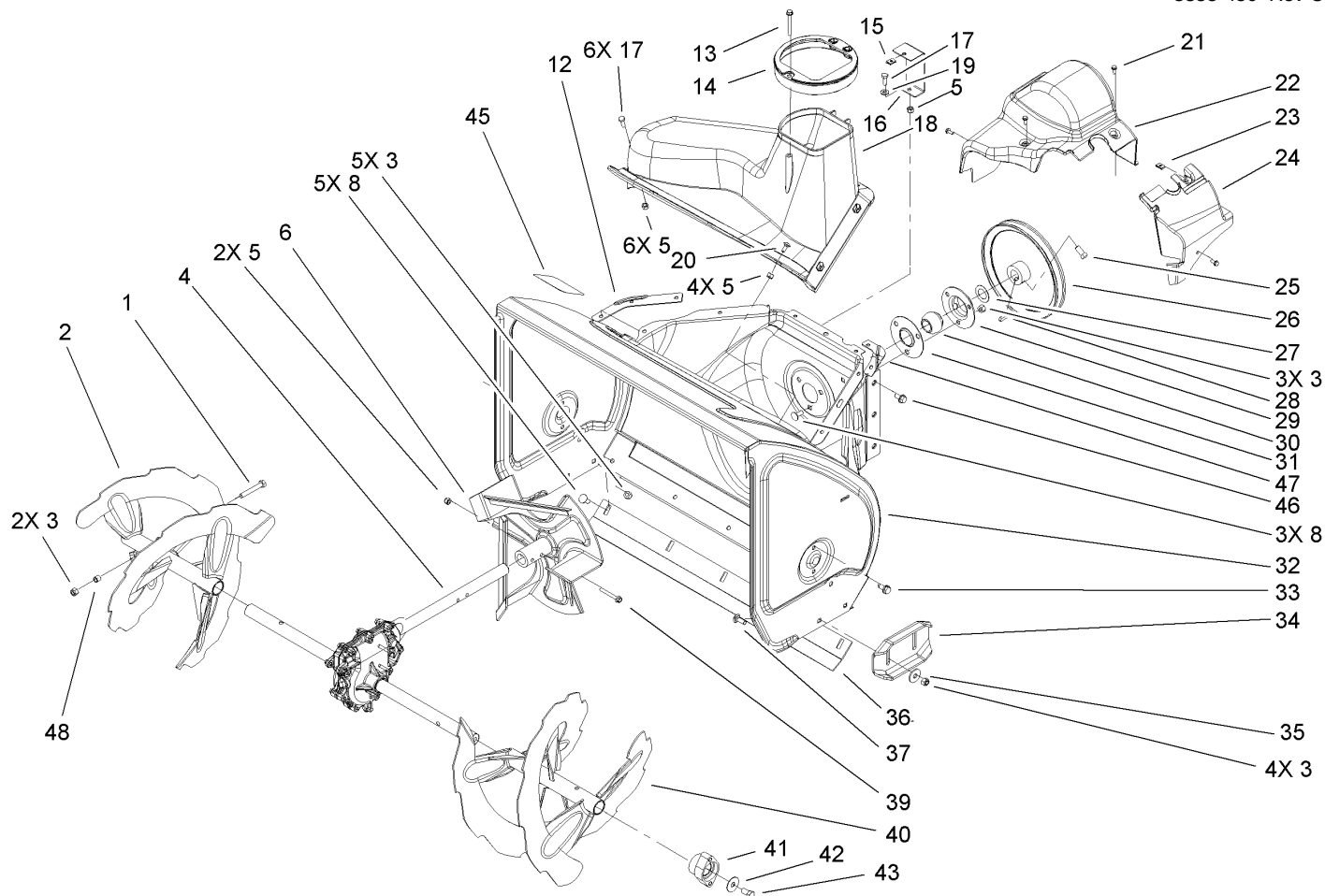
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHE. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

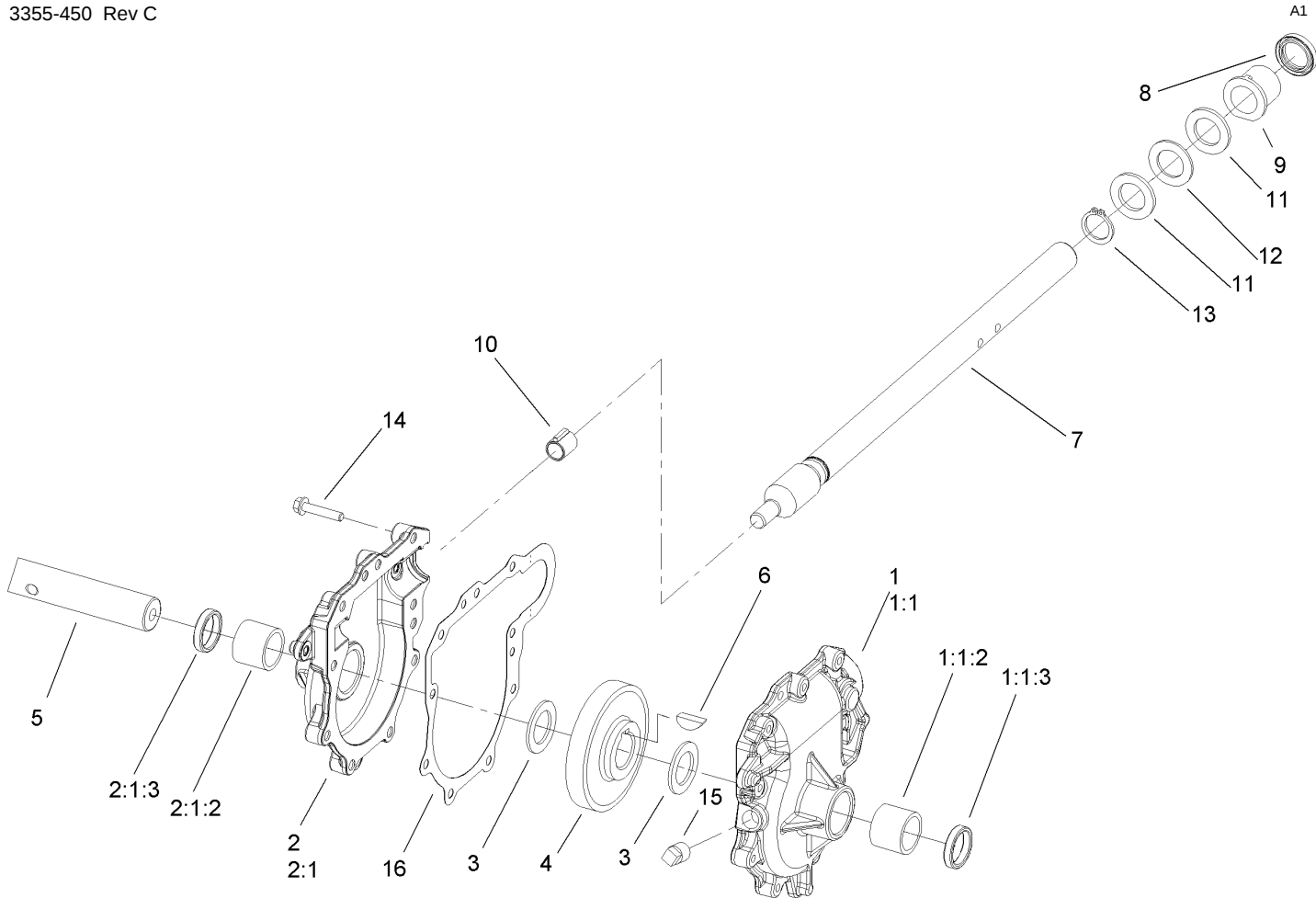
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Tecumseh dealer



Auger and Housing Assembly

Ref	Part No.	Qty.	Description
1	322-11	2	Screw-HH
2	106-7291-03	1	Auger-RH
3	3296-29	14	Nut-Lock, NI
4	108-7329	1	28 Inch Auger Gearcase ASM
5	3296-42	13	Nut-Lock, NI
6	106-4576-03	1	Impeller ASM
8	3230-23	8	Screw-CARR
12	107-1017-03	1	Seal-Flange, Cover
13	107-3003	1	Screw-Plastite
14	107-3006	1	Guide-Chute
15	107-1013	1	Nut-Speed, U-Type
16	107-1014-03	1	Bracket-Cover, Clip Nut
17	321-4	7	Screw-HH
18	108-0017	1	Cover
19	3256-22	1	Washer-Flat
20	3229-1	4	Screw-CARR
21	32144-112	4	Screw-HWH
22	107-1001	1	Cover-Belt
23	701493	1	Nut-Speed
24	107-1016	1	Cover-Extension, Belt
25	3242-4	2	Screw-Set, SQH
26	62-1300	1	Pulley-Impeller
27	252-80	1	Washer-Thrust
28	3257-23	1	Key-Woodruff

Ref	Part No.	Qty.	Description
29	26-6110	1	Flange-Cup, Bearing
30	63-3450	1	Bearing-Ball
31	26-6120	1	Flange-Cup, Bearing
32	107-3823	1	Housing-Auger, 28 Inch
33	32144-70	4	Screw-HWHTF
34	106-4588-01	2	Skid
35	52-2861	4	Washer
36	106-4573-01	1	Scraper-Fixed
37	3230-16	4	Screw-CARR
39	321-44	2	Screw-HHF
40	106-7301-03	1	LH Auger ASM
41	106-4570	2	Auger-Bearing
42	3-0750	2	Washer
43	323-4	2	Screw-HH
45	53-7670	1	Decal-Warning, Auger
46	32144-14	6	Screw-HWHTF
47	108-0039-03	1	Seal
48	1-633545	2	Spacer



28 Inch Auger Gearcase Assembly No. 108-7329

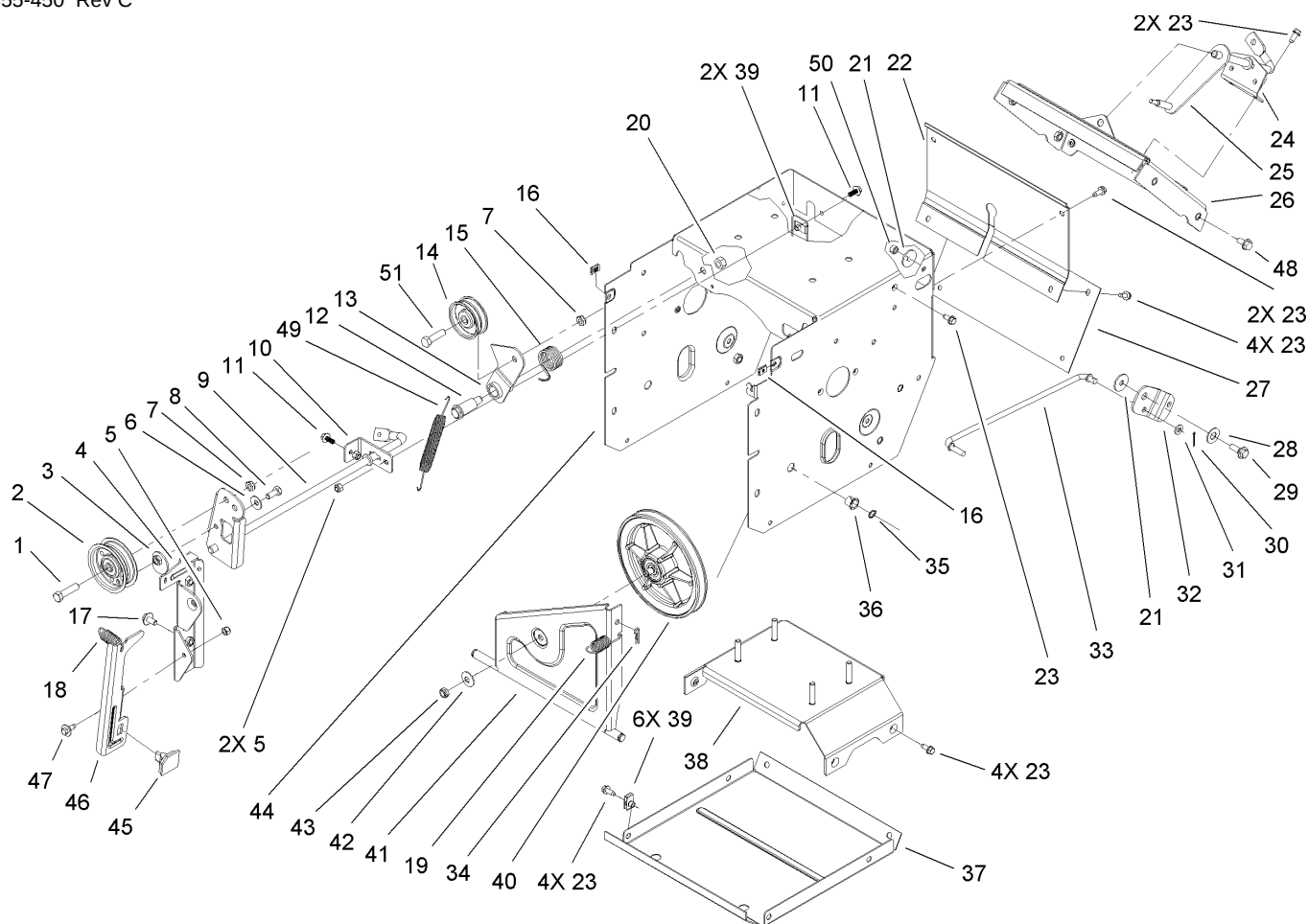
Ref	Part No.	Qty.	Description				
1	108-7325	1	LH Auger Gearcase ASM				
2:1:1		1	Gearcase-Auger, LH				
1:1:2	256-237	1	Bushing				
1:1:3	7-0045	1	Seal-Oil				
2	108-7327	1	RH Auger Gearcase ASM				
2:2:1		1	Gearcase-Auger, RH				
2:1:2	256-237	1	Bushing				
2:1:3	7-0045	1	Seal-Oil				
3	252-71	2	Washer-Thrust				
4	62-0120	1	Gear-Helical				
5	106-4421	1	Shaft-Auger				
6	3257-10	1	Key-Woodruff				
7	66-7811	1	Shaft-Impeller				
8	253-149	1	Seal-Oil				
9	37-6560	1	Bushing-Input				
10	62-1150	1	Bushing-Worm				
11	252-78	2	Bearing-Thrust				
12	252-76	1	Bearing-Thrust				
13	32151-33	1	Ring-Retaining, EXT				
14	108-4862	9	Screw-HWHTF				
15	281-1	1	Plug-Pipe, SQH				
16	108-7330	1	Gasket-Gearcase, Auger				



Chute Assembly

Ref	Part No.	Qty.	Description
1	112-6606	1	Deflector-Chute
2	106-4594	1	Spring-Torsion
3	46-8092	5	Screw-Plastite
4	106-4472	1	Gear-Chute
5	46-6810	3	Screw And Washer ASM
6	100-9880	1	Bolt-Shoulder
7	106-4585	1	Cover-Gear, Chute
9	106-7296	1	Bracket-Cable, Clamp
10	106-7297	1	Clamp-Cable
11	106-4471	1	Gear-Face
12	107-1021	1	Rod-Deflector
14	98-1375	2	Screw-HWH
15	106-7266	1	Bracket-Deflector
16	106-4582-03	1	Bracket-Support, Chute
17	106-4422	1	Spacer-Chute
18	3256-2	3	Washer-Flat
19	3296-47	2	Nut-Lock, NI
20	106-7276	3	Screw-Shoulder
21	106-7257	1	Mount-Gear, Face
22	63-2650	1	Screw-Shoulder
23	106-4476	1	Latch-Chute
24	106-7253-03	1	Tube-Support
25	3256-22	3	Washer-Flat
26	3296-42	3	Nut-Lock, NI

Ref	Part No.	Qty.	Description
27	3296-29	2	Nut-Lock, NI
28	106-7260	1	Washer-Curved
29	3230-5	1	Screw-CARR
30	3230-23	1	Screw-CARR
31	46-8091	3	Screw-HWH
32	105-9991	1	Ring-Chute
33	106-4440	1	Chute-Discharge
35	108-7315	1	Spring-Torsion
36	108-5052	1	Seal-Chute
37	3290-456	1	Washer-Belleville
38	32144-10	1	Screw-HWH

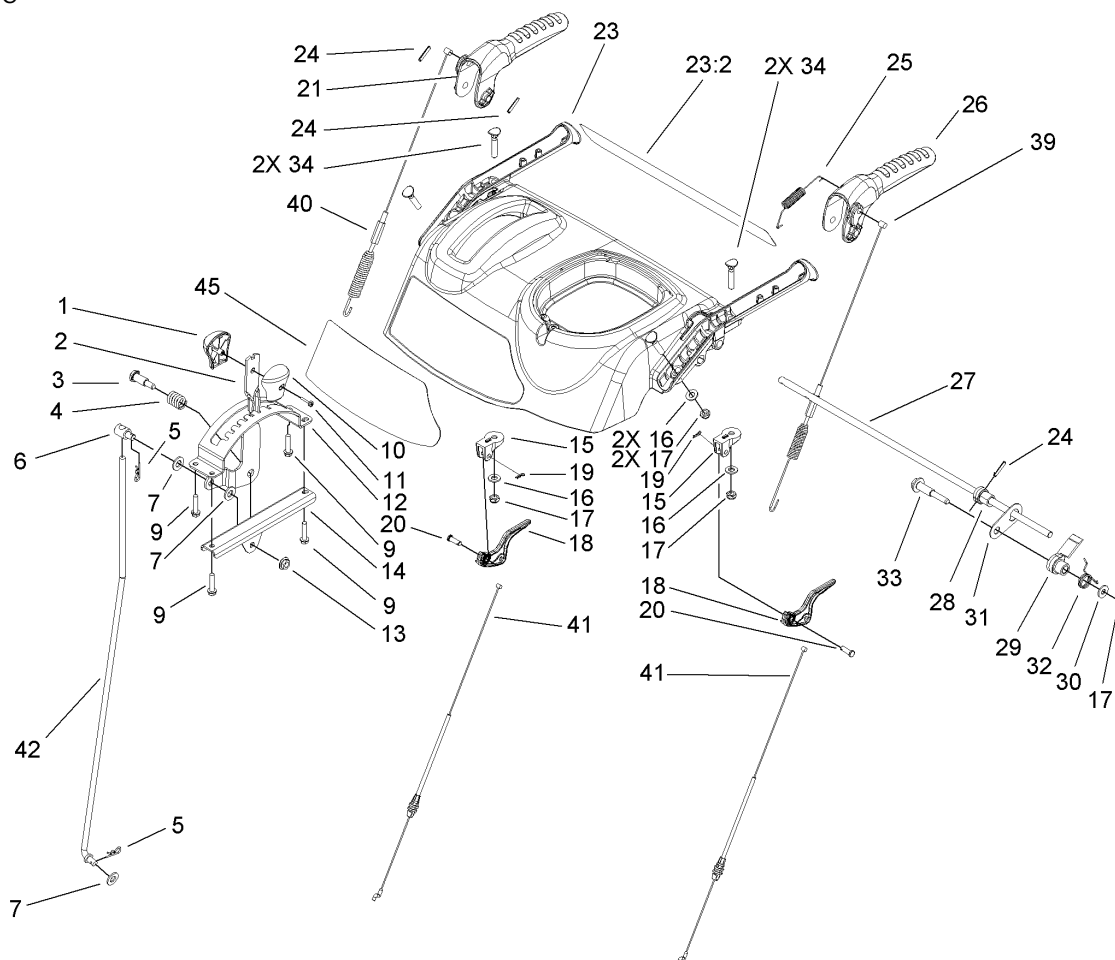


Frame Assembly

Ref	Part No.	Qty.	Description
1	323-8	1	Screw-HH
2	92-7104	1	Pulley-Idler
3	107-1047	1	Nut
4	107-1039	1	Bracket-Idler, Impeller
5	3296-42	3	Nut-Lock, NI
6	3290-456	1	Washer-Belleville
7	3296-59	2	Nut-Lock, NI
8	322-3	1	Screw-HH
9	107-3838-03	1	Impeller Clutch ASM
10	106-7341	1	Bracket-Rear, Clutch
11	99-6810	2	Screw-HH
12	108-5056	1	Bolt-Shoulder
13	108-5058	1	Arm-Idler, Traction
14	3-4244	1	Pulley-Idler
15	108-7332	1	Spring-Torsion
16	107-1013	2	Nut-Speed, U-Type
17	3234-7	2	Screw-HHF
18	107-1045	1	Spring-Extension
19	107-1003	1	Spring-Extension
20	3296-76	1	Nut-Lock, NI
21	5-4460	2	Washer-Pivot
22	108-0022-01	1	Cover-Upper
23	32144-10	17	Screw-HWH
24	108-0036	1	Bracket-Rod, Shift

Ref	Part No.	Qty.	Description
25	106-7268	1	Lever-Control, Traction
26	108-0026-01	1	Shift Plate ASM
27	106-7345-01	1	Cover-Lower
28	25-5640	1	Washer
29	27-0410	1	Screw-Shoulder
30	3272-4	1	Pin-Cotter
31	3256-23	1	Washer-Flat
32	107-1011	1	Bellcrank-Drive
33	106-4467	1	Link-Control, Speed
34	3290-307	1	Pin-Hair
35	32151-61	2	Ring-Retaining
36	256-257	2	Bushing-Nyliner
37	106-7330-01	1	Pan-Bottom
38	106-7315	1	Brace Frame ASM
39	107069	8	Clip
40	108-0031	1	Traction Pulley ASM
41	108-7307	1	Friction Wheel Bracket ASM
42	3290-340	1	Washer-Belleville
43	3296-5	1	Nut-Lock
44	108-0019-01	1	Traction Frame ASM
45	66-8060	1	Pad-Brake
46	107-1000	1	Arm-Brake
47	92-9698	1	Screw-Shoulder
48	32144-14	4	Screw-HWHTF

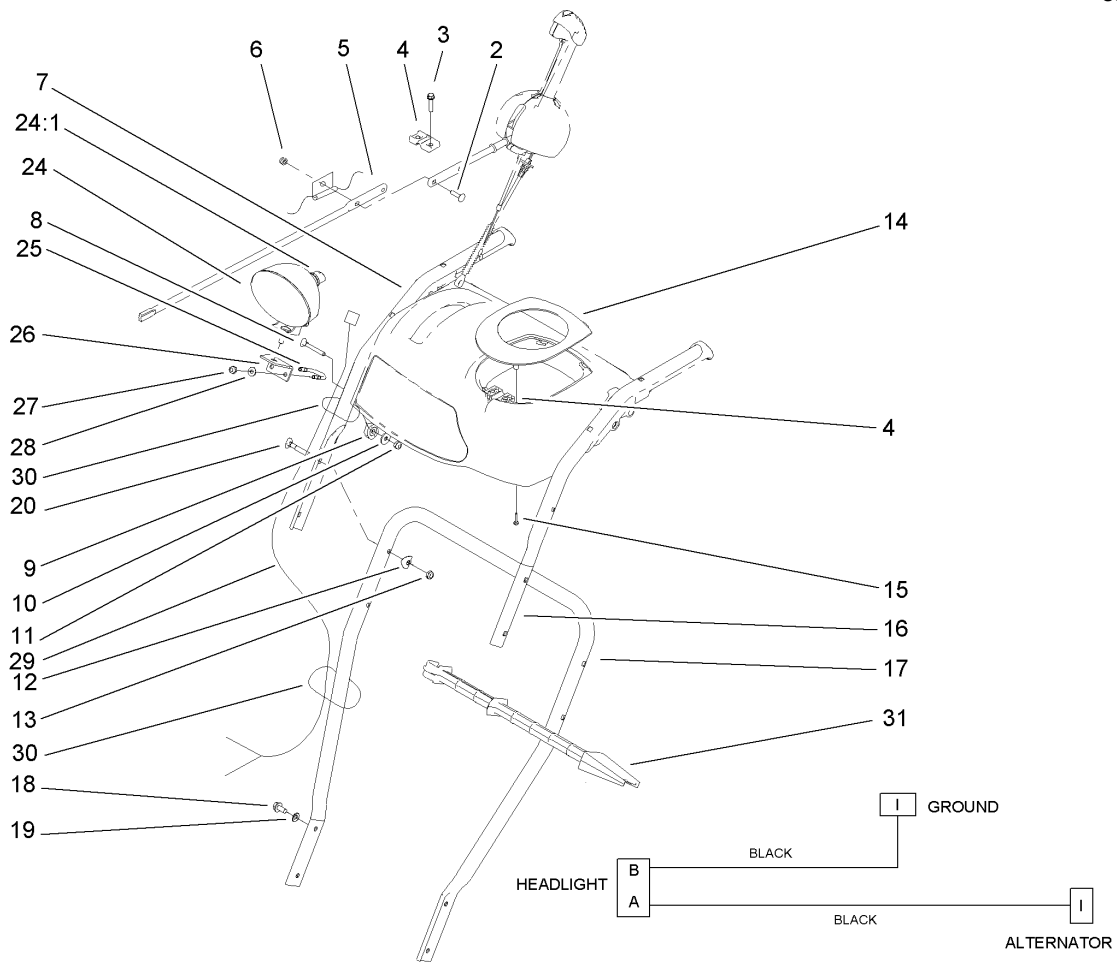




Handle and Control Assembly

Ref	Part No.	Qty.	Description
1	106-4423	1	Knob-Shift, RH
2	106-7278-03	1	Selector-Speed
3	63-2650	1	Screw-Shoulder
4	108-7313	1	Spring-Compression
5	3290-307	2	Pin-Hair
6	110-3446	1	Trunion-Rod
7	3256-24	3	Washer-Flat
9	46-8092	4	Screw-Plastite
10	105-9999	1	Knob-Shift, LH
11	94-4496	1	Screw-PPH
12	106-7277-03	1	Guide-Selector, Speed
13	32128-13	1	Nut-HF
14	106-7279-03	1	Mount-Selector, Speed
15	105-9980	2	Mount-Clutch, Lever
16	3256-70	4	Washer-Flat
17	3296-72	5	Nut-Lock, NI
18	106-4505	2	Lever-Clutch
19	108-2992	2	Pin-Hair
20	1-808265	2	Pin-Clevis
21	106-4413	1	Lever-Auger
23	112-6632	1	Control Panel ASM
23:2	112-6622	1	Decal-Control Panel, Back
24	32121-125	3	Pin-Spring
25	107-3001	1	Spring-Tension

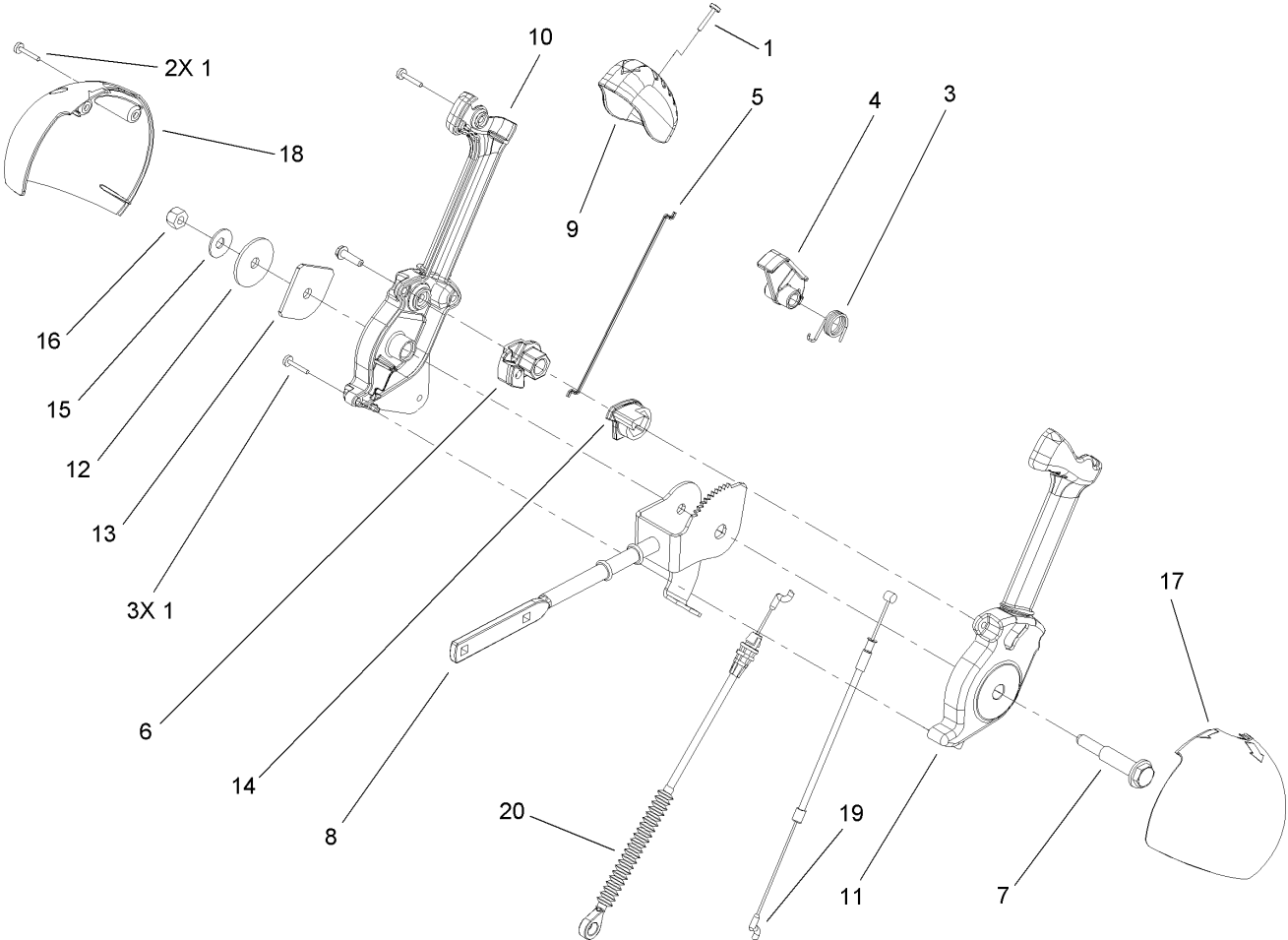
Ref	Part No.	Qty.	Description
26	106-4410	1	Lever-Traction
27	105-9996	1	Rod-Lockout
28	107-1043	1	Cam-Lockout
29	108-0023	1	Latch-Lockout
30	98-3499	1	Washer-Flat
31	107-3000	1	Link-Lockout
32	108-0024	1	Spring-Torsion
33	106-4412	1	Screw-Shoulder
34	107-3018	4	Screw-Handle
39	106-4563	1	Cable-Traction
40	106-4599	1	Cable-Auger
41	107-8896	2	Cable-Clutch
42	107-1005	1	Rod-Shift
45	108-2963	1	Decal-Panel, Control



Handle Assembly

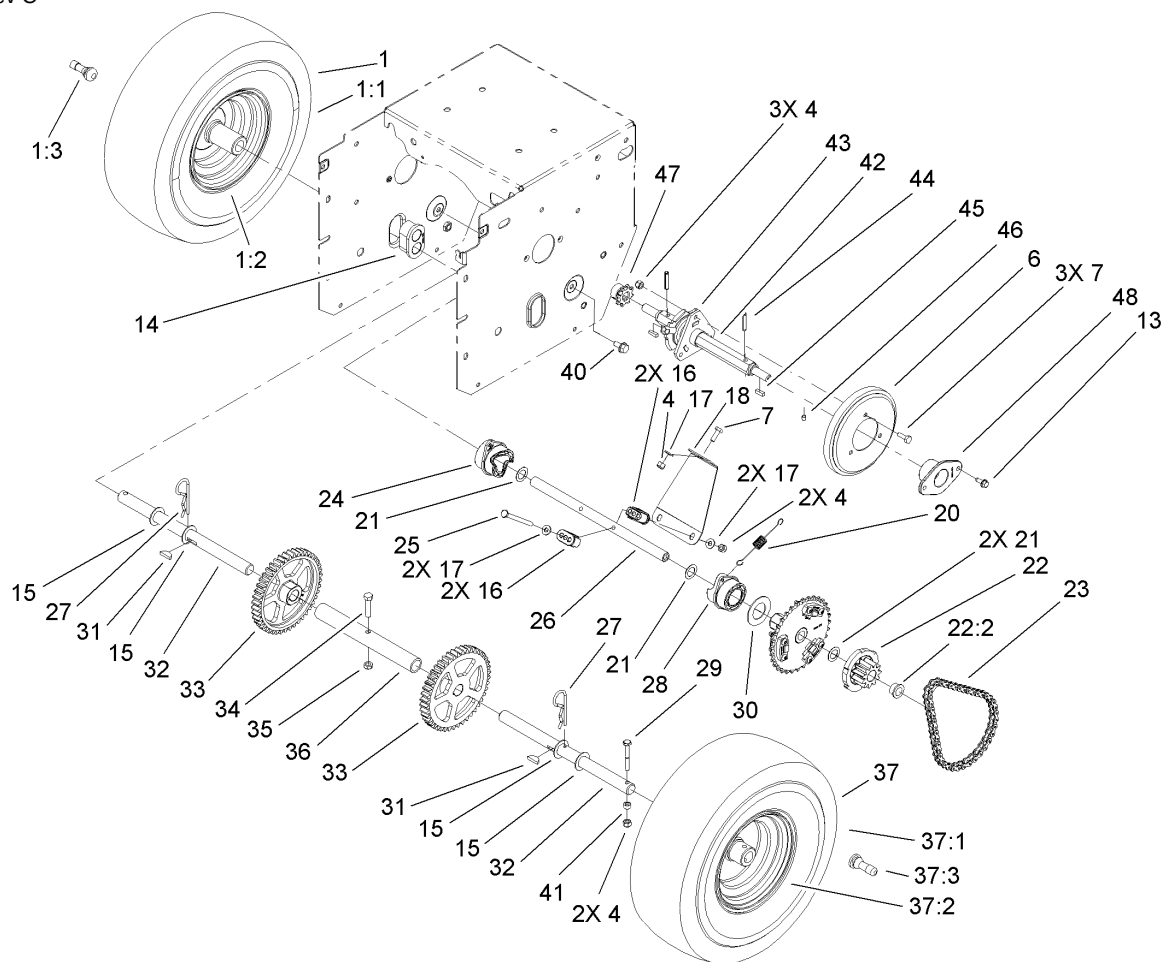
Ref	Part No.	Qty.	Description
2	3229-30	2	Screw-CARR
3	46-8092	2	Screw-Plastite
4	105-9987	2	Support-Rod
5	106-7283	1	Rod-Chute, Front
6	3296-73	2	Nut-Lock, NI
7	108-0038-03	1	Handle-Upper, RH
8	95-4453	2	Screw
9	106-4509	2	Clamp-Cable
10	87-6630	2	Washer-Plain
11	3296-73	2	Nut-Lock, NI
12	107-3844	4	Washer
13	3296-72	4	Nut-Lock, NI
14	106-4586	1	Cover-Panel, Control
15	94-4496	2	Screw-PPH
16	108-0037-03	1	Handle-Upper, LH
17	105-9981-03	1	Handle-Lower
18	32144-14	4	Screw-HWHTF
19	3290-475	4	Washer-Belleville
20	92-2260	4	Screw-Handle
24	106-4510	1	Headlamp ASM
24:1	108-0008	1	Lamp-12 Volt
25	107-3024	1	Clamp
26	107-1020-03	1	Bracket-Light
27	3296-73	2	Nut-Lock, NI

Ref	Part No.	Qty.	Description
28	3256-1	2	Washer-Flat
29	106-4511	1	Harness-Wire
30	614249	2	Strap-Tie
31	110-3408	1	Stick-Cleanout



Lever Chute Control Assembly

Ref	Part No.	Qty.	Description				
1	94-4496	6	Screw-PPH				
3	105-9982	1	Spring-Torsion				
4	105-9984	1	Trigger-Latch				
5	105-9985	1	Link-Latch				
6	105-9988	1	Lever-Cable, Deflector				
7	105-9995	1	Screw-Shoulder				
8	106-4479	1	Rod-Control, Chute				
9	106-7280	1	Cap-Lever				
10	106-7281	1	Lever-Chute Control, RH				
11	106-7282	1	Lever-Chute Control, LH				
12	107-3002	1	Washer-Nylon				
13	106-7295	1	Plate-Friction				
14	106-7310	1	Pawl-Latch				
15	3290-456	1	Washer-Belleville				
16	3296-29	1	Nut-Lock, NI				
17	105-9986	1	Cover-Chute Lever, LH				
18	106-7292	1	Cover-Chute Lever, RH				
19	105-9989	1	Cable-Release, Chute				
20	105-9990	1	Cable-Control, Deflector				



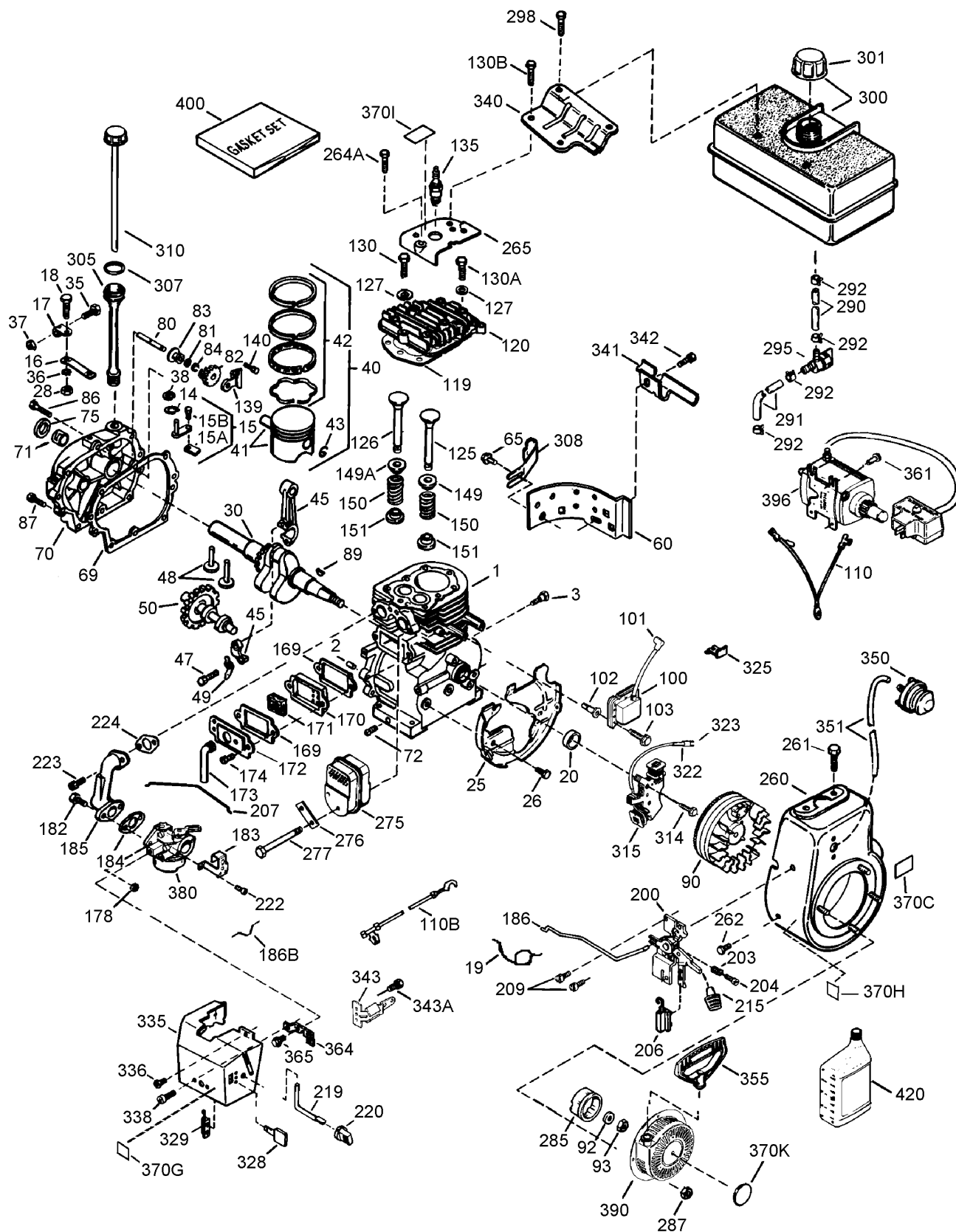
Wheel Clutch Assembly

Ref	Part No.	Qty.	Description
21		1	RH Wheel And Tire ASM
1:1	107-3042	1	Tire
1:2	107-3043	1	Rim-Tire
1:3	232-27	1	Stem-Valve
4	3296-42	8	Nut-Lock, NI
6	106-4480	1	Wheel-Friction
7	321-4	4	Screw-HH
13	32144-10	4	Screw-HWH
14	106-4558	2	Bearing-Axle
15	3-8664	4	Washer-Thrust
16	107-8889	4	Guide-Collar
17	3256-22	5	Washer-Flat
18	107-8892-03	1	Brace-Collar, Shift
20	107-8893	2	Spring-Extension
21	108-0015	4	Washer-Flat
22	107-8894	2	11T Gear ASM
22:2	108-2973	2	Bushing-Flange
23	108-0016	2	Chain-Roller
23	2710-6	2	Link-Connecting
24	107-8888	1	Collar-Shift, RH
25	321-23	2	Screw-HH
26	107-8883	1	Shaft-Intermediate
27	3290-343	2	Pin-Hair
28	107-8887	1	Collar-Shift, LH

Ref	Part No.	Qty.	Description
29	108-2975	2	Screw-HH
30	107-8891	2	Washer-Thrust
31	3257-7	2	Key-Woodruff
32	107-8898	2	Shaft-Axle
33	106-4572	2	Gear-Axle, 44 Tooth
34	322-17	1	Screw-HH
35	3296-47	1	Nut-Lock, NI
36	106-7259	1	Tube-Axle
37		1	LH Wheel And Tire ASM
37:1	107-3042	1	Tire
37:2	107-3043	1	Rim-Tire
37:3	232-27	1	Stem-Valve
40	32144-14	2	Screw-HWHTF
41	55-9370	2	Spacer-Blade, Rotor
42	108-7314	1	Shaft-Hex
43	106-4434	1	Trunion-Hex
44	32121-9	2	Pin-Roll, Slotted
45	94-8850	2	Key-Square
46	3245-32	4	Screw-HSH
47	106-7317	2	Sprocket-8 Tooth
48	108-7319	2	Retainer-Bearing

Engine Assembly No. 1

Tecumseh LH318SA-156563H



Engine Assembly No. 1

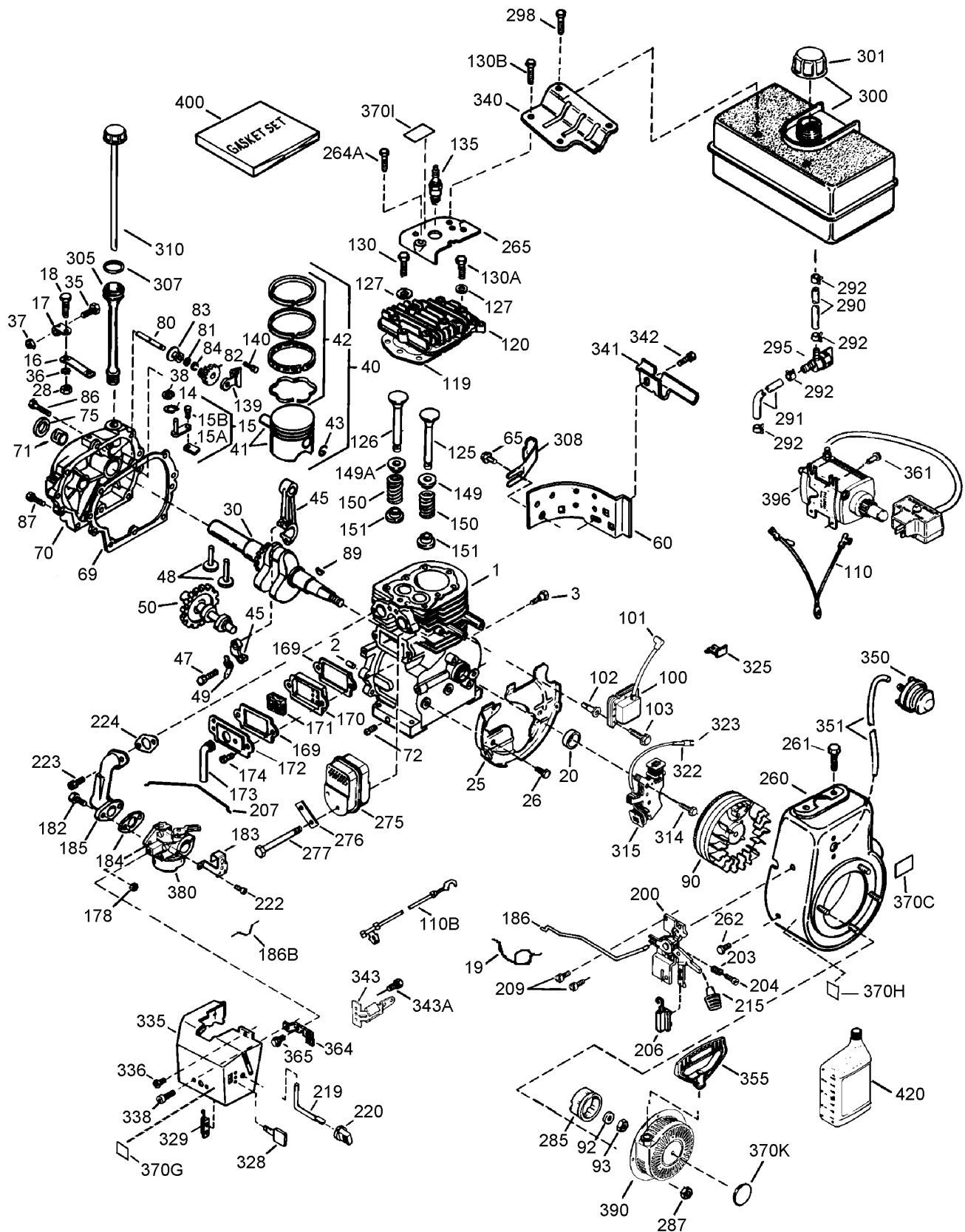
Tecumseh LH318SA-156563H

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
③1	35385	1	Cylinder ASM (Includes 2, 20, 72)	③90	611093	1	Flywheel ASM
③2	27652	2	Pin-Dowel	③92	650880	1	Washer-Belleville
③3	650820	2	Screw (1/4-20X1/2)	③93	650881	1	Nut-Flywheel
③14	28277	1	Washer-Flat	③100	35135A	1	Ignition-State, Solid (Includes 101)
③15	30699C	1	Rod-Governor (Includes 15A, 15B)	③101	610118	1	Cover-Spark Plug
③15A	30700	1	Yoke-Governor	③102	651024	2	Stud-Mounting, Solid State
③15B	650494	1	Screw (6-40X5/16)	③103	651007	2	Screw (T-15, 10-24 X 15/16)
③16	33454A	1	Lever-Governor	③110	35187	1	Wire-Ground
③17	29916	1	Clamp-Lever, Governor	③110B	37047	1	Wire-Ground
③18	651028	1	Screw (T-15, 8-32X7/16)	③119	36448	1	Gasket-Head, Cylinder
③19	34663	1	Spring-Throttle	③120	36449	1	Head-Cylinder
③20	35319	1	Seal-Oil	③125	27878A	1	Valve-Exhaust (STD) (Includes 151)
③25	37853	1	Baffle-Housing, Blower	③125	27880A	1	Valve-Exhaust (1/32In Os) (Includes 151)
③26	650561	2	Screw (1/4-20X19/32)	③126	34035	1	Valve-Intake (STD.) (Includes 151)
③28	30322	1	Nut-Lock (8-32)	③127	650691	2	Washer-Flat
③30	35571A	1	Crankshaft	③130	6021A	7	Screw (5/16-18X1-1/2)
③35	29826	1	Screw (10-32X3/4)	③130A	650727	2	Screw (5/16-18X1-25/32)
③36	29918	1	Washer-Lock (8)	③130B	651055	2	Screw (5/16-18X39/64)
③37	29216	1	Nut-Lock (10-32)	③135	35395	1	Spark Plug-Resistor (R J19 L M)
③38	29642	1	Ring-Retaining	③139	33369	1	Bracket-Gear, Governor
③40	40011	1	Piston-Pin And Ring Set (STD)	③140	650836	2	Screw (10-24X1/2)
③40	40012	1	Piston- Pin And Ring Set (.010 O S)	③149	27882	1	Cap-Spring, Valve
③41	40009	1	Piston And Pin ASM (STD) (Includes 43)	③149A	35862	1	Cap-Spring, Valve
③41	40010	1	Piston And Pin ASM (.010In Os) (Includes 43)	③150	27881	2	Spring-Valve
③42	40013	1	Ring Set (STD)	③151	32581	2	Keeper-Spring, Valve
③42	40014	1	Ring Set (.010 O S)	③169	27896A	2	Gasket-Cover, Valve
③43	27888	2	Ring-Retaining, Piston Pin	③170	28423	1	Body-Breather
③45	36897	1	Connecting Rod ASM (Includes 47, 49)	③171	28424	1	Element-Breather
③47	651033	2	Bolt-Rod, Connecting	③172	28425	1	Cover-Valve
③48	34034	2	Lifter-Valve	③173	35350	1	Tube-Breather
③49	36896	1	Dipper-Oil	③174	650128	2	Screw (10-24X1/2)
③50	35375	1	Camshaft (Mcr)	③178	29752	2	Nut And Lock Washer (1/4-28)
③60	33273A	1	Extension-Housing, Blower				
③65	650128	1	Screw (10-24X1/2)				
③69	37342	1	Gasket-Cover, Cylinder				
③70	37847	1	Cover-Cylinder (Includes 71, 75, 80-84)				
③71	35377	1	Bushing-Crankshaft				
③72	27642	1	Plug-Drain, Oil (SQH 1/4-18)				
③75	35319	1	Seal-Oil				
③80	37587	1	Shaft-Governor				
③81	651080	1	Washer				
③82	37588	1	Governor Gear ASM (Includes 81)				
③83	30588A	1	Spool-Governor				
③84	29193	1	Ring-Retaining				
③86	650833	7	Screw (1/4-20X1-3/16)				
③87	650832	1	Screw (1/4-20X1-11/16)				
③89	32589	1	Key-Flywheel				

Engine Assembly No. 2

Tecumseh LH318SA-156563H

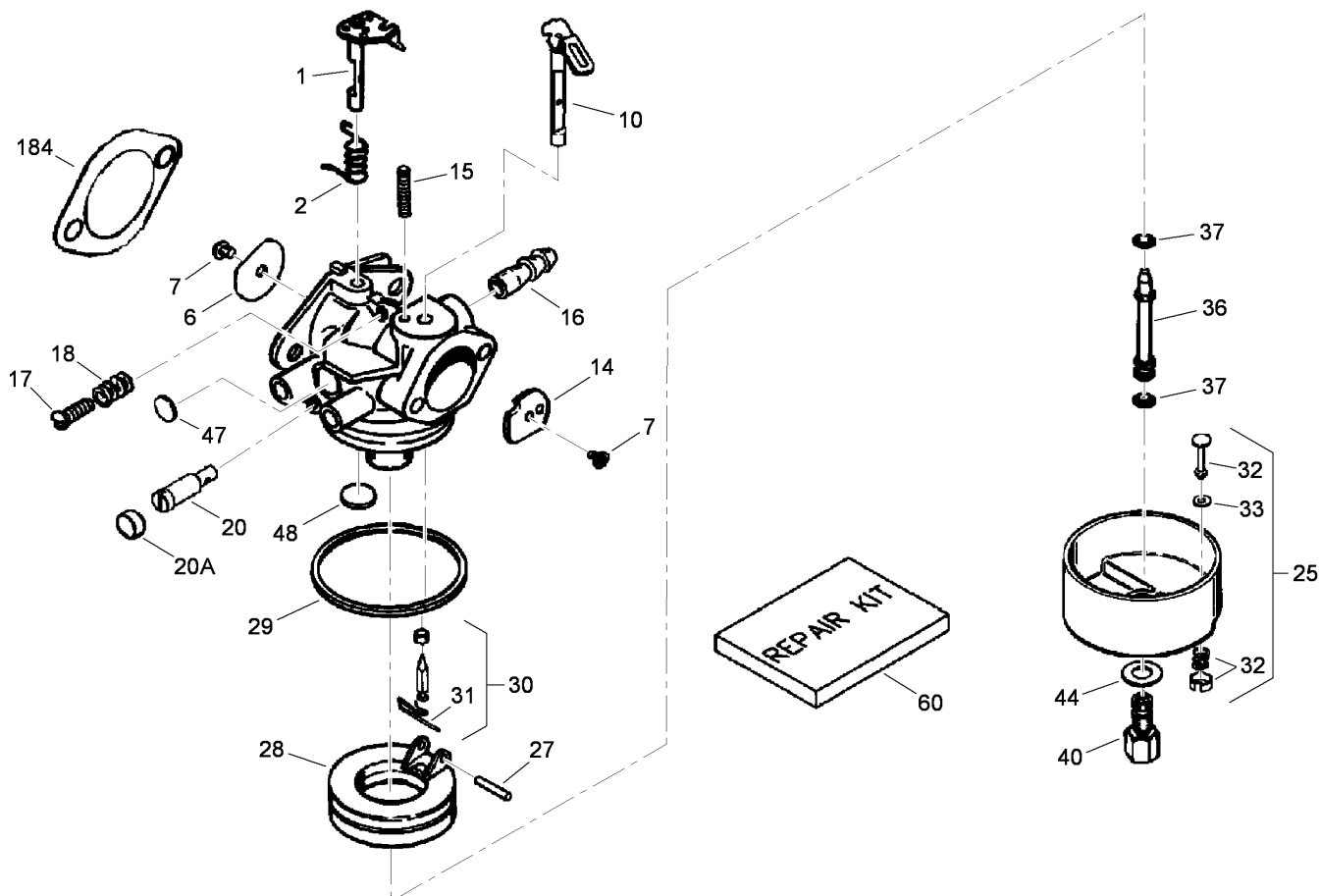
Tecumseh LH318SA-156563H



Engine Assembly No. 2

Tecumseh LH318SA-156563H

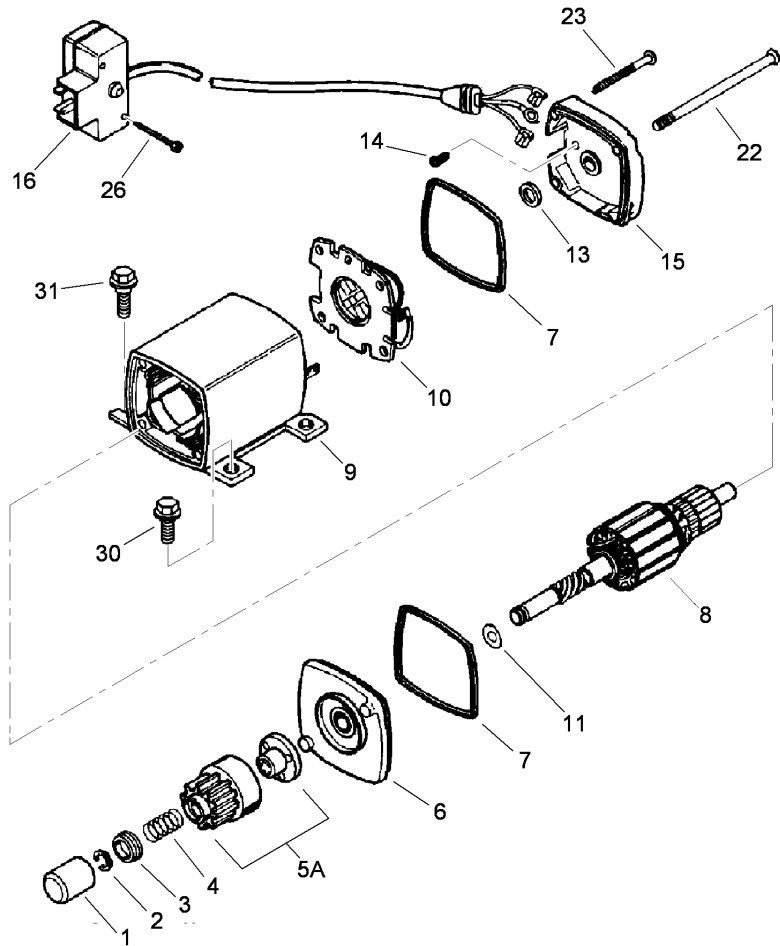
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
③182	30088A	2	Screw (1/4-28X1)	③341	34155	1	Bracket-Tank, Fuel
③183	34587A	1	Bracket-Choke	③342	650561	1	Screw (1/4-20X19/32)
③184	33263	1	Gasket-Carburetor To Intake Pipe	③343	35079A	1	Bracket-Switch, Key (Includes 343A)
③185	33877	1	Pipe-Intake	③343A	651060	1	Screw (8-32 X 23/64)
③186	34667	1	Link-Governor	③350	570682A	1	Primer ASM
③186B	36652	1	Spring-Choke	③351	32180C	1	Line-Primer (12 Inches)
③200	34677	1	Bracket-Control (Includes 19, 203, 204, 206)	③355	590574	1	Handle-Starter, Mitten Grip
③203	31342	1	Spring-Compression	③361	650990	2	Screw (T-30, 1/4-20X15/32)
③204	651029	1	Screw (T-10, 5-40X7/16)	③364	37659	1	Bracket-Cover, Carburetor
③206	610973	1	Terminal	③365	650767	2	Screw (8-32X27/64)
③207	33878	1	Link-Throttle	③370C	36501	1	Decal-Primer, International Symbol
③209	650821	2	Screw (10-32 X 1/2)	③370G	36534	1	Decal-Instruction
③215	35440	1	Knob-Control	③370H	35077	1	Decal-Speed Control And Choke
③219	34586	1	Rod-Choke	③370I	37119	1	Decal-Warning (Bilingual)
③220	35438	1	Knob-Control	③370K	36695	1	Decal-Tecumseh Logo For Top Of Recoil Starter
③222	28820	2	Screw (10-32 X 1/2)	③380	640349	1	Carburetor ASM (Includes 184)
③223	650378	2	Screw (T-30, 5/16-18X1-3/32)	③390	590749	1	Starter-Rewind (Note: This Engine Could Have Been Built With Starter 590733)
③224	27915A	1	Gasket-Pipe, Intake	③396	33329D	1	Starter-Electric (110 Volt)
③260	35447A	1	Housing-Blower	③400	36450C	1	Gasket Set (Includes 69, 119, 169, 184, 224)
③261	650788	2	Screw (5/16-18X3/4)	③420	730226A	1	Oil-Engine, S A E 5W30
③262	651084	2	Screw (5/16-18X9/16)	① ③	756320C	1	Shortblock
③264A	650802	1	Screw (1/2-20X5/8)				
③265	33272D	1	Cover-Head, Cylinder (Black)				
③275	35056	1	Muffler				
③276	31588	1	Plate-Locking				
③277	651002	2	Screw (5/16-18X4-3/16)				
③285	35985C	1	Cup-Starter				
③287	29752	4	Nut And Lock Washer (1/4-28)				
③290	29774	1	Line-Fuel (8.62)				
③291	30705	1	Line-Fuel				
③292	26460	4	Clamp-Line, Fuel				
③295	35857	1	Valve-Shut Off, Fuel (Includes 292)				
③298	650665	2	Screw (1/4-15X7/8)				
③300	34156A	1	Tank-Fuel (Includes 292, 301)				
③301	37844	1	Cap-Fuel (Black) (1-1/2 I D)				
③305	36877	1	Tube-Fill, Oil				
③307	35499	1	O-Ring				
③308	35539	1	Clip-Tube, Fill				
③310	37869	1	Dipstick				
③314	650873	1	Screw (1/4-20 X 3/4)				
③315	611111	1	Coil-Alternator, 18 Watt (Includes 322, 323)				
③322	611117	1	Body-Connector				
③323	611118	1	Terminal				
③325	29443	1	Clip-Wire				
③328	35062	2	Key-Ignition				
③329	610973	1	Terminal				
③335	36547	1	Cover-Carburetor (Black)				
③336	650765	1	Screw (10-32X1/2)				
③338	28942	2	Screw (10-32 X 3/8)				
③340	34154	1	Bracket-Tank, Fuel (Black)				



Carburetor Assembly No. 640349 Tecumseh LH318SA-156563H

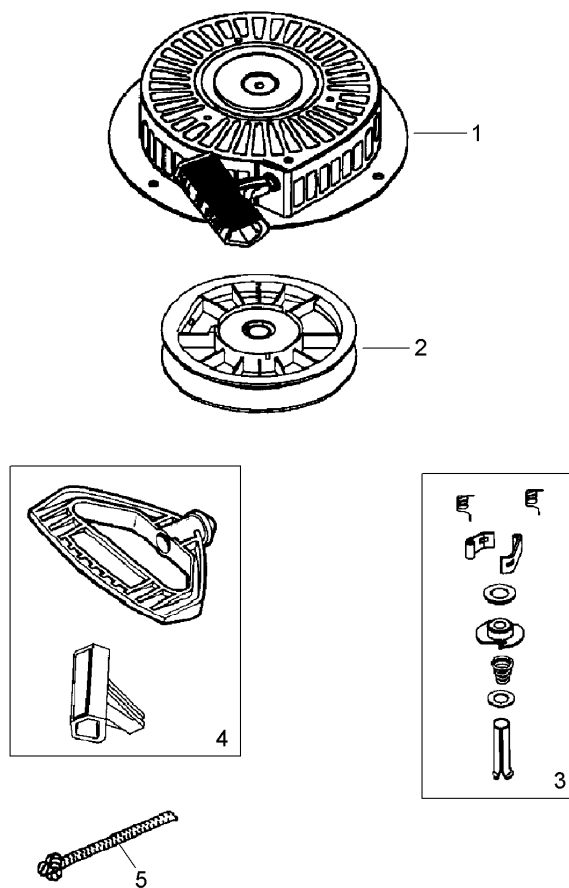
Ref	Part No.	Qty.	Description
❶0	640349	1	Carburetor ASM (Includes 184)
❶1	631776A	1	Throttle Shaft And Lever ASM
❶2	631970	1	Spring-Return, Throttle
❶6	640109	1	Shutter-Throttle
❶7	650506	2	Screw-Shutter
❶10	632112	1	Choke Shaft And Lever ASM
❶14	632174	1	Shutter-Choke
❶15	630735	1	Spring-Positioning, Choke
❶16	632164	1	Fitting-Fuel
❶17	651025	1	Screw-Throttle Crack And Idle Speed
❶18	630766	1	Spring-Tension
❶20	640027	1	Screw-Restrictor, Idle
❶20A	640200	1	Cap-Screw, Restrictor Idle
❶25	631951	1	Float Bowl ASM (Includes 32-33)
❶27	631024	1	Shaft-Float
❶28	632802	1	Float (Plastic)
❶29	631028	1	O Ring-Bowl, Float
❶30	631021A	1	Inlet Needle, Seat, And Clip ASM (Includes 31)
❶31	631022	1	Clip-Spring
❶32	27136A	1	Bowl Drain ASM
❶33	27554	1	Gasket-Plunger, Drain
❶36	640113	1	Tube-Nozzle

Ref	Part No.	Qty.	Description
❶37	632547	2	O-Ring
❶40	640128	1	Nut-Bowl, High Speed
❶44	27110	1	Washer-Bowl Nut
❶47	630748	1	Plug-Welch, Idle Mixture Well
❶48	631027	1	Plug-Welch, Atmospheric Vent
❶60	632760B	1	Repair Kit (Includes 7, 27, 29, 30, 33, 37, 44, 47, 48)
❶184	33263	1	Gasket-Carburetor To Intake Pipe



Electric Starter Assembly No. 33329D
Tecumseh LH318SA-156563H

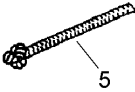
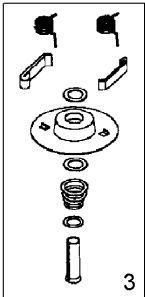
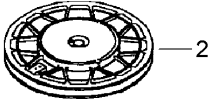
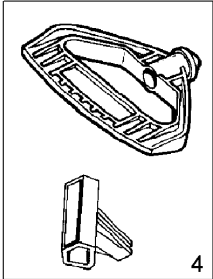
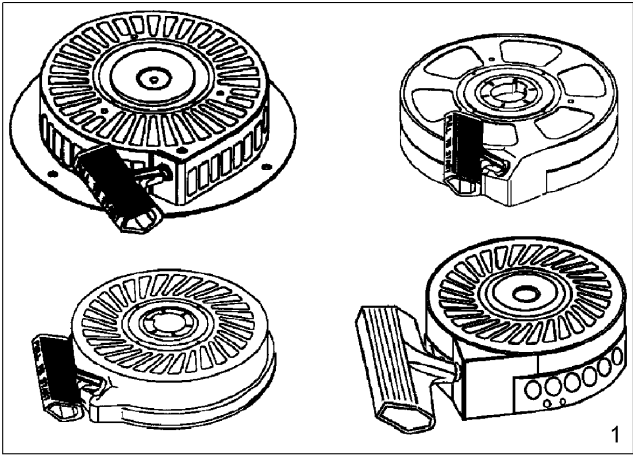
Ref	Part No.	Qty.	Description				
❶1	33451	1	Cover-Dust				
❷2	33842	1	Ring-Retainer				
❸3	33430	1	Retainer-Spring				
❹4	33431	1	Spring-Anti Drift				
❺5A	37050	1	Gear And Nut (Includes 2)				
❻6	35449	1	Drive End Cap ASM (Includes 7)				
❼7	35450	2	O-Ring				
❽8	35915	1	Armature				
❽9	35451A	1	Housing ASM				
❽10	35452A	1	Brush Card ASM				
❽11	35911	1	Washer-Thrust				
❽13	590500	1	Washer-Thrust				
❽14	33441	1	Screw-Ground				
❽15	35453	1	Commutator End Cap ASM (Includes 7)				
❽16	35454	1	Switch Box ASM				
❽22	35455	2	Bolt-Case				
❽23	35456	1	Screw-Ground				
❽26	650819	2	Screw (6-32X2-1/2)				
❽30	30063	2	Screw (T-30, 1/4-20X1/2)				
❽31	650820	2	Screw (1/4-20X1/2)				



This illustration may not depict actual equipment and is for reference purposes only

Rewind Starter No. 590749
Tecumseh LH318SA-156563H

Ref	Part No.	Qty.	Description
❸1	590749	1	Starter-Rewind
❸2	590682	1	Pulley And Rewind Spring ASM
❸3	590773	1	Repair Kit
❸4	590574	0	Handle-Starter, Mitten Grip (Also Available In Packaged Part 740053B)
❸5	590535	1	Rope-Starter (98 Cut To Length)



This illustration may not depict actual equipment and is for reference purposes only

Recoil Starter No. 590733 (Optional)
Tecumseh LH318SA-156563H

Ref	Part No.	Qty.	Description
❶1	590733	1	Starter-Rewind
❶2	590709	1	Pulley And Rewind Spring ASM
❶3	590774	1	Repair Kit
❶4	590574	0	Handle-Starter, Mitten Grip (Also Available In Packaged Part 740053B)
❶5	590535	1	Rope-Starter (98 Cut To Length)

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Attachments and Accessories

For 38630 - Power Max 828LXE Snowthrower

Product Name	Model/Part
Tire Chain Kit	107-3813
Snow Cab	107-3814
Weight Kit	107-3815
28 Inch Drift Breaker	107-3817

NOTES

