



Precision Z3400 HLX Riding Mower

Model No. 81270 - 280000301 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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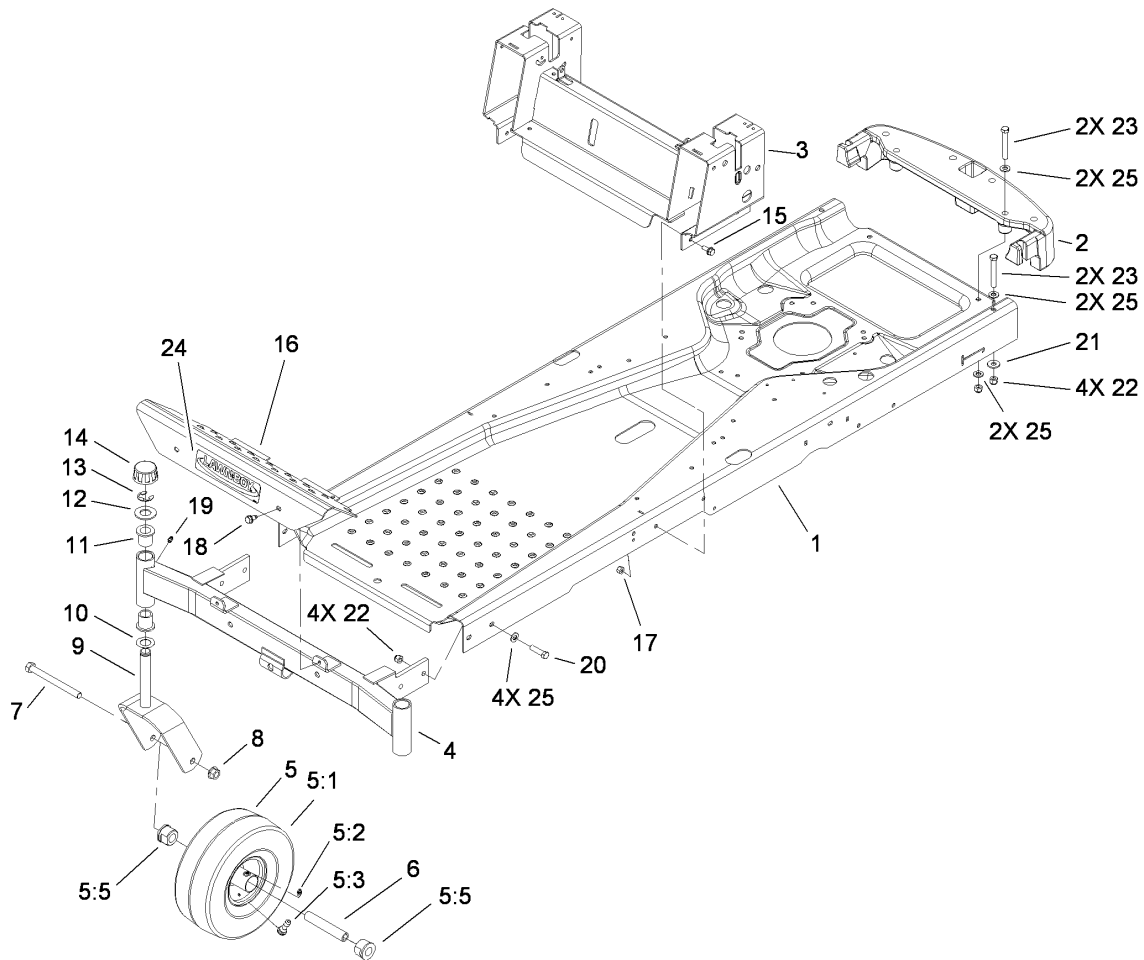
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

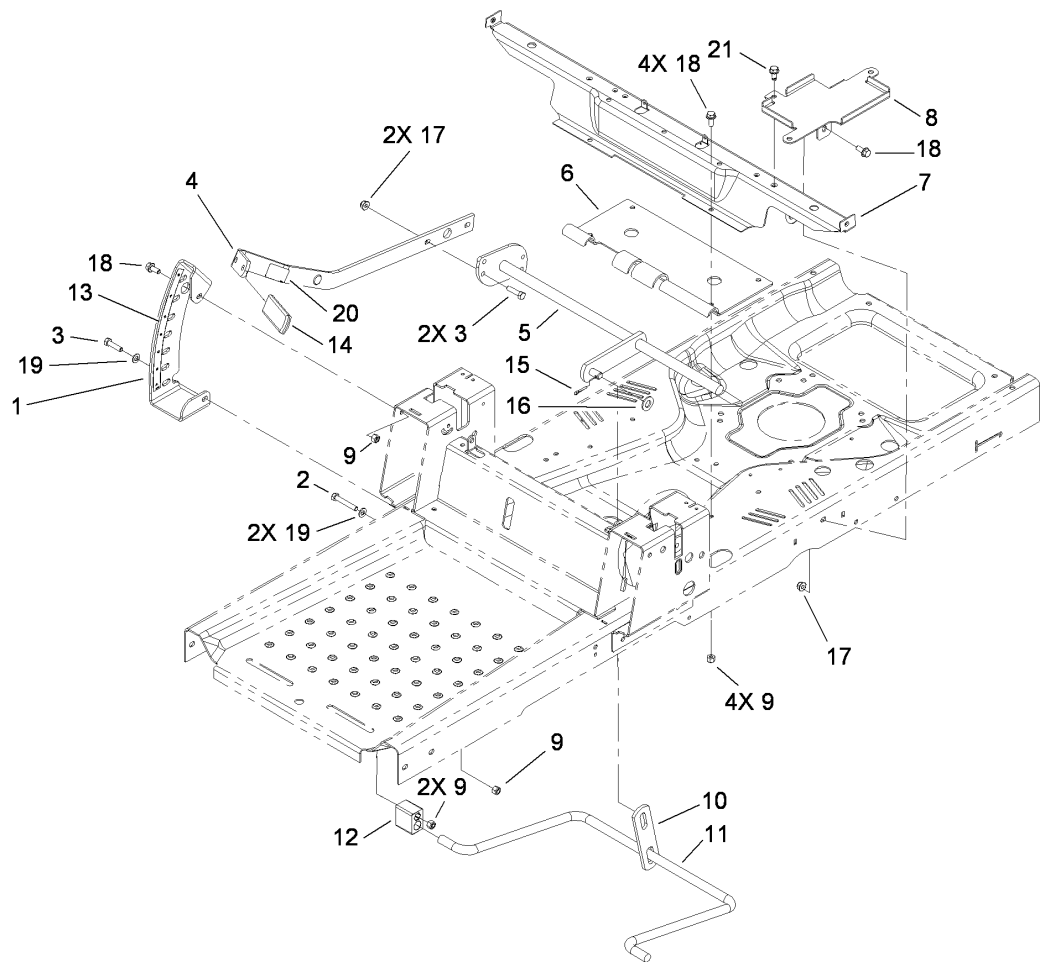
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Honda dealer



Frame Assembly

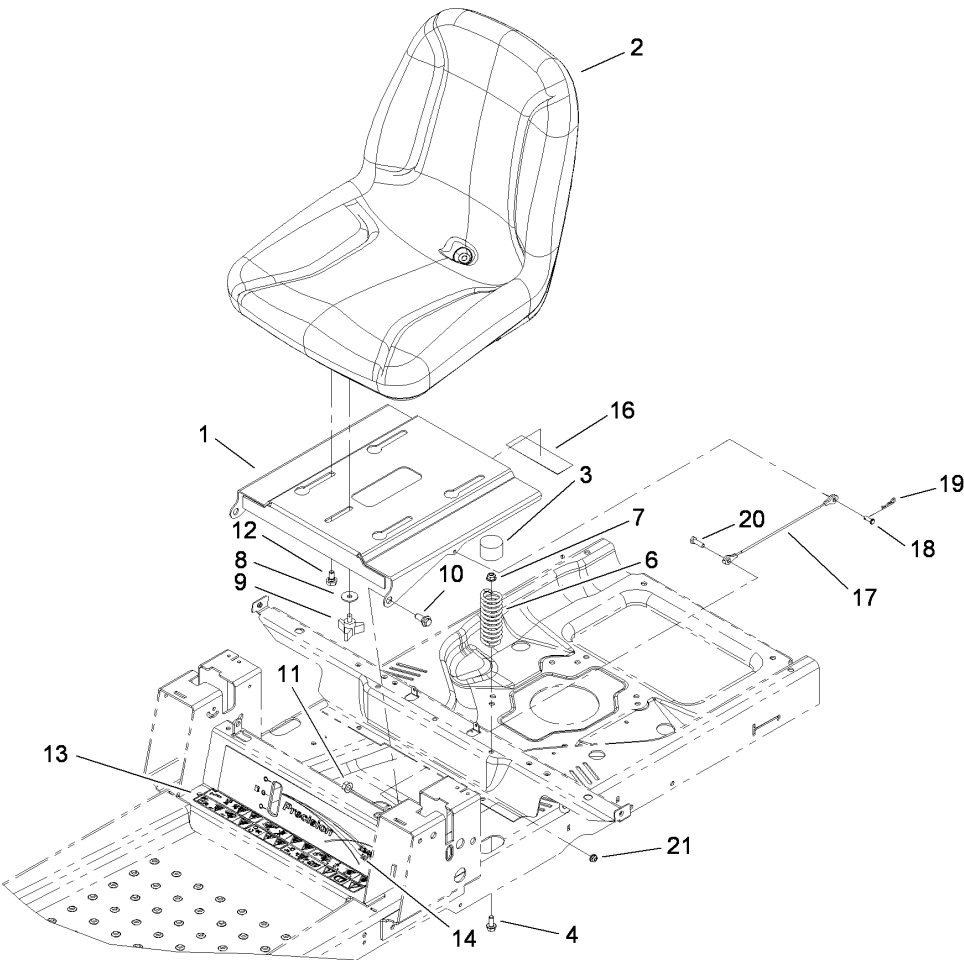
Ref	Part No.	Qty.	Description
1	115-2464-02	1	Frame
2	110-6899-03	1	Bumper-Rear
3	115-2468-03	1	Seat And Control ASM
4	108-7882-02	1	Front Axle ASM
5	108-8502	2	Caster Wheel ASM
5:1	108-8503	1	Tire-Smooth
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	32128-23	2	Nut-HF
9	108-7851-02	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Retaining, EXT
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	114-8505	1	Decal
25	3256-24	10	Washer-Flat



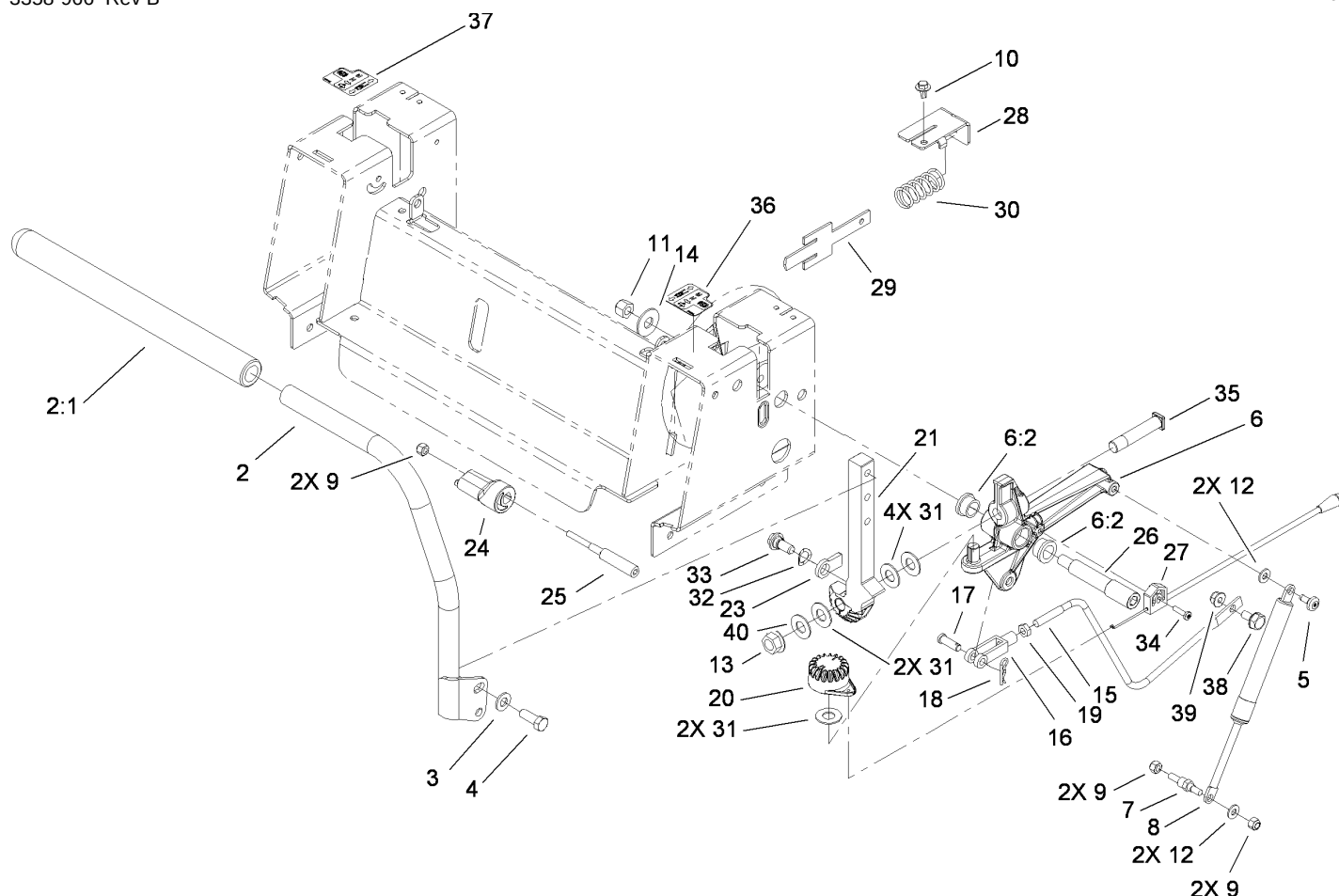
Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description				
1	112-4027-03	1	Sector-HOC				
2	322-10	2	Screw-HH				
3	322-6	3	Screw-HH				
4	112-3960-03	1	Lift Arm ASM				
5	108-7841-03	1	Lift Lever ASM				
6	110-6800-03	1	Plate-Lift				
7	110-6805-03	1	Bracket-Seat/Pods				
8	110-1937-03	1	Tray-Battery				
9	3296-29	8	Nut-Lock, NI				
10	108-7840	1	Link-Lift				
11	108-7839	1	Arm-Lift, Rear				
12	108-7845	2	Block-Pivot				
13	112-9802	1	Decal-HOC				
14	105-3450	1	Grip-Lever, Lift				
15	3272-10	1	Pin-Cotter				
16	3256-26	1	Washer-Flat				
17	104-8300	3	Nut-Flange, NI				
18	3234-47	6	Screw-HHF				
19	3256-23	3	Washer-Flat				
20	106-8743	1	Decal				
21	32104-32	1	Screw-HWH				



Seat Assembly

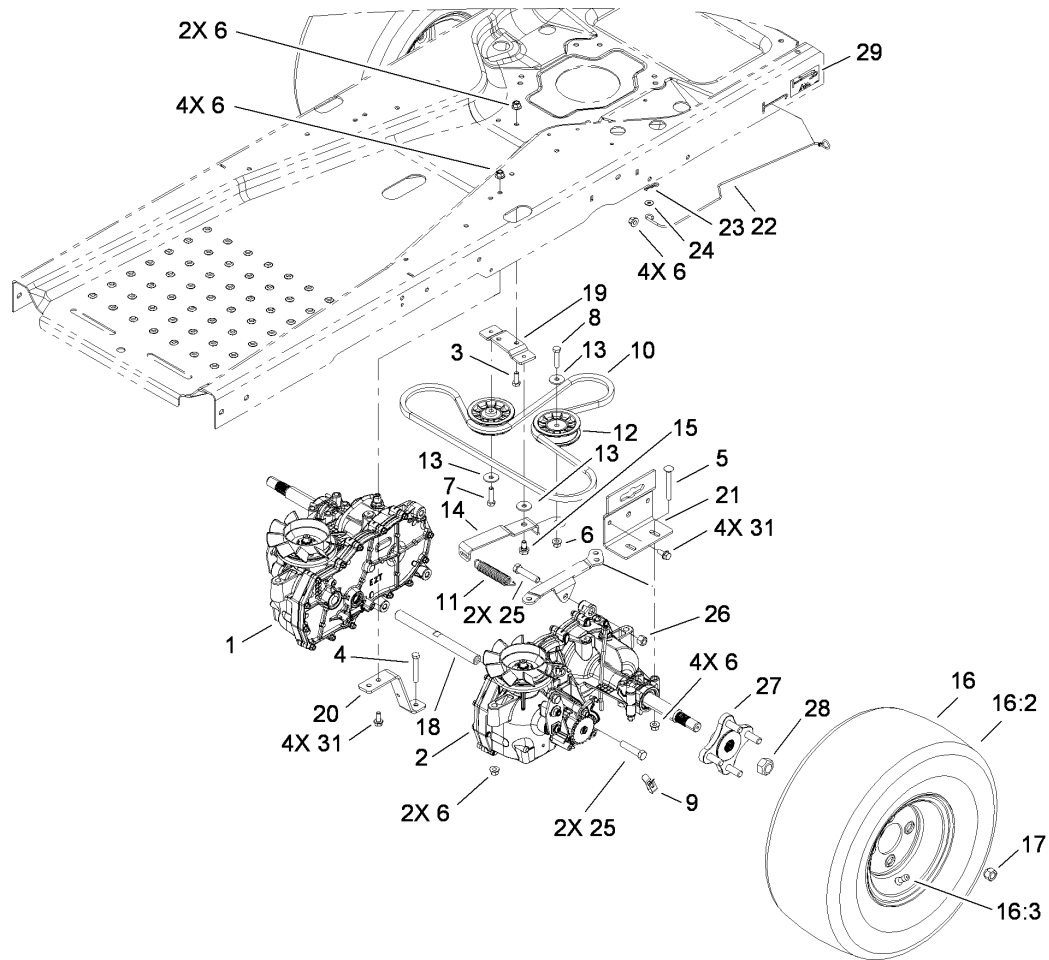
Ref	Part No.	Qty.	Description				
1	115-2465-03	1	Base-Seat				
2	110-6773	1	Seat-18 Inch				
3	701178	2	Cap-Protector				
4	3234-47	2	Screw-HHF				
6	92-7054	2	Spring-Compression				
7	104-8300	2	Nut-Flange, NI				
8	5-4460	1	Washer-Pivot				
9	92-9674	1	Knob				
10	94-7582	2	Bolt-Shoulder				
11	32128-21	2	Nut-HF				
12	37-8771	4	Bolt-Shoulder				
13	115-2469	1	Decal-Danger				
14	115-2603	1	Decal				
16	106-8717	1	Decal-Service				
17	109-2628	1	Cable-Stop, Seat				
18	60-1730	1	Pin-Clevis				
19	1-806003	1	Pin-Hair				
20	321-5	1	Screw-HH				
21	104-7201	1	Nut-HF				



Control Assembly

Ref	Part No.	Qty.	Description
❶1	110-6814	1	RH Handle ASM
❶1:1	108-6187	1	Grip
2	110-6815	1	LH Handle ASM
2:1	108-6187	1	Grip
3	3256-24	4	Washer-Flat
4	323-6	4	Screw-HH
5	112-4004	2	Screw-Shoulder
6	110-6828	2	Activator Arm ASM
6:2	105-3455	2	Bushing
7	110-6810	2	Stud-Damper
8	103-2913	2	Damper-Control, Motion
9	3296-42	6	Nut-Lock, NI
10	46-8560	2	Screw-HHF
11	3296-48	2	Nut-Lock, NI
12	3256-22	4	Washer-Flat
13	32128-23	2	Nut-HF
14	3256-5	2	Washer-Flat
15	110-6693	2	Link-Hydro
16	1-303105	2	Yoke-Adjustable
17	1-808280	2	Pin-Clevis
18	1-806003	2	Pin-Hair
19	3220-2	2	Nut-Jam
20	110-6845	2	Gear-Control
21	110-6783-03	1	Arm-Actuator, LH

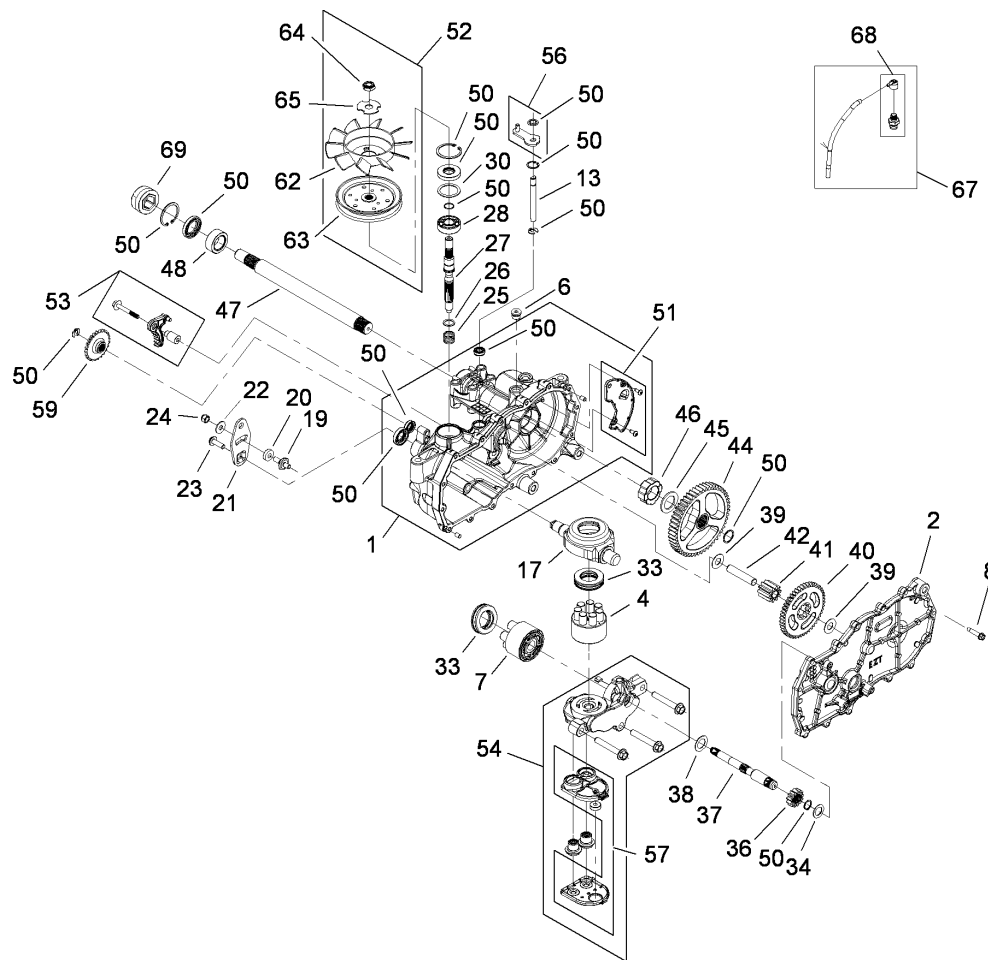
Ref	Part No.	Qty.	Description
❶22	110-6782-03	1	Arm-Actuator, RH
23	110-6856	2	Tab-Stop
24	110-6873	2	Eccentric
25	110-6874	2	Screw-Eccentric
26	110-6875	2	Bolt-Shoulder
27	110-6858	2	Cable-Brake, Parking
28	110-6751	2	Bracket-Return
29	110-6750	2	Plate-Return
30	110-6752	2	Spring
31	110-6894	8	Washer-Pivot
32	3290-221	2	Washer-Spring
33	94-7582	2	Bolt-Shoulder
34	110-0863	2	Screw-Torx
35	110-6784	2	Bolt-Shoulder
36	112-9750	1	Decal-Control Lever, LH
37	112-9751	1	Decal-Control Lever, RH
38	37-8771	2	Bolt-Shoulder
39	104-8300	2	Nut-Flange, NI
40	112-9771	2	Washer-Teflon



Hydro Drive Assembly

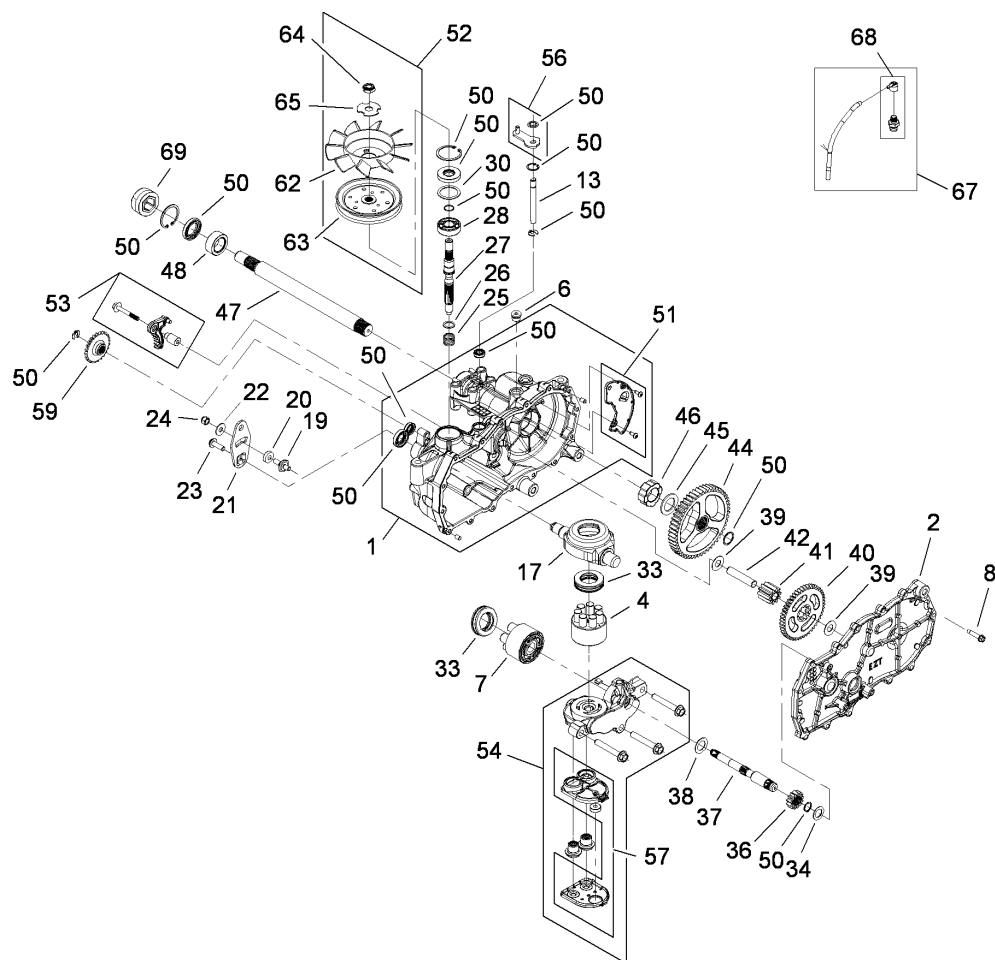
Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH
2	110-6770	1	Hydro-LH
3	322-4	2	Screw-HH
4	322-11	2	Screw-HH
5	3230-9	4	Screw-CARR
6	104-8300	17	Nut-Flange, NI
7	322-6	1	Screw-HH
8	322-7	1	Screw-HH
9	110-6677	2	Clip-Spring
10	110-6774	1	V-Belt
11	63-1590	1	Spring-Idler
12	110-6775	2	Pulley-Idler
13	5-4460	3	Washer-Pivot
14	110-1925	1	Arm-Idler
15	37-8771	1	Bolt-Shoulder
16	114-8512	2	Wheel And Tire ASM
16:2	110-6885	1	Tire
16:3	232-27	1	Stem-Valve
●16:99	107-2491	1	Tube-Tire
17	242-50	8	Nut-Lug
18	110-6807	1	Shaft-Cross
19	110-1926	1	Plate-Pivot
20	110-6806-03	2	Strap-Torque
21	110-6878-03	2	Support-Hydro

Ref	Part No.	Qty.	Description
22	110-6787	2	Rod-Bypass
23	1-806003	2	Pin-Hair
24	3256-22	2	Washer-Flat
25	324-8	4	Screw-HH
26	3296-48	2	Nut-Lock, NI
27	112-3979	2	Hub ASM
28	112-3982	2	Nut-Lock
29	114-8532	1	Decal-Transport, LH
●30	114-8531	1	Decal-Transport, RH
31	3234-47	8	Screw-HHF



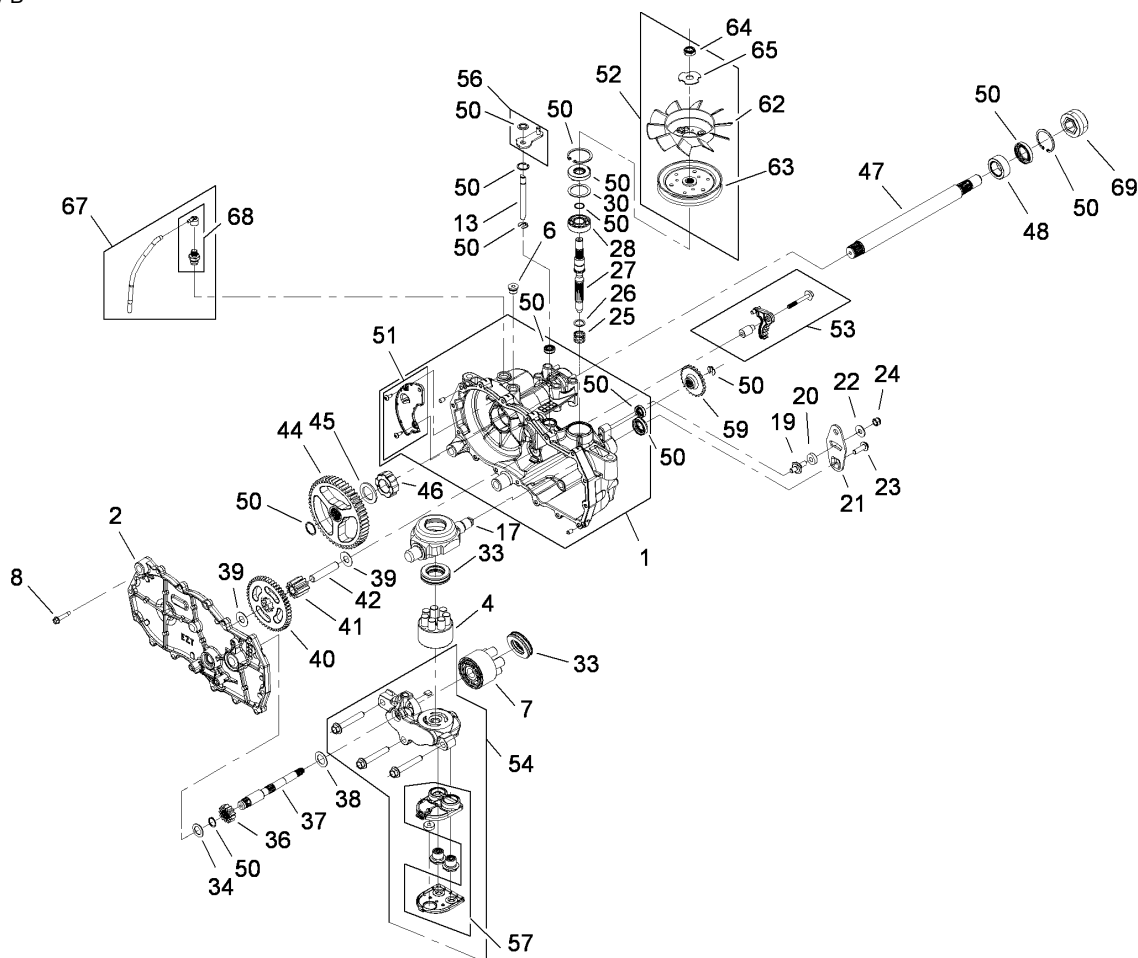
RH Hydro Assembly No. 110-6771

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM	39	94-1933	2	Washer
2	114-1631	1	RH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	112-9850	1	Plug	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T, Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8697	1	RH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9861	1	RH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	104-2147	1	Sealant
26	94-1937	1	Washer-Block, Thrust	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft, Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



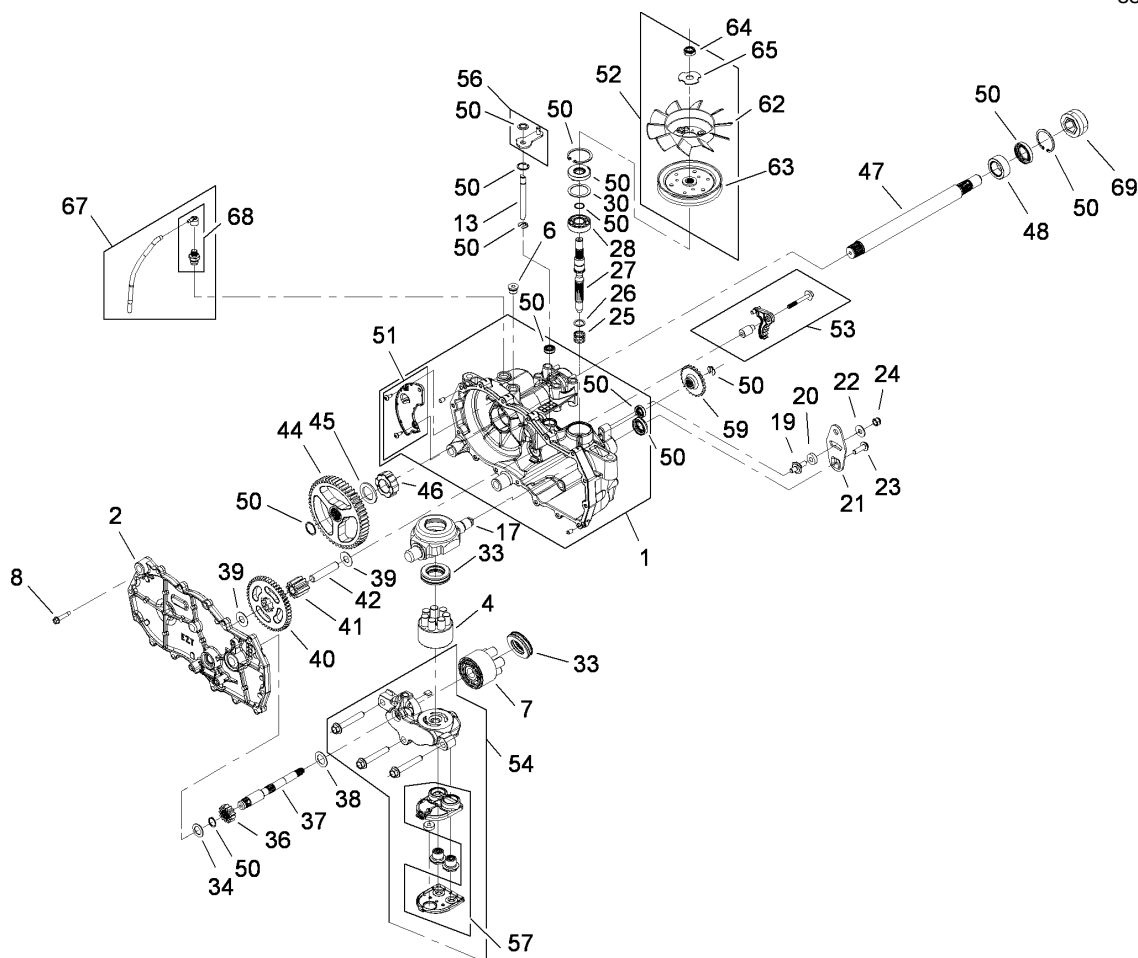
RH Hydro Assembly No. 110-6771 (continued)

Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



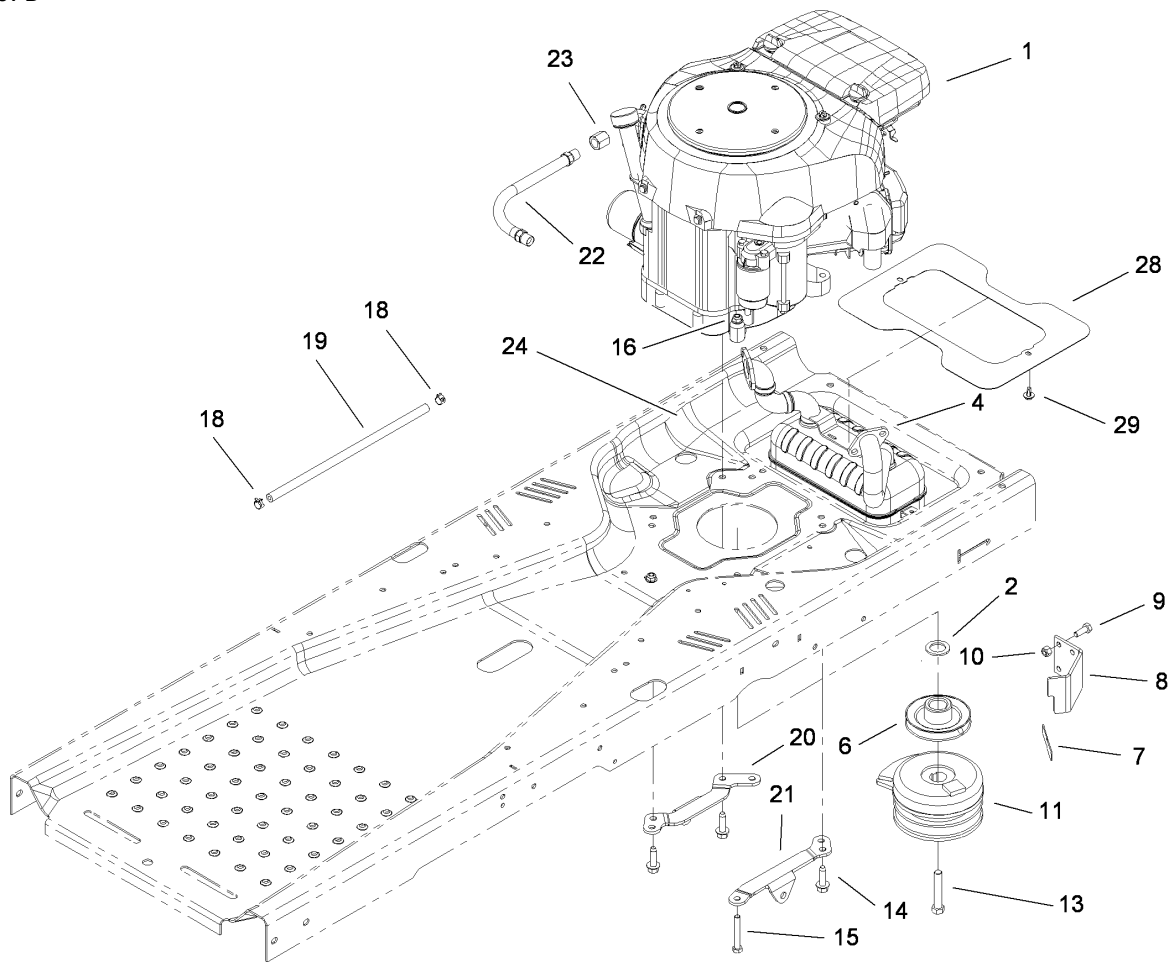
LH Hydro Assembly No. 110-6770

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM	39	94-1933	2	Washer
2	114-1637	1	LH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	112-9850	1	Plug	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T, Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8687	1	LH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9862	1	LH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	104-2147	1	Sealant
26	94-1937	1	Washer-Block, Thrust	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft, Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



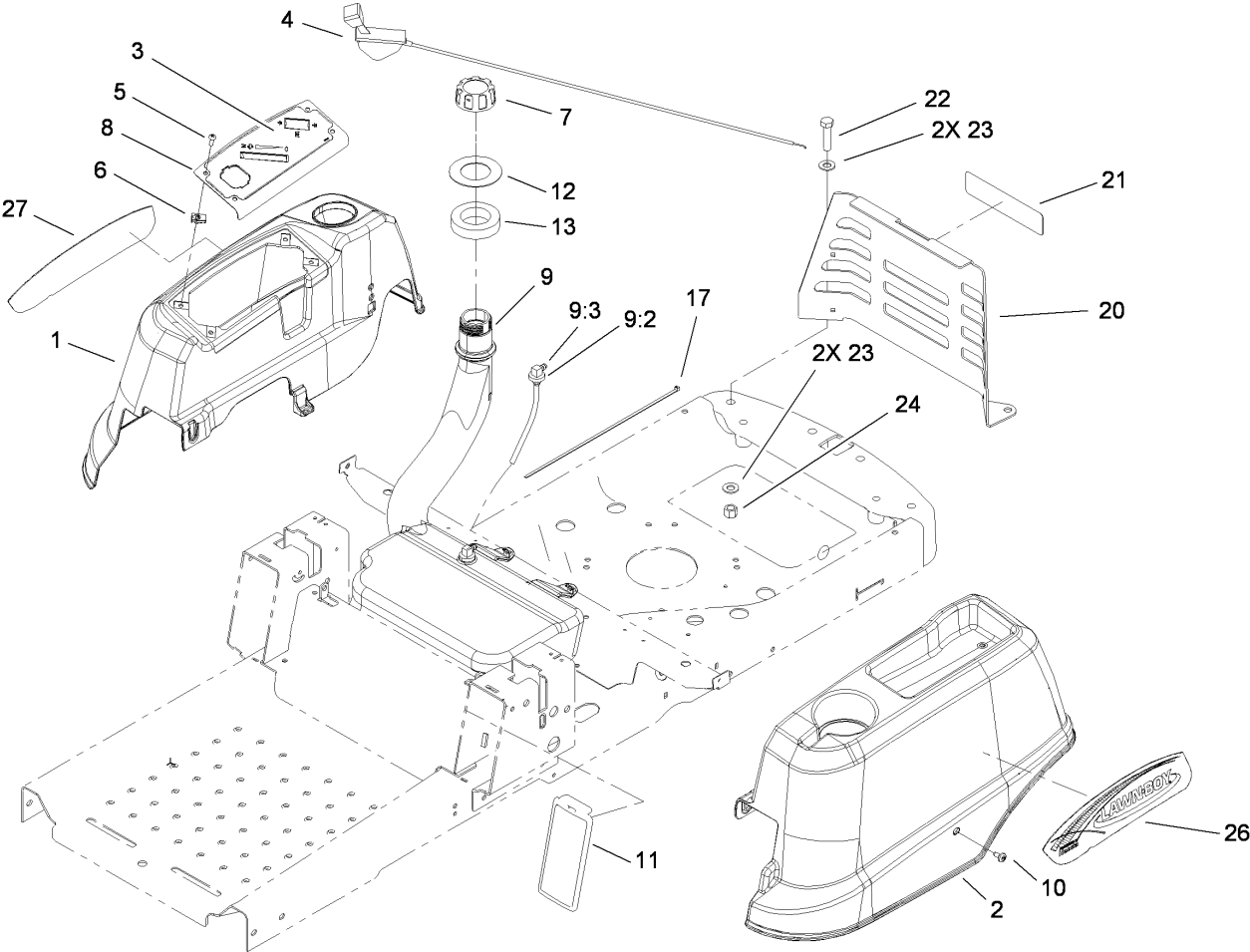
LH Hydro Assembly No. 110-6770 (continued)

Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



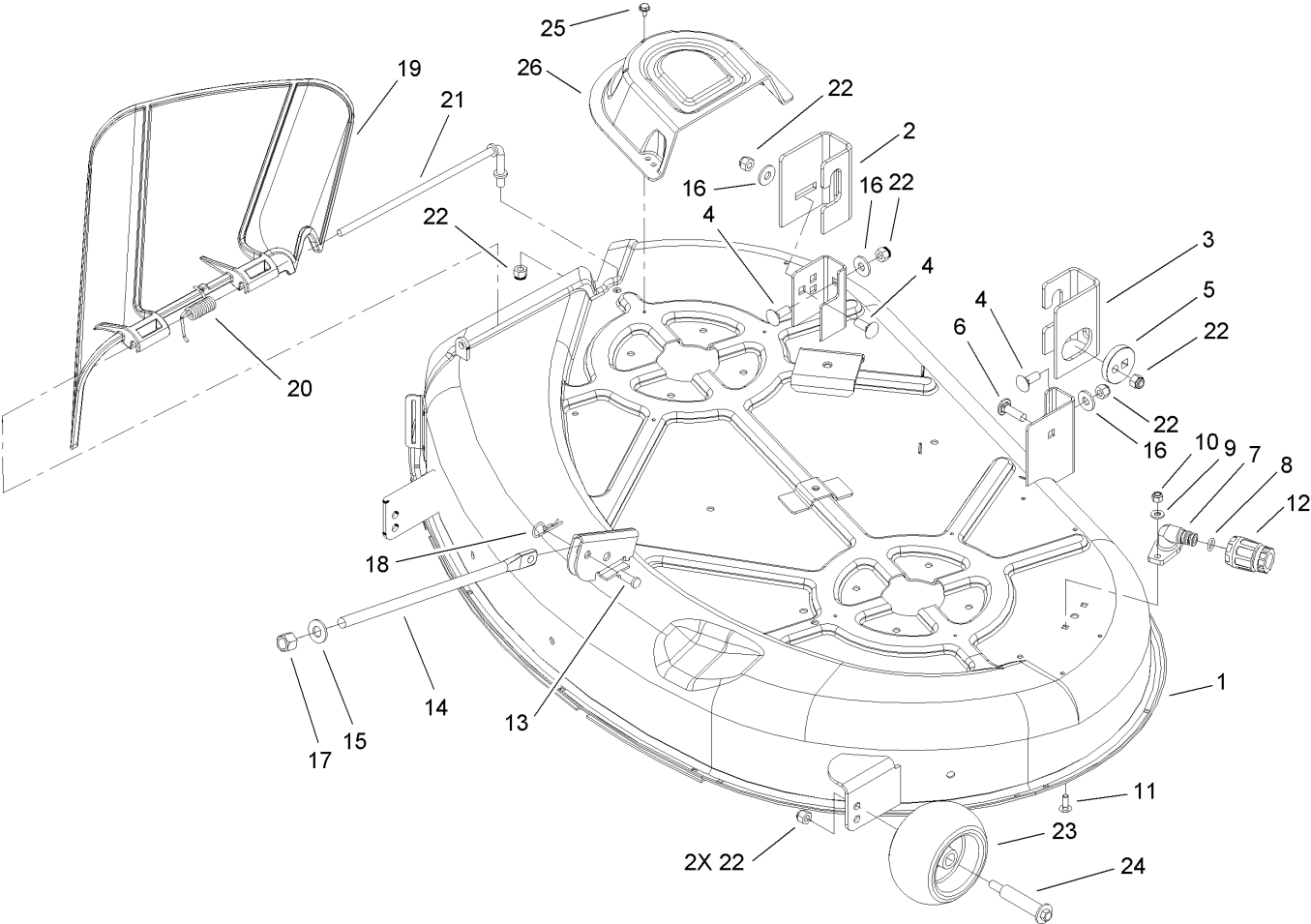
Engine and Clutch Assembly

Ref	Part No.	Qty.	Description				
1		1	Engine-Honda, Gxv530 Exa2-Mod				
2	92-7845	1	Spacer-Hardened				
4	115-2558	1	Muffler-Honda Twin				
6	114-1622	1	Pulley-Engine				
7	112-4033	1	Bumper				
8	110-6896	1	Stop-Clutch				
9	322-4	2	Screw-HH				
10	3296-29	2	Nut-Lock, NI				
11	104-3334	1	Clutch-Electric				
13	3212-10	1	Screw-HH				
14	32144-109	3	Screw				
15	322-10	1	Screw-HH				
16	104-8300	1	Nut-Flange, NI				
18	2412-98	2	Clamp				
19	107-0589	1	Hose-Fuel				
20	110-6798	1	Support-Hydro, RH				
21	110-6799	1	Support-Hydro, LH				
22	82-4201	1	HYD Hose ASM				
23	288-10	1	Cap-Pipe				
24	112-9849	1	Tubing-Convoluted				
28	114-8544	1	Shield-Heat				
29	46-8560	2	Screw-HHF				



Styling and Fuel System Assembly

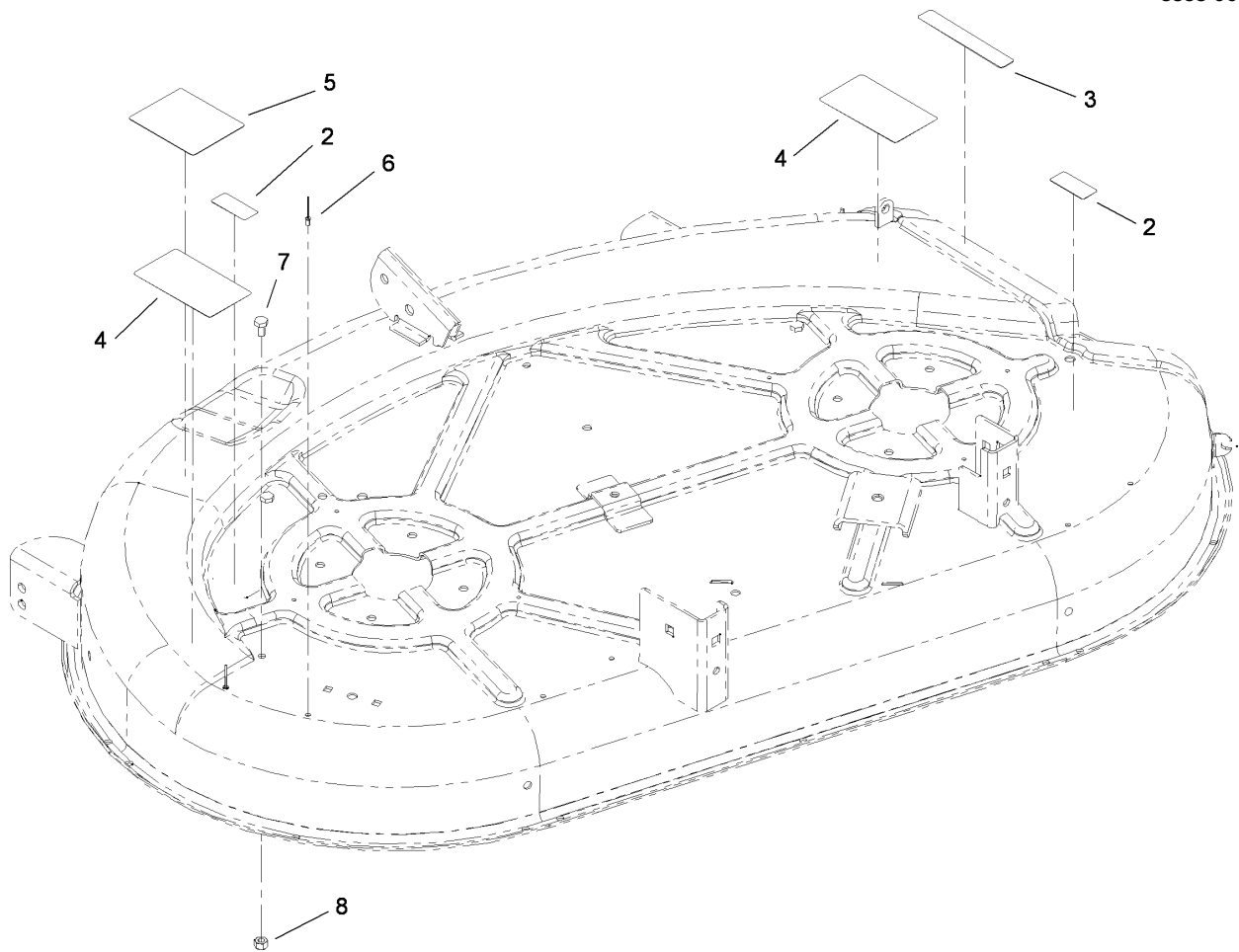
Ref	Part No.	Qty.	Description				
1	112-9773	1	Pod-RH				
2	112-9772	1	Pod-LH				
3	115-2500	1	Decal-Panel, Control				
4	104-8081	1	Cable-Throttle				
5	3258-166	4	Screw-PRH				
6	107069	4	Clip				
7	93-7198	1	Gas Cap ASM				
8	110-1927-03	1	Panel-Control				
9	110-6890	1	Fuel Tank ASM				
9:2	46-6560	1	Bushing				
9:3	95-3970	1	Fitting-90 Degree				
10	112-4004	6	Screw-Shoulder				
11	110-6786	2	Cover-Control				
12	112-9760	1	Washer-Rubber				
13	55-9310	1	Seal-Foam				
17	100-9064	1	Tie-Cable				
20	110-6685-03	1	Support-Cover, Rear				
21	114-8505	1	Decal				
22	325-8	2	Screw-HH				
23	3256-26	4	Washer-Flat				
24	3296-23	2	Nut-Lock, NI				
26	115-2486	1	Decal-Pod, RH				
27	115-2487	1	Decal-Pod, LH				



42 Inch Deck Assembly

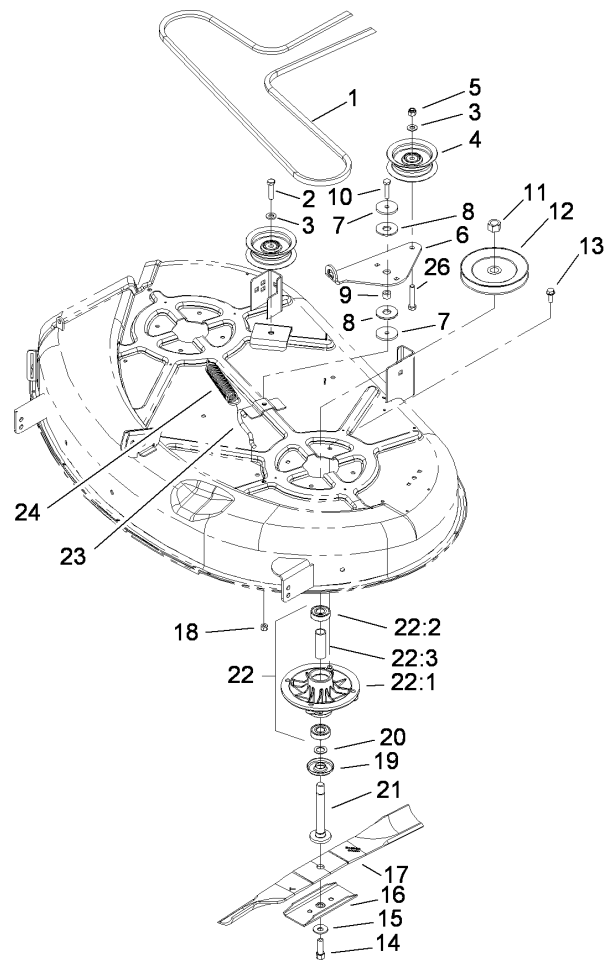
Ref	Part No.	Qty.	Description
1	114-8504	1	42 Inch Deck ASM
2	108-7836	1	Bracket-Hanger, Right Rear
3	108-7838	1	Bracket-Hanger, Left Rear
4	3231-2	3	Screw-CARR
5	112-3980	1	Eccentric
6	3231-28	1	Screw-CARR
7	95-2747	1	Fitting-Washout
8	46-6290	1	O-Ring
9	3256-22	2	Washer-Flat
10	3296-42	2	Nut-Lock, NI
11	3229-1	2	Screw-CARR
12	95-3270	1	Connector-Hose
13	1-808284	1	Pin-Clevis
14	108-7847	1	Rod-Lift
15	87-7270	1	Washer-Thrust
16	80-6990	3	Washer-Hardened
17	3296-23	1	Nut-Lock, NI
18	9335054	1	Pin-Hair
19	112-3951	1	Deflector-42 Inch
20	110-6694	1	Spring-Torsion
21	112-4026	1	Rod-Pivot
22	3296-39	7	Nut-Lock, NI
23	1-603299	2	Roller-Scalp, Anti
24	112-3977	2	Bolt-Shoulder

Ref	Part No.	Qty.	Description
25	32104-76	6	Screw
26	108-7889	2	Cover-Belt



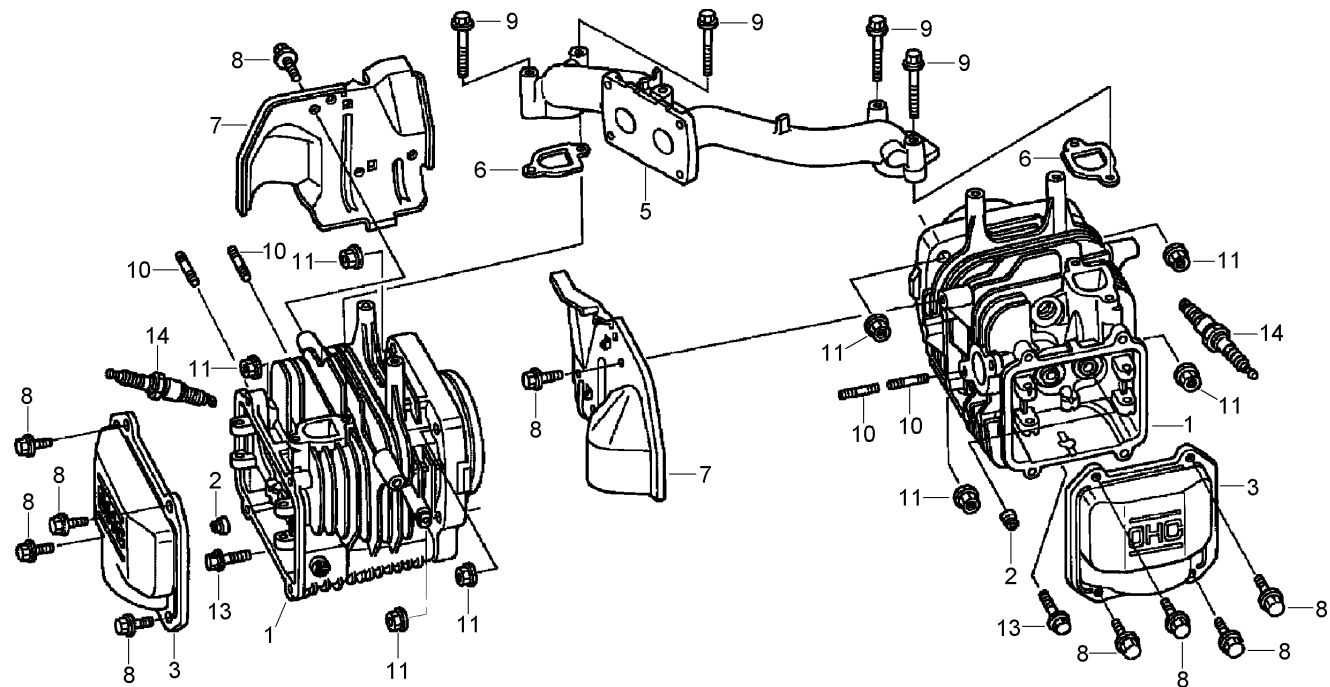
42 Inch Deck Assembly No. 114-8504

Ref	Part No.	Qty.	Description				
2	114-1606	2	Decal-Danger, Pulley				
3	93-7009	1	Decal-Danger				
4	110-6691	2	Decal-Danger				
5	105-7015	1	Decal-Routing, Belt				
6	3290-282	2	Rivet-Pop				
7	321-2	3	Screw-HH				
8	3296-42	3	Nut-Lock, NI				



42 Inch Deck Spindle and Belt Drive Assembly

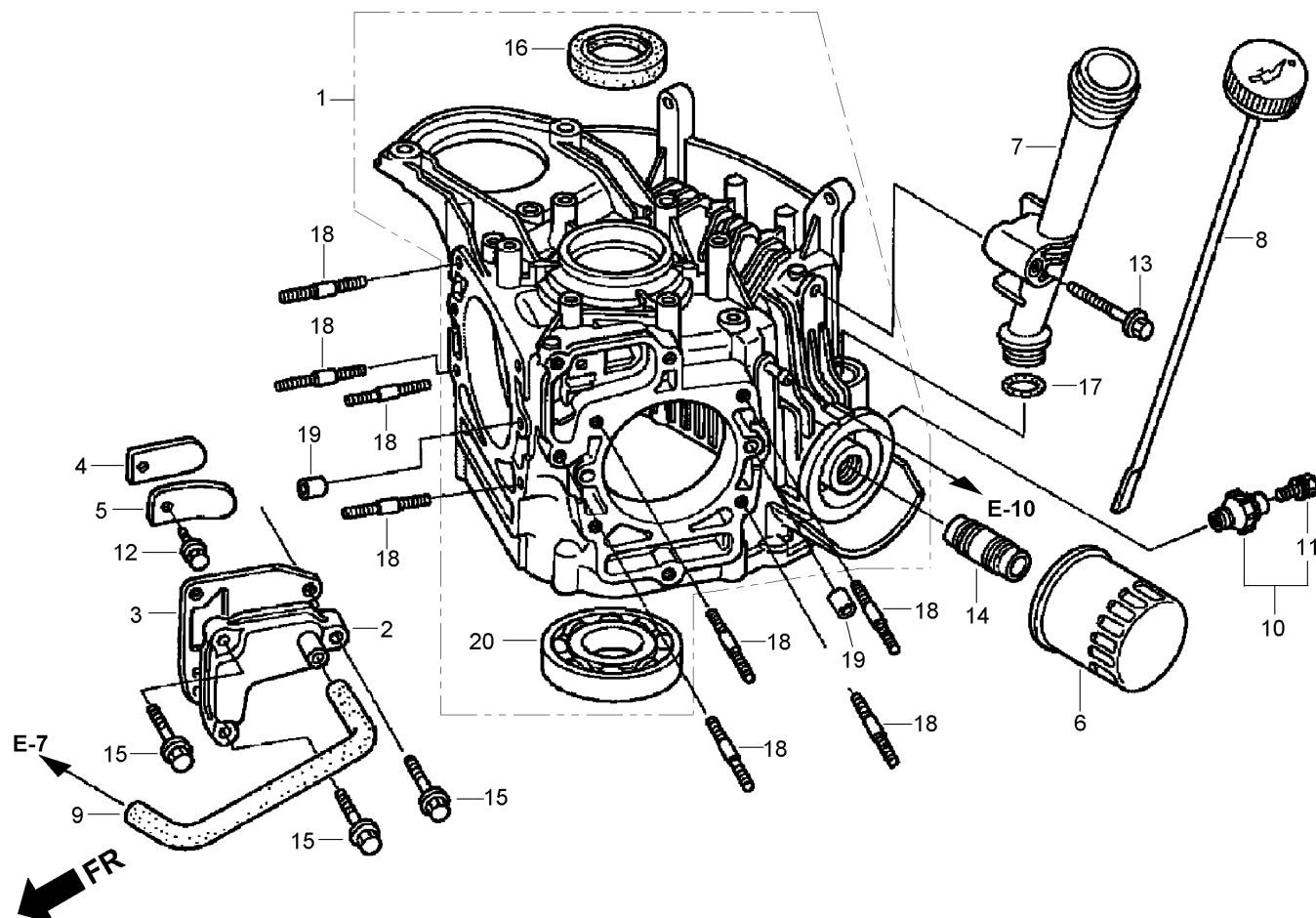
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6871	1	V-Belt	22:3	62-3661	1	Spacer-Bearing
2	323-8	1	Screw-HH	23	88-5970	1	Hook-Return, Spring
3	3256-24	2	Washer-Flat	24	106-2177	1	Spring-Extension
4	106-2175	2	Pulley-Idler, Flat	26	323-10	1	Screw-HH
5	3296-39	1	Nut-Lock, NI				
6	114-8540	1	Arm-Idler				
7	115-2455	2	Spacer				
8	114-0463	2	Washer-Friction, Composite				
9	114-8549	1	Bushing				
10	322-7	1	Screw-HH				
11	3219-6	2	Nut-Hex				
12	110-6864	2	Pulley				
13	32144-41	8	Screw-Taptite				
14	26-0671	2	Screw-Blade				
15	3290-465	2	Washer-Belleville				
16	106-2248-03	2	Stiffener-Blade				
17	110-6568-03	2	Blade-21.6 Inch				
18	3296-29	1	Nut-Lock, NI				
19	80-4360	2	Shield-Bearing				
20	80-4380	2	Spacer				
21	110-6866	2	Shaft-Spindle				
22		2	Spindle ASM				
22:1	88-4510	1	Housing-Spindle				
22:2	100-1048	2	Bearing-Ball				



Cylinder Assembly

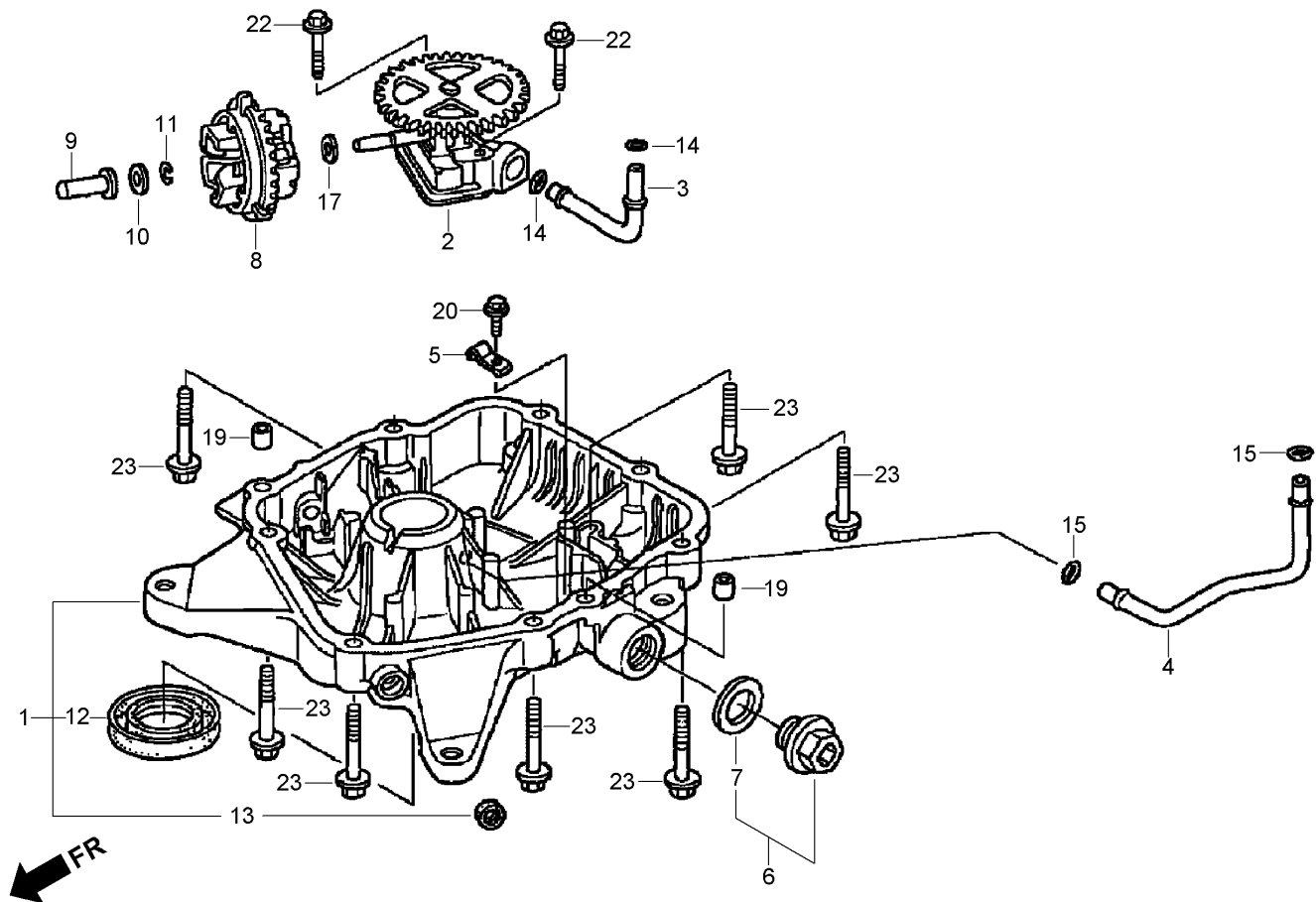
Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	12100-Z0A-406	2	Cylinder	❶14	98079-55855	2	Spark Plug (W16E P R-U) (Denso)
❶2	12209-422-005	2	Seal-Stem, Valve				
❶3	12311-Z0A-000	2	Cover-Head				
❶5	17101-Z0A-000	1	Manifold-Intake				
❶6	17151-Z0A-000	2	Gasket-Manifold, Intake				
❶7	19631-Z0A-000	2	Shroud				
❶8	90013-883-000	10	Bolt-Flange (6X12) (C T200)				
❶9	90016-ZE8-000	4	Bolt-Flange (6X45) (C T200)				
❶10	90045-892-000	4	Bolt-Stud (6X28)				
❶11	90201-Z0A-000	8	Nut-Flange (8Mm)				
❶13	95701-06030-00	2	Bolt-Flange (6X30)				
❶14	98079-54846	2	Spark Plug (B P R4E S) (N G K)				
❶14	98079-54855	2	Spark Plug (W14E P R-U) (Denso)				
❶14	98079-55846	2	Spark Plug (B P R 5E S) (N G K)				



Crankcase Assembly Honda GXV530 EXA2-MOD

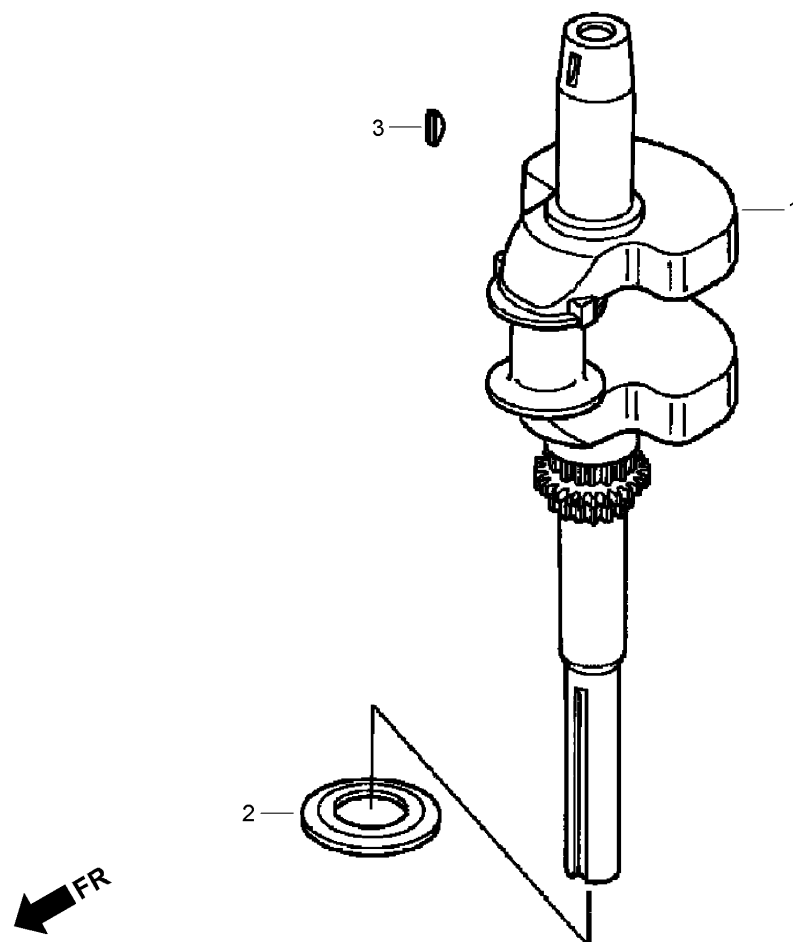
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶	11100-Z0A-409	1	Crankcase ASM (840)	❶12	90002-892-000	1	Bolt-Flange (5X10)
❷	12356-Z0A-000	1	Cover-Breather	❶13	90016-ZE8-000	1	Bolt-Flange (6X45) (C T200)
❸	12358-Z0A-000	1	Gasket-Cover, Breather	❶14	90018-PN3-000	1	Holder-Filter, Oil
❹	12372-ZA0-701	1	Plate-Valve	❶15	90121-952-000	3	Bolt-Flange (6X25) (C T 200)
❺	12374-Z0A-000	1	Stopper-Valve	❶16	91201-ZE3-004	1	Seal-Oil (35X5X8)
❻	15410-MCJ-000	1	Filter-Oil (Toyo Roki) (Up To Engine Serial No. 1006029)	❶17	91301-ZE9-003	1	O-Ring (22.5X2.2)
❻	15410-MCJ-003	1	Filter-Oil (Toyo Roki) (Up To Engine Serial No. 1006029)	❶18	92900-08028-0E	8	Bolt-Stud (8X28)
❻	15410-MFJ-D01	1	Filter, Oil (Toyo Roki)	❶19	94301-08140	4	Pin-Dowel (8X14)
❽	15631-Z0A-000	1	Extension-Filler, Oil	❶20	96100-62070-00	1	Bearing-Ball, Radial
❽	15655-Z0A-800	1	Dipstick-Oil				
❽	15721-Z0A-000	1	Tube-Breather				
❽10	35490-Z0A-003	1	Oil Pressure Switch ASM				
❽11	90002-PA6-003	1	Bolt-Washer (4X8) (Denso)				



Oil Pan Assembly

Honda GXV530 EXA2-MOD

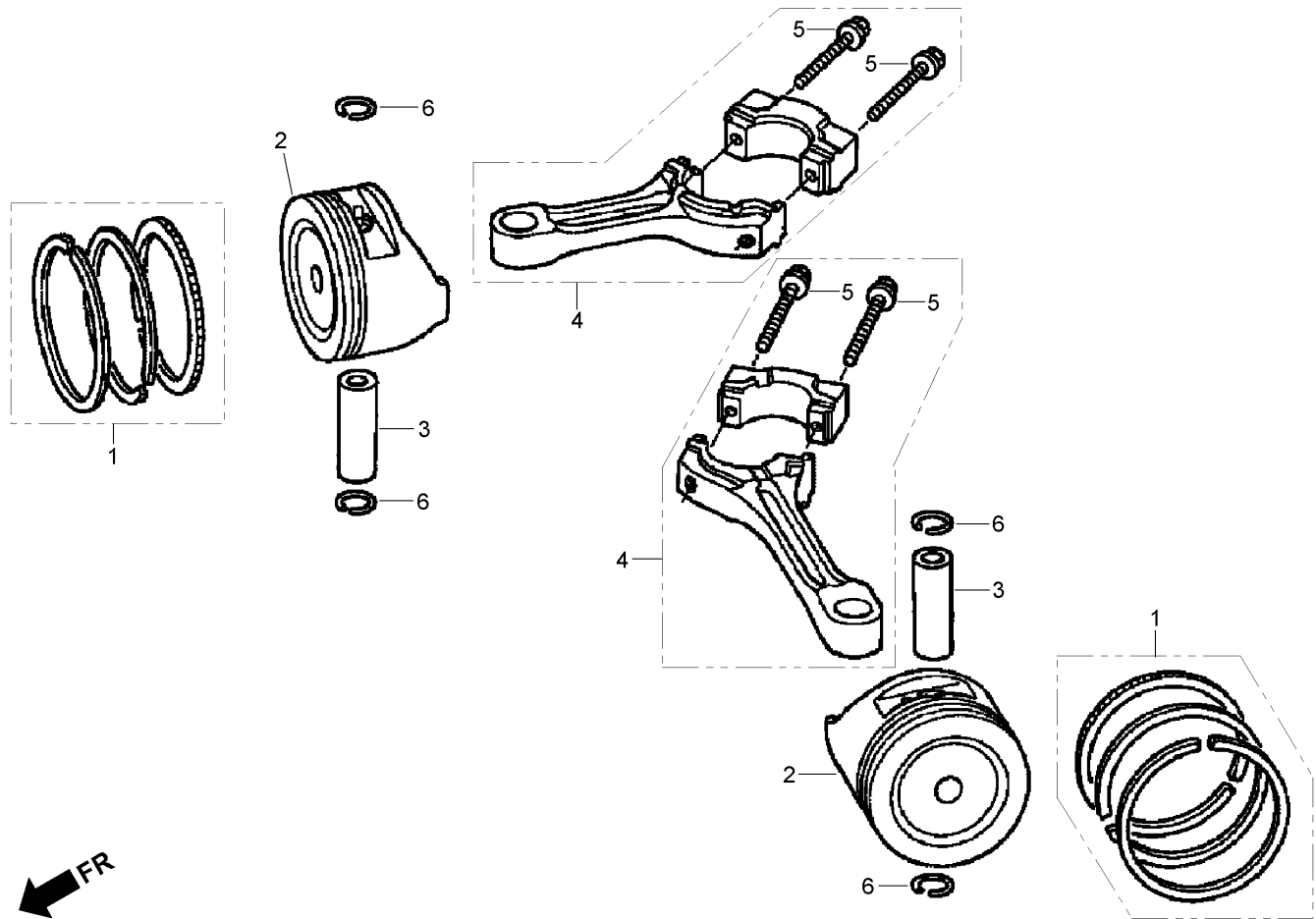
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶	11300-Z0A-830	1	Oil Pan ASM	❶14	91301-Z0A-003	2	O-Ring (7.5X2.3)
❷	15100-Z0A-811	1	Oil Pump ASM	❶15	91302-Z0A-003	2	O-Ring (5.8X2)
❸	15161-Z0A-000	1	Pipe-Pump, Oil	❶17	94101-06800	1	Washer-Plain (6Mm)
❹	15162-Z0A-800	1	Pipe-Supply, Oil	❶19	94301-08140	2	Pin-Dowel (8X14)
❺	15163-Z0A-000	1	Holder-Pipe, Oil	❶20	95701-06012-00	1	Bolt-Flange (6X12)
❻	15550-Z0A-810	1	Drain Cap ASM	❶22	95701-06035-00	2	Bolt-Flange (6X35)
❼	15625-ZE1-003	1	Gasket-Cap, Oil Filler	❶23	95701-08040-00	7	Bolt-Flange (8X40)
❸	16510-Z0A-000	1	Governor ASM				
❹	16531-Z0A-000	1	Slider-Governor				
❶0	90473-147-000	1	Washer (6X16)				
❶1	90602-ZE1-000	1	Clip-Holder, Governor				
❶12	91202-Z0A-003	1	Seal-Oil (31X50X8)				
❶13	91259-VM0-000	1	Seal-Oil (10X16X4.5)				



Crankshaft Assembly

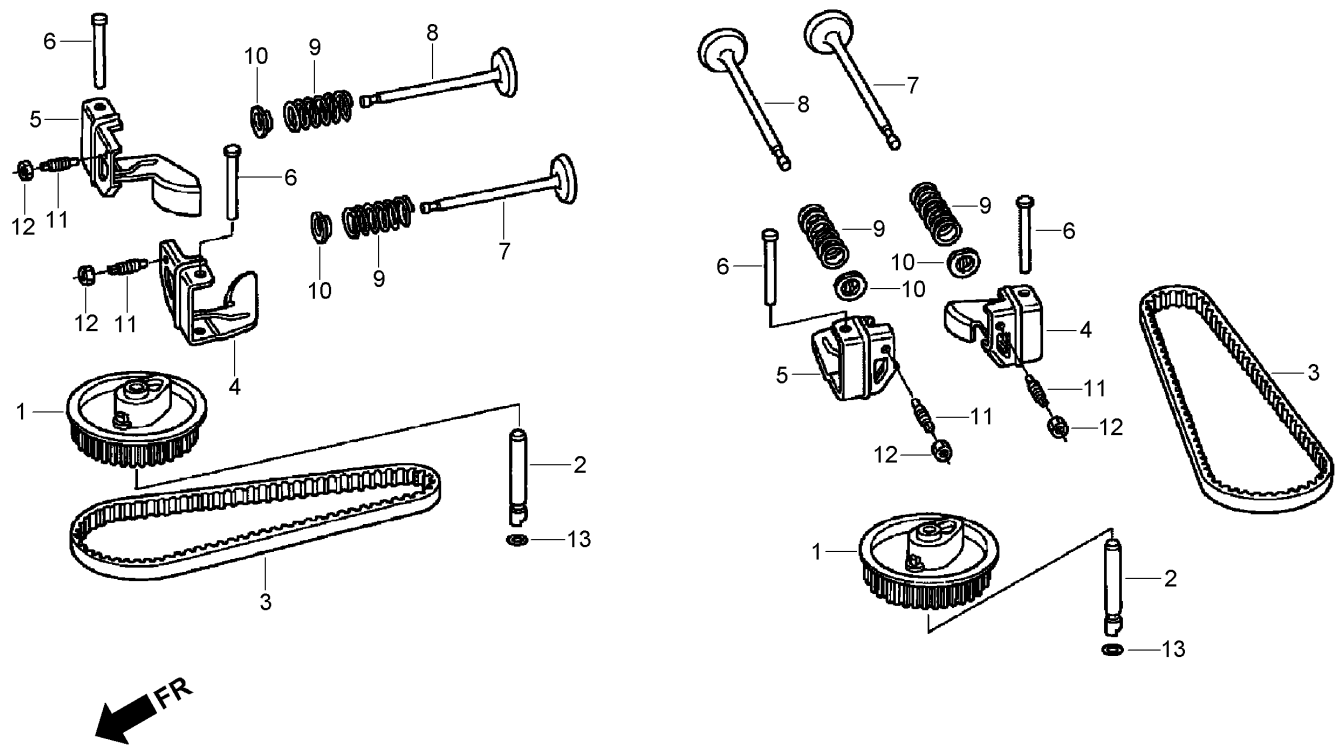
Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
❸1	13310-Z0A-800	1	Crankshaft
❸2	90401-Z0A-000	1	Washer-Thrust
❸3	90741-ZE2-000	1	Key-Woodruff, Special (25X18)



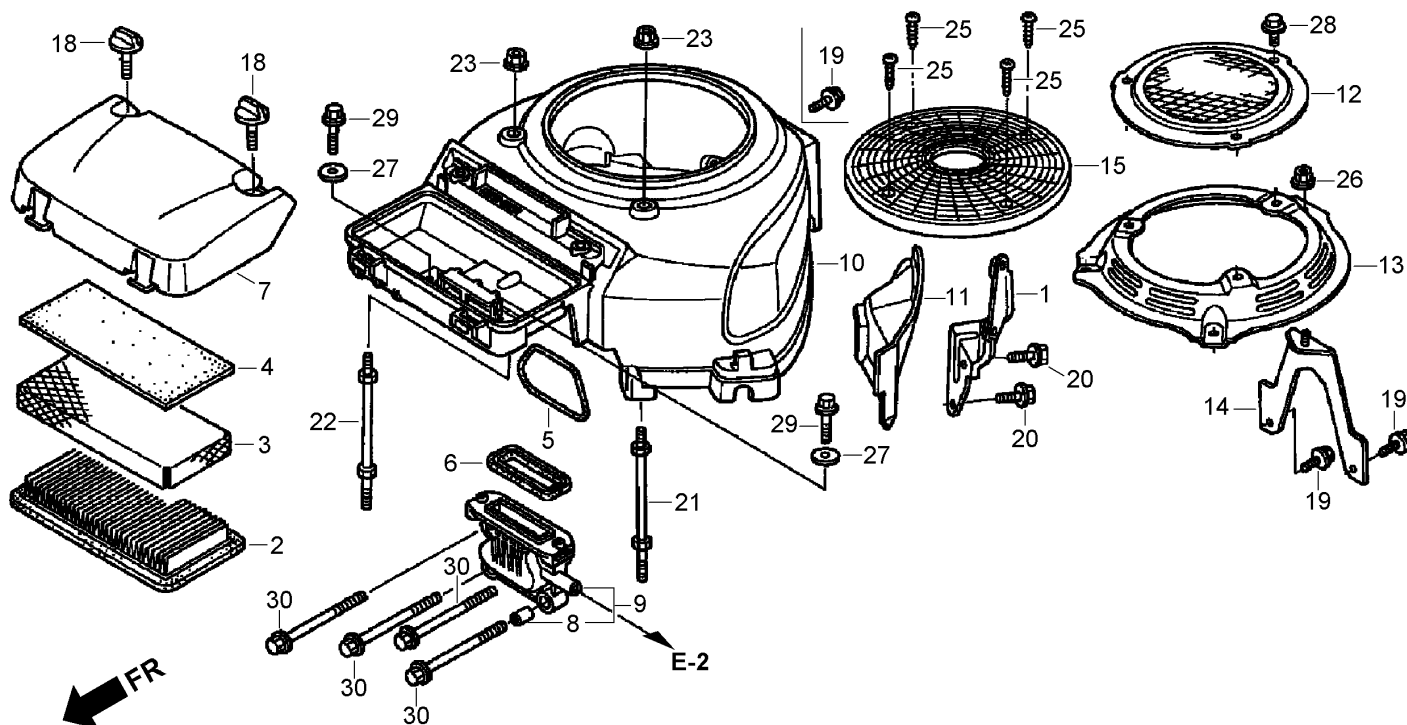
Piston and Connecting Rod Assembly
Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description				
❶1	13010-Z0A-003	2	Piston Ring Set (STD) (Nippon)				
❶1	13010-Z0A-014	2	Piston Ring Set				
❷2	13101-Z0A-800	2	Piston (STD)				
❸3	13111-ZJ1-840	2	Pin-Piston				
❹4	13200-Z0A-801	2	Connecting Rod ASM				
❺5	90001-ZN1-000	4	Bolt-Rod, Connecting (6X37)				
❻6	90551-ZE1-000	4	Clip-Pin, Piston (18 Mm)				



Camshaft Assembly
Honda GXV530 EXA2-MOD

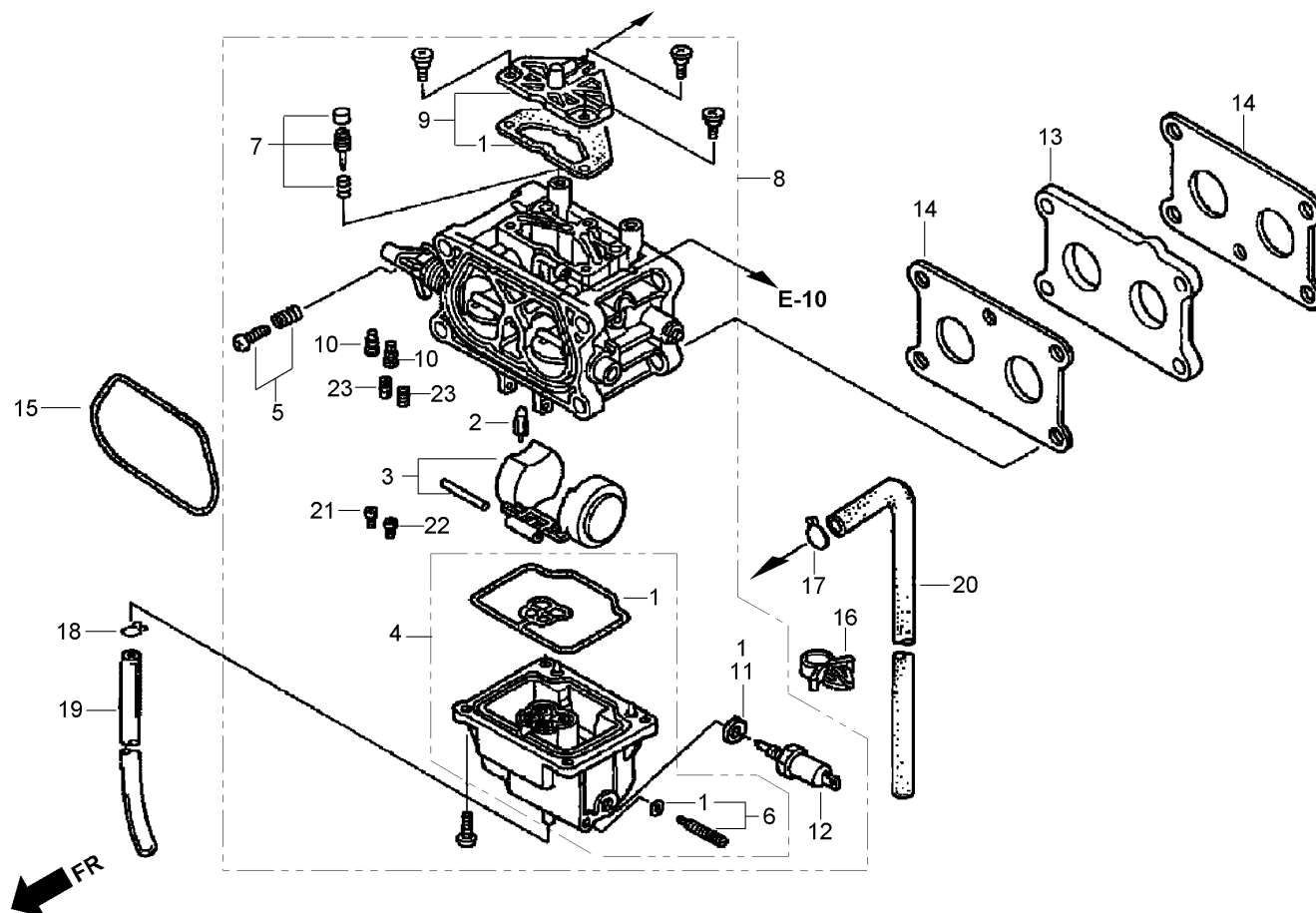
Ref	Part No.	Qty.	Description				
❶1	14320-Z0A-000	2	Pulley-Camshaft				
❷2	14324-ZL8-000	2	Shaft-Pulley, Cam				
❸3	14400-Z0A-003	2	Belt-Timing (97Hu8 G-200)				
❹4	14431-Z0A-000	2	Arm-Valve Rocker, Intake				
❺5	14441-Z0A-000	2	Arm-Valve Rocker, Exhaust				
❻6	14461-Z0A-000	4	Shaft-Arm, Rocker				
❼7	14711-Z0A-000	2	Valve-Intake				
❽8	14721-Z0A-000	2	Valve-Exhaust				
❾9	14751-ZE1-000	4	Spring-Valve				
❿10	14771-ZE1-000	4	Retainer-Spring, Valve (Intake)				
⓫11	90012-333-000	4	Screw-Adjusting, Tappet				
⓬12	90206-001-000	4	Nut-Adjusting, Tappet				
⓭13	91301-ZM0-V31	2	O-Ring (6.8X19) (Arai)				



Fan Cover Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
❶	16711-Z0A-000	1	Stay-Pump, Fuel
❷	17211-Z0A-013	1	Element-Cleaner, Air
❸	17212-Z0A-000	1	Grid-Cleaner, Air
❹	17218-Z0A-810	1	Filter (Outer)
❺	17228-Z0A-003	1	Gasket-Cleaner, Air
❻	17229-Z0A-000	1	Seal-Housing, Air Cleaner
❼	17231-Z0A-000	1	Cover-Cleaner, Air
❽	17238-ZJ4-830	4	Collar A-Cleaner, Air
❾	17410-Z0A-010	1	Elbow-Cleaner, Air
❿	19611-Z0A-010ZA	1	Cover-Fan (Nh1) (Black)
⓫	19612-Z0A-000	1	Plate-Side
⓬	19620-ZE3-L60ZC	1	Protector-Cover, Fan (Nh105) (Matte Black)
⓭	28405-Z0A-000ZA	1	Spacer-Mounting, Recoil Starter (Nh105) (Mat Black)

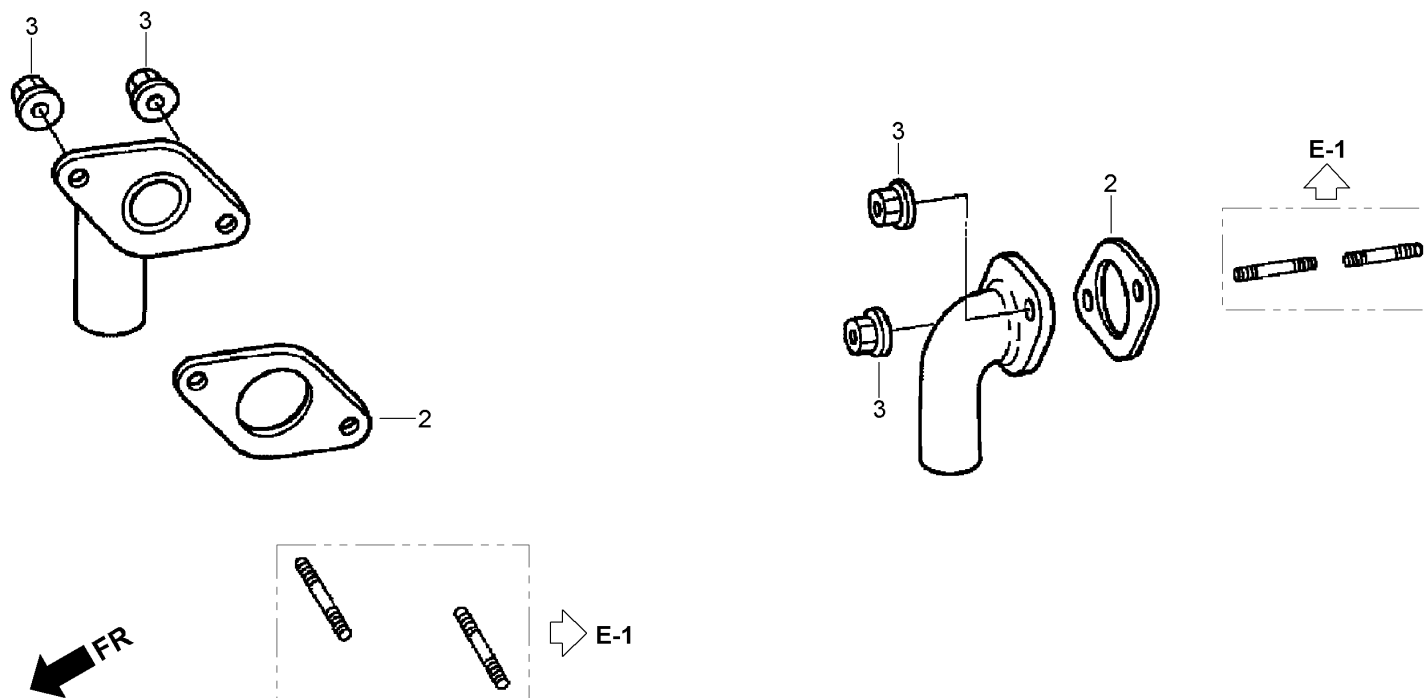
Ref	Part No.	Qty.	Description
⓮	28406-Z0A-000	1	Bracket-Mount, Recoil
⓯	28452-Z0A-000ZA	1	Grid-Screen Nh105 (Matte Black)
⓰	90004-Z0A-000	2	Bolt-Air Cleaner (6Mm)
⓱	90013-ZL8-000	2	Bolt-Flange (6X14) (Ct200)
⓲	90014-952-000	2	Bolt-Flange (6X14) (C T200)
⓳	90044-Z0A-000	1	Bolt-Stud, Left (Ignition Coil)
⓴	90045-Z0A-000	1	Bolt-Stud, Right (Ignition Coil)
⓵	90201-ZM0-000	2	Nut-Flange (6Mm)
⓶	93913-24780	4	Screw-Tapping (4X30) (P0)
⓷	94050-06070	3	Nut-Flange (6Mm)
⓸	94103-06800	2	Washer-Plain (6Mm)
⓹	95701-06008-07	3	Bolt-Flange (6X8)
⓺	95701-06012-00	2	Bolt-Flange (6X12)
⓻	95801-06100-00	4	Bolt-Flange (6X100)



Carburetor Assembly Honda GXV530 EXA2-MOD

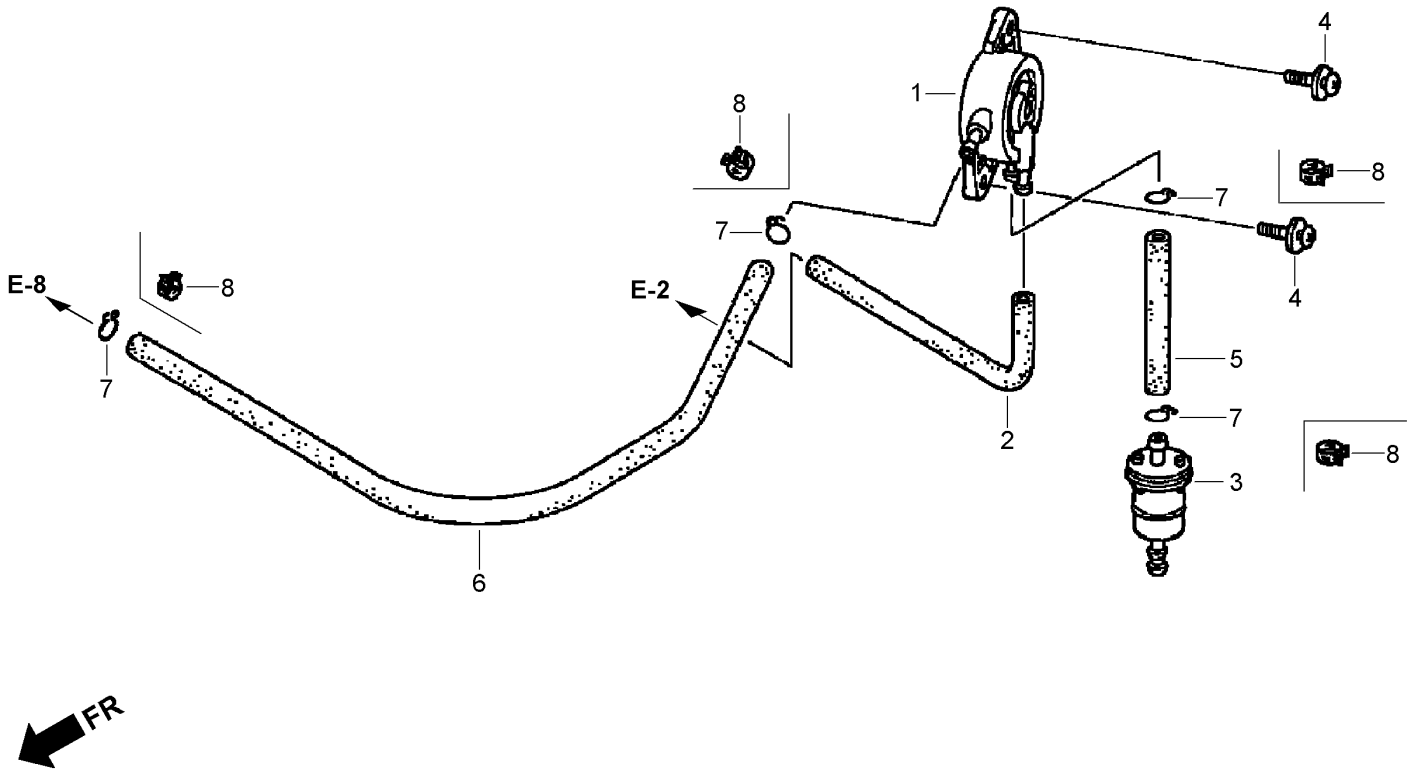
Ref	Part No.	Qty.	Description
❶	16010-Z0A-802	1	Gasket Set
❷	16011-Z0A-004	1	Valve-Float
❸	16013-Z0A-004	1	Float Set
❹	16015-Z0A-802	1	Float Chamber Set
❺	16016-Z0A-004	1	Screw-Set
❻	16024-Z0A-004	1	Screw-Set, Drain
❼	16028-Z0A-004	2	Screw Set, Pilot
❸	16100-Z0P-V02	1	Carburetor ASM (Bw02C A)
❹	16139-Z0A-004	1	Air Vent Cover Set
❺	16168-Z0A-004	2	Cap
❻	16178-Z0A-802	1	Gasket
❼	16200-Z0A-802	1	Solenoid Valve ASM
❸	16211-Z0A-000	1	Insulator-Carburetor

Ref	Part No.	Qty.	Description
❸	16212-Z0A-000	2	Gasket-Insulator
❹	17228-Z0A-003	1	Gasket-Cleaner, Air
❺	90659-680-013	1	Clip-Harness, Wire
❻	95002-02080	1	Clip-Tube (B8)
❼	95002-02650	1	Clip-Tube (B6.5)
❸	95003-07008-60M	1	Hose-Bulk, Vinyl (4X7X8000) (4X7X300)
❹	95005-45001-20M	1	Hose-Bulk, Vacuum (45X1000) (45X400)
❺	99131-Z0A-0820	1	Jet-Main (No. 82.5)
❸	99131-Z0A-0850	1	Jet-Main (No. 85)
❹	99131-Z0A-0870	1	Jet-Main (No. 87.5)
❺	99131-Z0A-0850	1	Jet-Main (No. 85)
❸	99131-Z0A-0870	1	Jet-Main (No. 87.5)
❹	99131-Z0A-0900	1	Jet-Main (No. 90)
❺	99134-Z0A-0370	2	Jet-Pilot (No. 37.5)



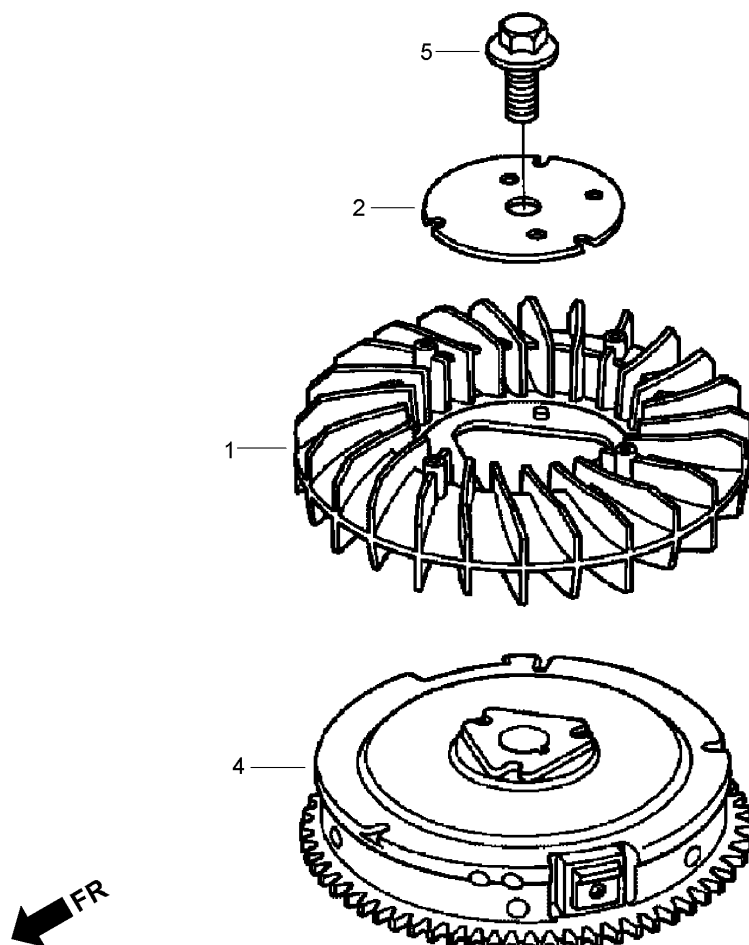
Exhaust Pipe Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
❸2	18333-Z0A-000	2	Gasket-Pipe, Exhaust
❸3	94050-06000	4	Nut-Flange (6 Mm)



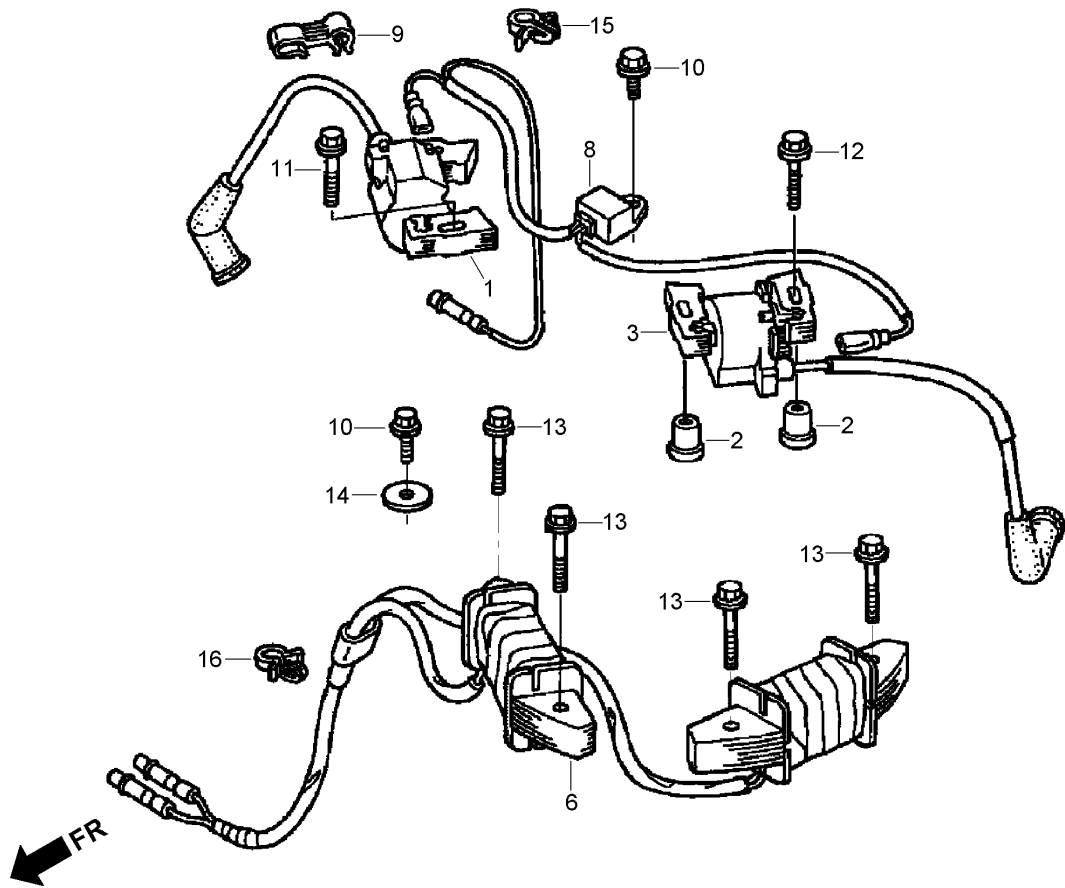
Fuel Pump Assembly
Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description				
❶	16700-ZL8-013	1	Fuel Pump ASM				
❶	16700-Z0J-003	1	Fuel Pump ASM				
❷	16882-Z0A-000	1	Tube-Diaphragm				
❸	16910-ZV4-015	1	Filter-Fuel				
❹	93894-05016-00	2	Screw-Washer (5X16)				
❺	91425-Z5Y-801	1	Tube-Fuel (5.3X100) (Fkm) (From Engine Serial No. 1001842)				
❺	95001-55003-60M	1	Hose-Fuel, Bulk (5.5X3000) (55X100) (Up To Engine Serial No. 1001841)				
❻	91425-Z5Y-811	1	Tube-Fuel (5.3X350) (Fkm) (From Engine Serial No. 1001842)				
❻	95001-55003-60M	1	Hose-Fuel, Bulk (5.5X3000) (5.5X350) (Up To Engine Serial No. 1001841)				
❼	95002-02100	4	Clip-Tube (B10) (Up To Engine Serial No. 1001841)				
❸	95002-41000-08	4	Clamp-Tube (D10) (From Engine Serial No. 1001842)				



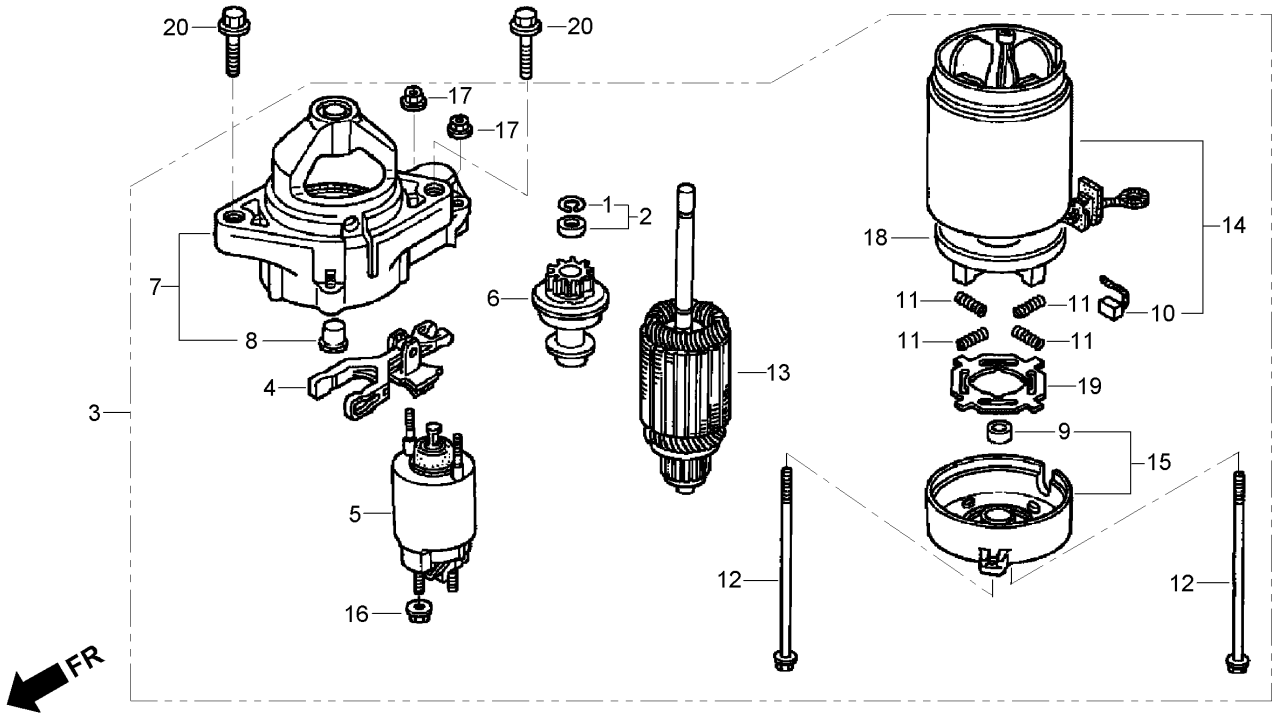
Flywheel Assembly Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
❸1	19511-Z0A-000	1	Fan-Cooling
❸2	19513-Z0A-000	1	Plate-Setting, Cooling Fan
❸4	31110-Z0A-800	1	Flywheel (6P)
❸5	90011-Z0A-000	1	Bolt-Flange (16X35)



Ignition Coil Assembly
Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description				
❶1	30500-Z0A-033	1	Coil ASM-Ignition (No.1)				
❷2	30509-Z0A-000	2	Collar-Coil, Ignition				
❸3	30550-Z0A-033	1	Coil ASM-Ignition (No.2)				
❹6	31630-Z0A-811	1	Charge Coil ASM (12V-12A)				
❺8	31740-Z0A-003	1	Engine Stop Diode ASM				
❻9	32768-PJ7-000	1	Clamp-Wire, Center				
❼10	90013-883-000	2	Bolt-Flange (6X12) (C T200)				
❼11	90015-883-000	1	Bolt-Flange (6X28)				
❼12	90016-ZE8-000	1	Bolt-Flange (6X45) (C T200)				
❼13	90031-ZE1-000	4	Bolt-Flange (6X32)				
❼14	90136-428-870	1	Washer-Setting, Tank				
❼15	90654-SA4-003	1	Clip-Harness, Wire (6Mm) (White)				
❼16	90659-PG6-000	1	Clip-Harness, Wire				

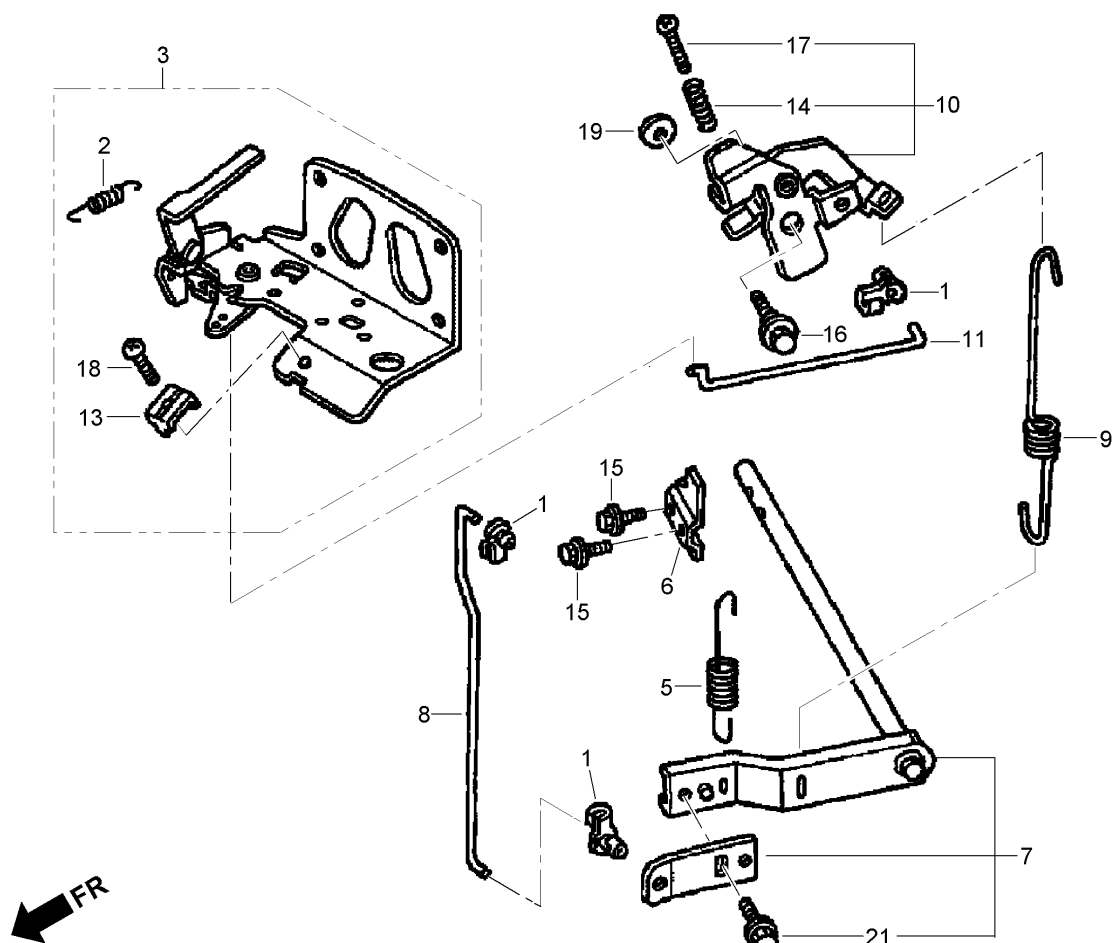


Starter Motor Assembly

Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
❶1	30201-PH9-004	1	Ring-Snap (Denso)
❷2	30202-PZ1-003	1	Clutch Stop Collar Set
❸3	31200-Z0A-003	1	Starter Motor ASM
❹4	31203-PH9-004	1	Lever-Drive, Pinion
❺5	31204-ZG4-801	1	Magnetic Switch ASM
❻6	31207-Z0A-003	1	Clutch-Overrunning
❼7	31208-Z0A-003	1	Housing-Drive Side
❽8	31209-PH9-004	1	Bearing (A)
❾9	31210-PH9-004	1	Bearing (B)
❿10	31211-PH9-004	4	Brush
❿11	31212-PH9-004	4	Spring-Brush
❿12	31214-PH9-004	2	Bolt-Through
❿13	31217-Z0A-003	1	Armature

Ref	Part No.	Qty.	Description
❿14	31218-P64-N01	1	Yoke
❿15	31219-Z0A-003	1	Frame-End, Commutator
❿16	31220-PH9-004	1	Nut-Hex (8Mm)
❿17	31223-PA0-006	2	Nut-Flange (5Mm)
❿18	31231-PH9-004	1	Holder-Brush
❿19	31233-PH9-004	1	Insulator-Holder, Brush
❿20	95701-10040-00	2	Bolt-Flange (10X40)

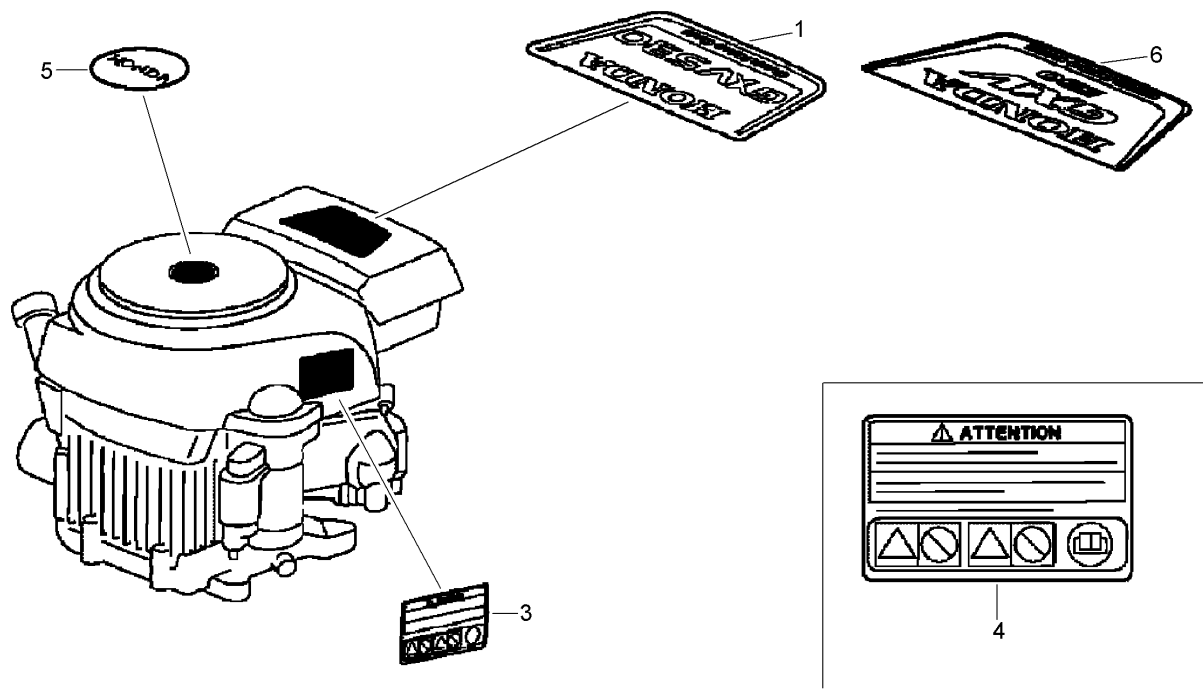


Control Assembly

Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description
③1	16263-ZJ7-871	3	Rod-Joint
③2	16268-Z0A-300	1	Spring-Return, Choke
③3	16500-Z0A-000	1	Control ASM (1-Lever)
③5	16534-Z0P-V00	1	Spring-Starter
③6	16542-Z0A-000	1	Fork-Governor
③7	16550-Z0A-000	1	Arm-Governor
③8	16555-Z0A-000	1	Rod-Governor
③9	16561-Z0A-000	1	Spring-Governor
③10	16565-Z0A-000	1	Link-Governor
③11	16566-Z0A-000	1	Rod-Link, Governor
③13	16576-891-000	2	Holder-Cable
③14	16584-883-300	1	Spring-Adjusting, Control
③15	90002-892-000	2	Bolt-Flange (5X10)

Ref	Part No.	Qty.	Description
③16	90015-Z0A-000	1	Bolt-Flange (6Mm) (C T200)
③17	90016-ZG9-N30	1	Screw-Recessed (5X25)
③18	90016-Z0A-V00	2	Screw-Recessed (5X18)
③19	94101-06000	1	Washer-Plain (6Mm)
③19	94101-06800	1	Washer-Plain (6Mm)
③21	95701-06010-00	1	Bolt-Flange (6X10)



Label Assembly

Honda GXV530 EXA2-MOD

Ref	Part No.	Qty.	Description				
❶1	87101-Z0P-010	1	Mark-Emblem (Gxv530) (Up To Engine Serial No. 1006563)				
❸3	87516-ZH7-000	1	Mark-Operator Caution (English) (Made In Japan)				
❸3	87516-ZH7-810	1	Mark-Operator Caution (Pictograph) (Made In Japan)				
❸4	87516-ZH7-800	1	Mark-Operator Caution (French) (Made In Japan)				
❸5	87531-Z0A-010	1	Mark-Honda				
❸6	87101-Z0P-020	1	Mark-Emblem (Gxv530) (From Engine Serial No. 1006564)				

Attachments and Accessories

For 81270 - Precision Z3400 HLX Riding Mower

Product Name	Model/Part
42 Inch Mulching Kit	110-6743
Hour Meter Kit	112-9763
42 Inch Blowout Ring Kit	114-1620
Foot Assist Cutting Unit Lift Kit	79313
Engine Cover Kit	79314
Rear Hitch Kit	79318
42 Inch and 50 Inch Twin Bagger	79324

NOTES

