



LX465 Lawn Tractor

Model No. 13AX61RH744 - 1A117H10393 and up.

Model No. 13AX61RH748 - 1A117H10393 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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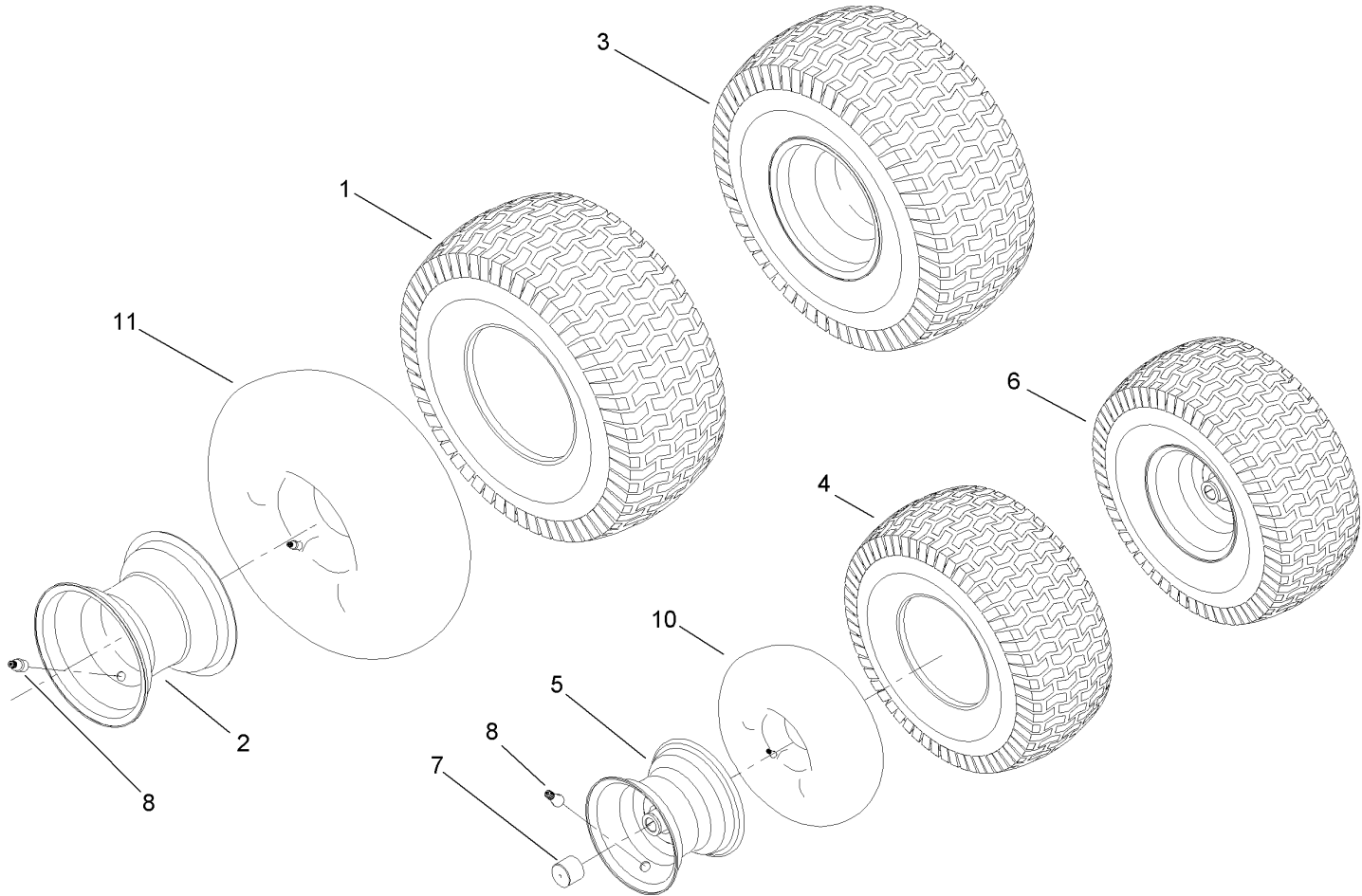
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

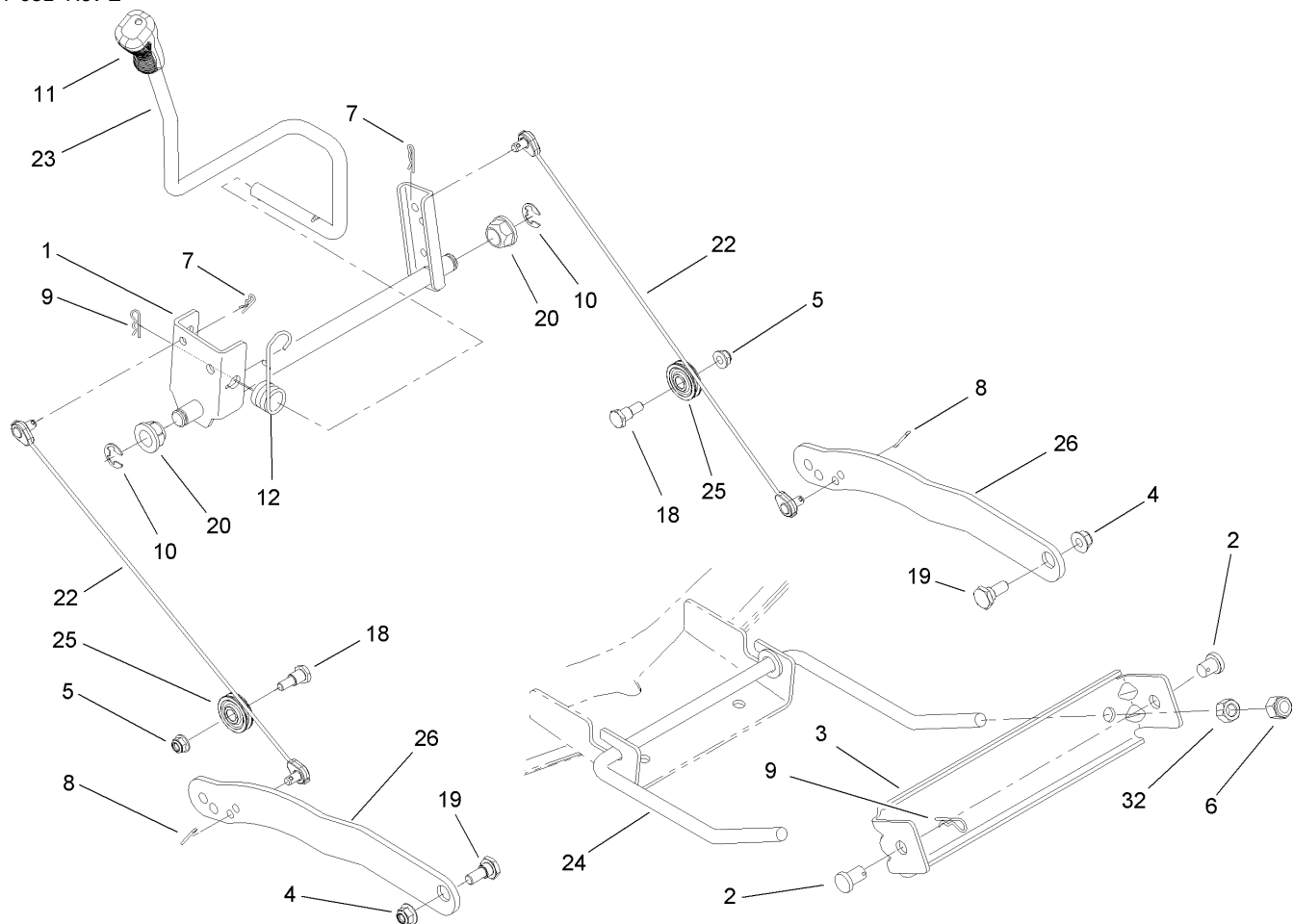
Footnotes

- | | |
|--|--------------------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain from your local Kohler dealer | ❹ Obtain from your local Toro dealer |



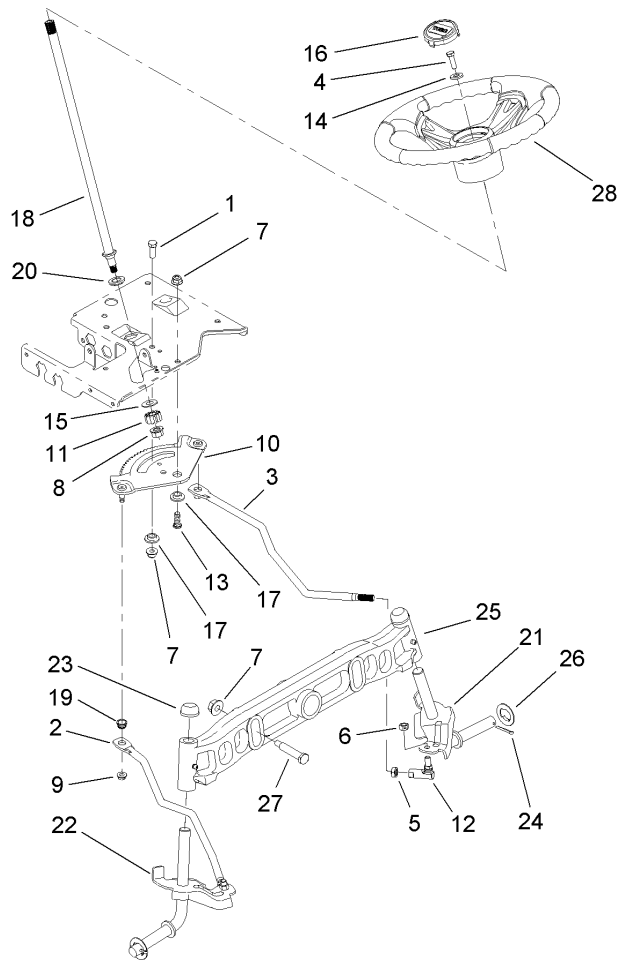
Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description				
1	112-0713	1	Tire-Multi Trac				
2	112-0448	1	Rim-Wheel, Rear				
3	112-0496	1	Rear Wheel ASM				
4	112-0576	1	Tire-Front				
5	112-0468	1	Rim-Wheel, Front				
6	112-0491	1	Front Wheel ASM				
7	112-5968	1	Cap-Hub				
8	112-0503	1	Valve-Air, Tubeless				
10	232-39	1	Tube-Inner				
11	93-3893	1	Tube-Inner				



Deck Lift Arm Assembly

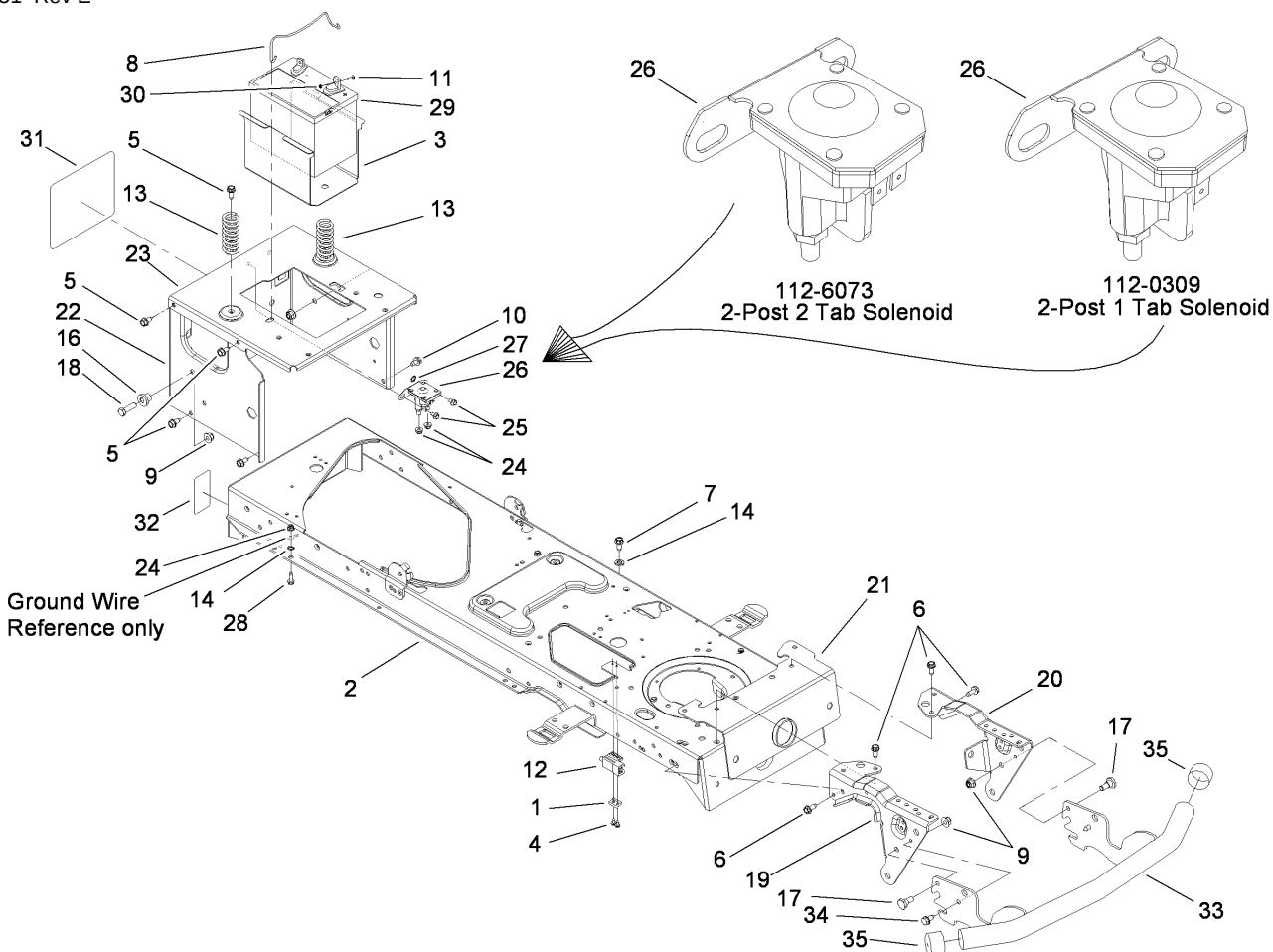
Ref	Part No.	Qty.	Description				
1	112-5969	1	Lift Shaft ASM				
2	112-0376	1	Pin-Bracket, Lift				
3	112-0707	1	Bracket-Stabilizer				
4	112-0668	1	Nut-Lock, Flange				
5	112-0650	1	Nut-Lock, Flange				
6	112-0476	1	Nut-Lock, Hex (Nylon)				
7	112-0459	1	Pin-Cotter				
8	112-0568	1	Pin-Cotter				
9	112-0394	1	Pin-Hair				
10	112-0586	1	Ring-E				
11	112-0585	1	Grip-Handle				
12	112-0477	1	Spring-Torsion				
18	112-0443	1	Bolt-Shoulder				
19	112-0565	1	Bolt-Shoulder				
20	112-0347	1	Bearing-Flange				
22	112-0374	1	Cable-Lift				
23	112-5970	1	Handle-Lift				
24	112-0456	1	Rod-Front, Adjust				
25	112-0502	1	Pulley-Roller				
26	112-0724	1	Link-Lift				
32	112-0458	1	Nut-Hex				



Steering Shaft and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	112-0492	1	Screw-HH
2	112-0355	1	Link-Drag, RH
3	112-0346	1	Link-Drag, LH
4	112-0473	1	Screw-HH
5	112-0493	1	Nut-Jam
6	112-0483	1	Nut-Hex, Lock
7	112-0668	1	Nut-Lock, Flange
8	112-0859	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0862	1	Gear-Steering
11	112-0863	1	Gear-Pinion, Steering
12	112-0917	1	Ball Joint ASM
13	112-0631	1	Screw-HH
14	112-0924	1	Washer-Flat
15	112-0925	1	Washer-Flat
16	112-3734	1	Cap-Wheel, Steering
17	112-0881	1	Spacer-Shoulder
18	112-5804	1	Shaft-Steering
19	112-0929	1	Bushing
20	112-0930	1	Bearing-Flange, Hex
21	112-6015	1	RH Axle ASM
22	112-6016	1	LH Axle ASM
23	112-0323	1	Cap
24	112-0519	1	Pin-Cotter

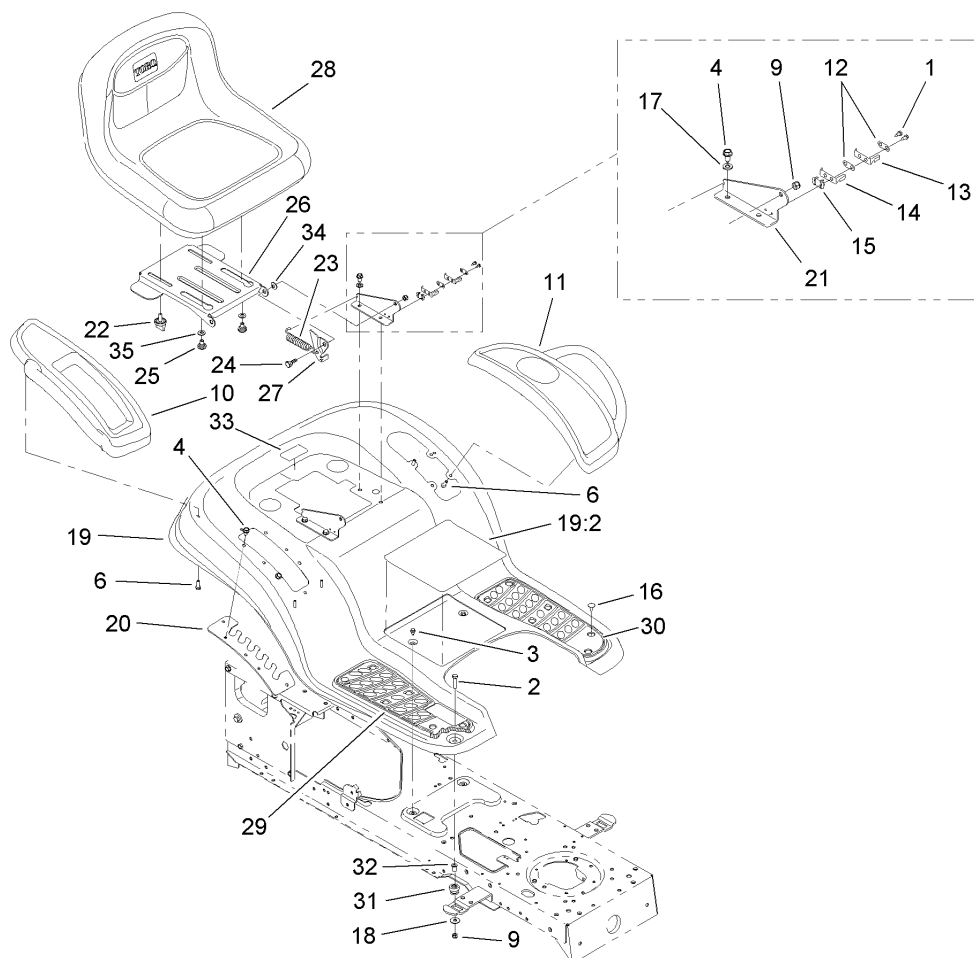
Ref	Part No.	Qty.	Description
25	112-5971	1	Axle-Pivot, Front
26	112-5972	1	Washer-Flat
27	112-0486	1	Bolt-Shoulder
28	112-5973	1	Wheel-Steering, Softgrip



Frame and Battery Assembly

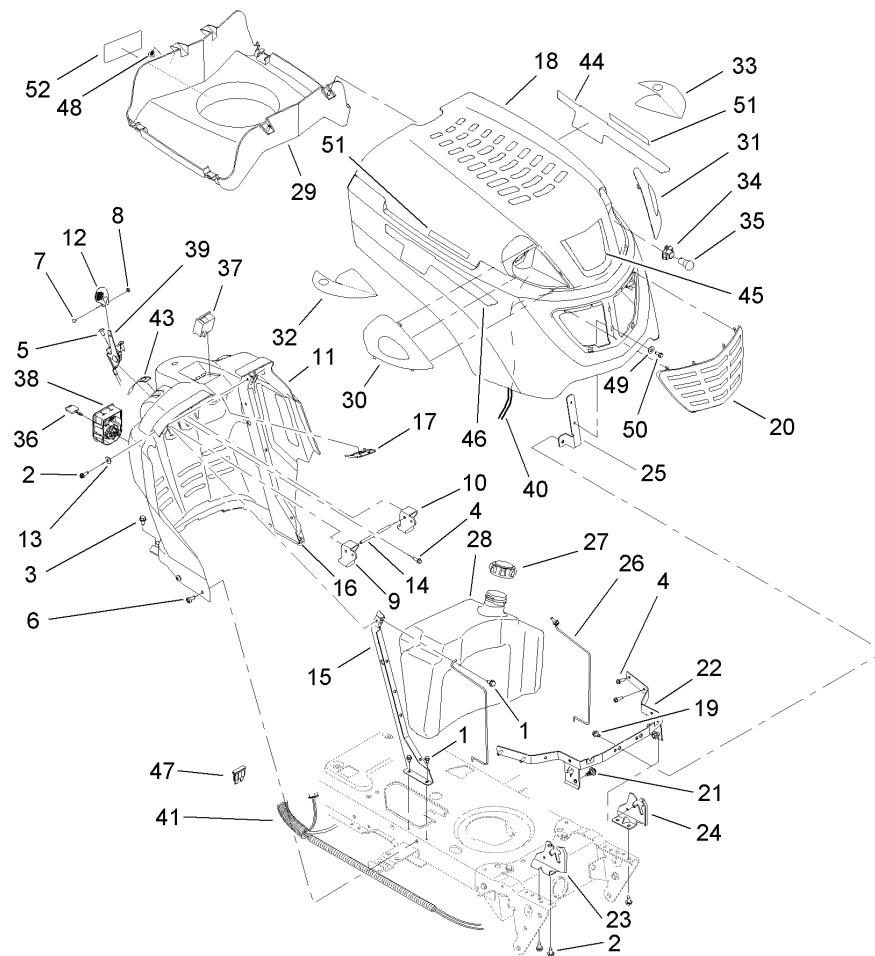
Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-5974	1	Lower Frame ASM
3	112-0570	1	Tray-Battery
4	112-0651	1	Screw-TAP
5	112-5975	1	Screw-HH, TAP
6	112-0395	1	Screw-HWH
7	112-0659	1	Screw-HWH
8	112-0581	1	Rod-Holddown, Battery
9	112-0668	1	Nut-Lock, Flange
10	112-0676	1	Screw-TAP
11	112-1070	1	Bolt-Carriage
12	112-0455	1	Switch-Interlock
13	112-0501	1	Spring-Compression
14	112-0703	1	Washer-Lock, External
16	112-0661	1	Spacer-Shoulder
17	112-0565	1	Bolt-Shoulder
18	112-0557	1	Screw-HH
19	112-0620	1	Bracket-Pivot, Support
20	112-0610	1	Bracket-Pivot, Support
21	112-5977	1	Bracket-Pivot, Bar
22	112-0728	1	Frame-Upper
23	112-0647	1	Bracket-Frame, Seat
24	112-0636	1	Nut-Lock, Flange
25	112-0524	1	Screw-HWHTF

Ref	Part No.	Qty.	Description
26	112-0309	1	Solenoid-12V, 2 Post 2 Tab
26	112-6073	1	Solenoid-12V, 2 Post 1 Tab
27	112-0703	1	Washer-Lock, External
28	112-0587	1	Screw-TAP
29	112-0425	1	Battery-245, Cca (Dry Flat Top)
30	112-5978	1	Nut-Sems
31	112-1284	1	Decal-Toro
32	112-5962	1	Decal-Hydro, Toe Valve
33	112-0954	1	Bumper ASM
34	112-0472	1	Screw-HH, TAP
35	112-5968	1	Cap-Hub



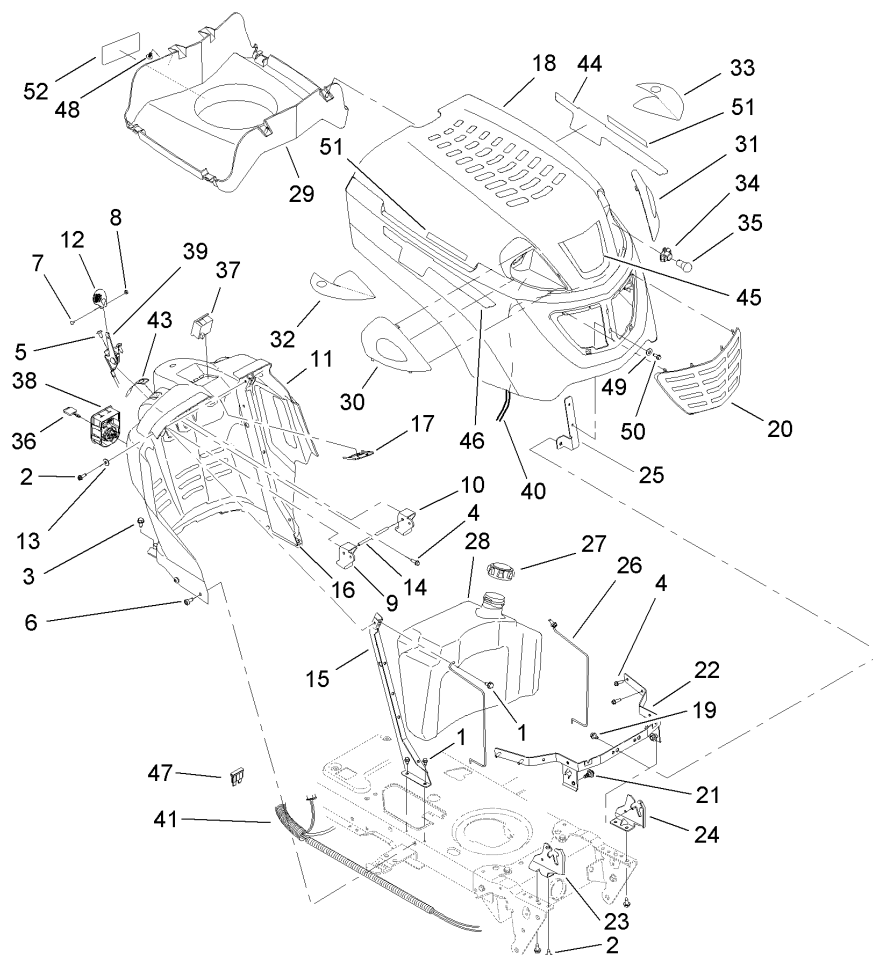
Seat and Fender Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0626	1	Screw-HWHTF	27	112-0646	1	Bracket-Lift, LH
2	112-0373	1	Screw-HH	28	112-6018	1	Seat-Medium Back
3	112-0524	1	Screw-HWHTF	29	112-0540	1	Pad-Foot, RH
4	112-0556	1	Screw-HWH	30	112-0545	1	Pad-Foot, LH
6	112-0509	1	Screw-TAP	31	112-3732	1	Grommet
9	112-0650	1	Nut-Lock, Flange	32	112-3733	1	Spacer
10	112-0471	1	Cover-Fender, RH	33	112-1260	1	Decal-Service (Toro Hotline)
11	112-6065	1	Fender-LH	34	112-5979	1	Washer-Bell
12	112-0635	1	Plate-Insulator	35	112-5980	1	Washer-Flat
13	112-0529	1	Switch-Spring				
14	112-0532	1	Switch-Spring, Inner				
15	112-0637	1	Plate-Boss, Insulator				
16	112-0549	1	Clip-Ratchet, Fastener				
17	112-0517	1	Washer-Lock, External				
18	112-0582	1	Washer-Flat				
19	112-5855	1	Fender And Decal ASM				
19:2	112-1262	1	Decal-Danger				
20	112-0629	1	Bracket-Adjusting, Lift				
21	112-0905	1	Bracket-Mount, Seat				
22	112-0409	1	Knob				
23	112-0616	1	Spring-Extension				
24	112-0575	1	Bolt-Shoulder				
25	112-0554	1	Bolt-Shoulder				
26	112-0593	1	Bracket-Seat				



Fuel Tank and Hood Assembly

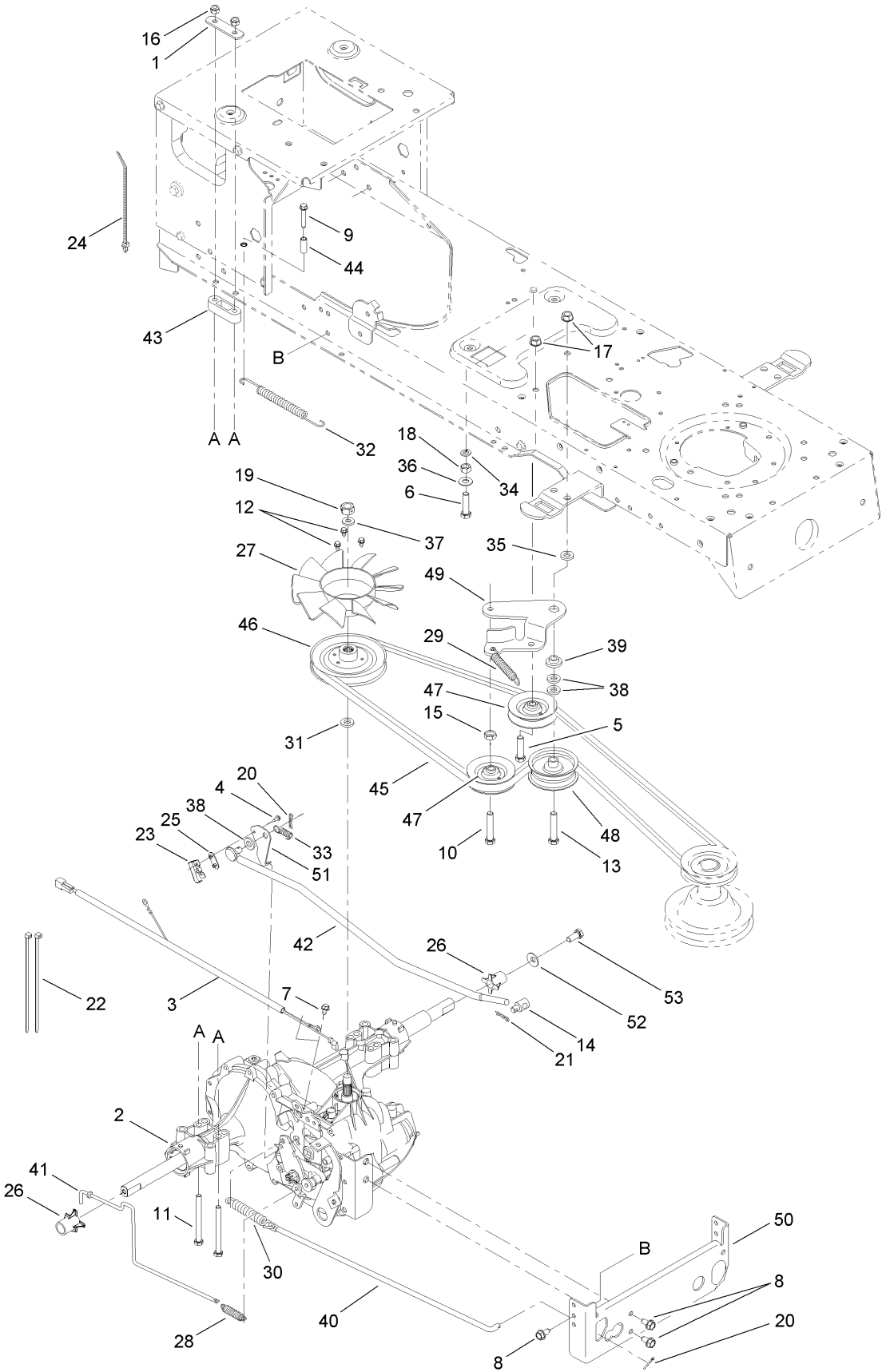
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0524	1	Screw-HWHTF	25	112-5986	1	Bracket-Support, Hood
2	112-0587	1	Screw-TAP	26	112-0678	1	Rod-Support
3	112-5981	1	Screw-HH, TAP	27	112-0321	1	Cap-Fuel
4	112-0509	1	Screw-TAP	28	112-5987	1	Fuel-Tank, 3 Gallon
5	112-0550	1	Screw-TAP	29	112-5802	1	Plenum-Hood
6	112-0563	1	Screw-TAP	30	112-0447	1	Lens-RH
7	112-0478	1	Screw-PTH	31	112-0446	1	Lens-LH
8	112-0515	1	Nut-Hex	32	112-5810	1	Reflector-RH
9	112-0526	1	Lever-Cruise	33	112-5811	1	Reflector-LH
10	112-0580	1	Lever-Brake	34	112-0408	1	Socket-Headlight
11	112-5982	1	Dash	35	112-0402	1	Lamp-12V, Miniature
12	112-0474	1	Knob-Control	36	112-0312	1	Key-Ignition
13	112-0485	1	Washer-Spring	37	112-0336	1	Meter-Indicator, Systems
14	112-0604	1	Rod-Lever, Bent	38	112-0865	1	Module-Switch, Ignition
15	112-5983	1	Support-Dash, RH	39	112-0489	1	Cable-Throttle And Choke
16	112-5984	1	Support-Dash, LH	40	112-0480	1	Harness-Headlight
17	112-5809	1	Bracket-PTO	41	112-0595	1	Harness-Wire
18	112-0444	1	Hood	41	112-6074	1	Harness-Wire, 2 Post 2 Tab (Solenoid)
19	112-0906	1	Screw-HWHTF	43	112-1271	1	Decal-Throttle, Dash
20	112-0381	1	Grill	44	112-5952	1	Decal-Hood, Left Side
21	112-0597	1	Bolt-Shoulder	45	112-3716	1	Decal-Hood
22	112-5985	1	Bracket-Pivot	46	112-5953	1	Decal-Hood, Right Side
23	112-0727	1	Bracket-Pivot, Hood (RH)	47	112-5943	1	Fuse-20 Amp
24	112-0726	1	Bracket-Pivot, Hood (LH)				



Fuel Tank and Hood Assembly (continued)

Ref	Part No.	Qty.	Description
48	112-5988	1	Clip-Ratchet
49	112-5989	1	Washer-Flat
50	112-0587	1	Screw-TAP
51	112-5955	1	Decal-Panel, Side
52	112-5957	1	Decal-Parts, Service

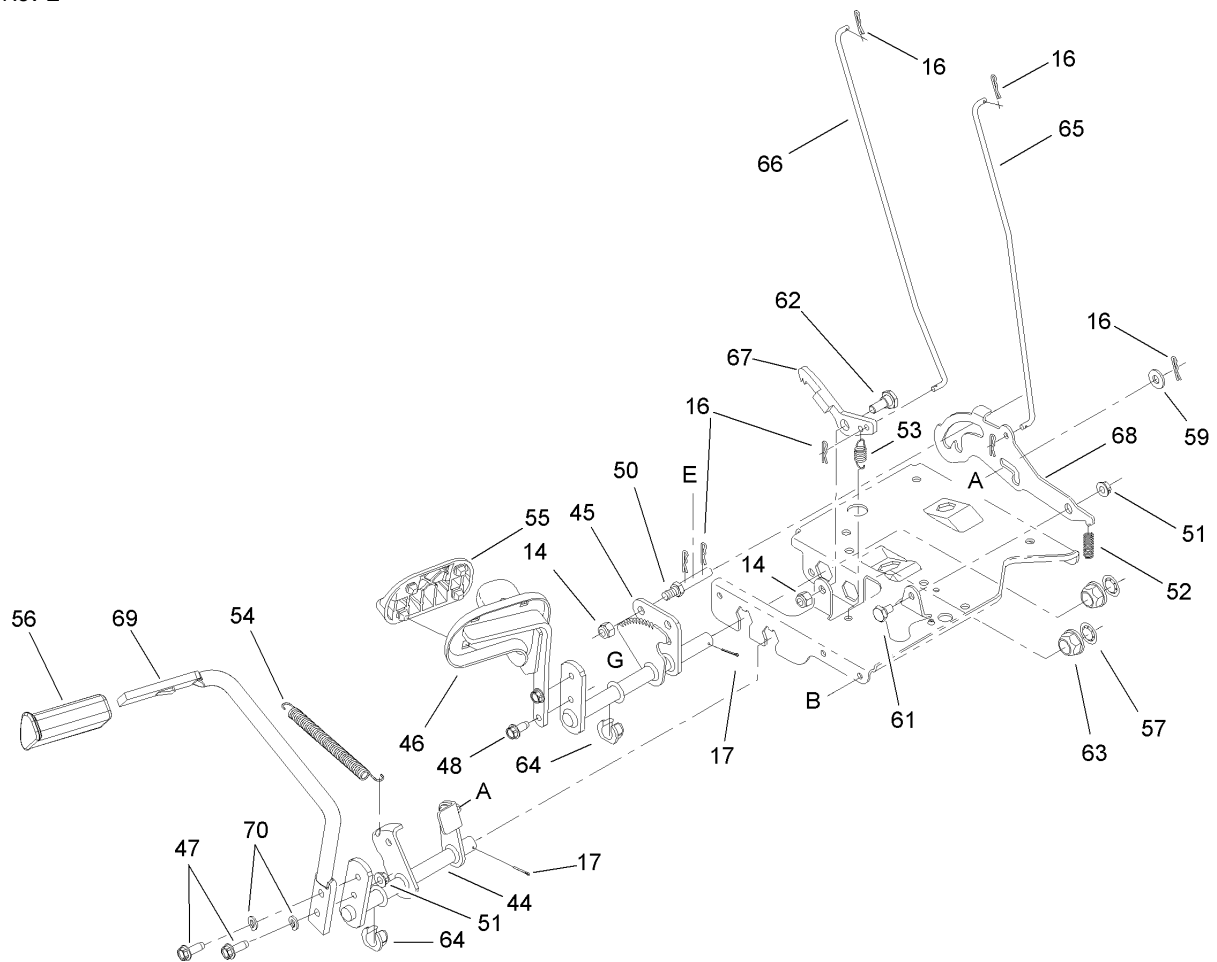
Transmission, Belt and Pulley Assembly



Transmission, Belt and Pulley Assembly

Ref	Part No.	Qty.	Description
1	112-0628	1	Bracket-Mounting, Transmission
2	112-6019	1	Hydro Transmission ASM
3	112-6020	1	Harness ASM
4	112-0626	1	Screw-HWHTF
5	112-6021	1	Screw-HHFTF
6	112-0578	1	Screw-HH
7	112-6022	1	Screw-TAP
8	112-0472	1	Screw-HH, TAP
9	112-0843	1	Screw-HWH
10	112-0469	1	Screw-TAP
11	112-0667	1	Screw-HH
12	112-6023	1	Screw-HH, TAP
13	112-0700	1	Screw-HH
14	112-0908	1	Ferrule
15	112-0493	1	Nut-Jam
16	112-0650	1	Nut-Lock, Flange
17	112-0385	1	Nut-Lock, Flange
18	112-0910	1	Nut-Hex
19	112-6024	1	Nut-Hex
20	112-0568	1	Pin-Cotter
21	112-0354	1	Pin-Cotter
22	112-0527	1	Tie-Cable
23	112-0602	1	Switch-Spring, Short
24	112-0866	1	Tie-Cable, Push Mount
25	112-0625	1	Plate-Insulator
26	112-6025	1	Sleeve
27	112-6026	1	Fan-Blade, 10
28	112-6027	1	Spring-Extension
29	112-0873	1	Spring-Extension
30	112-0350	1	Spring-Extension
31	112-6028	1	Ring-Wire
32	112-6029	1	Spring-Extension
33	112-0875	1	Spring-Extension
34	112-0415	1	Washer-Lock
35	112-0920	1	Washer-Flat
36	112-0572	1	Washer-Flat
37	112-0923	1	Washer-Lock
38	112-0544	1	Washer-Flat
39	112-0345	1	Spacer-Shoulder
40	112-6030	1	Rod-Brake
41	112-6031	1	Rod-Hydro
42	112-6032	1	Rod-Control
43	112-0673	1	Spacer-Transaxle
44	112-0644	1	Spacer
45	112-5951	1	Belt-V, Type
46	112-6033	1	Pulley-Input
47	112-0892	1	Pulley-Idler, V-Type
48	112-0313	1	Pulley-Idler, Flat
49	112-0525	1	Bracket-Idler, Center Double
50	112-6034	1	Bracket-Torq, Transmission
51	112-6035	1	Bracket-Actuator
52	112-0435	1	Washer-Bell

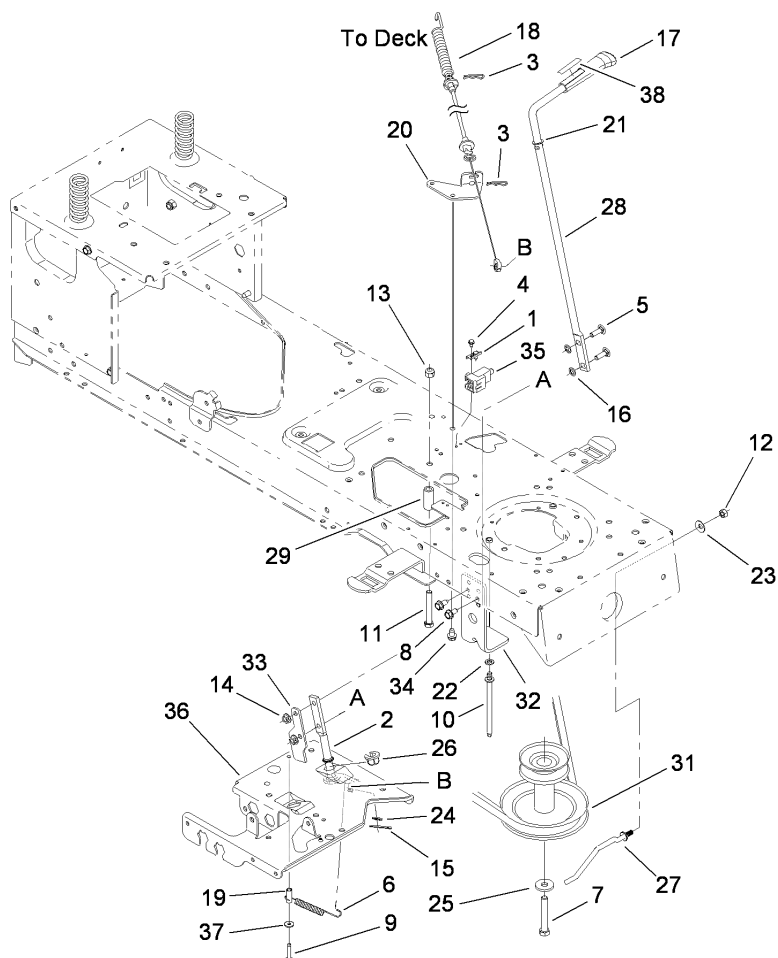
Ref	Part No.	Qty.	Description
53	112-0551	1	Screw-HH



Brake and Traction Pedal Assembly

Ref	Part No.	Qty.	Description
14	112-0668	1	Nut-Lock, Flange
16	112-5997	1	Pin-Cotter
17	112-0568	1	Pin-Cotter
44	112-0648	1	Brake Control ASM
45	112-0850	1	Control ASM
46	112-0851	1	Control Pedal ASM
47	112-5999	1	Screw-HWHTF
48	112-0395	1	Screw-HWH
50	112-0599	1	Pin
51	112-6000	1	Nut-Lock, Flange
52	112-0506	1	Spring
53	112-0510	1	Spring-Extension
54	112-0348	1	Spring-Extension
55	112-0543	1	Pad-Pedal
56	112-6001	1	Pad-Brake
57	112-0339	1	Washer-Flat
59	112-6002	1	Washer-Flat
61	112-5817	1	Bolt-Shoulder
62	112-0442	1	Bolt-Shoulder
63	112-0347	1	Bearing-Flange
64	112-0387	1	Bearing-Flange, Hex (Split)
65	112-6003	1	Rod-Brake, Lock Control
66	112-0662	1	Rod-Control, Cruise
67	112-6004	1	Latch-Cruise

Ref	Part No.	Qty.	Description
68	112-5812	1	Bracket-Lockout
69	112-6005	1	Pedal-Brake
70	112-6006	1	Washer-Lock

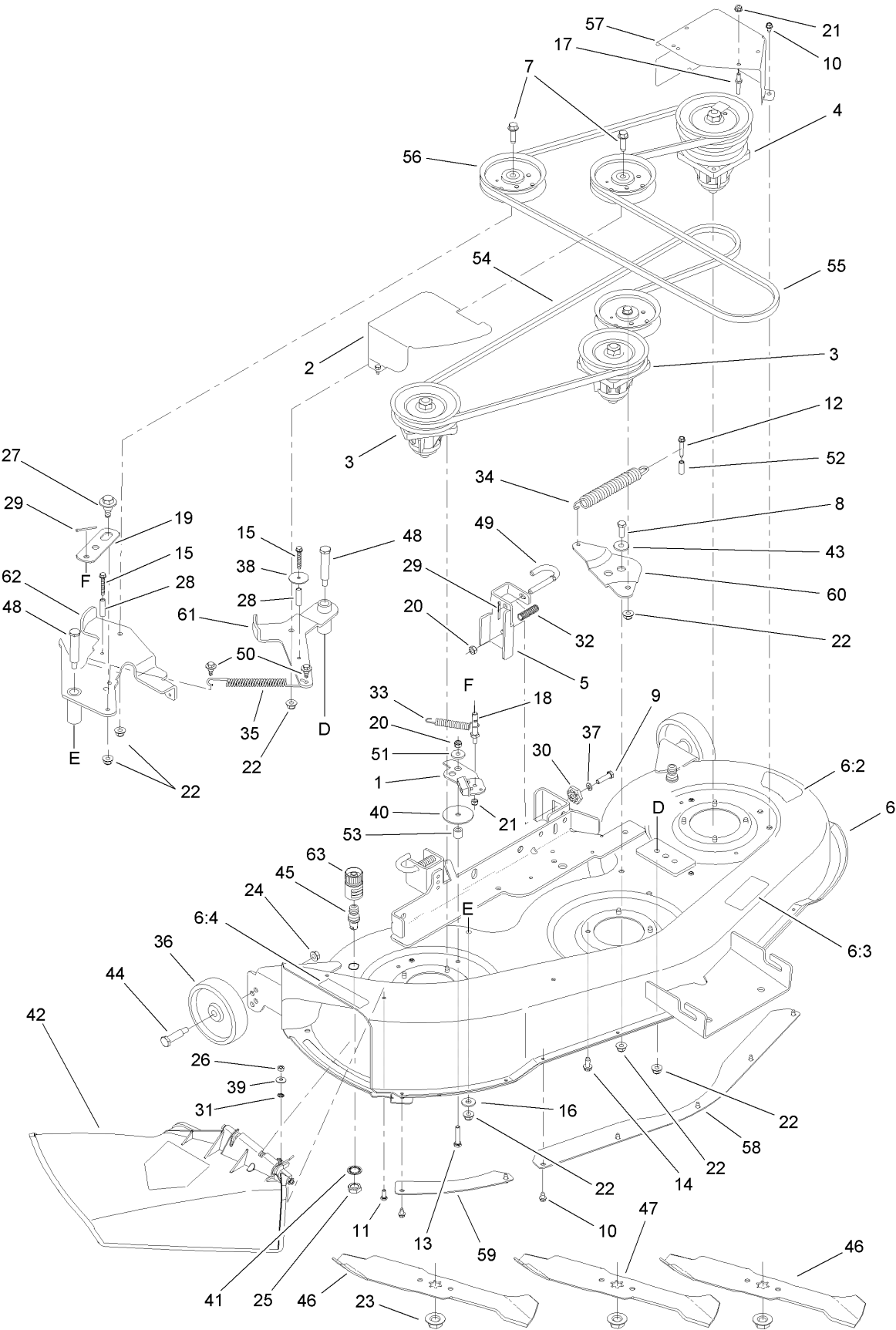


PTO Engage Assembly

Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-6007	1	Lever-Engage, PTO
3	112-0398	1	Pin-Click
4	112-0651	1	Screw-TAP
5	112-0598	1	Bolt-CARR
6	112-0567	1	Spring-Extension
7	112-6008	1	Screw-HH
8	112-0472	1	Screw-HH, TAP
9	112-0843	1	Screw-HWH
10	112-0318	1	Pin-Guard, Belt
11	112-6009	1	Screw-HH
12	112-0650	1	Nut-Lock, Flange
13	112-0668	1	Nut-Lock, Flange
14	112-0511	1	Nut-Lock, Flange
15	112-6010	1	Pin-Cotter
16	112-0645	1	Nut-Push
17	112-6011	1	Knob-PTO
18	112-0504	1	Cable-Engage, Deck
19	112-0644	1	Spacer
20	112-0649	1	Bracket-Cable
21	112-0498	1	Washer-Flat
22	112-0366	1	Washer-Lock
23	112-0435	1	Washer-Bell
24	112-0601	1	Washer-Flat

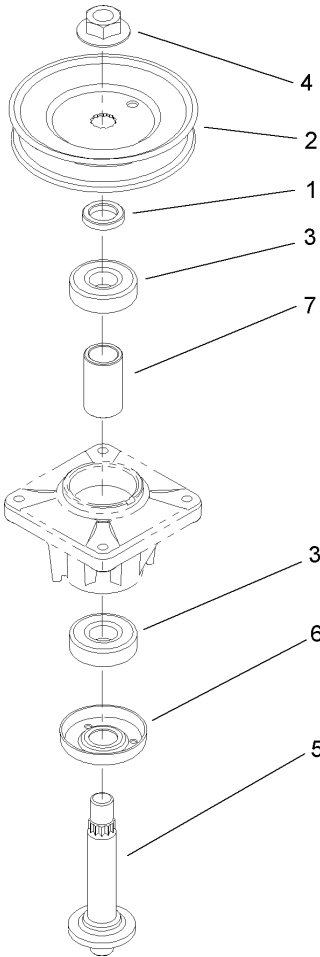
Ref	Part No.	Qty.	Description
25	112-0380	1	Washer-Flat
26	112-0384	1	Bearing-Flange, Hex (Split)
27	112-5820	1	Rod-Keeper, Belt
28	112-0393	1	Handle-Engage, Deck
29	112-0433	1	Spacer
31	112-6017	1	Pulley-Engine
32	112-0689	1	Bracket-Deck, Up Stop
33	112-0516	1	Bracket-Stop
34	112-0676	1	Screw-TAP
35	112-0455	1	Switch-Interlock
36	112-0681	1	Bracket-Support, Steering
37	112-3695	1	Washer-Flat
38	112-1274	1	Decal-PTO, Manual

Deck Assembly



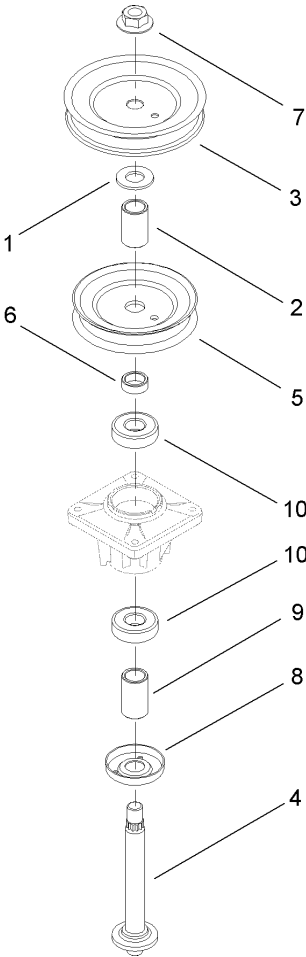
Deck Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0326	1	Deck Brake Bracket ASM	50	112-0597	1	Bolt-Shoulder
2	112-0401	1	Cover-Belt, RH	51	112-0410	1	Spacer-Shoulder
3	112-0311	1	Spindle ASM	52	112-0644	1	Spacer
4	112-0383	1	Double Pulley Spindle ASM	53	112-0633	1	Spacer
5	112-0413	1	LH Hanger Bracket ASM	54	112-0317	1	Belt
6	112-5856	1	Deck And Decal ASM	55	112-5834	1	Belt-V
6:2	112-1267	1	Decal-Danger	56	112-0314	1	Pulley-Idler
6:3	112-1269	1	Decal-Routing, Belt	57	112-0431	1	Cover-Belt, LH
6:4	112-1265	1	Decal-Danger	58	112-0464	1	Skirt-Center, Deck
7	112-0578	1	Screw-HH	59	112-0400	1	Skirt-RH, Deck
8	112-0492	1	Screw-HH	60	112-0666	1	Bracket-Idler
9	112-0373	1	Screw-HH	61	112-0495	1	LH Idler Bracket ASM
10	112-0524	1	Screw-HWHTF	62	112-0494	1	RH Idler Bracket ASM
11	112-0499	1	Screw-HH	63	112-0879	1	Nozzle-Water, Deck
12	112-0843	1	Screw-HWH				
13	112-0594	1	Screw-HH				
14	112-0395	1	Screw-HWH				
15	112-5828	1	Screw-HH				
16	112-5829	1	Washer-Flat				
17	112-0429	1	Pin-Guard, Belt				
18	112-0722	1	Pin				
19	112-5830	1	Bracket-Brake				
20	112-0650	1	Nut-Lock, Flange				
21	112-0636	1	Nut-Lock, Flange				
22	112-0668	1	Nut-Lock, Flange				
23	112-0330	1	Nut-Flange, Hex				
24	112-0385	1	Nut-Lock, Flange				
25	112-0351	1	Nut-Hex				
26	112-0522	1	Nut-Hex				
27	112-0328	1	Bolt-Shoulder				
28	112-5831	1	Spacer				
29	112-0412	1	Pin-Cotter				
30	112-0327	1	Gear-Adjustment, Deck				
31	112-0623	1	Retainer-Bolt				
32	112-0406	1	Spring-Compression				
33	112-0320	1	Spring-Extension				
34	112-0324	1	Spring-Extension				
35	112-0432	1	Spring-Extension				
36	112-0337	1	Wheel-Deck, Rear				
37	112-0366	1	Washer-Lock				
38	112-5832	1	Washer-Flat				
39	112-0485	1	Washer-Spring				
40	112-0560	1	Washer-Flat				
41	112-0922	1	Washer-Lock				
42	112-0353	1	Discharge Chute ASM				
43	112-0508	1	Spacer-Shoulder				
44	112-0334	1	Bolt-Shoulder				
45	112-0916	1	Adapter-Nozzle, Water				
46	112-0304	1	Blade-16.28 Inch				
47	112-0302	1	Blade-14.88 Inch				
48	112-5833	1	Bolt-Shoulder				
49	112-0436	1	Pin-Handle, Deck Release				



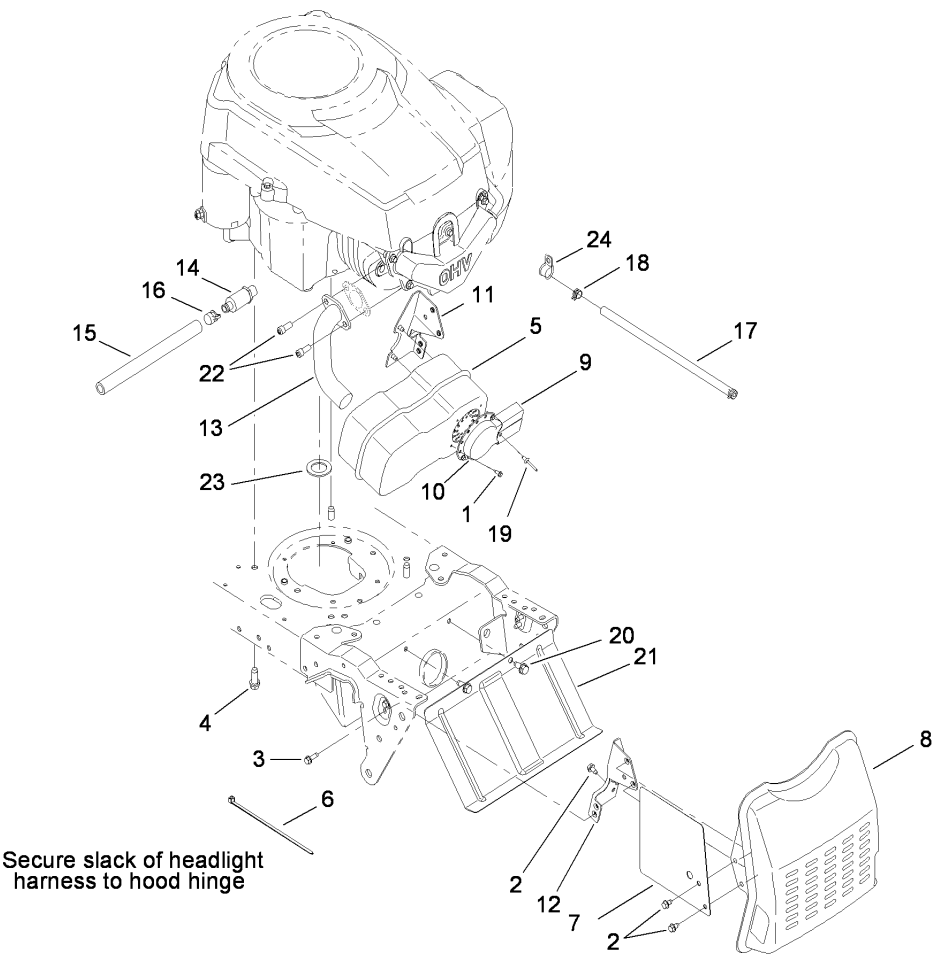
Single Pulley Spindle Assembly No. 112-0311

Ref	Part No.	Qty.	Description				
1	112-0600	1	Spacer				
2	112-0358	1	Pulley-Deck				
3	112-0377	1	Bearing-Ball				
4	112-0330	1	Nut-Flange, Hex				
5	112-5922	1	Shaft-Spindle				
6	112-5923	1	Bearing-Shoulder				
7	112-0654	1	Spacer				



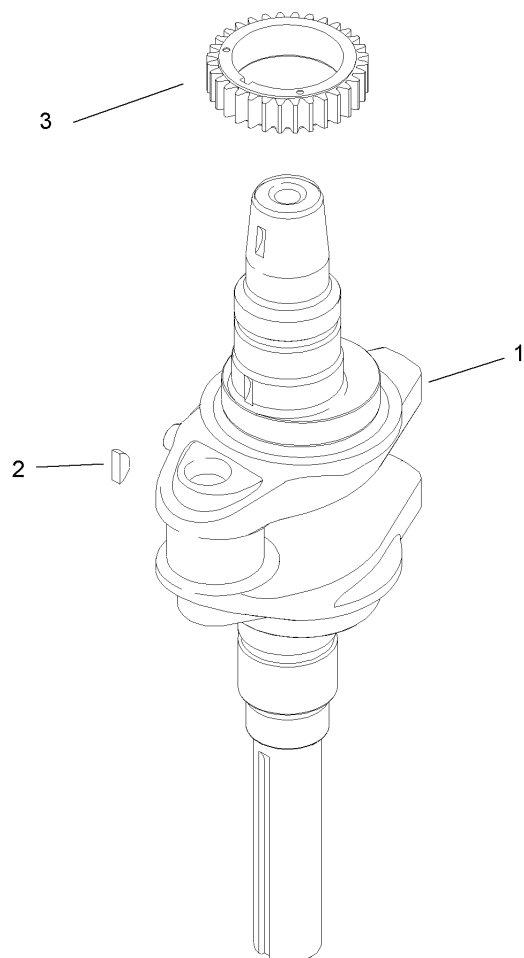
Double Pulley Spindle Assembly No. 112-0383

Ref	Part No.	Qty.	Description				
1	112-0921	1	Washer-Flat				
2	112-5927	1	Spacer				
3	112-0382	1	Pulley-Deck				
4	112-5928	1	Shaft-Spindle				
5	112-0359	1	Pulley-Deck				
6	112-5929	1	Spacer				
7	112-0330	1	Nut-Flange, Hex				
8	112-5923	1	Bearing-Shoulder				
9	112-0654	1	Spacer				
10	112-0377	1	Bearing-Ball				



Muffer Assembly

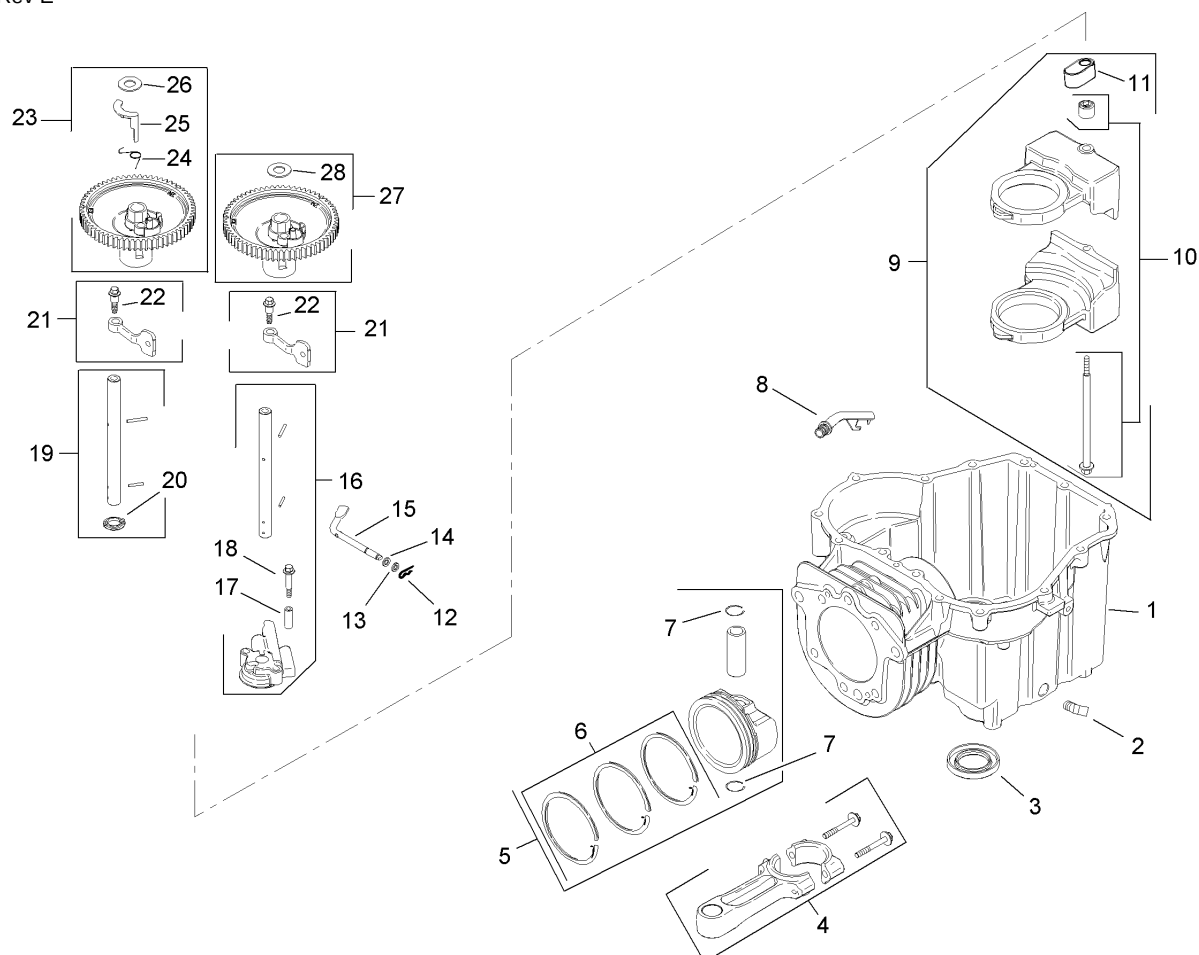
Ref	Part No.	Qty.	Description				
1	112-0626	1	Screw-HWHTF				
2	112-0524	1	Screw-HWHTF				
3	112-0587	1	Screw-TAP				
4	112-0663	1	Screw-TAP				
5	112-0361	1	Muffer-Inlet, Single				
6	112-0527	1	Tie-Cable				
7	112-5827	1	Shield-Heat				
8	112-6013	1	Muffer Heat Shield ASM				
9	112-0730	1	Deflector-Muffer, Long				
10	112-0453	1	Deflector-Muffer				
11	112-0467	1	Bracket-Muffer, LH				
12	112-0466	1	Bracket-Muffer, RH				
13	112-0430	1	Pipe-Exhaust				
14	112-0388	1	Drain-Oil				
15	112-0553	1	Hose-Drain				
16	112-0397	1	Cap-Drain, Oil				
17	112-0720	1	Hose-Fuel				
18	112-0573	1	Clamp-Hose				
19	112-3741	1	Rivet-Pop				
20	112-0395	1	Screw-HWH				
21	112-6014	1	Shield-Heat, Tractor				
22	112-6012	1	Screw-HSH				
23	112-0420	1	Washer-Flat				
24	112-0463	1	Clamp				



Crankshaft Assembly

Kohler SV600-0018

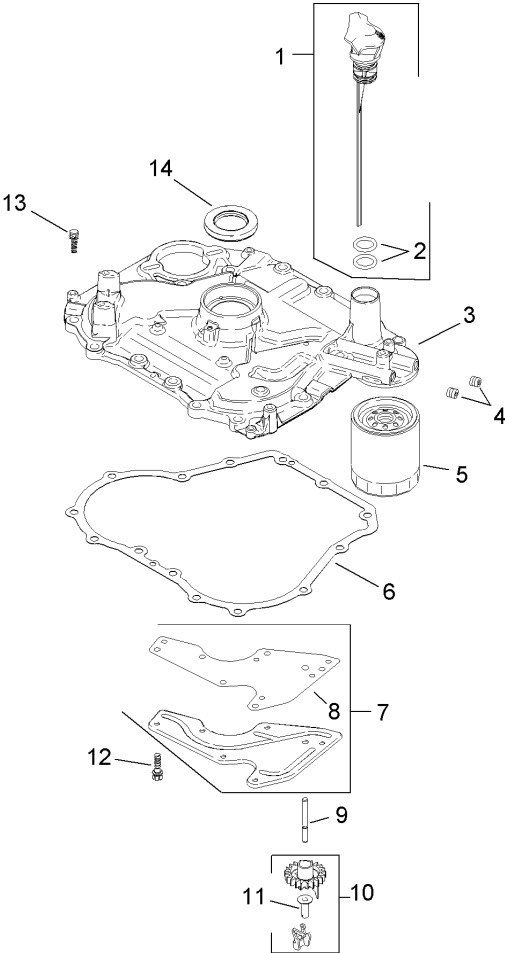
Ref	Part No.	Qty.	Description
③1	20 014 20-S	1	Crankshaft (Includes 2)
③2	X-42-15-S	1	Key, 3/16 X 5/8
③3	20 043 12-S	1	Gear-Crankshaft



Crankcase Assembly Kohler SV600-0018

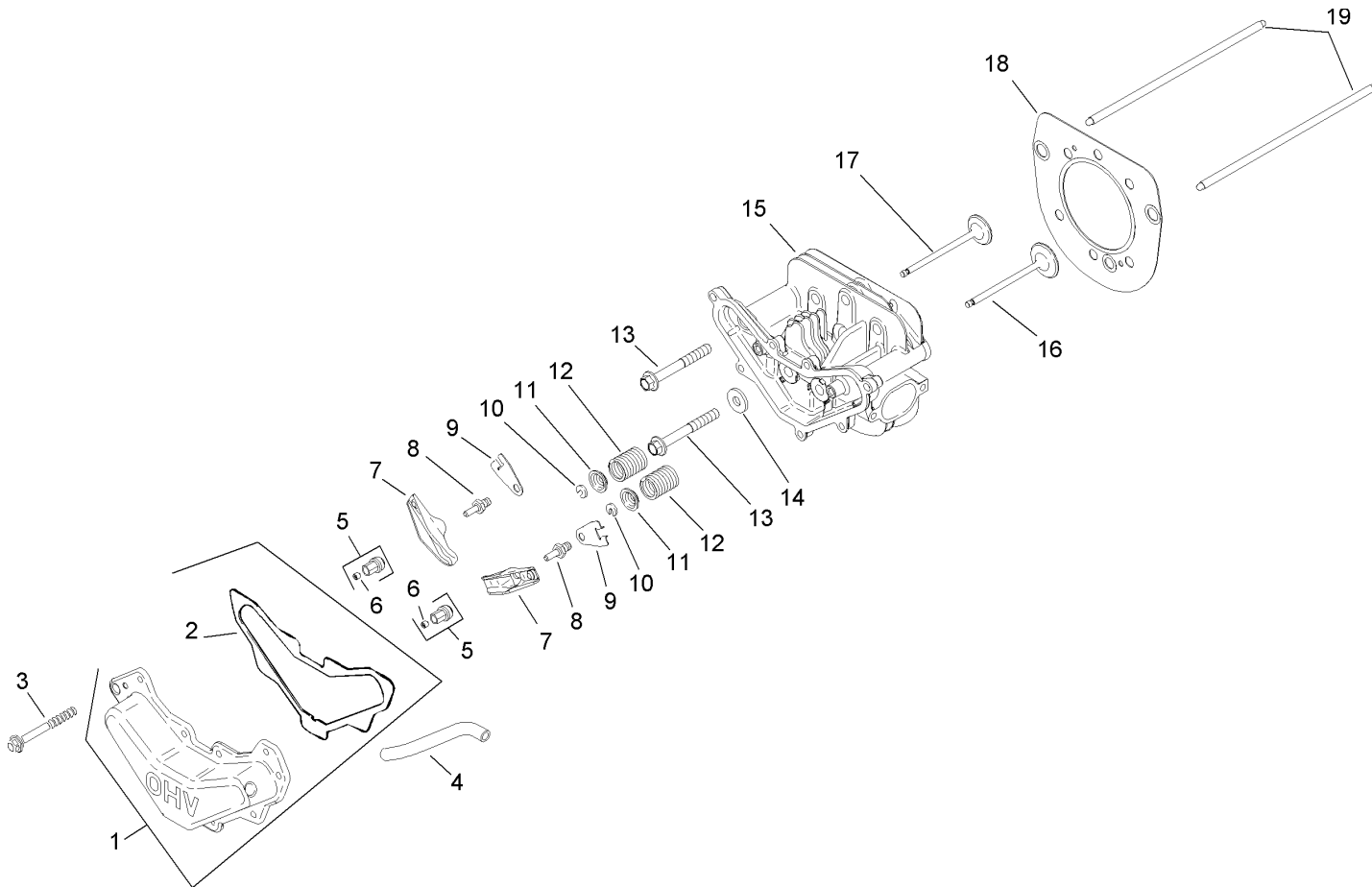
Ref	Part No.	Qty.	Description
❶		1	Crankcase (Use: Short Block 20 522 01)
❷	25 139 57-S	1	Plug-Pipe, Square Head, 3/8
❸	20 032 01-S	1	Seal-Oil
❹	20 067 04-S	1	Connecting Rod ASM
❺	20 874 01-S	1	Piston W/Ring Set (94 Mm) (Includes 6-7)
❻	20 108 01-S	1	Ring Set (94 Mm)
❼	20 018 04-S	2	Retainer-Pin, Piston
❽	20 123 02-S	1	Tube-Back, Drain
❾	20 755 04-S	1	Balance Weight Kit (Includes 10-11)
❿	20 086 16-S	1	Screw And Guide Pin Kit
⓫	20 423 02-S	1	Shoe-Guide
⓬	12 154 05-S	1	Clip-Pin, Hitch
⓭	M-631015-S	1	Washer-Flat (6Mm)
⓮	X-25-102-S	1	Washer-Flat (1/4)
⓯	20 144 02-S	1	Shaft-Cross, Governor
⓰	20 393 02-S	1	Oil Pump ASM (Includes 17-18)
⓱	20 112 02-S	2	Spacer-Screw, Oil Pump
⓲	20 086 13-S	2	Screw-Pump, Oil
⓳	20 144 06-S	1	Shaft-Cam, Center - Exhaust (Includes 20)
⓴	20 468 01-S	1	Washer-Thrust
⓵	20 090 01-S	2	Cam Lever ASM (Includes 22)

Ref	Part No.	Qty.	Description
❷❷	20 086 06-S	1	Bolt-Shoulder (M6X1X26)
❷❸	20 010 04-S	1	Cam Gear ASM - Intake (Includes 24-26)
❷❹	20 089 06-S	1	Spring-A C R
❷❺	20 044 16-S	1	Weight-A C R
❷❻	20 468 03-S	1	Washer-Thrust, A C R
❷❼	20 010 04-S	1	Cam Gear ASM - Intake (Includes 28)
❷❽	20 468 03-S	1	Washer-Thrust, A C R



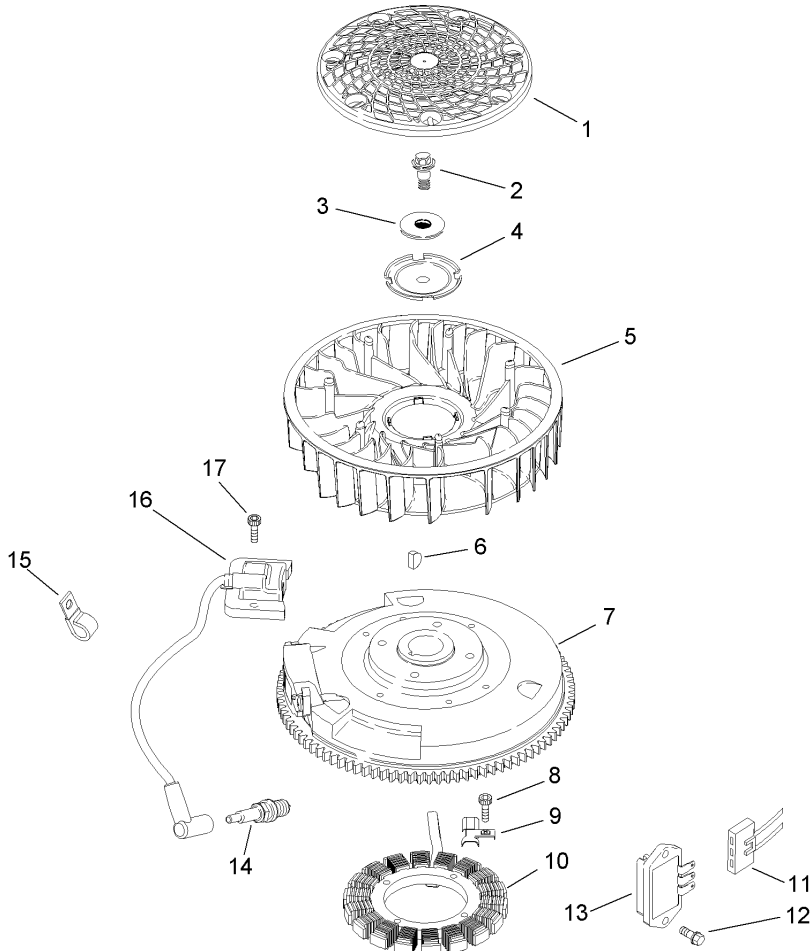
Oil Pan and Lubrication Assembly
Kohler SV600-0018

Ref	Part No.	Qty.	Description				
❸1	20 040 03-S	1	Dipstick Kit (Includes 2)				
❸2	20 153 01-S	1	O Ring-Dipstick				
❸3	20 009 03-S	1	Closure Plate ASM (Includes 4, 10-11)				
❸4	25 139 60-S	2	Plug-Countersink, 1/8				
❹5	98020	1	Filter-Oil				
❸6	20 041 01-S	1	Gasket-Plate, Closure				
❸7	20 096 02-S	1	Oil Passage Cover Kit (Includes 8)				
❸8	20 041 02-S	1	Gasket-Passage, Oil				
❸9	20 144 03-S	1	Shaft-Gear, Governor				
❸10	20 310 03-S	1	Gear And Weight ASM (Includes 11)				
❸11	12 380 01-S	1	Pin-Governor, Regulating				
❸12	M-545013-S	6	Screw-Flange, Thread Forming (M5X0.8X13)				
❸13	M-851030-S	14	Screw-Flange, Hex (M8X1.25X30)				
❸14	20 032 01-S	1	Seal-Oil				



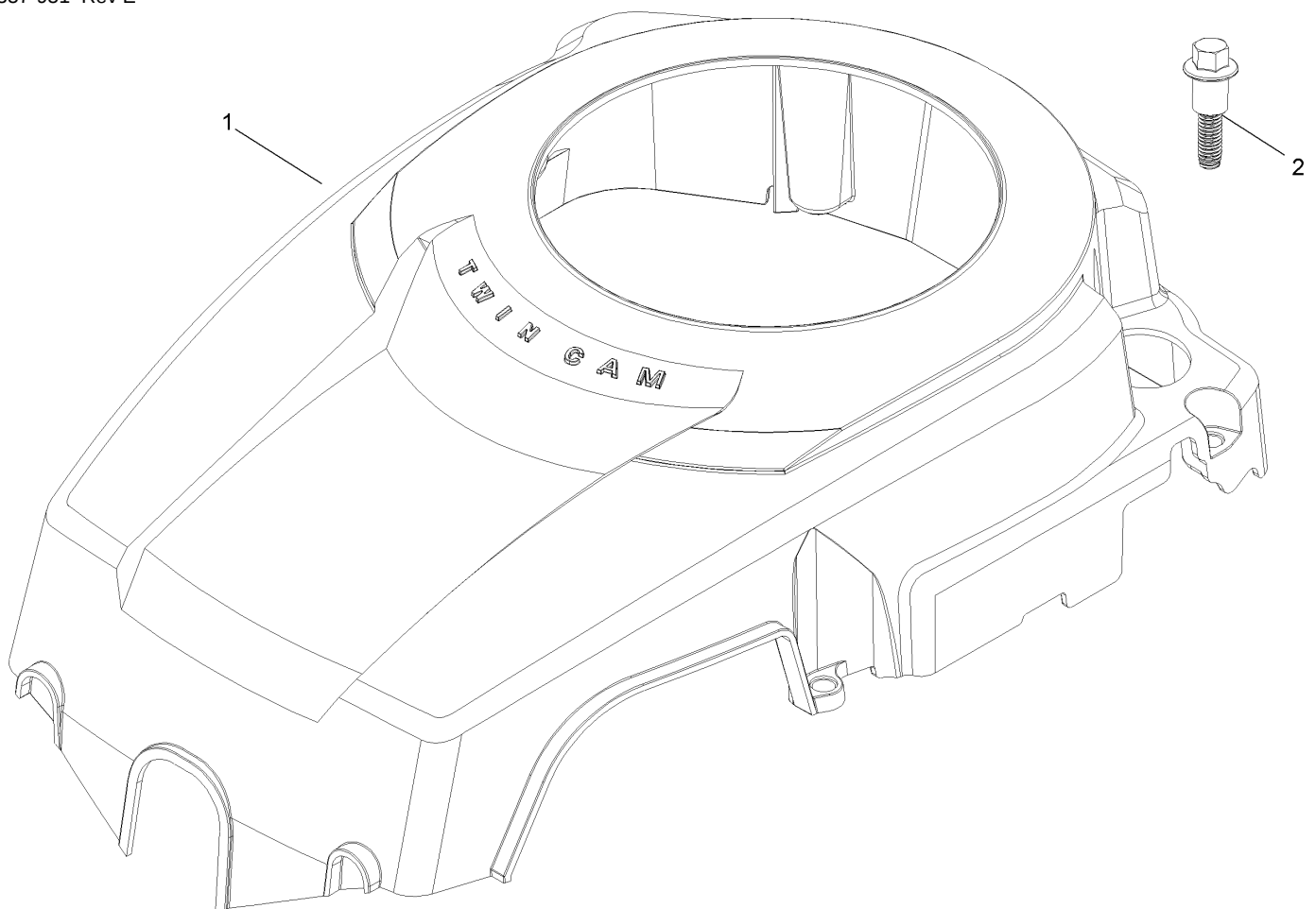
Head, Valve and Breather Assembly
Kohler SV600-0018

Ref	Part No.	Qty.	Description				
❶1	20 096 07-S	1	Valve Cover Kit (Includes 2)				
❷2	20 041 13-S	1	Gasket-Cover, Valve				
❸3	M-645020-S	7	Screw-Flange, Hex (M6X1.0X20)				
❹4	20 326 01-S	1	Hose-Breather				
❺5	20 599 02-S	2	Pivot-Arm, Rocker (Includes 6)				
❻6	20 086 04-S	2	Screw-Set				
❼7	20 186 01-S	2	Arm-Rocker				
❽8	20 086 03-S	2	Stud-Rocker				
❾9	20 146 03-S	2	Plate-Guide, Push Rod				
❿10	20 062 01-S	2	Lock-Retainer				
⓫11	20 173 01-S	2	Cap-Spring, Valve				
⓬12	20 089 03-S	2	Spring-Valve				
⓭13	20 086 02-S	6	Screw-Flange, Hex (M10X1.5X37)				
⓮14	12 468 05-S	1	Washer-Flat (1/2)				
⓯15	20 318 01-S	1	Head-Cylinder				
⓰16	20 016 01-S	1	Valve-Exhaust				
⓱17	20 017 01-S	1	Valve-Intake				
⓲18	20 841 01-S	1	Cylinder Head Gasket Kit (Includes 2, 13-14)				
⓳19	20 411 04-S	2	Rod-Push				



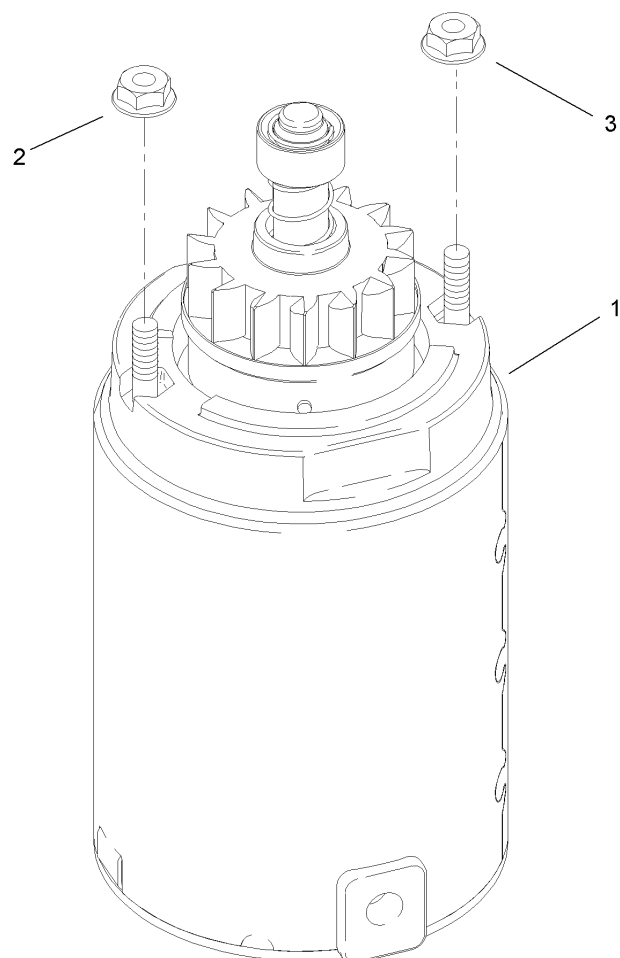
Ignition and Electrical Assembly
Kohler SV600-0018

Ref	Part No.	Qty.	Description				
❶1	20 162 02-S	1	Screen-Grass				
❷2	12 086 14-S	1	Screw-Flange, M10X1.5X45				
❸3	12 468 03-S	1	Washer-Flat, 13/32				
❹4	20 146 02-S	1	Plate-Fan Mounting				
❺5	20 157 01-S	1	Fan				
❻6	X-42-15-S	1	Key, 3/16 X 5/8				
❼7	20 025 05-S	1	Flywheel				
❽8	20 086 17-S	2	Screw-Socket, Hex (M5X0.8X25)				
❾9	20 154 03-S	1	Clip-Wire				
❿10	237878-S	1	15 Amp Stator Kit				
⓫11	236602-S	1	Connector (3 Contact)				
⓬12	M-545020-S	2	Screw-Thread Forming, M5X0.8X25				
⓭13	41 403 09-S	1	Rectifier-Regulator				
⓮14	77-7330	1	Plug-Spark				
⓯15	231285-S	2	Clip-Cable				
⓰16	20 584 01-S	1	Module-Ignition				
⓱17	M-561025-S	2	Screw-Socket, Hex (M5X0.8X25)				
❶❷18	20 176 01-S	1	Harness-Wiring (Six Pin)				



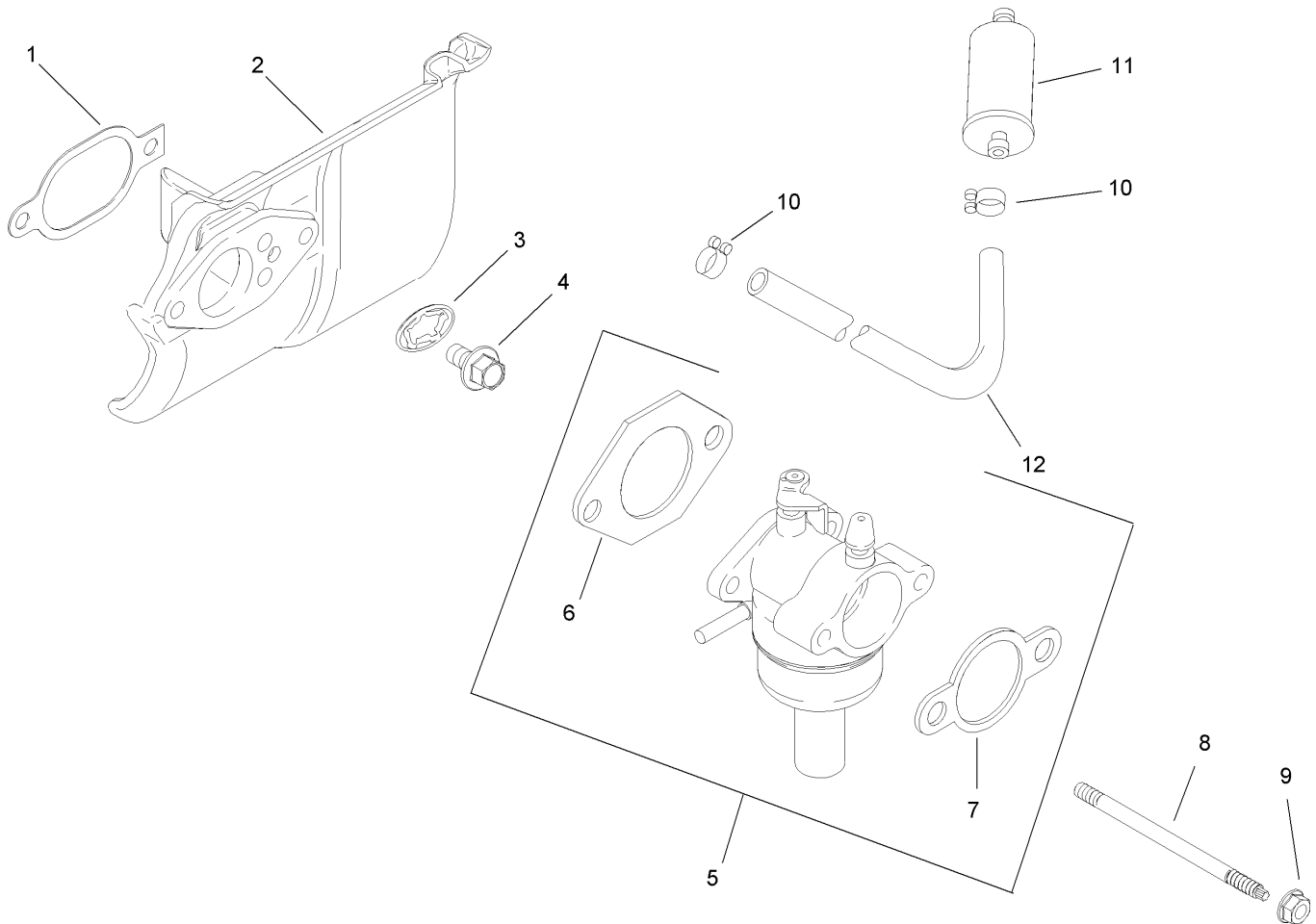
Blower Housing Assembly Kohler SV600-0018

Ref	Part No.	Qty.	Description
③1	20 027 06-S	1	Housing-Blower
③2	20 086 06-S	4	Bolt-Shoulder (M6X1X26)



Starting System Assembly Kohler SV600-0018

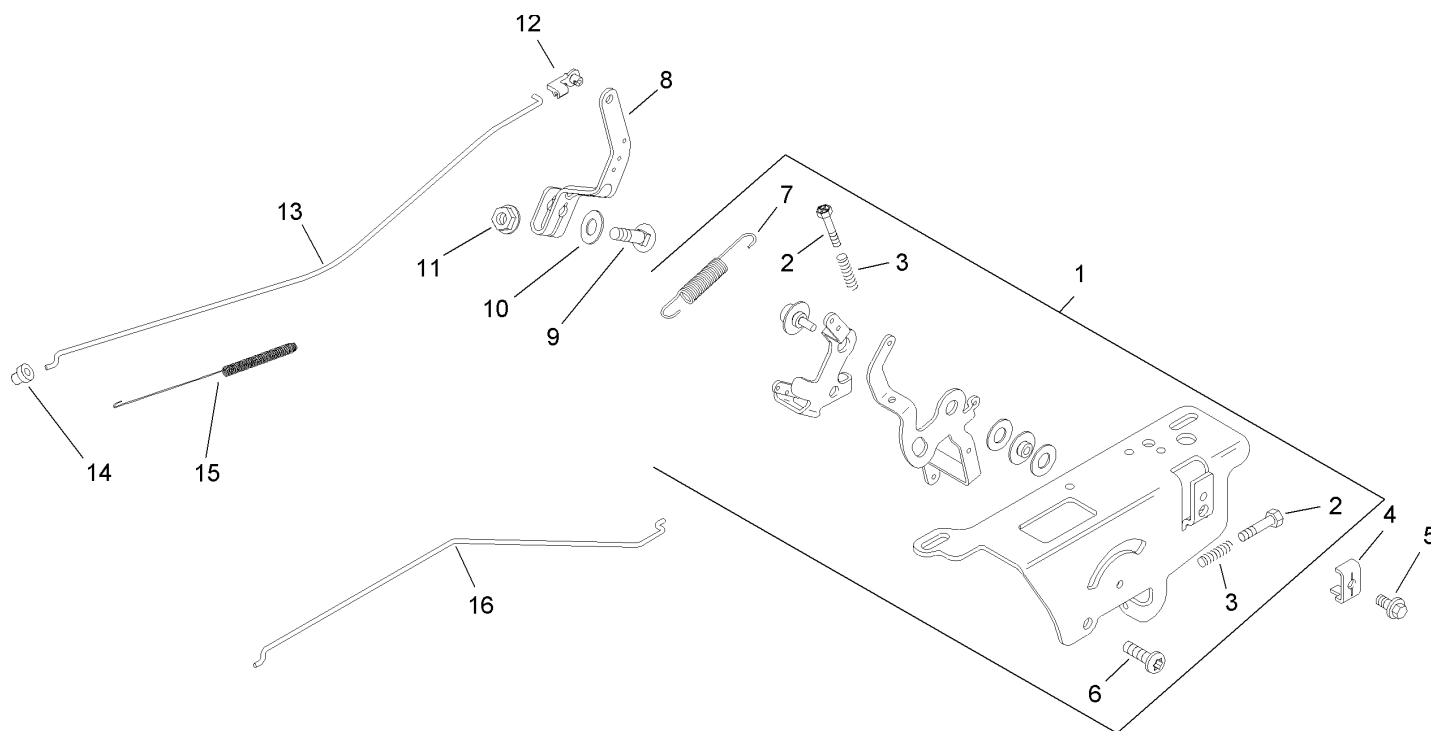
Ref	Part No.	Qty.	Description
③1	20 098 01-S	1	Starter ASM (Inertia Drive)
③2	25 100 31-S	2	Nut-Flange, Hex Serrated (10-24)
③3	12 100 07-S	1	Nut-Flange, Hex (1/4-20)



Fuel System Assembly

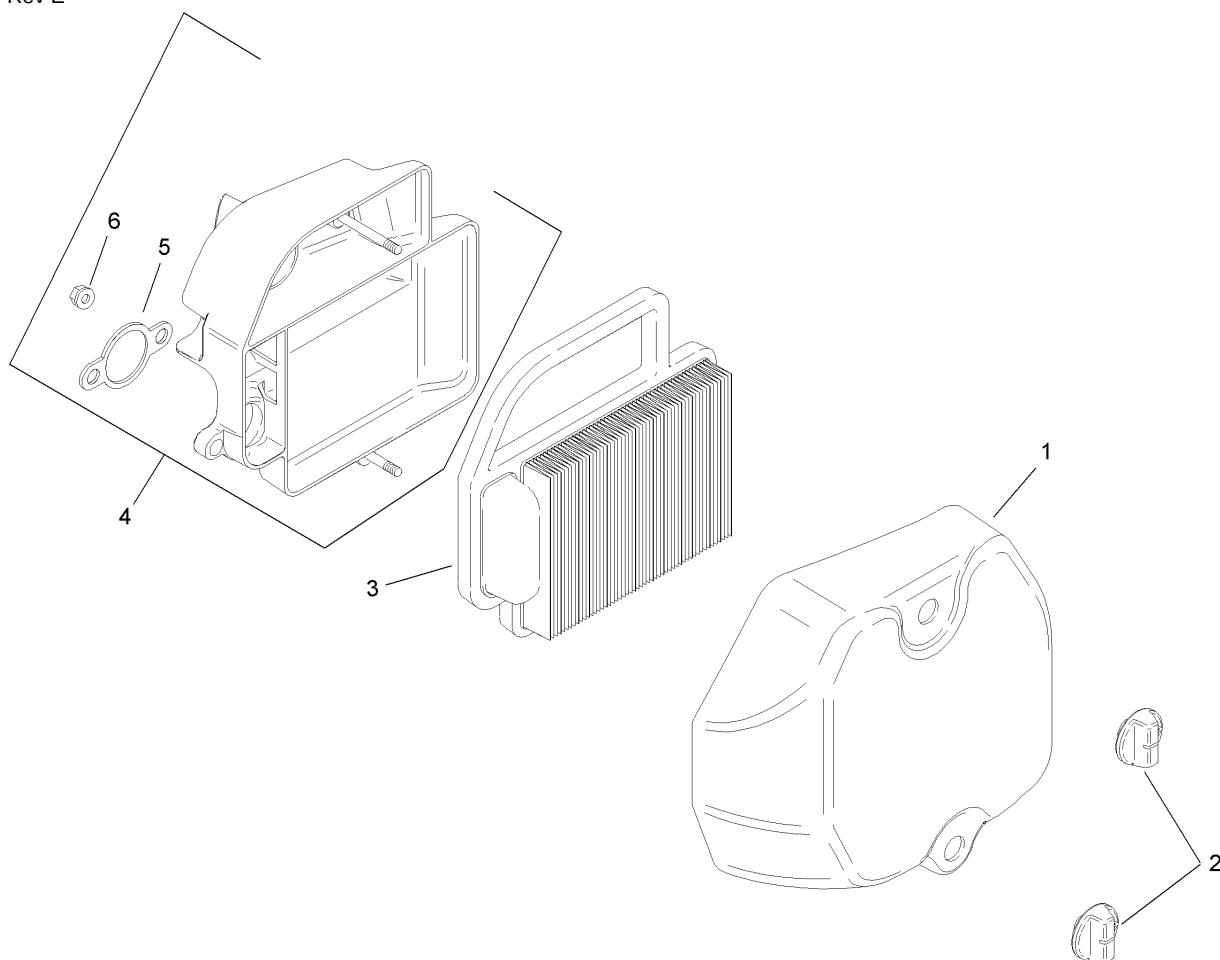
Kohler SV600-0018

Ref	Part No.	Qty.	Description
③1	20 041 07-S	1	Gasket-Deflector, Heat
③2	20 265 01-S	1	Deflector-Heat
③3	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
③4	M-651020-S	1	Screw-Flange, Hex (M6X1.0X20)
③5	20 853 14-S	1	Carburetor ASM W/Gaskets (Includes 6-7)
③6	12 041 02-S	1	Gasket-Base, Air Cleaner
③7	12 041 01-S	1	Gasket-Carburetor
③8	20 072 05-S	1	Stud-Mounting, Carburetor (M6X1.0X100)
③9	M-641060-S	2	Nut-Flange, M6X1.0
③10	25 237 14-S	2	Clamp-Hose
④11	98021	1	Filter-Fuel
③12	25 353 14-S	1	Line-Fuel, 7 Inch
①③13	12 757 02-S	1	Float Repair Kit
①③14	12 757 03-S	1	Carburetor Repair Kit
①③15	12 757 33-S	1	Solenoid Repair Kit
①③16	12 757 37-S	1	Bowl Replacement Repair Kit
①③17	20 755 06-S	1	High Altitude Kit (5, 000 Ft)
①③18	20 755 07-S	1	High Altitude Kit (10, 000 Ft)
①③19	12 454 03-S	1	Tie-Wire



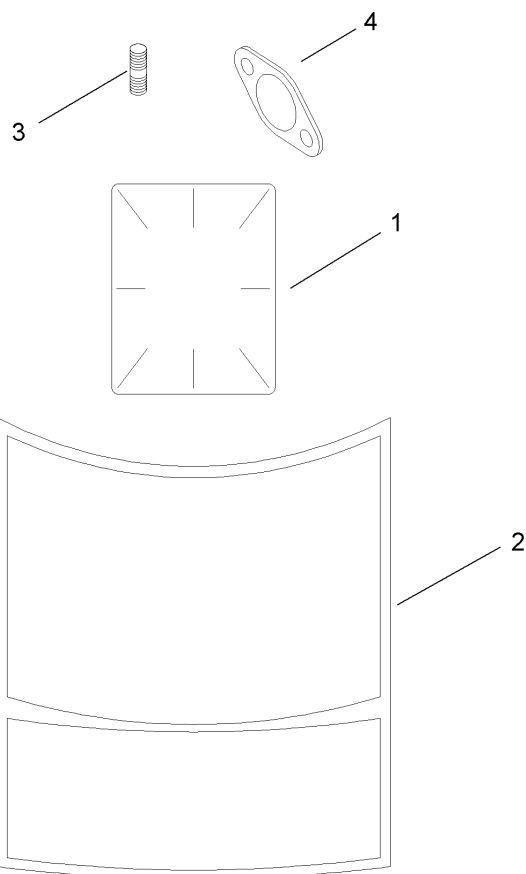
Engine Control Assembly Kohler SV600-0018

Ref	Part No.	Qty.	Description				
❸1	20 536 05-S	1	Speed Control ASM (Includes 2-3, 6-7)				
❸2	20 086 10-S	2	Screw-Thread Forming (M4X0.7X25)				
❸3	12 089 11-S	2	Spring-Control, Speed				
❸4	12 237 01-S	1	Clamp-Cable				
❸5	M-545016-S	1	Screw-Flange, TAP (M5X0.8X16)				
❸6	M-664020-S	2	Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20)				
❸7	20 089 11-S	1	Spring-Governor				
❸8	20 090 02-S	1	Lever-Governor				
❸9	52 211 04-S	1	Bolt-Square Neck, Round Head (1/4-20X1)				
❸10	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)				
❸11	12 100 07-S	1	Nut-Flange, Hex (1/4-20)				
❸12	25 158 11-S	1	Bushing-Linkage, Throttle				
❸13	20 079 04-S	1	Linkage-Throttle				
❸14	25 158 08-S	1	Bushing-Retaining, Linkage				
❸15	20 089 10-S	1	Spring-Linkage				
❸16	20 079 05-S	1	Linkage-Choke (Single Wire)				



Air Intake and Filtration Assembly Kohler SV600-0018

Ref	Part No.	Qty.	Description				
❸1	20 096 04-S	1	Cover-Cleaner, Air				
❸2	25 341 04-S	2	Knob-Cover				
❹3	98018	1	Element-Air Cleaner				
❸4	20 094 01-S	1	Air Cleaner Base Kit (Includes 5-6)				
❸5	12 041 02-S	1	Gasket-Base, Air Cleaner				
❸6	M-641060-S	1	Nut-Flange, M6X1.0				



Artwork is representative.

Actual labels may differ depending on model and specification number.

Exhaust Stud and Decal Assembly Kohler SV600-0018

Ref	Part No.	Qty.	Description
❸1	25 113 39-S	1	Decal-Clear Laminate
❸2	20 113 14-S	1	Decal-20 Hp
❸3	25 072 04-S	2	Stud (M8X1.25X33)
❸4	20 041 12-S	1	Gasket-Exhaust

NOTES

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