



GT2200 Garden Tractor

Model No. 14AQ81RP748 - 1B087H30130 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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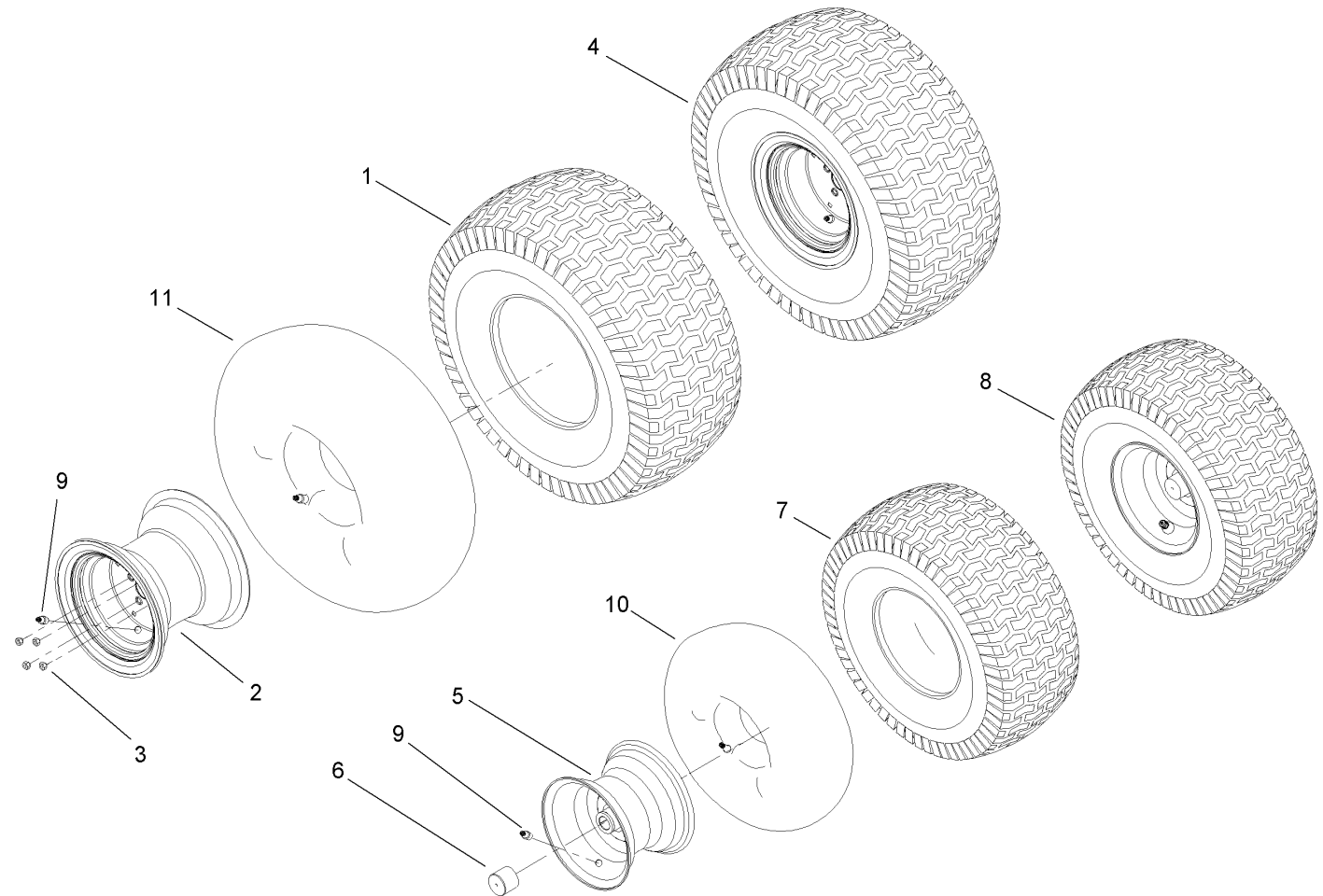
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

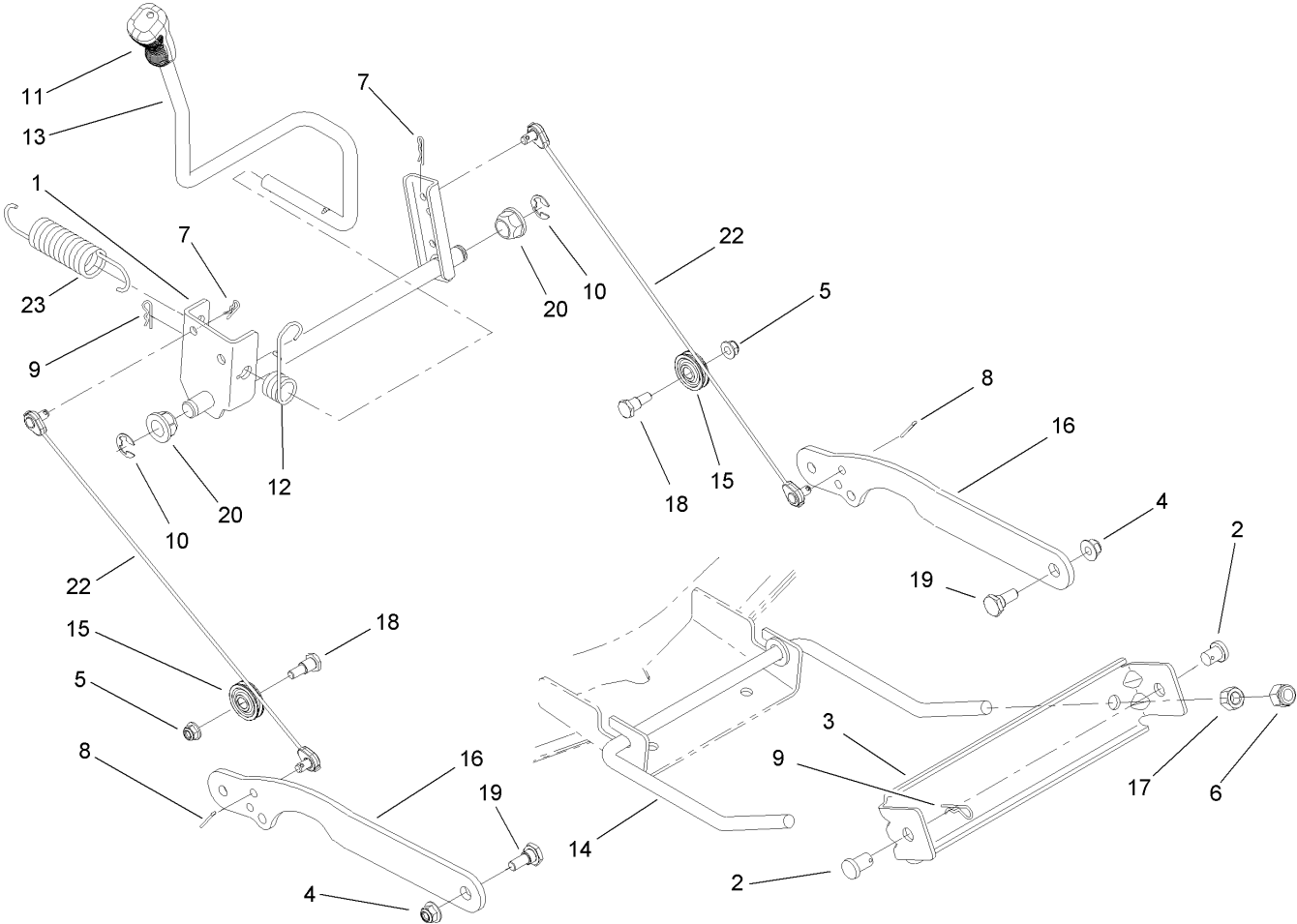
Footnotes

- | | |
|--|--------------------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain from your local Kohler dealer | ❹ Obtain from your local Toro dealer |
| ❺ For Service with Keihin Carburetors | ❻ For Service of Nikki Carburetors |



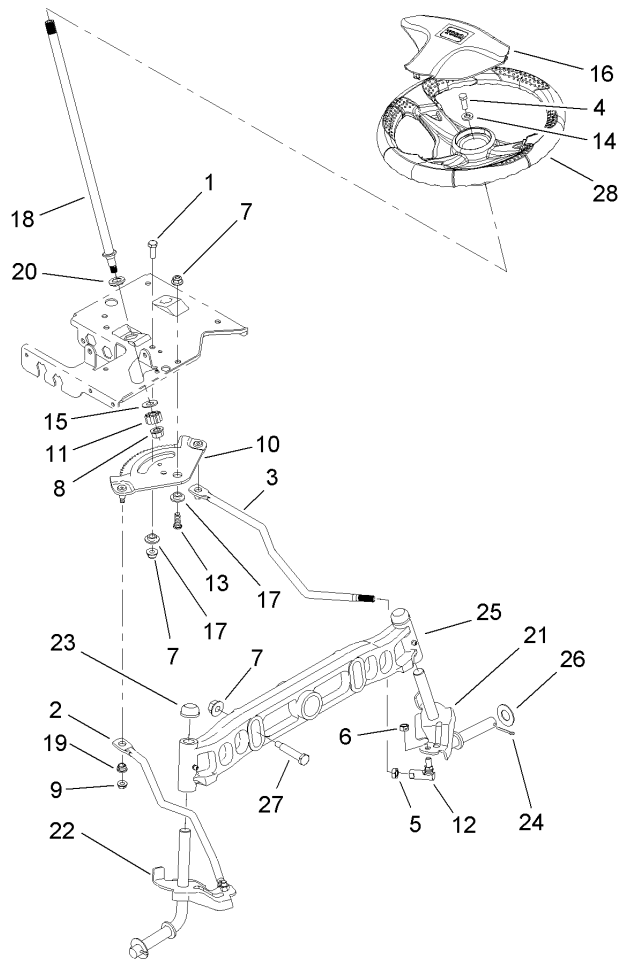
Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description				
1	112-0876	2	Tire-Turf				
2	112-0849	2	Rim ASM				
3	112-0911	8	Nut-Lug				
4	112-0847	2	Wheel ASM				
5	112-0919	2	Rim ASM				
6	112-5968	2	Cap-Hub				
7	112-0877	2	Tire-Turf				
8	112-0848	2	Wheel ASM				
9	112-0503	1	Valve-Air, Tubeless				
10	112819	1	Tube-Inner				
11	231-90	1	Tube				



Deck Lift Arm Assembly

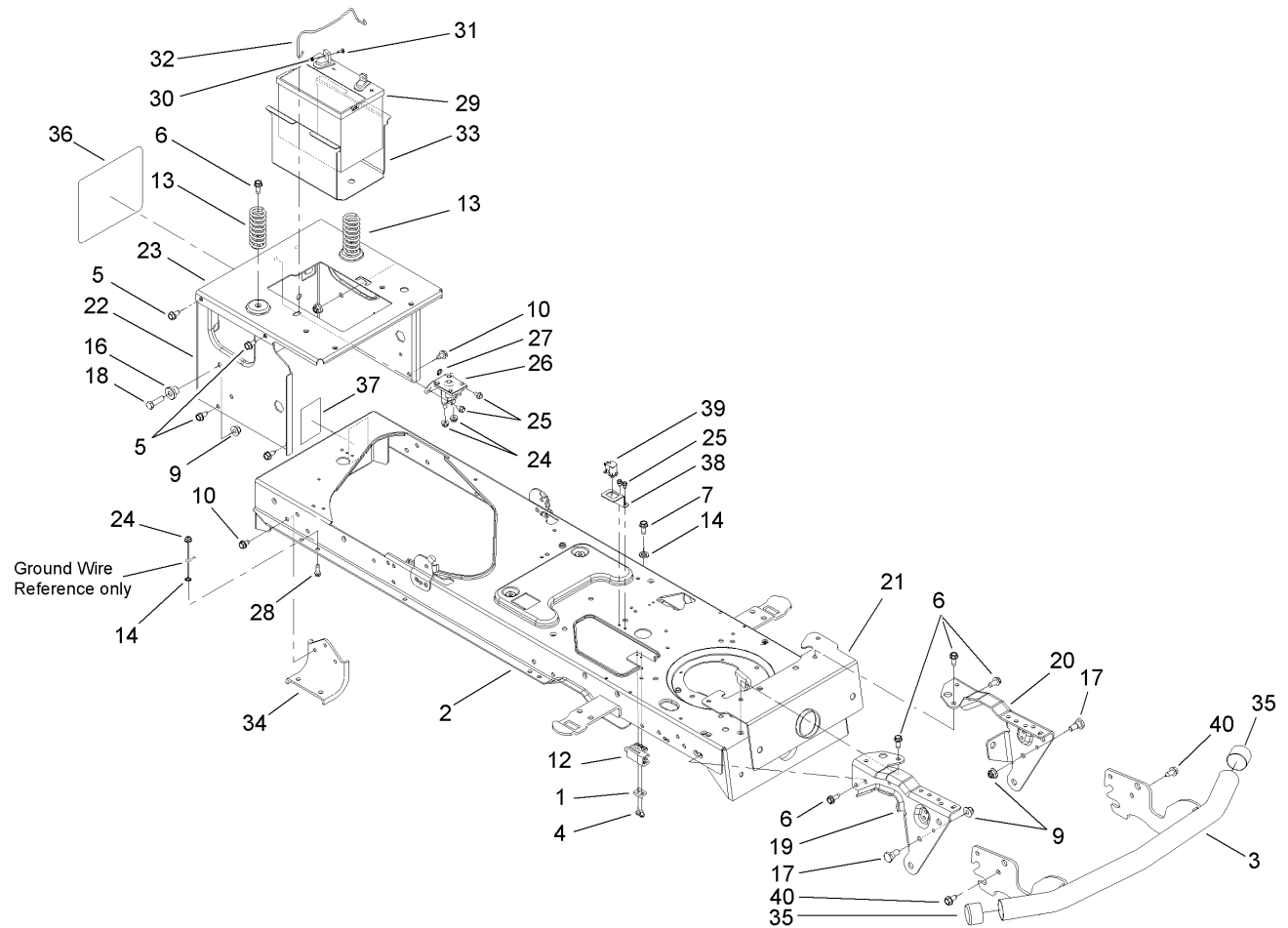
Ref	Part No.	Qty.	Description				
1	112-0686	1	Lift Shaft ASM				
2	112-0376	1	Pin-Bracket, Lift				
3	112-0707	1	Bracket-Stabilizer				
4	112-0668	1	Nut-Lock, Flange				
5	112-0650	1	Nut-Lock, Flange				
6	112-0476	1	Nut-Lock, Hex (Nylon)				
7	112-0459	1	Pin-Cotter				
8	112-0568	1	Pin-Cotter				
9	112-0394	1	Pin-Hair				
10	112-0586	1	Ring-E				
11	112-0585	1	Grip-Handle				
12	112-0477	1	Spring-Torsion				
13	112-0674	1	Handle-Lift				
14	112-0497	1	Rod-Front, Adjust				
15	112-0502	1	Pulley-Roller				
16	112-6036	1	Link-Deck, Lift				
17	112-0458	1	Nut-Hex				
18	112-0443	1	Bolt-Shoulder				
19	112-0442	1	Bolt-Shoulder				
20	112-0347	1	Bearing-Flange				
22	112-0374	1	Cable-Lift				
23	112-0399	1	Spring-Lift, Assist				



Steering Shaft and Front Axle Assembly

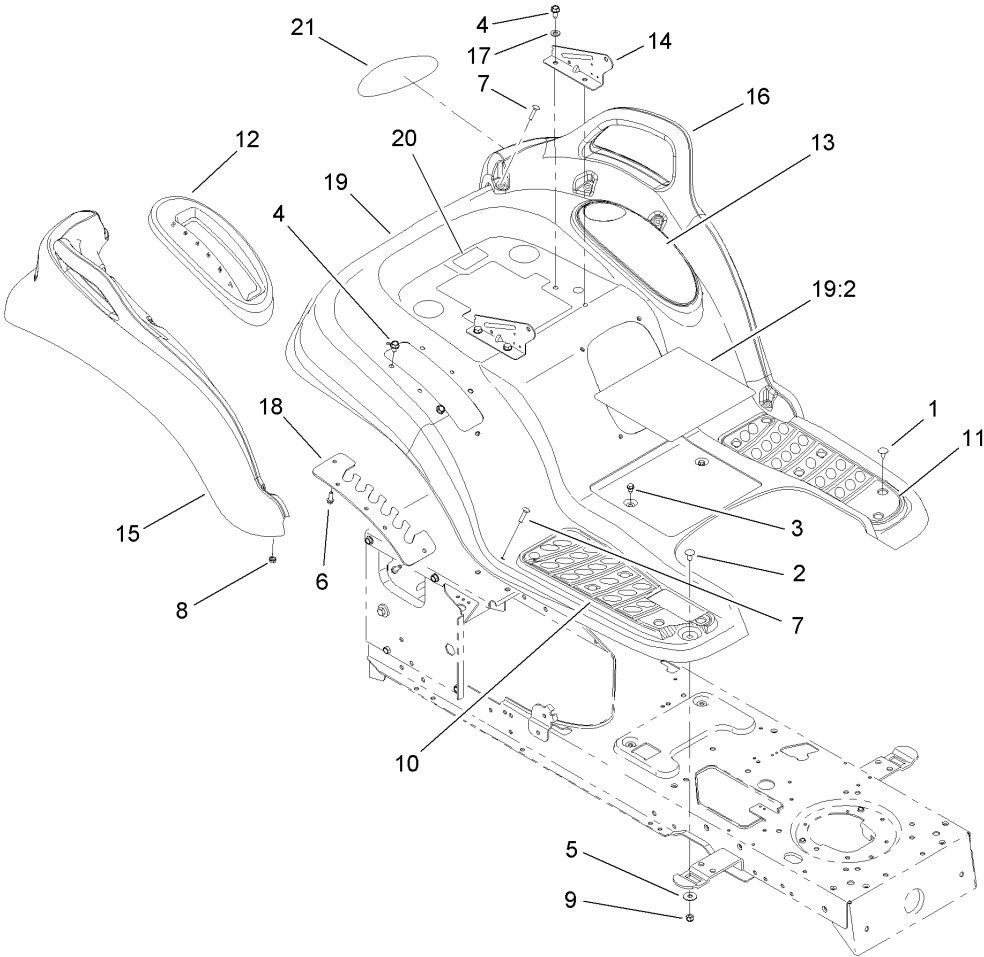
Ref	Part No.	Qty.	Description
1	112-0492	1	Screw-HH
2	112-0355	1	Link-Drag, RH
3	112-0346	1	Link-Drag, LH
4	112-0473	1	Screw-HH
5	112-0493	1	Nut-Jam
6	112-0483	1	Nut-Hex, Lock
7	112-0668	1	Nut-Lock, Flange
8	112-0859	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0862	1	Gear-Steering
11	112-0863	1	Gear-Pinion, Steering
12	112-0917	1	Ball Joint ASM
13	112-0631	1	Screw-HH
14	112-0924	1	Washer-Flat
15	112-0925	1	Washer-Flat
16	112-0341	1	Cover-Wheel, Steering
17	112-0881	1	Spacer-Shoulder
18	112-5804	1	Shaft-Steering
19	112-0929	1	Bushing
20	112-0930	1	Bearing-Flange, Hex
21	112-6015	1	RH Axle ASM
22	112-6016	1	LH Axle ASM
23	112-0323	1	Cap
24	112-0519	1	Pin-Cotter

Ref	Part No.	Qty.	Description
25	112-0416	1	Axle-Pivot, Front
26	112-0396	1	Washer-Flat
27	112-0486	1	Bolt-Shoulder
28	112-0438	1	Wheel-Steering, Softgrip



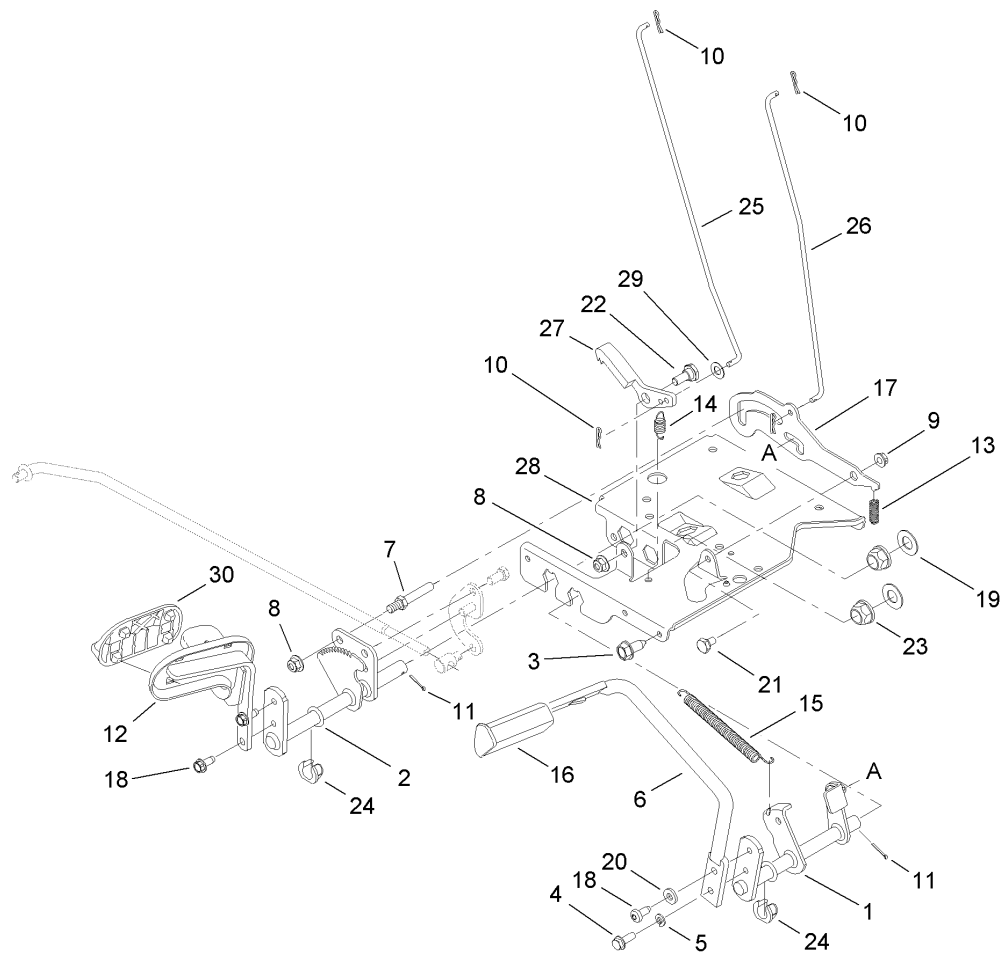
Frame and Battery Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch	28	112-0587	1	Screw-TAP
2	112-5974	1	Lower Frame ASM	29	112-0425	1	Battery-245, Cca (Dry Flat Top)
3	112-0954	1	Bumper ASM	30	112-0546	1	Nut-Sems
4	112-0651	1	Screw-TAP	31	112-1070	1	Bolt-Carriage
5	112-0556	1	Screw-HWH	32	112-0581	1	Rod-Holddown, Battery
6	112-0395	1	Screw-HWH	33	112-5806	1	Tray-Battery
7	112-0659	1	Screw-HWH	34	112-0710	1	Bracket-Axle
9	112-0668	1	Nut-Lock, Flange	35	112-5968	1	Cap-Hub
10	112-0676	1	Screw-TAP	36	112-1284	1	Decal-Toro
12	112-0455	1	Switch-Interlock	37	112-1275	1	Decal-Bypass
13	112-0501	1	Spring-Compression	38	112-3737	1	Bracket-Switch, Parking Brake
14	112-0703	1	Washer-Lock, External	39	112-0441	1	Switch-Mount, Snap
16	112-0661	1	Spacer-Shoulder	40	112-0472	1	Screw-HH, TAP
17	112-0565	1	Bolt-Shoulder				
18	112-0557	1	Screw-HH				
19	112-0620	1	Bracket-Pivot, Support				
20	112-0610	1	Bracket-Pivot, Support				
21	112-5977	1	Bracket-Pivot, Bar				
22	112-6037	1	Support-Frame, Rear				
23	112-0647	1	Bracket-Frame, Seat				
24	112-0636	1	Nut-Lock, Flange				
25	112-0524	1	Screw-HWHTF				
26	112-0309	1	Solenoid-12V, 2 Post 2 Tab				
27	112-0703	1	Washer-Lock, External				



Fender Assembly

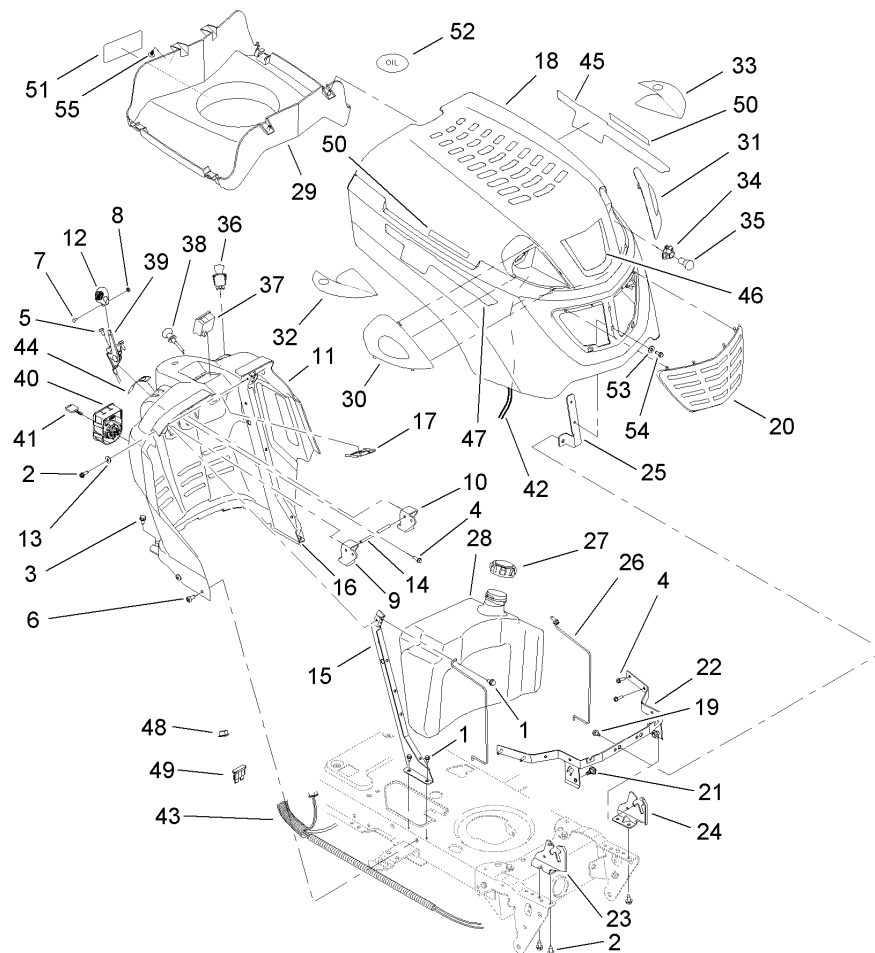
Ref	Part No.	Qty.	Description				
1	112-0549	1	Clip-Ratchet, Fastener				
2	112-0426	1	Bolt-CARR				
3	112-0524	1	Screw-HWHTF				
4	112-0556	1	Screw-HWH				
5	112-0582	1	Washer-Flat				
6	112-0509	1	Screw-TAP				
7	112-0907	1	Screw-CARR				
8	112-0546	1	Nut-Sems				
9	112-0650	1	Nut-Lock, Flange				
10	112-0540	1	Pad-Foot, RH				
11	112-0545	1	Pad-Foot, LH				
12	112-0869	1	Cover-Lever, Lift				
13	112-0870	1	Cover (W/Cup Holder)				
14	112-6046	1	Bracket-Mount, Seat				
15	112-0871	1	Flare-Fender, RH				
16	112-0872	1	Flare-Fender, LH				
17	112-0517	1	Washer-Lock, External				
18	112-0629	1	Bracket-Adjusting, Lift				
19	112-5861	1	Fender And Decal ASM				
19:2	112-1261	1	Decal-Danger				
20	112-1260	1	Decal-Service (Toro Hotline)				
21	112-5873	1	Reflector				



Brake and Traction Assembly

Ref	Part No.	Qty.	Description
1	112-0648	1	Brake Control ASM
2	112-0850	1	Control ASM
3	112-0472	1	Screw-HH, TAP
4	112-0404	1	Screw-HWHTF
5	112-0366	1	Washer-Lock
6	112-3738	1	Pedal-Brake
7	112-0599	1	Pin
8	112-0668	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0459	1	Pin-Cotter
11	112-0568	1	Pin-Cotter
12	112-0851	1	Control Pedal ASM
13	112-0506	1	Spring
14	112-0510	1	Spring-Extension
15	112-0348	1	Spring-Extension
16	112-6001	1	Pad-Brake
17	112-5812	1	Bracket-Lockout
18	112-0563	1	Screw-TAP
19	112-0339	1	Washer-Flat
20	112-0579	1	Washer-Flat
21	112-0542	1	Bolt-Shoulder
22	112-0442	1	Bolt-Shoulder
23	112-0347	1	Bearing-Flange
24	112-0387	1	Bearing-Flange, Hex (Split)

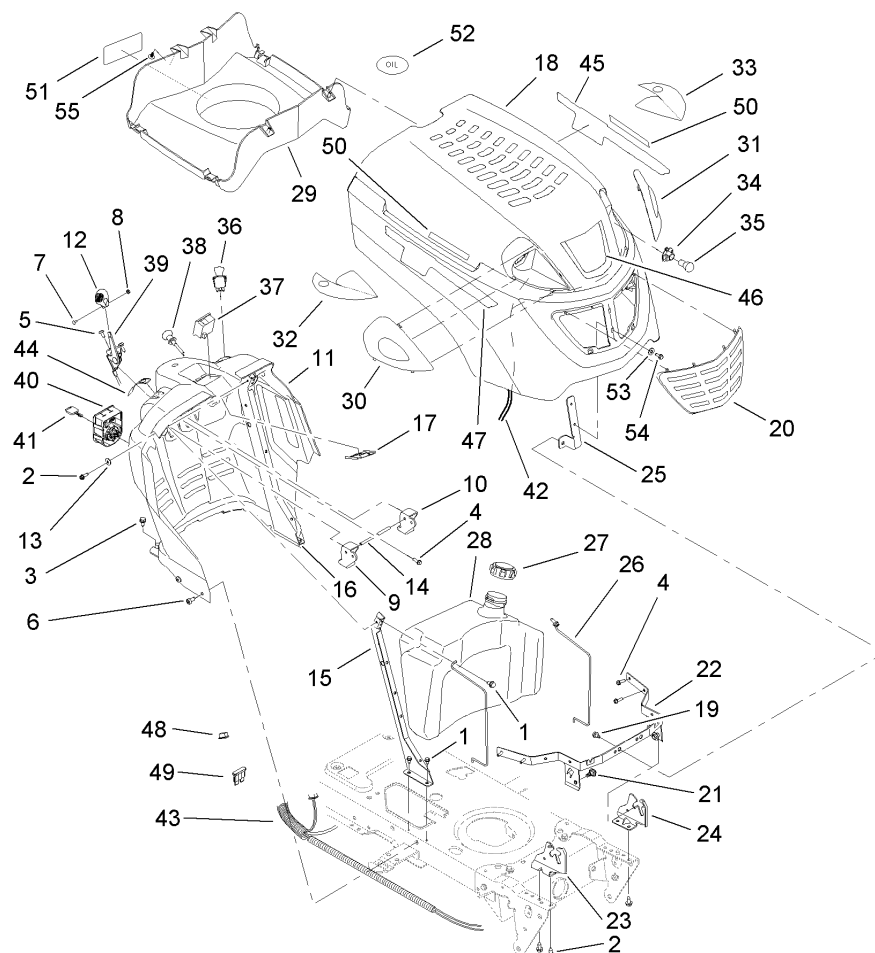
Ref	Part No.	Qty.	Description
25	112-0662	1	Rod-Control, Cruise
26	112-6003	1	Rod-Brake, Lock Control
27	112-6004	1	Latch-Cruise
28	112-0681	1	Bracket-Support, Steering
29	112-0541	1	Washer-Flat
30	112-0543	1	Pad-Pedal



Fuel Tank and Hood Assembly

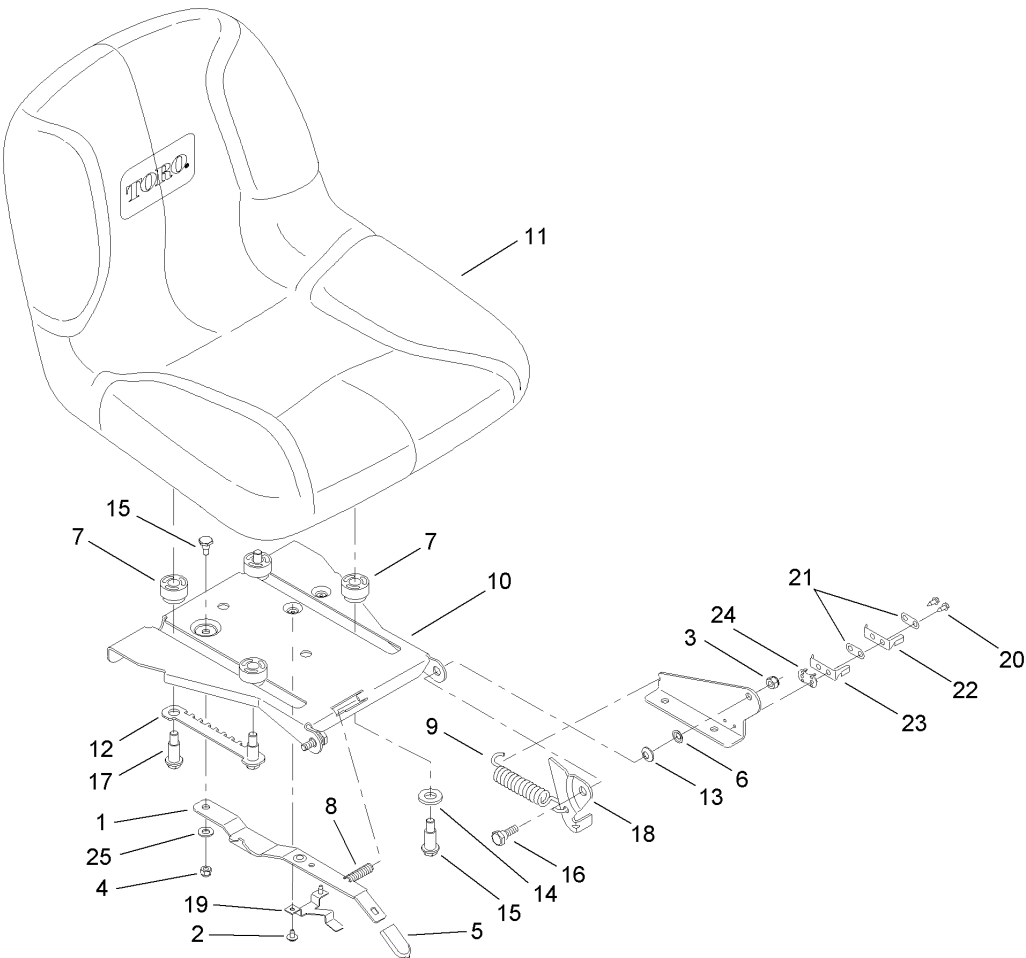
Ref	Part No.	Qty.	Description
1	112-0524	1	Screw-HWHTF
2	112-0587	1	Screw-TAP
3	112-0472	1	Screw-HH, TAP
4	112-0509	1	Screw-TAP
5	112-0550	1	Screw-TAP
6	112-0563	1	Screw-TAP
7	112-0478	1	Screw-PTH
8	112-0515	1	Nut-Hex
9	112-0526	1	Lever-Cruise
10	112-0580	1	Lever-Brake
11	112-0536	1	Dash-PTO, Electric
12	112-0474	1	Knob-Control
13	112-0485	1	Washer-Spring
14	112-0604	1	Rod-Lever, Bent
15	112-5983	1	Support-Dash, RH
16	112-5984	1	Support-Dash, LH
17	112-5809	1	Bracket-PTO
18	112-0444	1	Hood
19	112-0906	1	Screw-HWHTF
20	112-0381	1	Grill
21	112-0597	1	Bolt-Shoulder
22	112-5985	1	Bracket-Pivot
23	112-0727	1	Bracket-Pivot, Hood (RH)
24	112-0726	1	Bracket-Pivot, Hood (LH)

Ref	Part No.	Qty.	Description
25	112-5986	1	Bracket-Support, Hood
26	112-0678	1	Rod-Support
27	112-0321	1	Cap-Fuel
28	112-5987	1	Fuel-Tank, 3 Gallon
29	112-5814	1	Plenum-Hood
30	112-0447	1	Lens-RH
31	112-0446	1	Lens-LH
32	112-5810	1	Reflector-RH
33	112-5811	1	Reflector-LH
34	112-0408	1	Socket-Headlight
35	112-0402	1	Lamp-12V, Miniature
36	112-0411	1	Switch-Electric, PTO
37	112-0336	1	Meter-Indicator, Systems
38	112-0310	1	Cable Control ASM (W/Choke Knob)
39	112-0403	1	Cable-Throttle
40	112-0865	1	Module-Switch, Ignition
41	112-0312	1	Key-Ignition
42	112-0480	1	Harness-Headlight
43	112-5815	1	Harness-Wire, 2 Post 1 Tab (Solenoid)
44	112-1272	1	Decal-Throttle, Dash
45	112-5965	1	Decal-Side Panel, Left
46	112-3716	1	Decal-Hood



Fuel Tank and Hood Assembly (continued)

Ref	Part No.	Qty.	Description
47	112-5966	1	Decal-Side Panel, Right
48	112-5921	1	Relay
49	112-5943	1	Fuse-20 Amp
50	112-5967	1	Decal-Side Panel
51	112-5964	1	Decal-Service Parts
52	112-5960	1	Decal-Check Oil
53	112-5989	1	Washer-Flat
54	112-0587	1	Screw-TAP
55	112-5988	1	Clip-Ratchet

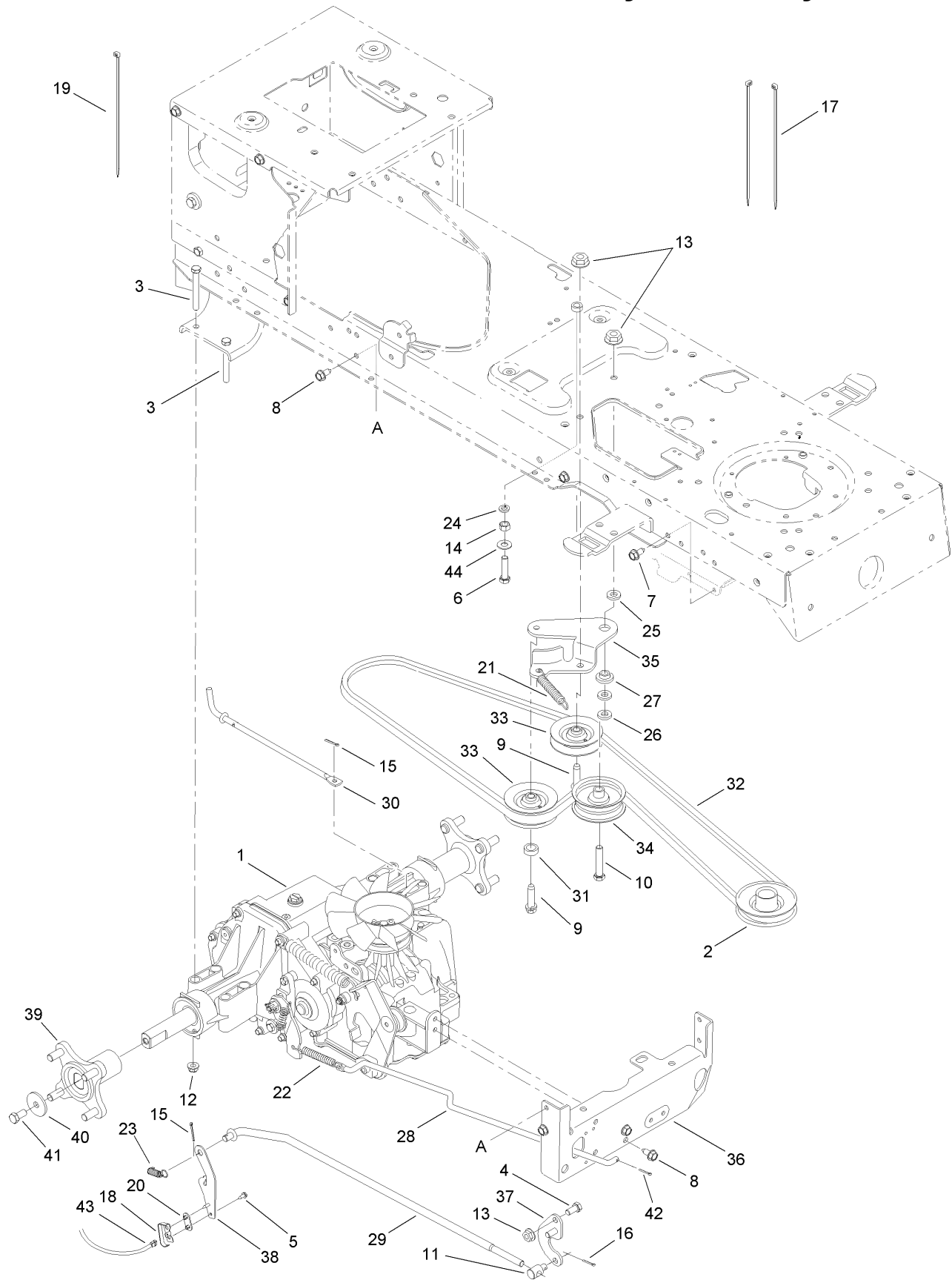


Seat Assembly

Ref	Part No.	Qty.	Description
1	112-0898	1	Lever-Adjust, Seat
2	112-0857	1	Screw-HH, TAP
3	112-0650	1	Nut-Lock, Flange
4	112-0657	1	Nut-Lock, Flange
5	112-0864	1	Grip-Adjuster, Seat
6	112-0645	1	Nut-Push
7	112-0868	1	Spacer-Adjust, Seat
8	112-0874	1	Spring-Compression
9	112-0616	1	Spring-Extension
10	112-6050	1	Bracket-Pivot, Seat
11	112-6018	1	Seat-Medium Back
12	112-0900	1	Selector-Adjust, Seat
13	112-0435	1	Washer-Bell
14	112-0878	1	Washer-Flat
15	112-0927	1	Bolt-Shoulder
16	112-0575	1	Bolt-Shoulder
17	112-0882	1	Bolt-Shoulder
18	112-0646	1	Bracket-Lift, LH
18	112-5849	1	Bracket-Lift, RH
19	112-5850	1	Stop-Adjust, Seat
20	112-0626	1	Screw-HWHTF
21	112-0635	1	Plate-Insulator
22	112-0529	1	Switch-Spring
23	112-0532	1	Switch-Spring, Inner

Ref	Part No.	Qty.	Description
24	112-0637	1	Plate-Boss, Insulator
25	112-0601	1	Washer-Flat

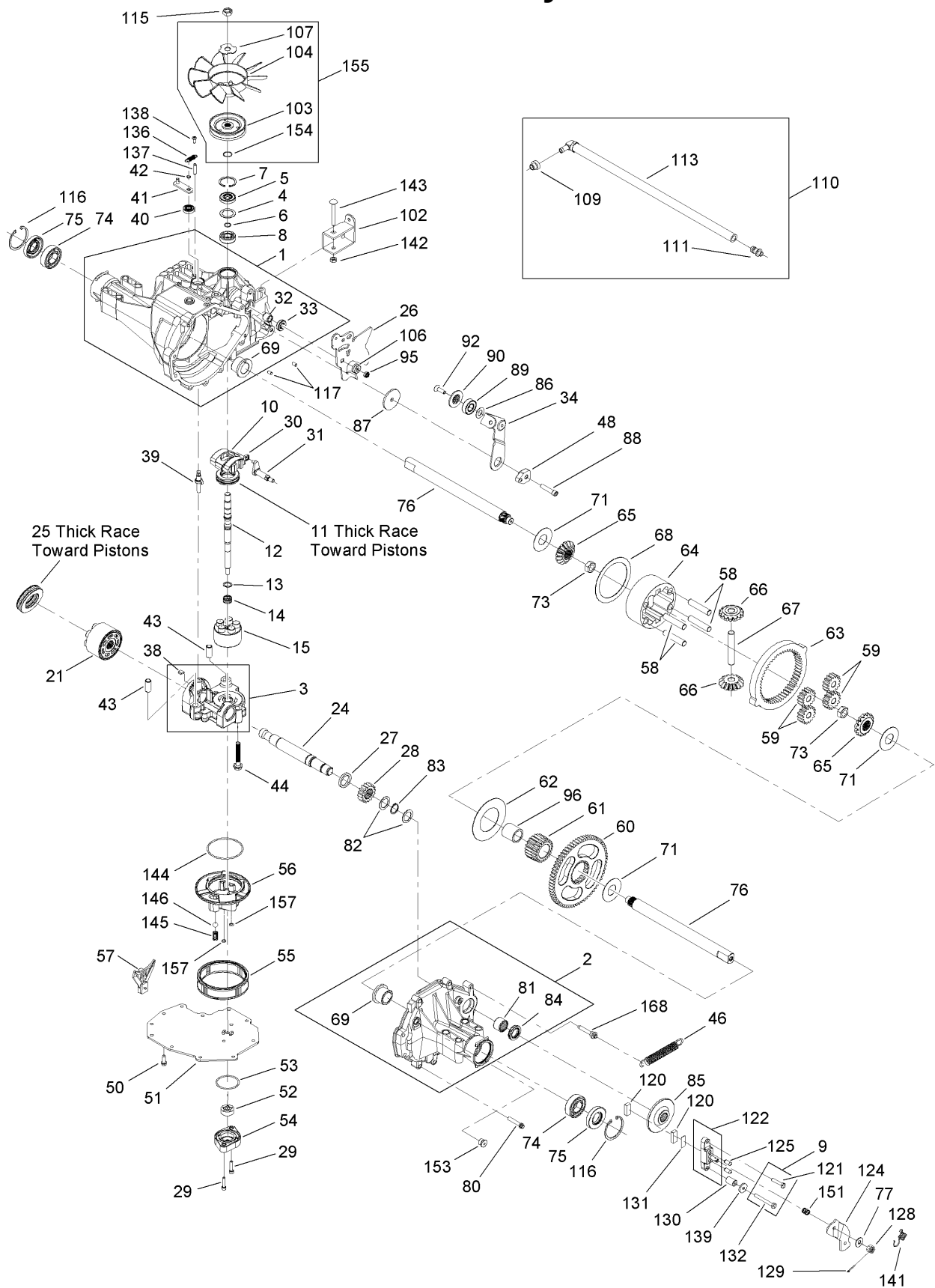
Transmission, Belt and Pulley Assembly



Transmission, Belt and Pulley Assembly

Ref	Part No.	Qty.	Description				
1	112-0914	1	Transmission ASM				
2	112-5822	1	Pulley-Engine				
3	112-0714	1	Screw-Hex				
4	112-0855	1	Screw-HH				
5	112-0626	1	Screw-HWHTF				
6	112-5823	1	Screw-HH				
7	112-0524	1	Screw-HWHTF				
8	112-0472	1	Screw-HH, TAP				
9	112-0469	1	Screw-TAP				
10	112-0700	1	Screw-HH				
11	112-0908	1	Ferrule				
12	112-0511	1	Nut-Lock, Flange				
13	112-0385	1	Nut-Lock, Flange				
14	112-0910	1	Nut-Hex				
15	112-0459	1	Pin-Cotter				
16	112-0568	1	Pin-Cotter				
17	112-0527	1	Tie-Cable				
18	112-0602	1	Switch-Spring, Short				
19	112-0866	1	Tie-Cable, Push Mount				
20	112-0625	1	Plate-Insulator				
21	112-0873	1	Spring-Extension				
22	112-0350	1	Spring-Extension				
23	112-0875	1	Spring-Extension				
24	112-0415	1	Washer-Lock				
25	112-5824	1	Washer-Flat				
26	112-0544	1	Washer-Flat				
27	112-0345	1	Spacer-Shoulder				
28	112-0887	1	Rod-Brake				
29	112-0888	1	Rod-Control				
30	112-6052	1	Rod-Disengage, Hydro				
31	112-5825	1	Spacer				
32	112-0317	1	Belt				
33	112-0892	1	Pulley-Idler, V-Type				
34	112-0313	1	Pulley-Idler, Flat				
35	112-0525	1	Bracket-Idler, Center Double				
36	112-0711	1	Bracket-Transmission				
37	112-0899	1	Bracket-Control				
38	112-0901	1	Bracket-Actuator				
39	112-0738	1	Wheel Hub ASM				
40	112-0534	1	Washer-Flat				
41	112-0768	1	Screw-HH				
42	112-0354	1	Pin-Cotter				
43	112-6053	1	Harness ASM				
44	112-0572	1	Washer-Flat				

Transmission Assembly No. 112-0914

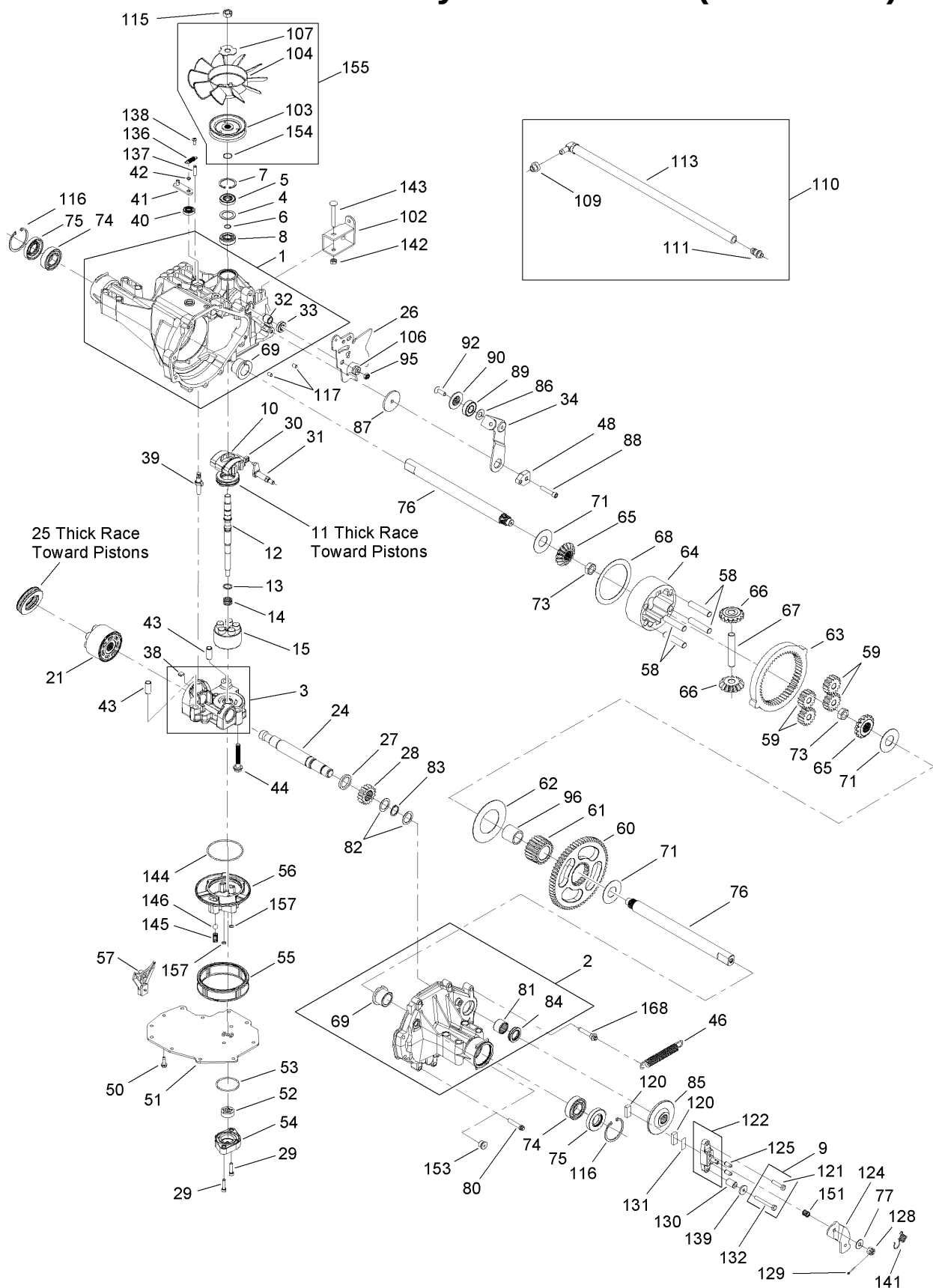


Transmission Assembly No. 112-0914

Ref	Part No.	Qty.	Description
1	104-2101	1	Main Housing ASM
2	112-5887	1	Right Hand Housing ASM
3	112-5889	1	Center Section ASM
4	104-2104	1	Spacer
5	92-6543	1	Seal-Lip
6	94-1902	1	Ring-Wire, Retaining
7	94-1903	1	Ring-Retaining
8	94-1904	1	Bearing-Shaft, Ball
9	112-5888	1	Brake Bolt Kit
10	94-1907	1	Swashplate-Variable
11	94-6922	1	Bearing-Thrust
12	104-2105	1	Shaft-Input
13	94-1937	1	Washer-Block, Thrust
14	94-1936	1	Spring-Block
15	103-2666	1	Cylinder Block Kit
21	94-1913	1	Cylinder Block ASM
24	104-2107	1	Shaft-Output
25	94-6923	1	Bearing-Thrust
26	112-5890	1	Arm-Control
27	104-2109	1	Spacer
28	104-2110	1	Gear-Pinion, 16T
29	104-2111	2	Capscrew
30	94-1910	1	Guide-Slot
31	104-2112	1	Trunnion ASM
32	104-2113	1	Bushing-Trunnion
33	92-6544	1	Seal-Lip
34	112-5891	1	Arm-Return
38	112-5892	1	Bypass Plate Kit
39	94-1914	1	Actuator-Bypass
40	92-6545	1	Seal-Lip
41	104-2117	1	Arm-Bypass
42	936109	1	Ring-Retaining
43	94-1927	2	Pin
44	94-6926	3	Bolt
46	112-5893	1	Spring-Return, 5 Inch (Medium)
48	104-2119	1	Puck-Adjusting
50	104-2120	11	Screw
51	104-2121	1	Cover-Lower
52	104-2122	1	Gerotor ASM
53	104-2123	1	O-Ring
54	104-2124	1	Cover-Gerotor
55	112-5894	1	Filter Kit
56	112-5895	1	Manifold-Charge
57	104-2127	1	Retainer-Bearing, Motor
58	104-2128	4	Pin-Carrier
59	104-2129	4	Gear-Planet, 15T
60	104-2130	1	Gear-Spur, 67T
61	104-2131	1	Gear-Sun, 21T
62	104-2132	1	Plate-Thrust, Planet
63	104-2133	1	Gear-Ring, 51T
64	104-2134	1	Carrier-Planetary
65	104-2135	2	Gear-Miter

Ref	Part No.	Qty.	Description
66	104-2136	2	Gear-Miter
67	104-2137	1	Shaft
68	104-2138	1	Plate-Thrust
69	104-2139	2	Bearing-Flange
71	104-2141	3	Washer
73	104-2142	2	Nut-HJ
74	104-2143	2	Bearing-Ball
75	104-2144	2	Seal
76	112-5896	2	Shaft-Axle
77	5-4460	1	Washer-Pivot
79	104-2147	10	Sealant
80	104-2148	8	Screw-TTH
81	104-2149	1	Bearing-Needle
82	104-2150	2	Washer
83	104-2151	1	Ring-Retaining
84	104-2152	1	Seal-Lip
85	104-2153	1	Disk-Brake
86	94-1933	1	Washer
87	104-2154	1	Washer
88	104-2155	1	Screw
89	104-2156	1	Bearing
90	104-2157	1	Spacer-Locating
92	104-2158	1	Screw-Countersunk
95	104-2159	1	Nut-Hex, Lock
96	104-2160	1	Bearing-Sleeve

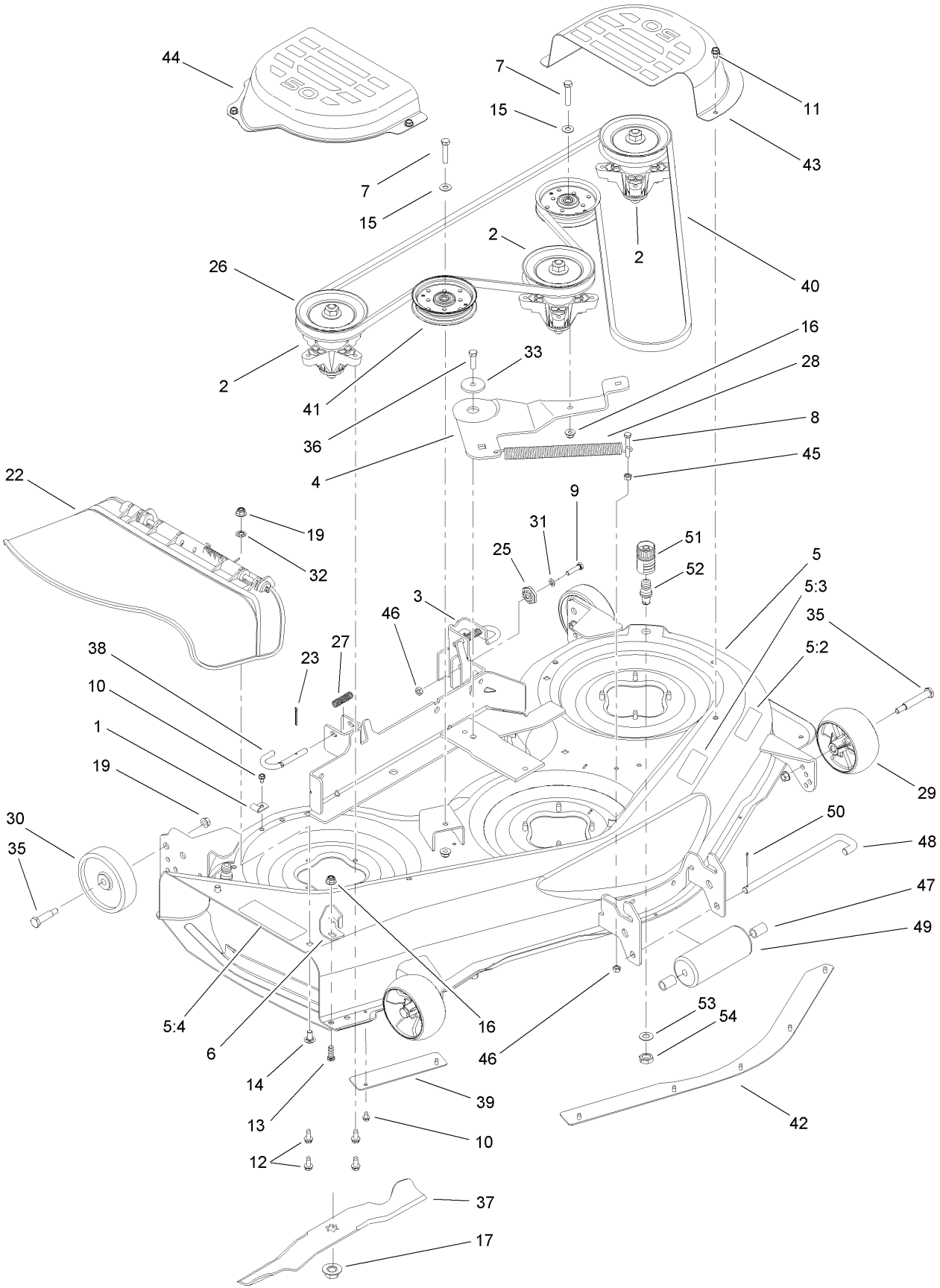
Transmission Assembly No. 112-0914 (Continued)



Transmission Assembly No. 112-0914 (Continued)

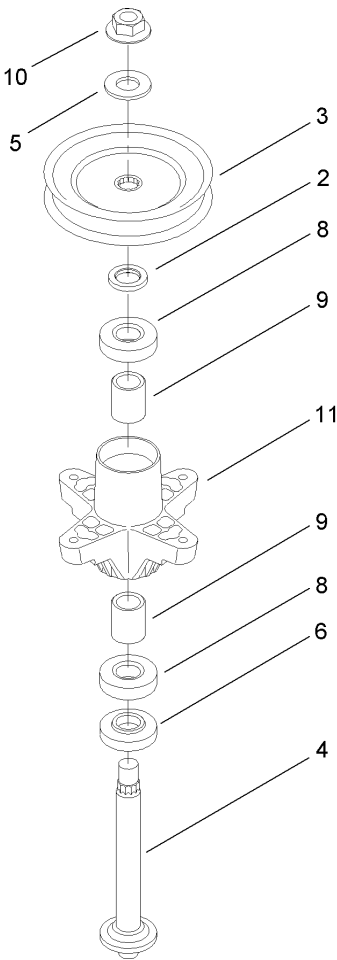
Ref	Part No.	Qty.	Description				
102	112-5897	1	Bracket-Torque				
103	112-5885	1	Pulley				
104	112-5886	1	Fan-Blade, 10				
106	112-5898	1	Spacer-Trunnion				
107	112-5899	1	Washer-Slotted				
109	112-5900	1	Bushing-Vent				
110	112-5901	1	Fitting Kit				
111	112-5902	1	Cap Vent ASM				
113	112-5903	1	90 Degree Fitting And Hose ASM Kit				
115	104-2168	1	Nut-Hex				
116	104-2169	2	Ring-Retaining				
117	104-2170	2	Pin				
120	104-2171	2	Puck-Brake				
121	112-5904	1	Bolt-Hex				
122	112-5905	1	Brake Yoke ASM				
124	112-5906	1	Arm-Brake				
125	104-2176	2	Pin-Brake				
128	93-3807	1	Nut-Castle				
129	3272-7	1	Pin-Cotter				
130	104-2180	1	Spacer				
131	104-2181	1	Puck-Plate				
132	112-5907	1	Bolt-Hex				
136	112-5908	1	Spring-Bypass				
137	112-5909	1	Pin-Spring				
138	112-5910	1	Bolt-Self Tapping				
139	112-5911	1	Washer				
141	104-2184	1	Spring-Arm, Brake				
142	112-5912	1	Nut-Hex Lock				
143	112-5913	1	Bolt				
144	104-2185	1	O-Ring				
145	104-2186	1	Spring-Relief				
146	25-2490	1	Ball				
151	104-2188	1	Spring-Brake, Anti Drag				
153	104-2189	1	Plug-Thread, Straight				
154	112-5914	1	Ring-Retaining				
155	112-5915	1	Fan And Pulley Kit				
157	104-2191	2	O-Ring				
168	112-5916	1	Bolt-Shoulder, Torx				
①203	112-5917	1	Seal And O-Ring Kit				

Deck Assembly



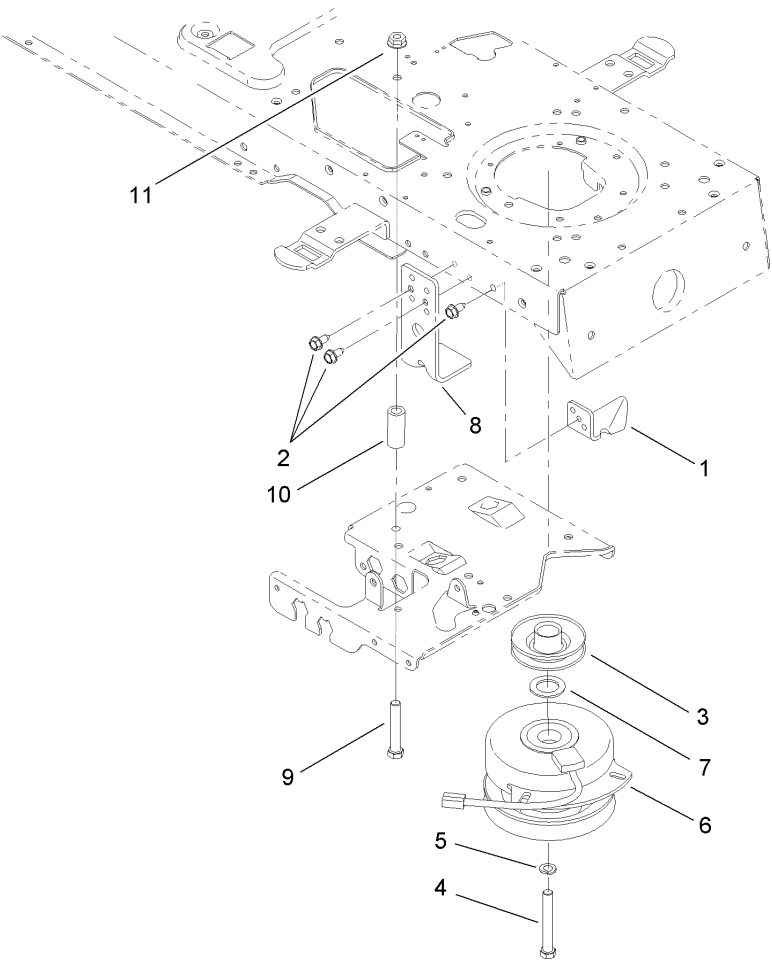
Deck Assembly

Ref	Part No.	Qty.	Description				
1	112-0378	1	Bracket-Retain, Hook				
2	112-6042	1	Spindle ASM				
3	112-0413	1	LH Hanger Bracket ASM				
4	112-0435	1	Washer-Bell				
5	112-5859	1	Deck And Decal ASM				
5:2	112-1268	1	Decal-Danger, Deck				
5:3	112-1273	1	Decal-Belt Routing, Deck				
5:4	112-1265	1	Decal-Danger				
6	112-0854	1	Stop-Chute				
7	112-0513	1	Screw-HH				
8	112-0590	1	Screw-HH				
9	112-0373	1	Screw-HH				
10	112-0524	1	Screw-HWHTF				
11	112-0472	1	Screw-HH, TAP				
12	112-0395	1	Screw-HWH				
13	112-0631	1	Screw-HH				
14	112-0452	1	Bolt-CARR				
15	112-0572	1	Washer-Flat				
16	112-0668	1	Nut-Lock, Flange				
17	112-0330	1	Nut-Flange, Hex				
19	112-0385	1	Nut-Lock, Flange				
22	112-0533	1	Chute ASM				
23	112-0412	1	Pin-Cotter				
25	112-0327	1	Gear-Adjustment, Deck				
26	112-0505	1	Pulley-Deck				
27	112-0406	1	Spring-Compression				
28	112-6043	1	Spring-Extension				
29	112-0677	1	Wheel-Deck, Front				
30	112-0337	1	Wheel-Deck, Rear				
31	112-0366	1	Washer-Lock				
32	112-0623	1	Retainer-Bolt				
33	112-0584	1	Spacer-Shoulder				
35	112-0334	1	Bolt-Shoulder				
36	112-0557	1	Screw-HH				
37	112-0316	1	Blade-17.90 Inch				
38	112-0436	1	Pin-Handle, Deck Release				
39	112-0612	1	Skirt-RH				
40	112-0332	1	Belt-V, Type B				
41	112-0314	1	Pulley-Idler				
42	112-5837	1	Skirt-Center				
43	112-6041	1	Cover-Belt, LH				
44	112-6040	1	Cover-Belt, RH				
45	112-0437	1	Nut-Hex				
46	112-0650	1	Nut-Lock, Flange				
47	112-0691	1	Spacer				
48	112-5839	1	Pin-Roller				
49	112-5840	1	Roller				
50	112-5841	1	Pin-Cotter				
51	112-0916	1	Adapter-Nozzle, Water				
52	112-0879	1	Nozzle-Water, Deck				
53	112-0643	1	Washer-Lock				
54	112-0351	1	Nut-Hex				



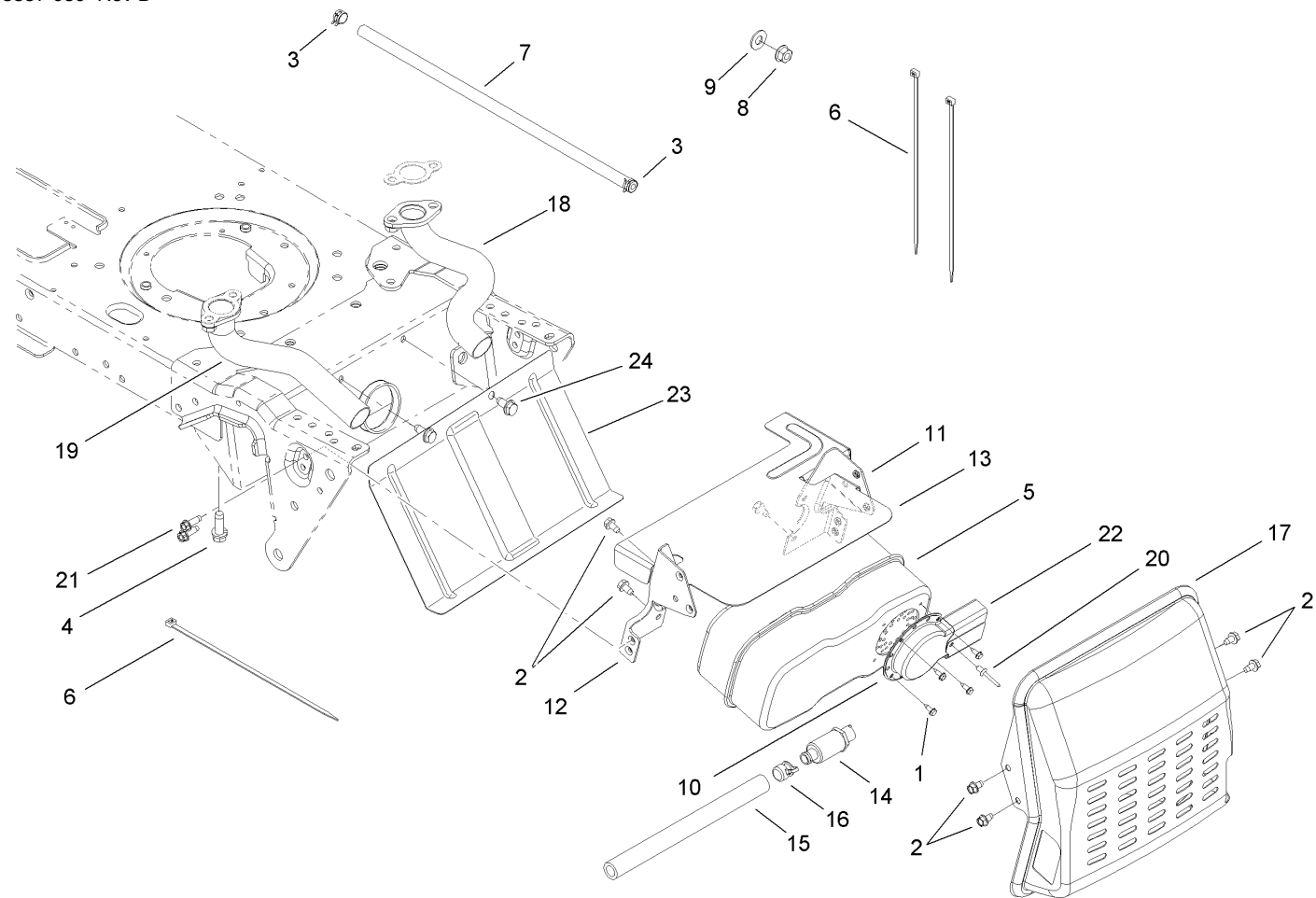
Spindle Assembly No. 112-6024

Ref	Part No.	Qty.	Description				
2	112-6038	1	Spacer				
3	112-5926	1	Pulley				
4	112-0884	1	Shaft-Spindle, Blade (Star)				
5	112-0921	1	Washer-Flat				
6	112-0721	1	Spacer				
8	112-0377	1	Bearing-Ball				
9	112-0389	1	Spacer				
10	112-0330	1	Nut-Flange, Hex				
11	112-6039	1	Housing-Spindle				



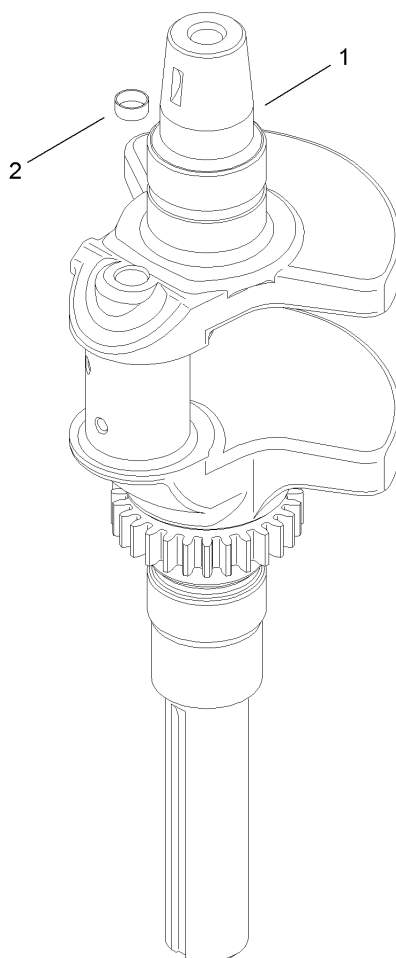
Electric Clutch Assembly

Ref	Part No.	Qty.	Description				
1	112-0571	1	Bracket-Clutch				
2	112-0472	1	Screw-HH, TAP				
3	112-6045	1	Pulley-Engine				
4	112-0561	1	Screw-HH				
5	112-0428	1	Washer-Lock				
6	112-6044	1	Clutch-Electric				
7	112-0420	1	Washer-Flat				
8	112-6058	1	Bracket-Up Stop				
9	112-0700	1	Screw-HH				
10	112-0433	1	Spacer				
11	112-0668	1	Nut-Lock, Flange				



Muffler Assembly

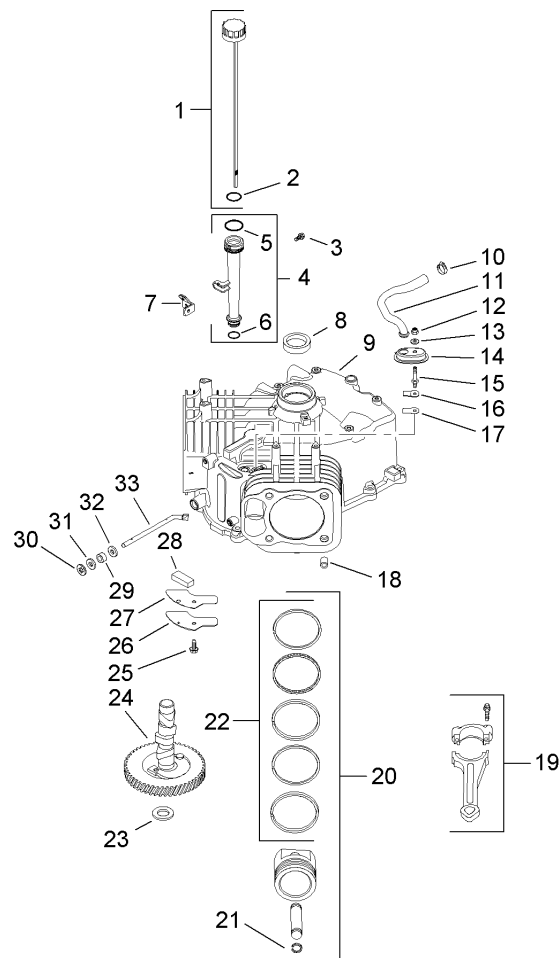
Ref	Part No.	Qty.	Description				
1	112-0626	1	Screw-HWHTF				
2	112-0524	1	Screw-HWHTF				
3	112-0573	1	Clamp-Hose				
4	112-0487	1	Screw-TAP				
5	112-0342	1	Muffler-Inlet, Dual				
6	112-0527	1	Tie-Cable				
7	112-0720	1	Hose-Fuel				
8	112-0490	1	Nut-Lock, Flange				
9	112-0572	1	Washer-Flat				
10	112-0453	1	Deflector-Muffler				
11	112-0467	1	Bracket-Muffler, LH				
12	112-0466	1	Bracket-Muffler, RH				
13	112-0716	1	Shield-Heat				
14	112-0388	1	Drain-Oil				
15	112-0553	1	Hose-Drain				
16	112-0397	1	Cap-Drain, Oil				
17	112-6013	1	Muffler Heat Shield ASM				
18	112-0391	1	Pipe-Exhaust, LH				
19	112-0392	1	Pipe-Exhaust, RH				
20	112-3741	1	Rivet-Pop				
21	112-0587	1	Screw-TAP				
22	112-0730	1	Deflector-Muffler, Long				
23	112-6014	1	Shield-Heat, Tractor				
24	112-0395	1	Screw-HWH				



Crankshaft Assembly

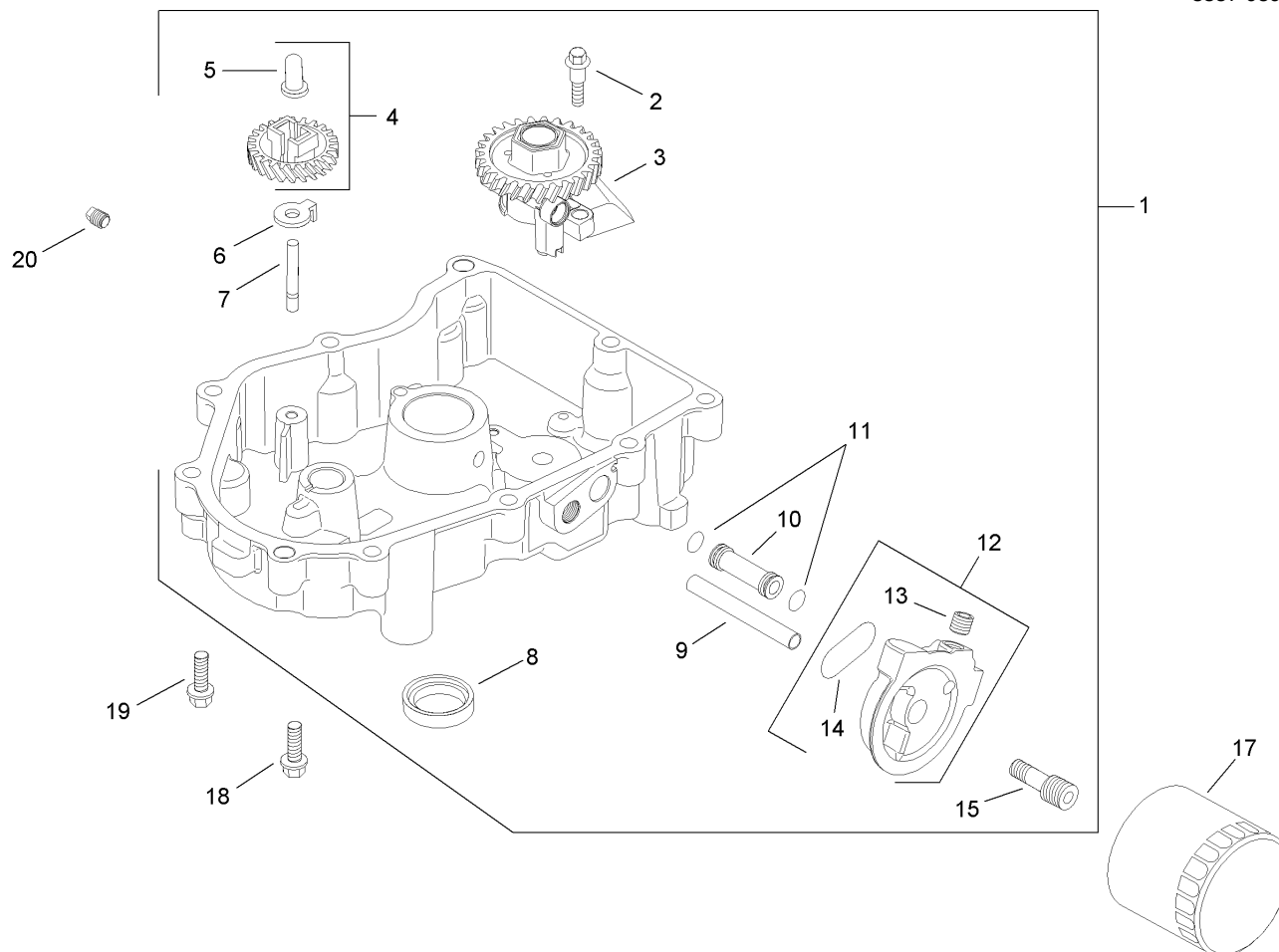
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 014 04-S	1	Crankshaft ASM (Includes 2)
❸2	52 139 09-S	1	Plug-Cup



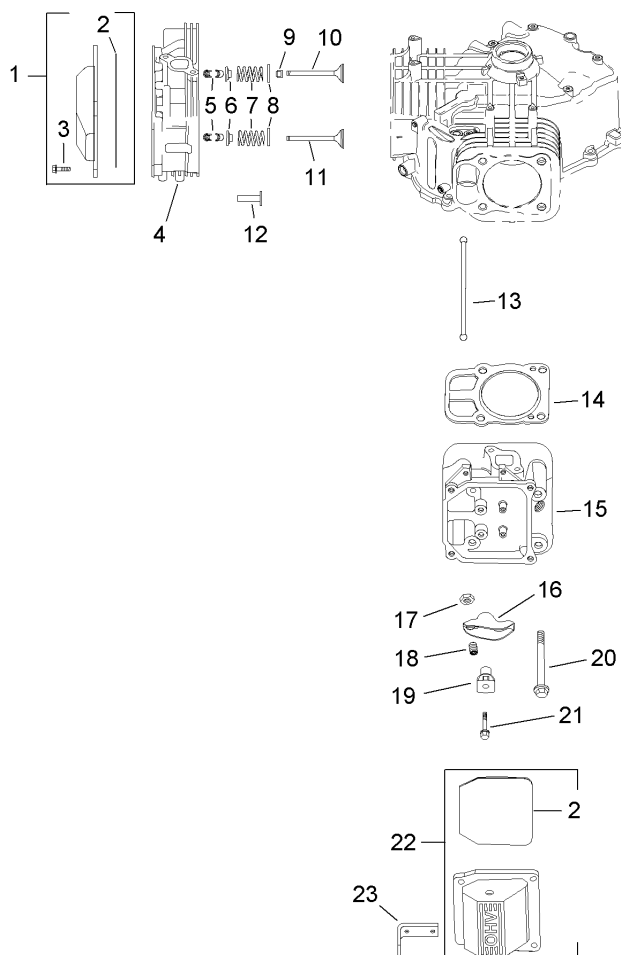
Crankcase Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	32 038 01-S	1	Dipstick Kit (Includes 2)	❶23	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❶2	12 153 03-S	1	O-Ring	❶23	12 422 09-S	1	Shim-Camshaft (Red .032)
❶3	M-545016-S	1	Screw-Flange, TAP (M5X0.8X16)	❶23	12 422 13-S	1	Shim-Camshaft (Black .04)
❶4	12 123 04-S	1	Oil Fill Tube ASM (Includes 5-6)	❶23	12 422 07-S	1	Shim-Camshaft (White .028)
❶5	12 153 02-S	1	O Ring-Upper, Oil Fill Tube	❶23	12 422 08-S	1	Shim-Camshaft (Blue .03)
❶6	12 153 01-S	1	O Ring-Lower, Oil Fill Tube	❶23	12 422 11-S	1	Shim-Camshaft (Green .036)
❶7	24 126 19-S	1	Bracket-Tube, Oil Fill	❶23	12 422 12-S	1	Shim-Camshaft (Gray .038)
❶8	24 032 01-S	1	Seal-Oil	❶24	32 012 01-S	1	Camshaft Kit
❶9		1	Crankcase (Use: Short Block # 32 522 03)	❶25	M-645016-S	1	Screw-Flange, M6X1.0X16
❶10	25 237 14-S	1	Clamp-Hose	❶26	32 096 04-S	1	Breather Cover Kit
❶11	32 326 04-S	1	Hose-Breather	❶27	32 041 01-S	1	Gasket-Cover, Breather
❶12	M-547050-S	1	Nut-Lock, M5X0.8	❶28	32 050 01-S	1	Filter-Breather
❶13	32 468 01-S	1	Washer-Sealing	❶29	28 032 09-S	1	Seal-Cross Shaft, Governor
❶14	32 081 02-S	1	Breather Housing Kit	❶30	24 018 09-S	1	Retainer-Ring
❶15	32 072 02-S	1	Stud-Breather Cover	❶31	M-931010-S	1	Washer-Flat, 9Mm
❶16	24 018 04-S	1	Retainer-Reed, Breather	❶32	24 468 15-S	1	Washer-Flat, 11/32
❶17	24 402 05-S	1	Reed-Breather	❶33	24 144 38-S	1	Shaft-Cross, Governor
❶18	24 380 16-S	6	Pin-Locating				
❶19	24 067 13-S	2	Rod-Connecting (Standard)				
❶20	32 874 06-S	2	Piston W/Ring Set (Standard) (Includes 21-22)				
❶21	24 018 01-S	4	Retainer-Pin, Piston				
❶22	24 108 11-S	2	Ring Set (STD And .08)				



Oil Pan and Lubrication Assembly Kohler SV730-0018

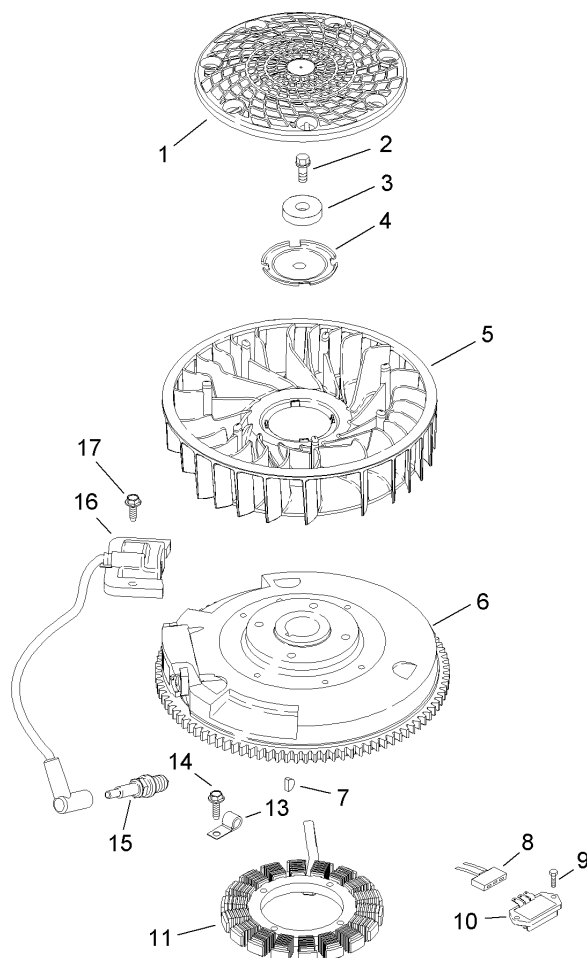
Ref	Part No.	Qty.	Description				
❸1	32 199 02-S	1	Oil Pan ASM (Includes 2-15)				
❸2	32 086 01-S	2	Screw-Shoulder, Thread Forming (M6X1.0X26.5)				
❸3	32 393 08-S	1	Oil Pump ASM				
❸4	24 043 12-S	1	Governor Gear Kit W/Pin (Includes 5)				
❸5	12 380 01-S	1	Pin-Governor, Regulating				
❸6	24 448 02-S	1	Tab-Locking				
❸7	12 144 02-S	1	Shaft-Gear, Governor				
❸8	52 032 08-S	1	Seal-Oil (PTO End)				
❸9	32 123 01-S	1	Tube-Feed, Oil (Filter To Pan)				
❸10	32 123 03-S	1	Tube-Feed, Oil (Pan To Filter)				
❸11	24 153 01-S	2	O Ring-Oil, Pick-Up				
❸12	32 029 07-S	1	Adapter-Oil Filter (Includes 13-14)				
❸13	25 139 60-S	1	Plug-Countersink, 1/8				
❸14	32 153 02-S	1	O-Ring-Oil Filter Adapter				
❸15	32 136 03-S	1	Nipple-Filter, Oil				
❹17	98020	1	Filter-Oil				
❸18	24 086 17-S	1	Screw-Flange, M8X1.25X45				
❸19	24 086 16-S	9	Screw-HF (M8X1.25X45)				
❸20	25 139 57-S	1	Plug-Pipe, Square Head, 3/8				



Head, Valve and Breather Assembly Kohler SV730-0018

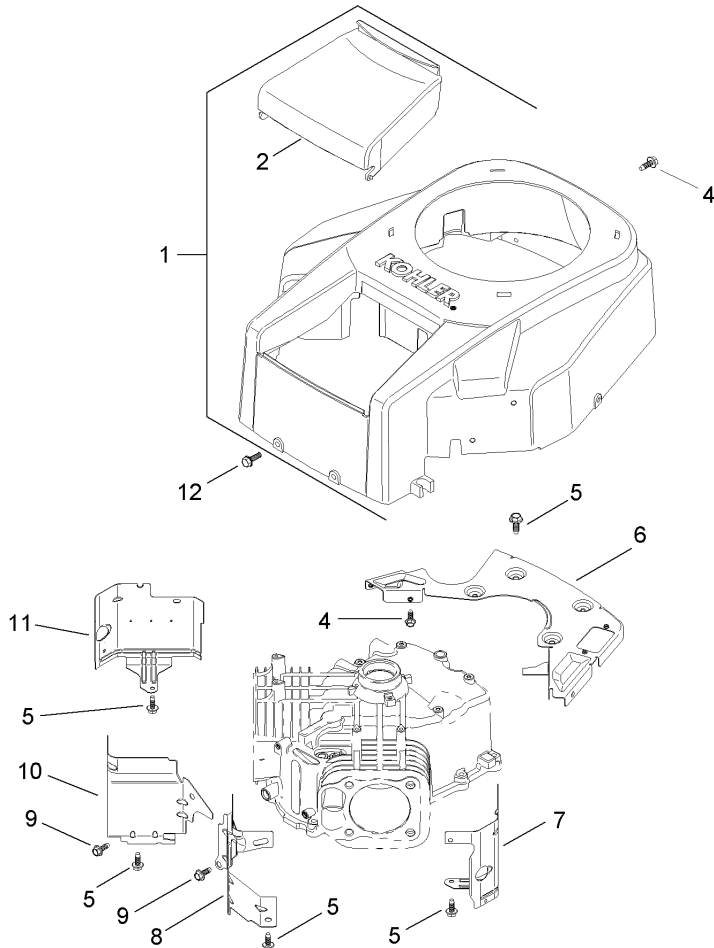
Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover ASM (Includes 2-3)
❶2	24 153 28-S	1	O-Ring
❶3	M-651030-S	8	Screw-Flange, M6X1.0X30
❶4	32 318 01-S	1	Head ASM (No.1 Cylinder)
❶5	12 755 03-S	8	Retainer Kit
❶6	12 173 01-S	4	Cap-Valve, Spring
❶7	24 089 02-S	4	Spring-Valve
❶8	235011-S	4	Retainer-Spring
❶9	66 032 05-S	2	Seal-Valve Stem
❶10	24 017 01-S	2	Valve-Intake (STD)
❶10	24 017 02-S	2	Valve-Intake (.25)
❶11	24 016 01-S	2	Valve-Exhaust (STD)
❶11	24 016 02-S	2	Valve-Exhaust (.25)
❶12	32 019 01-S	4	Tappet
❶13	32 411 02-S	4	Rod-Push
❶14	24 841 03-S	2	Cylinder Head Gasket Kit
❶15	32 318 02-S	1	Head ASM (No.2 Cylinder)
❶16	32 186 02-S	4	Arm-Rocker
❶17	32 100 04-S	4	Nut-Hex (M10X0.75)
❶18	32 086 03-S	4	Screw-Set
❶19	32 599 01-S	4	Pivot-Rocker Arm
❶20	12 086 16-S	8	Screw-Flange, M10X1.5X90
❶21	32 086 04-S	4	Screw-Hex Flange (M6X1.0X45)

Ref	Part No.	Qty.	Description
❶22	32 096 06-S	1	Breather Valve Cover ASM (Includes 2)
❶23	24 445 01-S	1	Strap-Lifting
❶24	24 041 49-S	1	Gasket-Exhaust
❶25	24 153 27-S	1	O Ring-Intake Port



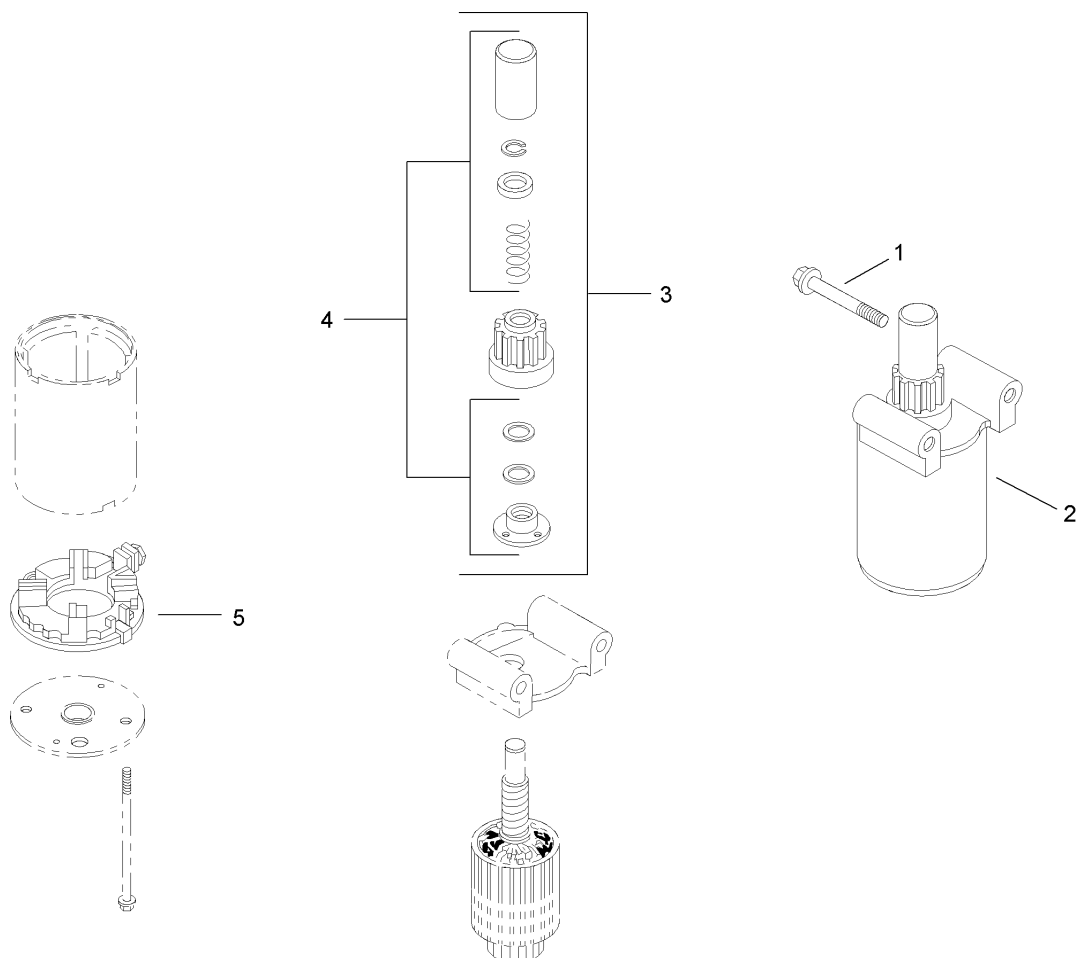
Ignition and Electrical Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description				
③1	32 162 03-S	1	Screen-Grass				
③2	12 086 14-S	1	Screw-Flange, M10X1.5X45				
③3	12 468 03-S	1	Washer-Flat, 13/32				
③4	20 146 02-S	1	Plate-Fan Mounting				
③5	32 157 01-S	1	Fan				
③6	32 025 08-S	1	Flywheel				
③7	X-42-15-S	1	Key, 3/16 X 5/8				
③8	236602-S	1	Connector (3 Contact)				
③9	M-551016-S	2	Screw-Hex Flange, Heavy (M5X0.8X16)				
③10	41 403 09-S	1	Rectifier-Regulator				
③11	32 085 01-S	1	15 Amp Stator Kit				
③13	235173-S	1	Clip-Cable				
③14	M-548025-S	2	Screw-Torx Head, Drive Fastener				
④15	77-7330	1	Plug-Spark				
③16	24 584 01-S	2	Module-Ignition				
③17	M-545020-S	4	Screw-Thread Forming, M5X0.8X25				
①③18	32 176 04-S	1	Harness-Wiring				
①③19	25 454 03-S	2	Tie-Wire				



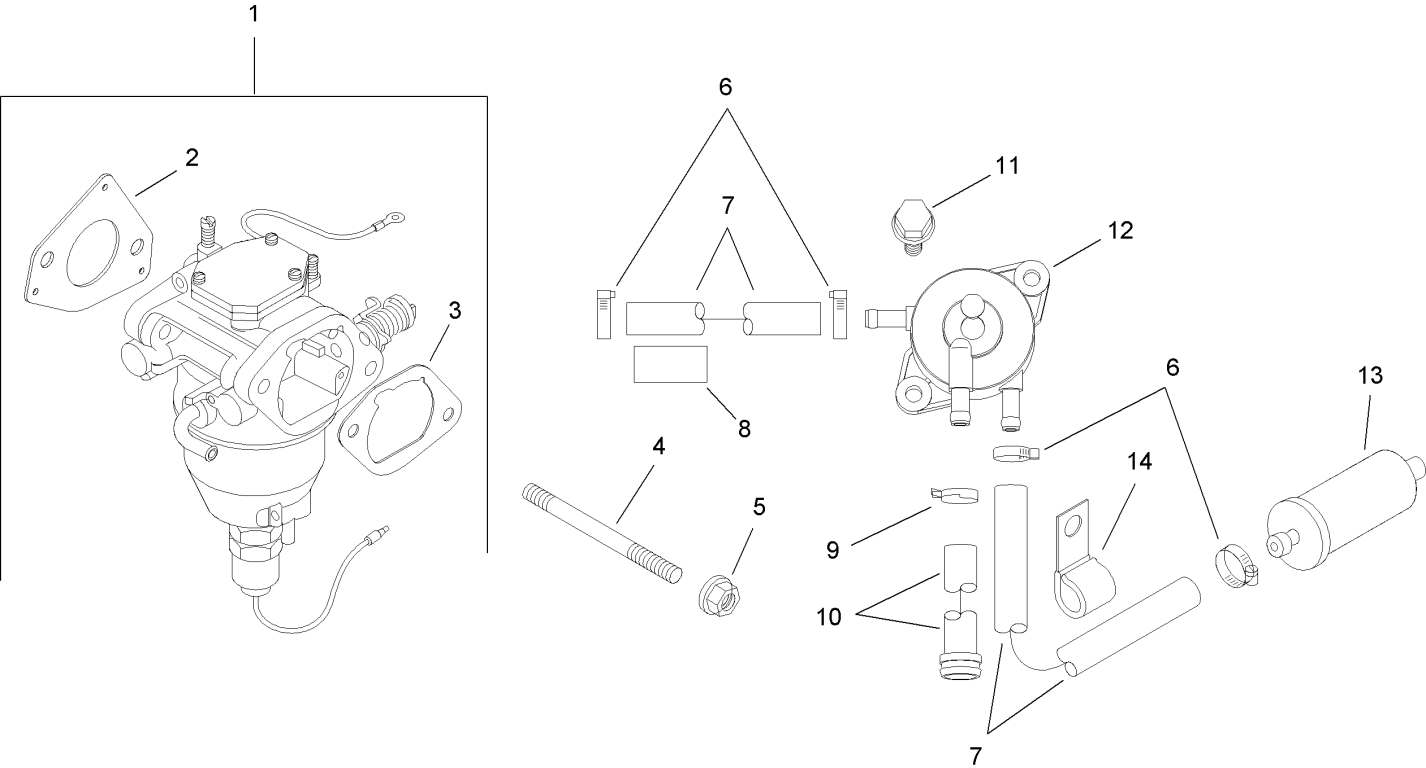
Blower Housing and Baffle Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description				
❶1	32 027 03-S	1	Housing-Blower (Includes 2 And 41 037 10-S)				
❷2	32 096 08-S	1	Cover-Air Cleaner				
❹4	M-545016-S	6	Screw-Flange, TAP (M5X0.8X16)				
❺5	M-645016-S	8	Screw-Flange, M6X1.0X16				
❻6	32 146 05-S	1	Plate-Backing				
❼7	32 063 05-S	1	Baffle-Cylinder Barrel (No.2 Side)				
❸8	32 063 02-S	1	Baffle-Valley, #2 Side				
❹9	M-545010-S	2	Screw-Flange, Thread Forming (M5X0.8X10)				
❷10	32 063 03-S	1	Baffle-Valley, #1 Side				
❸11	32 063 06-S	1	Baffle-Cylinder Barrel (No.1 Side)				
❹12	24 086 12-S	2	Screw-TAP, M6X1.7X18				
❶❷13	41 037 10-S	1	Nameplate-Service				



Starting System Assembly Kohler SV730-0018

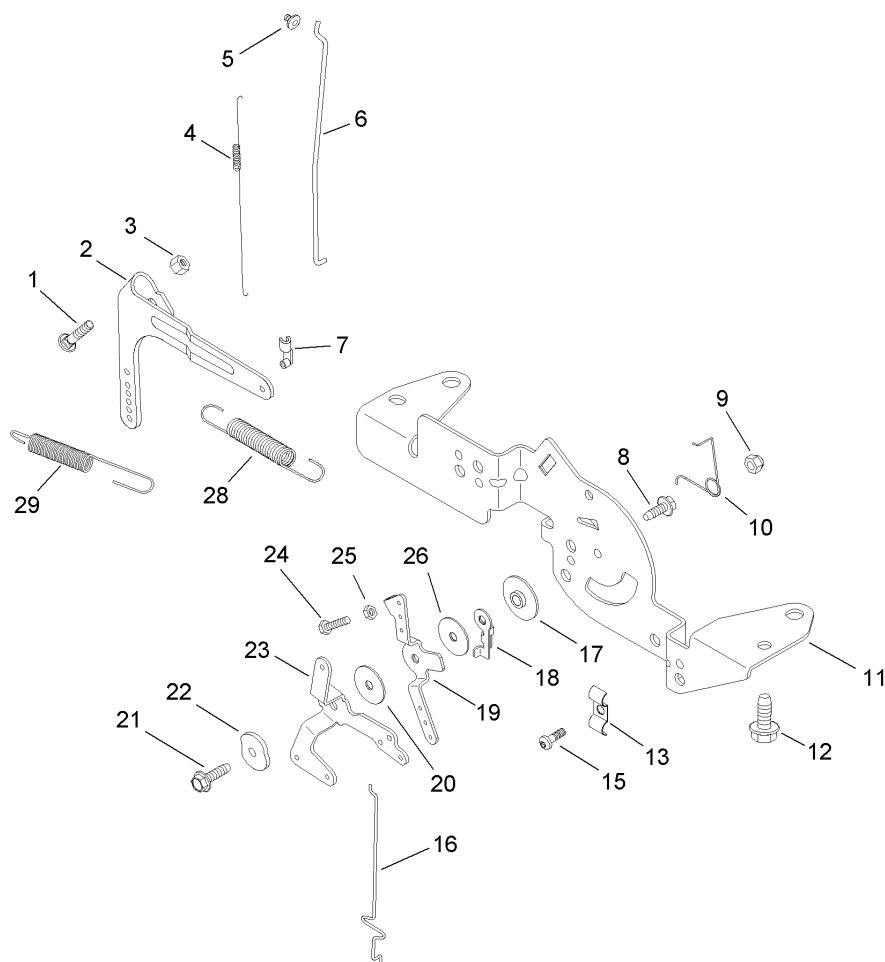
Ref	Part No.	Qty.	Description
❸1	M-839080-S	2	Screw-Flange, M8X1.25X80
❸2	32 098 01-S	1	Starter ASM (Includes 3-5)
❸3	12 755 39-S	1	Drive Kit
❸4	12 755 38-S	1	Drive Part Kit
❸5	12 243 04-S	1	Commutator-End Cap



Fuel System Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❶❶1	32 853 04-S	1	Carburetor Kit W/Gaskets (Includes 2-3)
❶❶2	24 041 52-S	1	Gasket-Carburetor
❶❶3	24 041 14-S	1	Gasket-Base, Air Cleaner
❶❶4	M-629105-S	2	Stud, M6X1.0X106
❶❶5	M-641060-S	2	Nut-Flange, M6X1.0
❶❶6	25 237 14-S	4	Clamp-Hose
❶❶7	25 111 34-S	2	Line-Fuel
❶❶8	25 431 10-S	1	Sleeve-Anti Abrasion
❶❶9	25 237 01-S	1	Clamp-Hose
❶❶10	32 326 02-S	1	Hose-Fuel Pump W/Clamp
❶❶11	24 086 12-S	2	Screw-TAP, M6X1.7X18
❶❶12	24 393 16-S	1	Pump-Fuel
❶❶13	98021	1	Filter-Fuel
❶❶14	47 154 01-S	1	Clip-Cable
❶❶❶❶15	24 757 36-S	1	Repair Service Choke Kit
❶❶❶❶16	24 757 38-S	1	Repair Service Gasket Kit
❶❶❶❶17	24 757 44-S	1	Float Kit
❶❶❶❶18	24 757 45-S	1	Repair Solenoid Valve Kit
❶❶❶❶19	24 757 46-S	1	Overhaul Kit W/Gaskets

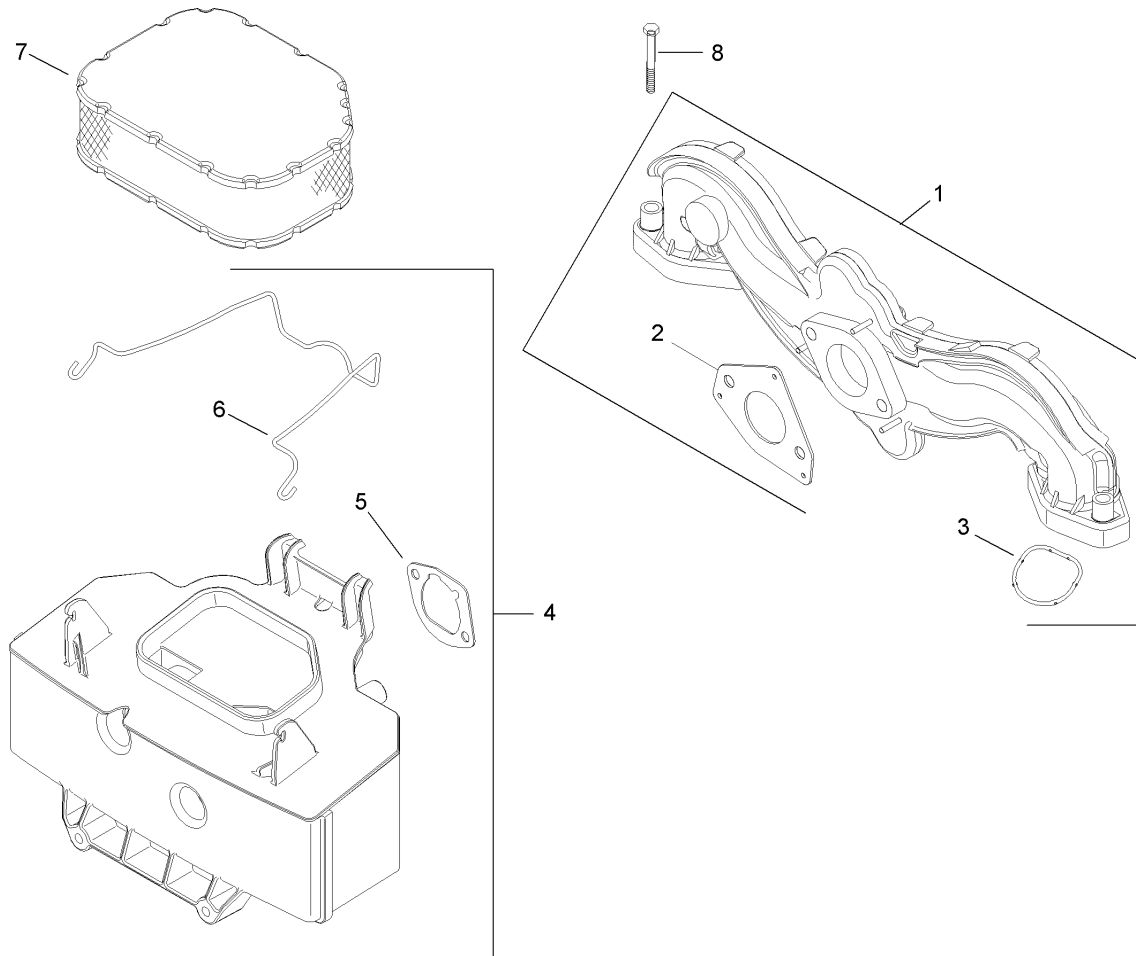
Ref	Part No.	Qty.	Description
❶❶❶❶20	24 757 18-S	1	Overhaul Kit With Gaskets
❶❶❶❶21	24 757 19-S	1	Choke Service Repair Kit
❶❶❶❶22	24 757 20-S	1	Gasket Service Repair Kit
❶❶❶❶23	24 757 22-S	1	Solenoid Valve Service Kit With Gaskets



Engine Control Assembly Kohler SV730-0018

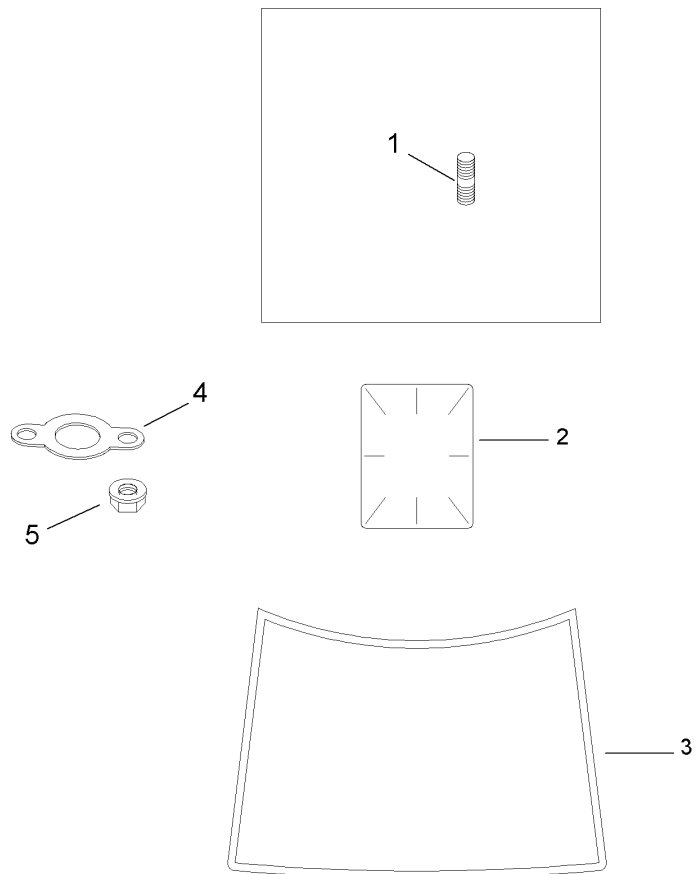
Ref	Part No.	Qty.	Description
❶	24 211 03-S	1	Bolt-Rd HD Sq Neck, M6X1.0X25
❷	24 090 33-S	1	Lever-Governor
❸	M-641060-S	1	Nut-Flange, M6X1.0
❹	24 089 01-S	1	Spring-Linkage
❺	25 158 08-S	1	Bushing-Retaining, Linkage
❻	24 079 04-S	1	Linkage-Throttle
❼	25 158 11-S	1	Bushing-Linkage, Throttle
❽	M-545016-S	1	Screw-Flange, TAP (M5X0.8X16)
❾	M-547050-S	1	Nut-Lock, M5X0.8
❿	24 089 03-S	1	Spring-Return, Choke
⓫	24 126 161-S	1	Bracket-Control
⓬	M-645016-S	4	Screw-Flange, M6X1.0X16
⓭	47 237 02-S	1	Clamp-Dual, Conduit
⓮	24 086 43-S	1	Screw-Thread Forming, M5X0.8X16
⓯	24 079 22-S	1	Linkage-Choke
⓰	24 112 27-S	1	Space-Control ASM
⓱	24 090 47-S	1	Lever-Throttle, Actuator
⓲	24 090 13-S	1	Lever-Throttle, Control
⓳	24 468 01-S	1	Washer-Flat, 5.5 Mm
⓴	M-545020-S	1	Screw-Thread Forming, M5X0.8X25
⓵	41 468 03-S	1	Washer-Spring, 1/4
⓶	24 090 05-S	1	Lever-Choke

Ref	Part No.	Qty.	Description
⓸	M-403025-S	1	Screw-Slotted Head, M4X0.7X25
⓹	M-446030-S	1	Nut, M4X0.7
⓺	24 468 20-S	1	Washer-Flat, 5 Mm
⓻	24 089 55-S	1	Spring-Governor
⓼	24 089 25-S	1	Spring-Governor



Air Intake and Filtration Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description
③1	24 164 51-S	1	Manifold-Intake
③2	24 041 52-S	1	Gasket-Carburetor
③3	24 153 27-S	2	O Ring-Intake Port
③4	32 094 03-S	1	Base-Air Cleaner
③5	24 041 14-S	1	Gasket-Base, Air Cleaner
③6	32 344 02-S	1	Latch-Element, Air Cleaner
④7	98019	1	Element-Air Cleaner
③8	M-651040-S	4	Screw-Flange, M6X1.0X40



Artwork is representative.

Actual labels may differ depending on model and specification number.

Exhaust Stud, Gasket and Decal Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	25 072 04-S	4	Stud (M8X1.25X33)
❸2	25 113 39-S	1	Decal-Clear Laminate
❸3	32 113 08-S	1	Decal-25 Hp
❸4	24 041 49-S	1	Gasket-Exhaust
❸5	M-841080-S	4	Nut-Hex, Flange (M8X1.25)
❶❸6	32 522 03	1	Shortblock
❶❸7	32 755 01-S	1	Overhaul Kit

Attachments and Accessories

For 14AQ81RP748 - GT2200 Garden Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
42 Inch Two-Stage Snowthrower	190-032-101
50 Inch Triple Bagger	190-192-190
46 Inch Front Blade	190-833-000
Spark Plug	77-7330
50 Inch Mulch Kit	77220
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
12 Inch Rear Wheel Weights	81115
Tire Chains (23 x 9.50-12)	82531
Filter-Air	98019
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (3 Blades, 50 Inch Decks)	98024

NOTES

