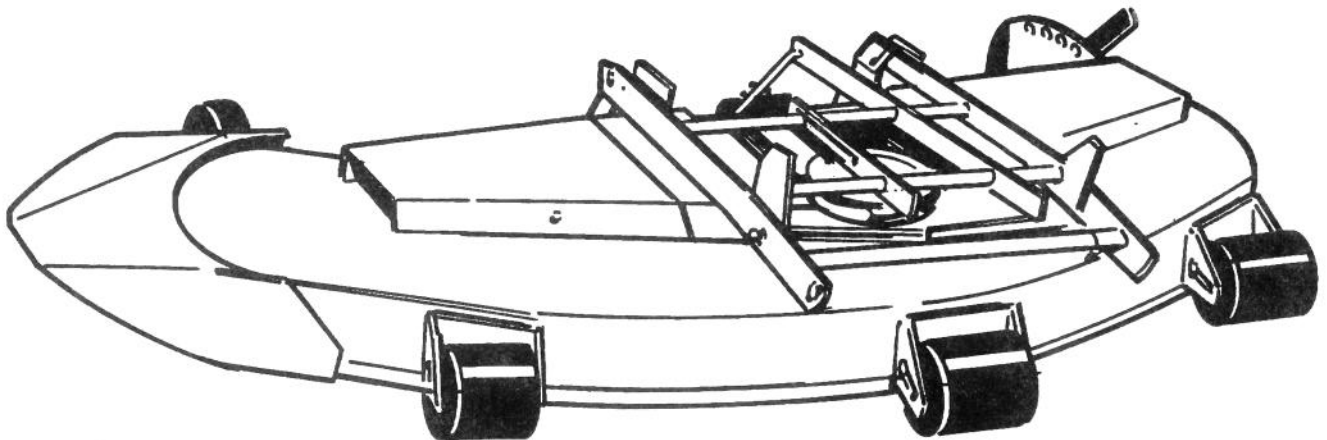
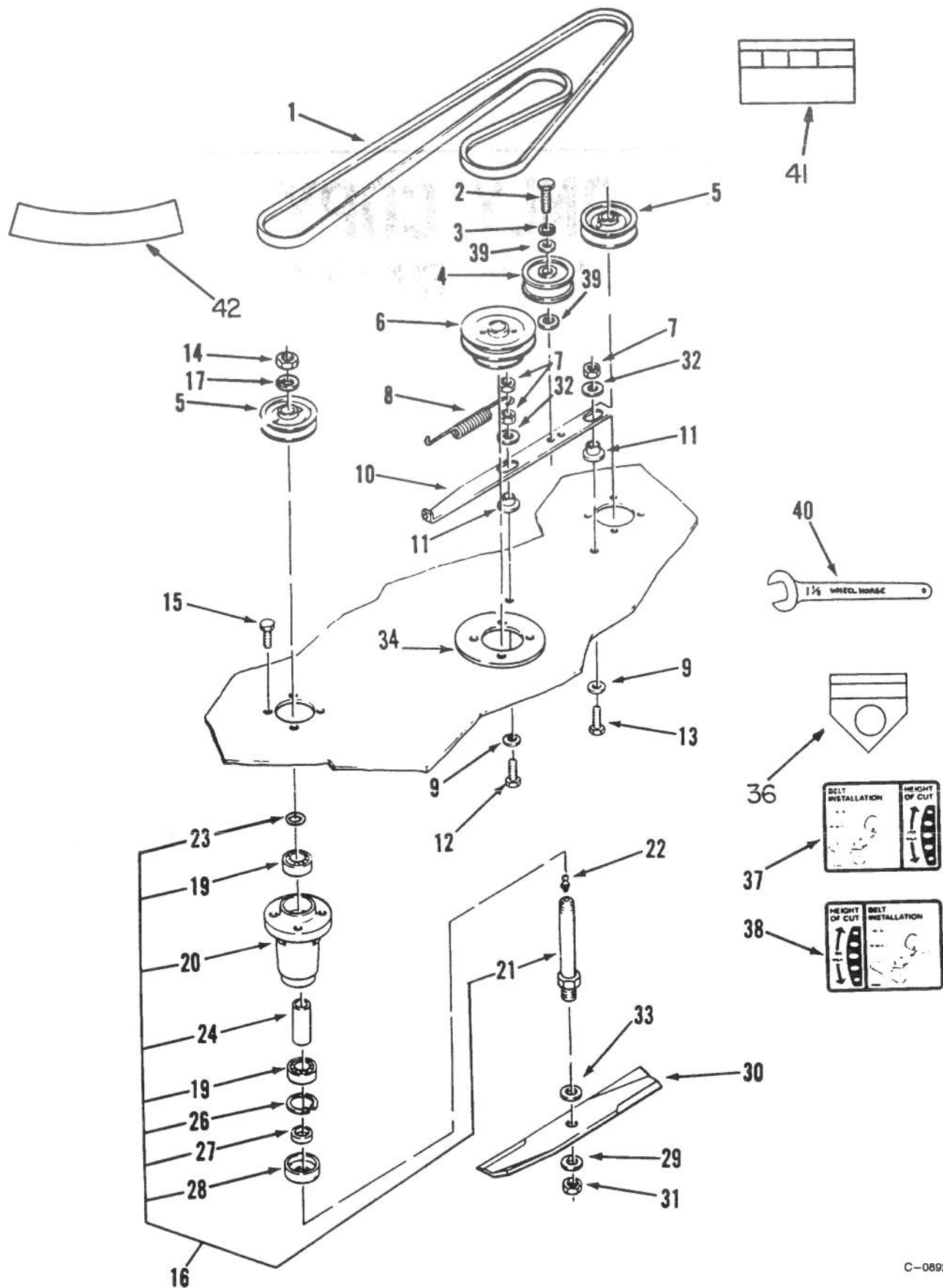


TORO®MODEL NO. 78360-390001 & UP
MODEL NO. 78345-390001 & UP**PARTS
CATALOG****WHEEL HORSE® Garden Tractor**
42" & 48" Rotary Cutting Unit

BELT & SPINDLE ASSEMBLY

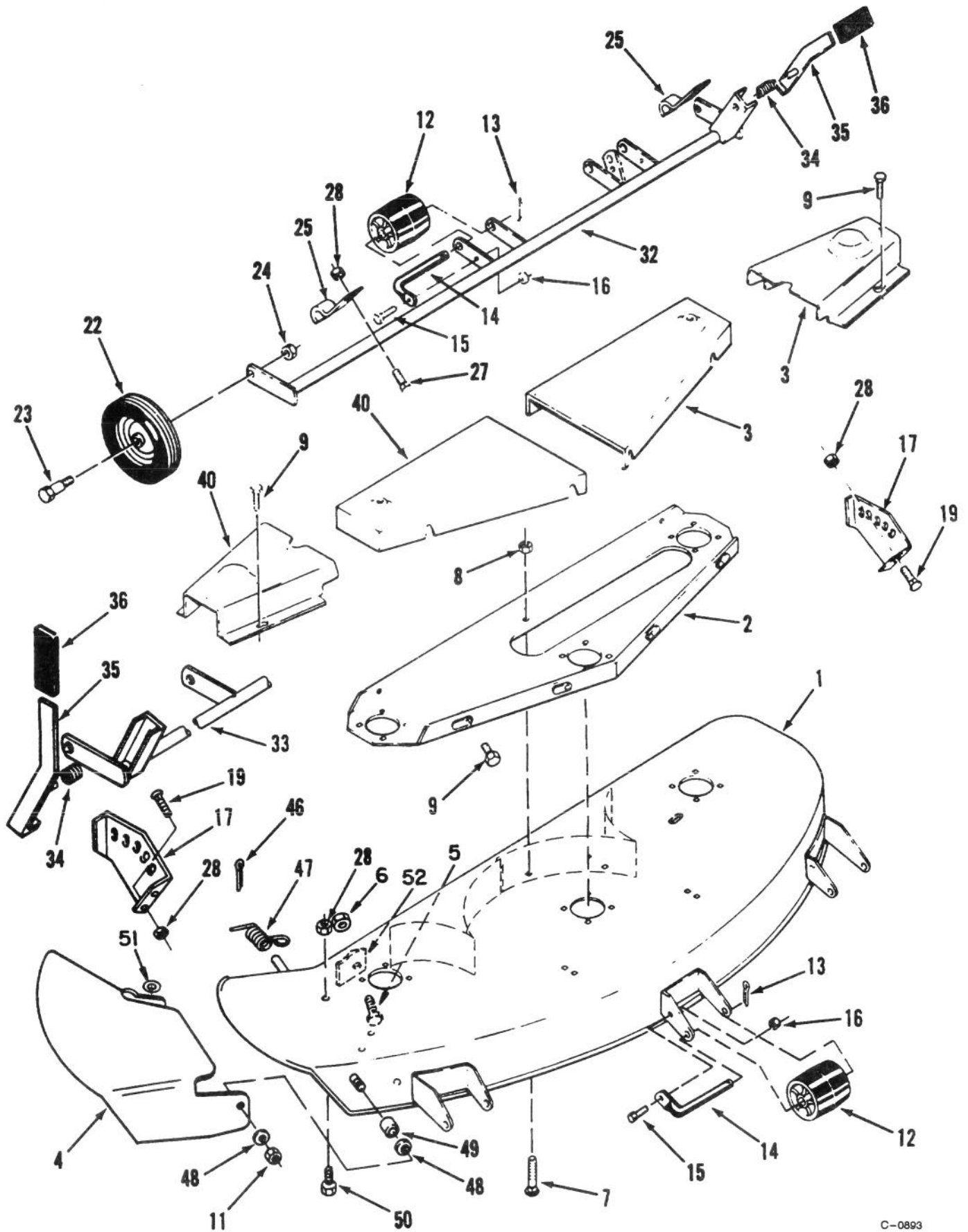


BELT & SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	1594	Belt – Spindle (Model 78360)	1
	6738	Belt – Spindle (Model 78345)	1
2	323-7	Bolt	1
3	3253-21	Washer – Lock	1
4	112895	Pulley – Flat Idler (Model 78360)	1
	112425	Pulley – Flat Idler (Model 78345)	1
5	110146	Pulley – Outside (Model 78360)	2
	109967	Pulley – Outside (Model 78345)	2
6	110147	Pulley – Center (Model 78360)	1
	110148	Pulley – Center (Model 78345)	1
7	3296-39	Nut – E.S.	3
8	100071	Spring	1
9	2844	Washer – Special	2
10	106120	Bar – Idler Support	1
11	107674	Spacer – Bushing	2
12	323-9	Bolt	1
13	323-7	Bolt	1
14	3220-6	Nut – Jam	3
15	908032	Bolt – Eslok	12
16	110172	Spindle Assembly (Inc. ref.# 19-28)	3

Ref. No.	Part No.	Description	No. Used
17	3253-8	Washer – Lock	3
19	109966	Bearing – Ball	6
20	114568	Housing – Spindle	3
21	112674	Shaft – Spindle	3
22	302-5	Fitting – Grease	3
23	971015	O-Ring	3
24	116085	Spacer	3
26	32120-42	Ring – Internal Snap	3
27	106068	Spacer – Blade	3
28	106067	Cup – Spindle	3
29	3256-28	Washer – Special	3
30	106078	Blade – Set of 3 (Model 78360)	1
	106036	Blade – Set of 3 (Model 78345)	1
31	3220-7	Nut – Jam	3
32	107675	Washer – Special	2
33	920257	Washer – Special	3
34	106117	Plate – Spindle (Model 78345)	1
36	54-9220	Decal – Danger	1
37	106748	Decal – Height Adj. & Belt Diagram (Model 78345)	1
38	106753	Decal – Height Adj. & Belt Diagram (Model 78360)	1
39	3256-24	Washer	2
40	114647	Wrench, Spindle (Optional)	1
41	66-1340	Decal – Danger	1
42	76-4070	Decal – Danger	1

CUTTING UNIT ASSEMBLY



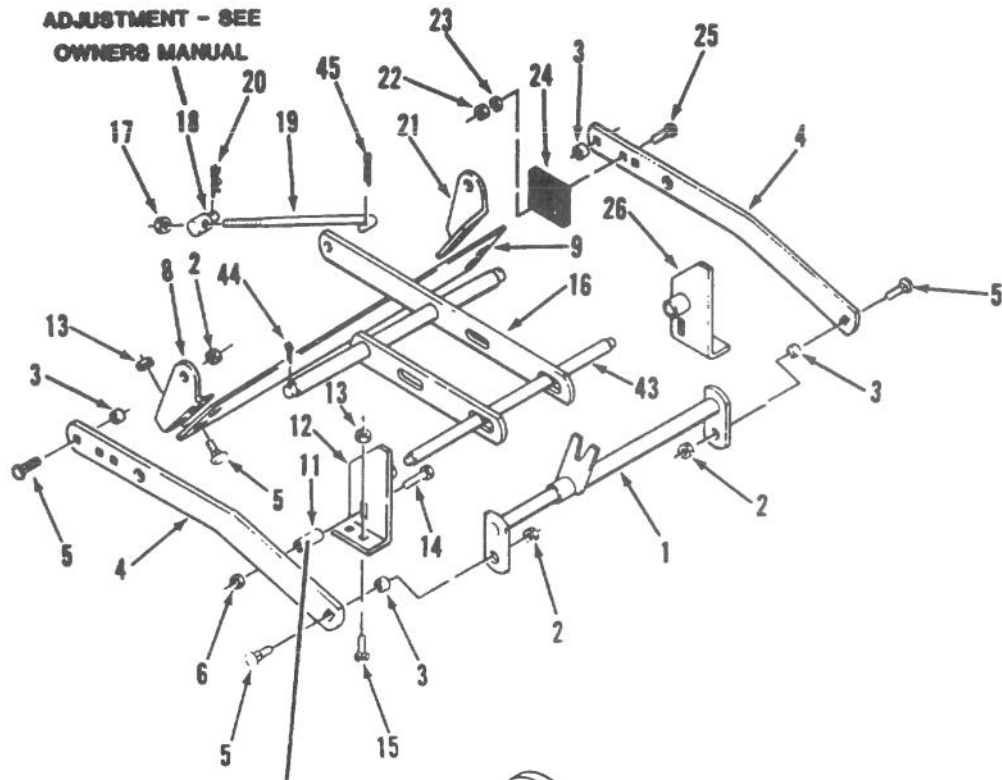
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CUTTING UNIT ASSEMBLY

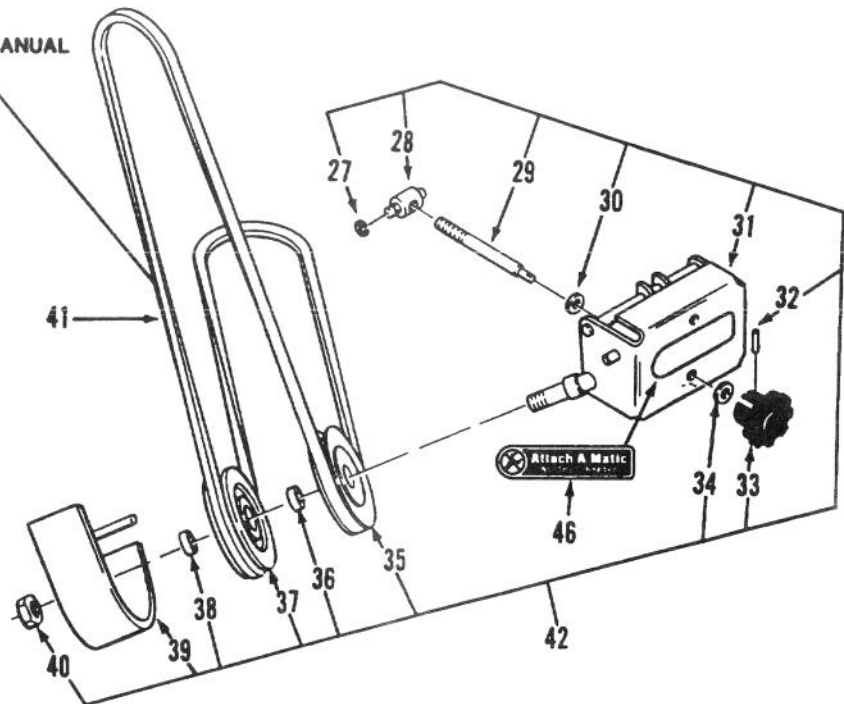
Ref. No.	Part No.	Description	No. Used
1	117298	Deck – Mower (Model 78360)	1
	117128	Deck – Mower (Model 78345)	1
2	107030	Support – Deck (Model 78360)	1
3	107027	Cover – Belt L.H. (Model 78360)	1
	107029	Cover – Belt L.H. (Model 78345)	1
4	115994	Extension – Chute	1
5	322-3	Bolt (Model 78360)	2
6	3296-29	Nut – E.S. (Model 78360)	2
7	3231-2	Bolt – Carriage	1
8	3296-39	Nut – E.S.	1
9	960150	Bolt – Whizlock (Model 78360)	8
	926671	Bolt – S.T. (Model 78345)	8
11	915236	Nut	1
12	108798	Roller	5
13	3272-21	Pin – Cotter	5
14	110847	Shaft – Roller	5
15	321-4	Bolt	5
16	3296-42	Nut – E.S.	5
17	102654	Quadrant	1
19	3231-2	Bolt – Carriage	2

Ref. No.	Part No.	Description	No. Used
22	110506	Wheel	2
23	5188	Bolt – Shoulder	2
24	32146-2	Nut – Eslok	2
25	110837	Bracket – Pivot	2
27	3231-25	Bolt – Carriage	4
28	3296-39	Nut – E.S.	8
32	119750	Support – Gage Wheel (Model 78360)	1
33	115064	Support – Gage Wheel (Model 78345)	1
34	101853	Spring	1
35	115213	Lever (Model 78360)	1
	115229	Lever (Model 78345)	1
36	103712	Grip	1
40	107026	Cover – Belt R.H. (Model 78360)	1
	107028	Cover – Belt R.H. (Model 78345)	1
46	3272-10	Pin – Cotter	1
47	116081	Spring (Model 78360)	1
	116082	Spring (Model 78345)	1
48	116083	Washer	2
49	116080	Bushing	1
50	323-24	Bolt	1
51	3256-26	Washer – Flat	1
52	116189	Guard – Chute	1

SUSPENSION ASSEMBLY



ADJUSTMENT - SEE OWNERS MANUAL



SUSPENSION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	101758	Hitch	1
2	102809	Nut	4
3	111044	Spacer	4
4	101777	Bar - Draft	2
5	3231-25	Bolt - Carriage	8
6	915664	Nut - E.S.	2
8	101776	Bracket - Rt. Rear (Model 78360)	1
	102430	Bracket - Rt. Rear (Model 78345)	1
11	979360	Spacer - Transport Stop	2
12	102574	Bracket - Rt. Front	1
13	3296-39	Nut - E.S.	8
14	3232-3	Bolt	2
15	3231-2	Bolt - Carriage	4
16	110269	Leveler	1
17	3296-39	Nut - E.S.	1
18	6739	Trunnion	1
19	88-2720	Rod - Lift	1
20	933504	Hairpin	1
21	101775	Bracket - Left Rear (Model 78360)	1
21	102429	Bracket - Left Rear (Model 78345)	1
22	3296-29	Nut - E.S.	4

Ref. No.	Part No.	Description	No. Used
23	3256-3	Washer	4
24	102322	Bumper - Rubber	2
25	3230-3	Bolt - Carriage	4
26	102575	Bracket - Left Front	1
27	105797	E-Ring	2
28	101708	Trunnion	1
29	101842	Rod - Adjustment	1
30	3256-24	Washer	1
31	101728	Support - Front	1
32	933156	Pin - Spirol	1
33	101851	Knob - Adjusting	1
34	108571	Spring - Washer	1
35	104974	Pulley - V-Idler	1
36	101734	Spacer - Inner	1
37	104975	Pulley - Flat Idler	1
38	101757	Spacer - Outer	1
39	102582	Cover - Belt	1
40	915007	Nut - Eslok	1
41	102742	Belt - Drive	1
42	101657	Front Idler Assembly (Inc. ref.# 27-40 & 46)	1
43	102570	Shaft - Front	1
44	3272-12	Pin - Cotter	2
45	3272-6	Pin - Cotter	1
46	115197	Decal - Attach-a-Matic	1

TORO PART NUMBER INDEX

3315-874

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
1594	Belt - Spindle	3 1 1	115068	Plate (Model 78345)	7 1
2844	Washer - Special	3 9 2	115197	Decal - Attach-a-Matic	7 46 1
5188	Bolt - Shoulder	5 23 2	115213	Lever (Model 78360)	5 35 1
6738	Belt - Spindle	3 1 1	115229	Lever (Model 78345)	5 1 1
6739	Trunnion	7 18 1	115994	Extension - Chute	5 4 1
100071	Spring	3 8 1	116080	Bushing	5 49 1
101657	Front Idler Assembly	7 42 1	116081	Spring (Model 78360)	5 47 1
101708	Trunnion	7 28 1	116082	Spring (Model 78345)	5 1 1
101728	Support - Front	7 31 1	116083	Washer	5 48 2
101734	Spacer - Inner	7 36 1	116085	Spacer	3 24 3
101757	Spacer - Outer	7 38 1	116189	Guard - Chute	5 52 1
101758	Hitch	7 1 1	117128	Deck - Mower	5 1 1
101775	Bracket - Left Rear	7 21 1	117298	Deck - Mower	5 1 1
101776	Bracket - Rt. Rear	7 8 1	119750	Support - Gage Wheel	5 32 1
101777	Bar - Draft	7 4 2	908032	Bolt - Eslok	3 15 12
101842	Rod - Adjustment	7 29 1	915007	Nut - Eslok	7 40 1
101851	Knob - Adjusting	7 33 1	915236	Nut	5 11 1
101853	Spring	5 34 1	915664	Nut - E.S.	7 6 2
102322	Bumper - Rubber	7 24 2	920257	Washer - Special	3 33 3
102429	Bracket - Left Rear	7 21 1	926671	Bolt - S.T. (Model 78345)	5 8
102430	Bracket - Rt. Rear	7 1 1	933156	Pin - Spirol	7 32 1
102570	Shaft - Front	7 43 1	933504	Hairpin	7 20 1
102574	Bracket - Rt. Front	7 12 1	960150	Bolt - Whizlock	5 9 8
102575	Bracket - Left Front	7 26 1	971015	O-Ring	3 23 3
102582	Cover - Belt	7 39 1	979360	Spacer - Transport Stop	7 11 2
102654	Quadrant	5 17 1	54-9220	Decal - Danger	3 36 1
102742	Belt - Drive	7 41 1	66-1340	Decal - Danger	3 41 1
102809	Nut	7 2 4	76-4070	Decal - Danger	3 42 1
103712	Grip	5 36 1	88-2720	Rod - Lift	7 19 1
104974	Pulley - V-Idler	7 35 1	302-5	Fitting - Grease	3 22 3
104975	Pulley - Flat Idler	7 37 1	321-4	Bolt	5 15 5
105797	E-Ring	7 27 2	322-3	Bolt (Model 78360)	5 5 2
106067	Cup - Spindle	3 28 3	323-7	Bolt	3 2 1
106068	Spacer - Blade	3 27 3	323-7	Bolt	3 13 1
106077	Blade (Model 78345)	3 30 3	323-9	Bolt	3 12 1
106078	Blade (Model 78360)	3 30 3	323-24	Bolt	5 50 1
106120	Bar - Idler Support	3 10 1	3220-6	Nut - Jam	3 14 3
106748	Decal - Height Adj. & Belt	3 37 1	3220-7	Nut - Jam	3 31 3
106753	Decal - Height Adj. & Belt	3 38 1	3230-3	Bolt - Carriage	7 25 4
107026	Cover - Belt R.H.	5 40 1	3231-2	Bolt - Carriage	5 7 1
107027	Cover - Belt L.H.	5 3 1	3231-2	Bolt - Carriage	7 15 4
107028	Cover - Belt R.H.	5 1 1	3231-2	Bolt - Carriage	5 19 2
107029	Cover - Belt L.H.	5 1 1	3231-25	Bolt - Carriage	7 5 8
107030	Support - Deck	5 2 1	3231-25	Bolt - Carriage	5 27 4
107674	Spacer - Bushing	3 11 2	3232-3	Bolt	7 14 2
107675	Washer - Special	3 32 2	3253-8	Washer - Lock	3 17 3
108571	Spring - Washer	7 34 1	3253-21	Washer - Lock	3 3 1
108798	Roller	5 12 5	3256-3	Washer	7 23 4
109966	Bearing - Ball	3 19 6	3256-24	Washer	7 30 1
109967	Pulley - Outside	3 2 2	3256-24	Washer	3 39 2
110146	Pulley - Outside	3 5 2	3256-26	Washer - Flat	5 51 1
110147	Pulley - Center	3 6 1	3256-28	Washer - Special	3 29 3
110148	Pulley - Center	3 1 1	3272-6	Pin - Cotter	7 45 1
110172	Spindle Assembly	3 16 3	3272-10	Pin	5 46 1
110269	Leveler	7 16 1	3272-12	Pin - Cotter	7 44 2
110506	Wheel	5 22 2	3272-21	Pin - Cotter	5 13 5
110837	Bracket - Pivot	5 25 2	3296-29	Nut - E.S.	7 22 4
110847	Shaft - Roller	5 14 5	3296-29	Nut - E.S. (Model 78360)	5 6 2
111044	Spacer	7 3 4	3296-39	Nut - E.S.	3 7 3
112425	Pulley - Flat Idler	3 1 1	3296-39	Nut - E.S.	5 8 1
112674	Shaft - Spindle	3 21 3	3296-39	Nut - E.S.	7 13 8
112895	Pulley - Flat Idler	3 4 1	3296-39	Nut - E.S.	7 17 1
114568	Housing - Spindle	3 20 3	3296-39	Nut - E.S.	5 28 8
114647	Wrench - Spindle	3 40 1	3296-42	Nut - E.S.	5 16 5
115056	Plate (Model 78360)	7 9 1	32120-42	Ring - Internal Snap	3 26 3
115064	Support - Gage Wheel	5 33 1	32146-2	Nut - Eslok	5 24 2

*Not Illustrated