



LX468 Lawn Tractor

Model No. 13AP61RH048 - 1C108H20348 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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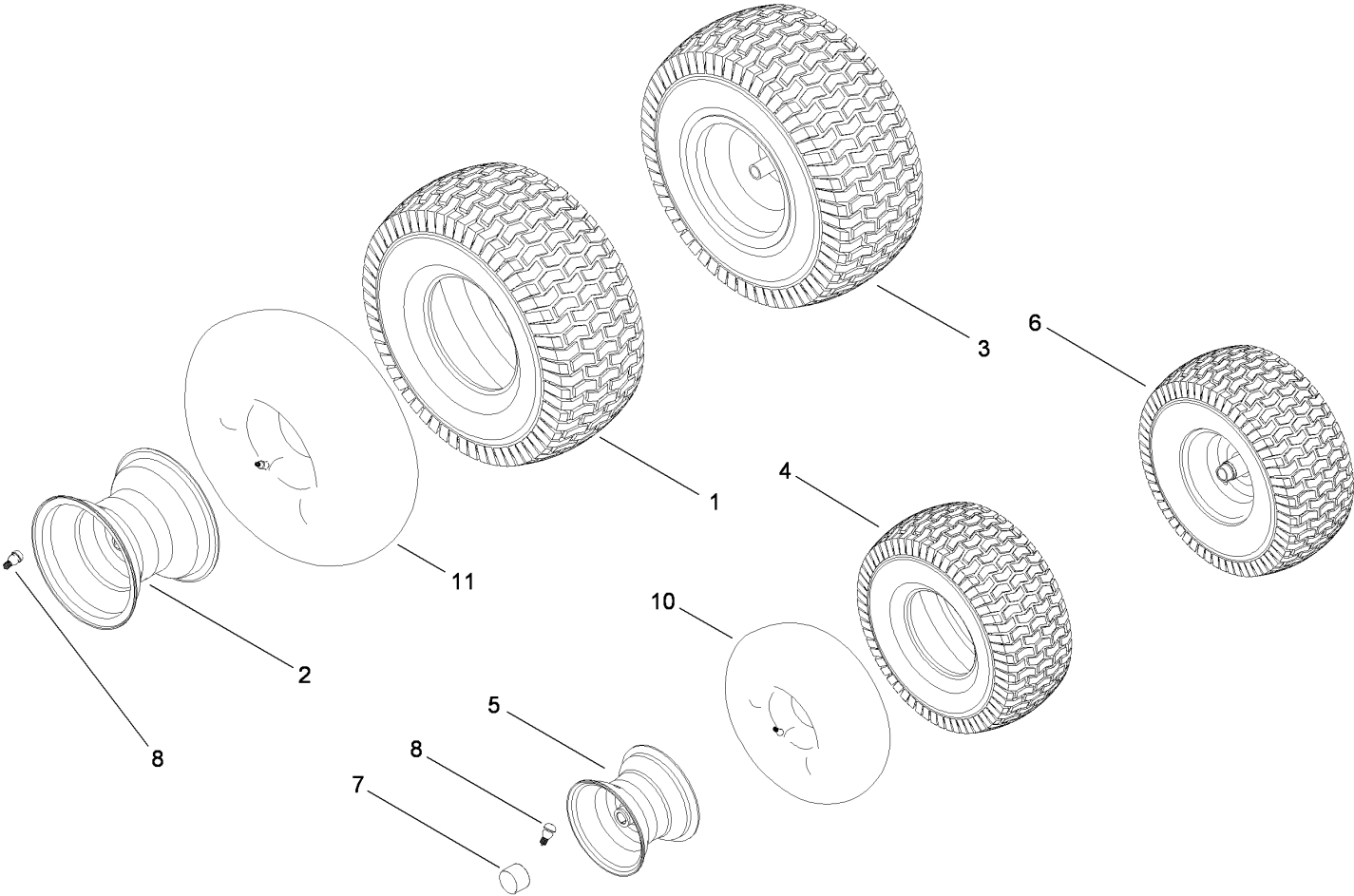
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

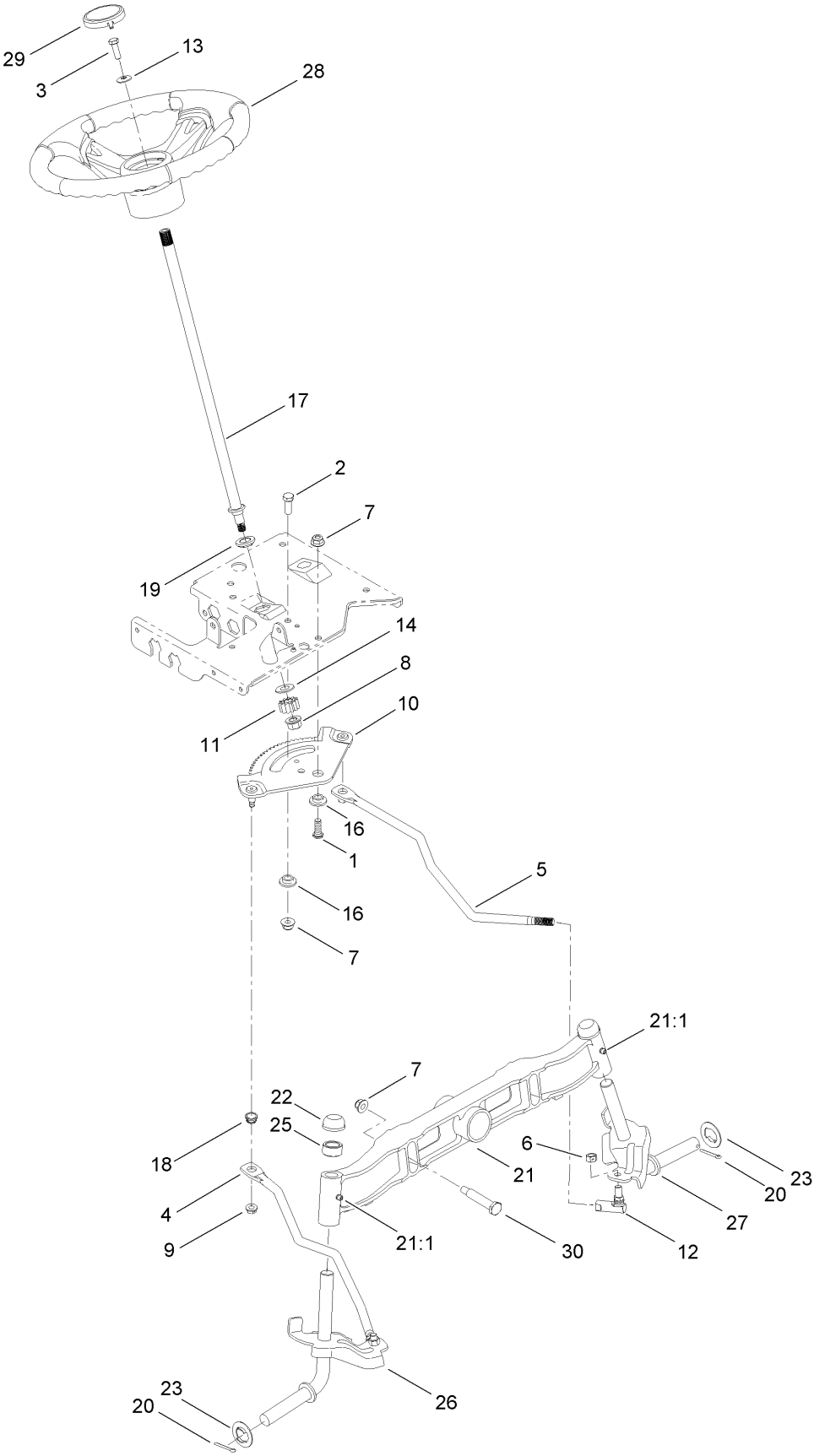
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Kohler dealer



Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description				
1	112-0608	1	Tire-Turf				
2	112-6093	1	Rim-Wheel, Rear				
3	112-0531	1	Wheel ASM				
4	112-0576	1	Tire-Front				
5	112-0468	1	Rim-Wheel, Front				
6	112-0491	1	Front Wheel ASM				
7	112-5968	1	Cap-Hub				
8	112-0503	1	Valve-Air, Tubeless				
10	232-39	1	Tube-Inner				
11	93-3893	1	Tube-Inner				

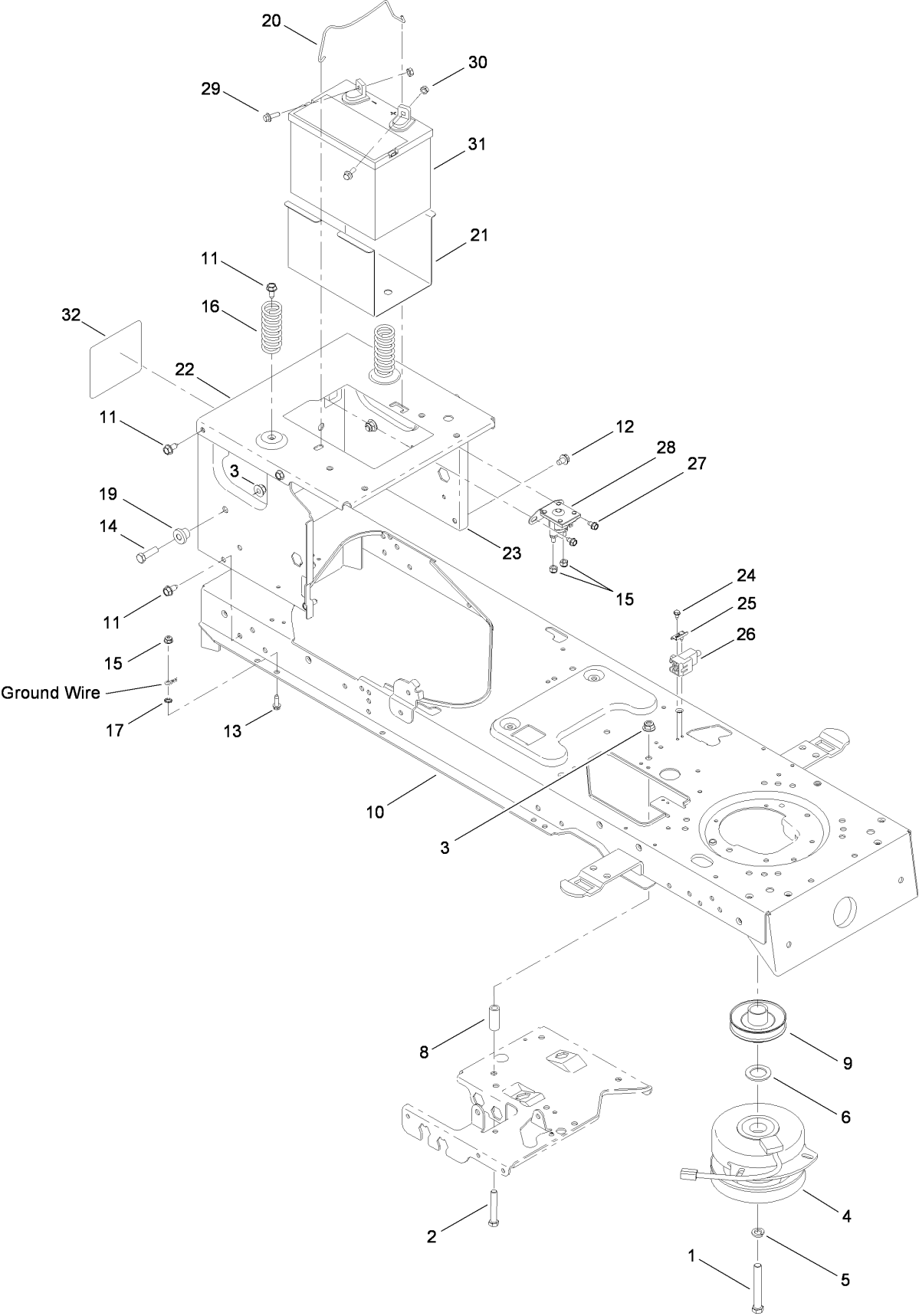
Steering and Front Axle Assembly



Steering and Front Axle Assembly

Ref	Part No.	Qty.	Description				
1	112-0631	1	Screw-HH				
2	112-0492	1	Screw-HH				
3	112-0473	1	Screw-HH				
4	112-0355	1	Link-Drag, RH				
5	112-0346	1	Link-Drag, LH				
6	112-0483	1	Nut-Hex, Lock				
7	112-0668	1	Nut-Lock, Flange				
8	112-0859	1	Nut-Lock, Flange				
9	112-0511	1	Nut-Lock, Flange				
10	112-0862	1	Gear-Steering				
11	112-0863	1	Gear-Pinion, Steering				
12	112-0917	1	Ball Joint ASM				
13	112-0924	1	Washer-Flat				
14	112-0925	1	Washer-Flat				
16	112-0881	1	Spacer-Shoulder				
17	112-6097	1	Shaft-Steering				
18	112-0929	1	Bushing				
19	112-6098	1	Bearing-Flange, Hex				
20	112-0860	1	Pin-Cotter				
21	112-6099	1	Pivot-Axle, Cast Iron				
21:1	112-0926	1	Fitting-Grease				
22	112-0323	1	Cap				
23	112-5972	1	Washer-Flat				
25	112-6136	1	Spacer				
26	112-6015	1	RH Axle ASM				
27	112-6016	1	LH Axle ASM				
28	112-0438	1	Wheel-Steering, Softgrip				
29	112-3734	1	Cap-Wheel, Steering				
30	112-0699	1	Bolt-Shoulder				

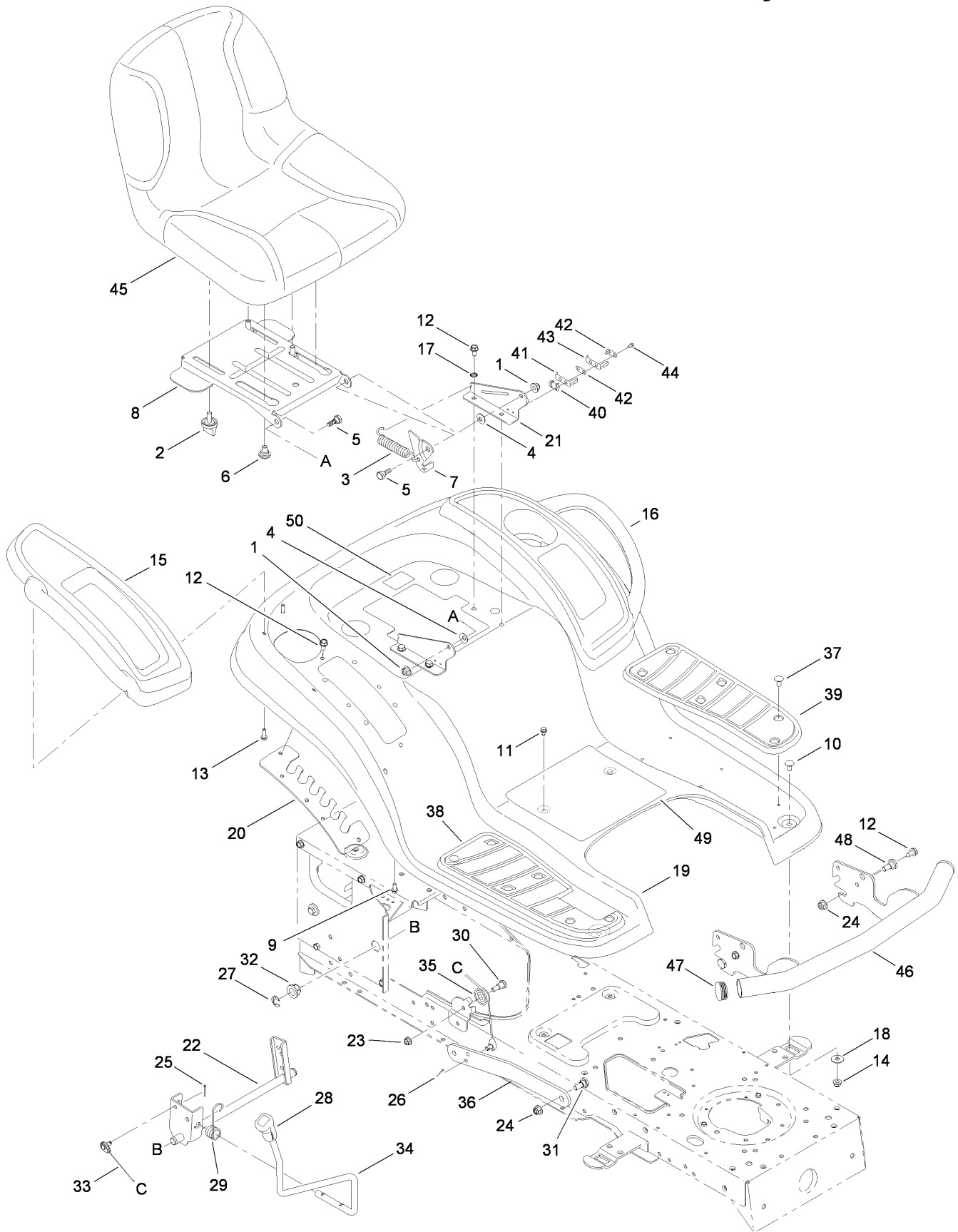
Frame, Battery and Electric PTO Assembly



Frame, Battery and Electric PTO Assembly

Ref	Part No.	Qty.	Description				
1	112-0561	1	Screw-HH				
2	112-0700	1	Screw-HH				
3	112-0668	1	Nut-Lock, Flange				
4	112-6044	1	Clutch-Electric				
5	112-0428	1	Washer-Lock				
6	112-0420	1	Washer-Flat				
8	112-0433	1	Spacer				
9	112-6045	1	Pulley-Engine				
10	112-5974	1	Lower Frame ASM				
11	112-6070	1	Screw-TAP				
12	112-0676	1	Screw-TAP				
13	112-0587	1	Screw-TAP				
14	112-0557	1	Screw-HH				
15	112-0636	1	Nut-Lock, Flange				
16	112-0501	1	Spring-Compression				
17	112-0703	1	Washer-Lock, External				
19	112-0661	1	Spacer-Shoulder				
20	112-0581	1	Rod-Holddown, Battery				
21	112-0570	1	Tray-Battery				
22	112-0647	1	Bracket-Frame, Seat				
23	112-6107	1	Frame-Upper				
24	112-0651	1	Screw-TAP				
25	112-0671	1	Plate-Switch				
26	112-0455	1	Switch-Interlock				
27	112-0524	1	Screw-HWHTF				
28	112-6073	1	Solenoid-12V, 2 Post 2 Tab				
29	112-1070	1	Bolt-Carriage				
30	112-0546	1	Nut-Sems				
31	112-0425	1	Battery-245, Cca (Dry Flat Top)				
32	112-1284	1	Decal				

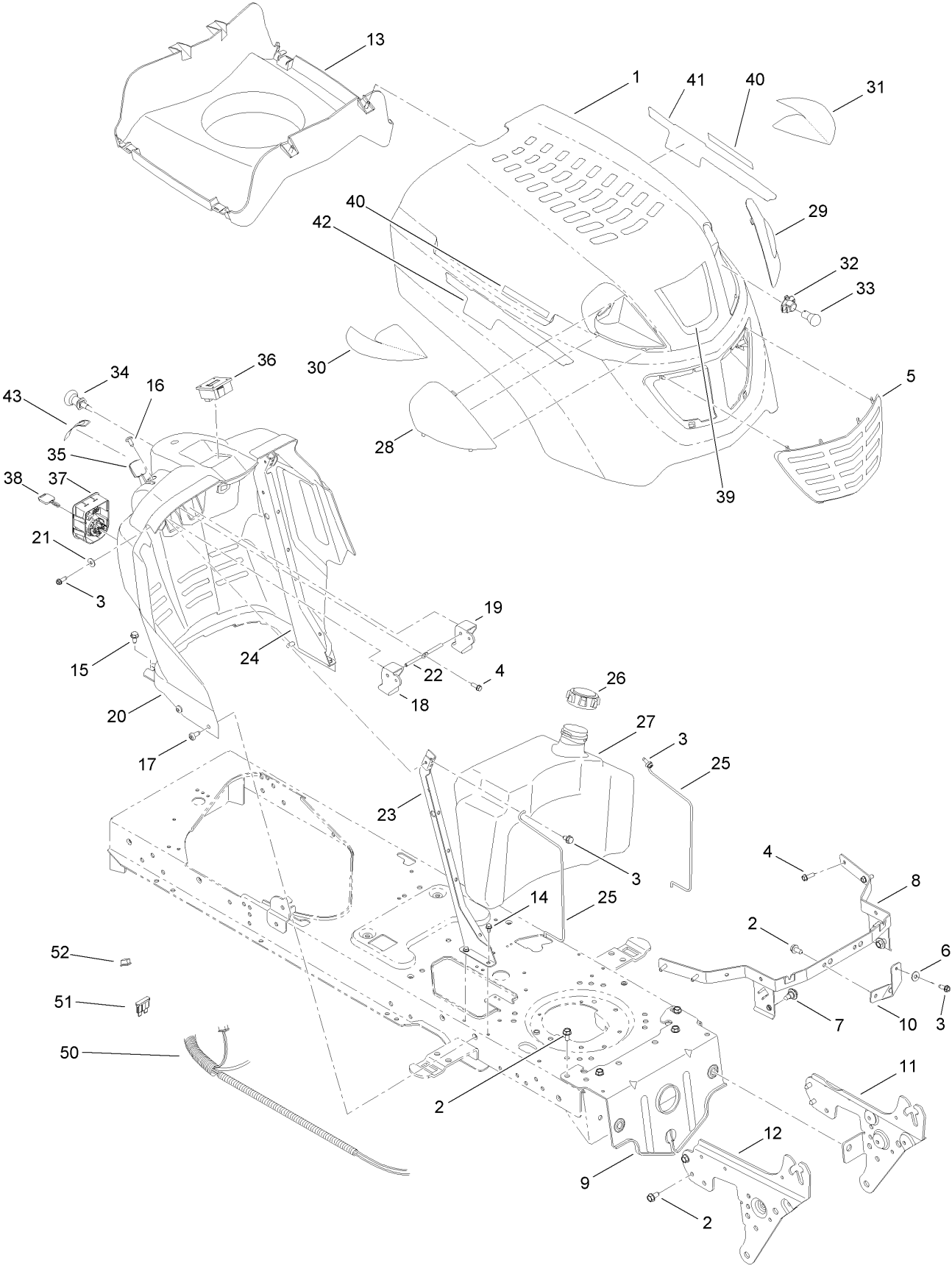
Seat, Fender and Deck Lift Assembly



Seat, Fender and Deck Lift Assembly

Ref	Part No.	Qty.	Description				
1	112-0650	1	Nut-Lock, Flange				
2	112-0409	1	Knob				
3	112-0616	1	Spring-Extension				
4	112-0435	1	Washer-Bell				
5	112-0575	1	Bolt-Shoulder				
6	112-0554	1	Bolt-Shoulder				
7	112-0646	1	Bracket-Lift, LH				
8	112-6113	1	Bracket-Pivot, Seat				
9	112-6140	1	Screw				
10	112-0426	1	Bolt-CARR				
11	112-0524	1	Screw-HWHTF				
12	112-6070	1	Screw-TAP				
13	112-0509	1	Screw-TAP				
14	112-0650	1	Nut-Lock, Flange				
15	112-0471	1	Cover-Fender, RH				
16	112-6065	1	Fender-LH				
17	112-0517	1	Washer-Lock, External				
18	112-0582	1	Washer-Flat				
19	112-0697	1	Fender				
20	112-0629	1	Bracket-Adjusting, Lift				
21	112-6046	1	Bracket-Mount, Seat				
22	112-5969	1	Lift Shaft ASM				
23	112-0650	1	Nut-Lock, Flange				
24	112-0668	1	Nut-Lock, Flange				
25	112-0459	1	Pin-Cotter				
26	112-0568	1	Pin-Cotter				
27	112-0586	1	Ring-E				
28	112-0585	1	Grip-Handle				
29	112-0477	1	Spring-Torsion				
30	112-0443	1	Bolt-Shoulder				
31	112-0442	1	Bolt-Shoulder				
32	112-0347	1	Bearing-Flange				
33	112-0374	1	Cable-Lift				
34	112-5970	1	Handle-Lift				
35	112-0502	1	Pulley-Roller				
36	112-6165	1	Arm-Lift				
37	112-0549	1	Clip-Ratchet, Fastener				
38	112-0540	1	Pad-Foot, RH				
39	112-0545	1	Pad-Foot, LH				
40	112-0637	1	Plate-Boss, Insulator				
41	112-0532	1	Switch-Spring, Inner				
42	112-0635	1	Plate-Insulator				
43	112-0529	1	Switch-Spring				
44	112-0626	1	Screw-HWHTF				
45	112-6018	1	Seat-Medium Back				
46	112-0954	1	Bumper ASM				
47	112-5968	1	Cap-Hub				
48	112-0565	1	Bolt-Shoulder				
49	112-6161	1	Decal-Instructions, Operator				
50	112-6158	1	Decal-Service				

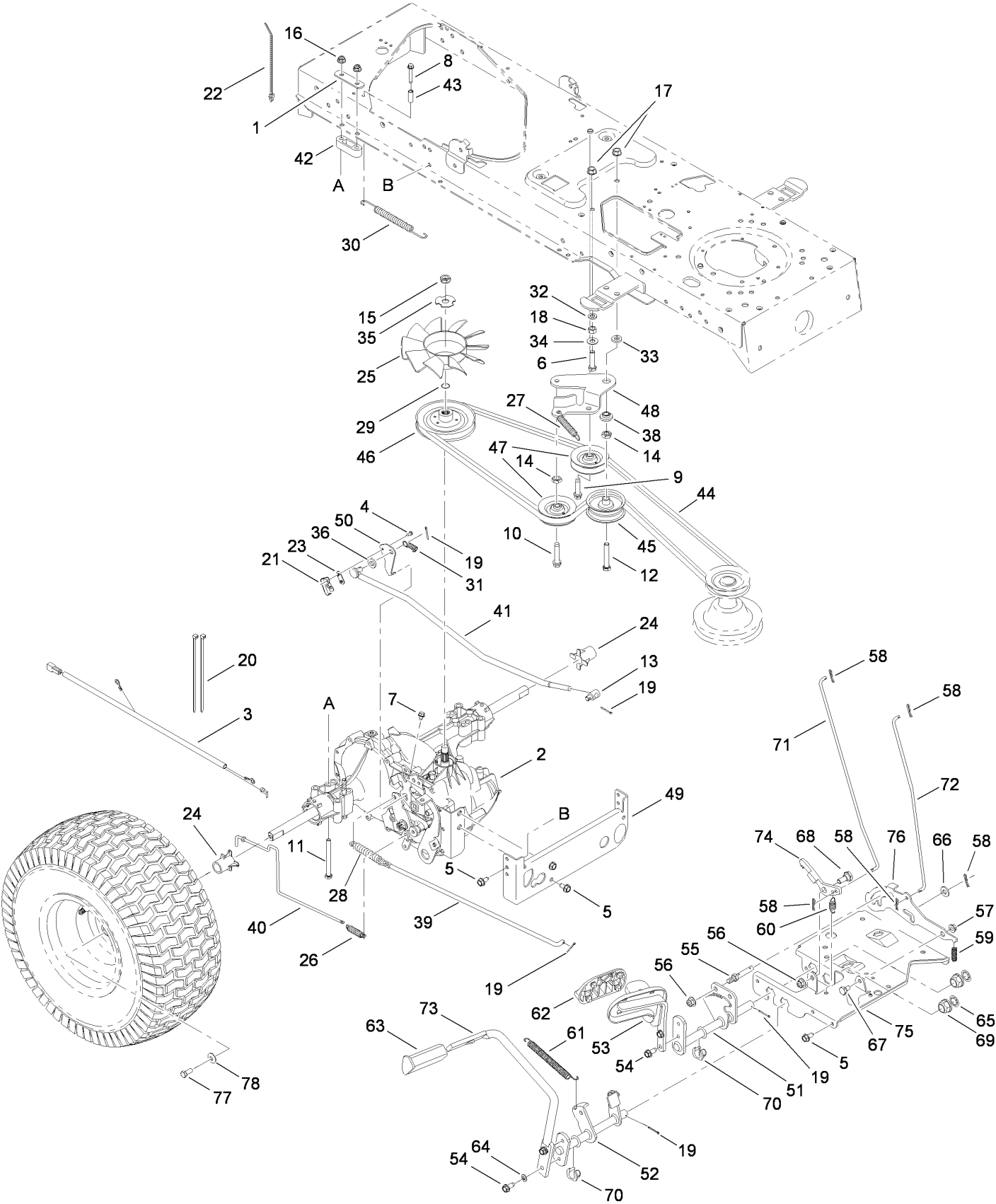
Fuel Tank, Hood and Dash Assembly



Fuel Tank, Hood and Dash Assembly

Ref	Part No.	Qty.	Description				
1	112-0444	1	Hood				
2	112-6070	1	Screw-TAP				
3	112-0587	1	Screw-TAP				
4	112-0509	1	Screw-TAP				
5	112-0381	1	Grill				
6	112-3695	1	Washer-Flat				
7	112-6128	1	Bolt-Shoulder, TAP				
8	112-5985	1	Bracket-Pivot				
9	112-6127	1	Bracket-Pivot				
10	112-5986	1	Bracket-Support, Hood				
11	112-6126	1	Bracket-Pivot, Support (LH)				
12	112-6125	1	Bracket-Pivot, Support (RH)				
13	112-6141	1	Plenium Hood				
14	112-0524	1	Screw-HWHTF				
15	112-0676	1	Screw-TAP				
16	112-0550	1	Screw-TAP				
17	112-0563	1	Screw-TAP				
18	112-0526	1	Lever-Cruise				
19	112-0580	1	Lever-Brake				
20	112-0536	1	Dash-PTO, Electric				
21	112-0485	1	Washer-Spring				
22	112-0604	1	Rod-Lever, Bent				
23	112-6122	1	Support-Dash, RH				
24	112-6121	1	Support-Dash, LH				
25	112-0678	1	Rod-Support				
26	112-6120	1	Cap-Fuel				
27	112-5987	1	Fuel-Tank, 3 Gallon				
28	112-0447	1	Lens-RH				
29	112-0446	1	Lens-LH				
30	112-5810	1	Reflector-RH				
31	112-5811	1	Reflector-LH				
32	112-0408	1	Socket-Headlight				
33	112-0402	1	Lamp-12V, Miniature				
34	112-0310	1	Cable Control ASM (W/Choke Knob)				
35	112-6166	1	Cable-Throttle				
36	112-6117	1	Meter-Hour				
37	112-6116	1	Module-Switch, Ignition				
38	112-6115	1	Key-Ignition				
39	112-3716	1	Decal-Hood				
40	112-6162	1	Decal				
41	112-5952	1	Decal-Hood, Left Side				
42	112-5953	1	Decal-Hood, Right Side				
43	112-1272	1	Decal-Throttle, Dash				
50	112-6188	1	Wire-Harness				
51	112-5943	1	Fuse-20 Amp				
52	112-5921	1	Relay				

Transmission and Belt Assembly

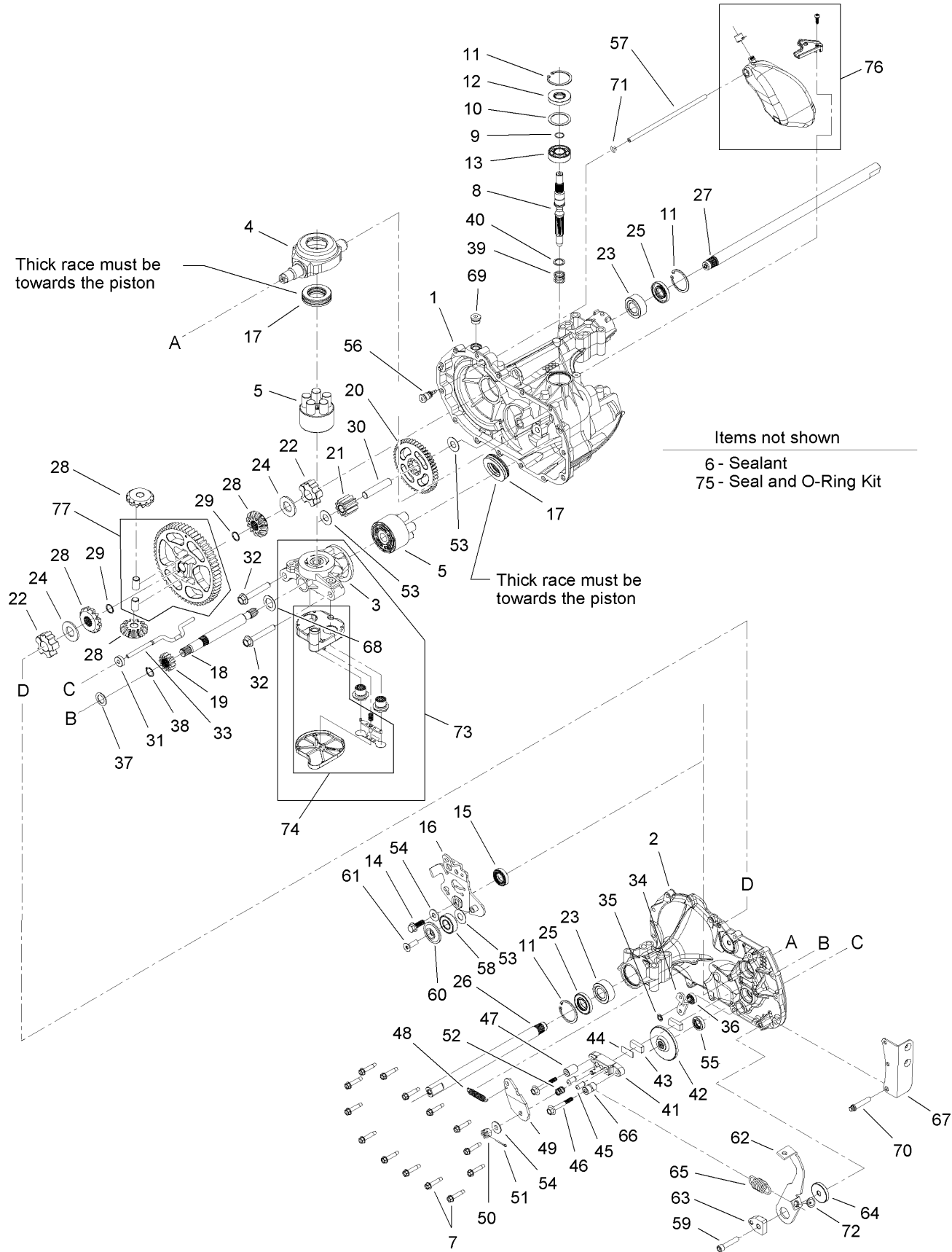


Transmission and Belt Assembly

Ref	Part No.	Qty.	Description
1	112-0628	1	Bracket-Mounting, Transmission
2	112-6019	1	Hydro Transmission ASM
3	112-6020	1	Harness ASM
4	112-0626	1	Screw-HWHTF
5	112-6070	1	Screw-TAP
6	112-0578	1	Screw-HH
7	112-6022	1	Screw-TAP
8	112-0843	1	Screw-HWH
9	112-0469	1	Screw-TAP
10	112-6143	1	Screw-TAP
11	112-0667	1	Screw-HH
12	112-0700	1	Screw-HH
13	112-0908	1	Ferrule
14	112-0493	1	Nut-Jam
15	112-6144	1	Nut-Jam
16	112-0650	1	Nut-Lock, Flange
17	112-0385	1	Nut-Lock, Flange
18	112-0668	1	Nut-Lock, Flange
19	112-0568	1	Pin-Cotter
20	112-0527	1	Tie-Cable
21	112-0602	1	Switch-Spring, Short
22	112-0866	1	Tie-Cable
23	112-0625	1	Plate-Insulator
24	112-6025	1	Sleeve
25	112-6145	1	Fan
26	112-6027	1	Spring-Extension
27	112-0873	1	Spring-Extension
28	112-0350	1	Spring-Extension
29	112-6028	1	Ring-Wire
30	112-6029	1	Spring-Extension
31	112-0875	1	Spring-Extension
32	112-0415	1	Washer-Lock
33	112-0920	1	Washer-Flat
34	112-0572	1	Washer-Flat
35	112-6146	1	Washer-Lock
36	112-0544	1	Washer-Flat
38	112-0345	1	Spacer-Shoulder
39	112-6030	1	Rod-Brake
40	112-6031	1	Rod-Hydro
41	112-6032	1	Rod-Control
42	112-0673	1	Spacer-Transaxle
43	112-0644	1	Spacer
44	112-6147	1	Belt-V
45	112-0313	1	Pulley-Idler, Flat
46	112-6148	1	Pulley-Input
47	112-6149	1	Pulley-Idler, Y Type
48	112-0525	1	Bracket-Idler, Center Double
49	112-6034	1	Bracket-Torq, Transmission
50	112-6035	1	Bracket-Actuator
51	112-0850	1	Control ASM
52	112-5998	1	Speed Control ASM
53	112-0851	1	Control Pedal ASM

Ref	Part No.	Qty.	Description
54	112-0395	1	Screw-HWH
55	112-0599	1	Pin
56	112-0668	1	Nut-Lock, Flange
57	112-0511	1	Nut-Lock, Flange
58	112-0459	1	Pin-Cotter
59	112-0506	1	Spring
60	112-0510	1	Spring-Extension
61	112-0348	1	Spring-Extension
62	112-0543	1	Pad-Pedal
63	112-6001	1	Pad-Brake
64	112-0366	1	Washer-Lock
65	112-0339	1	Washer-Flat
66	112-0541	1	Washer-Flat
67	112-0542	1	Bolt-Shoulder
68	112-0442	1	Bolt-Shoulder
69	112-0347	1	Bearing-Flange
70	112-0387	1	Bearing-Flange, Hex (Split)
71	112-6150	1	Rod-Brake, Lock
72	112-0662	1	Rod-Control, Cruise
73	112-6005	1	Pedal-Brake
74	112-6004	1	Latch-Cruise
75	112-0681	1	Bracket-Support, Steering
76	112-5812	1	Bracket-Lockout
77	112-0551	1	Screw-HH
78	112-0435	1	Washer-Bell

Transmission Assembly No. 112-6019

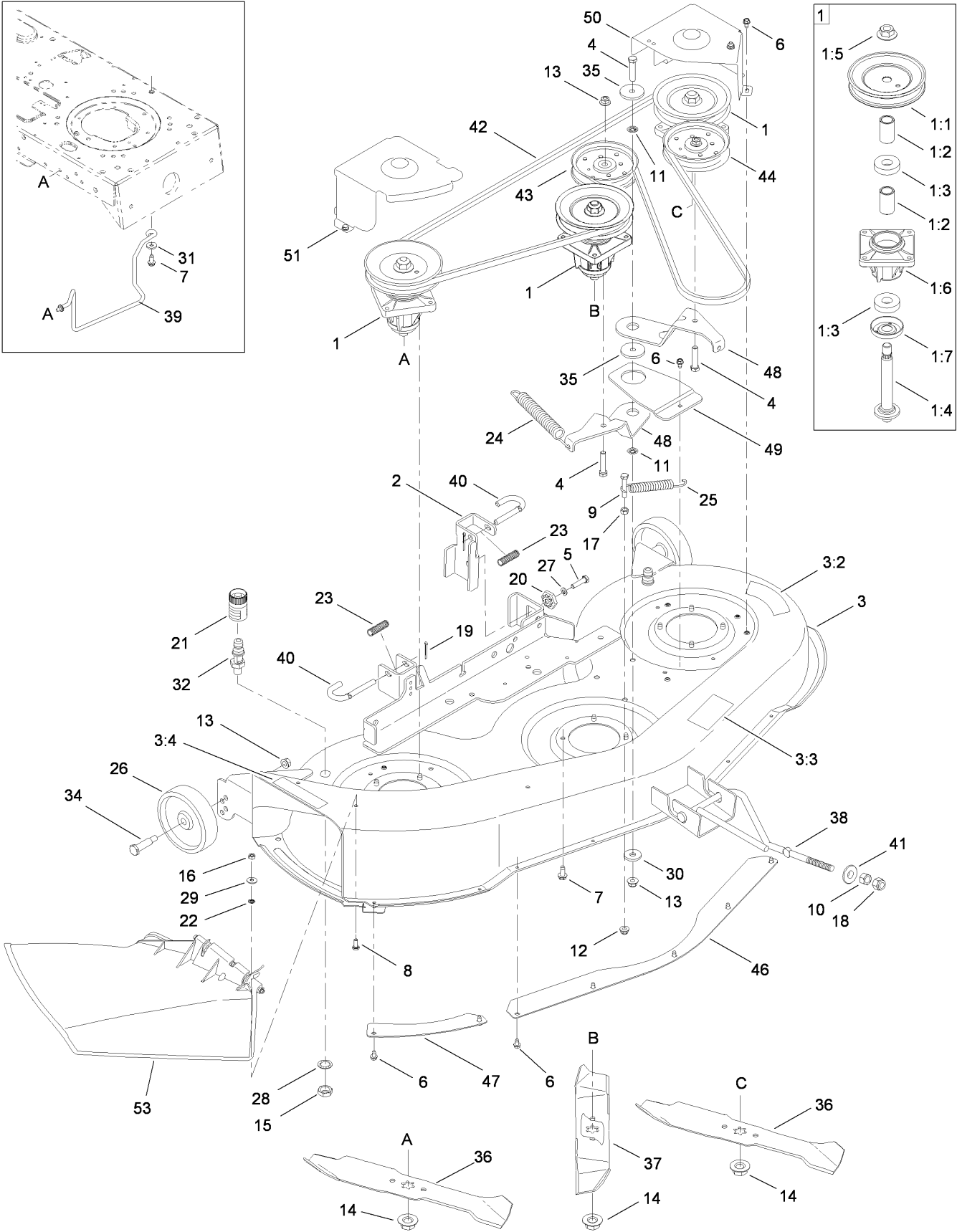


Transmission Assembly No. 112-6019

Ref	Part No.	Qty.	Description
1	104-5301	1	Main Housing ASM
2	104-5302	1	Side Housing ASM
3	104-5303	1	Center Section ASM
4	104-5304	1	Swashplate-Trunnion
5	103-2666	2	Cylinder Block Kit
6	104-2147	1	Sealant
7	104-5305	14	Screw-HHF
8	104-5306	1	Shaft-Input
9	104-5307	1	Ring-Retaining
10	104-5308	1	Spacer
11	104-5309	3	Ring-Retaining
12	104-5310	1	Seal-Lip
13	104-5311	1	Bearing-Ball
14	104-5312	1	Screw-HF
15	104-5313	1	Seal-Lip
16	112-6190	1	Control-Arm
17	94-6922	2	Bearing-Thrust
18	104-5315	1	Shaft-Motor
19	104-5316	1	Gear-Pinion, 13T
20	104-5317	1	Gear
21	104-5318	1	Gear-Jackshaft, 10T
22	104-5320	2	Bearing-Sleeve
23	104-5321	2	Bearing-Sleeve, Outboard
24	94-1943	2	Washer
25	104-5322	2	Seal-Lip
26	112-6191	1	Axle-Shaft
27	112-6192	1	Axle-Shaft
28	112-6193	1	Miter Gear Kit
29	104-5328	2	Ring-Retaining, Spiral
30	104-5329	1	Pin-Jackshaft
31	104-5330	1	Magnet-Ring
32	94-6926	2	Bolt
33	104-5335	1	Rod-Actuator, Bypass
34	104-5336	1	Arm-Bypass
35	104-5337	1	Ring-Retaining
36	104-5338	1	Seal-Lip
37	104-5339	1	Washer-Flat
38	104-5340	1	Ring-Retaining
39	94-1936	1	Spring-Block
40	94-1937	1	Washer-Thrust, Block
41	104-5343	1	Yoke-Brake
42	104-5344	1	Rotor-Brake
43	104-2171	2	Puck-Brake
44	104-2181	1	Puck-Plate
45	104-2176	2	Pin-Brake
46	104-5345	2	Screw-HF
47	104-2180	1	Spacer
48	112-6194	1	Spring Kit
49	112-6195	1	Brake-Arm
50	93-3807	1	Nut-Castle
51	3272-7	1	Pin-Cotter
52	104-2188	1	Spring-Brake, Anti Drag

Ref	Part No.	Qty.	Description
53	94-1933	3	Washer
54	5-4460	2	Washer-Pivot
55	104-5347	1	Seal-Oil
56	104-5349	1	Fitting-Sae
57	104-5350	1	Hose-Expansion, Tank
58	104-2156	1	Bearing
59	104-2155	1	Screw
60	104-2157	1	Spacer-Locating
61	104-2158	1	Screw-Countersunk
62	112-6196	1	Return-Arm
63	104-2119	1	Puck-Adjusting
64	112-6197	1	Washer-Flat
65	104-5356	1	Spring-Extension
66	104-5357	1	Spacer
67	112-6198	1	Bracket-Torque
68	104-5360	1	Washer-Shaft, Motor
69	104-2189	1	Plug-Thread, Straight
70	104-2148	1	Screw-TTH
71	104-5361	1	O-Ring
72	104-5363	1	Guide-Spring
73	106-6522	1	Center Section Filter Bypass ASM
74	106-6523	1	Filter ASM
75	104-5368	1	Seal Kit
76	104-5369	1	Expansion Tank Kit
77	112-6199	1	60T Bull Gear Differential Kit (W/Pin)

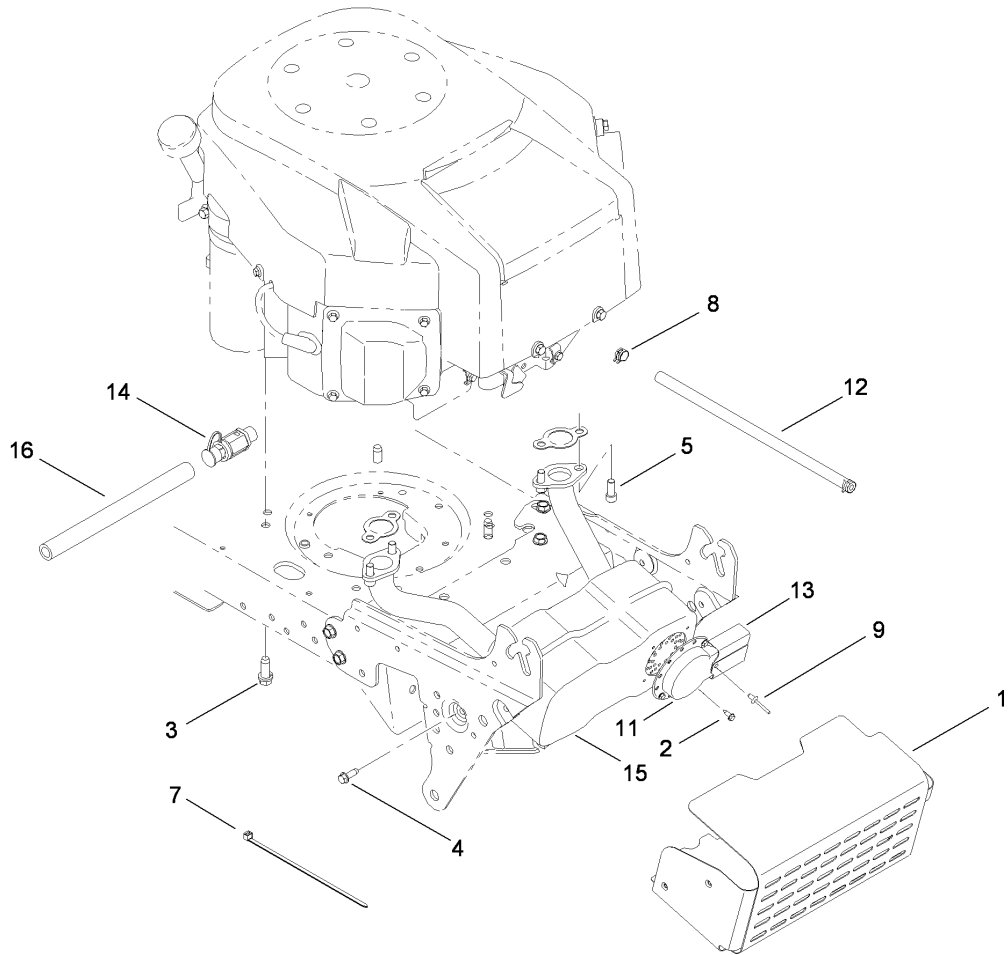
46 Inch Deck Assembly (Electric PTO)



46 Inch Deck Assembly (Electric PTO)

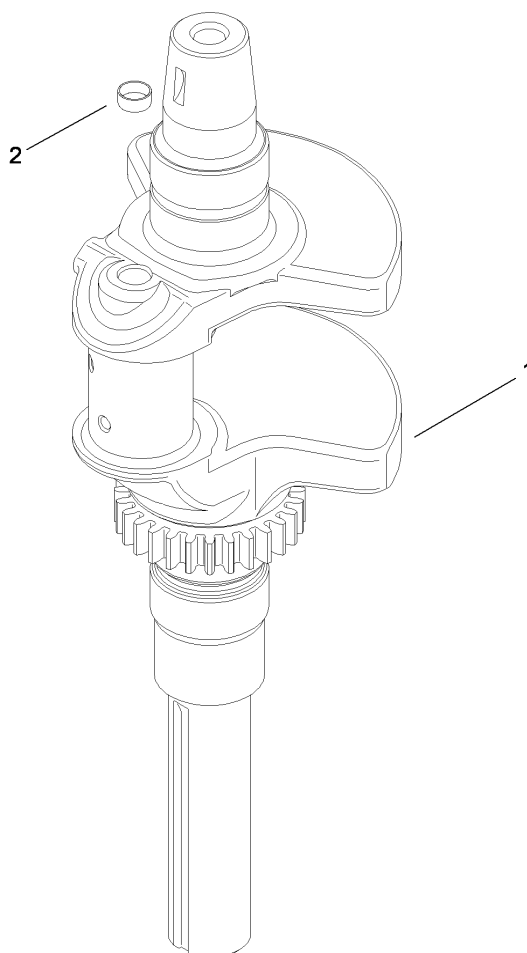
Ref	Part No.	Qty.	Description
1	112-6167	1	Pulley Spindle ASM
1:1	112-0382	1	Pulley-Deck
1:2	112-0654	1	Spacer
1:3	112-0377	1	Bearing-Ball
1:4	112-6177	1	Shaft-Spindle
1:5	112-0330	1	Nut-Flange, Hex
1:6	112-6157	1	Housing-Spindle
1:7	112-5923	1	Bearing-Shoulder
2	112-0413	1	LH Hanger Bracket ASM
3	112-6168	1	Deck ASM
3:2	112-1267	1	Decal-Danger
3:3	112-6178	1	Decal-Belt Routing
3:4	112-1265	1	Decal-Danger
4	112-0513	1	Screw-HH
5	112-0373	1	Screw-HH
6	112-0524	1	Screw-HWHTF
7	112-0395	1	Screw-HWH
8	112-0499	1	Screw-HH
9	112-0590	1	Screw-HH
10	112-0458	1	Nut-Hex
11	112-0440	1	Nut-Push
12	112-0650	1	Nut-Lock, Flange
13	112-0668	1	Nut-Lock, Flange
14	112-0330	1	Nut-Flange, Hex
15	112-0351	1	Nut-Hex
16	112-0522	1	Nut-Hex
17	112-0437	1	Nut-Hex
18	112-0476	1	Nut-Lock, Hex (Nylon)
19	112-0568	1	Pin-Cotter
20	112-0327	1	Gear-Adjustment, Deck
21	112-0916	1	Adapter-Nozzle, Water
22	112-0623	1	Retainer-Bolt
23	112-0406	1	Spring-Compression
24	112-0324	1	Spring-Extension
25	112-6169	1	Spring-Extension
26	112-0337	1	Wheel-Deck, Rear
27	112-0366	1	Washer-Lock
28	112-0643	1	Washer-Lock
29	112-0485	1	Washer-Spring
30	112-0380	1	Washer-Flat
31	112-0544	1	Washer-Flat
32	112-0879	1	Nozzle-Water, Deck
34	112-0334	1	Bolt-Shoulder
35	112-0584	1	Spacer-Shoulder
36	112-0304	1	Blade-16.28 Inch
37	112-0302	1	Blade-14.88 Inch
38	112-6155	1	Rod-Deck
39	112-6170	1	Rod-Keeper, Belt
40	112-0436	1	Pin-Handle, Deck Release
41	112-0641	1	Cup-Pivot, Lift
42	112-6171	1	Belt-Type A
43	112-0314	1	Pulley-Idler

Ref	Part No.	Qty.	Description
44	112-0303	1	Pulley-Idler
46	112-0464	1	Skirt-Center, Deck
47	112-0400	1	Skirt-RH, Deck
48	112-6172	1	Bracket-Idler
49	112-6173	1	Bracket-Support
50	112-6174	1	Cover-Belt
51	112-6175	1	Cover-Belt
53	112-0353	1	Discharge Chute ASM



Engine and Muffler Assembly

Ref	Part No.	Qty.	Description				
1	112-6096	1	Shield-Muffler				
2	112-0626	1	Screw-HWHTF				
3	112-6163	1	Screw-HH, TAP				
4	112-0587	1	Screw-TAP				
5	112-6012	1	Screw-HSH				
7	112-0527	1	Tie-Cable				
8	112-0573	1	Clamp-Hose				
9	112-3741	1	Rivet-Pop				
11	112-0453	1	Deflector-Muffler				
12	112-0720	1	Hose-Fuel				
13	112-0730	1	Deflector-Muffler, Long				
14	112-6094	1	Drain-Oil				
15	112-6164	1	Muffler-Twin				
16	112-0553	1	Hose-Drain				



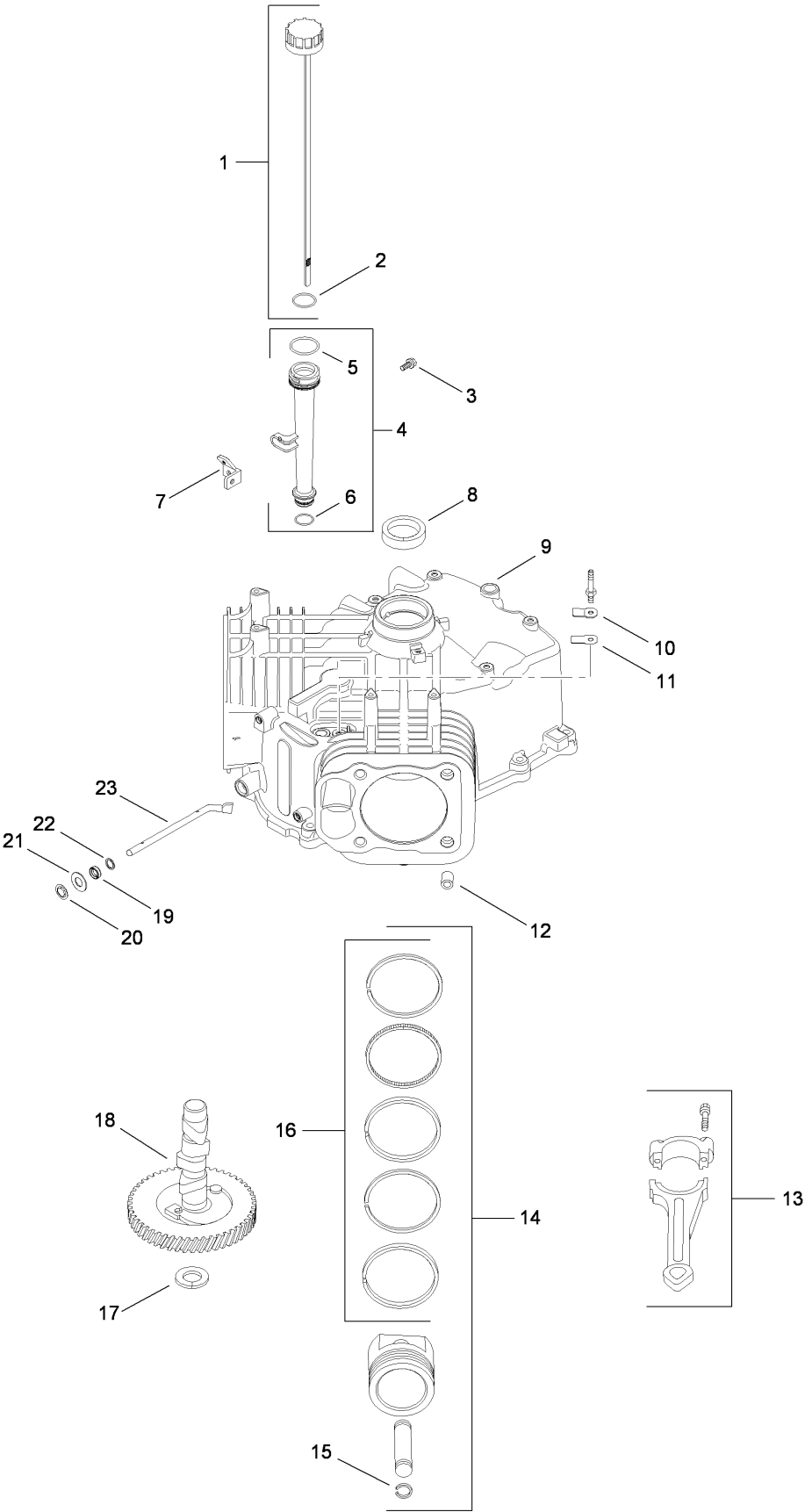
Crankshaft Assembly

Kohler SV715-0016

Ref	Part No.	Qty.	Description
❸1	32 014 04-S	1	Crankshaft (Includes 2)
❸2	52 139 09-S	1	Plug-Cup

Crankcase Assembly

Kohler SV715-0016



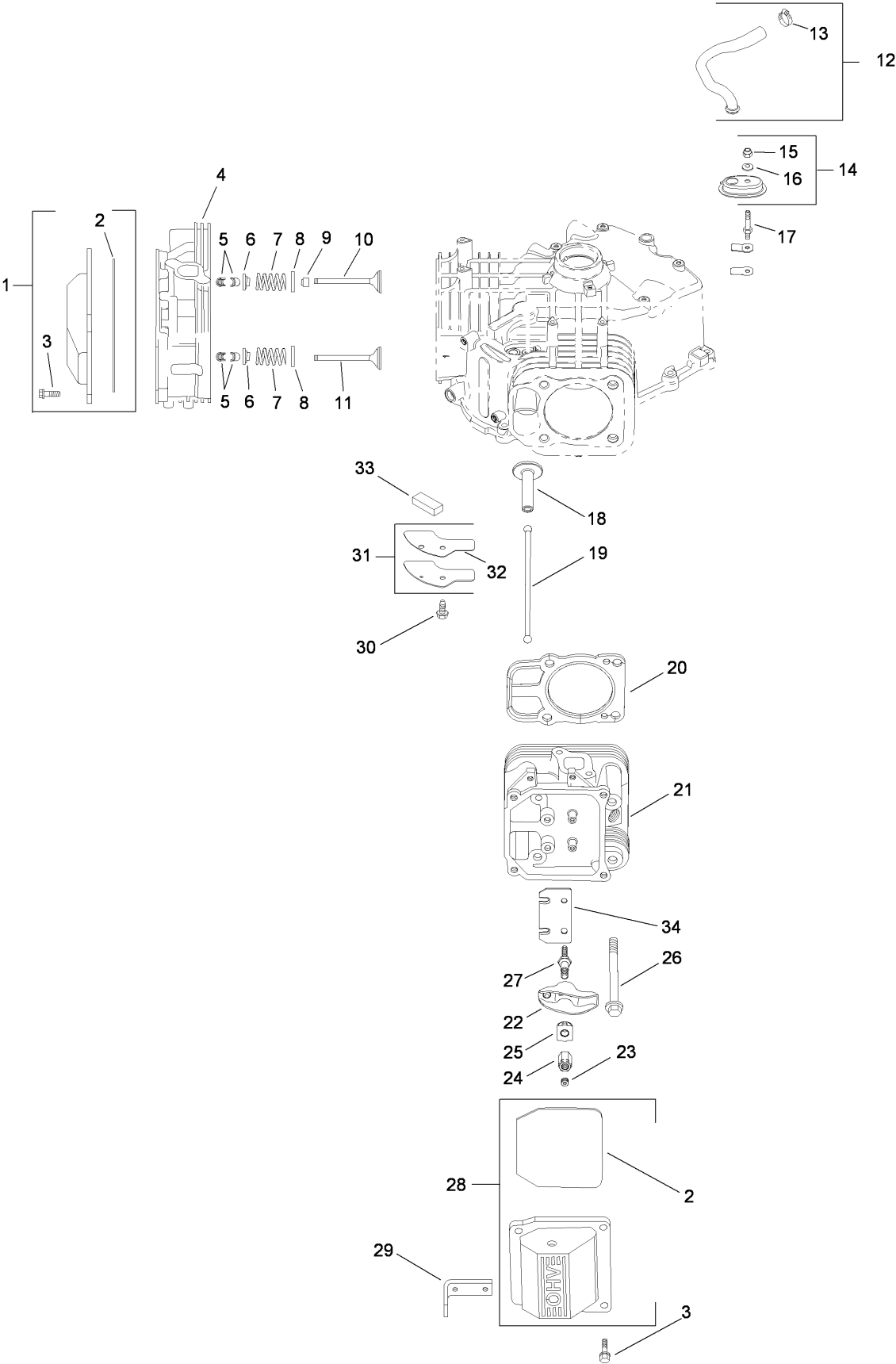
Crankcase Assembly

Kohler SV715-0016

Ref	Part No.	Qty.	Description				
③1	32 028 01-S	1	Dipstick ASM (Includes 2)				
③2	25 153 02-S	1	O-Ring				
③3	M-545013-S	1	Screw-Flg, Thd Frm (M5X0.8X13)				
③4	12 123 04-S	1	Oil Fill Tube Kit (Includes 5-6)				
③5	12 153 02-S	1	O-Ring				
③6	12 153 01-S	1	O-Ring				
③7	24 126 19-S	1	Bracket-Tube, Oil Fill				
③8	24 032 01-S	1	Seal-Oil				
②③9		1	Crankcase (Use Short Block)				
③10	24 018 04-S	1	Retainer-Reed, Breather				
③11	12 402 02-S	1	Reed-Breather				
③12	24 380 16-S	6	Pin-Locating				
③13	24 067 16-S	2	Rod-Connecting (STD)				
③14	32 874 06-S	2	Piston Kit W/Ring Set (STD) (Includes 15-16)				
③14	32 874 08-S	1	Piston Kit W/Ring Set (.25)				
③14	32 874 09-S	1	Piston Kit W/Ring Set (.08)				
③15	24 018 01-S	4	Retainer-Pin, Piston				
③16	24 108 11-S	2	Ring Set (STD And .08)				
③16	24 108 06-S	1	Ring Set (.25)				
③17	12 422 07-S	1	Shim-Camshaft (White .028)				
③17	12 422 08-S	1	Shim-Camshaft (Blue .03)				
③17	12 422 09-S	1	Shim-Camshaft (Red .032)				
③17	12 422 10-S	1	Shim-Camshaft (Yellow .034)				
③17	12 422 11-S	1	Shim-Camshaft (Green .036)				
③17	12 422 12-S	1	Shim-Camshaft (Gray .038)				
③17	12 422 13-S	1	Shim-Camshaft (Black .04)				
③18	32 012 01-S	1	Camshaft Kit (Includes 25 357 14-S)				
③19	28 032 09-S	1	Seal-Cross Shaft, Governor				
③20	24 018 09-S	1	Retainer-Ring				
③21	M-931010-S	1	Washer-Flat (9Mm)				
③22	24 468 15-S	1	Washer-Flat (11/32)				
③23	24 144 38-S	1	Shaft-Cross, Governor				
①③24	25 357 14-S	1	Lubricant-Camshaft				

Head, Valve and Breather Assembly

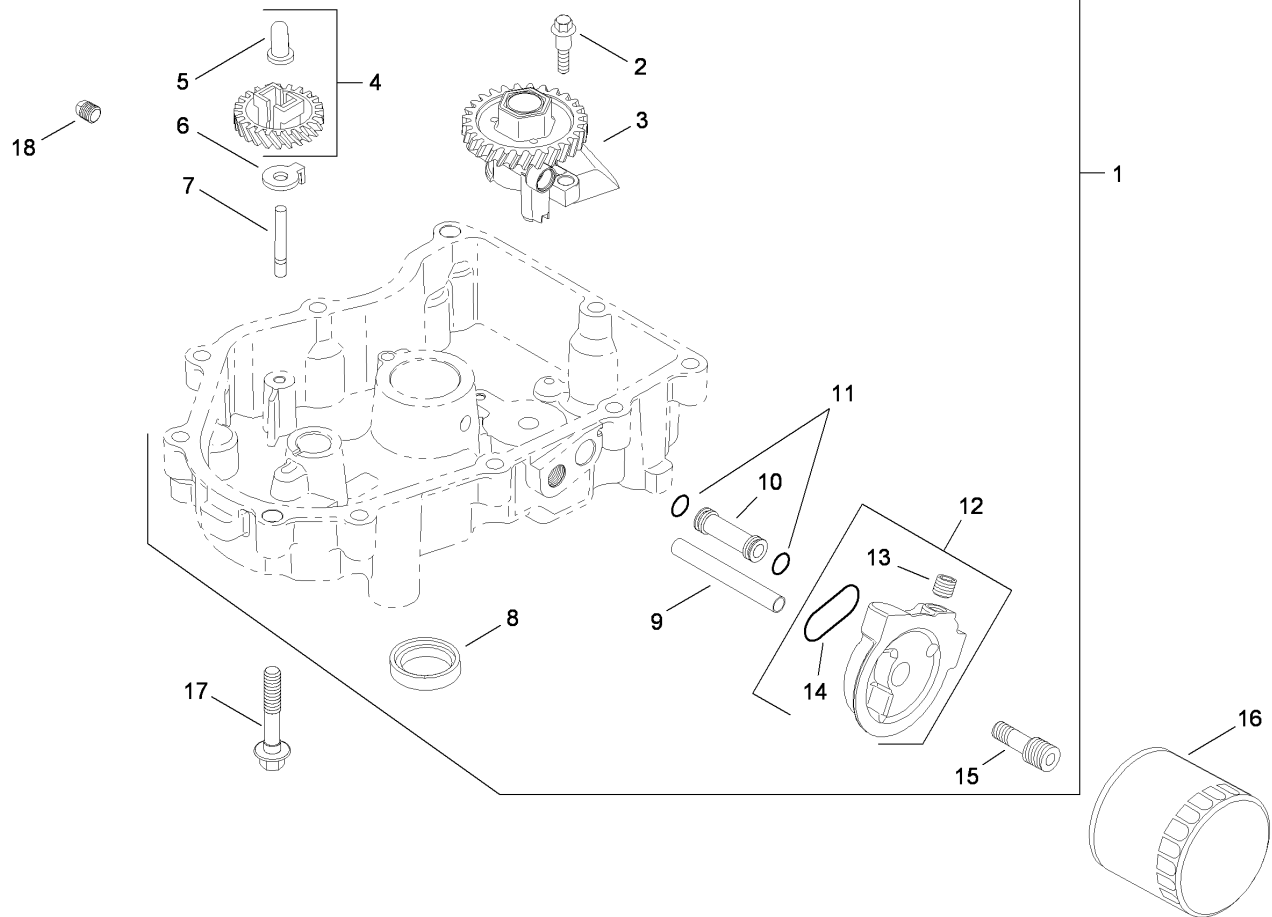
Kohler SV715-0016



Head, Valve and Breather Assembly

Kohler SV715-0016

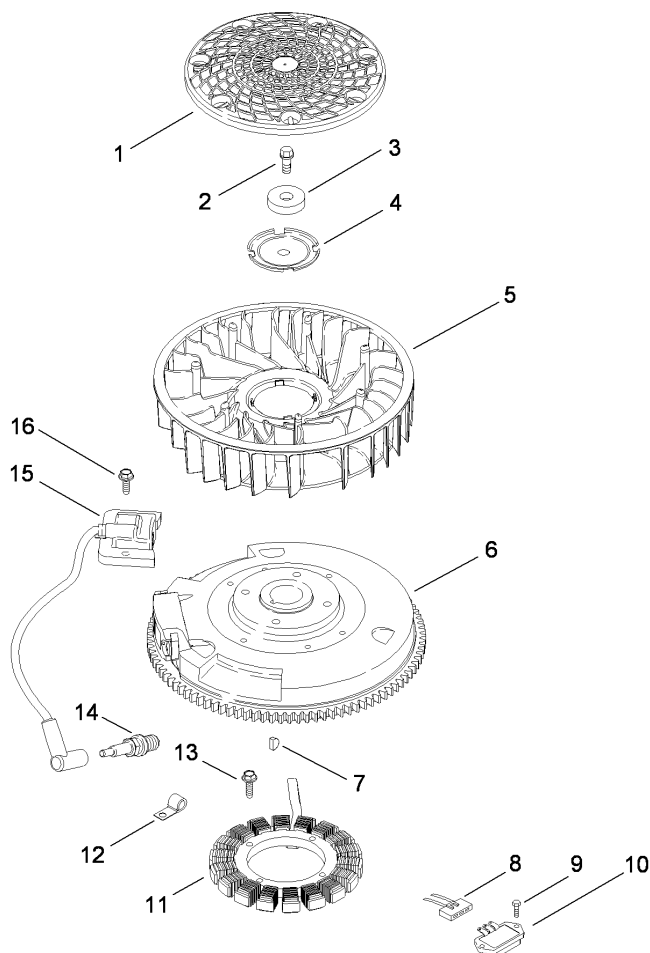
Ref	Part No.	Qty.	Description				
③1	24 755 141-S	1	Plain Rocker Cover Kit				
③2	24 153 30-S	2	O-Ring				
③3	M-651030-S	8	Screw-Flange (M6X1.0X30)				
③4	32 318 05-S	1	No.1 Cylinder Head Kit ASM				
③5	12 755 03-S	4	Retainer Kit				
③6	12 173 01-S	4	Cap-Spring, Valve				
③7	24 089 02-S	4	Spring-Valve				
③8	235011-S	4	Retainer-Spring				
③9	66 032 05-S	2	Seal-Stem, Valve				
③10	24 017 01-S	2	Intake Kit (STD)				
③11	24 016 01-S	2	Valve-Exhaust (STD)				
③12	32 326 06-S	1	Breather Hose Kit				
③13	25 237 14-S	5	Clamp-Hose, Spring (1/2)				
③14	32 081 02-S	1	Breather Housing Kit (Includes 15-16)				
③15	M-547050-S	1	Nut-Lock (M5X.8)				
③16	32 468 01-S	1	Washer-Sealing				
③17	32 072 03-S	1	Stud-Cover, Breather				
③18	32 019 02-S	4	Tappet Kit				
③19	32 411 04-S	4	Rod-Push				
③20	24 841 03-S	2	Cylinder Head Gasket Kit				
③21	32 318 06-S	1	Cylinder No.2 Head ASM				
③22	32 186 03-S	4	Arm-Rocker				
③23	25 100 33-S	4	Nut (M10X0.75)				
③24	25 086 128-S	4	Screw-Set				
③25	25 599 01-S	4	Pivot-Arm, Rocker				
③26	12 086 16-S	8	Screw-Flange (M10X1.5X90)				
③27	32 072 04-S	4	Stud-Rocker				
③28	32 096 06-S	1	Breather Valve Cover Kit				
③29	24 445 01-S	1	Strap-Lifting				
③30	M-645016-S	1	Screw-Flange, Thread Forming (M6X1.0X16)				
③31	32 096 04-S	1	Breather Cover Kit				
③32	32 041 01-S	1	Gasket-Cover, Breather				
③33	32 050 01-S	1	Filter-Breather				
③34	32 146 09-S	2	Plate-Guide				
①③35	24 041 49-S	1	Gasket-Exhaust				
①③36	24 153 27-S	1	O-Ring				
①③37	32 755 03-S	2	Cylinder Head Hardware Kit				



Oil Pan and Lubrication Assembly

Kohler SV715-0016

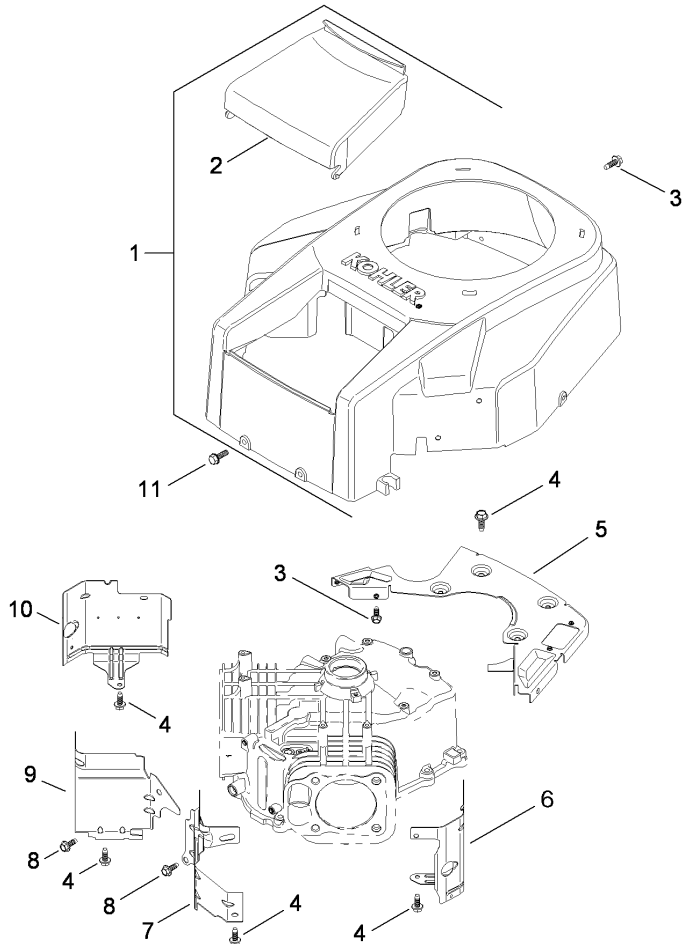
Ref	Part No.	Qty.	Description				
❶1	32 199 02-S	1	Oil Pan ASM (Includes 2-15)				
❷2	32 086 01-S	2	Screw-Shoulder, Thd Frm (M6X1.0X26.5)				
❸3	32 393 10-S	1	Oil Pump ASM				
❹4	24 043 12-S	1	Governor Gear Kit W/Pin (Includes 5)				
❺5	12 380 01-S	1	Pin-Regulating, Governor				
❻6	24 448 02-S	1	Tab-Locking				
❼7	12 144 02-S	1	Shaft-Gear, Governor				
❽8	52 032 08-S	1	Seal-Oil (PTO End)				
❾9	32 123 01-S	1	Tube-Feed, Oil (Filter To Pan)				
❿10	32 123 03-S	1	Tube-Feed, Oil (Pan To Filter)				
❾11	24 153 01-S	2	O-Ring				
❿12	32 029 07-S	1	Adapter Oil Filter Kit (Includes 13-14)				
❿13	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)				
❿14	32 153 04-S	1	O-Ring				
❿15	32 136 03-S	1	Nipple-Filter, Oil				
❿16	12 050 01-S	1	Filter-Oil				
❿17	24 086 17-S	10	Screw-Flange (M8X1.25X45)				
❿18	25 139 57-S	1	Plug-Pipe, Sq HD (3/8)				



Ignition and Electrical Assembly

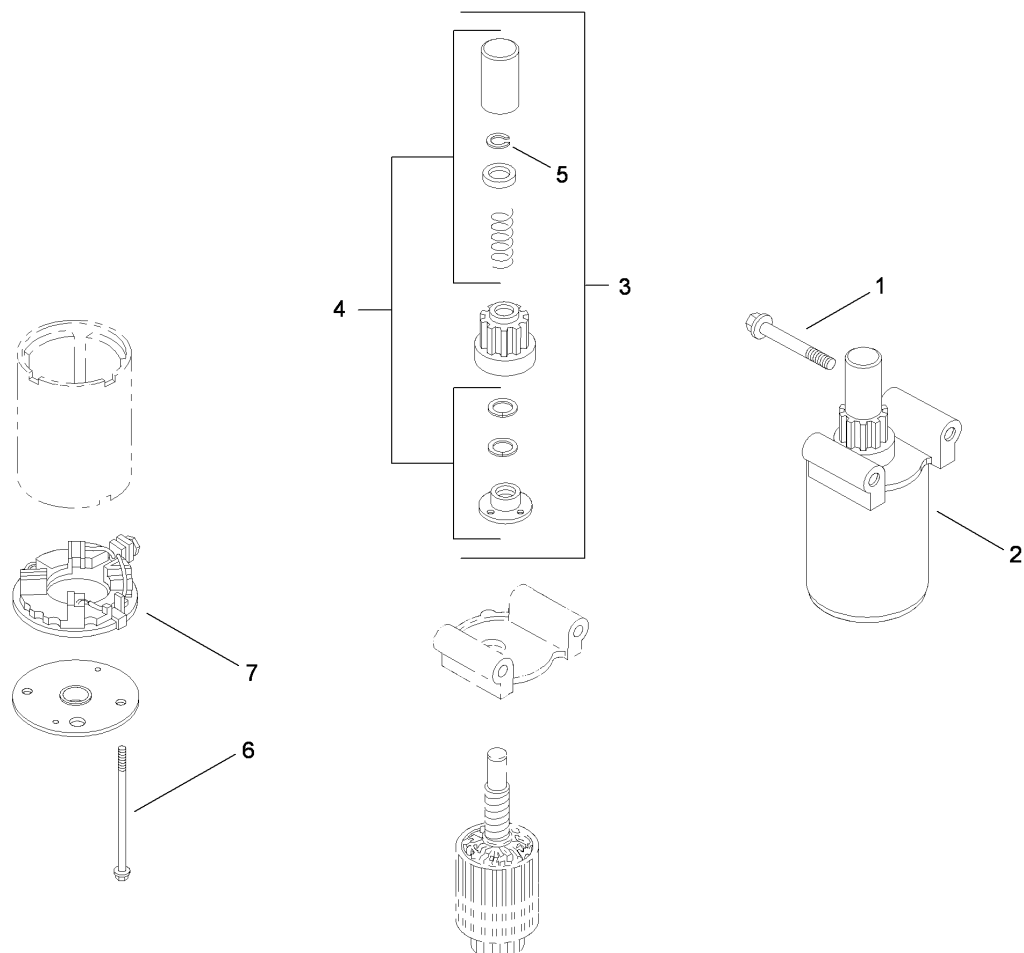
Kohler SV715-0016

Ref	Part No.	Qty.	Description				
③1	32 162 03-S	1	Screen-Grass				
③2	12 086 14-S	1	Screw-Flange (M10X1.5X45)				
③3	12 468 03-S	1	Washer-Flat (13/32)				
③4	20 146 05-S	1	Plate-Mounting, Fan				
③5	32 157 01-S	1	Fan				
③6	32 025 16-S	1	Flywheel				
③7	X-42-15-S	1	Key (3/16 X 5/8)				
③8	25 155 41-S	1	Connector (3 Contact)				
③9	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16)				
③10	41 403 10-S	1	Rectifier/Regulator				
③11	237878-S	1	15 Amp Stator Kit				
③12	235173-S	1	Clip-Cable				
③13	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)				
③14	12 132 02-S	2	Plug-Spark				
③15	24 584 45-S	2	Module-Ignition				
③16	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20)				
①③17	25 454 03-S	2	Tie-Wire				
①③18	32 176 04-S	1	Harness-Wiring				



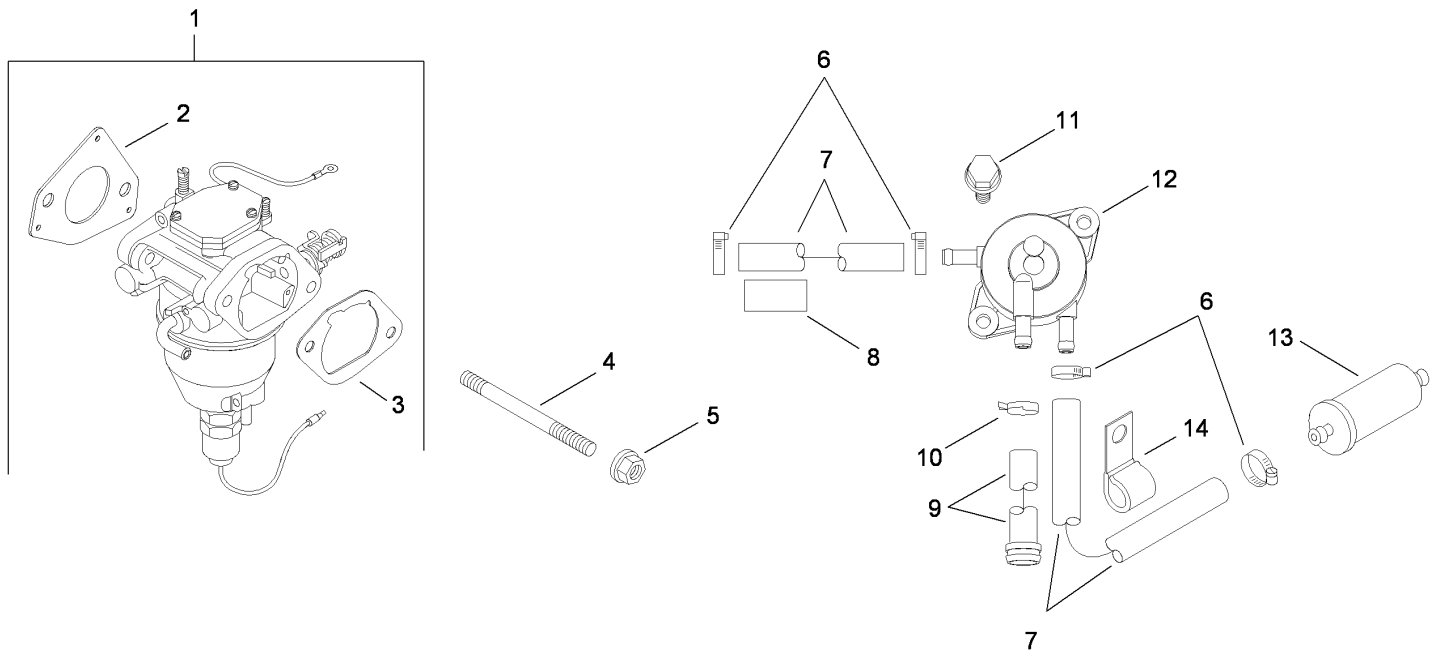
Blower Housing and Baffle Assembly
Kohler SV715-0016

Ref	Part No.	Qty.	Description				
❸1	32 027 03-S	1	Housing Blower Kit				
❸2	32 096 08-S	1	Cover-Air Cleaner				
❸3	M-545016-S	6	Screw-Flange, Thread Forming (M5X0.8X16)				
❸4	M-645016-S	8	Screw-Flange, Thread Forming (M6X1.0X16)				
❸5	32 146 05-S	1	Plate-Backing				
❸6	32 063 12-S	1	Baffle-Barrel, Cylinder (No.2 Side)				
❸7	32 063 02-S	1	Baffle-Valley (No.2 Side)				
❸8	M-545010-S	2	Screw-Flange, Thread Forming (M5X.8X10)				
❸9	32 063 03-S	1	Baffle-Valley (No.1 Side)				
❸10	32 063 10-S	1	Baffle-Barrel, Cylinder (No.1 Side)				
❸11	24 086 12-S	2	Screw-TAP (M6X1.7X18)				
❶❸12	41 037 10-S	1	Nameplate-Service				
❶❸13	25 086 158-S	2	Screw-Thread Forming				



Starter Assembly Kohler SV715-0016

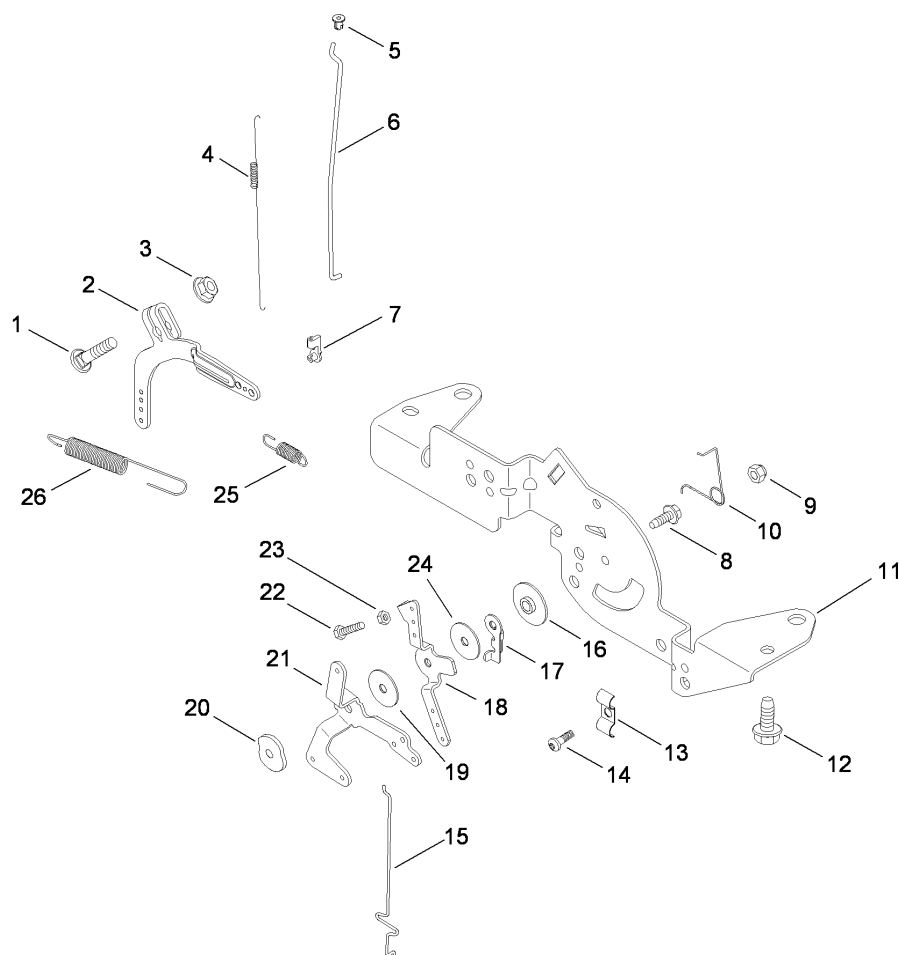
Ref	Part No.	Qty.	Description
❸1	M-839080-S	2	Screw-Flg (M8X1.25X80)
❸2	32 098 01-S	1	Starter ASM (Includes 3-7)
❸3	12 755 39-S	1	Drive Kit (Includes 4, 5)
❸4	12 755 38-S	1	Drive Parts Kit (Includes 5)
❸5	32 141 01-S	1	Ring-Retaining
❸6	32 211 01-S	2	Bolt-Thru
❸7	12 243 04-S	1	Commutator-Cap, End



Fuel System Assembly

Kohler SV715-0016

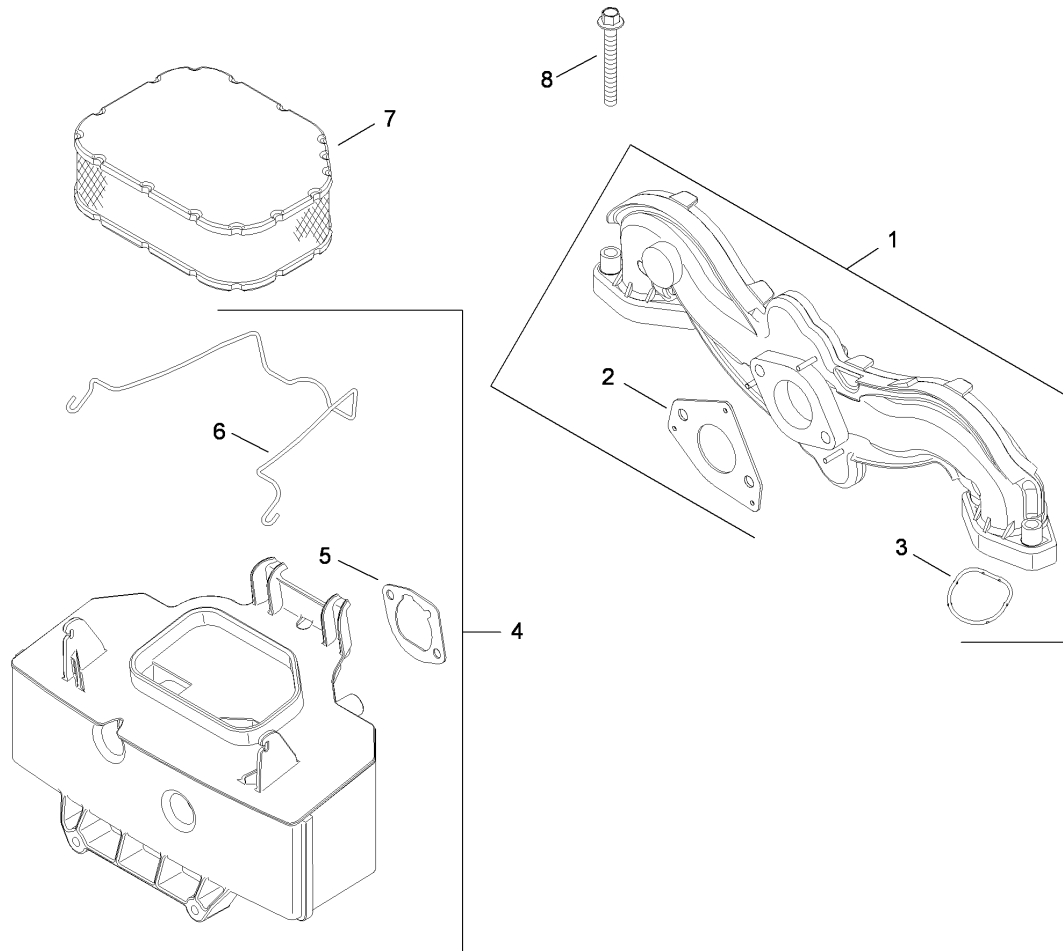
Ref	Part No.	Qty.	Description				
③1	32 853 07-S	1	Carburetor Kit W/Gaskets (Includes 2-3)				
③2	24 041 52-S	1	Gasket-Carburetor				
③3	24 041 14-S	1	Gasket-Base, Air Cleaner				
③4	M-629105-S	2	Stud (M6X1.0X106)				
③5	M-641060-S	2	Nut-Flange (M6X1.0)				
③6	25 237 14-S	4	Clamp-Hose, Spring (1/2)				
③7	25 111 34-S	1	Line-Fuel (24-Cut To Length)				
③8	25 431 10-S	1	Sleeve-Abrasion, Anti				
③9	32 326 02-S	1	Hose-Fuel Pump W/Clamp (Includes 10)				
③10	25 237 01-S	1	Clamp-Hose				
③11	24 086 12-S	2	Screw-TAP (M6X1.7X18)				
③12	24 393 16-S	1	Pump-Fuel				
③13	25 050 22-S	1	Filter-Fuel				
③14	47 154 01-S	1	Clip-Cable				
①③15	24 757 36-S	1	Choke Repair/Service Kit				
①③16	24 757 38-S	1	Gasket Repair/Service Kit				
①③17	24 757 44-S	1	Float Repair Kit				
①③18	24 757 45-S	1	Solenoid Valve Repair Kit				
①③19	24-757-46-S	1	Repair Overhaul Kit				



Engine Control Assembly Kohler SV715-0016

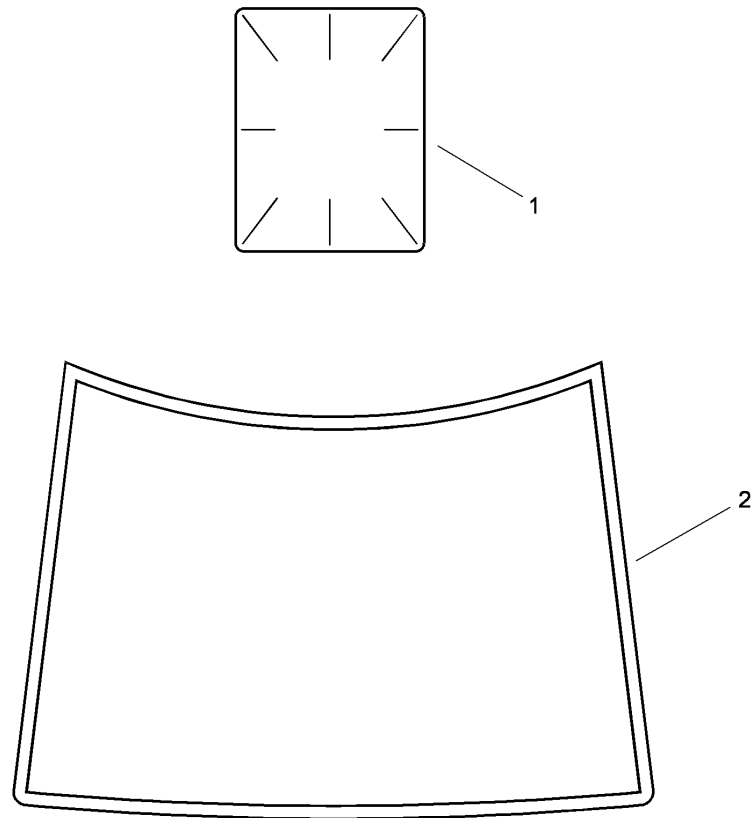
Ref	Part No.	Qty.	Description
❶1	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25)
❶2	24 090 51-S	1	Lever-Governor
❶3	M-641060-S	1	Nut-Flange (M6X1.0)
❶4	24 089 01-S	1	Spring-Linkage
❶5	25 158 08-S	1	Bushing-Retaining, Linkage
❶6	24 079 04-S	1	Linkage-Throttle
❶7	25 158 11-S	1	Bushing-Linkage, Throttle
❶8	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16)
❶9	M-547050-S	1	Nut-Lock (M5X.8)
❶10	24 089 03-S	1	Spring-Return, Choke
❶11	24 126 161-S	1	Bracket-Control
❶12	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16)
❶13	47 237 02-S	1	Clamp-Dual, Conduit
❶14	24 086 43-S	1	Screw-Lbd, Thd Frm (M5X0.8X16)
❶15	24 079 22-S	1	Linkage-Choke
❶16	24 112 27-S	1	Space-Control ASM
❶17	24 090 47-S	1	Lever-Actuator, Throttle
❶18	24 090 13-S	1	Lever-Control, Throttle
❶19	24 468 01-S	1	Washer-Flat (5.5Mm)
❶20	41 468 03-S	1	Washer-Spring (1/4)
❶21	24 090 05-S	1	Lever-Choke
❶22	M-403025-S	1	Screw-Slotted Head (M4X0.7X25)

Ref	Part No.	Qty.	Description
❶23	M-446030-S	1	Nut (M4X0.7)
❶24	24 468 20-S	1	Washer-Flat (5Mm)
❶25	24 089 55-S	1	Spring-Governor
❶26	24 089 18-S	1	Spring-Governor



Air Intake and Filtration Assembly Kohler SV715-0016

Ref	Part No.	Qty.	Description
❸1	24 164 91-S	1	Manifold, Intake (Includes 2,3)
❸2	24 041 52-S	1	Gasket-Carburetor
❸3	24 153 27-S	2	O-Ring
❸4	32 094 04-S	1	Air Cleaner Base Kit (Includes 5-6)
❸5	24 041 14-S	1	Gasket-Base, Air Cleaner
❸6	32 344 02-S	1	Latch-Element, Air Cleaner
❸7	32 083 03-S	1	Element-Filter, Air
❸8	M-651040-S	4	Screw-Flange (M6X1.0X40)



Artwork is representative.
Actual labels may differ depending on model specification number.

Decals and Shortblock Number

Ref	Part No.	Qty.	Description
③1	25 113 39-S	1	Decal-Laminate, Clear
③2	32 113 12-S	1	Decal-22 Hp
①③	32 522 03	1	Shortblock

Attachments and Accessories

For 13AP61RH048 - LX468 Lawn Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
Extreme Blade Kit (3 Blades, 46 Inch Decks)	112-6049
42 Inch Two-Stage Snowthrower	190-032-101
46 Inch Twin Bagger	190-182-190
46 Inch Front Blade	190-833-000
8 Inch Rear Wheel Weight Kit	59159
Spark Plug	77-7330
46 Inch Mulch Kit	77215
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
Tire Chain Kit	82722
Filter-Air	98018
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (3 Blades, 46 Inch Decks)	98023

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