



## LX468 Lawn Tractor

Model No. 13AP61RH048 - 1C108H20348 and up.

### Parts Catalog

#### Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

| Description                                         | Page     | Description                                          | Page     |
|-----------------------------------------------------|----------|------------------------------------------------------|----------|
| Front and Rear Wheel Assembly                       | ..... 3  | Oil Pan and Lubrication Assembly Kohler SV715-0016   | ..... 24 |
| Steering and Front Axle Assembly                    | ..... 4  | Ignition and Electrical Assembly Kohler SV715-0016   | ..... 25 |
| Frame, Battery and Electric PTO Assembly            | ..... 6  | Blower Housing and Baffle Assembly Kohler SV715-0016 | ..... 26 |
| Seat, Fender and Deck Lift Assembly                 | ..... 8  | Starter Assembly Kohler SV715-0016                   | ..... 27 |
| Fuel Tank, Hood and Dash Assembly                   | ..... 10 | Fuel System Assembly Kohler SV715-0016               | ..... 28 |
| Transmission and Belt Assembly                      | ..... 12 | Engine Control Assembly Kohler SV715-0016            | ..... 29 |
| Transmission Assembly No. 112-6019                  | ..... 14 | Air Intake and Filtration Assembly Kohler SV715-0016 | ..... 30 |
| 46 Inch Deck Assembly (Electric PTO)                | ..... 16 | Decals and Shortblock Number                         | ..... 31 |
| Engine and Muffler Assembly                         | ..... 18 | Attachments and Accessories List                     | ..... 32 |
| Crankshaft Assembly Kohler SV715-0016               | ..... 19 |                                                      |          |
| Crankcase Assembly Kohler SV715-0016                | ..... 20 |                                                      |          |
| Head, Valve and Breather Assembly Kohler SV715-0016 | ..... 22 |                                                      |          |

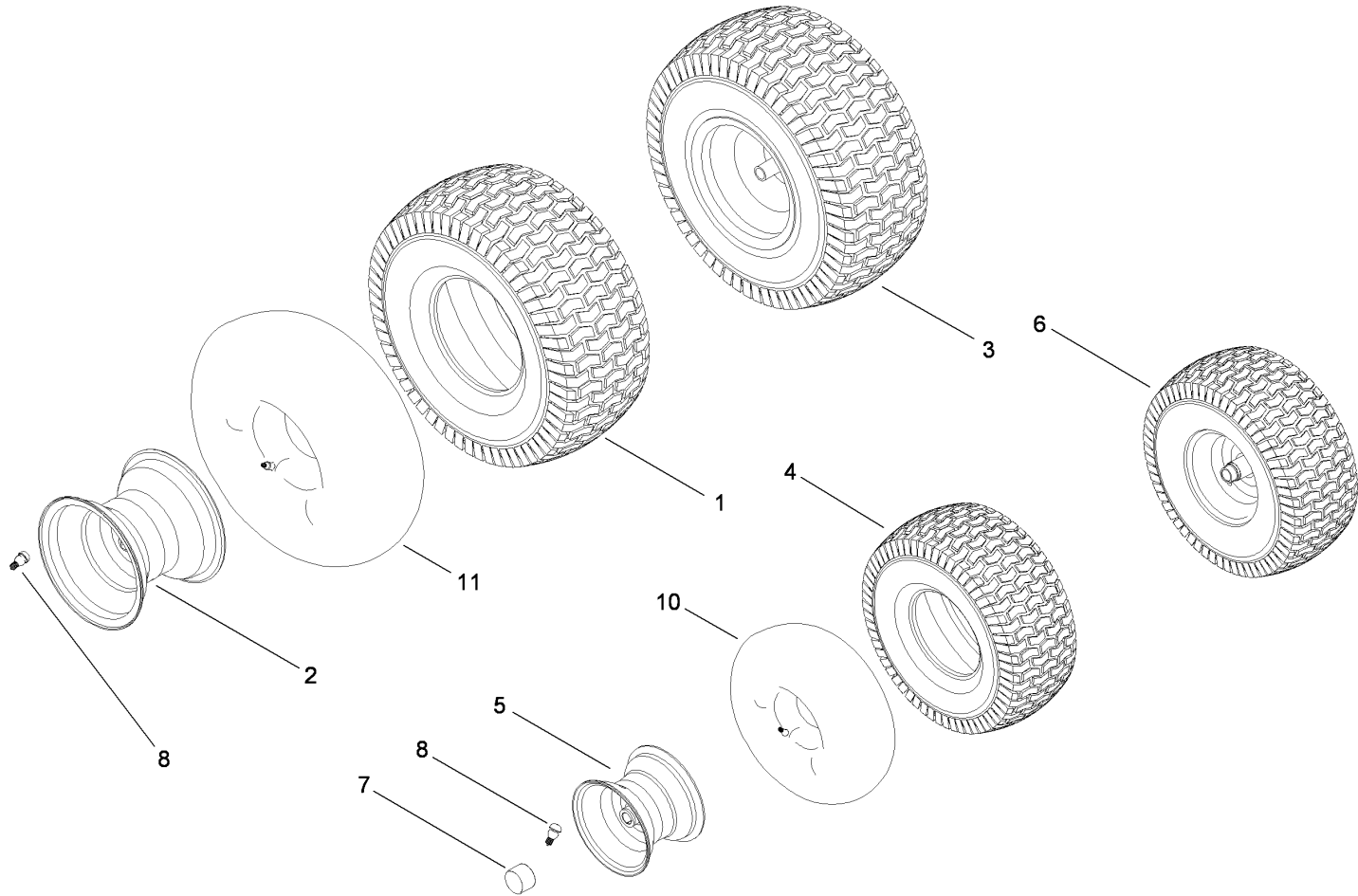
## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|                                            |                                              |
|--------------------------------------------|----------------------------------------------|
| AR. .... as required                       | HYD. .... hydraulic                          |
| ASM. .... assembly                         | LH. .... left hand                           |
| BBC. .... blade brake clutch               | NI. .... nylon insert                        |
| CARR. .... carriage                        | NPTF. .... national pipe thread fine         |
| DEG. .... degrees                          | PFH. .... phillips flat head                 |
| EXT. .... external                         | PPH. .... phillips pan head                  |
| FH. .... flat head                         | PPHTF. .... phillips pan head thread forming |
| GA. .... gauge                             | PRH. .... phillips round head                |
| HD. .... heavy-duty                        | PTH. .... phillips truss head                |
| HF. .... hex flange                        | PTO. .... power-take-off                     |
| HH. .... hex head                          | RH. .... right hand                          |
| HHF. .... hex head flange                  | ROPS. .... roll-over protection system       |
| HHFTF. .... hex head flange thread forming | SFH. .... slotted fillister head             |
| HJ. .... hex jam                           | SHH. .... slotted hex head                   |
| HLH. .... hex lag head                     | SHWH. .... slotted hex washer head           |
| HOC. .... height-of-cut                    | SPH. .... slotted pan head                   |
| HSBH. .... hex socket button head          | SQH. .... square head                        |
| HSFH. .... hex socket flat head            | SRH. .... slotted round head                 |
| HSH. .... hex socket head                  | STD. .... standard                           |
| HWH. .... hex washer head                  | TAP. .... self tapping                       |
| HWHTF. .... hex washer head thread forming | TTH. .... torx truss head                    |

## Footnotes

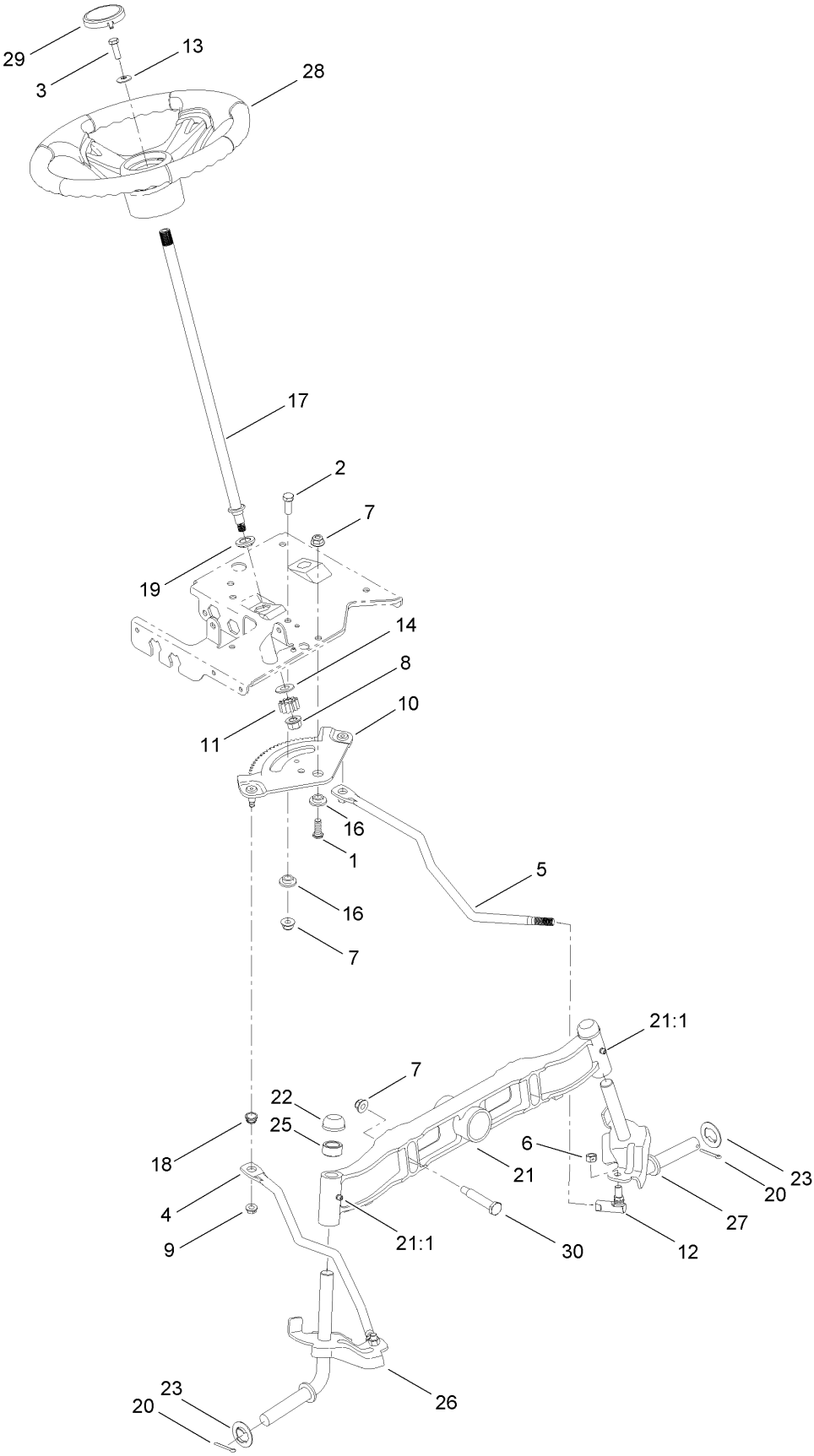
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Kohler dealer



Front and Rear Wheel Assembly

| Ref | Part No. | Qty. | Description         |  |  |  |  |
|-----|----------|------|---------------------|--|--|--|--|
| 1   | 112-0608 | 1    | Tire-Turf           |  |  |  |  |
| 2   | 112-6093 | 1    | Rim-Wheel, Rear     |  |  |  |  |
| 3   | 112-0531 | 1    | Wheel ASM           |  |  |  |  |
| 4   | 112-0576 | 1    | Tire-Front          |  |  |  |  |
| 5   | 112-0468 | 1    | Rim-Wheel, Front    |  |  |  |  |
| 6   | 112-0491 | 1    | Front Wheel ASM     |  |  |  |  |
| 7   | 112-5968 | 1    | Cap-Hub             |  |  |  |  |
| 8   | 112-0503 | 1    | Valve-Air, Tubeless |  |  |  |  |
| 10  | 232-39   | 1    | Tube-Inner          |  |  |  |  |
| 11  | 93-3893  | 1    | Tube-Inner          |  |  |  |  |

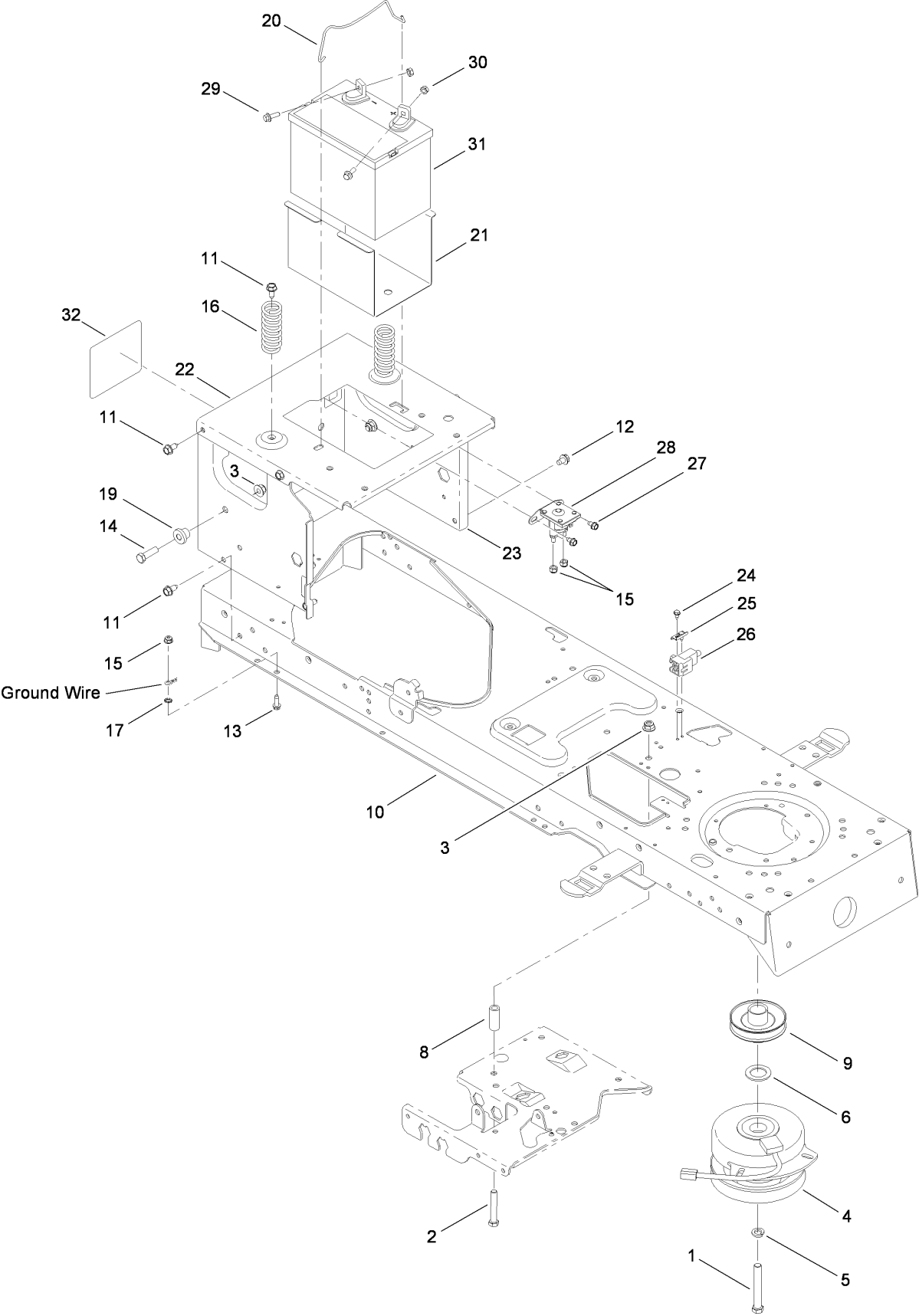
# Steering and Front Axle Assembly



## Steering and Front Axle Assembly

| Ref  | Part No. | Qty. | Description              |  |  |  |  |
|------|----------|------|--------------------------|--|--|--|--|
| 1    | 112-0631 | 1    | Screw-HH                 |  |  |  |  |
| 2    | 112-0492 | 1    | Screw-HH                 |  |  |  |  |
| 3    | 112-0473 | 1    | Screw-HH                 |  |  |  |  |
| 4    | 112-0355 | 1    | Link-Drag, RH            |  |  |  |  |
| 5    | 112-0346 | 1    | Link-Drag, LH            |  |  |  |  |
| 6    | 112-0483 | 1    | Nut-Hex, Lock            |  |  |  |  |
| 7    | 112-0668 | 1    | Nut-Lock, Flange         |  |  |  |  |
| 8    | 112-0859 | 1    | Nut-Lock, Flange         |  |  |  |  |
| 9    | 112-0511 | 1    | Nut-Lock, Flange         |  |  |  |  |
| 10   | 112-0862 | 1    | Gear-Steering            |  |  |  |  |
| 11   | 112-0863 | 1    | Gear-Pinion, Steering    |  |  |  |  |
| 12   | 112-0917 | 1    | Ball Joint ASM           |  |  |  |  |
| 13   | 112-0924 | 1    | Washer-Flat              |  |  |  |  |
| 14   | 112-0925 | 1    | Washer-Flat              |  |  |  |  |
| 16   | 112-0881 | 1    | Spacer-Shoulder          |  |  |  |  |
| 17   | 112-6097 | 1    | Shaft-Steering           |  |  |  |  |
| 18   | 112-0929 | 1    | Bushing                  |  |  |  |  |
| 19   | 112-6098 | 1    | Bearing-Flange, Hex      |  |  |  |  |
| 20   | 112-0860 | 1    | Pin-Cotter               |  |  |  |  |
| 21   | 112-6099 | 1    | Pivot-Axle, Cast Iron    |  |  |  |  |
| 21:1 | 112-0926 | 1    | Fitting-Grease           |  |  |  |  |
| 22   | 112-0323 | 1    | Cap                      |  |  |  |  |
| 23   | 112-5972 | 1    | Washer-Flat              |  |  |  |  |
| 25   | 112-6136 | 1    | Spacer                   |  |  |  |  |
| 26   | 112-6015 | 1    | RH Axle ASM              |  |  |  |  |
| 27   | 112-6016 | 1    | LH Axle ASM              |  |  |  |  |
| 28   | 112-0438 | 1    | Wheel-Steering, Softgrip |  |  |  |  |
| 29   | 112-3734 | 1    | Cap-Wheel, Steering      |  |  |  |  |
| 30   | 112-0699 | 1    | Bolt-Shoulder            |  |  |  |  |

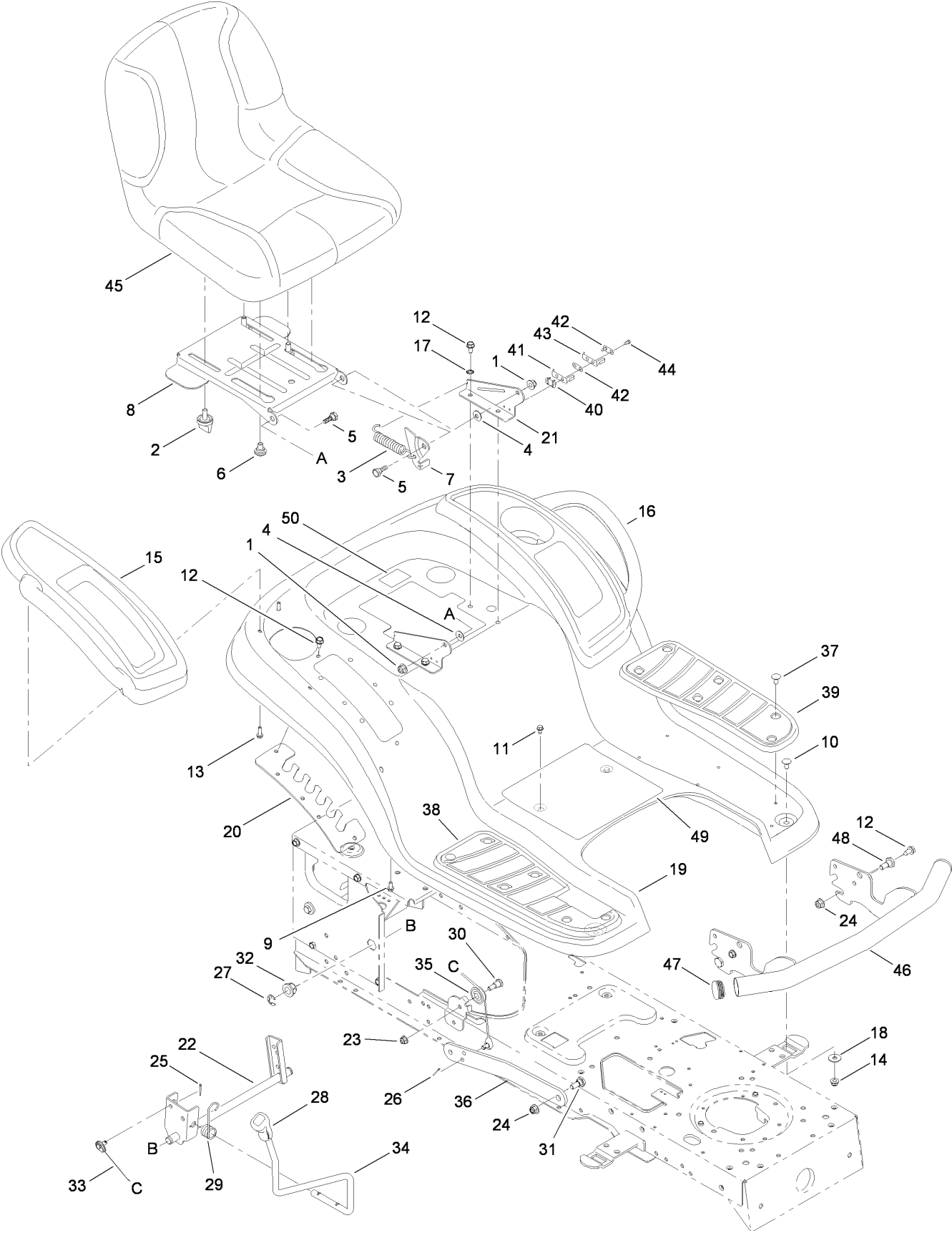
# Frame, Battery and Electric PTO Assembly



## Frame, Battery and Electric PTO Assembly

| Ref | Part No. | Qty. | Description                     |  |  |  |  |
|-----|----------|------|---------------------------------|--|--|--|--|
| 1   | 112-0561 | 1    | Screw-HH                        |  |  |  |  |
| 2   | 112-0700 | 1    | Screw-HH                        |  |  |  |  |
| 3   | 112-0668 | 1    | Nut-Lock, Flange                |  |  |  |  |
| 4   | 112-6044 | 1    | Clutch-Electric                 |  |  |  |  |
| 5   | 112-0428 | 1    | Washer-Lock                     |  |  |  |  |
| 6   | 112-0420 | 1    | Washer-Flat                     |  |  |  |  |
| 8   | 112-0433 | 1    | Spacer                          |  |  |  |  |
| 9   | 112-6045 | 1    | Pulley-Engine                   |  |  |  |  |
| 10  | 112-5974 | 1    | Lower Frame ASM                 |  |  |  |  |
| 11  | 112-6070 | 1    | Screw-TAP                       |  |  |  |  |
| 12  | 112-0676 | 1    | Screw-TAP                       |  |  |  |  |
| 13  | 112-0587 | 1    | Screw-TAP                       |  |  |  |  |
| 14  | 112-0557 | 1    | Screw-HH                        |  |  |  |  |
| 15  | 112-0636 | 1    | Nut-Lock, Flange                |  |  |  |  |
| 16  | 112-0501 | 1    | Spring-Compression              |  |  |  |  |
| 17  | 112-0703 | 1    | Washer-Lock, External           |  |  |  |  |
| 19  | 112-0661 | 1    | Spacer-Shoulder                 |  |  |  |  |
| 20  | 112-0581 | 1    | Rod-Holddown, Battery           |  |  |  |  |
| 21  | 112-0570 | 1    | Tray-Battery                    |  |  |  |  |
| 22  | 112-0647 | 1    | Bracket-Frame, Seat             |  |  |  |  |
| 23  | 112-6107 | 1    | Frame-Upper                     |  |  |  |  |
| 24  | 112-0651 | 1    | Screw-TAP                       |  |  |  |  |
| 25  | 112-0671 | 1    | Plate-Switch                    |  |  |  |  |
| 26  | 112-0455 | 1    | Switch-Interlock                |  |  |  |  |
| 27  | 112-0524 | 1    | Screw-HWHTF                     |  |  |  |  |
| 28  | 112-6073 | 1    | Solenoid-12V, 2 Post 2 Tab      |  |  |  |  |
| 29  | 112-1070 | 1    | Bolt-Carriage                   |  |  |  |  |
| 30  | 112-0546 | 1    | Nut-Sems                        |  |  |  |  |
| 31  | 112-0425 | 1    | Battery-245, Cca (Dry Flat Top) |  |  |  |  |
| 32  | 112-1284 | 1    | Decal                           |  |  |  |  |

# Seat, Fender and Deck Lift Assembly

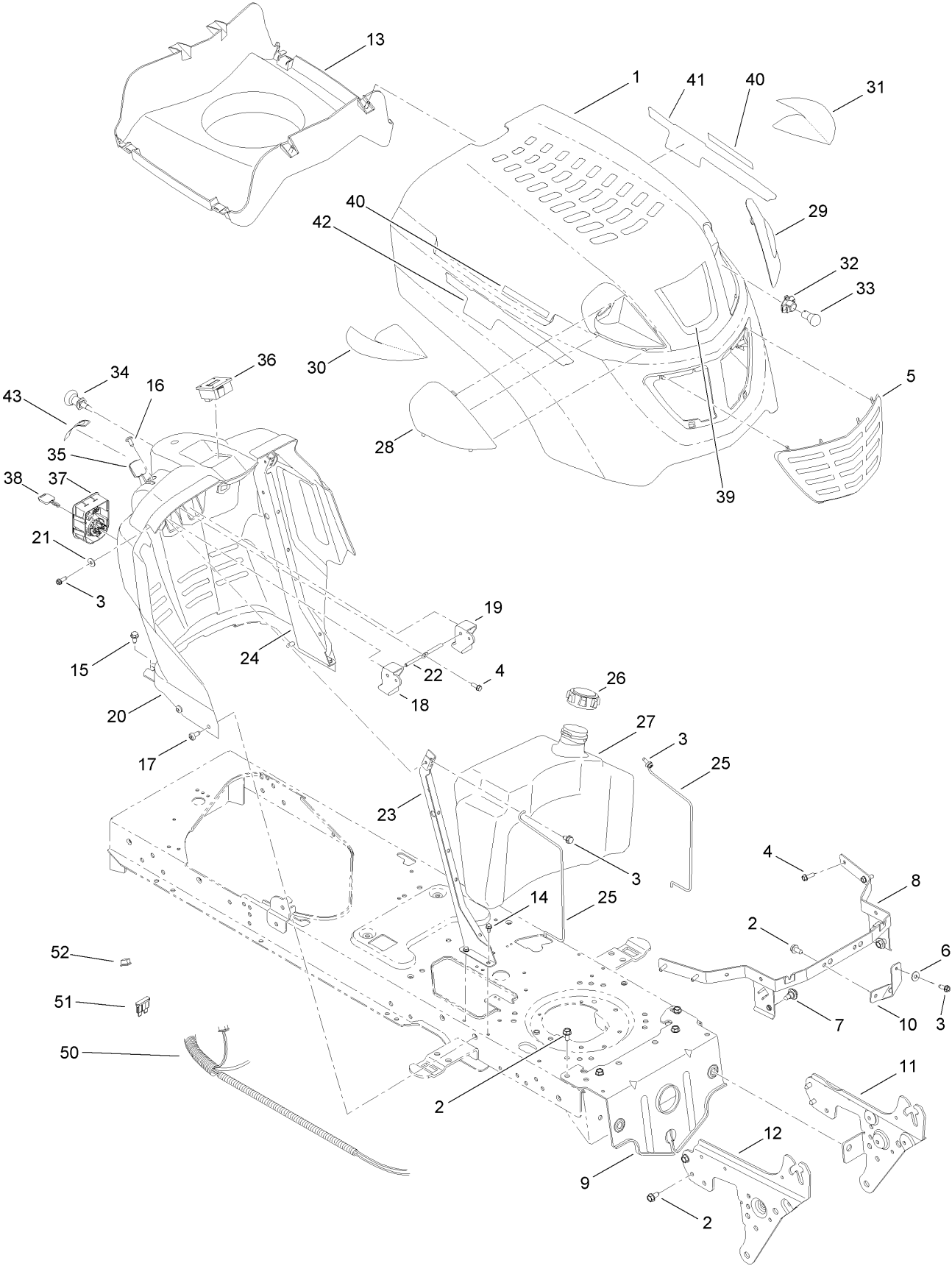




## Seat, Fender and Deck Lift Assembly

| Ref | Part No. | Qty. | Description                  |  |  |  |  |
|-----|----------|------|------------------------------|--|--|--|--|
| 1   | 112-0650 | 1    | Nut-Lock, Flange             |  |  |  |  |
| 2   | 112-0409 | 1    | Knob                         |  |  |  |  |
| 3   | 112-0616 | 1    | Spring-Extension             |  |  |  |  |
| 4   | 112-0435 | 1    | Washer-Bell                  |  |  |  |  |
| 5   | 112-0575 | 1    | Bolt-Shoulder                |  |  |  |  |
| 6   | 112-0554 | 1    | Bolt-Shoulder                |  |  |  |  |
| 7   | 112-0646 | 1    | Bracket-Lift, LH             |  |  |  |  |
| 8   | 112-6113 | 1    | Bracket-Pivot, Seat          |  |  |  |  |
| 9   | 112-6140 | 1    | Screw                        |  |  |  |  |
| 10  | 112-0426 | 1    | Bolt-CARR                    |  |  |  |  |
| 11  | 112-0524 | 1    | Screw-HWHTF                  |  |  |  |  |
| 12  | 112-6070 | 1    | Screw-TAP                    |  |  |  |  |
| 13  | 112-0509 | 1    | Screw-TAP                    |  |  |  |  |
| 14  | 112-0650 | 1    | Nut-Lock, Flange             |  |  |  |  |
| 15  | 112-0471 | 1    | Cover-Fender, RH             |  |  |  |  |
| 16  | 112-6065 | 1    | Fender-LH                    |  |  |  |  |
| 17  | 112-0517 | 1    | Washer-Lock, External        |  |  |  |  |
| 18  | 112-0582 | 1    | Washer-Flat                  |  |  |  |  |
| 19  | 112-0697 | 1    | Fender                       |  |  |  |  |
| 20  | 112-0629 | 1    | Bracket-Adjusting, Lift      |  |  |  |  |
| 21  | 112-6046 | 1    | Bracket-Mount, Seat          |  |  |  |  |
| 22  | 112-5969 | 1    | Lift Shaft ASM               |  |  |  |  |
| 23  | 112-0650 | 1    | Nut-Lock, Flange             |  |  |  |  |
| 24  | 112-0668 | 1    | Nut-Lock, Flange             |  |  |  |  |
| 25  | 112-0459 | 1    | Pin-Cotter                   |  |  |  |  |
| 26  | 112-0568 | 1    | Pin-Cotter                   |  |  |  |  |
| 27  | 112-0586 | 1    | Ring-E                       |  |  |  |  |
| 28  | 112-0585 | 1    | Grip-Handle                  |  |  |  |  |
| 29  | 112-0477 | 1    | Spring-Torsion               |  |  |  |  |
| 30  | 112-0443 | 1    | Bolt-Shoulder                |  |  |  |  |
| 31  | 112-0442 | 1    | Bolt-Shoulder                |  |  |  |  |
| 32  | 112-0347 | 1    | Bearing-Flange               |  |  |  |  |
| 33  | 112-0374 | 1    | Cable-Lift                   |  |  |  |  |
| 34  | 112-5970 | 1    | Handle-Lift                  |  |  |  |  |
| 35  | 112-0502 | 1    | Pulley-Roller                |  |  |  |  |
| 36  | 112-6165 | 1    | Arm-Lift                     |  |  |  |  |
| 37  | 112-0549 | 1    | Clip-Ratchet, Fastener       |  |  |  |  |
| 38  | 112-0540 | 1    | Pad-Foot, RH                 |  |  |  |  |
| 39  | 112-0545 | 1    | Pad-Foot, LH                 |  |  |  |  |
| 40  | 112-0637 | 1    | Plate-Boss, Insulator        |  |  |  |  |
| 41  | 112-0532 | 1    | Switch-Spring, Inner         |  |  |  |  |
| 42  | 112-0635 | 1    | Plate-Insulator              |  |  |  |  |
| 43  | 112-0529 | 1    | Switch-Spring                |  |  |  |  |
| 44  | 112-0626 | 1    | Screw-HWHTF                  |  |  |  |  |
| 45  | 112-6018 | 1    | Seat-Medium Back             |  |  |  |  |
| 46  | 112-0954 | 1    | Bumper ASM                   |  |  |  |  |
| 47  | 112-5968 | 1    | Cap-Hub                      |  |  |  |  |
| 48  | 112-0565 | 1    | Bolt-Shoulder                |  |  |  |  |
| 49  | 112-6161 | 1    | Decal-Instructions, Operator |  |  |  |  |
| 50  | 112-6158 | 1    | Decal-Service                |  |  |  |  |

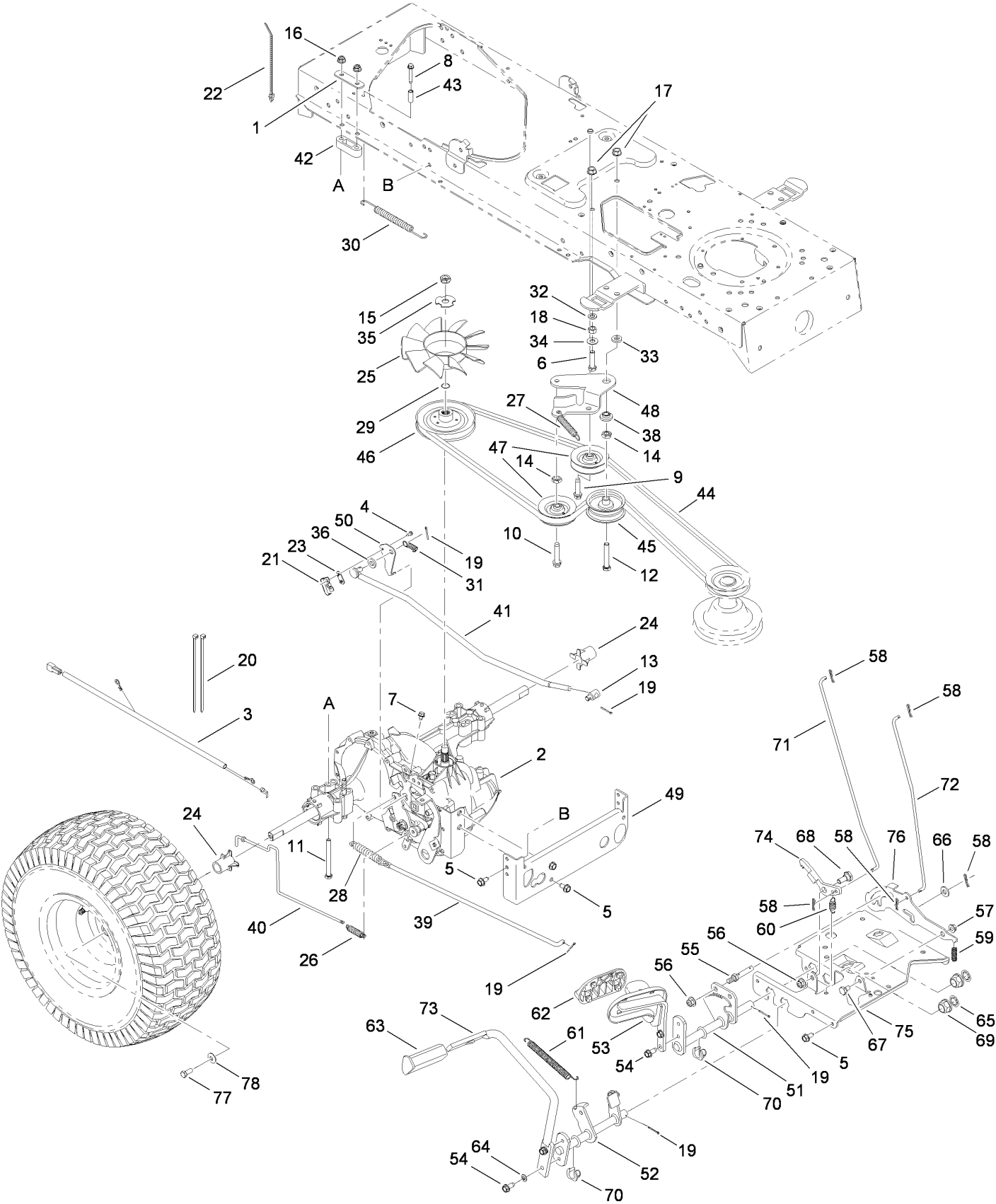
# Fuel Tank, Hood and Dash Assembly



## Fuel Tank, Hood and Dash Assembly

| Ref | Part No. | Qty. | Description                      |  |  |  |  |
|-----|----------|------|----------------------------------|--|--|--|--|
| 1   | 112-0444 | 1    | Hood                             |  |  |  |  |
| 2   | 112-6070 | 1    | Screw-TAP                        |  |  |  |  |
| 3   | 112-0587 | 1    | Screw-TAP                        |  |  |  |  |
| 4   | 112-0509 | 1    | Screw-TAP                        |  |  |  |  |
| 5   | 112-0381 | 1    | Grill                            |  |  |  |  |
| 6   | 112-3695 | 1    | Washer-Flat                      |  |  |  |  |
| 7   | 112-6128 | 1    | Bolt-Shoulder, TAP               |  |  |  |  |
| 8   | 112-5985 | 1    | Bracket-Pivot                    |  |  |  |  |
| 9   | 112-6127 | 1    | Bracket-Pivot                    |  |  |  |  |
| 10  | 112-5986 | 1    | Bracket-Support, Hood            |  |  |  |  |
| 11  | 112-6126 | 1    | Bracket-Pivot, Support (LH)      |  |  |  |  |
| 12  | 112-6125 | 1    | Bracket-Pivot, Support (RH)      |  |  |  |  |
| 13  | 112-6141 | 1    | Plenium Hood                     |  |  |  |  |
| 14  | 112-0524 | 1    | Screw-HWHTF                      |  |  |  |  |
| 15  | 112-0676 | 1    | Screw-TAP                        |  |  |  |  |
| 16  | 112-0550 | 1    | Screw-TAP                        |  |  |  |  |
| 17  | 112-0563 | 1    | Screw-TAP                        |  |  |  |  |
| 18  | 112-0526 | 1    | Lever-Cruise                     |  |  |  |  |
| 19  | 112-0580 | 1    | Lever-Brake                      |  |  |  |  |
| 20  | 112-0536 | 1    | Dash-PTO, Electric               |  |  |  |  |
| 21  | 112-0485 | 1    | Washer-Spring                    |  |  |  |  |
| 22  | 112-0604 | 1    | Rod-Lever, Bent                  |  |  |  |  |
| 23  | 112-6122 | 1    | Support-Dash, RH                 |  |  |  |  |
| 24  | 112-6121 | 1    | Support-Dash, LH                 |  |  |  |  |
| 25  | 112-0678 | 1    | Rod-Support                      |  |  |  |  |
| 26  | 112-6120 | 1    | Cap-Fuel                         |  |  |  |  |
| 27  | 112-5987 | 1    | Fuel-Tank, 3 Gallon              |  |  |  |  |
| 28  | 112-0447 | 1    | Lens-RH                          |  |  |  |  |
| 29  | 112-0446 | 1    | Lens-LH                          |  |  |  |  |
| 30  | 112-5810 | 1    | Reflector-RH                     |  |  |  |  |
| 31  | 112-5811 | 1    | Reflector-LH                     |  |  |  |  |
| 32  | 112-0408 | 1    | Socket-Headlight                 |  |  |  |  |
| 33  | 112-0402 | 1    | Lamp-12V, Miniature              |  |  |  |  |
| 34  | 112-0310 | 1    | Cable Control ASM (W/Choke Knob) |  |  |  |  |
| 35  | 112-6166 | 1    | Cable-Throttle                   |  |  |  |  |
| 36  | 112-6117 | 1    | Meter-Hour                       |  |  |  |  |
| 37  | 112-6116 | 1    | Module-Switch, Ignition          |  |  |  |  |
| 38  | 112-6115 | 1    | Key-Ignition                     |  |  |  |  |
| 39  | 112-3716 | 1    | Decal-Hood                       |  |  |  |  |
| 40  | 112-6162 | 1    | Decal                            |  |  |  |  |
| 41  | 112-5952 | 1    | Decal-Hood, Left Side            |  |  |  |  |
| 42  | 112-5953 | 1    | Decal-Hood, Right Side           |  |  |  |  |
| 43  | 112-1272 | 1    | Decal-Throttle, Dash             |  |  |  |  |
| 50  | 112-6188 | 1    | Wire-Harness                     |  |  |  |  |
| 51  | 112-5943 | 1    | Fuse-20 Amp                      |  |  |  |  |
| 52  | 112-5921 | 1    | Relay                            |  |  |  |  |

# Transmission and Belt Assembly

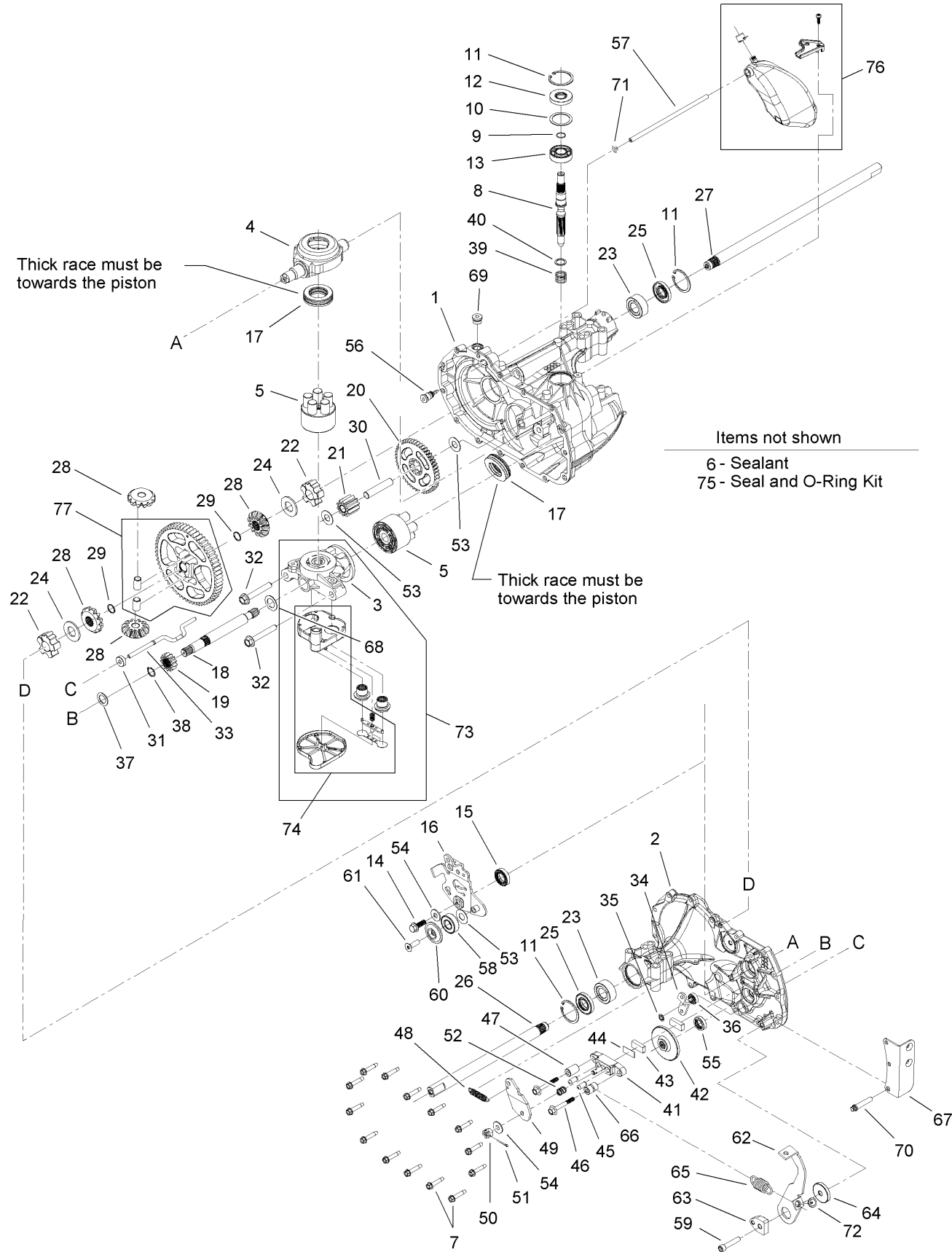


## Transmission and Belt Assembly

| Ref | Part No. | Qty. | Description                    |
|-----|----------|------|--------------------------------|
| 1   | 112-0628 | 1    | Bracket-Mounting, Transmission |
| 2   | 112-6019 | 1    | Hydro Transmission ASM         |
| 3   | 112-6020 | 1    | Harness ASM                    |
| 4   | 112-0626 | 1    | Screw-HWHTF                    |
| 5   | 112-6070 | 1    | Screw-TAP                      |
| 6   | 112-0578 | 1    | Screw-HH                       |
| 7   | 112-6022 | 1    | Screw-TAP                      |
| 8   | 112-0843 | 1    | Screw-HWH                      |
| 9   | 112-0469 | 1    | Screw-TAP                      |
| 10  | 112-6143 | 1    | Screw-TAP                      |
| 11  | 112-0667 | 1    | Screw-HH                       |
| 12  | 112-0700 | 1    | Screw-HH                       |
| 13  | 112-0908 | 1    | Ferrule                        |
| 14  | 112-0493 | 1    | Nut-Jam                        |
| 15  | 112-6144 | 1    | Nut-Jam                        |
| 16  | 112-0650 | 1    | Nut-Lock, Flange               |
| 17  | 112-0385 | 1    | Nut-Lock, Flange               |
| 18  | 112-0668 | 1    | Nut-Lock, Flange               |
| 19  | 112-0568 | 1    | Pin-Cotter                     |
| 20  | 112-0527 | 1    | Tie-Cable                      |
| 21  | 112-0602 | 1    | Switch-Spring, Short           |
| 22  | 112-0866 | 1    | Tie-Cable                      |
| 23  | 112-0625 | 1    | Plate-Insulator                |
| 24  | 112-6025 | 1    | Sleeve                         |
| 25  | 112-6145 | 1    | Fan                            |
| 26  | 112-6027 | 1    | Spring-Extension               |
| 27  | 112-0873 | 1    | Spring-Extension               |
| 28  | 112-0350 | 1    | Spring-Extension               |
| 29  | 112-6028 | 1    | Ring-Wire                      |
| 30  | 112-6029 | 1    | Spring-Extension               |
| 31  | 112-0875 | 1    | Spring-Extension               |
| 32  | 112-0415 | 1    | Washer-Lock                    |
| 33  | 112-0920 | 1    | Washer-Flat                    |
| 34  | 112-0572 | 1    | Washer-Flat                    |
| 35  | 112-6146 | 1    | Washer-Lock                    |
| 36  | 112-0544 | 1    | Washer-Flat                    |
| 38  | 112-0345 | 1    | Spacer-Shoulder                |
| 39  | 112-6030 | 1    | Rod-Brake                      |
| 40  | 112-6031 | 1    | Rod-Hydro                      |
| 41  | 112-6032 | 1    | Rod-Control                    |
| 42  | 112-0673 | 1    | Spacer-Transaxle               |
| 43  | 112-0644 | 1    | Spacer                         |
| 44  | 112-6147 | 1    | Belt-V                         |
| 45  | 112-0313 | 1    | Pulley-Idler, Flat             |
| 46  | 112-6148 | 1    | Pulley-Input                   |
| 47  | 112-6149 | 1    | Pulley-Idler, Y Type           |
| 48  | 112-0525 | 1    | Bracket-Idler, Center Double   |
| 49  | 112-6034 | 1    | Bracket-Torq, Transmission     |
| 50  | 112-6035 | 1    | Bracket-Actuator               |
| 51  | 112-0850 | 1    | Control ASM                    |
| 52  | 112-5998 | 1    | Speed Control ASM              |
| 53  | 112-0851 | 1    | Control Pedal ASM              |

| Ref | Part No. | Qty. | Description                 |
|-----|----------|------|-----------------------------|
| 54  | 112-0395 | 1    | Screw-HWH                   |
| 55  | 112-0599 | 1    | Pin                         |
| 56  | 112-0668 | 1    | Nut-Lock, Flange            |
| 57  | 112-0511 | 1    | Nut-Lock, Flange            |
| 58  | 112-0459 | 1    | Pin-Cotter                  |
| 59  | 112-0506 | 1    | Spring                      |
| 60  | 112-0510 | 1    | Spring-Extension            |
| 61  | 112-0348 | 1    | Spring-Extension            |
| 62  | 112-0543 | 1    | Pad-Pedal                   |
| 63  | 112-6001 | 1    | Pad-Brake                   |
| 64  | 112-0366 | 1    | Washer-Lock                 |
| 65  | 112-0339 | 1    | Washer-Flat                 |
| 66  | 112-0541 | 1    | Washer-Flat                 |
| 67  | 112-0542 | 1    | Bolt-Shoulder               |
| 68  | 112-0442 | 1    | Bolt-Shoulder               |
| 69  | 112-0347 | 1    | Bearing-Flange              |
| 70  | 112-0387 | 1    | Bearing-Flange, Hex (Split) |
| 71  | 112-6150 | 1    | Rod-Brake, Lock             |
| 72  | 112-0662 | 1    | Rod-Control, Cruise         |
| 73  | 112-6005 | 1    | Pedal-Brake                 |
| 74  | 112-6004 | 1    | Latch-Cruise                |
| 75  | 112-0681 | 1    | Bracket-Support, Steering   |
| 76  | 112-5812 | 1    | Bracket-Lockout             |
| 77  | 112-0551 | 1    | Screw-HH                    |
| 78  | 112-0435 | 1    | Washer-Bell                 |

# Transmission Assembly No. 112-6019

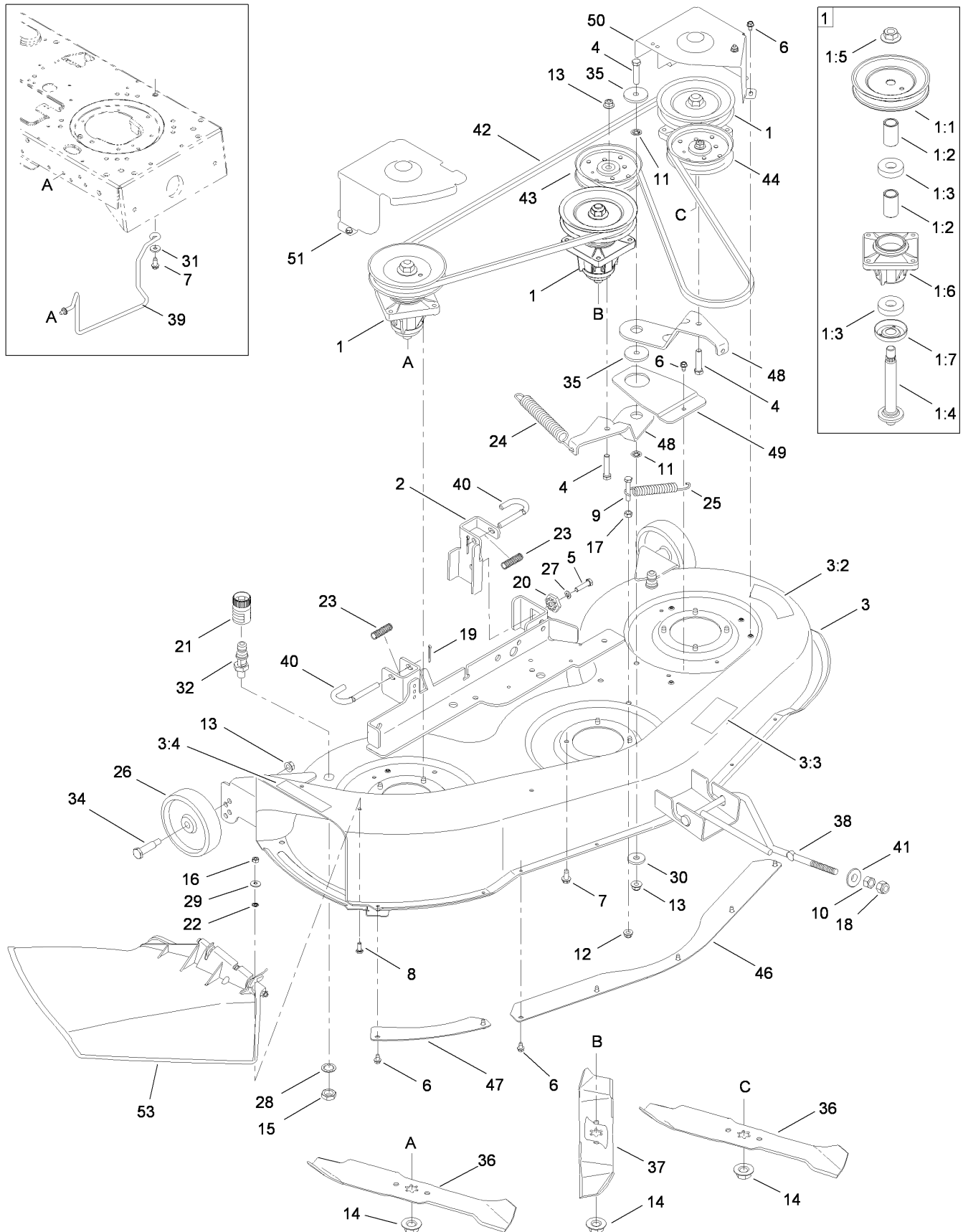


# Transmission Assembly No. 112-6019

| Ref | Part No. | Qty. | Description              |
|-----|----------|------|--------------------------|
| 1   | 104-5301 | 1    | Main Housing ASM         |
| 2   | 104-5302 | 1    | Side Housing ASM         |
| 3   | 104-5303 | 1    | Center Section ASM       |
| 4   | 104-5304 | 1    | Swashplate-Trunnion      |
| 5   | 103-2666 | 2    | Cylinder Block Kit       |
| 6   | 104-2147 | 1    | Sealant                  |
| 7   | 104-5305 | 14   | Screw-HHF                |
| 8   | 104-5306 | 1    | Shaft-Input              |
| 9   | 104-5307 | 1    | Ring-Retaining           |
| 10  | 104-5308 | 1    | Spacer                   |
| 11  | 104-5309 | 3    | Ring-Retaining           |
| 12  | 104-5310 | 1    | Seal-Lip                 |
| 13  | 104-5311 | 1    | Bearing-Ball             |
| 14  | 104-5312 | 1    | Screw-HF                 |
| 15  | 104-5313 | 1    | Seal-Lip                 |
| 16  | 112-6190 | 1    | Control-Arm              |
| 17  | 94-6922  | 2    | Bearing-Thrust           |
| 18  | 104-5315 | 1    | Shaft-Motor              |
| 19  | 104-5316 | 1    | Gear-Pinion, 13T         |
| 20  | 104-5317 | 1    | Gear                     |
| 21  | 104-5318 | 1    | Gear-Jackshaft, 10T      |
| 22  | 104-5320 | 2    | Bearing-Sleeve           |
| 23  | 104-5321 | 2    | Bearing-Sleeve, Outboard |
| 24  | 94-1943  | 2    | Washer                   |
| 25  | 104-5322 | 2    | Seal-Lip                 |
| 26  | 112-6191 | 1    | Axle-Shaft               |
| 27  | 112-6192 | 1    | Axle-Shaft               |
| 28  | 112-6193 | 1    | Miter Gear Kit           |
| 29  | 104-5328 | 2    | Ring-Retaining, Spiral   |
| 30  | 104-5329 | 1    | Pin-Jackshaft            |
| 31  | 104-5330 | 1    | Magnet-Ring              |
| 32  | 94-6926  | 2    | Bolt                     |
| 33  | 104-5335 | 1    | Rod-Actuator, Bypass     |
| 34  | 104-5336 | 1    | Arm-Bypass               |
| 35  | 104-5337 | 1    | Ring-Retaining           |
| 36  | 104-5338 | 1    | Seal-Lip                 |
| 37  | 104-5339 | 1    | Washer-Flat              |
| 38  | 104-5340 | 1    | Ring-Retaining           |
| 39  | 94-1936  | 1    | Spring-Block             |
| 40  | 94-1937  | 1    | Washer-Thrust, Block     |
| 41  | 104-5343 | 1    | Yoke-Brake               |
| 42  | 104-5344 | 1    | Rotor-Brake              |
| 43  | 104-2171 | 2    | Puck-Brake               |
| 44  | 104-2181 | 1    | Puck-Plate               |
| 45  | 104-2176 | 2    | Pin-Brake                |
| 46  | 104-5345 | 2    | Screw-HF                 |
| 47  | 104-2180 | 1    | Spacer                   |
| 48  | 112-6194 | 1    | Spring Kit               |
| 49  | 112-6195 | 1    | Brake-Arm                |
| 50  | 93-3807  | 1    | Nut-Castle               |
| 51  | 3272-7   | 1    | Pin-Cotter               |
| 52  | 104-2188 | 1    | Spring-Brake, Anti Drag  |

| Ref | Part No. | Qty. | Description                            |
|-----|----------|------|----------------------------------------|
| 53  | 94-1933  | 3    | Washer                                 |
| 54  | 5-4460   | 2    | Washer-Pivot                           |
| 55  | 104-5347 | 1    | Seal-Oil                               |
| 56  | 104-5349 | 1    | Fitting-Sae                            |
| 57  | 104-5350 | 1    | Hose-Expansion, Tank                   |
| 58  | 104-2156 | 1    | Bearing                                |
| 59  | 104-2155 | 1    | Screw                                  |
| 60  | 104-2157 | 1    | Spacer-Locating                        |
| 61  | 104-2158 | 1    | Screw-Countersunk                      |
| 62  | 112-6196 | 1    | Return-Arm                             |
| 63  | 104-2119 | 1    | Puck-Adjusting                         |
| 64  | 112-6197 | 1    | Washer-Flat                            |
| 65  | 104-5356 | 1    | Spring-Extension                       |
| 66  | 104-5357 | 1    | Spacer                                 |
| 67  | 112-6198 | 1    | Bracket-Torque                         |
| 68  | 104-5360 | 1    | Washer-Shaft, Motor                    |
| 69  | 104-2189 | 1    | Plug-Thread, Straight                  |
| 70  | 104-2148 | 1    | Screw-TTH                              |
| 71  | 104-5361 | 1    | O-Ring                                 |
| 72  | 104-5363 | 1    | Guide-Spring                           |
| 73  | 106-6522 | 1    | Center Section Filter Bypass ASM       |
| 74  | 106-6523 | 1    | Filter ASM                             |
| 75  | 104-5368 | 1    | Seal Kit                               |
| 76  | 104-5369 | 1    | Expansion Tank Kit                     |
| 77  | 112-6199 | 1    | 60T Bull Gear Differential Kit (W/Pin) |

## 46 Inch Deck Assembly (Electric PTO)

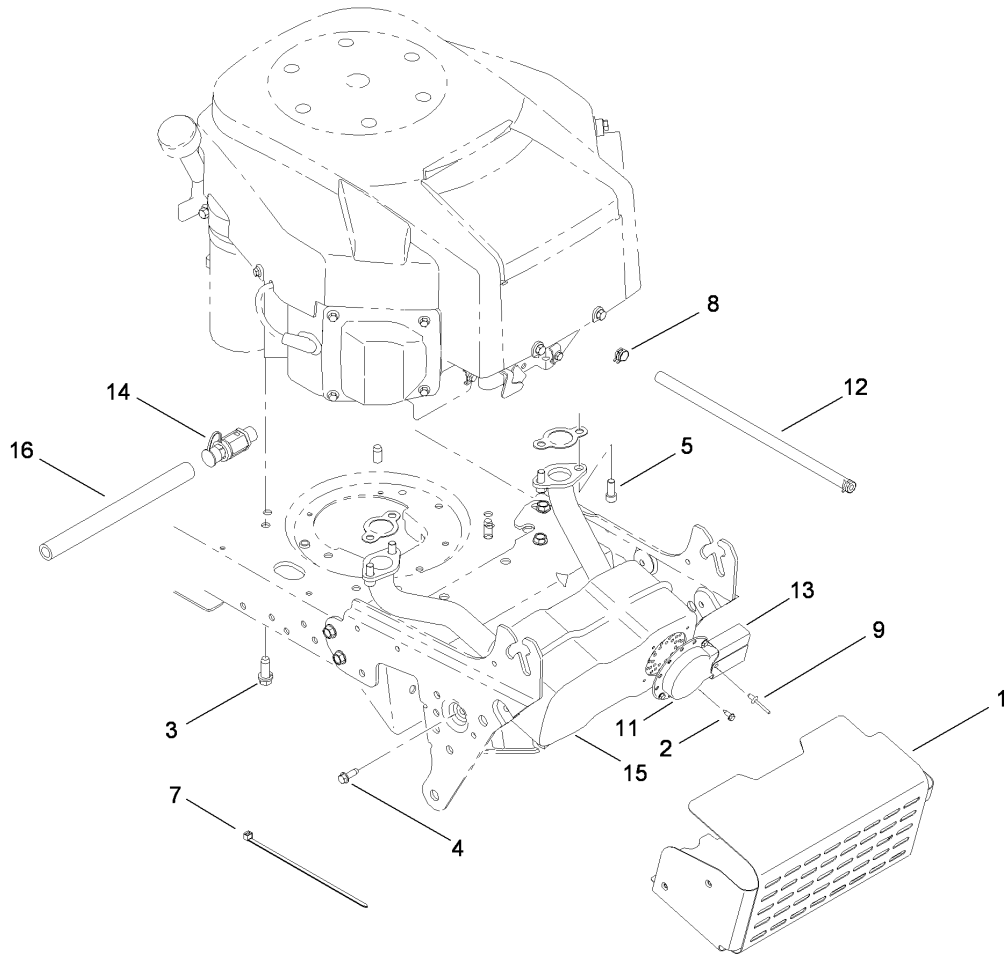




## 46 Inch Deck Assembly (Electric PTO)

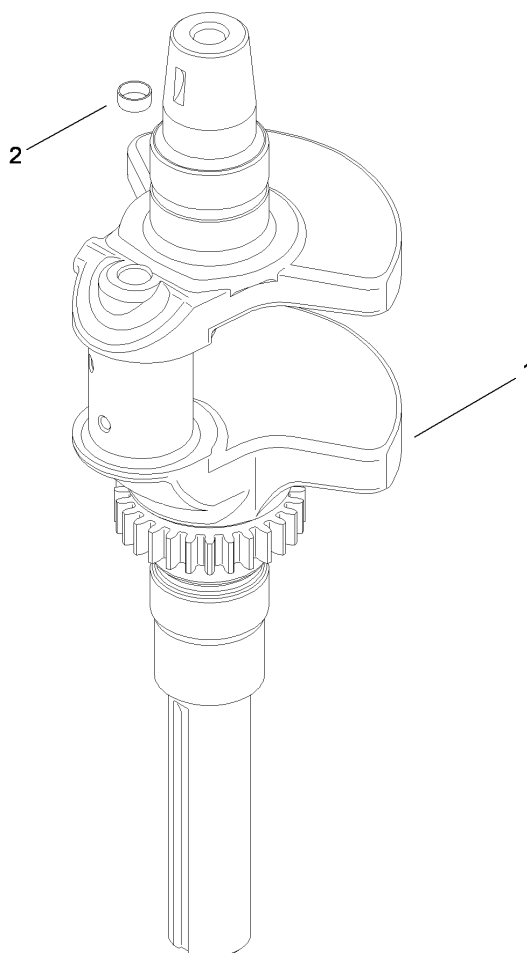
| Ref | Part No. | Qty. | Description              |
|-----|----------|------|--------------------------|
| 1   | 112-6167 | 1    | Pulley Spindle ASM       |
| 1:1 | 112-0382 | 1    | Pulley-Deck              |
| 1:2 | 112-0654 | 1    | Spacer                   |
| 1:3 | 112-0377 | 1    | Bearing-Ball             |
| 1:4 | 112-6177 | 1    | Shaft-Spindle            |
| 1:5 | 112-0330 | 1    | Nut-Flange, Hex          |
| 1:6 | 112-6157 | 1    | Housing-Spindle          |
| 1:7 | 112-5923 | 1    | Bearing-Shoulder         |
| 2   | 112-0413 | 1    | LH Hanger Bracket ASM    |
| 3   | 112-6168 | 1    | Deck ASM                 |
| 3:2 | 112-1267 | 1    | Decal-Danger             |
| 3:3 | 112-6178 | 1    | Decal-Belt Routing       |
| 3:4 | 112-1265 | 1    | Decal-Danger             |
| 4   | 112-0513 | 1    | Screw-HH                 |
| 5   | 112-0373 | 1    | Screw-HH                 |
| 6   | 112-0524 | 1    | Screw-HWHTF              |
| 7   | 112-0395 | 1    | Screw-HWH                |
| 8   | 112-0499 | 1    | Screw-HH                 |
| 9   | 112-0590 | 1    | Screw-HH                 |
| 10  | 112-0458 | 1    | Nut-Hex                  |
| 11  | 112-0440 | 1    | Nut-Push                 |
| 12  | 112-0650 | 1    | Nut-Lock, Flange         |
| 13  | 112-0668 | 1    | Nut-Lock, Flange         |
| 14  | 112-0330 | 1    | Nut-Flange, Hex          |
| 15  | 112-0351 | 1    | Nut-Hex                  |
| 16  | 112-0522 | 1    | Nut-Hex                  |
| 17  | 112-0437 | 1    | Nut-Hex                  |
| 18  | 112-0476 | 1    | Nut-Lock, Hex (Nylon)    |
| 19  | 112-0568 | 1    | Pin-Cotter               |
| 20  | 112-0327 | 1    | Gear-Adjustment, Deck    |
| 21  | 112-0916 | 1    | Adapter-Nozzle, Water    |
| 22  | 112-0623 | 1    | Retainer-Bolt            |
| 23  | 112-0406 | 1    | Spring-Compression       |
| 24  | 112-0324 | 1    | Spring-Extension         |
| 25  | 112-6169 | 1    | Spring-Extension         |
| 26  | 112-0337 | 1    | Wheel-Deck, Rear         |
| 27  | 112-0366 | 1    | Washer-Lock              |
| 28  | 112-0643 | 1    | Washer-Lock              |
| 29  | 112-0485 | 1    | Washer-Spring            |
| 30  | 112-0380 | 1    | Washer-Flat              |
| 31  | 112-0544 | 1    | Washer-Flat              |
| 32  | 112-0879 | 1    | Nozzle-Water, Deck       |
| 34  | 112-0334 | 1    | Bolt-Shoulder            |
| 35  | 112-0584 | 1    | Spacer-Shoulder          |
| 36  | 112-0304 | 1    | Blade-16.28 Inch         |
| 37  | 112-0302 | 1    | Blade-14.88 Inch         |
| 38  | 112-6155 | 1    | Rod-Deck                 |
| 39  | 112-6170 | 1    | Rod-Keeper, Belt         |
| 40  | 112-0436 | 1    | Pin-Handle, Deck Release |
| 41  | 112-0641 | 1    | Cup-Pivot, Lift          |
| 42  | 112-6171 | 1    | Belt-Type A              |
| 43  | 112-0314 | 1    | Pulley-Idler             |

| Ref | Part No. | Qty. | Description         |
|-----|----------|------|---------------------|
| 44  | 112-0303 | 1    | Pulley-Idler        |
| 46  | 112-0464 | 1    | Skirt-Center, Deck  |
| 47  | 112-0400 | 1    | Skirt-RH, Deck      |
| 48  | 112-6172 | 1    | Bracket-Idler       |
| 49  | 112-6173 | 1    | Bracket-Support     |
| 50  | 112-6174 | 1    | Cover-Belt          |
| 51  | 112-6175 | 1    | Cover-Belt          |
| 53  | 112-0353 | 1    | Discharge Chute ASM |



Engine and Muffler Assembly

| Ref | Part No. | Qty. | Description             |  |  |  |  |
|-----|----------|------|-------------------------|--|--|--|--|
| 1   | 112-6096 | 1    | Shield-Muffler          |  |  |  |  |
| 2   | 112-0626 | 1    | Screw-HWHTF             |  |  |  |  |
| 3   | 112-6163 | 1    | Screw-HH, TAP           |  |  |  |  |
| 4   | 112-0587 | 1    | Screw-TAP               |  |  |  |  |
| 5   | 112-6012 | 1    | Screw-HSH               |  |  |  |  |
| 7   | 112-0527 | 1    | Tie-Cable               |  |  |  |  |
| 8   | 112-0573 | 1    | Clamp-Hose              |  |  |  |  |
| 9   | 112-3741 | 1    | Rivet-Pop               |  |  |  |  |
| 11  | 112-0453 | 1    | Deflector-Muffler       |  |  |  |  |
| 12  | 112-0720 | 1    | Hose-Fuel               |  |  |  |  |
| 13  | 112-0730 | 1    | Deflector-Muffler, Long |  |  |  |  |
| 14  | 112-6094 | 1    | Drain-Oil               |  |  |  |  |
| 15  | 112-6164 | 1    | Muffler-Twin            |  |  |  |  |
| 16  | 112-0553 | 1    | Hose-Drain              |  |  |  |  |



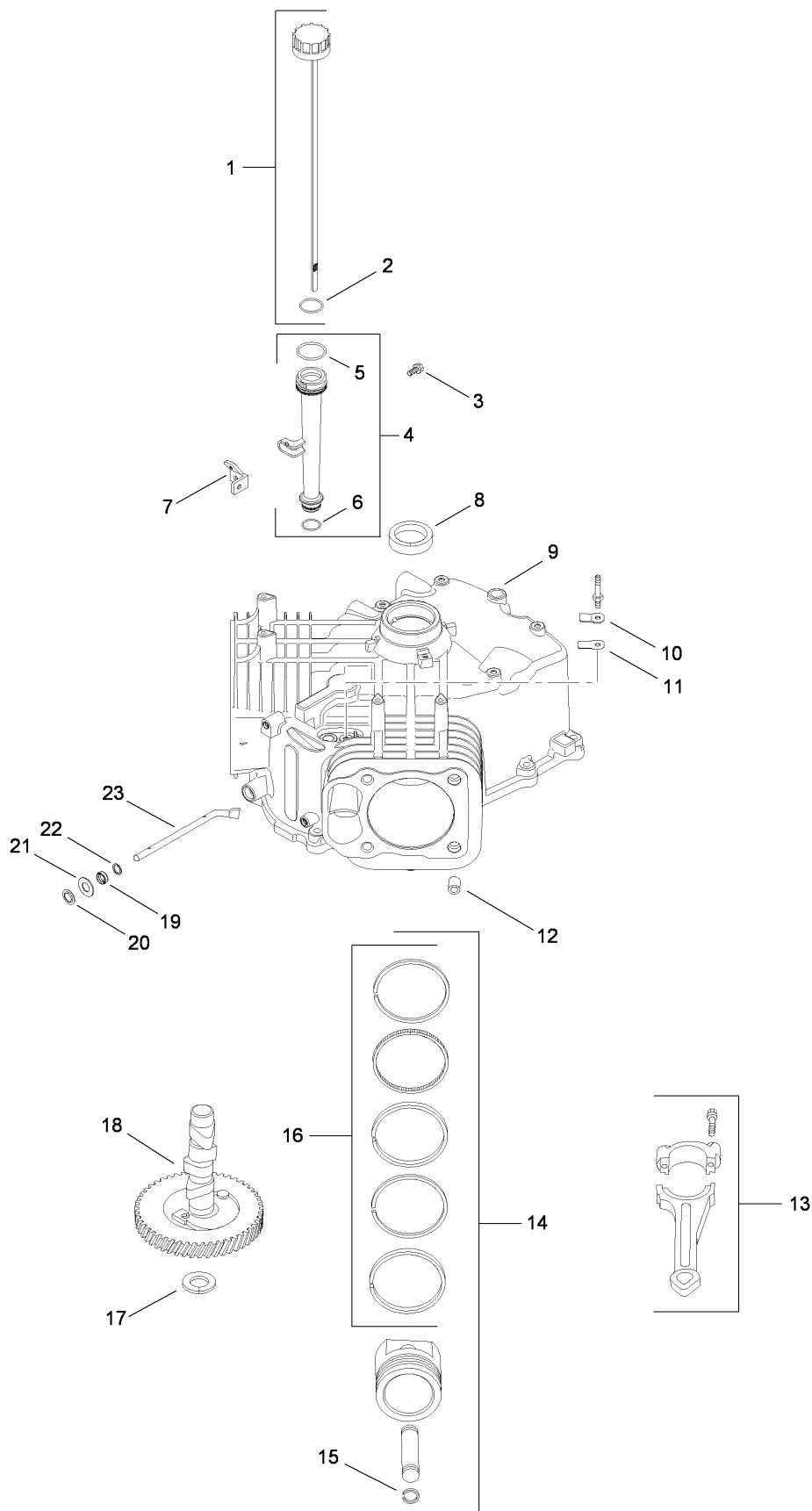
# Crankshaft Assembly

## Kohler SV715-0016

| Ref | Part No.    | Qty. | Description             |
|-----|-------------|------|-------------------------|
| ❸1  | 32 014 04-S | 1    | Crankshaft (Includes 2) |
| ❸2  | 52 139 09-S | 1    | Plug-Cup                |

# Crankcase Assembly

## Kohler SV715-0016



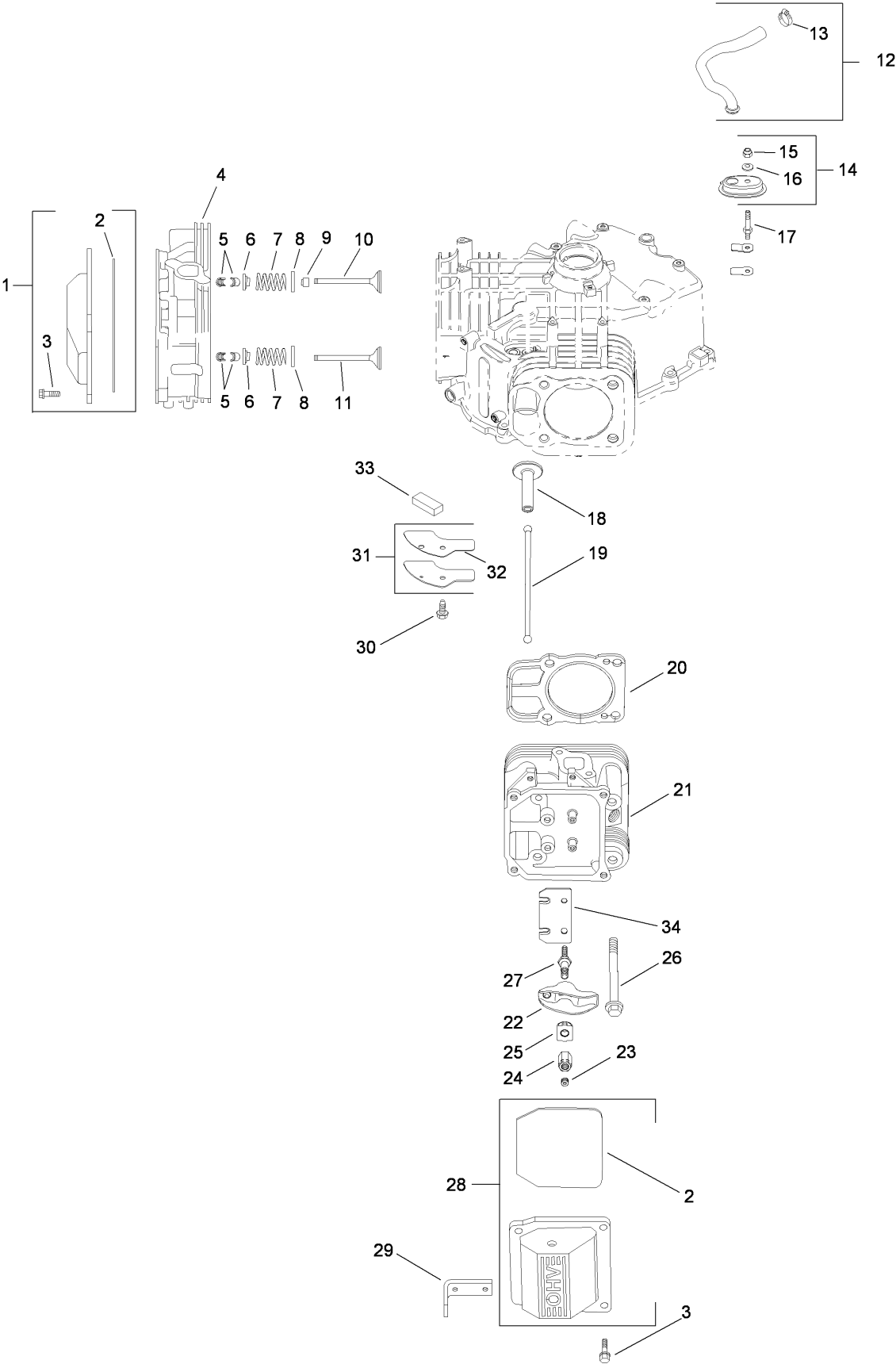
# Crankcase Assembly

## Kohler SV715-0016

| Ref  | Part No.    | Qty. | Description                                     |  |  |  |  |
|------|-------------|------|-------------------------------------------------|--|--|--|--|
| ③1   | 32 028 01-S | 1    | Dipstick ASM (Includes 2)                       |  |  |  |  |
| ③2   | 25 153 02-S | 1    | O-Ring                                          |  |  |  |  |
| ③3   | M-545013-S  | 1    | Screw-Flg, Thd Frm (M5X0.8X13)                  |  |  |  |  |
| ③4   | 12 123 04-S | 1    | Oil Fill Tube Kit (Includes 5-6)                |  |  |  |  |
| ③5   | 12 153 02-S | 1    | O-Ring                                          |  |  |  |  |
| ③6   | 12 153 01-S | 1    | O-Ring                                          |  |  |  |  |
| ③7   | 24 126 19-S | 1    | Bracket-Tube, Oil Fill                          |  |  |  |  |
| ③8   | 24 032 01-S | 1    | Seal-Oil                                        |  |  |  |  |
| ②③9  |             | 1    | Crankcase (Use Short Block)                     |  |  |  |  |
| ③10  | 24 018 04-S | 1    | Retainer-Reed, Breather                         |  |  |  |  |
| ③11  | 12 402 02-S | 1    | Reed-Breather                                   |  |  |  |  |
| ③12  | 24 380 16-S | 6    | Pin-Locating                                    |  |  |  |  |
| ③13  | 24 067 16-S | 2    | Rod-Connecting (STD)                            |  |  |  |  |
| ③14  | 32 874 06-S | 2    | Piston Kit W/Ring Set (STD)<br>(Includes 15-16) |  |  |  |  |
| ③14  | 32 874 08-S | 1    | Piston Kit W/Ring Set (.25)                     |  |  |  |  |
| ③14  | 32 874 09-S | 1    | Piston Kit W/Ring Set (.08)                     |  |  |  |  |
| ③15  | 24 018 01-S | 4    | Retainer-Pin, Piston                            |  |  |  |  |
| ③16  | 24 108 11-S | 2    | Ring Set (STD And .08)                          |  |  |  |  |
| ③16  | 24 108 06-S | 1    | Ring Set (.25)                                  |  |  |  |  |
| ③17  | 12 422 07-S | 1    | Shim-Camshaft (White .028)                      |  |  |  |  |
| ③17  | 12 422 08-S | 1    | Shim-Camshaft (Blue .03)                        |  |  |  |  |
| ③17  | 12 422 09-S | 1    | Shim-Camshaft (Red .032)                        |  |  |  |  |
| ③17  | 12 422 10-S | 1    | Shim-Camshaft (Yellow .034)                     |  |  |  |  |
| ③17  | 12 422 11-S | 1    | Shim-Camshaft (Green .036)                      |  |  |  |  |
| ③17  | 12 422 12-S | 1    | Shim-Camshaft (Gray .038)                       |  |  |  |  |
| ③17  | 12 422 13-S | 1    | Shim-Camshaft (Black .04)                       |  |  |  |  |
| ③18  | 32 012 01-S | 1    | Camshaft Kit (Includes 25 357 14-S)             |  |  |  |  |
| ③19  | 28 032 09-S | 1    | Seal-Cross Shaft, Governor                      |  |  |  |  |
| ③20  | 24 018 09-S | 1    | Retainer-Ring                                   |  |  |  |  |
| ③21  | M-931010-S  | 1    | Washer-Flat (9Mm)                               |  |  |  |  |
| ③22  | 24 468 15-S | 1    | Washer-Flat (11/32)                             |  |  |  |  |
| ③23  | 24 144 38-S | 1    | Shaft-Cross, Governor                           |  |  |  |  |
| ①③24 | 25 357 14-S | 1    | Lubricant-Camshaft                              |  |  |  |  |

# Head, Valve and Breather Assembly

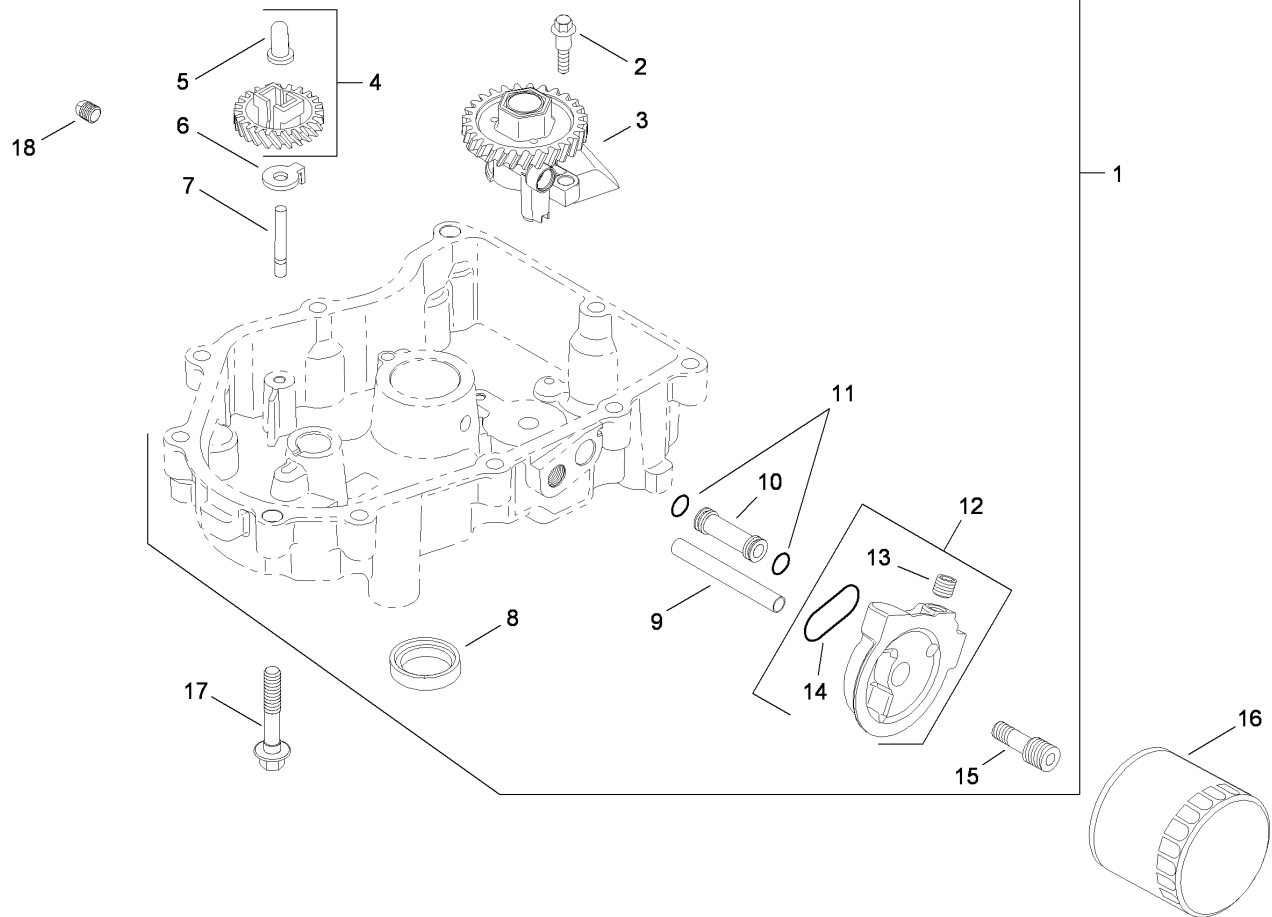
## Kohler SV715-0016



# Head, Valve and Breather Assembly

## Kohler SV715-0016

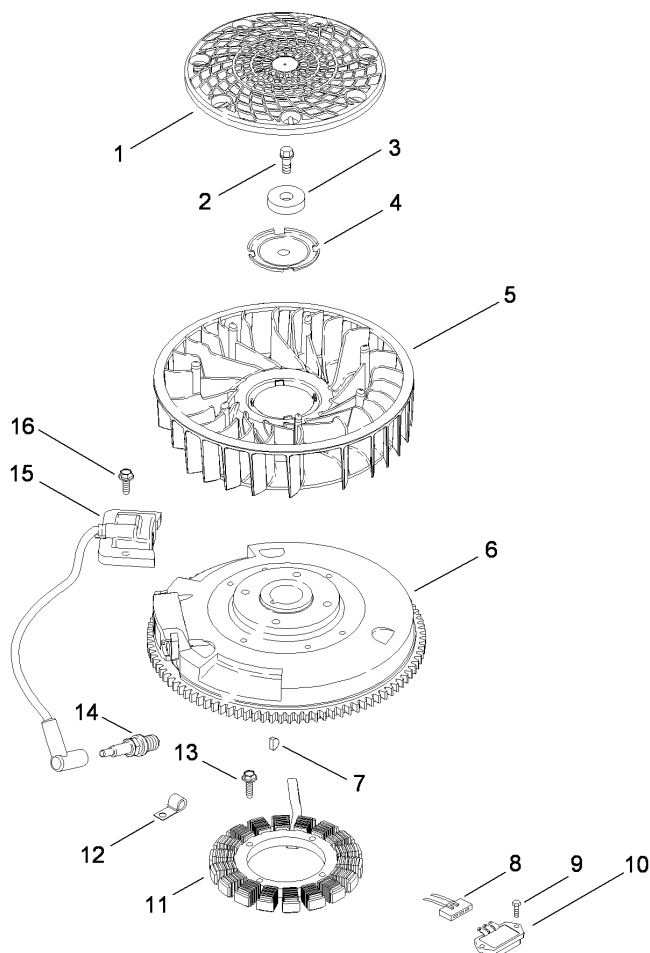
| Ref  | Part No.     | Qty. | Description                              |  |  |  |  |
|------|--------------|------|------------------------------------------|--|--|--|--|
| ③1   | 24 755 141-S | 1    | Plain Rocker Cover Kit                   |  |  |  |  |
| ③2   | 24 153 30-S  | 2    | O-Ring                                   |  |  |  |  |
| ③3   | M-651030-S   | 8    | Screw-Flange ( M6X1.0X30)                |  |  |  |  |
| ③4   | 32 318 05-S  | 1    | No.1 Cylinder Head Kit ASM               |  |  |  |  |
| ③5   | 12 755 03-S  | 4    | Retainer Kit                             |  |  |  |  |
| ③6   | 12 173 01-S  | 4    | Cap-Spring, Valve                        |  |  |  |  |
| ③7   | 24 089 02-S  | 4    | Spring-Valve                             |  |  |  |  |
| ③8   | 235011-S     | 4    | Retainer-Spring                          |  |  |  |  |
| ③9   | 66 032 05-S  | 2    | Seal-Stem, Valve                         |  |  |  |  |
| ③10  | 24 017 01-S  | 2    | Intake Kit (STD)                         |  |  |  |  |
| ③11  | 24 016 01-S  | 2    | Valve-Exhaust (STD)                      |  |  |  |  |
| ③12  | 32 326 06-S  | 1    | Breather Hose Kit                        |  |  |  |  |
| ③13  | 25 237 14-S  | 5    | Clamp-Hose, Spring (1/2)                 |  |  |  |  |
| ③14  | 32 081 02-S  | 1    | Breather Housing Kit (Includes 15-16)    |  |  |  |  |
| ③15  | M-547050-S   | 1    | Nut-Lock (M5X.8)                         |  |  |  |  |
| ③16  | 32 468 01-S  | 1    | Washer-Sealing                           |  |  |  |  |
| ③17  | 32 072 03-S  | 1    | Stud-Cover, Breather                     |  |  |  |  |
| ③18  | 32 019 02-S  | 4    | Tappet Kit                               |  |  |  |  |
| ③19  | 32 411 04-S  | 4    | Rod-Push                                 |  |  |  |  |
| ③20  | 24 841 03-S  | 2    | Cylinder Head Gasket Kit                 |  |  |  |  |
| ③21  | 32 318 06-S  | 1    | Cylinder No.2 Head ASM                   |  |  |  |  |
| ③22  | 32 186 03-S  | 4    | Arm-Rocker                               |  |  |  |  |
| ③23  | 25 100 33-S  | 4    | Nut (M10X0.75 )                          |  |  |  |  |
| ③24  | 25 086 128-S | 4    | Screw-Set                                |  |  |  |  |
| ③25  | 25 599 01-S  | 4    | Pivot-Arm, Rocker                        |  |  |  |  |
| ③26  | 12 086 16-S  | 8    | Screw-Flange (M10X1.5X90)                |  |  |  |  |
| ③27  | 32 072 04-S  | 4    | Stud-Rocker                              |  |  |  |  |
| ③28  | 32 096 06-S  | 1    | Breather Valve Cover Kit                 |  |  |  |  |
| ③29  | 24 445 01-S  | 1    | Strap-Lifting                            |  |  |  |  |
| ③30  | M-645016-S   | 1    | Screw-Flange, Thread Forming (M6X1.0X16) |  |  |  |  |
| ③31  | 32 096 04-S  | 1    | Breather Cover Kit                       |  |  |  |  |
| ③32  | 32 041 01-S  | 1    | Gasket-Cover, Breather                   |  |  |  |  |
| ③33  | 32 050 01-S  | 1    | Filter-Breather                          |  |  |  |  |
| ③34  | 32 146 09-S  | 2    | Plate-Guide                              |  |  |  |  |
| ①③35 | 24 041 49-S  | 1    | Gasket-Exhaust                           |  |  |  |  |
| ①③36 | 24 153 27-S  | 1    | O-Ring                                   |  |  |  |  |
| ①③37 | 32 755 03-S  | 2    | Cylinder Head Hardware Kit               |  |  |  |  |



**Oil Pan and Lubrication Assembly**  
**Kohler SV715-0016**

| Ref | Part No.    | Qty. | Description                             |  |  |  |  |
|-----|-------------|------|-----------------------------------------|--|--|--|--|
| ❶1  | 32 199 02-S | 1    | Oil Pan ASM (Includes 2-15)             |  |  |  |  |
| ❷2  | 32 086 01-S | 2    | Screw-Shoulder, Thd Frm (M6X1.0X26.5)   |  |  |  |  |
| ❸3  | 32 393 10-S | 1    | Oil Pump ASM                            |  |  |  |  |
| ❹4  | 24 043 12-S | 1    | Governor Gear Kit W/Pin (Includes 5)    |  |  |  |  |
| ❺5  | 12 380 01-S | 1    | Pin-Regulating, Governor                |  |  |  |  |
| ❻6  | 24 448 02-S | 1    | Tab-Locking                             |  |  |  |  |
| ❼7  | 12 144 02-S | 1    | Shaft-Gear, Governor                    |  |  |  |  |
| ❽8  | 52 032 08-S | 1    | Seal-Oil (PTO End)                      |  |  |  |  |
| ❾9  | 32 123 01-S | 1    | Tube-Feed, Oil (Filter To Pan)          |  |  |  |  |
| ❿10 | 32 123 03-S | 1    | Tube-Feed, Oil (Pan To Filter)          |  |  |  |  |
| ❾11 | 24 153 01-S | 2    | O-Ring                                  |  |  |  |  |
| ❿12 | 32 029 07-S | 1    | Adapter Oil Filter Kit (Includes 13-14) |  |  |  |  |
| ❿13 | 25 139 60-S | 1    | Plug-Pipe, Countersunk (1/8)            |  |  |  |  |
| ❿14 | 32 153 04-S | 1    | O-Ring                                  |  |  |  |  |
| ❿15 | 32 136 03-S | 1    | Nipple-Filter, Oil                      |  |  |  |  |
| ❿16 | 12 050 01-S | 1    | Filter-Oil                              |  |  |  |  |
| ❿17 | 24 086 17-S | 10   | Screw-Flange (M8X1.25X45)               |  |  |  |  |
| ❿18 | 25 139 57-S | 1    | Plug-Pipe, Sq HD (3/8)                  |  |  |  |  |

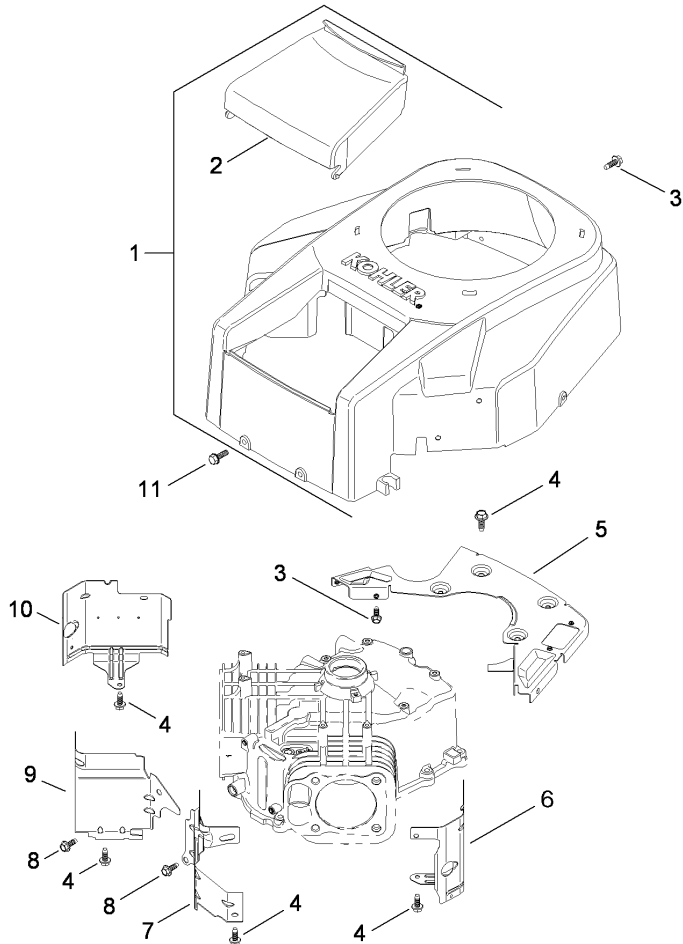




# Ignition and Electrical Assembly

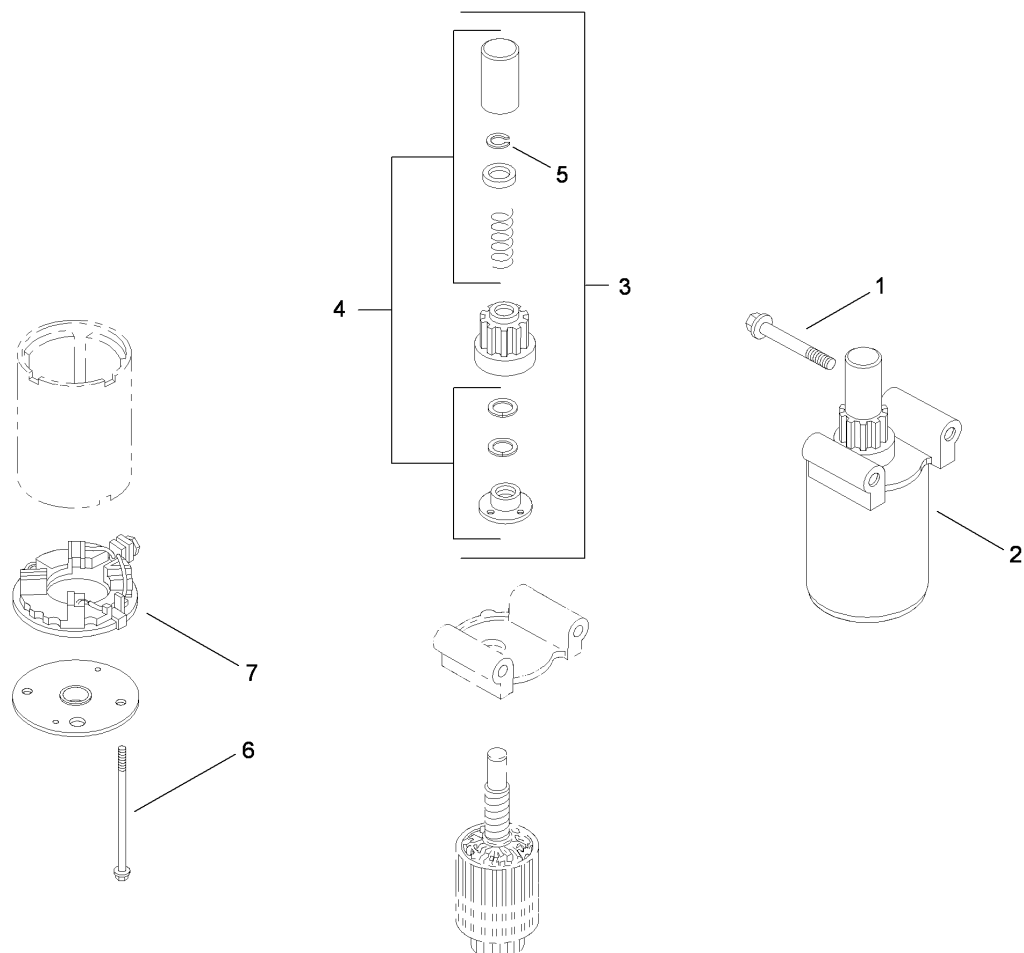
## Kohler SV715-0016

| Ref  | Part No.    | Qty. | Description                              |  |  |  |  |
|------|-------------|------|------------------------------------------|--|--|--|--|
| ③1   | 32 162 03-S | 1    | Screen-Grass                             |  |  |  |  |
| ③2   | 12 086 14-S | 1    | Screw-Flange (M10X1.5X45)                |  |  |  |  |
| ③3   | 12 468 03-S | 1    | Washer-Flat (13/32)                      |  |  |  |  |
| ③4   | 20 146 05-S | 1    | Plate-Mounting, Fan                      |  |  |  |  |
| ③5   | 32 157 01-S | 1    | Fan                                      |  |  |  |  |
| ③6   | 32 025 16-S | 1    | Flywheel                                 |  |  |  |  |
| ③7   | X-42-15-S   | 1    | Key (3/16 X 5/8)                         |  |  |  |  |
| ③8   | 25 155 41-S | 1    | Connector (3 Contact)                    |  |  |  |  |
| ③9   | M-545016-S  | 2    | Screw-Flange, Thread Forming (M5X0.8X16) |  |  |  |  |
| ③10  | 41 403 10-S | 1    | Rectifier/Regulator                      |  |  |  |  |
| ③11  | 237878-S    | 1    | 15 Amp Stator Kit                        |  |  |  |  |
| ③12  | 235173-S    | 1    | Clip-Cable                               |  |  |  |  |
| ③13  | M-548025-S  | 2    | Screw-Thread Forming (M5X0.8X25)         |  |  |  |  |
| ③14  | 12 132 02-S | 2    | Plug-Spark                               |  |  |  |  |
| ③15  | 24 584 45-S | 2    | Module-Ignition                          |  |  |  |  |
| ③16  | M-545020-S  | 4    | Screw-Flange, Thread Forming (M5X.8X20)  |  |  |  |  |
| ①③17 | 25 454 03-S | 2    | Tie-Wire                                 |  |  |  |  |
| ①③18 | 32 176 04-S | 1    | Harness-Wiring                           |  |  |  |  |



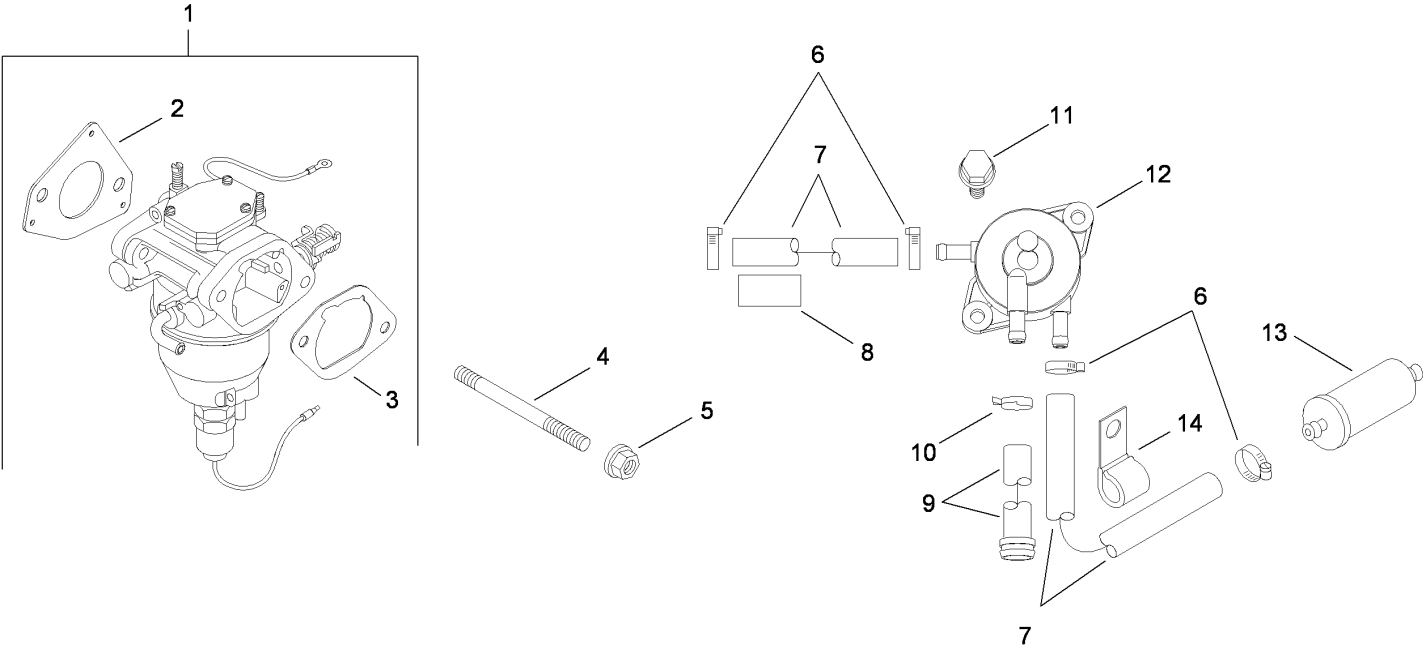
**Blower Housing and Baffle Assembly**  
**Kohler SV715-0016**

| Ref   | Part No.     | Qty. | Description                              |  |  |  |  |
|-------|--------------|------|------------------------------------------|--|--|--|--|
| ❶❶1   | 32 027 03-S  | 1    | Housing Blower Kit                       |  |  |  |  |
| ❶❶2   | 32 096 08-S  | 1    | Cover-Air Cleaner                        |  |  |  |  |
| ❶❶3   | M-545016-S   | 6    | Screw-Flange, Thread Forming (M5X0.8X16) |  |  |  |  |
| ❶❶4   | M-645016-S   | 8    | Screw-Flange, Thread Forming (M6X1.0X16) |  |  |  |  |
| ❶❶5   | 32 146 05-S  | 1    | Plate-Backing                            |  |  |  |  |
| ❶❶6   | 32 063 12-S  | 1    | Baffle-Barrel, Cylinder (No.2 Side)      |  |  |  |  |
| ❶❶7   | 32 063 02-S  | 1    | Baffle-Valley (No.2 Side)                |  |  |  |  |
| ❶❶8   | M-545010-S   | 2    | Screw-Flange, Thread Forming (M5X.8X10)  |  |  |  |  |
| ❶❶9   | 32 063 03-S  | 1    | Baffle-Valley (No.1 Side)                |  |  |  |  |
| ❶❶10  | 32 063 10-S  | 1    | Baffle-Barrel, Cylinder (No.1 Side)      |  |  |  |  |
| ❶❶11  | 24 086 12-S  | 2    | Screw-TAP (M6X1.7X18)                    |  |  |  |  |
| ❶❶❶12 | 41 037 10-S  | 1    | Nameplate-Service                        |  |  |  |  |
| ❶❶❶13 | 25 086 158-S | 2    | Screw-Thread Forming                     |  |  |  |  |



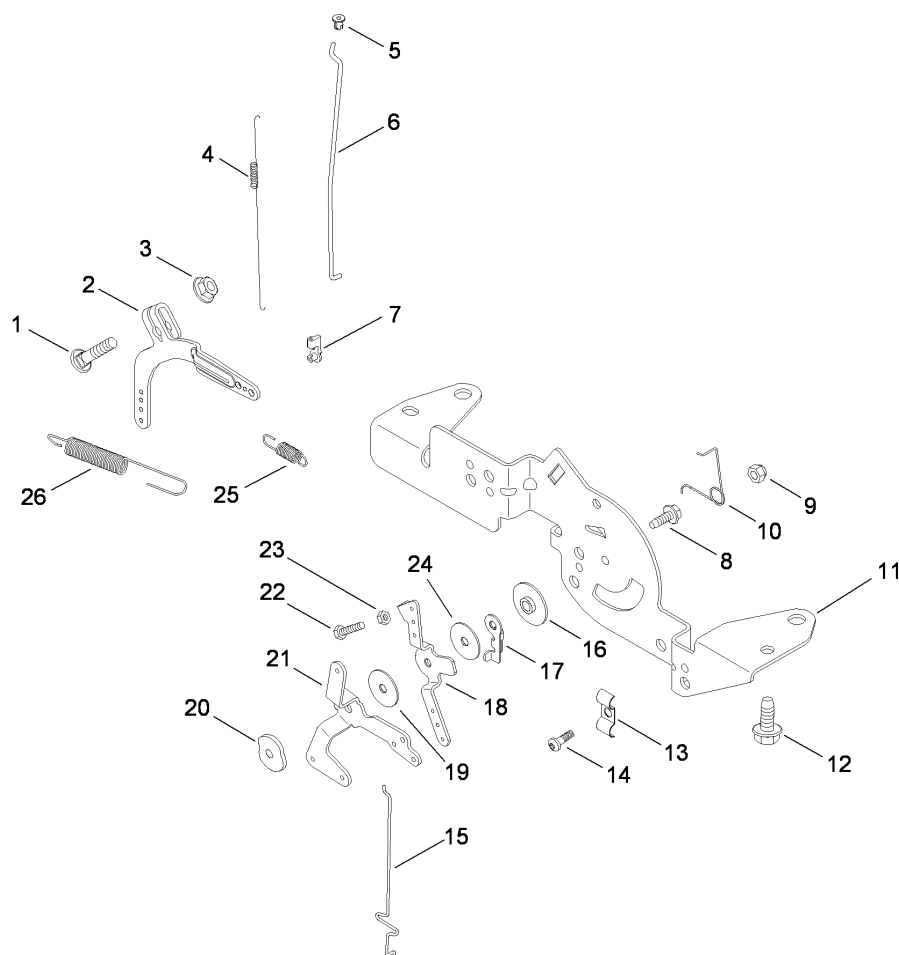
# Starter Assembly Kohler SV715-0016

| Ref | Part No.    | Qty. | Description                  |  |  |  |  |
|-----|-------------|------|------------------------------|--|--|--|--|
| ❸1  | M-839080-S  | 2    | Screw-Flg (M8X1.25X80)       |  |  |  |  |
| ❸2  | 32 098 01-S | 1    | Starter ASM (Includes 3-7)   |  |  |  |  |
| ❸3  | 12 755 39-S | 1    | Drive Kit (Includes 4, 5)    |  |  |  |  |
| ❸4  | 12 755 38-S | 1    | Drive Parts Kit (Includes 5) |  |  |  |  |
| ❸5  | 32 141 01-S | 1    | Ring-Retaining               |  |  |  |  |
| ❸6  | 32 211 01-S | 2    | Bolt-Thru                    |  |  |  |  |
| ❸7  | 12 243 04-S | 1    | Commutator-Cap, End          |  |  |  |  |



Fuel System Assembly  
Kohler SV715-0016

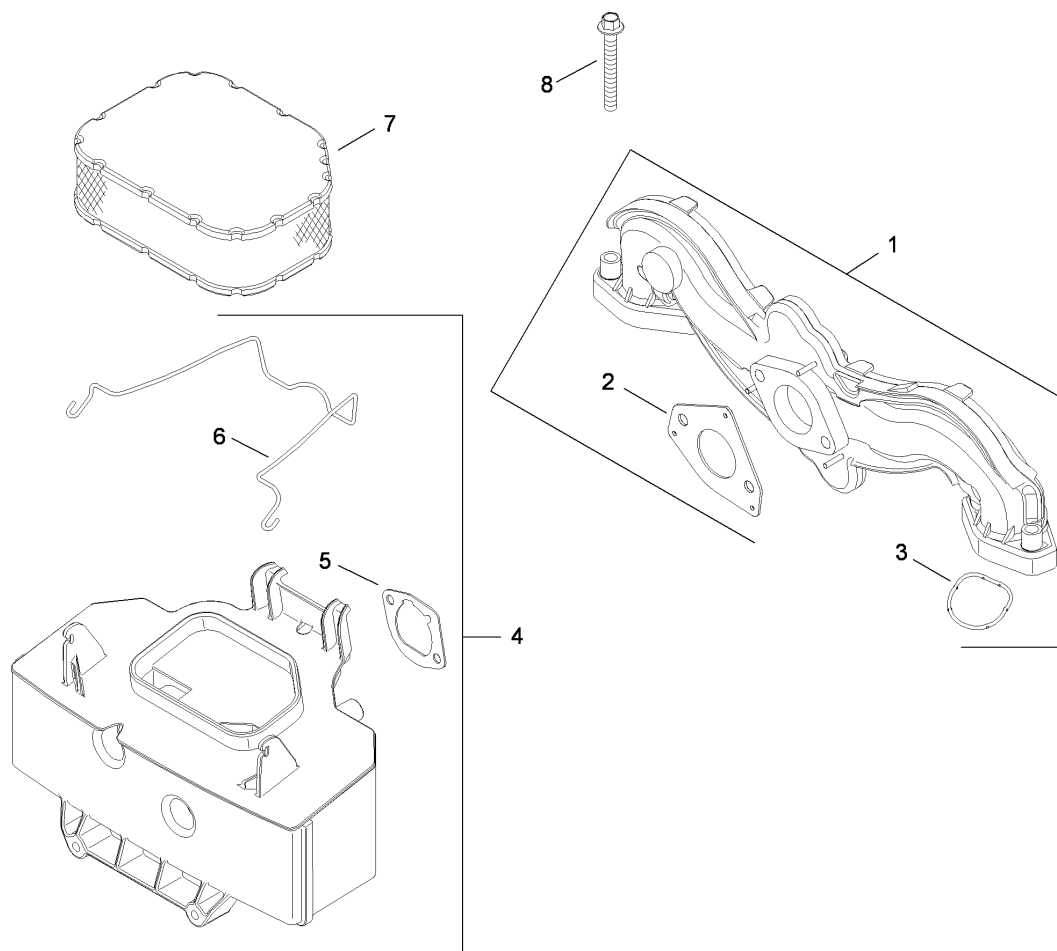
| Ref  | Part No.    | Qty. | Description                                |  |  |  |  |
|------|-------------|------|--------------------------------------------|--|--|--|--|
| ❶❶1  | 32 853 07-S | 1    | Carburetor Kit W/Gaskets<br>(Includes 2-3) |  |  |  |  |
| ❶❶2  | 24 041 52-S | 1    | Gasket-Carburetor                          |  |  |  |  |
| ❶❶3  | 24 041 14-S | 1    | Gasket-Base, Air Cleaner                   |  |  |  |  |
| ❶❶4  | M-629105-S  | 2    | Stud (M6X1.0X106)                          |  |  |  |  |
| ❶❶5  | M-641060-S  | 2    | Nut-Flange (M6X1.0)                        |  |  |  |  |
| ❶❶6  | 25 237 14-S | 4    | Clamp-Hose, Spring (1/2)                   |  |  |  |  |
| ❶❶7  | 25 111 34-S | 1    | Line-Fuel (24-Cut To Length)               |  |  |  |  |
| ❶❶8  | 25 431 10-S | 1    | Sleeve-Abrasion, Anti                      |  |  |  |  |
| ❶❶9  | 32 326 02-S | 1    | Hose-Fuel Pump W/Clamp<br>(Includes 10)    |  |  |  |  |
| ❶❶10 | 25 237 01-S | 1    | Clamp-Hose                                 |  |  |  |  |
| ❶❶11 | 24 086 12-S | 2    | Screw-TAP (M6X1.7X18)                      |  |  |  |  |
| ❶❶12 | 24 393 16-S | 1    | Pump-Fuel                                  |  |  |  |  |
| ❶❶13 | 25 050 22-S | 1    | Filter-Fuel                                |  |  |  |  |
| ❶❶14 | 47 154 01-S | 1    | Clip-Cable                                 |  |  |  |  |
| ❶❶15 | 24 757 36-S | 1    | Choke Repair/Service Kit                   |  |  |  |  |
| ❶❶16 | 24 757 38-S | 1    | Gasket Repair/Service Kit                  |  |  |  |  |
| ❶❶17 | 24 757 44-S | 1    | Float Repair Kit                           |  |  |  |  |
| ❶❶18 | 24 757 45-S | 1    | Solenoid Valve Repair Kit                  |  |  |  |  |
| ❶❶19 | 24-757-46-S | 1    | Repair Overhaul Kit                        |  |  |  |  |



## Engine Control Assembly Kohler SV715-0016

| Ref | Part No.     | Qty. | Description                              |
|-----|--------------|------|------------------------------------------|
| ❶1  | 24 211 03-S  | 1    | Bolt-Sq Neck, Rd HD (M6X1.0X25)          |
| ❶2  | 24 090 51-S  | 1    | Lever-Governor                           |
| ❶3  | M-641060-S   | 1    | Nut-Flange (M6X1.0)                      |
| ❶4  | 24 089 01-S  | 1    | Spring-Linkage                           |
| ❶5  | 25 158 08-S  | 1    | Bushing-Retaining, Linkage               |
| ❶6  | 24 079 04-S  | 1    | Linkage-Throttle                         |
| ❶7  | 25 158 11-S  | 1    | Bushing-Linkage, Throttle                |
| ❶8  | M-545016-S   | 1    | Screw-Flange, Thread Forming (M5X0.8X16) |
| ❶9  | M-547050-S   | 1    | Nut-Lock (M5X.8)                         |
| ❶10 | 24 089 03-S  | 1    | Spring-Return, Choke                     |
| ❶11 | 24 126 161-S | 1    | Bracket-Control                          |
| ❶12 | M-645016-S   | 4    | Screw-Flange, Thread Forming (M6X1.0X16) |
| ❶13 | 47 237 02-S  | 1    | Clamp-Dual, Conduit                      |
| ❶14 | 24 086 43-S  | 1    | Screw-Lbd, Thd Frm (M5X0.8X16)           |
| ❶15 | 24 079 22-S  | 1    | Linkage-Choke                            |
| ❶16 | 24 112 27-S  | 1    | Space-Control ASM                        |
| ❶17 | 24 090 47-S  | 1    | Lever-Actuator, Throttle                 |
| ❶18 | 24 090 13-S  | 1    | Lever-Control, Throttle                  |
| ❶19 | 24 468 01-S  | 1    | Washer-Flat (5.5Mm)                      |
| ❶20 | 41 468 03-S  | 1    | Washer-Spring (1/4)                      |
| ❶21 | 24 090 05-S  | 1    | Lever-Choke                              |
| ❶22 | M-403025-S   | 1    | Screw-Slotted Head (M4X0.7X25)           |

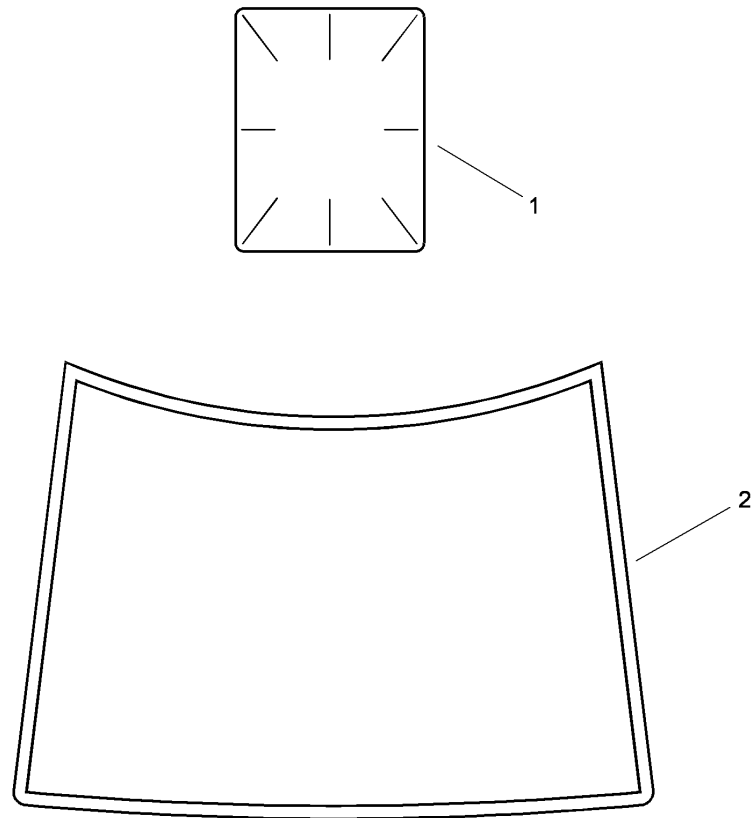
| Ref | Part No.    | Qty. | Description       |
|-----|-------------|------|-------------------|
| ❶23 | M-446030-S  | 1    | Nut (M4X0.7)      |
| ❶24 | 24 468 20-S | 1    | Washer-Flat (5Mm) |
| ❶25 | 24 089 55-S | 1    | Spring-Governor   |
| ❶26 | 24 089 18-S | 1    | Spring-Governor   |



# Air Intake and Filtration Assembly Kohler SV715-0016

| Ref | Part No.    | Qty. | Description                         |
|-----|-------------|------|-------------------------------------|
| ❸1  | 24 164 91-S | 1    | Manifold, Intake (Includes 2,3)     |
| ❸2  | 24 041 52-S | 1    | Gasket-Carburetor                   |
| ❸3  | 24 153 27-S | 2    | O-Ring                              |
| ❸4  | 32 094 04-S | 1    | Air Cleaner Base Kit (Includes 5-6) |
| ❸5  | 24 041 14-S | 1    | Gasket-Base, Air Cleaner            |
| ❸6  | 32 344 02-S | 1    | Latch-Element, Air Cleaner          |
| ❸7  | 32 083 03-S | 1    | Element-Filter, Air                 |
| ❸8  | M-651040-S  | 4    | Screw-Flange (M6X1.0X40)            |

|  |  |  |  |
|--|--|--|--|
|  |  |  |  |
|  |  |  |  |



Artwork is representative.  
Actual labels may differ depending on model specification number.

## Decals and Shortblock Number

| Ref | Part No.    | Qty. | Description           |  |  |  |  |
|-----|-------------|------|-----------------------|--|--|--|--|
| ③1  | 25 113 39-S | 1    | Decal-Laminate, Clear |  |  |  |  |
| ③2  | 32 113 12-S | 1    | Decal-22 Hp           |  |  |  |  |
| 1 ③ | 32 522 03   | 1    | Shortblock            |  |  |  |  |

## Attachments and Accessories

### For 13AP61RH048 - LX468 Lawn Tractor

| Product Name                                | Model/Part  |
|---------------------------------------------|-------------|
| Washout Port Kit                            | 112-5803    |
| Extreme Blade Kit (3 Blades, 46 Inch Decks) | 112-6049    |
| 42 Inch Two-Stage Snowthrower               | 190-032-101 |
| 46 Inch Twin Bagger                         | 190-182-190 |
| 46 Inch Front Blade                         | 190-833-000 |
| 8 Inch Rear Wheel Weight Kit                | 59159       |
| Spark Plug                                  | 77-7330     |
| 46 Inch Mulch Kit                           | 77215       |
| 10 cu. ft. Dump Cart                        | 79901       |
| 10 cu. ft. Poly Dump Cart                   | 79935       |
| Folding Loading Ramp                        | 79949       |
| Sweeper                                     | 79985       |
| Tire Chain Kit                              | 82722       |
| Filter-Air                                  | 98018       |
| Filter-Oil                                  | 98020       |
| Filter-Fuel                                 | 98021       |
| Blade Kit (3 Blades, 46 Inch Decks)         | 98023       |



## NOTES

## NOTES

## NOTES

