



## 22in Recycler<sup>®</sup> Lawn Mower

Model No. 20076 - 270000001 and up.

### Parts Catalog

#### Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|                                            |                                              |
|--------------------------------------------|----------------------------------------------|
| AR. .... as required                       | HYD. .... hydraulic                          |
| ASM. .... assembly                         | LH. .... left hand                           |
| BBC. .... blade brake clutch               | NI. .... nylon insert                        |
| CARR. .... carriage                        | NPTF. .... national pipe thread fine         |
| DEG. .... degrees                          | PFH. .... phillips flat head                 |
| EXT. .... external                         | PPH. .... phillips pan head                  |
| FH. .... flat head                         | PPHTF. .... phillips pan head thread forming |
| GA. .... gauge                             | PRH. .... phillips round head                |
| HD. .... heavy-duty                        | PTH. .... phillips truss head                |
| HF. .... hex flange                        | PTO. .... power-take-off                     |
| HH. .... hex head                          | RH. .... right hand                          |
| HHF. .... hex head flange                  | ROPS. .... roll-over protection system       |
| HHFTF. .... hex head flange thread forming | SFH. .... slotted fillister head             |
| HJ. .... hex jam                           | SHH. .... slotted hex head                   |
| HLH. .... hex lag head                     | SHWH. .... slotted hex washer head           |
| HOC. .... height-of-cut                    | SPH. .... slotted pan head                   |
| HSBH. .... hex socket button head          | SQH. .... square head                        |
| HSFH. .... hex socket flat head            | SRH. .... slotted round head                 |
| HSH. .... hex socket head                  | STD. .... standard                           |
| HWH. .... hex washer head                  | TAP. .... self tapping                       |
| HWHTF. .... hex washer head thread forming | TTH. .... torx truss head                    |

## Footnotes

- |                                          |                                  |
|------------------------------------------|----------------------------------|
| ❶ Not illustrated                        | ❷ Not serviced separately        |
| ❸ Obtain from your local Tecumseh dealer | ❹ Included in Repair Kit 632760B |



## Deck, Side Chute and Rear Door Assembly

| Ref  | Part No.    | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 322-3       | 4    | Screw-HH                |
| 2    | 105-1808-03 | 2    | Plate-HOC, Front        |
| 3    | 104-8694-03 | 1    | Baffle-Front            |
| 4    | 3296-29     | 8    | Nut-Lock, NI            |
| 5    | 112-8854    | 1    | BBC Housing ASM         |
| 5:1  | 94-8072     | 1    | Decal-Danger            |
| 5:3  | 108-8117    | 1    | Decal                   |
| 5:4  | 112-8867    | 1    | Decal                   |
| 6    | 114-0321    | 1    | Decal                   |
| 8    | 99-8445     | 2    | Screw-HWH               |
| 9    | 99-5293     | 1    | Spring-Torsion          |
| 10   | 112-6416    | 1    | Bracket-Cover           |
| 11   | 99-5291     | 1    | Rod-Cover               |
| 12   | 105-3028    | 1    | Chute-Discharge, Side   |
| 13   | 106-8376    | 1    | Discharge Door ASM      |
| 13:2 | 107-0795    | 1    | Latch-Door              |
| 13:3 | 107-7456    | 1    | Cap-Door                |
| 13:4 | 107-7461    | 1    | Screw-Plastite          |
| 15   | 32112-6     | 1    | Nut-Push                |
| 16   | 112-6441    | 1    | 8 Inch RH HOC Plate ASM |
| 18   | 105-3032    | 1    | Spring-Door, Rear       |
| 19   | 112-8864    | 1    | Rear Door ASM           |
| 19:2 | 105-1295    | 1    | Decal-Warning           |
| 22   | 46-6810     | 1    | Screw And Washer ASM    |

| Ref | Part No. | Qty. | Description                 |
|-----|----------|------|-----------------------------|
| 23  | 46-8091  | 2    | Screw-HWH                   |
| 25  | 105-1827 | 1    | Rod-Pivot, Rear Door        |
| 27  | 104-9369 | 1    | Plug-Dome                   |
| 28  | 112-6443 | 1    | 8 Inch LH HOC Plate ASM     |
| 29  | 105-3006 | 4    | Washer-Stepped              |
| 30  | 105-1834 | 1    | Baffle-Rear                 |
| 36  | 112-6400 | 1    | Port-Washout                |
| 37  | 112-6401 | 1    | Coupling-Hose, Washout Port |
| 38  | 112-6438 | 1    | Washer-Seal, Washout Port   |
| 39  | 3218-6   | 1    | Nut-Jam                     |
| 40  | 3254-5   | 1    | Washer-Tooth                |



Front Axle Assembly

| Ref | Part No. | Qty. | Description          |  |  |  |  |
|-----|----------|------|----------------------|--|--|--|--|
| 1   | 614650   | 2    | Bolt-Shoulder        |  |  |  |  |
| 2   | 105-1814 | 2    | Wheel ASM            |  |  |  |  |
| 3   | 322-6    | 2    | Screw-HH             |  |  |  |  |
| 4   | 110-7466 | 2    | Washer-Bolt, Wheel   |  |  |  |  |
| 5   | 105-3048 | 2    | Washer-Flat          |  |  |  |  |
| 6   | 105-1807 | 2    | Arm-Pivot, Front     |  |  |  |  |
| 7   | 105-1809 | 2    | Arm-Spring           |  |  |  |  |
| 8   | 105-3042 | 2    | Knob-Lever, HOC      |  |  |  |  |
| 9   | 105-1818 | 2    | Bushing-Mount, HOC   |  |  |  |  |
| 10  | 3296-29  | 2    | Nut-Lock, NI         |  |  |  |  |
| 11  | 46-8091  | 1    | Screw-HWH            |  |  |  |  |
| 12  | 105-3004 | 1    | Cover-Cutout         |  |  |  |  |
| 13  | 105-3005 | 1    | Cover-Belt Opening   |  |  |  |  |
| 14  | 104-9359 | 1    | Bumper-Mower         |  |  |  |  |
| 15  | 105-6849 | 3    | Screw-Thread Forming |  |  |  |  |



## Rear Axle Assembly

| Ref     | Part No.    | Qty. | Description           |
|---------|-------------|------|-----------------------|
| 1       | 614650      | 2    | Bolt-Shoulder         |
| 2       | 105-3036    | 2    | Wheel Gear ASM        |
| 1 2 2:3 |             | 1    | Wheel ASM             |
| 2:3:1   | 27-6250     | 2    | Bushing               |
| 3       | 65-2720     | 4    | Ring-Clip, Locking    |
| 4       | 105-3040    | 2    | Gear-Pinion, 15T      |
| 6       | 105-6840    | 6    | Washer-Thrust         |
| 7       | 110-1792    | 2    | Wheel Cover ASM       |
| 2 7:1   |             | 1    | Cover-Wheel           |
| 7:2     | 614426      | 1    | Washer-Stepped        |
| 8       | 32151-36    | 2    | Ring-Retaining        |
| 9       | 105-1819    | 2    | Arm-Pivot, Rear       |
| 10      | 105-1809    | 2    | Arm-Spring            |
| 11      | 105-3042    | 2    | Knob-Lever, HOC       |
| 12      | 104-8698    | 2    | Retainer-Bearing, HOC |
| 13      | 104-8699    | 2    | Bearing-Ball          |
| 14      | 39-9650     | 2    | Spring-Compression    |
| 15      | 612066      | 2    | Key                   |
| 16      | 106-3956    | 1    | Transmission ASM      |
| 17      | 108-9756    | 1    | Gasket-Gearbox        |
| 18      | 106-6809-03 | 1    | Bracket-Pivot         |
| 19      | 32144-4     | 2    | Screw-HWH             |
| 20      | 92-5791     | 1    | Spacer                |
| 21      | 100-1176    | 2    | Pulley-Half           |

| Ref | Part No. | Qty. | Description      |
|-----|----------|------|------------------|
| 22  | 91-2258  | 1    | V-Belt           |
| 23  | 3256-24  | 1    | Washer-Flat      |
| 24  | 3296-5   | 1    | Nut-Lock         |
| 25  | 105-1811 | 1    | Brace-Plate, HOC |
| 26  | 114-1585 | 1    | Shield-Trailing  |
| 28  | 322-6    | 4    | Screw-HH         |
| 29  | 3229-11  | 2    | Screw-CARR       |
| 30  | 3296-16  | 2    | Nut-Lock, NI     |
| 31  | 36-4780  | 1    | Washer-Plain     |



## Rear Axle and Transmission Assembly

| Ref   | Part No.    | Qty. | Description           |
|-------|-------------|------|-----------------------|
| 1     | 614650      | 2    | Bolt-Shoulder         |
| 2     | 105-3036    | 2    | Wheel Gear ASM        |
| ① 2:3 |             | 1    | Wheel ASM             |
| 2:3:1 | 27-6250     | 2    | Bushing               |
| 3     | 65-2720     | 4    | Ring-Clip, Locking    |
| 4     | 105-3040    | 2    | Gear-Pinion, 15T      |
| 6     | 105-6840    | 6    | Washer-Thrust         |
| 7     | 110-1792    | 2    | Wheel Cover ASM       |
| ② 7:1 |             | 1    | Cover-Wheel           |
| 7:2   | 614426      | 1    | Washer-Stepped        |
| 9     | 108-9781    | 2    | Arm-Pivot, Rear       |
| 10    | 108-9780    | 2    | Arm-Spring            |
| 11    | 105-3042    | 2    | Knob-Lever, HOC       |
| 12    | 108-9779    | 2    | Retainer-Bushing, HOC |
| 13    | 104-8699    | 2    | Bearing-Ball          |
| 14    | 39-9650     | 2    | Spring-Compression    |
| 15    | 612066      | 2    | Key                   |
| 16    | 106-3956    | 1    | Transmission ASM      |
| 17    | 108-9756    | 1    | Gasket-Gearbox        |
| 18    | 106-6809-03 | 1    | Bracket-Pivot         |
| 19    | 32144-4     | 2    | Screw-HWH             |
| 20    | 92-5791     | 1    | Spacer                |
| 21    | 100-1176    | 2    | Pulley-Half           |
| 22    | 91-2258     | 1    | V-Belt                |

| Ref | Part No. | Qty. | Description     |
|-----|----------|------|-----------------|
| 23  | 3256-24  | 1    | Washer-Flat     |
| 24  | 3296-5   | 1    | Nut-Lock        |
| 26  | 114-1585 | 1    | Shield-Trailing |
| 28  | 322-6    | 4    | Screw-HH        |
| 29  | 3229-11  | 2    | Screw-CARR      |
| 30  | 3296-16  | 2    | Nut-Lock, NI    |
| 32  | 108-9782 | 2    | Bushing-Sleeve  |
| 33  | 110-7191 | 1    | Washer-Thrust   |



**Transmission Assembly No. 106-3956**

| Ref | Part No.    | Qty. | Description           |  |  |  |  |
|-----|-------------|------|-----------------------|--|--|--|--|
| 1   | 32144-4     | 4    | Screw-HWH             |  |  |  |  |
| 2   | 105-6817    | 1    | Pin-Groove            |  |  |  |  |
| 3   | 36-4780     | 1    | Washer-Plain          |  |  |  |  |
| 4   | 92-5790     | 1    | Pinion                |  |  |  |  |
| 5   | 100-1048    | 1    | Bearing-Ball          |  |  |  |  |
| 6   | 104-8671    | 1    | Gear-Bevel, 37T       |  |  |  |  |
| 7   | 106-3957    | 1    | Shaft-Output          |  |  |  |  |
| 8   | 104-8673    | 2    | Bushing-Shaft, Output |  |  |  |  |
| 9   | 104-8674    | 1    | Gearcase-Upper        |  |  |  |  |
| 10  | 104-8675-03 | 1    | Cover-Gearcase        |  |  |  |  |
| 11  | 105-6839    | 1    | Gasket-Gearcase       |  |  |  |  |



Engine Assembly

| Ref | Part No.    | Qty. | Description           |
|-----|-------------|------|-----------------------|
| 1   | 3296-73     | 1    | Nut-Lock, NI          |
| 2   | 3256-16     | 2    | Washer-Flat           |
| 3   | 107-0797    | 1    | Bushing               |
| 4   | 108-9341    | 1    | Plate-Anchor          |
| 5   | 108-3792    | 1    | Spring-Tension, Brake |
| 6   | 110-7456    | 1    | Pulley                |
| 7   | 110-1790    | 1    | Belt-BBC              |
| 8   | 3231-25     | 1    | Screw-CARR            |
| 9   | 107-7471    | 1    | Plate-Guide           |
| 10  | 605256      | 1    | Washer                |
| 11  | 107-0758    | 1    | Spacer-Bearing        |
| 12  | 107-0759    | 1    | Bolt-Shoulder         |
| 13  | 46-8091     | 3    | Screw-HWH             |
| 14  | 107-7477    | 1    | Brake Arm ASM         |
| 15  | 603773      | 2    | Nut                   |
| 16  | 108-3766-03 | 1    | Support-Blade         |
| 17  | 54-9190     | 2    | Nut-Lock              |
| 18  | 3211-42     | 2    | Screw-HH              |
| 19  | 107-0754    | 1    | Drum                  |
| 20  | 100-1048    | 3    | Bearing-Ball          |
| 21  | 107-7487    | 1    | Support-Blade         |
| 22  | 108-9342    | 1    | Nut-Hex               |
| 23  | 108-9764-03 | 1    | Blade-22 Inch         |

| Ref | Part No.    | Qty. | Description                      |
|-----|-------------|------|----------------------------------|
| 24  |             | 1    | Engine-Tecumseh, Lv195Xa-362086E |
| 25  | 2412-72     | 1    | Clip-Closed, Insulated           |
| 26  | 106-8346-03 | 1    | Guard-Muffler                    |
| 27  | 32144-85    | 3    | Screw-HWH                        |
| 28  | 32144-102   | 3    | Screw-HWH                        |
| 30  | 3229-4      | 1    | Screw-CARR                       |
| 31  | 106-6801    | 1    | Anchor-Cable, BBC                |
| 32  | 108-3790    | 1    | Retainer-Belt                    |
| 33  | 107-0798    | 1    | Cover-BBC                        |
| 35  | 108-3787    | 1    | Disc                             |
| 37  | 46-8092     | 1    | Screw-Plastite                   |
| 38  | 100-6447    | 1    | Tube-Spacer                      |
| 39  | 3296-56     | 1    | Nut-Lock, NI                     |



Handle Assembly

| Ref | Part No.    | Qty. | Description           |  |  |  |  |
|-----|-------------|------|-----------------------|--|--|--|--|
| 2   | 112-8876    | 2    | Screw-Handle          |  |  |  |  |
| 3   | 108-8162    | 2    | Knob-Locking          |  |  |  |  |
| 4   | 3296-73     | 2    | Nut-Lock, NI          |  |  |  |  |
| 6   | 86-9671     | 1    | Guide-Rope            |  |  |  |  |
| 7   | 105-6841    | 2    | Guide-RH              |  |  |  |  |
| 8   | 104-8680-05 | 1    | Handle-Upper          |  |  |  |  |
| 9   | 104-8690    | 1    | Spring-Torsion        |  |  |  |  |
| 10  | 104-8678    | 1    | Handle-Control        |  |  |  |  |
| 11  | 114-0338    | 1    | Decal                 |  |  |  |  |
| 13  | 99-1588     | 1    | Bar-Control, Traction |  |  |  |  |
| 14  | 99-1589     | 1    | Lever-Traction        |  |  |  |  |
| 15  | 105-6842    | 1    | Guide-LH              |  |  |  |  |
| 16  | 321-50      | 1    | Screw-HH              |  |  |  |  |
| 18  | 3256-1      | 1    | Washer-Flat           |  |  |  |  |
| 19  | 112-6440-05 | 1    | Handle-Lower          |  |  |  |  |
| 20  | 105-1844    | 1    | Cable-Traction        |  |  |  |  |
| 21  | 106-6805    | 1    | Guide-Cable           |  |  |  |  |
| 22  | 614249      | 1    | Strap-Tie             |  |  |  |  |
| 27  | 108-9788    | 2    | Anchor-Bag            |  |  |  |  |
| 28  | 32144-110   | 2    | Screw-HWH             |  |  |  |  |



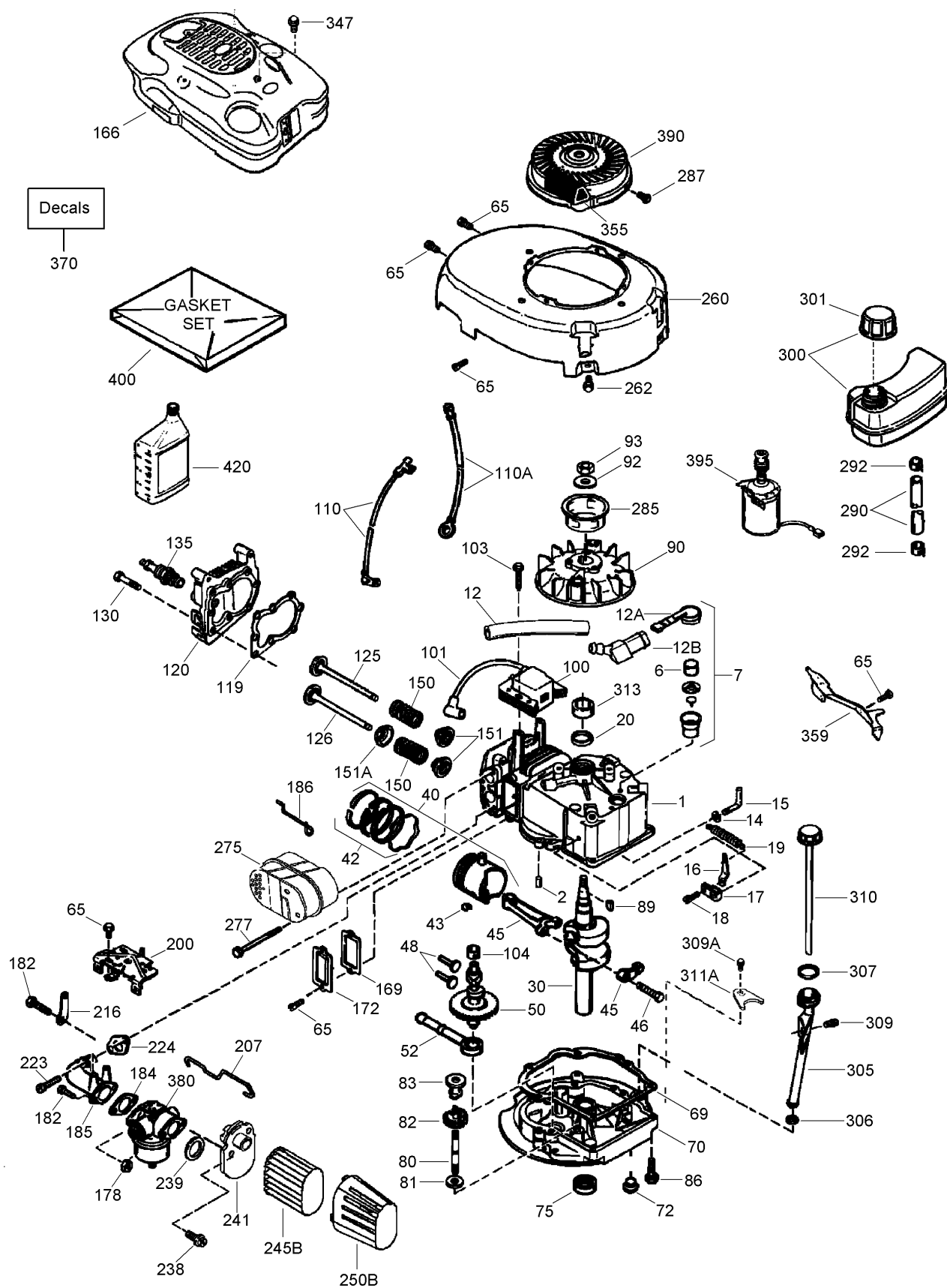
# Electric Start Assembly

| Ref | Part No. | Qty. | Description          | Ref | Part No.  | Qty. | Description            |
|-----|----------|------|----------------------|-----|-----------|------|------------------------|
| 1   | 108-4844 | 1    | Battery Box ASM      | 31  | 104-9368  | 1    | Plug-Dome              |
| 2   | 105-6849 | 2    | Screw-Thread Forming | 32  | 108-3796  | 1    | Cvr-Switch M04         |
| 4   | 700918   | 1    | Key                  | 33  | 32144-111 | 2    | Screw-PPH              |
| 5   | 23-0660  | 1    | Switch-Starter       | 34  | 108-9751  | 1    | Decal-Switch, Ignition |
| 5:1 | 218-461  | 1    | Nut-HH               |     |           |      |                        |
| 5:2 | 3254-5   | 1    | Washer-Tooth         |     |           |      |                        |
| 6   | 108-3795 | 1    | Housing-Key Switch   |     |           |      |                        |
| 7   | 110-1618 | 1    | Harness-Wire         |     |           |      |                        |
| 8   | 104-7401 | 1    | Charger-12 Volt      |     |           |      |                        |
| 11  | 104-7953 | 1    | Decal-Harness        |     |           |      |                        |
| 12  | 614249   | 2    | Strap-Tie            |     |           |      |                        |
| 15  | 106-8397 | 1    | Battery-12 Volt      |     |           |      |                        |
| 16  | 107-3774 | 1    | Foam-Battery, Top    |     |           |      |                        |
| 19  | 99-6124  | 2    | Fuse-40 Amp          |     |           |      |                        |
| 20  | 3290-337 | 1    | Nut-Speed            |     |           |      |                        |
| 21  | 32128-17 | 1    | Nut-Lock, Flange     |     |           |      |                        |
| 22  | 106-9169 | 1    | Screw                |     |           |      |                        |
| 23  | 106-6802 | 1    | Lever                |     |           |      |                        |
| 24  | 112-8884 | 1    | Knob-BBC             |     |           |      |                        |
| 25  | 107-7462 | 1    | Spring-Torsion       |     |           |      |                        |
| 26  | 107-7463 | 1    | Spacer               |     |           |      |                        |
| 28  | 107-0799 | 1    | Cable ASM            |     |           |      |                        |
| 29  | 108-3788 | 1    | Bail-Brake           |     |           |      |                        |
| 30  | 92-7729  | 1    | Anchor-Cable, Upper  |     |           |      |                        |

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# Engine Assembly No. 1

## Tecumseh LV195XA-362086E



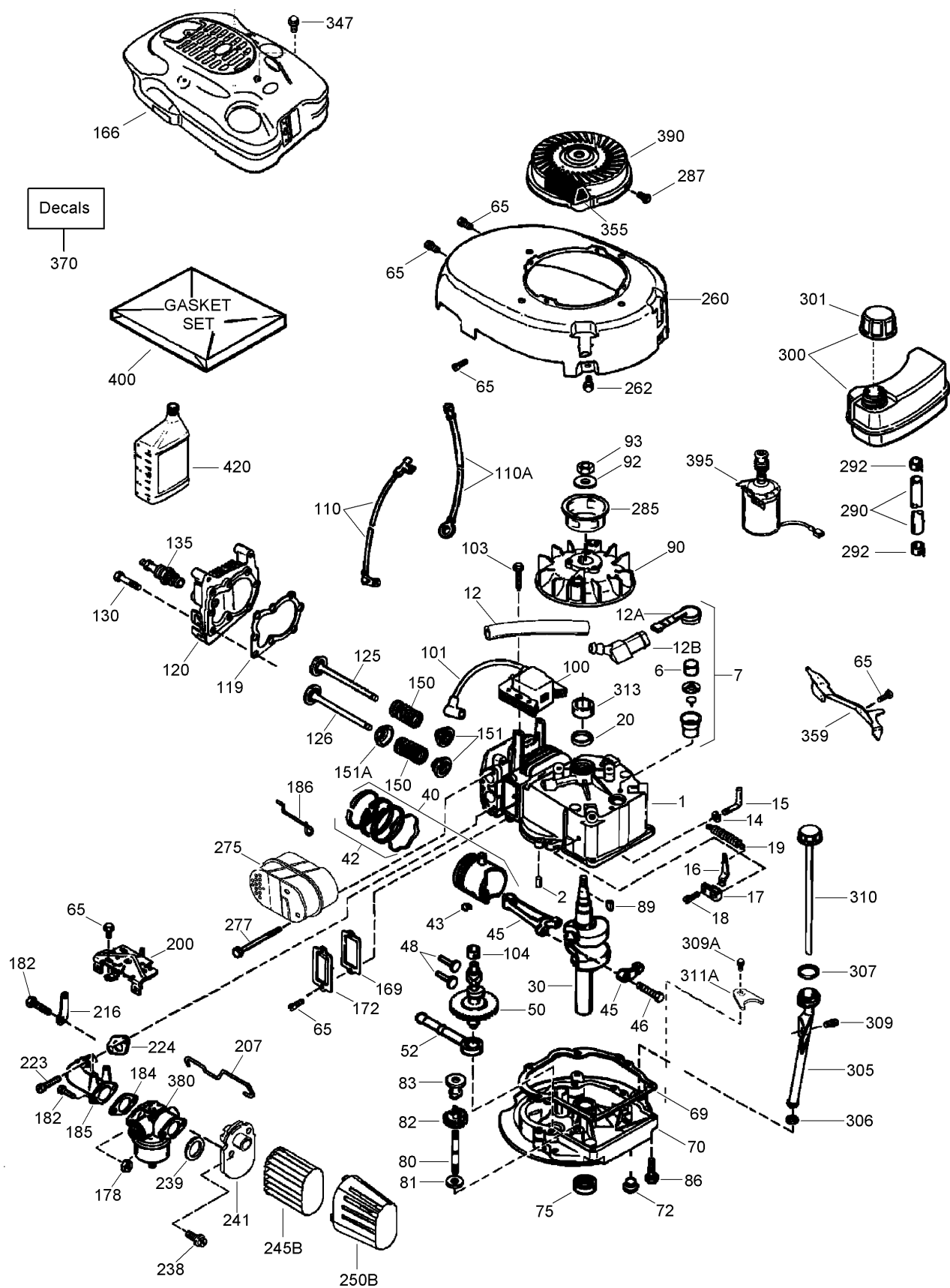
# Engine Assembly No. 1

## Tecumseh LV195XA-362086E

| Ref   | Part No. | Qty. | Description                                                       | Ref   | Part No. | Qty. | Description                        |
|-------|----------|------|-------------------------------------------------------------------|-------|----------|------|------------------------------------|
| ③1    | 37465    | 1    | Cylinder ASM (Includes 2, 20)                                     | ③120  | 37714    | 1    | Head-Cylinder                      |
| ③2    | 26727    | 2    | Pin-Dowel                                                         | ③125  | 37288    | 1    | Valve-Exhaust (STD) (Includes 151) |
| ③6    | 33734    | 1    | Element-Breather                                                  | ③126  | 37289    | 1    | Valve-Intake (STD) (Includes 151)  |
| ③7    | 36557    | 1    | Breather ASM (Includes 6, 12A)                                    | ③130  | 6021A    | 8    | Screw (5/16-18X1-1/2)              |
| ③12   | 37944    | 1    | Tube-Breather                                                     | ③135  | 35395    | 1    | Spark Plug-Resistor (R J19 L M)    |
| ③12A  | 36558    | 1    | Breather Cover And Tube ASM                                       | ③150  | 31672    | 2    | Spring-Valve                       |
| ③12B  | 36694    | 1    | Elbow-Tube, Breather                                              | ③151  | 31673    | 2    | Cap-Valve, Spring                  |
| ③14   | 28277    | 1    | Washer-Flat                                                       | ③151A | 40017    | 1    | Seal-Valve, Intake                 |
| ③15   | 30589    | 1    | Governor Rod ASM (Includes 14)                                    |       |          |      |                                    |
| ③16   | 34839A   | 1    | Lever-Governor                                                    |       |          |      |                                    |
| ③17   | 31335    | 1    | Clamp-Lever, Governor                                             |       |          |      |                                    |
| ③18   | 651018   | 1    | Screw (T-15, 8-32 X 19/64)                                        |       |          |      |                                    |
| ③19   | 36281    | 1    | Spring-Extension (Governor)                                       |       |          |      |                                    |
| ③20   | 32600    | 1    | Seal-Oil                                                          |       |          |      |                                    |
| ③30   | 38001    | 1    | Crankshaft                                                        |       |          |      |                                    |
| ③40   | 40045    | 1    | Piston, Pin And Ring Set (.010 O S) (Includes 42)                 |       |          |      |                                    |
| ③40   | 40044    | 1    | Piston, Pin And Ring Set (STD) (Includes 42)                      |       |          |      |                                    |
| ③42   | 40007    | 1    | Ring Set (.010 O S)                                               |       |          |      |                                    |
| ③42   | 40006    | 1    | Ring Set (STD)                                                    |       |          |      |                                    |
| ③43   | 20381    | 2    | Ring-Retaining, Piston Pin                                        |       |          |      |                                    |
| ③45   | 36777    | 1    | Connecting Rod ASM (Includes 46)                                  |       |          |      |                                    |
| ③46   | 32610A   | 2    | Bolt-Rod, Connecting                                              |       |          |      |                                    |
| ③48   | 27241    | 2    | Lifter-Valve                                                      |       |          |      |                                    |
| ③50   | 37460    | 1    | Camshaft (Exhaust M C R) (Includes 104)                           |       |          |      |                                    |
| ③52   | 29914    | 1    | Oil Pump ASM                                                      |       |          |      |                                    |
| ③65   | 30200    | 6    | Screw (10-24 X 9/16)                                              |       |          |      |                                    |
| ③69   | 37609    | 1    | Gasket-Flange, Mounting                                           |       |          |      |                                    |
| ③70   | 37608A   | 1    | Mounting Flange ASM (Includes 72-83, 306, 309A, 311A)             |       |          |      |                                    |
| ③72   | 37614    | 1    | Plug-Drain, Oil (Flush Mount)                                     |       |          |      |                                    |
| ③75   | 27897    | 1    | Seal-Oil                                                          |       |          |      |                                    |
| ③80   | 30574A   | 1    | Shaft-Governor                                                    |       |          |      |                                    |
| ③81   | 30590A   | 1    | Washer-Flat                                                       |       |          |      |                                    |
| ③82   | 30591    | 1    | Governor Gear ASM (Includes 81)                                   |       |          |      |                                    |
| ③83   | 30588A   | 1    | Spool-Governor                                                    |       |          |      |                                    |
| ③86   | 650488   | 6    | Screw (1/4-20 X 1-1/4)                                            |       |          |      |                                    |
| ③89   | 611298   | 1    | Key-Flywheel                                                      |       |          |      |                                    |
| ③90   | 611179   | 1    | Flywheel                                                          |       |          |      |                                    |
| ③92   | 650815   | 1    | Washer-Belleville                                                 |       |          |      |                                    |
| ③93   | 650816   | 1    | Nut-Flywheel                                                      |       |          |      |                                    |
| ③100  | 34443C   | 1    | Ignition-State, Solid                                             |       |          |      |                                    |
| ③101  | 610118   | 1    | Cover-Spark Plug                                                  |       |          |      |                                    |
| ③103  | 651007   | 2    | Screw (T-15, 10-24 X 15/16)                                       |       |          |      |                                    |
| ③104  | 37480    | 1    | Bushing-Cam                                                       |       |          |      |                                    |
| ③110  | 37682    | 1    | Wire-Ground                                                       |       |          |      |                                    |
| ③110A | 36953    | 1    | Ground Wire (11.25 With Ring Terminal & Female Straight Terminal) |       |          |      |                                    |
| ③119  | 37796    | 1    | Gasket-Head, Cylinder                                             |       |          |      |                                    |

# Engine Assembly No. 2

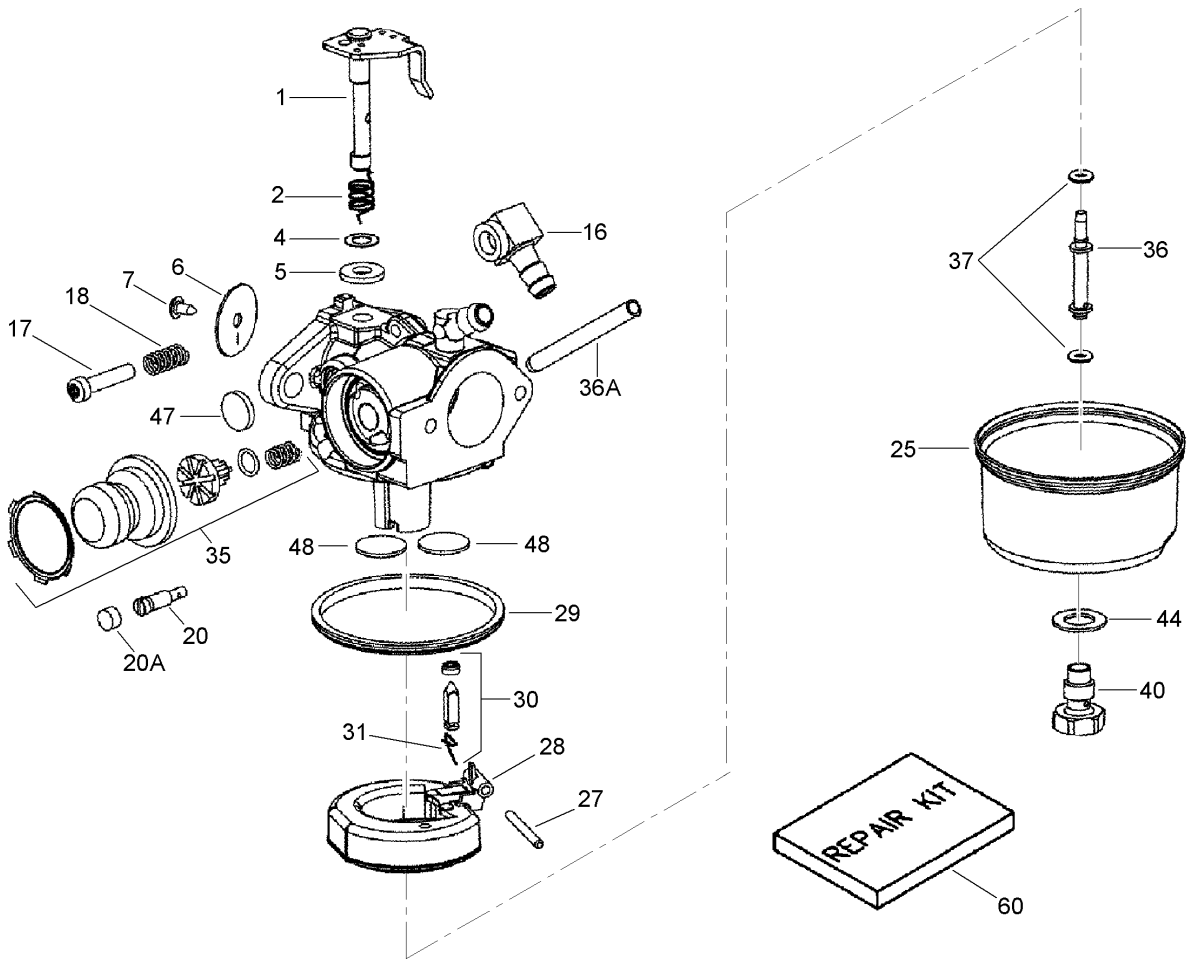
## Tecumseh LV195XA-362086E



## Engine Assembly No. 2

### Tecumseh LV195XA-362086E

| Ref   | Part No. | Qty. | Description                             |  |  |  |  |
|-------|----------|------|-----------------------------------------|--|--|--|--|
| ③166  | 38019    | 1    | Shroud-Engine                           |  |  |  |  |
| ③169  | 36783    | 1    | Gasket-Cover, Valve                     |  |  |  |  |
| ③172  | 36784    | 1    | Cover-Valve                             |  |  |  |  |
| ③178  | 29752    | 2    | Nut And Lock Washer (1/4-28)            |  |  |  |  |
| ③182  | 6201     | 2    | Screw (1/4-28 X 7/8)                    |  |  |  |  |
| ③184  | 26756    | 1    | Gasket                                  |  |  |  |  |
| ③185  | 37466    | 1    | Pipe-Intake                             |  |  |  |  |
| ③186  | 32653    | 1    | Link-Governor                           |  |  |  |  |
| ③200  | 37876    | 1    | Bracket-Control                         |  |  |  |  |
| ③207  | 34336A   | 1    | Link-Throttle                           |  |  |  |  |
| ③216  | 33086    | 1    | Lever-Adjusting, R P M                  |  |  |  |  |
| ③223  | 650451   | 2    | Screw (1/4-20 X 1)                      |  |  |  |  |
| ③224  | 36786    | 1    | Gasket-Pipe, Intake                     |  |  |  |  |
| ③238  | 650932   | 2    | Screw (10-32 X 49/64)                   |  |  |  |  |
| ③239  | 34338    | 1    | Gasket-Cleaner, Air                     |  |  |  |  |
| ③241  | 36919    | 1    | Collar-Cleaner, Air                     |  |  |  |  |
| ③245B | 36905    | 1    | Filter-Air Cleaner (Paper)              |  |  |  |  |
| ③250B | 37122    | 1    | Cover-Cleaner, Air                      |  |  |  |  |
| ③260  | 37693A   | 1    | Housing-Blower                          |  |  |  |  |
| ③262  | 650831   | 4    | Screw (1/4-20 X 1/2)                    |  |  |  |  |
| ③275  | 37498    | 1    | Muffler                                 |  |  |  |  |
| ③277  | 650988   | 2    | Screw (1/4-20 X 2-9/32)                 |  |  |  |  |
| ③285  | 35000A   | 1    | Cup-Starter                             |  |  |  |  |
| ③287  | 650926   | 2    | Screw (8-32 X 21/64)                    |  |  |  |  |
| ③290  | 37962    | 1    | Line-Fuel, Low Permeation (8.62)        |  |  |  |  |
| ③292  | 26460    | 2    | Clamp-Line, Fuel                        |  |  |  |  |
| ③300  | 37947    | 1    | Fuel Tank ASM (Includes 292, 301)       |  |  |  |  |
| ③301  | 37844    | 1    | Cap-Fuel (Black) (1-1/2 I D)            |  |  |  |  |
| ③305  | 35647A   | 1    | Tube-Fill, Oil                          |  |  |  |  |
| ③306  | 37610    | 1    | O-Ring                                  |  |  |  |  |
| ③307  | 35499    | 1    | O-Ring                                  |  |  |  |  |
| ③309  | 650562   | 1    | Screw (10-32 X 1/2)                     |  |  |  |  |
| ③309A | 650783   | 1    | Screw (10-24 X 3/4)                     |  |  |  |  |
| ③310  | 35648    | 1    | Dipstick                                |  |  |  |  |
| ③311A | 37611    | 1    | Bracket-Holddown                        |  |  |  |  |
| ③313  | 34080    | 1    | Spacer                                  |  |  |  |  |
| ③347  | 650898A  | 4    | Screw (10-32 X 27/32)                   |  |  |  |  |
| ③355  | 590701   | 1    | Handle-Starter (STD)                    |  |  |  |  |
| ③359  | 38026    | 1    | Flywheel Guard                          |  |  |  |  |
| ③370  | 35977    | 1    | Decal-Caution (Read Operator Manual)    |  |  |  |  |
| ③370  | 37695    | 1    | Decal-Primer (3X Complete Instructions) |  |  |  |  |
| ③380  | 640350   | 1    | Carburetor ASM (Includes 184)           |  |  |  |  |
| ③390  | 590739   | 1    | Rewind Starter ASM                      |  |  |  |  |
| ③395  | 35707    | 1    | Motor-Starter, Electric (12 Volt)       |  |  |  |  |
| ③400  | 37613A   | 1    | Gasket Set                              |  |  |  |  |
| ③420  | 730225A  | 1    | Oil-Engine (4-Cycle Sae 30)             |  |  |  |  |
| ①③0   | 805189A  | 1    | Engine-Replacement                      |  |  |  |  |
| ①③0   | 750837D  | 1    | Shortblock-Replacement                  |  |  |  |  |



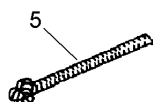
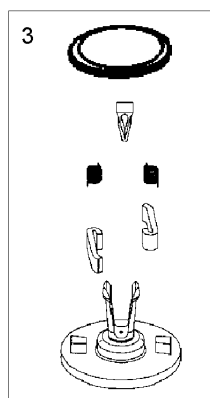
**Carburetor Assembly No. 640350**  
**Tecumseh LV195XA-362086E**

| Ref  | Part No. | Qty. | Description                                   |
|------|----------|------|-----------------------------------------------|
| ❸0   | 640350   | 1    | Carburetor ASM                                |
| ❸1   | 631615   | 1    | Throttle Shaft And Lever ASM                  |
| ❸2   | 631767   | 1    | Spring-Return, Throttle                       |
| ❸44  | 631184   | 1    | Washer-Seal, Dust                             |
| ❸45  | 631183   | 1    | Seal-Dust                                     |
| ❸6   | 640070   | 1    | Shutter-Throttle                              |
| ❸47  | 650506   | 1    | Screw-Shutter                                 |
| ❸16  | 631807   | 1    | Fitting-Fuel                                  |
| ❸17  | 651025   | 1    | Screw-Throttle Crack And Idle Speed           |
| ❸18  | 630766   | 1    | Spring-Tension                                |
| ❸20  | 640016   | 1    | Screw-Restrictor, Idle                        |
| ❸20A | 640200   | 1    | Cap-Screw, Restrictor Idle                    |
| ❸25  | 631867   | 1    | Bowl-Float (No Drain)                         |
| ❸427 | 631024   | 1    | Shaft-Float                                   |
| ❸28  | 632802   | 1    | Float (Plastic)                               |
| ❸429 | 631028   | 1    | O Ring-Bowl, Float                            |
| ❸430 | 631021A  | 1    | Inlet Needle, Seat And Clip ASM (Includes 31) |
| ❸31  | 631022   | 1    | Clip-Spring                                   |
| ❸35  | 640351   | 1    | Primer Bulb And Valve Repair Kit              |
| ❸36  | 640080   | 1    | Tube-Nozzle, Main                             |
| ❸36A | 632766   | 1    | Tube-Carburetor                               |
| ❸437 | 632547   | 2    | O-Ring                                        |

| Ref  | Part No. | Qty. | Description                   |
|------|----------|------|-------------------------------|
| ❸40  | 640030   | 1    | Nut-Bowl, High Speed          |
| ❸444 | 27110A   | 1    | Washer-Nut, Bowl              |
| ❸447 | 630748   | 1    | Plug-Welch, Idle Mixture Well |
| ❸448 | 631027   | 2    | Plug-Welch, Atmospheric Vent  |
| ❸60  | 632760B  | 1    | Carburetor Repair Kit         |



This illustration may not depict actual equipment and is for reference purposes only



# Rewind Starter Assembly No. 590739 Tecumseh LV195XA-362086E

| Ref | Part No. | Qty. | Description                     |
|-----|----------|------|---------------------------------|
| ❸1  | 590739   | 1    | Rewind Starter ASM              |
| ❸2  | 590618A  | 1    | Pulley And Rewind Spring ASM    |
| ❸3  | 590772   | 1    | Repair Kit                      |
| ❸4  | 590701   | 1    | Handle-Starter (STD)            |
| ❸5  | 590535   | 1    | Rope-Starter (98 Cut To Length) |



**Electric Starter Assembly No. 35707**  
**Tecumseh LV195XA-362086E**

| Ref  | Part No. | Qty. | Description                                  |  |  |  |  |
|------|----------|------|----------------------------------------------|--|--|--|--|
| ❸0   | 35707    | 1    | Motor-Starter, Electric (12 Volt)            |  |  |  |  |
| ❸1   | 34955    | 1    | Ring-Retaining                               |  |  |  |  |
| ❸2   | 34950    | 1    | Retainer-Spring                              |  |  |  |  |
| ❸3   | 34954    | 1    | Spring                                       |  |  |  |  |
| ❸4A  | 34949A   | 1    | Gear                                         |  |  |  |  |
| ❸5B  | 34943    | 1    | Drive End Cap ASM                            |  |  |  |  |
| ❸6   | 33450    | 2    | Nut-Lock                                     |  |  |  |  |
| ❸7   | 34944    | 1    | Armature                                     |  |  |  |  |
| ❸8   | 34945    | 1    | Housing ASM                                  |  |  |  |  |
| ❸10A | 590500   | 1    | Washer-Thrust                                |  |  |  |  |
| ❸11C | 34942    | 1    | Commutator End Cap ASM<br>(Includes Brushes) |  |  |  |  |
| ❸12  | 34947    | 2    | Bolt (10-32 X 3-3/16)                        |  |  |  |  |
| ❸13  | 34946    | 1    | Driver-Pinion                                |  |  |  |  |
| ❸14  | 34951    | 1    | Washer-Cup                                   |  |  |  |  |
| ❸15  | 34952    | 1    | Ring-Retaining                               |  |  |  |  |
| ❸16  | 34948    | 1    | Washer                                       |  |  |  |  |
| ❸17  | 34953    | 1    | Nut-Drive                                    |  |  |  |  |
| ❸18  | 590608   | 1    | Washer                                       |  |  |  |  |

# Attachments and Accessories

For 20076 - 22in Recycler Lawn Mower

| Product Name                         | Model/Part |
|--------------------------------------|------------|
| Traction Assist Handle Kit . . . . . | 108-8120   |
| Tuneup Kit . . . . .                 | 20235      |
| Replacement Bag . . . . .            | 59303      |
| Bagger Kit . . . . .                 | 59304      |
| 22 Inch Blade Kit . . . . .          | 59534      |

