



MODEL NO. 03426-50001 & UP

FORM NO. 3317-937

**OPERATOR'S
MANUAL
ADDENDUM**

**REELMASTER 2300
TRACTION UNIT**

MOUNT CUTTING UNIT UP STOPS

1. Secure rear link and rollers to inside of each end of rear carrier frame with a 3/8-16 x 3-1/2" lg. capscrew, (2) flat washers, spacer, flange lock nut, (2) flat washers, spacer and a thin locknut, positioning as shown in figure 1. Torque flange locknuts to 31 ft-lb. Discard capscrew and flange locknut shipped in link.
2. With cutting unit raised and one roller contacting underside of footstep, there should be .04"-.25" gap between opposite roller and footstep. If necessary, adjust rear lift cylinder clevis to obtain this gap.

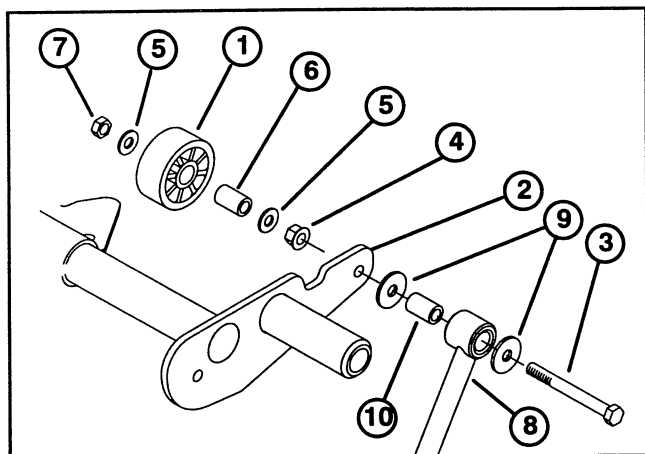


Figure 1

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|-------------------------------------|-----------------|
| 1. Roller | 6. Spacer |
| 2. Rear carrier frame | 7. Thin locknut |
| 3. Capscrew | 8. Link |
| 4. Flange locknut (serrated flange) | 9. Flat washers |
| 5. Flat washers | 10. Spacer |

ATTACH TIPPER CHAINS

1. Mount cutting unit to traction unit per set-up instructions in Traction Unit Operator's Manual.

2. If tipper chains are not attached to traction unit, attach each with (2) 3/8 flat washers and a 3/8-16 x 7/8" lg. capscrew. Note: first link must be oriented vertically upward (Fig. 2).

3. Secure other end of each tipper chain, from traction unit, to inside rear corner of each front carrier frame with a 3/8-16 x 1-1/4" lg. capscrew, washer and locknut (Fig. 2).

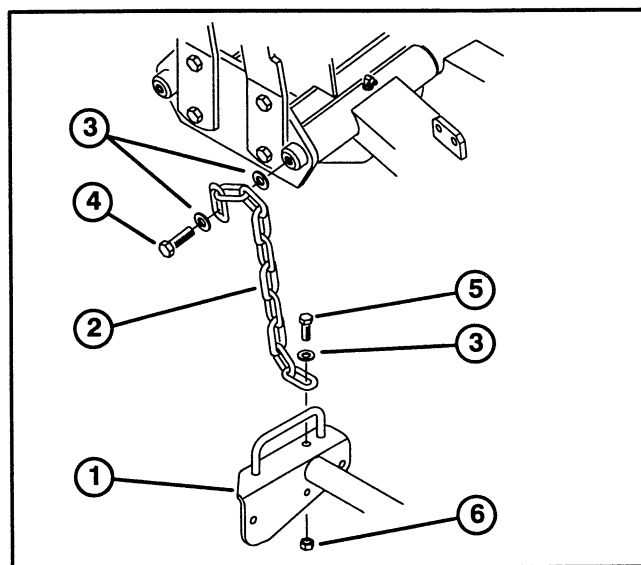
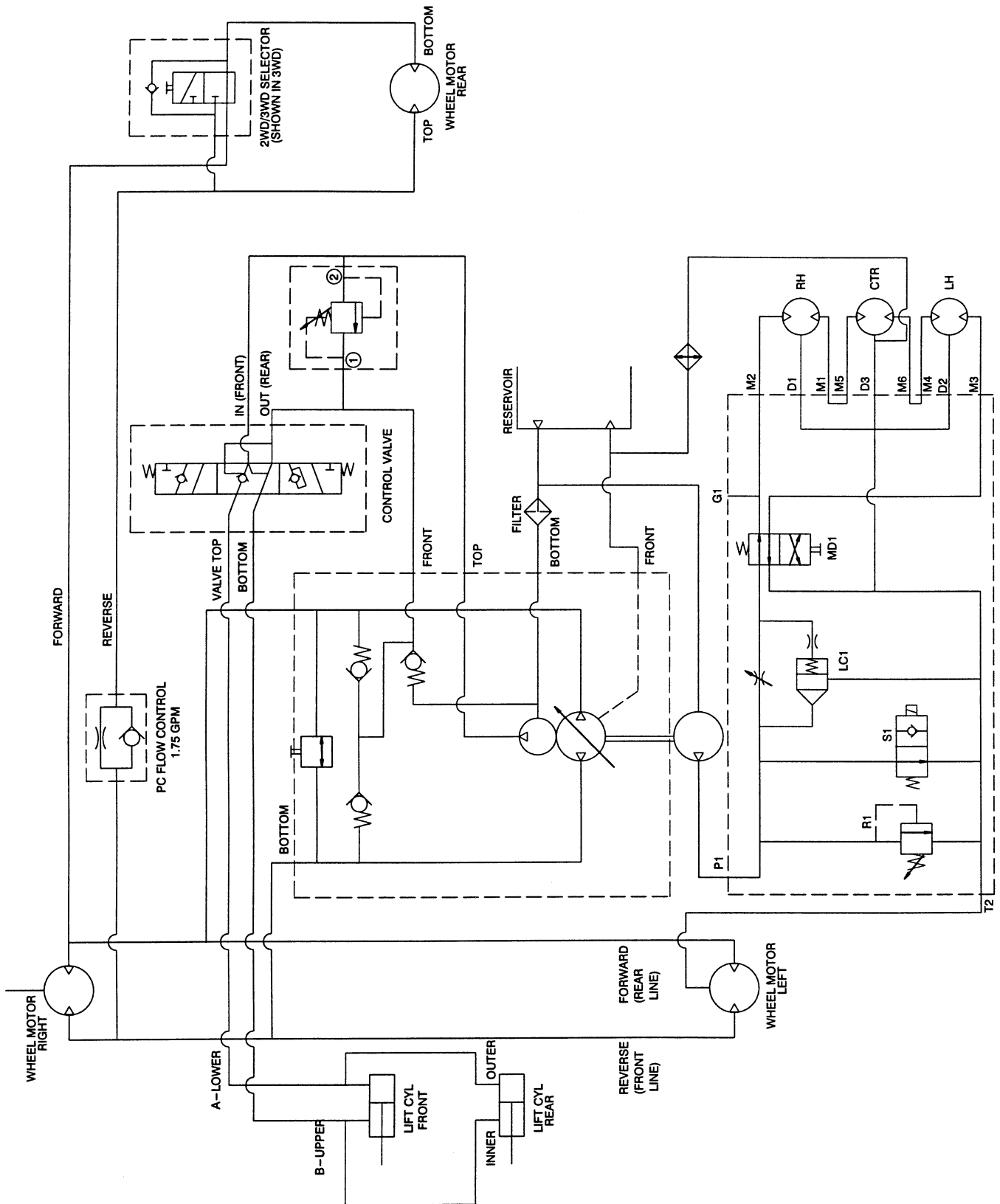


Figure 2

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|---------------------------------|
| 1. Front carrier frame |
| 2. Tipper chain |
| 3. Flat washer |
| 4. 3/8-16 x 7/8" lg. capscrew |
| 5. 3/8-16 x 1-1/4" lg. capscrew |
| 6. Locknut |

HYDRAULIC SCHEMATIC



ELECTRICAL SCHEMATIC

