Form Number 3360-327 Rev C

GT2200 Garden Tractor

Model No. 14AQ81RP048 - 1 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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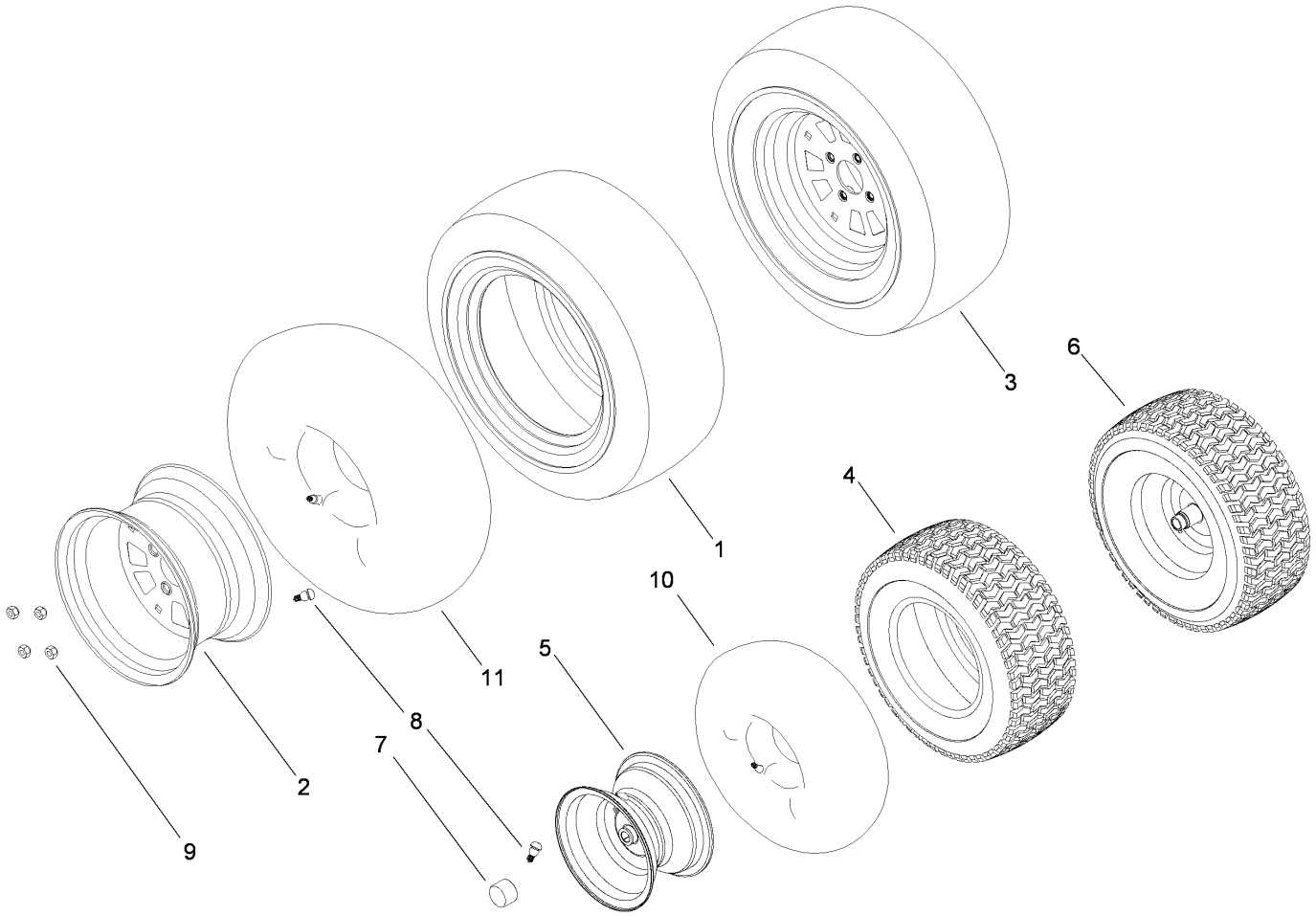
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

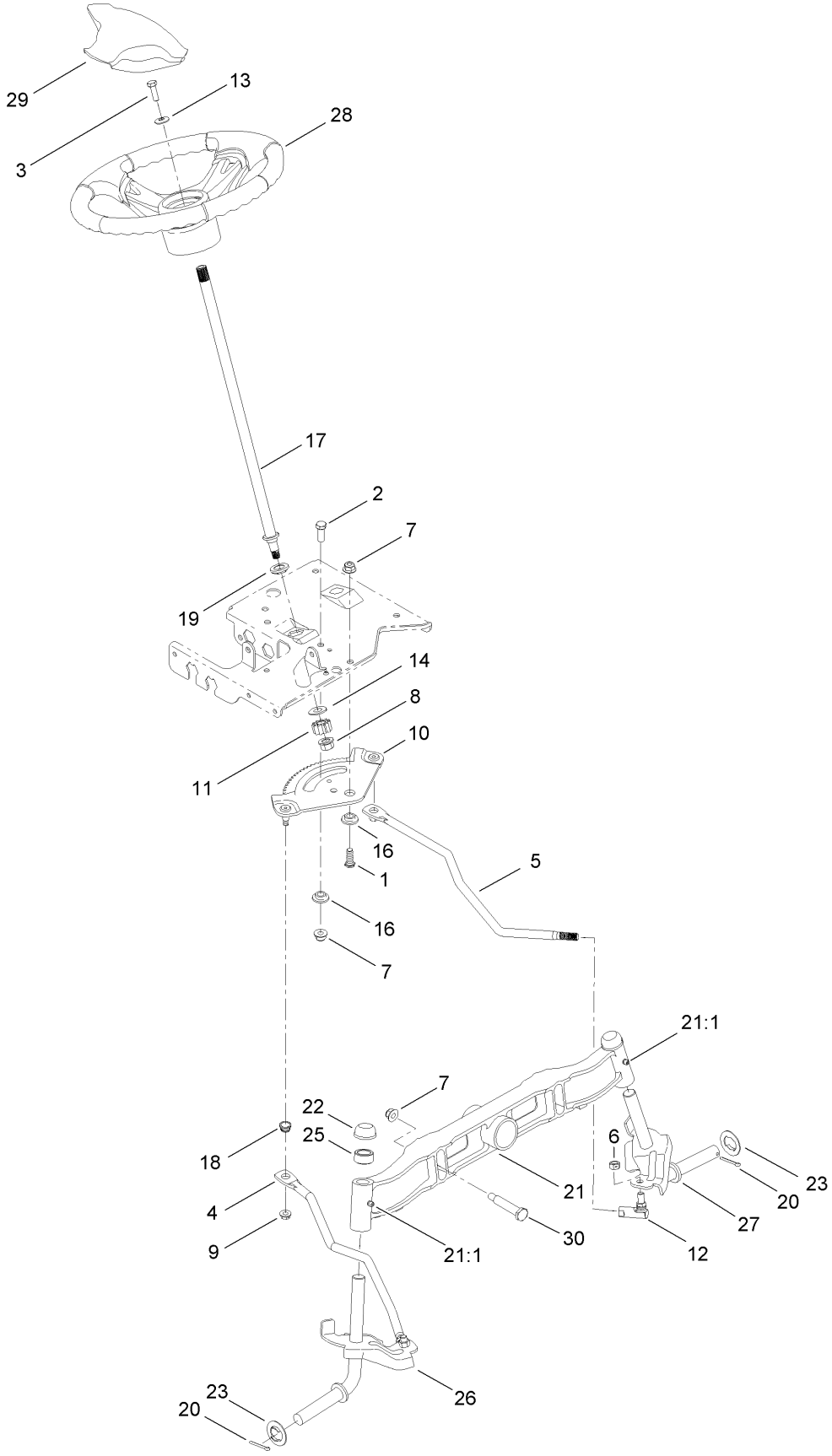
❶	Not illustrated
❸	Obtain from your local Kohler dealer
❺	For Service with Keihin Carburetors
❷	Not serviced separately
❹	Obtain from your local Toro dealer
❻	For Service of Nikki Carburetors



Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description
1	112-0876	1	Tire-Turf
2	112-0849	1	Rim ASM
3	112-0847	1	Wheel ASM
4	112-0877	1	Tire-Turf
5	112-0919	1	Rim ASM
6	112-0848	1	Wheel ASM
7	112-5968	1	Cap-Hub
8	112-0503	1	Valve-Air, Tubeless
9	112-0911	1	Nut-Lug
10	112819	1	Tube-Inner
11	231-90	1	Tube

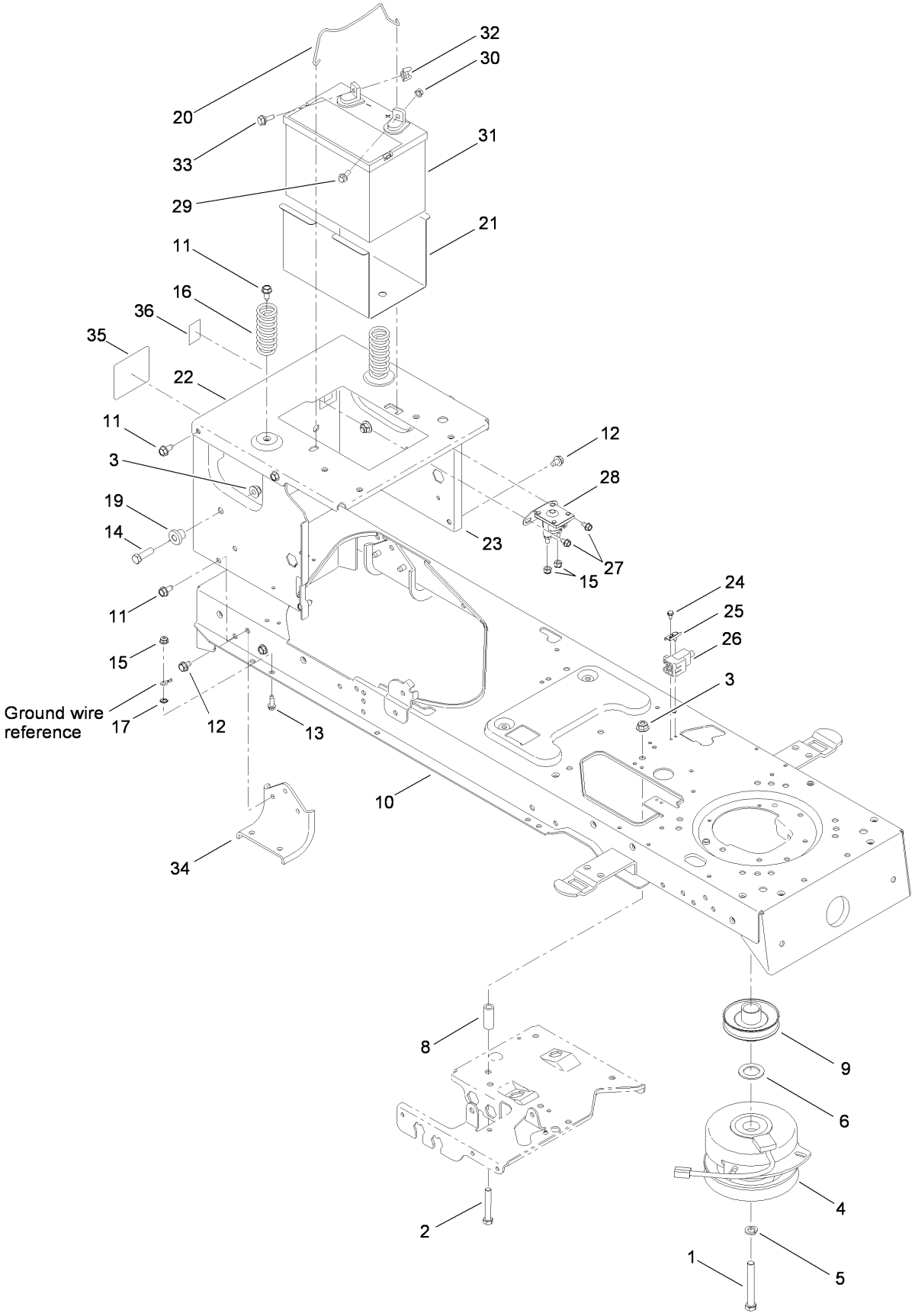
Steering and Front Axle Assembly



Steering and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	112-0631	1	Screw-HH
2	112-0492	1	Screw-HH
3	112-0473	1	Screw-HH
4	112-0355	1	Link-Drag, RH
5	112-0346	1	Link-Drag, LH
6	112-0483	1	Nut-Hex, Lock
7	112-0668	1	Nut-Lock, Flange
8	112-0859	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0862	1	Gear-Steering
11	112-0863	1	Gear-Pinion, Steering
12	112-0917	1	Ball Joint ASM
13	112-0924	1	Washer-Flat
14	112-0925	1	Washer-Flat
16	112-0881	1	Spacer-Shoulder
17	112-6097	1	Shaft-Steering
18	112-0929	1	Bushing
19	112-6098	1	Bearing-Flange, Hex
20	112-0860	1	Pin-Cotter
21	112-6099	1	Pivot-Axle, Cast Iron
21:1	112-0926	1	Fitting-Grease
22	112-0323	1	Cap
23	112-5972	1	Washer-Flat
25	112-6136	1	Spacer
26	112-6015	1	RH Axle ASM
27	112-6016	1	LH Axle ASM
28	112-0438	1	Wheel-Steering, Softgrip
29	112-0341	1	Cover-Wheel, Steering
30	112-0699	1	Bolt-Shoulder

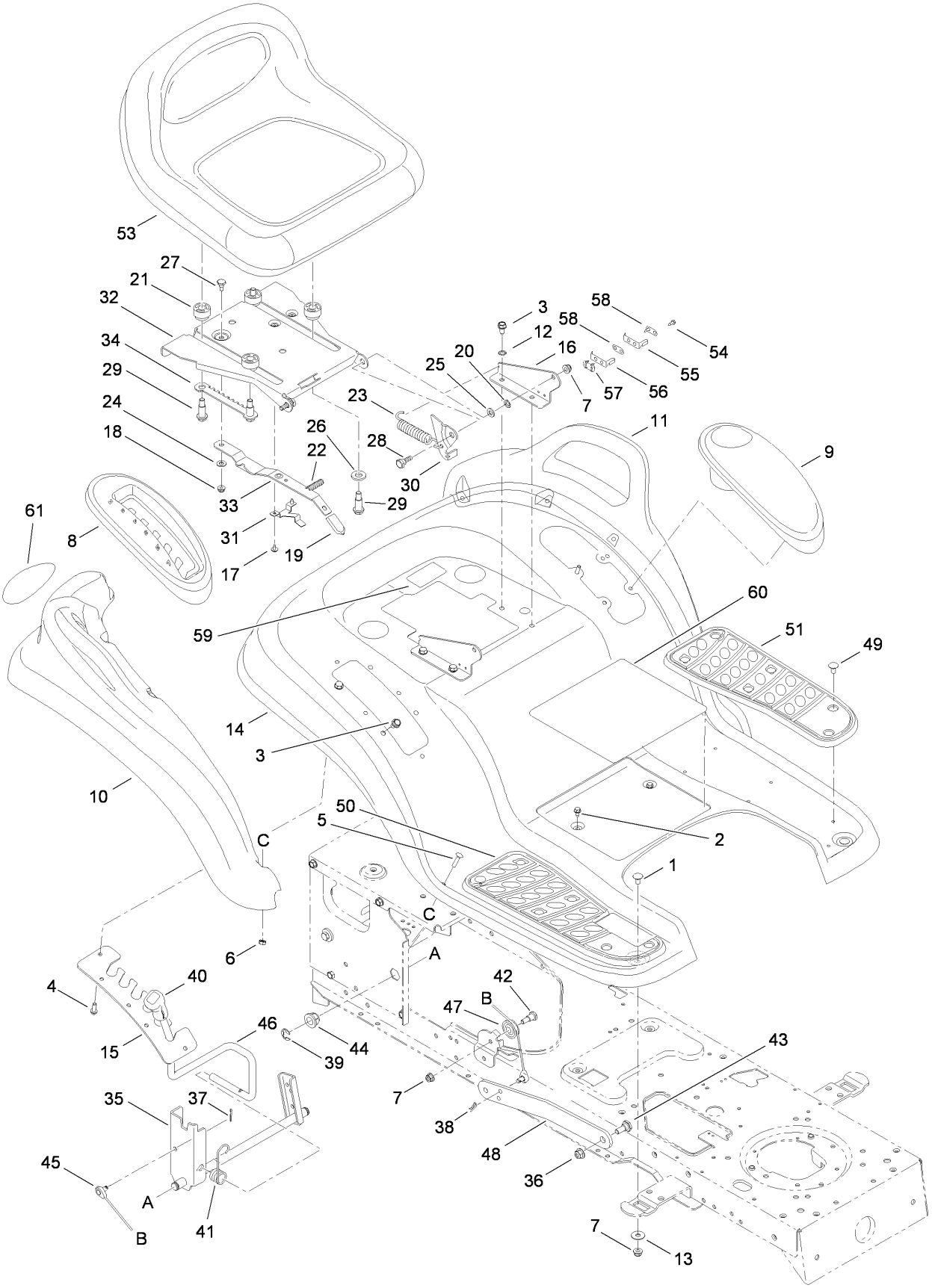
Frame, Battery and Electric PTO Assembly



Frame, Battery and Electric PTO Assembly

Ref	Part No.	Qty.	Description
1	112-0561	1	Screw-HH
2	112-6009	1	Screw-HH
3	112-0668	1	Nut-Lock, Flange
4	112-6044	1	Clutch-Electric
5	112-0428	1	Washer-Lock
6	112-0420	1	Washer-Flat
8	112-0433	1	Spacer
9	112-6045	1	Pulley-Engine
10	112-5974	1	Lower Frame ASM
11	112-6070	1	Screw-TAP
12	112-0676	1	Screw-TAP
13	112-0587	1	Screw-TAP
14	112-0557	1	Screw-HH
15	112-0636	1	Nut-Lock, Flange
16	112-0501	1	Spring-Compression
17	112-0703	1	Washer-Lock, External
19	112-0661	1	Spacer-Shoulder
20	112-0581	1	Rod-Holddown, Battery
21	112-0570	1	Tray-Battery
22	112-0647	1	Bracket-Frame, Seat
23	112-6107	1	Frame-Upper
24	112-0651	1	Screw-TAP
25	112-0671	1	Plate-Switch
26	112-0455	1	Switch-Interlock
27	112-0524	1	Screw-HWHTF
28	112-6073	1	Solenoid-12V, 2 Post 2 Tab
29	112-1070	1	Bolt-Carriage
30	112-0546	1	Nut-Sems
31	112-0425	1	Battery-245, Cca (Dry Flat Top)
32	112-1121	1	Nut-Wing
33	112-6182	1	Bolt-Shoulder
34	112-0710	1	Bracket-Axle
35	112-1284	1	Decal
36	112-1275	1	Decal-Bypass

Seat, Fender and Deck Lift Assembly

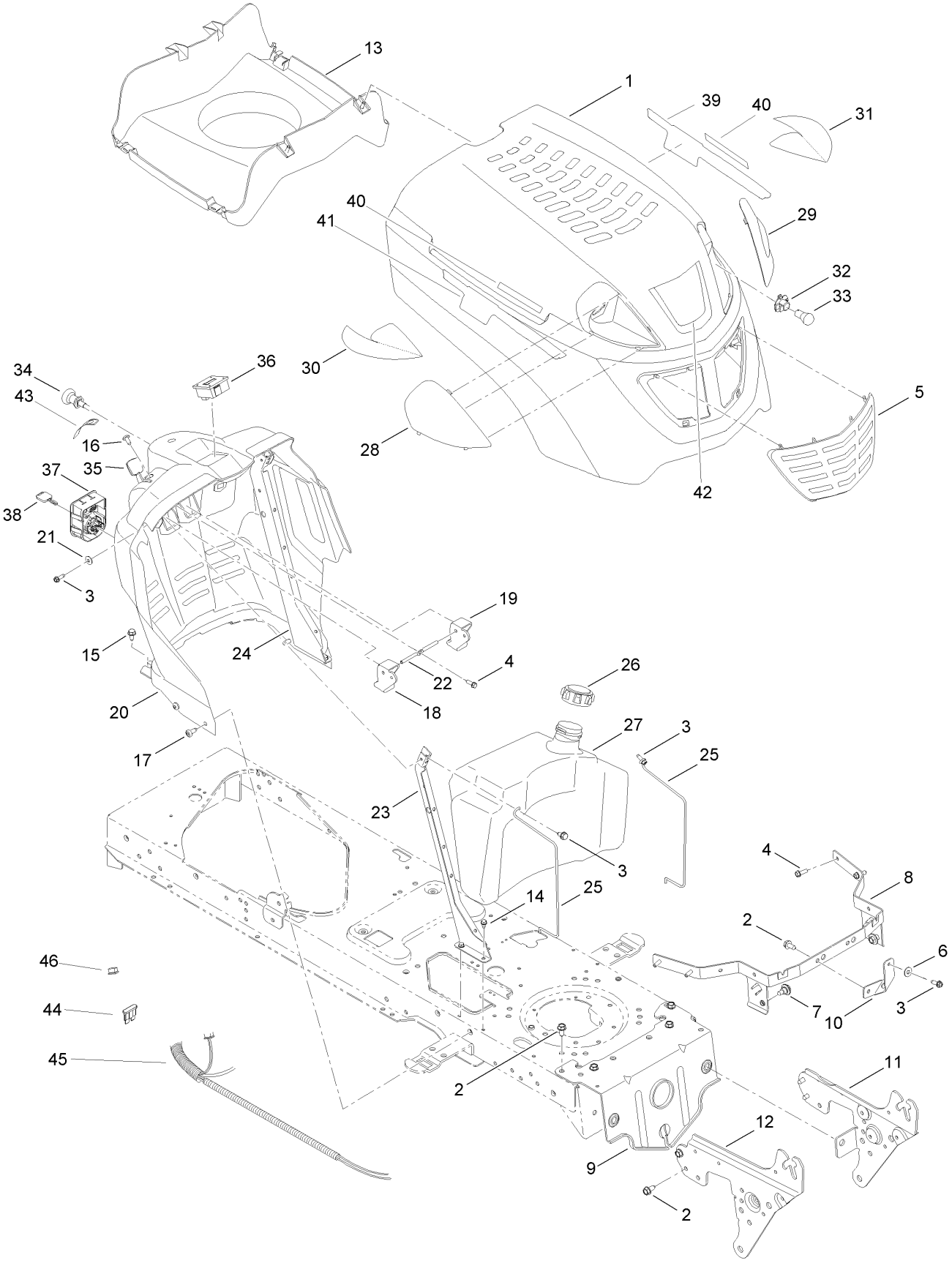


Seat, Fender and Deck Lift Assembly

Ref	Part No.	Qty.	Description
1	112-0426	1	Bolt-CARR
2	112-0524	1	Screw-HWHTF
3	112-6070	1	Screw-TAP
4	112-0509	1	Screw-TAP
5	112-0907	1	Screw-CARR
6	112-0546	1	Nut-Sems
7	112-0650	1	Nut-Lock, Flange
8	112-0869	1	Cover-Lever, Lift
9	112-0870	1	Cover (W/Cup Holder)
10	112-0871	1	Flare-Fender, RH
11	112-0872	1	Flare-Fender, LH
12	112-0517	1	Washer-Lock, External
13	112-0582	1	Washer-Flat
14	112-0894	1	Fender
15	112-0629	1	Bracket-Adjusting, Lift
16	112-6046	1	Bracket-Mount, Seat
17	112-0857	1	Screw-HH, TAP
18	112-0636	1	Nut-Lock, Flange
19	112-0864	1	Grip-Adjuster, Seat
20	112-0645	1	Nut-Push
21	112-0868	1	Spacer-Adjust, Seat
22	112-0874	1	Spring-Compression
23	112-0616	1	Spring-Extension
24	112-6051	1	Washer-Bell
25	112-0435	1	Washer-Bell
26	112-0878	1	Washer-Flat
27	112-0927	1	Bolt-Shoulder
28	112-0575	1	Bolt-Shoulder
29	112-0882	1	Bolt-Shoulder
30	112-0646	1	Bracket-Lift, LH
31	112-5850	1	Stop-Adjust, Seat
32	112-6050	1	Bracket-Pivot, Seat
33	112-0898	1	Lever-Adjust, Seat
34	112-0900	1	Selector-Adjust, Seat
35	112-6183	1	ASM Lift Shaft
36	112-0668	1	Nut-Lock, Flange
37	112-0459	1	Pin-Cotter
38	112-0568	1	Pin-Cotter
39	112-0586	1	Ring-E
40	112-0585	1	Grip-Handle
41	112-0477	1	Spring-Torsion
42	112-0443	1	Bolt-Shoulder
43	112-0442	1	Bolt-Shoulder
44	112-0347	1	Bearing-Flange
45	112-0374	1	Cable-Lift
46	112-5970	1	Handle-Lift
47	112-0502	1	Pulley-Roller
48	112-6165	1	Arm-Lift
49	112-0549	1	Clip-Ratchet, Fastener
50	112-0540	1	Pad-Foot, RH
51	112-0545	1	Pad-Foot, LH
53	112-6018	1	Seat-Medium Back

Ref	Part No.	Qty.	Description
54	112-0626	1	Screw-HWHTF
55	112-0529	1	Switch-Spring
56	112-0532	1	Switch-Spring, Inner
57	112-0637	1	Plate-Boss, Insulator
58	112-0635	1	Plate-Insulator
59	112-6158	1	Decal-Service
60	112-6161	1	Decal-Instructions, Operator
61	112-5873	1	Reflector

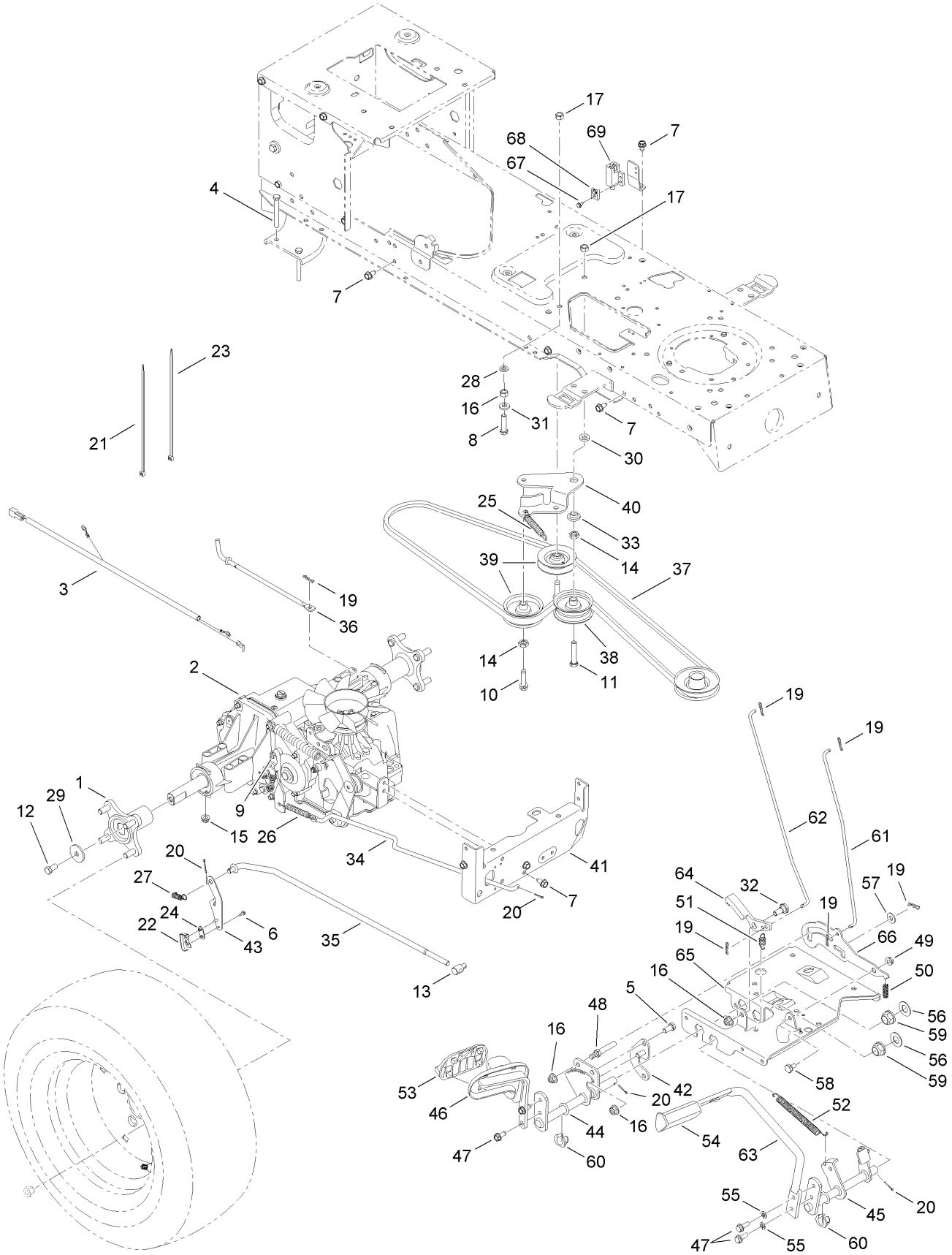
Fuel Tank, Hood and Dash Assembly



Fuel Tank, Hood and Dash Assembly

Ref	Part No.	Qty.	Description
1	112-0444	1	Hood
2	112-6070	1	Screw-TAP
3	112-0587	1	Screw-TAP
4	112-0509	1	Screw-TAP
5	112-0381	1	Grill
6	112-5989	1	Washer-Flat
7	112-6128	1	Bolt-Shoulder, TAP
8	112-5985	1	Bracket-Pivot
9	112-6127	1	Bracket-Pivot
10	112-5986	1	Bracket-Support, Hood
11	112-6126	1	Bracket-Pivot, Support (LH)
12	112-6125	1	Bracket-Pivot, Support (RH)
13	112-6141	1	Plenium Hood
14	112-0524	1	Screw-HWHTF
15	112-0676	1	Screw-TAP
16	112-0550	1	Screw-TAP
17	112-0563	1	Screw-TAP
18	112-0526	1	Lever-Cruise
19	112-0580	1	Lever-Brake
20	112-0536	1	Dash-PTO, Electric
21	112-0485	1	Washer-Spring
22	112-0604	1	Rod-Lever, Bent
23	112-6122	1	Support-Dash, RH
24	112-6121	1	Support-Dash, LH
25	112-0678	1	Rod-Support
26	112-6120	1	Cap-Fuel
27	112-6119	1	Tank-Fuel, 3 Gal
28	112-0447	1	Lens-RH
29	112-0446	1	Lens-LH
30	112-5810	1	Reflector-RH
31	112-5811	1	Reflector-LH
32	112-0408	1	Socket-Headlight
33	112-0402	1	Lamp-12V, Miniature
34	112-0310	1	Cable Control ASM (W/Choke Knob)
35	112-6166	1	Cable-Throttle
36	112-6117	1	Meter-Hour
37	112-6116	1	Module-Switch, Ignition
38	112-6115	1	Key-Ignition
39	112-5965	1	Decal-Side Panel, Left
40	112-5967	1	Decal-Side Panel
41	112-5966	1	Decal-Side Panel, Right
42	112-3716	1	Decal-Hood
43	112-1272	1	Decal-Throttle, Dash
44	112-5943	1	Fuse-20 Amp
45	112-6188	1	Wire-Harness
46	112-5921	1	Relay

Drive System Assembly

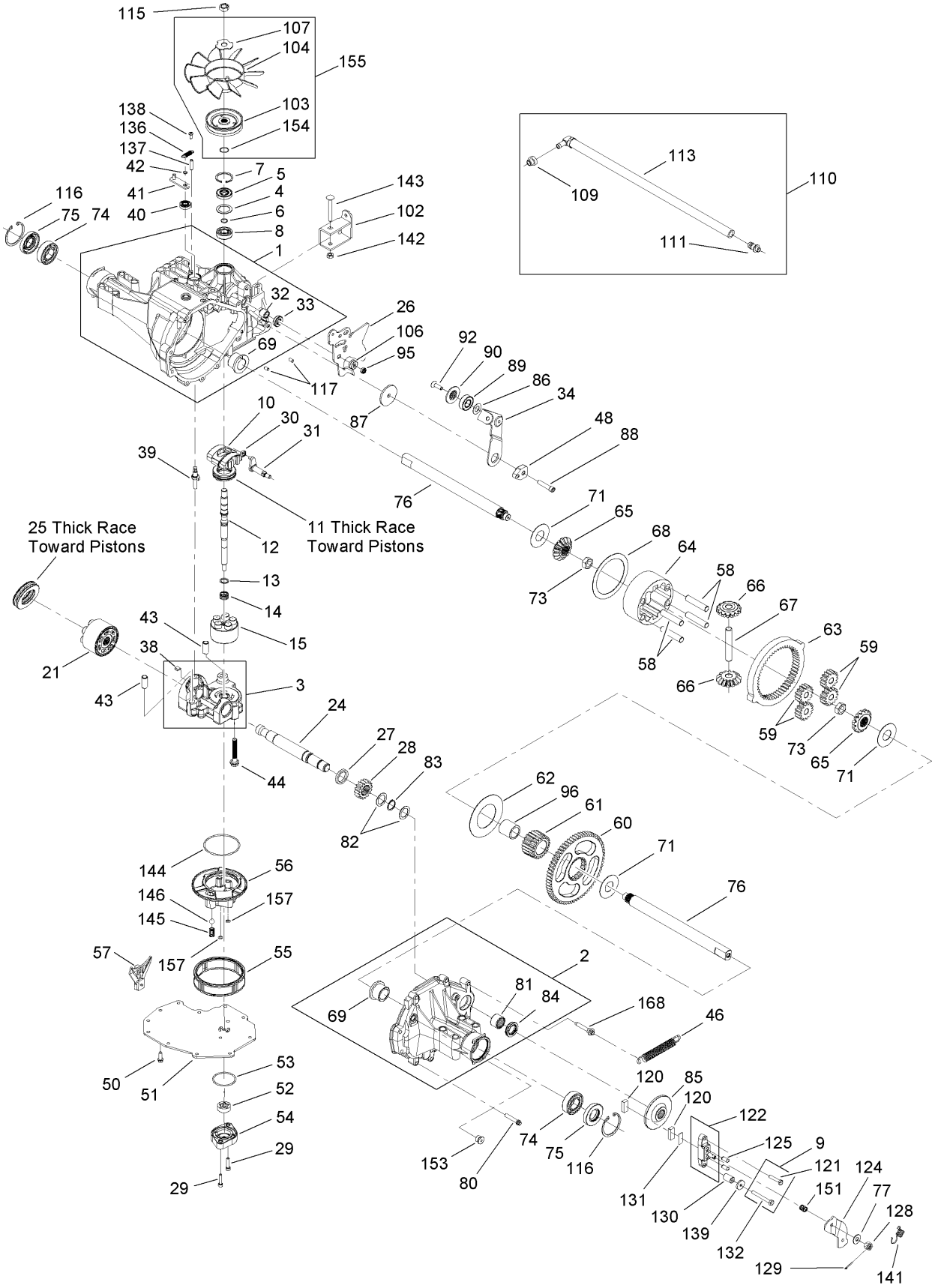


Drive System Assembly

Ref	Part No.	Qty.	Description
1	112-0738	1	Wheel Hub ASM
2	112-0914	1	Transmission ASM
3	112-6020	1	Harness ASM
4	112-0714	1	Screw-Hex
5	112-0855	1	Screw-HH
6	112-0626	1	Screw-HWHTF
7	112-6070	1	Screw-TAP
8	112-0578	1	Screw-HH
9	112-0524	1	Screw-HWHTF
10	112-0469	1	Screw-TAP
11	112-6009	1	Screw-HH
12	112-0768	1	Screw-HH
13	112-0908	1	Ferrule
14	112-0493	1	Nut-Jam
15	112-0650	1	Nut-Lock, Flange
16	112-0668	1	Nut-Lock, Flange
17	112-0385	1	Nut-Lock, Flange
19	112-0459	1	Pin-Cotter
20	112-0568	1	Pin-Cotter
21	112-0527	1	Tie-Cable
22	112-0602	1	Switch-Spring, Short
23	112-0866	1	Tie-Cable
24	112-0625	1	Plate-Insulator
25	112-0873	1	Spring-Extension
26	112-0350	1	Spring-Extension
27	112-0875	1	Spring-Extension
28	112-0415	1	Washer-Lock
29	112-0534	1	Washer-Flat
30	112-0920	1	Washer-Flat
31	112-0572	1	Washer-Flat
32	112-0442	1	Bolt-Shoulder
33	112-0345	1	Spacer-Shoulder
34	112-0887	1	Rod-Brake
35	112-0888	1	Rod-Control
36	112-0889	1	Rod-Disengage
37	112-0317	1	Belt
38	112-0313	1	Pulley-Idler, Flat
39	112-6149	1	Pulley-Idler, Y Type
40	112-0525	1	Bracket-Idler, Center Double
41	112-0711	1	Bracket-Transmission
42	112-0899	1	Bracket-Control
43	112-0901	1	Bracket-Actuator
44	112-0850	1	Control ASM
45	112-5998	1	Speed Control ASM
46	112-0851	1	Control Pedal ASM
47	112-0395	1	Screw-HWH
48	112-0599	1	Pin
49	112-0511	1	Nut-Lock, Flange
50	112-0506	1	Spring
51	112-0510	1	Spring-Extension
52	112-0348	1	Spring-Extension
53	112-0543	1	Pad-Pedal

Ref	Part No.	Qty.	Description
54	112-6001	1	Pad-Brake
55	112-0366	1	Washer-Lock
56	112-0339	1	Washer-Flat
57	112-0541	1	Washer-Flat
58	112-0542	1	Bolt-Shoulder
59	112-0347	1	Bearing-Flange
60	112-0387	1	Bearing-Flange, Hex (Split)
61	112-6150	1	Rod-Brake, Lock
62	112-0662	1	Rod-Control, Cruise
63	112-6005	1	Pedal-Brake
64	112-6004	1	Latch-Cruise
65	112-0681	1	Bracket-Support, Steering
66	112-5812	1	Bracket-Lockout
67	112-0651	1	Screw-TAP
68	112-0671	1	Plate-Switch
69	112-0455	1	Switch-Interlock

Transmisson Assembly No. 112-0914

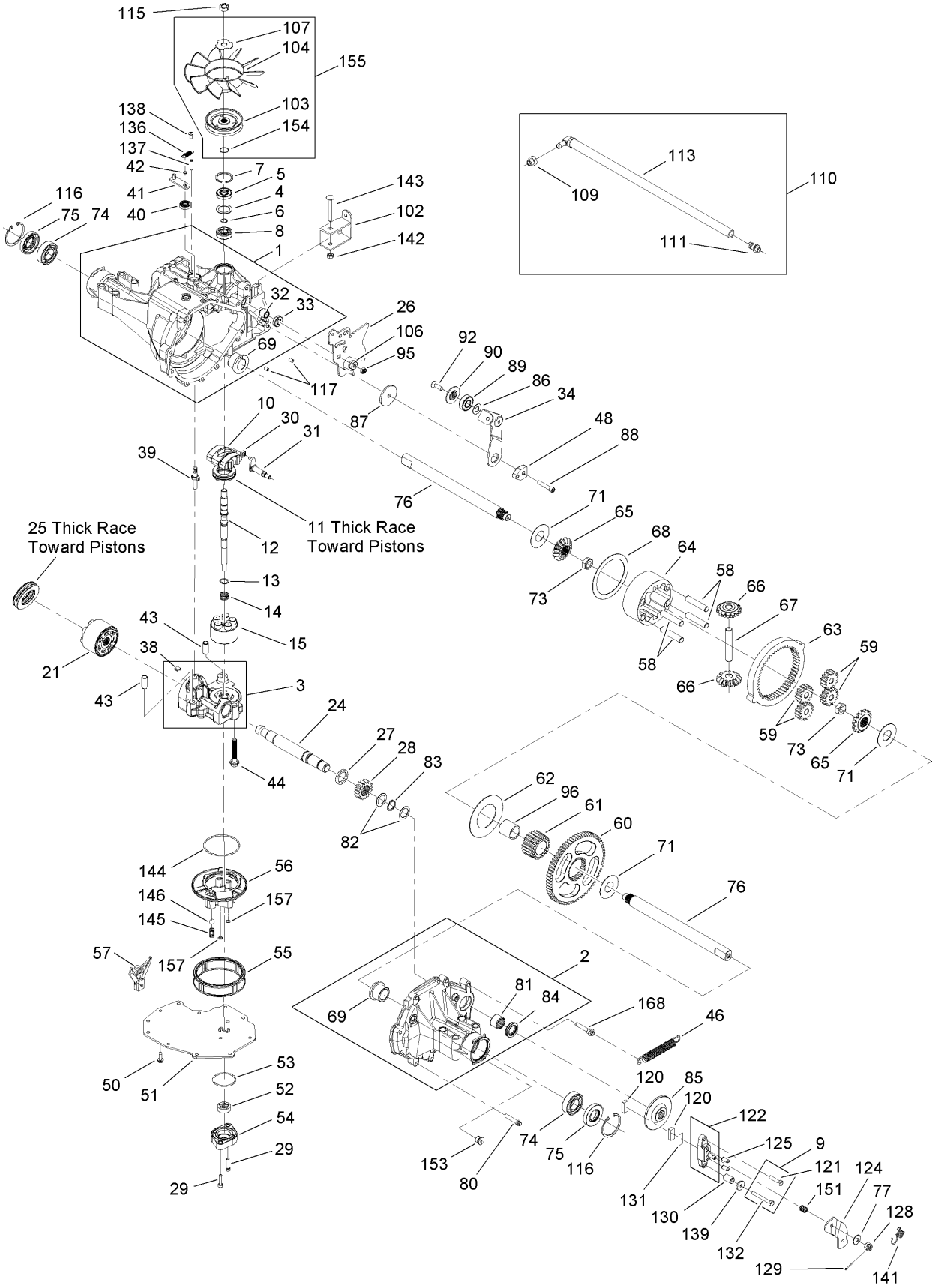


Transmisson Assembly No. 112-0914

Ref	Part No.	Qty.	Description
1	104-2101	1	Main Housing ASM
2	112-5887	1	Right Hand Housing ASM
3	112-5889	1	Center Section ASM
4	104-2104	1	Spacer
5	92-6543	1	Seal-Lip
6	94-1902	1	Ring-Wire, Retaining
7	94-1903	1	Ring-Retaining
8	94-1904	1	Bearing-Shaft, Ball
9	112-5888	1	Brake Bolt Kit
10	94-1907	1	Swashplate-Variable
11	94-6922	1	Bearing-Thrust
12	104-2105	1	Shaft-Input
13	94-1937	1	Washer-Thrust, Block
14	94-1936	1	Spring-Block
15	103-2666	1	Cylinder Block Kit
21	94-1913	1	Cylinder Block ASM
24	104-2107	1	Shaft-Output
25	94-6923	1	Bearing-Thrust
26	112-5890	1	Arm-Control
27	104-2109	1	Spacer
28	104-2110	1	Gear-Pinion, 16T
29	104-2111	2	Capscrew
30	94-1910	1	Guide-Slot
31	104-2112	1	Trunnion ASM
32	104-2113	1	Bushing-Trunnion
33	92-6544	1	Seal-Lip
34	112-5891	1	Arm-Return
38	112-5892	1	Bypass Plate Kit
39	94-1914	1	Actuator-Bypass
40	92-6545	1	Seal-Lip
41	104-2117	1	Arm-Bypass
42	936109	1	Ring-Retaining
43	94-1927	2	Pin
44	94-6926	3	Bolt
46	112-5893	1	Spring-Return, 5 Inch (Medium)
48	104-2119	1	Puck-Adjusting
50	104-2120	11	Screw
51	104-2121	1	Cover-Lower
52	104-2122	1	Gerotor ASM
53	104-2123	1	O-Ring
54	104-2124	1	Cover-Gerotor
55	112-5894	1	Filter Kit
56	112-5895	1	Manifold-Charge
57	104-2127	1	Retainer-Bearing, Motor
58	104-2128	4	Pin-Carrier
59	104-2129	4	Gear-Planet, 15T
60	104-2130	1	Gear-Spur, 67T
61	104-2131	1	Gear-Sun, 21T
62	104-2132	1	Plate-Thrust, Planet
63	104-2133	1	Gear-Ring, 51T
64	104-2134	1	Carrier-Planetary
65	104-2135	2	Gear-Miter

Ref	Part No.	Qty.	Description
66	104-2136	2	Gear-Miter
67	104-2137	1	Shaft
68	104-2138	1	Plate-Thrust
69	104-2139	2	Bearing-Flange
71	104-2141	3	Washer
73	104-2142	2	Nut-HJ
74	104-2143	2	Bearing-Ball
75	104-2144	2	Seal
76	112-5896	2	Shaft-Axle
77	5-4460	1	Washer-Pivot
❶79	104-2147	10	Sealant
80	104-2148	8	Screw-TTH
81	104-2149	1	Bearing-Needle
82	104-2150	2	Washer
83	104-2151	1	Ring-Retaining
84	104-2152	1	Seal-Lip
85	104-2153	1	Disk-Brake
86	94-1933	1	Washer
87	104-2154	1	Washer
88	104-2155	1	Screw
89	104-2156	1	Bearing
90	104-2157	1	Spacer-Locating
92	104-2158	1	Screw-Countersunk
95	104-2159	1	Nut-Hex, Lock
96	104-2160	1	Bearing-Sleeve

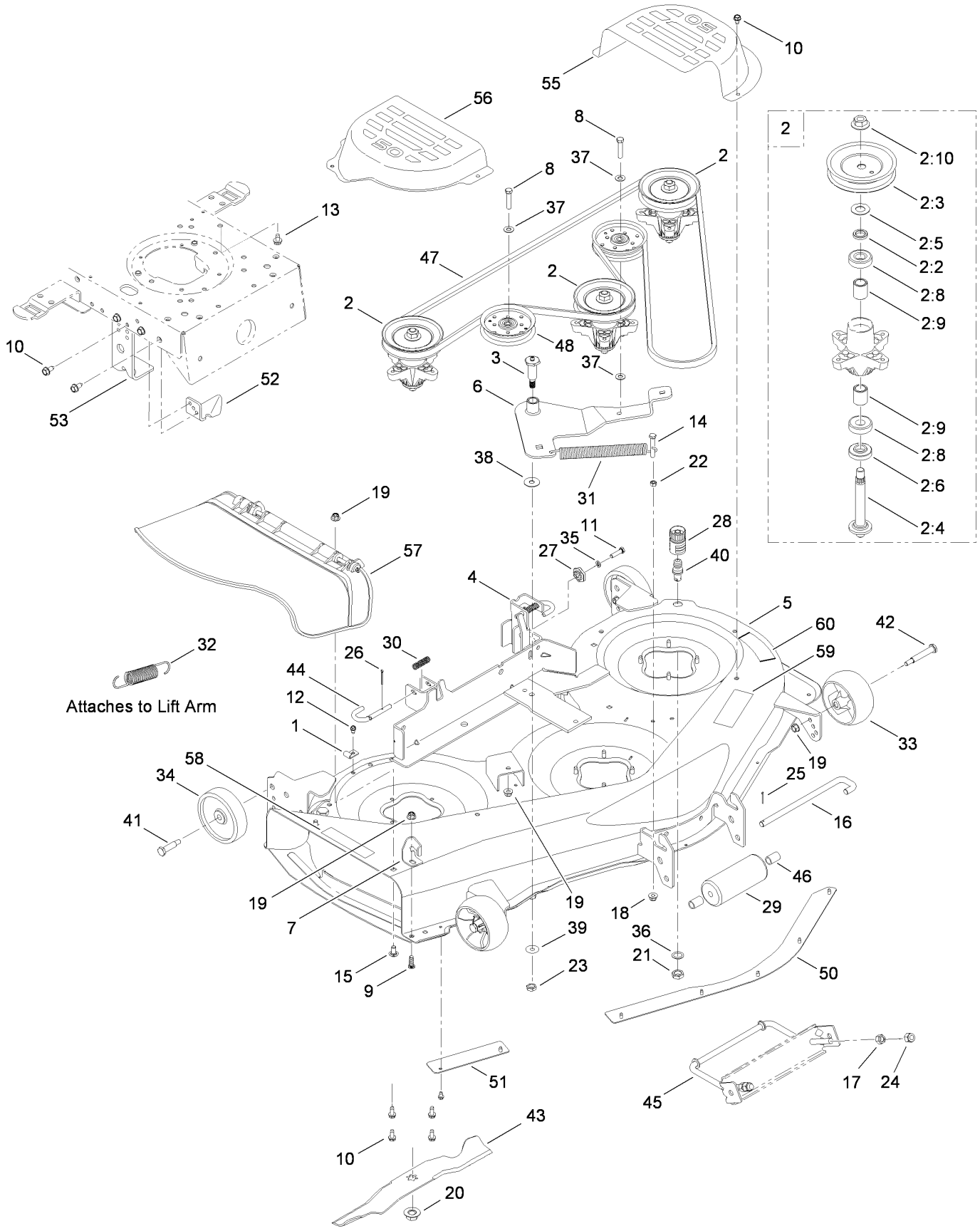
Transmisson Assembly No. 112-0914 (Continued)



Transmisson Assembly No. 112-0914 (Continued)

Ref	Part No.	Qty.	Description
102	112-5897	1	Bracket-Torque
103	112-5885	1	Pulley
104	112-5886	1	Fan-Blade, 10
106	112-5898	1	Spacer-Trunnion
107	112-5899	1	Washer-Slotted
109	112-5900	1	Bushing-Vent
110	112-5901	1	Fitting Kit
111	112-5902	1	Cap Vent ASM
113	112-5903	1	90 Degree Fitting And Hose ASM Kit
115	104-2168	1	Nut-Hex
116	104-2169	2	Ring-Retaining
117	104-2170	2	Pin
120	104-2171	2	Puck-Brake
121	112-5904	1	Bolt-Hex
122	112-5905	1	Brake Yoke ASM
124	112-5906	1	Arm-Brake
125	104-2176	2	Pin-Brake
128	93-3807	1	Nut-Castle
129	3272-7	1	Pin-Cotter
130	104-2180	1	Spacer
131	104-2181	1	Puck-Plate
132	112-5907	1	Bolt-Hex
136	112-5908	1	Spring-Bypass
137	112-5909	1	Pin-Spring
138	112-5910	1	Bolt-Self Tapping
139	112-5911	1	Washer
141	104-2184	1	Spring-Arm, Brake
142	112-5912	1	Nut-Hex Lock
143	112-5913	1	Bolt
144	104-2185	1	O-Ring
145	104-2186	1	Spring-Relief
146	25-2490	1	Ball
151	104-2188	1	Spring-Brake, Anti Drag
153	104-2189	1	Plug-Thread, Straight
154	112-5914	1	Ring-Retaining
155	112-5915	1	Fan And Pulley Kit
157	104-2191	2	O-Ring
168	112-5916	1	Bolt-Shoulder, Torx
❶203	112-5917	1	Seal And O-Ring Kit

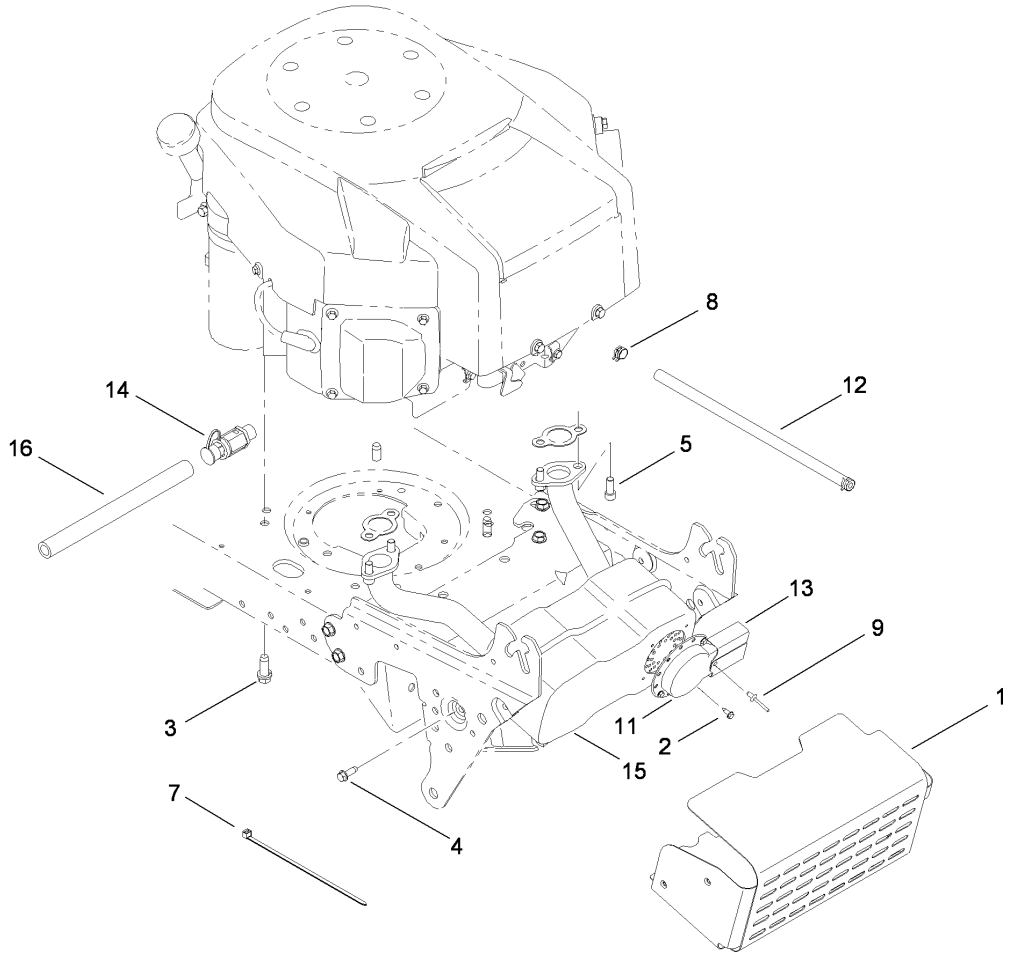
50 Inch Deck Assembly



50 Inch Deck Assembly

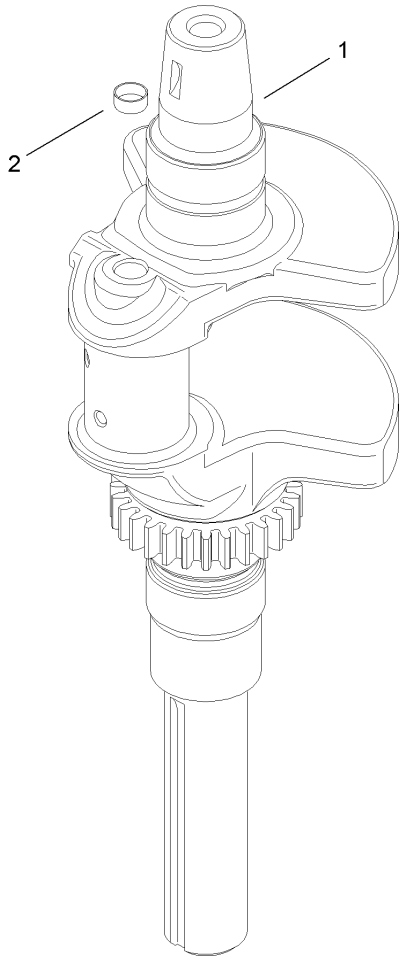
Ref	Part No.	Qty.	Description
1	112-0378	1	Bracket-Retain, Hook
2	112-6042	1	Spindle ASM
2:2	112-6038	1	Spacer
2:3	112-5926	1	Pulley
2:4	112-0884	1	Shaft-Spindle, Blade (Star)
2:5	112-0921	1	Washer-Flat
2:6	112-0721	1	Spacer
2:8	112-0377	1	Bearing-Ball
2:9	112-0389	1	Spacer
2:10	112-0330	1	Nut-Flange, Hex
3	112-6184	1	Bolt Shoulder ASM
4	112-0413	1	LH Hanger Bracket ASM
5	112-0653	1	50 Inch Side Discharge Deck ASM
6	112-0702	1	Idler ASM
7	112-0854	1	Stop-Chute
8	112-0513	1	Screw-HH
9	112-0631	1	Screw-HH
10	112-6070	1	Screw-TAP
11	112-0373	1	Screw-HH
12	112-0524	1	Screw-HWHTF
13	112-0676	1	Screw-TAP
14	112-0590	1	Screw-HH
15	112-0452	1	Bolt-CARR
16	112-0682	1	Pin-Roller
17	112-0458	1	Nut-Hex
18	112-0650	1	Nut-Lock, Flange
19	112-0668	1	Nut-Lock, Flange
20	112-0330	1	Nut-Flange, Hex
21	112-0351	1	Nut-Hex
22	112-0437	1	Nut-Hex
23	112-0537	1	Nut-Hex
24	112-0476	1	Nut-Lock, Hex (Nylon)
25	112-0568	1	Pin-Cotter
26	112-0412	1	Pin-Cotter
27	112-0327	1	Gear-Adjustment, Deck
28	112-0916	1	Adapter-Nozzle, Water
29	112-6185	1	Roller Front
30	112-0406	1	Spring-Compression
31	112-6043	1	Spring-Extension
32	112-0399	1	Spring-Lift, Assist
33	112-0677	1	Wheel-Deck, Front
34	112-0479	1	Bolt-CARR
35	112-0366	1	Washer-Lock
36	112-0643	1	Washer-Lock
37	112-0572	1	Washer-Flat
38	112-0564	1	Washer-Flat
39	112-0481	1	Washer-Bell
40	112-0879	1	Nozzle-Water, Deck
41	112-0334	1	Bolt-Shoulder
42	112-0325	1	Bolt-Shoulder
43	112-0316	1	Blade-17.90 Inch

Ref	Part No.	Qty.	Description
44	112-0436	1	Pin-Handle, Deck Release
45	112-0497	1	Rod-Front, Adjust
46	112-0691	1	Spacer
47	112-6186	1	Belt-V, Section A
48	112-0314	1	Pulley-Idler
50	112-5837	1	Skirt-Center
51	112-0612	1	Skirt-RH
52	112-0571	1	Bracket-Clutch
53	112-0689	1	Bracket-Deck, Up Stop
55	112-6041	1	Cover-Belt, LH
56	112-6040	1	Cover-Belt, RH
57	112-5846	1	Chute Deflector ASM
58	112-1265	1	Decal-Danger
59	112-1273	1	Decal-Belt Routing, Deck
60	112-1268	1	Decal-Danger, Deck



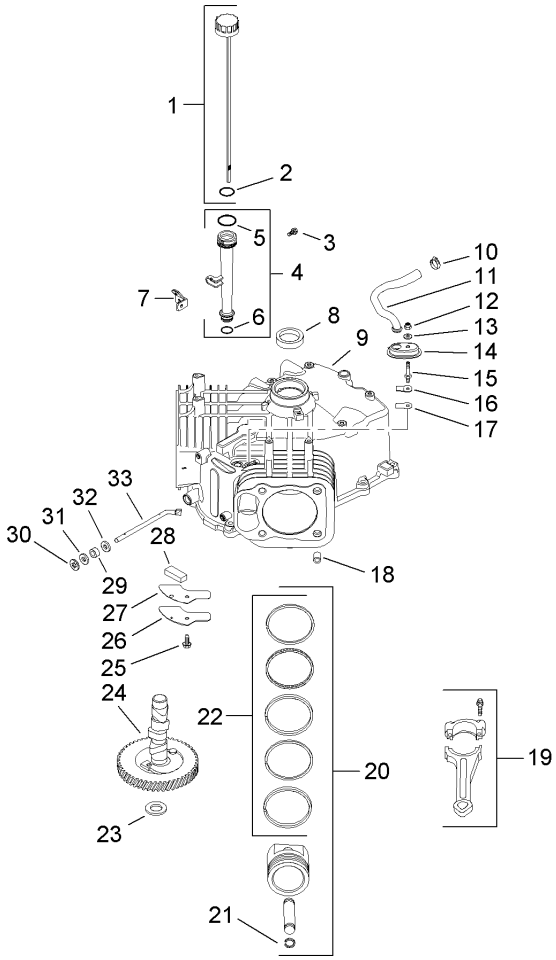
Engine and Muffler Assembly

Ref	Part No.	Qty.	Description
1	112-6096	1	Shield-Muffler
2	112-0626	1	Screw-HWHTF
3	112-6163	1	Screw-HH, TAP
4	112-0587	1	Screw-TAP
5	112-6012	1	Screw-HSH
7	112-0527	1	Tie-Cable
8	112-0573	1	Clamp-Hose
9	112-3741	1	Rivet-Pop
11	112-0453	1	Deflector-Muffler
12	112-0720	1	Hose-Fuel
13	112-0730	1	Deflector-Muffler, Long
14	112-6094	1	Drain-Oil
15	112-6164	1	Muffler-Twin
16	112-0553	1	Hose-Drain



Crankshaft Assembly
Kohler SV730-0018

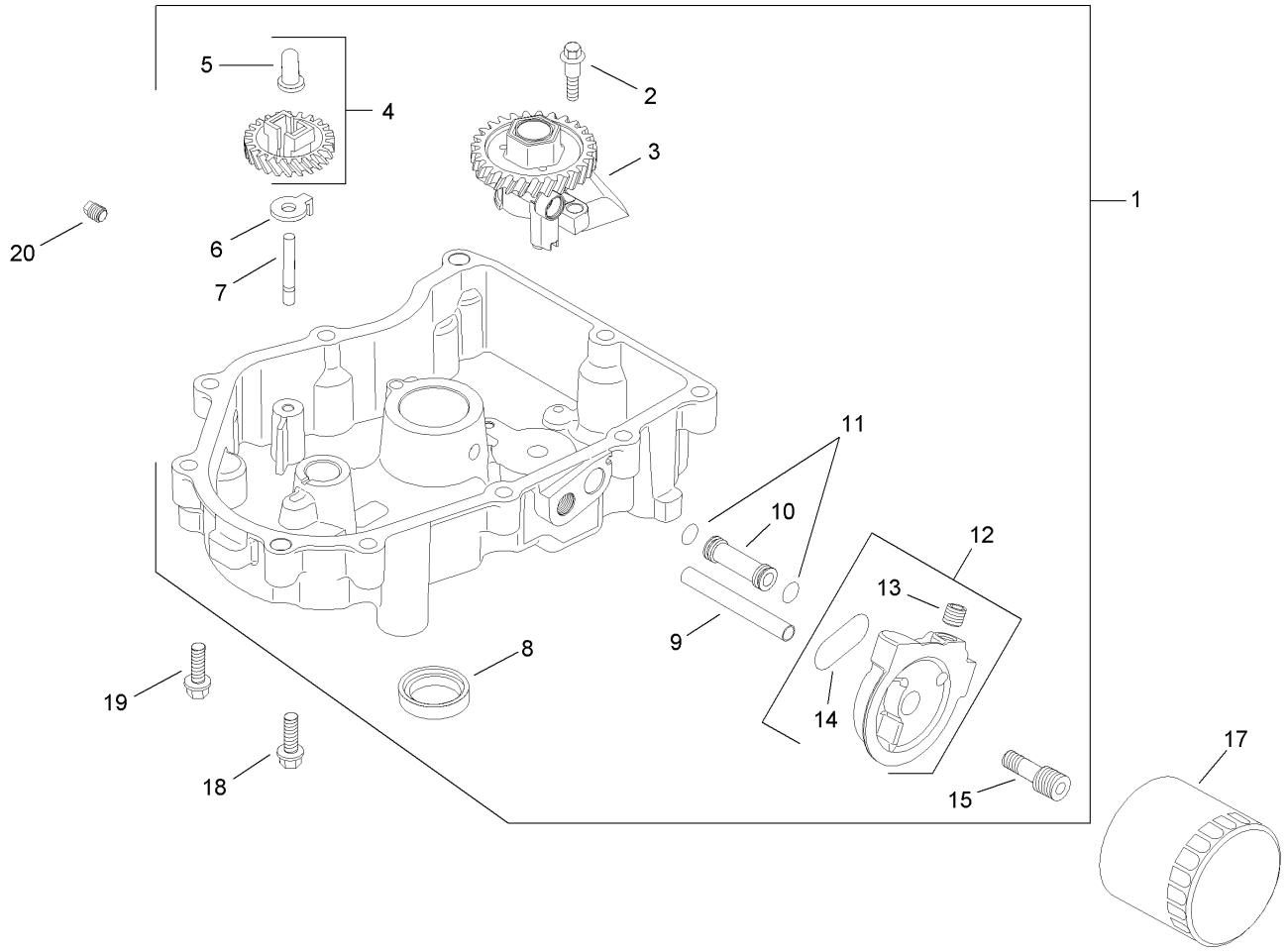
Ref	Part No.	Qty.	Description
❸1	32 014 04-S	1	Crankshaft ASM (Includes 2)
❸2	52 139 09-S	1	Plug-Cup



Crankcase Assembly
Kohler SV730-0018

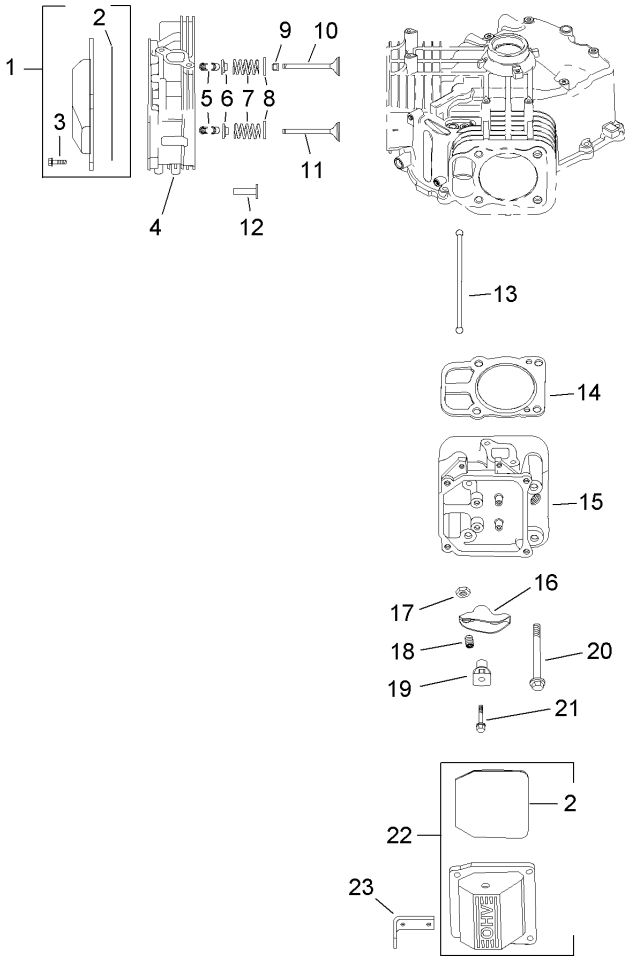
Ref	Part No.	Qty.	Description
❸1	32 038 01-S	1	Dipstick Kit (Includes 2)
❸2	12 153 03-S	1	O-Ring
❸3	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16)
❸4	12 123 04-S	1	Oil Fill Tube ASM (Includes 5-6)
❸5	12 153 02-S	1	O-Ring
❸6	12 153 01-S	1	O-Ring
❸7	24 126 19-S	1	Bracket-Tube, Oil Fill
❸8	24 032 01-S	1	Seal-Oil
❷❸9		1	Crankcase (Use: Short Block # 32 522 03)
❸10	25 237 14-S	1	Clamp-Hose, Spring (1/2)
❸11	32 326 04-S	1	Hose-Breather
❸12	M-547050-S	1	Nut-Lock (M5X.8)
❸13	32 468 01-S	1	Washer-Sealing
❸14	32 081 02-S	1	Breather Housing Kit
❸15	32 072 02-S	1	Stud-Breather Cover
❸16	24 018 04-S	1	Retainer-Reed, Breather
❸17	24 402 05-S	1	Reed-Breather
❸18	24 380 16-S	6	Pin-Locating
❸19	24 067 13-S	2	Rod-Connecting (Standard)
❸20	32 874 06-S	2	Piston W/Ring Set (Standard) (Includes 21-22)
❸21	24 018 01-S	4	Retainer-Pin, Piston
❸22	24 108 11-S	2	Ring Set (STD And .08)

Ref	Part No.	Qty.	Description
❸23	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❸23	12 422 09-S	1	Shim-Camshaft (Red .032)
❸23	12 422 13-S	1	Shim-Camshaft (Black .04)
❸23	12 422 07-S	1	Shim-Camshaft (White .028)
❸23	12 422 08-S	1	Shim-Camshaft (Blue .03)
❸23	12 422 11-S	1	Shim-Camshaft (Green .036)
❸23	12 422 12-S	1	Shim-Camshaft (Gray .038)
❸24	32 012 01-S	1	Camshaft Kit
❸25	M-645016-S	1	Screw-Flange, Thread Forming (M6X1.0X16)
❸26	32 096 04-S	1	Breather Cover Kit
❸27	32 041 01-S	1	Gasket-Cover, Breather
❸28	32 050 01-S	1	Filter-Breather
❸29	28 032 09-S	1	Seal-Cross Shaft, Governor
❸30	24 018 09-S	1	Retainer-Ring
❸31	M-931010-S	1	Washer-Flat (9Mm)
❸32	24 468 15-S	1	Washer-Flat (11/32)
❸33	24 144 38-S	1	Shaft-Cross, Governor



Oil Pan and Lubrication Assembly
Kohler SV730-0018

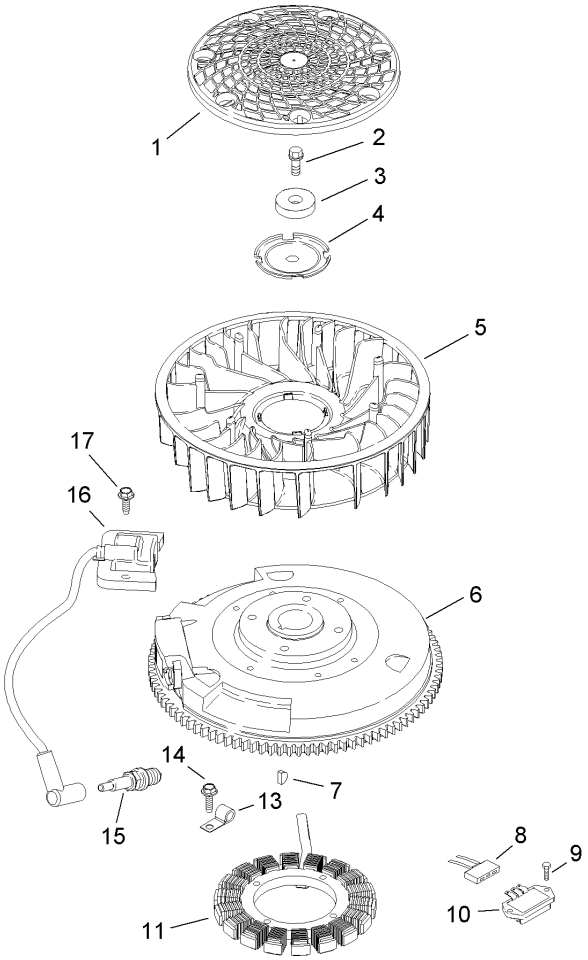
Ref	Part No.	Qty.	Description
❸1	32 199 02-S	1	Oil Pan ASM (Includes 2-15)
❸2	32 086 01-S	2	Screw-Shoulder, Thd Frm (M6X1.0X26.5)
❸3	32 393 08-S	1	Oil Pump ASM
❸4	24 043 12-S	1	Governor Gear Kit W/Pin (Includes 5)
❸5	12 380 01-S	1	Pin-Regulating, Governor
❸6	24 448 02-S	1	Tab-Locking
❸7	12 144 02-S	1	Shaft-Gear, Governor
❸8	52 032 08-S	1	Seal-Oil (PTO End)
❸9	32 123 01-S	1	Tube-Feed, Oil (Filter To Pan)
❸10	32 123 03-S	1	Tube-Feed, Oil (Pan To Filter)
❸11	24 153 01-S	2	O-Ring
❸12	32 029 07-S	1	Adapter-Oil Filter (Includes 13-14)
❸13	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)
❸14	32 153 02-S	1	O-Ring-Oil Filter Adapter
❸15	32 136 03-S	1	Nipple-Filter, Oil
❹17	98020	1	Filter-Oil
❸18	24 086 17-S	1	Screw-Flange (M8X1.25X45)
❸19	24 086 16-S	9	Screw-HF (M8X1.25X45)
❸20	25 139 57-S	1	Plug-Pipe, Sq HD (3/8)



Head, Valve and Breather Assembly
Kohler SV730-0018

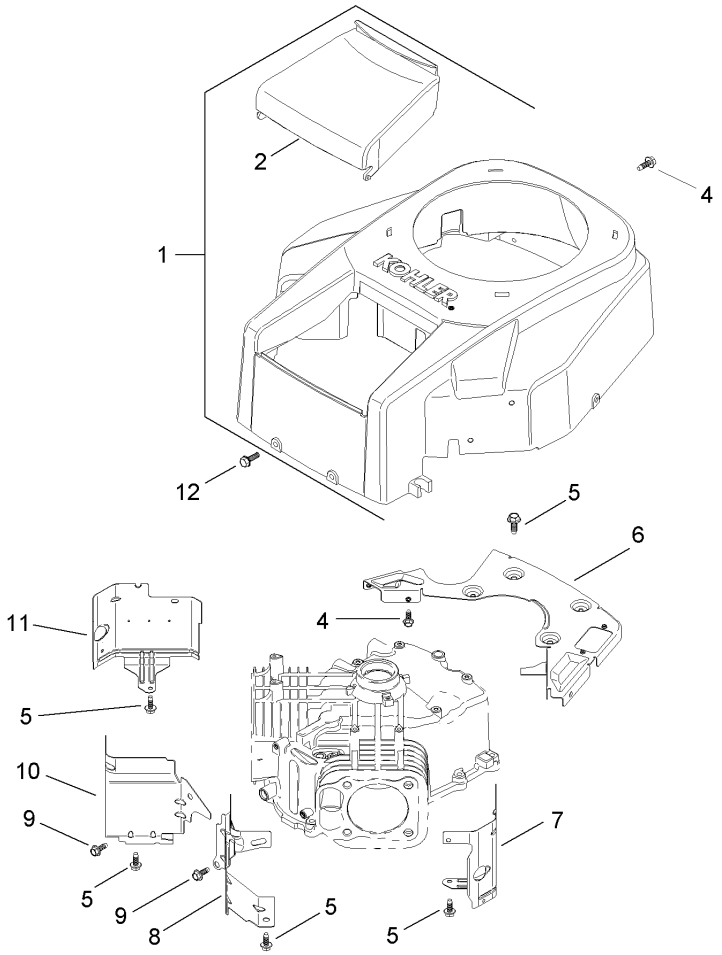
Ref	Part No.	Qty.	Description
❸1	24 755 141-S	1	Plain Valve Cover ASM (Includes 2-3)
❸2	24 153 28-S	1	O-Ring
❸3	M-651030-S	8	Screw-Flange (M6X1.0X30)
❸4	32 318 01-S	1	Head ASM (No.1 Cylinder)
❸5	12 755 03-S	8	Retainer Kit
❸6	12 173 01-S	4	Cap-Spring, Valve
❸7	24 089 02-S	4	Spring-Valve
❸8	235011-S	4	Retainer-Spring
❸9	66 032 05-S	2	Seal-Stem, Valve
❸10	24 017 01-S	2	Intake Kit (STD)
❸10	24 017 02-S	2	Valve-Intake (.25)
❸11	24 016 01-S	2	Valve-Exhaust (STD)
❸11	24 016 02-S	2	Valve-Exhaust (.25)
❸12	32 019 01-S	4	Tappet
❸13	32 411 02-S	4	Rod-Push
❸14	24 841 03-S	2	Cylinder Head Gasket Kit
❸15	32 318 02-S	1	Head ASM (No.2 Cylinder)
❸16	32 186 02-S	4	Arm-Rocker
❸17	32 100 04-S	4	Nut-Hex (M10X0.75)
❸18	32 086 03-S	4	Screw-Set
❸19	32 599 01-S	4	Pivot-Rocker Arm
❸20	12 086 16-S	8	Screw-Flange (M10X1.5X90)
❸21	32 086 04-S	4	Screw-Hex Flange (M6X1.0X45)

Ref	Part No.	Qty.	Description
❸22	32 096 06-S	1	Breather Valve Cover ASM (Includes 2)
❸23	24 445 01-S	1	Strap-Lifting
❶❸24	24 041 49-S	1	Gasket-Exhaust
❶❸25	24 153 27-S	1	O-Ring



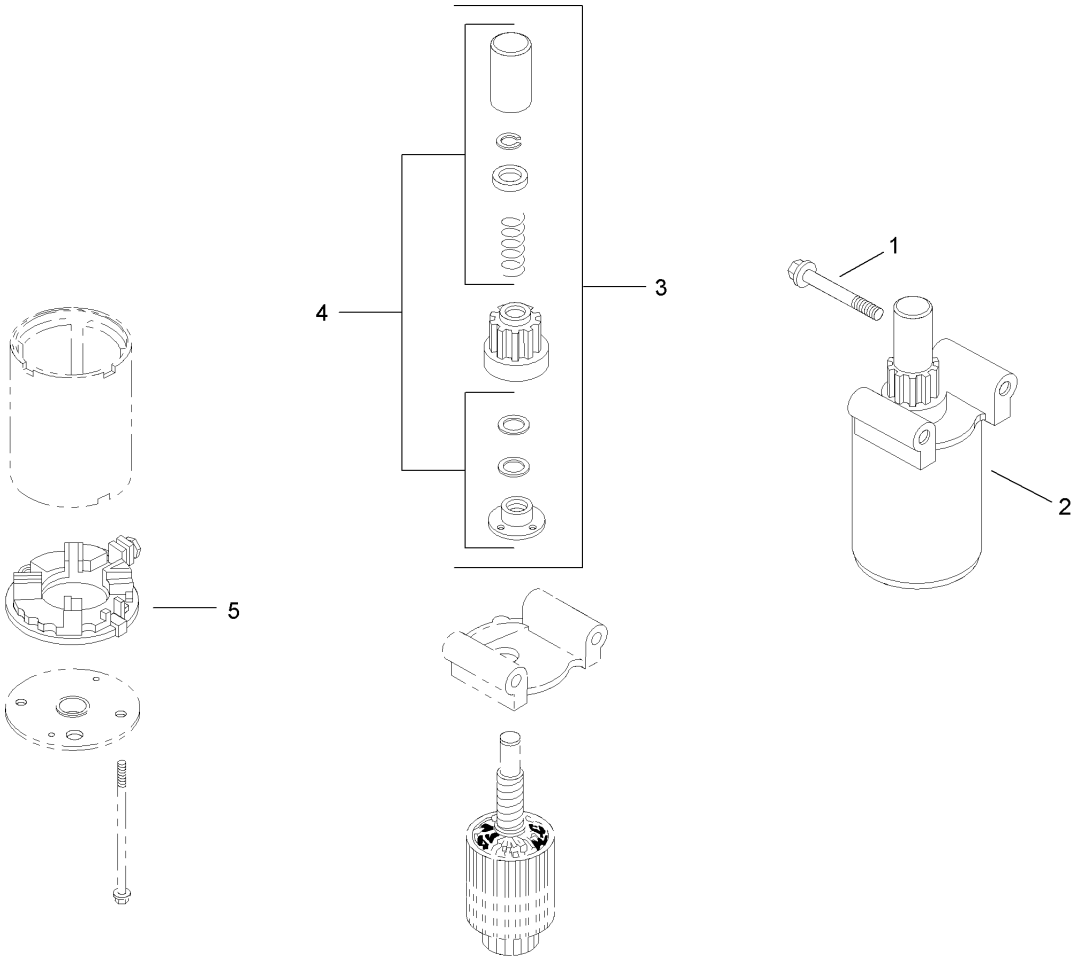
Ignition and Electrical Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 162 03-S	1	Screen-Grass
❸2	12 086 14-S	1	Screw-Flange (M10X1.5X45)
❸3	12 468 03-S	1	Washer-Flat (13/32)
❸4	20 146 02-S	1	Plate-Fan Mounting
❸5	32 157 01-S	1	Fan
❸6	32 025 08-S	1	Flywheel
❸7	X-42-15-S	1	Key (3/16 X 5/8)
❸8	236602-S	1	Connector (3 Contact)
❸9	M-551016-S	2	Screw-Hex Flange, Heavy (M5X0.8X16)
❸10	41 403 09-S	1	Rectifier-Regulator
❸11	32 085 01-S	1	15 Amp Stator Kit
❸13	235173-S	1	Clip-Cable
❸14	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)
❹15	77-7330	1	Plug-Spark
❸16	24 584 01-S	2	Module-Ignition
❸17	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20)
❶❸18	32 176 04-S	1	Harness-Wiring
❶❸19	25 454 03-S	2	Tie-Wire



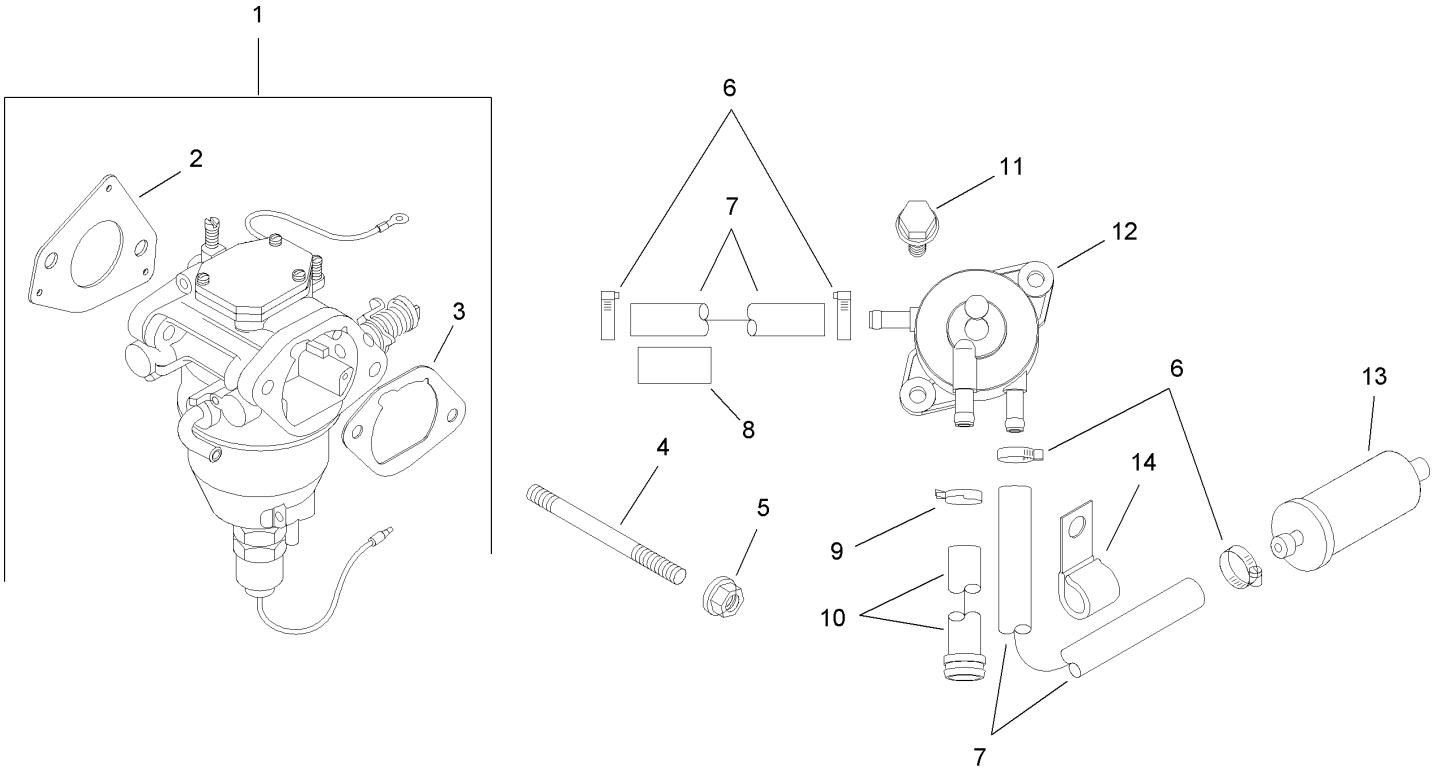
Blower Housing and Baffle Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 027 03-S	1	Housing-Blower (Includes 2 And 41 037 10-S)
❸2	32 096 08-S	1	Cover-Air Cleaner
❸4	M-545016-S	6	Screw-Flange, Thread Forming (M5X0.8X16)
❸5	M-645016-S	8	Screw-Flange, Thread Forming (M6X1.0X16)
❸6	32 146 05-S	1	Plate-Backing
❸7	32 063 05-S	1	Baffle-Cylinder Barrel (No.2 Side)
❸8	32 063 02-S	1	Baffle-Valley (No.2 Side)
❸9	M-545010-S	2	Screw-Flange, Thread Forming (M5X.8X10)
❸10	32 063 03-S	1	Baffle-Valley (No.1 Side)
❸11	32 063 06-S	1	Baffle-Cylinder Barrel (No.1 Side)
❸12	24 086 12-S	2	Screw-TAP (M6X1.7X18)
❶❸13	41 037 10-S	1	Nameplate-Service



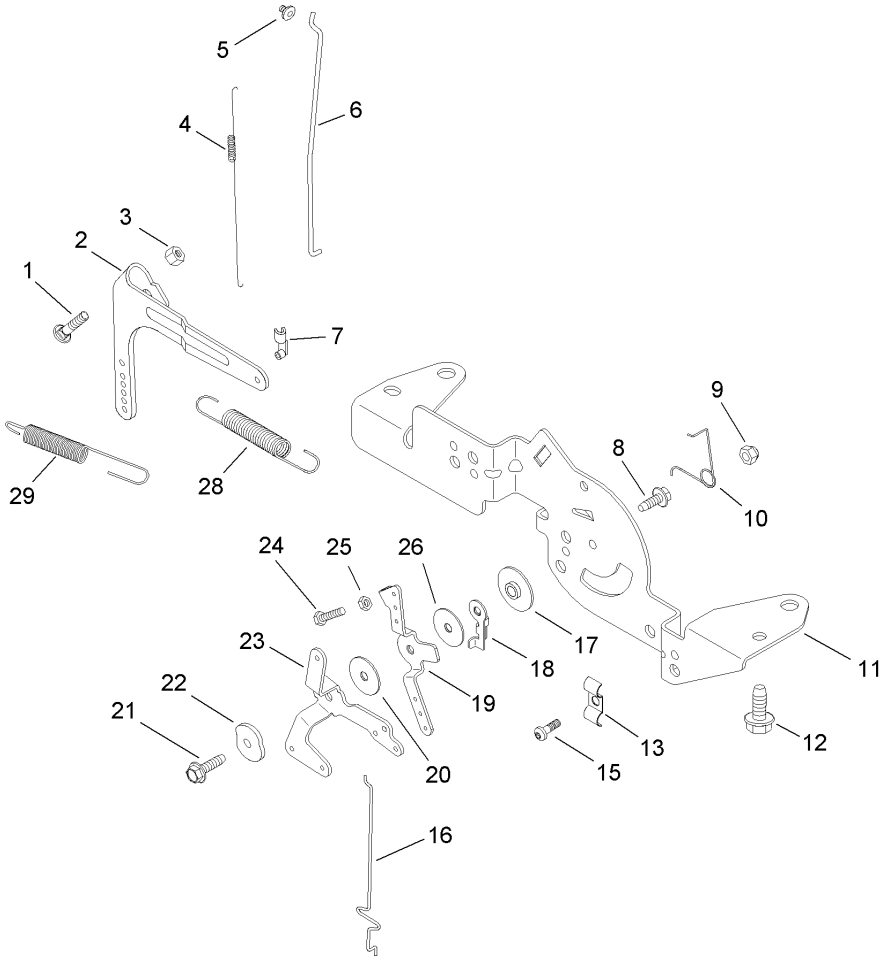
Starting System Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	M-839080-S	2	Screw-Flg (M8X1.25X80)
❸2	32 098 01-S	1	Starter ASM (Includes 3-5)
❸3	12 755 39-S	1	Drive Kit
❸4	12 755 38-S	1	Drive Part Kit
❸5	12 243 04-S	1	Commutator-Cap, End



Fuel System Assembly
Kohler SV730-0018

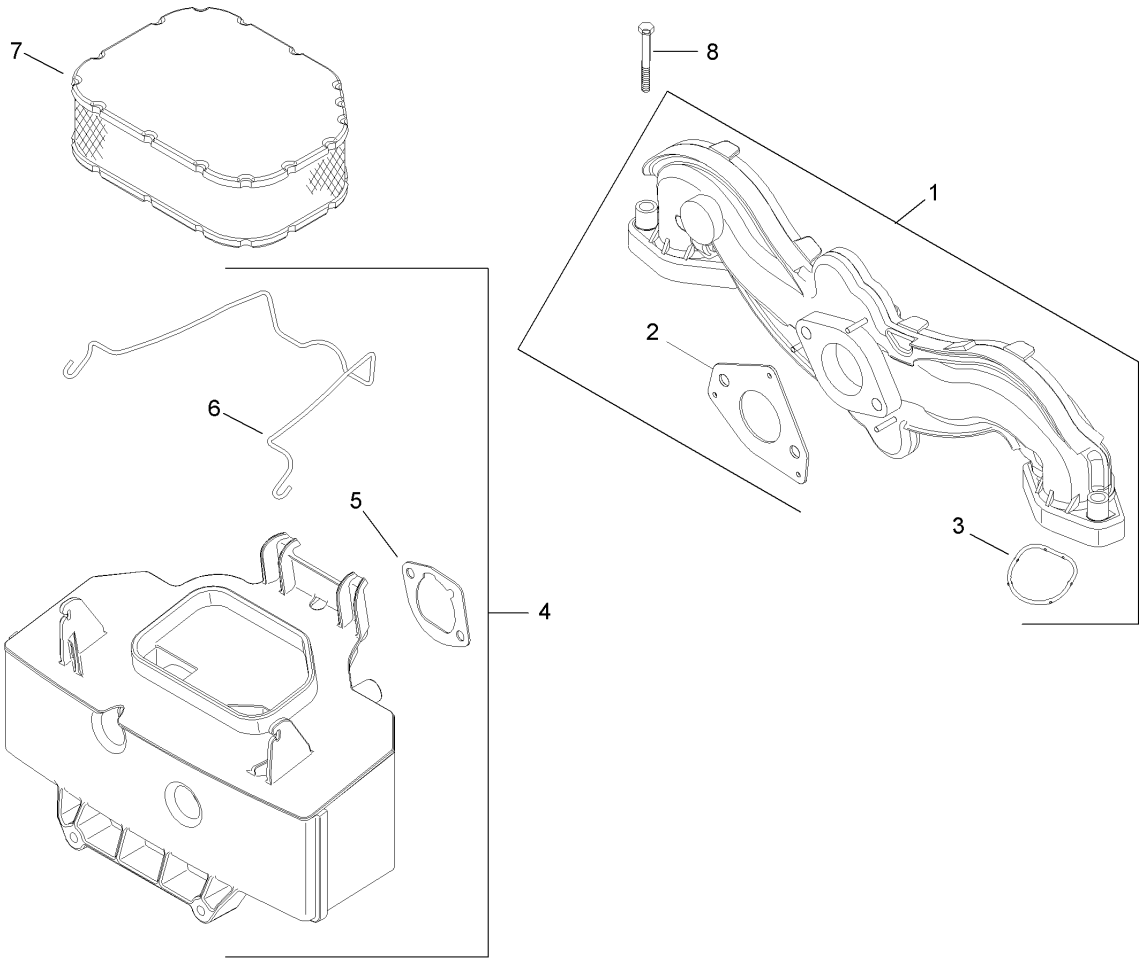
Ref	Part No.	Qty.	Description
❸1	32 853 04-S	1	Carburetor Kit W/Gaskets (Includes 2-3)
❸2	24 041 52-S	1	Gasket-Carburetor
❸3	24 041 14-S	1	Gasket-Base, Air Cleaner
❸4	M-629105-S	2	Stud (M6X1.0X106)
❸5	M-641060-S	2	Nut-Flange (M6X1.0)
❸6	25 237 14-S	4	Clamp-Hose, Spring (1/2)
❸7	25 111 34-S	2	Line-Fuel (24.0 Cut To Length)
❸8	25 431 10-S	1	Sleeve-Abrasion, Anti
❸9	25 237 01-S	1	Clamp-Hose
❸10	32 326 02-S	1	Fuel Pump Hose Kit (W/Clamp)
❸11	24 086 12-S	2	Screw-TAP (M6X1.7X18)
❸12	24 393 16-S	1	Pump-Fuel
❹13	98021	1	Filter-Fuel
❸14	47 154 01-S	1	Clip-Cable
❶❸15 ❺	24 757 36-S	1	Choke Repair/Service Kit
❶❸16 ❺	24 757 38-S	1	Gasket Repair/Service Kit
❶❸17 ❺	24 757 44-S	1	Float Repair Kit
❶❸18 ❺	24 757 45-S	1	Solenoid Valve Repair Kit
❶❸19 ❺	24 757 46-S	1	Overhaul Kit W/Gaskets
❶❸20 ❻	24 757 18-S	1	Overhaul Kit With Gaskets
❶❸21 ❻	24 757 19-S	1	Choke Service Repair Kit
❶❸22 ❻	24 757 20-S	1	Gasket Service Repair Kit
❶❸23 ❻	24 757 22-S	1	Solenoid Valve Service Kit With Gaskets



Engine Control Assembly
Kohler SV730-0018

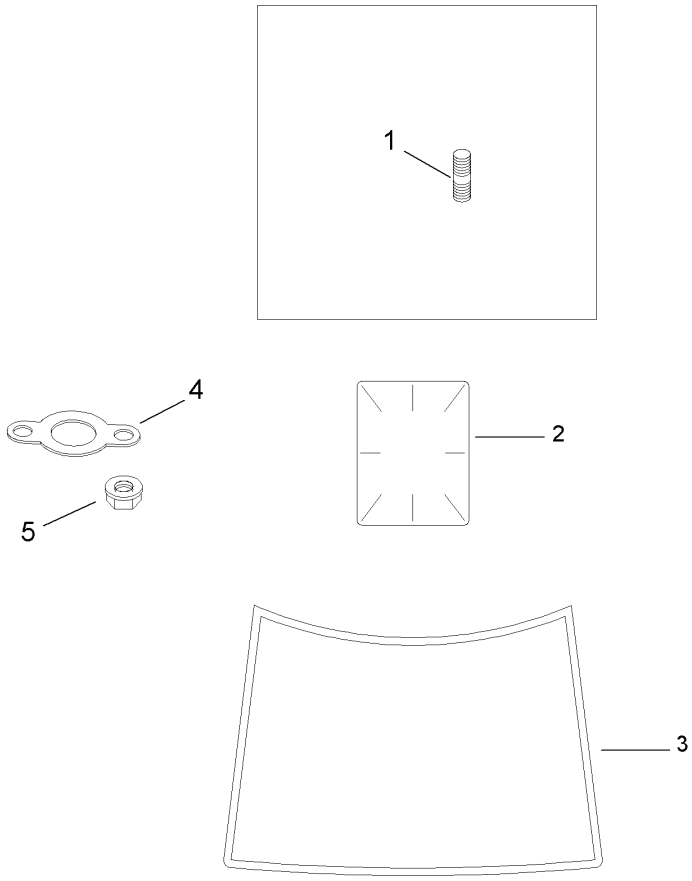
Ref	Part No.	Qty.	Description
❸1	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25)
❸2	24 090 33-S	1	Lever-Governor
❸3	M-641060-S	1	Nut-Flange (M6X1.0)
❸4	24 089 01-S	1	Spring-Linkage
❸5	25 158 08-S	1	Bushing-Retaining, Linkage
❸6	24 079 04-S	1	Linkage-Throttle
❸7	25 158 11-S	1	Bushing-Linkage, Throttle
❸8	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16)
❸9	M-547050-S	1	Nut-Lock (M5X.8)
❸10	24 089 03-S	1	Spring-Return, Choke
❸11	24 126 161-S	1	Bracket-Control
❸12	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16)
❸13	47 237 02-S	1	Clamp-Dual, Conduit
❸15	24 086 43-S	1	Screw-Lbd, Thd Frm (M5X0.8X16)
❸16	24 079 22-S	1	Linkage-Choke
❸17	24 112 27-S	1	Space-Control ASM
❸18	24 090 47-S	1	Lever-Actuator, Throttle
❸19	24 090 13-S	1	Lever-Control, Throttle
❸20	24 468 01-S	1	Washer-Flat (5.5Mm)
❸21	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20)
❸22	41 468 03-S	1	Washer-Spring (1/4)

Ref	Part No.	Qty.	Description
❸23	24 090 05-S	1	Lever-Choke
❸24	M-403025-S	1	Screw-Slotted Head (M4X0.7X25)
❸25	M-446030-S	1	Nut (M4X0.7)
❸26	24 468 20-S	1	Washer-Flat (5Mm)
❸28	24 089 55-S	1	Spring-Governor
❸29	24 089 25-S	1	Spring-Governor



Air Intake and Filtration Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	24 164 51-S	1	Manifold-Intake
❸2	24 041 52-S	1	Gasket-Carburetor
❸3	24 153 27-S	2	O-Ring
❸4	32 094 03-S	1	Base-Air Cleaner
❸5	24 041 14-S	1	Gasket-Base, Air Cleaner
❸6	32 344 02-S	1	Latch-Element, Air Cleaner
❹7	98019	1	Element-Air Cleaner
❸8	M-651040-S	4	Screw-Flange (M6X1.0X40)



Artwork is representative.
Actual labels may differ depending on model and specification number.

Exhaust Stud, Gasket and Decal Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	25 072 04-S	4	Stud (M8X1.25X33)
❸2	25 113 39-S	1	Decal-Laminate, Clear
❸3	32 113 08-S	1	Decal-25 Hp
❸4	24 041 49-S	1	Gasket-Exhaust
❸5	M-841080-S	4	Nut-Flange (M8X1.25)
❶❸6	32 522 03	1	Shortblock
❶❸7	32 755 01-S	1	Overhaul Gasket Kit

Attachments and Accessories

For 14AQ81RP048 - GT2200 Garden Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
42 Inch Two-Stage Snowthrower	190-032-101
50 Inch Triple Bagger	190-192-190
46 Inch Front Blade	190-833-000
50 Inch Mulch Kit	77220
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
12 Inch Rear Wheel Weights	81115
Tire Chains (23 x 9.50-12)	82531
Filter-Air	98019
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (3 Blades, 50 Inch Decks)	98024

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