



GT2200 Garden Tractor

Model No. 14AQ81RP048 - 1 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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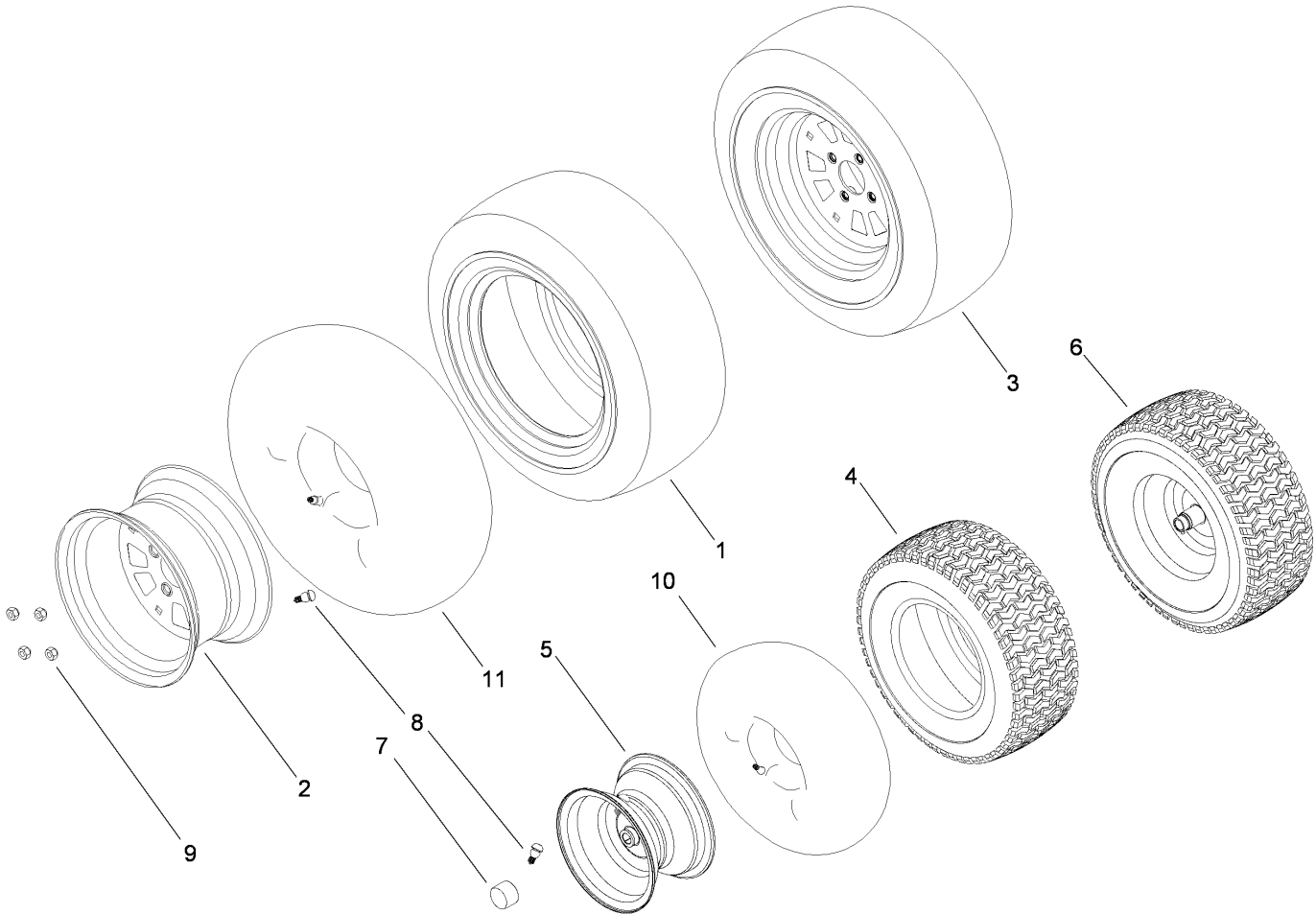
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

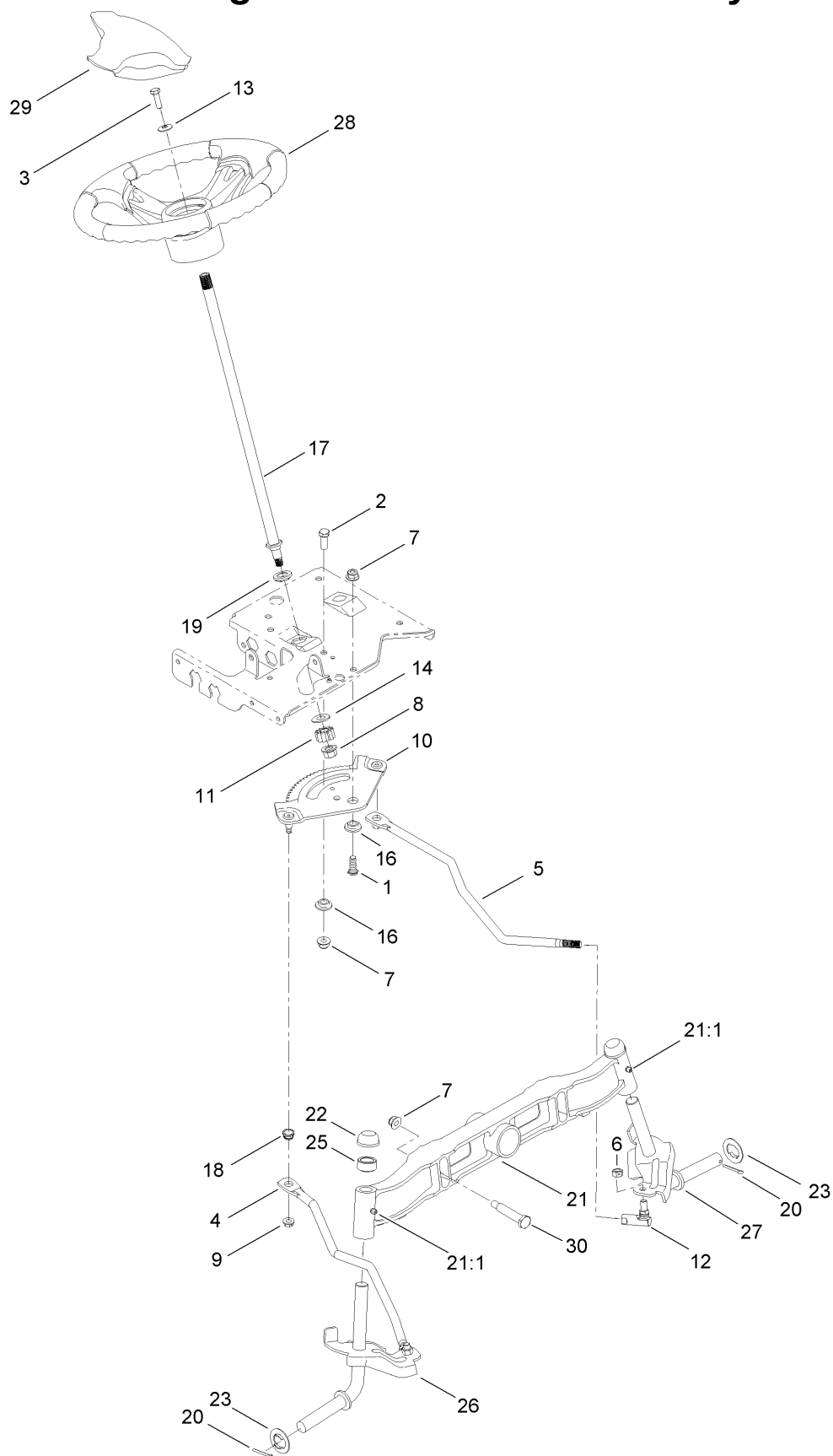
- | | |
|--|--------------------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain from your local Kohler dealer | ❹ Obtain from your local Toro dealer |
| ❺ For Service with Keihin Carburetors | ❻ For Service of Nikki Carburetors |



Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description				
1	112-0876	1	Tire-Turf				
2	112-0849	1	Rim ASM				
3	112-0847	1	Wheel ASM				
4	112-0877	1	Tire-Turf				
5	112-0919	1	Rim ASM				
6	112-0848	1	Wheel ASM				
7	112-5968	1	Cap-Hub				
8	112-0503	1	Valve-Air, Tubeless				
9	112-0911	1	Nut-Lug				
10	112819	1	Tube-Inner				
11	231-90	1	Tube				

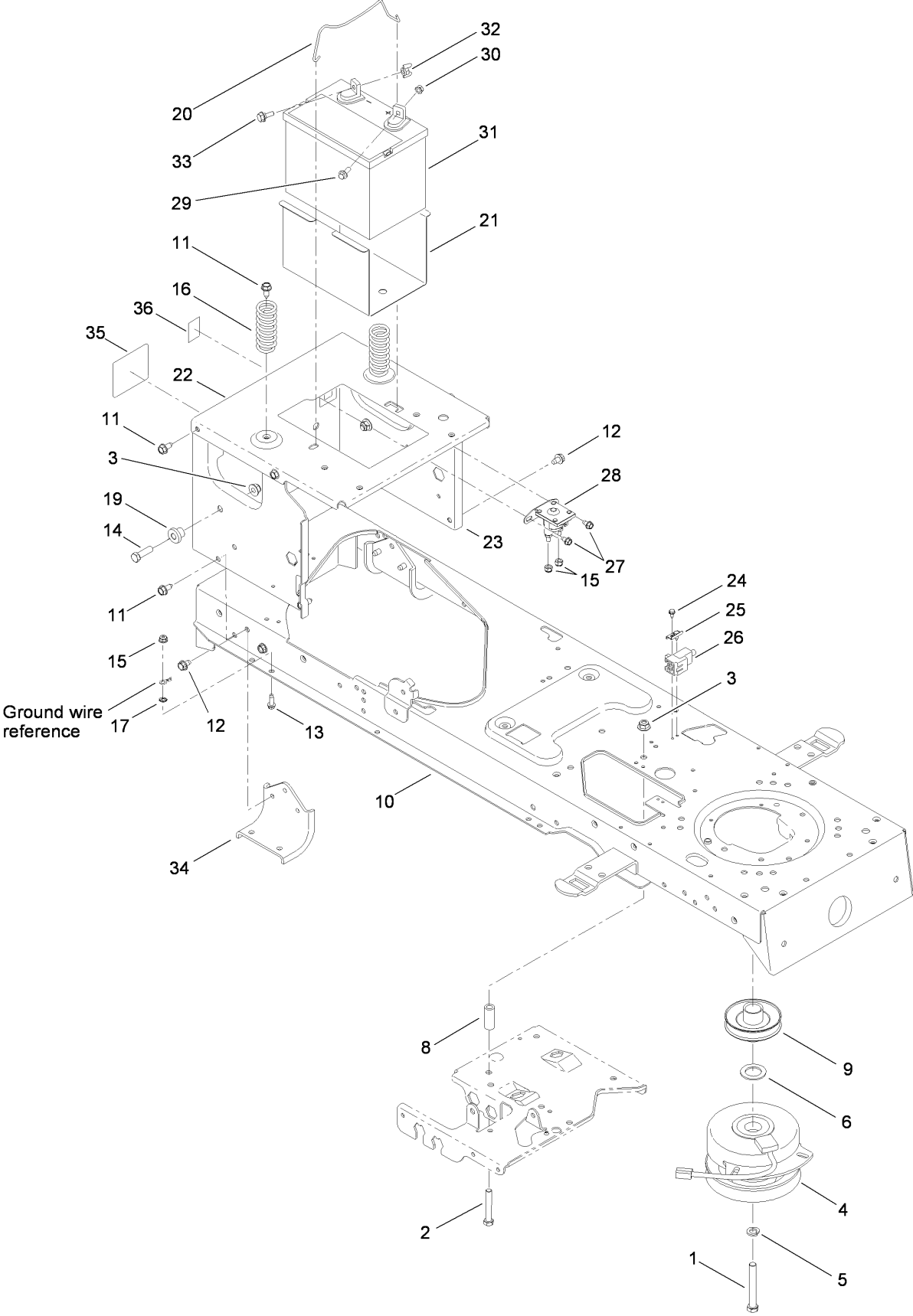
Steering and Front Axle Assembly



Steering and Front Axle Assembly

Ref	Part No.	Qty.	Description				
1	112-0631	1	Screw-HH				
2	112-0492	1	Screw-HH				
3	112-0473	1	Screw-HH				
4	112-0355	1	Link-Drag, RH				
5	112-0346	1	Link-Drag, LH				
6	112-0483	1	Nut-Hex, Lock				
7	112-0668	1	Nut-Lock, Flange				
8	112-0859	1	Nut-Lock, Flange				
9	112-0511	1	Nut-Lock, Flange				
10	112-0862	1	Gear-Steering				
11	112-0863	1	Gear-Pinion, Steering				
12	112-0917	1	Ball Joint ASM				
13	112-0924	1	Washer-Flat				
14	112-0925	1	Washer-Flat				
16	112-0881	1	Spacer-Shoulder				
17	112-6097	1	Shaft-Steering				
18	112-0929	1	Bushing				
19	112-6098	1	Bearing-Flange, Hex				
20	112-0860	1	Pin-Cotter				
21	112-6099	1	Pivot-Axle, Cast Iron				
21:1	112-0926	1	Fitting-Grease				
22	112-0323	1	Cap				
23	112-5972	1	Washer-Flat				
25	112-6136	1	Spacer				
26	112-6015	1	RH Axle ASM				
27	112-6016	1	LH Axle ASM				
28	112-0438	1	Wheel-Steering, Softgrip				
29	112-0341	1	Cover-Wheel, Steering				
30	112-0699	1	Bolt-Shoulder				

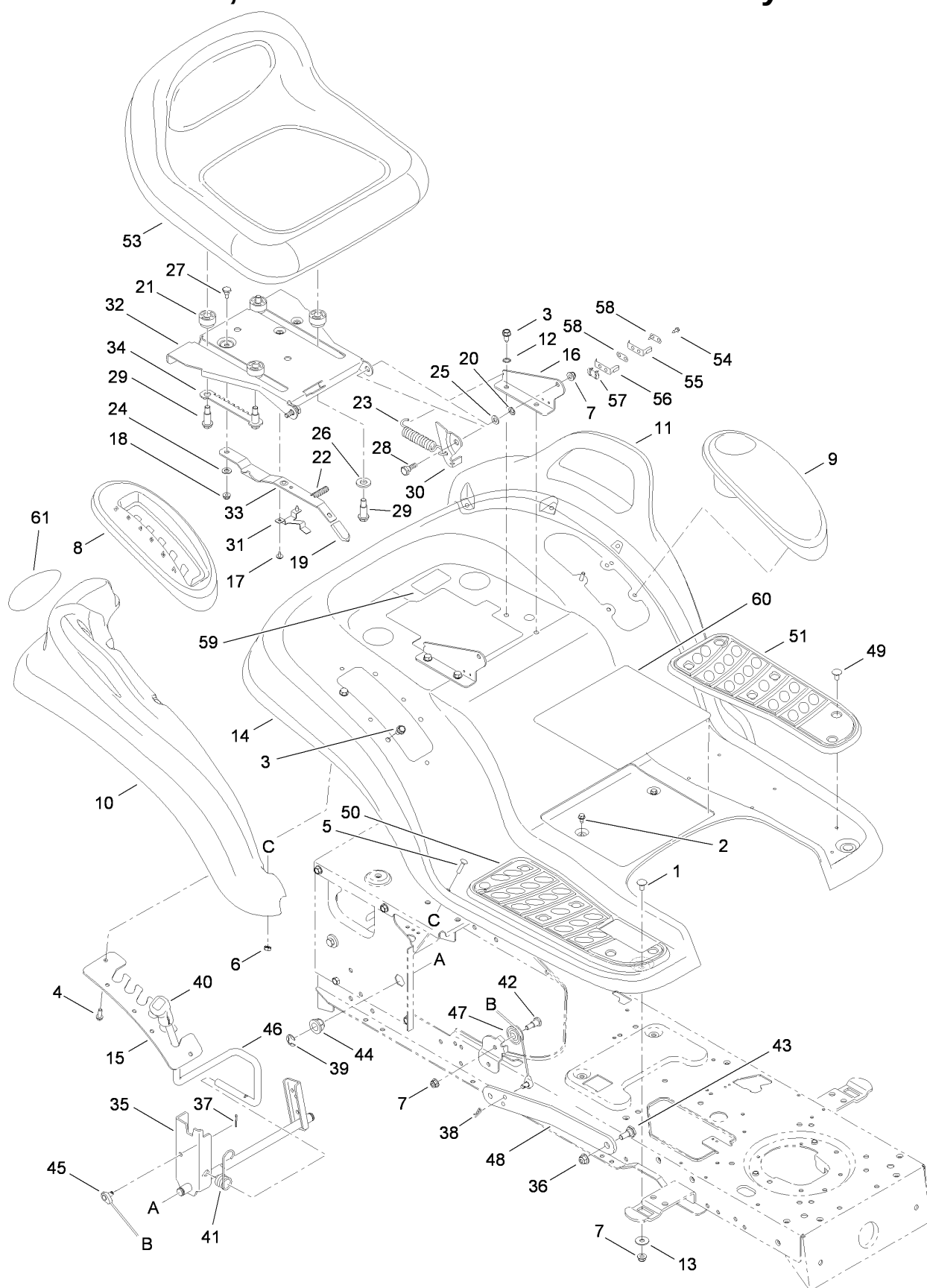
Frame, Battery and Electric PTO Assembly



Frame, Battery and Electric PTO Assembly

Ref	Part No.	Qty.	Description				
1	112-0561	1	Screw-HH				
2	112-6009	1	Screw-HH				
3	112-0668	1	Nut-Lock, Flange				
4	112-6044	1	Clutch-Electric				
5	112-0428	1	Washer-Lock				
6	112-0420	1	Washer-Flat				
8	112-0433	1	Spacer				
9	112-6045	1	Pulley-Engine				
10	112-5974	1	Lower Frame ASM				
11	112-6070	1	Screw-TAP				
12	112-0676	1	Screw-TAP				
13	112-0587	1	Screw-TAP				
14	112-0557	1	Screw-HH				
15	112-0636	1	Nut-Lock, Flange				
16	112-0501	1	Spring-Compression				
17	112-0703	1	Washer-Lock, External				
19	112-0661	1	Spacer-Shoulder				
20	112-0581	1	Rod-Holddown, Battery				
21	112-0570	1	Tray-Battery				
22	112-0647	1	Bracket-Frame, Seat				
23	112-6107	1	Frame-Upper				
24	112-0651	1	Screw-TAP				
25	112-0671	1	Plate-Switch				
26	112-0455	1	Switch-Interlock				
27	112-0524	1	Screw-HWHTF				
28	112-6073	1	Solenoid-12V, 2 Post 2 Tab				
29	112-1070	1	Bolt-Carriage				
30	112-0546	1	Nut-Sems				
31	112-0425	1	Battery-245, Cca (Dry Flat Top)				
32	112-1121	1	Nut-Wing				
33	112-6182	1	Bolt-Shoulder				
34	112-0710	1	Bracket-Axle				
35	112-1284	1	Decal				
36	112-1275	1	Decal-Bypass				

Seat, Fender and Deck Lift Assembly

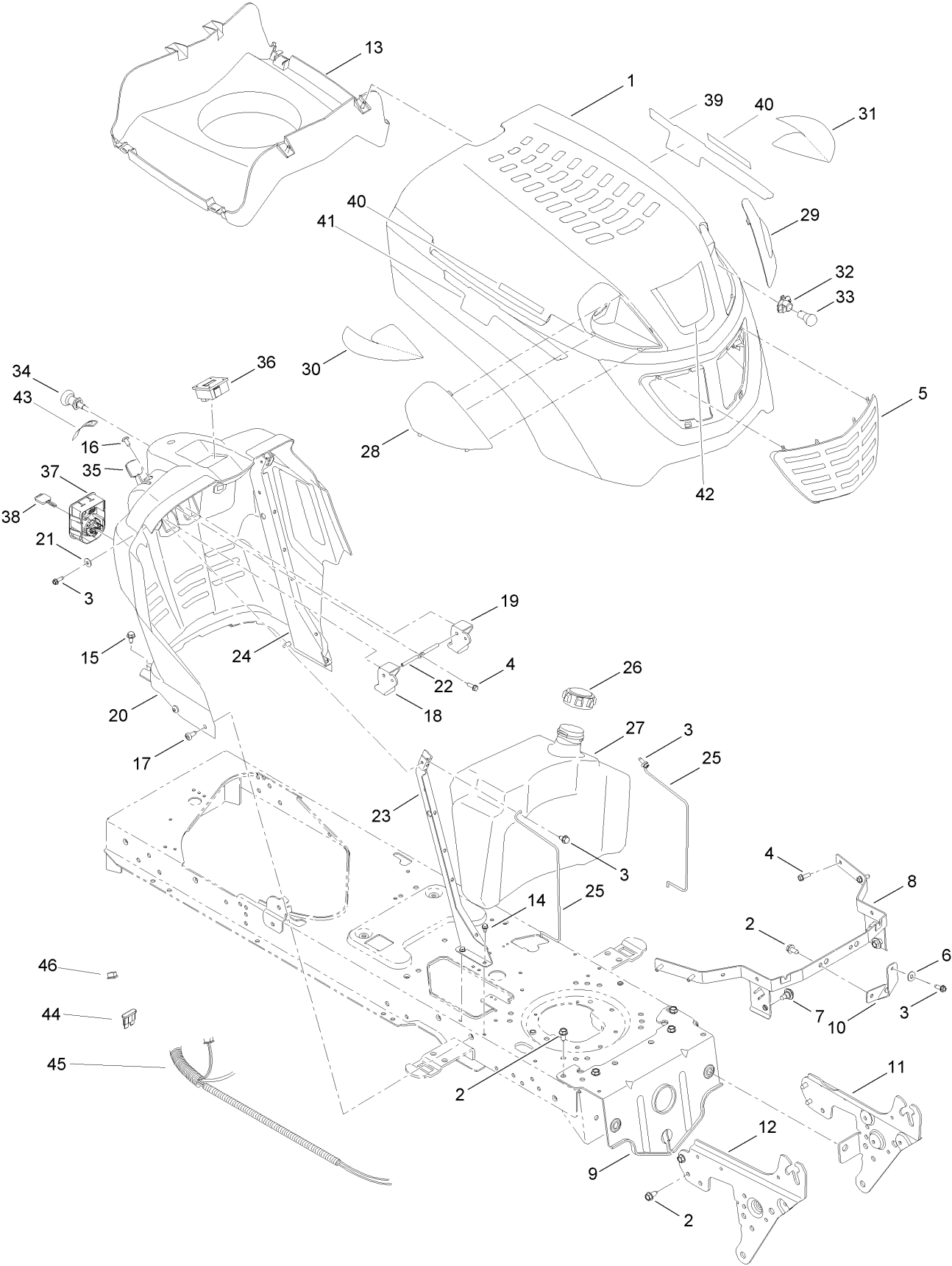


Seat, Fender and Deck Lift Assembly

Ref	Part No.	Qty.	Description
1	112-0426	1	Bolt-CARR
2	112-0524	1	Screw-HWHTF
3	112-6070	1	Screw-TAP
4	112-0509	1	Screw-TAP
5	112-0907	1	Screw-CARR
6	112-0546	1	Nut-Sems
7	112-0650	1	Nut-Lock, Flange
8	112-0869	1	Cover-Lever, Lift
9	112-0870	1	Cover (W/Cup Holder)
10	112-0871	1	Flare-Fender, RH
11	112-0872	1	Flare-Fender, LH
12	112-0517	1	Washer-Lock, External
13	112-0582	1	Washer-Flat
14	112-0894	1	Fender
15	112-0629	1	Bracket-Adjusting, Lift
16	112-6046	1	Bracket-Mount, Seat
17	112-0857	1	Screw-HH, TAP
18	112-0636	1	Nut-Lock, Flange
19	112-0864	1	Grip-Adjuster, Seat
20	112-0645	1	Nut-Push
21	112-0868	1	Spacer-Adjust, Seat
22	112-0874	1	Spring-Compression
23	112-0616	1	Spring-Extension
24	112-6051	1	Washer-Bell
25	112-0435	1	Washer-Bell
26	112-0878	1	Washer-Flat
27	112-0927	1	Bolt-Shoulder
28	112-0575	1	Bolt-Shoulder
29	112-0882	1	Bolt-Shoulder
30	112-0646	1	Bracket-Lift, LH
31	112-5850	1	Stop-Adjust, Seat
32	112-6050	1	Bracket-Pivot, Seat
33	112-0898	1	Lever-Adjust, Seat
34	112-0900	1	Selector-Adjust, Seat
35	112-6183	1	ASM Lift Shaft
36	112-0668	1	Nut-Lock, Flange
37	112-0459	1	Pin-Cotter
38	112-0568	1	Pin-Cotter
39	112-0586	1	Ring-E
40	112-0585	1	Grip-Handle
41	112-0477	1	Spring-Torsion
42	112-0443	1	Bolt-Shoulder
43	112-0442	1	Bolt-Shoulder
44	112-0347	1	Bearing-Flange
45	112-0374	1	Cable-Lift
46	112-5970	1	Handle-Lift
47	112-0502	1	Pulley-Roller
48	112-6165	1	Arm-Lift
49	112-0549	1	Clip-Ratchet, Fastener
50	112-0540	1	Pad-Foot, RH
51	112-0545	1	Pad-Foot, LH
53	112-6018	1	Seat-Medium Back

Ref	Part No.	Qty.	Description
54	112-0626	1	Screw-HWHTF
55	112-0529	1	Switch-Spring
56	112-0532	1	Switch-Spring, Inner
57	112-0637	1	Plate-Boss, Insulator
58	112-0635	1	Plate-Insulator
59	112-6158	1	Decal-Service
60	112-6161	1	Decal-Instructions, Operator
61	112-5873	1	Reflector

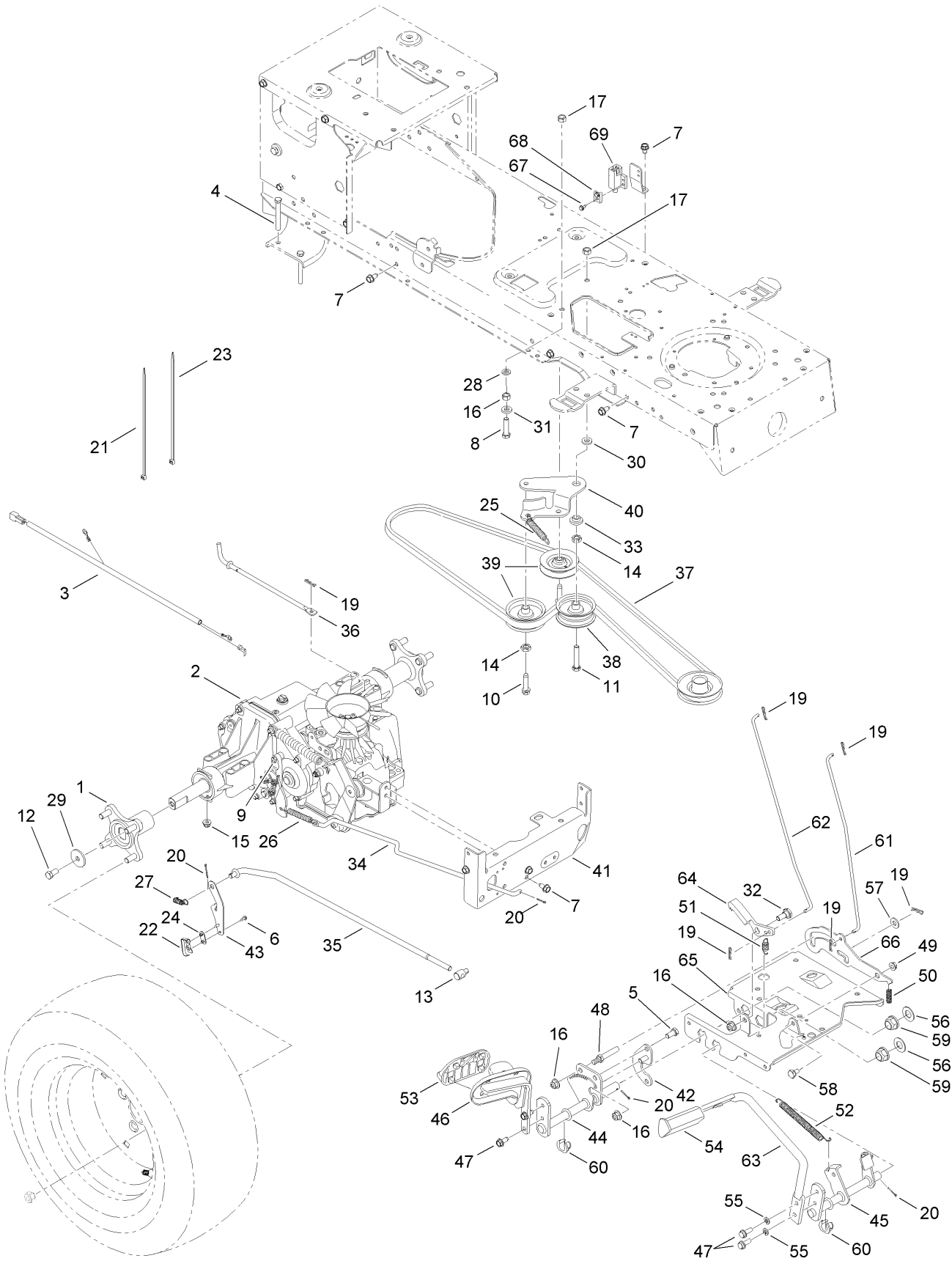
Fuel Tank, Hood and Dash Assembly



Fuel Tank, Hood and Dash Assembly

Ref	Part No.	Qty.	Description				
1	112-0444	1	Hood				
2	112-6070	1	Screw-TAP				
3	112-0587	1	Screw-TAP				
4	112-0509	1	Screw-TAP				
5	112-0381	1	Grill				
6	112-5989	1	Washer-Flat				
7	112-6128	1	Bolt-Shoulder, TAP				
8	112-5985	1	Bracket-Pivot				
9	112-6127	1	Bracket-Pivot				
10	112-5986	1	Bracket-Support, Hood				
11	112-6126	1	Bracket-Pivot, Support (LH)				
12	112-6125	1	Bracket-Pivot, Support (RH)				
13	112-6141	1	Plenium Hood				
14	112-0524	1	Screw-HWHTF				
15	112-0676	1	Screw-TAP				
16	112-0550	1	Screw-TAP				
17	112-0563	1	Screw-TAP				
18	112-0526	1	Lever-Cruise				
19	112-0580	1	Lever-Brake				
20	112-0536	1	Dash-PTO, Electric				
21	112-0485	1	Washer-Spring				
22	112-0604	1	Rod-Lever, Bent				
23	112-6122	1	Support-Dash, RH				
24	112-6121	1	Support-Dash, LH				
25	112-0678	1	Rod-Support				
26	112-6120	1	Cap-Fuel				
27	112-6119	1	Tank-Fuel, 3 Gal				
28	112-0447	1	Lens-RH				
29	112-0446	1	Lens-LH				
30	112-5810	1	Reflector-RH				
31	112-5811	1	Reflector-LH				
32	112-0408	1	Socket-Headlight				
33	112-0402	1	Lamp-12V, Miniature				
34	112-0310	1	Cable Control ASM (W/Choke Knob)				
35	112-6166	1	Cable-Throttle				
36	112-6117	1	Meter-Hour				
37	112-6116	1	Module-Switch, Ignition				
38	112-6115	1	Key-Ignition				
39	112-5965	1	Decal-Side Panel, Left				
40	112-5967	1	Decal-Side Panel				
41	112-5966	1	Decal-Side Panel, Right				
42	112-3716	1	Decal-Hood				
43	112-1272	1	Decal-Throttle, Dash				
44	112-5943	1	Fuse-20 Amp				
45	112-6188	1	Wire-Harness				
46	112-5921	1	Relay				

Drive System Assembly

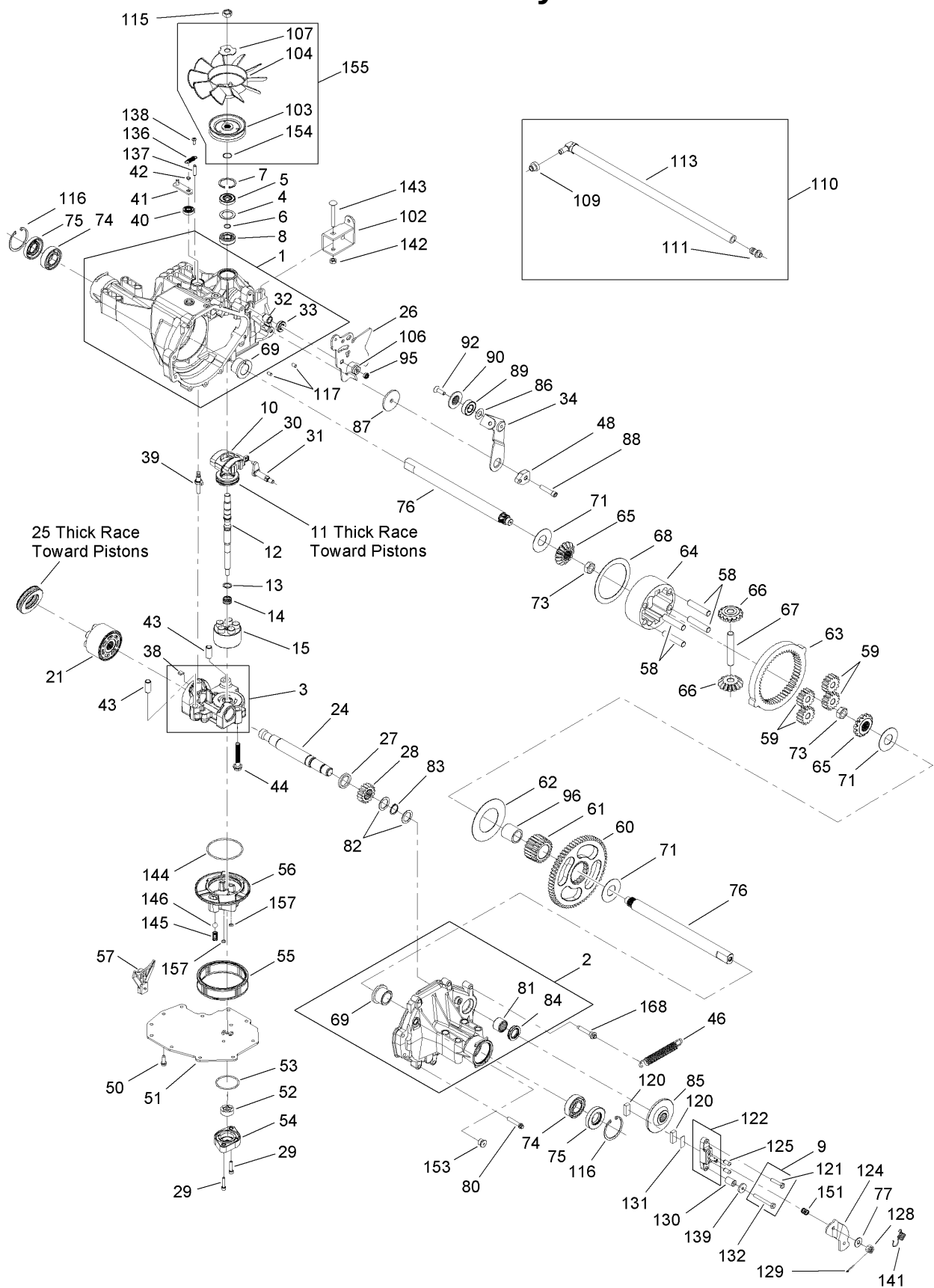


Drive System Assembly

Ref	Part No.	Qty.	Description
1	112-0738	1	Wheel Hub ASM
2	112-0914	1	Transmission ASM
3	112-6020	1	Harness ASM
4	112-0714	1	Screw-Hex
5	112-0855	1	Screw-HH
6	112-0626	1	Screw-HWHTF
7	112-6070	1	Screw-TAP
8	112-0578	1	Screw-HH
9	112-0524	1	Screw-HWHTF
10	112-0469	1	Screw-TAP
11	112-6009	1	Screw-HH
12	112-0768	1	Screw-HH
13	112-0908	1	Ferrule
14	112-0493	1	Nut-Jam
15	112-0650	1	Nut-Lock, Flange
16	112-0668	1	Nut-Lock, Flange
17	112-0385	1	Nut-Lock, Flange
19	112-0459	1	Pin-Cotter
20	112-0568	1	Pin-Cotter
21	112-0527	1	Tie-Cable
22	112-0602	1	Switch-Spring, Short
23	112-0866	1	Tie-Cable
24	112-0625	1	Plate-Insulator
25	112-0873	1	Spring-Extension
26	112-0350	1	Spring-Extension
27	112-0875	1	Spring-Extension
28	112-0415	1	Washer-Lock
29	112-0534	1	Washer-Flat
30	112-0920	1	Washer-Flat
31	112-0572	1	Washer-Flat
32	112-0442	1	Bolt-Shoulder
33	112-0345	1	Spacer-Shoulder
34	112-0887	1	Rod-Brake
35	112-0888	1	Rod-Control
36	112-0889	1	Rod-Disengage
37	112-0317	1	Belt
38	112-0313	1	Pulley-Idler, Flat
39	112-6149	1	Pulley-Idler, Y Type
40	112-0525	1	Bracket-Idler, Center Double
41	112-0711	1	Bracket-Transmission
42	112-0899	1	Bracket-Control
43	112-0901	1	Bracket-Actuator
44	112-0850	1	Control ASM
45	112-5998	1	Speed Control ASM
46	112-0851	1	Control Pedal ASM
47	112-0395	1	Screw-HWH
48	112-0599	1	Pin
49	112-0511	1	Nut-Lock, Flange
50	112-0506	1	Spring
51	112-0510	1	Spring-Extension
52	112-0348	1	Spring-Extension
53	112-0543	1	Pad-Pedal

Ref	Part No.	Qty.	Description
54	112-6001	1	Pad-Brake
55	112-0366	1	Washer-Lock
56	112-0339	1	Washer-Flat
57	112-0541	1	Washer-Flat
58	112-0542	1	Bolt-Shoulder
59	112-0347	1	Bearing-Flange
60	112-0387	1	Bearing-Flange, Hex (Split)
61	112-6150	1	Rod-Brake, Lock
62	112-0662	1	Rod-Control, Cruise
63	112-6005	1	Pedal-Brake
64	112-6004	1	Latch-Cruise
65	112-0681	1	Bracket-Support, Steering
66	112-5812	1	Bracket-Lockout
67	112-0651	1	Screw-TAP
68	112-0671	1	Plate-Switch
69	112-0455	1	Switch-Interlock

Transmission Assembly No. 112-0914

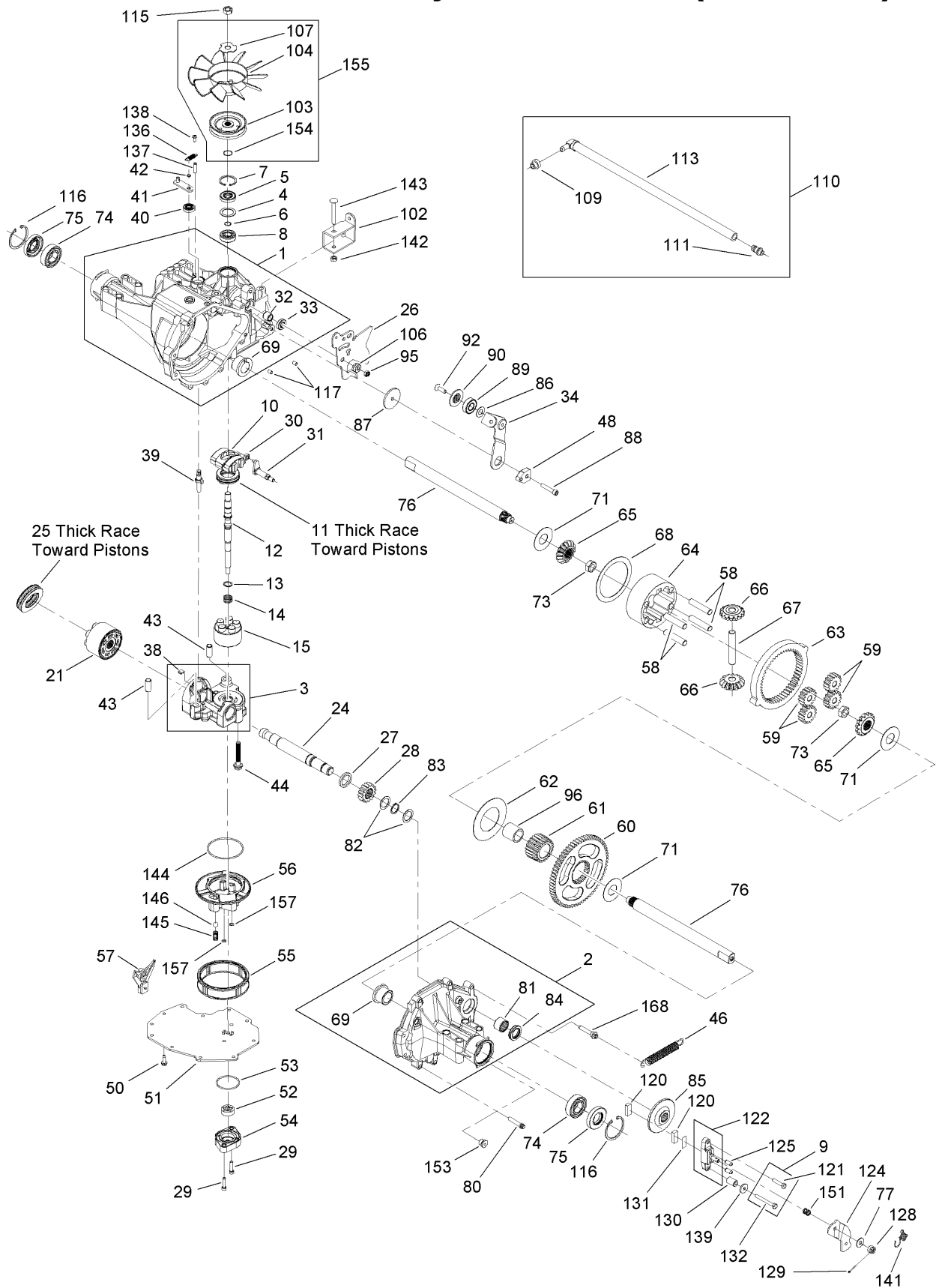


Transmisson Assembly No. 112-0914

Ref	Part No.	Qty.	Description
1	104-2101	1	Main Housing ASM
2	112-5887	1	Right Hand Housing ASM
3	112-5889	1	Center Section ASM
4	104-2104	1	Spacer
5	92-6543	1	Seal-Lip
6	94-1902	1	Ring-Wire, Retaining
7	94-1903	1	Ring-Retaining
8	94-1904	1	Bearing-Shaft, Ball
9	112-5888	1	Brake Bolt Kit
10	94-1907	1	Swashplate-Variable
11	94-6922	1	Bearing-Thrust
12	104-2105	1	Shaft-Input
13	94-1937	1	Washer-Thrust, Block
14	94-1936	1	Spring-Block
15	103-2666	1	Cylinder Block Kit
21	94-1913	1	Cylinder Block ASM
24	104-2107	1	Shaft-Output
25	94-6923	1	Bearing-Thrust
26	112-5890	1	Arm-Control
27	104-2109	1	Spacer
28	104-2110	1	Gear-Pinion, 16T
29	104-2111	2	Capscrew
30	94-1910	1	Guide-Slot
31	104-2112	1	Trunnion ASM
32	104-2113	1	Bushing-Trunnion
33	92-6544	1	Seal-Lip
34	112-5891	1	Arm-Return
38	112-5892	1	Bypass Plate Kit
39	94-1914	1	Actuator-Bypass
40	92-6545	1	Seal-Lip
41	104-2117	1	Arm-Bypass
42	936109	1	Ring-Retaining
43	94-1927	2	Pin
44	94-6926	3	Bolt
46	112-5893	1	Spring-Return, 5 Inch (Medium)
48	104-2119	1	Puck-Adjusting
50	104-2120	11	Screw
51	104-2121	1	Cover-Lower
52	104-2122	1	Gerotor ASM
53	104-2123	1	O-Ring
54	104-2124	1	Cover-Gerotor
55	112-5894	1	Filter Kit
56	112-5895	1	Manifold-Charge
57	104-2127	1	Retainer-Bearing, Motor
58	104-2128	4	Pin-Carrier
59	104-2129	4	Gear-Planet, 15T
60	104-2130	1	Gear-Spur, 67T
61	104-2131	1	Gear-Sun, 21T
62	104-2132	1	Plate-Thrust, Planet
63	104-2133	1	Gear-Ring, 51T
64	104-2134	1	Carrier-Planetary
65	104-2135	2	Gear-Miter

Ref	Part No.	Qty.	Description
66	104-2136	2	Gear-Miter
67	104-2137	1	Shaft
68	104-2138	1	Plate-Thrust
69	104-2139	2	Bearing-Flange
71	104-2141	3	Washer
73	104-2142	2	Nut-HJ
74	104-2143	2	Bearing-Ball
75	104-2144	2	Seal
76	112-5896	2	Shaft-Axle
77	5-4460	1	Washer-Pivot
79	104-2147	10	Sealant
80	104-2148	8	Screw-TTH
81	104-2149	1	Bearing-Needle
82	104-2150	2	Washer
83	104-2151	1	Ring-Retaining
84	104-2152	1	Seal-Lip
85	104-2153	1	Disk-Brake
86	94-1933	1	Washer
87	104-2154	1	Washer
88	104-2155	1	Screw
89	104-2156	1	Bearing
90	104-2157	1	Spacer-Locating
92	104-2158	1	Screw-Countersunk
95	104-2159	1	Nut-Hex, Lock
96	104-2160	1	Bearing-Sleeve

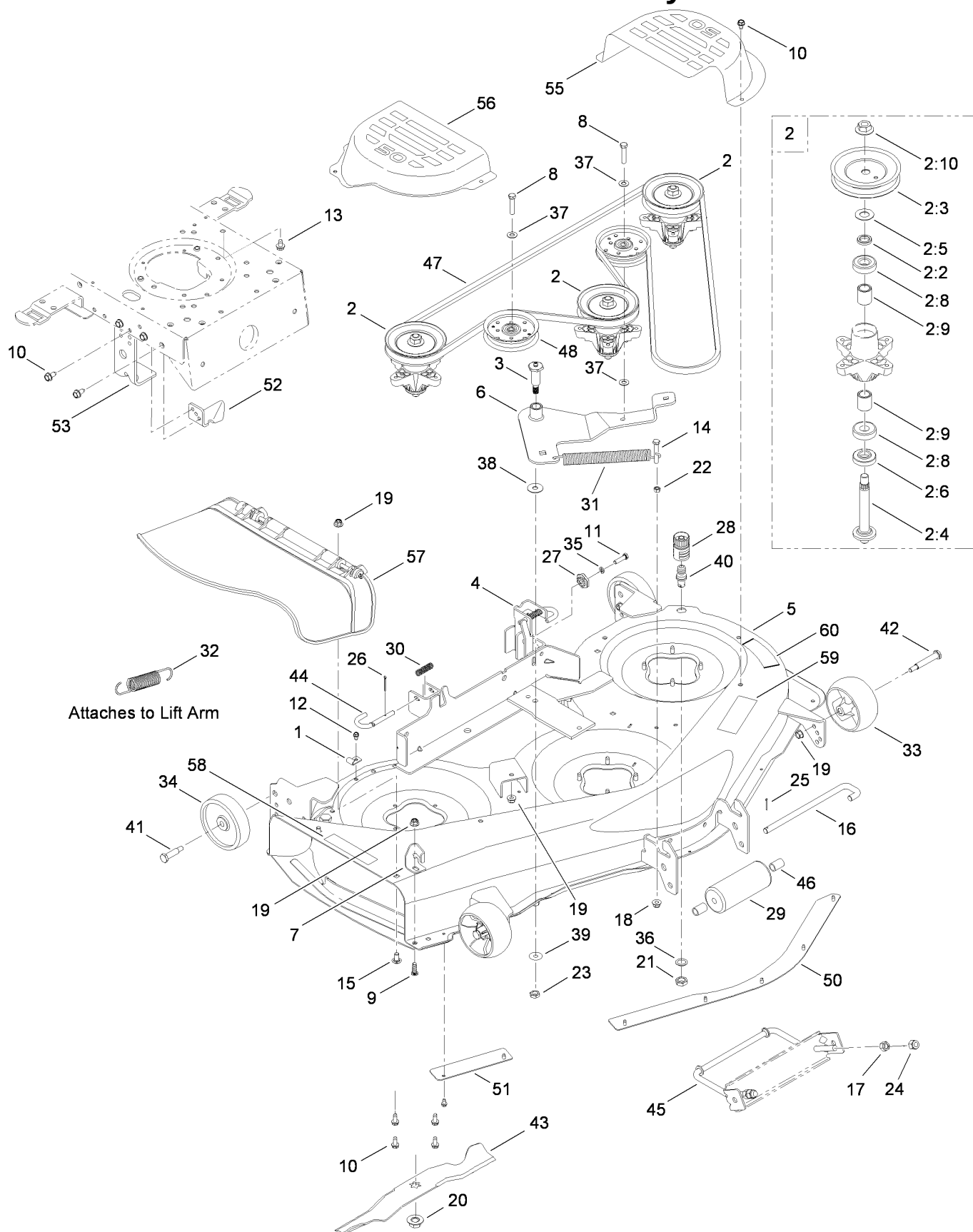
Transmission Assembly No. 112-0914 (Continued)



Transmission Assembly No. 112-0914 (Continued)

Ref	Part No.	Qty.	Description				
102	112-5897	1	Bracket-Torque				
103	112-5885	1	Pulley				
104	112-5886	1	Fan-Blade, 10				
106	112-5898	1	Spacer-Trunnion				
107	112-5899	1	Washer-Slotted				
109	112-5900	1	Bushing-Vent				
110	112-5901	1	Fitting Kit				
111	112-5902	1	Cap Vent ASM				
113	112-5903	1	90 Degree Fitting And Hose ASM Kit				
115	104-2168	1	Nut-Hex				
116	104-2169	2	Ring-Retaining				
117	104-2170	2	Pin				
120	104-2171	2	Puck-Brake				
121	112-5904	1	Bolt-Hex				
122	112-5905	1	Brake Yoke ASM				
124	112-5906	1	Arm-Brake				
125	104-2176	2	Pin-Brake				
128	93-3807	1	Nut-Castle				
129	3272-7	1	Pin-Cotter				
130	104-2180	1	Spacer				
131	104-2181	1	Puck-Plate				
132	112-5907	1	Bolt-Hex				
136	112-5908	1	Spring-Bypass				
137	112-5909	1	Pin-Spring				
138	112-5910	1	Bolt-Self Tapping				
139	112-5911	1	Washer				
141	104-2184	1	Spring-Arm, Brake				
142	112-5912	1	Nut-Hex Lock				
143	112-5913	1	Bolt				
144	104-2185	1	O-Ring				
145	104-2186	1	Spring-Relief				
146	25-2490	1	Ball				
151	104-2188	1	Spring-Brake, Anti Drag				
153	104-2189	1	Plug-Thread, Straight				
154	112-5914	1	Ring-Retaining				
155	112-5915	1	Fan And Pulley Kit				
157	104-2191	2	O-Ring				
168	112-5916	1	Bolt-Shoulder, Torx				
❶ 203	112-5917	1	Seal And O-Ring Kit				

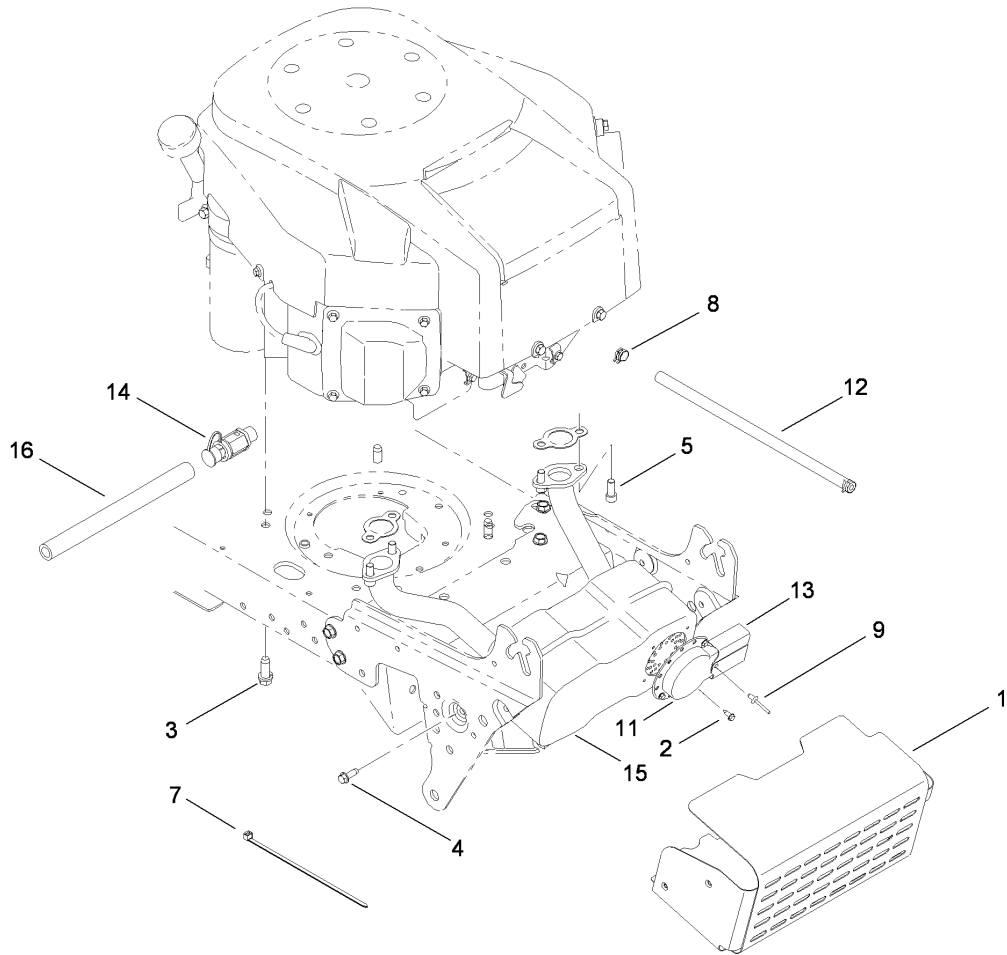
50 Inch Deck Assembly



50 Inch Deck Assembly

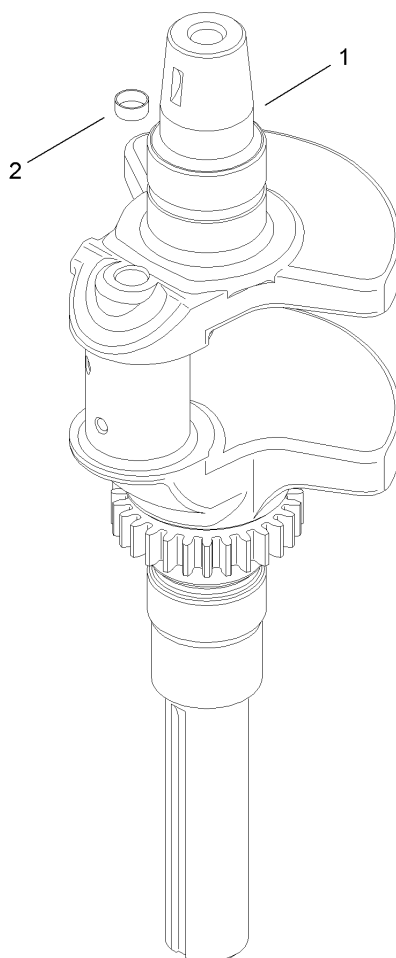
Ref	Part No.	Qty.	Description
1	112-0378	1	Bracket-Retain, Hook
2	112-6042	1	Spindle ASM
2:2	112-6038	1	Spacer
2:3	112-5926	1	Pulley
2:4	112-0884	1	Shaft-Spindle, Blade (Star)
2:5	112-0921	1	Washer-Flat
2:6	112-0721	1	Spacer
2:8	112-0377	1	Bearing-Ball
2:9	112-0389	1	Spacer
2:10	112-0330	1	Nut-Flange, Hex
3	112-6184	1	Bolt Shoulder ASM
4	112-0413	1	LH Hanger Bracket ASM
5	112-0653	1	50 Inch Side Discharge Deck ASM
6	112-0702	1	Idler ASM
7	112-0854	1	Stop-Chute
8	112-0513	1	Screw-HH
9	112-0631	1	Screw-HH
10	112-6070	1	Screw-TAP
11	112-0373	1	Screw-HH
12	112-0524	1	Screw-HWHTF
13	112-0676	1	Screw-TAP
14	112-0590	1	Screw-HH
15	112-0452	1	Bolt-CARR
16	112-0682	1	Pin-Roller
17	112-0458	1	Nut-Hex
18	112-0650	1	Nut-Lock, Flange
19	112-0668	1	Nut-Lock, Flange
20	112-0330	1	Nut-Flange, Hex
21	112-0351	1	Nut-Hex
22	112-0437	1	Nut-Hex
23	112-0537	1	Nut-Hex
24	112-0476	1	Nut-Lock, Hex (Nylon)
25	112-0568	1	Pin-Cotter
26	112-0412	1	Pin-Cotter
27	112-0327	1	Gear-Adjustment, Deck
28	112-0916	1	Adapter-Nozzle, Water
29	112-6185	1	Roller Front
30	112-0406	1	Spring-Compression
31	112-6043	1	Spring-Extension
32	112-0399	1	Spring-Lift, Assist
33	112-0677	1	Wheel-Deck, Front
34	112-0479	1	Bolt-CARR
35	112-0366	1	Washer-Lock
36	112-0643	1	Washer-Lock
37	112-0572	1	Washer-Flat
38	112-0564	1	Washer-Flat
39	112-0481	1	Washer-Bell
40	112-0879	1	Nozzle-Water, Deck
41	112-0334	1	Bolt-Shoulder
42	112-0325	1	Bolt-Shoulder
43	112-0316	1	Blade-17.90 Inch

Ref	Part No.	Qty.	Description
44	112-0436	1	Pin-Handle, Deck Release
45	112-0497	1	Rod-Front, Adjust
46	112-0691	1	Spacer
47	112-6186	1	Belt-V, Section A
48	112-0314	1	Pulley-Idler
50	112-5837	1	Skirt-Center
51	112-0612	1	Skirt-RH
52	112-0571	1	Bracket-Clutch
53	112-0689	1	Bracket-Deck, Up Stop
55	112-6041	1	Cover-Belt, LH
56	112-6040	1	Cover-Belt, RH
57	112-5846	1	Chute Deflector ASM
58	112-1265	1	Decal-Danger
59	112-1273	1	Decal-Belt Routing, Deck
60	112-1268	1	Decal-Danger, Deck



Engine and Muffler Assembly

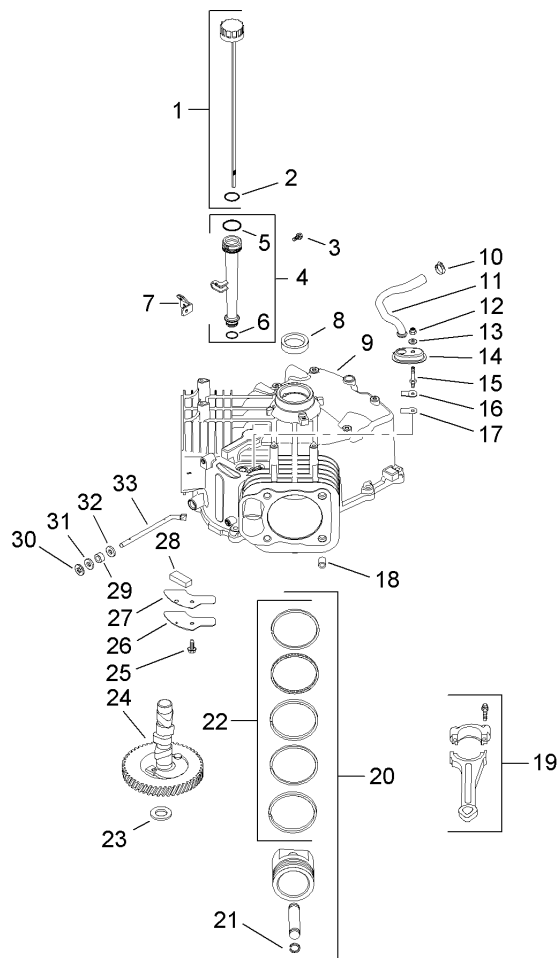
Ref	Part No.	Qty.	Description				
1	112-6096	1	Shield-Muffler				
2	112-0626	1	Screw-HWHTF				
3	112-6163	1	Screw-HH, TAP				
4	112-0587	1	Screw-TAP				
5	112-6012	1	Screw-HSH				
7	112-0527	1	Tie-Cable				
8	112-0573	1	Clamp-Hose				
9	112-3741	1	Rivet-Pop				
11	112-0453	1	Deflector-Muffler				
12	112-0720	1	Hose-Fuel				
13	112-0730	1	Deflector-Muffler, Long				
14	112-6094	1	Drain-Oil				
15	112-6164	1	Muffler-Twin				
16	112-0553	1	Hose-Drain				



Crankshaft Assembly

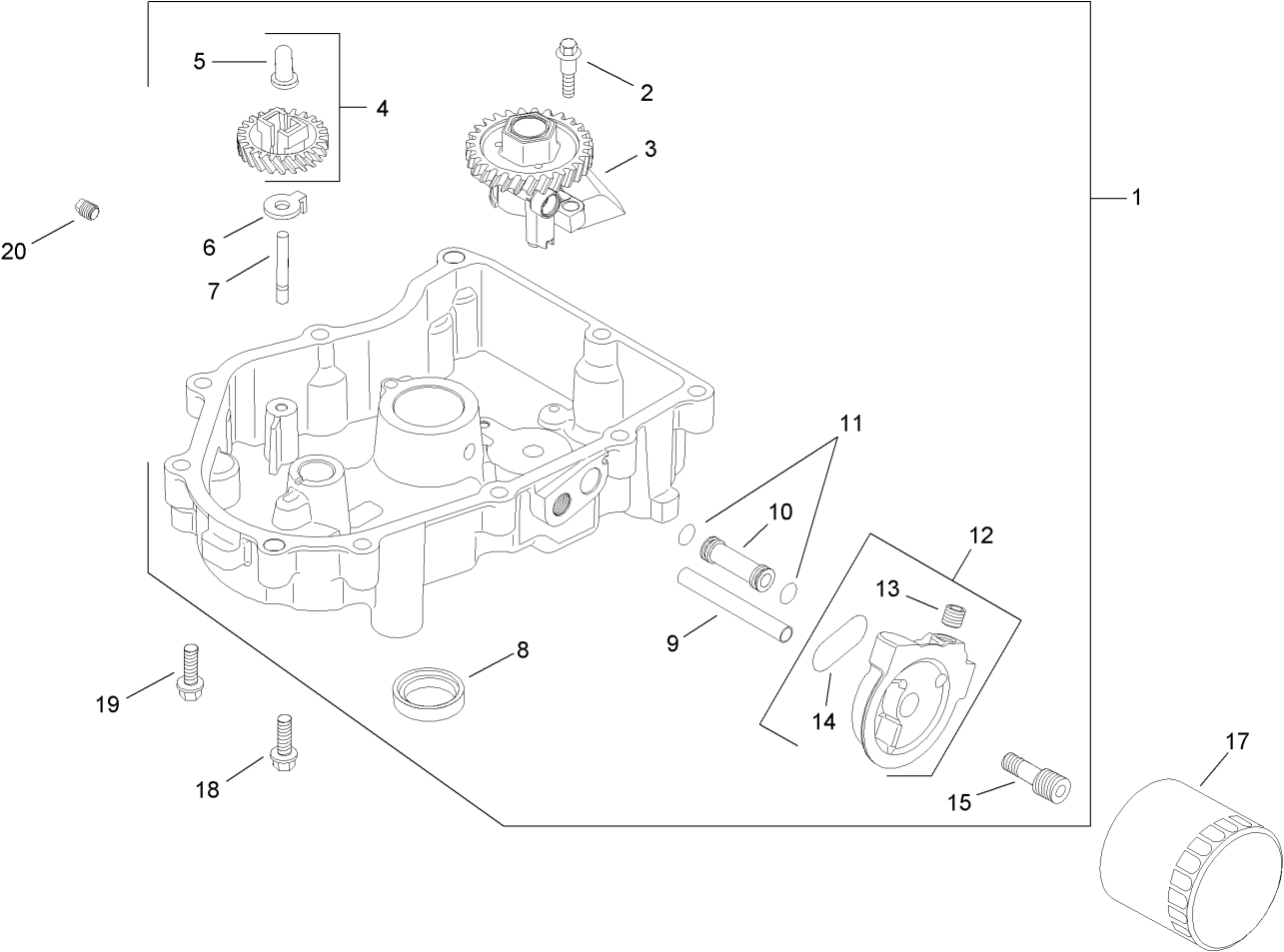
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❶1	32 014 04-S	1	Crankshaft ASM (Includes 2)
❶2	52 139 09-S	1	Plug-Cup



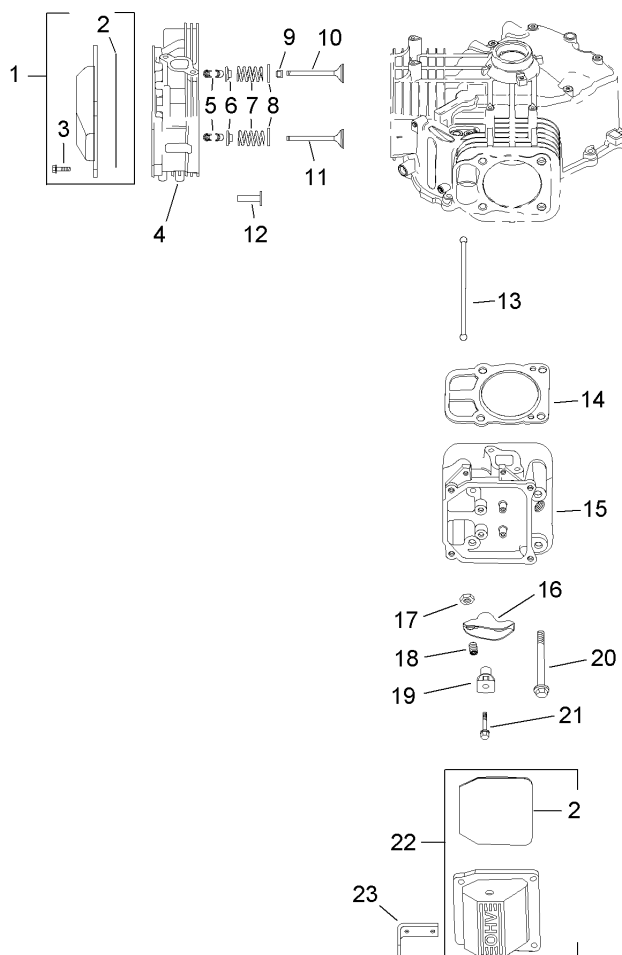
Crankcase Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	32 038 01-S	1	Dipstick Kit (Includes 2)	❶23	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❶2	12 153 03-S	1	O-Ring	❶23	12 422 09-S	1	Shim-Camshaft (Red .032)
❶3	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16)	❶23	12 422 13-S	1	Shim-Camshaft (Black .04)
❶4	12 123 04-S	1	Oil Fill Tube ASM (Includes 5-6)	❶23	12 422 07-S	1	Shim-Camshaft (White .028)
❶5	12 153 02-S	1	O-Ring	❶23	12 422 08-S	1	Shim-Camshaft (Blue .03)
❶6	12 153 01-S	1	O-Ring	❶23	12 422 11-S	1	Shim-Camshaft (Green .036)
❶7	24 126 19-S	1	Bracket-Tube, Oil Fill	❶23	12 422 12-S	1	Shim-Camshaft (Gray .038)
❶8	24 032 01-S	1	Seal-Oil	❶24	32 012 01-S	1	Camshaft Kit
❶9		1	Crankcase (Use: Short Block # 32 522 03)	❶25	M-645016-S	1	Screw-Flange, Thread Forming (M6X1.0X16)
❶10	25 237 14-S	1	Clamp-Hose, Spring (1/2)	❶26	32 096 04-S	1	Breather Cover Kit
❶11	32 326 04-S	1	Hose-Breather	❶27	32 041 01-S	1	Gasket-Cover, Breather
❶12	M-547050-S	1	Nut-Lock (M5X.8)	❶28	32 050 01-S	1	Filter-Breather
❶13	32 468 01-S	1	Washer-Sealing	❶29	28 032 09-S	1	Seal-Cross Shaft, Governor
❶14	32 081 02-S	1	Breather Housing Kit	❶30	24 018 09-S	1	Retainer-Ring
❶15	32 072 02-S	1	Stud-Breather Cover	❶31	M-931010-S	1	Washer-Flat (9Mm)
❶16	24 018 04-S	1	Retainer-Reed, Breather	❶32	24 468 15-S	1	Washer-Flat (11/32)
❶17	24 402 05-S	1	Reed-Breather	❶33	24 144 38-S	1	Shaft-Cross, Governor
❶18	24 380 16-S	6	Pin-Locating				
❶19	24 067 13-S	2	Rod-Connecting (Standard)				
❶20	32 874 06-S	2	Piston W/Ring Set (Standard) (Includes 21-22)				
❶21	24 018 01-S	4	Retainer-Pin, Piston				
❶22	24 108 11-S	2	Ring Set (STD And .08)				



Oil Pan and Lubrication Assembly
Kohler SV730-0018

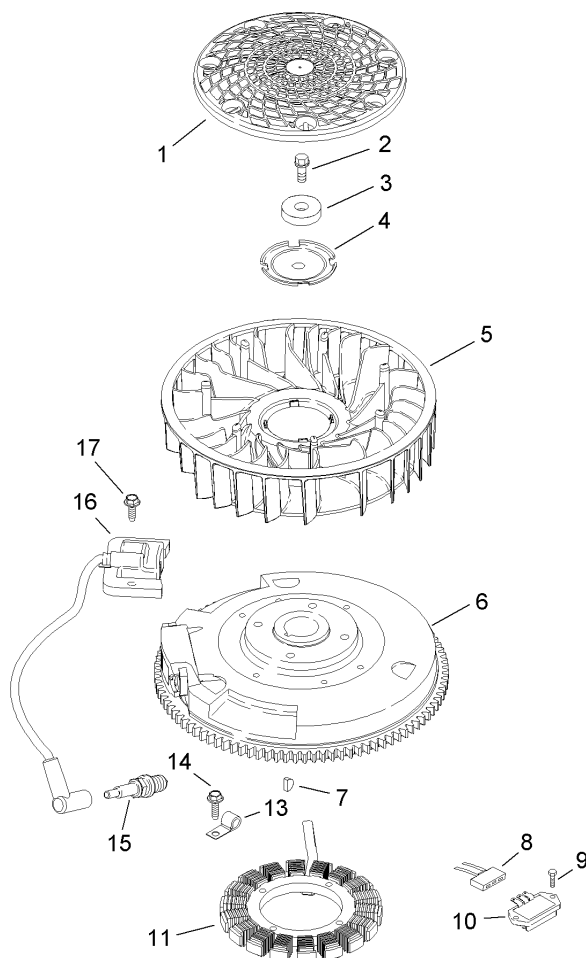
Ref	Part No.	Qty.	Description				
❶1	32 199 02-S	1	Oil Pan ASM (Includes 2-15)				
❷2	32 086 01-S	2	Screw-Shoulder, Thd Frm (M6X1.0X26.5)				
❸3	32 393 08-S	1	Oil Pump ASM				
❹4	24 043 12-S	1	Governor Gear Kit W/Pin (Includes 5)				
❺5	12 380 01-S	1	Pin-Regulating, Governor				
❻6	24 448 02-S	1	Tab-Locking				
❼7	12 144 02-S	1	Shaft-Gear, Governor				
❽8	52 032 08-S	1	Seal-Oil (PTO End)				
❾9	32 123 01-S	1	Tube-Feed, Oil (Filter To Pan)				
❿10	32 123 03-S	1	Tube-Feed, Oil (Pan To Filter)				
⓫11	24 153 01-S	2	O-Ring				
⓬12	32 029 07-S	1	Adapter-Oil Filter (Includes 13-14)				
⓭13	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)				
⓮14	32 153 02-S	1	O-Ring-Oil Filter Adapter				
⓯15	32 136 03-S	1	Nipple-Filter, Oil				
⓰17	98020	1	Filter-Oil				
⓱18	24 086 17-S	1	Screw-Flange (M8X1.25X45)				
⓲19	24 086 16-S	9	Screw-HF (M8X1.25X45)				
⓳20	25 139 57-S	1	Plug-Pipe, Sq HD (3/8)				



Head, Valve and Breather Assembly Kohler SV730-0018

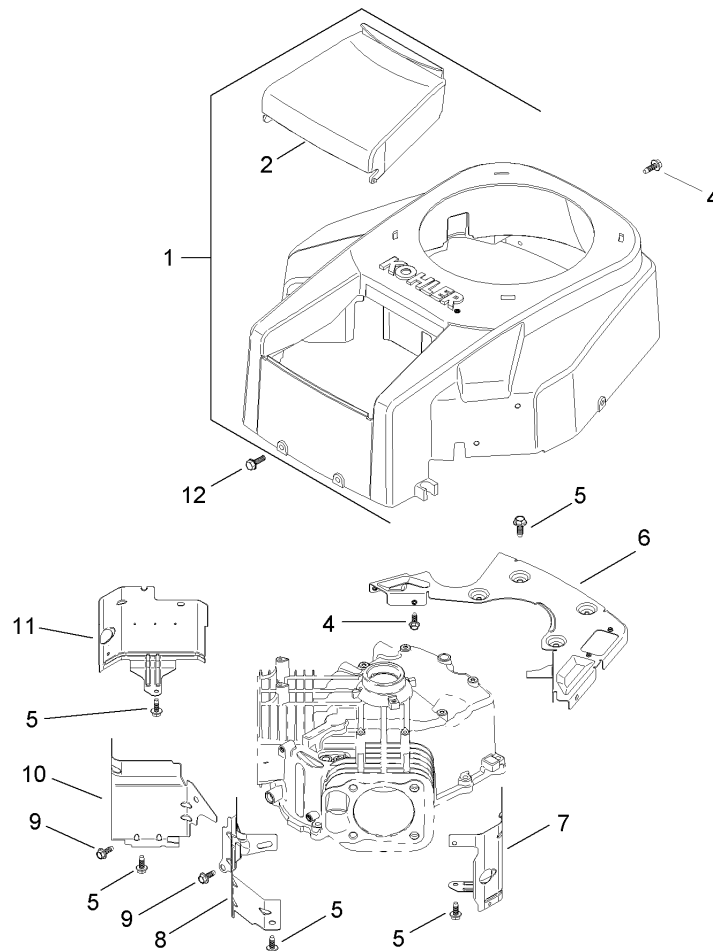
Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover ASM (Includes 2-3)
❶2	24 153 28-S	1	O-Ring
❶3	M-651030-S	8	Screw-Flange (M6X1.0X30)
❶4	32 318 01-S	1	Head ASM (No.1 Cylinder)
❶5	12 755 03-S	8	Retainer Kit
❶6	12 173 01-S	4	Cap-Spring, Valve
❶7	24 089 02-S	4	Spring-Valve
❶8	235011-S	4	Retainer-Spring
❶9	66 032 05-S	2	Seal-Stem, Valve
❶10	24 017 01-S	2	Intake Kit (STD)
❶10	24 017 02-S	2	Valve-Intake (.25)
❶11	24 016 01-S	2	Valve-Exhaust (STD)
❶11	24 016 02-S	2	Valve-Exhaust (.25)
❶12	32 019 01-S	4	Tappet
❶13	32 411 02-S	4	Rod-Push
❶14	24 841 03-S	2	Cylinder Head Gasket Kit
❶15	32 318 02-S	1	Head ASM (No.2 Cylinder)
❶16	32 186 02-S	4	Arm-Rocker
❶17	32 100 04-S	4	Nut-Hex (M10X0.75)
❶18	32 086 03-S	4	Screw-Set
❶19	32 599 01-S	4	Pivot-Rocker Arm
❶20	12 086 16-S	8	Screw-Flange (M10X1.5X90)
❶21	32 086 04-S	4	Screw-Hex Flange (M6X1.0X45)

Ref	Part No.	Qty.	Description
❶22	32 096 06-S	1	Breather Valve Cover ASM (Includes 2)
❶23	24 445 01-S	1	Strap-Lifting
❶❶24	24 041 49-S	1	Gasket-Exhaust
❶❶25	24 153 27-S	1	O-Ring



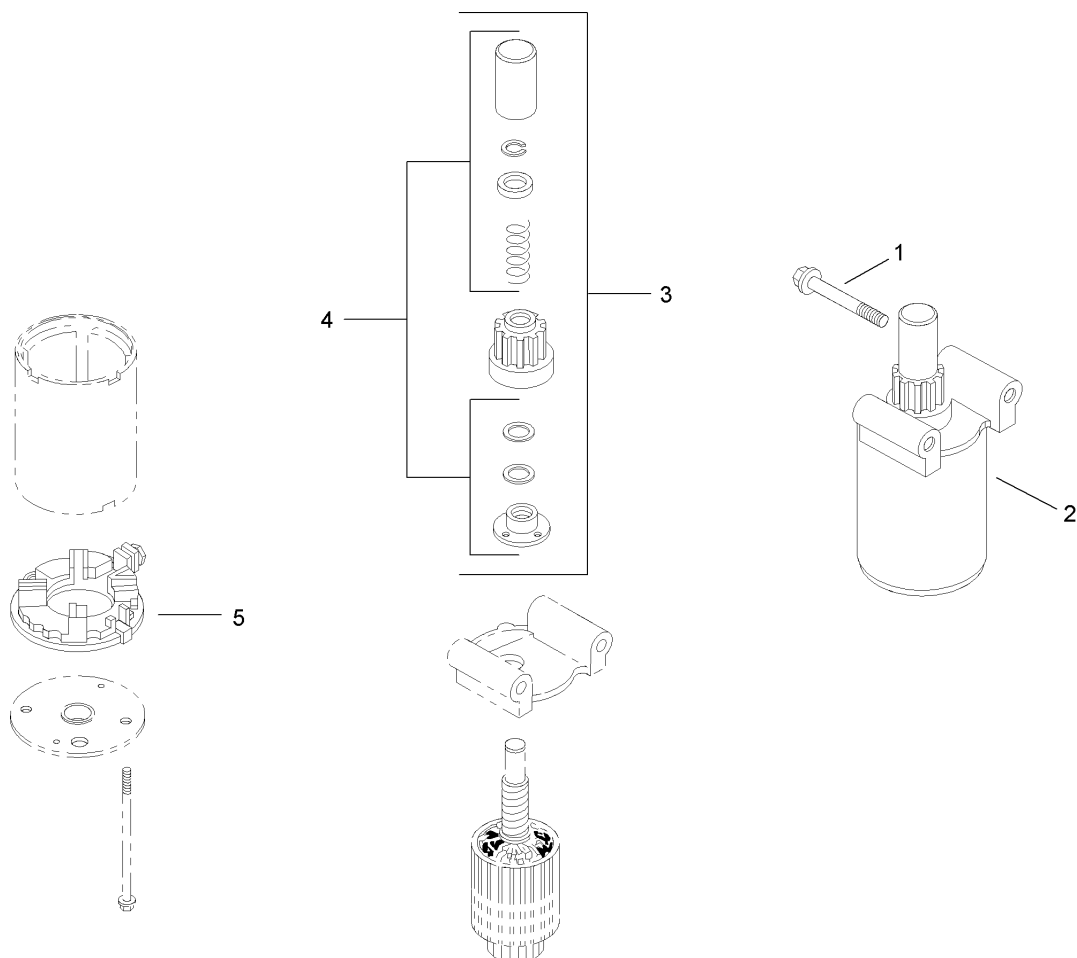
Ignition and Electrical Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description				
③1	32 162 03-S	1	Screen-Grass				
③2	12 086 14-S	1	Screw-Flange (M10X1.5X45)				
③3	12 468 03-S	1	Washer-Flat (13/32)				
③4	20 146 02-S	1	Plate-Fan Mounting				
③5	32 157 01-S	1	Fan				
③6	32 025 08-S	1	Flywheel				
③7	X-42-15-S	1	Key (3/16 X 5/8)				
③8	236602-S	1	Connector (3 Contact)				
③9	M-551016-S	2	Screw-Hex Flange, Heavy (M5X0.8X16)				
③10	41 403 09-S	1	Rectifier-Regulator				
③11	32 085 01-S	1	15 Amp Stator Kit				
③13	235173-S	1	Clip-Cable				
③14	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)				
④15	77-7330	1	Plug-Spark				
③16	24 584 01-S	2	Module-Ignition				
③17	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20)				
①③18	32 176 04-S	1	Harness-Wiring				
①③19	25 454 03-S	2	Tie-Wire				



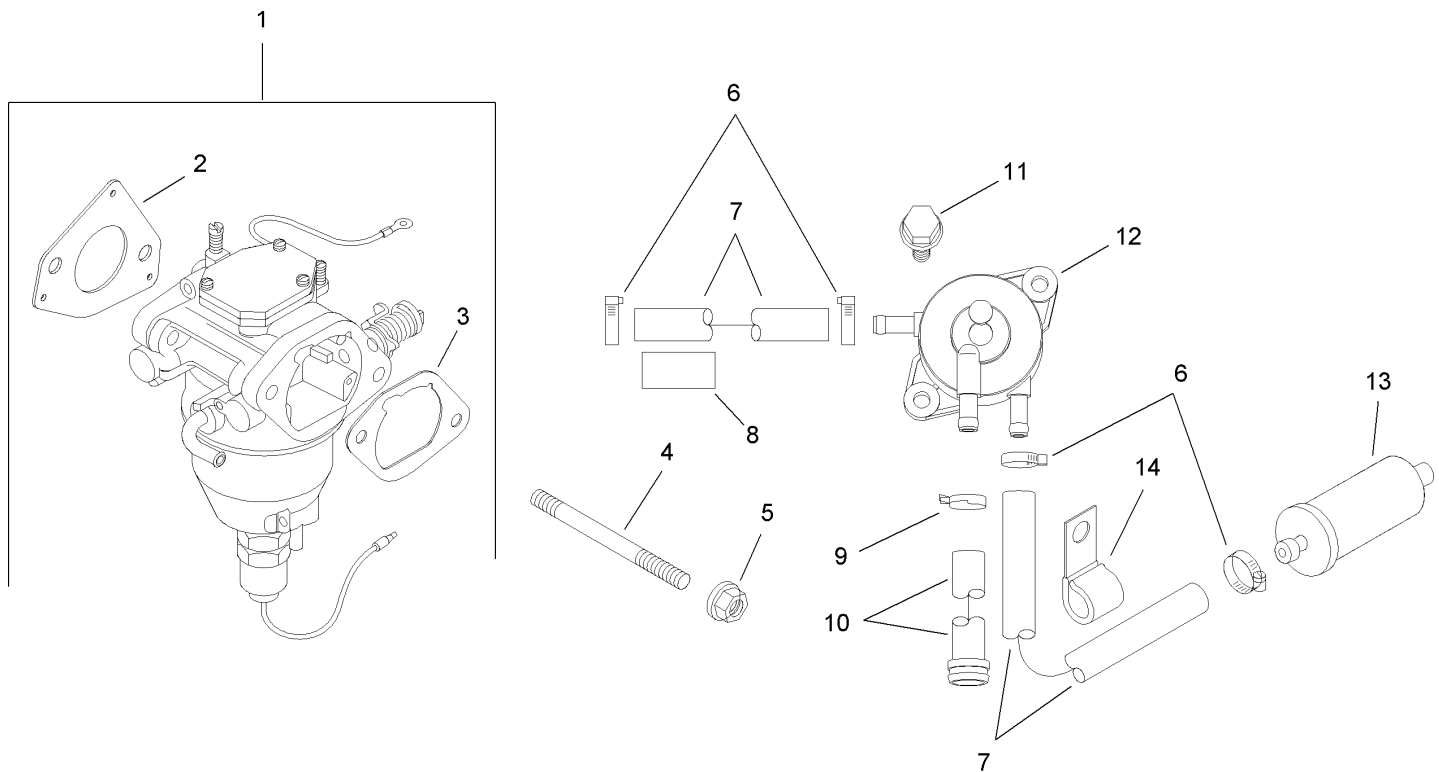
Blower Housing and Baffle Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description				
③1	32 027 03-S	1	Housing-Blower (Includes 2 And 41 037 10-S)				
③2	32 096 08-S	1	Cover-Air Cleaner				
③4	M-545016-S	6	Screw-Flange, Thread Forming (M5X0.8X16)				
③5	M-645016-S	8	Screw-Flange, Thread Forming (M6X1.0X16)				
③6	32 146 05-S	1	Plate-Backing				
③7	32 063 05-S	1	Baffle-Cylinder Barrel (No.2 Side)				
③8	32 063 02-S	1	Baffle-Valley (No.2 Side)				
③9	M-545010-S	2	Screw-Flange, Thread Forming (M5X.8X10)				
③10	32 063 03-S	1	Baffle-Valley (No.1 Side)				
③11	32 063 06-S	1	Baffle-Cylinder Barrel (No.1 Side)				
③12	24 086 12-S	2	Screw-TAP (M6X1.7X18)				
① ③13	41 037 10-S	1	Nameplate-Service				



Starting System Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description				
❸1	M-839080-S	2	Screw-Flg (M8X1.25X80)				
❸2	32 098 01-S	1	Starter ASM (Includes 3-5)				
❸3	12 755 39-S	1	Drive Kit				
❸4	12 755 38-S	1	Drive Part Kit				
❸5	12 243 04-S	1	Commutator-Cap, End				

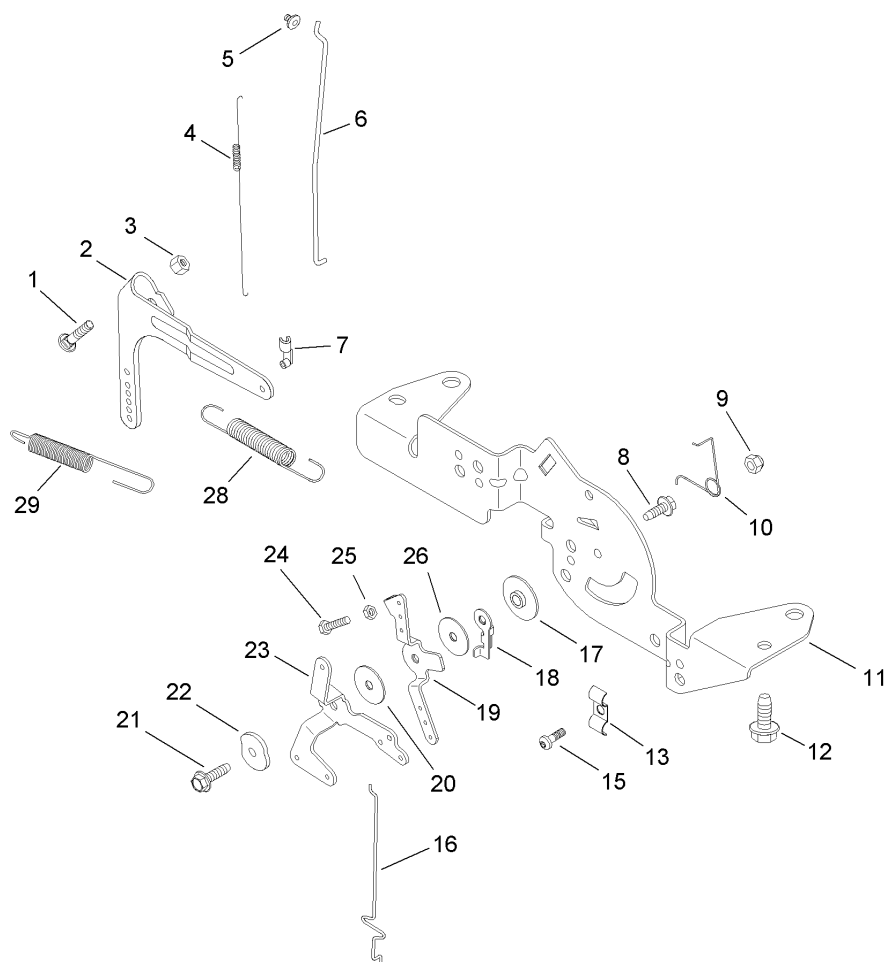


Fuel System Assembly

Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 853 04-S	1	Carburetor Kit W/Gaskets (Includes 2-3)
❸2	24 041 52-S	1	Gasket-Carburetor
❸3	24 041 14-S	1	Gasket-Base, Air Cleaner
❸4	M-629105-S	2	Stud (M6X1.0X106)
❸5	M-641060-S	2	Nut-Flange (M6X1.0)
❸6	25 237 14-S	4	Clamp-Hose, Spring (1/2)
❸7	25 111 34-S	2	Line-Fuel (24.0 Cut To Length)
❸8	25 431 10-S	1	Sleeve-Abrasion, Anti
❸9	25 237 01-S	1	Clamp-Hose
❸10	32 326 02-S	1	Fuel Pump Hose Kit (W/Clamp)
❸11	24 086 12-S	2	Screw-TAP (M6X1.7X18)
❸12	24 393 16-S	1	Pump-Fuel
❸13	98021	1	Filter-Fuel
❸14	47 154 01-S	1	Clip-Cable
❶❸15 ❸	24 757 36-S	1	Choke Repair/Service Kit
❶❸16 ❸	24 757 38-S	1	Gasket Repair/Service Kit
❶❸17 ❸	24 757 44-S	1	Float Repair Kit
❶❸18 ❸	24 757 45-S	1	Solenoid Valve Repair Kit
❶❸19 ❸	24 757 46-S	1	Overhaul Kit W/Gaskets

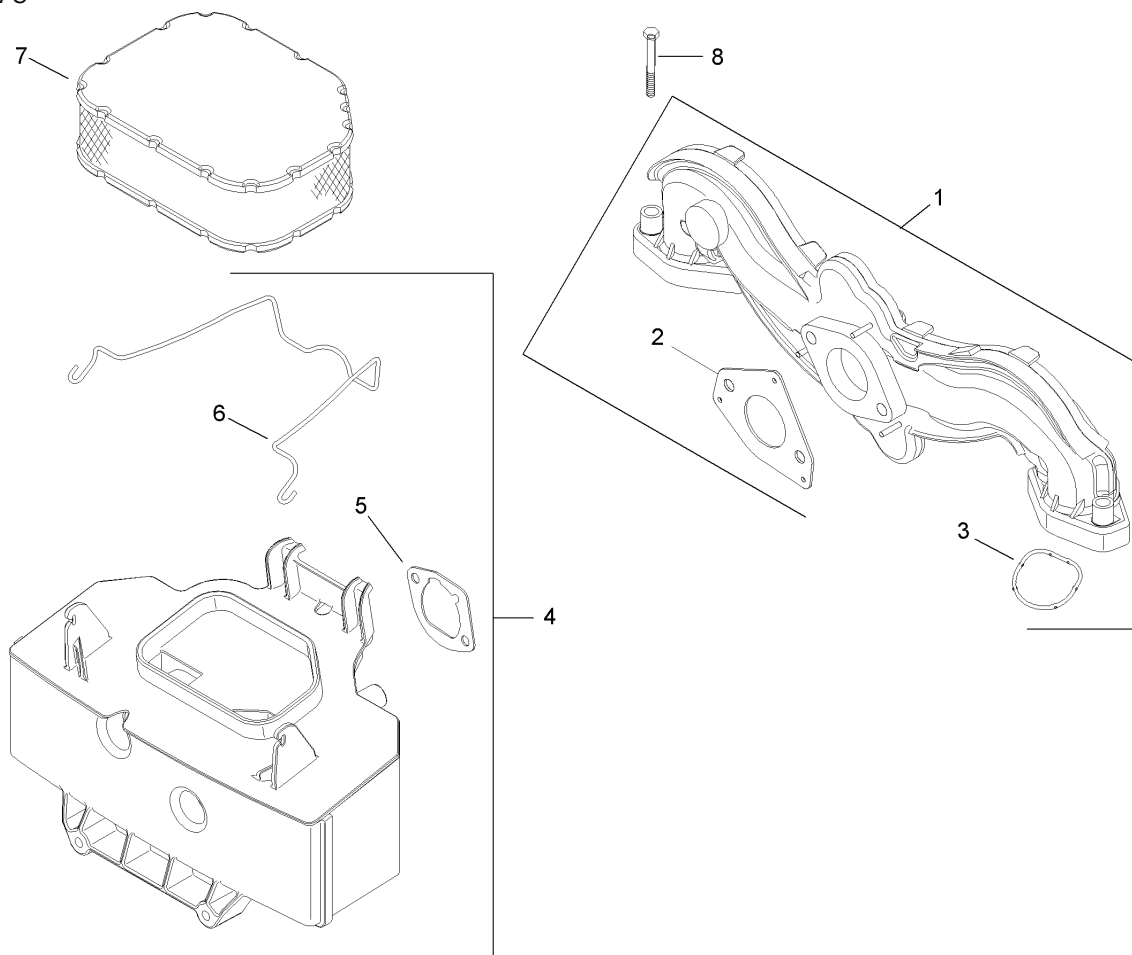
Ref	Part No.	Qty.	Description
1  20 6	24 757 18-S	1	Overhaul Kit With Gaskets
1  21 6	24 757 19-S	1	Choke Service Repair Kit
1  22 6	24 757 20-S	1	Gasket Service Repair Kit
1  23 6	24 757 22-S	1	Solenoid Valve Service Kit With Gaskets



Engine Control Assembly Kohler SV730-0018

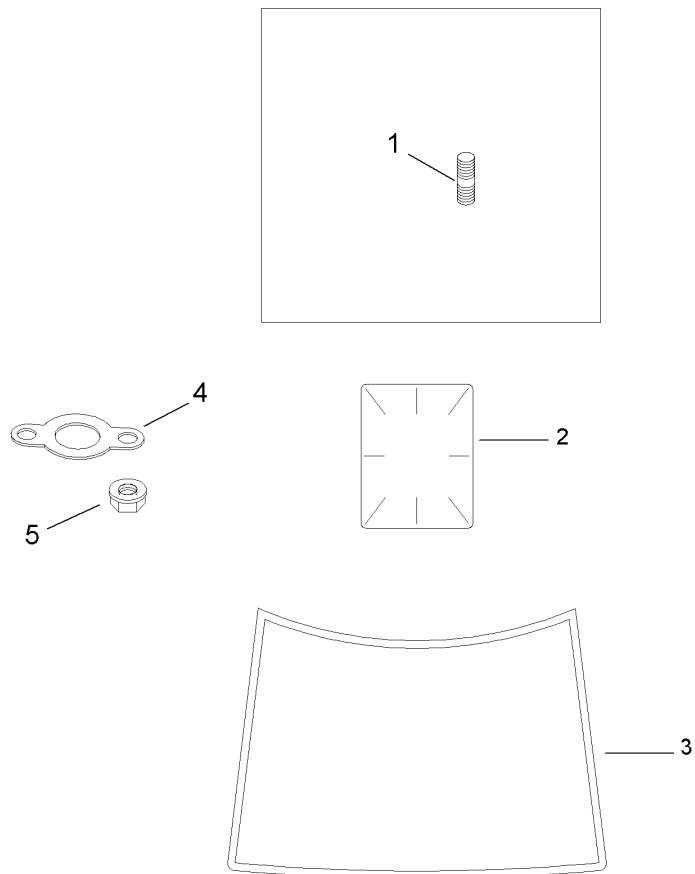
Ref	Part No.	Qty.	Description
❶1	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25)
❶2	24 090 33-S	1	Lever-Governor
❶3	M-641060-S	1	Nut-Flange (M6X1.0)
❶4	24 089 01-S	1	Spring-Linkage
❶5	25 158 08-S	1	Bushing-Retaining, Linkage
❶6	24 079 04-S	1	Linkage-Throttle
❶7	25 158 11-S	1	Bushing-Linkage, Throttle
❶8	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16)
❶9	M-547050-S	1	Nut-Lock (M5X.8)
❶10	24 089 03-S	1	Spring-Return, Choke
❶11	24 126 161-S	1	Bracket-Control
❶12	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16)
❶13	47 237 02-S	1	Clamp-Dual, Conduit
❶15	24 086 43-S	1	Screw-Lbd, Thd Frm (M5X0.8X16)
❶16	24 079 22-S	1	Linkage-Choke
❶17	24 112 27-S	1	Space-Control ASM
❶18	24 090 47-S	1	Lever-Actuator, Throttle
❶19	24 090 13-S	1	Lever-Control, Throttle
❶20	24 468 01-S	1	Washer-Flat (5.5Mm)
❶21	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20)
❶22	41 468 03-S	1	Washer-Spring (1/4)

Ref	Part No.	Qty.	Description
❶23	24 090 05-S	1	Lever-Choke
❶24	M-403025-S	1	Screw-Slotted Head (M4X0.7X25)
❶25	M-446030-S	1	Nut (M4X0.7)
❶26	24 468 20-S	1	Washer-Flat (5Mm)
❶28	24 089 55-S	1	Spring-Governor
❶29	24 089 25-S	1	Spring-Governor



Air Intake and Filtration Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description
③1	24 164 51-S	1	Manifold-Intake
③2	24 041 52-S	1	Gasket-Carburetor
③3	24 153 27-S	2	O-Ring
③4	32 094 03-S	1	Base-Air Cleaner
③5	24 041 14-S	1	Gasket-Base, Air Cleaner
③6	32 344 02-S	1	Latch-Element, Air Cleaner
④7	98019	1	Element-Air Cleaner
③8	M-651040-S	4	Screw-Flange (M6X1.0X40)



Artwork is representative.

Actual labels may differ depending on model and specification number.

Exhaust Stud, Gasket and Decal Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description
③1	25 072 04-S	4	Stud (M8X1.25X33)
③2	25 113 39-S	1	Decal-Laminate, Clear
③3	32 113 08-S	1	Decal-25 Hp
③4	24 041 49-S	1	Gasket-Exhaust
③5	M-841080-S	4	Nut-Flange (M8X1.25)
❶③6	32 522 03	1	Shortblock
❶③7	32 755 01-S	1	Overhaul Gasket Kit

Attachments and Accessories

For 14AQ81RP048 - GT2200 Garden Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
42 Inch Two-Stage Snowthrower	190-032-101
50 Inch Triple Bagger	190-192-190
46 Inch Front Blade	190-833-000
50 Inch Mulch Kit	77220
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
12 Inch Rear Wheel Weights	81115
Tire Chains (23 x 9.50-12)	82531
Filter-Air	98019
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (3 Blades, 50 Inch Decks)	98024

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