

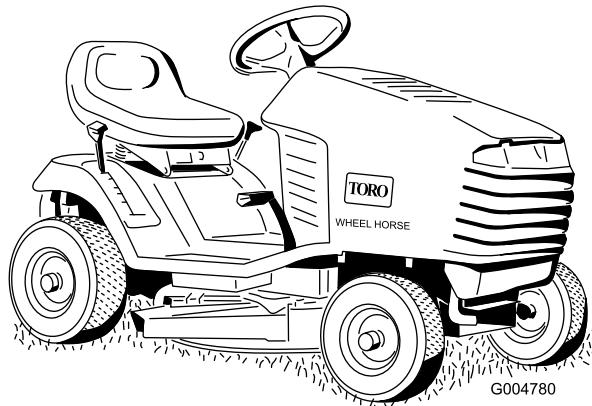
TORO[®]

Count on it.

Operator's Manual

XL 320 Lawn Tractor

Model No. 71257—Serial No. 290000001 and Up



Introduction

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

You may contact Toro directly at www.Toro.com for product and accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

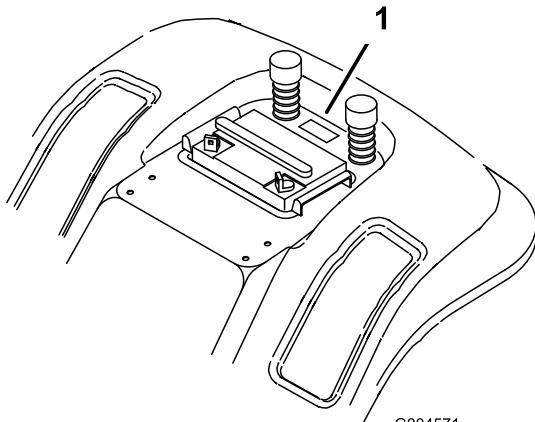


Figure 1

1. Model and serial number location

Model No. _____

Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety alert symbol (Figure 2), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



Figure 2

1. Safety alert symbol

This manual uses 2 words to highlight information.

Important calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

Contents

Introduction.....	2
Safety	3
Safe Operation Practices for Ride-on (Riding)	
Rotary Lawn Mowers.....	3
Toro Riding Mower Safety	5
Sound Pressure.....	5
Sound Power.....	5
Vibration.....	5
Slope Chart	6
Safety and Instructional Decals	6
Setup.....	9
1 Activating and Installing the Battery	9
Product Overview	10
Controls	10
Operation.....	11
Adding Fuel	11
Checking the Engine Oil Level.....	12
Using the Parking Brake.....	12
Positioning the Seat	12
Using the Blade Control (PTO).....	13
Setting the Height of Cut	13
Starting the Engine.....	13
Stopping the Engine	14
Using the Safety Interlock System	14
Testing the Safety Interlock System	15
Driving the Tractor Forward or Backward	16
Selecting the Ground Speed.....	16
Stopping the Tractor.....	16
Side Discharging or Mulching the Grass	17
Installing the Discharge Cover	17
Operating Tips	17
Maintenance.....	19
Recommended Maintenance Schedule(s)	19
Lubrication.....	20
Greasing and Lubricating the Tractor	20
Engine Maintenance.....	20
Servicing the Engine Oil	20
Servicing the Air Cleaner	21
Servicing the Spark Plug	22
Fuel System Maintenance	24
Draining the Fuel Tank	24
Replacing the Fuel Filter	24
Electrical System Maintenance.....	25
Servicing the Battery.....	25
Servicing the Fuse	27

Drive System Maintenance	27
Checking the Tire Pressure	27
Brake Maintenance	28
Servicing the Parking Brake	28
Belt Maintenance.....	29
Replacing the Blade Drive Belt.....	29
Servicing the Blade	29
Inspecting the Blade	29
Removing the Blade.....	29
Sharpening the Blade.....	30
Installing the Blade	30
Removing the Mower	30
Installing the Mower.....	32
Leveling the Mower from Side to Side	32
Adjusting the Front-to-Rear Blade Slope	33
Cleaning	35
Washing the Underside of the Mower.....	35
Storage.....	36
Troubleshooting.....	38
Schematics	40

Safety

Safe Operation Practices for Ride-on (Riding) Rotary Lawn Mowers

Read and understand the contents of this manual before operating the tractor.

The following instructions are from the CEN standard EN 836:1997.

This product is capable of amputating hands and feet and throwing objects. Always follow all safety instructions to avoid serious injury or death.

Training

- Read the instructions carefully. Be familiar with the controls and the proper use of the equipment.
- Never allow children or people unfamiliar with these instructions to use the lawn mower. Local regulations can restrict the age of the operator.
- Never mow while people, especially children, or pets are nearby.
- Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.
- Do not carry passengers.
- All drivers should seek and obtain professional and practical instruction. Such instruction should emphasize:
 - the need for care and concentration when working with ride-on machines;
 - control of a ride-on machine sliding on a slope will not be regained by the application of the brake. The main reasons for loss of control are:
 - ◊ insufficient wheel grip;
 - ◊ being driven too fast;
 - ◊ inadequate braking;
 - ◊ the type of machine is unsuitable for its task;
 - ◊ lack of awareness of the effect of ground conditions, especially slopes;
 - ◊ incorrect hitching and load distribution.

Preparation

- While mowing, always wear substantial footwear and long trousers. Do not operate the equipment when barefoot or wearing open sandals.

- Thoroughly inspect the area where the equipment is to be used and remove all objects which may be thrown by the machine.
- **Warning**—Fuel is highly flammable.
 - Store fuel in containers specifically designed for this purpose.
 - Refuel outdoors only and do not smoke while refuelling.
 - Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
 - If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until fuel vapors have dissipated.
 - Replace all fuel tanks and container caps securely.
- Replace faulty silencers.
- Before using, always visually inspect to see that the blades, blade bolts and cutter assembly are not worn or damaged. Replace worn or damaged blades and bolts in sets to preserve balance.
- On multi-bladed machines, take care as rotating one blade can cause other blades to rotate.

Operation

- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
- Mow only in daylight or in good artificial light.
- Before attempting to start the engine, disengage all blade attachment clutches and shift into neutral.
- Do not use on slopes of more than
 - 5° when mowing on side hills;
 - 10° when mowing uphill;
 - 15° when mowing downhill.
- Remember there is no such thing as a safe slope. Travel on grass slopes requires particular care. To guard against overturning:
 - do not stop or start suddenly when going up or downhill;
 - engage clutch slowly, always keep machine in gear, especially when travelling downhill;
 - machine speeds should be kept low on slopes and during tight turns;
 - stay alert for humps and hollows and other hidden hazards;

- never mow across the face of the slope, unless the lawn mower is designed for this purpose.
- Use care when pulling loads or using heavy equipment.
 - Use only approved drawbar hitch points.
 - Limit loads to those you can safely control.
 - Do not turn sharply. Use care when reversing.
 - Use counterweight(s) or wheel weights when suggested in the instruction handbook.
- Watch out for traffic when crossing or near roadways.
- Stop the blades rotating before crossing surfaces other than grass.
- When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.
- Never operate the machine with damaged guards or without safety protective devices in place.
- Do not change the engine governor settings or overspeed the engine. Operating the engine at excessive speed can increase the hazard of personal injury.
- Before leaving the operator's position:
 - disengage the power take-off and lower the attachments;
 - change into neutral and set the parking brake;
 - stop the engine and remove the key.
- Disengage drive to attachments, stop the engine, and disconnect the spark plug wire(s) or remove the ignition key
 - before clearing blockages or unclogging chute;
 - before checking, cleaning or working on the lawn mower;
 - after striking a foreign object. Inspect the lawn mower for damage and make repairs before restarting and operating the equipment;
 - if the machine starts to vibrate abnormally (check immediately).
- Disengage drive to attachments when transporting or not in use.
- Stop the engine and disengage drive to attachment
 - before refuelling;
 - before removing the grass catcher;
 - before making height adjustment unless adjustment can be made from the operator's position.
- Reduce the throttle setting during engine run-out and, if the engine is provided with a shut-off valve, turn the fuel off at the conclusion of mowing.

Maintenance and Storage

- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- Never store the equipment with fuel in the tank inside a building where fumes can reach an open flame or spark.
- Allow the engine to cool before storing in any enclosure.
- To reduce the fire hazard, keep the engine, silencer, battery compartment and fuel storage area free of grass, leaves, or excessive grease.
- Check the grass catcher frequently for wear or deterioration.
- Replace worn or damaged parts for safety.
- If the fuel tank has to be drained, this should be done outdoors.
- On multi-bladed machines, take care as rotating one blade can cause other blades to rotate.
- When machine is to be parked, stored or left unattended, lower the cutting means unless a positive mechanical lock is used.

Toro Riding Mower Safety

The following paragraph contains safety information specific to Toro products that is not included in the CEN standard.

Use only Toro-approved attachments. The warranty may be voided if you use the tractor with unapproved attachments.

Sound Pressure

This unit has a maximum sound pressure level at the operator's ear of 86 dBA, based on measurements of identical machines per EN 11094 and EN 836.

Sound Power

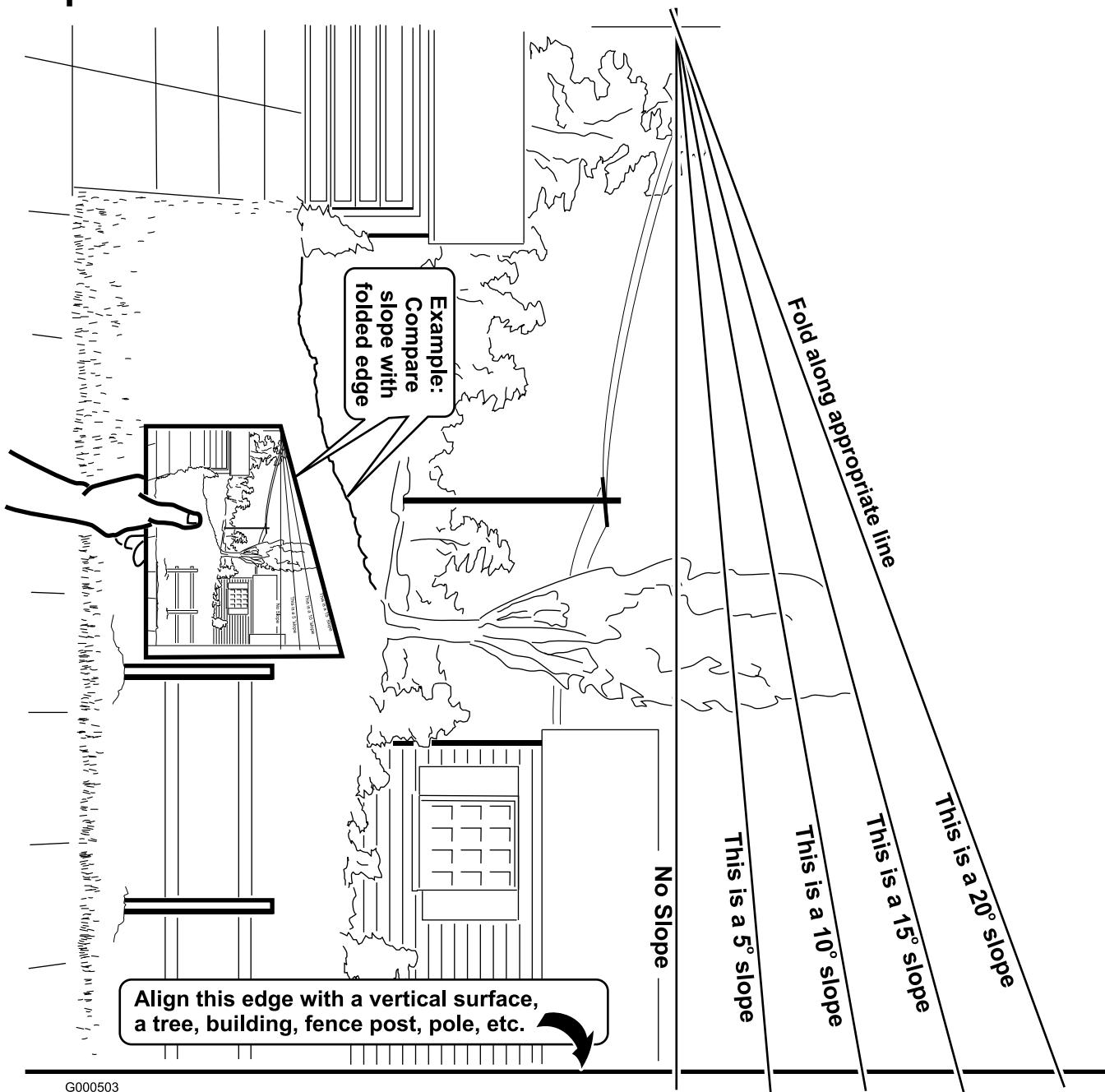
This unit has a guaranteed sound power level of 100 dBA, based on measurements of identical machines per EN 11094.

Vibration

This unit does not exceed a hand/arm vibration level of 8.0 m/s², based on measurements of identical machines per EN 1033.

This unit does not exceed a whole body vibration level of 0.8 m/s², based on measurements of identical machines per EN 1032.

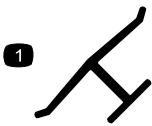
Slope Chart



Safety and Instructional Decals

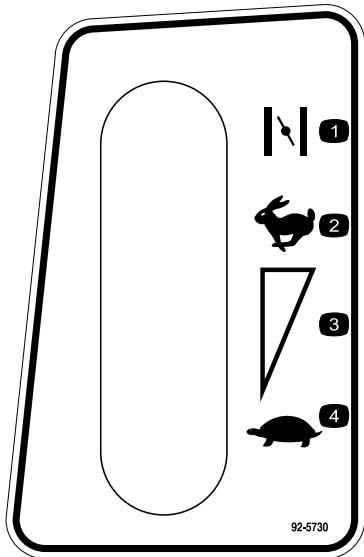


Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



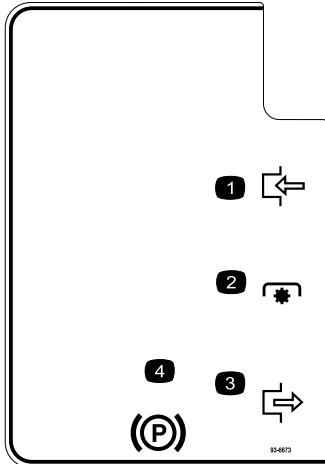
Manufacturer's Mark

1. Indicates the blade is identified as a part from the original machine manufacturer.



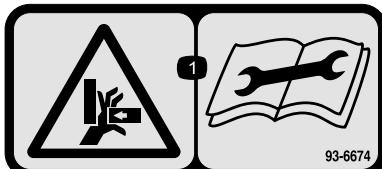
92-5730

1. Choke
2. Fast
3. Continuous variable setting
4. Slow



93-6673

1. Engage
2. Power Take-off (PTO)
3. Disengage
4. Parking brake



93-6674

1. Crushing hazard, hand—read the instructions before servicing or performing maintenance.



93-6675

1. Parking brake—to engage, press the brake/clutch pedal and lift the parking brake lever; to disengage press and release the brake/clutch pedal.
2. Brake and clutch—to engage, press the brake/clutch pedal.
3. Fast
4. Continuous variable setting
5. Slow
6. Warning—read the *Operator's Manual*.
7. Warning—to avoid tipping the tractor, do not drive across slopes greater than 5 degrees, up slopes greater than 10 degrees, or down slopes greater than 15 degrees.
8. Thrown object hazard—keep bystanders a safe distance from the machine.
9. Thrown object hazard, mower—keep the deflector in place.
10. Cutting/dismemberment hazard of hand or foot, mower blade—stay away from moving parts.
11. Crushing/dismemberment of a bystander—keep bystanders a safe distance from the machine.



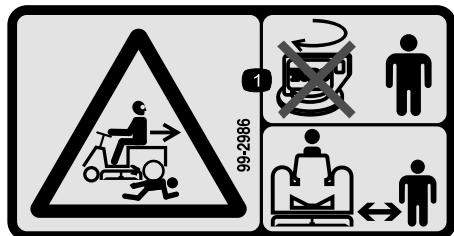
93-7009

1. Warning—don't operate the mower with the deflector up or removed; keep the deflector in place.
2. Cutting/dismemberment hazard of hand or foot, mower blade—stay away from moving parts.



93-7010

1. Thrown object hazard— stay a safe distance from the machine.
2. Thrown object hazard, mower—keep the deflector in place.
3. Cutting/dismemberment of hand or foot—stay away from moving parts.



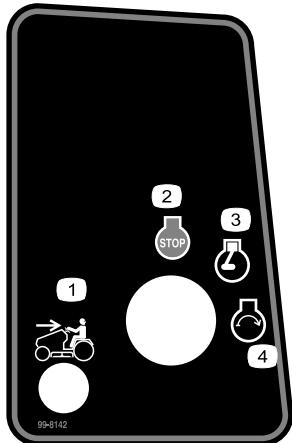
99-2986

1. Crushing/dismemberment hazard of bystanders—do not turn the key while children are present; keep children a safe distance from the machine.



99-5340

1. KeyChoice—turn to enable reverse mowing.



99-8142

1. Mowing in reverse enabled
2. Engine—Stop
3. Engine—Run
4. Engine—Start



Battery Symbols

Some or all of these symbols are on your battery

1. Explosion hazard
2. No fire, open flame, or smoking.
3. Caustic liquid/chemical burn hazard
4. Wear eye protection
5. Read the *Operator's Manual*.
6. Keep bystanders a safe distance from the battery.
7. Wear eye protection; explosive gases can cause blindness and other injuries
8. Battery acid can cause blindness or severe burns.
9. Flush eyes immediately with water and get medical help fast.
10. Contains lead; do not discard.

Setup

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	Bulk electrolyte with 1.265 specific gravity must be purchased from a local battery supply outlet.	80 oz. (2.4 l)	Activating and Installing the Battery

1

Activating and Installing the Battery

Parts needed for this procedure:

80 oz. (2.4 l)	Bulk electrolyte with 1.265 specific gravity must be purchased from a local battery supply outlet.
-------------------	--

Procedure



Battery electrolyte contains sulfuric acid which is a deadly poison and causes severe burns.

- Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.
- Fill the battery where clean water is always available for flushing the skin.
- Follow all instructions and comply with all safety messages on the electrolyte container.

1. Remove the battery from the tractor.
2. Clean the top of the battery with a paper towel.
3. Remove the vent caps from the battery (Figure 3).

Important: Never fill the battery with electrolyte while the battery installed in the tractor. Electrolyte could be spilled on other parts and cause corrosion.

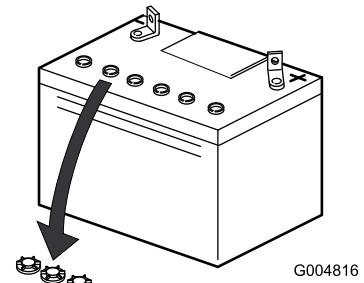


Figure 3

4. Slowly pour electrolyte into each battery cell until the level is up to the upper line on the battery case (Figure 4).

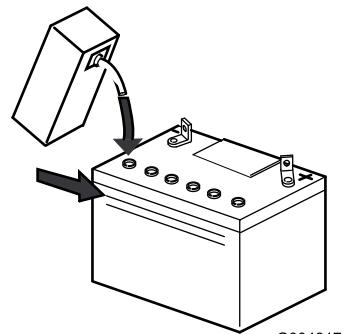


Figure 4

Important: Do not overfill the battery because electrolyte (sulfuric acid) can cause severe corrosion and damage to the chassis.

5. Wait five to ten minutes after filling the battery cells. Add electrolyte, if necessary, until the electrolyte level is up to the upper line on the battery case.
6. Install battery filler caps (Figure 5).

Product Overview

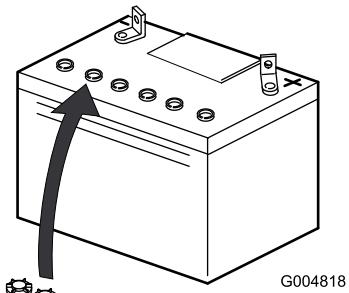


Figure 5

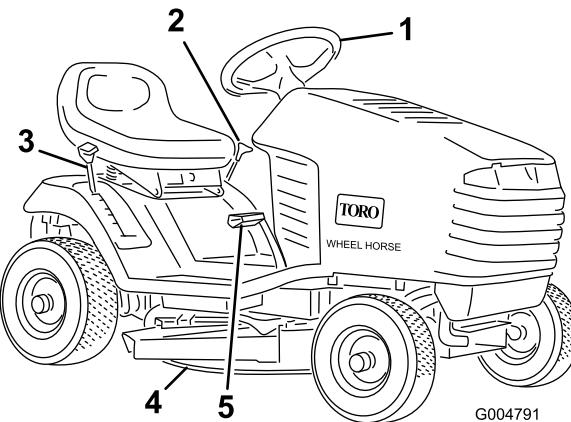


Figure 6

1. Steering wheel	4. Mower
2. Height-of-cut lever	5. Clutch/brake pedal
3. Ground speed lever	

Controls

Become familiar with the controls (Figure 7) before you start the engine and operate the tractor.

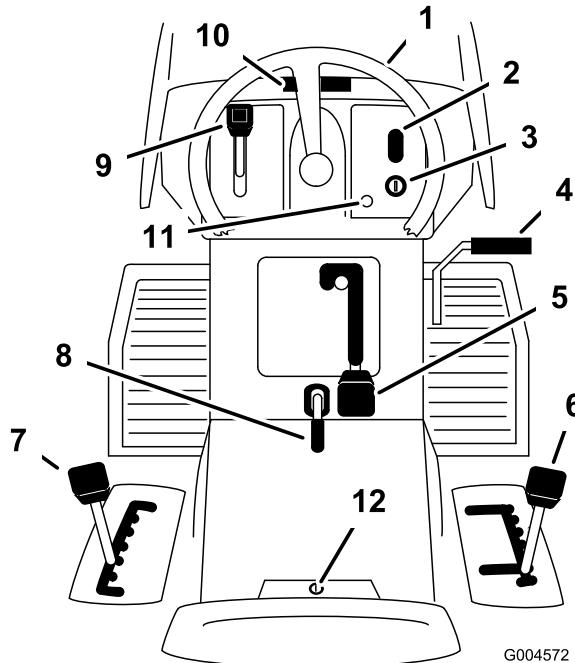


Figure 7

1. Steering wheel	7. Height-of-cut lever
2. Light switch—on/off (optional)	8. Parking brake lever
3. Ignition switch	9. Throttle lever
4. Clutch/brake pedal	10. Hood opening
5. Blade control	11. Operating-in-reverse light
6. Ground speed lever	12. KeyChoice® switch

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

Adding Fuel

Use **Unleaded** Regular Gasoline suitable for automotive use (85 pump octane minimum). Leaded regular gasoline may be used if unleaded regular is not available.

Important: Never use methanol, gasoline containing methanol, or gasohol containing more than 10% ethanol because the fuel system could be damaged. Do not mix oil with gasoline.



In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Fill the fuel tank outdoors, in an open area, when the engine is cold. Wipe up any gasoline that spills.
- Never fill the fuel tank inside an enclosed trailer.
- Do not fill the fuel tank completely full. Add gasoline to the fuel tank until the level is 1/4 to 1/2 inch (6 to 13 mm) below the bottom of the filler neck. This empty space in the tank allows gasoline to expand.
- Never smoke when handling gasoline, and stay away from an open flame or where gasoline fumes may be ignited by a spark.
- Store gasoline in an approved container and keep it out of the reach of children. Never buy more than a 30-day supply of gasoline.
- Do not operate without entire exhaust system in place and in proper working condition.



In certain conditions during fueling, static electricity can be released causing a spark which can ignite the gasoline vapors. A fire or explosion from gasoline can burn you and others and can damage property.

- Always place gasoline containers on the ground away from your vehicle before filling.
- Do not fill gasoline containers inside a vehicle or on a truck or trailer bed because interior carpets or plastic truck bed liners may insulate the container and slow the loss of any static charge.
- When practical, remove gas-powered equipment from the truck or trailer and refuel the equipment with its wheels on the ground.
- If this is not possible, then refuel such equipment on a truck or trailer from a portable container, rather than from a gasoline dispenser nozzle.
- If a gasoline dispenser nozzle must be used, keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.



Gasoline is harmful or fatal if swallowed. Long-term exposure to vapors can cause serious injury and illness.

- Avoid prolonged breathing of vapors.
- Keep face away from nozzle and gas tank or conditioner opening.
- Keep gas away from eyes and skin.

Using Stabilizer/Conditioner

Use a fuel stabilizer/conditioner in the machine to provide the following benefits:

- Keeps gasoline fresh during storage of 90 days or less. For longer storage it is recommended that the fuel tank be drained.
- Cleans the engine while it runs
- Eliminates gum-like varnish buildup in the fuel system, which causes hard starting

Important: Do not use fuel additives containing methanol or ethanol.

Add the correct amount of gas stabilizer/conditioner to the gas.

Note: A fuel stabilizer/conditioner is most effective when mixed with fresh gasoline. To minimize the chance of varnish deposits in the fuel system, use fuel stabilizer at all times.

Filling the Fuel Tank

1. Shut the engine off and set the parking brake.
2. Clean around each fuel tank cap and remove the cap.
3. Add unleaded regular gasoline to both fuel tanks, until the level is 1/4 to 1/2 inch (6 mm to 13 mm) below the bottom of the filler neck.
This space in the tank allows gasoline to expand. Do not fill the fuel tanks completely full.
4. Install fuel tank caps securely.
5. Wipe up any gasoline that may have spilled.

Checking the Engine Oil Level

Before you start the engine and use the tractor, check the oil level in the engine crankcase; refer to Checking the Oil Level.

Using the Parking Brake

Always set the parking brake whenever you stop the tractor or leave it unattended.

Setting the Parking Brake

1. Push the clutch/brake pedal (Figure 8) down and hold it.

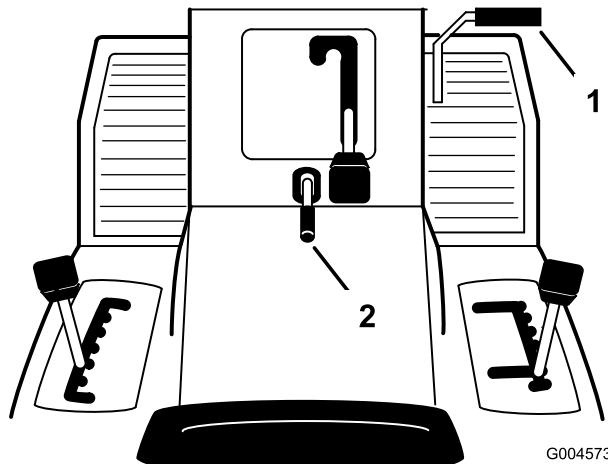


Figure 8

1. Clutch/brake pedal
2. Parking brake lever

2. Lift the parking brake lever (Figure 8) up and gradually take your foot off the clutch/brake pedal.
Note: The clutch/brake pedal should stay in the depressed (locked) position.

Releasing the Parking Brake

1. Push down on the clutch/brake pedal (Figure 8).
Note: The parking brake lever should release.
2. Gradually release the clutch/brake pedal.

Positioning the Seat

The seat can move forward and backward. Position the seat where you have the best control of the tractor and are most comfortable.

1. Raise the seat and loosen the adjustment knobs (Figure 9).

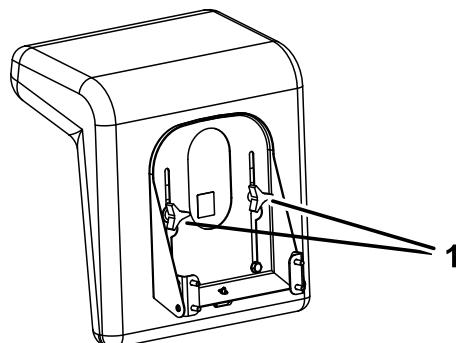


Figure 9

1. Adjustment knobs

2. Move the seat to the desired position and tighten the knobs.

Using the Blade Control (PTO)

The blade control (PTO) lever engages and disengages power to the blade.

Engaging the Blade

1. Depress the clutch/brake pedal to stop the tractor.
2. Shift the blade control (PTO) lever to Engage (Figure 10).

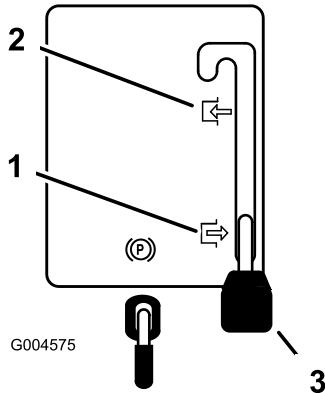


Figure 10

1. Disengage
2. Engage
3. Blade control (PTO) lever

Disengaging the Blade

1. Depress the clutch/brake pedal to stop the tractor.
2. Shift the blade control (PTO) lever to Disengage (Figure 10).

Setting the Height of Cut

Use the height-of-cut lever to raise and lower the mower to the desired cutting height. You can set the cutting height to 7 different positions from approximately 1 to 4 inch (25 to 102 mm).

Pull on the height-of-cut lever and shift it into the desired position (Figure 11).

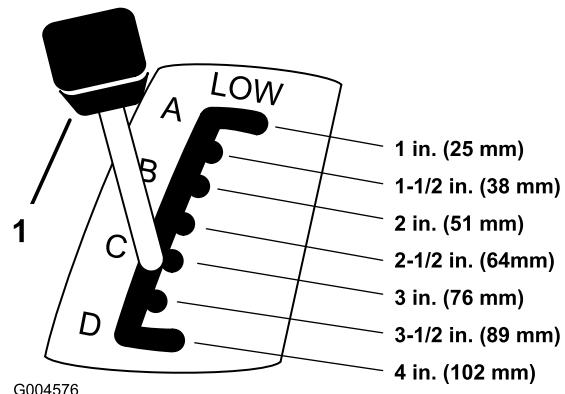


Figure 11

1. Height-of-cut lever

Starting the Engine

1. Sit down on the seat.
2. Set the parking brake; refer to Setting the Parking Brake.
3. Shift the ground speed lever into Neutral (Figure 12).

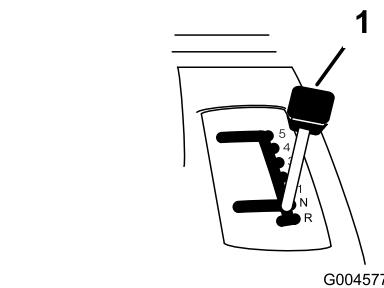


Figure 12

1. Ground speed lever
4. Shift the blade control (PTO) lever to Disengage (Figure 10).
5. Shift the throttle lever to Choke (Figure 13).

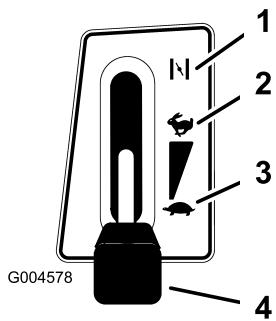


Figure 13

1. Choke
2. Fast
3. Slow
4. Throttle lever

Note: An engine that has been running and is warm may not require step 5.

6. Turn the ignition key clockwise and hold it in the Start position (Figure 14). When the engine starts, release the key.

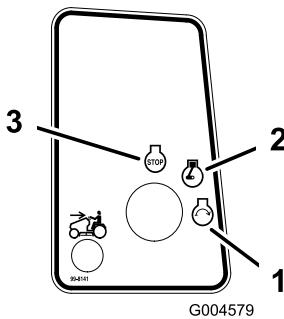


Figure 14

1. Start
2. On
3. Off

Important: If the engine does not start after 30 seconds of continuous cranking, turn the ignition key to Off and let the starter motor cool; refer to Troubleshooting.

7. After the engine starts, slowly shift the throttle lever to Fast (Figure 13). If the engine stalls or hesitates, shift the throttle lever back to Choke for a few seconds and then shift the throttle lever to Fast. Repeat this step as required.

Stopping the Engine

1. Shift the throttle lever to Slow (Figure 13).
2. Turn the ignition key to Off (Figure 14).
3. Remove the ignition key.

Using the Safety Interlock System



If the safety interlock switches are disconnected or damaged, the tractor could operate unexpectedly, causing personal injury.

- Do not tamper with the interlock switches.
- Check the operation of the interlock switches daily and replace any damaged switches before operating the tractor.
- Replace switches every 2 years regardless of whether they are operating properly or not.

Understanding the Safety Interlock System

The safety interlock system is designed to prevent the engine from starting unless:

- The clutch/brake pedal is depressed.
- The blade control (PTO) lever is in the Disengage position.

The safety interlock system stops the engine if you rise from the seat when you release the clutch/brake pedal or engage the blade.

Setting the KeyChoice® Switch to Operate in Reverse

The interlock feature on the tractor prevents the power take-off (PTO) from operating when you back up the tractor. If you shift the ground speed lever into Reverse with the PTO engaged (i.e., with the mower blades or other attachment running), the engine will stop. **Do not mow in reverse unless it is absolutely necessary.**

If you need to use the PTO while backing up, turn off the interlock feature using the KeyChoice switch located near the seat bracket (Figure 15).

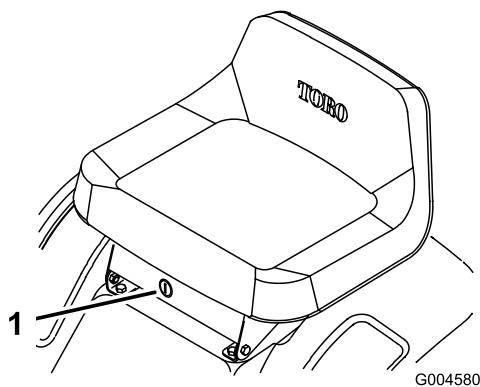


Figure 15

1. KeyChoice switch

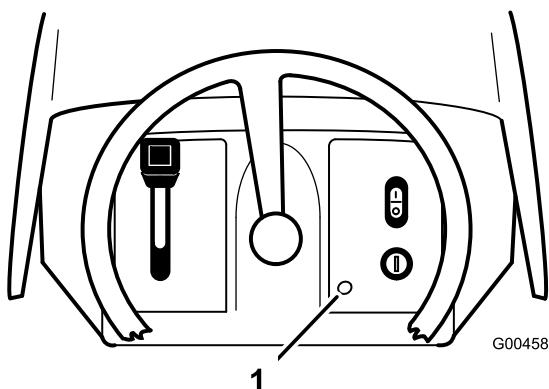


Figure 16

1. Operating-in-reverse light

4. Shift the ground speed lever into Reverse and complete your task.
5. Disengage the blade (PTO) to activate the interlock.
6. Remove the KeyChoice key and put it in a safe place out of the reach of children.

Testing the Safety Interlock System



If the safety interlock switches are disconnected or damaged, the tractor could operate unexpectedly, causing personal injury.

- Do not tamper with the interlock switches.
- Check the operation of the interlock switches daily and replace any damaged switches before operating the tractor.

1. Engage the blade (PTO).
2. Insert the KeyChoice key into the switch (Figure 15).
3. Turn the KeyChoice key.

Note: A red light on the front console (Figure 16) turns on, indicating that the interlock is disabled.

Test the safety interlock system before you use the tractor each time. If the safety interlock system does not operate as described below, have an Authorized Service Dealer repair the safety interlock system immediately. While sitting in the seat, perform the following checks:

1. Shift the ground speed lever into Neutral, set the parking brake, shift the blade control (PTO) lever to Engage, and turn the ignition key to Start: The engine should not crank.
2. With the ground speed lever in Neutral, shift the blade control (PTO) lever to the Disengage position, release the parking brake, and turn the ignition key to Start: The engine should not crank.
3. With the ground speed lever in Neutral, set the parking brake, shift the blade control (PTO) lever to Disengage, and start the engine. While the engine is

running, release the parking brake and rise slightly from the seat: The engine should stop.

- Shift the blade control (PTO) lever into the Disengage position, shift the ground speed lever in Neutral, set the parking brake, and start the engine. While the engine is running, shift the blade control (PTO) lever into the Engage position, push in the clutch, and shift the ground speed lever in Reverse: The engine should stop.
- Shift the blade control (PTO) lever into the Disengage position, shift the ground speed lever in Neutral, and set the parking brake. Start the engine, shift the blade control (PTO) lever into the Engage position, and turn the KeyChoice key and release it: The operating-in-reverse warning light should illuminate.
- Shift the blade control (PTO) lever to the Disengage position: The operating-in-reverse warning light should turn off.

Driving the Tractor Forward or Backward

The throttle control regulates the engine speed as measured in RPM (revolutions per minute).

To go forward or backward:

- Depress the clutch/brake pedal.
- Shift the ground speed lever to the desired forward speed or to Reverse.
- Steer the tractor with the steering wheel.

Note: To operate the tractor in reverse with the blade (PTO) engaged, you must deactivate the operating-in-reverse interlock using the KeyChoice switch located in front of and below the seat.



Suddenly releasing the clutch pedal could cause you to lose control and suddenly put the tractor in motion.

Always release the clutch pedal slowly when starting the tractor in motion.

Selecting the Ground Speed

Important: To avoid transmission damage, always depress the clutch/brake pedal before shifting into or out of Reverse.

Always start the tractor in motion by depressing the clutch/brake pedal and shifting into the desired speed. Once the tractor is in motion, you can shift into any forward speed without depressing the clutch/brake pedal. In most conditions, the tractor is powerful enough to move out in any speed. If it will not move out in a higher speed because of a heavy load, shift to a lower speed.

Important: Do not shift on slopes. Choose a slow speed so that you will not have to stop or shift while on the slope.

Stopping the Tractor

- Depress the clutch/brake pedal.
- Shift the ground speed lever into Neutral.
- Disengage the blade (PTO).
- Turn the ignition key to Off.
- Set the parking brake if you leave the tractor unattended; refer to Setting the Parking Brake.

Note: Remove the keys from the ignition and KeyChoice switches.



Children or bystanders may be injured if they move or attempt to operate the tractor while it is unattended.

Always remove the ignition and KeyChoice keys and set the parking brake when leaving the tractor unattended, even if just for a few minutes.

Important: To prevent excessive wear, do not “ride the brakes.” Shift the ground speed lever to a lower speed so that you will not have to stop or shift while you are on the slope.

Side Discharging or Mulching the Grass



Without the grass deflector, discharge cover, or complete grass catcher assembly mounted in place, you and others are exposed to blade contact and thrown debris. Contact with a rotating mower blade and thrown debris will cause injury or death.

- Never remove the grass deflector from the mower because the grass deflector routes material down toward the turf. If the grass deflector is ever damaged, replace it immediately.
- Never put your hands or feet under the mower.
- Never try to clear discharge area or mower blades unless you disengage the blade (PTO) and rotate the ignition key to Off. Also, remove the key and disconnect the wire from the spark plug.

The mower has a hinged grass deflector that disperses clippings to the side and down toward the turf.

To mulch the grass clippings, you must install the discharge cover into the opening in the side of the mower; refer to **Installing the Discharge Cover**.

Installing the Discharge Cover

To convert from a side discharge to a mulching mower, install the discharge cover into the opening at the side of the mower.

1. Stop the engine and wait for all moving parts to stop.
2. Remove the ignition key.
3. Lift the grass deflector and place the discharge cover over the opening onto the lower lip of the mower and slide it into the front hinge (Figure 17).

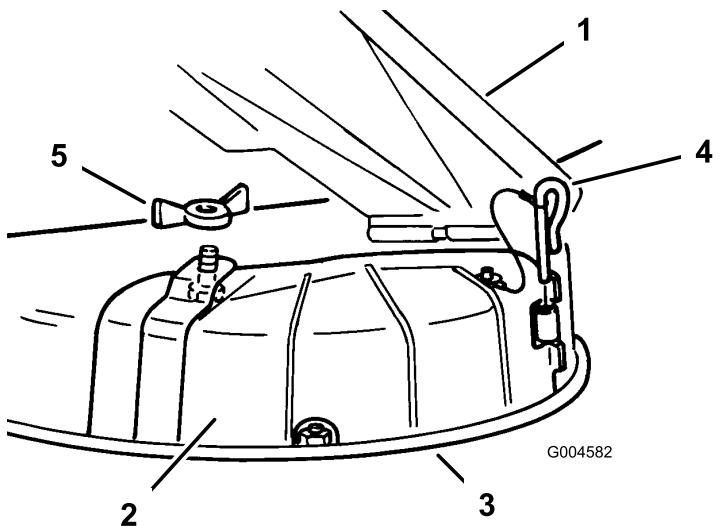


Figure 17

1. Grass deflector	4. Hinge pin
2. Discharge cover	5. Wing nut
3. Lower lip	

4. Slide the hinge pin through the hinge (Figure 17).
5. Secure the discharge cover to the mower with the wing nut (Figure 17).
6. To convert back to a side discharge mower, remove the discharge cover and lower the grass deflector over the discharge opening.

Operating Tips

- For the best performance, operate the engine at the maximum speed. The mower requires air to thoroughly cut grass clippings, so do not set the height-of-cut too low or completely surround the mower in uncut grass. Always leave one side of the mower free from uncut grass to allow the air to be drawn into the mower.
- Cut the grass slightly longer than normal to ensure that the cutting height of the mower does not scalp any uneven ground. When cutting grass longer than 6 inch (15 cm) tall, cut the lawn twice to ensure an acceptable appearance.
- It is best to cut only about 1/3 of the grass blade. Do not cut more than that unless the grass is sparse or it is late fall when grass grows more slowly.
- Alternate the mowing direction to keep the grass standing straight. This also helps disperse clippings and enhances decomposition and fertilization.
- Grass grows at different rates at different times of the season. To maintain the same cutting height, which is a good practice, mow more often in early spring. As the grass growth rate slows in mid summer, mow less frequently.

- If the grass is longer than normal, or if it contains a high degree of moisture, raise the cutting height higher than usual, cut the grass at that setting, and then cut the grass again at the lower, normal setting.
- If you must stop the tractor while mowing, you may leave a clump of grass clippings on your lawn. To avoid this, do the following:
 - Engage the blade and move to a previously cut area.
 - Disperse the clippings evenly by raising the mower 1 or 2 height-of-cut settings while driving forward with the blade engaged.
- Use the washout port to clean clippings and dirt from the underside of the mower after each use. If grass and dirt build up inside the mower, the cutting quality will eventually become unsatisfactory.
- Maintain a sharp blade throughout the season. A sharp blade cuts grass cleanly without tearing or shredding the grass blades. Tearing and shredding the grass turns it brown at the edges, which slows its growth and increases the chance of disease. Every 30 days, check the blade for sharpness and file down any nicks.

Maintenance

Note: Determine the left and right sides of the machine from the normal operating position.

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first 5 hours	<ul style="list-style-type: none">• Change the engine oil.
Before each use or daily	<ul style="list-style-type: none">• Check the engine oil level.• Check the brakes.• Check the cutting blade.• Clean the mower housing.• Check the safety interlock system.
Every 25 hours	<ul style="list-style-type: none">• Grease the chassis (more often in dirty or dusty conditions).• Service the foam air cleaner (more frequently in dirty or dusty conditions).• Check the spark plug.• Check the tire pressure.
Every 50 hours	<ul style="list-style-type: none">• Change the engine oil (more frequently when operating under a heavy load or at high temperatures).• Check the battery electrolyte.
Every 100 hours	<ul style="list-style-type: none">• Service the paper air cleaner (more frequently in dirty or dusty conditions).• Replace the spark plug.• Replace the fuel filter.• Clean the cooling system (more frequently in dirty or dusty conditions).
Before storage	<ul style="list-style-type: none">• Perform all of the maintenance procedures listed above.• Check the belts for wear/cracks.• Drain the fuel tank.• Paint chipped surfaces.• Charge the battery and disconnect the cables.
Yearly	<ul style="list-style-type: none">• Check the safety interlock system.• Check the brakes.• Check the spark plug.• Check the battery electrolyte.• Check the tire pressure.

Important: Refer to your engine operator's manual for additional maintenance procedures.



If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.

Remove the key from the ignition and disconnect the wire from the spark plug before you do any maintenance. Set the wire aside so that it does not accidentally contact the spark plug.

Lubrication

Greasing and Lubricating the Tractor

Grease the tractor with a general-purpose grease after every 25 operating hours or once a year, whichever occurs first. Grease the tractor more frequently when the operating conditions are extremely dusty or sandy.

How to Grease the Tractor

Service Interval: Every 25 hours

1. Disengage the blade (PTO).
2. Shift the ground speed lever into Neutral.
3. Set the parking brake.
4. Stop the engine and wait for all moving parts to stop.
5. Remove the ignition key.
6. Clean the grease fittings with a rag. Make sure to scrape any paint off the front of the fittings.
7. Connect a grease gun to each fitting and pump grease into it.
8. Wipe up any excess grease.

Where to Add Grease

Lubricate the front wheels and the steering spindles until the grease begins to ooze out of the bearings (Figure 18).

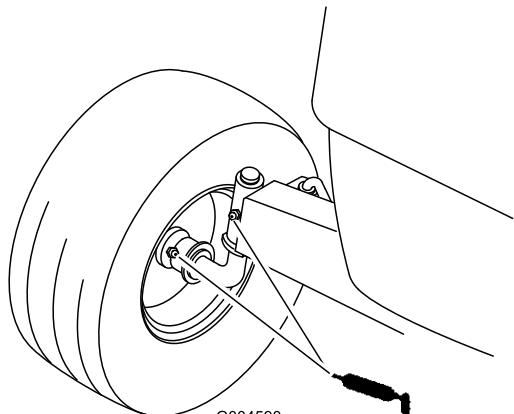


Figure 18

Engine Maintenance

Servicing the Engine Oil

Check the oil level daily or after every 8 hours.

Change the oil after the first 5 operating hours and every 50 operating hours thereafter.

Note: Change the oil more frequently when operating conditions are extremely dusty or sandy.

Oil Type: Detergent oil (API service SF, SG, SH, SJ, or higher)

Crankcase Capacity: 48 oz. or 1-1/2 qt. (1400 cc or 1.4 l)

Viscosity: See the table below.

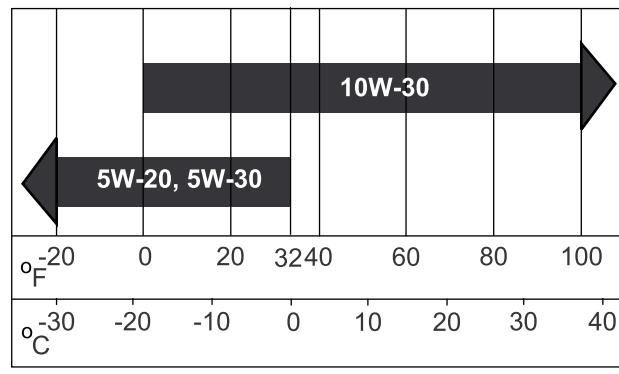


Figure 19

Checking the Oil Level

Service Interval: Before each use or daily

1. Park the tractor on a level surface.
2. Disengage the blade (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Open the hood.
8. Clean around the oil dipstick (Figure 20) so that dirt cannot fall into the fill hole and damage the engine.

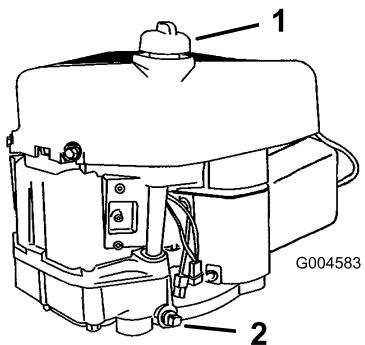


Figure 20

1. Oil dipstick/fill hole 2. Oil drain plug

9. Unscrew the oil dipstick and wipe the metal end clean (Figure 21).

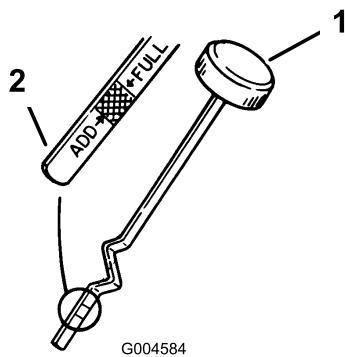


Figure 21

1. Oil dipstick 2. Metal end

10. Screw the oil dipstick fully onto the fill hole.
 11. Unscrew the dipstick again and look at the metal end. If the oil level is low, slowly pour only enough oil into the fill hole to raise the level to the Full mark on the dipstick.

Important: Do not overfill the crankcase with oil and run the engine; engine damage may result.

Changing the Oil

Service Interval: After the first 5 hours

Every 50 hours

1. Start the engine and let it run for 5 minutes.
- Note:** This warms the oil so that it drains better.
2. Park the tractor so that the right front side is slightly lower than the left side to ensure that the oil drains completely.
3. Disengage the blade (PTO).
4. Shift the ground speed lever into Neutral.

5. Set the parking brake.
6. Stop the engine and wait for all moving parts to stop.
7. Remove the ignition key.
8. Open the hood.
9. Place a drain pan below the oil dipstick/fill hole and remove the drain plug (Figure 22).

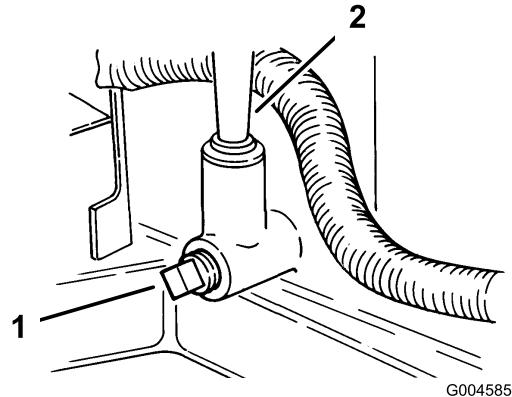


Figure 22

1. Oil drain plug 2. Oil dipstick/fill hole

10. When the oil has drained completely, install the oil drain plug.

Note: Dispose of the used oil at a certified recycling center.

11. Slowly pour about 80% of the specified amount of oil into the fill hole (Figure 20). Check the oil level; refer to Checking the Oil Level.

Servicing the Air Cleaner

Foam Element: Clean after every 25 operating hours, or yearly, whichever occurs first.

Paper Element: Replace after every 100 operating hours or yearly, whichever occurs first.

Note: Service the air cleaner more frequently (every few hours) if operating conditions are extremely dusty or sandy.

Removing the Foam and Paper Elements

Service Interval: Every 25 hours

Every 100 hours

1. Disengage the PTO, set the parking brake, stop the engine, and remove the ignition key.
2. Open the hood.

- Clean around the air cleaner to prevent dirt from getting into the engine and causing damage.
- Pull up on the air cleaner cover handle and rotate it toward the engine (Figure 23) and remove the air cleaner cover.

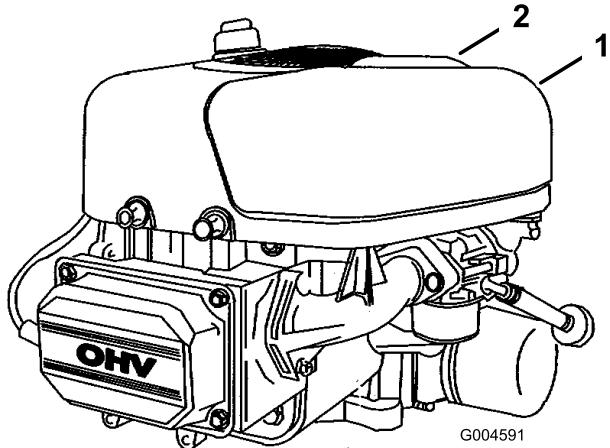


Figure 23

1. Air cleaner cover 2. Air cleaner cover handle

- Carefully slide the paper element and foam element from the blower housing (Figure 24).

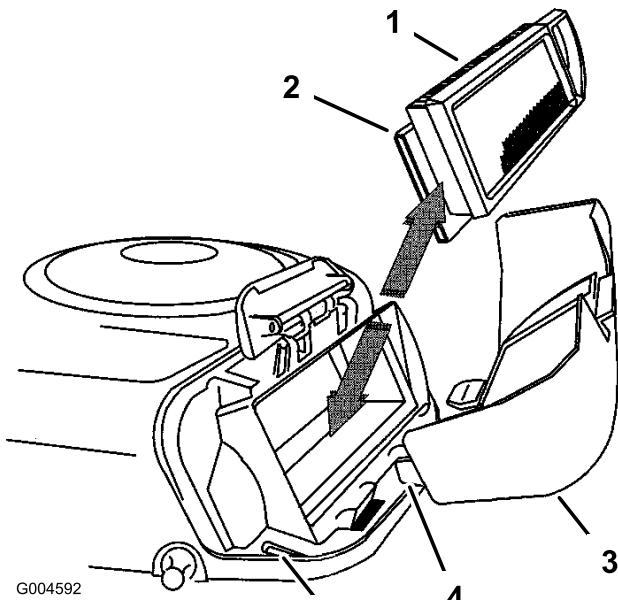


Figure 24

1. Paper element 4. Tab
2. Foam element 5. Slot
3. Air cleaner cover

- Wash the foam element in liquid soap and warm water. When the element is clean, rinse it thoroughly.
- Dry the element by squeezing it in a clean cloth. **Do not oil the element.**

Important: Replace the foam element if it is torn or worn.

Paper Element:

- Lightly tap the element on a flat surface to remove dust and dirt.
- Carefully clean the rubber seal on the paper element to prevent debris from entering the engine.
- Inspect the element for tears, an oily film, and damage to the rubber seal.

Important: Never clean the paper element with pressurized air or liquids, such as solvent, gas, or kerosene. Replace the paper element if it is damaged or cannot be cleaned thoroughly.

Installing the Foam and Paper Elements

Important: To prevent engine damage, always operate the engine with the complete foam and paper air cleaner assembly installed.

- Place the foam element and paper element into the blower housing.
- Note:** Make sure that the rubber seal is flat against the air cleaner base.
- Align the tabs on the air cleaner cover with the slots of the blower housing.
- Hook the handle onto the cover and press down on the handle to lock the cover in place (Figure 24).
- Close the hood.

Servicing the Spark Plug

Check the spark plug after every 25 operating hours. Install a new **Champion QC12YC** or equivalent spark plug after every 100 operating hours. Make sure that the air gap between the center and side electrodes is 0.030 inch (0.76 mm) before installing the spark plug. Use a spark plug wrench for removing and installing the spark plug and a gapping tool or feeler gauge to check and adjust the air gap.

Removing the Spark Plug

- Disengage the blade (PTO).
- Shift the ground speed into Neutral.
- Set the parking brake.
- Stop the engine and wait for all moving parts to stop.

Cleaning the Foam and Paper Elements

Foam Element:

5. Remove the ignition key.
6. Open the hood.
7. Disconnect the wire from the spark plug (Figure 25).

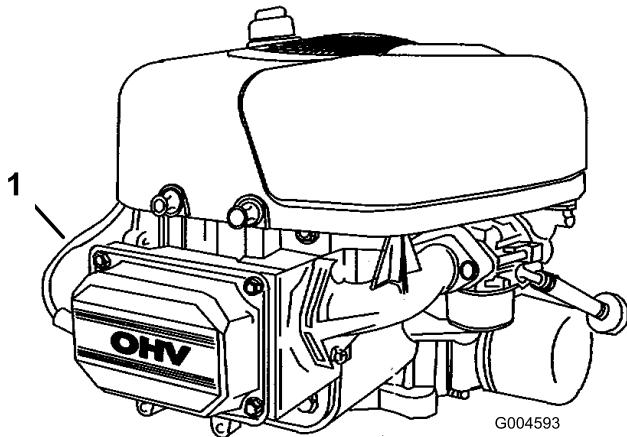


Figure 25

1. Spark-plug wire
8. Clean around the spark plug to prevent dirt from falling into the engine and potentially causing damage.
9. Remove the spark plug and metal washer.

Checking the Spark Plug

Service Interval: Every 25 hours

Every 100 hours

1. Look at the center of the spark plug (Figure 26). If you see light brown or gray on the insulator, the engine is operating properly. A black coating on the insulator usually means that the air cleaner is dirty.

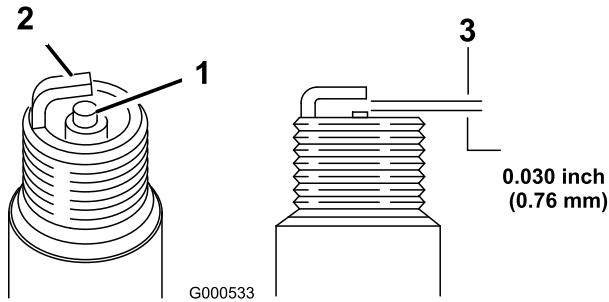


Figure 26

1. Center electrode insulator
2. Side electrode
3. Air gap (not to scale)

Important: Do not clean the spark plug. Always replace the spark plug when it has a black coating, worn electrodes, an oily film, or cracks.

2. Check the gap between the center and side electrodes (Figure 26) and bend the side electrode if the gap is not correct.

Installing the Spark Plug

1. Install the spark plug and metal washer.

Note: Make sure that the air gap is set correctly.

2. Tighten the spark plug to 15 ft-lb (20 N·m).
3. Connect the wire to the spark plug (Figure 25).
4. Close the hood.

Fuel System Maintenance

Draining the Fuel Tank



In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Drain gasoline from the fuel tank when the engine is cold. Do this outdoors in an open area. Wipe up any gasoline that spills.
- Never smoke when draining gasoline, and stay away from an open flame or where a spark may ignite the gasoline fumes.

1. Park the tractor so that the left front side is slightly lower than the right side to ensure that the fuel tank drains completely.
2. Disengage the blade (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Open the hood.
8. Squeeze the ends of the hose clamp together and slide it up the fuel line toward the fuel tank (Figure 27).

9. Pull the fuel line off the fuel filter (Figure 27) and allow gasoline to drain into a fuel container or a drain pan.

Note: Now is the best time to install a new fuel filter because the fuel tank is empty.

10. Install the fuel line onto the fuel filter.
11. Slide the hose clamp close to the fuel filter to secure both the fuel line and the fuel filter.

Replacing the Fuel Filter

Service Interval: Every 100 hours

Replace the fuel filter after every 100 operating hours or yearly, whichever occurs first. The best time to replace the fuel filter (Figure 27) is when the fuel tank is empty. Never install a dirty fuel filter after it has been removed from the fuel line.

1. Disengage the blade (PTO).
2. Shift the ground speed lever into Neutral.
3. Set the parking brake.
4. Stop the engine and wait for all moving parts to stop.
5. Remove the ignition key.
6. Open the hood.
7. Squeeze the ends of the hose clamps together and slide them away from the old fuel filter (Figure 27).
8. Remove the old fuel filter from the fuel line.
9. Install a new fuel filter and move the hose clamps close to it.
10. Close the hood.

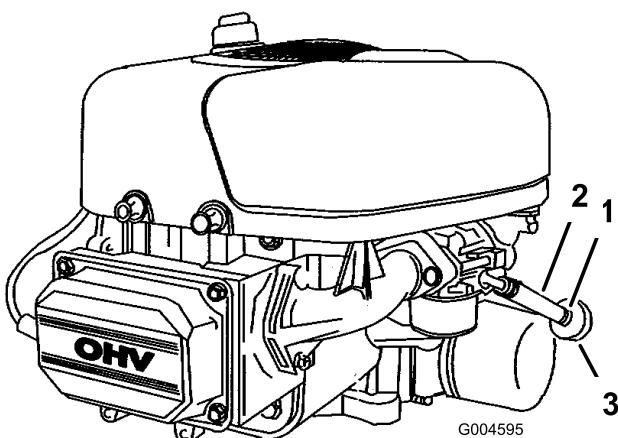


Figure 27

1. Hose clamp
2. Fuel line
3. Filter

Electrical System Maintenance

Servicing the Battery

Always keep the battery clean and fully charged. Use a paper towel to clean the battery and battery box. If the battery terminals are corroded, clean them with a solution of 4 parts water and 1 part baking soda. Apply a light coating of grease to the battery terminals to prevent them from corroding.

Battery voltage and amperage: 12 volts, 155 cold-cranking amps

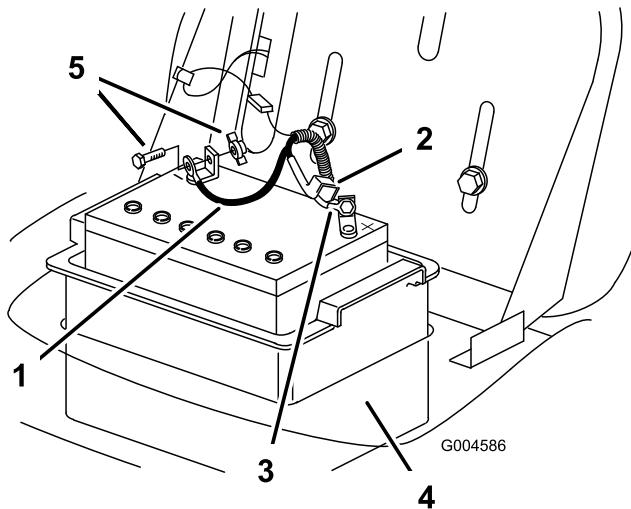


Figure 28

1. Negative cable (black)	4. Battery box
2. Rubber cover	5. Bolt and wing nut
3. Positive cable (red)	

Removing the Battery

Service Interval: Every 50 hours



Battery terminals or metal tools could short against metal tractor components, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- When removing or installing the battery, do not allow the battery terminals to touch any metal parts of the tractor.
- Do not allow metal tools to short between the battery terminals and metal parts of the tractor.



Incorrect battery cable routing could damage the tractor and cables, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- Always disconnect the negative (black) battery cable before disconnecting the positive (red) cable.
- Always connect the positive (red) battery cable before connecting the negative (black) cable.

1. Disengage the blade (PTO).
2. Shift the ground speed lever into Neutral.
3. Set the parking brake.
4. Stop the engine and wait for all moving parts to stop.
5. Remove the ignition key.
6. Tip the seat forward to see the battery.
7. Disconnect the negative (black) ground cable from the battery post (Figure 28).

8. Slide the rubber cover up the positive (red) cable.
9. Disconnect the positive (red) cable from the battery post (Figure 28).
10. Remove the battery box and battery from the chassis (Figure 28).

Installing the Battery

1. Put the battery into the battery box and install it into the chassis (Figure 28).
2. Using the bolt and the wing nut, connect the positive (red) cable to the positive (+) battery post (Figure 28).
3. Slide the rubber cover over the battery post.
4. Using the bolt and wing nut, connect the negative (black) cable to the negative (-) battery post (Figure 28).

Checking the Electrolyte Level

1. Tip the seat forward to see the battery.
2. Look at the side of the battery. The electrolyte must be up to the upper line (Figure 29).

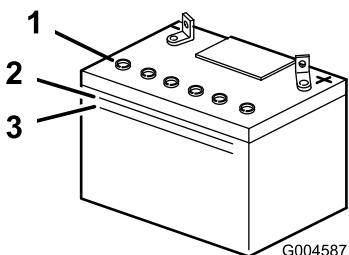


Figure 29

1. Vent caps
2. Upper line
3. Lower line

Note: Do not allow the electrolyte to fall below the lower line (Figure 29).

3. If the electrolyte is low, add distilled water; refer to Adding Water to the Battery.



Battery electrolyte contains sulfuric acid, a deadly poison that can severely burn you and others.

- **Do not drink electrolyte and avoid contact with skin, eyes, or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.**
- **Fill the battery where clean water is always available for flushing the skin.**

Important: Do not overfill the battery because electrolyte (sulfuric acid) can cause severe corrosion and damage to the chassis.

5. Wait 5 to 10 minutes after filling the battery cells. Add distilled water, if necessary, until the electrolyte level is up to the upper line (Figure 29) on the battery case.
6. Install the battery vent caps.

Charging the Battery



Charging the battery produces gasses that can explode.

Never smoke near the battery. Keep sparks and flames away from the battery.

Important: Always keep the battery fully charged (1.260 specific gravity), especially when the temperature is below 32°F (0°C) to prevent battery damage.

1. Remove the battery from the chassis; refer to Removing the Battery.
2. Check the electrolyte level; refer to Checking the Electrolyte Level.
3. Make sure that the vent caps are installed in the battery and charge it for 1 hour at 25 to 30 amps or 6 hours at 4 to 6 amps. **Do not overcharge the battery.**
4. When the battery is fully charged, unplug the charger from the electrical outlet.
5. Disconnect the charger leads from the battery posts (Figure 30).

Adding Water to the Battery

The best time to add distilled water to the battery is just before you operate the tractor. This lets the water mix thoroughly with the electrolyte solution.

1. Remove the battery from the tractor; refer to Removing the Battery.
2. Clean the top of the battery with a paper towel.

Important: Never fill the battery with distilled water while the battery is installed in the tractor. You could spill electrolyte on other parts and cause corrosion.

3. Remove the vent caps from the battery (Figure 29).
4. Slowly pour distilled water into each battery cell until the electrolyte level is up to the upper line (Figure 29) on the battery case.

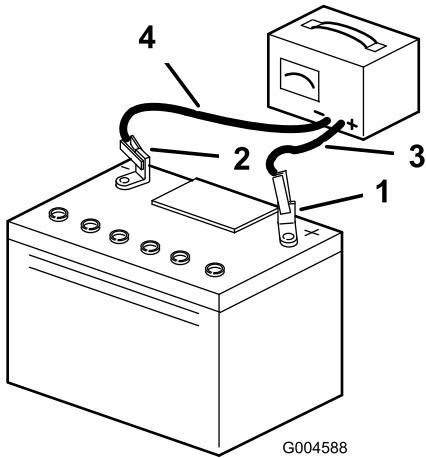


Figure 30

- 1. Positive battery post
- 2. Negative battery post
- 3. Red (+) charger lead
- 4. Black (-) charger lead

- 6. Install the battery in the tractor and connect the battery cables; refer to **Installing the Battery**.

Note: Do not run the tractor with the battery disconnected; electrical damage may occur.

Servicing the Fuse

The electrical system is protected by 10 amp, blade-type fuses.

1. Pull up on the fuse (Figure 31) to remove it from the socket.

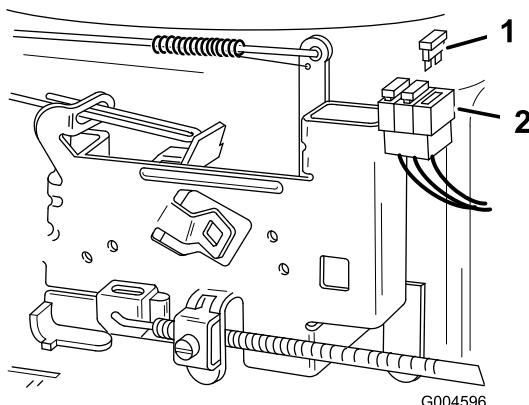


Figure 31

- 1. Fuse
- 2. Socket

2. Insert the fuse into socket and push down on the fuse to install it.

Drive System Maintenance

Checking the Tire Pressure

Service Interval: Every 25 hours

Maintain the air pressure in the front and rear tires at 20 psi (138 kPa). Check the pressure at the valve stem (Figure 32) after every 25 operating hours or yearly, whichever occurs first. Check the tires when they are cold to get the most accurate pressure reading.

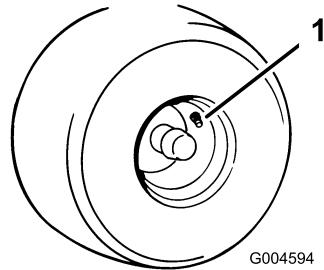


Figure 32

- 1. Valve stem

Brake Maintenance

Servicing the Parking Brake

The brake is on the right side of the rear axle, inside the rear tire. If the parking brake does not hold securely or has insufficient stopping power, adjust it.

Important: With the parking brake released, the rear wheels must rotate freely when you push the tractor. If the brake drags, loosen the adjusting nut slightly until the wheels rotate freely. If you are unable to properly adjust the parking brake, contact an Authorized Service Dealer immediately.

Checking the Parking Brake

Service Interval: Before each use or daily

1. Park the tractor on a level surface.
2. Disengage the blade (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. If the rear wheels lock and skid when you push the tractor forward, you do not need to adjust the parking brake. Adjust the parking brake if the wheels turn and do not lock; refer to Adjusting the Parking Brake.

Adjusting the Parking Brake

1. Check the parking brake before you adjust it; refer to Checking the Parking Brake.
2. To increase the braking resistance, tighten the brake adjusting nut (Figure 33) 1/8 turn clockwise.

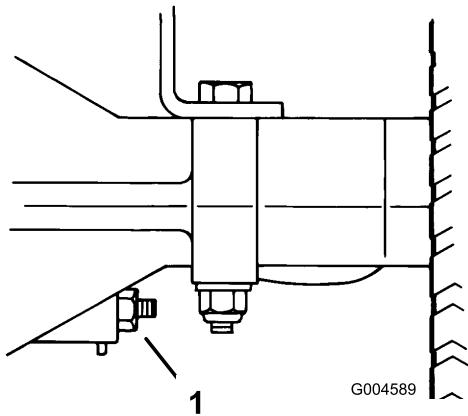


Figure 33

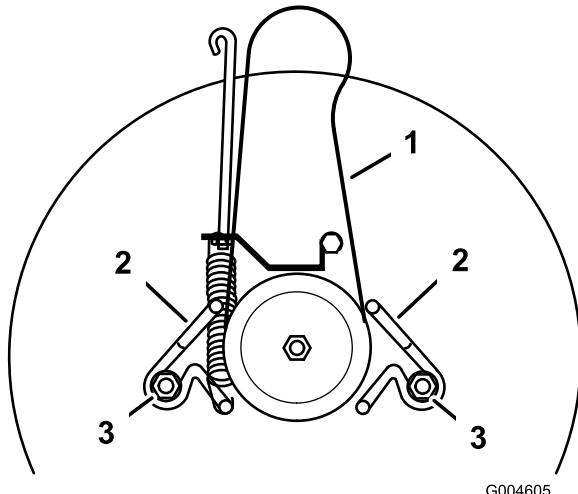
1. Brake adjusting nut
3. Check the parking brake again.
4. Repeat steps 2 and 3 until the parking brake is set properly.
5. Push down on the clutch/brake pedal to release the parking brake.

Belt Maintenance

Replacing the Blade Drive Belt

Removing the Blade Drive Belt

1. Remove the mower; refer to Removing the Mower.
2. Loosen the belt guide mounting bolts and move the belt guides away from the pulley (Figure 34).



G004605

Figure 34

Top View

1. Mower belt
2. Belt guide
3. Mounting bolt

3. Remove the blade drive belt from the pulley.

Installing the Blade Drive Belt

1. Install the new blade drive belt around the blade pulley and inside both of the belt guides (Figure 34).
2. Adjust the belt guides so they are 1/8 inch (3 mm) away from the pulley. Tighten the mounting bolts (Figure 34).

Important: Make sure that the left side belt guide is very tight so that it does not move when the brake spring pulls against it.

3. Install the mower; refer to Installing the Mower.

Servicing the Blade

To ensure a superior quality of cut, keep the blade sharp. For convenient sharpening and replacement, keep an extra blade.



A worn or damaged blade can break and a piece of the blade could be thrown into the operator's or bystander's area, resulting in serious personal injury or death.

- Inspect the blade periodically for wear or damage.
- Replace a worn or damaged blade.

Inspecting the Blade

Service Interval: Before each use or daily

1. Remove the mower; refer to Removing the Mower.
2. Inspect the cutting edges (Figure 35). If the edges are not sharp or have nicks, remove the blade and sharpen them; refer to Sharpening the Blade.

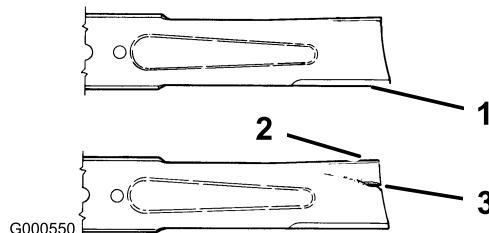


Figure 35

1. Cutting edge
2. Curved area
3. Wear/slot forming

3. Inspect the blade, especially the curved area (Figure 35). If you notice any damage, wear, or a slot forming in this area (Figure 35), immediately install a new blade.

Removing the Blade

1. Remove the mower; refer to Removing the Mower.
2. Carefully tip the mower over.
3. Remove the bolt (5/8 inch wrench), curved washer, retainer, and blade (Figure 36). Use a block of wood as a wedge between the blade and the mower to lock the blade when you are removing the bolt.

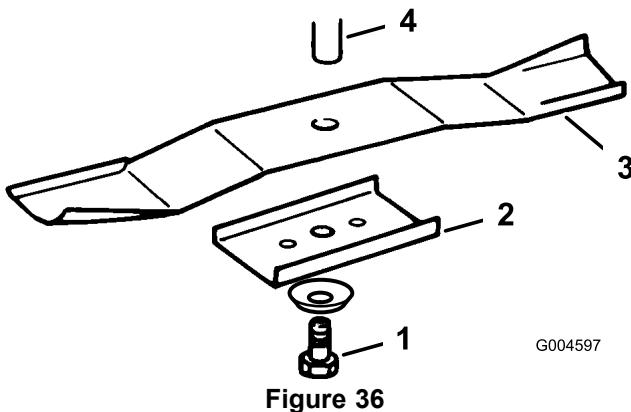


Figure 36

- 1. Bolt
- 2. Retainer
- 3. Blade
- 4. Spindle
- 5. Curved washer

- 4. Inspect all parts; replace any parts that are damaged.

Sharpening the Blade

- 1. Use a file to sharpen the cutting edge at both ends of the blade (Figure 37). Maintain the original angle. The blade retains its balance if you remove the same amount of material from both cutting edges.

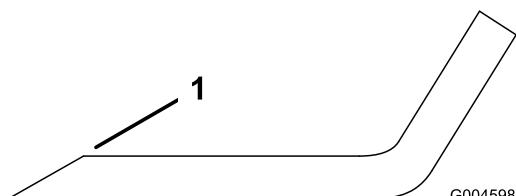


Figure 37

- 1. Sharpen at original angle
- 2. Check the balance of the blade by putting it on a blade balancer (Figure 38). If the blade stays in a horizontal position, the blade is balanced and can be used. If the blade is not balanced, file some metal off of the back side of the blade. Repeat this step until the blade is balanced.

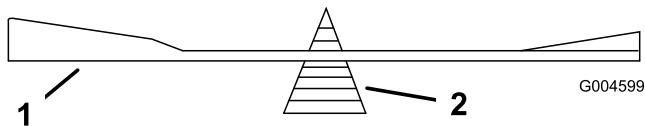


Figure 38

- 1. Blade
- 2. Balancer

Installing the Blade

- 1. Install the blade, the blade retainer, the curved washer (cupped side toward blade), and the blade bolt (Figure 36).

Important: The curved part of the blade must be pointing upward toward the inside of the mower to ensure proper cutting.

- 2. Tighten the blade bolt to 45 to 60 ft-lb (61 to 81 N·m).

Removing the Mower

- 1. Park the tractor on a level surface.
- 2. Disengage the blade (PTO).
- 3. Shift the ground speed lever into Neutral.
- 4. Set the parking brake.
- 5. Stop the engine and wait for all moving parts to stop.
- 6. Remove the ignition key.
- 7. Disconnect the wire from the spark plug.
- 8. Move the height-of-cut lever into the "D" notch.
- 9. Remove the height-of-cut lift assist spring from the retaining bolt (Figure 39), using the spring tool provided with the tractor.

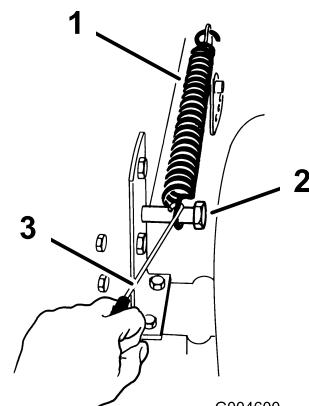


Figure 39

- 1. Spring
- 2. Bolt
- 3. Spring tool

Note: The spring is between the frame and the right rear wheel.



When you remove the mower, the spring-tensioned height-of-cut lever could suddenly release and injure you or someone else.

Move the height-of-cut lever to the "D" position and remove the height-of-cut assist spring to release the spring tension.

10. Move the height-of-cut lever into the "A" notch.
11. Remove the hairpin cotter and washer from the blade control arm on the left side of the mower (Figure 40).

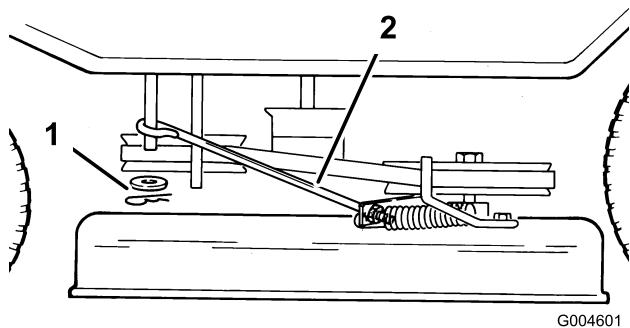


Figure 40

1. Hairpin cotter and washer 2. Rod

12. Slide the rod off the arm.
13. Remove the bolts and locknuts.
14. Pull the 2 mower pivot mount brackets down from the front axle (Figure 41).

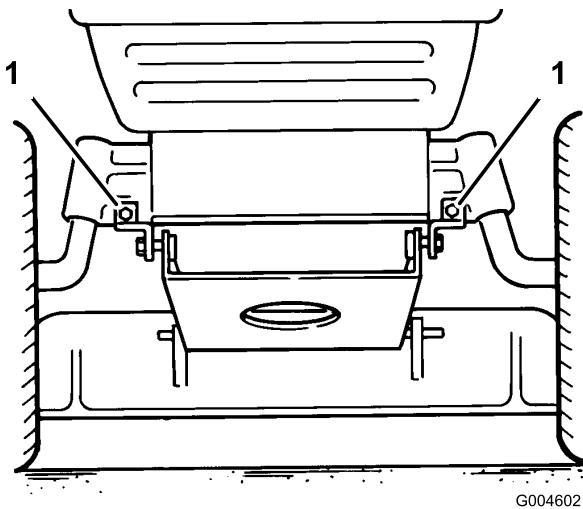


Figure 41

1. Pivot mount brackets

15. Remove the hairpin cotter and washer at the top of the mower leveling bracket (Figure 42).

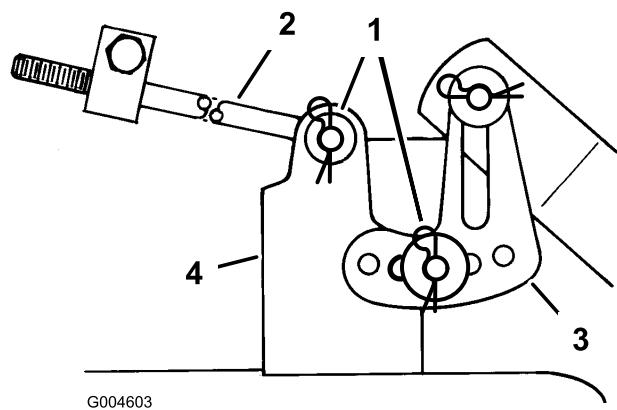


Figure 42

1. Hairpin cotter and washer 3. Leveling bracket
2. Long rod 4. Mower mount

16. Slide the bracket off the mounting pin. Repeat this step on the opposite side of the mower.
17. Remove the hairpin cotter and washer from the end of the long rod (Figure 42). Slide the rod out of the mower mount. Repeat this step on the opposite side of the mower.

Important: Tape or tie the long rods against the chassis to protect them from damage when you remove the mower.

18. Remove the mower belt from the lower engine pulley (Figure 43).

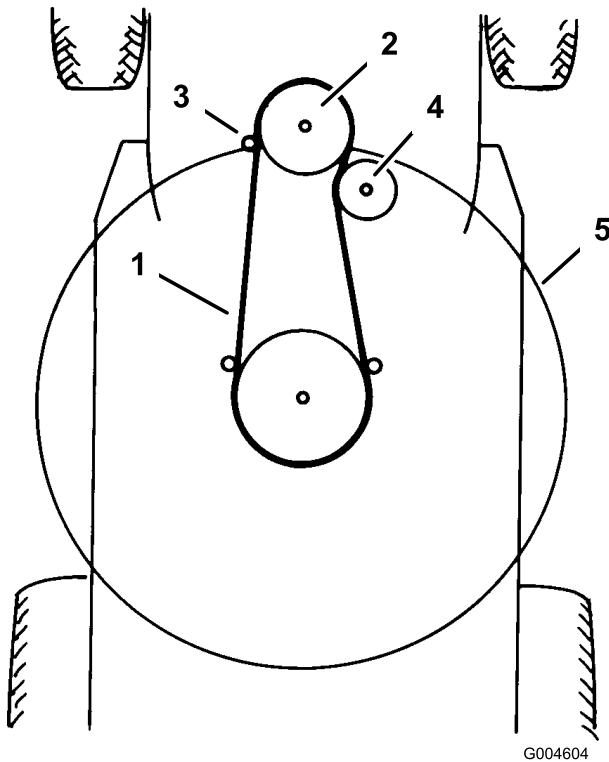


Figure 43

Top View

1. Mower belt	4. Idler pulley
2. Engine pulley	5. 32" mower
3. Belt guide	

Note: You can carefully flex the belt guides just far enough away from the pulley to remove the belt. If it is too difficult to remove the belt, loosen the bolts and nuts that secure the belt guides.

Important: Do not bend the belt guides away from the pulley because the belt will not operate properly when you install the mower.

19. Turn the front wheels fully to the left.
20. Slide the mower out to the right.

Installing the Mower

1. Park the tractor on a level surface.
2. Disengage the blade (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Disconnect the wire from the spark plug.
8. Turn the front wheels fully to the left.
9. Slide the mower under the chassis from the right side.

10. Install the mower belt onto the lower engine pulley (Figure 43).

Note: You can carefully flex the belt guides just far enough away from the pulley to install the belt. If it is too difficult to install the belt, loosen the bolts and nuts that secure the belt guides.

Important: Do not bend the belt guides away from the pulley. There must be a maximum 1/8 inch (3 mm) between the belt guides and the edge of the pulley to keep the belt on the pulley during operation. If the space is more than 1/8 inch (3 mm), adjust the belt guides and tighten them securely. The belt guides must not contact the pulley.

11. Install the mower pivot mount brackets to the front axle with bolts and locknuts (Figure 41).
12. Move the height-of-cut lever into the "A" notch.
13. Slide the end of the long rod through the hole in the mower mount (Figure 42).
14. Install the washer and hairpin cotter to secure the rod in place. Repeat this step on the opposite side of the mower.
15. Mount the slotted mower leveling bracket onto the pin on the height-of-cut arm (Figure 42).
16. Install the washer and hairpin cotter to secure the mower. Repeat this step on the opposite side of the mower.
17. Install the blade control rod onto the blade control arm and secure it with the washer and hairpin cotter (Figure 40).
18. Move the height-of-cut lever into the "D" notch to make it easier to install the height-of-cut lift assist spring.
19. Hook the height-of-cut lift assist spring onto the retaining bolt (Figure 39) using the spring tool provided with the tractor.
20. Check the side-to-side blade level; refer to Leveling the Mower from Side to Side.

Leveling the Mower from Side to Side

The mower blade must be level from side to side. Check the side-to-side level whenever you install the mower or look for an uneven cut on your lawn. Before you level the mower, set the air pressure in the tires to the recommended level; refer to Checking the Tire Pressure.

1. Park the tractor on a level surface.

2. Disengage the blade (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Disconnect the wire from the spark plug.
8. Move the height-of-cut lever into the "C" notch.
9. Carefully rotate the blade side to side (Figure 44).

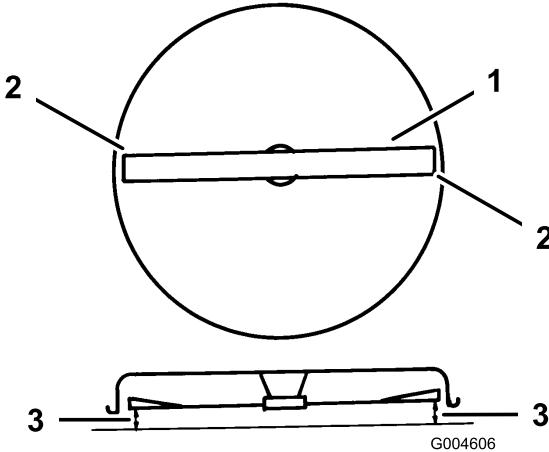


Figure 44

1. Blade side to side 3. Measure here
2. Outside cutting edges

10. Measure between the outside cutting edges and the flat surface (Figure 44). If both measurements are not within $3/16$ inch (5 mm), adjust it; refer to steps 11 through 14.
11. Remove the hairpin cotter and washer from the leveling bracket (Figure 45).

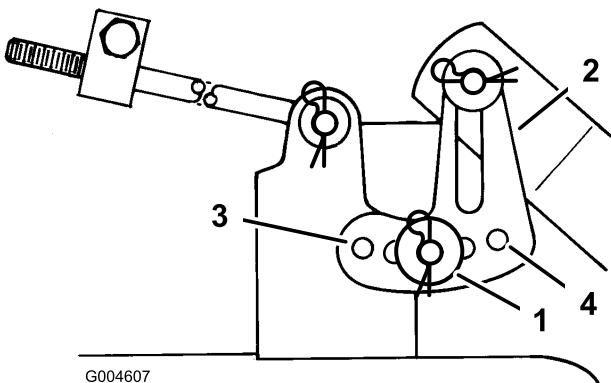


Figure 45

1. Hairpin cotter and washer 3. Front hole
2. Leveling bracket 4. Rear hole

12. Position the leveling bracket in a different hole and install the washer and hairpin cotter (Figure 45).

Note: Positioning the leveling bracket toward the front hole lowers the blade height; positioning the leveling bracket toward the rear hole raises the blade height.

13. Repeat steps 11 and 12 on the opposite side of the mower.
14. Check the front-to-rear blade slope; refer to Adjusting the Front-to-Rear Blade Slope.

Adjusting the Front-to-Rear Blade Slope

Check the front-to-rear blade slope whenever you install the mower. Before you check the slope, set the air pressure in the tires to the recommended level; refer to Checking the Tire Pressure. If the front of the mower is more than $5/8$ inch (16 mm) lower than the rear of the mower, adjust the blade slope as follows:

1. Park the tractor on a level surface.
2. Disengage the blade (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Disconnect the wire from the spark plug.
8. Check and adjust the side-to-side blade level if you have not checked the setting; refer to Leveling the Mower from Side-to-Side.
9. Move the height-of-cut lever into the "C" notch.
10. Check the front-to-rear blade slope by measuring between the bottom of the mower (front center and rear center) and the flat surface (Figure 46). If the front of the mower is more than $5/8$ inch (16 mm) lower than the rear of the mower, adjust it; refer to steps 11 through 17.

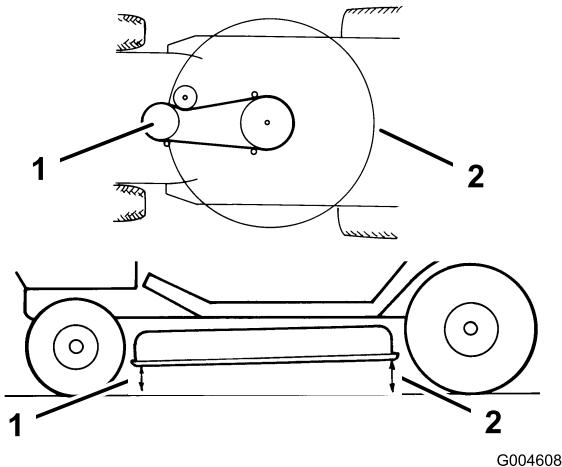


Figure 46

1. Measure front center 2. Measure rear center

11. Measure the length of the rod extending out of the front of the adjusting block on the sides of the chassis (Figure 47). If the rod length is not $3/4$ inch (19 mm), remove the hairpin cotter and washer from the end of the rod (Figure 47) and turn the rod until it extends out $3/4$ inch (19 mm).

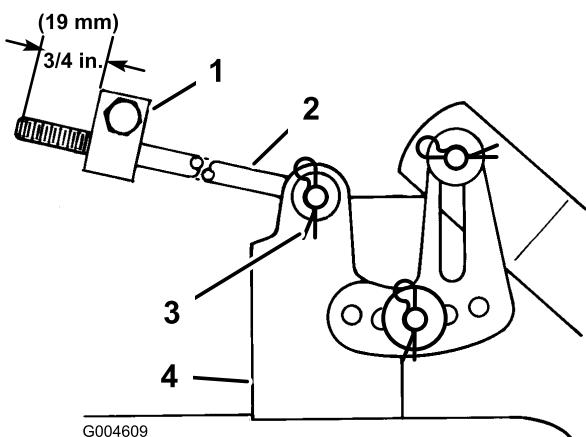


Figure 47

1. Adjusting block 3. Hairpin cotter and washer
2. Long rod 4. Mower mount

12. Install the end of the rod into the hole in the mower mount and secure it in place with the washer and hairpin cotter.

13. Repeat steps 11 and 12.@@@5 on the opposite side of the mower.

14. Check the front-to-rear slope again. If the front of the mower is more than $5/8$ inch (16 mm) lower than the rear of the mower, proceed to 15. Otherwise, check the side-to-side level to ensure it did not change.

15. Adjust the front-to-rear slope by rotating the special slope adjusting nuts on both sides of the mower pivot mount (Figure 48).

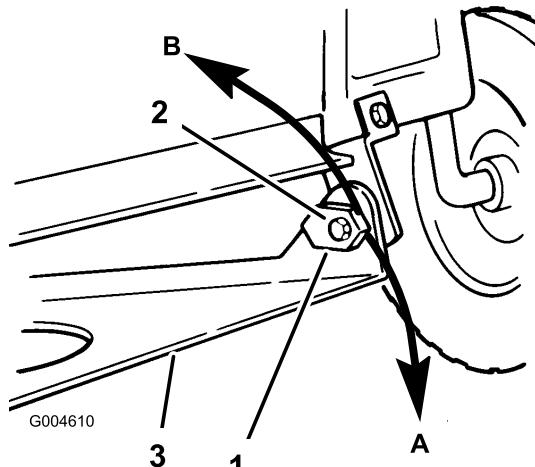


Figure 48

1. Slope adjusting nut (left)
A = Down to raise mower
B = Up to lower mower
2. Bolt and locknut
3. Mower pivot mount

16. Slowly rotate the left side slope adjusting nut down to raise the front of the mower; rotate the nut up to lower the front of the mower (Figure 48). Rotate the slope adjusting nut until the front of the mower is $1/4$ to $5/8$ inch (6 to 16 mm) lower than the rear of the mower.

17. Slowly rotate the right side slope adjusting nut until both adjusting nuts are in the same position.

Important: If the slope adjustment does not stay in position after you adjust it, tighten the center bolt and locknut and repeat step 16.

18. If you cannot get a $1/4$ to $5/8$ inch (6 to 16 mm) front slope by rotating the slope adjusting nut, move the mower pivot mount at the mower (Figure 49).

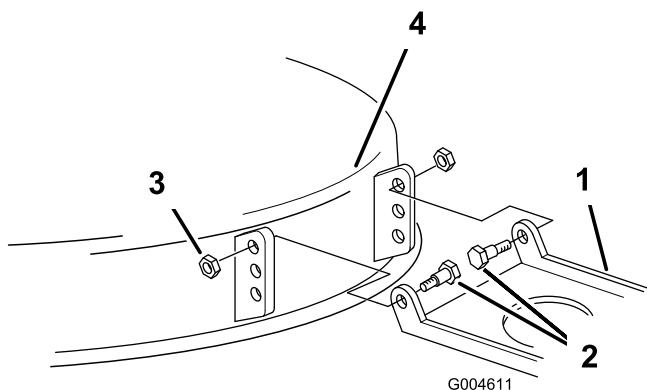


Figure 49

1. Mower pivot
2. Shoulder bolts
3. Locknuts
4. Mower

19. Remove the shoulder bolts and locknuts from the mower (Figure 49).

20. Lower the mower pivot a hole and install the shoulder bolts and locknuts (Figure 49).

Note: If your mower has only 1 hole, see an Authorized Service Dealer.

21. Repeat the front-to-rear blade slope adjustment; refer to steps 15 through 17.
22. Check the front-to-rear slope again; refer to step 5.
23. When the front-to-rear blade slope is correct, check the side-to-side level of the mower; refer to Leveling the Mower from Side to Side.
24. Connect the wire to the spark plug.

Cleaning

Washing the Underside of the Mower

Service Interval: Before each use or daily

After each use, wash the underside of the mower to prevent grass buildup for improved mulching action and clipping dispersal.

1. Park the tractor on a hard level surface.
2. Disengage the blade (PTO).
3. Stop the engine and wait for all moving parts to stop.
4. Remove the ignition key.
5. Attach the coupling to the end of the mower washout fitting and turn the water on high (Figure 50).

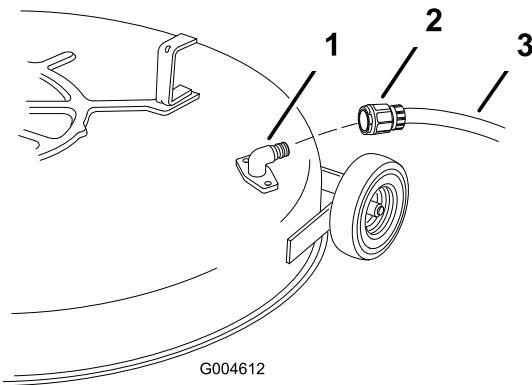


Figure 50

1. Washout fitting 2. Coupling (not supplied)	3. Hose
--	---------

Note: Spread petroleum jelly on the washout fitting o-ring to make the coupling slide on easier and to protect the o-ring.

6. Lower the mower to the lowest height of cut.
7. Sit on the seat and start the engine.
8. Engage the blade (PTO) and let the mower run for 1 to 3 minutes.
9. Disengage the blade (PTO).
10. Stop the engine and wait for all moving parts to stop.
11. Remove the ignition key.
12. Turn off the water and remove the coupling from the washout fitting.

Note: If the mower is not clean after washing it, soak it and let it stand for 30 minutes. Then repeat the process.

13. Run the mower again for 1 to 3 minutes to remove the excess water.



A broken or missing washout fitting could expose you and others to thrown objects or to blade contact. Contact with the blade or thrown debris may cause injury or death.

- **Replace the broken or missing washout fitting immediately before using the mower again.**
- **Plug any holes in the mower with bolts and locknuts.**
- **Never put your hands or feet under the mower or through openings in the mower.**

Storage

1. Disengage the blade (PTO).
2. Set the parking brake.
3. Stop the engine and wait for all moving parts to stop.
4. Remove the ignition key.
5. Remove the grass clippings, dirt, and grime from the external parts of the entire tractor, especially the engine. Clean the dirt and chaff from the outside of the engine cylinder head fins and blower housing.

Important: Wash the tractor with a mild detergent and water. Do not use a pressure washer to wash the tractor. Pressure washing may damage the electrical system or wash away necessary grease at the friction points. Avoid using water excessively, especially near the control panel, lights, engine, and battery.

6. Check the parking brake; refer to Checking the Parking Brake.
7. Service the air cleaner; refer to Servicing the Air Cleaner.
8. Grease the chassis; refer to Greasing and Lubricating the Tractor.
9. Change the engine oil; refer to Servicing the Engine Oil.
10. Check the tire pressure; refer to Checking the Tire Pressure.
11. When storing the tractor over 30 days, prepare it as follows:
 - A. Add a petroleum-based stabilizer/conditioner to the fuel in the tank according to the instructions from the stabilizer manufacturer. **Do not use an alcohol-based stabilizer (ethanol or methanol).**
 - Note:** A fuel stabilizer/conditioner is most effective when mixed with fresh gasoline and used at all times.
 - B. Run the engine for 5 minutes to distribute the conditioned fuel through the fuel system.
 - C. Stop the engine, allow it to cool, and drain the fuel tank; refer to Draining the Fuel Tank.
 - D. Start the engine and run it until it stops.
 - E. Choke or prime the engine.
 - F. Start and run the engine until it will not start again.
 - G. Recycle the old fuel according to local codes.

**Important: Do not store
stabilizer/conditioned gasoline over 90
days.**

12. Remove and inspect the spark plug; refer to Servicing the Spark Plug. With the spark plug removed from the engine, pour 2 tablespoons of engine oil into the spark plug hole. Use the electric starter to crank the engine and distribute the oil inside the cylinder. Install the spark plug, but do not connect the wire to the spark plug.

13. Disconnect the negative battery cable. Clean the battery and battery terminals. Check the electrolyte level and charge it fully; refer to Servicing the Battery. Leave the negative battery cable disconnected from the battery during storage.

Important: The battery must be fully charged to prevent it from freezing and being damaged at temperatures below 32°F (0°C). You can store a fully charged battery during the winter without recharging.

14. Check and tighten all bolts, nuts, and screws. Repair or replace any part that is worn or damaged.

15. Paint all scratched or bare metal surfaces with paint available from an Authorized Service Dealer.

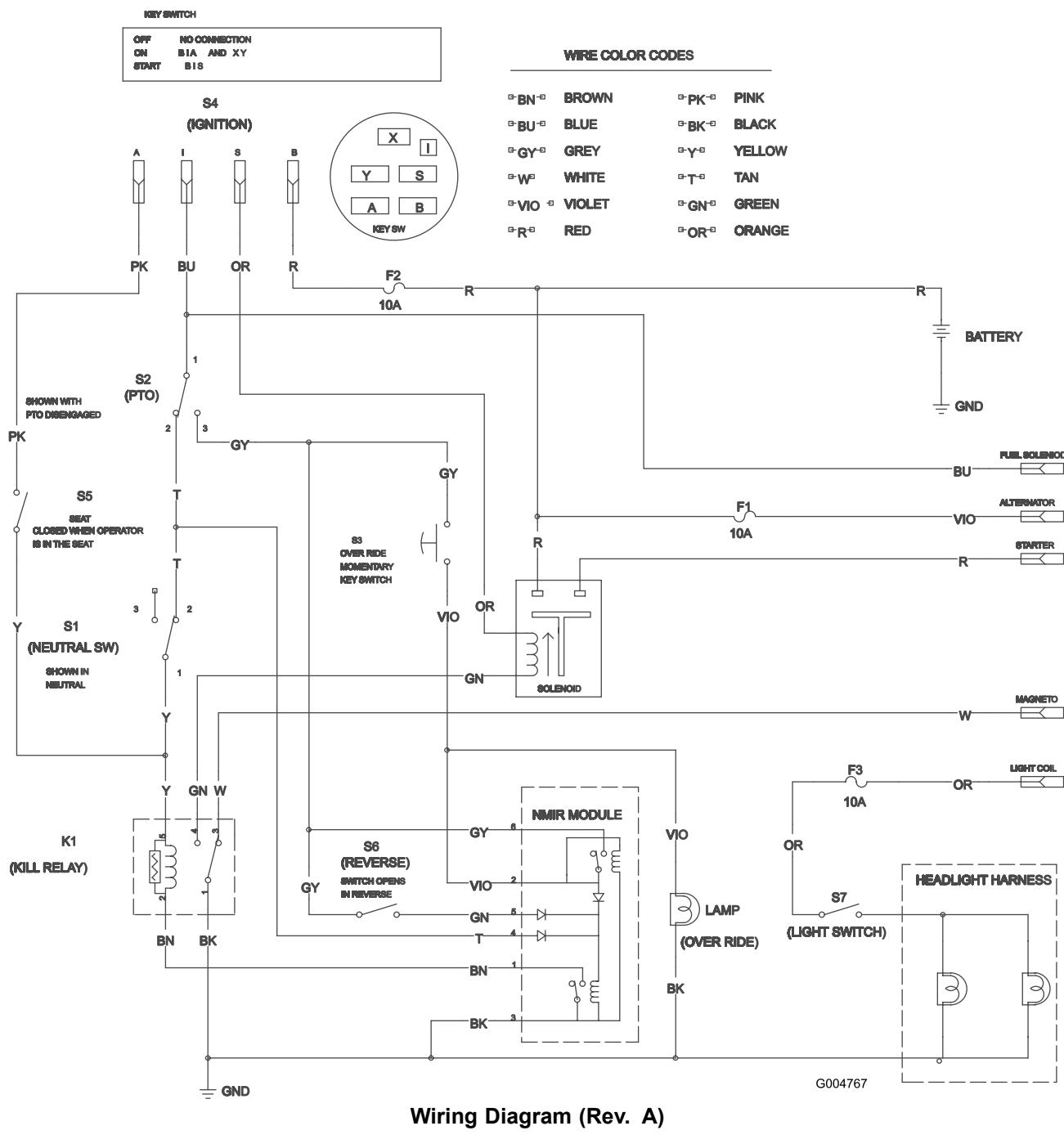
16. Store the tractor in a clean, dry garage or storage area. Remove the ignition and KeyChoice keys from the mower and keep them in a memorable place. Cover the tractor to protect it and keep it clean.

Troubleshooting

Problem	Possible Cause	Corrective Action
The starter does not crank.	<ol style="list-style-type: none"> 1. The blade (PTO) is engaged. 2. The parking brake is not on. 3. The battery is dead. 4. The electrical connections are corroded or loose. 5. A fuse is blown. 6. A relay or switch is damaged. 	<ol style="list-style-type: none"> 1. Disengage the blade control (PTO). 2. Set the parking brake. 3. Charge the battery. 4. Check the electrical connections for good contact. 5. Replace the fuse. 6. Contact an Authorized Service Dealer.
The engine will not start, starts hard, or fails to keep running.	<ol style="list-style-type: none"> 1. The operator is not seated. 2. The fuel tank is empty. 3. The air cleaner is dirty. 4. The spark plug wire is loose or disconnected. 5. The spark plug is pitted, fouled, or the gap is incorrect. 6. The choke is not closing. 7. There is dirt in the fuel filter. 8. The idle speed is too low or the mixture is incorrect. 9. Dirt, water, or stale fuel is in the fuel system. 	<ol style="list-style-type: none"> 1. Sit on the seat. 2. Fill the fuel tank with gasoline. 3. Clean or replace the air cleaner element. 4. Connect the wire to the spark plug. 5. Install a new, correctly-gapped spark plug. 6. Adjust the throttle cable. 7. Replace the fuel filter. 8. Adjust the carburetor idle speed and idle mixture. 9. Contact an Authorized Service Dealer.
The engine loses power.	<ol style="list-style-type: none"> 1. The engine load is excessive. 2. The air cleaner is dirty. 3. The oil level in the crankcase is low. 4. The cooling fins and air passages under the engine blower housing are plugged. 5. The spark plug is pitted, fouled, or the gap is incorrect. 6. The vent hole in the fuel cap is plugged. 7. There is dirt in the fuel filter. 8. Dirt, water, or stale fuel is in the fuel system. 	<ol style="list-style-type: none"> 1. Shift into a lower gear to reduce the ground speed. 2. Clean the air cleaner element. 3. Add oil to the crankcase. 4. Remove the obstruction from the cooling fins and air passages. 5. Install a new, correctly-gapped spark plug. 6. Clean or replace the fuel cap. 7. Replace the fuel filter. 8. Contact an Authorized Service Dealer.
The engine overheats.	<ol style="list-style-type: none"> 1. The engine load is excessive. 2. The oil level in the crankcase is low. 3. The cooling fins and air passages under the engine blower housing are plugged. 	<ol style="list-style-type: none"> 1. Shift into a lower gear to reduce the ground speed. 2. Add oil to the crankcase. 3. Remove the obstruction from the cooling fins and air passages.
There is an abnormal vibration.	<ol style="list-style-type: none"> 1. The blade is bent or unbalanced. 2. The blade mounting bolt is loose. 3. The engine mounting bolts are loose. 4. There is a loose engine pulley, idler pulley, or blade pulley. 5. The engine pulley is damaged. 	<ol style="list-style-type: none"> 1. Install a new blade. 2. Tighten the blade mounting bolt. 3. Tighten the engine mounting bolts. 4. Tighten the appropriate pulley. 5. Contact an Authorized Service Dealer.
The blade does not rotate.	<ol style="list-style-type: none"> 1. The blade drive belt is worn, loose, or broken. 2. The blade drive belt is off of the pulley. 	<ol style="list-style-type: none"> 1. Install a new blade drive belt. 2. Install the blade drive belt and check the idler pulley and belt guides for the correct position.

Problem	Possible Cause	Corrective Action
The tractor does not drive.	1. The traction belt is worn, loose, or broken. 2. The traction belt is off the pulley. 3. The transmission does not shift.	1. Contact an Authorized Service Dealer. 2. Contact an Authorized Service Dealer. 3. Contact an Authorized Service Dealer.
The cutting height is uneven.	1. The tire pressure is incorrect. 2. The mower is not level. 3. The underside of the mower is dirty.	1. Set the tire pressure. 2. Level the mower from side to side and from front to rear. 3. Clean the underside of the mower.

Schematics



Wiring Diagram (Rev. A)

Notes:

Notes:

International Distributor List

Distributor:	Country:	Phone Number:
Atlantis Su ve Sulama Sisstemleri Lt	Turkey	90 216 344 86 74
Balama Prima Engineering Equip	Hong Kong	852 2155 2163
B-Ray Corporation	Korea	82 32 551 2076
Casco Sales Company	Puerto Rico	787 788 8383
Ceres S.A	Costa Rica	506 239 1138
CSSC Turf Equipment (pvt) Ltd	Sri Lanka	94 11 2746100
Cyril Johnston & Co	Northern Ireland	44 2890 813 121
Equiver	Mexico	52 55 539 95444
Femco S.A.	Guatemala	502 442 3277
G.Y.K. Company Ltd.	Japan	81 726 325 861
Geomechaniki of Athens	Greece	30 10 935 0054
Guandong Golden Star	China	86 20 876 51338
Hako Ground and Garden	Sweden	46 35 10 0000
Hako Ground and Garden	Norway	47 22 90 7760
Hayter Limited (U.K.)	United Kingdom	44 1279 723 444
Hydroturf Int. Co Dubai	United Arab Emirates	97 14 347 9479
Hydroturf Egypt LLC	Egypt	202 519 4308
Ibea S.p.A.	Italy	39 0331 853611
Irriamc	Portugal	351 21 238 8260
Irrigation Products Int'l Pvt Ltd	India	86 22 83960789
Jean Heybroek b.v.	Netherlands	31 30 639 4611
Lely (U.K.) Limited	United Kingdom	44 1480 226 800
Maquiver S.A.	Colombia	57 1 236 4079
Maruyama Mfg. Co. Inc.	Japan	81 3 3252 2285
Metra Kft	Hungary	36 1 326 3880
Mountfield a.s.	Czech Republic	420 255 704 220
Munditol S.A.	Argentina	54 11 4 821 9999
Oslinger Turf Equipment SA	Ecuador	593 4 239 6970
Oy Hako Ground and Garden Ab	Finland	358 987 00733
Parkland Products Ltd	New Zealand	64 3 34 93760
Prochaska & Cie	Austria	43 1 278 5100
RT Cohen 2004 Ltd	Israel	972 986 17979
Riversa	Spain	34 9 52 83 7500
Roth Motorgerate GmBh & Co	Germany	49 7144 2050
Sc Svend Carlsen A/S	Denmark	45 66 109 200
Solvert S.A.S	France	33 1 30 81 77 00
Spyros Stavrinides Limited	Cyprus	357 22 434131
Surge Systems India Limited	India	91 1 292299901
T-Markt Logistics Ltd	Hungary	36 26 525 500
Toro Australia	Australia	61 3 9580 7355
Toro Europe BVBA	Belgium	32 14 562 960

The Toro Warranty

Conditions and Products Covered

The Toro® Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly promises to the original purchaser* to repair any Toro Product used for normal residential purposes* if defective in materials or workmanship. The following time periods apply from the date of original purchase:

Products

Products	Warranty Period
Walk Power Mowers	2-year limited warranty
Rear Engine Riders	2-year limited warranty
Lawn & Garden Tractors	2-year limited warranty
Electric Hand Held Products	2-year limited warranty
Snowthrowers	2-year limited warranty
Consumer Zero Turn	2-year limited warranty

* "Original purchaser" means use the person who originally purchased Toro products.

* "Normal residential purposes" means use of the product on the same lot as your home. Use at more than one location is considered commercial use, and the commercial use warranty would apply.

Limited Warranty for Commercial Use

Toro Consumer Products and attachments used for commercial, institutional, or rental use are warranted against defects in materials or workmanship for the following time periods from the date of original purchase:

Products

Products	Warranty Period
Walk Power Mowers	90 day warranty
Rear Engine Riders	90 day warranty
Lawn & Garden Tractors	90 day warranty
Electric Hand Held Products	90 day warranty
Snowthrowers	90 day warranty
Consumer Zero Turn	45 day warranty

Instructions for Obtaining Warranty Service

If you think that your Toro Product contains a defect in materials or workmanship, follow this procedure:

1. Contact your seller to arrange service of the product. If for any reason it is impossible for you to contact your seller, you may contact any Toro Authorized Distributor to arrange service.
2. Bring the product and your proof of purchase (sales receipt) to your seller or the Service Dealer.

If for any reason you are dissatisfied with the Service Dealer's analysis or with the assistance provided, contact the Toro importer or contact us at:

Customer Care Department, Consumer Division
 Toro Warranty Company
 8111 Lyndale Avenue South
 Bloomington, MN 55420-1196
 Manager: Technical Product Support: 001-952-887-8248

See attached Distributor List

Owner Responsibilities

You must maintain your Toro Product by following the maintenance procedures described in the operator's manual. Such routine maintenance, whether performed by a dealer or by you, is at your expense.

Items and Conditions Not Covered

This express warranty does not cover:

- Cost of regular maintenance service or parts, such as filters, fuel, lubricants, tune-up parts, blade sharpening, brake and clutch adjustments.
- Any product or part which has been altered or misused or required replacement or repair due to normal wear, accidents, or lack of proper maintenance.
- Repairs necessary due to improper fuel, contaminants in the fuel system, or failure to properly prepare the fuel system prior to any period of non-use over three months.
- Engine and transmission. These are covered by the appropriate manufacturer's guarantees with separate terms and conditions.

All repairs covered by this warranty must be performed by an Authorized Toro Service Dealer using Toro approved replacement parts.

General Conditions

The purchaser is covered by the national laws of each country. The rights to which the purchaser is entitled with the support of these laws are not restricted by this warranty.